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Mercury Marine [Updated: Sep. 9, 2020]

Sterndrive

Engines - Gas

4.3L (262 CU IN) V6 GM

4.3L (2 BBL.) GM 262 V-6

Cat.# 90-17468

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MISCELLANEOUS PARTS/ACCESSORIES

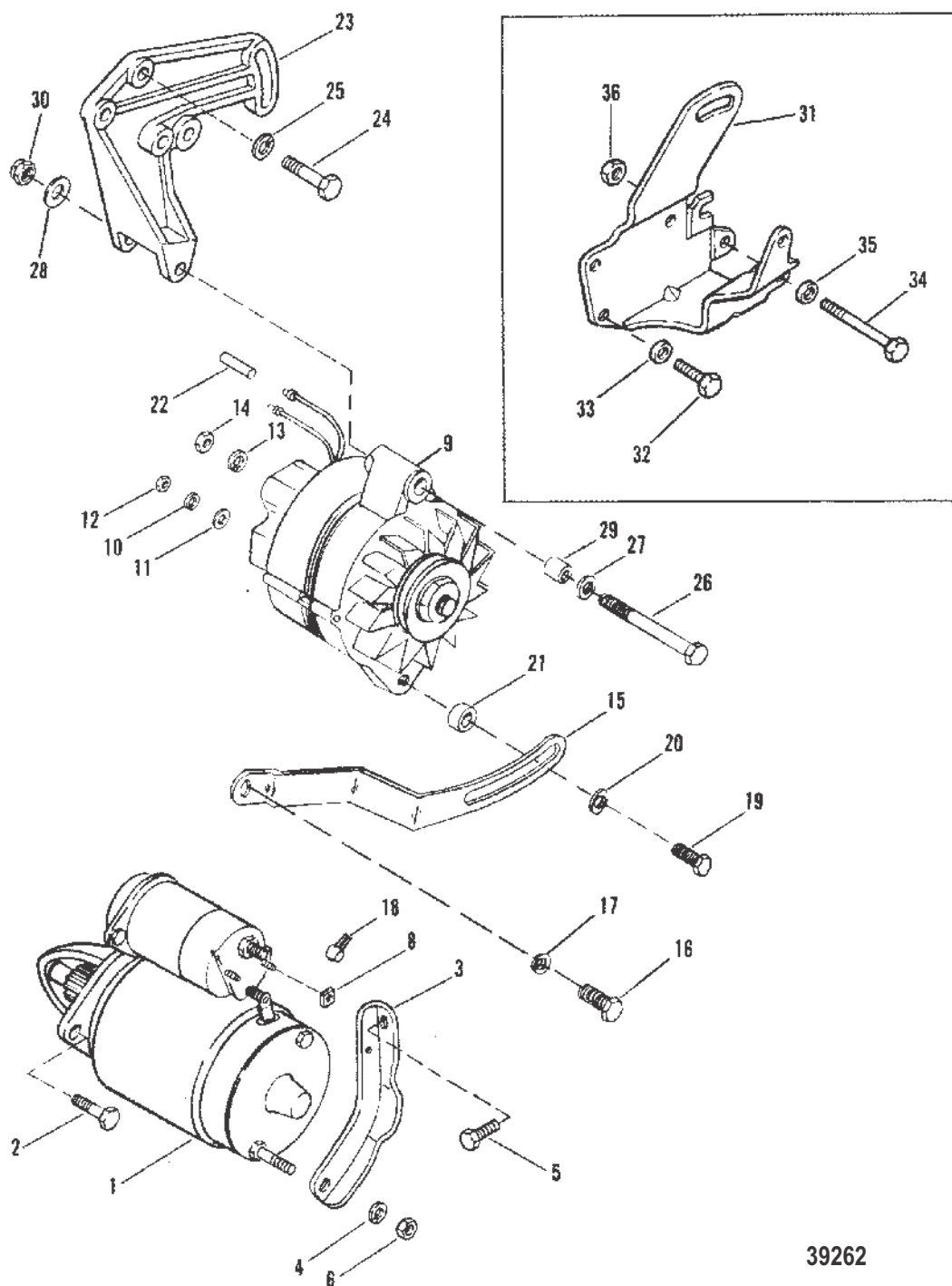
Cat.# 90-17468

MISCELLANEOUS PARTS/ACCESSORIES

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0090	17468	PARTS MANUAL 175 HP/ 4.3L/205 HP/4.3L/LX		1	
-	0090	12546901	OWNERS GUIDE		1	

MISCELLANEOUS PARTS/ACCESSORIES

STARTER MOTOR AND ALTERNATOR



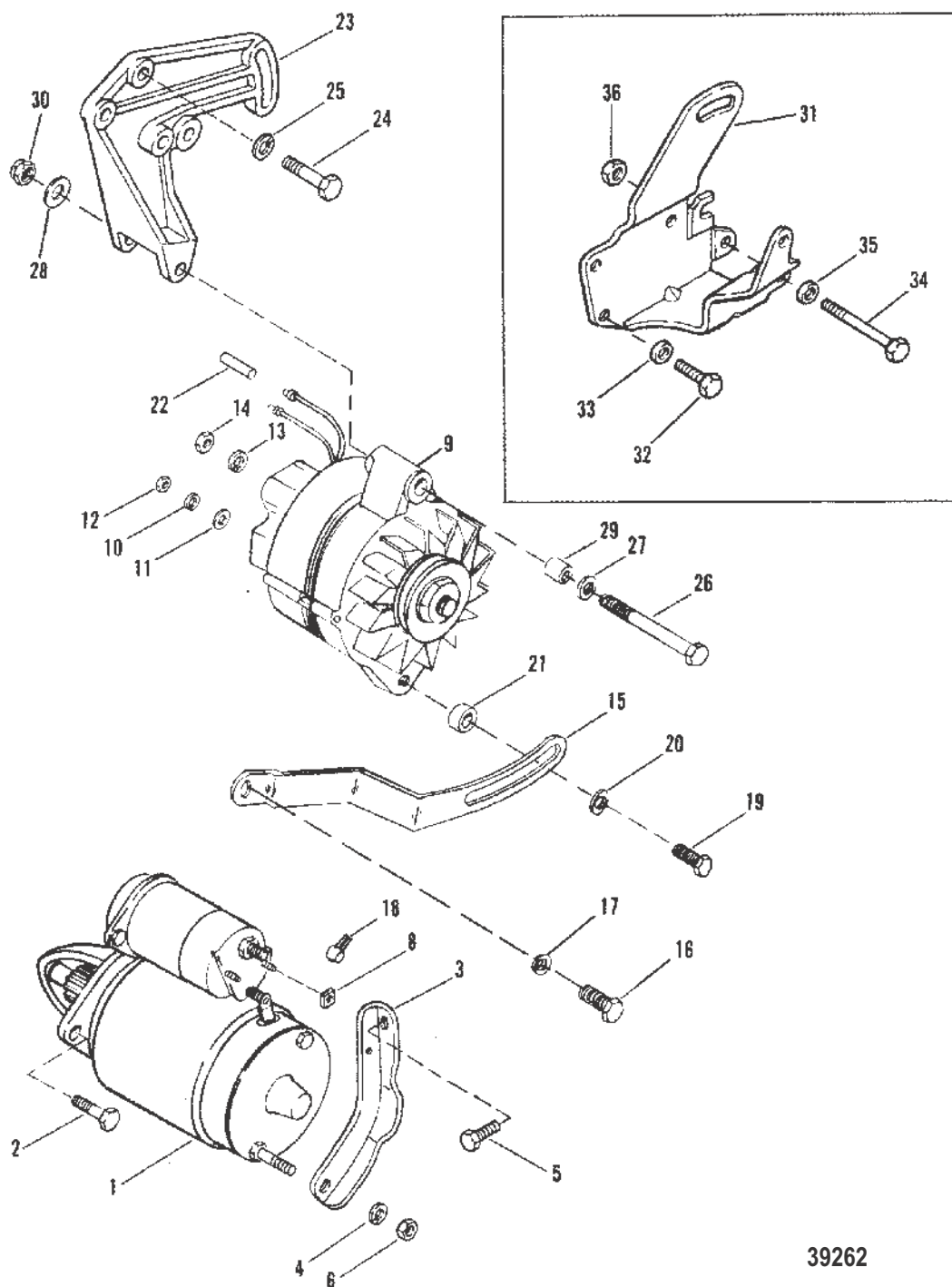
39262

STARTER MOTOR AND ALTERNATOR

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0050	12177A2	STARTER MOTOR ASSEMBLY	USE WITH STARTER BRACE	1	
1	0050	812428A3	STARTER MOTOR ASSEMBLY	USE WITHOUT STARTER BRACE	1	
2	0010	94435	BOLT (.375-16 x 4.600)	USE WITH STARTER BRACE	2	
2	0010	813642	SCREW	USE WITHOUT STARTER BRACE	2	
3	0000	12404	BRACE	USE WITH STARTER BRACE	1	
4	0012	29245	WASHER (.281 x .500 x .060) Stainless Steel	USE WITH STARTER BRACE	2	
5	0010	35765A1	SCREW AND LOCKWASHER (.312-18 x .625)	USE WITH STARTER BRACE	1	
6	0011	15874	NUT (M10) BATTERY TERMINAL		1	
6	0011	72008	NUT (.250-20) BATTERY TERMINAL		1	
8	0011	26419	NUT (#8-32) Brass SOLENOID SWITCH TERMINAL		2	
8	0011	400211	NUT (M5) Stainless Steel SOLENOID SWITCH TERMINAL		2	
9	0000	92497A3	ALTERNATOR ASSEMBLY (55 Ampere) (55 AMP)		1	[1]
10	0013	26996	LOCKWASHER (#10) Stainless Steel ALTERNATOR TERMINAL		1	
11	0012	96457	WASHER Phenolic (.27 x .81 x .062) ALTERNATOR TERMINAL		1	
12	0011	79989	NUT (#10-24) Stainless Steel ALTERNATOR TERMINAL		1	
13	0013	21272	LOCKWASHER (.250) ALTERNATOR TERMINAL		1	
14	0011	64015	NUT (.250-20) ALTERNATOR TERMINAL		1	
15	0000	85013	BRACE ALTERNATOR ADJUSTING		1	
16	0010	98261	SCREW (.375-16 x .750) ALTERNATOR BRACE		1	
17	0013	35048	LOCKWASHER (.375) ALTERNATOR BRACE SCREW		1	
18	0085	79695	BOOT Insulator - Black STARTER TERMINAL		1	
19	0010	29198	SCREW AND LOCKWASHER (.312-18 x .875) ALTERNATOR BRACE		1	
20	0012	26168	WASHER ALTERNATOR BRACE SCREW		1	
21	0023	52095	SPACER ALTERNATOR BRACE SCREW	(EARLY MODELS)	1	
22	0000	5790811	SLEEVE (10.00 Inches Bulk) ALTERNATOR LEADS		2	
23	0000	87115A1	BRACKET ALTERNATOR/PUMP	CAST MOUNTING BRACKET	1	
24	0010	37612	SCREW (.375-16 x 1.250) ALTERNATOR BRACKET	CAST MOUNTING BRACKET	2	

STARTER MOTOR AND ALTERNATOR

STARTER MOTOR AND ALTERNATOR



39262

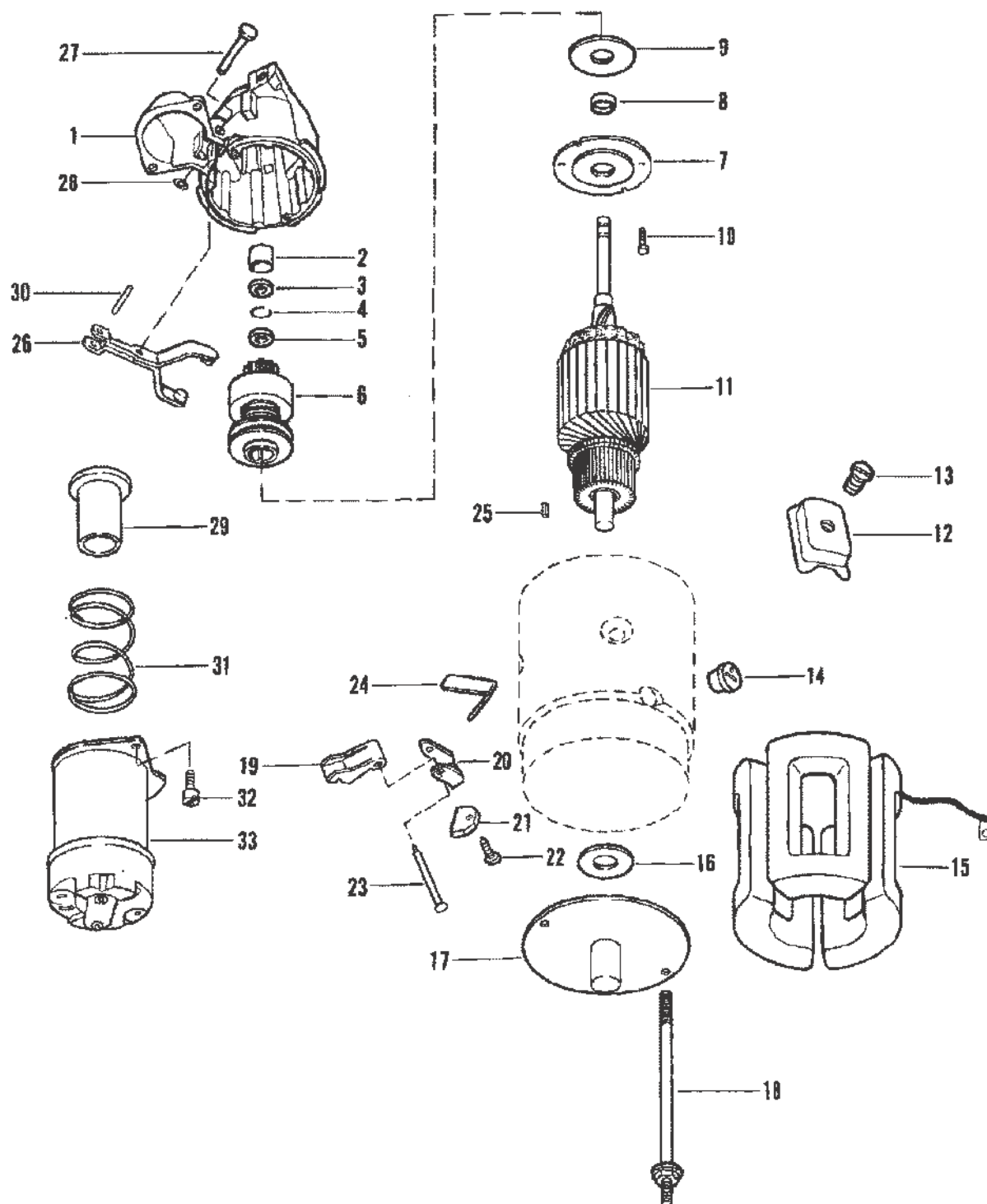
STARTER MOTOR AND ALTERNATOR

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
24	0010	34354	SCREW (.375-16 x 1.50) ALTERNATOR BRACKET	CAST MOUNTING BRACKET	1	
25	0013	35048	LOCKWASHER (.375) ALTERNATOR BRACKET SCREW	CAST MOUNTING BRACKET	3	
26	0010	48308	SCREW (.375-24 x 3.750) ALTERNATOR	CAST MOUNTING BRACKET	1	
27	0012	20553	WASHER (.406 x .734 x .063) ALTERNATOR SCREW	CAST MOUNTING BRACKET	1	
28	0012	34714	WASHER ALTERNATOR SCREW (13/16 O.D.)	CAST MOUNTING BRACKET	1	
29	0023	33186	BUSHING ALTERNATOR SCREW	CAST MOUNTING BRACKET	1	
30	0011	23161	NUT (.375-24) ALTERNATOR SCREW	CAST MOUNTING BRACKET	1	
31	0000	15083T	BRACKET ALTERNATOR/PUMP	STAMPED MOUNTING BRACKET	1	
32	0010	37612	SCREW (.375-16 x 1.250) ALTERNATOR/PUMP BRACKET	STAMPED MOUNTING BRACKET	2	
33	0013	35048	LOCKWASHER (.375) BRACKET SCREW	STAMPED MOUNTING BRACKET	2	
32	0010	34353	SCREW (.375-16 x 1.00) ALTERNATOR/PUMP BRACKET	STAMPED MOUNTING BRACKET	1	
33	0012	46132	WASHER BRACKET SCREW	STAMPED MOUNTING BRACKET	1	
34	0010	56743	SCREW (.375-24 x 3.125) ALTERNATOR	STAMPED MOUNTING BRACKET	1	
35	0012	34714	WASHER ALTERNATIVE SCREW	STAMPED MOUNTING BRACKET	1	
36	0011	23161	NUT (.375-24) ALTERNATOR SCREW	STAMPED MOUNTING BRACKET	1	

PART NOTES:

- [1] - Alternate part numbers:
817119R01Reman
92497A 3QS

STARTER MOTOR



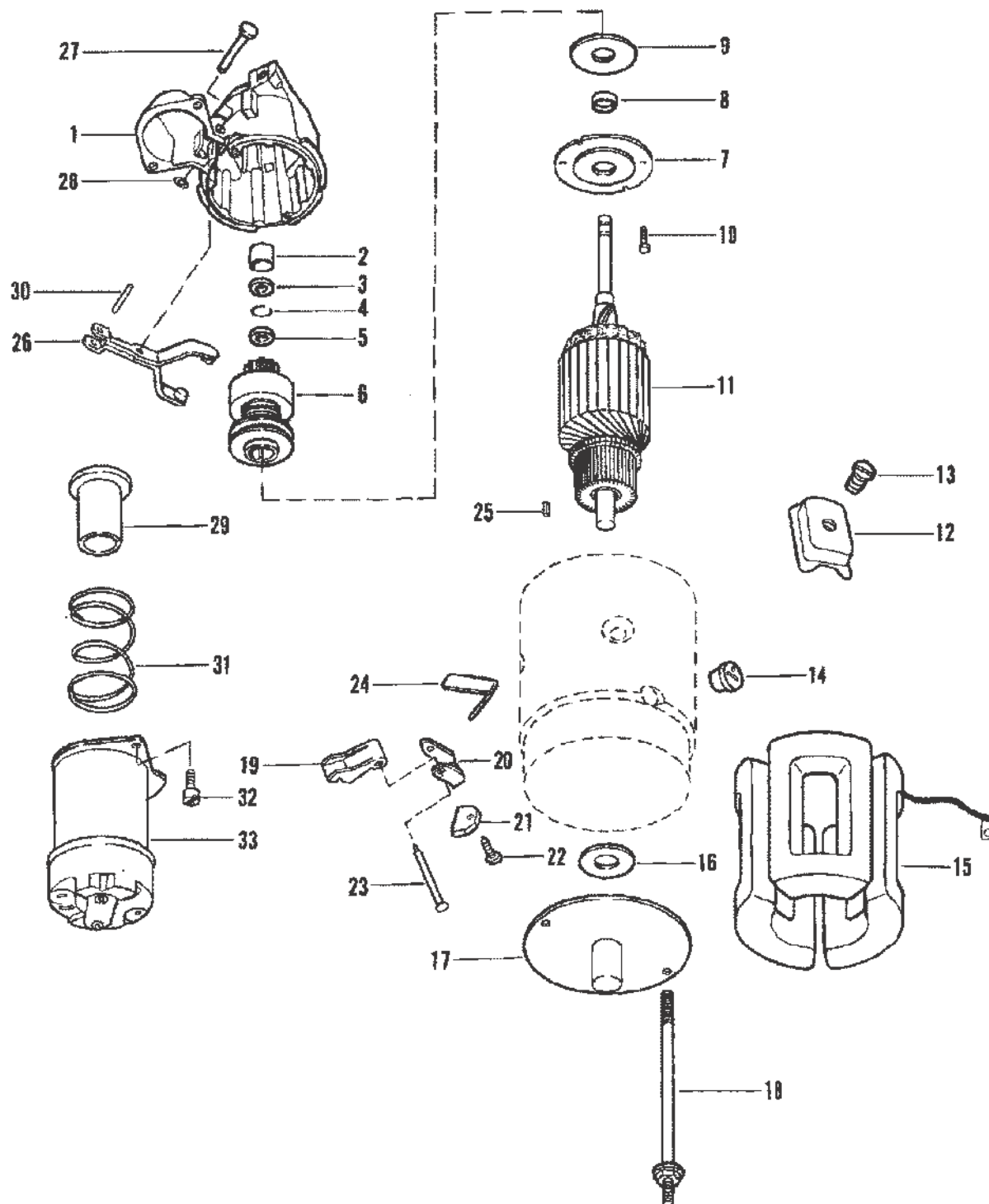
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STARTER MOTOR

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0050	12177A2	STARTER MOTOR ASSEMBLY		1	
1	0000	75666	HOUSING DRIVE END		1	[1]
1	0000	13754	HOUSING DRIVE END		1	[2]
2	0023	33369	BUSHING DRIVE END HOUSING		1	
3	0000	33292	COLLAR THRUST		1	
4	0053	33290	RING Retaining PINION STOP COLLAR		1	
5	0000	33291	COLLAR PINION STOP		1	
6	0000	79205	DRIVE ASSEMBLY CLUTCH		1	
7	0000	79396	PLATE BEARING		1	
8	0023	71694	BUSHING BEARING PLATE		1	
9	0012	68614	WASHER BEARING PLATE		1	
10		N.S.S.	Not Sold Separate SCREW, BEARING PLATE (DELCO REMY #1972786)		2	[3]
10		N.S.S.	Not Sold Separate SCREW, BEARING PLATE (DELCO REMY #1984000)		2	[4]
11	0000	71693	ARMATURE		1	[3]
11	0000	75665	ARMATURE		1	[4]
12		N.S.S.	Not Sold Separate SHOE, POLE - FIELD COIL (DELCO REMY #1931129)		4	[3]
12		N.S.S.	Not Sold Separate SHOE, POLE - FIELD COIL (DELCO REMY #810601)		4	[4]
13		N.S.S.	Not Sold Separate SCREW, POLE SHOE TO FIELD COIL (DELCO REMY #1968396)		4	
14	0025	79208	GROMMET FIELD COIL - FIELD FRAME		1	
15	0000	79212	COIL ASSEMBLY		1	[5]
15	0000	75664	COIL ASSEMBLY		1	[4]
16	0012	33258	WASHER Leather COMMUTATOR END FRAME		1	
17	0000	79211	FRAME COMMUTATOR END - LOWER		1	
18		N.S.S.	Not Sold Separate BOLT, THRU (DELCO REMY #1941111)		1	
18		N.S.S.	Not Sold Separate BOLT, THRU (DELCO REMY #1939970)		1	
19		N.S.S.	Not Sold Separate HOLDER, INSULATED (DELCO REMY #800091)		2	
20	0000	33283	HOLDER FIELD FRAME BRUSH GROUND		2	
21	0000	33270	BRUSH FIELD FRAME		4	
22		N.S.S.	Not Sold Separate SCREW, BRUSH LEAD (DELCO REMY #1967747)		2	

STARTER MOTOR

STARTER MOTOR



38496

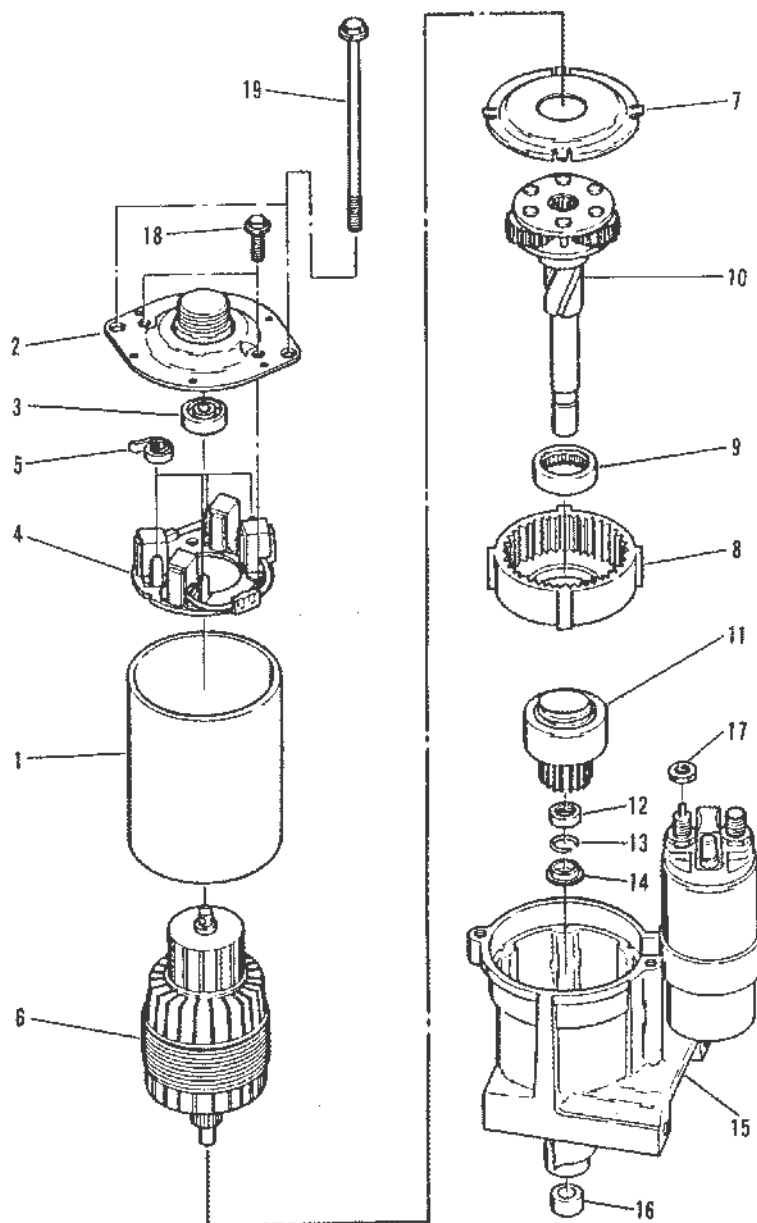
STARTER MOTOR

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
22		N.S.S.	Not Sold Separate SCREW, BRUSH LEAD (DELCO REMY #443527)		2	
23	0000	33294	SUPPORT GROUND AND INSULATED HOLDERS		2	
24	0024	33285	SPRING FIELD FRAME BRUSH		4	
25		N.S.S.	Not Sold Separate PIN, DOWEL - FIELD FRAME (DELCO REMY #1985696)		1	
26	0000	71698	LEVER SHIFT		1	
27		N.S.S.	Not Sold Separate STUD, SHIFT LEVER (DELCO REMY #1945804)		1	
28		N.S.S.	Not Sold Separate RETAINING RING (DELCO REMY #11505767)		1	
29	0000	33317	PLUNGER SHIFT LEVER		1	
30		N.S.S.	Not Sold Separate PIN, PLUNGER TO SHIFT LEVER (DELCO REMY #1987049)		1	
31		N.S.S.	Not Sold Separate SPRING, PLUNGER RETURN (DELCO REMY #1978281)		1	
32		N.S.S.	Not Sold Separate SCREW, SOLENOID SWITCH (DELCO REMY #9413260)		2	
33	0000	13037	SOLENOID SWITCH (4-1/4" LONG)		1	
33	0089	18080	SOLENOID SWITCH (3.625)		1	

PART NOTES:

- [1] - DELCO REMY STARTER #1998513
- [2] - DELCO REMY STARTER #1998568
DELCO REMY STARTER #1998566 OR #1998570
- [3] - DELCO REMY STARTER #1998568
- [4] - DELCO REMY STARTER #1998566 OR #1998570
- [5] - DELCO REMY STARTER #1998513
DELCO REMY STARTER #1998568

STARTER MOTOR DELCO REMY #9000762

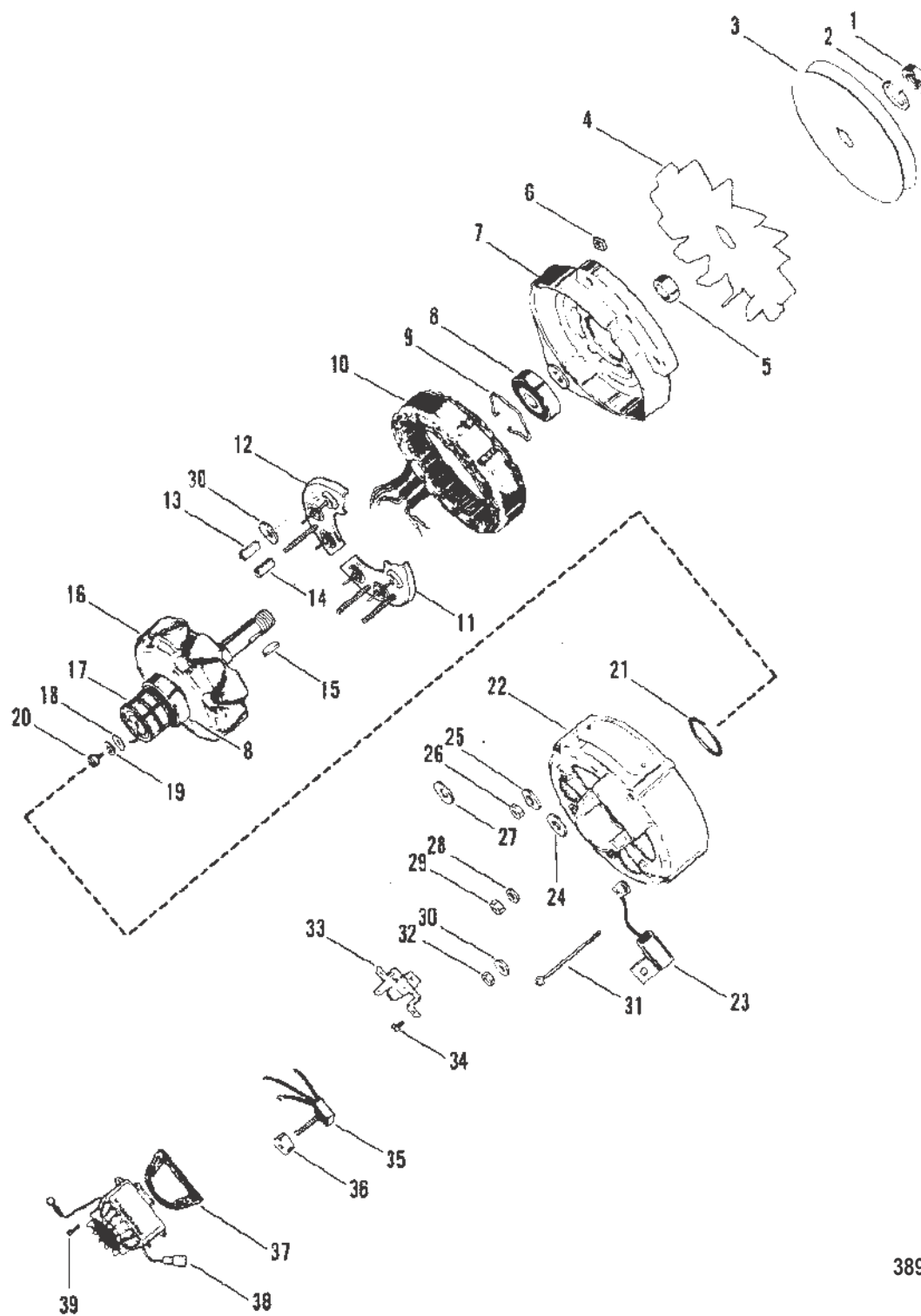


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STARTER MOTOR DELCO REMY #9000762

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0050	812428A3	STARTER MOTOR ASSEMBLY		1	
2	0000	814464	FRAME		1	
3	0030	814465	BEARING Ball		1	
4	0000	814466	HOLDER Brush		1	
5	0024	814467	SPRING		4	
6	0000	814469	ARMATURE		1	
7	0000	814470	SHIELD		1	
8	0000	814471	GEAR AND BEARING		1	
9	0000	814479	BEARING Roller		1	
10	0000	814472	SHAFT/GEAR ASSEMBLY		1	
11	0000	814473	DRIVE		1	
12	0000	33291	COLLAR		1	
13	0053	33290	RING Retaining		1	
14	0000	814474	COLLAR		1	
15	0000	814475	HOUSING Drive Includes starter switch, plunger, return spring and shift lever		1	
16	0023	814476	BUSHING		1	
17		N.S.S.	Not Sold Separate Nut		1	
18	0010	814468	SCREW		2	
19	0010	814477	THRU BOLT		2	

ALTERNATOR (MOTOROLA #8MR2039K)



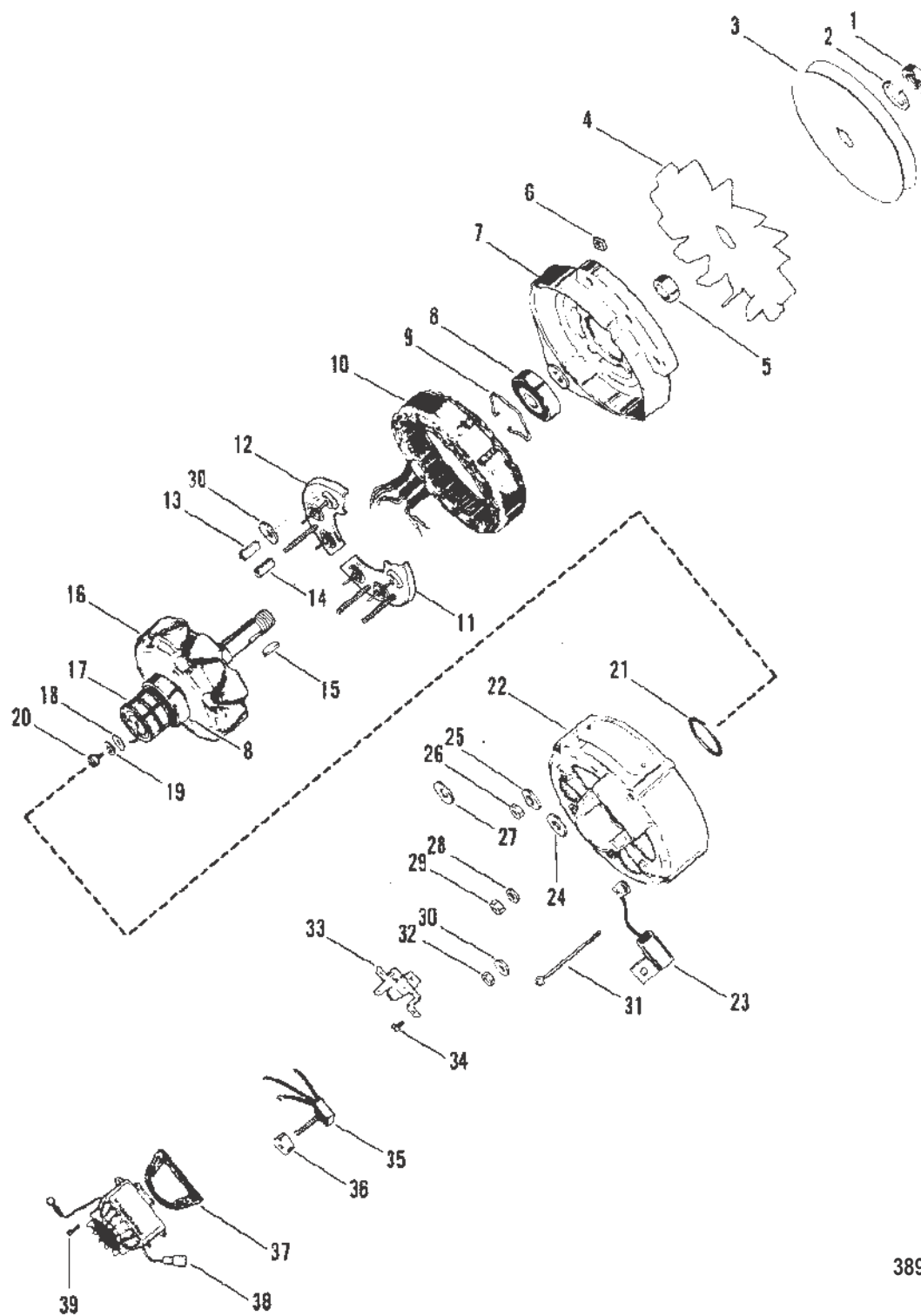
38908

ALTERNATOR (MOTOROLA #8MR2039K)

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0000	92497A3	ALTERNATOR ASSEMBLY (55 Ampere) (55 AMP)		1	[1]
1	0390	7027	NUT FAN AND PULLEY TO ROTOR		1	
2	0390	7033	LOCKWASHER FAN AND PULLEY NUT		1	
3	0390	8637	PULLEY DRIVE END FRAME		1	
4	0390	7004	FAN DRIVE END FRAME		1	
5	0390	7012	SPACER FAN TO DRIVE END FRAME		1	
6	0390	7028	NUT THRU BOLT ATTACHING		4	
7	0390	7000	COVER ASSEMBLY FRONT		1	
8	0390	7005	BEARING Ball DRIVE END		2	
9	0390	7006	RING DRIVE END BALL BEARING		1	
10	0390	8636	STATOR ASSEMBLY		1	
11	0390	7009	DIODE NEGATIVE		1	
12	0390	7010	HEAT SINK POSITIVE		1	
13	0390	7020	SLEEVE INSULATOR		1	
14	0390	7018	SLEEVE INSULATOR		1	
15	0390	7034	KEY ROTOR		1	
16	0390	8635	ROTOR ASSEMBLY		1	
17	0390	7014	SLIP RING		1	
18	0390	7206	WASHER ROTOR SCREW		1	
19	0390	7207	LOCKWASHER ROTOR SCREW		1	
20	0390	7029	SCREW (5/8 In.) ROTOR SHAFT (5/8")		1	
21	0390	7007	RETAINER ROTOR SHAFT BEARING		1	
22	0390	7003	HOUSING REAR		1	
23	0390	7035	CONDENSER		1	
24	0390	7023	INSULATOR REGULATOR TERMINAL STUD		1	
25	0390	7024	WASHER CONDENSOR TERMINAL STUD		1	
26	0390	7025	NUT TERMINAL STUD		1	
27	0390	7208	WASHER TERMINAL STUD		1	
28	0390	7032	LOCKWASHER TERMINAL STUD		2	
29	0390	7026	NUT TERMINAL ATTACHING		1	
30	0390	7022	WASHER CONDENSOR TERMINAL STUD		1	
31	0390	8638	THRU BOLT		4	
32	0390	7021	NUT CONDENSOR TERMINAL ATTACHING		1	
33	0390	7011	HOLDER ASSEMBLY Brush		1	
34	0390	7030	SCREW (1/2 In.) BRUSH HOLDER (1/2")		2	
35	0390	7008	DIODE TRIO		1	
36	0390	7019	SPACER DIODE TRIO		1	

ALTERNATOR (MOTOROLA #8MR2039K)

ALTERNATOR (MOTOROLA #8MR2039K)



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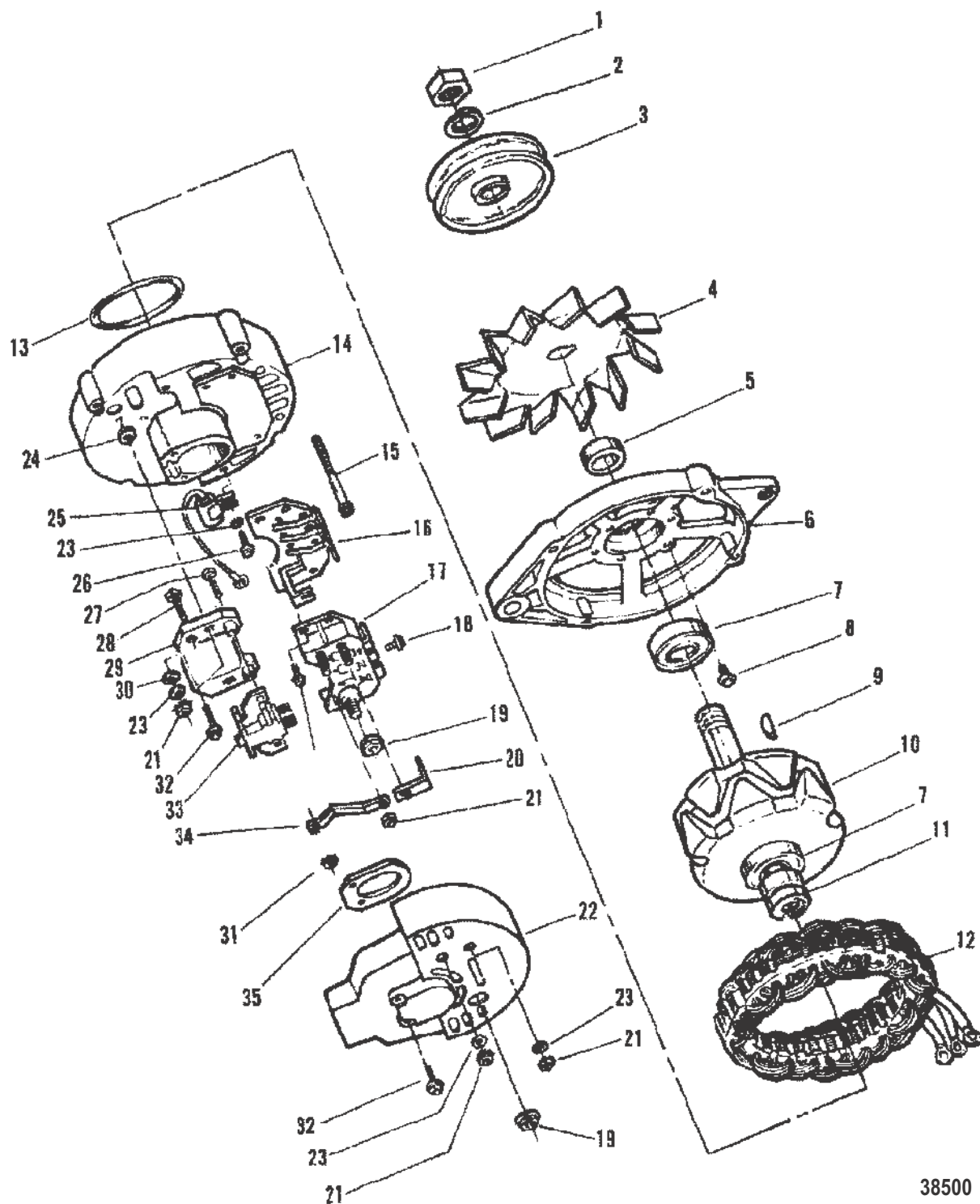
ALTERNATOR (MOTOROLA #8MR2039K)

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
37	0390	7013	GASKET VOLTAGE REGULATOR		1	
38	0390	7036	REGULATOR Voltage		1	
39	0390	7015	SCREW VOLTAGE REGULATOR ATTACHING		4	

PART NOTES:

- [1] - Alternate part numbers:
 817119R01Reman
 92497A 3QS

ALTERNATOR (MOTOROLA #8EM2003KA)



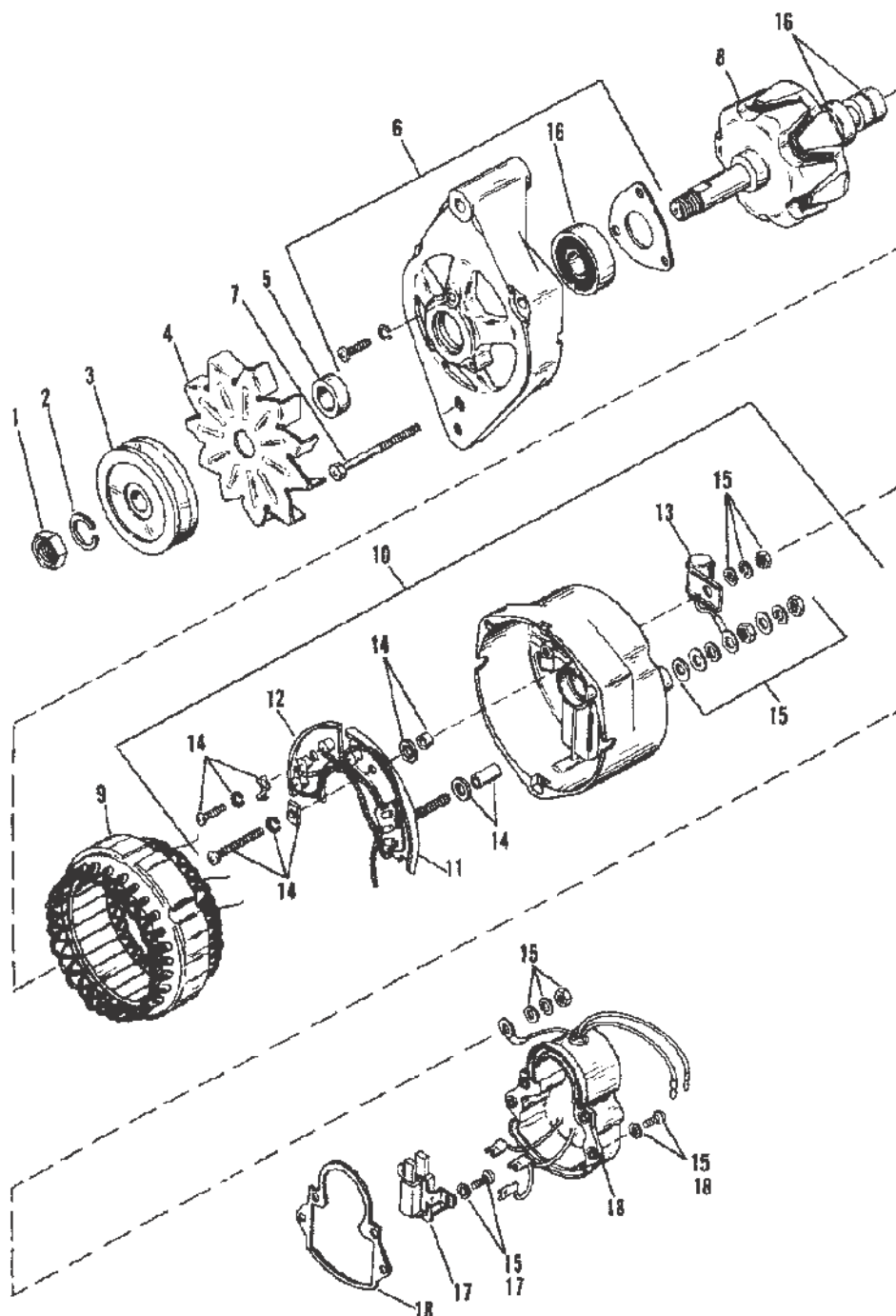
ALTERNATOR (MOTOROLA #8EM2003KA)

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0000	92497A3	ALTERNATOR ASSEMBLY (55 Ampere) (55 AMP)		1	[1]
1	0390	7027	NUT		1	
2	0390	7033	LOCKWASHER		1	
3	0390	8637	PULLEY		1	
4	0390	7004	FAN		1	
5	0000	813969	SPACER		1	
6	0000	813961	HOUSING Front FRONT		1	
7	0390	7005	BEARING Ball		2	
8	0010	813978	SCREW		4	
9	0390	7034	KEY		1	
10	0000	813962	ROTOR		1	
11	0390	7014	SLIP RING		1	
12	0000	813963	STATOR		1	
13	0390	7007	RETAINER		1	
14	0000	813964	HOUSING Rear REAR		1	
15	0010	813975	THRU BOLT		4	
16	0000	813966	DIODE BRIDGE		1	
17	0000	813965	DIODE FIELD		1	
18	0010	813981	SCREW		3	
19	0011	813976	NUT		2	
20	0000	813973	STRAP		1	
21	0390	7021	NUT		5	
22	0000	813971	COVER		1	
23	0012	813984	WASHER		5	
24	0390	7022	WASHER		2	
25	0000	813972	CAPACITOR		1	
26	0010	813982	SCREW		1	
27	0010	813979	SCREW		2	
28	0010	813983	SCREW		2	
29	0000	813974	REGULATOR Voltage		1	
30	0012	813985	WASHER		2	
31	0011	813977	NUT		2	
32	0010	813980	SCREW		8	
33	0000	813968	BRUSH ASSEMBLY		1	
34	0000	813967	STRAP (D+)		1	
35	0027	813970	GASKET		1	

PART NOTES:

- [1] - Alternate part numbers:
817119R01Reman
92497A 3QS

Alternator (Mando)

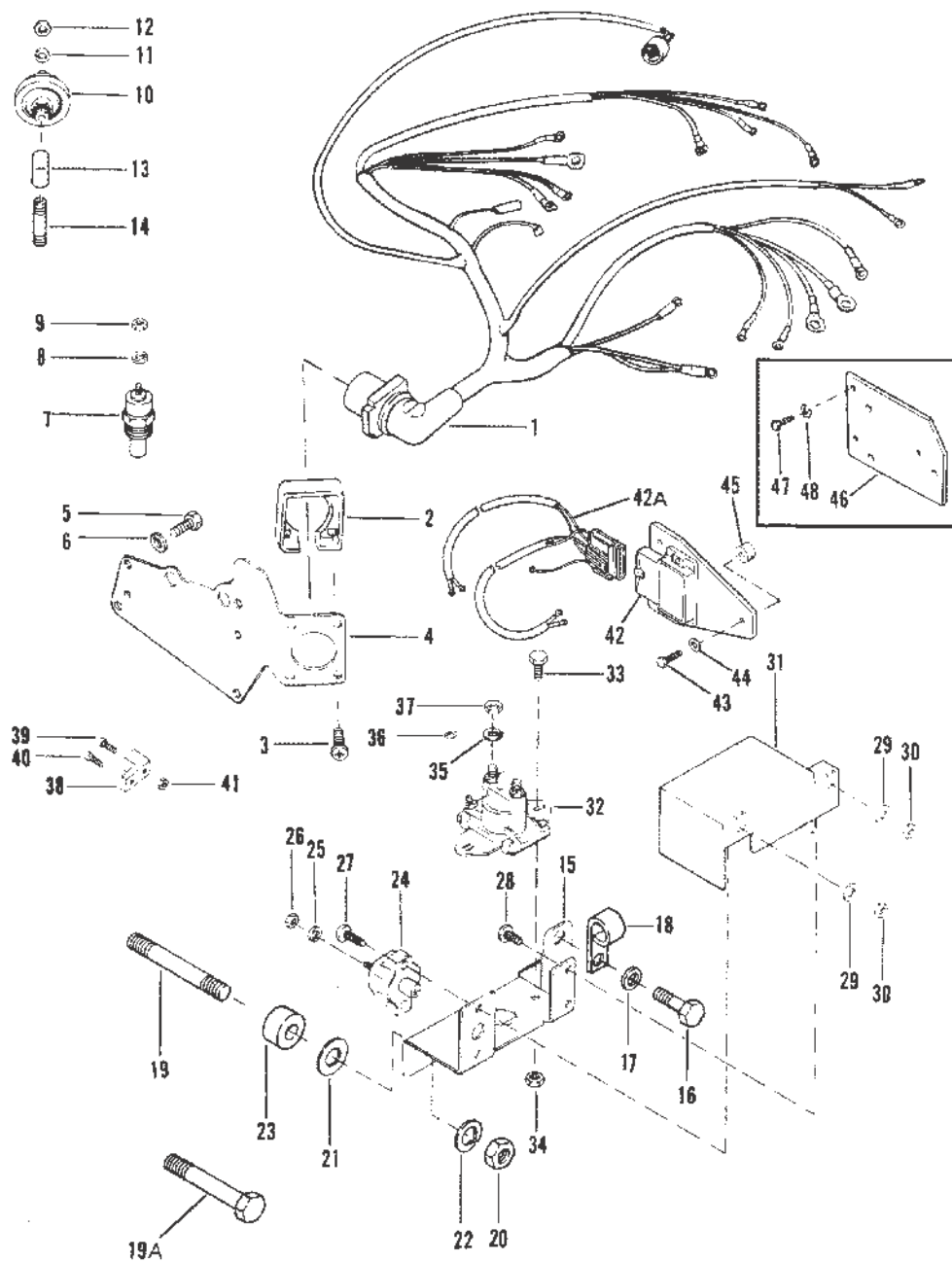


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Alternator (Mando)

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0011	42768	NUT		1	
2	0013	42769	LOCKWASHER		1	
3	0000	42770	PULLEY		1	
4	0000	42771	FAN		1	
5	0023	42772	SPACER		1	
6	0000	42774	BRACKET FRONT		1	
7	0010	42773	THRU BOLT		3	
8	0000	42775	ROTOR (INCLUDES BEARINGS)		1	
9	0000	42776	STATOR		1	
10	0000	42777	BRACKET REAR		1	
11	0000	42778	HEAT SINK (+)		1	
12	0000	42779	HEAT SINK (-)		1	
13	0000	42780	CONDENSER ASSEMBLY		1	
14	0000	42783	HARDWARE KIT INTERNAL		1	
15	0000	42782	HARDWARE KIT EXTERNAL		1	
16	0000	42781	BEARING KIT		1	
17	0000	42784	HOLDER KIT (INCLUDES SPRING & BRUSHES)		1	
18	0000	42785	REGULATOR KIT		1	

WIRING HARNESS AND ELECTRICAL COMPONENTS

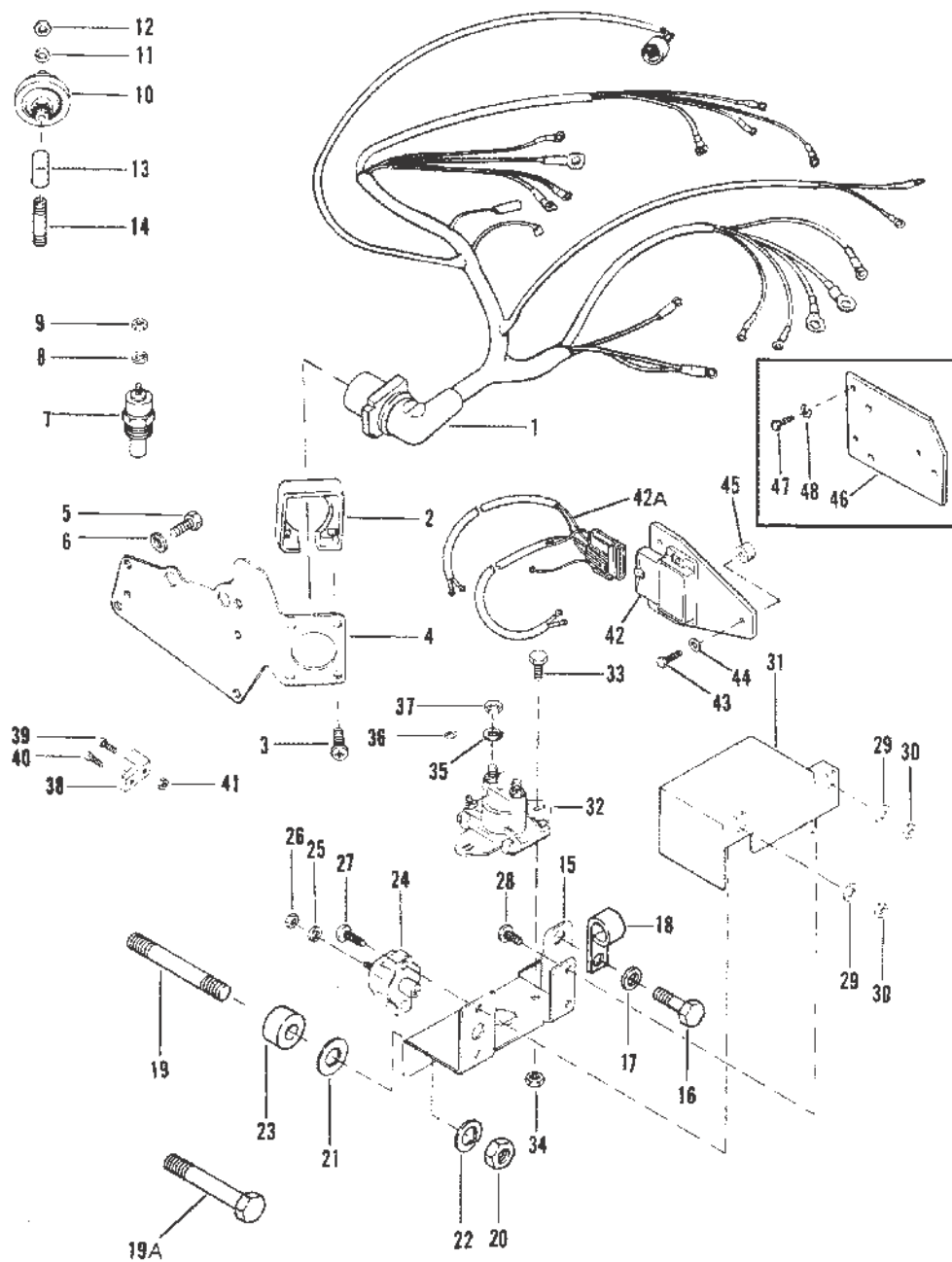


39264

WIRING HARNESS AND ELECTRICAL COMPONENTS

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0084	99510A11	HARNESS ASSEMBLY		1	
2	0000	26079	PLATE WIRING HARNESS	METAL	1	
2	0000	26079A2	PLATE KIT Wire Harness Mount	PLASTIC	1	
3	0010	15001	SCREW (#8-16 x .875)	Use with Plastic Plate	4	
3	0010	34696	SCREW (#8-32 x .750)	Use with Metal Plate	4	
4	0000	98493A2	BRACKET MOUNTING		1	
5	0010	49668	SCREW (.250-20 x .750) MOUNTING BRACKET		3	
6	0013	26992	LOCKWASHER (.250) Stainless Steel MOUNTING BRACKET		3	
7	0000	97257A1	SENDER ASSEMBLY Water Temperature (3/8-18)		1	
7	0000	97258A1	SENDER ASSEMBLY (1/2-14)		1	
7	0000	49734A1	SENDER ASSEMBLY Water Temperature (DUAL)		OPT	
8	0013	26996	LOCKWASHER (#10) Stainless Steel		1	
9	0011	68219	NUT (#10-32) Stainless Steel		1	
10	0000	90806	SENDER		1	
10	0000	37293	SENDER ASSEMBLY Oil Pressure (DUAL)		OPT	
11	0013	26996	LOCKWASHER (#10) Stainless Steel		1	
12	0011	68219	NUT (#10-32) Stainless Steel		1	
13	0022	46932	ELBOW OIL PRESSURE SENDER		1	
14	0022	42554	NIPPLE OIL PRESSURE SENDER		1	
15	0000	41170T	BRACKET MOUNTING		1	
16	0010	98260	SCREW (.375-16 x .620) MOUNTING BRACKET		1	
17	0013	35048	LOCKWASHER (.375) MOUNTING BRACKET SCREW		1	
18	0054	92850	CLAMP BRACKET SCREW		1	
19	0016	56826	STUD (1.5 In.) MOUNTING BRACKET	OLD DESIGN	1	
19A	0010	37612	SCREW (.375-16 x 1.250) MOUNTING BRACKET	NEW DESIGN	1	
20	0011	24883	NUT MOUNTING BRACKET STUD	OLD DESIGN	1	
21	0012	20572	WASHER (.390 x .750 x .093) MOUNTING BRACKET STUD		1	
22	0013	35048	LOCKWASHER (.375) MOUNTING BRACKET STUD		1	
23	0023	57369	SPACER MOUNTING BRACKET STUD		1	
24	0088	11178	BREAKER Circuit - 50 Ampere		1	
25	0013	26996	LOCKWASHER (#10) Stainless Steel CIRCUIT BREAKER TERMINAL		2	
26	0011	68219	NUT (#10-32) Stainless Steel CIRCUIT BREAKER TERMINAL		2	
27	0010	45862	SCREW (#10-32 x .875) CIRCUIT BREAKER		2	

WIRING HARNESS AND ELECTRICAL COMPONENTS



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WIRING HARNESS AND ELECTRICAL COMPONENTS

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
28	0010	45218	SCREW (#10-32 x .380) INSULATOR		1	
29	0012	56681	WASHER (.203 x .500 x .032) CIRCUIT BREAKER SCREW		2	
30	0011	46438	NUT (#10-32) INSULATOR SCREW		3	
31	0085	96819T	INSULATOR CIRCUIT BREAKER		1	
32	0089	96054	SOLENOID ASSEMBLY Starter		1	
33	0010	47910	SCREW (1/4-28 x 5/8) STARTER SOLENOID (5/8")		2	
34	0011	20088	NUT STARTER SOLENOID SCREW		2	
35	0013	26992	LOCKWASHER (.250) Stainless Steel STARTER SOLENOID TERMINAL		2	
36	0011	26419	NUT (#8-32) Brass		2	
37	0011	94330	NUT (.250-20) Brass		2	
38	0086	45915	TERMINAL BLOCK	OLD DESIGN	1	
39	0010	62568	SCREW (#10-16 x .375) TERMINAL BLOCK LEADS	OLD DESIGN	1	
40	0010	22028	SCREW (#10-32 x .50) TERMINAL BLOCK	OLD DESIGN	1	
41	0011	46438	NUT (#10-32) TERMINAL BLOCK SCREW	OLD DESIGN	1	
42	0000	15247A1	IGNITION AMPLIFIER		1	
42A	0084	15275A1	HARNESS ASSEMBLY		1	
43	0010	76630	SCREW (.250-20 x 1.00) AMPLIFIER		3	
44	0013	26992	LOCKWASHER (.250) Stainless Steel AMPLIFIER SCREW		3	
45	0023	92152	SPACER (.27 x .75 x .38) AMPLIFIER SCREW		3	
46	0000	125001	PLATE IGNITION AMPLIFIER	OLD DESIGN	1	
47	0010	76596	SCREW (.250-20 x 1.250) AMPLIFIER PLATE	OLD DESIGN	3	
48	0013	26992	LOCKWASHER (.250) Stainless Steel AMPLIFIER PLATE SCREW	OLD DESIGN	3	
-	0084	11149A5	HARNESS ASSEMBLY Adapter	Used to adapt ring terminal and bullet connector wiring harnesses	1	



DISTRIBUTOR AND IGNITION COMPONENTS

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	90747A15	DISTRIBUTOR ASSEMBLY		1	
2	0000	13753A2	CAP DISTRIBUTOR		1	[1]
3	0010	90926	SCREW (#10-32 x .810) DISTRIBUTOR CAP		4	
4	0027	982421	GASKET DISTRIBUTOR CAP		1	
5	0000	13524A6	ROTOR/SENSOR WHEEL		1	[2]
11	0087	91019A3	SENSOR ASSEMBLY		1	
12	0010	66686	SCREW (#10-32 x 1.00) SENSOR		1	
12	0010	72202	SCREW (#10-32 x 1.25) SENSOR		1	
13	0043	8137761	GEAR DRIVE		1	
14	0017	47617	PIN DRIVE GEAR		1	
15	0027	344863	GASKET DISTRIBUTOR		1	[3]
16	0000	52185	CLAMP DISTRIBUTOR TO INTAKE MANIFOLD		1	
17	0010	11976	SCREW (.375-16 x 1.00) DISTRIBUTOR CLAMP		1	
18	0013	26996	LOCKWASHER (#10) Stainless Steel DISTRIBUTOR TERMINAL		2	
19	0011	68219	NUT (#10-32) Stainless Steel DISTRIBUTOR TERMINAL		2	
20	0084	813720A11	SPARK PLUG WIRE KIT		1	
21	0085	63709A1	BOOT/TERMINAL KIT SPARK PLUG		8	
22	0033	59571	SPARK PLUG		8	[4]
23	0000	54676	RETAINER Two Wire HIGH TENSION LEADS	OLD DESIGN	2	
24	0000	32783	RETAINER Three Wire HIGH TENSION LEADS	OLD DESIGN	4	
25	0000	32784	RETAINER Four Wire HIGH TENSION LEADS	OLD DESIGN	2	
26	0392	7803A4	COIL IGNITION		1	
27	0000	65970	BRACKET IGNITION COIL		1	
28	0010	41408	SCREW (#10-32 x 1.50) BRACKET		1	
29	0012	30164	WASHER (.192 x .375 x .0312) Stainless Steel IGNITION COIL TERMINAL		2	
30	0013	26996	LOCKWASHER (#10) Stainless Steel IGNITION COIL TERMINAL		2	
31	0011	68219	NUT (#10-32) Stainless Steel IGNITION COIL TERMINAL		2	
32	0010	98260	SCREW (.375-16 x .620) IGNITION COIL		1	
33	0013	35048	LOCKWASHER (.375) IGNITION COIL SCREW		1	
34	0016	90096A1	STUD ASSEMBLY (#10-32 x Special)	NEW DESIGN	2	
35	0054	72821	RETAINER WIRE	NEW DESIGN	2	
-	0027	11977A92	GASKET SET		1	

DISTRIBUTOR AND IGNITION COMPONENTS

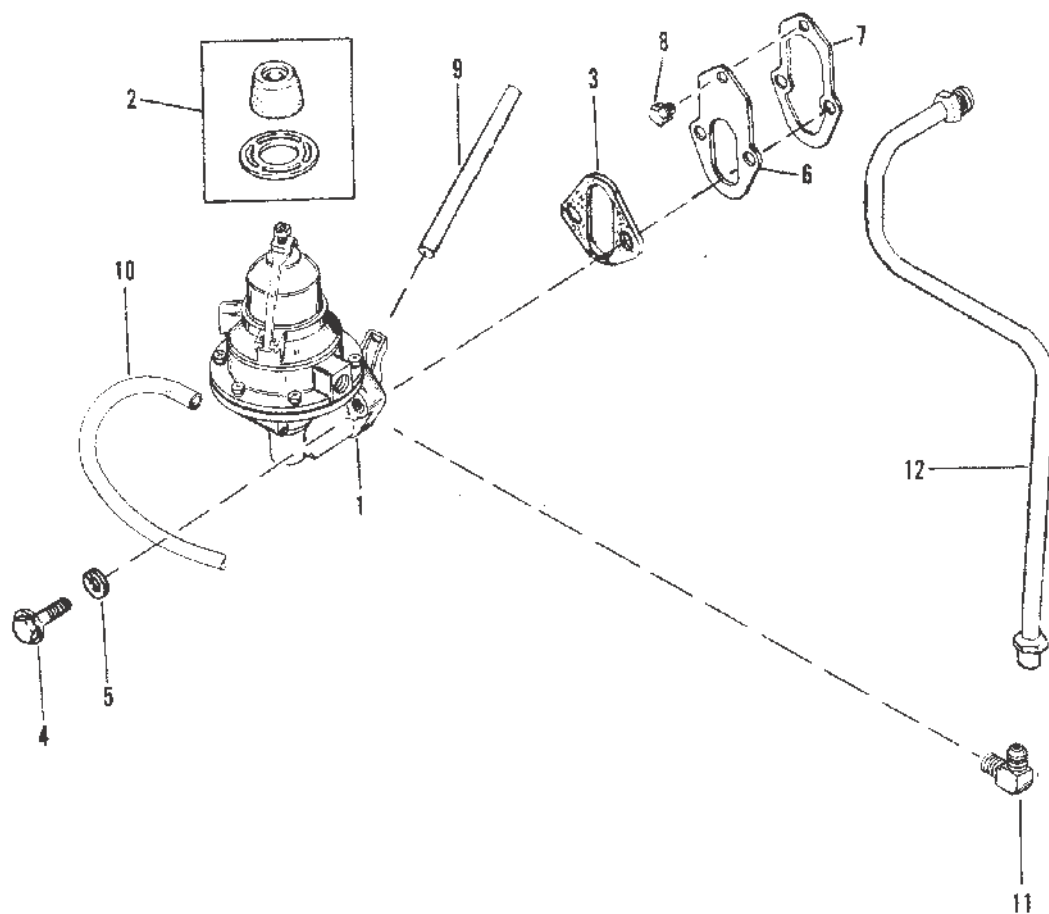


DISTRIBUTOR AND IGNITION COMPONENTS

PART NOTES:

- [1] - Alternate part numbers:
 - 13753A 2Service Part
 - 815407Q 5QS Kit
 - 815407T 5MPP Kit
- [2] - Alternate part numbers:
 - 13524A 6Service Part
 - 13524Q06QS
 - 815407Q 5QS Kit
 - 815407T 5MPP Kit
- [3] - COMPONENT OF ENGINE/POWERHEAD GASKET SET 11977A92
- [4] - Alternate part numbers:
 - 59571QS
 - 59571BBulk Pack

FUEL PUMP AND FUEL FILTER



39266

FUEL PUMP AND FUEL FILTER

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	41141A2	PUMP ASSEMBLY Fuel		1	
2	0035	11004	FILTER		1	
3	0027	34213	GASKET FUEL PUMP TO CYLINDER BLOCK		1	[1]
4	0010	31984	SCREW (.312-18 x 1.375) FUEL PUMP		2	
5	0013	39107	LOCKWASHER (.312-24) FUEL PUMP SCREW		2	
6	0000	42454	PLATE FUEL PUMP MOUNTING		1	
7	0027	42457	GASKET FUEL PUMP MOUNTING PLATE		1	[1]
8	0010	35366	SCREW FUEL PUMP MOUNTING PLATE		2	
9	0000	17347	ROD PUSH - FUEL PUMP		1	
10	0032	7381563	HOSE (34.00 Inches Bulk) PLASTIC - FUEL PUMP TO CARBURETOR		1	
11	0022	43276	ELBOW (90 Degree) FUEL PUMP		1	
12	0032	118512	LINE Fuel FUEL PUMP TO CARBURETOR	175 - 4.3L	1	
12	0032	99755A2	LINE ASSEMBLY Fuel FUEL PUMP TO CARBURETOR	205 - 4.3L/LX	1	
-	0027	11977A92	GASKET SET		1	

PART NOTES:

[1] - COMPONENT OF ENGINE/POWERHEAD GASKET SET 11977A92

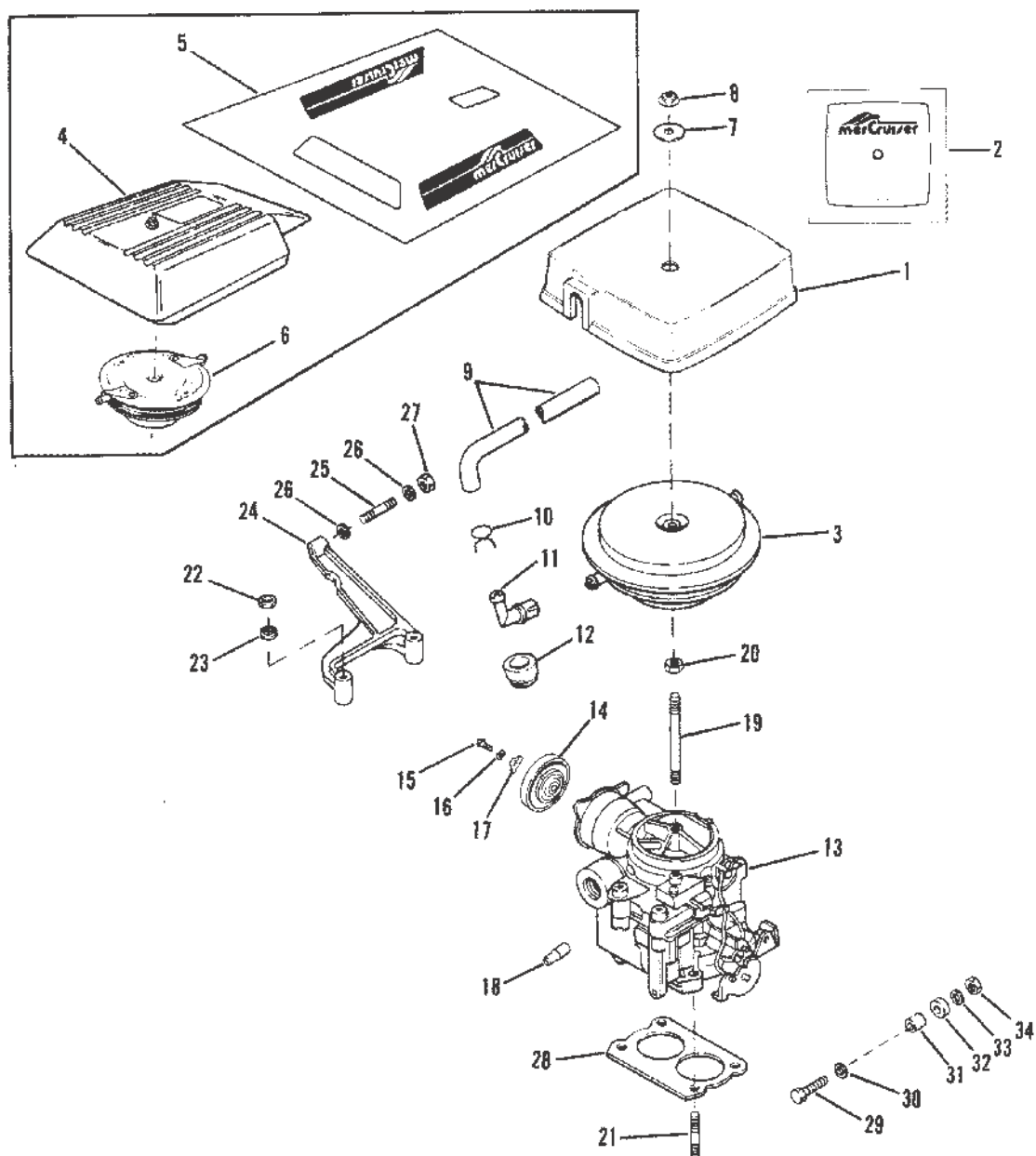


CARBURETOR AND THROTTLE LINKAGE (175 - 4.3L)

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	15414A7	COVER CARBURETOR	DESIGN I	1	
2	0037	1372320	DECAL CARBURETOR COVER	175 ALPHA ONE - DESIGN I	1	
2	0037	1372329	DECAL CARBURETOR COVER	4.3L - DESIGN I	1	
3	0000	86271A1	FLAME ARRESTOR CARBURETOR	DESIGN I	1	
4	0000	18484A3	COVER CARBURETOR	DESIGN II	1	
5	0037	812776A1	DECAL SET COVER	DESIGN II	1	
6	0000	44196T1	FLAME ARRESTOR	DESIGN II	1	
7	0012	86400	WASHER SEALING		1	
8	0011	20586	NUT (.250-28) SILENCER ADAPTER		1	
9	0032	9331512	HOSE (11-1/4")		2	
9	0032	1589418	HOSE Breather (CORRUGATED)		2	
10	0054	53101	CLAMP VENT HOSE		4	
11	0000	97850	ELBOW 90 Degree Breather - VENT HOSE		OPT	
11	0000	47957	CONNECTOR VENT HOSE (STRAIGHT)		OPT	
12	0025	52188	GROMMET ROCKER COVER		2	
13	3304	9565A1	CARBURETOR ASSEMBLY (MERCARB)		1	[1]
14	0000	70125A1	COVER Choke		1	
15	0010	33047	SCREW CHOKE COVER		3	
16	0013	26995	LOCKWASHER (#8) Stainless Steel COVER SCREW		1	
17	0054	33036	RETAINER COVER SCREW		3	
18	0022	54090	ELBOW CARBURETOR		1	
19	0016	97012	STUD FLAME ARRESTOR		1	
20	0011	28941	NUT JAM - FLAME ARRESTOR		1	
21	0016	70236	STUD (.312 x 1.500) CARBURETOR		2	
21	0016	70237	STUD (.312-18/.312-24 x 2.620) CARBURETOR		2	
22	0011	25594	NUT (.9375-24) CARBURETOR STUD		4	
23	0012	20084	WASHER (.328 x .562 x .062) CARBURETOR STUD		4	
24	0000	77456A2	BRACKET THROTTLE CABLE		1	
25	0016	38525	STUD THROTTLE CABLE		1	
26	0012	24664	WASHER (M4 x 20) THROTTLE CABLE STUD		2	
27	0011	20586	NUT (.250-28) THROTTLE CABLE STUD		1	
28	0027	701431	GASKET CARBURETOR TO INTAKE MANIFOLD		1	[2]
29	0010	98509	SCREW THROTTLE CABLE TO CARBURETOR		1	
30	0012	56681	WASHER (.203 x .500 x .032) THROTTLE CABLE SCREW		1	

CARBURETOR AND THROTTLE LINKAGE (175 - 4.3L)

CARBURETOR AND THROTTLE LINKAGE (175 - 4.3L)



39267

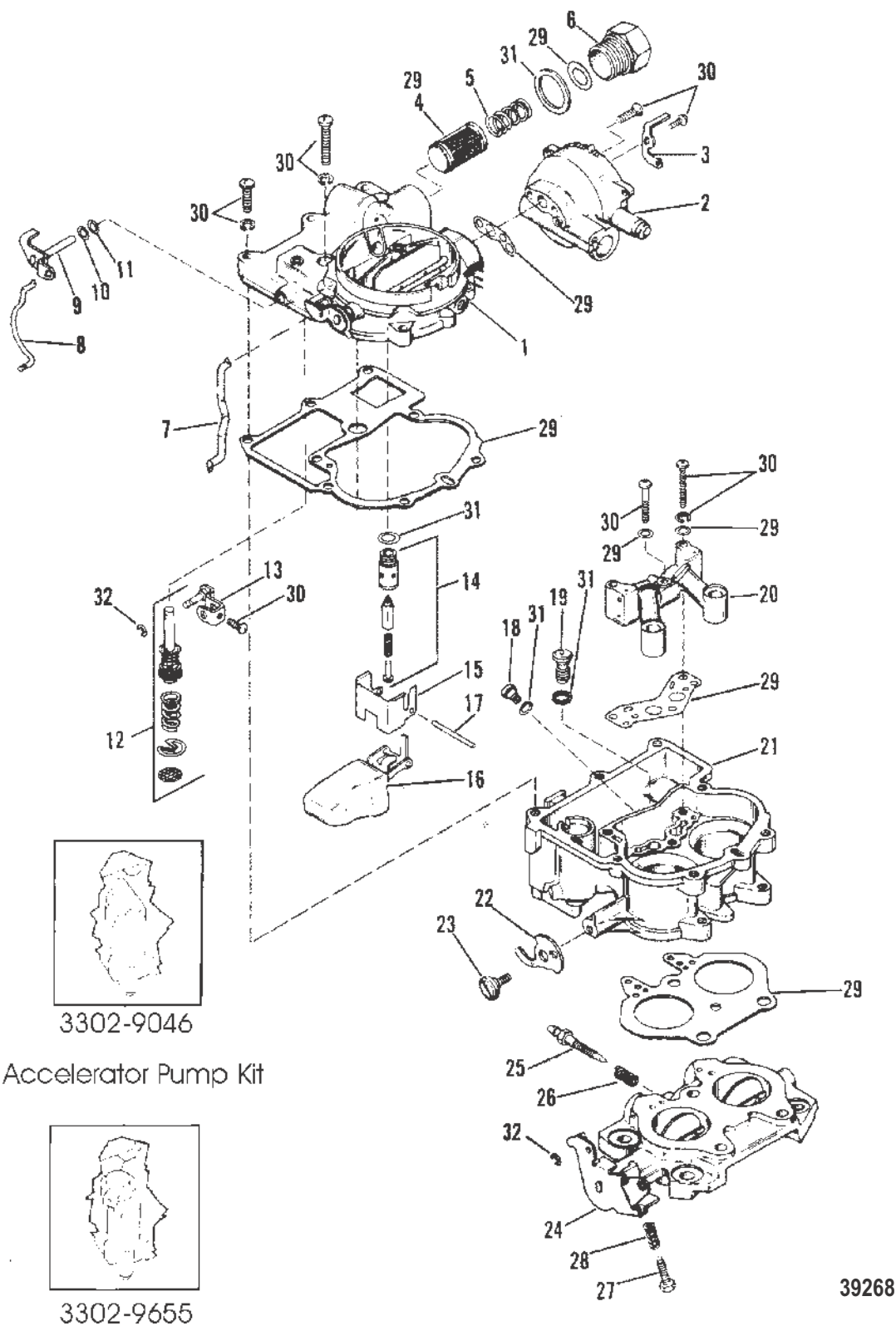
CARBURETOR AND THROTTLE LINKAGE (175 - 4.3L)

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
31	0023	57938	BUSHING THROTTLE CABLE SCREW		1	
32	0023	34948	SPACER THROTTLE CABLE SCREW		1	
33	0012	20128	WASHER THROTTLE CABLE SCREW		1	
34	0011	20190	NUT (#10-32) THROTTLE CABLE SCREW		1	
-	0027	11977A92	GASKET SET		1	

PART NOTES:

- [1] - Alternate part numbers:
804618R02Reman
9565A 1QS
- [2] - COMPONENT OF ENGINE/POWERHEAD GASKET SET 11977A92

CARBURETOR (MERCARB)(175 - 4.3L)



RESOURCE NOTES:

CARBURETOR (MERCARB)(175 - 4.3L)

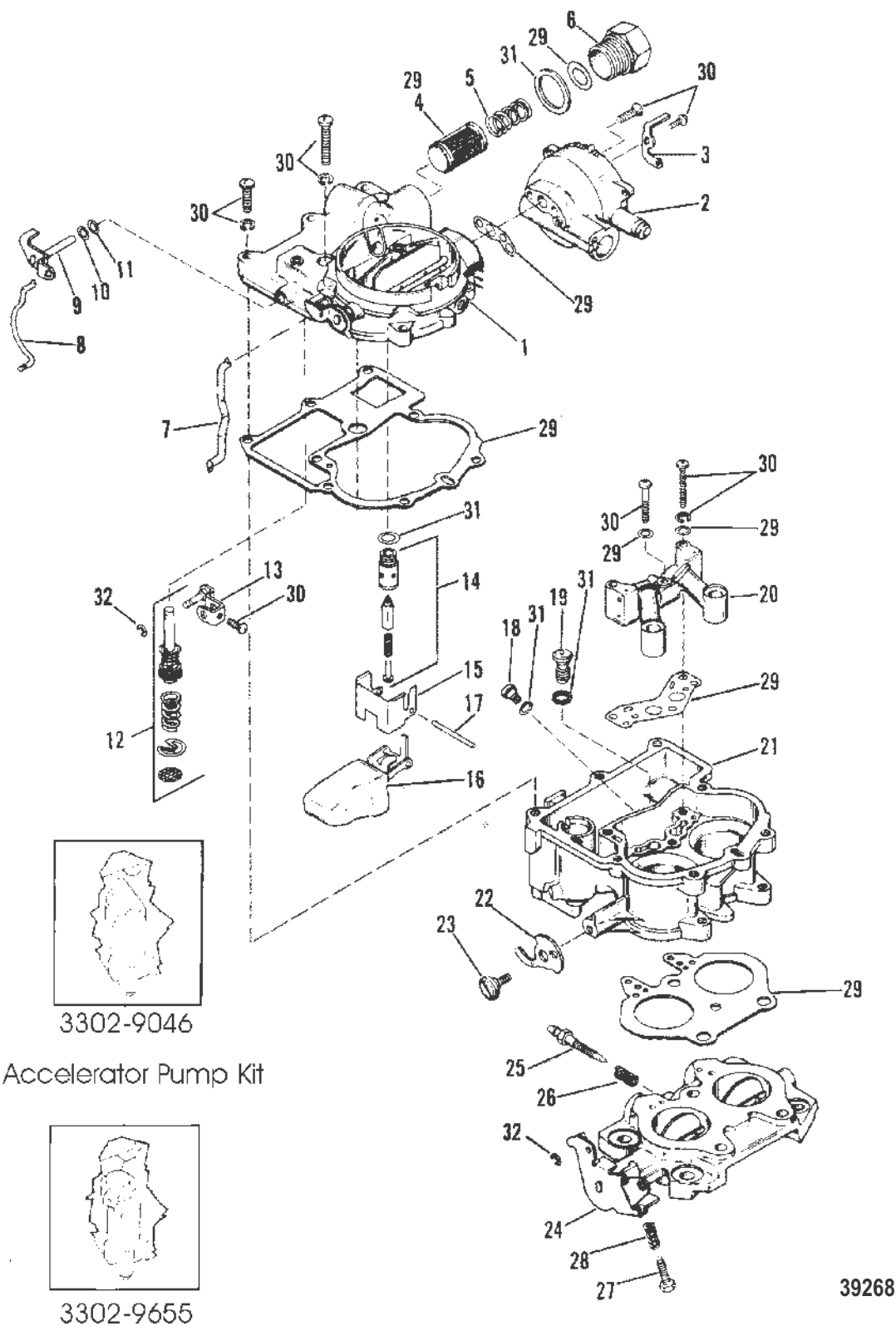
To insure ordering correct Accelerator Pump Kit, check pump cavity on bottom of carburetor and compare to drawings shown on illustration.

CARBURETOR (MERCARB)(175 - 4.3L)

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	3304	9565A1	CARBURETOR ASSEMBLY		1	[1]
1		N.S.S.	Not Sold Separate Air Horn Assembly		1	
2		N.S.S.	Not Sold Separate Choke Housing Assembly		1	
3	3302	9037	ARM Choke		1	
4	3302	9033	STRAINER		1	
5	3302	9032	SPRING FUEL STRAINER		1	
6	3302	9034	CONNECTOR INLET		1	
7	3302	9042	ROD Choke		1	
8	3302	9041	ROD Pump		1	
9	3302	9035	LEVER ACCELERATOR PUMP		1	
10	3302	9039	WASHER PUMP LEVER		1	
11	3302	9040	WASHER PUMP LEVER		1	
12	3302	9046	PUMP KIT	SEE NOTE	1	[2]
12	3302	9655	PUMP KIT Accelerator	SEE NOTE	1	[3]
13	3302	9036	ARM ACCELERATOR PUMP		1	
14	3302	9407	SEAT KIT Inlet		1	
15	3302	9038	PLATE Baffle		1	
16	3302	9031	FLOAT		1	
17	3302	9030	PIN FLOAT		1	
18	3302	9058	JET Main		1	
19	3302	9435	JET Power		1	
20	3302	9436	VENTURI		1	
21		N.S.S.	Not Sold Separate BODY, CARBURETOR		1	
22	3302	9048	CAM FAST IDLE		1	
23	3302	9049	SHAFT FAST IDLE CAM		1	
24		N.S.S.	Not Sold Separate Flange Assembly		1	
25	3302	9052	SCREW IDLE ADJUSTING		1	
26	3302	9053	SPRING IDLE ADJUSTING SCREW		1	
27	3302	9060	SCREW THROTTLE ADJUSTING		1	
28	3302	9054	SPRING THROTTLE ADJUSTING SCREW		1	
29	3302	9061	GASKET SET		1	
30	3302	9045	SCREW KIT		1	
31	3302	9044	PACKING SET		1	
32	3302	9658	E-RING		2	
-	3302	9437	OVERHAUL KIT For Pump 9046		1	
-	3302	804844002	CARBURETOR REPAIR KIT For Pump 9655		1	[3]

CARBURETOR (MERCARB)(175 - 4.3L)

CARBURETOR (MERCARB)(175 - 4.3L)



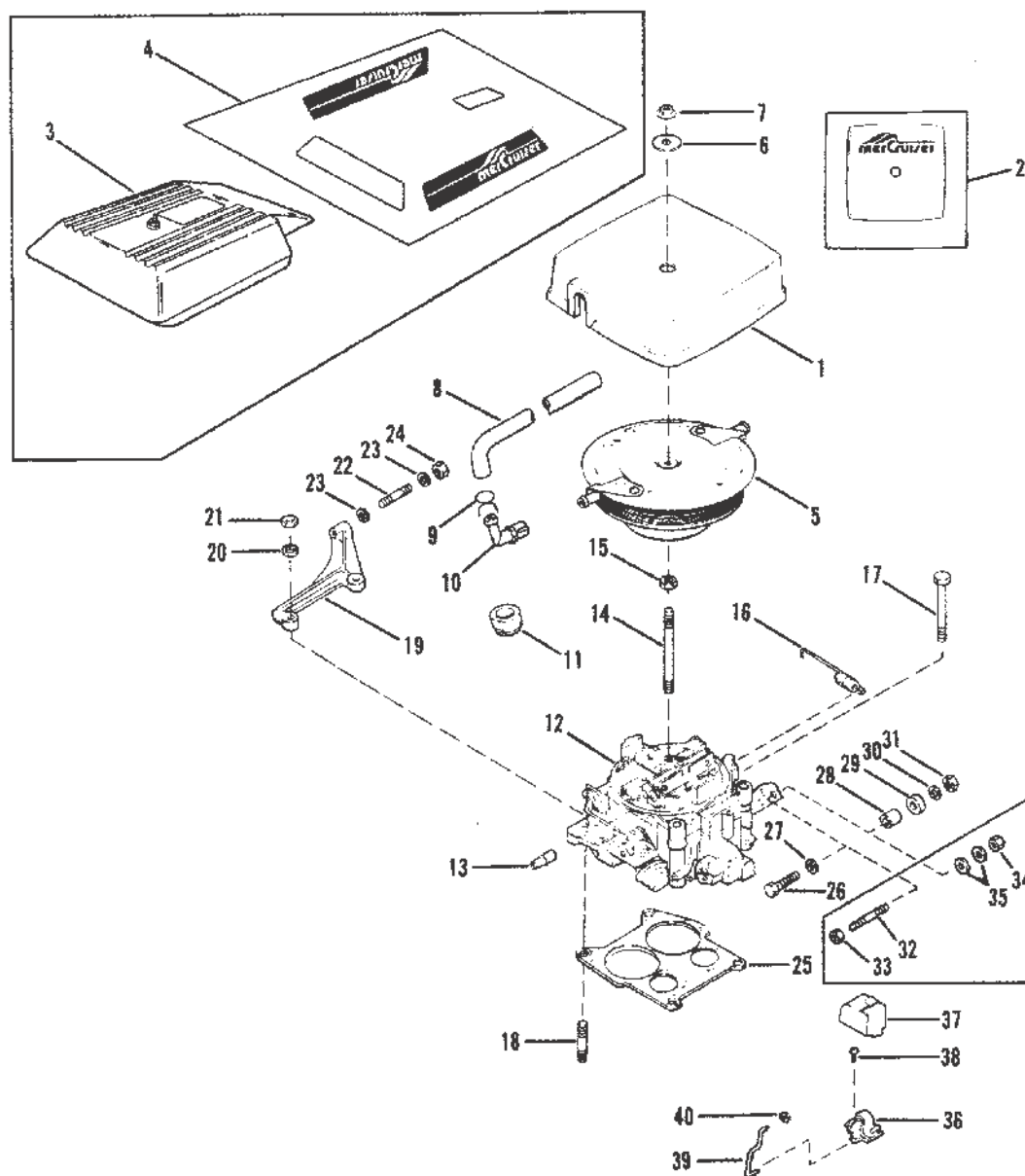
CARBURETOR (MERCARB)(175 - 4.3L)

CARBURETOR (MERCARB)(175 - 4.3L)

PART NOTES:

- [1] - Alternate part numbers:
804618R02Reman
9565A 1QS
- [2] - Alternate part numbers:
804845Kit
9046Service Part
- [3] - Alternate part numbers:
804844002Kit
9655Service Part

CARBURETOR AND THROTTLE LINKAGE (205 - 4.3L/LX)



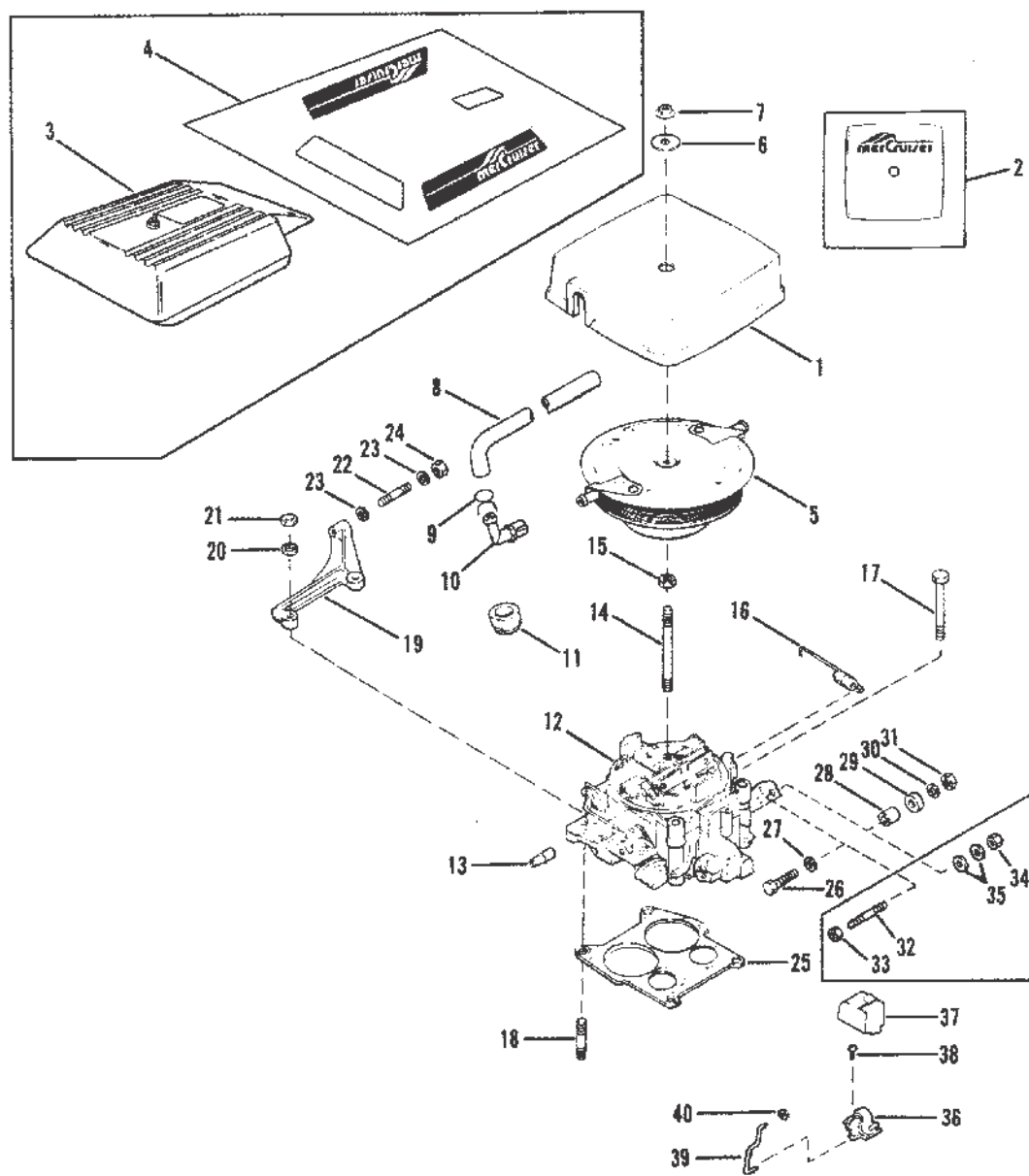
39269

CARBURETOR AND THROTTLE LINKAGE (205 - 4.3L/LX)

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	15414A7	COVER CARBURETOR	OLD DESIGN	1	
2	0037	1372310	DECAL CARBURETOR COVER	205 ALPHA ONE - OLD DESIGN	1	
2	0037	1372332	DECAL CARBURETOR COVER	4.3L/LX - OLD DESIGN	1	
3	0000	18484A3	COVER CARBURETOR		1	
4	0037	812776A2	DECAL SET COVER		1	
5	0000	85785A2	ARRESTOR ASSEMBLY Flame CARBURETOR		1	
6	0012	86400	WASHER SEALING		1	
7	0011	20586	NUT (.250-28) SILENCER ADAPTER		1	
8	0032	9331512	HOSE (11-1/4")		2	
8	0032	1589418	HOSE Breather (CORRUGATED)		2	
9	0054	53101	CLAMP VENT HOSE		4	
10	0000	97850	ELBOW 90 Degree Breather - VENT HOSE TO ROCKER COVER		2	
11	0025	52188	GROMMET ROCKER COVER		2	
12	3304	9354A2	CARBURETOR ASSEMBLY (ROCHESTER)		1	[1]
13	0022	97282	CONNECTOR CARBURETOR		1	
14	0016	91842	STUD FLAME ARRESTOR		1	
15	0011	28941	NUT JAM - FLAME ARRESTOR		1	
16	0024	32817	SPRING THROTTLE RETURN		1	
17	0010	74822	SCREW (.312-18 x 3.500) CARBURETOR		2	
18	0016	46857	STUD (5/16 x 1-7/8) CARBURETOR		2	
19	0000	41329A3	BRACKET THROTTLE CABLE		1	
20	0012	20084	WASHER (.328 x .562 x .062) THROTTLE CABLE		4	
21	0011	29250	NUT (.312-24) CARBURETOR STUD		2	
22	0016	38525	STUD THROTTLE CABLE		1	
23	0012	24664	WASHER (M4 x 20) THROTTLE CABLE STUD		2	
24	0011	20586	NUT (.250-28) THROTTLE CABLE STUD		1	
25	0027	524572	GASKET CARBURETOR TO INTAKE MANIFOLD		1	[2]
26	0010	98509	SCREW THROTTLE CABLE (1-1/8")	OLD DESIGN	1	
27	0012	20128	WASHER THROTTLE CABLE SCREW	OLD DESIGN	1	
28	0023	57938	BUSHING THROTTLE CABLE SCREW	OLD DESIGN	1	
29	0023	34948	SPACER THROTTLE CABLE SCREW	OLD DESIGN	1	
30	0012	56681	WASHER (.203 x .500 x .032) THROTTLE CABLE SCREW	OLD DESIGN	1	
31	0011	20190	NUT (#10-32) THROTTLE CABLE SCREW	OLD DESIGN	1	
32	0016	96112	STUD (.250-28 x 2.00)	NEW DESIGN	1	

CARBURETOR AND THROTTLE LINKAGE (205 - 4.3L/LX)

CARBURETOR AND THROTTLE LINKAGE (205 - 4.3L/LX)



39269

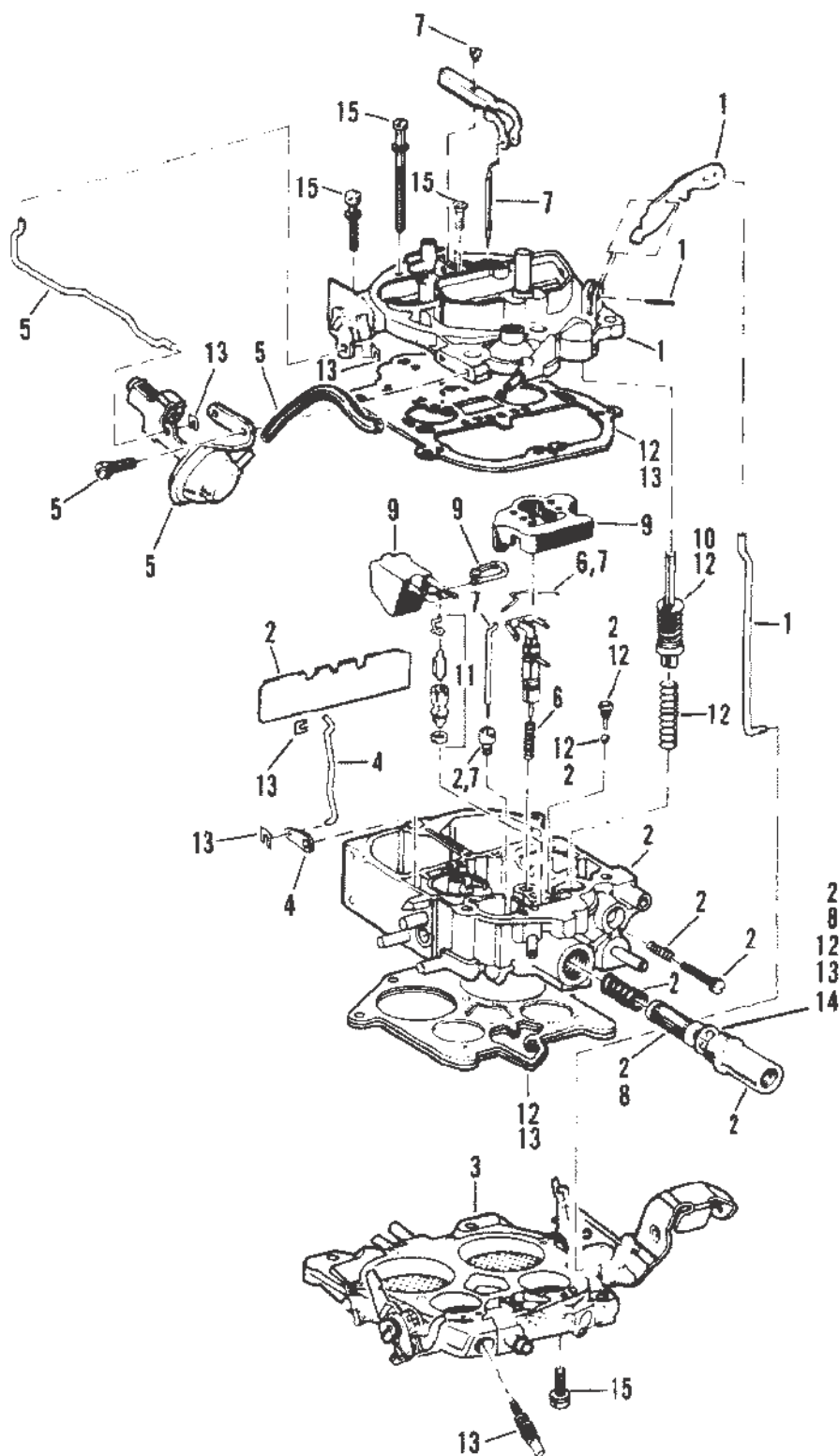
CARBURETOR AND THROTTLE LINKAGE (205 - 4.3L/LX)

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
33	0011	20586	NUT (.250-28) THROTTLE CABLE STUD	NEW DESIGN	1	
34	0011	20361	NUT (.250-28) THROTTLE CABLE STUD	NEW DESIGN	1	
35	0012	29245	WASHER (.281 x .500 x .060) Stainless Steel THROTTLE CABLE STUD	NEW DESIGN	2	
36	0000	72625	CHOKE AUTOMATIC - CARBURETOR		1	
37	0000	66198	COVER AUTOMATIC CHOKE		1	
38	0010	59994	SCREW (5/8) AUTOMATIC CHOKE THERMOSTAT		1	
39	0000	61112	ROD CHOKE		1	
40	0054	59989	CLIP AUTOMATIC CHOKE ROD		1	
-	0027	11977A92	GASKET SET		1	

PART NOTES:

- [1] - Alternate part numbers:
804623R02Reman
9354A 2QS
- [2] - COMPONENT OF ENGINE/POWERHEAD GASKET SET 11977A92

CARBURETOR (ROCHESTER)(205 - 4.3L/LX)



39270

RESOURCE NOTES:

CARBURETOR (ROCHESTER)(205 - 4.3L/LX) 457--2.
 Carburetor Use In Large Gasoline Engines

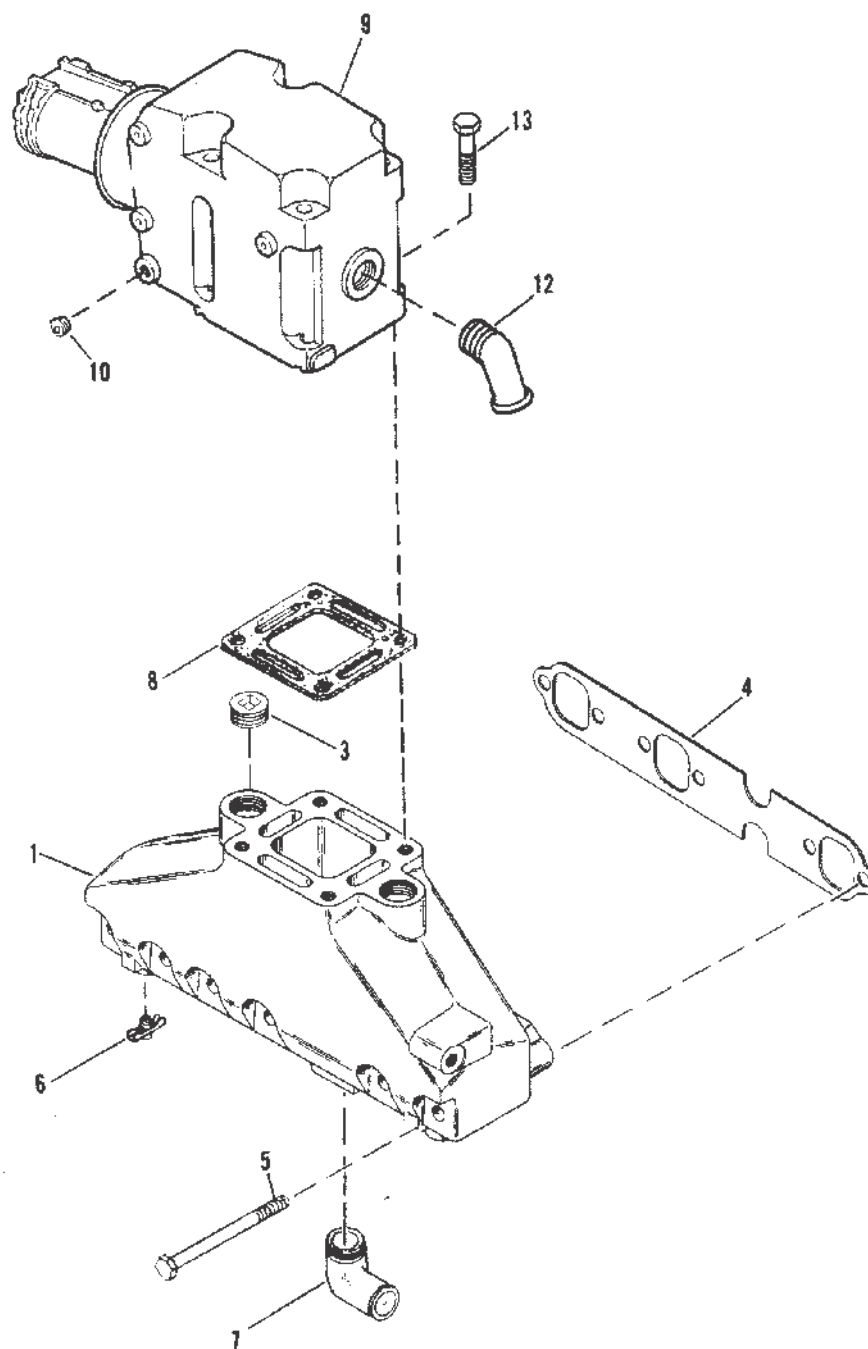
CARBURETOR (ROCHESTER)(205 - 4.3L/LX)

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	3304	9354A2	CARBURETOR ASSEMBLY		1	[1]
1	1397	9111	AIR HORN KIT		1	
2	1397	9112	FLOAT BOWL KIT		1	
3	1397	8540	THROTTLE BODY KIT		1	
4	1397	8541	LINK/LEVER KIT Choke		1	
5	1397	9113	PRIMARY VACUUM KIT		1	
6	1397	8957	PISTON KIT		1	
7	1397	9438	METERING JET AND ROD KIT		1	
8	1397	8767	FILTER KIT Fuel		1	[2]
9	1397	8546	FLOAT KIT		1	
10	1397	9669	PUMP KIT		1	
11	1397	8548	NEEDLE/SEAT KIT		1	
12	1397	8535	REPAIR KIT Carburetor	SEE NOTE	1	
13	1397	9723	GASKET KIT	SEE NOTE	1	
14	1397	8327	GASKET INLET FUEL NUT		1	
15	1397	8557	SCREW KIT AIR HORN/THROTTLE BODY		1	
-	0027	524572	GASKET		1	

PART NOTES:

- [1] - Alternate part numbers:
804623R02Reman
9354A 2QS
- [2] - Alternate part numbers:
8767Service Part
8767QQS
8767TMPP

EXHAUST MANIFOLD AND EXHAUST ELBOW



39271

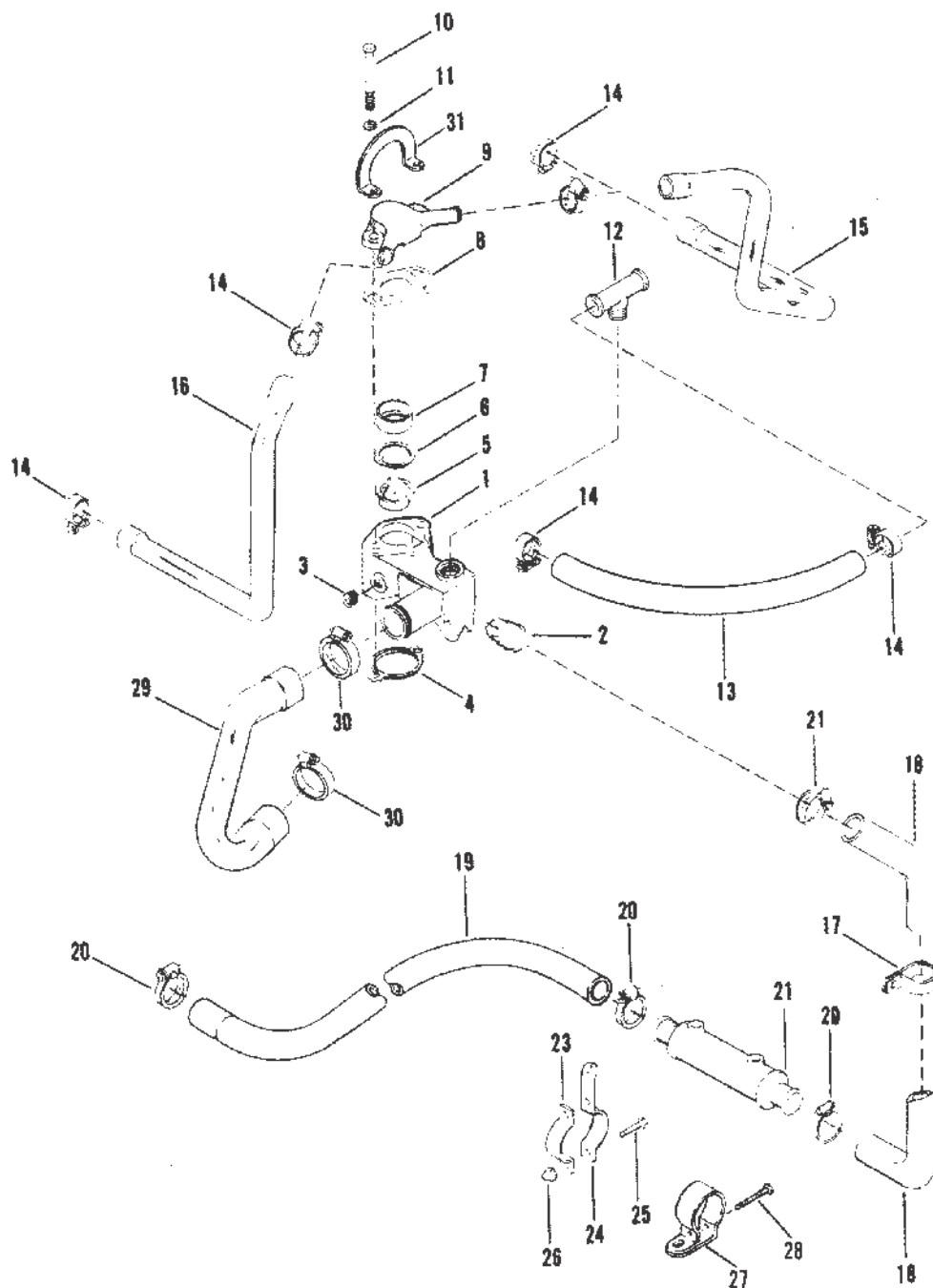
EXHAUST MANIFOLD AND EXHAUST ELBOW

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	99746A8	MANIFOLD ASSEMBLY Exhaust		2	
3	0022	33198A1	PLUG (3/4-14) EXHAUST MANIFOLD		AR	
4	0027	99757	GASKET EXHAUST MANIFOLD TO CYLINDER HEAD		2	[1]
5	0010	53728	SCREW (.375-16 x 4.75) EXHAUST MANIFOLD		12	
6	0022	16951A1	COCK ASSEMBLY EXHAUST MANIFOLD		2	
7	0022	36305	ELBOW (90 Degrees) EXHAUST MANIFOLD	(90 DEGREES)	1	
7	0022	92499	FITTING (45 Degrees) EXHAUST MANIFOLD	(45 DEGREES)	1	
8	0027	41813	GASKET EXHAUST ELBOW		2	[1]
9	0000	44354A3	ELBOW ASSEMBLY Exhaust (7 DEGREES -4" O.D.)		2	
10	0022	36382	FITTING (.250-18 x .62) Brass PIPE - EXHAUST ELBOW		4	
12	0022	92499	FITTING (45 Degrees) EXHAUST ELBOW (45 DEGREES)		2	
13	0010	43749	SCREW (.375-16 x 5.750) MANIFOLD		8	
-	0027	11977A92	GASKET SET		1	
-	0000	93322A3	RISER KIT Exhaust Elbow (6 In.) (6" Exhaust Elbow Extension)	Each kit contains 2 risers.	1	
-	0000	93320A3	RISER KIT Exhaust Elbow (3 In.)	Each kit contains 2 risers.	1	

PART NOTES:

[1] - COMPONENT OF ENGINE/POWERHEAD GASKET SET 11977A92

STANDARD COOLING SYSTEM OLD DESIGN



39272

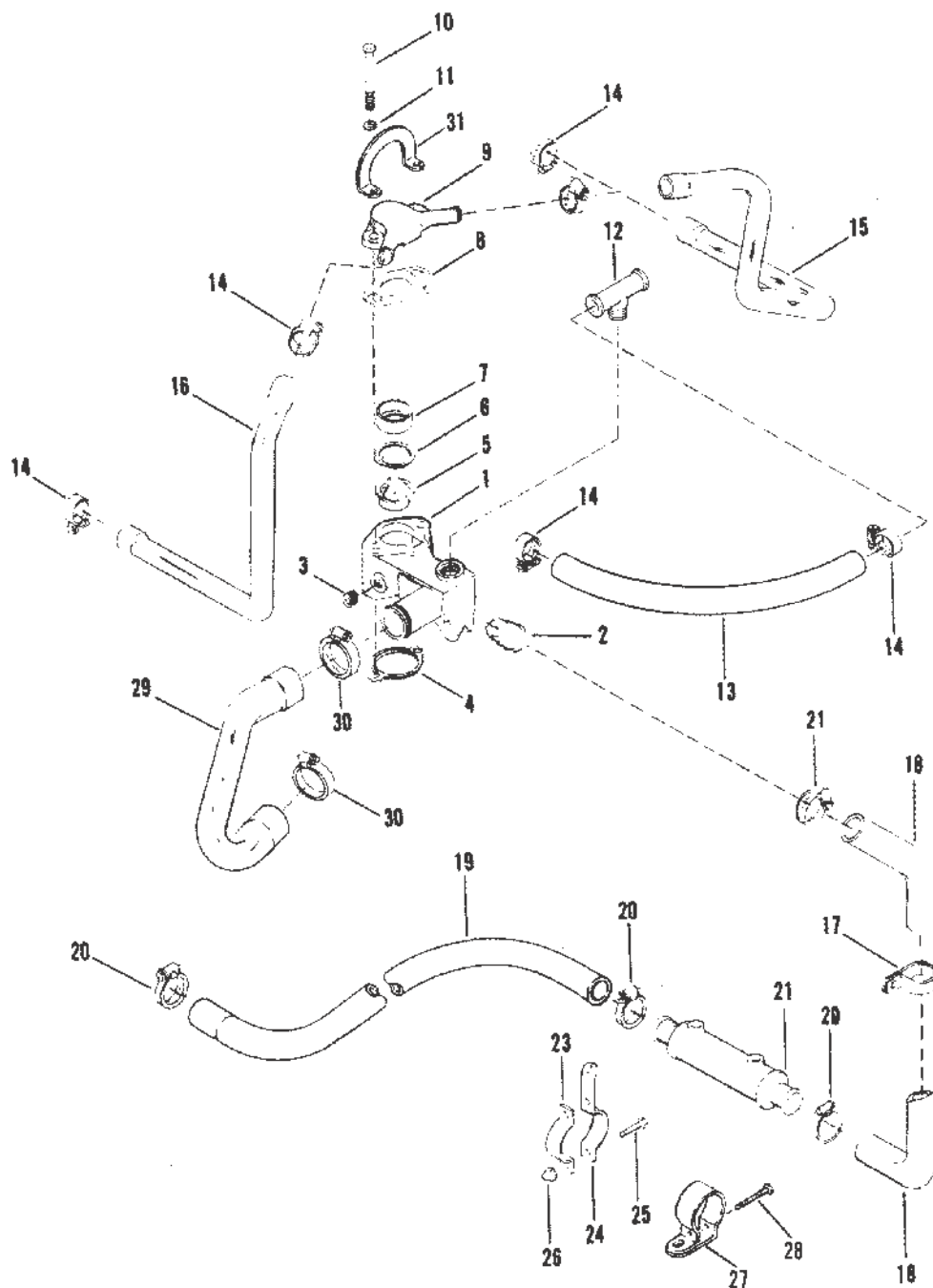
STANDARD COOLING SYSTEM OLD DESIGN

STANDARD COOLING SYSTEM OLD DESIGN

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	87290A4	HOUSING ASSEMBLY		1	
2	0023	47511	SLEEVE THERMOSTAT HOUSING		1	
3	0022	32803	PLUG Pipe (.375-18) Brass		2	
4	0027	530451	GASKET THERMOSTAT HOUSING		1	[1]
5	0000	59137	THERMOSTAT (140 Degrees) (143 DEGREES)		1	
6	0027	47510	GASKET THERMOSTAT		1	[2]
7	0023	47508	SLEEVE THERMOSTAT		1	
8	0027	41812	GASKET THERMOSTAT COVER		1	[3]
9	0000	47441A1	COVER THERMOSTAT		1	
10	0010	48130	SCREW (.375-16 x 4.500) THERMOSTAT HOUSING		2	
11	0013	35048	LOCKWASHER (.375) THERMOSTAT HOUSING SCREW		2	
12	0022	98477A2	VALVE ASSEMBLY		1	
13	0032	3322070	HOSE (48.00 Inches Bulk) TEE TO EXHAUST ELBOWS (17"		2	
14	0054	32780	CLAMP HOSE ATTACHING		8	
15	0032	16021	HOSE THERMOSTAT COVER TO EXH. MANIFOLD (PORT)		1	
16	0032	41940	HOSE THERMOSTAT COVER TO EXH. MANIFOLD (STARBOARD)		1	
17	0054	47715	CLIP HOSE ATTACHING		1	
18	0032	88794	HOSE THERMOSTAT HOUSING TO FLUID COOLER		1	
19	0032	41642A3	HOSE FLUID COOLER (3/4" I.D.)		1	
20	0054	32780	CLAMP HOSE ATTACHING		4	
21	0000	99356A2	COOLER ASSEMBLY POWER STEERING FLUID		1	
23	0000	56328A1	BRACKET FLUID COOLER (SHORT)	2 PIECE BRACKET	1	
24	0000	638203	BRACKET FLUID COOLER (LONG)	2 PIECE BRACKET	1	
25	0010	60300	SCREW (.250-28 x .750) FLUID COOLER BRACKET	2 PIECE BRACKET	2	
26	0011	30506	NUT (.250-28)	2 PIECE BRACKET	2	
27	0000	65970	BRACKET FLUID COOLER	1 PIECE BRACKET	1	
28	0010	41408	SCREW (#10-32 x 1.50) CLAMPING	1 PIECE BRACKET	1	
29	0032	87108	HOSE Molded THERMOSTAT HOUSING TO WATER PUMP		1	
30	0054	87268	CLAMP HOSE ATTACHING		2	
31	0000	12552	LIFTING EYE		1	
-	0027	11977A92	GASKET SET		1	

STANDARD COOLING SYSTEM OLD DESIGN

STANDARD COOLING SYSTEM OLD DESIGN



39272

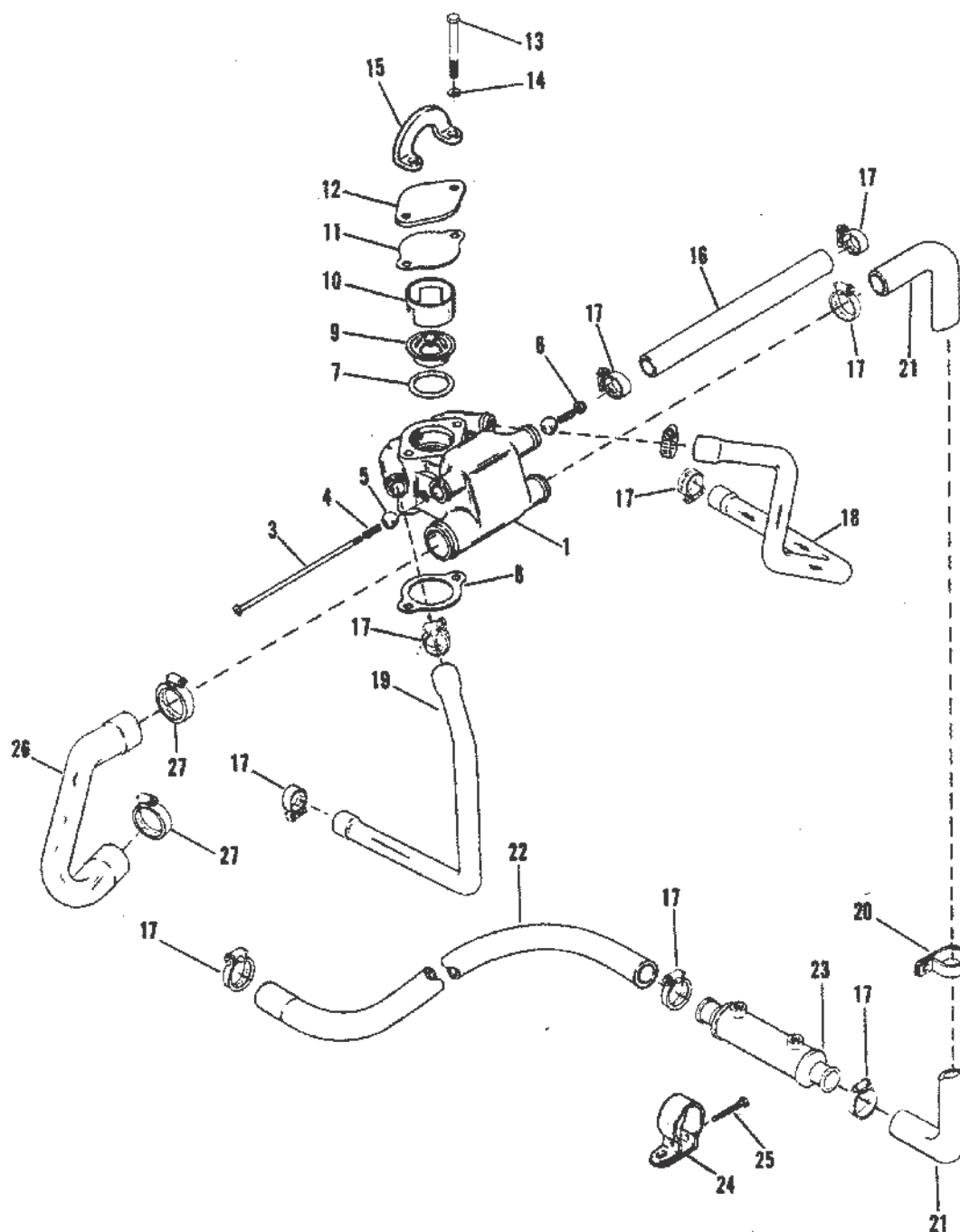
STANDARD COOLING SYSTEM OLD DESIGN

STANDARD COOLING SYSTEM OLD DESIGN

PART NOTES:

- [1] - Alternate part numbers:
53045 1Service Part
53045Q01QS
COMPONENT OF ENGINE/POWERHEAD GASKET SET 11977A92
- [2] - Alternate part numbers:
47510Service Part
47510QQS
COMPONENT OF ENGINE/POWERHEAD GASKET SET 11977A92
- [3] - Alternate part numbers:
41812Service Part
41812BBulk Pack
41812QQS
COMPONENT OF ENGINE/POWERHEAD GASKET SET 11977A92

STANDARD COOLING SYSTEM NEW DESIGN



39273

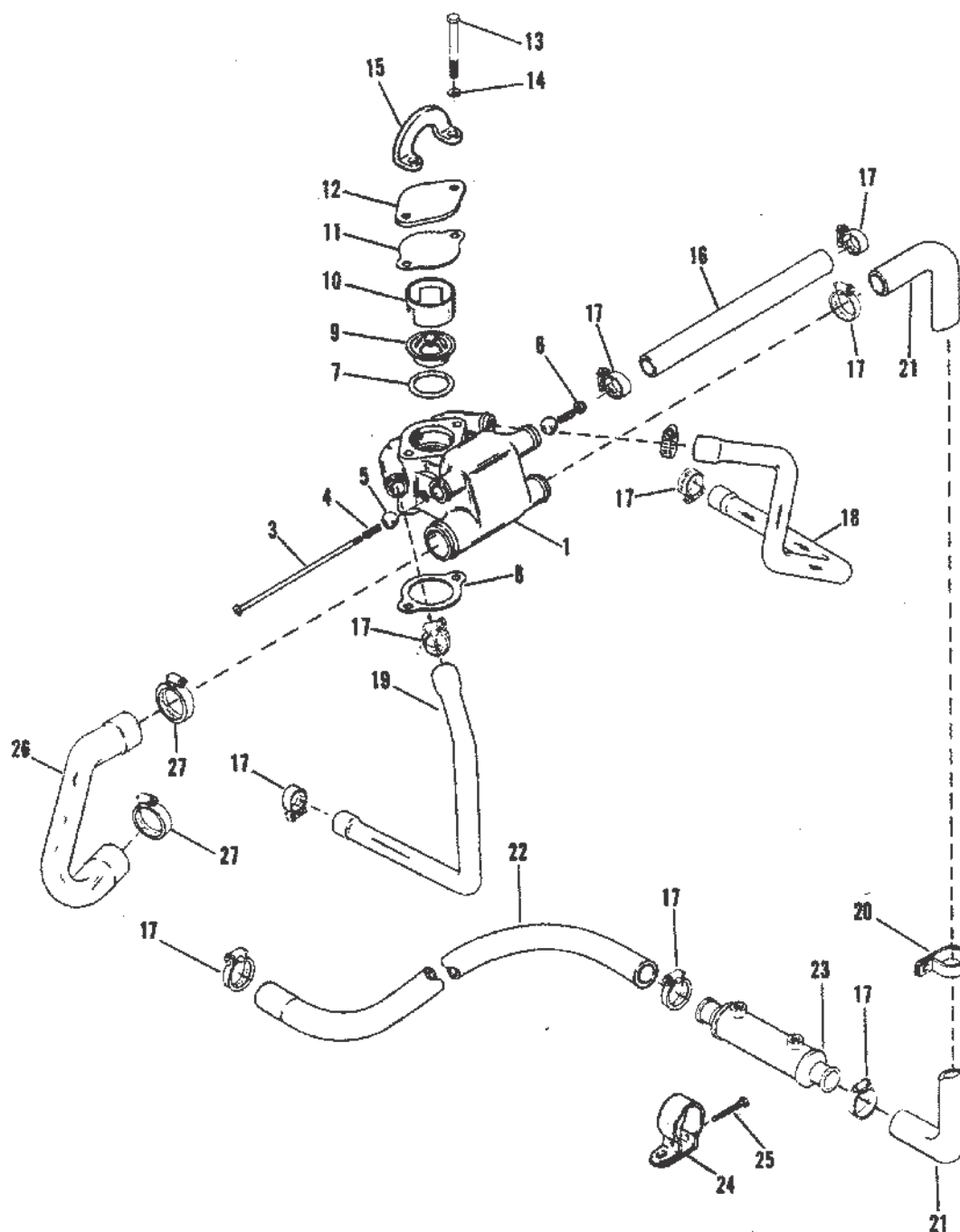
STANDARD COOLING SYSTEM NEW DESIGN

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	16413A3	HOUSING ASSEMBLY Thermostat		1	
2	0022	32803	PLUG Pipe (.375-18) Brass		1	
3	0010	17989	SCREW (#10-32 x 8.600)		1	
4	0024	75533	SPRING		2	
5	0030	98475	BALL Nylon		2	
6	0011	29488	NUT (#10-32)		1	
7	0025	30224	O-RING (1.859 x .139)		1	[1]
8	0027	530451	GASKET THERMOSTAT HOUSING		1	[2]
9	0000	59137	THERMOSTAT (140 Degrees) (143 DEGREES)		1	
10	0023	17495	SLEEVE THERMOSTAT		1	
11	0027	331792	GASKET THERMOSTAT COVER		1	[3]
12	0000	17494A1	COVER KIT THERMOSTAT		1	
13	0010	60410	SCREW (.375-16 x 4.250) THERMOSTAT HOUSING		2	
14	0013	35048	LOCKWASHER (.375) THERMOSTAT HOUSING SCREW		2	
15	0000	12552	LIFTING EYE		1	
16	0032	3322070	HOSE (48.00 Inches Bulk) TEE TO EXHAUST ELBOWS		2	
17	0054	32780	CLAMP HOSE ATTACHING		8	
18	0032	16021	HOSE THERMOSTAT COVER TO EXHAUST MANIFOLD (PORT)		1	
19	0032	18810	HOSE THERMOSTAT COVER TO EXHAUST MANIFOLD (STARBOARD)		1	
20	0054	47715	CLIP HOSE ATTACHING		1	
21	0032	16012	HOSE THERMOSTAT HOUSING TO FLUID COOLER		1	
22	0032	41642A3	HOSE FLUID COOLER (3/4" I.D.)		1	
23	0000	99356A2	COOLER ASSEMBLY POWER STEERING FLUID		1	
24	0000	65970	BRACKET FLUID COOLER		1	
25	0010	41408	SCREW (#10-32 x 1.50) CLAMPING		1	
26	0032	87108	HOSE Molded THERMOSTAT HOUSING TO WATER PUMP		1	
27	0054	87268	CLAMP HOSE ATTACHING		2	
-	0027	11977A92	GASKET SET		1	

PART NOTES:

- [1] - Alternate part numbers:
- 30224Service Part
- 30224QQS
COMPONENT OF ENGINE/POWERHEAD GASKET SET 11977A92

STANDARD COOLING SYSTEM NEW DESIGN



39273

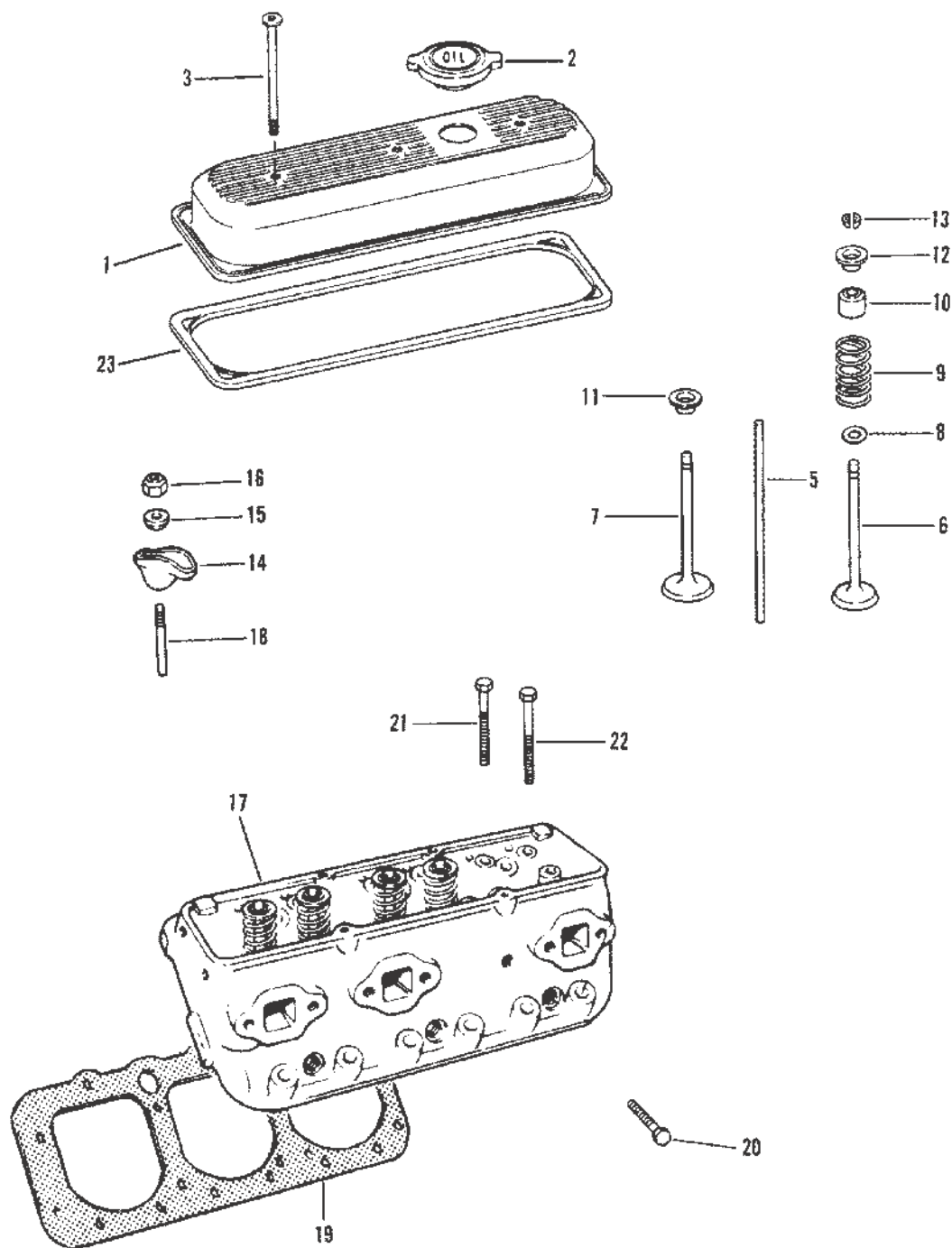
STANDARD COOLING SYSTEM NEW DESIGN

- [2] - Alternate part numbers:
 53045 1Service Part

 53045Q01QS
 COMPONENT OF ENGINE/POWERHEAD GASKET SET 11977A92
- [3] - Alternate part numbers:
 33179 2Service Part

 33179Q02QS
 COMPONENT OF ENGINE/POWERHEAD GASKET SET 11977A92

CYLINDER HEAD AND ROCKER COVER



39274

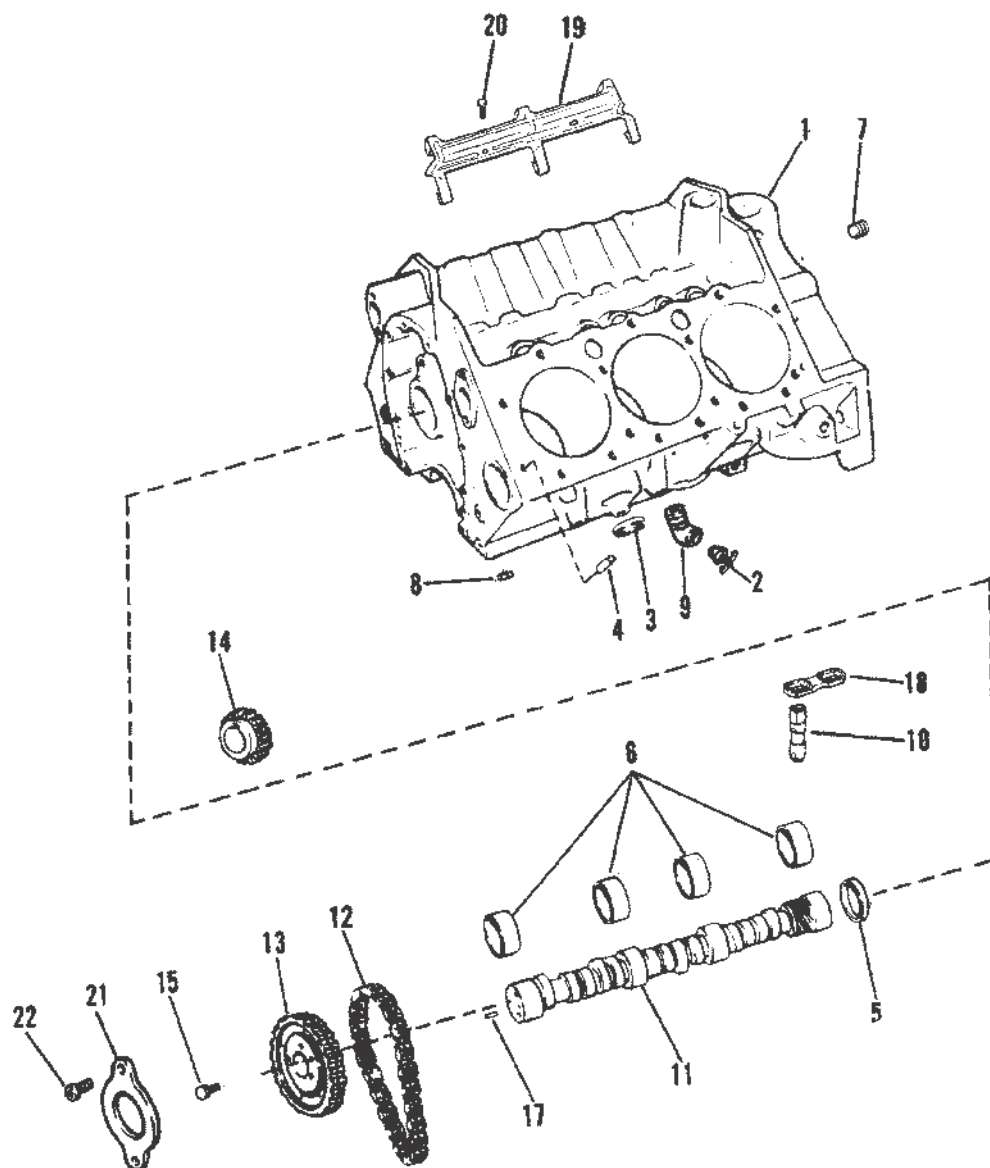
CYLINDER HEAD AND ROCKER COVER

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	14252	ROCKER COVER	(RIGHT)	1	
1	0000	14251	ROCKER COVER	(LEFT) - CLAMP TYPE CAP	1	
1	0000	814504	ROCKER COVER	(LEFT) - SCREW TYPE CAP	1	
2	0000	17345	CAP OIL FILLER	CLAMP TYPE CAP	1	
2	0036	18710	CAP Metal Rocker Cover OIL FILLER	SCREW TYPE CAP	1	
3	0010	17344	SCREW ROCKER COVER		6	
5	0000	17339	PUSH ROD VALVE PUSH (DOUBLE BALL END)		12	
6	0000	85803	VALVE EXHAUST	(STANDARD)	6	
6	0000	49076	VALVE EXHAUST	(.015 O.S.)	AR	
7	0000	97661	VALVE Intake-Standard INLET	(STANDARD)	6	
7	0000	97662	VALVE INLET	(.015 O.S.)	AR	
8	0026	34217	SEAL VALVE	(INLET AND EXHAUST)	12	[1]
8	0026	97664	SEAL VALVE	(INLET)	6	[1]
9	0024	48347	SPRING VALVE (INLET AND EXHAUST)		12	
10	0000	34518	SHIELD VALVE SPRING CAP		12	
11	0000	48348	CAP INLET VALVE		6	
12	0000	11965	ROTATOR VALVE SPRING - EXHAUST VALVE		6	
13	0028	54797	KEY VALVE STEM		24	
14	0000	35329	ARM KIT Rocker		12	
15	0000	35331	BALL Rocker Arm		12	
16	0011	34516	NUT ROCKER VALVE ARM STUD		12	
17	0938	9427	CYLINDER HEAD		2	
18	0016	34522	STUD ROCKER VALVE ARM	(.003 O.S.)	AR	
18	0016	34521	STUD ROCKER VALVE ARM	(.013 O.S.)	AR	
19	0027	816460	GASKET CYLINDER HEAD		2	[1]
20	0010	11968	SCREW (.437-14 x 1.750)		12	
21	0010	11967	BOLT (3 In.) CYLINDER HEAD TO CYLINDER BLOCK (3")		4	
22	0010	11966	SCREW (.437-14 x 3.750)		10	
23	0027	11988	GASKET Metal Rocker Cover		2	[1]
-	0027	11977A92	GASKET SET		1	

PART NOTES:

[1] - COMPONENT OF ENGINE/POWERHEAD GASKET SET 11977A92

CYLINDER BLOCK AND CAMSHAFT



39275

CYLINDER BLOCK AND CAMSHAFT

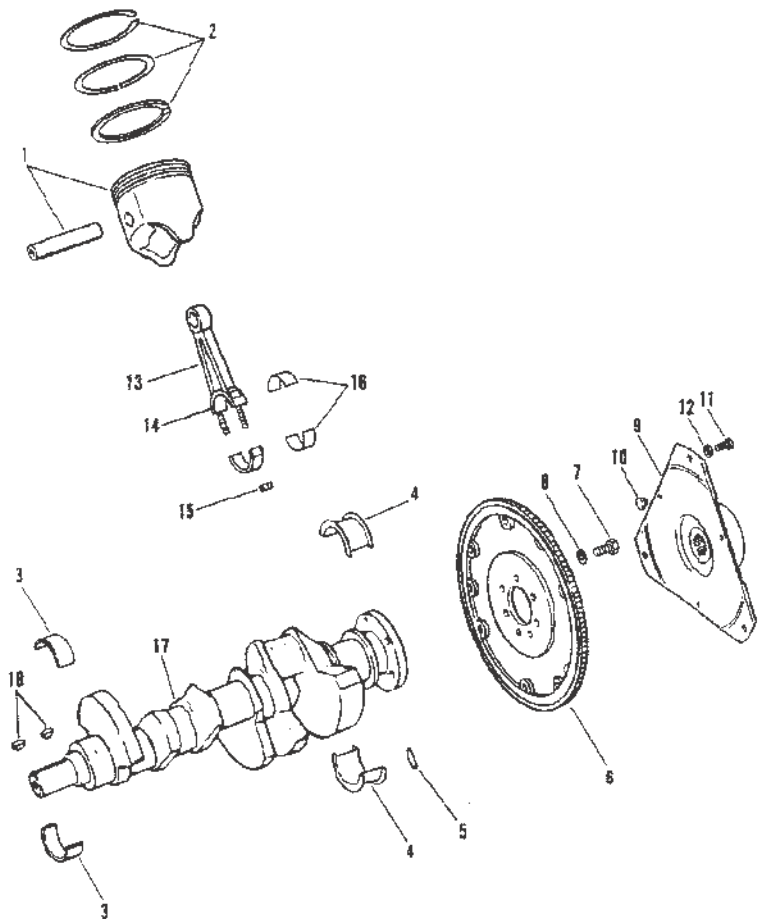
Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0841	9690	CYLINDER BLOCK	(Includes only standard pistons, piston rings, crankshaft bearings and camshaft bearing.)	1	[1]
2	0022	16951A1	COCK ASSEMBLY (OLD DESIGN)		2	
-	0022	48556	BUSHING Reducer (.250 To .125) (NEW DESIGN)		2	
-	0022	32802	PLUG Pipe (.125-27) (NEW DESIGN)		2	
3	0019	34270	EXPANSION PLUG (1.625) Expansion		8	
3	0019	816565	PLUG Cup (.468)		1	
4	0017	35465	PIN Dowel (.312)		4	
5	0022	72640	PLUG Expansion		1	
6	0023	801797	BEARING (SET)		1	
7	0022	48340	PLUG (.250-18 x .41)		5	
8	0022	42796	VALVE Oil Filter Bypass		1	
9	0022	37682	FITTING Elbow (45 Degree)		1	
10	0000	17340	LIFTER		12	
11	0431	9691	CAMSHAFT		1	
12	0000	17161	CHAIN Timing		1	
13	0043	18708	SPROCKET CAMSHAFT		1	
14	0043	17160	SPROCKET CRANKSHAFT		1	
15	0010	35339	SCREW (.312-18 x .750)		3	
17	0017	35312	PIN Dowel (1/4 In. Diameter)		1	
18	0000	17341	GUIDE Lifter		6	
19	0000	17342	RETAINER		1	
20	0010	34500	SCREW (.312-18 x .625)		2	
21	0000	17348	RETAINER		1	
22	0010	17343	SCREW (.250-20 x .500)		2	
-	0000	14149A1	MARINE LONG BLOCK ENGINE	(Includes internal parts & cylinder heads, but does not include: a) Intake Manifold, b) Water Pump, c) Flywheel, & d) Harmonic Balancer.)	1	[2]
-	0027	11977A92	GASKET SET		1	

PART NOTES:

- [1] - Alternate part numbers:
- 14149R 5Reman
 - 14149R50Reman Int'l
 - 9690QS
- [2] - Alternate part numbers:
- 14149A 1QS
 - 14149R 5Reman
 - 14149R50Reman Int'l

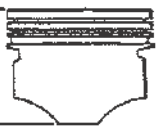
CYLINDER BLOCK AND CAMSHAFT

CRANKSHAFT AND PISTONS



Change
The latest replacement standard pistons (P/N 735-9686) for these engines use a different set of piston rings. The latest pistons's oil ring groove is not as deep as the older piston.

Replacement Parts
The latest replacement piston will be shipped with a set of piston rings. If piston rings only are required, refer to the drawings before ordering replacement piston ring sets from the chart.

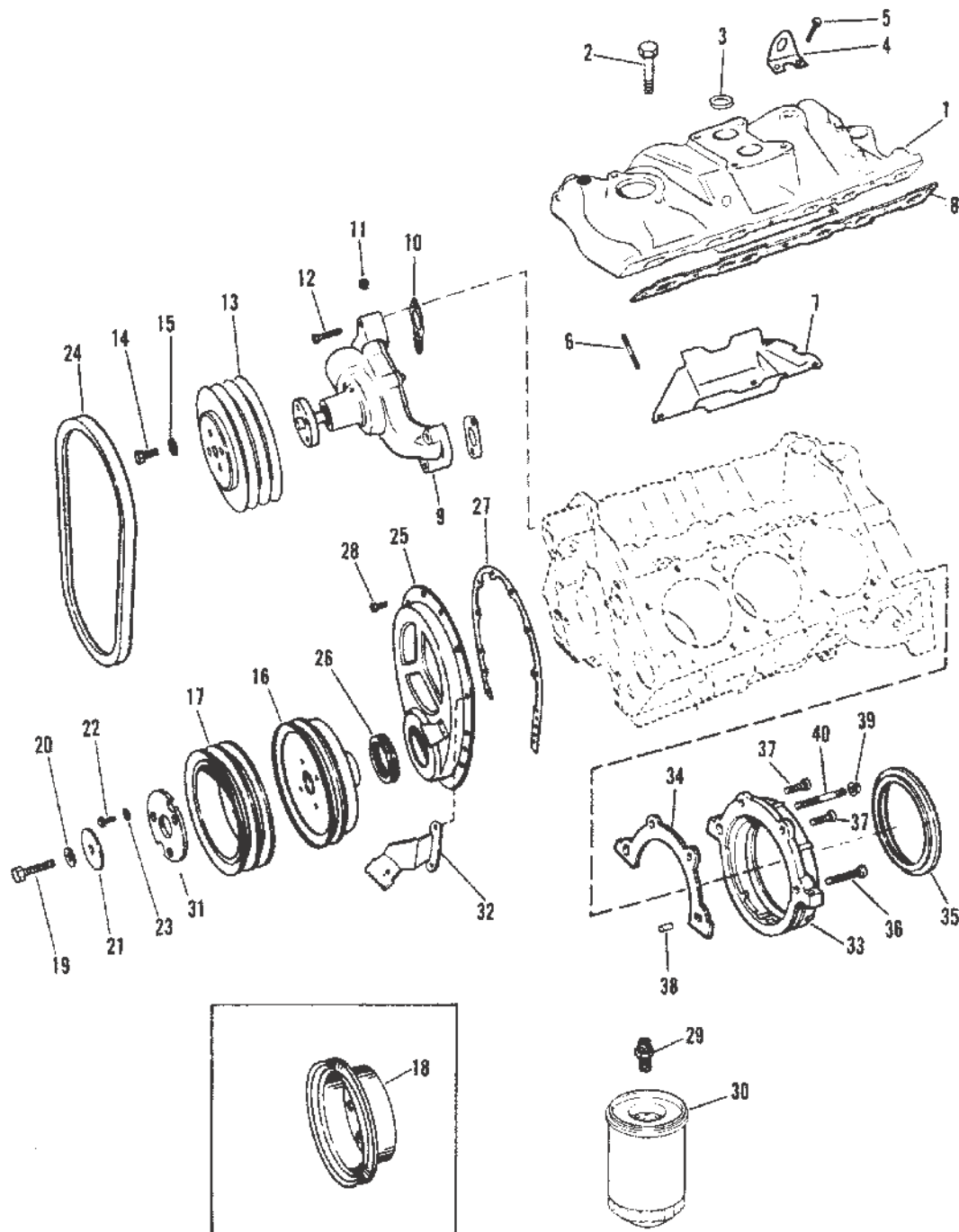
Old Piston 735-9686		New Piston 735-9688	
			
3-3/16 in. (81 mm)		2-13/16 in. (71 mm)	
Model	Old Piston P/N 735-9686 Ring Set	New Piston P/N 735-9688 Ring Set	
4.0L	39-17464	39-801851	

39276

CRANKSHAFT AND PISTONS

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0735	9686	PISTON ASSEMBLY	(STANDARD)	6	
1	0735	9687	PISTON ASSEMBLY	(.030 O.S.)	AR	
2	0039	17464	RING SET Piston (Standard)		6	
2	0039	17465	RING Piston	(.030 O.S.)	AR	
3/4	0023	818465	BEARING SET 5 Pair	(STANDARD)	1	
3/4	0023	818466	BEARING SET 5 Pair	(.001 USA)	AR	
3/4	0023	818467	BEARING SET 5 Pair	(.010 USA)	AR	
3/4	0023	818468	BEARING SET 5 Pair	(.020 USA)	AR	
5	0017	35312	PIN Dowel (1/4 In. Diameter)		2	
6	0222	9518	FLYWHEEL		1	
7	0010	49845	SCREW (.437-20 x 1.00)		6	
8	0013	39131	LOCKWASHER (.437)		6	
9	0000	18643A2	COUPLING ASSEMBLY		1	
10	0000	26901	BUMPER		3	
10	0000	18644	BUMPER Rubber	(USE W/FLUID MOUNTS)	3	
11	0010	14883	SCREW (.375-16 x 1.12)		3	
12	0012	13510	WASHER		3	
13	0614	9429	CONNECTING ROD ASSEMBLY		6	
14	0010	11969	BOLT		12	
15	0011	37493	NUT (.375-24)		12	
16	0023	11992	BEARING	(STANDARD - PAIR)	6	
16	0023	11993	BEARING	(.001 USA - PAIR)	AR	
16	0023	811858	BEARING	(.010 USA - PAIR)	AR	
16	0023	811859	BEARING	(.020 USA - PAIR)	AR	
17	0429	9517	CRANKSHAFT		1	
18	0028	34466	KEY	(OLD DESIGN)	2	
18	0028	818485	KEY	(NEW DESIGN)	1	

INTAKE MANIFOLD AND FRONT COVER OLD DESIGN



39277

RESOURCE NOTES:

Note: Order replacement parts from this page if CRANKSHAFT PULLEY (Reference #17) is stamped and shown as illustrated.

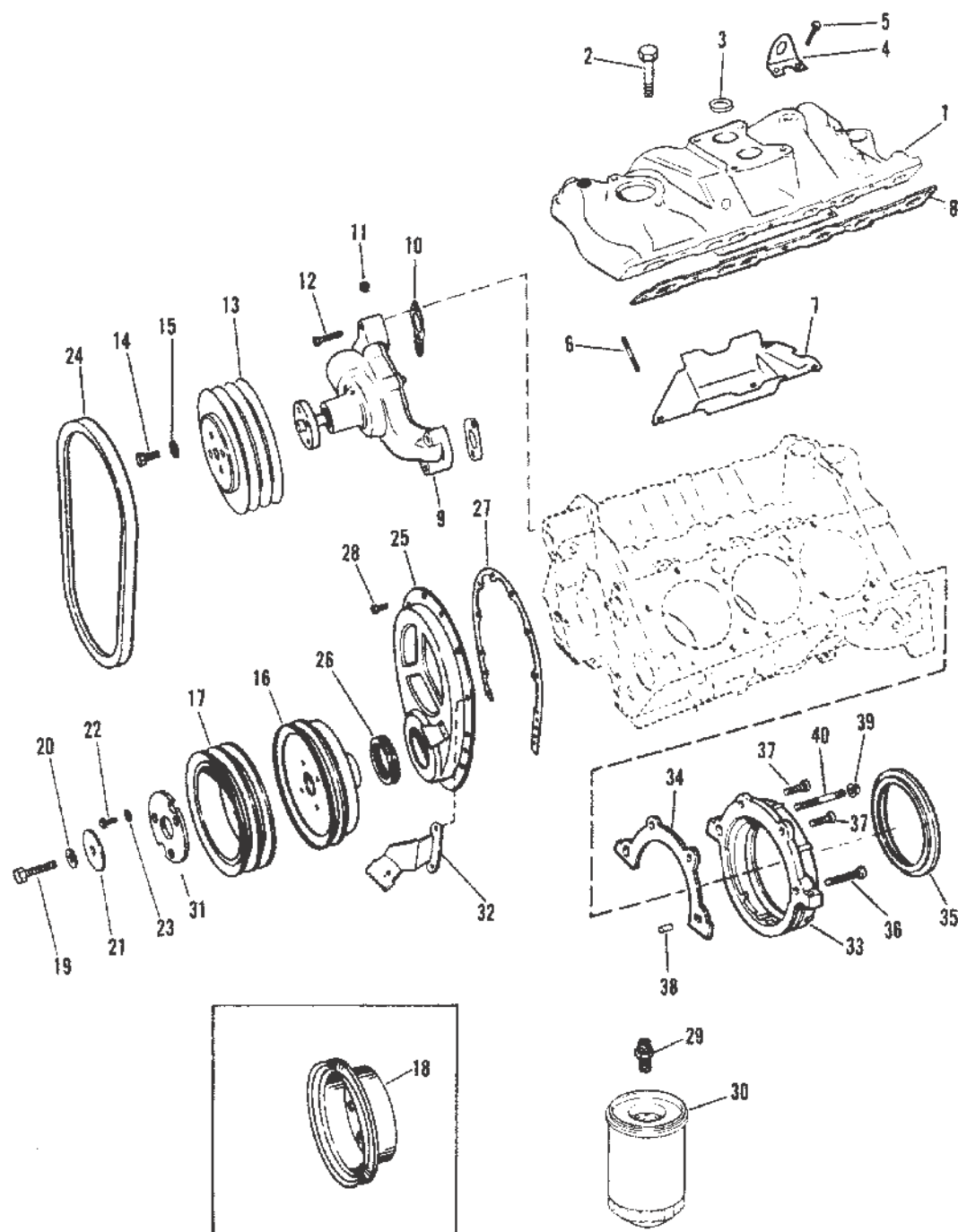
INTAKE MANIFOLD AND FRONT COVER OLD DESIGN

INTAKE MANIFOLD AND FRONT COVER OLD DESIGN

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	11974	MANIFOLD Intake	(175 - 4.3L)	1	
1	0000	42752	MANIFOLD Intake	(205 - 4.3L/LX)	1	
2	0010	11976	SCREW (.375-16 x 1.00) INTAKE MANIFOLD		8	
2	0010	11975	BOLT (3/8-16 x 1.25) INTAKE MANIFOLD		4	
3	0022	75983	PLUG VACUUM HOLE		1	
4	0000	42453	BRACKET LIFTING	(FRONT)	1	
4	0000	42745	BRACKET LIFTING	(REAR)	1	
5	0010	34354	SCREW (.375-16 x 1.50) LIFTING BRACKET		1	
6		N.S.S.	Not Sold Separate STUD, GUARD TO INTAKE MANIFOLD (GM #3959544)		4	
7	0000	42753	GUARD INTAKE MANIFOLD		1	
8	0027	11977	GASKET SET INTAKE MANIFOLD		1	[1]
9	0000	17437	PUMP ASSEMBLY Water		1	[2]
10	0027	34897	GASKET WATER PUMP MOUNTING		2	[1]
11	0022	48336	PLUG Water Pump		1	
12	0010	32132	SCREW (.375-16 x 1.750)		1	
12	0010	47688	SCREW (.375-16 x 2.750)		1	
12	0010	52200	SCREW (1.625 In.) WATER PUMP TO CYLINDER BLOCK (1-1/2")		1	
12		N.S.S.	Not Sold Separate STUD, WATER PUMP TO CYLINDER BLOCK (GM #3759755)		1	
13	0000	15120T	PULLEY (5.5 In. Diameter) WATER PUMP (3 GROOVE)		1	
14	0010	47277	SCREW (.312-24 x .750) PULLEY TO WATER PUMP		4	
15	0013	39107	LOCKWASHER (.312-24) WATER PUMP PULLEY SCREW		4	
16	0000	11990	BALANCER HARMONIC - CRANKSHAFT		1	
17	0000	33863	PULLEY HARMONIC BALANCER (2 GROOVE)		1	
18	0000	90841A1	PULLEY (1 GROOVE)		1	
19	0010	72626	BOLT (2 In.) PULLEY AND HARMONIC BALANCER (2")		1	
20	0013	39131	LOCKWASHER (.437) PULLEY AND HARMONIC BALANCER BOLT		1	
21	0012	35332	WASHER PULLEY AND HARMONIC BALANCER BOLT		1	
22	0010	35786	SCREW (.375-24 x 1.00) PULLEY		3	
23	0013	35048	LOCKWASHER (.375) PULLEY BOLT		3	
24	0057	49213A1	BELT (44 Inch) ALTERNATOR DRIVE (44")		1	
25	0000	14249A2	COVER CRANKCASE FRONT		1	
26	0026	97335	SEAL Oil - COVER		1	[1]

INTAKE MANIFOLD AND FRONT COVER OLD DESIGN

INTAKE MANIFOLD AND FRONT COVER OLD DESIGN



39277

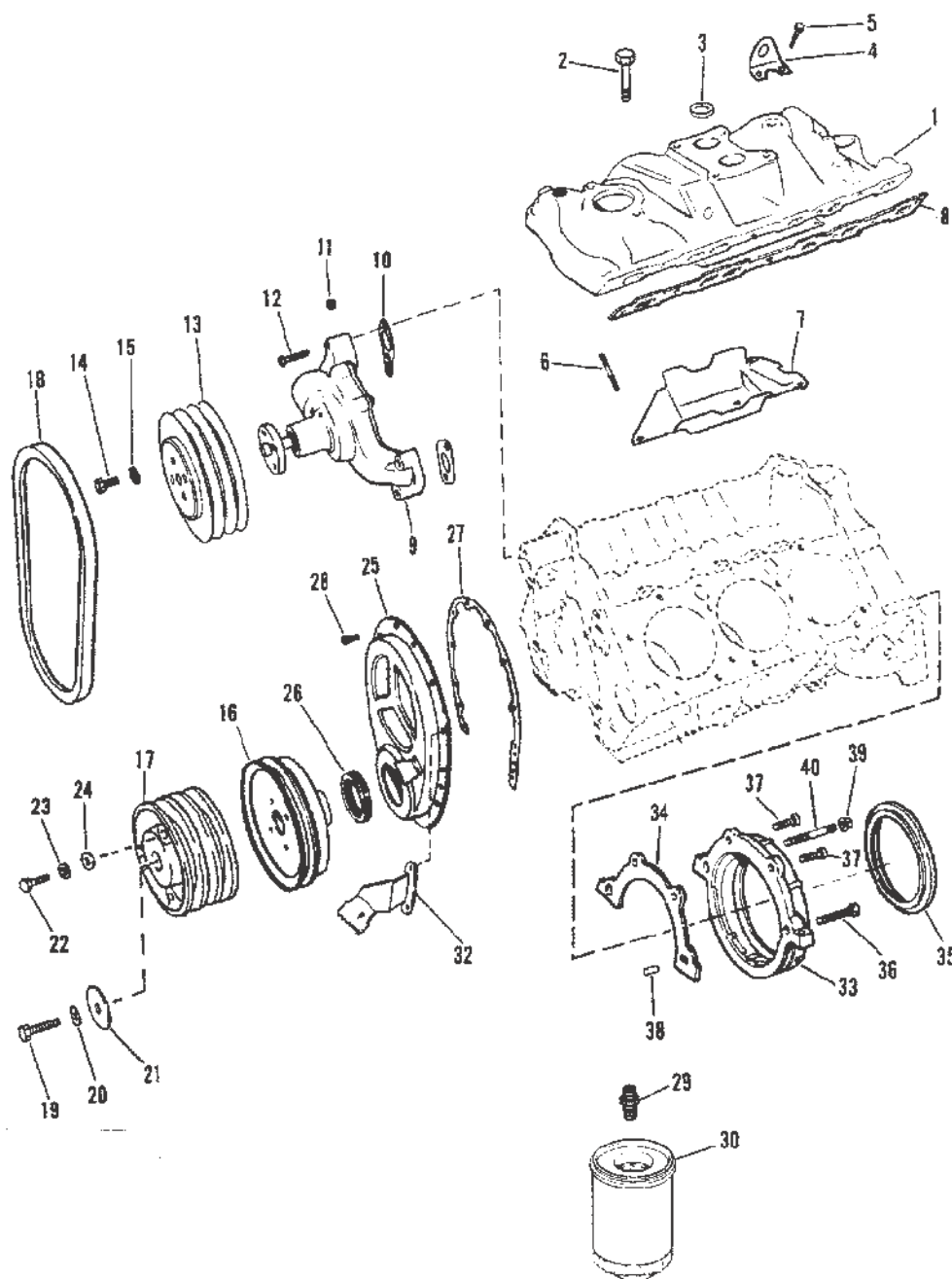
INTAKE MANIFOLD AND FRONT COVER OLD DESIGN

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
27	0027	14250	GASKET COVER		1	[1]
28	0010	35366	SCREW COVER		10	
29	0000	11972	ADAPTER OIL FILTER		1	
30	0000	41815	FILTER Oil		1	[3]
31	0000	42697	BACKING PLATE CRANKSHAFT PULLEY		1	
32	0000	75435A1	POINTER		1	
33	0000	14239	RETAINER OIL SEAL (REAR)		1	
34	0027	14241	GASKET OIL SEAL RETAINER		1	[1]
35	0026	14240	SEAL Oil Oil - CRANKSHAFT (REAR)		1	[1]
36	0010	14243	BOLT (.250-20 x 1.750) OIL SEAL RETAINER		1	
37	0010	14242	BOLT (.250-20 x .875) OIL SEAL RETAINER		2	
38	0017	14263	PIN Dowel		1	
39	0011	11996	NUT		1	
40	0016	14827	STUD (.250-20 x 2.180)		1	
-	0027	11977A92	GASKET SET		1	

PART NOTES:

- [1] - COMPONENT OF ENGINE/POWERHEAD GASKET SET 11977A92
- [2] - Alternate part numbers:
17437QS
850399R04Reman
- [3] - Alternate part numbers:
41815Service Part
883702KMPP
883702QQS

INTAKE MANIFOLD AND FRONT COVER NEW DESIGN



39278

RESOURCE NOTES:

Note: Order replacement parts from this page if CRANKSHAFT PULLEY (Reference #17) is CAST and shown as illustrated.

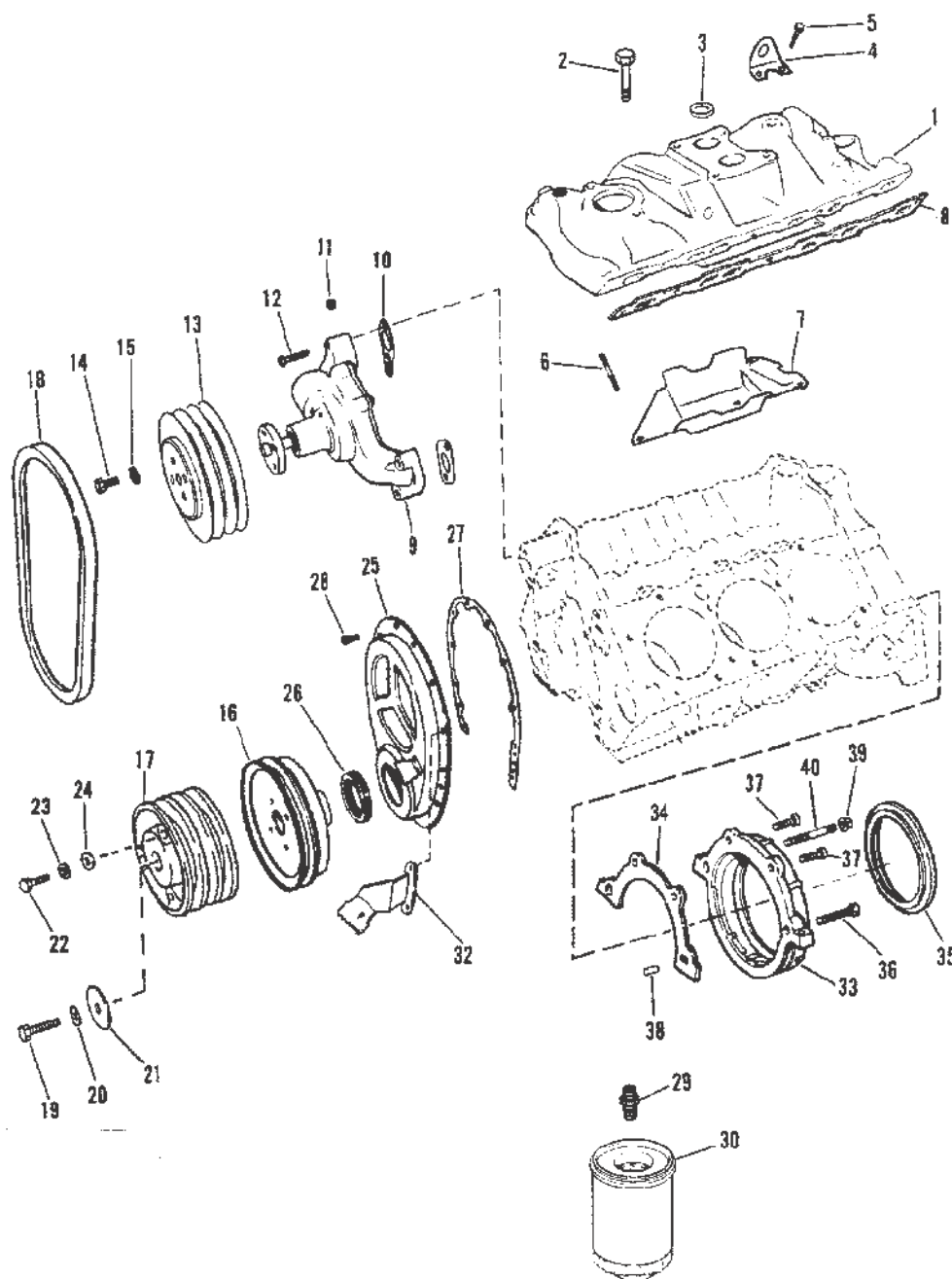
INTAKE MANIFOLD AND FRONT COVER NEW DESIGN

INTAKE MANIFOLD AND FRONT COVER NEW DESIGN

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	11974	MANIFOLD Intake	(175 - 4.3L)	1	
1	0000	42752	MANIFOLD Intake	(205 - 4.3L/LX)	1	
2	0010	11976	SCREW (.375-16 x 1.00) INTAKE MANIFOLD		8	
2	0010	11975	BOLT (3/8-16 x 1.25) INTAKE MANIFOLD		4	
3	0022	75983	PLUG VACUUM HOLE		1	
4	0000	42453	BRACKET LIFTING	(FRONT)	1	
4	0000	42745	BRACKET LIFTING	(REAR)	1	
5	0010	34354	SCREW (.375-16 x 1.50) LIFTING BRACKET		1	
6		N.S.S.	Not Sold Separate stud, GUARD TO INTAKE MANIFOLD (GM #3959544)		4	
7	0000	42753	GUARD INTAKE MANIFOLD		1	
8	0027	11977	GASKET SET INTAKE MANIFOLD		1	[1]
9	0000	17437	PUMP ASSEMBLY Water		1	[2]
10	0027	34897	GASKET WATER PUMP MOUNTING		2	[1]
11	0022	48336	PLUG Water Pump		1	
12	0010	32132	SCREW (.375-16 x 1.750)		1	
12	0010	47688	SCREW (.375-16 x 2.750)		1	
12	0010	52200	SCREW (1.625 In.) WATER PUMP TO CYLINDER BLOCK (1-1/2")		1	
12		N.S.S.	Not Sold Separate STUD, WATER PUMP TO CYLINDER BLOCK (GM #3759755)		1	
13	0000	15120T	PULLEY (5.5 In. Diameter) WATER PUMP	(5-1/2" DIA.)	1	
13	0000	19692T	PULLEY (7 In. Diameter) WATER PUMP	(7" DIA.)	1	
14	0010	47277	SCREW (.312-24 x .750) PULLEY TO WATER PUMP		4	
15	0013	39107	LOCKWASHER (.312-24) WATER PUMP PULLEY SCREW		4	
16	0000	11990	BALANCER CRANKSHAFT		1	
17	0000	90081T1	PULLEY HARMONIC BALANCER		1	
18	0057	49213A1	BELT (44 Inch) (44")	(USE WITH 5-1/2" DIA. REF #13)	1	
18	0057	48120A1	V BELT (46 Inch) (46")	(USE WITH 7" DIA. REF #13)	1	
19	0010	32515	SCREW (.437-20 x 2.50)		1	
20	0013	39131	LOCKWASHER (.437)		1	
21	0012	35332	WASHER PULLEY AND HARMONIC BALANCER BOLT		1	
22	0010	53833	BOLT (.375-24 x 2.00) PULLEY		3	
23	0013	35048	LOCKWASHER (.375) PULLEY BOLT		3	
23	0013	35048	LOCKWASHER (.375) PULLEY BOLT		3	
24	0012	34714	WASHER PULLEY BOLT		3	

INTAKE MANIFOLD AND FRONT COVER NEW DESIGN

INTAKE MANIFOLD AND FRONT COVER NEW DESIGN



39278

INTAKE MANIFOLD AND FRONT COVER NEW DESIGN

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
25	0000	14249A2	COVER CRANKCASE FRONT		1	
26	0026	97335	SEAL Oil - COVER		1	[1]
27	0027	14250	GASKET COVER		1	[1]
28	0010	35366	SCREW COVER		10	
29	0000	11972	ADAPTER OIL FILTER		1	
30	0000	41815	FILTER Oil		1	[3]
32	0000	75435A1	POINTER		1	
33	0000	14239	RETAINER OIL SEAL (REAR)		1	
34	0027	14241	GASKET OIL SEAL RETAINER		1	[1]
35	0026	14240	SEAL Oil CRANKSHAFT (REAR)		1	[1]
36	0010	14243	BOLT (.250-20 x 1.750) OIL SEAL RETAINER		1	
37	0010	14242	BOLT (.250-20 x .875) OIL SEAL RETAINER		2	
38	0017	14263	PIN Dowel		1	
39	0011	11996	NUT		1	
40	0016	14827	STUD (.250-20 x 2.180)		1	
-	0027	11977A92	GASKET SET		1	

PART NOTES:

[1] - COMPONENT OF ENGINE/POWERHEAD GASKET SET 11977A92

[2] - Alternate part numbers:

17437QS

850399R04Reman

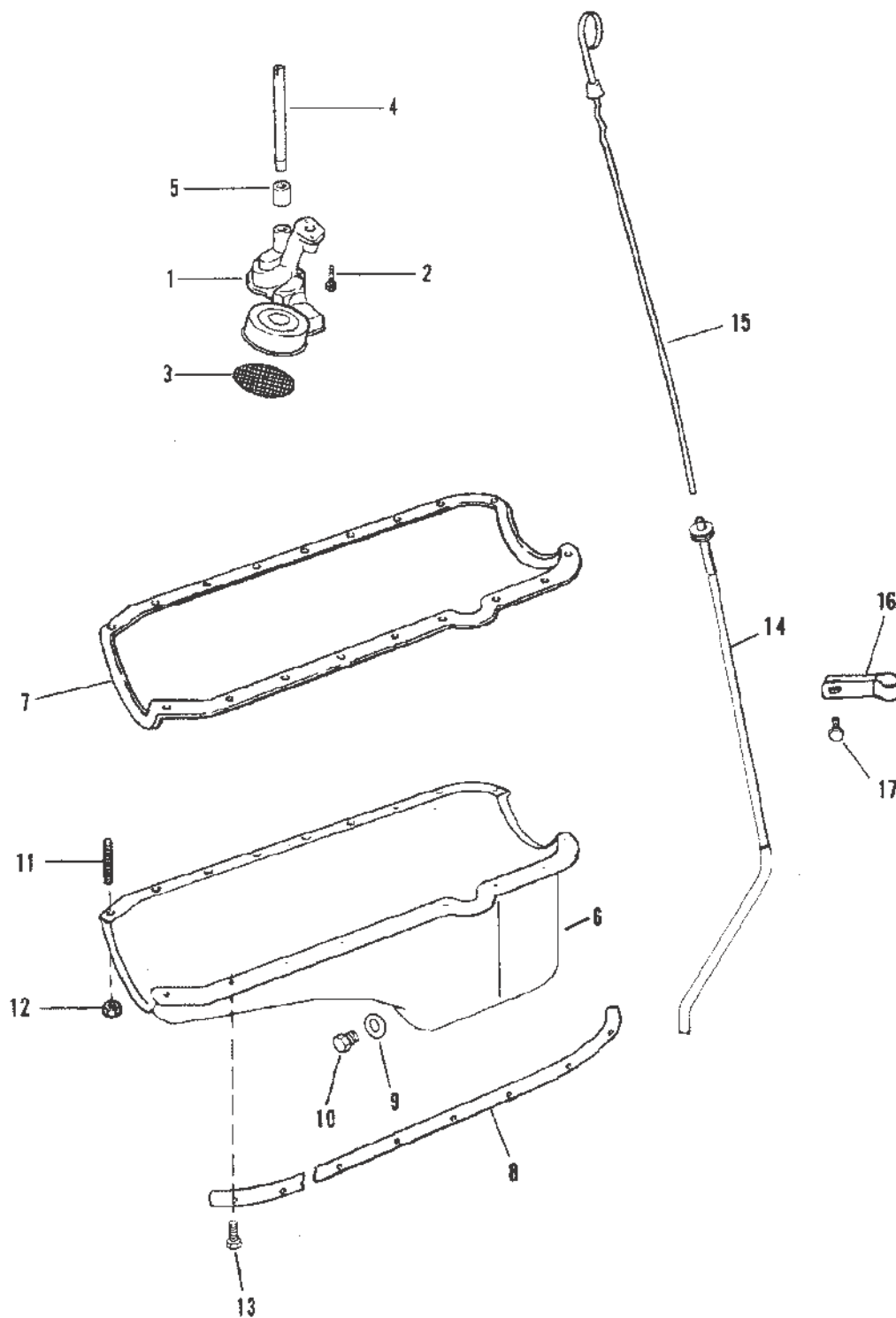
[3] - Alternate part numbers:

41815Service Part

883702KMPP

883702QQS

OIL PAN AND OIL PUMP



39279

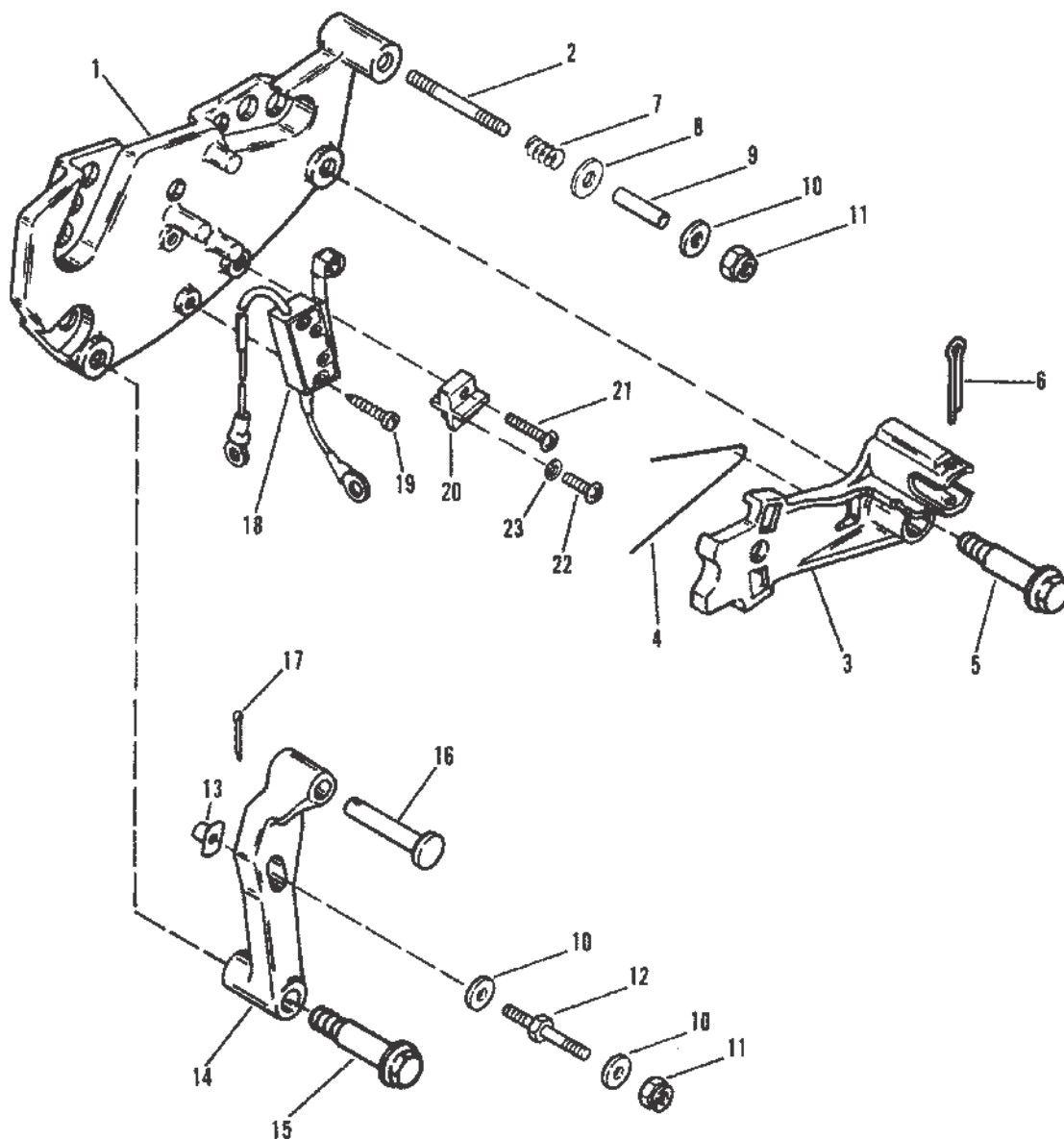
OIL PAN AND OIL PUMP

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	17617	PUMP Oil		1	
2	0010	17346	SCREW OIL PUMP TO CYLINDER BLOCK		1	
3	0000	35354	SCREEN ASSEMBLY OIL PUMP		1	
4	0000	36184	SHAFT OIL PUMP TO DISTRIBUTOR		1	
5	0023	36183	RETAINER OIL PUMP SHAFT		1	
6	0000	14244	PAN Oil		1	
7	0027	14247	GASKET SET OIL PAN		1	[1]
8	0000	14245	REINFORCEMENT OIL PAN	(RIGHT)	1	
8	0000	14246	REINFORCEMENT OIL PAN	(LEFT)	1	
9	0027	49955	GASKET DRAIN SCREW		1	[1]
10	0010	49956	SCREW Drain OIL PAN DRAIN		1	
11	0016	11989	STUD (.312-18 x 1.6718) OIL PAN		4	
12	0011	11971	NUT (.312-18) OIL PAN STUD		4	
13	0010	72607	SCREW (.250-20 x .375) OIL PAN		12	
14	0000	12117A5	TUBE OIL LEVEL GAUGE		1	
15	0000	410921	GAUGE OIL LEVEL (DIPSTICK)		1	
16	0054	15754	CLIP OIL LEVEL TUBE		1	
17	0010	98253	SCREW (.250-20 x .500) CLIP TO CYLINDER BLOCK		1	
-	0027	11977A92	GASKET SET		1	

PART NOTES:

[1] - COMPONENT OF ENGINE/POWERHEAD GASKET SET 11977A92

SHIFT BRACKET OLD DESIGN



39280

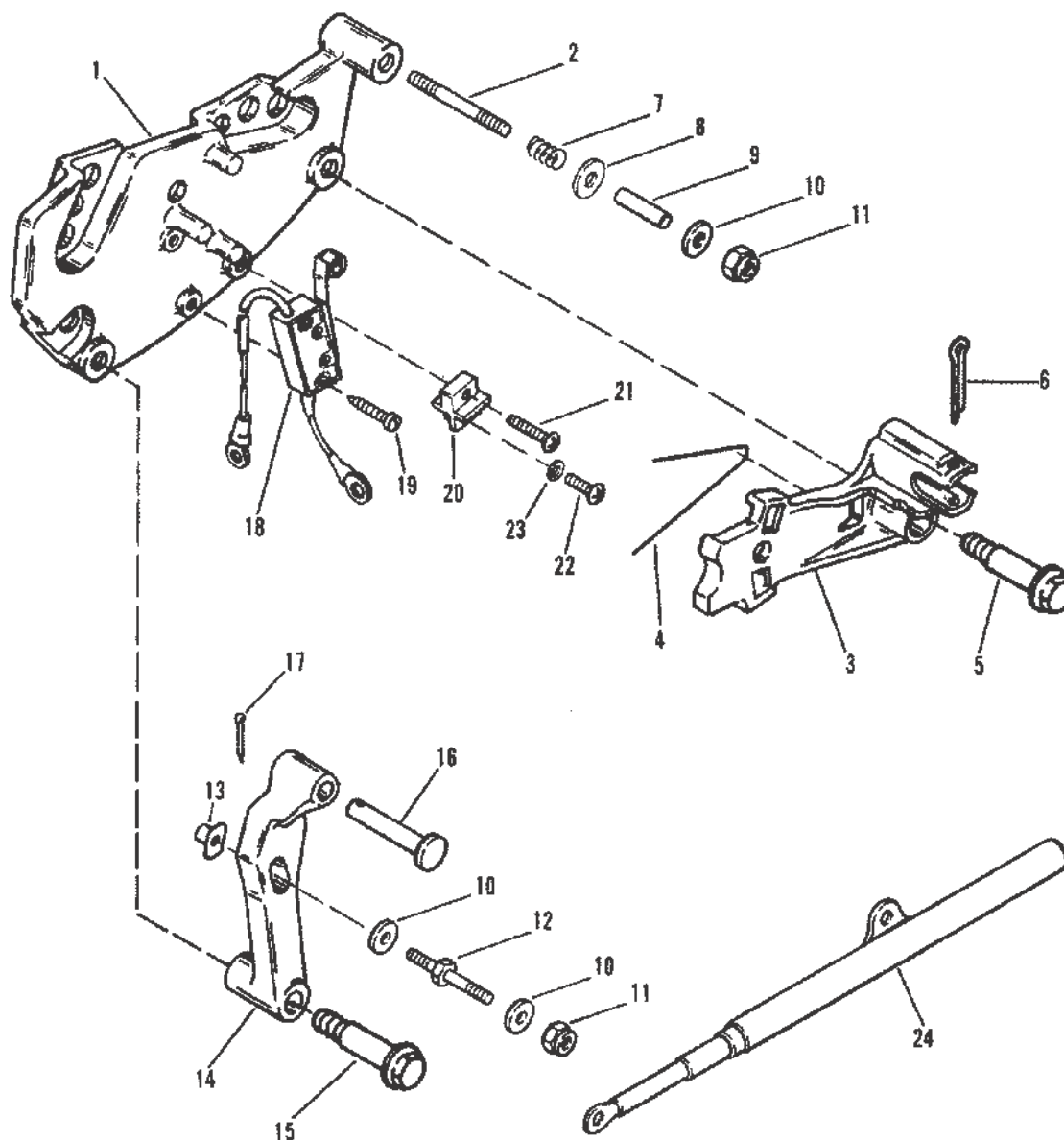
SHIFT BRACKET OLD DESIGN

SHIFT BRACKET OLD DESIGN

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	99237A10	BRACKET ASSEMBLY		1	
2	0016	98798	STUD SHIFT CABLE		1	
3	0000	13051A4	LEVER ASSEMBLY Actuating		1	
4	0024	45599	SPRING ACTUATING LEVER		1	
5	0010	13743	SCREW (.312-18 x 1.843) Shoulder - LEVER		1	
6	0018	32857	COTTER PIN SHIFT CABLE RETAINING		1	
7	0024	98880	SPRING SHIFT CABLE STUD		1	
8	0012	56720	WASHER (.330 x .750 x .060) Stainless Steel SHIFT BRACKET STUD		1	
9	0023	98820	SPACER SHIFT CABLE STUD		1	
10	0012	35462	WASHER (.2656 x .625 x .0625) Stainless Steel SHIFT CABLE STUD		3	
11	0011	13438	NUT (.250-28) SHIFT CABLE STUD		2	
12	0016	96112	STUD (.250-28 x 2.00)		1	
13	0011	63341	TEE NUT SHIFT CABLE STUD		1	
14	0000	13898A3	LEVER ASSEMBLY Shift		1	
15	0010	13743	SCREW (.312-18 x 1.843) Shoulder - SHIFT LEVER		1	
16	0017	68402	PIN (.250 x 1.13) SHIFT LEVER		1	
17	0018	21071	COTTER PIN SHIFT LEVER		1	
18	0000	39670A28	SWITCH ASSEMBLY CUT-OUT		1	
19	0010	30902	SCREW (#6-32 x .750) SWITCH TO SHIFT BRACKET		2	
20	0086	66986	TERMINAL BLOCK		1	
21	0010	96113	SCREW (#10-32 x .880) Stainless Steel TERMINAL BLOCK		1	
22	0010	73287	SCREW (#10-32 x .380) TERMINAL BLOCK		1	
23	0013	26996	LOCKWASHER (#10) Stainless Steel TERMINAL BLOCK SCREW		2	

SHIFT BRACKET OLD DESIGN

SHIFT BRACKET NEW DESIGN - WITH SPRING GUIDE

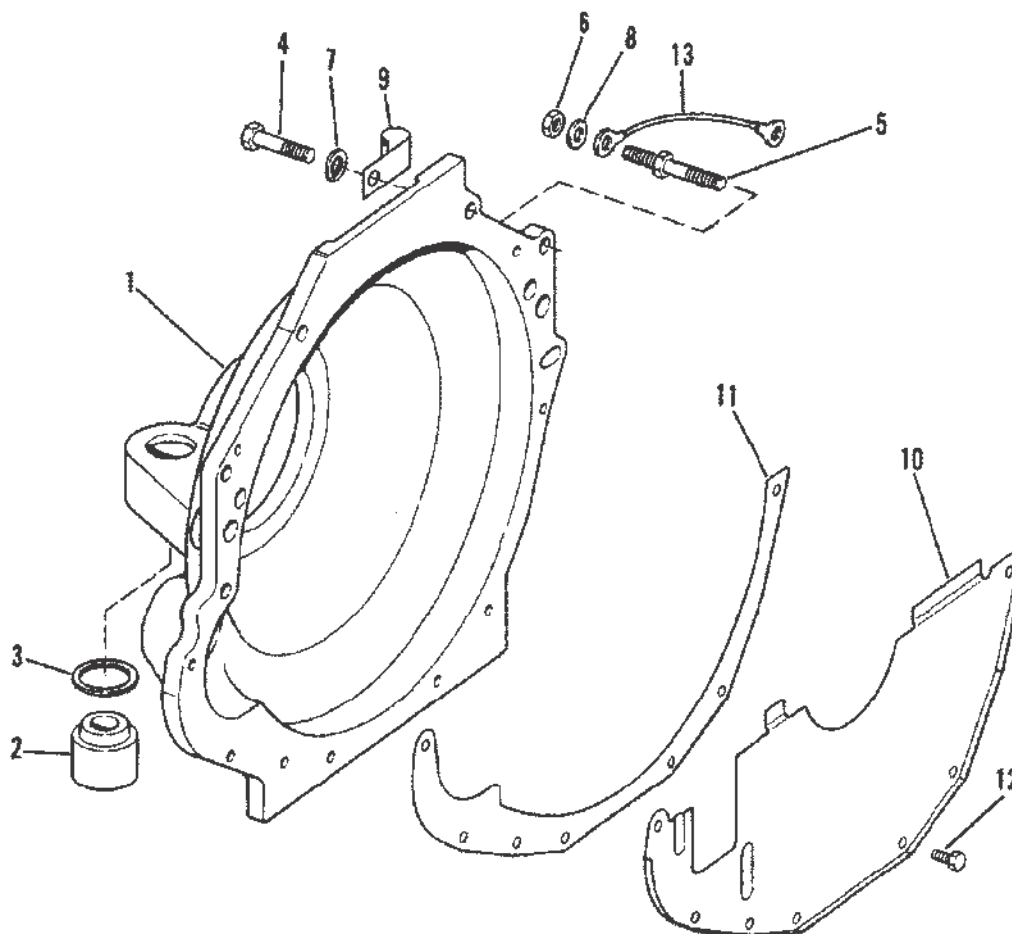


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SHIFT BRACKET NEW DESIGN - WITH SPRING GUIDE

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	99237A10	BRACKET ASSEMBLY		1	
2	0016	814002	STUD SHIFT CABLE		1	
3	0000	13051A4	LEVER ASSEMBLY Actuating		1	
4	0024	45599	SPRING ACTUATING LEVER		1	
5	0010	13743	SCREW (.312-18 x 1.843) Shoulder - LEVER		1	
6	0018	32857	COTTER PIN SHIFT CABLE RETAINING		1	
7	0024	98880	SPRING SHIFT CABLE STUD		1	
8	0012	56720	WASHER (.330 x .750 x .060) Stainless Steel SHIFT BRACKET STUD		1	
9	0023	814003	SPACER SHIFT CABLE STUD		1	
10	0012	35462	WASHER (.2656 x .625 x .0625) Stainless Steel SHIFT CABLE STUD		4	
11	0011	13438	NUT (.250-28) SHIFT CABLE STUD		2	
12	0016	96112	STUD (.250-28 x 2.00)		1	
13	0011	63341	TEE NUT		1	
14	0000	13898A3	LEVER ASSEMBLY Shift		1	
15	0010	13743	SCREW (.312-18 x 1.843) Shoulder - SHIFT LEVER		1	
16	0017	814001	PIN Clevis - SHIFT LEVER		1	
17	0018	21071	COTTER PIN SHIFT LEVER		1	
18	0000	39670A28	SWITCH ASSEMBLY CUT-OUT		1	
19	0010	30902	SCREW (#6-32 x .750) SWITCH TO SHIFT BRACKET		2	
20	0086	66986	TERMINAL BLOCK		1	
21	0010	96113	SCREW (#10-32 x .880) Stainless Steel TERMINAL BLOCK		1	
22	0010	73287	SCREW (#10-32 x .380) TERMINAL BLOCK		1	
23	0013	26996	LOCKWASHER (#10) Stainless Steel TERMINAL BLOCK SCREW		2	
24	0000	813995A1	GUIDE ASSEMBLY Spring		1	

FLYWHEEL HOUSING



39282

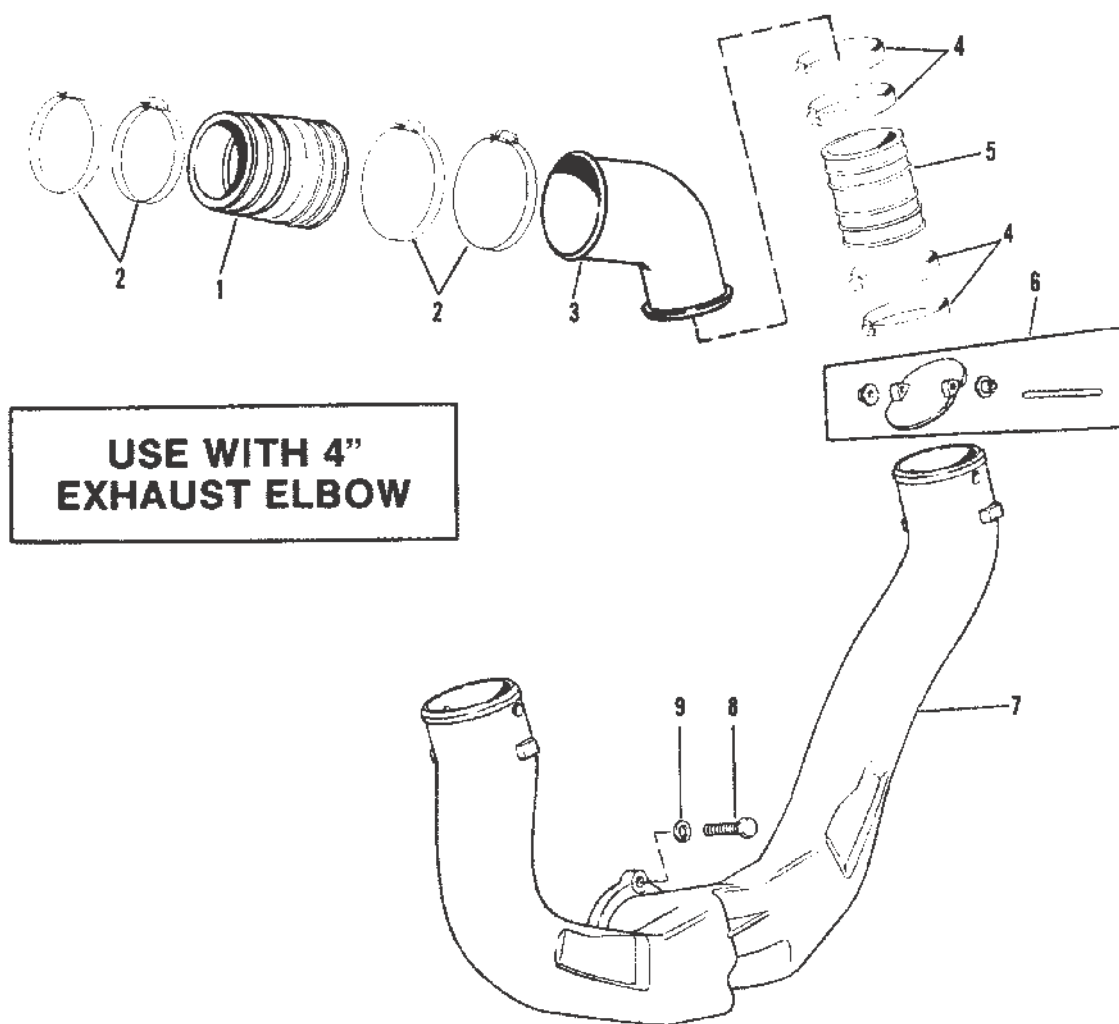
FLYWHEEL HOUSING

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	12675A5	HOUSING ASSEMBLY Flywheel		1	
2	0000	99297A2	MOUNT Rubber FLYWHEEL HOUSING		2	
3	0023	99322	SPACER RUBBER MOUNT - FLYWHEEL HOUSING		2	
4	0010	37612	SCREW (.375-16 x 1.250)		4	
4	0010	35870	SCREW (2")		1	
5	0016	64066	STUD (.375-16 x 2.750) Special		1	
6	0011	32219	NUT (.375-16) FLYWHEEL HOUSING ATTACHING STUD		1	
7	0013	35048	LOCKWASHER (.375)		7	
8	0012	20572	WASHER (.390 x .750 x .093)		1	
9	0054	78945	J CLAMP Harness Support-FLYWHEEL HOUSING STUD		1	
9	0054	92850	CLAMP		2	
10	0000	13930A3	COVER		1	
10	0000	812600A2	COVER ASSEMBLY	(USE WITH FLUID MOUNTS)	1	
11	0027	96274	GASKET		1	[1]
12	0010	32773	SCREW (.250-20 x .875) COVER		7	
13	0084	62826A6	CABLE ASSEMBLY Ground (13.00 Inches) Black FLYWHEEL HOUSING STUD		1	
-	0027	11977A92	GASKET SET		1	

PART NOTES:

[1] - COMPONENT OF ENGINE/POWERHEAD GASKET SET 11977A92

EXHAUST SYSTEM USE WITH 4 INCH EXHAUST ELBOW



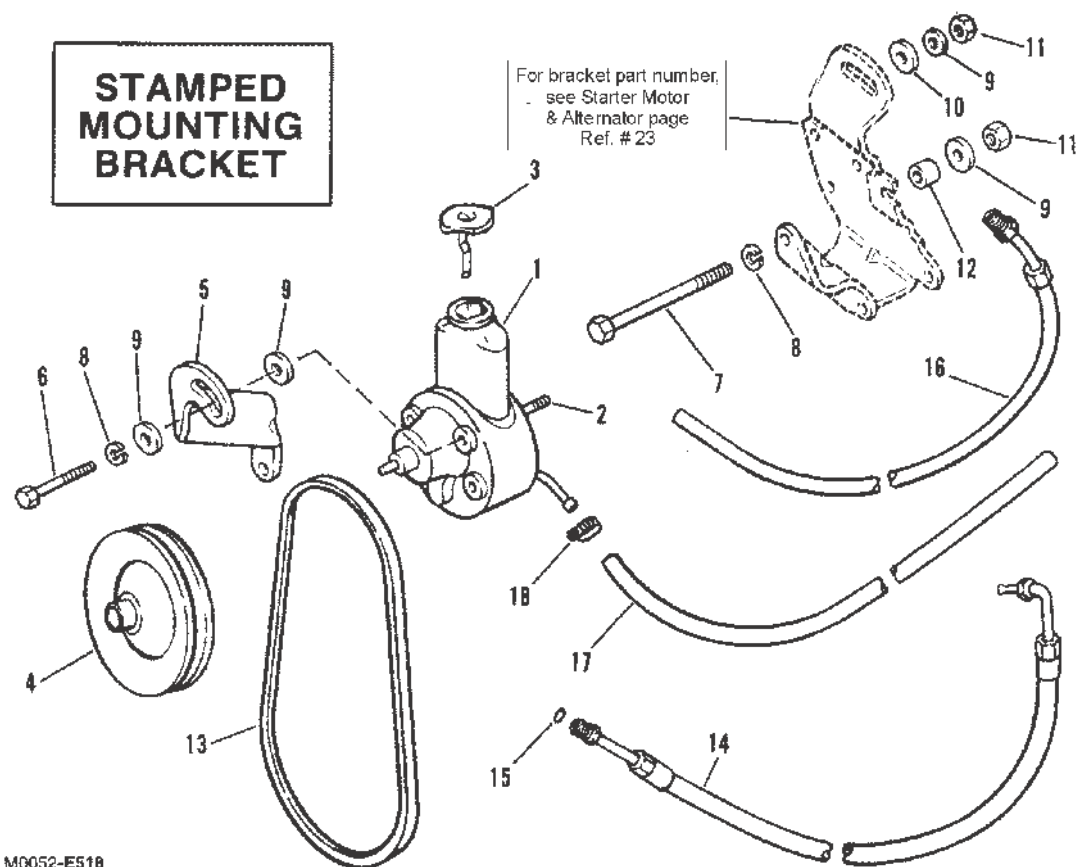
39283

EXHAUST SYSTEM USE WITH 4 INCH EXHAUST ELBOW

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0032	44348	TUBE EXHAUST		2	
2	0054	31765	CLAMP EXHAUST BELLOWS		8	
3	0000	14478T	ELBOW Exhaust		2	
4	0054	31765	CLAMP EXHAUST TUBE		8	
5	0032	14358	TUBE Exhaust		2	
6	0000	14348A1	SHUTTER ASSEMBLY Water		1	
7	0000	44266T1	PIPE Exhaust		1	
8	0010	58640	SCREW (.375-16 x 1.25) EXHAUST ELBOW		4	
9	0013	41471	LOCKWASHER (.375) EXHAUST ELBOW SCREW		4	

EXHAUST SYSTEM USE WITH 4 INCH EXHAUST ELBOW

POWER STEERING COMPONENTS STAMPED MOUNTING BRACKET

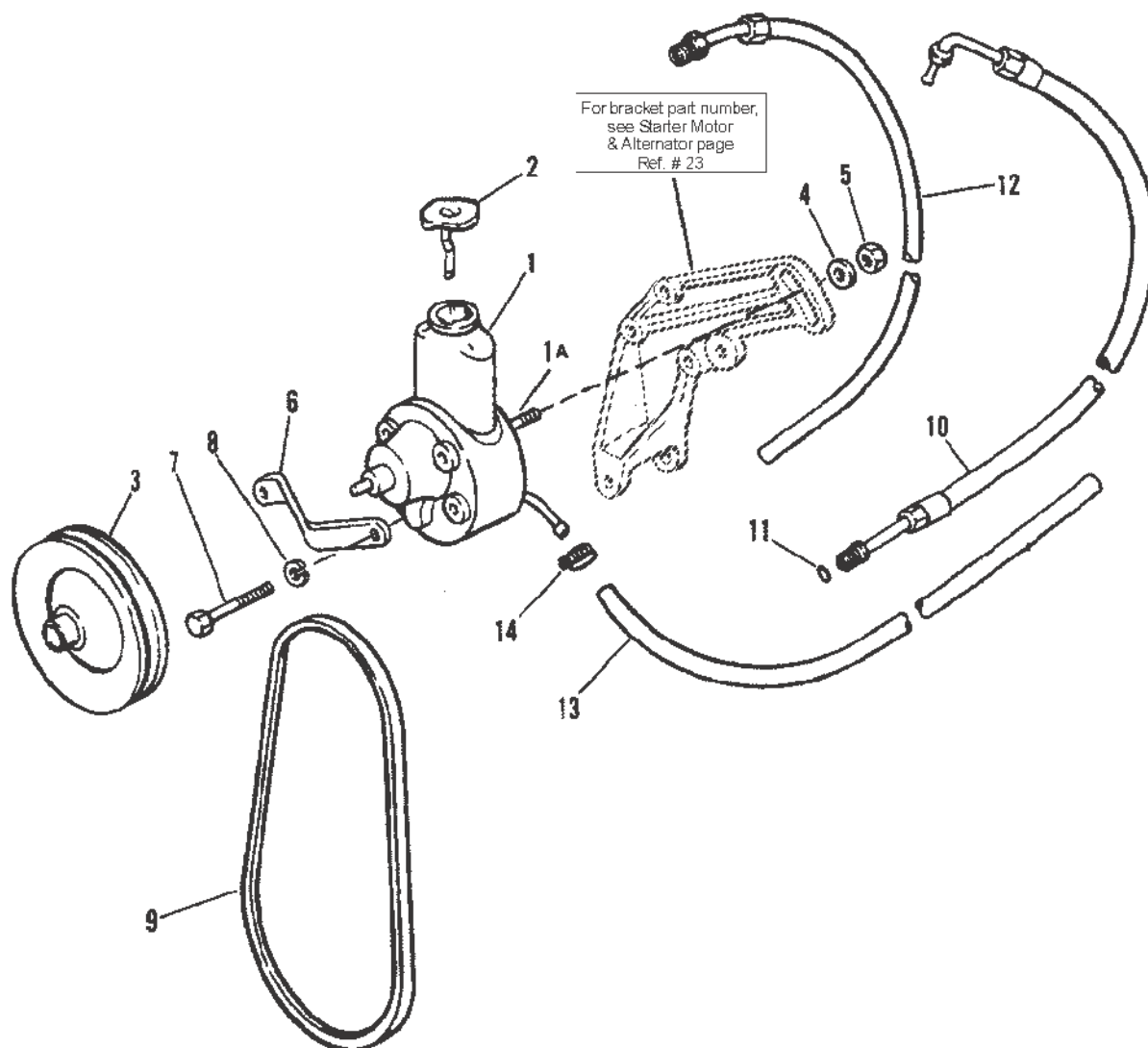


39284

POWER STEERING COMPONENTS STAMPED MOUNTING BRACKET

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	16792A1	PUMP ASSEMBLY POWER STEERING		1	
2	0016	41877	STUD (M10) POWER STEERING PUMP		2	
3	0036	95805	CAP POWER STEERING PUMP		1	
4	0000	73873A1	PULLEY POWER STEERING PUMP		1	
5	0000	15082T	BRACE PUMP		1	
6	0010	40001192	SCREW (M10 x 25) PUMP BRACE		1	
7	0010	40001188	SCREW (M10 x 20) PUMP TO BRACKET		1	
8	0013	400248	LOCKWASHER (M10)		2	
9	0023	72057	SPACER (1.00 Outside Diameter x .125 x Thick) PUMP SCREW		4	
10	0012	28105	WASHER PUMP STUD		1	
11	0011	90517	NUT (M10) MOUNTING STUD		2	
12	0023	45353	SPACER PUMP SCREW		1	
13	0057	37619T	V BELT	(USE WITH 5-1/2" DIA. WATER PUMP PULLEY)	1	
13	0057	816295T	V BELT	(USE WITH 7" DIA. WATER PUMP PULLEY)	1	
14	0032	90494	HOSE PRESSURE (FITTINGS ON BOTH ENDS)		1	
15	0025	89879	O-RING (.301 x .064) PRESSURE HOSES END		1	
16	0032	9884339	HOSE ASSEMBLY (72.00 Inches Bulk) RETURN (FITTINGS ON ONE END)		1	
17	0032	5251914	HOSE (53.00 Inches Bulk) PUMP TO OIL COOLER		1	
18	0054	35830	CLAMP HOSE ATTACHING		3	

POWER STEERING COMPONENTS CAST MOUNTING BRACKET

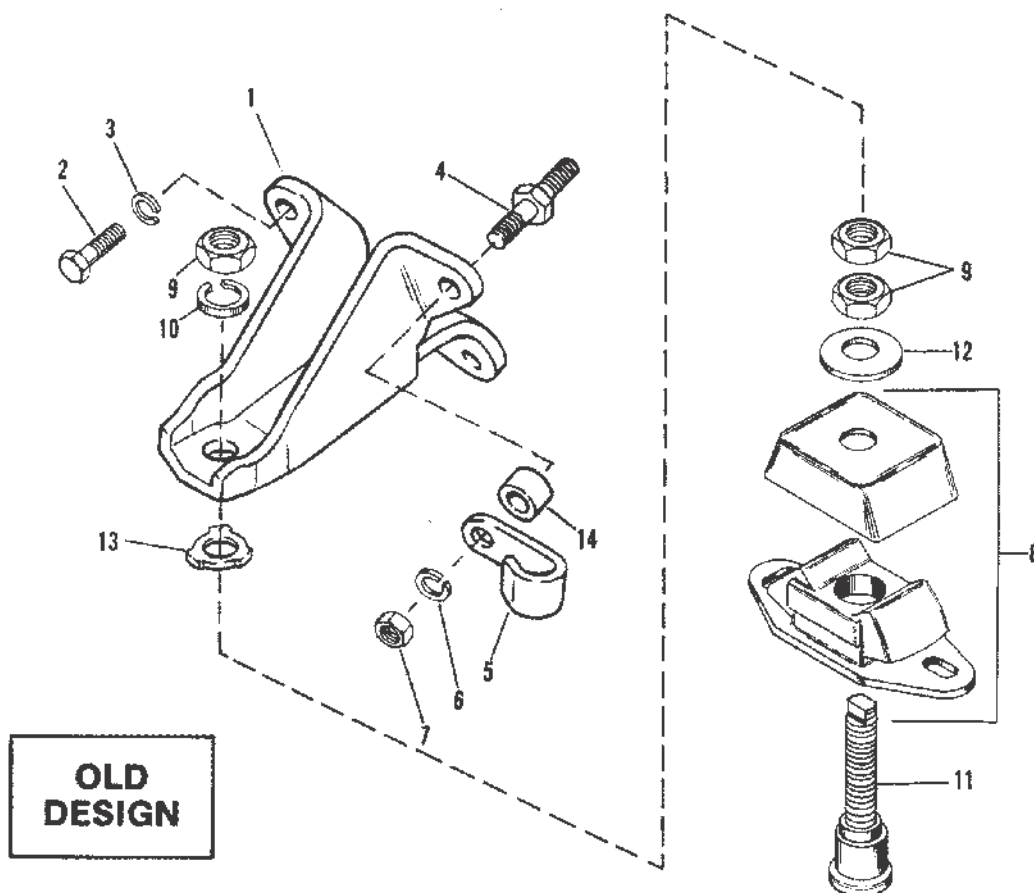


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POWER STEERING COMPONENTS CAST MOUNTING BRACKET

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	90496A5	PUMP ASSEMBLY POWER STEERING		1	
1A	0016	41877	STUD (M10) POWER STEERING PUMP		1	
2	0036	95805	CAP POWER STEERING PUMP		1	
3	0000	73873A1	PULLEY POWER STEERING PUMP		1	
4	0012	34567	WASHER PUMP STUD (BRACE SLOT)		1	
5	0011	90517	NUT (M10) MOUNTING STUD		2	
6	0000	98644A1	BRACE PUMP MOUNTING		1	
7	0010	40001188	SCREW (M10 x 20) PUMP MOUNTING BRACE		1	
8	0013	400248	LOCKWASHER (M10) BRACE SCREW		1	
9	0057	37619T	V BELT POWER STEERING PUMP (52"		1	
10	0032	90494	HOSE PRESSURE (FITTINGS ON BOTH ENDS)		1	
11	0025	89879	O-RING (.301 x .064) PRESSURE HOSE END		1	
12	0032	9884339	HOSE ASSEMBLY (72.00 Inches Bulk) RETURN (FITTINGS ON ONE END)		1	
13	0032	5251914	HOSE (53.00 Inches Bulk) PUMP TO OIL COOLER		1	
14	0054	35830	CLAMP HOSE ATTACHING		3	

ENGINE MOUNTING OLD DESIGN



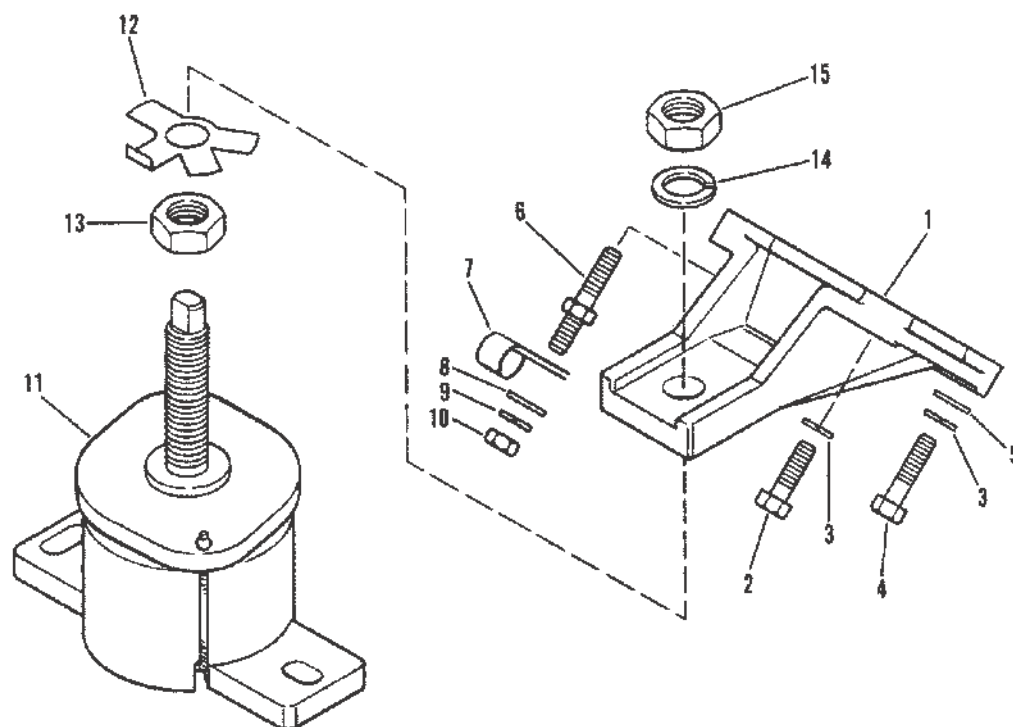
39287

ENGINE MOUNTING OLD DESIGN

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	44364A1	BRACKET ASSEMBLY MOUNTING - ENGINE (FRONT)		2	
2	0010	34353	SCREW (.375-16 x 1.00)		5	
3	0013	35048	LOCKWASHER (.375) MOUNTING BRACKET SCREW		5	
3	0012	46132	WASHER MOUNTING BRACKET SCREW		1	
4	0016	64066	STUD (.375-16 x 2.750) Special MOUNTING BRACKET TO ENGINE	STARBOARD	1	
5	0054	92850	CLAMP WIRING HARNESS	STARBOARD	1	
6	0013	35048	LOCKWASHER (.375) MOUNTING BRACKET STUD	STARBOARD	2	
7	0011	32219	NUT (.375-16) MOUNTING BRACKET STUD	STARBOARD	1	
8	0000	98323A6	BASE ASSEMBLY ENGINE MOUNT		2	
9	0011	20739	NUT (.750-16) JAM - ENGINE MOUNT BASE		6	
10	0013	68102	LOCKWASHER (.750) MOUNTING BRACKET		2	
11	0016	41012	STUD ENGINE MOUNTING		2	
12	0012	41150	WASHER SUPPORT		2	
13	0014	12657	TAB WASHER		2	
14	0023	57369	SPACER MOUNTING STUD		1	

ENGINE MOUNTING OLD DESIGN

ENGINE MOUNTING NEW DESIGN - FLUID MOUNT

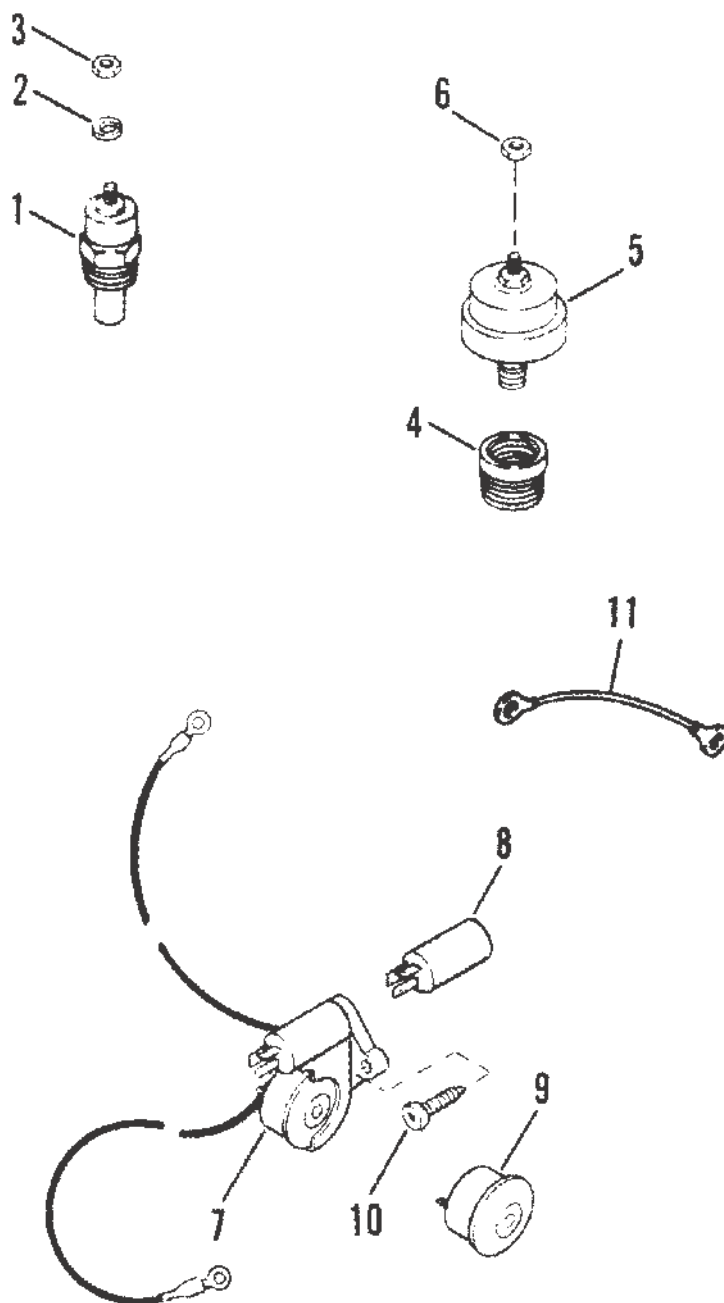


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ENGINE MOUNTING NEW DESIGN - FLUID MOUNT

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	18645T	BRACKET MOUNTING (FRONT)		2	
2	0010	68101	SCREW (.375-16 x 1.375) MOUNTING BRACKET		4	
3	0013	35048	LOCKWASHER (.375) BRACKET SCREW		5	
4	0010	48424	SCREW (.375-16 x 1.620) MOUNTING BRACKET		1	
5	0012	46132	WASHER BRACKET TO SCREW		1	
6	0016	64066	STUD (.375-16 x 2.750) Special MOUNTING BRACKET		1	
7	0054	78945	J CLAMP Harness Support		1	
8	0012	20553	WASHER (.406 x .734 x .063)		1	
9	0013	35048	LOCKWASHER (.375)		1	
10	0011	32219	NUT (.375-16)		1	
11	0000	18098A3	FLUID MOUNT		2	
12	0014	12657	TAB WASHER		2	
13	0011	20739	NUT (.750-16) JAM		2	
14	0013	68102	LOCKWASHER (.750)		2	
15	0011	20739	NUT (.750-16) JAM		2	

AUDIO WARNING SYSTEM



39289

AUDIO WARNING SYSTEM

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	48952	SWITCH ASSEMBLY WATER TEMPERATURE		1	
2	0013	26996	LOCKWASHER (#10) Stainless Steel TEMPERATURE SWITCH		1	
3	0011	45076	NUT (#10-32) Brass TEMPERATURE SWITCH		1	
4	0022	18021	FITTING REDUCER		1	
5	0000	38559	SWITCH		1	
6	0011	45076	NUT (#10-32) Brass PRESSURE SWITCH TERMINAL			
7	0000	86047A11	HOUSING KIT	(W/O BULLET CONNECTORS)	1	
7	0000	86047A16	HOUSING KIT	(W/BULLET CONNECTORS)	1	
8	0000	86045	TIMER TEMPERATURE BUZZER		1	
9	0000	68878A6	HORN ASSEMBLY Buzzer Alarm		1	
10	0010	69013	SCREW (#10-16 x .880) HORN ATTACHING		2	
11	0084	13760A6	WIRE ASSEMBLY		1	

PARTS INDEX

Part No.	Description	Pg.	Ref.no	Part No.	Description	Pg.	Ref.no
11004	FILTER	30	2	11149A5	HARNESS ASSEMBLY Adapter	24	-
11178	BREAKER Circuit - 50 Ampere	22	24	118512	LINE Fuel FUEL PUMP TO CARBURETOR	30	12
11965	ROTATOR VALVE SPRING - EXHAUST VALVE	56	12	11966	SCREW (.437-14 x 3.750)	56	22
11967	BOLT (3 In.) CYLINDER HEAD TO CYLINDER BLOCK (3")	56	21	11968	SCREW (.437-14 x 1.750)	56	20
11969	BOLT	60	14	11971	NUT (.312-18) OIL PAN STUD	70	12
11972	ADAPTER OIL FILTER	64	29	11972	ADAPTER OIL FILTER	68	29
11974	MANIFOLD Intake	62	1	11974	MANIFOLD Intake	66	1
11975	BOLT (3/8-16 x 1.25) INTAKE MANIFOLD	62	2	11975	BOLT (3/8-16 x 1.25) INTAKE MANIFOLD	66	2
11976	SCREW (.375-16 x 1.00) DISTRIBUTOR CLAMP	26	17	11976	SCREW (.375-16 x 1.00) INTAKE MANIFOLD	62	2
11976	SCREW (.375-16 x 1.00) INTAKE MANIFOLD	66	2	11977	GASKET SET INTAKE MANIFOLD	62	8
11977	GASKET SET INTAKE MANIFOLD	66	8	11977A92	GASKET SET	26	-
11977A92	GASKET SET	30	-	11977A92	GASKET SET	34	-
11977A92	GASKET SET	42	-	11977A92	GASKET SET	46	-
11977A92	GASKET SET	48	-	11977A92	GASKET SET	52	-
11977A92	GASKET SET	56	-	11977A92	GASKET SET	58	-
11977A92	GASKET SET	64	-	11977A92	GASKET SET	68	-
11977A92	GASKET SET	70	-	11977A92	GASKET SET	76	-
11988	GASKET Metal Rocker Cover	56	23	11989	STUD (.312-18 x 1.6718) OIL PAN	70	11
11990	BALANCER HARMONIC - CRANKSHAFT	62	16	11990	BALANCER CRANKSHAFT	66	16
11992	BEARING	60	16	11993	BEARING	60	16
11996	NUT	64	39	11996	NUT	68	39
12117A5	TUBE OIL LEVEL GAUGE	70	14	12177A2	STARTER MOTOR ASSEMBLY	4	1
12177A2	STARTER MOTOR ASSEMBLY	8	-	12404	BRACE	4	3
125001	PLATE IGNITION AMPLIFIER	24	46	12546901	OWNERS GUIDE	2	-
12552	LIFTING EYE	48	31	12552	LIFTING EYE	52	15
12657	TAB WASHER	84	13	12657	TAB WASHER	86	12
12675A5	HOUSING ASSEMBLY Flywheel	76	1	13037	SOLENOID SWITCH (4-1/4" LONG)	10	33
13051A4	LEVER ASSEMBLY Actuating	72	3	13051A4	LEVER ASSEMBLY Actuating	74	3
13438	NUT (.250-28) SHIFT CABLE STUD	72	11	13438	NUT (.250-28) SHIFT CABLE STUD	74	11
13510	WASHER	60	12	13524A6	ROTOR/SENSOR WHEEL	26	5
1372310	DECAL CARBURETOR COVER	40	2	1372320	DECAL CARBURETOR COVER	32	2
1372329	DECAL CARBURETOR COVER	32	2	1372332	DECAL CARBURETOR COVER	40	2
13743	SCREW (.312-18 x 1.843) Shoulder - LEVER	72	5	13743	SCREW (.312-18 x 1.843) Shoulder - SHIFT LEVER	72	15
13743	SCREW (.312-18 x 1.843) Shoulder - LEVER	74	5	13743	SCREW (.312-18 x 1.843) Shoulder - SHIFT LEVER	74	15
13753A2	CAP DISTRIBUTOR	26	2	13754	HOUSING DRIVE END	8	1
13760A6	WIRE ASSEMBLY	88	11	13898A3	LEVER ASSEMBLY Shift	72	14
13898A3	LEVER ASSEMBLY Shift	74	14	13930A3	COVER	76	10
14149A1	MARINE LONG BLOCK ENGINE	58	-	14239	RETAINER OIL SEAL (REAR)	64	33
14239	RETAINER OIL SEAL (REAR)	68	33	14240	SEAL Oil Oil - CRANKSHAFT (REAR)	64	35
14240	SEAL Oil CRANKSHAFT (REAR)	68	35	14241	GASKET OIL SEAL RETAINER	64	34
14241	GASKET OIL SEAL RETAINER	68	34	14242	BOLT (.250-20 x .875) OIL SEAL RETAINER	64	37
14242	BOLT (.250-20 x .875) OIL SEAL RETAINER	68	37	14243	BOLT (.250-20 x 1.750) OIL SEAL RETAINER	64	36
14243	BOLT (.250-20 x 1.750) OIL SEAL RETAINER	68	36	14244	PAN Oil	70	6
14245	REINFORCEMENT OIL PAN	70	8	14246	REINFORCEMENT OIL PAN	70	8
14247	GASKET SET OIL PAN	70	7	14249A2	COVER CRANKCASE FRONT	62	25
14249A2	COVER CRANKCASE FRONT	68	25	14250	GASKET COVER	64	27
14250	GASKET COVER	68	27	14251	ROCKER COVER	56	1
14252	ROCKER COVER	56	1	14263	PIN Dowel	64	38
14263	PIN Dowel	68	38	14348A1	SHUTTER ASSEMBLY Water	78	6
14358	TUBE Exhaust	78	5	14478T	ELBOW Exhaust	78	3
14827	STUD (.250-20 x 2.180)	64	40	14827	STUD (.250-20 x 2.180)	68	40
14883	SCREW (.375-16 x 1.12)	60	11	15001	SCREW (#8-16 x .875)	22	3
15082T	BRACE PUMP	80	5	15083T	BRACKET ALTERNATOR/PUMP	6	31
15120T	PULLEY (5.5 In. Diameter) WATER PUMP (3 GROOVE)	62	13	15120T	PULLEY (5.5 In. Diameter) WATER PUMP	66	13
15247A1	IGNITION AMPLIFIER	24	42	15275A1	HARNESS ASSEMBLY	24	42A
15414A7	COVER CARBURETOR	32	1	15414A7	COVER CARBURETOR	40	1
15754	CLIP OIL LEVEL TUBE	70	16	15874	NUT (M10) BATTERY TERMINAL	4	6
1589418	HOSE Breather (CORRUGATED)	32	9	1589418	HOSE Breather (CORRUGATED)	40	8

PARTS INDEX

Part No.	Description	Pg.	Ref.no	Part No.	Description	Pg.	Ref.no
16012	HOSE THERMOSTAT HOUSING TO FLUID COOLER	52	21	16021	HOSE THERMOSTAT COVER TO EXH. MANIFOLD (PORT)	48	15
16021	HOSE THERMOSTAT COVER TO EXHAUST MANIFOLD (PORT)	52	18	16413A3	HOUSING ASSEMBLY Thermostat	52	1
16792A1	PUMP ASSEMBLY POWER STEERING	80	1	16951A1	COCK ASSEMBLY EXHAUST MANIFOLD	46	6
16951A1	COCK ASSEMBLY (OLD DESIGN)	58	2	17160	SPROCKET CRANKSHAFT	58	14
17161	CHAIN Timing	58	12	17339	PUSH ROD VALVE PUSH (DOUBLE BALL END)	56	5
17340	LIFTER	58	10	17341	GUIDE Lifter	58	18
17342	RETAINER	58	19	17343	SCREW (.250-20 x .500)	58	22
17344	SCREW ROCKER COVER	56	3	17345	CAP OIL FILLER	56	2
17346	SCREW OIL PUMP TO CYLINDER BLOCK	70	2	17347	ROD PUSH - FUEL PUMP	30	9
17348	RETAINER	58	21	17437	PUMP ASSEMBLY Water	62	9
17437	PUMP ASSEMBLY Water	66	9	17464	RING SET Piston (Standard)	60	2
17465	RING Piston	60	2	17468	PARTS MANUAL 175 HP/ 4.3L/205 HP/4.3L/LX	2	-
17494A1	COVER KIT THERMOSTAT	52	12	17495	SLEEVE THERMOSTAT	52	10
17617	PUMP Oil	70	1	17989	SCREW (#10-32 x 8.600)	52	3
18021	FITTING REDUCER	88	4	18080	SOLENOID SWITCH (3.625)	10	33
18098A3	FLUID MOUNT	86	11	18484A3	COVER CARBURETOR	32	4
18484A3	COVER CARBURETOR	40	3	18643A2	COUPLING ASSEMBLY	60	9
18644	BUMPER Rubber	60	10	18645T	BRACKET MOUNTING (FRONT)	86	1
18708	SPROCKET CAMSHAFT	58	13	18710	CAP Metal Rocker Cover OIL FILLER	56	2
18810	HOSE THERMOSTAT COVER TO EXHAUST MANIFOLD (STARBOARD)	52	19	19692T	PULLEY (7 In. Diameter) WATER PUMP	66	13
20084	WASHER (.328 x .562 x .062) CARBURETOR STUD	32	23	20084	WASHER (.328 x .562 x .062) THROTTLE CABLE	40	20
20088	NUT STARTER SOLENOID SCREW	24	34	20128	WASHER THROTTLE CABLE SCREW	34	33
20128	WASHER THROTTLE CABLE SCREW	40	27	20190	NUT (#10-32) THROTTLE CABLE SCREW	34	34
20190	NUT (#10-32) THROTTLE CABLE SCREW	40	31	20361	NUT (.250-28) THROTTLE CABLE STUD	42	34
20553	WASHER (.406 x .734 x .063) ALTERNATOR SCREW	6	27	20553	WASHER (.406 x .734 x .063)	86	8
20572	WASHER (.390 x .750 x .093) MOUNTING BRACKET STUD	22	21	20572	WASHER (.390 x .750 x .093)	76	8
20586	NUT (.250-28) SILENCER ADAPTER	32	8	20586	NUT (.250-28) THROTTLE CABLE STUD	32	27
20586	NUT (.250-28) SILENCER ADAPTER	40	7	20586	NUT (.250-28) THROTTLE CABLE STUD	40	24
20586	NUT (.250-28) THROTTLE CABLE STUD	42	33	20739	NUT (.750-16) JAM - ENGINE MOUNT BASE	84	9
20739	NUT (.750-16) JAM	86	13	20739	NUT (.750-16) JAM	86	15
21071	COTTER PIN SHIFT LEVER	72	17	21071	COTTER PIN SHIFT LEVER	74	17
21272	LOCKWASHER (.250) ALTERNATOR TERMINAL	4	13	22028	SCREW (#10-32 x .50) TERMINAL BLOCK	24	40
23161	NUT (.375-24) ALTERNATOR SCREW	6	30	23161	NUT (.375-24) ALTERNATOR SCREW	6	36
24664	WASHER (M4 x 20) THROTTLE CABLE STUD	32	26	24664	WASHER (M4 x 20) THROTTLE CABLE STUD	40	23
24883	NUT MOUNTING BRACKET STUD	22	20	25594	NUT (.9375-24) CARBURETOR STUD	32	22
26079	PLATE WIRING HARNESS	22	2	26079A2	PLATE KIT Wire Harness Mount	22	2
26168	WASHER ALTERNATOR BRACE SCREW	4	20	26419	NUT (#8-32) Brass SOLENOID SWITCH TERMINAL	4	8
26419	NUT (#8-32) Brass	24	36	26901	BUMPER	60	10
26992	LOCKWASHER (.250) Stainless Steel MOUNTING BRACKET	22	6	26992	LOCKWASHER (.250) Stainless Steel STARTER SOLENOID TERMINAL	24	35
26992	LOCKWASHER (.250) Stainless Steel AMPLIFIER SCREW	24	44	26992	LOCKWASHER (.250) Stainless Steel AMPLIFIER PLATE SCREW	24	48
26995	LOCKWASHER (#8) Stainless Steel COVER SCREW	32	16	26996	LOCKWASHER (#10) Stainless Steel ALTERNATOR TERMINAL	4	10
26996	LOCKWASHER (#10) Stainless Steel	22	8	26996	LOCKWASHER (#10) Stainless Steel	22	11
26996	LOCKWASHER (#10) Stainless Steel CIRCUIT BREAKER TERMINAL	22	25	26996	LOCKWASHER (#10) Stainless Steel DISTRIBUTOR TERMINAL	26	18
26996	LOCKWASHER (#10) Stainless Steel IGNITION COIL TERMINAL	26	30	26996	LOCKWASHER (#10) Stainless Steel TERMINAL BLOCK SCREW	72	23
26996	LOCKWASHER (#10) Stainless Steel TERMINAL BLOCK SCREW	74	23	26996	LOCKWASHER (#10) Stainless Steel TEMPERATURE SWITCH	88	2
28105	WASHER PUMP STUD	80	10	28941	NUT JAM - FLAME ARRESTOR	32	20
28941	NUT JAM - FLAME ARRESTOR	40	15	29198	SCREW AND LOCKWASHER (.312-18 x .875) ALTERNATOR BRACE	4	19
29245	WASHER (.281 x .500 x .060) Stainless Steel	4	4	29245	WASHER (.281 x .500 x .060) Stainless Steel THROTTLE CABLE STUD	42	35
29250	NUT (.312-24) CARBURETOR STUD	40	21	29488	NUT (#10-32)	52	6
30164	WASHER (.192 x .375 x .0312) Stainless Steel IGNITION COIL TERMINAL	26	29	30224	O-RING (1.859 x .139)	52	7

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30506	NUT (.250-28)	48	26	30902	SCREW (#6-32 x .750) SWITCH TO SHIFT BRACKET	72	19
30902	SCREW (#6-32 x .750) SWITCH TO SHIFT BRACKET	74	19	31765	CLAMP EXHAUST BELLOWS	78	2
31765	CLAMP EXHAUST TUBE	78	4	31984	SCREW (.312-18 x 1.375) FUEL PUMP	30	4
32132	SCREW (.375-16 x 1.750)	62	12	32132	SCREW (.375-16 x 1.750)	66	12
32219	NUT (.375-16) FLYWHEEL HOUSING ATTACHING STUD	76	6	32219	NUT (.375-16) MOUNTING BRACKET STUD	84	7
32219	NUT (.375-16)	86	10	32515	SCREW (.437-20 x 2.50)	66	19
32773	SCREW (.250-20 x .875) COVER	76	12	32780	CLAMP HOSE ATTACHING	48	14
32780	CLAMP HOSE ATTACHING	48	20	32780	CLAMP HOSE ATTACHING	52	17
32783	RETAINER Three Wire HIGH TENSION LEADS	26	24	32784	RETAINER Four Wire HIGH TENSION LEADS	26	25
32802	PLUG Pipe (.125-27) (NEW DESIGN)	58	-	32803	PLUG Pipe (.375-18) Brass	48	3
32803	PLUG Pipe (.375-18) Brass	52	2	32817	SPRING THROTTLE RETURN	40	16
32857	COTTER PIN SHIFT CABLE RETAINING	72	6	32857	COTTER PIN SHIFT CABLE RETAINING	74	6
33036	RETAINER COVER SCREW	32	17	33047	SCREW CHOKE COVER	32	15
331792	GASKET THERMOSTAT COVER	52	11	33186	BUSHING ALTERNATOR SCREW	6	29
33198A1	PLUG (3/4-14) EXHAUST MANIFOLD	46	3	3322070	HOSE (48.00 Inches Bulk) TEE TO EXHAUST ELBOWS (17")	48	13
3322070	HOSE (48.00 Inches Bulk) TEE TO EXHAUST ELBOWS	52	16	33258	WASHER Leather COMMUTATOR END FRAME	8	16
33270	BRUSH FIELD FRAME	8	21	33283	HOLDER FIELD FRAME BRUSH GROUND	8	20
33285	SPRING FIELD FRAME BRUSH	10	24	33290	RING Retaining PINION STOP COLLAR	8	4
33290	RING Retaining	12	13	33291	COLLAR PINION STOP	8	5
33291	COLLAR	12	12	33292	COLLAR THRUST	8	3
33294	SUPPORT GROUND AND INSULATED HOLDERS	10	23	33317	PLUNGER SHIFT LEVER	10	29
33369	BUSHING DRIVE END HOUSING	8	2	33863	PULLEY HARMONIC BALANCER (2 GROOVE)	62	17
34213	GASKET FUEL PUMP TO CYLINDER BLOCK	30	3	34217	SEAL VALVE	56	8
34270	EXPANSION PLUG (1.625) Expansion	58	3	34353	SCREW (.375-16 x 1.00) ALTERNATOR/PUMP BRACKET	6	32
34353	SCREW (.375-16 x 1.00)	84	2	34354	SCREW (.375-16 x 1.50) ALTERNATOR BRACKET	6	24
34354	SCREW (.375-16 x 1.50) LIFTING BRACKET	62	5	34354	SCREW (.375-16 x 1.50) LIFTING BRACKET	66	5
34466	KEY	60	18	344863	GASKET DISTRIBUTOR	26	15
34500	SCREW (.312-18 x .625)	58	20	34516	NUT ROCKER VALVE ARM STUD	56	16
34518	SHIELD VALVE SPRING CAP	56	10	34521	STUD ROCKER VALVE ARM	56	18
34522	STUD ROCKER VALVE ARM	56	18	34567	WASHER PUMP STUD (BRACE SLOT)	82	4
34696	SCREW (#8-32 x .750)	22	3	34714	WASHER ALTERNATOR SCREW (13/16 O.D.)	6	28
34714	WASHER ALTERNATIVE SCREW	6	35	34714	WASHER PULLEY BOLT	66	24
34897	GASKET WATER PUMP MOUNTING	62	10	34897	GASKET WATER PUMP MOUNTING	66	10
34948	SPACER THROTTLE CABLE SCREW	34	32	34948	SPACER THROTTLE CABLE SCREW	40	29
35048	LOCKWASHER (.375) ALTERNATOR BRACE SCREW	4	17	35048	LOCKWASHER (.375) ALTERNATOR BRACKET SCREW	6	25
35048	LOCKWASHER (.375) BRACKET SCREW	6	33	35048	LOCKWASHER (.375) MOUNTING BRACKET SCREW	22	17
35048	LOCKWASHER (.375) MOUNTING BRACKET STUD	22	22	35048	LOCKWASHER (.375) IGNITION COIL SCREW	26	33
35048	LOCKWASHER (.375) THERMOSTAT HOUSING SCREW	48	11	35048	LOCKWASHER (.375) THERMOSTAT HOUSING SCREW	52	14
35048	LOCKWASHER (.375) PULLEY BOLT	62	23	35048	LOCKWASHER (.375) PULLEY BOLT	66	23
35048	LOCKWASHER (.375) PULLEY BOLT	66	23	35048	LOCKWASHER (.375)	76	7
35048	LOCKWASHER (.375) MOUNTING BRACKET SCREW	84	3	35048	LOCKWASHER (.375) MOUNTING BRACKET STUD	84	6
35048	LOCKWASHER (.375) BRACKET SCREW	86	3	35048	LOCKWASHER (.375)	86	9
35312	PIN Dowel (1/4 In. Diameter)	58	17	35312	PIN Dowel (1/4 In. Diameter)	60	5
35329	ARM KIT Rocker	56	14	35331	BALL Rocker Arm	56	15
35332	WASHER PULLEY AND HARMONIC BALANCER BOLT	62	21	35332	WASHER PULLEY AND HARMONIC BALANCER BOLT	66	21
35339	SCREW (.312-18 x .750)	58	15	35354	SCREEN ASSEMBLY OIL PUMP	70	3
35366	SCREW FUEL PUMP MOUNTING PLATE	30	8	35366	SCREW COVER	64	28
35366	SCREW COVER	68	28	35462	WASHER (.2656 x .625 x .0625) Stainless Steel SHIFT CABLE STUD	72	10
35462	WASHER (.2656 x .625 x .0625) Stainless Steel SHIFT CABLE STUD	74	10	35465	PIN Dowel (.312)	58	4
35765A1	SCREW AND LOCKWASHER (.312-18 x .625)	4	5	35786	SCREW (.375-24 x 1.00) PULLEY	62	22
35830	CLAMP HOSE ATTACHING	80	18	35830	CLAMP HOSE ATTACHING	82	14
35870	SCREW (2")	76	4	36183	RETAINER OIL PUMP SHAFT	70	5

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36184	SHAFT OIL PUMP TO DISTRIBUTOR	70	4	36305	ELBOW (90 Degrees) EXHAUST MANIFOLD	46	7
36382	FITTING (.250-18 x .62) Brass PIPE - EXHAUST ELBOW	46	10	37293	SENDER ASSEMBLY Oil Pressure (DUAL)	22	10
37493	NUT (.375-24)	60	15	37612	SCREW (.375-16 x 1.250) ALTERNATOR BRACKET	4	24
37612	SCREW (.375-16 x 1.250) ALTERNATOR/PUMP BRACKET	6	32	37612	SCREW (.375-16 x 1.250) MOUNTING BRACKET	22	19A
37612	SCREW (.375-16 x 1.250)	76	4	37619T	V BELT	80	13
37619T	V BELT POWER STEERING PUMP (52")	82	9	37682	FITTING Elbow (45 Degree)	58	9
38525	STUD THROTTLE CABLE	32	25	38525	STUD THROTTLE CABLE	40	22
38559	SWITCH	88	5	39107	LOCKWASHER (.312-24) FUEL PUMP SCREW	30	5
39107	LOCKWASHER (.312-24) WATER PUMP PULLEY SCREW	62	15	39107	LOCKWASHER (.312-24) WATER PUMP PULLEY SCREW	66	15
39131	LOCKWASHER (.437)	60	8	39131	LOCKWASHER (.437) PULLEY AND HARMONIC BALANCER BOLT	62	20
39131	LOCKWASHER (.437)	66	20	39670A28	SWITCH ASSEMBLY CUT-OUT	72	18
39670A28	SWITCH ASSEMBLY CUT-OUT	74	18	40001188	SCREW (M10 x 20) PUMP TO BRACKET	80	7
40001188	SCREW (M10 x 20) PUMP MOUNTING BRACE	82	7	40001192	SCREW (M10 x 25) PUMP BRACE	80	6
400211	NUT (M5) Stainless Steel SOLENOID SWITCH TERMINAL	4	8	400248	LOCKWASHER (M10)	80	8
400248	LOCKWASHER (M10) BRACE SCREW	82	8	41012	STUD ENGINE MOUNTING	84	11
410921	GAUGE OIL LEVEL (DIPSTICK)	70	15	41141A2	PUMP ASSEMBLY Fuel	30	1
41150	WASHER SUPPORT	84	12	41170T	BRACKET MOUNTING	22	15
41329A3	BRACKET THROTTLE CABLE	40	19	41408	SCREW (#10-32 x 1.50) BRACKET	26	28
41408	SCREW (#10-32 x 1.50) CLAMPING	48	28	41408	SCREW (#10-32 x 1.50) CLAMPING	52	25
41471	LOCKWASHER (.375) EXHAUST ELBOW SCREW	78	9	41642A3	HOSE FLUID COOLER (3/4" I.D.)	48	19
41642A3	HOSE FLUID COOLER (3/4" I.D.)	52	22	41812	GASKET THERMOSTAT COVER	48	8
41813	GASKET EXHAUST ELBOW	46	8	41815	FILTER Oil	64	30
41815	FILTER Oil	68	30	41877	STUD (M10) POWER STEERING PUMP	80	2
41877	STUD (M10) POWER STEERING PUMP	82	1A	41940	HOSE THERMOSTAT COVER TO EXH. MANIFOLD (STARBOARD)	48	16
42453	BRACKET LIFTING	62	4	42453	BRACKET LIFTING	66	4
42454	PLATE FUEL PUMP MOUNTING	30	6	42457	GASKET FUEL PUMP MOUNTING PLATE	30	7
42554	NIPPLE OIL PRESSURE SENDER	22	14	42697	BACKING PLATE CRANKSHAFT PULLEY	64	31
42745	BRACKET LIFTING	62	4	42745	BRACKET LIFTING	66	4
42752	MANIFOLD Intake	62	1	42752	MANIFOLD Intake	66	1
42753	GUARD INTAKE MANIFOLD	62	7	42753	GUARD INTAKE MANIFOLD	66	7
42768	NUT	20	1	42769	LOCKWASHER	20	2
42770	PULLEY	20	3	42771	FAN	20	4
42772	SPACER	20	5	42773	THRU BOLT	20	7
42774	BRACKET FRONT	20	6	42775	ROTOR (INCLUDES BEARINGS)	20	8
42776	STATOR	20	9	42777	BRACKET REAR	20	10
42778	HEAT SINK (+)	20	11	42779	HEAT SINK (-)	20	12
42780	CONDENSER ASSEMBLY	20	13	42781	BEARING KIT	20	16
42782	HARDWARE KIT EXTERNAL	20	15	42783	HARDWARE KIT INTERNAL	20	14
42784	HOLDER KIT (INCLUDES SPRING & BRUSHES)	20	17	42785	REGULATOR KIT	20	18
42796	VALVE Oil Filter Bypass	58	8	43276	ELBOW (90 Degree) FUEL PUMP	30	11
43749	SCREW (.375-16 x 5.750) MANIFOLD	46	13	44196T1	FLAME ARRESTOR	32	6
44266T1	PIPE Exhaust	78	7	44348	TUBE EXHAUST	78	1
44354A3	ELBOW ASSEMBLY Exhaust (7 DEGREES - 4" O.D.)	46	9	44364A1	BRACKET ASSEMBLY MOUNTING - ENGINE (FRONT)	84	1
45076	NUT (#10-32) Brass TEMPERATURE SWITCH	88	3	45076	NUT (#10-32) Brass PRESSURE SWITCH TERMINAL	88	6
45218	SCREW (#10-32 x .380) INSULATOR	24	28	45353	SPACER PUMP SCREW	80	12
45599	SPRING ACTUATING LEVER	72	4	45599	SPRING ACTUATING LEVER	74	4
45862	SCREW (#10-32 x .875) CIRCUIT BREAKER	22	27	45915	TERMINAL BLOCK	24	38
46132	WASHER BRACKET SCREW	6	33	46132	WASHER MOUNTING BRACKET SCREW	84	3
46132	WASHER BRACKET TO SCREW	86	5	46438	NUT (#10-32) INSULATOR SCREW	24	30
46438	NUT (#10-32) TERMINAL BLOCK SCREW	24	41	46857	STUD (5/16 x 1-7/8) CARBURETOR	40	18
46932	ELBOW OIL PRESSURE SENDER	22	13	47277	SCREW (.312-24 x .750) PULLEY TO WATER PUMP	62	14
47277	SCREW (.312-24 x .750) PULLEY TO WATER PUMP	66	14	47441A1	COVER THERMOSTAT	48	9
47508	SLEEVE THERMOSTAT	48	7	47510	GASKET THERMOSTAT	48	6
47511	SLEEVE THERMOSTAT HOUSING	48	2	47617	PIN DRIVE GEAR	26	14

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47688	SCREW (.375-16 x 2.750)	62	12	47688	SCREW (.375-16 x 2.750)	66	12
47715	CLIP HOSE ATTACHING	48	17	47715	CLIP HOSE ATTACHING	52	20
47910	SCREW (1/4-28 x 5/8) STARTER SOLENOID (5/8")	24	33	47957	CONNECTOR VENT HOSE (STRAIGHT)	32	11
48120A1	V BELT (46 Inch) (46")	66	18	48130	SCREW (.375-16 x 4.500) THERMOSTAT HOUSING	48	10
48308	SCREW (.375-24 x 3.750) ALTERNATOR	6	26	48336	PLUG Water Pump	62	11
48336	PLUG Water Pump	66	11	48340	PLUG (.250-18 x .41)	58	7
48347	SPRING VALVE (INLET AND EXHAUST)	56	9	48348	CAP INLET VALVE	56	11
48424	SCREW (.375-16 x 1.620) MOUNTING BRACKET	86	4	48556	BUSHING Reducer (.250 To .125) (NEW DESIGN)	58	-
48952	SWITCH ASSEMBLY WATER TEMPATURE	88	1	49076	VALVE EXHAUST	56	6
49213A1	BELT (44 Inch) ALTERNATOR DRIVE (44")	62	24	49213A1	BELT (44 Inch) (44")	66	18
49668	SCREW (.250-20 x .750) MOUNTING BRACKET	22	5	49734A1	SENDER ASSEMBLY Water Temperature (DUAL)	22	7
49845	SCREW (.437-20 x 1.00)	60	7	49955	GASKET DRAIN SCREW	70	9
49956	SCREW Drain OIL PAN DRAIN	70	10	52095	SPACER ALTERNATOR BRACE SCREW	4	21
52185	CLAMP DISTRIBUTOR TO INTAKE MANIFOLD	26	16	52188	GROMMET ROCKER COVER	32	12
52188	GROMMET ROCKER COVER	40	11	52200	SCREW (1.625 In.) WATER PUMP TO CYLINDER BLOCK (1-1/2")	62	12
52200	SCREW (1.625 In.) WATER PUMP TO CYLINDER BLOCK (1-1/2")	66	12	524572	GASKET CARBURETOR TO INTAKE MANIFOLD	40	25
524572	GASKET	44	-	5251914	HOSE (53.00 Inches Bulk) PUMP TO OIL COOLER	80	17
5251914	HOSE (53.00 Inches Bulk) PUMP TO OIL COOLER	82	13	530451	GASKET THERMOSTAT HOUSING	48	4
530451	GASKET THERMOSTAT HOUSING	52	8	53101	CLAMP VENT HOSE	32	10
53101	CLAMP VENT HOSE	40	9	53728	SCREW (.375-16 x 4.75) EXHAUST MANIFOLD	46	5
53833	BOLT (.375-24 x 2.00) PULLEY	66	22	54090	ELBOW CARBURETOR	32	18
54676	RETAINER Two Wire HIGH TENSION LEADS	26	23	54797	KEY VALVE STEM	56	13
56328A1	BRACKET FLUID COOLER (SHORT)	48	23	56681	WASHER (.203 x .500 x .032) CIRCUIT BREAKER SCREW	24	29
56681	WASHER (.203 x .500 x .032) THROTTLE CABLE SCREW	32	30	56681	WASHER (.203 x .500 x .032) THROTTLE CABLE SCREW	40	30
56720	WASHER (.330 x .750 x .060) Stainless Steel SHIFT BRACKET STUD	72	8	56720	WASHER (.330 x .750 x .060) Stainless Steel SHIFT BRACKET STUD	74	8
56743	SCREW (.375-24 x 3.125) ALTERNATOR	6	34	56826	STUD (1.5 In.) MOUNTING BRACKET	22	19
57369	SPACER MOUNTING BRACKET STUD	22	23	57369	SPACER MOUNTING STUD	84	14
5790811	SLEEVE (10.00 Inches Bulk) ALTERNATOR LEADS	4	22	57938	BUSHING THROTTLE CABLE SCREW	34	31
57938	BUSHING THROTTLE CABLE SCREW	40	28	58640	SCREW (.375-16 x 1.25) EXHAUST ELBOW	78	8
59137	THERMOSTAT (140 Degrees) (143 DEGREES)	48	5	59137	THERMOSTAT (140 Degrees) (143 DEGREES)	52	9
59571	SPARK PLUG	26	22	59989	CLIP AUTOMATIC CHOKE ROD	42	40
59994	SCREW (5/8) AUTOMATIC CHOKE THERMOSTAT	42	38	60300	SCREW (.250-28 x .750) FLUID COOLER BRACKET	48	25
60410	SCREW (.375-16 x 4.250) THERMOSTAT HOUSING	52	13	61112	ROD CHOKE	42	39
62568	SCREW (#10-16 x .375) TERMINAL BLOCK LEADS	24	39	62826A6	CABLE ASSEMBLY Ground (13.00 Inches) Black FLYWHEEL HOUSING STUD	76	13
63341	TEE NUT SHIFT CABLE STUD	72	13	63341	TEE NUT	74	13
63709A1	BOOT/TERMINAL KIT SPARK PLUG	26	21	638203	BRACKET FLUID COOLER (LONG)	48	24
64015	NUT (.250-20) ALTERNATOR TERMINAL	4	14	64066	STUD (.375-16 x 2.750) Special	76	5
64066	STUD (.375-16 x 2.750) Special MOUNTING BRACKET TO ENGINE	84	4	64066	STUD (.375-16 x 2.750) Special MOUNTING BRACKET	86	6
65970	BRACKET IGNITION COIL	26	27	65970	BRACKET FLUID COOLER	48	27
65970	BRACKET FLUID COOLER	52	24	66198	COVER AUTOMATIC CHOKE	42	37
66686	SCREW (#10-32 x 1.00) SENSOR	26	12	66986	TERMINAL BLOCK	72	20
66986	TERMINAL BLOCK	74	20	68101	SCREW (.375-16 x 1.375) MOUNTING BRACKET	86	2
68102	LOCKWASHER (.750) MOUNTING BRACKET	84	10	68102	LOCKWASHER (.750)	86	14
68219	NUT (#10-32) Stainless Steel	22	9	68219	NUT (#10-32) Stainless Steel	22	12
68219	NUT (#10-32) Stainless Steel CIRCUIT BREAKER TERMINAL	22	26	68219	NUT (#10-32) Stainless Steel DISTRIBUTOR TERMINAL	26	19
68219	NUT (#10-32) Stainless Steel IGNITION COIL TERMINAL	26	31	68402	PIN (.250 x 1.13) SHIFT LEVER	72	16
68614	WASHER BEARING PLATE	8	9	68878A6	HORN ASSEMBLY Buzzer Alarm	88	9
69013	SCREW (#10-16 x .880) HORN ATTACHING	88	10	7000	COVER ASSEMBLY FRONT	14	7
7003	HOUSING REAR	14	22	7004	FAN DRIVE END FRAME	14	4
7004	FAN	18	4	7005	BEARING Ball DRIVE END	14	8
7005	BEARING Ball	18	7	7006	RING DRIVE END BALL BEARING	14	9
7007	RETAINER ROTOR SHAFT BEARING	14	21	7007	RETAINER	18	13

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7010	HEAT SINK POSITIVE	14	12	7011	HOLDER ASSEMBLY Brush	14	33
7012	SPACER FAN TO DRIVE END FRAME	14	5	70125A1	COVER Choke	32	14
7013	GASKET VOLTAGE REGULATOR	16	37	7014	SLIP RING	14	17
7014	SLIP RING	18	11	701431	GASKET CARBURETOR TO INTAKE MANIFOLD	32	28
7015	SCREW VOLTAGE REGULATOR ATTACHING	16	39	7018	SLEEVE INSULATOR	14	14
7019	SPACER DIODE TRIO	14	36	7020	SLEEVE INSULATOR	14	13
7021	NUT CONDENSOR TERMINAL ATTACHING	14	32	7021	NUT	18	21
7022	WASHER CONDENSOR TERMINAL STUD	14	30	7022	WASHER	18	24
7023	INSULATOR REGULATOR TERMINAL STUD	14	24	70236	STUD (.312 x 1.500) CARBURETOR	32	21
70237	STUD (.312-18/.312-24 x 2.620) CARBURETOR	32	21	7024	WASHER CONDENSOR TERMINAL STUD	14	25
7025	NUT TERMINAL STUD	14	26	7026	NUT TERMINAL ATTACHING	14	29
7027	NUT FAN AND PULLEY TO ROTOR	14	1	7027	NUT	18	1
7028	NUT THRU BOLT ATTACHING	14	6	7029	SCREW (5/8 In.) ROTOR SHAFT (5/8" ")	14	20
7030	SCREW (1/2 In.) BRUSH HOLDER (1/2" ")	14	34	7032	LOCKWASHER TERMINAL STUD	14	28
7033	LOCKWASHER FAN AND PULLEY NUT	14	2	7033	LOCKWASHER	18	2
7034	KEY ROTOR	14	15	7034	KEY	18	9
7035	CONDENSER	14	23	7036	REGULATOR Voltage	16	38
71693	ARMATURE	8	11	71694	BUSHING BEARING PLATE	8	8
71698	LEVER SHIFT	10	26	72008	NUT (.250-20) BATTERY TERMINAL	4	6
72057	SPACER (1.00 Outside Diameter x .125 x Thick) PUMP SCREW	80	9	7206	WASHER ROTOR SCREW	14	18
7207	LOCKWASHER ROTOR SCREW	14	19	7208	WASHER TERMINAL STUD	14	27
72202	SCREW (#10-32 x 1.25) SENSOR	26	12	72607	SCREW (.250-20 x .375) OIL PAN	70	13
72625	CHOKE AUTOMATIC - CARBURETOR	42	36	72626	BOLT (2 In.) PULLEY AND HARMONIC BALANCER (2" ")	62	19
72640	PLUG Expansion	58	5	72821	RETAINER WIRE	26	35
73287	SCREW (#10-32 x .380) TERMINAL BLOCK	72	22	73287	SCREW (#10-32 x .380) TERMINAL BLOCK	74	22
7381563	HOSE (34.00 Inches Bulk) PLASTIC - FUEL PUMP TO CARBURETOR	30	10	73873A1	PULLEY POWER STEERING PUMP	80	4
73873A1	PULLEY POWER STEERING PUMP	82	3	74822	SCREW (.312-18 x 3.500) CARBURETOR	40	17
75435A1	POINTER	64	32	75435A1	POINTER	68	32
75533	SPRING	52	4	75664	COIL ASSEMBLY	8	15
75665	ARMATURE	8	11	75666	HOUSING DRIVE END	8	1
75983	PLUG VACUUM HOLE	62	3	75983	PLUG VACUUM HOLE	66	3
76596	SCREW (.250-20 x 1.250) AMPLIFIER PLATE	24	47	76630	SCREW (.250-20 x 1.00) AMPLIFIER	24	43
77456A2	BRACKET THROTTLE CABLE	32	24	7803A4	COIL IGNITION	26	26
78945	J CLAMP Harness Support-FLYWHEEL HOUSING STUD	76	9	78945	J CLAMP Harness Support	86	7
79205	DRIVE ASSEMBLY CLUTCH	8	6	79208	GROMMET FIELD COIL - FIELD FRAME	8	14
79211	FRAME COMMUTATOR END - LOWER	8	17	79212	COIL ASSEMBLY	8	15
79396	PLATE BEARING	8	7	79695	BOOT Insulator - Black STARTER TERMINAL	4	18
79989	NUT (#10-24) Stainless Steel ALTERNATOR TERMINAL	4	12	801797	BEARING (SET)	58	6
804844002	CARBURETOR REPAIR KIT For Pump 9655	36	-	811858	BEARING	60	16
811859	BEARING	60	16	812428A3	STARTER MOTOR ASSEMBLY	4	1
812428A3	STARTER MOTOR ASSEMBLY	12	1	812600A2	COVER ASSEMBLY	76	10
812776A1	DECAL SET COVER	32	5	812776A2	DECAL SET COVER	40	4
813642	SCREW	4	2	813720A11	SPARK PLUG WIRE KIT	26	20
8137761	GEAR DRIVE	26	13	813961	HOUSING Front FRONT	18	6
813962	ROTOR	18	10	813963	STATOR	18	12
813964	HOUSING Rear REAR	18	14	813965	DIODE FIELD	18	17
813966	DIODE BRIDGE	18	16	813967	STRAP (D+)	18	34
813968	BRUSH ASSEMBLY	18	33	813969	SPACER	18	5
813970	GASKET	18	35	813971	COVER	18	22
813972	CAPACITOR	18	25	813973	STRAP	18	20
813974	REGULATOR Voltage	18	29	813975	THRU BOLT	18	15
813976	NUT	18	19	813977	NUT	18	31
813978	SCREW	18	8	813979	SCREW	18	27
813980	SCREW	18	32	813981	SCREW	18	18
813982	SCREW	18	26	813983	SCREW	18	28
813984	WASHER	18	23	813985	WASHER	18	30
813995A1	GUIDE ASSEMBLY Spring	74	24	814001	PIN Clevis - SHIFT LEVER	74	16

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Part No.	Description	Pg.	Ref.no	Part No.	Description	Pg.	Ref.no
814002	STUD SHIFT CABLE	74	2	814003	SPACER SHIFT CABLE STUD	74	9
814464	FRAME	12	2	814465	BEARING Ball	12	3
814466	HOLDER Brush	12	4	814467	SPRING	12	5
814468	SCREW	12	18	814469	ARMATURE	12	6
814470	SHIELD	12	7	814471	GEAR AND BEARING	12	8
814472	SHAFT/GEAR ASSEMBLY	12	10	814473	DRIVE	12	11
814474	COLLAR	12	14	814475	HOUSING Drive Includes starter switch, plunger, return spring and shift lever	12	15
814476	BUSHING	12	16	814477	THRU BOLT	12	19
814479	BEARING Roller	12	9	814504	ROCKER COVER	56	1
816295T	V BELT	80	13	816460	GASKET CYLINDER HEAD	56	19
816565	PLUG Cup (.468)	58	3	818465	BEARING SET 5 Pair	60	3/4
818466	BEARING SET 5 Pair	60	3/4	818467	BEARING SET 5 Pair	60	3/4
818468	BEARING SET 5 Pair	60	3/4	818485	KEY	60	18
8327	GASKET INLET FUEL NUT	44	14	85013	BRACE ALTERNATOR ADJUSTING	4	15
8535	REPAIR KIT Carburetor	44	12	8540	THROTTLE BODY KIT	44	3
8541	LINK/LEVER KIT Choke	44	4	8546	FLOAT KIT	44	9
8548	NEEDLE/SEAT KIT	44	11	8557	SCREW KIT AIR HORN/THROTTLE BODY	44	15
85785A2	ARRESTOR ASSEMBLY Flame CARBURETOR	40	5	85803	VALVE EXHAUST	56	6
86045	TIMER TEMPERATURE BUZZER	88	8	86047A11	HOUSING KIT	88	7
86047A16	HOUSING KIT	88	7	86271A1	FLAME ARRESTOR CARBURETOR	32	3
8635	ROTOR ASSEMBLY	14	16	8636	STATOR ASSEMBLY	14	10
8637	PULLEY DRIVE END FRAME	14	3	8637	PULLEY	18	3
8638	THRU BOLT	14	31	86400	WASHER SEALING	32	7
86400	WASHER SEALING	40	6	87108	HOSE Molded THERMOSTAT HOUSING TO WATER PUMP	48	29
87108	HOSE Molded THERMOSTAT HOUSING TO WATER PUMP	52	26	87115A1	BRACKET ALTERNATOR/PUMP	4	23
87268	CLAMP HOSE ATTACHING	48	30	87268	CLAMP HOSE ATTACHING	52	27
87290A4	HOUSING ASSEMBLY	48	1	8767	FILTER KIT Fuel	44	8
88794	HOSE THERMOSTAT HOUSING TO FLUID COOLER	48	18	8957	PISTON KIT	44	6
89879	O-RING (.301 x .064) PRESSURE HOSES END	80	15	89879	O-RING (.301 x .064) PRESSURE HOSE END	82	11
90081T1	PULLEY HARMONIC BALANCER	66	17	90096A1	STUD ASSEMBLY (#10-32 x Special)	26	34
9030	PIN FLOAT	36	17	9031	FLOAT	36	16
9032	SPRING FUEL STRAINER	36	5	9033	STRAINER	36	4
9034	CONNECTOR INLET	36	6	9035	LEVER ACCELERATOR PUMP	36	9
9036	ARM ACCELERATOR PUMP	36	13	9037	ARM Choke	36	3
9038	PLATE Baffle	36	15	9039	WASHER PUMP LEVER	36	10
9040	WASHER PUMP LEVER	36	11	9041	ROD Pump	36	8
9042	ROD Choke	36	7	9044	PACKING SET	36	31
9045	SCREW KIT	36	30	9046	PUMP KIT	36	12
9048	CAM FAST IDLE	36	22	9049	SHAFT FAST IDLE CAM	36	23
90494	HOSE PRESSURE (FITTINGS ON BOTH ENDS)	80	14	90494	HOSE PRESSURE (FITTINGS ON BOTH ENDS)	82	10
90496A5	PUMP ASSEMBLY POWER STEERING	82	1	90517	NUT (M10) MOUNTING STUD	80	11
90517	NUT (M10) MOUNTING STUD	82	5	9052	SCREW IDLE ADJUSTING	36	25
9053	SPRING IDLE ADJUSTING SCREW	36	26	9054	SPRING THROTTLE ADJUSTING SCREW	36	28
9058	JET Main	36	18	9060	SCREW THROTTLE ADJUSTING	36	27
9061	GASKET SET	36	29	90747A15	DISTRIBUTOR ASSEMBLY	26	1
90806	SENDER	22	10	90841A1	PULLEY (1 GROOVE)	62	18
90926	SCREW (#10-32 x .810) DISTRIBUTOR CAP	26	3	91019A3	SENSOR ASSEMBLY	26	11
9111	AIR HORN KIT	44	1	9112	FLOAT BOWL KIT	44	2
9113	PRIMARY VACUUM KIT	44	5	91842	STUD FLAME ARRESTOR	40	14
92152	SPACER (.27 x .75 x .38) AMPLIFIER SCREW	24	45	92497A3	ALTERNATOR ASSEMBLY (55 Ampere) (55 AMP)	4	9
92497A3	ALTERNATOR ASSEMBLY (55 Ampere) (55 AMP)	14	-	92497A3	ALTERNATOR ASSEMBLY (55 Ampere) (55 AMP)	18	-
92499	FITTING (45 Degrees) EXHAUST MANIFOLD	46	7	92499	FITTING (45 Degrees) EXHAUST ELBOW (45 DEGREES)	46	12
92850	CLAMP BRACKET SCREW	22	18	92850	CLAMP	76	9
92850	CLAMP WIRING HARNESS	84	5	9331512	HOSE (11-1/4")	32	9
9331512	HOSE (11-1/4")	40	8	93320A3	RISER KIT Exhaust Elbow (3 In.)	46	-
93322A3	RISER KIT Exhaust Elbow (6 In.) (6")(Exhaust Elbow Extension)	46	-	9354A2	CARBURETOR ASSEMBLY (ROCHESTER)	40	12
9354A2	CARBURETOR ASSEMBLY	44	-	9407	SEAT KIT Inlet	36	14

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9427	CYLINDER HEAD	56	17	9429	CONNECTING ROD ASSEMBLY	60	13
94330	NUT (.250-20) Brass	24	37	9435	JET Power	36	19
9436	VENTURI	36	20	9437	OVERHAUL KIT For Pump 9046	36	-
9438	METERING JET AND ROD KIT	44	7	94435	BOLT (.375-16 x 4.600)	4	2
9517	CRANKSHAFT	60	17	9518	FLYWHEEL	60	6
9565A1	CARBURETOR ASSEMBLY (MERCARB)	32	13	9565A1	CARBURETOR ASSEMBLY	36	-
95805	CAP POWER STEERING PUMP	80	3	95805	CAP POWER STEERING PUMP	82	2
96054	SOLENOID ASSEMBLY Starter	24	32	96112	STUD (.250-28 x 2.00)	40	32
96112	STUD (.250-28 x 2.00)	72	12	96112	STUD (.250-28 x 2.00)	74	12
96113	SCREW (#10-32 x .880) Stainless Steel TERMINAL BLOCK	72	21	96113	SCREW (#10-32 x .880) Stainless Steel TERMINAL BLOCK	74	21
96274	GASKET	76	11	96457	WASHER Phenolic (.27 x .81 x .062) ALTERNATOR TERMINAL	4	11
9655	PUMP KIT Accelerator	36	12	9658	E-RING	36	32
9669	PUMP KIT	44	10	96819T	INSULATOR CIRCUIT BREAKER	24	31
9686	PISTON ASSEMBLY	60	1	9687	PISTON ASSEMBLY	60	1
9690	CYLINDER BLOCK	58	1	9691	CAMSHAFT	58	11
97012	STUD FLAME ARRESTOR	32	19	9723	GASKET KIT	44	13
97257A1	SENDER ASSEMBLY Water Temperature (3/8-18)	22	7	97258A1	SENDER ASSEMBLY (1/2-14)	22	7
97282	CONNECTOR CARBURETOR	40	13	97335	SEAL Oil - COVER	62	26
97335	SEAL Oil - COVER	68	26	97661	VALVE Intake-Standard INLET	56	7
97662	VALVE INLET	56	7	97664	SEAL VALVE	56	8
97850	ELBOW 90 Degree Breather - VENT HOSE	32	11	97850	ELBOW 90 Degree Breather - VENT HOSE TO ROCKER COVER	40	10
982421	GASKET DISTRIBUTOR CAP	26	4	98253	SCREW (.250-20 x .500) CLIP TO CYLINDER BLOCK	70	17
98260	SCREW (.375-16 x .620) MOUNTING BRACKET	22	16	98260	SCREW (.375-16 x .620) IGNITION COIL	26	32
98261	SCREW (.375-16 x .750) ALTERNATOR BRACE	4	16	98323A6	BASE ASSEMBLY ENGINE MOUNT	84	8
98475	BALL Nylon	52	5	98477A2	VALVE ASSEMBLY	48	12
98493A2	BRACKET MOUNTING	22	4	98509	SCREW THROTTLE CABLE TO CARBURETOR	32	29
98509	SCREW THROTTLE CABLE (1-1/8")	40	26	98644A1	BRACE PUMP MOUNTING	82	6
98798	STUD SHIFT CABLE	72	2	98820	SPACER SHIFT CABLE STUD	72	9
9884339	HOSE ASSEMBLY (72.00 Inches Bulk) RETURN (FITTINGS ON ONE END)	80	16	9884339	HOSE ASSEMBLY (72.00 Inches Bulk) RETURN (FITTINGS ON ONE END)	82	12
98880	SPRING SHIFT CABLE STUD	72	7	98880	SPRING SHIFT CABLE STUD	74	7
99237A10	BRACKET ASSEMBLY	72	1	99237A10	BRACKET ASSEMBLY	74	1
99297A2	MOUNT Rubber FLYWHEEL HOUSING	76	2	99322	SPACER RUBBER MOUNT - FLYWHEEL HOUSING	76	3
99356A2	COOLER ASSEMBLY POWER STEERING FLUID	48	21	99356A2	COOLER ASSEMBLY POWER STEERING FLUID	52	23
99510A11	HARNESS ASSEMBLY	22	1	99746A8	MANIFOLD ASSEMBLY Exhaust	46	1
99755A2	LINE ASSEMBLY Fuel FUEL PUMP TO CARBURETOR	30	12	99757	GASKET EXHAUST MANIFOLD TO CYLINDER HEAD	46	4
N.S.S.	Not Sold Separate SCREW, BEARING PLATE (DELCO REMY #1972786)	8	10	N.S.S.	Not Sold Separate SCREW, BEARING PLATE (DELCO REMY #1984000)	8	10
N.S.S.	Not Sold Separate SHOE, POLE - FIELD COIL (DELCO REMY #1931129)	8	12	N.S.S.	Not Sold Separate SHOE, POLE - FIELD COIL (DELCO REMY #810601)	8	12
N.S.S.	Not Sold Separate SCREW, POLE SHOE TO FIELD COIL (DELCO REMY #1968396)	8	13	N.S.S.	Not Sold Separate BOLT, THRU (DELCO REMY #1941111)	8	18
N.S.S.	Not Sold Separate BOLT, THRU (DELCO REMY #1939970)	8	18	N.S.S.	Not Sold Separate HOLDER, INSULATED (DELCO REMY #800091)	8	19
N.S.S.	Not Sold Separate SCREW, BRUSH LEAD (DELCO REMY #1967747)	8	22	N.S.S.	Not Sold Separate SCREW, BRUSH LEAD (DELCO REMY #443527)	10	22
N.S.S.	Not Sold Separate PIN, DOWEL - FIELD FRAME (DELCO REMY #1985696)	10	25	N.S.S.	Not Sold Separate STUD, SHIFT LEVER (DELCO REMY #1945804)	10	27
N.S.S.	Not Sold Separate RETAINING RING (DELCO REMY #11505767)	10	28	N.S.S.	Not Sold Separate PIN, PLUNGER TO SHIFT LEVER (DELCO REMY #1987049)	10	30
N.S.S.	Not Sold Separate SPRING, PLUNGER RETURN (DELCO REMY #1978281)	10	31	N.S.S.	Not Sold Separate SCREW, SOLENOID SWITCH (DELCO REMY #9413260)	10	32
N.S.S.	Not Sold Separate Nut	12	17	N.S.S.	Not Sold Separate Air Horn Assembly	36	1
N.S.S.	Not Sold Separate Choke Housing Assembly	36	2	N.S.S.	Not Sold Separate BODY, CARBURETOR	36	21
N.S.S.	Not Sold Separate Flange Assembly	36	24	N.S.S.	Not Sold Separate STUD, GUARD TO INTAKE MANIFOLD (GM #3959544)	62	6
N.S.S.	Not Sold Separate STUD, WATER PUMP TO CYLINDER BLOCK (GM #3759755)	62	12	N.S.S.	Not Sold Separate stud, GUARD TO INTAKE MANIFOLD (GM #3959544)	66	6
N.S.S.	Not Sold Separate STUD, WTAER PUMP TO CYLINDER BLOCK (GM #3759755)	66	12				