

Parts Manual

Cat.# 90-884715

Revised 09-11-2020

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Cat.# 90-884715

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Service and Support Material

Service and Support Material

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0090	884715	PARTS MANUAL 5.0L / 5.7L Sterndrive Service Parts		1	
-	0090	860171022	MANUAL Owners	[OM614999] & Below	1	
-	0090	860171031	MANUAL Owners	[OM615000] & Up	1	
-	0090	864260001	SERVICE MANUAL		1	
-	0090	864260020	SERVICE MANUAL Supplement #37		1	
-	0000	863660A1	Longblock Assembly	(5.0L)	1	[1]
-	0000	863661A1	Longblock Assembly	(5.7L)	1	[2]
-	0033	862029	SPARK PLUG (AC MR43LTS)		8	
-	0027	861246A98	GASKET SET Engine Overhaul		1	
-	0037	861314A10	DECAL SET	(5.0L Bravo)	1	
-	0037	8615081	DECAL SET	(5.0L Alpha)	1	
-	0037	861314A12	DECAL SET	(5.7L Alpha/Bravo)	1	
-	0035	802885Q	FILTER Oil	(Quicksilver Brand)	1	[3]
-	0035	802885T	FILTER Oil	(Mercury Precision Parts Brand)	1	[3]
-	0035	802893Q	FILTER Fuel/Water Separating - Quicksilver Brand	(Quicksilver Brand)	1	[4]
-	0035	802893T	FILTER Fuel/Water Separating - Mercury Brand	(Mercury Precision Parts Brand)	1	[4]
-	0092	813054A2	COOLANT Antifreeze Quicksilver Brand		1	
-	0092	877770K1	COOLANT MPP, 1 Gallon		1	[5]
-	0092	802837Q1	OIL Quarts @ 12 Quicksilver Brand		1	[6]
-	0092	802837A1	OIL Quarts @ 12 Mercury Brand		1	[6]
-	0092	802839Q1	OIL Gallons @ 6 Quicksilver Brand		1	[7]
-	0092	802839A1	OIL Gallons @ 6 - Mercury Brand		1	[7]

PART NOTES:

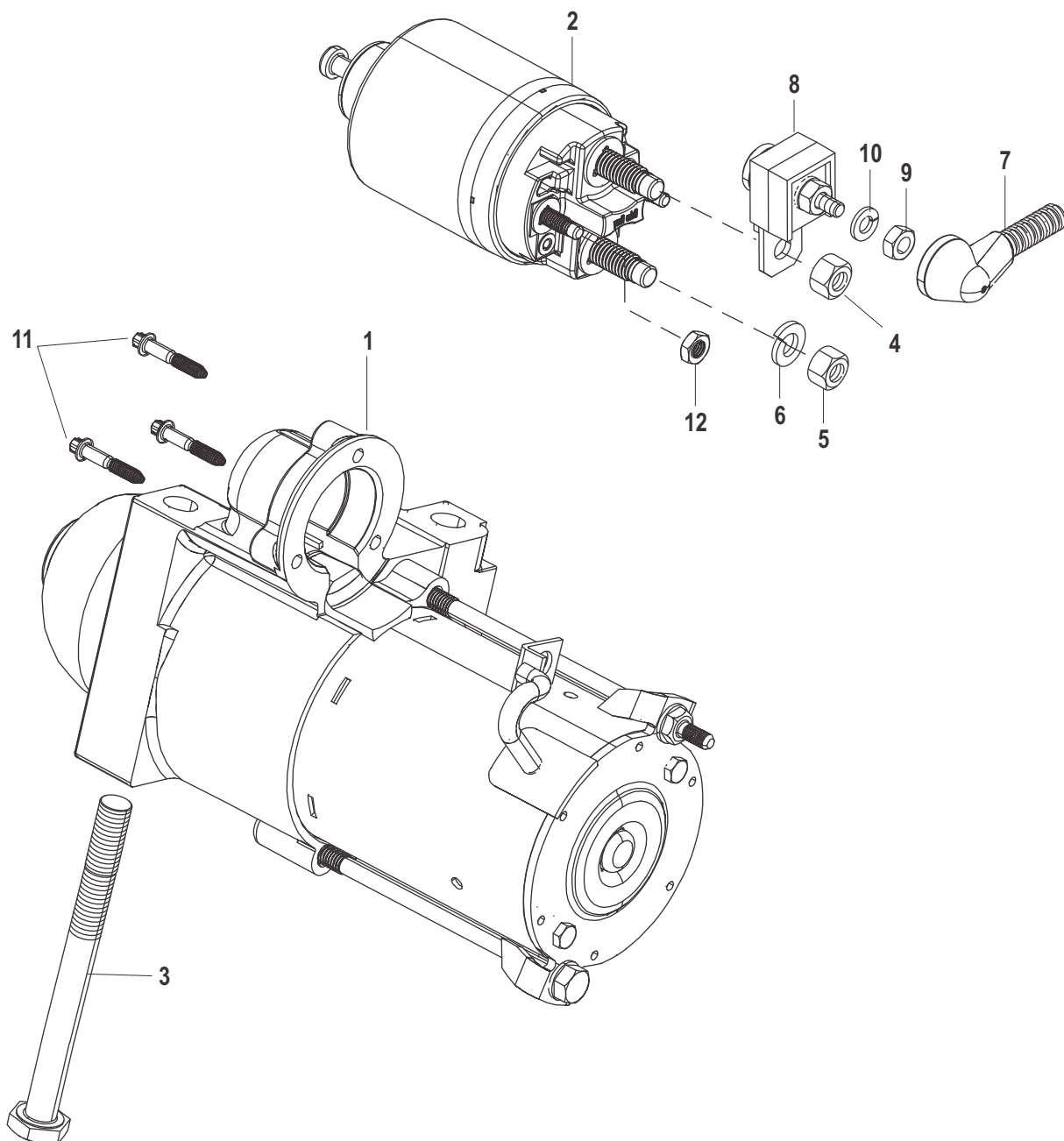
- [1] - Alternate part numbers:
861447R 5Reman
863660A 1QS
- [2] - Alternate part numbers:
807449R01Reman Plat.
807449R 5Reman
807449R50Reman Int'l
863661A 1QS
- [3] - Alternate part numbers:
14957Service Part
802885QQS
802885TMPP

Service and Support Material

Service and Support Material

- [4] - Alternate part numbers:
 802893QQS
 802893TMPP
 807172Service Part
- [5] - Alternate part numbers:
 877770K 1MPP
 877770Q 1QS
- [6] - Alternate part numbers:
 802837A 1MPP
 802837Q 1QS
- [7] - Alternate part numbers:
 802839A 1MPP
 802839Q 1QS

Starter Motor



9798

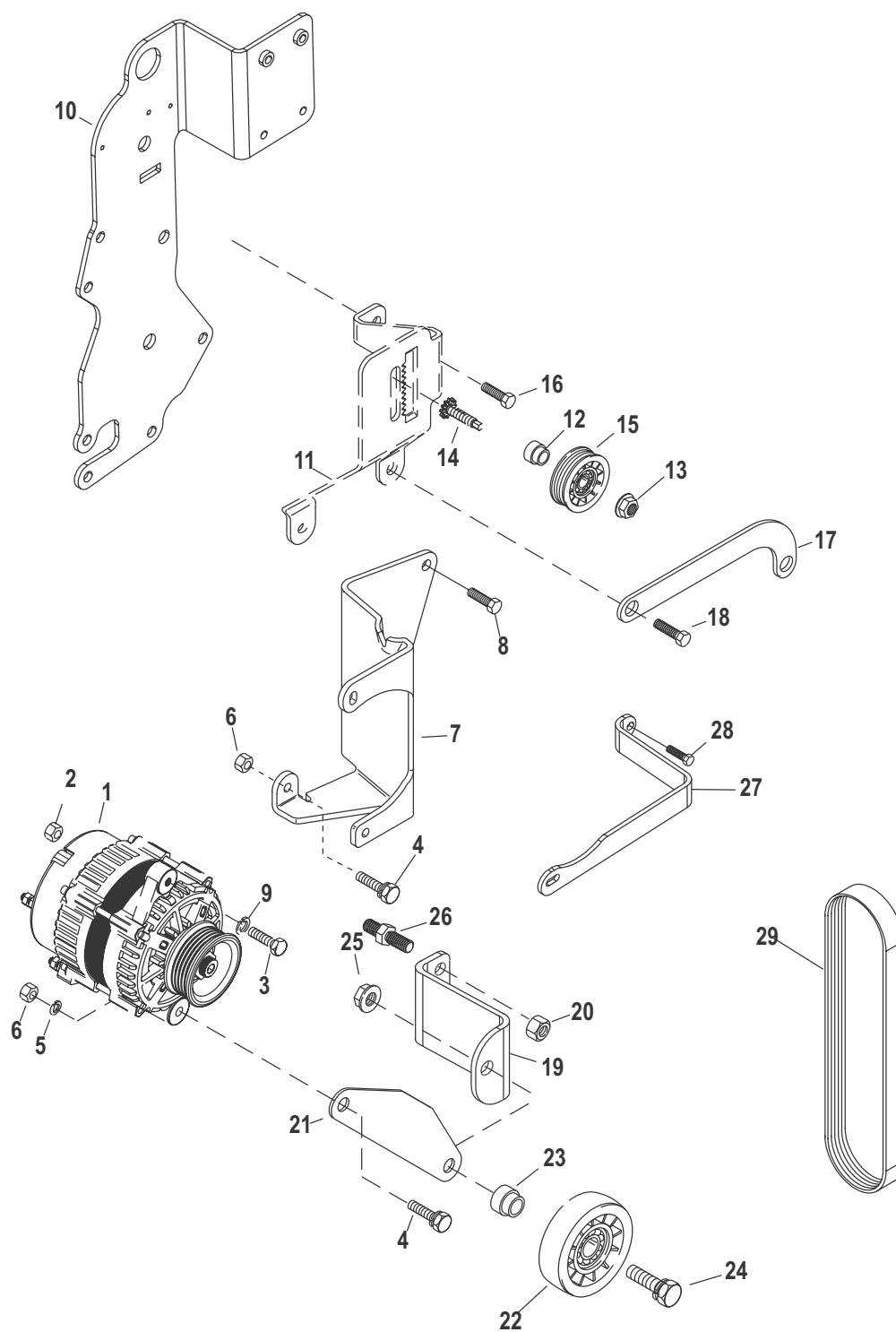
Starter Motor

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0050	863007A1	STARTER MOTOR ASSEMBLY		1	[1]
2	0000	809463A1	SOLENOID KIT Starter		1	
3	0010	8053432	SCREW (.375-16 x 4.33)		2	
4	0011	806949	NUT (M8-1.5)		1	
5	0011	806949	NUT (M8-1.5)		1	
6	0013	26996	LOCKWASHER (#10) Stainless Steel		1	
7	0085	79695	BOOT Insulator - Black		1	
8	0088	79023A91	FUSE ASSEMBLY 90 Ampere		1	
9	0011	8267119	NUT (.250-28)		1	
10	0013	400247	LOCKWASHER (M8)		1	
11		NSS	NOT SOLD SEPARATE Thru Bolt		3	
12	0011	400211	NUT (M5) Stainless Steel		2	

PART NOTES:

- [1] - Alternate part numbers:
863007A 1QS
863007R01Reman

Alternator and Brackets



2184

Alternator and Brackets

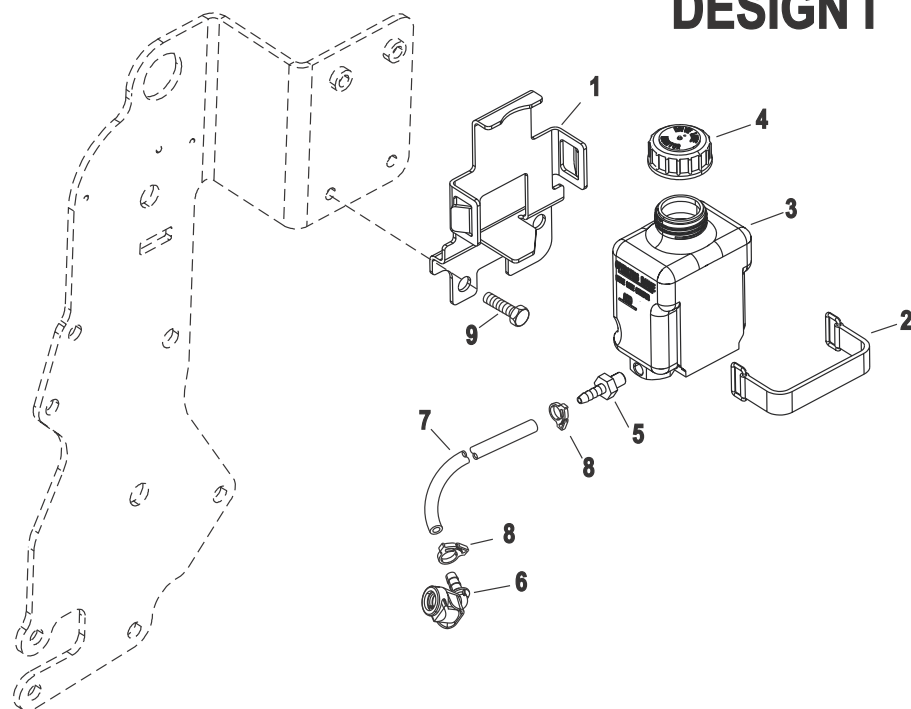
Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	863077T	ALTERNATOR ASSEMBLY Black 65 Amp With 50mm Pulley	(Non Serviceable)	1	[1]
2	0011	400212	NUT (M6) Stainless Steel		2	
3	0010	40001134	SCREW (M8 x 25)		1	
4	0010	828213	SCREW (.312-18 x 1.500) Hex Flange		2	
5	0012	57792	WASHER		2	
6	0011	859119	NUT (.312-18)		2	
7	0000	863211T01	BRACKET Alternator Mounting		1	
8	0010	98261	SCREW (.375-16 x .750)		2	
9	0012	20084	WASHER (.328 x .562 x .062)		1	
10	0000	862056T	BRACKET	[0M614999] & Below	1	
10	0000	864922T01	BRACKET	[0M615000] THRU [0M639999]	1	
10	0000	865188001	BRACKET	[0M640000] & Up	1	
11	0000	862083T	BRACKET Idler Adjusting		1	
12	0000	818380T	BUSHING		1	
13	0011	859135	NUT (.437-20) Brass/Nickel Plated		1	
14	0043	8183812	PINION STUD (.437-20) Stainless Steel		1	
15	0000	864625T	PULLEY 4.25 Inch Diameter	(Power Steering)	1	
15	0000	807757T	PULLEY ASSEMBLY Idler - Black 3 Inch Diameter	(Compact Hydraulic Steering)	1	
16	0010	34353	SCREW (.375-16 x 1.00)		2	
17	0000	862082T	BRACE Power Steering Brace		1	
18	0010	40001188	SCREW (M10 x 20)		1	
19	0000	862084T	BRACKET Idler	(Bravo)	1	
20	0011	32219	NUT (.375-16)	(Bravo)	2	
21	0000	862085T	BRACE Idler Bracket	(Bravo)	1	
22	0000	818382	PULLEY	(Bravo)	1	
23	0000	818380T	BUSHING	(Bravo)	1	
24	0010	56393	SCREW (.437-20 x 1.75)	(Bravo)	1	
25	0011	859135	NUT (.437-20) Brass/Nickel Plated	(Bravo)	1	
26	0016	860102	STUD (.375-16 x 1.730)	(Bravo)	2	
27	0000	862778	BRACKET Alternator Brace	(Alpha)	1	
28	0010	34353	SCREW (.375-16 x 1.00)	(Alpha)	1	
29	0057	8638764	BELT Serpentine	(Alpha)(Power Steering)	1	
29	0057	8638769	BELT Serpentine	(Alpha)(CHS and Non Power Steering)	1	
29	0057	8638763	BELT Serpentine	(Bravo)(Power Steering)	1	
29	0057	8638768	BELT Serpentine	(Bravo)(CHS and Non Power Steering)	1	

PART NOTES:

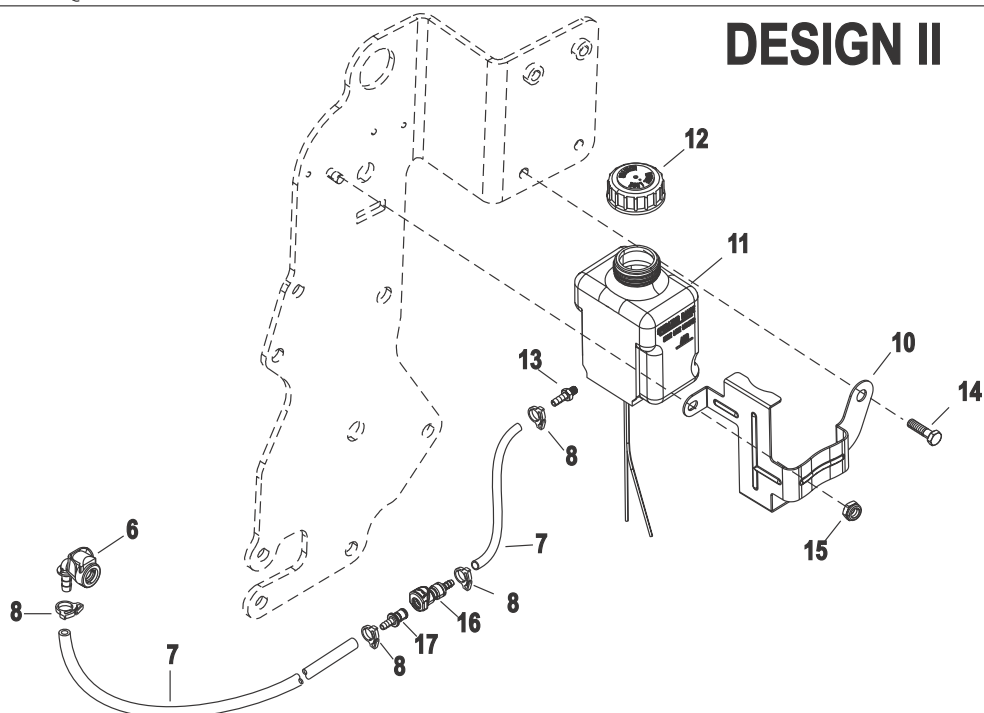
- [1] - Alternate part numbers:
863077R01Reman
863077TQS

Gear Lube Monitor

DESIGN I



DESIGN II

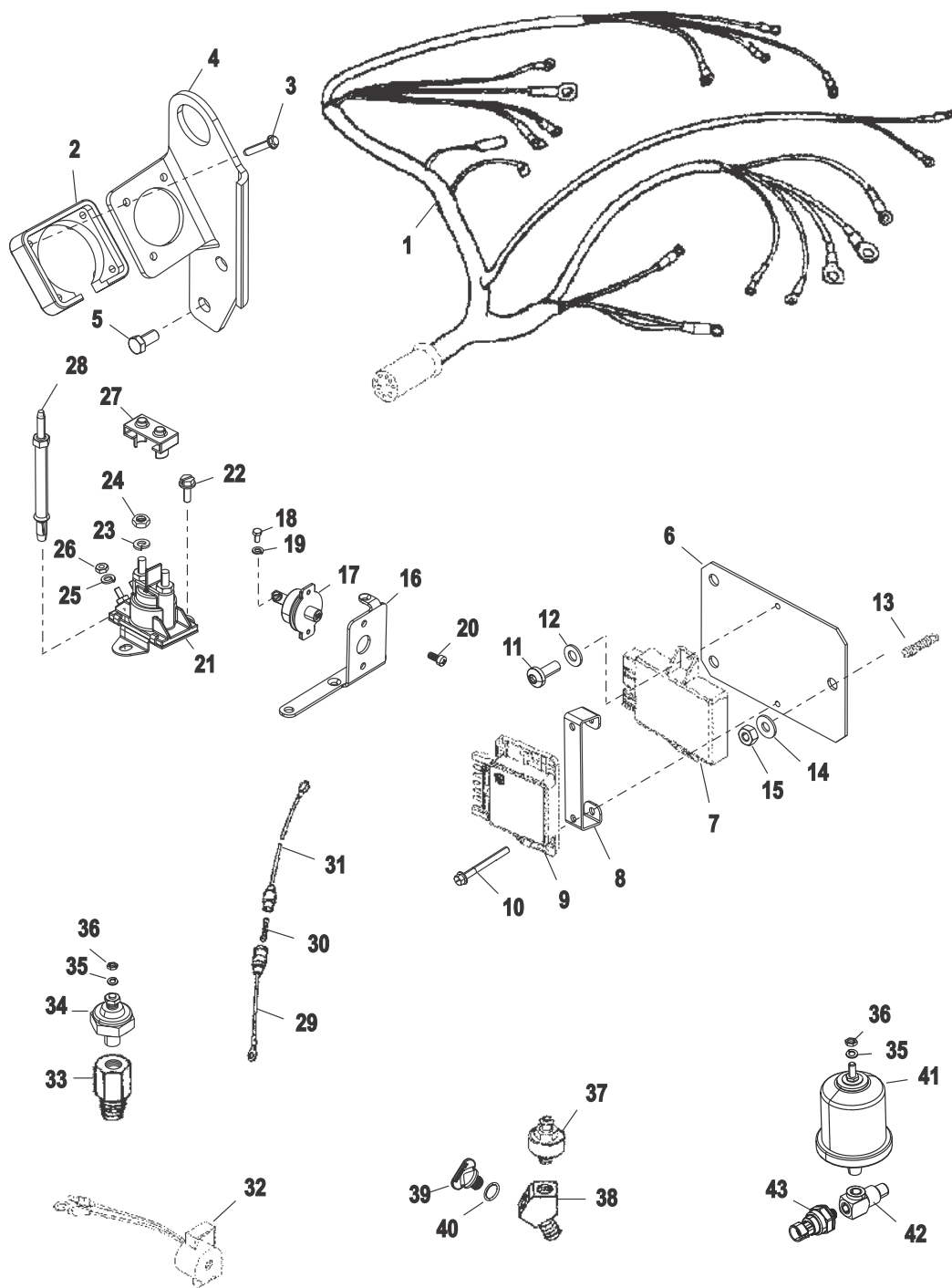


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Gear Lube Monitor

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	860065A1	BRACKET KIT Oil Bottle - Lube Monitor Reservoir	(Design I)(All) [0M639999] & Below	1	
1	0000	860065A1	BRACKET KIT Oil Bottle - Lube Monitor Reservoir	(Design I)(Closed Cooling) [0M6400000] & Up	1	
2	0000	808023T	STRAP Bracket - Reservoir Retainer		1	
3	0000	806193A36	RESERVOIR Lube Monitor	(Design I)(All) [0M639999] & Below	1	
3	0000	806193A36	RESERVOIR Lube Monitor	(Design I)(Closed Cooling) [0M640000] & Up	1	
4	0036	8067271	CAP Drive Lube Monitor Lube Reservoir		1	
5	0022	808624	CONNECTOR Lube Reservoir		1	
6	0022	861163	QUICK CONNECTOR (90 Degree) To Transom		1	
7	0032	1940971	HOSE (54.00 Inches Bulk)		1	
8	0054	415825	CLAMP Nylon Hose		A/R	
9	0010	98261	SCREW (.375-16 x .750)		2	
10	0000	865175T	BRACKET Lube Monitor Reservoir	(Design II)(Standard Cooling) [0M640000] & Up	1	
11	0000	806193A37	RESERVOIR Lube Monitor	(Design II)(Standard Cooling) [0M640000] & Up	1	
12	0036	8067271	CAP Drive Lube Monitor Lube Reservoir		1	
13	0022	808624	CONNECTOR Lube Reservoir		1	
14	0010	828552	SCREW (.375-16 x .500)		1	
15	0011	8267098	NUT (.250-20) Stainless Steel		1	
16	0022	865190	CONNECTOR Female	[0M640000] & Up	1	
17	0022	865191	FITTING Male	[0M640000] & Up	1	

Electrical Components

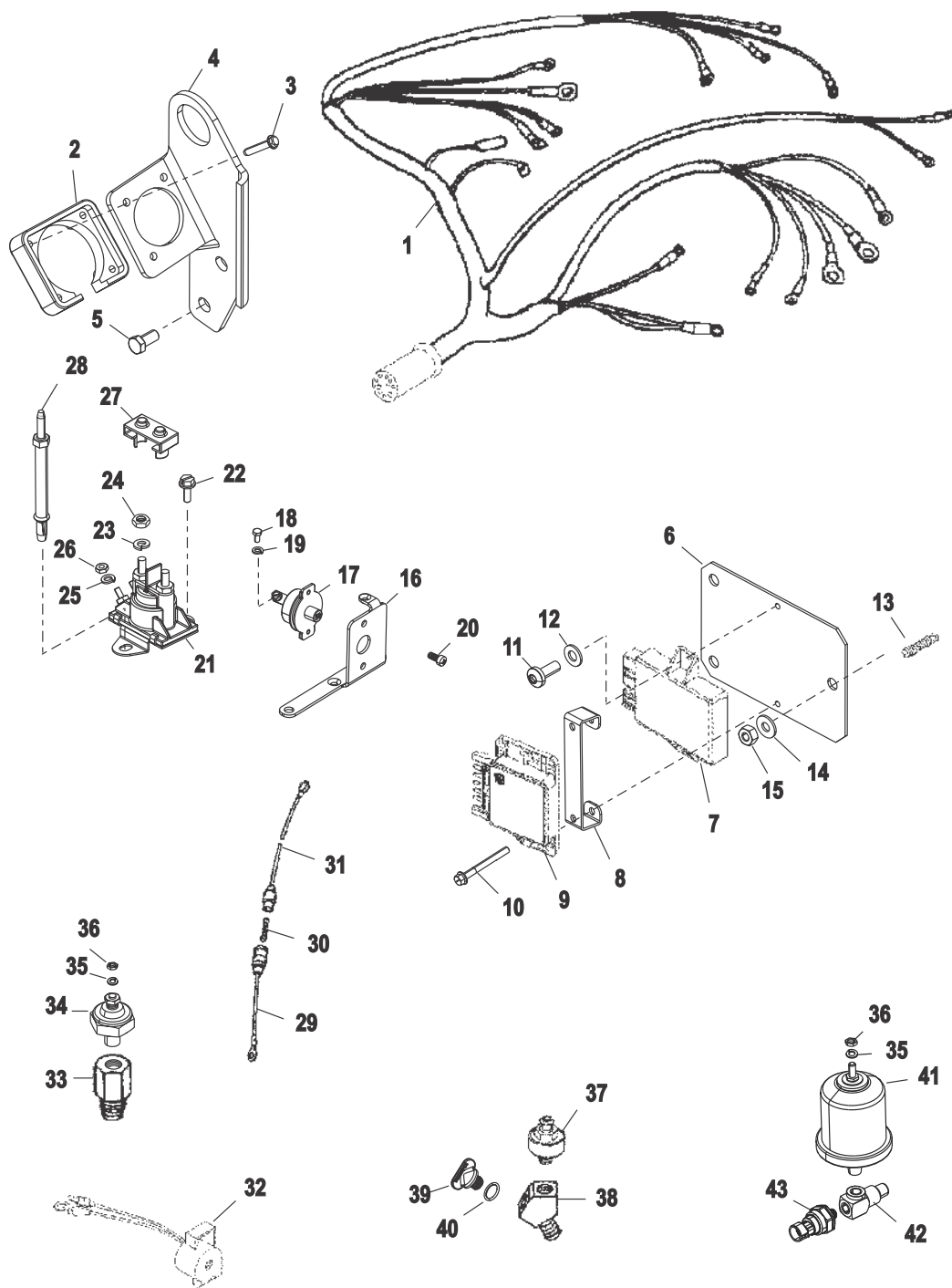


1963

Electrical Components

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0084	862575T02	HARNESS ASSEMBLY Wiring	(5.0L Bravo/5.7L Alpha and Bravo)	1	
1	0084	862163T02	HARNESS ASSEMBLY Wiring	(5.0L Alpha)	1	
2	0000	26079A2	PLATE KIT Wire Harness Mount		1	
3	0010	15001	SCREW (#8-16 x .875)		3	
4	0000	807453T	BRACKET Harness Mounting/Lifting Eye		1	
5	0010	98261	SCREW (.375-16 x .750)		2	
6	0022	8053281	FITTING Elbow (90 Degree - .125)		1	
6	0000	861516	BRACKET		1	
7	0000	861459T1	ICM MODULE Ignition Control Module	(5.0L Alpha)	1	
7	0000	861460T1	ICM MODULE Ignition Control Module	(5.0L Bravo)	1	
7	0000	861253T1	ICM MODULE Ignition Control Module	(5.7L Alpha)	1	
7	0000	861254T1	ICM MODULE Ignition Control Module	(5.7L Bravo)	1	
8	0000	861517	BRACKET	(5.0L Bravo)(5.7L Alpha/Bravo)	1	
9	0000	806611T	MODULE Knock Control	(5.0L Bravo)(5.7L Alpha/Bravo)	1	
10	0010	41408	SCREW (#10-32 x 1.50)	(5.0L Bravo)(5.7L Alpha/Bravo)	2	
11	0010	861520	SCREW (#10-32 x .500)	(5.0L Alpha)	2	
12	0012	89302	WASHER (.203 x .406 x .040)	(5.0L Alpha)	2	
13	0010	24323	SET SCREW (.250-20 x 1.25)		3	
14	0012	35462	WASHER (.2656 x .625 x .0625) Stainless Steel		3	
15	0011	64015	NUT (.250-20)		3	
16	0000	805368T	BRACKET Electrical		1	
17	0088	806950	BREAKER Circuit - 50 Ampere		1	
18	0010	68513	SCREW (#10-32 x .375) Stainless Steel		2	
19	0013	26996	LOCKWASHER (#10) Stainless Steel		2	
20	0010	57583	SCREW (#8-32 x .375)		2	
21	0089	96158T	SOLENOID		1	
22	0010	805564	SCREW (.250-20 x .750)	(Alpha)	3	
22	0010	805564	SCREW (.250-20 x .750)	(Bravo)	2	
23	0013	26992	LOCKWASHER (.250) Stainless Steel		2	
24	0011	94330	NUT (.250-20) Brass		2	
25	0013	26995	LOCKWASHER (#8) Stainless Steel		2	
26	0011	26419	NUT (#8-32) Brass		2	
27	0085	97861	INSULATOR		1	
28	0016	805459	STUD Mercathode Mounting	(Bravo)	1	
29	0084	95084A9	CABLE ASSEMBLY (91.00 Inches) Red/Purple Strip	(Bravo)	1	
30	0088	79091	FUSE 20 Ampere	(Bravo)	1	

Electrical Components



1963

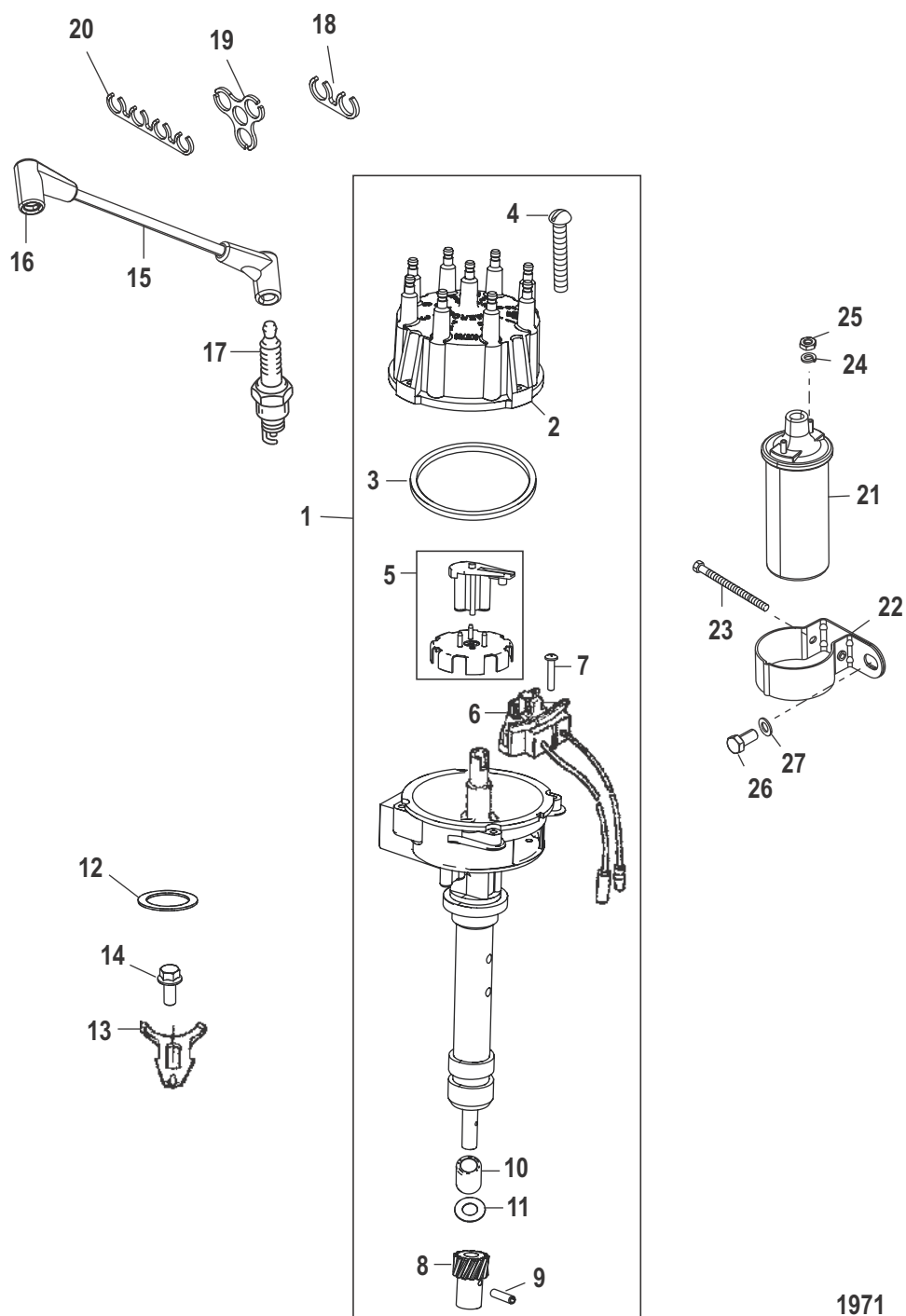
Electrical Components

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
31	0084	95084A10	CABLE ASSEMBLY (5.00 Inches) Red	(Bravo)	1	
32	0000	816492A6	ALARM KIT		1	
33	0022	32974	FITTING (.125-27) Adaptor		1	
34	0087	805605A1	SWITCH ASSEMBLY		1	
35	0013	26996	LOCKWASHER (#10) Stainless Steel		2	
36	0011	68219	NUT (#10-32) Stainless Steel		2	
37	0000	806612T	SENSOR Knock		1	
38	0022	8067051	FITTING Dual		1	
39	0022	806608A1	PLUG KIT (.500-13) Royal Blue	(5.0L Alpha)	1	[1]
40	0025	62706	O-RING (.426 x .070)	(5.0L Alpha)	1	
41	0000	815425T	SENDER ASSEMBLY		1	
41	0000	37293T	SENDER ASSEMBLY	(Dual Station)	OPT	
42	0022	864669	FITTING		1	
43	0087	864252	SWITCH Oil Pressure		1	

PART NOTES:

- [1] - Alternate part numbers:
806608A 1Service Part
806608Q01QS

Distributor and Ignition Components



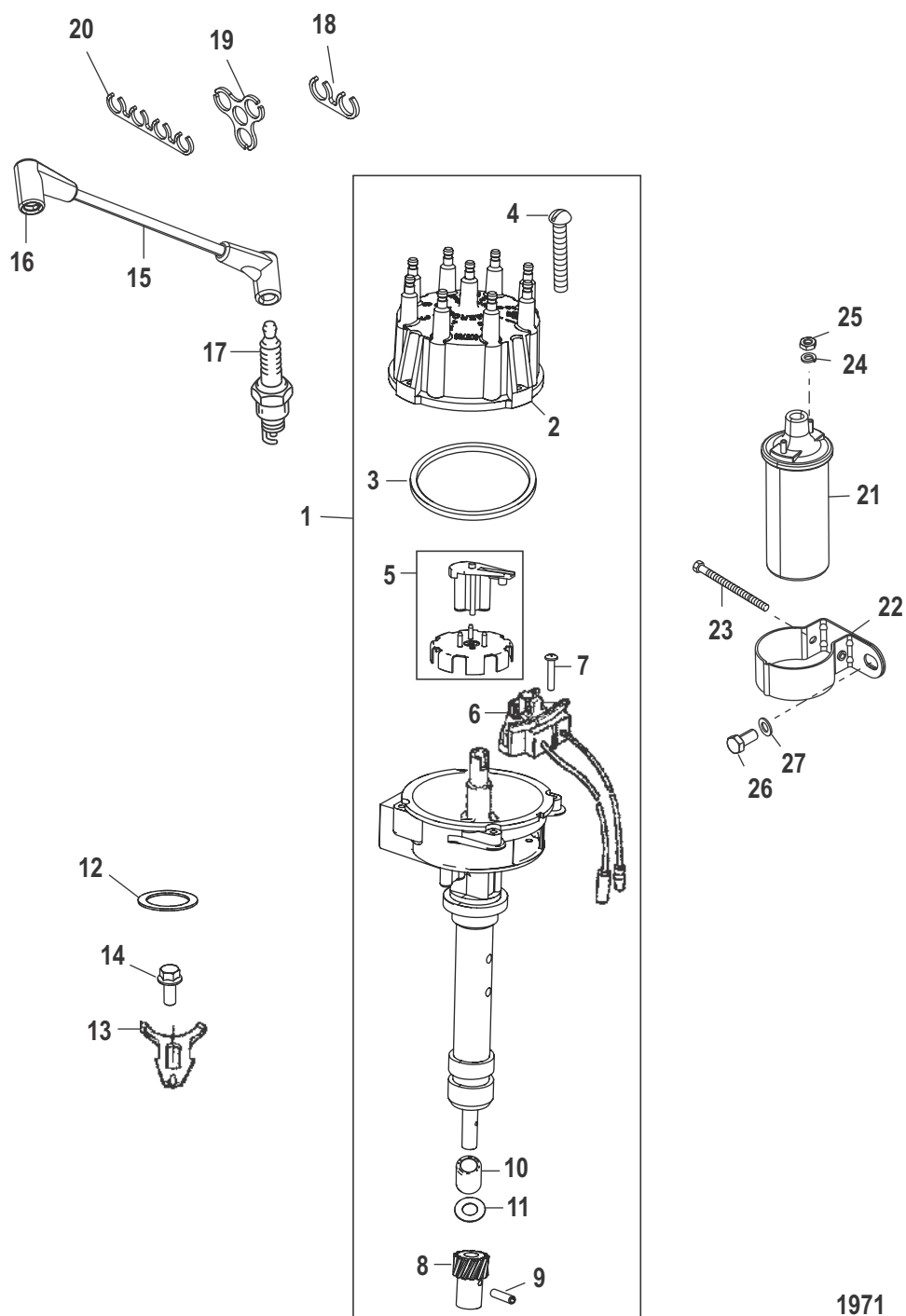
Distributor and Ignition Components

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	805185A36	DISTRIBUTOR ASSEMBLY		1	
2	0000	805759T1	CAP Distributor		1	[1]
3	0027	805760	GASKET		1	
4	0010	90926	SCREW (#10-32 x .810)		4	
5	0000	13524T1	WHEEL ASSEMBLY		1	[2]
6	0087	861780A2	SENSOR ASSEMBLY		1	[3]
7	0010	66686	SCREW (#10-32 x 1.00)		1	
7	0010	72202	SCREW (#10-32 x 1.25)		1	
8	0043	818807	GEAR		1	
9	0017	47617	PIN		1	
10	0023	90915	BUSHING		2	
11	0012	90931	THRUST WASHER		1	
12	0027	344863	GASKET		1	[4]
13	0054	88731	CLAMP		1	
14	0010	805559	SCREW (.375-16 x .875) Stainless Steel		1	
15	0084	816761Q17	CABLE KIT Ignition Spark Plugs and Coil		1	[5]
16	0085	63709A1	BOOT/TERMINAL KIT		8	
17	0033	816336	SPARK PLUG		8	
18	0000	54676	RETAINER Two Wire		2	
19	0000	32783	RETAINER Three Wire		2	
20	0000	32784	RETAINER Four Wire		2	
21	0392	805570A2	COIL KIT		1	
22	0000	65970T1	BRACKET		1	
23	0010	41408	SCREW (#10-32 x 1.50)		1	
24	0013	26996	LOCKWASHER (#10) Stainless Steel		2	
25	0011	68219	NUT (#10-32) Stainless Steel		2	
26	0010	98261	SCREW (.375-16 x .750)		1	
27	0012	20553	WASHER (.406 x .734 x .063)		1	
-	0027	861246A98	GASKET SET		1	

PART NOTES:

- [1] - Alternate part numbers:
- 805759Q 3Kit
 - 805759T 1QS
 - 805759T 3MPP Kit
- [2] - Alternate part numbers:
- 13524T 1Service Part
 - 805759Q 3QS Kit
 - 805759T 3MPP Kit

Distributor and Ignition Components

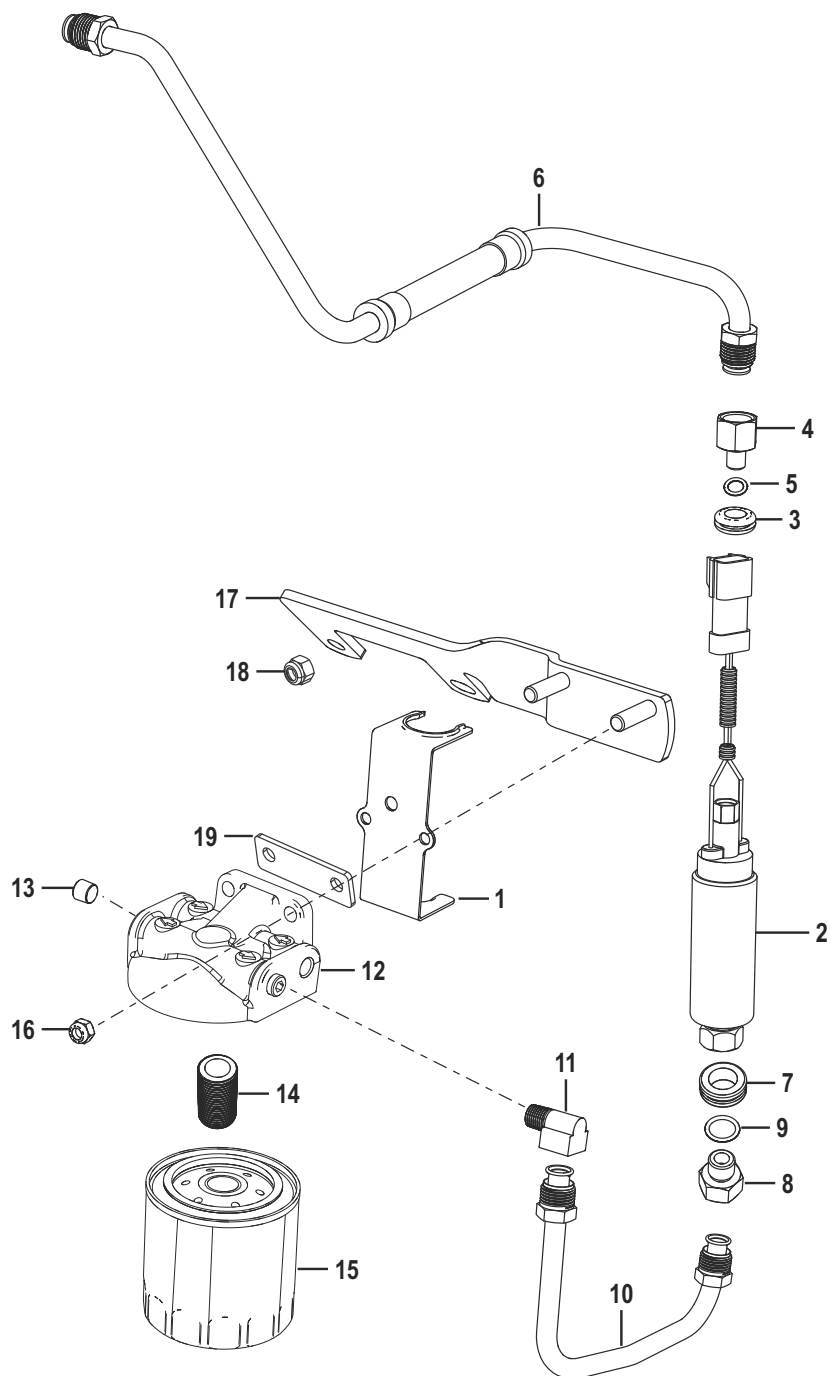


1971

Distributor and Ignition Components

- [3] - Alternate part numbers:
 - 861780A 2Service Part
 - 892150K02MPP
 - 892150Q02QS
- [4] - Component of Engine Overhaul Gasket Set 861246A98
- [5] - Alternate part numbers:
 - 816761A17Service Part
 - 816761K17MPP
 - 816761Q17QS

Fuel Filter and Fuel Pump



1913

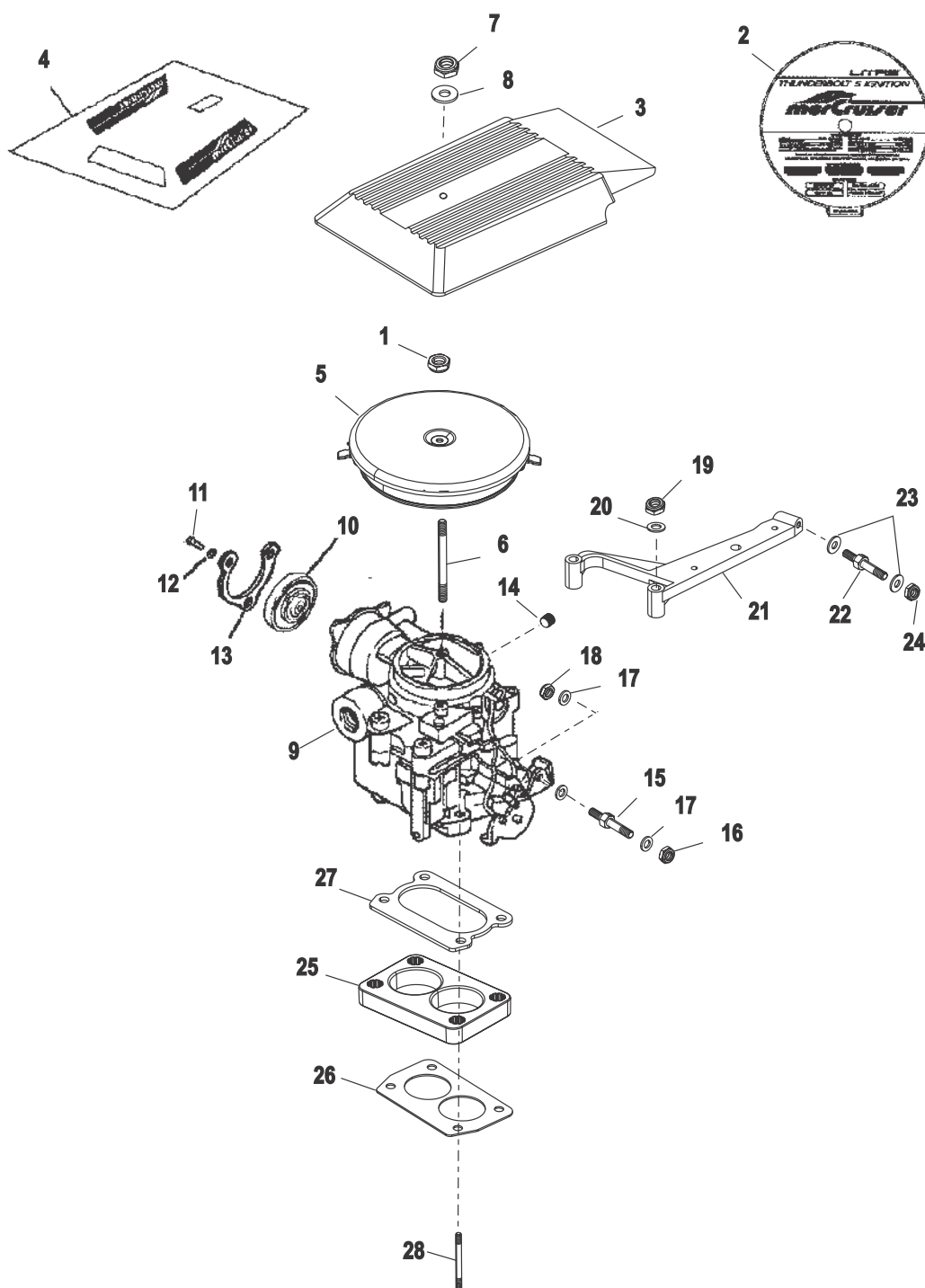
Fuel Filter and Fuel Pump

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	861319	BRACKET Fuel Pump		1	
2	0000	861155A3	PUMP ASSEMBLY Fuel		1	
3	0025	817491	GROMMET (.56 Inside Diameter)		1	
4	0022	805027A1	FITTING ASSEMBLY		1	
5	0025	805063	O-RING (.301 x .070)		1	
6	0032	8612471	LINE Fuel		1	
7	0025	13467	GROMMET (.88 Inside Diameter)		1	
8	0022	805026A1	FITTING		1	
9	0025	805062	O-RING (.530 x .082)		1	
10	0032	861250	LINE ASSEMBLY Fuel		1	
11	0022	93385	FITTING (90 Degree)		1	
12	0000	89876A3	BASE ASSEMBLY Fuel Filter/Water Seperator		1	
13	0022	32561	PLUG Pipe - Allen Head (.250-18)		3	
14	0022	816133	FITTING		1	
15	0035	802893Q	FILTER Fuel/Water Separating - Quicksilver Brand		1	[1]
16	0011	29250	NUT (.312-24)		2	
17	0000	807918T	BRACKET Fuel Filter Base		1	
18	0011	860069	NUT (.375-16)		2	
19	0000	88641	INSULATOR		1	

PART NOTES:

- [1] - Alternate part numbers:
- 802893QQS
 - 802893TMPP
 - 807172Service Part

Carburetor and Throttle Linkage

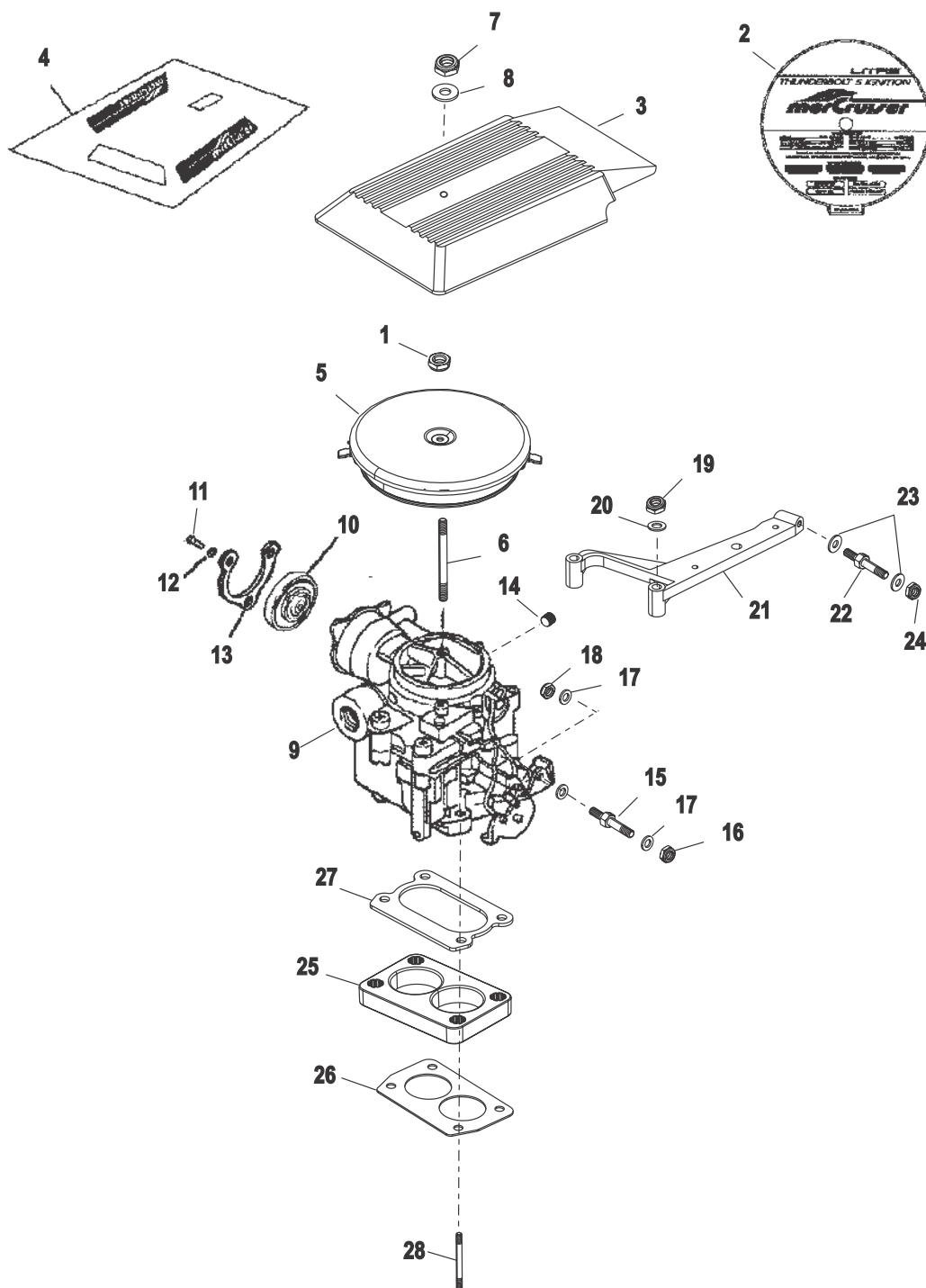


1983

Carburetor and Throttle Linkage

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0011	863001	NUT (.250-28)		1	
2	0037	8615081	DECAL SET	(5.0L Alpha)	1	
2	0037	865020	DECAL	(5.7L Alpha)	1	
3	0000	18484A3	COVER	(5.0L Bravo and 5.7L Alpha/Bravo)	1	
4	0037	861314A10	DECAL SET	(5.0L Bravo)	1	
4	0037	861314A12	DECAL SET	(5.7L Alpha/Bravo)	1	
5	0000	863200	FLAME ARRESTOR		1	
6	0016	805295	STUD (.250-20/.250-28 x Special) (3 Inch)		1	
7	0011	8267139	NUT (.250-28)		1	
8	0012	86400	WASHER		1	
9	3310	861448A1	CARBURETOR ASSEMBLY	(5.0L Alpha/Bravo) [0M623982] & Below	1	[1]
9	3310	864942A01	CARBURETOR ASSEMBLY	(5.0L Alpha/Bravo) [0M623983] & Up	1	[2]
9	3310	861245A1	CARBURETOR ASSEMBLY	(5.7L Alpha/Bravo) [0M625179] & Below	1	[3]
9	3310	864943A01	CARBURETOR ASSEMBLY	(5.7L Alpha/Bravo) [0M625180] & Up	1	[4]
10	0000	70125A1	COVER Choke		1	
11	0010	33047	SCREW		3	
12	0013	26995	LOCKWASHER (#8) Stainless Steel		3	
13	0053	805140	PLATE		1	
14	0022	56800	PLUG Pipe (.0625-27)		1	
15	0016	96112	STUD (.250-28 x 2.00) Throttle Cable Anchor		1	
16	0011	8267089	NUT (.250-28)		1	
17	0012	29245	WASHER (.281 x .500 x .060) Stainless Steel		2	
18	0011	8267139	NUT (.250-28)		1	
19	0011	862902	NUT (.312-24)		4	
20	0012	20084	WASHER (.328 x .562 x .062)		2	
20	0012	26825	WASHER (.328 x .750 x .06)		2	
21	0000	805489T	BRACKET		1	
22	0016	38525	STUD		1	
23	0012	24664	WASHER (M4 x 20)		2	
24	0011	8267139	NUT (.250-28)		1	
25	0000	807726A2	ADAPTER		1	
26	0027	8079821	GASKET		1	[5]
27	0027	861246	GASKET		1	[5]
28	0016	807849	STUD (.312-18/.312-24 x 3.380)		2	
28	0016	65868	STUD (.312-18/.312-24 x 2.120)		2	
-	0027	861246A98	GASKET SET		1	

Carburetor and Throttle Linkage



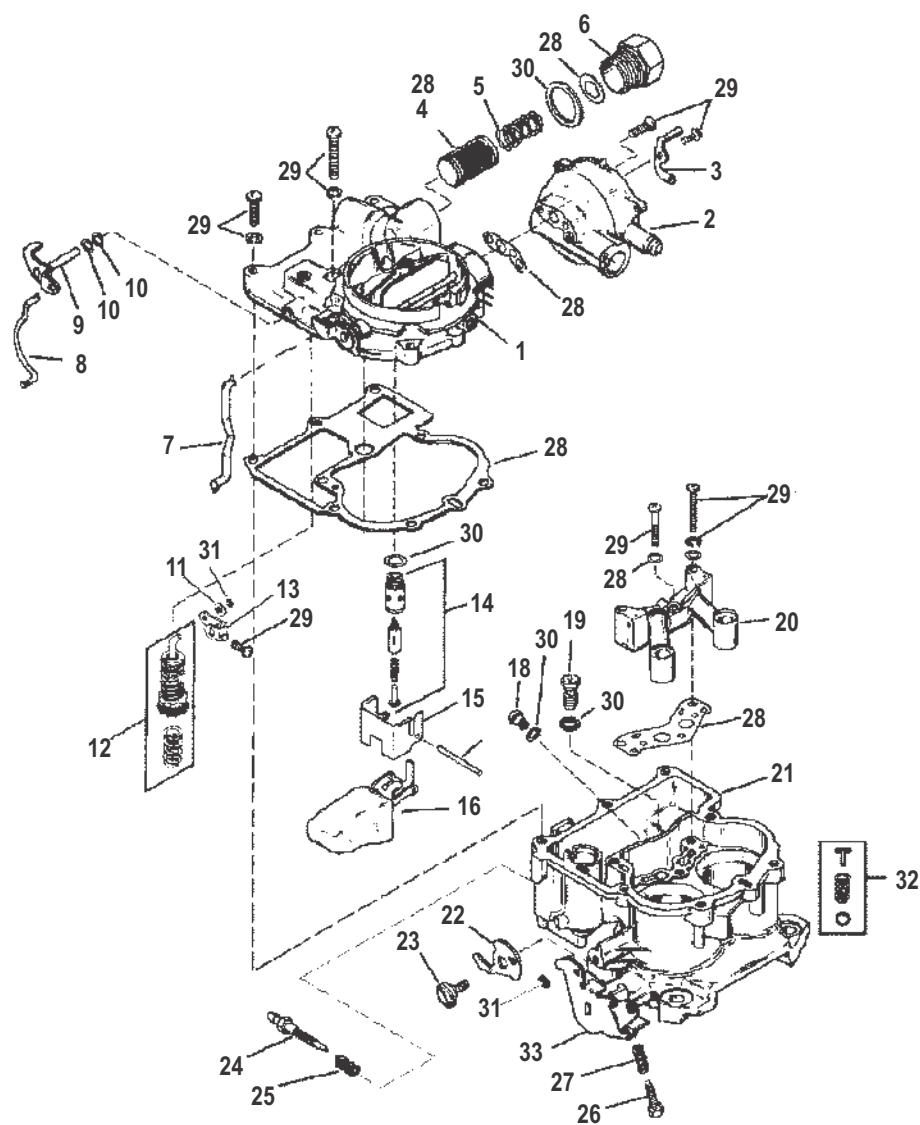
1983

Carburetor and Throttle Linkage

PART NOTES:

- [1] - Alternate part numbers:
804622R02Reman
861448A 1QS
- [2] - Alternate part numbers:
864942A01Service Part
865961A02Kit
- [3] - Alternate part numbers:
804621R02Reman
861245A 1QS
- [4] - Alternate part numbers:
804621R02Reman
864943A01QS
865962A02Kit
- [5] - Component of Engine Overhaul Gasket Set 861246A98

Carburetor (Mercarb)

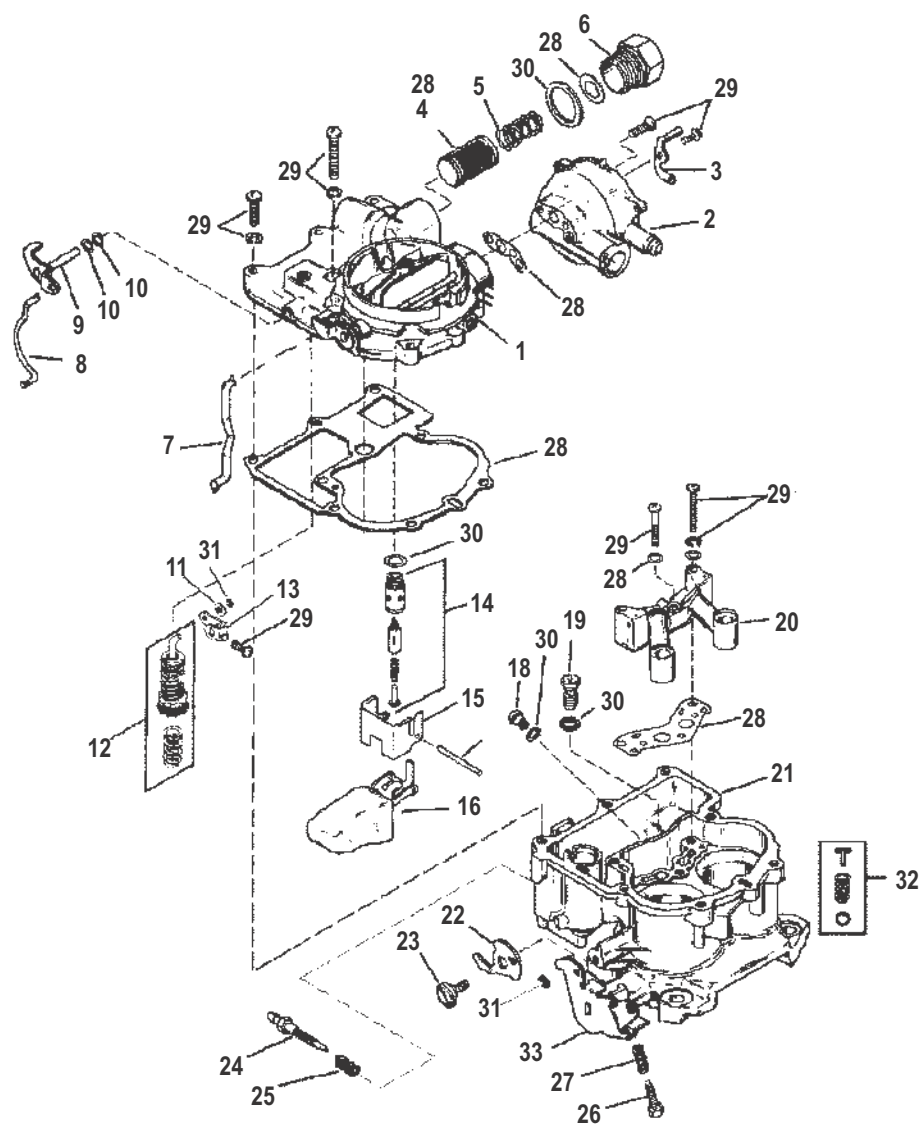


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Carburetor (Mercarb)

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	3310	861448A1	CARBURETOR ASSEMBLY	(5.0L Alpha/Bravo) [0M623982] & Below	1	[1]
-	3310	864942A01	CARBURETOR ASSEMBLY	(5.0L Alpha/Bravo) [0M623983] & Up	1	[2]
-	3310	861245A1	CARBURETOR ASSEMBLY	(5.7L Alpha/Bravo) [0M625179] & Below	1	[3]
-	3310	864943A01	CARBURETOR ASSEMBLY	(5.7L Alpha/Bravo) [0M625180] & Up	1	[4]
1		NSS	NOT SOLD SEPARATE Air Horn		1	
2		NSS	NOT SOLD SEPARATE Housing- Choke		1	
3	3302	9037	ARM Choke		1	
4	0035	53336Q	STRAINER		1	[5]
5	3302	9032	SPRING		1	
6	3302	879194018	CONNECTOR		1	
7	3302	9042	ROD Choke		1	
8	3302	8109201	ROD		1	
9	3302	8237251	LEVER		1	
10	3302	9039	WASHER		2	
11	3302	810919	WASHER		1	
12	3302	96551	PUMP KIT Accelerator		1	[6]
13	3302	810916	ARM		1	
14	3302	804689	SEAT KIT Inlet		1	
15	3302	803854	PLATE Baffle		1	
16	3302	9031	FLOAT		1	
17	3302	90301	PIN Float		1	
18	3302	9058	JET Main		2	
19	3302	9059	JET POWER		1	
20	3302	802744T	VENTURI	(5.0L)	1	
20	3302	802745T	VENTURI	(5.7L)	1	
21		NSS	NOT SOLD SEPARATE Body- Carburetor		1	
22	3302	9048	CAM		1	
23	3302	9049	SHAFT		1	
24	3302	9052	SCREW		1	
25	3302	9053	SPRING		1	
26	3302	9060	SCREW		1	
27	3302	9054	SPRING		1	
28	3302	8109292	GASKET SET		1	
29	3302	8109301	SCREW KIT		1	
30	3302	90441	PACKING SET		1	
31	3302	808675	CLIP Spring		2	
32	3302	809520	CHECK BALL KIT		1	
33	3302	834989	LEVER/SHAFT ASSEMBLY Throttle		1	

Carburetor (Mercarb)



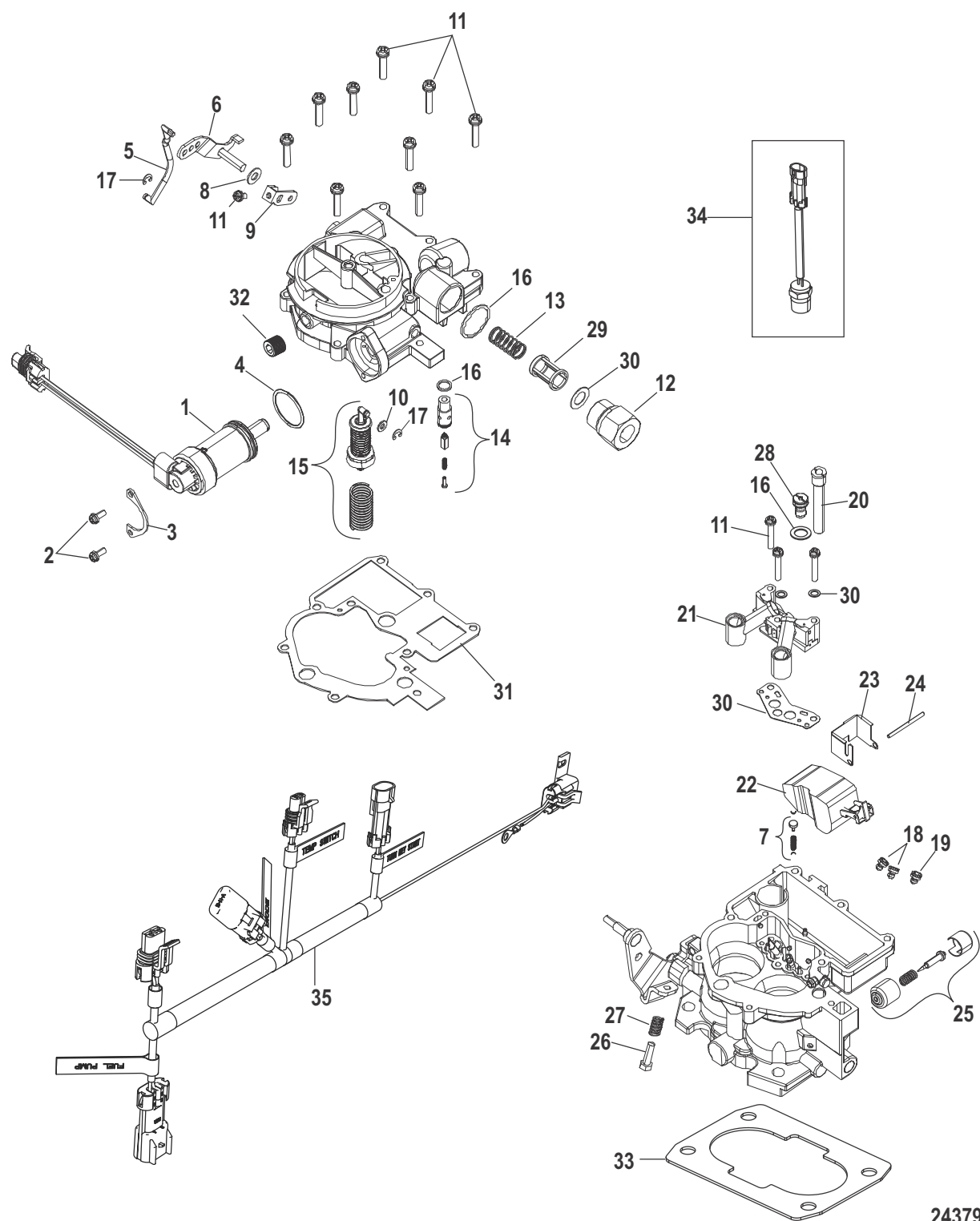
10758

Carburetor (Mercarb)

PART NOTES:

- [1] - Alternate part numbers:
804622R02Reman
861448A 1QS
- [2] - Alternate part numbers:
864942A01Service Part
865961A02Kit
- [3] - Alternate part numbers:
804621R02Reman
861245A 1QS
- [4] - Alternate part numbers:
804621R02Reman
864943A01QS
865962A02Kit
- [5] - Alternate part numbers:
53336Service Part
53336BKBulk Pack
53336QQS
53336TMPP
- [6] - Alternate part numbers:
804844002Kit
9655 1Service Part

Carburetor Kit (TKS)

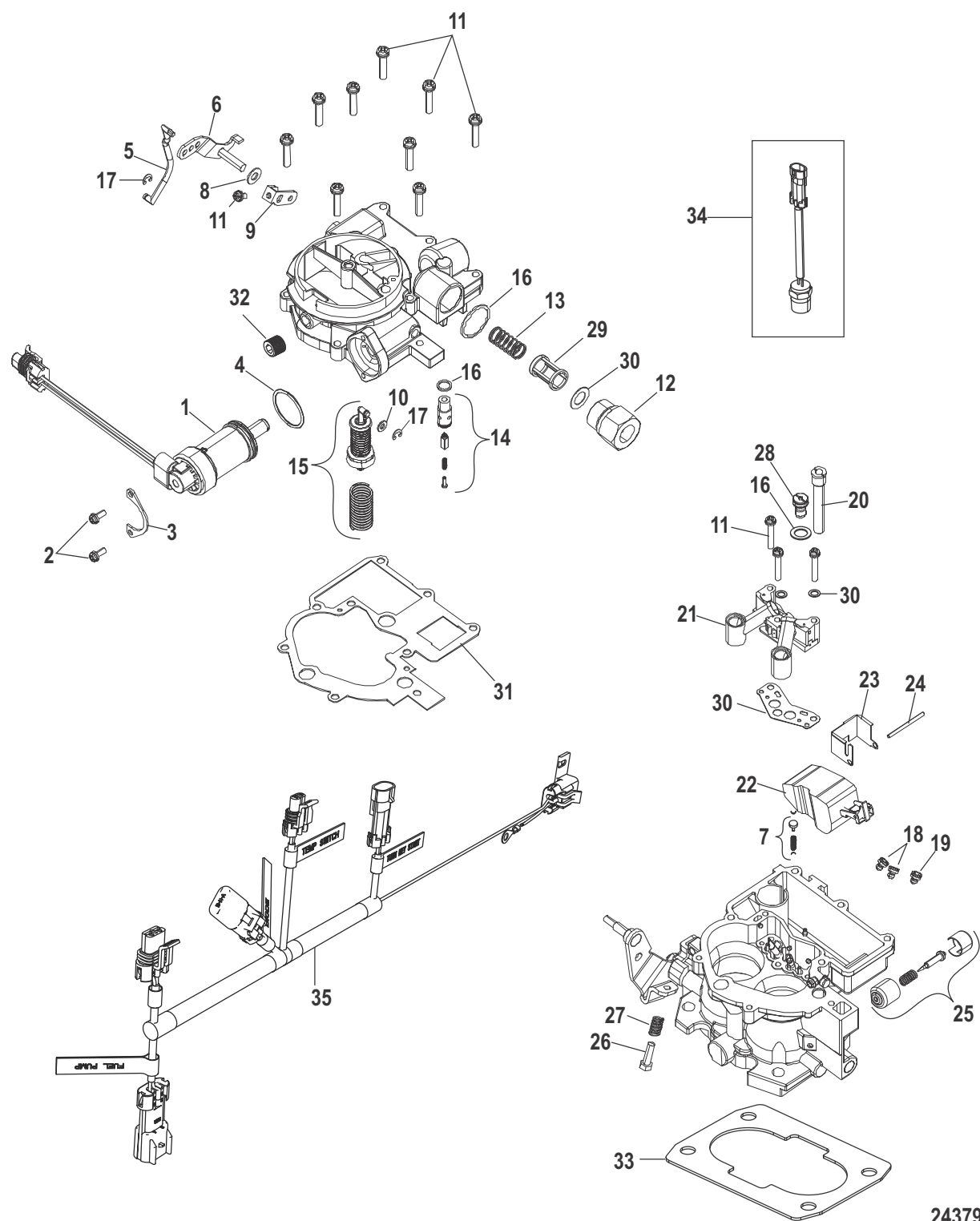


Carburetor Kit (TKS)

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0000	865961A02	CARBURETOR RETRO KIT (5.0L)		1	[1]
-	0000	865962A02	CARBURETOR RETRO KIT (5.7L)		1	[2]
-	3310	866142A03	CARBURETOR	(5.0L)	1	
-	3310	866143A03	CARBURETOR	(5.7L)	1	
1	3310	866148	MODULE Enrichment		1	
2	0010	866288	SCREW		2	
3	3310	866289	RETAINER		1	
4	0025	37340	O-RING		1	
5	3302	8109201	ROD		1	
6	3302	8237251	LEVER		1	
7	3302	809520	CHECK BALL KIT		1	
8	3302	810919	WASHER		2	
9	3302	810916	ARM		1	
10	3302	810919	WASHER		1	
11	3310	866294	SCREW KIT		1	
12	3302	879194018	CONNECTOR		1	
13	3302	9032	SPRING		1	
14	3302	804689	SEAT KIT Inlet		1	
15	3302	96551	PUMP KIT Accelerator		1	[3]
16	3302	90441	PACKING SET		1	
17	3302	808675	CLIP Spring		2	
18	3302	9058	JET		2	
19	3310	866283	JET Enrichment	(Use With Carburetor casting number 865942 and 865943)	1	
19	3310	866292	JET Enrichment	(Use With Carburetor casting number 866142 and 866143)	1	
20	3310	866284	EMULSION TUBE	(Use With Carburetor casting number 865942 and 865943)	1	
20	3310	866293	EMULSION TUBE	(Use With Carburetor casting number 866142 and 866143)	1	
21	3302	802744T	VENTURI	(5.0L)	1	
21	3302	802745T	VENTURI	(5.7L)	1	
22	3302	9031	FLOAT		1	
23	3302	803854	PLATE Baffle		1	
24	3302	90301	PIN		1	
25	3310	866285A01	SCREW KIT Idle Mixture		1	
26	3302	9060	SCREW		1	
27	3302	9054	SPRING		1	
28	3302	9059	JET POWER		1	
29	0035	53336Q	STRAINER		1	[4]
30	3310	810929003	GASKET SET Carburetor		1	
31	3310	866146	GASKET		1	
32	0022	56800	PLUG Pipe (.0625-27)		1	
33	0027	866027	GASKET		2	

Carburetor Kit (TKS)

Carburetor Kit (TKS)



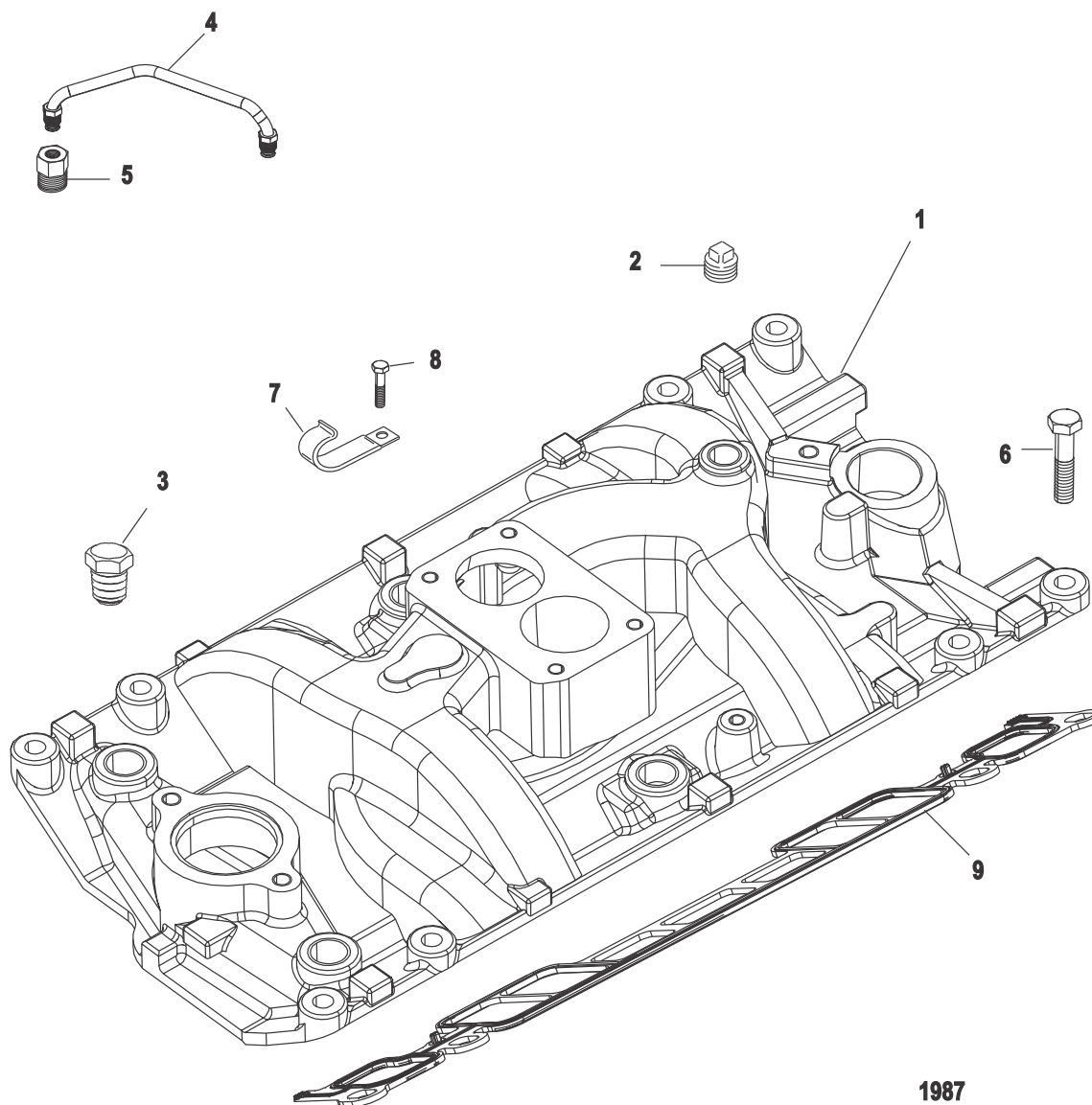
Carburetor Kit (TKS)

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
34	0087	866089	THERMAL SWITCH (Normally Open 130-110 degrees)		1	
35	0084	866165T01	HARNESS ASSEMBLY (TKS)		1	

PART NOTES:

- [1] - Alternate part numbers:
864942A01Service Part
865961A02Kit
- [2] - Alternate part numbers:
804621R02Reman
864943A01QS
865962A02Kit
- [3] - Alternate part numbers:
804844002Kit
9655 1Service Part
- [4] - Alternate part numbers:
53336Service Part
53336BKBulk Pack
53336QQS
53336TMPP

Intake Manifold



Intake Manifold

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	860100A1	MANIFOLD ASSEMBLY Intake Lower		1	
2	0022	37372	PLUG Pipe (.500)		3	
3	0022	48358	PLUG (.375)		1	
4	0032	861213	TUBE	[0M669513] & Below	1	
4	0032	865100	TUBE	[0M669514] & Up	1	
5	0022	805563	CONNECTOR (.500 Inch NPTF To .500 Inch Inverted Flare)		1	
6	0010	808010	SCREW (.312-18 x 1.375)		8	
7	0054	73668	J-CLIP		1	
8	0010	86750	SCREW (.312-18 x .620)		1	
9	0027	807473A1	GASKET SET		1	[1]
-	0027	861246A98	GASKET SET Engine Overhaul		1	

PART NOTES:

[1] - Component of Engine Overhaul Gasket Set 861246A98



Cylinder Head and Rocker Cover

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	809995	COVER Rocker	(With Oil Fill Hole)	1	[1]
1	0000	8M0086350	COVER Rocker	(With Out Oil Fill Hole)	1	[1]
2	0036	187101	CAP Oil Fill		1	[1]
3	0010	17344	SCREW		8	[1]
4	0027	17467	GASKET Rocker Cover		2	[2]
5	0025	52188	GROMMET		2	
6	0000	97850	ELBOW 90 Degree Breather		1	
7	0032	86197763	HOSE (33.00 Inches Bulk) (Cut to 9 Inch Length)		1	
8	0021	861476	VALVE PCV		1	
9	0032	1589424	HOSE (16.50 Inches Bulk) Breather (10 Inch)		1	
10	0054	815504105	CLAMP Worm Gear (11-18 mm) Hose		2	
11	0000	807688T	TUBE Oil Fill		1	
12	0000	173391	PUSH ROD		16	[1]
13	0000	8243171	VALVE Exhaust	(Standard)	8	[1]
13	0000	8243181	VALVE Exhaust	(.030 Oversize)	AR	
14	0000	802555	VALVE Intake (Standard)	(5.0L)	8	[1]
14	0000	809992	VALVE Intake (Standard)	(5.7L)	8	[1]
15	0026	976641	SEAL Valve	(Intake)V	8	[2]
15	0026	804507	SEAL Valve	(Exhaust)	8	[2]
16	0024	483471	SPRING		16	[1]
17	0000	483481	CAP		16	[1]
18	0028	547971	KEY		32	[1]
19	0000	35329	ARM KIT Rocker		16	[1]
20	0000	35331	BALL Rocker Arm		16	[1]
21	0011	34516	NUT		16	[1]
22	0938	802556	CYLINDER HEAD ASSEMBLY Cylinder	(5.0L)	2	[1]
22	0938	803860T	CYLINDER HEAD ASSEMBLY Cylinder	(5.7L)	2	[3]
23	0016	34522	STUD	(.003 Oversized)	AR	[1]
23	0016	34521	STUD	(.013 Oversized)	AR	[1]
24	0027	756111	GASKET		2	[2]
25	0010	11968	SCREW (.437-14 x 1.750)		16	[1]
26	0010	119671	SCREW (.437-14 x 3.00)		4	[1]
27	0010	11966	SCREW (.437-14 x 3.750)		14	[1]
-	0000	863660A1	LongBLOCK ASSEMBLY	(5.0L)	1	[4]
-	0000	863661A1	LongBLOCK ASSEMBLY	(5.7L)	1	[5]
-	0027	861246A98	GASKET SET Engine Overhaul		1	

PART NOTES:

- [1] - Component of Long Block Assembly
- [2] - Component of Engine Overhaul Gasket Set 861246A98
Component of Long Block Assembly



Cylinder Head and Rocker Cover

- [3] - Alternate part numbers:
 803860TQS

 8M0115137Kit
 Component of Long Block Asseby
- [4] - Alternate part numbers:
 861447R 5Reman

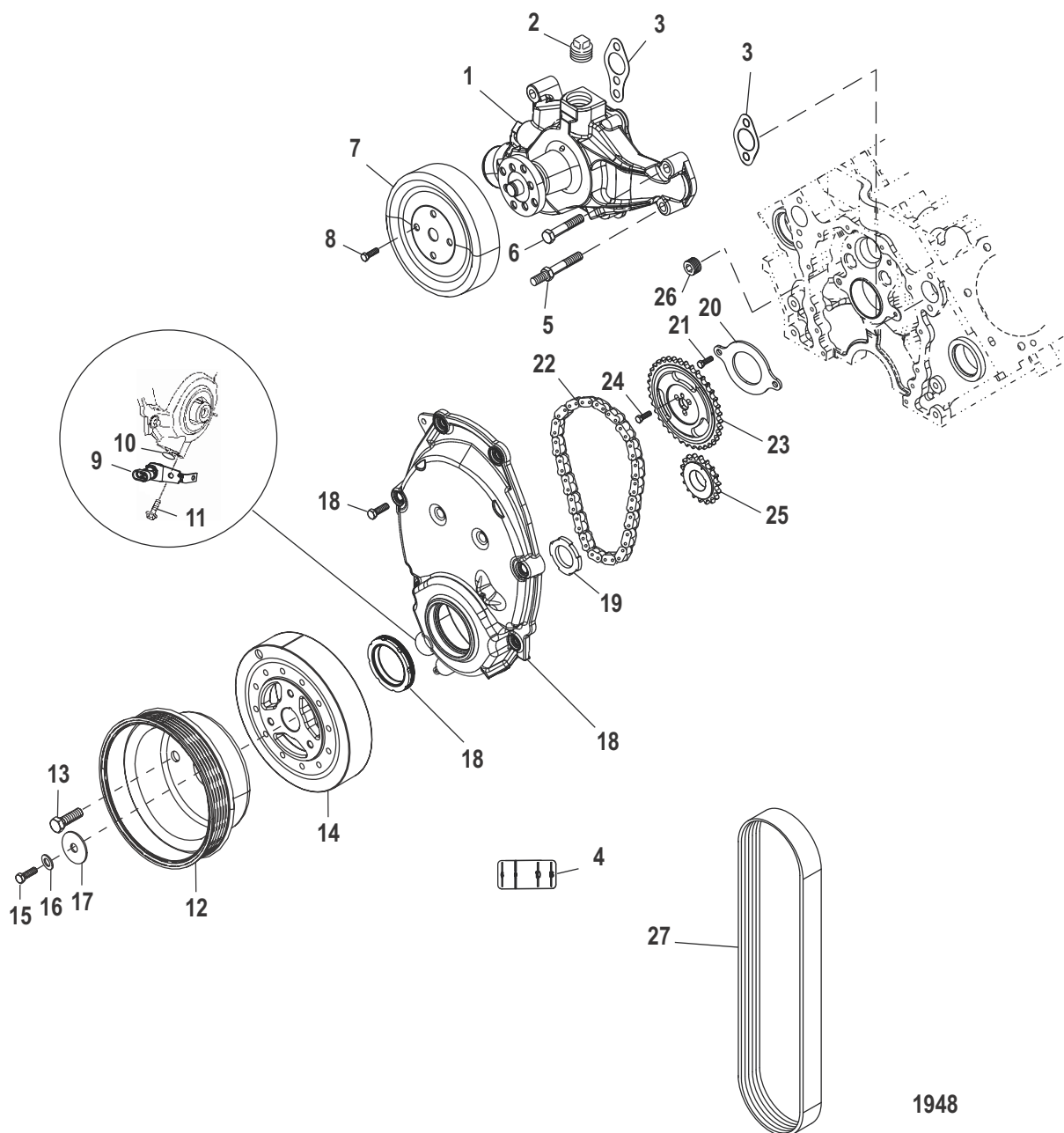
 863660A 1QS
- [5] - Alternate part numbers:
 807449R01Reman Plat.

 807449R 5Reman

 807449R50Reman Int'l

 863661A 1QS

Front Cover and Circulating Pump



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Front Cover and Circulating Pump

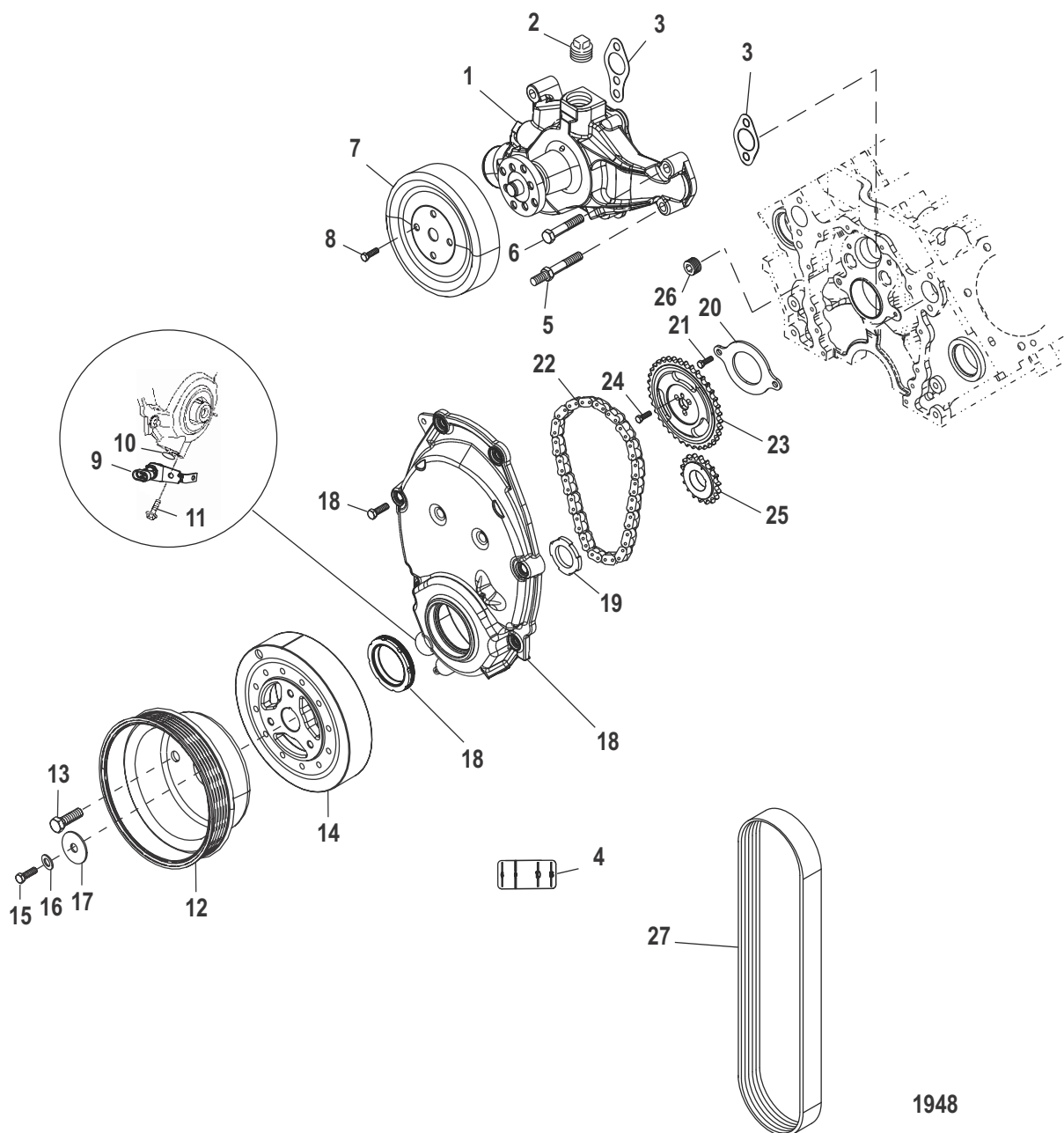
Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	8503991	PUMP ASSEMBLY Water Water		1	[1]
2	0022	49146	PLUG Pipe		1	[2]
3	0027	34897	GASKET Water Pump		2	[3]
4	0037	864360	TIMING DECAL		1	
5	0016	35342	STUD (.312-24/.375-16 x 2.5625)		2	[2]
6	0010	32132	SCREW (.375-16 x 1.750)		1	[2]
6	0010	47688	SCREW (.375-16 x 2.750)		1	[2]
7	0000	807729T	PULLEY		1	[2]
8	0010	47277	SCREW (.312-24 x .750)		4	[2]
9	0000	864297	SENSOR ASSEMBLY Crankshaft Position		1	[2]
10	0025	885192	O-RING		1	[2]
11	0010	884018	SCREW		1	[2]
12	0000	807730T	PULLEY Crankshaft		1	
13	0010	34352	SCREW (.375-24 x .875)		3	
14	0000	863397	HARMONIC BALANCER		1	[2]
15	0010	32515	SCREW (.437-20 x 2.50)		1	[2]
16	0013	39131	LOCKWASHER (.437)		1	[2]
17	0012	71458	WASHER		1	[2]
18	0000	863396	TIMING COVER ASSEMBLY	(Screws, Grommets, Oil Seal, and Gasket Are Not Sold Separately)	1	[2]
19	0000	863398	RELUCTOR WHEEL		1	[2]
20	0000	845941	RETAINER Camshaft		1	[2]
21	0010	845943	SCREW (.250-20 x .500)		2	[2]
22	0000	17161T	CHAIN Timing		1	[2]
23	0043	8116591	SPROCKET Camshaft		1	[2]
24	0010	845942	SCREW (.312-18 x .750)		3	[2]
25	0043	17160	SPROCKET Crankshaft		1	[2]
26	0019	816565	PLUG Cup (.468) Pipe		1	[2]
27	0057	8638764	BELT Serpentine	(Alpha)(Power Steering)	1	
27	0057	8638769	BELT Serpentine	(Alpha)(CHS and Non Power Steering)	1	
27	0057	8638763	BELT Serpentine	(Bravo)(Power Steering)	1	
27	0057	8638768	BELT Serpentine	(Bravo)(CHS and Non Power Steering)	1	
-	0000	863660A1	Longblock Assembly	(5.0L)	1	[4]
-	0000	863661A1	Longblock Assembly	(5.7L)	1	[5]
-	0027	861246A98	GASKET SET Engine Overhaul		1	

PART NOTES:

- [1] - Alternate part numbers:
850399 1QS
850399R04Reman
Component of Long Block Assembly
- [2] - Component of Long Block Assembly
- [3] - Component of Engine Overhaul Gasket Set 861246A98
Component of Long Block Assembly

Front Cover and Circulating Pump

Front Cover and Circulating Pump

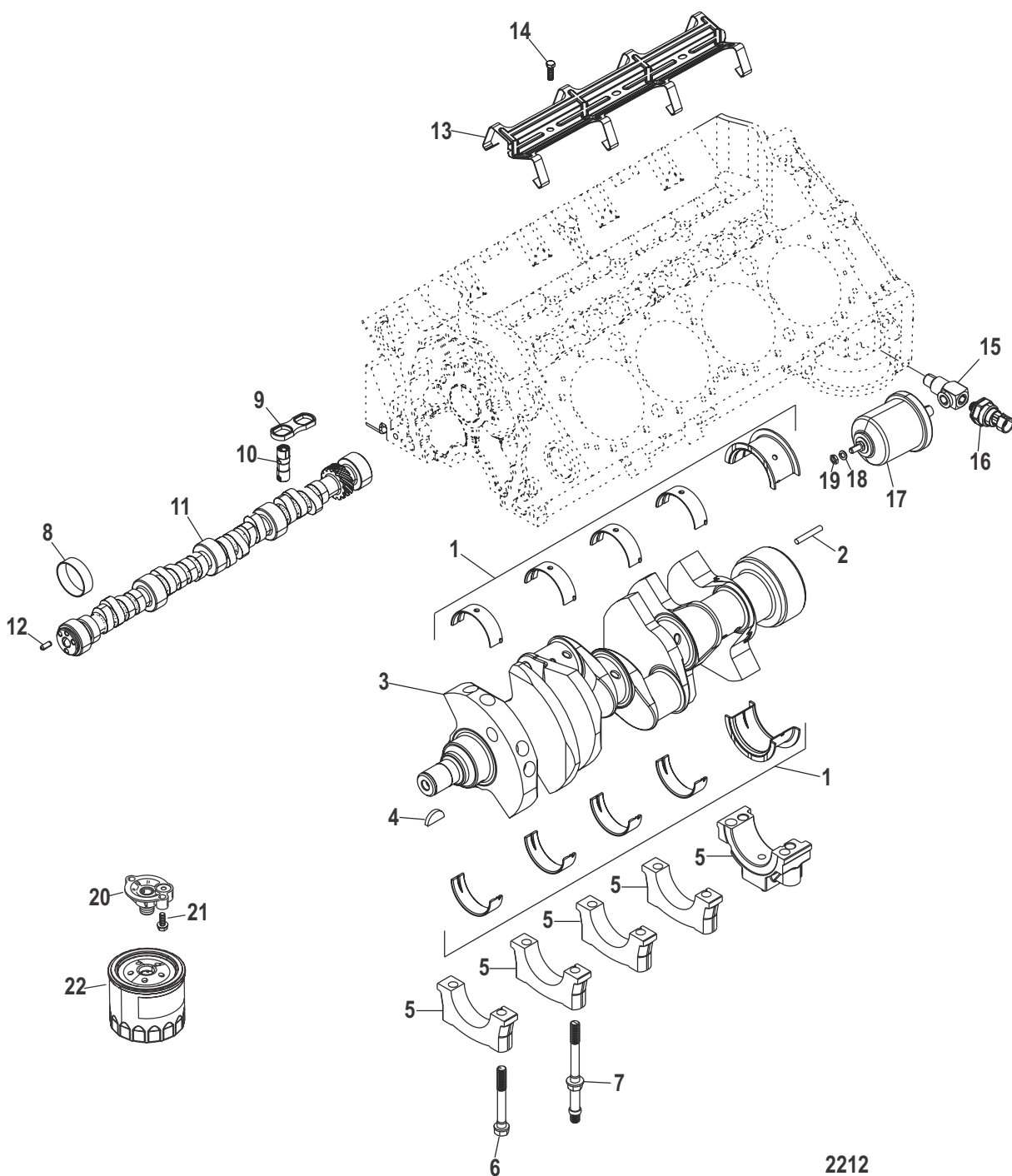


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Front Cover and Circulating Pump

- [4] - Alternate part numbers:
 - 861447R 5Reman
 - 863660A 1QS
- [5] - Alternate part numbers:
 - 807449R01Reman Plat.
 - 807449R 5Reman
 - 807449R50Reman Int'l
 - 863661A 1QS

Cylinder Block Camshaft and Crankshaft



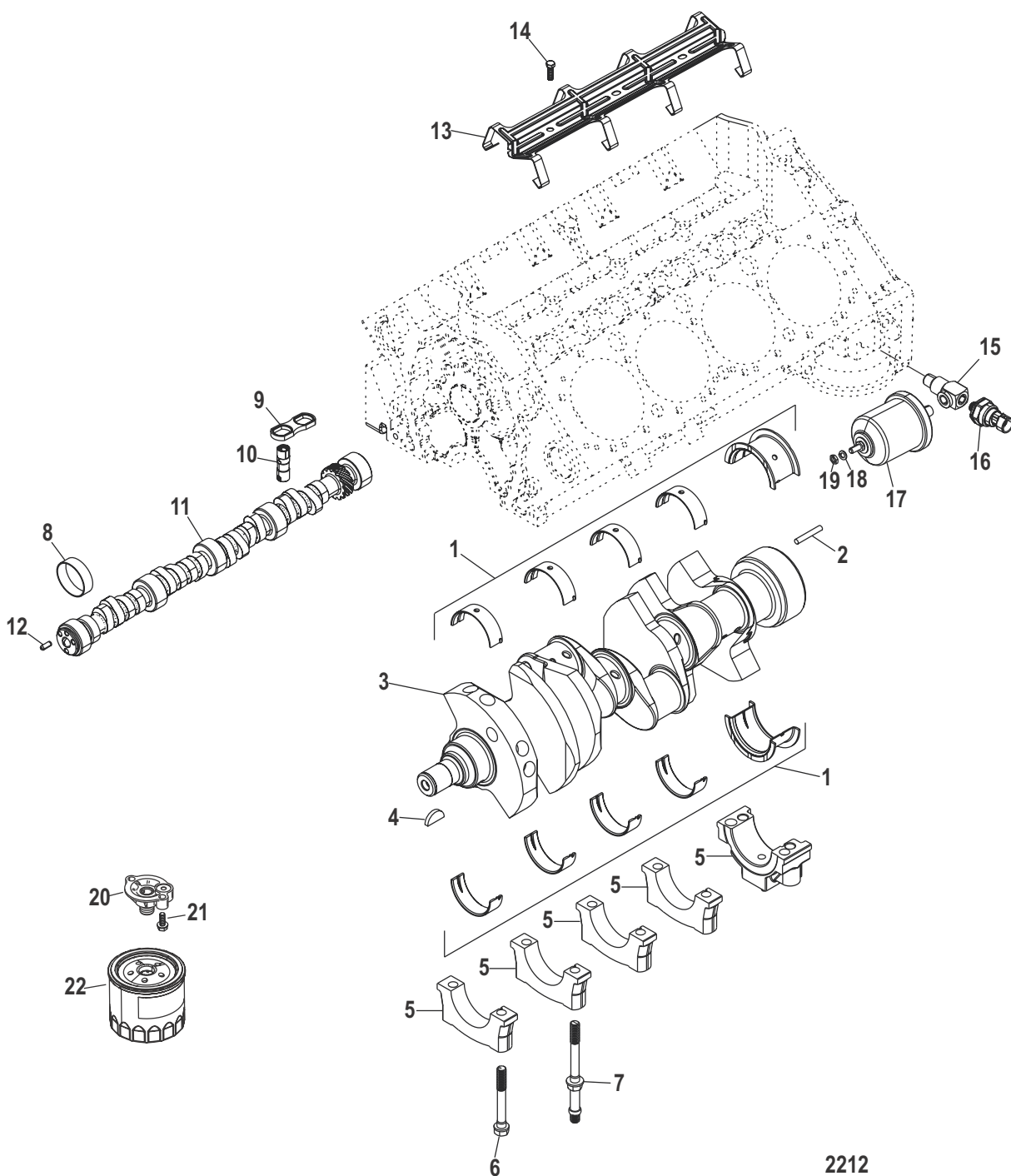
Cylinder Block Camshaft and Crankshaft

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0023	818465	BEARING SET 5 Pair	(Standard)	1	[1]
1	0023	818466	BEARING SET 5 Pair	(.001 Undersize)	AR	[1]
1	0023	818467	BEARING SET 5 Pair	(.010 Undersize)	AR	[1]
1	0023	818468	BEARING SET 5 Pair	(.020 Undersize)	AR	[1]
2	0017	43504	PIN Dowel		2	[1]
3	0429	95211	CRANKSHAFT		1	[1]
4	0028	34466	KEY Crankshaft		2	[1]
5		NSS	NOT SOLD SEPARATE Crankshaft Bearing		0	[1]
6	0010	8625671	SCREW Crankshaft Bearing Cap		10	[1]
7	0016	850090	STUD (.437-14/.375-16 x 3.360) Crankshaft Bearing Cap		5	[1]
8	0023	85674	BEARING SET		1	[1]
9	0000	17341	GUIDE Lifter		8	[1]
10	0000	17340T1	LIFTER Roller		16	[1]
11	0431	811658	CAMSHAFT		1	[1]
12	0017	35312	PIN Dowel (1/4 In. Diameter)		1	[1]
13	0000	811662	RETAINER Lifter Guide		1	[1]
14	0010	34500	SCREW (.312-18 x .625)		3	[1]
15	0022	864669	FITTING		1	
16	0087	864252	SWITCH		1	
17	0000	815425T	SENDER ASSEMBLY Oil Pressure		1	
17	0000	37293T	SENDER ASSEMBLY Oil Pressure	(Dual Station)	OPT	
18	0013	26996	LOCKWASHER (#10) Stainless Steel		1	
19	0011	68219	NUT (#10-32) Stainless Steel		1	
20	0000	53338	VALVE ASSEMBLY Filter		1	
21	0010	54786	SCREW (.312-18 x 1.250)		2	
22	0035	802885Q	FILTER Oil		1	[2]
-	0000	863660A1	Longblock Assembly	(5.0L)	1	[3]
-	0000	863661A1	Longblock Assembly	(5.7L)	1	[4]
-	0092	809825	RTV SILICONE (3 Ounce Tube) Metallic Blue Where Applicable		1	
-	0092	342271	SEALING COMPOUND (16 Ounce) Where Applicable		1	

PART NOTES:

- [1] - Component of Long Block Assembly
- [2] - Alternate part numbers:
- 14957 Service Part
- 802885QQS
- 802885TMPP
- [3] - Alternate part numbers:
- 861447R 5Reman
- 863660A 1QS

Cylinder Block Camshaft and Crankshaft

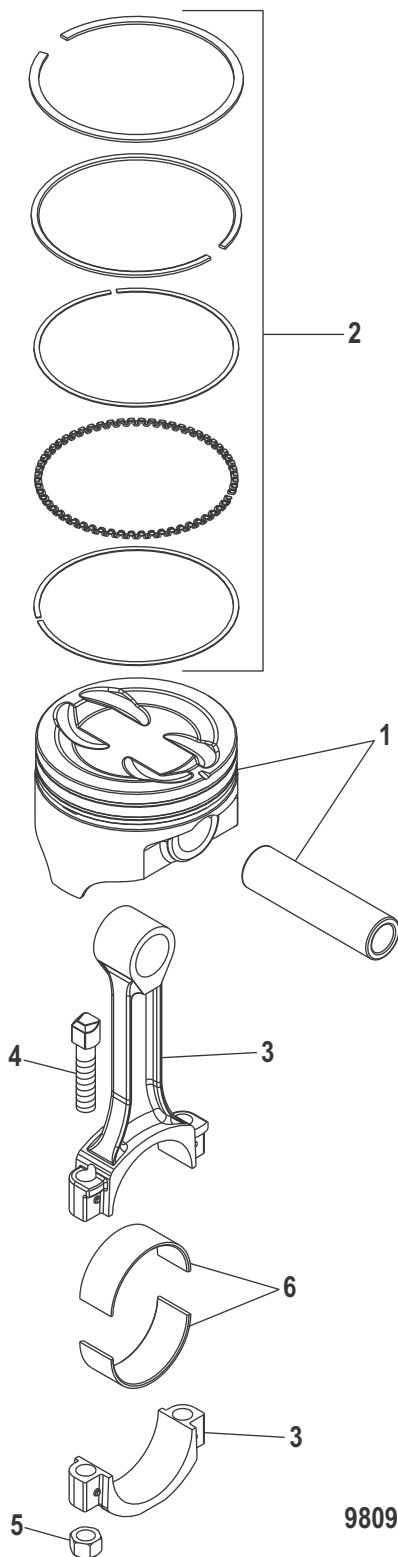


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Cylinder Block Camshaft and Crankshaft

- [4] - Alternate part numbers:
- 807449R01Reman Plat.
 - 807449R 5Reman
 - 807449R50Reman Int'l
 - 863661A 1QS

Pistons and Connecting Rods



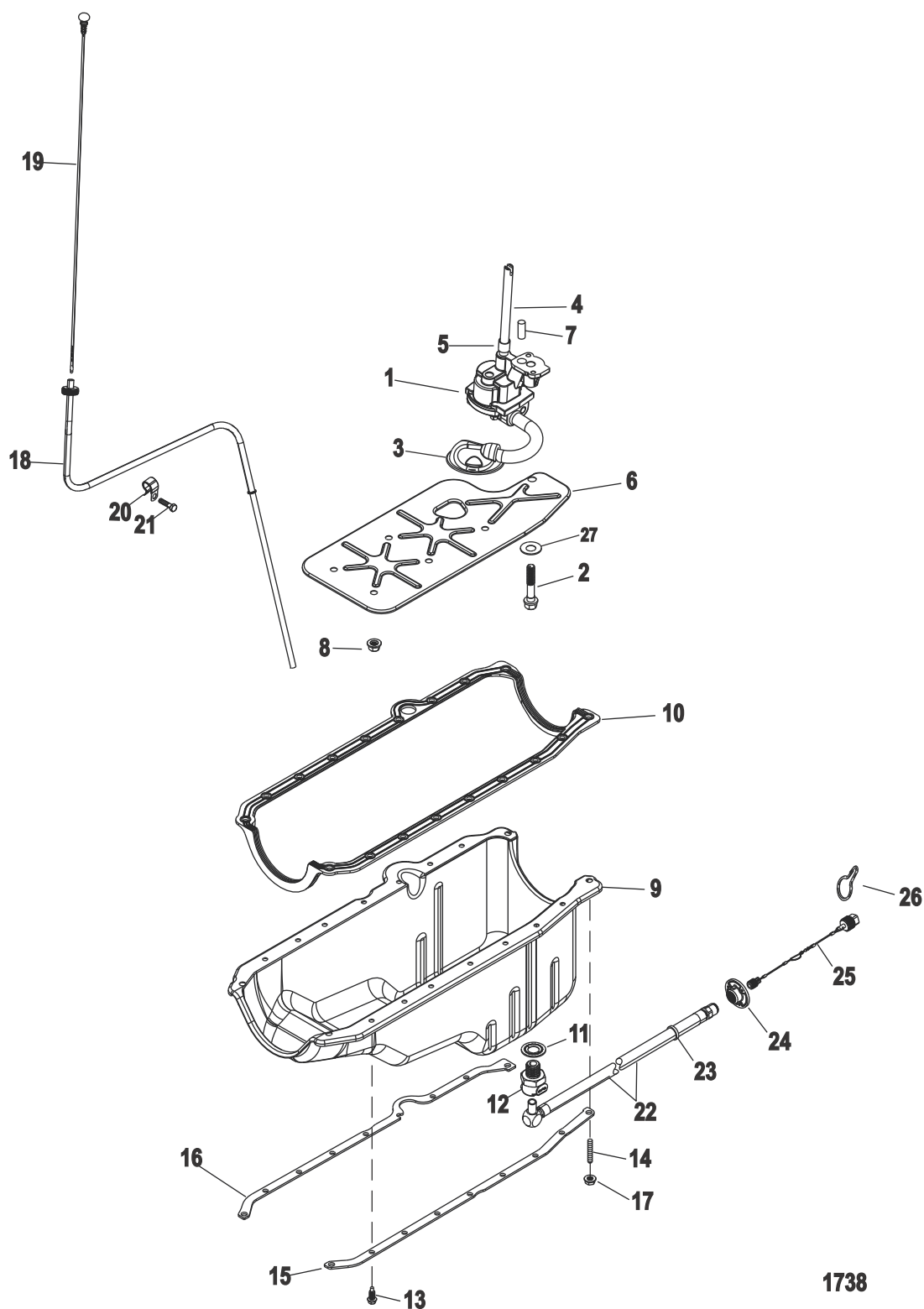
Pistons and Connecting Rods

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0735	802557T	PISTON ASSEMBLY Standard (Standard)	(5.0L)	8	
1	0735	802558T	PISTON ASSEMBLY .030 Oversize (.030 Oversize)	(5.0L)	AR	
1	0735	835001T	PISTON ASSEMBLY (Standard)	(5.7L)	8	
1	0735	835002T	PISTON ASSEMBLY (.030 Oversize)	(5.7L)	AR	
2	0039	802559	RING SET Piston (Standard)	(5.0L)	8	[1]
2	0039	808570	RING SET Piston (.030 Oversize)	(5.0L)	AR	
2	0039	801861T1	RING SET Piston (Standard)	(5.7L)	8	
2	0039	835000	RING SET Piston (.030 Oversize)	(5.7L)	AR	
3	0614	8164T	CONNECTING ROD ASSEMBLY		8	[1]
4	0010	85802	SCREW (.375-24 x Special) Connecting Rod		16	
5	0011	37493	NUT (.375-24)		16	
6	0023	85701	BEARING	(Pair - Standard)	8	[1]
6	0023	85702	BEARING	(Pair - .001 Undersize)	AR	
6	0023	85703	BEARING	(Pair - .002 Undersize)	AR	
6	0023	85704	BEARING	(Pair- .010 Undersize)	AR	
6	0023	85705	BEARING	(Pair- .020 Undersize)	AR	
-	0000	863660A1	LongBLOCK ASSEMBLY	(5.0L)	1	[2]
-	0000	863661A1	LongBLOCK ASSEMBLY	(5.7L)	1	[3]

PART NOTES:

- [1] - Component of Long Block Assembly
- [2] - Alternate part numbers:
- 861447R 5Reman
- 863660A 1QS
- [3] - Alternate part numbers:
- 807449R01Reman Plat.
- 807449R 5Reman
- 807449R50Reman Int'l
- 863661A 1QS

Oil Pan and Oil Pump



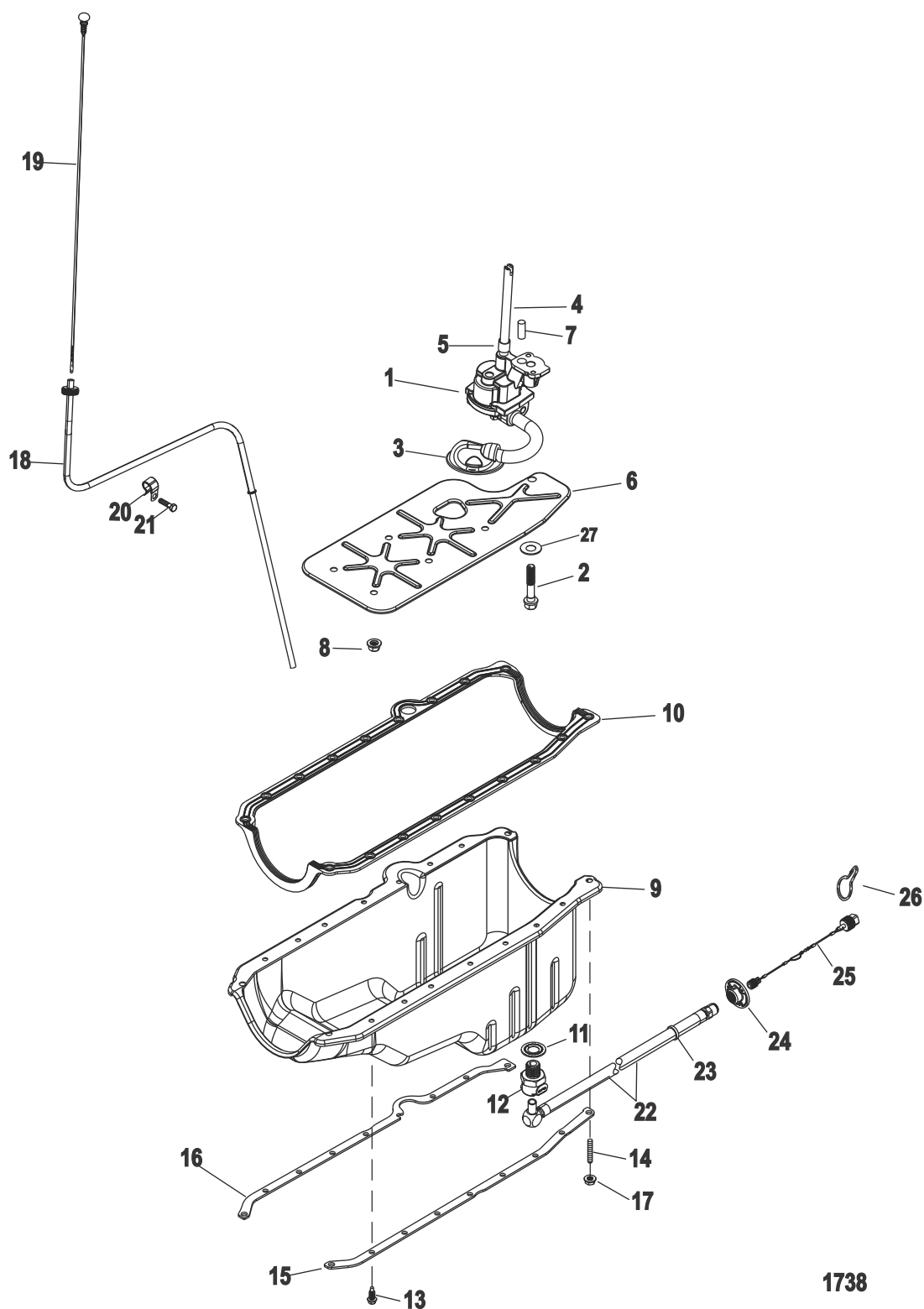
Oil Pan and Oil Pump

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	8099071	PUMP ASSEMBLY Oil		1	[1]
2	0010	17346	SCREW Oil Pump		1	[1]
3	0000	809909	SCREEN Oil Pump Pick Up		1	[1]
4	0000	36184	SHAFT		1	[1]
5	0023	36183	RETAINER		1	[2]
6	0000	986021	DEFLECTOR Oil		1	[1]
7	0017	35312	PIN Dowel (1/4 In. Diameter) Alignment,Oil Pump		1	[1]
8	0011	845602	NUT (.375-16)		5	[1]
9	0000	809910	PAN Oil		1	[1]
10	0027	138651	GASKET Oil Pan		1	[3]
11	0027	49955	GASKET Drain Screw		1	[3]
12	0022	862811	FITTING Female Quick Connect	(Design I - With Quick Connect Hose Assembly) [0M642774] & Below	1	
13	0010	14070	SCREW (.250-20 x .625)		14	[1]
14	0016	11989	STUD (.312-18 x 1.6718)		2	[1]
15	0000	14257	REINFORCEMENT	(Port)	1	[1]
16	0000	14256	REINFORCEMENT	(Starboard)	1	[1]
17	0011	11971	NUT (.312-18)		4	[1]
18	0000	862704A4	TUBE Dipstick		1	[1]
19	0000	861942T9	DIPSTICK Oil Level		1	
20	0054	805625	CLIP Dipsitck Tube		1	[1]
21	0010	35366	SCREW		1	[1]
22	0032	805505A4	HOSE Oil Drain	(Design I - With Quick Connect Hose Assembly) [0M642774] & Below	1	
22	0032	865281	HOSE Oil Drain	(Design II-With Out Quick Connect Hose Assembly) [0M642775] & Up	1	
22	0032	865280	HOSE Oil Drain (Jackshaft Models)	(Design II-With Out Quick Connect Hose Assembly) [0M642775] & Up	1	
23	0054	863481	CLAMP Ty Strap		1	
24	0000	862777	FLANGE Drain		1	
25	0000	862827	TETHER ASSEMBLY		1	
26	0054	805524	CLIP		1	
27	0012	27339	WASHER		1	
-	0000	863660A1	LongBLOCK ASSEMBLY	(5.0L)	1	[4]
-	0000	863661A1	LongBLOCK ASSEMBLY	(5.7L)	1	[5]
-	0027	861246A98	GASKET SET Engine Overhaul		1	

PART NOTES:

- [1] - Component of Long Block Asseblly
- [2] - Component of Long Block Asseblly
Component of Long Block Asseblly
- [3] - Component of Engine Overhaul Gasket Set 861246A98
Component of Long Block Asseblly

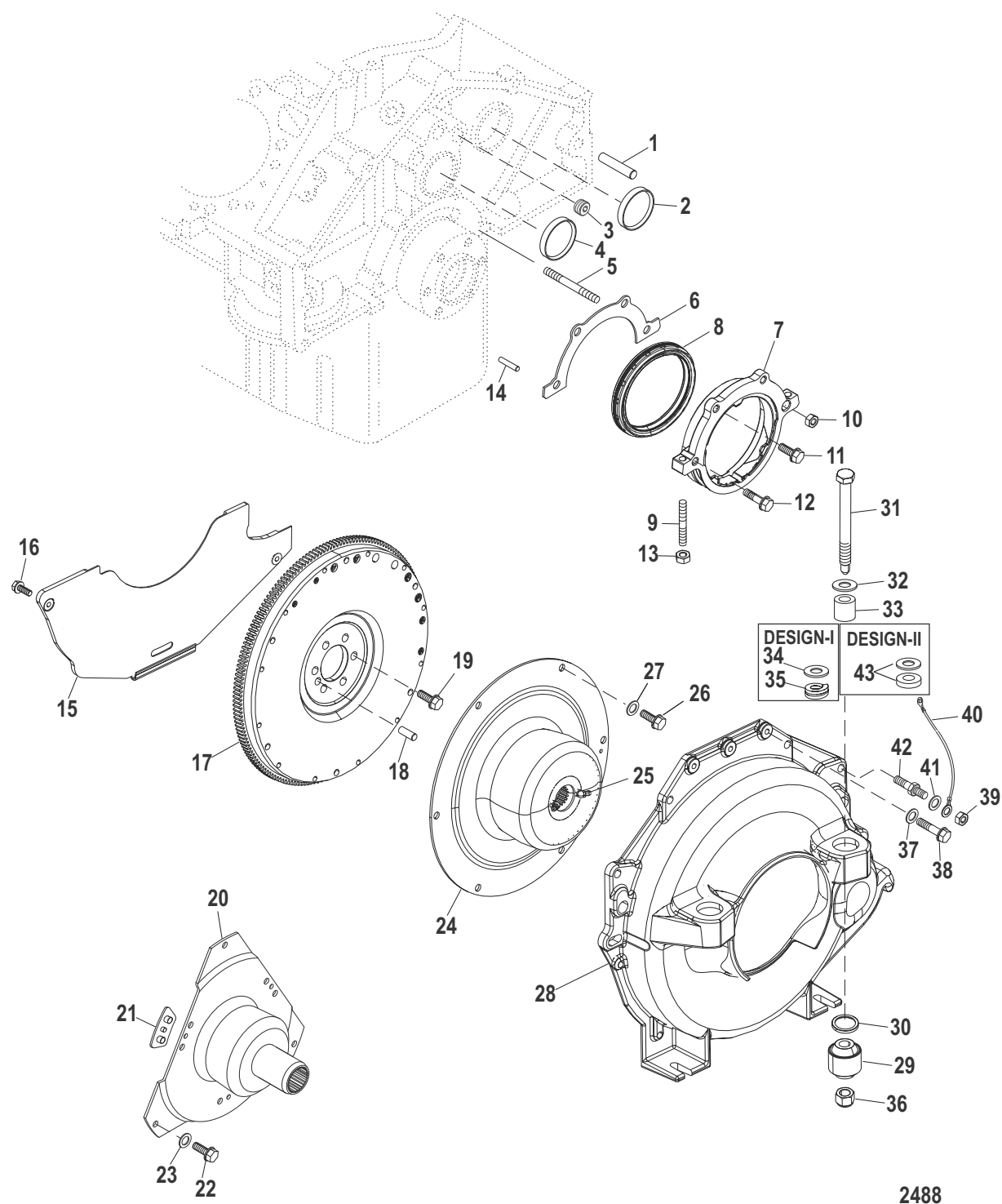
Oil Pan and Oil Pump



Oil Pan and Oil Pump

- [4] - Alternate part numbers:
 861447R 5Reman
 863660A 1QS
- [5] - Alternate part numbers:
 807449R01Reman Plat.
 807449R 5Reman
 807449R50Reman Int'l
 863661A 1QS

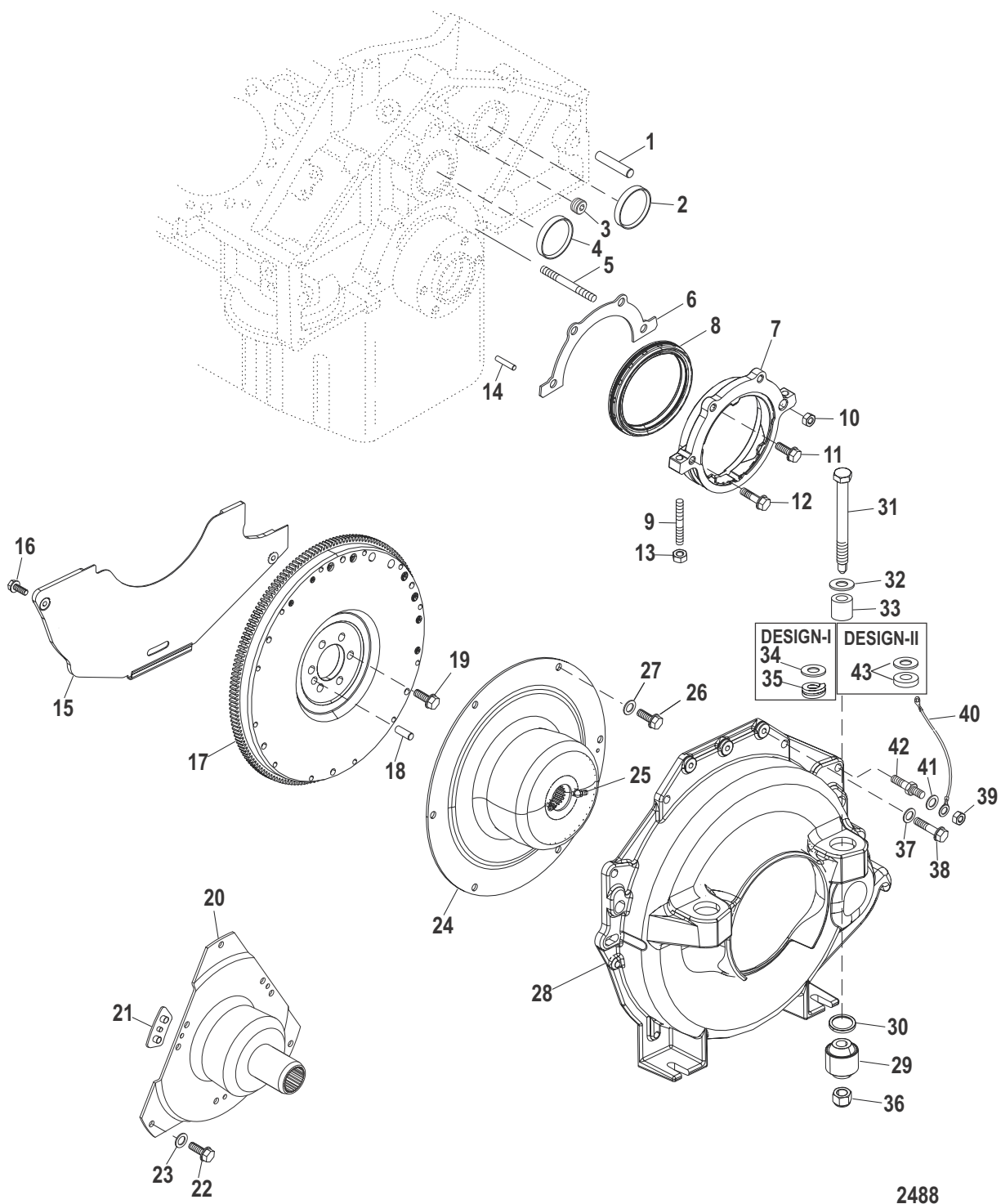
Cylinder Block and Flywheel Housing



Cylinder Block and Flywheel Housing

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0017	843379	PIN Dowel (.6206/.6211 x 1.20) Flywheel Housing Location		2	[1]
2	0019	34270	EXPANSION PLUG (1.625) Engine Core Hole		8	[1]
3	0022	48340	PLUG (.250-18 x .41) Oil Galley		4	[1]
4	0022	72640	PLUG Expansion, Camshaft Bearing Hole		1	[1]
5	0016	14827	STUD (.250-20 x 2.180)		2	[1]
6	0027	881715	GASKET Crankshaft Oil Seal Housing		1	[2]
7	0000	852940	HOUSING ASSEMBLY With Studs Crankshaft Oil Seal		1	[1]
8	0026	852941	SEAL Crankshaft Oil		1	[2]
9	0016	11989	STUD (.312-18 x 1.6718)		2	[1]
10	0011	816730	NUT (.250-20)		1	[1]
11	0010	14242	BOLT (.250-20 x .875)		2	[1]
12	0010	14243	BOLT (.250-20 x 1.750)		1	[1]
13	0011	11971	NUT (.312-18)		2	[1]
14	0017	14263	PIN Dowel Dowel - Oil Seal Housing Locating		1	[1]
15	0000	807260A2	COVER KIT Flywheel		1	
NS	0011	807296	NUT (.250-20)		2	
16	0010	76596	SCREW (.250-20 x 1.250)		2	
17	0222	9520	FLYWHEEL		1	[1]
18	0017	43504	PIN Dowel Flywheel		2	[1]
19	0010	845757	SCREW (.437-20 x 1.00)		6	[1]
20	0000	18643A5	COUPLING ASSEMBLY	(Alpha)	1	
NS	0022	74036	FITTING Grease	(Alpha)	1	
21	0000	18644	BUMPER Rubber	(Alpha)	3	
22	0010	14883	SCREW (.375-16 x 1.12)	(Alpha)	3	
23	0012	13510	WASHER	(Alpha)	3	
24	0000	861523A9	COUPLER ASSEMBLY Engine - Short Aluminum Hub	(Bravo and All Jackshaft Models)	1	
24	0000	861523A11	COUPLER ASSEMBLY Engine	(Bravo)(Steel Hub For Work Application)	OPT	
25	0022	49099	FITTING	(Bravo)	2	
26	0010	863480	SCREW (.375-16 x 1.125)	(Bravo)	6	
27	0012	20572	WASHER (.390 x .750 x .093)	(Bravo)	6	
28	0000	12675A5	HOUSING ASSEMBLY Flywheel Flywheel	[0M659999] & Below	1	
28	0000	12675A16	HOUSING ASSEMBLY Flywheel Flywheel	[0M660000] & Up	1	
28	0000	12675A7	HOUSING ASSEMBLY Flywheel Flywheel	[0M659999] & Below	1	
28	0000	12675A18	HOUSING ASSEMBLY Flywheel Flywheel	[0M660000] & Up	1	
29	0000	99297A1	MOUNT ASSEMBLY Rubber	(Alpha) [0M659999] & Below	2	
29	0000	865329A01	MOUNT Rubber	(Alpha) [0M660000] & Up	1	

Cylinder Block and Flywheel Housing



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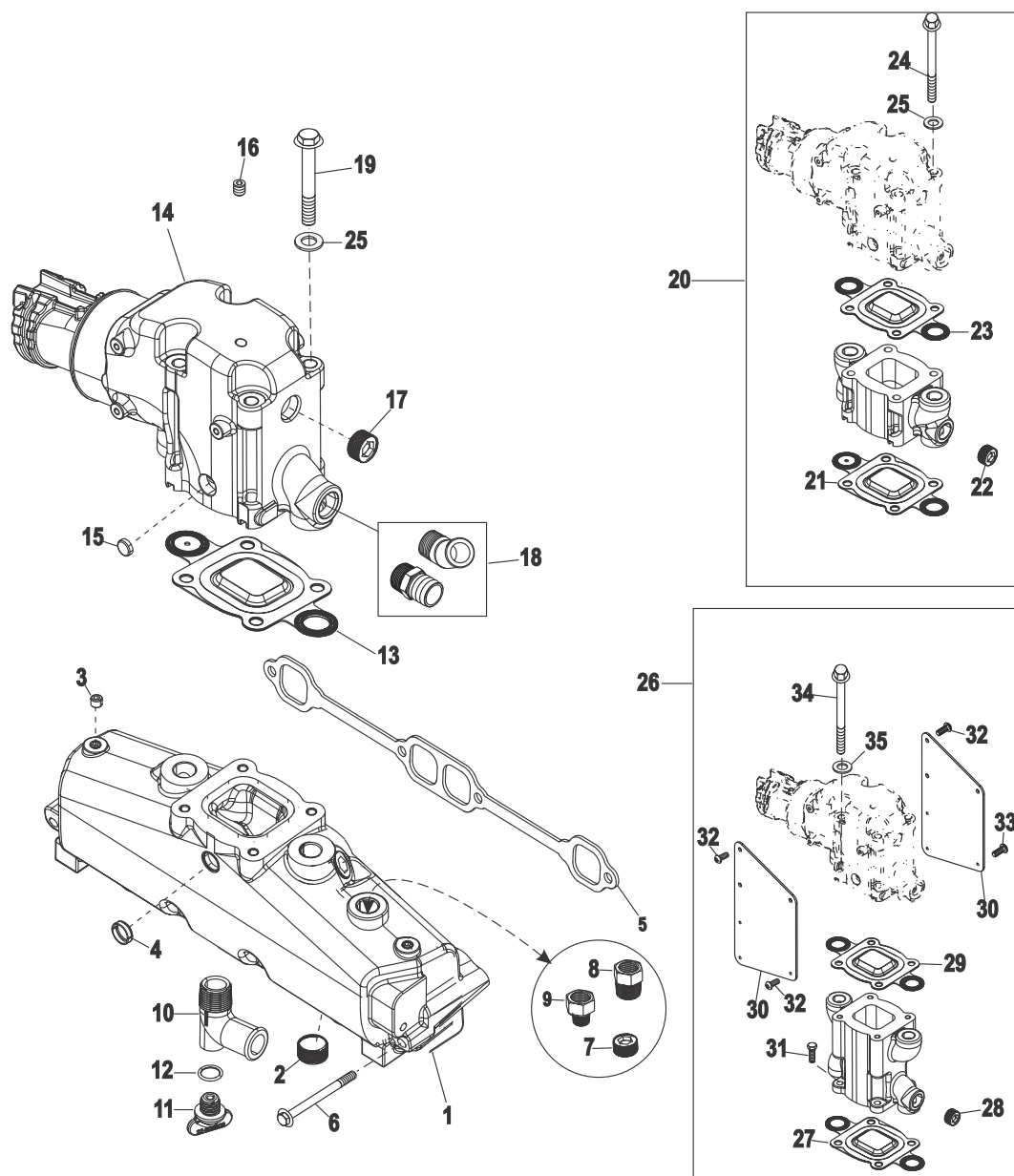
Cylinder Block and Flywheel Housing

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
29	0000	88791A1	MOUNT KIT Rubber	(Bravo) [0M659999] & Below	2	
29	0000	865330A01	MOUNT Rubber	(Bravo) [0M660000] & Up	1	
30	0023	99322	SPACER		2	
31	0010	97934	SCREW (.500-20 x 5.370) Special		2	
32	0012	35777	WASHER (.5156 x 1.375 x .125) Aluminum		2	
33	0023	99299	SPACER (.520 x .870 x .630)		2	
34	0012	32834	WASHER (.9375 x 1.750 x .172)	[0M659999] & Below	2	
35	0013	33734	LOCKWASHER (.500)	[0M659999] & Below	2	
36	0011	863332	NUT (.500-20) Aluminum		2	
37	0012	20572	WASHER (.390 x .750 x .093)		1	
38	0010	37612	SCREW (.375-16 x 1.250)		1	
38	0010	32132	SCREW (.375-16 x 1.750)		1	
39	0011	32219	NUT (.375-16)		2	
40	0084	62826A6	CABLE ASSEMBLY Ground (13.00 Inches) Black		2	
41	0013	35048	LOCKWASHER (.375)		2	
42	0016	64066	STUD (.375-16 x 2.750) Special		2	
42	0016	861316	STUD (.375-16 x 2.750) Special	(Horizon)	2	
43	0012	892619A01	SHIM KIT Rear Engine Mount	(Where Applicable) [0M660000] & Up	1	
-	0027	861246A98	GASKET SET Engine Overhaul		1	

PART NOTES:

- [1] - Component of Long Block Assembly
- [2] - Component of Engine Overhaul Gasket Set 861246A98
Component of Long Block Assembly

Exhaust Manifold and Elbow

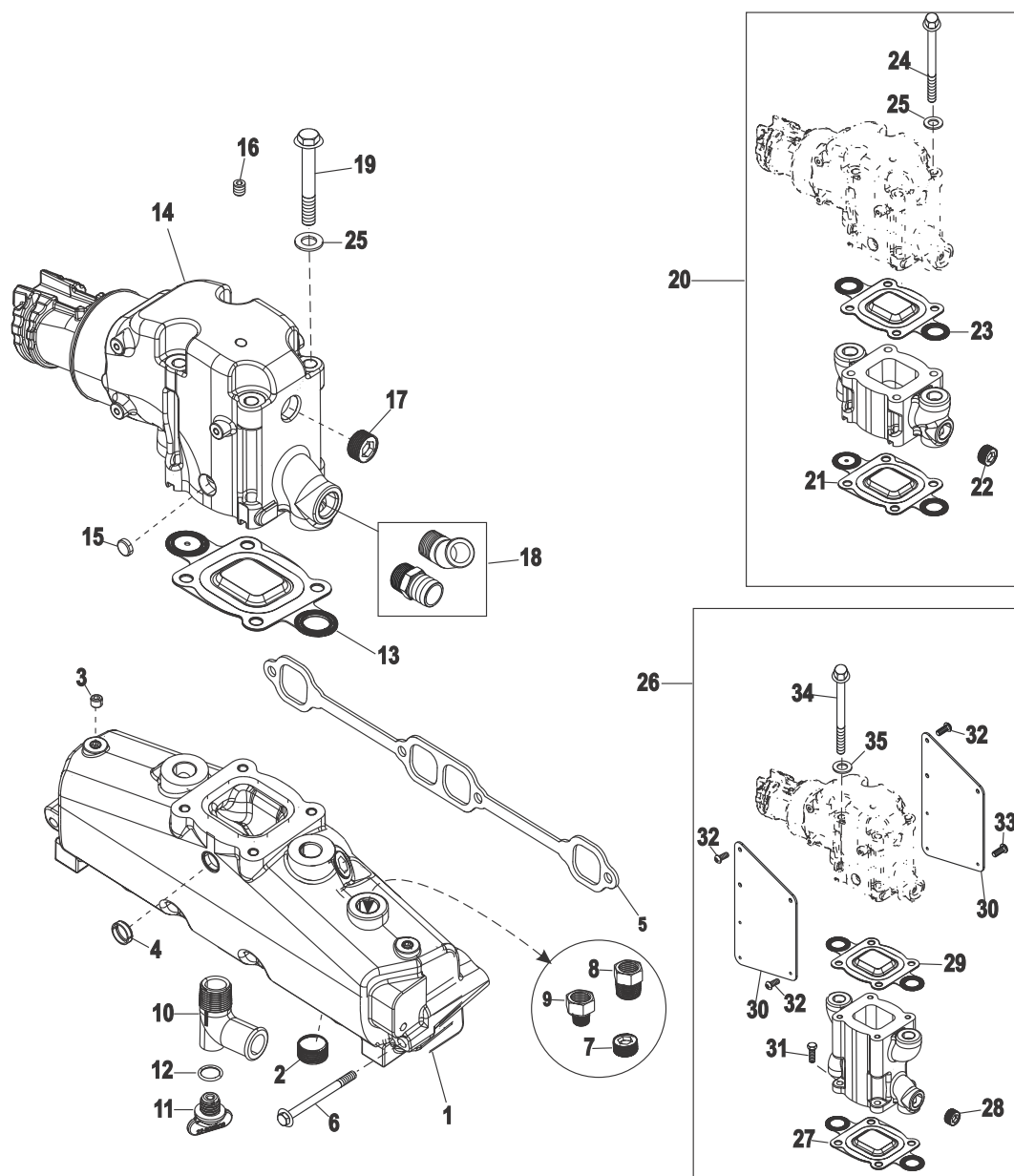


1988

Exhaust Manifold and Elbow

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	864308T01	MANIFOLD ASSEMBLY Exhaust		2	
2	0022	428611	FITTING Pipe - Brass (.750-14)		4	
3	0022	390721	PLUG Pipe (.125-27) Brass		2	
4	0019	864689	PLUG Expansion Expansion		2	
5	0027	33395	GASKET Manifold		2	[1]
6	0010	53728	SCREW (.375-16 x 4.75)		8	
7	0022	37372	PLUG Pipe (.500) (12-14) PORT	(Early Models)	1	
7	0022	12524	PLUG (.375-18 x .475) Brass PORT	(Late Models)	1	
8	0022	805563	CONNECTOR (.500 Inch NPTF To .500 Inch Inverted Flare)	(Early Models)	1	
9	0022	93190	FITTING (.375 NPTF x .50 Inverted Flare)	(Late Models)	1	
9	0022	63835	ELBOW 45 Degree	(Late Models) [0M669514] & Up	1	
10	0022	806926A1	ELBOW KIT Drain		2	
11	0022	806608A1	PLUG KIT (.500-13) Royal Blue		2	[2]
12	0025	62706	O-RING (.426 x .070)		2	
13	0027	864850A1	GASKET Elbow		2	
14	0000	864309T01	ELBOW ASSEMBLY Exhaust		2	
15	0019	864689	PLUG Expansion Expansion		2	
16	0022	73379	PLUG (.250-18)		1	
17	0022	428611	FITTING Pipe - Brass (.750-14)		1	
18	0022	92499T	FITTING (45 Degree)	(Storboard)	2	
18	0022	863804	FITTING (.750-14)	(Port)	1	
19	0010	43749	SCREW (.375-16 x 5.750) Exhaust Elbow		8	
20	0000	864306A3	RISER EXTENSION KIT 3 Inch Cold Riser	[0M614999] & Below	1	
20	0000	864929A1	RISER EXTENSION KIT 3 Inch Warm Riser	[0M615000] & Up	1	
21	0027	864850A1	GASKET Restrictor		2	
22	0022	428611	FITTING Pipe - Brass (.750-14)		2	
23	0027	864547A1	GASKET Full Flow		2	
24	0010	8M2005021	SCREW (.375 x 16 x 9)		8	
25	0012	34714	WASHER		8	
26	0000	864307A3	RISER EXTENSION KIT 6 Inch Cold Riser	[0M614999] & Below	1	
26	0000	864908A1	RISER EXTENSION KIT 6 Inch Warm Riser	[0M615000] & Up	1	
27	0027	864850A1	GASKET Restrictor		2	
28	0022	428611	FITTING Pipe - Brass (.750-14)		2	
29	0027	864547A1	GASKET Full Flow		2	
30	0000	863715T01	BRACKET		2	
31	0010	12244	SCREW (.375-16 x 1.00)		8	
32	0010	860008	SCREW (.250-20 x .625) Torx		6	
33	0010	864378	SCREW (.250-20 x .375) Torx		1	
34	0010	43749	SCREW (.375-16 x 5.750)		8	
35	0012	34714	WASHER		8	

Exhaust Manifold and Elbow



1988

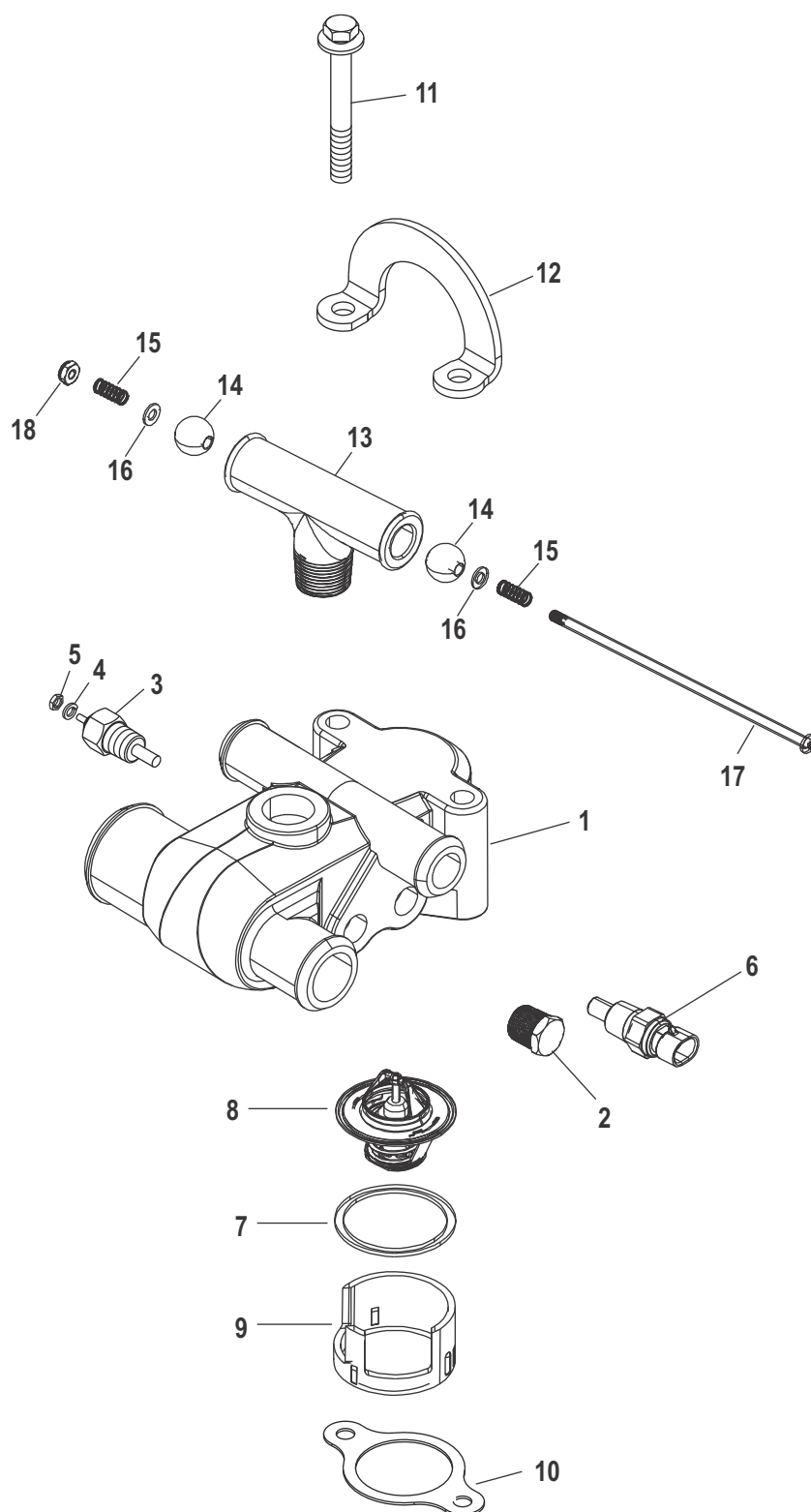
Exhaust Manifold and Elbow

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0000	863660A1	LongBLOCK ASSEMBLY	(5.0L)	1	[3]
-	0000	863661A1	LongBLOCK ASSEMBLY	(5.7L)	1	[4]
-	0027	861246A98	GASKET SET Engine Overhaul		1	

PART NOTES:

- [1] - Component of Engine Overhaul Gasket Set 861246A98
Component of Long Block Assembly
- [2] - Alternate part numbers:
806608A 1Service Part
806608Q01QS
- [3] - Alternate part numbers:
861447R 5Reman
863660A 1QS
- [4] - Alternate part numbers:
807449R01Reman Plat.
807449R 5Reman
807449R50Reman Int'l
863661A 1QS

Thermostat and Housing



1719

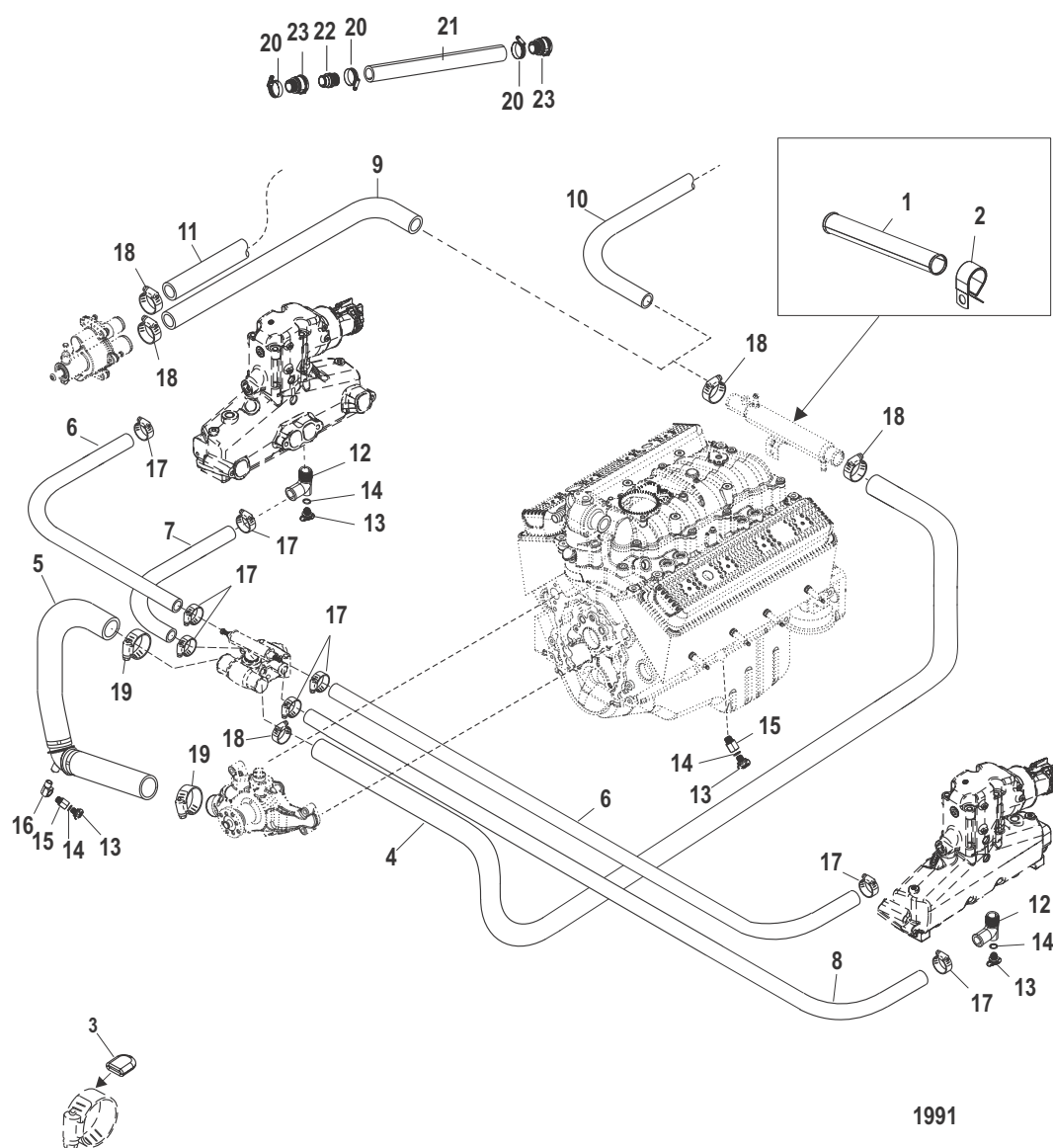
Thermostat and Housing

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	864592T	HOUSING ASSEMBLY Thermostat		1	
2	0022	32803	PLUG Pipe (.375-18) Brass		1	
3	0000	806490T	SENDER		1	
3	0000	49734	SENDER	(Dual Station)	OPT	
4	0013	26996	LOCKWASHER (#10) Stainless Steel		1	
5	0011	68219	NUT (#10-32) Stainless Steel		1	
6	0000	805218T	SENSOR		1	
7	0027	806871	GASKET Thermostat Housing		1	[1]
8	0000	807252T2	THERMOSTAT 71DegreeC (160 Degree F)		1	[2]
9	0023	806922	SLEEVE Thermostat		1	
10	0027	530451	GASKET Lower Thermostat Housing		1	[3]
11	0010	35785	SCREW (.375-16 x 3.250)		2	
12	0000	12552	LIFTING EYE		1	
13	0022	98477A2	VALVE ASSEMBLY Tee		1	
14	0030	98475	BALL Nylon		2	
15	0024	75533	SPRING		2	
16	0012	89302	WASHER (.203 x .406 x .040)		2	
17	0010	98476	SCREW (#10-32 x 6.00)		1	
18	0011	826709106	NUT (#10-32) Stainless Steel		1	
-	0027	861246A98	GASKET SET Engine Overhaul		1	

PART NOTES:

- [1] - Component of Engine Overhaul Gasket Set 861246A98
- [2] - Alternate part numbers:
- 807252Q 5QS Kit
- 807252T 2Service Part
- 807252T 5MPP Kit
- [3] - Alternate part numbers:
- 53045 1Service Part
- 53045Q01QS
- Component of Engine Overhaul Gasket Set 861246A98

Standard Cooling System



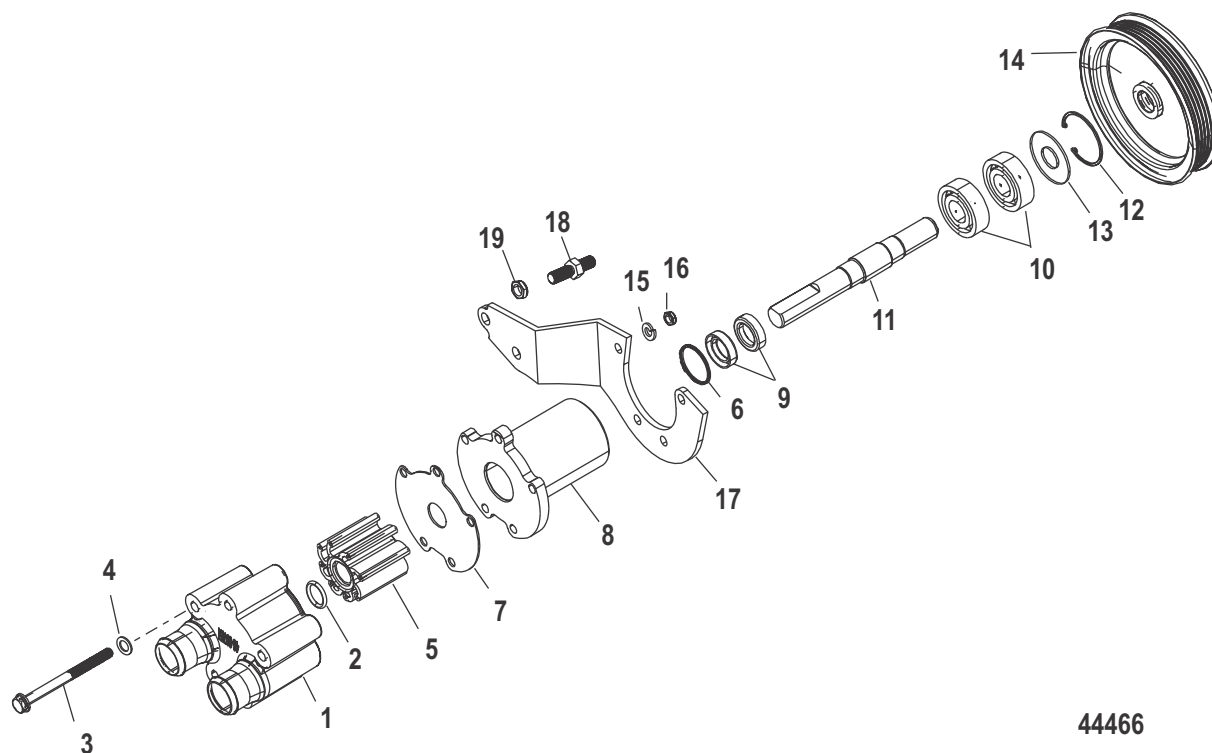
Standard Cooling System

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	860315A1	TUBE Hose Extender(Compact Hydraulic Steering)	(Cut to 10.50 Inch Length)	1	
2	0054	806616	CLAMP	(Compact Hydraulic Steering)	1	
3	0019	8079923	COVER Hose Clamp End		AR	
4	0032	865093	HOSE Power Steering Cooler to Thermostat Housing		1	
5	0032	861590A2	HOSE ASSEMBLY Thermostat Housing to Water Pump With Drain		1	
6	0032	864979	HOSE Elbow to Thermostat Housing	(Starboard)	1	
6	0032	864977	HOSE Elbow to Thermostat Housing	(Port)	1	
7	0032	807697	HOSE Thermostat Housing to Starboard Manifold		1	
8	0032	862139	HOSE Thermostat Housing to Port Exhaust Manifold		1	
9	0032	8080441	HOSE Molded Sea Water Pump To Power Steering Cooler	(Bravo)	1	
10	0032	807661	HOSE Transom Assembly to Power Steering Cooler	(ALPHA)	1	
11	0032	86334365	HOSE Transom Water Pick Up To Sea Water Pump (36 IN.)	(BRAVO)	1	
12	0022	806926A1	ELBOW KIT Drain		2	
13	0022	806608A1	PLUG KIT (.500-13) Royal Blue		AR	[1]
14	0025	62706	O-RING (.426 x .070)		AR	
15	0022	860088	BUSHING		3	
16	0022	46982	FITTING (90 Degree)		1	
17	0054	815504216	CLAMP Worm Gear (1.56 Diameter) Hose	(1.56 Diameter.)	4	
18	0054	815504222	CLAMP Worm Gear (1.98 Diameter) Hose	(1.98 Diameter)	5	
19	0054	815504232	CLAMP Worm Gear (2.50 Diameter) Hose	(2.50 Diameter)	2	
20	0054	815504220	CLAMP Worm Gear		3	
21	0032	865672013	HOSE (4.00 Inches)		1	
22	0022	865362	QUICK CONNECT		1	
23	0022	865324	QUICK CONNECT		2	

PART NOTES:

- [1] - Alternate part numbers:
806608A 1Service Part
806608Q01QS

Sea Water Pump Assembly (Bravo Standard Cooling)



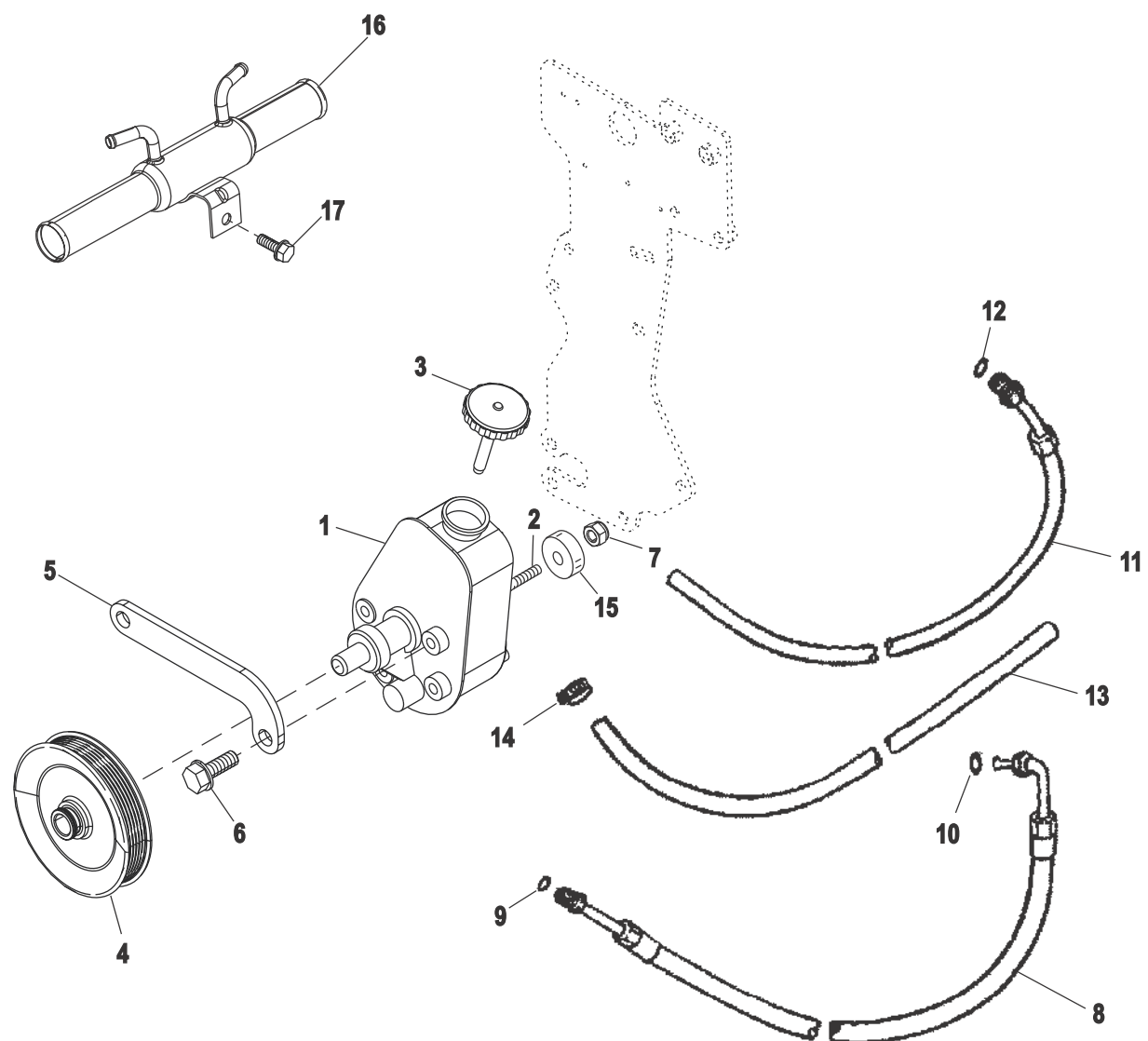
Sea Water Pump Assembly (Bravo Standard Cooling)

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0046	807151A9	PUMP ASSEMBLY Sea Water Complete		1	
1	0046	807151A14	BODY/IMPELLER KIT		1	
2	0025	33465	O-RING		1	
3	0010	807356	SCREW (.312-18 x 2.680) (.312-18 X .625)		2	
3	0010	74191	SCREW (.312-18 x 3.250)		3	
4	0012	814806	WASHER (.344 x .688 x .065) Stainless Steel		5	
5	0047	59362T1	IMPELLER		1	[1]
6	0025	94288	QUAD RING		1	
7	0000	94576	WEAR PLATE		1	
8	0046	94913A5	HOUSING ASSEMBLY Pump	(Includes Reference 6)	1	
9	0026	90562	SEAL (1.254 x .312)		2	
10	0030	72961	BEARING Ball		2	
11	0000	59501A1	SHAFT		1	
12	0053	23720	RING Retaining		1	
13	0026	72785	SEAL		1	
14	0000	861579	PULLEY		1	
15	0013	400247	LOCKWASHER (M8)		3	
16	0011	21908	NUT (.312-18) Cad Plated		3	
17	0000	8077491	BRACKET		1	
18	0016	860102	STUD (.375-16 x 1.730)		2	
19	0011	32219	NUT (.375-16)		2	

PART NOTES:

- [1] - Alternate part numbers:
59362Q01QS
59362T 1Service Part

Power Steering Components

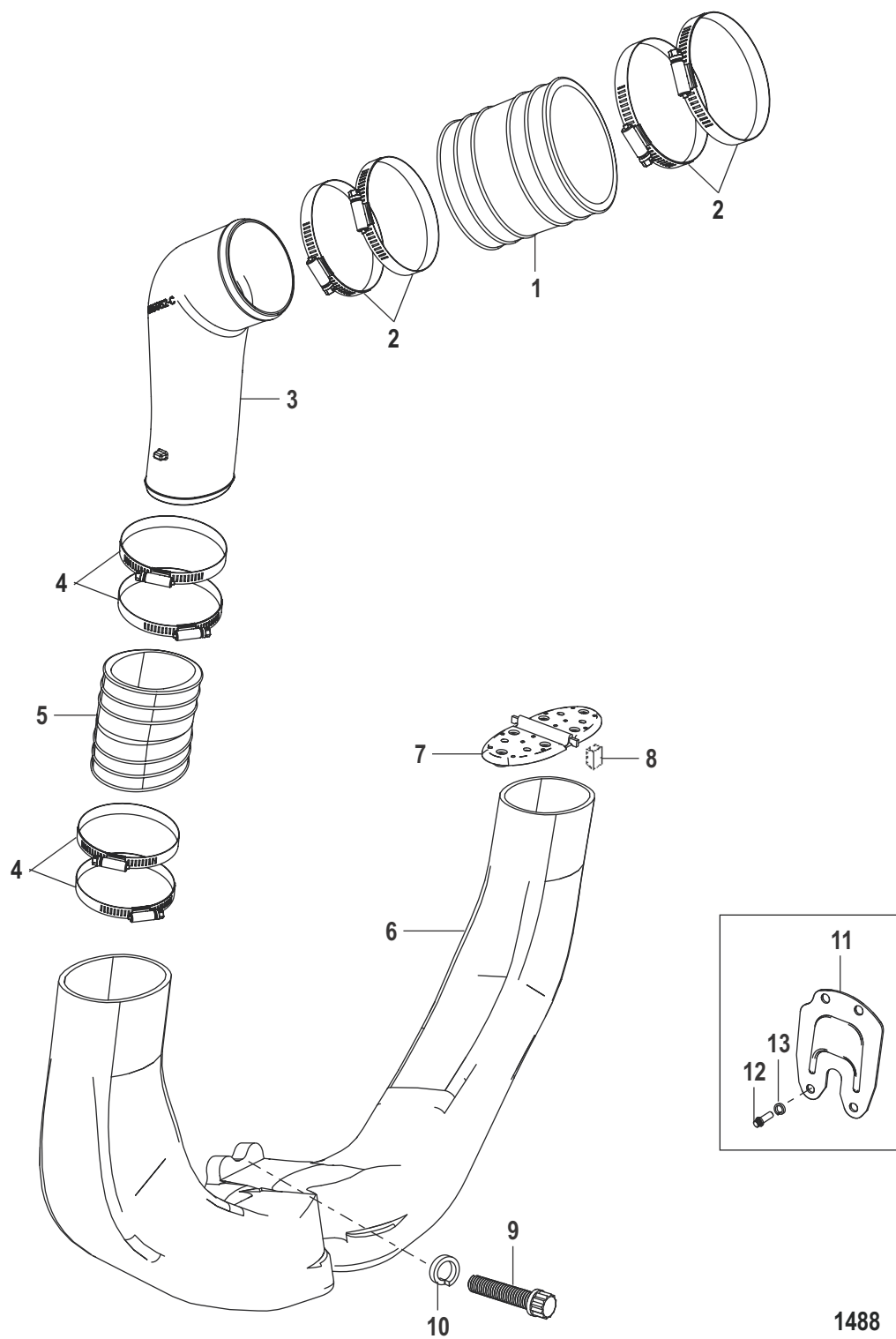


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Power Steering Components

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	16792A39	PUMP ASSEMBLY Power Steering		1	
2	0016	41877	STUD (M10)		2	
3	0036	95805	CAP		1	
4	0000	861578	PULLEY		1	
5	0000	862082T	BRACE Power Steering		1	
6	0010	40001188	SCREW (M10 x 20)		2	
7	0011	90517	NUT (M10)		2	
8	0032	862878	PRESSURE HOSE	(Fittings on Both Ends)	1	
9	0025	89879	O-RING (.301 x .064)		1	
10	0025	806232	O-RING (.239 x .064)		1	
11	0032	8062215	HOSE	(Fitting on One End)	1	
12	0025	89879	O-RING (.301 x .064)		1	
13	0032	5251914	HOSE (53.00 Inches Bulk) Pump to Oil Cooler (37 Inch)		1	
14	0054	815504105	CLAMP Worm Gear (11-18 mm) Hose		3	
15	0023	905201	SPACER (.750 x .250)		1	
16	0000	861554T	COOLER Power Steering		1	
17	0010	816585	SCREW (.312-18 x .875)	Metal Cooler	1	
17	0010	8M2016106	SCREW (.312 x 1.25)	Composite Cooler (Included with 861554T02)	1	
NS	0022	806231	COUPLER		1	
NS	0019	8079921	COVER Hose Clamp End	(.25 Inside Diameter)	AR	
NS	0019	8079923	COVER Hose Clamp End	(.375 Inside Diameter)	1	
NS	0000	77054	TIE STRAP (14.50 Inches)		1	

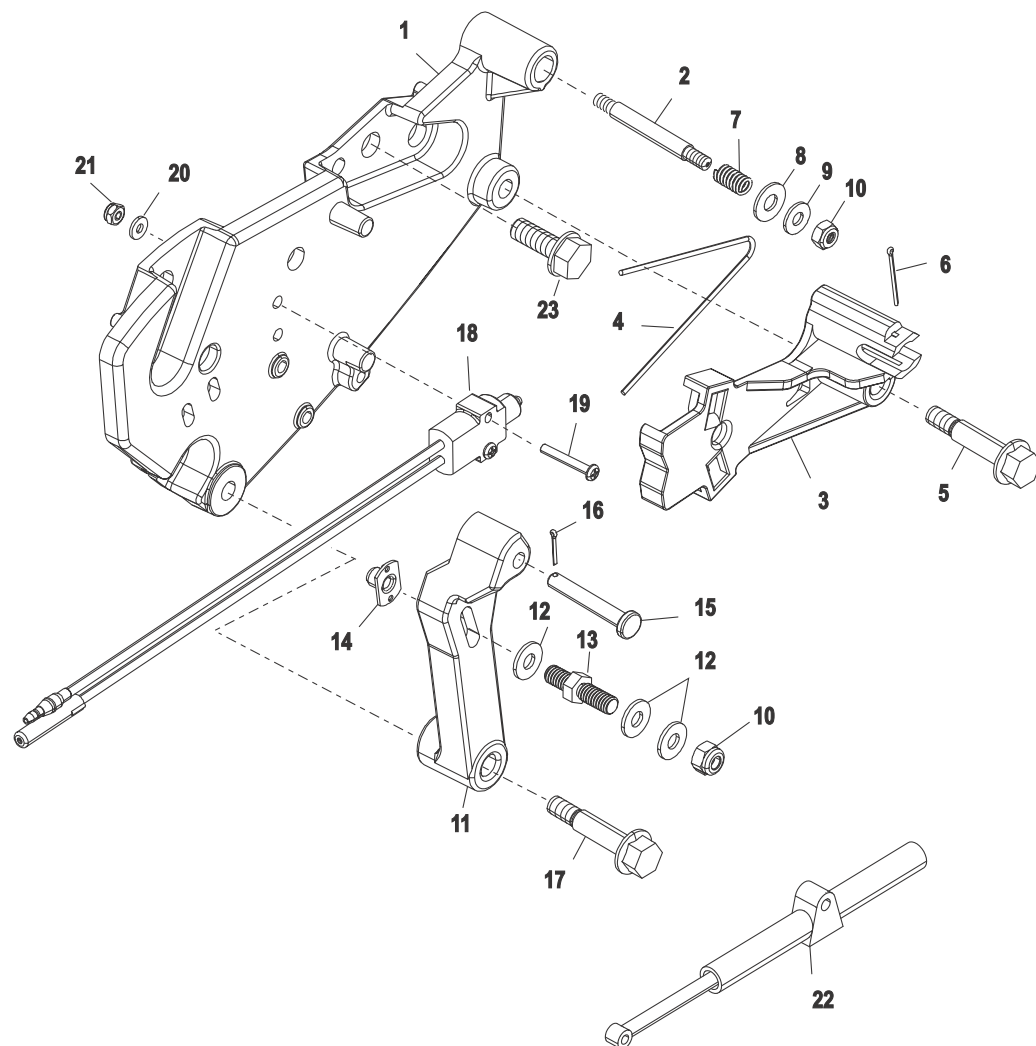
Exhaust System



Exhaust System

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0032	44348T	TUBE Exhaust	(Standard)	2	
2	0054	815504272	CLAMP Worm Gear		8	
3	0000	11086T	ELBOW Exhaust	(Port)(Without Risers)	1	
3	0000	14343T	ELBOW Exhaust	(Starboard)(With Out Risers)	1	
3	0000	14801A1	ELBOW KIT Exhaust	(Use with 3 Inch Riser Kit)	1	
4	0054	815504272	CLAMP Worm Gear		8	
5	0032	14358T	TUBE Exhaust		2	
6	0000	807130A4	PIPE Exhaust		1	
7	0000	807166A1	SHUTTER ASSEMBLY Water		2	
8	0025	807167	GROMMET		4	
9	0010	58640	SCREW (.375-16 x 1.25)		4	
10	0013	41471	LOCKWASHER (.375)		4	
NS	0019	8079923	COVER Hose Clamp End		AR	
11	0000	861776A2	PLATE KIT Block Off	(Through Transom Exhaust)	1	
12	0010	98794	SCREW (.375-16 x 1.00)	(Through Transom Exhaust)	4	
13	0013	41471	LOCKWASHER (.375)	(Through Transom Exhaust)	4	

Shift Bracket (Alpha Engines)(SN-0M659999 and Below)

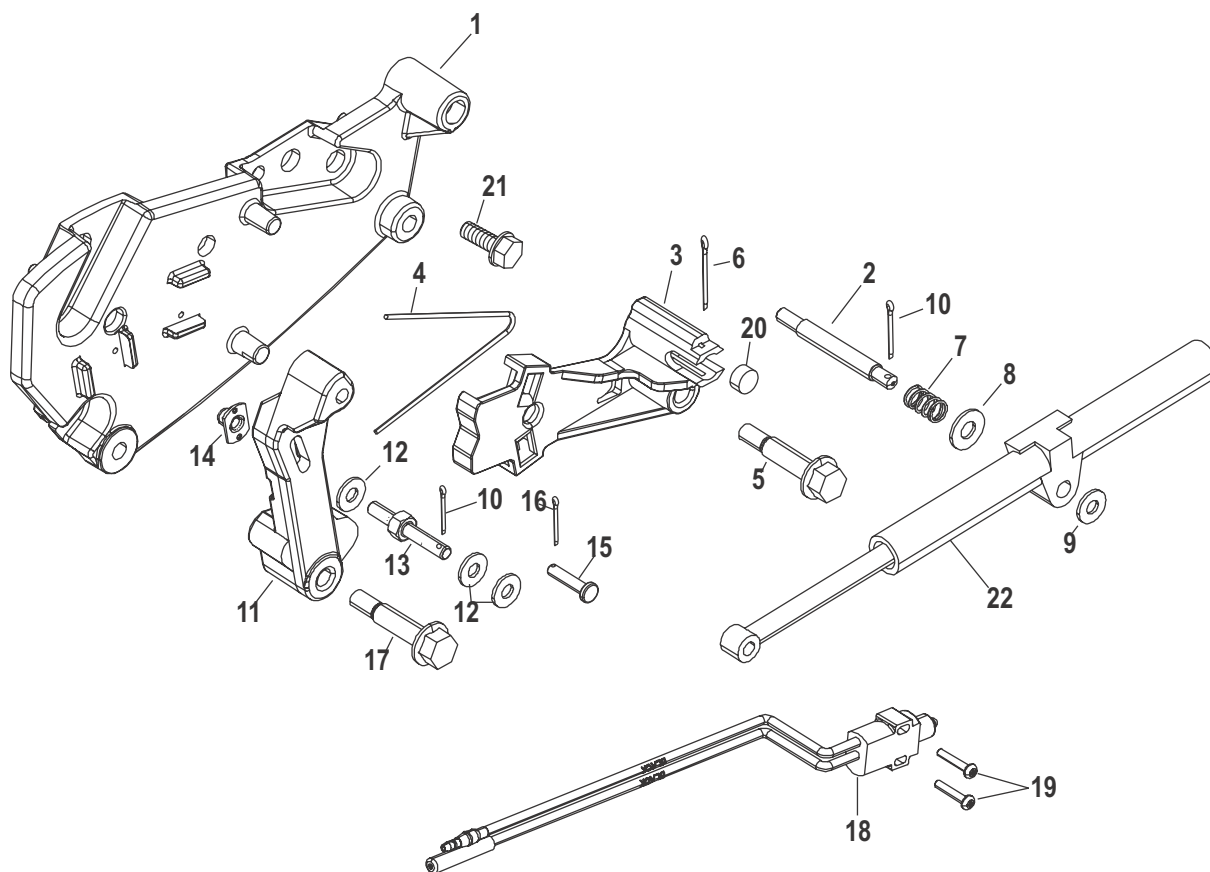


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Shift Bracket (Alpha Engines)(SN-0M659999 and Below)

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	807962A10	BRACKET ASSEMBLY		1	
2	0016	8140021	STUD (.250 x 2.870)		1	
3	0000	13051A8	LEVER ASSEMBLY Actuating		1	
4	0024	862850	SPRING Yellow Dot		1	
5	0010	13743	SCREW (.312-18 x 1.843) Shoulder		1	
6	0018	32857	COTTER PIN		1	
7	0024	98880	SPRING		1	
8	0012	56720	WASHER (.330 x .750 x .060) Stainless Steel		1	
9	0012	35462	WASHER (.2656 x .625 x .0625) Stainless Steel		1	
10	0011	8267119	NUT (.250-28)		2	
11	0000	13898A3	LEVER ASSEMBLY Shift		1	
12	0012	35462	WASHER (.2656 x .625 x .0625) Stainless Steel		3	
13	0016	961123	STUD (.250-28 x 1.90)		1	
14	0011	63341	TEE NUT		1	
15	0017	814001	PIN Clevis		1	
16	0018	21071	COTTER PIN		1	
17	0010	13743	SCREW (.312-18 x 1.843) Shoulder		1	
18	0087	814281A5	SWITCH ASSEMBLY Shift Interrupt		1	
19	0010	860077	SCREW (#6-32 x 1.00)		2	
20	0012	11303	WASHER		2	
21	0011	F1669	NUT (#6-32)		2	
22	0000	813995A1	GUIDE ASSEMBLY Spring		1	
23	0010	657461	SCREW AND LOCKWASHER (.250-20 x .625)		3	

Shift Bracket (Alpha Engines)(SN-0M660000 and Up)



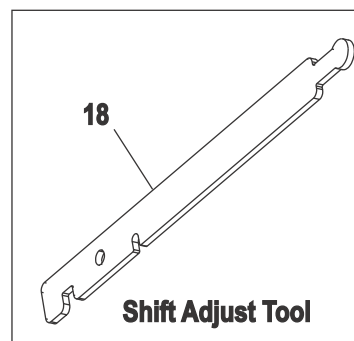
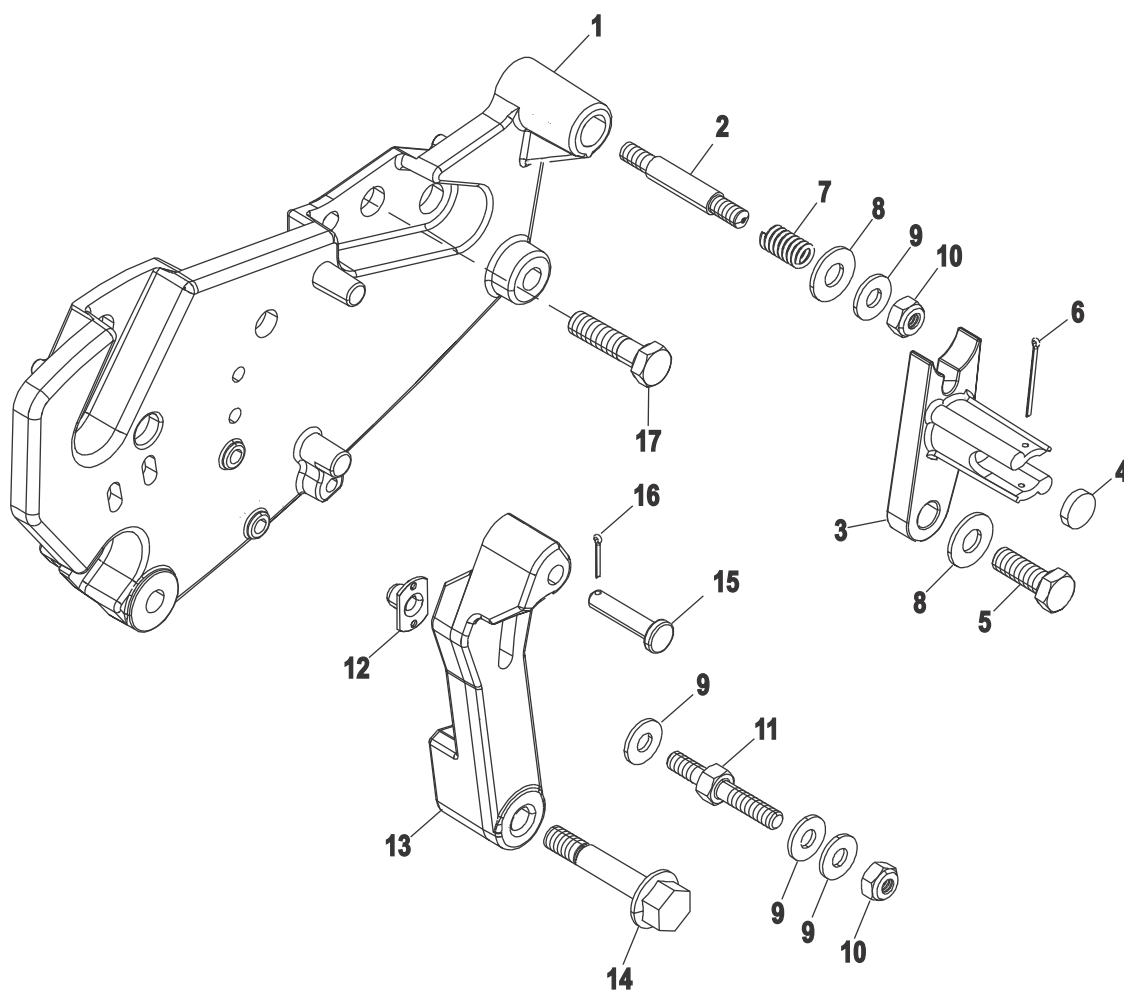
2583

Shift Bracket (Alpha Engines)(SN-0M660000 and Up)

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	807962A14	BRACKET ASSEMBLY Shift		1	
2	0016	865149A01	STUD With Cotter Pin		1	
3	0000	865433A01	LEVER ASSEMBLY Actuator		1	
4	0024	864907	SPRING		1	
5	0010	13743	SCREW (.312-18 x 1.843) Shoulder		1	
6	0018	328571	COTTER PIN		1	
7	0024	98880	SPRING		1	
8	0012	56720	WASHER (.330 x .750 x .060) Stainless Steel		1	
9	0012	35462	WASHER (.2656 x .625 x .0625) Stainless Steel		1	
10	0018	210711	COTTER PIN		2	
11	0000	13898A05	LEVER ASSEMBLY Shift		1	
12	0012	35462	WASHER (.2656 x .625 x .0625) Stainless Steel		3	
13	0016	865393A01	STUD With Cotter Pin		1	
14	0011	63341	TEE NUT		1	
15	0017	814001	PIN Clevis		1	
16	0018	210711	COTTER PIN Cotter		1	
17	0010	13743	SCREW (.312-18 x 1.843) Shoulder		1	
18	0087	814281A09	SWITCH Shift Interrupt		1	
19	0010	865147	SCREW (#6-32 x .750) Stainless Steel		2	
20	0023	98828	SPACER		1	
21	0010	657461	SCREW AND LOCKWASHER (.250- 20 x .625)		3	
22	0000	813995A1	GUIDE ASSEMBLY Spring		1	

Shift Bracket (Alpha Engines)(SN-0M660000 and Up)

Shift Bracket (Bravo Engines)(SN-0M659999 and Below)

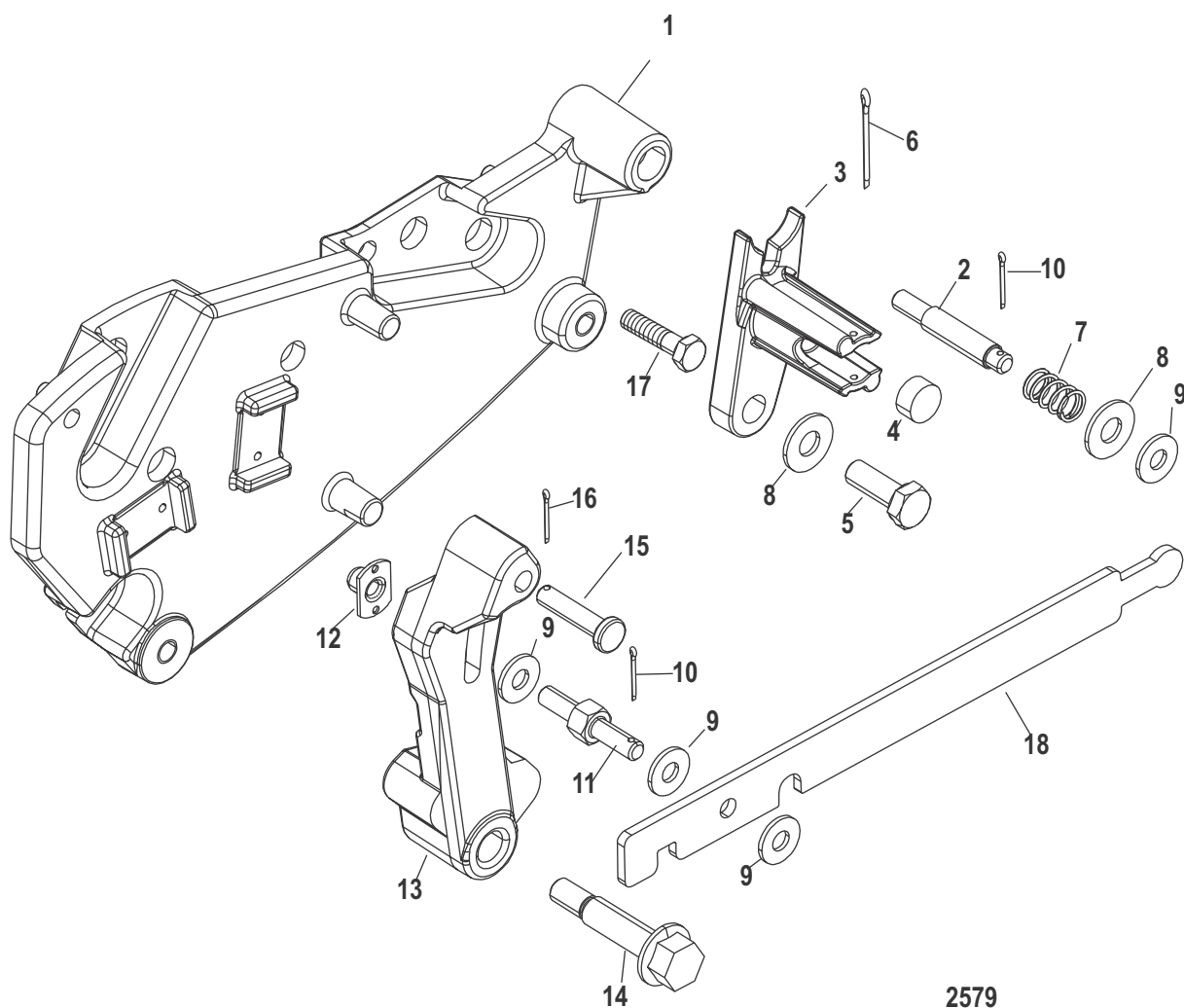


1995

Shift Bracket (Bravo Engines)(SN-0M659999 and Below)

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	807962A10	BRACKET ASSEMBLY		1	
2	0016	987981	STUD (.250-20/.250-28 x 2.120)		1	
3	0000	12381F1	RETAINER		1	
4	0023	98828	SPACER		1	
5	0010	53167	SCREW (.312-18 x .880)		1	
6	0018	32857	COTTER PIN		1	
7	0024	98880	SPRING		1	
8	0012	56720	WASHER (.330 x .750 x .060) Stainless Steel		2	
9	0012	35462	WASHER (.2656 x .625 x .0625) Stainless Steel		4	
10	0011	8267119	NUT (.250-28)		2	
11	0016	961123	STUD (.250-28 x 1.90)		1	
12	0011	63341	TEE NUT		1	
13	0000	13898A3	LEVER ASSEMBLY Shift		1	
14	0010	13743	SCREW (.312-18 x 1.843) Shoulder		1	
15	0017	68402	PIN (.250 x 1.13) Clevis		1	
16	0018	21071	COTTER PIN		1	
17	0010	657461	SCREW AND LOCKWASHER (.250-20 x .625)		3	
18	0091	12427	TOOL Shift Adjust		1	

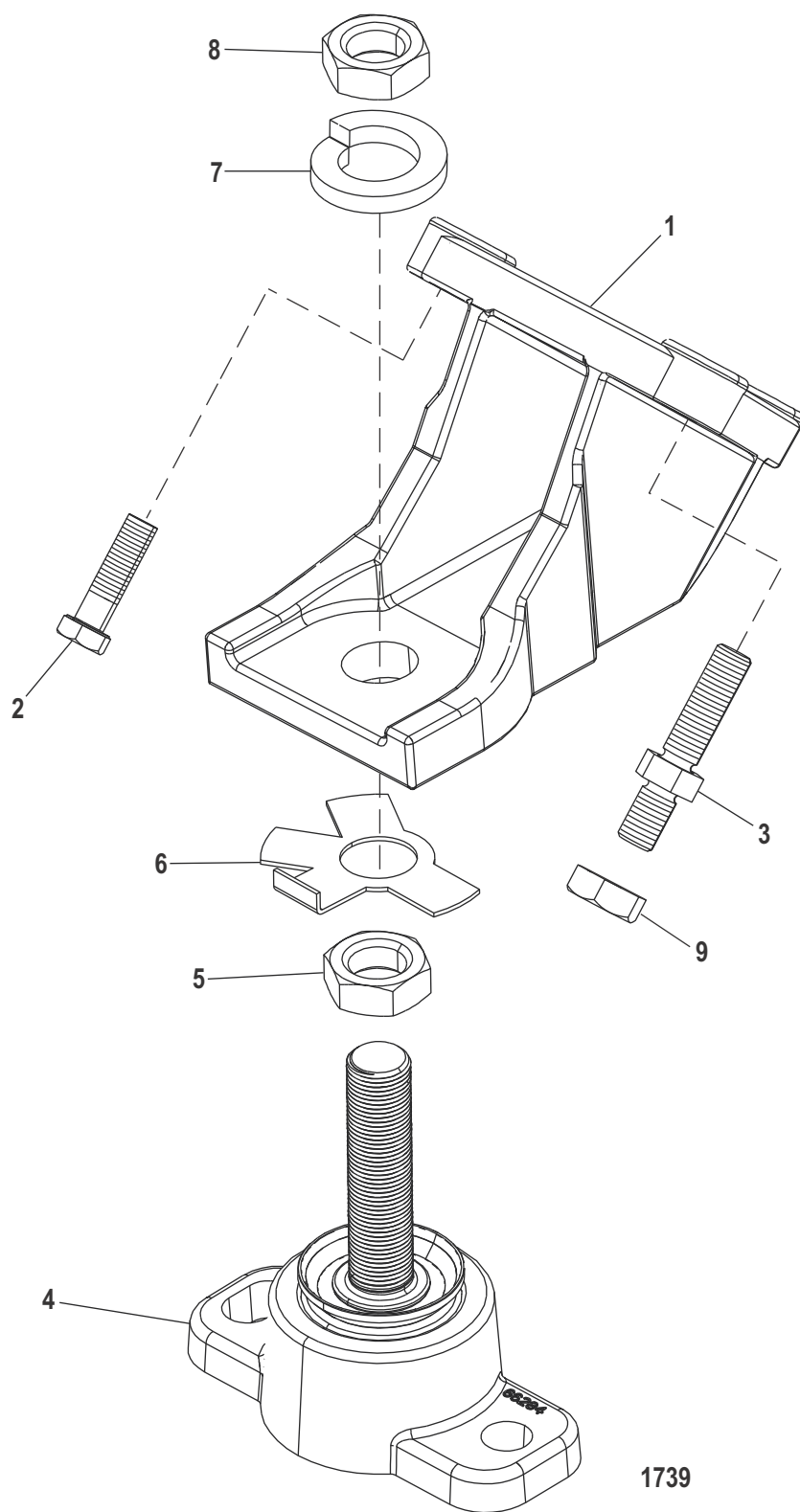
Shift Bracket (Bravo Engines)(SN-0M660000 and Up)



Shift Bracket (Bravo Engines)(SN-0M660000 and Up)

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	807962A14	BRACKET ASSEMBLY Shift		1	
2	0016	865154A01	STUD With Cotter Pin		1	
3	0000	865434A01	RETAINER With Cotter Pin		1	
4	0023	98828	SPACER		1	
5	0010	53167	SCREW (.312-18 x .880)		1	
6	0018	328571	COTTER PIN		1	
7	0024	98880	SPRING		1	
8	0012	56720	WASHER (.330 x .750 x .060) Stainless Steel		2	
9	0012	35462	WASHER (.2656 x .625 x .0625) Stainless Steel		4	
10	0018	210711	COTTER PIN		2	
11	0016	865393A01	STUD With Cotter Pin		1	
12	0011	63341	TEE NUT		1	
13	0000	863911A11	LEVER ASSEMBLY Shift		1	
14	0010	13743	SCREW (.312-18 x 1.843) Shoulder		1	
15	0017	68402	PIN (.250 x 1.13) Clevis		1	
16	0018	210711	COTTER PIN		1	
17	0010	4010716	SCREW (M8 x 16)		3	
18	0091	12427	TOOL Shift Adjust		1	

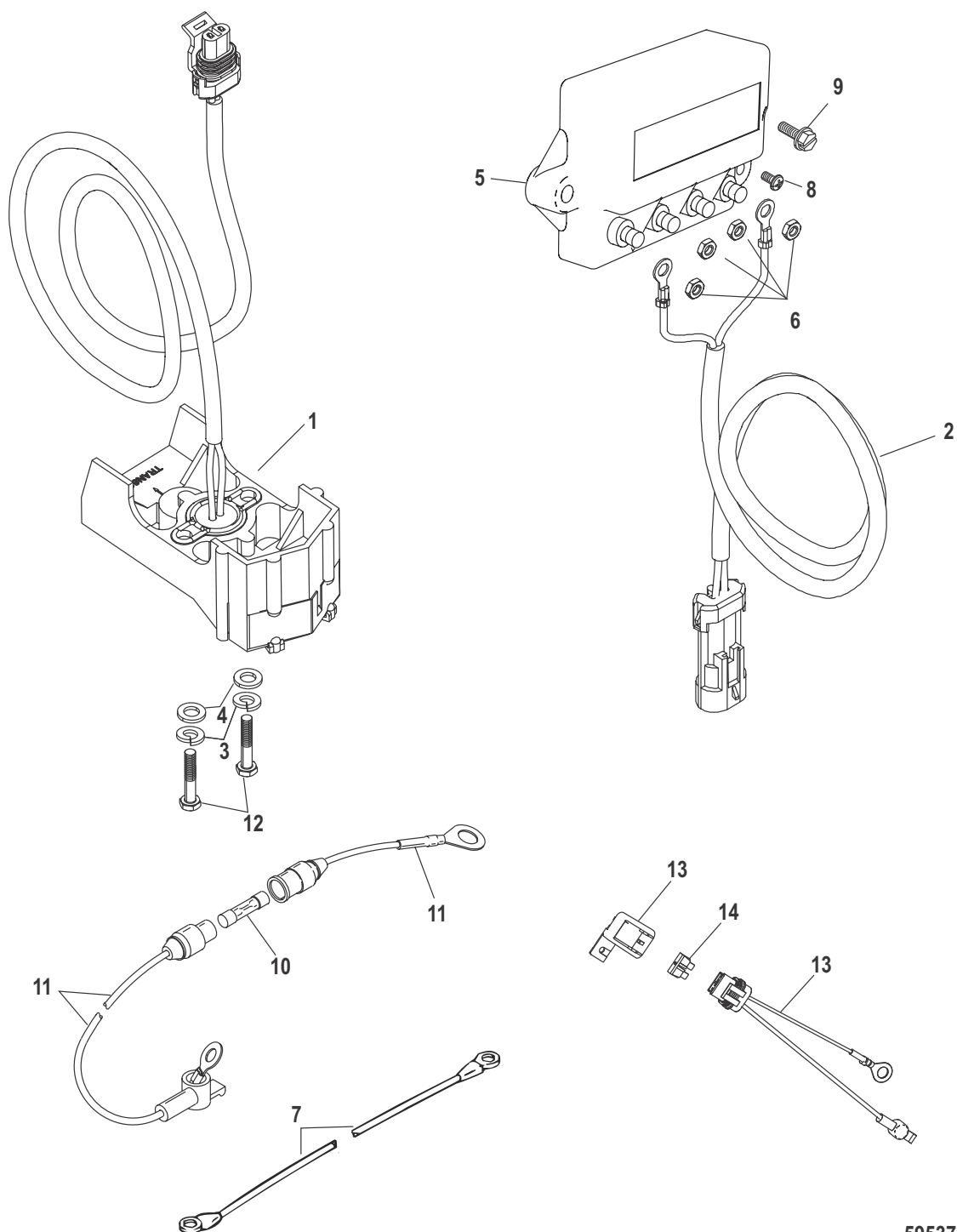
Engine Mounts



Engine Mounts

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	79550A1	BRACKET Mount		2	
2	0010	68101	SCREW (.375-16 x 1.375)		4	
3	0016	805357	STUD (.375-16 x 2.130)		2	
4	0000	66284A2	BASE ASSEMBLY		2	
5	0011	20739	NUT (.750-16) Jam		2	
6	0014	12657	TAB WASHER Tab		2	
7	0013	68102	LOCKWASHER (.750)		2	
8	0011	20739	NUT (.750-16) Jam		2	
9	0011	860069	NUT (.375-16)		2	

Mercathode Components



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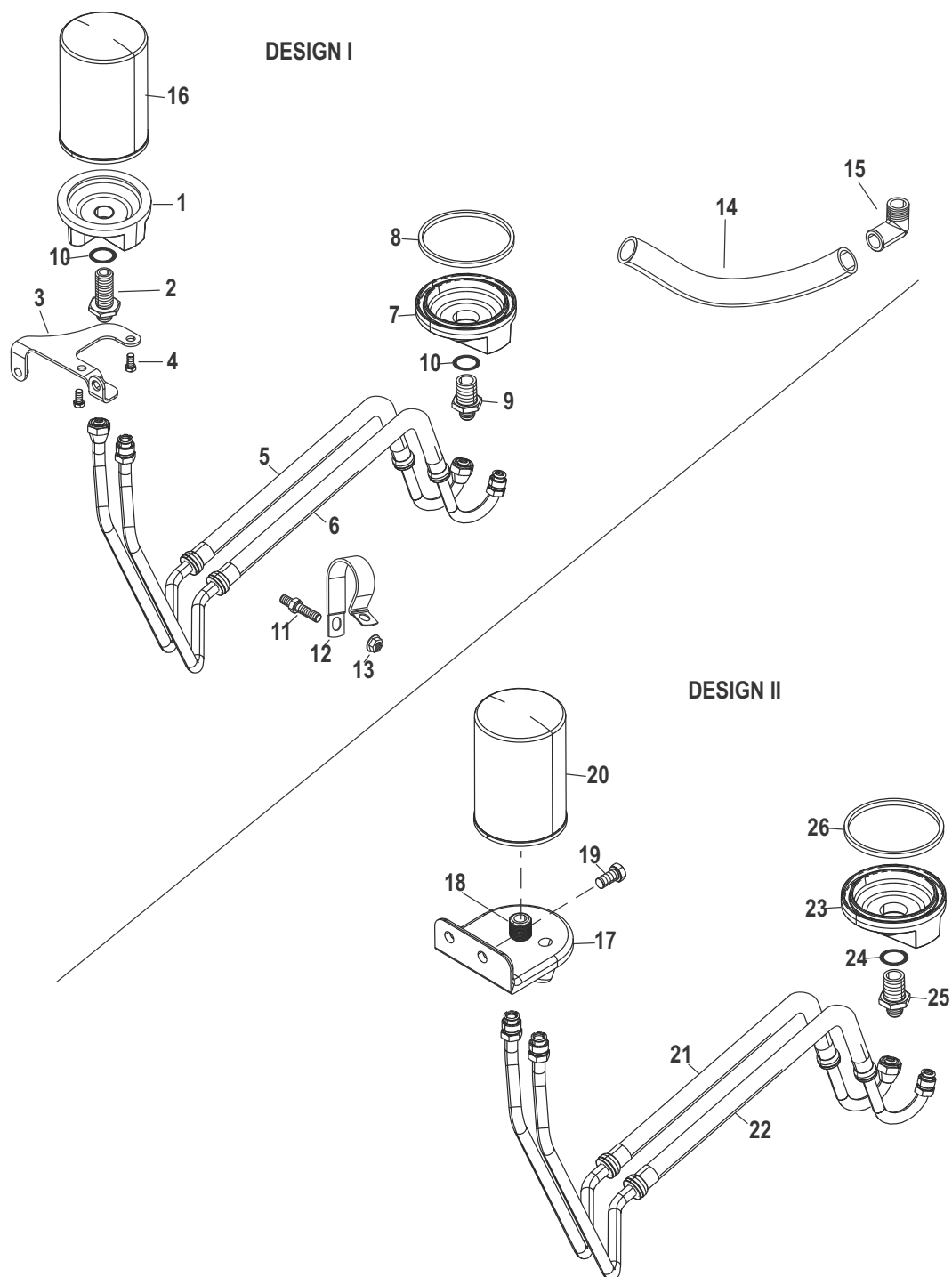
Mercathode Components

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	98869A11	ELECTRODE ASSEMBLY	(Use Without Quick Connectors)	1	
1	0000	98869A16	ELECTRODE ASSEMBLY	(With Quick Connectors) [0M640000] & Up	1	[1]
2	0084	865181A01	HARNESS ASSEMBLY Mercathode		1	
3	0013	26992	LOCKWASHER (.250) Stainless Steel		2	
4	0012	29245	WASHER (.281 x .500 x .060) Stainless Steel		2	
5	0000	42600A3	CONTROLLER ASSEMBLY		1	
6	0011	68219	NUT (#10-32) Stainless Steel		4	
7	0084	88543A3	CABLE ASSEMBLY		1	
8	0010	62568	SCREW (#10-16 x .375)		1	
9	0010	4010516	SCREW (M5 x 16) Stainless Steel		2	
10	0088	79091	FUSE 20 Ampere		1	
11	0084	95084A9	CABLE ASSEMBLY (91.00 Inches) Red/Purple Strip		1	
11	0084	95084A10	CABLE ASSEMBLY (5.00 Inches) Red		1	
12	0010	69067	SCREW (.250-20 x 1.375)		2	
13	0084	8M0060271	CABLE ASSEMBLY		1	
14	0000	862646	FUSE Tan - 5 Ampere		1	

PART NOTES:

[1] - Component of Long Block Assembly

Remote Oil Filter (Accessory Kit)



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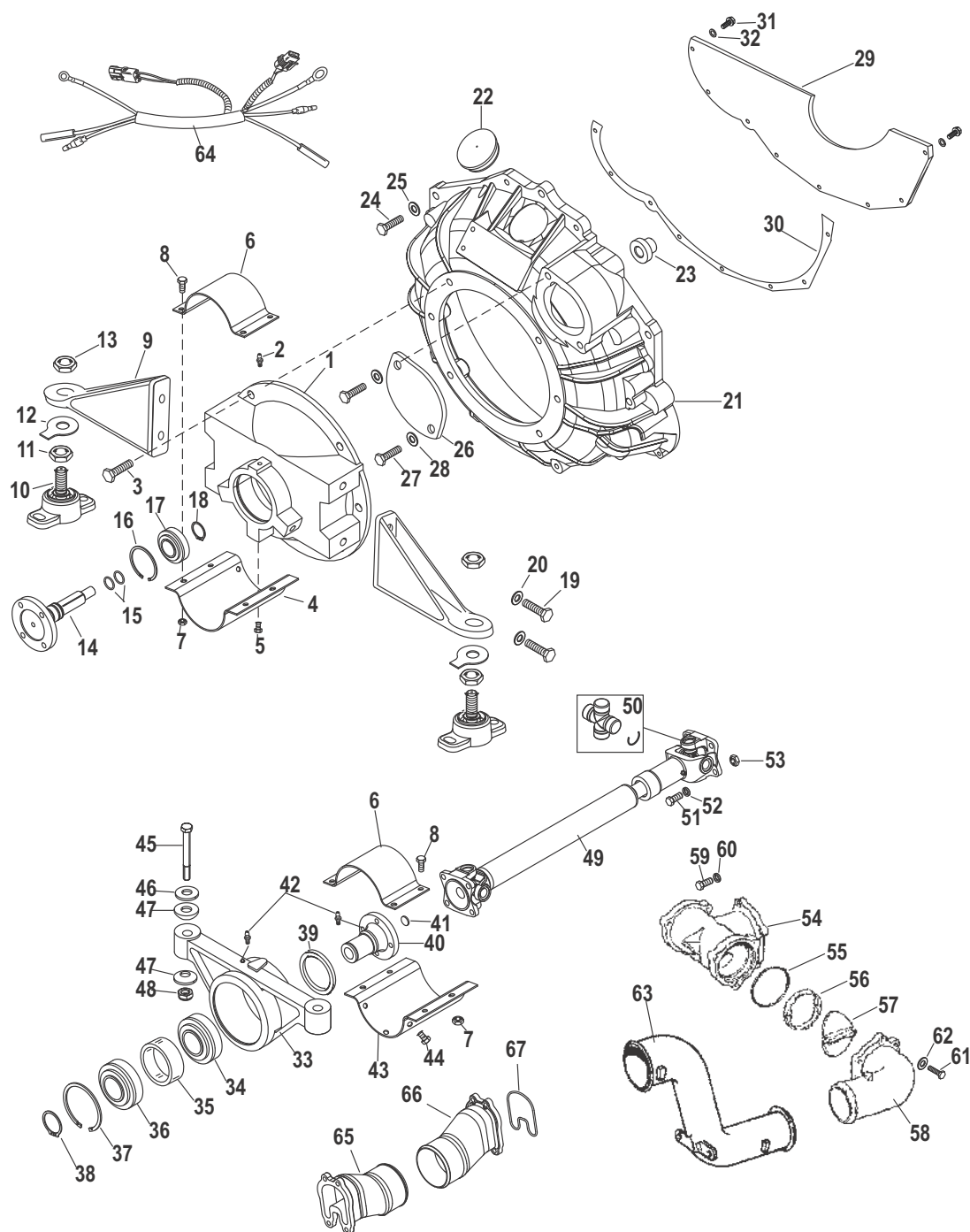
Remote Oil Filter (Accessory Kit)

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0000	807459A09	FILTER KIT Remote Oil Design I	[0M614999] & Below	1	
1	0000	806329T	ADAPTER Oil Filter		1	
2	0022	806328	FITTING Adaptor		1	
3	0000	807459T	BRACKET Oil Adaptor		1	
4	0010	98257	SCREW (.312-18 x .500)		2	
5	0032	860208	HOSE ASSEMBLY Oil To Adaptor		1	
6	0032	860207A1	HOSE ASSEMBLY Oil From Adaptor		1	
7	0000	818400A1	ADAPTER		1	
8	0027	91892	GASKET		1	
9	0022	806121	FITTING		1	
10	0026	42077	SEAL		2	
11	0016	805357	STUD (.375-16 x 2.130)		1	
12	0054	816398	CLIP Hose		1	
13	0011	860069	NUT (.375-16)		1	
14	0032	3322070	HOSE (48.00 Inches Bulk)		1	
15	0022	36305T	ELBOW (90 Degree)		1	
16	0035	802885Q	FILTER Oil	(Quicksilver Brand)	1	[1]
16	0035	802885T	FILTER Oil	(Mercury Brand)	1	[1]
-	0000	864990A1	FILTER KIT Remote Oil Design II	[0M615000] & Up	1	
17	0000	863732T1	BRACKET Oil Filter		1	
18	0022	863485	FITTING		1	
19	0010	98261	SCREW (.375-16 x .750)		2	
20	0035	802885Q	FILTER Oil Quicksilver Brand		1	[1]
20	0035	802885T	FILTER Oil Mercury Brand			[1]
21	0032	864924	HOSE Oil To Adaptor		1	
22	0032	864925	HOSE Oil From Adaptor		1	
23	0000	818400A1	ADAPTER		1	
24	0026	42077	SEAL		1	[2]
25	0022	806121	FITTING		1	
26	0027	91892	GASKET		1	[2]
-	0027	861246A98	GASKET SET Engine Overhaul		1	

PART NOTES:

- [1] - Alternate part numbers:
- 14957Service Part
- 802885QQS
- 802885TMPP
- [2] - Component of Engine Overhaul Gasket Set 861246A98

Jackshaft Components

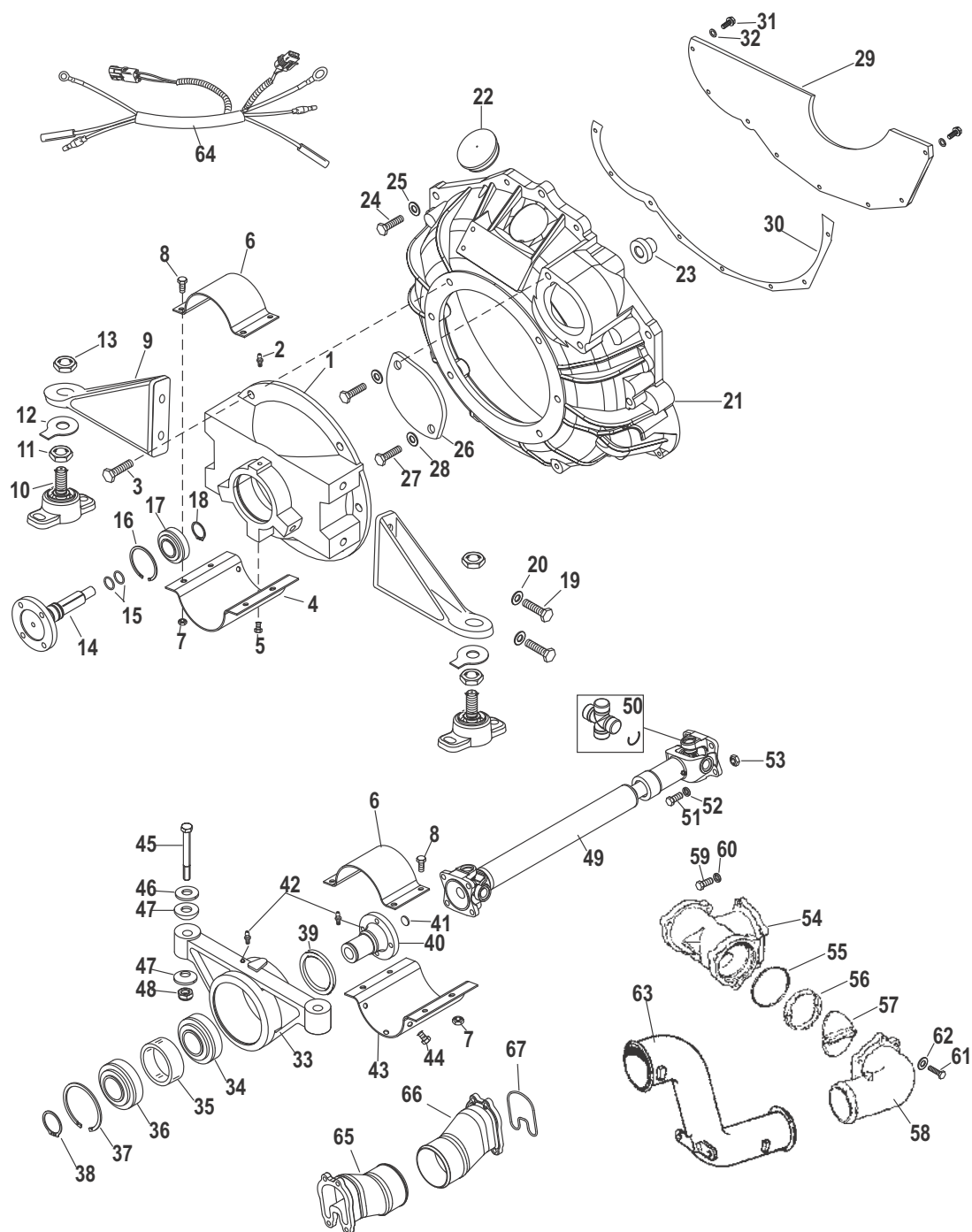


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Jackshaft Components

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	93911A4	HOUSING ASSEMBLY Shaft Extension Support		1	
2	0022	74036	FITTING Grease		1	
3	0010	47651	SCREW (.437-14 x 1.50)		6	
4	0000	93918A1	SHIELD Lower Lower		1	
5	0010	96995	SCREW (.375-16 x .880)		3	
6	0000	93919A1	SHIELD Upper Upper		2	
7	0011	82670912	NUT (.375-16) Stainless Steel		8	
8	0010	96995	SCREW (.375-16 x .880)		8	
9	0000	93923A1	MOUNT ASSEMBLY Flywheel Housing		2	
10	0000	814263A1	BASE ASSEMBLY Mount Assembly		2	
11	0011	816331	NUT (.750-16) Jam		1	
12	0014	12657	TAB WASHER Tab		1	
13	0011	859126	NUT (.750-16)		1	
14	0000	93906A2	SHAFT Output		1	
15	0025	29845	O-RING (.924 x .103)		2	
16	0053	94104	RING Retaining		1	
17	0030	62780T	BEARING Ball		1	
18	0053	841897T	RING Retaining		1	
19	0010	47651	SCREW (.437-14 x 1.50)		4	
20	0013	32993	LOCKWASHER (.437)		4	
21	0000	814309A1	HOUSING ASSEMBLY		1	
22	0019	12304	PLUG Timing Window		1	
23	0023	49126	BUSHING Pilot		1	
24	0010	37612	SCREW (.375-16 x 1.250)		1	
24	0010	34353	SCREW (.375-16 x 1.00)		1	
24	0010	47688	SCREW (.375-16 x 2.750)		2	
25	0013	35048	LOCKWASHER (.375)		4	
26	0000	939201	PLATE Cover		1	
27	0010	92913	SCREW (.437-14 x .750)		2	
28	0013	32993	LOCKWASHER (.437)		2	
29	0000	818718A3	COVER KIT Flywheel Inspection		1	
30	0027	86015	GASKET Flywheel Inspection Cover		1	
31	0010	98253	SCREW (.250-20 x .500)		7	
32	0013	26992	LOCKWASHER (.250) Stainless Steel		7	
33	0000	817416A4	HOUSING ASSEMBLY Bearing		1	
34	0030	93944A2	BEARING SET Ball Includes Part Number 36		1	
35	0023	817417T	SPACER		1	
36	0030	93944A2	BEARING SET Ball Includes Part Number 34		1	
37	0053	93914	RING Retaining		1	
38	0053	93915	RING Retaining		1	
39	0026	93924	SEAL Oil		1	

Jackshaft Components



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Jackshaft Components

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
40		NSS	NOT SOLD SEPARATE Shaft-Input		1	
41	0019	93921	EXPANSION PLUG		1	
42	0022	74036	FITTING Grease		2	
43	0000	93918A1	SHIELD Lower Lower		1	
44	0010	76926	SCREW (.375-16 x .875)		3	
45	0010	57053	SCREW (.500-20 x 4.500)		2	
46	0012	35777	WASHER (.5156 x 1.375 x .125) Aluminum		2	
47	0012	42307	WASHER Spherical		4	
48	0011	82670817	NUT (.500-20)		2	
49	0045	94819T5	DRIVESHAFT ASSEMBLY (34.50 Inches)		1	
50	0000	61221T	CROSS AND BEARING With Clips		1	
51	0010	805159	SCREW (.437-20 x 1.500)		8	
52		NSS	NOT SOLD SEPARATE		8	
53	0011	82670815	NUT (.437-20)		8	
54	0000	98626A3	SEPARATOR Exhaust		1	
55	0025	35029	O-RING (78.97 X 3.53 MM)		2	
56	0000	60931	RETAINER		2	
57	0000	60930	SHUTTER Water Exhaust		2	
58	0000	94018A1	ELBOW ASSEMBLY Exhaust		2	
59	0010	37612	SCREW (.375-16 x 1.250)		4	
60	0013	35048	LOCKWASHER (.375)		4	
61	0010	58640	SCREW (.375-16 x 1.25)		6	
62	0013	58643	LOCKWASHER (.375)		6	
63	0000	44390T	ELBOW Exhaust		2	
64	0084	41575A11	HARNESS ASSEMBLY Extension		1	
65	0000	862268T1	TUBE		1	
66	0000	862268T2	TUBE		1	
67	0000	41802	SEAL Rubber		1	

PARTS INDEX

Part No.	Description	Pg.	Ref.no	Part No.	Description	Pg.	Ref.no
11086T	ELBOW Exhaust	70	3	11303	WASHER	72	20
11966	SCREW (.437-14 x 3.750)	36	27	119671	SCREW (.437-14 x 3.00)	36	26
11968	SCREW (.437-14 x 1.750)	36	25	11971	NUT (.312-18)	50	17
11971	NUT (.312-18)	54	13	11989	STUD (.312-18 x 1.6718)	50	14
11989	STUD (.312-18 x 1.6718)	54	9	12244	SCREW (.375-16 x 1.00)	58	31
12304	PLUG Timing Window	86	22	12381F1	RETAINER	76	3
12427	TOOL Shift Adjust	76	18	12427	TOOL Shift Adjust	78	18
12524	PLUG (.375-18 x .475) Brass PORT	58	7	12552	LIFTING EYE	62	12
12657	TAB WASHER Tab	80	6	12657	TAB WASHER Tab	86	12
12675A16	HOUSING ASSEMBLY Flywheel Flywheel	54	28	12675A18	HOUSING ASSEMBLY Flywheel Flywheel	54	28
12675A5	HOUSING ASSEMBLY Flywheel Flywheel	54	28	12675A7	HOUSING ASSEMBLY Flywheel Flywheel	54	28
13051A8	LEVER ASSEMBLY Actuating	72	3	13467	GROMMET (.88 Inside Diameter)	20	7
13510	WASHER	54	23	13524T1	WHEEL ASSEMBLY	16	5
13743	SCREW (.312-18 x 1.843) Shoulder	72	5	13743	SCREW (.312-18 x 1.843) Shoulder	72	17
13743	SCREW (.312-18 x 1.843) Shoulder	74	5	13743	SCREW (.312-18 x 1.843) Shoulder	74	17
13743	SCREW (.312-18 x 1.843) Shoulder	76	14	13743	SCREW (.312-18 x 1.843) Shoulder	78	14
138651	GASKET Oil Pan	50	10	13898A05	LEVER ASSEMBLY Shift	74	11
13898A3	LEVER ASSEMBLY Shift	72	11	13898A3	LEVER ASSEMBLY Shift	76	13
14070	SCREW (.250-20 x .625)	50	13	14242	BOLT (.250-20 x .875)	54	11
14243	BOLT (.250-20 x 1.750)	54	12	14256	REINFORCEMENT	50	16
14257	REINFORCEMENT	50	15	14263	PIN Dowel Dowel - Oil Seal Housing Locating	54	14
14343T	ELBOW Exhaust	70	3	14358T	TUBE Exhaust	70	5
14801A1	ELBOW KIT Exhaust	70	3	14827	STUD (.250-20 x 2.180)	54	5
14883	SCREW (.375-16 x 1.12)	54	22	15001	SCREW (#8-16 x .875)	12	3
1589424	HOSE (16.50 Inches Bulk) Breather (10 Inch)	36	9	16792A39	PUMP ASSEMBLY Power Steering	68	1
17160	SPROCKET Crankshaft	40	25	17161T	CHAIN Timing	40	22
173391	PUSH ROD	36	12	17340T1	LIFTER Roller	44	10
17341	GUIDE Lifter	44	9	17344	SCREW	36	3
17346	SCREW Oil Pump	50	2	17467	GASKET Rocker Cover	36	4
18484A3	COVER	22	3	18643A5	COUPLING ASSEMBLY	54	20
18644	BUMPER Rubber	54	21	187101	CAP Oil Fill	36	2
1940971	HOSE (54.00 Inches Bulk)	10	7	20084	WASHER (.328 x .562 x .062)	8	9
20084	WASHER (.328 x .562 x .062)	22	20	20553	WASHER (.406 x .734 x .063)	16	27
20572	WASHER (.390 x .750 x .093)	54	27	20572	WASHER (.390 x .750 x .093)	56	37
20739	NUT (.750-16) Jam	80	5	20739	NUT (.750-16) Jam	80	8
21071	COTTER PIN	72	16	21071	COTTER PIN	76	16
210711	COTTER PIN	74	10	210711	COTTER PIN Cotter	74	16
210711	COTTER PIN	78	10	210711	COTTER PIN	78	16
21908	NUT (.312-18) Cad Plated	66	16	23720	RING Retaining	66	12
24323	SET SCREW (.250-20 x 1.25)	12	13	24664	WASHER (M4 x 20)	22	23
26079A2	PLATE KIT Wire Harness Mount	12	2	26419	NUT (#8-32) Brass	12	26
26825	WASHER (.328 x .750 x .06)	22	20	26992	LOCKWASHER (.250) Stainless Steel	12	23
26992	LOCKWASHER (.250) Stainless Steel	82	3	26992	LOCKWASHER (.250) Stainless Steel	86	32
26995	LOCKWASHER (#8) Stainless Steel	12	25	26995	LOCKWASHER (#8) Stainless Steel	22	12
26996	LOCKWASHER (#10) Stainless Steel	6	6	26996	LOCKWASHER (#10) Stainless Steel	12	19
26996	LOCKWASHER (#10) Stainless Steel	14	35	26996	LOCKWASHER (#10) Stainless Steel	16	24
26996	LOCKWASHER (#10) Stainless Steel	44	18	26996	LOCKWASHER (#10) Stainless Steel	62	4
27339	WASHER	50	27	29245	WASHER (.281 x .500 x .060) Stainless Steel	22	17
29245	WASHER (.281 x .500 x .060) Stainless Steel	82	4	29250	NUT (.312-24)	20	16
29845	O-RING (.924 x .103)	86	15	32132	SCREW (.375-16 x 1.750)	40	6
32132	SCREW (.375-16 x 1.750)	56	38	32219	NUT (.375-16)	8	20
32219	NUT (.375-16)	56	39	32219	NUT (.375-16)	66	19
32515	SCREW (.437-20 x 2.50)	40	15	32561	PLUG Pipe - Allen Head (.250-18)	20	13
32783	RETAINER Three Wire	16	19	32784	RETAINER Four Wire	16	20
32803	PLUG Pipe (.375-18) Brass	62	2	32834	WASHER (.9375 x 1.750 x .172)	56	34
32857	COTTER PIN	72	6	32857	COTTER PIN	76	6
328571	COTTER PIN	74	6	328571	COTTER PIN	78	6
32974	FITTING (.125-27) Adaptor	14	33	32993	LOCKWASHER (.437)	86	20
32993	LOCKWASHER (.437)	86	28	33047	SCREW	22	11
3322070	HOSE (48.00 Inches Bulk)	84	14	33395	GASKET Manifold	58	5
33465	O-RING	66	2	33734	LOCKWASHER (.500)	56	35

PARTS INDEX

Part No.	Description	Pg.	Ref.no	Part No.	Description	Pg.	Ref.no
342271	SEALING COMPOUND (16 Ounce) Where Applicable	44	-	34270	EXPANSION PLUG (1.625) Engine Core Hole	54	2
34352	SCREW (.375-24 x .875)	40	13	34353	SCREW (.375-16 x 1.00)	8	16
34353	SCREW (.375-16 x 1.00)	8	28	34353	SCREW (.375-16 x 1.00)	86	24
34466	KEY Crankshaft	44	4	344863	GASKET	16	12
34500	SCREW (.312-18 x .625)	44	14	34516	NUT	36	21
34521	STUD	36	23	34522	STUD	36	23
34714	WASHER	58	25	34714	WASHER	58	35
34897	GASKET Water Pump	40	3	35029	O-RING (78.97 X 3.53 MM)	88	55
35048	LOCKWASHER (.375)	56	41	35048	LOCKWASHER (.375)	86	25
35048	LOCKWASHER (.375)	88	60	35312	PIN Dowel (1/4 In. Diameter)	44	12
35312	PIN Dowel (1/4 In. Diameter) Alignment,Oil Pump	50	7	35329	ARM KIT Rocker	36	19
35331	BALL Rocker Arm	36	20	35342	STUD (.312-24/.375-16 x 2.5625)	40	5
35366	SCREW	50	21	35462	WASHER (.2656 x .625 x .0625) Stainless Steel	12	14
35462	WASHER (.2656 x .625 x .0625) Stainless Steel	72	9	35462	WASHER (.2656 x .625 x .0625) Stainless Steel	72	12
35462	WASHER (.2656 x .625 x .0625) Stainless Steel	74	9	35462	WASHER (.2656 x .625 x .0625) Stainless Steel	74	12
35462	WASHER (.2656 x .625 x .0625) Stainless Steel	76	9	35462	WASHER (.2656 x .625 x .0625) Stainless Steel	78	9
35777	WASHER (.5156 x 1.375 x .125) Aluminum	56	32	35777	WASHER (.5156 x 1.375 x .125) Aluminum	88	46
35785	SCREW (.375-16 x 3.250)	62	11	36183	RETAINER	50	5
36184	SHAFT	50	4	36305T	ELBOW (90 Degree)	84	15
37293T	SENDER ASSEMBLY	14	41	37293T	SENDER ASSEMBLY Oil Pressure	44	17
37340	O-RING	30	4	37372	PLUG Pipe (.500)	34	2
37372	PLUG Pipe (.500) (12-14) PORT	58	7	37493	NUT (.375-24)	48	5
37612	SCREW (.375-16 x 1.250)	56	38	37612	SCREW (.375-16 x 1.250)	86	24
37612	SCREW (.375-16 x 1.250)	88	59	38525	STUD	22	22
390721	PLUG Pipe (.125-27) Brass	58	3	39131	LOCKWASHER (.437)	40	16
40001134	SCREW (M8 x 25)	8	3	40001188	SCREW (M10 x 20)	8	18
40001188	SCREW (M10 x 20)	68	6	400211	NUT (M5) Stainless Steel	6	12
400212	NUT (M6) Stainless Steel	8	2	400247	LOCKWASHER (M8)	6	10
400247	LOCKWASHER (M8)	66	15	4010516	SCREW (M5 x 16) Stainless Steel	82	9
4010716	SCREW (M8 x 16)	78	17	41408	SCREW (#10-32 x 1.50)	12	10
41408	SCREW (#10-32 x 1.50)	16	23	41471	LOCKWASHER (.375)	70	10
41471	LOCKWASHER (.375)	70	13	41575A11	HARNESS ASSEMBLY Extension	88	64
415825	CLAMP Nylon Hose	10	8	41802	SEAL Rubber	88	67
41877	STUD (M10)	68	2	42077	SEAL	84	10
42077	SEAL	84	24	42307	WASHER Spherical	88	47
42600A3	CONTROLLER ASSEMBLY	82	5	428611	FITTING Pipe - Brass (.750-14)	58	2
428611	FITTING Pipe - Brass (.750-14)	58	17	428611	FITTING Pipe - Brass (.750-14)	58	22
428611	FITTING Pipe - Brass (.750-14)	58	28	43504	PIN Dowel	44	2
43504	PIN Dowel Flywheel	54	18	43749	SCREW (.375-16 x 5.750) Exhaust Elbow	58	19
43749	SCREW (.375-16 x 5.750)	58	34	44348T	TUBE Exhaust	70	1
44390T	ELBOW Exhaust	88	63	46982	FITTING (90 Degree)	64	16
47277	SCREW (.312-24 x .750)	40	8	47617	PIN	16	9
47651	SCREW (.437-14 x 1.50)	86	3	47651	SCREW (.437-14 x 1.50)	86	19
47688	SCREW (.375-16 x 2.750)	40	6	47688	SCREW (.375-16 x 2.750)	86	24
48340	PLUG (.250-18 x .41) Oil Galley	54	3	483471	SPRING	36	16
483481	CAP	36	17	48358	PLUG (.375)	34	3
49099	FITTING	54	25	49126	BUSHING Pilot	86	23
49146	PLUG Pipe	40	2	49734	SENDER	62	3
49955	GASKET Drain Screw	50	11	52188	GROMMET	36	5
5251914	HOSE (53.00 Inches Bulk) Pump to Oil Cooler (37 Inch)	68	13	530451	GASKET Lower Thermostat Housing	62	10
53167	SCREW (.312-18 x .880)	76	5	53167	SCREW (.312-18 x .880)	78	5
53336Q	STRAINER	26	4	53336Q	STRAINER	30	29
53338	VALVE ASSEMBLY Filter	44	20	53728	SCREW (.375-16 x 4.75)	58	6
54676	RETAINER Two Wire	16	18	54786	SCREW (.312-18 x 1.250)	44	21
547971	KEY	36	18	56393	SCREW (.437-20 x 1.75)	8	24
56720	WASHER (.330 x .750 x .060) Stainless Steel	72	8	56720	WASHER (.330 x .750 x .060) Stainless Steel	74	8
56720	WASHER (.330 x .750 x .060) Stainless Steel	76	8	56720	WASHER (.330 x .750 x .060) Stainless Steel	78	8
56800	PLUG Pipe (.0625-27)	22	14	56800	PLUG Pipe (.0625-27)	30	32
57053	SCREW (.500-20 x 4.500)	88	45	57583	SCREW (#8-32 x .375)	12	20

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Part No.	Description	Pg.	Ref.no	Part No.	Description	Pg.	Ref.no
57792	WASHER	8	5	58640	SCREW (.375-16 x 1.25)	70	9
58640	SCREW (.375-16 x 1.25)	88	61	58643	LOCKWASHER (.375)	88	62
59362T1	IMPELLER	66	5	59501A1	SHAFT	66	11
60930	SHUTTER Water Exhaust	88	57	60931	RETAINER	88	56
61221T	CROSS AND BEARING With Clips	88	50	62568	SCREW (#10-16 x .375)	82	8
62706	O-RING (.426 x .070)	14	40	62706	O-RING (.426 x .070)	58	12
62706	O-RING (.426 x .070)	64	14	62780T	BEARING Ball	86	17
62826A6	CABLE ASSEMBLY Ground (13.00 Inches) Black	56	40	63341	TEE NUT	72	14
63341	TEE NUT	74	14	63341	TEE NUT	76	12
63341	TEE NUT	78	12	63709A1	BOOT/TERMINAL KIT	16	16
63835	ELBOW 45 Degree	58	9	64015	NUT (.250-20)	12	15
64066	STUD (.375-16 x 2.750) Special	56	42	657461	SCREW AND LOCKWASHER (.250-20 x .625)	72	23
657461	SCREW AND LOCKWASHER (.250-20 x .625)	74	21	657461	SCREW AND LOCKWASHER (.250-20 x .625)	76	17
65868	STUD (.312-18/.312-24 x 2.120)	22	28	65970T1	BRACKET	16	22
66284A2	BASE ASSEMBLY	80	4	66686	SCREW (#10-32 x 1.00)	16	7
68101	SCREW (.375-16 x 1.375)	80	2	68102	LOCKWASHER (.750)	80	7
68219	NUT (#10-32) Stainless Steel	14	36	68219	NUT (#10-32) Stainless Steel	16	25
68219	NUT (#10-32) Stainless Steel	44	19	68219	NUT (#10-32) Stainless Steel	62	5
68219	NUT (#10-32) Stainless Steel	82	6	68402	PIN (.250 x 1.13) Clevis	76	15
68402	PIN (.250 x 1.13) Clevis	78	15	68513	SCREW (#10-32 x .375) Stainless Steel	12	18
69067	SCREW (.250-20 x 1.375)	82	12	70125A1	COVER Choke	22	10
71458	WASHER	40	17	72202	SCREW (#10-32 x 1.25)	16	7
72640	PLUG Expansion, Camshaft Bearing Hole	54	4	72785	SEAL	66	13
72961	BEARING Ball	66	10	73379	PLUG (.250-18)	58	16
73668	J-CLIP	34	7	74036	FITTING Grease	54	NS
74036	FITTING Grease	86	2	74036	FITTING Grease	88	42
74191	SCREW (.312-18 x 3.250)	66	3	75533	SPRING	62	15
756111	GASKET	36	24	76596	SCREW (.250-20 x 1.250)	54	16
76926	SCREW (.375-16 x .875)	88	44	77054	TIE STRAP (14.50 Inches)	68	NS
79023A91	FUSE ASSEMBLY 90 Ampere	6	8	79091	FUSE 20 Ampere	12	30
79091	FUSE 20 Ampere	82	10	79550A1	BRACKET Mount	80	1
79695	BOOT Insulator - Black	6	7	801861T1	RING SET Piston (Standard)	48	2
802555	VALVE Intake (Standard)	36	14	802556	CYLINDER HEAD ASSEMBLY Cylinder	36	22
802557T	PISTON ASSEMBLY Standard (Standard)	48	1	802558T	PISTON ASSEMBLY .030 Oversize (.030 Oversize)	48	1
802559	RING SET Piston (Standard)	48	2	802744T	VENTURI	26	20
802744T	VENTURI	30	21	802745T	VENTURI	26	20
802745T	VENTURI	30	21	802837A1	OIL Quarts @ 12 Mercury Brand	2	-
802837Q1	OIL Quarts @ 12 Quicksilver Brand	2	-	802839A1	OIL Gallons @ 6 - Mercury Brand	2	-
802839Q1	OIL Gallons @ 6 Quicksilver Brand	2	-	802885Q	FILTER Oil	2	-
802885Q	FILTER Oil	44	22	802885Q	FILTER Oil	84	16
802885Q	FILTER Oil Quicksilver Brand	84	20	802885T	FILTER Oil	2	-
802885T	FILTER Oil	84	16	802885T	FILTER Oil Mercury Brand	84	20
802893Q	FILTER Fuel/Water Separating - Quicksilver Brand	2	-	802893Q	FILTER Fuel/Water Separating - Quicksilver Brand	20	15
802893T	FILTER Fuel/Water Separating - Mercury Brand	2	-	803854	PLATE Baffle	26	15
803854	PLATE Baffle	30	23	803860T	CYLINDER HEAD ASSEMBLY Cylinder	36	22
804507	SEAL Valve	36	15	804689	SEAT KIT Inlet	26	14
804689	SEAT KIT Inlet	30	14	805026A1	FITTING	20	8
805027A1	FITTING ASSEMBLY	20	4	805062	O-RING (.530 x .082)	20	9
805063	O-RING (.301 x .070)	20	5	805140	PLATE	22	13
805159	SCREW (.437-20 x 1.500)	88	51	805185A36	DISTRIBUTOR ASSEMBLY	16	1
805218T	SENSOR	62	6	805295	STUD (.250-20/.250-28 x Special) (3 Inch)	22	6
8053281	FITTING Elbow (90 Degree - .125)	12	6	8053432	SCREW (.375-16 x 4.33)	6	3
805357	STUD (.375-16 x 2.130)	80	3	805357	STUD (.375-16 x 2.130)	84	11
805368T	BRACKET Electrical	12	16	805459	STUD Mercathode Mounting	12	28
805489T	BRACKET	22	21	805505A4	HOSE Oil Drain	50	22
805524	CLIP	50	26	805559	SCREW (.375-16 x .875) Stainless Steel	16	14
805563	CONNECTOR (.500 Inch NPTF To .500 Inch Inverted Flare)	34	5	805563	CONNECTOR (.500 Inch NPTF To .500 Inch Inverted Flare)	58	8
805564	SCREW (.250-20 x .750)	12	22	805564	SCREW (.250-20 x .750)	12	22
805570A2	COIL KIT	16	21	805605A1	SWITCH ASSEMBLY	14	34
805625	CLIP Dipsitck Tube	50	20	805759T1	CAP Distributor	16	2

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805760	GASKET	16	3	806121	FITTING	84	9
806121	FITTING	84	25	806193A36	RESERVOIR Lube Monitor	10	3
806193A36	RESERVOIR Lube Monitor	10	3	806193A37	RESERVOIR Lube Monitor	10	11
8062215	HOSE	68	11	806231	COUPLER	68	NS
806232	O-RING (.239 x .064)	68	10	806328	FITTING Adaptor	84	2
806329T	ADAPTER Oil Filter	84	1	806490T	SENDER	62	3
806608A1	PLUG KIT (.500-13) Royal Blue	14	39	806608A1	PLUG KIT (.500-13) Royal Blue	58	11
806608A1	PLUG KIT (.500-13) Royal Blue	64	13	806611T	MODULE Knock Control	12	9
806612T	SENSOR Knock	14	37	806616	CLAMP	64	2
8067051	FITTING Dual	14	38	8067271	CAP Drive Lube Monitor Lube Reservoir	10	4
8067271	CAP Drive Lube Monitor Lube Reservoir	10	12	806871	GASKET Thermostat Housing	62	7
806922	SLEEVE Thermostat	62	9	806926A1	ELBOW KIT Drain	58	10
806926A1	ELBOW KIT Drain	64	12	806949	NUT (M8-1.5)	6	4
806949	NUT (M8-1.5)	6	5	806950	BREAKER Circuit - 50 Ampere	12	17
807130A4	PIPE Exhaust	70	6	807151A14	BODY/IMPELLER KIT	66	1
807151A9	PUMP ASSEMBLY Sea Water Complete	66	-	807166A1	SHUTTER ASSEMBLY Water	70	7
807167	GROMMET	70	8	807252T2	THERMOSTAT 71DegreeC (160 Degree F)	62	8
807260A2	COVER KIT Flywheel	54	15	807296	NUT (.250-20)	54	NS
807356	SCREW (.312-18 x 2.680) (.312-18 X .625)	66	3	807453T	BRACKET Harness Mounting/Lifting Eye	12	4
807459A09	FILTER KIT Remote Oil Design I	84	-	807459T	BRACKET Oil Adaptor	84	3
807473A1	GASKET SET	34	9	807661	HOSE Transom Assembly to Power Steering Cooler	64	10
807688T	TUBE Oil Fill	36	11	807697	HOSE Thermostat Housing to Starboard Manifold	64	7
807726A2	ADAPTER	22	25	807729T	PULLEY	40	7
807730T	PULLEY Crankshaft	40	12	8077491	BRACKET	66	17
807757T	PULLEY ASSEMBLY Idler - Black 3 Inch Diameter	8	15	807849	STUD (.312-18/.312-24 x 3.380)	22	28
807918T	BRACKET Fuel Filter Base	20	17	807962A10	BRACKET ASSEMBLY	72	1
807962A10	BRACKET ASSEMBLY	76	1	807962A14	BRACKET ASSEMBLY Shift	74	1
807962A14	BRACKET ASSEMBLY Shift	78	1	8079821	GASKET	22	26
8079921	COVER Hose Clamp End	68	NS	8079923	COVER Hose Clamp End	64	3
8079923	COVER Hose Clamp End	68	NS	8079923	COVER Hose Clamp End	70	NS
808010	SCREW (.312-18 x 1.375)	34	6	808023T	STRAP Bracket - Reservoir Retainer	10	2
8080441	HOSE Molded Sea Water Pump To Power Steering Cooler	64	9	808570	RING SET Piston (.030 Oversize)	48	2
808624	CONNECTOR Lube Reservoir	10	5	808624	CONNECTOR Lube Reservoir	10	13
808675	CLIP Spring	26	31	808675	CLIP Spring	30	17
809463A1	SOLENOID KIT Starter	6	2	809520	CHECK BALL KIT	26	32
809520	CHECK BALL KIT	30	7	809825	RTV SILICONE (3 Ounce Tube) Metallic Blue Where Applicable	44	-
8099071	PUMP ASSEMBLY Oil	50	1	809909	SCREEN Oil Pump Pick Up	50	3
809910	PAN Oil	50	9	809992	VALVE Intake (Standard)	36	14
809995	COVER Rocker	36	1	810916	ARM	26	13
810916	ARM	30	9	810919	WASHER	26	11
810919	WASHER	30	8	810919	WASHER	30	10
8109201	ROD	26	8	8109201	ROD	30	5
810929003	GASKET SET Carburetor	30	30	8109292	GASKET SET	26	28
8109301	SCREW KIT	26	29	811658	CAMSHAFT	44	11
8116591	SPROCKET Camshaft	40	23	811662	RETAINER Lifter Guide	44	13
813054A2	COOLANT Antifreeze Quicksilver Brand	2	-	813995A1	GUIDE ASSEMBLY Spring	72	22
813995A1	GUIDE ASSEMBLY Spring	74	22	814001	PIN Clevis	72	15
814001	PIN Clevis	74	15	8140021	STUD (.250 x 2.870)	72	2
814263A1	BASE ASSEMBLY Mount Assembly	86	10	814281A09	SWITCH Shift Interrupt	74	18
814281A5	SWITCH ASSEMBLY Shift Interrupt	72	18	814309A1	HOUSING ASSEMBLY	86	21
814806	WASHER (.344 x .688 x .065) Stainless Steel	66	4	815425T	SENDER ASSEMBLY	14	41
815425T	SENDER ASSEMBLY Oil Pressure	44	17	815504105	CLAMP Worm Gear (11-18 mm) Hose	36	10
815504105	CLAMP Worm Gear (11-18 mm) Hose	68	14	815504216	CLAMP Worm Gear (1.56 Diameter) Hose	64	17
815504220	CLAMP Worm Gear	64	20	815504222	CLAMP Worm Gear (1.98 Diameter) Hose	64	18
815504232	CLAMP Worm Gear (2.50 Diameter) Hose	64	19	815504272	CLAMP Worm Gear	70	2
815504272	CLAMP Worm Gear	70	4	816133	FITTING	20	14
816331	NUT (.750-16) Jam	86	11	816336	SPARK PLUG	16	17
816398	CLIP Hose	84	12	816492A6	ALARM KIT	14	32
8164T	CONNECTING ROD ASSEMBLY	48	3	816565	PLUG Cup (.468) Pipe	40	26

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816585	SCREW (.312-18 x .875)	68	17	816730	NUT (.250-20)	54	10
816761Q17	CABLE KIT Ignition Spark Plugs and Coil	16	15	817416A4	HOUSING ASSEMBLY Bearing	86	33
817417T	SPACER	86	35	817491	GROMMET (.56 Inside Diameter)	20	3
818380T	BUSHING	8	12	818380T	BUSHING	8	23
8183812	PINION STUD (.437-20) Stainless Steel	8	14	818382	PULLEY	8	22
818400A1	ADAPTER	84	7	818400A1	ADAPTER	84	23
818465	BEARING SET 5 Pair	44	1	818466	BEARING SET 5 Pair	44	1
818467	BEARING SET 5 Pair	44	1	818468	BEARING SET 5 Pair	44	1
818718A3	COVER KIT Flywheel Inspection	86	29	818807	GEAR	16	8
8237251	LEVER	26	9	8237251	LEVER	30	6
8243171	VALVE Exhaust	36	13	8243181	VALVE Exhaust	36	13
82670815	NUT (.437-20)	88	53	82670817	NUT (.500-20)	88	48
8267089	NUT (.250-28)	22	16	826709106	NUT (#10-32) Stainless Steel	62	18
82670912	NUT (.375-16) Stainless Steel	86	7	8267098	NUT (.250-20) Stainless Steel	10	15
8267119	NUT (.250-28)	6	9	8267119	NUT (.250-28)	72	10
8267119	NUT (.250-28)	76	10	8267139	NUT (.250-28)	22	7
8267139	NUT (.250-28)	22	18	8267139	NUT (.250-28)	22	24
828213	SCREW (.312-18 x 1.500) Hex Flange	8	4	828552	SCREW (.375-16 x .500)	10	14
834989	LEVER/SHAFT ASSEMBLY Throttle	26	33	835000	RING SET Piston (.030 Oversize)	48	2
835001T	PISTON ASSEMBLY (Standard)	48	1	835002T	PISTON ASSEMBLY (.030 Oversize)	48	1
841897T	RING Retaining	86	18	843379	PIN Dowel (.6206/.6211 x 1.20) Flywheel Housing Location	54	1
845602	NUT (.375-16)	50	8	845757	SCREW (.437-20 x 1.00)	54	19
845941	RETAINER Camshaft	40	20	845942	SCREW (.312-18 x .750)	40	24
845943	SCREW (.250-20 x .500)	40	21	850090	STUD (.437-14/.375-16 x 3.360) Crankshaft Bearing Cap	44	7
8503991	PUMP ASSEMBLY Water Water	40	1	852940	HOUSING ASSEMBLY With Studs Crankshaft Oil Seal	54	7
852941	SEAL Crankshaft Oil	54	8	85674	BEARING SET	44	8
85701	BEARING	48	6	85702	BEARING	48	6
85703	BEARING	48	6	85704	BEARING	48	6
85705	BEARING	48	6	85802	SCREW (.375-24 x Special) Connecting Rod	48	4
859119	NUT (.312-18)	8	6	859126	NUT (.750-16)	86	13
859135	NUT (.437-20) Brass/Nickel Plated	8	13	859135	NUT (.437-20) Brass/Nickel Plated	8	25
860008	SCREW (.250-20 x .625) Torx	58	32	860065A1	BRACKET KIT Oil Bottle - Lube Monitor Reservoir	10	1
860065A1	BRACKET KIT Oil Bottle - Lube Monitor Reservoir	10	1	860069	NUT (.375-16)	20	18
860069	NUT (.375-16)	80	9	860069	NUT (.375-16)	84	13
860077	SCREW (#6-32 x 1.00)	72	19	860088	BUSHING	64	15
860100A1	MANIFOLD ASSEMBLY Intake Lower	34	1	860102	STUD (.375-16 x 1.730)	8	26
860102	STUD (.375-16 x 1.730)	66	18	86015	GASKET Flywheel Inspection Cover	86	30
860171022	MANUAL Owners	2	-	860171031	MANUAL Owners	2	-
860207A1	HOSE ASSEMBLY Oil From Adaptor	84	6	860208	HOSE ASSEMBLY Oil To Adaptor	84	5
860315A1	TUBE Hose Extender(Compact Hydraulic Steering)	64	1	861155A3	PUMP ASSEMBLY Fuel	20	2
861163	QUICK CONNECTOR (90 Degree) To Transom	10	6	861213	TUBE	34	4
861245A1	CARBURETOR ASSEMBLY	22	9	861245A1	CARBURETOR ASSEMBLY	26	-
861246	GASKET	22	27	861246A98	GASKET SET Engine Overhaul	2	-
861246A98	GASKET SET	16	-	861246A98	GASKET SET	22	-
861246A98	GASKET SET Engine Overhaul	34	-	861246A98	GASKET SET Engine Overhaul	36	-
861246A98	GASKET SET Engine Overhaul	40	-	861246A98	GASKET SET Engine Overhaul	50	-
861246A98	GASKET SET Engine Overhaul	56	-	861246A98	GASKET SET Engine Overhaul	60	-
861246A98	GASKET SET Engine Overhaul	62	-	861246A98	GASKET SET Engine Overhaul	84	-
8612471	LINE Fuel	20	6	861250	LINE ASSEMBLY Fuel	20	10
861253T1	ICM MODULE Ignition Control Module	12	7	861254T1	ICM MODULE Ignition Control Module	12	7
861314A10	DECAL SET	2	-	861314A10	DECAL SET	22	4
861314A12	DECAL SET	2	-	861314A12	DECAL SET	22	4
861316	STUD (.375-16 x 2.750) Special	56	42	861319	BRACKET Fuel Pump	20	1
861448A1	CARBURETOR ASSEMBLY	22	9	861448A1	CARBURETOR ASSEMBLY	26	-
861459T1	ICM MODULE Ignition Control Module	12	7	861460T1	ICM MODULE Ignition Control Module	12	7
861476	VALVE PCV	36	8	8615081	DECAL SET	2	-
8615081	DECAL SET	22	2	861516	BRACKET	12	6
861517	BRACKET	12	8	861520	SCREW (#10-32 x .500)	12	11

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861523A11	COUPLER ASSEMBLY Engine	54	24	861523A9	COUPLER ASSEMBLY Engine - Short Aluminum Hub	54	24
861554T	COOLER Power Steering	68	16	861578	PULLEY	68	4
861579	PULLEY	66	14	861590A2	HOSE ASSEMBLY Thermostat Housing to Water Pump With Drain	64	5
861776A2	PLATE KIT Block Off	70	11	861780A2	SENSOR ASSEMBLY	16	6
861942T9	DIPSTICK Oil Level	50	19	86197763	HOSE (33.00 Inches Bulk) (Cut to 9 Inch Length)	36	7
862029	SPARK PLUG (AC MR43LTS)	2	-	862056T	BRACKET	8	10
862082T	BRACE Power Steering Brace	8	17	862082T	BRACE Power Steering	68	5
862083T	BRACKET Idler Adjusting	8	11	862084T	BRACKET Idler	8	19
862085T	BRACE Idler Bracket	8	21	862139	HOSE Thermostat Housing to Port Exhaust Manifold	64	8
862163T02	HARNESS ASSEMBLY Wiring	12	1	862268T1	TUBE	88	65
862268T2	TUBE	88	66	8625671	SCREW Crankshaft Bearing Cap	44	6
862575T02	HARNESS ASSEMBLY Wiring	12	1	862646	FUSE Tan - 5 Ampere	82	14
862704A4	TUBE Dipstick	50	18	862777	FLANGE Drain	50	24
862778	BRACKET Alternator Brace	8	27	862811	FITTING Female Quick Connect	50	12
862827	TETHER ASSEMBLY	50	25	862850	SPRING Yellow Dot	72	4
862878	PRESSURE HOSE	68	8	862902	NUT (.312-24)	22	19
863001	NUT (.250-28)	22	1	863007A1	STARTER MOTOR ASSEMBLY	6	1
863077T	ALTERNATOR ASSEMBLY Black 65 Amp With 50mm Pulley	8	1	863200	FLAME ARRESTOR	22	5
863211T01	BRACKET Alternator Mounting	8	7	863332	NUT (.500-20) Aluminum	56	36
86334365	HOSE Transom Water Pick Up To Sea Water Pump (36 IN.)	64	11	863396	TIMING COVER ASSEMBLY	40	18
863397	HARMONIC BALANCER	40	14	863398	RELUCTOR WHEEL	40	19
863480	SCREW (.375-16 x 1.125)	54	26	863481	CLAMP Ty Strap	50	23
863485	FITTING	84	18	863660A1	Longblock ASSEMBLY	2	-
863660A1	Longblock ASSEMBLY	36	-	863660A1	Longblock ASSEMBLY	40	-
863660A1	Longblock ASSEMBLY	44	-	863660A1	Longblock ASSEMBLY	48	-
863660A1	Longblock ASSEMBLY	50	-	863660A1	Longblock ASSEMBLY	60	-
863661A1	Longblock ASSEMBLY	2	-	863661A1	Longblock ASSEMBLY	36	-
863661A1	Longblock ASSEMBLY	40	-	863661A1	Longblock ASSEMBLY	44	-
863661A1	Longblock ASSEMBLY	48	-	863661A1	Longblock ASSEMBLY	50	-
863661A1	Longblock ASSEMBLY	60	-	863715T01	BRACKET	58	30
863732T1	BRACKET Oil Filter	84	17	863804	FITTING (.750-14)	58	18
8638763	BELT Serpentine	8	29	8638763	BELT Serpentine	40	27
8638764	BELT Serpentine	8	29	8638764	BELT Serpentine	40	27
8638768	BELT Serpentine	8	29	8638768	BELT Serpentine	40	27
8638769	BELT Serpentine	8	29	8638769	BELT Serpentine	40	27
863911A11	LEVER ASSEMBLY Shift	78	13	86400	WASHER	22	8
864252	SWITCH Oil Pressure	14	43	864252	SWITCH	44	16
864260001	SERVICE MANUAL	2	-	864260020	SERVICE MANUAL Supplement #37	2	-
864297	SENSOR ASSEMBLY Crankshaft Position	40	9	864306A3	RISER EXTENSION KIT 3 Inch Cold Riser	58	20
864307A3	RISER EXTENSION KIT 6 Inch Cold Riser	58	26	864308T01	MANIFOLD ASSEMBLY Exhaust	58	1
864309T01	ELBOW ASSEMBLY Exhaust	58	14	864360	TIMING DECAL	40	4
864378	SCREW (.250-20 x .375) Torx	58	33	864547A1	GASKET Full Flow	58	23
864547A1	GASKET Full Flow	58	29	864592T	HOUSING ASSEMBLY Thermostat	62	1
864625T	PULLEY 4.25 Inch Diameter	8	15	864669	FITTING	14	42
864669	FITTING	44	15	864689	PLUG Expansion Expansion	58	4
864689	PLUG Expansion Expansion	58	15	864850A1	GASKET Elbow	58	13
864850A1	GASKET Restrictor	58	21	864850A1	GASKET Restrictor	58	27
864907	SPRING	74	4	864908A1	RISER EXTENSION KIT 6 Inch Warm Riser	58	26
864922T01	BRACKET	8	10	864924	HOSE Oil To Adaptor	84	21
864925	HOSE Oil From Adaptor	84	22	864929A1	RISER EXTENSION KIT 3 Inch Warm Riser	58	20
864942A01	CARBURETOR ASSEMBLY	22	9	864942A01	CARBURETOR ASSEMBLY	26	-
864943A01	CARBURETOR ASSEMBLY	22	9	864943A01	CARBURETOR ASSEMBLY	26	-
864977	HOSE Elbow to Thermostat Housing	64	6	864979	HOSE Elbow to Thermostat Housing	64	6
864990A1	FILTER KIT Remote Oil Design II	84	-	865020	DECAL	22	2
865093	HOSE Power Steering Cooler to Thermostat Housing	64	4	865100	TUBE	34	4
865147	SCREW (#6-32 x .750) Stainless Steel	74	19	865149A01	STUD With Cotter Pin	74	2
865154A01	STUD With Cotter Pin	78	2	865175T	BRACKET Lube Monitor Reservoir	10	10

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865181A01	HARNESSE ASSEMBLY Mercathode	82	2	865188001	BRACKET	8	10
865190	CONNECTOR Female	10	16	865191	FITTING Male	10	17
865280	HOSE Oil Drain (Jackshaft Models)	50	22	865281	HOSE Oil Drain	50	22
865324	QUICK CONNECT	64	23	865329A01	MOUNT Rubber	54	29
865330A01	MOUNT Rubber	56	29	865362	QUICK CONNECT	64	22
865393A01	STUD With Cotter Pin	74	13	865393A01	STUD With Cotter Pin	78	11
865433A01	LEVER ASSEMBLY Actuator	74	3	865434A01	RETAINER With Cotter Pin	78	3
865672013	HOSE (4.00 Inches)	64	21	865961A02	CARBURETOR RETRO KIT (5.0L)	30	-
865962A02	CARBURETOR RETRO KIT (5.7L)	30	-	866027	GASKET	30	33
866089	THERMAL SWITCH (Normally Open 130-110 degrees)	32	34	866142A03	CARBURETOR	30	-
866143A03	CARBURETOR	30	-	866146	GASKET	30	31
866148	MODULE Enrichment	30	1	866165T01	HARNESSE ASSEMBLY (TKS)	32	35
866283	JET Enrichment	30	19	866284	EMULSION TUBE	30	20
866285A01	SCREW KIT Idle Mixture	30	25	866288	SCREW	30	2
866289	RETAINER	30	3	866292	JET Enrichment	30	19
866293	EMULSION TUBE	30	20	866294	SCREW KIT	30	11
86750	SCREW (.312-18 x .620)	34	8	877770K1	COOLANT MPP, 1 Gallon	2	-
879194018	CONNECTOR	26	6	879194018	CONNECTOR	30	12
881715	GASKET Crankshaft Oil Seal Housing	54	6	884018	SCREW	40	11
884715	PARTS MANUAL 5.0L / 5.7L Sterndrive Service Parts	2	-	885192	O-RING	40	10
88543A3	CABLE ASSEMBLY	82	7	88641	INSULATOR	20	19
88731	CLAMP	16	13	88791A1	MOUNT KIT Rubber	56	29
892619A01	SHIM KIT Rear Engine Mount	56	43	89302	WASHER (.203 x .406 x .040)	12	12
89302	WASHER (.203 x .406 x .040)	62	16	89876A3	BASE ASSEMBLY Fuel Filter/Water Seperator	20	12
89879	O-RING (.301 x .064)	68	9	89879	O-RING (.301 x .064)	68	12
8M0060271	CABLE ASSEMBLY	82	13	8M0086350	COVER Rocker	36	1
8M2005021	SCREW (.375 x 16 x 9)	58	24	8M2016106	SCREW (.312 x 1.25)	68	17
90301	PIN Float	26	17	90301	PIN	30	24
9031	FLOAT	26	16	9031	FLOAT	30	22
9032	SPRING	26	5	9032	SPRING	30	13
9037	ARM Choke	26	3	9039	WASHER	26	10
9042	ROD Choke	26	7	90441	PACKING SET	26	30
90441	PACKING SET	30	16	9048	CAM	26	22
9049	SHAFT	26	23	90517	NUT (M10)	68	7
9052	SCREW	26	24	905201	SPACER (.750 x .250)	68	15
9053	SPRING	26	25	9054	SPRING	26	27
9054	SPRING	30	27	90562	SEAL (1.254 x .312)	66	9
9058	JET Main	26	18	9058	JET	30	18
9059	JET POWER	26	19	9059	JET POWER	30	28
9060	SCREW	26	26	9060	SCREW	30	26
90915	BUSHING	16	10	90926	SCREW (#10-32 x .810)	16	4
90931	THRUST WASHER	16	11	91892	GASKET	84	8
91892	GASKET	84	26	92499T	FITTING (45 Degree)	58	18
92913	SCREW (.437-14 x .750)	86	27	93190	FITTING (.375 NPTF x .50 Inverted Flare)	58	9
93385	FITTING (90 Degree)	20	11	93906A2	SHAFT Output	86	14
93911A4	HOUSING ASSEMBLY Shaft Extension Support	86	1	93914	RING Retaining	86	37
93915	RING Retaining	86	38	93918A1	SHIELD Lower Lower	86	4
93918A1	SHIELD Lower Lower	88	43	93919A1	SHIELD Upper Upper	86	6
939201	PLATE Cover	86	26	93921	EXPANSION PLUG	88	41
93923A1	MOUNT ASSEMBLY Flywheel Housing	86	9	93924	SEAL Oil	86	39
93944A2	BEARING SET Ball Includes Part Number 36	86	34	93944A2	BEARING SET Ball Includes Part Number 34	86	36
94018A1	ELBOW ASSEMBLY Exhaust	88	58	94104	RING Retaining	86	16
94288	QUAD RING	66	6	94330	NUT (.250-20) Brass	12	24
94576	WEAR PLATE	66	7	94819T5	DRIVESHAFT ASSEMBLY (34.50 Inches)	88	49
94913A5	HOUSING ASSEMBLY Pump	66	8	95084A10	CABLE ASSEMBLY (5.00 Inches) Red	14	31
95084A10	CABLE ASSEMBLY (5.00 Inches) Red	82	11	95084A9	CABLE ASSEMBLY (91.00 Inches) Red/Purple Strip	12	29
95084A9	CABLE ASSEMBLY (91.00 Inches) Red/Purple Strip	82	11	9520	FLYWHEEL	54	17
95211	CRANKSHAFT	44	3	95805	CAP	68	3
96112	STUD (.250-28 x 2.00) Throttle Cable Anchor	22	15	961123	STUD (.250-28 x 1.90)	72	13

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96551	PUMP KIT Accelerator	26	12	96551	PUMP KIT Accelerator	30	15
96995	SCREW (.375-16 x .880)	86	5	96995	SCREW (.375-16 x .880)	86	8
976641	SEAL Valve	36	15	97850	ELBOW 90 Degree Breather	36	6
97861	INSULATOR	12	27	97934	SCREW (.500-20 x 5.370) Special	56	31
98253	SCREW (.250-20 x .500)	86	31	98257	SCREW (.312-18 x .500)	84	4
98261	SCREW (.375-16 x .750)	8	8	98261	SCREW (.375-16 x .750)	10	9
98261	SCREW (.375-16 x .750)	12	5	98261	SCREW (.375-16 x .750)	16	26
98261	SCREW (.375-16 x .750)	84	19	98475	BALL Nylon	62	14
98476	SCREW (#10-32 x 6.00)	62	17	98477A2	VALVE ASSEMBLY Tee	62	13
986021	DEFLECTOR Oil	50	6	98626A3	SEPARATOR Exhaust	88	54
98794	SCREW (.375-16 x 1.00)	70	12	987981	STUD (.250-20/.250-28 x 2.120)	76	2
98828	SPACER	74	20	98828	SPACER	76	4
98828	SPACER	78	4	98869A11	ELECTRODE ASSEMBLY	82	1
98869A16	ELECTRODE ASSEMBLY	82	1	98880	SPRING	72	7
98880	SPRING	74	7	98880	SPRING	76	7
98880	SPRING	78	7	99297A1	MOUNT ASSEMBLY Rubber	54	29
99299	SPACER (.520 x .870 x .630)	56	33	99322	SPACER	56	30
F1669	NUT (#6-32)	72	21	NSS	NOT SOLD SEPARATE Thru Bolt	6	11
NSS	NOT SOLD SEPARATE Air Horn	26	1	NSS	NOT SOLD SEPARATE Housing-Choke	26	2
NSS	NOT SOLD SEPARATE Body-Carburetor	26	21	NSS	NOT SOLD SEPARATE Crankshaft Bearing	44	5
NSS	NOT SOLD SEPARATE Shaft-Input	88	40	NSS	NOT SOLD SEPARATE	88	52