

Parts Manual

Cat.# 90-81659698

Revised 09-11-2020

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Cat.# 90-81659698

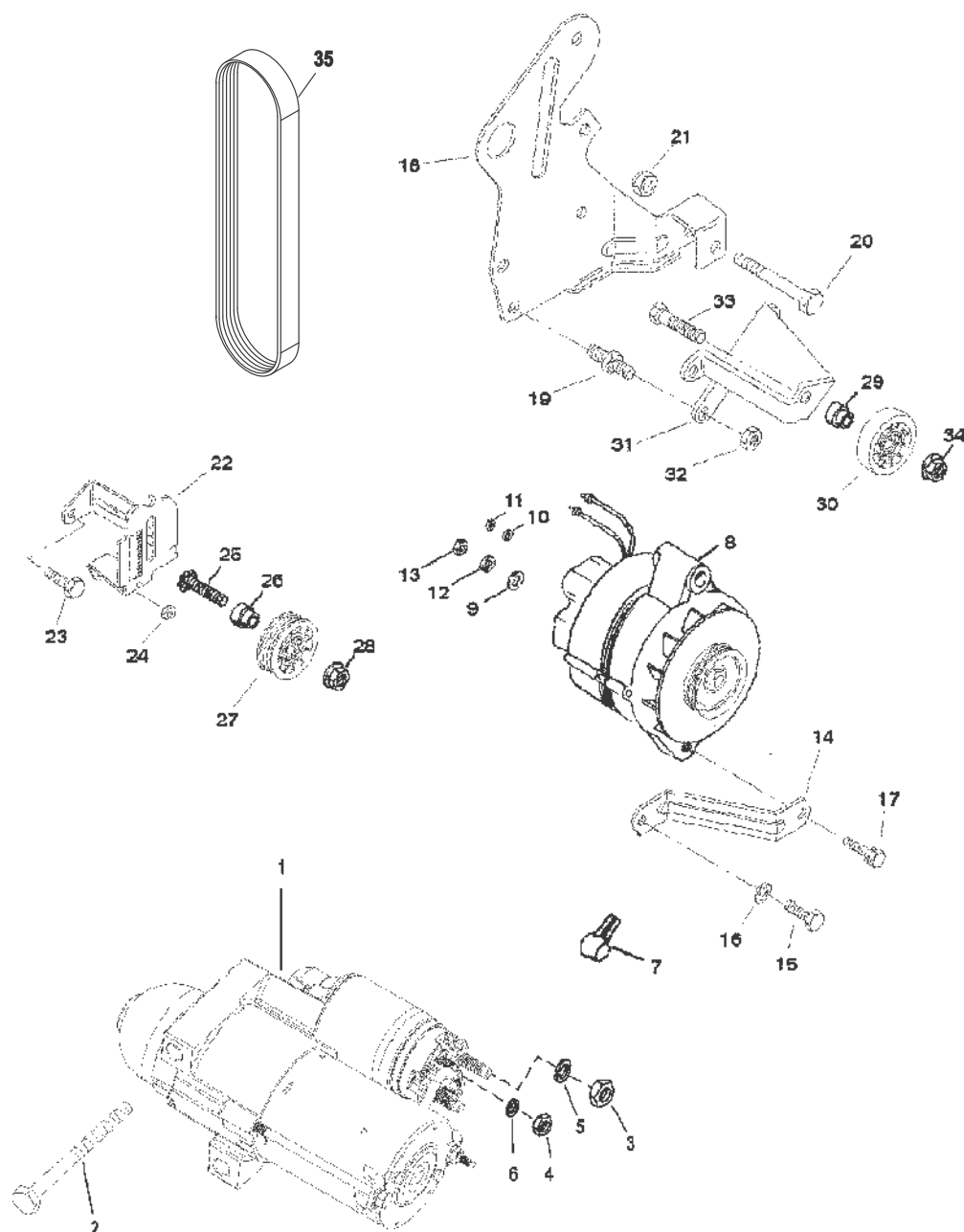
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Miscellaneous Information

Miscellaneous Information

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0090	81659698	5.0L/5.7L ALPHA/BRAVO GEN+		1	
-	0090	8613271	SERVICE MANUAL	[0L677226] & Below	1	
-	0090	864260001	SERVICE MANUAL	[0L677227] & Up	1	
-	0090	860168981	OWNERS MANUAL	(Alpha)	1	
-	0090	860171011	OWNERS GUIDE	(Bravo)	1	
-	0037	805364A1	DECAL SET Color Coding Color Code		1	

Alternator And Starter (Mando)



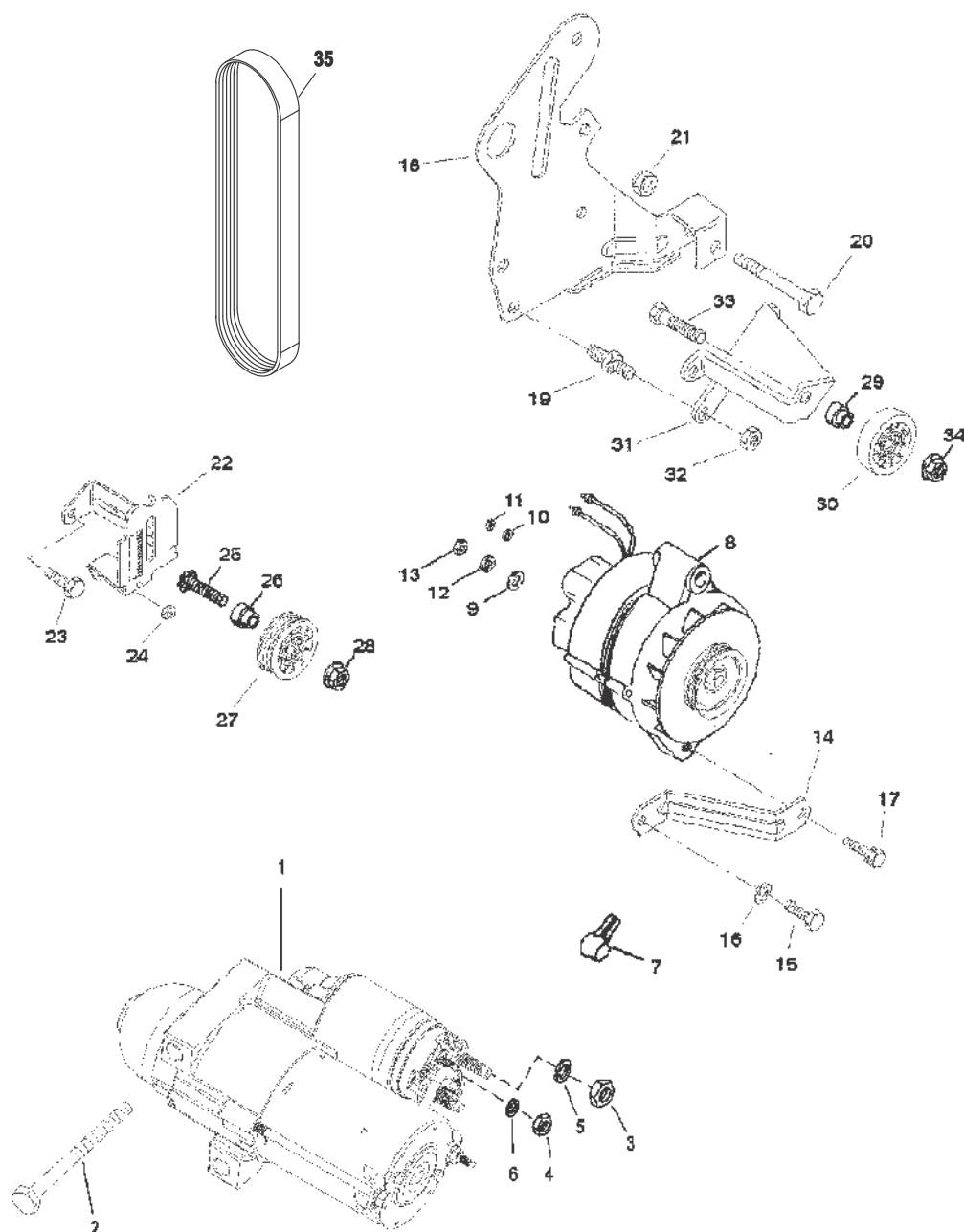
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Alternator And Starter (Mando)

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0050	863007A1	STARTER MOTOR ASSEMBLY		1	[1]
2	0010	8053432	SCREW (.375-16 x 4.33)		2	
3	0011	806949	NUT (M8-1.5)		1	
4	0011	400211	NUT (M5) Stainless Steel		2	
5	0013	39107	LOCKWASHER (.312-24)		1	
6	0013	26996	LOCKWASHER (#10) Stainless Steel		2	
7	0085	79695	BOOT Insulator - Black		1	
8	0000	807652T	ALTERNATOR ASSEMBLY	(See "Alternator (Mando)" For Breakdown)	1	[2]
9	0012	96457	WASHER Phenolic (.27 x .81 x .062)		1	
10	0013	26996	LOCKWASHER (#10) Stainless Steel		1	
11	0011	79989	NUT (#10-24) Stainless Steel		1	
12	0013	26992	LOCKWASHER (.250) Stainless Steel		1	
13	0011	94330	NUT (.250-20) Brass		1	
14	0000	807750T	BRACE		1	
15	0010	98261	SCREW (.375-16 x .750)		1	
16	0013	35048	LOCKWASHER (.375)		1	
17	0010	29198	SCREW AND LOCKWASHER (.312-18 x .875)		1	
18	0000	860370T	BRACKET Alternator/Power Steering		1	
19	0016	860102	STUD (.375-16 x 1.730)		3	
20	0010	56743	SCREW (.375-24 x 3.125)		1	
21	0011	23161	NUT (.375-24)		1	
22	0000	807767T	BRACKET Idler Adjustment		1	
23	0010	98261	SCREW (.375-16 x .750)		1	
24	0011	29250	NUT (.312-24)		1	
25	0043	8183812	PINION STUD (.437-20) Stainless Steel		1	
26	0000	818380T	BUSHING		1	
27	0000	807757T	PULLEY ASSEMBLY Idler - Black		1	
28	0011	859135	NUT (.437-20) Brass/Nickel Plated		1	
29	0000	818380T	BUSHING	(Closed Cooling Models)	1	
30	0000	818382	PULLEY	(Closed Cooling Models)	1	
31	0000	807753T1	BRACKET	(Closed Cooling Models)	1	
32	0011	32219	NUT (.375-16)	(Closed Cooling Models)	3	
33	0010	816601	SCREW (.437-20 x 1.500)	(Closed Cooling Models)	1	
34	0011	859135	NUT (.437-20) Brass/Nickel Plated	(Closed Cooling Models)	1	
35	0057	861758A1	BELT Serpentine	(Standard Cooling) (Alpha Engines)	1	
35	0057	861757A1	BELT Serpentine	(Standard Cooling) (Bravo Engines)	1	
35	0057	861049A1	BELT Serpentine	(Closed Cooling)	1	

Alternator And Starter (Mando)

Alternator And Starter (Mando)



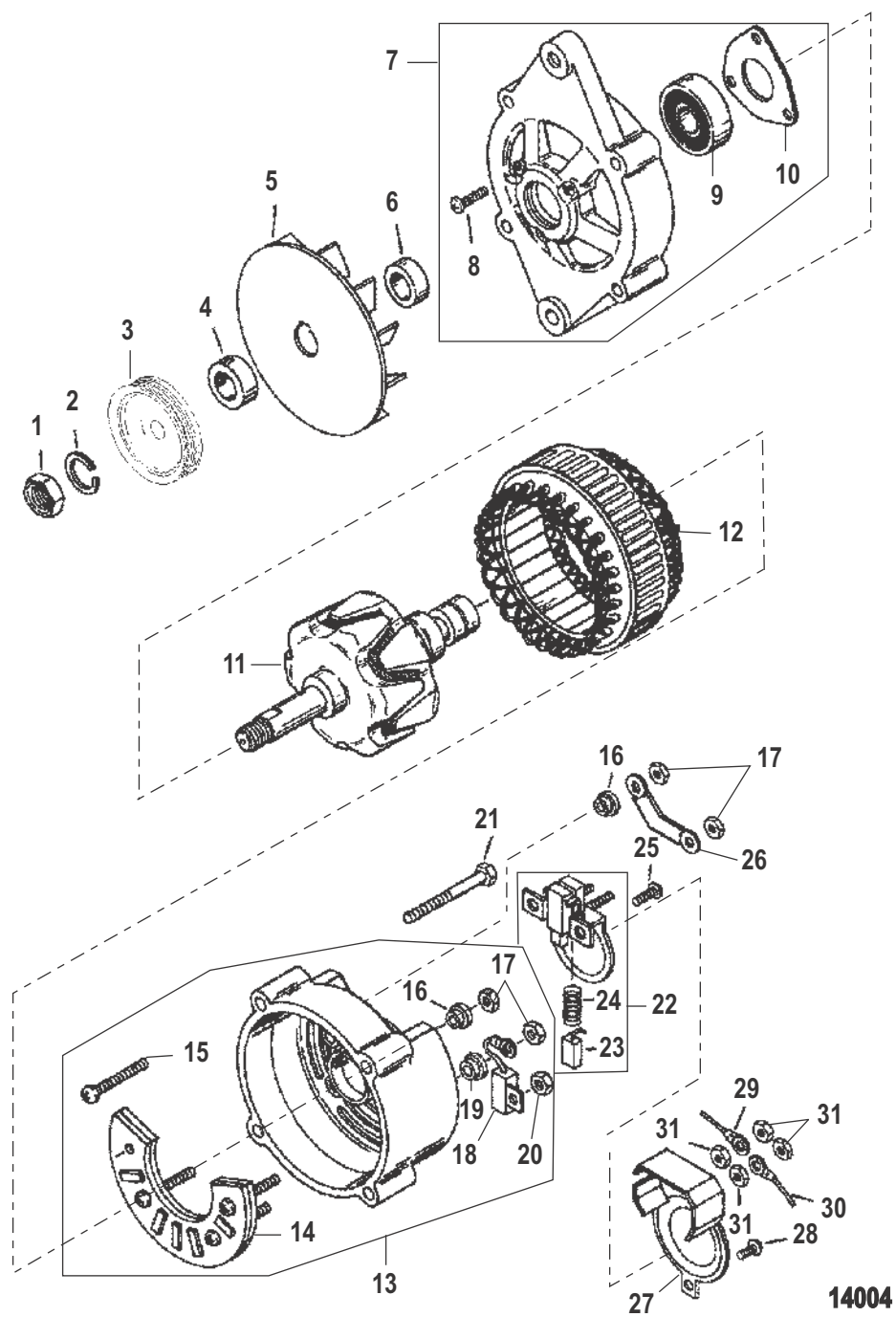
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Alternator And Starter (Mando)

PART NOTES:

- [1] - Alternate part numbers:
 863007A 1QS
 863007R01Reman
- [2] - Alternate part numbers:
 807652R01Reman
 807652TQS

Alternator (Mando)



14004

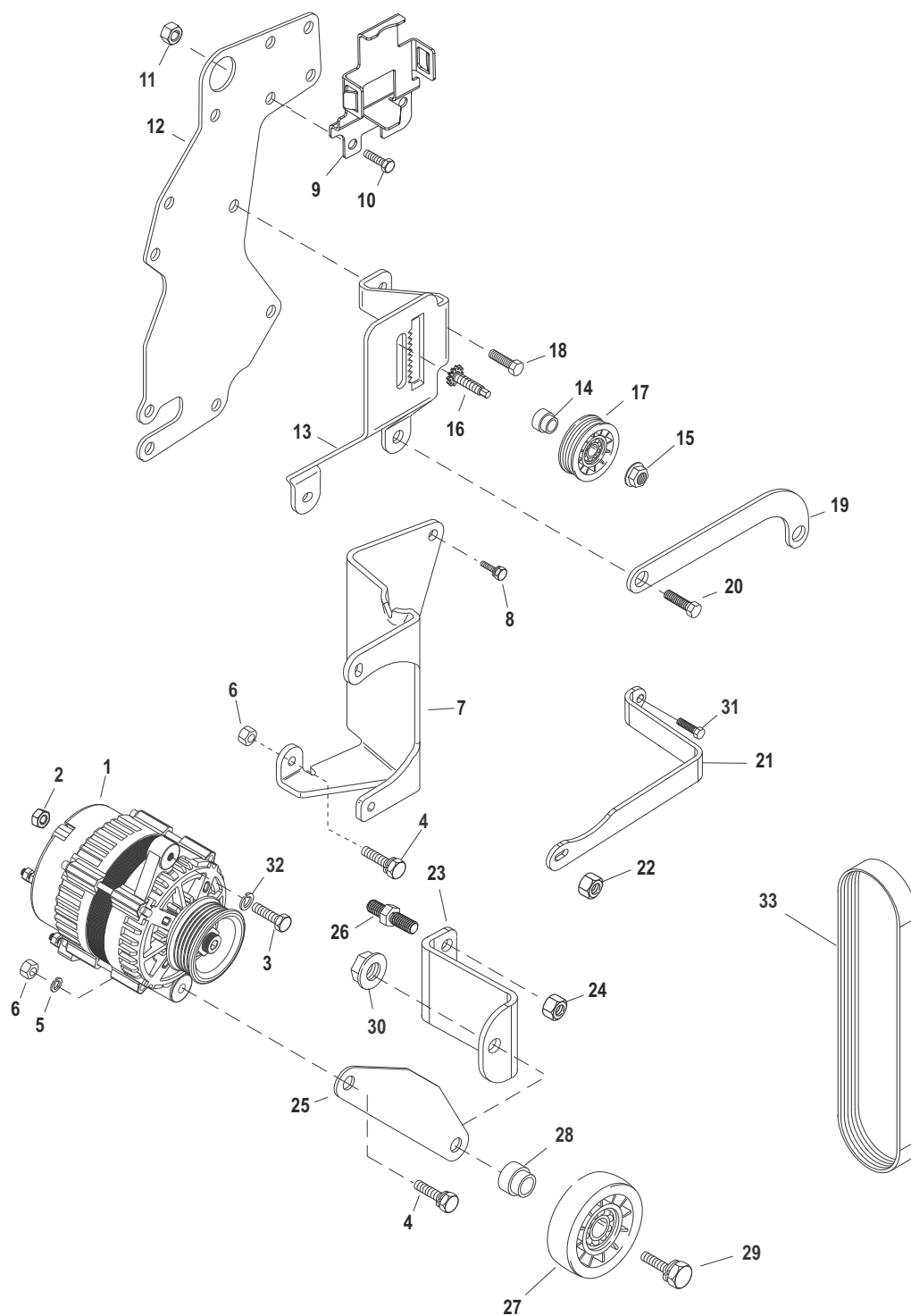
Alternator (Mando)

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0000	807652T	ALTERNATOR ASSEMBLY		1	[1]
1	0011	42768	NUT		1	
2	0013	42769	LOCKWASHER		1	
3	0000	834990T	PULLEY		1	
4	0023	811865	SPACER		1	
5	0000	811866	FAN		1	
6	0023	811867	SPACER		1	
7	0000	811868	BRACKET ASSEMBLY Front		1	
8	0010	811869	SCREW		3	
9	0030	811870	BEARING Ball		1	
10	0000	811871	RETAINER		1	
11	0000	811872	ROTOR ASSEMBLY		1	
12	0000	811873T	STATOR ASSEMBLY		1	
13	0000	811874T	BRACKET ASSEMBLY		1	
14	0000	811875T	RECTIFIER ASSEMBLY		1	
15	0010	811876	SCREW		1	
16	0000	811877	HOLD		1	
17	0011	811878	NUT		2	
18	0000	811879	CONDENSER ASSEMBLY		1	
19	0000	811880	HOLD		1	
20	0011	811881	NUT		1	
21	0010	42773	THRU BOLT		4	
22	0000	811883T	REGULATOR ASSEMBLY		1	
23	0000	811884	BRUSH		2	
24	0024	811885	SPRING		2	
25	0010	811886	SET SCREW		2	
26	0000	811887	TERMINAL		1	
27	0000	811888	COVER		1	
28	0010	811889	SET SCREW		1	
29	0084	811890	WIRE Red		1	
30	0084	811891	WIRE Purple		1	
31	0011	811878	NUT		4	

PART NOTES:

- [1] - Alternate part numbers:
807652R01Reman
807652TQS

Alternator And Brackets (Delco)



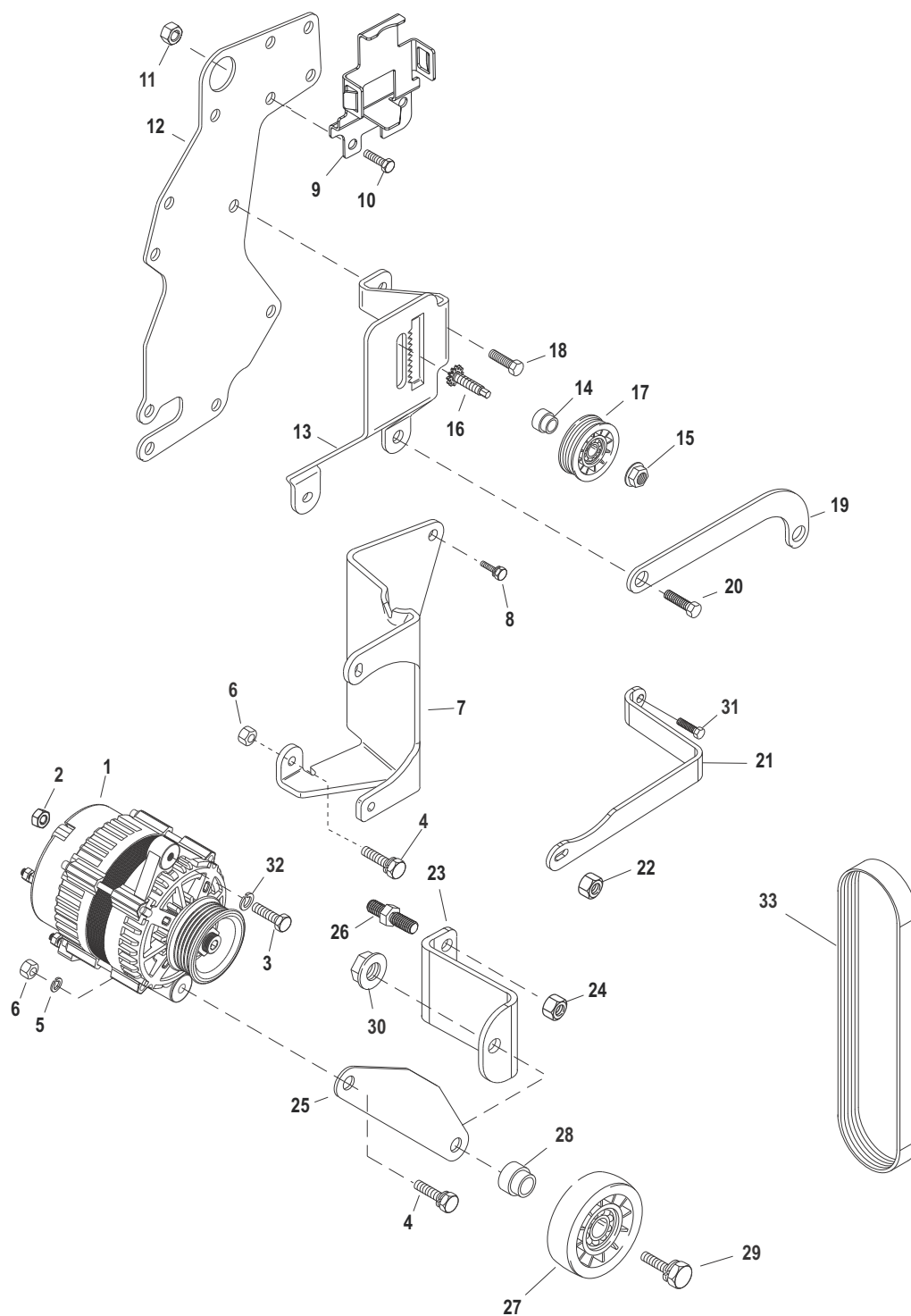
1944

Alternator And Brackets (Delco)

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	862031T1	ALTERNATOR ASSEMBLY (65 Amp)	(With 62 MM Pulley) [0M320024] & Below	1	[1]
1	0000	863077T	ALTERNATOR ASSEMBLY Black (65 Amp)	(With 50 MM Pulley) [0M320025] & Up	1	[2]
2	0011	400212	NUT (M6) Stainless Steel		1	
3	0010	40001134	SCREW (M8 x 25)		1	
4	0010	828213	SCREW (.312-18 x 1.500) Hex Flange		2	
5	0012	57792	WASHER		2	
6	0011	859119	NUT (.312-18)		2	
7	0000	862055T	BRACKET Alternator Mounting		1	
8	0010	98261	SCREW (.375-16 x .750)		3	
9	0000	860065A1	BRACKET KIT Oil Bottle - Reservoir Mounting		1	
10	0010	98261	SCREW (.375-16 x .750)		6	
11	0011	32219	NUT (.375-16)		2	
12	0000	862056T	BRACKET		1	
13	0000	862083T	BRACKET Idler Adjusting		1	
14	0000	818380T	BUSHING		1	
15	0011	859135	NUT (.437-20) Brass/Nickel Plated		1	
16	0043	8183812	PINION STUD (.437-20) Stainless Steel		1	
17	0000	807757T	PULLEY ASSEMBLY Idler - Black	(3 Inch Diameter) [0M320024] & Below	1	
17	0000	864625T	PULLEY	(4.25 Inch Diameter) (With Power Steering) [0M320025] & Up	1	
17	0000	807757T	PULLEY ASSEMBLY Idler - Black	(3 Inch Diameter) (Compact Hydraulic Steering) [0M320025] & Up	1	
18	0010	34353	SCREW (.375-16 x 1.00)		2	
19	0000	862082T	BRACE Power Steering Brace		1	
20	0010	40001188	SCREW (M10 x 20)		1	
21	0000	862778A1	BRACKET Alternator Brace	(Alpha)	1	
22	0011	29250	NUT (.312-24)	(Alpha)	1	
23	0000	862084T	BRACKET Idler		1	
24	0011	32219	NUT (.375-16)		2	
25	0000	862085T	BRACE Idler Brace		1	
26	0016	860102	STUD (.375-16 x 1.730)		2	
27	0000	818382	PULLEY		1	
28	0000	818380T	BUSHING		1	
29	0010	56393	SCREW (.437-20 x 1.75)		1	
30	0011	859135	NUT (.437-20) Brass/Nickel Plated		1	
31	0010	34353	SCREW (.375-16 x 1.00)		1	
32	0012	20084	WASHER (.328 x .562 x .062)		1	
33	0057	8638764	BELT Serpentine Standard Cooling	(Alpha) (With Power Steering)	1	
33	0057	8638769	BELT Serpentine Standard Cooling	(Alpha) (CHS And Non Power Steering)	1	

Alternator And Brackets (Delco)

Alternator And Brackets (Delco)



1944

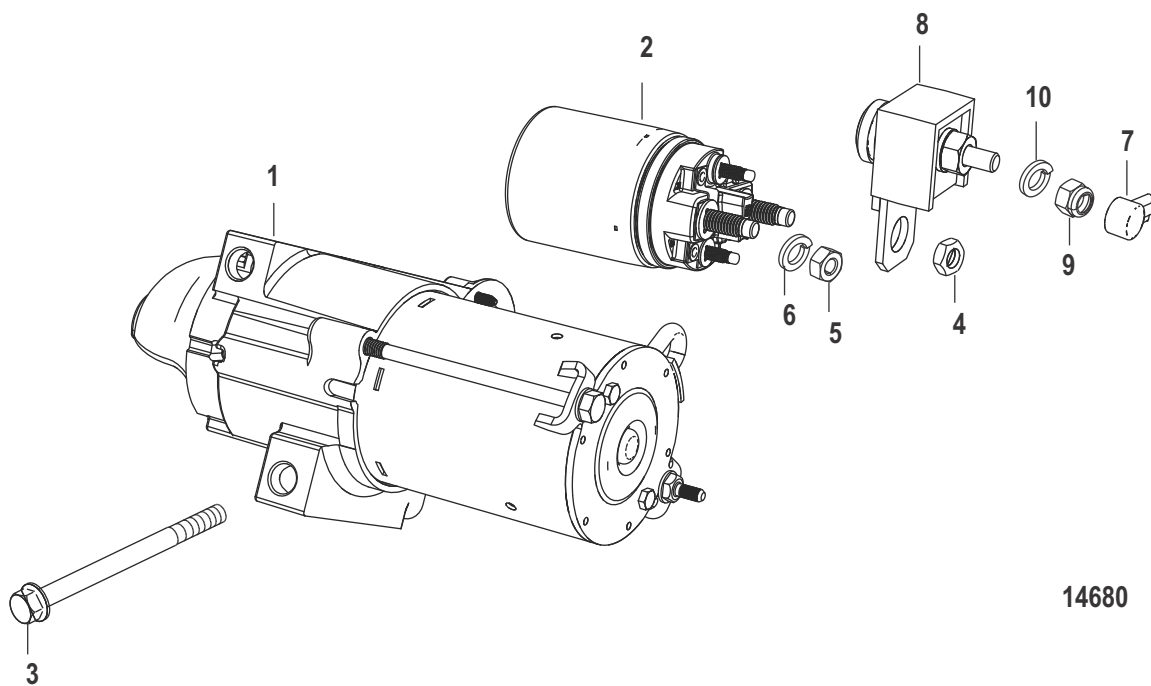
Alternator And Brackets (Delco)

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
33	0057	8638763	BELT Serpentine Standard Cooling	(Bravo) (With Power Steering)	1	
33	0057	8638768	BELT Serpentine Standard Cooling	(Bravo) (CHS And Non Power Steering)	1	
33	0057	8638763	BELT Serpentine Closed Cooling	(Alpha/Bravo) (With Power Steering)	1	
33	0057	8638768	BELT Serpentine Closed Cooling	(Alpha/Bravo) (CHS And Non Power Steering)	1	

PART NOTES:

- [1] - Alternate part numbers:
862031R01Reman
862031T 1QS
- [2] - Alternate part numbers:
863077R01Reman
863077TQS

Starter Motor



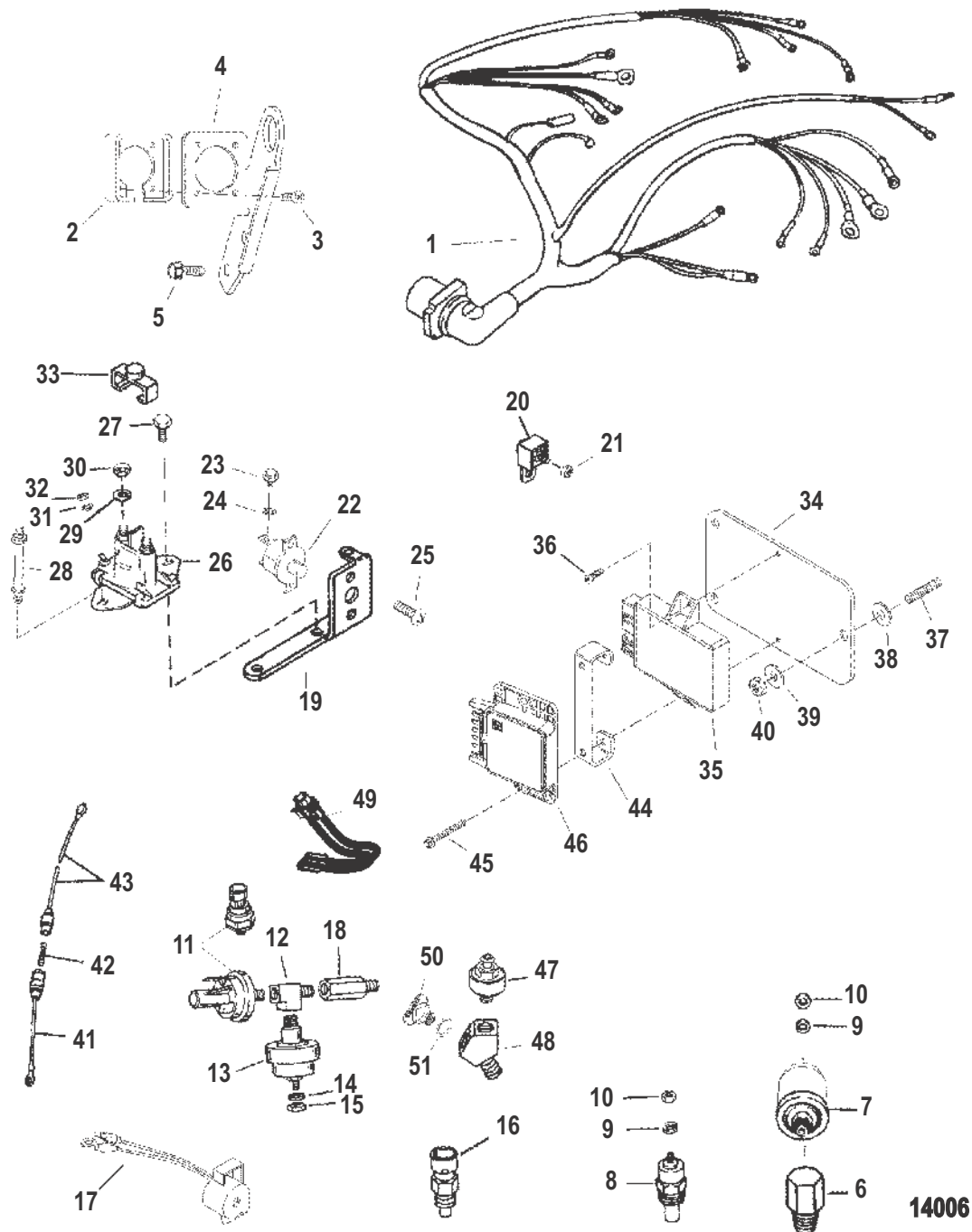
Starter Motor

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0050	863007A1	STARTER MOTOR ASSEMBLY		1	[1]
2	0000	809463A1	SOLENOID KIT Starter		1	
3	0010	8053432	SCREW (.375-16 x 4.33)		2	
4	0011	806949	NUT (M8-1.5)		1	
5	0011	400211	NUT (M5) Stainless Steel		1	
6	0013	26996	LOCKWASHER (#10) Stainless Steel		1	
7	0085	79695	BOOT Insulator - Black		1	
8	0088	79023A91	FUSE ASSEMBLY 90 Ampere		1	
9	0011	8267119	NUT (.250-28)		1	
10	0013	400247	LOCKWASHER (M8)		1	

PART NOTES:

- [1] - Alternate part numbers:
- 863007A 1QS
- 863007R01Reman

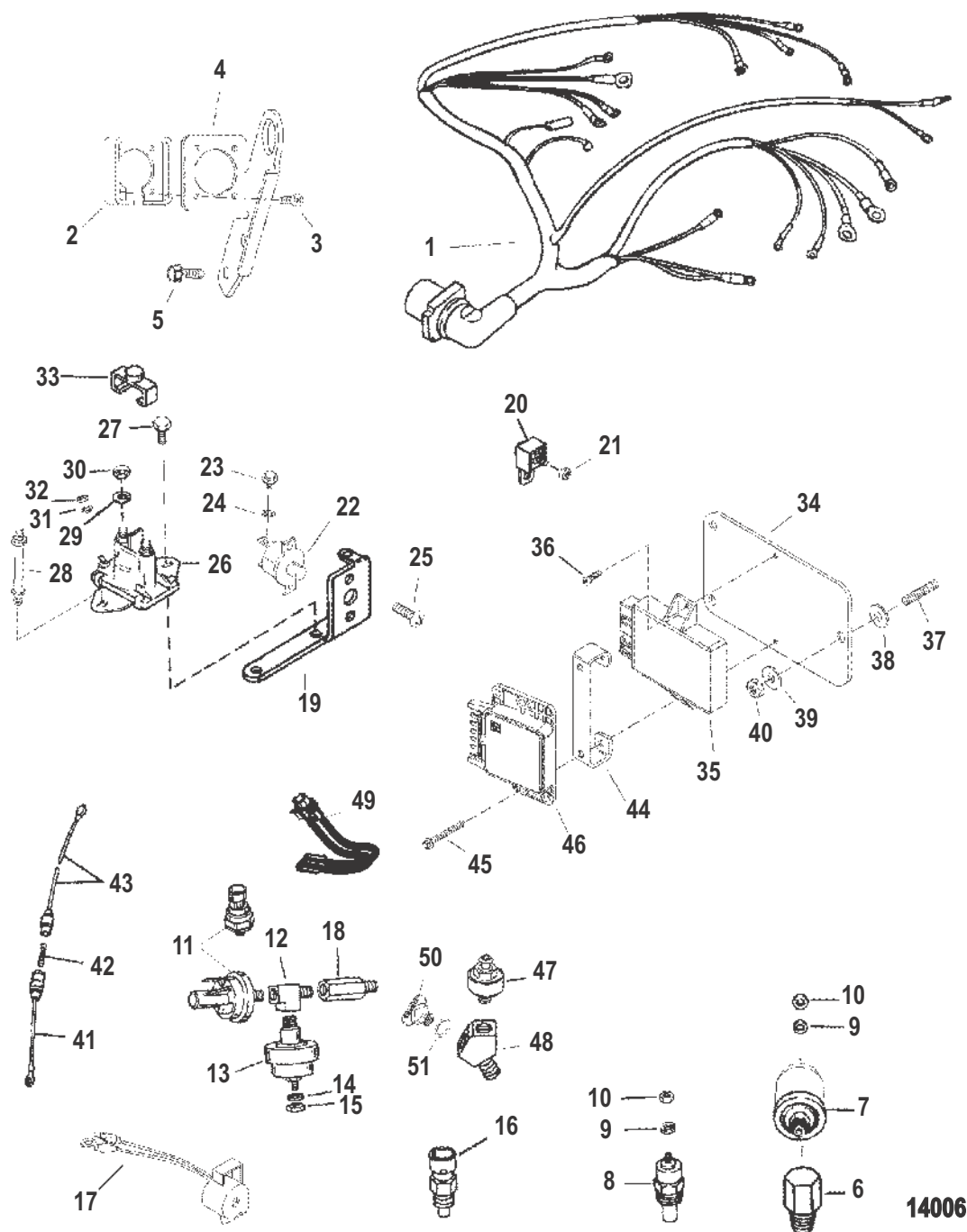
Wiring Harness And Electrical Components



Wiring Harness And Electrical Components

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0084	861515A2	HARNESS ASSEMBLY Wiring	(5.0L Alpha) (Mando Alternator)	1	
1	0084	862163T1	HARNESS ASSEMBLY Wiring	(5.0L Alpha) (Delco Alternator) [0M330622] & Below	1	
1	0084	862163T02	HARNESS ASSEMBLY Wiring	(5.0L Alpha) (Delco Alternator) [0M330623] & Up	1	
1	0084	861236A2	HARNESS ASSEMBLY Wiring	(5.0L Bravo) (Mando Alternator)	1	
1	0084	862575T1	HARNESS ASSEMBLY Wiring	(5.0L Bravo) (Delco Alternator) [0M330622] & Below	1	
1	0084	862575T02	HARNESS ASSEMBLY Wiring	(5.0L Bravo) (Delco Alternator) [0M330623] & Up	1	
1	0084	861236A2	HARNESS ASSEMBLY Wiring	(5.7L Alpha/Bravo) (Mando Alternator)	1	
1	0084	862575T1	HARNESS ASSEMBLY Wiring	(5.7L Alpha/Bravo) (Delco Alternator) [0M331443] & Below	1	
1	0084	862575T02	HARNESS ASSEMBLY Wiring	(5.7L Alpha/Bravo) (Delco Alternator) [0M331444] & Up	1	
2	0000	26079A2	PLATE KIT Wire Harness Mount		1	
3	0010	15001	SCREW (#8-16 x .875)		3	
4	0000	807453T	BRACKET Harness Mounting/Lifting Eye		1	
5	0010	98261	SCREW (.375-16 x .750)		2	
6	0022	8053281	FITTING Elbow (90 Degree - .125) (90 Degree)		1	
6	0022	32974	FITTING (.125-27) Adaptor Straight		1	
7	0000	815425T	SENDER ASSEMBLY		1	
7	0000	37293T	SENDER ASSEMBLY	(Dual Station)	OPT	[1]
8	0000	806490T	SENDER		1	
8	0000	49734	SENDER	(Dual Station)	OPT	[1]
9	0013	26996	LOCKWASHER (#10) Stainless Steel		2	
10	0011	68219	NUT (#10-32) Stainless Steel		2	
11	0087	805024	SWITCH Oil Pressure	(5.0L) [0M330622] & Below	1	
11	0087	864252	SWITCH	(5.0L) [0M330623] & Up	1	
11	0087	805024	SWITCH Oil Pressure	(5.7L) [0M331443] & Below	1	
11	0087	864252	SWITCH Oil Pressure	(5.7L) [0M331444] & Up	1	
12	0022	28624	FITTING T		1	
13	0087	805605A1	SWITCH ASSEMBLY		1	
14	0013	26996	LOCKWASHER (#10) Stainless Steel		1	
15	0011	68219	NUT (#10-32) Stainless Steel		1	
16	0000	805218T	SENSOR		1	
17	0000	816492A6	ALARM KIT		1	

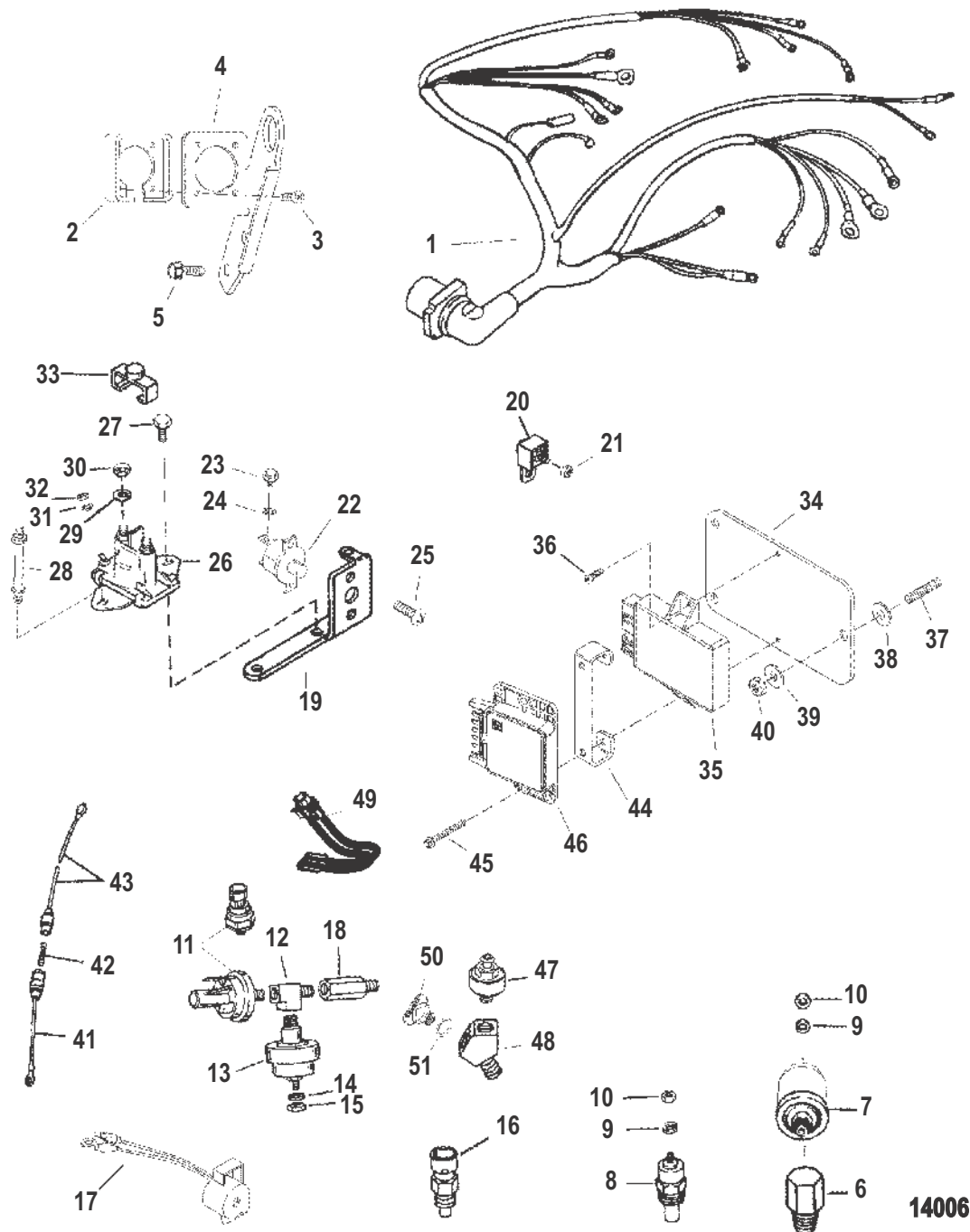
Wiring Harness And Electrical Components



Wiring Harness And Electrical Components

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
18	0022	805059	FITTING		1	
19	0000	805368T	BRACKET Electrical		1	
20	0088	79023A56	FUSE ASSEMBLY 55 Ampere		1	
20	0088	79023A91	FUSE ASSEMBLY 90 Ampere		1	
21	0011	21825	NUT (.250-28)		1	
22	0088	806950	BREAKER Circuit - 50 Ampere		1	
23	0010	68513	SCREW (#10-32 x .375) Stainless Steel		2	
24	0013	26996	LOCKWASHER (#10) Stainless Steel		2	
25	0010	57583	SCREW (#8-32 x .375)		2	
26	0089	96158T	SOLENOID		1	
27	0010	805564	SCREW (.250-20 x .750)	(Alpha Engines)	3	
27	0010	805564	SCREW (.250-20 x .750)	(Bravo Engines)	2	
28	0016	805459	STUD Mercathode Mounting	(Bravo Engines)	1	
29	0013	26992	LOCKWASHER (.250) Stainless Steel		2	
30	0011	94330	NUT (.250-20) Brass		2	
31	0013	26996	LOCKWASHER (#10) Stainless Steel		2	
32	0011	68219	NUT (#10-32) Stainless Steel		2	
33	0085	97861	INSULATOR		1	
34	0000	861516	BRACKET		1	
35	0000	861459T1	ICM MODULE Ignition Control Module	(5.0L Alpha)	1	
35	0000	861460T1	ICM MODULE Ignition Control Module	(5.0L Bravo)	1	
35	0000	861253T1	ICM MODULE Ignition Control Module	(5.7L Alpha)	1	
35	0000	861254T1	ICM MODULE Ignition Control Module	(5.7L Bravo)	1	
36	0010	861520	SCREW (#10-32 x .500)	(5.0L Alpha)	2	
37	0010	24323	SET SCREW (.250-20 x 1.25)		3	
38	0012	96457	WASHER Phenolic (.27 x .81 x .062)		3	
39	0012	35462	WASHER (.2656 x .625 x .0625) Stainless Steel		3	
40	0011	64015	NUT (.250-20)		3	
41	0084	95084A9	CABLE ASSEMBLY (91.00 Inches) Red/Purple Strip	(Bravo Engines)	1	
42	0088	79091	FUSE 20 Ampere	(Bravo Engines)	1	
43	0084	95084A10	CABLE ASSEMBLY (5.00 Inches) Red	(Bravo Engines)	1	
44	0000	861517	BRACKET	(5.0L Bravo And 5.7 Alpha/Bravo)	1	
45	0010	41408	SCREW (#10-32 x 1.50)	(5.0L Bravo And 5.7 Alpha/Bravo)	2	
46	0000	806611T	MODULE Knock Control	(5.0L Bravo And 5.7 Alpha/Bravo)	1	
47	0000	806612T	SENSOR Knock	(5.0L Bravo And 5.7 Alpha/Bravo)	1	

Wiring Harness And Electrical Components



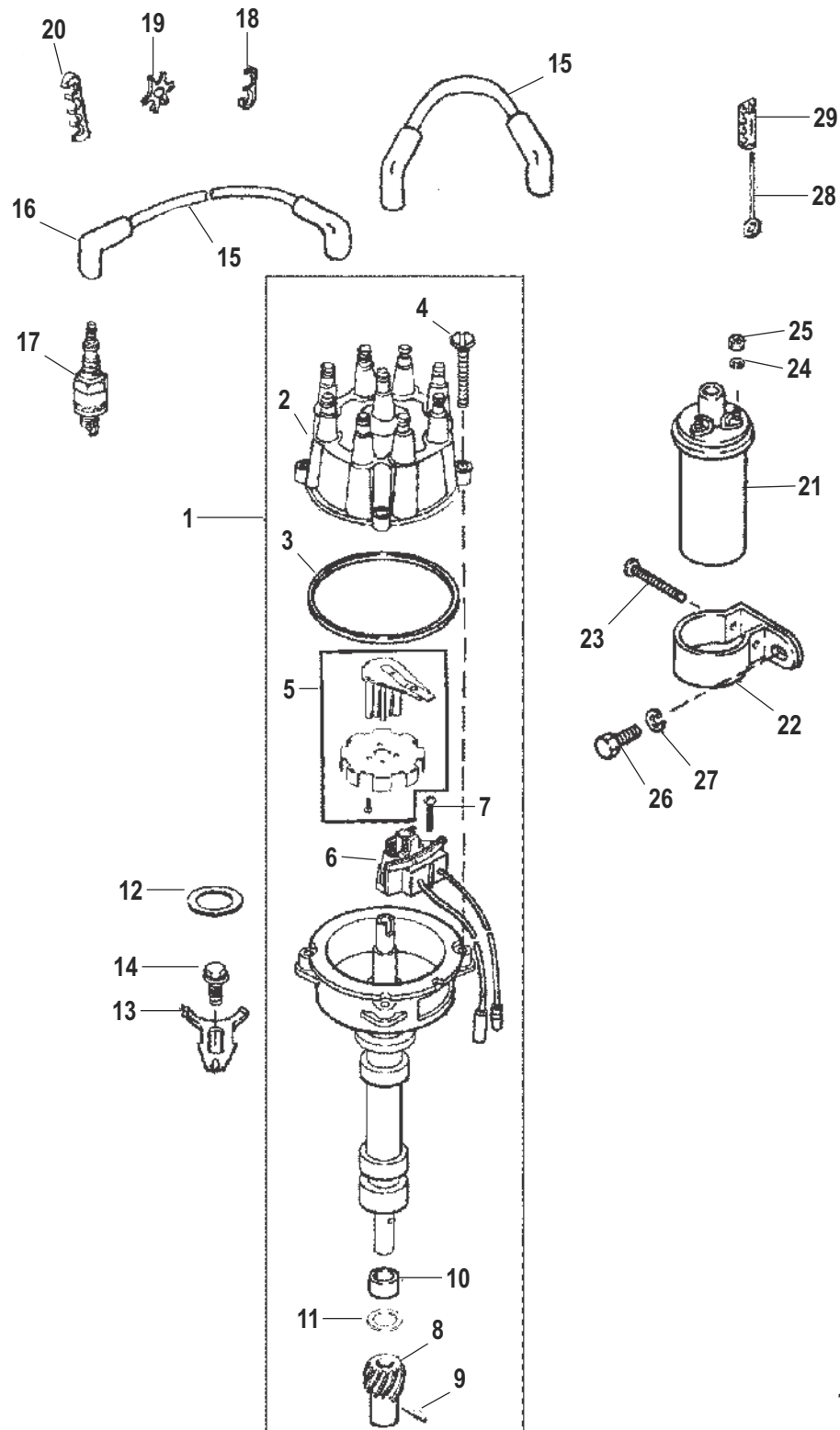
Wiring Harness And Electrical Components

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
48	0022	8067051	FITTING Dual	(5.0L Bravo And 5.7 Alpha/Bravo)	1	
49	0084	864388	HARNESS ASSEMBLY Oil Sensor Adaptor		1	
50	0022	806608A1	PLUG KIT (.500-13) Royal Blue Fitting		1	[2]
51	0025	62706	O-RING (.426 x .070)		1	

PART NOTES:

- [1] - Optional
- [2] - Alternate part numbers:
 - 806608A 1Service Part
 - 806608Q01QS

Distributor And Ignition Components



14007

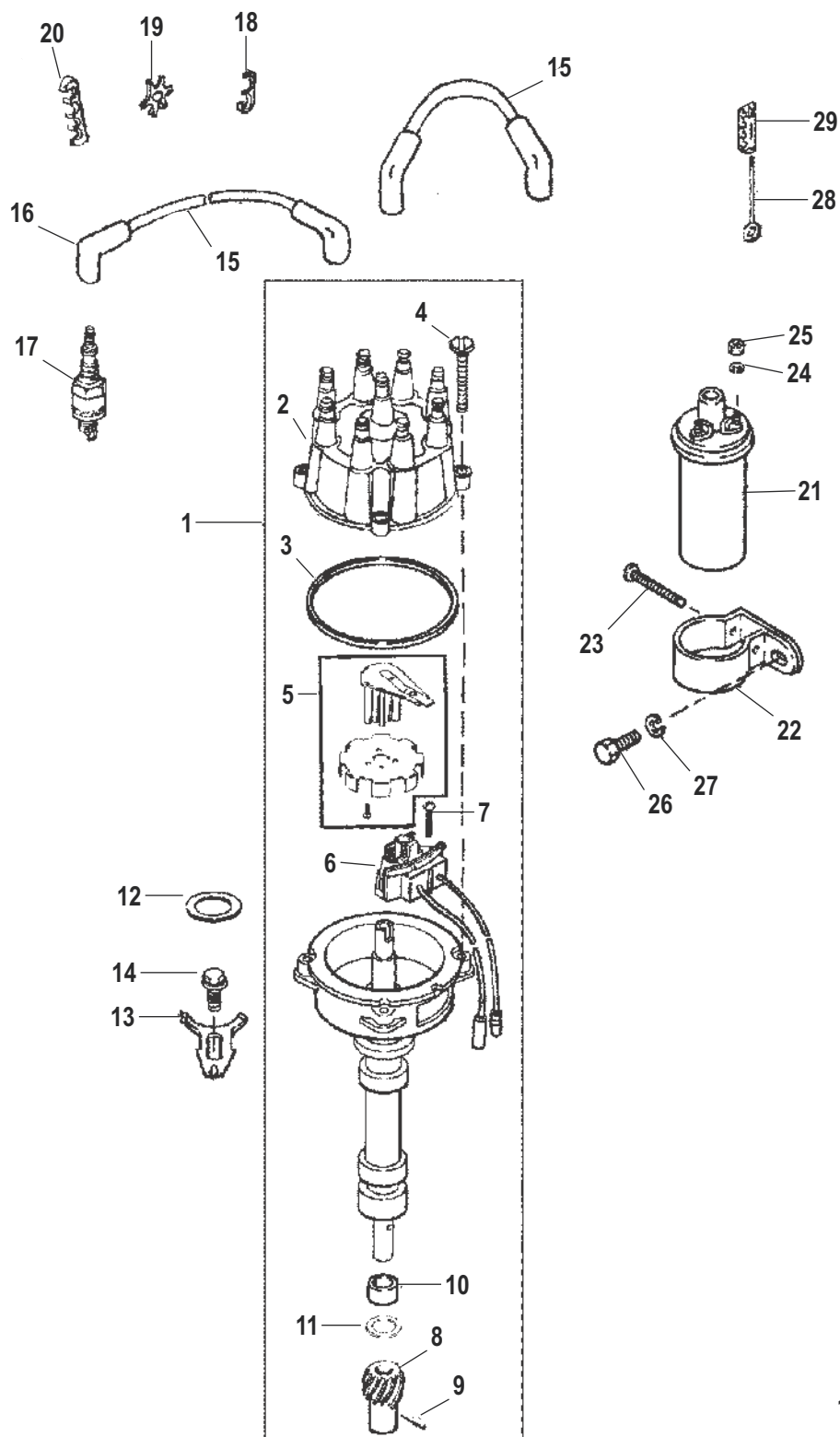
Distributor And Ignition Components

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	805185A36	DISTRIBUTOR ASSEMBLY		1	
2	0000	805759T1	CAP Distributor		1	[1]
3	0027	805760	GASKET		1	
4	0010	90926	SCREW (#10-32 x .810)		4	
5	0000	13524T1	WHEEL ASSEMBLY		1	[2]
6	0087	861780A2	SENSOR ASSEMBLY		1	[3]
7	0010	66686	SCREW (#10-32 x 1.00)		2	
8	0043	818807	GEAR		1	
9	0017	47617	PIN		1	
10	0023	90915	BUSHING		2	
11	0012	90931	THRUST WASHER		1	
12	0027	344863	GASKET		1	[4]
13	0000	52185	CLAMP		1	
14	0010	805559	SCREW (.375-16 x .875) Stainless Steel		1	
15	0084	816761Q17	CABLE KIT Ignition Spark Plugs And Coil		1	[5]
16	0085	63709A1	BOOT/TERMINAL KIT		8	
17	0033	816336	SPARK PLUG		8	
18	0000	54676	RETAINER Two Wire	(Use Where Applicable)	2	
19	0000	32783	RETAINER Three Wire Three Wire	(Use Where Applicable)	2	
20	0000	32784	RETAINER Four Wire Four Wire	(Use Where Applicable)	2	
21	0392	805570A2	COIL KIT		1	
22	0000	65970T1	BRACKET		1	
23	0010	41408	SCREW (#10-32 x 1.50)		1	
24	0013	26996	LOCKWASHER (#10) Stainless Steel		2	
25	0011	68219	NUT (#10-32) Stainless Steel		2	
26	0010	98261	SCREW (.375-16 x .750)		1	
27	0012	20553	WASHER (.406 x .734 x .063)		1	
28	0016	90096A1	STUD ASSEMBLY (#10-32 x Special)		2	
29	0054	72821	RETAINER		2	
-	0027	861246A98	GASKET SET		1	

PART NOTES:

- [1] - Alternate part numbers:
805759Q 3Kit
805759T 1QS
805759T 3MPP Kit
- [2] - Alternate part numbers:
13524T 1Service Part
805759Q 3QS Kit
805759T 3MPP Kit

Distributor And Ignition Components

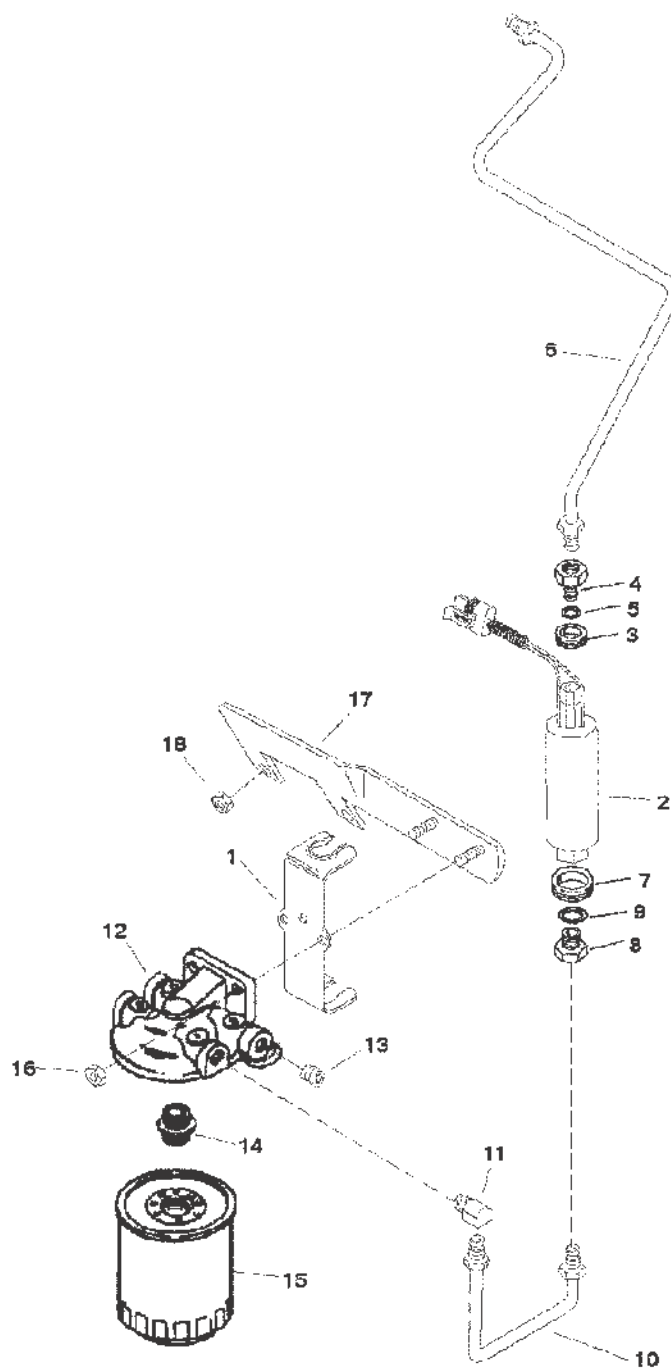


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Distributor And Ignition Components

- [3] - Alternate part numbers:
 - 861780A 2Service Part
 - 892150K02MPP
 - 892150Q02QS
- [4] - Component Of Engine Overhaul Gasket Set 861246A98
- [5] - Alternate part numbers:
 - 816761A17Service Part
 - 816761K17MPP
 - 816761Q17QS

Fuel Pump And Fuel Filter



14008

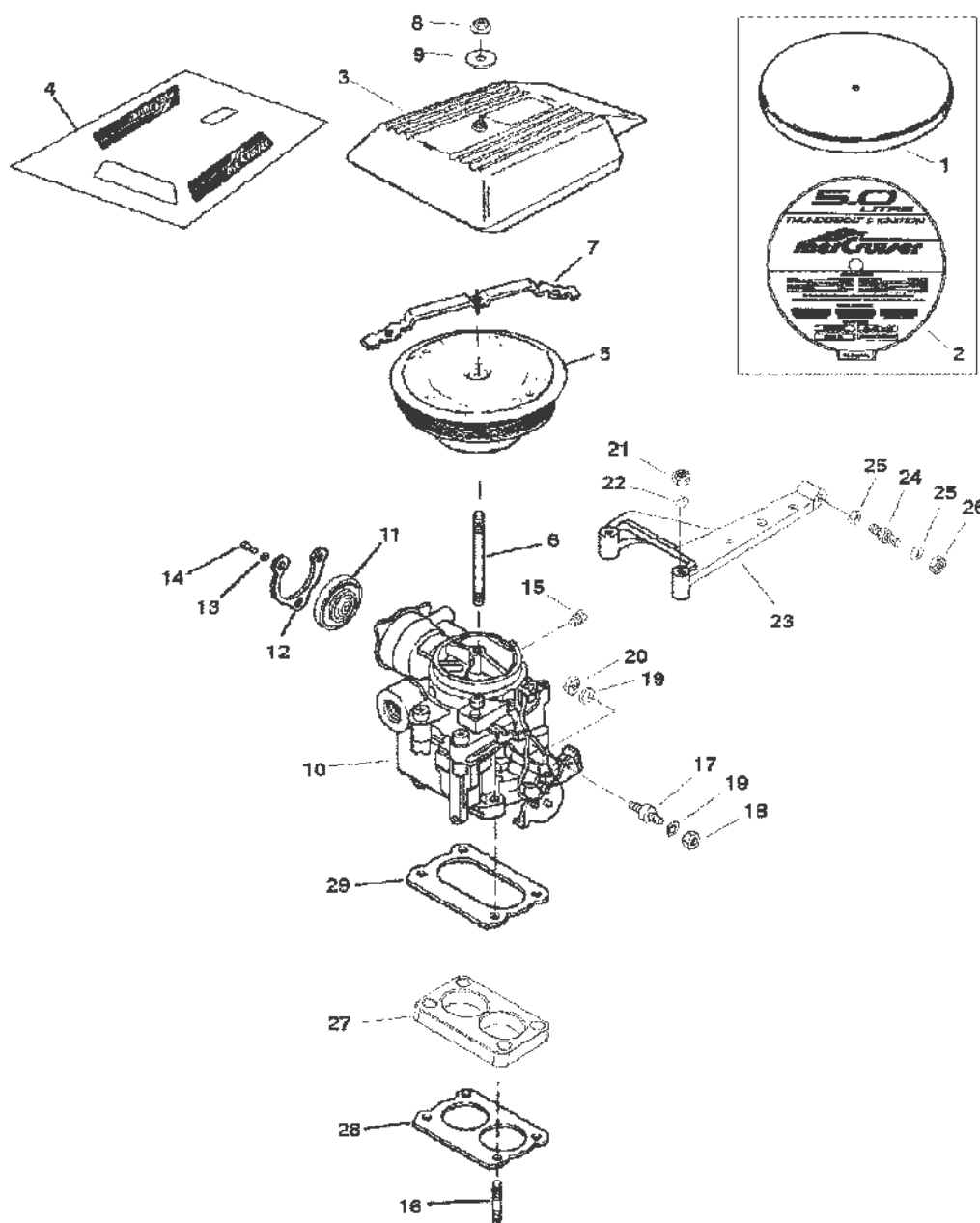
Fuel Pump And Fuel Filter

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	861319	BRACKET Fuel Pump		1	
2	0000	861155A3	PUMP ASSEMBLY Fuel		1	
3	0025	817491	GROMMET (.56 Inside Diameter)		1	
4	0022	805027A1	FITTING ASSEMBLY	(1.00 Inch Overall Length)	1	
4	0022	861395A1	FITTING ASSEMBLY	(1.25 Inch Overall Length)	1	
5	0025	805063	O-RING (.301 x .070)		1	
6	0032	861247	LINE Fuel		1	
7	0025	13467	GROMMET (.88 Inside Diameter)		1	
8	0022	805026A1	FITTING		1	
9	0025	805062	O-RING (.530 x .082)		1	
10	0032	861250	LINE ASSEMBLY Fuel		1	
11	0022	93385	FITTING (90 Degree)		1	
12	0000	89876A3	BASE ASSEMBLY Fuel Filter/Water Seperator		1	
13	0022	32561	PLUG Pipe - Allen Head (.250-18)		3	
14	0022	816133	FITTING		1	
15	0035	802893Q	FILTER Fuel/Water Separating - Quicksilver Brand		1	[1]
16	0011	29250	NUT (.312-24)		2	
17	0000	807918T	BRACKET Fuel Filter Base		1	
18	0011	860069	NUT (.375-16)		2	

PART NOTES:

- [1] - Alternate part numbers:
- 802893QQS
 - 802893TMPP
 - 807172Service Part

Carburetor And Throttle Linkage (Two Barrel)

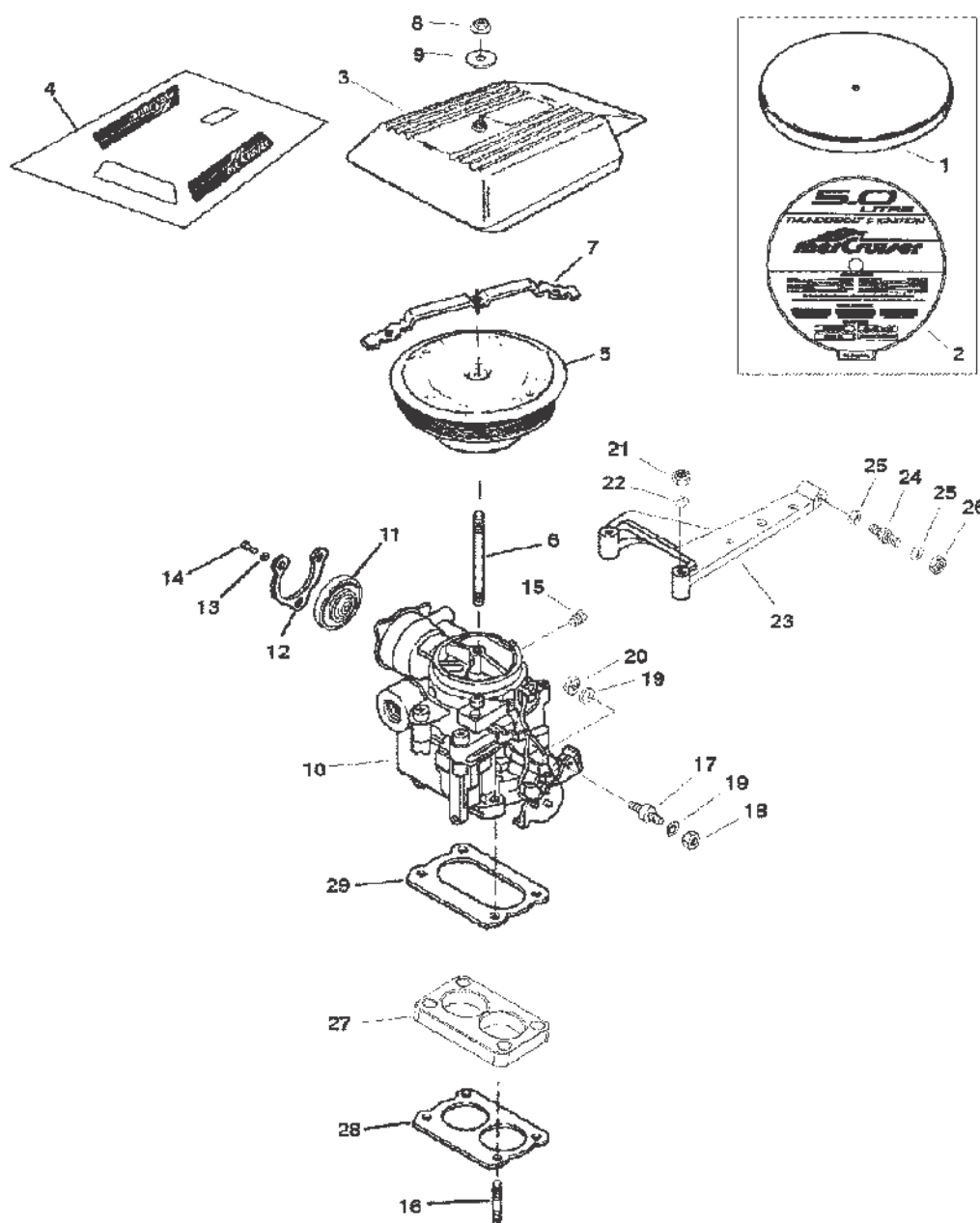


14009

Carburetor And Throttle Linkage (Two Barrel)

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	14605T1	COVER Carburetor	(5.0L Alpha)	1	
2	0037	8615081	DECAL SET	(5.0L Alpha)	1	
3	0000	18484A3	COVER	(5.0L Bravo And 5.7L Alpha/Bravo)	1	
4	0037	861314A10	DECAL SET	(5.0L Bravo)	1	
4	0037	861314A12	DECAL SET	(5.7L Alpha/Bravo)	1	
5	0000	805016A1	FLAME ARRESTOR	(With Out Molded Hose Retainer)	1	
5	0000	863200	FLAME ARRESTOR	(With Molded Hose Retainer)	1	
6	0016	805295	STUD (.250-20/.250-28 x Special)		1	
7	0000	805313	RETAINER		1	
8	0011	8267139	NUT (.250-28)		1	
9	0012	86400	WASHER		1	
10	3310	861448A1	CARBURETOR ASSEMBLY	(5.0L Alpha/Bravo) (See "Carburetor (Mercarb)" For Breakdown)	1	[1]
10	3310	861245A1	CARBURETOR ASSEMBLY	(5.7L Alpha/Bravo) (See "Carburetor (Mercarb)" For Breakdown)	1	[2]
11	0000	70125A1	COVER Choke		1	
12	0010	33047	SCREW		3	
13	0013	26995	LOCKWASHER (#8) Stainless Steel		3	
14	0053	805140	PLATE		1	
15	0022	56800	PLUG Pipe (.0625-27)		1	
16	0016	65868	STUD (.312-18/.312-24 x 2.120)		2	
16	0016	807849	STUD (.312-18/.312-24 x 3.380)		2	
17	0016	96112	STUD (.250-28 x 2.00) Throttle Cable Anchor		1	
18	0011	8267089	NUT (.250-28)		1	
19	0012	29245	WASHER (.281 x .500 x .060) Stainless Steel		2	
20	0011	8267139	NUT (.250-28)		1	
21	0011	862902	NUT (.312-24)		4	
22	0012	20084	WASHER (.328 x .562 x .062)		4	
23	0000	805489T	BRACKET		1	
24	0016	38525	STUD		1	
25	0012	24664	WASHER (M4 x 20)		2	
26	0011	8267139	NUT (.250-28)		1	
27	0000	807726A2	ADAPTER		1	
28	0027	8079821	GASKET		1	[3]
29	0027	861246	GASKET		1	[3]
-	0011	863001	NUT (.250-28)		1	
-	0027	861246A98	GASKET SET		1	

Carburetor And Throttle Linkage (Two Barrel)



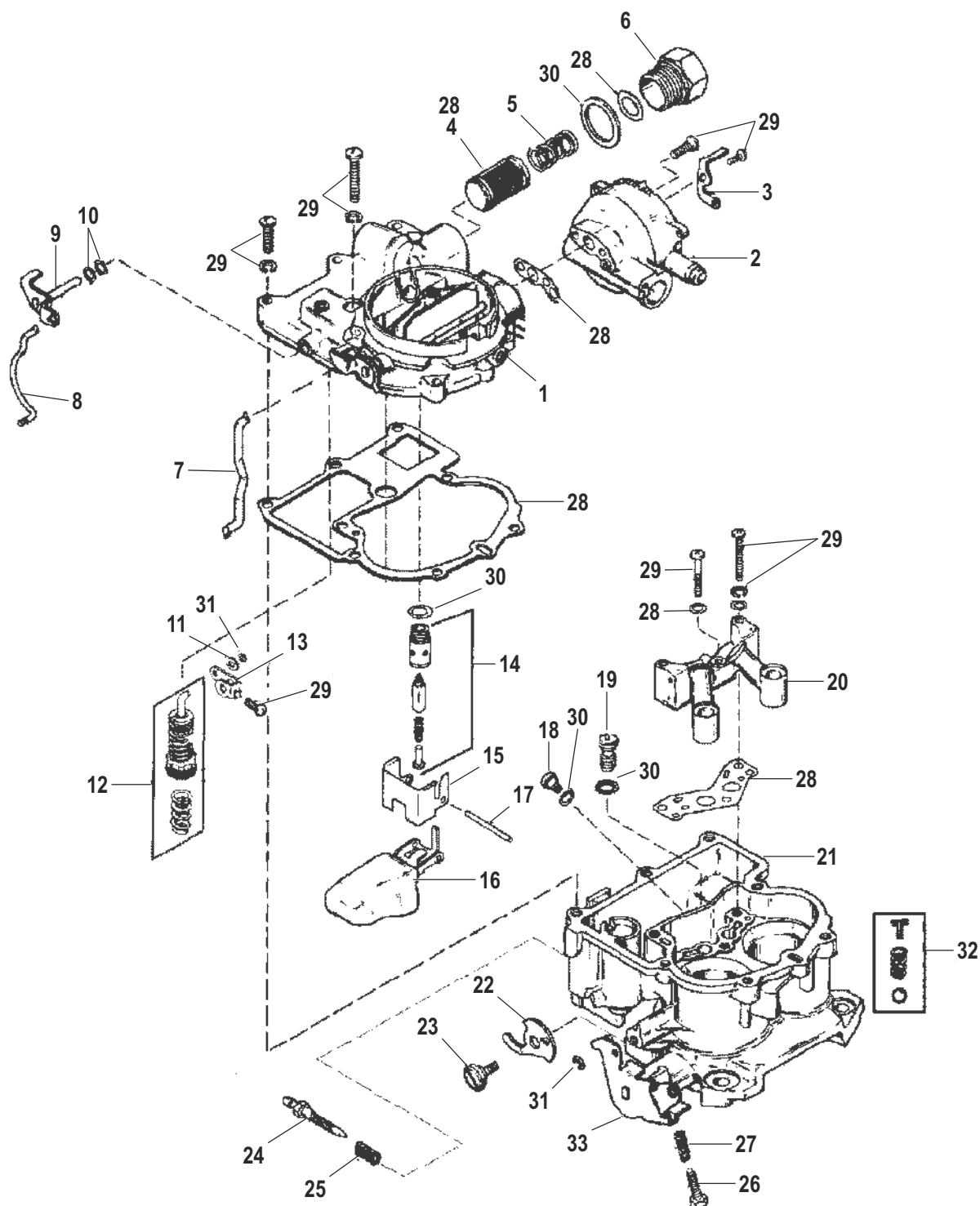
14009

Carburetor And Throttle Linkage (Two Barrel)

PART NOTES:

- [1] - Alternate part numbers:
804622R02Reman
861448A 1QS
- [2] - Alternate part numbers:
804621R02Reman
861245A 1QS
- [3] - Component Of Engine Overhaul Gasket Set 861246A98

Carburetor (Mercarb)



14010

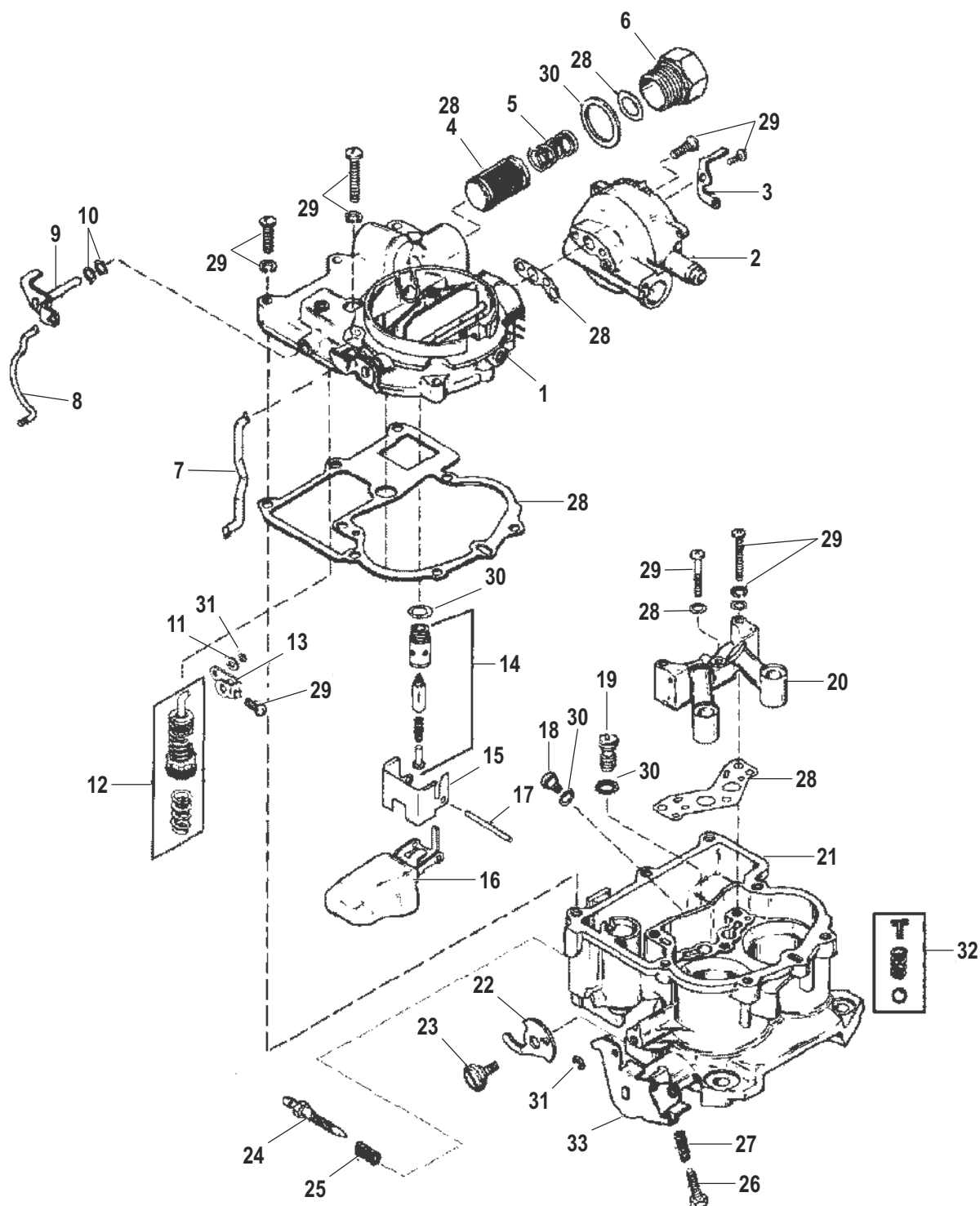
Carburetor (Mercarb)

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	3310	861448A1	CARBURETOR ASSEMBLY	(5.0L)	1	[1]
-	3310	861245A1	CARBURETOR ASSEMBLY	(5.7L)	1	[2]
1		NSS	NOT SOLD SEPARATE Air Housing		1	[3]
2		NSS	NOT SOLD SEPARATE Housing - Choke		1	[3]
3	3302	9037	ARM Choke		1	
4	0035	53336Q	STRAINER		1	[4]
5	3302	9032	SPRING		1	
6	3302	879194018	CONNECTOR		1	
7	3302	9042	ROD Choke		1	
8	3302	8109201	ROD		1	
9	3302	8237251	LEVER		1	
10	3302	9039	WASHER		2	
11	3302	810919	WASHER		1	
12	3302	96551	PUMP KIT Accelerator		1	[5]
13	3302	810916	ARM		1	
14	3302	804689	SEAT KIT Inlet		1	
15	3302	803854	PLATE Baffle		1	
16	3302	9031	FLOAT		1	
17	3302	90301	PIN Float		1	
18	3302	9058	JET Main		2	
19	3302	9059	JET POWER		1	
20	3302	802744T	VENTURI	(5.0L)	1	
20	3302	802745T	VENTURI	(5.7L)	1	
21		NSS	NOT SOLD SEPARATE Body - Carburetor		1	[3]
22	3302	9048	CAM		1	
23	3302	9049	SHAFT		1	
24	3302	9052	SCREW		1	
25	3302	9053	SPRING		1	
26	3302	9060	SCREW		1	
27	3302	9054	SPRING		1	
28	3302	8109292	GASKET SET		1	
29	3302	8109301	SCREW KIT		1	
30	3302	90441	PACKING SET		1	
31	3302	808675	CLIP Spring		2	
32	3302	809520	CHECK BALL KIT		1	
33	3302	834989	LEVER/SHAFT ASSEMBLY Throttle		1	

PART NOTES:

- [1] - Alternate part numbers:
804622R02Reman
861448A 1QS

Carburetor (Mercarb)

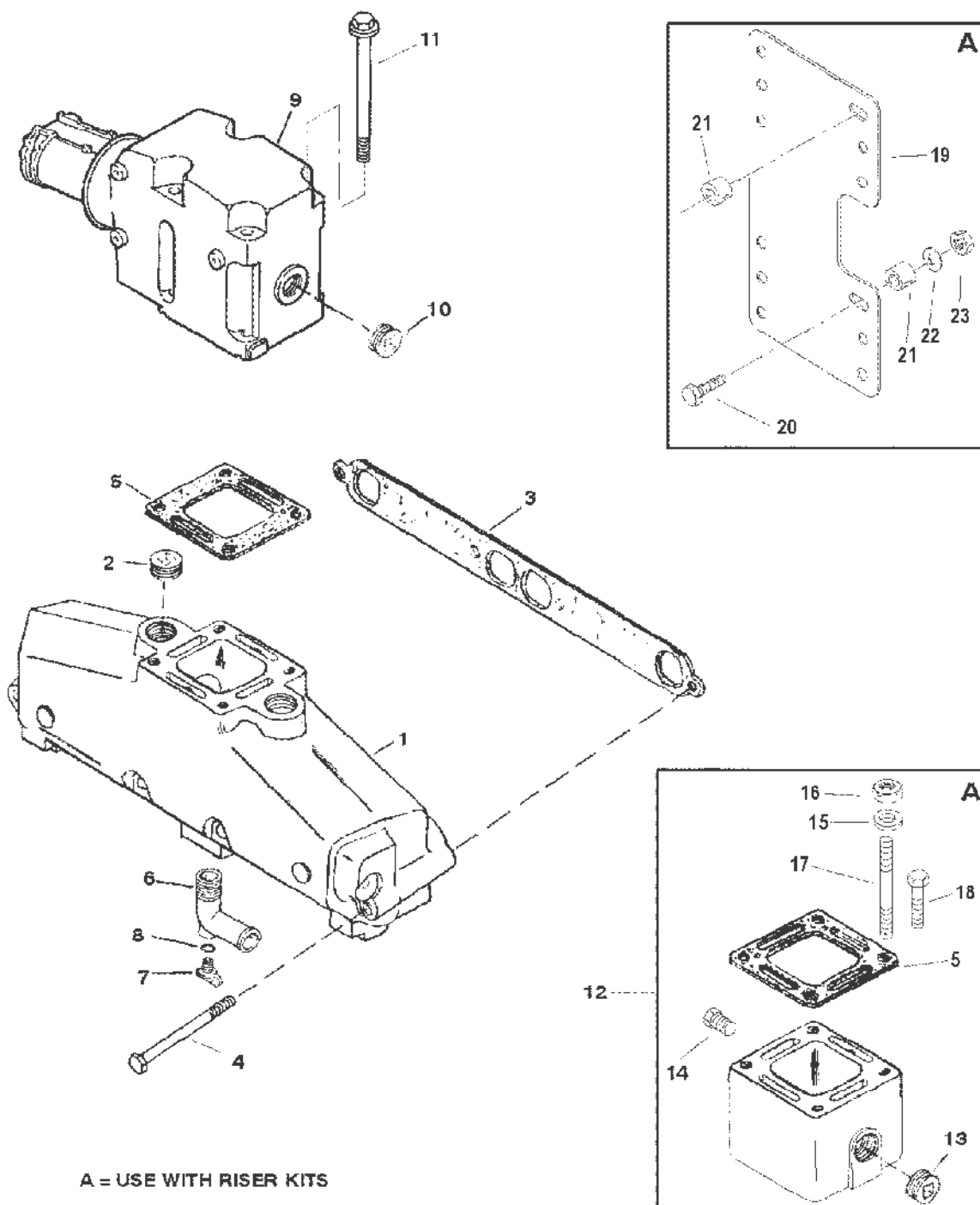


14010

Carburetor (Mercarb)

- [2] - Alternate part numbers:
 - 804621R02Reman
 - 861245A 1QS
- [3] - Not Sold Seperate
- [4] - Alternate part numbers:
 - 53336Service Part
 - 53336BKBulk Pack
 - 53336QQS
 - 53336TMPP
- [5] - Alternate part numbers:
 - 804844002Kit
 - 9655 1Service Part

Exhaust Manifold And Exhaust Elbow



14011

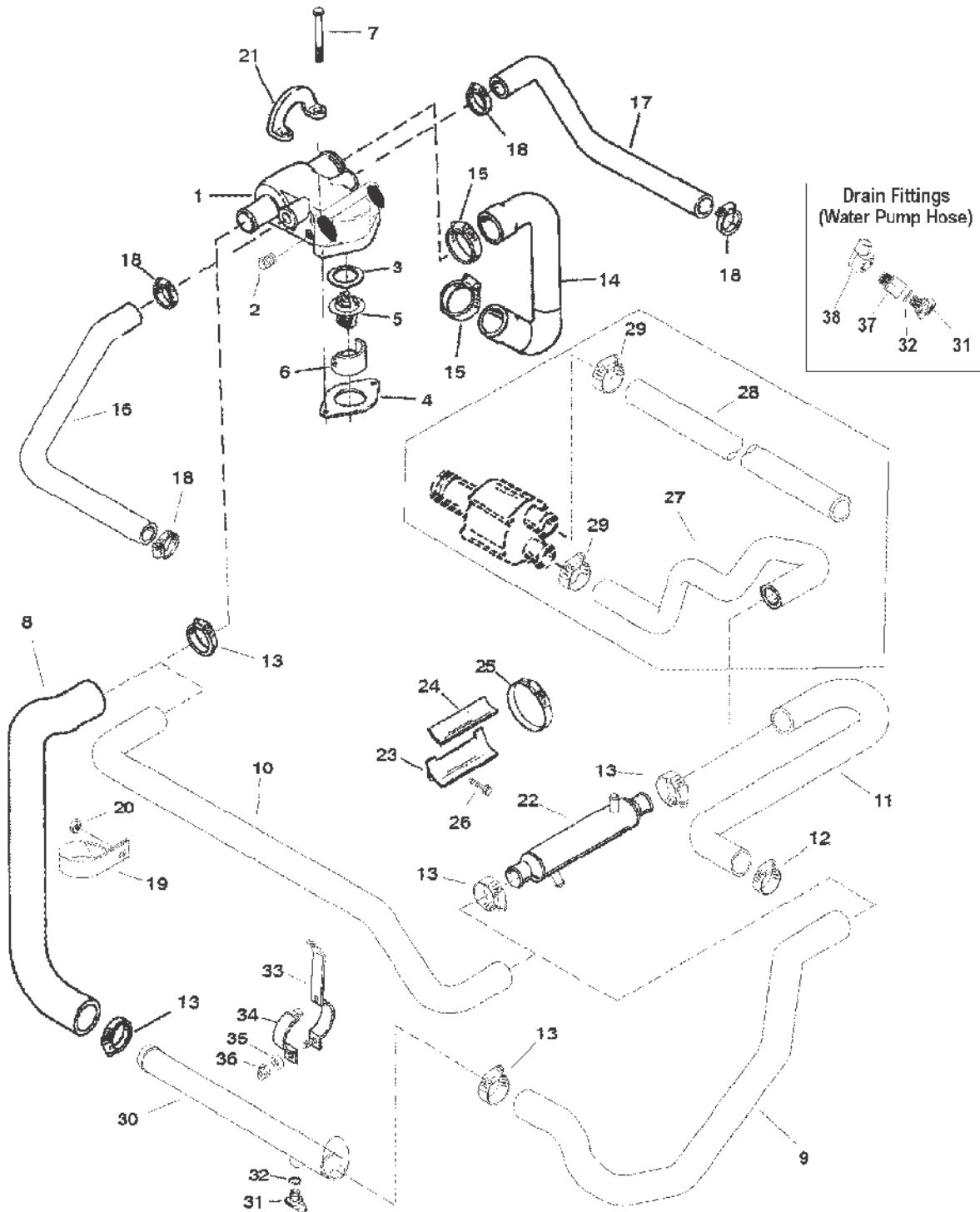
Exhaust Manifold And Exhaust Elbow

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	860246A10	MANIFOLD ASSEMBLY Exhaust	(Port / Starboard)	2	
2	0022	428611	FITTING Pipe - Brass (.750-14)		8	
NS	0022	37372	PLUG Pipe (.500)		2	
3	0027	33395	GASKET		2	[1]
4	0010	53728	SCREW (.375-16 x 4.75)		8	
5	0027	863726	GASKET		2	
6	0022	806926A1	ELBOW KIT Drain		2	
7	0022	806608A1	PLUG KIT (.500-13) Royal Blue		2	[2]
8	0025	32509	O-RING (.489 x .070)		2	[1]
9	0000	807988A2	ELBOW ASSEMBLY Exhaust		2	
10	0022	428611	FITTING Pipe - Brass (.750-14)		2	
11	0010	43749	SCREW (.375-16 x 5.750)		8	
11	0010	43749	SCREW (.375-16 x 5.750)	(Swiss Emissions (BSO1 And SAV1)	4	
11	0010	843504	SCREW (.380-16 x 1.500) Stainless Steel		4	
12	0000	93320A5	RISER KIT Exhaust (3 Inches)	(Each Kit Contains 2 Risers)	1	
12	0000	93322A7	RISER KIT Exhaust (6 Inches)	(Each Kit Contains 2 Risers)	1	
13	0022	428611	FITTING Pipe - Brass (.750-14)		2	
14	0022	328022	PLUG Pipe (.125-27) Brass		2	
15	0012	46132	WASHER	(Use With Three Inch Risers)	4/8	
16	0011	805979	NUT (.375-24)	(Use With Three Inch Riser)	4/8	
17	0016	11375	STUD (.375 x 9.56)	(Use With Three Inch Riser)	4/8	
18	0010	14315	SCREW (.375-16 x 4.25)	(Swiss Emissions (BSO1 And SAV1) Use With Three Inch Riser)	4	
18	0010	12244	SCREW (.375-16 x 1.00)	(Use With Six Inch Riser)	8	
19	0000	818598T	BRACKET	(Use With Six Inch Riser)	1	
20	0010	76596	SCREW (.250-20 x 1.250)	(Use With Six Inch Riser)	3	
21	0023	806981	SPACER	(Use With Six Inch Riser)	6	
22	0012	35462	WASHER (.2656 x .625 x .0625) Stainless Steel	(Use With Six Inch Riser)	3	
23	0011	64015	NUT (.250-20)	(Use With Six Inch Riser)	3	
-	0027	861246A98	GASKET SET		1	

PART NOTES:

- [1] - Not Sold Seperate
- [2] - Alternate part numbers:
806608A 1Service Part
806608Q01QS

Standard Cooling System

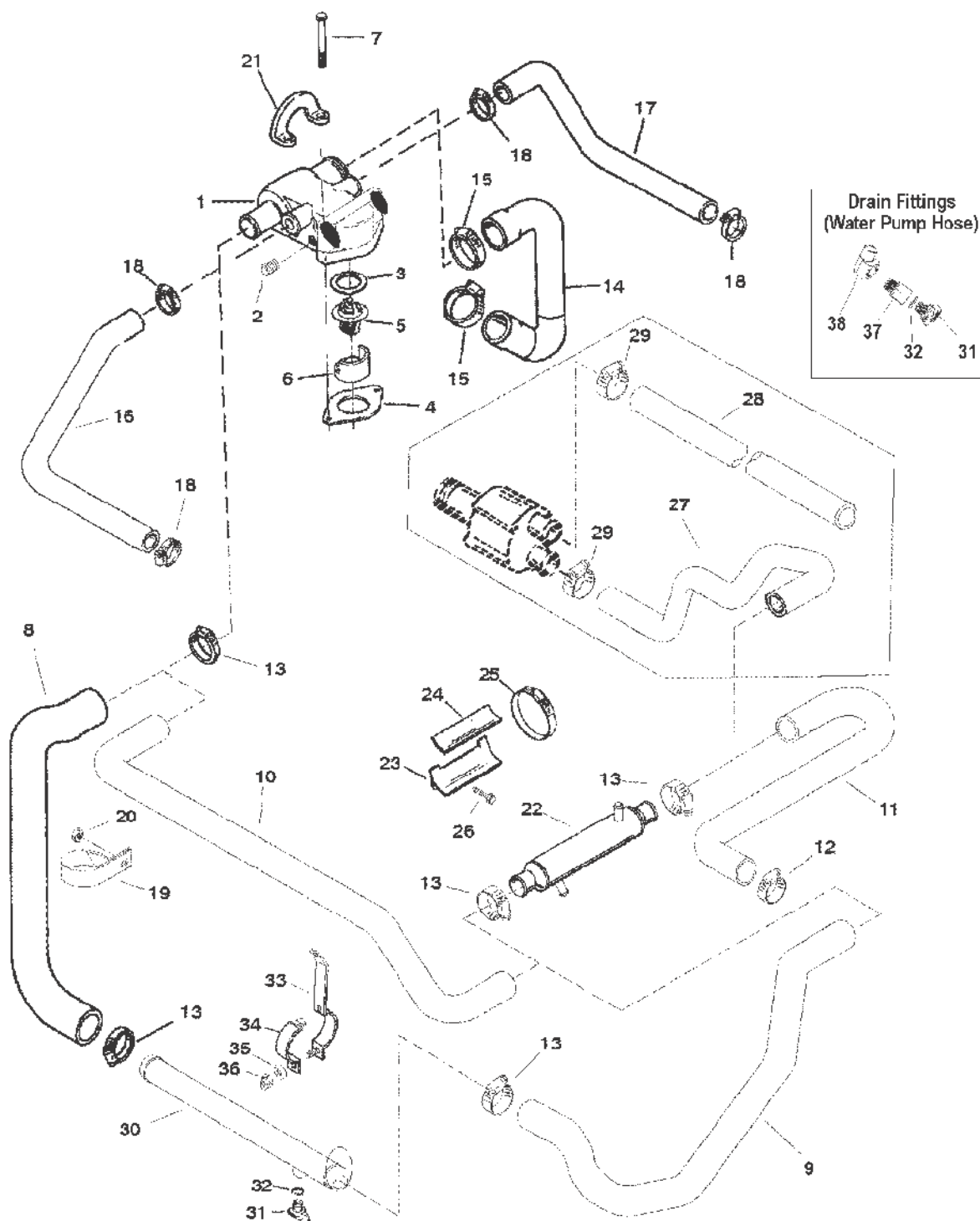


14012

Standard Cooling System

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	860256A3	HOUSING ASSEMBLY Thermostat	(Alpha)	1	
1	0000	860256A4	HOUSING ASSEMBLY Thermostat	(Bravo)	1	
2	0022	32803	PLUG Pipe (.375-18) Brass		2	
3	0027	806871	GASKET		1	[1]
4	0027	530451	GASKET		1	[2]
5	0000	807252T2	THERMOSTAT 71DegreeC (160 Degree F)		1	[3]
6	0023	806922	SLEEVE		1	
7	0010	98508	SCREW (.375-16 x 3.00)		2	
8	0032	808033	HOSE Molded Thermostat Housing To Hose Extender	(With Hose Extender)	1	
9	0032	8600891	HOSE Molded Hose Extender To Power Steering Cooler	(With Hose Extender)	1	
10	0032	861512	HOSE Thermostat Housing To Power Steering Cooler	(With Out Hose Extender)	1	
11	0032	807661	HOSE	(Alpha Engines)	1	
12	0054	815504212	CLAMP Worm Gear	(Alpha Engines)	1	
13	0054	815504222	CLAMP Worm Gear (1.98 Dlameter)		5	
14	0032	87108	HOSE Molded	(With Out Drain Fittings)	1	
14	0032	861590A2	HOSE ASSEMBLY	(Thermostat Housing To Water Pump With Drain (With Drain Fittings)	1	
15	0054	815504232	CLAMP Worm Gear (2.50 Diameter)		2	
16	0032	860144	HOSE Thermostat Housing To Port Exhaust Manifold	(5.0L) [OL618999] & Below	1	
16	0032	862139	HOSE Thermostat Housing to Port Exhaust Manifold	(5.0L) [OL619000] & Up	1	
16	0032	860144	HOSE Thermostat Housing To Port Exhaust Manifold	(5.7L) [OL619107] & Below	1	
16	0032	862139	HOSE Thermostat Housing to Port Exhaust Manifold	(5.7L) [OL619108] & Up	1	
17	0032	807697	HOSE Thermostat Housing to Starboard Manifold		1	
18	0054	815504220	CLAMP Worm Gear		4	
19	0054	47715	CLIP		1	
20	0011	29250	NUT (.312-24)		1	
21	0000	12552	LIFTING EYE		1	
22	0000	861554T	COOLER		1	
23	0000	805546A2	BRACKET Oil Cooler		1	
24	0000	772233	PAD		1	
25	0054	815504224	CLAMP Worm Gear		1	
26	0010	816585	SCREW (.312-18 x .875)	Metal Cooler	1	
26	0010	8M2016106	SCREW (.312 x 1.25)	Composite Cooler (Included with 861554T02)	1	
27	0032	8080441	HOSE Molded	(Bravo Engines)	1	
28	0032	86334379	HOSE (96.00 Inches Bulk)	(Bravo Engines)	1	
29	0054	815504222	CLAMP Worm Gear (1.98 Dlameter)	(Bravo Engines)	2	
30	0000	860315A1	TUBE Hose Extender		1	
31	0022	806608A1	PLUG KIT (.500-13) Royal Blue		5	[4]

Standard Cooling System



14012

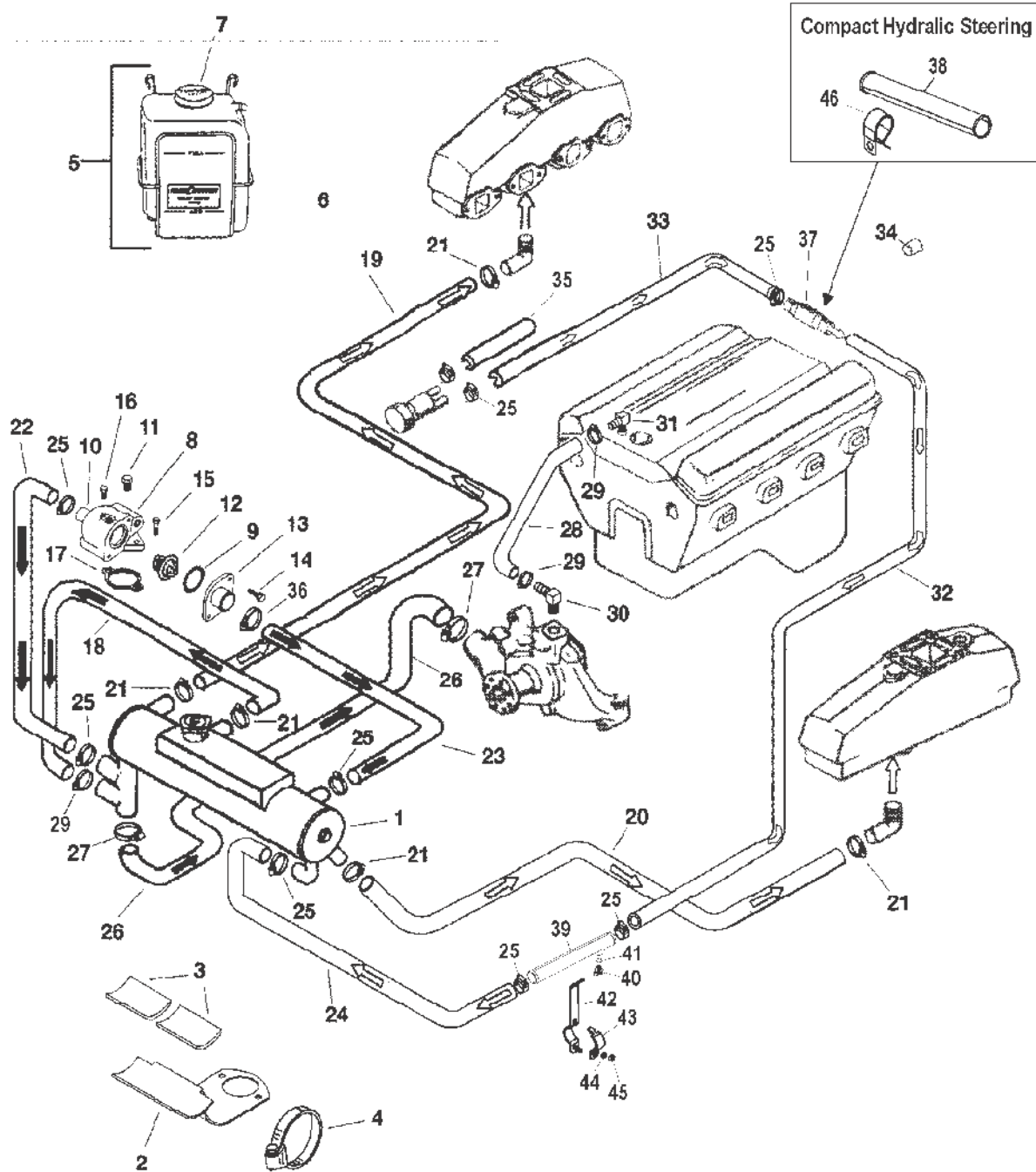
Standard Cooling System

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
32	0025	62706	O-RING (.426 x .070)		5	
33	0000	860418T	BRACKET		1	
34	0000	860417T	CLAMP		1	
35	0012	35462	WASHER (.2656 x .625 x .0625) Stainless Steel		1	
36	0011	8267088	NUT (.250-20)		1	
37	0022	860088	BUSHING		1	
38	0022	37682	FITTING Elbow (45 Degree)		1	
NS	0019	8079923	COVER Hose Clamp End		AR	[5]
-	0027	861246A98	GASKET SET		1	

PART NOTES:

- [1] - Component Of Engine Overhaul Gasket Set 861246A98
- [2] - Alternate part numbers:
53045 1Service Part
53045Q01QS
Component Of Engine Overhaul Gasket Set 861246A98
- [3] - Alternate part numbers:
807252Q 5QS Kit
807252T 2Service Part
807252T 5MPP Kit
- [4] - Alternate part numbers:
806608A 1Service Part
806608Q01QS
- [5] - As Required
Not Shown

Closed Cooling System



14013

RESOURCE NOTES:

71587A10 Coolant Recovery System Is Sold As A Complete Kit Only. The Component Parts Can Be Purchased Locally.

Closed Cooling System

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	860234A1	HEAT EXCHANGER		1	
NS	0000	814875	COVER Heat Exchanger End		2	
NS	0027	803644	GASKET		2	
NS	0010	814877	BOLT		2	
NS	0025	814878	O-RING Special		2	
NS	0036	8148791	CAP		1	
2	0000	860326A1	BRACKET ASSEMBLY Heat Exchanger		1	
3	0000	18431	PAD (4.25 x 4.375)		2	
4	0054	815504388	CLAMP Worm Gear		2	
5	0000	71587A10	RECOVERY KIT Coolant	(See Note)	1	
-	0032	774572	HOSE (48.00 Inches Bulk)		1	
6	0000	71587A11	BOTTLE Plastic		1	
7	0000	72058	CAP		1	
8	0000	861188A1	HOUSING ASSEMBLY Thermostat		1	
9	0025	8071341	SEAL		1	[1]
10	0023	863874	SLEEVE Water		1	
11	0022	32803	PLUG Pipe (.375-18) Brass		1	
12	0000	991551	THERMOSTAT		1	[2]
13	0000	807075A1	COVER		1	
14	0010	29198	SCREW AND LOCKWASHER (.312-18 x .875)		2	
15	0010	58640	SCREW (.375-16 x 1.25)		2	
16	0022	818390	DRAIN COCK		1	
17	0027	530451	GASKET		2	[3]
18	0032	4285069	HOSE (44.00 Inches Bulk)	(Cut to 6.00 Inch Length)	1	
19	0032	861058	HOSE Heat Exchanger To Exhaust Manifold	(Alpha - Starboard) [0L618999] & Below	1	
19	0032	861057	HOSE Heat Exchanger To Exhaust Manifold	(Bravo - Starboard) [0L618999] & Below	1	
19	0032	860421	HOSE Heat Exchanger To Exhaust Manifold	(Alpha/Bravo Starboard) [0L619000] & Up	1	
20	0032	860421	HOSE Heat Exchanger To Exhaust Manifold	(Port) [0L618999] & Below	1	
20	0032	862125	HOSE Heat Exchanger To Exhaust Manifold	(Port) [0L619000] & Up	1	
21	0054	815504220	CLAMP Worm Gear		4	
22	0032	860485	HOSE Thermostat By-Pass	[0L618999] & Below	1	
22	0032	860331	HOSE Thermostat By-Pass	[0L619000] & Up	1	
23	0032	860419	HOSE Thermostat Housing To Heat Exchanger		1	
24	0032	860332	HOSE		1	
25	0054	815504222	CLAMP Worm Gear (1.98 Diameter)		6	
26	0032	861059	HOSE		1	
27	0054	815504232	CLAMP Worm Gear (2.50 Diameter)		2	
28	0032	860482	HOSE Water Pump To Intake Manifold		1	
29	0054	815504212	CLAMP Worm Gear		4	

Closed Cooling System



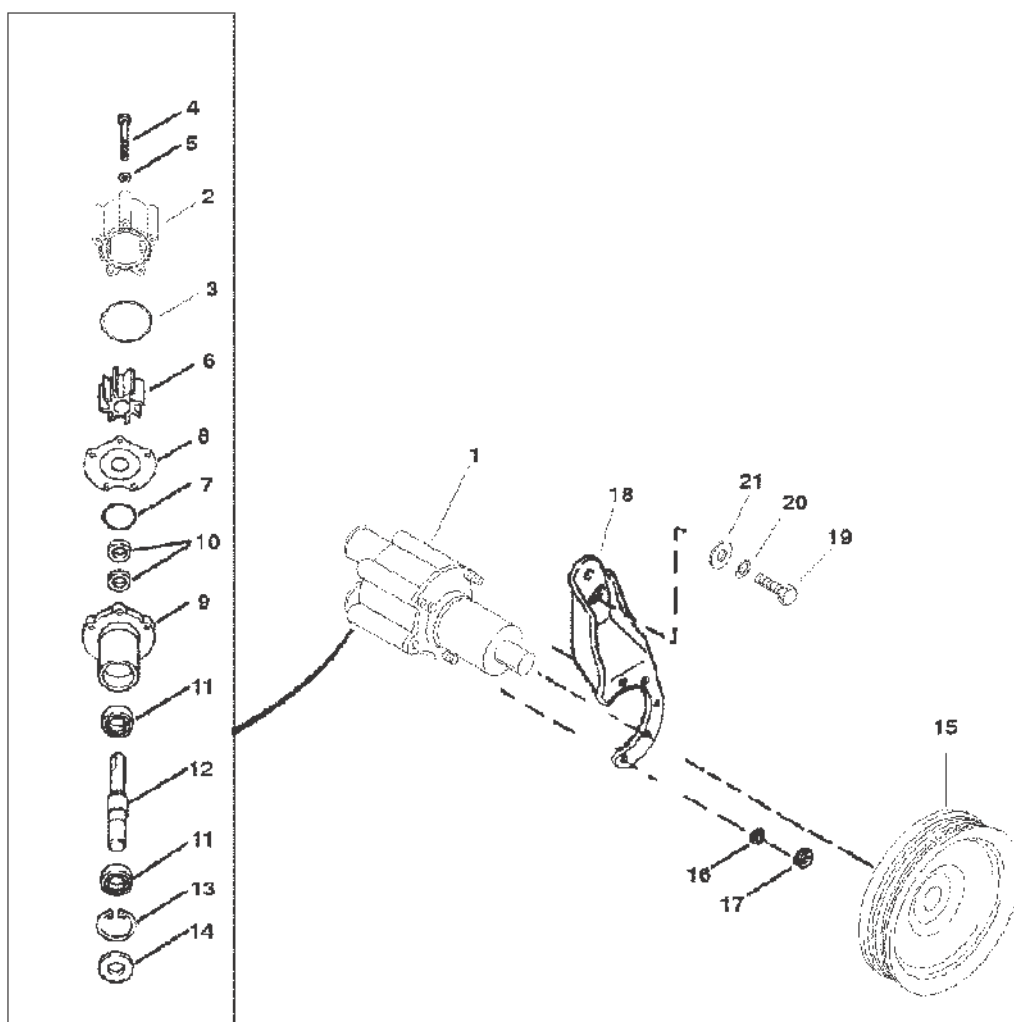
Closed Cooling System

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
30	0022	860346	FITTING Elbow (90 Degree) (.750)		1	
31	0022	808042	FITTING Elbow (90 Degrees) (.50 NPT x .75 Bars)		1	
32	0032	8600891	HOSE Molded	[0L618999] & Below	1	
32	0032	808045	HOSE Fuel Cooler to Transmission Oil Cooler	[0L619000] & Up	1	
33	0032	8080441	HOSE Molded		1	
34	0000	32877	PLUG Transom Plate Water Inlet Block Off		1	
35	0032	86334379	HOSE (96.00 Inches Bulk)	(Cut to 36.00 Inch Length)	1	
36	0054	815504228	CLAMP Worm Gear		2	
37	0000	861554T	COOLER Power Steering		1	
38	0000	860315A1	TUBE Hose Extender	(Compact Hydraulic Steering) (Cut to 10.50 Inch Length)	1	
39	0000	860315A1	TUBE Hose Extender	(Thermostat House To Power Steering Cooler)	1	
40	0022	806608A1	PLUG KIT (.500-13) Royal Blue Fitting		1	[4]
41	0025	62706	O-RING (.426 x .070)		1	
42	0000	860418T	BRACKET		1	
43	0000	860417T	CLAMP		1	
44	0012	35462	WASHER (.2656 x .625 x .0625) Stainless Steel		1	
45	0011	8267088	NUT (.250-20)		1	
46	0054	806616	CLAMP		1	
NS	0019	8079923	COVER Hose Clamp End		AR	[5]
-	0027	861246A98	GASKET SET		1	

PART NOTES:

- [1] - Component Of Engine Overhaul Gasket Set 861246A98
- [2] - Alternate part numbers:
99155 1Service Part
99155T 1Kit
- [3] - Alternate part numbers:
53045 1Service Part
53045Q01QS
Component Of Engine Overhaul Gasket Set 861246A98
- [4] - Alternate part numbers:
806608A 1Service Part
806608Q01QS
- [5] - As Required
Not Shown

Sea Water Pump Assembly



14014

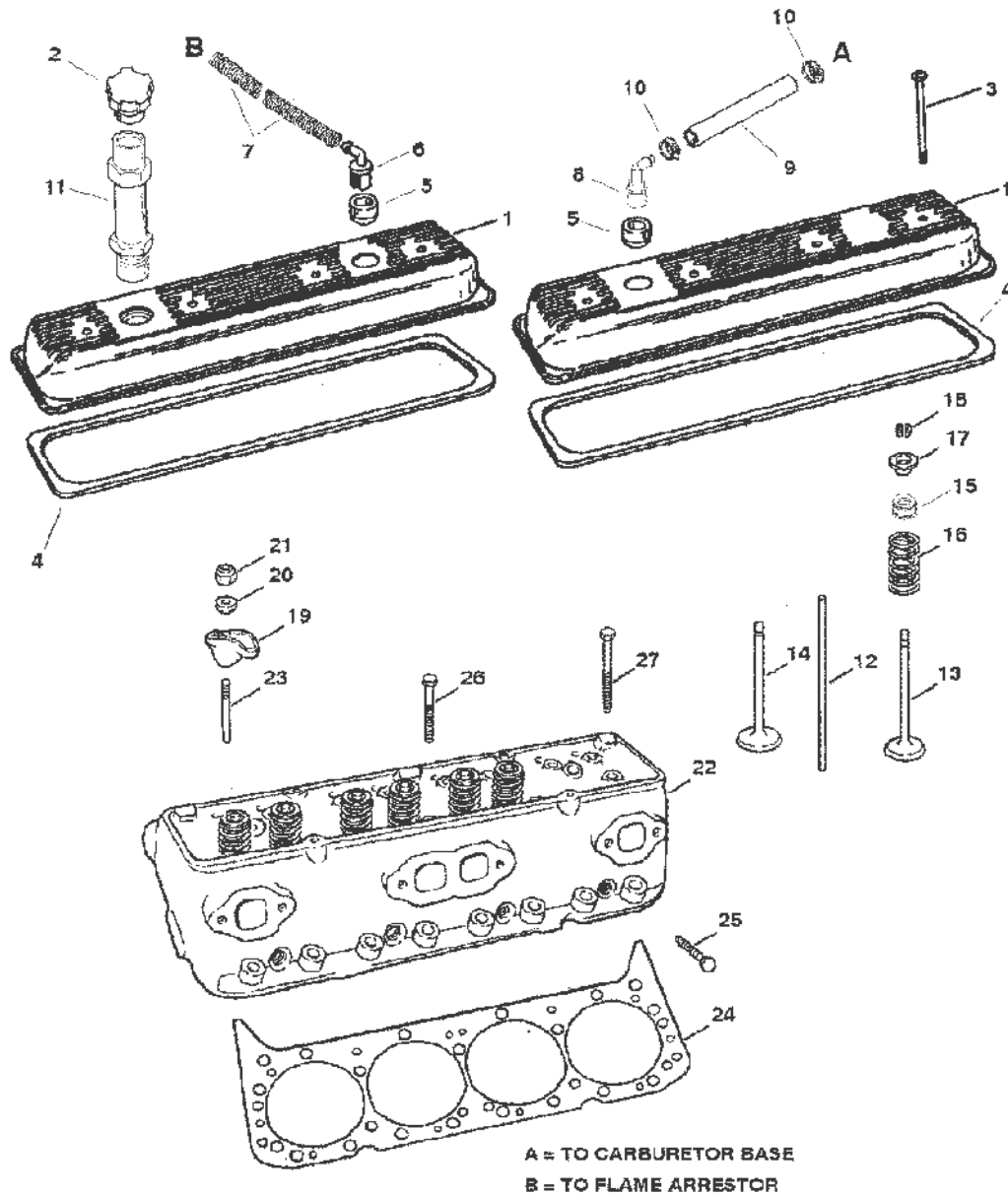
Sea Water Pump Assembly

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0046	807151A9	PUMP ASSEMBLY Sea Water		1	
2	0046	807151A14	BODY/IMPELLER KIT		1	
3	0025	33465	O-RING		1	
4	0010	807356	SCREW (.312-18 x 2.680)		2	
4	0010	74191	SCREW (.312-18 x 3.250)		3	
5	0012	814806	WASHER (.344 x .688 x .065) Stainless Steel		5	
6	0047	59362T1	IMPELLER		1	[1]
7	0025	94288	QUAD RING		1	
8	0000	94576	WEAR PLATE Inner		1	
9	0046	94913A5	HOUSING ASSEMBLY Pump		1	
10	0026	90562	SEAL (1.254 x .312)		2	
11	0030	72961	BEARING Ball		2	
12	0000	59501A1	SHAFT		1	
13	0053	23720	RING Retaining		1	
14	0026	72785	SEAL		1	
15	0000	861579	PULLEY		1	
16	0013	400247	LOCKWASHER (M8)		3	
17	0011	21908	NUT (.312-18) Cad Plated		3	
18	0000	8077491	BRACKET		1	
19	0010	34353	SCREW (.375-16 x 1.00)		2	
20	0013	35048	LOCKWASHER (.375)		2	
21	0012	34714	WASHER		1	

PART NOTES:

- [1] - Alternate part numbers:
59362Q01QS
59362T 1Service Part

Cylinder Head And Rocker Cover



14015

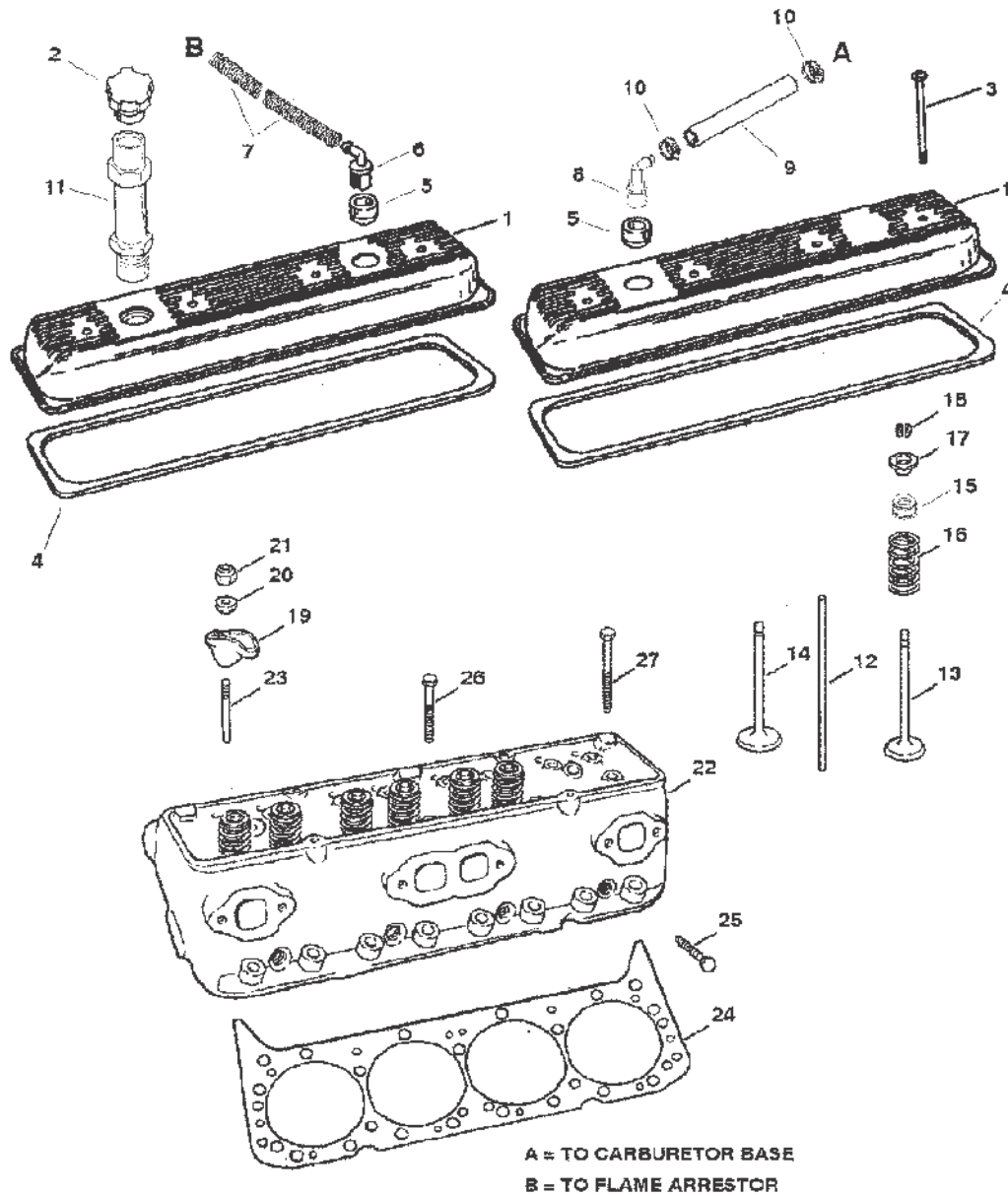
Cylinder Head And Rocker Cover

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	809995	COVER Rocker With Oil Fill Hole		1	
1	0000	809996	COVER Rocker With Out Oil Fill Hole		1	
2	0036	187101	CAP Oil Fill		1	
3	0010	17344	SCREW		8	
4	0027	17467	GASKET Rocker Cover		2	[1]
5	0025	52188	GROMMET		2	
6	0000	97850	ELBOW 90 Degree		1	
7	0032	1589424	HOSE (16.50 Inches Bulk) (Cut to 10.00 Inch Length)	(5.0L)	1	
7	0032	807498240	TUBING (24.00 Inches Bulk) (Cut to 16.75 Inch Length)	(5.7L)	1	
8	0021	861476	VALVE PCV		1	
9	0032	86197763	HOSE (33.00 Inches Bulk) (Cut To 9.00 Inch Length)	(5.0L)	1	
9	0032	86197763	HOSE (33.00 Inches Bulk) (Cut to 12.50 Inch Length)	(5.7L)	1	
10	0054	815504105	CLAMP Worm Gear (11-18 mm)		2	
11	0000	807688T	TUBE Oil Fill		1	
12	0000	173391	PUSH ROD		16	
13	0000	8243171	VALVE		8	
13	0000	8243181	VALVE		AR	[2]
14	0000	802555	VALVE Standard	(5.0L)	8	
14	0000	809992	VALVE	(5.7L)	8	
15	0026	976641	SEAL		8	[1]
15	0026	804507	SEAL		8	
16	0024	483471	SPRING		16	
17	0000	483481	CAP		16	
18	0028	547971	KEY		32	
19	0000	35329	ARM KIT Rocker		16	
20	0000	35331	BALL Rocker Arm		16	
21	0011	34516	NUT		16	
22	0938	802556	CYLINDER HEAD ASSEMBLY	(5.0L)	2	
22	0938	803860T	CYLINDER HEAD ASSEMBLY Cylinder	(5.7L)	2	[3]
23	0016	34522	STUD		AR	[2]
23	0016	34521	STUD		AR	[2]
24	0027	75611	GASKET		2	[1]
25	0010	11968	SCREW (.437-14 x 1.750)		16	
26	0010	119671	SCREW (.437-14 x 3.00)		4	
27	0010	11966	SCREW (.437-14 x 3.750)		14	
-	0027	861246A98	GASKET SET		1	

PART NOTES:

- [1] - Component Of Engine Overhaul Gasket Set 861246A98
 [2] - As Required

Cylinder Head And Rocker Cover



14015

Cat.# 90-81659698

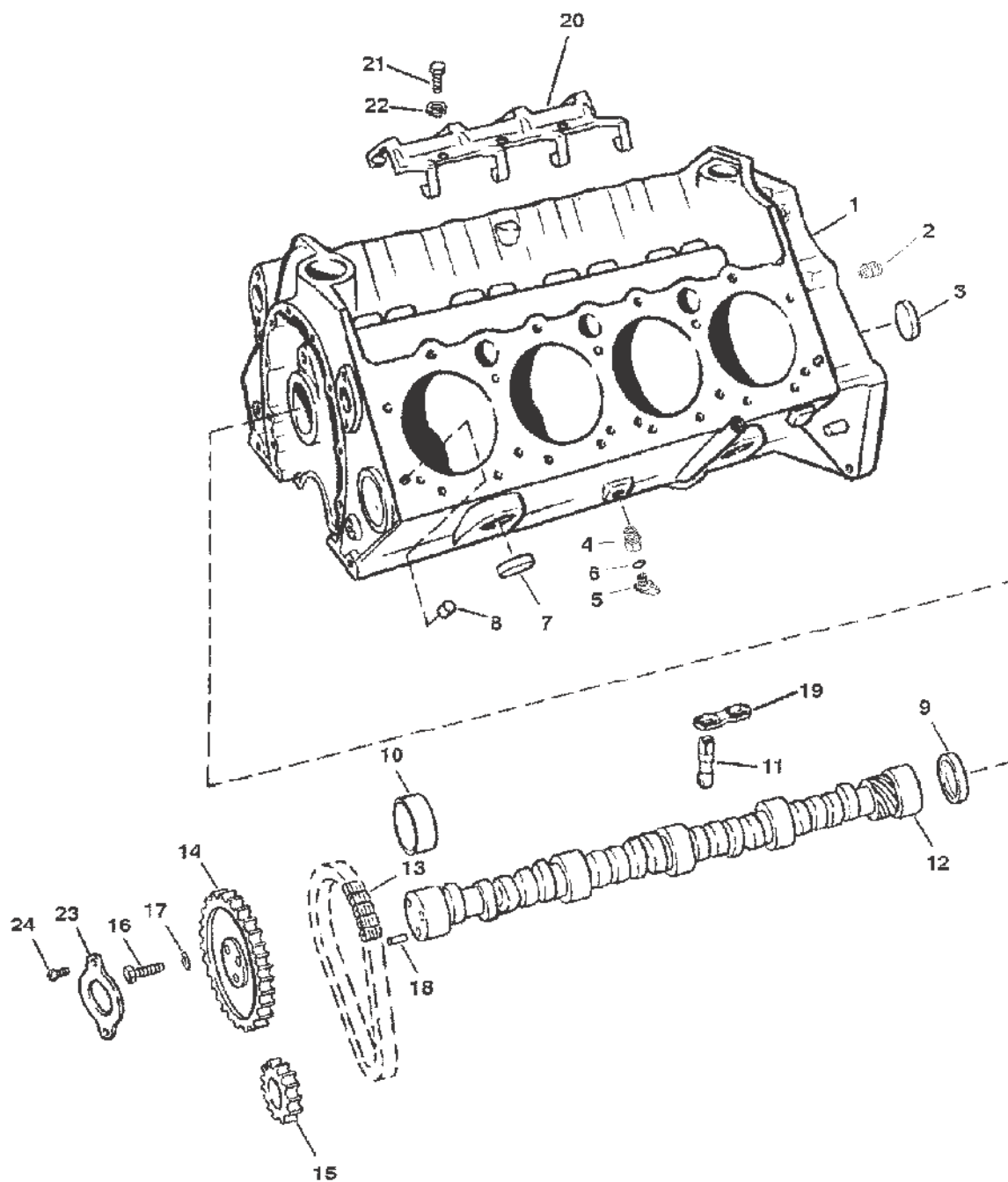
Cylinder Head And Rocker Cover

[3] - Alternate part numbers:

803860TQS

8M0115137Kit

Cylinder Block And Camshaft



14016

Cylinder Block And Camshaft

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1		NSS	NOT SOLD SEPARATE Cylinder Block Assembly	(5.0L) (Order Long Block 862758A 1)	1	[1]
1		NSS	NOT SOLD SEPARATE Cylinder Block Assembly	(5.7L) (Order Long Block 862760A 2)	1	[1]
2	0022	48340	PLUG (.250-18 x .41)		3	
3	0019	816565	PLUG Cup (.468)		5	
4	0022	860088	BUSHING		1-2	
5	0022	806608A1	PLUG KIT (.500-13) Royal Blue		2	[2]
6	0025	32509	O-RING (.489 x .070)		2	[3]
7	0019	34270	EXPANSION PLUG (1.625)		8	
8	0017	35465	PIN Dowel (.312) Dowel (.3125 Inch)		4	
9	0022	72640	PLUG Expansion (Rear Camshaft)		1	
10	0023	85674	BEARING SET		1	
11	0000	17340T1	LIFTER Roller		16	
12	0431	811658	CAMSHAFT		1	
13	0000	17161T	CHAIN Timing		1	
14	0043	8116591	SPROCKET Camshaft		1	
15	0043	17160	SPROCKET Crankshaft		1	
16	0010	35339	SCREW (.312-18 x .750)		3	
17	0012	848136	WASHER (.328 x .680 x .190)		3	
18	0017	35312	PIN Dowel (1/4 In. Diameter)		1	
19	0000	17341	GUIDE Lifter		8	
20	0000	811662	RETAINER Lifter Guide		1	
21	0010	34500	SCREW (.312-18 x .625)		3	
22	0012	811664	WASHER (.3125 Inch) (.3125 Inch)		3	
23	0000	845941	RETAINER		1	
24	0010	845943	SCREW (.250-20 x .500)		2	
-	0000	862758A1	MARINE LONG BLOCK ENGINE	(5.0L)	1	[4]
-	0000	862760A2	Longblock Assembly	(5.7L)	1	[5]
-	0092	809825	RTV SILICONE (3 Ounce Tube) Metallic Blue Where Applicable		1	
-	0092	342271	SEALING COMPOUND (16 Ounce) Where Applicable		1	
-	0027	861246A98	GASKET SET		1	

PART NOTES:

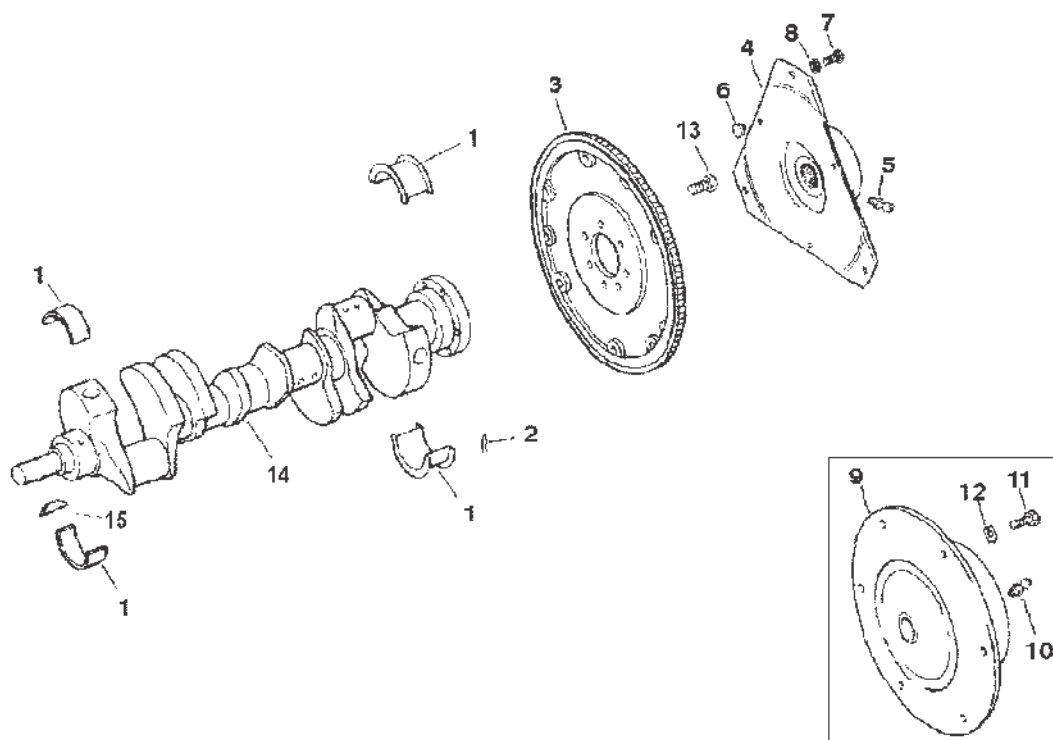
- [1] - Not Sold Seperate
- [2] - Alternate part numbers:
806608A 1Service Part
806608Q01QS
- [3] - Component Of Engine Overhaul Gasket Set 861246A98
- [4] - Alternate part numbers:
861447R 5Reman
862758A 1QS



Cylinder Block And Camshaft

- [5] - Alternate part numbers:
- 807449R01Reman Plat.
 - 807449R 5Reman
 - 807449R50Reman Int'l
 - 862760A 2QS

Crankshaft And Flywheel



14017

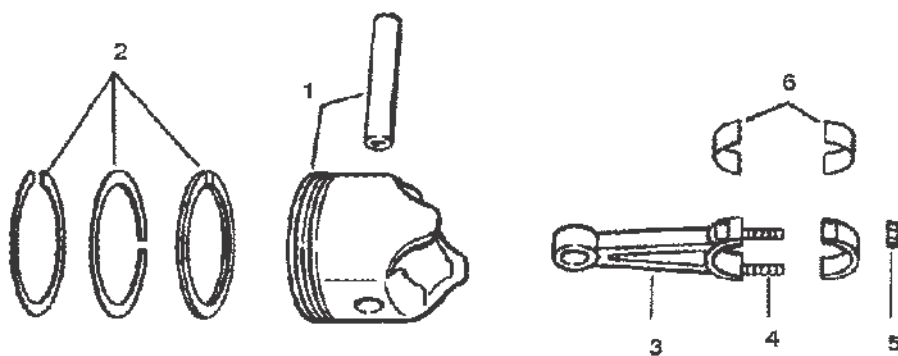
Crankshaft And Flywheel

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0023	818465	BEARING SET 5 Pair Standard		1	
1	0023	818466	BEARING SET 5 Pair (.001 USA)		AR	[1]
1	0023	818467	BEARING SET 5 Pair (.010 USA)		AR	[1]
1	0023	818468	BEARING SET 5 Pair (.020 USA)		AR	[1]
2	0017	43504	PIN Dowel (.25 Inch)		2	
3	0222	9520	FLYWHEEL		1	
4	0000	18643A5	COUPLING ASSEMBLY	Alpha	1	
NS	0019	93921	EXPANSION PLUG		1	
5	0022	74036	FITTING Grease		1	
6	0000	18644	BUMPER Rubber		3	
7	0010	14883	SCREW (.375-16 x 1.12)		3	
8	0012	13510	WASHER		3	
9	0000	861523A9	COUPLER ASSEMBLY Engine - Short Aluminum Hub	Bravo	1	[2]
9	0000	861523A11	COUPLER ASSEMBLY Engine Steel Hub For Work Applications		OPT	
10	0022	49099	FITTING		2	
11	0010	863480	SCREW (.375-16 x 1.125)		6	
12	0012	20572	WASHER (.390 x .750 x .093)		6	
13	0010	49845	SCREW (.437-20 x 1.00)		6	
14	0429	95211	CRANKSHAFT		1	
15	0028	34466	KEY		2	

PART NOTES:

- [1] - As Required
- [2] - Optional
Steel Hub For Low Speed/Work Application, Use With Three O-Ring U-Joint Assemblby. 12784A10

Pistons And Connecting Rods



14018

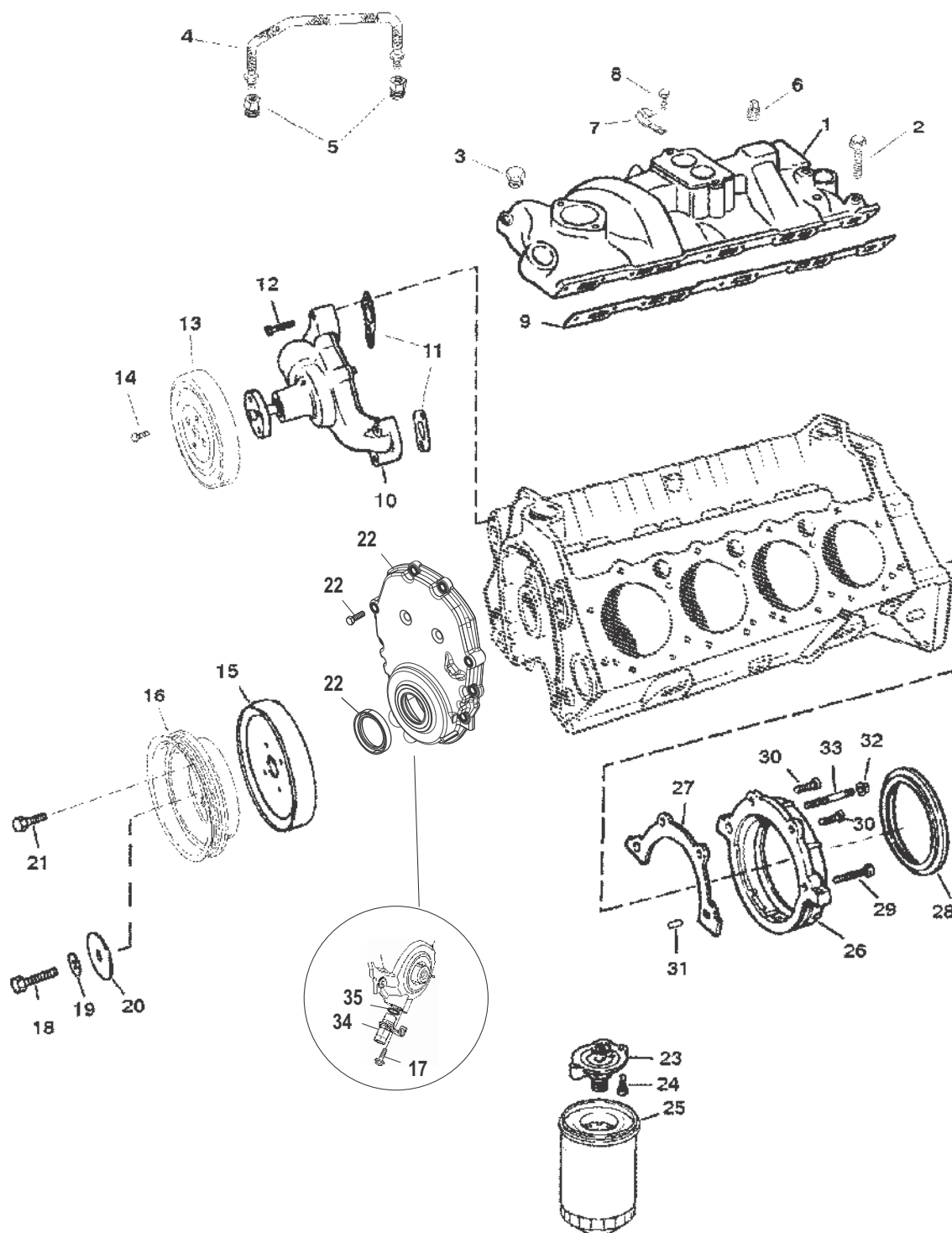
Pistons And Connecting Rods

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0735	802557T	PISTON ASSEMBLY Standard	(Standard) (5.0L)	8	[1]
1	0735	802558T	PISTON ASSEMBLY .030 Oversize (.030 Over Size)	(5.0L)	AR	[2]
2	0039	802559	RING SET	(Standard) (5.0L)	8	[1]
2	0039	802560	RING SET (.030 Over Size)	(5.0L)	AR	[2]
1	0735	835001T	PISTON ASSEMBLY	(Standard) (5.7L)	8	
1	0735	835002T	PISTON ASSEMBLY (.5MM Over Size)	(5.7L)	AR	[3]
2	0039	801861T1	RING SET Piston	(Standard) (5.7L)	8	
2	0039	835000	RING SET Piston (.5MM Over Size)	(5.7L)	AR	[3]
3	0614	8164T	CONNECTING ROD ASSEMBLY		8	
4	0010	85802	SCREW (.375-24 x Special)		16	
5	0011	37493	NUT (.375-24)		16	
6	0023	85701	BEARING Pair - Standard		8	
6	0023	85702	BEARING Pair (.001 USA)		AR	[3]
6	0023	85703	BEARING Pair (.002 USA)		AR	[3]
6	0023	85704	BEARING Pair (.010 USA)		AR	[3]
6	0023	85705	BEARING Pair (.020 USA)		AR	[3]

PART NOTES:

- [1] - Part Is New And Listed For The First Time
- [2] - Part Is New And Listed For The First Time
As Required
- [3] - As Required

Water Pump And Front Cover



1942

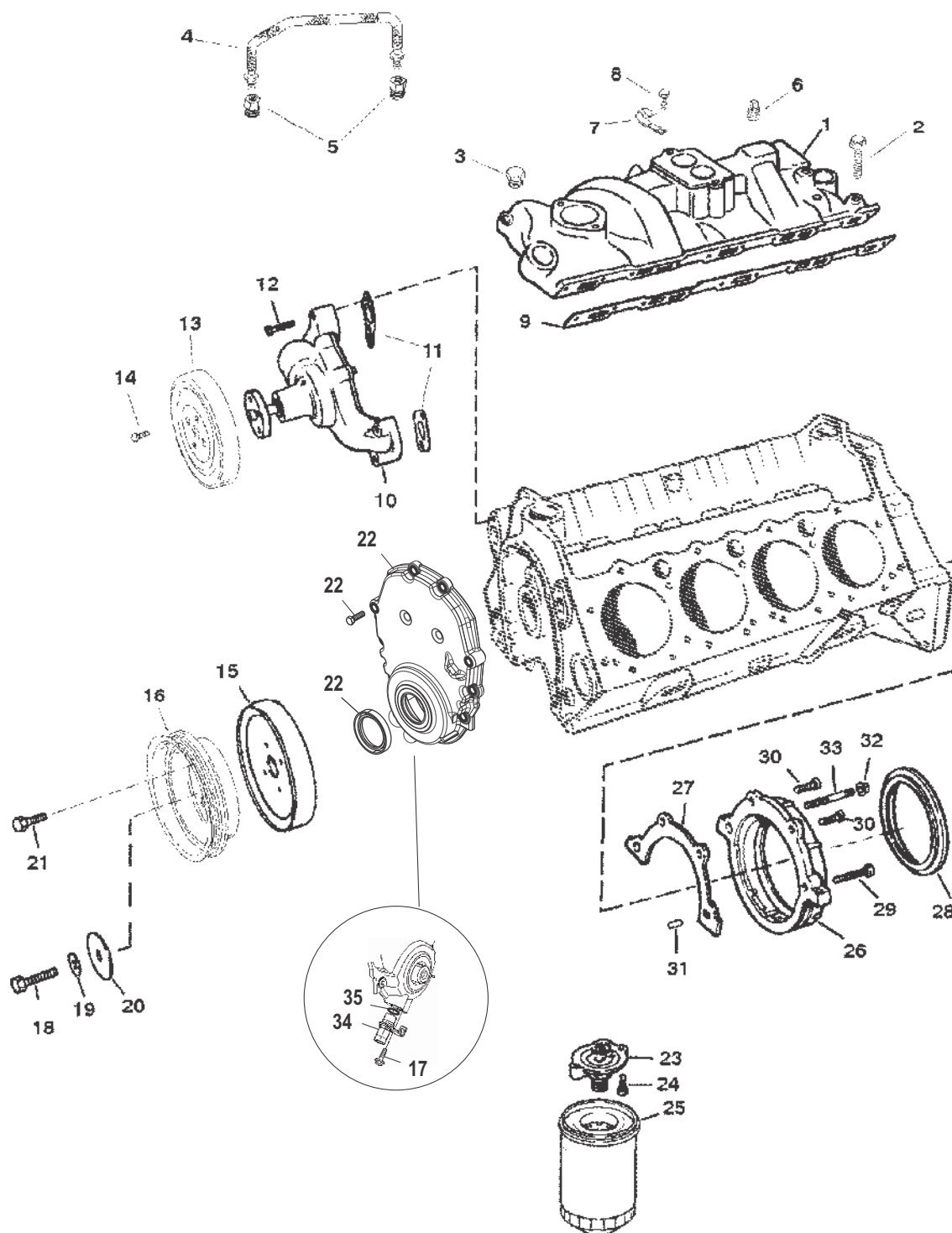
Water Pump And Front Cover

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	860100A1	MANIFOLD ASSEMBLY Intake		1	
2	0010	808010	SCREW (.312-18 x 1.375)		8	
3	0022	37372	PLUG Pipe (.500)		3	
4	0032	861213	TUBE		1	
5	0022	805563	CONNECTOR (.500 Inch NPTF To .500 Inch Inverted Flare) (.50 Inch NPTF To .50 Inch Inv. Flare)		2	
6	0022	48358	PLUG (.375)		1	
7	0054	73668	J-CLIP		2	
8	0010	86750	SCREW (.312-18 x .620)		2	
9	0027	807473A1	GASKET SET		1	[1]
10	0000	8503991	PUMP ASSEMBLY Water		1	[2]
11	0027	34897	GASKET		2	[1]
12	0010	32132	SCREW (.375-16 x 1.750)		1	
12	0010	47688	SCREW (.375-16 x 2.750)		1	
12	0016	35342	STUD (.312-24/.375-16 x 2.5625)		2	
13	0000	807729T	PULLEY		1	
14	0010	47277	SCREW (.312-24 x .750)		4	
15	0000	852946	BALANCER Harmonic		1	
16	0000	807730T	PULLEY		1	
17	0010	884018	SCREW	[0M087348] & Up	1	
18	0010	32515	SCREW (.437-20 x 2.50)		1	
19	0013	39131	LOCKWASHER (.437)		1	
20	0012	35332	WASHER		1	
21	0010	34352	SCREW (.375-24 x .875)		3	
22	0000	835005	COVER ASSEMBLY Timing	[0M087347] & Below	1	
22	0000	863396	TIMING COVER ASSEMBLY	[0M087348] & Up	1	
23	0000	53338	VALVE ASSEMBLY Filter	(With Out Remote Oil Filter)	1	
24	0010	54786	SCREW (.312-18 x 1.250)	(With Out Remote Oil Filter)	2	
25	0035	802885Q	FILTER Oil	(With Out Remote Oil Filter)	1	[3]
26	0000	852940	HOUSING ASSEMBLY With Studs		1	
27	0027	881715	GASKET		1	[1]
28	0026	852941	SEAL Oil (Rear)		1	[1]
29	0010	14243	BOLT (.250-20 x 1.750)		1	
30	0010	14242	BOLT (.250-20 x .875)		2	
31	0017	14263	PIN Dowel		1	
32	0011	816730	NUT (.250-20)		1	
33	0016	14827	STUD (.250-20 x 2.180)		1	
34	0000	864297	SENSOR ASSEMBLY	[0M087348] & Up	1	
35	0025	885192	O-RING	[0M087348] & Up	1	
-	0027	861246A98	GASKET SET		1	

PART NOTES:

[1] - Component Of Engine Overhaul Gasket Set 861246A98

Water Pump And Front Cover



1942

Water Pump And Front Cover

[2] - Alternate part numbers:

850399 1QS

850399R04Reman

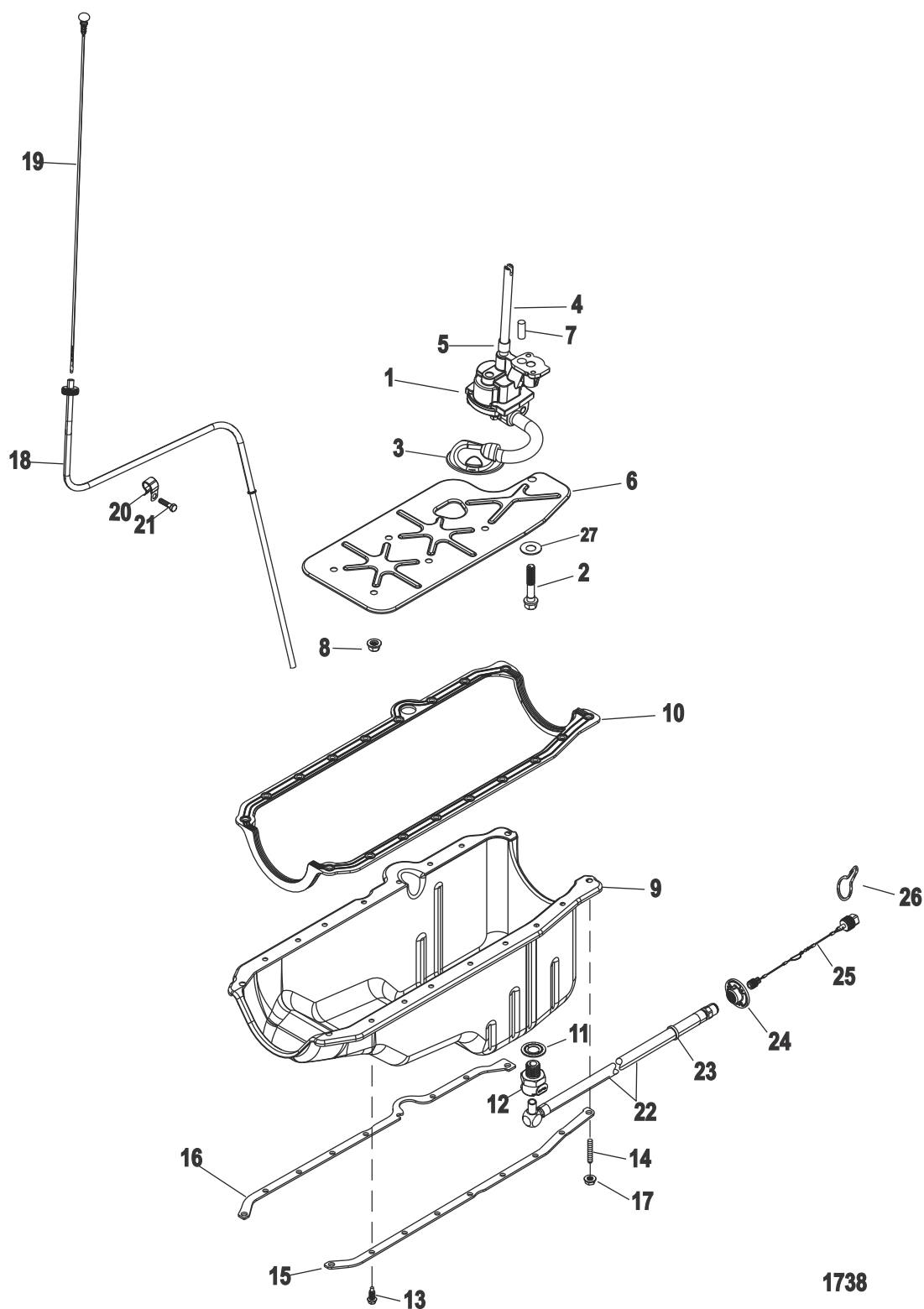
[3] - Alternate part numbers:

14957Service Part

802885QQS

802885TMPP

Oil Pan And Oil Pump



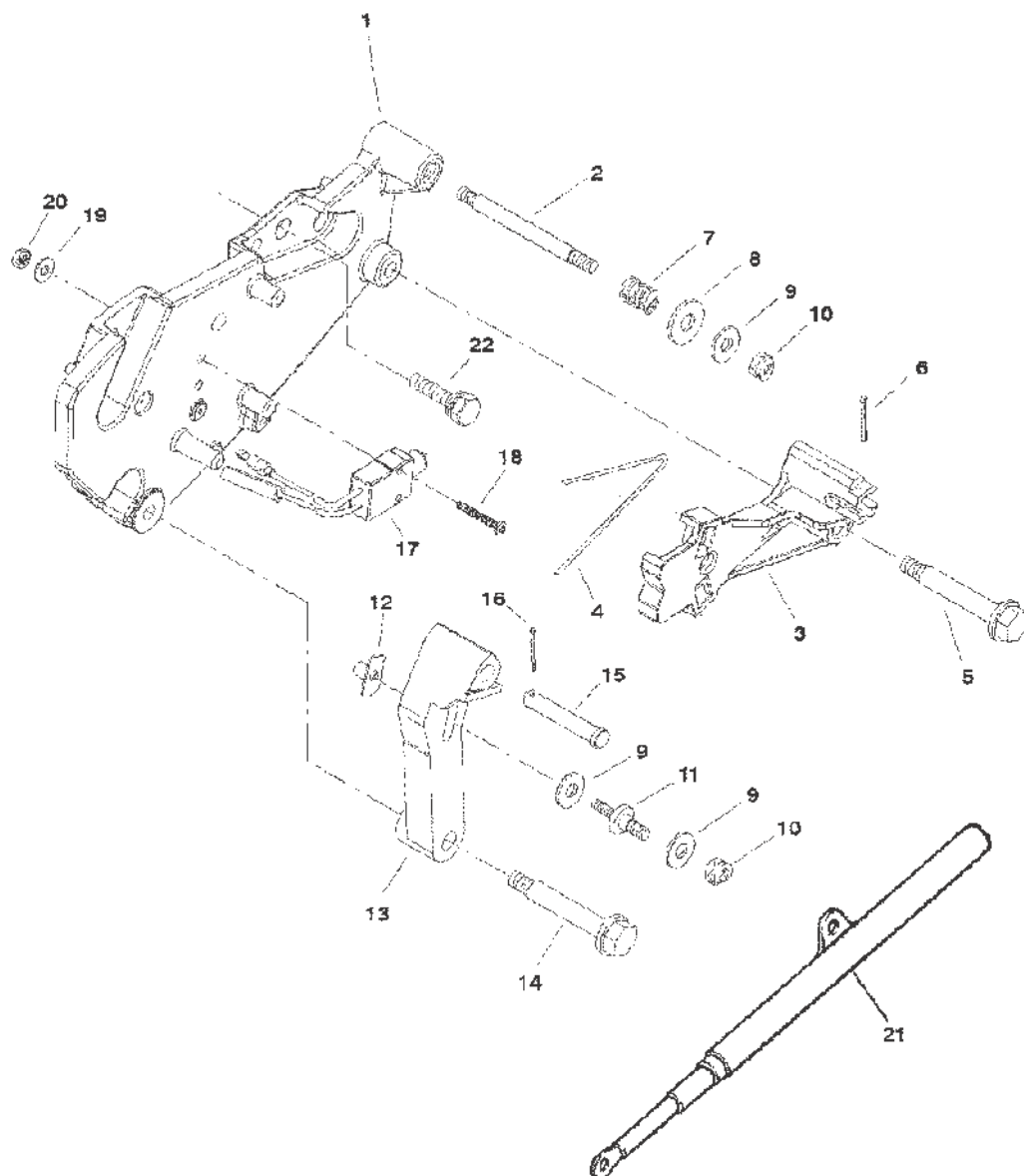
Oil Pan And Oil Pump

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	8099071	PUMP ASSEMBLY		1	
2	0010	17346	SCREW		1	
3	0000	809909	SCREEN Oil Pump Pick Up		1	
4	0000	36184	SHAFT		1	
5	0023	36183	RETAINER		1	
6	0000	986021	DEFLECTOR Oil		1	
7	0017	35312	PIN Dowel (1/4 In. Diameter) Alignment		1	
8	0011	845602	NUT (.375-16)		5	
9	0000	809910	PAN Oil		1	
10	0027	138651	GASKET Oil Pan		1	[1]
11	0027	49955	GASKET Drain		1	[1]
12	0010	809911	SCREW Oil Drain (M12 x 1.75)		1	
12	0022	862811	FITTING Female Quick Connect	(Remote Oil Drain Assembly)	1	
13	0010	14070	SCREW (.250-20 x .625)		14	
14	0016	11989	STUD (.312-18 x 1.6718)		4	
15	0000	14257	REINFORCEMENT		1	
16	0000	14256	REINFORCEMENT		1	
17	0011	11971	NUT (.312-18)		4	
18	0000	860143A2	TUBE	[0L680196] & Below	1	
18	0000	862704A4	TUBE Dipstick	[0L680197] & Up	1	
19	0000	15297	DIPSTICK	[0L680196] & Below	1	
19	0000	861942T9	DIPSTICK Oil Level	[0L680197] & Up	1	
20	0054	805625	CLIP Dipstick Tube		1	
21	0010	35366	SCREW		1	
22	0032	805505A4	HOSE Oil Drain		1	
23	0054	863481	CLAMP Ty Strap		1	
24	0000	862777	FLANGE Drain		1	
25	0000	862827	TETHER ASSEMBLY		1	
26	0054	805524	CLIP		1	
-	0027	861246A98	GASKET SET		1	

PART NOTES:

[1] - Component Of Engine Overhaul Gasket Set 861246A98

Shift Bracket (Alpha Engines)

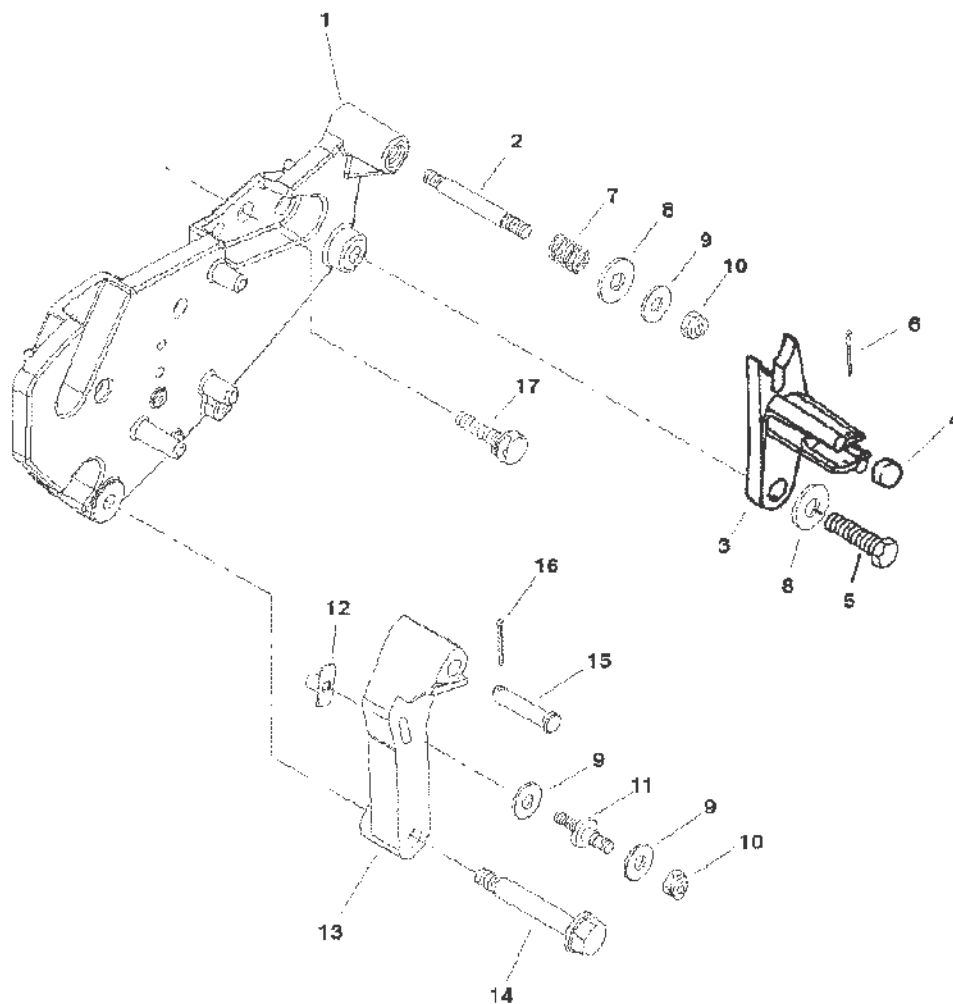


14019

Shift Bracket (Alpha Engines)

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	807962A10	BRACKET ASSEMBLY		1	
2	0016	8140021	STUD (.250 x 2.870)		1	
3	0000	13051A8	LEVER ASSEMBLY Actuating		1	
4	0024	862850	SPRING		1	
5	0010	13743	SCREW (.312-18 x 1.843) Shoulder		1	
6	0018	32857	COTTER PIN		1	
7	0024	98880	SPRING		1	
8	0012	56720	WASHER (.330 x .750 x .060) Stainless Steel		1	
9	0012	35462	WASHER (.2656 x .625 x .0625) Stainless Steel		4	
10	0011	8267119	NUT (.250-28)		2	
11	0016	96112	STUD (.250-28 x 2.00) Throttle Cable Anchor (2 Inch)		1	
11	0016	961123	STUD (.250-28 x 1.90)		1	
12	0011	63341	TEE NUT		1	
13	0000	13898A3	LEVER ASSEMBLY Shift		1	
14	0010	13743	SCREW (.312-18 x 1.843) Shoulder		1	
15	0017	814001	PIN Clevis		1	
16	0018	21071	COTTER PIN		1	
17	0087	814281A5	SWITCH ASSEMBLY		1	
18	0010	860077	SCREW (#6-32 x 1.00)		2	
19	0012	11303	WASHER		2	
20	0011	F1669	NUT (#6-32)		2	
21	0000	813995A1	GUIDE ASSEMBLY Spring		1	
22	0010	657461	SCREW AND LOCKWASHER (.250- 20 x .625)		3	

Shift Bracket (Bravo Engines)

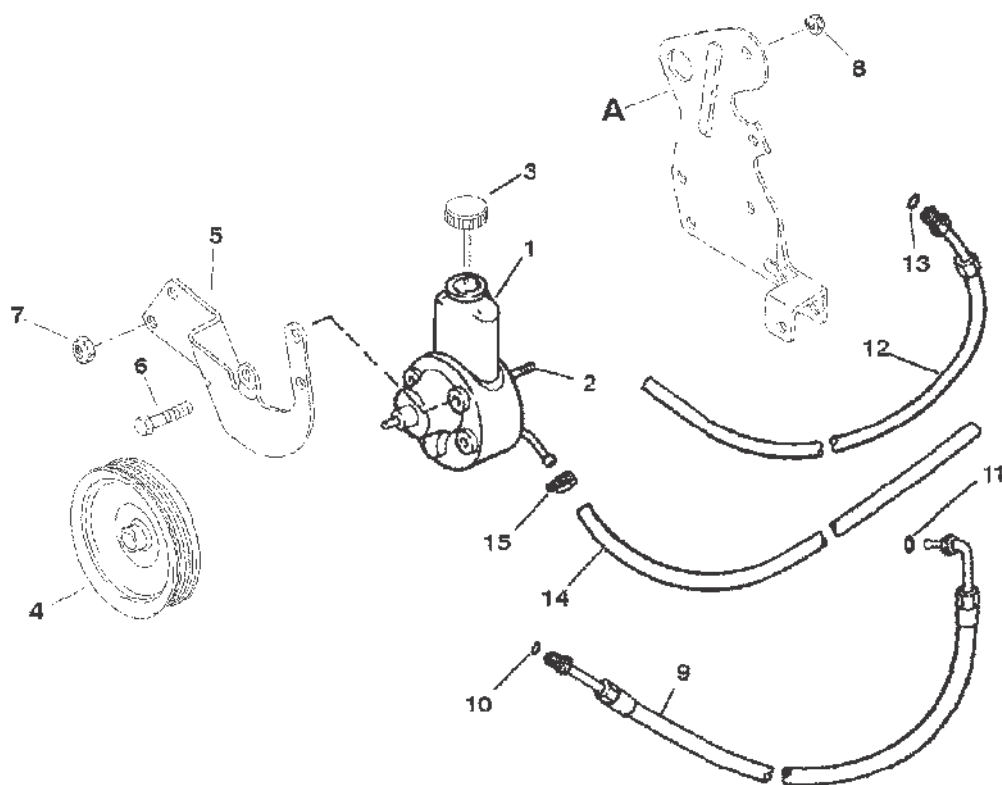


14020

Shift Bracket (Bravo Engines)

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	807962A10	BRACKET ASSEMBLY		1	
2	0016	987981	STUD (.250-20/.250-28 x 2.120)		1	
3	0000	123811	RETAINER		1	
4	0023	98828	SPACER		1	
5	0010	53167	SCREW (.312-18 x .880)		1	
6	0018	32857	COTTER PIN		1	
7	0024	98880	SPRING		1	
8	0012	56720	WASHER (.330 x .750 x .060) Stainless Steel		2	
9	0012	35462	WASHER (.2656 x .625 x .0625) Stainless Steel		4	
10	0011	13438	NUT (.250-28)		2	
11	0016	96112	STUD (.250-28 x 2.00) Throttle Cable Anchor		1	
12	0011	63341	TEE NUT		1	
13	0000	138981	LEVER		1	
14	0010	13743	SCREW (.312-18 x 1.843) Shoulder		1	
15	0017	68402	PIN (.250 x 1.13)		1	
16	0018	21071	COTTER PIN		1	
17	0010	657461	SCREW AND LOCKWASHER (.250- 20 x .625)		3	

Power Steering Components



A = SEE "STARTER MOTOR AND ALTERNATOR" (REF. #19)

14021

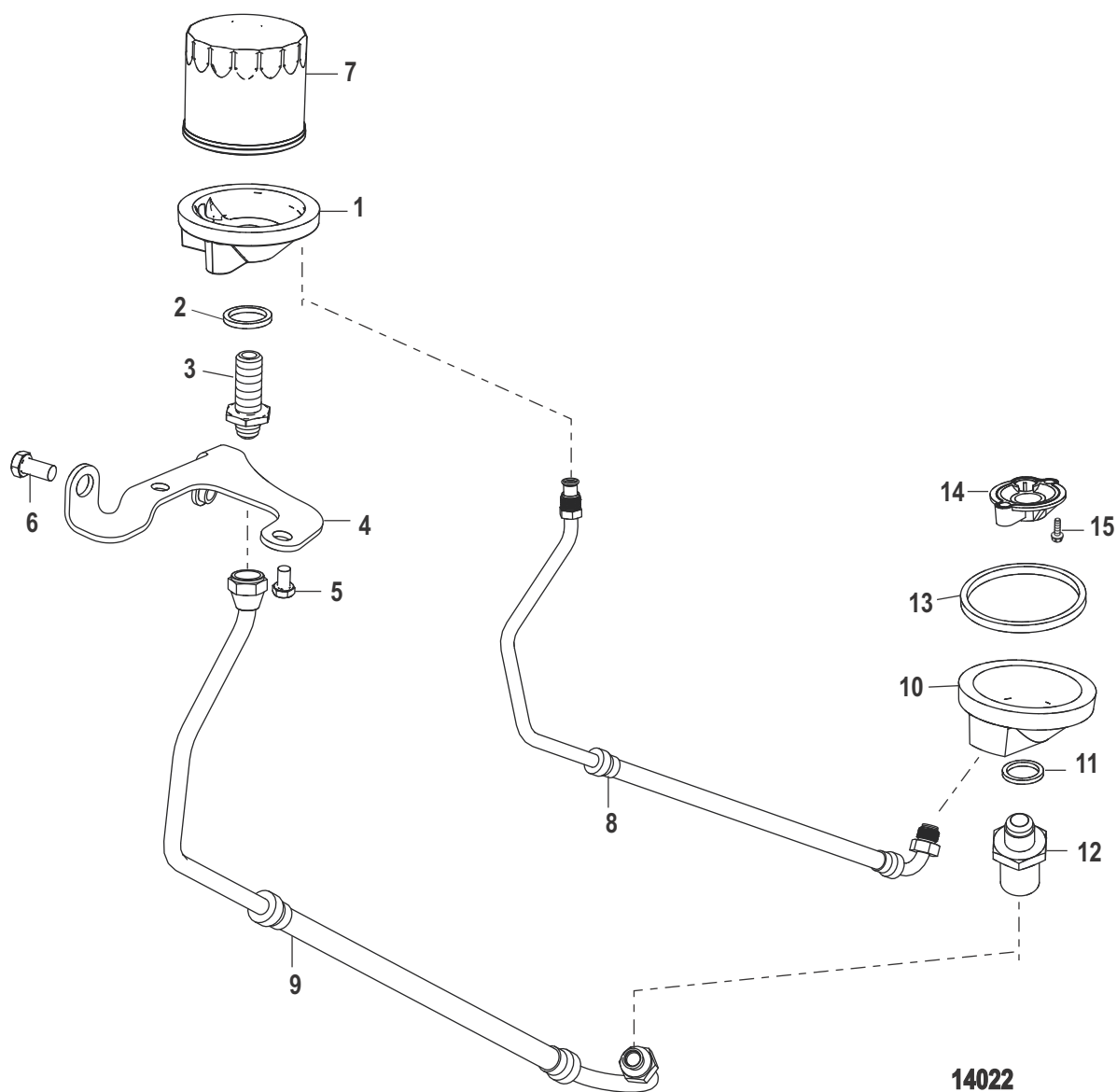
Power Steering Components

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	16792A39	PUMP ASSEMBLY		1	
2	0016	41877	STUD (M10)		2	
3	0036	95805	CAP		1	
4	0000	8077281	PULLEY	[0L091920] & Below	1	
4	0000	861578	PULLEY	[0L091921] & Up	1	
5	0000	807751T	BRACE	[0L641685] & Below	1	
5	0000	862082T	BRACE Power Steering	[0L641686] & Up	1	
6	0010	40001188	SCREW (M10 x 20)		1	
7	0011	32219	NUT (.375-16)		3	
8	0011	90517	NUT (M10)		1	
9	0032	80622216	HOSE	(90 Degrees Fitting On Both Ends Facing Opposite Direction)	1	
9	0032	862878	PRESSURE HOSE	(90 Degree Fittings On Ends Facing Same Direction)	1	
10	0025	89879	O-RING (.301 x .064)		1	
11	0025	806232	O-RING (.239 x .064)		1	
12	0032	80622142	HOSE ASSEMBLY (84.00 Inches Bulk) Return	(Fitting On One End) (Cut to 14.00 Inch Length)	1	
13	0025	89879	O-RING (.301 x .064)		1	
14	0032	5251915	HOSE (216.00 Inches Bulk)	(Cut To 37.00 Inch Length)	1	
15	0054	815504105	CLAMP Worm Gear (11-18 mm)		3	
NS	0019	8079921	COVER Hose Clamp End - (.250 Inch)		AR	[1]
NS	0019	8079923	COVER Hose Clamp End (.375 Inch)		AR	

PART NOTES:

[1] - As Required
Not Shown

Remote Oil Filter



Remote Oil Filter

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	806329T	ADAPTER Oil Filter		1	
2	0026	42077	SEAL		1	[1]
3	0022	806328	FITTING		1	
4	0000	807459T	BRACKET		1	
5	0010	98257	SCREW (.312-18 x .500)		2	
6	0010	98261	SCREW (.375-16 x .750)		1	
7	0035	802885Q	FILTER Oil		1	[2]
8	0032	860207A1	HOSE ASSEMBLY Oil		1	
9	0032	860208	HOSE ASSEMBLY Oil		1	
10	0000	818400A1	ADAPTER		1	
11	0026	42077	SEAL		1	[1]
12	0022	806121	FITTING		1	
13	0027	91892	GASKET		1	[1]
14	0000	53338	VALVE ASSEMBLY Filter		1	
15	0010	54786	SCREW (.312-18 x 1.250)		2	
-	0027	861246A98	GASKET SET		1	

PART NOTES:

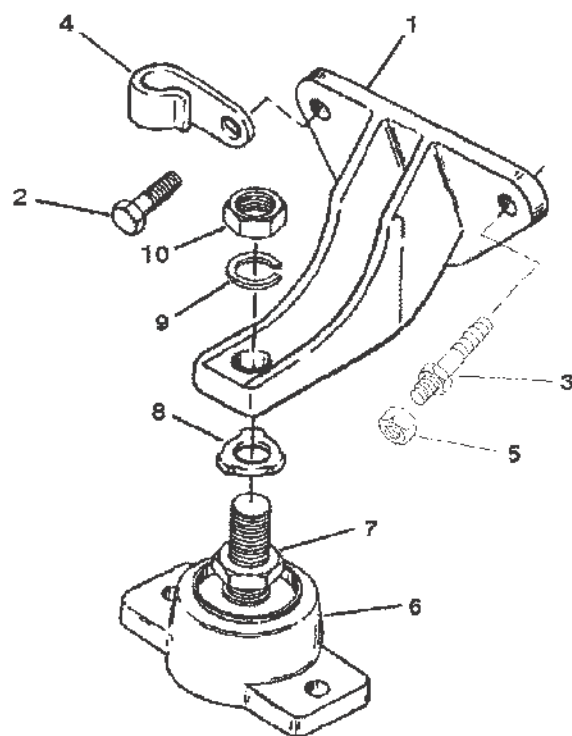
- [1] - Component Of Engine Overhaul Gasket Set 861246A98
 [2] - Alternate part numbers:

14957Service Part

802885QQS

802885TMPP

Engine Mounting

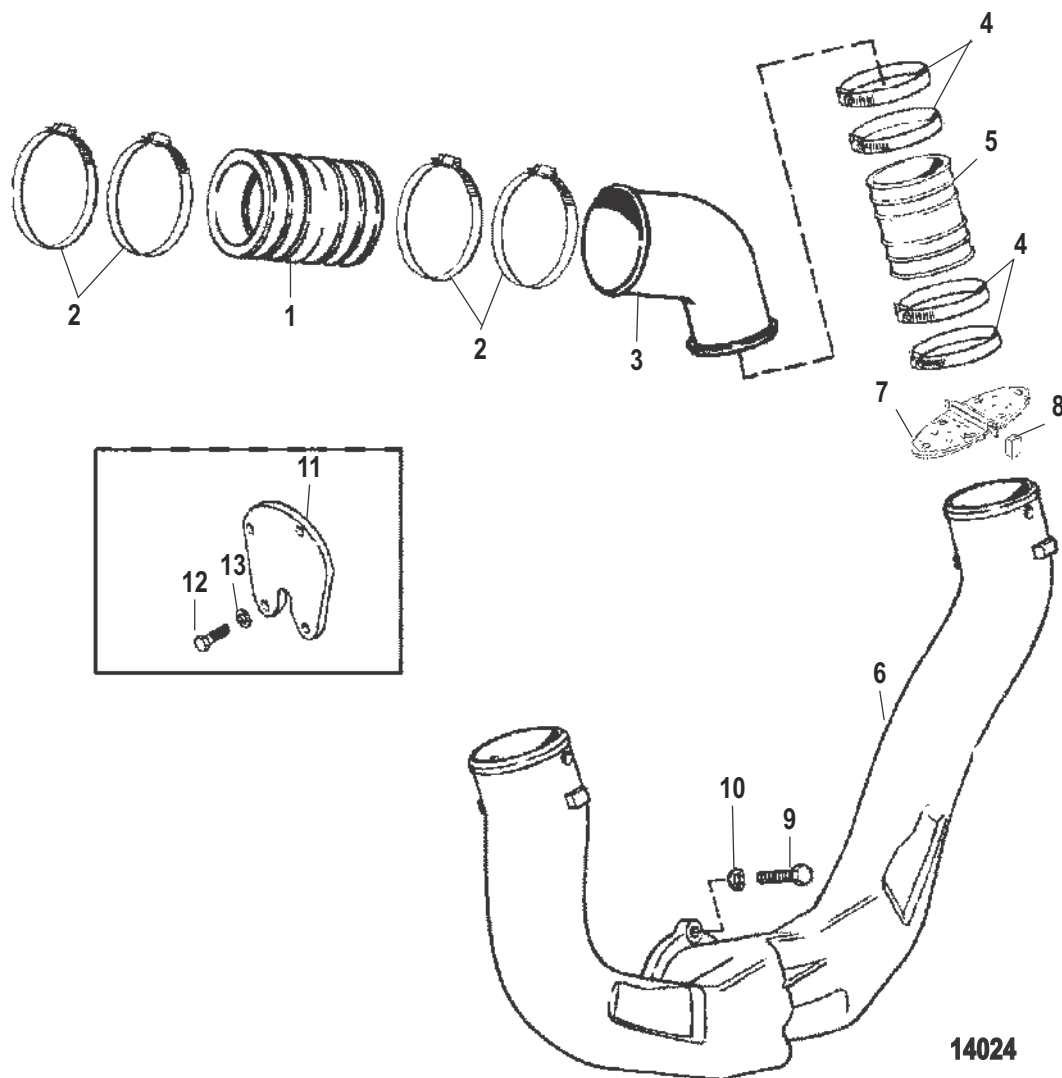


14023

Engine Mounting

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	79550A1	BRACKET		2	
2	0010	68101	SCREW (.375-16 x 1.375)	(With Out Remote Oil)	4	
3	0016	805357	STUD (.375-16 x 2.130)	(With Out Remote Oil)	2	
4	0054	92850	CLAMP	(With Out Remote Oil)	1	
2	0010	68101	SCREW (.375-16 x 1.375)	(With Remote Oil)	3	
3	0016	805357	STUD (.375-16 x 2.130)	(With Remote Oil)	3	
4	0054	816398	CLIP	(With Remote Oil)	1	
5	0011	860069	NUT (.375-16)	(With Remote Oil)	1	
6	0000	66284A2	BASE ASSEMBLY		2	
7	0011	20739	NUT (.750-16)		2	
8	0014	12657	TAB WASHER		2	
9	0013	68102	LOCKWASHER (.750)		2	
10	0011	20739	NUT (.750-16)		2	

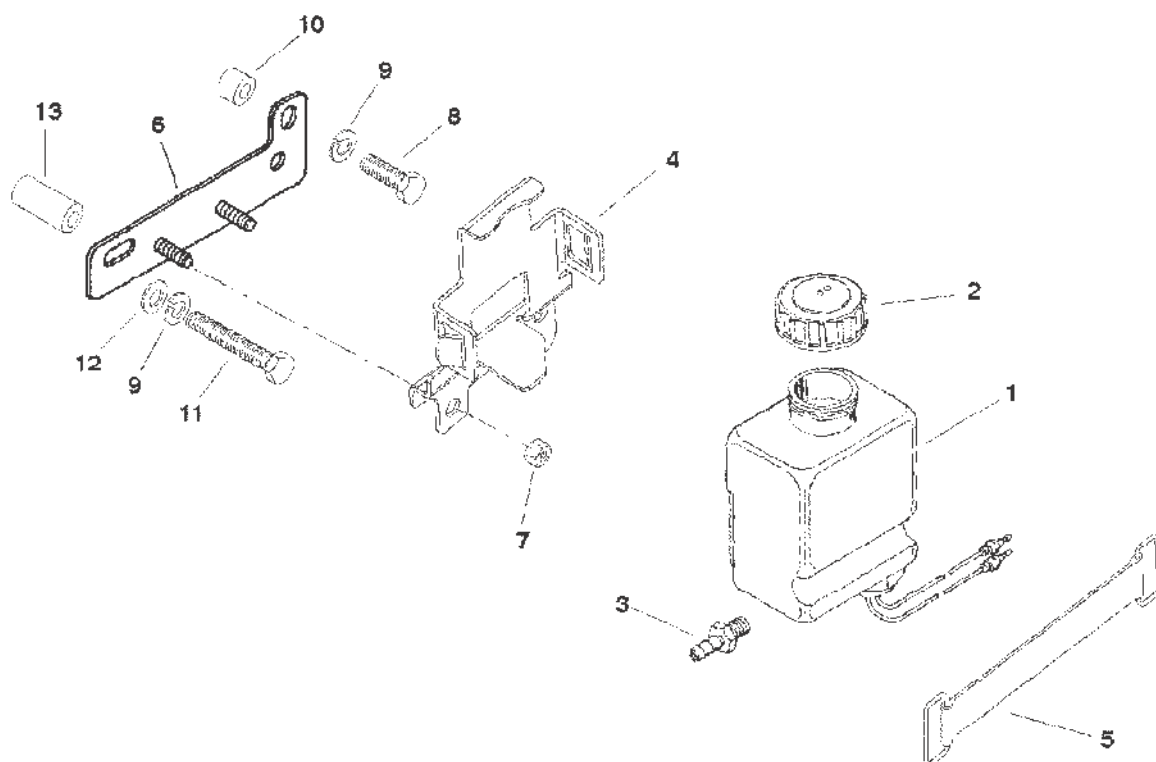
Exhaust System



Exhaust System

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0032	44348T	TUBE Exhaust	(Standard)	2	
1	0032	4865910	TUBE Exhaust (16.25 Inches)	(Blacktrac)	2	
2	0054	815504272	CLAMP Worm Gear		8	
3	0000	11086T	ELBOW Port	(With Out Risers)	1	
3	0000	14343T	ELBOW Starboard	(With Out Risers)	1	
3	0000	14801A1	ELBOW KIT	(Use With Three Inch And Six Inch Risers Kits)	1	
4	0054	815504272	CLAMP Worm Gear		8	
5	0032	14358T	TUBE		2	
6	0000	807130A4	PIPE		1	
7	0000	807166A1	SHUTTER ASSEMBLY Water		2	
8	0025	807167	GROMMET		4	
9	0010	58640	SCREW (.375-16 x 1.25)		4	
10	0013	41471	LOCKWASHER (.375)		4	
NS	0019	8079923	COVER Hose Clamp End		AR	
11	0000	861776A2	PLATE KIT	(Through Transom)	1	
12	0010	98794	SCREW (.375-16 x 1.00)	(Through Transom)	4	
13	0013	41471	LOCKWASHER (.375)	(Through Transom)	4	

Oil Reservoir Bottle And Bracket

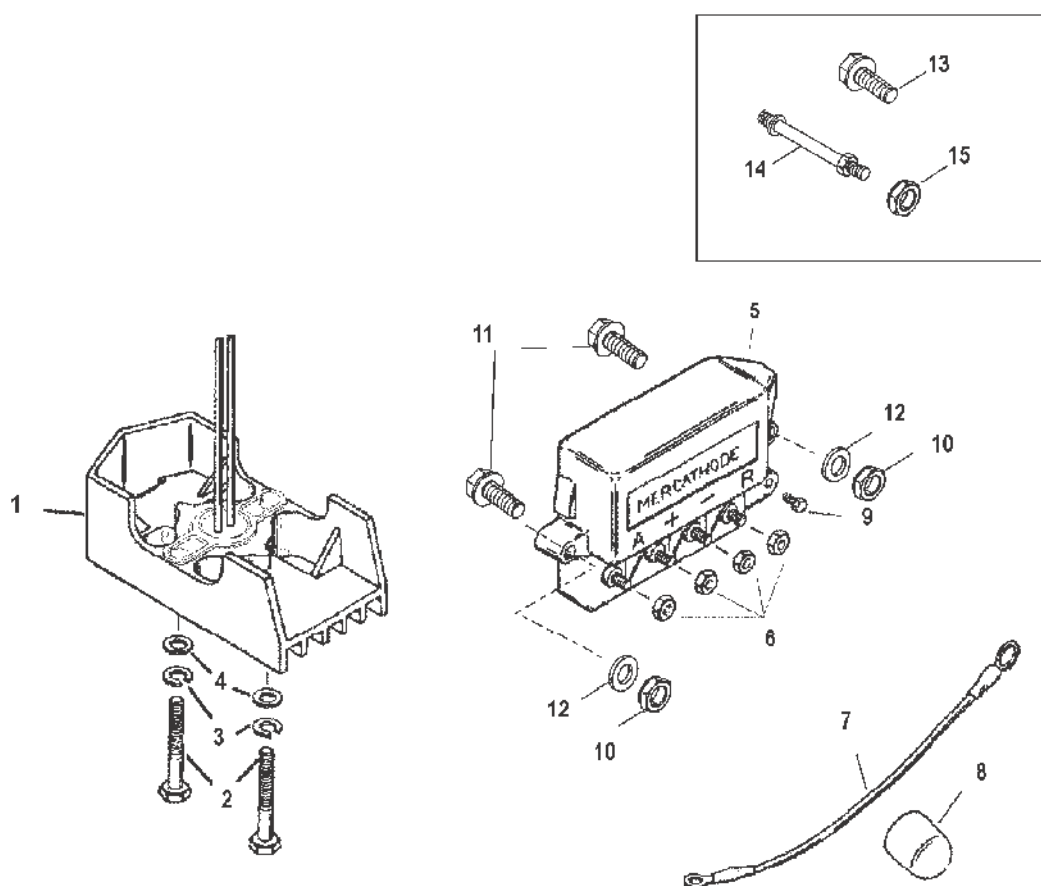


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Oil Reservoir Bottle And Bracket

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	806193A30	RESERVOIR		1	
2	0036	8067271	CAP Drive Lube Monitor		1	
3	0022	808624	CONNECTOR		1	
4	0000	860065A1	BRACKET KIT Oil Bottle		1	
5	0000	808023T	STRAP Bracket		1	
6	0000	805367T	BRACKET		1	
7	0011	29250	NUT (.312-24)		2	
8	0010	37612	SCREW (.375-16 x 1.250)	(Standard Cooling)	1	
8	0010	34353	SCREW (.375-16 x 1.00)	(Closed Cooling)	1	
9	0013	35048	LOCKWASHER (.375)	(Standard Cooling)	2	
9	0013	35048	LOCKWASHER (.375)	(Closed Cooling)	2	
10	0023	91034	SPACER (.380 x 1.00 x .530)	(Standard Cooling)	1	
10	0023	905201	SPACER (.750 x .250)	(Closed Cooling)	1	
11	0010	26486	SCREW (.375-16 x 2.375)	(Standard Cooling)	1	
11	0010	358701	SCREW (.375-16 x 2.00)	(Closed Cooling)	1	
12	0012	20553	WASHER (.406 x .734 x .063)	(Standard Cooling)	1	
12	0012	20553	WASHER (.406 x .734 x .063)	(Closed Cooling)	1	
13	0023	15895	SPACER (.38 x 1.00 x 1.44)	(Standard Cooling)	1	
13	0023	861360	SPACER (1.1875)	(Closed Cooling)	1	

Mercathode Components

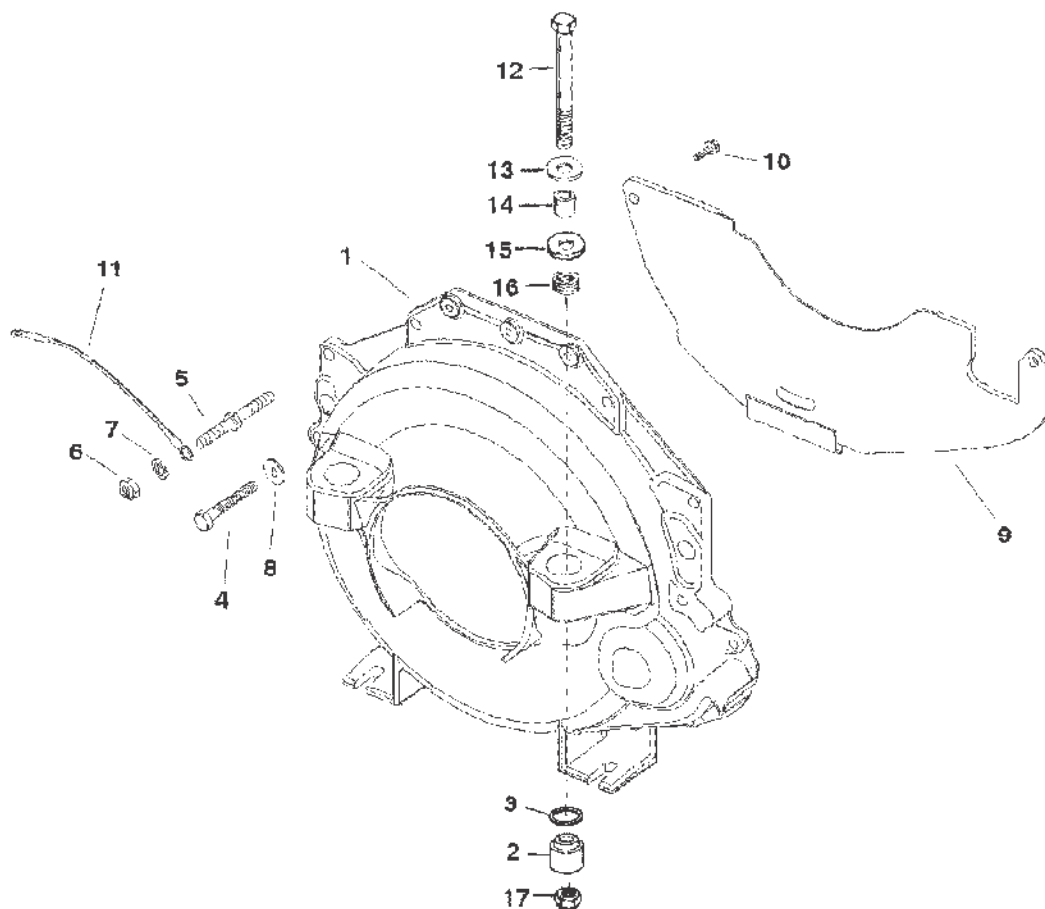


14026

Mercathode Components

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	98869A11	ELECTRODE ASSEMBLY		1	
2	0010	69067	SCREW (.250-20 x 1.375)		2	
3	0013	26992	LOCKWASHER (.250) Stainless Steel		2	
4	0012	29245	WASHER (.281 x .500 x .060) Stainless Steel		2	
5	0000	42600A3	CONTROLLER ASSEMBLY		1	
6	0011	68219	NUT (#10-32) Stainless Steel		4	
7	0084	88543A3	CABLE ASSEMBLY		1	
8	0000	44574	CAP		2	
9	0010	62568	SCREW (#10-16 x .375)		1	
10	0011	46438	NUT (#10-32)		2	
11	0010	24637	SCREW (#10-32 x .875)		2	
12	0012	21273	WASHER		2	
13	0010	805565	SCREW (#10-32 x .750)		1	
14	0016	805459	STUD Mercathode Mounting		1	
15	0011	826709106	NUT (#10-32) Stainless Steel		1	

Flywheel Housing



14027

Flywheel Housing

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	12675A5	HOUSING ASSEMBLY Flywheel		1	
2	0000	99297A1	MOUNT ASSEMBLY Rubber		2	
3	0023	99322	SPACER		2	
4	0010	37612	SCREW (.375-16 x 1.250)		3	
4	0010	32132	SCREW (.375-16 x 1.750)		1	
5	0016	64066	STUD (.375-16 x 2.750) Special		2	
6	0011	32219	NUT (.375-16)		2	
7	0013	35048	LOCKWASHER (.375)		2	
8	0012	20572	WASHER (.390 x .750 x .093)		1	
9	0000	807260A2	COVER KIT Flywheel		1	
10	0010	76596	SCREW (.250-20 x 1.250)		2	
11	0084	62826A6	CABLE ASSEMBLY Ground (13.00 Inches) Black		1	
12	0010	97934	SCREW (.500-20 x 5.370) Special		2	
13	0012	35777	WASHER (.5156 x 1.375 x .125) Aluminum		2	
14	0023	99299	SPACER (.520 x .870 x .630)		2	
15	0012	32834	WASHER (.9375 x 1.750 x .172)		2	
16	0013	33734	LOCKWASHER (.500)		2	
17	0011	863332	NUT (.500-20) Aluminum		2	

PARTS INDEX

Part No.	Description	Pg.	Ref.no	Part No.	Description	Pg.	Ref.no
11086T	ELBOW Port	76	3	11303	WASHER	66	19
11375	STUD (.375 x 9.56)	36	17	11966	SCREW (.437-14 x 3.750)	48	27
119671	SCREW (.437-14 x 3.00)	48	26	11968	SCREW (.437-14 x 1.750)	48	25
11971	NUT (.312-18)	64	17	11989	STUD (.312-18 x 1.6718)	64	14
12244	SCREW (.375-16 x 1.00)	36	18	123811	RETAINER	68	3
12552	LIFTING EYE	38	21	12657	TAB WASHER	74	8
12675A5	HOUSING ASSEMBLY Flywheel	82	1	13051A8	LEVER ASSEMBLY Actuating	66	3
13438	NUT (.250-28)	68	10	13467	GROMMET (.88 Inside Diameter)	26	7
13510	WASHER	56	8	13524T1	WHEEL ASSEMBLY	22	5
13743	SCREW (.312-18 x 1.843) Shoulder	66	5	13743	SCREW (.312-18 x 1.843) Shoulder	66	14
13743	SCREW (.312-18 x 1.843) Shoulder	68	14	138651	GASKET Oil Pan	64	10
138981	LEVER	68	13	13898A3	LEVER ASSEMBLY Shift	66	13
14070	SCREW (.250-20 x .625)	64	13	14242	BOLT (.250-20 x .875)	60	30
14243	BOLT (.250-20 x 1.750)	60	29	14256	REINFORCEMENT	64	16
14257	REINFORCEMENT	64	15	14263	PIN Dowel	60	31
14315	SCREW (.375-16 x 4.25)	36	18	14343T	ELBOW Starboard	76	3
14358T	TUBE	76	5	14605T1	COVER Carburetor	28	1
14801A1	ELBOW KIT	76	3	14827	STUD (.250-20 x 2.180)	60	33
14883	SCREW (.375-16 x 1.12)	56	7	15001	SCREW (#8-16 x .875)	16	3
15297	DIPSTICK	64	19	1589424	HOSE (16.50 Inches Bulk) (Cut to 10.00 Inch Length)	48	7
15895	SPACER (.38 x 1.00 x 1.44)	78	13	16792A39	PUMP ASSEMBLY	70	1
17160	SPROCKET Crankshaft	52	15	17161T	CHAIN Timing	52	13
173391	PUSH ROD	48	12	17340T1	LIFTER Roller	52	11
17341	GUIDE Lifter	52	19	17344	SCREW	48	3
17346	SCREW	64	2	17467	GASKET Rocker Cover	48	4
18431	PAD (4.25 x 4.375)	42	3	18484A3	COVER	28	3
18643A5	COUPLING ASSEMBLY	56	4	18644	BUMPER Rubber	56	6
187101	CAP Oil Fill	48	2	20084	WASHER (.328 x .562 x .062)	10	32
20084	WASHER (.328 x .562 x .062)	28	22	20553	WASHER (.406 x .734 x .063)	22	27
20553	WASHER (.406 x .734 x .063)	78	12	20553	WASHER (.406 x .734 x .063)	78	12
20572	WASHER (.390 x .750 x .093)	56	12	20572	WASHER (.390 x .750 x .093)	82	8
20739	NUT (.750-16)	74	7	20739	NUT (.750-16)	74	10
21071	COTTER PIN	66	16	21071	COTTER PIN	68	16
21273	WASHER	80	12	21825	NUT (.250-28)	18	21
21908	NUT (.312-18) Cad Plated	46	17	23161	NUT (.375-24)	4	21
23720	RING Retaining	46	13	24323	SET SCREW (.250-20 x 1.25)	18	37
24637	SCREW (#10-32 x .875)	80	11	24664	WASHER (M4 x 20)	28	25
26079A2	PLATE KIT Wire Harness Mount	16	2	26486	SCREW (.375-16 x 2.375)	78	11
26992	LOCKWASHER (.250) Stainless Steel	4	12	26992	LOCKWASHER (.250) Stainless Steel	18	29
26992	LOCKWASHER (.250) Stainless Steel	80	3	26995	LOCKWASHER (#8) Stainless Steel	28	13
26996	LOCKWASHER (#10) Stainless Steel	4	6	26996	LOCKWASHER (#10) Stainless Steel	4	10
26996	LOCKWASHER (#10) Stainless Steel	14	6	26996	LOCKWASHER (#10) Stainless Steel	16	9
26996	LOCKWASHER (#10) Stainless Steel	16	14	26996	LOCKWASHER (#10) Stainless Steel	18	24
26996	LOCKWASHER (#10) Stainless Steel	18	31	26996	LOCKWASHER (#10) Stainless Steel	22	24
28624	FITTING T	16	12	29198	SCREW AND LOCKWASHER (.312-18 x .875)	4	17
29198	SCREW AND LOCKWASHER (.312-18 x .875)	42	14	29245	WASHER (.281 x .500 x .060) Stainless Steel	28	19
29245	WASHER (.281 x .500 x .060) Stainless Steel	80	4	29250	NUT (.312-24)	4	24
29250	NUT (.312-24)	10	22	29250	NUT (.312-24)	26	16
29250	NUT (.312-24)	38	20	29250	NUT (.312-24)	78	7
32132	SCREW (.375-16 x 1.750)	60	12	32132	SCREW (.375-16 x 1.750)	82	4
32219	NUT (.375-16)	4	32	32219	NUT (.375-16)	10	11
32219	NUT (.375-16)	10	24	32219	NUT (.375-16)	70	7
32219	NUT (.375-16)	82	6	32509	O-RING (.489 x .070)	36	8
32509	O-RING (.489 x .070)	52	6	32515	SCREW (.437-20 x 2.50)	60	18
32561	PLUG Pipe - Allen Head (.250-18)	26	13	32783	RETAINER Three Wire Three Wire	22	19
32784	RETAINER Four Wire Four Wire	22	20	328022	PLUG Pipe (.125-27) Brass	36	14
32803	PLUG Pipe (.375-18) Brass	38	2	32803	PLUG Pipe (.375-18) Brass	42	11
32834	WASHER (.9375 x 1.750 x .172)	82	15	32857	COTTER PIN	66	6
32857	COTTER PIN	68	6	32877	PLUG Transom Plate Water Inlet Block Off	44	34
32974	FITTING (.125-27) Adaptor Straight	16	6	33047	SCREW	28	12

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Part No.	Description	Pg.	Ref.no	Part No.	Description	Pg.	Ref.no
33395	GASKET	36	3	33465	O-RING	46	3
33734	LOCKWASHER (.500)	82	16	342271	SEALING COMPOUND (16 Ounce) Where Applicable	52	-
34270	EXPANSION PLUG (1.625)	52	7	34352	SCREW (.375-24 x .875)	60	21
34353	SCREW (.375-16 x 1.00)	10	18	34353	SCREW (.375-16 x 1.00)	10	31
34353	SCREW (.375-16 x 1.00)	46	19	34353	SCREW (.375-16 x 1.00)	78	8
34466	KEY	56	15	344863	GASKET	22	12
34500	SCREW (.312-18 x .625)	52	21	34516	NUT	48	21
34521	STUD	48	23	34522	STUD	48	23
34714	WASHER	46	21	34897	GASKET	60	11
35048	LOCKWASHER (.375)	4	16	35048	LOCKWASHER (.375)	46	20
35048	LOCKWASHER (.375)	78	9	35048	LOCKWASHER (.375)	78	9
35048	LOCKWASHER (.375)	82	7	35312	PIN Dowel (1/4 In. Diameter)	52	18
35312	PIN Dowel (1/4 In. Diameter) Alignment	64	7	35329	ARM KIT Rocker	48	19
35331	BALL Rocker Arm	48	20	35332	WASHER	60	20
35339	SCREW (.312-18 x .750)	52	16	35342	STUD (.312-24/.375-16 x 2.5625)	60	12
35366	SCREW	64	21	35462	WASHER (.2656 x .625 x .0625) Stainless Steel	18	39
35462	WASHER (.2656 x .625 x .0625) Stainless Steel	36	22	35462	WASHER (.2656 x .625 x .0625) Stainless Steel	40	35
35462	WASHER (.2656 x .625 x .0625) Stainless Steel	44	44	35462	WASHER (.2656 x .625 x .0625) Stainless Steel	66	9
35462	WASHER (.2656 x .625 x .0625) Stainless Steel	68	9	35465	PIN Dowel (.312) Dowel (.3125 Inch)	52	8
35777	WASHER (.5156 x 1.375 x .125) Aluminum	82	13	358701	SCREW (.375-16 x 2.00)	78	11
36183	RETAINER	64	5	36184	SHAFT	64	4
37293T	SENDER ASSEMBLY	16	7	37372	PLUG Pipe (.500)	36	NS
37372	PLUG Pipe (.500)	60	3	37493	NUT (.375-24)	58	5
37612	SCREW (.375-16 x 1.250)	78	8	37612	SCREW (.375-16 x 1.250)	82	4
37682	FITTING Elbow (45 Degree)	40	38	38525	STUD	28	24
39107	LOCKWASHER (.312-24)	4	5	39131	LOCKWASHER (.437)	60	19
40001134	SCREW (M8 x 25)	10	3	40001188	SCREW (M10 x 20)	10	20
40001188	SCREW (M10 x 20)	70	6	400211	NUT (M5) Stainless Steel	4	4
400211	NUT (M5) Stainless Steel	14	5	400212	NUT (M6) Stainless Steel	10	2
400247	LOCKWASHER (M8)	14	10	400247	LOCKWASHER (M8)	46	16
41408	SCREW (#10-32 x 1.50)	18	45	41408	SCREW (#10-32 x 1.50)	22	23
41471	LOCKWASHER (.375)	76	10	41471	LOCKWASHER (.375)	76	13
41877	STUD (M10)	70	2	42077	SEAL	72	2
42077	SEAL	72	11	42600A3	CONTROLLER ASSEMBLY	80	5
42768	NUT	8	1	42769	LOCKWASHER	8	2
42773	THRU BOLT	8	21	4285069	HOSE (44.00 Inches Bulk)	42	18
428611	FITTING Pipe - Brass (.750-14)	36	2	428611	FITTING Pipe - Brass (.750-14)	36	10
428611	FITTING Pipe - Brass (.750-14)	36	13	43504	PIN Dowel (.25 Inch)	56	2
43749	SCREW (.375-16 x 5.750)	36	11	43749	SCREW (.375-16 x 5.750)	36	11
44348T	TUBE Exhaust	76	1	44574	CAP	80	8
46132	WASHER	36	15	46438	NUT (#10-32)	80	10
47277	SCREW (.312-24 x .750)	60	14	47617	PIN	22	9
47688	SCREW (.375-16 x 2.750)	60	12	47715	CLIP	38	19
48340	PLUG (.250-18 x .41)	52	2	483471	SPRING	48	16
483481	CAP	48	17	48358	PLUG (.375)	60	6
4865910	TUBE Exhaust (16.25 Inches)	76	1	49099	FITTING	56	10
49734	SENDER	16	8	49845	SCREW (.437-20 x 1.00)	56	13
49955	GASKET Drain	64	11	52185	CLAMP	22	13
52188	GROMMET	48	5	5251915	HOSE (216.00 Inches Bulk)	70	14
530451	GASKET	38	4	530451	GASKET	42	17
53167	SCREW (.312-18 x .880)	68	5	53336Q	STRAINER	32	4
53338	VALVE ASSEMBLY Filter	60	23	53338	VALVE ASSEMBLY Filter	72	14
53728	SCREW (.375-16 x 4.75)	36	4	54676	RETAINER Two Wire	22	18
54786	SCREW (.312-18 x 1.250)	60	24	54786	SCREW (.312-18 x 1.250)	72	15
547971	KEY	48	18	56393	SCREW (.437-20 x 1.75)	10	29
56720	WASHER (.330 x .750 x .060) Stainless Steel	66	8	56720	WASHER (.330 x .750 x .060) Stainless Steel	68	8
56743	SCREW (.375-24 x 3.125)	4	20	56800	PLUG Pipe (.0625-27)	28	15
57583	SCREW (#8-32 x .375)	18	25	57792	WASHER	10	5
58640	SCREW (.375-16 x 1.25)	42	15	58640	SCREW (.375-16 x 1.25)	76	9
59362T1	IMPELLER	46	6	59501A1	SHAFT	46	12

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Part No.	Description	Pg.	Ref.no	Part No.	Description	Pg.	Ref.no
62568	SCREW (#10-16 x .375)	80	9	62706	O-RING (.426 x .070)	20	51
62706	O-RING (.426 x .070)	40	32	62706	O-RING (.426 x .070)	44	41
62826A6	CABLE ASSEMBLY Ground (13.00 Inches) Black	82	11	63341	TEE NUT	66	12
63341	TEE NUT	68	12	63709A1	BOOT/TERMINAL KIT	22	16
64015	NUT (.250-20)	18	40	64015	NUT (.250-20)	36	23
64066	STUD (.375-16 x 2.750) Special	82	5	657461	SCREW AND LOCKWASHER (.250-20 x .625)	66	22
657461	SCREW AND LOCKWASHER (.250-20 x .625)	68	17	65868	STUD (.312-18/.312-24 x 2.120)	28	16
65970T1	BRACKET	22	22	66284A2	BASE ASSEMBLY	74	6
66686	SCREW (#10-32 x 1.00)	22	7	68101	SCREW (.375-16 x 1.375)	74	2
68101	SCREW (.375-16 x 1.375)	74	2	68102	LOCKWASHER (.750)	74	9
68219	NUT (#10-32) Stainless Steel	16	10	68219	NUT (#10-32) Stainless Steel	16	15
68219	NUT (#10-32) Stainless Steel	18	32	68219	NUT (#10-32) Stainless Steel	22	25
68219	NUT (#10-32) Stainless Steel	80	6	68402	PIN (.250 x 1.13)	68	15
68513	SCREW (#10-32 x .375) Stainless Steel	18	23	69067	SCREW (.250-20 x 1.375)	80	2
70125A1	COVER Choke	28	11	71587A10	RECOVERY KIT Coolant	42	5
71587A11	BOTTLE Plastic	42	6	72058	CAP	42	7
72640	PLUG Expansion (Rear Camshaft)	52	9	72785	SEAL	46	14
72821	RETAINER	22	29	72961	BEARING Ball	46	11
73668	J-CLIP	60	7	74036	FITTING Grease	56	5
74191	SCREW (.312-18 x 3.250)	46	4	75611	GASKET	48	24
76596	SCREW (.250-20 x 1.250)	36	20	76596	SCREW (.250-20 x 1.250)	82	10
772233	PAD	38	24	774572	HOSE (48.00 Inches Bulk)	42	-
79023A56	FUSE ASSEMBLY 55 Ampere	18	20	79023A91	FUSE ASSEMBLY 90 Ampere	14	8
79023A91	FUSE ASSEMBLY 90 Ampere	18	20	79091	FUSE 20 Ampere	18	42
79550A1	BRACKET	74	1	79695	BOOT Insulator - Black	4	7
79695	BOOT Insulator - Black	14	7	79989	NUT (#10-24) Stainless Steel	4	11
801861T1	RING SET Piston	58	2	802555	VALVE Standard	48	14
802556	CYLINDER HEAD ASSEMBLY	48	22	802557T	PISTON ASSEMBLY Standard	58	1
802558T	PISTON ASSEMBLY .030 Oversize (.030 Over Size)	58	1	802559	RING SET	58	2
802560	RING SET (.030 Over Size)	58	2	802744T	VENTURI	32	20
802745T	VENTURI	32	20	802885Q	FILTER Oil	60	25
802885Q	FILTER Oil	72	7	802893Q	FILTER Fuel/Water Separating - Quicksilver Brand	26	15
803644	GASKET	42	NS	803854	PLATE Baffle	32	15
803860T	CYLINDER HEAD ASSEMBLY Cylinder	48	22	804507	SEAL	48	15
804689	SEAT KIT Inlet	32	14	805016A1	FLAME ARRESTOR	28	5
805024	SWITCH Oil Pressure	16	11	805024	SWITCH Oil Pressure	16	11
805026A1	FITTING	26	8	805027A1	FITTING ASSEMBLY	26	4
805059	FITTING	18	18	805062	O-RING (.530 x .082)	26	9
805063	O-RING (.301 x .070)	26	5	805140	PLATE	28	14
805185A36	DISTRIBUTOR ASSEMBLY	22	1	805218T	SENSOR	16	16
805295	STUD (.250-20/.250-28 x Special)	28	6	805313	RETAINER	28	7
8053281	FITTING Elbow (90 Degree - .125) (90 Degree)	16	6	8053432	SCREW (.375-16 x 4.33)	4	2
8053432	SCREW (.375-16 x 4.33)	14	3	805357	STUD (.375-16 x 2.130)	74	3
805357	STUD (.375-16 x 2.130)	74	3	805364A1	DECAL SET Color Coding Color Code	2	-
805367T	BRACKET	78	6	805368T	BRACKET Electrical	18	19
805459	STUD Mercathode Mounting	18	28	805459	STUD Mercathode Mounting	80	14
805489T	BRACKET	28	23	805505A4	HOSE Oil Drain	64	22
805524	CLIP	64	26	805546A2	BRACKET Oil Cooler	38	23
805559	SCREW (.375-16 x .875) Stainless Steel	22	14	805563	CONNECTOR (.500 Inch NPTF To .500 Inch Inverted Flare) (.50 Inch NPTF To .50 Inch Inv. Flare)	60	5
805564	SCREW (.250-20 x .750)	18	27	805564	SCREW (.250-20 x .750)	18	27
805565	SCREW (#10-32 x .750)	80	13	805570A2	COIL KIT	22	21
805605A1	SWITCH ASSEMBLY	16	13	805625	CLIP Dipstick Tube	64	20
805759T1	CAP Distributor	22	2	805760	GASKET	22	3
805979	NUT (.375-24)	36	16	806121	FITTING	72	12
806193A30	RESERVOIR	78	1	80622142	HOSE ASSEMBLY (84.00 Inches Bulk) Return	70	12
80622216	HOSE	70	9	806232	O-RING (.239 x .064)	70	11
806328	FITTING	72	3	806329T	ADAPTER Oil Filter	72	1
806490T	SENDER	16	8	806608A1	PLUG KIT (.500-13) Royal Blue Fitting	20	50
806608A1	PLUG KIT (.500-13) Royal Blue	36	7	806608A1	PLUG KIT (.500-13) Royal Blue	38	31

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Part No.	Description	Pg.	Ref.no	Part No.	Description	Pg.	Ref.no
806608A1	PLUG KIT (.500-13) Royal Blue Fitting	44	40	806608A1	PLUG KIT (.500-13) Royal Blue	52	5
806611T	MODULE Knock Control	18	46	806612T	SENSOR Knock	18	47
806616	CLAMP	44	46	8067051	FITTING Dual	20	48
8067271	CAP Drive Lube Monitor	78	2	806871	GASKET	38	3
806922	SLEEVE	38	6	806926A1	ELBOW KIT Drain	36	6
806949	NUT (M8-1.5)	4	3	806949	NUT (M8-1.5)	14	4
806950	BREAKER Circuit - 50 Ampere	18	22	806981	SPACER	36	21
807075A1	COVER	42	13	807130A4	PIPE	76	6
8071341	SEAL	42	9	807151A14	BODY/IMPELLER KIT	46	2
807151A9	PUMP ASSEMBLY Sea Water	46	1	807166A1	SHUTTER ASSEMBLY Water	76	7
807167	GROMMET	76	8	807252T2	THERMOSTAT 71DegreeC (160 Degree F)	38	5
807260A2	COVER KIT Flywheel	82	9	807356	SCREW (.312-18 x 2.680)	46	4
807453T	BRACKET Harness Mounting/Lifting Eye	16	4	807459T	BRACKET	72	4
807473A1	GASKET SET	60	9	807498240	TUBING (24.00 Inches Bulk) (Cut to 16.75 Inch Length)	48	7
807652T	ALTERNATOR ASSEMBLY	4	8	807652T	ALTERNATOR ASSEMBLY	8	-
807661	HOSE	38	11	807688T	TUBE Oil Fill	48	11
807697	HOSE Thermostat Housing to Starboard Manifold	38	17	807726A2	ADAPTER	28	27
8077281	PULLEY	70	4	807729T	PULLEY	60	13
807730T	PULLEY	60	16	8077491	BRACKET	46	18
807750T	BRACE	4	14	807751T	BRACE	70	5
807753T1	BRACKET	4	31	807757T	PULLEY ASSEMBLY Idler - Black	4	27
807757T	PULLEY ASSEMBLY Idler - Black	10	17	807757T	PULLEY ASSEMBLY Idler - Black	10	17
807767T	BRACKET Idler Adjustment	4	22	807849	STUD (.312-18/.312-24 x 3.380)	28	16
807918T	BRACKET Fuel Filter Base	26	17	807962A10	BRACKET ASSEMBLY	66	1
807962A10	BRACKET ASSEMBLY	68	1	8079821	GASKET	28	28
807988A2	ELBOW ASSEMBLY Exhaust	36	9	8079921	COVER Hose Clamp End - (.250 Inch)	70	NS
8079923	COVER Hose Clamp End	40	NS	8079923	COVER Hose Clamp End	44	NS
8079923	COVER Hose Clamp End (.375 Inch)	70	NS	8079923	COVER Hose Clamp End	76	NS
808010	SCREW (.312-18 x 1.375)	60	2	808023T	STRAP Bracket	78	5
808033	HOSE Molded Thermostat Housing To Hose Extender	38	8	808042	FITTING Elbow (90 Degrees) (.50 NPT x .75 Bars)	44	31
8080441	HOSE Molded	38	27	8080441	HOSE Molded	44	33
808045	HOSE Fuel Cooler to Transmission Oil Cooler	44	32	808624	CONNECTOR	78	3
808675	CLIP Spring	32	31	809463A1	SOLENOID KIT Starter	14	2
809520	CHECK BALL KIT	32	32	809825	RTV SILICONE (3 Ounce Tube) Metallic Blue Where Applicable	52	-
8099071	PUMP ASSEMBLY	64	1	809909	SCREEN Oil Pump Pick Up	64	3
809910	PAN Oil	64	9	809911	SCREW Oil Drain (M12 x 1.75)	64	12
809992	VALVE	48	14	809995	COVER Rocker With Oil Fill Hole	48	1
809996	COVER Rocker With Out Oil Fill Hole	48	1	810916	ARM	32	13
810919	WASHER	32	11	8109201	ROD	32	8
8109292	GASKET SET	32	28	8109301	SCREW KIT	32	29
811658	CAMSHAFT	52	12	8116591	SPROCKET Camshaft	52	14
811662	RETAINER Lifter Guide	52	20	811664	WASHER (.3125 Inch) (.3125 Inch)	52	22
811865	SPACER	8	4	811866	FAN	8	5
811867	SPACER	8	6	811868	BRACKET ASSEMBLY Front	8	7
811869	SCREW	8	8	811870	BEARING Ball	8	9
811871	RETAINER	8	10	811872	ROTOR ASSEMBLY	8	11
811873T	STATOR ASSEMBLY	8	12	811874T	BRACKET ASSEMBLY	8	13
811875T	RECTIFIER ASSEMBLY	8	14	811876	SCREW	8	15
811877	HOLD	8	16	811878	NUT	8	17
811878	NUT	8	31	811879	CONDENSER ASSEMBLY	8	18
811880	HOLD	8	19	811881	NUT	8	20
811883T	REGULATOR ASSEMBLY	8	22	811884	BRUSH	8	23
811885	SPRING	8	24	811886	SET SCREW	8	25
811887	TERMINAL	8	26	811888	COVER	8	27
811889	SET SCREW	8	28	811890	WIRE Red	8	29
811891	WIRE Purple	8	30	813995A1	GUIDE ASSEMBLY Spring	66	21
814001	PIN Clevis	66	15	8140021	STUD (.250 x 2.870)	66	2
814281A5	SWITCH ASSEMBLY	66	17	814806	WASHER (.344 x .688 x .065) Stainless Steel	46	5
814875	COVER Heat Exchanger End	42	NS	814877	BOLT	42	NS

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814878	O-RING Special	42	NS	8148791	CAP	42	NS
815425T	SENDER ASSEMBLY	16	7	815504105	CLAMP Worm Gear (11-18 mm)	48	10
815504105	CLAMP Worm Gear (11-18 mm)	70	15	815504212	CLAMP Worm Gear	38	12
815504212	CLAMP Worm Gear	42	29	815504220	CLAMP Worm Gear	38	18
815504220	CLAMP Worm Gear	42	21	815504222	CLAMP Worm Gear (1.98 Diameter)	38	13
815504222	CLAMP Worm Gear (1.98 Diameter)	38	29	815504222	CLAMP Worm Gear (1.98 Diameter)	42	25
815504224	CLAMP Worm Gear	38	25	815504228	CLAMP Worm Gear	44	36
815504232	CLAMP Worm Gear (2.50 Diameter)	38	15	815504232	CLAMP Worm Gear (2.50 Diameter)	42	27
815504272	CLAMP Worm Gear	76	2	815504272	CLAMP Worm Gear	76	4
815504388	CLAMP Worm Gear	42	4	816133	FITTING	26	14
816336	SPARK PLUG	22	17	816398	CLIP	74	4
816492A6	ALARM KIT	16	17	8164T	CONNECTING ROD ASSEMBLY	58	3
816565	PLUG Cup (.468)	52	3	816585	SCREW (.312-18 x .875)	38	26
81659698	5.0L/5.7L ALPHA/BRAVO GEN+	2	-	816601	SCREW (.437-20 x 1.500)	4	33
816730	NUT (.250-20)	60	32	816761Q17	CABLE KIT Ignition Spark Plugs And Coil	22	15
817491	GROMMET (.56 Inside Diameter)	26	3	818380T	BUSHING	4	26
818380T	BUSHING	4	29	818380T	BUSHING	10	14
818380T	BUSHING	10	28	8183812	PINION STUD (.437-20) Stainless Steel	4	25
8183812	PINION STUD (.437-20) Stainless Steel	10	16	818382	PULLEY	4	30
818382	PULLEY	10	27	818390	DRAIN COCK	42	16
818400A1	ADAPTER	72	10	818465	BEARING SET 5 Pair Standard	56	1
818466	BEARING SET 5 Pair (.001 USA)	56	1	818467	BEARING SET 5 Pair (.010 USA)	56	1
818468	BEARING SET 5 Pair (.020 USA)	56	1	818598T	BRACKET	36	19
818807	GEAR	22	8	8237251	LEVER	32	9
8243171	VALVE	48	13	8243181	VALVE	48	13
8267088	NUT (.250-20)	40	36	8267088	NUT (.250-20)	44	45
8267089	NUT (.250-28)	28	18	826709106	NUT (#10-32) Stainless Steel	80	15
8267119	NUT (.250-28)	14	9	8267119	NUT (.250-28)	66	10
8267139	NUT (.250-28)	28	8	8267139	NUT (.250-28)	28	20
8267139	NUT (.250-28)	28	26	828213	SCREW (.312-18 x 1.500) Hex Flange	10	4
834989	LEVER/SHAFT ASSEMBLY Throttle	32	33	834990T	PULLEY	8	3
835000	RING SET Piston (.5MM Over Size)	58	2	835001T	PISTON ASSEMBLY	58	1
835002T	PISTON ASSEMBLY (.5MM Over Size)	58	1	835005	COVER ASSEMBLY Timing	60	22
843504	SCREW (.380-16 x 1.500) Stainless Steel	36	11	845602	NUT (.375-16)	64	8
845941	RETAINER	52	23	845943	SCREW (.250-20 x .500)	52	24
848136	WASHER (.328 x .680 x .190)	52	17	8503991	PUMP ASSEMBLY Water	60	10
852940	HOUSING ASSEMBLY With Studs	60	26	852941	SEAL Oil (Rear)	60	28
852946	BALANCER Harmonic	60	15	85674	BEARING SET	52	10
85701	BEARING Pair - Standard	58	6	85702	BEARING Pair (.001 USA)	58	6
85703	BEARING Pair (.002 USA)	58	6	85704	BEARING Pair (.010 USA)	58	6
85705	BEARING Pair (.020 USA)	58	6	85802	SCREW (.375-24 x Special)	58	4
859119	NUT (.312-18)	10	6	859135	NUT (.437-20) Brass/Nickel Plated	4	28
859135	NUT (.437-20) Brass/Nickel Plated	4	34	859135	NUT (.437-20) Brass/Nickel Plated	10	15
859135	NUT (.437-20) Brass/Nickel Plated	10	30	860065A1	BRACKET KIT Oil Bottle - Reservoir Mounting	10	9
860065A1	BRACKET KIT Oil Bottle	78	4	860069	NUT (.375-16)	26	18
860069	NUT (.375-16)	74	5	860077	SCREW (#6-32 x 1.00)	66	18
860088	BUSHING	40	37	860088	BUSHING	52	4
8600891	HOSE Molded Hose Extender To Power Steering Cooler	38	9	8600891	HOSE Molded	44	32
860100A1	MANIFOLD ASSEMBLY Intake	60	1	860102	STUD (.375-16 x 1.730)	4	19
860102	STUD (.375-16 x 1.730)	10	26	860143A2	TUBE	64	18
860144	HOSE Thermostat Housing To Port Exhaust Manifold	38	16	860144	HOSE Thermostat Housing To Port Exhaust Manifold	38	16
860168981	OWNERS MANUAL	2	-	860171011	OWNERS GUIDE	2	-
860207A1	HOSE ASSEMBLY Oil	72	8	860208	HOSE ASSEMBLY Oil	72	9
860234A1	HEAT EXCHANGER	42	1	860246A10	MANIFOLD ASSEMBLY Exhaust	36	1
860256A3	HOUSING ASSEMBLY Thermostat	38	1	860256A4	HOUSING ASSEMBLY Thermostat	38	1
860315A1	TUBE Hose Extender	38	30	860315A1	TUBE Hose Extender	44	38
860315A1	TUBE Hose Extender	44	39	860326A1	BRACKET ASSEMBLY Heat Exchanger	42	2
860331	HOSE Thermostat By-Pass	42	22	860332	HOSE	42	24
860346	FITTING Elbow (90 Degree) (.750)	44	30	860370T	BRACKET Alternator/Power Steering	4	18

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860419	HOSE Thermostat Housing To Heat Exchanger	42	23	860421	HOSE Heat Exchanger To Exhaust Manifold	42	19
860421	HOSE Heat Exchanger To Exhaust Manifold	42	20	860482	HOSE Water Pump To Intake Manifold	42	28
860485	HOSE Thermostat By-Pass	42	22	861049A1	BELT Serpentine	4	35
861057	HOSE Heat Exchanger To Exhaust Manifold	42	19	861058	HOSE Heat Exchanger To Exhaust Manifold	42	19
861059	HOSE	42	26	861155A3	PUMP ASSEMBLY Fuel	26	2
861188A1	HOUSING ASSEMBLY Thermostat	42	8	861213	TUBE	60	4
861236A2	HARNESS ASSEMBLY Wiring	16	1	861236A2	HARNESS ASSEMBLY Wiring	16	1
861245A1	CARBURETOR ASSEMBLY	28	10	861245A1	CARBURETOR ASSEMBLY	32	-
861246	GASKET	28	29	861246A98	GASKET SET	22	-
861246A98	GASKET SET	28	-	861246A98	GASKET SET	36	-
861246A98	GASKET SET	40	-	861246A98	GASKET SET	44	-
861246A98	GASKET SET	48	-	861246A98	GASKET SET	52	-
861246A98	GASKET SET	60	-	861246A98	GASKET SET	64	-
861246A98	GASKET SET	72	-	861247	LINE Fuel	26	6
861250	LINE ASSEMBLY Fuel	26	10	861253T1	ICM MODULE Ignition Control Module	18	35
861254T1	ICM MODULE Ignition Control Module	18	35	861314A10	DECAL SET	28	4
861314A12	DECAL SET	28	4	861319	BRACKET Fuel Pump	26	1
8613271	SERVICE MANUAL	2	-	861360	SPACER (1.1875)	78	13
861395A1	FITTING ASSEMBLY	26	4	861448A1	CARBURETOR ASSEMBLY	28	10
861448A1	CARBURETOR ASSEMBLY	32	-	861459T1	ICM MODULE Ignition Control Module	18	35
861460T1	ICM MODULE Ignition Control Module	18	35	861476	VALVE PCV	48	8
8615081	DECAL SET	28	2	861512	HOSE Thermostat Housing To Power Steering Cooler	38	10
861515A2	HARNESS ASSEMBLY Wiring	16	1	861516	BRACKET	18	34
861517	BRACKET	18	44	861520	SCREW (#10-32 x .500)	18	36
861523A11	COUPLER ASSEMBLY Engine Steel Hub For Work Applications	56	9	861523A9	COUPLER ASSEMBLY Engine - Short Aluminum Hub	56	9
861554T	COOLER	38	22	861554T	COOLER Power Steering	44	37
861578	PULLEY	70	4	861579	PULLEY	46	15
861590A2	HOSE ASSEMBLY	38	14	861757A1	BELT Serpentine	4	35
861758A1	BELT Serpentine	4	35	861776A2	PLATE KIT	76	11
861780A2	SENSOR ASSEMBLY	22	6	861942T9	DIPSTICK Oil Level	64	19
86197763	HOSE (33.00 Inches Bulk) (Cut To 9.00 Inch Length)	48	9	86197763	HOSE (33.00 Inches Bulk) (Cut To 12.50 Inch Length)	48	9
862031T1	ALTERNATOR ASSEMBLY (65 Amp)	10	1	862055T	BRACKET Alternator Mounting	10	7
862056T	BRACKET	10	12	862082T	BRACE Power Steering Brace	10	19
862082T	BRACE Power Steering	70	5	862083T	BRACKET Idler Adjusting	10	13
862084T	BRACKET Idler	10	23	862085T	BRACE Idler Brace	10	25
862125	HOSE Heat Exchanger To Exhaust Manifold	42	20	862139	HOSE Thermostat Housing to Port Exhaust Manifold	38	16
862139	HOSE Thermostat Housing to Port Exhaust Manifold	38	16	862163T02	HARNESS ASSEMBLY Wiring	16	1
862163T1	HARNESS ASSEMBLY Wiring	16	1	862575T02	HARNESS ASSEMBLY Wiring	16	1
862575T02	HARNESS ASSEMBLY Wiring	16	1	862575T1	HARNESS ASSEMBLY Wiring	16	1
862575T1	HARNESS ASSEMBLY Wiring	16	1	862704A4	TUBE Dipstick	64	18
862758A1	MARINE LONG BLOCK ENGINE	52	-	862760A2	LONGBLOCK ASSEMBLY	52	-
862777	FLANGE Drain	64	24	862778A1	BRACKET Alternator Brace	10	21
862811	FITTING Female Quick Connect	64	12	862827	TETHER ASSEMBLY	64	25
862850	SPRING	66	4	862878	PRESSURE HOSE	70	9
862902	NUT (.312-24)	28	21	863001	NUT (.250-28)	28	-
863007A1	STARTER MOTOR ASSEMBLY	4	1	863007A1	STARTER MOTOR ASSEMBLY	14	1
863077T	ALTERNATOR ASSEMBLY Black (65 Amp)	10	1	863200	FLAME ARRESTOR	28	5
863332	NUT (.500-20) Aluminum	82	17	86334379	HOSE (96.00 Inches Bulk)	38	28
86334379	HOSE (96.00 Inches Bulk)	44	35	863396	TIMING COVER ASSEMBLY	60	22
863480	SCREW (.375-16 x 1.125)	56	11	863481	CLAMP Ty Strap	64	23
863726	GASKET	36	5	863874	SLEEVE Water	42	10
8638763	BELT Serpentine Standard Cooling	12	33	8638763	BELT Serpentine Closed Cooling	12	33
8638764	BELT Serpentine Standard Cooling	10	33	8638768	BELT Serpentine Standard Cooling	12	33
8638768	BELT Serpentine Closed Cooling	12	33	8638769	BELT Serpentine Standard Cooling	10	33
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864252	SWITCH Oil Pressure	16	11	864260001	SERVICE MANUAL	2	-

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864625T	PULLEY	10	17	86750	SCREW (.312-18 x .620)	60	8
87108	HOSE Molded	38	14	879194018	CONNECTOR	32	6
881715	GASKET	60	27	884018	SCREW	60	17
885192	O-RING	60	35	88543A3	CABLE ASSEMBLY	80	7
89876A3	BASE ASSEMBLY Fuel Filter/Water Seperator	26	12	89879	O-RING (.301 x .064)	70	10
89879	O-RING (.301 x .064)	70	13	8M2016106	SCREW (.312 x 1.25)	38	26
90096A1	STUD ASSEMBLY (#10-32 x Special)	22	28	90301	PIN Float	32	17
9031	FLOAT	32	16	9032	SPRING	32	5
9037	ARM Choke	32	3	9039	WASHER	32	10
9042	ROD Choke	32	7	90441	PACKING SET	32	30
9048	CAM	32	22	9049	SHAFT	32	23
90517	NUT (M10)	70	8	9052	SCREW	32	24
905201	SPACER (.750 x .250)	78	10	9053	SPRING	32	25
9054	SPRING	32	27	90562	SEAL (1.254 x .312)	46	10
9058	JET Main	32	18	9059	JET POWER	32	19
9060	SCREW	32	26	90915	BUSHING	22	10
90926	SCREW (#10-32 x .810)	22	4	90931	THRUST WASHER	22	11
91034	SPACER (.380 x 1.00 x .530)	78	10	91892	GASKET	72	13
92850	CLAMP	74	4	93320A5	RISER KIT Exhaust (3 Inches)	36	12
93322A7	RISER KIT Exhaust (6 Inches)	36	12	93385	FITTING (90 Degree)	26	11
93921	EXPANSION PLUG	56	NS	94288	QUAD RING	46	7
94330	NUT (.250-20) Brass	4	13	94330	NUT (.250-20) Brass	18	30
94576	WEAR PLATE Inner	46	8	94913A5	HOUSING ASSEMBLY Pump	46	9
95084A10	CABLE ASSEMBLY (5.00 Inches) Red	18	43	95084A9	CABLE ASSEMBLY (91.00 Inches) Red/Purple Strip	18	41
9520	FLYWHEEL	56	3	95211	CRANKSHAFT	56	14
95805	CAP	70	3	96112	STUD (.250-28 x 2.00) Throttle Cable Anchor	28	17
96112	STUD (.250-28 x 2.00) Throttle Cable Anchor (2 Inch)	66	11	96112	STUD (.250-28 x 2.00) Throttle Cable Anchor	68	11
961123	STUD (.250-28 x 1.90)	66	11	96158T	SOLENOID	18	26
96457	WASHER Phenolic (.27 x .81 x .062)	4	9	96457	WASHER Phenolic (.27 x .81 x .062)	18	38
96551	PUMP KIT Accelerator	32	12	976641	SEAL	48	15
97850	ELBOW 90 Degree	48	6	97861	INSULATOR	18	33
97934	SCREW (.500-20 x 5.370) Special	82	12	98257	SCREW (.312-18 x .500)	72	5
98261	SCREW (.375-16 x .750)	4	15	98261	SCREW (.375-16 x .750)	4	23
98261	SCREW (.375-16 x .750)	10	8	98261	SCREW (.375-16 x .750)	10	10
98261	SCREW (.375-16 x .750)	16	5	98261	SCREW (.375-16 x .750)	22	26
98261	SCREW (.375-16 x .750)	72	6	98508	SCREW (.375-16 x 3.00)	38	7
986021	DEFLECTOR Oil	64	6	98794	SCREW (.375-16 x 1.00)	76	12
987981	STUD (.250-20/.250-28 x 2.120)	68	2	98828	SPACER	68	4
98869A11	ELECTRODE ASSEMBLY	80	1	98880	SPRING	66	7
98880	SPRING	68	7	991551	THERMOSTAT	42	12
99297A1	MOUNT ASSEMBLY Rubber	82	2	99299	SPACER (.520 x .870 x .630)	82	14
99322	SPACER	82	3	F1669	NUT (#6-32)	66	20
NSS	NOT SOLD SEPARATE Air Housing	32	1	NSS	NOT SOLD SEPARATE Housing - Choke	32	2
NSS	NOT SOLD SEPARATE Body - Carburetor	32	21	NSS	NOT SOLD SEPARATE Cylinder Block Assembly	52	1
NSS	NOT SOLD SEPARATE Cylinder Block Assembly	52	1				