

Parts Manual

Cat.# 90-80950097

Revised 09-11-2020

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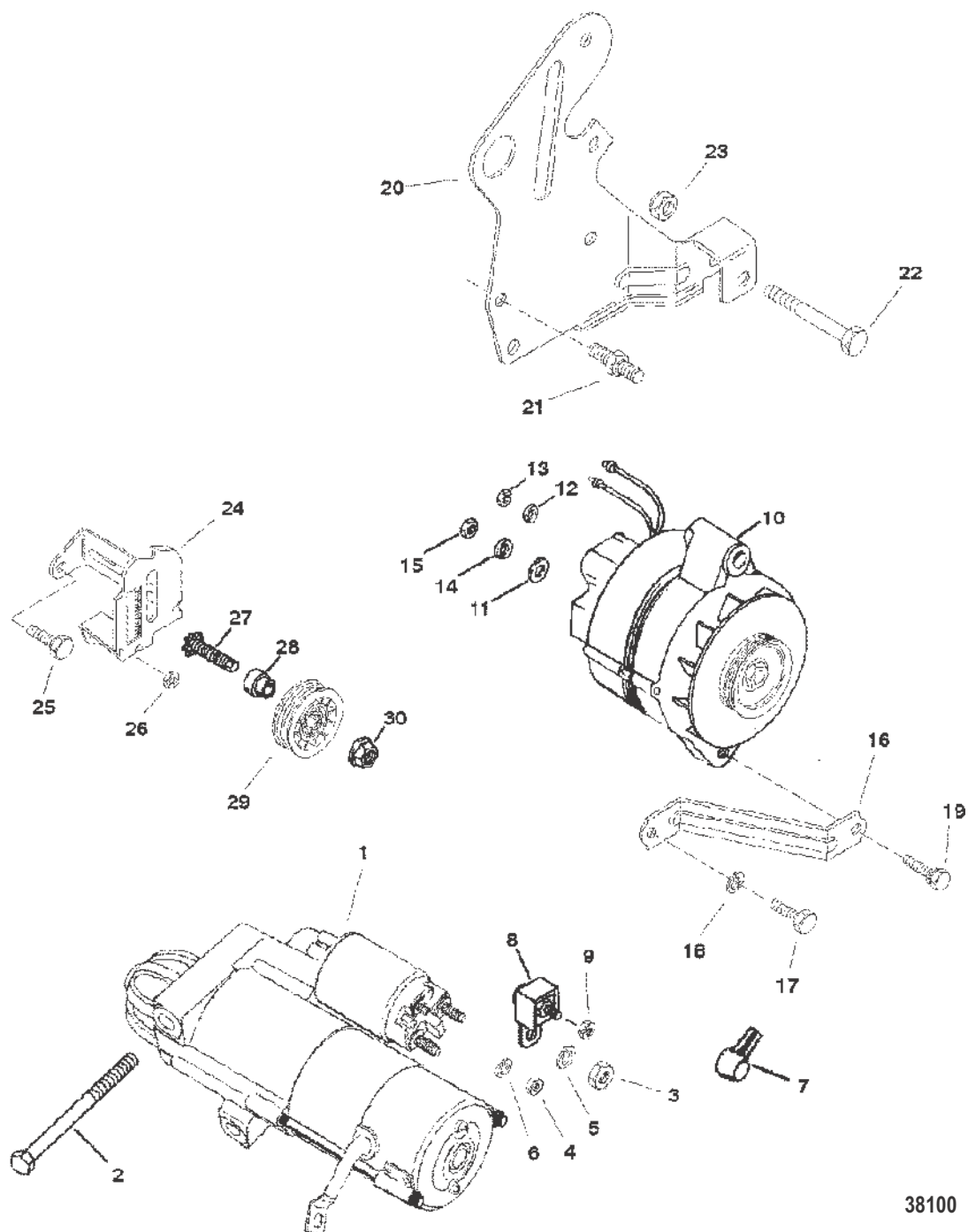
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SERVICE AND SUPPORT MATERIAL

SERVICE AND SUPPORT MATERIAL

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0090	80950097	PARTS MANUAL 5.7L/LX 2BBL and 4BBL TBI Alpha/Bravo		1	
-	0090	860168970	OWNERS MANUAL	(ALPHA)	1	
-	0090	860171970	OWNERS MANUAL	(BRAVO)	1	
-	0090	8232251	SERVICE MANUAL	(1993-1997)	1	
-	0037	805364A1	DECAL SET Color Coding (COLOR CODE)		1	

STARTER MOTOR AND ALTERNATOR



STARTER MOTOR AND ALTERNATOR

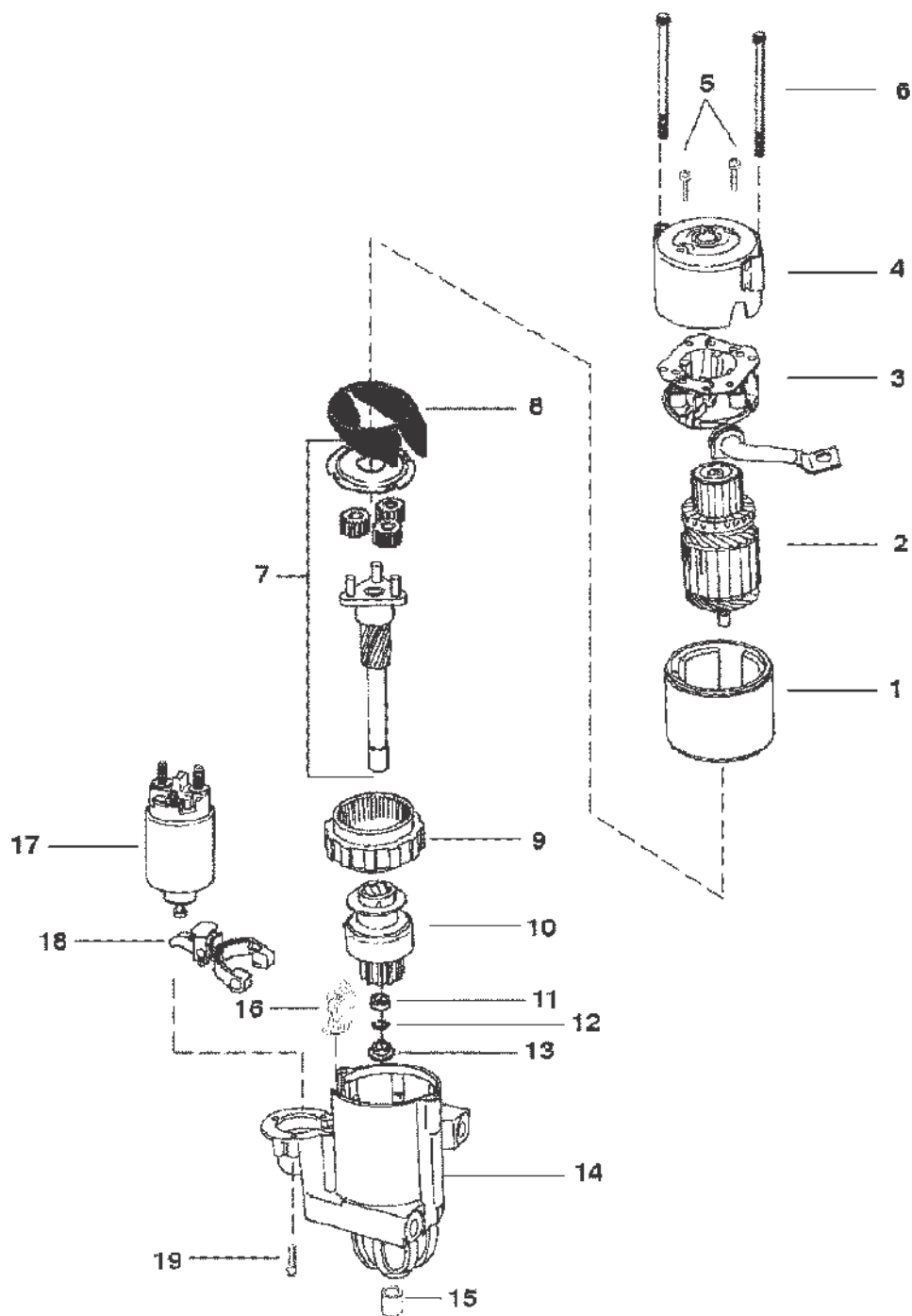
Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0050	806964A3	STARTER MOTOR ASSEMBLY	(SEE "STARTER MOTOR" FOR BREAKDOWN)	1	[1]
2	0010	8053432	SCREW (.375-16 x 4.33)		2	
3	0011	806949	NUT (M8-1.5)		1	
4	0011	400211	NUT (M5) Stainless Steel		1	
5	0013	39107	LOCKWASHER (.312-24)		1	
6	0013	26996	LOCKWASHER (#10) Stainless Steel		1	
7	0085	79695	BOOT Insulator - Black		1	
8	0088	79023A91	FUSE ASSEMBLY 90 Ampere		1	
9	0011	21825	NUT (.250-28)		1	
10	0000	807653T	ALTERNATOR ASSEMBLY	(SEE "ALTERNATOR (MANDO)" FOR BREAKDOWN)	1	[2]
11	0012	96457	WASHER Phenolic (.27 x .81 x .062)		1	
12	0013	26996	LOCKWASHER (#10) Stainless Steel		1	
13	0011	79989	NUT (#10-24) Stainless Steel		1	
14	0013	26992	LOCKWASHER (.250) Stainless Steel		1	
15	0011	94330	NUT (.250-20) Brass		1	
16	0000	807750T	BRACE		1	
17	0010	98261	SCREW (.375-16 x .750)		1	
18	0013	35048	LOCKWASHER (.375)		1	
19	0010	29198	SCREW AND LOCKWASHER (.312-18 x .875)		1	
20	0000	860370T	BRACKET Alternator/Power Steering		1	
21	0016	860102	STUD (.375-16 x 1.730)		3	
22	0010	56743	SCREW (.375-24 x 3.125)		1	
23	0011	23161	NUT (.375-24)		1	
24	0000	807767T	BRACKET Idler Adjustment		1	
25	0010	98261	SCREW (.375-16 x .750)		1	
26	0011	29250	NUT (.312-24)		1	
27	0043	8183812	PINION STUD (.437-20) Stainless Steel		1	
28	0000	818380T	BUSHING		1	
29	0000	807757T	PULLEY ASSEMBLY Idler - Black		1	
30	0011	817618	NUT (.437-20)		1	

PART NOTES:

- [1] - Alternate part numbers:
806964A 3QS
864340R02Reman
- [2] - Alternate part numbers:
807653R01Reman
807653TQS

STARTER MOTOR AND ALTERNATOR

STARTER MOTOR



14274

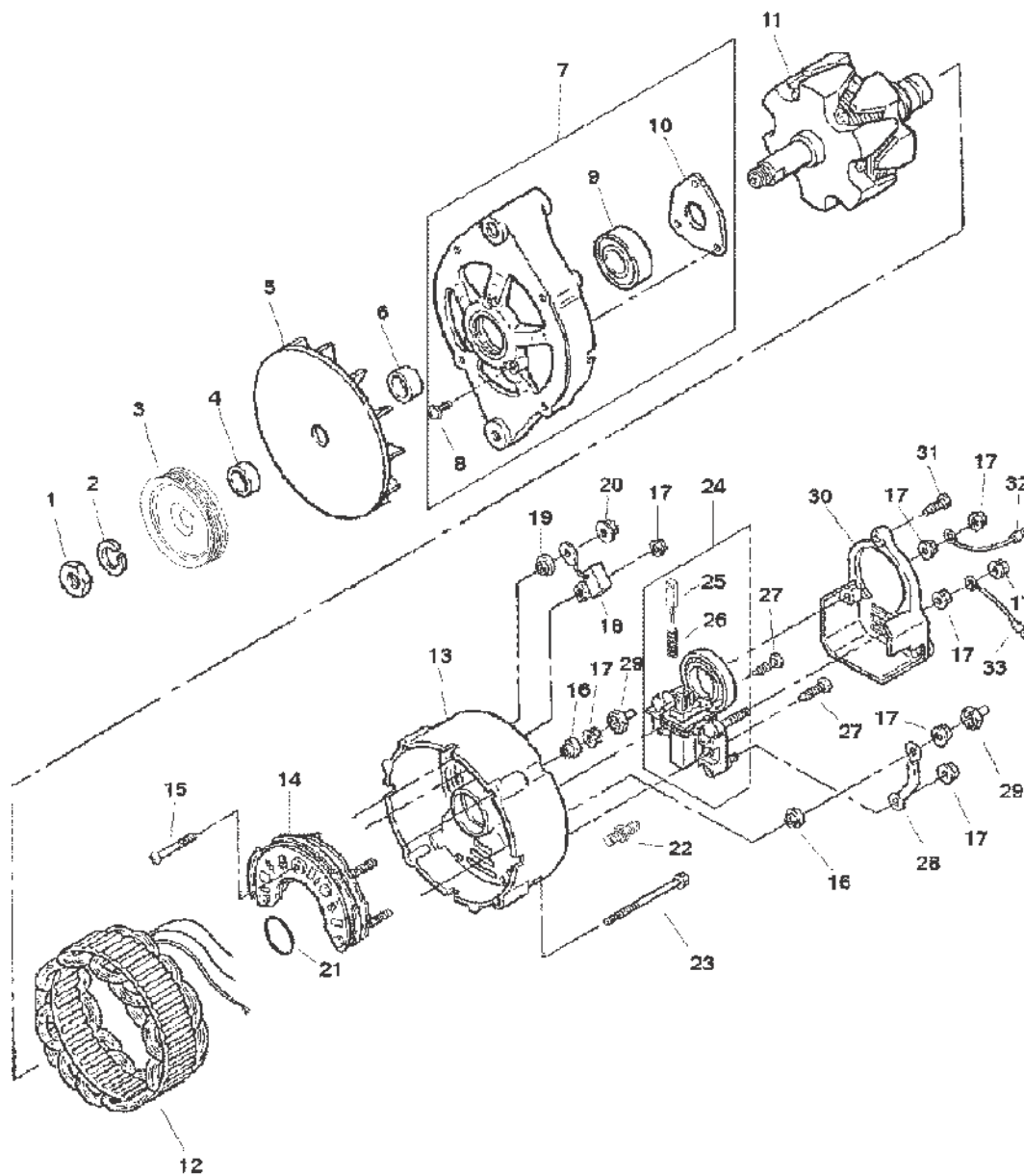
STARTER MOTOR

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0050	806964A3	STARTER MOTOR ASSEMBLY		1	[1]
2		NSS	NOT SOLD SEPARATE ARMATURE		1	[2]
3		NSS	NOT SOLD SEPARATE BRUSH HOLDER AND SPRING		1	[2]
4		NSS	NOT SOLD SEPARATE FRAME		1	[2]
5		NSS	NOT SOLD SEPARATE SCREW		2	[2]
6		NSS	NOT SOLD SEPARATE BOLT, THRU		2	[2]
7		NSS	NOT SOLD SEPARATE SHAFT AND GEAR		1	[2]
8		NSS	NOT SOLD SEPARATE GASKET		1	[2]
9		NSS	NOT SOLD SEPARATE GEAR		1	[2]
10		NSS	NOT SOLD SEPARATE DRIVE		1	[2]
11	0000	33291	COLLAR		1	
12	0053	33290	RING Retaining		1	
13		NSS	NOT SOLD SEPARATE COLLAR, Thrust		1	[2]
14	0000	809459	HOUSING		1	
15	0023	814476	BUSHING		1	
16		NSS	NOT SOLD SEPARATE GROMMET		1	[2]
17	0000	809463A1	SOLENOID KIT		1	
18		NSS	NOT SOLD SEPARATE LEVER		1	[2]
19		NSS	NOT SOLD SEPARATE SCREW		3	[2]

PART NOTES:

- [1] - Alternate part numbers:
806964A 3QS
864340R02Reman
- [2] - NOT SOLD SEPARATE

ALTERNATOR (MANDO)



14275

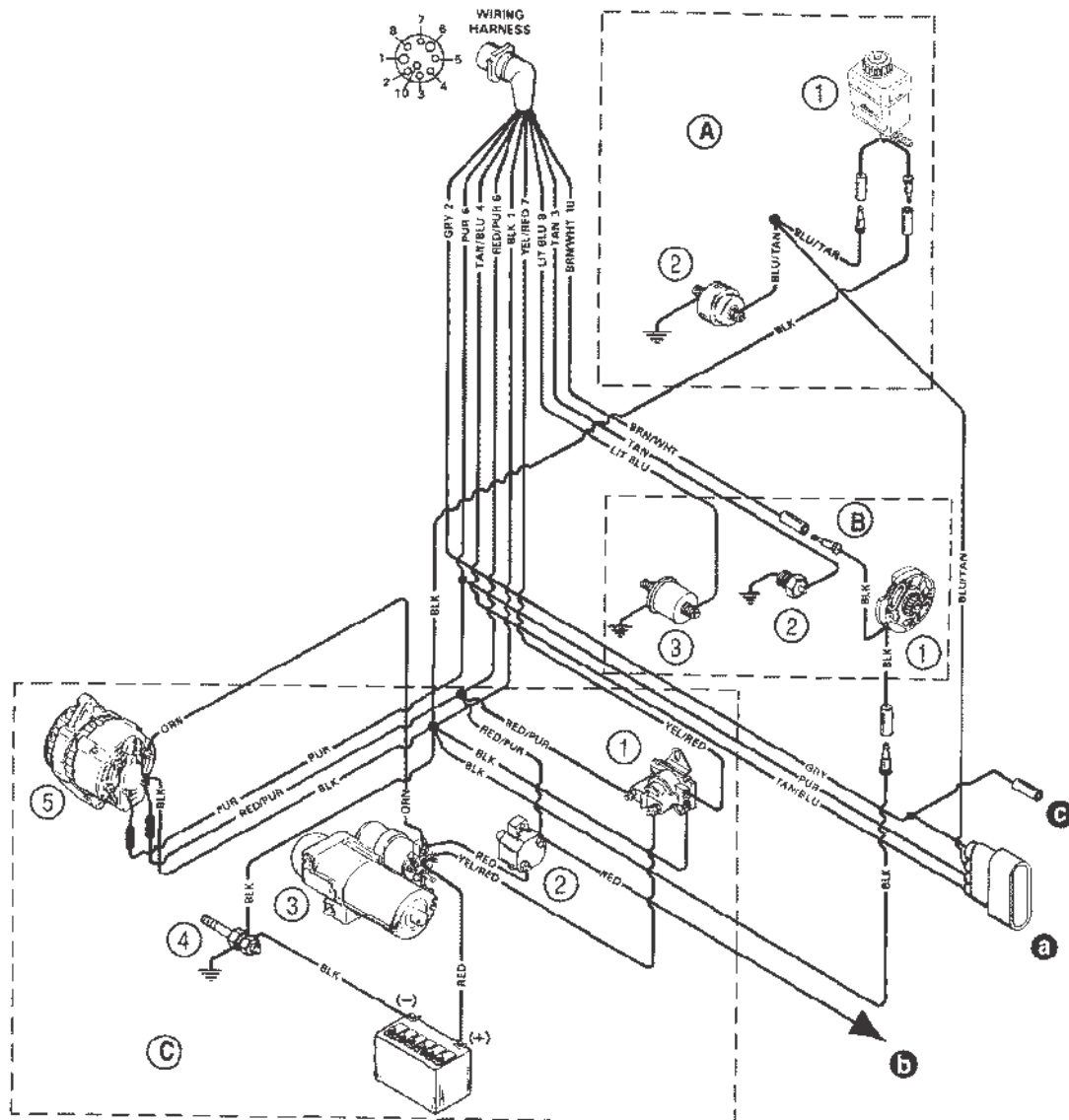
ALTERNATOR (MANDO)

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0000	807653T	ALTERNATOR ASSEMBLY		1	[1]
1	0011	809136	NUT		1	
2	0013	809137	LOCKWASHER		1	
3	0000	834990	PULLEY		1	
4	0023	809135	SPACER		1	
5	0000	809139	FAN ASSEMBLY		1	
6	0023	809140	SPACER		1	
7	0000	809151	BRACKET ASSEMBLY		1	
8	0010	809154	SCREW		3	
9	0030	809153	BEARING		1	
10	0000	809152	RETAINER		1	
11	0000	809150	ROTOR		1	
12	0000	809133	STATOR		1	
13	0000	809155	BRACKET ASSEMBLY		1	
14	0000	809162	RECTIFIER		1	
15	0010	809160	SET SCREW		1	
16	0000	809146	MOLD		2	
17	0011	809143	NUT		8	
18	0000	809161	CONDENSER		1	
19	0000	809158	MOLD		1	
20	0011	809157	NUT		1	
21	0025	809156	O-RING		1	
22	0010	809159	BOLT		1	
23	0010	809138	BOLT		4	
24	0000	809163	REGULATOR ASSEMBLY		1	
25	0000	809164	BRUSH		2	
26	0024	809165	SPRING		2	
27	0010	809141	SCREW		2	
28	0000	809142	TERMINAL		1	
29	0000	809149	CAP		2	
30	0000	809144	COVER		1	
31	0010	809145	SET SCREW		1	
32	0084	809148	LEAD WIRE (BLACK)		1	
33	0084	809147	LEAD WIRE (RED)		1	

PART NOTES:

- [1] - Alternate part numbers:
807653R01Reman
807653TQS

WIRING HARNESS (ENGINE)

**A-AUDIO WARNING SYSTEM**

- 1 - Drive Unit Oil Level
- 2 - Oil Pressure Switch

B-INSTRUMENTATION SYSTEM

- 1 - Trim Sender
- 2 - Water Temperature Sender
- 3 - Oil Pressure Sender

C-CHARGING AND STARTING SYSTEM

- 1 - Starter Slave Solenoid
- 2 - Circuit Breaker
- 3 - Starter
- 4 - Ground Stud
- 5 - Alternator

A - Charging And Starting Circuit**B - Audio Warning/Power Reduction Circuit****C - Instrumentation Senders**

a - Harness Connector To Efi System Harness

b - Positive (+) Power Wire To Efi System Harness

c - Auxiliary Tachometer Lead

35452

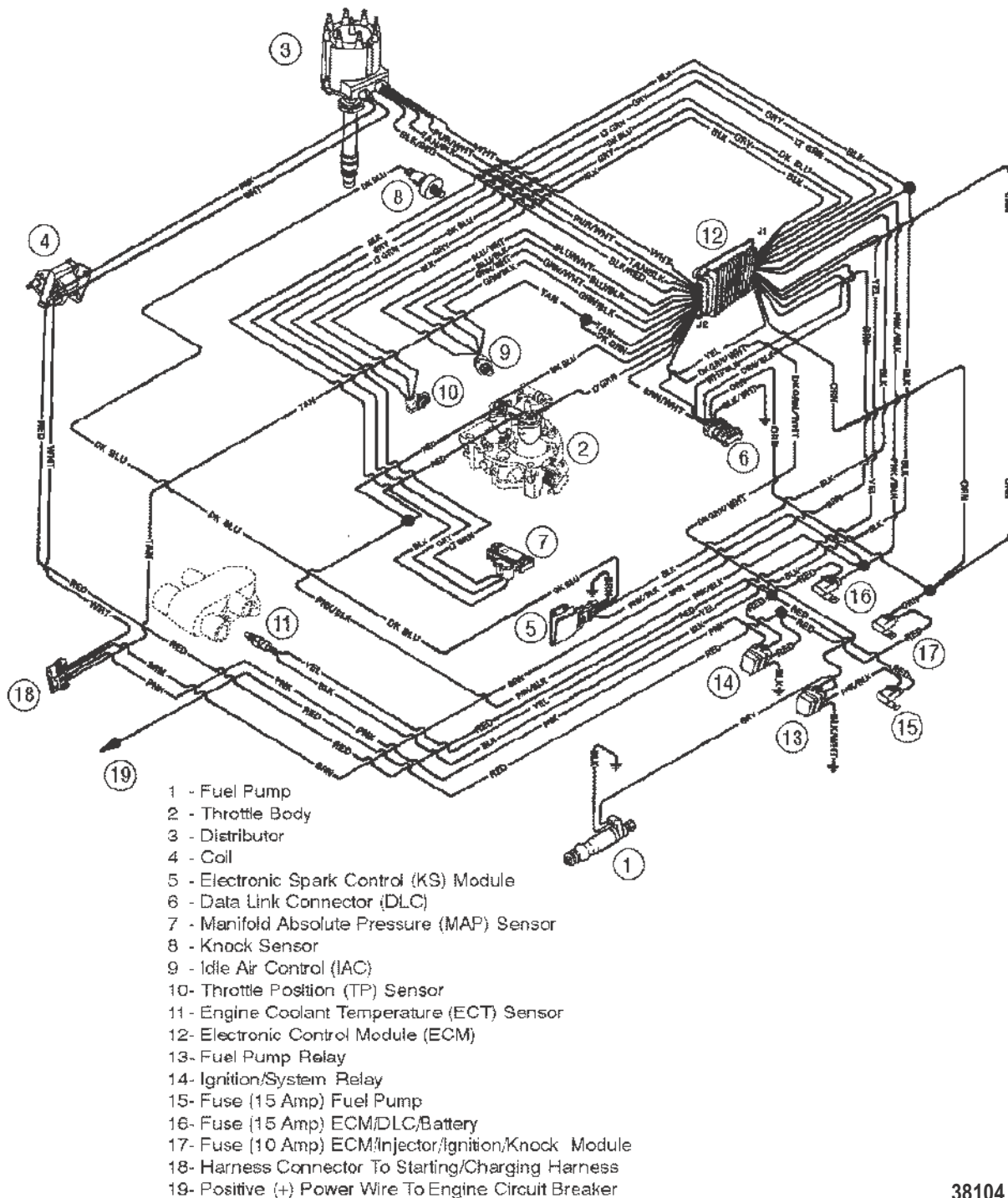
Cat.# 90-80950097

WIRING HARNESS (ENGINE)

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0084	806656A6	HARNESS ASSEMBLY Engine		1	

WIRING HARNESS (ENGINE)

WIRING HARNESS (EFI)



38104

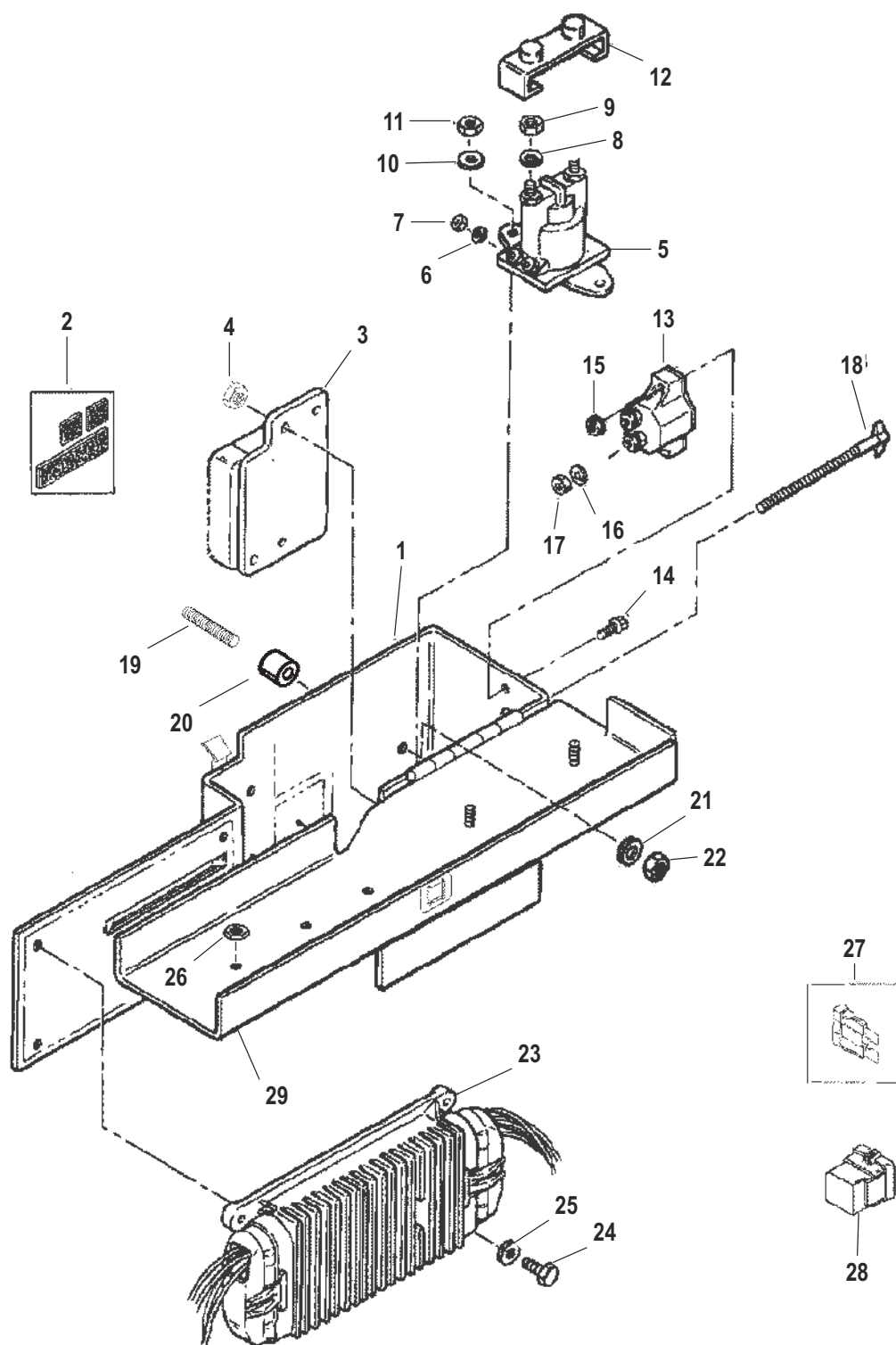
Cat.# 90-80950097

WIRING HARNESS (EFI)

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0084	807699A2	HARNESS ASSEMBLY Engine		1	

WIRING HARNESS (EFI)

ELECTRICAL BOX AND COMPONENTS



35453

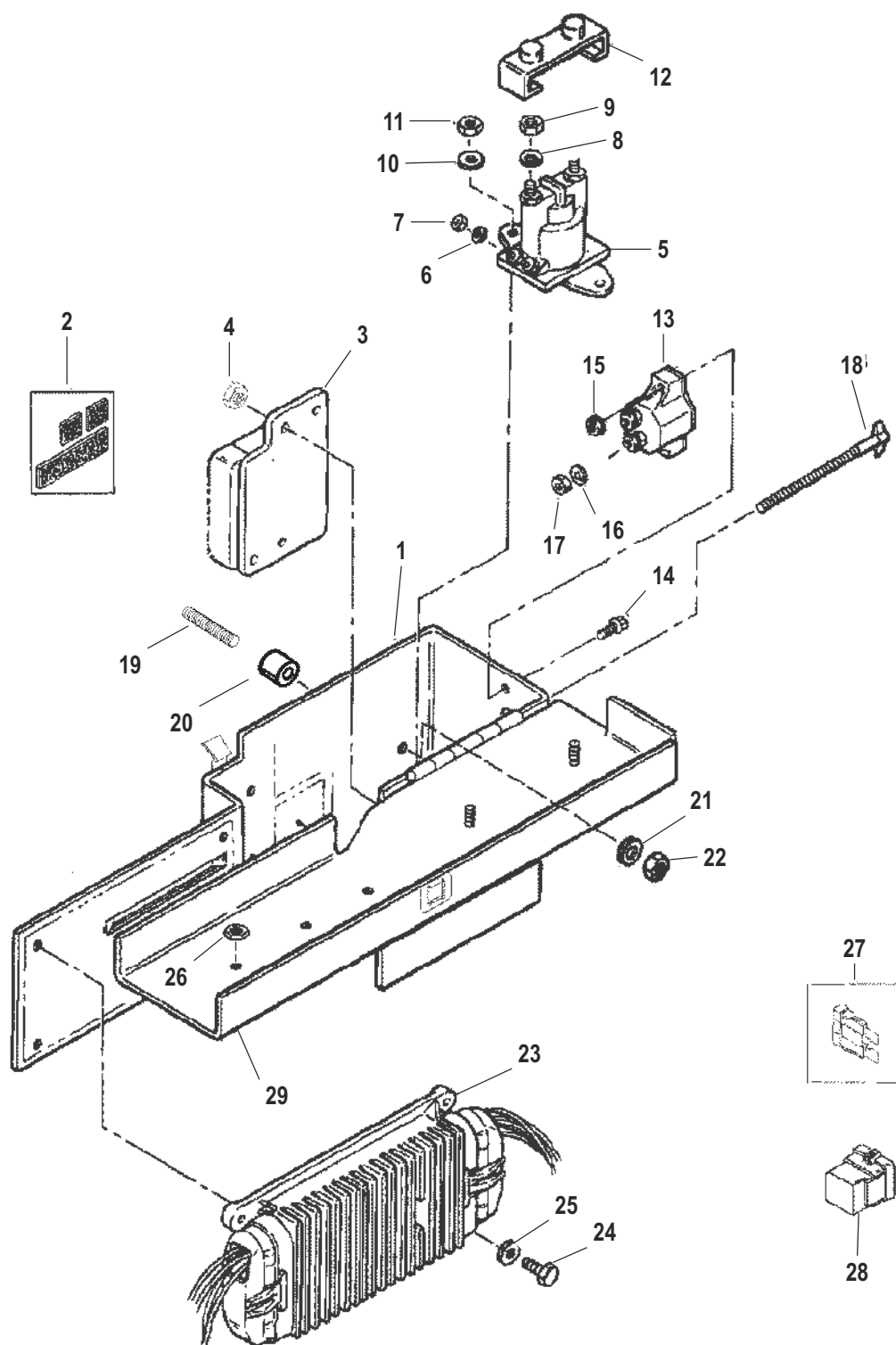
ELECTRICAL BOX AND COMPONENTS

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	807323A5	BOX ASSEMBLY Electrical Components		1	
2	0000	806762A1	VELCRO KIT		1	
3	0000	806611T	MODULE Knock Control		1	
4	0011	64015	NUT (.250-20)		1	
5	0089	96054	SOLENOID ASSEMBLY Starter		1	
6	0013	26995	LOCKWASHER (#8) Stainless Steel		2	
7	0011	26419	NUT (#8-32) Brass		2	
8	0013	26992	LOCKWASHER (.250) Stainless Steel		2	
9	0011	94330	NUT (.250-20) Brass		2	
10	0012	35462	WASHER (.2656 x .625 x .0625) Stainless Steel		2	
11	0011	64015	NUT (.250-20)		2	
12	0085	97861	INSULATOR		1	
13	0088	11178	BREAKER Circuit - 50 Ampere		1	
14	0010	45862	SCREW (#10-32 x .875)		2	
15	0011	61356	NUT (#10-32) Reduced Hex		2	
16	0013	26996	LOCKWASHER (#10) Stainless Steel		2	
17	0011	68219	NUT (#10-32) Stainless Steel		2	
18	0000	805615A2	THUMB SCREW ASSEMBLY		1	
19	0010	24323	SET SCREW (.250-20 x 1.25)	ALPHA ENGINES	3	
20	0023	806981	SPACER	ALPHA ENGINES	3	
20	0023	92152	SPACER (.27 x .75 x .38)	BRAVO ENGINES	3	
21	0012	35462	WASHER (.2656 x .625 x .0625) Stainless Steel		3	
22	0011	64015	NUT (.250-20)		3	
23	0077	807650T2	ECM Engine Control Module	(5.7L) (USE WITH FLAT LIFTER ENGINE)	1	[1]
23	0000	861078T1	ECM Engine Control Module	(5.7L) (USE WITH ROLLER LIFTER ENGINE)	1	[2]
23	0000	806720T7	ECM Engine Control Module	(5.7LX)	1	[3]
24	0010	76596	SCREW (.250-20 x 1.250)		4	
25	0012	20533	WASHER		4	
26	0011	805562	NUT (#10-24)		3	
27	0000	805704	FUSE 15 Ampere		1	
27	0000	805703	FUSE 10 Ampere		1	
28	0000	807057	RELAY Fuel Pump		2	
29	0000	805439T3	LID Electrical Box		1	

PART NOTES:

- [1] - Alternate part numbers:
807650R 2Reman
807650T 2QS

ELECTRICAL BOX AND COMPONENTS



35453

ELECTRICAL BOX AND COMPONENTS

[2] - Alternate part numbers:

861078R 1Reman

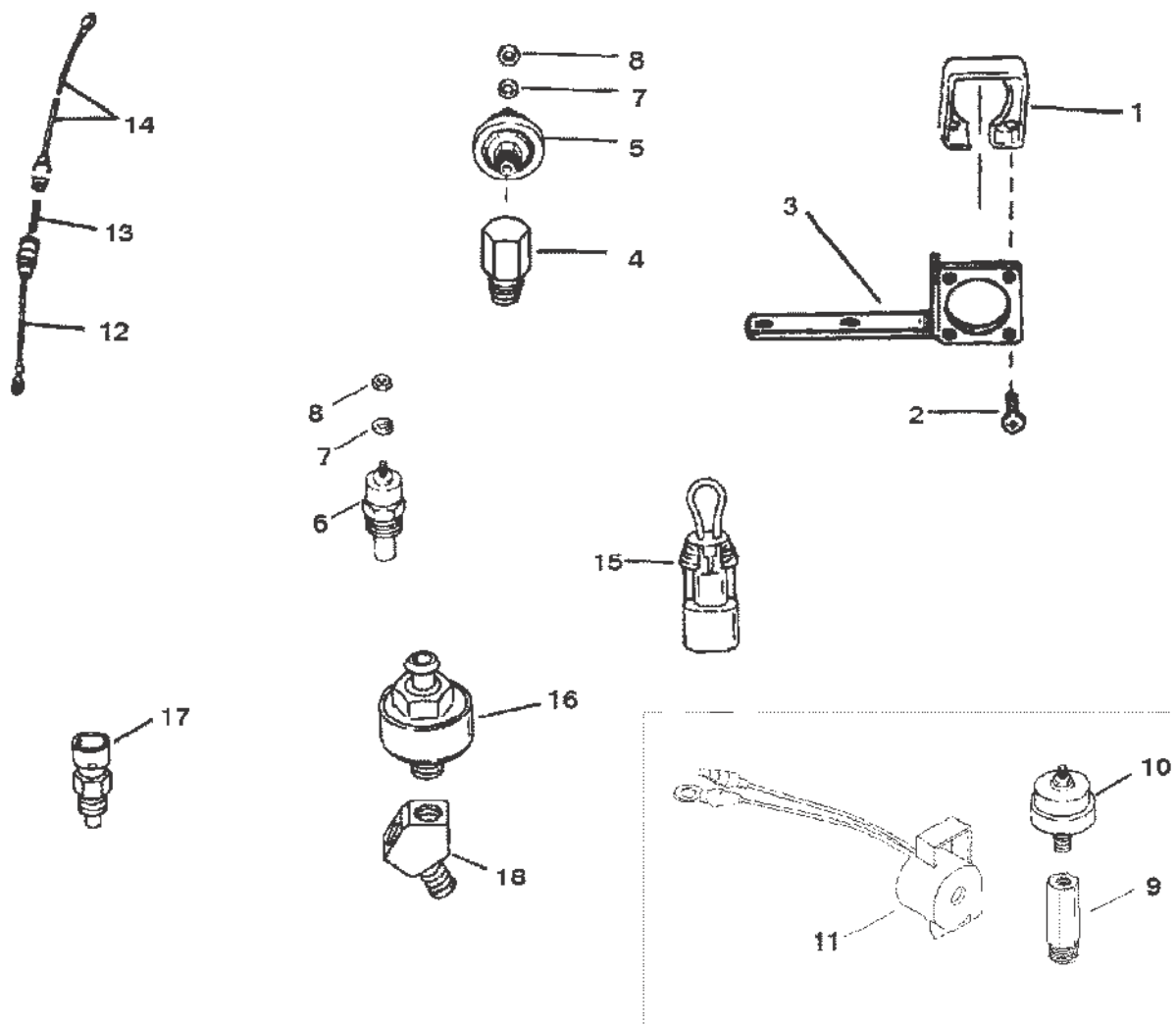
861078T 1QS

[3] - Alternate part numbers:

806720R 7Reman

806720T 7QS

SENDERS AND SENSORS



38107

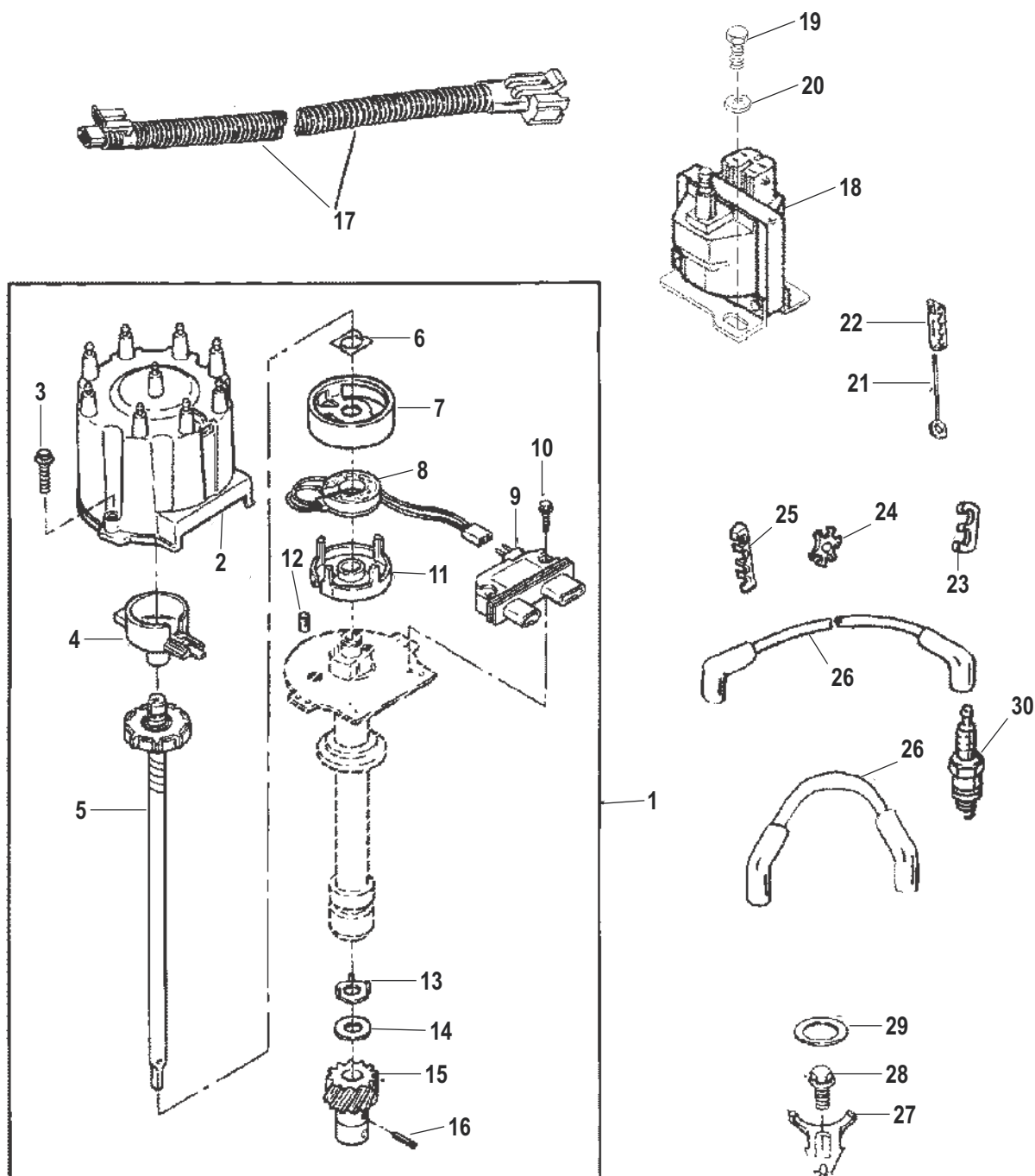
SENDERS AND SENSORS

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	26079A2	PLATE KIT Wire Harness Mount		1	
2	0010	15001	SCREW (#8-16 x .875)		4	
3	0000	805383T	BRACKET Harness Mounting		1	
4	0022	8053281	FITTING Elbow (90 Degree - .125)		1	
5	0000	815425	SENDER ASSEMBLY Oil Pressure		1	
5	0000	37293	SENDER ASSEMBLY Oil Pressure (DUAL STATION)		OPT	[1]
6	0000	97257A1	SENDER ASSEMBLY Water Temperature		1	
6	0000	49734A1	SENDER ASSEMBLY Water Temperature (DUAL STATION)		OPT	[1]
7	0013	26996	LOCKWASHER (#10) Stainless Steel		2	
8	0011	68219	NUT (#10-32) Stainless Steel		2	
9	0022	805059	FITTING	AUDIO WARNING SYSTEM	1	
10	0087	805605A1	SWITCH ASSEMBLY	AUDIO WARNING SYSTEM	1	
11	0000	816492A6	ALARM KIT	AUDIO WARNING SYSTEM	1	
12	0084	95084A9	CABLE ASSEMBLY (91.00 Inches) Red/Purple Strip	BRAVO ENGINES	1	
13	0088	79091	FUSE 20 Ampere	BRAVO ENGINES	1	
14	0084	95084A10	CABLE ASSEMBLY (5.00 Inches) Red	BRAVO ENGINES	1	
15	0000	805592A1	CONNECTOR ASSEMBLY	BRAVO ENGINES	1	
16	0000	806612T	SENSOR Knock		1	
17	0000	805218T	SENSOR		1	
18	0022	8067051	FITTING Dual		1	

PART NOTES:

[1] - OPTIONAL

DISTRIBUTOR AND IGNITION COMPONENTS



35500

DISTRIBUTOR AND IGNITION COMPONENTS

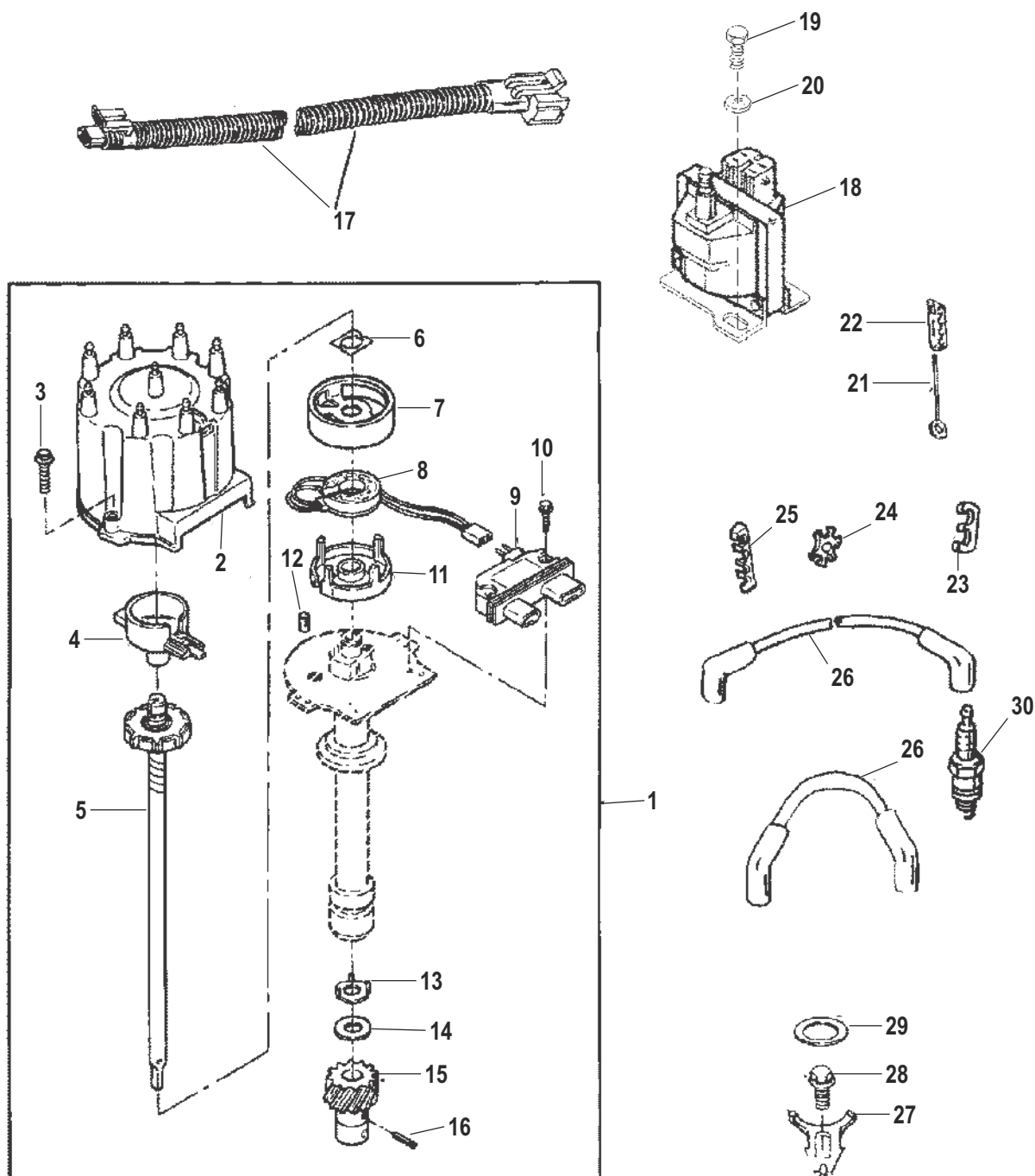
Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	805222A1	DISTRIBUTOR ASSEMBLY		1	
2	0000	808483	CAP		1	[1]
3	0010	808491	SCREW		2	
4	0000	808484	ROTOR		1	[2]
5	0000	808485	SHAFT ASSEMBLY Main		1	
6	0000	808487	RETAINER		1	
7	0000	808486	SHIELD		1	
8	0000	811639	COIL		1	
9	0000	811637	MODULE		1	
10	0010	811638	SCREW		2	
11	0000	811641	POLE PIECE		1	
12	0017	808488	PIN		1	
13	0012	46350	WASHER		1	
14	0012	808489	WASHER		1	
15	0043	808490	GEAR		1	
16	0017	34109	PIN		1	
17	0084	817376T	HARNESS ASSEMBLY Distributor Module to Ignition Coil		1	
18	0000	806673T	COIL Ignition		1	
19	0010	86750	SCREW (.312-18 x .620)		2	
20	0012	20084	WASHER (.328 x .562 x .062)		2	
21	0016	90096A1	STUD ASSEMBLY (#10-32 x Special)		2	
22	0054	72821	RETAINER		2	
23	0000	54676	RETAINER Two Wire		2	
24	0000	32783	RETAINER Three Wire		2	
25	0000	32784	RETAINER Four Wire		2	
26	0084	816608A70	CABLE KIT Ignition (SPARK PLUGS & COIL)		1	
27	0000	52185	CLAMP		1	
28	0010	805559	SCREW (.375-16 x .875) Stainless Steel		1	
29	0027	344863	GASKET		1	[3]
30	0033	59571	SPARK PLUG		8	[4]

PART NOTES:

- [1] - Alternate part numbers:
808483Service Part
808483K 1MPP Kit
808483Q 1QS Kit
- [2] - Alternate part numbers:
808483K 1MPP Kit
808483Q 1QS Kit
808484Service Part
- [3] - COMPONENT OF OVERHAUL GASKET SET

DISTRIBUTOR AND IGNITION COMPONENTS

DISTRIBUTOR AND IGNITION COMPONENTS



35500

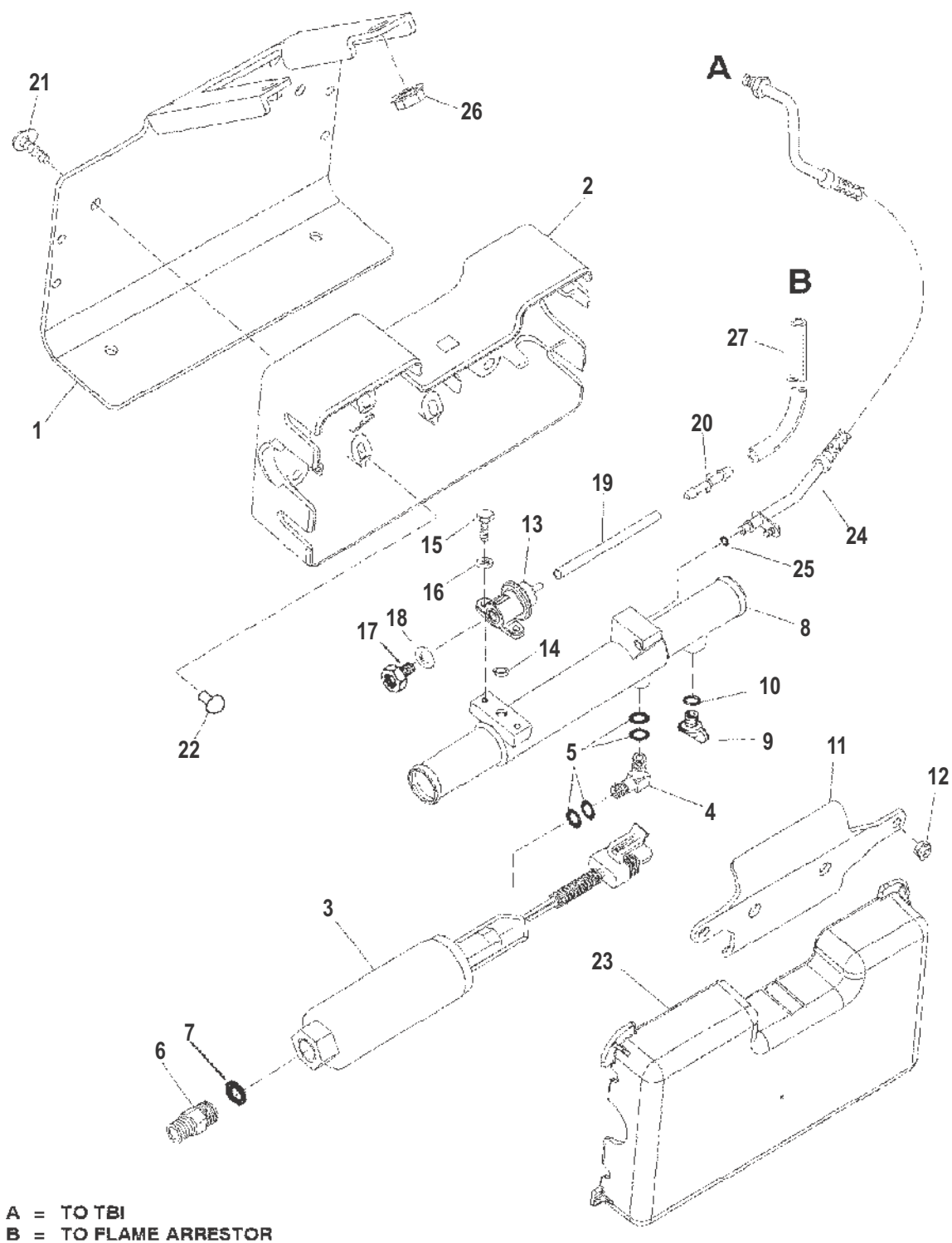
DISTRIBUTOR AND IGNITION COMPONENTS

[4] - Alternate part numbers:

59571QS

59571BBulk Pack

FUEL PUMP AND FUEL COOLER



14283

FUEL PUMP AND FUEL COOLER

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	807951T	BRACKET Fuel Cooler		1	
2	0000	807685T	INSULATOR		1	
3	0000	807949A1	PUMP ASSEMBLY Fuel		1	
4	0022	807783A1	FITTING ASSEMBLY 90 Degree		1	
5	0025	805063	O-RING (.301 x .070)		4	[1]
6	0022	808001A1	FITTING ASSEMBLY		1	
7	0025	805062	O-RING (.530 x .082)		1	[1]
8	0000	807950A1	COOLER Fuel		1	
9	0022	806608A1	PLUG KIT (.500-13) Royal Blue		1	[2]
10	0025	806609	QUAD RING		1	[1]
11	0000	807979T	BRACKET		1	
12	0011	29598	NUT (.250-28) Stainless Steel		2	
13	0000	807952A1	REGULATOR KIT Fuel Pressure		1	
14	0035	805406	FILTER		1	
15	0010	852368	SCREW (#10-24 x .750)		2	
16	0012	89302	WASHER (.203 x .406 x .040)		2	
17	0022	808002A1	FITTING KIT		1	
18	0012	36533	WASHER (.328 x .562 x .0312) Copper		1	
19	0032	80617370	HOSE		1	
20	0022	807971	CONNECTOR Hose		1	
21	0010	808005	SCREW (.250-20 x .500)		4	
22	0000	269011	BUMPER Rubber		8	
23	0000	807930T	INSULATOR Cover		1	
24	0032	807955T	LINE Fuel		1	
25	0025	805970	O-RING		1	
26	0011	860069	NUT (.375-16)		2	
27	0032	80804762	HOSE (.2187 x .440)		1	

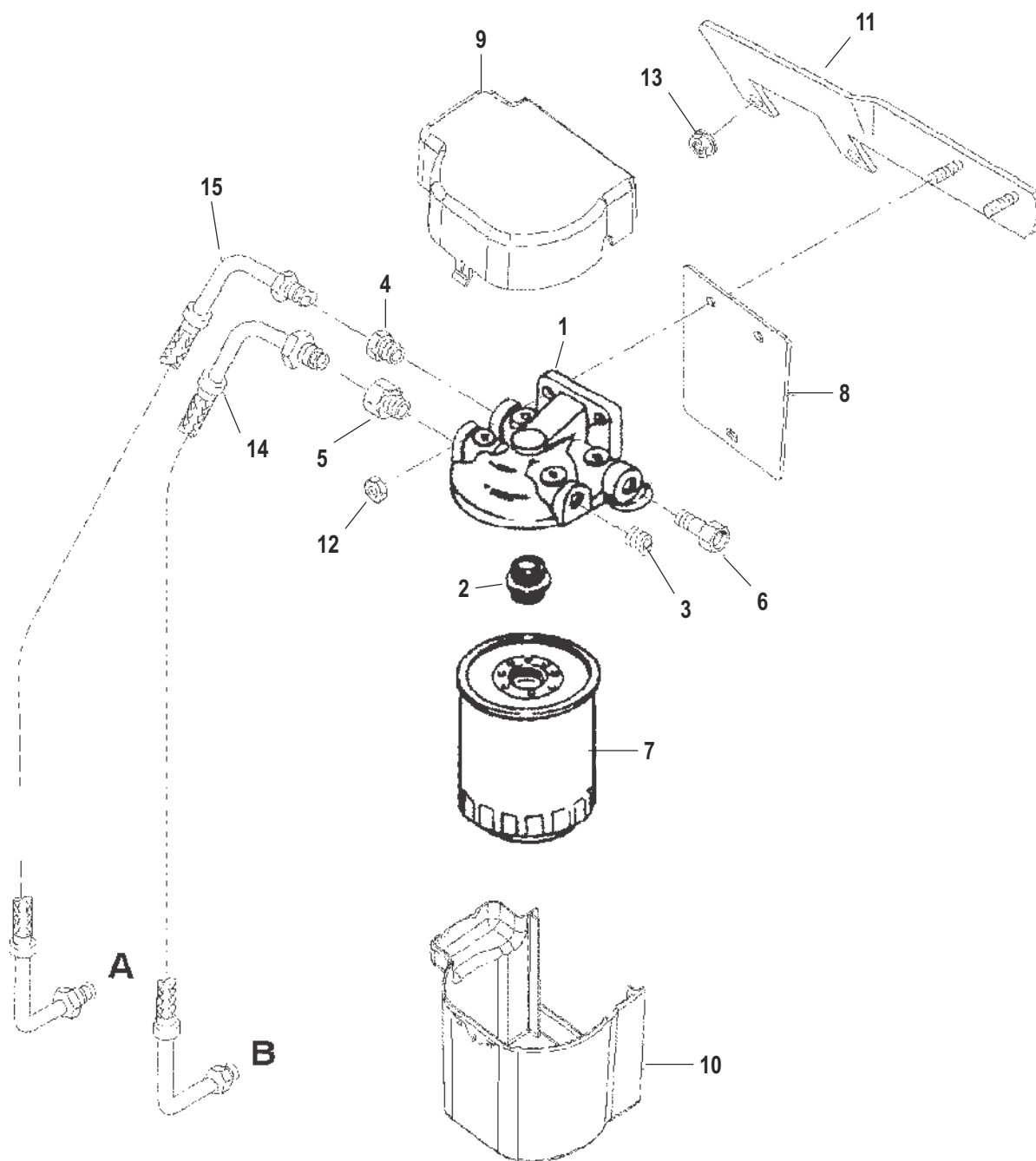
PART NOTES:

- [1] - COMPONENT OF OVERHAUL GASKET SET
 [2] - Alternate part numbers:

806608A 1Service Part

806608Q01QS

FUEL FILTER



A = FROM FUEL PRESSURE REGULATOR
 B = TO FUEL PUMP

12792

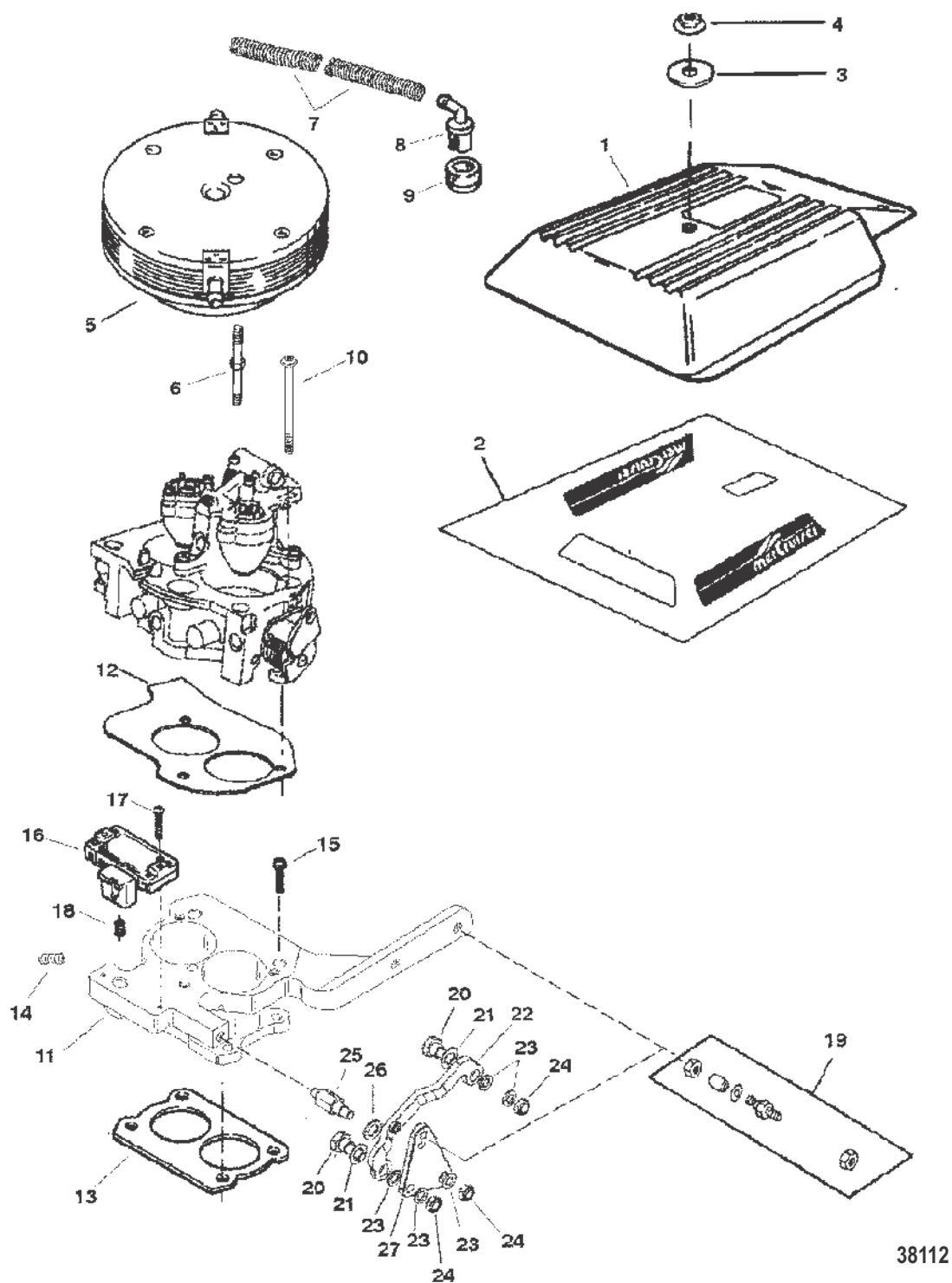
FUEL FILTER

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	89876A3	BASE ASSEMBLY Fuel Filter/Water Seperator		1	
2	0022	8161331	FITTING		1	
3	0022	32561	PLUG Pipe - Allen Head (.250-18)		1	
4	0022	33821	CONNECTOR		1	
5	0022	808003	CONNECTOR		1	
6	0022	807958	FITTING (1/4-18)		1	
7	0035	807172	FILTER Fuel/Water Separator		1	[1]
8	0000	807956T	INSULATOR Back		1	
9	0000	807806T	INSULATOR Cap		1	
10	0000	807807T	INSULATOR Base		1	
11	0000	807918T	BRACKET Fuel Filter Base		1	
12	0011	45592	NUT (.312-24)		2	
13	0011	860069	NUT (.375-16)		2	
14	0032	807953T	LINE ASSEMBLY Fuel		1	
15	0032	807954T	HOSE ASSEMBLY Fuel Regulator to Filter		1	

PART NOTES:

- [1] - Alternate part numbers:
- 802893QQS
- 802893TMPP
- 807172Service Part

THROTTLE LINKAGE (5.7L ALPHA AND BRAVO)



38112

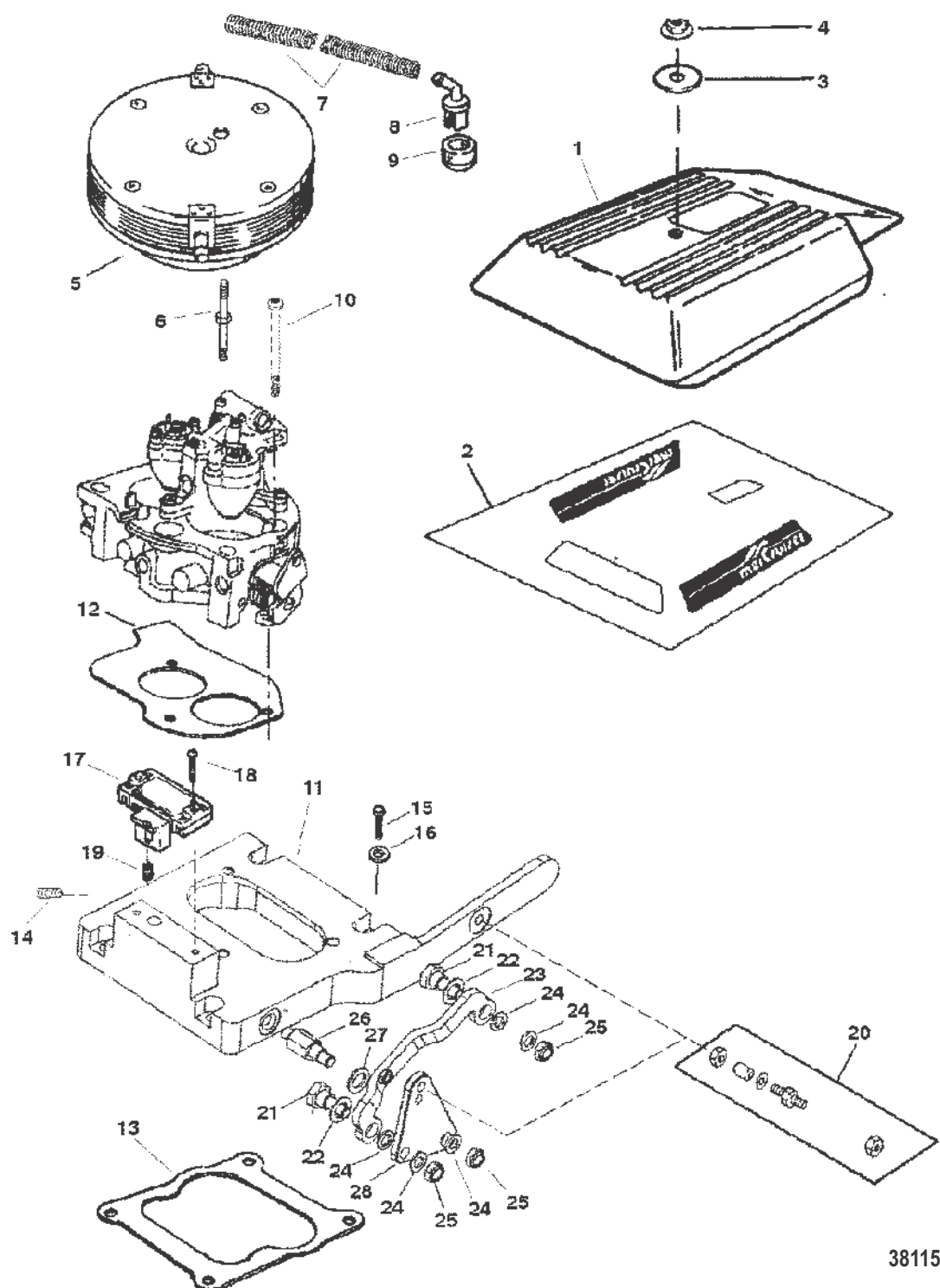
THROTTLE LINKAGE (5.7L ALPHA AND BRAVO)

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	18484A3	COVER		1	
2	0037	812776A34	DECAL SET		1	
3	0012	86400	WASHER		1	
4	0011	35045	NUT (.250-28)		1	
5	0000	806637T	FLAME ARRESTOR		1	
6	0016	806703	STUD		1	
7	0032	1589418	HOSE Breather		2	
8	0000	97850	ELBOW 90 Degree Breather		2	
9	0025	52188	GROMMET		2	
10	0010	805390	SCREW (.312-18 x 2.250)		3	
11	0000	807486A1	ADAPTOR ASSEMBLY TBI		1	
12	0027	806640	GASKET		1	[1]
13	0027	807982	GASKET		1	[1]
14	0010	35057	SET SCREW (.250-20 x .3125)		1	
15	0010	807717	SCREW (.312-18 x .750)		4	
16	0000	805217A1	SENSOR ASSEMBLY		1	
17	0010	807120	SCREW (#10-24 x 1.00)		2	
18	0026	805412	SEAL		1	
19	0016	97477A3	STUD KIT		2	
20	0010	806946	BOLT		2	
21	0012	91964	WASHER		2	
22	0000	807097T	CONNECTOR		1	
23	0012	20084	WASHER (.328 x .562 x .062)		5	
24	0011	45592	NUT (.312-24)		3	
25	0000	806915	SHAFT		1	
26	0012	79552	WASHER (.453 x .750 x .062) Stainless Steel		1	
27	0000	806916T	PLATE		1	
-	0027	806871A96	GASKET SET Overhaul		1	

PART NOTES:

[1] - COMPONENT OF OVERHAUL GASKET SET

THROTTLE LINKAGE (5.7LX ALPHA AND BRAVO)



THROTTLE LINKAGE (5.7LX ALPHA AND BRAVO)

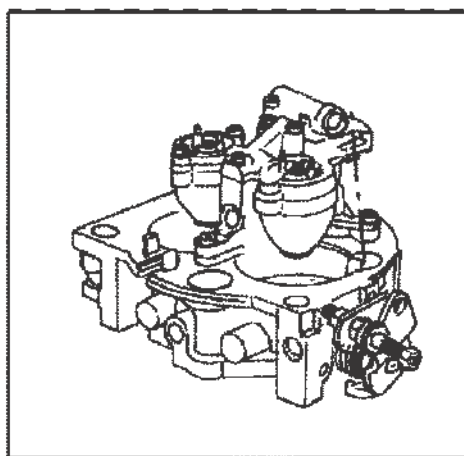
THROTTLE LINKAGE (5.7LX ALPHA AND BRAVO)

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	18484A3	COVER		1	
2	0037	812776A34	DECAL SET		1	
3	0012	86400	WASHER		1	
4	0011	35045	NUT (.250-28)		1	
5	0000	806637T	FLAME ARRESTOR		1	
6	0016	806703	STUD		1	
7	0032	1589418	HOSE Breather		2	
8	0000	97850	ELBOW 90 Degree Breather		2	
9	0025	52188	GROMMET		2	
10	0010	805390	SCREW (.312-18 x 2.250)		3	
11	0000	806954A1	ADAPTOR ASSEMBLY TBI		1	
12	0027	806640	GASKET		1	[1]
13	0027	524572	GASKET		1	[1]
14	0010	35057	SET SCREW (.250-20 x .3125)		1	
15	0010	79436	SCREW (.312-18 x 1.250) Stainless Steel		4	
16	0012	843108	WASHER (.330 x .560 x .060) Stainless Steel		4	
17	0000	805217A1	SENSOR ASSEMBLY		1	
18	0010	807120	SCREW (#10-24 x 1.00)		2	
19	0026	805412	SEAL		1	
20	0016	97477A3	STUD KIT		2	
21	0010	806946	BOLT		2	
22	0012	91964	WASHER		2	
23	0000	807097T	CONNECTOR		1	
24	0012	20084	WASHER (.328 x .562 x .062)		5	
25	0011	45592	NUT (.312-24)		3	
26	0000	806915	SHAFT		1	
27	0012	79552	WASHER (.453 x .750 x .062) Stainless Steel		1	
28	0000	806916T	PLATE		1	
-	0027	806871A96	GASKET SET Overhaul		1	

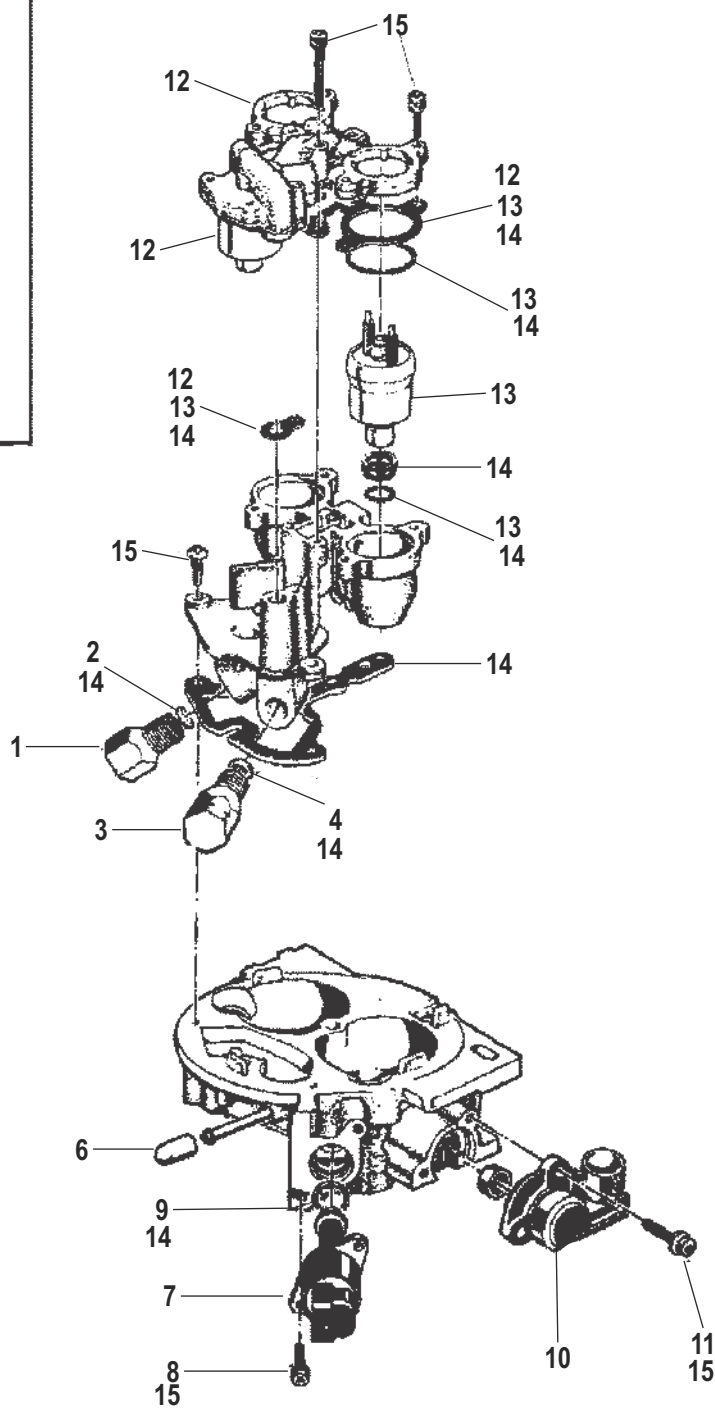
PART NOTES:

[1] - COMPONENT OF OVERHAUL GASKET SET

THROTTLE BODY



5



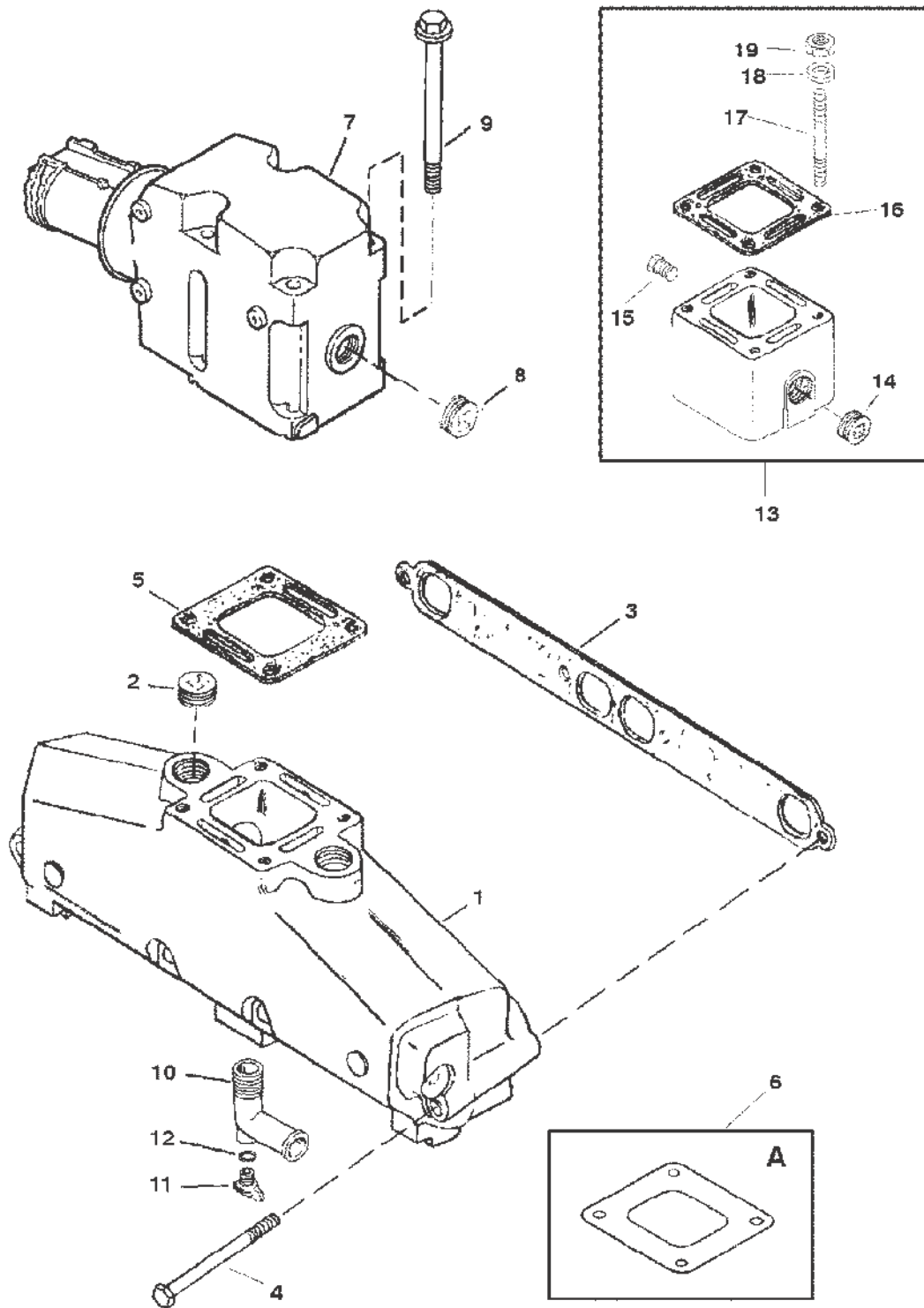
14286

THROTTLE BODY

THROTTLE BODY

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0022	806653A1	FITTING ASSEMBLY (INLET)		1	
2	0026	806655	SEAL		1	
3	0022	808024A1	PLUG ASSEMBLY		1	
4	0026	806706	SEAL		1	
5	0000	806898A1	THROTTLE BODY ASSEMBLY		1	
6	0000	806899	PLUG		1	
7	0000	805224A1	MOTOR ASSEMBLY IAC		1	
8	0010	805400	SCREW (#8-32 x .500) Stainless Steel		2	
9	0025	808547	O-RING		1	
10	0000	805226A1	SENSOR ASSEMBLY TPS		1	
11	0010	805400	SCREW (#8-32 x .500) Stainless Steel		2	
12	0000	852955	REGULATOR KIT Fuel Pressure		1	
13	0000	852956A1	INJECTOR KIT		1	
14	0027	852957	GASKET KIT Overhaul		1	
15	0010	852958	SCREW KIT		1	

EXHAUST MANIFOLD / CAST IRON EXHAUST ELBOW (ALPHA)



A = CLOSED COOLING ONLY

37625

EXHAUST MANIFOLD / CAST IRON EXHAUST ELBOW (ALPHA)

EXHAUST MANIFOLD / CAST IRON EXHAUST ELBOW (ALPHA)

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	87114A19	MANIFOLD ASSEMBLY Exhaust		2	
2	0022	33198A1	PLUG (3/4-14)		8	
3	0027	33395	GASKET		2	[1]
4	0010	53728	SCREW (.375-16 x 4.75)		8	
5	0027	860233	GASKET	(STANDARD COOLING)	2	[1]
6	0027	860231	GASKET	(CLOSED COOLING)	2	[1]
7	0000	807914A1	ELBOW ASSEMBLY Exhaust (7 DEG.)		2	
8	0022	33198A1	PLUG (3/4-14)		2	
9	0010	43749	SCREW (.375-16 x 5.750)		8	
10	0022	806926A1	ELBOW KIT Drain		2	
11	0022	806608A1	PLUG KIT (.500-13) Royal Blue		2	[2]
12	0025	806609	QUAD RING		2	[1]
13	0000	93320A3	RISER KIT Exhaust Elbow (3 In.)	(3 IN.)	1	
13	0000	93322A6	RISER KIT Exhaust Elbow (6 In.)	(6 IN.)	1	
14	0022	33198A1	PLUG (3/4-14)		2	
15	0022	328021	PLUG Pipe (.125-27)		2	
16	0027	818832	GASKET		2	
17	0016	11375	STUD (.375 x 9.56)	USE WITH 3 IN. RISER	8	
17	0010	12244	SCREW (.375-16 x 1.00)	USE WITH 6 IN. RISER	8	
18	0012	46132	WASHER		8	
19	0011	46335	NUT (.375-24)		8	
-	0027	806871A96	GASKET SET Overhaul		1	

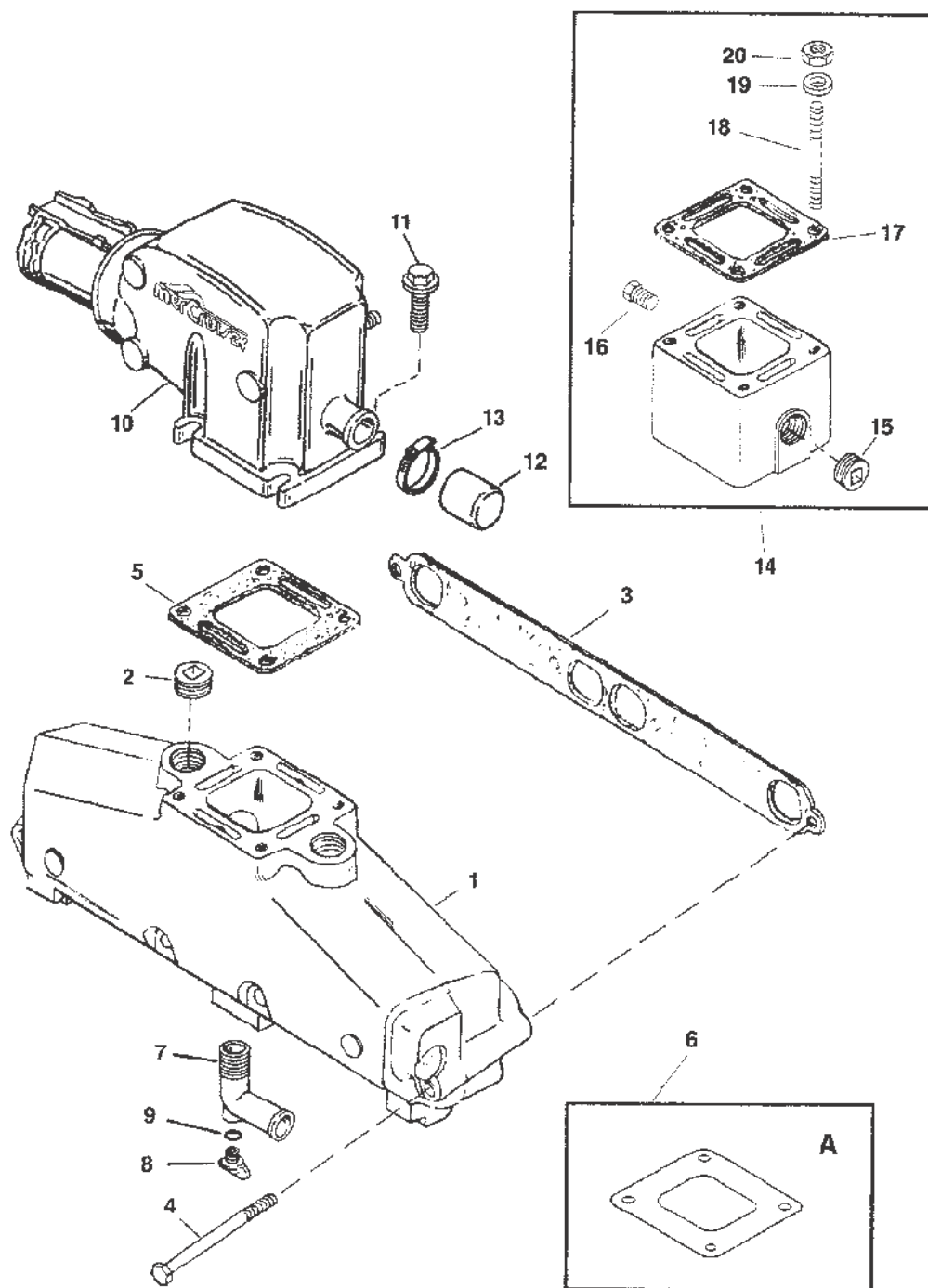
PART NOTES:

- [1] - COMPONENT OF OVERHAUL GASKET SET
 [2] - Alternate part numbers:

806608A 1Service Part

806608Q01QS

EXHAUST MANIFOLD / STAINLESS STEEL EXH. ELBOW (BRAVO)



A = CLOSED COOLING ONLY

37626

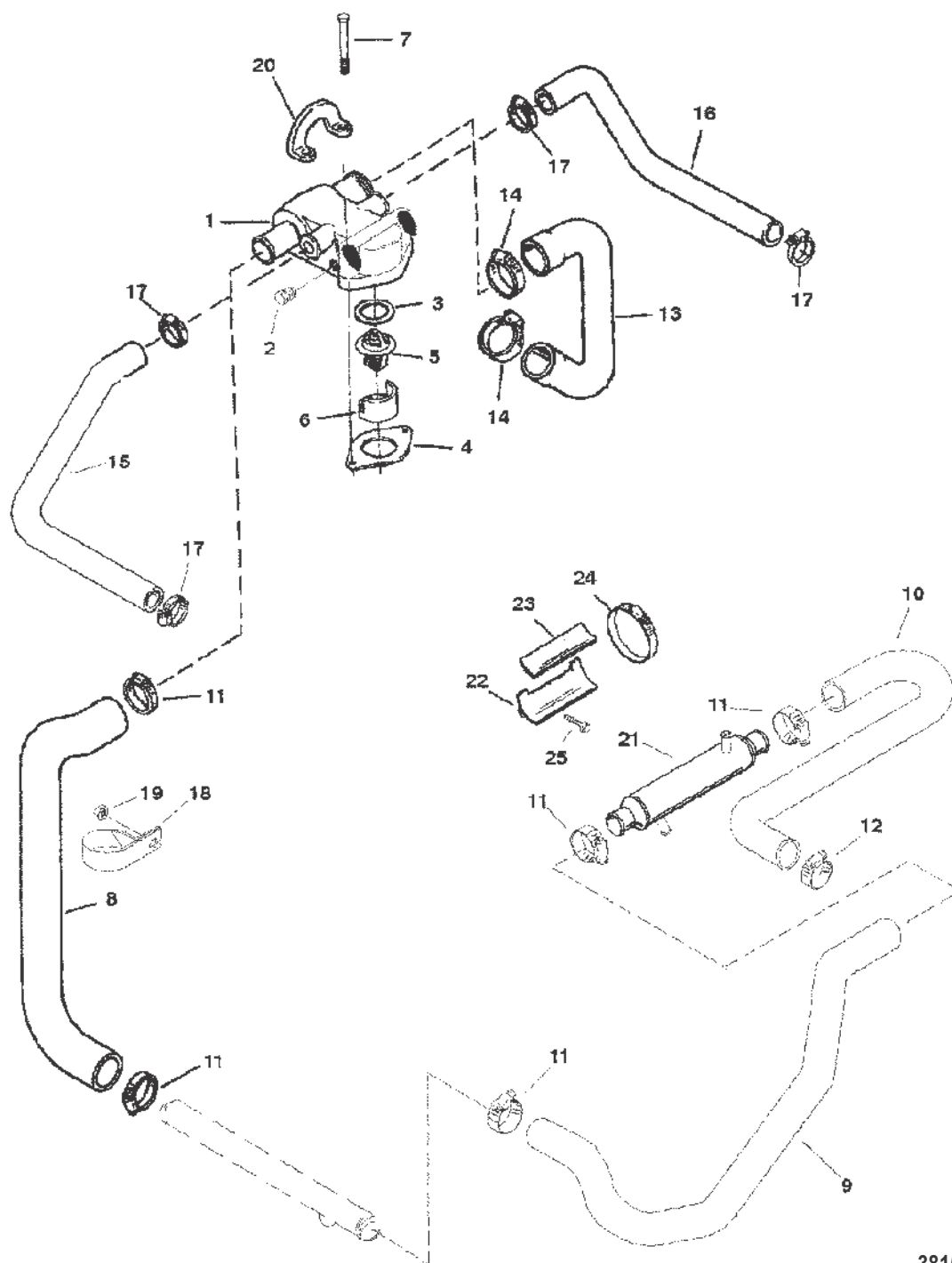
EXHAUST MANIFOLD / STAINLESS STEEL EXH. ELBOW (BRAVO)

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	87114A19	MANIFOLD ASSEMBLY Exhaust		2	
2	0022	33198A1	PLUG (3/4-14)		8	
3	0027	33395	GASKET		2	[1]
4	0010	53728	SCREW (.375-16 x 4.75)		8	
5	0027	860233	GASKET	(STANDARD COOLING)	2	[1]
6	0027	860231	GASKET	(CLOSED COOLING)	2	[1]
7	0022	806926A1	ELBOW KIT Drain		2	
8	0022	806608A1	PLUG KIT (.500-13) Royal Blue		2	[2]
9	0025	806609	QUAD RING		2	[1]
10	0000	816900A5	ELBOW ASSEMBLY Exhaust	(PORT)	1	
10	0000	816900A9	ELBOW ASSEMBLY	(STARBOARD)	1	
11	0010	12244	SCREW (.375-16 x 1.00)		8	
12	0019	805727	CAP Rubber		2	
13	0054	815504220	CLAMP Worm Gear		2	
14	0000	93320A7	RISER KIT Exhaust (3.00 Inch)		1	
14	0000	93322A5	RISER KIT Exhaust (6.00 Inch)		1	
15	0022	33198A1	PLUG (3/4-14)		2/4	
16	0022	328021	PLUG Pipe (.125-27)		2/4	
17	0027	818832	GASKET		2	
18	0016	97520	STUD (.375 x 5.0)	USE WITH 3 IN. RISER	6	
18	0016	34713	STUD (.375 x 6.5)	USE WITH 3 IN. RISER	2	
18	0016	821738	STUD (3/8 x 8 In.) (3/8 X 8 IN.)	USE WITH 6 IN. RISER	6	
18	0016	11375	STUD (.375 x 9.56)	USE WITH 6 IN. RISER	2	
19	0012	46132	WASHER		10	
20	0011	46335	NUT (.375-24)		8	
-	0027	806871A96	GASKET SET Overhaul		1	

PART NOTES:

- [1] - COMPONENT OF OVERHAUL GASKET SET
- [2] - Alternate part numbers:
- 806608A 1Service Part
- 806608Q01QS

STANDARD COOLING SYSTEM (ALPHA ENGINES)



38154

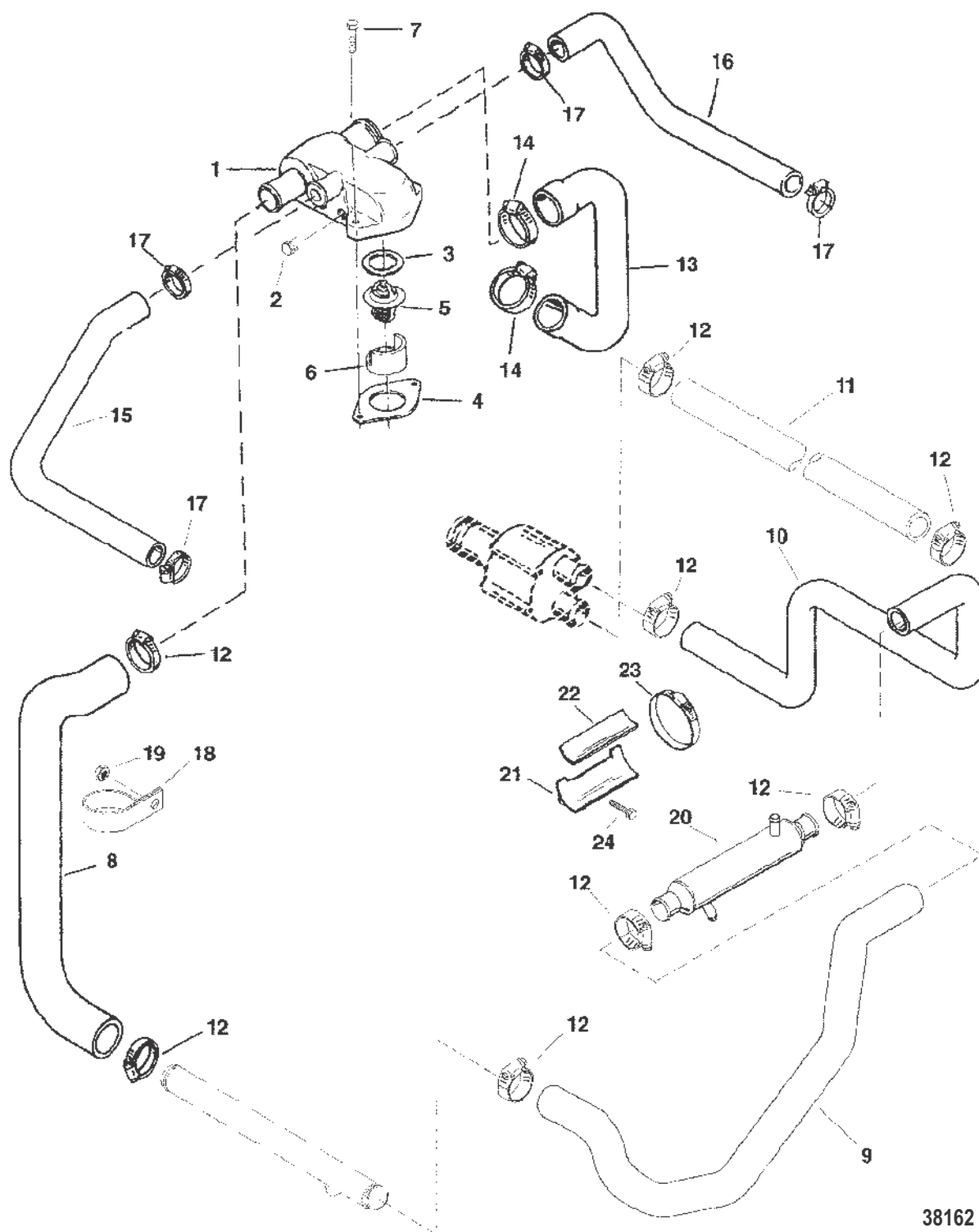
STANDARD COOLING SYSTEM (ALPHA ENGINES)

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	860256A1	HOUSING ASSEMBLY Thermostat	(5.7L/LX ALPHA)	1	
2	0022	32803	PLUG Pipe (.375-18) Brass		2	
3	0027	806871	GASKET		1	[1]
4	0027	530451	GASKET		1	[2]
5	0000	8072522	THERMOSTAT 71°C (160°F)		1	[3]
6	0023	806922	SLEEVE		1	
7	0010	98508	SCREW (.375-16 x 3.00)		2	
8	0032	808033	HOSE Molded		1	
9	0032	860089	HOSE Molded		1	
10	0032	807661	HOSE		1	
11	0054	815504222	CLAMP Worm Gear (1.98 Diameter)		5	
12	0054	815504212	CLAMP Worm Gear		1	
13	0032	87108	HOSE Molded		1	
14	0054	815504232	CLAMP Worm Gear (2.50 Diameter)		2	
15	0032	860144	HOSE Thermostat Housing To Port Exhaust Manifold		1	
16	0032	807697	HOSE Thermostat Housing to Starboard Manifold		1	
17	0054	815504220	CLAMP Worm Gear		4	
18	0054	47715	CLIP		1	
19	0011	29250	NUT (.312-24)		1	
20	0000	12552	LIFTING EYE	(5.7L/LX ALPHA)	1	
21	0000	807292T	COOLER Power Steering Oil		1	
22	0000	805546A2	BRACKET Oil Cooler		1	
23	0000	772233	PAD		1	
24	0054	815504224	CLAMP Worm Gear		1	
25	0010	816585	SCREW (.312-18 x .875)		1	
-	0027	806871A96	GASKET SET Overhaul		1	

PART NOTES:

- [1] - COMPONENT OF OVERHAUL GASKET SET
- [2] - Alternate part numbers:
53045 1Service Part
53045Q01QS
COMPONENT OF OVERHAUL GASKET SET
- [3] - Alternate part numbers:
807252 2Service Part
807252Q 5QS Kit
807252T 5MPP Kit

STANDARD COOLING SYSTEM (BRAVO ENGINES)



38162

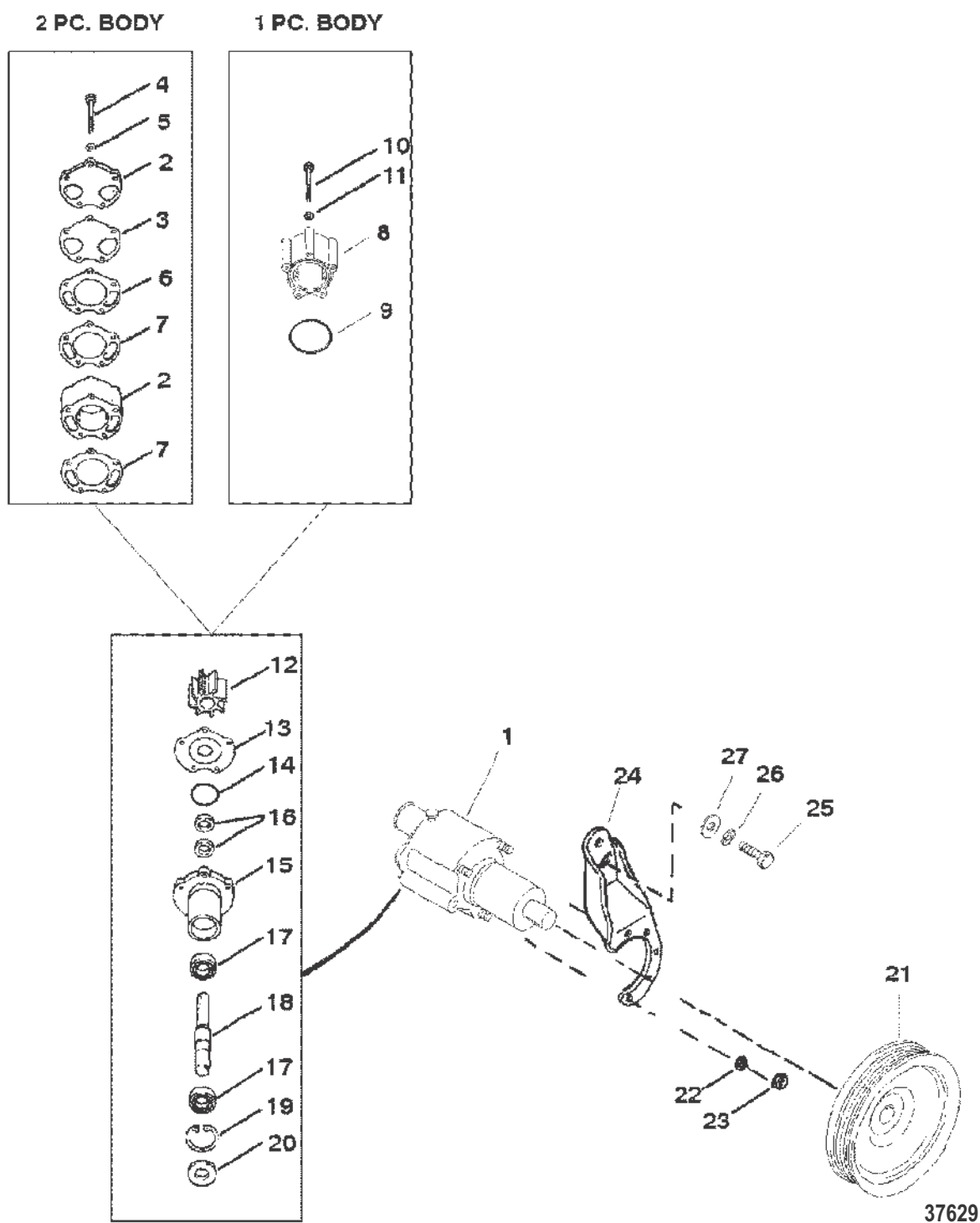
STANDARD COOLING SYSTEM (BRAVO ENGINES)

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	806235A1	HOUSING ASSEMBLY Thermostat	(5.7L/LX BRAVO)	1	
2	0022	32803	PLUG Pipe (.375-18) Brass		2	
3	0027	806871	GASKET		1	[1]
4	0027	530451	GASKET		1	[2]
5	0000	8072522	THERMOSTAT 71°C (160°F)		1	[3]
6	0023	806922	SLEEVE		1	
7	0010	98794	SCREW (.375-16 x 1.00)		2	
8	0032	808033	HOSE Molded		1	
9	0032	860089	HOSE Molded		1	
10	0032	8080441	HOSE Molded		1	
11	0032	1743579	HOSE (96.00 Inches Bulk)		1	
12	0054	815504222	CLAMP Worm Gear (1.98 Diameter)		8	
13	0032	87108	HOSE Molded		1	
14	0054	815504232	CLAMP Worm Gear (2.50 Diameter)		2	
15	0032	860144	HOSE Thermostat Housing To Port Exhaust Manifold		1	
16	0032	807697	HOSE Thermostat Housing to Starboard Manifold		1	
17	0054	815504220	CLAMP Worm Gear		4	
18	0054	47715	CLIP		1	
19	0011	29250	NUT (.312-24)		1	
20	0000	807292T	COOLER Power Steering Oil		1	
21	0000	805546A2	BRACKET Oil Cooler		1	
22	0000	772233	PAD		1	
23	0054	815504224	CLAMP Worm Gear		1	
24	0010	816585	SCREW (.312-18 x .875)		1	
-	0027	806871A96	GASKET SET Overhaul		1	

PART NOTES:

- [1] - COMPONENT OF OVERHAUL GASKET SET
- [2] - Alternate part numbers:
- 53045 1Service Part
- 53045Q01QS
COMPONENT OF OVERHAUL GASKET SET
- [3] - Alternate part numbers:
- 807252 2Service Part
- 807252Q 5QS Kit
- 807252T 5MPP Kit

SEA WATER PUMP ASSEMBLY (USE WITH BRAVO ENGINES)



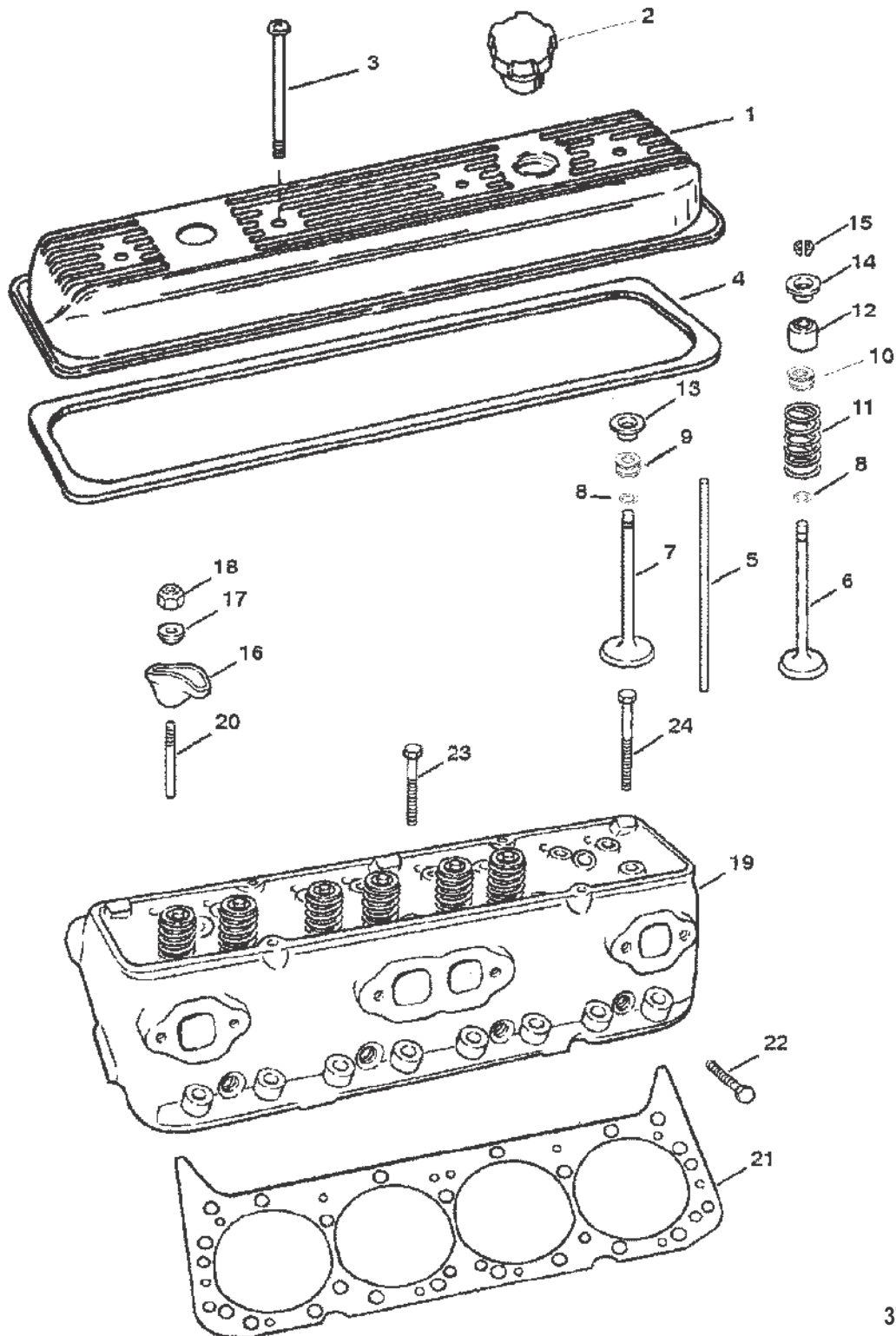
SEA WATER PUMP ASSEMBLY (USE WITH BRAVO ENGINES)

SEA WATER PUMP ASSEMBLY (USE WITH BRAVO ENGINES)

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0046	807151A9	PUMP ASSEMBLY Sea Water		1	
2	0046	807151A7	BODY AND COVER	TWO PIECE BODY	1	
3	0027	8052151	GASKET	TWO PIECE BODY	1	
4	0010	73275	SCREW (.312-18 x 2.88)	TWO PIECE BODY	2	
4	0010	99347	SCREW (.312-18 x 3.75)	TWO PIECE BODY	3	
5	0012	20084	WASHER (.328 x .562 x .062)	TWO PIECE BODY	5	
6	0000	94916	WEAR PLATE (OUTER)	TWO PIECE BODY	1	
7	0027	94914	GASKET	TWO PIECE BODY	2	
8	0046	807151A7	BODY AND COVER	ONE PIECE BODY	1	
9	0025	807149	QUAD RING	ONE PIECE BODY	1	
10	0010	807356	SCREW (.312-18 x 2.680)	ONE PIECE BODY	2	
10	0010	74191	SCREW (.312-18 x 3.250)	ONE PIECE BODY	3	
11	0012	814806	WASHER (.344 x .688 x .065) Stainless Steel	ONE PIECE BODY	5	
12	0047	593621	IMPELLER		1	
13	0000	94576	WEAR PLATE (INNER)		1	
14	0025	94288	QUAD RING		1	
15	0046	94913A5	HOUSING ASSEMBLY Pump		1	
16	0026	90562	SEAL (1.254 x .312)		2	
17	0030	72961	BEARING Ball		2	
18	0000	59501A1	SHAFT		1	
19	0053	23720	RING Retaining		1	
20	0026	72785	SEAL		1	
21	0000	807731T	PULLEY		1	
22	0013	39107	LOCKWASHER (.312-24)		3	
23	0011	21908	NUT (.312-18) Cad Plated		3	
24	0000	807749T	BRACKET		1	
25	0010	34353	SCREW (.375-16 x 1.00)		2	
26	0013	35048	LOCKWASHER (.375)		2	
27	0012	34714	WASHER		1	

SEA WATER PUMP ASSEMBLY (USE WITH BRAVO ENGINES)

CYLINDER HEAD AND ROCKER COVER



37653

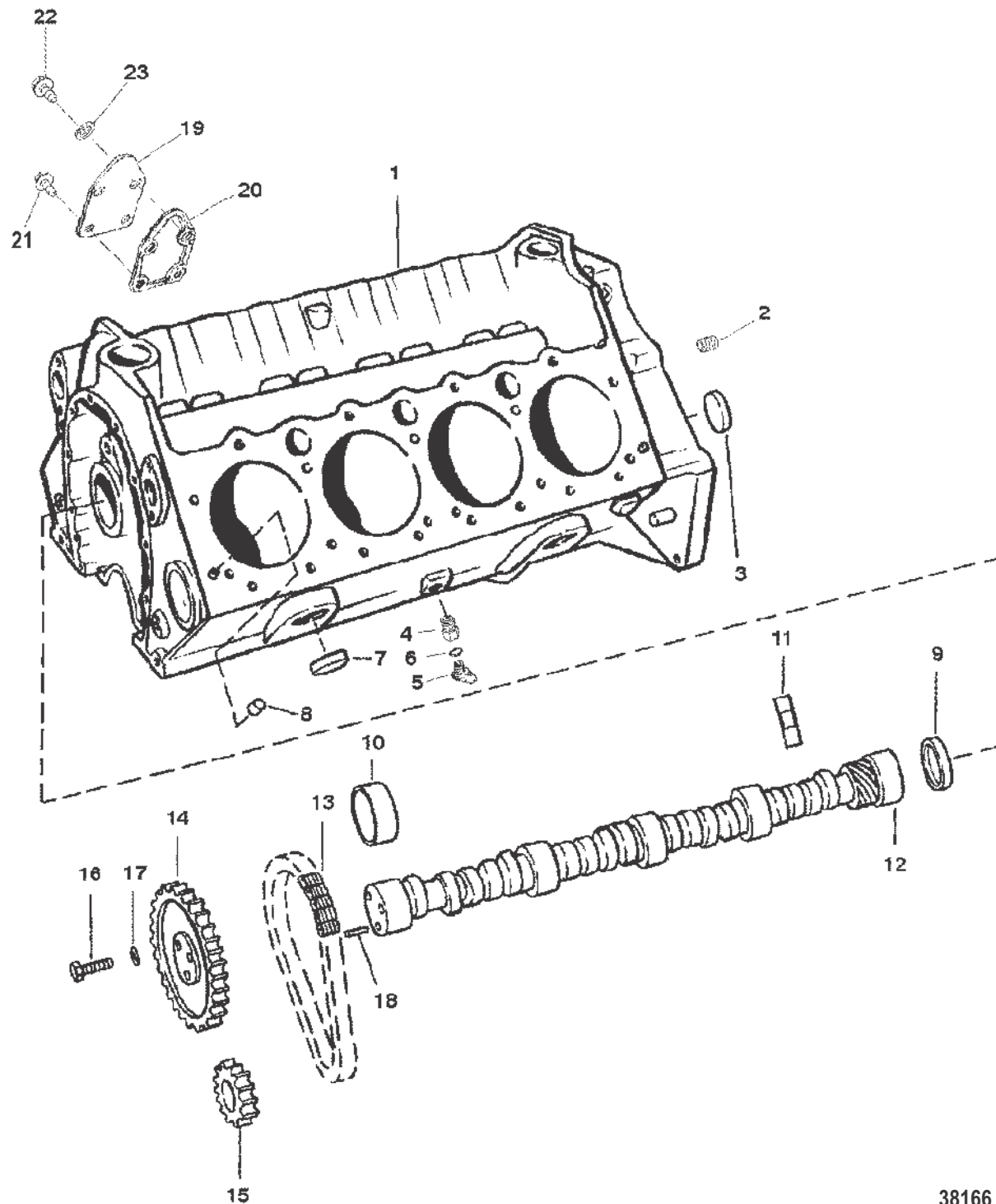
CYLINDER HEAD AND ROCKER COVER

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	809995	COVER Rocker		2	
2	0036	187101	CAP Oil Fill		2	
3	0010	17344	SCREW		8	
4	0027	17467	GASKET Rocker Cover		2	[1]
5	0000	99948	PUSH ROD	(USE WITH FLAT LIFTER)	16	
5	0000	173391	PUSH ROD	(USE WITH ROLLER LIFTER)	16	
6	0000	850095	VALVE Exhaust (STANDARD)		8	
6	0000	850096	VALVE Exhaust (.015 O.S.)		AR	[2]
7	0000	97661	VALVE Intake-Standard Intake (STANDARD)		8	
7	0000	97662	VALVE Intake (.015 O.S.)		AR	[2]
8	0026	34217	SEAL (INTAKE AND EXHAUST)		16	[1]
9	0026	97664	SEAL (INTAKE)		8	[1]
10	0026	852936	SEAL (EXHAUST)		8	[1]
11	0024	48347	SPRING		16	
12	0000	34518	SHIELD		16	
13	0000	48348	CAP (INTAKE)		8	
14	0000	11965	ROTATOR (EXHAUST)		8	
15	0028	547971	KEY		32	
16	0000	35329	ARM KIT Rocker		16	
17	0000	35331	BALL Rocker Arm		16	
18	0011	34516	NUT		16	
19	0938	9718	CYLINDER HEAD ASSEMBLY		2	
20	0016	34522	STUD (.003 O.S.)		AR	[2]
20	0016	34521	STUD (.013 O.S.)		AR	[2]
21	0027	75611	GASKET		2	[1]
22	0010	11968	SCREW (.437-14 x 1.750)		16	
23	0010	119671	SCREW (.437-14 x 3.00)		4	
24	0010	11966	SCREW (.437-14 x 3.750)		14	
-	0027	806871A96	GASKET SET Overhaul		1	

PART NOTES:

- [1] - COMPONENT OF OVERHAUL GASKET SET
 [2] - AS REQUIRED

CYLINDER BLOCK AND CAMSHAFT (FLAT LIFTERS)



38166

RESOURCE NOTES:

350 C.I.D. FLAT LIFTERS

MARINE LONG BLOCK ENGINES INCLUDE INTERNAL PARTS AND CYLINDER HEAD

CYLINDER BLOCK AND CAMSHAFT (FLAT LIFTERS)

CYLINDER BLOCK AND CAMSHAFT (FLAT LIFTERS)

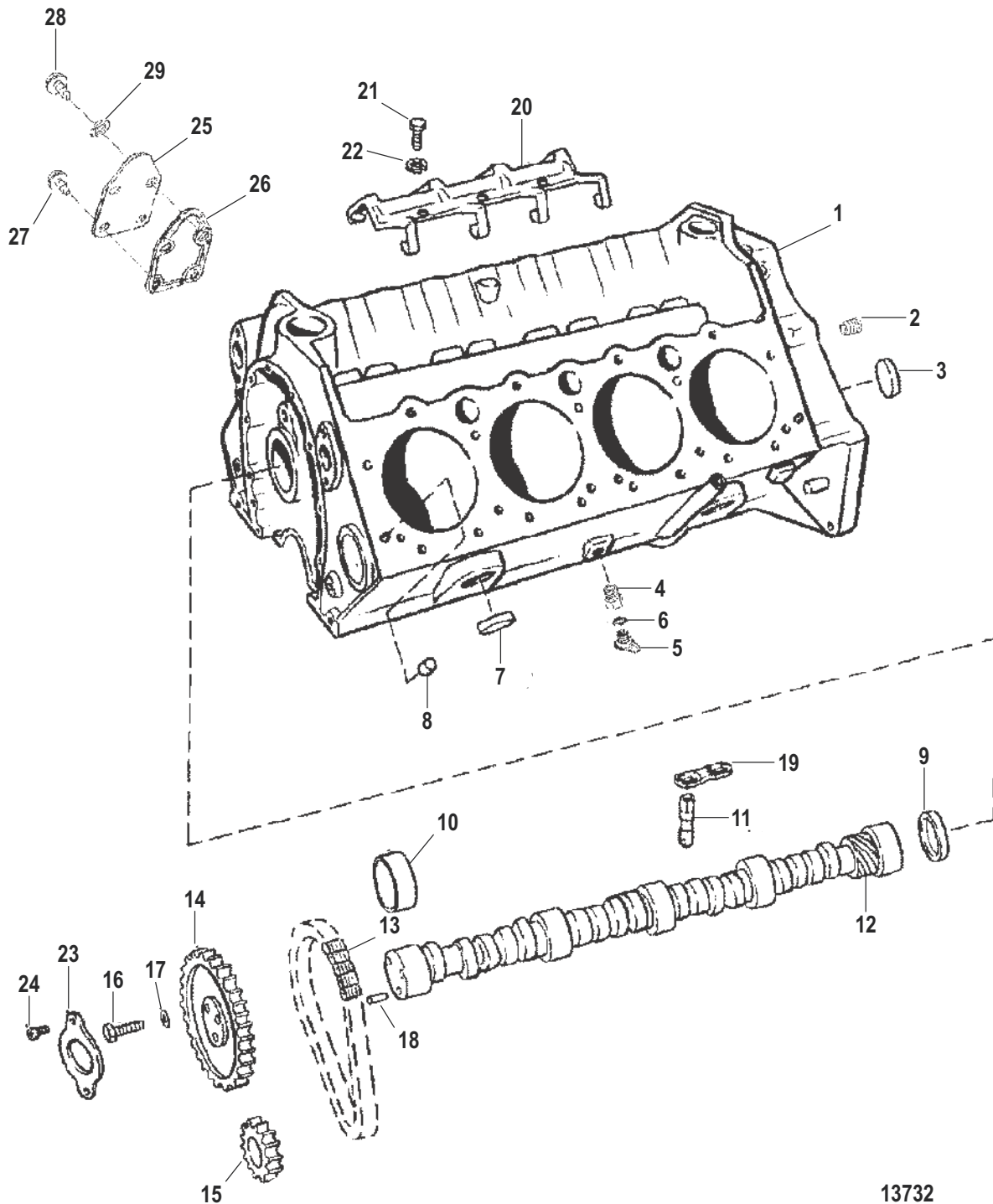
Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1		NSS	NOT SOLD SEPARATE CYLINDER BLOCK ASSEMBLY	(ORDER LONG BLOCK 807315A1)	1	[1]
2	0022	48340	PLUG (.250-18 x .41)		3	
3	0019	816565	PLUG Cup (.468)		5	
4	0022	860088	BUSHING		1	
5	0022	806608A1	PLUG KIT (.500-13) Royal Blue		2	[2]
6	0025	806609	QUAD RING		2	[3]
7	0019	34270	EXPANSION PLUG (1.625)		8	
8	0017	35465	PIN Dowel (.312)		4	
9	0022	72640	PLUG Expansion (REAR CAMSHAFT)		1	
10	0023	85674	BEARING SET		1	
11	0000	72638	LIFTER		16	
12	0431	5943	CAMSHAFT		1	
13	0000	17161	CHAIN Timing		1	
14	0043	17159	SPROCKET		1	
15	0043	17160	SPROCKET Crankshaft		1	
16	0010	35339	SCREW (.312-18 x .750)		3	
17	0012	848136	WASHER (.328 x .680 x .190)		3	
18	0017	35312	PIN Dowel (1/4 In. Diameter)		1	
19	0000	807695T	PLATE		1	
20	0027	34898	GASKET		1	[3]
21	0010	35366	SCREW		2	
22	0010	98261	SCREW (.375-16 x .750)		2	
23	0013	35048	LOCKWASHER (.375)		2	
-	0000	807315A1	MARINE LONG BLOCK ENGINE	(2 BBL. CARBURETOR)	1	[4]
-	0092	809825	RTV SILICONE (3 Ounce Tube) Metallic Blue (WHERE APPLICABLE)		1	
-	0092	342271	SEALING COMPOUND (16 Ounce) (WHERE APPLICABLE)		1	
-	0027	806871A96	GASKET SET Overhaul		1	

PART NOTES:

- [1] - NOT SOLD SEPARATE
- [2] - Alternate part numbers:
- 806608A 1Service Part
- 806608Q01QS
- [3] - COMPONENT OF OVERHAUL GASKET SET
- [4] - Alternate part numbers:
- 807315A 1QS
- 883944R 5Reman Plat.
- 883944R50Reman Int'l
- 891781R01Reman

CYLINDER BLOCK AND CAMSHAFT (FLAT LIFTERS)

CYLINDER BLOCK AND CAMSHAFT (ROLLER LIFTERS)



13732

RESOURCE NOTES:**350 C.I.D. ROLLER LIFTERS****MARINE LONG BLOCK ENGINES INCLUDE INTERNAL PARTS AND CYLINDER HEAD****CYLINDER BLOCK AND CAMSHAFT (ROLLER LIFTERS)**

CYLINDER BLOCK AND CAMSHAFT (ROLLER LIFTERS)

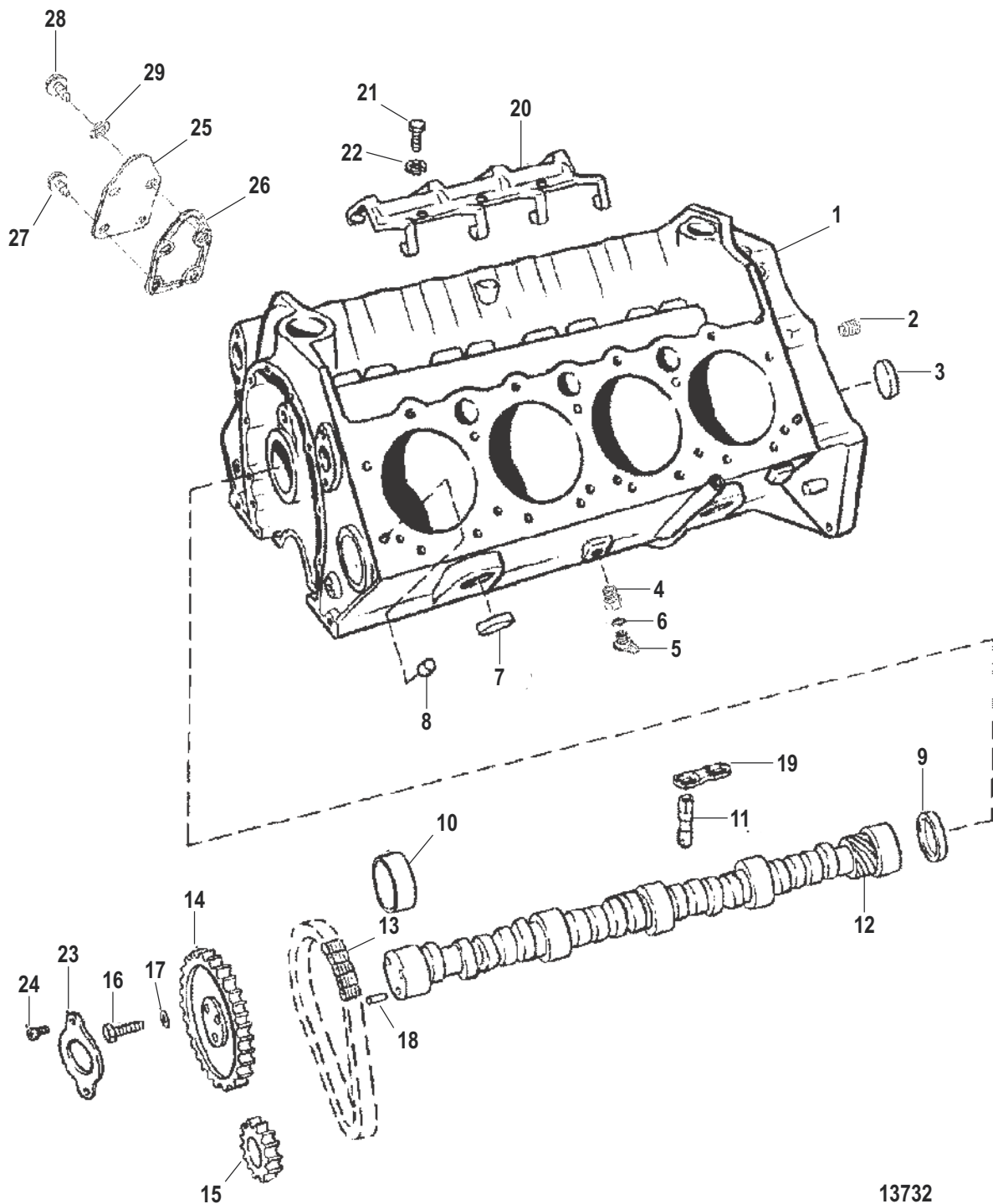
Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1		NSS	NOT SOLD SEPARATE	CYLINDER BLOCK ASSEMBLY (ORDER LONG BLOCK BELOW)	1	[1]
2	0022	48340	PLUG (.250-18 x .41)		3	
3	0019	816565	PLUG Cup (.468)		5	
4	0022	860088	BUSHING		1	
5	0022	806608A1	PLUG KIT (.500-13) Royal Blue		2	[2]
6	0025	806609	QUAD RING		2	[3]
7	0019	34270	EXPANSION PLUG (1.625)		8	
8	0017	35465	PIN Dowel (.312)		4	
9	0022	72640	PLUG Expansion (REAR CAMSHAFT)		1	
10	0023	85674	BEARING SET		1	
11	0000	173401	LIFTER Roller		16	
12	0431	811658	CAMSHAFT		1	
13	0000	17161	CHAIN Timing		1	
14	0043	8116591	SPROCKET Camshaft		1	
15	0043	17160	SPROCKET Crankshaft		1	
16	0010	35339	SCREW (.312-18 x .750)		3	
17	0012	848136	WASHER (.328 x .680 x .190)		3	
18	0017	35312	PIN Dowel (1/4 In. Diameter)		1	
19	0000	17341	GUIDE Lifter		8	
20	0000	811662	RETAINER Lifter Guide		1	
21	0010	34500	SCREW (.312-18 x .625)		3	
22	0012	811664	WASHER (.3125 Inch)		3	
23	0000	811663	RETAINER		1	
24	0010	17343	SCREW (.250-20 x .500)		2	
25	0000	807695T	PLATE		1	
26	0027	34898	GASKET		1	[3]
27	0010	35366	SCREW		2	
28	0010	98261	SCREW (.375-16 x .750)		2	
29	0013	35048	LOCKWASHER (.375)		2	
-	0000	860183A1	MARINE LONG BLOCK ENGINE	(2 BBL. CARBURETOR)	1	[4]
-	0000	807447A1	LONGBLOCK ASSEMBLY	(4 BBL. CARBURETOR)	1	[5]
-	0092	809825	RTV SILICONE (3 Ounce Tube) Metallic Blue (WHERE APPLICABLE)		1	
-	0092	342271	SEALING COMPOUND (16 Ounce) (WHERE APPLICABLE)		1	
-	0027	806871A96	GASKET SET Overhaul		1	

PART NOTES:

- [1] - NOT SOLD SEPARATE
- [2] - Alternate part numbers:
806608A 1Service Part
806608Q01QS
- [3] - COMPONENT OF OVERHAUL GASKET SET

CYLINDER BLOCK AND CAMSHAFT (ROLLER LIFTERS)

CYLINDER BLOCK AND CAMSHAFT (ROLLER LIFTERS)



13732

CYLINDER BLOCK AND CAMSHAFT (ROLLER LIFTERS)

CYLINDER BLOCK AND CAMSHAFT (ROLLER LIFTERS)

[4] - Alternate part numbers:

807447R 5Reman Plat.

807447R50Reman Int'l

860183A 1QS

891782R01Reman

[5] - Alternate part numbers:

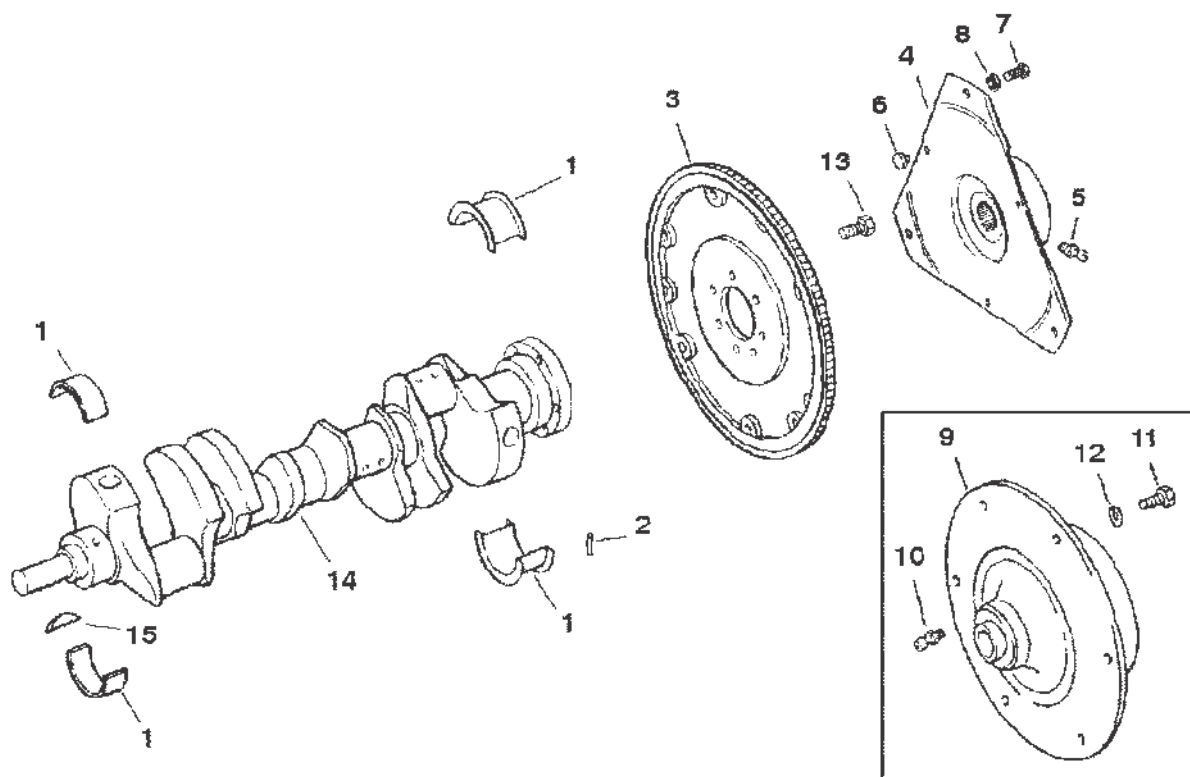
807447A 1QS

807447R 5Reman Plat.

807447R50Reman Int'l

891782R01Reman

CRANKSHAFT AND FLYWHEEL



37677

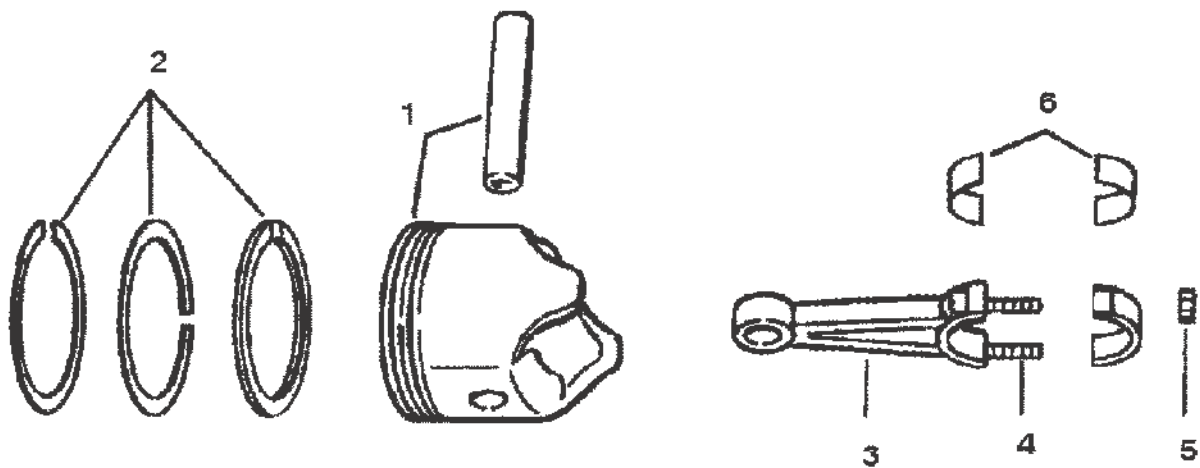
CRANKSHAFT AND FLYWHEEL

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0023	818465	BEARING SET 5 Pair (STANDARD)		1	
1	0023	818466	BEARING SET 5 Pair (.001 U.S.)		AR	[1]
1	0023	818467	BEARING SET 5 Pair (.010 U.S.)		AR	[1]
1	0023	818468	BEARING SET 5 Pair (.020 U.S.)		AR	[1]
2	0000	FI1100096	PIN Dowel (1/4 Diameter) (1/4 IN.)		2	
3	0222	9520	FLYWHEEL		1	
4	0000	18643A5	COUPLING ASSEMBLY	5.7L/LX ALPHA AND 5.7L BRAVO	1	
5	0022	74036	FITTING Grease	5.7L/LX ALPHA AND 5.7L BRAVO	1	
6	0000	18644	BUMPER Rubber	5.7L/LX ALPHA AND 5.7L BRAVO	3	
7	0010	14883	SCREW (.375-16 x 1.12)	5.7L/LX ALPHA AND 5.7L BRAVO	3	
8	0012	13510	WASHER	5.7L/LX ALPHA AND 5.7L BRAVO	3	
9	0000	18311A17	COUPLER ASSEMBLY Engine	5.7LX BRAVO	1	
10	0022	49099	FITTING	5.7LX BRAVO	2	
11	0010	14883	SCREW (.375-16 x 1.12)	5.7LX BRAVO	6	
12	0012	20572	WASHER (.390 x .750 x .093)	5.7LX BRAVO	6	
13	0010	49845	SCREW (.437-20 x 1.00)		6	
14	0429	9521	CRANKSHAFT		1	
15	0028	34466	KEY		2	

PART NOTES:

[1] - AS REQUIRED

PISTONS AND CONNECTING RODS



37680

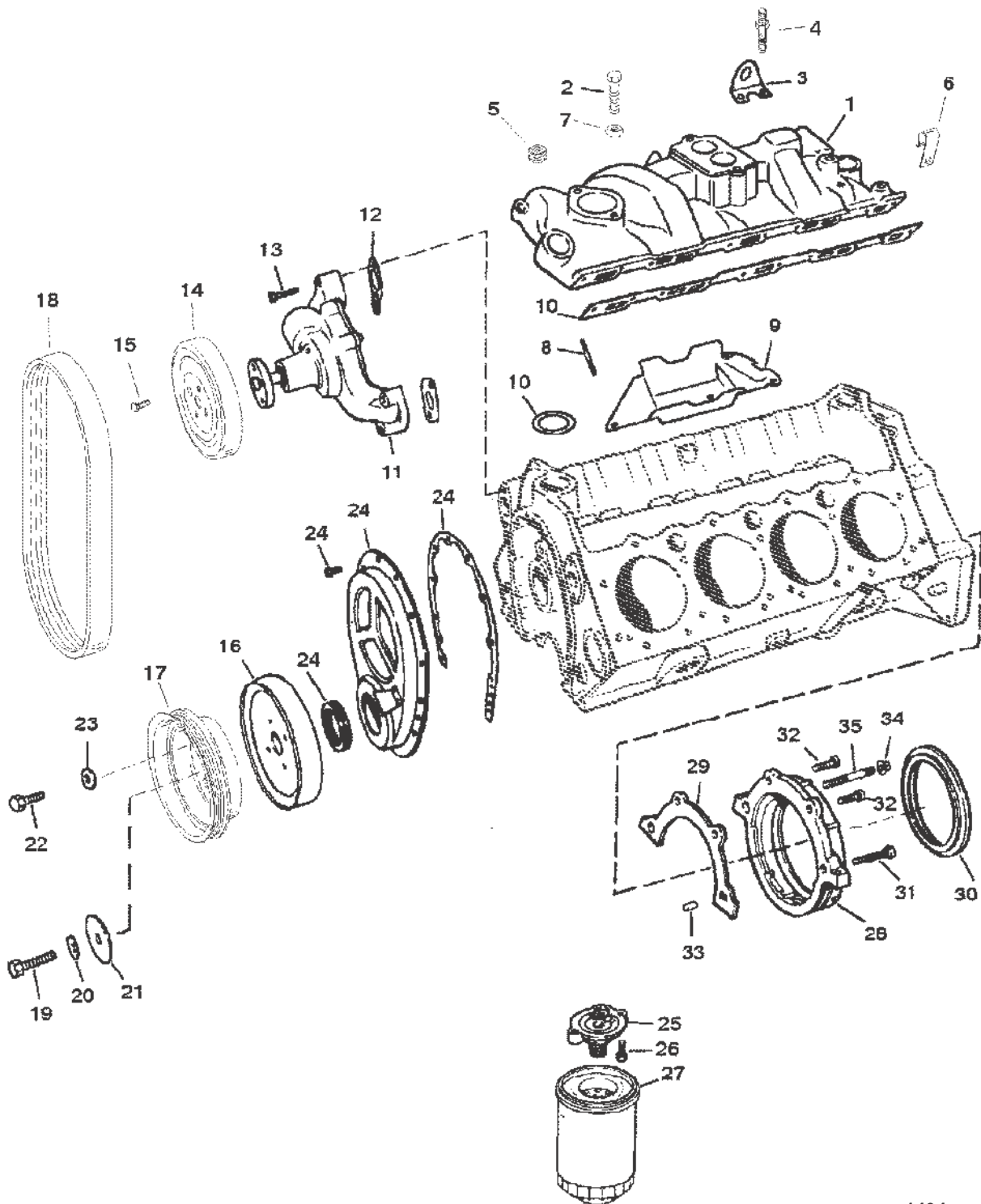
PISTONS AND CONNECTING RODS

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0735	850097	PISTON ASSEMBLY (STANDARD)		8	
1	0735	850098	PISTON ASSEMBLY (.030 O.S.)		AR	[1]
2	0039	17464	RING SET Piston (Standard)		8	
2	0039	17465	RING Piston (.030 O.S.)		AR	[1]
3	0614	8164	CONNECTING ROD		8	
4	0010	85802	SCREW (.375-24 x Special)		16	
5	0011	37493	NUT (.375-24)		16	
6	0023	85701	BEARING (PAIR - STANDARD)		8	
6	0023	85702	BEARING (PAIR - .001 U.S.)		AR	[1]
6	0023	85703	BEARING (PAIR - .002 U.S.)		AR	[1]
6	0023	85704	BEARING (PAIR - .010 U.S.)		AR	[1]
6	0023	85705	BEARING (PAIR - .020 U.S.)		AR	[1]

PART NOTES:

[1] - AS REQUIRED

INTAKE MANIFOLD AND FRONT COVER



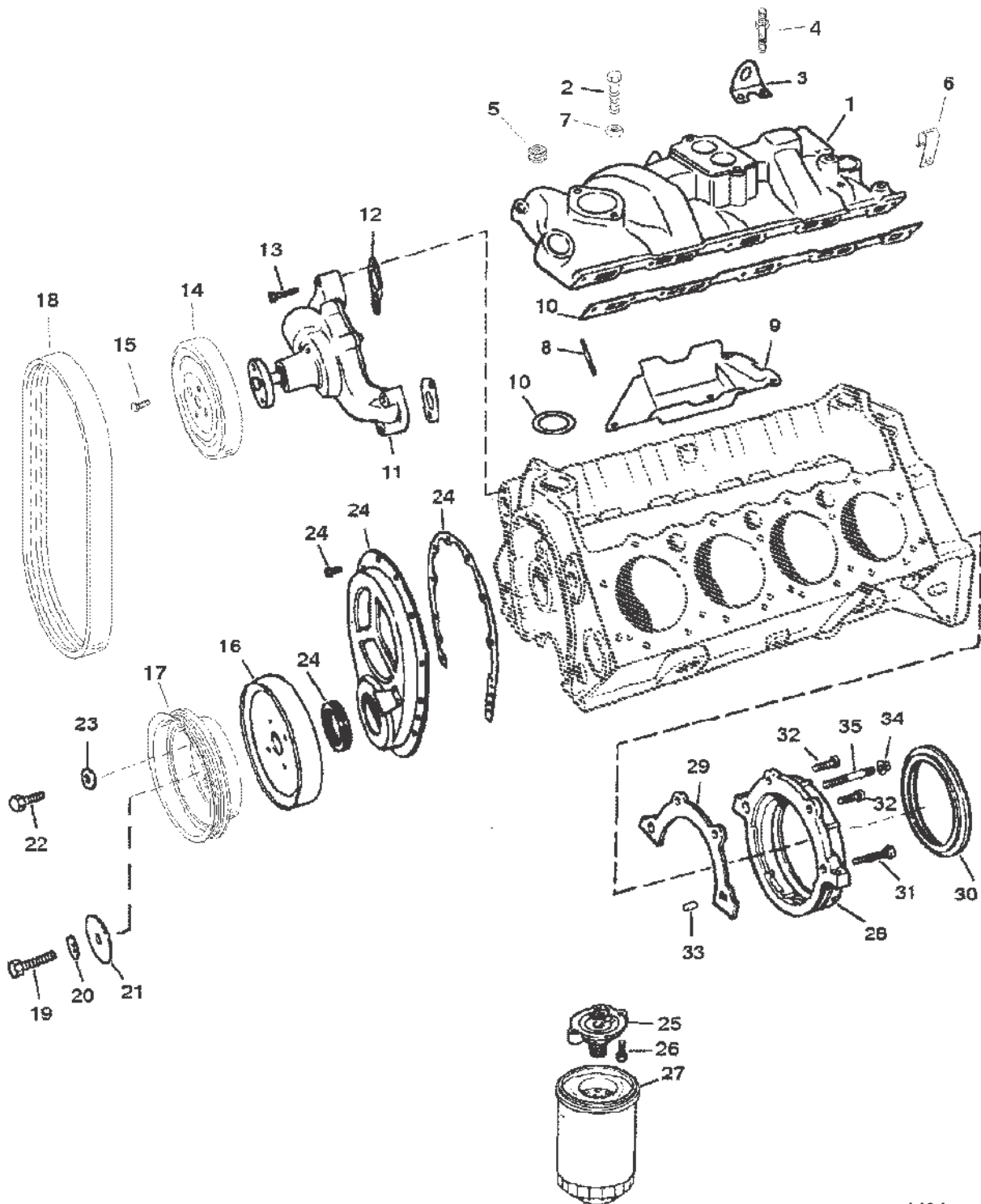
1494

INTAKE MANIFOLD AND FRONT COVER

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	17619	MANIFOLD Intake	(2 BBL.)	1	
1	0000	17620	MANIFOLD Intake	(4 BBL. - HI-RISE)	1	
2	0010	11976	SCREW (.375-16 x 1.00)		9	
2	0010	852939	BOLT (3/8-16 x 1.5 In.) (3/8-16 X 1-1/2 IN.)		1	
3	0054	47512	LIFTING EYE		1	
4	0016	806250	STUD		2	
5	0022	48358	PLUG (.375)		1	
6	0054	73668	J-CLIP		1	
7	0012	46132	WASHER		1	
8		NSS	NOT SOLD SEPARATE STUD (GM#10229247)		4	[1]
9	0000	72647	GUARD		1	
10	0027	17145	GASKET SET	(Use RTV Silicone Sealant for end gasket - See Service Manual)	1	[2]
11	0000	850399	PUMP ASSEMBLY Water		1	
12	0027	34897	GASKET		2	[2]
13	0010	32132	SCREW (.375-16 x 1.750)		1	
13	0010	47688	SCREW (.375-16 x 2.750)		1	
13	0016	35342	STUD (.312-24/.375-16 x 2.5625)		2	
14	0000	807729T	PULLEY		1	
15	0010	47277	SCREW (.312-24 x .750)		4	
16	0000	809892	BALANCER Harmonic		1	
17	0000	807730T	PULLEY		1	
18	0057	8077552	BELT Serpentine	(ALPHA)	1	
18	0057	8077551	BELT Serpentine	(BRAVO)	1	
19	0010	32515	SCREW (.437-20 x 2.50)		1	
20	0013	39131	LOCKWASHER (.437)		1	
21	0012	35332	WASHER		1	
22	0010	34352	SCREW (.375-24 x .875)		3	
23	0012	34714	WASHER		3	
24	0000	835005	COVER ASSEMBLY Timing	(SCREWS-GROMMETS-OIL SEAL AND GASKET ARE NOT SOLD SEPARATELY.)	1	
25	0000	53338	VALVE ASSEMBLY Filter	W/O REMOTE OIL FILTER	1	
26	0010	54786	SCREW (.312-18 x 1.250)	W/O REMOTE OIL FILTER	2	
27	0000	14957	FILTER Oil	W/O REMOTE OIL FILTER	1	[3]
28	0000	852940	HOUSING ASSEMBLY With Studs Oil Seal (REAR)		1	
29	0027	14241	GASKET		1	[2]
30	0026	852941	SEAL Oil (REAR)		1	[2]
31	0010	14243	BOLT (.250-20 x 1.750)		1	
32	0010	14242	BOLT (.250-20 x .875)		2	
33	0017	14263	PIN Dowel		1	

INTAKE MANIFOLD AND FRONT COVER

INTAKE MANIFOLD AND FRONT COVER



1494

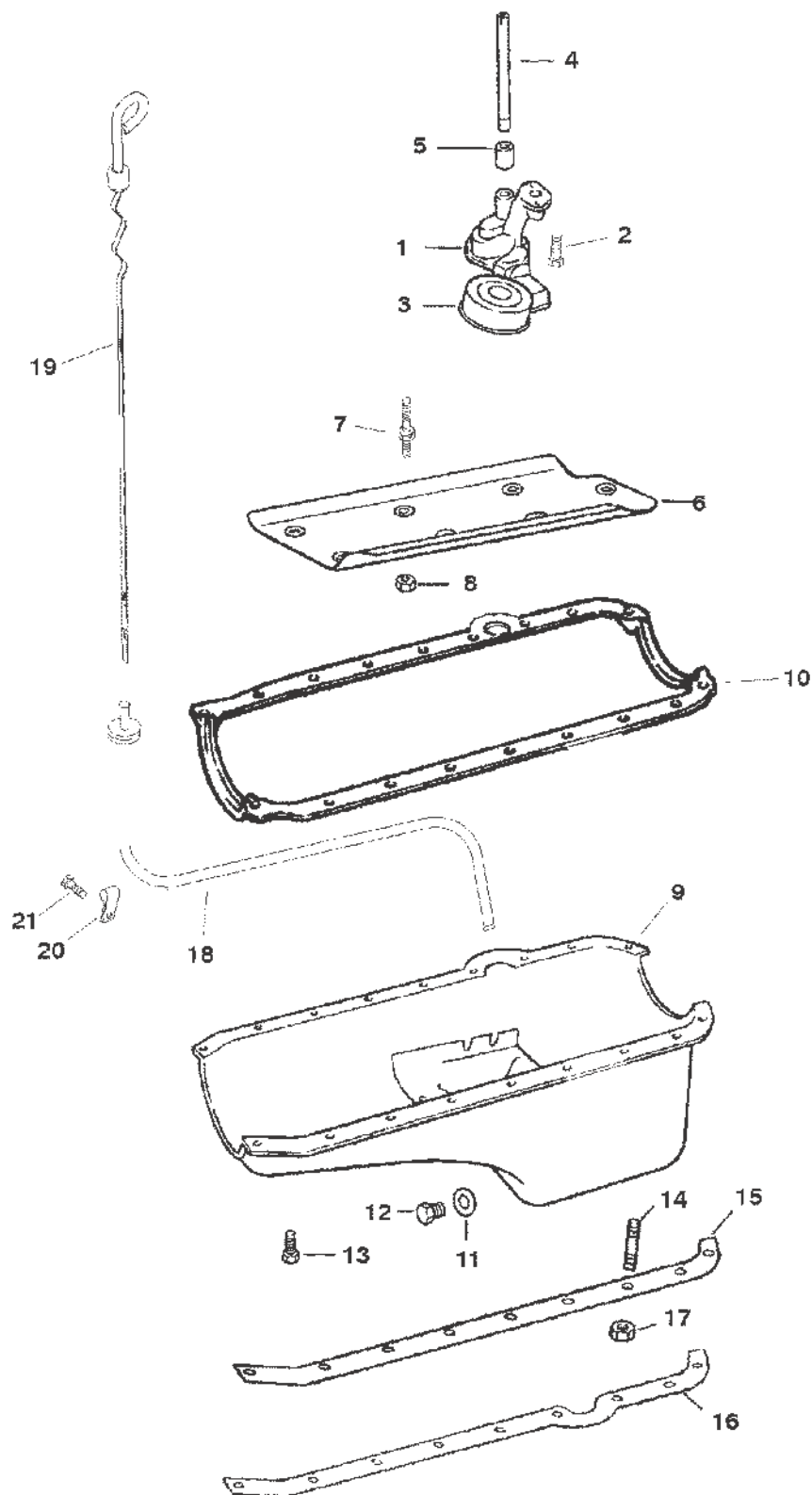
INTAKE MANIFOLD AND FRONT COVER

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
34	0011	816730	NUT (.250-20)		1	
35	0016	14827	STUD (.250-20 x 2.180)		1	
-	0027	806871A96	GASKET SET Overhaul		1	

PART NOTES:

- [1] - NOT SOLD SEPARATE
- [2] - COMPONENT OF OVERHAUL GASKET SET
- [3] - Alternate part numbers:
 - 14957Service Part
 - 802885QQS
 - 802885TMPP

OIL PAN AND OIL PUMP



37681

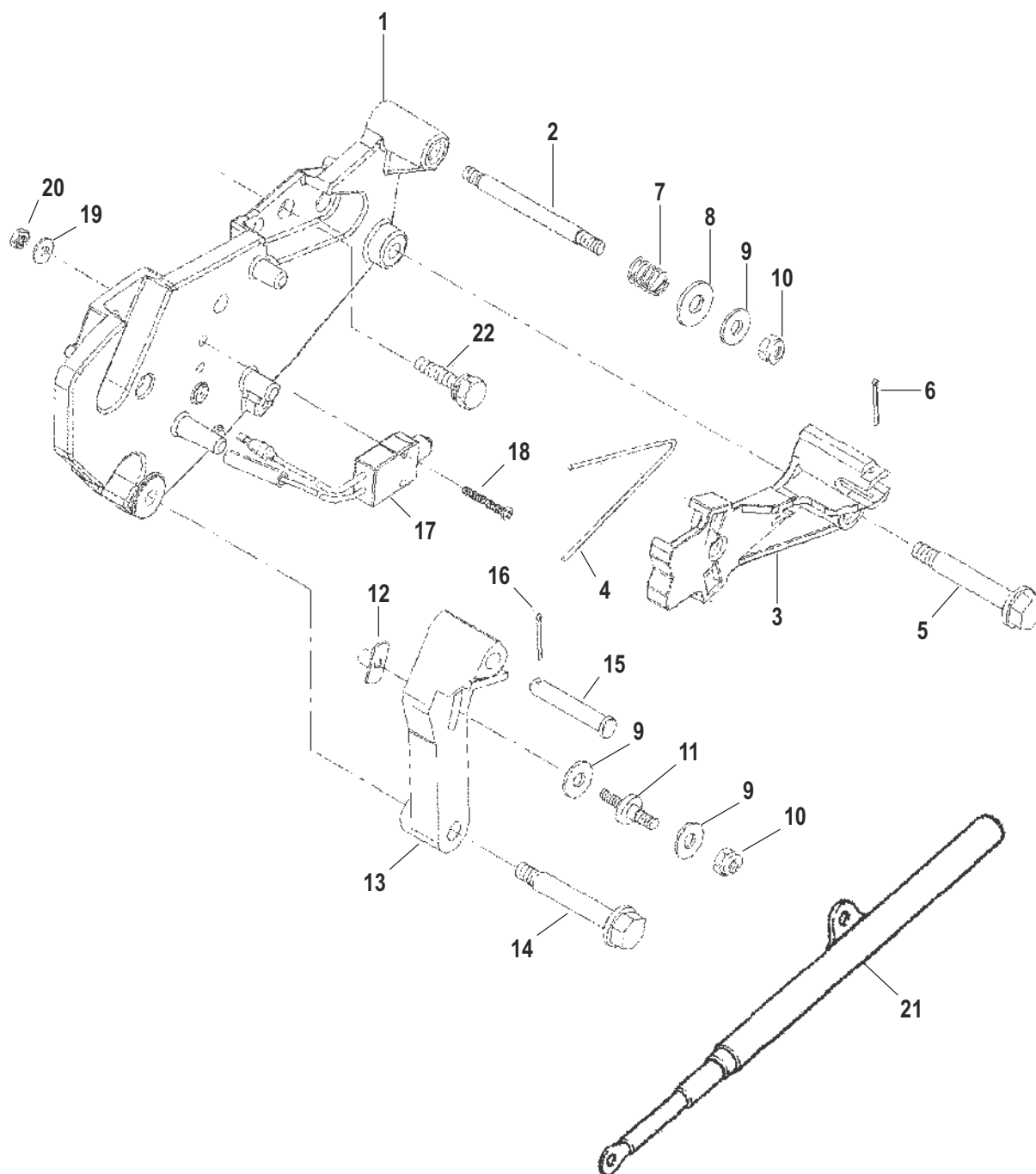
OIL PAN AND OIL PUMP

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	809907	PUMP ASSEMBLY Oil		1	
2	0010	17346	SCREW		1	
3	0000	809909	SCREEN Oil Pump Pick Up		1	
4	0000	36184	SHAFT		1	
5	0023	36183	RETAINER		1	
6	0000	986021	DEFLECTOR Oil		1	
7	0016	850090	STUD (.437-14/.375-16 x 3.360)		5	
8	0011	850091	NUT (.375-16)		5	
9	0000	809910	PAN Oil		1	
10	0027	138651	GASKET Oil Pan		1	[1]
11	0027	49955	GASKET Drain		1	[1]
12	0010	809911	SCREW Oil Drain (M12 x 1.75)		1	
13	0010	14070	SCREW (.250-20 x .625)		14	
14	0016	11989	STUD (.312-18 x 1.6718)		4	
15	0000	14257	REINFORCEMENT (PORT)		1	
16	0000	14256	REINFORCEMENT (STARBOARD)		1	
17	0011	11971	NUT (.312-18)		4	
18	0000	860143A2	TUBE		1	
19	0000	15297T	DIPSTICK		1	
20	0054	805625	CLIP Dipstick Tube		1	
21	0010	35366	SCREW		1	

PART NOTES:

[1] - AS REQUIRED

SHIFT BRACKET (ALPHA ENGINES)



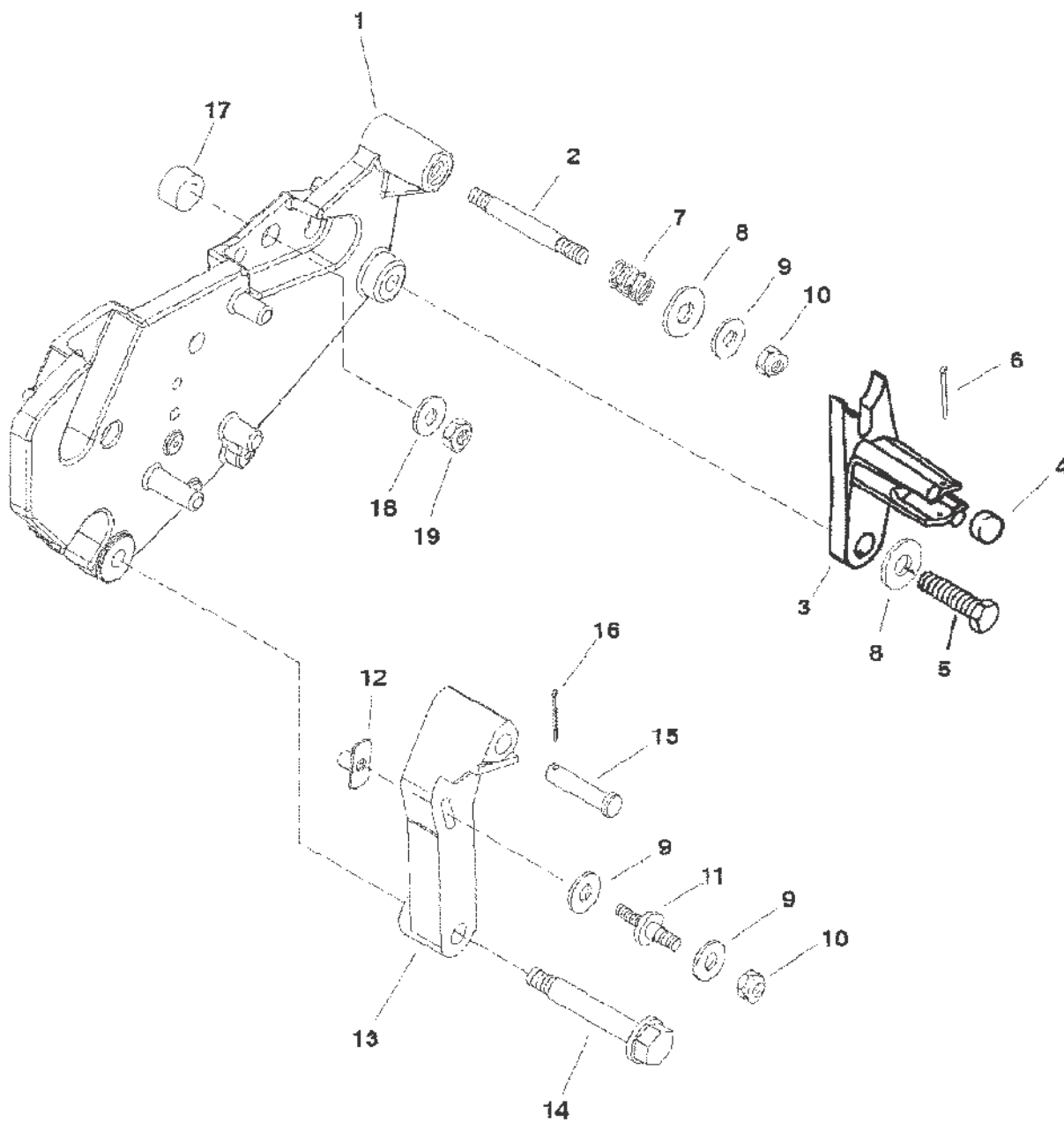
14166

SHIFT BRACKET (ALPHA ENGINES)

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	807962A3	BRACKET ASSEMBLY Shift		1	
2	0016	8140021	STUD (.250 x 2.870)		1	
3	0000	13051A8	LEVER ASSEMBLY Actuating		1	
4	0024	45599	SPRING		1	
5	0010	13743	SCREW (.312-18 x 1.843) Shoulder		1	
6	0018	32857	COTTER PIN		1	
7	0024	98880	SPRING		1	
8	0012	56720	WASHER (.330 x .750 x .060) Stainless Steel		1	
9	0012	35462	WASHER (.2656 x .625 x .0625) Stainless Steel		4	
10	0011	13438	NUT (.250-28)		2	
11	0016	96112	STUD (.250-28 x 2.00) Throttle Cable Anchor		1	
12	0011	63341	TEE NUT		1	
13	0000	13898A3	LEVER ASSEMBLY Shift		1	
14	0010	13743	SCREW (.312-18 x 1.843) Shoulder		1	
15	0017	814001	PIN Clevis		1	
16	0018	21071	COTTER PIN		1	
17	0087	808009A1	SWITCH ASSEMBLY		1	
18	0010	860077	SCREW (#6-32 x 1.00)		2	
19	0012	11303	WASHER		2	
20	0011	F1669	NUT (#6-32)		2	
21	0000	813995A1	GUIDE ASSEMBLY Spring		1	
22	0010	657461	SCREW AND LOCKWASHER (.250- 20 x .625)		3	

SHIFT BRACKET (ALPHA ENGINES)

SHIFT BRACKET (BRAVO ENGINES)



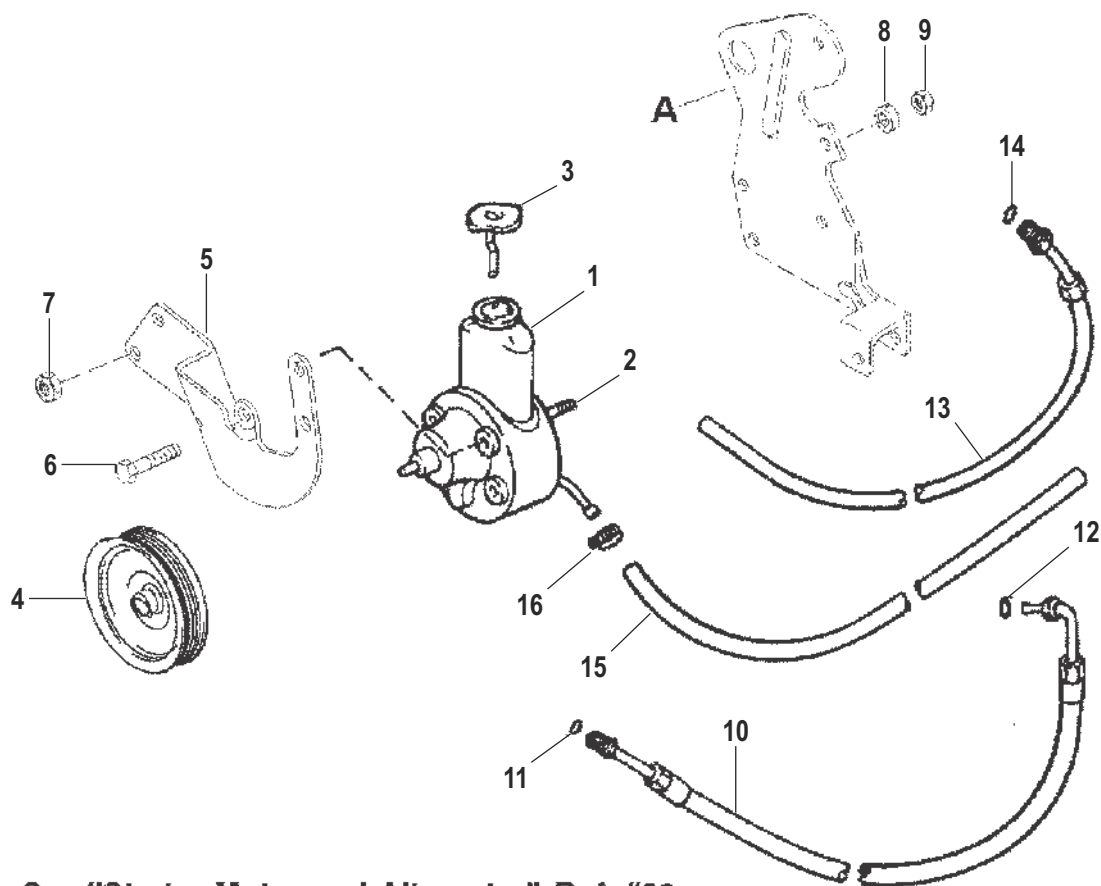
38402

SHIFT BRACKET (BRAVO ENGINES)

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	807962A3	BRACKET ASSEMBLY Shift		1	
2	0016	987981	STUD (.250-20/.250-28 x 2.120)		1	
3	0000	123811	RETAINER		1	
4	0023	98828	SPACER		1	
5	0010	53167	SCREW (.312-18 x .880)		1	
6	0018	32857	COTTER PIN		1	
7	0024	98880	SPRING		1	
8	0012	56720	WASHER (.330 x .750 x .060) Stainless Steel		2	
9	0012	35462	WASHER (.2656 x .625 x .0625) Stainless Steel		5	
10	0011	13438	NUT (.250-28)		2	
11	0016	96112	STUD (.250-28 x 2.00) Throttle Cable Anchor		1	
12	0011	63341	TEE NUT		1	
13	0000	138981	LEVER		1	
14	0010	13743	SCREW (.312-18 x 1.843) Shoulder		1	
15	0017	68402	PIN (.250 x 1.13)		1	
16	0018	21071	COTTER PIN		1	
17	0023	92152	SPACER (.27 x .75 x .38)		3	
18	0012	35462	WASHER (.2656 x .625 x .0625) Stainless Steel		3	
19	0011	64015	NUT (.250-20)		3	

SHIFT BRACKET (BRAVO ENGINES)

Cat.# 90-80950097
POWER STEERING COMPONENTS



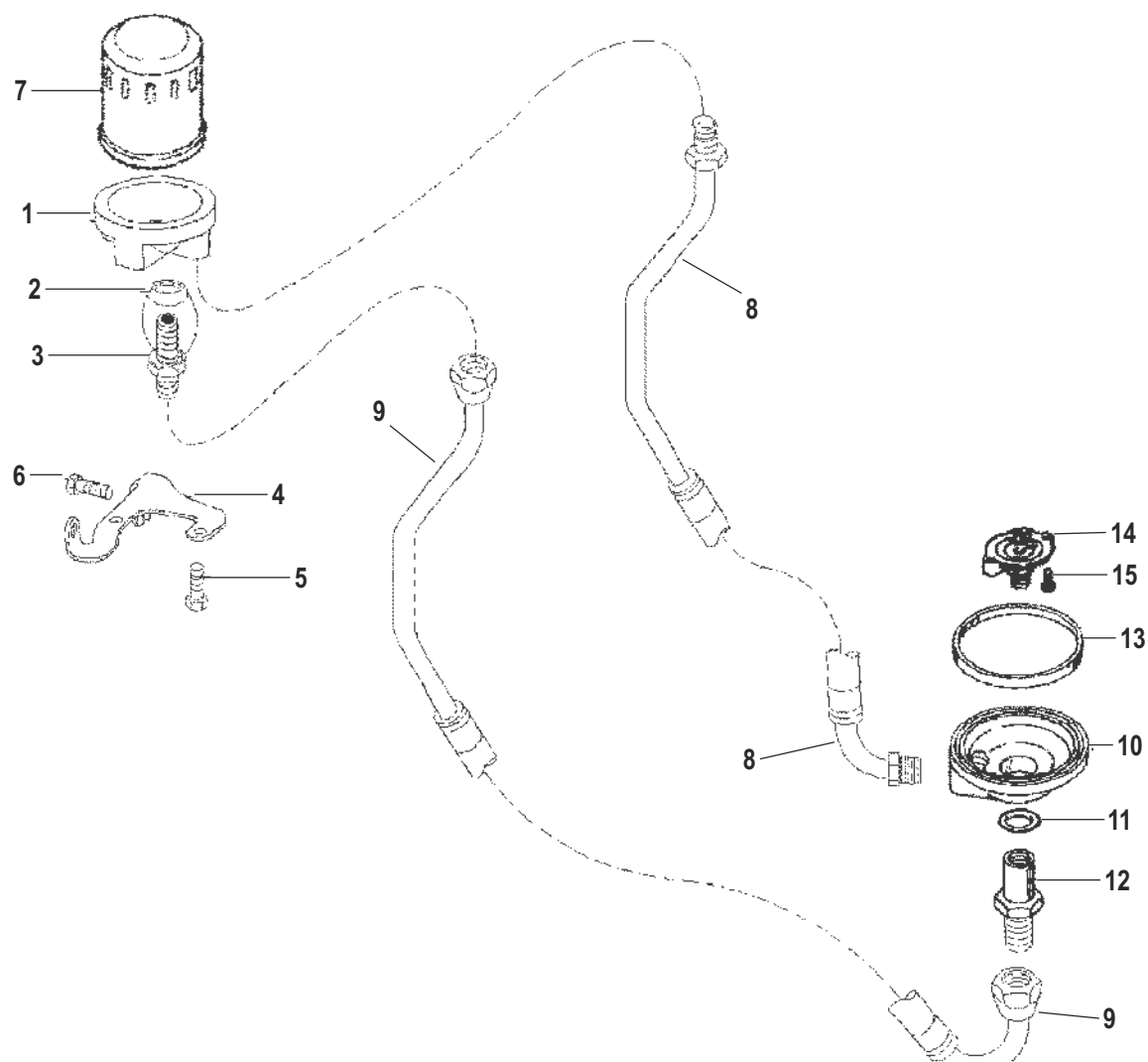
A = See "Starter Motor and Alternator" Ref. #20

14301

POWER STEERING COMPONENTS

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	16792A33	PUMP ASSEMBLY Power Steering		1	
2	0016	41877	STUD (M10)		2	
3	0036	95805	CAP		1	
4	0000	807728T	PULLEY		1	
5	0000	807751T	BRACE		1	
6	0010	40001188	SCREW (M10 x 20)		3	
7	0011	32219	NUT (.375-16)		3	
8	0023	905201	SPACER (.750 x .250)		1	
9	0011	90517	NUT (M10)		2	
10	0032	80622216	HOSE	(FITTINGS ON BOTH ENDS)	1	
11	0025	89879	O-RING (.301 x .064)		1	
12	0025	806232	O-RING (.239 x .064)		1	
13	0032	80622142	HOSE ASSEMBLY (84.00 Inches Bulk) Return	(FITTING ON ONE END)	1	
14	0025	89879	O-RING (.301 x .064)		1	
15	0032	5251914	HOSE (53.00 Inches Bulk) Pump to Oil Cooler		1	
16	0054	815504105	CLAMP Worm Gear (11-18 mm)		3	

REMOTE OIL FILTER



14169

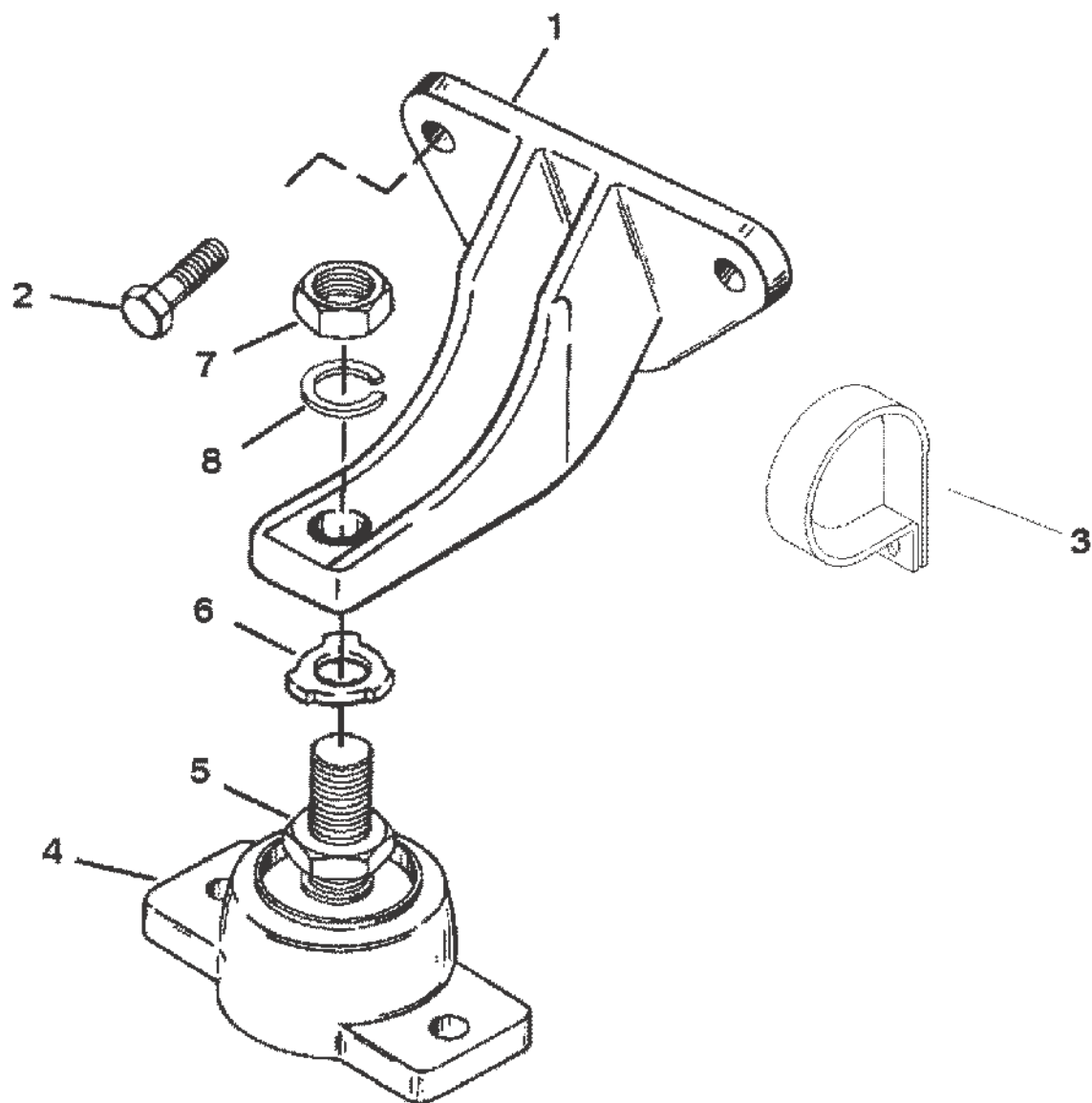
REMOTE OIL FILTER

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	806329T	ADAPTER Oil Filter		1	
2	0026	42077	SEAL		1	[1]
3	0022	806328	FITTING		1	
4	0000	807459T	BRACKET		1	
5	0010	98257	SCREW (.312-18 x .500)		2	
6	0010	98261	SCREW (.375-16 x .750)		1	
7	0000	14957	FILTER Oil		1	[2]
8	0032	860207A1	HOSE ASSEMBLY Oil		1	
9	0032	860208	HOSE ASSEMBLY Oil		1	
10	0000	818400A1	ADAPTER	AOIL HOSE (REF. #8) ENTERS IN THE BOTTOM	1	
10	0035	860451T	ADAPTER	AOIL HOSE (REF. #8) ENTERS IN THE SIDE	1	
11	0026	42077	SEAL		1	[1]
12	0022	806121	FITTING		1	
13	0027	91892	GASKET		1	
14	0000	53338	VALVE ASSEMBLY Filter		1	
15	0010	54786	SCREW (.312-18 x 1.250)		2	

PART NOTES:

- [1] - AS REQUIRED
- [2] - Alternate part numbers:
- 14957Service Part
- 802885QQS
- 802885TMPP

ENGINE MOUNTING

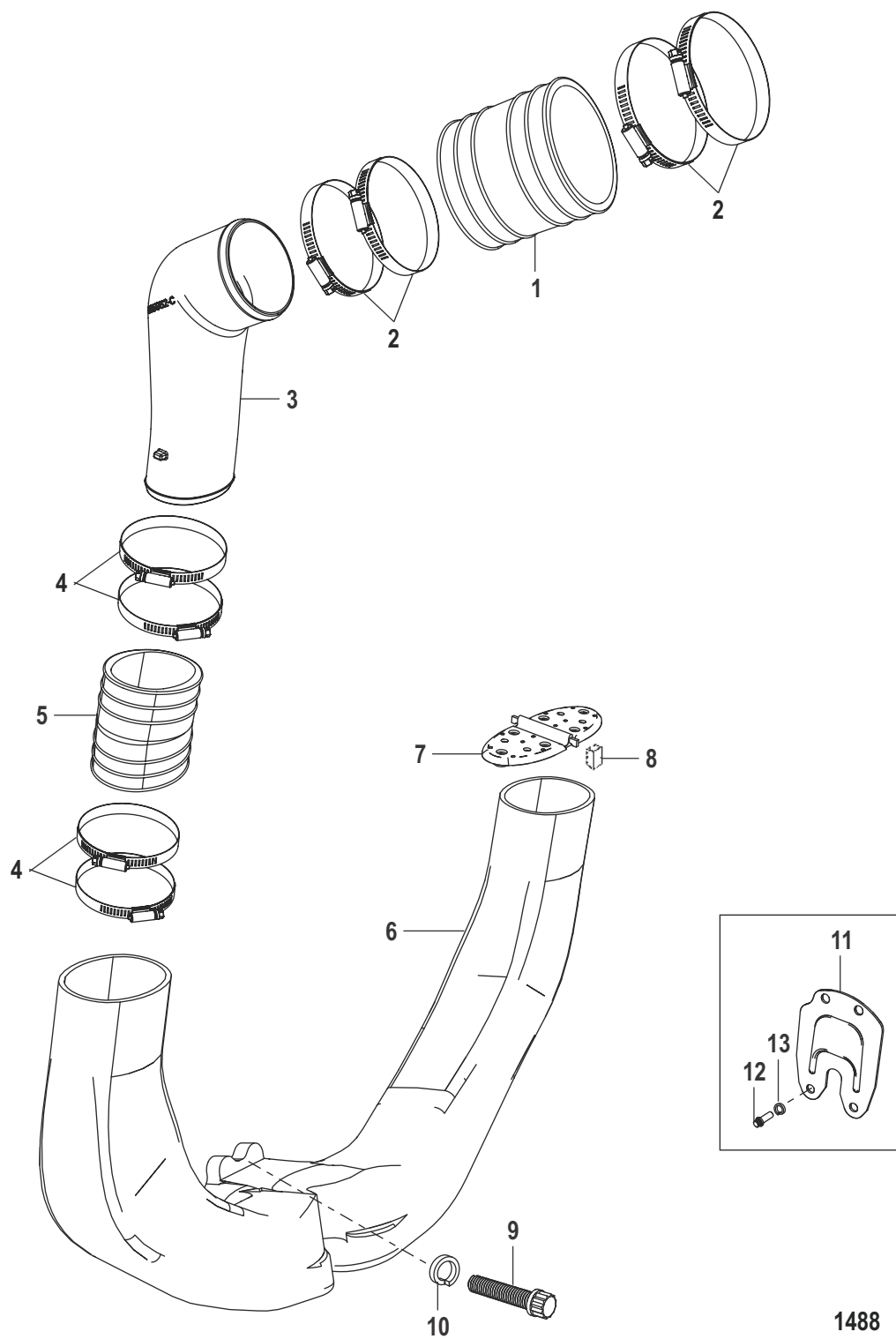


38403

ENGINE MOUNTING

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	79550A1	BRACKET		2	
2	0010	68101	SCREW (.375-16 x 1.375)		2	
2	0010	48424	SCREW (.375-16 x 1.620)		2	
2	0016	805357	STUD (.375-16 x 2.130)		2-4	
3	0054	816398	CLIP		1	
4	0000	66284A2	BASE ASSEMBLY		2	
5	0011	20739	NUT (.750-16)		2	
6	0014	12657	TAB WASHER		2	
7	0011	20739	NUT (.750-16)		2	
8	0013	68102	LOCKWASHER (.750)		2	

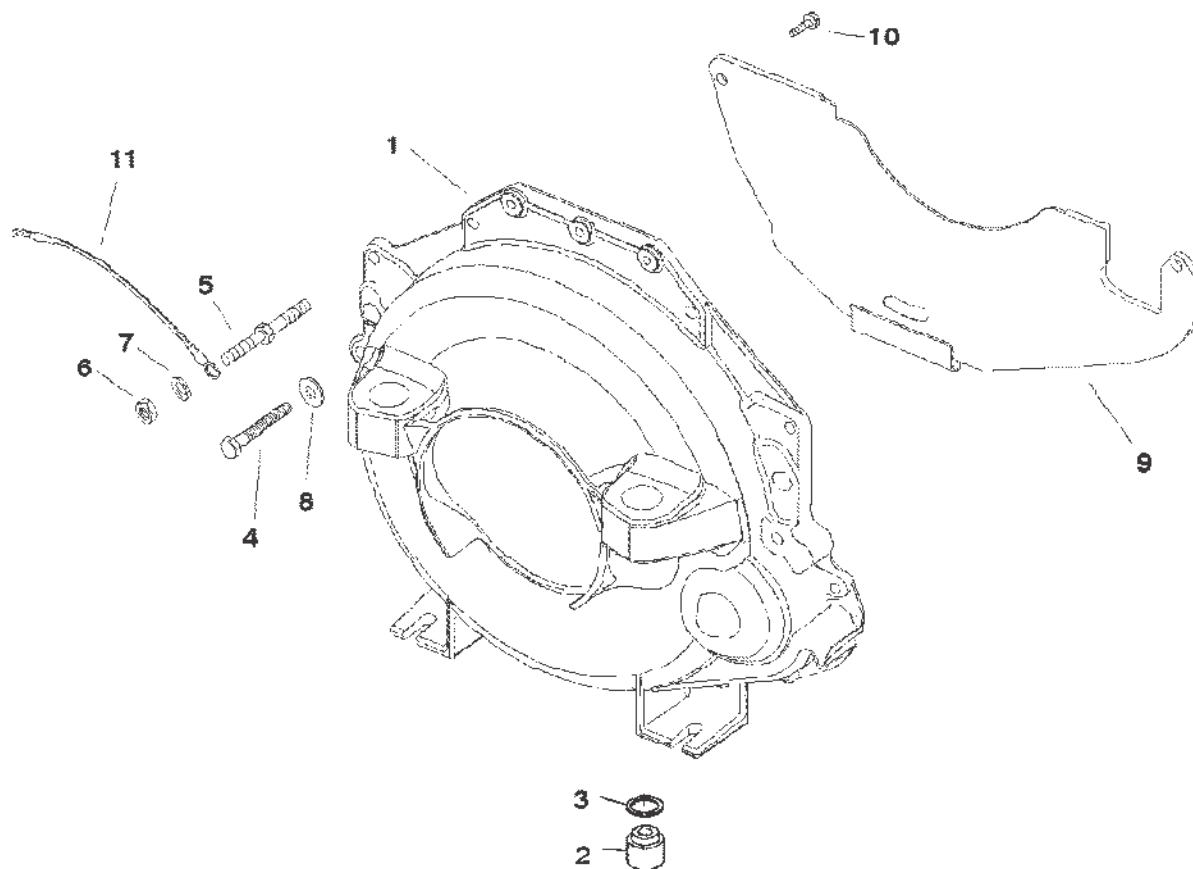
EXHAUST SYSTEM



EXHAUST SYSTEM

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0032	44348T	TUBE	THRU PROP EXHAUST	2	
2	0054	815504372	CLAMP Worm Gear	THRU PROP EXHAUST	8	
3	0000	11086T	ELBOW (PORT)	THRU PROP EXHAUST	1	
3	0000	14343T	ELBOW (STARBOARD)	THRU PROP EXHAUST	1	
4	0054	815504372	CLAMP Worm Gear	THRU PROP EXHAUST	8	
5	0032	14358T	TUBE	THRU PROP EXHAUST	2	
6	0000	807130A4	PIPE	THRU PROP EXHAUST	1	
7	0000	807166A1	SHUTTER ASSEMBLY Water	THRU PROP EXHAUST	2	
8	0025	807167	GROMMET	THRU PROP EXHAUST	4	
9	0010	58640	SCREW (.375-16 x 1.25)	THRU PROP EXHAUST	4	
10	0013	41471	LOCKWASHER (.375)	THRU PROP EXHAUST	4	
11	0000	97350T1	PLATE	THRU TRANSOM EXHAUST	1	
12	0010	98794	SCREW (.375-16 x 1.00)	THRU TRANSOM EXHAUST	4	
13	0013	41471	LOCKWASHER (.375)	THRU TRANSOM EXHAUST	4	

FLYWHEEL HOUSING

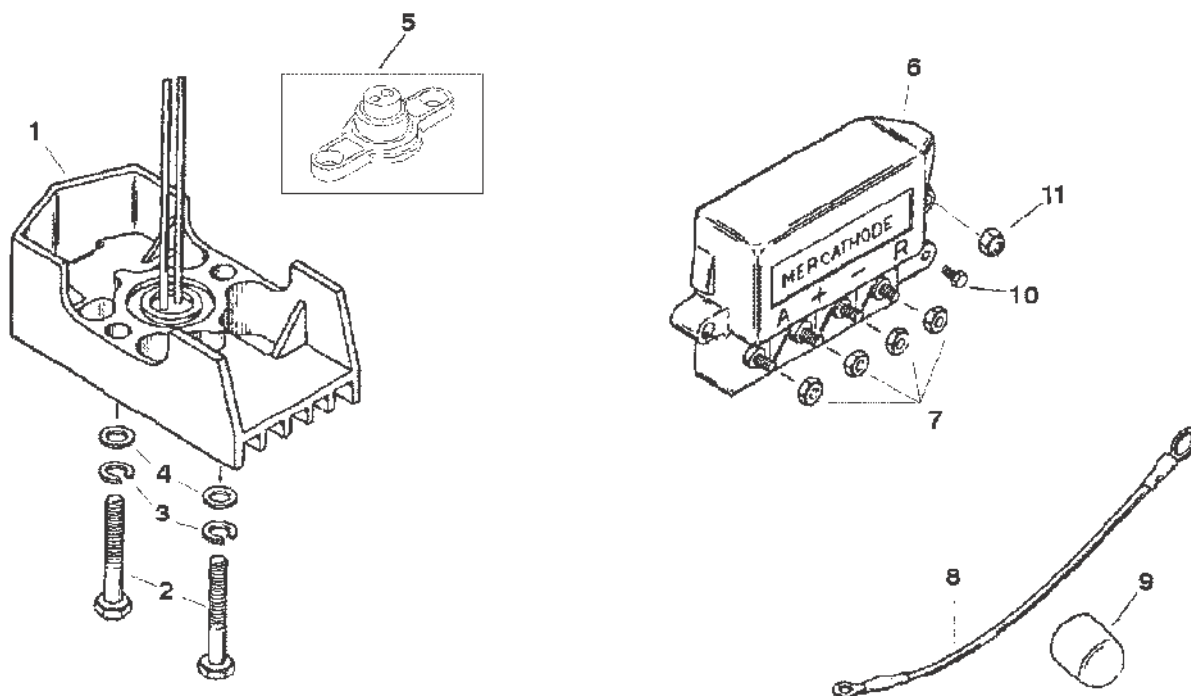


37693

FLYWHEEL HOUSING

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	12675A7	HOUSING ASSEMBLY Flywheel		1	
2	0000	99297A1	MOUNT ASSEMBLY Rubber		2	
3	0023	99322	SPACER		2	
4	0010	37612	SCREW (.375-16 x 1.250)		3	
4	0010	32132	SCREW (.375-16 x 1.750)		1	
5	0016	805357	STUD (.375-16 x 2.130)		2	
6	0011	32219	NUT (.375-16)		2	
7	0013	35048	LOCKWASHER (.375)		2	
8	0012	20572	WASHER (.390 x .750 x .093)		1	
9	0000	807260A2	COVER KIT Flywheel		1	
10	0010	76596	SCREW (.250-20 x 1.250)		2	
11	0084	62826A6	CABLE ASSEMBLY Ground (13.00 Inches) Black		1	

MERCATHODE COMPONENTS

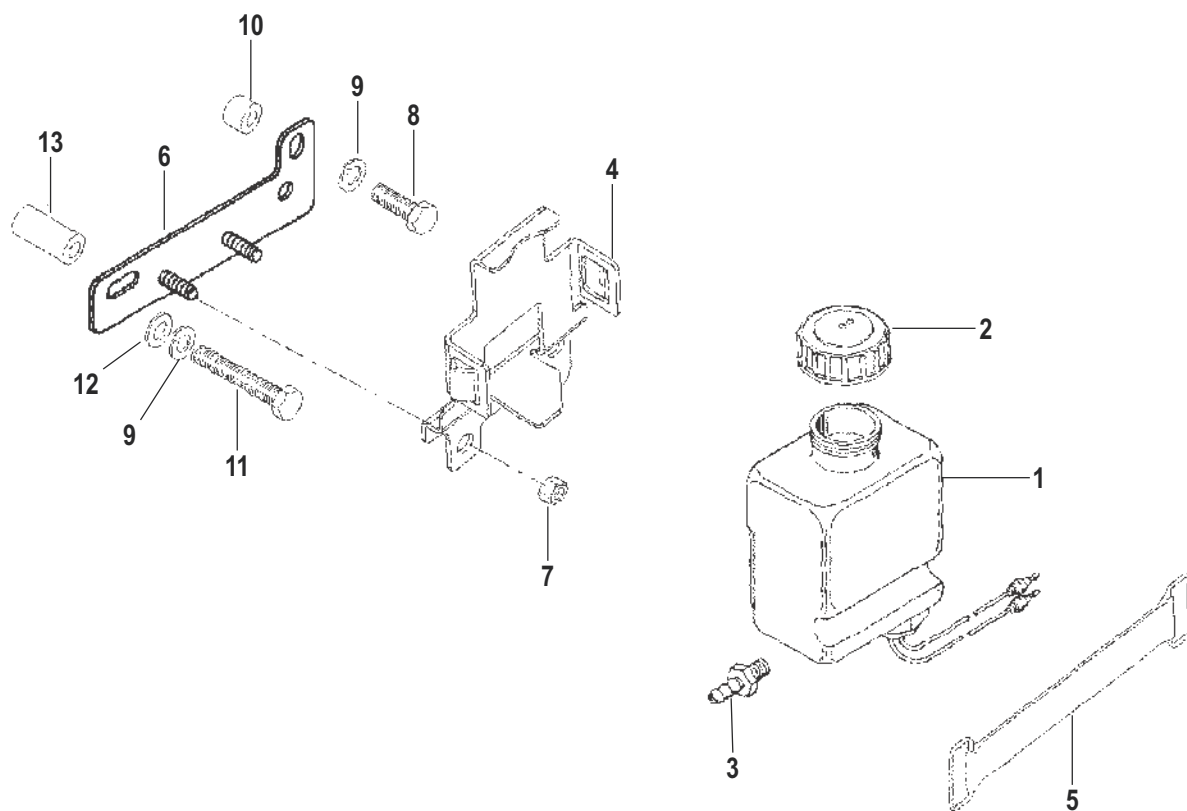


38404

MERCATHODE COMPONENTS

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	98869A11	ELECTRODE ASSEMBLY		1	
2	0010	69067	SCREW (.250-20 x 1.375)		2	
3	0013	26992	LOCKWASHER (.250) Stainless Steel		2	
4	0012	29245	WASHER (.281 x .500 x .060) Stainless Steel		2	
5	0025	805294	GROMMET		1	
6	0000	42600A3	CONTROLLER ASSEMBLY		1	
7	0011	68219	NUT (#10-32) Stainless Steel		4	
8	0084	88543A3	CABLE ASSEMBLY		1	
9	0000	44574	CAP		2	
10	0010	62568	SCREW (#10-16 x .375)		1	
11	0011	805562	NUT (#10-24)		2	

OIL RESERVOIR BOTTLE AND BRACKET



12814

OIL RESERVOIR BOTTLE AND BRACKET

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	806193A13	RESERVOIR		1	
2	0036	808625	CAP Drive Lube Monitor Oil Bottle		1	
3	0022	808624	CONNECTOR		1	
4	0000	860065A1	BRACKET KIT Oil Bottle		1	
5	0000	808023T	STRAP Bracket		1	
6	0000	805367T	BRACKET		1	
7	0011	29250	NUT (.312-24)		2	
8	0010	37612	SCREW (.375-16 x 1.250)		1	
9	0013	35048	LOCKWASHER (.375)		2	
10	0023	91034	SPACER (.380 x 1.00 x .530)		1	
11	0010	26486	SCREW (.375-16 x 2.375)		1	
12	0012	20553	WASHER (.406 x .734 x .063)		1	
13	0023	15895	SPACER (.38 x 1.00 x 1.44)		1	

PARTS INDEX

Part No.	Description	Pg.	Ref.no	Part No.	Description	Pg.	Ref.no
11086T	ELBOW (PORT)	72	3	11178	BREAKER Circuit - 50 Ampere	14	13
11303	WASHER	62	19	11375	STUD (.375 x 9.56)	34	17
11375	STUD (.375 x 9.56)	36	18	11965	ROTATOR (EXHAUST)	44	14
11966	SCREW (.437-14 x 3.750)	44	24	119671	SCREW (.437-14 x 3.00)	44	23
11968	SCREW (.437-14 x 1.750)	44	22	11971	NUT (.312-18)	60	17
11976	SCREW (.375-16 x 1.00)	56	2	11989	STUD (.312-18 x 1.6718)	60	14
12244	SCREW (.375-16 x 1.00)	34	17	12244	SCREW (.375-16 x 1.00)	36	11
123811	RETAINER	64	3	12552	LIFTING EYE	38	20
12657	TAB WASHER	70	6	12675A7	HOUSING ASSEMBLY Flywheel	74	1
13051A8	LEVER ASSEMBLY Actuating	62	3	13438	NUT (.250-28)	62	10
13438	NUT (.250-28)	64	10	13510	WASHER	52	8
13743	SCREW (.312-18 x 1.843) Shoulder	62	5	13743	SCREW (.312-18 x 1.843) Shoulder	62	14
13743	SCREW (.312-18 x 1.843) Shoulder	64	14	138651	GASKET Oil Pan	60	10
138981	LEVER	64	13	13898A3	LEVER ASSEMBLY Shift	62	13
14070	SCREW (.250-20 x .625)	60	13	14241	GASKET	56	29
14242	BOLT (.250-20 x .875)	56	32	14243	BOLT (.250-20 x 1.750)	56	31
14256	REINFORCEMENT (STARBOARD)	60	16	14257	REINFORCEMENT (PORT)	60	15
14263	PIN Dowel	56	33	14343T	ELBOW (STARBOARD)	72	3
14358T	TUBE	72	5	14827	STUD (.250-20 x 2.180)	58	35
14883	SCREW (.375-16 x 1.12)	52	7	14883	SCREW (.375-16 x 1.12)	52	11
14957	FILTER Oil	56	27	14957	FILTER Oil	68	7
15001	SCREW (#8-16 x .875)	18	2	15297T	DIPSTICK	60	19
1589418	HOSE Breather	28	7	1589418	HOSE Breather	30	7
15895	SPACER (.38 x 1.00 x 1.44)	78	13	16792A33	PUMP ASSEMBLY Power Steering	66	1
17145	GASKET SET	56	10	17159	SPROCKET	46	14
17160	SPROCKET Crankshaft	46	15	17160	SPROCKET Crankshaft	48	15
17161	CHAIN Timing	46	13	17161	CHAIN Timing	48	13
173391	PUSH ROD	44	5	173401	LIFTER Roller	48	11
17341	GUIDE Lifter	48	19	17343	SCREW (.250-20 x .500)	48	24
17344	SCREW	44	3	17346	SCREW	60	2
1743579	HOSE (96.00 Inches Bulk)	40	11	17464	RING SET Piston (Standard)	54	2
17465	RING Piston (.030 O.S.)	54	2	17467	GASKET Rocker Cover	44	4
17619	MANIFOLD Intake	56	1	17620	MANIFOLD Intake	56	1
18311A17	COUPLER ASSEMBLY Engine	52	9	18484A3	COVER	28	1
18484A3	COVER	30	1	18643A5	COUPLING ASSEMBLY	52	4
18644	BUMPER Rubber	52	6	187101	CAP Oil Fill	44	2
20084	WASHER (.328 x .562 x .062)	20	20	20084	WASHER (.328 x .562 x .062)	28	23
20084	WASHER (.328 x .562 x .062)	30	24	20084	WASHER (.328 x .562 x .062)	42	5
20533	WASHER	14	25	20553	WASHER (.406 x .734 x .063)	78	12
20572	WASHER (.390 x .750 x .093)	52	12	20572	WASHER (.390 x .750 x .093)	74	8
20739	NUT (.750-16)	70	5	20739	NUT (.750-16)	70	7
21071	COTTER PIN	62	16	21071	COTTER PIN	64	16
21825	NUT (.250-28)	4	9	21908	NUT (.312-18) Cad Plated	42	23
23161	NUT (.375-24)	4	23	23720	RING Retaining	42	19
24323	SET SCREW (.250-20 x 1.25)	14	19	26079A2	PLATE KIT Wire Harness Mount	18	1
26419	NUT (#8-32) Brass	14	7	26486	SCREW (.375-16 x 2.375)	78	11
269011	BUMPER Rubber	24	22	26992	LOCKWASHER (.250) Stainless Steel	4	14
26992	LOCKWASHER (.250) Stainless Steel	14	8	26992	LOCKWASHER (.250) Stainless Steel	76	3
26995	LOCKWASHER (#8) Stainless Steel	14	6	26996	LOCKWASHER (#10) Stainless Steel	4	6
26996	LOCKWASHER (#10) Stainless Steel	4	12	26996	LOCKWASHER (#10) Stainless Steel	14	16
26996	LOCKWASHER (#10) Stainless Steel	18	7	29198	SCREW AND LOCKWASHER (.312-18 x .875)	4	19
29245	WASHER (.281 x .500 x .060) Stainless Steel	76	4	29250	NUT (.312-24)	4	26
29250	NUT (.312-24)	38	19	29250	NUT (.312-24)	40	19
29250	NUT (.312-24)	78	7	29598	NUT (.250-28) Stainless Steel	24	12
32132	SCREW (.375-16 x 1.750)	56	13	32132	SCREW (.375-16 x 1.750)	74	4
32219	NUT (.375-16)	66	7	32219	NUT (.375-16)	74	6
32515	SCREW (.437-20 x 2.50)	56	19	32561	PLUG Pipe - Allen Head (.250-18)	26	3
32783	RETAINER Three Wire	20	24	32784	RETAINER Four Wire	20	25
328021	PLUG Pipe (.125-27)	34	15	328021	PLUG Pipe (.125-27)	36	16
32803	PLUG Pipe (.375-18) Brass	38	2	32803	PLUG Pipe (.375-18) Brass	40	2
32857	COTTER PIN	62	6	32857	COTTER PIN	64	6

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33198A1	PLUG (3/4-14)	34	2	33198A1	PLUG (3/4-14)	34	8
33198A1	PLUG (3/4-14)	34	14	33198A1	PLUG (3/4-14)	36	2
33198A1	PLUG (3/4-14)	36	15	33290	RING Retaining	6	12
33291	COLLAR	6	11	33395	GASKET	34	3
33395	GASKET	36	3	33821	CONNECTOR	26	4
34109	PIN	20	16	34217	SEAL (INTAKE AND EXHAUST)	44	8
342271	SEALING COMPOUND (16 Ounce) (WHERE APPLICABLE)	46	-	342271	SEALING COMPOUND (16 Ounce) (WHERE APPLICABLE)	48	-
34270	EXPANSION PLUG (1.625)	46	7	34270	EXPANSION PLUG (1.625)	48	7
34352	SCREW (.375-24 x .875)	56	22	34353	SCREW (.375-16 x 1.00)	42	25
34466	KEY	52	15	344863	GASKET	20	29
34500	SCREW (.312-18 x .625)	48	21	34516	NUT	44	18
34518	SHIELD	44	12	34521	STUD (.013 O.S.)	44	20
34522	STUD (.003 O.S.)	44	20	34713	STUD (.375 x 6.5)	36	18
34714	WASHER	42	27	34714	WASHER	56	23
34897	GASKET	56	12	34898	GASKET	46	20
34898	GASKET	48	26	35045	NUT (.250-28)	28	4
35045	NUT (.250-28)	30	4	35048	LOCKWASHER (.375)	4	18
35048	LOCKWASHER (.375)	42	26	35048	LOCKWASHER (.375)	46	23
35048	LOCKWASHER (.375)	48	29	35048	LOCKWASHER (.375)	74	7
35048	LOCKWASHER (.375)	78	9	35057	SET SCREW (.250-20 x .3125)	28	14
35057	SET SCREW (.250-20 x .3125)	30	14	35312	PIN Dowel (1/4 In. Diameter)	46	18
35312	PIN Dowel (1/4 In. Diameter)	48	18	35329	ARM KIT Rocker	44	16
35331	BALL Rocker Arm	44	17	35332	WASHER	56	21
35339	SCREW (.312-18 x .750)	46	16	35339	SCREW (.312-18 x .750)	48	16
35342	STUD (.312-24/.375-16 x 2.5625)	56	13	35366	SCREW	46	21
35366	SCREW	48	27	35366	SCREW	60	21
35462	WASHER (.2656 x .625 x .0625) Stainless Steel	14	10	35462	WASHER (.2656 x .625 x .0625) Stainless Steel	14	21
35462	WASHER (.2656 x .625 x .0625) Stainless Steel	62	9	35462	WASHER (.2656 x .625 x .0625) Stainless Steel	64	9
35462	WASHER (.2656 x .625 x .0625) Stainless Steel	64	18	35465	PIN Dowel (.312)	46	8
35465	PIN Dowel (.312)	48	8	36183	RETAINER	60	5
36184	SHAFT	60	4	36533	WASHER (.328 x .562 x .0312) Copper	24	18
37293	SENDER ASSEMBLY Oil Pressure (DUAL STATION)	18	5	37493	NUT (.375-24)	54	5
37612	SCREW (.375-16 x 1.250)	74	4	37612	SCREW (.375-16 x 1.250)	78	8
39107	LOCKWASHER (.312-24)	4	5	39107	LOCKWASHER (.312-24)	42	22
39131	LOCKWASHER (.437)	56	20	40001188	SCREW (M10 x 20)	66	6
400211	NUT (M5) Stainless Steel	4	4	41471	LOCKWASHER (.375)	72	10
41471	LOCKWASHER (.375)	72	13	41877	STUD (M10)	66	2
42077	SEAL	68	2	42077	SEAL	68	11
42600A3	CONTROLLER ASSEMBLY	76	6	43749	SCREW (.375-16 x 5.750)	34	9
44348T	TUBE	72	1	44574	CAP	76	9
45592	NUT (.312-24)	26	12	45592	NUT (.312-24)	28	24
45592	NUT (.312-24)	30	25	45599	SPRING	62	4
45862	SCREW (#10-32 x .875)	14	14	46132	WASHER	34	18
46132	WASHER	36	19	46132	WASHER	56	7
46335	NUT (.375-24)	34	19	46335	NUT (.375-24)	36	20
46350	WASHER	20	13	47277	SCREW (.312-24 x .750)	56	15
47512	LIFTING EYE	56	3	47688	SCREW (.375-16 x 2.750)	56	13
47715	CLIP	38	18	47715	CLIP	40	18
48340	PLUG (.250-18 x .41)	46	2	48340	PLUG (.250-18 x .41)	48	2
48347	SPRING	44	11	48348	CAP (INTAKE)	44	13
48358	PLUG (.375)	56	5	48424	SCREW (.375-16 x 1.620)	70	2
49099	FITTING	52	10	49734A1	SENDER ASSEMBLY Water Temperature (DUAL STATION)	18	6
49845	SCREW (.437-20 x 1.00)	52	13	49955	GASKET Drain	60	11
52185	CLAMP	20	27	52188	GROMMET	28	9
52188	GROMMET	30	9	524572	GASKET	30	13
5251914	HOSE (53.00 Inches Bulk) Pump to Oil Cooler	66	15	530451	GASKET	38	4
530451	GASKET	40	4	53167	SCREW (.312-18 x .880)	64	5
53338	VALVE ASSEMBLY Filter	56	25	53338	VALVE ASSEMBLY Filter	68	14
53728	SCREW (.375-16 x 4.75)	34	4	53728	SCREW (.375-16 x 4.75)	36	4

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54676	RETAINER Two Wire	20	23	54786	SCREW (.312-18 x 1.250)	56	26
54786	SCREW (.312-18 x 1.250)	68	15	547971	KEY	44	15
56720	WASHER (.330 x .750 x .060) Stainless Steel	62	8	56720	WASHER (.330 x .750 x .060) Stainless Steel	64	8
56743	SCREW (.375-24 x 3.125)	4	22	58640	SCREW (.375-16 x 1.25)	72	9
593621	IMPELLER	42	12	5943	CAMSHAFT	46	12
59501A1	SHAFT	42	18	59571	SPARK PLUG	20	30
61356	NUT (#10-32) Reduced Hex	14	15	62568	SCREW (#10-16 x .375)	76	10
62826A6	CABLE ASSEMBLY Ground (13.00 Inches) Black	74	11	63341	TEE NUT	62	12
63341	TEE NUT	64	12	64015	NUT (.250-20)	14	4
64015	NUT (.250-20)	14	11	64015	NUT (.250-20)	14	22
64015	NUT (.250-20)	64	19	657461	SCREW AND LOCKWASHER (.250-20 x .625)	62	22
66284A2	BASE ASSEMBLY	70	4	68101	SCREW (.375-16 x 1.375)	70	2
68102	LOCKWASHER (.750)	70	8	68219	NUT (#10-32) Stainless Steel	14	17
68219	NUT (#10-32) Stainless Steel	18	8	68219	NUT (#10-32) Stainless Steel	76	7
68402	PIN (.250 x 1.13)	64	15	69067	SCREW (.250-20 x 1.375)	76	2
72638	LIFTER	46	11	72640	PLUG Expansion (REAR CAMSHAFT)	46	9
72640	PLUG Expansion (REAR CAMSHAFT)	48	9	72647	GUARD	56	9
72785	SEAL	42	20	72821	RETAINER	20	22
72961	BEARING Ball	42	17	73275	SCREW (.312-18 x 2.88)	42	4
73668	J-CLIP	56	6	74036	FITTING Grease	52	5
74191	SCREW (.312-18 x 3.250)	42	10	75611	GASKET	44	21
76596	SCREW (.250-20 x 1.250)	14	24	76596	SCREW (.250-20 x 1.250)	74	10
772233	PAD	38	23	772233	PAD	40	22
79023A91	FUSE ASSEMBLY 90 Ampere	4	8	79091	FUSE 20 Ampere	18	13
79436	SCREW (.312-18 x 1.250) Stainless Steel	30	15	79550A1	BRACKET	70	1
79552	WASHER (.453 x .750 x .062) Stainless Steel	28	26	79552	WASHER (.453 x .750 x .062) Stainless Steel	30	27
79695	BOOT Insulator - Black	4	7	79989	NUT (#10-24) Stainless Steel	4	13
805059	FITTING	18	9	805062	O-RING (.530 x .082)	24	7
805063	O-RING (.301 x .070)	24	5	8052151	GASKET	42	3
805217A1	SENSOR ASSEMBLY	28	16	805217A1	SENSOR ASSEMBLY	30	17
805218T	SENSOR	18	17	805222A1	DISTRIBUTOR ASSEMBLY	20	1
805224A1	MOTOR ASSEMBLY IAC	32	7	805226A1	SENSOR ASSEMBLY TPS	32	10
805294	GROMMET	76	5	8053281	FITTING Elbow (90 Degree - .125)	18	4
8053432	SCREW (.375-16 x 4.33)	4	2	805357	STUD (.375-16 x 2.130)	70	2
805357	STUD (.375-16 x 2.130)	74	5	805364A1	DECAL SET Color Coding (COLOR CODE)	2	-
805367T	BRACKET	78	6	805383T	BRACKET Harness Mounting	18	3
805390	SCREW (.312-18 x 2.250)	28	10	805390	SCREW (.312-18 x 2.250)	30	10
805400	SCREW (#8-32 x .500) Stainless Steel	32	8	805400	SCREW (#8-32 x .500) Stainless Steel	32	11
805406	FILTER	24	14	805412	SEAL	28	18
805412	SEAL	30	19	805439T3	LID Electrical Box	14	29
805546A2	BRACKET Oil Cooler	38	22	805546A2	BRACKET Oil Cooler	40	21
805559	SCREW (.375-16 x .875) Stainless Steel	20	28	805562	NUT (#10-24)	14	26
805562	NUT (#10-24)	76	11	805592A1	CONNECTOR ASSEMBLY	18	15
805605A1	SWITCH ASSEMBLY	18	10	805615A2	THUMB SCREW ASSEMBLY	14	18
805625	CLIP Dipstick Tube	60	20	805703	FUSE 10 Ampere	14	27
805704	FUSE 15 Ampere	14	27	805727	CAP Rubber	36	12
805970	O-RING	24	25	806121	FITTING	68	12
80617370	HOSE	24	19	806193A13	RESERVOIR	78	1
80622142	HOSE ASSEMBLY (84.00 Inches Bulk) Return	66	13	80622216	HOSE	66	10
806232	O-RING (.239 x .064)	66	12	806235A1	HOUSING ASSEMBLY Thermostat	40	1
806250	STUD	56	4	806328	FITTING	68	3
806329T	ADAPTER Oil Filter	68	1	806608A1	PLUG KIT (.500-13) Royal Blue	24	9
806608A1	PLUG KIT (.500-13) Royal Blue	34	11	806608A1	PLUG KIT (.500-13) Royal Blue	36	8
806608A1	PLUG KIT (.500-13) Royal Blue	46	5	806608A1	PLUG KIT (.500-13) Royal Blue	48	5
806609	QUAD RING	24	10	806609	QUAD RING	34	12
806609	QUAD RING	36	9	806609	QUAD RING	46	6
806609	QUAD RING	48	6	806611T	MODULE Knock Control	14	3
806612T	SENSOR Knock	18	16	806637T	FLAME ARRESTOR	28	5
806637T	FLAME ARRESTOR	30	5	806640	GASKET	28	12
806640	GASKET	30	12	806653A1	FITTING ASSEMBLY (INLET)	32	1
806655	SEAL	32	2	806656A6	HARNESS ASSEMBLY Engine	10	-

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806673T	COIL Ignition	20	18	806703	STUD	28	6
806703	STUD	30	6	8067051	FITTING Dual	18	18
806706	SEAL	32	4	806720T7	ECM Engine Control Module	14	23
806762A1	VELCRO KIT	14	2	806871	GASKET	38	3
806871	GASKET	40	3	806871A96	GASKET SET Overhaul	28	-
806871A96	GASKET SET Overhaul	30	-	806871A96	GASKET SET Overhaul	34	-
806871A96	GASKET SET Overhaul	36	-	806871A96	GASKET SET Overhaul	38	-
806871A96	GASKET SET Overhaul	40	-	806871A96	GASKET SET Overhaul	44	-
806871A96	GASKET SET Overhaul	46	-	806871A96	GASKET SET Overhaul	48	-
806871A96	GASKET SET Overhaul	58	-	806898A1	THROTTLE BODY ASSEMBLY	32	5
806899	PLUG	32	6	806915	SHAFT	28	25
806915	SHAFT	30	26	806916T	PLATE	28	27
806916T	PLATE	30	28	806922	SLEEVE	38	6
806922	SLEEVE	40	6	806926A1	ELBOW KIT Drain	34	10
806926A1	ELBOW KIT Drain	36	7	806946	BOLT	28	20
806946	BOLT	30	21	806949	NUT (M8-1.5)	4	3
806954A1	ADAPTOR ASSEMBLY TBI	30	11	806964A3	STARTER MOTOR ASSEMBLY	4	1
806964A3	STARTER MOTOR ASSEMBLY	6	1	806981	SPACER	14	20
807057	RELAY Fuel Pump	14	28	807097T	CONNECTOR	28	22
807097T	CONNECTOR	30	23	807120	SCREW (#10-24 x 1.00)	28	17
807120	SCREW (#10-24 x 1.00)	30	18	807130A4	PIPE	72	6
807149	QUAD RING	42	9	807151A7	BODY AND COVER	42	2
807151A7	BODY AND COVER	42	8	807151A9	PUMP ASSEMBLY Sea Water	42	1
807166A1	SHUTTER ASSEMBLY Water	72	7	807167	GROMMET	72	8
807172	FILTER Fuel/Water Separator	26	7	8072522	THERMOSTAT 71°C (160°F)	38	5
8072522	THERMOSTAT 71°C (160°F)	40	5	807260A2	COVER KIT Flywheel	74	9
807292T	COOLER Power Steering Oil	38	21	807292T	COOLER Power Steering Oil	40	20
807315A1	MARINE LONG BLOCK ENGINE	46	-	807323A5	BOX ASSEMBLY Electrical Components	14	1
807356	SCREW (.312-18 x 2.680)	42	10	807447A1	LONGBLOCK ASSEMBLY	48	-
807459T	BRACKET	68	4	807486A1	ADAPTOR ASSEMBLY TBI	28	11
807650T2	ECM Engine Control Module	14	23	807653T	ALTERNATOR ASSEMBLY	4	10
807653T	ALTERNATOR ASSEMBLY	8	-	807661	HOSE	38	10
807685T	INSULATOR	24	2	807695T	PLATE	46	19
807695T	PLATE	48	25	807697	HOSE Thermostat Housing to Starboard Manifold	38	16
807697	HOSE Thermostat Housing to Starboard Manifold	40	16	807699A2	HARNESS ASSEMBLY Engine	12	-
807717	SCREW (.312-18 x .750)	28	15	807728T	PULLEY	66	4
807729T	PULLEY	56	14	807730T	PULLEY	56	17
807731T	PULLEY	42	21	807749T	BRACKET	42	24
807750T	BRACE	4	16	807751T	BRACE	66	5
8077551	BELT Serpentine	56	18	8077552	BELT Serpentine	56	18
807757T	PULLEY ASSEMBLY Idler - Black	4	29	807767T	BRACKET Idler Adjustment	4	24
807783A1	FITTING ASSEMBLY 90 Degree	24	4	807806T	INSULATOR Cap	26	9
807807T	INSULATOR Base	26	10	807914A1	ELBOW ASSEMBLY Exhaust (7 DEG.)	34	7
807918T	BRACKET Fuel Filter Base	26	11	807930T	INSULATOR Cover	24	23
807949A1	PUMP ASSEMBLY Fuel	24	3	807950A1	COOLER Fuel	24	8
807951T	BRACKET Fuel Cooler	24	1	807952A1	REGULATOR KIT Fuel Pressure	24	13
807953T	LINE ASSEMBLY Fuel	26	14	807954T	HOSE ASSEMBLY Fuel Regulator to Filter	26	15
807955T	LINE Fuel	24	24	807956T	INSULATOR Back	26	8
807958	FITTING (1/4-18)	26	6	807962A3	BRACKET ASSEMBLY Shift	62	1
807962A3	BRACKET ASSEMBLY Shift	64	1	807971	CONNECTOR Hose	24	20
807979T	BRACKET	24	11	807982	GASKET	28	13
808001A1	FITTING ASSEMBLY	24	6	808002A1	FITTING KIT	24	17
808003	CONNECTOR	26	5	808005	SCREW (.250-20 x .500)	24	21
808009A1	SWITCH ASSEMBLY	62	17	808023T	STRAP Bracket	78	5
808024A1	PLUG ASSEMBLY	32	3	808033	HOSE Molded	38	8
808033	HOSE Molded	40	8	8080441	HOSE Molded	40	10
80804762	HOSE (.2187 x .440)	24	27	808483	CAP	20	2
808484	ROTOR	20	4	808485	SHAFT ASSEMBLY Main	20	5
808486	SHIELD	20	7	808487	RETAINER	20	6
808488	PIN	20	12	808489	WASHER	20	14
808490	GEAR	20	15	808491	SCREW	20	3

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808547	O-RING	32	9	808624	CONNECTOR	78	3
808625	CAP Drive Lube Monitor Oil Bottle	78	2	809133	STATOR	8	12
809135	SPACER	8	4	809136	NUT	8	1
809137	LOCKWASHER	8	2	809138	BOLT	8	23
809139	FAN ASSEMBLY	8	5	809140	SPACER	8	6
809141	SCREW	8	27	809142	TERMINAL	8	28
809143	NUT	8	17	809144	COVER	8	30
809145	SET SCREW	8	31	809146	MOLD	8	16
809147	LEAD WIRE (RED)	8	33	809148	LEAD WIRE (BLACK)	8	32
809149	CAP	8	29	809150	ROTOR	8	11
809151	BRACKET ASSEMBLY	8	7	809152	RETAINER	8	10
809153	BEARING	8	9	809154	SCREW	8	8
809155	BRACKET ASSEMBLY	8	13	809156	O-RING	8	21
809157	NUT	8	20	809158	MOLD	8	19
809159	BOLT	8	22	809160	SET SCREW	8	15
809161	CONDENSER	8	18	809162	RECTIFIER	8	14
809163	REGULATOR ASSEMBLY	8	24	809164	BRUSH	8	25
809165	SPRING	8	26	809459	HOUSING	6	14
809463A1	SOLENOID KIT	6	17	80950097	PARTS MANUAL 5.7L/LX 2BBL and 4BBL TBI Alpha/Bravo	2	-
809825	RTV SILICONE (3 Ounce Tube) Metallic Blue (WHERE APPLICABLE)	46	-	809825	RTV SILICONE (3 Ounce Tube) Metallic Blue (WHERE APPLICABLE)	48	-
809892	BALANCER Harmonic	56	16	809907	PUMP ASSEMBLY Oil	60	1
809909	SCREEN Oil Pump Pick Up	60	3	809910	PAN Oil	60	9
809911	SCREW Oil Drain (M12 x 1.75)	60	12	809995	COVER Rocker	44	1
811637	MODULE	20	9	811638	SCREW	20	10
811639	COIL	20	8	811641	POLE PIECE	20	11
811658	CAMSHAFT	48	12	8116591	SPROCKET Camshaft	48	14
811662	RETAINER Lifter Guide	48	20	811663	RETAINER	48	23
811664	WASHER (.3125 Inch)	48	22	812776A34	DECAL SET	28	2
812776A34	DECAL SET	30	2	813995A1	GUIDE ASSEMBLY Spring	62	21
814001	PIN Clevis	62	15	8140021	STUD (.250 x 2.870)	62	2
814476	BUSHING	6	15	814806	WASHER (.344 x .688 x .065) Stainless Steel	42	11
815425	SENDER ASSEMBLY Oil Pressure	18	5	815504105	CLAMP Worm Gear (11-18 mm)	66	16
815504212	CLAMP Worm Gear	38	12	815504220	CLAMP Worm Gear	36	13
815504220	CLAMP Worm Gear	38	17	815504220	CLAMP Worm Gear	40	17
815504222	CLAMP Worm Gear (1.98 Diameter)	38	11	815504222	CLAMP Worm Gear (1.98 Diameter)	40	12
815504224	CLAMP Worm Gear	38	24	815504224	CLAMP Worm Gear	40	23
815504232	CLAMP Worm Gear (2.50 Diameter)	38	14	815504232	CLAMP Worm Gear (2.50 Diameter)	40	14
815504372	CLAMP Worm Gear	72	2	815504372	CLAMP Worm Gear	72	4
8161331	FITTING	26	2	816398	CLIP	70	3
8164	CONNECTING ROD	54	3	816492A6	ALARM KIT	18	11
816565	PLUG Cup (.468)	46	3	816565	PLUG Cup (.468)	48	3
816585	SCREW (.312-18 x .875)	38	25	816585	SCREW (.312-18 x .875)	40	24
816608A70	CABLE KIT Ignition (SPARK PLUGS & COIL)	20	26	816730	NUT (.250-20)	58	34
816900A5	ELBOW ASSEMBLY Exhaust	36	10	816900A9	ELBOW ASSEMBLY	36	10
817376T	HARNESS ASSEMBLY Distributor Module to Ignition Coil	20	17	817618	NUT (.437-20)	4	30
818380T	BUSHING	4	28	8183812	PINION STUD (.437-20) Stainless Steel	4	27
818400A1	ADAPTER	68	10	818465	BEARING SET 5 Pair (STANDARD)	52	1
818466	BEARING SET 5 Pair (.001 U.S.)	52	1	818467	BEARING SET 5 Pair (.010 U.S.)	52	1
818468	BEARING SET 5 Pair (.020 U.S.)	52	1	818832	GASKET	34	16
818832	GASKET	36	17	821738	STUD (3/8 x 8 In.) (3/8 X 8 IN.)	36	18
8232251	SERVICE MANUAL	2	-	834990	PULLEY	8	3
835005	COVER ASSEMBLY Timing	56	24	843108	WASHER (.330 x .560 x .060) Stainless Steel	30	16
848136	WASHER (.328 x .680 x .190)	46	17	848136	WASHER (.328 x .680 x .190)	48	17
850090	STUD (.437-14/.375-16 x 3.360)	60	7	850091	NUT (.375-16)	60	8
850095	VALVE Exhaust (STANDARD)	44	6	850096	VALVE Exhaust (.015 O.S.)	44	6
850097	PISTON ASSEMBLY (STANDARD)	54	1	850098	PISTON ASSEMBLY (.030 O.S.)	54	1
850399	PUMP ASSEMBLY Water	56	11	852368	SCREW (#10-24 x .750)	24	15
852936	SEAL (EXHAUST)	44	10	852939	BOLT (3/8-16 x 1.5 In.) (3/8-16 X 1-1/2 IN.)	56	2
852940	HOUSING ASSEMBLY With Studs Oil Seal (REAR)	56	28	852941	SEAL Oil (REAR)	56	30

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Part No.	Description	Pg.	Ref.no	Part No.	Description	Pg.	Ref.no
852955	REGULATOR KIT Fuel Pressure	32	12	852956A1	INJECTOR KIT	32	13
852957	GASKET KIT Overhaul	32	14	852958	SCREW KIT	32	15
85674	BEARING SET	46	10	85674	BEARING SET	48	10
85701	BEARING (PAIR - STANDARD)	54	6	85702	BEARING (PAIR - .001 U.S.)	54	6
85703	BEARING (PAIR - .002 U.S.)	54	6	85704	BEARING (PAIR - .010 U.S.)	54	6
85705	BEARING (PAIR - .020 U.S.)	54	6	85802	SCREW (.375-24 x Special)	54	4
860065A1	BRACKET KIT Oil Bottle	78	4	860069	NUT (.375-16)	24	26
860069	NUT (.375-16)	26	13	860077	SCREW (#6-32 x 1.00)	62	18
860088	BUSHING	46	4	860088	BUSHING	48	4
860089	HOSE Molded	38	9	860089	HOSE Molded	40	9
860102	STUD (.375-16 x 1.730)	4	21	860143A2	TUBE	60	18
860144	HOSE Thermostat Housing To Port Exhaust Manifold	38	15	860144	HOSE Thermostat Housing To Port Exhaust Manifold	40	15
860168970	OWNERS MANUAL	2	-	860171970	OWNERS MANUAL	2	-
860183A1	MARINE LONG BLOCK ENGINE	48	-	860207A1	HOSE ASSEMBLY Oil	68	8
860208	HOSE ASSEMBLY Oil	68	9	860231	GASKET	34	6
860231	GASKET	36	6	860233	GASKET	34	5
860233	GASKET	36	5	860256A1	HOUSING ASSEMBLY Thermostat	38	1
860370T	BRACKET Alternator/Power Steering	4	20	860451T	ADAPTER	68	10
861078T1	ECM Engine Control Module	14	23	86400	WASHER	28	3
86400	WASHER	30	3	86750	SCREW (.312-18 x .620)	20	19
87108	HOSE Molded	38	13	87108	HOSE Molded	40	13
87114A19	MANIFOLD ASSEMBLY Exhaust	34	1	87114A19	MANIFOLD ASSEMBLY Exhaust	36	1
88543A3	CABLE ASSEMBLY	76	8	89302	WASHER (.203 x .406 x .040)	24	16
89876A3	BASE ASSEMBLY Fuel Filter/Water Separator	26	1	89879	O-RING (.301 x .064)	66	11
89879	O-RING (.301 x .064)	66	14	90096A1	STUD ASSEMBLY (#10-32 x Special)	20	21
90517	NUT (M10)	66	9	905201	SPACER (.750 x .250)	66	8
90562	SEAL (1.254 x .312)	42	16	91034	SPACER (.380 x 1.00 x .530)	78	10
91892	GASKET	68	13	91964	WASHER	28	21
91964	WASHER	30	22	92152	SPACER (.27 x .75 x .38)	14	20
92152	SPACER (.27 x .75 x .38)	64	17	93320A3	RISER KIT Exhaust Elbow (3 In.)	34	13
93320A7	RISER KIT Exhaust (3.00 Inch)	36	14	93322A5	RISER KIT Exhaust (6.00 Inch)	36	14
93322A6	RISER KIT Exhaust Elbow (6 In.)	34	13	94288	QUAD RING	42	14
94330	NUT (.250-20) Brass	4	15	94330	NUT (.250-20) Brass	14	9
94576	WEAR PLATE (INNER)	42	13	94913A5	HOUSING ASSEMBLY Pump	42	15
94914	GASKET	42	7	94916	WEAR PLATE (OUTER)	42	6
95084A10	CABLE ASSEMBLY (5.00 Inches) Red	18	14	95084A9	CABLE ASSEMBLY (91.00 Inches) Red/Purple Strip	18	12
9520	FLYWHEEL	52	3	9521	CRANKSHAFT	52	14
95805	CAP	66	3	96054	SOLENOID ASSEMBLY Starter	14	5
96112	STUD (.250-28 x 2.00) Throttle Cable Anchor	62	11	96112	STUD (.250-28 x 2.00) Throttle Cable Anchor	64	11
96457	WASHER Phenolic (.27 x .81 x .062)	4	11	9718	CYLINDER HEAD ASSEMBLY	44	19
97257A1	SENDER ASSEMBLY Water Temperature	18	6	97350T1	PLATE	72	11
97477A3	STUD KIT	28	19	97477A3	STUD KIT	30	20
97520	STUD (.375 x 5.0)	36	18	97661	VALVE Intake-Standard Intake (STANDARD)	44	7
97662	VALVE Intake (.015 O.S.)	44	7	97664	SEAL (INTAKE)	44	9
97850	ELBOW 90 Degree Breather	28	8	97850	ELBOW 90 Degree Breather	30	8
97861	INSULATOR	14	12	98257	SCREW (.312-18 x .500)	68	5
98261	SCREW (.375-16 x .750)	4	17	98261	SCREW (.375-16 x .750)	4	25
98261	SCREW (.375-16 x .750)	46	22	98261	SCREW (.375-16 x .750)	48	28
98261	SCREW (.375-16 x .750)	68	6	98508	SCREW (.375-16 x 3.00)	38	7
986021	DEFLECTOR Oil	60	6	98794	SCREW (.375-16 x 1.00)	40	7
98794	SCREW (.375-16 x 1.00)	72	12	987981	STUD (.250-20/.250-28 x 2.120)	64	2
98828	SPACER	64	4	98869A11	ELECTRODE ASSEMBLY	76	1
98880	SPRING	62	7	98880	SPRING	64	7
99297A1	MOUNT ASSEMBLY Rubber	74	2	99322	SPACER	74	3
99347	SCREW (.312-18 x 3.75)	42	4	99948	PUSH ROD	44	5
F1669	NUT (#6-32)	62	20	F11100096	PIN Dowel (1/4 Diameter) (1/4 IN.)	52	2
NSS	NOT SOLD SEPARATE ARMATURE	6	2	NSS	NOT SOLD SEPARATE BRUSH HOLDER AND SPRING	6	3
NSS	NOT SOLD SEPARATE FRAME	6	4	NSS	NOT SOLD SEPARATE SCREW	6	5
NSS	NOT SOLD SEPARATE BOLT, THRU	6	6	NSS	NOT SOLD SEPARATE SHAFT AND GEAR	6	7

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NSS	NOT SOLD SEPARATE GASKET	6	8	NSS	NOT SOLD SEPARATE GEAR	6	9
NSS	NOT SOLD SEPARATE DRIVE	6	10	NSS	NOT SOLD SEPARATE COLLAR, Thrust	6	13
NSS	NOT SOLD SEPARATE GROMMET	6	16	NSS	NOT SOLD SEPARATE LEVER	6	18
NSS	NOT SOLD SEPARATE SCREW	6	19	NSS	NOT SOLD SEPARATE CYLINDER BLOCK ASSEMBLY	46	1
NSS	NOT SOLD SEPARATE	48	1	NSS	NOT SOLD SEPARATE STUD (GM#10229247)	56	8