

Parts Manual

Cat.# 90-884715003

Revised 09-11-2020

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Service and Support Material

Service and Support Material

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0090	884715003	PARTS MANUAL 5.0L / 5.7L Sterndrive		1	
-	0090	860171060	OPERATION MANUAL 4.3/5.0/5.7L	[1A299999] & Below	1	
-	0090	899883319	OPERATION MANUAL 4.3/5.0/5.7 TKS, English	[1A300000] THRU [1A603888]	1	
-	0090	879288270	OPERATION MANUAL 4.3/5.0/5.7L TKS	[1A603889] THRU [1A607644]	1	
-	0090	879288291	OPERATION MANUAL 4.3/5.0/5.7L TKS	[1A607645] THRU [1A611927]	1	
-	0090	879288312	OPERATION MANUAL 4.3/5.0/5.7L TKS	[1A611928] & Up	1	
-	0090	860172064	INSTALLATION MANUAL 4.3/5.0/5.7 TKS		1	
-	0090	864260001	SERVICE MANUAL		1	
-	0090	864260020	SERVICE MANUAL Supplement #37		1	
-	0090	866202	SERVICE MANUAL Turn Key Start Supplement		1	
-	0000	864651A01	Longblock Assembly	(5.0L)	1	[1]
-	0000	864652A01	Longblock Assembly	(5.7L)	1	[2]
-	0033	862029	SPARK PLUG (AC MR43LTS)		8	
-	0027	861246A05	GASKET SET Engine Overhaul		1	
-	0037	8M2009753	DECAL Carburetor Cover	(5.0L)	1	
-	0037	8M2009752	DECAL Carburetor Cover	(5.7L)	1	
-	0037	865897	DECAL Color Code	(5.0L / 5.7L) [1A299999] & Below	1	
-	0037	864225	DECAL Belt Route	(Alpha - RWC - With Power Steering)	1	
-	0037	864226	DECAL Belt Route	(Alpha, FWC, With Power Steering)(Bravo, With Power Steering)	1	
-	0037	864228	DECAL Belt Route	(Alpha - RWC - Compact Hydraulic Steering)	1	
-	0037	865863	DECAL Belt Route	(Alpha, FWC, Compact Hydraulic Steering)(Bravo, Compact Hydraulic Steering)	1	
-	0035	866340Q02	FILTER Oil - Quicksilver Brand		1	[3]
-	0035	866340K01	FILTER Oil - Mercury Brand		1	[3]
-	0035	802893Q	FILTER Fuel/Water Separating - Quicksilver Brand		1	[4]
-	0035	802893T	FILTER Fuel/Water Separating - Mercury Brand		1	[4]
-	0092	877770K1	COOLANT MPP, 1 Gallon		1	[5]
-	0092	802837Q1	OIL Quarts @ 12	(Quicksilver Brand)	1	[6]
-	0092	858048K01	25W40 SD/IB OIL MPP, 1 Quart		1	[7]
-	0092	858049Q01	25W40 SD/IB OIL 1 Gallon		1	[8]
-	0092	802839A1	OIL Gallons @ 6 - Mercury Brand		1	[9]

Service and Support Material

Service and Support Material

PART NOTES:

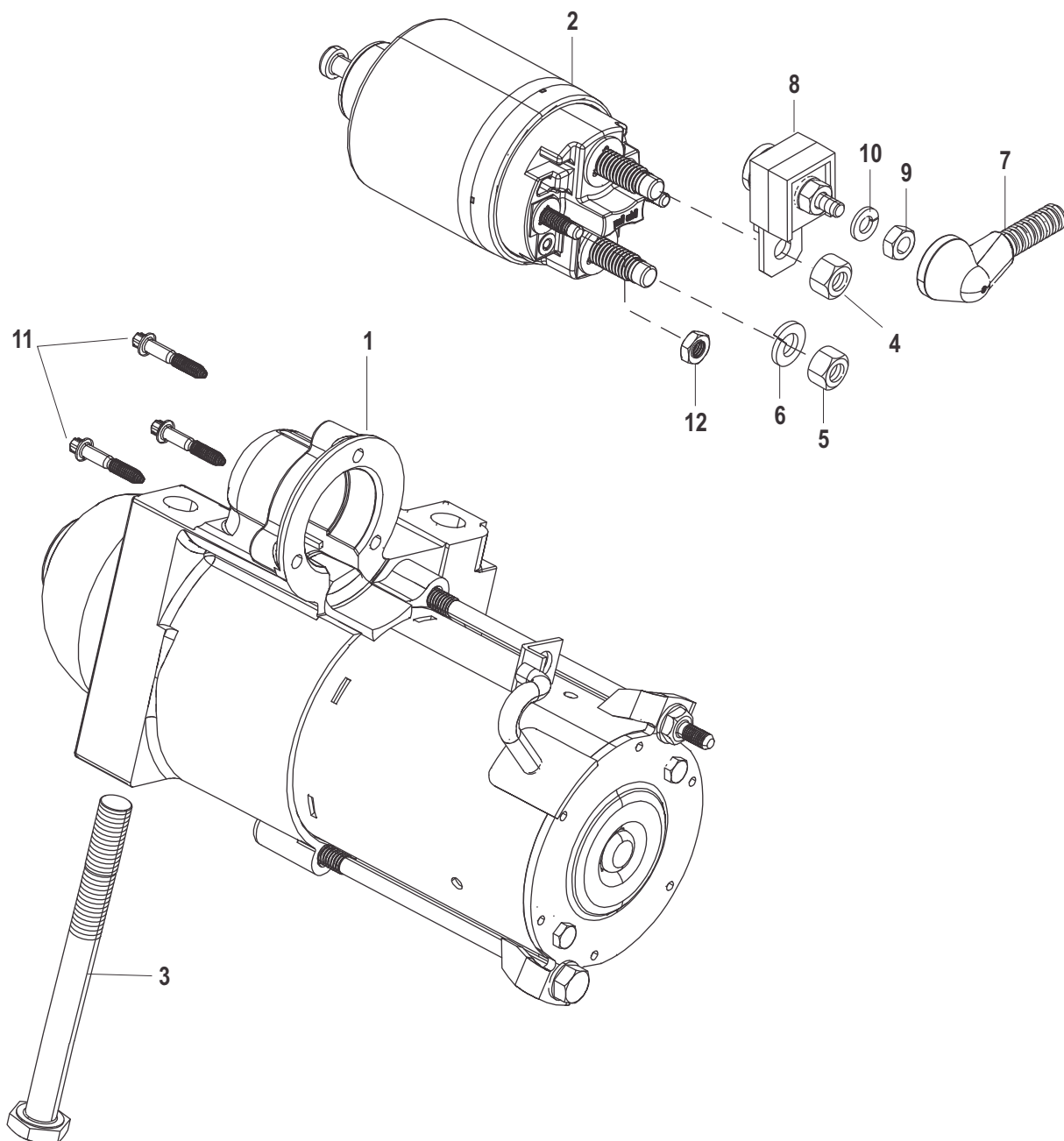
- [1] - Alternate part numbers:
861447R 5Reman
864651A01QS
- [2] - Alternate part numbers:
807449R01Reman Plat.
807449R 5Reman
807449R50Reman Int'l
864652A01QS
- [3] - Alternate part numbers:
866340K01MPP
866340Q02Service Part
866340Q03QS
- [4] - Alternate part numbers:
802893QQS
802893TMPP
807172Service Part
- [5] - Alternate part numbers:
877770K 1MPP
877770Q 1QS
- [6] - Alternate part numbers:
802837A 1MPP
802837Q 1QS
- [7] - Alternate part numbers:
858048K01MPP
858048KC1MPP Canada
858048Q01QS
858048QB1QS Belgium
858048QC1QS Canada
8M0059252QS
8M0059253MPP

Service and Support Material

Service and Support Material

- [8] - Alternate part numbers:
 - 858049K01MPP
 - 858049KC1MPP Canada
 - 858049Q01QS
 - 858049QB1QS Belgium
 - 858049QC1QS Canada
 - 8M0061422MPP Spanish
- [9] - Alternate part numbers:
 - 802839A 1MPP
 - 802839Q 1QS

Starter Motor



9798

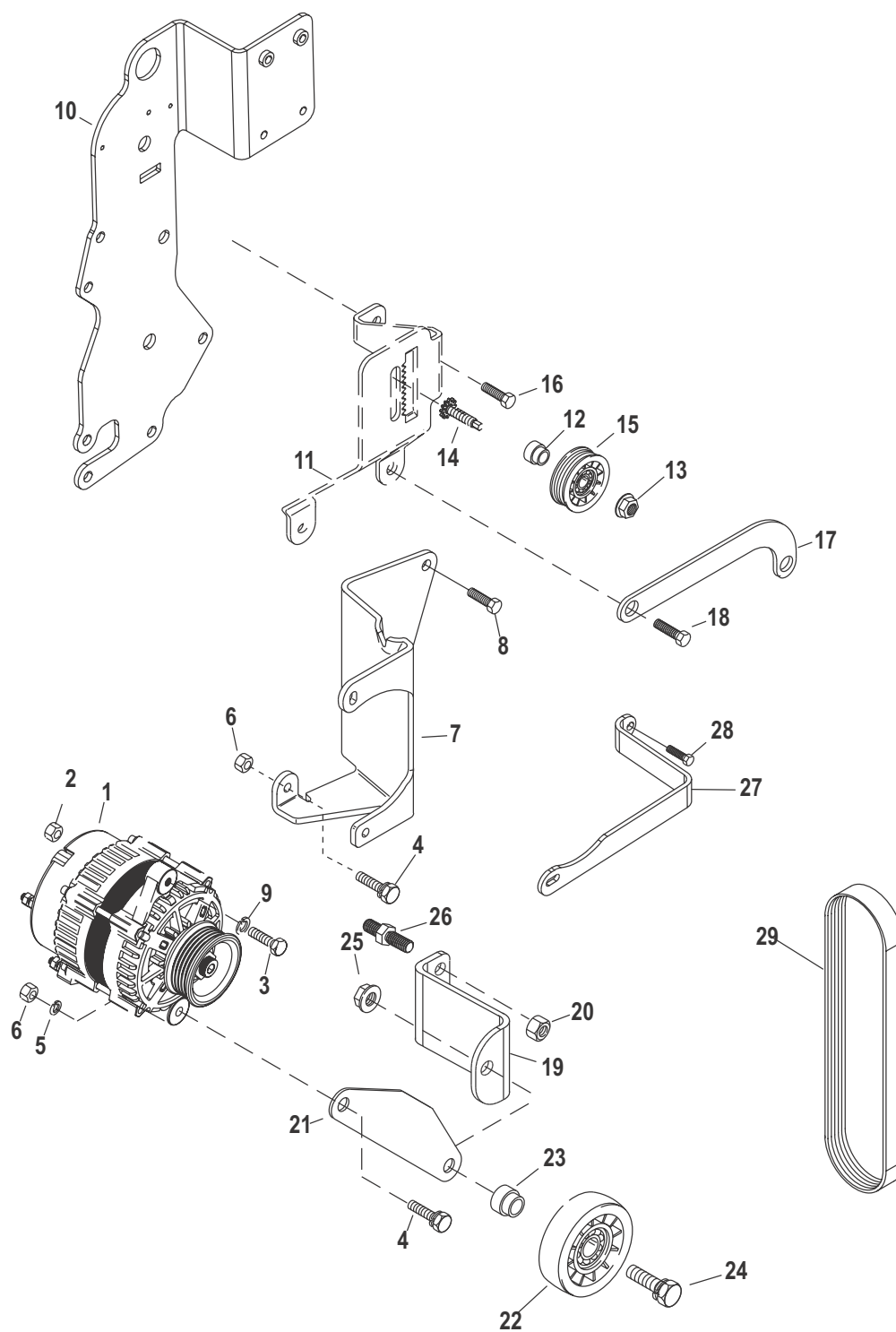
Starter Motor

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0050	863007A1	STARTER MOTOR ASSEMBLY		1	[1]
2	0000	809463A1	SOLENOID KIT Starter		1	
3	0010	8053432	SCREW (.375-16 x 4.33)		2	
4	0011	806949	NUT (M8-1.5)		1	
5	0011	806949	NUT (M8-1.5)		1	
6	0013	26996	LOCKWASHER (#10) Stainless Steel		1	
7	0085	79695	BOOT Insulator - Black		1	
8	0088	79023A91	FUSE ASSEMBLY 90 Ampere		1	
9	0011	8267119	NUT (.250-28)		1	
10	0013	400247	LOCKWASHER (M8)		1	
11		NSS	NOT SOLD SEPARATE Thru Bolt		3	
12	0011	400211	NUT (M5) Stainless Steel		2	

PART NOTES:

- [1] - Alternate part numbers:
- 863007A 1QS
- 863007R01Reman

Alternator and Brackets



2184

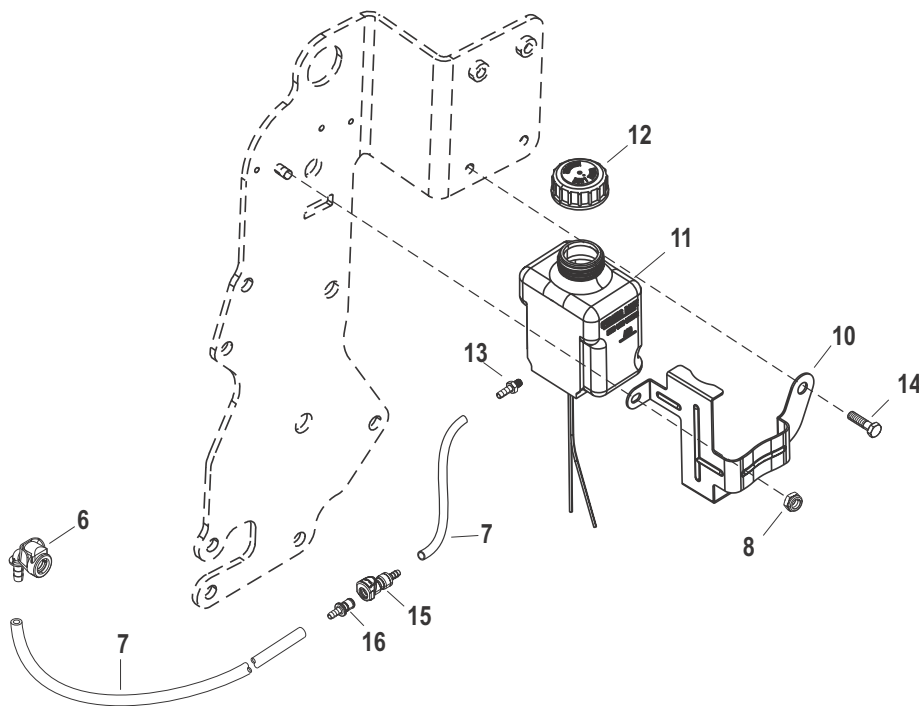
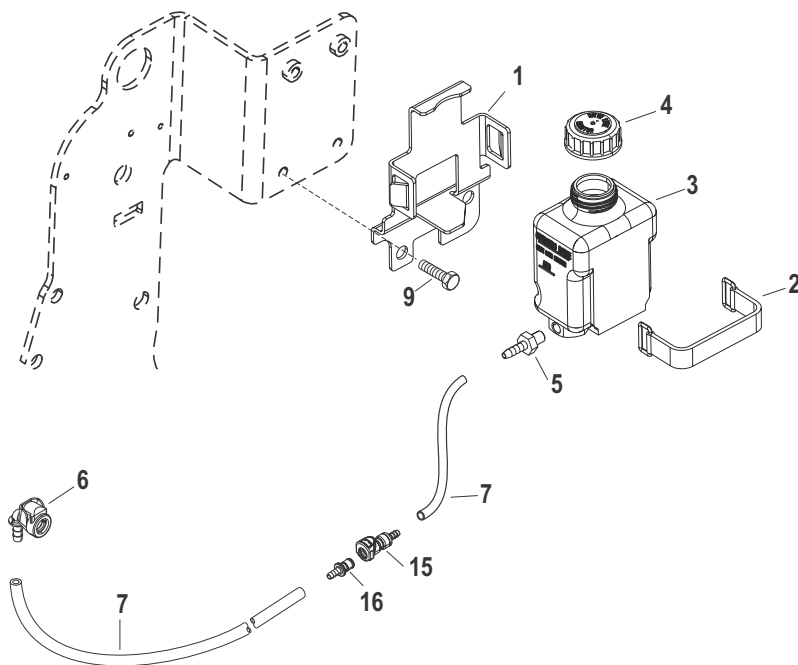
Alternator and Brackets

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	863077T	ALTERNATOR ASSEMBLY Black 65 Amp With 50mm Pulley	(Non Serviceable)	1	[1]
2	0011	400212	NUT (M6) Stainless Steel		2	
3	0010	40001134	SCREW (M8 x 25)		1	
4	0010	828213	SCREW (.312-18 x 1.500) Hex Flange		2	
5	0012	57792	WASHER		2	
6	0011	859119	NUT (.312-18)		2	
7	0000	863211T01	BRACKET Alternator Mounting		1	
8	0010	98261	SCREW (.375-16 x .750)		2	
9	0012	20084	WASHER (.328 x .562 x .062)		1	
10	0000	865188T01	BRACKET		1	
11	0000	862083T	BRACKET Idler Adjusting		1	
12	0000	865193	BUSHING		1	
13	0011	859135	NUT (.437-20) Brass/Nickel Plated		1	
14	0043	8183812	PINION STUD (.437-20) Stainless Steel		1	
15	0000	864625T	PULLEY 4.25 Inch Diameter	(Power Steering)	1	
15	0000	807757T	PULLEY ASSEMBLY Idler - Black 3 Inch Diameter	(Compact Hydraulic Steering)	1	
16	0010	34353	SCREW (.375-16 x 1.00)		2	
17	0000	862082T	BRACE Power Steering Brace		1	
18	0010	40001188	SCREW (M10 x 20)		1	
19	0000	862084T	BRACKET Idler	(Bravo)	1	
20	0011	32219	NUT (.375-16)	(Bravo)	2	
21	0000	862085T	BRACE Idler Bracket	(Bravo)	1	
22	0000	865598	PULLEY	(Bravo)	1	
23	0000	865193	BUSHING	(Bravo)	1	
24	0010	56393	SCREW (.437-20 x 1.75)	(Bravo)	1	
25	0011	859135	NUT (.437-20) Brass/Nickel Plated	(Bravo)	1	
26	0016	860102	STUD (.375-16 x 1.730)	(Bravo)	2	
27	0000	862778	BRACKET Alternator Brace	(Alpha)	1	
28	0010	34353	SCREW (.375-16 x 1.00)	(Alpha)	1	
29	0057	865615004	BELT	(Alpha)(Power Steering)	1	
29	0057	865615009	BELT	(Alpha)(CHS and Non Power Steering)	1	
29	0057	865615003	BELT	(Bravo)(Power Steering)	1	
29	0057	865615008	BELT	(Bravo)(CHS and Non Power Steering)	1	

PART NOTES:

- [1] - Alternate part numbers:
863077R01Reman
863077TQS

Gear Lube Monitor

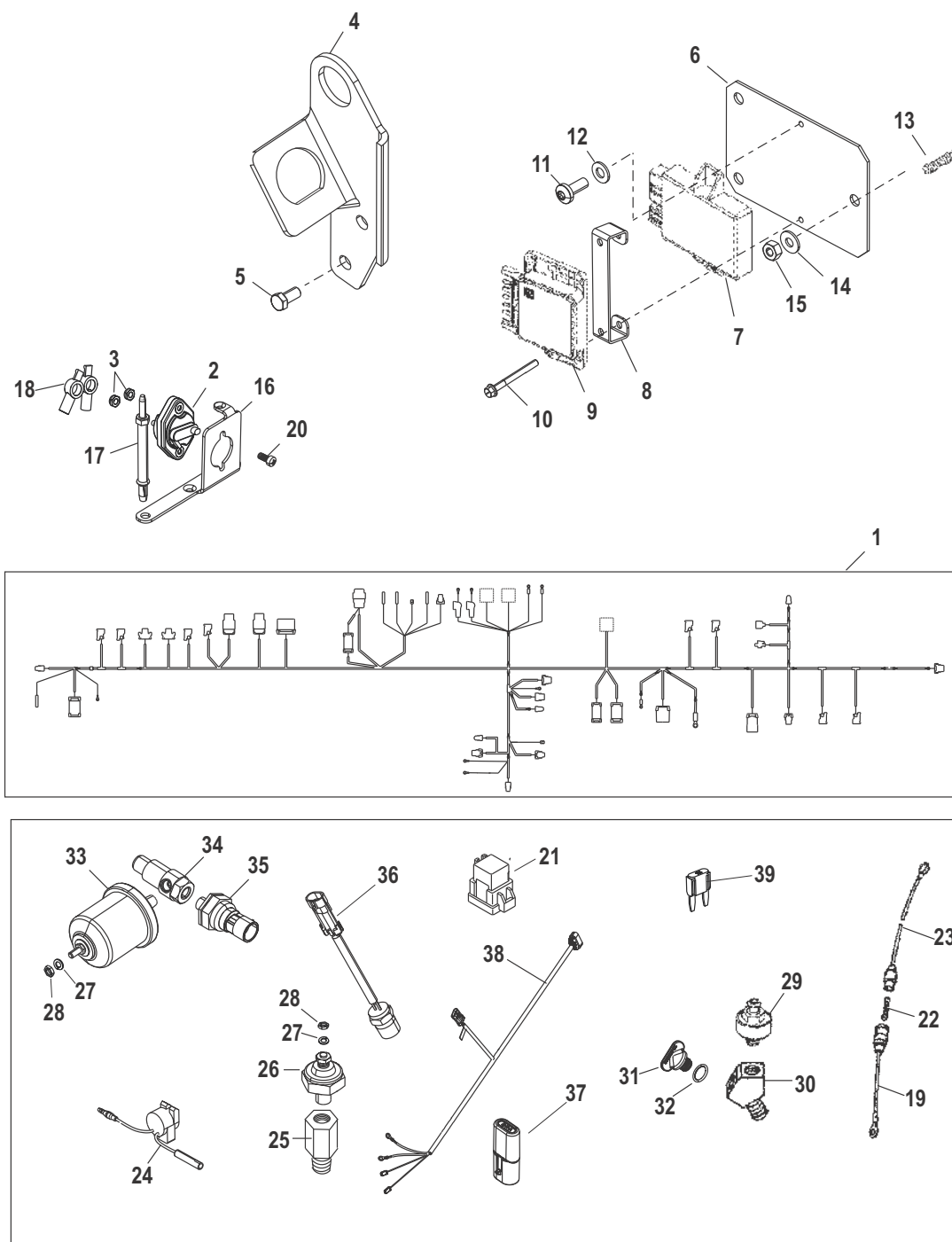


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Gear Lube Monitor

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	860065A1	BRACKET KIT Lube Monitor Reservoir	(Closed Cooling)	1	
2	0000	808023T	STRAP Reservoir Retainer		1	
3	0000	806193A46	LUBE BOTTLE Lube Monitor	(Closed Cooling)	1	
4	0036	8067271	CAP Drive Lube Monitor Lube Reservoir		1	
5	0022	808624	CONNECTOR Lube Reservoir		1	
6	0022	861163	QUICK CONNECTOR (90 Degree) To Transom		1	
7	0032	1940971	HOSE (54.00 Inches Bulk)		1	
8	0011	8267098	NUT (.250-20) Stainless Steel		1	
9	0010	98261	SCREW (.375-16 x .750)		2	
10	0000	865175T	BRACKET Lube Monitor Reservoir	(Standard Cooling)	1	
11	0000	806193A47	RESERVOIR Lube Monitor	(Standard Cooling)	1	
12	0036	8067271	CAP Drive Lube Monitor Lube Reservoir		1	
13	0022	85439001	CONNECTOR Male Lube Reservoir		1	
14	0010	828552	SCREW (.375-16 x .500)		1	
15	0022	865379	FITTING Female		1	
16	0022	865191	FITTING Male		1	

Electrical Components

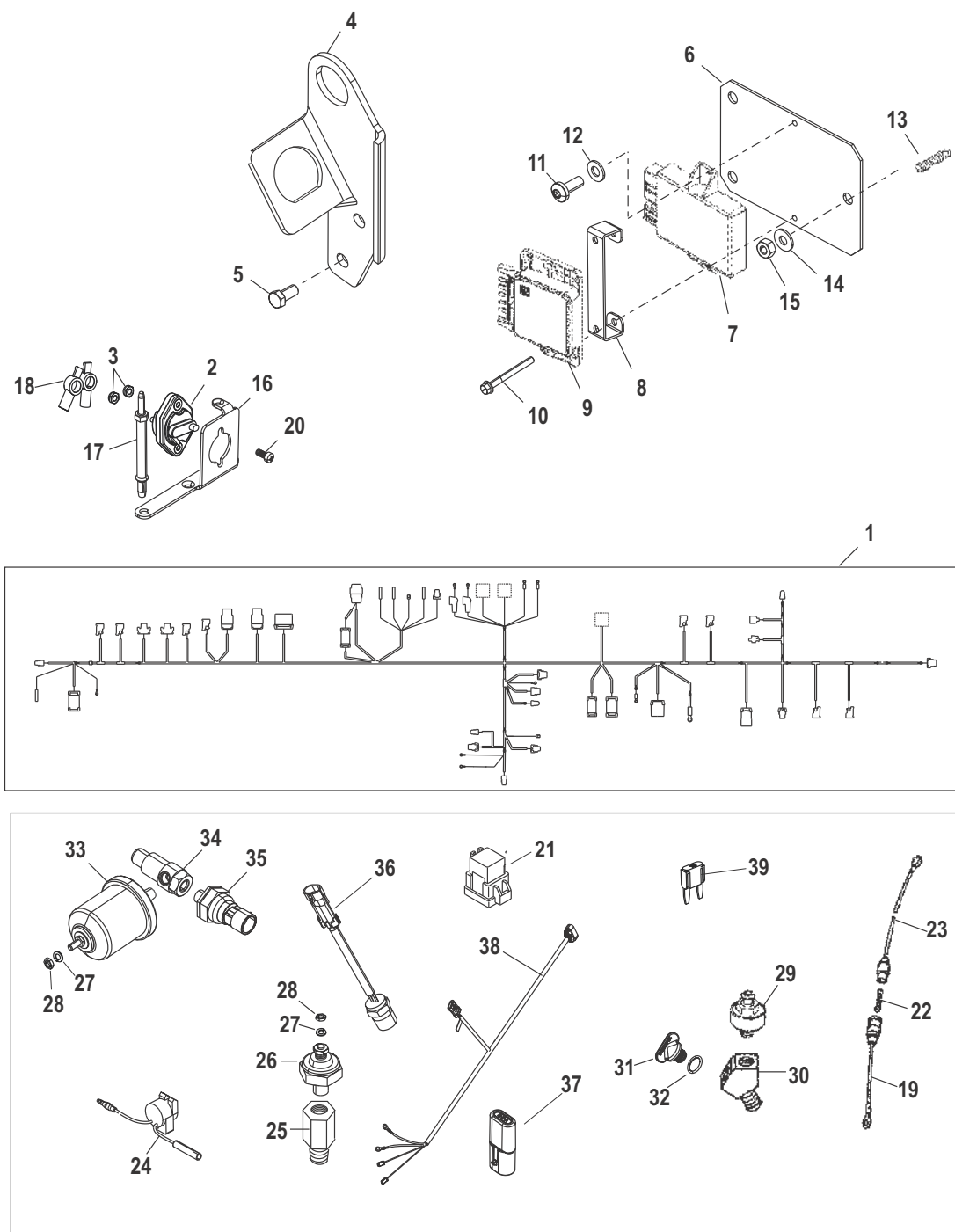


23075

Electrical Components

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0084	862575T05	HARNESS ASSEMBLY	(5.0L Bravo/5.7L Alpha and Bravo)	1	
1	0084	862163T05	HARNESS ASSEMBLY	(5.0L Alpha)	1	
2	0088	865827T	BREAKER Circuit - 50 Ampere		1	
3	0011	826709106	NUT (#10-32) Stainless Steel		2	
4	0000	899719T02	BRACKET Harness Mounting/Lifting Eye		1	
5	0010	98261	SCREW (.375-16 x .750)		2	
6	0000	861516	BRACKET		1	
7	0000	861459T1	ICM MODULE Ignition Control Module	(5.0L Alpha)	1	
7	0000	861460T1	ICM MODULE Ignition Control Module	(5.0L Bravo)	1	
7	0000	861253T1	ICM MODULE Ignition Control Module	(5.7L Alpha)	1	
7	0000	861254T1	ICM MODULE Ignition Control Module	(5.7L Bravo)	1	
8	0000	861517	BRACKET	(5.0L Bravo)(5.7L Alpha/Bravo)	1	
9	0000	806611T	MODULE Knock Control	(5.0L Bravo)(5.7L Alpha/Bravo)	1	
10	0010	41408	SCREW (#10-32 x 1.50)	(5.0L Bravo)(5.7L Alpha/Bravo)	2	
11	0010	861520	SCREW (#10-32 x .500)	(5.0 L Alpha)	2	
12	0012	89302	WASHER (.203 x .406 x .040)	(5.0 L Alpha)	2	
13	0010	24323	SET SCREW (.250-20 x 1.25)		3	
14	0012	35462	WASHER (.2656 x .625 x .0625) Stainless Steel		3	
15	0011	64015	NUT (.250-20)		3	
16	0000	899719T01	BRACKET		1	
17	0016	805459	STUD Mercathode Mounting	(Bravo)	1	
18	0085	89919	BOOT Insulator - Black		2	
19	0084	95084A9	CABLE ASSEMBLY (91.00 Inches) Red/Purple Strip	(Bravo)	1	
20	0010	830861	SCREW (#8-32 x .625)		2	
21	0000	882751	RELAY		1	
22	0088	79091	FUSE 20 Ampere	(Bravo)	1	
23	0084	95084A10	CABLE ASSEMBLY (5.00 Inches) Red	(Bravo)	1	
24	0000	816492A6	ALARM KIT		1	
25	0022	32974	FITTING (.125-27) Adaptor		1	
26	0087	805605A1	SWITCH ASSEMBLY		1	
27	0013	26996	LOCKWASHER (#10) Stainless Steel		2	
28	0011	68219	NUT (#10-32) Stainless Steel		2	
29	0000	806612T	SENSOR Knock		1	
30	0022	8067051	FITTING Dual		1	
31	0022	806608A1	PLUG KIT (.500-13) Royal Blue	(5.0L Alpha)	1	[1]
32	0025	62706	O-RING (.426 x .070)	(5.0L Alpha)	1	
33	0000	815425T	SENDER ASSEMBLY		1	

Electrical Components



23075

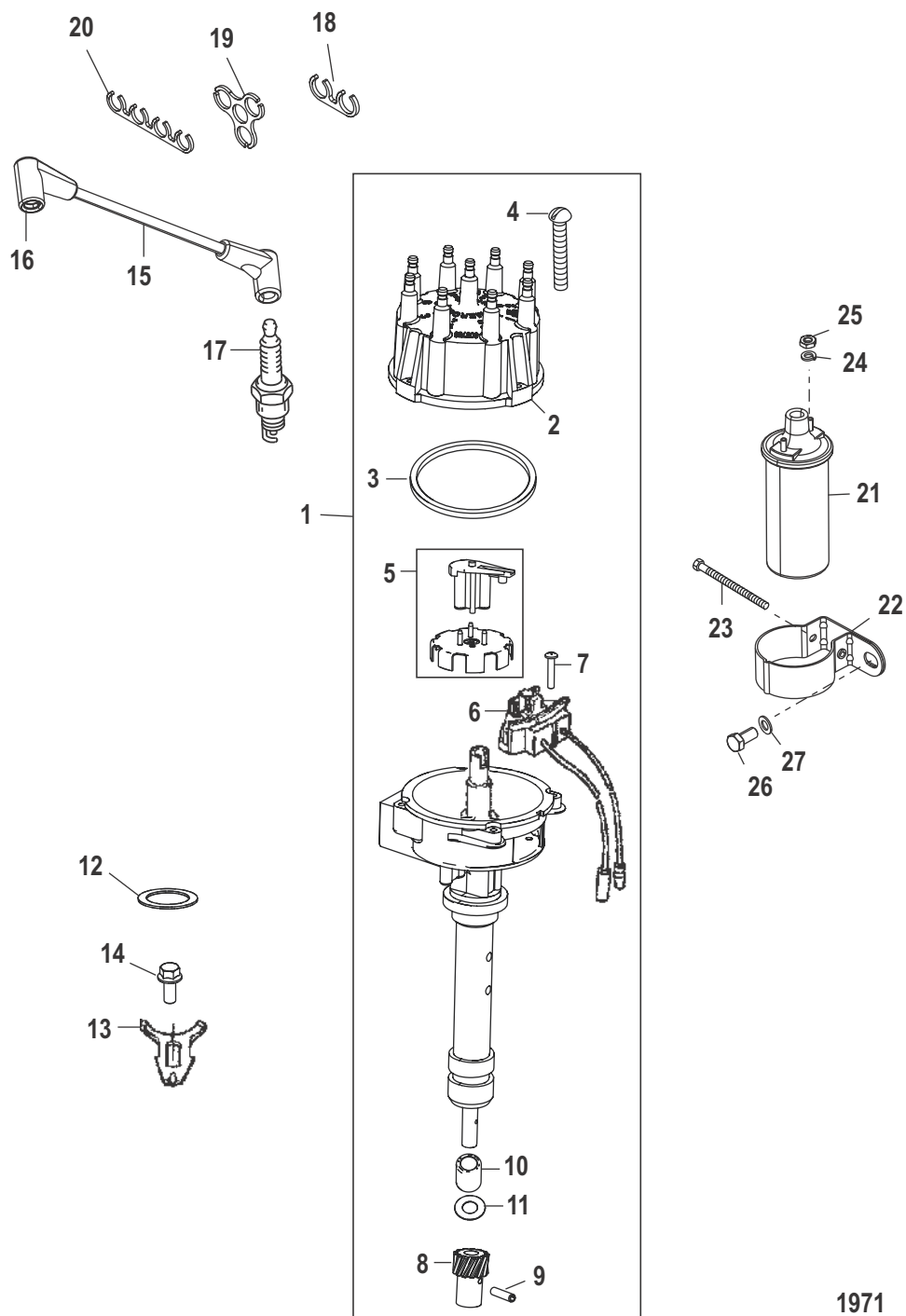
Electrical Components

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
33	0000	37293T	SENDER ASSEMBLY	(Dual Station)	OPT	
34	0022	864669	FITTING		1	
35	0087	864252	SWITCH Oil Pressure		1	
36	0087	866089	THERMAL SWITCH (Normally Open 130-110 degrees) Turn Key Start		1	
37	0083	865913A01	DIODE ASSEMBLY		1	
38	0084	866727T01	HARNESS ASSEMBLY Transom		1	
39	0088	83296915	FUSE Mini - Blue - 15 Ampere		1	
39	0088	83296920	FUSE Mini - Yellow - 20 Ampere		1	

PART NOTES:

- [1] - Alternate part numbers:
806608A 1Service Part
806608Q01QS

Distributor and Ignition Components



1971

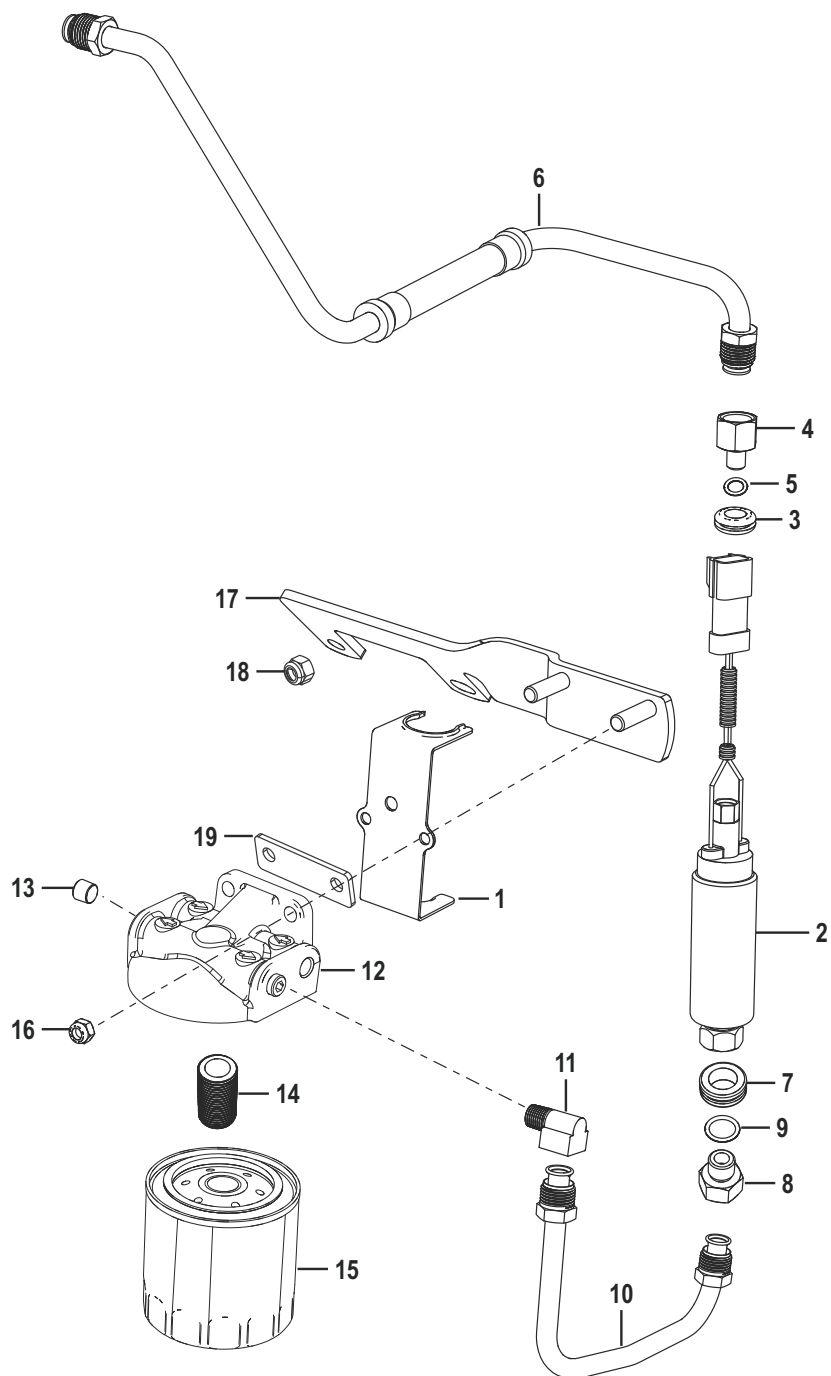
Distributor and Ignition Components

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	805185A36	DISTRIBUTOR ASSEMBLY		1	
2	0000	805759T1	CAP Distributor		1	[1]
3	0027	805760	GASKET		1	
4	0010	90926	SCREW (#10-32 x .810)		4	
5	0000	13524T1	WHEEL ASSEMBLY		1	[2]
6	0087	892150A02	SENSOR ASSEMBLY		1	
7	0010	66686	SCREW (#10-32 x 1.00)		1	
7	0010	72202	SCREW (#10-32 x 1.25)		1	
8	0043	818807	GEAR		1	
9	0017	47617	PIN		1	
10	0023	90915	BUSHING		2	
11	0012	90931	THRUST WASHER		1	
12	0027	344863	GASKET		1	[3]
13	0054	88731	CLAMP		1	
14	0010	805559	SCREW (.375-16 x .875) Stainless Steel		1	
15	0084	863656A05	CABLE KIT Ignition -Plug & Coil Wires (Blue)		1	
16	0085	63709A1	BOOT/TERMINAL KIT		8	
17	0033	816336	SPARK PLUG		8	
18	0000	54676	RETAINER Two Wire		2	
19	0000	32783	RETAINER Three Wire		2	
20	0000	32784	RETAINER Four Wire		2	
21	0392	805570A2	COIL KIT		1	
22	0000	65970T1	BRACKET		1	
23	0010	41408	SCREW (#10-32 x 1.50)		1	
24	0013	26996	LOCKWASHER (#10) Stainless Steel		2	
25	0011	68219	NUT (#10-32) Stainless Steel		2	
26	0010	98261	SCREW (.375-16 x .750)		1	
27	0012	20553	WASHER (.406 x .734 x .063)		1	

PART NOTES:

- [1] - Alternate part numbers:
805759Q 3Kit
805759T 1QS
805759T 3MPP Kit
- [2] - Alternate part numbers:
13524T 1Service Part
805759Q 3QS Kit
805759T 3MPP Kit
- [3] - Component of Engine Overhaul Gasket Set 861246A05

Fuel Filter and Fuel Pump



1913

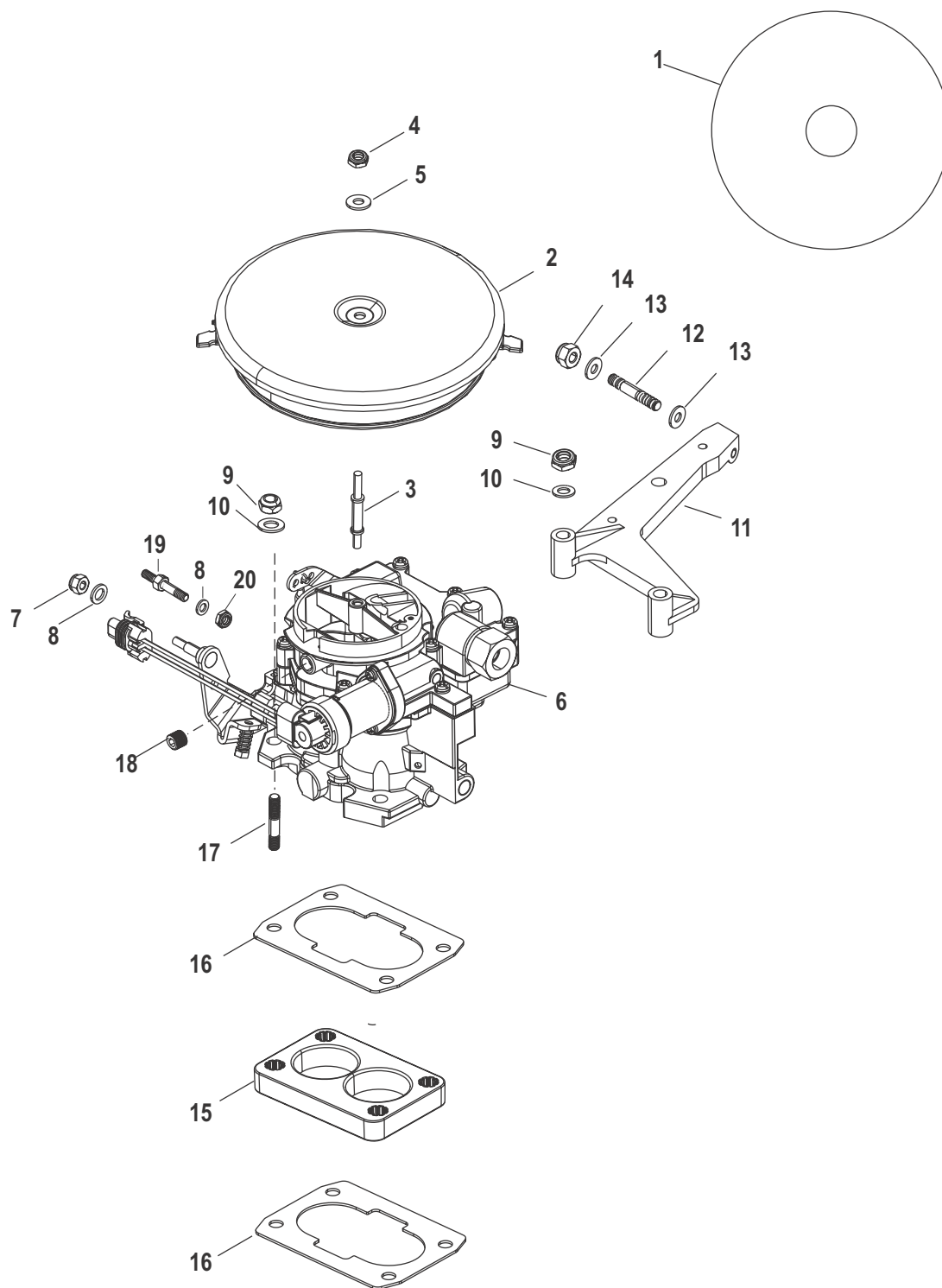
Fuel Filter and Fuel Pump

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	861319	BRACKET Fuel Pump		1	
2	0000	861155A3	PUMP ASSEMBLY Fuel		1	
3	0025	817491	GROMMET (.56 Inside Diameter)		1	
4	0022	805027A1	FITTING ASSEMBLY		1	
5	0025	805063	O-RING (.301 x .070)		1	
6	0032	8612471	LINE Fuel	[1A607644] & Below	1	
6	0032	8M0046001	LINE Fuel	[1A607645] & Up	1	
7	0025	13467	GROMMET (.88 Inside Diameter)		1	
8	0022	805026A1	FITTING		1	
9	0025	805062	O-RING (.530 x .082)		1	
10	0032	861250	LINE ASSEMBLY Fuel		1	
11	0022	93385	FITTING (90 Degree)		1	
12	0000	89876A3	BASE ASSEMBLY Fuel Filter/Water Seperator		1	
13	0022	32561	PLUG Pipe - Allen Head (.250-18)		3	
14	0022	816133	FITTING		1	
15	0035	802893Q	FILTER Fuel/Water Separating - Quicksilver Brand		1	[1]
16	0011	29250	NUT (.312-24)		2	
17	0000	807918T	BRACKET Fuel Filter Base		1	
18	0011	860069	NUT (.375-16)		2	
19	0000	88641	INSULATOR		1	

PART NOTES:

- [1] - Alternate part numbers:
- 802893QQS
 - 802893TMPP
 - 807172Service Part

Carburetor and Throttle Linkage



34058

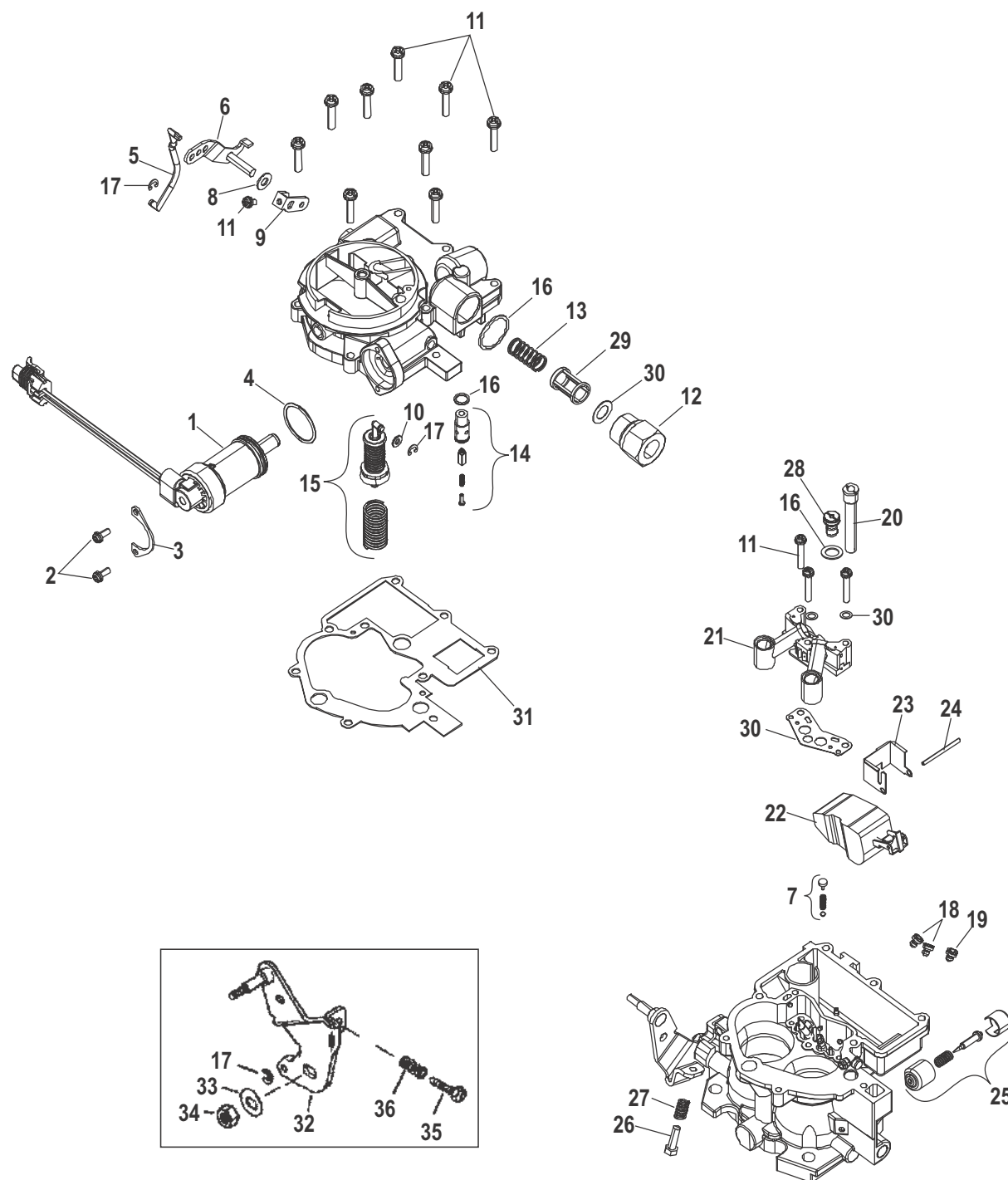
Carburetor and Throttle Linkage

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0037	8M2009753	DECAL Carburetor Cover	(5.0L)	1	
1	0037	8M2009752	DECAL Carburetor Cover	(5.7L)	1	
2	0000	863200	FLAME ARRESTOR		1	
3	0016	805295	STUD (.250-20/.250-28 x Special)		1	
4	0011	8267139	NUT (.250-28)		1	
5	0012	86400	WASHER		1	
6	3310	866142A03	CARBURETOR	(5.0L)	1	
6	3310	866143A03	CARBURETOR	(5.7L)	1	
7	0011	8267089	NUT (.250-28)		1	
8	0012	29245	WASHER (.281 x .500 x .060) Stainless Steel		2	
9	0011	862902	NUT (.312-24)		4	
10	0012	20084	WASHER (.328 x .562 x .062)		2	
10	0012	26825	WASHER (.328 x .750 x .06)		2	
11	0000	805489T	BRACKET		1	
12	0016	38525	STUD		1	
13	0012	24664	WASHER (M4 x 20)		2	
14	0011	8267139	NUT (.250-28)		1	
15	0000	807726A2	ADAPTER		1	
16	0027	866027	GASKET		2	[1]
17	0016	807849	STUD (.312-18/.312-24 x 3.380)		2	
17	0016	65868	STUD (.312-18/.312-24 x 2.120)		2	
18	0022	56800	PLUG Pipe (.0625-27)		1	
19	0016	96112	STUD (.250-28 x 2.00)		1	
20	0011	8267139	NUT (.250-28)		1	

PART NOTES:

[1] - Component of Engine Overhaul Gasket Set 861246A05

Carburetor

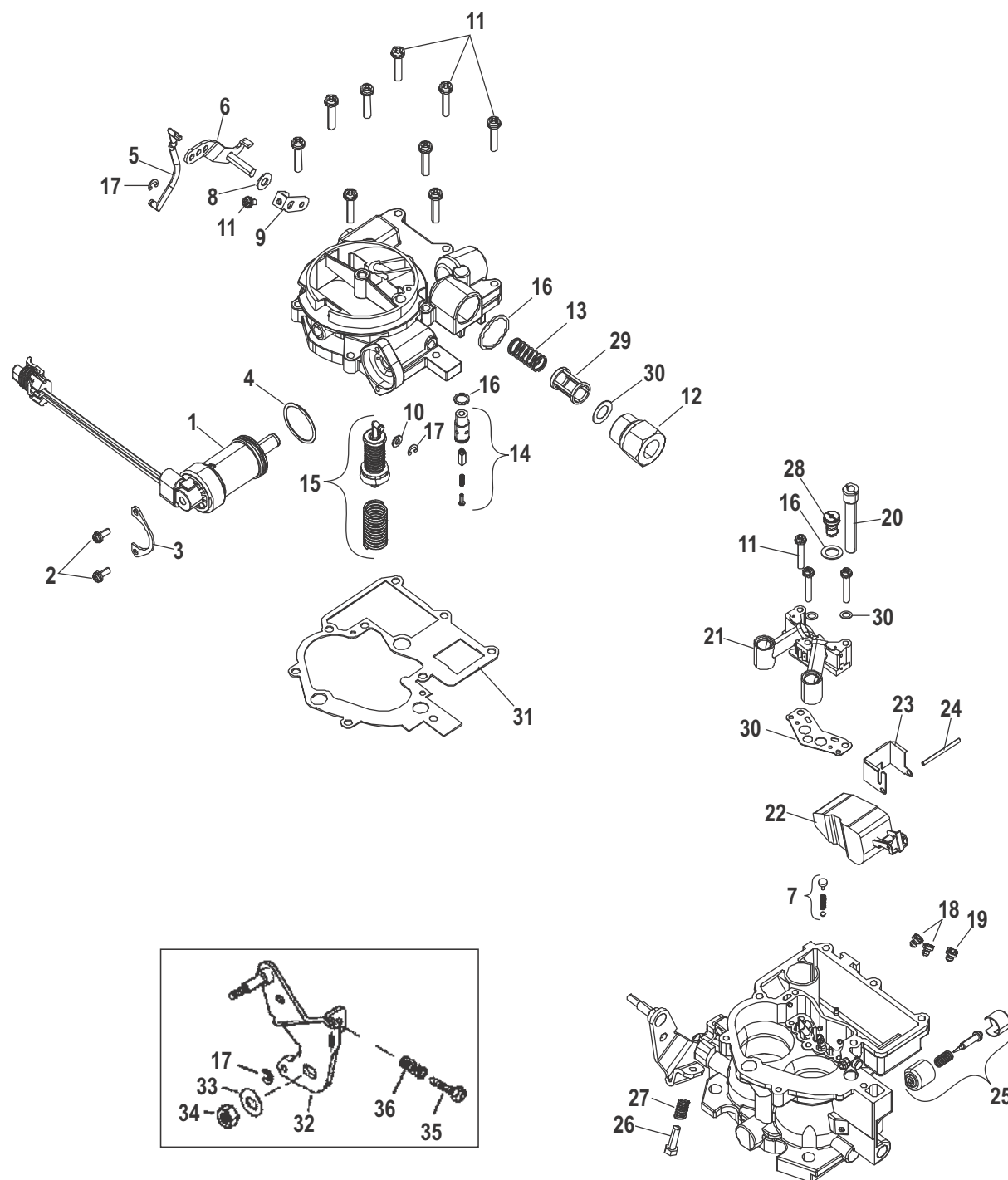


11540

Carburetor

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	3310	866142A03	CARBURETOR	(5.0L)	1	
-	3310	866143A03	CARBURETOR	(5.7L)	1	
1	3310	866148	MODULE Enrichment		1	
2	0010	866288	SCREW		2	
3	3310	866289	RETAINER		1	
4	0025	898836	O-RING Brown		1	
5	3302	8109201	ROD		1	
6	3302	8237251	LEVER		1	
7	3302	809520	CHECK BALL KIT		1	
8	3302	810919	WASHER		2	
9	3302	810916	ARM		1	
10	3302	810919	WASHER		1	
11	3310	866294	SCREW KIT		1	
12	3302	879194018	CONNECTOR		1	
13	3302	9032	SPRING		1	
14	3302	804689	SEAT KIT Inlet		1	
15	3302	96551	PUMP KIT Accelerator		1	[1]
16	3302	90441	PACKING SET		1	
17	3302	808675	CLIP Spring		2	
18	3302	9058	JET		2	
19	3310	866292	JET Enrichment	(Use With Carburetor casting number 866142 and 866143)	1	
20	3310	866293	EMULSION TUBE	(Use With Carburetor casting number 866142 and 866143)	1	
21	3302	802744T	VENTURI	(5.0L)	1	
21	3302	802745T	VENTURI	(5.7L)	1	
22	3302	9031	FLOAT		1	
23	3302	803854	PLATE Baffle		1	
24	3302	90301	PIN		1	
25	3310	866285A01	SCREW KIT Idle Mixture		1	
26	3302	9060	SCREW		1	
27	3302	9054	SPRING		1	
28	3302	9059	JET POWER		1	
29	0035	53336Q	STRAINER		1	[2]
30	3310	810929003	GASKET SET Carburetor		1	
31	3310	866146001	GASKET		1	
32	3302	810925	LEVER Throttle		1	
33	3302	810927	WASHER		1	
34	3302	810928	NUT		1	
35	3302	810926	SCREW		1	
36	3302	9054	SPRING		1	
-	3302	804844002	CARBURETOR REPAIR KIT		1	[3]

Carburetor



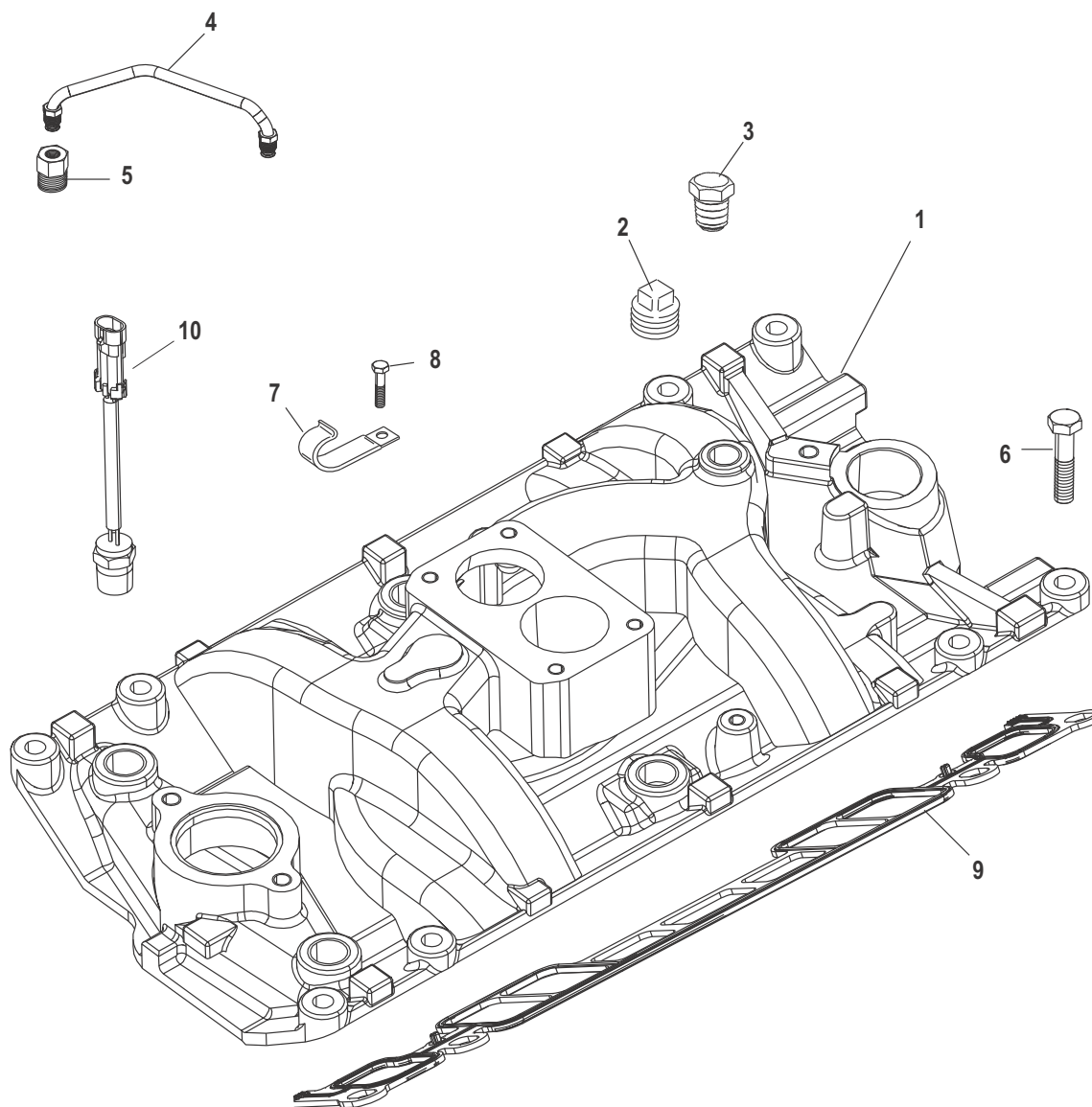
11540

Carburetor

PART NOTES:

- [1] - Alternate part numbers:
 - 804844002Kit
 - 9655 1Service Part
- [2] - Alternate part numbers:
 - 53336Service Part
 - 53336BKBulk Pack
 - 53336QQS
 - 53336TMPP
- [3] - Alternate part numbers:
 - 804844002Kit
 - 9655Service Part

Intake Manifold



12494

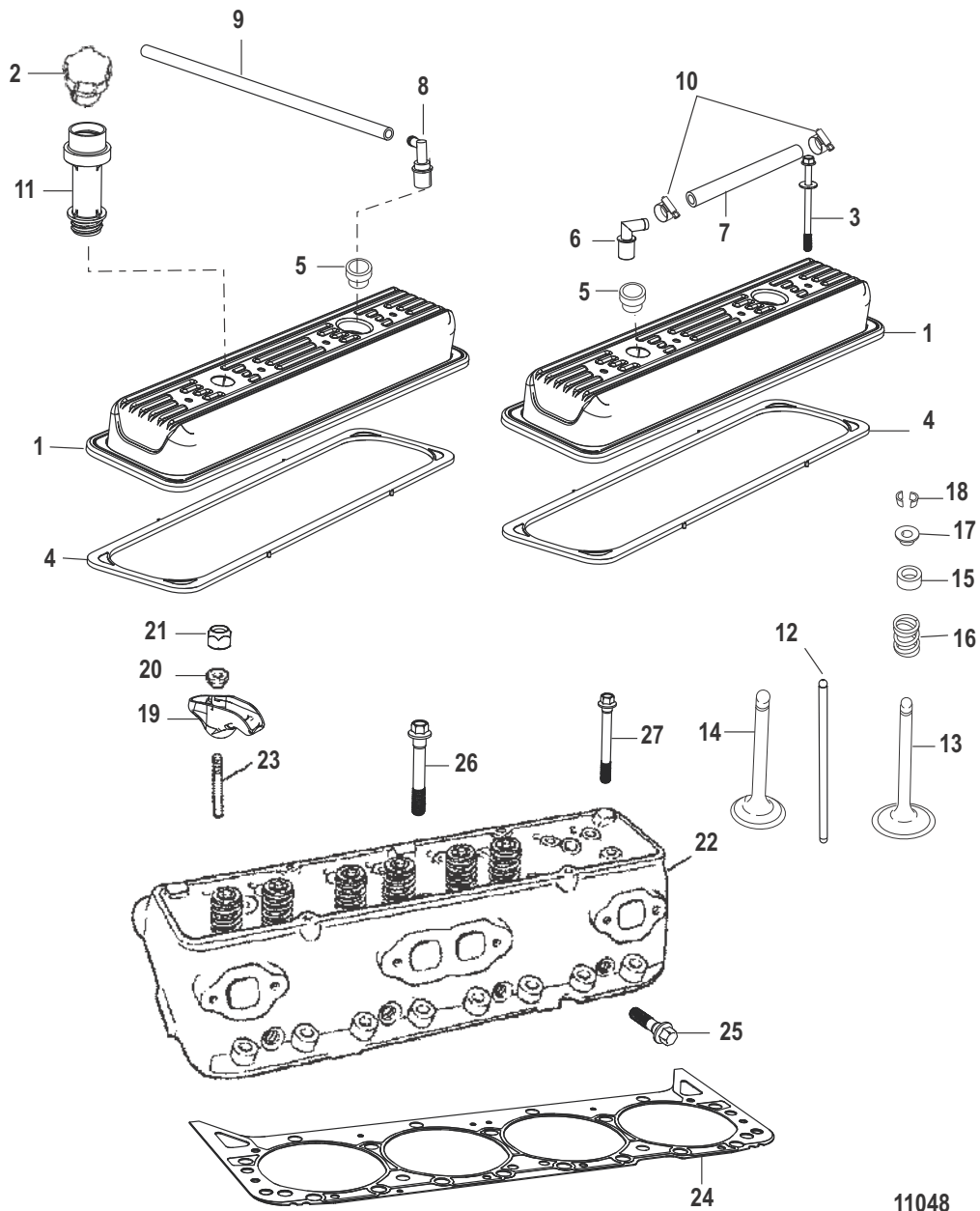
Intake Manifold

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	860100A1	MANIFOLD ASSEMBLY Intake		1	
2	0022	37372	PLUG Pipe (.500)		2	
3	0022	48358	PLUG (.375)		1	
4	0032	865100	TUBE		1	
5	0022	805563	CONNECTOR (.500 Inch NPTF To .500 Inch Inverted Flare)		1	
6	0010	808010	SCREW (.312-18 x 1.375)		8	
7	0054	73668	J-CLIP		1	
8	0010	86750	SCREW (.312-18 x .620)		1	
9	0027	807473A1	GASKET SET		1	[1]
10	0087	866089	THERMAL SWITCH (Normally Open 130-110 degrees) Turn Key Start		1	
-	0027	861246A05	GASKET SET Engine Overhaul		1	

PART NOTES:

[1] - Component of Engine Overhaul Gasket Set 861246A05

Cylinder Head and Rocker Cover



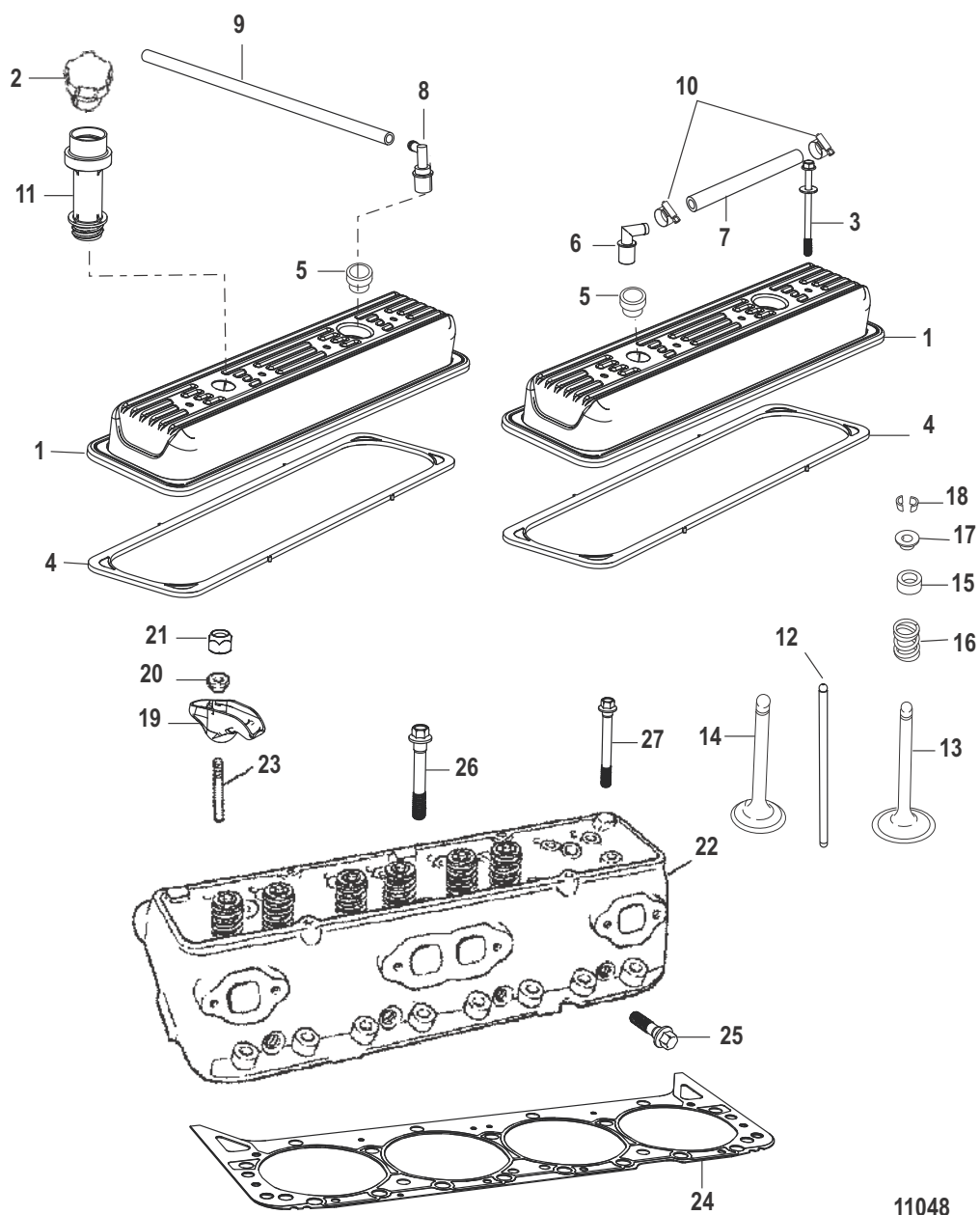
Cylinder Head and Rocker Cover

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	809995	COVER Rocker	(With Oil Fill Hole)	1	[1]
1	0000	8M0086350	COVER Rocker	(With Out Oil Fill Hole)	1	[1]
2	0036	18710002	CAP Oil Fill		1	[1]
3	0010	17344	SCREW		8	[1]
4	0027	17467	GASKET Rocker Cover		2	[2]
5	0025	52188	GROMMET		2	
6	0000	97850	ELBOW 90 Degree Breather		1	
7	0032	86197763	HOSE (33.00 Inches Bulk) (Cut to 9 Inch Length)		1	
8	0021	861476	VALVE PCV		1	
9	0032	1589424	HOSE (16.50 Inches Bulk) Breather (10 Inch)		1	
10	0054	815504105	CLAMP Worm Gear (11-18 mm) Hose		2	
11	0000	807688T	TUBE Oil Fill	[1A299999] & Below	1	
12	0000	173391	PUSH ROD		16	[1]
13	0000	8243171	VALVE Exhaust	(Standard)	8	[1]
13	0000	8243181	VALVE Exhaust	(.030 Oversize)	AR	
14	0000	802555	VALVE Intake (Standard)	(5.0L)	8	[1]
14	0000	809992	VALVE Intake (Standard)	(5.7L)	8	[1]
15	0026	976641	SEAL	(Intake)	8	[2]
15	0026	804507	SEAL Valve	(Exhaust)	8	[2]
16	0024	483471	SPRING		16	[1]
17	0000	483481	CAP		16	[1]
18	0028	547971	KEY		32	[1]
19	0000	35329	ARM KIT Rocker		16	[1]
20	0000	35331	BALL Rocker Arm		16	[1]
21	0011	34516	NUT		16	[1]
22	0938	802556	CYLINDER HEAD ASSEMBLY Cylinder	(5.0L)	2	[1]
22	0938	803860T	CYLINDER HEAD ASSEMBLY Cylinder	(5.7L)	2	[3]
23	0016	34522	STUD	(.003 Oversized)	AR	[1]
23	0016	34521	STUD	(.013 Oversized)	AR	[1]
24	0027	756111	GASKET		2	[2]
25	0010	11968	SCREW (.437-14 x 1.750)		16	[1]
26	0010	119671	SCREW (.437-14 x 3.00)		4	[1]
27	0010	11966	SCREW (.437-14 x 3.750)		14	[1]
-	0000	864651A01	LongBLOCK ASSEMBLY	(5.0L)	1	[4]
-	0000	864652A01	LongBLOCK ASSEMBLY	(5.7L)	1	[5]
-	0027	861246A05	GASKET SET Engine Overhaul			

PART NOTES:

- [1] - Component of Long Block Assembly
- [2] - Component of Engine Overhaul Gasket Set 861246A05
Component of Long Block Assembly

Cylinder Head and Rocker Cover



11048

Cylinder Head and Rocker Cover

- [3] - Alternate part numbers:
 803860TQS

 8M0115137Kit
 Component of Long Block Assembly
- [4] - Alternate part numbers:
 861447R 5Reman

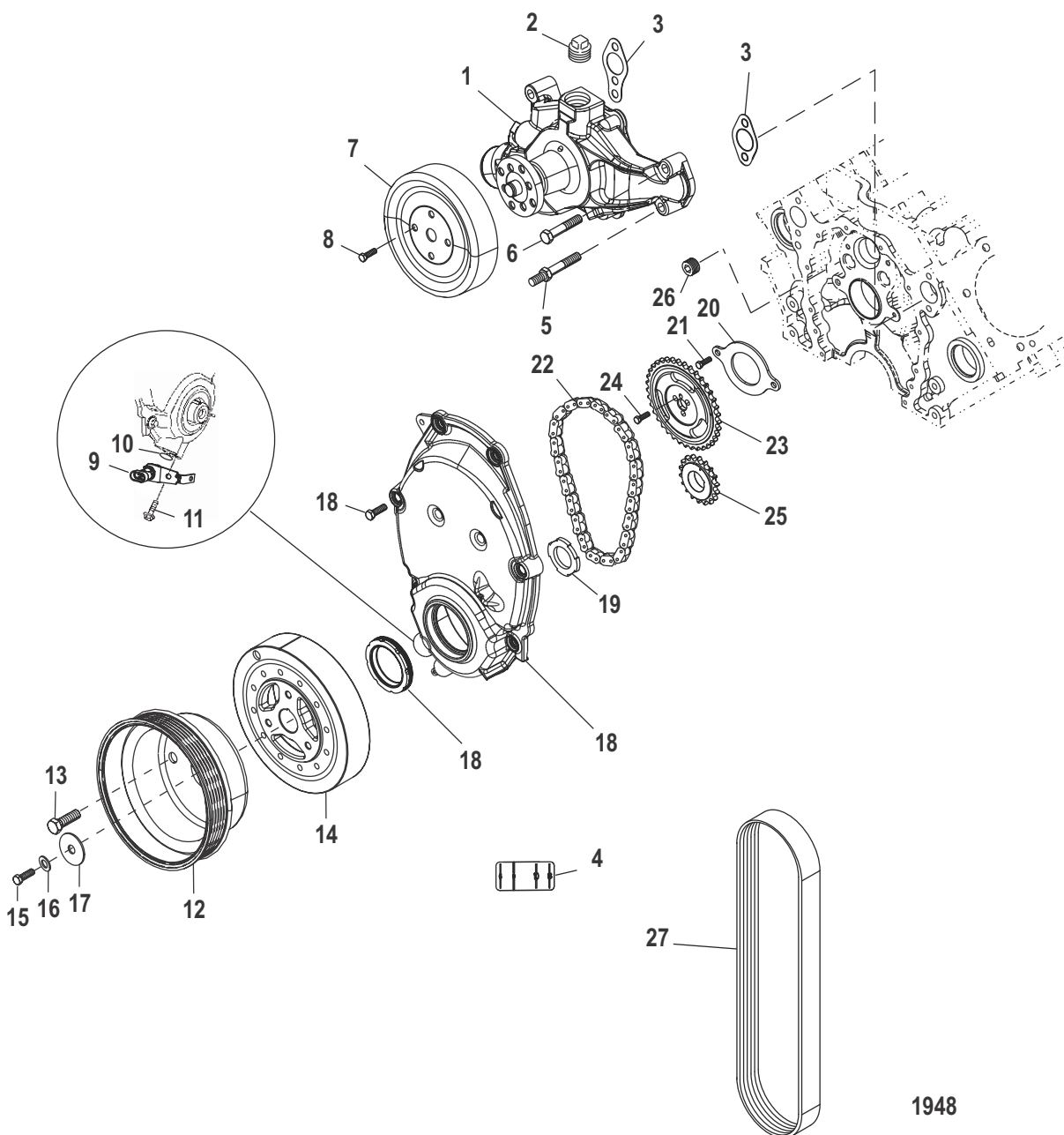
 864651A01QS
- [5] - Alternate part numbers:
 807449R01Reman Plat.

 807449R 5Reman

 807449R50Reman Int'l

 864652A01QS

Front Cover and Circulating Pump



1948

Front Cover and Circulating Pump

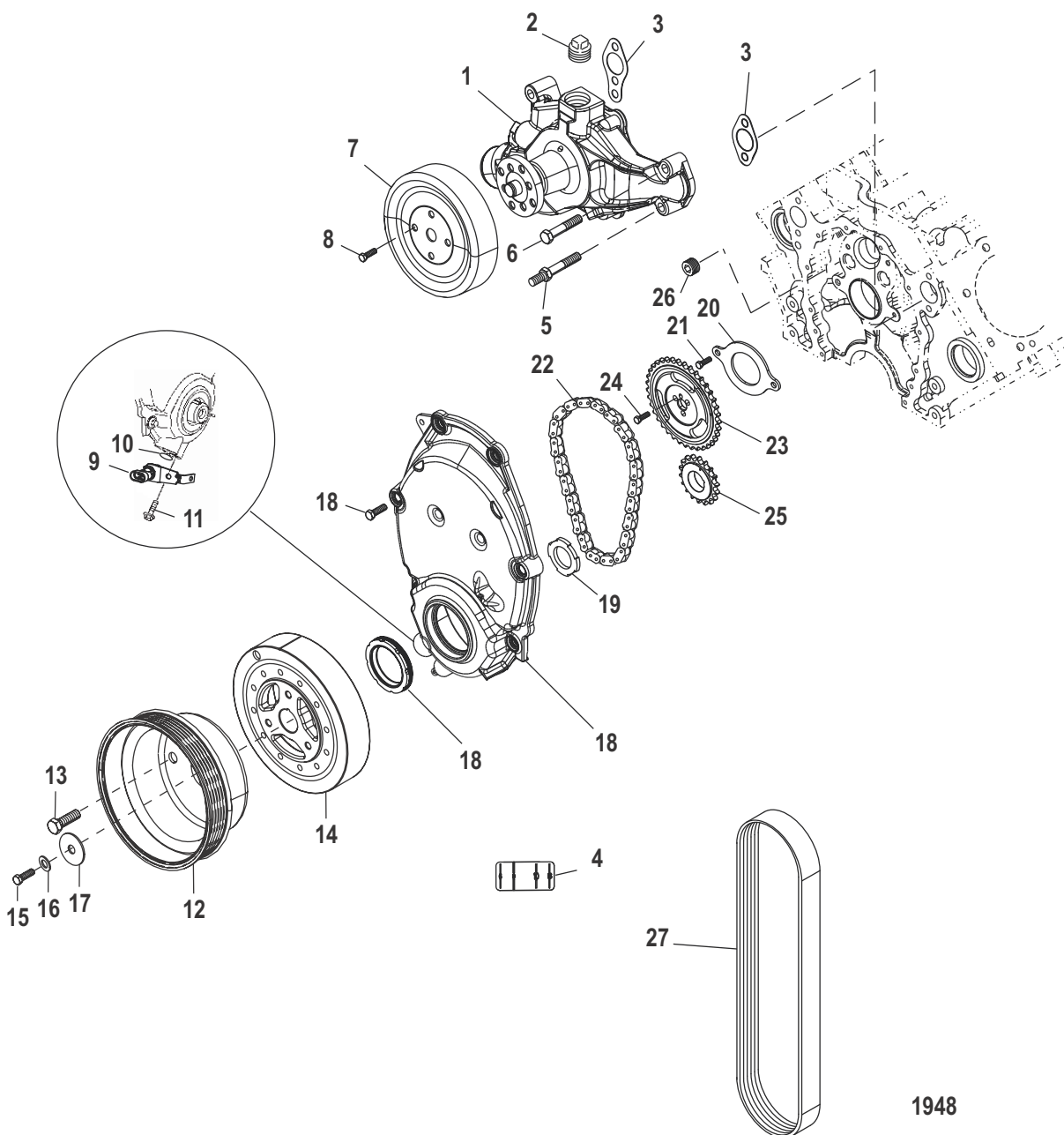
Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	8503991	PUMP ASSEMBLY Water Water		1	[1]
2	0022	49146	PLUG Pipe		1	[2]
3	0027	34897	GASKET Water Pump		2	[3]
4	0037	864360	TIMING DECAL		1	
5	0016	35342	STUD (.312-24/.375-16 x 2.5625)		2	[2]
6	0010	32132	SCREW (.375-16 x 1.750)		1	[2]
6	0010	47688	SCREW (.375-16 x 2.750)		1	[2]
7	0000	807729T	PULLEY		1	[2]
8	0010	47277	SCREW (.312-24 x .750)		4	[2]
9	0000	864297001	SENSOR ASSEMBLY Crankshaft Position		1	[2]
10	0025	885192	O-RING		1	[2]
11	0010	884018	SCREW		1	[2]
12	0000	807730T	PULLEY Crankshaft		1	
13	0010	34352	SCREW (.375-24 x .875)		3	
14	0000	863397	HARMONIC BALANCER		1	[2]
15	0010	32515	SCREW (.437-20 x 2.50)		1	[2]
16	0013	39131	LOCKWASHER (.437)		1	[2]
17	0012	71458	WASHER		1	[2]
18	0000	863396001	TIMING COVER ASSEMBLY	(Screws, Grommets, Oil Seal, and Gasket Are Not Sold Separately)	1	[2]
19	0000	863398	RELUCTOR WHEEL		1	[2]
20	0000	845941	RETAINER Camshaft		1	[2]
21	0010	845943	SCREW (.250-20 x .500)		2	[2]
22	0000	17161T	CHAIN Timing		1	[2]
23	0043	8116591	SPROCKET Camshaft		1	[2]
24	0010	845942	SCREW (.312-18 x .750)		3	[2]
25	0043	17160	SPROCKET Crankshaft		1	[2]
26	0019	816565	PLUG Cup (.468) Pipe		1	[2]
27	0057	865615004	BELT	(Alpha)(Power Steering)	1	
27	0057	865615009	BELT	(Alpha)(CHS and Non Power Steering)	1	
27	0057	865615003	BELT	(Bravo)(Power Steering)	1	
27	0057	865615008	BELT	(Bravo)(CHS and Non Power Steering)	1	
-	0000	864651A01	LongBlock ASSEMBLY	(5.0L)	1	[4]
-	0000	864652A01	LongBlock ASSEMBLY	(5.7L)	1	[5]
-	0027	861246A05	GASKET SET Engine Overhaul		1	

PART NOTES:

- [1] - Alternate part numbers:
850399 1QS
850399R04Reman
Component of Long Block Assembly
- [2] - Component of Long Block Assembly
- [3] - Component of Engine Overhaul Gasket Set 861246A05
Component of Long Block Assembly

Front Cover and Circulating Pump

Front Cover and Circulating Pump

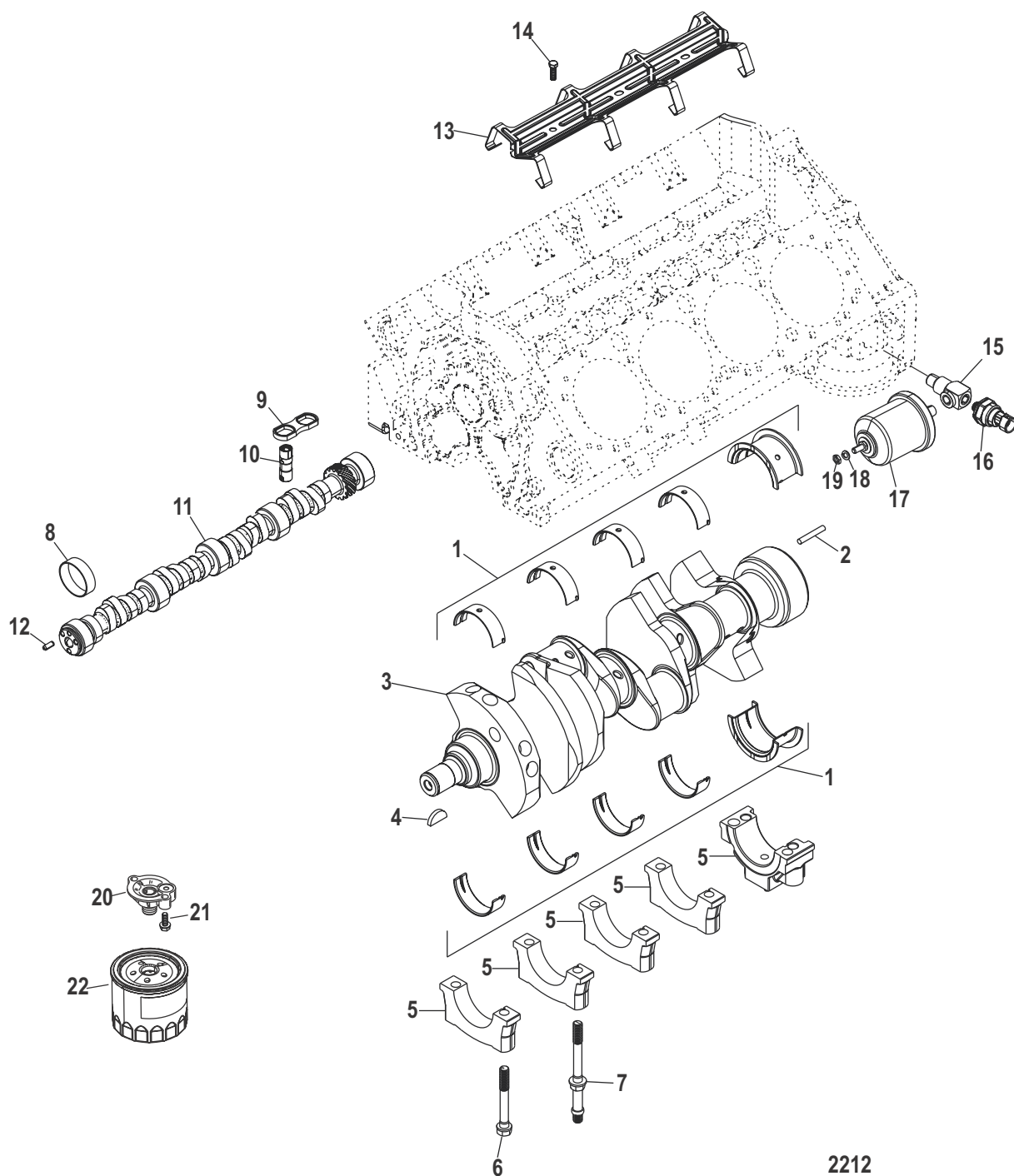


1948

Front Cover and Circulating Pump

- [4] - Alternate part numbers:
 861447R 5Reman
 864651A01QS
- [5] - Alternate part numbers:
 807449R01Reman Plat.
 807449R 5Reman
 807449R50Reman Int'l
 864652A01QS

Cylinder Block Camshaft and Crankshaft



2212

Cylinder Block Camshaft and Crankshaft

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0023	818465	BEARING SET 5 Pair	(Standard)	1	[1]
1	0023	818466	BEARING SET 5 Pair	(.001 Undersize)	AR	[1]
1	0023	818467	BEARING SET 5 Pair	(.010 Undersize)	AR	[1]
1	0023	818468	BEARING SET 5 Pair	(.020 Undersize)	AR	[1]
2	0017	43504	PIN Dowel		2	[1]
3	0429	95211	CRANKSHAFT		1	[1]
4	0028	34466	KEY Crankshaft		2	[1]
5		NSS	NOT SOLD SEPARATE Crankshaft Bearing		0	[1]
6	0010	8625671	SCREW Crankshaft Bearing Cap		10	[1]
7	0016	850090	STUD (.437-14/.375-16 x 3.360) Crankshaft Bearing Cap		5	[1]
8	0023	85674	BEARING SET		1	[1]
9	0000	17341	GUIDE Lifter		8	[1]
10	0000	17340T1	LIFTER Roller		16	[1]
11	0431	811658	CAMSHAFT		1	[1]
12	0017	843378	PIN Dowel		1	[1]
13	0000	811662	RETAINER Lifter Guide		1	[1]
14	0010	34500	SCREW (.312-18 x .625)		3	[1]
15	0022	864669	FITTING		1	
16	0087	864252	SWITCH		1	
17	0000	815425T	SENDER ASSEMBLY Oil Pressure		1	
17	0000	37293T	SENDER ASSEMBLY Oil Pressure	(Dual Station)	OPT	
18	0013	26996	LOCKWASHER (#10) Stainless Steel		1	
19	0011	68219	NUT (#10-32) Stainless Steel		1	
20	0000	71920	VALVE ASSEMBLY Filter		1	[1]
21	0010	54786	SCREW (.312-18 x 1.250)		2	[1]
22	0035	866340Q02	FILTER Oil - Quicksilver Brand	(Quicksilver Brand)	1	[2]
22	0035	866340K01	FILTER Oil - Mercury Brand	(Mercury Precision Parts Brand)	1	[2]
-	0000	864651A01	Longblock Assembly	(5.0L)	1	[3]
-	0000	864652A01	Longblock Assembly	(5.7L)	1	[4]
-	0027	861246A05	GASKET SET		1	
-	0092	809825	RTV SILICONE (3 Ounce Tube) Metallic Blue Where Applicable		1	
-	0092	342271	SEALING COMPOUND (16 Ounce) Where Applicable		1	

PART NOTES:

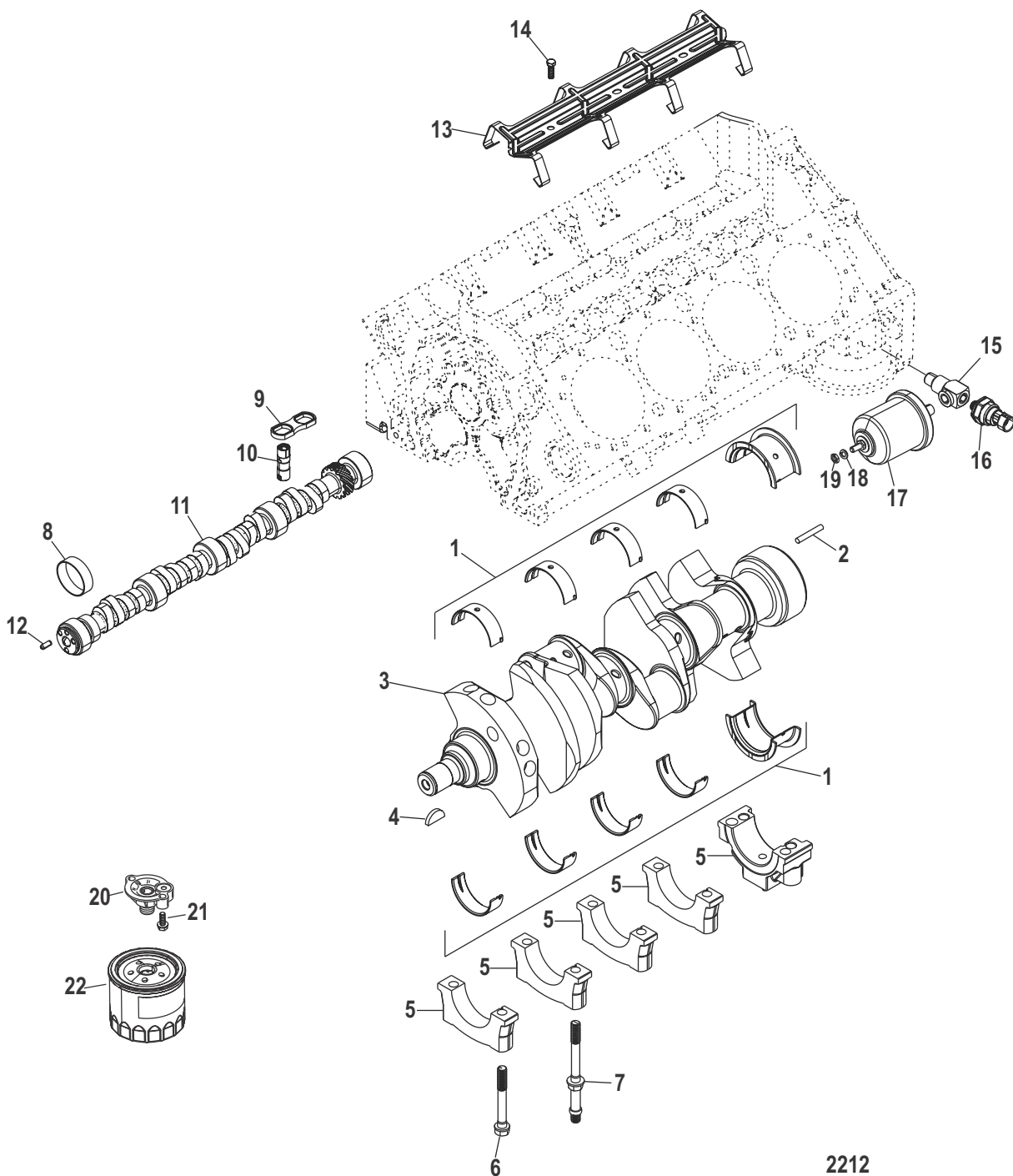
- [1] - Component of Long Block Assembly
 [2] - Alternate part numbers:

866340K01MPP

866340Q02Service Part

866340Q03QS

Cylinder Block Camshaft and Crankshaft



Cylinder Block Camshaft and Crankshaft

[3] - Alternate part numbers:

861447R 5Reman

864651A01QS

[4] - Alternate part numbers:

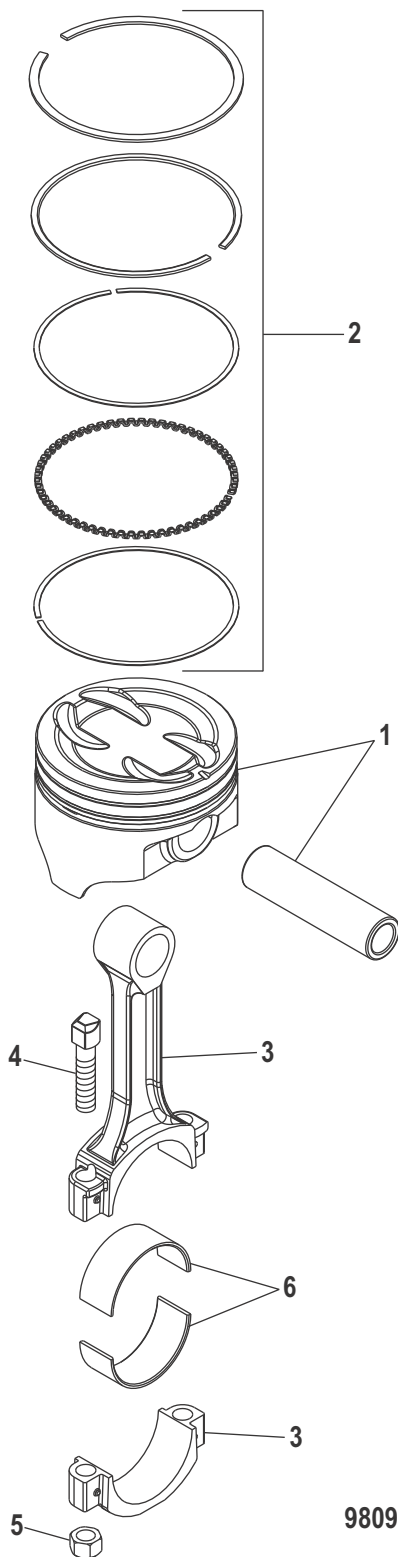
807449R01Reman Plat.

807449R 5Reman

807449R50Reman Int'l

864652A01QS

Pistons and Connecting Rods



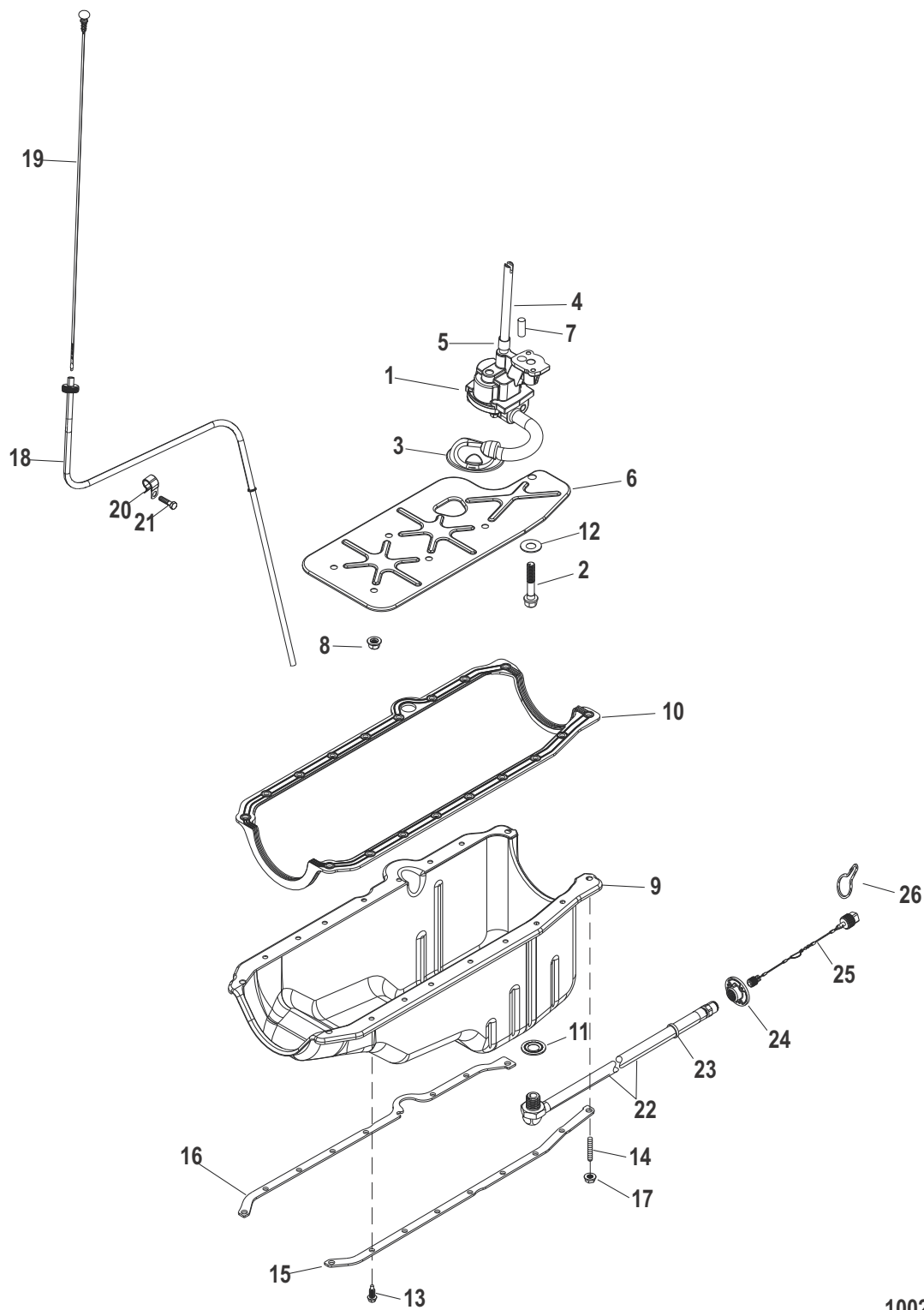
Pistons and Connecting Rods

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0735	802557T	PISTON ASSEMBLY Standard (Standard)	(5.0L)	8	
1	0735	802558T	PISTON ASSEMBLY .030 Oversize (.030 Oversize)	(5.0L)	AR	
1	0735	835001T	PISTON ASSEMBLY (Standard)	(5.7L)	8	
1	0735	835002T	PISTON ASSEMBLY (.030 Oversize)	(5.7L)	AR	
2	0039	802559	RING SET Piston (Standard)	(5.0L)	8	[1]
2	0039	808570	RING SET Piston (.030 Oversize)	(5.0L)	AR	
2	0039	8018611	RING SET Piston (Standard)	(5.7L)	8	
2	0039	835000	RING SET Piston (.030 Oversize)	(5.7L)	AR	
3	0614	8164T	CONNECTING ROD ASSEMBLY		8	[1]
4	0010	85802	SCREW (.375-24 x Special) Connecting Rod		16	
5	0011	37493	NUT (.375-24)		16	
6	0023	85701	BEARING	(Pair - Standard)	8	[1]
6	0023	85702	BEARING	(Pair - .001 Undersize)	AR	
6	0023	85703	BEARING	(Pair - .002 Undersize)	AR	
6	0023	85704	BEARING	(Pair- .010 Undersize)	AR	
6	0023	85705	BEARING	(Pair- .020 Undersize)	AR	
-	0000	864651A01	LongBLOCK ASSEMBLY	(5.0L)	1	[2]
-	0000	864652A01	LongBLOCK ASSEMBLY	(5.7L)	1	[3]

PART NOTES:

- [1] - Component of Long Block Assembly
- [2] - Alternate part numbers:
- 861447R 5Reman
- 864651A01QS
- [3] - Alternate part numbers:
- 807449R01Reman Plat.
- 807449R 5Reman
- 807449R50Reman Int'l
- 864652A01QS

Oil Pan and Oil Pump



10025

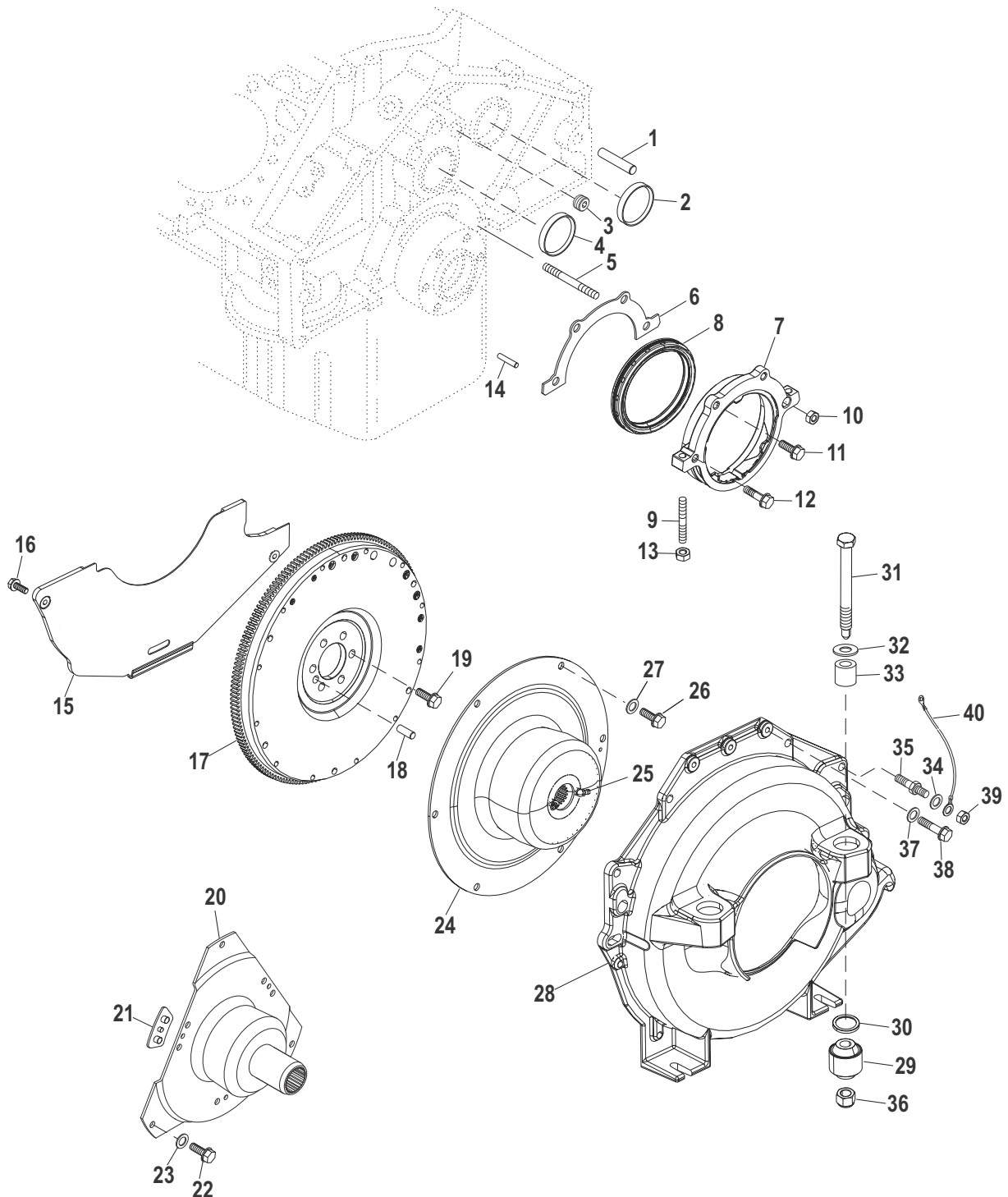
Oil Pan and Oil Pump

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	809907002	PUMP ASSEMBLY Oil		1	[1]
2	0010	17346	SCREW Oil Pump		1	[1]
3	0000	809909	SCREEN Oil Pump Pick Up		1	[1]
4	0000	36184	SHAFT		1	[1]
5	0023	36183	RETAINER		1	[1]
6	0000	986021	DEFLECTOR Oil		1	[1]
7	0017	843378	PIN Dowel Alignment, Oil Pump		1	[1]
8	0011	845602	NUT (.375-16)		5	[1]
9	0000	809910	PAN Oil		1	[1]
10	0027	138651	GASKET Oil Pan		1	[2]
11	0027	49955	GASKET Drain Screw		1	[2]
12	0012	27339	WASHER		1	[1]
13	0010	14070	SCREW (.250-20 x .625)		14	[1]
14	0016	11989	STUD (.312-18 x 1.6718)		2	[1]
15	0000	14257	REINFORCEMENT Port		1	[1]
16	0000	14256	REINFORCEMENT Starboard		1	[1]
17	0011	11971	NUT (.312-18)		4	[1]
18	0000	862704A4	TUBE Dipstick	[2A032739] & Below	1	[1]
18	0000	8M0058920	TUBE ASSEMBLY Dipstick	[2A032740] & Up	1	[1]
19	0000	861942T9	DIPSTICK Oil Level	[2A032739] & Below	1	[1]
19	0000	8M0058919	DIPSTICK Oil Level	[2A032740] & Up	1	[1]
20	0054	805625	CLIP Dipstick Tube		1	[1]
21	0010	35366	SCREW		1	[1]
22	0032	865281	HOSE Oil Drain		1	
22	0032	865280	HOSE Oil Drain	(Jackshaft Models)	1	
23	0054	863481	CLAMP Ty Strap		1	
24	0000	862777	FLANGE Drain		1	
25	0000	862827	TETHER ASSEMBLY		1	
26	0054	805524	CLIP		1	
-	0027	861246A05	GASKET SET Engine Overhaul		1	

PART NOTES:

- [1] - Component of Long Block Assembly
- [2] - Component of Engine Overhaul Gasket Set 861246A05
Component of Long Block Assembly

Cylinder Block (Flywheel Housing and Rear Main Seal)



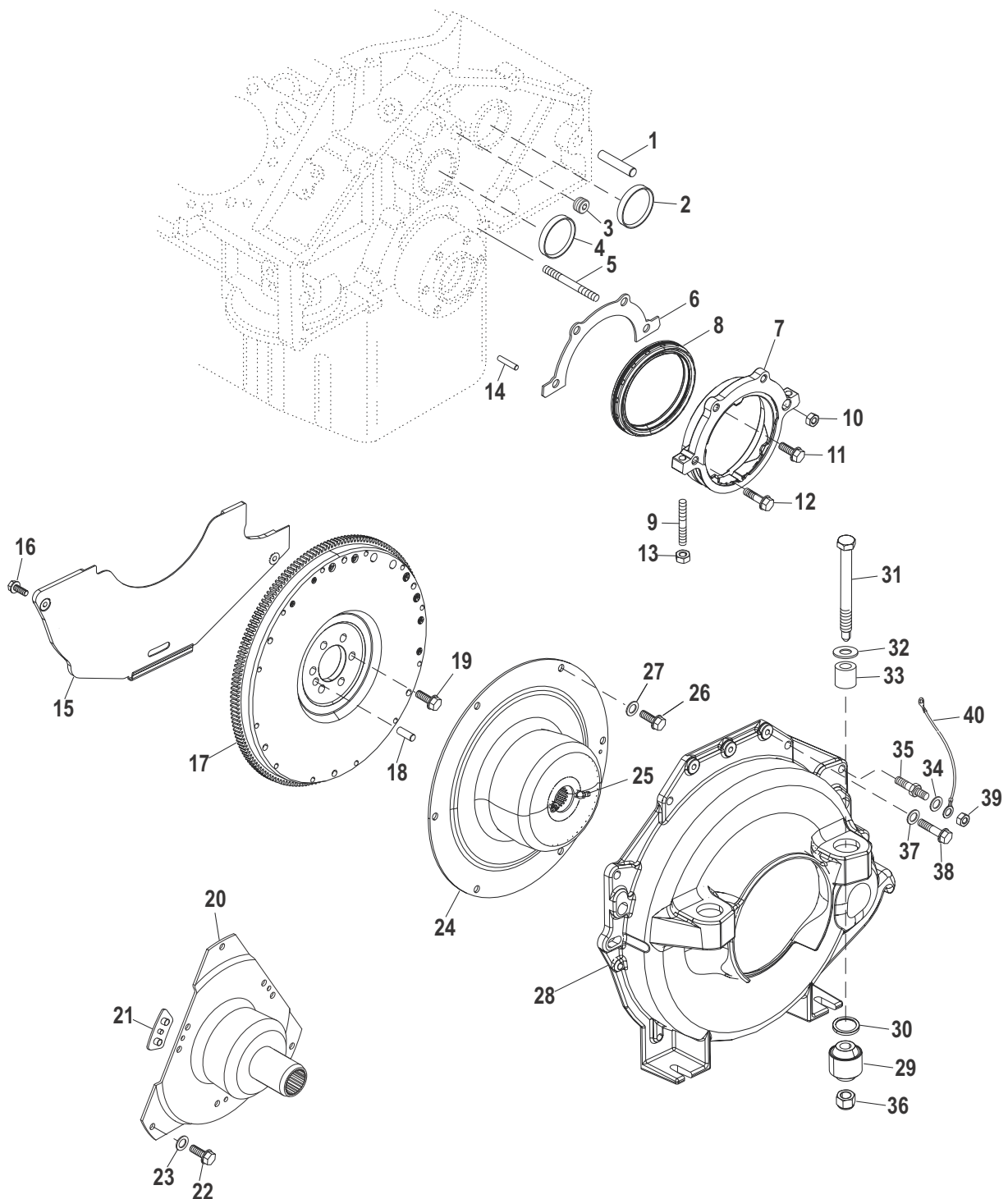
9830

Cylinder Block (Flywheel Housing and Rear Main Seal)

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0017	843379	PIN Dowel (.6206/.6211 x 1.20) Flywheel Housing Location		2	[1]
2	0019	34270	EXPANSION PLUG (1.625) Engine Core Hole		8	[1]
3	0022	48340	PLUG (.250-18 x .41) Oil Galley		4	[1]
4	0022	72640	PLUG Camshaft Bearing Hole		1	[1]
5	0016	14827	STUD (.250-20 x 2.180)		2	[1]
6	0027	881715	GASKET Crankshaft Oil Seal Housing		1	[2]
7	0000	852940	HOUSING ASSEMBLY With Studs		1	[1]
8	0026	852941	SEAL Crankshaft Oil		1	[2]
9	0016	11989	STUD (.312-18 x 1.6718)		2	[1]
10	0011	8167301	NUT		1	[1]
11	0010	14242	BOLT (.250-20 x .875)		2	[1]
12	0010	14243	BOLT (.250-20 x 1.750)		1	[1]
13	0011	11971	NUT (.312-18)		2	[1]
14	0017	14263	PIN Dowel Oil Seal Housing Location		1	[1]
15	0000	807260A2	COVER KIT Flywheel		1	
NS	0011	807296	NUT (.250-20)		2	
16	0010	76596	SCREW (.250-20 x 1.250)		2	
17	0222	9520	FLYWHEEL		1	
18	0017	43504	PIN Dowel Flywheel		2	
19	0010	845757	SCREW (.437-20 x 1.00)		6	
20	0000	18643A5	COUPLING ASSEMBLY	(Alpha)	1	
NS	0022	74036	FITTING Grease	(Alpha)	1	
21	0000	18644	BUMPER Rubber	(Alpha)	3	
22	0010	14883	SCREW (.375-16 x 1.12)	(Alpha)	3	
23	0012	13510	WASHER	(Alpha)	3	
24	0000	861523A9	COUPLER ASSEMBLY Engine - Short Aluminum Hub	(Bravo and All Jackshaft Models)	1	
24	0000	861523A11	COUPLER ASSEMBLY Engine	(Bravo) (Steel Hub for Work Application)	OPT	
25	0022	49099	FITTING	(Bravo)	2	
26	0010	863480	SCREW (.375-16 x 1.125)	(Bravo)	6	
27	0012	20572	WASHER (.390 x .750 x .093)	(Bravo)	6	
28	0000	865657A03	HOUSING ASSEMBLY Flywheel	(Alpha/Bravo)	1	
29	0000	865329A02	MOUNT KIT Rubber	(Alpha/Bravo)	1	
30	0023	99322	SPACER		2	
31	0010	97934	SCREW (.500-20 x 5.370) Special		22	
32	0012	35777	WASHER (.5156 x 1.375 x .125) Aluminum		2	
33	0023	99299	SPACER (.520 x .870 x .630)		2	
34	0013	35048	LOCKWASHER (.375)		2	
35	0016	64066	STUD (.375-16 x 2.750) Special		2	
35	0016	861316	STUD (.375-16 x 2.750) Special	(Horizon)	2	
36	0011	863332	NUT (.500-20) Aluminum		2	
37	0012	20572	WASHER (.390 x .750 x .093)		1	

Cylinder Block (Flywheel Housing and Rear Main Seal)

Cylinder Block (Flywheel Housing and Rear Main Seal)



9830

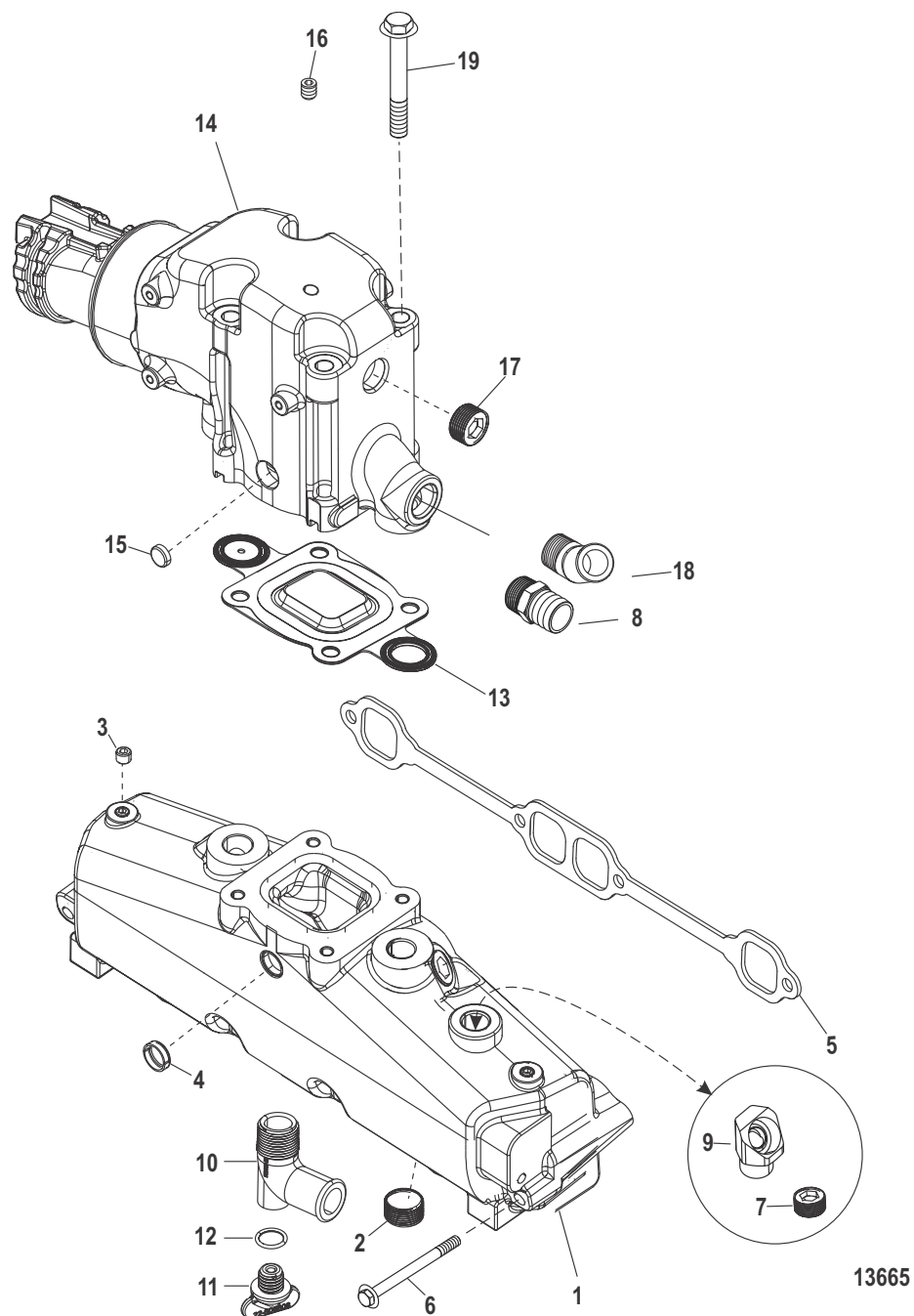
Cylinder Block (Flywheel Housing and Rear Main Seal)

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
38	0010	37612	SCREW (.375-16 x 1.250)	[1A348956] & Below	3	
38	0010	68101	SCREW (.375-16 x 1.375)	[1A348957] & Up	3	
38	0010	32132	SCREW (.375-16 x 1.750)		1	
39	0011	32219	NUT (.375-16)		1	
40	0084	62826A6	CABLE ASSEMBLY Ground (13.00 Inches) Black		2	
-	0027	861246A05	GASKET SET Engine Overhaul		1	

PART NOTES:

- [1] - Component of Long Block Assembly
- [2] - Component of Engine Overhaul Gasket Set 861246A05
Component of Long Block Assembly

Exhaust Manifold and Elbow



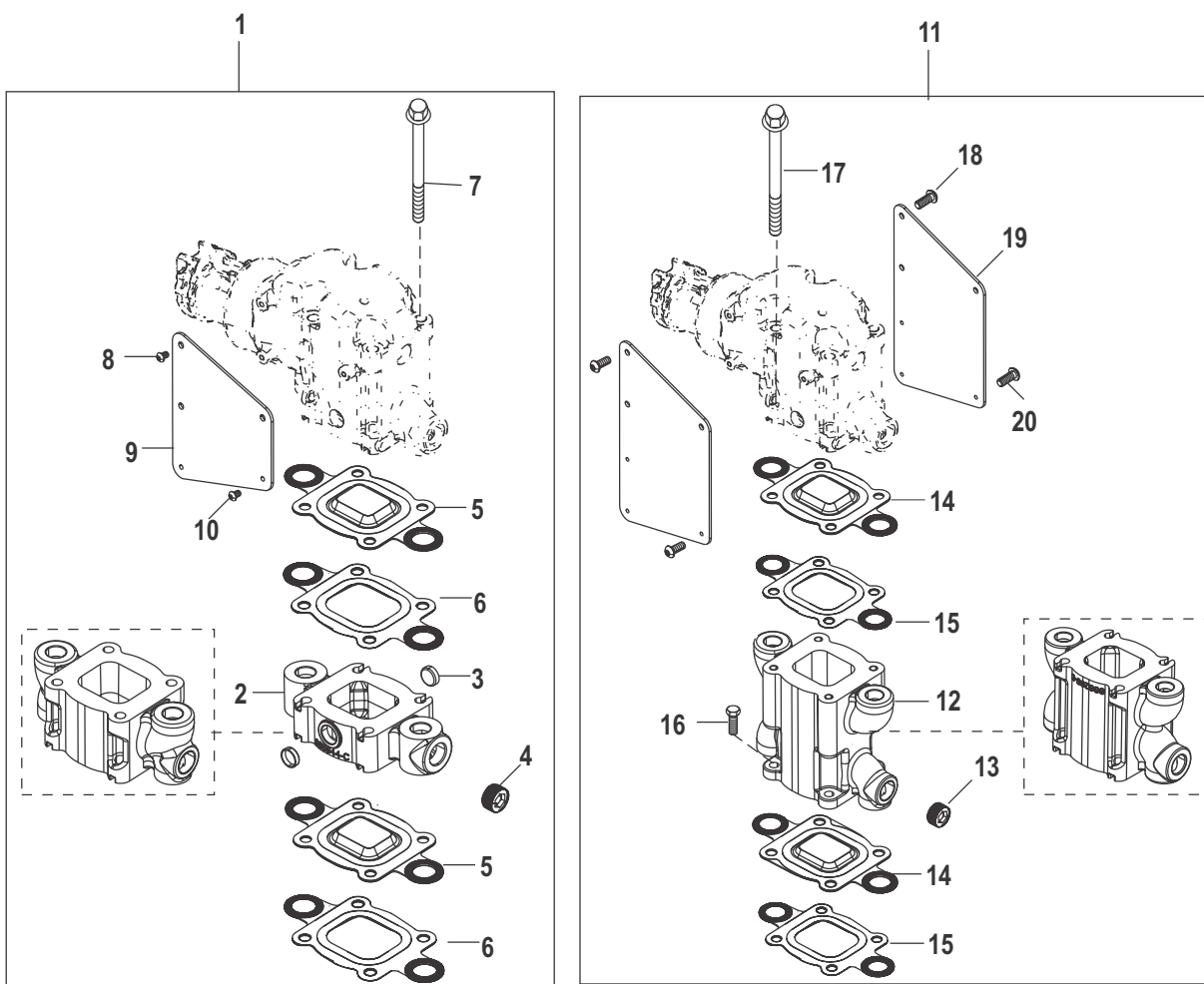
Exhaust Manifold and Elbow

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	865049T01	MANIFOLD ASSEMBLY Exhaust		2	
2	0022	428611	FITTING Pipe - Brass (.750-14)		4	
3	0022	390721	PLUG Pipe (.125-27) Brass		2	
4	0019	864689	PLUG Expansion		2	
5	0027	33395	GASKET Manifold		2	[1]
6	0000	8M2000229	SCREW (.375-16 x 4.75)		8	
7	0022	12524	PLUG (.375-18 x .475) Brass	(Port)	1	
8	0022	866725	FITTING Straight (.750-14)	(Port)	1	
9	0022	63835	ELBOW 45 Degree	(Starboard)	1	
10	0022	862210A01	ELBOW KIT Drain		2	
11	0022	806608A1	PLUG KIT (.500-13) Royal Blue		2	[2]
12	0025	62706	O-RING (.426 x .070)		2	
13	0027	864850A02	GASKET Elbow		2	
14	0000	864591T02	ELBOW ASSEMBLY Exhaust		2	
15	0019	864689	PLUG Expansion		2	
16	0022	73379	PLUG (.250-18)		AR	
17	0022	428611	FITTING Pipe - Brass (.750-14)		1	
18	0022	865159	FITTING 45 Degree	(Starboard)	2	
19	0010	865982057	SCREW (.375-16 x 7.50) Exhaust Elbow		8	
-	0000	864651A01	LongBLOCK ASSEMBLY	(5.0L)	1	[3]
-	0000	864652A01	LongBLOCK ASSEMBLY	(5.7L)	1	[4]
-	0027	861246A05	GASKET SET Engine Overhaul		1	

PART NOTES:

- [1] - Component of Engine Overhaul Gasket Set 861246A05
Component of Long Block Assembly
- [2] - Alternate part numbers:
806608A 1Service Part
806608Q01QS
- [3] - Alternate part numbers:
861447R 5Reman
864651A01QS
- [4] - Alternate part numbers:
807449R01Reman Plat.
807449R 5Reman
807449R50Reman Int'l
864652A01QS

Exhaust Risers

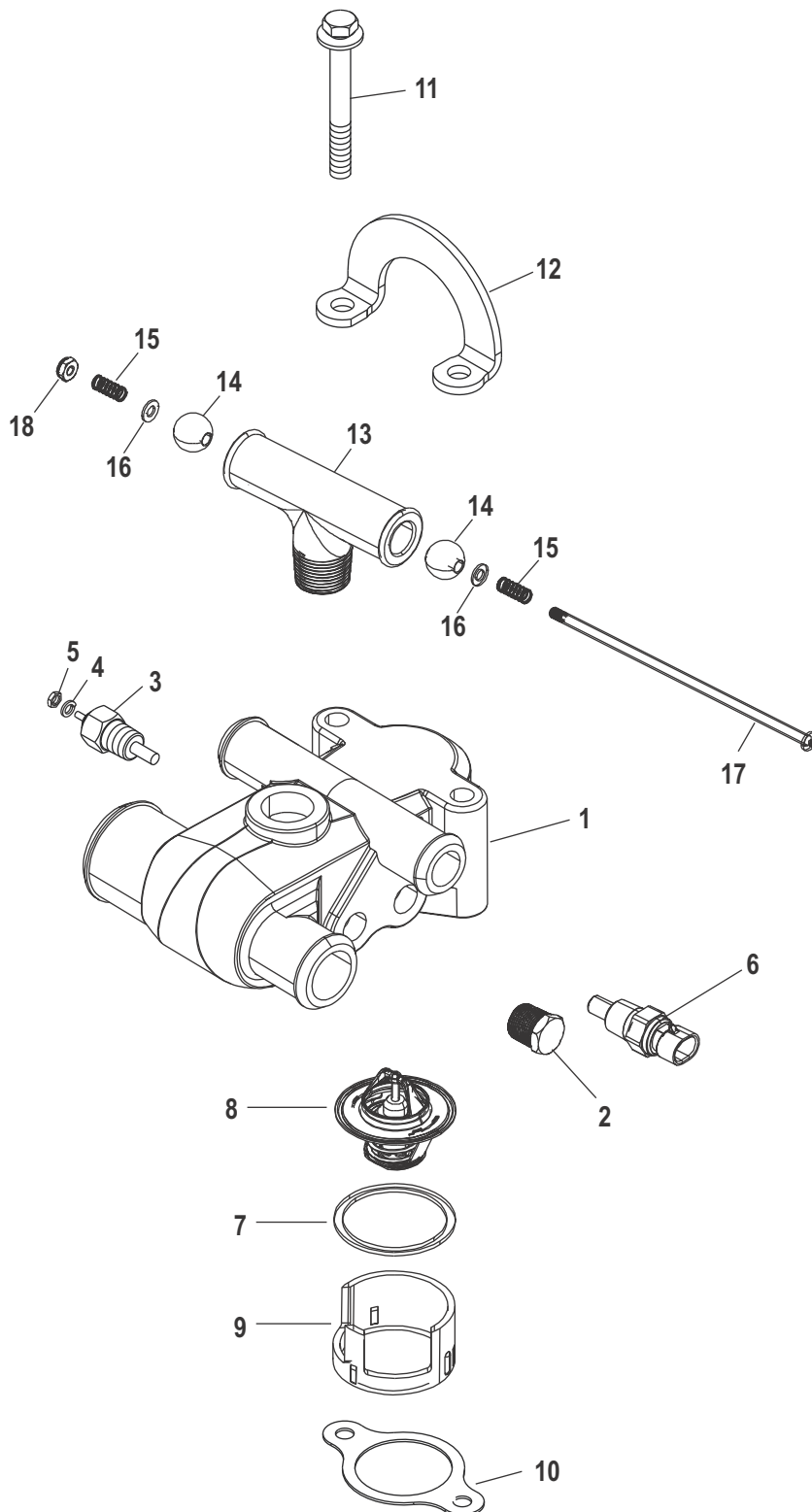


41244

Exhaust Risers

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	865995A01	RISER EXTENSION KIT 1.7 Inch	(Standard Cooling)	1	
1	0000	865996A01	RISER EXTENSION KIT 1.7 Inch	(Closed Cooling)	1	
1	0000	864929A3	RISER EXTENSION KIT 3.0 Inch	(Standard Cooling)	1	
1	0000	864929A4	RISER EXTENSION KIT 3.0 Inch	(Closed Cooling)	1	
2		NSS	NOT SOLD SEPARATE 1.7 Inch or 3 Inch Riser		2	
3	0019	864689	PLUG Expansion	1.7 Inch Riser	2	
4	0022	428611	FITTING Pipe - Brass (.750-14)		2	
5	0027	864850A02	GASKET Restrictor		2	
5	0027	864549A02	GASKET Block Off		2	
6	0027	864547A02	GASKET Full Flow		2	
7	0010	865982071	SCREW (.375-16 x 9.250)	1.7 Inch Riser	8	
7	0010	865982077	SCREW (.375-16 x 10.500)	3 Inch Riser	8	
8	0010	860008	SCREW (.250-20 x .625) Torx		1	
9	0000	863714T01	BRACKET		1	
10	0010	864378	SCREW (.250-20 x .375) Torx		1	
11	0000	866208A02	RISER EXTENSION KIT 4.7 Inch	(Standard Cooling)	1	
11	0000	866208A03	RISER EXTENSION KIT 4.7 Inch	(Closed Cooling)		
11	0000	864908A1	RISER EXTENSION KIT 6.0 Inch	(Standard Cooling)	1	
11	0000	864908A2	RISER EXTENSION KIT 6.0 Inch	(Closed Cooling)	1	
12		NSS	NOT SOLD SEPARATE 4.7 Inch or 6 Inch Riser		2	
13	0022	428611	FITTING Pipe - Brass (.750-14)		2	
14	0027	864850A02	GASKET Restrictor		2	
14	0027	864549A02	GASKET Block Off		2	
15	0027	864547A02	GASKET Full Flow		2	
16	0010	865982005	SCREW (.375-16 x 1.00)	6 Inch Riser	8	
17	0010	865982092	SCREW (.375-16 x 12.380)	4.7 Inch Riser	8	
17	0010	865982057	SCREW (.375-16 x 7.50)	6 Inch - Not included in Riser Kit	OPT	
18	0010	860008	SCREW (.250-20 x .625) Torx		6	
19	0000	863715T01	BRACKET		2	
20	0010	864378	SCREW (.250-20 x .375) Torx		1	

Thermostat and Housing



1719

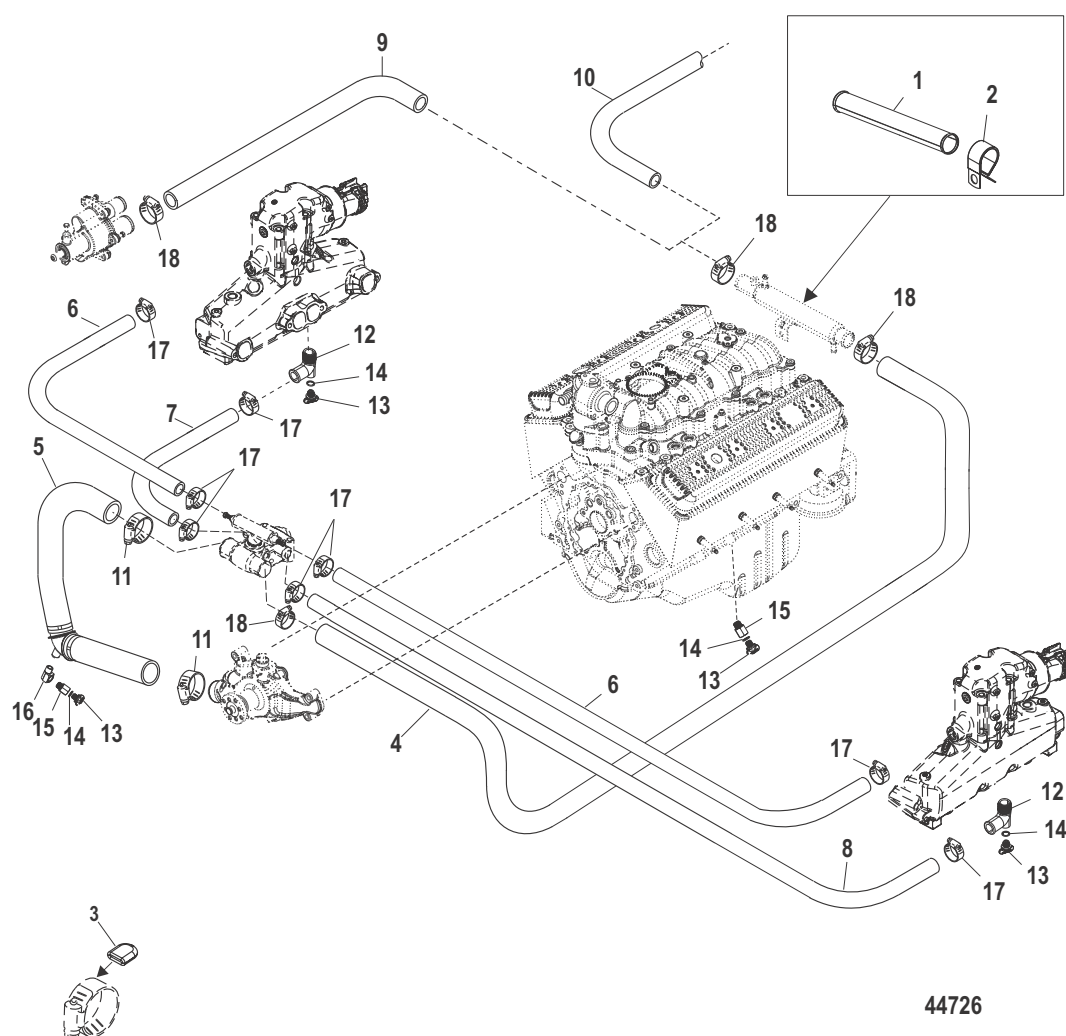
Thermostat and Housing

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	864592T	HOUSING ASSEMBLY Thermostat		1	
2	0022	32803	PLUG Pipe (.375-18) Brass		1	
3	0000	806490T	SENDER		1	
3	0000	49734	SENDER	(Dual Station)	OPT	
4	0013	26996	LOCKWASHER (#10) Stainless Steel		1	
5	0011	68219	NUT (#10-32) Stainless Steel		1	
6	0000	805218T	SENSOR		1	
7	0027	806871	GASKET Thermostat Housing		1	[1]
8	0000	807252T2	THERMOSTAT 71DegreeC (160 Degree F)	357 Alpha/Bravo	1	[2]
8	0000	807252T1	THERMOSTAT 60 Degree C (140 Degree F)	383 Bravo 4V	1	[3]
9	0023	806922	SLEEVE Thermostat		1	
10	0027	530451	GASKET Lower Thermostat Housing		1	[4]
11	0010	35785	SCREW (.375-16 x 3.250)		2	
12	0000	12552	LIFTING EYE		1	
13	0022	98477A2	VALVE ASSEMBLY Tee		1	
14	0030	98475	BALL Nylon		2	
15	0024	75533	SPRING		2	
16	0012	89302	WASHER (.203 x .406 x .040)		2	
17	0010	98476	SCREW (#10-32 x 6.00)		1	
18	0011	826709106	NUT (#10-32) Stainless Steel		1	
-	0027	861246A05	GASKET SET Engine Overhaul		1	

PART NOTES:

- [1] - Component of Engine Overhaul Gasket Set 861246A05
- [2] - Alternate part numbers:
- 807252Q 5QS Kit
- 807252T 2Service Part
- 807252T 5MPP Kit
- [3] - Alternate part numbers:
- 807252Q 4QS Kit
- 807252T 1Service Part
- 807252T 4MPP Kit
- [4] - Alternate part numbers:
- 53045 1Service Part
- 53045Q01QS
- Component of Engine Overhaul Gasket Set 861246A05

Standard Cooling System



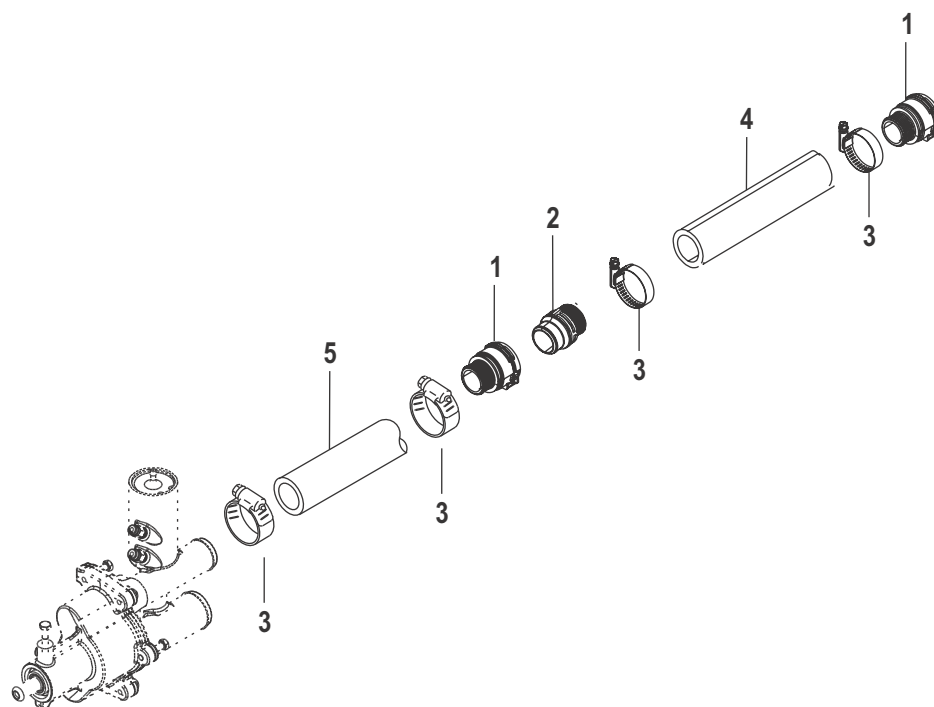
Standard Cooling System

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	860315A1	TUBE Hose Extender(Compact Hydraulic Steering)	(Cut to 10.50 Inch Length)	1	
2	0054	806616	CLAMP	(Compact Hydraulic Steering)	1	
3	0019	8079923	COVER Hose Clamp End		AR	
4	0032	865093	HOSE Power Steering Cooler to Thermostat Housing		1	
5	0032	861590A05	HOSE ASSEMBLY Circulating Pump to Thermostat Housing		1	
6	0032	864979	HOSE Exhaust Elbow to Thermostat Housing	(Starboard)	1	
6	0032	864977	HOSE Exhaust Elbow to Thermostat Housing	(Port)	1	
7	0032	807697	HOSE Thermostat Housing to Starboard Manifold		1	
8	0032	862139	HOSE Thermostat Housing to Port Exhaust Manifold		1	
9	0032	8080441	HOSE Molded Sea Water Pump To Power Stering Cooler	(Bravo)	1	
10	0032	807661	HOSE Transom Assembly to Power Steering Cooler	(ALPHA)	1	
11	0054	815504232	CLAMP Worm Gear (2.50 Diameter) Hose		2	
12	0022	862210A01	ELBOW KIT Drain		2	
13	0022	806608A1	PLUG KIT (.500-13) Royal Blue		AR	[1]
14	0025	62706	O-RING (.426 x .070)		AR	
15	0022	860088	BUSHING		3	
16	0022	46982	FITTING (90 Degree)		1	
17	0054	815504216	CLAMP Worm Gear (1.56 Diameter) Hose	(1.56 Diameter.)	4	
18	0054	815504222	CLAMP Worm Gear (1.98 Diameter) Hose	(1.98 Diameter)	5	

PART NOTES:

- [1] - Alternate part numbers:
806608A 1Service Part
806608Q01QS

Standard Cooling System Sea Pump Hoses

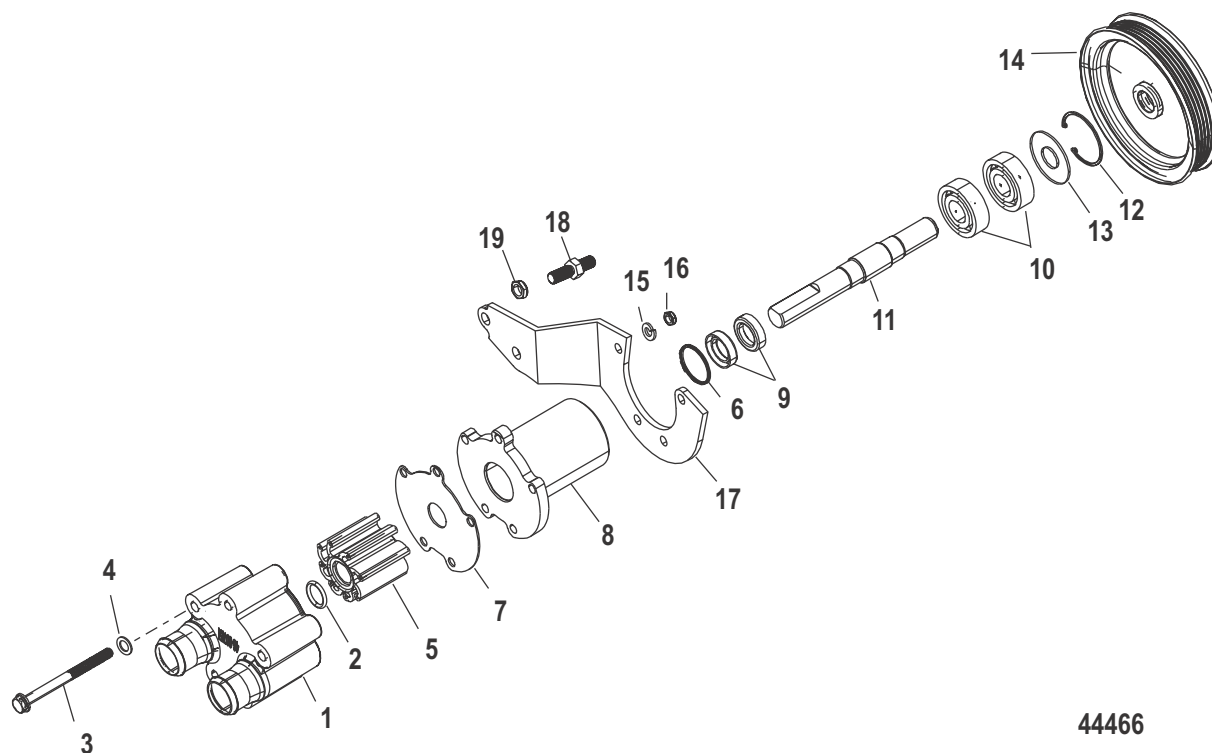


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Standard Cooling System Sea Pump Hoses

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0022	865324	QUICK CONNECT		2	
2	0022	865362	QUICK CONNECT		1	
3	0054	815504222	CLAMP Worm Gear (1.98 Diameter)		4	
4	0032	865672079	HOSE (96.00 Inches Bulk)	(Cut to 18.5 Inches) Design I	1	
4	0032	1743534	HOSE (14.5 Inches)	Design II	1	
5	0032	865672079	HOSE (96.00 Inches Bulk)	Cut to 13 Inches) Design I	1	
5	0032	865672079	HOSE (96.00 Inches Bulk)	(Cut to 12.5 Inches) Design II	1	

Sea Water Pump Assembly (Bravo Standard Cooling)



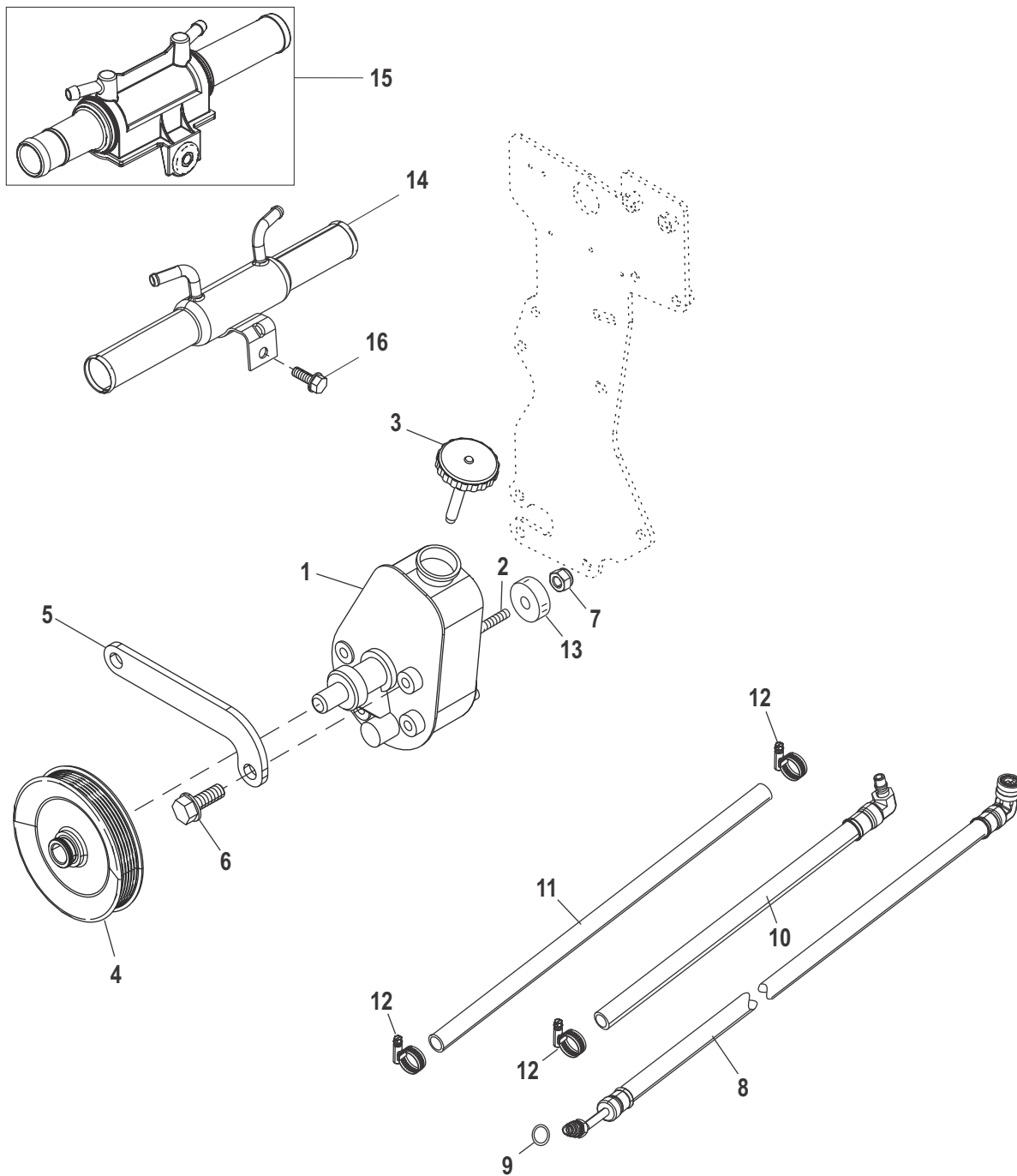
Sea Water Pump Assembly (Bravo Standard Cooling)

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0046	807151A9	PUMP ASSEMBLY Sea Water Complete		1	
1	0046	807151A14	BODY/IMPELLER KIT		1	
2	0025	33465	O-RING		1	
3	0010	807356	SCREW (.312-18 x 2.680) (.312-18 X .625)		2	
3	0010	74191	SCREW (.312-18 x 3.250)		3	
4	0012	814806	WASHER (.344 x .688 x .065) Stainless Steel		5	
5	0047	59362T1	IMPELLER		1	[1]
6	0025	94288	QUAD RING		1	
7	0000	94576	WEAR PLATE		1	
8	0046	94913A5	HOUSING ASSEMBLY Pump	(Includes Reference 6)	1	
9	0026	90562	SEAL (1.254 x .312)		2	
10	0030	72961	BEARING Ball		2	
11	0000	59501A1	SHAFT		1	
12	0053	23720	RING Retaining		1	
13	0026	72785	SEAL		1	
14	0000	861579	PULLEY		1	
15	0013	400247	LOCKWASHER (M8)		3	
16	0011	21908	NUT (.312-18) Cad Plated		3	
17	0000	8077491	BRACKET		1	
18	0016	860102	STUD (.375-16 x 1.730)		2	
19	0011	32219	NUT (.375-16)		2	

PART NOTES:

- [1] - Alternate part numbers:
59362Q01QS
59362T 1Service Part

Steering Components

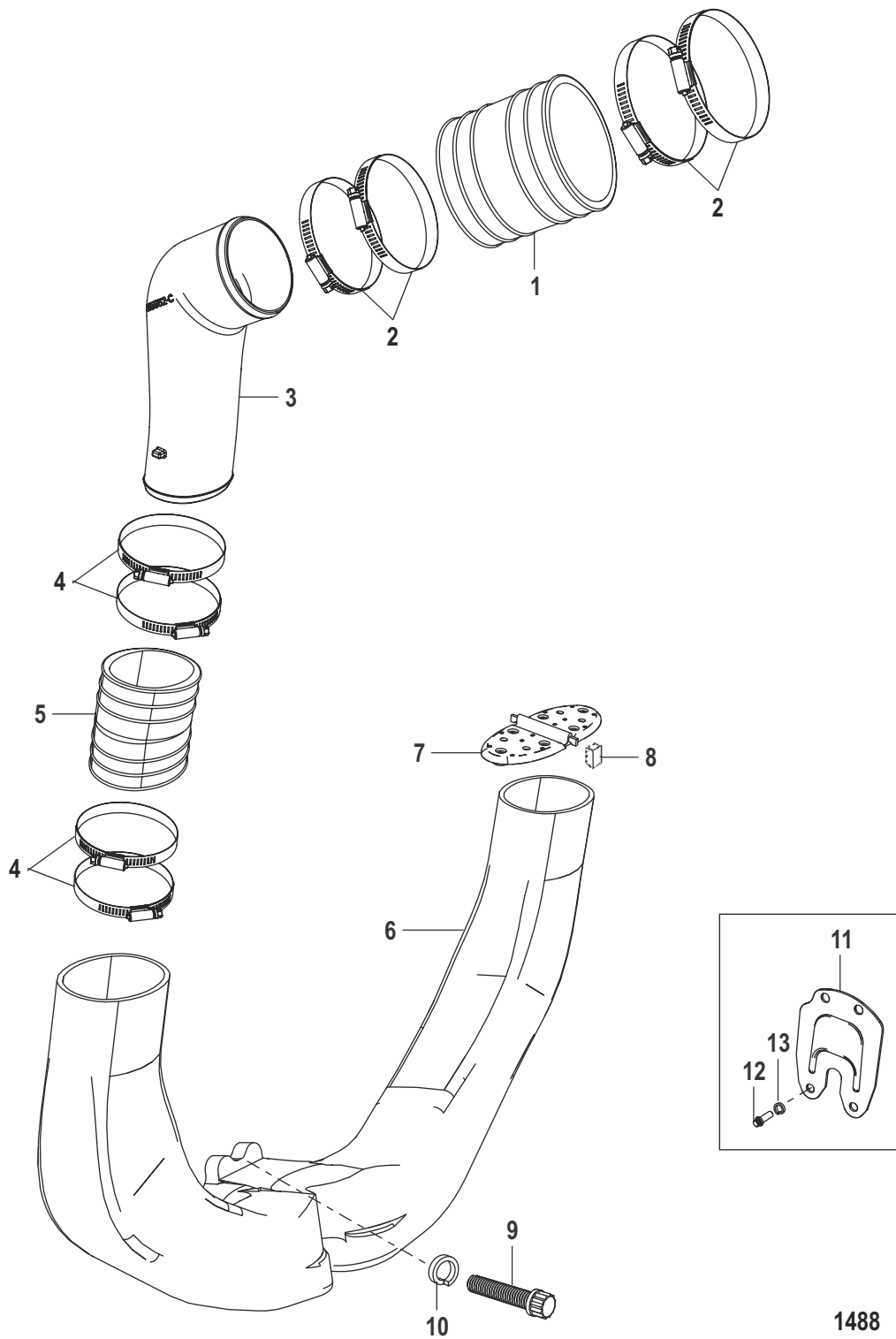


42316

Steering Components

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	16792A39	PUMP ASSEMBLY Power Steering		1	
2	0016	41877	STUD (M10)		2	
3	0036	95805	CAP		1	
4	0000	861578	PULLEY		1	
5	0000	862082T	BRACE Power Steering		1	
6	0010	40001188	SCREW (M10 x 20)		2	
7	0011	90517	NUT (M10)		2	
8	0032	866685	HOSE Female Quick Connect (Fittings on Both Ends)		1	
9	0025	89879	O-RING (.301 x .064)		1	
10	0032	865390015	HOSE Male Quick Connect (Fitting on One End)		1	
11	0032	5251914	HOSE (53.00 Inches Bulk) Pump to Oil Cooler (37 Inch)		1	
12	0054	815504105	CLAMP Worm Gear (11-18 mm) Hose		3	
13	0023	905201	SPACER (.750 x .250)		1	
14	0000	861554T01	COOLER Power Steering	(Metal)	1	
15	0000	861554T02	COOLER Power Steering	(Composite)	1	
16	0010	816585	SCREW (.312-18 x .875)	Metal Cooler	1	
16	0010	8M2016106	SCREW (.312 x 1.25)	Composite Cooler (Included with 861554T02)	1	
NS	0019	8079921	COVER Hose Clamp End	(.25 Inside Diameter)	AR	
NS	0019	8079923	COVER Hose Clamp End	(.375 Inside Diameter)	1	
NS	0000	77054	TIE STRAP (14.50 Inches)		1	

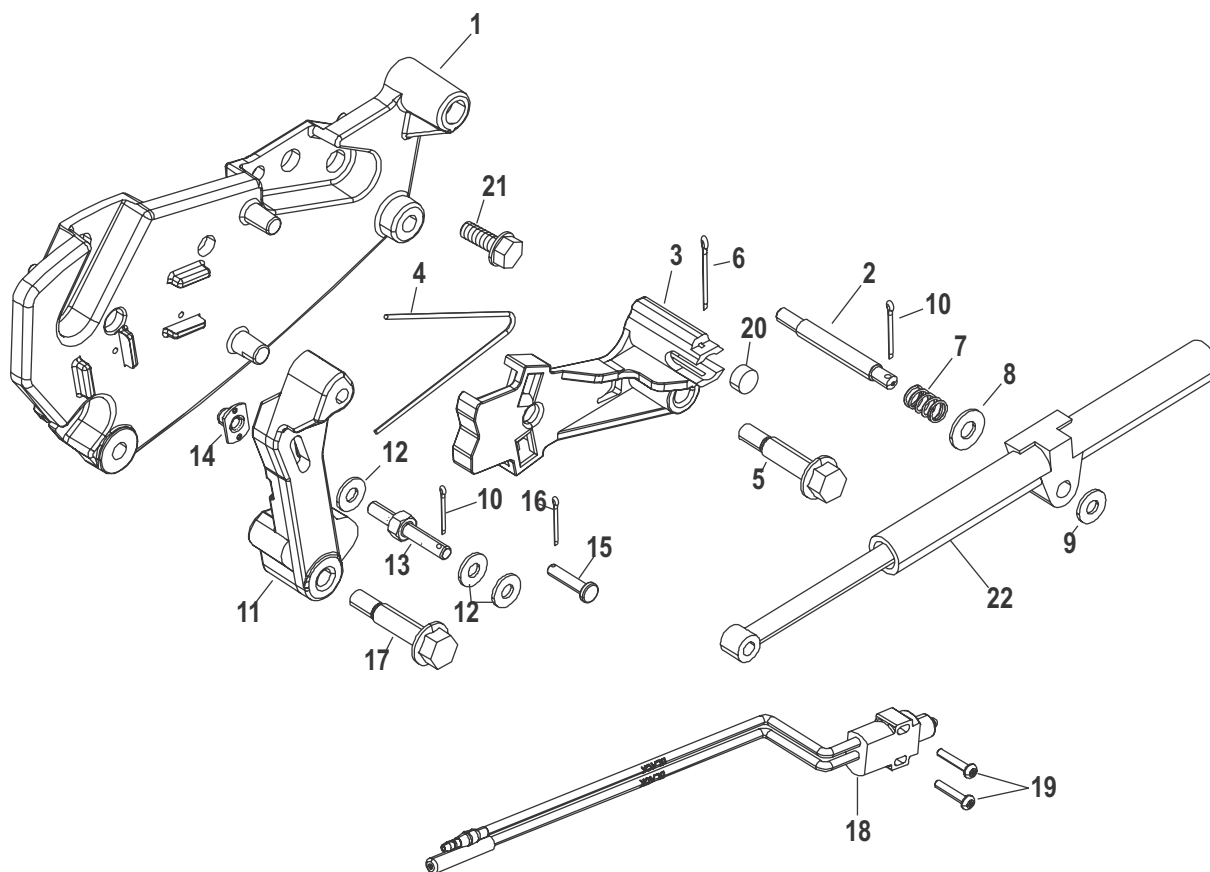
Exhaust System Components



Exhaust System Components

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0032	44348001	TUBE Exhaust	(Standard)	2	
2	0054	815504272	CLAMP Worm Gear		8	
3	0000	865951A01	ELBOW KIT Intermediate	(Non Riser)	1	
3	0000	866003A01	ELBOW KIT Intermediate	(1.7 Inch Riser)	1	
3	0000	866004A01	ELBOW KIT Intermediate	(3 Inch Riser)	1	
3	0000	866209A01	ELBOW KIT Intermediate	(4.7 Inch Riser)	1	
3	0000	866005A01	ELBOW KIT Intermediate	(6 Inch Riser)	1	
4	0054	815504272	CLAMP Worm Gear		8	
5	0032	14358001	TUBE Exhaust Exhaust		2	
6	0000	807130A4	PIPE Exhaust		1	
7	0000	807166A1	SHUTTER ASSEMBLY Water		2	
8	0025	807167	GROMMET		4	
9	0010	58640	SCREW (.375-16 x 1.25)		4	
10	0013	41471	LOCKWASHER (.375)		4	
NS	0019	8079923	COVER Hose Clamp		AR	
11	0000	861776A2	PLATE KIT	(Through Transome Exhaust)	1	
12	0010	98794	SCREW (.375-16 x 1.00)	(Through Transom Exhaust)	4	
13	0013	41471	LOCKWASHER (.375)	(Through Transom Exhaust)	4	

Shift Bracket (Alpha Engines)

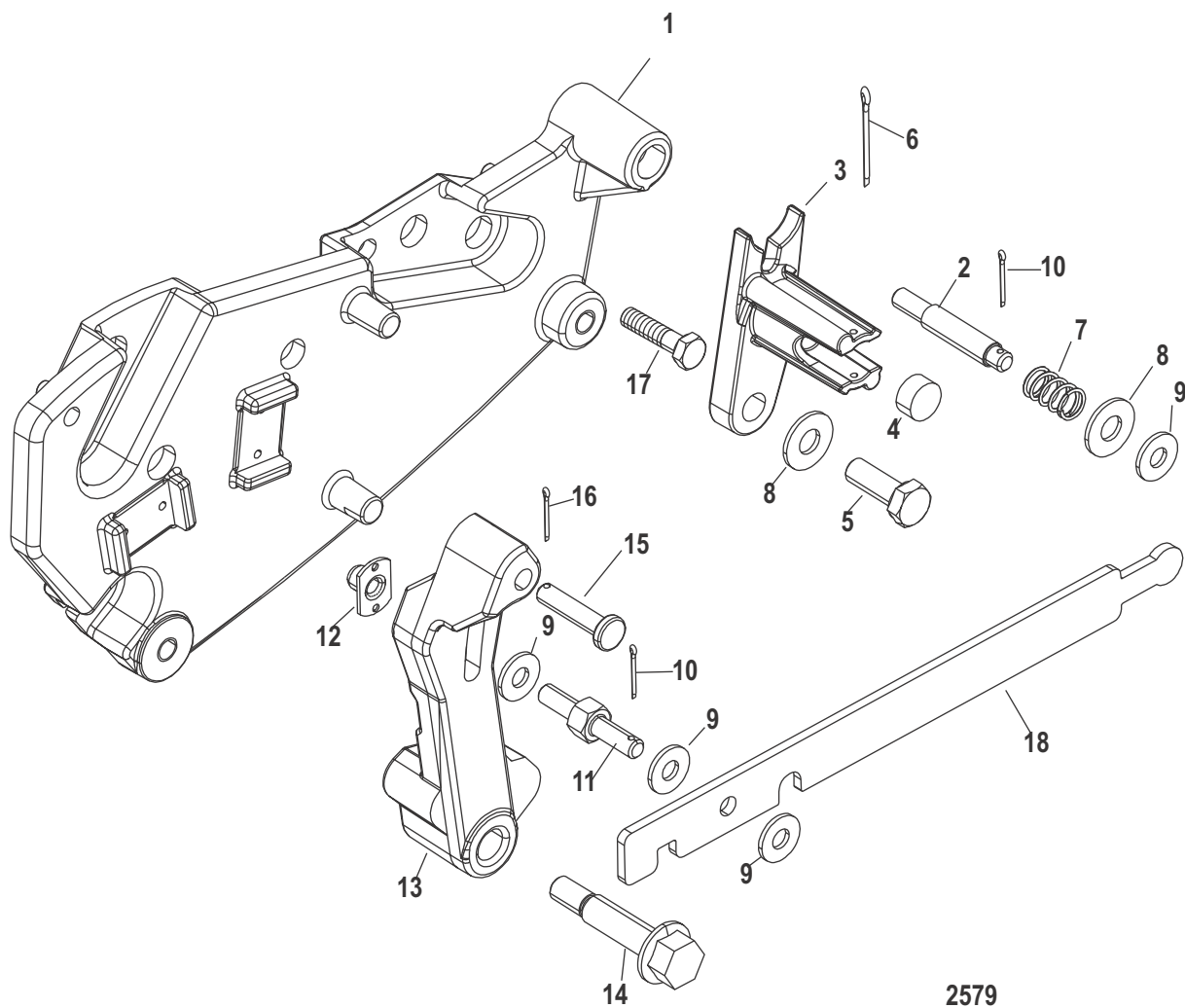


2583

Shift Bracket (Alpha Engines)

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	807962A15	BRACKET ASSEMBLY Shift		1	
2	0000	865149A02	STUD With Cotter Pin		1	
3	0000	865433A02	LEVER ASSEMBLY Actuator		1	
4	0024	864907T	SPRING		1	
5	0010	865148	SHOULDER SCREW (.312-18 x 1.843) Stainless Steel		1	
6	0018	328571	COTTER PIN		1	
7	0024	98880	SPRING		1	
8	0012	56720	WASHER (.330 x .750 x .060) Stainless Steel		1	
9	0012	35462	WASHER (.2656 x .625 x .0625) Stainless Steel		1	
10	0018	210711	COTTER PIN		2	
11	0000	13898A06	LEVER ASSEMBLY Shift		1	
12	0012	35462	WASHER (.2656 x .625 x .0625) Stainless Steel		3	
13	0016	865393A02	STUD KIT (.250-28 x 1.90) With Cotter Pin		1	
14	0011	63341	TEE NUT		1	
15	0017	814001	PIN Clevis		1	
16	0018	210711	COTTER PIN Cotter		1	
17	0010	865148	SHOULDER SCREW (.312-18 x 1.843) Stainless Steel		1	
18	0087	814281T09	SWITCH Shift Interrupt		1	
19	0010	865147	SCREW (#6-32 x .750) Stainless Steel		2	
20	0023	98828	SPACER		1	
21	0010	657461	SCREW AND LOCKWASHER (.250-20 x .625)		3	
22	0000	813995A1	GUIDE ASSEMBLY Spring		1	

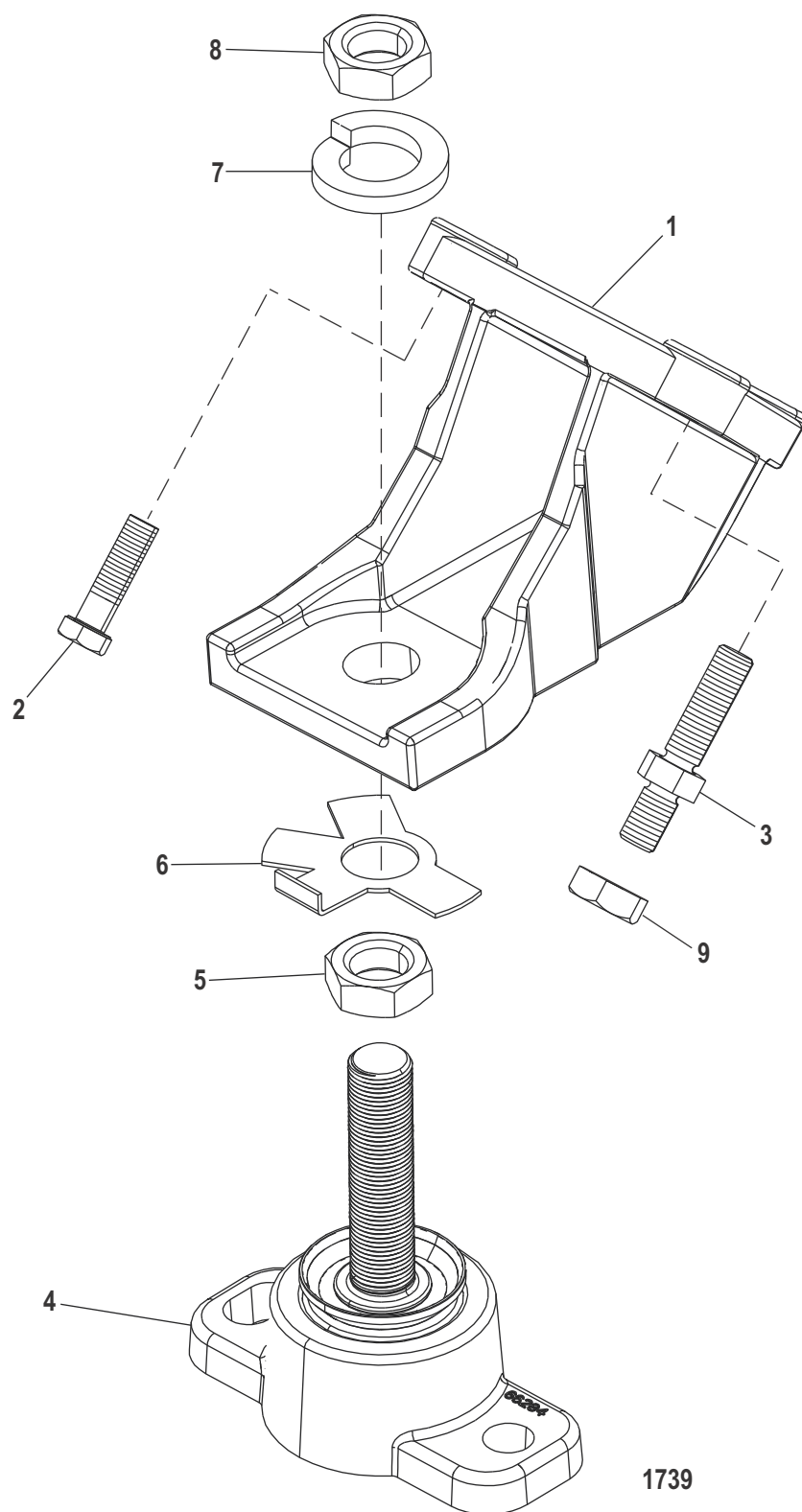
Shift Bracket (Bravo Engines)



Shift Bracket (Bravo Engines)

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	807962A15	BRACKET ASSEMBLY Shift		1	
2	0016	865154A02	STUD KIT (.250-20/.250-28 x 2.120) With Cotter Pin		1	
3	0000	865434A02	RETAINER KIT With Cotter Pin		1	
4	0023	98828	SPACER		1	
5	0010	53167	SCREW (.312-18 x .880)		1	
6	0018	328571	COTTER PIN		1	
7	0024	98880	SPRING		1	
8	0012	56720	WASHER (.330 x .750 x .060) Stainless Steel		2	
9	0012	35462	WASHER (.2656 x .625 x .0625) Stainless Steel		4	
10	0018	210711	COTTER PIN		2	
11	0016	865393A02	STUD KIT (.250-28 x 1.90) With Cotter Pin		1	
12	0011	63341	TEE NUT		1	
13	0000	863911A12	LEVER ASSEMBLY Shift		1	
14	0010	865148	SHOULDER SCREW (.312-18 x 1.843) Stainless Steel		1	
15	0017	68402	PIN (.250 x 1.13) Clevis		1	
16	0018	210711	COTTER PIN		1	
17	0010	4010716	SCREW (M8 x 16)		3	
18	0091	12427	TOOL Shift Adjust		1	

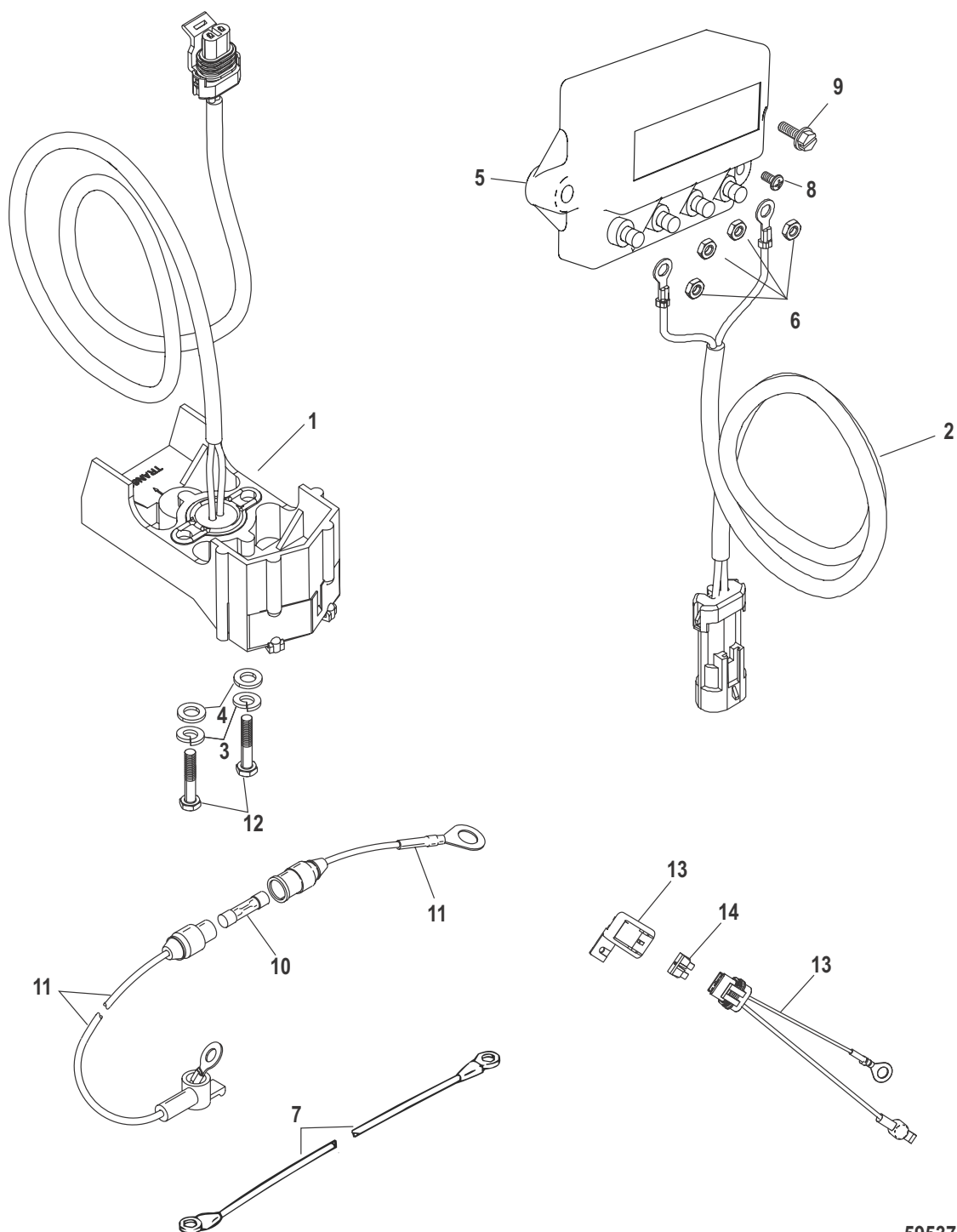
Engine Mounts



Engine Mounts

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	79550A1	BRACKET Mount		2	
2	0010	68101	SCREW (.375-16 x 1.375)		4	
3	0016	805357	STUD (.375-16 x 2.130)		2	
4	0000	66284A2	BASE ASSEMBLY		2	
5	0011	20739	NUT (.750-16) Jam		2	
6	0014	12657	TAB WASHER Tab		2	
7	0013	68102	LOCKWASHER (.750)		2	
8	0011	20739	NUT (.750-16) Jam		2	
9	0011	860069	NUT (.375-16)		2	

Mercathode Components



59537

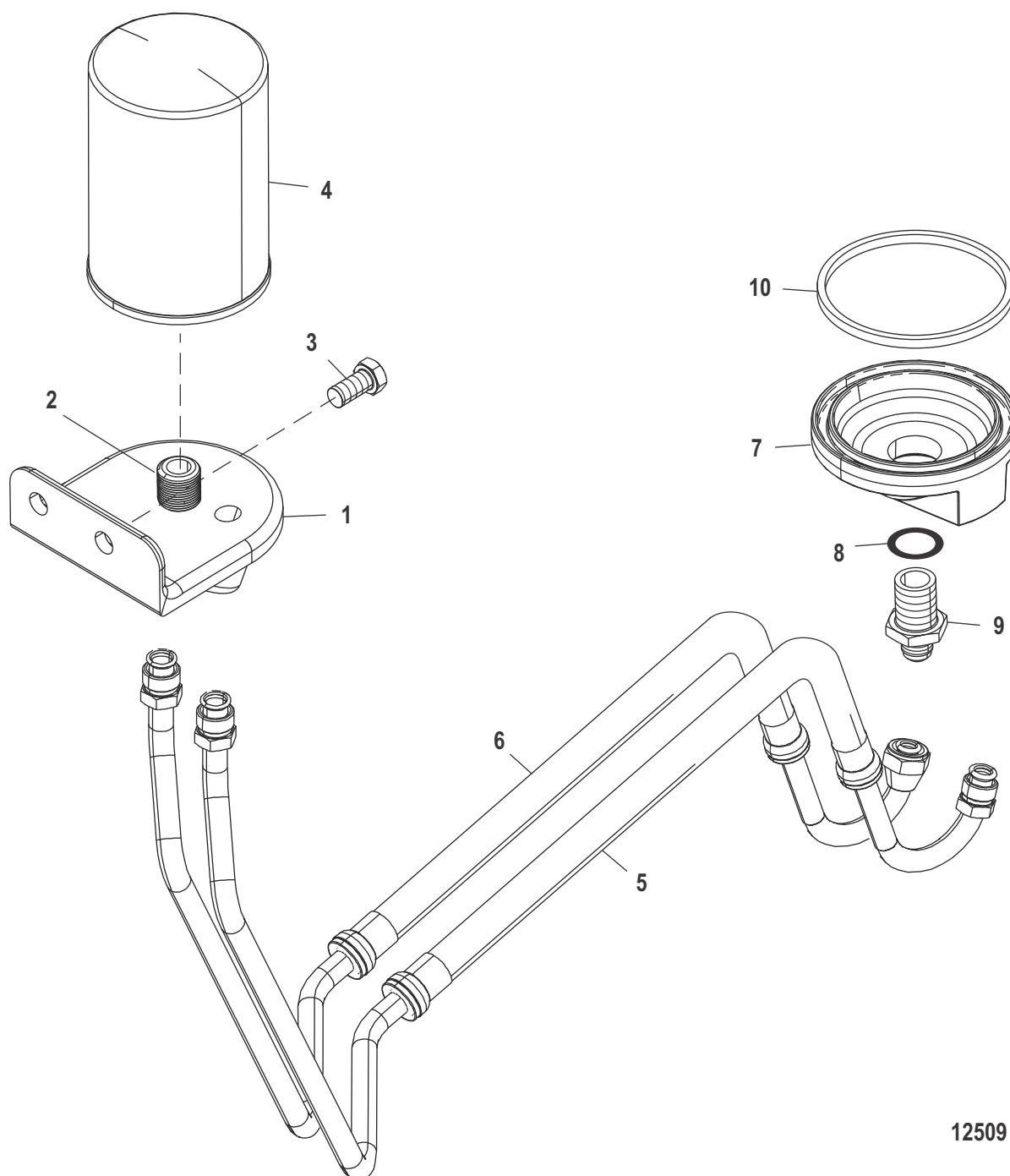
Mercathode Components

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	98869A17	ELECTRODE ASSEMBLY	(With Quick Connectors)	1	[1]
2	0084	865181T01	HARNESS ASSEMBLY Mercathode		1	
3	0013	26992	LOCKWASHER (.250) Stainless Steel		2	
4	0012	29245	WASHER (.281 x .500 x .060) Stainless Steel		2	
5	0000	42600A3	CONTROLLER ASSEMBLY		1	
6	0011	68219	NUT (#10-32) Stainless Steel		4	
7	0084	88543A3	CABLE ASSEMBLY		1	
8	0010	62568	SCREW (#10-16 x .375)		1	
9	0010	4010516	SCREW (M5 x 16) Stainless Steel		2	
10	0088	79091	FUSE 20 Ampere		1	
11	0084	95084A9	CABLE ASSEMBLY (91.00 Inches) Red/Purple Strip		1	
11	0084	95084A10	CABLE ASSEMBLY (5.00 Inches) Red		1	
12	0010	69067	SCREW (.250-20 x 1.375)		2	
13	0084	8M0060271	CABLE ASSEMBLY		1	
14	0000	862646	FUSE Tan - 5 Ampere		1	

PART NOTES:

[1] - Component of Long Block Assembly 807447R03 or 860186R 5

Remote Oil Filter (Accessory Kit)



12509

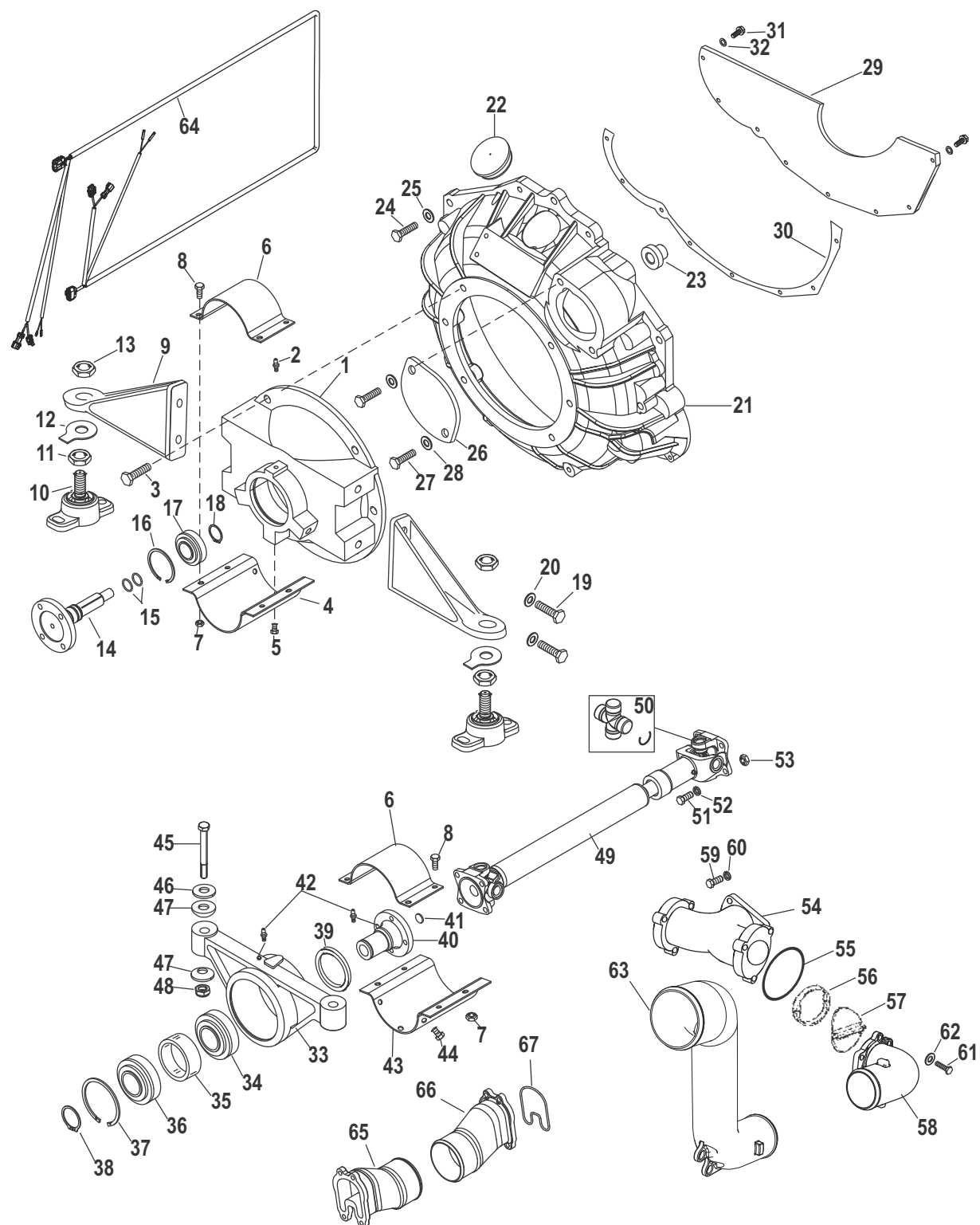
Remote Oil Filter (Accessory Kit)

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0000	864990A1	FILTER KIT Remote Oil		1	
1	0000	863732T1	BRACKET Oil Filter		1	
2	0022	863485	FITTING		1	
3	0010	98261	SCREW (.375-16 x .750)		2	
4	0035	866340Q02	FILTER Oil - Quicksilver Brand Quicksilver Branded		1	[1]
4	0035	866340K01	FILTER Oil - Mercury Brand Mercury Branded		1	[1]
5	0032	864924	HOSE Oil To Adaptor		1	
6	0032	864925	HOSE Oil From Adaptor		1	
7	0000	818400A1	ADAPTER		1	
8	0026	42077	SEAL		1	[2]
9	0022	806121	FITTING		1	
10	0027	91892	GASKET		1	[2]

PART NOTES:

- [1] - Alternate part numbers:
- 866340K01MPP
- 866340Q02Service Part
- 866340Q03QS
- [2] - Component of Engine Overhaul Gasket Set 861246A05

Jackshaft Components

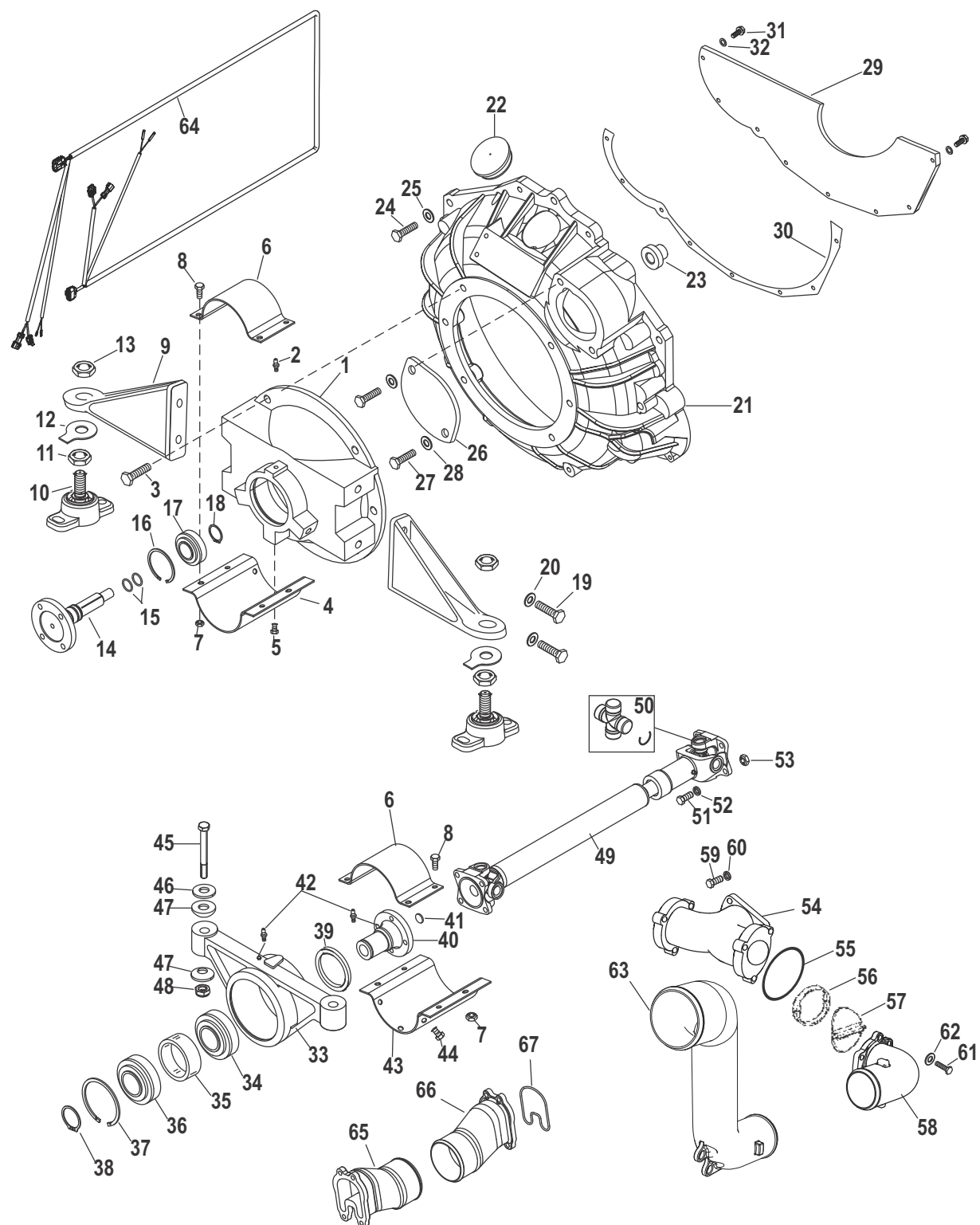


24309

Jackshaft Components

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	93911A4	HOUSING ASSEMBLY Shaft Extension Support		1	
2	0022	74036	FITTING Grease	(Use with greased bearing)	1	
2	0010	8M2015913	PLUG (.250-28 x .320)	(Use with non-greased bearing)	1	
3	0010	47651	SCREW (.437-14 x 1.50)		6	
4	0000	93918A1	SHIELD Lower		1	
5	0010	96995	SCREW (.375-16 x .880)		3	
6	0000	93919A1	SHIELD Upper		2	
7	0011	82670912	NUT (.375-16) Stainless Steel		8	
8	0010	96995	SCREW (.375-16 x .880)		8	
9	0000	93923A1	MOUNT ASSEMBLY Flywheel Housing		2	
10	0000	814263A1	BASE ASSEMBLY Mount Assembly		2	
11	0011	816331	NUT (.750-16) Jam		1	
12	0014	12657	TAB WASHER		1	
13	0011	859126	NUT (.750-16)		1	
14	0000	93906A2	SHAFT Output		1	
15	0025	29845	O-RING (.924 x .103)		2	
16	0053	94104	RING Retaining		1	
17	0030	62780T	BEARING Ball		1	
18	0053	841897T	RING Retaining		1	
19	0010	47651	SCREW (.437-14 x 1.50)		4	
20	0013	32993	LOCKWASHER (.437)		4	
21	0000	814309A1	HOUSING ASSEMBLY		1	
22	0019	12304	PLUG Timing Window		1	
23	0023	49126	BUSHING Pilot		1	
24	0010	37612	SCREW (.375-16 x 1.250)	[1A348956] & Below	1	
24	0010	68101	SCREW (.375-16 x 1.375)	[1A348957] & Up	1	
24	0010	34353	SCREW (.375-16 x 1.00)		1	
24	0010	47688	SCREW (.375-16 x 2.750)		2	
25	0013	35048	LOCKWASHER (.375)		4	
26	0000	939201	PLATE Cover		1	
27	0010	92913	SCREW (.437-14 x .750)		2	
28	0013	32993	LOCKWASHER (.437)		2	
29	0000	818718A3	COVER KIT Flywheel Inspection		1	
30	0027	86015	GASKET Flywheel Inspection Cover		1	
31	0010	98253	SCREW (.250-20 x .500)		7	
32	0013	26992	LOCKWASHER (.250) Stainless Steel		7	
33	0000	817416A4	HOUSING ASSEMBLY Bearing		1	
34	0030	93944A2	BEARING SET Ball Includes Part Number 36		1	
35	0023	817417T	SPACER		1	
36	0030	93944A2	BEARING SET Ball Includes Part Number 34		1	
37	0053	93914	RING Retaining		1	

Jackshaft Components



24309

Jackshaft Components

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
38	0053	93915	RING Retaining		1	
39	0026	93924	SEAL Oil		1	
40		NSS	NOT SOLD SEPARATE Shaft-Input		1	
41	0019	93921	EXPANSION PLUG		1	
42	0022	74036	FITTING Grease		2	
43	0000	93918A1	SHIELD Lower		1	
44	0010	76926	SCREW (.375-16 x .875)		3	
45	0010	57053	SCREW (.500-20 x 4.500)		2	
46	0012	35777	WASHER (.5156 x 1.375 x .125) Aluminum		2	
47	0012	42307	WASHER Spherical		4	
48	0011	898832	NUT (.500-20)		2	
49	0045	94819T5	DRIVESHAFT ASSEMBLY (34.50 Inches)		1	
50	0000	61221T	CROSS AND BEARING With Clips		1	
51	0010	805159	SCREW (.437-20 x 1.500)		8	
52		NSS	NOT SOLD SEPARATE		8	
53	0011	82670815	NUT (.437-20)		8	
54	0000	98626A3	SEPARATOR Exhaust		1	
55	0025	35029	O-RING (78.97 X 3.53 MM)		2	
56	0000	60931	RETAINER		2	
57	0000	60930	SHUTTER Water Exhaust		2	
58	0000	94018A1	ELBOW ASSEMBLY Exhaust		2	
59	0010	37612	SCREW (.375-16 x 1.250)		4	
60	0013	35048	LOCKWASHER (.375)		4	
61	0010	58640	SCREW (.375-16 x 1.25)		6	
62	0013	58643	LOCKWASHER (.375)		6	
63	0000	44390T	ELBOW Exhaust		2	
64	0084	866785T01	HARNESS ASSEMBLY Extension	(Without Digital Throttle and Shift)	1	
64	0084	866784T01	HARNESS ASSEMBLY Extension	(With Digital Throttle and Shift)		
65	0000	862268T1	TUBE		1	
66	0000	862268T2	TUBE		1	
67	0000	41802	SEAL Rubber		1	

Gasket Set Components (27-861246A05) Engine Overhaul

Gasket Set Components (27-861246A05) Engine Overhaul

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0027	861246A05	GASKET SET Engine Overhaul		1	
-	0027	138651	GASKET Oil Pan		1	
-	0027	756111	GASKET Cylinder Head		2	
-	0027	33395	GASKET Exhaust Manifold		2	
-	0027	17467	GASKET Rocker Cover		2	
-	0027	866027	GASKET	Carburated Models Only	1	
-	0027	8079821	GASKET		1	
-	0027	806640	GASKET		1	
-	0027	861246	GASKET		1	
-	0027	91892	GASKET Oil Filter	Not Applicable in All Models	1	
-	0027	34897	GASKET Water Pump		2	
-	0027	881715	GASKET Crankshaft Oil Seal Housing		1	
-	0027	530451	GASKET Lower Thermostat Housing		1	[1]
-	0027	806871	GASKET Thermostat Housing		1	
-	0027	344863	GASKET Distributor		1	
-	0027	34898	GASKET		1	
-	0027	49955	GASKET Drain		2	
-	0026	42077	SEAL Oil Filter	Not Applicable in All Models	2	
-	0026	976641	SEAL Intake valve		8	
-	0026	804507	SEAL Exhaust Valve		8	
-	0025	8071341	SEAL Thermostat		1	
-	0025	32509	O-RING (.489 x .070)		5	
-	0025	805063	O-RING (.301 x .070)		6	
-	0025	805062	O-RING (.530 x .082)		1	
-	0026	806655	SEAL		1	
-	0026	806706	SEAL		1	
-	0026	852941	SEAL Crankshaft Oil		1	
-	0027	807473A1	GASKET SET Intake Manifold		1	

PART NOTES:

- [1] - Alternate part numbers:
53045 1Service Part
53045Q01QS

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Part No.	Description	Pg.	Ref.no	Part No.	Description	Pg.	Ref.no
11966	SCREW (.437-14 x 3.750)	30	27	119671	SCREW (.437-14 x 3.00)	30	26
11968	SCREW (.437-14 x 1.750)	30	25	11971	NUT (.312-18)	44	17
11971	NUT (.312-18)	46	13	11989	STUD (.312-18 x 1.6718)	44	14
11989	STUD (.312-18 x 1.6718)	46	9	12304	PLUG Timing Window	76	22
12427	TOOL Shift Adjust	68	18	12524	PLUG (.375-18 x .475) Brass	50	7
12552	LIFTING EYE	54	12	12657	TAB WASHER Tab	70	6
12657	TAB WASHER	76	12	13467	GROMMET (.88 Inside Diameter)	20	7
13510	WASHER	46	23	13524T1	WHEEL ASSEMBLY	18	5
138651	GASKET Oil Pan	44	10	138651	GASKET Oil Pan	80	-
13898A06	LEVER ASSEMBLY Shift	66	11	14070	SCREW (.250-20 x .625)	44	13
14242	BOLT (.250-20 x .875)	46	11	14243	BOLT (.250-20 x 1.750)	46	12
14256	REINFORCEMENT Starboard	44	16	14257	REINFORCEMENT Port	44	15
14263	PIN Dowel Oil Seal Housing Location	46	14	14358001	TUBE Exhaust Exhaust	64	5
14827	STUD (.250-20 x 2.180)	46	5	14883	SCREW (.375-16 x 1.12)	46	22
1589424	HOSE (16.50 Inches Bulk) Breather (10 Inch)	30	9	16792A39	PUMP ASSEMBLY Power Steering	62	1
17160	SPROCKET Crankshaft	34	25	17161T	CHAIN Timing	34	22
173391	PUSH ROD	30	12	17340T1	LIFTER Roller	38	10
17341	GUIDE Lifter	38	9	17344	SCREW	30	3
17346	SCREW Oil Pump	44	2	1743534	HOSE (14.5 Inches)	58	4
17467	GASKET Rocker Cover	30	4	17467	GASKET Rocker Cover	80	-
18643A5	COUPLING ASSEMBLY	46	20	18644	BUMPER Rubber	46	21
18710002	CAP Oil Fill	30	2	1940971	HOSE (54.00 Inches Bulk)	12	7
20084	WASHER (.328 x .562 x .062)	10	9	20084	WASHER (.328 x .562 x .062)	22	10
20553	WASHER (.406 x .734 x .063)	18	27	20572	WASHER (.390 x .750 x .093)	46	27
20572	WASHER (.390 x .750 x .093)	46	37	20739	NUT (.750-16) Jam	70	5
20739	NUT (.750-16) Jam	70	8	210711	COTTER PIN	66	10
210711	COTTER PIN Cotter	66	16	210711	COTTER PIN	68	10
210711	COTTER PIN	68	16	21908	NUT (.312-18) Cad Plated	60	16
23720	RING Retaining	60	12	24323	SET SCREW (.250-20 x 1.25)	14	13
24664	WASHER (M4 x 20)	22	13	26825	WASHER (.328 x .750 x .06)	22	10
26992	LOCKWASHER (.250) Stainless Steel	72	3	26992	LOCKWASHER (.250) Stainless Steel	76	32
26996	LOCKWASHER (#10) Stainless Steel	8	6	26996	LOCKWASHER (#10) Stainless Steel	14	27
26996	LOCKWASHER (#10) Stainless Steel	18	24	26996	LOCKWASHER (#10) Stainless Steel	38	18
26996	LOCKWASHER (#10) Stainless Steel	54	4	27339	WASHER	44	12
29245	WASHER (.281 x .500 x .060) Stainless Steel	22	8	29245	WASHER (.281 x .500 x .060) Stainless Steel	72	4
29250	NUT (.312-24)	20	16	29845	O-RING (.924 x .103)	76	15
32132	SCREW (.375-16 x 1.750)	34	6	32132	SCREW (.375-16 x 1.750)	48	38
32219	NUT (.375-16)	10	20	32219	NUT (.375-16)	48	39
32219	NUT (.375-16)	60	19	32509	O-RING (.489 x .070)	80	-
32515	SCREW (.437-20 x 2.50)	34	15	32561	PLUG Pipe - Allen Head (.250-18)	20	13
32783	RETAINER Three Wire	18	19	32784	RETAINER Four Wire	18	20
32803	PLUG Pipe (.375-18) Brass	54	2	328571	COTTER PIN	66	6
328571	COTTER PIN	68	6	32974	FITTING (.125-27) Adaptor	14	25
32993	LOCKWASHER (.437)	76	20	32993	LOCKWASHER (.437)	76	28
33395	GASKET Manifold	50	5	33395	GASKET Exhaust Manifold	80	-
33465	O-RING	60	2	342271	SEALING COMPOUND (16 Ounce) Where Applicable	38	-
34270	EXPANSION PLUG (1.625) Engine Core Hole	46	2	34352	SCREW (.375-24 x .875)	34	13
34353	SCREW (.375-16 x 1.00)	10	16	34353	SCREW (.375-16 x 1.00)	10	28
34353	SCREW (.375-16 x 1.00)	76	24	34466	KEY Crankshaft	38	4
344863	GASKET	18	12	344863	GASKET Distributor	80	-
34500	SCREW (.312-18 x .625)	38	14	34516	NUT	30	21
34521	STUD	30	23	34522	STUD	30	23
34897	GASKET Water Pump	34	3	34897	GASKET Water Pump	80	-
34898	GASKET	80	-	35029	O-RING (78.97 X 3.53 MM)	78	55
35048	LOCKWASHER (.375)	46	34	35048	LOCKWASHER (.375)	76	25
35048	LOCKWASHER (.375)	78	60	35329	ARM KIT Rocker	30	19
35331	BALL Rocker Arm	30	20	35342	STUD (.312-24/.375-16 x 2.5625)	34	5
35366	SCREW	44	21	35462	WASHER (.2656 x .625 x .0625) Stainless Steel	14	14
35462	WASHER (.2656 x .625 x .0625) Stainless Steel	66	9	35462	WASHER (.2656 x .625 x .0625) Stainless Steel	66	12
35462	WASHER (.2656 x .625 x .0625) Stainless Steel	68	9	35777	WASHER (.5156 x 1.375 x .125) Aluminum	46	32

PARTS INDEX

Part No.	Description	Pg.	Ref.no	Part No.	Description	Pg.	Ref.no
35777	WASHER (.5156 x 1.375 x .125) Aluminum	78	46	35785	SCREW (.375-16 x 3.250)	54	11
36183	RETAINER	44	5	36184	SHAFT	44	4
37293T	SENDER ASSEMBLY	16	33	37293T	SENDER ASSEMBLY Oil Pressure	38	17
37372	PLUG Pipe (.500)	28	2	37493	NUT (.375-24)	42	5
37612	SCREW (.375-16 x 1.250)	48	38	37612	SCREW (.375-16 x 1.250)	76	24
37612	SCREW (.375-16 x 1.250)	78	59	38525	STUD	22	12
390721	PLUG Pipe (.125-27) Brass	50	3	39131	LOCKWASHER (.437)	34	16
40001134	SCREW (M8 x 25)	10	3	40001188	SCREW (M10 x 20)	10	18
40001188	SCREW (M10 x 20)	62	6	400211	NUT (M5) Stainless Steel	8	12
400212	NUT (M6) Stainless Steel	10	2	400247	LOCKWASHER (M8)	8	10
400247	LOCKWASHER (M8)	60	15	4010516	SCREW (M5 x 16) Stainless Steel	72	9
4010716	SCREW (M8 x 16)	68	17	41408	SCREW (#10-32 x 1.50)	14	10
41408	SCREW (#10-32 x 1.50)	18	23	41471	LOCKWASHER (.375)	64	10
41471	LOCKWASHER (.375)	64	13	41802	SEAL Rubber	78	67
41877	STUD (M10)	62	2	42077	SEAL	74	8
42077	SEAL Oil Filter	80	-	42307	WASHER Spherical	78	47
42600A3	CONTROLLER ASSEMBLY	72	5	428611	FITTING Pipe - Brass (.750-14)	50	2
428611	FITTING Pipe - Brass (.750-14)	50	17	428611	FITTING Pipe - Brass (.750-14)	52	4
428611	FITTING Pipe - Brass (.750-14)	52	13	43504	PIN Dowel	38	2
43504	PIN Dowel Flywheel	46	18	44348001	TUBE Exhaust	64	1
44390T	ELBOW Exhaust	78	63	46982	FITTING (90 Degree)	56	16
47277	SCREW (.312-24 x .750)	34	8	47617	PIN	18	9
47651	SCREW (.437-14 x 1.50)	76	3	47651	SCREW (.437-14 x 1.50)	76	19
47688	SCREW (.375-16 x 2.750)	34	6	47688	SCREW (.375-16 x 2.750)	76	24
48340	PLUG (.250-18 x .41) Oil Galley	46	3	483471	SPRING	30	16
483481	CAP	30	17	48358	PLUG (.375)	28	3
49099	FITTING	46	25	49126	BUSHING Pilot	76	23
49146	PLUG Pipe	34	2	49734	SENDER	54	3
49955	GASKET Drain Screw	44	11	49955	GASKET Drain	80	-
52188	GROMMET	30	5	5251914	HOSE (53.00 Inches Bulk) Pump to Oil Cooler (37 Inch)	62	11
530451	GASKET Lower Thermostat Housing	54	10	530451	GASKET Lower Thermostat Housing	80	-
53167	SCREW (.312-18 x .880)	68	5	53336Q	STRAINER	24	29
54676	RETAINER Two Wire	18	18	54786	SCREW (.312-18 x 1.250)	38	21
547971	KEY	30	18	56393	SCREW (.437-20 x 1.75)	10	24
56720	WASHER (.330 x .750 x .060) Stainless Steel	66	8	56720	WASHER (.330 x .750 x .060) Stainless Steel	68	8
56800	PLUG Pipe (.0625-27)	22	18	57053	SCREW (.500-20 x 4.500)	78	45
57792	WASHER	10	5	58640	SCREW (.375-16 x 1.25)	64	9
58640	SCREW (.375-16 x 1.25)	78	61	58643	LOCKWASHER (.375)	78	62
59362T1	IMPELLER	60	5	59501A1	SHAFT	60	11
60930	SHUTTER Water Exhaust	78	57	60931	RETAINER	78	56
61221T	CROSS AND BEARING With Clips	78	50	62568	SCREW (#10-16 x .375)	72	8
62706	O-RING (.426 x .070)	14	32	62706	O-RING (.426 x .070)	50	12
62706	O-RING (.426 x .070)	56	14	62780T	BEARING Ball	76	17
62826A6	CABLE ASSEMBLY Ground (13.00 Inches) Black	48	40	63341	TEE NUT	66	14
63341	TEE NUT	68	12	63709A1	BOOT/TERMINAL KIT	18	16
63835	ELBOW 45 Degree	50	9	64015	NUT (.250-20)	14	15
64066	STUD (.375-16 x 2.750) Special	46	35	657461	SCREW AND LOCKWASHER (.250-20 x .625)	66	21
65868	STUD (.312-18/.312-24 x 2.120)	22	17	65970T1	BRACKET	18	22
66284A2	BASE ASSEMBLY	70	4	66686	SCREW (#10-32 x 1.00)	18	7
68101	SCREW (.375-16 x 1.375)	48	38	68101	SCREW (.375-16 x 1.375)	70	2
68101	SCREW (.375-16 x 1.375)	76	24	68102	LOCKWASHER (.750)	70	7
68219	NUT (#10-32) Stainless Steel	14	28	68219	NUT (#10-32) Stainless Steel	18	25
68219	NUT (#10-32) Stainless Steel	38	19	68219	NUT (#10-32) Stainless Steel	54	5
68219	NUT (#10-32) Stainless Steel	72	6	68402	PIN (.250 x 1.13) Clevis	68	15
69067	SCREW (.250-20 x 1.375)	72	12	71458	WASHER	34	17
71920	VALVE ASSEMBLY Filter	38	20	72202	SCREW (#10-32 x 1.25)	18	7
72640	PLUG Camshaft Bearing Hole	46	4	72785	SEAL	60	13
72961	BEARING Ball	60	10	73379	PLUG (.250-18)	50	16
73668	J-CLIP	28	7	74036	FITTING Grease	46	NS
74036	FITTING Grease	76	2	74036	FITTING Grease	78	42

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Part No.	Description	Pg.	Ref.no	Part No.	Description	Pg.	Ref.no
74191	SCREW (.312-18 x 3.250)	60	3	75533	SPRING	54	15
756111	GASKET	30	24	756111	GASKET Cylinder Head	80	-
76596	SCREW (.250-20 x 1.250)	46	16	76926	SCREW (.375-16 x .875)	78	44
77054	TIE STRAP (14.50 Inches)	62	NS	79023A91	FUSE ASSEMBLY 90 Ampere	8	8
79091	FUSE 20 Ampere	14	22	79091	FUSE 20 Ampere	72	10
79550A1	BRACKET Mount	70	1	79695	BOOT Insulator - Black	8	7
8018611	RING SET Piston (Standard)	42	2	802555	VALVE Intake (Standard)	30	14
802556	CYLINDER HEAD ASSEMBLY Cylinder	30	22	802557T	PISTON ASSEMBLY Standard (Standard)	42	1
802558T	PISTON ASSEMBLY .030 Oversize (.030 Oversize)	42	1	802559	RING SET Piston (Standard)	42	2
802744T	VENTURI	24	21	802745T	VENTURI	24	21
802837Q1	OIL Quarts @ 12	2	-	802839A1	OIL Gallons @ 6 - Mercury Brand	2	-
802893Q	FILTER Fuel/Water Separating - Quicksilver Brand	2	-	802893Q	FILTER Fuel/Water Separating - Quicksilver Brand	20	15
802893T	FILTER Fuel/Water Separating - Mercury Brand	2	-	803854	PLATE Baffle	24	23
803860T	CYLINDER HEAD ASSEMBLY Cylinder	30	22	804507	SEAL Valve	30	15
804507	SEAL Exhaust Valve	80	-	804689	SEAT KIT Inlet	24	14
804844002	CARBURETOR REPAIR KIT	24	-	805026A1	FITTING	20	8
805027A1	FITTING ASSEMBLY	20	4	805062	O-RING (.530 x .082)	20	9
805062	O-RING (.530 x .082)	80	-	805063	O-RING (.301 x .070)	20	5
805063	O-RING (.301 x .070)	80	-	805159	SCREW (.437-20 x 1.500)	78	51
805185A36	DISTRIBUTOR ASSEMBLY	18	1	805218T	SENSOR	54	6
805295	STUD (.250-20/.250-28 x Special)	22	3	8053432	SCREW (.375-16 x 4.33)	8	3
805357	STUD (.375-16 x 2.130)	70	3	805459	STUD Mercathode Mounting	14	17
805489T	BRACKET	22	11	805524	CLIP	44	26
805559	SCREW (.375-16 x .875) Stainless Steel	18	14	805563	CONNECTOR (.500 Inch NPTF To .500 Inch Inverted Flare)	28	5
805570A2	COIL KIT	18	21	805605A1	SWITCH ASSEMBLY	14	26
805625	CLIP Dipstick Tube	44	20	805759T1	CAP Distributor	18	2
805760	GASKET	18	3	806121	FITTING	74	9
806193A46	LUBE BOTTLE Lube Monitor	12	3	806193A47	RESERVOIR Lube Monitor	12	11
806490T	SENDER	54	3	806608A1	PLUG KIT (.500-13) Royal Blue	14	31
806608A1	PLUG KIT (.500-13) Royal Blue	50	11	806608A1	PLUG KIT (.500-13) Royal Blue	56	13
806611T	MODULE Knock Control	14	9	806612T	SENSOR Knock	14	29
806616	CLAMP	56	2	806640	GASKET	80	-
806655	SEAL	80	-	8067051	FITTING Dual	14	30
806706	SEAL	80	-	8067271	CAP Drive Lube Monitor Lube Reservoir	12	4
8067271	CAP Drive Lube Monitor Lube Reservoir	12	12	806871	GASKET Thermostat Housing	54	7
806871	GASKET Thermostat Housing	80	-	806922	SLEEVE Thermostat	54	9
806949	NUT (M8-1.5)	8	4	806949	NUT (M8-1.5)	8	5
807130A4	PIPE Exhaust	64	6	8071341	SEAL Thermostat	80	-
807151A14	BODY/IMPELLER KIT	60	1	807151A9	PUMP ASSEMBLY Sea Water Complete	60	-
807166A1	SHUTTER ASSEMBLY Water	64	7	807167	GROMMET	64	8
807252T1	THERMOSTAT 60 Degree C (140 Degree F)	54	8	807252T2	THERMOSTAT 71DegreeC (160 Degree F)	54	8
807260A2	COVER KIT Flywheel	46	15	807296	NUT (.250-20)	46	NS
807356	SCREW (.312-18 x 2.680) (.312-18 X .625)	60	3	807473A1	GASKET SET	28	9
807473A1	GASKET SET Intake Manifold	80	-	807661	HOSE Transom Assembly to Power Steering Cooler	56	10
807688T	TUBE Oil Fill	30	11	807697	HOSE Thermostat Housing to Starboard Manifold	56	7
807726A2	ADAPTER	22	15	807729T	PULLEY	34	7
807730T	PULLEY Crankshaft	34	12	8077491	BRACKET	60	17
807757T	PULLEY ASSEMBLY Idler - Black 3 Inch Diameter	10	15	807849	STUD (.312-18/.312-24 x 3.380)	22	17
807918T	BRACKET Fuel Filter Base	20	17	807962A15	BRACKET ASSEMBLY Shift	66	1
807962A15	BRACKET ASSEMBLY Shift	68	1	8079821	GASKET	80	-
8079921	COVER Hose Clamp End	62	NS	8079923	COVER Hose Clamp End	56	3
8079923	COVER Hose Clamp End	62	NS	8079923	COVER Hose Clamp	64	NS
808010	SCREW (.312-18 x 1.375)	28	6	808023T	STRAP Reservoir Retainer	12	2
8080441	HOSE Molded Sea Water Pump To Power Stering Cooler	56	9	808570	RING SET Piston (.030 Oversize)	42	2
808624	CONNECTOR Lube Reservoir	12	5	808675	CLIP Spring	24	17
809463A1	SOLENOID KIT Starter	8	2	809520	CHECK BALL KIT	24	7
809825	RTV SILICONE (3 Ounce Tube) Metallic Blue Where Applicable	38	-	809907002	PUMP ASSEMBLY Oil	44	1
809909	SCREEN Oil Pump Pick Up	44	3	809910	PAN Oil	44	9

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Part No.	Description	Pg.	Ref.no	Part No.	Description	Pg.	Ref.no
809992	VALVE Intake (Standard)	30	14	809995	COVER Rocker	30	1
810916	ARM	24	9	810919	WASHER	24	8
810919	WASHER	24	10	8109201	ROD	24	5
810925	LEVER Throttle	24	32	810926	SCREW	24	35
810927	WASHER	24	33	810928	NUT	24	34
810929003	GASKET SET Carburetor	24	30	811658	CAMSHAFT	38	11
8116591	SPROCKET Camshaft	34	23	811662	RETAINER Lifter Guide	38	13
813995A1	GUIDE ASSEMBLY Spring	66	22	814001	PIN Clevis	66	15
814263A1	BASE ASSEMBLY Mount Assembly	76	10	814281T09	SWITCH Shift Interrupt	66	18
814309A1	HOUSING ASSEMBLY	76	21	814806	WASHER (.344 x .688 x .065) Stainless Steel	60	4
815425T	SENDER ASSEMBLY	14	33	815425T	SENDER ASSEMBLY Oil Pressure	38	17
815504105	CLAMP Worm Gear (11-18 mm) Hose	30	10	815504105	CLAMP Worm Gear (11-18 mm) Hose	62	12
815504216	CLAMP Worm Gear (1.56 Diameter) Hose	56	17	815504222	CLAMP Worm Gear (1.98 Diameter) Hose	56	18
815504222	CLAMP Worm Gear (1.98 Diameter)	58	3	815504232	CLAMP Worm Gear (2.50 Diameter) Hose	56	11
815504272	CLAMP Worm Gear	64	2	815504272	CLAMP Worm Gear	64	4
816133	FITTING	20	14	816331	NUT (.750-16) Jam	76	11
816336	SPARK PLUG	18	17	816492A6	ALARM KIT	14	24
8164T	CONNECTING ROD ASSEMBLY	42	3	816565	PLUG Cup (.468) Pipe	34	26
816585	SCREW (.312-18 x .875)	62	16	8167301	NUT	46	10
817416A4	HOUSING ASSEMBLY Bearing	76	33	817417T	SPACER	76	35
817491	GROMMET (.56 Inside Diameter)	20	3	8183812	PINION STUD (.437-20) Stainless Steel	10	14
818400A1	ADAPTER	74	7	818465	BEARING SET 5 Pair	38	1
818466	BEARING SET 5 Pair	38	1	818467	BEARING SET 5 Pair	38	1
818468	BEARING SET 5 Pair	38	1	818718A3	COVER KIT Flywheel Inspection	76	29
818807	GEAR	18	8	8237251	LEVER	24	6
8243171	VALVE Exhaust	30	13	8243181	VALVE Exhaust	30	13
82670815	NUT (.437-20)	78	53	8267089	NUT (.250-28)	22	7
826709106	NUT (#10-32) Stainless Steel	14	3	826709106	NUT (#10-32) Stainless Steel	54	18
82670912	NUT (.375-16) Stainless Steel	76	7	8267098	NUT (.250-20) Stainless Steel	12	8
8267119	NUT (.250-28)	8	9	8267139	NUT (.250-28)	22	4
8267139	NUT (.250-28)	22	14	8267139	NUT (.250-28)	22	20
828213	SCREW (.312-18 x 1.500) Hex Flange	10	4	828552	SCREW (.375-16 x .500)	12	14
830861	SCREW (#8-32 x .625)	14	20	83296915	FUSE Mini - Blue - 15 Ampere	16	39
83296920	FUSE Mini - Yellow - 20 Ampere	16	39	835000	RING SET Piston (.030 Oversize)	42	2
835001T	PISTON ASSEMBLY (Standard)	42	1	835002T	PISTON ASSEMBLY (.030 Oversize)	42	1
841897T	RING Retaining	76	18	843378	PIN Dowel	38	12
843378	PIN Dowel Alignment, Oil Pump	44	7	843379	PIN Dowel (.6206/.6211 x 1.20) Flywheel Housing Location	46	1
845602	NUT (.375-16)	44	8	845757	SCREW (.437-20 x 1.00)	46	19
845941	RETAINER Camshaft	34	20	845942	SCREW (.312-18 x .750)	34	24
845943	SCREW (.250-20 x .500)	34	21	850090	STUD (.437-14/.375-16 x 3.360) Crankshaft Bearing Cap	38	7
8503991	PUMP ASSEMBLY Water Water	34	1	852940	HOUSING ASSEMBLY With Studs	46	7
852941	SEAL Crankshaft Oil	46	8	852941	SEAL Crankshaft Oil	80	-
85439001	CONNECTOR Male Lube Reservoir	12	13	85674	BEARING SET	38	8
85701	BEARING	42	6	85702	BEARING	42	6
85703	BEARING	42	6	85704	BEARING	42	6
85705	BEARING	42	6	85802	SCREW (.375-24 x Special) Connecting Rod	42	4
858048K01	25W40 SD/IB OIL MPP, 1 Quart	2	-	858049Q01	25W40 SD/IB OIL 1 Gallon	2	-
859119	NUT (.312-18)	10	6	859126	NUT (.750-16)	76	13
859135	NUT (.437-20) Brass/Nickel Plated	10	13	859135	NUT (.437-20) Brass/Nickel Plated	10	25
860008	SCREW (.250-20 x .625) Torx	52	8	860008	SCREW (.250-20 x .625) Torx	52	18
860065A1	BRACKET KIT Lube Monitor Reservoir	12	1	860069	NUT (.375-16)	20	18
860069	NUT (.375-16)	70	9	860088	BUSHING	56	15
860100A1	MANIFOLD ASSEMBLY Intake	28	1	860102	STUD (.375-16 x 1.730)	10	26
860102	STUD (.375-16 x 1.730)	60	18	86015	GASKET Flywheel Inspection Cover	76	30
860171060	OPERATION MANUAL 4.3/5.0/5.7L	2	-	860172064	INSTALLATION MANUAL 4.3/5.0/5.7 TKS	2	-
860315A1	TUBE Hose Extender(Compact Hydraulic Steering)	56	1	861155A3	PUMP ASSEMBLY Fuel	20	2
861163	QUICK CONNECTOR (90 Degree) To Transom	12	6	861246	GASKET	80	-
861246A05	GASKET SET Engine Overhaul	2	-	861246A05	GASKET SET Engine Overhaul	28	-
861246A05	GASKET SET Engine Overhaul	30	-	861246A05	GASKET SET Engine Overhaul	34	-

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861246A05	GASKET SET	38	-	861246A05	GASKET SET Engine Overhaul	44	-
861246A05	GASKET SET Engine Overhaul	48	-	861246A05	GASKET SET Engine Overhaul	50	-
861246A05	GASKET SET Engine Overhaul	54	-	861246A05	GASKET SET Engine Overhaul	80	-
8612471	LINE Fuel	20	6	861250	LINE ASSEMBLY Fuel	20	10
861253T1	ICM MODULE Ignition Control Module	14	7	861254T1	ICM MODULE Ignition Control Module	14	7
861316	STUD (.375-16 x 2.750) Special	46	35	861319	BRACKET Fuel Pump	20	1
861459T1	ICM MODULE Ignition Control Module	14	7	861460T1	ICM MODULE Ignition Control Module	14	7
861476	VALVE PCV	30	8	861516	BRACKET	14	6
861517	BRACKET	14	8	861520	SCREW (#10-32 x .500)	14	11
861523A11	COUPLER ASSEMBLY Engine	46	24	861523A9	COUPLER ASSEMBLY Engine - Short Aluminum Hub	46	24
861554T01	COOLER Power Steering	62	14	861554T02	COOLER Power Steering	62	15
861578	PULLEY	62	4	861579	PULLEY	60	14
861590A05	HOSE ASSEMBLY Circulating Pump to Thermostat Housing	56	5	861776A2	PLATE KIT	64	11
861942T9	DIPSTICK Oil Level	44	19	86197763	HOSE (33.00 Inches Bulk) (Cut to 9 Inch Length)	30	7
862029	SPARK PLUG (AC MR43LTS)	2	-	862082T	BRACE Power Steering Brace	10	17
862082T	BRACE Power Steering	62	5	862083T	BRACKET Idler Adjusting	10	11
862084T	BRACKET Idler	10	19	862085T	BRACE Idler Bracket	10	21
862139	HOSE Thermostat Housing to Port Exhaust Manifold	56	8	862163T05	HARNESS ASSEMBLY	14	1
862210A01	ELBOW KIT Drain	50	10	862210A01	ELBOW KIT Drain	56	12
862268T1	TUBE	78	65	862268T2	TUBE	78	66
8625671	SCREW Crankshaft Bearing Cap	38	6	862575T05	HARNESS ASSEMBLY	14	1
862646	FUSE Tan - 5 Ampere	72	14	862704A4	TUBE Dipstick	44	18
862777	FLANGE Drain	44	24	862778	BRACKET Alternator Brace	10	27
862827	TETHER ASSEMBLY	44	25	862902	NUT (.312-24)	22	9
863007A1	STARTER MOTOR ASSEMBLY	8	1	863077T	ALTERNATOR ASSEMBLY Black 65 Amp With 50mm Pulley	10	1
863200	FLAME ARRESTOR	22	2	863211T01	BRACKET Alternator Mounting	10	7
863332	NUT (.500-20) Aluminum	46	36	863396001	TIMING COVER ASSEMBLY	34	18
863397	HARMONIC BALANCER	34	14	863398	RELUCTOR WHEEL	34	19
863480	SCREW (.375-16 x 1.125)	46	26	863481	CLAMP Ty Strap	44	23
863485	FITTING	74	2	863656A05	CABLE KIT Ignition -Plug & Coil Wires (Blue)	18	15
863714T01	BRACKET	52	9	863715T01	BRACKET	52	19
863732T1	BRACKET Oil Filter	74	1	863911A12	LEVER ASSEMBLY Shift	68	13
86400	WASHER	22	5	864225	DECAL Belt Route	2	-
864226	DECAL Belt Route	2	-	864228	DECAL Belt Route	2	-
864252	SWITCH Oil Pressure	16	35	864252	SWITCH	38	16
864260001	SERVICE MANUAL	2	-	864260020	SERVICE MANUAL Supplement #37	2	-
864297001	SENSOR ASSEMBLY Crankshaft Position	34	9	864360	TIMING DECAL	34	4
864378	SCREW (.250-20 x .375) Torx	52	10	864378	SCREW (.250-20 x .375) Torx	52	20
864547A02	GASKET Full Flow	52	6	864547A02	GASKET Full Flow	52	15
864549A02	GASKET Block Off	52	5	864549A02	GASKET Block Off	52	14
864591T02	ELBOW ASSEMBLY Exhaust	50	14	864592T	HOUSING ASSEMBLY Thermostat	54	1
864625T	PULLEY 4.25 Inch Diameter	10	15	864651A01	LONGBLOCK ASSEMBLY	2	-
864651A01	LONGBLOCK ASSEMBLY	30	-	864651A01	LONGBLOCK ASSEMBLY	34	-
864651A01	LONGBLOCK ASSEMBLY	38	-	864651A01	LONGBLOCK ASSEMBLY	42	-
864651A01	LONGBLOCK ASSEMBLY	50	-	864652A01	LONGBLOCK ASSEMBLY	2	-
864652A01	LONGBLOCK ASSEMBLY	30	-	864652A01	LONGBLOCK ASSEMBLY	34	-
864652A01	LONGBLOCK ASSEMBLY	38	-	864652A01	LONGBLOCK ASSEMBLY	42	-
864652A01	LONGBLOCK ASSEMBLY	50	-	864669	FITTING	16	34
864669	FITTING	38	15	864689	PLUG Expansion	50	4
864689	PLUG Expansion	50	15	864689	PLUG Expansion	52	3
864850A02	GASKET Elbow	50	13	864850A02	GASKET Restrictor	52	5
864850A02	GASKET Restrictor	52	14	864907T	SPRING	66	4
864908A1	RISER EXTENSION KIT 6.0 Inch	52	11	864908A2	RISER EXTENSION KIT 6.0 Inch	52	11
864924	HOSE Oil To Adaptor	74	5	864925	HOSE Oil From Adaptor	74	6
864929A3	RISER EXTENSION KIT 3.0 Inch	52	1	864929A4	RISER EXTENSION KIT 3.0 Inch	52	1
864977	HOSE Exhaust Elbow to Thermostat Housing	56	6	864979	HOSE Exhaust Elbow to Thermostat Housing	56	6
864990A1	FILTER KIT Remote Oil	74	-	865049T01	MANIFOLD ASSEMBLY Exhaust	50	1
865093	HOSE Power Steering Cooler to Thermostat Housing	56	4	865100	TUBE	28	4

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865147	SCREW (#6-32 x .750) Stainless Steel	66	19	865148	SHOULDER SCREW (.312-18 x 1.843) Stainless Steel	66	5
865148	SHOULDER SCREW (.312-18 x 1.843) Stainless Steel	66	17	865148	SHOULDER SCREW (.312-18 x 1.843) Stainless Steel	68	14
865149A02	STUD With Cotter Pin	66	2	865154A02	STUD KIT (.250-20/.250-28 x 2.120) With Cotter Pin	68	2
865159	FITTING 45 Degree	50	18	865175T	BRACKET Lube Monitor Reservoir	12	10
865181T01	HARNESS ASSEMBLY Mercathode	72	2	865188T01	BRACKET	10	10
865191	FITTING Male	12	16	865193	BUSHING	10	12
865193	BUSHING	10	23	865280	HOSE Oil Drain	44	22
865281	HOSE Oil Drain	44	22	865324	QUICK CONNECT	58	1
865329A02	MOUNT KIT Rubber	46	29	865362	QUICK CONNECT	58	2
865379	FITTING Female	12	15	865390015	HOSE Male Quick Connect (Fitting on One End)	62	10
865393A02	STUD KIT (.250-28 x 1.90) With Cotter Pin	66	13	865393A02	STUD KIT (.250-28 x 1.90) With Cotter Pin	68	11
865433A02	LEVER ASSEMBLY Actuator	66	3	865434A02	RETAINER KIT With Cotter Pin	68	3
865598	PULLEY	10	22	865615003	BELT	10	29
865615003	BELT	34	27	865615004	BELT	10	29
865615004	BELT	34	27	865615008	BELT	10	29
865615008	BELT	34	27	865615009	BELT	10	29
865615009	BELT	34	27	865657A03	HOUSING ASSEMBLY Flywheel	46	28
865672079	HOSE (96.00 Inches Bulk)	58	4	865672079	HOSE (96.00 Inches Bulk)	58	5
865672079	HOSE (96.00 Inches Bulk)	58	5	865827T	BREAKER Circuit - 50 Ampere	14	2
865863	DECAL Belt Route	2	-	865897	DECAL Color Code	2	-
865913A01	DIODE ASSEMBLY	16	37	865951A01	ELBOW KIT Intermediate	64	3
865982005	SCREW (.375-16 x 1.00)	52	16	865982057	SCREW (.375-16 x 7.50) Exhaust Elbow	50	19
865982057	SCREW (.375-16 x 7.50)	52	17	865982071	SCREW (.375-16 x 9.250)	52	7
865982077	SCREW (.375-16 x 10.500)	52	7	865982092	SCREW (.375-16 x 12.380)	52	17
865995A01	RISER EXTENSION KIT 1.7 Inch	52	1	865996A01	RISER EXTENSION KIT 1.7 Inch	52	1
866003A01	ELBOW KIT Intermediate	64	3	866004A01	ELBOW KIT Intermediate	64	3
866005A01	ELBOW KIT Intermediate	64	3	866027	GASKET	22	16
866027	GASKET	80	-	866089	THERMAL SWITCH (Normally Open 130-110 degrees) Turn Key Start	16	36
866089	THERMAL SWITCH (Normally Open 130-110 degrees) Turn Key Start	28	10	866142A03	CARBURETOR	22	6
866142A03	CARBURETOR	24	-	866143A03	CARBURETOR	22	6
866143A03	CARBURETOR	24	-	866146001	GASKET	24	31
866148	MODULE Enrichment	24	1	866202	SERVICE MANUAL Turn Key Start Supplement	2	-
866208A02	RISER EXTENSION KIT 4.7 Inch	52	11	866208A03	RISER EXTENSION KIT 4.7 Inch	52	11
866209A01	ELBOW KIT Intermediate	64	3	866285A01	SCREW KIT Idle Mixture	24	25
866288	SCREW	24	2	866289	RETAINER	24	3
866292	JET Enrichment	24	19	866293	EMULSION TUBE	24	20
866294	SCREW KIT	24	11	866340K01	FILTER Oil - Mercury Brand	2	-
866340K01	FILTER Oil - Mercury Brand	38	22	866340K01	FILTER Oil - Mercury Brand Mercury Branded	74	4
866340Q02	FILTER Oil - Quicksilver Brand	2	-	866340Q02	FILTER Oil - Quicksilver Brand	38	22
866340Q02	FILTER Oil - Quicksilver Brand Quicksilver Branded	74	4	866685	HOSE Female Quick Connect (Fittings on Both Ends)	62	8
866725	FITTING Straight (.750-14)	50	8	866727T01	HARNESS ASSEMBLY Transom	16	38
866784T01	HARNESS ASSEMBLY Extension	78	64	866785T01	HARNESS ASSEMBLY Extension	78	64
86750	SCREW (.312-18 x .620)	28	8	877770K1	COOLANT MPP, 1 Gallon	2	-
879194018	CONNECTOR	24	12	879288270	OPERATION MANUAL 4.3/5.0/5.7L TKS	2	-
879288291	OPERATION MANUAL 4.3/5.0/5.7L TKS	2	-	879288312	OPERATION MANUAL 4.3/5.0/5.7L TKS	2	-
881715	GASKET Crankshaft Oil Seal Housing	46	6	881715	GASKET Crankshaft Oil Seal Housing	80	-
882751	RELAY	14	21	884018	SCREW	34	11
884715003	PARTS MANUAL 5.0L / 5.7L Sterndrive	2	-	885192	O-RING	34	10
88543A3	CABLE ASSEMBLY	72	7	88641	INSULATOR	20	19
88731	CLAMP	18	13	892150A02	SENSOR ASSEMBLY	18	6
89302	WASHER (.203 x .406 x .040)	14	12	89302	WASHER (.203 x .406 x .040)	54	16
89876A3	BASE ASSEMBLY Fuel Filter/Water Separator	20	12	89879	O-RING (.301 x .064)	62	9
898832	NUT (.500-20)	78	48	898836	O-RING Brown	24	4
89919	BOOT Insulator - Black	14	18	899719T01	BRACKET	14	16
899719T02	BRACKET Harness Mounting/Lifting Eye	14	4	899883319	OPERATION MANUAL 4.3/5.0/5.7 TKS, English	2	-
8M0046001	LINE Fuel	20	6	8M0058919	DIPSTICK Oil Level	44	19
8M0058920	TUBE ASSEMBLY Dipstick	44	18	8M0060271	CABLE ASSEMBLY	72	13

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8M0086350	COVER Rocker	30	1	8M2000229	SCREW (.375-16 x 4.75)	50	6
8M2009752	DECAL Carburetor Cover	2	-	8M2009752	DECAL Carburetor Cover	22	1
8M2009753	DECAL Carburetor Cover	2	-	8M2009753	DECAL Carburetor Cover	22	1
8M2015913	PLUG (.250-28 x .320)	76	2	8M2016106	SCREW (.312 x 1.25)	62	16
90301	PIN	24	24	9031	FLOAT	24	22
9032	SPRING	24	13	90441	PACKING SET	24	16
90517	NUT (M10)	62	7	905201	SPACER (.750 x .250)	62	13
9054	SPRING	24	27	9054	SPRING	24	36
90562	SEAL (1.254 x .312)	60	9	9058	JET	24	18
9059	JET POWER	24	28	9060	SCREW	24	26
90915	BUSHING	18	10	90926	SCREW (#10-32 x .810)	18	4
90931	THRUST WASHER	18	11	91892	GASKET	74	10
91892	GASKET Oil Filter	80	-	92913	SCREW (.437-14 x .750)	76	27
93385	FITTING (90 Degree)	20	11	93906A2	SHAFT Output	76	14
93911A4	HOUSING ASSEMBLY Shaft Extension Support	76	1	93914	RING Retaining	76	37
93915	RING Retaining	78	38	93918A1	SHIELD Lower	76	4
93918A1	SHIELD Lower	78	43	93919A1	SHIELD Upper	76	6
939201	PLATE Cover	76	26	93921	EXPANSION PLUG	78	41
93923A1	MOUNT ASSEMBLY Flywheel Housing	76	9	93924	SEAL Oil	78	39
93944A2	BEARING SET Ball Includes Part Number 36	76	34	93944A2	BEARING SET Ball Includes Part Number 34	76	36
94018A1	ELBOW ASSEMBLY Exhaust	78	58	94104	RING Retaining	76	16
94288	QUAD RING	60	6	94576	WEAR PLATE	60	7
94819T5	DRIVESHAFT ASSEMBLY (34.50 Inches)	78	49	94913A5	HOUSING ASSEMBLY Pump	60	8
95084A10	CABLE ASSEMBLY (5.00 Inches) Red	14	23	95084A10	CABLE ASSEMBLY (5.00 Inches) Red	72	11
95084A9	CABLE ASSEMBLY (91.00 Inches) Red/Purple Strip	14	19	95084A9	CABLE ASSEMBLY (91.00 Inches) Red/Purple Strip	72	11
9520	FLYWHEEL	46	17	95211	CRANKSHAFT	38	3
95805	CAP	62	3	96112	STUD (.250-28 x 2.00)	22	19
96551	PUMP KIT Accelerator	24	15	96995	SCREW (.375-16 x .880)	76	5
96995	SCREW (.375-16 x .880)	76	8	976641	SEAL	30	15
976641	SEAL Intake valve	80	-	97850	ELBOW 90 Degree Breather	30	6
97934	SCREW (.500-20 x 5.370) Special	46	31	98253	SCREW (.250-20 x .500)	76	31
98261	SCREW (.375-16 x .750)	10	8	98261	SCREW (.375-16 x .750)	12	9
98261	SCREW (.375-16 x .750)	14	5	98261	SCREW (.375-16 x .750)	18	26
98261	SCREW (.375-16 x .750)	74	3	98475	BALL Nylon	54	14
98476	SCREW (#10-32 x 6.00)	54	17	98477A2	VALVE ASSEMBLY Tee	54	13
986021	DEFLECTOR Oil	44	6	98626A3	SEPARATOR Exhaust	78	54
98794	SCREW (.375-16 x 1.00)	64	12	98828	SPACER	66	20
98828	SPACER	68	4	98869A17	ELECTRODE ASSEMBLY	72	1
98880	SPRING	66	7	98880	SPRING	68	7
99299	SPACER (.520 x .870 x .630)	46	33	99322	SPACER	46	30
NSS	NOT SOLD SEPARATE Thru Bolt	8	11	NSS	NOT SOLD SEPARATE Crankshaft Bearing	38	5
NSS	NOT SOLD SEPARATE 1.7 Inch or 3 Inch Riser	52	2	NSS	NOT SOLD SEPARATE 4.7 Inch or 6 Inch Riser	52	12
NSS	NOT SOLD SEPARATE Shaft-Input	78	40	NSS	NOT SOLD SEPARATE	78	52