

Parts Manual

Cat.# 90-816596

Revised 09-11-2020

TABLE OF CONTENTS

Cat.# 90-816596

SERVICE AND SUPPORT MATERIAL.....	1
STARTER MOTOR AND ALTERNATOR.....	3
STARTER MOTOR (12 IN.).....	9
STARTER MOTOR (8 IN. - 3-1/4 IN. DIA. END CAP)(PG 200).....	13
STARTER MOTOR (8 IN. - 2-7/8 IN. DIA. END CAP)(PG 260).....	15
ALTERNATOR (MOTOROLA #8MR2039K).....	17
ALTERNATOR (PRESTOLITE #8EM2003KA).....	21
ALTERNATOR (MANDO #AR-150).....	23
ALTERNATOR (MANDO #AC155603).....	25
ELECTRICAL COMPONENTS (IGN. MODULE MOUNTED ON EXH. ELBOW).....	27
ELECTRICAL COMPONENTS (IGN. MODULE MOUNTED ON DISTRIBUTOR).....	31
DISTRIBUTOR AND IGNITION COMPONENTS.....	35
FUEL PUMP AND FUEL FILTER.....	39
CARBURETOR/THROTTLE LINKAGE (ROCHESTER - 4 BBL).....	43
CARBURETOR (ROCHESTER - 4 BARREL).....	47
CARBURETOR/THROTTLE LINKAGE (WEBER - 4 BARREL).....	51
CARBURETOR (WEBER).....	55
CARBURETOR/THROTTLE LINKAGE (2 BARREL).....	57
CARBURETOR (MERCARB - 2 BARREL).....	61
EXHAUST MANIFOLD AND EXHAUST ELBOW (CAST IRON EXH. ELBOW).....	65
EXHAUST MANIFOLD AND EXH. ELBOW (STAINLESS STEEL EXH. ELB).....	67
STANDARD COOLING SYSTEM (DESIGN I).....	69
STANDARD COOLING SYSTEM (DESIGN II).....	73
STANDARD COOLING SYSTEM (DESIGN III - ALPHA).....	77
CYLINDER HEAD AND ROCKER COVER.....	79
CYLINDER BLOCK AND CAMSHAFT (FLAT ROLLERS).....	81
CYLINDER BLOCK AND CAMSHAFT (ROLLER LIFTERS).....	83
CRANKSHAFT AND FLYWHEEL.....	85
PISTONS AND CONNECTING RODS.....	87
INTAKE MANIFOLD AND FRONT COVER (DESIGN I).....	89
INTAKE MANIFOLD AND FRONT COVER (DESIGN II).....	93
OIL PAN AND OIL PUMP.....	97
SHIFT BRACKET (ALPHA ENGINES).....	99
SHIFT BRACKET (BRAVO ENGINES).....	101
ENGINE MOUNTING (STAMPED BRACKET).....	103
ENGINE MOUNTING (CAST BRACKET).....	105
FLYWHEEL HOUSING.....	107
EXHAUST SYSTEM.....	109

TABLE OF CONTENTS

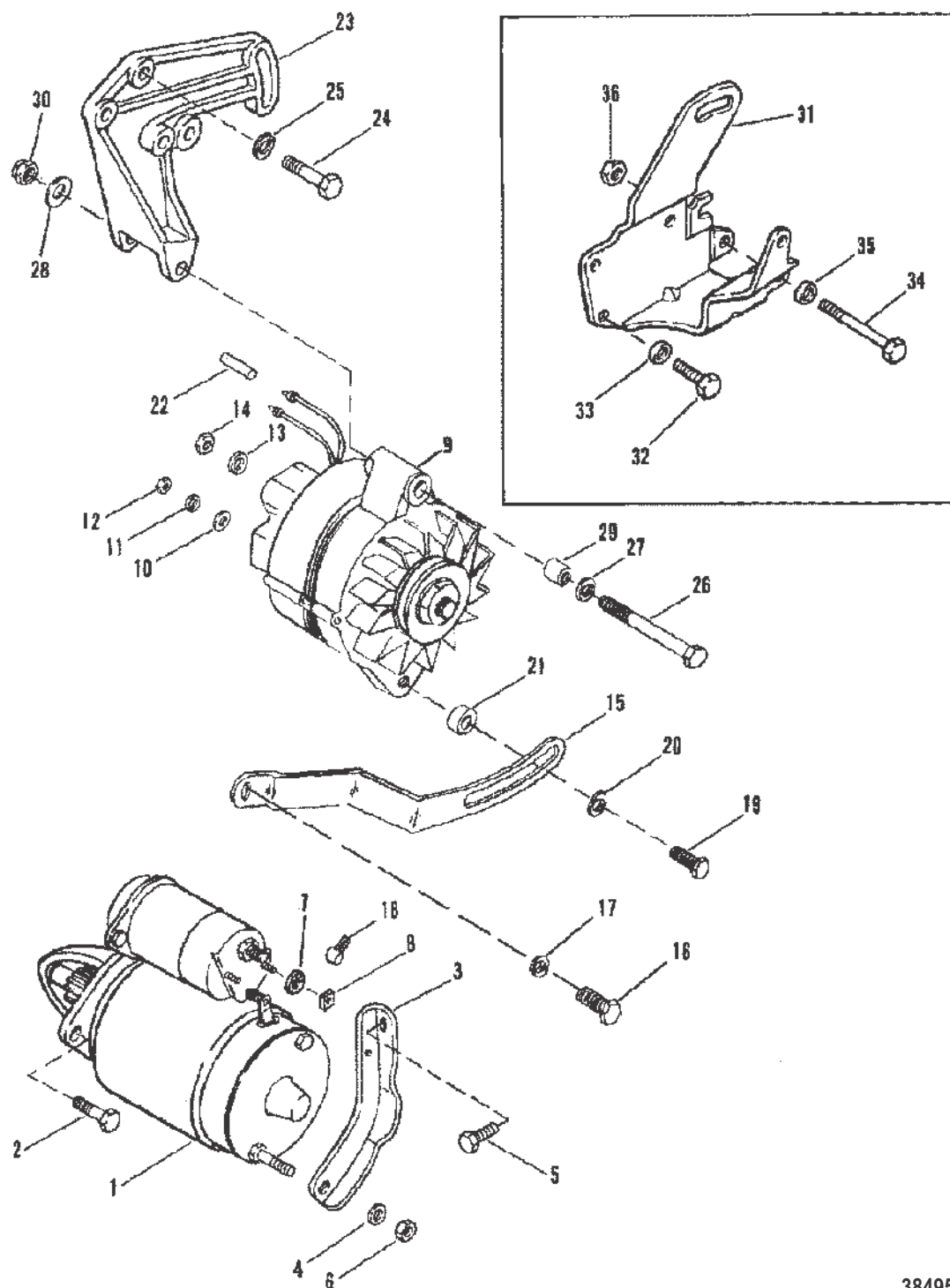
POWER STEERING COMPONENTS (STAMPED MOUNTING BRACKET).....	111
POWER STEERING COMPONENTS (CAST MOUNTING BRACKET).....	113
OIL FILTER AND ADAPTOR (S/N-0F114690 and UP).....	115
OIL FILTER AND ADAPTOR (S/N-0F114689 and BELOW).....	117
SEA WATER PUMP ASSEMBLY (BRAVO).....	119
SEA WATER PUMP ASS'Y (CLOSED COOLING SYS/JACKSHAFT MDLS).....	121
DRIVESHAFT EXTENSION COMPONENTS (JACKSHAFT MODELS).....	123
DRIVESHAFT EXTENSION COMPONENTS (JACKSHAFT MODELS).....	125
DRIVESHAFT EXTENSION COMPONENTS (JACKSHAFT MODELS).....	127
AUDIO WARNING SYSTEM.....	129
MERCATHODE COMPONENTS.....	131
BODENSEE PARTS.....	133

SERVICE AND SUPPORT MATERIAL

SERVICE AND SUPPORT MATERIAL

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0090	816596	PARTS MANUAL 200/5.0L/LX 260/5.7L 350 Mag Alpha/Bravo		1	
-	0090	144991	SERVICE MANUAL	(1985-1988)	1	
-	0090	816463	SERVICE MANUAL	(1989-1992)	1	
-	0090	8232251	SERVICE MANUAL	(1993-1997)	1	
-	0037	805364A1	DECAL SET Color Coding (COLOR CODE)			

STARTER MOTOR AND ALTERNATOR



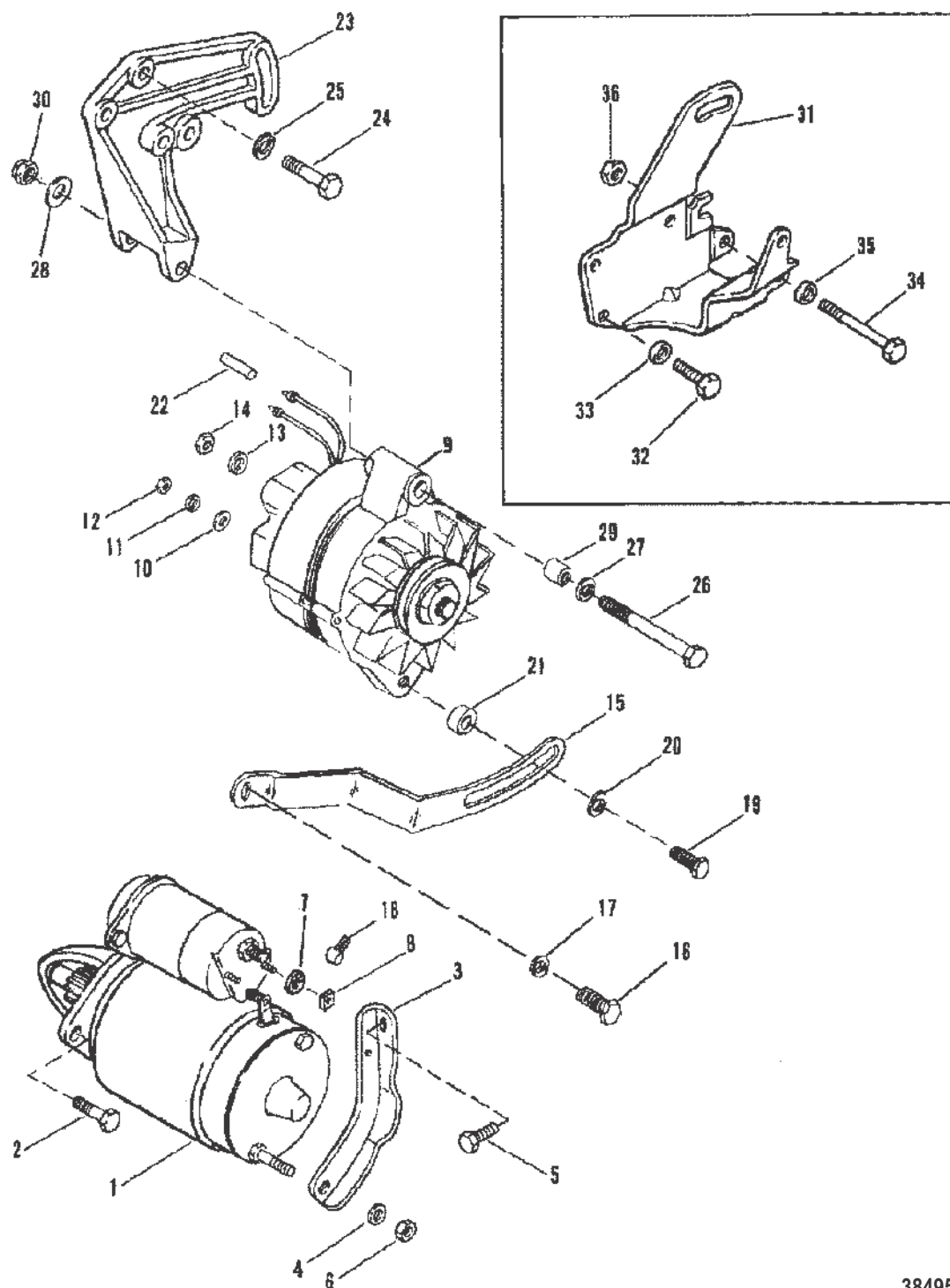
38495

STARTER MOTOR AND ALTERNATOR

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0050	12177A2	STARTER MOTOR ASSEMBLY	12 IN. STARTER MOTOR	1	
2	0010	94435	BOLT (.375-16 x 4.600)	12 IN. STARTER MOTOR	2	
3	0000	12404	BRACE	12 IN. STARTER MOTOR	1	
4	0012	29245	WASHER (.281 x .500 x .060) Stainless Steel	12 IN. STARTER MOTOR	2	
5	0010	35765A1	SCREW AND LOCKWASHER (.312-18 x .625)	12 IN. STARTER MOTOR	1	
1	0050	812604A2	STARTER MOTOR ASSEMBLY 3-1/4 Diameter End Cap	8 IN. STARTER MOTOR (PG 200) 3-1/4 IN. DIAMETER END CAP	1	
2	0010	8053432	SCREW (.375-16 x 4.33)	3-1/4 IN. DIAMETER END CAP	2	
6	0011	15874	NUT (M10)	USE WITH 12 IN. AND 8 IN. STARTER MOTOR	1	
6	0011	72008	NUT (.250-20)	USE WITH 12 IN. AND 8 IN. STARTER MOTOR	1	
7	0013	26996	LOCKWASHER (#10) Stainless Steel	USE WITH 12 IN. AND 8 IN. STARTER MOTOR	1	
8	0011	26419	NUT (#8-32) Brass	USE WITH 12 IN. AND 8 IN. STARTER MOTOR	1	
8	0011	400211	NUT (M5) Stainless Steel	USE WITH 12 IN. AND 8 IN. STARTER MOTOR	1	
1	0050	806964A3	STARTER MOTOR ASSEMBLY	2-7/8 IN. DIAMETER END CAP	1	[1]
2	0010	8053432	SCREW (.375-16 x 4.33)	8 IN. STARTER MOTOR (PG260) 2-7/8 IN. DIAMETER END CAP	2	
6	0011	806949	NUT (M8-1.5)	2-7/8 IN. DIAMETER END CAP	1	
8	0011	400211	NUT (M5) Stainless Steel	2-7/8 IN. DIAMETER END CAP	1	
9	0000	92497A3	ALTERNATOR ASSEMBLY (55 Ampere)	MANDO #AR-150 MOTOROLA #8MR2039K PRESTOLITE #8EM2003KA	1	[2]
10	0012	96457	WASHER Phenolic (.27 x .81 x .062)	MANDO #AR-150 MOTOROLA #8MR2039K PRESTOLITE #8EM2003KA	1	
11	0013	26996	LOCKWASHER (#10) Stainless Steel	MANDO #AR-150 MOTOROLA #8MR2039K PRESTOLITE #8EM2003KA	1	
12	0011	79989	NUT (#10-24) Stainless Steel	MANDO #AR-150 MOTOROLA #8MR2039K PRESTOLITE #8EM2003KA	1	
13	0013	21272	LOCKWASHER (.250)	MANDO #AR-150 MOTOROLA #8MR2039K PRESTOLITE #8EM2003KA	1	
14	0011	64015	NUT (.250-20)	MANDO #AR-150 MOTOROLA #8MR2039K PRESTOLITE #8EM2003KA	1	
9	0000	817119A4	ALTERNATOR	MANDO #AC-155603	1	[3]

STARTER MOTOR AND ALTERNATOR

STARTER MOTOR AND ALTERNATOR



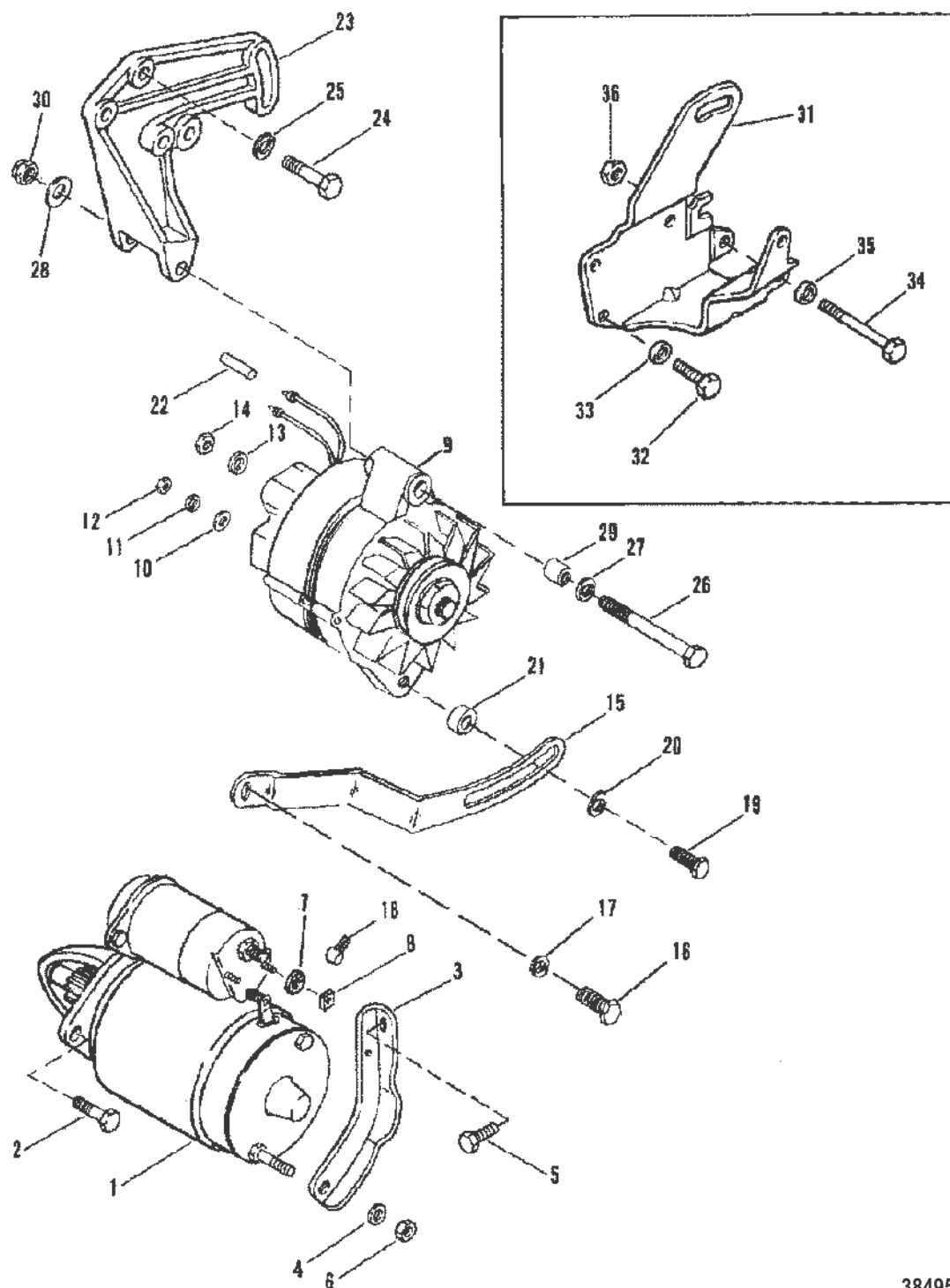
38495

STARTER MOTOR AND ALTERNATOR

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
10	0012	96457	WASHER Phenolic (.27 x .81 x .062)	MANDO #AC-155603	1	
11	0013	26996	LOCKWASHER (#10) Stainless Steel	MANDO #AC-155603	1	
12	0011	79989	NUT (#10-24) Stainless Steel	MANDO #AC-155603	1	
13	0012	29245	WASHER (.281 x .500 x .060) Stainless Steel	MANDO #AC-155603	1	
14	0011	94330	NUT (.250-20) Brass	MANDO #AC-155603	1	
15	0000	85013T	BRACE		1	
16	0010	98261	SCREW (.375-16 x .750)	(ALPHA ENGINES)	1	
16	0010	26487	SCREW (.375-16 x 1.12)	(BRAVO ENGINES)	1	
17	0013	35048	LOCKWASHER (.375)	(BRAVO ENGINES)	1	
18	0085	79695	BOOT Insulator - Black		1	
19	0010	29198	SCREW AND LOCKWASHER (.312-18 x .875)		1	
20	0012	26168	WASHER		1	
21	0023	52095	SPACER	(EARLY MODELS)	1	
22	0000	5790811	SLEEVE (10.00 Inches Bulk)		2	
23	0000	87115A1	BRACKET	CAST MOUNTING BRACKET	1	
24	0010	37612	SCREW (.375-16 x 1.250)	CAST MOUNTING BRACKET	2	
24	0010	34354	SCREW (.375-16 x 1.50)	CAST MOUNTING BRACKET	1	
25	0013	35048	LOCKWASHER (.375)	CAST MOUNTING BRACKET	3	
26	0010	48308	SCREW (.375-24 x 3.750)	CAST MOUNTING BRACKET	1	
27	0012	20553	WASHER (.406 x .734 x .063)	CAST MOUNTING BRACKET	1	
28	0012	34714	WASHER	CAST MOUNTING BRACKET	1	
29	0023	33186	BUSHING	CAST MOUNTING BRACKET	1	
30	0011	23161	NUT (.375-24)	CAST MOUNTING BRACKET	1	
31	0000	15083T	BRACKET	STAMPED MOUNTING BRACKET	1	
32	0010	37612	SCREW (.375-16 x 1.250)	STAMPED MOUNTING BRACKET	2	
33	0012	20553	WASHER (.406 x .734 x .063)	STAMPED MOUNTING BRACKET	2	
32	0010	34353	SCREW (.375-16 x 1.00)	STAMPED MOUNTING BRACKET	1	
33	0012	20553	WASHER (.406 x .734 x .063)	STAMPED MOUNTING BRACKET	1	
32	0010	48424	SCREW (.375-16 x 1.620)	STAMPED MOUNTING BRACKET	1	
33	0013	35048	LOCKWASHER (.375)	STAMPED MOUNTING BRACKET	1	
34	0010	56743	SCREW (.375-24 x 3.125)	STAMPED MOUNTING BRACKET	1	

STARTER MOTOR AND ALTERNATOR

STARTER MOTOR AND ALTERNATOR



38495

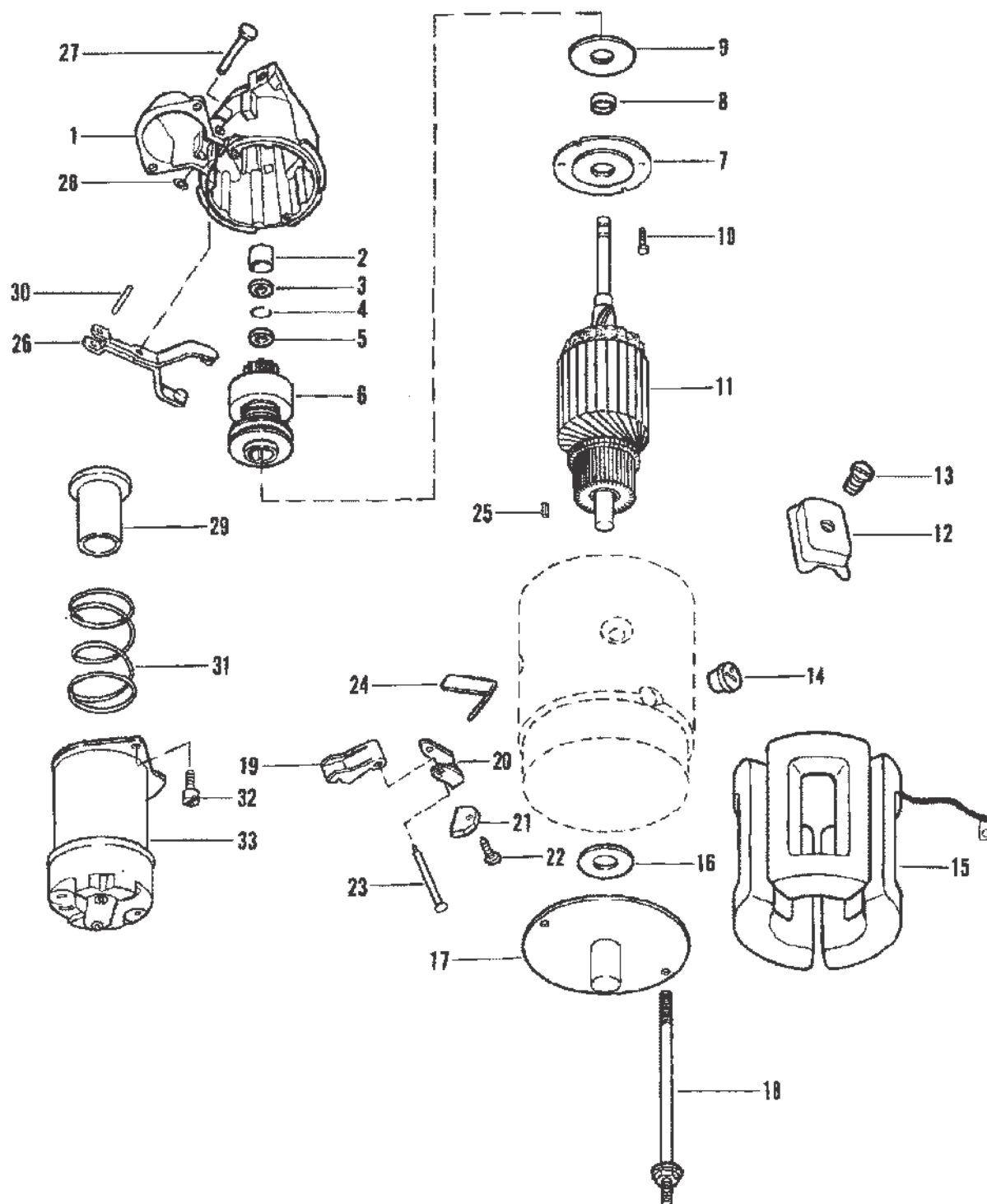
STARTER MOTOR AND ALTERNATOR

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
35	0012	34714	WASHER	STAMPED MOUNTING BRACKET	1	
36	0011	23161	NUT (.375-24)	STAMPED MOUNTING BRACKET	1	

PART NOTES:

- [1] - Alternate part numbers:
806964A 3QS
864340R02Reman
- [2] - Alternate part numbers:
817119R01Reman
92497A 3QS
- [3] - Alternate part numbers:
817119A 4QS
817119R01Reman

STARTER MOTOR (12 IN.)



38496

RESOURCE NOTES:

PARTS LISTED N.S.S. SHOULD BE ORDERED FROM A LOCAL SUPPLIER.

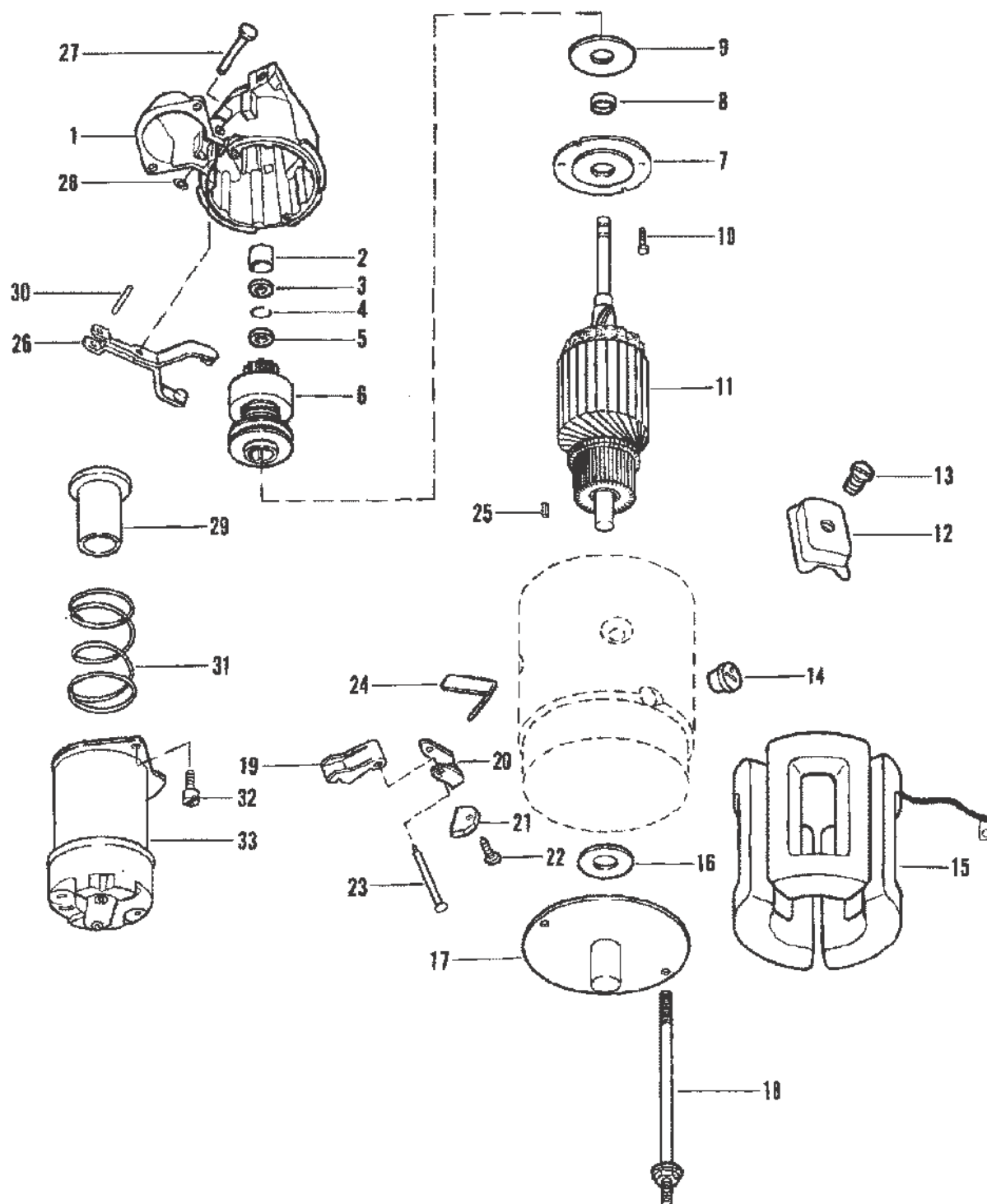
STARTER MOTOR (12 IN.)

STARTER MOTOR (12 IN.)

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0050	12177A2	STARTER MOTOR ASSEMBLY		1	
1	0000	75666	HOUSING		1	[1]
1	0000	13754	HOUSING		1	[2]
2	0023	33369	BUSHING		1	
3	0000	814474	COLLAR		1	
4	0053	33290	RING Retaining		1	
5	0000	33291	COLLAR		1	
6	0000	79205	DRIVE ASSEMBLY		1	
7	0000	79396	PLATE		1	
8	0023	71694	BUSHING		1	
9	0012	68614	WASHER		1	
10		N.S.S.	Not Sold Separate SCREW (DELCO REMY #1972786)		2	[3]
11	0000	71693	ARMATURE		1	[4]
12		N.S.S.	Not Sold Separate POLE SHOE (DELCO REMY #1931129)		4	[3]
10		N.S.S.	Not Sold Separate SCREW (DELCO REMY #1984000)		2	[5]
11	0000	75665	ARMATURE		1	[6]
12		N.S.S.	Not Sold Separate POLE SHOE (DELCO REMY #810601)		4	[5]
13		N.S.S.	Not Sold Separate SCREW		4	[7]
14	0025	79208	GROMMET		1	
15	0000	79212	COIL ASSEMBLY		1	[8]
15	0000	75664	COIL ASSEMBLY		1	[6]
16	0012	33258	WASHER Leather		1	
17	0000	79211	FRAME		1	
18		N.S.S.	Not Sold Separate BOLT (DELCO REMY #1941111)		1	[7]
18		N.S.S.	Not Sold Separate BOLT (DELCO REMY #1939970)		1	[7]
19		N.S.S.	Not Sold Separate HOLDER (DELCO REMY #800091)		2	[7]
20	0000	33283	HOLDER		2	
21	0000	33270	BRUSH		4	
22		N.S.S.	Not Sold Separate SCREW (DELCO REMY #1967747)		2	[7]
22		N.S.S.	Not Sold Separate SCREW (DELCO REMY #443527)		2	[7]
23	0000	33294	SUPPORT		2	
24	0024	33285	SPRING		4	
25		N.S.S.	Not Sold Separate DOWEL PIN (DELCO REMY #1985696)		1	[7]
26	0000	71698	LEVER		1	
27		N.S.S.	Not Sold Separate STUD (DELCO REMY #1945804)		1	[7]
28		N.S.S.	Not Sold Separate RETAINING RING (DELCO REMY #11505767)		1	[7]
29	0000	33317	PLUNGER		1	

STARTER MOTOR (12 IN.)

STARTER MOTOR (12 IN.)



38496

STARTER MOTOR (12 IN.)

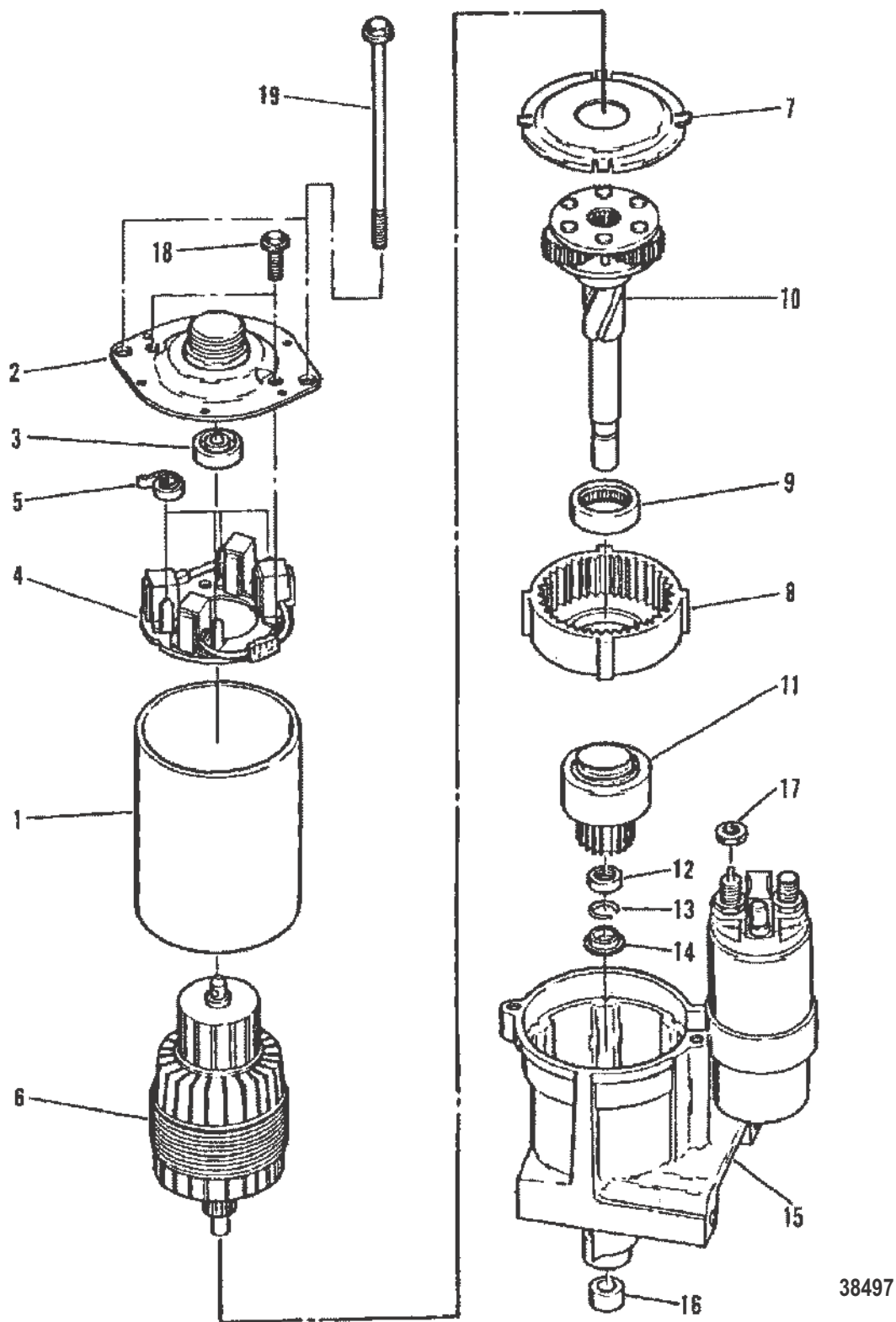
STARTER MOTOR (12 IN.)

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
30		N.S.S.	Not Sold Separate PIN (DELCO REMY #1987049)		1	[7]
31		N.S.S.	Not Sold Separate SPRING (DELCO REMY #1978281)		1	[7]
32		N.S.S.	Not Sold Separate SCREW (DELCO REMY #9413260)		2	[7]
33	0000	13037	SOLENOID SWITCH (4-1/4 IN. LONG)		1	
33	0089	18080	SOLENOID SWITCH (3.625)		1	

PART NOTES:

- [1] - DELCO REMY STARTER #1998513
- [2] - DELCO REMY STARTER #1998568
DELCO REMY STARTER #31998566 OR #1998570
- [3] - NOT SOLD SEPARATE
DELCO REMY STARTER #1998568
- [4] - DELCO REMY STARTER #1998568
- [5] - NOT SOLD SEPARATE
DELCO REMY STARTER #31998566 OR #1998570
- [6] - DELCO REMY STARTER #31998566 OR #1998570
- [7] - NOT SOLD SEPARATE
- [8] - DELCO REMY STARTER #1998568
DELCO REMY STARTER #1998513

STARTER MOTOR (8 IN. - 3-1/4 IN. DIA. END CAP)(PG 200)



STARTER MOTOR (8 IN. - 3-1/4 IN. DIA. END CAP)(PG 200)

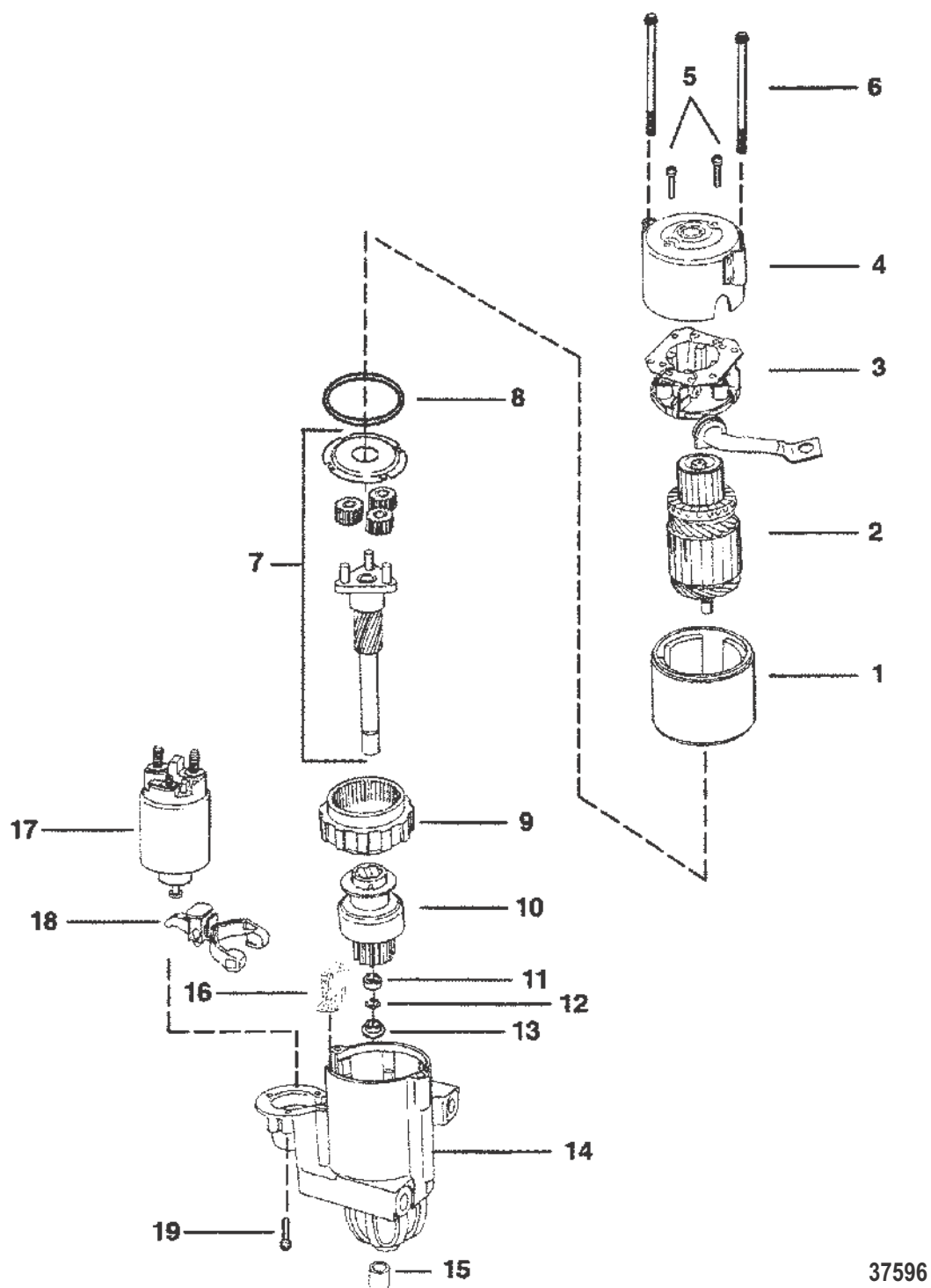
STARTER MOTOR (8 IN. - 3-1/4 IN. DIA. END CAP)(PG 200)

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0050	812604A2	STARTER MOTOR ASSEMBLY 3-1/4 Diameter End Cap		1	
2	0000	814464	FRAME		1	
3	0030	814465	BEARING Ball		1	
4	0000	814466	HOLDER Brush		1	
5	0024	814467	SPRING		4	
6	0000	814469	ARMATURE		1	
7	0000	814470	SHIELD		1	
8	0000	814471	GEAR AND BEARING		1	
9	0000	814479	BEARING Roller		1	
10	0000	814472	SHAFT/GEAR ASSEMBLY		1	
11	0000	811896	DRIVE		1	
12	0000	33291	COLLAR		1	
13	0053	33290	RING Retaining		1	
14	0000	814474	COLLAR		1	
15	0000	814475	HOUSING Drive	(INCLUDES STARTER SWITCH, PLUNGER, RETURN SPRING & SHIFT LEVER)	1	
16	0023	814476	BUSHING		1	
17		N.S.S.	Not Sold Separate NUT		1	[1]
18	0010	814468	SCREW		2	
19	0010	814477	THRU BOLT		2	

PART NOTES:

[1] - NOT SOLD SEPARATE

STARTER MOTOR (8 IN. - 2-7/8 IN. DIA. END CAP)(PG 260)



37596

STARTER MOTOR (8 IN. - 2-7/8 IN. DIA. END CAP)(PG 260)

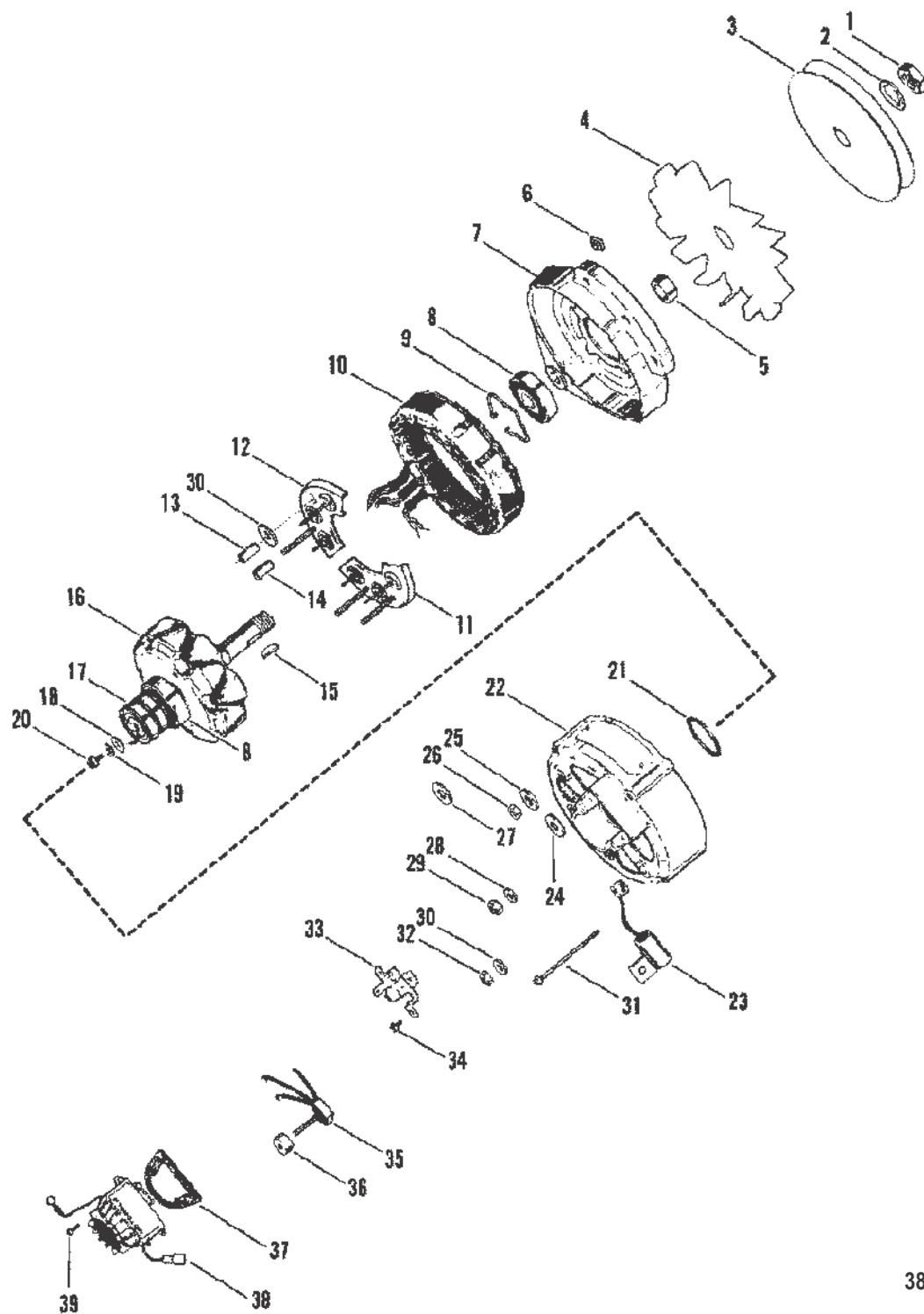
STARTER MOTOR (8 IN. - 2-7/8 IN. DIA. END CAP)(PG 260)

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0050	806964A3	STARTER MOTOR ASSEMBLY		1	[1]
2		N.S.S.	Not Sold Separate ARMATURE		1	[2]
3		N.S.S.	Not Sold Separate BRUSH HOLDER AND SPRING		1	[2]
4		N.S.S.	Not Sold Separate FRAME		1	[2]
5		N.S.S.	Not Sold Separate SCREW		2	[2]
6		N.S.S.	Not Sold Separate THRU BOLT		2	[2]
7		N.S.S.	Not Sold Separate SHAFT AND GEAR		1	[2]
8		N.S.S.	Not Sold Separate GASKET		1	[2]
9		N.S.S.	Not Sold Separate GEAR		1	[2]
10		N.S.S.	Not Sold Separate DRIVE		1	[2]
11	0000	33291	COLLAR		1	
12	0053	33290	RING Retaining		1	
13		N.S.S.	Not Sold Separate THRUST COLLAR		1	[2]
14	0000	809459	HOUSING		1	
15	0023	814476	BUSHING		1	
16		N.S.S.	Not Sold Separate GROMMET		1	[2]
17	0000	8094631	SOLENOID		1	
18		N.S.S.	Not Sold Separate LEVER		1	[2]
19		N.S.S.	Not Sold Separate SCREW		3	[2]

PART NOTES:

- [1] - Alternate part numbers:
806964A 3QS
864340R02Reman
- [2] - NOT SOLD SEPARATE

ALTERNATOR (MOTOROLA #8MR2039K)



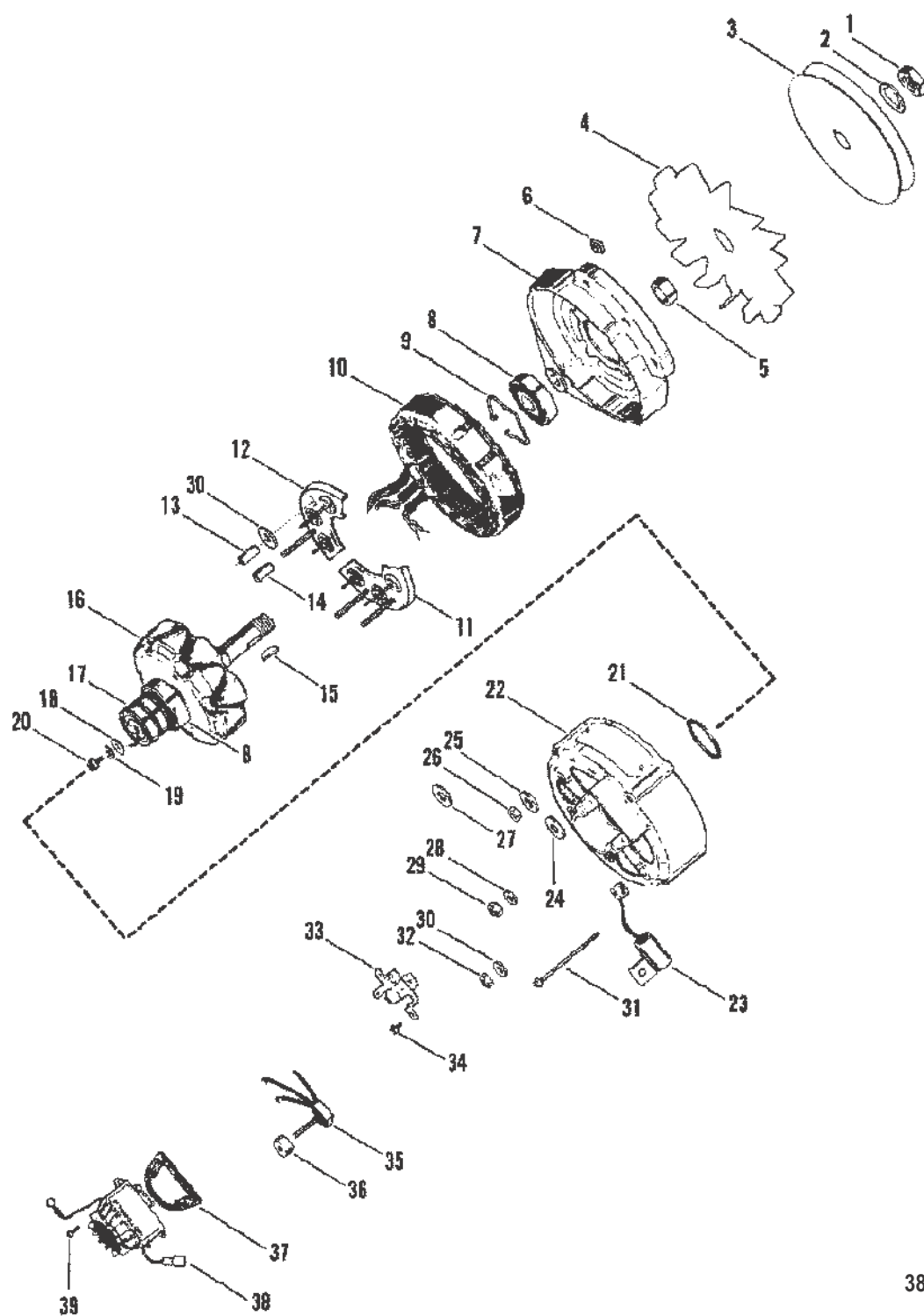
38498

ALTERNATOR (MOTOROLA #8MR2039K)

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0000	92497A3	ALTERNATOR ASSEMBLY (55 Ampere) (55 AMP)		1	[1]
1	0390	7027	NUT		1	
2	0390	7033	LOCKWASHER		1	
3	0390	8637	PULLEY		1	
4	0390	7004	FAN		1	
5	0000	813969	SPACER		1	
6	0390	7028	NUT		4	
7	0390	7000	COVER ASSEMBLY		1	
8	0390	7005	BEARING Ball		2	
9	0390	7006	RING		1	
10	0390	8636	STATOR ASSEMBLY		1	
11	0390	7009	DIODE		1	
12	0390	7010	HEAT SINK		1	
13	0390	7020	SLEEVE		1	
14	0390	7018	SLEEVE		1	
15	0390	7034	KEY		1	
16	0390	8635	ROTOR ASSEMBLY		1	
17	0390	7014	SLIP RING		1	
18	0390	7206	WASHER		1	
19	0390	7207	LOCKWASHER		1	
20	0390	7029	SCREW (5/8 In.)		1	
21	0390	7007	RETAINER		1	
22	0390	7003	HOUSING		1	
23	0000	813972	CAPACITOR		1	
24	0390	7023	INSULATOR		1	
25	0390	7024	WASHER		1	
26	0390	7025	NUT		1	
27	0390	7208	WASHER		1	
28	0390	7032	LOCKWASHER		2	
29	0390	7026	NUT		1	
30	0390	7022	WASHER		1	
31	0390	8638	THRU BOLT		4	
32	0390	7021	NUT		1	
33	0390	7011	HOLDER ASSEMBLY Brush		1	
34	0390	7030	SCREW (1/2 In.) (1/2 IN.)		2	
35	0390	7008	DIODE TRIO		1	
36	0390	7019	SPACER		1	
37	0390	7013	GASKET		1	
38	0000	808534	REGULATOR Voltage		1	
39	0390	7015	SCREW		4	

ALTERNATOR (MOTOROLA #8MR2039K)

ALTERNATOR (MOTOROLA #8MR2039K)



38498

Cat.# 90-816596

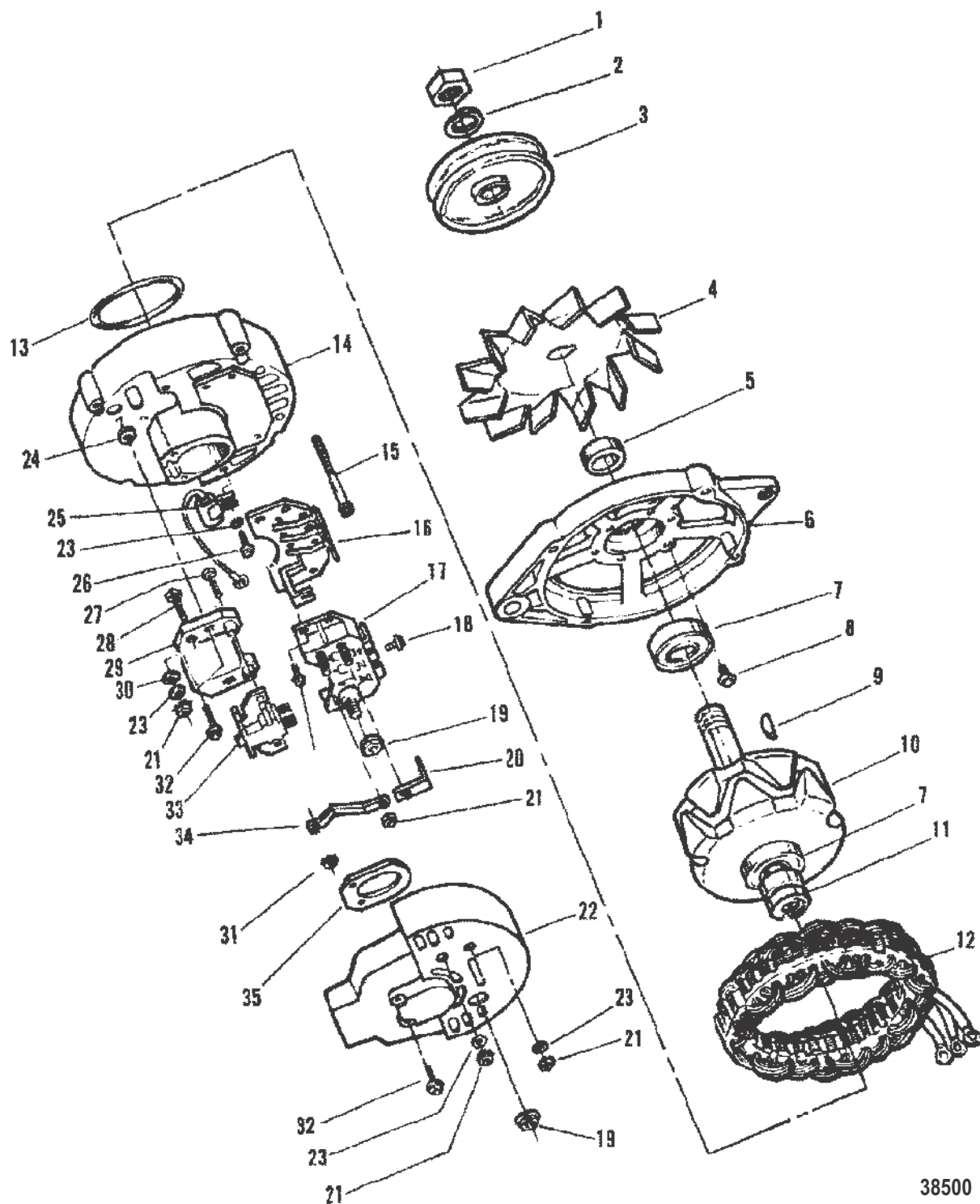
ALTERNATOR (MOTOROLA #8MR2039K)

PART NOTES:

- [1] - Alternate part numbers:
- 817119R01Reman
- 92497A 3QS

ALTERNATOR (MOTOROLA #8MR2039K)

ALTERNATOR (PRESTOLITE #8EM2003KA)



ALTERNATOR (PRESTOLITE #8EM2003KA)

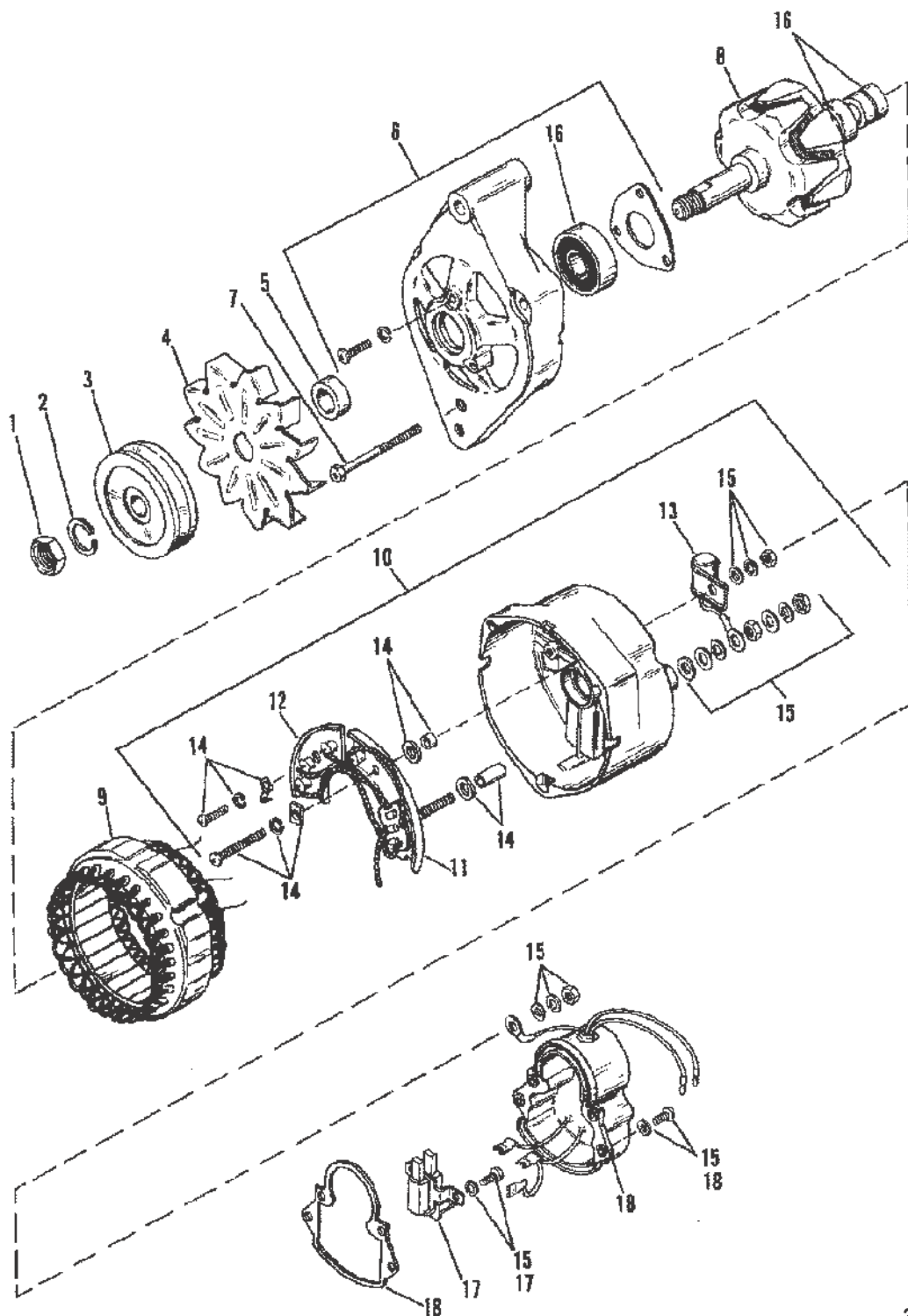
ALTERNATOR (PRESTOLITE #8EM2003KA)

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0000	92497A3	ALTERNATOR ASSEMBLY (55 Ampere) (55 AMP)		1	[1]
1	0390	7027	NUT		1	
2	0390	7033	LOCKWASHER		1	
3	0390	8637	PULLEY		1	
4	0390	7004	FAN		1	
5	0000	813969	SPACER		1	
6	0000	813961	HOUSING Front		1	
7	0390	7005	BEARING Ball		2	
8	0010	813978A1	SCREW		4	
9	0390	7034	KEY		1	
10	0000	813962	ROTOR		1	
11	0390	7014	SLIP RING		1	
12	0000	813963	STATOR		1	
13	0390	7007	RETAINER		1	
14	0000	813964	HOUSING Rear		1	
15	0010	813975	THRU BOLT		4	
16	0000	813966	DIODE BRIDGE		1	
17	0000	813965	DIODE FIELD		1	
18	0010	813981	SCREW		3	
19	0011	813976	NUT		2	
20	0000	813973	STRAP		1	
21	0390	7021	NUT		5	
22	0000	813971	COVER		1	
23	0012	813984	WASHER		5	
24	0390	7022	WASHER		2	
25	0000	813972	CAPACITOR		1	
26	0010	813982	SCREW		1	
27	0010	813979	SCREW		2	
28	0010	813983	SCREW		2	
29	0000	813974	REGULATOR Voltage		1	
30	0012	813985	WASHER		2	
31	0011	813977	NUT		2	
32	0010	813980	SCREW		8	
33	0000	813968	BRUSH ASSEMBLY		1	
34	0000	813967	STRAP (D+)		1	
35	0027	813970	GASKET		1	

PART NOTES:

- [1] - Alternate part numbers:
817119R01Reman
92497A 3QS

ALTERNATOR (MANDO #AR-150)



38501

ALTERNATOR (MANDO #AR-150)

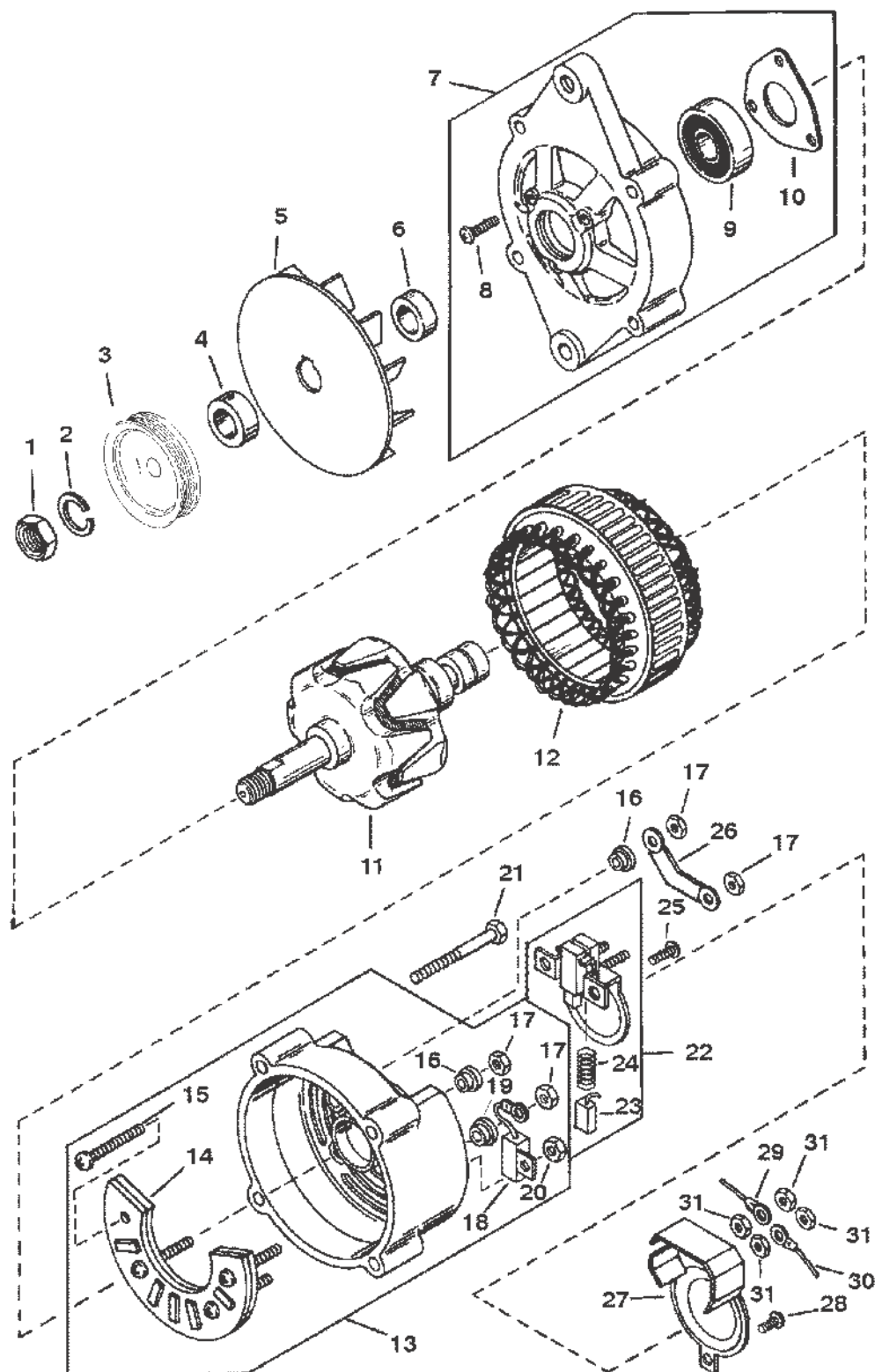
ALTERNATOR (MANDO #AR-150)

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0000	92497A3	ALTERNATOR ASSEMBLY (55 Ampere)		1	[1]
1	0011	42768	NUT		1	
2	0013	42769	LOCKWASHER		1	
3	0000	42770	PULLEY		1	
4	0000	42771	FAN		1	
5	0023	42772	SPACER		1	
6	0000	42774	BRACKET		1	
7	0010	42773	THRU BOLT		3	
8	0000	42775	ROTOR (INCLUDES BEARINGS)		1	
9	0000	42776	STATOR		1	
10	0000	42777	BRACKET		1	
11	0000	42778	HEAT SINK		1	
12	0000	42779	HEAT SINK		1	
13	0000	42780	CONDENSER ASSEMBLY		1	
14	0000	42783	HARDWARE KIT (INTERNAL)		1	
15	0000	42782	HARDWARE KIT (EXTERNAL)		1	
16	0000	42781	BEARING KIT		1	
17	0000	42784	HOLDER KIT (INCLUDES SPRINGS & BRUSHES)		1	
18	0000	42785	REGULATOR KIT		1	

PART NOTES:

- [1] - Alternate part numbers:
817119R01Reman
92497A 3QS

ALTERNATOR (MANDO #AC155603)



37599

ALTERNATOR (MANDO #AC155603)

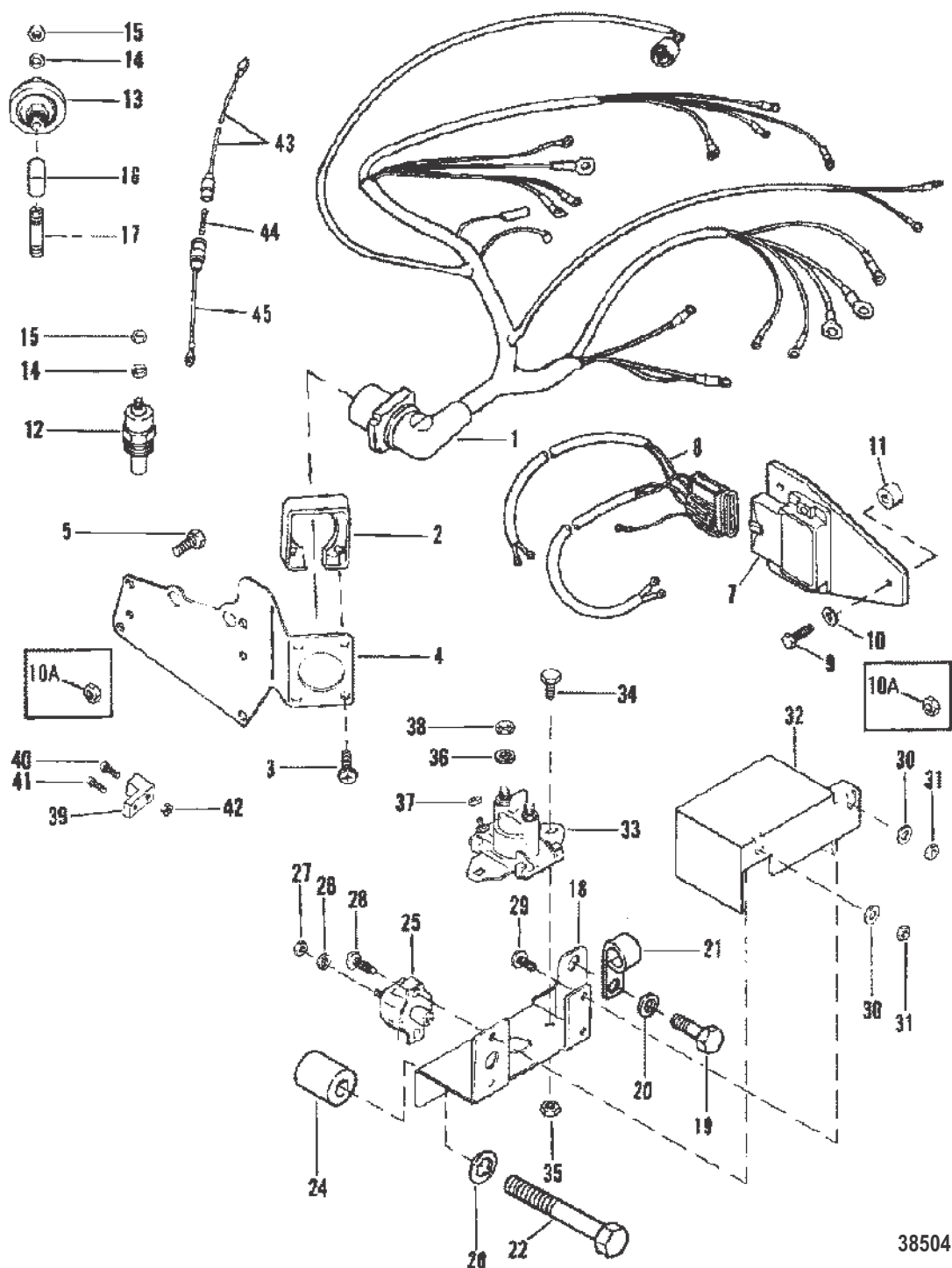
ALTERNATOR (MANDO #AC155603)

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0000	817119A4	ALTERNATOR		1	[1]
1	0011	42768	NUT		1	
2	0013	42769	LOCKWASHER		1	
3	0000	42770	PULLEY		1	
4	0023	811865	SPACER		1	
5	0000	811866	FAN		1	
6	0023	811867	SPACER		1	
7	0000	811868	BRACKET ASSEMBLY Front		1	
8	0010	811869	SCREW		3	
9	0030	811870	BEARING Ball		1	
10	0000	811871	RETAINER		1	
11	0000	811872	ROTOR ASSEMBLY		1	
12	0000	811873	STATOR ASSEMBLY		1	
13	0000	811874	BRACKET ASSEMBLY Rear		1	
14	0000	811875	RECTIFIER ASSEMBLY		1	
15	0010	811876	SCREW		1	
16	0000	811877	HOLD		1	
17	0011	811878	NUT		2	
18	0000	811879	CONDENSER ASSEMBLY		1	
19	0000	811880	HOLD		1	
20	0011	811881	NUT		1	
21	0010	42773	THRU BOLT		4	
22	0000	811883	REGULATOR ASSEMBLY		1	
23	0000	811884	BRUSH		2	
24	0024	811885	SPRING		2	
25	0010	811886	SET SCREW		2	
26	0000	811887	TERMINAL		1	
27	0000	811888	COVER		1	
28	0010	811889	SET SCREW		1	
29	0084	811890	WIRE Red		1	
30	0084	811891	WIRE Purple		1	
31	0011	811878	NUT		4	

PART NOTES:

- [1] - Alternate part numbers:
817119A 4QS
817119R01Reman

ELECTRICAL COMPONENTS (IGN. MODULE MOUNTED ON EXH. ELBOW)



38504

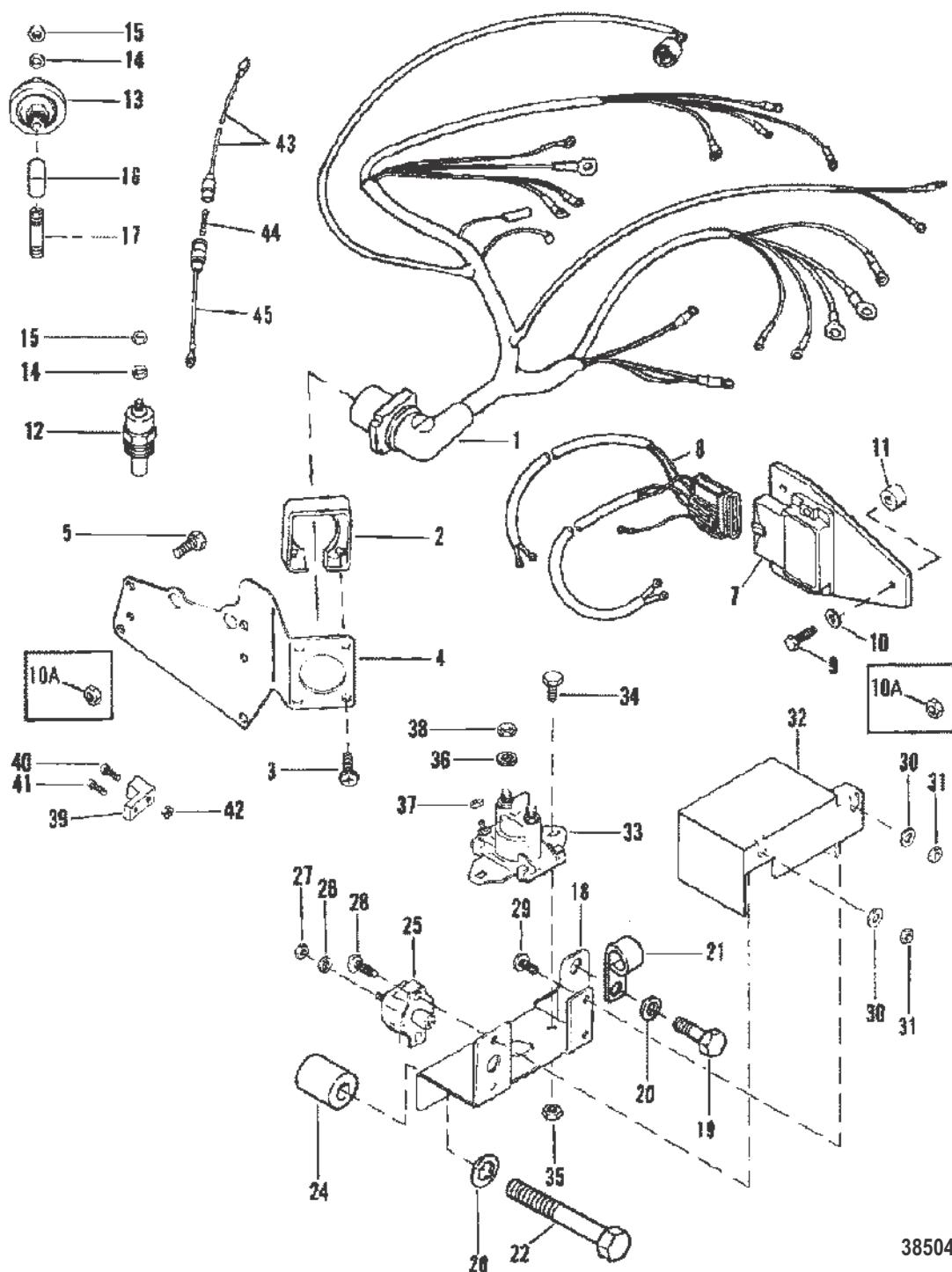
ELECTRICAL COMPONENTS (IGN. MODULE MOUNTED ON EXH. ELBOW)

ELECTRICAL COMPONENTS (IGN. MODULE MOUNTED ON EXH. ELB

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0084	98423A14	HARNESS ASSEMBLY	(200 - 5.0L)	1	
1	0084	98423A13	HARNESS ASSEMBLY	(230/260/5.0LX/5.7L/350 MAGNUM)	1	
1	0084	98423A18	HARNESS ASSEMBLY	(5.0L BRAVO)	1	
1	0084	98423A15	HARNESS ASSEMBLY	(5.7L BRAVO)	1	
2	0000	26079	PLATE	METAL	1	
3	0010	34696	SCREW (#8-32 x .750)	METAL	4	
2	0000	26079A2	PLATE KIT Wire Harness Mount	PLASTIC	1	
3	0010	15001	SCREW (#8-16 x .875)	PLASTIC	4	
4	0000	98493A2	BRACKET		1	
5	0010	65746	SCREW (.250-20 x .750)	(CAST IRON EXHAUST MANIFOLD)	3	
7	0000	15899A1	IGNITION AMPLIFIER	(200/230 - 5.0L/LX)	1	
7	0000	814295A1	IGNITION MODULE ASSEMBLY	(260 - 5.7L ALPHA) [0F273497] & Below	1	
7	0000	821125A1	IGNITION MODULE	(260 - 5.7L ALPHA) [0F273498] & Up	1	
7	0000	814295A1	IGNITION MODULE ASSEMBLY	(5.7L BRAVO) [0D617327] & Below	1	
7	0000	821125A1	IGNITION MODULE	(5.7L BRAVO) [0D617328] & Up	1	
7	0000	814295A1	IGNITION MODULE ASSEMBLY	(350 MAGNUM) [0D617327] & Below	1	
7	0000	821125A1	IGNITION MODULE	(350 MAGNUM) [0D617328] & Up	1	
8	0084	15275A1	HARNESS ASSEMBLY		1	
9	0010	76630	SCREW (.250-20 x 1.00)	CAST IRON EXHAUST MANIFOLD	3	
10	0013	26992	LOCKWASHER (.250) Stainless Steel	CAST IRON EXHAUST MANIFOLD	3	
10A	0011	64015	NUT (.250-20)	(STAINLESS STEEL EXHAUST MANIFOLD)	6	
11	0023	92152	SPACER (.27 x .75 x .38)		3	
12	0000	97258A1	SENDER ASSEMBLY (1/2-14)		1	
12	0000	97257A1	SENDER ASSEMBLY Water Temperature (3/8-18)		1	
12	0000	49734A1	SENDER ASSEMBLY Water Temperature (DUAL)		OPT.	[1]
13	0000	815425	SENDER ASSEMBLY Oil Pressure		1	
13	0000	37293	SENDER ASSEMBLY Oil Pressure (DUAL)		OPT.	[1]
14	0013	26996	LOCKWASHER (#10) Stainless Steel		2	
15	0011	68219	NUT (#10-32) Stainless Steel		2	
16	0022	46932	ELBOW		1	
17	0022	42554	NIPPLE		1	
18	0000	41170T	BRACKET		1	
19	0010	37612	SCREW (.375-16 x 1.250)		1	
20	0013	35048	LOCKWASHER (.375)		2	
21	0054	78945	J CLAMP Harness Support		1	

ELECTRICAL COMPONENTS (IGN. MODULE MOUNTED ON EXH. ELBOW)

ELECTRICAL COMPONENTS (IGN. MODULE MOUNTED ON EXH. ELBOW)



38504

ELECTRICAL COMPONENTS (IGN. MODULE MOUNTED ON EXH. ELBOW)

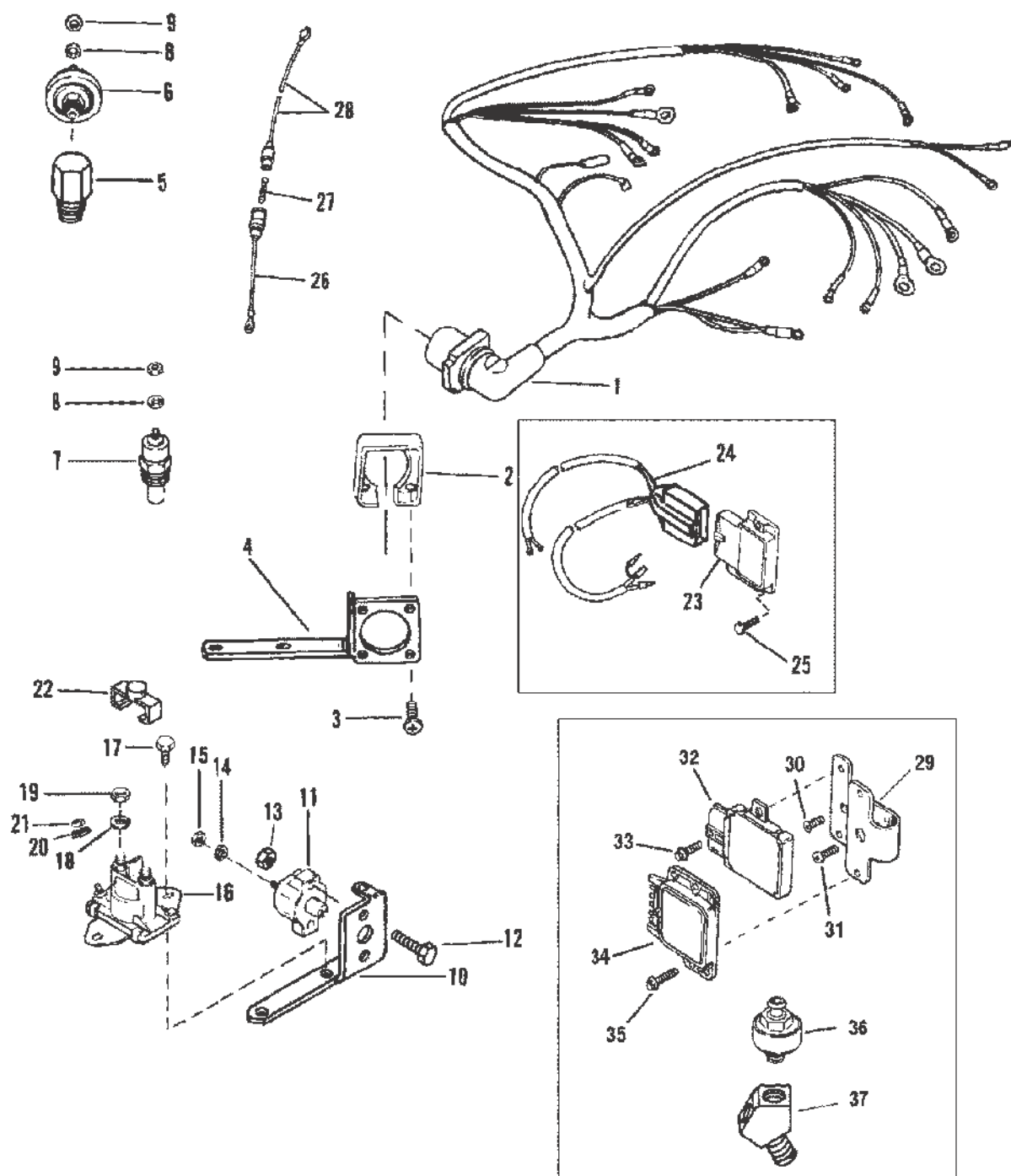
ELECTRICAL COMPONENTS (IGN. MODULE MOUNTED ON EXH. ELB

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
22	0010	26486	SCREW (.375-16 x 2.375)		1	
24	0023	15895	SPACER (.38 x 1.00 x 1.44)		1	
24	0023	91034	SPACER (.380 x 1.00 x .530)		1	
25	0088	11178	BREAKER Circuit - 50 Ampere		1	
26	0013	26996	LOCKWASHER (#10) Stainless Steel		2	
27	0011	68219	NUT (#10-32) Stainless Steel		2	
28	0010	45862	SCREW (#10-32 x .875)		2	
29	0010	45218	SCREW (#10-32 x .380)		1	
30	0012	56681	WASHER (.203 x .500 x .032)		2	
31	0011	46438	NUT (#10-32)			
32	0085	96819T	INSULATOR		1	
33	0089	96054	SOLENOID ASSEMBLY Starter		1	
34	0010	47910	SCREW (1/4-28 x 5/8) (5/8 IN.)		2	
35	0011	20088	NUT		2	
36	0013	26992	LOCKWASHER (.250) Stainless Steel		2	
37	0011	26419	NUT (#8-32) Brass		2	
39	0086	45915	TERMINAL BLOCK	5.7L BRAVO	1	
40	0010	62568	SCREW (#10-16 x .375)	5.7L BRAVO	1	
41	0010	22028	SCREW (#10-32 x .50)	5.7L BRAVO	1	
42	0011	46438	NUT (#10-32)	5.7L BRAVO	1	
43	0084	95084A9	CABLE ASSEMBLY (91.00 Inches) Red/Purple Strip	BRAVO ENGINE	1	
44	0088	79091	FUSE 20 Ampere	BRAVO ENGINE	1	
45	0084	95084A10	CABLE ASSEMBLY (5.00 Inches) Red	BRAVO ENGINE	1	
-	0084	11149A5	HARNESS ASSEMBLY Adapter (USED TO ADAPT RING TERMINAL & BULLET CONNECTOR WIRING HARNESS		1	

PART NOTES:

[1] - OPTIONAL

ELECTRICAL COMPONENTS (IGN. MODULE MOUNTED ON DISTRIBUTOR)



38505

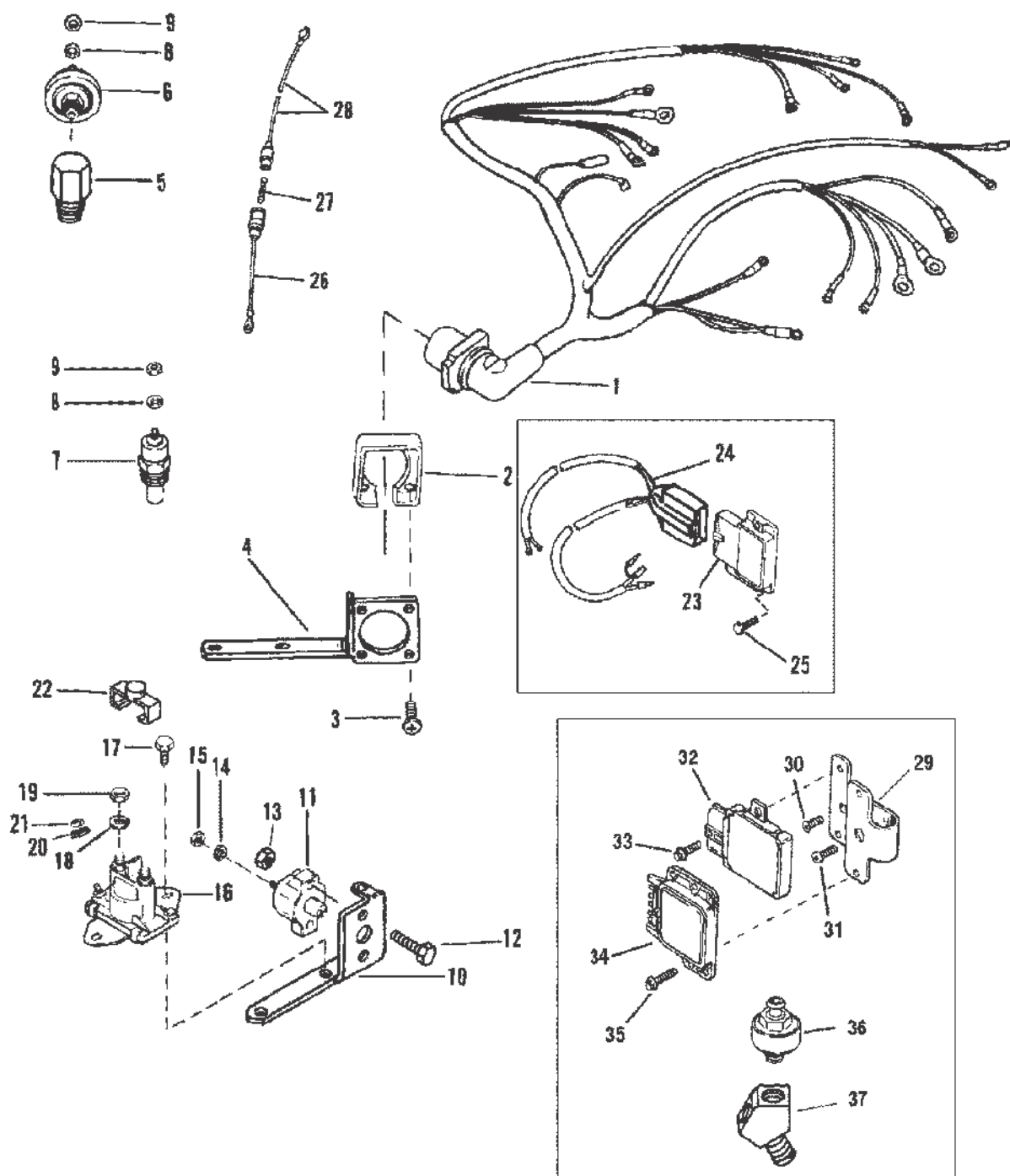
ELECTRICAL COMPONENTS (IGN. MODULE MOUNTED ON DISTRIBUTOR)

ELECTRICAL COMPONENTS (IGN. MODULE MOUNTED ON DISTRIBUTOR)

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0084	806966A2	HARNESS ASSEMBLY	(THUNDERBOLT V)	1	
1	0084	805369A6	HARNESS ASSEMBLY	(ALPHA ENGINES) [F114689] & Below	1	
1	0084	805369A7	HARNESS ASSEMBLY	(BRAVO ENGINES) [F114689] & Below	1	
1	0084	806217A9	HARNESS ASSEMBLY	[F114690] & Up	1	
2	0000	26079A2	PLATE KIT Wire Harness Mount		1	
3	0010	15001	SCREW (#8-16 x .875)		4	
4	0000	805383T	BRACKET Harness Mounting		1	
5	0022	8053281	FITTING Elbow (90 Degree - .125)		1	
6	0000	815425	SENDER ASSEMBLY Oil Pressure		1	
6	0000	37293	SENDER ASSEMBLY Oil Pressure (DUAL)		OPT.	[1]
7	0000	97257A1	SENDER ASSEMBLY Water Temperature		1	
7	0000	49734A1	SENDER ASSEMBLY Water Temperature (DUAL)		OPT.	[1]
8	0013	26996	LOCKWASHER (#10) Stainless Steel		2	
9	0011	68219	NUT (#10-32) Stainless Steel		2	
10	0000	805368T	BRACKET Electrical		1	
11	0088	11178	BREAKER Circuit - 50 Ampere	NUT CONNECTIONS	1	
12	0010	45862	SCREW (#10-32 x .875)	NUT CONNECTIONS	2	
13	0011	61356	NUT (#10-32) Reduced Hex	NUT CONNECTIONS	2	
14	0013	26996	LOCKWASHER (#10) Stainless Steel	NUT CONNECTIONS	2	
15	0011	68219	NUT (#10-32) Stainless Steel	NUT CONNECTIONS	2	
11	0088	806950	BREAKER Circuit - 50 Ampere	SCREW CONNECTIONS	1	
12	0010	57583	SCREW (#8-32 x .375)	SCREW CONNECTIONS	2	
16	0089	96158	SOLENOID Starter		1	
17	0010	805564	SCREW (.250-20 x .750)		3	
18	0013	26992	LOCKWASHER (.250) Stainless Steel		2	
19	0011	94330	NUT (.250-20) Brass		2	
20	0013	26996	LOCKWASHER (#10) Stainless Steel		2	
21	0011	68219	NUT (#10-32) Stainless Steel		2	
22	0085	97861	INSULATOR		1	
23	0000	805361T3	MODULE Ignition	(200/230 - 5.0L/LX) THUNDERBOLT IV	1	
23	0000	805361T4	MODULE Ignition	(260 - 5.7L ALPHA) [0F273497] & Below	1	
23	0000	805361T6	IGNITION MODULE	(260 - 5.7L ALPHA) [0F273498] & Up	1	
23	0000	805361T4	MODULE Ignition	(5.7L BRAVO) [0D617327] & Below	1	
23	0000	805361T6	IGNITION MODULE	(5.7L BRAVO) [0D617328] & Up	1	
23	0000	805361T4	MODULE Ignition	(350 MAGNUM) [0D617327] & Below	1	

ELECTRICAL COMPONENTS (IGN. MODULE MOUNTED ON DISTRIBUTOR)

ELECTRICAL COMPONENTS (IGN. MODULE MOUNTED ON DISTRIBUTOR)



38505

ELECTRICAL COMPONENTS (IGN. MODULE MOUNTED ON DISTRIBUTOR)

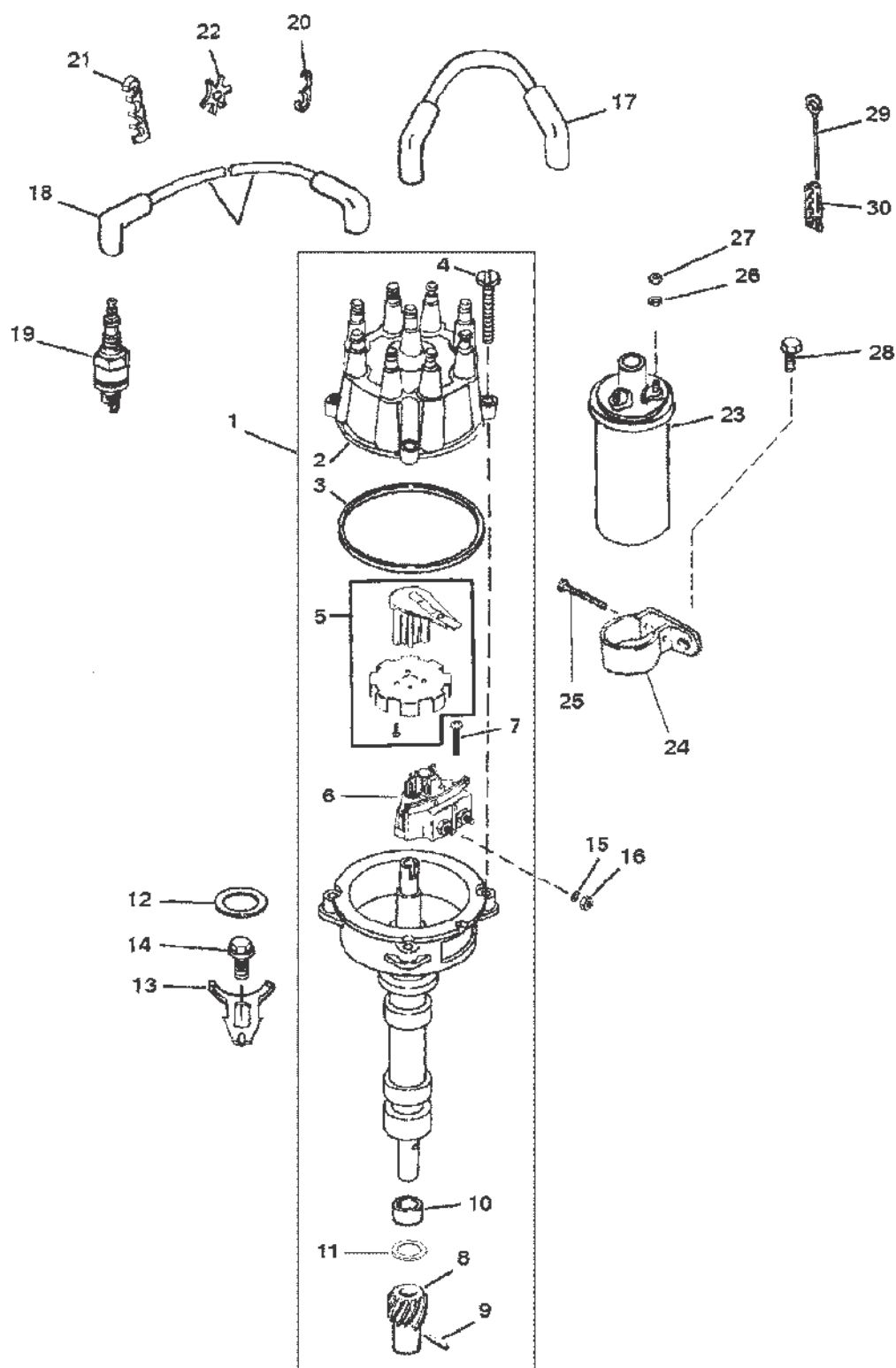
ELECTRICAL COMPONENTS (IGN. MODULE MOUNTED ON DISTRIBUTOR)

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
23	0000	805361T6	IGNITION MODULE	(350 MAGNUM) [0D617328] & Up	1	
24	0084	805363A1	HARNESS ASSEMBLY	(ALPHA ENGINE) THUNDERBOLT IV	1	
24	0084	805363A2	HARNESS ASSEMBLY	(BRAVO ENGINES) THUNDERBOLT IV	1	
25	0010	12110	SCREW (#6-32 x .750)	THUNDERBOLT IV	2	
26	0084	95084A9	CABLE ASSEMBLY (91.00 Inches) Red/Purple Strip	BRAVO ENGINES	1	
27	0088	79091	FUSE 20 Ampere	BRAVO ENGINES	1	
28	0084	95084A10	CABLE ASSEMBLY (5.00 Inches) Red	BRAVO ENGINES	1	
29	0000	806735T	BRACKET	THUNDERBOLT V	1	
30	0010	806834	SCREW (FLATHEAD)	THUNDERBOLT V	1	
31	0010	806835	SCREW (10-32 x .50)	THUNDERBOLT V	1	
32	0000	806956T2	MODULE Ignition	(5.7L BRAVO) [0F353525] & Up	1	
32	0000	806957T2	MODULE Ignition	(350 MAGNUM ALPHA) [0F353691] & Up	1	
33	0010	806826	SCREW (#8-32 x .250)	THUNDERBOLT V	2	
34	0000	806611T	MODULE Knock Control	THUNDERBOLT V	1	
35	0010	806827	SCREW (#8-32 x .380)	THUNDERBOLT V	2	
36	0000	806612T	SENSOR Knock	THUNDERBOLT V	1	
37	0022	806705	Y-FITTING	THUNDERBOLT V	1	

PART NOTES:

[1] - OPTIONAL

DISTRIBUTOR AND IGNITION COMPONENTS



37720

DISTRIBUTOR AND IGNITION COMPONENTS

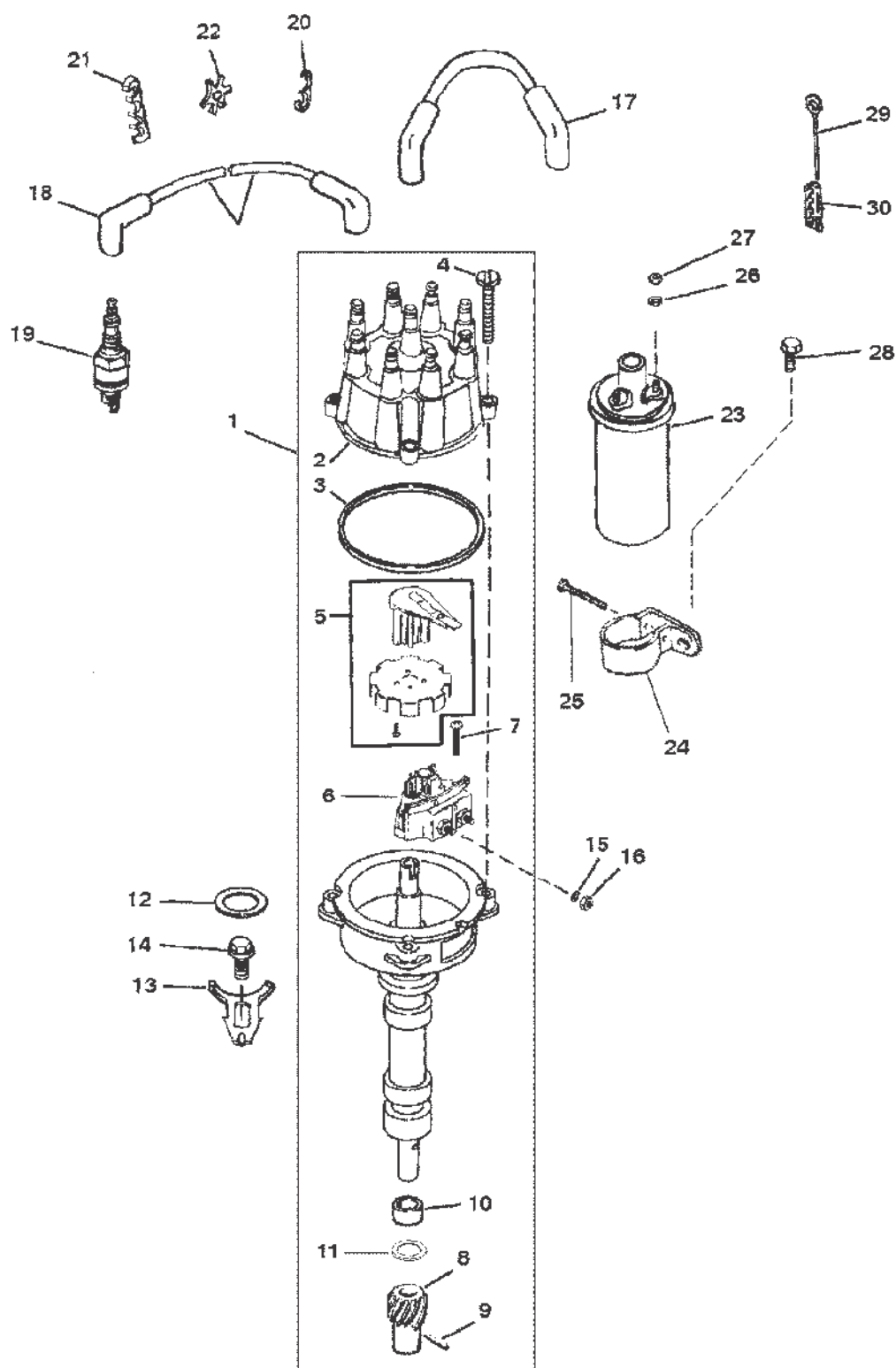
Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	90747A27	DISTRIBUTOR ASSEMBLY		1	[1]
1	0000	805185A26	DISTRIBUTOR ASSEMBLY		1	[2]
2	0000	805759A2	CAP ASSEMBLY		1	[3]
3	0027	805760	GASKET		1	
4	0010	90926	SCREW (#10-32 x .810)		4	
5	0000	13524A5	ROTOR/SENSOR WHEEL		1	[4]
6	0087	91019A3	SENSOR ASSEMBLY	(W/ NUT CONNECTORS	1	[1]
6	0087	91019A6	SENSOR ASSEMBLY	(W/ BULLET CONNECTORS)	1	[2]
7	0010	66686	SCREW (#10-32 x 1.00)		1	
7	0010	72202	SCREW (#10-32 x 1.25)		1	
8	0043	818807	GEAR		1	
9	0017	47617	PIN		1	
10	0023	90915	BUSHING		2	
11	0012	90931	THRUST WASHER		1	
12	0027	344863	GASKET		1	[5]
13	0000	52185	CLAMP		1	
14	0010	806681	SCREW (.375-16 x .875)		1	
15	0013	26996	LOCKWASHER (#10) Stainless Steel		2	
16	0011	68219	NUT (#10-32) Stainless Steel		2	
17	0084	816761A4	SPARK PLUG WIRE KIT	Use when ignition module is mounted on Exhaust	1	[6]
17	0084	816761A17	SPARK PLUG WIRE KIT	Use when ignition module is mounted on Distributor	1	[7]
18	0085	63709A1	BOOT/TERMINAL KIT		8	
19	0033	59571	SPARK PLUG		8	[8]
20	0000	54676	RETAINER Two Wire		2	
21	0000	32783	RETAINER Three Wire		2	
22	0000	32784	RETAINER Four Wire		2	
23	0392	805570A2	COIL KIT		1	
24	0000	77294T	BRACKET		1	[1]
24	0000	65970T1	BRACKET		1	[2]
25	0010	41408	SCREW (#10-32 x 1.50)		1	
26	0012	30164	WASHER (.192 x .375 x .0312) Stainless Steel		2	
27	0013	26996	LOCKWASHER (#10) Stainless Steel		2	
NS	0011	68219	NUT (#10-32) Stainless Steel		2	
28	0010	98261	SCREW (.375-16 x .750)		1	
29	0016	90096A1	STUD ASSEMBLY (#10-32 x Special)	NEW DESIGN	2	
30	0054	72821	RETAINER	NEW DESIGN	2	

PART NOTES:

- [1] - IGNITION MODULE MOUNTED ON EXHAUST ELBOW
 [2] - IGNITION MODULE MOUNTED ON DISTRIBUTOR

DISTRIBUTOR AND IGNITION COMPONENTS

DISTRIBUTOR AND IGNITION COMPONENTS

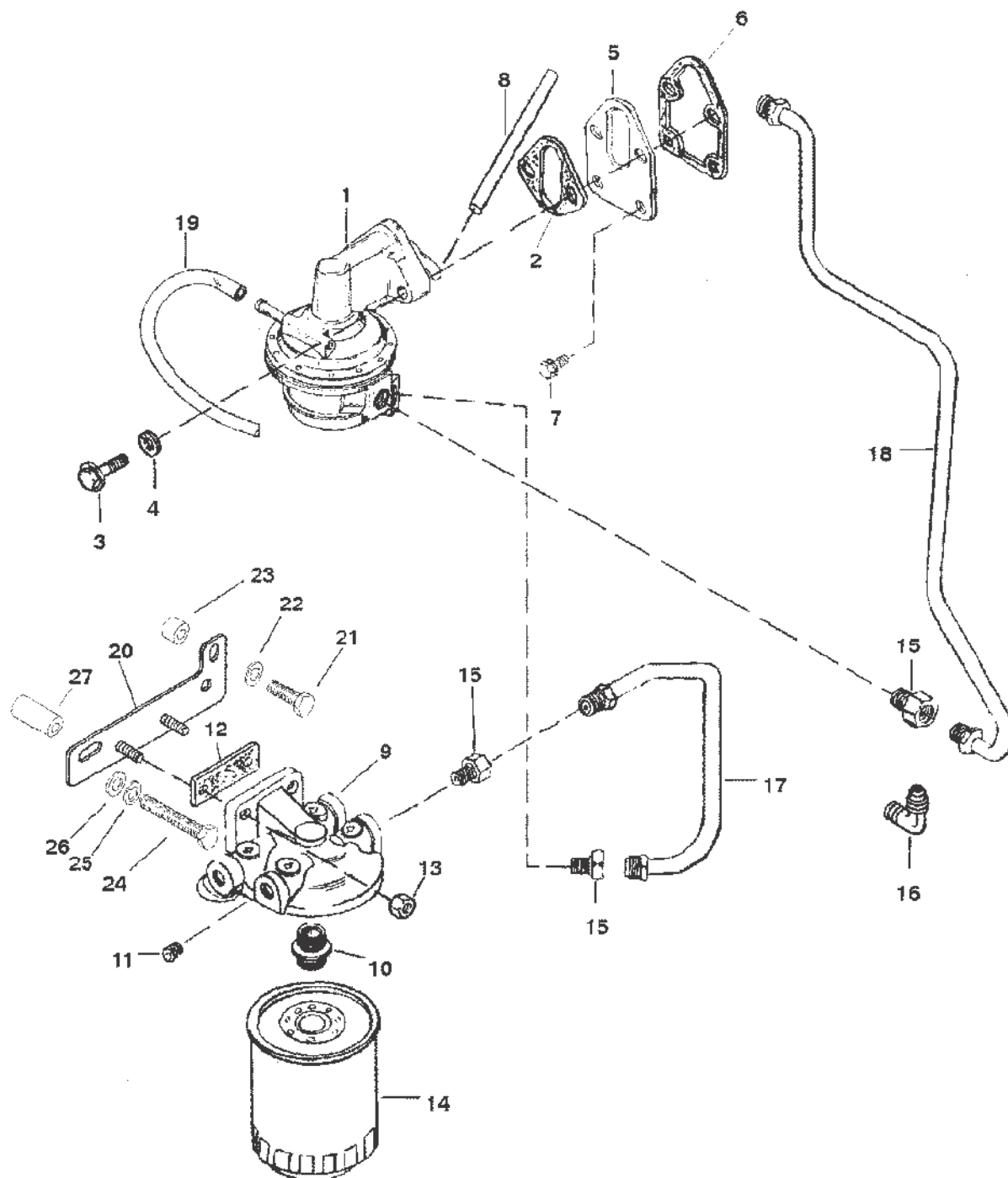


37720

DISTRIBUTOR AND IGNITION COMPONENTS

- [3] - Alternate part numbers:
 - 805759A 2Service Part
 - 805759Q 3QS Kit
 - 805759T 3MPP Kit
- [4] - Alternate part numbers:
 - 13524A 5Service Part
 - 805759Q 3QS Kit
 - 805759T 3MPP Kit
- [5] - PART INCLUDED IN ENGINE OVERHAUL GASKET SET 75611A88
- [6] - Alternate part numbers:
 - 816761A 4Service Part
 - 816761K 4MPP
 - 816761Q 4QS
 - IGNITION MODULE MOUNTED ON EXHAUST ELBOW
- [7] - Alternate part numbers:
 - 816761A17Service Part
 - 816761K17MPP
 - 816761Q17QS
 - IGNITION MODULE MOUNTED ON DISTRIBUTOR
- [8] - Alternate part numbers:
 - 59571QS
 - 59571BBulk Pack

FUEL PUMP AND FUEL FILTER



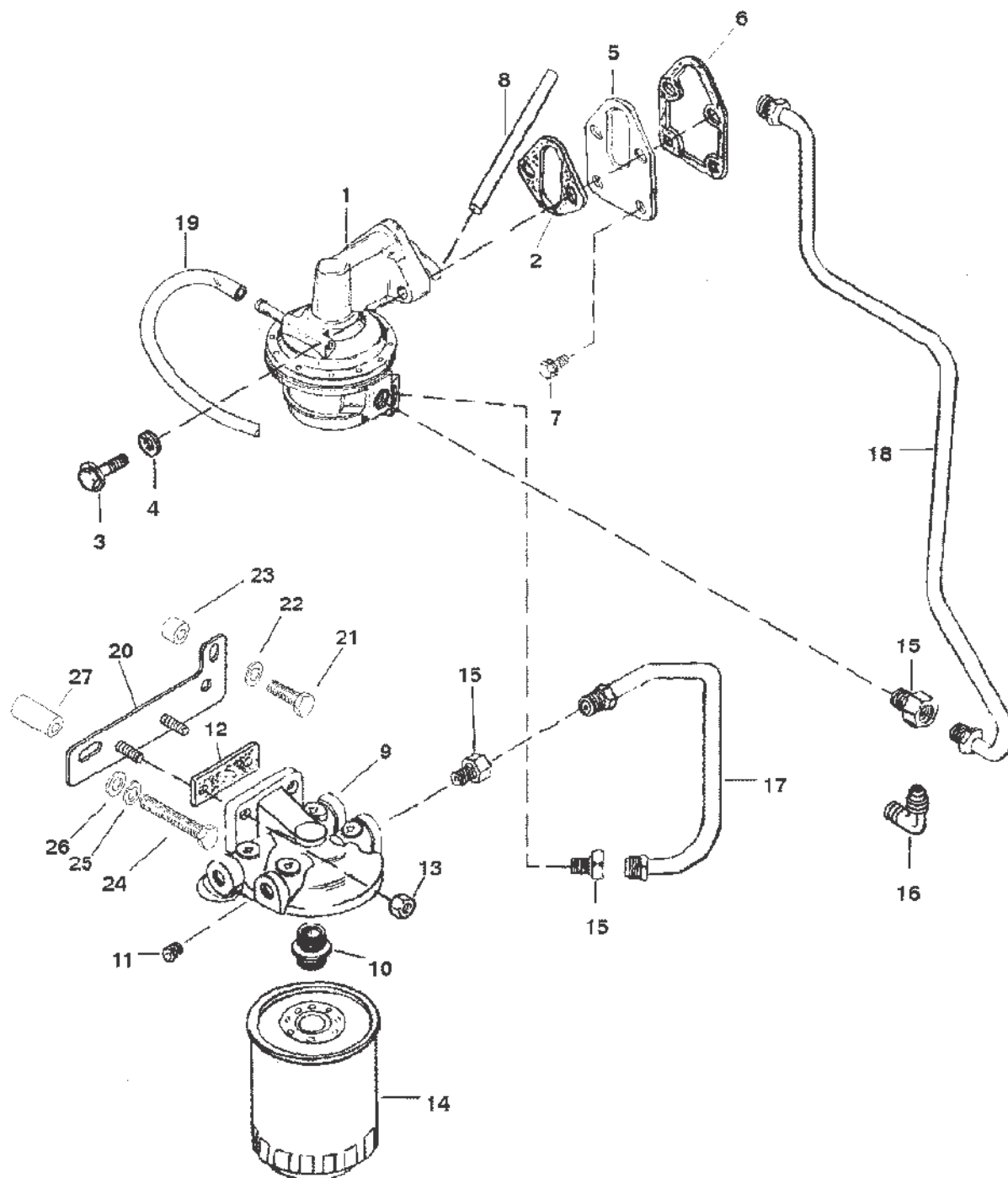
37620

FUEL PUMP AND FUEL FILTER

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	97401A8	PUMP ASSEMBLY Fuel		1	
2	0027	34213	GASKET		1	[1]
3	0010	34354	SCREW (.375-16 x 1.50)		2	
4	0013	35048	LOCKWASHER (.375)		2	
5	0000	35373	MOUNTING PLATE		1	
6	0027	34898	GASKET		1	[1]
7	0010	35366	SCREW		2	
8	0000	35377	ROD	(FLAT LIFTERS) (200/230 - 5.0L/LX & 260 - 5.7L ALPHA)	1	
8	0000	35377	ROD	(FLAT LIFTERS) (350 MAGNUM/5.7L BRAVO) [0D617327] & Below	1	
8	0000	821150	PUSH ROD	(ROLLER LIFTERS) (350 MAGNUM/5.7L BRAVO) [0D617328] & Up	1	
9	0000	89876A3	BASE ASSEMBLY Fuel Filter/Water Separator		1	
10	0022	8161331	FITTING		1	
11	0022	32561	PLUG Pipe - Allen Head (.250-18)		3	
12	0000	88641	INSULATOR		1	
13	0011	35814	NUT (.312-24) Stainless Steel		2	
14	0035	807172	FILTER Fuel/Water Separator		1	[2]
15	0022	33821	CONNECTOR	(USE WITH ROCHESTER CARBURETOR)	3	
15	0022	33821	CONNECTOR	USE WITH WEBER CARBURETOR	2	
16	0022	43276	ELBOW (90 Degree)	USE WITH WEBER CARBURETOR	1	
17	0032	97326T	LINE Fuel		1	
18	0032	96081A1	LINE ASSEMBLY Fuel	(305/350 C.I.D. WITH 4 BARREL CARBURETOR)	1	
18	0032	96855T	LINE Fuel	(305 C.I.D. WITH 2 BARREL CARBURETOR)	1	
18	0032	16797T	LINE Fuel	(350 C.I.D. WITH HI-RISE INTAKE MANIFOLD)	1	
18	0032	821761T	LINE Fuel	(350 C.I.D. WITH WEBER CARBURETOR)	1	
18	0032	805360T	LINE Fuel	(5.7L ALPHA WITH WEBER CARBURETOR)	1	
19	0032	7381567	TUBING (42.00 Inches Bulk)		1	
20	0000	805367T	BRACKET		1	
21	0010	37612	SCREW (.375-16 x 1.250)		1	
22	0013	35048	LOCKWASHER (.375)		1	
23	0023	91034	SPACER (.380 x 1.00 x .530)		1	
24	0010	26486	SCREW (.375-16 x 2.375)		1	
25	0013	35048	LOCKWASHER (.375)		1	
26	0012	20553	WASHER (.406 x .734 x .063)		1	
27	0023	15895	SPACER (.38 x 1.00 x 1.44)		1	

FUEL PUMP AND FUEL FILTER

FUEL PUMP AND FUEL FILTER



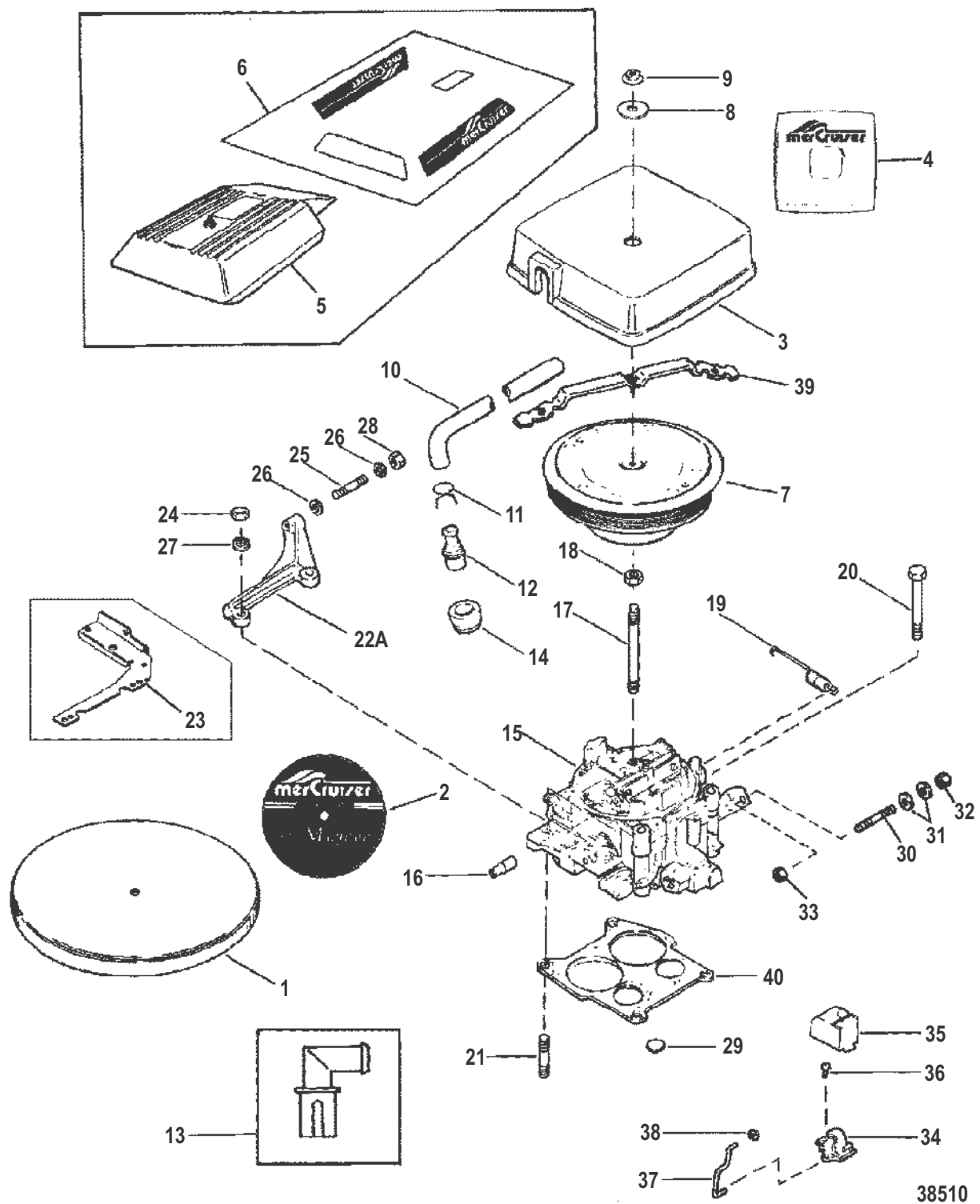
37620

FUEL PUMP AND FUEL FILTER

PART NOTES:

- [1] - PART INCLUDED IN ENGINE OVERHAUL GASKET SET 75611A88
- [2] - Alternate part numbers:
 - 802893QQS
 - 802893TMPP
 - 807172Service Part

CARBURETOR/THROTTLE LINKAGE (ROCHESTER - 4 BBL)



38510

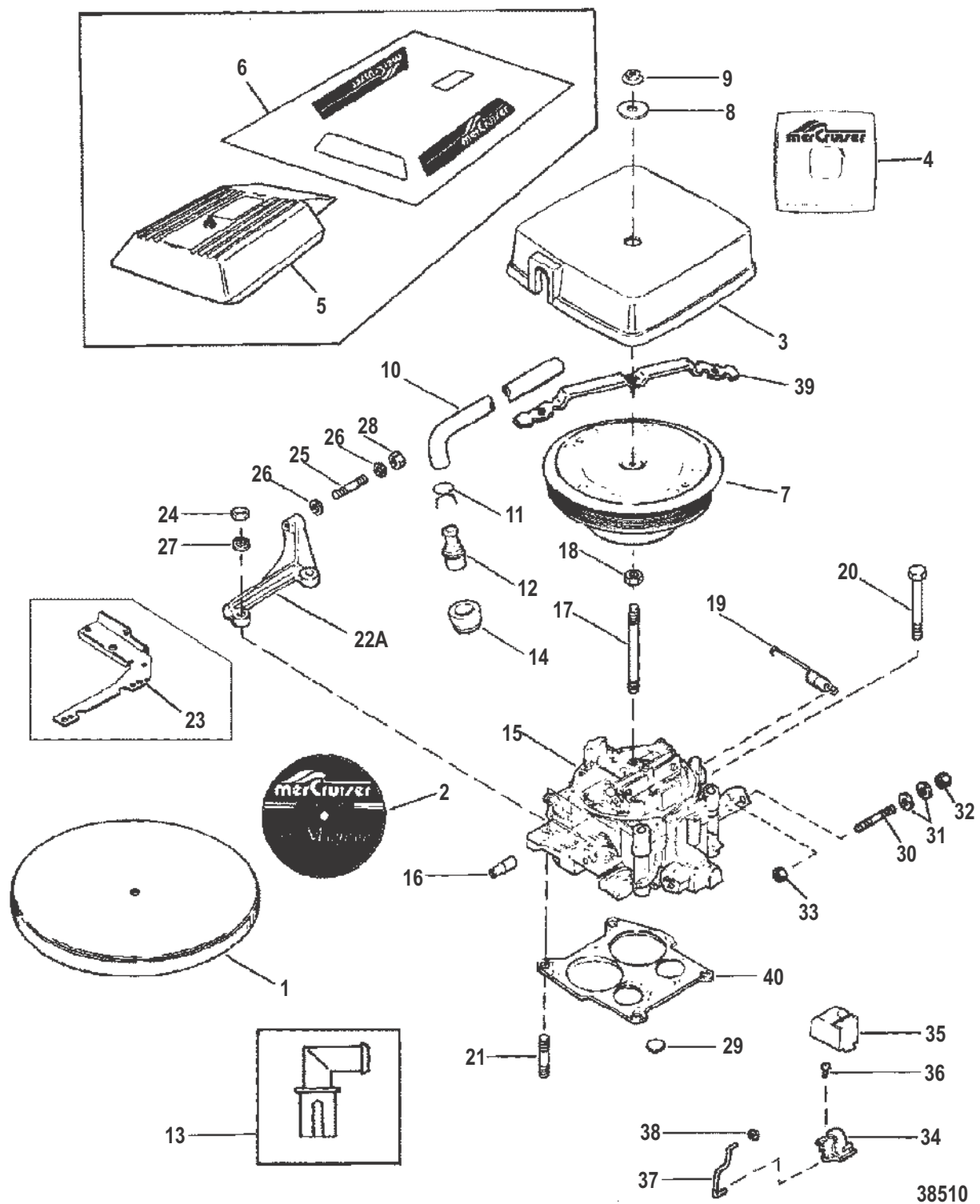
CARBURETOR/THROTTLE LINKAGE (ROCHESTER - 4 BBL)

CARBURETOR/THROTTLE LINKAGE (ROCHESTER - 4 BBL)

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	14605T1	COVER Carburetor	350 MAGNUM	1	
2	0037	1372313	DECAL	350 MAGNUM	1	
3	0000	15414A7	COVER	DESIGN I	1	
4	0037	1372312	DECAL	(260 ALPHA) DESIGN I	1	
4	0037	1372311	DECAL	(230 ALPHA) DESIGN I	1	
4	0037	1372333	DECAL	(5.0LX) DESIGN I	1	
4	0037	1372334	DECAL	(5.7L) DESIGN I	1	
4	0037	1372344	DECAL	(5.7L BRAVO) DESIGN I	1	
5	0000	18484A3	COVER	DESIGN II	1	
6	0037	812776A4	DECAL SET	(5.0LX) DESIGN II	1	
6	0037	812776A5	DECAL SET	(5.7L) DESIGN II	1	
6	0037	812776A25	DECAL SET	(5.7L BRAVO) DESIGN II	1	
6	0037	812776A26	DECAL SET	(350 MAGNUM) DESIGN II	1	
7	0000	805298A1	FLAME ARRESTOR		1	
8	0012	86400	WASHER		1	
9	0011	35045	NUT (.250-28)		1	
10	0032	9331512	HOSE (11-1/4 IN.)		2	
10	0032	1589418	HOSE Breather	(CORRUGATED)	2	
11	0054	53101	CLAMP		4	
12	0000	47957	CONNECTOR		OPT.	[1]
13	0000	97850	ELBOW 90 Degree		OPT.	[1]
14	0025	52188	GROMMET		2	
15	1347	9662A4	CARBURETOR ASSEMBLY	(260-5.7L/5.7L BRAVO)	1	[2]
15	1347	9661A3	CARBURETOR ASSEMBLY	(230-5.0LX)	1	[3]
15	1347	8289A1	CARBURETOR ASSEMBLY	(350 MAGNUM/5.7L BRAVO W/HI-RISE MANIFOLD)	1	[4]
16	0022	97282	CONNECTOR		1	
17	0016	91842	STUD (4 IN.)		AR	[5]
17	0016	578351	STUD (4-3/4 IN.)		AR	[5]
17	0016	806019	STUD (4 IN.) Step Stud		AR	[5]
18	0011	28941	NUT		1	
19	0024	32817	SPRING		1	
20	0010	74822	SCREW (.312-18 x 3.500)		2	
21	0016	46857	STUD (5/16 x 1-7/8) (1-7/8 IN.)		AR	[5]
21	0016	70236	STUD (.312 x 1.500)		AR	[5]
22	0000	41329A3	BRACKET	(CAST)	1	
23	0012	20084	WASHER (.328 x .562 x .062)		2	
24	0011	29250	NUT (.312-24)		2	
25	0016	38525	STUD (1-1/2 IN.)		1	
25	0016	818192	STUD (1.69)		1	
26	0012	24664	WASHER (M4 x 20)		2	
27	0000	805359T	BRACKET	(STAMPED)	1	
28	0011	35045	NUT (.250-28)		2	
29	0022	48358	PLUG (.375)		1	

CARBURETOR/THROTTLE LINKAGE (ROCHESTER - 4 BBL)

CARBURETOR/THROTTLE LINKAGE (ROCHESTER - 4 BBL)



CARBURETOR/THROTTLE LINKAGE (ROCHESTER - 4 BBL)

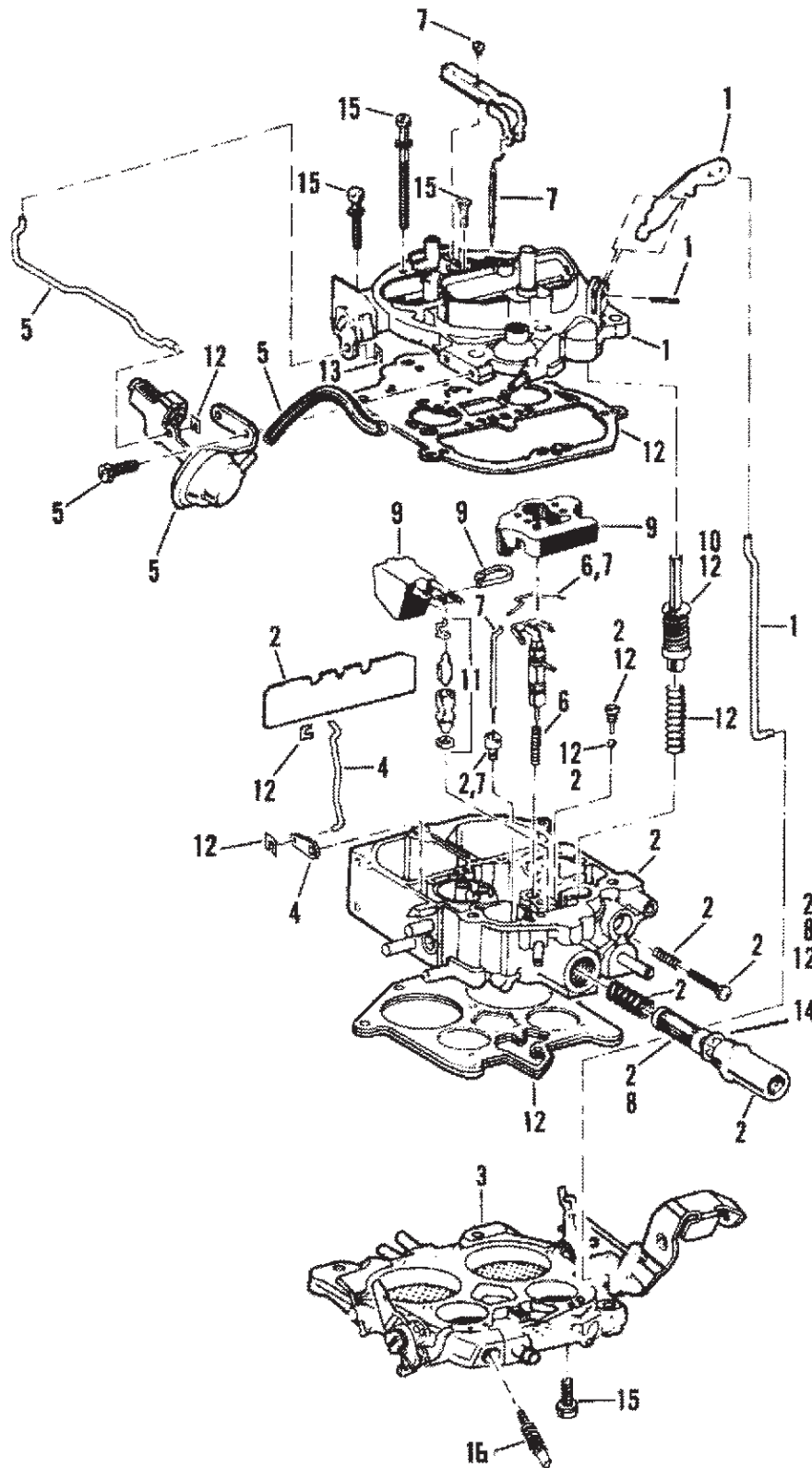
CARBURETOR/THROTTLE LINKAGE (ROCHESTER - 4 BBL)

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
30	0016	96112	STUD (.250-28 x 2.00) Throttle Cable Anchor		1	
31	0012	29245	WASHER (.281 x .500 x .060) Stainless Steel		2	
32	0011	20361	NUT (.250-28)		1	
33	0011	35045	NUT (.250-28)		1	
34	0000	71464	CHOKE		1	
35	0000	63922	COVER		1	
36	0010	69235	SCREW (.190-24 x .500)		1	
37	0000	77931	CHOKE ROD		1	
38	0053	818299	E RING		1	
37	0000	72468	CHOKE ROD	HI-RISE INTAKE MANIFOLD	1	
38	0054	89668	CLIP	HI-RISE INTAKE MANIFOLD	1	
39	0000	805314	RETAINER Breather Hose		1	
40	0027	524572	GASKET		1	[6]

PART NOTES:

- [1] - OPTIONAL
- [2] - Alternate part numbers:
804624R02Reman
9662A 4QS
- [3] - Alternate part numbers:
804623R02Reman
9661A 3QS
- [4] - Alternate part numbers:
804624R02Reman
8289A 1QS
- [5] - AS REQUIRED
- [6] - PART INCLUDED IN ENGINE OVERHAUL GASKET SET 75611A88

CARBURETOR (ROCHESTER - 4 BARREL)



51866

CARBURETOR (ROCHESTER - 4 BARREL)

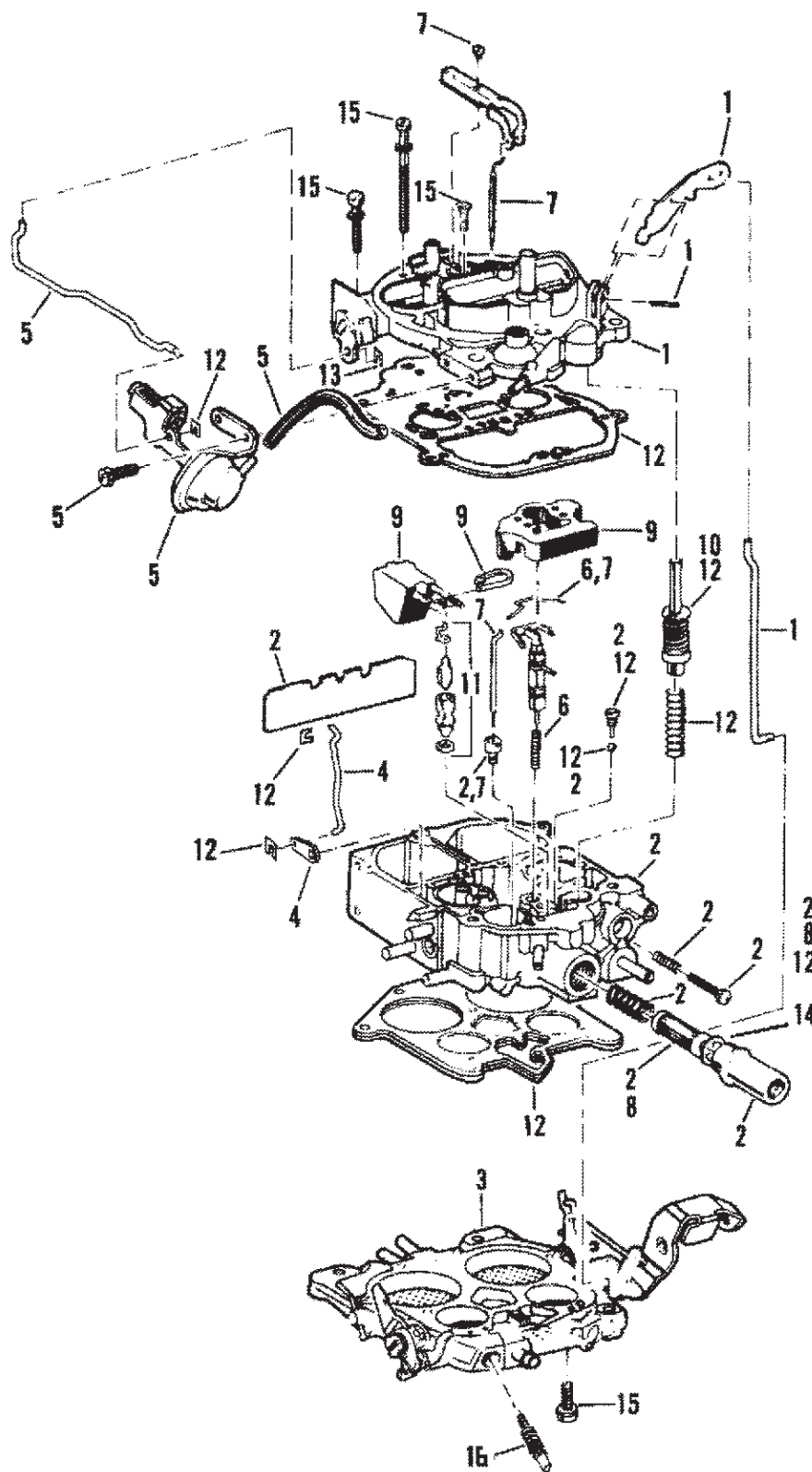
DO NOT USE FLANGE GASKET INCLUDED IN KITS. ORDER 27-52457 2.

CARBURETOR (ROCHESTER - 4 BARREL)

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	1347	9662A4	CARBURETOR ASSEMBLY	260-5.7L 5.7L BRAVO	1	[1]
1	1397	8752	AIR HORN KIT	260-5.7L 5.7L BRAVO	1	
2	1397	8753	FLOAT BOWL KIT	260-5.7L 5.7L BRAVO	1	
3	1397	8540	THROTTLE BODY KIT	260-5.7L 5.7L BRAVO	1	
4	1397	8541	LINK/LEVER KIT Choke	260-5.7L 5.7L BRAVO	1	
5	1397	8582	PRIMARY VACUUM KIT	260-5.7L 5.7L BRAVO	1	
6	1397	8543	PISTON KIT	260-5.7L 5.7L BRAVO	1	
7	1397	8583	METERING JET AND ROD KIT	260-5.7L 5.7L BRAVO	1	
8	1397	8767	FILTER KIT Fuel	260-5.7L 5.7L BRAVO	1	[2]
9	1397	8546	FLOAT KIT	260-5.7L 5.7L BRAVO	1	
10	1397	9669	PUMP KIT	260-5.7L 5.7L BRAVO	1	
11	1397	8548	NEEDLE/SEAT KIT	260-5.7L 5.7L BRAVO	1	
12	0000	823426A1	CARBURETOR KIT	(SEE NOTE) 260-5.7L 5.7L BRAVO	1	
14	1397	8327	GASKET	260-5.7L 5.7L BRAVO	1	
15	1397	8557	SCREW KIT	260-5.7L 5.7L BRAVO	1	
16		NLA	No Longer Available Screw, Idler		1	
-	1347	9661A3	CARBURETOR ASSEMBLY	230-5.0L	1	[3]
1	1397	8574	AIR HORN KIT	230-5.0L	1	
2	1397	8750	FLOAT BOWL KIT	230-5.0L	1	
3	1397	8540	THROTTLE BODY KIT	230-5.0L	1	
4	1397	8541	LINK/LEVER KIT Choke	230-5.0L	1	
5	1397	8582	PRIMARY VACUUM KIT	230-5.0L	1	
6	1397	8543	PISTON KIT	230-5.0L	1	
7	1397	8583	METERING JET AND ROD KIT	230-5.0L	1	
8	1397	8767	FILTER KIT Fuel	230-5.0L	1	[2]
9	1397	8546	FLOAT KIT	230-5.0L	1	
10	1397	9669	PUMP KIT	230-5.0L	1	
11	1397	8548	NEEDLE/SEAT KIT	230-5.0L	1	
12	0000	823426A1	CARBURETOR KIT	(SEE NOTE) 230-5.0L	1	
14	1397	8327	GASKET	230-5.0L	1	
15	1397	8557	SCREW KIT	230-5.0L	1	
16		NLA	No Longer Available Screw, Idler		1	
-	1347	8289A1	CARBURETOR ASSEMBLY	350 MAGNUM & 5.7L BRAVO (W/HI-RISE INTAKE MANIFOLD)	1	[4]
1	1397	8538	PIN Spring	350 MAGNUM & 5.7L BRAVO (W/HI-RISE INTAKE MANIFOLD)	1	
2	1397	8539	FLOAT BOWL KIT	350 MAGNUM & 5.7L BRAVO (W/HI-RISE INTAKE MANIFOLD)	1	
3	1397	8540	THROTTLE BODY KIT	350 MAGNUM & 5.7L BRAVO (W/HI-RISE INTAKE MANIFOLD)	1	
4	1397	8541	LINK/LEVER KIT Choke	350 MAGNUM & 5.7L BRAVO (W/HI-RISE INTAKE MANIFOLD)	1	

CARBURETOR (ROCHESTER - 4 BARREL)

CARBURETOR (ROCHESTER - 4 BARREL)



51866

CARBURETOR (ROCHESTER - 4 BARREL)

CARBURETOR (ROCHESTER - 4 BARREL)

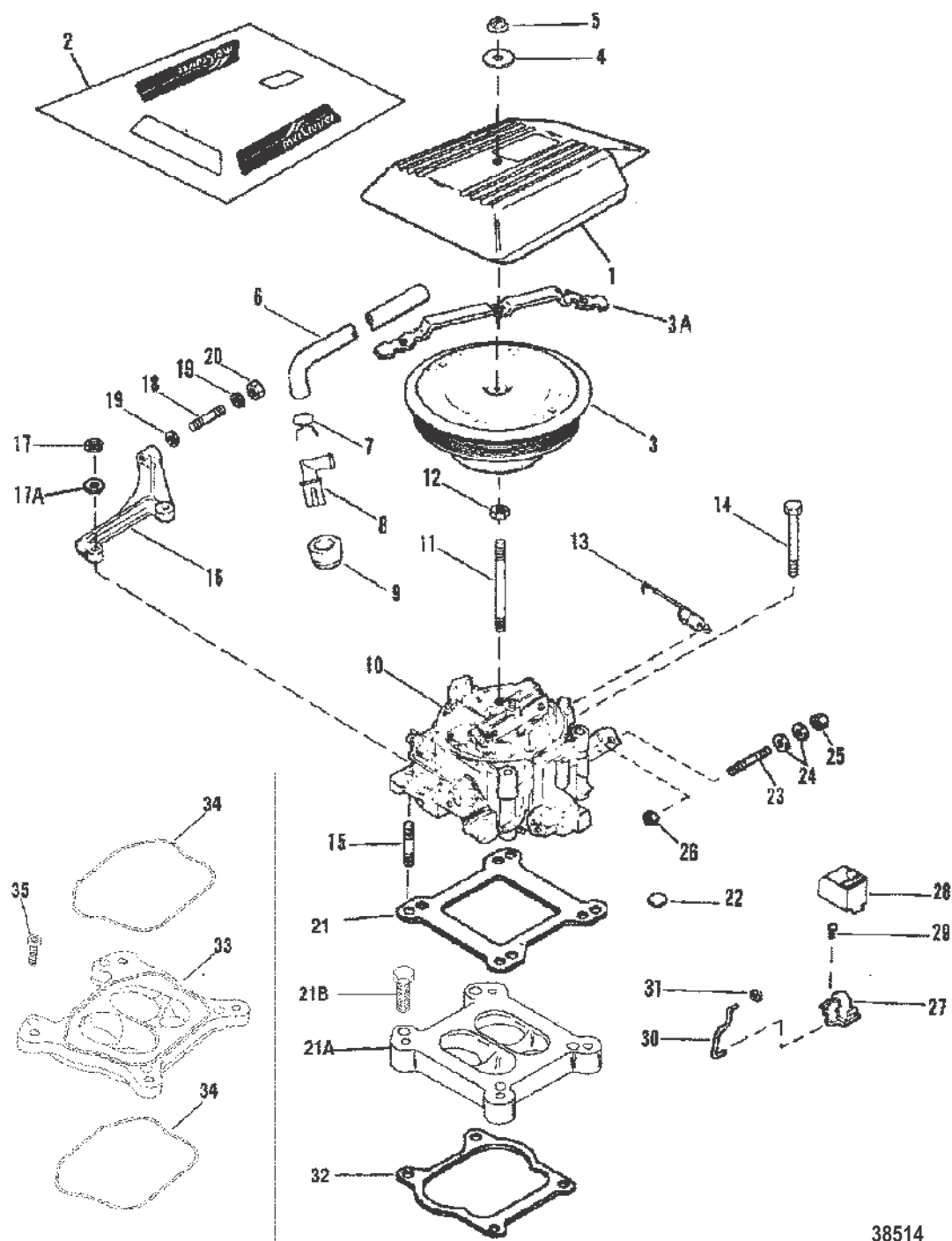
Ref #	Part Class	Part Number	Description	Comments	Qty	Note
5	1397	8542	PIN Spring	350 MAGNUM & 5.7L BRAVO (W/HI-RISE INTAKE MANIFOLD)	1	
6	1397	8543	PISTON KIT	350 MAGNUM & 5.7L BRAVO (W/HI-RISE INTAKE MANIFOLD)	1	
7	1397	8544	METERING JET AND ROD KIT	350 MAGNUM & 5.7L BRAVO (W/HI-RISE INTAKE MANIFOLD)	1	
8	1397	8767	FILTER KIT Fuel	350 MAGNUM & 5.7L BRAVO (W/HI-RISE INTAKE MANIFOLD)	1	[2]
9	1397	8546	FLOAT KIT	350 MAGNUM & 5.7L BRAVO (W/HI-RISE INTAKE MANIFOLD)	1	
10	1397	9669	PUMP KIT	350 MAGNUM & 5.7L BRAVO (W/HI-RISE INTAKE MANIFOLD)	1	
11	1397	8548	NEEDLE/SEAT KIT	350 MAGNUM & 5.7L BRAVO (W/HI-RISE INTAKE MANIFOLD)	1	
12	0000	823426A1	CARBURETOR KIT	(SEE NOTE) 350 MAGNUM & 5.7L BRAVO (W/HI-RISE INTAKE MANIFOLD)	1	
14	1397	8327	GASKET	350 MAGNUM & 5.7L BRAVO (W/HI-RISE INTAKE MANIFOLD)	1	
15	1397	8557	SCREW KIT	350 MAGNUM & 5.7L BRAVO (W/HI-RISE INTAKE MANIFOLD)	1	
16		NLA	No Longer Available Screw, Idler		1	

PART NOTES:

- [1] - Alternate part numbers:
804624R02Reman
9662A 4QS
- [2] - Alternate part numbers:
8767Service Part
8767QQS
8767TMPP
- [3] - Alternate part numbers:
804623R02Reman
9661A 3QS
- [4] - Alternate part numbers:
804624R02Reman
8289A 1QS

CARBURETOR (ROCHESTER - 4 BARREL)

CARBURETOR/THROTTLE LINKAGE (WEBER - 4 BARREL)



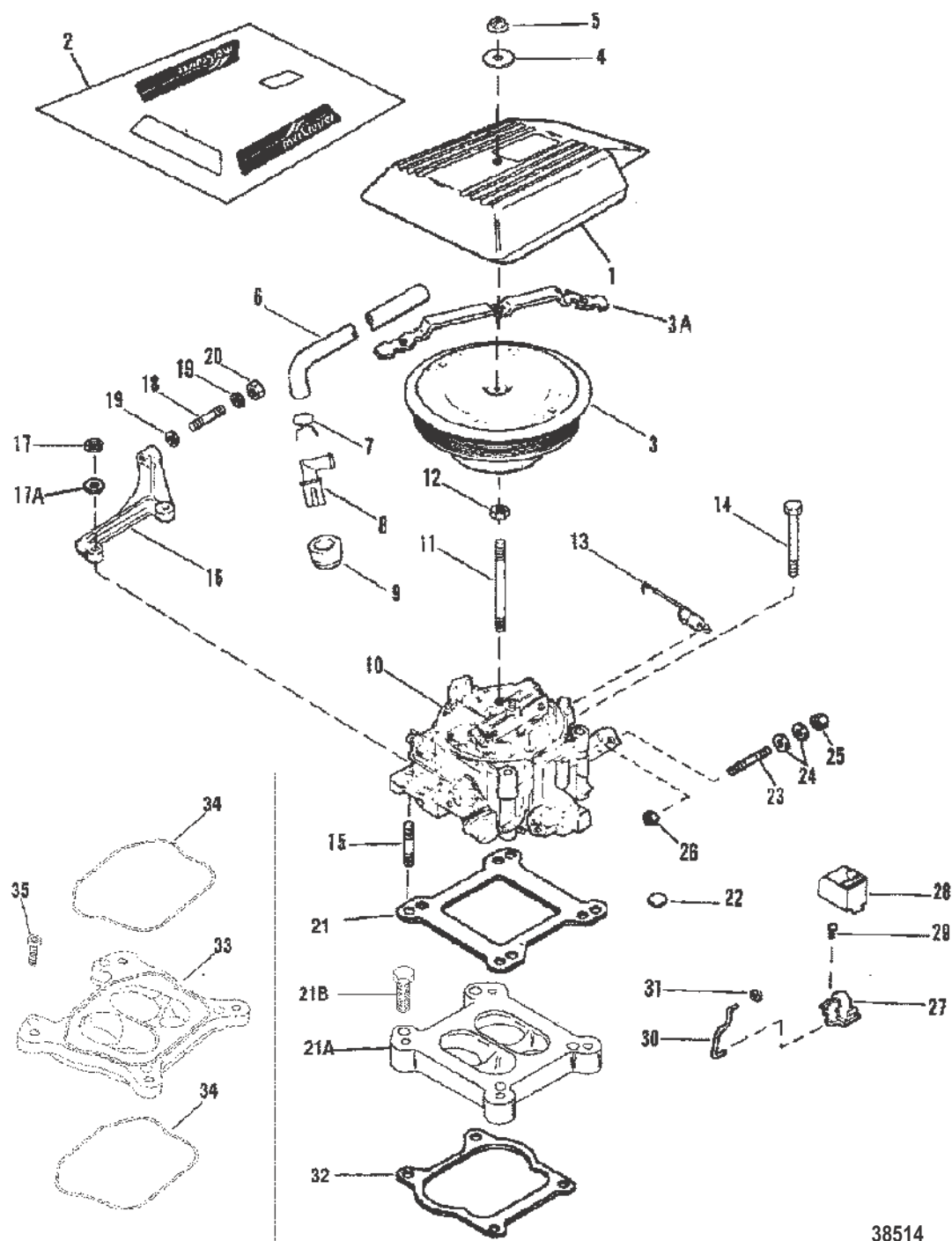
38514

CARBURETOR/THROTTLE LINKAGE (WEBER - 4 BARREL)

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	18484A3	COVER		1	
2	0037	812776A4	DECAL SET	(5.0LX ALPHA)	1	
2	0037	812776A5	DECAL SET	(5.7L ALPHA)	1	
2	0037	812776A25	DECAL SET	(5.7L BRAVO)	1	
2	0037	812776A26	DECAL SET	(350 MAGNUM)	1	
3	0000	805298A1	FLAME ARRESTOR		1	
3A	0000	805314	RETAINER Breather Hose		1	
4	0012	86400	WASHER		1	
5	0011	35045	NUT (.250-28)		1	
6	0032	1589418	HOSE Breather		2	
7	0054	53101	CLAMP		4	
8	0000	97850	ELBOW 90 Degree Breather		2	
9	0025	52188	GROMMET		2	
10	3310	806761A1	CARBURETOR	(5.7L ALPHA) [0F000455] THRU [0F273497]	1	
10	3310	806761A3	CARBURETOR	(5.7L ALPHA) [0F273498] & Up	1	
10	3310	806545A1	CARBURETOR	(5.7L ALPHA) (SWISS EMISSIONS	1	
10	3310	806970A1	CARBURETOR	(5.7L BRAVO/ 350 MAG) [0D617328] & Up	1	[1]
11	0016	805161	STUD (4.75 In) (4-3/4 IN.)		AR	[2]
11	0016	805296	STUD (4.50 Inch)		AR	[2]
12	0011	28941	NUT		1	
13	0024	32817	SPRING		1	
14	0010	35385	SCREW (.312-18 x 1-3/4)		2	
14	0010	35386	SCREW (.312-18 x 1.00)		2	
15	0016	70237	STUD (.312-18/.312-24 x 2.620)		2	
15	0016	70236	STUD (.312 x 1.500)		2	
16	0000	817685T	BRACKET	(CAST)	1	
16	0000	805359T	BRACKET	(STAMPED)	1	
17	0011	29250	NUT (.312-24)		2	
17A	0012	20084	WASHER (.328 x .562 x .062)		4	
18	0016	818192	STUD		1	
19	0012	24664	WASHER (M4 x 20)		2	
20	0011	35045	NUT (.250-28)		1	
21	0027	41610	GASKET	5.7L ALPHA	1	[3]
21A	0000	806758A1	SPACER	5.7L ALPHA	1	
21B	0010	54523	SCREW (.312-18 x 1.00)	5.7L ALPHA	4	
22	0022	48358	PLUG (.375)		1	
23	0016	96112	STUD (.250-28 x 2.00) Throttle Cable Anchor		1	
24	0012	29245	WASHER (.281 x .500 x .060) Stainless Steel		2	
25	0011	20361	NUT (.250-28)		1	
26	0011	35045	NUT (.250-28)		1	
27	0000	66205	CHOKE	AUTOMATIC CHOKE	1	

CARBURETOR/THROTTLE LINKAGE (WEBER - 4 BARREL)

CARBURETOR/THROTTLE LINKAGE (WEBER - 4 BARREL)



38514

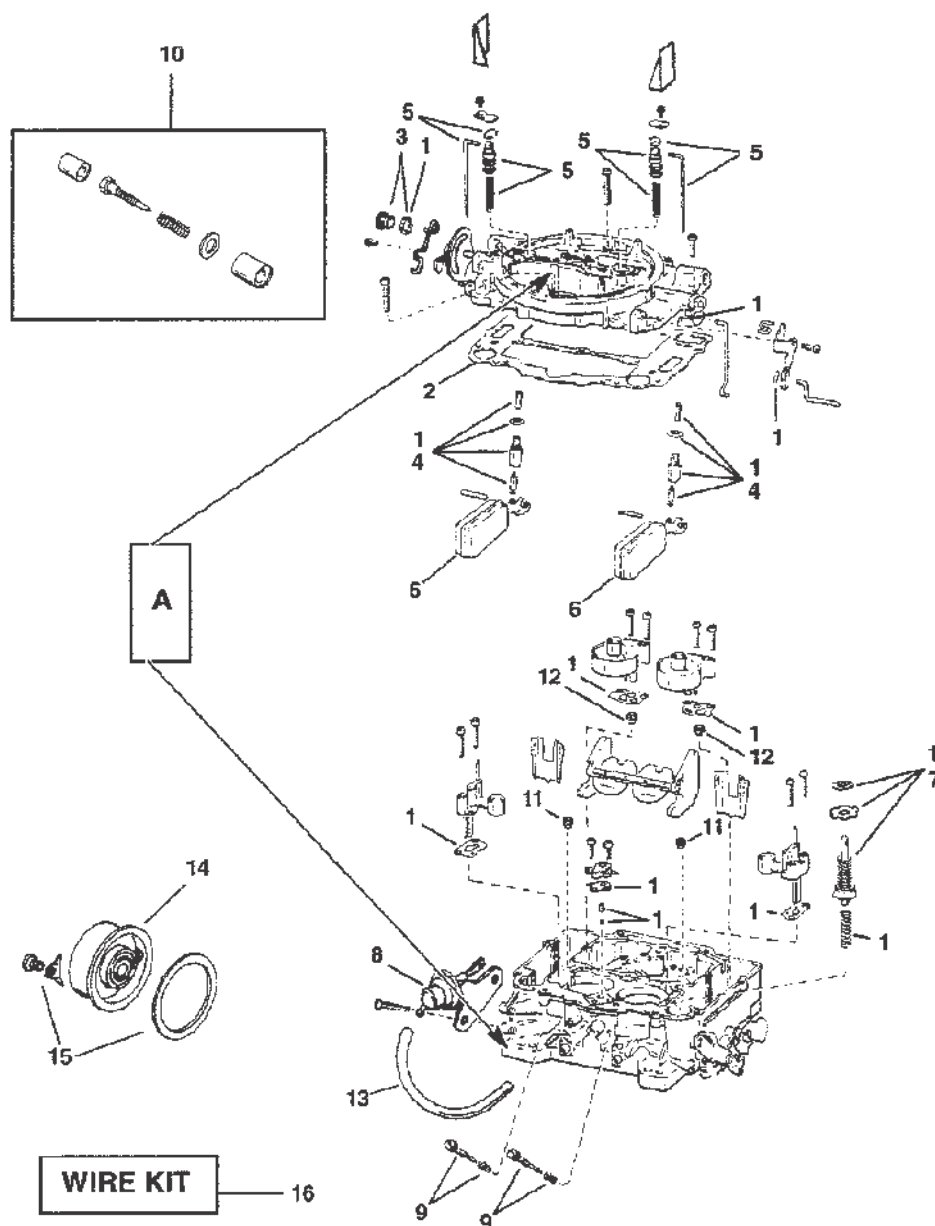
CARBURETOR/THROTTLE LINKAGE (WEBER - 4 BARREL)

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
28	0000	63922	COVER	AUTOMATIC CHOKE	1	
29	0010	69235	SCREW (.190-24 x .500)	AUTOMATIC CHOKE	1	
30	0000	806941	ROD Choke	AUTOMATIC CHOKE	1	
31	0053	818299	E RING	AUTOMATIC CHOKE	1	
32	0027	524572	GASKET	(5.7L ALPHA /BRAVO & 350 MAGNUM)	1	[3]
33	0000	806177A3	SPACER	USE WITH QUAD RINGS	1	
34	0025	806237	QUAD RING	USE WITH QUAD RINGS	2	
35	0010	54523	SCREW (.312-18 x 1.00)	USE WITH QUAD RINGS	4	

PART NOTES:

- [1] - Alternate part numbers:
806970A 1QS
807262R02Reman
- [2] - AS REQUIRED
- [3] - PART INCLUDED IN ENGINE OVERHAUL GASKET SET 75611A88

CARBURETOR (WEBER)



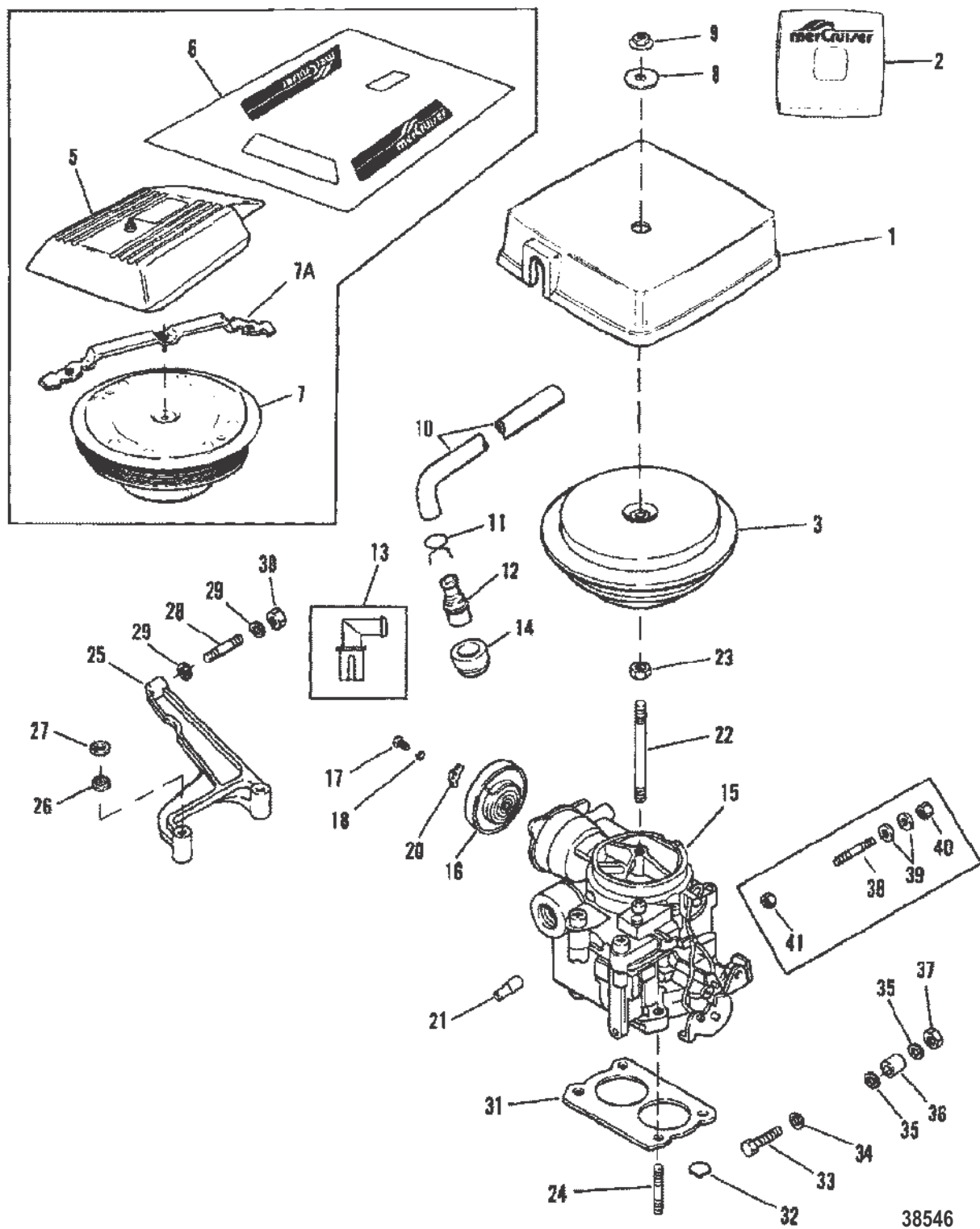
A = BEFORE ORDERING REPAIR KITS, LOOK AT WEBER NUMBER (EXAMPLE: 9776SB) AT LOCATION SHOWN.
ONLY ORDER KITS THAT FIT CARBURETOR THAT YOU ARE REPAIRING.

37622

CARBURETOR (WEBER)

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	809065	OVERHAUL KIT	(9661, 9770, 9770SA)	1	
1	0000	809064	OVERHAUL KIT	(9665S)	1	
1	0000	809071	OVERHAUL KIT	(BODENSEE 9663)	1	
2	0027	809077	GASKET (ALL)		1	
3	0000	811533	FITTING KIT Inlet (ALL)		1	
4	0000	811534	NEEDLE/SEAT KIT Inlet (ALL)		2	
5	0000	823726	METERING ROD KIT	(9661)	1	
5	0000	809067	METERING ROD KIT	(9665S)	1	
5	0000	811656	METERING ROD KIT	(9770, 9770SA)	1	
5	0000	809074	METERING ROD KIT	(BODENSEE 9663)	1	
6	0000	811536	FLOAT KIT (ALL)		2	
7	0000	811537	PLUNGER KIT Pump	(9661, 9770, 9770SA, BODENSEE 9663)	1	
7	0000	808701	PLUNGER KIT Accelerator Pump	(9665S)	1	
8	0000	811538	CHOKE KIT (AUTO CHOKE)		1	
9	0000	811539	SCREW KIT Idle Mixture	(ALL EXCEPT BODENSEE 9663)	2	
10	0000	809072	SCREW KIT Idle Mixture	(BODENSEE 9663, 2 IN KIT)	1	
11	0000	811540	JET Metering - Left Primary	(9661)	2	
11	0000	811650	JET Metering - Secondary	(9770, 9770SA, 9665S)	2	
11	0000	809076	PRIMARY METERING JET	(BODENSEE 9663)	2	
12	0000	811650	JET Metering - Secondary	(9661)	2	
12	0000	811832	JET Secondary Metering	(9665S)	2	
12	0000	811657	JET Metering - Secondary	(9770, 9770SA, BODENSEE 9663)	2	
13	0032	1430165	TUBING (38.00 Inches Bulk) (AUTO CHOKE)		1	
14	0000	809066	REPAIR KIT Electric Choke		1	
15	0000	809095	RETAINER KIT Electric Choke		1	
16	0084	809471A1	WIRE KIT (ELECTRIC CHOKE)		1	

CARBURETOR/THROTTLE LINKAGE (2 BARREL)



38546

CARBURETOR/THROTTLE LINKAGE (2 BARREL)

CARBURETOR/THROTTLE LINKAGE (2 BARREL)

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	15414A7	COVER	DESIGN I	1	
2	0037	137239	DECAL	(200 ALPHA) DESIGN I	1	
2	0037	1372331	DECAL	(5.0L) DESIGN I	1	
3	0000	86271A1	FLAME ARRESTOR	DESIGN I	1	
5	0000	18484A3	COVER	DESIGN II	1	
6	0037	812776A3	DECAL SET	(5.0L ALPHA) DESIGN II	1	
6	0037	812776A19	DECAL SET	(5.0L BRAVO) DESIGN II	1	
7	0000	805016A1	FLAME ARRESTOR	DESIGN II	1	
7A	0000	805313	RETAINER	DESIGN II	1	
8	0012	86400	WASHER		1	
9	0011	35045	NUT (.250-28)		1	
10	0032	9331512	HOSE	(11-1/4 IN.)	AR	[1]
10	0032	1589418	HOSE Breather	(CORRUGATED)	AR	[1]
11	0054	53101	CLAMP		4	
12	0000	47957	CONNECTOR		AR	[1]
13	0000	97850	ELBOW 90 Degree Breather		AR	[1]
14	0025	52188	GROMMET		2	
15	3310	806082A2	CARBURETOR ASSEMBLY (MERCARB)		1	[2]
16	0000	70125A1	COVER Choke		1	
17	0010	33047	SCREW		3	
18	0013	26995	LOCKWASHER (#8) Stainless Steel		1	
20	0054	33036	RETAINER		3	
21	0022	54090	ELBOW (90 DEGREES)		1	
22	0016	97012	STUD (2-3/4 IN.)		AR	[1]
22	0016	805295	STUD (.250-20/.250-28 x Special) (3 IN.)		AR	[1]
23	0011	28941	NUT		1	
24	0016	70237	STUD (.312-18/.312-24 x 2.620)		2	
24	0016	70236	STUD (.312 x 1.500)		2	
25	0000	805489T	BRACKET		1	
26	0012	20084	WASHER (.328 x .562 x .062)		4	
27	0011	25594	NUT (.9375-24)		4	
28	0016	38525	STUD		1	
29	0012	24664	WASHER (M4 x 20)		2	
30	0011	35045	NUT (.250-28)		1	
31	0027	701431	GASKET		1	[3]
32	0022	48358	PLUG (.375)		1	
33	0010	37892	SCREW (.190-32 x 1.00)	CABLE ATTACHED WITH SCREW	1	
34	0012	26907	WASHER	CABLE ATTACHED WITH SCREW	1	
35	0012	847883	WASHER (.192 x .375 x .033)	CABLE ATTACHED WITH SCREW	2	
36	0023	57938	BUSHING	CABLE ATTACHED WITH SCREW	1	
37	0011	45812	NUT (#10-32) Stainless Steel	CABLE ATTACHED WITH SCREW	1	

CARBURETOR/THROTTLE LINKAGE (2 BARREL)

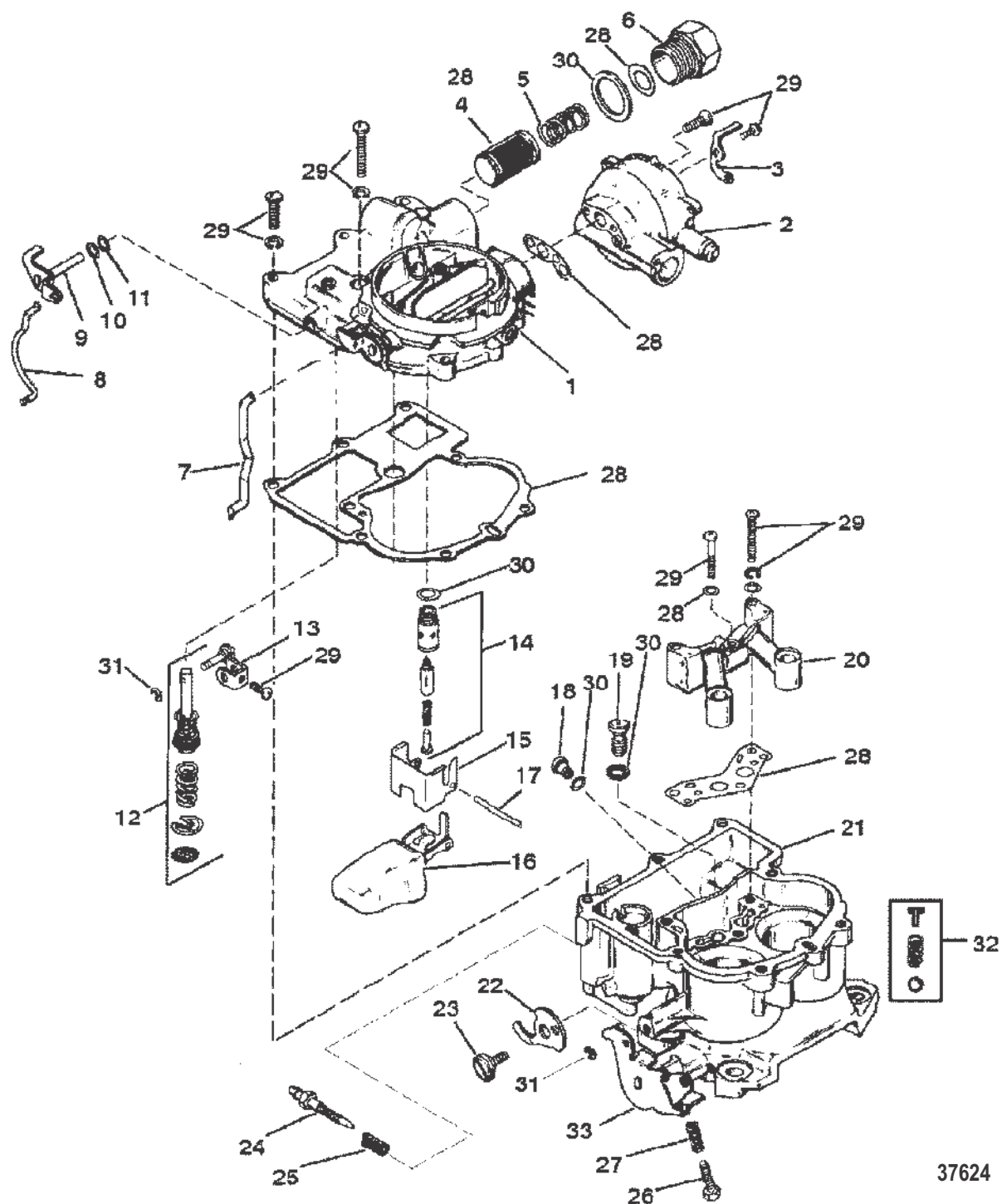
CARBURETOR/THROTTLE LINKAGE (2 BARREL)

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
38	0016	96112	STUD (.250-28 x 2.00) Throttle Cable Anchor	CABLE ATTACHED WITH STUD	1	
39	0012	29245	WASHER (.281 x .500 x .060) Stainless Steel	CABLE ATTACHED WITH STUD	2	
40	0011	20361	NUT (.250-28)	CABLE ATTACHED WITH STUD	1	
41	0011	35045	NUT (.250-28)	CABLE ATTACHED WITH STUD	1	

PART NOTES:

- [1] - AS REQUIRED
- [2] - Alternate part numbers:
 - 806082A 2QS
 - 807312R02Reman
- [3] - PART INCLUDED IN ENGINE OVERHAUL GASKET SET 75611A88

CARBURETOR (MERCARB - 2 BARREL)



RESOURCE NOTES:

ALWAYS CHECK PART NUMBER STAMPED ON CARBURETOR BEFORE ORDERING REPLACEMENT PARTS.

CARBURETOR (MERCARB - 2 BARREL)

CARBURETOR (MERCARB - 2 BARREL)

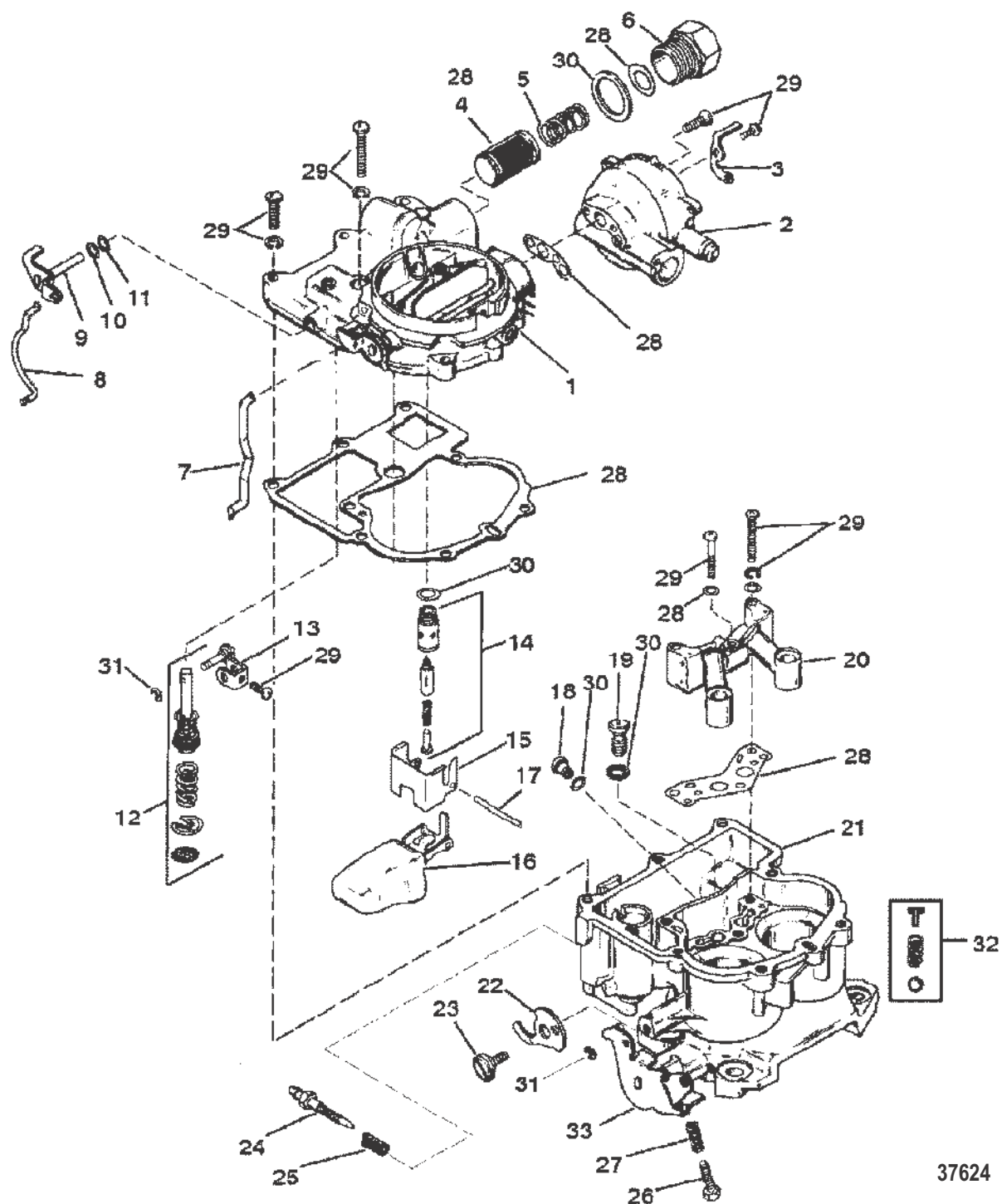
Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	3310	806082A2	CARBURETOR ASSEMBLY		1	[1]
1		N.S.S.	Not Sold Separate AIR HORN		1	[2]
2		N.S.S.	Not Sold Separate CHOKE HOUSING		1	[2]
3	3302	9037	ARM Choke		1	
4	0035	53336	STRAINER		1	[3]
5	3302	9032	SPRING		1	
6	3302	9034	CONNECTOR		1	
7	3302	9042	ROD Choke		1	
8	3302	810920	ROD Accelerator Pump	(MERC I.D. #9670A1)	1	
8	3302	809479	ROD Accelerator Pump	(MERC I.D. #06082A1)	1	
9	3302	823725	LEVER		1	
10	3302	9039	WASHER		2	
11	3302	810919	WASHER		1	
12	3302	9655	PUMP KIT Accelerator		1	[4]
13	3302	810916	ARM		1	
14	3302	9029	SEAT KIT Inlet		1	
15	3302	9038	PLATE Baffle		1	
16	3302	9031	FLOAT		1	
17	3302	9030	PIN Float		1	
18	3302	811856	MAIN JET (1.85MM)		2	
19	3302	809481	POWER JET (1.00MM)		1	
20	3302	808706	VENTURI (463)		1	
21		N.S.S.	Not Sold Separate CARBURETOR BODY		1	[2]
22	3302	9048	CAM		1	
23	3302	9049	SHAFT		1	
24	3302	9052	SCREW		1	
25	3302	9053	SPRING		1	
26	3302	9060	SCREW		1	
27	3302	9054	SPRING		1	
28	3302	9061	GASKET SET		1	
29	3302	810930	SCREW KIT		1	
30	3302	9044	PACKING SET		1	
31	3302	808675	CLIP Spring		2	
32	3302	809520	CHECK BALL KIT		1	

PART NOTES:

- [1] - Alternate part numbers:
806082A 2QS
807312R02Reman
- [2] - NOT SOLD SEPARATE

CARBURETOR (MERCARB - 2 BARREL)

CARBURETOR (MERCARB - 2 BARREL)



37624

CARBURETOR (MERCARB - 2 BARREL)

CARBURETOR (MERCARB - 2 BARREL)

[3] - Alternate part numbers:

53336Service Part

53336BKBulk Pack

53336QQS

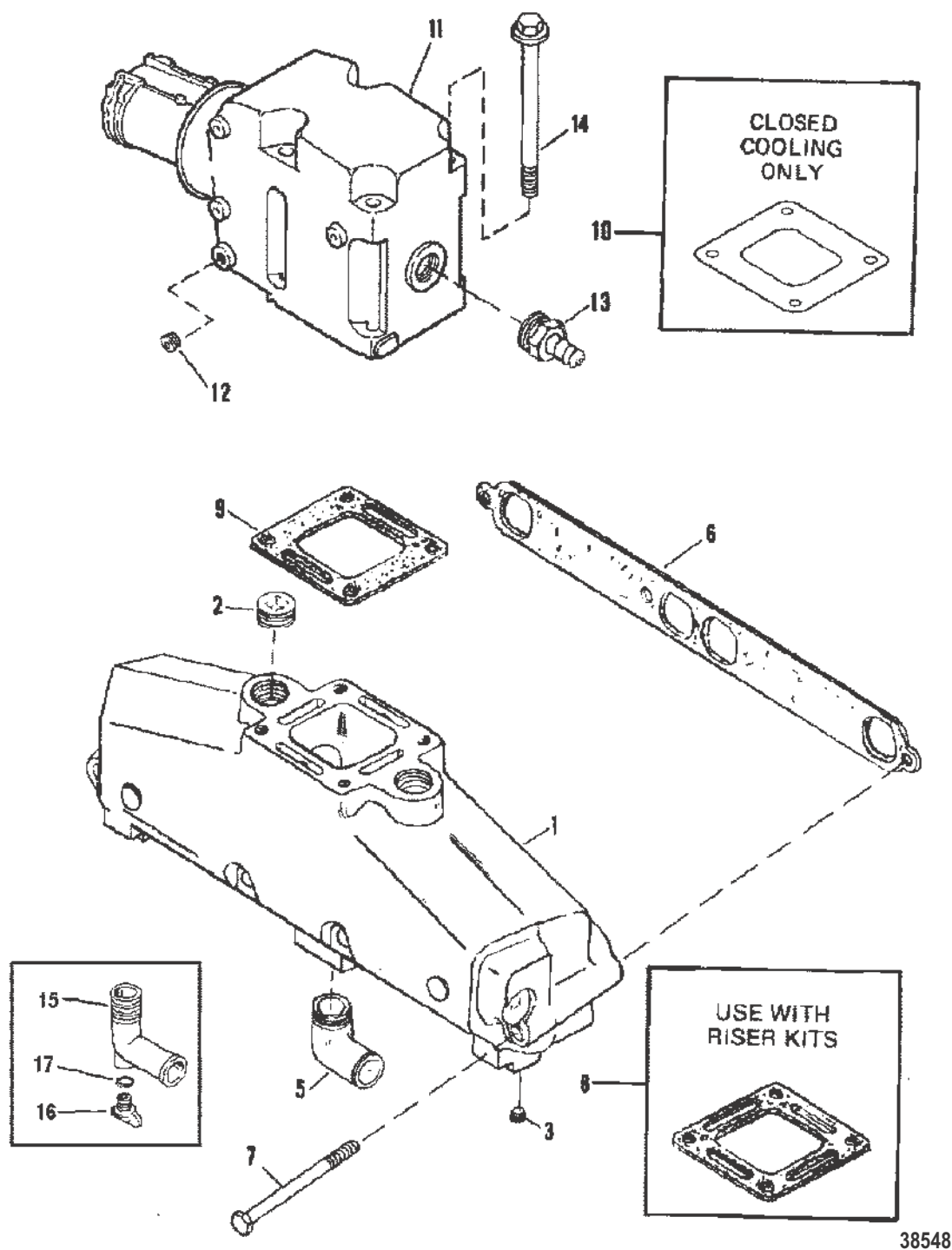
53336TMPP

[4] - Alternate part numbers:

804844002Kit

9655Service Part

EXHAUST MANIFOLD AND EXHAUST ELBOW (CAST IRON EXH. ELBOW)



EXHAUST MANIFOLD AND EXHAUST ELBOW (CAST IRON EXH. ELBOW)

EXHAUST MANIFOLD AND EXHAUST ELBOW (CAST IRON EXH. ELBOW)

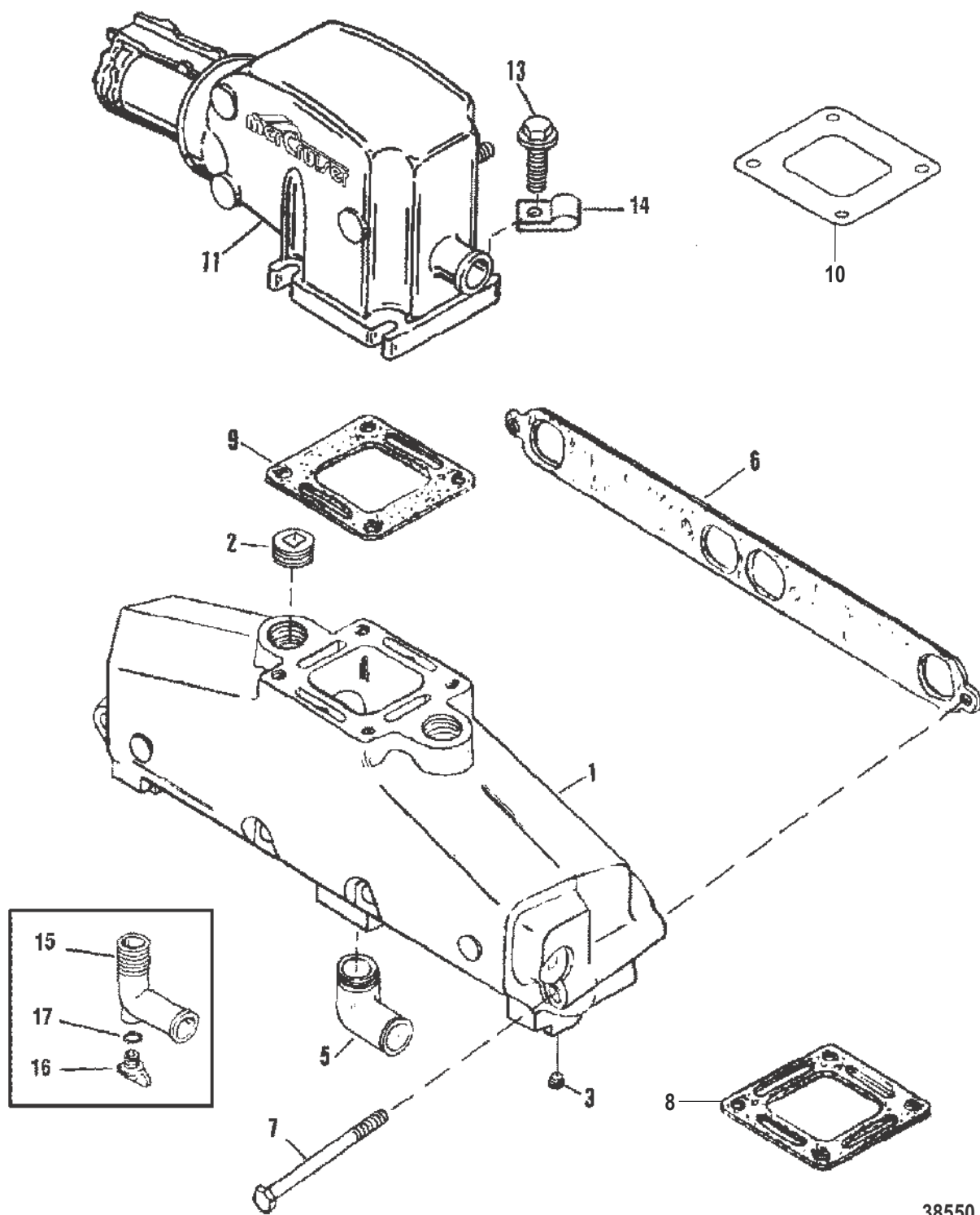
Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	87114A19	MANIFOLD ASSEMBLY Exhaust		2	
2	0022	33198A1	PLUG (3/4-14)		AR	[1]
3	0022	36382	FITTING (.250-18 x .62) Brass		4	
5	0022	45084	FITTING Straight	(STRAIGHT) METAL	AR	[1]
5	0022	36305	ELBOW (90 Degrees)	(90 DEG.) METAL	AR	[1]
6	0027	33395	GASKET		2	[2]
7	0010	53728	SCREW (.375-16 x 4.75)		8	
8	0027	818832	GASKET	(USE WITH RISER KITS	2	
9	0027	41813	GASKET	(STANDARD COOLING)	2	[2]
10	0027	41811	GASKET	(CLOSED COOLING)	2	
11	0000	44354A3	ELBOW ASSEMBLY Exhaust	(7 DEGREES)	2	
11	0000	44354A10	ELBOW ASSEMBLY Exhaust	(PORT) BODENSEE	1	
11	0000	44354A9	ELBOW ASSEMBLY Exhaust	(STARBOARD) BODENSEE	1	
12	0022	36382	FITTING (.250-18 x .62) Brass		2	
13	0022	92499	FITTING (45 Degrees)	(45 DEGREES)	AR	[1]
13	0022	45084	FITTING Straight	(STRAIGHT)	AR	[1]
14	0010	43749	SCREW (.375-16 x 5.750)		8	
14	0010	43749	SCREW (.375-16 x 5.750)	USE WITH REMOTE OIL FILTER	6	
14	0010	44387	SCREW (.376-16 x 6.750)	USE WITH REMOTE OIL FILTER	2	
15	0022	806926A1	ELBOW KIT Drain	PLASTIC	2	
16	0022	806608A1	PLUG KIT (.500-13) Royal Blue	PLASTIC	2	[3]
17	0025	806609	QUAD RING	PLASTIC	2	
-	0000	93320A3	RISER KIT Exhaust Elbow (3 In.)	EACH KIT CONTAINS 2 RISERS	1	
-	0000	93322A6	RISER KIT Exhaust Elbow (6 In.)	EACH KIT CONTAINS 2 RISERS	1	

PART NOTES:

- [1] - AS REQUIRED
- [2] - PART INCLUDED IN ENGINE OVERHAUL GASKET SET 75611A88
- [3] - Alternate part numbers:
806608A 1Service Part
806608Q01QS

EXHAUST MANIFOLD AND EXHAUST ELBOW (CAST IRON EXH. ELBOW)

EXHAUST MANIFOLD AND EXH. ELBOW (STAINLESS STEEL EXH. ELB)



EXHAUST MANIFOLD AND EXH. ELBOW (STAINLESS STEEL EXH. ELB)

EXHAUST MANIFOLD AND EXH. ELBOW (STAINLESS STEEL EXH. ELB)

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	87114A19	MANIFOLD ASSEMBLY Exhaust		2	
2	0022	33198A1	PLUG (3/4-14)		AR	[1]
3	0022	36382	FITTING (.250-18 x .62) Brass		4	
5	0022	36305	ELBOW (90 Degrees)	(90 DEGREE) METAL	AR	[1]
5	0022	45084	FITTING Straight	(STRAIGHT) METAL	AR	[1]
6	0027	33395	GASKET		2	[2]
7	0010	53728	SCREW (.375-16 x 4.75)		8	
8	0027	818832	GASKET (USE WITH RISER KITS)		2	
9	0027	41813	GASKET (STANDARD COOLING)		2	[2]
10	0027	41811	GASKET (CLOSED COOLING)		2	[2]
11	0000	816900A5	ELBOW ASSEMBLY Exhaust	(PORT)	1	
11	0000	816900A9	ELBOW ASSEMBLY	(STARBOARD)	1	
13	0010	12244	SCREW (.375-16 x 1.00)		8	
13	0010	66863	SCREW (3/8-16 x 2.50) (2-1/2 IN.)	[0F114689] & Below	2	
13	0010	98534	SCREW (.375-16 x 2.30)	[0F114690] & Up	2	
13	0010	12244	SCREW (.375-16 x 1.00)	(WITH REMOTE OIL FILTER)	6	
14	0054	73668	J-CLIP (PORT)		1	
15	0022	806926A1	ELBOW KIT Drain	PLASTIC	2	
16	0022	806608A1	PLUG KIT (.500-13) Royal Blue	PLASTIC	2	[3]
17	0025	806609	QUAD RING	PLASTIC	2	
-	0000	93320A7	RISER KIT Exhaust (3.00 Inch)	EACH KIT CONTAINS 2 RISERS	1	
-	0000	93322A5	RISER KIT Exhaust (6.00 Inch)	EACH KIT CONTAINS 2 RISERS	1	

PART NOTES:

- [1] - AS REQUIRED
- [2] - PART INCLUDED IN ENGINE OVERHAUL GASKET SET 75611A88
- [3] - Alternate part numbers:
806608A 1Service Part
806608Q01QS



STANDARD COOLING SYSTEM (DESIGN I)

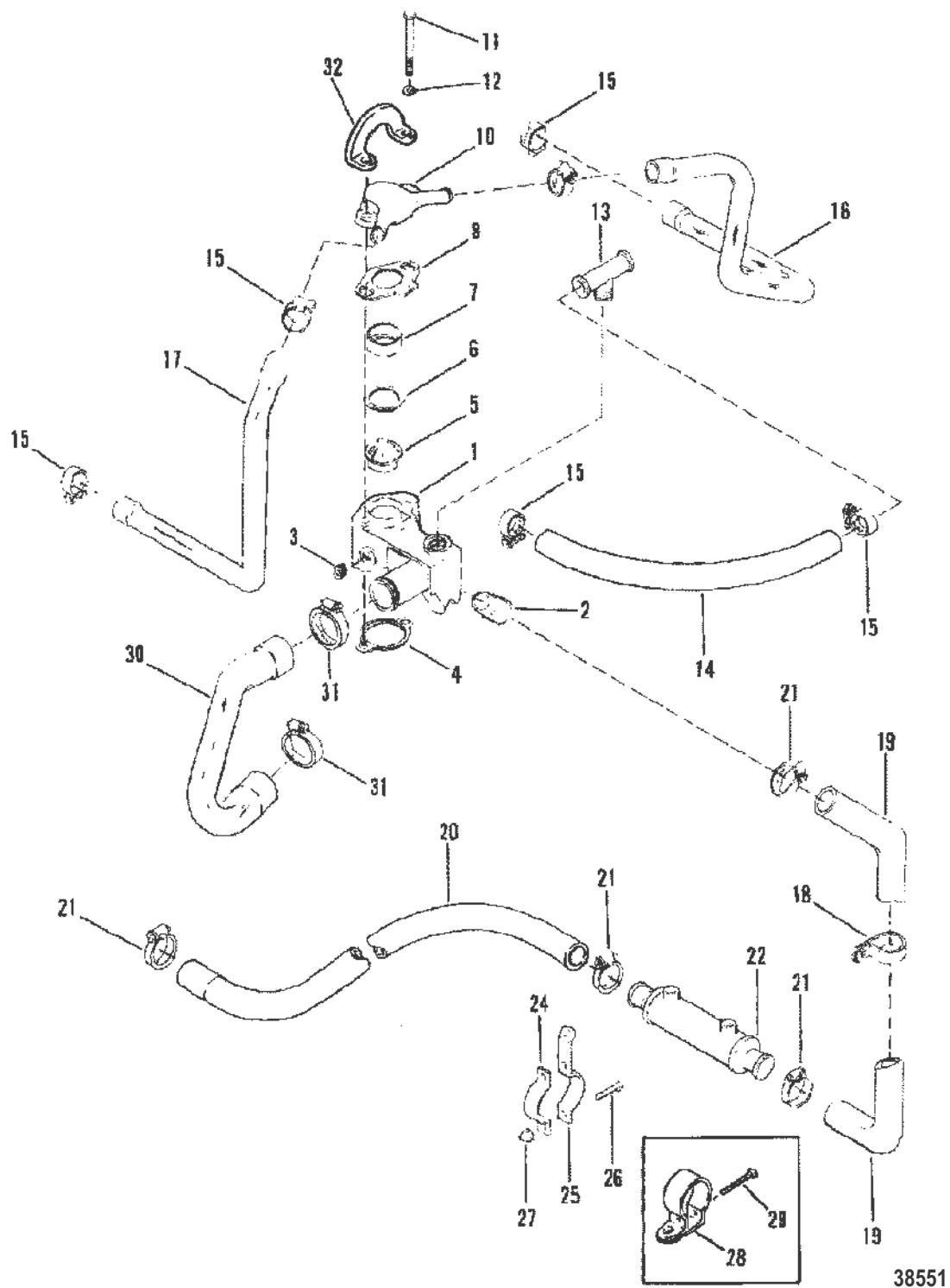
Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	87290A4	HOUSING ASSEMBLY Thermostat		1	
2	0023	47511	SLEEVE		1	
3	0022	32803	PLUG Pipe (.375-18) Brass		2	
4	0027	530451	GASKET		1	[1]
5	0000	8072521	THERMOSTAT (140 DEGREES)		1	[2]
6	0027	47510	GASKET		1	[3]
7	0023	47508	SLEEVE		1	
8	0027	41812	GASKET		1	[4]
10	0000	47441A1	COVER		1	
11	0010	48130	SCREW (.375-16 x 4.500)		2	
12	0013	35048	LOCKWASHER (.375)		2	
13	0022	98477A2	VALVE ASSEMBLY		1	
14	0032	3322070	HOSE (48.00 Inches Bulk)		2	
15	0054	815504220	CLAMP Worm Gear		AR	[5]
16	0032	160211	HOSE (PORT)		1	
17	0032	871171	HOSE (STARBOARD)		1	
18	0054	47715	CLIP		1	
19	0032	88794	HOSE		1	
20	0032	96246A4	HOSE		1	
21	0054	815504220	CLAMP Worm Gear		4	
22	0000	99356A2	COOLER ASSEMBLY		1	
24	0000	56328A1	BRACKET (SHORT)	2 PIECE BRACKET	1	
25	0000	638203	BRACKET (LONG)	2 PIECE BRACKET	1	
26	0010	60300	SCREW (.250-28 x .750)	2 PIECE BRACKET	2	
27	0011	30506	NUT (.250-28)	2 PIECE BRACKET	2	
28	0000	65970T1	BRACKET	1 PIECE BRACKET	1	
29	0010	41408	SCREW (#10-32 x 1.50)	1 PIECE BRACKET	1	
30	0032	806825	HOSE		1	
31	0054	815504232	CLAMP Worm Gear (2.50 Diameter)		2	
32	0000	12552	LIFTING EYE		1	

PART NOTES:

- [1] - Alternate part numbers:
53045 1Service Part
53045Q01QS
PART INCLUDED IN ENGINE OVERHAUL GASKET SET 75611A88
- [2] - Alternate part numbers:
807252 1Service Part
807252Q 4QS Kit
807252T 4MPP Kit
- [3] - Alternate part numbers:
47510Service Part
47510QQS
PART INCLUDED IN ENGINE OVERHAUL GASKET SET 75611A88

STANDARD COOLING SYSTEM (DESIGN I)

STANDARD COOLING SYSTEM (DESIGN I)

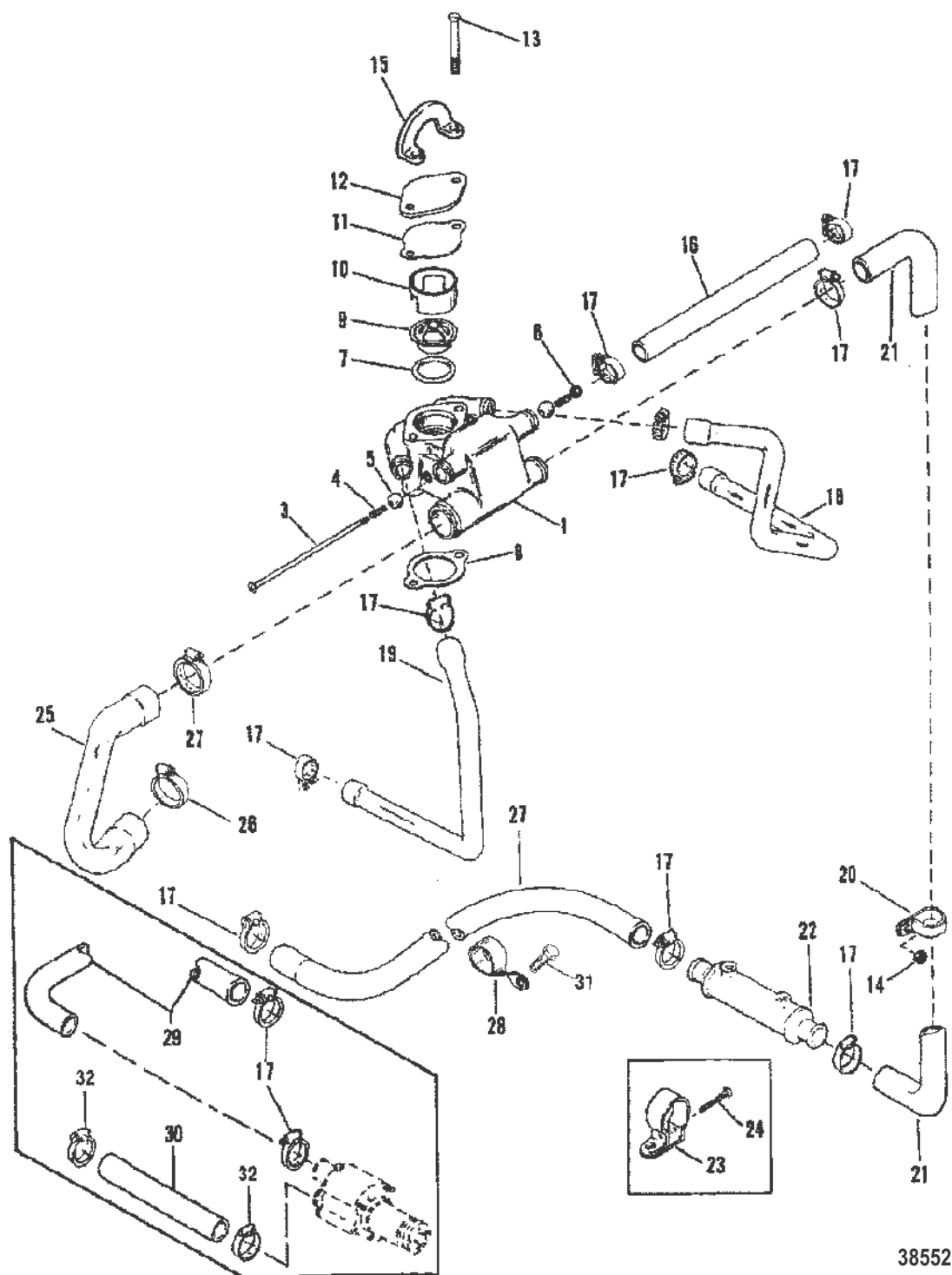


STANDARD COOLING SYSTEM (DESIGN I)

STANDARD COOLING SYSTEM (DESIGN I)

- [4] - Alternate part numbers:
 - 41812Service Part
 - 41812BBulk Pack
 - 41812QQS
 - PART INCLUDED IN ENGINE OVERHAUL GASKET SET 75611A88
- [5] - AS REQUIRED

STANDARD COOLING SYSTEM (DESIGN II)



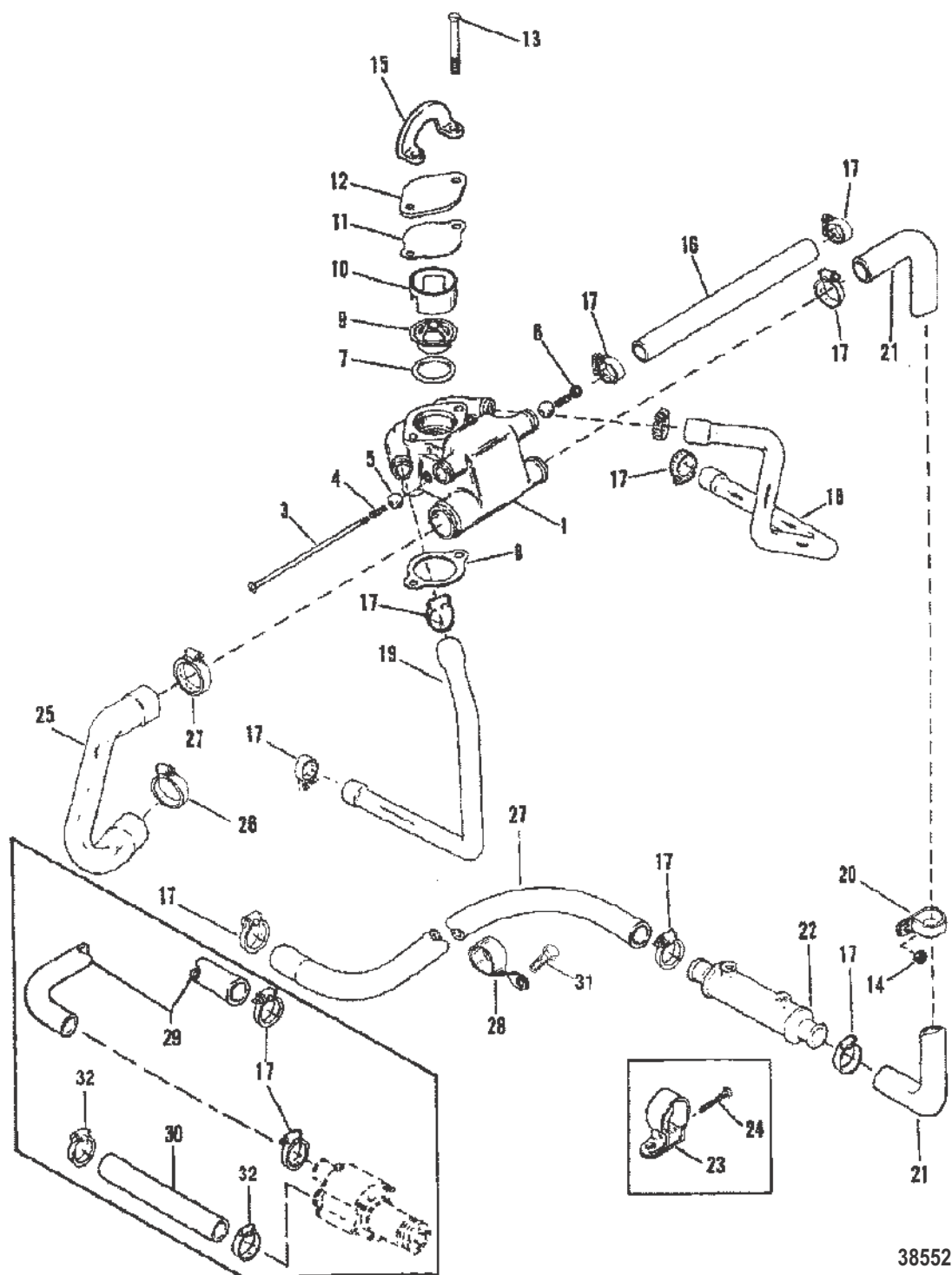
STANDARD COOLING SYSTEM (DESIGN II)

STANDARD COOLING SYSTEM (DESIGN II)

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	16413A9	HOUSING ASSEMBLY Thermostat	(USE W/O CHECK BALLS)	1	
1	0000	16413A3	HOUSING ASSEMBLY Thermostat	USE WITH CHECK BALLS REF. #5	1	
3	0010	17989	SCREW (#10-32 x 8.600)	USE WITH CHECK BALLS REF. #5	1	
4	0024	75533	SPRING	USE WITH CHECK BALLS REF. #5	2	
5	0030	98475	BALL Nylon	USE WITH CHECK BALLS REF. #5	2	
6	0011	29488	NUT (#10-32)	USE WITH CHECK BALLS REF. #5	1	
7	0025	30224	O-RING (1.859 x .139)		1	[1]
8	0027	530451	GASKET		1	[2]
9	0000	8072521	THERMOSTAT	(140 DEGREES)	1	[3]
9	0000	8072522	THERMOSTAT 71°C (160°F)	BODENSEE	1	[4]
10	0023	806922	SLEEVE		1	
11	0027	331792	GASKET		1	[5]
12	0000	17494A1	COVER KIT		1	
13	0010	60410	SCREW (.375-16 x 4.250)		2	
14	0011	29250	NUT (.312-24)		1	
15	0000	12552	LIFTING EYE		1	
16	0032	3322070	HOSE (48.00 Inches Bulk)	(STARBOARD/PORT) (ALPHA ONLY) (USE WITH CAST IRON EXHAUST ELBOW)	2	
16	0032	3322070	HOSE (48.00 Inches Bulk)	(STARBOARD) (BRAVO AND 350 MAGNUM ALPHA) (USE WITH STAINLESS STEEL EXHAUST ELBOW)	1	
16	0032	817435	HOSE	(PORT) (BRAVO AND 350 MAGNUM ALPHA) (USE WITH STAINLESS STEEL EXHAUST ELBOW)	1	
17	0054	815504220	CLAMP Worm Gear		AR	[6]
18	0032	160211	HOSE (PORT)		1	
19	0032	871171	HOSE (STARBOARD)		1	
20	0054	47715	CLIP		1	
21	0032	16012	HOSE		1	
22	0000	99356A2	COOLER ASSEMBLY		1	
23	0000	65970T1	BRACKET		1	
24	0010	41408	SCREW (#10-32 x 1.50)		1	
25	0032	806825	HOSE		1	
26	0054	815504232	CLAMP Worm Gear (2.50 Diameter)		2	
27	0032	96246A4	HOSE	ALPHA	1	
28	0054	64489	CLAMP	ALPHA	1	
29	0032	887952	HOSE	BRAVO	1	
30	0032	1743579	HOSE (96.00 Inches Bulk)	BRAVO	1	
31	0010	98261	SCREW (.375-16 x .750)		1	
32	0054	815504222	CLAMP Worm Gear (1.98 Diameter)		2	

STANDARD COOLING SYSTEM (DESIGN II)

STANDARD COOLING SYSTEM (DESIGN II)



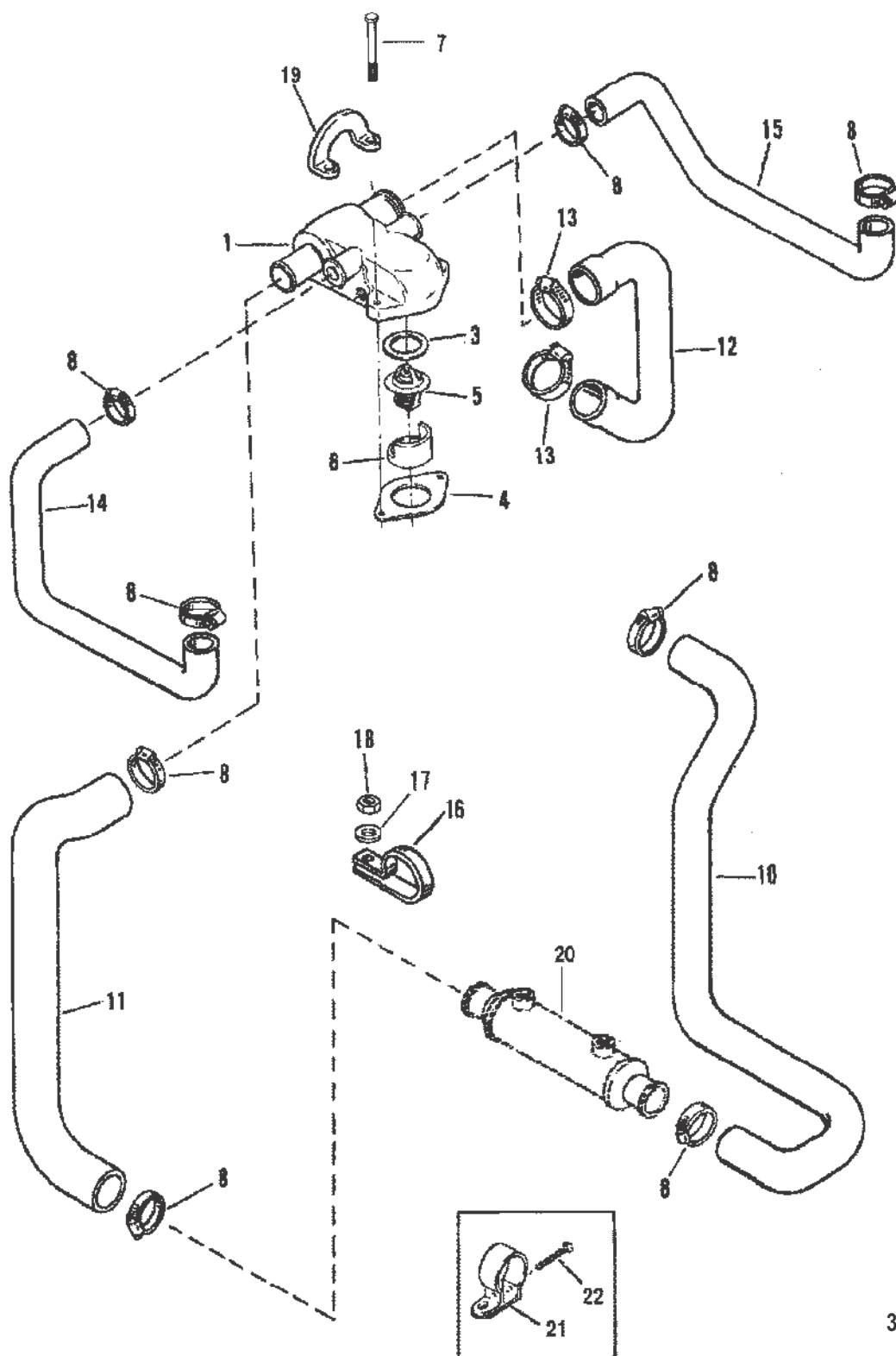
STANDARD COOLING SYSTEM (DESIGN II)

STANDARD COOLING SYSTEM (DESIGN II)

PART NOTES:

- [1] - Alternate part numbers:
30224Service Part
30224QQS
PART INCLUDED IN ENGINE OVERHAUL GASKET SET 75611A88
- [2] - Alternate part numbers:
53045 1Service Part
53045Q01QS
PART INCLUDED IN ENGINE OVERHAUL GASKET SET 75611A88
- [3] - Alternate part numbers:
807252 1Service Part
807252Q 4QS Kit
807252T 4MPP Kit
- [4] - Alternate part numbers:
807252 2Service Part
807252Q 5QS Kit
807252T 5MPP Kit
- [5] - Alternate part numbers:
33179 2Service Part
33179Q02QS
PART INCLUDED IN ENGINE OVERHAUL GASKET SET 75611A88
- [6] - AS REQUIRED

STANDARD COOLING SYSTEM (DESIGN III - ALPHA)



38553

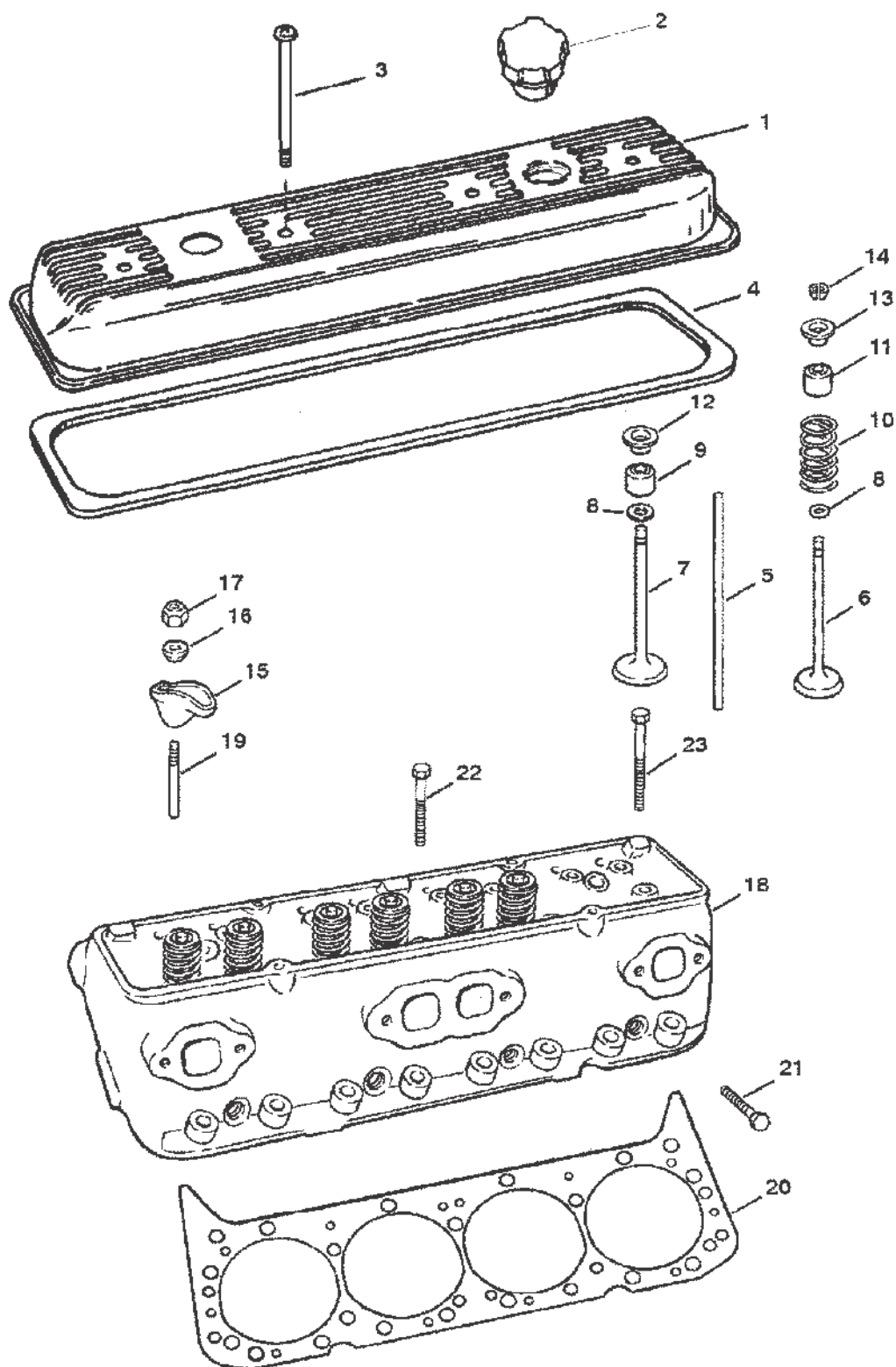
STANDARD COOLING SYSTEM (DESIGN III - ALPHA)

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	860256A1	HOUSING ASSEMBLY Thermostat		1	
3	0027	806871	GASKET		1	[1]
4	0027	530451	GASKET		1	[2]
5	0000	8072522	THERMOSTAT 71°C (160°F)		1	[3]
6	0023	806922	SLEEVE		1	
7	0010	98508	SCREW (.375-16 x 3.00)		2	
8	0054	815504220	CLAMP Worm Gear		AR	[4]
10	0032	96246A4	HOSE		1	
11	0032	806856	HOSE		1	
12	0032	806825	HOSE		1	
13	0054	815504232	CLAMP Worm Gear (2.50 Diameter)		2	
14	0032	8066351	HOSE (PORT)		1	
15	0032	8066361	HOSE (STARBOARD)		1	
16	0054	47715	CLIP		1	
17	0013	39107	LOCKWASHER (.312-24)		1	
18	0011	29250	NUT (.312-24)		1	
19	0000	12552	LIFTING EYE		1	
20	0000	99356A2	COOLER ASSEMBLY		1	
21	0000	65970T1	BRACKET		1	
22	0010	41408	SCREW (#10-32 x 1.50)		1	

PART NOTES:

- [1] - PART INCLUDED IN ENGINE OVERHAUL GASKET SET 75611A88
- [2] - Alternate part numbers:
53045 1Service Part
53045Q01QS
PART INCLUDED IN ENGINE OVERHAUL GASKET SET 75611A88
- [3] - Alternate part numbers:
807252 2Service Part
807252Q 5QS Kit
807252T 5MPP Kit
- [4] - AS REQUIRED

CYLINDER HEAD AND ROCKER COVER



37728

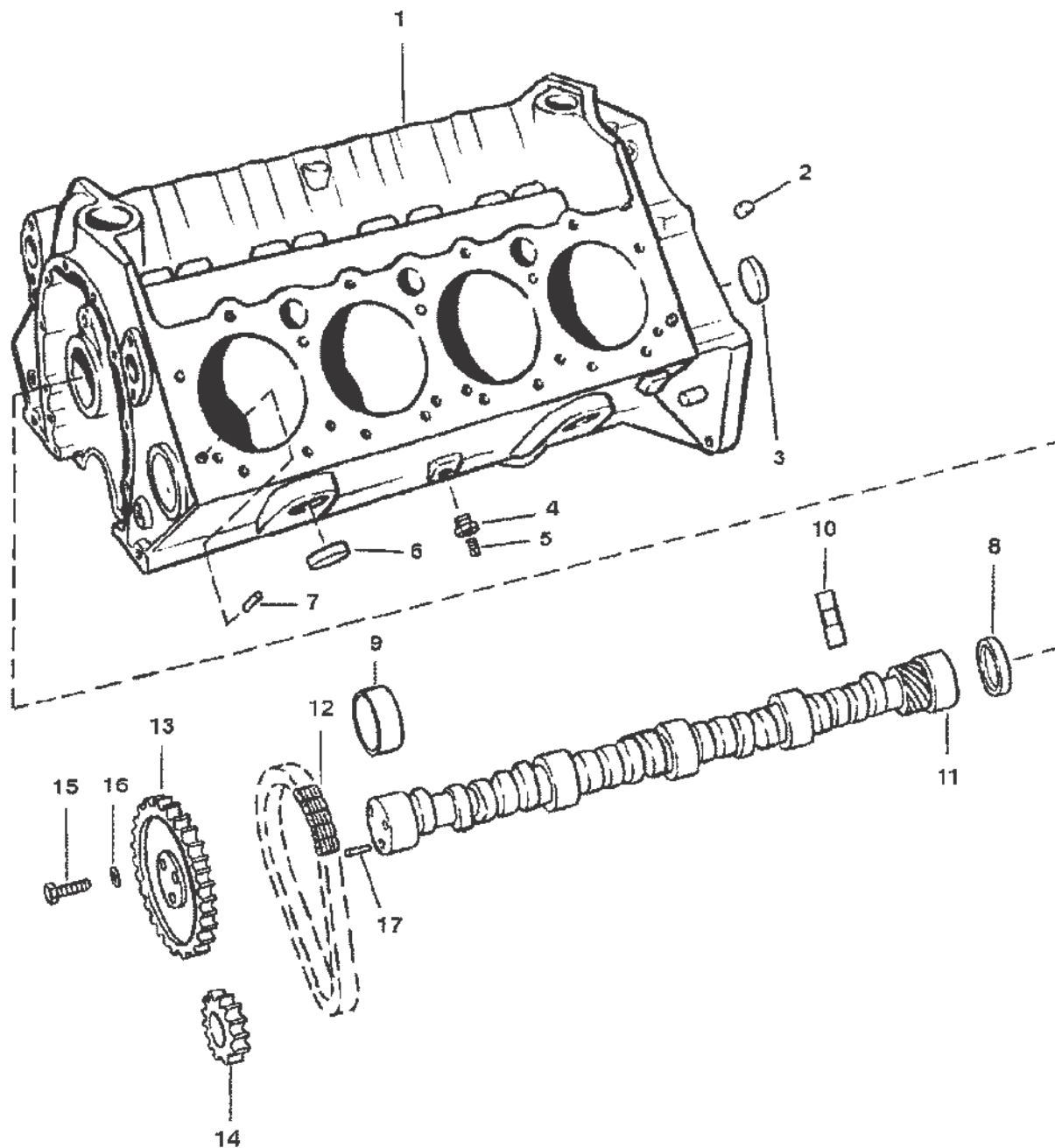
CYLINDER HEAD AND ROCKER COVER

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	814505A1	ROCKER COVER		2	
2	0036	18710	CAP Metal Rocker Cover	(SCREW TYPE CAP)	2	
2	0000	17345	CAP	(CLAMP TYPE CAP)	2	
3	0010	17344	SCREW		8	
4	0027	17467	GASKET Rocker Cover		2	[1]
5	0000	99948	PUSH ROD	(FLAT LIFTERS) (200/230 - 5.0L/LX & 260 - 5.7L ALPHA)	16	
5	0000	99948	PUSH ROD	(FLAT LIFTERS) (350 MAGNUM/5.7L BRAVO) [0D617327] & Below	16	
5	0000	17339	PUSH ROD	(ROLLER LIFTERS) (350 MAGNUM/5.7L BRAVO) [0D617328] & Up	16	
6	0000	87284	VALVE	(STANDARD)	8	
6	0000	87301	VALVE	(.015 O.S.)	AR	[2]
7	0000	94912	VALVE	(STANDARD) 305 C.I.D	8	
7	0000	98603	VALVE	(.015 O.S.) 305 C.I.D	AR	[2]
7	0000	97661	VALVE Intake-Standard Intake	(STANDARD) 350 C.I.D.	8	
7	0000	97662	VALVE Intake	(.015 O.S.) 350 C.I.D.	AR	[2]
8	0026	34217	SEAL (INTAKE AND EXHAUST)		16	[1]
9	0026	97664	SEAL	(INTAKE)	8	[1]
9	0026	852936	SEAL	(EXHAUST)	8	
10	0024	48347	SPRING (INTAKE AND EXHAUST)		16	
11	0000	34518	SHIELD		16	
12	0000	48348	CAP		8	
13	0000	11965	ROTATOR (EXHAUST)		8	
14	0028	54797	KEY		32	
15	0000	35329	ARM KIT Rocker		16	
16	0000	35331	BALL Rocker Arm		16	
17	0011	34516	NUT		16	
18	0938	9714	CYLINDER HEAD ASSEMBLY	(305 C.I.D.)	2	
18	0938	9718	CYLINDER HEAD ASSEMBLY	(350 C.I.D.)	2	
19	0016	34522	STUD	(.003 O.S.)	AR	[2]
19	0016	34521	STUD	(.013 O.S.)	AR	[2]
20	0027	75611	GASKET		2	[1]
21	0010	11968	SCREW (.437-14 x 1.750)		16	
22	0010	11967	BOLT (3 In.) (3 IN.)		4	
23	0010	11966	SCREW (.437-14 x 3.750)		14	

PART NOTES:

- [1] - PART INCLUDED IN ENGINE OVERHAUL GASKET SET 75611A88
 [2] - AS REQUIRED

CYLINDER BLOCK AND CAMSHAFT (FLAT ROLLERS)



37729

RESOURCE NOTES:

MARINE LONG BLOCK ENGINES INCLUDE INTERNAL PARTS AND CYLINDER HEADS
All 350 CID, 305 CID & 5.7L Alpha - SN 0D617327 & Below 350 Mag/5.7L Bravo

CYLINDER BLOCK AND CAMSHAFT (FLAT ROLLERS)

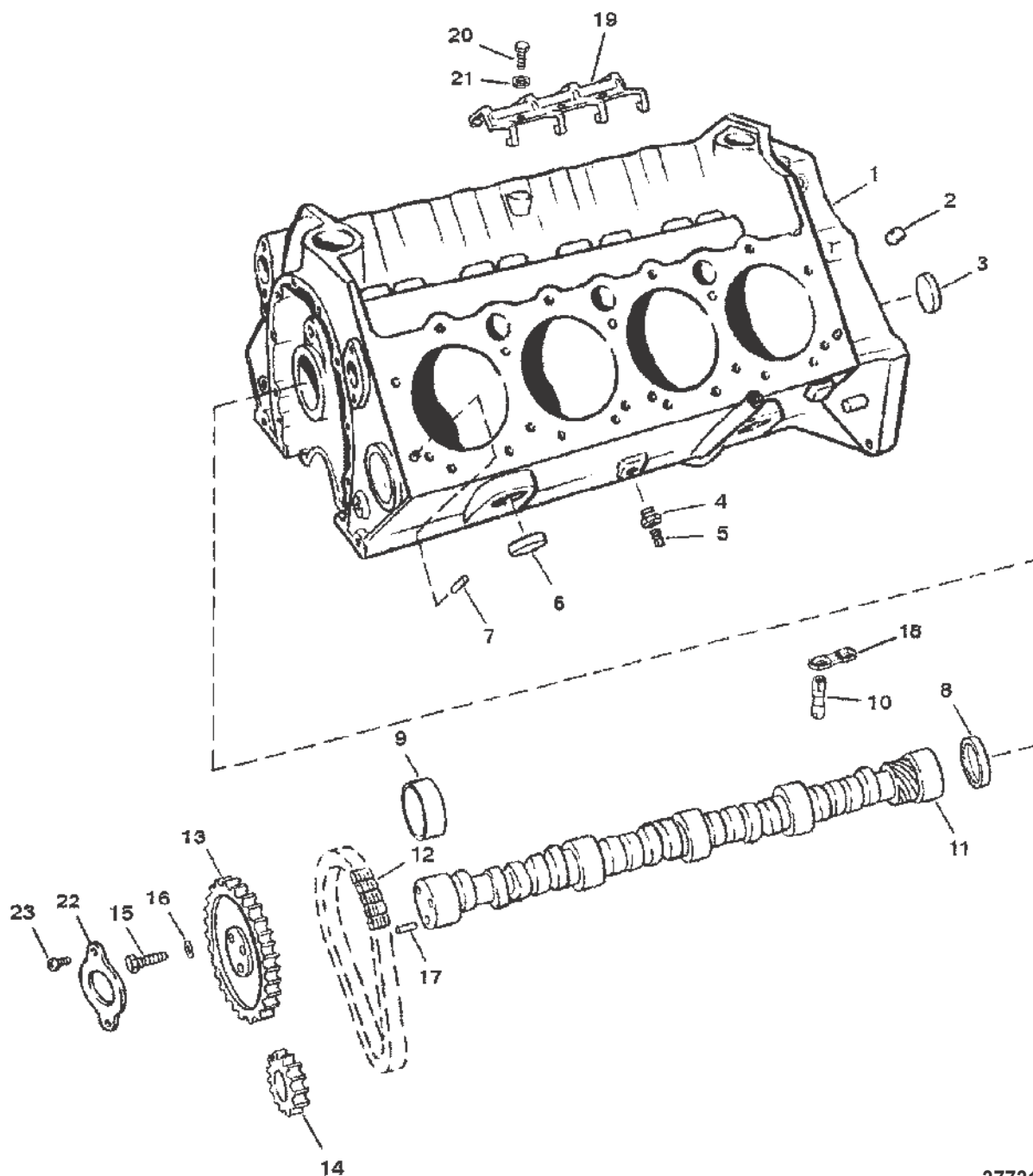
CYLINDER BLOCK AND CAMSHAFT (FLAT ROLLERS)

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1		N.S.S.	Not Sold Separate CYLINDER BLOCK ASSEMBLY	(305 C.I.D.) (ORDER REMANUFACTURED LONG BLOCK 805636R2) [350 Mag/5.7L Bravo 0D617327] & Below	1	[1]
1		N.S.S.	Not Sold Separate CYLINDER BLOCK ASSEMBLY	(350 C.I.D.) (ORDER REMANUFACTURED LONG BLOCK 14152R2)	1	[1]
2	0022	48340	PLUG (.250-18 x .41)		3	
3	0019	816565	PLUG Cup (.468)		5	
4	0022	48556	BUSHING Reducer (.250 To .125)		2	
5	0022	32802	PLUG Pipe (.125-27)		2	
6	0019	34270	EXPANSION PLUG (1.625)		8	
7	0017	35465	PIN Dowel (.312)		4	
8	0022	72640	PLUG Expansion		1	
9	0023	85674	BEARING SET (SET)		1	
10	0000	72638	LIFTER		16	
11	0431	5943	CAMSHAFT		1	
12	0000	17161	CHAIN Timing		1	
13	0043	17159	SPROCKET		1	
14	0043	17160	SPROCKET Crankshaft		1	
15	0010	34505	SCREW (.312-18 x .875)		3	
16	0012	848136	WASHER (.328 x .680 x .190)		3	
17	0017	35312	PIN Dowel (1/4 In. Diameter)		1	
-	0000	805636R2	LONG BLOCK ASSEMBLY	(305 C.I.D.)	1	
-	0000	14152R2	LONGBLOCK ASSEMBLY	(350 C.I.D.)	1	
-	0027	75611A88	GASKET SET Engine		1	
-	0092	916011	SEALER Red RTV (WHERE APPLICABLE)		1	
-	0092	342271	SEALING COMPOUND (16 Ounce) (WHERE APPLICABLE)		1	

PART NOTES:

[1] - NOT SOLD SEPARATE

CYLINDER BLOCK AND CAMSHAFT (ROLLER LIFTERS)



37731

RESOURCE NOTES:

MARINE LONG BLOCK ENGINES INCLUDE INTERNAL PARTS AND CYLINDER HEADS

CYLINDER BLOCK AND CAMSHAFT (ROLLER LIFTERS)

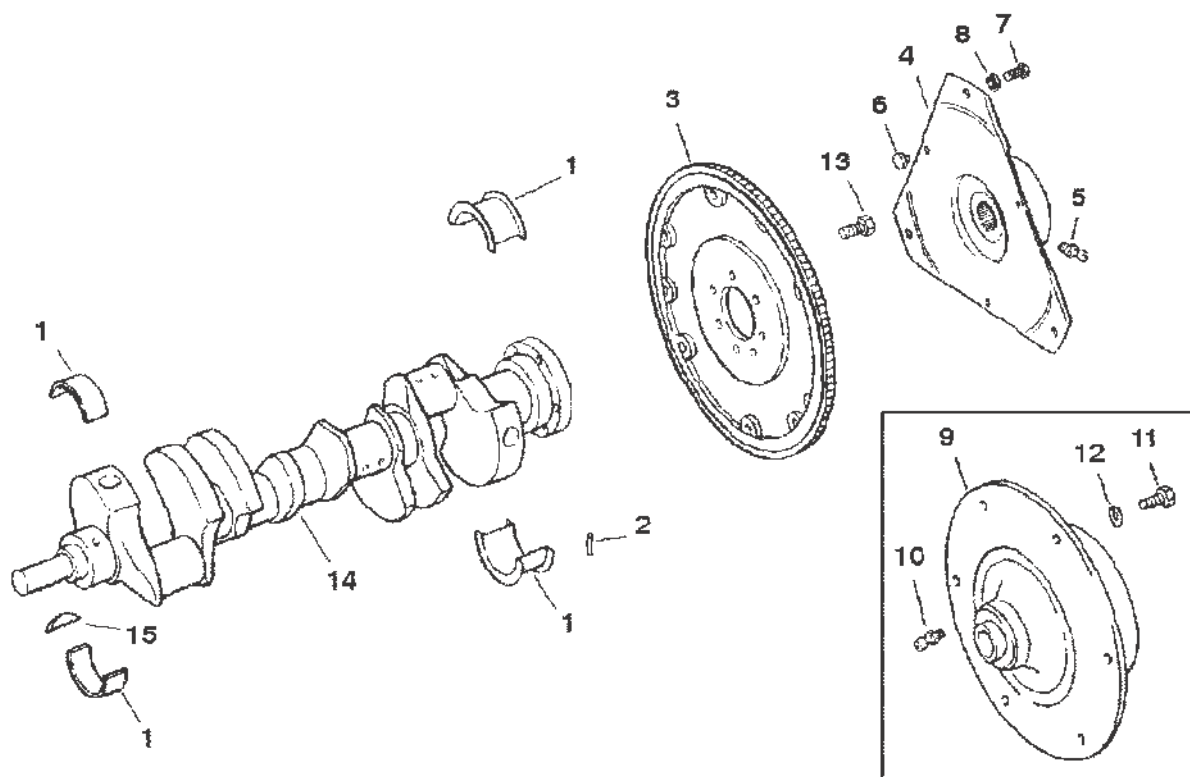
CYLINDER BLOCK AND CAMSHAFT (ROLLER LIFTERS)

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1		N.S.S.	Not Sold Separate CYLINDER BLOCK ASSEMBLY	(ORDER REMANUFACTURED LONG BLOCK 807447R2)	1	[1]
2	0022	48340	PLUG (.250-18 x .41)		3	
3	0019	816565	PLUG Cup (.468)		5	
4	0022	48556	BUSHING Reducer (.250 To .125)		2	
5	0022	32802	PLUG Pipe (.125-27)		2	
6	0019	34270	EXPANSION PLUG (1.625)		8	
7	0017	35465	PIN Dowel (.312)		4	
8	0022	72640	PLUG Expansion		1	
9	0023	85674	BEARING SET (SET)		1	
10	0000	17340	LIFTER		16	
11	0431	811658	CAMSHAFT		1	
12	0000	11985	TIMING CHAIN		1	
13	0043	811659	SPROCKET		1	
14	0043	42755	SPROCKET		1	
15	0010	34505	SCREW (.312-18 x .875)		3	
16	0012	848136	WASHER (.328 x .680 x .190)		3	
17	0017	35312	PIN Dowel (1/4 In. Diameter)		1	
18	0000	17341	GUIDE Lifter		8	
19	0000	811662	RETAINER Lifter Guide		1	
20	0010	34500	SCREW (.312-18 x .625)		3	
21	0012	811664	WASHER (.3125 Inch)		3	
22	0000	811663	RETAINER		1	
23	0010	17343	SCREW (.250-20 x .500)		2	
-	0000	807447R2	LONGBLOCK ASSEMBLY (350 C.I.D.)		1	
-	0027	75611A88	GASKET SET Engine		1	
-	0092	916011	SEALER Red RTV (WHERE APPLICABLE)		1	
-	0092	342271	SEALING COMPOUND (16 Ounce) (WHERE APPLICABLE)		1	

PART NOTES:

[1] - NOT SOLD SEPARATE

CRANKSHAFT AND FLYWHEEL



37677

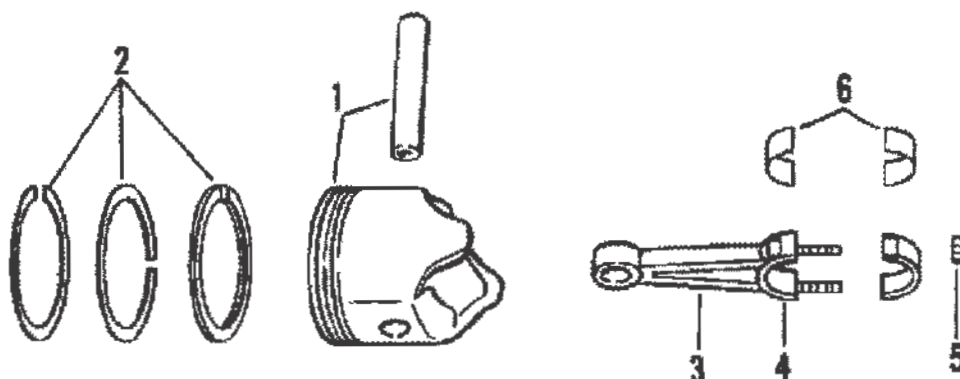
CRANKSHAFT AND FLYWHEEL

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0023	818465	BEARING SET 5 Pair	(STANDARD)	1	
1	0023	818466	BEARING SET 5 Pair	(.001 USA)	AR	[1]
1	0023	818467	BEARING SET 5 Pair	(.010 USA)	AR	[1]
1	0023	818468	BEARING SET 5 Pair	(.020 USA)	AR	[1]
2	0017	35312	PIN Dowel (1/4 In. Diameter) (1/4 IN. DIA.)		2	
3	0222	9520	FLYWHEEL		1	
4	0000	18643A7	COUPLING	[0F000000] & Below	1	
4	0000	18643A5	COUPLING ASSEMBLY	[0F000001] & Up	1	
5	0022	74036	FITTING Grease	ALPHA	1	
6	0000	26901	BUMPER	(OLD DESIGN) ALPHA	3	
6	0000	18644	BUMPER Rubber	(NEW DESIGN) ALPHA	3	
7	0010	14883	SCREW (.375-16 x 1.12)	ALPHA	3	
8	0012	13510	WASHER	ALPHA	3	
9	0000	18311A17	COUPLER ASSEMBLY Engine	BRAVO	1	
10	0022	49099	FITTING	BRAVO	2	
11	0010	14883	SCREW (.375-16 x 1.12)	BRAVO	6	
12	0012	20572	WASHER (.390 x .750 x .093)	BRAVO	6	
13	0010	49845	SCREW (.437-20 x 1.00)		6	
14	0429	9519	CRANKSHAFT	(305 C.I.D.)	1	
14	0429	9521	CRANKSHAFT	(350 C.I.D.)	1	
15	0028	34466	KEY		2	

PART NOTES:

[1] - AS REQUIRED

PISTONS AND CONNECTING RODS



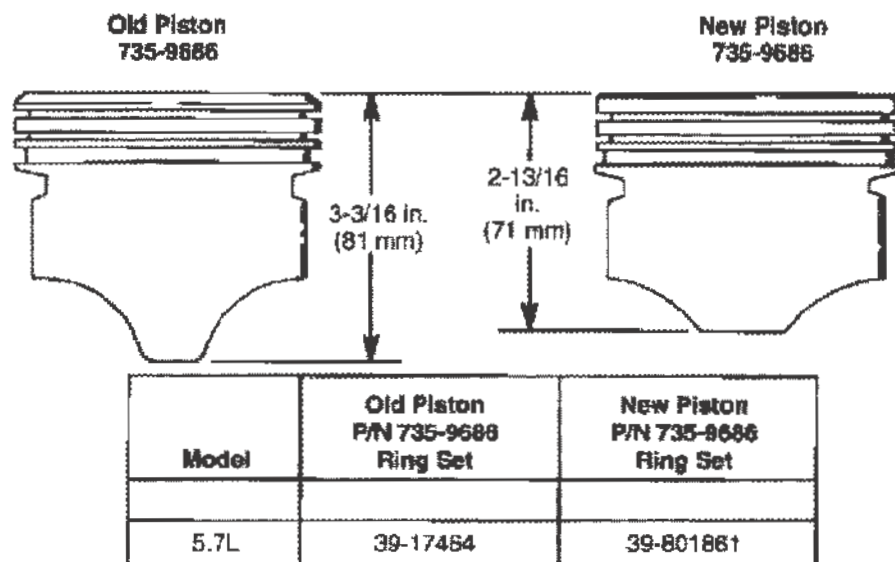
Change

The latest replacement standard pistons (P/N 735-9686) for these engines use a different set of piston rings. The latest piston's oil ring groove is not as deep as the older piston.

Replacement Parts

The latest replacement piston will be shipped with a set of piston rings.

If piston rings only are required, refer to the drawings before ordering replacement piston ring sets from the chart.



38554

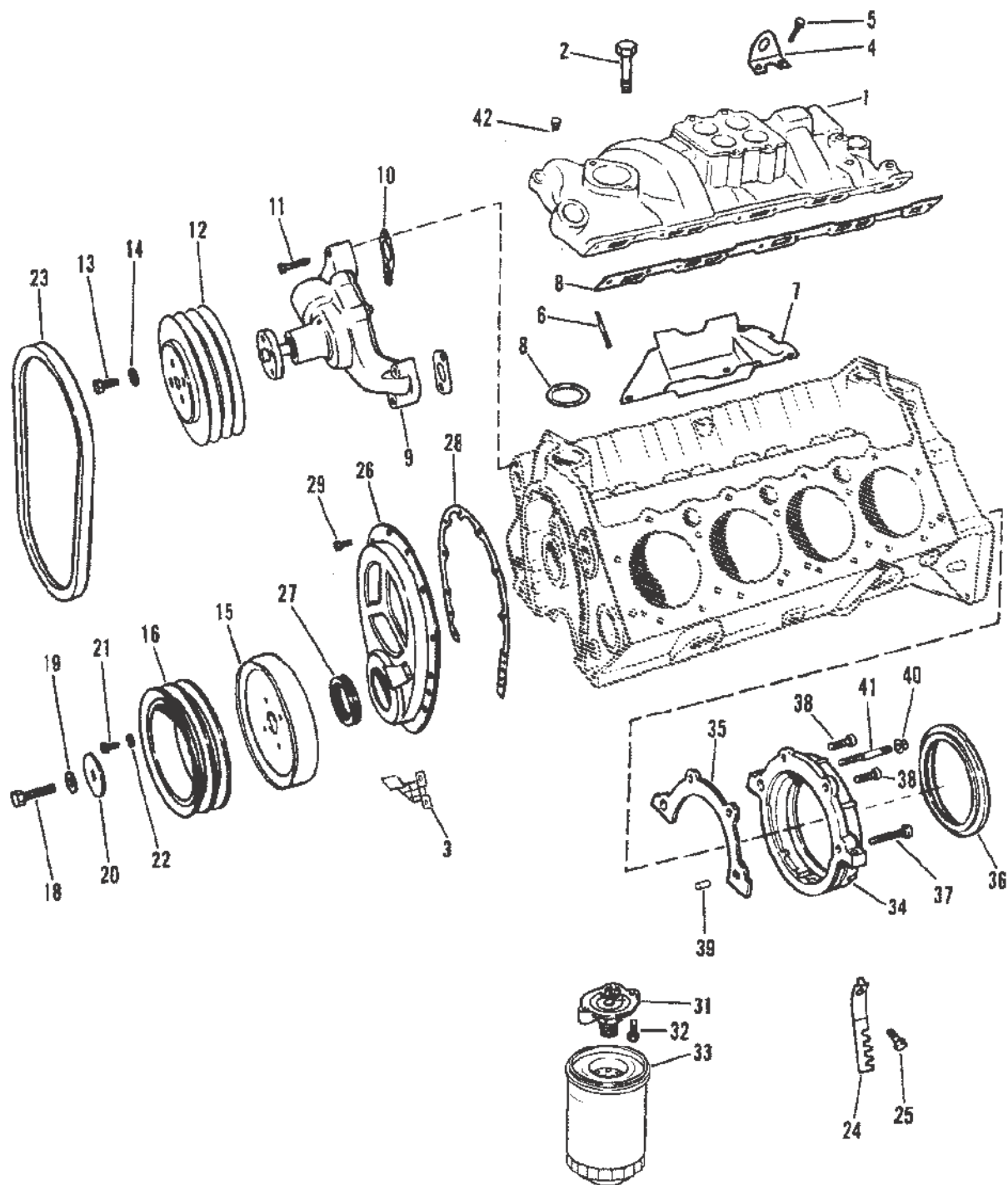
PISTONS AND CONNECTING RODS

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0735	9716	PISTON ASSEMBLY	(STANDARD) 305 C.I.D.	8	
1	0735	9715	PISTON ASSEMBLY	(.030 O.S.) 305 C.I.D.	AR	[1]
2	0039	75609	RING	(STANDARD) 305 C.I.D.	8	
2	0039	75981	RING	(.030 O.S.) 305 C.I.D.	AR	[1]
2	0039	808565	RING Piston	(STANDARD) USE W/GM ENGINE 305 C.I.D. CODES 3ZC &	8	
2	0039	808570	RING SET	(.030 O.S. USE W/GM ENGINE 305 C.I.D. CODES 3ZC &	AR	[1]
1	0735	808674	PISTON ASSEMBLY	(STANDARD) 350 C.I.D. SEE ILLUSTRATION	8	
1	0735	9687	PISTON ASSEMBLY	(.030 O.S.) 350 C.I.D. SEE ILLUSTRATION	AR	[1]
2	0039	17464	RING SET Piston (Standard)	(STANDARD) 350 C.I.D. SEE ILLUSTRATION	8	
2	0039	17465	RING Piston	(.030 O.S.) 350 C.I.D. SEE ILLUSTRATION	AR	[1]
3	0614	8164	CONNECTING ROD		8	
4	0010	85802	SCREW (.375-24 x Special)		16	
5	0011	37493	NUT (.375-24)		16	
6	0023	85701	BEARING	(PAIR - STANDARD)	8	
6	0023	85702	BEARING	(PAIR - .001 USA)	AR	[1]
6	0023	85703	BEARING	(PAIR - .002 USA)	AR	[1]
6	0023	85704	BEARING	(PAIR - .010 USA)	AR	[1]
6	0023	85705	BEARING	(PAIR - .020 USA)	AR	[1]

PART NOTES:

[1] - AS REQUIRED

INTAKE MANIFOLD AND FRONT COVER (DESIGN I)



1497

RESOURCE NOTES:

Order replacement parts from this page if crankshaft pulley (ref #16) is stamped steel and shown as illustrated)

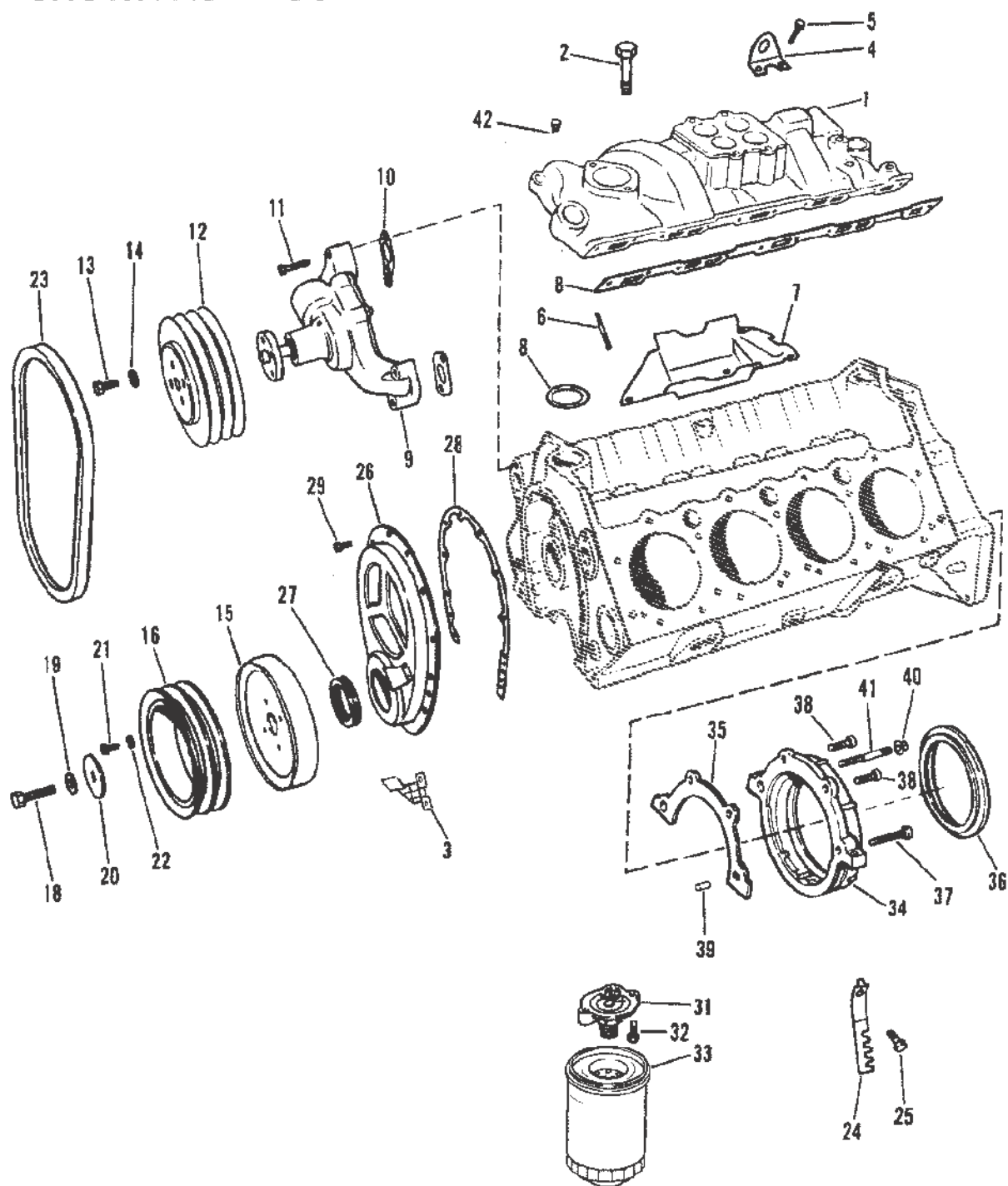
INTAKE MANIFOLD AND FRONT COVER (DESIGN I)

INTAKE MANIFOLD AND FRONT COVER (DESIGN I)

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	17618	MANIFOLD Intake	(4 BARREL)	1	
1	0000	17619	MANIFOLD Intake	(2 BARREL)	1	
1	0000	17620	MANIFOLD Intake	(4 BARREL - HI-RISE)	1	
2	0010	806681	SCREW (.375-16 x .875)	(3/8-16 X 7/8 IN.)	9	
2	0010	11975	BOLT (3/8-16 x 1.25)	(3/8-16 X 1-1/4 IN.)	3	
3	0000	75435A1	POINTER		1	
4	0054	47512	LIFTING EYE		1	
5	0010	34354	SCREW (.375-16 x 1.50)		1	
6		N.S.S.	Not Sold Separate STUD (GM#3959544)		4	[1]
7	0000	72647	GUARD		1	
8	0027	17145	GASKET SET	(Use RTV Silicone Sealant for end gasket - See Service Manual)	1	[2]
9	0000	17437	PUMP ASSEMBLY Water		1	[3]
10	0027	34897	GASKET		2	[2]
11	0010	32132	SCREW (.375-16 x 1.750)		2	
11	0010	47688	SCREW (.375-16 x 2.750)		1	
11	0010	52200	SCREW (1.625 In.) (1-1/2 IN.)		1	
12	0000	15120T	PULLEY (5.5 In. Diameter) (3 GROOVE)		1	
13	0010	47277	SCREW (.312-24 x .750)		4	
14	0013	39107	LOCKWASHER (.312-24)		4	
15	0000	75420	BALANCER		1	
16	0000	33863	PULLEY (2 GROOVE)	(See Note)	1	
18	0010	72626	BOLT (2 In.)		1	
19	0013	39131	LOCKWASHER (.437)		1	
20	0012	35332	WASHER		1	
21	0010	34352	SCREW (.375-24 x .875)	(W/O POWER STEERING)	3	
21	0010	35786	SCREW (.375-24 x 1.00)	(WITH POWER STEERING)	3	
22	0013	35048	LOCKWASHER (.375)		3	
23	0057	49213A1	BELT (44 Inch) (44 IN.)		1	
24	0000	35365	SUPPORT	USE WHERE APPLICABLE	2	
25	0010	35366	SCREW	USE WHERE APPLICABLE	2	
26	0000	14249A2	COVER		1	
27	0026	97335	SEAL Oil		1	[2]
28	0027	14250	GASKET		1	[2]
29	0010	35366	SCREW		10	
31	0000	53338	VALVE ASSEMBLY Filter	W/O REMOTE OIL FILTER	1	
32	0010	54786	SCREW (.312-18 x 1.250)	W/O REMOTE OIL FILTER	2	
33	0000	14957	FILTER Oil	W/O REMOTE OIL FILTER	1	[4]
34	0000	14239	RETAINER Oil Seal (REAR)		1	

INTAKE MANIFOLD AND FRONT COVER (DESIGN I)

INTAKE MANIFOLD AND FRONT COVER (DESIGN I)



1497

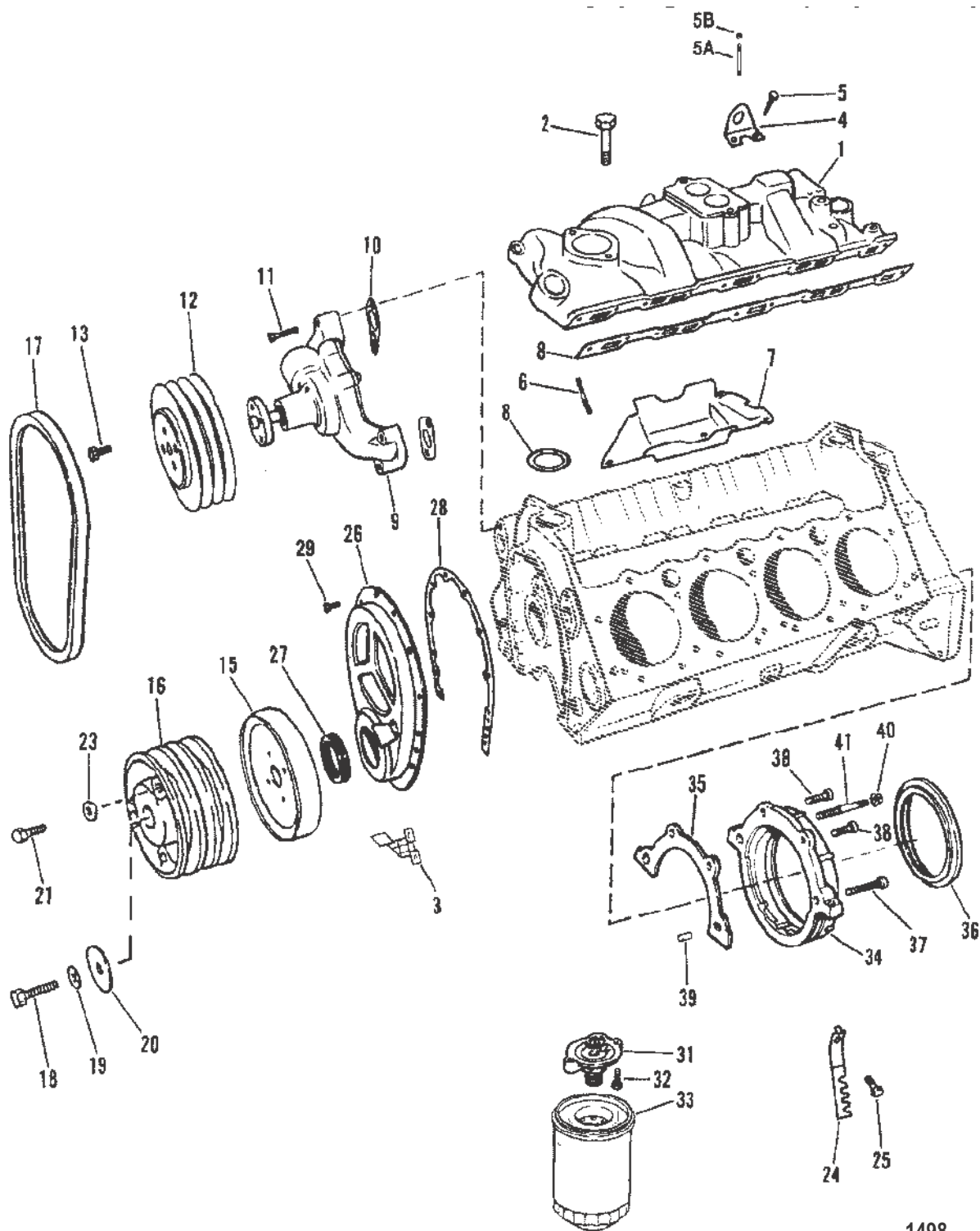
INTAKE MANIFOLD AND FRONT COVER (DESIGN I)

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
35	0027	14241	GASKET		1	[2]
36	0026	14240	SEAL Oil (REAR)		1	[2]
37	0010	14243	BOLT (.250-20 x 1.750)		1	
38	0010	14242	BOLT (.250-20 x .875)		2	
39	0017	14263	PIN Dowel		1	
40	0011	11996	NUT		1	
41	0016	14827	STUD (.250-20 x 2.180)		1	
42	0010	49011	SET SCREW (.312-18 x .312)		4	

PART NOTES:

- [1] - NOT SOLD SEPARATE
- [2] - PART INCLUDED IN ENGINE OVERHAUL GASKET SET 75611A88
- [3] - Alternate part numbers:
17437QS
850399R04Reman
- [4] - Alternate part numbers:
14957Service Part
802885QQS
802885TMPP

INTAKE MANIFOLD AND FRONT COVER (DESIGN II)



1498

RESOURCE NOTES:

Order replacement parts from this page if crankshaft pulley (Ref #16) is cast and shown as illustrated

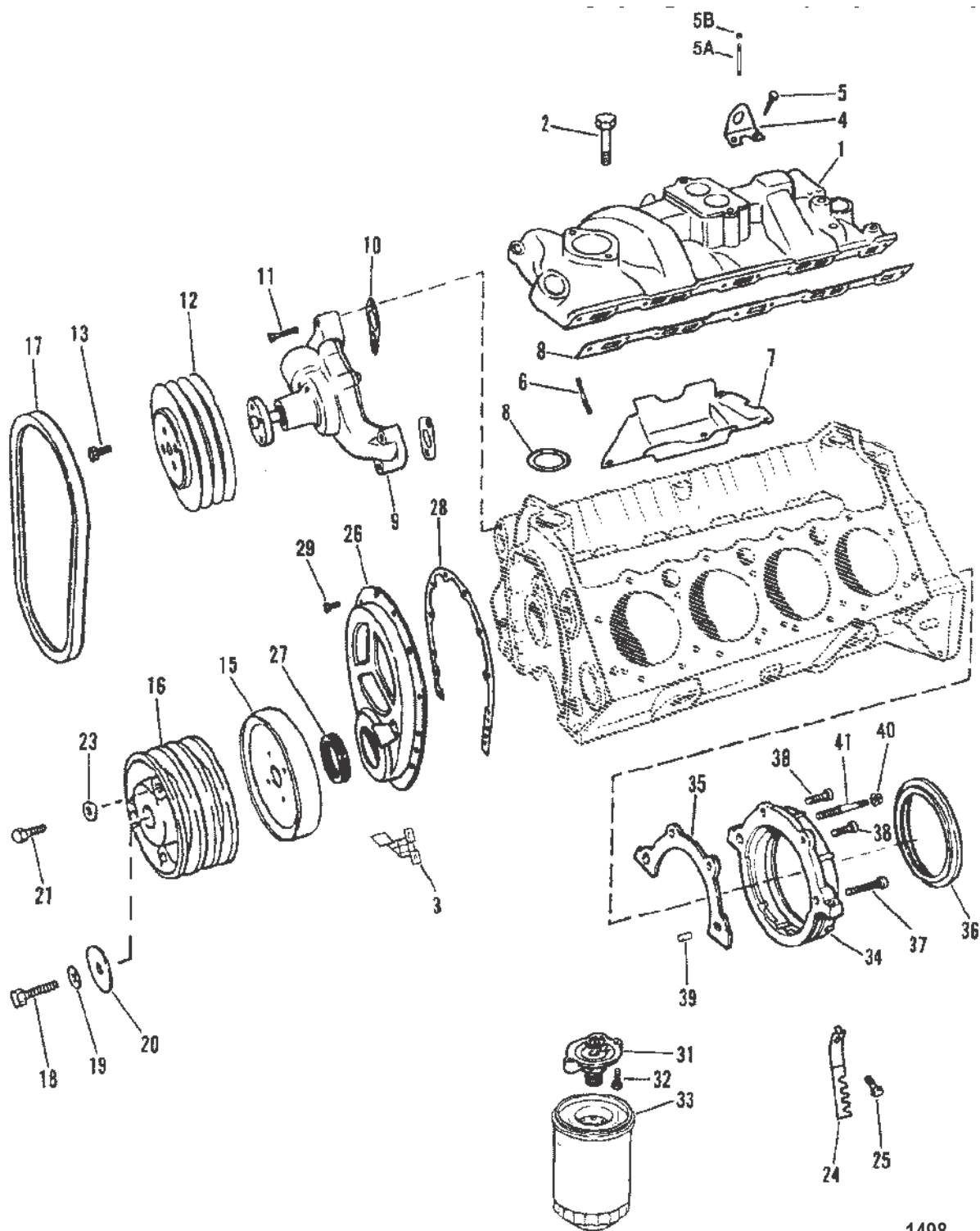
INTAKE MANIFOLD AND FRONT COVER (DESIGN II)

INTAKE MANIFOLD AND FRONT COVER (DESIGN II)

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	17618	MANIFOLD Intake	(4 BARREL)	1	
1	0000	17619	MANIFOLD Intake	(2 BARREL)	1	
1	0000	17620	MANIFOLD Intake	(4 BARREL - HI-RISE)	1	
2	0010	806681	SCREW (.375-16 x .875)		9	
2	0010	11975	BOLT (3/8-16 x 1.25) (3/8-16 X 1-1/4 IN.)		3	
3	0000	75435A1	POINTER		1	
4	0054	47512	LIFTING EYE		1	
5	0010	34354	SCREW (.375-16 x 1.50)		2	
5A	0016	806250	STUD		2	
5B	0011	32219	NUT (.375-16)		2	
6		N.S.S.	Not Sold Separate STUD (GM#3959544)		4	[1]
7	0000	72647	GUARD		1	
8	0027	17145	GASKET SET	(Use RTV Silicone Sealant for end gasket - See Service Manual)	1	[2]
9	0000	17437	PUMP ASSEMBLY Water		1	[3]
10	0027	34897	GASKET		2	[2]
11	0010	32132	SCREW (.375-16 x 1.750)		2	
11	0010	47688	SCREW (.375-16 x 2.750)		1	
11	0010	52200	SCREW (1.625 In.) (1-1/2 IN.)		1	
12	0000	15120T	PULLEY (5.5 In. Diameter) (5-1/2 IN. DIA.)		1	
12	0000	19692T	PULLEY (7 In. Diameter) (7 IN. DIA.)		1	
13	0010	47277	SCREW (.312-24 x .750)		4	
15	0000	75420	BALANCER		1	
16	0000	90081A1	PULLEY	(See Note)	1	
17	0057	49213A1	BELT (44 Inch)	(44 IN. - USE WITH 5-1/2 IN. DIA. REF. #12)	1	
17	0057	48120A1	V BELT (46 Inch)	(46 IN. - USE WITH 7 IN. DIA. REF. #12)	1	
18	0010	32515	SCREW (.437-20 x 2.50)		1	
19	0013	39131	LOCKWASHER (.437)		1	
20	0012	35332	WASHER		1	
21	0010	53833	BOLT (.375-24 x 2.00)		3	
23	0012	34714	WASHER		3	
24	0000	35365	SUPPORT	USE WHERE APPLICABLE	2	
25	0010	35366	SCREW	USE WHERE APPLICABLE	2	
26	0000	14249A2	COVER		1	
27	0026	97335	SEAL Oil		1	[2]
28	0027	14250	GASKET		1	[2]
29	0010	35366	SCREW		10	
31	0000	53338	VALVE ASSEMBLY Filter	W/O REMOTE OIL FILTER	1	
32	0010	54786	SCREW (.312-18 x 1.250)	W/O REMOTE OIL FILTER	2	

INTAKE MANIFOLD AND FRONT COVER (DESIGN II)

INTAKE MANIFOLD AND FRONT COVER (DESIGN II)



1498

INTAKE MANIFOLD AND FRONT COVER (DESIGN II)

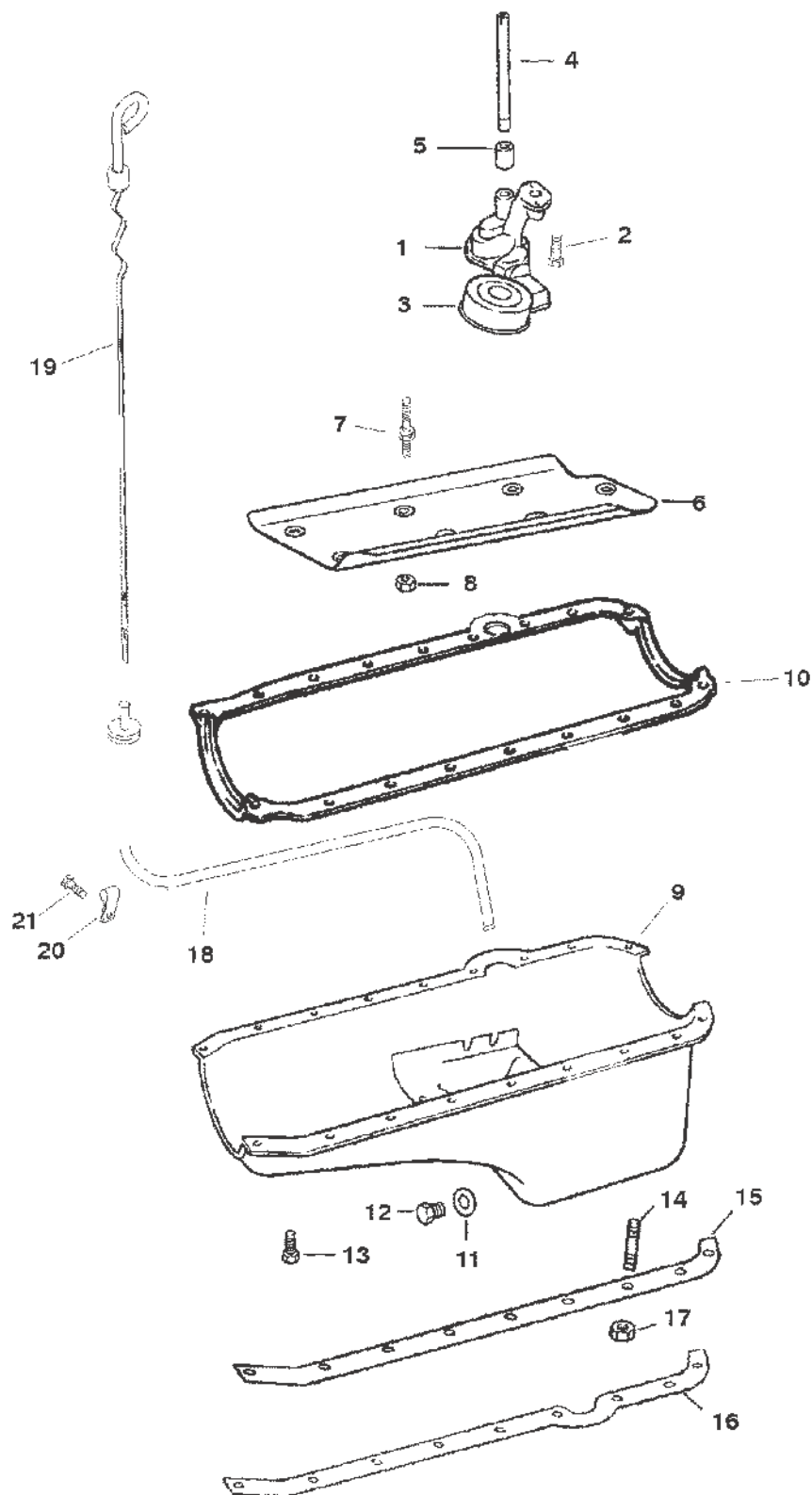
INTAKE MANIFOLD AND FRONT COVER (DESIGN II)

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
33	0000	14957	FILTER Oil	W/O REMOTE OIL FILTER	1	[4]
34	0000	14239	RETAINER Oil Seal (REAR)		1	
35	0027	14241	GASKET		1	[2]
36	0026	14240	SEAL Oil (REAR)		1	[2]
37	0010	14243	BOLT (.250-20 x 1.750)		1	
38	0010	14242	BOLT (.250-20 x .875)		2	
39	0017	14263	PIN Dowel		1	
40	0011	11996	NUT		1	
41	0016	14827	STUD (.250-20 x 2.180)		1	
42	0010	49011	SET SCREW (.312-18 x .312)		4	

PART NOTES:

- [1] - NOT SOLD SEPARATE
- [2] - PART INCLUDED IN ENGINE OVERHAUL GASKET SET 75611A88
- [3] - Alternate part numbers:
17437QS
850399R04Reman
- [4] - Alternate part numbers:
14957Service Part
802885QQS
802885TMPP

OIL PAN AND OIL PUMP



37681

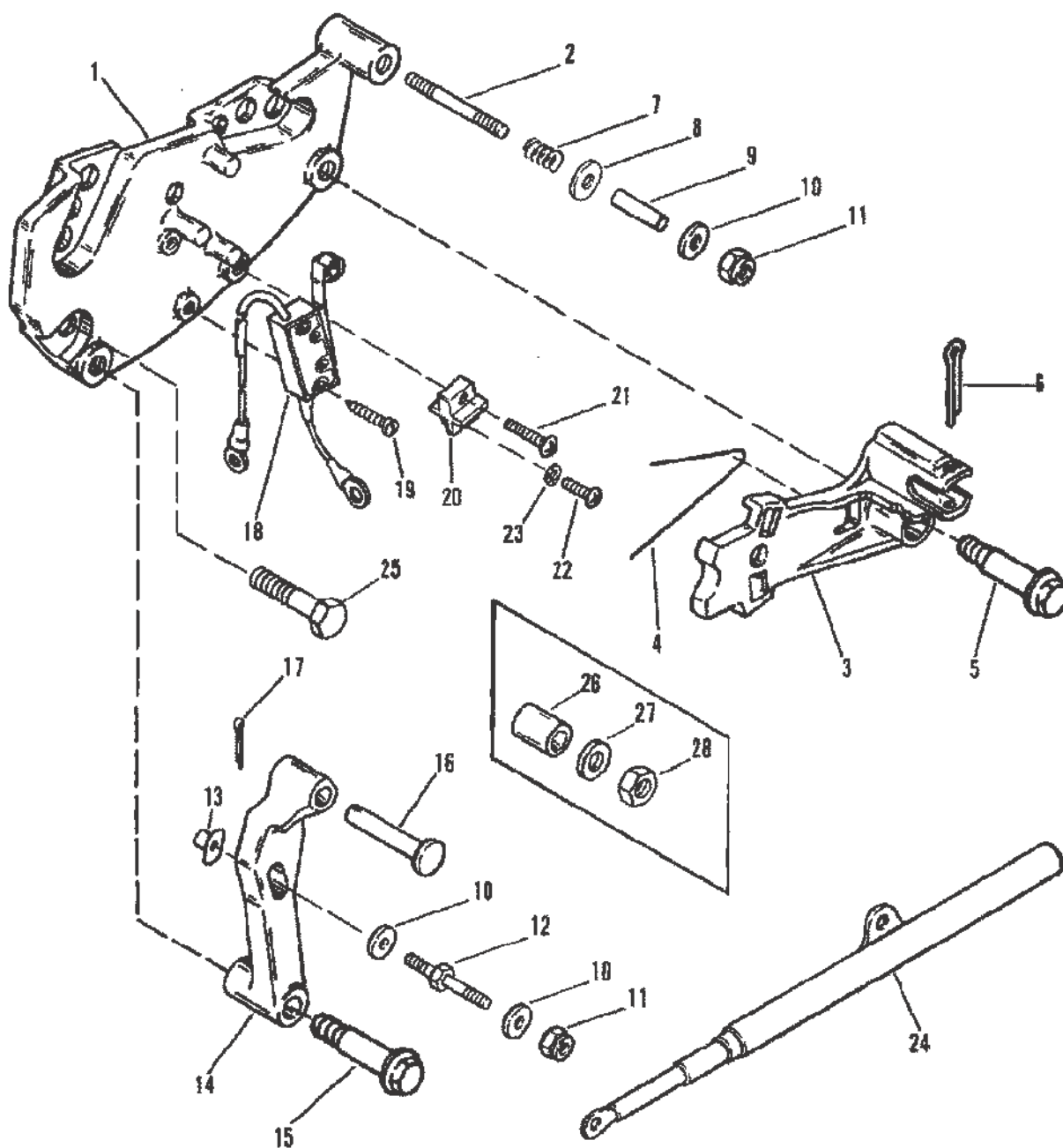
OIL PAN AND OIL PUMP

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	17617	PUMP Oil (W/O PICK-UP TUBE)		1	
2	0010	17346	SCREW		1	
3	0000	35354	SCREEN ASSEMBLY		1	
4	0000	36184	SHAFT		1	
5	0023	36183	RETAINER		1	
6	0000	98602	BAFFLE		1	
7	0016	54790	STUD		5	
8	0011	37500	NUT (3/8-16)		5	
9	0000	14259	PAN Oil		1	
10	0027	13865	GASKET		1	[1]
11	0027	49955	GASKET Drain		1	[1]
12	0010	49956	SCREW Drain		1	
13	0010	14070	SCREW (.250-20 x .625)		14	
14	0016	11989	STUD (.312-18 x 1.6718)		4	
15	0000	14257	REINFORCEMENT (PORT)		1	
16	0000	14256	REINFORCEMENT (STARBOARD)		1	
17	0011	11971	NUT (.312-18)		4	
18	0000	15296A2	TUBE		1	
19	0000	15297T	DIPSTICK		1	
20	0054	805625	CLIP Dipstick Tube		1	
21	0010	35366	SCREW		1	

PART NOTES:

[1] - PART INCLUDED IN ENGINE OVERHAUL GASKET SET 75611A88

SHIFT BRACKET (ALPHA ENGINES)



38578

SHIFT BRACKET (ALPHA ENGINES)

SHIFT BRACKET (ALPHA ENGINES)

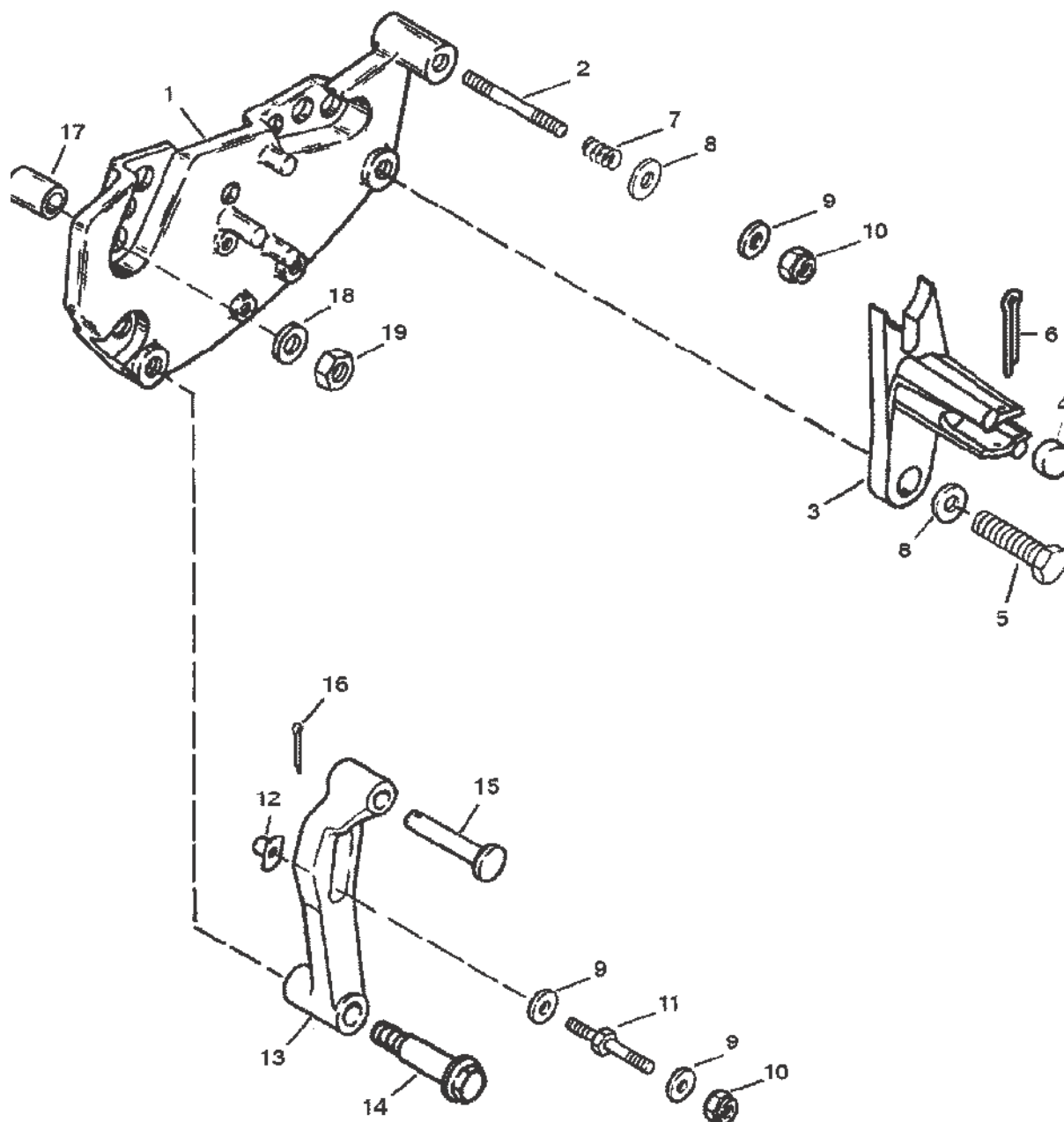
Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	99237A10	BRACKET ASSEMBLY		1	
2	0016	987981	STUD (.250-20/.250-28 x 2.120)		AR	[1]
2	0016	8140021	STUD (.250 x 2.870)		AR	[1]
3	0000	13051A4	LEVER ASSEMBLY Actuating		1	
4	0024	45599	SPRING		1	
5	0010	13743	SCREW (.312-18 x 1.843) Shoulder		1	
6	0018	32857	COTTER PIN		1	
7	0024	98880	SPRING		1	
8	0012	56720	WASHER (.330 x .750 x .060) Stainless Steel		1	
9	0023	814003	SPACER (USE WHERE APPLICABLE)		1	
10	0012	35462	WASHER (.2656 x .625 x .0625) Stainless Steel		3	
11	0011	13438	NUT (.250-28)		2	
12	0016	96112	STUD (.250-28 x 2.00) Throttle Cable Anchor		1	
13	0011	63341	TEE NUT		1	
14	0000	13898A3	LEVER ASSEMBLY Shift		1	
15	0010	13743	SCREW (.312-18 x 1.843) Shoulder		1	
16	0017	814001	PIN Clevis		1	
17	0018	21071	COTTER PIN		1	
18	0000	39670A28	SWITCH ASSEMBLY	(WITH RING TERMINALS)	1	
18	0087	19752A6	SWITCH ASSEMBLY Cut Out	(WITH BULLET CONNECTORS)	1	
19	0010	30902	SCREW (#6-32 x .750)		2	
20	0086	66986	TERMINAL BLOCK	USE WHERE APPLICABLE	1	
21	0010	96113	SCREW (#10-32 x .880) Stainless Steel	USE WHERE APPLICABLE	1	
22	0010	73287	SCREW (#10-32 x .380)	USE WHERE APPLICABLE	1	
23	0013	26996	LOCKWASHER (#10) Stainless Steel	USE WHERE APPLICABLE	2	
24	0000	813995A1	GUIDE ASSEMBLY Spring		1	
25	0010	657461	SCREW AND LOCKWASHER (.250- 20 x .625)	(USE WITH CAST IRON ELBOWS)	3	
26	0023	806981	SPACER	USE WITH STAINLESS STEEL ELBOWS	3	
27	0012	35462	WASHER (.2656 x .625 x .0625) Stainless Steel	USE WITH STAINLESS STEEL ELBOWS	3	
28	0011	64015	NUT (.250-20)	USE WITH STAINLESS STEEL ELBOWS	3	

PART NOTES:

[1] - AS REQUIRED

SHIFT BRACKET (ALPHA ENGINES)

SHIFT BRACKET (BRAVO ENGINES)



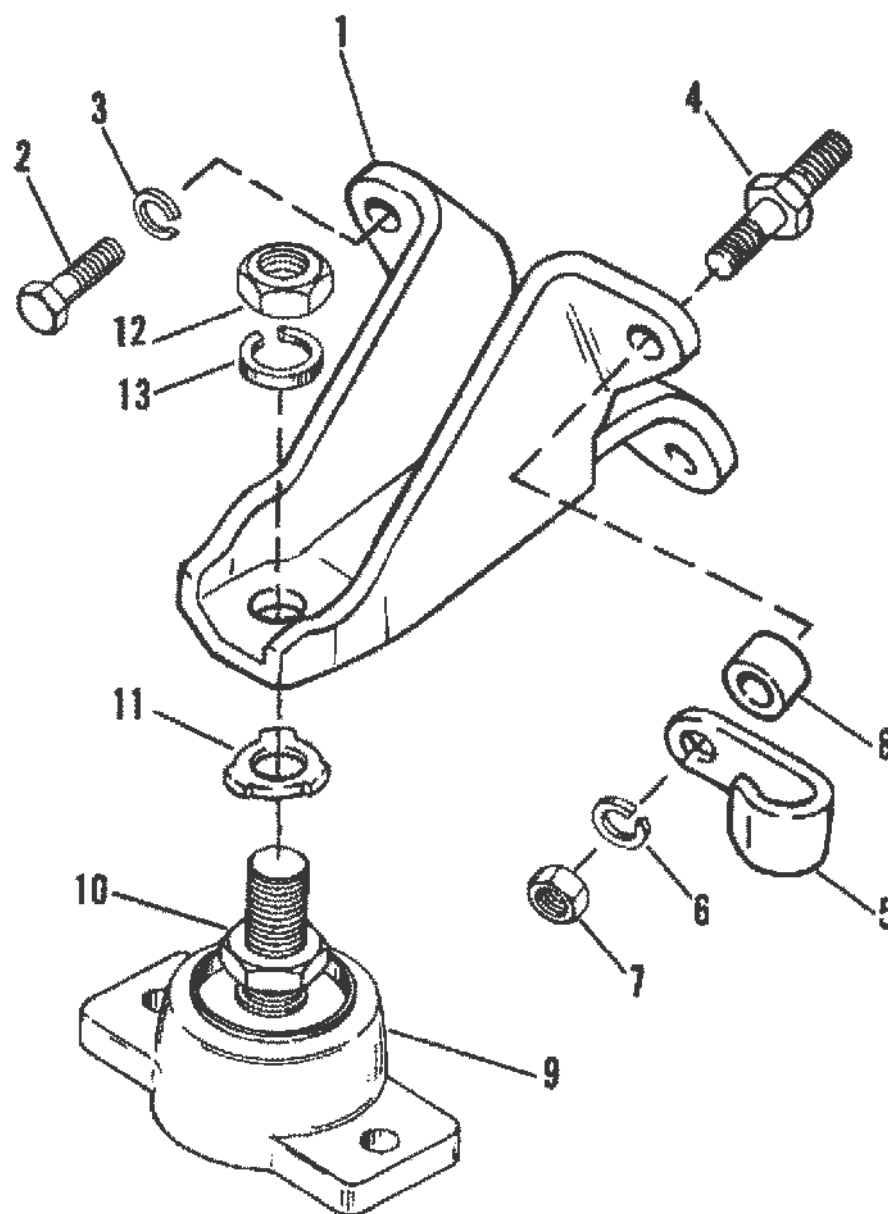
37733

SHIFT BRACKET (BRAVO ENGINES)

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	99237A10	BRACKET ASSEMBLY		1	
2	0016	987981	STUD (.250-20/.250-28 x 2.120)		1	
3	0000	123811	RETAINER		1	
4	0023	98828	SPACER		1	
5	0010	53167	SCREW (.312-18 x .880)		1	
6	0018	32857	COTTER PIN		1	
7	0024	98880	SPRING		1	
8	0012	56720	WASHER (.330 x .750 x .060) Stainless Steel		2	
NS	0023	98820	SPACER (USE WHERE APPLICABLE)		1	
9	0012	35462	WASHER (.2656 x .625 x .0625) Stainless Steel		5	
10	0011	13438	NUT (.250-28)		2	
11	0016	96112	STUD (.250-28 x 2.00) Throttle Cable Anchor		1	
12	0011	63341	TEE NUT		1	
13	0000	138981	LEVER		1	
14	0010	13743	SCREW (.312-18 x 1.843) Shoulder		1	
15	0017	68402	PIN (.250 x 1.13)		1	
16	0018	21071	COTTER PIN		1	
17	0023	806981	SPACER		3	
18	0012	35462	WASHER (.2656 x .625 x .0625) Stainless Steel		3	
19	0011	64015	NUT (.250-20)		3	

SHIFT BRACKET (BRAVO ENGINES)

ENGINE MOUNTING (STAMPED BRACKET)



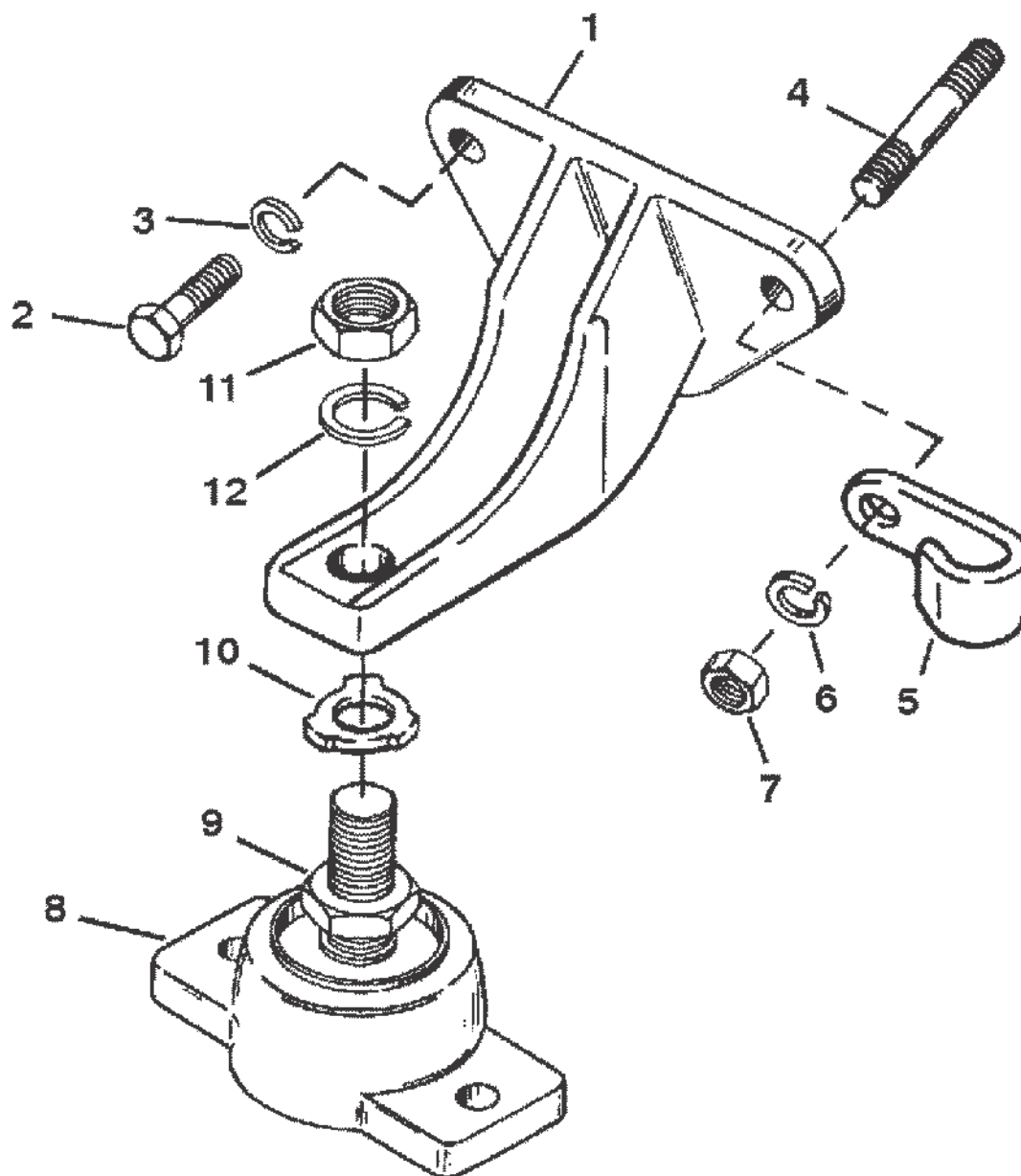
38580

ENGINE MOUNTING (STAMPED BRACKET)

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	44364A1	BRACKET ASSEMBLY (FRONT)		2	
2	0010	34353	SCREW (.375-16 x 1.00)		5	
3	0013	35048	LOCKWASHER (.375)		5	
4	0016	64066	STUD (.375-16 x 2.750) Special	STARBOARD	1	
5	0054	92850	CLAMP	STARBOARD	1	
6	0013	35048	LOCKWASHER (.375)	STARBOARD	2	
7	0011	32219	NUT (.375-16)	STARBOARD	1	
8	0023	57369	SPACER	STARBOARD	1	
9	0000	814263A1	BASE ASSEMBLY		2	
10	0011	816331	NUT (.750-16)		2	
11	0014	12657	TAB WASHER		2	
12	0011	49252	NUT		2	
13	0013	68102	LOCKWASHER (.750)		2	

ENGINE MOUNTING (STAMPED BRACKET)

ENGINE MOUNTING (CAST BRACKET)

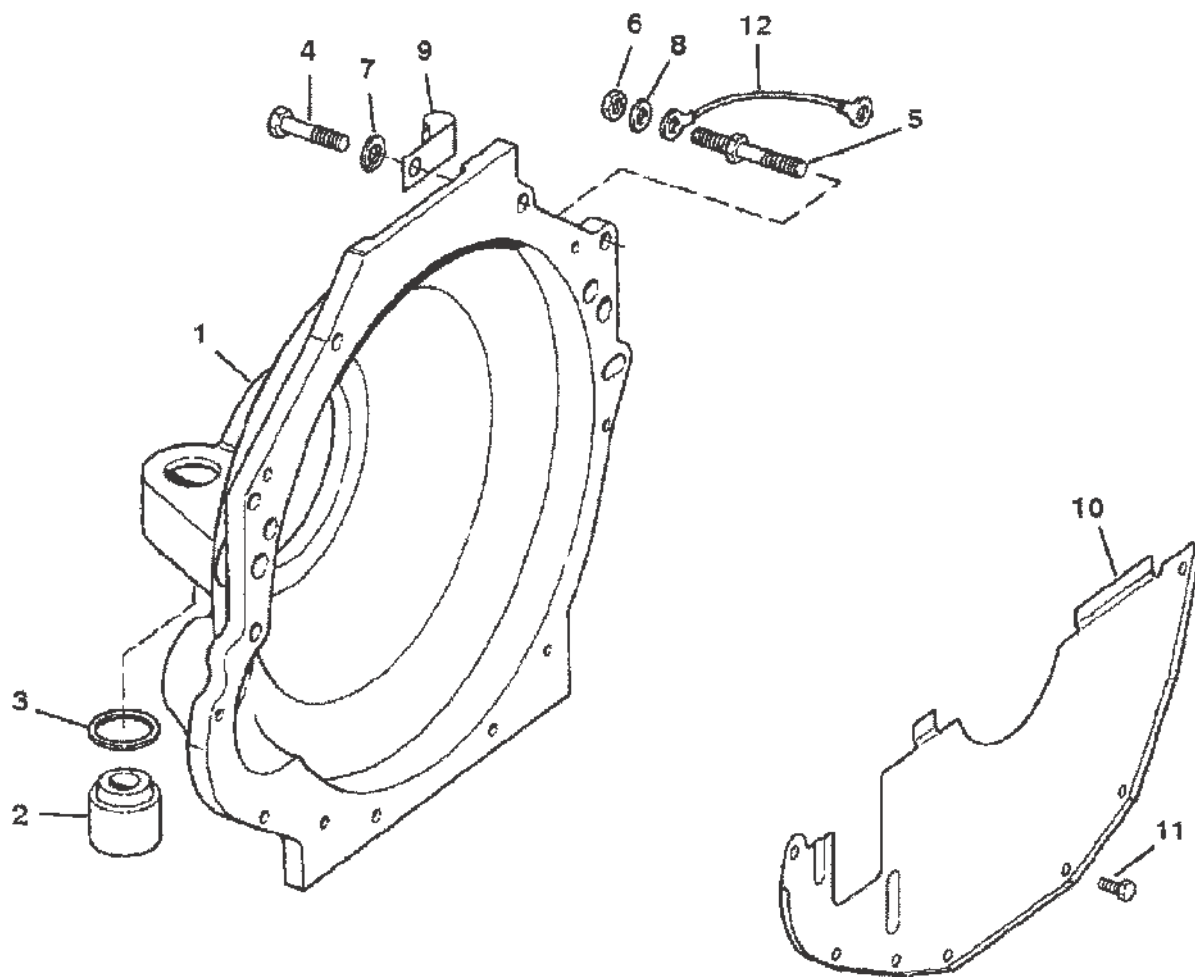


37735

ENGINE MOUNTING (CAST BRACKET)

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	79550A1	BRACKET (FRONT)		2	
2	0010	68101	SCREW (.375-16 x 1.375)	PORT	3	
3	0013	35048	LOCKWASHER (.375)	PORT	3	
2	0010	68101	SCREW (.375-16 x 1.375)	STARBOARD	2	
3	0013	35048	LOCKWASHER (.375)	STARBOARD	2	
4	0016	64066	STUD (.375-16 x 2.750) Special	STARBOARD	1	
5	0054	78945	J CLAMP Harness Support	STARBOARD	1	
6	0013	35048	LOCKWASHER (.375)	STARBOARD	1	
7	0011	32219	NUT (.375-16)	STARBOARD	1	
8	0000	66284A2	BASE ASSEMBLY	305 C.I.D./350 C.I.D.	2	
9	0011	20739	NUT (.750-16)	305 C.I.D./350 C.I.D.	2	
10	0014	12657	TAB WASHER	305 C.I.D./350 C.I.D.	2	
11	0011	20739	NUT (.750-16)	305 C.I.D./350 C.I.D.	2	
12	0013	68102	LOCKWASHER (.750)	305 C.I.D./350 C.I.D.	2	
8	0000	814263A1	BASE ASSEMBLY	5.7L BRAVO/350 MAGNUM 5.0L BRAVO	2	
9	0011	816331	NUT (.750-16)	5.7L BRAVO/350 MAGNUM 5.0L BRAVO	2	
10	0014	12657	TAB WASHER	5.7L BRAVO/350 MAGNUM 5.0L BRAVO	2	
11	0011	49252	NUT	5.7L BRAVO/350 MAGNUM 5.0L BRAVO	2	
12	0013	68102	LOCKWASHER (.750)	5.7L BRAVO/350 MAGNUM 5.0L BRAVO	2	

ENGINE MOUNTING (CAST BRACKET)

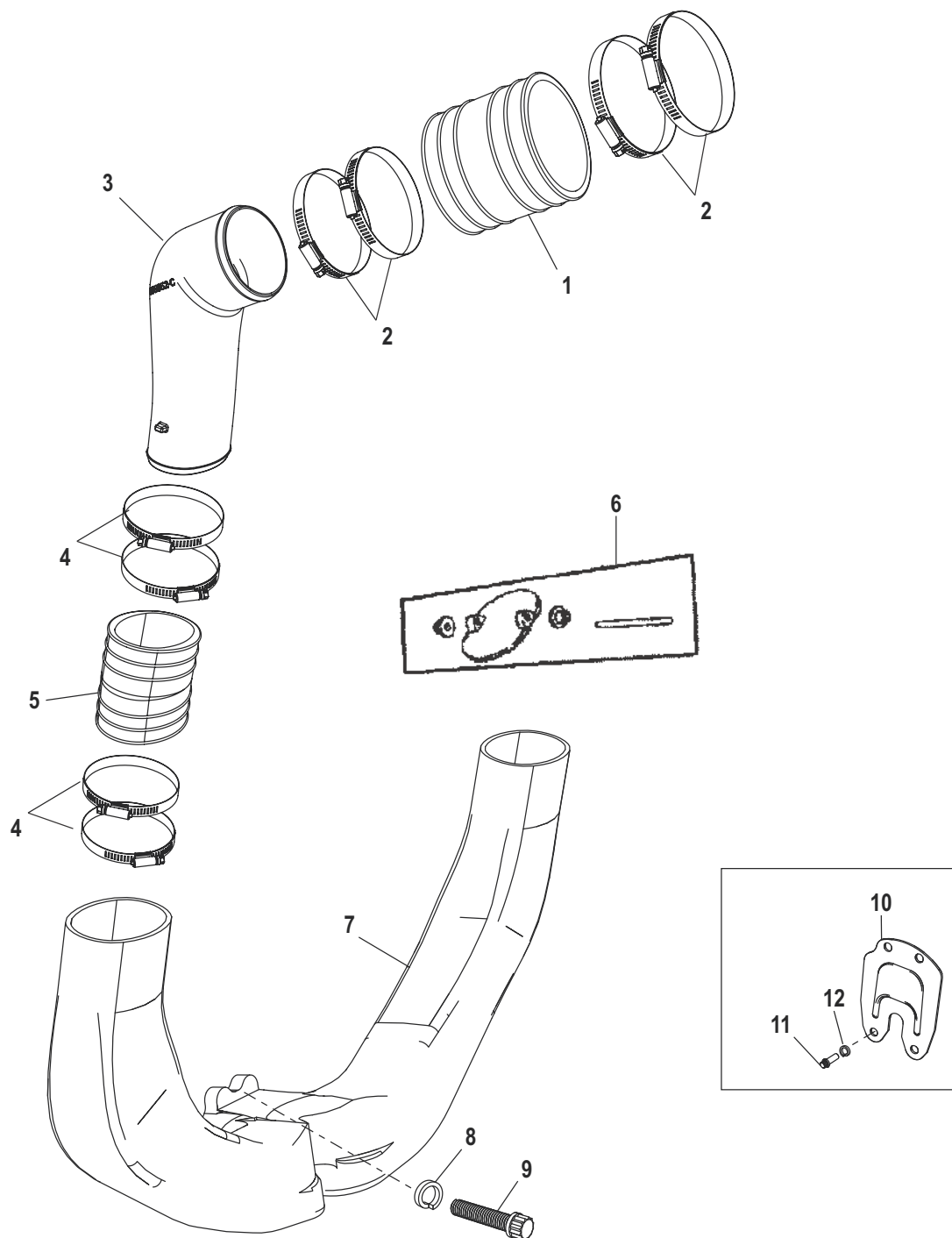


37736

FLYWHEEL HOUSING

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	12675A7	HOUSING ASSEMBLY Flywheel		1	
2	0000	99297A1	MOUNT ASSEMBLY Rubber		2	
3	0023	99322	SPACER		2	
4	0010	37612	SCREW (.375-16 x 1.250)		4	
4	0010	358701	SCREW (.375-16 x 2.00)		2	
5	0016	64066	STUD (.375-16 x 2.750) Special		2	
6	0011	32219	NUT (.375-16)		2	
7	0013	35048	LOCKWASHER (.375)		7	
8	0012	20572	WASHER (.390 x .750 x .093)		1	
9	0054	78945	J CLAMP Harness Support		1	
9	0054	92850	CLAMP		2	
10	0000	13930A3	COVER	(USE WITH 12 IN. STARTER MOTOR)	1	
10	0000	818719A1	COVER	(USE WITH 8 IN. STARTER MOTOR)	1	
11	0010	32773	SCREW (.250-20 x .875)		7	
12	0084	62826A6	CABLE ASSEMBLY Ground (13.00 Inches) Black		1	

EXHAUST SYSTEM

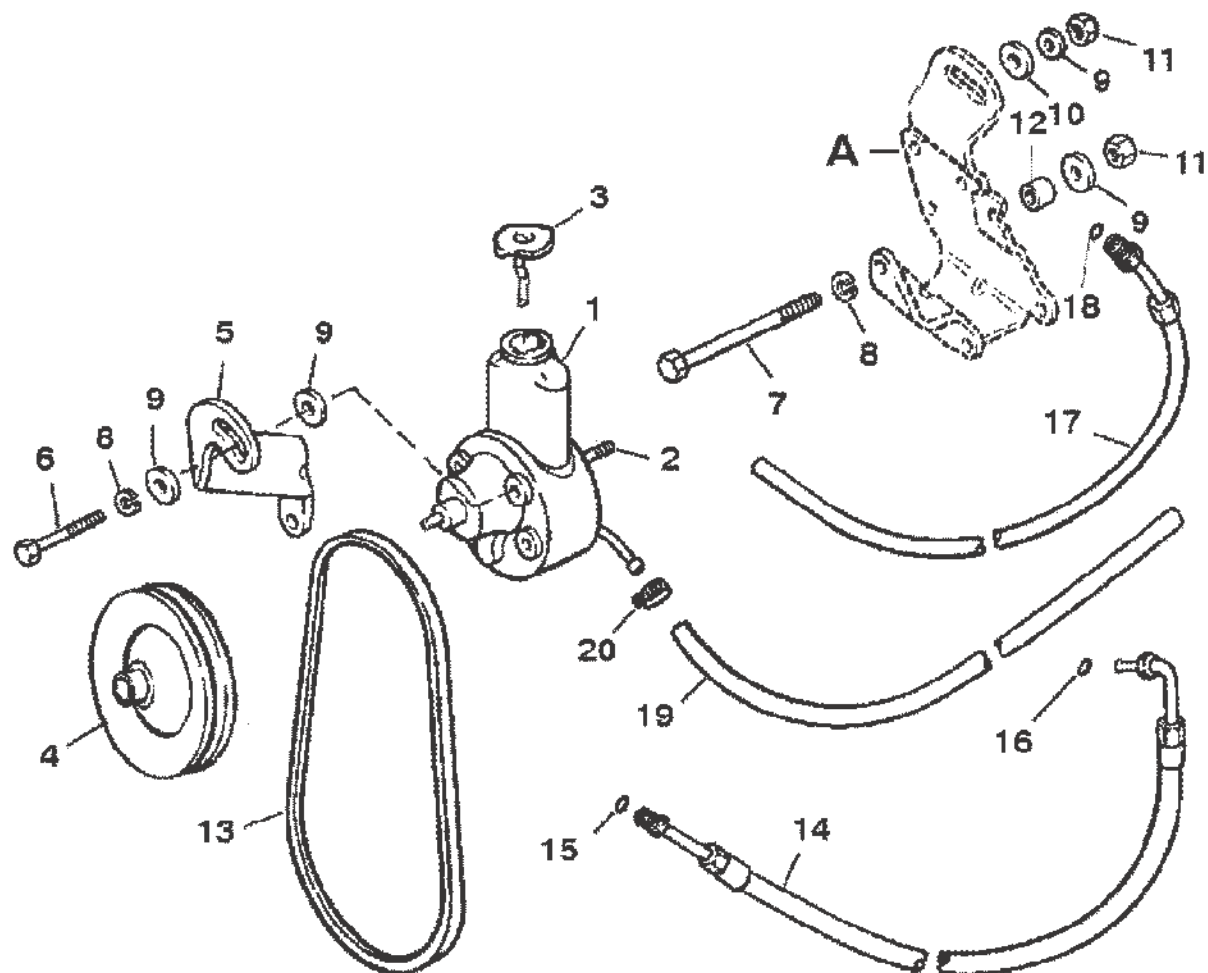


38588

EXHAUST SYSTEM

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0032	44348T	TUBE Exhaust	THRU PROP EXHAUST	2	
2	0054	815504372	CLAMP Worm Gear	THRU PROP EXHAUST	8	
3	0000	11086T	ELBOW	(PORT) THRU PROP EXHAUST	1	
3	0000	14343T	ELBOW	(STARBOARD) THRU PROP EXHAUST	1	
4	0054	815504372	CLAMP Worm Gear	THRU PROP EXHAUST	8	
5	0032	14358T	TUBE	THRU PROP EXHAUST	2	
6	0000	14348A1	SHUTTER ASSEMBLY Water	THRU PROP EXHAUST	1	
7	0000	44266T1	PIPE Exhaust	THRU PROP EXHAUST	1	
8	0010	58640	SCREW (.375-16 x 1.25)	THRU PROP EXHAUST	4	
9	0013	41471	LOCKWASHER (.375)	THRU PROP EXHAUST	4	
10	0000	97350T1	PLATE	THRU TRANSOM EXHAUST	1	
11	0010	98794	SCREW (.375-16 x 1.00)	THRU TRANSOM EXHAUST	4	
12	0013	41471	LOCKWASHER (.375)	THRU TRANSOM EXHAUST	4	

POWER STEERING COMPONENTS (STAMPED MOUNTING BRACKET)



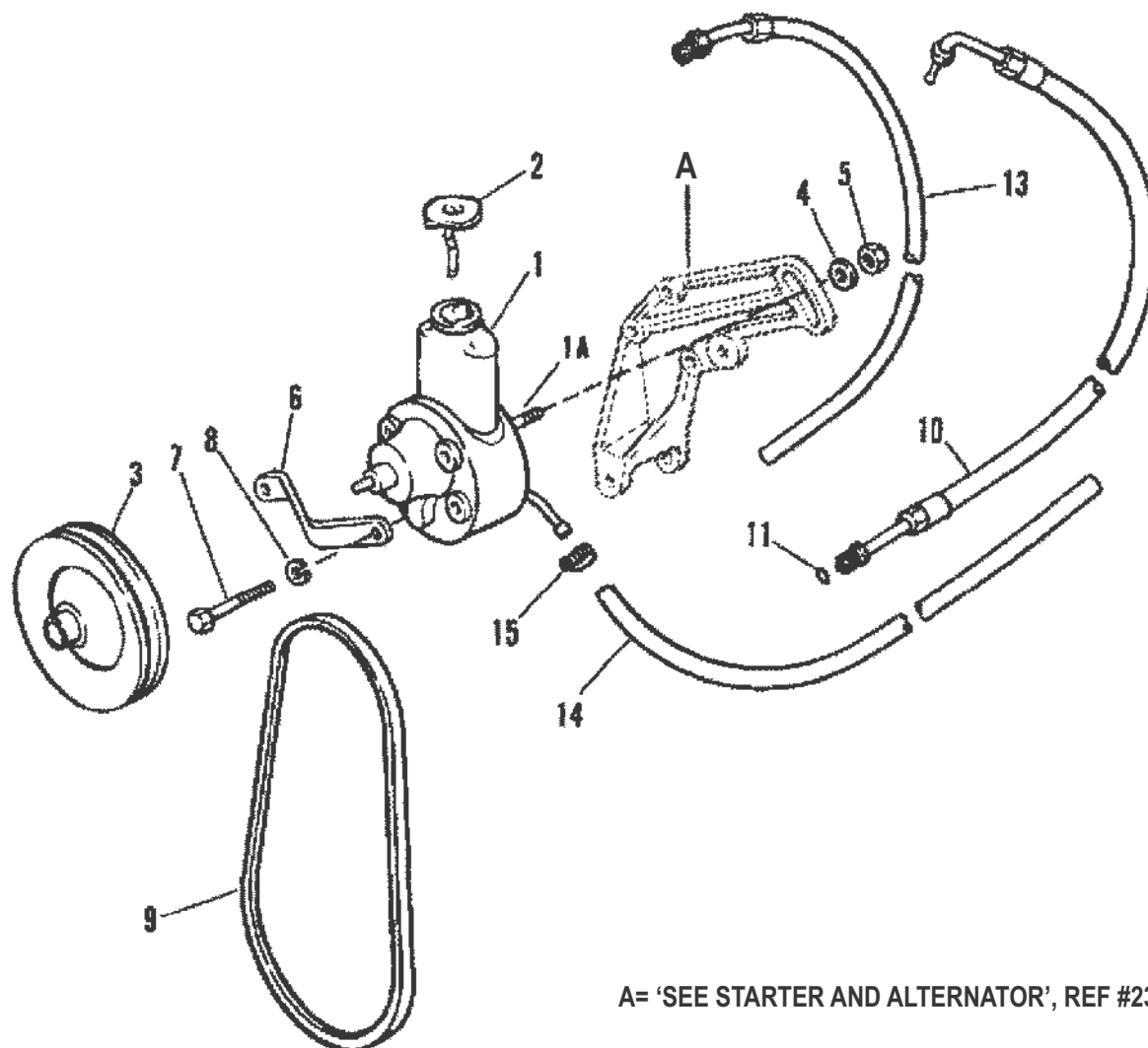
37734

POWER STEERING COMPONENTS (STAMPED MOUNTING BRACKET)

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	16792A1	PUMP ASSEMBLY		1	
2	0016	41877	STUD (M10)		2	
3	0036	95805	CAP		1	
4	0000	73873A1	PULLEY		1	
5	0000	15082T	BRACE		1	
6	0010	40001192	SCREW (M10 x 25)		1	
7	0010	40001188	SCREW (M10 x 20)		1	
8	0013	400248	LOCKWASHER (M10)		2	
9	0023	72057	SPACER (1.00 Outside Diameter x .125 x Thick)		4	
10	0012	28105	WASHER		1	
11	0011	90517	NUT (M10)		2	
12	0023	45353	SPACER		1	
13	0057	37619T	V BELT	(52 IN. USE WITH 5-1/2 IN. DIA. WATER PUMP PULLEY)	1	
13	0057	816295T	V BELT	(52-1/2 IN. USE WITH 7 IN. DIA. WATER PUMP PULLEY)	1	
14	0032	90494	HOSE	(FITTINGS ON BOTH ENDS) [0F114689] & Below	1	
14	0032	986291	HOSE (136.00 Inches Bulk)	(JACKSHAFT MODELS) [0F114689] & Below	1	
14	0032	80622216	HOSE	(FITTINGS ON BOTH ENDS) [0F114690] & Up	1	
14	0032	80622236	PRESSURE HOSE	(JACKSHAFT MODELS) [0F114690] & Up	1	
15	0025	89879	O-RING (.301 x .064)	[0F114689] & Below	1	
15	0025	89879	O-RING (.301 x .064)	[0F114690] & Up	1	
16	0025	806232	O-RING (.239 x .064)	[0F114690] & Up	1	
17	0032	9884339	HOSE ASSEMBLY (72.00 Inches Bulk)	(FITTING ON ONE END) [0F114689] & Below	1	
17	0032	986241	HOSE (133.00 Inches Bulk)	(JACKSHAFT MODELS) [0F114689] & Below	1	
17	0032	80622142	HOSE ASSEMBLY (84.00 Inches Bulk) Return	(FITTING ON ONE END) [0F114690] & Up	1	
17	0032	80622145	HOSE	(JACKSHAFT MODELS) [0F114690] & Up	1	
18	0025	89879	O-RING (.301 x .064)	[0F114690] & Up	1	
19	0032	5251914	HOSE (53.00 Inches Bulk) Pump to Oil Cooler		1	
20	0054	815504206	CLAMP Worm Gear		3	

POWER STEERING COMPONENTS (STAMPED MOUNTING BRACKET)

POWER STEERING COMPONENTS (CAST MOUNTING BRACKET)



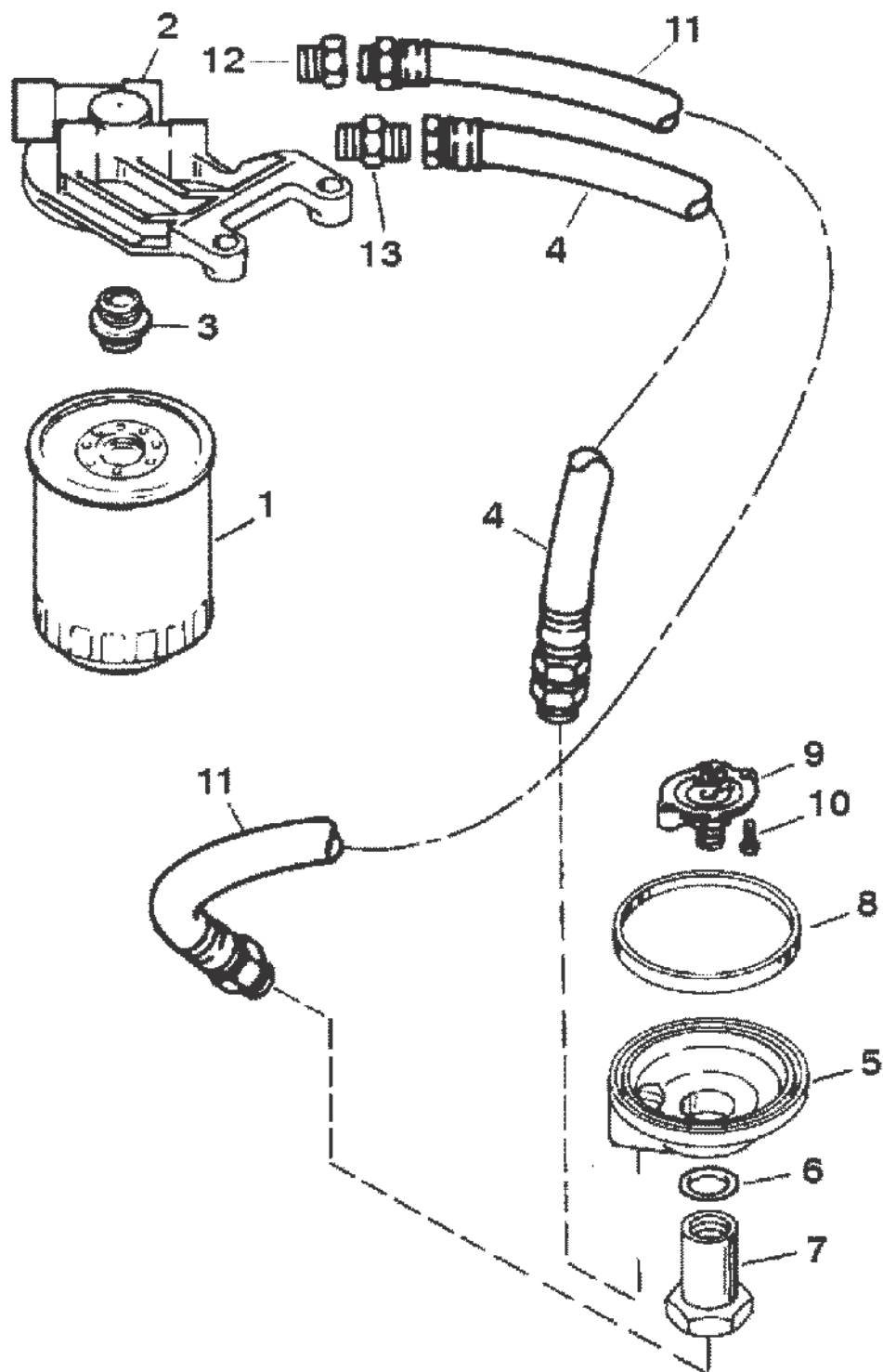
A= 'SEE STARTER AND ALTERNATOR', REF #23

38590

POWER STEERING COMPONENTS (CAST MOUNTING BRACKET)

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	16792A1	PUMP ASSEMBLY		1	
1A	0016	41877	STUD (M10)		1	
2	0036	95805	CAP		1	
3	0000	73873A1	PULLEY		1	
4	0012	34567	WASHER (BRACE SLOT)		1	
5	0011	90517	NUT (M10)		2	
6	0000	98644A1	BRACE		1	
7	0010	40001188	SCREW (M10 x 20)		1	
8	0013	400248	LOCKWASHER (M10)		1	
9	0057	37619T	V BELT (52 IN.)		1	
10	0032	90494	HOSE	(FITTINGS ON BOTH ENDS)	1	
10	0032	986291	HOSE (136.00 Inches Bulk)	(JACKSHAFT MODELS)	1	
11	0025	89879	O-RING (.301 x .064)		1	
13	0032	9884339	HOSE ASSEMBLY (72.00 Inches Bulk)	(FITTING ON ONE END)	1	
13	0032	986241	HOSE (133.00 Inches Bulk)	(JACKSHAFT MODELS)	1	
14	0032	5251914	HOSE (53.00 Inches Bulk) Pump to Oil Cooler		1	
15	0054	815504206	CLAMP Worm Gear		3	

OIL FILTER AND ADAPTOR (S/N-0F114690 and UP)



37737

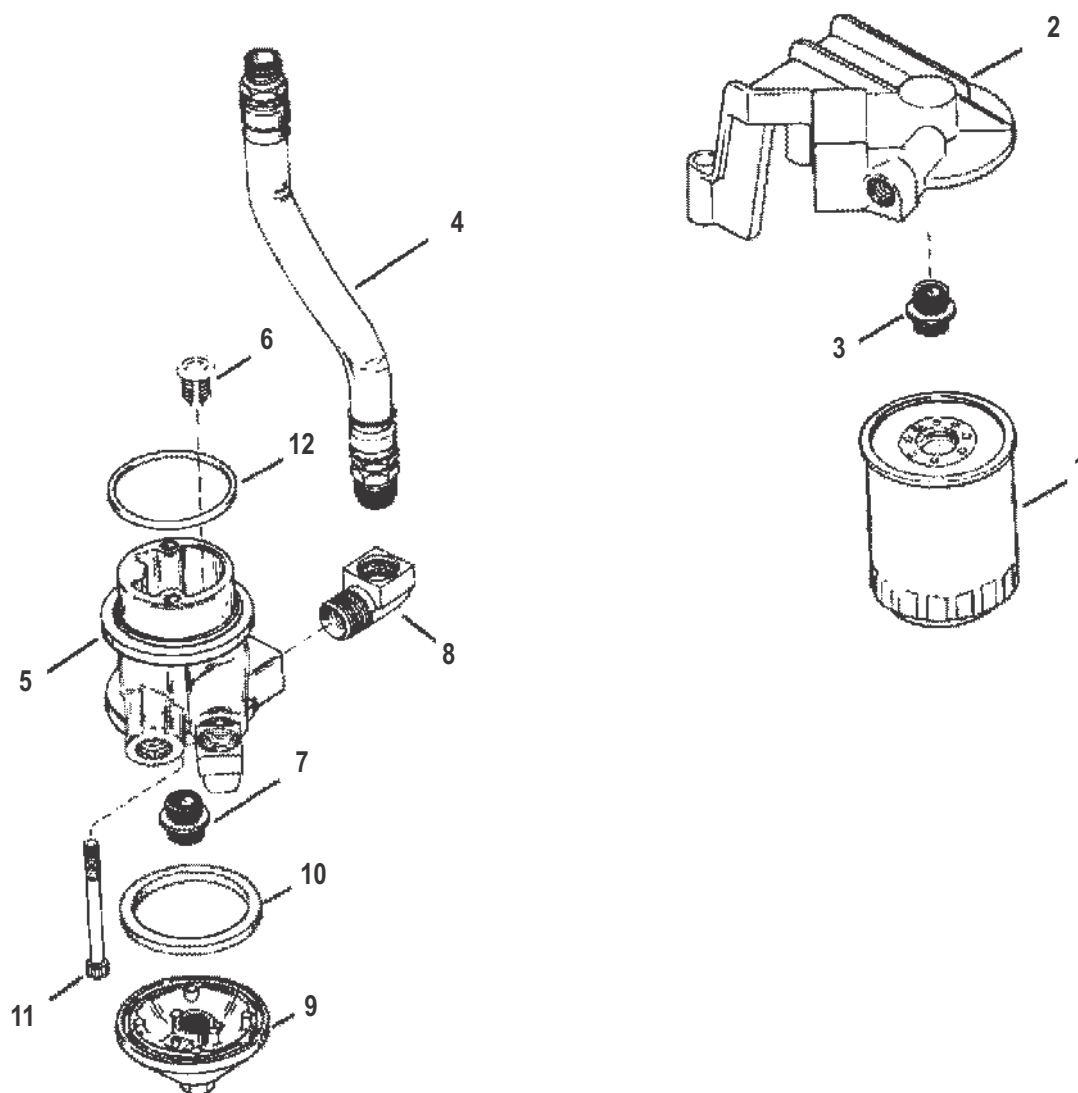
OIL FILTER AND ADAPTOR (S/N-0F114690 and UP)

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	14957	FILTER Oil		1	[1]
2	0000	814420A5	BRACKET	(USE WITH CAST IRON ELBOWS)	1	
2	0000	817403A4	BRACKET ASSEMBLY	(USE WITH STAINLESS STEEL ELBOWS)	1	
3	0022	814822	FITTING		1	
4	0032	8061785	HOSE		1	
5	0000	818400A1	ADAPTER		1	
6	0026	42077	SEAL		1	[2]
7	0022	806121	FITTING		1	
8	0027	91892	GASKET		1	[2]
9	0000	53338	VALVE ASSEMBLY Filter		1	
10	0010	54786	SCREW (.312-18 x 1.250)		2	
11	0032	8061265	HOSE Oil		1	
12	0022	805563	CONNECTOR (.500 Inch NPTF To .500 Inch Inverted Flare)		2	
13	0022	806186	FITTING		1	

PART NOTES:

- [1] - Alternate part numbers:
- 14957Service Part
- 802885QQS
- 802885TMPP
- [2] - PART INCLUDED IN ENGINE OVERHAUL GASKET SET 75611A88

OIL FILTER AND ADAPTOR (S/N-0F114689 and BELOW)



38591

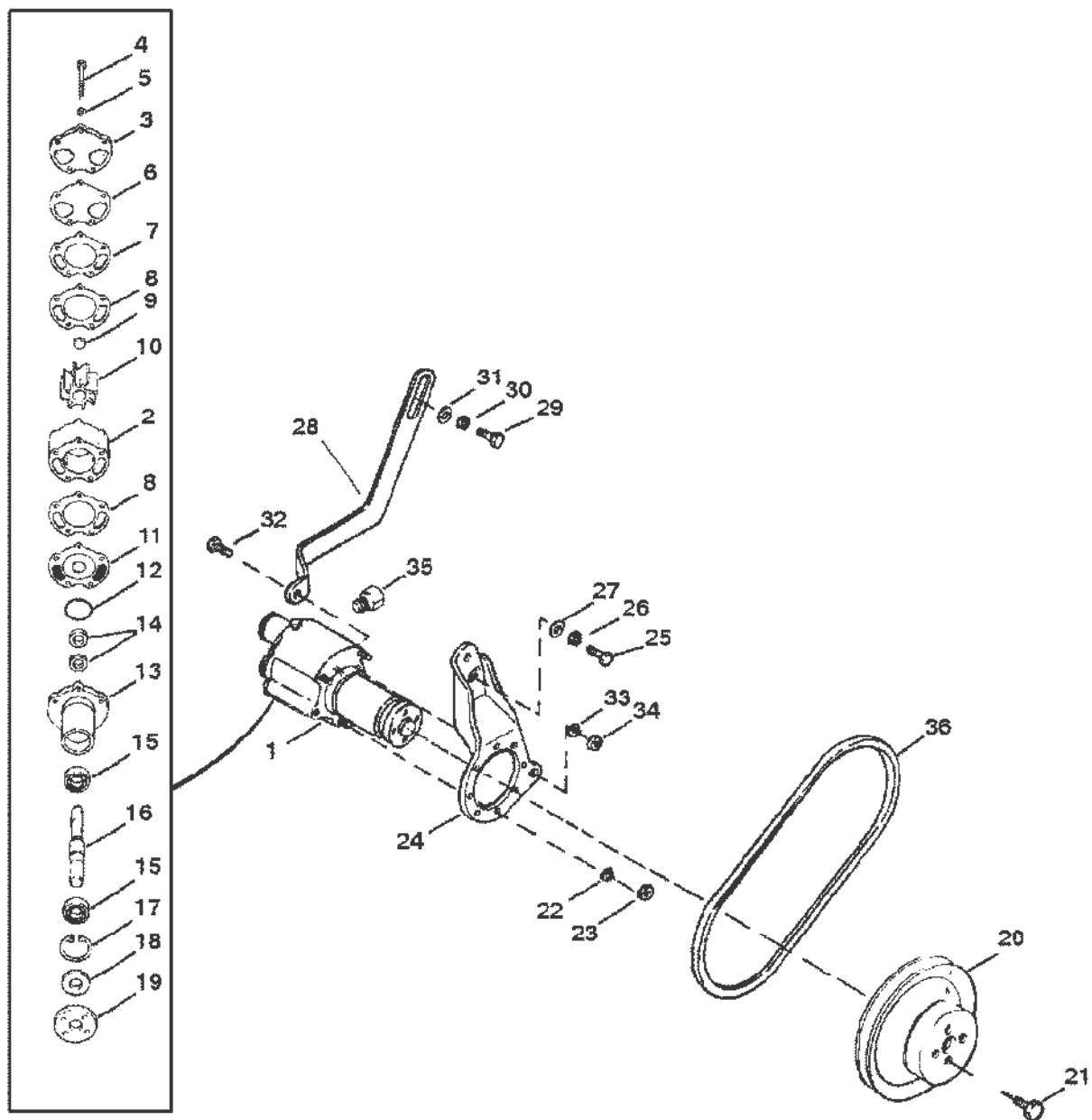
OIL FILTER AND ADAPTOR (S/N-0F114689 and BELOW)

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	14957	FILTER Oil		1	[1]
2	0000	44393A2	BRACKET ASSEMBLY	REF #3 HAS 1-12 IN. THREAD USE WITH CAST IRON EXHAUST ELBOW	1	
2	0000	814420A5	BRACKET	REF #3 HAS 13/16-16 IN. THREAD USE WITH CAST IRON EXHAUST ELBOW	1	
2	0000	817403A4	BRACKET ASSEMBLY	USE WITH STAINLESS STEEL EXHAUST ELBOW	1	
3	0022	805632	CONNECTOR	1-12 IN. THREAD USE WITH CAST IRON EXHAUST ELBOW	1	
3	0022	814822	FITTING	13/16-16 IN. THREAD USE WITH CAST IRON EXHAUST ELBOW	1	
3	0022	814822	FITTING	USE WITH STAINLESS STEEL EXHAUST ELBOW	1	
4	0032	9235759	HOSE (34 IN.)		AR	[2]
4	0032	9235761	HOSE (36.00 Inches)		AR	[2]
5	0000	90783A22	ADAPTER ASSEMBLY		1	
6	0000	99889	VALVE		1	
7	0022	805632	CONNECTOR		1	
8	0022	63825	ELBOW (90 DEGREES)		2	
9	0000	91830	COVER		1	
10	0027	91892	GASKET		1	[3]
11	0010	91966	SCREW (.312-18 x 4.00)		1	
11	0010	91967	SCREW (.312-18 x 3.50)		1	
12	0027	91892	GASKET		1	

PART NOTES:

- [1] - Alternate part numbers:
14957Service Part
802885QQS
802885TMPP
- [2] - AS REQUIRED
- [3] - PART INCLUDED IN ENGINE OVERHAUL GASKET SET 75611A88

SEA WATER PUMP ASSEMBLY (BRAVO)



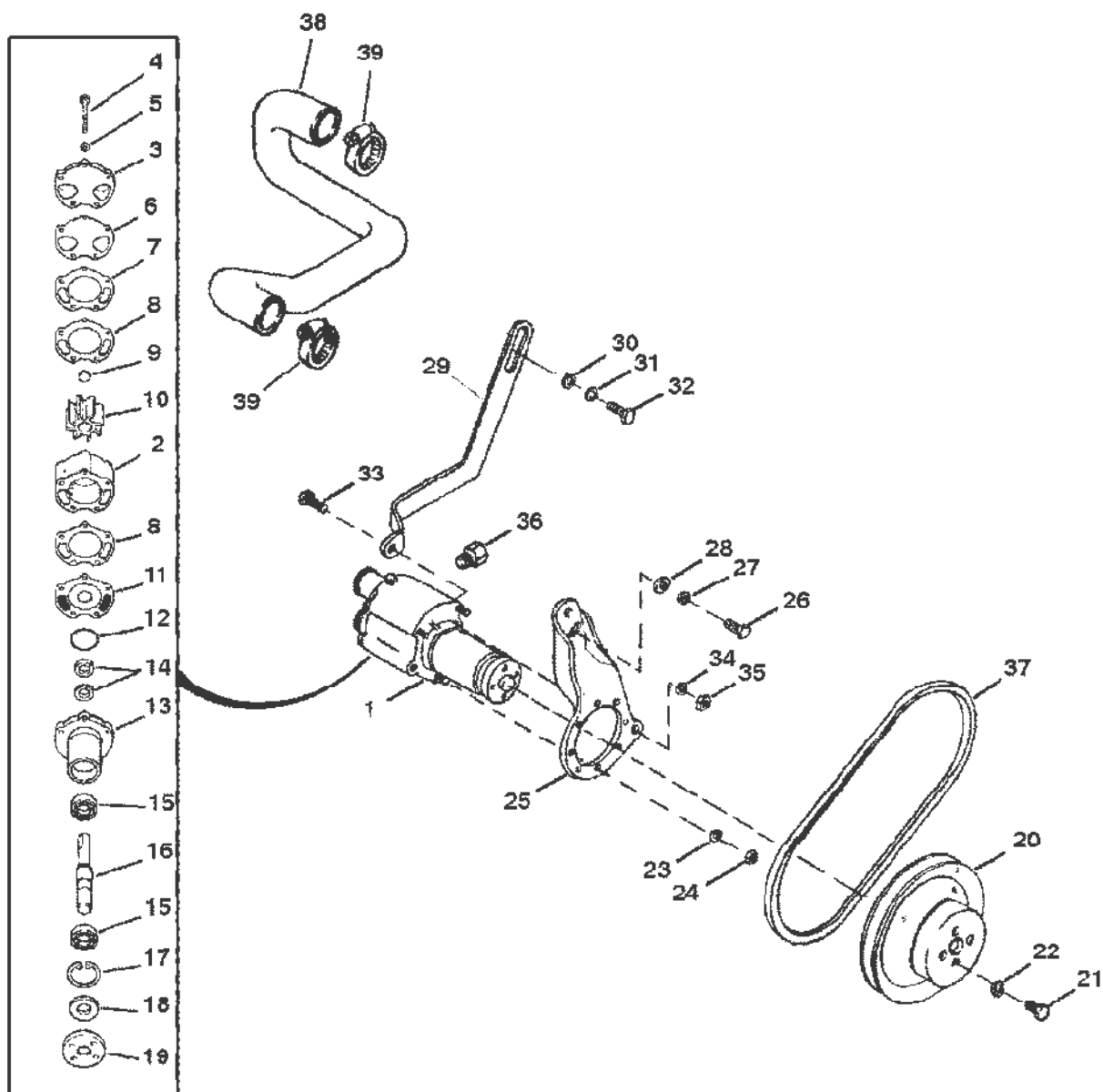
37739

SEA WATER PUMP ASSEMBLY (BRAVO)

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0046	72774A50	PUMP ASSEMBLY Sea Water - Complete		1	
2	0046	807151A14	BODY/IMPELLER KIT		1	
3	0000	87631A4	COVER KIT		1	
4	0010	73275	SCREW (.312-18 x 2.88)		2	
4	0010	99347	SCREW (.312-18 x 3.75)		3	
5	0012	20084	WASHER (.328 x .562 x .062)		5	
6	0027	8052151	GASKET		1	
7	0000	94916	WEAR PLATE		1	
8	0027	94914	GASKET		2	
9	0019	59504	PLUG		1	
10	0047	593621	IMPELLER		1	
NS	0028	56662	KEY (USE WHERE APPLICABLE)		1	
11	0000	94576	WEAR PLATE		1	
12	0025	94288	QUAD RING		1	
13	0046	94913A2	HOUSING ASSEMBLY Water Pump		1	
14	0026	90562	SEAL (1.254 x .312)		2	
15	0030	72961	BEARING Ball		2	
16	0000	59501A1	SHAFT		1	
17	0053	23720	RING Retaining		1	
18	0026	72785	SEAL		1	
19	0000	47530	HUB		1	
20	0000	52822T	PULLEY		1	
21	0010	47277	SCREW (.312-24 x .750)		4	
NS	0013	39107	LOCKWASHER (.312-24)		4	
22	0013	39107	LOCKWASHER (.312-24)		3	
23	0011	21908	NUT (.312-18) Cad Plated		3	
24	0000	89535T1	BRACKET		1	
25	0010	34353	SCREW (.375-16 x 1.00)		2	
26	0013	35048	LOCKWASHER (.375)		2	
27	0012	34714	WASHER		1	
28	0000	896091	BRACE		1	
29	0010	34353	SCREW (.375-16 x 1.00)		1	
30	0013	35048	LOCKWASHER (.375)		1	
31	0012	34714	WASHER		1	
32	0010	35786	SCREW (.375-24 x 1.00)		1	
33	0013	35048	LOCKWASHER (.375)		1	
34	0011	46335	NUT (.375-24)		1	
35	0022	32802	PLUG Pipe (.125-27) (FOR WATER PUMP BODY)		1	
36	0057	13457T	BELT		1	

SEA WATER PUMP ASSEMBLY (BRAVO)

SEA WATER PUMP ASS'Y (CLOSED COOLING SYS/JACKSHAFT MDLS)



37740

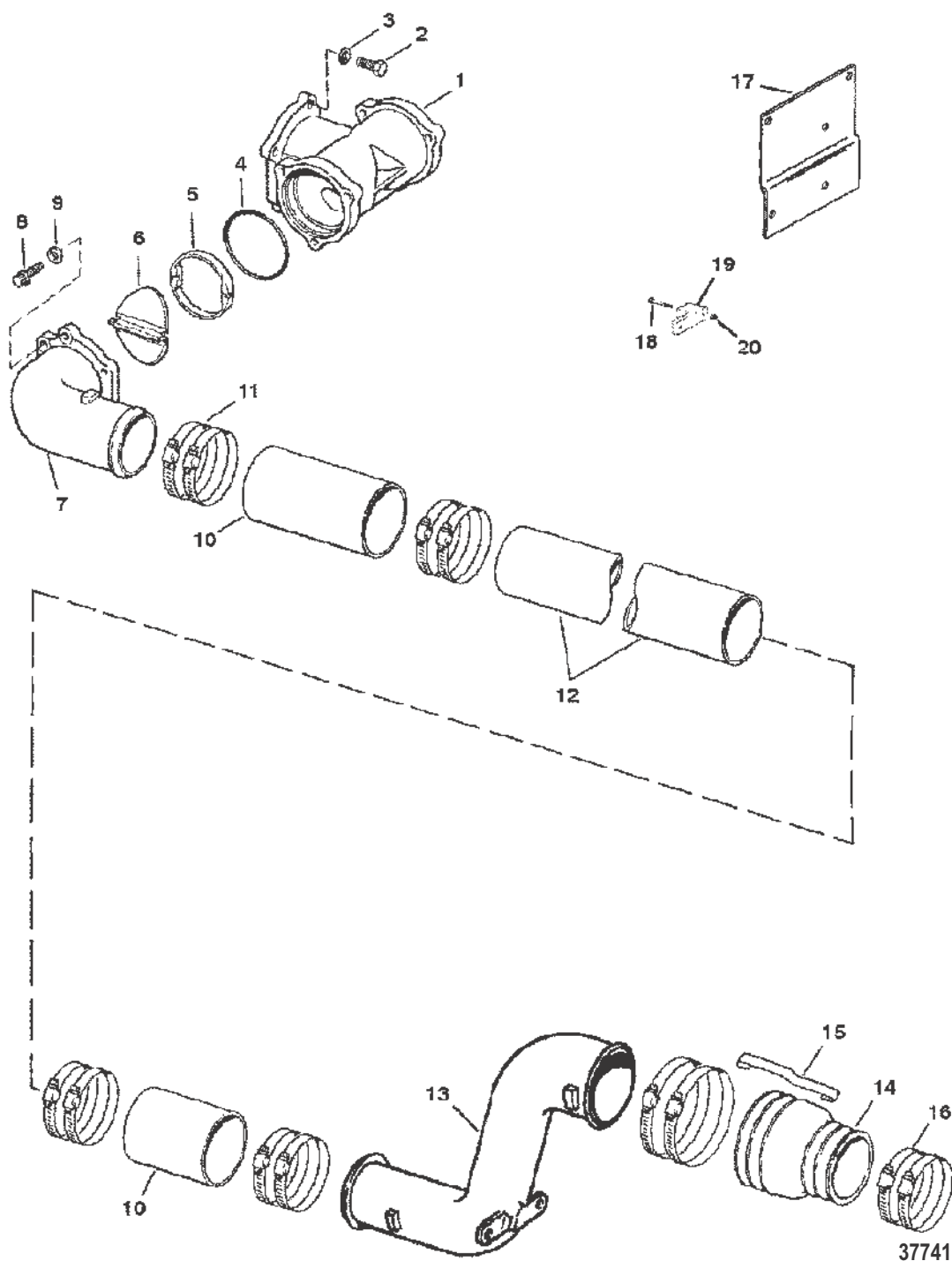
SEA WATER PUMP ASS'Y (CLOSED COOLING SYS/JACKSHAFT MDLS)

SEA WATER PUMP ASS'Y (CLOSED COOLING SYS/JACKSHAFT MDLS)

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0046	72774A32	PUMP ASSEMBLY Sea Water - Complete		1	
2	0046	807151A14	BODY/IMPELLER KIT		1	
3	0000	87631A4	COVER KIT		1	
4	0010	73275	SCREW (.312-18 x 2.88)		2	
4	0010	52743	SCREW (.312-18 x 3.750)		3	
5	0012	20084	WASHER (.328 x .562 x .062)		5	
6	0027	8052151	GASKET		1	
7	0000	94916	WEAR PLATE		1	
8	0027	94914	GASKET		2	
9	0019	59504	PLUG		1	
10	0047	593621	IMPELLER		1	
NS	0028	56662	KEY		1	
11	0000	94576	WEAR PLATE		1	
12	0025	94288	QUAD RING		1	
13	0046	94913A1	HOUSING ASSEMBLY Water Pump		1	
14	0026	90562	SEAL (1.254 x .312)		2	
15	0030	72961	BEARING Ball		2	
16	0000	59501A1	SHAFT		1	
17	0053	23720	RING Retaining		1	
18	0026	72785	SEAL		1	
19	0000	47530	HUB		1	
20	0000	73798A1	PULLEY		1	
21	0010	47277	SCREW (.312-24 x .750)		4	
22	0013	39107	LOCKWASHER (.312-24)		4	
23	0013	39107	LOCKWASHER (.312-24)		3	
24	0011	21908	NUT (.312-18) Cad Plated		3	
25	0000	89535T	BRACKET		1	
26	0010	34353	SCREW (.375-16 x 1.00)		2	
27	0013	35048	LOCKWASHER (.375)		2	
28	0012	34714	WASHER		1	
29	0000	89609	BRACE		1	
30	0010	26487	SCREW (.375-16 x 1.12)		1	
31	0013	35048	LOCKWASHER (.375)		1	
32	0012	34714	WASHER		1	
33	0010	35786	SCREW (.375-24 x 1.00)		1	
34	0013	35048	LOCKWASHER (.375)		1	
35	0011	46335	NUT (.375-24)		1	
36	0022	32802	PLUG Pipe (.125-27) (FOR WATER PUMP BODY)		1	
37	0057	74271T	V BELT (35.125 In) (35 IN.)		1	
38	0032	88795	HOSE		1	
39	0054	815504220	CLAMP Worm Gear		2	

SEA WATER PUMP ASS'Y (CLOSED COOLING SYS/JACKSHAFT MDLS)

DRIVESHAFT EXTENSION COMPONENTS (JACKSHAFT MODELS)



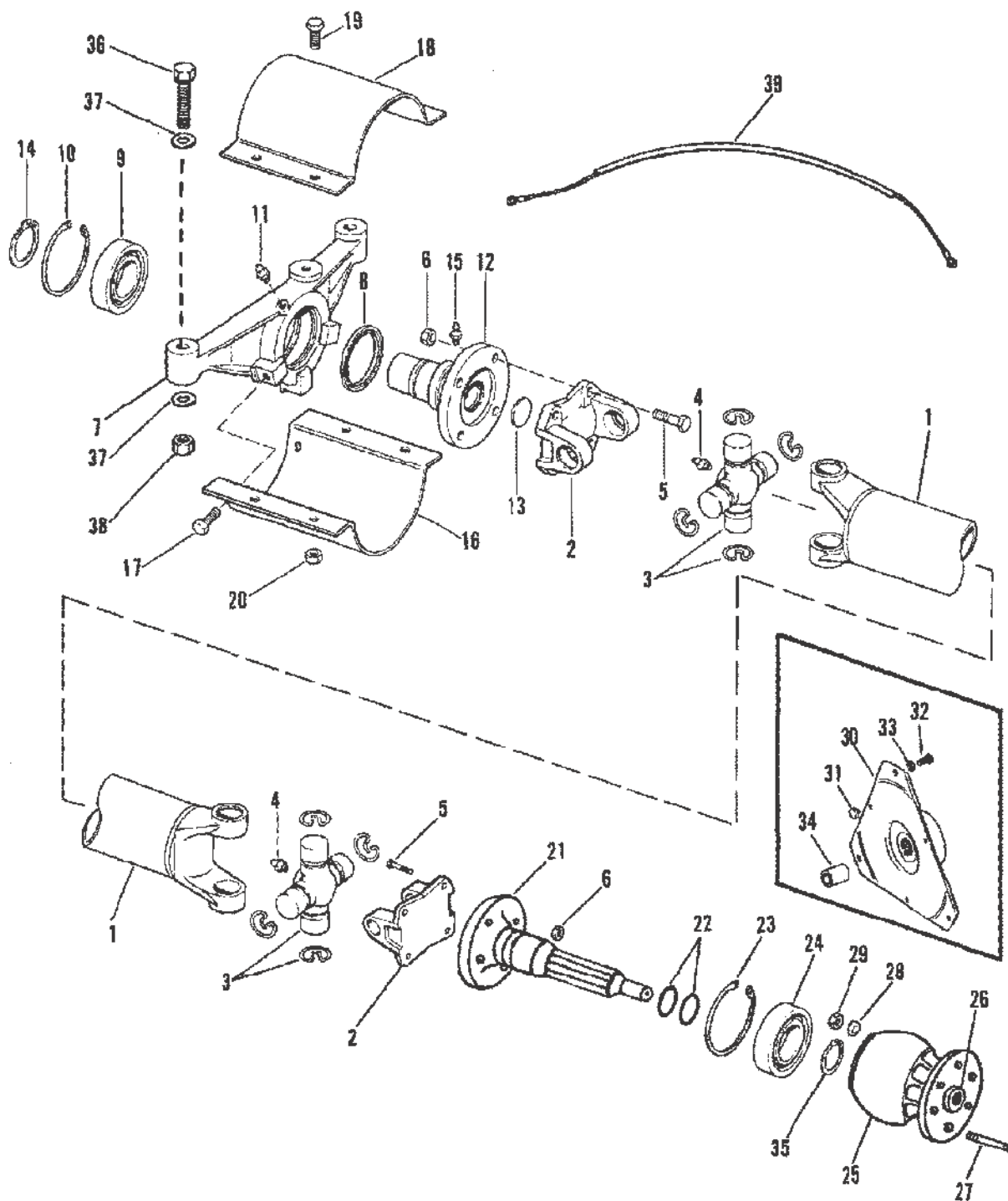
DRIVESHAFT EXTENSION COMPONENTS (JACKSHAFT MODELS)

DRIVESHAFT EXTENSION COMPONENTS (JACKSHAFT MODELS)

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	98626A3	SEPARATOR		1	
2	0010	37612	SCREW (.375-16 x 1.250)		4	
3	0013	35048	LOCKWASHER (.375)		4	
4	0025	35029	O-RING (78.97 X 3.53 MM)		2	
5	0000	60931	RETAINER		2	
6	0000	60930	SHUTTER Water		2	
7	0000	94018A1	ELBOW ASSEMBLY Exhaust		2	
8	0010	58640	SCREW (.375-16 x 1.25)		6	
9	0013	58643	LOCKWASHER (.375)		6	
10	0032	486594	HOSE		4	
11	0054	815504256	CLAMP Worm Gear		20	
12	0000	94608A1	TUBE ASSEMBLY Exhaust		2	
13	0000	98630A1	ELBOW ASSEMBLY Exhaust	(USE WITH 3 IN. ELBOW)	2	
13	0000	44390T	ELBOW	(USE WITH 4 IN. ELBOW)	2	
14	0000	70981A3	BELLOWS ASSEMBLY	(USE WITH 3 IN. ELBOW)	2	
14	0000	78458A1	TUBE	(USE WITH 4 IN. ELBOW)	2	
15	0000	95740	STRAP Ground		2	
16	0054	815504372	CLAMP Worm Gear		4	
17	0000	41063A1	BRACKET ASSEMBLY		1	
18	0010	24231	SCREW (#10-32 x .250)		1	
19	0011	46438	NUT (#10-32)		1	
20	0086	45915	TERMINAL BLOCK		1	

DRIVESHAFT EXTENSION COMPONENTS (JACKSHAFT MODELS)

DRIVESHAFT EXTENSION COMPONENTS (JACKSHAFT MODELS)



38594

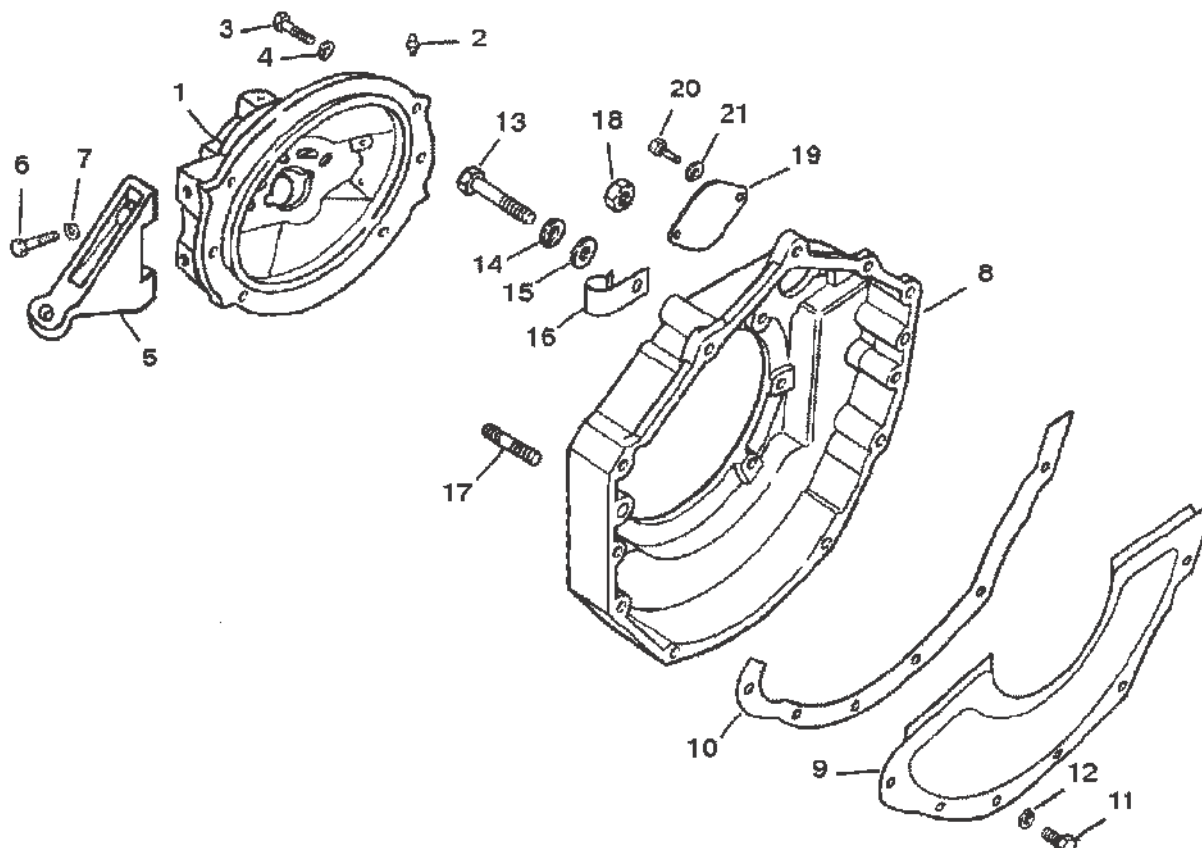
DRIVESHAFT EXTENSION COMPONENTS (JACKSHAFT MODELS)

DRIVESHAFT EXTENSION COMPONENTS (JACKSHAFT MODELS)

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0045	94819A3	DRIVESHAFT ASSEMBLY		1	
2	0000	52504T	FLANGE Yoke		2	
3	0000	61221	CROSS AND BEARING With Clips		2	
4	0022	74036	FITTING Grease		2	
5	0010	805159	SCREW (.437-20 x 1.500)		8	
6	0011	34933	NUT (.437-20) Stainless Steel		8	
7	0000	42304A2	SUPPORT ASSEMBLY		1	
8	0026	93924	SEAL		1	
9	0030	93944A1	BEARING		1	
10	0053	93914	RING Retaining		1	
11	0022	74036	FITTING Grease		1	
12	0000	93908A1	SHAFT ASSEMBLY (INPUT)		1	
13	0019	93921	EXPANSION PLUG		1	
14	0053	93915	RING Retaining		1	
15	0022	74036	FITTING Grease		1	
16	0000	93918A1	SHIELD Lower		2	
17	0010	76926	SCREW (.375-16 x .875)		6	
18	0000	93919A1	SHIELD Upper		2	
19	0010	96995	SCREW (.375-16 x .880)		8	
20	0011	68411	NUT (.375-16)		8	
21	0000	93906A2	SHAFT (OUTPUT)		1	
22	0025	25439	O-RING (.862 x .103)		2	
23	0053	94104	RING Retaining		1	
24	0030	62780A1	BEARING Ball		1	
25	0000	49736A3	COUPLING ASSEMBLY	2 PIECE SEAL	1	
26	0023	95966	BUSHING	2 PIECE SEAL	1	
27	0016	98532A1	STUD	2 PIECE SEAL	6	
28	0012	34567	WASHER	2 PIECE SEAL	6	
29	0011	98533	NUT (.437-20)	2 PIECE SEAL	6	
30	0000	18643A8	COUPLING ASSEMBLY	FULL CIRCLE SEAL	1	
31	0000	18644	BUMPER Rubber	FULL CIRCLE SEAL	3	
32	0010	14883	SCREW (.375-16 x 1.12)	FULL CIRCLE SEAL	3	
33	0012	13510	WASHER	FULL CIRCLE SEAL	3	
34	0023	49126	BUSHING	FULL CIRCLE SEAL	1	
35	0053	94103	RING		1	
36	0010	57053	SCREW (.500-20 x 4.500)		2	
37	0012	42307	WASHER (SPHERICAL)		4	
38	0011	28040	NUT (.500-20)		2	
39	0084	41575A1	HARNESS ASSEMBLY		1	

DRIVESHAFT EXTENSION COMPONENTS (JACKSHAFT MODELS)

DRIVESHAFT EXTENSION COMPONENTS (JACKSHAFT MODELS)



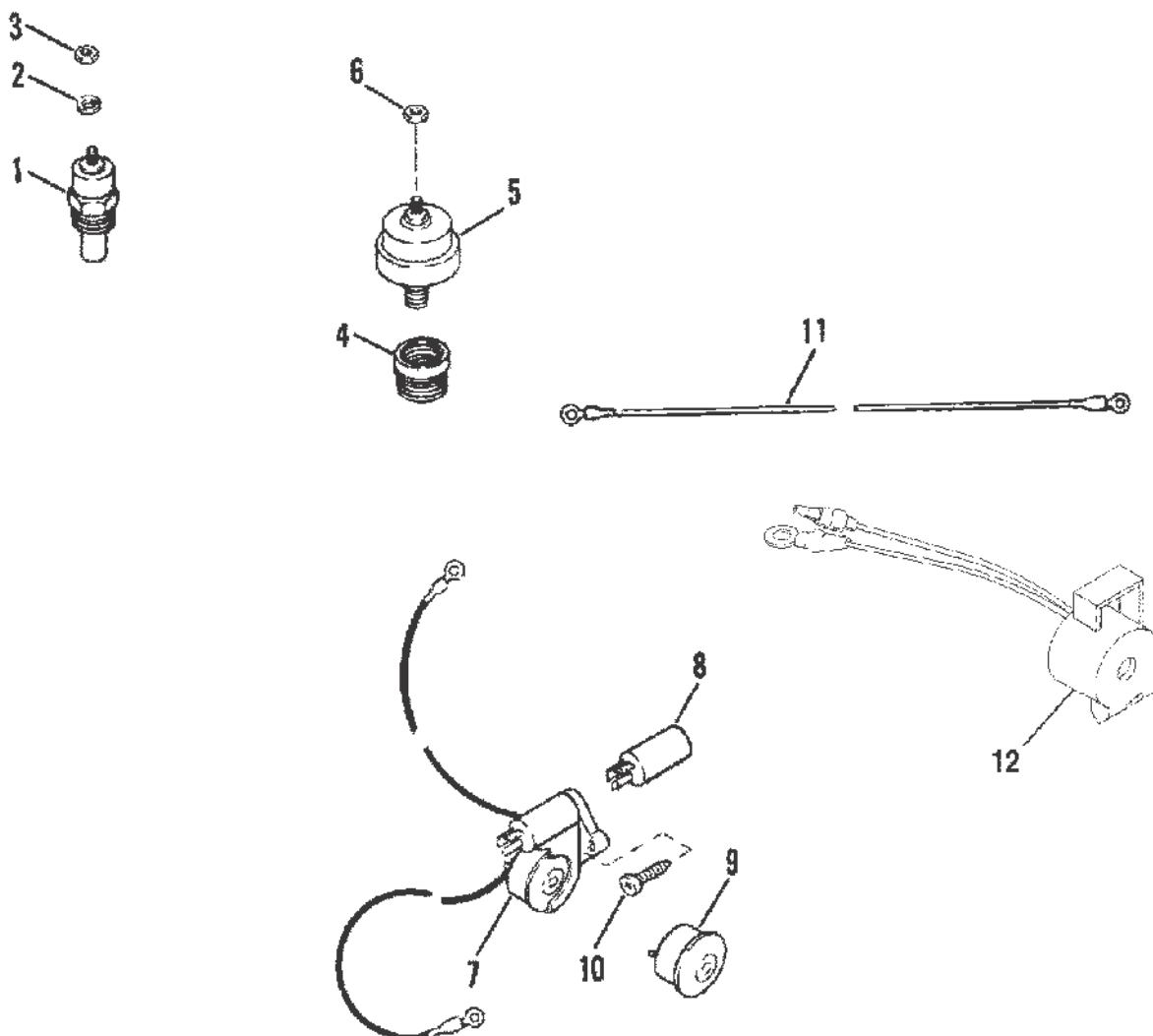
37743

DRIVESHAFT EXTENSION COMPONENTS (JACKSHAFT MODELS)

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	93911A4	HOUSING ASSEMBLY Shaft Extension Support		1	
2	0022	74036	FITTING Grease		1	
3	0010	47651	SCREW (.437-14 x 1.50)		6	
4	0013	32993	LOCKWASHER (.437)		6	
5	0000	93923A1	MOUNT ASSEMBLY		2	
6	0010	47651	SCREW (.437-14 x 1.50)		4	
7	0013	32993	LOCKWASHER (.437)		4	
8	0000	814309A1	HOUSING ASSEMBLY		1	
9	0000	818718A3	COVER KIT		1	
10	0027	86015	GASKET		1	
11	0010	98253	SCREW (.250-20 x .500)		7	
12	0013	26992	LOCKWASHER (.250) Stainless Steel		7	
13	0010	37612	SCREW (.375-16 x 1.250)		2	
13	0010	47688	SCREW (.375-16 x 2.750)		2	
14	0013	35048	LOCKWASHER (.375)		6	
15	0012	20572	WASHER (.390 x .750 x .093) (FOR SLOT)		1	
16	0054	92850	CLAMP		1	
17	0016	64066	STUD (.375-16 x 2.750) Special		1	
18	0011	32219	NUT (.375-16)		1	
19	0000	939201	PLATE		1	
20	0010	92913	SCREW (.437-14 x .750)		2	
21	0013	32993	LOCKWASHER (.437)		2	

DRIVESHAFT EXTENSION COMPONENTS (JACKSHAFT MODELS)

AUDIO WARNING SYSTEM

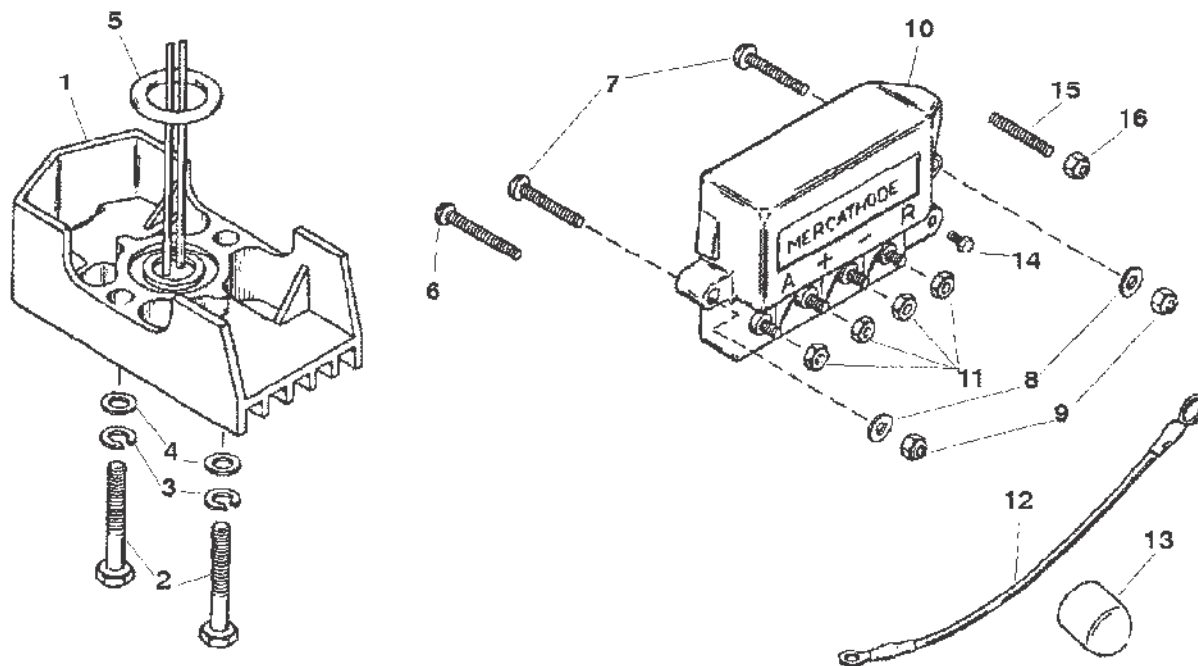


38595

AUDIO WARNING SYSTEM

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	48952	SWITCH ASSEMBLY	NUT CONNECTION	1	
2	0013	26996	LOCKWASHER (#10) Stainless Steel	NUT CONNECTION	1	
3	0011	45076	NUT (#10-32) Brass	NUT CONNECTION	1	
4	0022	18021	FITTING	NUT CONNECTION	1	
1	0087	806951	SWITCH Water Temperature	PUSH-ON CONNECTION	1	
4	0022	805059	FITTING	PUSH-ON CONNECTION	1	
5	0087	805605A1	SWITCH ASSEMBLY		1	
6	0011	45076	NUT (#10-32) Brass		1	
7	0000	86047A11	HOUSING KIT	(W/O BULLET CONNECTORS)	1	
7	0000	86047A16	HOUSING KIT	(WITH BULLET CONNECTORS)	1	
8	0000	86045	TIMER		1	
9	0000	68878A6	HORN ASSEMBLY Buzzer Alarm		1	
10	0010	69013	SCREW (#10-16 x .880)		2	
11	0084	13760A6	WIRE ASSEMBLY		1	
12	0000	816492A6	ALARM KIT		1	

MERCATHODE COMPONENTS

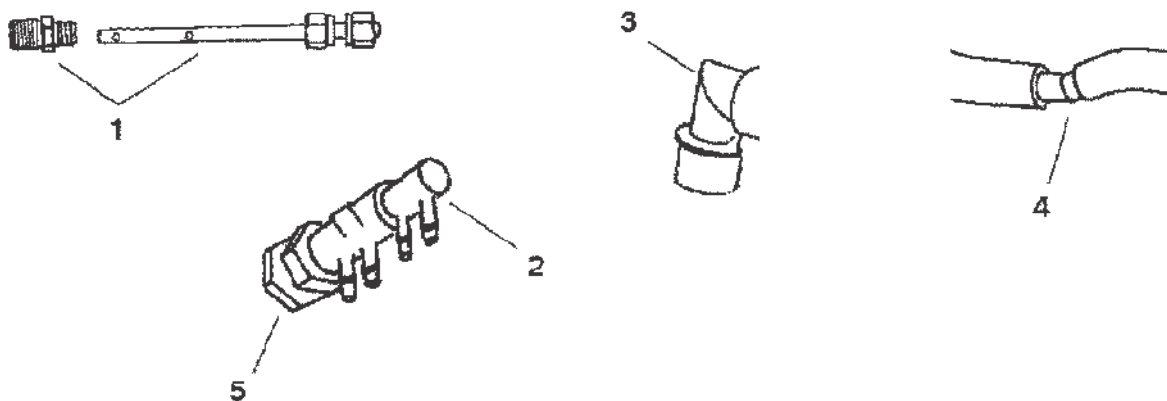


38596

MERCATHODE COMPONENTS

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	98869A11	ELECTRODE ASSEMBLY		1	
2	0010	69067	SCREW (.250-20 x 1.375)		2	
3	0013	26992	LOCKWASHER (.250) Stainless Steel		2	
4	0012	29245	WASHER (.281 x .500 x .060) Stainless Steel		2	
5	0025	88388	O-RING		1	
6	0010	72202	SCREW (#10-32 x 1.25)		1	
7	0010	24637	SCREW (#10-32 x .875)	SCREW MOUNTING	2	
8	0012	21273	WASHER	SCREW MOUNTING	2	
9	0011	46438	NUT (#10-32)	SCREW MOUNTING	2	
10	0000	42600A3	CONTROLLER ASSEMBLY		1	
11	0011	68219	NUT (#10-32) Stainless Steel		4	
12	0084	88543A3	CABLE ASSEMBLY		1	
13	0000	44574	CAP		2	
14	0010	62568	SCREW (#10-16 x .375)		1	
7	0010	805565	SCREW (#10-32 x .750)	STUD MOUNTING	1	
15	0016	805459	STUD Mercathode Mounting	STUD MOUNTING	1	
16	0011	46438	NUT (#10-32)	STUD MOUNTING	2	

BODENSEE PARTS



37745

BODENSEE PARTS

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0091	806141A1	PROBE ASSEMBLY		2	
2	0020	806119	PVS EMISSIONS		1	
3	0021	806603	VALVE PVC		1	
4	0022	806175A1	T-FITTING ASSEMBLY (WITH HOSES)		1	
5	0022	52382	BUSHING		1	

PARTS INDEX

Part No.	Description	Pg.	Ref.no	Part No.	Description	Pg.	Ref.no
11086T	ELBOW	110	3	11149A5	HARNESSE ASSEMBLY Adapter (USED TO ADAPT RING TERMINAL & BULLET CONNECTOR WIRING HARNESSE)	30	-
11178	BREAKER Circuit - 50 Ampere	30	25	11178	BREAKER Circuit - 50 Ampere	32	11
11965	ROTATOR (EXHAUST)	80	13	11966	SCREW (.437-14 x 3.750)	80	23
11967	BOLT (3 In.) (3 IN.)	80	22	11968	SCREW (.437-14 x 1.750)	80	21
11971	NUT (.312-18)	98	17	11975	BOLT (3/8-16 x 1.25)	90	2
11975	BOLT (3/8-16 x 1.25) (3/8-16 X 1-1/4 IN.)	94	2	11985	TIMING CHAIN	84	12
11989	STUD (.312-18 x 1.6718)	98	14	11996	NUT	92	40
11996	NUT	96	40	12110	SCREW (#6-32 x .750)	34	25
12177A2	STARTER MOTOR ASSEMBLY	4	1	12177A2	STARTER MOTOR ASSEMBLY	10	-
12244	SCREW (.375-16 x 1.00)	68	13	12244	SCREW (.375-16 x 1.00)	68	13
123811	RETAINER	102	3	12404	BRACE	4	3
12552	LIFTING EYE	70	32	12552	LIFTING EYE	74	15
12552	LIFTING EYE	78	19	12657	TAB WASHER	104	11
12657	TAB WASHER	106	10	12657	TAB WASHER	106	10
12675A7	HOUSING ASSEMBLY Flywheel	108	1	13037	SOLENOID SWITCH (4-1/4 IN. LONG)	12	33
13051A4	LEVER ASSEMBLY Actuating	100	3	13438	NUT (.250-28)	100	11
13438	NUT (.250-28)	102	10	13457T	BELT	120	36
13510	WASHER	86	8	13510	WASHER	126	33
13524A5	ROTOR/SENSOR WHEEL	36	5	1372311	DECAL	44	4
1372312	DECAL	44	4	1372313	DECAL	44	2
1372331	DECAL	58	2	1372333	DECAL	44	4
1372334	DECAL	44	4	1372344	DECAL	44	4
137239	DECAL	58	2	13743	SCREW (.312-18 x 1.843) Shoulder	100	5
13743	SCREW (.312-18 x 1.843) Shoulder	100	15	13743	SCREW (.312-18 x 1.843) Shoulder	102	14
13754	HOUSING	10	1	13760A6	WIRE ASSEMBLY	130	11
13865	GASKET	98	10	138981	LEVER	102	13
13898A3	LEVER ASSEMBLY Shift	100	14	13930A3	COVER	108	10
14070	SCREW (.250-20 x .625)	98	13	14152R2	LONGBLOCK ASSEMBLY	82	-
14239	RETAINER Oil Seal (REAR)	90	34	14239	RETAINER Oil Seal (REAR)	96	34
14240	SEAL Oil (REAR)	92	36	14240	SEAL Oil (REAR)	96	36
14241	GASKET	92	35	14241	GASKET	96	35
14242	BOLT (.250-20 x .875)	92	38	14242	BOLT (.250-20 x .875)	96	38
14243	BOLT (.250-20 x 1.750)	92	37	14243	BOLT (.250-20 x 1.750)	96	37
14249A2	COVER	90	26	14249A2	COVER	94	26
14250	GASKET	90	28	14250	GASKET	94	28
14256	REINFORCEMENT (STARBOARD)	98	16	14257	REINFORCEMENT (PORT)	98	15
14259	PAN Oil	98	9	14263	PIN Dowel	92	39
14263	PIN Dowel	96	39	1430165	TUBING (38.00 Inches Bulk) (AUTO CHOKE)	56	13
14343T	ELBOW	110	3	14348A1	SHUTTER ASSEMBLY Water	110	6
14358T	TUBE	110	5	144991	SERVICE MANUAL	2	-
14605T1	COVER Carburetor	44	1	14827	STUD (.250-20 x 2.180)	92	41
14827	STUD (.250-20 x 2.180)	96	41	14883	SCREW (.375-16 x 1.12)	86	7
14883	SCREW (.375-16 x 1.12)	86	11	14883	SCREW (.375-16 x 1.12)	126	32
14957	FILTER Oil	90	33	14957	FILTER Oil	96	33
14957	FILTER Oil	116	1	14957	FILTER Oil	118	1
15001	SCREW (#8-16 x .875)	28	3	15001	SCREW (#8-16 x .875)	32	3
15082T	BRACE	112	5	15083T	BRACKET	6	31
15120T	PULLEY (5.5 In. Diameter) (3 GROOVE)	90	12	15120T	PULLEY (5.5 In. Diameter) (5-1/2 IN. DIA.)	94	12
15275A1	HARNESSE ASSEMBLY	28	8	15296A2	TUBE	98	18
15297T	DIPSTICK	98	19	15414A7	COVER	44	3
15414A7	COVER	58	1	15874	NUT (M10)	4	6
1589418	HOSE Breather	44	10	1589418	HOSE Breather	52	6
1589418	HOSE Breather	58	10	15895	SPACER (.38 x 1.00 x 1.44)	30	24
15895	SPACER (.38 x 1.00 x 1.44)	40	27	15899A1	IGNITION AMPLIFIER	28	7
16012	HOSE	74	21	160211	HOSE (PORT)	70	16
160211	HOSE (PORT)	74	18	16413A3	HOUSING ASSEMBLY Thermostat	74	1
16413A9	HOUSING ASSEMBLY Thermostat	74	1	16792A1	PUMP ASSEMBLY	112	1
16792A1	PUMP ASSEMBLY	114	1	16797T	LINE Fuel	40	18
17145	GASKET SET	90	8	17145	GASKET SET	94	8

PARTS INDEX

Part No.	Description	Pg.	Ref.no	Part No.	Description	Pg.	Ref.no
17159	SPROCKET	82	13	17160	SPROCKET Crankshaft	82	14
17161	CHAIN Timing	82	12	17339	PUSH ROD	80	5
17340	LIFTER	84	10	17341	GUIDE Lifter	84	18
17343	SCREW (.250-20 x .500)	84	23	17344	SCREW	80	3
17345	CAP	80	2	17346	SCREW	98	2
1743579	HOSE (96.00 Inches Bulk)	74	30	17437	PUMP ASSEMBLY Water	90	9
17437	PUMP ASSEMBLY Water	94	9	17464	RING SET Piston (Standard)	88	2
17465	RING Piston	88	2	17467	GASKET Rocker Cover	80	4
17494A1	COVER KIT	74	12	17617	PUMP Oil (W/O PICK-UP TUBE)	98	1
17618	MANIFOLD Intake	90	1	17618	MANIFOLD Intake	94	1
17619	MANIFOLD Intake	90	1	17619	MANIFOLD Intake	94	1
17620	MANIFOLD Intake	90	1	17620	MANIFOLD Intake	94	1
17989	SCREW (#10-32 x 8.600)	74	3	18021	FITTING	130	4
18080	SOLENOID SWITCH (3.625)	12	33	18311A17	COUPLER ASSEMBLY Engine	86	9
18484A3	COVER	44	5	18484A3	COVER	52	1
18484A3	COVER	58	5	18643A5	COUPLING ASSEMBLY	86	4
18643A7	COUPLING	86	4	18643A8	COUPLING ASSEMBLY	126	30
18644	BUMPER Rubber	86	6	18644	BUMPER Rubber	126	31
18710	CAP Metal Rocker Cover	80	2	19692T	PULLEY (7 In. Diameter) (7 IN. DIA.)	94	12
19752A6	SWITCH ASSEMBLY Cut Out	100	18	20084	WASHER (.328 x .562 x .062)	44	23
20084	WASHER (.328 x .562 x .062)	52	17A	20084	WASHER (.328 x .562 x .062)	58	26
20084	WASHER (.328 x .562 x .062)	120	5	20084	WASHER (.328 x .562 x .062)	122	5
20088	NUT	30	35	20361	NUT (.250-28)	46	32
20361	NUT (.250-28)	52	25	20361	NUT (.250-28)	60	40
20553	WASHER (.406 x .734 x .063)	6	27	20553	WASHER (.406 x .734 x .063)	6	33
20553	WASHER (.406 x .734 x .063)	6	33	20553	WASHER (.406 x .734 x .063)	40	26
20572	WASHER (.390 x .750 x .093)	86	12	20572	WASHER (.390 x .750 x .093)	108	8
20572	WASHER (.390 x .750 x .093) (FOR SLOT)	128	15	20739	NUT (.750-16)	106	9
20739	NUT (.750-16)	106	11	21071	COTTER PIN	100	17
21071	COTTER PIN	102	16	21272	LOCKWASHER (.250)	4	13
21273	WASHER	132	8	21908	NUT (.312-18) Cad Plated	120	23
21908	NUT (.312-18) Cad Plated	122	24	22028	SCREW (#10-32 x .50)	30	41
23161	NUT (.375-24)	6	30	23161	NUT (.375-24)	8	36
23720	RING Retaining	120	17	23720	RING Retaining	122	17
24231	SCREW (#10-32 x .250)	124	18	24637	SCREW (#10-32 x .875)	132	7
24664	WASHER (M4 x 20)	44	26	24664	WASHER (M4 x 20)	52	19
24664	WASHER (M4 x 20)	58	29	25439	O-RING (.862 x .103)	126	22
25594	NUT (.9375-24)	58	27	26079	PLATE	28	2
26079A2	PLATE KIT Wire Harness Mount	28	2	26079A2	PLATE KIT Wire Harness Mount	32	2
26168	WASHER	6	20	26419	NUT (#8-32) Brass	4	8
26419	NUT (#8-32) Brass	30	37	26486	SCREW (.375-16 x 2.375)	30	22
26486	SCREW (.375-16 x 2.375)	40	24	26487	SCREW (.375-16 x 1.12)	6	16
26487	SCREW (.375-16 x 1.12)	122	30	26901	BUMPER	86	6
26907	WASHER	58	34	26992	LOCKWASHER (.250) Stainless Steel	28	10
26992	LOCKWASHER (.250) Stainless Steel	30	36	26992	LOCKWASHER (.250) Stainless Steel	32	18
26992	LOCKWASHER (.250) Stainless Steel	128	12	26992	LOCKWASHER (.250) Stainless Steel	132	3
26995	LOCKWASHER (#8) Stainless Steel	58	18	26996	LOCKWASHER (#10) Stainless Steel	4	7
26996	LOCKWASHER (#10) Stainless Steel	4	11	26996	LOCKWASHER (#10) Stainless Steel	6	11
26996	LOCKWASHER (#10) Stainless Steel	28	14	26996	LOCKWASHER (#10) Stainless Steel	30	26
26996	LOCKWASHER (#10) Stainless Steel	32	8	26996	LOCKWASHER (#10) Stainless Steel	32	14
26996	LOCKWASHER (#10) Stainless Steel	32	20	26996	LOCKWASHER (#10) Stainless Steel	36	15
26996	LOCKWASHER (#10) Stainless Steel	36	27	26996	LOCKWASHER (#10) Stainless Steel	100	23
26996	LOCKWASHER (#10) Stainless Steel	130	2	28040	NUT (.500-20)	126	38
28105	WASHER	112	10	28941	NUT	44	18
28941	NUT	52	12	28941	NUT	58	23
29198	SCREW AND LOCKWASHER (.312-18 x .875)	6	19	29245	WASHER (.281 x .500 x .060) Stainless Steel	4	4
29245	WASHER (.281 x .500 x .060) Stainless Steel	6	13	29245	WASHER (.281 x .500 x .060) Stainless Steel	46	31
29245	WASHER (.281 x .500 x .060) Stainless Steel	52	24	29245	WASHER (.281 x .500 x .060) Stainless Steel	60	39
29245	WASHER (.281 x .500 x .060) Stainless Steel	132	4	29250	NUT (.312-24)	44	24
29250	NUT (.312-24)	52	17	29250	NUT (.312-24)	74	14
29250	NUT (.312-24)	78	18	29488	NUT (#10-32)	74	6

PARTS INDEX

Part No.	Description	Pg.	Ref.no	Part No.	Description	Pg.	Ref.no
30164	WASHER (.192 x .375 x .0312) Stainless Steel	36	26	30224	O-RING (1.859 x .139)	74	7
30506	NUT (.250-28)	70	27	30902	SCREW (#6-32 x .750)	100	19
32132	SCREW (.375-16 x 1.750)	90	11	32132	SCREW (.375-16 x 1.750)	94	11
32219	NUT (.375-16)	94	5B	32219	NUT (.375-16)	104	7
32219	NUT (.375-16)	106	7	32219	NUT (.375-16)	108	6
32219	NUT (.375-16)	128	18	32515	SCREW (.437-20 x 2.50)	94	18
32561	PLUG Pipe - Allen Head (.250-18)	40	11	32773	SCREW (.250-20 x .875)	108	11
32783	RETAINER Three Wire	36	21	32784	RETAINER Four Wire	36	22
32802	PLUG Pipe (.125-27)	82	5	32802	PLUG Pipe (.125-27)	84	5
32802	PLUG Pipe (.125-27) (FOR WATER PUMP BODY)	120	35	32802	PLUG Pipe (.125-27) (FOR WATER PUMP BODY)	122	36
32803	PLUG Pipe (.375-18) Brass	70	3	32817	SPRING	44	19
32817	SPRING	52	13	32857	COTTER PIN	100	6
32857	COTTER PIN	102	6	32993	LOCKWASHER (.437)	128	4
32993	LOCKWASHER (.437)	128	7	32993	LOCKWASHER (.437)	128	21
33036	RETAINER	58	20	33047	SCREW	58	17
331792	GASKET	74	11	33186	BUSHING	6	29
33198A1	PLUG (3/4-14)	66	2	33198A1	PLUG (3/4-14)	68	2
3322070	HOSE (48.00 Inches Bulk)	70	14	3322070	HOSE (48.00 Inches Bulk)	74	16
3322070	HOSE (48.00 Inches Bulk)	74	16	33258	WASHER Leather	10	16
33270	BRUSH	10	21	33283	HOLDER	10	20
33285	SPRING	10	24	33290	RING Retaining	10	4
33290	RING Retaining	14	13	33290	RING Retaining	16	12
33291	COLLAR	10	5	33291	COLLAR	14	12
33291	COLLAR	16	11	33294	SUPPORT	10	23
33317	PLUNGER	10	29	33369	BUSHING	10	2
33395	GASKET	66	6	33395	GASKET	68	6
33821	CONNECTOR	40	15	33821	CONNECTOR	40	15
33863	PULLEY (2 GROOVE)	90	16	34213	GASKET	40	2
34217	SEAL (INTAKE AND EXHAUST)	80	8	342271	SEALING COMPOUND (16 Ounce) (WHERE APPLICABLE)	82	-
342271	SEALING COMPOUND (16 Ounce) (WHERE APPLICABLE)	84	-	34270	EXPANSION PLUG (1.625)	82	6
34270	EXPANSION PLUG (1.625)	84	6	34352	SCREW (.375-24 x .875)	90	21
34353	SCREW (.375-16 x 1.00)	6	32	34353	SCREW (.375-16 x 1.00)	104	2
34353	SCREW (.375-16 x 1.00)	120	25	34353	SCREW (.375-16 x 1.00)	120	29
34353	SCREW (.375-16 x 1.00)	122	26	34354	SCREW (.375-16 x 1.50)	6	24
34354	SCREW (.375-16 x 1.50)	40	3	34354	SCREW (.375-16 x 1.50)	90	5
34354	SCREW (.375-16 x 1.50)	94	5	34466	KEY	86	15
344863	GASKET	36	12	34500	SCREW (.312-18 x .625)	84	20
34505	SCREW (.312-18 x .875)	82	15	34505	SCREW (.312-18 x .875)	84	15
34516	NUT	80	17	34518	SHIELD	80	11
34521	STUD	80	19	34522	STUD	80	19
34567	WASHER (BRACE SLOT)	114	4	34567	WASHER	126	28
34696	SCREW (#8-32 x .750)	28	3	34714	WASHER	6	28
34714	WASHER	8	35	34714	WASHER	94	23
34714	WASHER	120	27	34714	WASHER	120	31
34714	WASHER	122	28	34714	WASHER	122	32
34897	GASKET	90	10	34897	GASKET	94	10
34898	GASKET	40	6	34933	NUT (.437-20) Stainless Steel	126	6
35029	O-RING (78.97 X 3.53 MM)	124	4	35045	NUT (.250-28)	44	9
35045	NUT (.250-28)	44	28	35045	NUT (.250-28)	46	33
35045	NUT (.250-28)	52	5	35045	NUT (.250-28)	52	20
35045	NUT (.250-28)	52	26	35045	NUT (.250-28)	58	9
35045	NUT (.250-28)	58	30	35045	NUT (.250-28)	60	41
35048	LOCKWASHER (.375)	6	17	35048	LOCKWASHER (.375)	6	25
35048	LOCKWASHER (.375)	6	33	35048	LOCKWASHER (.375)	28	20
35048	LOCKWASHER (.375)	40	4	35048	LOCKWASHER (.375)	40	22
35048	LOCKWASHER (.375)	40	25	35048	LOCKWASHER (.375)	70	12
35048	LOCKWASHER (.375)	90	22	35048	LOCKWASHER (.375)	104	3
35048	LOCKWASHER (.375)	104	6	35048	LOCKWASHER (.375)	106	3
35048	LOCKWASHER (.375)	106	3	35048	LOCKWASHER (.375)	106	6

PARTS INDEX

Part No.	Description	Pg.	Ref.no	Part No.	Description	Pg.	Ref.no
35048	LOCKWASHER (.375)	108	7	35048	LOCKWASHER (.375)	120	26
35048	LOCKWASHER (.375)	120	30	35048	LOCKWASHER (.375)	120	33
35048	LOCKWASHER (.375)	122	27	35048	LOCKWASHER (.375)	122	31
35048	LOCKWASHER (.375)	122	34	35048	LOCKWASHER (.375)	124	3
35048	LOCKWASHER (.375)	128	14	35312	PIN Dowel (1/4 In. Diameter)	82	17
35312	PIN Dowel (1/4 In. Diameter)	84	17	35312	PIN Dowel (1/4 In. Diameter) (1/4 IN. DIA.)	86	2
35329	ARM KIT Rocker	80	15	35331	BALL Rocker Arm	80	16
35332	WASHER	90	20	35332	WASHER	94	20
35354	SCREEN ASSEMBLY	98	3	35365	SUPPORT	90	24
35365	SUPPORT	94	24	35366	SCREW	40	7
35366	SCREW	90	25	35366	SCREW	90	29
35366	SCREW	94	25	35366	SCREW	94	29
35366	SCREW	98	21	35373	MOUNTING PLATE	40	5
35377	ROD	40	8	35377	ROD	40	8
35385	SCREW (.312-18 x 1-3/4)	52	14	35386	SCREW (.312-18 x 1.00)	52	14
35462	WASHER (.2656 x .625 x .0625) Stainless Steel	100	10	35462	WASHER (.2656 x .625 x .0625) Stainless Steel	100	27
35462	WASHER (.2656 x .625 x .0625) Stainless Steel	102	9	35462	WASHER (.2656 x .625 x .0625) Stainless Steel	102	18
35465	PIN Dowel (.312)	82	7	35465	PIN Dowel (.312)	84	7
35765A1	SCREW AND LOCKWASHER (.312-18 x .625)	4	5	35786	SCREW (.375-24 x 1.00)	90	21
35786	SCREW (.375-24 x 1.00)	120	32	35786	SCREW (.375-24 x 1.00)	122	33
35814	NUT (.312-24) Stainless Steel	40	13	358701	SCREW (.375-16 x 2.00)	108	4
36183	RETAINER	98	5	36184	SHAFT	98	4
36305	ELBOW (90 Degrees)	66	5	36305	ELBOW (90 Degrees)	68	5
36382	FITTING (.250-18 x .62) Brass	66	3	36382	FITTING (.250-18 x .62) Brass	66	12
36382	FITTING (.250-18 x .62) Brass	68	3	37293	SENDER ASSEMBLY Oil Pressure (DUAL)	28	13
37293	SENDER ASSEMBLY Oil Pressure (DUAL)	32	6	37493	NUT (.375-24)	88	5
37500	NUT (3/8-16)	98	8	37612	SCREW (.375-16 x 1.250)	6	24
37612	SCREW (.375-16 x 1.250)	6	32	37612	SCREW (.375-16 x 1.250)	28	19
37612	SCREW (.375-16 x 1.250)	40	21	37612	SCREW (.375-16 x 1.250)	108	4
37612	SCREW (.375-16 x 1.250)	124	2	37612	SCREW (.375-16 x 1.250)	128	13
37619T	V BELT	112	13	37619T	V BELT (52 IN.)	114	9
37892	SCREW (.190-32 x 1.00)	58	33	38525	STUD (1-1/2 IN.)	44	25
38525	STUD	58	28	39107	LOCKWASHER (.312-24)	78	17
39107	LOCKWASHER (.312-24)	90	14	39107	LOCKWASHER (.312-24)	120	NS
39107	LOCKWASHER (.312-24)	120	22	39107	LOCKWASHER (.312-24)	122	22
39107	LOCKWASHER (.312-24)	122	23	39131	LOCKWASHER (.437)	90	19
39131	LOCKWASHER (.437)	94	19	39670A28	SWITCH ASSEMBLY	100	18
40001188	SCREW (M10 x 20)	112	7	40001188	SCREW (M10 x 20)	114	7
40001192	SCREW (M10 x 25)	112	6	400211	NUT (M5) Stainless Steel	4	8
400211	NUT (M5) Stainless Steel	4	8	400248	LOCKWASHER (M10)	112	8
400248	LOCKWASHER (M10)	114	8	41063A1	BRACKET ASSEMBLY	124	17
41170T	BRACKET	28	18	41329A3	BRACKET	44	22
41408	SCREW (#10-32 x 1.50)	36	25	41408	SCREW (#10-32 x 1.50)	70	29
41408	SCREW (#10-32 x 1.50)	74	24	41408	SCREW (#10-32 x 1.50)	78	22
41471	LOCKWASHER (.375)	110	9	41471	LOCKWASHER (.375)	110	12
41575A1	HARNESS ASSEMBLY	126	39	41610	GASKET	52	21
41811	GASKET	66	10	41811	GASKET (CLOSED COOLING)	68	10
41812	GASKET	70	8	41813	GASKET	66	9
41813	GASKET (STANDARD COOLING)	68	9	41877	STUD (M10)	112	2
41877	STUD (M10)	114	1A	42077	SEAL	116	6
42304A2	SUPPORT ASSEMBLY	126	7	42307	WASHER (SPHERICAL)	126	37
42554	NIPPLE	28	17	42600A3	CONTROLLER ASSEMBLY	132	10
42755	SPROCKET	84	14	42768	NUT	24	1
42768	NUT	26	1	42769	LOCKWASHER	24	2
42769	LOCKWASHER	26	2	42770	PULLEY	24	3
42770	PULLEY	26	3	42771	FAN	24	4
42772	SPACER	24	5	42773	THRU BOLT	24	7
42773	THRU BOLT	26	21	42774	BRACKET	24	6
42775	ROTOR (INCLUDES BEARINGS)	24	8	42776	STATOR	24	9
42777	BRACKET	24	10	42778	HEAT SINK	24	11
42779	HEAT SINK	24	12	42780	CONDENSER ASSEMBLY	24	13

PARTS INDEX

Part No.	Description	Pg.	Ref.no	Part No.	Description	Pg.	Ref.no
42781	BEARING KIT	24	16	42782	HARDWARE KIT (EXTERNAL)	24	15
42783	HARDWARE KIT (INTERNAL)	24	14	42784	HOLDER KIT (INCLUDES SPRINGS & BRUSHES)	24	17
42785	REGULATOR KIT	24	18	43276	ELBOW (90 Degree)	40	16
43749	SCREW (.375-16 x 5.750)	66	14	43749	SCREW (.375-16 x 5.750)	66	14
44266T1	PIPE Exhaust	110	7	44348T	TUBE Exhaust	110	1
44354A10	ELBOW ASSEMBLY Exhaust	66	11	44354A3	ELBOW ASSEMBLY Exhaust	66	11
44354A9	ELBOW ASSEMBLY Exhaust	66	11	44364A1	BRACKET ASSEMBLY (FRONT)	104	1
44387	SCREW (.376-16 x 6.750)	66	14	44390T	ELBOW	124	13
44393A2	BRACKET ASSEMBLY	118	2	44574	CAP	132	13
45076	NUT (#10-32) Brass	130	3	45076	NUT (#10-32) Brass	130	6
45084	FITTING Straight	66	5	45084	FITTING Straight	66	13
45084	FITTING Straight	68	5	45218	SCREW (#10-32 x .380)	30	29
45353	SPACER	112	12	45599	SPRING	100	4
45812	NUT (#10-32) Stainless Steel	58	37	45862	SCREW (#10-32 x .875)	30	28
45862	SCREW (#10-32 x .875)	32	12	45915	TERMINAL BLOCK	30	39
45915	TERMINAL BLOCK	124	20	46335	NUT (.375-24)	120	34
46335	NUT (.375-24)	122	35	46438	NUT (#10-32)	30	31
46438	NUT (#10-32)	30	42	46438	NUT (#10-32)	124	19
46438	NUT (#10-32)	132	9	46438	NUT (#10-32)	132	16
46857	STUD (5/16 x 1-7/8) (1-7/8 IN.)	44	21	46932	ELBOW	28	16
47277	SCREW (.312-24 x .750)	90	13	47277	SCREW (.312-24 x .750)	94	13
47277	SCREW (.312-24 x .750)	120	21	47277	SCREW (.312-24 x .750)	122	21
47441A1	COVER	70	10	47508	SLEEVE	70	7
47510	GASKET	70	6	47511	SLEEVE	70	2
47512	LIFTING EYE	90	4	47512	LIFTING EYE	94	4
47530	HUB	120	19	47530	HUB	122	19
47617	PIN	36	9	47651	SCREW (.437-14 x 1.50)	128	3
47651	SCREW (.437-14 x 1.50)	128	6	47688	SCREW (.375-16 x 2.750)	90	11
47688	SCREW (.375-16 x 2.750)	94	11	47688	SCREW (.375-16 x 2.750)	128	13
47715	CLIP	70	18	47715	CLIP	74	20
47715	CLIP	78	16	47910	SCREW (1/4-28 x 5/8) (5/8 IN.)	30	34
47957	CONNECTOR	44	12	47957	CONNECTOR	58	12
48120A1	V BELT (46 Inch)	94	17	48130	SCREW (.375-16 x 4.500)	70	11
48308	SCREW (.375-24 x 3.750)	6	26	48340	PLUG (.250-18 x .41)	82	2
48340	PLUG (.250-18 x .41)	84	2	48347	SPRING (INTAKE AND EXHAUST)	80	10
48348	CAP	80	12	48358	PLUG (.375)	44	29
48358	PLUG (.375)	52	22	48358	PLUG (.375)	58	32
48424	SCREW (.375-16 x 1.620)	6	32	48556	BUSHING Reducer (.250 To .125)	82	4
48556	BUSHING Reducer (.250 To .125)	84	4	486594	HOSE	124	10
48952	SWITCH ASSEMBLY	130	1	49011	SET SCREW (.312-18 x .312)	92	42
49011	SET SCREW (.312-18 x .312)	96	42	49099	FITTING	86	10
49126	BUSHING	126	34	49213A1	BELT (44 Inch) (44 IN.)	90	23
49213A1	BELT (44 Inch)	94	17	49252	NUT	104	12
49252	NUT	106	11	49734A1	SENDER ASSEMBLY Water Temperature (DUAL)	28	12
49734A1	SENDER ASSEMBLY Water Temperature (DUAL)	32	7	49736A3	COUPLING ASSEMBLY	126	25
49845	SCREW (.437-20 x 1.00)	86	13	49955	GASKET Drain	98	11
49956	SCREW Drain	98	12	52095	SPACER	6	21
52185	CLAMP	36	13	52188	GROMMET	44	14
52188	GROMMET	52	9	52188	GROMMET	58	14
52200	SCREW (1.625 In.) (1-1/2 IN.)	90	11	52200	SCREW (1.625 In.) (1-1/2 IN.)	94	11
52382	BUSHING	134	5	524572	GASKET	46	40
524572	GASKET	54	32	52504T	FLANGE Yoke	126	2
5251914	HOSE (53.00 Inches Bulk) Pump to Oil Cooler	112	19	5251914	HOSE (53.00 Inches Bulk) Pump to Oil Cooler	114	14
52743	SCREW (.312-18 x 3.750)	122	4	52822T	PULLEY	120	20
530451	GASKET	70	4	530451	GASKET	74	8
530451	GASKET	78	4	53101	CLAMP	44	11
53101	CLAMP	52	7	53101	CLAMP	58	11
53167	SCREW (.312-18 x .880)	102	5	53336	STRAINER	62	4
53338	VALVE ASSEMBLY Filter	90	31	53338	VALVE ASSEMBLY Filter	94	31
53338	VALVE ASSEMBLY Filter	116	9	53728	SCREW (.375-16 x 4.75)	66	7

PARTS INDEX

Part No.	Description	Pg.	Ref.no	Part No.	Description	Pg.	Ref.no
53728	SCREW (.375-16 x 4.75)	68	7	53833	BOLT (.375-24 x 2.00)	94	21
54090	ELBOW (90 DEGREES)	58	21	54523	SCREW (.312-18 x 1.00)	52	21B
54523	SCREW (.312-18 x 1.00)	54	35	54676	RETAINER Two Wire	36	20
54786	SCREW (.312-18 x 1.250)	90	32	54786	SCREW (.312-18 x 1.250)	94	32
54786	SCREW (.312-18 x 1.250)	116	10	54790	STUD	98	7
54797	KEY	80	14	56328A1	BRACKET (SHORT)	70	24
56662	KEY (USE WHERE APPLICABLE)	120	NS	56662	KEY	122	NS
56681	WASHER (.203 x .500 x .032)	30	30	56720	WASHER (.330 x .750 x .060) Stainless Steel	100	8
56720	WASHER (.330 x .750 x .060) Stainless Steel	102	8	56743	SCREW (.375-24 x 3.125)	6	34
57053	SCREW (.500-20 x 4.500)	126	36	57369	SPACER	104	8
57583	SCREW (#8-32 x .375)	32	12	578351	STUD (4-3/4 IN.)	44	17
5790811	SLEEVE (10.00 Inches Bulk)	6	22	57938	BUSHING	58	36
58640	SCREW (.375-16 x 1.25)	110	8	58640	SCREW (.375-16 x 1.25)	124	8
58643	LOCKWASHER (.375)	124	9	593621	IMPELLER	120	10
593621	IMPELLER	122	10	5943	CAMSHAFT	82	11
59501A1	SHAFT	120	16	59501A1	SHAFT	122	16
59504	PLUG	120	9	59504	PLUG	122	9
59571	SPARK PLUG	36	19	60300	SCREW (.250-28 x .750)	70	26
60410	SCREW (.375-16 x 4.250)	74	13	60930	SHUTTER Water	124	6
60931	RETAINER	124	5	61221	CROSS AND BEARING With Clips	126	3
61356	NUT (#10-32) Reduced Hex	32	13	62568	SCREW (#10-16 x .375)	30	40
62568	SCREW (#10-16 x .375)	132	14	62780A1	BEARING Ball	126	24
62826A6	CABLE ASSEMBLY Ground (13.00 Inches) Black	108	12	63341	TEE NUT	100	13
63341	TEE NUT	102	12	63709A1	BOOT/TERMINAL KIT	36	18
638203	BRACKET (LONG)	70	25	63825	ELBOW (90 DEGREES)	118	8
63922	COVER	46	35	63922	COVER	54	28
64015	NUT (.250-20)	4	14	64015	NUT (.250-20)	28	10A
64015	NUT (.250-20)	100	28	64015	NUT (.250-20)	102	19
64066	STUD (.375-16 x 2.750) Special	104	4	64066	STUD (.375-16 x 2.750) Special	106	4
64066	STUD (.375-16 x 2.750) Special	108	5	64066	STUD (.375-16 x 2.750) Special	128	17
64489	CLAMP	74	28	65746	SCREW (.250-20 x .750)	28	5
657461	SCREW AND LOCKWASHER (.250-20 x .625)	100	25	65970T1	BRACKET	36	24
65970T1	BRACKET	70	28	65970T1	BRACKET	74	23
65970T1	BRACKET	78	21	66205	CHOKE	52	27
66284A2	BASE ASSEMBLY	106	8	66686	SCREW (#10-32 x 1.00)	36	7
66863	SCREW (3/8-16 x 2.50) (2-1/2 IN.)	68	13	66986	TERMINAL BLOCK	100	20
68101	SCREW (.375-16 x 1.375)	106	2	68101	SCREW (.375-16 x 1.375)	106	2
68102	LOCKWASHER (.750)	104	13	68102	LOCKWASHER (.750)	106	12
68102	LOCKWASHER (.750)	106	12	68219	NUT (#10-32) Stainless Steel	28	15
68219	NUT (#10-32) Stainless Steel	30	27	68219	NUT (#10-32) Stainless Steel	32	9
68219	NUT (#10-32) Stainless Steel	32	15	68219	NUT (#10-32) Stainless Steel	32	21
68219	NUT (#10-32) Stainless Steel	36	16	68219	NUT (#10-32) Stainless Steel	36	NS
68219	NUT (#10-32) Stainless Steel	132	11	68402	PIN (.250 x 1.13)	102	15
68411	NUT (.375-16)	126	20	68614	WASHER	10	9
68878A6	HORN ASSEMBLY Buzzer Alarm	130	9	69013	SCREW (#10-16 x .880)	130	10
69067	SCREW (.250-20 x 1.375)	132	2	69235	SCREW (.190-24 x .500)	46	36
69235	SCREW (.190-24 x .500)	54	29	7000	COVER ASSEMBLY	18	7
7003	HOUSING	18	22	7004	FAN	18	4
7004	FAN	22	4	7005	BEARING Ball	18	8
7005	BEARING Ball	22	7	7006	RING	18	9
7007	RETAINER	18	21	7007	RETAINER	22	13
7008	DIODE TRIO	18	35	7009	DIODE	18	11
7010	HEAT SINK	18	12	7011	HOLDER ASSEMBLY Brush	18	33
70125A1	COVER Choke	58	16	7013	GASKET	18	37
7014	SLIP RING	18	17	7014	SLIP RING	22	11
701431	GASKET	58	31	7015	SCREW	18	39
7018	SLEEVE	18	14	7019	SPACER	18	36
7020	SLEEVE	18	13	7021	NUT	18	32
7021	NUT	22	21	7022	WASHER	18	30
7022	WASHER	22	24	7023	INSULATOR	18	24
70236	STUD (.312 x 1.500)	44	21	70236	STUD (.312 x 1.500)	52	15

PARTS INDEX

Part No.	Description	Pg.	Ref.no	Part No.	Description	Pg.	Ref.no
70236	STUD (.312 x 1.500)	58	24	70237	STUD (.312-18/.312-24 x 2.620)	52	15
70237	STUD (.312-18/.312-24 x 2.620)	58	24	7024	WASHER	18	25
7025	NUT	18	26	7026	NUT	18	29
7027	NUT	18	1	7027	NUT	22	1
7028	NUT	18	6	7029	SCREW (5/8 In.)	18	20
7030	SCREW (1/2 In.) (1/2 IN.)	18	34	7032	LOCKWASHER	18	28
7033	LOCKWASHER	18	2	7033	LOCKWASHER	22	2
7034	KEY	18	15	7034	KEY	22	9
70981A3	BELLOWS ASSEMBLY	124	14	71464	CHOKE	46	34
71693	ARMATURE	10	11	71694	BUSHING	10	8
71698	LEVER	10	26	72008	NUT (.250-20)	4	6
72057	SPACER (1.00 Outside Diameter x .125 x Thick)	112	9	7206	WASHER	18	18
7207	LOCKWASHER	18	19	7208	WASHER	18	27
72202	SCREW (#10-32 x 1.25)	36	7	72202	SCREW (#10-32 x 1.25)	132	6
72468	CHOKE ROD	46	37	72626	BOLT (2 In.)	90	18
72638	LIFTER	82	10	72640	PLUG Expansion	82	8
72640	PLUG Expansion	84	8	72647	GUARD	90	7
72647	GUARD	94	7	72774A32	PUMP ASSEMBLY Sea Water - Complete	122	1
72774A50	PUMP ASSEMBLY Sea Water - Complete	120	1	72785	SEAL	120	18
72785	SEAL	122	18	72821	RETAINER	36	30
72961	BEARING Ball	120	15	72961	BEARING Ball	122	15
73275	SCREW (.312-18 x 2.88)	120	4	73275	SCREW (.312-18 x 2.88)	122	4
73287	SCREW (#10-32 x .380)	100	22	73668	J-CLIP (PORT)	68	14
73798A1	PULLEY	122	20	7381567	TUBING (42.00 Inches Bulk)	40	19
73873A1	PULLEY	112	4	73873A1	PULLEY	114	3
74036	FITTING Grease	86	5	74036	FITTING Grease	126	4
74036	FITTING Grease	126	11	74036	FITTING Grease	126	15
74036	FITTING Grease	128	2	74271T	V BELT (35.125 In) (35 IN.)	122	37
74822	SCREW (.312-18 x 3.500)	44	20	75420	BALANCER	90	15
75420	BALANCER	94	15	75435A1	POINTER	90	3
75435A1	POINTER	94	3	75533	SPRING	74	4
75609	RING	88	2	75611	GASKET	80	20
75611A88	GASKET SET Engine	82	-	75611A88	GASKET SET Engine	84	-
75664	COIL ASSEMBLY	10	15	75665	ARMATURE	10	11
75666	HOUSING	10	1	75981	RING	88	2
76630	SCREW (.250-20 x 1.00)	28	9	76926	SCREW (.375-16 x .875)	126	17
77294T	BRACKET	36	24	77931	CHOKE ROD	46	37
78458A1	TUBE	124	14	78945	J CLAMP Harness Support	28	21
78945	J CLAMP Harness Support	106	5	78945	J CLAMP Harness Support	108	9
79091	FUSE 20 Ampere	30	44	79091	FUSE 20 Ampere	34	27
79205	DRIVE ASSEMBLY	10	6	79208	GROMMET	10	14
79211	FRAME	10	17	79212	COIL ASSEMBLY	10	15
79396	PLATE	10	7	79550A1	BRACKET (FRONT)	106	1
79695	BOOT Insulator - Black	6	18	79989	NUT (#10-24) Stainless Steel	4	12
79989	NUT (#10-24) Stainless Steel	6	12	805016A1	FLAME ARRESTOR	58	7
805059	FITTING	130	4	805159	SCREW (.437-20 x 1.500)	126	5
805161	STUD (4.75 In) (4-3/4 IN.)	52	11	805185A26	DISTRIBUTOR ASSEMBLY	36	1
8052151	GASKET	120	6	8052151	GASKET	122	6
805295	STUD (.250-20/.250-28 x Special) (3 IN.)	58	22	805296	STUD (4.50 Inch)	52	11
805298A1	FLAME ARRESTOR	44	7	805298A1	FLAME ARRESTOR	52	3
805313	RETAINER	58	7A	805314	RETAINER Breather Hose	46	39
805314	RETAINER Breather Hose	52	3A	8053281	FITTING Elbow (90 Degree - .125)	32	5
8053432	SCREW (.375-16 x 4.33)	4	2	8053432	SCREW (.375-16 x 4.33)	4	2
805359T	BRACKET	44	27	805359T	BRACKET	52	16
805360T	LINE Fuel	40	18	805361T3	MODULE Ignition	32	23
805361T4	MODULE Ignition	32	23	805361T4	MODULE Ignition	32	23
805361T4	MODULE Ignition	32	23	805361T6	IGNITION MODULE	32	23
805361T6	IGNITION MODULE	32	23	805361T6	IGNITION MODULE	34	23
805363A1	HARNESS ASSEMBLY	34	24	805363A2	HARNESS ASSEMBLY	34	24
805364A1	DECAL SET Color Coding (COLOR CODE)	2	-	805367T	BRACKET	40	20
805368T	BRACKET Electrical	32	10	805369A6	HARNESS ASSEMBLY	32	1

PARTS INDEX

Part No.	Description	Pg.	Ref.no	Part No.	Description	Pg.	Ref.no
805369A7	HARNESSE ASSEMBLY	32	1	805383T	BRACKET Harness Mounting	32	4
805459	STUD Mercathode Mounting	132	15	805489T	BRACKET	58	25
805563	CONNECTOR (.500 Inch NPTF To .500 Inch Inverted Flare)	116	12	805564	SCREW (.250-20 x .750)	32	17
805565	SCREW (#10-32 x .750)	132	7	805570A2	COIL KIT	36	23
805605A1	SWITCH ASSEMBLY	130	5	805625	CLIP Dipstick Tube	98	20
805632	CONNECTOR	118	3	805632	CONNECTOR	118	7
805636R2	LONG BLOCK ASSEMBLY	82	-	805759A2	CAP ASSEMBLY	36	2
805760	GASKET	36	3	806019	STUD (4 IN.) Step Stud	44	17
806082A2	CARBURETOR ASSEMBLY (MERCARB)	58	15	806082A2	CARBURETOR ASSEMBLY	62	-
806119	PVS EMISSIONS	134	2	806121	FITTING	116	7
8061265	HOSE Oil	116	11	806141A1	PROBE ASSEMBLY	134	1
806175A1	T-FITTING ASSEMBLY (WITH HOSES)	134	4	806177A3	SPACER	54	33
8061785	HOSE	116	4	806186	FITTING	116	13
806217A9	HARNESSE ASSEMBLY	32	1	80622142	HOSE ASSEMBLY (84.00 Inches Bulk) Return	112	17
80622145	HOSE	112	17	80622216	HOSE	112	14
80622236	PRESSURE HOSE	112	14	806232	O-RING (.239 x .064)	112	16
806237	QUAD RING	54	34	806250	STUD	94	5A
806545A1	CARBURETOR	52	10	806603	VALVE PVC	134	3
806608A1	PLUG KIT (.500-13) Royal Blue	66	16	806608A1	PLUG KIT (.500-13) Royal Blue	68	16
806609	QUAD RING	66	17	806609	QUAD RING	68	17
806611T	MODULE Knock Control	34	34	806612T	SENSOR Knock	34	36
8066351	HOSE (PORT)	78	14	8066361	HOSE (STARBOARD)	78	15
806681	SCREW (.375-16 x .875)	36	14	806681	SCREW (.375-16 x .875)	90	2
806681	SCREW (.375-16 x .875)	94	2	806705	Y-FITTING	34	37
806735T	BRACKET	34	29	806758A1	SPACER	52	21A
806761A1	CARBURETOR	52	10	806761A3	CARBURETOR	52	10
806825	HOSE	70	30	806825	HOSE	74	25
806825	HOSE	78	12	806826	SCREW (#8-32 x .250)	34	33
806827	SCREW (#8-32 x .380)	34	35	806834	SCREW (FLATHEAD)	34	30
806835	SCREW (10-32 x .50)	34	31	806856	HOSE	78	11
806871	GASKET	78	3	806922	SLEEVE	74	10
806922	SLEEVE	78	6	806926A1	ELBOW KIT Drain	66	15
806926A1	ELBOW KIT Drain	68	15	806941	ROD Choke	54	30
806949	NUT (M8-1.5)	4	6	806950	BREAKER Circuit - 50 Ampere	32	11
806951	SWITCH Water Temperature	130	1	806956T2	MODULE Ignition	34	32
806957T2	MODULE Ignition	34	32	806964A3	STARTER MOTOR ASSEMBLY	4	1
806964A3	STARTER MOTOR ASSEMBLY	16	1	806966A2	HARNESSE ASSEMBLY	32	1
806970A1	CARBURETOR	52	10	806981	SPACER	100	26
806981	SPACER	102	17	807151A14	BODY/IMPELLER KIT	120	2
807151A14	BODY/IMPELLER KIT	122	2	807172	FILTER Fuel/Water Separator	40	14
8072521	THERMOSTAT (140 DEGREES)	70	5	8072521	THERMOSTAT	74	9
8072522	THERMOSTAT 71°C (160°F)	74	9	8072522	THERMOSTAT 71°C (160°F)	78	5
807447R2	LONGBLOCK ASSEMBLY (350 C.I.D.)	84	-	808534	REGULATOR Voltage	18	38
808565	RING Piston	88	2	808570	RING SET	88	2
808674	PISTON ASSEMBLY	88	1	808675	CLIP Spring	62	31
808701	PLUNGER KIT Accelerator Pump	56	7	808706	VENTURI (463)	62	20
809064	OVERHAUL KIT	56	1	809065	OVERHAUL KIT	56	1
809066	REPAIR KIT Electric Choke	56	14	809067	METERING ROD KIT	56	5
809071	OVERHAUL KIT	56	1	809072	SCREW KIT Idle Mixture	56	10
809074	METERING ROD KIT	56	5	809076	PRIMARY METERING JET	56	11
809077	GASKET (ALL)	56	2	809095	RETAINER KIT Electric Choke	56	15
809459	HOUSING	16	14	8094631	SOLENOID	16	17
809471A1	WIRE KIT (ELECTRIC CHOKE)	56	16	809479	ROD Accelerator Pump	62	8
809481	POWER JET (1.00MM)	62	19	809520	CHECK BALL KIT	62	32
810916	ARM	62	13	810919	WASHER	62	11
810920	ROD Accelerator Pump	62	8	810930	SCREW KIT	62	29
811533	FITTING KIT Inlet (ALL)	56	3	811534	NEEDLE/SEAT KIT Inlet (ALL)	56	4
811536	FLOAT KIT (ALL)	56	6	811537	PLUNGER KIT Pump	56	7
811538	CHOKE KIT (AUTO CHOKE)	56	8	811539	SCREW KIT Idle Mixture	56	9
811540	JET Metering - Left Primary	56	11	811650	JET Metering - Secondary	56	11

PARTS INDEX

Part No.	Description	Pg.	Ref.no	Part No.	Description	Pg.	Ref.no
811650	JET Metering - Secondary	56	12	811656	METERING ROD KIT	56	5
811657	JET Metering - Secondary	56	12	811658	CAMSHAFT	84	11
811659	SPROCKET	84	13	811662	RETAINER Lifter Guide	84	19
811663	RETAINER	84	22	811664	WASHER (.3125 Inch)	84	21
811832	JET Secondary Metering	56	12	811856	MAIN JET (1.85MM)	62	18
811865	SPACER	26	4	811866	FAN	26	5
811867	SPACER	26	6	811868	BRACKET ASSEMBLY Front	26	7
811869	SCREW	26	8	811870	BEARING Ball	26	9
811871	RETAINER	26	10	811872	ROTOR ASSEMBLY	26	11
811873	STATOR ASSEMBLY	26	12	811874	BRACKET ASSEMBLY Rear	26	13
811875	RECTIFIER ASSEMBLY	26	14	811876	SCREW	26	15
811877	HOLD	26	16	811878	NUT	26	17
811878	NUT	26	31	811879	CONDENSER ASSEMBLY	26	18
811880	HOLD	26	19	811881	NUT	26	20
811883	REGULATOR ASSEMBLY	26	22	811884	BRUSH	26	23
811885	SPRING	26	24	811886	SET SCREW	26	25
811887	TERMINAL	26	26	811888	COVER	26	27
811889	SET SCREW	26	28	811890	WIRE Red	26	29
811891	WIRE Purple	26	30	811896	DRIVE	14	11
812604A2	STARTER MOTOR ASSEMBLY 3-1/4 Diameter End Cap	4	1	812604A2	STARTER MOTOR ASSEMBLY 3-1/4 Diameter End Cap	14	1
812776A19	DECAL SET	58	6	812776A25	DECAL SET	44	6
812776A25	DECAL SET	52	2	812776A26	DECAL SET	44	6
812776A26	DECAL SET	52	2	812776A3	DECAL SET	58	6
812776A4	DECAL SET	44	6	812776A4	DECAL SET	52	2
812776A5	DECAL SET	44	6	812776A5	DECAL SET	52	2
813961	HOUSING Front	22	6	813962	ROTOR	22	10
813963	STATOR	22	12	813964	HOUSING Rear	22	14
813965	DIODE FIELD	22	17	813966	DIODE BRIDGE	22	16
813967	STRAP (D+)	22	34	813968	BRUSH ASSEMBLY	22	33
813969	SPACER	18	5	813969	SPACER	22	5
813970	GASKET	22	35	813971	COVER	22	22
813972	CAPACITOR	18	23	813972	CAPACITOR	22	25
813973	STRAP	22	20	813974	REGULATOR Voltage	22	29
813975	THRU BOLT	22	15	813976	NUT	22	19
813977	NUT	22	31	813978A1	SCREW	22	8
813979	SCREW	22	27	813980	SCREW	22	32
813981	SCREW	22	18	813982	SCREW	22	26
813983	SCREW	22	28	813984	WASHER	22	23
813985	WASHER	22	30	813995A1	GUIDE ASSEMBLY Spring	100	24
814001	PIN Clevis	100	16	8140021	STUD (.250 x 2.870)	100	2
814003	SPACER (USE WHERE APPLICABLE)	100	9	814263A1	BASE ASSEMBLY	104	9
814263A1	BASE ASSEMBLY	106	8	814295A1	IGNITION MODULE ASSEMBLY	28	7
814295A1	IGNITION MODULE ASSEMBLY	28	7	814295A1	IGNITION MODULE ASSEMBLY	28	7
814309A1	HOUSING ASSEMBLY	128	8	814420A5	BRACKET	116	2
814420A5	BRACKET	118	2	814464	FRAME	14	2
814465	BEARING Ball	14	3	814466	HOLDER Brush	14	4
814467	SPRING	14	5	814468	SCREW	14	18
814469	ARMATURE	14	6	814470	SHIELD	14	7
814471	GEAR AND BEARING	14	8	814472	SHAFT/GEAR ASSEMBLY	14	10
814474	COLLAR	10	3	814474	COLLAR	14	14
814475	HOUSING Drive	14	15	814476	BUSHING	14	16
814476	BUSHING	16	15	814477	THRU BOLT	14	19
814479	BEARING Roller	14	9	814505A1	ROCKER COVER	80	1
814822	FITTING	116	3	814822	FITTING	118	3
814822	FITTING	118	3	815425	SENDER ASSEMBLY Oil Pressure	28	13
815425	SENDER ASSEMBLY Oil Pressure	32	6	815504206	CLAMP Worm Gear	112	20
815504206	CLAMP Worm Gear	114	15	815504220	CLAMP Worm Gear	70	15
815504220	CLAMP Worm Gear	70	21	815504220	CLAMP Worm Gear	74	17
815504220	CLAMP Worm Gear	78	8	815504220	CLAMP Worm Gear	122	39
815504222	CLAMP Worm Gear (1.98 Diameter)	74	32	815504232	CLAMP Worm Gear (2.50 Diameter)	70	31

PARTS INDEX

Part No.	Description	Pg.	Ref.no	Part No.	Description	Pg.	Ref.no
815504232	CLAMP Worm Gear (2.50 Diameter)	74	26	815504232	CLAMP Worm Gear (2.50 Diameter)	78	13
815504256	CLAMP Worm Gear	124	11	815504372	CLAMP Worm Gear	110	2
815504372	CLAMP Worm Gear	110	4	815504372	CLAMP Worm Gear	124	16
8161331	FITTING	40	10	816295T	V BELT	112	13
816331	NUT (.750-16)	104	10	816331	NUT (.750-16)	106	9
8164	CONNECTING ROD	88	3	816463	SERVICE MANUAL	2	-
816492A6	ALARM KIT	130	12	816565	PLUG Cup (.468)	82	3
816565	PLUG Cup (.468)	84	3	816596	PARTS MANUAL 200/5.0L/LX 260/5.7L 350 Mag Alpha/Bravo	2	-
816761A17	SPARK PLUG WIRE KIT	36	17	816761A4	SPARK PLUG WIRE KIT	36	17
816900A5	ELBOW ASSEMBLY Exhaust	68	11	816900A9	ELBOW ASSEMBLY	68	11
817119A4	ALTERNATOR	4	9	817119A4	ALTERNATOR	26	-
817403A4	BRACKET ASSEMBLY	116	2	817403A4	BRACKET ASSEMBLY	118	2
817435	HOSE	74	16	817685T	BRACKET	52	16
818192	STUD (1.69)	44	25	818192	STUD	52	18
818299	E RING	46	38	818299	E RING	54	31
818400A1	ADAPTER	116	5	818465	BEARING SET 5 Pair	86	1
818466	BEARING SET 5 Pair	86	1	818467	BEARING SET 5 Pair	86	1
818468	BEARING SET 5 Pair	86	1	818718A3	COVER KIT	128	9
818719A1	COVER	108	10	818807	GEAR	36	8
818832	GASKET	66	8	818832	GASKET (USE WITH RISER KITS)	68	8
821125A1	IGNITION MODULE	28	7	821125A1	IGNITION MODULE	28	7
821125A1	IGNITION MODULE	28	7	821150	PUSH ROD	40	8
821761T	LINE Fuel	40	18	8232251	SERVICE MANUAL	2	-
823426A1	CARBURETOR KIT	48	12	823426A1	CARBURETOR KIT	48	12
823426A1	CARBURETOR KIT	50	12	823725	LEVER	62	9
823726	METERING ROD KIT	56	5	8289A1	CARBURETOR ASSEMBLY	44	15
8289A1	CARBURETOR ASSEMBLY	48	-	8327	GASKET	48	14
8327	GASKET	48	14	8327	GASKET	50	14
847883	WASHER (.192 x .375 x .033)	58	35	848136	WASHER (.328 x .680 x .190)	82	16
848136	WASHER (.328 x .680 x .190)	84	16	85013T	BRACE	6	15
852936	SEAL	80	9	8538	PIN Spring	48	1
8539	FLOAT BOWL KIT	48	2	8540	THROTTLE BODY KIT	48	3
8540	THROTTLE BODY KIT	48	3	8540	THROTTLE BODY KIT	48	3
8541	LINK/LEVER KIT Choke	48	4	8541	LINK/LEVER KIT Choke	48	4
8541	LINK/LEVER KIT Choke	48	4	8542	PIN Spring	50	5
8543	PISTON KIT	48	6	8543	PISTON KIT	48	6
8543	PISTON KIT	50	6	8544	METERING JET AND ROD KIT	50	7
8546	FLOAT KIT	48	9	8546	FLOAT KIT	48	9
8546	FLOAT KIT	50	9	8548	NEEDLE/SEAT KIT	48	11
8548	NEEDLE/SEAT KIT	48	11	8548	NEEDLE/SEAT KIT	50	11
8557	SCREW KIT	48	15	8557	SCREW KIT	48	15
8557	SCREW KIT	50	15	85674	BEARING SET (SET)	82	9
85674	BEARING SET (SET)	84	9	85701	BEARING	88	6
85702	BEARING	88	6	85703	BEARING	88	6
85704	BEARING	88	6	85705	BEARING	88	6
8574	AIR HORN KIT	48	1	85802	SCREW (.375-24 x Special)	88	4
8582	PRIMARY VACUUM KIT	48	5	8582	PRIMARY VACUUM KIT	48	5
8583	METERING JET AND ROD KIT	48	7	8583	METERING JET AND ROD KIT	48	7
86015	GASKET	128	10	860256A1	HOUSING ASSEMBLY Thermostat	78	1
86045	TIMER	130	8	86047A11	HOUSING KIT	130	7
86047A16	HOUSING KIT	130	7	86271A1	FLAME ARRESTOR	58	3
8635	ROTOR ASSEMBLY	18	16	8636	STATOR ASSEMBLY	18	10
8637	PULLEY	18	3	8637	PULLEY	22	3
8638	THRU BOLT	18	31	86400	WASHER	44	8
86400	WASHER	52	4	86400	WASHER	58	8
87114A19	MANIFOLD ASSEMBLY Exhaust	66	1	87114A19	MANIFOLD ASSEMBLY Exhaust	68	1
87115A1	BRACKET	6	23	871171	HOSE (STARBOARD)	70	17
871171	HOSE (STARBOARD)	74	19	87284	VALVE	80	6
87290A4	HOUSING ASSEMBLY Thermostat	70	1	87301	VALVE	80	6
8750	FLOAT BOWL KIT	48	2	8752	AIR HORN KIT	48	1

PARTS INDEX

Part No.	Description	Pg.	Ref.no	Part No.	Description	Pg.	Ref.no
8753	FLOAT BOWL KIT	48	2	87631A4	COVER KIT	120	3
87631A4	COVER KIT	122	3	8767	FILTER KIT Fuel	48	8
8767	FILTER KIT Fuel	48	8	8767	FILTER KIT Fuel	50	8
88388	O-RING	132	5	88543A3	CABLE ASSEMBLY	132	12
88641	INSULATOR	40	12	88794	HOSE	70	19
88795	HOSE	122	38	887952	HOSE	74	29
89535T	BRACKET	122	25	89535T1	BRACKET	120	24
89609	BRACE	122	29	896091	BRACE	120	28
89668	CLIP	46	38	89876A3	BASE ASSEMBLY Fuel Filter/Water Separator	40	9
89879	O-RING (.301 x .064)	112	15	89879	O-RING (.301 x .064)	112	15
89879	O-RING (.301 x .064)	112	18	89879	O-RING (.301 x .064)	114	11
90081A1	PULLEY	94	16	90096A1	STUD ASSEMBLY (#10-32 x Special)	36	29
9029	SEAT KIT Inlet	62	14	9030	PIN Float	62	17
9031	FLOAT	62	16	9032	SPRING	62	5
9034	CONNECTOR	62	6	9037	ARM Choke	62	3
9038	PLATE Baffle	62	15	9039	WASHER	62	10
9042	ROD Choke	62	7	9044	PACKING SET	62	30
9048	CAM	62	22	9049	SHAFT	62	23
90494	HOSE	112	14	90494	HOSE	114	10
90517	NUT (M10)	112	11	90517	NUT (M10)	114	5
9052	SCREW	62	24	9053	SPRING	62	25
9054	SPRING	62	27	90562	SEAL (1.254 x .312)	120	14
90562	SEAL (1.254 x .312)	122	14	9060	SCREW	62	26
9061	GASKET SET	62	28	90747A27	DISTRIBUTOR ASSEMBLY	36	1
90783A22	ADAPTER ASSEMBLY	118	5	90915	BUSHING	36	10
90926	SCREW (#10-32 x .810)	36	4	90931	THRUST WASHER	36	11
91019A3	SENSOR ASSEMBLY	36	6	91019A6	SENSOR ASSEMBLY	36	6
91034	SPACER (.380 x 1.00 x .530)	30	24	91034	SPACER (.380 x 1.00 x .530)	40	23
916011	SEALER Red RTV (WHERE APPLICABLE)	82	-	916011	SEALER Red RTV (WHERE APPLICABLE)	84	-
91830	COVER	118	9	91842	STUD (4 IN.)	44	17
91892	GASKET	116	8	91892	GASKET	118	10
91892	GASKET	118	12	91966	SCREW (.312-18 x 4.00)	118	11
91967	SCREW (.312-18 x 3.50)	118	11	92152	SPACER (.27 x .75 x .38)	28	11
9235759	HOSE (34 IN.)	118	4	9235761	HOSE (36.00 Inches)	118	4
92497A3	ALTERNATOR ASSEMBLY (55 Ampere)	4	9	92497A3	ALTERNATOR ASSEMBLY (55 Ampere) (55 AMP)	18	-
92497A3	ALTERNATOR ASSEMBLY (55 Ampere) (55 AMP)	22	-	92497A3	ALTERNATOR ASSEMBLY (55 Ampere)	24	-
92499	FITTING (45 Degrees)	66	13	92850	CLAMP	104	5
92850	CLAMP	108	9	92850	CLAMP	128	16
92913	SCREW (.437-14 x .750)	128	20	9331512	HOSE (11-1/4 IN.)	44	10
9331512	HOSE	58	10	93320A3	RISER KIT Exhaust Elbow (3 In.)	66	-
93320A7	RISER KIT Exhaust (3.00 Inch)	68	-	93322A5	RISER KIT Exhaust (6.00 Inch)	68	-
93322A6	RISER KIT Exhaust Elbow (6 In.)	66	-	93906A2	SHAFT (OUTPUT)	126	21
93908A1	SHAFT ASSEMBLY (INPUT)	126	12	93911A4	HOUSING ASSEMBLY Shaft Extension Support	128	1
93914	RING Retaining	126	10	93915	RING Retaining	126	14
93918A1	SHIELD Lower	126	16	93919A1	SHIELD Upper	126	18
939201	PLATE	128	19	93921	EXPANSION PLUG	126	13
93923A1	MOUNT ASSEMBLY	128	5	93924	SEAL	126	8
93944A1	BEARING	126	9	94018A1	ELBOW ASSEMBLY Exhaust	124	7
94103	RING	126	35	94104	RING Retaining	126	23
94288	QUAD RING	120	12	94288	QUAD RING	122	12
94330	NUT (.250-20) Brass	6	14	94330	NUT (.250-20) Brass	32	19
94435	BOLT (.375-16 x 4.600)	4	2	94576	WEAR PLATE	120	11
94576	WEAR PLATE	122	11	94608A1	TUBE ASSEMBLY Exhaust	124	12
94819A3	DRIVESHAFT ASSEMBLY	126	1	94912	VALVE	80	7
94913A1	HOUSING ASSEMBLY Water Pump	122	13	94913A2	HOUSING ASSEMBLY Water Pump	120	13
94914	GASKET	120	8	94914	GASKET	122	8
94916	WEAR PLATE	120	7	94916	WEAR PLATE	122	7
95084A10	CABLE ASSEMBLY (5.00 Inches) Red	30	45	95084A10	CABLE ASSEMBLY (5.00 Inches) Red	34	28
95084A9	CABLE ASSEMBLY (91.00 Inches) Red/Purple Strip	30	43	95084A9	CABLE ASSEMBLY (91.00 Inches) Red/Purple Strip	34	26
9519	CRANKSHAFT	86	14	9520	FLYWHEEL	86	3
9521	CRANKSHAFT	86	14	95740	STRAP Ground	124	15

PARTS INDEX

Part No.	Description	Pg.	Ref.no	Part No.	Description	Pg.	Ref.no
95805	CAP	112	3	95805	CAP	114	2
95966	BUSHING	126	26	96054	SOLENOID ASSEMBLY Starter	30	33
96081A1	LINE ASSEMBLY Fuel	40	18	96112	STUD (.250-28 x 2.00) Throttle Cable Anchor	46	30
96112	STUD (.250-28 x 2.00) Throttle Cable Anchor	52	23	96112	STUD (.250-28 x 2.00) Throttle Cable Anchor	60	38
96112	STUD (.250-28 x 2.00) Throttle Cable Anchor	100	12	96112	STUD (.250-28 x 2.00) Throttle Cable Anchor	102	11
96113	SCREW (#10-32 x .880) Stainless Steel	100	21	96158	SOLENOID Starter	32	16
96246A4	HOSE	70	20	96246A4	HOSE	74	27
96246A4	HOSE	78	10	96457	WASHER Phenolic (.27 x .81 x .062)	4	10
96457	WASHER Phenolic (.27 x .81 x .062)	6	10	9655	PUMP KIT Accelerator	62	12
9661A3	CARBURETOR ASSEMBLY	44	15	9661A3	CARBURETOR ASSEMBLY	48	-
9662A4	CARBURETOR ASSEMBLY	44	15	9662A4	CARBURETOR ASSEMBLY	48	-
9669	PUMP KIT	48	10	9669	PUMP KIT	48	10
9669	PUMP KIT	50	10	96819T	INSULATOR	30	32
96855T	LINE Fuel	40	18	9687	PISTON ASSEMBLY	88	1
96995	SCREW (.375-16 x .880)	126	19	97012	STUD (2-3/4 IN.)	58	22
9714	CYLINDER HEAD ASSEMBLY	80	18	9715	PISTON ASSEMBLY	88	1
9716	PISTON ASSEMBLY	88	1	9718	CYLINDER HEAD ASSEMBLY	80	18
97257A1	SENDER ASSEMBLY Water Temperature (3/8-18)	28	12	97257A1	SENDER ASSEMBLY Water Temperature	32	7
97258A1	SENDER ASSEMBLY (1/2-14)	28	12	97282	CONNECTOR	44	16
97326T	LINE Fuel	40	17	97335	SEAL Oil	90	27
97335	SEAL Oil	94	27	97350T1	PLATE	110	10
97401A8	PUMP ASSEMBLY Fuel	40	1	97661	VALVE Intake-Standard Intake	80	7
97662	VALVE Intake	80	7	97664	SEAL	80	9
97850	ELBOW 90 Degree	44	13	97850	ELBOW 90 Degree Breather	52	8
97850	ELBOW 90 Degree Breather	58	13	97861	INSULATOR	32	22
98253	SCREW (.250-20 x .500)	128	11	98261	SCREW (.375-16 x .750)	6	16
98261	SCREW (.375-16 x .750)	36	28	98261	SCREW (.375-16 x .750)	74	31
98423A13	HARNESS ASSEMBLY	28	1	98423A14	HARNESS ASSEMBLY	28	1
98423A15	HARNESS ASSEMBLY	28	1	98423A18	HARNESS ASSEMBLY	28	1
98475	BALL Nylon	74	5	98477A2	VALVE ASSEMBLY	70	13
98493A2	BRACKET	28	4	98508	SCREW (.375-16 x 3.00)	78	7
98532A1	STUD	126	27	98533	NUT (.437-20)	126	29
98534	SCREW (.375-16 x 2.30)	68	13	98602	BAFFLE	98	6
98603	VALVE	80	7	986241	HOSE (133.00 Inches Bulk)	112	17
986241	HOSE (133.00 Inches Bulk)	114	13	98626A3	SEPARATOR	124	1
986291	HOSE (136.00 Inches Bulk)	112	14	986291	HOSE (136.00 Inches Bulk)	114	10
98630A1	ELBOW ASSEMBLY Exhaust	124	13	98644A1	BRACE	114	6
98794	SCREW (.375-16 x 1.00)	110	11	987981	STUD (.250-20/.250-28 x 2.120)	100	2
987981	STUD (.250-20/.250-28 x 2.120)	102	2	98820	SPACER (USE WHERE APPLICABLE)	102	NS
98828	SPACER	102	4	9884339	HOSE ASSEMBLY (72.00 Inches Bulk)	112	17
9884339	HOSE ASSEMBLY (72.00 Inches Bulk)	114	13	98869A11	ELECTRODE ASSEMBLY	132	1
98880	SPRING	100	7	98880	SPRING	102	7
99237A10	BRACKET ASSEMBLY	100	1	99237A10	BRACKET ASSEMBLY	102	1
99297A1	MOUNT ASSEMBLY Rubber	108	2	99322	SPACER	108	3
99347	SCREW (.312-18 x 3.75)	120	4	99356A2	COOLER ASSEMBLY	70	22
99356A2	COOLER ASSEMBLY	74	22	99356A2	COOLER ASSEMBLY	78	20
99889	VALVE	118	6	99948	PUSH ROD	80	5
99948	PUSH ROD	80	5	N.S.S.	Not Sold Separate SCREW (DELCO REMY #1972786)	10	10
N.S.S.	Not Sold Separate POLE SHOE (DELCO REMY #1931129)	10	12	N.S.S.	Not Sold Separate SCREW (DELCO REMY #1984000)	10	10
N.S.S.	Not Sold Separate POLE SHOE (DELCO REMY #810601)	10	12	N.S.S.	Not Sold Separate SCREW	10	13
N.S.S.	Not Sold Separate BOLT (DELCO REMY #1941111)	10	18	N.S.S.	Not Sold Separate BOLT (DELCO REMY #1939970)	10	18
N.S.S.	Not Sold Separate HOLDER (DELCO REMY #800091)	10	19	N.S.S.	Not Sold Separate SCREW (DELCO REMY #1967747)	10	22
N.S.S.	Not Sold Separate SCREW (DELCO REMY #443527)	10	22	N.S.S.	Not Sold Separate DOWEL PIN (DELCO REMY #1985696)	10	25
N.S.S.	Not Sold Separate STUD (DELCO REMY #1945804)	10	27	N.S.S.	Not Sold Separate RETAINING RING (DELCO REMY #11505767)	10	28
N.S.S.	Not Sold Separate PIN (DELCO REMY #1987049)	12	30	N.S.S.	Not Sold Separate SPRING (DELCO REMY #1978281)	12	31

PARTS INDEX

Part No.	Description	Pg.	Ref.no	Part No.	Description	Pg.	Ref.no
N.S.S.	Not Sold Separate SCREW (DELCO REMY #9413260)	12	32	N.S.S.	Not Sold Separate NUT	14	17
N.S.S.	Not Sold Separate ARMATURE	16	2	N.S.S.	Not Sold Separate BRUSH HOLDER AND SPRING	16	3
N.S.S.	Not Sold Separate FRAME	16	4	N.S.S.	Not Sold Separate SCREW	16	5
N.S.S.	Not Sold Separate THRU BOLT	16	6	N.S.S.	Not Sold Separate SHAFT AND GEAR	16	7
N.S.S.	Not Sold Separate GASKET	16	8	N.S.S.	Not Sold Separate GEAR	16	9
N.S.S.	Not Sold Separate DRIVE	16	10	N.S.S.	Not Sold Separate THRUST COLLAR	16	13
N.S.S.	Not Sold Separate GROMMET	16	16	N.S.S.	Not Sold Separate LEVER	16	18
N.S.S.	Not Sold Separate SCREW	16	19	N.S.S.	Not Sold Separate AIR HORN	62	1
N.S.S.	Not Sold Separate CHOKE HOUSING	62	2	N.S.S.	Not Sold Separate CARBURETOR BODY	62	21
N.S.S.	Not Sold Separate CYLINDER BLOCK ASSEMBLY	82	1	N.S.S.	Not Sold Separate CYLINDER BLOCK ASSEMBLY	82	1
N.S.S.	Not Sold Separate CYLINDER BLOCK ASSEMBLY	84	1	N.S.S.	Not Sold Separate STUD (GM#3959544)	90	6
N.S.S.	Not Sold Separate STUD (GM#3959544)	94	6	NLA	No Longer Available Screw, Idler	48	16
NLA	No Longer Available Screw, Idler	48	16	NLA	No Longer Available Screw, Idler	50	16