

Parts Manual

Cat.# 90-82172392

Revised 09-12-2020

TABLE OF CONTENTS

Cat.# 90-82172392

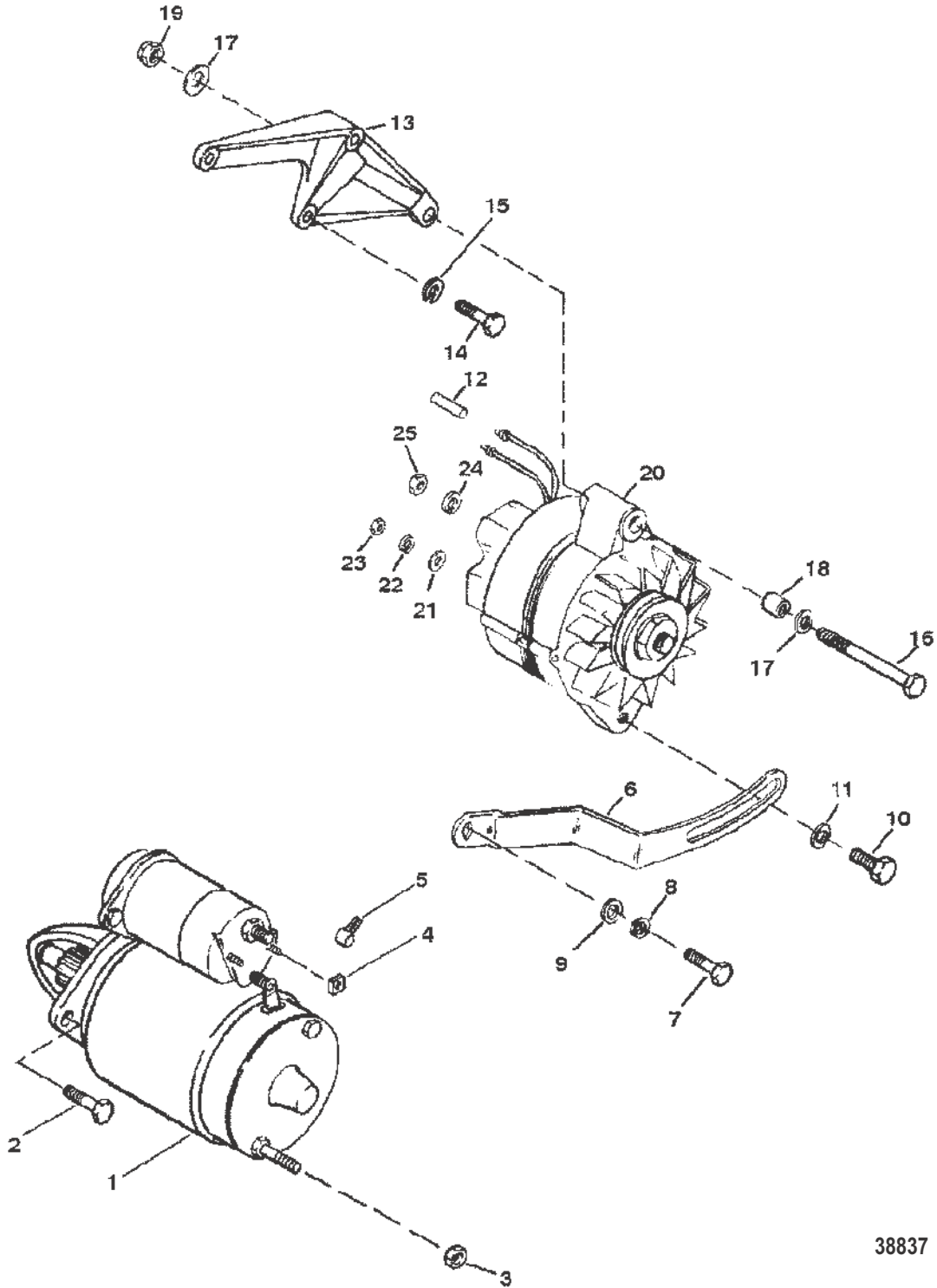
SERVICE AND SUPPORT MATERIAL.....	1
STARTER AND ALTERNATOR.....	3
ALTERNATOR (PRESTOLITE #8EM2003KA).....	7
ALTERNATOR (MANDO #AR-150).....	9
ALTERNATOR (MANDO # AC155603).....	11
STARTER MOTOR (3-1/4 IN. DIAMETER END CAP).....	13
STARTER MOTOR (8 IN. (PG 260)2-7/8 IN. DIAMETER END CAP).....	15
WIRING HARNESS/ELECTRICAL (MOUNTED ON EXHAUST ELBOW)TB IV.....	17
WIRING HARNESS/ELECTRICAL (MOUNTED ON DISTRIBUTOR) TB IV.....	19
WIRING HARNESS/ELECTRICAL (THUNDERBOLT V IGNITION).....	21
DISTRIBUTOR AND IGNITION COMPONENTS.....	25
FUEL PUMP AND FUEL FILTER.....	29
FLAME ARRESTOR.....	31
CARBURETOR AND LINKAGE.....	33
CARBURETOR (WEBER).....	37
EXHAUST MANIFOLD AND EXHAUST ELBOW.....	39
THERMOSTAT HOUSING (STANDARD COOLING) S/N: 0F3519999 & BELOW.....	41
THERMOSTAT HOUSING (STANDARD COOLING) S/N: 0F305000 & UP.....	45
CYLINDER HEAD AND ROCKER COVER (7.4L BRAVO).....	47
CYLINDER HEAD AND ROCKER COVER (454 MAGNUM).....	49
CYLINDER BLOCK AND CAMSHAFT.....	51
CRANKSHAFT AND CONNECTING RODS.....	55
INTAKE MANIFOLD AND FRONT COVER.....	59
OIL PAN AND OIL PUMP.....	63
EXHAUST SYSTEM (7.4L BRAVO).....	65
SHIFT BRACKET.....	67
EXHAUST PLATE (454 MAGNUM).....	69
OIL FILTER AND ADAPTOR (7.4L BRAVO) S/N:0F114759 & BELOW.....	71
OIL FILTER AND ADAPTOR (454 MAGNUM) S/N:0F114759 & BELOW.....	73
OIL FILTER AND ADAPTOR (7.4L BRAVO/454 MAG.) 0F114760 & UP.....	75
POWER STEERING COMPONENTS.....	77
FLYWHEEL HOUSING.....	79
SEA WATER PUMP.....	81
ENGINE MOUNTING.....	85
AUDIO WARNING SYSTEM.....	87
MERCATHODE COMPONENTS.....	89

SERVICE AND SUPPORT MATERIAL

SERIVCE AND SUPPORT MATERIAL

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0090	82172392	PARTS MANUAL 7.4L 454 MAG BRAVO GEN V Service			
-	0090	816463	SERVICE MANUAL (1989 THRU 1992)		1	
-	0090	8232242	SERVICE MANUAL (1993 THRU 1997)		1	
-	0037	805364A1	DECAL SET Color Coding COLOR CODE			
-	0090	806294940	OWNERS MANUAL (7.4L BRAVO ONE & TWO)	THUNDERBOLT IV IGNITION		
-	0090	805718941	OWNERS MANUAL (7.4L BRAVO THREE)	THUNDERBOLT IV IGNITION		
-	0090	821057940	OWNERS MANUAL (454 MAGNUM)	THUNDERBOLT IV IGNITION		
-	0090	806294961	OWNERS MANUAL (7.4 BRAVO ONE & TWO)	THUNDERBOLT V IGNITION		
-	0090	805718960	OWNERS MANUAL (7.4 BRAVO THREE)	THUNDERBOLT V IGNITION		
-	0090	806752961	OWNERS MANUAL (454 MAGNUM)	THUNDERBOLT V IGNITION		

STARTER AND ALTERNATOR



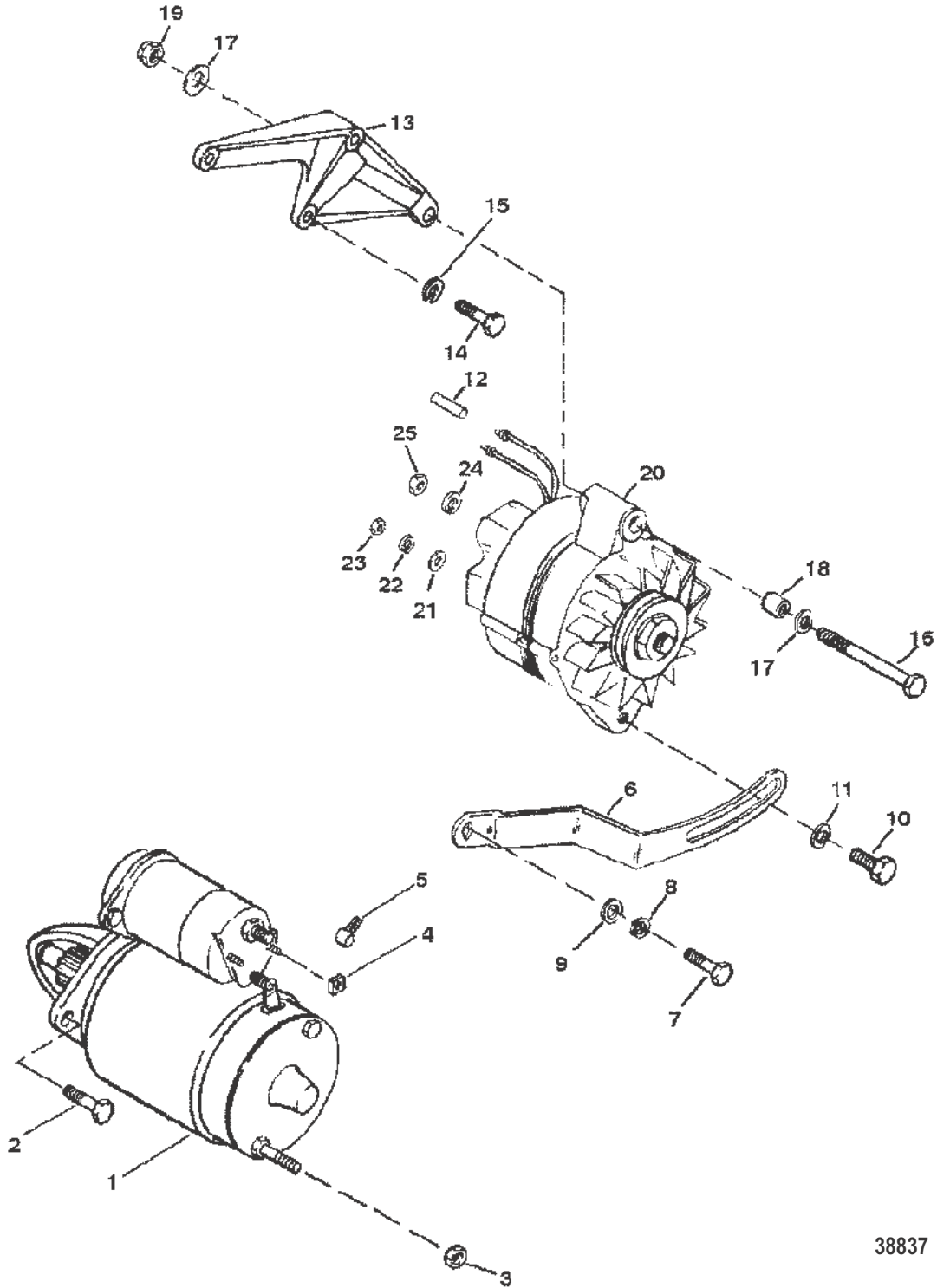
38837

STARTER AND ALTERNATOR

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0050	812604A2	STARTER MOTOR ASSEMBLY 3-1/4 Diameter End Cap		1	
2	0010	8053432	SCREW (.375-16 x 4.33)	3-1/4 IN. DIAMETER END CAP	2	
3	0011	15874	NUT (M10)	3-1/4 IN. DIAMETER END CAP	1	
4	0011	400211	NUT (M5) Stainless Steel	3-1/4 IN. DIAMETER END CAP	2	
1	0050	806964A3	STARTER MOTOR ASSEMBLY	2-7/8 IN. DIAMETER END CAP	1	[1]
2	0010	8053432	SCREW (.375-16 x 4.33)	2-7/8 IN. DIAMETER END CAP	2	
3	0011	806949	NUT (M8-1.5)		1	
4	0011	400211	NUT (M5) Stainless Steel	2-7/8 IN. DIAMETER END CAP	1	
5	0085	79695	BOOT Insulator - Black		1	
6	0000	85013T	BRACE		1	
7	0010	47462	SCREW (.437-14 x 1.250)		1	
8	0013	32993	LOCKWASHER (.437)		1	
9	0012	31263	WASHER		1	
10	0010	29198	SCREW AND LOCKWASHER (.312-18 x .875)		1	
11	0012	26168	WASHER		1	
12	0000	5790811	SLEEVE (10.00 Inches Bulk)		2	
13	0000	806394A1	BRACKET		1	
14	0010	37612	SCREW (.375-16 x 1.250)		1	
14	0010	34354	SCREW (.375-16 x 1.50)		2	
15	0013	35048	LOCKWASHER (.375)		3	
14	0010	47462	SCREW (.437-14 x 1.250)		1	
14	0010	47651	SCREW (.437-14 x 1.50)		2	
15	0012	22248	WASHER (.453 x .875 x .060)		3	
16	0010	48308	SCREW (.375-24 x 3.750)		1	
17	0012	20553	WASHER (.406 x .734 x .063)		2	
18	0023	33186	BUSHING		1	
19	0011	23161	NUT (.375-24)		1	
20	0000	92497A3	ALTERNATOR ASSEMBLY (55 Ampere)	PRESTOLITE #8EM2003KA & MANDO #AR-150	1	[2]
21	0012	96457	WASHER Phenolic (.27 x .81 x .062)	PRESTOLITE #8EM2003KA & MANDO #AR-150	1	
22	0013	26996	LOCKWASHER (#10) Stainless Steel	PRESTOLITE #8EM2003KA & MANDO #AR-150	1	
23	0011	79989	NUT (#10-24) Stainless Steel	PRESTOLITE #8EM2003KA & MANDO #AR-150	1	
24	0013	21272	LOCKWASHER (.250)	PRESTOLITE #8EM2003KA & MANDO #AR-150	1	

STARTER AND ALTERNATOR

STARTER AND ALTERNATOR



38837

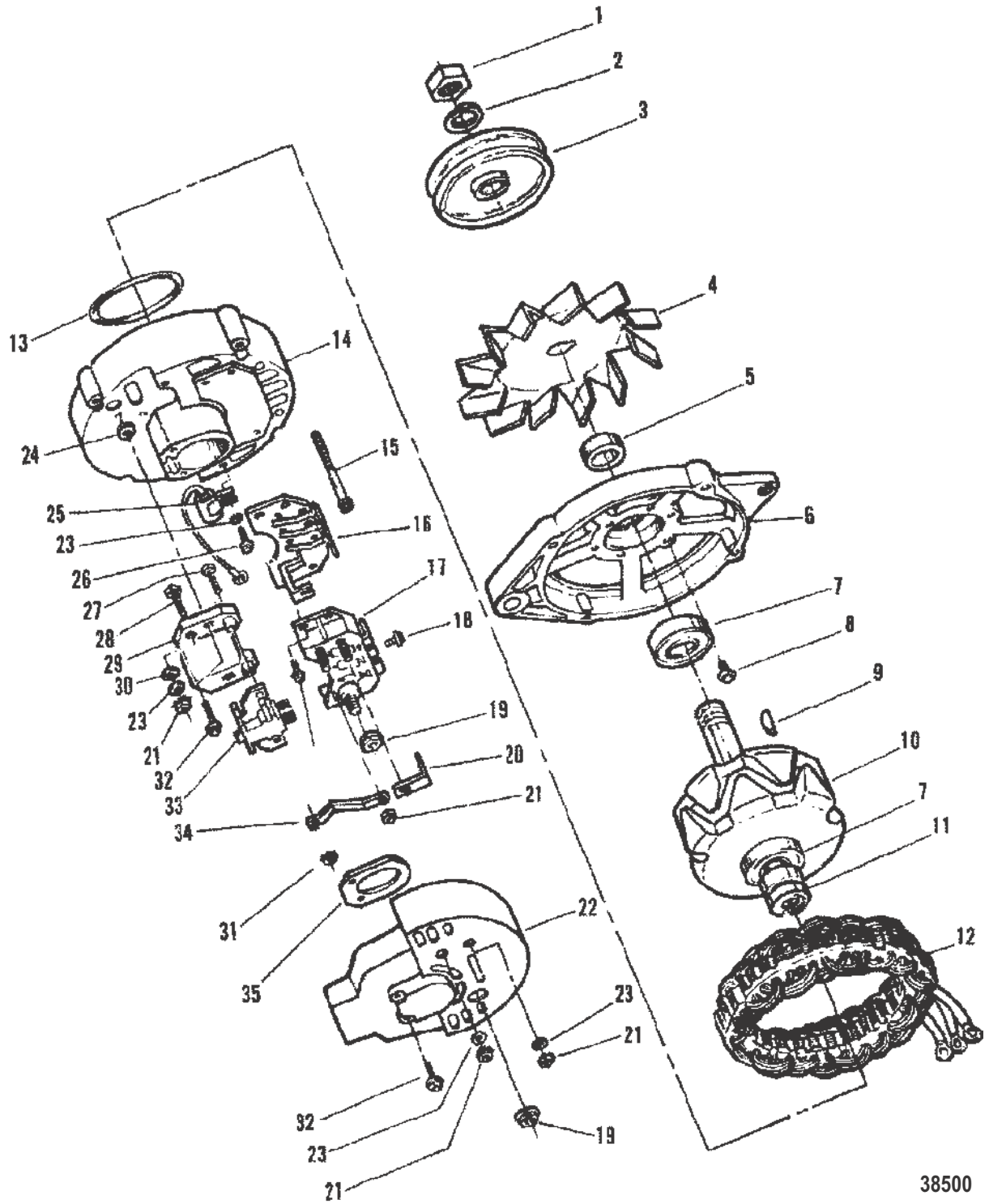
STARTER AND ALTERNATOR

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
25	0011	64015	NUT (.250-20)	PRESTOLITE #8EM2003KA & MANDO #AR-150	1	
20	0000	817119A4	ALTERNATOR	MANDO #AC-155603	1	[3]
21	0012	96457	WASHER Phenolic (.27 x .81 x .062)	MANDO #AC-155603	1	
22	0013	26996	LOCKWASHER (#10) Stainless Steel	MANDO #AC-155603	1	
23	0011	79989	NUT (#10-24) Stainless Steel	MANDO #AC-155603	1	
24	0013	26992	LOCKWASHER (.250) Stainless Steel	MANDO #AC-155603	1	
25	0011	94330	NUT (.250-20) Brass	MANDO #AC-155603	1	

PART NOTES:

- [1] - Alternate part numbers:
806964A 3QS
864340R02Reman
- [2] - Alternate part numbers:
817119R01Reman
92497A 3QS
- [3] - Alternate part numbers:
817119A 4QS
817119R01Reman

ALTERNATOR (PRESTOLITE #8EM2003KA)



ALTERNATOR (PRESTOLITE #8EM2003KA)

ALTERNATOR (PRESTOLITE #8EM2003KA)

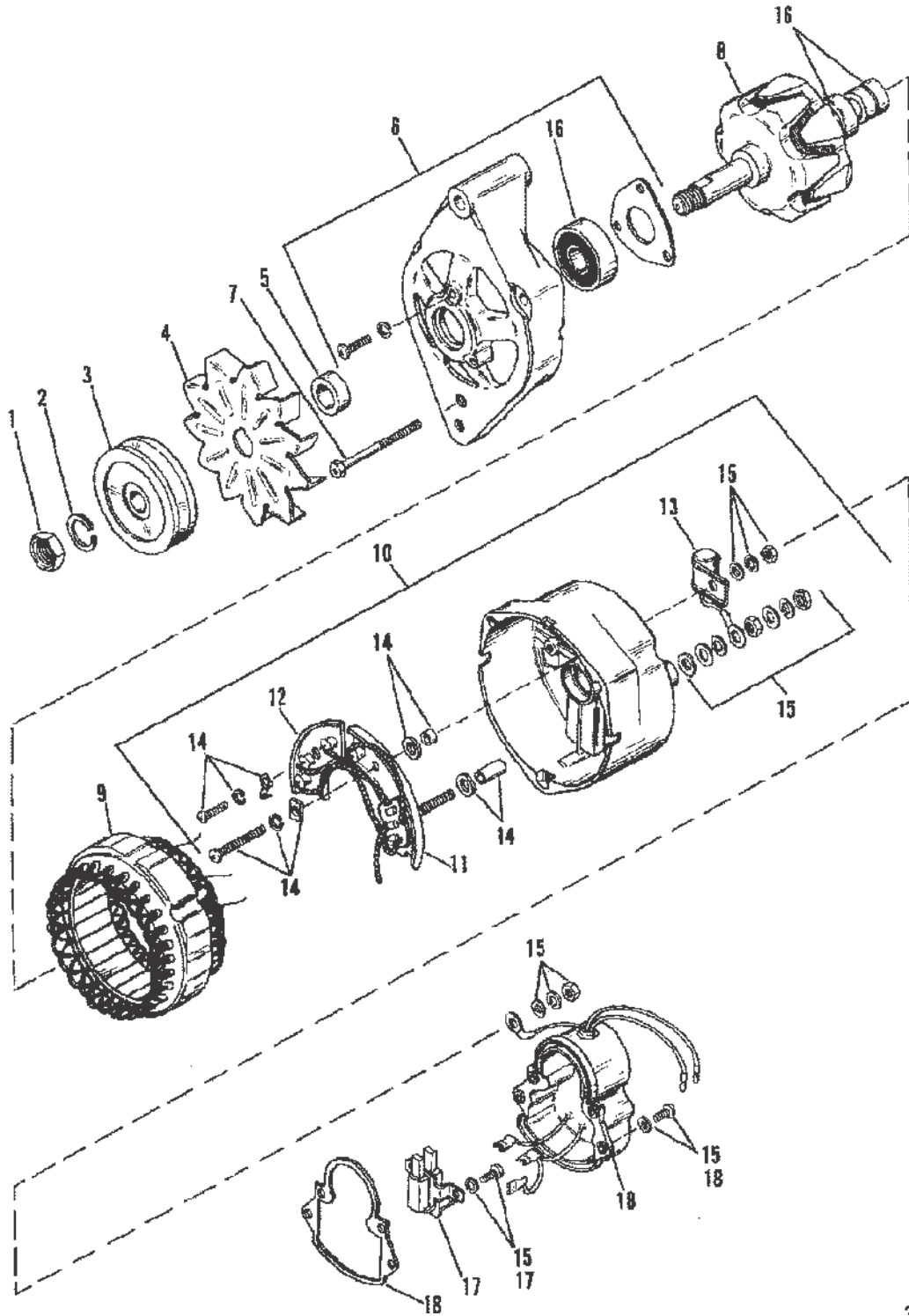
Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0000	92497A3	ALTERNATOR ASSEMBLY (55 Ampere) (55 AMP)		1	[1]
1	0390	7027	NUT		1	
2	0390	7033	LOCKWASHER		1	
3	0390	8637	PULLEY		1	
4	0390	7004	FAN		1	
5	0000	813969	SPACER		1	
6	0000	813961	HOUSING Front		1	
7	0390	7005	BEARING Ball		2	
8	0010	813978A1	SCREW		4	
9	0390	7034	KEY		1	
10	0000	813962	ROTOR		1	
11	0390	7014	SLIP RING		1	
12	0000	813963	STATOR		1	
13	0390	7007	RETAINER		1	
14	0000	813964	HOUSING Rear		1	
15	0010	813975	THRU BOLT		4	
16	0000	813966	DIODE BRIDGE		1	
17	0000	813965	DIODE FIELD		1	
18	0010	813981	SCREW		3	
19	0011	813976	NUT		2	
20	0000	813973	STRAP		1	
21	0390	7021	NUT		5	
22	0000	813971	COVER		1	
23	0012	813984	WASHER		5	
24	0390	7022	WASHER		2	
25	0000	813972	CAPACITOR		1	
26	0010	813982	SCREW		1	
27	0010	813979	SCREW		2	
28	0010	813983	SCREW		2	
29	0000	813974	REGULATOR Voltage		1	
30	0012	813985	WASHER		2	
31	0011	813977	NUT		2	
32	0010	813980	SCREW		8	
33	0000	813968	BRUSH ASSEMBLY		1	
34	0000	813967	STRAP (D+)		1	
35	0027	813970	GASKET		1	

PART NOTES:

- [1] - Alternate part numbers:
817119R01Reman
92497A 3QS

ALTERNATOR (PRESTOLITE #8EM2003KA)

ALTERNATOR (MANDO #AR-150)



38501

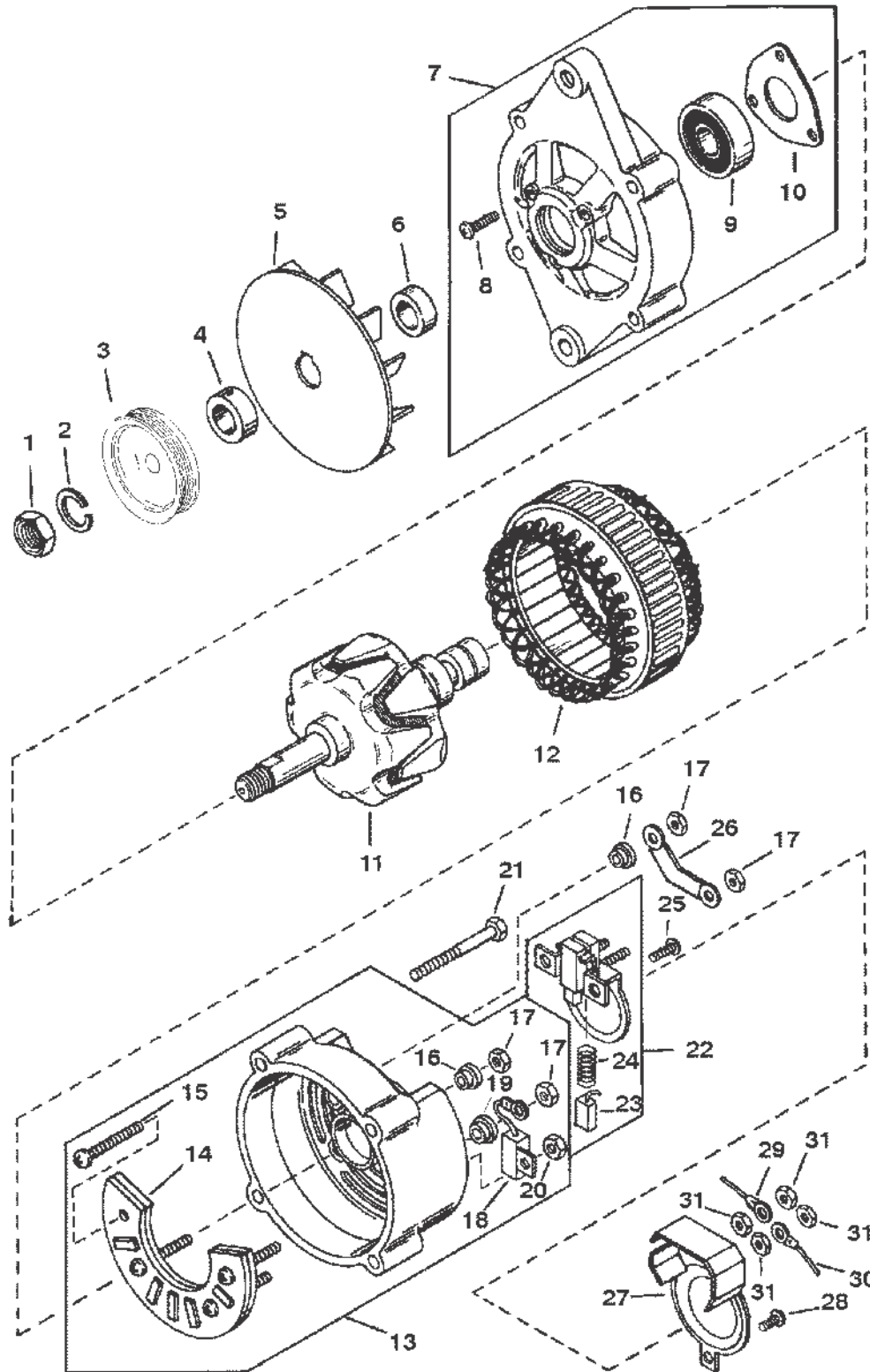
ALTERNATOR (MANDO #AR-150)

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0000	92497A3	ALTERNATOR ASSEMBLY (55 Ampere)		1	[1]
1	0011	42768	NUT		1	
2	0013	42769	LOCKWASHER		1	
3	0000	42770	PULLEY		1	
4	0000	42771	FAN		1	
5	0023	42772	SPACER		1	
6	0000	42774	BRACKET		1	
7	0010	42773	THRU BOLT		3	
8	0000	42775	ROTOR (INCLUDES BEARINGS)		1	
9	0000	42776	STATOR		1	
10	0000	42777	BRACKET		1	
11	0000	42778	HEAT SINK		1	
12	0000	42779	HEAT SINK		1	
13	0000	42780	CONDENSER ASSEMBLY		1	
14	0000	42783	HARDWARE KIT		1	
15	0000	42782	HARDWARE KIT		1	
16	0000	42781	BEARING KIT		1	
17	0000	42784	HOLDER KIT (INCL. SPRINGS & BRUSHES)		1	
18	0000	42785	REGULATOR KIT		1	

PART NOTES:

- [1] - Alternate part numbers:
817119R01Reman
92497A 3QS

ALTERNATOR (MANDO # AC155603)



37599

ALTERNATOR (MANDO # AC155603)

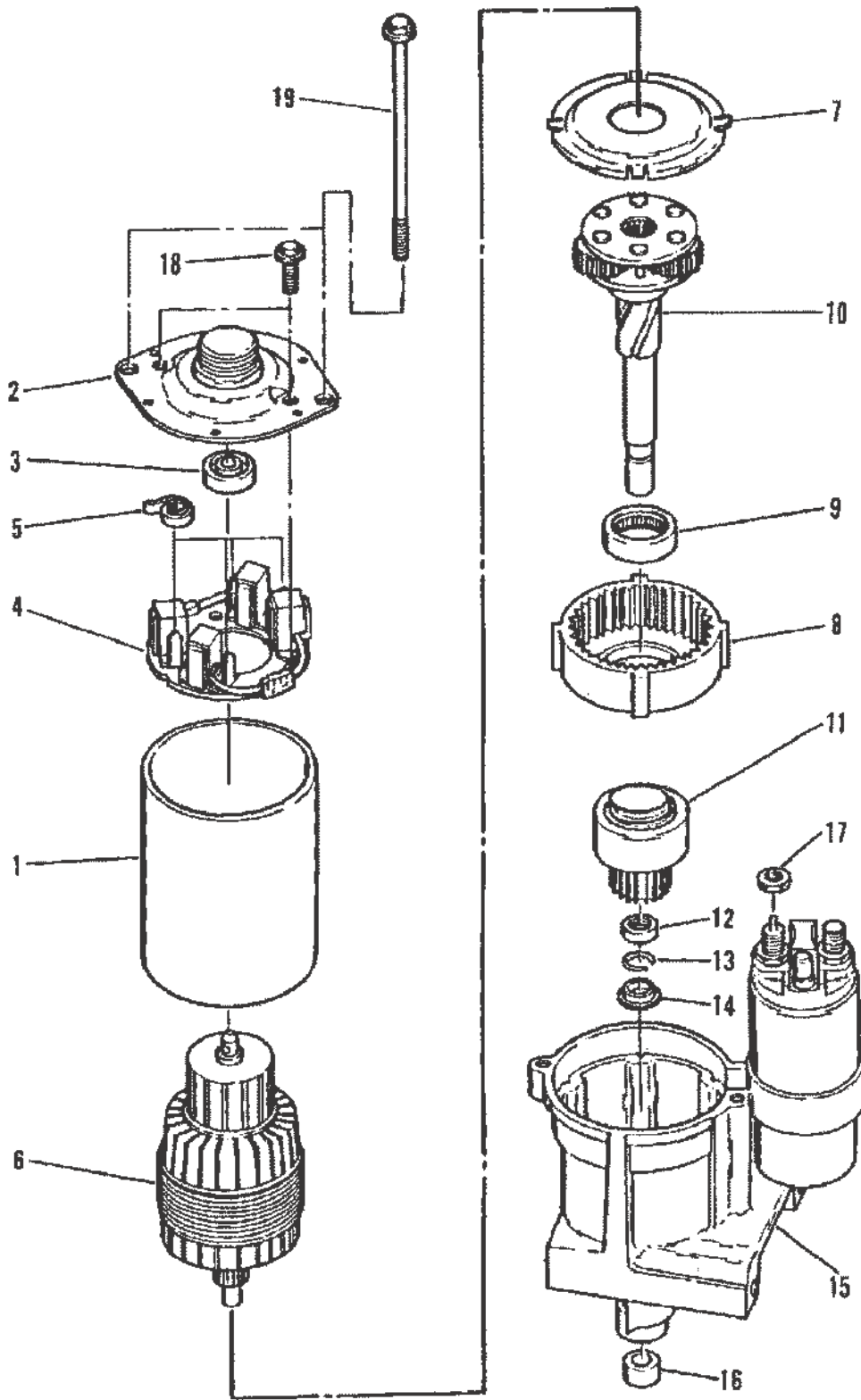
ALTERNATOR (MANDO # AC155603)

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0000	817119A4	ALTERNATOR		1	[1]
1	0011	42768	NUT		1	
2	0013	42769	LOCKWASHER		1	
3	0000	42770	PULLEY		1	
4	0023	811865	SPACER		1	
5	0000	811866	FAN		1	
6	0023	811867	SPACER		1	
7	0000	811868	BRACKET ASSEMBLY Front		1	
8	0010	811869	SCREW		3	
9	0030	811870	BEARING Ball		1	
10	0000	811871	RETAINER		1	
11	0000	811872	ROTOR ASSEMBLY		1	
12	0000	811873	STATOR ASSEMBLY		1	
13	0000	811874	BRACKET ASSEMBLY Rear		1	
14	0000	811875	RECTIFIER ASSEMBLY		1	
15	0010	811876	SCREW		1	
16	0000	811877	HOLD		1	
17	0011	811878	NUT		2	
18	0000	811879	CONDENSER ASSEMBLY		1	
19	0000	811880	HOLD		1	
20	0011	811881	NUT		1	
21	0010	42773	THRU BOLT		4	
22	0000	811883	REGULATOR ASSEMBLY		1	
23	0000	811884	BRUSH		2	
24	0024	811885	SPRING		2	
25	0010	811886	SET SCREW		2	
26	0000	811887	TERMINAL		1	
27	0000	811888	COVER		1	
28	0010	811889	SET SCREW		1	
29	0084	811890	WIRE Red		1	
30	0084	811891	WIRE Purple		1	
31	0011	811878	NUT		4	

PART NOTES:

- [1] - Alternate part numbers:
817119A 4QS
817119R01Reman

STARTER MOTOR (3-1/4 IN. DIAMETER END CAP)



38497

STARTER MOTOR (3-1/4 IN. DIAMETER END CAP)

STARTER MOTOR (3-1/4 IN. DIAMETER END CAP)

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0050	812604A2	STARTER MOTOR ASSEMBLY 3-1/4 Diameter End Cap		1	
2	0000	814464	FRAME		1	
3	0030	814465	BEARING Ball		1	
4	0000	814466	HOLDER Brush		1	
5	0024	814467	SPRING		4	
6	0000	814469	ARMATURE		1	
7	0000	814470	SHIELD		1	
8	0000	814471	GEAR AND BEARING		1	
9	0000	814479	BEARING Roller		1	
10	0000	814472	SHAFT/GEAR ASSEMBLY		1	
11	0000	811896	DRIVE		1	
12	0000	33291	COLLAR		1	
13	0053	33290	RING Retaining		1	
14	0000	814474	COLLAR		1	
15	0000	814475	HOUSING Drive		1	[1]
16	0023	814476	BUSHING		1	
17		NSS	NOT SOLD SEPARATE NUT		1	[2]
18	0010	814468	SCREW		2	
19	0010	814477	THRU BOLT		2	

PART NOTES:

- [1] - DRIVE HOUSING INCLUDES STARTER SWITCH, PLUNGER, RETURN SPRING, AND SHIFT LEVER.
 [2] - NOT SOLD SEPARATE

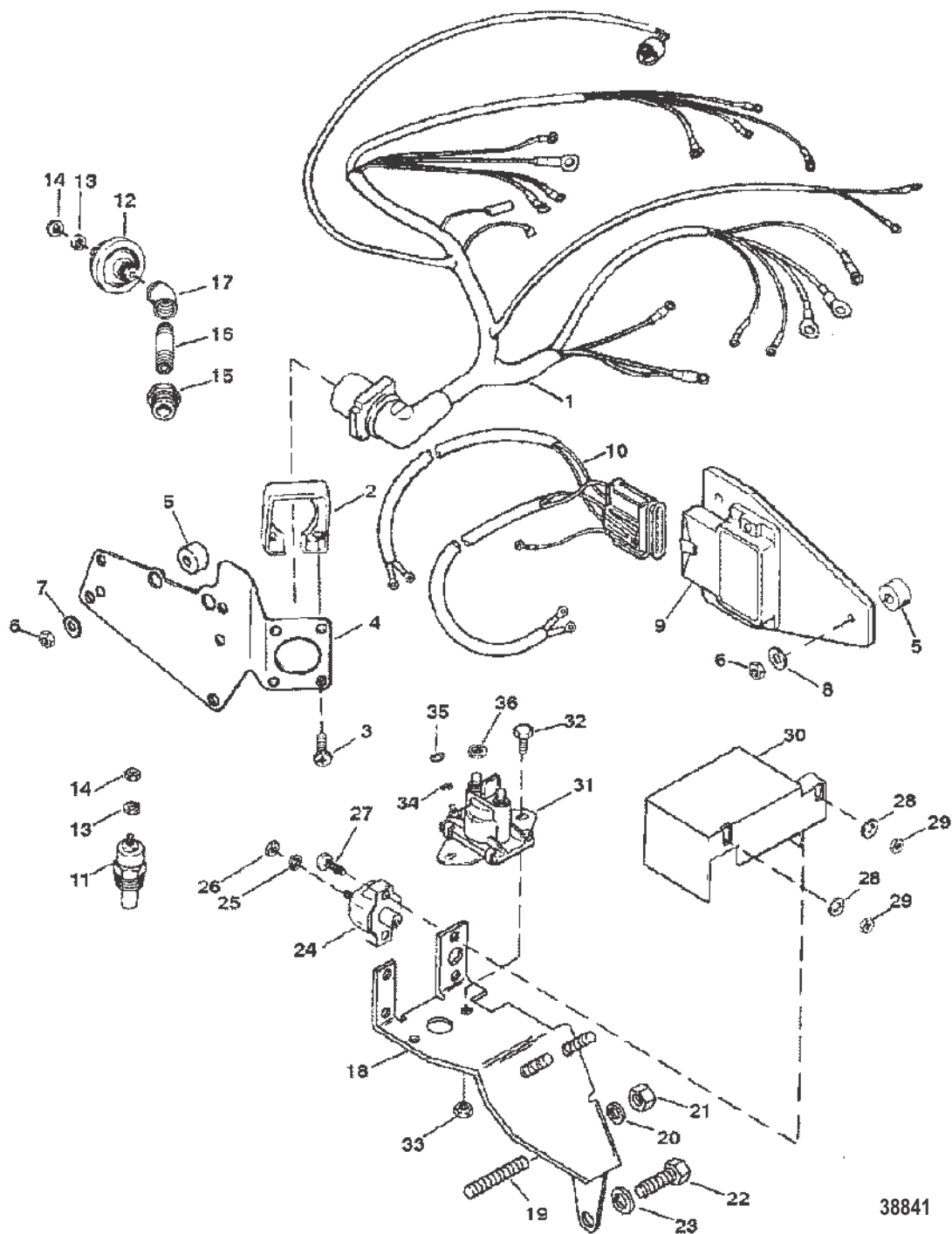
STARTER MOTOR (8 IN. (PG 260)2-7/8 IN. DIAMETER END CAP)

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0050	806964A3	STARTER MOTOR ASSEMBLY		1	[1]
2		NSS	NOT SOLD SEPARATE ARMATURE		1	[2]
3		NSS	NOT SOLD SEPARATE BRUSH HOLDER AND SPRING		1	[2]
4		NSS	NOT SOLD SEPARATE FRAME		1	[2]
5		NSS	NOT SOLD SEPARATE SCREW		2	[2]
6		NSS	NOT SOLD SEPARATE THRU BOLT		2	[2]
7		NSS	NOT SOLD SEPARATE SHAFT AND GEAR		1	[2]
8		NSS	NOT SOLD SEPARATE GASKET		1	[2]
9		NSS	NOT SOLD SEPARATE GEAR		1	[2]
10		NSS	NOT SOLD SEPARATE DRIVE		1	[2]
11	0000	33291	COLLAR		1	
12	0053	33290	RING Retaining		1	
13		NSS	NOT SOLD SEPARATE THRUST COLLAR		1	[2]
14	0000	809459	HOUSING		1	
15	0023	814476	BUSHING		1	
16		NSS	NOT SOLD SEPARATE GROMMET		1	[2]
17	0000	809463A1	SOLENOID KIT		1	
18		NSS	NOT SOLD SEPARATE LEVER		1	[2]
19		NSS	NOT SOLD SEPARATE SCREW		3	[2]

PART NOTES:

- [1] - Alternate part numbers:
806964A 3QS
864340R02Reman
- [2] - NOT SOLD SEPARATE

WIRING HARNESS/ELECTRICAL (MOUNTED ON EXHAUST ELBOW)TB IV



RESOURCE NOTES:

IGNITION MODULE IS MOUNTED ON EXHAUST ELBOW THUNDERBOLT IV IGNITION

WIRING HARNESS/ELECTRICAL (MOUNTED ON EXHAUST ELBOW)TB IV

WIRING HARNESS/ELECTRICAL (MOUNTED ON EXHAUST ELBOW)TB

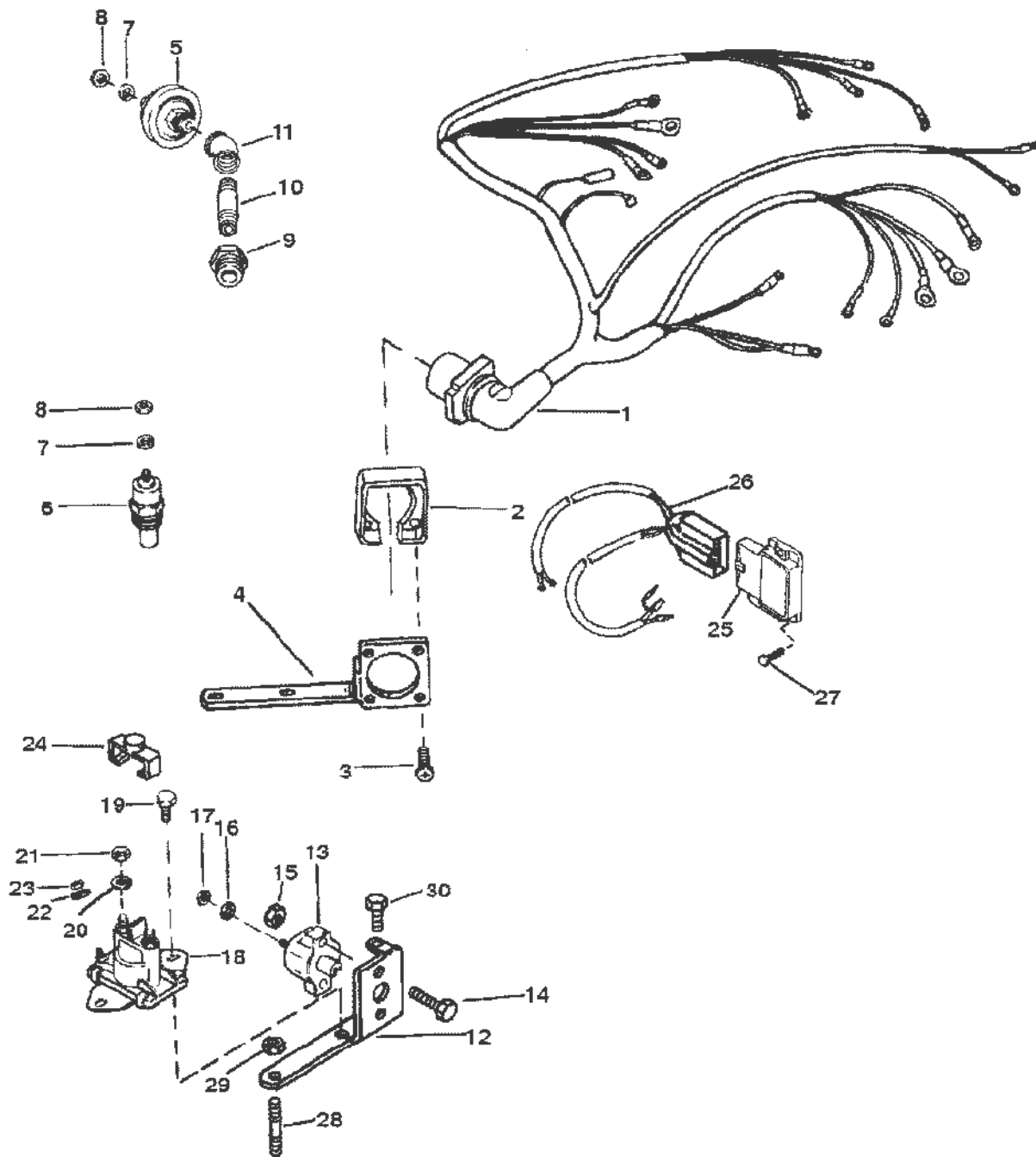
Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0084	96020A6	HARNESS ASSEMBLY		1	
2	0000	26079A2	PLATE KIT Wire Harness Mount		1	
3	0010	15001	SCREW (#8-16 x .875)		4	
4	0000	98493A2	BRACKET		1	
5	0023	92152	SPACER (.27 x .75 x .38)		6	
6	0011	64015	NUT (.250-20)		6	
7	0023	806981	SPACER		3	
8	0012	35462	WASHER (.2656 x .625 x .0625) Stainless Steel		3	
9	0000	15248A1	MODULE KIT Ignition		1	
10	0084	15275A1	HARNESS ASSEMBLY		1	
11	0000	97257A1	SENDER ASSEMBLY Water Temperature		1	
11	0000	49734A1	SENDER ASSEMBLY Water Temperature	(DUAL STATION)	OPT	[1]
12	0000	815425	SENDER ASSEMBLY Oil Pressure		1	
12	0000	37293	SENDER ASSEMBLY Oil Pressure	(DUAL STATION)	OPT	[1]
13	0013	26996	LOCKWASHER (#10) Stainless Steel		2	
14	0011	68219	NUT (#10-32) Stainless Steel		2	
15	0022	48556	BUSHING Reducer (.250 To .125)		1	
16	0022	42554	NIPPLE		1	
17	0022	46932	ELBOW		1	
18	0000	818384T1	BRACKET		1	
19	0016	64281	STUD (.375-16/.375-24 x 1.880)		1	
20	0013	35048	LOCKWASHER (.375)		1	
21	0011	46335	NUT (.375-24)		1	
22	0010	47462	SCREW (.437-14 x 1.250)		1	
23	0013	32993	LOCKWASHER (.437)		1	
24	0088	11178	BREAKER Circuit - 50 Ampere		1	
25	0013	26996	LOCKWASHER (#10) Stainless Steel		2	
26	0011	68219	NUT (#10-32) Stainless Steel		2	
27	0010	45862	SCREW (#10-32 x .875)		2	
28	0012	56681	WASHER (.203 x .500 x .032)		2	
29	0011	61356	NUT (#10-32) Reduced Hex		2	
30	0085	96819T	INSULATOR		1	
31	0089	96054	SOLENOID ASSEMBLY Starter		1	
32	0010	47910	SCREW (1/4-28 x 5/8) (5/8 IN.)		2	
33	0011	20088	NUT		2	
34	0013	26992	LOCKWASHER (.250) Stainless Steel		2	
35	0011	26419	NUT (#8-32) Brass		2	
36	0011	94330	NUT (.250-20) Brass		2	

PART NOTES:

[1] - OPTIONAL

WIRING HARNESS/ELECTRICAL (MOUNTED ON EXHAUST ELBOW)TB IV

WIRING HARNESS/ELECTRICAL (MOUNTED ON DISTRIBUTOR) TB IV



38842

RESOURCE NOTES:

IGNITION MODULE IS MOUNTED ON DISTRIBUTOR THUNDERBOLT IV IGNITION

WIRING HARNESS/ELECTRICAL (MOUNTED ON DISTRIBUTOR) TB IV

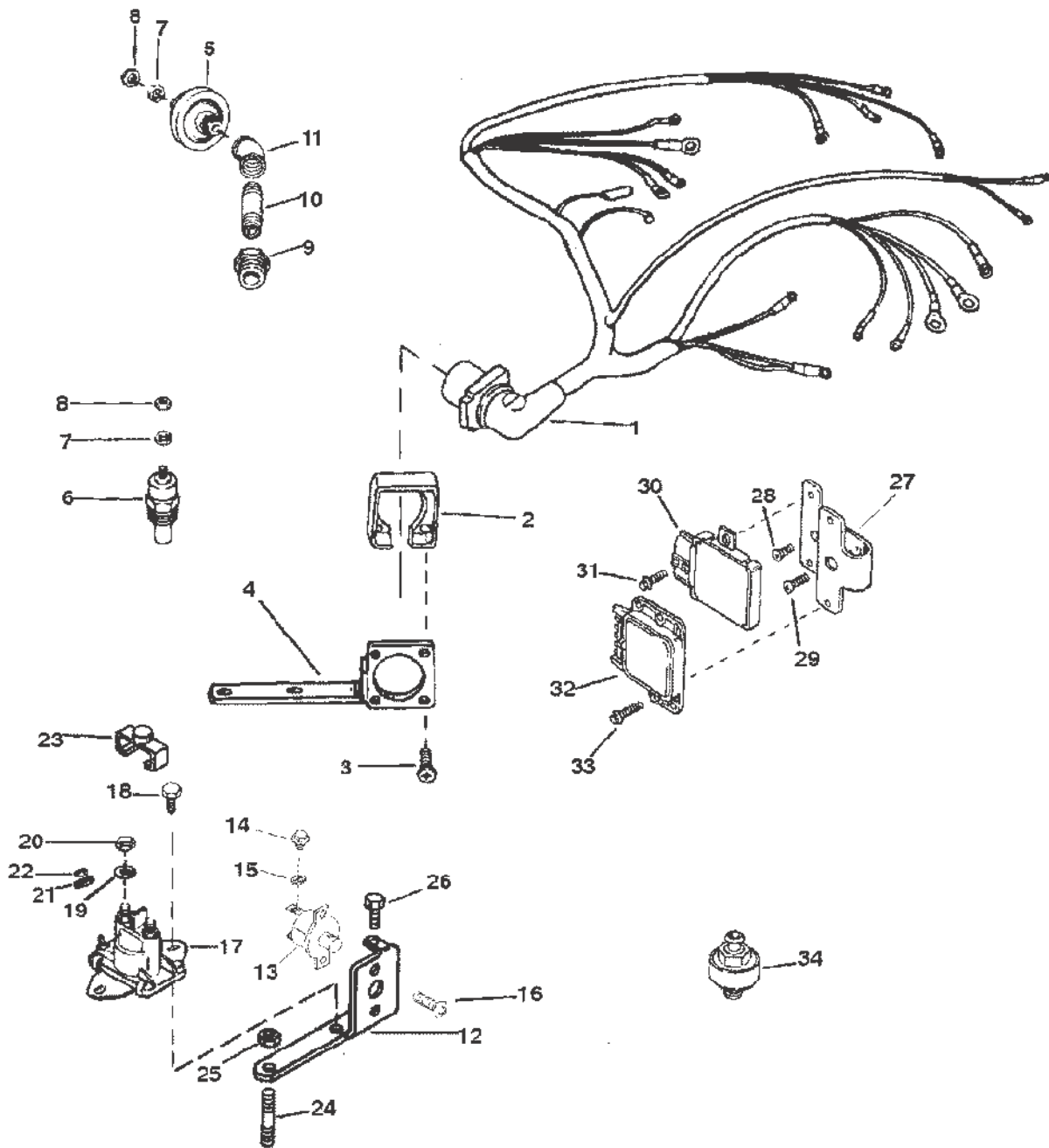
WIRING HARNESS/ELECTRICAL (MOUNTED ON DISTRIBUTOR) TB IV

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0084	806217A10	HARNESS ASSEMBLY		1	
2	0000	26079A2	PLATE KIT Wire Harness Mount		1	
3	0010	15001	SCREW (#8-16 x .875)		4	
4	0000	805468T	BRACKET		1	
5	0000	815425	SENDER ASSEMBLY Oil Pressure		1	
5	0000	37293	SENDER ASSEMBLY Oil Pressure	(DUAL STATION)	OPT	[1]
6	0000	97257A1	SENDER ASSEMBLY Water Temperature		1	
6	0000	49734A1	SENDER ASSEMBLY Water Temperature	(DUAL STATION)	OPT	[1]
7	0013	26996	LOCKWASHER (#10) Stainless Steel		2	
8	0011	68219	NUT (#10-32) Stainless Steel		2	
9	0022	48556	BUSHING Reducer (.250 To .125)		1	
10	0022	42554	NIPPLE		1	
11	0022	46932	ELBOW		1	
12	0000	805368T	BRACKET Electrical		1	
13	0088	11178	BREAKER Circuit - 50 Ampere		1	
14	0010	45862	SCREW (#10-32 x .875)		2	
15	0011	61356	NUT (#10-32) Reduced Hex		2	
16	0013	26996	LOCKWASHER (#10) Stainless Steel		2	
17	0011	68219	NUT (#10-32) Stainless Steel		2	
18	0089	96158	SOLENOID Starter		1	
19	0010	805564	SCREW (.250-20 x .750)		2	
20	0013	26992	LOCKWASHER (.250) Stainless Steel		2	
21	0011	94330	NUT (.250-20) Brass		2	
22	0013	26996	LOCKWASHER (#10) Stainless Steel		2	
23	0011	68219	NUT (#10-32) Stainless Steel		2	
24	0085	97861	INSULATOR		1	
25	0000	805361T2	IGNITION MODULE	(7.4L BRAVO I/II & 454 MAGNUM)	1	
25	0000	805361T6	IGNITION MODULE	(7.4L BRAVO III)	1	
26	0084	805363A1	HARNESS ASSEMBLY		1	
27	0010	12110	SCREW (#6-32 x .750)		2	
28	0016	805459	STUD Mercathode Mounting		1	
29	0011	46438	NUT (#10-32)		1	
30	0010	805565	SCREW (#10-32 x .750)		1	

PART NOTES:

[1] - OPTIONAL

WIRING HARNESS/ELECTRICAL (THUNDERBOLT V IGNITION)



38844

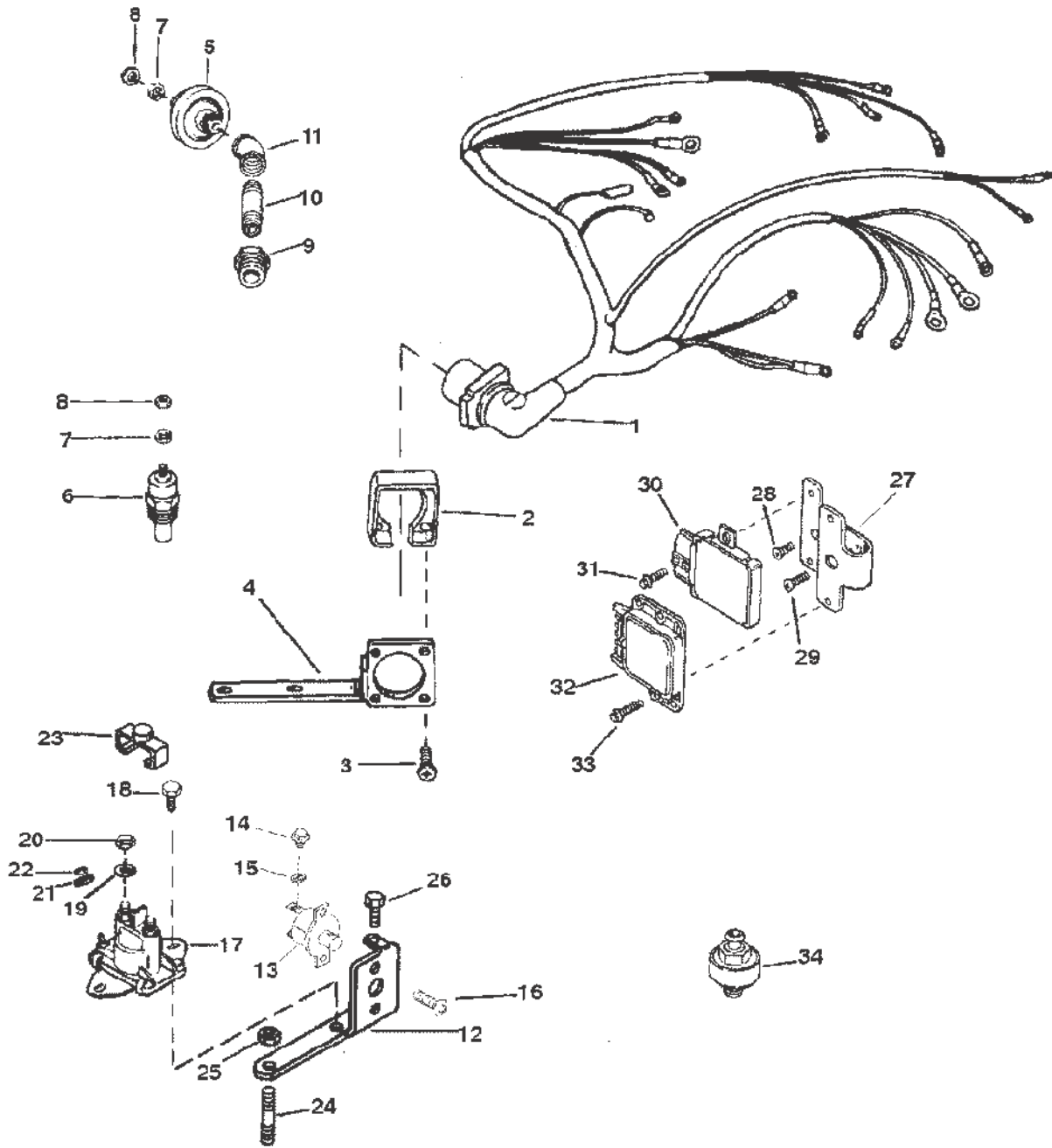
RESOURCE NOTES:
THUNDERBOLT V IGNITION

WIRING HARNESS/ELECTRICAL (THUNDERBOLT V IGNITION)

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0084	806744A2	HARNESS ASSEMBLY		1	
2	0000	26079A2	PLATE KIT Wire Harness Mount		1	
3	0010	15001	SCREW (#8-16 x .875)		4	
4	0000	805468T	BRACKET		1	
5	0000	815425	SENDER ASSEMBLY Oil Pressure		1	
5	0000	37293	SENDER ASSEMBLY Oil Pressure (DUAL)		OPT	[1]
6	0000	97257A1	SENDER ASSEMBLY Water Temperature		1	
6	0000	49734A1	SENDER ASSEMBLY Water Temperature (DUAL)		OPT	[1]
7	0013	26996	LOCKWASHER (#10) Stainless Steel		2	
8	0011	68219	NUT (#10-32) Stainless Steel		2	
9	0022	48556	BUSHING Reducer (.250 To .125)		1	
10	0022	42554	NIPPLE		1	
11	0022	46932	ELBOW		1	
12	0000	805368T	BRACKET Electrical		1	
13	0088	806950	BREAKER Circuit - 50 Ampere		1	
14	0010	68513	SCREW (#10-32 x .375) Stainless Steel		2	
15	0013	26996	LOCKWASHER (#10) Stainless Steel		2	
16	0010	57583	SCREW (#8-32 x .375)		2	
17	0089	96158	SOLENOID Starter		1	
18	0010	805564	SCREW (.250-20 x .750)		2	
19	0013	26992	LOCKWASHER (.250) Stainless Steel		2	
20	0011	94330	NUT (.250-20) Brass		2	
21	0013	26996	LOCKWASHER (#10) Stainless Steel		2	
22	0011	68219	NUT (#10-32) Stainless Steel		2	
23	0085	97861	INSULATOR		1	
24	0016	805459	STUD Mercathode Mounting		1	
25	0011	46438	NUT (#10-32)		1	
26	0010	805565	SCREW (#10-32 x .750)		1	
27	0000	806735T	BRACKET		1	
28	0010	806834	SCREW (FLATHEAD)		1	
29	0010	806835	SCREW (10-32 x .50)		1	
30	0000	806959T4	MODULE (7.4L BRAVO I & II)		1	
28	0000	806960T4	IGNITION CONTROL MODULE (7.4L BRAVO III)		1	
28	0000	806745T5	MODULE (454 MAGNUM)		1	
31	0010	806826	SCREW (#8-32 x .250)		2	
32	0000	805443T	MODULE ASSEMBLY		1	
33	0010	806827	SCREW (#8-32 x .380)		2	
34	0000	805544T	SENSOR ASSEMBLY		1	

WIRING HARNESS/ELECTRICAL (THUNDERBOLT V IGNITION)

WIRING HARNESS/ELECTRICAL (THUNDERBOLT V IGNITION)



38844

WIRING HARNESS/ELECTRICAL (THUNDERBOLT V IGNITION)

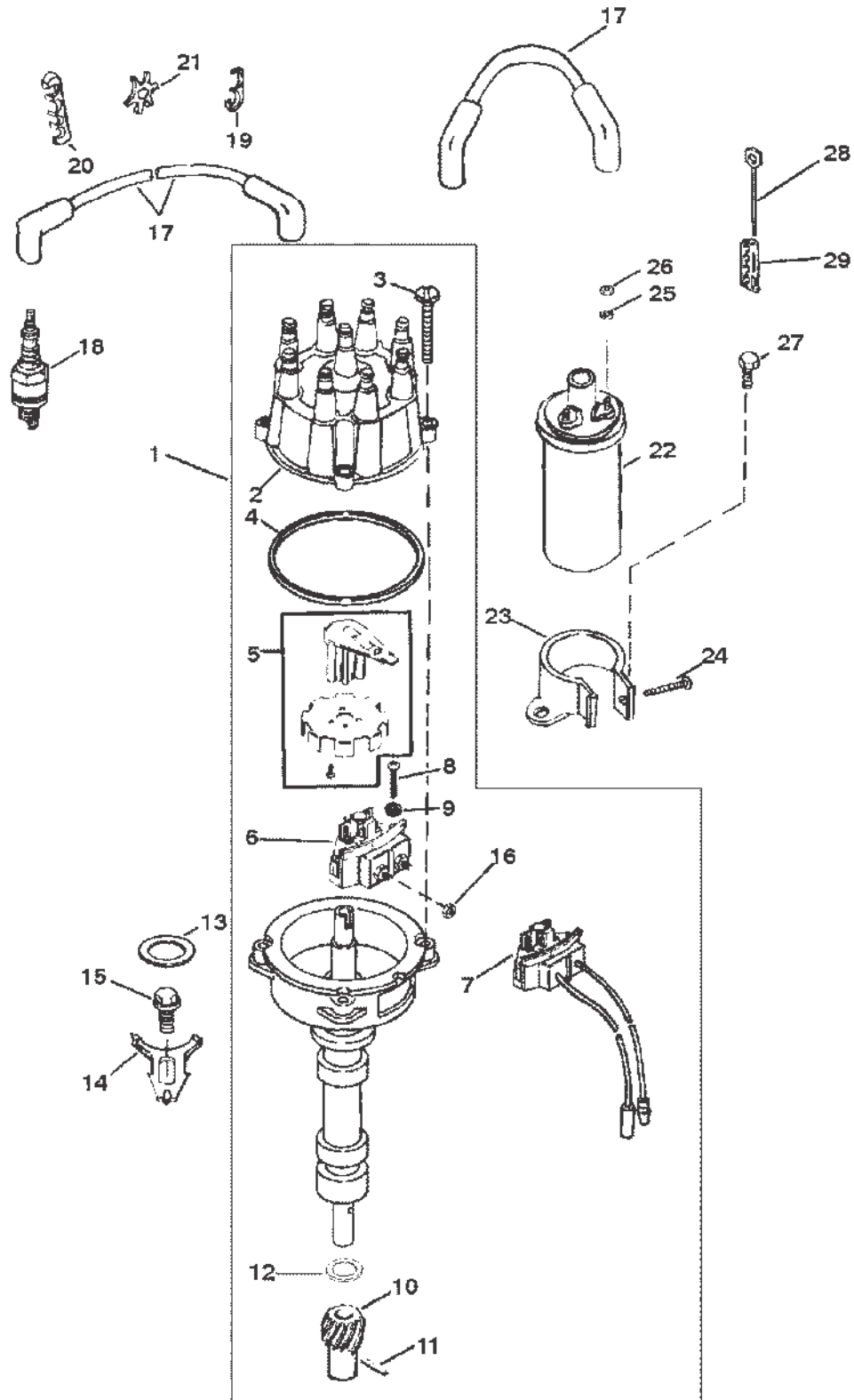
Cat.# 90-82172392

WIRING HARNESS/ELECTRICAL (THUNDERBOLT V IGNITION)

PART NOTES:

[1] - OPTIONAL

DISTRIBUTOR AND IGNITION COMPONENTS



38845

DISTRIBUTOR AND IGNITION COMPONENTS

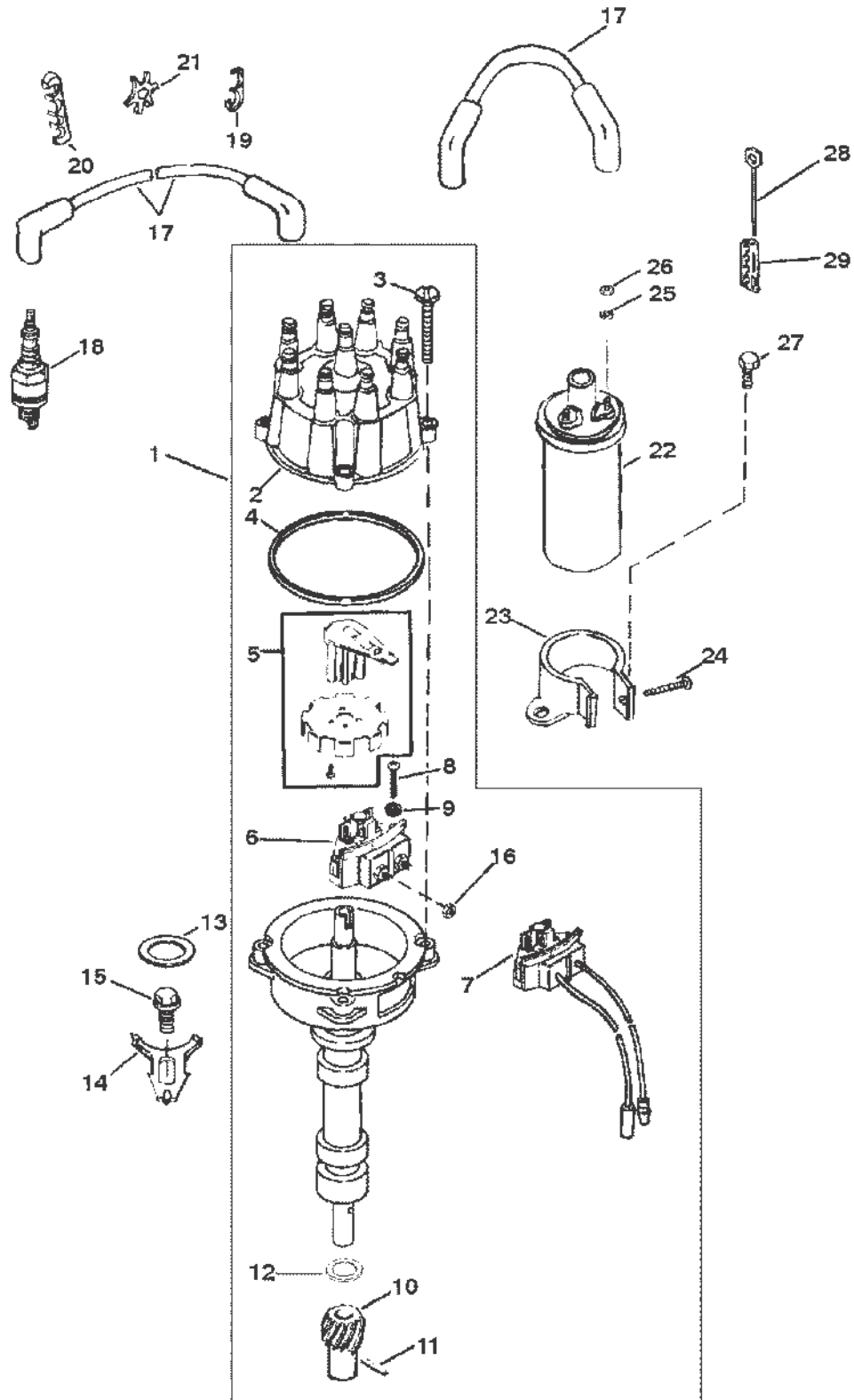
Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	90747A27	DISTRIBUTOR ASSEMBLY		1	[1]
1	0000	805185A26	DISTRIBUTOR ASSEMBLY		1	[2]
2	0000	805759A2	CAP ASSEMBLY		1	[3]
3	0010	90926	SCREW (#10-32 x .810)		4	
4	0027	805760	GASKET		1	
5	0000	13524A1	WHEEL ASSEMBLY		1	[4]
6	0087	91019A3	SENSOR ASSEMBLY		1	[1]
7	0087	91019A6	SENSOR ASSEMBLY		1	[2]
8	0010	47618	SCREW (#10-32 x 1.00)		1	
9	0012	27736	WASHER		2	
10	0043	818807	GEAR		1	
11	0017	47617	PIN		1	
12	0012	90931	THRUST WASHER		1	
13	0027	344863	GASKET		1	[5]
14	0000	52185	CLAMP		1	
15	0010	806681	SCREW (.375-16 x .875)		1	
16	0011	68219	NUT (#10-32) Stainless Steel		2	
17	0084	816608A61	CABLE KIT		1	[6]
18	0033	59571	SPARK PLUG		8	[7]
19	0000	54676	RETAINER Two Wire		2	
20	0000	32783	RETAINER Three Wire		2	
21	0000	32784	RETAINER Four Wire		2	
22	0392	805570A2	COIL KIT		1	
23	0000	77294T	BRACKET		1	[1]
23	0000	65970T1	BRACKET		1	[2]
24	0010	41408	SCREW (#10-32 x 1.50)		1	
25	0013	26996	LOCKWASHER (#10) Stainless Steel		2	
26	0011	68219	NUT (#10-32) Stainless Steel		2	
27	0010	98261	SCREW (.375-16 x .750)		2	[1]
27	0010	92913	SCREW (.437-14 x .750)		1	[2]
28	0016	90096A1	STUD ASSEMBLY (#10-32 x Special)		2	
29	0054	72821	RETAINER		2	
-	0027	811547A92	GASKET SET Engine	(7.4L BRAVO)	1	
-	0027	811572A92	GASKET SET Overhaul	(454 MAGNUM)	1	

PART NOTES:

- [1] - IGNITION MODULE MOUNTED ON EXHAUST ELBOW
- [2] - IGNITION MODULE MOUNTED ON DISTRIBUTOR
- [3] - Alternate part numbers:
805759A 2Service Part
805759Q 3QS Kit
805759T 3MPP Kit

DISTRIBUTOR AND IGNITION COMPONENTS

DISTRIBUTOR AND IGNITION COMPONENTS

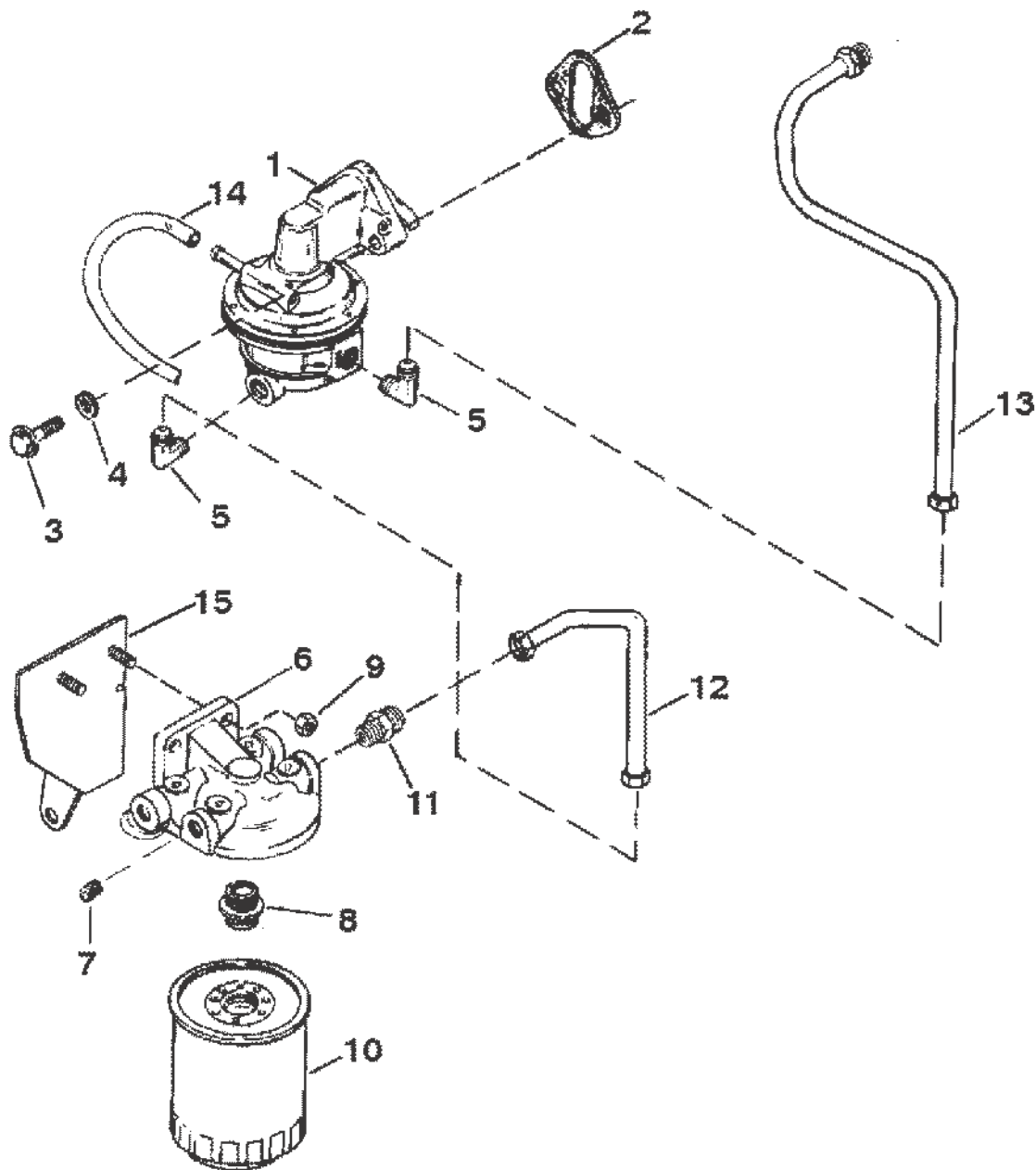


38845

DISTRIBUTOR AND IGNITION COMPONENTS

- [4] - Alternate part numbers:
 - 13524A 1Service Part
 - 805759Q 3QS Kit
 - 805759T 3MPP Kit
- [5] - COMPONENT OF OVERHAUL GASKET SET (7.4L BRAVO)
COMPONENT OF OVERHAUL GASKET SET (454 MAGNUM)
- [6] - Alternate part numbers:
 - 816608A61Service Part
 - 816608K61MPP
 - 816608Q61QS
- [7] - Alternate part numbers:
 - 59571QS
 - 59571BBulk Pack

FUEL PUMP AND FUEL FILTER



38881

FUEL PUMP AND FUEL FILTER

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	818383T	PUMP ASSEMBLY		1	
2	0027	34213	GASKET		1	[1]
3	0010	34354	SCREW (.375-16 x 1.50)		2	
4	0013	35048	LOCKWASHER (.375)		2	
5	0022	43276	ELBOW (90 Degree) (90DEG.)		2	
6	0000	89876A3	BASE ASSEMBLY Fuel Filter/Water Seperator		1	
7	0022	32561	PLUG Pipe - Allen Head (.250-18)		2	
8	0022	8161331	FITTING		1	
9	0011	29250	NUT (.312-24)		2	
10	0035	807172	FILTER Fuel/Water Separator		1	[2]
11	0022	42897	FITTING (STRAIGHT)		1	
12	0032	818385T	LINE Fuel		1	
13	0032	818386T1	LINE Fuel	(7.4L BRAVO I & II)	1	
13	0032	821499T	LINE Fuel	(454 MAGNUM & 7.4L BRAVO III)	1	
14	0032	7381567	TUBING (42.00 Inches Bulk)		1	
15	0000	805556T1	BRACKET		1	
-	0027	811547A92	GASKET SET Engine	(7.4L BRAVO)	1	
-	0027	811572A92	GASKET SET Overhaul	(454 MAGNUM)	1	

PART NOTES:

- [1] - COMPONENT OF OVERHAUL GASKET SET (7.4L BRAVO)
 COMPONENT OF OVERHAUL GASKET SET (454 MAGNUM)

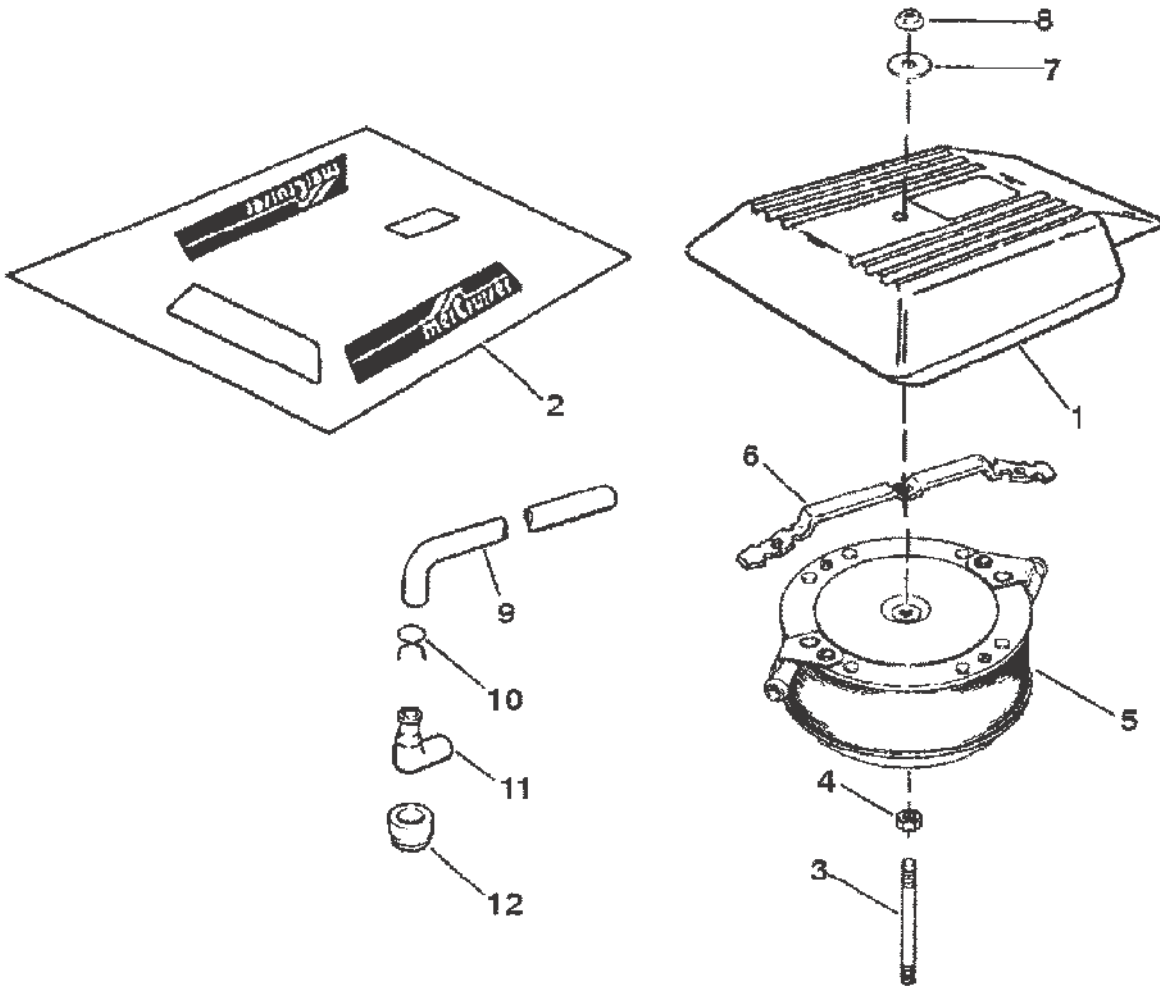
- [2] - Alternate part numbers:

802893QQS

802893TMPP

807172Service Part

FLAME ARRESTOR

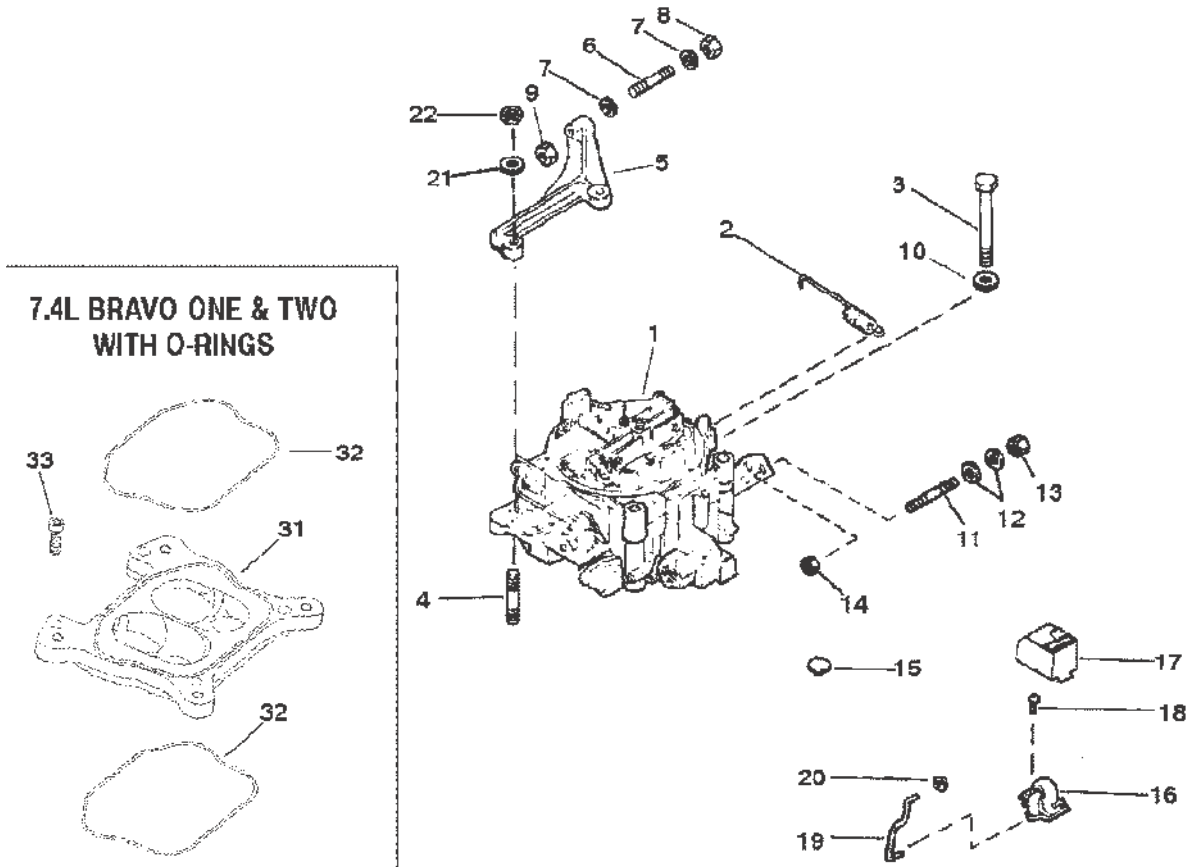


38882

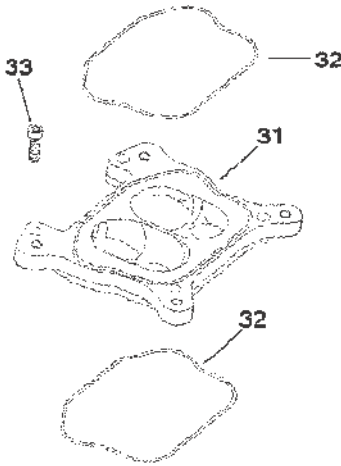
FLAME ARRESTOR

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	18484A3	COVER		1	
2	0037	812776A27	DECAL SET	(7.4L BRAVO I & II)	1	
2	0037	812776A28	DECAL SET	(7.4L BRAVO III)	1	
2	0037	812776A24	DECAL SET	(454 MAGNUM)	1	
3	0016	805161	STUD (4.75 In)	USE WITHOUT REF. #6	1	
4	0011	28941	NUT	USE WITHOUT REF. #6	1	
5	0000	57882T1	FLAME ARRESTOR NEW DESIGN	USE WITHOUT REF. #6	1	
3	0016	805296	STUD (4.50 Inch)	7.4L BRAVO I & II- USE WITH RETAINER REF. #6	1	
5	0000	805298A1	FLAME ARRESTOR	7.4L BRAVO I & II- USE WITH RETAINER REF. #6	1	
6	0000	805314	RETAINER Breather Hose	7.4L BRAVO I & II- USE WITH RETAINER REF. #6	1	
3	0016	805297	STUD	7.4L BRAVO III &454 MAGNUM-USE WITH RETAINER REF. #6	1	
5	0000	805299A1	FLAME ARRESTOR	7.4L BRAVO III &454 MAGNUM-USE WITH RETAINER REF. #6	1	
6	0000	805314	RETAINER Breather Hose	7.4L BRAVO III &454 MAGNUM-USE WITH RETAINER REF. #6	1	
7	0012	86400	WASHER		1	
8	0011	35045	NUT (.250-28)		1	
9	0032	1589418	HOSE Breather		2	
10	0054	53101	CLAMP		4	
11	0000	97850	ELBOW 90 Degree Breather		2	
12	0025	811553	GROMMET		2	

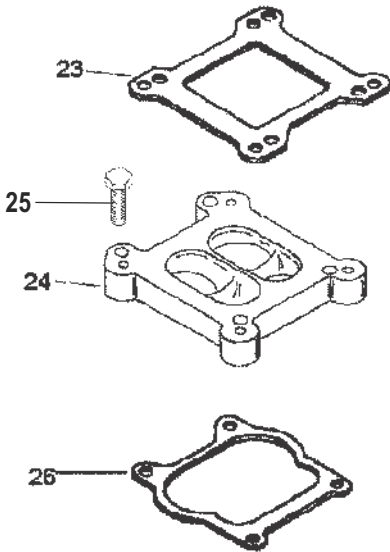
CARBURETOR AND LINKAGE



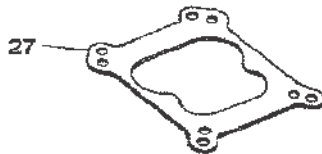
7.4L BRAVO ONE & TWO WITH O-RINGS



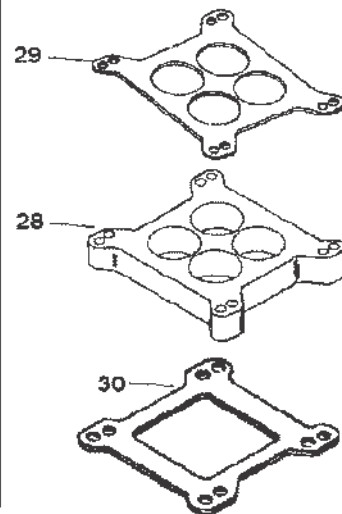
7.4L BRAVO ONE & TWO WITH GASKETS



7.4L BRAVO THREE



454 MAGNUM



38883

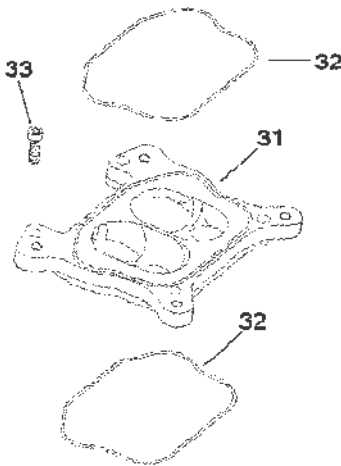
CARBURETOR AND LINKAGE

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	3310	806969A2	CARBURETOR	(7.4L BRAVO I & II) [0D603118] THRU [0F351999]	1	[1]
1	3310	806969A1	CARBURETOR	(7.4L BRAVO I & II) [0F352000] & Up	1	[2]
1	3310	806755A2	CARBURETOR	(7.4L BRAVO III) [0D838819] & Up	1	
1	3310	806755A1	CARBURETOR	(454 MAGNUM) [0D808069] THRU [0F304999]	1	
1	3310	806755A2	CARBURETOR	(454 MAGNUM) [0F305000] & Up	1	
2	0024	32817	SPRING		1	
3	0010	35385	SCREW (.312-18 x 1-3/4)		2	
3	0010	35386	SCREW (.312-18 x 1.00)		2	
4	0016	70237	STUD (.312-18/.312-24 x 2.620)		2	
4	0016	70236	STUD (.312 x 1.500)		2	
5	0000	817685T	BRACKET (CAST)		1	
5	0000	805359T	BRACKET (STAMPED)		1	
6	0016	818192	STUD		1	
7	0012	24664	WASHER (M4 x 20)		2	
8	0011	35045	NUT (.250-28)		1	
9	0011	20361	NUT (.250-28)		1	
10	0013	39107	LOCKWASHER (.312-24)		2	
11	0016	96112	STUD (.250-28 x 2.00) Throttle Cable Anchor		1	
12	0012	29245	WASHER (.281 x .500 x .060) Stainless Steel		2	
13	0011	20361	NUT (.250-28)		1	
14	0011	35045	NUT (.250-28)		1	
15	0022	48358	PLUG (.375)		1	
16	0000	71464	CHOKE	AUTOMATIC CHOKE	1	
17	0000	63922	COVER	AUTOMATIC CHOKE	1	
18	0010	69235	SCREW (.190-24 x .500)	AUTOMATIC CHOKE	1	
19	0000	806937	ROD Choke	(7.4L BRAVO I & II) AUTOMATIC CHOKE	1	
19	0000	806940	ROD Choke	(454 MAGNUM & 7.4L BRAVO III) AUTOMATIC CHOKE	1	
20	0054	89668	CLIP	AUTOMATIC CHOKE	1	
21	0012	20084	WASHER (.328 x .562 x .062)		2	
22	0011	29250	NUT (.312-24)		2	
23	0027	41610	GASKET	7.4L BRAVO I & II WITH GASKETS	1	[3]
24	0000	806758A1	SPACER	7.4L BRAVO I & II WITH GASKETS	1	
25	0010	54523	SCREW (.312-18 x 1.00)	7.4L BRAVO I & II WITH GASKETS	4	
26	0027	524572	GASKET	7.4L BRAVO I & II WITH GASKETS	1	[3]

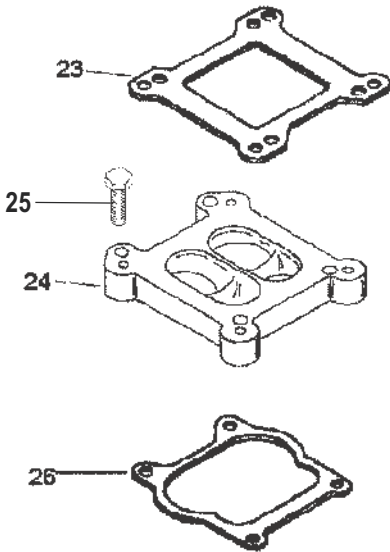
CARBURETOR AND LINKAGE

CARBURETOR AND LINKAGE

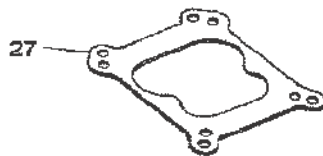
7.4L BRAVO ONE & TWO WITH O-RINGS



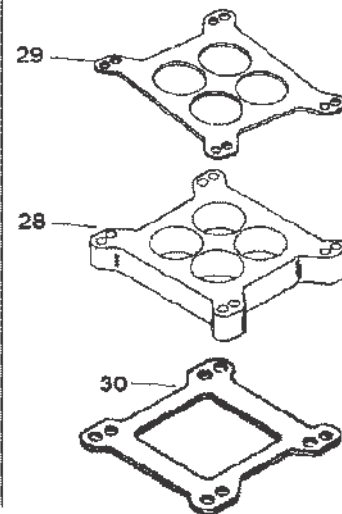
7.4L BRAVO ONE & TWO WITH GASKETS



7.4L BRAVO THREE



454 MAGNUM



38883

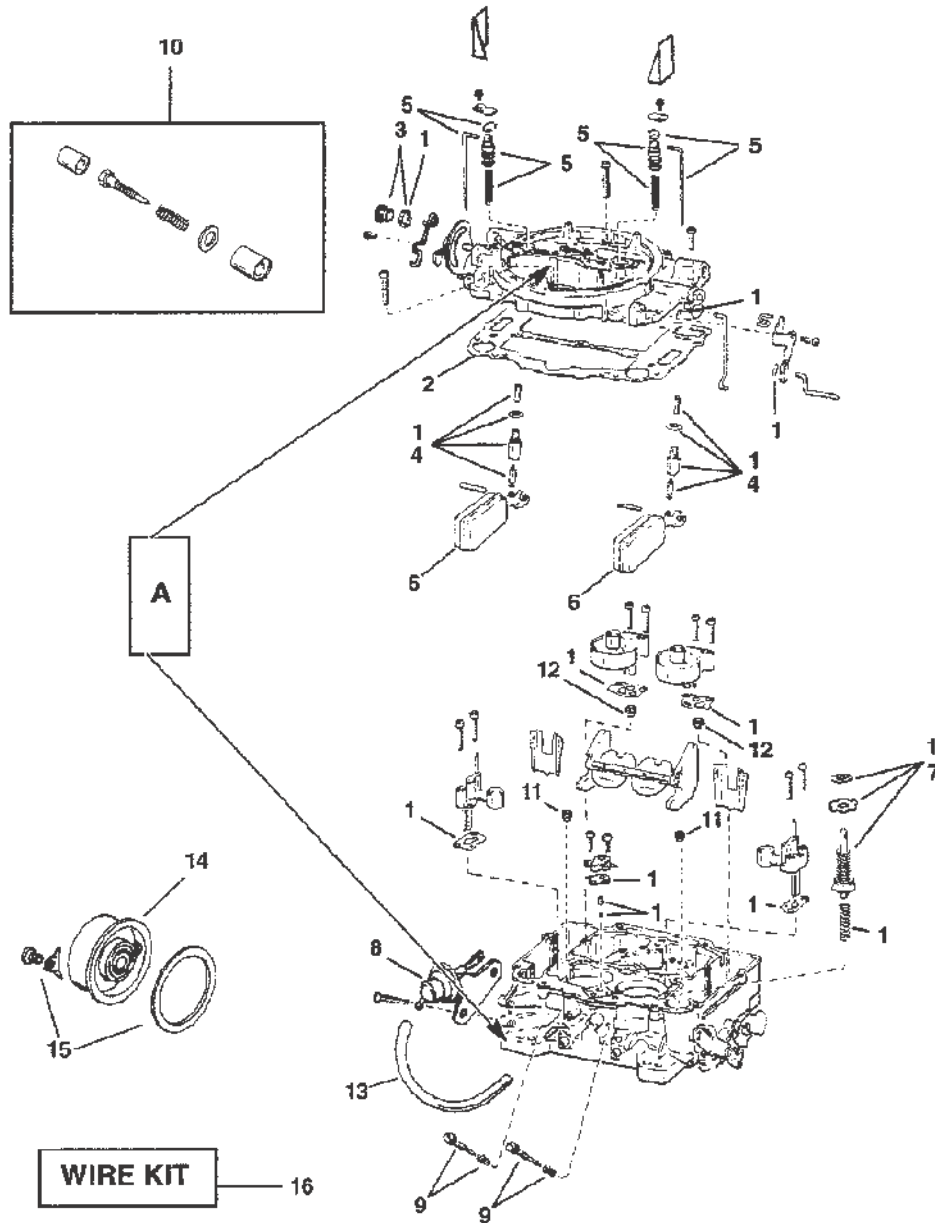
CARBURETOR AND LINKAGE

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
27	0027	814210	GASKET	(7.4L BRAVO III & 454 MAGNUM WITH #9773 CARBURETOR)	1	[3]
28	0000	806833A1	SPACER	(NOT USED WITH #9773 CARBURETOR) 454 MAGNUM	1	
29	0027	41609	GASKET	454 MAGNUM	1	[4]
30	0027	41610	GASKET	454 MAGNUM	1	[4]
31	0000	806177A3	SPACER	7.4L BRAVO I & II WITH O-RINGS	1	
32	0025	806237	QUAD RING	7.4L BRAVO I & II WITH O-RINGS	2	
33	0010	54523	SCREW (.312-18 x 1.00)	7.4L BRAVO I & II WITH O-RINGS	4	
-	0027	811547A92	GASKET SET Engine	(7.4L BRAVO)	1	
-	0027	811572A92	GASKET SET Overhaul	(454 MAGNUM)	1	

PART NOTES:

- [1] - Alternate part numbers:
806969A 2QS
806969R01Reman
- [2] - Alternate part numbers:
806969A 1QS
806969R01Reman
- [3] - COMPONENT OF OVERHAUL GASKET SET (7.4L BRAVO)
- [4] - COMPONENT OF OVERHAUL GASKET SET (454 MAGNUM)

CARBURETOR (WEBER)



A = BEFORE ORDERING REPAIR KITS, LOOK AT WEBER NUMBER (EXAMPLE: 9776SB) AT LOCATION SHOWN. ONLY ORDER KITS THAT FIT CARBURETOR THAT YOU ARE REPAIRING.

37622

RESOURCE NOTES:

BEFORE ORDERING REPAIR KITS, LOOK AT WEBER NUMBER (EXAMPLE: 9776SB) AT LOCATION SHOWN. ONLY ORDER KITS THAT FIT CARBURETOR THAT YOU ARE REPAIRING.

CARBURETOR (WEBER)

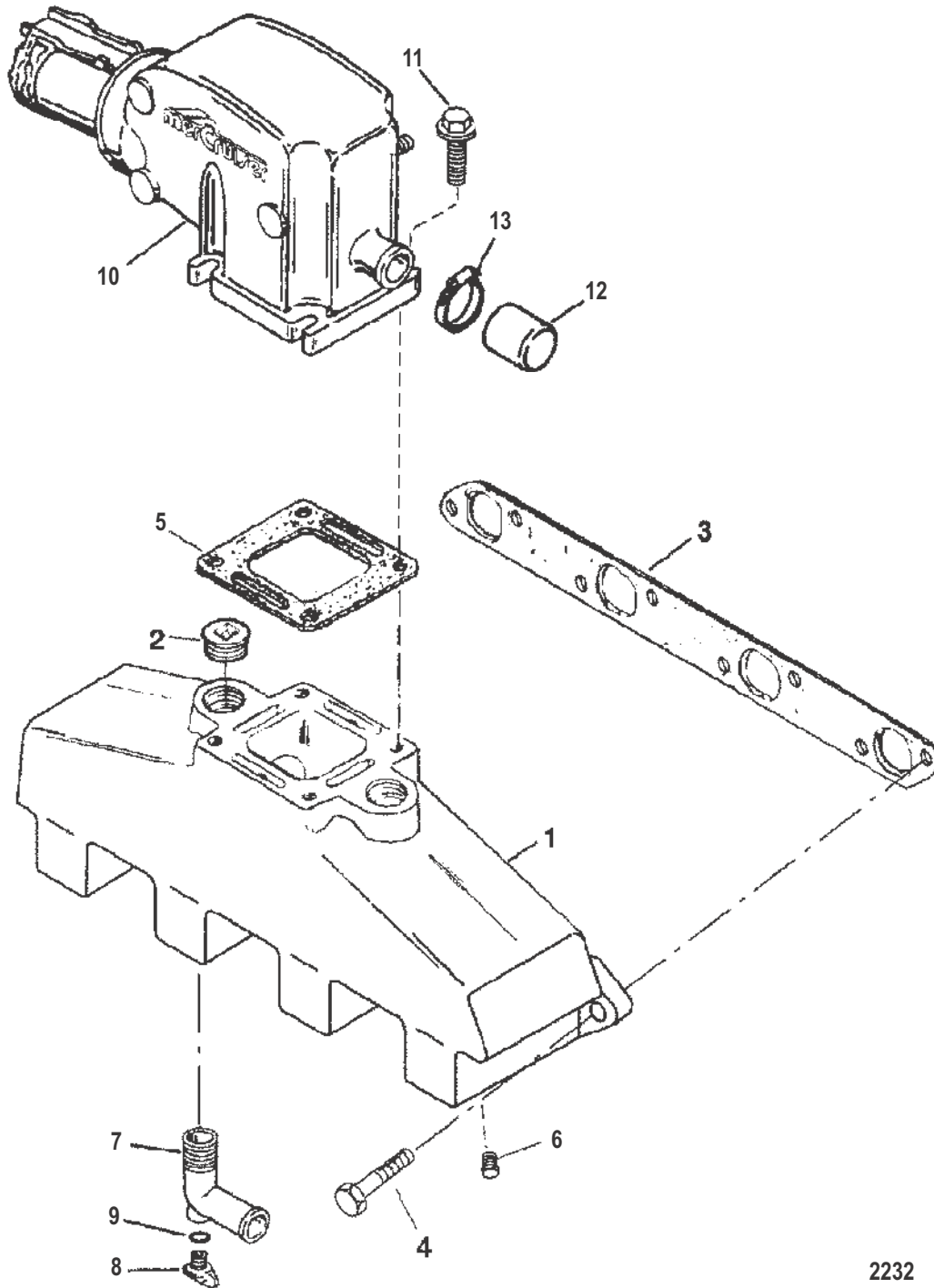
CARBURETOR (WEBER)

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	809064	OVERHAUL KIT	(9772, 9773, 9777, 9779S, 9780S)	1	
2	0027	809077	GASKET		1	
3	0000	811533	FITTING KIT Inlet		1	
4	0000	811534	NEEDLE/SEAT KIT Inlet		2	
5	0000	811648	METERING ROD KIT	(9772)	1	
5	0000	809068	Metering Rod Kit	(9779S, 9780S)	1	
5	0000	823431	ROD KIT Metering	(9777)	1	
5	0000	811535	METERING ROD KIT	(9773)	1	
6	0000	811536	FLOAT KIT		2	
7	0000	808701	PLUNGER KIT Accelerator Pump	(9772, 9773, 9777, 9779S, 9780S)	1	
8	0000	811538	CHOKE KIT	(AUTOMATIC CHOKE)	1	
9	0000	811539	SCREW KIT Idle Mixture		2	
10		NA	NOT AVAILABLE Not sold with this model		0	
11	0000	811541	JET Metering - Right Primary	(9772, 9773, 9777)	2	
11	0000	809069	Primary Metering Jet	(9780S)	2	
11	0000	809070	Primary Metering Jet	(9779S)	2	
12	0000	811542	Secondary Metering Jet	(9772, 9777, 9780S)	2	
12	0000	811657	JET Metering - Secondary	(9779S)	2	
12	0000	811541	JET Metering - Right Primary	(9773)	2	
13	0032	1430165	TUBING (38.00 Inches Bulk)	(AUTOMATIC CHOKE)	1	
14	0000	809066	REPAIR KIT Electric Choke		1	
15	0000	809095	RETAINER KIT Electric Choke		1	
16	0084	809471A1	WIRE KIT	(ELECTRIC CHOKE)	1	
-	0000	809615	METERING KIT	(7.4L BRAVO)	1	[1]
-	0000	809620	METERING KIT Altitude	(454 MAGNUM)	1	[1]

PART NOTES:

[1] - PART IS NEW AND LISTED FOR THE FIRST TIME

EXHAUST MANIFOLD AND EXHAUST ELBOW



2232

EXHAUST MANIFOLD AND EXHAUST ELBOW

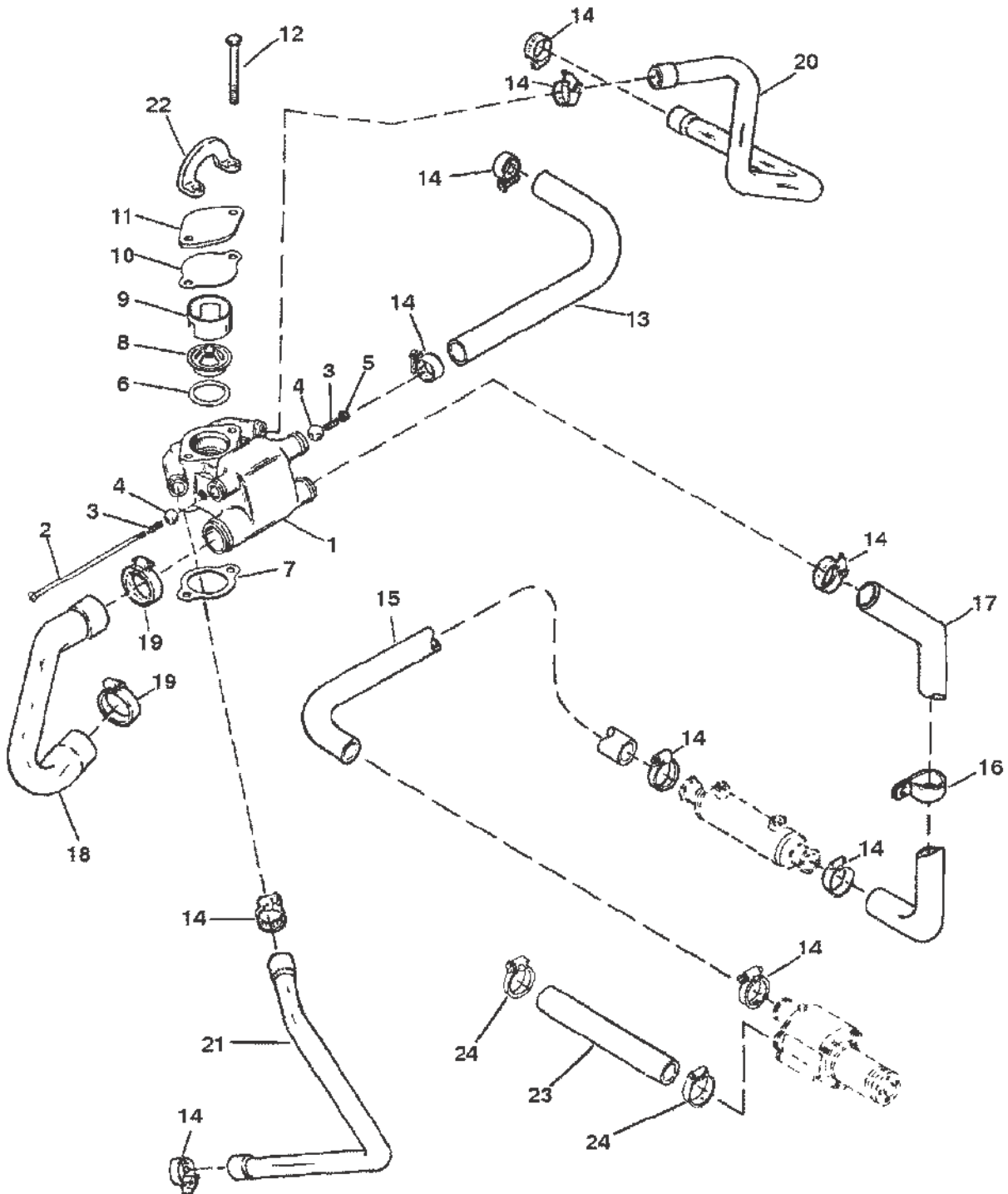
EXHAUST MANIFOLD AND EXHAUST ELBOW

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	89011A8	MANIFOLD ASSEMBLY		2	
2	0022	33198A1	PLUG (3/4-14)		AR	[1]
3	0027	46820	GASKET		2	[2]
4	0010	37612	SCREW (.375-16 x 1.250)		8/16	
4	0010	48424	SCREW (.375-16 x 1.620)		8	
5	0027	41813	GASKET		2	[2]
6	0022	73379	PLUG (.250-18)		2	
7	0022	806926A1	ELBOW KIT Drain		2	
8	0022	806608A1	PLUG KIT (.500-13) Royal Blue		2	[3]
9	0025	806609	QUAD RING		2	
10	0000	816900A5	ELBOW ASSEMBLY Exhaust	(PORT)	1	
10	0000	816900A9	ELBOW ASSEMBLY	(STARBOARD)	1	
11	0010	12244	SCREW (.375-16 x 1.00)		6	
11	0010	668631	SCREW (.375-16 x 2.500)	[0F114759] & Below	2	
11	0010	98534	SCREW (.375-16 x 2.30)	[0F114760] & Up	2	
12	0019	805727	CAP Rubber		2	
13	0054	815504220	CLAMP Worm Gear		2	
-	0000	93320A7	RISER KIT Exhaust (3.00 Inch)	CONTAINS 2 RISERS	1	
-	0000	93322A5	RISER KIT Exhaust (6.00 Inch)	CONTAINS 2 RISERS	1	
-	0027	811547A92	GASKET SET Engine	(7.4L BRAVO)	1	
-	0027	811572A92	GASKET SET Overhaul	(454 MAGNUM)	1	

PART NOTES:

- [1] - AS REQUIRED
- [2] - COMPONENT OF OVERHAUL GASKET SET (7.4L BRAVO)
COMPONENT OF OVERHAUL GASKET SET (454 MAGNUM)
- [3] - Alternate part numbers:
806608A 1Service Part
806608Q01QS

STAT HOUSING (STANDARD COOLING) S/N: 0F351999 & BELOW



38884

RESOURCE NOTES:

7.4L BRAVO (S/N: 0F351999 AND BELOW); 454 MAG. (S/N: 0F304999 AND BELOW)

THERMOSTAT HOUSING (STANDARD COOLING) S/N: 0F351999 & BELOW

THERMOSTAT HOUSING (STANDARD COOLING) S/N: 0F3519999 & B

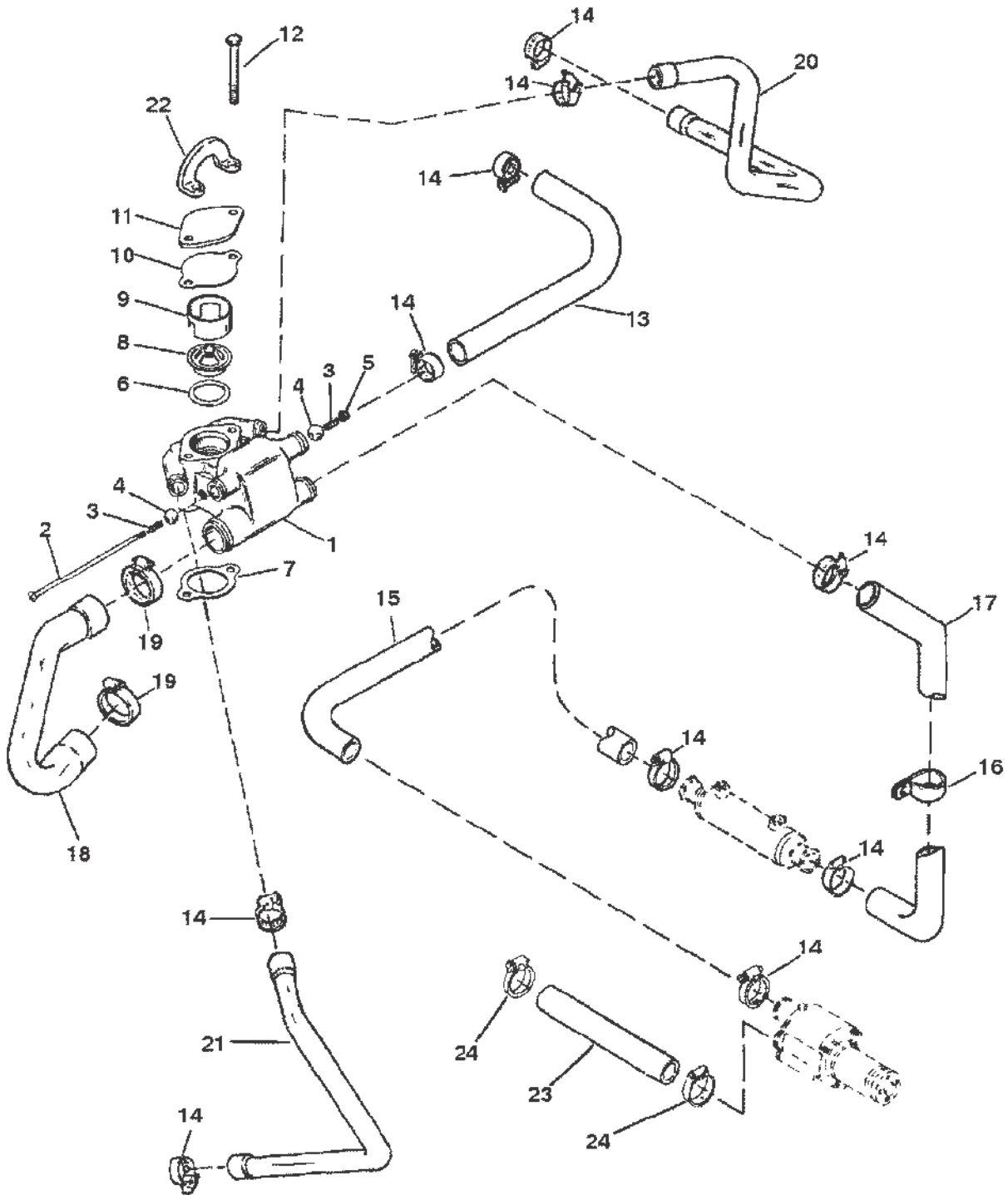
Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	16413A9	HOUSING ASSEMBLY Thermostat		1	
2	0010	17989	SCREW (#10-32 x 8.600)	IF APPLICABLE	1	
3	0024	75533	SPRING	IF APPLICABLE	2	
4	0030	98475	BALL Nylon	IF APPLICABLE	2	
5	0011	29488	NUT (#10-32)	IF APPLICABLE	1	
6	0025	30224	O-RING (1.859 x .139)		1	[1]
7	0027	530451	GASKET		1	[2]
8	0000	8072521	THERMOSTAT		1	[3]
9	0023	806922	SLEEVE		1	
10	0027	331792	GASKET		2	[4]
11	0000	17494A1	COVER KIT		1	
12	0010	60410	SCREW (.375-16 x 4.250)		2	
13	0032	817433	HOSE (MOLDED)		2	
14	0054	815504220	CLAMP Worm Gear		AR	[5]
15	0032	818741	HOSE	(7.4L BRAVO)	1	
15	0032	821418	HOSE	(454 MAGNUM)	1	
16	0054	47715	CLIP		1	
17	0032	16011	HOSE Thermostat Housing	(7.4L BRAVO)	1	
17	0032	160111	HOSE	(454 MAGNUM)	1	
18	0032	897181	HOSE	(7.4L BRAVO I & II)	1	
18	0032	897183	HOSE	(7.4L BRAVO III & 454 MAGNUM)	1	
19	0054	815504232	CLAMP Worm Gear (2.50 Diameter)		2	
20	0032	89749	HOSE	(PORT)	1	
21	0032	897301	HOSE	(STARBOARD)	1	
22	0000	12552	LIFTING EYE		1	
23	0032	1743579	HOSE (96.00 Inches Bulk)		1	
24	0054	815504222	CLAMP Worm Gear (1.98 Diameter)		2	
-	0027	811547A92	GASKET SET Engine	(7.4L BRAVO)	1	
-	0027	811572A92	GASKET SET Overhaul	(454 MAGNUM)	1	

PART NOTES:

- [1] - Alternate part numbers:
30224Service Part
30224QQS
COMPONENT OF OVERHAUL GASKET SET (7.4L BRAVO)
COMPONENT OF OVERHAUL GASKET SET (454 MAGNUM)
- [2] - Alternate part numbers:
53045 1Service Part
53045Q01QS
COMPONENT OF OVERHAUL GASKET SET (7.4L BRAVO)
COMPONENT OF OVERHAUL GASKET SET (454 MAGNUM)

THERMOSTAT HOUSING (STANDARD COOLING) S/N: 0F3519999 & BELOW

STAT HOUSING (STANDARD COOLING) S/N: 0F3519999 & BELOW



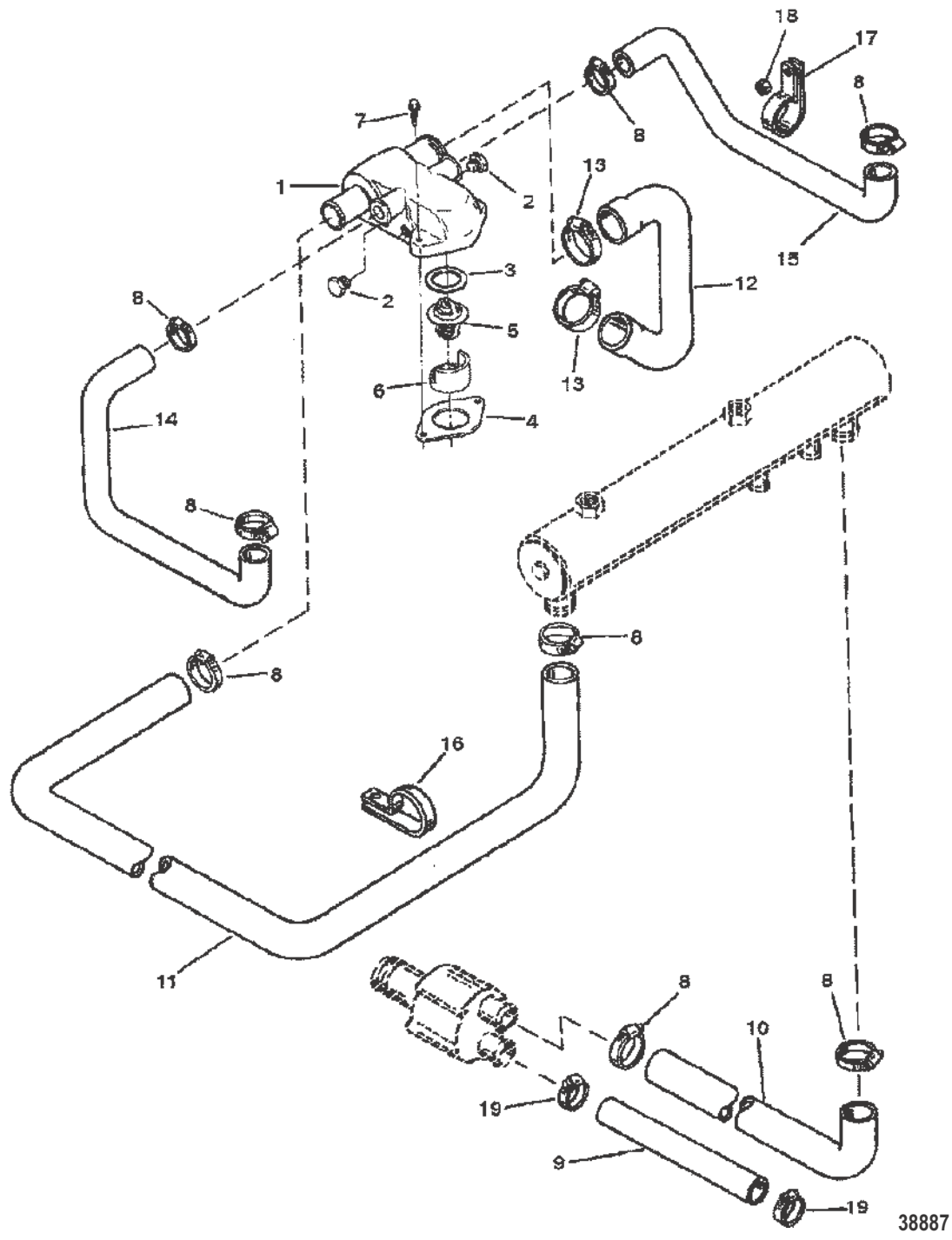
38884

THERMOSTAT HOUSING (STANDARD COOLING) S/N: 0F3519999 & BELOW

THERMOSTAT HOUSING (STANDARD COOLING) S/N: 0F3519999 & B

- [3] - Alternate part numbers:
 - 807252 1Service Part
 - 807252Q 4QS Kit
 - 807252T 4MPP Kit
- [4] - Alternate part numbers:
 - 33179 2Service Part
 - 33179Q02QS
 - COMPONENT OF OVERHAUL GASKET SET (7.4L BRAVO)
 - COMPONENT OF OVERHAUL GASKET SET (454 MAGNUM)
- [5] - AS REQUIRED

THERMOSTAT HOUSING (STANDARD COOLING) S/N: 0F305000 & UP



RESOURCE NOTES:

7.4L BRAVO (S/N: 0F352000 AND UP); 454 MAG. (S/N: 0F305000 AND UP)

THERMOSTAT HOUSING (STANDARD COOLING) S/N: 0F305000 & UP

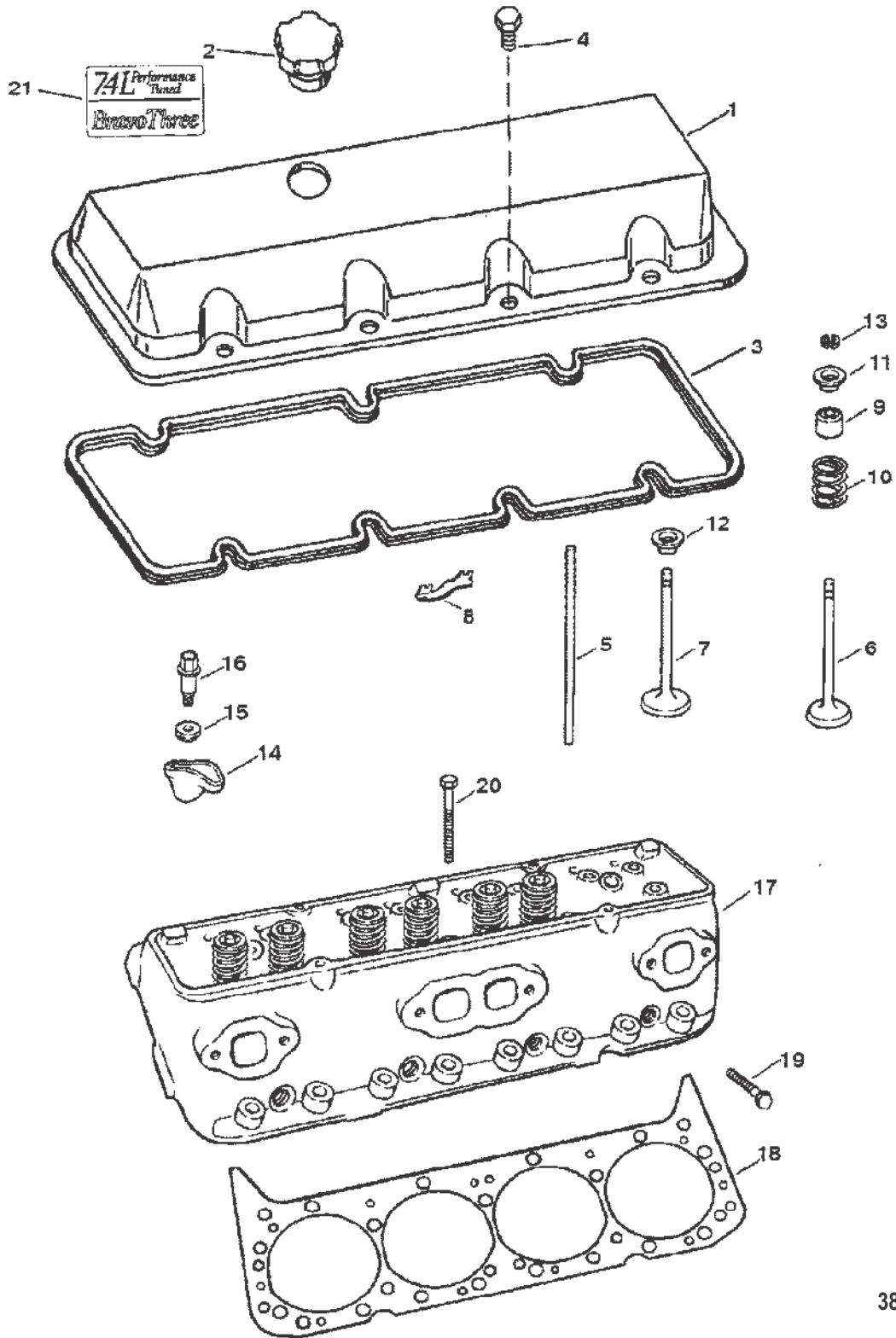
THERMOSTAT HOUSING (STANDARD COOLING) S/N: 0F305000 & UP

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	806235A1	HOUSING ASSEMBLY Thermostat		1	
2	0022	32803	PLUG Pipe (.375-18) Brass		2	
3	0027	806871	GASKET		1	[1]
4	0027	530451	GASKET		1	[2]
5	0000	8072522	THERMOSTAT 71°C (160°F)		1	[3]
6	0023	806922	SLEEVE		1	
7	0010	98794	SCREW (.375-16 x 1.00)		2	
8	0054	815504220	CLAMP Worm Gear		AR	[4]
9	0032	1743579	HOSE (96.00 Inches Bulk)		1	
10	0032	818741	HOSE	(7.4L BRAVO)	1	
10	0032	821418	HOSE	(454 MAGNUM)	1	
11	0032	16011	HOSE Thermostat Housing	(7.4L BRAVO)	1	
11	0032	160111	HOSE	(454 MAGNUM)	1	
12	0032	897181	HOSE	(7.4L BRAVO I & II)	1	
12	0032	897183	HOSE	(7.4L BRAVO III & 454 MAGNUM)	1	
13	0054	815504232	CLAMP Worm Gear (2.50 Diameter)		2	
14	0032	89749	HOSE	(PORT)	1	
15	0032	897301	HOSE	(STARBOARD)	1	
16	0054	47715	CLIP		1	
17	0054	806616	CLAMP		1	
18	0011	22024	NUT (.437-14)		1	
19	0054	815504222	CLAMP Worm Gear (1.98 Diameter)		2	
-	0027	811547A92	GASKET SET Engine	(7.4L BRAVO)	1	
-	0027	811572A92	GASKET SET Overhaul	(454 MAGNUM)	1	

PART NOTES:

- [1] - COMPONENT OF OVERHAUL GASKET SET (7.4L BRAVO)
COMPONENT OF OVERHAUL GASKET SET (454 MAGNUM)
- [2] - Alternate part numbers:
53045 1Service Part
53045Q01QS
COMPONENT OF OVERHAUL GASKET SET (7.4L BRAVO)
COMPONENT OF OVERHAUL GASKET SET (454 MAGNUM)
- [3] - Alternate part numbers:
807252 2Service Part
807252Q 5QS Kit
807252T 5MPP Kit
- [4] - AS REQUIRED

CYLINDER HEAD AND ROCKER COVER (7.4L BRAVO)



38888

CYLINDER HEAD AND ROCKER COVER (7.4L BRAVO)

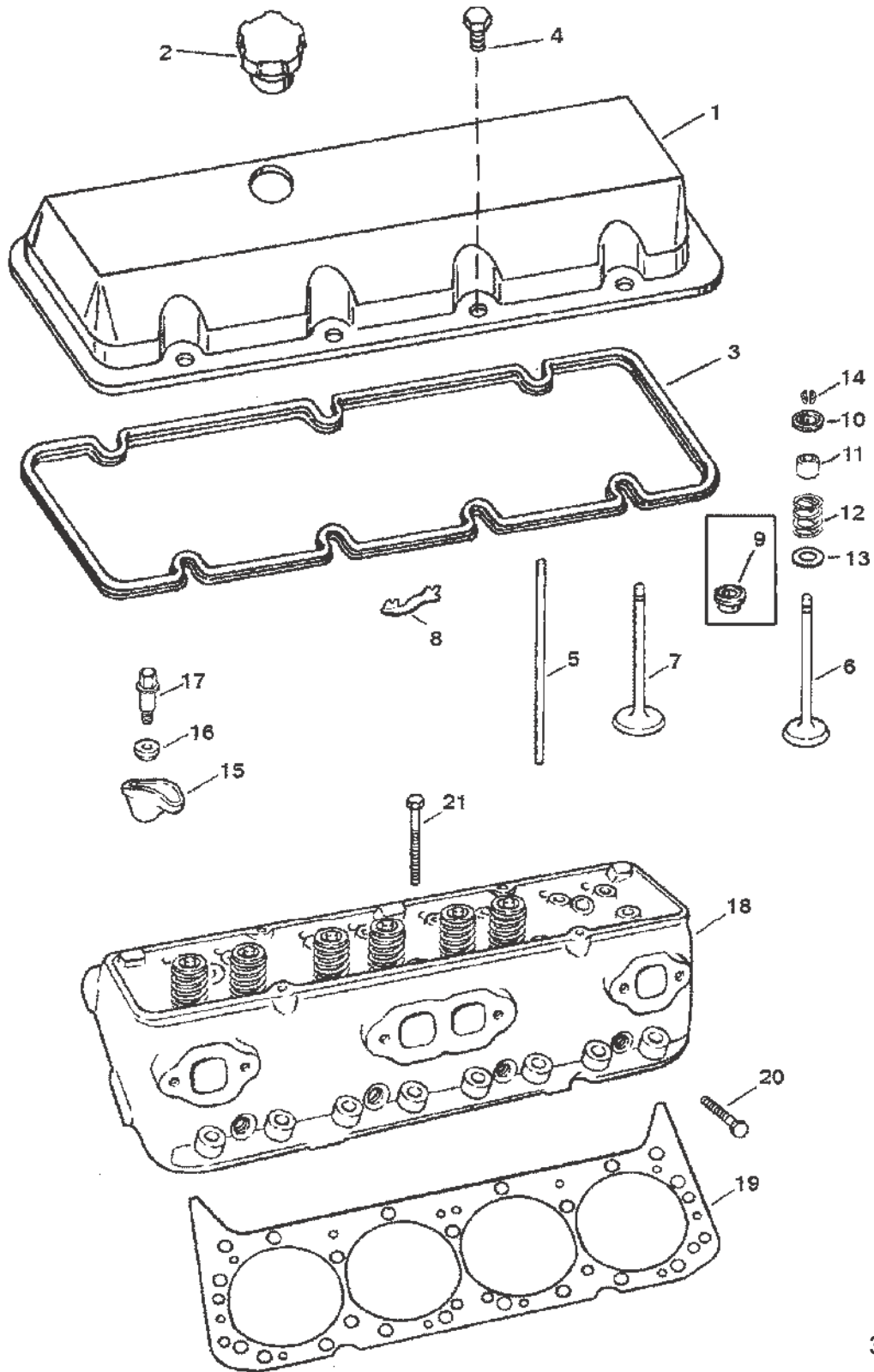
CYLINDER HEAD AND ROCKER COVER (7.4L BRAVO)

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	811587	ROCKER COVER		2	
2	0036	811569	CAP Oil Tank		2	
3	0027	811588	GASKET Rocker Cover		2	[1]
4	0010	811589	BOLT (1/4-20 x 0.875)		14	
5	0000	75589	ROD	(INTAKE)	8	
5	0000	75590	ROD	(EXHAUST)	8	
6	0000	814506	VALVE Exhaust	(STANDARD)	8	
6	0000	814507	VALVE Exhaust	(.015 O.S.)	AR	[2]
7	0000	49134	VALVE Intake	(STANDARD)	8	
7	0000	49135	VALVE	(.015 O.S.)	AR	[2]
8	0000	811585	GUIDE		8	
9	0026	811545	SEAL Valve		16	[1]
10	0024	14754	SPRING		16	
11	0000	14755	ROTATOR	(EXHAUST)	8	
12	0000	14753	CAP	(INTAKE)	8	
13	0028	54530	KEY		32	
14	0000	811590	ROCKER ARM		16	
15	0000	811592	BALL Rocker Arm		16	
16	0010	811593	BOLT Rocker Arm		16	
17	0938	811530	CYLINDER HEAD	(3/8-16 THREADS)	2	
17	0938	827656	CYLINDER HEAD	(7/16-14 THREADS)	2	
18	0027	811547	GASKET		2	[1]
19	0010	49106	BOLT (2.00 Inch)		8	
20	0010	49105	BOLT (4.125 Inch)		24	
21	0037	823848	DECAL	(7.4L BRAVO III)	2	
-	0027	811547A92	GASKET SET Engine	(7.4L BRAVO)	1	

PART NOTES:

- [1] - COMPONENT OF OVERHAUL GASKET SET (7.4L BRAVO)
 [2] - AS REQUIRED

CYLINDER HEAD AND ROCKER COVER (454 MAGNUM)



38889

CYLINDER HEAD AND ROCKER COVER (454 MAGNUM)

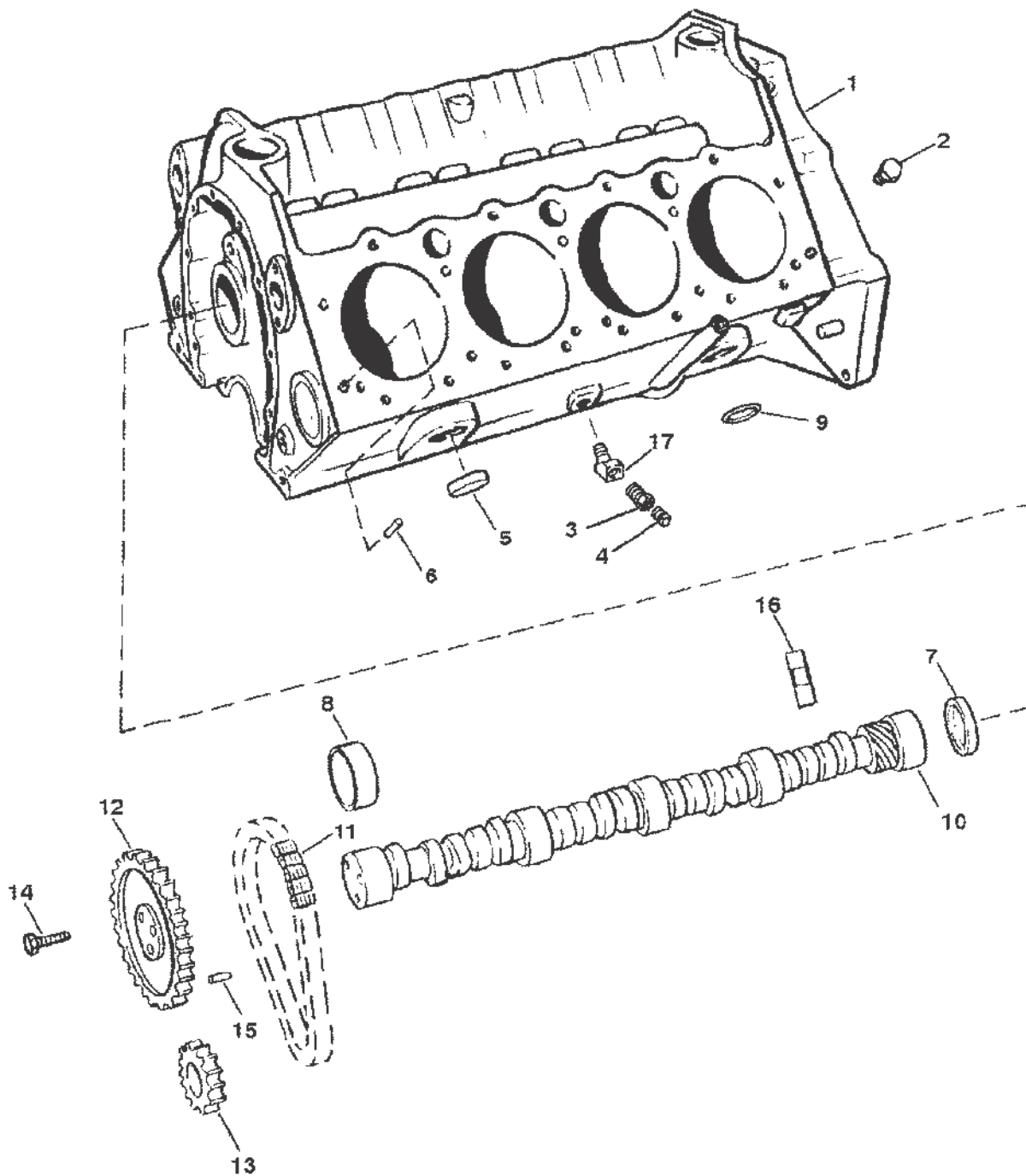
CYLINDER HEAD AND ROCKER COVER (454 MAGNUM)

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	811587	ROCKER COVER		2	
2	0036	811569	CAP Oil Tank		2	
3	0027	811588	GASKET Rocker Cover		2	[1]
4	0010	811589	BOLT (1/4-20 x 0.875)		14	
5	0000	811581	PUSH ROD	(INTAKE)	8	
5	0000	811582	PUSH ROD	(EXHAUST)	8	
6	0000	816962	VALVE Exhaust	(STANDARD)	8	
6	0000	816963	VALVE Exhaust	(.015 O.S.)	AR	[2]
7	0000	801877	VALVE Intake	(STANDARD)	8	
7	0000	801878	VALVE Intake	(.015 O.S.)	AR	[2]
8	0000	811586	GUIDE		8	
9	0000	19325	CAP AND SHIELD	ONE PIECE DESIGN	16	[1]
10	0000	827644A1	CAP ASSEMBLY Valve	TWO PIECE DESIGN	16	
11	0026	827645	SEAL Valve	TWO PIECE DESIGN	16	
12	0024	801879	SPRING Valve		16	
13	0015	54531	SHIM Valve Spring (.015)		16	
14	0028	54530	KEY		32	
15	0000	811591	ARM Rocker		16	
16	0000	811592	BALL Rocker Arm		16	
17	0010	811593	BOLT Rocker Arm		16	
18	0938	811529	CYLINDER HEAD	(3/8-16 THREADS)	2	
18	0938	827495	CYLINDER HEAD ASSEMBLY	(7/16-14 THREADS)	2	
19	0027	811547	GASKET		2	[1]
20	0010	49106	BOLT (2.00 Inch)		8	
21	0010	49105	BOLT (4.125 Inch)		24	
-	0027	811572A92	GASKET SET Overhaul	(454 MAGNUM)	1	

PART NOTES:

- [1] - COMPONENT OF OVERHAUL GASKET SET (454 MAGNUM)
 [2] - AS REQUIRED

CYLINDER BLOCK AND CAMSHAFT



38891

RESOURCE NOTES:

MARINE LONG BLOCK ENGINES INCLUDE INTERNAL PARTS AND CYLINDER HEADS.

CYLINDER BLOCK AND CAMSHAFT

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1		NSS	NOT SOLD SEPARATE CYLINDER BLOCK	(Order Long Blocks Below)	1	[1]
2	0022	48340	PLUG (.250-18 x .41)		4	
2	0022	48358	PLUG (.375)		2	
3	0022	48556	BUSHING Reducer (.250 To .125)		2	
4	0022	328021	PLUG Pipe (.125-27)		2	
5	0019	34270	EXPANSION PLUG (1.625)		8	
6	0017	52190	PIN		4	
7	0019	94140	EXPANSION PLUG		1	
8	0023	85684	BEARING SET		1	
9	0025	811528	O-RING (.500 Inch)		1	
10	0431	4734	CAMSHAFT	7.4L BRAVO	1	
11	0000	811580	CHAIN	(Single Roller Chain)(454 Mag/7.4L)	1	
12	0043	811578	SPROCKET	(Single Roller Chain)(454 Mag/7.4L)	1	
13	0043	811579	SPROCKET	(Single Roller Chain)(454 Mag/7.4L)	1	
10	0431	9830	CAMSHAFT	454 MAGNUM	1	
11	0000	61728	CHAIN	454 MAGNUM (Double Roller Chain)	1	
12	0043	61726	SPROCKET	454 MAGNUM (Double Roller Chain)	1	
13	0043	61727	SPROCKET	454 MAGNUM (Double Roller Chain)	1	
14	0010	35339	SCREW (.312-18 x .750)		3	
15	0017	35312	PIN Dowel (1/4 In. Diameter) (1/4 IN. DIA.)		1	
16	0000	811584	LIFTER (7.4L BRAVO)		16	
16	0000	811583	LIFTER (454 MAGNUM)		16	
17	0022	37682	FITTING Elbow (45 Degree)		1	
-	0000	806351A1	MARINE LONG BLOCK (7.4L BRAVO I & II)	(7.4L BRAVO I & II) SEE NOTE	1	[2]
-	0000	806359A1	MARINE LONG BLOCK (7.4L BRAVO III)	(7.4L BRAVO III) SEE NOTE	1	[3]
-	0000	806352A1	MARINE LONG BLOCK (454 MAGNUM)	(454 MAGNUM) SEE NOTE	1	[4]
-	0027	811547A92	GASKET SET Engine	(7.4L)	1	
-	0027	811572A92	GASKET SET Overhaul	(454 MAG)	1	
-	0092	809825	RTV SILICONE (3 Ounce Tube) Metallic Blue		1	
-	0092	342271	SEALING COMPOUND (16 Ounce)		1	

PART NOTES:

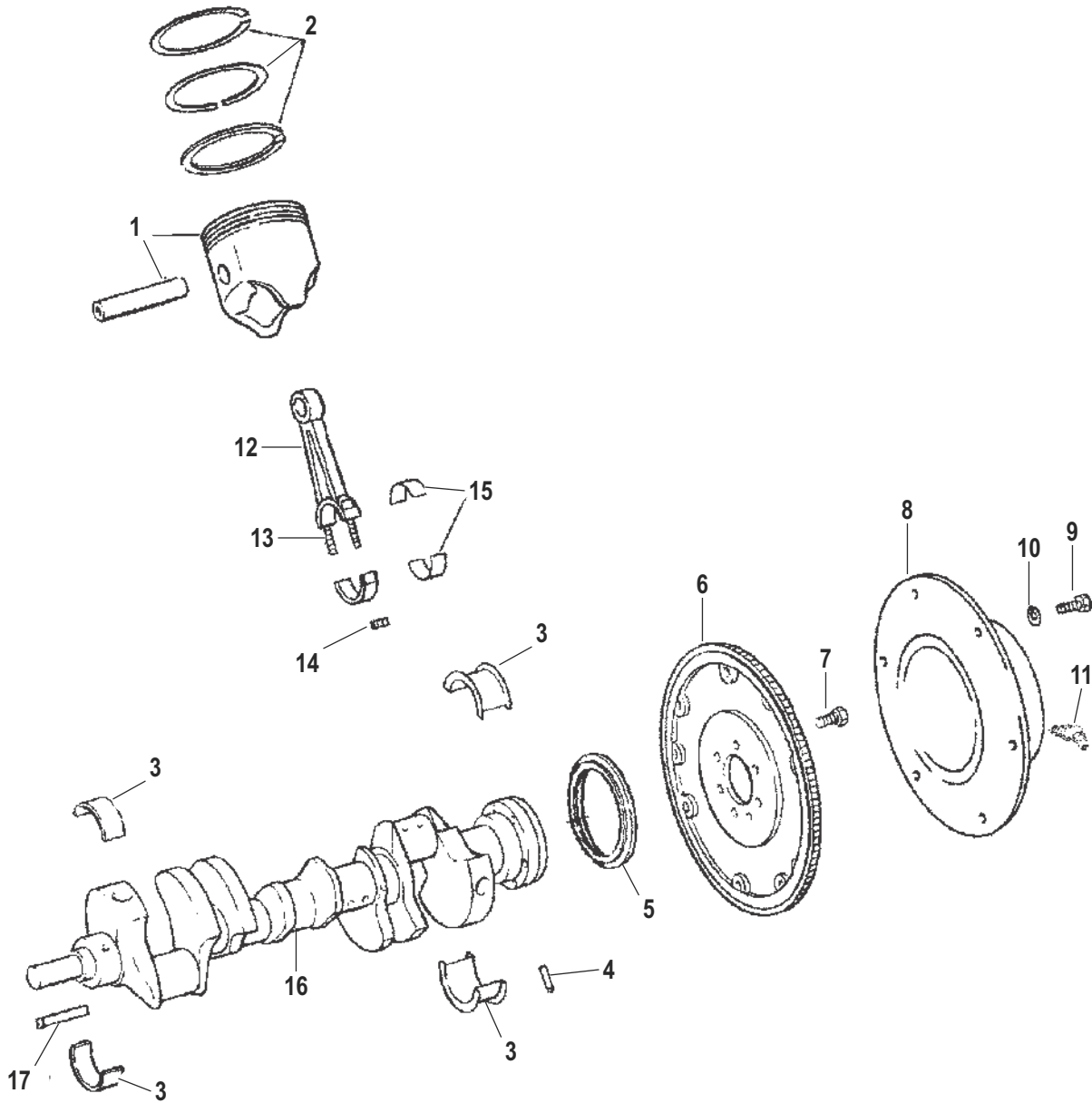
- [1] - NOT SOLD SEPARATE
 [2] - Alternate part numbers:
 806351A 1QS
 806351R 5Reman
 806351R50Reman Int'l

CYLINDER BLOCK AND CAMSHAFT

CYLINDER BLOCK AND CAMSHAFT

- [3] - Alternate part numbers:
 - 806351R 5Reman
 - 806351R50Reman Int'l
 - 806359A 1QS
- [4] - Alternate part numbers:
 - 806352A 1QS
 - 806352R 5Reman

CRANKSHAFT AND CONNECTING RODS



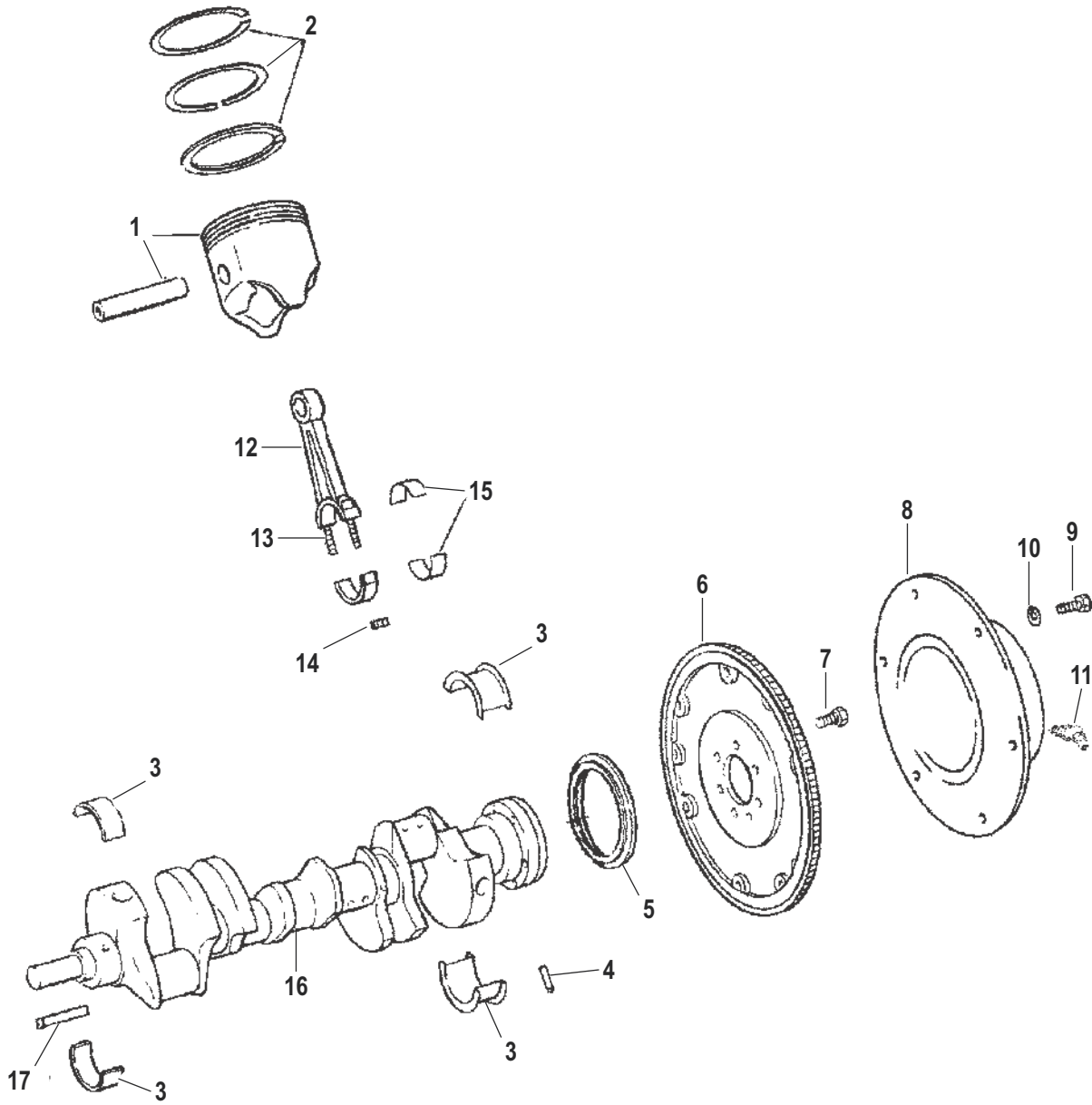
35656

CRANKSHAFT AND CONNECTING RODS

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0737	811564	PISTON ASSEMBLY (STD.) 7.4L BRAVO I/II	Use with GM Engine Code# 1XW,2XW & 3XW	8	
1	0737	811602	PISTON ASSEMBLY (.030 O.S) 7.4L BRAVO I/II	Use with GM Engine Code# 1XW,2XW & 3XW	AR	[1]
1	0737	808740	PISTON ASSEMBLY (STD.) 7.4L BRAVO I/II	Use with GM Engine Code# 4XW & 5XW	8	
1	0737	808741	PISTON ASSEMBLY (.030 O.S) 7.4L BRAVO I/II	Use with GM Engine Code# 4XW & 5XW	AR	[1]
1	0737	824414	PISTON ASSEMBLY (STD.) 7.4L BRAVO I/II	Use with GM Engine Code# 3UB & 3UW	8	
1	0737	824415	PISTON ASSEMBLY (.030 O.S) 7.4L BRAVO I/II	Use with GM Engine Code# 3UB & 3UW	AR	[1]
1	0737	808740	PISTON ASSEMBLY (STD.) 7.4L BRAVO I/II	Use with GM Engine Code# 4XX & 5XX	8	
1	0737	808741	PISTON ASSEMBLY (.030 O.S) 7.4L BRAVO I/II	Use with GM Engine Code# 4XX & 5XX	AR	[1]
1	0737	811565	PISTON ASSEMBLY Standard (STD.) 454 MAGNUM	Use with GM Engine Code# 0XA, 2XA & 3XA	8	
1	0737	811603	PISTON ASSEMBLY .030 Oversize (.030 O.S.) 454 MAGNUM	Use with GM Engine Code# 0XA, 2XA & 3XA	AR	[1]
1	0737	827653	PISTON ASSEMBLY (STD.) 454 MAGNUM	Use with GM Engine Code# 4XA & 5XA	8	
1	0737	827654	PISTON ASSEMBLY (.030 O.S.) 454 MAGNUM	Use with GM Engine Code# 4XA & 5XA	AR	[1]
2	0039	823098	RING SET Piston - Standard	Use with GM Engine Code# 1XW, 2XW, 3XW, 3UB, 3UW, 0XA, 2XA, 3XA	8	
2	0039	823099	RING SET Piston - .030 Oversize	Use with GM Engine Code# 1XW, 2XW, 3XW, 3UB, 3UW, 0XA, 2XA, 3XA	AR	[1]
2	0039	827651	RING Piston (STD.)	Use with GM Engine Code# 4XW, 5XW, 4XX, 5XX, 4XA, 5XA	8	
2	0039	827652	RING Piston (.030 O.S.)	Use with GM Engine Code# 4XW, 5XW, 4XX, 5XX, 4XA, 5XA	AR	[1]
3	0023	818473	BEARING SET Main - Standard		1	
3	0023	818474	BEARING SET Main - .001 Undersize		AR	[1]
3	0023	818475	BEARING SET Main - .002 Undersize		AR	[1]
3	0023	818476	BEARING SET Main - .010 Undersize		AR	[1]
3	0023	818477	BEARING SET Main - .020 Undersize		AR	[1]
4	0017	35312	PIN Dowel (1/4 In. Diameter) (1/4 IN. DIA.)		1	
5	0026	811554	SEAL		1	[2]
6	0230	811562	FLYWHEEL	(7.4L BRAVO)	1	
6	0230	811561	FLYWHEEL	(454 MAGNUM)	1	
7	0010	49845	SCREW (.437-20 x 1.00)		6	
8	0000	18311A17	COUPLER ASSEMBLY Engine		1	
9	0010	14883	SCREW (.375-16 x 1.12)		6	

CRANKSHAFT AND CONNECTING RODS

CRANKSHAFT AND CONNECTING RODS



35656

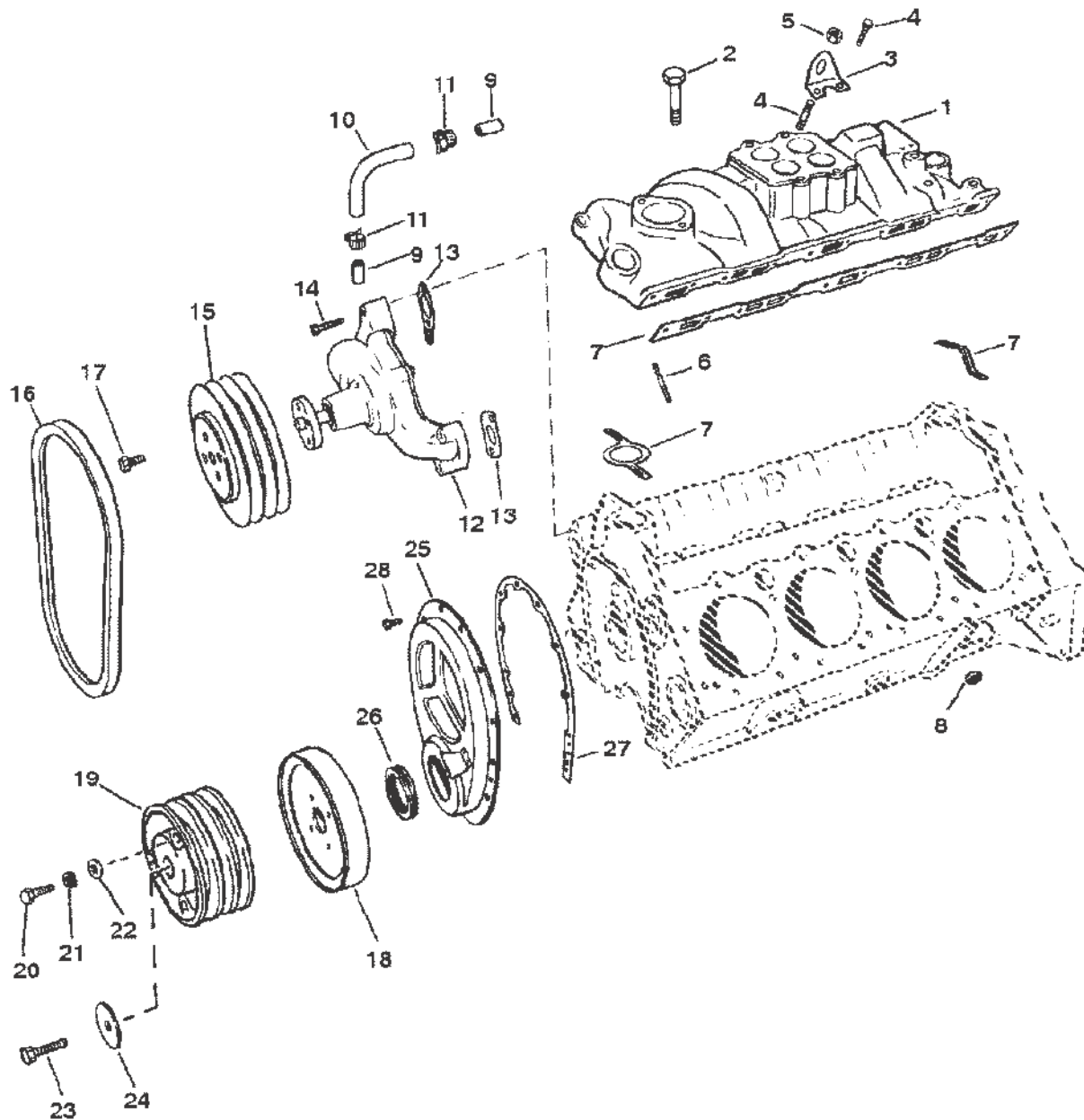
CRANKSHAFT AND CONNECTING RODS

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
10	0012	20572	WASHER (.390 x .750 x .093)		6	
11	0022	49099	FITTING		2	
12	0614	3553	CONNECTING ROD	7.4L BRAVO	8	
12	0614	9641	CONNECTING ROD ASSEMBLY	454 MAGNUM	8	
13	0010	19234	SCREW (.437-20)	454 MAGNUM	16	
13	0010	52192	BOLT	7.4L BRAVO	16	
14	0011	37493	NUT (.375-24)	7.4L BRAVO	16	
14	0011	58056	NUT	454 MAGNUM	16	
15	0023	85726	BEARING SET Connecting Rod - Standard		8	
15	0023	85727	BEARING SET Connecting Rod - (.001 Undersize)		AR	[1]
15	0023	85728	BEARING SET Connecting Rod - (.002 Undersize)		AR	[1]
15	0023	85691	BEARING SET Connecting Rod - (.010 Undersize)		AR	[1]
15	0023	85729	BEARING SET Connecting Rod - (.020 Undersize)		AR	[1]
16	0429	811551	CRANKSHAFT	(7.4L BRAVO)	1	
16	0429	811552	CRANKSHAFT	(454 MAGNUM)	1	
17	0028	811558	KEY		1	
-	0027	811547A92	GASKET SET Engine	(7.4L BRAVO)	1	
-	0027	811572A92	GASKET SET Overhaul	(454 MAGNUM)	1	

PART NOTES:

- [1] - AS REQUIRED
 [2] - COMPONENT OF OVERHAUL GASKET SET (7.4L BRAVO)
 COMPONENT OF OVERHAUL GASKET SET (454 MAGNUM)

INTAKE MANIFOLD AND FRONT COVER



38892

INTAKE MANIFOLD AND FRONT COVER

INTAKE MANIFOLD AND FRONT COVER

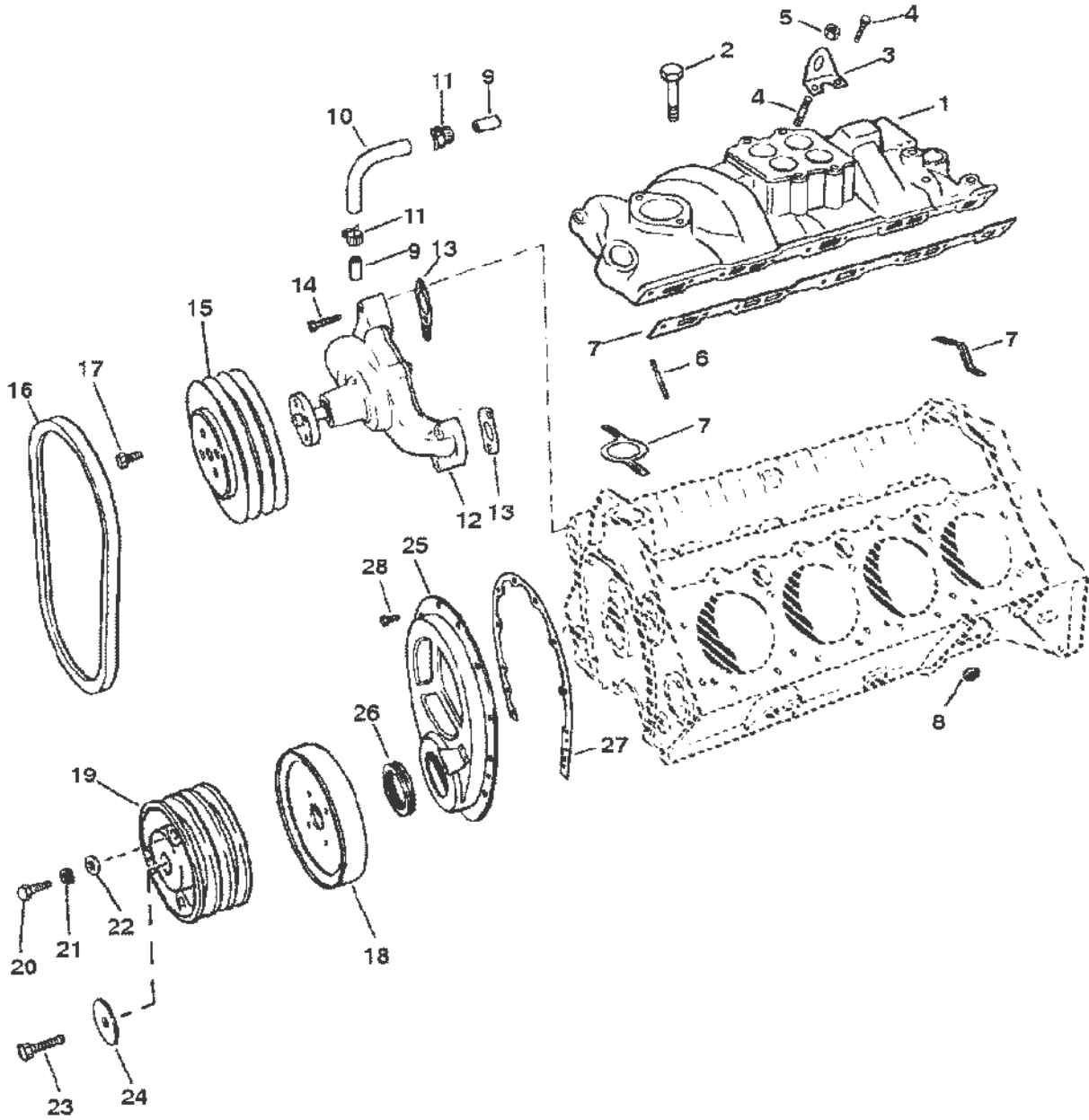
Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	811575	MANIFOLD	7.4L BRAVO I & II	1	
2	0010	37510	BOLT (1.5 In.)	7.4L BRAVO I & II	14	
2	0010	811577	BOLT	7.4L BRAVO I & II	2	
1	0000	72608	MANIFOLD	7.4L BRAVO III	1	
2	0010	805612	BOLT	7.4L BRAVO III	12	
2	0010	805611	BOLT	7.4L BRAVO III	4	
1	0000	72608	MANIFOLD	454 MAGNUM	1	
2	0010	37510	BOLT (1.5 In.)	454 MAGNUM	12	
2	0010	811574	SCREW (.375-16 x 1.750)	454 MAGNUM	4	
3	0054	64628	LIFTING EYE		1	
4	0010	34354	SCREW (.375-16 x 1.50)		2	
4	0016	806250	STUD		2	
5	0011	32219	NUT (.375-16)		1	
6		NSS	NOT SOLD SEPARATE STUD (GM #10092939)		4	[1]
7	0027	811644	GASKET SET	(7.4L BRAVO I & II)	1	[2]
7	0027	805722A1	GASKET SET	(7.4L BRAVO III & 454 MAGNUM)	1	[3]
8	0000	34543	VALVE Oil Bypass		2	
9	0022	806242	CONNECTOR		2	
10	0032	805987	HOSE		1	
11	0054	815504412	CLAMP Worm Gear		2	
12	0000	811573	PUMP ASSEMBLY		1	[4]
13	0027	49110	GASKET Circulating Water Pump Mount		2	[5]
14	0010	811574	SCREW (.375-16 x 1.750)		4	
15	0000	19692T	PULLEY (7 In. Diameter)		1	
16	0057	48122	BELT (48 Inches)		1	
17	0010	47277	SCREW (.312-24 x .750)		4	
18	0000	811555	HARMONIC BALANCER	(7.4L BRAVO)	1	
18	0000	811556	DAMPER	(454 MAGNUM)	1	
19	0000	90081T	PULLEY		1	
20	0010	75334	SCREW (.375-24 x 3.00)	(7.4L BRAVO)	3	
20	0010	358701	SCREW (.375-16 x 2.00)	(454 MAGNUM)	3	
21	0013	35048	LOCKWASHER (.375)		3	
22	0012	34714	WASHER		3	
23	0010	811559	SCREW (.500-20 x 2.500)		1	
24	0012	49103	WASHER		1	
25	0000	811570	COVER ASSEMBLY		1	
26	0026	8219471	SEAL		1	[5]
27	0027	811572	GASKET		1	[5]
28	0010	35366	SCREW		10	
-	0027	811547A92	GASKET SET Engine	(7.4L BRAVO)	1	
-	0027	811572A92	GASKET SET Overhaul	(454 MAGNUM)	1	

PART NOTES:

[1] - NOT SOLD SEPARATE

INTAKE MANIFOLD AND FRONT COVER

INTAKE MANIFOLD AND FRONT COVER

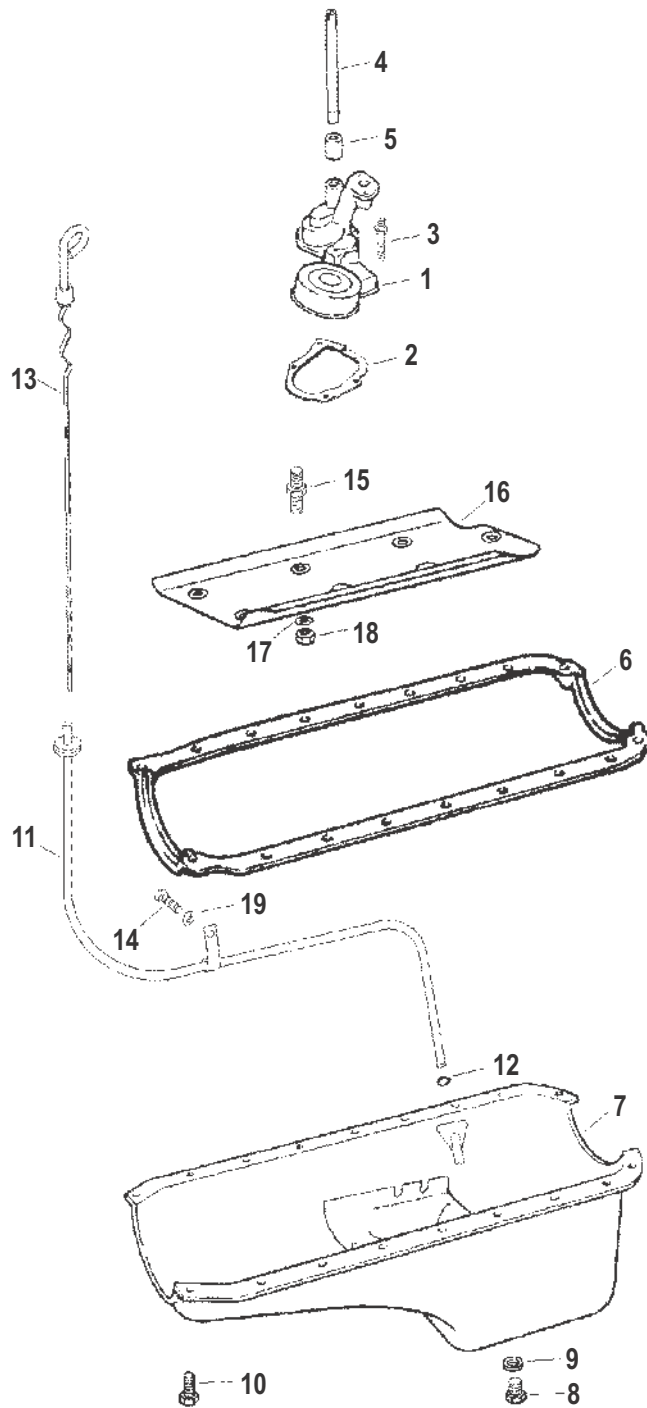


38892

INTAKE MANIFOLD AND FRONT COVER

- [2] - COMPONENT OF OVERHAUL GASKET SET (7.4L BRAVO)
- [3] - COMPONENT OF OVERHAUL GASKET SET (454 MAGNUM)
- [4] - Alternate part numbers:
 - 811573QS
 - 850454R03Reman
- [5] - COMPONENT OF OVERHAUL GASKET SET (7.4L BRAVO)
COMPONENT OF OVERHAUL GASKET SET (454 MAGNUM)

OIL PAN AND OIL PUMP



18667

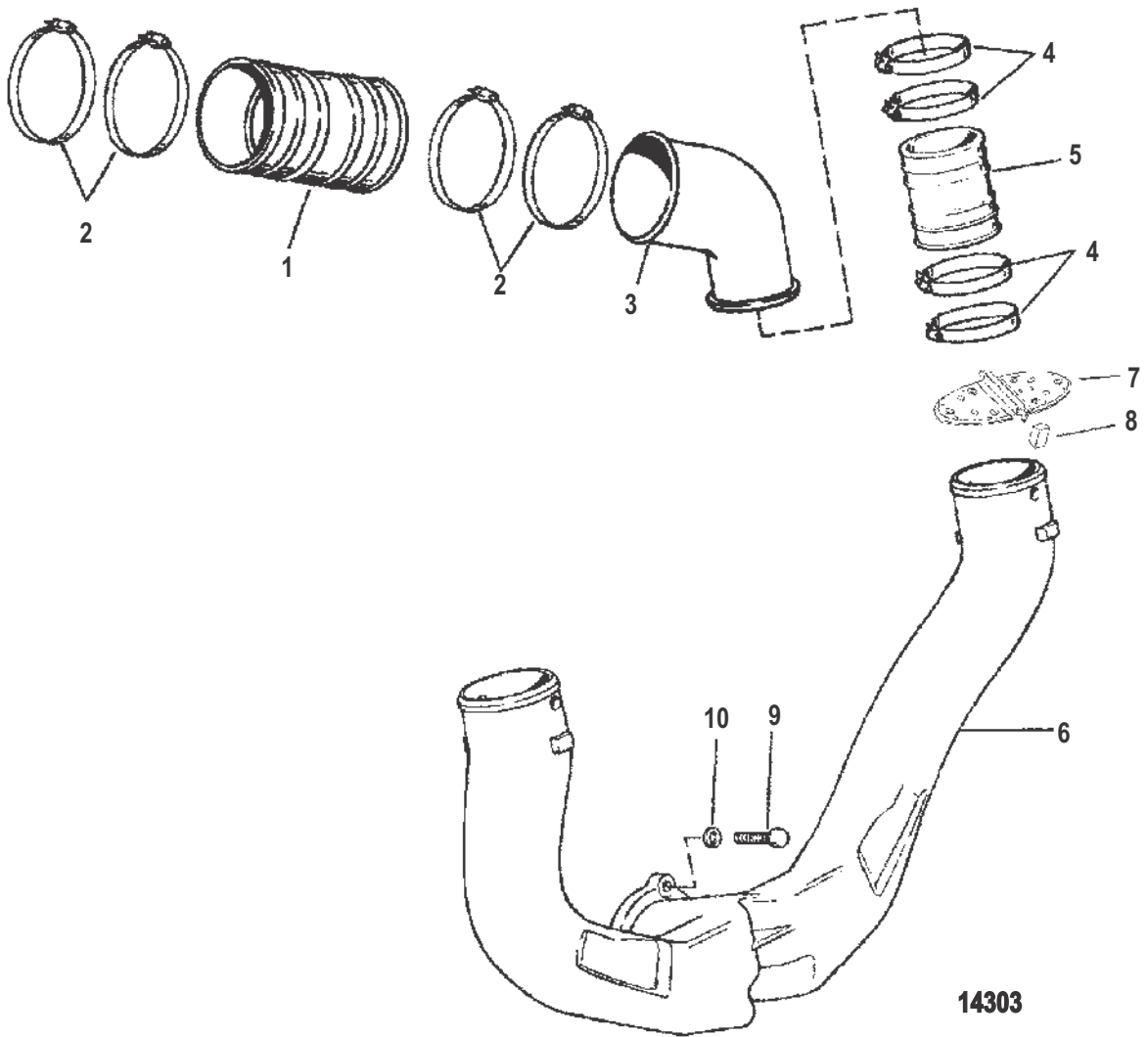
OIL PAN AND OIL PUMP

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	827643	PUMP ASSEMBLY Oil		1	
2		NA	NOT AVAILABLE Not sold with this model		0	
3	0010	813071	SCREW		1	
4	0000	14761	SHAFT AND RETAINER		1	
5	0023	36183	RETAINER		1	
6	0027	811566	GASKET		1	[1]
7	0000	811549	PAN ASSEMBLY		1	
8	0010	49956	SCREW Drain		1	
9	0027	49955	GASKET Drain		1	[1]
10	0010	34500	SCREW (.312-18 x .625)		20	
11	0000	818631A8	TUBE		1	
12	0025	62704	O-RING (.362 x .103)		1	[1]
13	0000	805567T	DIPSTICK		1	
14	0010	35366	SCREW		1	
15	0016	811683	STUD (.375-16/.500-12 x 5.500)		4	
16	0000	811682	BAFFLE		1	
17	0012	49112	WASHER		4	
18	0011	37500	NUT (3/8-16)		4	
19		NA	NOT AVAILABLE Not sold with this model		0	
-	0027	811547A92	GASKET SET Engine	(7.4L BRAVO)	1	
-	0027	811572A92	GASKET SET Overhaul	(454 MAGNUM)	1	

PART NOTES:

- [1] - COMPONENT OF OVERHAUL GASKET SET (7.4L BRAVO)
COMPONENT OF OVERHAUL GASKET SET (454 MAGNUM)

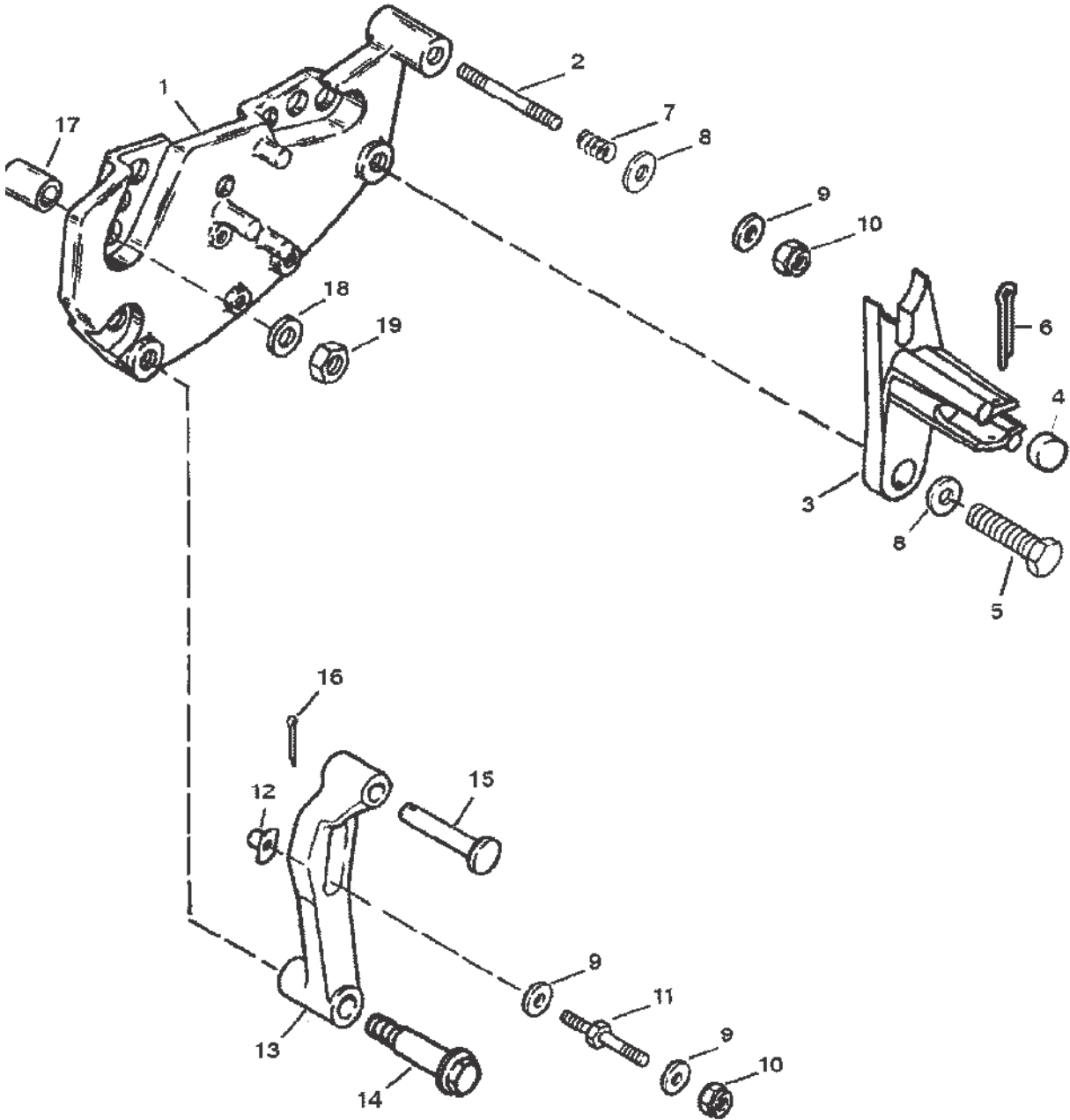
EXHAUST SYSTEM (7.4L BRAVO)



EXHAUST SYSTEM (7.4L BRAVO)

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0032	44348T	TUBE		2	
2	0054	815504372	CLAMP Worm Gear		8	
3	0000	44267T	ELBOW Exhaust		2	
4	0054	815504372	CLAMP Worm Gear		8	
5	0032	14358T	TUBE		2	
6	0000	807130A4	PIPE		1	
7	0000	807166A1	SHUTTER ASSEMBLY Water		2	
8	0025	807167	GROMMET		4	
NS	0000	14348A1	SHUTTER ASSEMBLY Water	(OLD DESIGN)	1	
9	0010	58640	SCREW (.375-16 x 1.25)		4	
10	0013	41471	LOCKWASHER (.375)		4	

SHIFT BRACKET



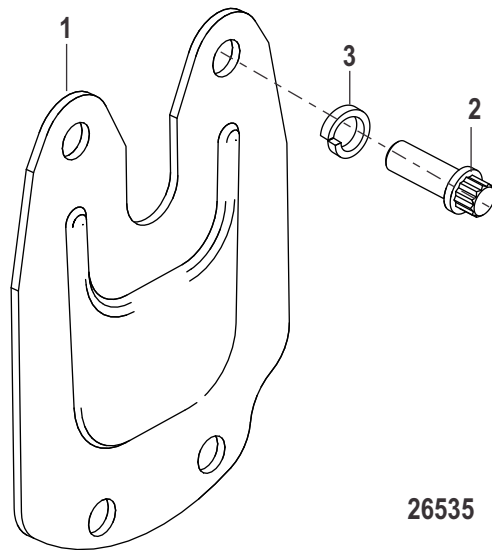
37733

SHIFT BRACKET

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	99237A10	BRACKET ASSEMBLY		1	
2	0016	987981	STUD (.250-20/.250-28 x 2.120)		1	
3	0000	123811	RETAINER		1	
4	0023	98828	SPACER		1	
5	0010	53167	SCREW (.312-18 x .880)		1	
6	0018	32857	COTTER PIN		1	
7	0024	98880	SPRING		1	
8	0012	56720	WASHER (.330 x .750 x .060) Stainless Steel		1	
NS	0023	98820	SPACER (IF APPLICABLE)		1	
9	0012	35462	WASHER (.2656 x .625 x .0625) Stainless Steel		1	
10	0011	13438	NUT (.250-28)		2	
11	0016	96112	STUD (.250-28 x 2.00) Throttle Cable Anchor		1	
12	0011	63341	TEE NUT		1	
13	0000	138981	LEVER		1	
14	0010	13743	SCREW (.312-18 x 1.843) Shoulder		1	
15	0017	68402	PIN (.250 x 1.13)		1	
16	0018	21071	COTTER PIN		1	
17	0023	806981	SPACER		3	
18	0012	35462	WASHER (.2656 x .625 x .0625) Stainless Steel		3	
19	0011	64015	NUT (.250-20)		3	

SHIFT BRACKET

EXHAUST PLATE (454 MAGNUM)



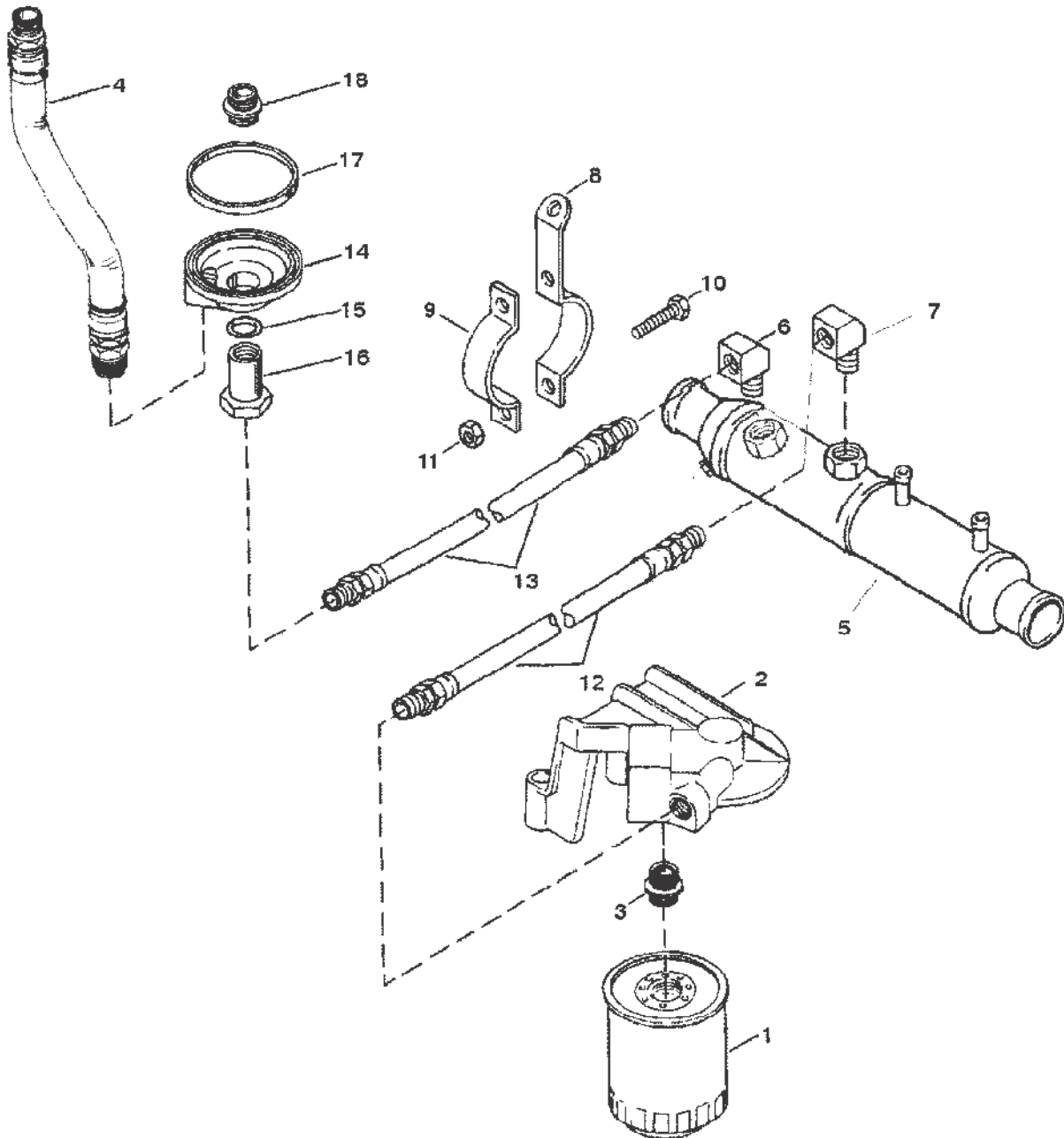
Cat.# 90-82172392

EXHAUST PLATE (454 MAGNUM)

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	97350T1	PLATE		1	
2	0010	98794	SCREW (.375-16 x 1.00)		4	
3	0013	41471	LOCKWASHER (.375)		4	

EXHAUST PLATE (454 MAGNUM)

OIL FILTER AND ADAPTOR (7.4L BRAVO) S/N:0F114759 & BELOW



38893

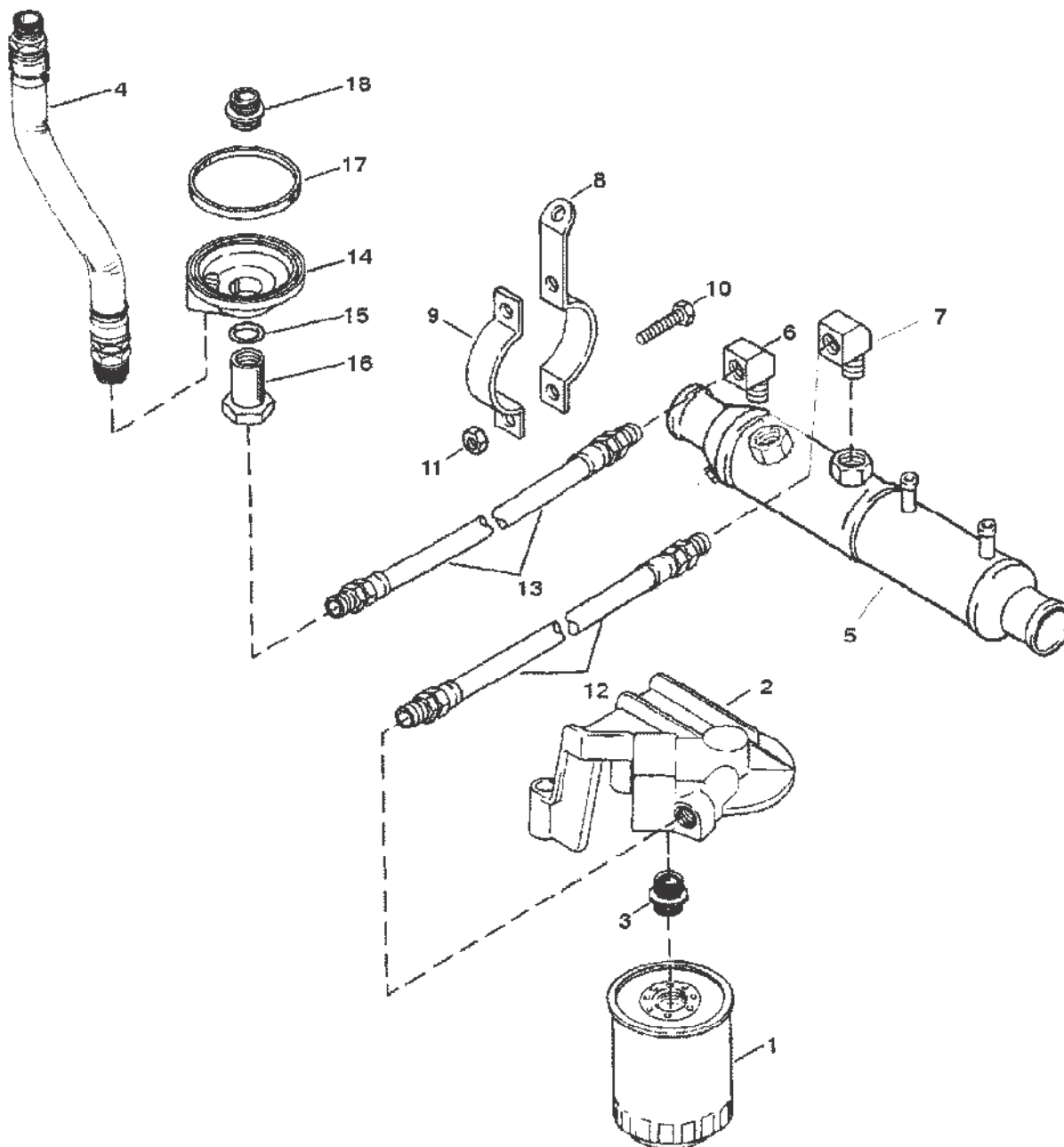
OIL FILTER AND ADAPTOR (7.4L BRAVO) S/N:0F114759 & BELOW

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	14957	FILTER Oil		1	[1]
2	0000	817403A4	BRACKET ASSEMBLY		1	
3	0022	814822	FITTING		1	
4	0032	8187436	HOSE		1	
5	0000	89690T	COOLER Oil		1	
6	0022	48246	ELBOW (90 DEG.)		1	
7	0022	48872	FITTING 45 Degree Elbow		1	
8	0000	63820T	BRACKET (LONG)		1	
9	0000	56328A1	BRACKET (SHORT)		1	
10	0010	60300	SCREW (.250-28 x .750)		2	
11	0011	30506	NUT (.250-28)		2	
12	0032	9235769	HOSE (42 IN.)		1	
13	0032	8187431	HOSE Oil		1	
14	0000	818400A1	ADAPTER		1	
15	0026	42077	SEAL		1	[2]
16	0022	818401	FITTING		1	
17	0027	91892	GASKET		1	[2]
18	0022	805632	CONNECTOR		1	
-	0027	811547A92	GASKET SET Engine	(7.4L BRAVO)	1	

PART NOTES:

- [1] - Alternate part numbers:
14957Service Part
802885QQS
802885TMPP
- [2] - COMPONENT OF OVERHAUL GASKET SET (7.4L BRAVO)

OIL FILTER AND ADAPTOR (454 MAGNUM) S/N:0F114759 & BELOW



38893

OIL FILTER AND ADAPTOR (454 MAGNUM) S/N:0F114759 & BELOW

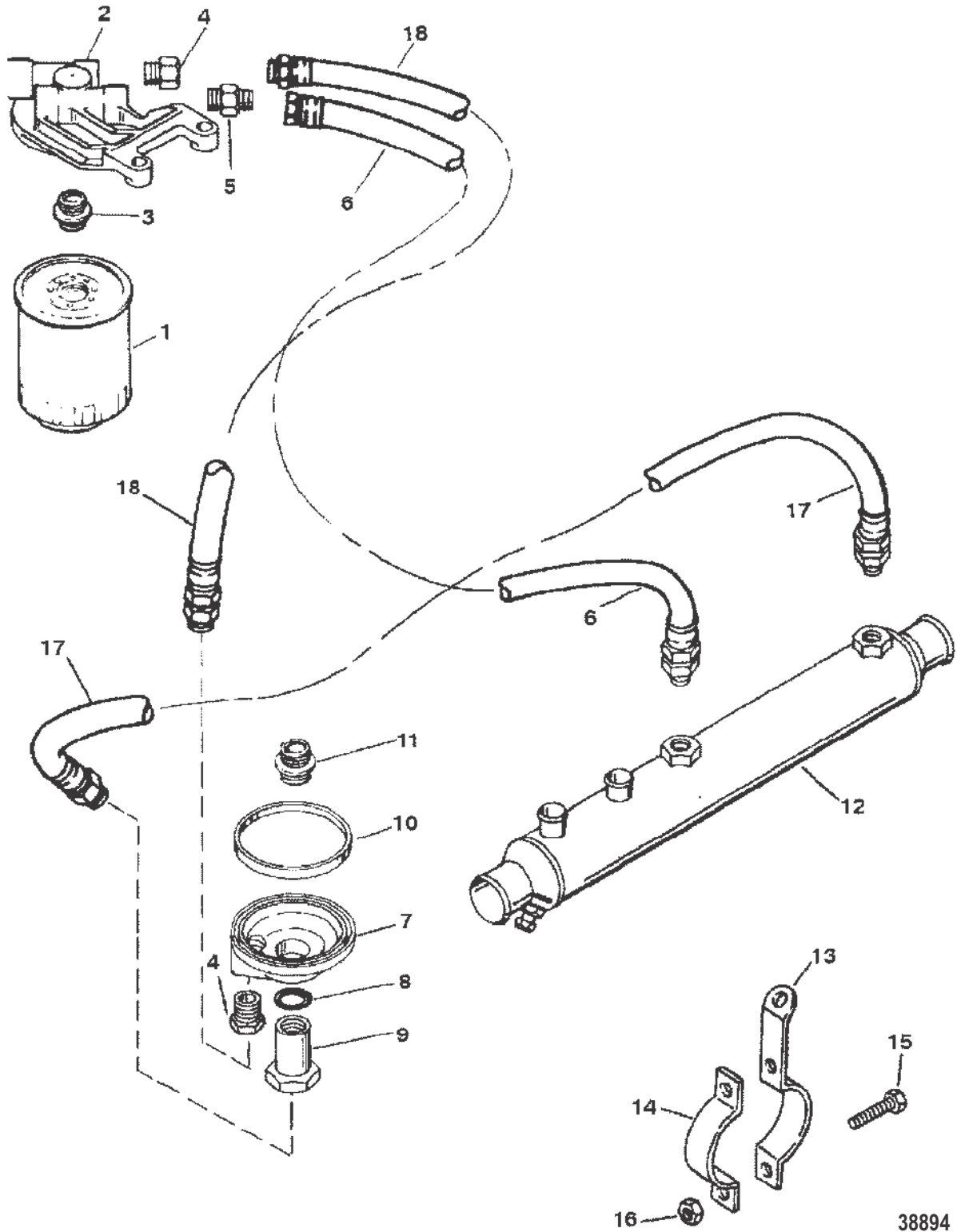
OIL FILTER AND ADAPTOR (454 MAGNUM) S/N:0F114759 & BELOW

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	14957	FILTER Oil		1	[1]
2	0000	817403A4	BRACKET ASSEMBLY		1	
3	0022	814822	FITTING		1	
4	0032	8187436	HOSE		1	
5	0000	85152T	COOLER Oil		1	
6	0022	48246	ELBOW (90DEG.)		1	
7	0022	48872	FITTING 45 Degree Elbow		1	
8	0000	18728	BRACKET (LONG)		2	
9	0000	56328A1	BRACKET (SHORT)		2	
10	0010	60300	SCREW (.250-28 x .750)		4	
11	0011	30506	NUT (.250-28)		4	
12	0032	9235773	HOSE (48.00 Inches)		1	
13	0032	8187431	HOSE Oil		1	
14	0000	818400A1	ADAPTER		1	
15	0026	42077	SEAL		1	[2]
16	0022	818401	FITTING		1	
17	0027	91892	GASKET		1	[2]
18	0000	811681	CONNECTOR		1	
-	0027	811572A92	GASKET SET Overhaul	(454 MAGNUM)	1	

PART NOTES:

- [1] - Alternate part numbers:
14957Service Part
802885QQS
802885TMPP
- [2] - COMPONENT OF OVERHAUL GASKET SET (454 MAGNUM)

OIL FILTER AND ADAPTOR (7.4L BRAVO/454 MAG.) 0F114760 & UP



38894

OIL FILTER AND ADAPTOR (7.4L BRAVO/454 MAG.) 0F114760 & UP

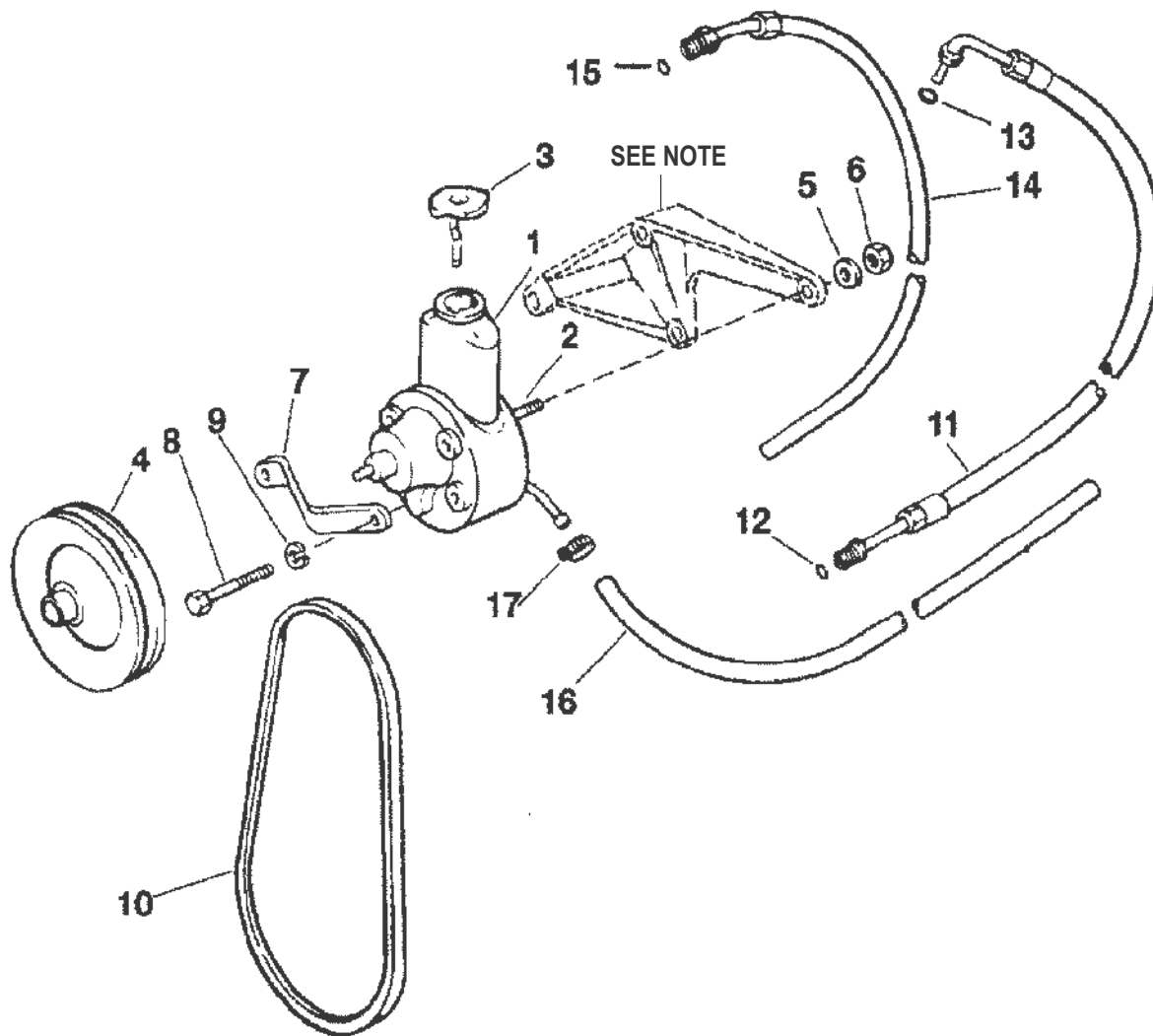
OIL FILTER AND ADAPTOR (7.4L BRAVO/454 MAG.) 0F114760 & UP

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	14957	FILTER Oil		1	[1]
2	0000	817403A4	BRACKET ASSEMBLY		1	
3	0022	814822	FITTING		1	
4	0022	805563	CONNECTOR (.500 Inch NPTF To .500 Inch Inverted Flare)		2	
5	0022	806186	FITTING		1	
6	0032	8062401	HOSE	(7.4L BRAVO)	1	
6	0032	8062402	HOSE	(454 MAGNUM)	1	
7	0000	818400A1	ADAPTER		1	
8	0026	42077	SEAL		1	[2]
9	0022	806121	FITTING		1	
10	0027	91892	GASKET		1	[2]
11	0022	805632	CONNECTOR		1	
12	0000	806428T	COOLER Oil	7.4L BRAVO	1	
13	0000	63820T	BRACKET (LONG)	7.4L BRAVO	1	
14	0000	56328A1	BRACKET (SHORT)	7.4L BRAVO	1	
15	0010	60300	SCREW (.250-28 x .750)	7.4L BRAVO	2	
16	0011	30506	NUT (.250-28)	7.4L BRAVO	2	
12	0000	806423T	COOLER Oil	454 MAGNUM	1	
13	0000	18728	BRACKET (LONG)	454 MAGNUM	2	
14	0000	56328A1	BRACKET (SHORT)	454 MAGNUM	2	
15	0010	60300	SCREW (.250-28 x .750)	454 MAGNUM	4	
16	0011	30506	NUT (.250-28)	454 MAGNUM	4	
17	0032	806489	HOSE	(7.4L BRAVO)	1	
17	0032	806125	HOSE	(454 MAGNUM)	1	
18	0032	8061787	HOSE Oil		1	
-	0027	811547A92	GASKET SET Engine	(7.4L BRAVO)	1	
-	0027	811572A92	GASKET SET Overhaul	(454 MAGNUM)	1	

PART NOTES:

- [1] - Alternate part numbers:
14957Service Part
802885QQS
802885TMPP
- [2] - COMPONENT OF OVERHAUL GASKET SET (7.4L BRAVO)
COMPONENT OF OVERHAUL GASKET SET (454 MAGNUM)

POWER STEERING COMPONENTS



NOTE: See 'Starter and Alternator' page reference #19

38895

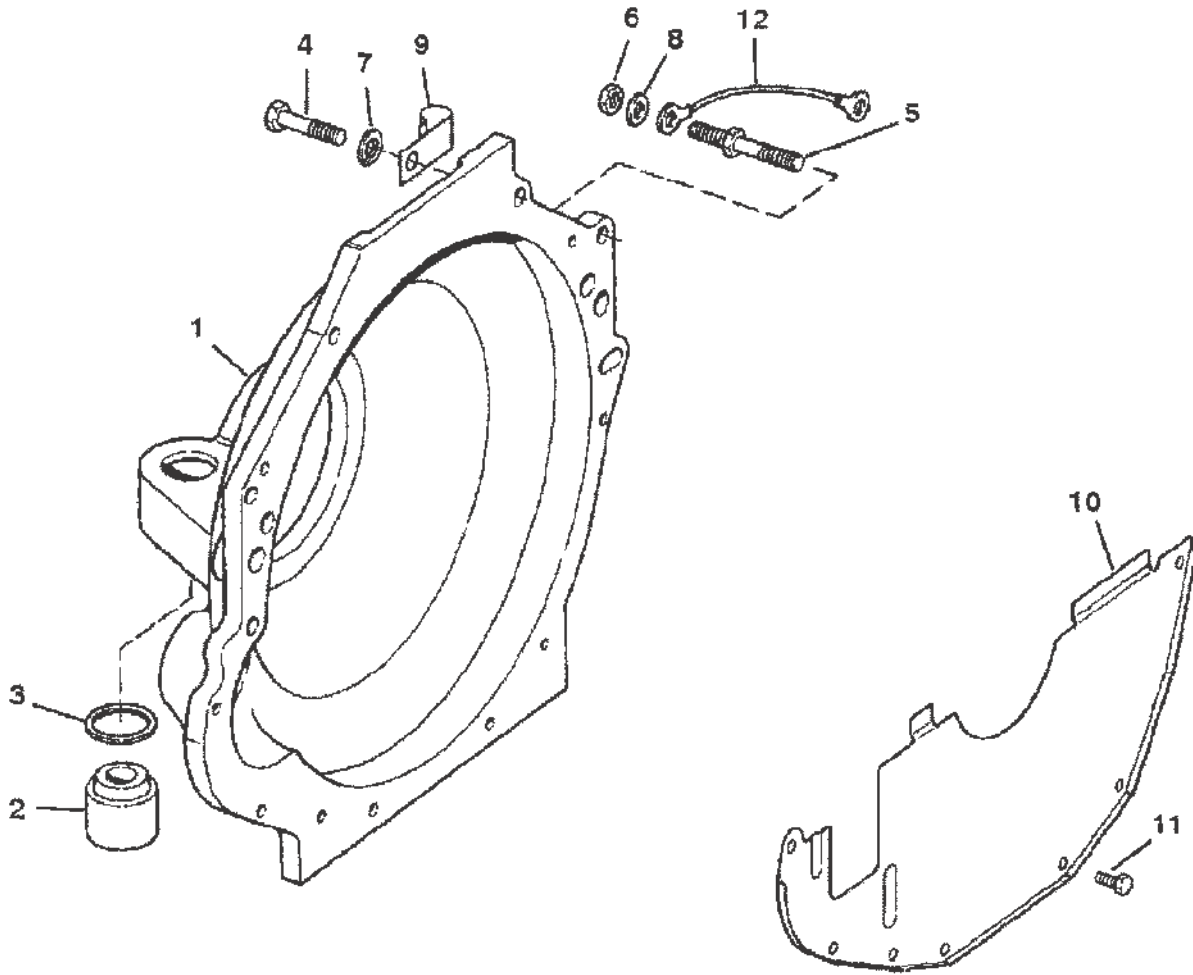
RESOURCE NOTES:

See 'Starter and Alternator' page reference #19.

POWER STEERING COMPONENTS

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	16792A1	PUMP ASSEMBLY		1	
2	0016	41877	STUD (M10)		2	
3	0036	95805	CAP		1	
4	0000	73873A1	PULLEY		1	
5	0023	72057	SPACER (1.00 Outside Diameter x .125 x Thick)		2	
6	0011	90517	NUT (M10)		2	
7	0000	98813A1	BRACE		1	
8	0010	40001188	SCREW (M10 x 20)		1	
9	0013	400248	LOCKWASHER (M10)		1	
10	0057	812427T	V BELT		1	
11	0032	80622216	HOSE (FITTINGS ON BOTH ENDS)	[0F114760] & Up	1	
11	0032	90494	HOSE (FITTINGS ON BOTH ENDS)	[0F114759] & Below	1	
12	0025	89879	O-RING (.301 x .064)	[0F114760] & Up	1	
12	0025	89879	O-RING (.301 x .064)	[0F114759] & Below	1	
13	0025	806232	O-RING (.239 x .064)	[0F114760] & Up	1	
14	0032	80622142	HOSE ASSEMBLY (84.00 Inches Bulk) Return (FITTINGS ON ONE END)	[0F114760] & Up	1	
14	0032	9884339	HOSE ASSEMBLY (72.00 Inches Bulk) (FITTINGS ON ONE END)	[0F114759] & Below	1	
15	0025	89879	O-RING (.301 x .064)	[0F114760] & Up	1	
16	0032	5251914	HOSE (53.00 Inches Bulk) Pump to Oil Cooler		1	
17	0054	815504206	CLAMP Worm Gear		3	

FLYWHEEL HOUSING

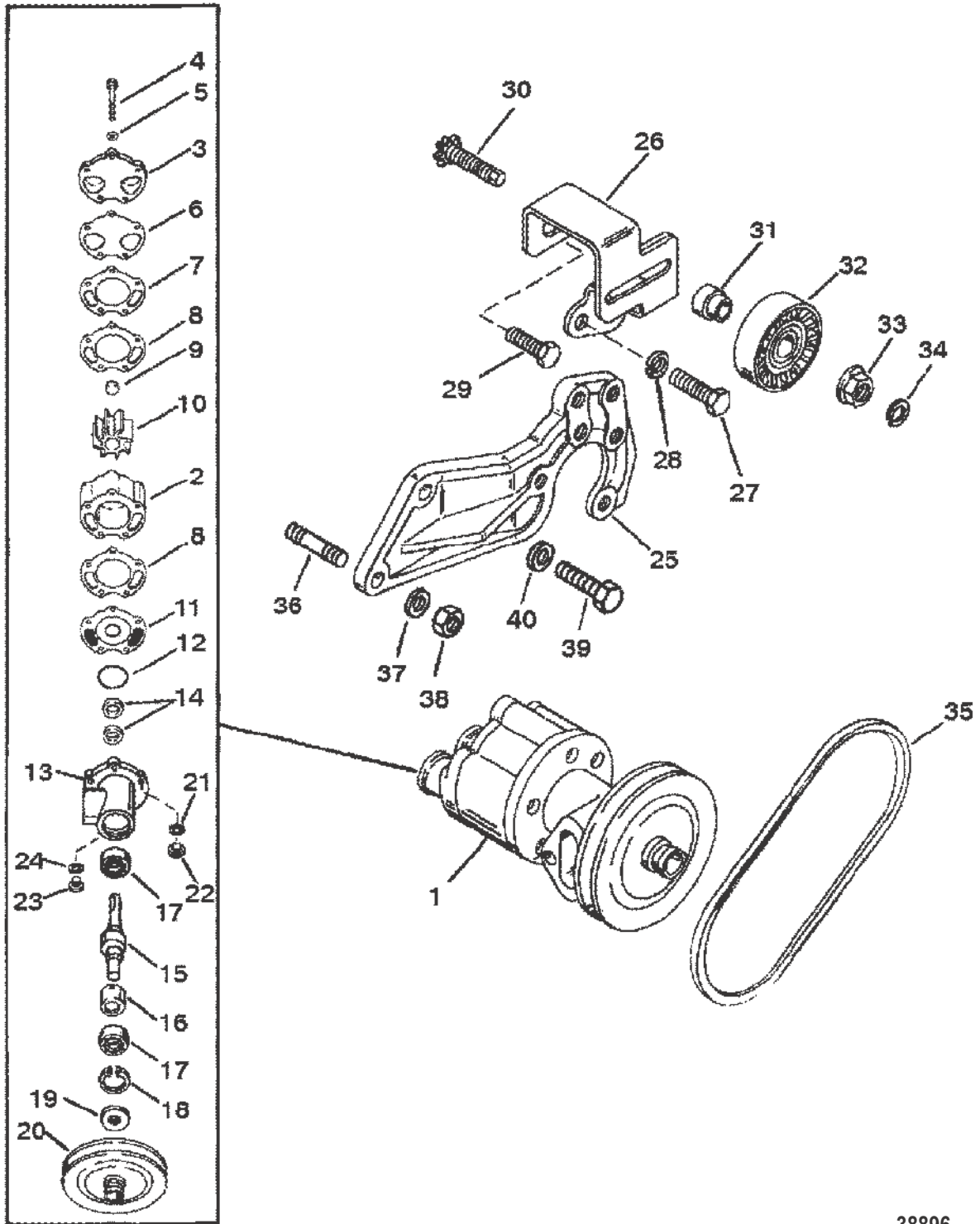


37736

FLYWHEEL HOUSING

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	12675A7	HOUSING ASSEMBLY Flywheel		1	
2	0000	88791	MOUNT		2	
3	0023	99322	SPACER		2	
4	0010	37612	SCREW (.375-16 x 1.250)		4	
4	0010	358701	SCREW (.375-16 x 2.00)		1	
5	0016	64066	STUD (.375-16 x 2.750) Special		2	
6	0011	32219	NUT (.375-16)		2	
7	0013	35048	LOCKWASHER (.375)		7	
8	0012	20572	WASHER (.390 x .750 x .093)		1	
9		NA	NOT AVAILABLE Not sold with this model		0	
10	0000	818719A1	COVER		1	
11	0010	32773	SCREW (.250-20 x .875)		7	
12	0084	62826A6	CABLE ASSEMBLY Ground (13.00 Inches) Black		1	

SEA WATER PUMP



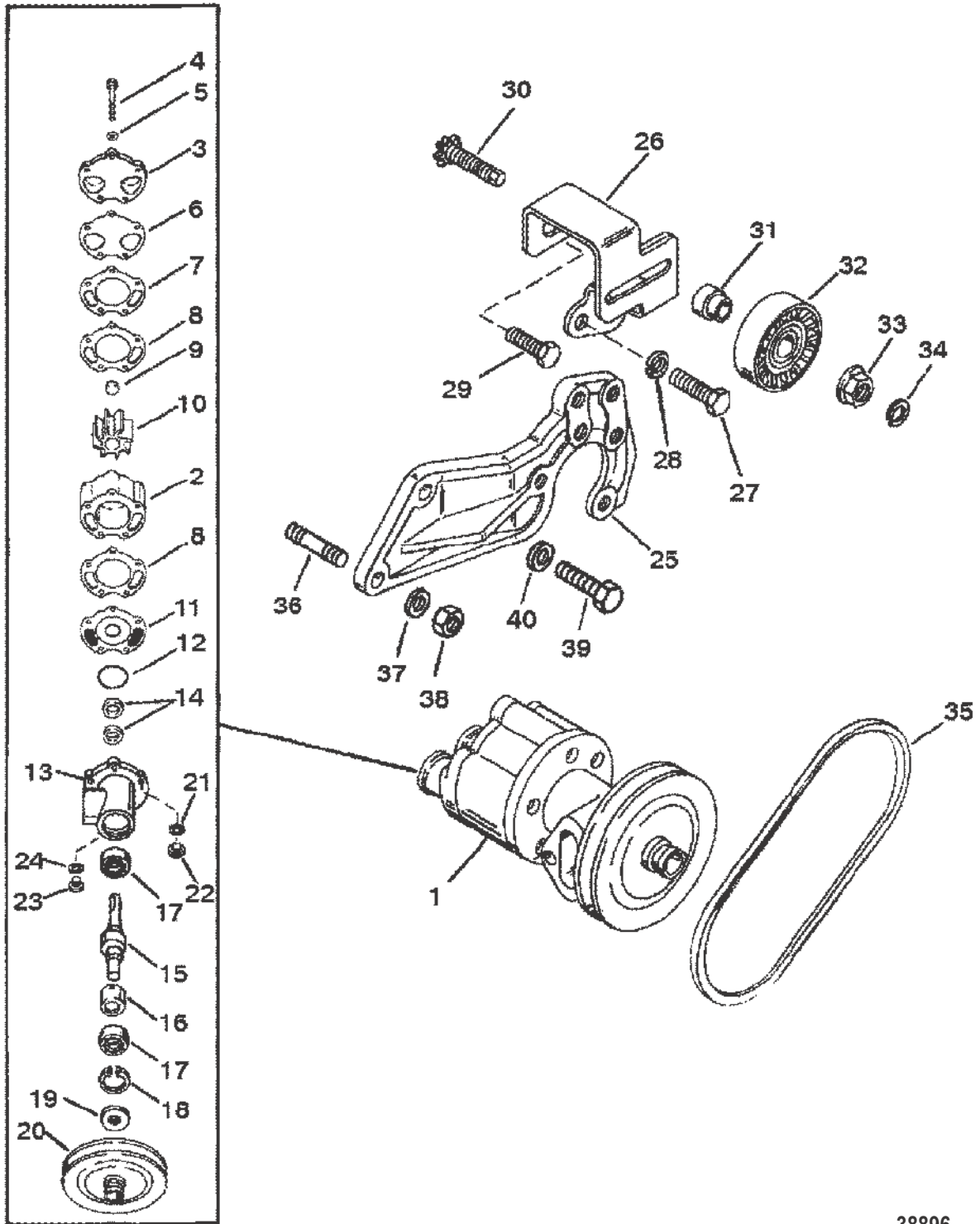
38896

SEA WATER PUMP

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0046	72774A69	PUMP ASSEMBLY Sea Water - Complete		1	
2	0046	72774A40	BODY ASSEMBLY Sea Water - Complete		1	
3	0000	87631A4	COVER KIT		1	
4	0010	99347	SCREW (.312-18 x 3.75)		5	
5	0012	20084	WASHER (.328 x .562 x .062)		5	
6	0027	8052151	GASKET		1	
7	0000	94916	WEAR PLATE		1	
8	0027	94914	GASKET		2	
9	0019	59504	PLUG		1	
10	0047	593621	IMPELLER		1	
11	0000	94576	WEAR PLATE		1	
12	0025	94288	QUAD RING		1	
13	0000	818367A1	HOUSING ASSEMBLY		1	
14	0026	90562	SEAL (1.254 x .312)		2	
15	0000	818366A1	SHAFT KIT		1	
16	0000	818745A1	RING KIT		1	
17	0030	72961	BEARING Ball		2	
18	0053	23720	RING Retaining		1	
19	0026	806930	SEAL		1	
20	0000	818365T	PULLEY		1	
21	0013	39107	LOCKWASHER (.312-24)		1	
22	0011	21908	NUT (.312-18) Cad Plated		1	
23	0010	79953A2	SCREW KIT (.375-16 x .250)		1	[1]
24	0012	19183	WASHER Fiber		1	
25	0000	818368T1	BRACKET		1	
26	0000	818379T	BRACKET		1	
27	0010	76926	SCREW (.375-16 x .875)		2	
28	0013	35048	LOCKWASHER (.375)		2	
29	0010	17965	SCREW (.437-14 x .70)		1	
30	0043	8183812	PINION STUD (.437-20) Stainless Steel		1	
31	0000	818380	BUSHING		1	
32	0000	818382	PULLEY		1	
33	0011	817618	NUT (.437-20)		1	
34	0053	821115	RING Retaining		1	
35	0057	69143T	V BELT		1	
36	0016	64281	STUD (.375-16/.375-24 x 1.880)		1	
37	0013	35048	LOCKWASHER (.375)		1	
38	0011	46335	NUT (.375-24)		1	
36	0016	806591	STUD (7/16-14) (7/16-14)		1	
37	0013	32993	LOCKWASHER (.437)		1	
38	0011	22024	NUT (.437-14)		1	
39	0010	47462	SCREW (.437-14 x 1.250)		1	
40	0013	32993	LOCKWASHER (.437)		1	

SEA WATER PUMP

SEA WATER PUMP



38896

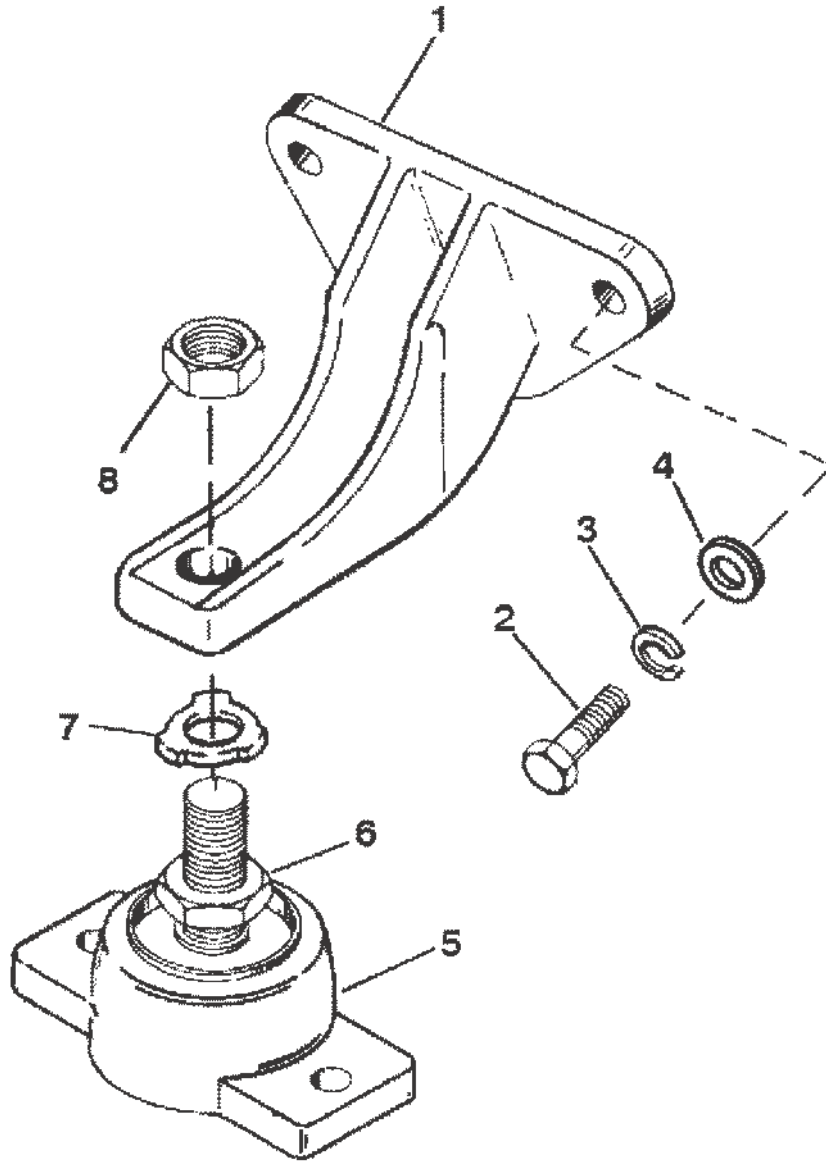
Cat.# 90-82172392

SEA WATER PUMP

PART NOTES:

- [1] - Alternate part numbers:
79953A 2Service Part
79953K04MPP
79953Q04QS

ENGINE MOUNTING

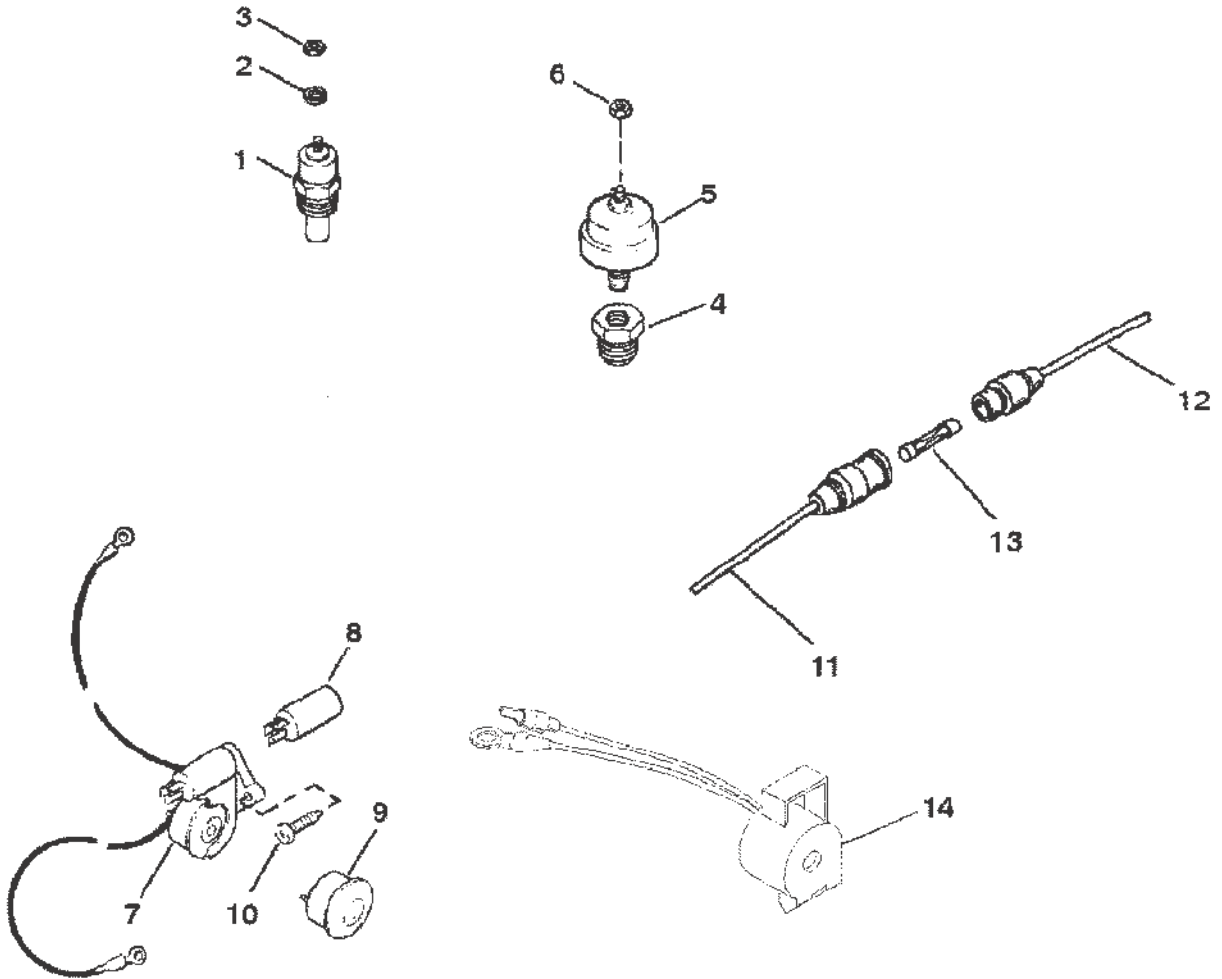


38897

ENGINE MOUNTING

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	79550A1	BRACKET (FRONT)		2	
2	0010	68101	SCREW (.375-16 x 1.375)	PORT	2	
2	0010	358701	SCREW (.375-16 x 2.00)	PORT	1	
3	0013	35048	LOCKWASHER (.375)	PORT	3	
4	0012	46132	WASHER	PORT	2	
2	0010	68101	SCREW (.375-16 x 1.375)	STARBOARD	3	
3	0013	35048	LOCKWASHER (.375)	STARBOARD	3	
5	0000	814263A1	BASE ASSEMBLY		2	
6	0011	816331	NUT (.750-16)		2	
7	0014	12657	TAB WASHER		2	
8	0011	49252	NUT		2	

AUDIO WARNING SYSTEM

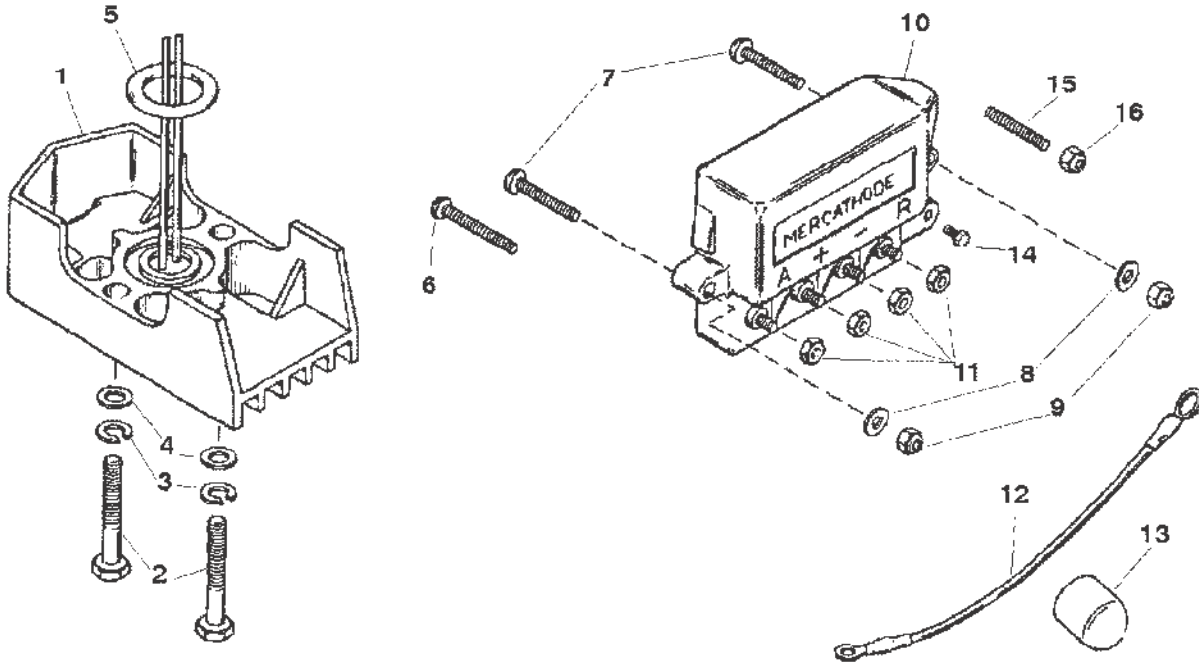


38898

AUDIO WARNING SYSTEM

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	48952	SWITCH ASSEMBLY	NUT CONNECTION	1	
2	0013	26996	LOCKWASHER (#10) Stainless Steel	NUT CONNECTION	1	
3	0011	45076	NUT (#10-32) Brass	NUT CONNECTION	1	
4	0022	64013	FITTING (.375 Male To .125 Female)	NUT CONNECTION	1	
1	0087	806951	SWITCH Water Temperature	PUSH-ON CONNECTION	1	
4	0022	805059	FITTING	PUSH-ON CONNECTION	1	
5	0087	805605A1	SWITCH ASSEMBLY		1	
6	0011	45076	NUT (#10-32) Brass		1	
7	0000	86047A16	HOUSING KIT		1	
8	0000	86045	TIMER		1	
9	0000	68878A6	HORN ASSEMBLY Buzzer Alarm		1	
10	0010	69013	SCREW (#10-16 x .880)		2	
11	0084	95084A9	CABLE ASSEMBLY (91.00 Inches) Red/Purple Strip		1	
12	0084	95084A10	CABLE ASSEMBLY (5.00 Inches) Red		1	
13	0088	79091	FUSE 20 Ampere		1	
14	0000	816492A6	ALARM KIT		1	

MERCATHODE COMPONENTS



38596

MERCATHODE COMPONENTS

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	98869A11	ELECTRODE ASSEMBLY		1	
2	0010	69067	SCREW (.250-20 x 1.375)		2	
3	0013	26992	LOCKWASHER (.250) Stainless Steel		2	
4	0012	29245	WASHER (.281 x .500 x .060) Stainless Steel		2	
5	0025	88388	O-RING		1	
6	0010	72202	SCREW (#10-32 x 1.25)		1	
7	0010	24637	SCREW (#10-32 x .875)	SCREW MOUNTING	2	
8	0012	21273	WASHER	SCREW MOUNTING	2	
9	0011	46438	NUT (#10-32)	SCREW MOUNTING	2	
10	0000	42600A3	CONTROLLER ASSEMBLY		1	
11	0011	68219	NUT (#10-32) Stainless Steel		4	
12	0084	88543A3	CABLE ASSEMBLY		1	
13	0000	44574	CAP		2	
14	0010	62568	SCREW (#10-16 x .375)		1	
7	0010	805565	SCREW (#10-32 x .750)	STUD MOUNTING	1	
15	0016	805459	STUD	STUD MOUNTING	1	
16	0011	46438	NUT (#10-32)	STUD MOUNTING	2	

PARTS INDEX

Part No.	Description	Pg.	Ref.no	Part No.	Description	Pg.	Ref.no
11178	BREAKER Circuit - 50 Ampere	18	24	11178	BREAKER Circuit - 50 Ampere	20	13
12110	SCREW (#6-32 x .750)	20	27	12244	SCREW (.375-16 x 1.00)	40	11
123811	RETAINER	68	3	12552	LIFTING EYE	42	22
12657	TAB WASHER	86	7	12675A7	HOUSING ASSEMBLY Flywheel	80	1
13438	NUT (.250-28)	68	10	13524A1	WHEEL ASSEMBLY	26	5
13743	SCREW (.312-18 x 1.843) Shoulder	68	14	138981	LEVER	68	13
1430165	TUBING (38.00 Inches Bulk)	38	13	14348A1	SHUTTER ASSEMBLY Water	66	NS
14358T	TUBE	66	5	14753	CAP	48	12
14754	SPRING	48	10	14755	ROTATOR	48	11
14761	SHAFT AND RETAINER	64	4	14883	SCREW (.375-16 x 1.12)	56	9
14957	FILTER Oil	72	1	14957	FILTER Oil	74	1
14957	FILTER Oil	76	1	15001	SCREW (#8-16 x .875)	18	3
15001	SCREW (#8-16 x .875)	20	3	15001	SCREW (#8-16 x .875)	22	3
15248A1	MODULE KIT Ignition	18	9	15275A1	HARNES ASSEMBLY	18	10
15874	NUT (M10)	4	3	1589418	HOSE Breather	32	9
16011	HOSE Thermostat Housing	42	17	16011	HOSE Thermostat Housing	46	11
160111	HOSE	42	17	160111	HOSE	46	11
16413A9	HOUSING ASSEMBLY Thermostat	42	1	16792A1	PUMP ASSEMBLY	78	1
1743579	HOSE (96.00 Inches Bulk)	42	23	1743579	HOSE (96.00 Inches Bulk)	46	9
17494A1	COVER KIT	42	11	17965	SCREW (.437-14 x .70)	82	29
17989	SCREW (#10-32 x 8.600)	42	2	18311A17	COUPLER ASSEMBLY Engine	56	8
18484A3	COVER	32	1	18728	BRACKET (LONG)	74	8
18728	BRACKET (LONG)	76	13	19183	WASHER Fiber	82	24
19234	SCREW (.437-20)	58	13	19325	CAP AND SHIELD	50	9
19692T	PULLEY (7 In. Diameter)	60	15	20084	WASHER (.328 x .562 x .062)	34	21
20084	WASHER (.328 x .562 x .062)	82	5	20088	NUT	18	33
20361	NUT (.250-28)	34	9	20361	NUT (.250-28)	34	13
20553	WASHER (.406 x .734 x .063)	4	17	20572	WASHER (.390 x .750 x .093)	58	10
20572	WASHER (.390 x .750 x .093)	80	8	21071	COTTER PIN	68	16
21272	LOCKWASHER (.250)	4	24	21273	WASHER	90	8
21908	NUT (.312-18) Cad Plated	82	22	22024	NUT (.437-14)	46	18
22024	NUT (.437-14)	82	38	22248	WASHER (.453 x .875 x .060)	4	15
23161	NUT (.375-24)	4	19	23720	RING Retaining	82	18
24637	SCREW (#10-32 x .875)	90	7	24664	WASHER (M4 x 20)	34	7
26079A2	PLATE KIT Wire Harness Mount	18	2	26079A2	PLATE KIT Wire Harness Mount	20	2
26079A2	PLATE KIT Wire Harness Mount	22	2	26168	WASHER	4	11
26419	NUT (#8-32) Brass	18	35	26992	LOCKWASHER (.250) Stainless Steel	6	24
26992	LOCKWASHER (.250) Stainless Steel	18	34	26992	LOCKWASHER (.250) Stainless Steel	20	20
26992	LOCKWASHER (.250) Stainless Steel	22	19	26992	LOCKWASHER (.250) Stainless Steel	90	3
26996	LOCKWASHER (#10) Stainless Steel	4	22	26996	LOCKWASHER (#10) Stainless Steel	6	22
26996	LOCKWASHER (#10) Stainless Steel	18	13	26996	LOCKWASHER (#10) Stainless Steel	18	25
26996	LOCKWASHER (#10) Stainless Steel	20	7	26996	LOCKWASHER (#10) Stainless Steel	20	16
26996	LOCKWASHER (#10) Stainless Steel	20	22	26996	LOCKWASHER (#10) Stainless Steel	22	7
26996	LOCKWASHER (#10) Stainless Steel	22	15	26996	LOCKWASHER (#10) Stainless Steel	22	21
26996	LOCKWASHER (#10) Stainless Steel	26	25	26996	LOCKWASHER (#10) Stainless Steel	88	2
27736	WASHER	26	9	28941	NUT	32	4
29198	SCREW AND LOCKWASHER (.312-18 x .875)	4	10	29245	WASHER (.281 x .500 x .060) Stainless Steel	34	12
29245	WASHER (.281 x .500 x .060) Stainless Steel	90	4	29250	NUT (.312-24)	30	9
29250	NUT (.312-24)	34	22	29488	NUT (#10-32)	42	5
30224	O-RING (1.859 x .139)	42	6	30506	NUT (.250-28)	72	11
30506	NUT (.250-28)	74	11	30506	NUT (.250-28)	76	16
30506	NUT (.250-28)	76	16	31263	WASHER	4	9
32219	NUT (.375-16)	60	5	32219	NUT (.375-16)	80	6
32561	PLUG Pipe - Allen Head (.250-18)	30	7	32773	SCREW (.250-20 x .875)	80	11
32783	RETAINER Three Wire	26	20	32784	RETAINER Four Wire	26	21
328021	PLUG Pipe (.125-27)	52	4	32803	PLUG Pipe (.375-18) Brass	46	2
32817	SPRING	34	2	32857	COTTER PIN	68	6
32993	LOCKWASHER (.437)	4	8	32993	LOCKWASHER (.437)	18	23
32993	LOCKWASHER (.437)	82	37	32993	LOCKWASHER (.437)	82	40
331792	GASKET	42	10	33186	BUSHING	4	18
33198A1	PLUG (3/4-14)	40	2	33290	RING Retaining	14	13

PARTS INDEX

Part No.	Description	Pg.	Ref.no	Part No.	Description	Pg.	Ref.no
33290	RING Retaining	16	12	33291	COLLAR	14	12
33291	COLLAR	16	11	34213	GASKET	30	2
342271	SEALING COMPOUND (16 Ounce)	52	-	34270	EXPANSION PLUG (1.625)	52	5
34354	SCREW (.375-16 x 1.50)	4	14	34354	SCREW (.375-16 x 1.50)	30	3
34354	SCREW (.375-16 x 1.50)	60	4	344863	GASKET	26	13
34500	SCREW (.312-18 x .625)	64	10	34543	VALVE Oil Bypass	60	8
34714	WASHER	60	22	35045	NUT (.250-28)	32	8
35045	NUT (.250-28)	34	8	35045	NUT (.250-28)	34	14
35048	LOCKWASHER (.375)	4	15	35048	LOCKWASHER (.375)	18	20
35048	LOCKWASHER (.375)	30	4	35048	LOCKWASHER (.375)	60	21
35048	LOCKWASHER (.375)	80	7	35048	LOCKWASHER (.375)	82	28
35048	LOCKWASHER (.375)	82	37	35048	LOCKWASHER (.375)	86	3
35048	LOCKWASHER (.375)	86	3	35312	PIN Dowel (1/4 In. Diameter) (1/4 IN. DIA.)	52	15
35312	PIN Dowel (1/4 In. Diameter) (1/4 IN. DIA.)	56	4	35339	SCREW (.312-18 x .750)	52	14
35366	SCREW	60	28	35366	SCREW	64	14
35385	SCREW (.312-18 x 1-3/4)	34	3	35386	SCREW (.312-18 x 1.00)	34	3
35462	WASHER (.2656 x .625 x .0625) Stainless Steel	18	8	35462	WASHER (.2656 x .625 x .0625) Stainless Steel	68	9
35462	WASHER (.2656 x .625 x .0625) Stainless Steel	68	18	3553	CONNECTING ROD	58	12
358701	SCREW (.375-16 x 2.00)	60	20	358701	SCREW (.375-16 x 2.00)	80	4
358701	SCREW (.375-16 x 2.00)	86	2	36183	RETAINER	64	5
37293	SENDER ASSEMBLY Oil Pressure	18	12	37293	SENDER ASSEMBLY Oil Pressure	20	5
37293	SENDER ASSEMBLY Oil Pressure (DUAL)	22	5	37493	NUT (.375-24)	58	14
37500	NUT (3/8-16)	64	18	37510	BOLT (1.5 In.)	60	2
37510	BOLT (1.5 In.)	60	2	37612	SCREW (.375-16 x 1.250)	4	14
37612	SCREW (.375-16 x 1.250)	40	4	37612	SCREW (.375-16 x 1.250)	80	4
37682	FITTING Elbow (45 Degree)	52	17	39107	LOCKWASHER (.312-24)	34	10
39107	LOCKWASHER (.312-24)	82	21	40001188	SCREW (M10 x 20)	78	8
400211	NUT (M5) Stainless Steel	4	4	400211	NUT (M5) Stainless Steel	4	4
400248	LOCKWASHER (M10)	78	9	41408	SCREW (#10-32 x 1.50)	26	24
41471	LOCKWASHER (.375)	66	10	41471	LOCKWASHER (.375)	70	3
41609	GASKET	36	29	41610	GASKET	34	23
41610	GASKET	36	30	41813	GASKET	40	5
41877	STUD (M10)	78	2	42077	SEAL	72	15
42077	SEAL	74	15	42077	SEAL	76	8
42554	NIPPLE	18	16	42554	NIPPLE	20	10
42554	NIPPLE	22	10	42600A3	CONTROLLER ASSEMBLY	90	10
42768	NUT	10	1	42768	NUT	12	1
42769	LOCKWASHER	10	2	42769	LOCKWASHER	12	2
42770	PULLEY	10	3	42770	PULLEY	12	3
42771	FAN	10	4	42772	SPACER	10	5
42773	THRU BOLT	10	7	42773	THRU BOLT	12	21
42774	BRACKET	10	6	42775	ROTOR (INCLUDES BEARINGS)	10	8
42776	STATOR	10	9	42777	BRACKET	10	10
42778	HEAT SINK	10	11	42779	HEAT SINK	10	12
42780	CONDENSER ASSEMBLY	10	13	42781	BEARING KIT	10	16
42782	HARDWARE KIT	10	15	42783	HARDWARE KIT	10	14
42784	HOLDER KIT (INCL. SPRINGS & BRUSHES)	10	17	42785	REGULATOR KIT	10	18
42897	FITTING (STRAIGHT)	30	11	43276	ELBOW (90 Degree) (90DEG.)	30	5
44267T	ELBOW Exhaust	66	3	44348T	TUBE	66	1
44574	CAP	90	13	45076	NUT (#10-32) Brass	88	3
45076	NUT (#10-32) Brass	88	6	45862	SCREW (#10-32 x .875)	18	27
45862	SCREW (#10-32 x .875)	20	14	46132	WASHER	86	4
46335	NUT (.375-24)	18	21	46335	NUT (.375-24)	82	38
46438	NUT (#10-32)	20	29	46438	NUT (#10-32)	22	25
46438	NUT (#10-32)	90	9	46438	NUT (#10-32)	90	16
46820	GASKET	40	3	46932	ELBOW	18	17
46932	ELBOW	20	11	46932	ELBOW	22	11
47277	SCREW (.312-24 x .750)	60	17	4734	CAMSHAFT	52	10
47462	SCREW (.437-14 x 1.250)	4	7	47462	SCREW (.437-14 x 1.250)	4	14
47462	SCREW (.437-14 x 1.250)	18	22	47462	SCREW (.437-14 x 1.250)	82	39
47617	PIN	26	11	47618	SCREW (#10-32 x 1.00)	26	8

PARTS INDEX

Part No.	Description	Pg.	Ref.no	Part No.	Description	Pg.	Ref.no
47651	SCREW (.437-14 x 1.50)	4	14	47715	CLIP	42	16
47715	CLIP	46	16	47910	SCREW (1/4-28 x 5/8) (5/8 IN.)	18	32
48122	BELT (48 Inches)	60	16	48246	ELBOW (90 DEG.)	72	6
48246	ELBOW (90DEG.)	74	6	48308	SCREW (.375-24 x 3.750)	4	16
48340	PLUG (.250-18 x .41)	52	2	48358	PLUG (.375)	34	15
48358	PLUG (.375)	52	2	48424	SCREW (.375-16 x 1.620)	40	4
48556	BUSHING Reducer (.250 To .125)	18	15	48556	BUSHING Reducer (.250 To .125)	20	9
48556	BUSHING Reducer (.250 To .125)	22	9	48556	BUSHING Reducer (.250 To .125)	52	3
48872	FITTING 45 Degree Elbow	72	7	48872	FITTING 45 Degree Elbow	74	7
48952	SWITCH ASSEMBLY	88	1	49099	FITTING	58	11
49103	WASHER	60	24	49105	BOLT (4.125 Inch)	48	20
49105	BOLT (4.125 Inch)	50	21	49106	BOLT (2.00 Inch)	48	19
49106	BOLT (2.00 Inch)	50	20	49110	GASKET Circulating Water Pump Mount	60	13
49112	WASHER	64	17	49134	VALVE Intake	48	7
49135	VALVE	48	7	49252	NUT	86	8
49734A1	SENDER ASSEMBLY Water Temperature	18	11	49734A1	SENDER ASSEMBLY Water Temperature	20	6
49734A1	SENDER ASSEMBLY Water Temperature (DUAL)	22	6	49845	SCREW (.437-20 x 1.00)	56	7
49955	GASKET Drain	64	9	49956	SCREW Drain	64	8
52185	CLAMP	26	14	52190	PIN	52	6
52192	BOLT	58	13	524572	GASKET	34	26
5251914	HOSE (53.00 Inches Bulk) Pump to Oil Cooler	78	16	530451	GASKET	42	7
530451	GASKET	46	4	53101	CLAMP	32	10
53167	SCREW (.312-18 x .880)	68	5	54523	SCREW (.312-18 x 1.00)	34	25
54523	SCREW (.312-18 x 1.00)	36	33	54530	KEY	48	13
54530	KEY	50	14	54531	SHIM Valve Spring (.015)	50	13
54676	RETAINER Two Wire	26	19	56328A1	BRACKET (SHORT)	72	9
56328A1	BRACKET (SHORT)	74	9	56328A1	BRACKET (SHORT)	76	14
56328A1	BRACKET (SHORT)	76	14	56681	WASHER (.203 x .500 x .032)	18	28
56720	WASHER (.330 x .750 x .060) Stainless Steel	68	8	57583	SCREW (#8-32 x .375)	22	16
57882T1	FLAME ARRESTOR NEW DESIGN	32	5	5790811	SLEEVE (10.00 Inches Bulk)	4	12
58056	NUT	58	14	58640	SCREW (.375-16 x 1.25)	66	9
593621	IMPELLER	82	10	59504	PLUG	82	9
59571	SPARK PLUG	26	18	60300	SCREW (.250-28 x .750)	72	10
60300	SCREW (.250-28 x .750)	74	10	60300	SCREW (.250-28 x .750)	76	15
60300	SCREW (.250-28 x .750)	76	15	60410	SCREW (.375-16 x 4.250)	42	12
61356	NUT (#10-32) Reduced Hex	18	29	61356	NUT (#10-32) Reduced Hex	20	15
61726	SPROCKET	52	12	61727	SPROCKET	52	13
61728	CHAIN	52	11	62568	SCREW (#10-16 x .375)	90	14
62704	O-RING (.362 x .103)	64	12	62826A6	CABLE ASSEMBLY Ground (13.00 Inches) Black	80	12
63341	TEE NUT	68	12	63820T	BRACKET (LONG)	72	8
63820T	BRACKET (LONG)	76	13	63922	COVER	34	17
64013	FITTING (.375 Male To .125 Female)	88	4	64015	NUT (.250-20)	6	25
64015	NUT (.250-20)	18	6	64015	NUT (.250-20)	68	19
64066	STUD (.375-16 x 2.750) Special	80	5	64281	STUD (.375-16/.375-24 x 1.880)	18	19
64281	STUD (.375-16/.375-24 x 1.880)	82	36	64628	LIFTING EYE	60	3
65970T1	BRACKET	26	23	668631	SCREW (.375-16 x 2.500)	40	11
68101	SCREW (.375-16 x 1.375)	86	2	68101	SCREW (.375-16 x 1.375)	86	2
68219	NUT (#10-32) Stainless Steel	18	14	68219	NUT (#10-32) Stainless Steel	18	26
68219	NUT (#10-32) Stainless Steel	20	8	68219	NUT (#10-32) Stainless Steel	20	17
68219	NUT (#10-32) Stainless Steel	20	23	68219	NUT (#10-32) Stainless Steel	22	8
68219	NUT (#10-32) Stainless Steel	22	22	68219	NUT (#10-32) Stainless Steel	26	16
68219	NUT (#10-32) Stainless Steel	26	26	68219	NUT (#10-32) Stainless Steel	90	11
68402	PIN (.250 x 1.13)	68	15	68513	SCREW (#10-32 x .375) Stainless Steel	22	14
68878A6	HORN ASSEMBLY Buzzer Alarm	88	9	69013	SCREW (#10-16 x .880)	88	10
69067	SCREW (.250-20 x 1.375)	90	2	69143T	V BELT	82	35
69235	SCREW (.190-24 x .500)	34	18	7004	FAN	8	4
7005	BEARING Ball	8	7	7007	RETAINER	8	13
7014	SLIP RING	8	11	7021	NUT	8	21
7022	WASHER	8	24	70236	STUD (.312 x 1.500)	34	4
70237	STUD (.312-18/.312-24 x 2.620)	34	4	7027	NUT	8	1
7033	LOCKWASHER	8	2	7034	KEY	8	9

PARTS INDEX

Part No.	Description	Pg.	Ref.no	Part No.	Description	Pg.	Ref.no
71464	CHOKE	34	16	72057	SPACER (1.00 Outside Diameter x .125 x Thick)	78	5
72202	SCREW (#10-32 x 1.25)	90	6	72608	MANIFOLD	60	1
72608	MANIFOLD	60	1	72774A40	BODY ASSEMBLY Sea Water - Complete	82	2
72774A69	PUMP ASSEMBLY Sea Water - Complete	82	1	72821	RETAINER	26	29
72961	BEARING Ball	82	17	73379	PLUG (.250-18)	40	6
7381567	TUBING (42.00 Inches Bulk)	30	14	73873A1	PULLEY	78	4
75334	SCREW (.375-24 x 3.00)	60	20	75533	SPRING	42	3
75589	ROD	48	5	75590	ROD	48	5
76926	SCREW (.375-16 x .875)	82	27	77294T	BRACKET	26	23
79091	FUSE 20 Ampere	88	13	79550A1	BRACKET (FRONT)	86	1
79695	BOOT Insulator - Black	4	5	79953A2	SCREW KIT (.375-16 x .250)	82	23
79989	NUT (#10-24) Stainless Steel	4	23	79989	NUT (#10-24) Stainless Steel	6	23
801877	VALVE Intake	50	7	801878	VALVE Intake	50	7
801879	SPRING Valve	50	12	805059	FITTING	88	4
805161	STUD (4.75 In)	32	3	805185A26	DISTRIBUTOR ASSEMBLY	26	1
8052151	GASKET	82	6	805296	STUD (4.50 Inch)	32	3
805297	STUD	32	3	805298A1	FLAME ARRESTOR	32	5
805299A1	FLAME ARRESTOR	32	5	805314	RETAINER Breather Hose	32	6
805314	RETAINER Breather Hose	32	6	8053432	SCREW (.375-16 x 4.33)	4	2
8053432	SCREW (.375-16 x 4.33)	4	2	805359T	BRACKET (STAMPED)	34	5
805361T2	IGNITION MODULE	20	25	805361T6	IGNITION MODULE	20	25
805363A1	HARNES ASSEMBLY	20	26	805364A1	DECAL SET Color Coding COLOR CODE	2	-
805368T	BRACKET Electrical	20	12	805368T	BRACKET Electrical	22	12
805443T	MODULE ASSEMBLY	22	32	805459	STUD Mercathode Mounting	20	28
805459	STUD Mercathode Mounting	22	24	805459	STUD	90	15
805468T	BRACKET	20	4	805468T	BRACKET	22	4
805544T	SENSOR ASSEMBLY	22	34	805556T1	BRACKET	30	15
805563	CONNECTOR (.500 Inch NPTF To .500 Inch Inverted Flare)	76	4	805564	SCREW (.250-20 x .750)	20	19
805564	SCREW (.250-20 x .750)	22	18	805565	SCREW (#10-32 x .750)	20	30
805565	SCREW (#10-32 x .750)	22	26	805565	SCREW (#10-32 x .750)	90	7
805567T	DIPSTICK	64	13	805570A2	COIL KIT	26	22
805605A1	SWITCH ASSEMBLY	88	5	805611	BOLT	60	2
805612	BOLT	60	2	805632	CONNECTOR	72	18
805632	CONNECTOR	76	11	805718941	OWNERS MANUAL (7.4L BRAVO THREE)	2	-
805718960	OWNERS MANUAL (7.4 BRAVO THREE)	2	-	805722A1	GASKET SET	60	7
805727	CAP Rubber	40	12	805759A2	CAP ASSEMBLY	26	2
805760	GASKET	26	4	805987	HOSE	60	10
806121	FITTING	76	9	806125	HOSE	76	17
806177A3	SPACER	36	31	8061787	HOSE Oil	76	18
806186	FITTING	76	5	806217A10	HARNES ASSEMBLY	20	1
80622142	HOSE ASSEMBLY (84.00 Inches Bulk) Return (FITTINGS ON ONE END)	78	14	80622216	HOSE (FITTINGS ON BOTH ENDS)	78	11
806232	O-RING (.239 x .064)	78	13	806235A1	HOUSING ASSEMBLY Thermostat	46	1
806237	QUAD RING	36	32	8062401	HOSE	76	6
8062402	HOSE	76	6	806242	CONNECTOR	60	9
806250	STUD	60	4	806294940	OWNERS MANUAL (7.4L BRAVO ONE & TWO)	2	-
806294961	OWNERS MANUAL (7.4 BRAVO ONE & TWO)	2	-	806351A1	MARINE LONG BLOCK (7.4L BRAVO I & II)	52	-
806352A1	MARINE LONG BLOCK (454 MAGNUM)	52	-	806359A1	MARINE LONG BLOCK (7.4L BRAVO III)	52	-
806394A1	BRACKET	4	13	806423T	COOLER Oil	76	12
806428T	COOLER Oil	76	12	806489	HOSE	76	17
806591	STUD (7/16-14) (7/16-14)	82	36	806608A1	PLUG KIT (.500-13) Royal Blue	40	8
806609	QUAD RING	40	9	806616	CLAMP	46	17
806681	SCREW (.375-16 x .875)	26	15	806735T	BRACKET	22	27
806744A2	HARNES ASSEMBLY	22	1	806745T5	MODULE (454 MAGNUM)	22	28
806752961	OWNERS MANUAL (454 MAGNUM)	2	-	806755A1	CARBURETOR	34	1
806755A2	CARBURETOR	34	1	806755A2	CARBURETOR	34	1
806758A1	SPACER	34	24	806826	SCREW (#8-32 x .250)	22	31
806827	SCREW (#8-32 x .380)	22	33	806833A1	SPACER	36	28
806834	SCREW (FLATHEAD)	22	28	806835	SCREW (10-32 x .50)	22	29
806871	GASKET	46	3	806922	SLEEVE	42	9

PARTS INDEX

Part No.	Description	Pg.	Ref.no	Part No.	Description	Pg.	Ref.no
806922	SLEEVE	46	6	806926A1	ELBOW KIT Drain	40	7
806930	SEAL	82	19	806937	ROD Choke	34	19
806940	ROD Choke	34	19	806949	NUT (M8-1.5)	4	3
806950	BREAKER Circuit - 50 Ampere	22	13	806951	SWITCH Water Temperature	88	1
806959T4	MODULE (7.4L BRAVO I & II)	22	30	806960T4	IGNITION CONTROL MODULE (7.4L BRAVO III)	22	28
806964A3	STARTER MOTOR ASSEMBLY	4	1	806964A3	STARTER MOTOR ASSEMBLY	16	1
806969A1	CARBURETOR	34	1	806969A2	CARBURETOR	34	1
806981	SPACER	18	7	806981	SPACER	68	17
807130A4	PIPE	66	6	807166A1	SHUTTER ASSEMBLY Water	66	7
807167	GROMMET	66	8	807172	FILTER Fuel/Water Separator	30	10
8072521	THERMOSTAT	42	8	8072522	THERMOSTAT 71°C (160°F)	46	5
808701	PLUNGER KIT Accelerator Pump	38	7	808740	PISTON ASSEMBLY (STD.) 7.4L BRAVO I/II	56	1
808740	PISTON ASSEMBLY (STD.) 7.4L BRAVO I/II	56	1	808741	PISTON ASSEMBLY (.030 O.S) 7.4L BRAVO I/II	56	1
808741	PISTON ASSEMBLY (.030 O.S) 7.4L BRAVO I/II	56	1	809064	OVERHAUL KIT	38	1
809066	REPAIR KIT Electric Choke	38	14	809068	Metering Rod Kit	38	5
809069	Primary Metering Jet	38	11	809070	Primary Metering Jet	38	11
809077	GASKET	38	2	809095	RETAINER KIT Electric Choke	38	15
809459	HOUSING	16	14	809463A1	SOLENOID KIT	16	17
809471A1	WIRE KIT	38	16	809615	METERING KIT	38	-
809620	METERING KIT Altitude	38	-	809825	RTV SILICONE (3 Ounce Tube) Metallic Blue	52	-
811528	O-RING (.500 Inch)	52	9	811529	CYLINDER HEAD	50	18
811530	CYLINDER HEAD	48	17	811533	FITTING KIT Inlet	38	3
811534	NEEDLE/SEAT KIT Inlet	38	4	811535	METERING ROD KIT	38	5
811536	FLOAT KIT	38	6	811538	CHOKE KIT	38	8
811539	SCREW KIT Idle Mixture	38	9	811541	JET Metering - Right Primary	38	11
811541	JET Metering - Right Primary	38	12	811542	Secondary Metering Jet	38	12
811545	SEAL Valve	48	9	811547	GASKET	48	18
811547	GASKET	50	19	811547A92	GASKET SET Engine	26	-
811547A92	GASKET SET Engine	30	-	811547A92	GASKET SET Engine	36	-
811547A92	GASKET SET Engine	40	-	811547A92	GASKET SET Engine	42	-
811547A92	GASKET SET Engine	46	-	811547A92	GASKET SET Engine	48	-
811547A92	GASKET SET Engine	52	-	811547A92	GASKET SET Engine	58	-
811547A92	GASKET SET Engine	60	-	811547A92	GASKET SET Engine	64	-
811547A92	GASKET SET Engine	72	-	811547A92	GASKET SET Engine	76	-
811549	PAN ASSEMBLY	64	7	811551	CRANKSHAFT	58	16
811552	CRANKSHAFT	58	16	811553	GROMMET	32	12
811554	SEAL	56	5	811555	HARMONIC BALANCER	60	18
811556	DAMPER	60	18	811558	KEY	58	17
811559	SCREW (.500-20 x 2.500)	60	23	811561	FLYWHEEL	56	6
811562	FLYWHEEL	56	6	811564	PISTON ASSEMBLY (STD.) 7.4L BRAVO I/II	56	1
811565	PISTON ASSEMBLY Standard (STD.) 454 MAGNUM	56	1	811566	GASKET	64	6
811569	CAP Oil Tank	48	2	811569	CAP Oil Tank	50	2
811570	COVER ASSEMBLY	60	25	811572	GASKET	60	27
811572A92	GASKET SET Overhaul	26	-	811572A92	GASKET SET Overhaul	30	-
811572A92	GASKET SET Overhaul	36	-	811572A92	GASKET SET Overhaul	40	-
811572A92	GASKET SET Overhaul	42	-	811572A92	GASKET SET Overhaul	46	-
811572A92	GASKET SET Overhaul	50	-	811572A92	GASKET SET Overhaul	52	-
811572A92	GASKET SET Overhaul	58	-	811572A92	GASKET SET Overhaul	60	-
811572A92	GASKET SET Overhaul	64	-	811572A92	GASKET SET Overhaul	74	-
811572A92	GASKET SET Overhaul	76	-	811573	PUMP ASSEMBLY	60	12
811574	SCREW (.375-16 x 1.750)	60	2	811574	SCREW (.375-16 x 1.750)	60	14
811575	MANIFOLD	60	1	811577	BOLT	60	2
811578	SPROCKET	52	12	811579	SPROCKET	52	13
811580	CHAIN	52	11	811581	PUSH ROD	50	5
811582	PUSH ROD	50	5	811583	LIFTER (454 MAGNUM)	52	16
811584	LIFTER (7.4L BRAVO)	52	16	811585	GUIDE	48	8
811586	GUIDE	50	8	811587	ROCKER COVER	48	1
811587	ROCKER COVER	50	1	811588	GASKET Rocker Cover	48	3
811588	GASKET Rocker Cover	50	3	811589	BOLT (1/4-20 x 0.875)	48	4
811589	BOLT (1/4-20 x 0.875)	50	4	811590	ROCKER ARM	48	14

PARTS INDEX

Part No.	Description	Pg.	Ref.no	Part No.	Description	Pg.	Ref.no
811591	ARM Rocker	50	15	811592	BALL Rocker Arm	48	15
811592	BALL Rocker Arm	50	16	811593	BOLT Rocker Arm	48	16
811593	BOLT Rocker Arm	50	17	811602	PISTON ASSEMBLY (.030 O.S) 7.4L BRAVO I/II	56	1
811603	PISTON ASSEMBLY .030 Oversize (.030 O.S.) 454 MAGNUM	56	1	811644	GASKET SET	60	7
811648	METERING ROD KIT	38	5	811657	JET Metering - Secondary	38	12
811681	CONNECTOR	74	18	811682	BAFFLE	64	16
811683	STUD (.375-16/.500-12 x 5.500)	64	15	811865	SPACER	12	4
811866	FAN	12	5	811867	SPACER	12	6
811868	BRACKET ASSEMBLY Front	12	7	811869	SCREW	12	8
811870	BEARING Ball	12	9	811871	RETAINER	12	10
811872	ROTOR ASSEMBLY	12	11	811873	STATOR ASSEMBLY	12	12
811874	BRACKET ASSEMBLY Rear	12	13	811875	RECTIFIER ASSEMBLY	12	14
811876	SCREW	12	15	811877	HOLD	12	16
811878	NUT	12	17	811878	NUT	12	31
811879	CONDENSER ASSEMBLY	12	18	811880	HOLD	12	19
811881	NUT	12	20	811883	REGULATOR ASSEMBLY	12	22
811884	BRUSH	12	23	811885	SPRING	12	24
811886	SET SCREW	12	25	811887	TERMINAL	12	26
811888	COVER	12	27	811889	SET SCREW	12	28
811890	WIRE Red	12	29	811891	WIRE Purple	12	30
811896	DRIVE	14	11	812427T	V BELT	78	10
812604A2	STARTER MOTOR ASSEMBLY 3-1/4 Diameter End Cap	4	1	812604A2	STARTER MOTOR ASSEMBLY 3-1/4 Diameter End Cap	14	1
812776A24	DECAL SET	32	2	812776A27	DECAL SET	32	2
812776A28	DECAL SET	32	2	813071	SCREW	64	3
813961	HOUSING Front	8	6	813962	ROTOR	8	10
813963	STATOR	8	12	813964	HOUSING Rear	8	14
813965	DIODE FIELD	8	17	813966	DIODE BRIDGE	8	16
813967	STRAP (D+)	8	34	813968	BRUSH ASSEMBLY	8	33
813969	SPACER	8	5	813970	GASKET	8	35
813971	COVER	8	22	813972	CAPACITOR	8	25
813973	STRAP	8	20	813974	REGULATOR Voltage	8	29
813975	THRU BOLT	8	15	813976	NUT	8	19
813977	NUT	8	31	813978A1	SCREW	8	8
813979	SCREW	8	27	813980	SCREW	8	32
813981	SCREW	8	18	813982	SCREW	8	26
813983	SCREW	8	28	813984	WASHER	8	23
813985	WASHER	8	30	814210	GASKET	36	27
814263A1	BASE ASSEMBLY	86	5	814464	FRAME	14	2
814465	BEARING Ball	14	3	814466	HOLDER Brush	14	4
814467	SPRING	14	5	814468	SCREW	14	18
814469	ARMATURE	14	6	814470	SHIELD	14	7
814471	GEAR AND BEARING	14	8	814472	SHAFT/GEAR ASSEMBLY	14	10
814474	COLLAR	14	14	814475	HOUSING Drive	14	15
814476	BUSHING	14	16	814476	BUSHING	16	15
814477	THRU BOLT	14	19	814479	BEARING Roller	14	9
814506	VALVE Exhaust	48	6	814507	VALVE Exhaust	48	6
814822	FITTING	72	3	814822	FITTING	74	3
814822	FITTING	76	3	815425	SENDER ASSEMBLY Oil Pressure	18	12
815425	SENDER ASSEMBLY Oil Pressure	20	5	815425	SENDER ASSEMBLY Oil Pressure	22	5
815504206	CLAMP Worm Gear	78	17	815504220	CLAMP Worm Gear	40	13
815504220	CLAMP Worm Gear	42	14	815504220	CLAMP Worm Gear	46	8
815504222	CLAMP Worm Gear (1.98 Diameter)	42	24	815504222	CLAMP Worm Gear (1.98 Diameter)	46	19
815504232	CLAMP Worm Gear (2.50 Diameter)	42	19	815504232	CLAMP Worm Gear (2.50 Diameter)	46	13
815504372	CLAMP Worm Gear	66	2	815504372	CLAMP Worm Gear	66	4
815504412	CLAMP Worm Gear	60	11	8161331	FITTING	30	8
816331	NUT (.750-16)	86	6	816463	SERVICE MANUAL (1989 THRU 1992)	2	-
816492A6	ALARM KIT	88	14	816608A61	CABLE KIT	26	17
816900A5	ELBOW ASSEMBLY Exhaust	40	10	816900A9	ELBOW ASSEMBLY	40	10
816962	VALVE Exhaust	50	6	816963	VALVE Exhaust	50	6

PARTS INDEX

Part No.	Description	Pg.	Ref.no	Part No.	Description	Pg.	Ref.no
817119A4	ALTERNATOR	6	20	817119A4	ALTERNATOR	12	-
817403A4	BRACKET ASSEMBLY	72	2	817403A4	BRACKET ASSEMBLY	74	2
817403A4	BRACKET ASSEMBLY	76	2	817433	HOSE (MOLDED)	42	13
817618	NUT (.437-20)	82	33	817685T	BRACKET (CAST)	34	5
818192	STUD	34	6	818365T	PULLEY	82	20
818366A1	SHAFT KIT	82	15	818367A1	HOUSING ASSEMBLY	82	13
818368T1	BRACKET	82	25	818379T	BRACKET	82	26
818380	BUSHING	82	31	8183812	PINION STUD (.437-20) Stainless Steel	82	30
818382	PULLEY	82	32	818383T	PUMP ASSEMBLY	30	1
818384T1	BRACKET	18	18	818385T	LINE Fuel	30	12
818386T1	LINE Fuel	30	13	818400A1	ADAPTER	72	14
818400A1	ADAPTER	74	14	818400A1	ADAPTER	76	7
818401	FITTING	72	16	818401	FITTING	74	16
818473	BEARING SET Main - Standard	56	3	818474	BEARING SET Main - .001 Undersize	56	3
818475	BEARING SET Main - .002 Undersize	56	3	818476	BEARING SET Main - .010 Undersize	56	3
818477	BEARING SET Main - .020 Undersize	56	3	818631A8	TUBE	64	11
818719A1	COVER	80	10	818741	HOSE	42	15
818741	HOSE	46	10	8187431	HOSE Oil	72	13
8187431	HOSE Oil	74	13	8187436	HOSE	72	4
8187436	HOSE	74	4	818745A1	RING KIT	82	16
818807	GEAR	26	10	821057940	OWNERS MANUAL (454 MAGNUM)	2	-
821115	RING Retaining	82	34	821418	HOSE	42	15
821418	HOSE	46	10	821499T	LINE Fuel	30	13
82172392	PARTS MANUAL 7.4L 454 MAG BRAVO GEN V Service	2	-	8219471	SEAL	60	26
823098	RING SET Piston - Standard	56	2	823099	RING SET Piston - .030 Oversize	56	2
8232242	SERVICE MANUAL (1993 THRU 1997)	2	-	823431	ROD KIT Metering	38	5
823848	DECAL	48	21	824414	PISTON ASSEMBLY (STD.) 7.4L BRAVO I/II	56	1
824415	PISTON ASSEMBLY (.030 O.S.) 7.4L BRAVO I/II	56	1	827495	CYLINDER HEAD ASSEMBLY	50	18
827643	PUMP ASSEMBLY Oil	64	1	827644A1	CAP ASSEMBLY Valve	50	10
827645	SEAL Valve	50	11	827651	RING Piston (STD.)	56	2
827652	RING Piston (.030 O.S.)	56	2	827653	PISTON ASSEMBLY (STD.) 454 MAGNUM	56	1
827654	PISTON ASSEMBLY (.030 O.S.) 454 MAGNUM	56	1	827656	CYLINDER HEAD	48	17
85013T	BRACE	4	6	85152T	COOLER Oil	74	5
85684	BEARING SET	52	8	85691	BEARING SET Connecting Rod - (.010 Undersize)	58	15
85726	BEARING SET Connecting Rod - Standard	58	15	85727	BEARING SET Connecting Rod - (.001 Undersize)	58	15
85728	BEARING SET Connecting Rod - (.002 Undersize)	58	15	85729	BEARING SET Connecting Rod - (.020 Undersize)	58	15
86045	TIMER	88	8	86047A16	HOUSING KIT	88	7
8637	PULLEY	8	3	86400	WASHER	32	7
87631A4	COVER KIT	82	3	88388	O-RING	90	5
88543A3	CABLE ASSEMBLY	90	12	88791	MOUNT	80	2
89011A8	MANIFOLD ASSEMBLY	40	1	89668	CLIP	34	20
89690T	COOLER Oil	72	5	897181	HOSE	42	18
897181	HOSE	46	12	897183	HOSE	42	18
897183	HOSE	46	12	897301	HOSE	42	21
897301	HOSE	46	15	89749	HOSE	42	20
89749	HOSE	46	14	89876A3	BASE ASSEMBLY Fuel Filter/Water Separator	30	6
89879	O-RING (.301 x .064)	78	12	89879	O-RING (.301 x .064)	78	12
89879	O-RING (.301 x .064)	78	15	90081T	PULLEY	60	19
90096A1	STUD ASSEMBLY (#10-32 x Special)	26	28	90494	HOSE (FITTINGS ON BOTH ENDS)	78	11
90517	NUT (M10)	78	6	90562	SEAL (1.254 x .312)	82	14
90747A27	DISTRIBUTOR ASSEMBLY	26	1	90926	SCREW (#10-32 x .810)	26	3
90931	THRUST WASHER	26	12	91019A3	SENSOR ASSEMBLY	26	6
91019A6	SENSOR ASSEMBLY	26	7	91892	GASKET	72	17
91892	GASKET	74	17	91892	GASKET	76	10
92152	SPACER (.27 x .75 x .38)	18	5	9235769	HOSE (42 IN.)	72	12
9235773	HOSE (48.00 Inches)	74	12	92497A3	ALTERNATOR ASSEMBLY (55 Ampere)	4	20
92497A3	ALTERNATOR ASSEMBLY (55 Ampere) (55 AMP)	8	-	92497A3	ALTERNATOR ASSEMBLY (55 Ampere)	10	-
92913	SCREW (.437-14 x .750)	26	27	93320A7	RISER KIT Exhaust (3.00 Inch)	40	-
93322A5	RISER KIT Exhaust (6.00 Inch)	40	-	94140	EXPANSION PLUG	52	7
94288	QUAD RING	82	12	94330	NUT (.250-20) Brass	6	25

PARTS INDEX

Part No.	Description	Pg.	Ref.no	Part No.	Description	Pg.	Ref.no
94330	NUT (.250-20) Brass	18	36	94330	NUT (.250-20) Brass	20	21
94330	NUT (.250-20) Brass	22	20	94576	WEAR PLATE	82	11
94914	GASKET	82	8	94916	WEAR PLATE	82	7
95084A10	CABLE ASSEMBLY (5.00 Inches) Red	88	12	95084A9	CABLE ASSEMBLY (91.00 Inches) Red/Purple Strip	88	11
95805	CAP	78	3	96020A6	HARNES ASSEMBLY	18	1
96054	SOLENOID ASSEMBLY Starter	18	31	96112	STUD (.250-28 x 2.00) Throttle Cable Anchor	34	11
96112	STUD (.250-28 x 2.00) Throttle Cable Anchor	68	11	96158	SOLENOID Starter	20	18
96158	SOLENOID Starter	22	17	9641	CONNECTING ROD ASSEMBLY	58	12
96457	WASHER Phenolic (.27 x .81 x .062)	4	21	96457	WASHER Phenolic (.27 x .81 x .062)	6	21
96819T	INSULATOR	18	30	97257A1	SENDER ASSEMBLY Water Temperature	18	11
97257A1	SENDER ASSEMBLY Water Temperature	20	6	97257A1	SENDER ASSEMBLY Water Temperature	22	6
97350T1	PLATE	70	1	97850	ELBOW 90 Degree Breather	32	11
97861	INSULATOR	20	24	97861	INSULATOR	22	23
98261	SCREW (.375-16 x .750)	26	27	9830	CAMSHAFT	52	10
98475	BALL Nylon	42	4	98493A2	BRACKET	18	4
98534	SCREW (.375-16 x 2.30)	40	11	98794	SCREW (.375-16 x 1.00)	46	7
98794	SCREW (.375-16 x 1.00)	70	2	987981	STUD (.250-20/.250-28 x 2.120)	68	2
98813A1	BRACE	78	7	98820	SPACER (IF APPLICABLE)	68	NS
98828	SPACER	68	4	9884339	HOSE ASSEMBLY (72.00 Inches Bulk) (FITTINGS ON ONE END)	78	14
98869A11	ELECTRODE ASSEMBLY	90	1	98880	SPRING	68	7
99237A10	BRACKET ASSEMBLY	68	1	99322	SPACER	80	3
99347	SCREW (.312-18 x 3.75)	82	4	NA	NOT AVAILABLE Not sold with this model	38	10
NA	NOT AVAILABLE Not sold with this model	64	2	NA	NOT AVAILABLE Not sold with this model	64	19
NA	NOT AVAILABLE Not sold with this model	80	9	NSS	NOT SOLD SEPARATE NUT	14	17
NSS	NOT SOLD SEPARATE ARMATURE	16	2	NSS	NOT SOLD SEPARATE BRUSH HOLDER AND SPRING	16	3
NSS	NOT SOLD SEPARATE FRAME	16	4	NSS	NOT SOLD SEPARATE SCREW	16	5
NSS	NOT SOLD SEPARATE THRU BOLT	16	6	NSS	NOT SOLD SEPARATE SHAFT AND GEAR	16	7
NSS	NOT SOLD SEPARATE GASKET	16	8	NSS	NOT SOLD SEPARATE GEAR	16	9
NSS	NOT SOLD SEPARATE DRIVE	16	10	NSS	NOT SOLD SEPARATE THRUST COLLAR	16	13
NSS	NOT SOLD SEPARATE GROMMET	16	16	NSS	NOT SOLD SEPARATE LEVER	16	18
NSS	NOT SOLD SEPARATE SCREW	16	19	NSS	NOT SOLD SEPARATE CYLINDER BLOCK	52	1
NSS	NOT SOLD SEPARATE STUD (GM #10092939)	60	6				