

**Parts Manual**

**Cat.# 90-80967794**

**Revised 09-12-2020**

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MISCELLANEOUS PARTS/ACCESSORIES

**Cat.# 90-80967794**

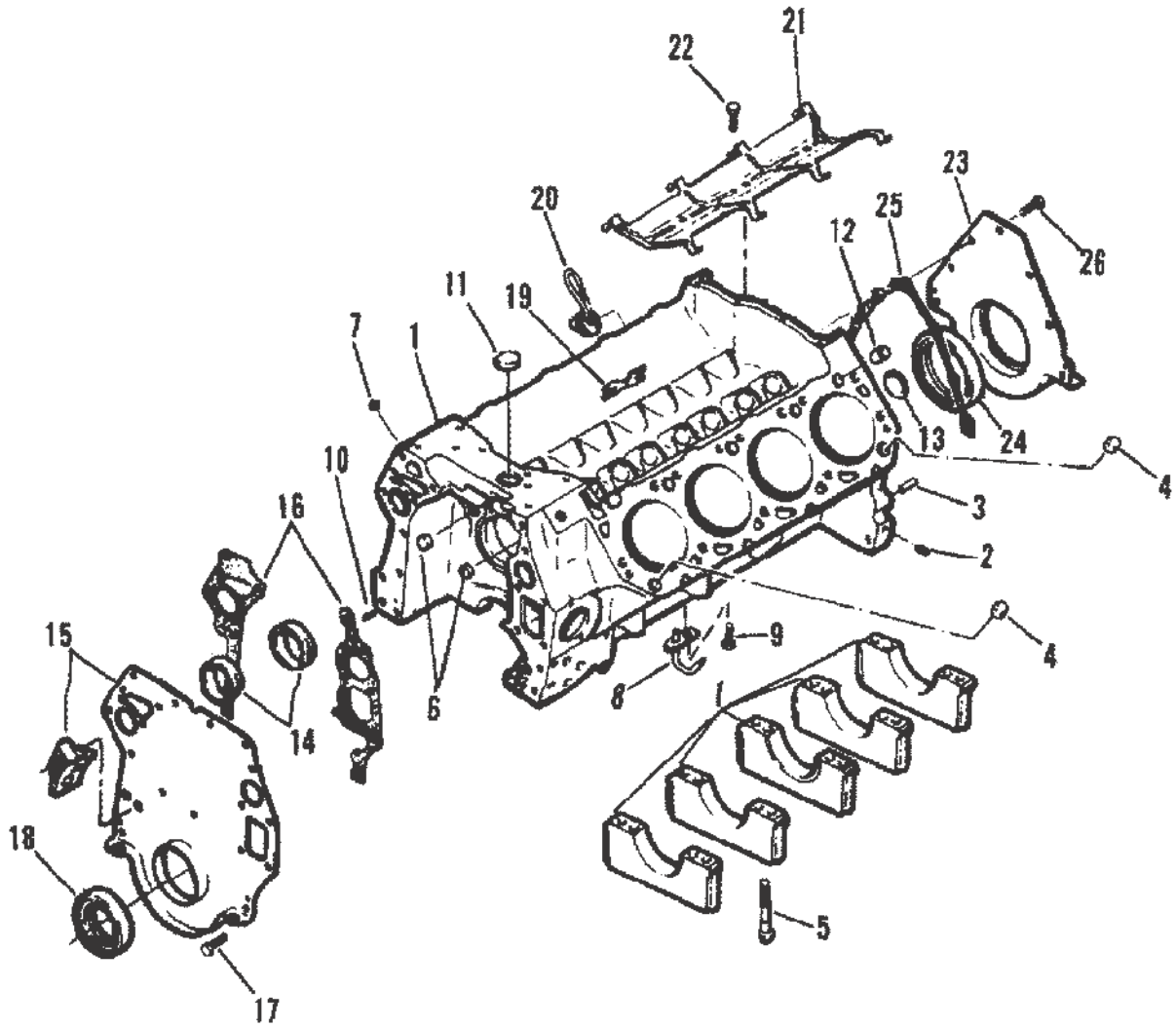
## MISCELLANEOUS PARTS/ACCESSORIES

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
--	0090	80967794	PARTS MANUAL D7.3L/270 Diesel Engine (Sterndrive/Inboard)		1	
--	0090	823206960	OWNERS GUIDE (STERN DRIVE)		1	
--	0090	823208960	OWNERS GUIDE (INBOARD)		1	
--	0037	805364A1	DECAL SET Color Coding (COLOR CODE)		1	

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MISCELLANEOUS PARTS/ACCESSORIES

# CYLINDER BLOCK



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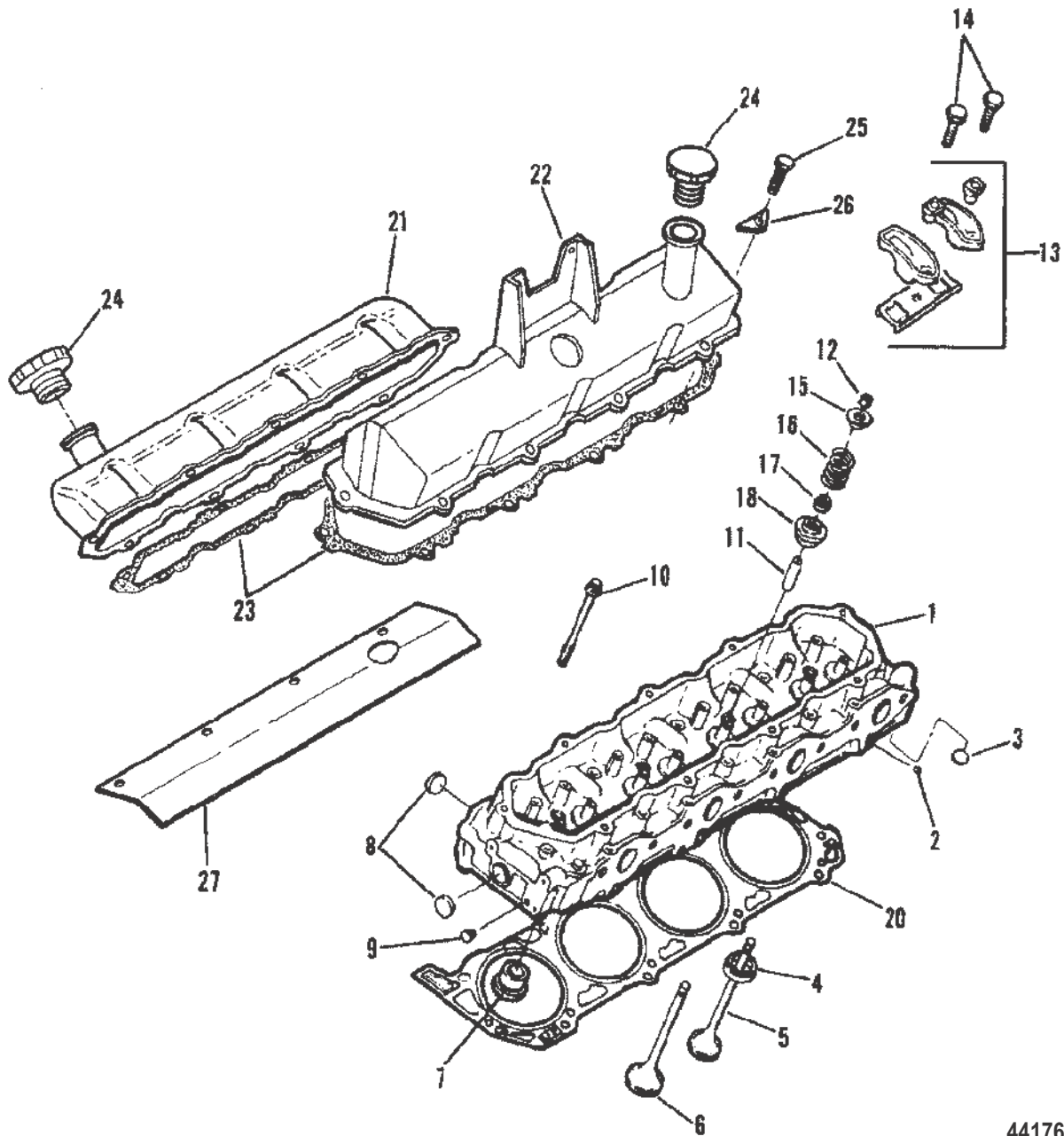
## CYLINDER BLOCK

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0841	808212	CYLINDER BLOCK ASSEMBLY		1	
-	0000	808111	ADAPTOR Reducer		1	
-	0019	808122	PLUG Drain (1/4-18)		3	
-	0019	808123	PLUG (.375-18)		3	
-	0022	808124	PLUG Drain (1/4-18)		2	
2	0022	808125	PLUG (.125-27)		3	
3	0017	20433	PIN Dowel (.375 x 1.00)		2	
4	0019	808102	PLUG (13/16" CUP)		8	
5	0010	808169	BOLT		19	
5	0010	808170	BOLT		1	
6	0019	808087	CUP PLUG		2	
7	0030	808105	BALL		8	
8	0000	808107	COOLING TUBE		8	
9	0010	808100	SCREW		8	
10	0017	808083	PIN (.1875 x .50)		2	
11	0019	808088	EXPANSION PLUG		1	
12	0017	808110	PIN Dowel		4	
13	0019	808115	EXPANSION PLUG (1-1/2")		7	
14	0023	808187	BEARING SET Camshaft		1	
15	0000	808181	TIMING COVER W/INDICATOR		1	
16	0027	808188	GASKET SET		1	[1]
17	0010	808129	SCREW		5	
18	0026	808168	SEAL Oil (FRONT)		1	[1]
19	0000	808193	GUIDE		8	
20	0000	808147	HEATER Water		1	
21	0000	808184	RETAINER		1	
22	0010	808129	SCREW		3	
23	0000	808128	REAR COVER		1	
24	0026	808284	SEAL Oil (REAR)		1	[1]
25	0027	808127	GASKET		1	[1]
26	0010	808129	SCREW		7	
-	0000	805919	MARINE LONG BLOCK ENGINE	INCLUDES CYLINDER BLOCK, CYLINDER HEADS AND INTERNAL COMPONENTS.	-	
-	0027	808291	GASKET KIT Engine		-	

## PART NOTES:

[1] - CONTENTS OF ENGINGE GASKET KIT 808291

# CYLINDER HEAD



44176



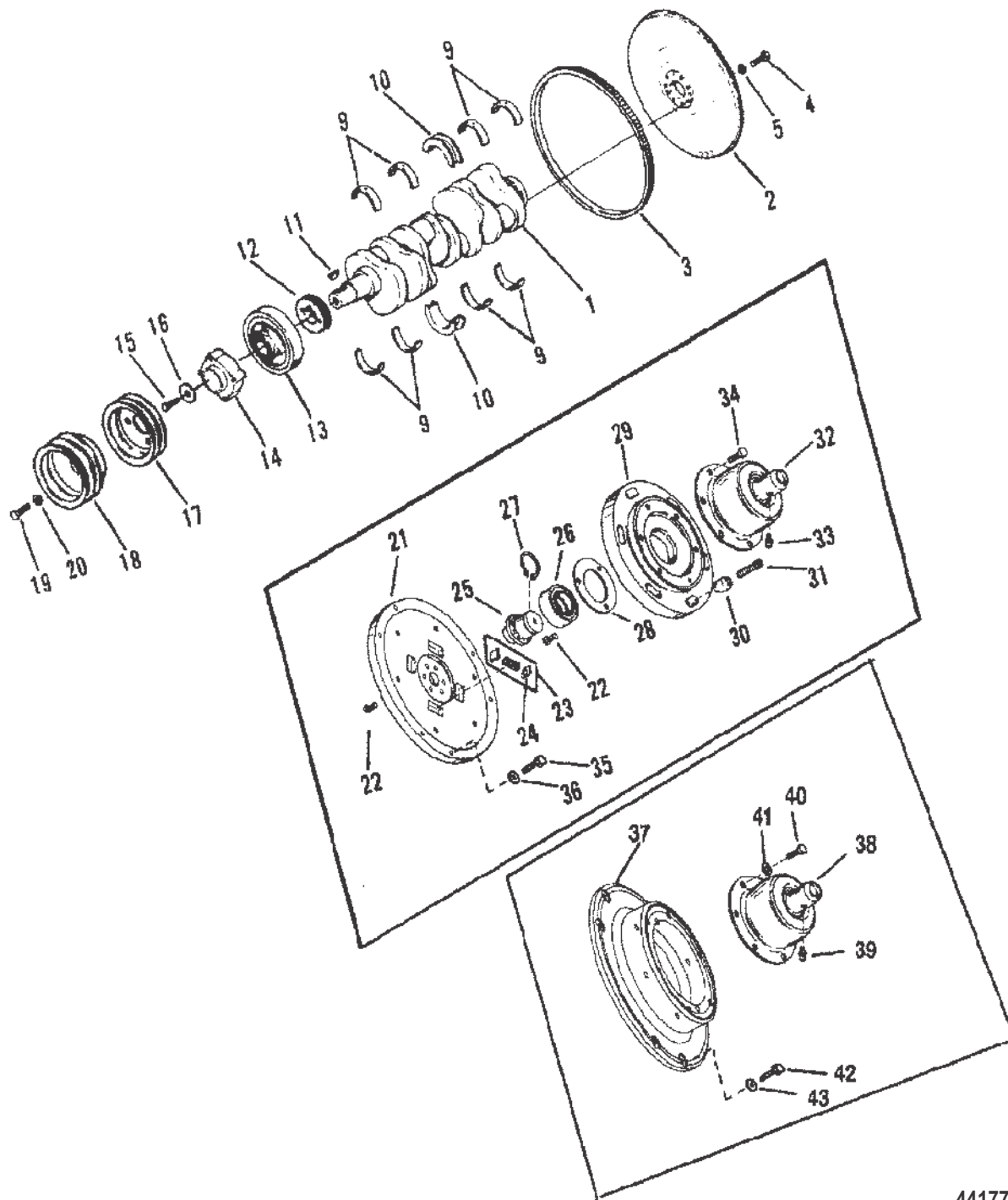
## CYLINDER HEAD

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0938	808290	CYLINDER HEAD		1	
-	0019	808126	PLUG (.500)		8	
-	0019	808088	EXPANSION PLUG (1-3/8")		8	
-	0019	808121	PLUG (1/2")		4	
2	0030	808082	BALL (.4062 Inch)		8	
3	0019	808102	PLUG (13/16")		4	
4	0000	808197	INSERT (EXHAUST VALVE)		8	
5	0000	808282	VALVE Exhaust		8	
6	0000	808179	VALVE Intake		8	
7	0000	808242	INSERT		8	
8	0019	808103	PLUG (11/16")		8	
9	0019	808138	PIPE PLUG (1/4")		4	
10	0010	808210	BOLT		34	
11	0023	808202	GUIDE Guide		AR	[1]
12	0028	808104	KEY Valve		32	
13	0000	808226	LEVER KIT Valve		8	
14	0010	808207	BOLT		16	
15	0000	808133	RETAINER		16	
16	0024	808116	SPRING		16	
17	0000	808185	SEAL (INTAKE VALVE)		8	[2]
18	0000	808186	ROTATOR		16	
20	0027	808285	GASKET		2	[2]
21	0000	808094	VALVE COVER (PORT) - W/ DECALS		1	
22	0000	805900	VALVE COVER (STARBOARD) - W/ DECALS		1	
23	0027	808173	GASKET		2	[2]
24	0000	808213	CAP Oil Filler		2	
25	0010	808093	SCREW		18	
26	0012	808134	WASHER		18	
27	0000	805958	HEAT SHIELD		2	
--	0027	808291	GASKET KIT Engine		1	

## PART NOTES:

- [1] - AS REQUIRED  
 [2] - CONTENTS OF ENGINE GASKET KIT 808291

CRANKSHAFT, FLYWHEEL AND ENGINE COUPLING (STERN DRIVE)



44177

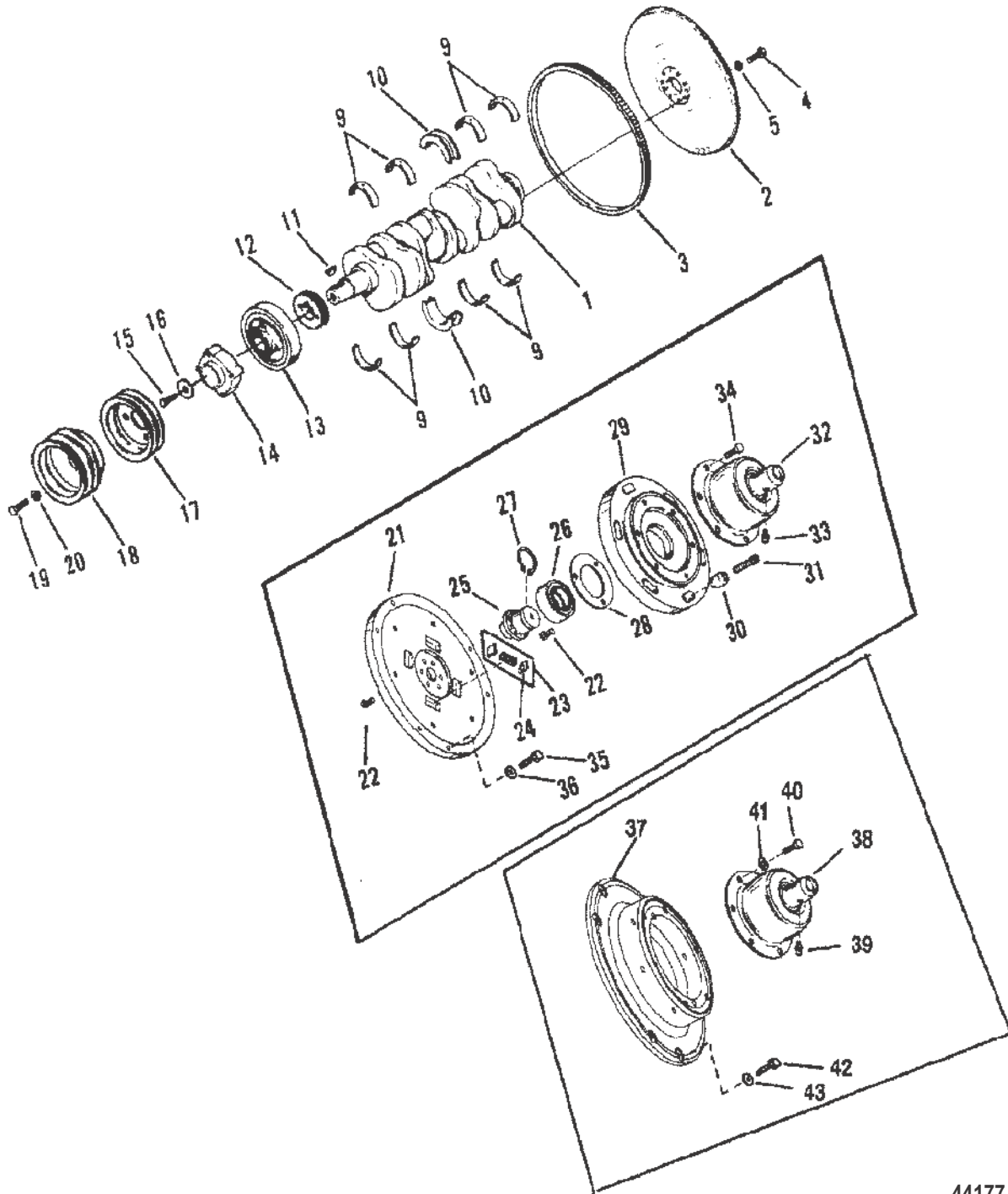
CRANKSHAFT, FLYWHEEL AND ENGINE COUPLING (STERN DRIVE)

## CRANKSHAFT, FLYWHEEL AND ENGINE COUPLING (STERN DRIVE)

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0429	808161	CRANKSHAFT	INCLUDES ALL STANDARD BEARINGS	1	
2	0222	805822	FLYWHEEL		1	
3	0043	808099	RING GEAR		1	
4	0010	805766	SCREW (3/8-16 x 2)		9	
5	0012	805787	WASHER		9	
9	0023	808153	BEARING SET (STANDARD)		4	
9	0023	808154	BEARING SET (.010 U.S.)		AR	[1]
9	0023	808155	BEARING SET (.020 U.S.)		AR	[1]
9	0023	808156	BEARING SET (.030 U.S.)		AR	[1]
10	0023	808157	BEARING SET Center (STANDARD)		1	
10	0023	808158	BEARING SET Center (.010 U.S.)		AR	[1]
10	0023	808159	BEARING SET Center (.020 U.S.)		AR	[1]
10	0023	808160	BEARING SET Center (.030 U.S.)		AR	[1]
11	0028	808109	KEY		1	
12	0043	808167	GEAR Crankshaft		1	
13	0000	808281	DAMPER		1	
14	0023	805832F2	SPACER		1	
15	0010	808092	SCREW		1	
16	0012	808113	WASHER		1	
17	0000	805800	PULLEY		1	
18	0000	805801	PULLEY		1	
19	0010	805761	SCREW		4	
20	0012	805787	WASHER		4	
-	0000	806245A2	ENGINE COUPLER ASSEMBLY	2 STAGE COUPLER	1	
21	0000	806245T	COUPLER PLATE	2 STAGE COUPLER	1	
22	0010	806383	SCREW	2 STAGE COUPLER	12	
23	0024	806395A1	SPRING	2 STAGE COUPLER	2	
23	0024	806270A1	SPRING	2 STAGE COUPLER	2	
24	0000	806271	RETAINER Spring	2 STAGE COUPLER	8	
25	0000	806246A1	SUPPORT ASSEMBLY Bearing	2 STAGE COUPLER	1	
26	0030	818942T	BEARING Ball	2 STAGE COUPLER	1	
27	0053	818944	RING Retaining	2 STAGE COUPLER	1	
28	0000	806531	PLATE Retainer	2 STAGE COUPLER	1	
29	0000	806268T	COUPLER PLATE	2 STAGE COUPLER	1	
30	0000	821625	SNUBBER	2 STAGE COUPLER	6	
31	0010	806396	SCREW	2 STAGE COUPLER	6	
32	0000	805684A2	COUPLING	2 STAGE COUPLER	1	
33	0022	74036	FITTING Grease	2 STAGE COUPLER	1	
34	0010	47461	SCREW (.437-14 x 1.00)	2 STAGE COUPLER	6	
35	0010	73657	SCREW (.312-18 x 1.50)	2 STAGE COUPLER	6	
36	0012	12038	WASHER	2 STAGE COUPLER	6	
37		D806800A4	ENGINE COUPLER ASSEMBLY	SOLID COUPLER	1	
38	0000	805684A2	COUPLING	SOLID COUPLER	1	
39	0022	74036	FITTING Grease	SOLID COUPLER	1	

## CRANKSHAFT, FLYWHEEL AND ENGINE COUPLING (STERN DRIVE)

CRANKSHAFT, FLYWHEEL AND ENGINE COUPLING (STERN DRIVE)



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CRANKSHAFT, FLYWHEEL AND ENGINE COUPLING (STERN DRIVE)

Cat.# 90-80967794

## CRANKSHAFT, FLYWHEEL AND ENGINE COUPLING (STERN DRIVE)

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
40	0010	47461	SCREW (.437-14 x 1.00)	SOLID COUPLER	6	
41	0012	74758	WASHER (.469 x .875 x .063)	SOLID COUPLER	6	
42	0010	73657	SCREW (.312-18 x 1.50)	SOLID COUPLER	6	
43	0012	12038	WASHER	SOLID COUPLER	6	

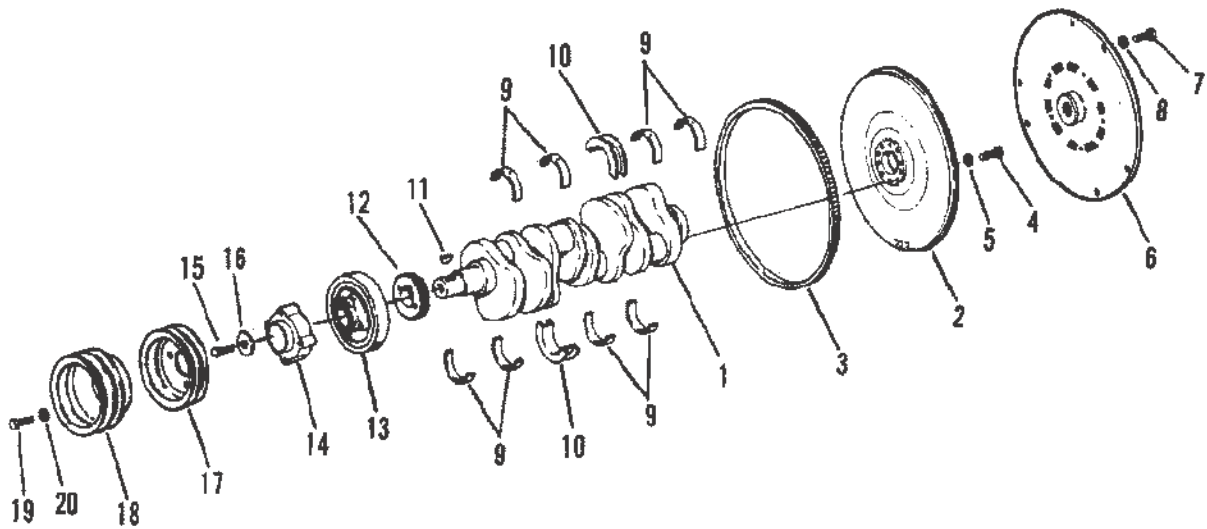
**PART NOTES:**

[1] - AS REQUIRED

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CRANKSHAFT, FLYWHEEL AND ENGINE COUPLING (STERN DRIVE)

# CRANKSHAFT, FLYWHEEL AND DRIVE PLATE (INBOARD)



44178

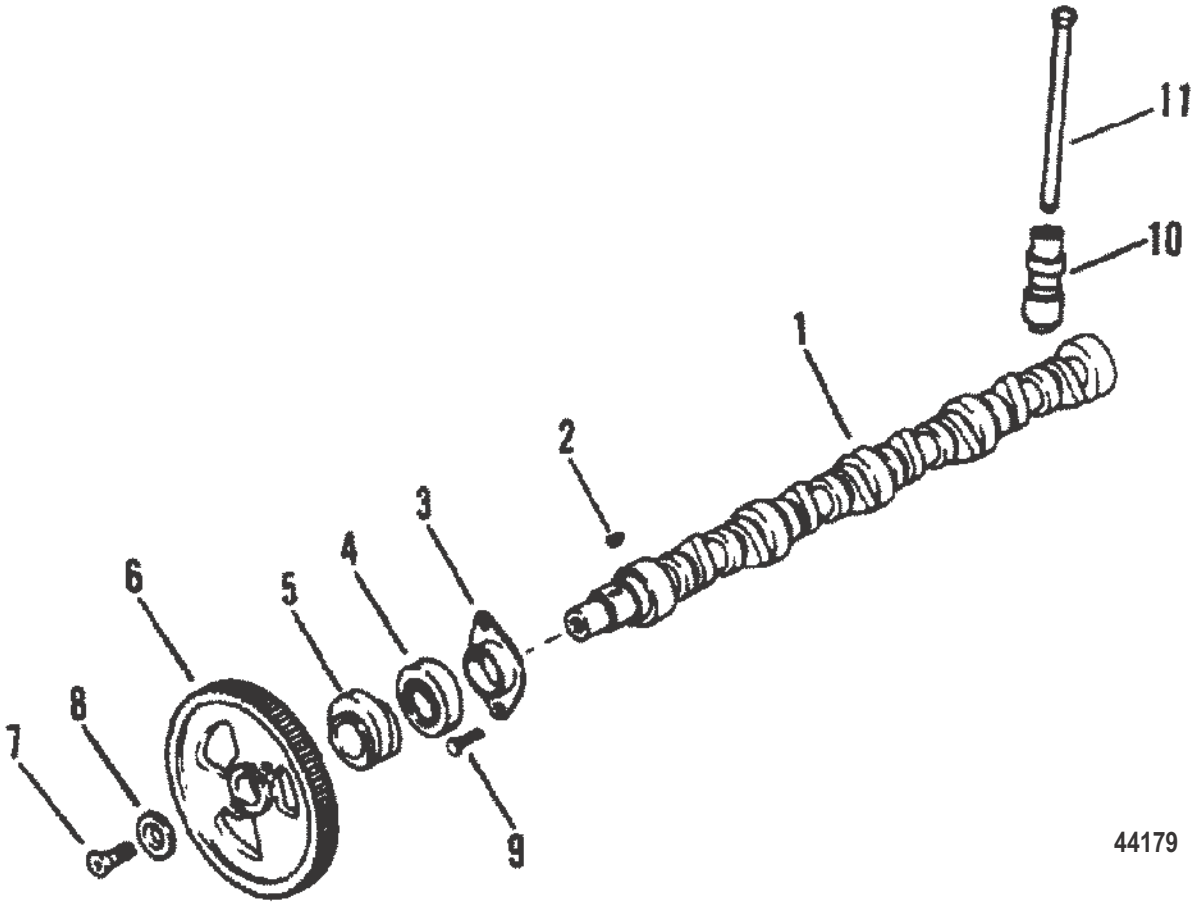
## CRANKSHAFT, FLYWHEEL AND DRIVE PLATE (INBOARD)

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0429	808161	CRANKSHAFT	INCLUDES ALL STANDARD BEARINGS	1	
2	0222	805822	FLYWHEEL		1	
3	0043	808099	RING GEAR		1	
4	0010	805766	SCREW (3/8-16 x 2)		9	
5	0012	805787	WASHER		9	
6	0000	806196F1	DRIVEPLATE ASSEMBLY		1	
7	0010	805772	SCREW		6	
8	0012	805792	WASHER		6	
9	0023	808153	BEARING SET (STANDARD)		4	
9	0023	808154	BEARING SET (.010 U.S.)		AR	[1]
9	0023	808155	BEARING SET (.020 U.S.)		AR	[1]
9	0023	808156	BEARING SET (.030 U.S.)		AR	[1]
10	0023	808157	BEARING SET Center (STANDARD)		1	
10	0023	808158	BEARING SET Center (.010 U.S.)		AR	[1]
10	0023	808159	BEARING SET Center (.020 U.S.)		AR	[1]
10	0023	808160	BEARING SET Center (.030 U.S.)		AR	[1]
11	0028	808109	KEY		1	
12	0043	808167	GEAR Crankshaft		1	
13	0000	808281	DAMPER		1	
14	0023	805832F1	SPACER		1	
15	0010	808092	SCREW		1	
16	0012	808113	WASHER		1	
17	0000	805800	PULLEY		1	
18	0000	805801	PULLEY		1	
19	0010	805761	SCREW		4	
20	0012	805787	WASHER		4	

## PART NOTES:

[1] - AS REQUIRED

CAMSHAFT



44179



Cat.# 90-80967794

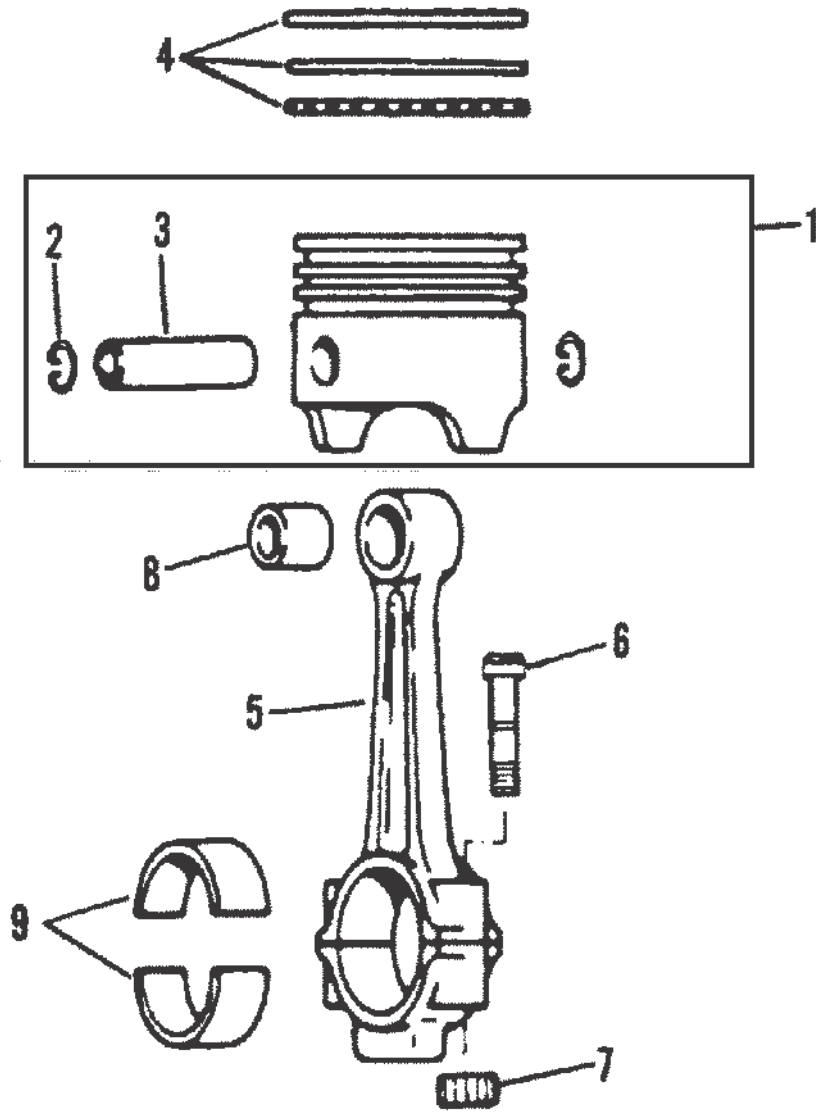
# CAMSHAFT

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0431	808192	CAMSHAFT ASSEMBLY		1	
2	0028	808120	KEY		1	
3	0000	808171	FLANGE		1	
4	0023	808172	SPACER		1	
5	0000	808131	CAM		1	
6	0043	808177	GEAR Camshaft		1	
7	0010	808132	SCREW		1	
8	0012	808130	WASHER		1	
9	0010	808272	SCREW		2	
10	0000	808182	FOLLOWER Cam		16	
11	0000	808180	PUSH ROD		16	

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CAMSHAFT

# PISTONS AND CONNECTING RODS



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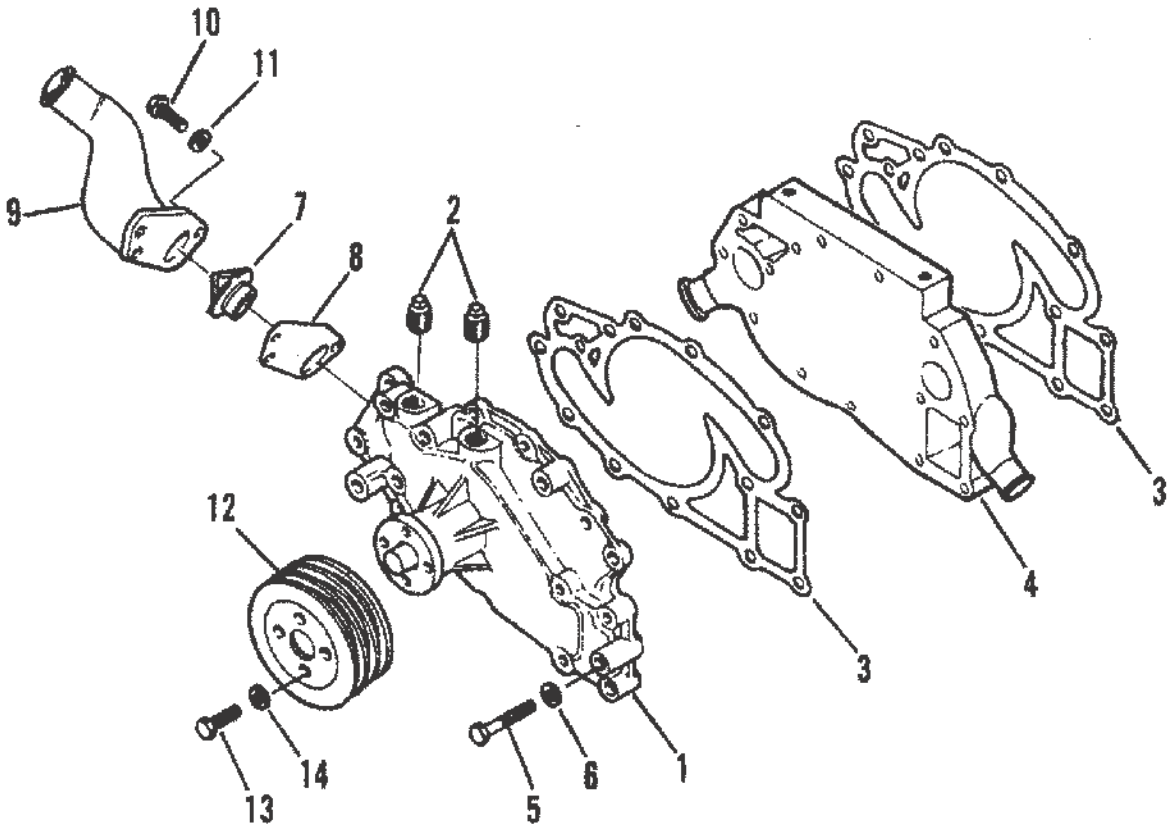
## PISTONS AND CONNECTING RODS

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0737	808293	PISTON ASSEMBLY (STANDARD)		8	
1	0737	808140	PISTON ASSEMBLY (.020 O.S.)		AR	[1]
1	0737	808142	PISTON ASSEMBLY (.030 O.S.)		AR	[1]
2	0040	808267	RING Retaining		16	
3	0041	808283	PIN Piston		8	
4	0039	808143	RING SET Piston (STANDARD)		8	
4	0039	808146	RING SET Piston (.020 O.S.)		AR	[1]
4	0039	808165	RING SET Piston (.030 O.S.)		AR	[1]
5	0614	808278	CONNECTING ROD		8	
6	0010	808166	BOLT		16	
7	0011	808205	NUT		16	
8	0023	808279	BUSHING		8	
9	0023	808149	BEARING SET (STANDARD)		8	
9	0023	808150	BEARING SET (.010 U.S.)		AR	[1]
9	0023	808151	BEARING SET (.020 U.S.)		AR	[1]
9	0023	808152	BEARING SET (.030 U.S.)		AR	[1]

**PART NOTES:**

[1] - AS REQUIRED

# WATER PUMP



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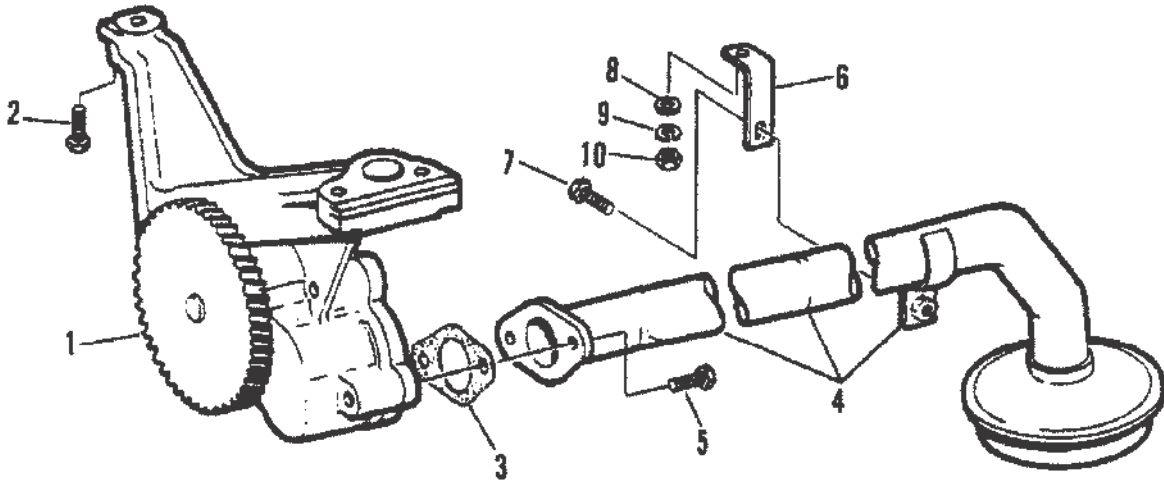
## WATER PUMP

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	805814	PUMP Water		1	
2	0019	808121	PLUG		2	
3	0027	805807	GASKET		2	[1]
4	0023	805828F2	SPACER		1	
5	0010	805774	SCREW (5/16-18 x 3)		8	
5	0010	805778	SCREW (5/16-18 x 4)		4	
5	0010	806399	SCREW (5/16-18 x 2.875)		2	
6	0012	805792	WASHER		14	
7	0000	808136	THERMOSTAT KIT With Gasket		1	
8	0027	805806	GASKET		1	[1]
9	0000	805827F2	HOUSING Thermostat		1	
10	0010	805784	SCREW		2	
11	0012	805792	WASHER		2	
12	0000	805805	PULLEY		1	
13	0010	805772	SCREW		4	
14	0012	805792	WASHER		4	
--	0027	808291	GASKET KIT Engine		1	

## PART NOTES:

[1] - CONTENTS OF ENGINGE GASKET KIT 808291

OIL PUMP



44182

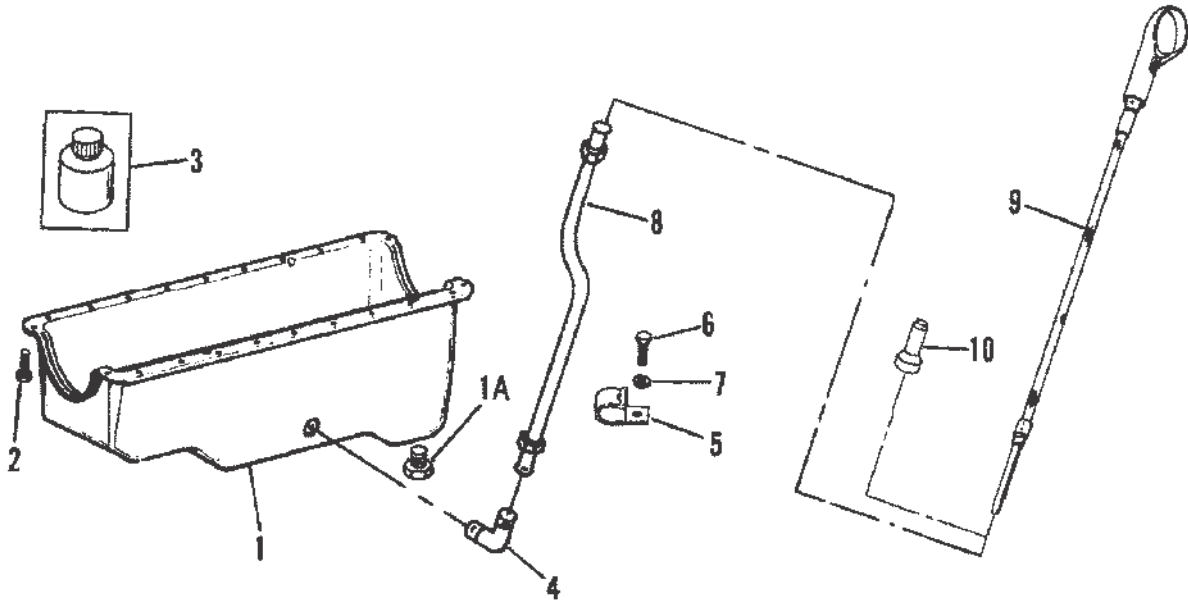
## OIL PUMP

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	808201	PUMP ASSEMBLY Oil	With Gear	1	
2	0010	808273	BOLT (1.50 Inches)		3	
3	0027	808174	GASKET		1	[1]
4	0032	808148	TUBE ASSEMBLY Pick Up	With Screen	1	
5	0010	808273	BOLT (1.50 Inches)		1	
5	0010	808274	SCREW (2.00 Inches)		1	
6	0000	808164	BRACKET		1	
7	0010	808141	SCREW		1	
8	0012	808097	WASHER		1	
9	0013	808106	LOCKWASHER		1	
10	0011	808095	NUT		1	
--	0027	808291	GASKET KIT Engine		1	

**PART NOTES:**

[1] - CONTENTS OF ENGINGE GASKET KIT 808291

OIL PAN



44183



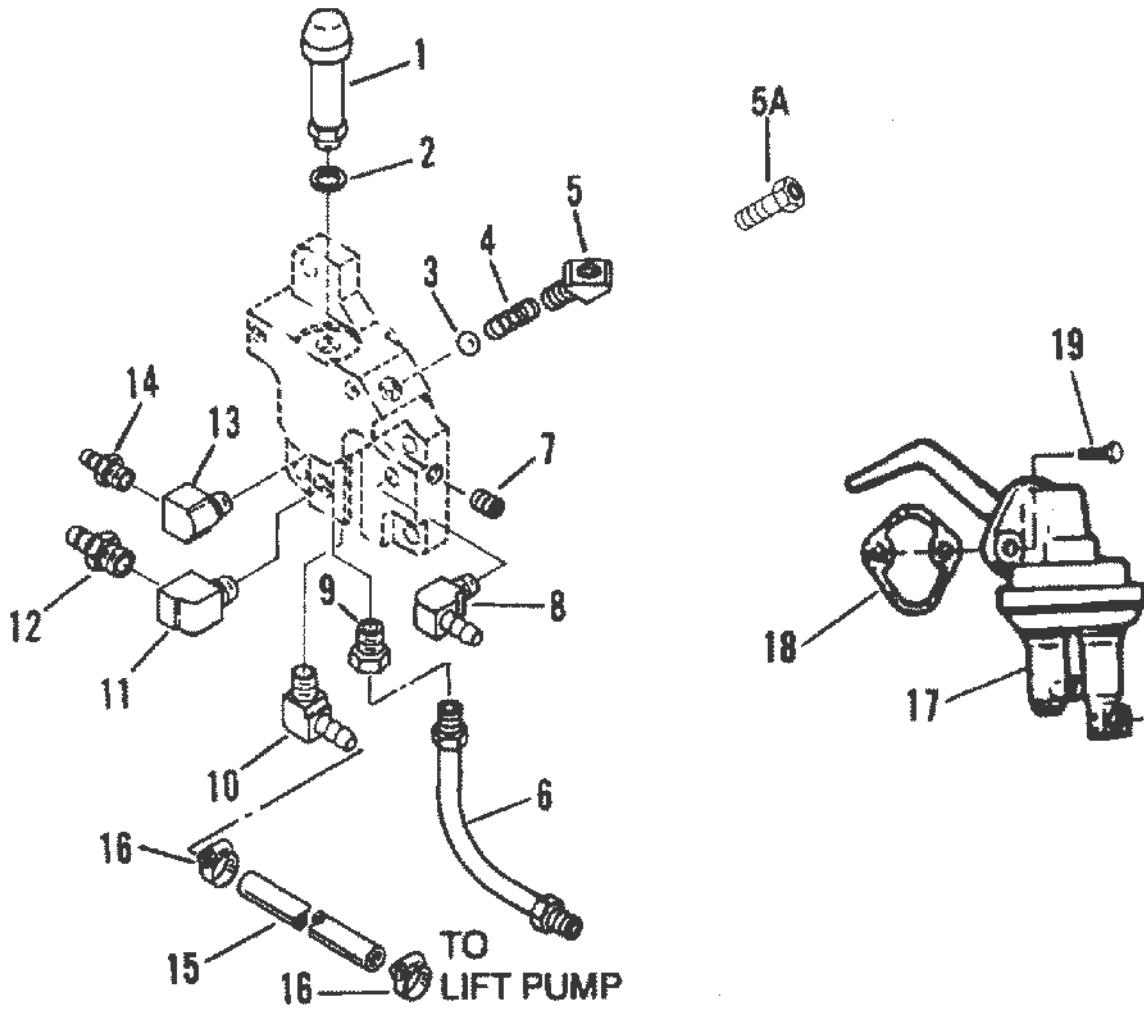
## OIL PAN

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	805872A1	PAN ASSEMBLY Oil		1	
1A	0022	87543	PLUG		1	
2	0010	808129	SCREW		22	
3	0092	808137	LIQUID GASKET		1	[1]
4	0022	805903A1	ELBOW		2	
5	0054	806310	CLIP		2	
6	0010	805762	SCREW		1	
7	0012	805787	WASHER		1	
8	0032	805899	TUBE Dipstick (STARBOARD)		1	
8	0032	806130	TUBE Dipstick (PORT)		1	
9	0000	805864	DIPSTICK		1	
10	0000	806076	CAP		1	
--	0027	808291	GASKET KIT Engine		1	

## PART NOTES:

[1] - CONTENTS OF ENGINGE GASKET KIT 808291

# PRIMER PUMP

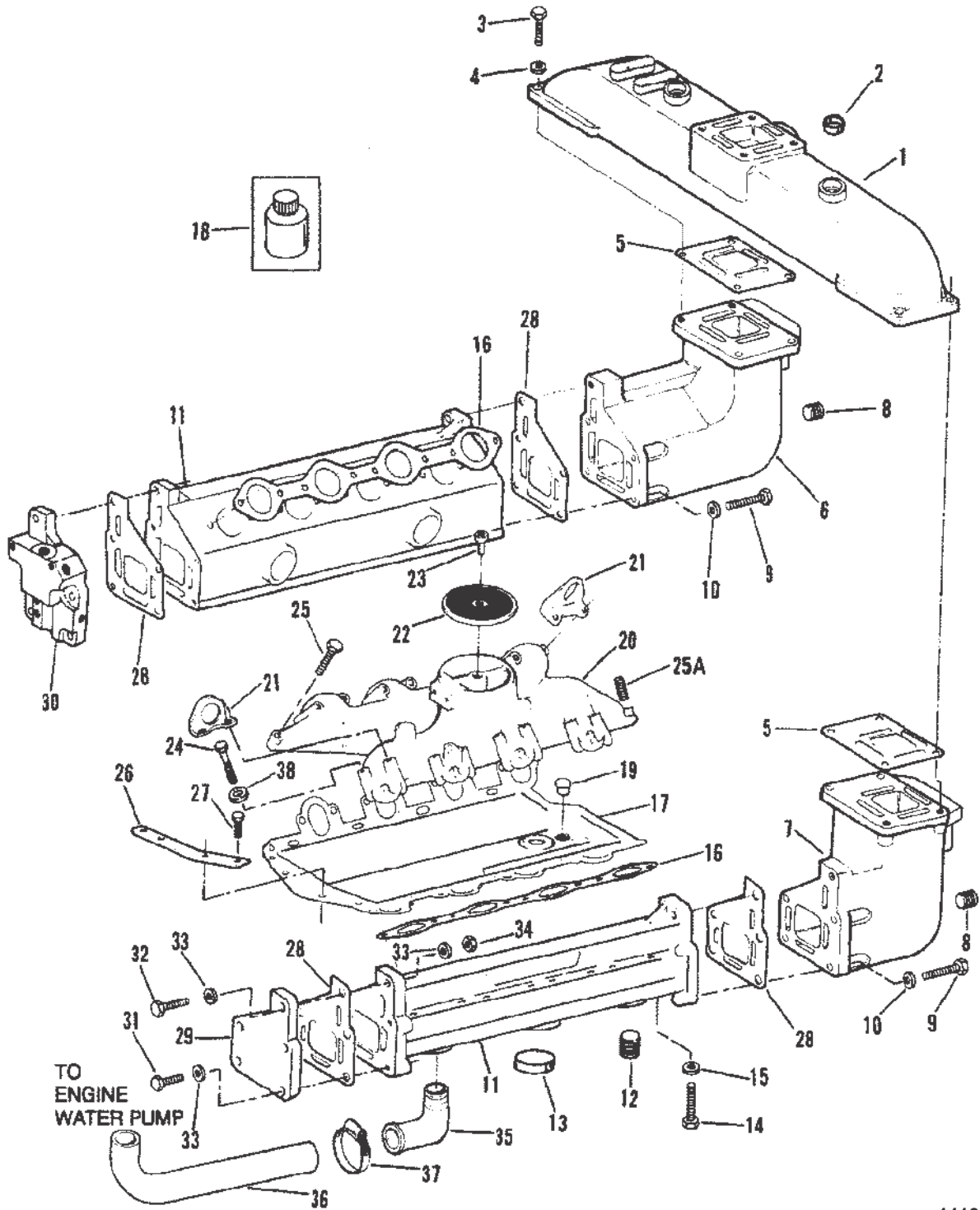


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## PRIMER PUMP

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	806009	PUMP Primer		1	
2	0025	806013	O-RING		1	
3	0021	424931	CHECK VALVE		1	
4	0024	806311	SPRING		1	
5	0022	33821	CONNECTOR (INBOARD)		1	
5A	0022	805922	CONNECTOR (STERN DRIVE)		1	
6	0032	805853	TUBE		1	
7	0022	32802	PLUG Pipe (.125-27)		1	
8	0022	19688	FITTING		1	
9	0022	805922	CONNECTOR		1	
10	0022	806260	ELBOW		1	
11	0022	46982	FITTING (90 Degree)		1	
12	0022	32820	CONNECTOR		1	
13	0022	59351	ELBOW		1	
14	0022	16739	CONNECTOR		1	
15	0032	806061	HOSE		1	
16	0054	815504206	CLAMP Worm Gear		2	
17	0000	808189	PUMP ASSEMBLY Fuel		1	
18	0027	808260	GASKET		1	
19	0010	808209	BOLT		2	

# EXHAUST MANIFOLD AND ELBOWS



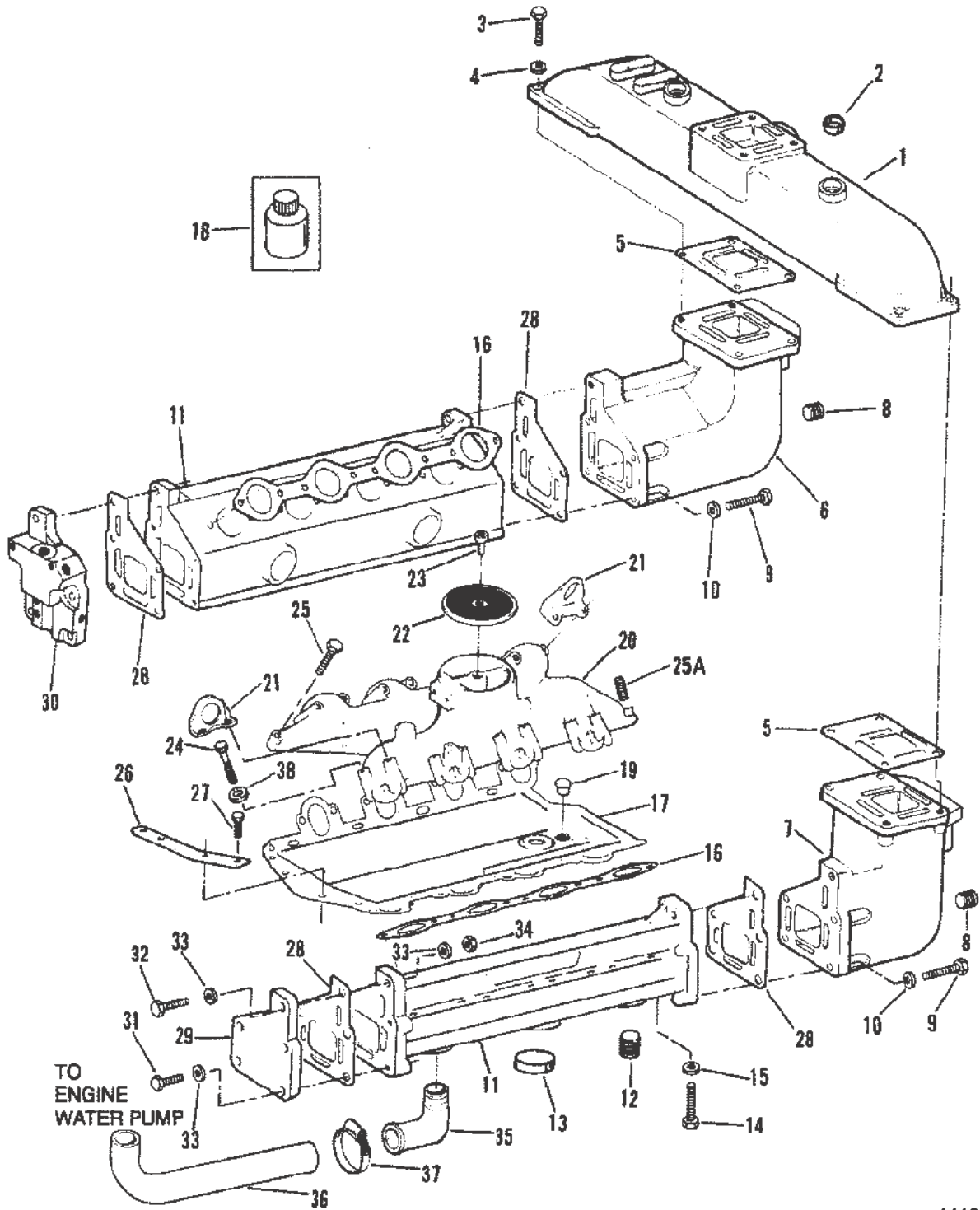
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## EXHAUST MANIFOLD AND ELBOWS

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	806199F2	MANIFOLD Crossover		1	
2	0019	805921	PLUG (1.25 Inch)		4	
3	0010	805764	SCREW (3/8-16 x 1.5)		8	
4	0012	805787	WASHER		8	
5	0027	805840	GASKET		2	[1]
6	0000	805878F2	ELBOW Exhaust (STARBOARD)		1	
7	0000	805876F2	ELBOW Exhaust (PORT)		1	
8	0022	36382	FITTING (.250-18 x .62) Brass		2	
9	0010	805764	SCREW (3/8-16 x 1.5)		8	
9	0010	805765	BOLT (3/8-16 x 1.75)		2	
10	0012	805787	WASHER		10	
11	0000	805875F2	MANIFOLD Exhaust		2	
12	0022	56308	PLUG		2	
13	0019	805921	PLUG (1.25 Inch)		6	
14	0010	805767	BOLT		16	
15	0012	805787	WASHER		16	
16	0027	805810	GASKET		2	[1]
17	0000	808135	VALLEY PAN	INCLUDES INT. MANIFOLD GASKET	1	
18	0092	808137	LIQUID GASKET		1	[1]
19	0000	808194	GROMMET		1	
20	0000	808183	MANIFOLD Intake		1	
21	0000	808175	LIFTING EYE		2	
22	0000	808195	GUARD		1	
23	0000	808196	ADAPTOR		1	
24	0010	808214	BOLT (2.75 Inches)		10	
24	0010	808294	BOLT (2.5 Inches)		4	
24	0010	808296	BOLT (3.0 Inches)		2	
25	0010	808269	BOLT (1.5 Inches)		1	
25A	0016	808295	STUD (2.25 Inches)		1	
26	0000	808178	STRAP		1	
27	0010	808261	BOLT		4	
28	0027	805843	GASKET		4	[1]
29	0000	805825F2	END CAP		1	
30	0000	805906F2	END CAP ASSEMBLY With Primer Pump		1	
31	0010	805764	SCREW (3/8-16 x 1.5)		8	
32	0010	805766	SCREW (3/8-16 x 2)		2	
33	0012	805787	WASHER		12	
34	0011	805781	NUT (.375-16)		2	
35	0022	805846	ELBOW (1 NPT x 1.25 Hose Bib)		2	
36	0032	805749	HOSE (PORT)		1	
36	0032	805753	HOSE (STARBOARD)		1	
37	0054	815504220	CLAMP Worm Gear		4	
38	0012	808297	WASHER		6	
--	0027	808291	GASKET KIT Engine		1	

## EXHAUST MANIFOLD AND ELBOWS

# EXHAUST MANIFOLD AND ELBOWS



44187

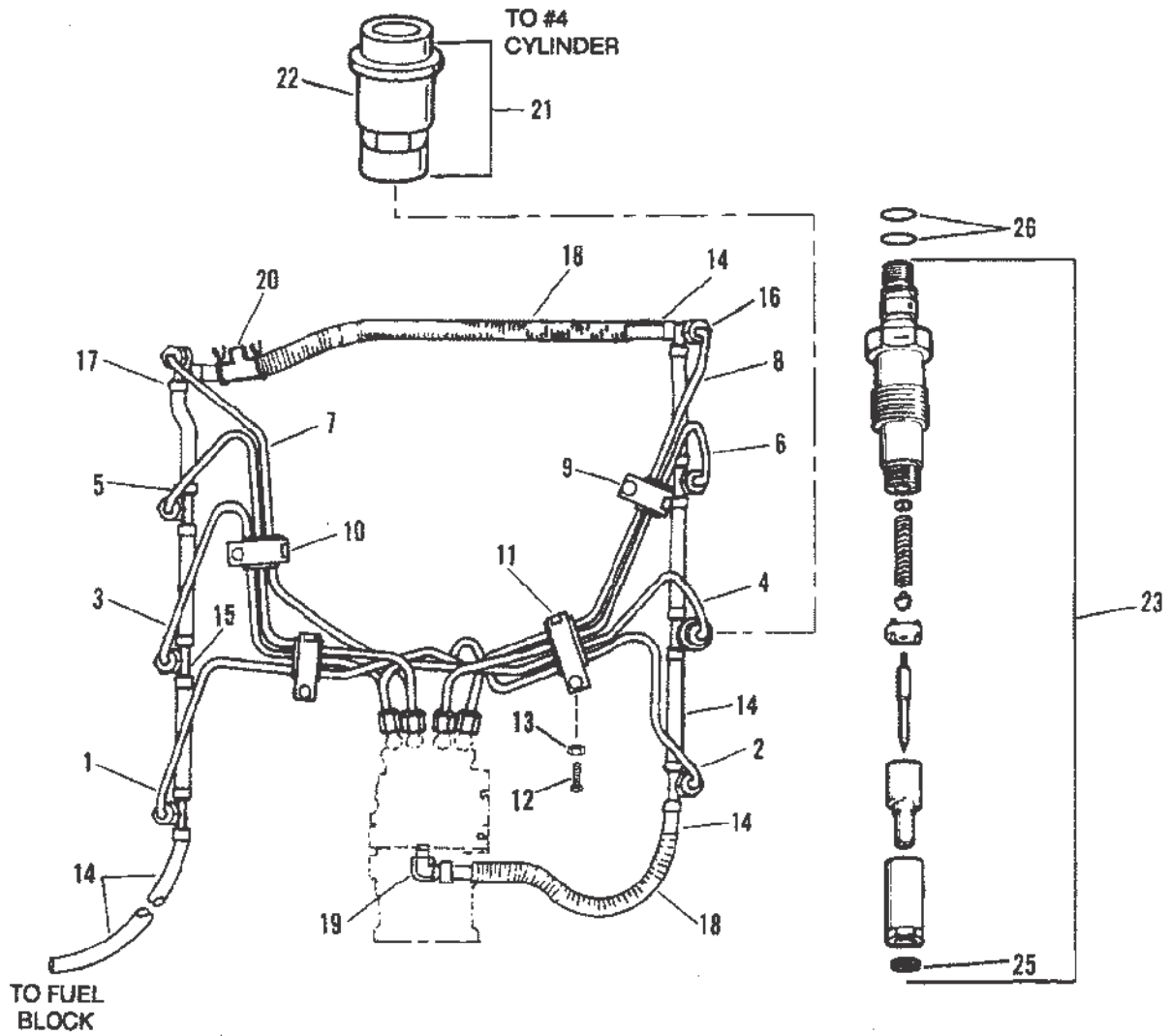
**Cat.# 90-80967794**

## **EXHAUST MANIFOLD AND ELBOWS**

**PART NOTES:**

[1] - CONTENTS OF ENGINGE GASKET KIT 808291

# INJECTORS AND HOSES (S/N F060103 AND BELOW)



44190



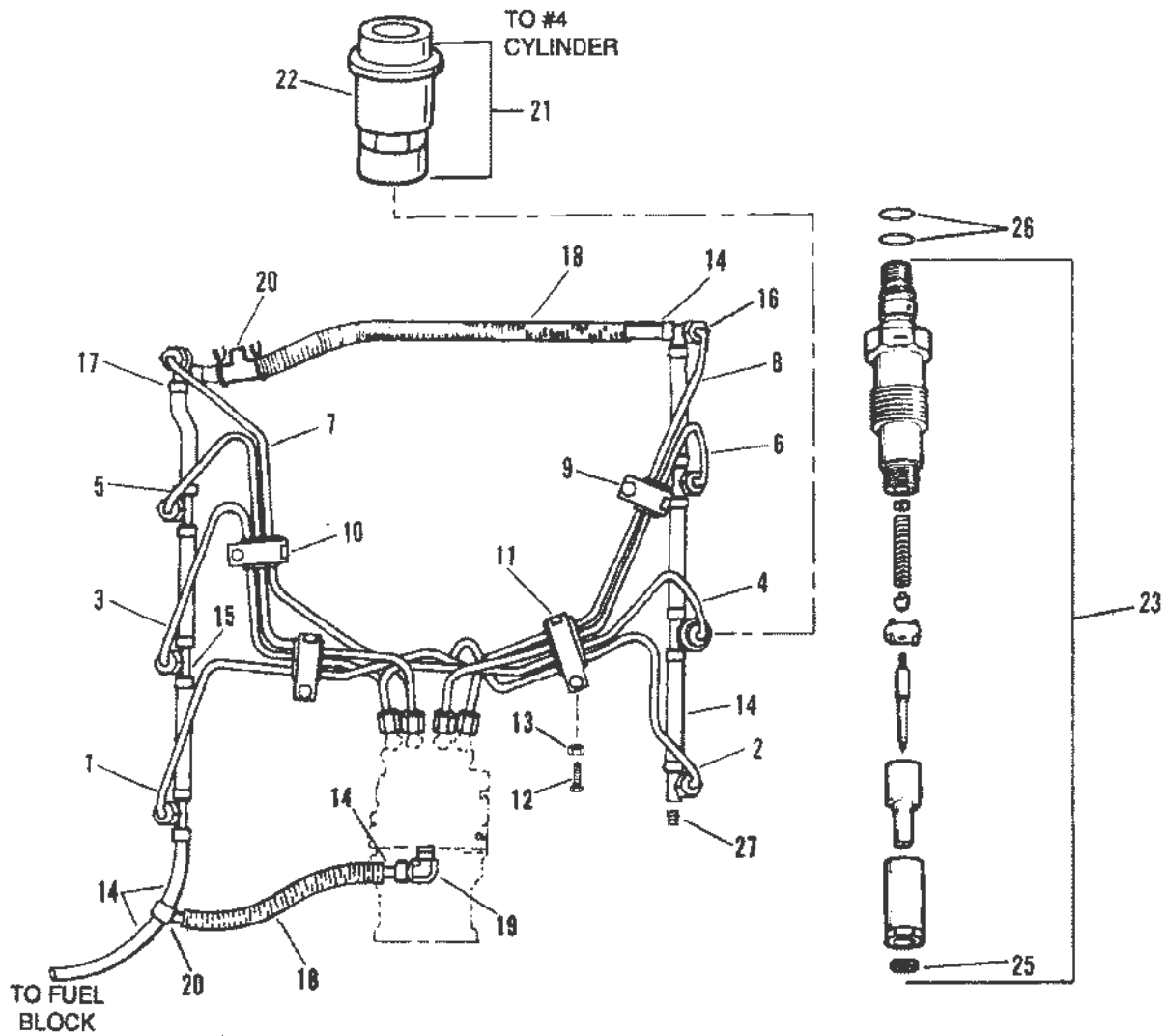
## INJECTORS AND HOSES (S/N F060103 AND BELOW)

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	806062	PIPE Injector (#1 CYLINDER)		1	
2	0000	806063	PIPE Injector (#2 CYLINDER)		1	
3	0032	808236	TUBE Injector (#3 CYLINDER)		1	
4	0032	808246	TUBE Injector (#4 CYLINDER)		1	
5	0032	808230	TUBE Injector (#5 CYLINDER)		1	
6	0032	808247	TUBE Injector (#6 CYLINDER)		1	
7	0032	808231	TUBE Injector (#7 CYLINDER)		1	
8	0032	808248	TUBE Injector (#8 CYLINDER)		1	
9	0054	808162	CLAMP Two Injector Tubes		1	
10	0054	808200	CLAMP Three Injector Tubes		2	
11	0054	808245	CLAMP Four Injector Tubes		1	
12	0010	808086	SCREW		4	
13	0011	808089	NUT		4	
14	0032	808258	HOSE		1	
15	0022	808239	TEE		5	
16	0022	808240	ELBOW		3	
17	0054	805816	CLAMP		AR	[1]
18	0000	808241	SPIRAL WRAP		2	
19	0022	808237	ELBOW		1	
20	0022	806619	TEE		1	
21	0000	808235	SENSOR Fuel		1	
22	0000	808244	COVER		1	
23	0000	808288	INJECTOR Fuel		8	
25	0027	808139	GASKET		8	
26	0025	808117	O-RING		16	[2]
--	0027	808291	GASKET KIT Engine		1	

## PART NOTES:

- [1] - AS REQUIRED  
 [2] - CONTENTS OF ENGINGE GASKET KIT 808291

# INJECTORS AND HOSES (S/N F060104 AND UP)



44191

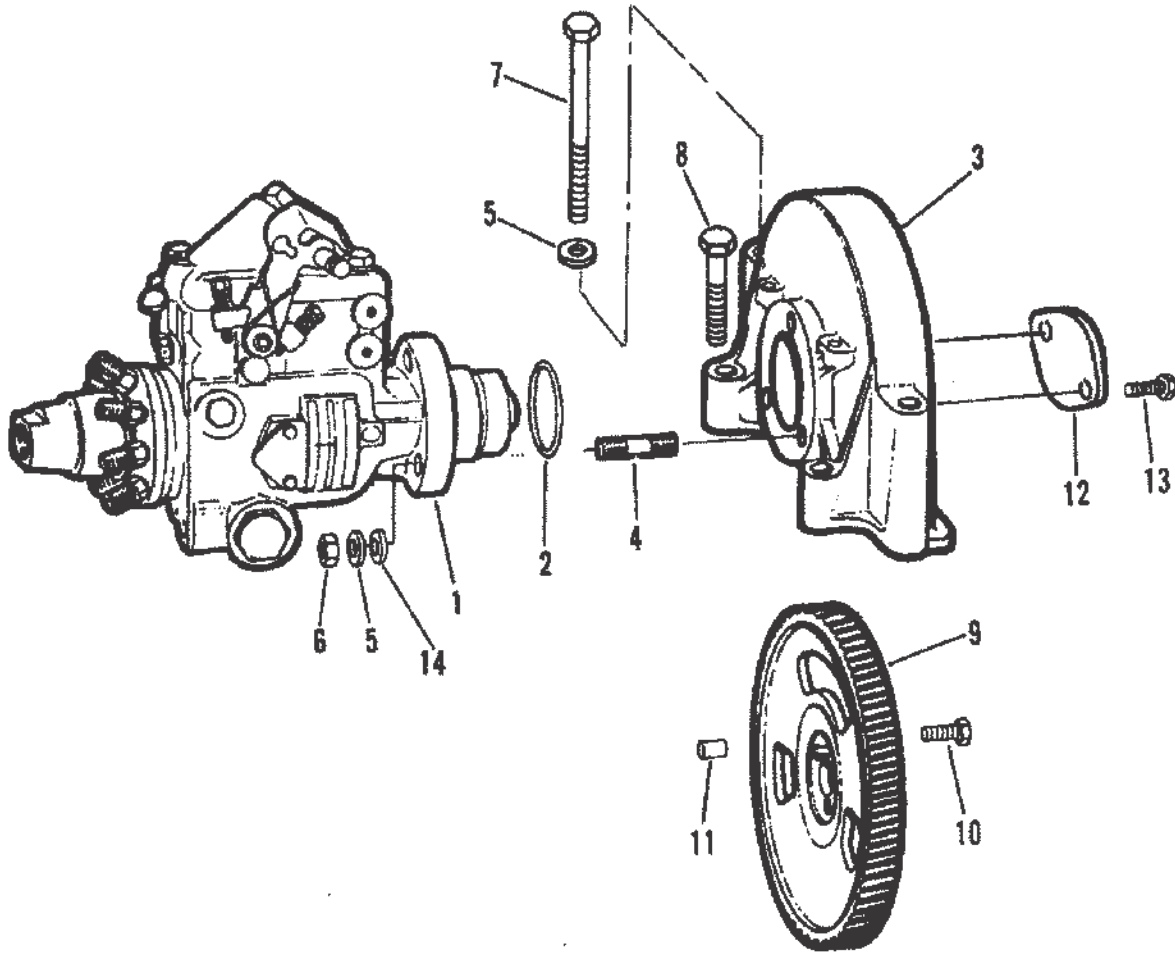
## INJECTORS AND HOSES (S/N F060104 AND UP)

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	806062	PIPE Injector (#1 CYLINDER)		1	
2	0000	806063	PIPE Injector (#2 CYLINDER)		1	
3	0032	808236	TUBE Injector (#3 CYLINDER)		1	
4	0032	808246	TUBE Injector (#4 CYLINDER)		1	
5	0032	808230	TUBE Injector (#5 CYLINDER)		1	
6	0032	808247	TUBE Injector (#6 CYLINDER)		1	
7	0032	808231	TUBE Injector (#7 CYLINDER)		1	
8	0032	808248	TUBE Injector (#8 CYLINDER)		1	
9	0054	808162	CLAMP Two Injector Tubes		1	
10	0054	808200	CLAMP Three Injector Tubes		2	
11	0054	808245	CLAMP Four Injector Tubes		1	
12	0010	808086	SCREW		4	
13	0011	808089	NUT		4	
14	0032	808258	HOSE		1	
15	0022	808239	TEE		5	
16	0022	808240	ELBOW		3	
17	0054	805816	CLAMP		AR	[1]
18	0000	808241	SPIRAL WRAP		2	
19	0022	808237	ELBOW		1	
20	0022	806619	TEE		2	
21	0000	808235	SENSOR Fuel		1	
22	0000	808244	COVER		1	
23	0000	808288	INJECTOR Fuel		8	
25	0027	808139	GASKET		8	
26	0025	808117	O-RING		16	[2]
27	0022	808298	PLUG		1	
--	0027	808291	GASKET KIT Engine		1	

## PART NOTES:

- [1] - AS REQUIRED  
 [2] - CONTENTS OF ENGINGE GASKET KIT 808291

# INJECTOR PUMP



44195

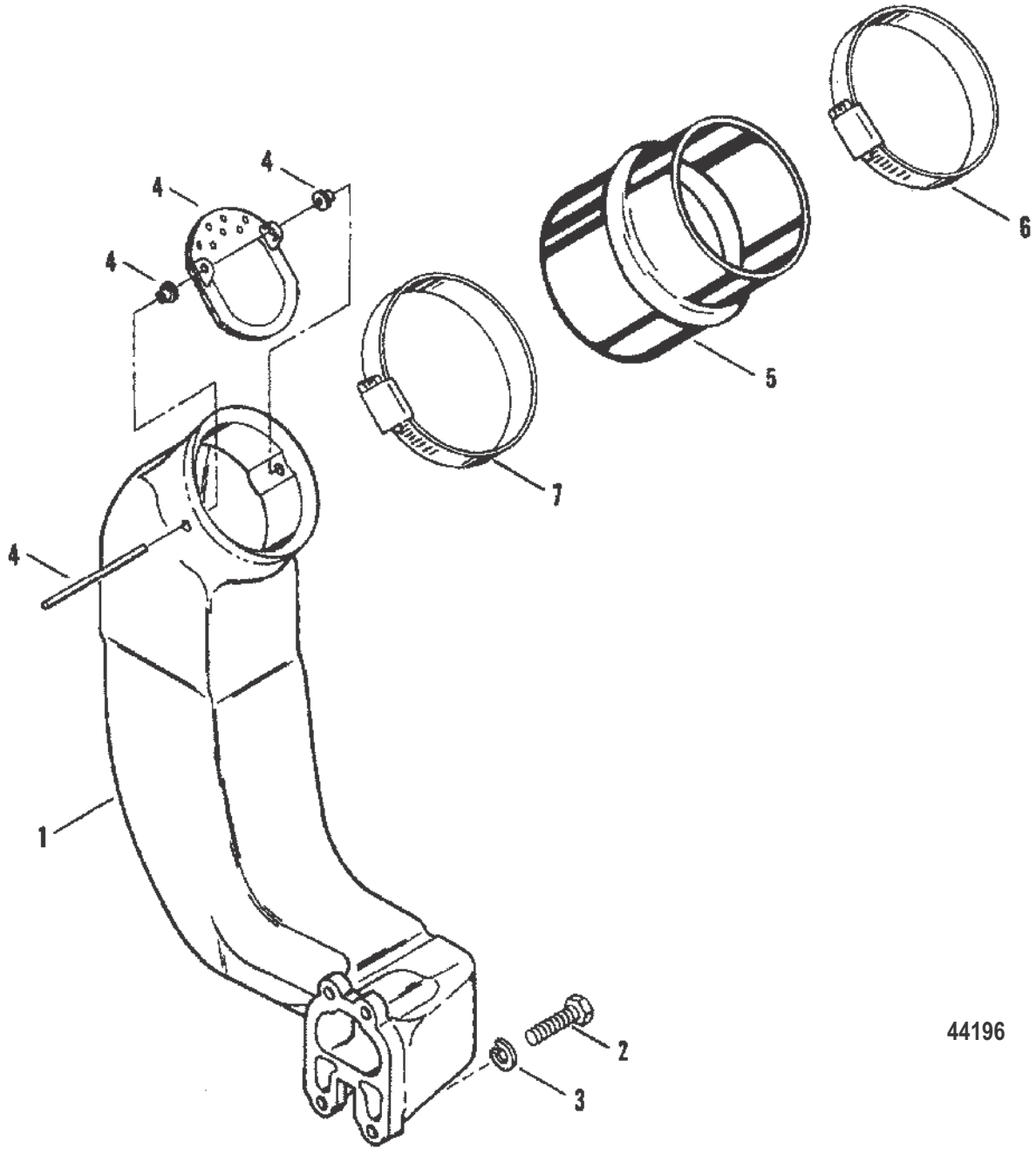
## INJECTOR PUMP

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	808091	PUMP Injector		1	
2	0025	808119	O-RING		1	[1]
3	0000	808191	ADAPTOR		1	
4	0016	808250	STUD		3	
5	0012	808085	WASHER		5	
6	0011	808096	NUT		3	
7	0010	808090	SCREW		2	
8	0010	808270	SCREW		2	
9	0043	808176	GEAR		1	
10	0010	808101	SCREW		3	
11	0017	808084	PIN Dowel		1	
12	0000	808190	COVER		1	
13	0010	808270	SCREW		2	
14	0012	808292	WASHER		3	

**PART NOTES:**

[1] - 1 = CONTENTS OF ENGINE GASKET KIT 808291

# EXHAUST PIPE (STERN DRIVE)



44196

## EXHAUST PIPE (STERN DRIVE)

**Cat.# 90-80967794**

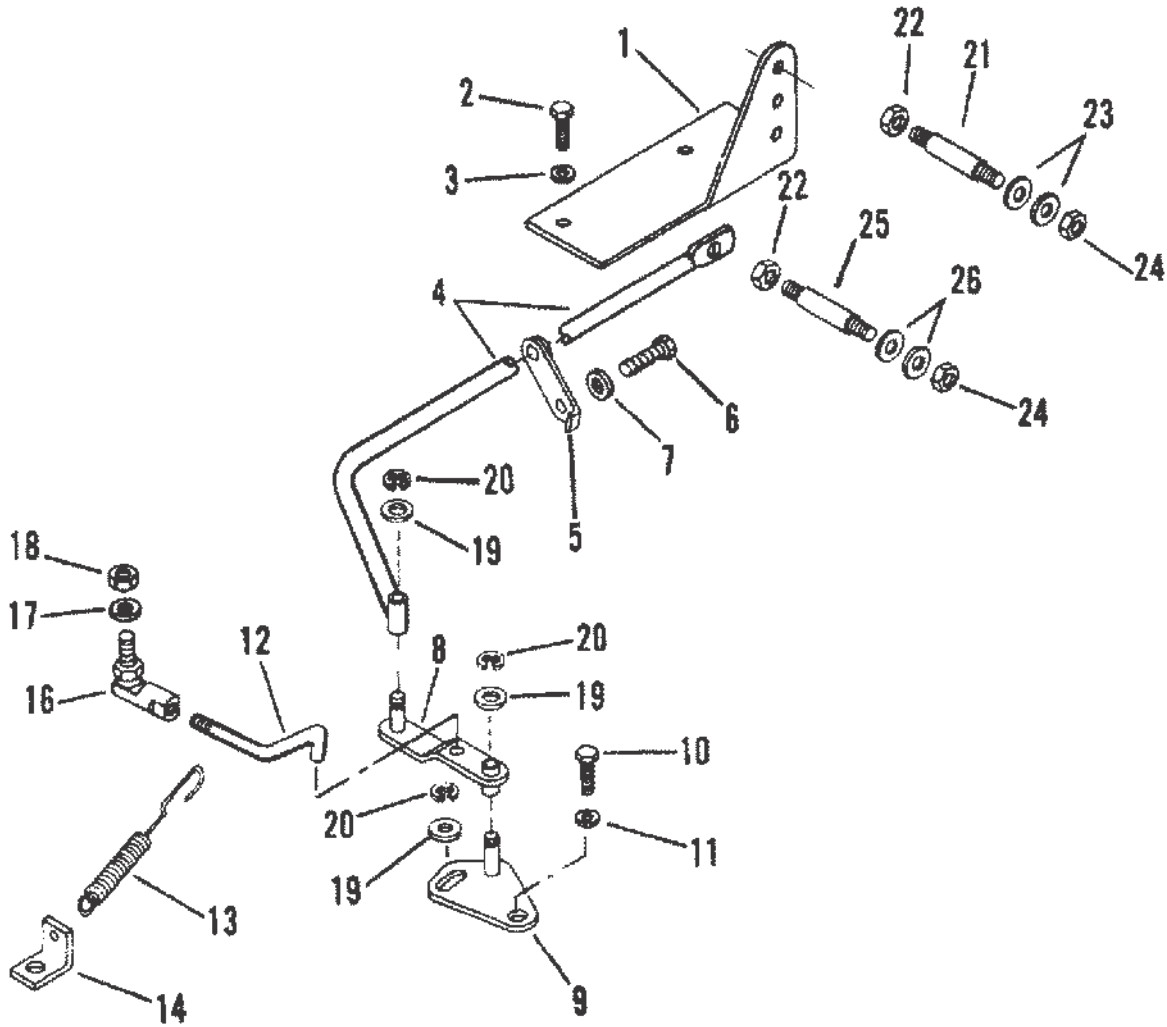
## EXHAUST PIPE (STERN DRIVE)

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	805730T	PIPE Exhaust		1	
2	0010	58640	SCREW (.375-16 x 1.25)		4	
3	0013	41471	LOCKWASHER (.375)		4	
4	0000	805184A1	SHUTTER ASSEMBLY Water		1	
5	0032	806628T	PIPE		1	
6	0054	815504372	CLAMP Worm Gear		2	
7	0054	815504388	CLAMP Worm Gear		2	

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EXHAUST PIPE (STERN DRIVE)

# THROTTLE LINKAGE (STERN DRIVE)



44197

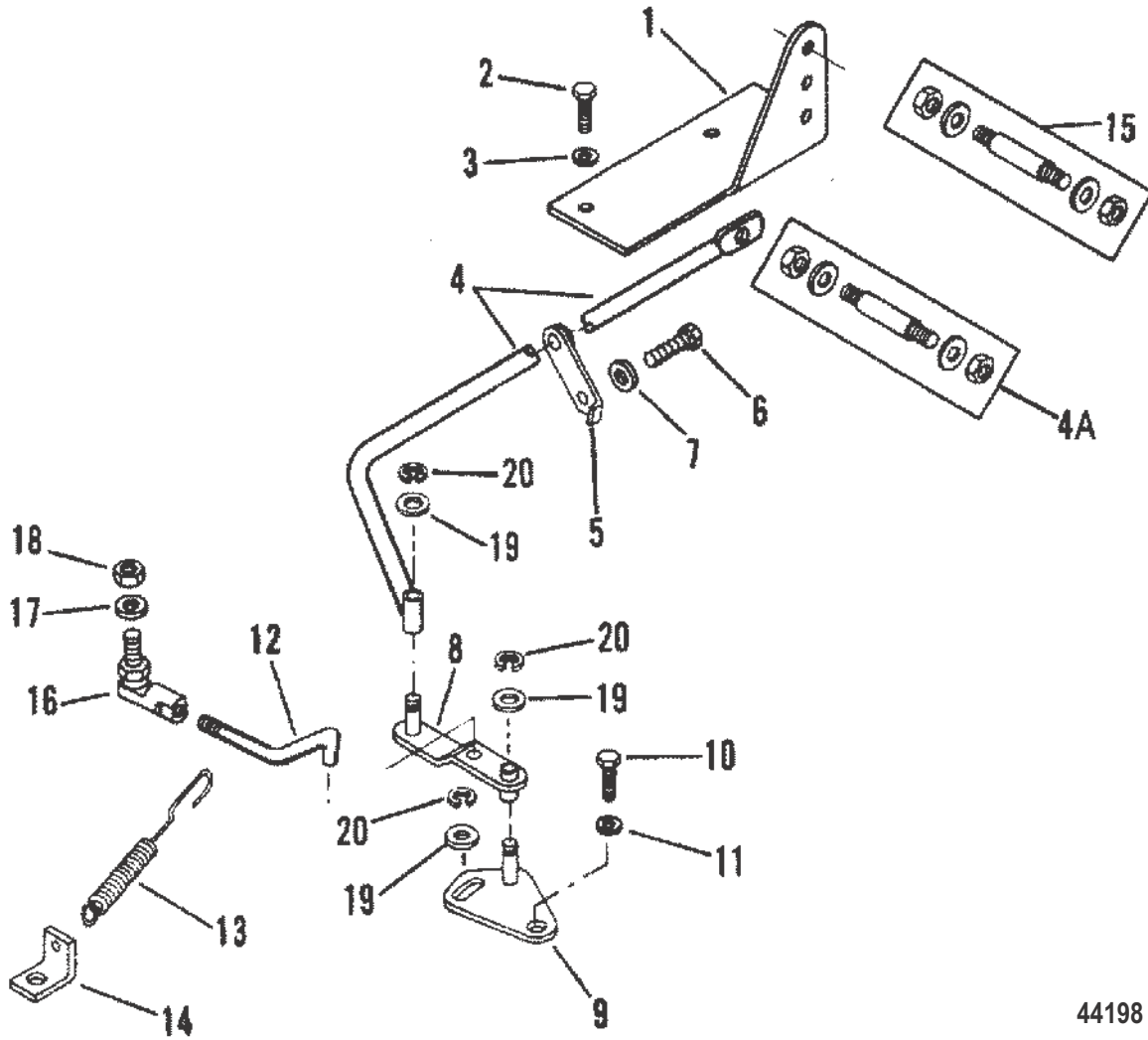


## THROTTLE LINKAGE (STERN DRIVE)

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	806990T	BRACKET Throttle		1	
2	0010	805785	SCREW		2	
3	0012	805793	WASHER		2	
4	0000	806554A1	ROD ASSEMBLY Throttle		1	
5	0000	805961	GUIDE		1	
6	0010	805772	SCREW		1	
7	0012	805792	WASHER		1	
8	0000	806789	BELLCRANK		1	
9	0000	805963	PIVOT		1	
10	0010	16498	SCREW (.375-16 x .750) Button Head - Stainless Steel		2	
11	0012	805787	WASHER		2	
12	0000	805962	LINK Throttle		1	
13	0024	91821	SPRING		1	
14	0000	806040	BRACKET		1	
16	0000	73393	BALL JOINT		1	
17	0012	29245	WASHER (.281 x .500 x .060) Stainless Steel		1	
18	0011	35045	NUT (.250-28)		1	
19	0012	29245	WASHER (.281 x .500 x .060) Stainless Steel		3	
20	0053	27290	RING Retaining		3	
21	0016	818192	STUD		1	
22	0011	20361	NUT (.250-28)		2	
23	0012	24664	WASHER (M4 x 20)		2	
24	0011	35045	NUT (.250-28)		2	
25	0016	96112	STUD (.250-28 x 2.00) Throttle Cable Anchor		1	
26	0012	29245	WASHER (.281 x .500 x .060) Stainless Steel		2	

## THROTTLE LINKAGE (STERN DRIVE)

# THROTTLE LINKAGE (INBOARD)



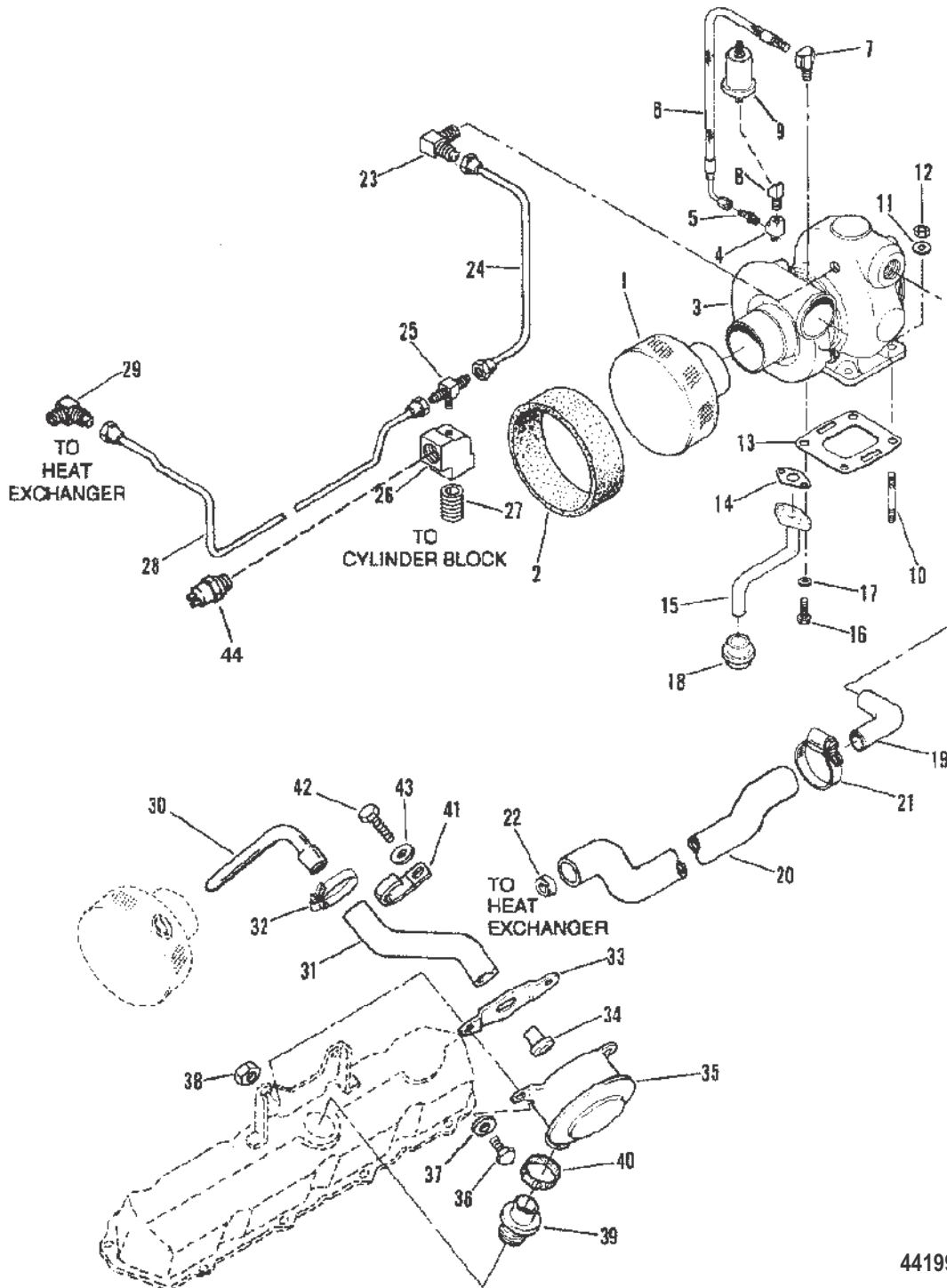
44198

## THROTTLE LINKAGE (INBOARD)

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	806990T	BRACKET Throttle		1	
2	0010	805785	SCREW		2	
3	0012	805793	WASHER		2	
4	0000	806554A1	ROD ASSEMBLY Throttle		1	
4A	0016	97477A3	STUD KIT		1	
5	0000	805961	GUIDE		1	
6	0010	805772	SCREW		1	
7	0012	805792	WASHER		1	
8	0000	806789	BELLCRANK		1	
9	0000	805963	PIVOT		1	
10	0010	16498	SCREW (.375-16 x .750) Button Head - Stainless Steel		2	
11	0012	805787	WASHER		2	
12	0000	805962	LINK Throttle		1	
13	0024	91821	SPRING		1	
14	0000	806040	BRACKET		1	
15	0016	97477A3	STUD KIT		1	
16	0000	73393	BALL JOINT		1	
17	0012	29245	WASHER (.281 x .500 x .060) Stainless Steel		1	
18	0011	35045	NUT (.250-28)		1	
19	0012	29245	WASHER (.281 x .500 x .060) Stainless Steel		3	
20	0053	27290	RING Retaining		3	

## THROTTLE LINKAGE (INBOARD)

# TURBOCHARGER AND AIR CLEANER



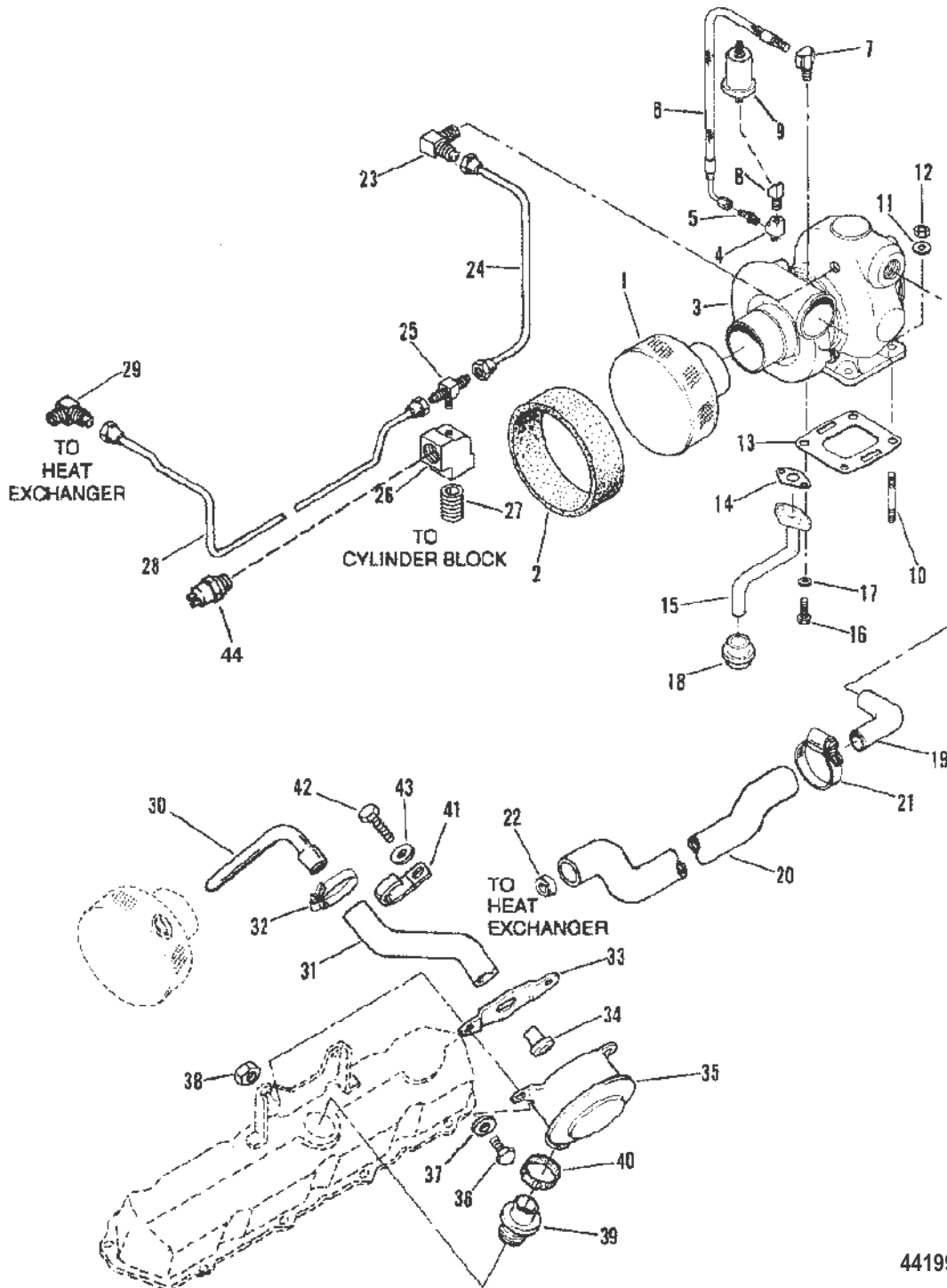
44199

## TURBOCHARGER AND AIR CLEANER

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	805838	CLEANER Air		1	
2	0000	808289	FILTER		1	
3	0000	806015	TURBOCHARGER		1	
4	0022	25956	TEE		1	
5	0022	806133	CONNECTOR		1	
6	0032	805839	HOSE		1	
7	0022	46982	FITTING (90 Degree)		1	
8	0022	29085	FITTING Elbow (45 Degree)		1	
9	0000	805267	SENDER		1	
10	0016	805817	STUD		4	
11	0013	35048	LOCKWASHER (.375)		4	
12	0011	805781	NUT (.375-16)		4	
13	0027	805841	GASKET		1	[1]
14	0027	805842	GASKET		1	
15	0000	805837	PIPE		1	
16	0010	805762	SCREW		2	
17	0012	805787	WASHER		2	
18	0025	808263	GROMMET		1	
19	0022	805846	ELBOW (1 NPT x 1.25 Hose Bib)		1	
20	0032	805751	HOSE		1	
21	0054	815504220	CLAMP Worm Gear		3	
22	0000	806068	RESTRICTOR		1	
23	0022	806411	ELBOW		1	
24	0032	806128	TUBE		1	
25	0022	806137	TEE		1	
26	0022	806407	ELBOW		1	
27	0022	806136	CONNECTOR		1	
28	0032	806129	TUBE		1	
29	0022	77863	FITTING		1	
30	0032	806404	TUBE		1	
31	0032	806405	HOSE		1	
32	0054	815504220	CLAMP Worm Gear		2	
33	0000	808204	PLATE		1	
34	0026	808198	SEAL		1	
35	0000	808199	VENT VALVE		1	
36	0010	805784	SCREW		2	
37	0012	805792	WASHER		2	
38	0011	806134	NUT		2	
39	0025	808256	GROMMET		1	
40	0054	808211	CLAMP		1	
41	0054	97862	CLAMP		1	
42	0010	805782	SCREW		1	
43	0012	805792	WASHER		1	
44	0087	808163	SENDER		1	
--	0000	809899	REPAIR KIT Turbocharger		1	
--	0027	808291	GASKET KIT Engine		1	

## TURBOCHARGER AND AIR CLEANER

# TURBOCHARGER AND AIR CLEANER



44199

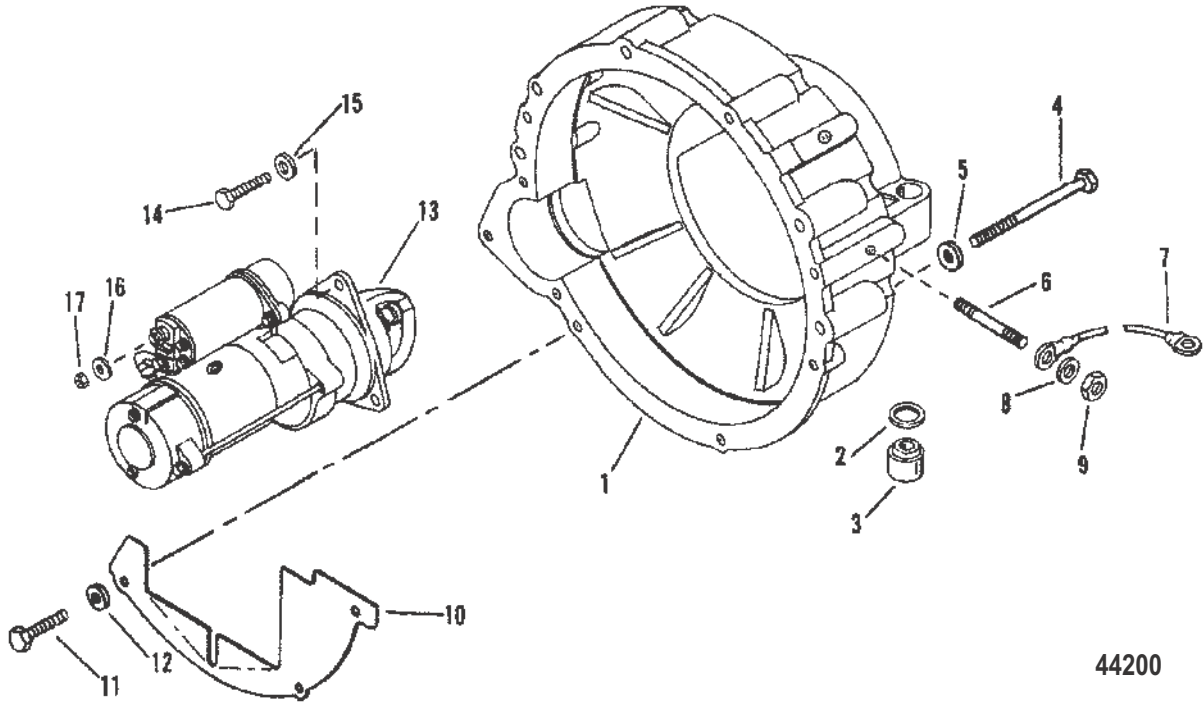
**Cat.# 90-80967794**

## **TURBOCHARGER AND AIR CLEANER**

**PART NOTES:**

[1] - CONTENTS OF ENGINGE GASKET KIT 808291

# FLYWHEEL HOUSING AND STARTER MOTOR (STERN DRIVE)



44200

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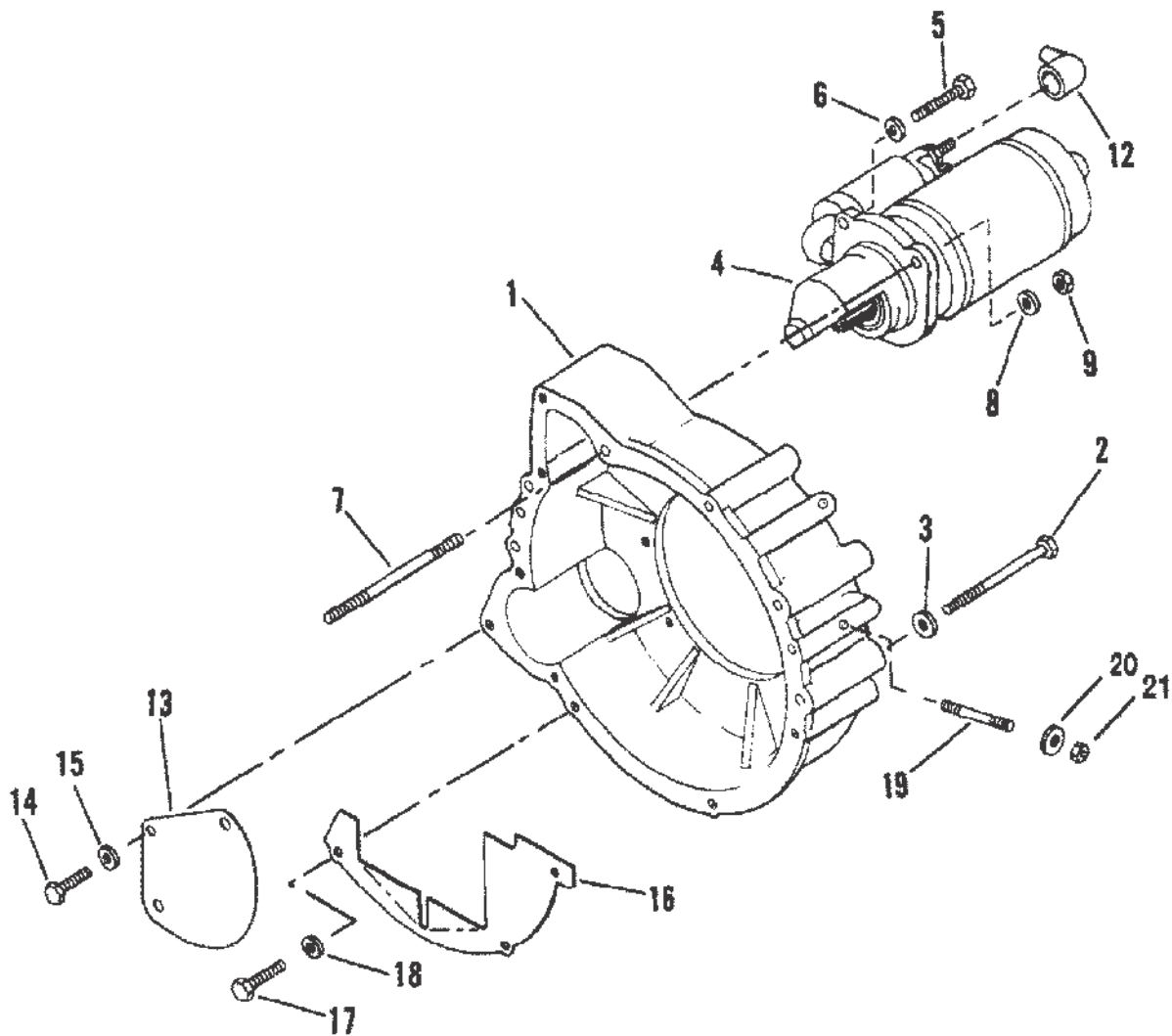
## FLYWHEEL HOUSING AND STARTER MOTOR (STERN DRIVE)



## FLYWHEEL HOUSING AND STARTER MOTOR (STERN DRIVE)

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	805596A1	HOUSING Flywheel		1	
2	0023	99322	SPACER		2	
3	0000	88791	MOUNT		2	
4	0010	805780	BOLT		6	
5	0012	805791	WASHER		6	
6	0016	806309	STUD		2	
7	0084	62826A6	CABLE ASSEMBLY Ground (13.00 Inches) Black		1	
8	0012	20572	WASHER (.390 x .750 x .093)		2	
9	0011	32219	NUT (.375-16)		2	
10	0000	805869	FLYWHEEL SHIELD		1	
11	0010	805762	SCREW		3	
12	0012	805787	WASHER		3	
13	0050	805833	STARTER MOTOR ASSEMBLY		1	
14	0010	805795	BOLT		3	
15	0012	805787	WASHER		3	
16	0012	4002314	WASHER (5MM)		1	
16	0013	400248	LOCKWASHER (M10)		1	
17	0011	400211	NUT (M5) Stainless Steel		1	
17	0011	805794	NUT (M10)		1	

# FLYWHEEL HOUSING AND STARTER MOTOR (INBOARD)

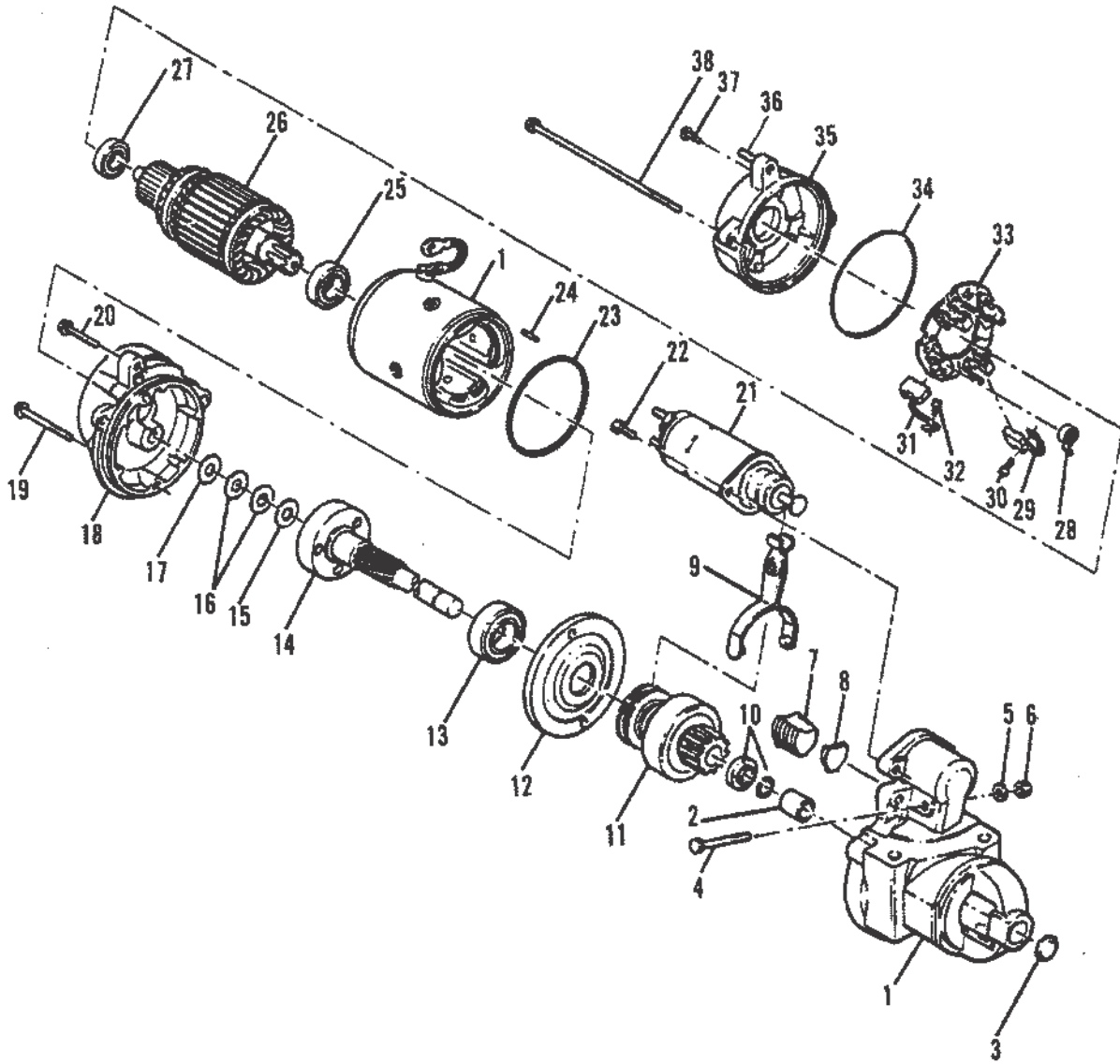


44201

## FLYWHEEL HOUSING AND STARTER MOTOR (INBOARD)

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	805594F2	HOUSING Flywheel		1	
2	0010	805780	BOLT		5	
3	0012	805791	WASHER		5	
4	0050	805991	STARTER MOTOR ASSEMBLY		1	
5	0010	805795	BOLT		2	
6	0012	805787	WASHER		2	
7	0016	805989	STUD		1	
8	0012	805787	WASHER		1	
9	0011	32219	NUT (.375-16)		1	
12	0085	79695	BOOT Insulator - Black		1	
13	0000	805994	COVER		1	
14	0010	805762	SCREW		3	
15	0012	805787	WASHER		3	
16	0000	805869	FLYWHEEL SHIELD		1	
17	0010	805762	SCREW		3	
18	0012	805787	WASHER		3	
19	0016	806309	STUD		2	
20	0012	20572	WASHER (.390 x .750 x .093)		2	
21	0011	32219	NUT (.375-16)		2	

# STARTER MOTOR (STERN DRIVE)



44203

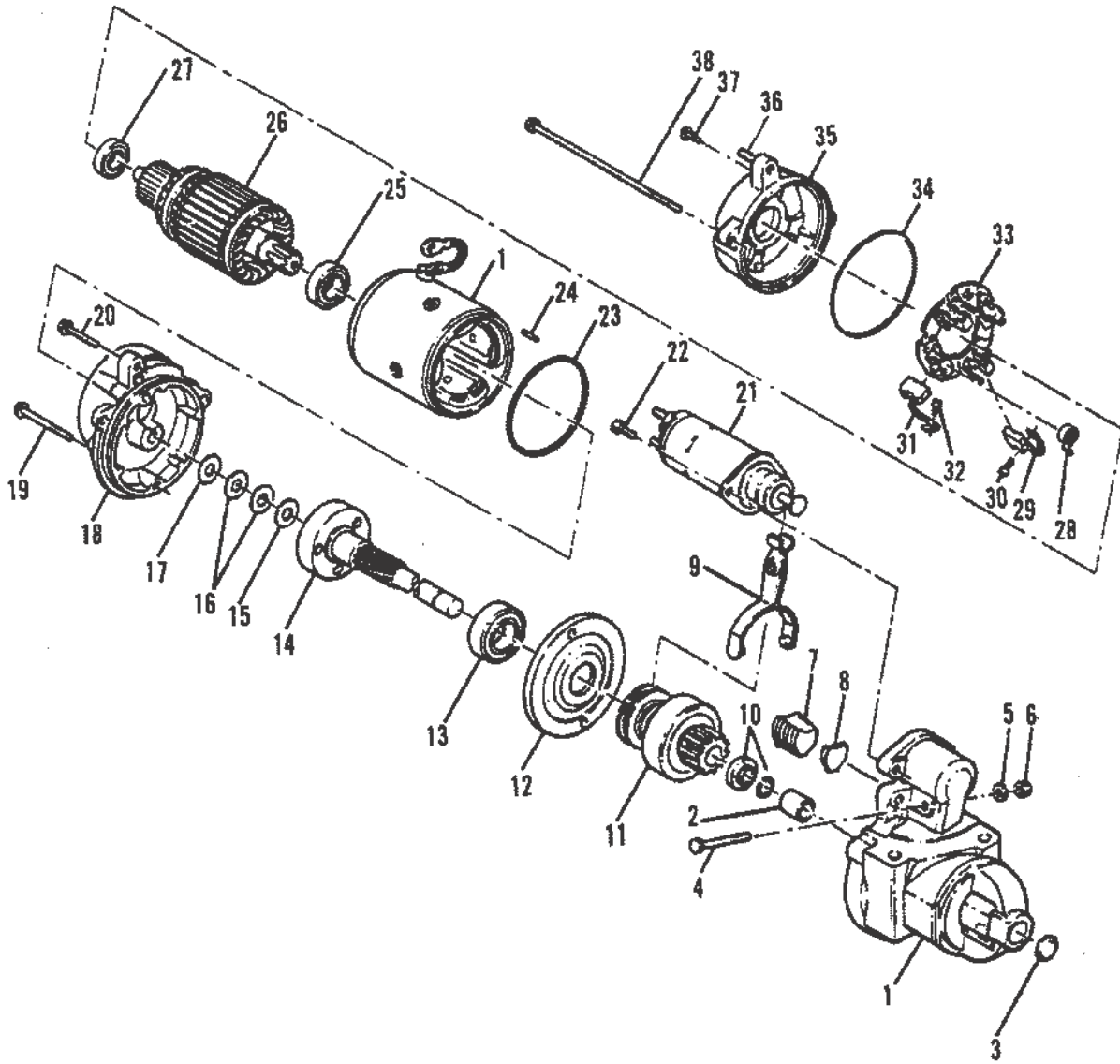
## STARTER MOTOR (STERN DRIVE)

## STARTER MOTOR (STERN DRIVE)

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0050	805833	STARTER MOTOR ASSEMBLY		1	
2	0023	808305	BUSHING		1	
3		NSS	NOT SOLD SEPARATE PLUG		1	[1]
4		NSS	NOT SOLD SEPARATE SCREW (M6 X 1-50.8MM LONG)		1	[2]
5		NSS	NOT SOLD SEPARATE WASHER		1	[1]
6		NSS	NOT SOLD SEPARATE NUT (M6 X 1)		1	[2]
7		NSS	NOT SOLD SEPARATE PLUG		1	[1]
8		NSS	NOT SOLD SEPARATE PLATE		1	[1]
9	0000	808310	LEVER		1	
10	0000	808311	STOP		1	
11	0000	808301	DRIVE		1	
12	0000	808316	BRACKET		1	
13	0030	808309	BEARING		1	
14	0000	808314	DRIVESHAFT		1	
15		NSS	NOT SOLD SEPARATE WASHER (THICK)		1	[1]
16		NSS	NOT SOLD SEPARATE WASHER (THIN)		2	[1]
17		NSS	NOT SOLD SEPARATE WASHER (FIBER)		1	[1]
18	0000	808315	BRACKET		1	
19		NSS	NOT SOLD SEPARATE SCREW (M6 X 1-60MM LONG)		AR	[3]
20		NSS	NOT SOLD SEPARATE SCREW (M6 X 1-35MM LONG)		AR	[3]
21	0000	808299	SOLENOID		1	
22		NSS	NOT SOLD SEPARATE SCREW (M6 X 1-19.1MM LONG)		2	[2]
23		NSS	NOT SOLD SEPARATE SPACE		1	[1]
24		NSS	NOT SOLD SEPARATE ROLL PIN		1	[1]
25	0030	808307	BEARING		1	
26	0000	808312	ARMATURE		1	
27	0030	808308	BEARING		1	
28	0024	808306	SPRING		4	
29	0000	808303	GROUND BRUSH		2	
30		NSS	NOT SOLD SEPARATE SCREW (M4 X 0.7-7.9MM LONG)		2	[2]
31	0000	808304	GROUND		2	
32		NSS	NOT SOLD SEPARATE SCREW (M4 X 0.7-4.8MM LONG)		2	[2]
33	0000	808302	HOLDER		1	
34	0025	808319	O-RING		1	
35	0000	808313	FRAME		1	
36		NSS	NOT SOLD SEPARATE STUD		1	[2]
37		NSS	NOT SOLD SEPARATE SCREW (M5 X 0.8-14.3MM LONG)		2	

## STARTER MOTOR (STERN DRIVE)

# STARTER MOTOR (STERN DRIVE)



44203

## STARTER MOTOR (STERN DRIVE)

Cat.# 90-80967794

## STARTER MOTOR (STERN DRIVE)

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
38		NSS	NOT SOLD SEPARATE THRU BOLT (M6 X 1-181MM LONG)		2	[2]

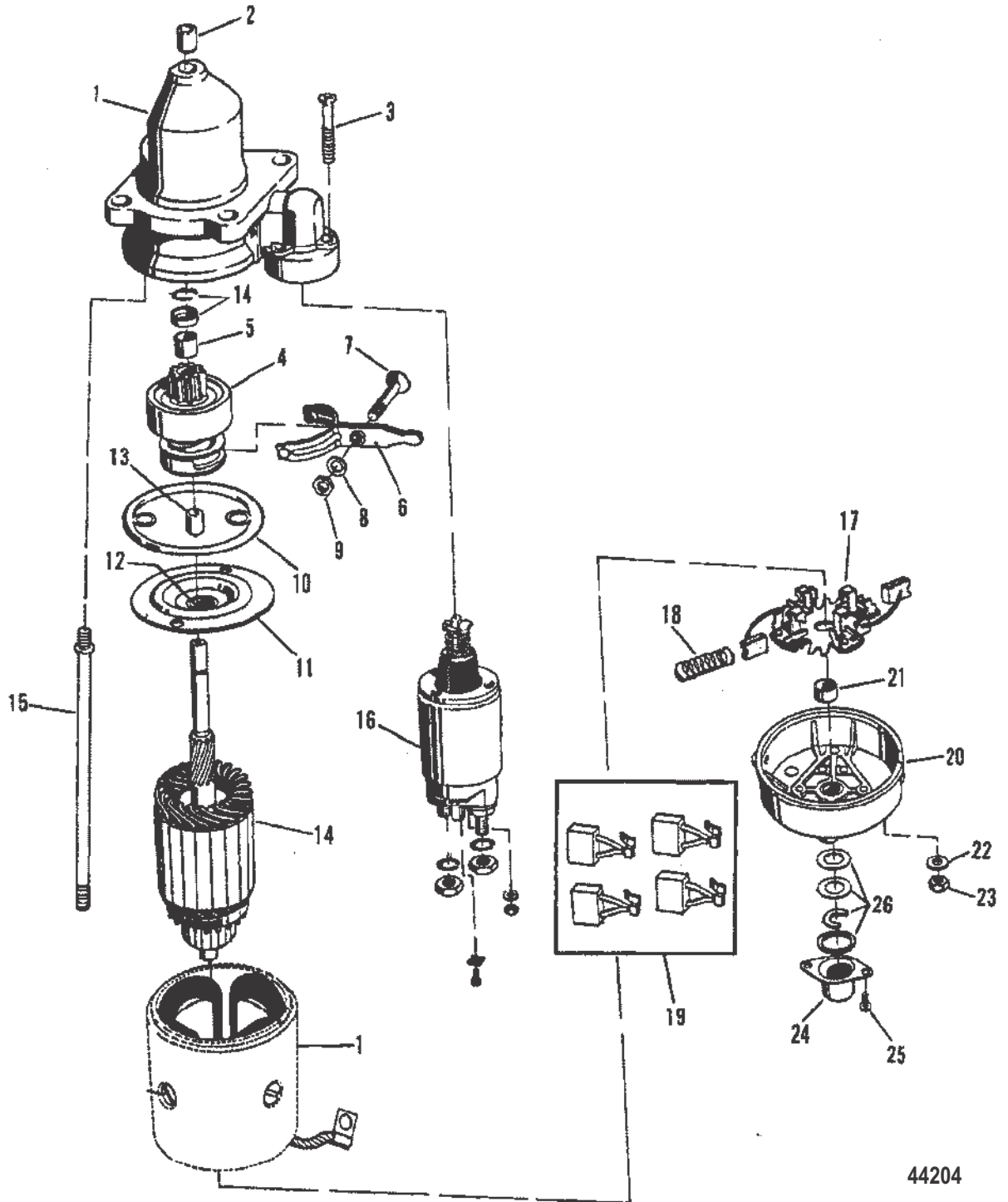
**PART NOTES:**

- [1] - NOT SERVICED FROM VENDOR
- [2] - HARDWARE ITEMS
- [3] - HARDWARE ITEMS AS REQUIRED

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STARTER MOTOR (STERN DRIVE)

# STARTER MOTOR (INBOARD)



44204

## STARTER MOTOR (INBOARD)

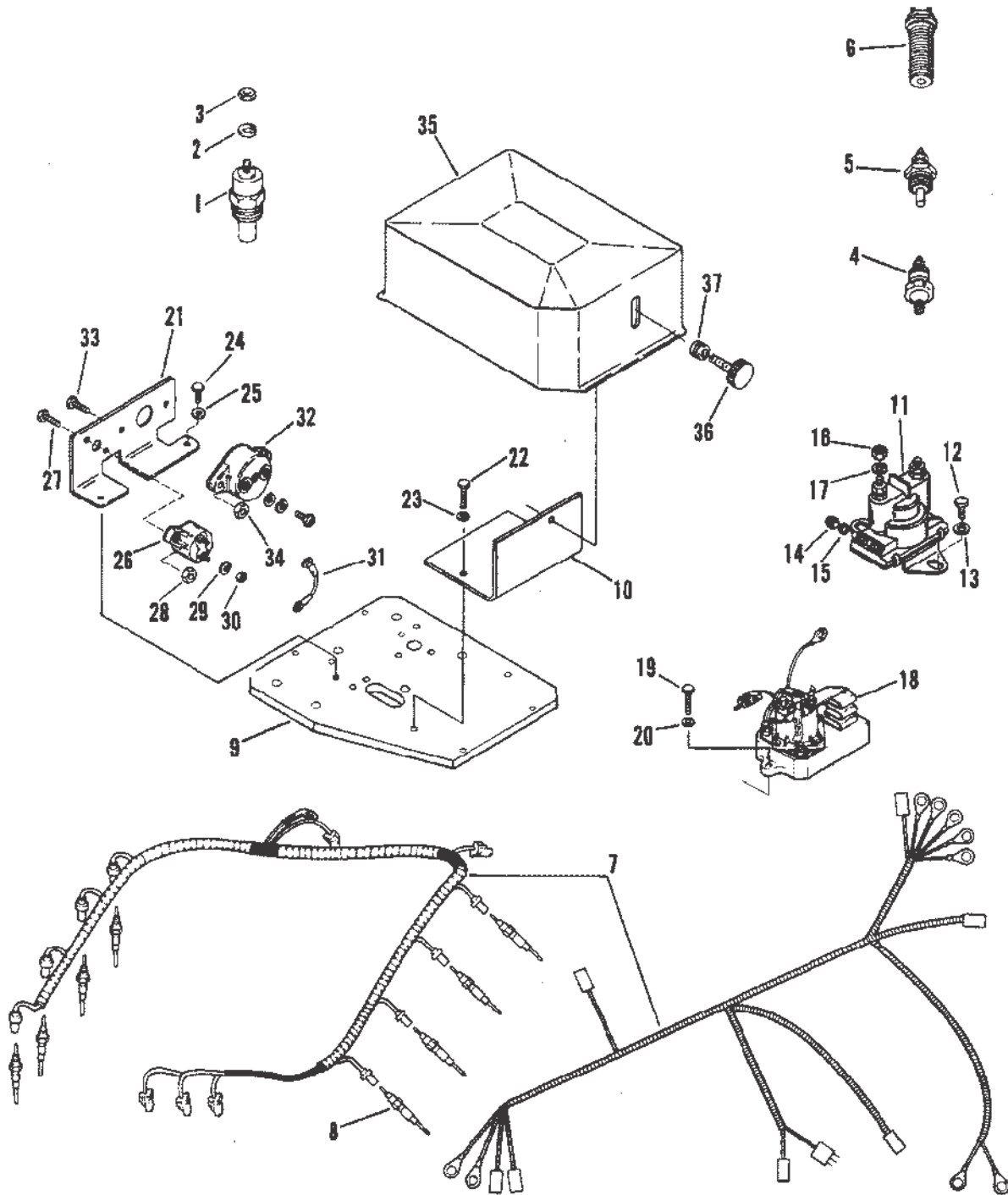


## STARTER MOTOR (INBOARD)

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0050	805991	STARTER MOTOR ASSEMBLY		1	
2	0023	808221	BUSHING		1	
3	0010	808225	SCREW		3	
4	0000	808219	DRIVE		1	
5	0023	808220	BUSHING		2	
6	0000	808280	FORK LEVER		1	
7	0010	808264	SCREW		1	
8	0012	808222	WASHER		1	
9	0011	808223	NUT		1	
10	0000	808227	RING Sealing		1	
11	0023	808216	BEARING		1	
12	0026	808218	SEAL Oil		1	
13	0023	808217	BUSHING		1	
14	0000	808215	ARMATURE		1	
15	0010	808224	THRU BOLT		2	
16	0087	808262	SOLENOID SWITCH		1	
17	0000	808229	HOLDER Brush		1	
18	0024	808238	SPRING Brush		4	
19	0000	808266	BRUSH SET		1	
20	0000	808249	END CAP		1	
21	0023	808251	BUSHING		1	
22	0012	808255	WASHER		2	
23	0011	808257	NUT		2	
24	0000	808259	CAP		1	
25	0010	808265	SCREW		2	
26	0000	808268	PARTS KIT		1	

STARTER MOTOR (INBOARD)

# WIRING HARNESS AND ELECTRICAL COMPONENTS

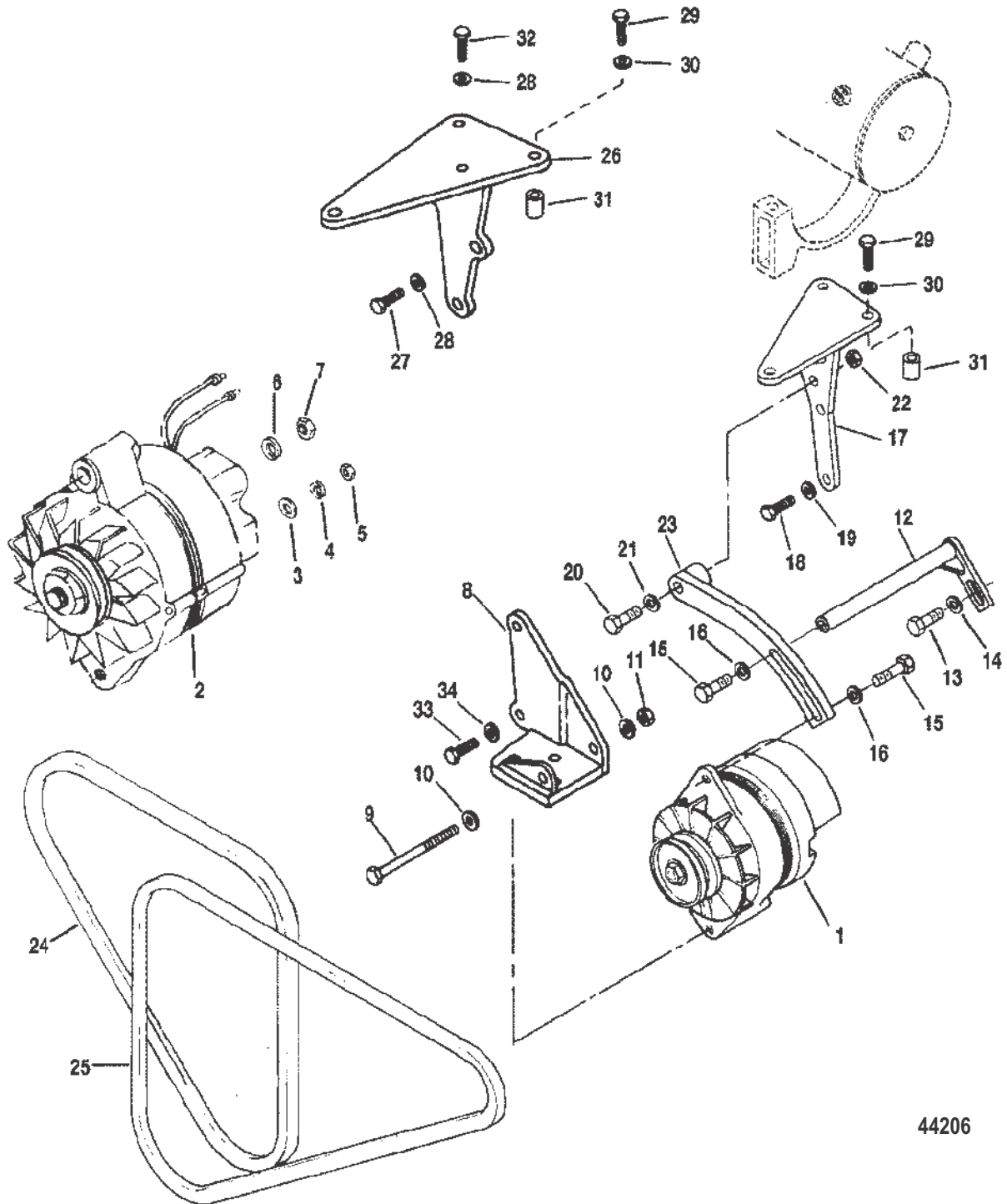


44205

## WIRING HARNESS AND ELECTRICAL COMPONENTS

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	97257A1	SENDER ASSEMBLY Water Temperature		1	
2	0013	26996	LOCKWASHER (#10) Stainless Steel		1	
3	0011	68219	NUT (#10-32) Stainless Steel		1	
4	0087	817169	SWITCH		1	
5	0087	806028	SWITCH		1	
6	0000	805694	PICK UP Magnetic		1	
7	0084	805270A2	HARNESS ASSEMBLY Engine		1	
8	0033	808286	GLOW PLUG		8	
9	0000	805856	PLATE		1	
10	0000	806067	SUPPORT (STARBOARD)		1	
11	0089	96158	SOLENOID Starter		1	
12	0010	805785	SCREW		2	
13	0012	805793	WASHER		2	
14	0011	26419	NUT (#8-32) Brass		2	
15	0013	26995	LOCKWASHER (#8) Stainless Steel		2	
16	0011	20890	NUT (.250-20)		2	
17	0013	26992	LOCKWASHER (.250) Stainless Steel		2	
18	0000	805815	CONTROLLER Glow Plug		1	
19	0010	805776	SCREW		2	
20	0012	805793	WASHER		2	
21	0000	806066	SUPPORT (PORT)		1	
22	0010	805763	SCREW (.375-16 x 1.00)		4	
23	0012	805787	WASHER		4	
24	0010	805785	SCREW		2	
25	0012	805793	WASHER		2	
26	0088	11178	BREAKER Circuit - 50 Ampere		1	
27	0010	806400	SCREW		2	
28	0011	79989	NUT (#10-24) Stainless Steel		2	
29	0013	26996	LOCKWASHER (#10) Stainless Steel		2	
30	0011	68219	NUT (#10-32) Stainless Steel		2	
31	0084	805654A1	WIRE ASSEMBLY		1	
32	0088	805692	BREAKER Circuit - 150 Ampere		1	
33	0010	806400	SCREW		2	
34	0011	79989	NUT (#10-24) Stainless Steel		2	
35	0000	805851	COVER W/ DECAL		1	
36	0000	806139	KNOB		2	
37	0025	89079	GROMMET		2	

# ALTERNATOR AND V-BELTS (STERN DRIVE)



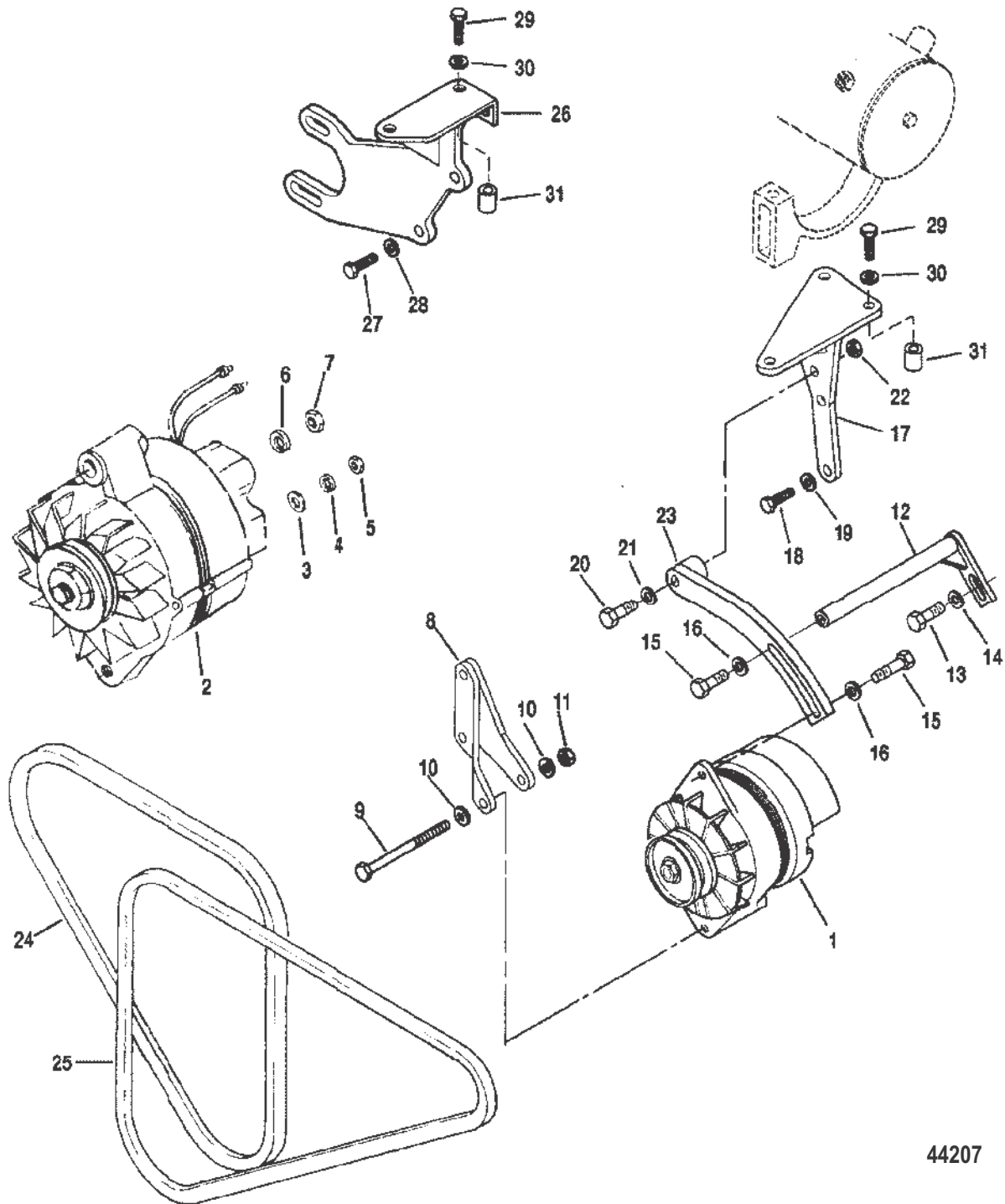
44206

## ALTERNATOR AND V-BELTS (STERN DRIVE)

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	805447T	ALTERNATOR	PRESTOLITE	1	
2	0000	805884T	ALTERNATOR	MANDO	1	
3	0012	96457	WASHER Phenolic (.27 x .81 x .062)	MANDO ALTERNATOR	1	
4	0013	26992	LOCKWASHER (.250) Stainless Steel	MANDO ALTERNATOR	1	
5	0011	94330	NUT (.250-20) Brass	MANDO ALTERNATOR	1	
6	0013	26996	LOCKWASHER (#10) Stainless Steel	MANDO ALTERNATOR	2	
7	0011	79989	NUT (#10-24) Stainless Steel	MANDO ALTERNATOR	2	
8	0000	806070T	BRACKET		1	
9	0010	805779	BOLT		1	
10	0012	805787	WASHER		2	
11	0011	805916	NUT		1	
12	0000	805905	BRACE		1	
13	0010	805762	SCREW		1	
14	0012	805787	WASHER		1	
15	0010	805777	BOLT		2	
16	0012	805792	WASHER		2	
17	0000	805861	BRACKET		1	
18	0010	805764	SCREW (3/8-16 x 1.5)		2	
19	0012	805787	WASHER		2	
20	0010	805765	BOLT (3/8-16 x 1.75)		1	
21	0012	805787	WASHER		2	
22	0011	805916	NUT		1	
23	0000	805890	BRACE		1	
24	0057	806851	V BELT	SEAWATER PUMP	1	
25	0057	806170	V BELT	ALTERNATOR	1	
26	0000	806156	BRACKET		1	
27	0010	805795	BOLT		1	
28	0012	805787	WASHER		3	
29	0010	805766	SCREW (3/8-16 x 2)		2	
30	0012	805787	WASHER		2	
31	0023	805845	SPACER		2	
32	0010	805765	BOLT (3/8-16 x 1.75)		2	
33	0010	805764	SCREW (3/8-16 x 1.5)		2	
34	0012	805787	WASHER		2	

## ALTERNATOR AND V-BELTS (STERN DRIVE)

# ALTERNATOR AND V-BELTS (INBOARD)



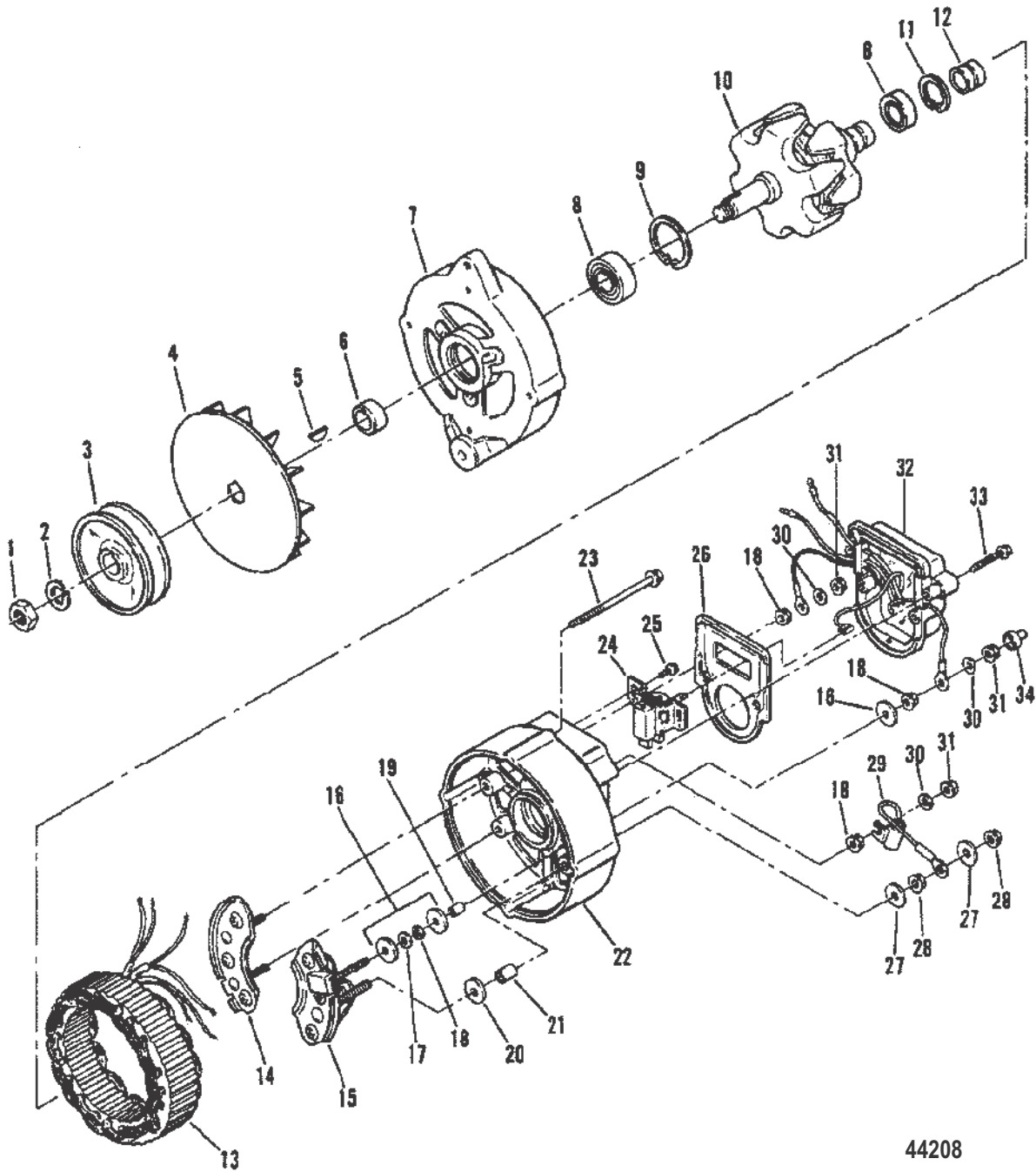
44207

## ALTERNATOR AND V-BELTS (INBOARD)

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	805447T	ALTERNATOR	PRESTOLITE	1	
2	0000	805884T	ALTERNATOR	MANDO	1	
3	0012	96457	WASHER Phenolic (.27 x .81 x .062)	MANDO ALTERNATOR	1	
4	0013	26992	LOCKWASHER (.250) Stainless Steel	MANDO ALTERNATOR	1	
5	0011	94330	NUT (.250-20) Brass	MANDO ALTERNATOR	1	
6	0013	26996	LOCKWASHER (#10) Stainless Steel	MANDO ALTERNATOR	2	
7	0011	79989	NUT (#10-24) Stainless Steel	MANDO ALTERNATOR	2	
8	0000	805888A1	BRACKET		1	
9	0010	805779	BOLT		1	
10	0012	805787	WASHER		2	
11	0011	805916	NUT		1	
12	0000	805905	BRACE		1	
13	0010	805762	SCREW		1	
14	0012	805787	WASHER		1	
15	0010	805777	BOLT		2	
16	0012	805792	WASHER		2	
17	0000	805861	BRACKET		1	
18	0010	805764	SCREW (3/8-16 x 1.5)		2	
19	0012	805787	WASHER		2	
20	0010	805765	BOLT (3/8-16 x 1.75)		1	
21	0012	805787	WASHER		2	
22	0011	805916	NUT		1	
23	0000	805890	BRACE		1	
24	0057	805849	V BELT	SEAWATER PUMP	1	
25	0057	805848	V BELT	PRESTOLITE ALTERNATOR	1	
25	0057	806780	V BELT	MANDO ALTERNATOR	1	
26	0000	805860	BRACKET		1	
27	0010	805795	BOLT		2	
28	0012	805787	WASHER		2	
29	0010	805766	SCREW (3/8-16 x 2)		2	
30	0012	805787	WASHER		2	
31	0023	805845	SPACER		2	

## ALTERNATOR AND V-BELTS (INBOARD)

# ALTERNATOR (PRESTOLITE)



44208

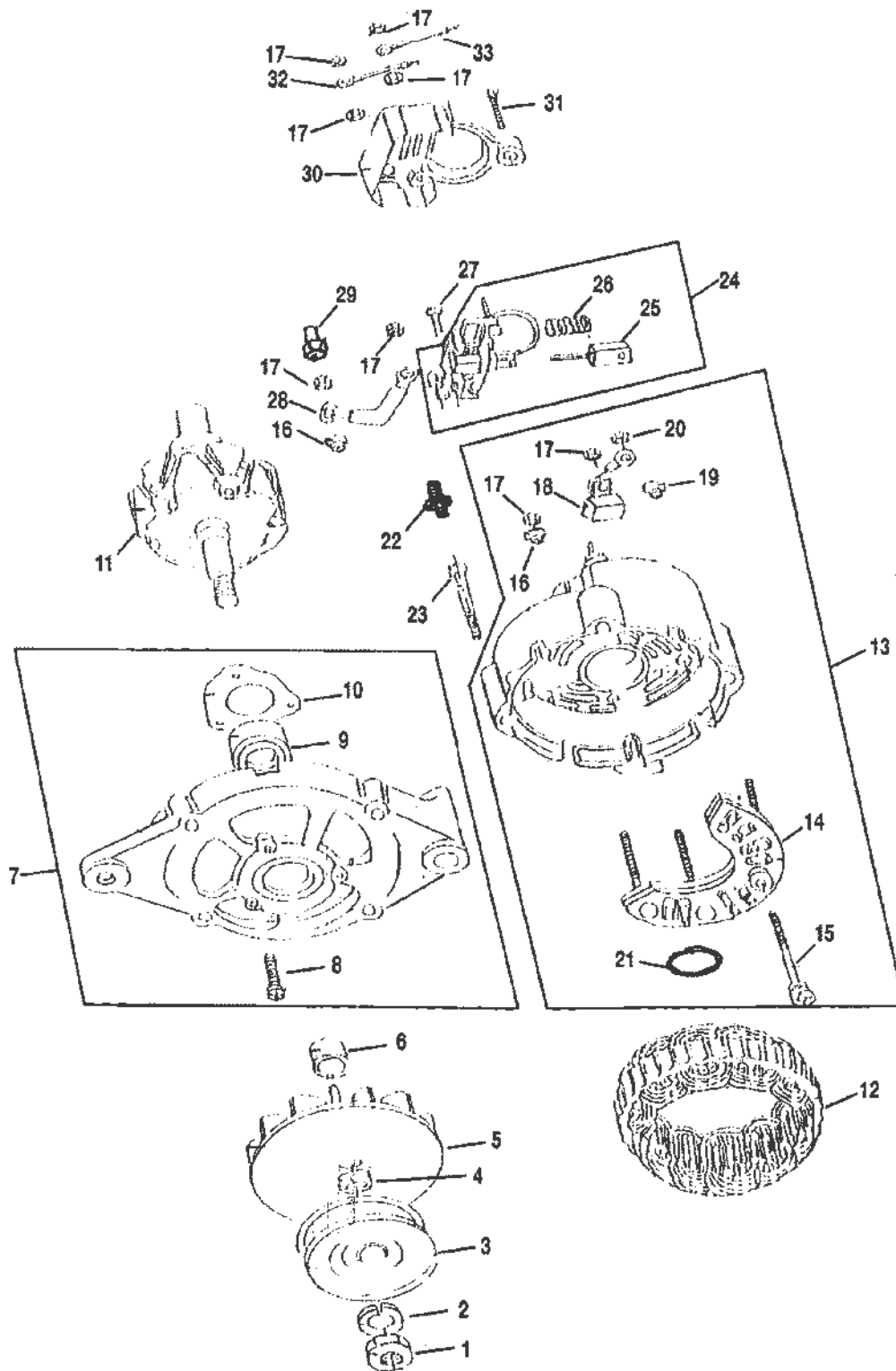


## ALTERNATOR (PRESTOLITE)

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0000	805447T	ALTERNATOR		1	
1	0390	7027	NUT		1	
2	0013	808542	LOCKWASHER		1	
3	0000	808530	PULLEY		1	
4	0390	7004	FAN		1	
5	0390	7034	KEY		1	
6	0000	813969	SPACER		1	
7	0000	808527	HOUSING		1	
8	0390	7005	BEARING Ball		2	
9	0390	7006	RING		1	
10	0000	808528	ROTOR		1	
11	0390	7007	RETAINER		1	
12	0390	7014	SLIP RING		1	
13	0000	808529	STATOR		1	
14	0390	7009	DIODE (NEGATIVE)		1	
15	0000	808531	DIODE (POSITIVE)		1	
16	0390	7024	WASHER		2	
17	0012	813984	WASHER		1	
18	0011	808544	NUT		3	
19	0390	7020	SLEEVE		1	
20	0390	7023	INSULATOR		2	
21	0000	808536	SLEEVE		1	
22	0390	7003	HOUSING		1	
23	0010	808535	BOLT		4	
24	0000	808532	BRUSH ASSEMBLY		1	
25	0010	808540	SCREW (#8-32 x .500)		2	
26	0390	7013	GASKET		1	
27	0012	808537	WASHER		2	
28	0011	808539	NUT (.250-20)		2	
29	0000	813972	CAPACITOR		1	
30	0013	26996	LOCKWASHER (#10) Stainless Steel		3	
31	0011	808538	NUT		3	
32	0000	808534	REGULATOR Voltage		1	
33	0010	808541	SCREW (#8-32 x 1.250)		4	
34	0000	808543	CAP		1	
-	0000	808533	DIODE FIELD		1	

ALTERNATOR (PRESTOLITE)

# ALTERNATOR (MANDO)



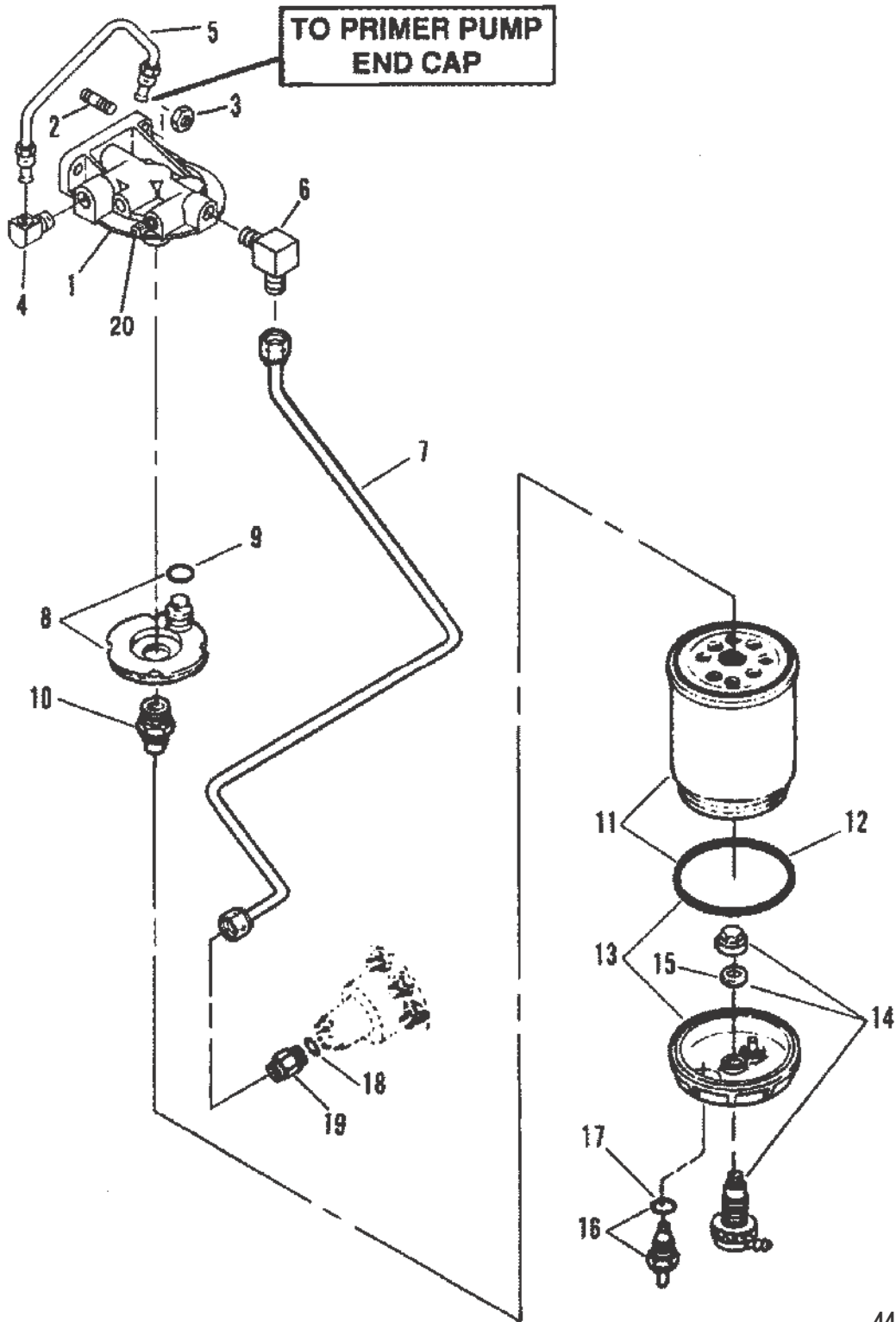
44209

## ALTERNATOR (MANDO)

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0000	805884T	ALTERNATOR		1	
1	0011	809136	NUT		1	
2	0013	809137	LOCKWASHER		1	
3	0000	809134	PULLEY		1	
4	0023	809135	SPACER		1	
5	0000	809139	FAN ASSEMBLY		1	
6	0023	809140	SPACER		1	
7	0000	809151	BRACKET ASSEMBLY		1	
8	0010	809154	SCREW		3	
9	0030	809153	BEARING		1	
10	0000	809152	RETAINER		1	
11	0000	809150	ROTOR		1	
12	0000	809133	STATOR		1	
13	0000	809155	BRACKET ASSEMBLY		1	
14	0000	809162	RECTIFIER		1	
15	0010	809160	SET SCREW		1	
16	0000	809146	MOLD		2	
17	0011	809143	NUT		8	
18	0000	809161	CONDENSER		1	
19	0000	809158	MOLD		1	
20	0011	809157	NUT		1	
21	0025	809156	O-RING		1	
22	0010	809159	BOLT		1	
23	0010	809138	BOLT		4	
24	0000	809163	REGULATOR ASSEMBLY		1	
25	0000	809164	BRUSH		2	
26	0024	809165	SPRING		2	
27	0010	809141	SCREW		2	
28	0000	809142	TERMINAL		1	
29	0000	809149	CAP		2	
30	0000	809144	COVER		1	
31	0010	809145	SET SCREW		1	
32	0084	809148	LEAD WIRE		1	
33	0084	809147	LEAD WIRE		1	

ALTERNATOR (MANDO)

# FUEL FILTER AND BRACKET (STERN DRIVE)



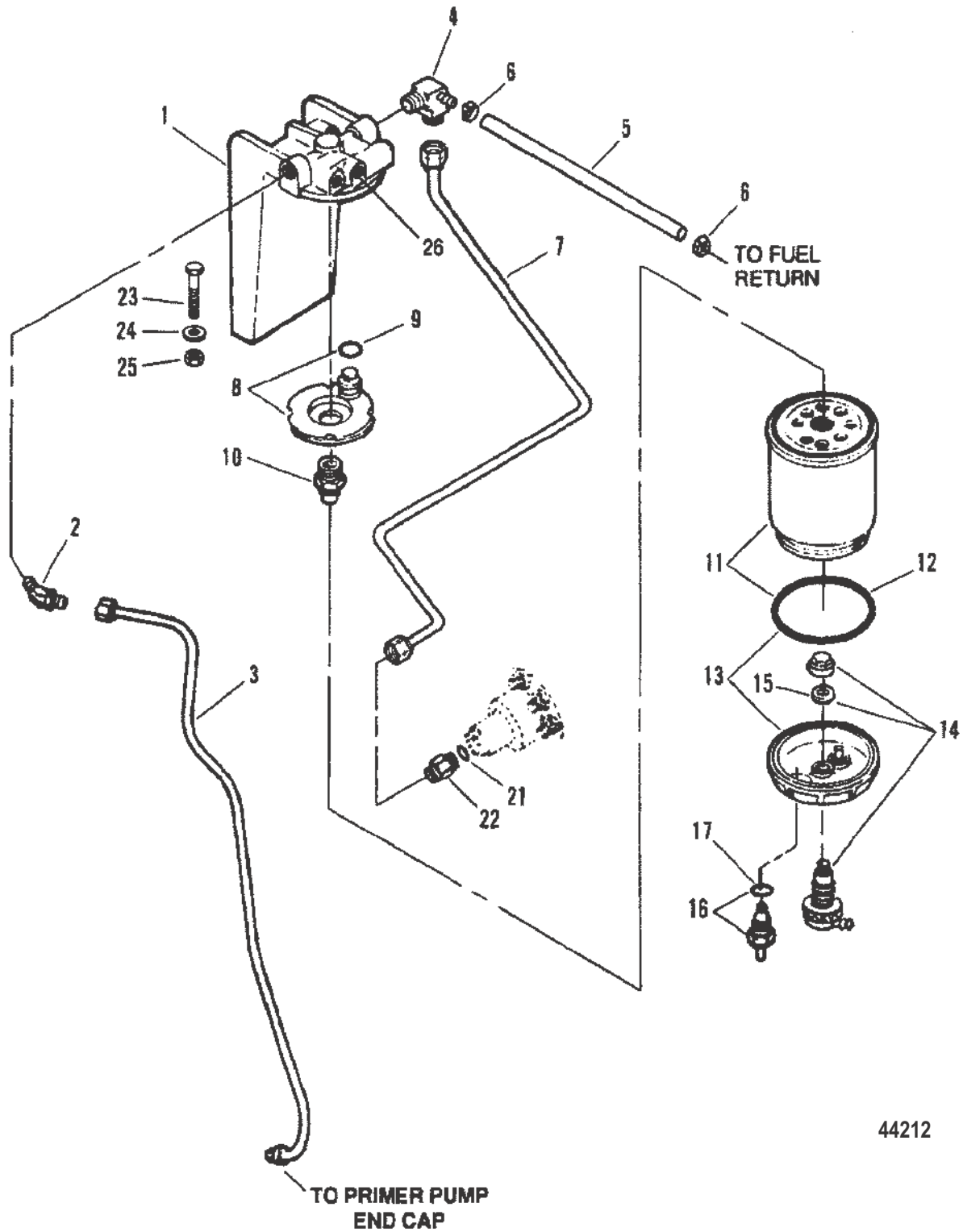
## FUEL FILTER AND BRACKET (STERN DRIVE)

## FUEL FILTER AND BRACKET (STERN DRIVE)

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	808700	HEADER		1	
2	0016	806533	STUD		2	
3	0011	68411	NUT (.375-16)		2	
4	0022	19688	FITTING		1	
5	0032	806264	TUBE Fuel		1	
6	0022	806133	CONNECTOR		1	
7	0032	806265	TUBE Fuel		1	
8	0000	808276	HEATER Fuel		1	
9	0025	808234	O-RING		1	
10	0000	808228	ADAPTOR		1	
11	0035	808275	FILTER Fuel		1	
12	0025	808233	O-RING		1	
13	0000	808252	BOWL Drain		1	
12	0025	808233	O-RING		1	
14	0000	808254	VALVE Drain		1	
15	0025	808243	O-RING		1	
16	0000	808253	INDICATOR Sensor		1	
17	0025	808232	O-RING		1	
18	0025	808118	O-RING		1	
19	0022	808206	CONNECTOR		1	
20	0000	806776	VALVE		1	

FUEL FILTER AND BRACKET (STERN DRIVE)

# FUEL FILTER AND BRACKET (INBOARD)

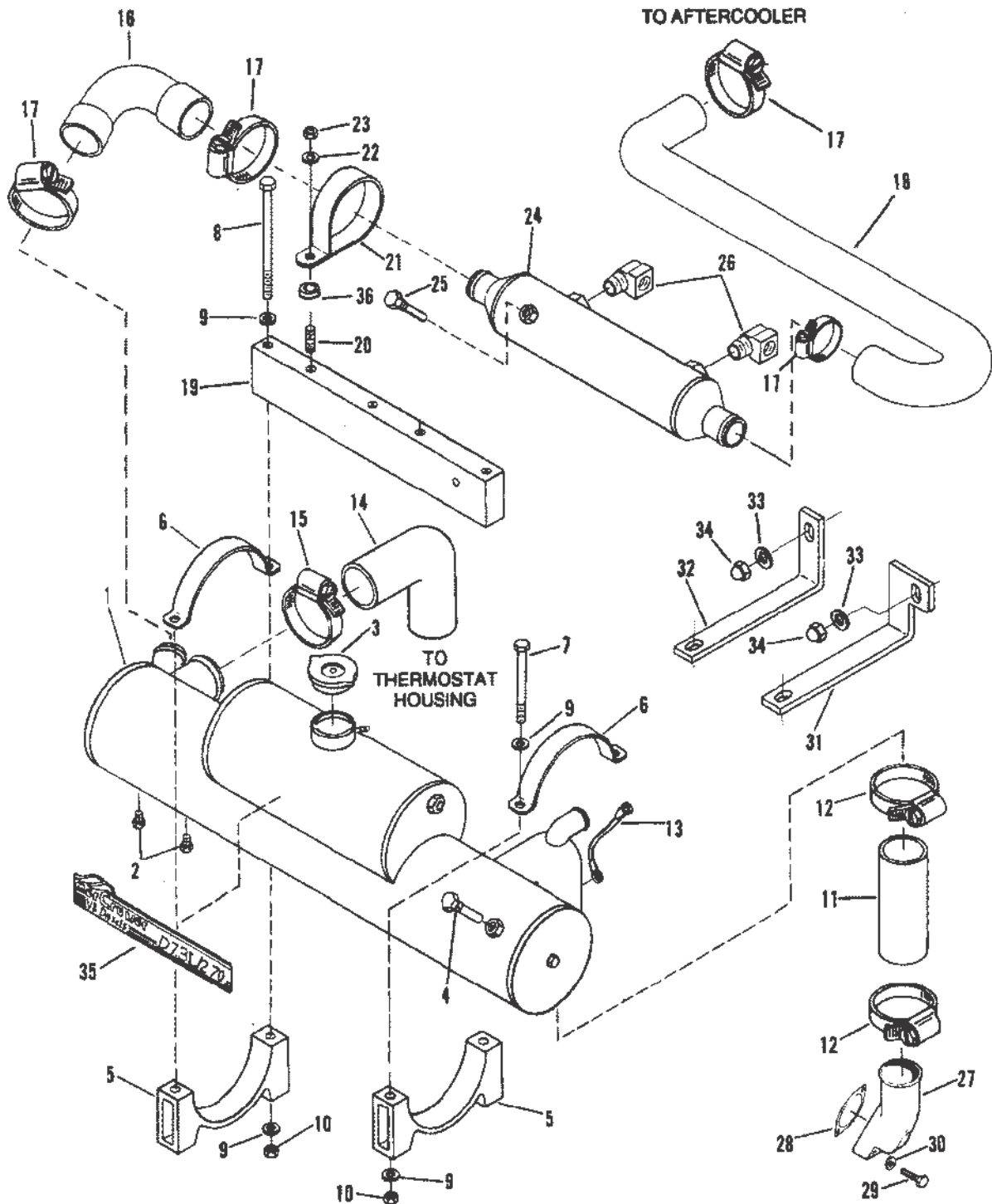


## FUEL FILTER AND BRACKET (INBOARD)

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	808277	HEADER		1	
2	0022	805852	CONNECTOR		1	
3	0032	806132	TUBE Fuel		1	
4	0022	806406	TEE		1	
5	0032	808258	HOSE		1	
6	0054	805816	CLAMP		2	
7	0032	805854	TUBE Fuel		1	
8	0000	808276	HEATER Fuel		1	
9	0025	808234	O-RING		1	
10	0000	808228	ADAPTOR		1	
11	0035	808275	FILTER Fuel		1	
12	0025	808233	O-RING		1	
13	0000	808252	BOWL Drain		1	
12	0025	808233	O-RING		1	
14	0000	808254	VALVE Drain		1	
15	0025	808243	O-RING		1	
16	0000	808253	INDICATOR Sensor		1	
17	0025	808232	O-RING		1	
21	0025	808118	O-RING		1	
22	0022	808206	CONNECTOR		1	
23	0010	805764	SCREW (3/8-16 x 1.5)		2	
24	0012	805787	WASHER		4	
25	0011	805781	NUT (.375-16)		2	
26	0000	806776	VALVE		1	

## FUEL FILTER AND BRACKET (INBOARD)

# HEAT EXCHANGER AND OIL COOLER (STERN DRIVE)



44218

## HEAT EXCHANGER AND OIL COOLER (STERN DRIVE)

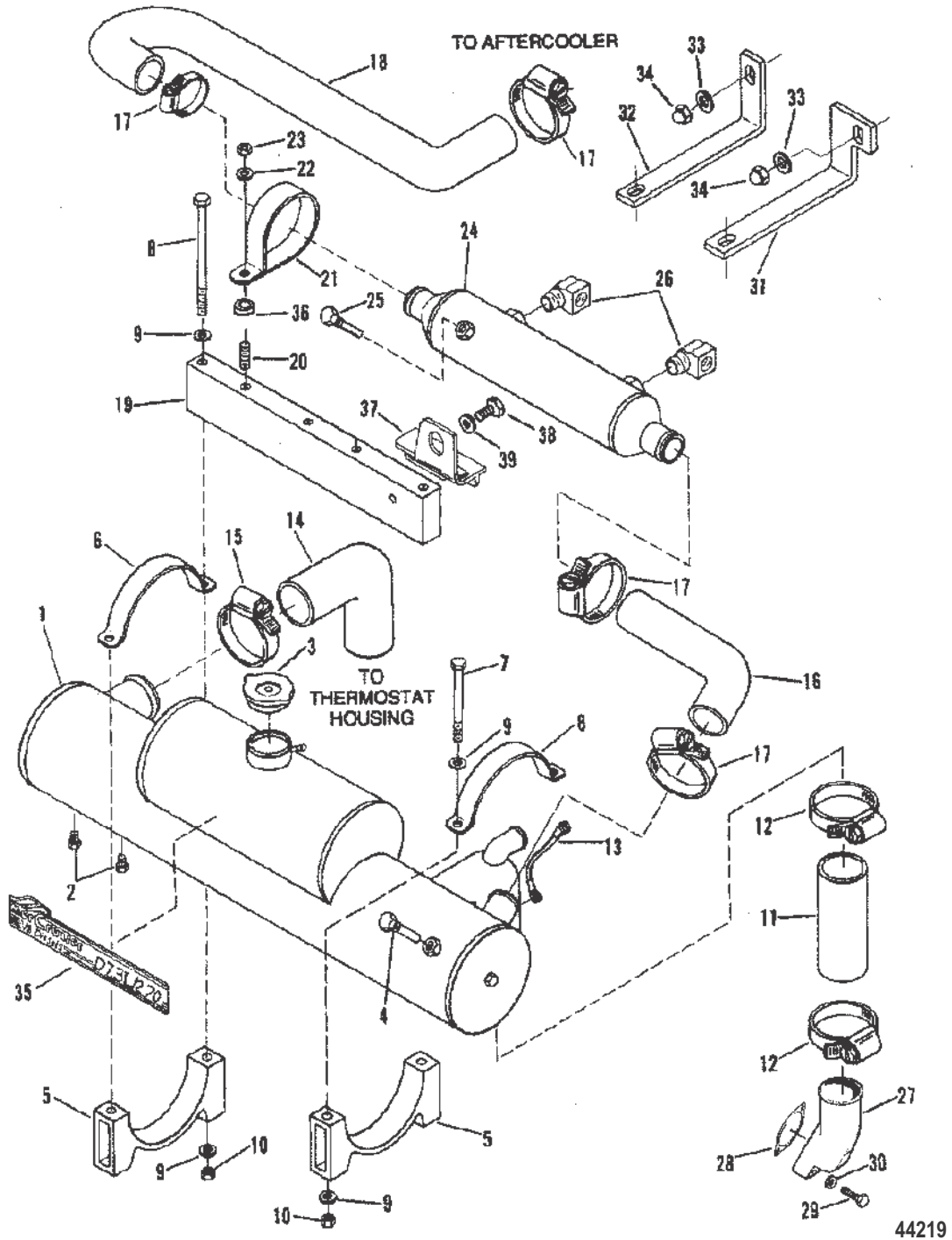


## HEAT EXCHANGER AND OIL COOLER (STERN DRIVE)

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	806154A1	HEAT EXCHANGER WITH DECALS		1	
2	0022	36382	FITTING (.250-18 x .62) Brass		2	
3	0036	808108	CAP		1	
4	0097	808112	ANODE Zinc		1	
5	0000	805862	BRACKET		2	
6	0000	805863	STRAP		2	
7	0010	805768	SCREW (3/8-16 x 4)		2	
8	0010	806249	SCREW (3/8-16 x 6.5)		1	
8	0010	806155	SCREW (7.5 Inches)		1	
9	0012	805787	WASHER		8	
10	0011	805781	NUT (.375-16)		4	
11	0032	805897	HOSE		1	
12	0054	815504336	CLAMP Worm Gear		2	
13	0084	86322A22	CABLE ASSEMBLY		1	
14	0032	805894	HOSE		1	
15	0054	815504232	CLAMP Worm Gear (2.50 Diameter)		2	
16	0032	806257	HOSE		1	
17	0054	815504220	CLAMP Worm Gear		4	
18	0032	806256	HOSE		1	
19	0000	806918	BRACKET		1	
20	0016	70236	STUD (.312 x 1.500)		2	
21	0054	814858	CLIP		2	
22	0012	805792	WASHER		2	
23	0011	806134	NUT		2	
24	0000	805891	COOLER Oil		1	
25	0097	808112	ANODE Zinc		1	
26	0022	97368	ELBOW (90 Degrees)		2	
27	0000	805826F2	HOUSING		1	
28	0027	805799	GASKET		1	
29	0010	805774	SCREW (5/16-18 x 3)		1	
29	0010	805783	SCREW (5/16-18 x 1.75)		1	
30	0012	805792	WASHER		1	
31	0000	805886	SUPPORT (PORT)		1	
32	0000	805887	SUPPORT (STARBOARD)		1	
33	0012	805792	WASHER		2	
34	0011	63078	NUT		2	
35	0037	805600	DECAL		1	
36	0023	72057	SPACER (1.00 Outside Diameter x .125 x Thick)		2	

HEAT EXCHANGER AND OIL COOLER (STERN DRIVE)

# HEAT EXCHANGER AND OIL COOLER (INBOARD)



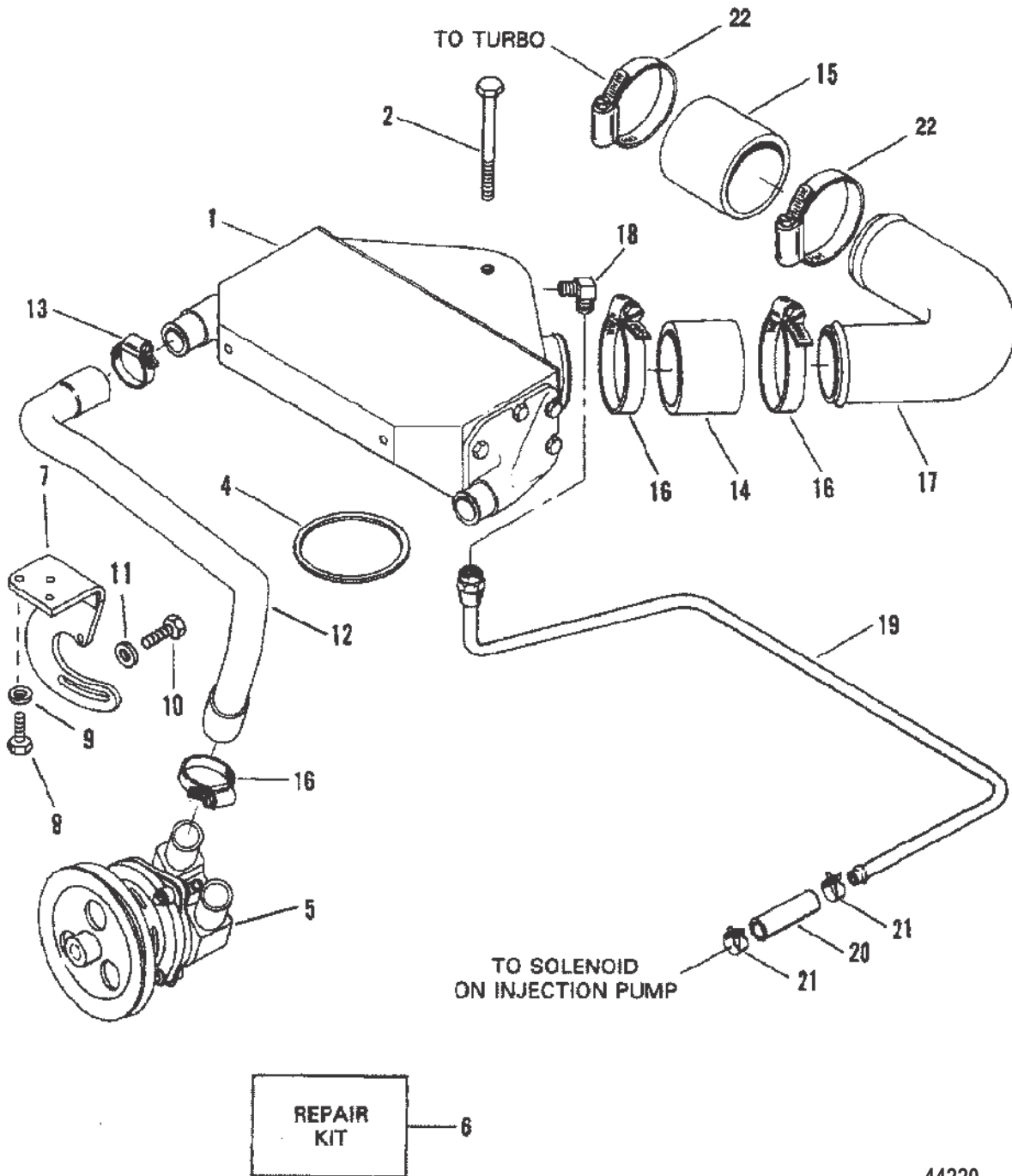
## HEAT EXCHANGER AND OIL COOLER (INBOARD)

## HEAT EXCHANGER AND OIL COOLER (INBOARD)

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	805868	HEAT EXCHANGER WITH DECALS		1	
2	0022	36382	FITTING (.250-18 x .62) Brass		2	
3	0036	808108	CAP		1	
4	0097	808112	ANODE Zinc		1	
5	0000	805862	BRACKET		2	
6	0000	805863	STRAP		2	
7	0010	805768	SCREW (3/8-16 x 4)		2	
8	0010	806249	SCREW (3/8-16 x 6.5)		1	
8	0010	806155	SCREW (7.5 Inches)		1	
9	0012	805787	WASHER		8	
10	0011	805781	NUT (.375-16)		4	
11	0032	805897	HOSE		1	
12	0054	815504336	CLAMP Worm Gear		2	
13	0084	86322A22	CABLE ASSEMBLY		1	
14	0032	805894	HOSE		1	
15	0054	815504232	CLAMP Worm Gear (2.50 Diameter)		2	
16	0032	805750	HOSE		1	
17	0054	815504220	CLAMP Worm Gear		4	
18	0032	805755	HOSE		1	
19	0000	806918	BRACKET		1	
20	0016	70236	STUD (.312 x 1.500)		2	
21	0054	814858	CLIP		2	
22	0012	805792	WASHER		2	
23	0011	806134	NUT		2	
24	0000	805891	COOLER Oil		1	
25	0097	808112	ANODE Zinc		1	
26	0022	97368	ELBOW (90 Degrees)		2	
27	0000	805826F2	HOUSING		1	
28	0027	805799	GASKET		1	
29	0010	805774	SCREW (5/16-18 x 3)		1	
29	0010	805783	SCREW (5/16-18 x 1.75)		1	
30	0012	805792	WASHER		1	
31	0000	805886	SUPPORT (PORT)		1	
32	0000	805887	SUPPORT (STARBOARD)		1	
33	0012	805792	WASHER		2	
34	0011	63078	NUT		2	
35	0037	805600	DECAL		1	
36	0023	72057	SPACER (1.00 Outside Diameter x .125 x Thick)		2	
37	0000	806308	LIFTING EYE		1	
38	0010	805763	SCREW (.375-16 x 1.00)		1	
39	0012	805787	WASHER		1	

HEAT EXCHANGER AND OIL COOLER (INBOARD)

# AFTERCOOLER (STERN DRIVE)



44220

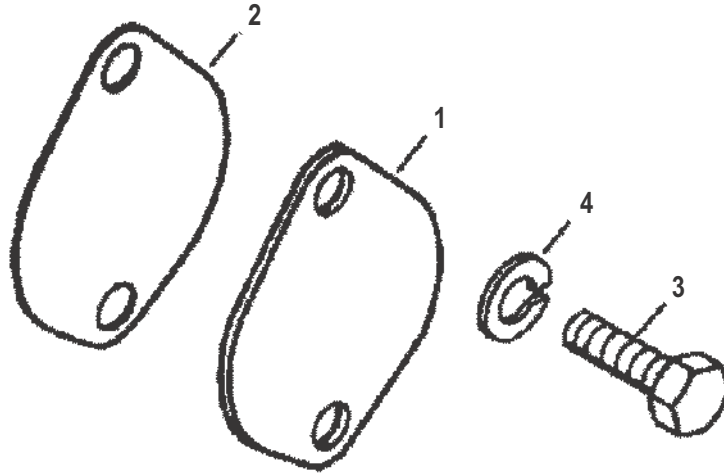
## AFTERCOOLER (STERN DRIVE)

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	805881A2	AFTERCOOLER WITH DECALS		1	
2	0010	805786	SCREW		1	
4	0027	805844	GASKET		1	[1]
5	0000	806152	PUMP ASSEMBLY Sea Water		1	
6	0000	808145	REPAIR KIT		1	
7	0000	806071T	BRACKET		1	
8	0010	805772	SCREW		3	
9	0012	805787	WASHER		3	
10	0010	805763	SCREW (.375-16 x 1.00)		2	
11	0012	805787	WASHER		2	
12	0032	806153	HOSE		1	
13	0054	815504220	CLAMP Worm Gear		2	
14	0032	805937	HOSE		1	
15	0032	805936	HOSE		1	
16	0054	815504240	CLAMP Worm Gear		2	
17	0000	806042F2	PIPE Exhaust		1	
18	0022	805904	ELBOW		1	
19	0032	806131	TUBE		1	
20	0032	805973	TUBE (2 Inches)		1	
21	0054	806401	CLAMP		2	
22	0054	815504232	CLAMP Worm Gear (2.50 Diameter)		2	
--	0027	808291	GASKET KIT Engine		1	

## PART NOTES:

[1] - CONTENTS OF ENGINGE GASKET KIT 808291

# GIMBAL HOUSING COVER



12828

**Cat.# 90-80967794**

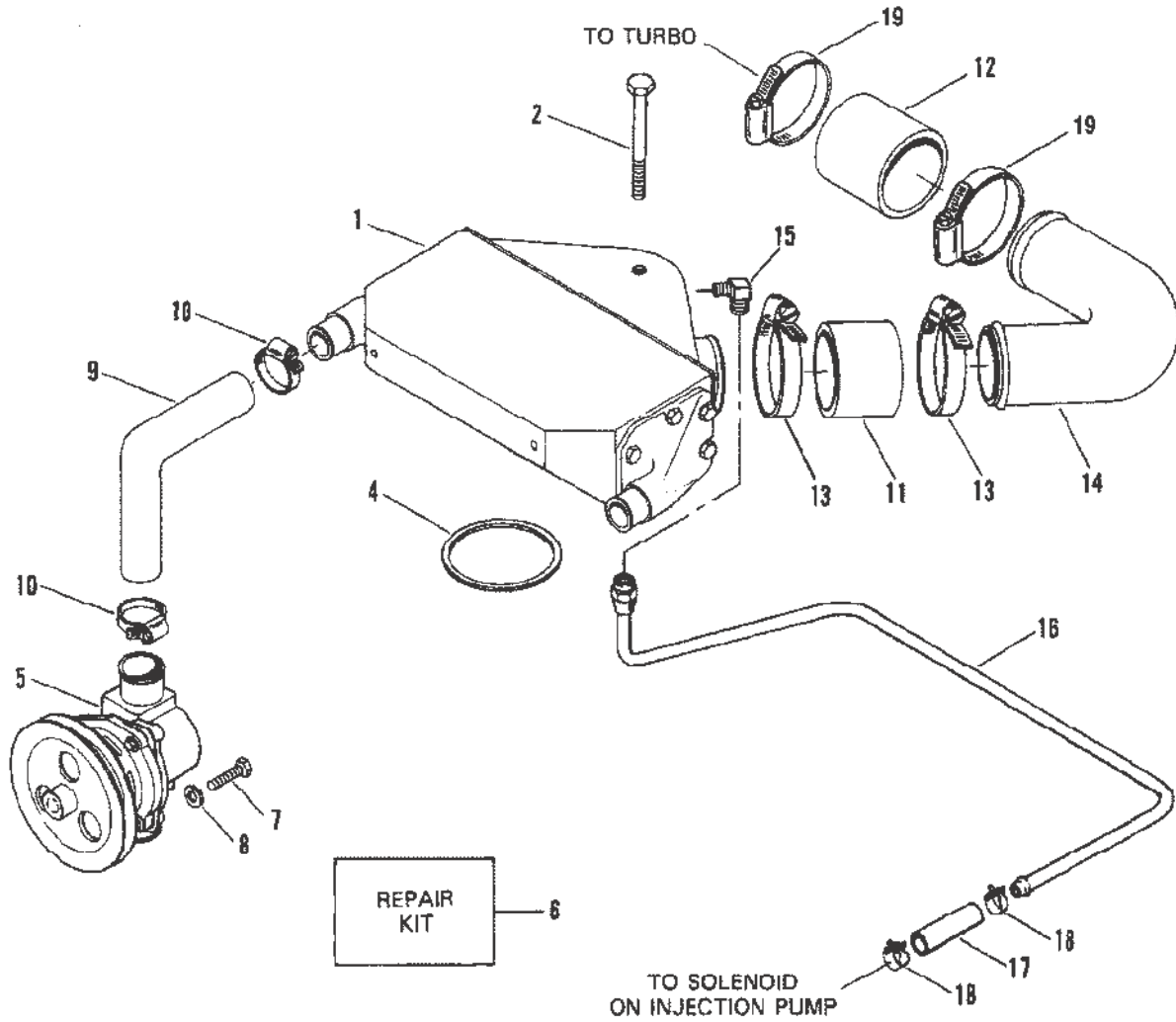
## GIMBAL HOUSING COVER

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	818304	COVER		1	
2	0027	818305	GASKET		1	
3	0010	28636	SCREW (.250-20 x .750)		2	
4	0013	26992	LOCKWASHER (.250) Stainless Steel		2	

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GIMBAL HOUSING COVER

# AFTERCOOLER (INBOARD)



44222



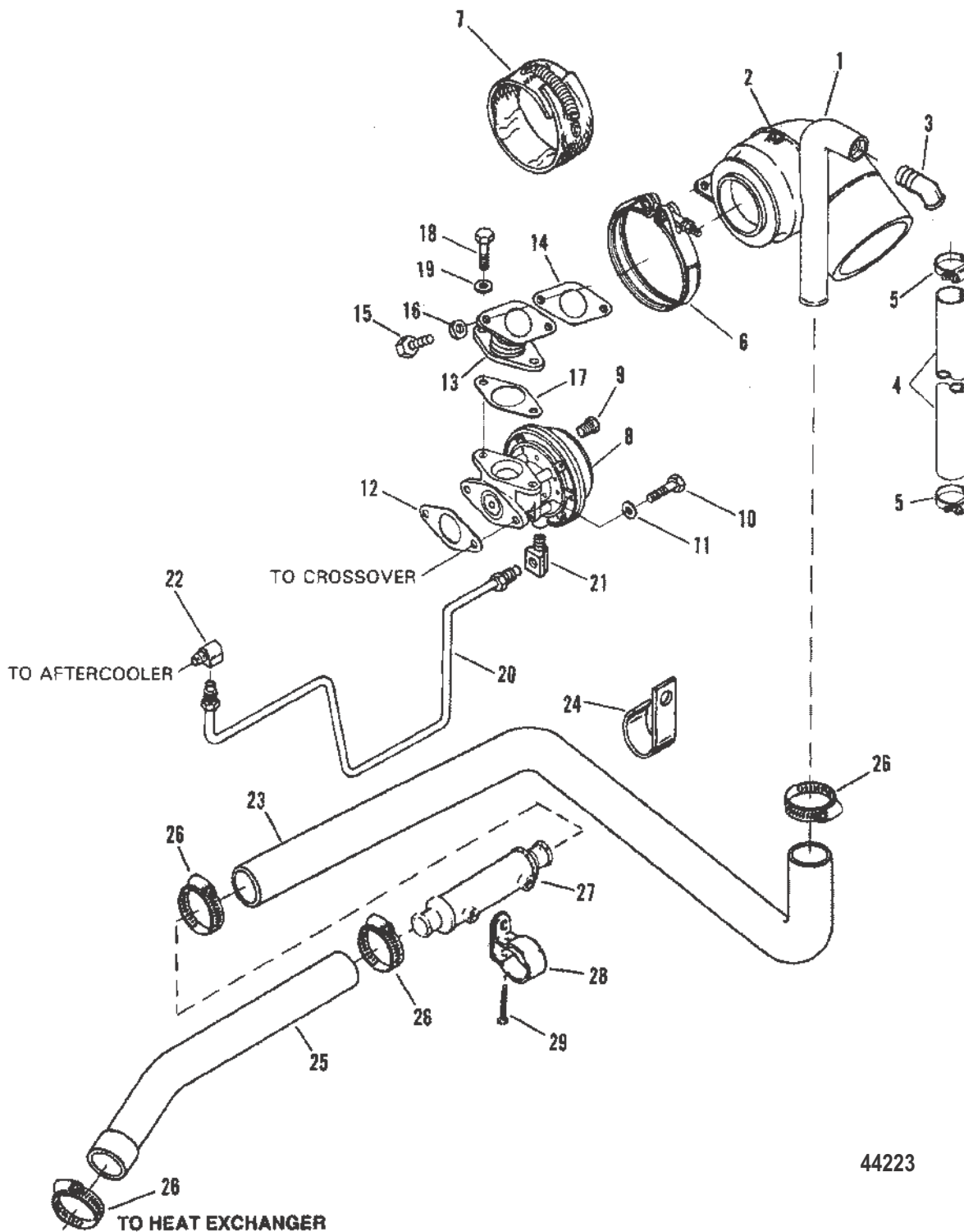
## AFTERCOOLER (INBOARD)

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	805881A2	AFTERCOOLER	WITH DECALS	1	
2	0010	805786	SCREW		1	
4	0027	805844	GASKET		1	[1]
5	0000	805835	PUMP Seawater		1	
6	0000	808145	REPAIR KIT		1	
7	0010	805763	SCREW (.375-16 x 1.00)		2	
8	0012	805787	WASHER		2	
9	0032	805754	HOSE		1	
10	0054	815504220	CLAMP Worm Gear		2	
11	0032	805937	HOSE		1	
12	0032	805936	HOSE		1	
13	0054	815504240	CLAMP Worm Gear		2	
14	0000	806042F2	PIPE Exhaust		1	
15	0022	805904	ELBOW		1	
16	0032	806131	TUBE		1	
17	0032	805973	TUBE (2 Inches)		1	
18	0054	806401	CLAMP		2	
19	0054	815504232	CLAMP Worm Gear (2.50 Diameter)		2	
--	0027	808291	GASKET KIT Engine		1	

## PART NOTES:

[1] - CONTENTS OF ENGINE GASKET KIT 808291

# WASTEGATE AND EXHAUST ELBOW (STERN DRIVE)



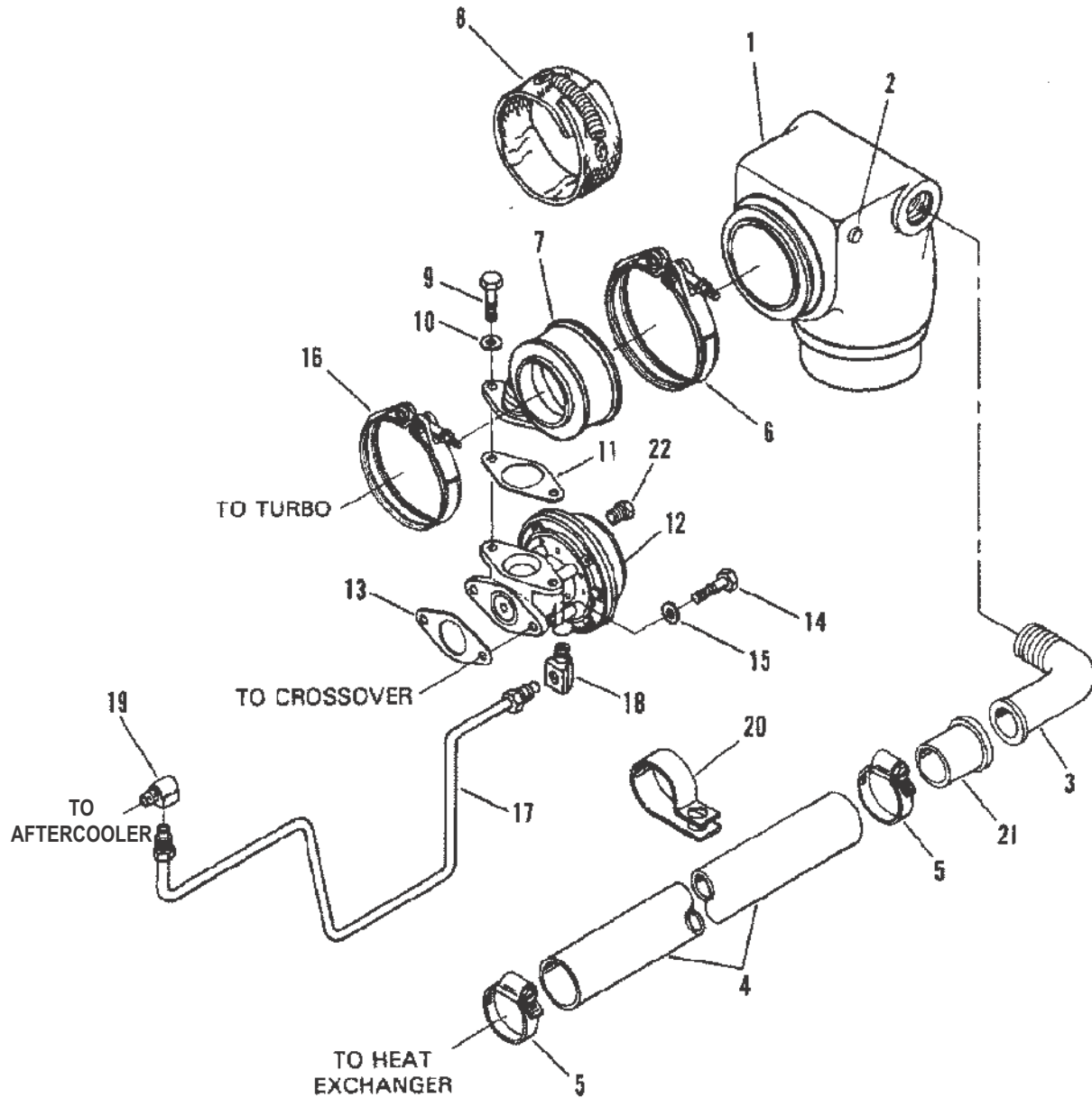
## WASTEGATE AND EXHAUST ELBOW (STERN DRIVE)

## WASTEGATE AND EXHAUST ELBOW (STERN DRIVE)

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	806498T	ELBOW Exhaust		1	
2	0022	36382	FITTING (.250-18 x .62) Brass		1	
3	0022	92499	FITTING (45 Degrees)		1	
4	0032	3322070	HOSE (48.00 Inches Bulk)		1	
5	0054	815504220	CLAMP Worm Gear		2	
6	0054	801763272	CLAMP		1	
7	0000	806778	THERMAL WRAP		1	
8	0000	806254	WASTEGATE		1	
9	0022	47902	FITTING		1	
10	0010	805777	BOLT		2	
11	0012	805792	WASHER		2	
12	0027	806253	GASKET		1	
13	0032	806337T	FLEX TUBE		1	
14	0027	806708	GASKET		1	
15	0010	805782	SCREW		2	
16	0012	805792	WASHER		2	
17	0027	806255	GASKET		1	
18	0010	805772	SCREW		2	
19	0012	805792	WASHER		2	
20	0032	806288	TUBE		1	
21	0022	806289	FITTING		1	
22	0022	806409	ELBOW		1	
23	0032	806618	HOSE		1	
24	0054	62494	CLIP		1	
25	0032	806158	HOSE		1	
26	0054	815504220	CLAMP Worm Gear		4	
27	0000	99356A2	COOLER ASSEMBLY		1	
28	0000	65970T1	BRACKET		1	
29	0010	41408	SCREW (#10-32 x 1.50)		1	
--	0000	808016A1	WASTEGATE REBUILD KIT		1	

WASTEGATE AND EXHAUST ELBOW (STERN DRIVE)

# WASTEGATE AND EXHAUST ELBOW (INBOARD)



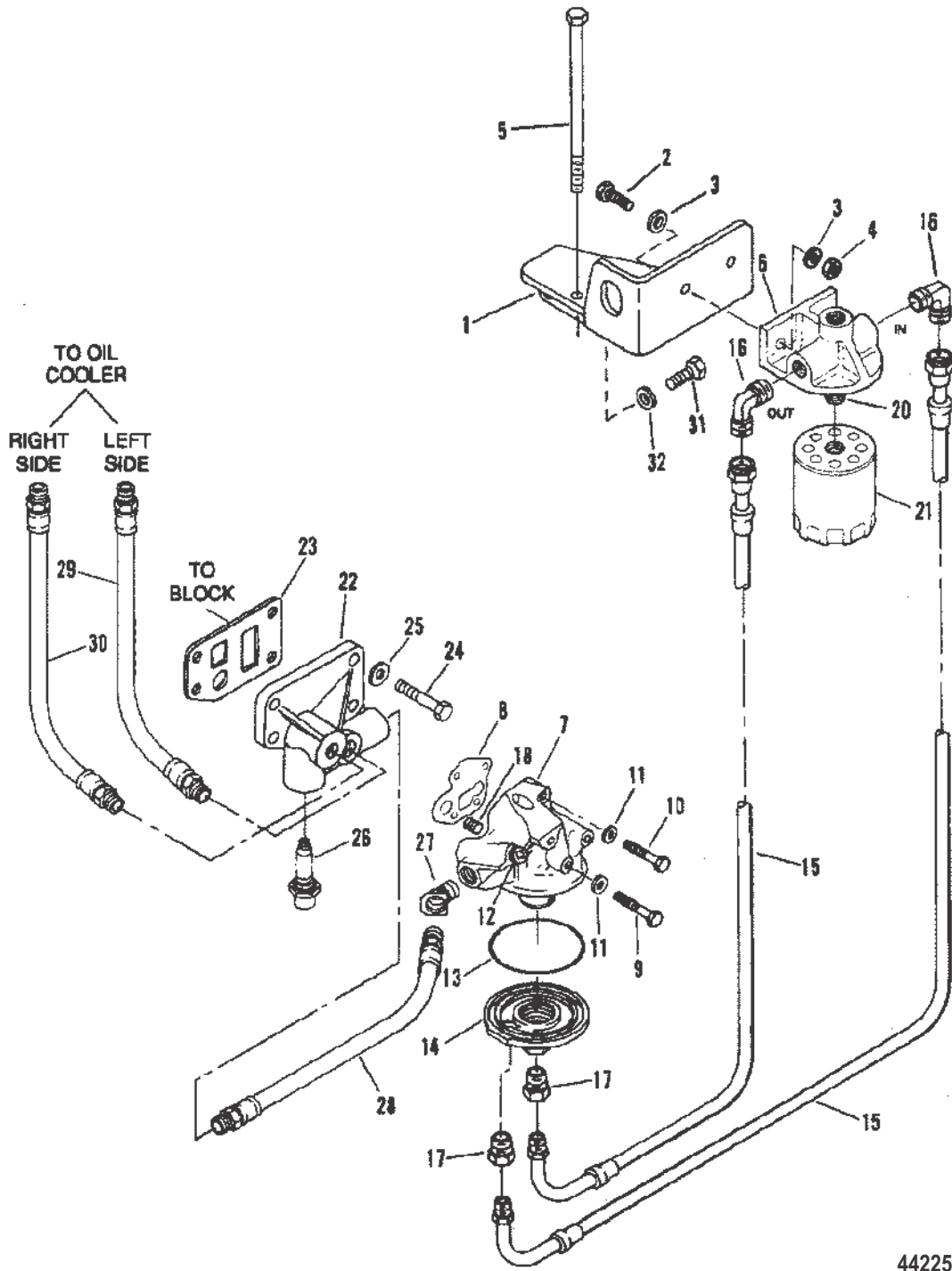
44224

## WASTEGATE AND EXHAUST ELBOW (INBOARD)

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	805836	ELBOW Exhaust		1	
2	0022	36382	FITTING (.250-18 x .62) Brass		1	
3	0022	805846	ELBOW (1 NPT x 1.25 Hose Bib)		1	
4	0032	806412	HOSE		1	
5	0054	815504220	CLAMP Worm Gear		4	
6	0054	805847	CLAMP (4&quot;)		1	
7	0000	806252	HOUSING		1	
8	0000	806140	THERMAL WRAP		1	
9	0010	805772	SCREW		2	
10	0012	805792	WASHER		2	
11	0027	806255	GASKET		1	
12	0000	806254	WASTEGATE		1	
13	0027	806253	GASKET		1	
14	0010	805777	BOLT		2	
15	0012	805792	WASHER		2	
16	0054	801763272	CLAMP (3&quot;)		1	
17	0032	806288	TUBE		1	
18	0022	806289	FITTING		1	
19	0022	806409	ELBOW		1	
20	0054	62494	CLIP		1	
21	0032	806410	REDUCER		1	
22	0022	47902	FITTING		1	
23	0022	823465	PLUG Pipe (1.00-11) Brass		1	
--	0000	808016A1	WASTEGATE REBUILD KIT		1	

## WASTEGATE AND EXHAUST ELBOW (INBOARD)

# OIL FILTER AND HOSES (STERN DRIVE)



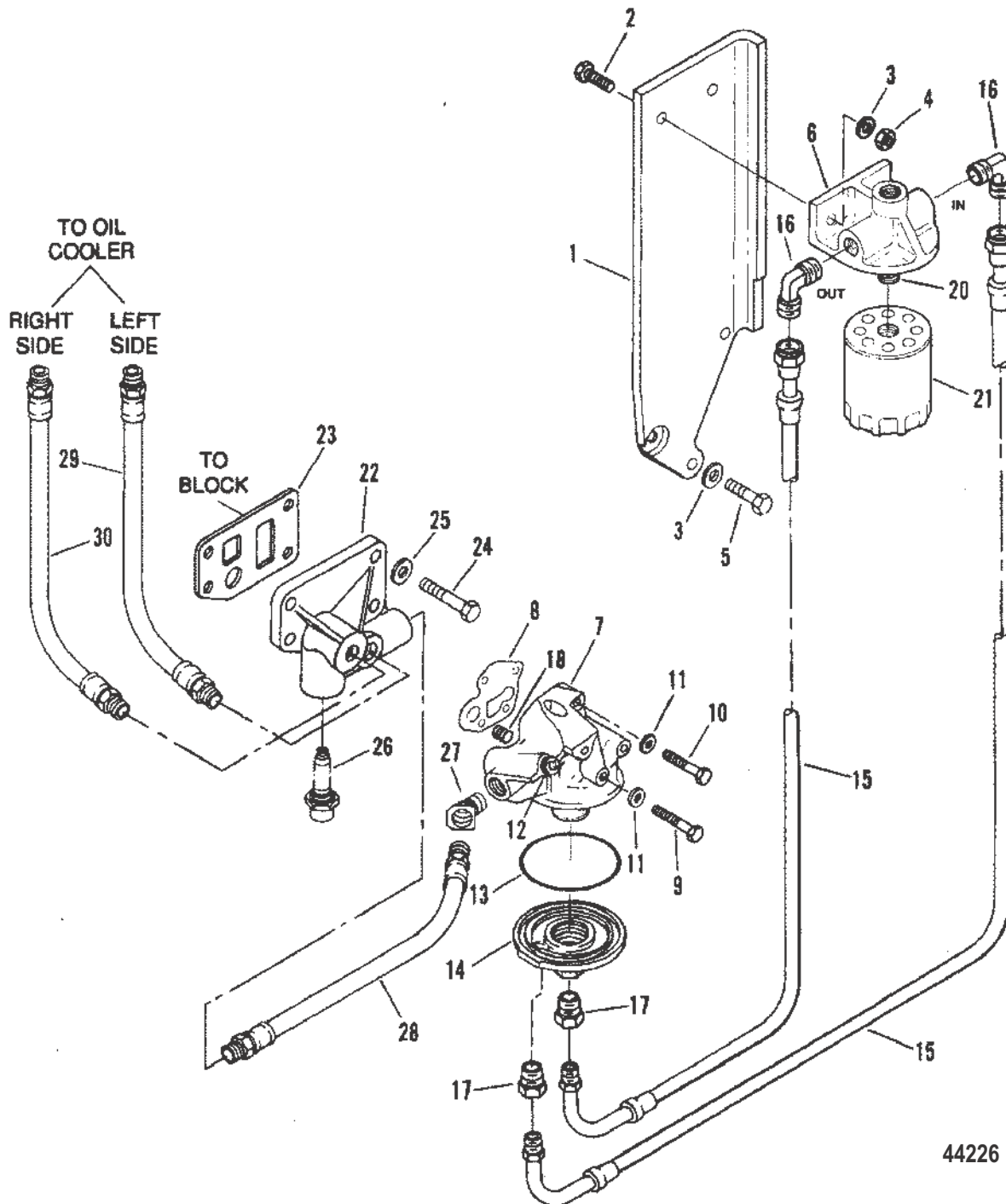
## OIL FILTER AND HOSES (STERN DRIVE)

## OIL FILTER AND HOSES (STERN DRIVE)

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	806073T	BRACKET		1	
2	0010	805795	BOLT		2	
3	0012	805787	WASHER		4	
4	0011	805781	NUT (.375-16)		2	
5	0010	806530	SCREW (3/8-16 x 7)		1	
6	0000	805829F2	BASE Oil Filter		1	
7	0000	805831	REGULATOR Oil		1	
8	0027	805808	GASKET		1	
9	0010	805783	SCREW (5/16-18 x 1.75)		1	
10	0010	805789	BOLT (5/16-18 x 3.75)		3	
11	0012	805792	WASHER		4	
12	0022	54574	PIPE PLUG		3	
13	0025	805850	O-RING		1	
14	0000	805830F2	COVER		1	
15	0032	806556A1	HOSE ASSEMBLY Oil		2	
16	0022	70681	ELBOW 90 Degree		2	
17	0022	805563	CONNECTOR (.500 Inch NPTF To .500 Inch Inverted Flare)		2	
18	0022	54574	PIPE PLUG		1	
20	0000	805866	ADAPTOR		1	
21	0035	805809	FILTER (5.5 Inches - 139.7 mm)		1	
22	0000	805954F2	HOUSING		1	
23	0027	805803	GASKET		1	
24	0010	805795	BOLT		4	
25	0012	805787	WASHER		4	
26	0000	805955	THERMOSTAT		1	
27	0022	48872	FITTING 45 Degree Elbow		1	
28	0032	9235721	HOSE Oil (10 Inches)		1	
29	0032	9235751	HOSE ASSEMBLY (26.00 Inches)		1	
30	0032	9235761	HOSE (36.00 Inches)		1	
31	0010	805763	SCREW (.375-16 x 1.00)		2	
32	0012	805787	WASHER		2	

OIL FILTER AND HOSES (STERN DRIVE)

# OIL FILTER AND HOSES (INBOARD)



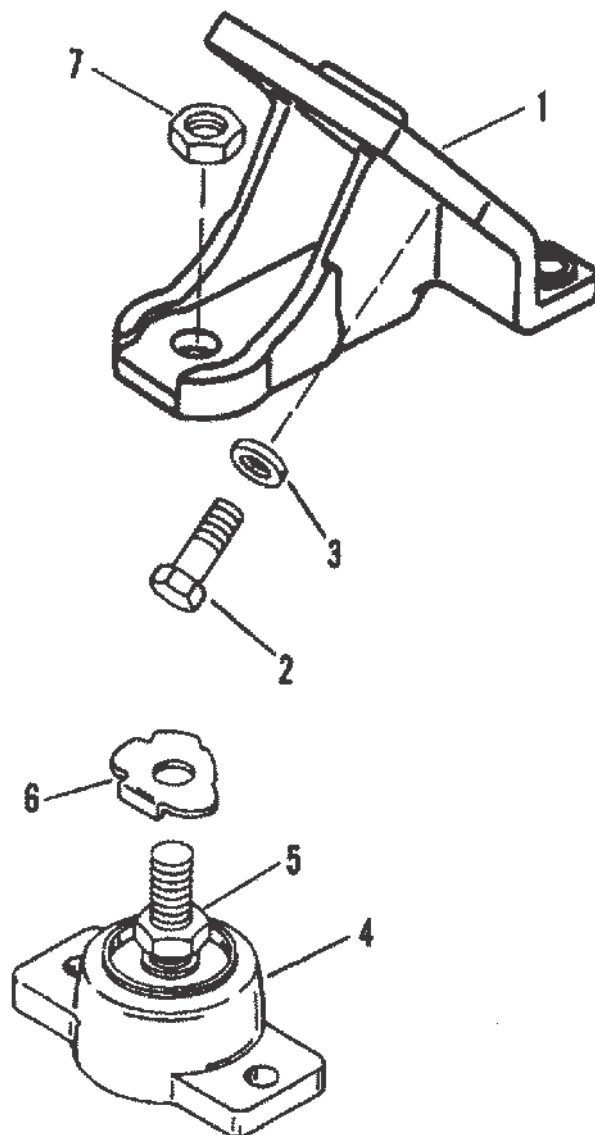


## OIL FILTER AND HOSES (INBOARD)

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	805873	PLATE		1	
2	0010	805795	BOLT		2	
3	0012	805787	WASHER		5	
4	0011	805781	NUT (.375-16)		2	
5	0010	805763	SCREW (.375-16 x 1.00)		3	
6	0000	805829F2	BASE Oil Filter		1	
7	0000	805831	REGULATOR Oil		1	
8	0027	805808	GASKET		1	
9	0010	805783	SCREW (5/16-18 x 1.75)		1	
10	0010	805789	BOLT (5/16-18 x 3.75)		3	
11	0012	805792	WASHER		4	
12	0022	54574	PIPE PLUG		3	
13	0025	805850	O-RING		1	
14	0000	805830F2	COVER		1	
15	0032	806556A1	HOSE ASSEMBLY Oil		2	
16	0022	70681	ELBOW 90 Degree		2	
17	0022	805563	CONNECTOR (.500 Inch NPTF To .500 Inch Inverted Flare)		2	
18	0022	54574	PIPE PLUG		1	
20	0000	805866	ADAPTOR		1	
21	0035	805809	FILTER (5.5 Inches - 139.7 mm)		1	
22	0000	805954F2	HOUSING		1	
23	0027	805803	GASKET		1	
24	0010	805795	BOLT		4	
25	0012	805787	WASHER		4	
26	0000	805955	THERMOSTAT		1	
27	0022	48872	FITTING 45 Degree Elbow		1	
28	0032	9235721	HOSE Oil (10 Inches)		1	
29	0032	9235751	HOSE ASSEMBLY (26.00 Inches)		1	
30	0032	9235761	HOSE (36.00 Inches)		1	

## OIL FILTER AND HOSES (INBOARD)

# ENGINE MOUNTING (STERN DRIVE)

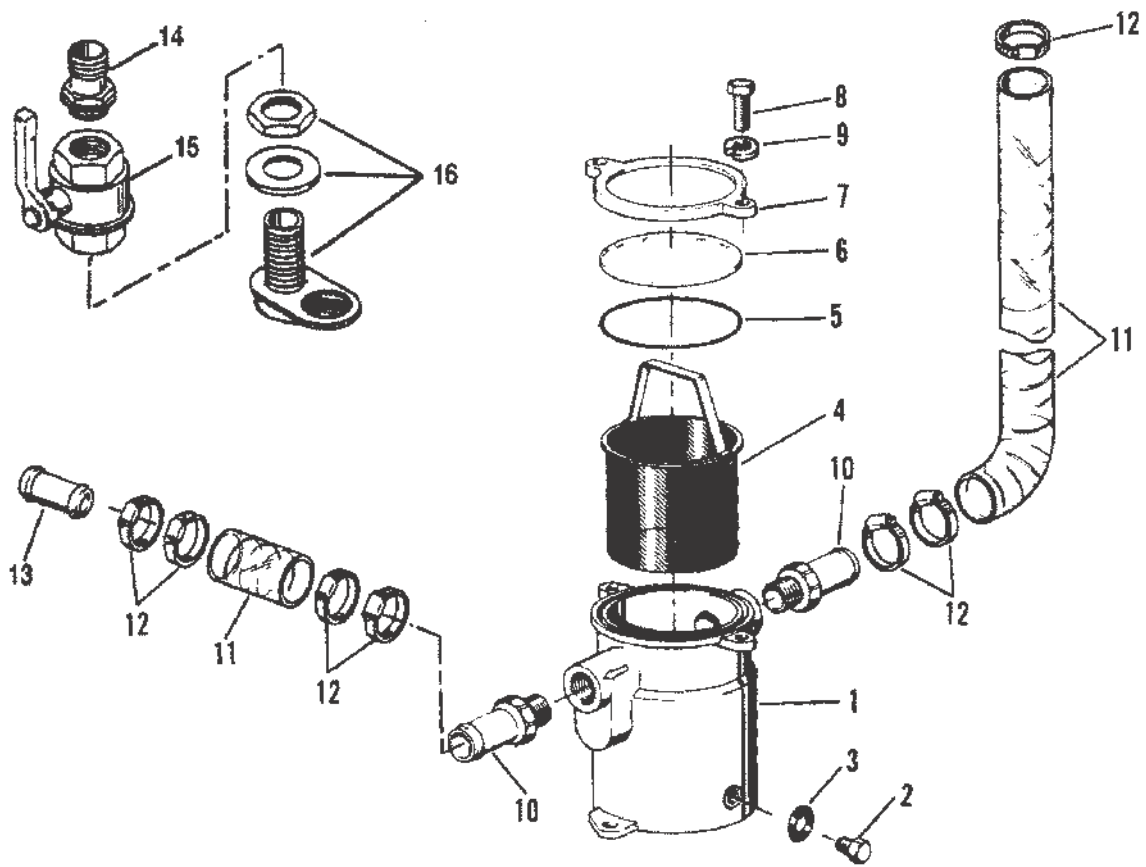


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**ENGINE MOUNTING (STERN DRIVE)**

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	805618T	BRACKET (FRONT)		2	
2	0010	805990	SCREW (1/2 x 13 x 1.375)		6	
3	0012	805791	WASHER		6	
4	0000	814263A1	BASE ASSEMBLY		2	
5	0011	816331	NUT (.750-16)		2	
6	0014	12657	TAB WASHER		2	
7	0011	49252	NUT		2	

# SEAWATER FILTER

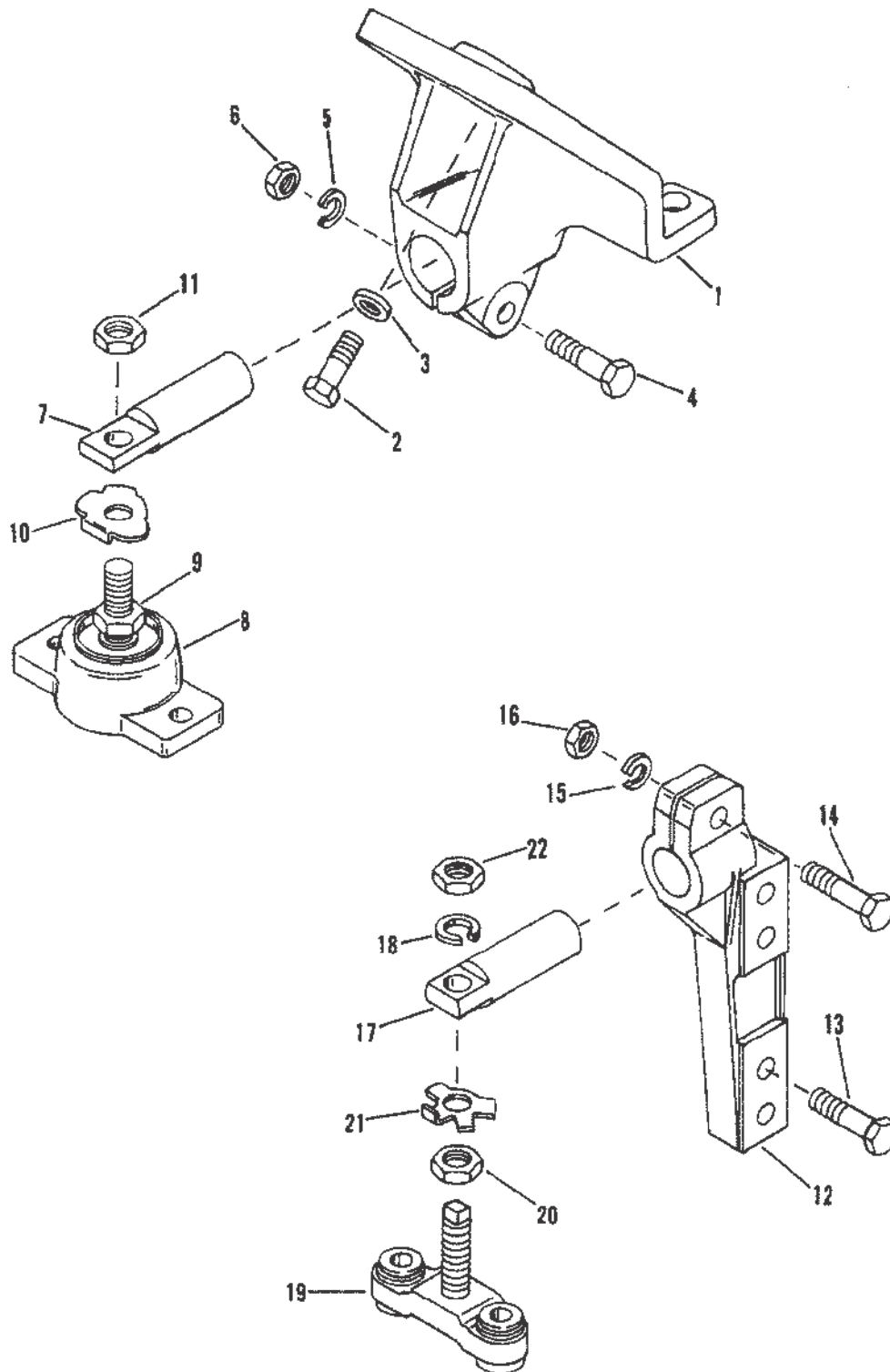


44228

## SEAWATER FILTER

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0035	816171	FILTER		1	
2	0010	801763853	PLUG		1	
3	0012	809963201	WASHER		1	
4	0000	801763855	ELEMENT		1	
5	0025	801763856	O-RING		1	
6	0000	801763857	WINDOW		1	
7	0000	801763858	COVER		1	
8	0010	801763859	SCREW		2	
9	0013	809930840	LOCKWASHER		2	
10	0022	816339	NOZZLE		2	
11	0032	816172	HOSE		2	
12	0054	815504224	CLAMP Worm Gear		8	
13	0032	806291	REDUCER		1	
14	0022	818172	CONNECTOR		1	
15	0020	818171	VALVE		1	
16	0022	818170	STAINER		1	

# TRANSMISSION/ENGINE MOUNTING (INBOARD)



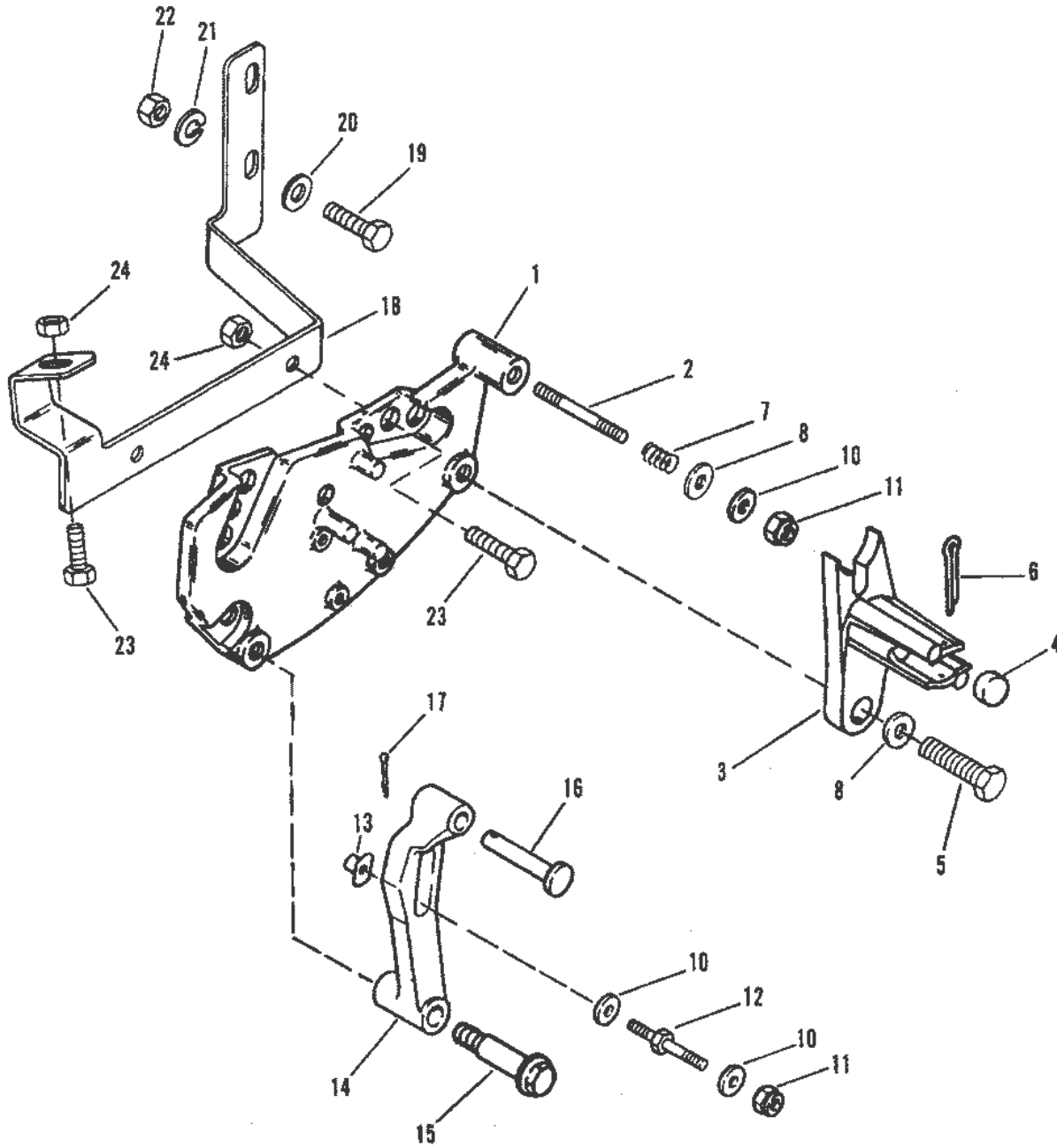
44229

## TRANSMISSION/ENGINE MOUNTING (INBOARD)

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	805940T	BRACKET (FRONT)		2	
2	0010	805990	SCREW (1/2 x 13 x 1.375)		6	
3	0012	805791	WASHER		6	
4	0010	57357	SCREW (.437-13 x 2.250)		2	
5	0013	32993	LOCKWASHER (.437)		2	
6	0011	29553	NUT (.437-14)		2	
7	0000	66166A4	TRUNNION		2	
8	0000	814263A1	BASE ASSEMBLY		2	
9	0011	816331	NUT (.750-16)		2	
10	0014	12657	TAB WASHER		2	
11	0011	49252	NUT		2	
12	0000	805496T	BRACKET (PORT)		1	
12	0000	805496T1	BRACKET (STARBOARD)		1	
13	0010	4009760	SCREW (M12 x 60)		4	
14	0010	57357	SCREW (.437-13 x 2.250)		2	
15	0013	32993	LOCKWASHER (.437)		2	
16	0011	29553	NUT (.437-14)		2	
17	0000	66166A4	TRUNNION		2	
18	0013	68102	LOCKWASHER (.750)		2	
19	0000	816326A2	BASE ASSEMBLY (REAR)		2	
20	0011	816331	NUT (.750-16)		2	
21	0014	66658	TAB WASHER		2	
22	0011	20739	NUT (.750-16)		2	

TRANSMISSION/ENGINE MOUNTING (INBOARD)

# SHIFT BRACKET (STERN DRIVE)



44230

## SHIFT BRACKET (STERN DRIVE)

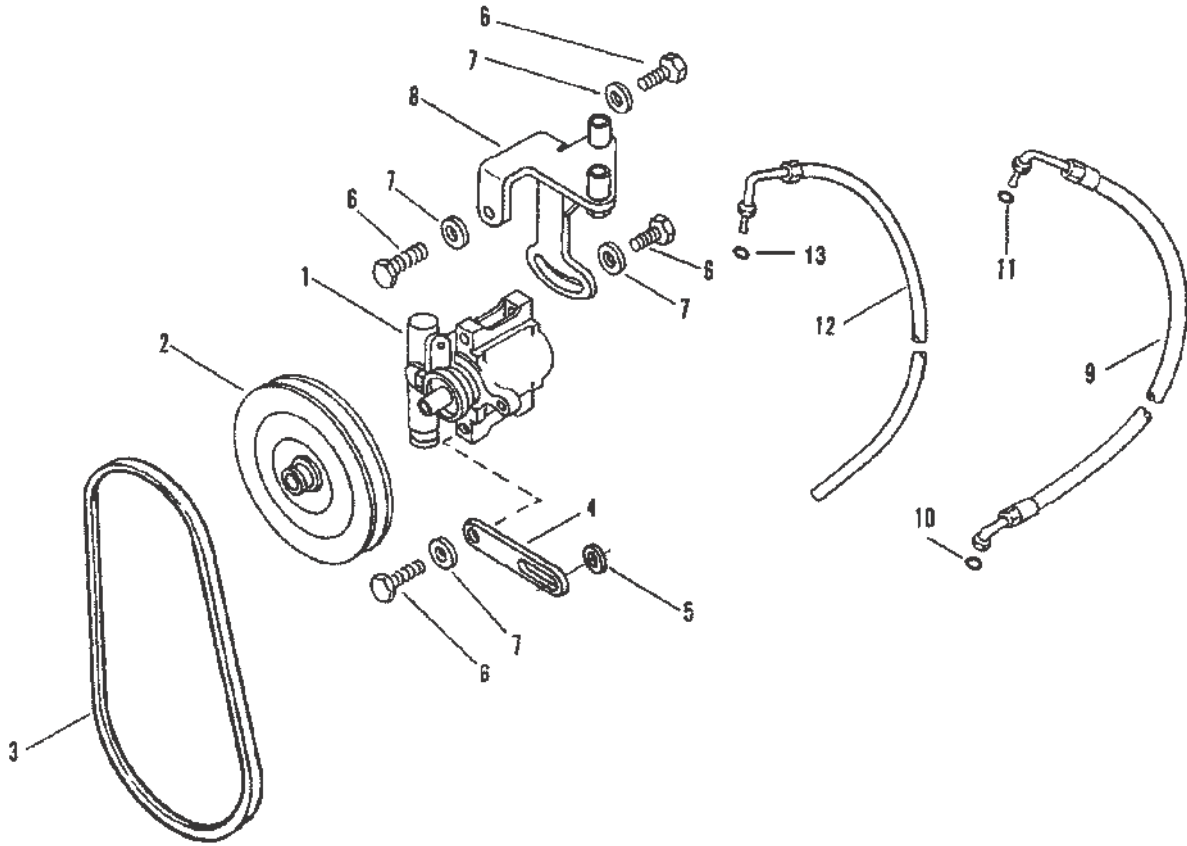


## SHIFT BRACKET (STERN DRIVE)

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	99237A10	BRACKET ASSEMBLY		1	
2	0016	987981	STUD (.250-20/.250-28 x 2.120)		1	
3	0000	123811	RETAINER		1	
4	0023	98828	SPACER		1	
5	0010	53167	SCREW (.312-18 x .880)		1	
6	0018	32857	COTTER PIN		1	
7	0024	98880	SPRING		1	
8	0012	56720	WASHER (.330 x .750 x .060) Stainless Steel		2	
10	0012	35462	WASHER (.2656 x .625 x .0625) Stainless Steel		4	
11	0011	13438	NUT (.250-28)		2	
12	0016	96112	STUD (.250-28 x 2.00) Throttle Cable Anchor		1	
13	0011	63341	TEE NUT		1	
14	0000	138981	LEVER		1	
15	0010	13743	SCREW (.312-18 x 1.843) Shoulder		1	
16	0017	68402	PIN (.250 x 1.13)		1	
17	0018	21071	COTTER PIN		1	
18	0000	806266T	BRACKET		1	
19	0010	34353	SCREW (.375-16 x 1.00)		2	
20	0012	28105	WASHER		2	
21	0013	35048	LOCKWASHER (.375)		2	
22	0011	32219	NUT (.375-16)		2	
23	0010	35386	SCREW (.312-18 x 1.00)		3	
24	0011	21908	NUT (.312-18) Cad Plated		3	

SHIFT BRACKET (STERN DRIVE)

# POWER STEERING PUMP/HOSES (STERN DRIVE)

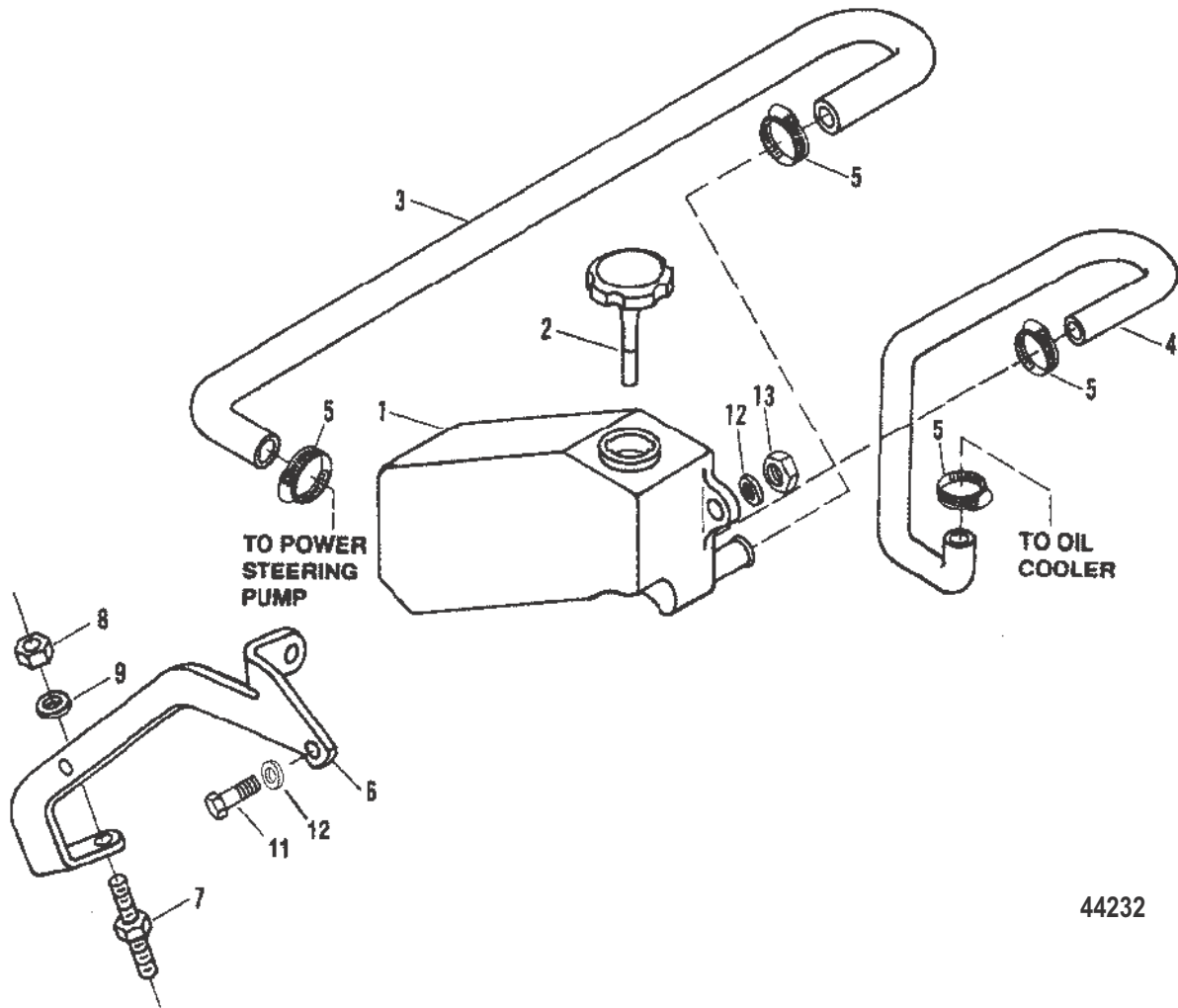


44231

## POWER STEERING PUMP/HOSES (STERN DRIVE)

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	806230T	PUMP		1	
2	0000	806281T	PULLEY		1	
3	0057	806160	V BELT		1	
4	0000	806540T	BRACKET		1	
5	0023	905201	SPACER (.750 x .250)		1	
6	0010	40001129	SCREW (M8 x 16)		2	
6	0010	40001133	SCREW (M8 x 25)		2	
7	0012	805792	WASHER		4	
8	0000	806069T	BRACKET		1	
9	0032	80622216	HOSE (FITTING ON BOTH ENDS)		1	
10	0025	89879	O-RING (.301 x .064)		1	
11	0025	806232	O-RING (.239 x .064)		1	
12	0032	80622142	HOSE ASSEMBLY (84.00 Inches Bulk) Return (FITTING ON ONE END)		1	
13	0025	89879	O-RING (.301 x .064)		1	

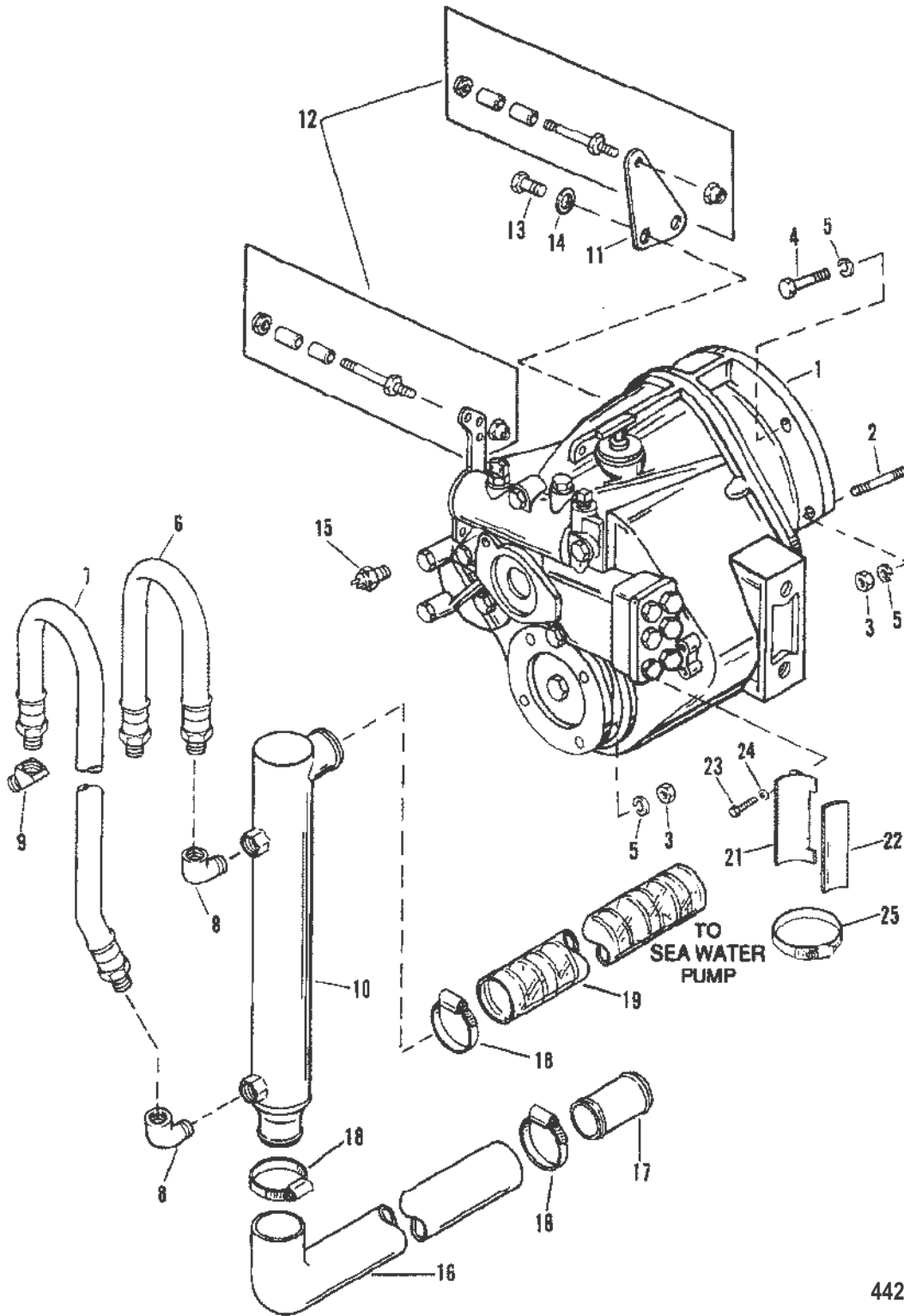
# POWER STEERING RESERVOIR/HOSE (STERN DRIVE)



## POWER STEERING RESERVOIR/HOSE (STERN DRIVE)

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	806161A1	RESERVOIR		1	
2	0000	806216	CAP		1	
3	0032	806164	HOSE		1	
4	0032	806166	HOSE		1	
5	0054	815504104	CLAMP Worm Gear		4	
6	0000	806162T	BRACKET		1	
7	0016	806326	STUD		1	
8	0012	805792	WASHER		1	
9	0011	806134	NUT		1	
11	0010	49668	SCREW (.250-20 x .750)		2	
12	0012	805793	WASHER		4	
13	0011	20890	NUT (.250-20)		2	

# TRANSMISSION AND RELATED PARTS (INBOARD)



44233

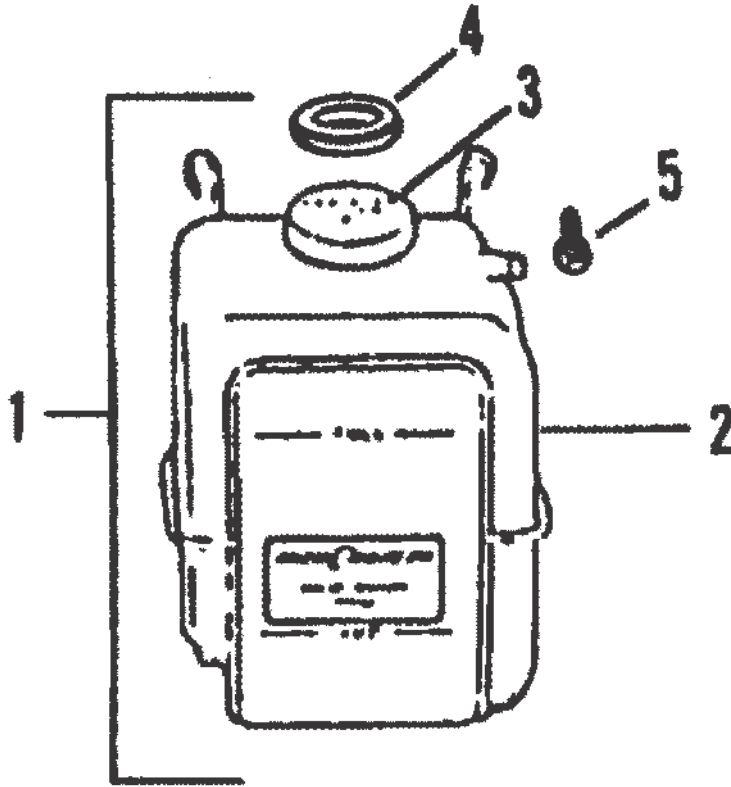
## TRANSMISSION AND RELATED PARTS (INBOARD)

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	805495A6	TRANSMISSION (1.50:1 RATIO)	BORG WARNER 5000 SERIES	1	[1]
1	0000	805495A4	TRANSMISSION (2.00:1 RATIO)	BORG WARNER 5000 SERIES	1	[2]
1	0000	805495A5	TRANSMISSION (2.45:1 RATIO)	BORG WARNER 5000 SERIES	1	[3]
2	0016	805259	STUD		2	
3	0011	22024	NUT (.437-14)		2	
4	0010	47462	SCREW (.437-14 x 1.250)		4	
5	0013	32993	LOCKWASHER (.437)		6	
6	0032	475166	HOSE ASSEMBLY (30.00 Inches)		1	
7	0032	8054782	HOSE (11.50 Inches)		1	
8	0022	47629	ELBOW 90 Degree		2	
9	0022	63835	ELBOW 45 Degree		1	
10	0000	805953T	COOLER		1	
11	0000	806238	BRACKET		1	
12	0016	97477A3	STUD KIT		2	
13	0010	40001124	SCREW (M8 x 14)		2	
14	0012	26825	WASHER (.328 x .750 x .06)		2	
15	0087	813708	SWITCH Tempature		1	
16	0032	805952	HOSE		1	
17	0032	816173	HOSE Reducer		1	
18	0054	815504220	CLAMP Worm Gear		4	
19	0032	816172	HOSE		1	
21	0000	805546A2	BRACKET Oil Cooler		1	
22	0000	772233	PAD		1	
23	0010	40001124	SCREW (M8 x 14)		2	
24	0012	26825	WASHER (.328 x .750 x .06)		2	
25	0054	815504232	CLAMP Worm Gear (2.50 Diameter)		2	

## PART NOTES:

- [1] - Alternate part numbers:  
805495A 6QS  
805495R57Reman
- [2] - Alternate part numbers:  
805495A 4QS  
805495R58Reman
- [3] - Alternate part numbers:  
805495A 5QS  
805495R59Reman

# COOLANT RECOVERY



44235



**COOLANT RECOVERY**

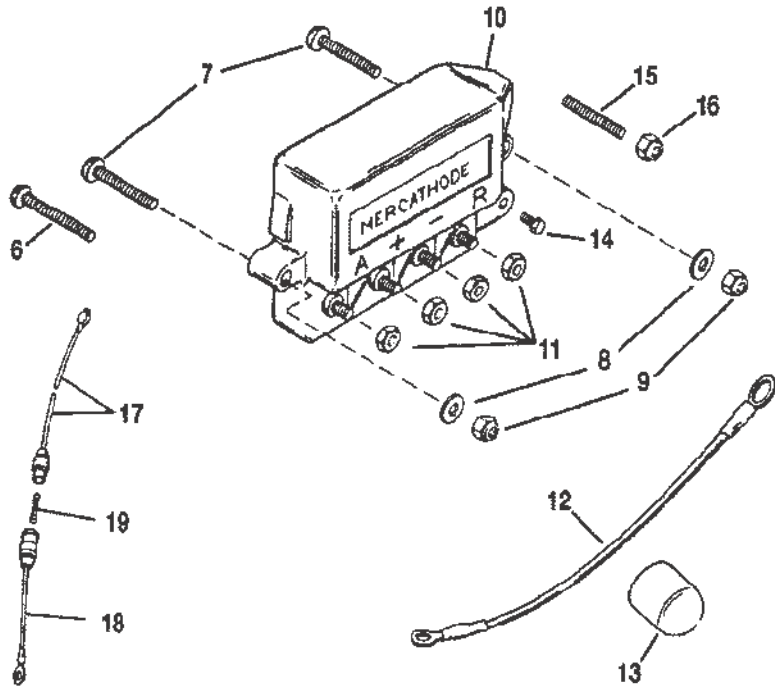
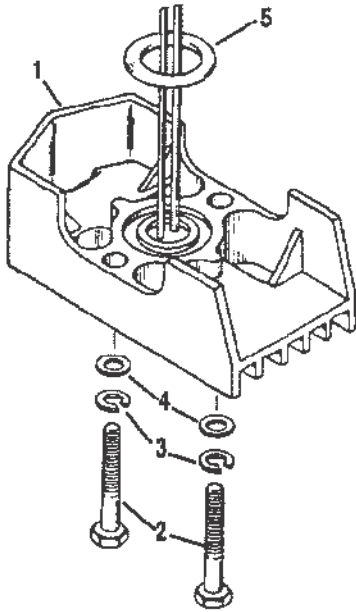
<b>Ref #</b>	<b>Part Class</b>	<b>Part Number</b>	<b>Description</b>	<b>Comments</b>	<b>Qty</b>	<b>Note</b>
1	0000	71587A10	RECOVERY KIT Coolant		1	
-	0032	774572	HOSE (48.00 Inches Bulk)		1	
2	0000	71587A11	BOTTLE Plastic		1	
3	0000	72058	CAP		1	
4	0027	71614	GASKET		1	
5	0010	85181	BOLT		2	

INSTRUMENTATION

## INSTRUMENTATION

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0000	805995A3	PRIMARY STATION PANEL KIT		1	
-	0000	805995	PANEL		1	
-	0087	805678	KEY SWITCH		1	
-	0087	805675A1	TOGGLE SWITCH		1	
-	0079	817033A1	TRIM GAUGE KIT		1	
-	0079	817032A1	BATTERY GAUGE KIT		1	
-	0079	805288A1	GAUGE KIT Water Temperature		1	
-	0079	805287A1	OIL PRESSURE GAUGE KIT		1	
-	0079	805289A1	TACHOMETER GAUGE KIT		1	
-	0079	818163A1	CRUISELOG GAUGE KIT		1	
-	0000	817315	BEZEL		1	
-	0000	817311	BEZEL (TACHOMETER)		1	
-	0000	817309	BRACKET		1	
-	0000	817308	BRACKET (TACHOMETER)		1	
-	0011	26419	NUT (#8-32) Brass		6	
-	0000	816492A6	ALARM KIT		1	
-	0084	812441A20	HARNESS ASSEMBLY (20 Feet)		1	
-	0084	805282A2	HARNESS ASSEMBLY Instrument Extension (3 Feet)		1	
-	0084	17829A20	HARNESS ASSEMBLY Extension - Remote Control (20 Feet)		1	

# MERCATHODE COMPONENTS

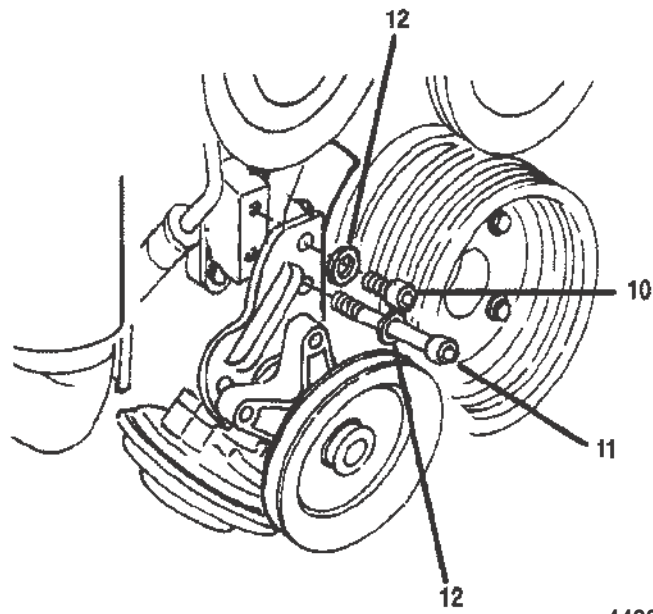
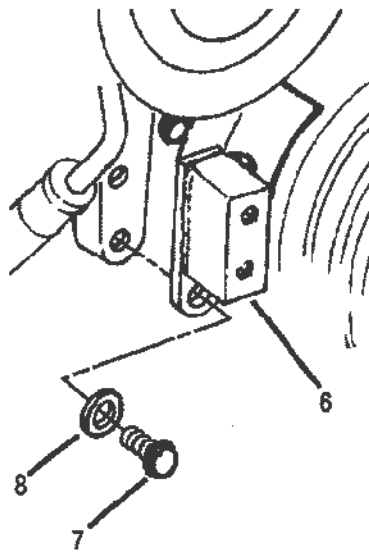
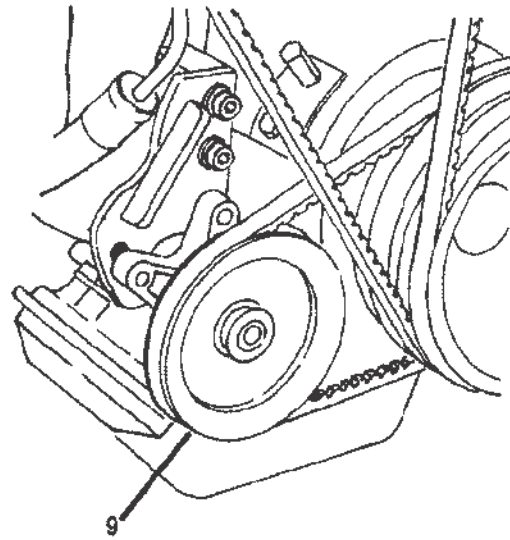
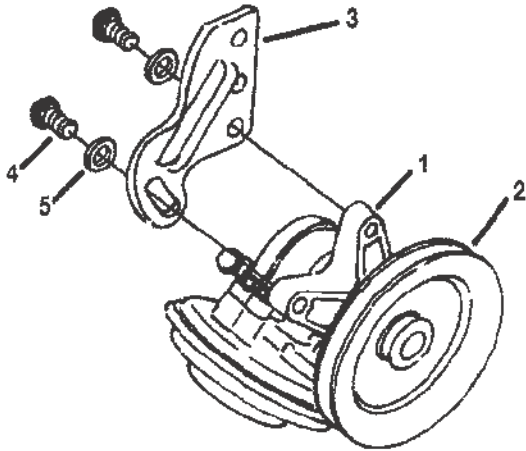


44236

## MERCATHODE COMPONENTS

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	98869A11	ELECTRODE ASSEMBLY		1	
2	0010	69067	SCREW (.250-20 x 1.375)		2	
3	0013	26992	LOCKWASHER (.250) Stainless Steel		2	
4	0012	29245	WASHER (.281 x .500 x .060) Stainless Steel		2	
5	0025	88388	O-RING		1	
6	0010	72202	SCREW (#10-32 x 1.25)		1	
7	0010	24637	SCREW (#10-32 x .875)	SCREW MOUNTING	2	
8	0012	21273	WASHER	SCREW MOUNTING	2	
9	0011	46438	NUT (#10-32)	SCREW MOUNTING	2	
10	0000	42600A3	CONTROLLER ASSEMBLY		1	
11	0011	68219	NUT (#10-32) Stainless Steel		4	
12	0084	88543A3	CABLE ASSEMBLY		1	
13	0000	44574	CAP		2	
14	0010	62568	SCREW (#10-16 x .375)		1	
7	0010	805565	SCREW (#10-32 x .750)	STUD MOUNTING	1	
15	0016	805459	STUD	STUD MOUNTING	1	
16	0011	46438	NUT (#10-32)	STUD MOUNTING	2	
17	0084	95084A9	CABLE ASSEMBLY (91.00 Inches) Red/Purple Strip		1	
18	0084	95084A10	CABLE ASSEMBLY (5.00 Inches) Red		1	
19	0088	79091	FUSE 20 Ampere		1	

# VACUUM PUMP (STERN DRIVE)



44237

## VACUUM PUMP (STERN DRIVE)

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0000	806026A1	PUMP ASSEMBLY Vacuum		1	
1	0000	806676A2	PUMP ASSEMBLY Vacuum		1	
2	0000	806168T	PULLEY		1	
3	0000	806625T	PLATE		1	
4	0010	4000353	SCREW (M8 x 25)		2	
5	0012	4002317	WASHER (8.90 X 17.0 X 1.9SS)		2	
6	0000	806626T	BRACKET		1	
7	0010	806677	BOLT		1	
8	0012	846377	WASHER (.531 x 1.06 x .095) Stainless Steel		1	
9	0057	806171	V BELT		1	
10	0010	30206	SCREW (.375-16 x 1.00) Stainless Steel		1	
11	0010	818219	SCREW		1	
12	0012	34931	WASHER (.406 x .734 x .063) Stainless Steel		2	
-	0032	806414	VACUUM HOSE		1	
-	0022	806415	FITTING Barbed		1	
-	0054	815504210	CLAMP Worm Gear		1	

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11178	BREAKER Circuit - 50 Ampere	56	26	12038	WASHER	8	36
12038	WASHER	10	43	123811	RETAINER	94	3
12657	TAB WASHER	88	6	12657	TAB WASHER	92	10
13438	NUT (.250-28)	94	11	13743	SCREW (.312-18 x 1.843) Shoulder	94	15
138981	LEVER	94	14	16498	SCREW (.375-16 x .750) Button Head - Stainless Steel	38	10
16498	SCREW (.375-16 x .750) Button Head - Stainless Steel	40	10	16739	CONNECTOR	24	14
17829A20	HARNESSE ASSEMBLY Extension - Remote Control (20 Feet)	104	-	19688	FITTING	24	8
19688	FITTING	66	4	20361	NUT (.250-28)	38	22
20433	PIN Dowel (.375 x 1.00)	4	3	20572	WASHER (.390 x .750 x .093)	46	8
20572	WASHER (.390 x .750 x .093)	48	20	20739	NUT (.750-16)	92	22
20890	NUT (.250-20)	56	16	20890	NUT (.250-20)	98	13
21071	COTTER PIN	94	17	21273	WASHER	106	8
21908	NUT (.312-18) Cad Plated	94	24	22024	NUT (.437-14)	100	3
24637	SCREW (#10-32 x .875)	106	7	24664	WASHER (M4 x 20)	38	23
25956	TEE	42	4	26419	NUT (#8-32) Brass	56	14
26419	NUT (#8-32) Brass	104	-	26825	WASHER (.328 x .750 x .06)	100	14
26825	WASHER (.328 x .750 x .06)	100	24	26992	LOCKWASHER (.250) Stainless Steel	56	17
26992	LOCKWASHER (.250) Stainless Steel	58	4	26992	LOCKWASHER (.250) Stainless Steel	60	4
26992	LOCKWASHER (.250) Stainless Steel	76	4	26992	LOCKWASHER (.250) Stainless Steel	106	3
26995	LOCKWASHER (#8) Stainless Steel	56	15	26996	LOCKWASHER (#10) Stainless Steel	56	2
26996	LOCKWASHER (#10) Stainless Steel	56	29	26996	LOCKWASHER (#10) Stainless Steel	58	6
26996	LOCKWASHER (#10) Stainless Steel	60	6	26996	LOCKWASHER (#10) Stainless Steel	62	30
27290	RING Retaining	38	20	27290	RING Retaining	40	20
28105	WASHER	94	20	28636	SCREW (.250-20 x .750)	76	3
29085	FITTING Elbow (45 Degree)	42	8	29245	WASHER (.281 x .500 x .060) Stainless Steel	38	17
29245	WASHER (.281 x .500 x .060) Stainless Steel	38	19	29245	WASHER (.281 x .500 x .060) Stainless Steel	38	26
29245	WASHER (.281 x .500 x .060) Stainless Steel	40	17	29245	WASHER (.281 x .500 x .060) Stainless Steel	40	19
29245	WASHER (.281 x .500 x .060) Stainless Steel	106	4	29553	NUT (.437-14)	92	6
29553	NUT (.437-14)	92	16	30206	SCREW (.375-16 x 1.00) Stainless Steel	108	10
32219	NUT (.375-16)	46	9	32219	NUT (.375-16)	48	9
32219	NUT (.375-16)	48	21	32219	NUT (.375-16)	94	22
32802	PLUG Pipe (.125-27)	24	7	32820	CONNECTOR	24	12
32857	COTTER PIN	94	6	32993	LOCKWASHER (.437)	92	5
32993	LOCKWASHER (.437)	92	15	32993	LOCKWASHER (.437)	100	5
3322070	HOSE (48.00 Inches Bulk)	80	4	33821	CONNECTOR (INBOARD)	24	5
34353	SCREW (.375-16 x 1.00)	94	19	34931	WASHER (.406 x .734 x .063) Stainless Steel	108	12
35045	NUT (.250-28)	38	18	35045	NUT (.250-28)	38	24
35045	NUT (.250-28)	40	18	35048	LOCKWASHER (.375)	42	11
35048	LOCKWASHER (.375)	94	21	35386	SCREW (.312-18 x 1.00)	94	23
35462	WASHER (.2656 x .625 x .0625) Stainless Steel	94	10	36382	FITTING (.250-18 x .62) Brass	26	8
36382	FITTING (.250-18 x .62) Brass	70	2	36382	FITTING (.250-18 x .62) Brass	72	2
36382	FITTING (.250-18 x .62) Brass	80	2	36382	FITTING (.250-18 x .62) Brass	82	2
40001124	SCREW (M8 x 14)	100	13	40001124	SCREW (M8 x 14)	100	23
40001129	SCREW (M8 x 16)	96	6	40001133	SCREW (M8 x 25)	96	6
4000353	SCREW (M8 x 25)	108	4	400211	NUT (M5) Stainless Steel	46	17
4002314	WASHER (5MM)	46	16	4002317	WASHER (8.90 X 17.0 X 1.9SS)	108	5
400248	LOCKWASHER (M10)	46	16	4009760	SCREW (M12 x 60)	92	13
41408	SCREW (#10-32 x 1.50)	80	29	41471	LOCKWASHER (.375)	36	3
424931	CHECK VALVE	24	3	42600A3	CONTROLLER ASSEMBLY	106	10
44574	CAP	106	13	46438	NUT (#10-32)	106	9
46438	NUT (#10-32)	106	16	46982	FITTING (90 Degree)	24	11
46982	FITTING (90 Degree)	42	7	47461	SCREW (.437-14 x 1.00)	8	34
47461	SCREW (.437-14 x 1.00)	10	40	47462	SCREW (.437-14 x 1.250)	100	4
475166	HOSE ASSEMBLY (30.00 Inches)	100	6	47629	ELBOW 90 Degree	100	8
47902	FITTING	80	9	47902	FITTING	82	22
48872	FITTING 45 Degree Elbow	84	27	48872	FITTING 45 Degree Elbow	86	27
49252	NUT	88	7	49252	NUT	92	11
49668	SCREW (.250-20 x .750)	98	11	53167	SCREW (.312-18 x .880)	94	5
54574	PIPE PLUG	84	12	54574	PIPE PLUG	84	18



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54574	PIPE PLUG	86	12	54574	PIPE PLUG	86	18
56308	PLUG	26	12	56720	WASHER (.330 x .750 x .060) Stainless Steel	94	8
57357	SCREW (.437-13 x 2.250)	92	4	57357	SCREW (.437-13 x 2.250)	92	14
58640	SCREW (.375-16 x 1.25)	36	2	59351	ELBOW	24	13
62494	CLIP	80	24	62494	CLIP	82	20
62568	SCREW (#10-16 x .375)	106	14	62826A6	CABLE ASSEMBLY Ground (13.00 Inches) Black	46	7
63078	NUT	70	34	63078	NUT	72	34
63341	TEE NUT	94	13	63835	ELBOW 45 Degree	100	9
65970T1	BRACKET	80	28	66166A4	TRUNNION	92	7
66166A4	TRUNNION	92	17	66658	TAB WASHER	92	21
68102	LOCKWASHER (.750)	92	18	68219	NUT (#10-32) Stainless Steel	56	3
68219	NUT (#10-32) Stainless Steel	56	30	68219	NUT (#10-32) Stainless Steel	106	11
68402	PIN (.250 x 1.13)	94	16	68411	NUT (.375-16)	66	3
69067	SCREW (.250-20 x 1.375)	106	2	7003	HOUSING	62	22
7004	FAN	62	4	7005	BEARING Ball	62	8
7006	RING	62	9	7007	RETAINER	62	11
7009	DIODE (NEGATIVE)	62	14	7013	GASKET	62	26
7014	SLIP RING	62	12	7020	SLEEVE	62	19
7023	INSULATOR	62	20	70236	STUD (.312 x 1.500)	70	20
70236	STUD (.312 x 1.500)	72	20	7024	WASHER	62	16
7027	NUT	62	1	7034	KEY	62	5
70681	ELBOW 90 Degree	84	16	70681	ELBOW 90 Degree	86	16
71587A10	RECOVERY KIT Coolant	102	1	71587A11	BOTTLE Plastic	102	2
71614	GASKET	102	4	72057	SPACER (1.00 Outside Diameter x .125 x Thick)	70	36
72057	SPACER (1.00 Outside Diameter x .125 x Thick)	72	36	72058	CAP	102	3
72202	SCREW (#10-32 x 1.25)	106	6	73393	BALL JOINT	38	16
73393	BALL JOINT	40	16	73657	SCREW (.312-18 x 1.50)	8	35
73657	SCREW (.312-18 x 1.50)	10	42	74036	FITTING Grease	8	33
74036	FITTING Grease	8	39	74758	WASHER (.469 x .875 x .063)	10	41
772233	PAD	100	22	774572	HOSE (48.00 Inches Bulk)	102	-
77863	FITTING	42	29	79091	FUSE 20 Ampere	106	19
79695	BOOT Insulator - Black	48	12	79989	NUT (#10-24) Stainless Steel	56	28
79989	NUT (#10-24) Stainless Steel	56	34	79989	NUT (#10-24) Stainless Steel	58	7
79989	NUT (#10-24) Stainless Steel	60	7	801763272	CLAMP	80	6
801763272	CLAMP (")	82	16	801763853	PLUG	90	2
801763855	ELEMENT	90	4	801763856	O-RING	90	5
801763857	WINDOW	90	6	801763858	COVER	90	7
801763859	SCREW	90	8	805184A1	SHUTTER ASSEMBLY Water	36	4
805259	STUD	100	2	805267	SENDER	42	9
805270A2	HARNES ASSEMBLY Engine	56	7	805282A2	HARNES ASSEMBLY Instrument Extension (3 Feet)	104	-
805287A1	OIL PRESSURE GAUGE KIT	104	-	805288A1	GAUGE KIT Water Temperature	104	-
805289A1	TACHOMETER GAUGE KIT	104	-	805364A1	DECAL SET Color Coding (COLOR CODE)	2	--
805447T	ALTERNATOR	58	1	805447T	ALTERNATOR	60	1
805447T	ALTERNATOR	62	-	805459	STUD	106	15
8054782	HOSE (11.50 Inches)	100	7	805495A4	TRANSMISSION (2.00:1 RATIO)	100	1
805495A5	TRANSMISSION (2.45:1 RATIO)	100	1	805495A6	TRANSMISSION (1.50:1 RATIO)	100	1
805496T	BRACKET (PORT)	92	12	805496T1	BRACKET (STARBOARD)	92	12
805546A2	BRACKET Oil Cooler	100	21	805563	CONNECTOR (.500 Inch NPTF To .500 Inch Inverted Flare)	84	17
805563	CONNECTOR (.500 Inch NPTF To .500 Inch Inverted Flare)	86	17	805565	SCREW (#10-32 x .750)	106	7
805594F2	HOUSING Flywheel	48	1	805596A1	HOUSING Flywheel	46	1
805600	DECAL	70	35	805600	DECAL	72	35
805618T	BRACKET (FRONT)	88	1	805654A1	WIRE ASSEMBLY	56	31
805675A1	TOGGLE SWITCH	104	-	805678	KEY SWITCH	104	-
805684A2	COUPLING	8	32	805684A2	COUPLING	8	38
805692	BREAKER Circuit - 150 Ampere	56	32	805694	PICK UP Magnetic	56	6
805730T	PIPE Exhaust	36	1	805749	HOSE (PORT)	26	36
805750	HOSE	72	16	805751	HOSE	42	20
805753	HOSE (STARBOARD)	26	36	805754	HOSE	78	9
805755	HOSE	72	18	805761	SCREW	8	19

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805761	SCREW	12	19	805762	SCREW	22	6
805762	SCREW	42	16	805762	SCREW	46	11
805762	SCREW	48	14	805762	SCREW	48	17
805762	SCREW	58	13	805762	SCREW	60	13
805763	SCREW (.375-16 x 1.00)	56	22	805763	SCREW (.375-16 x 1.00)	72	38
805763	SCREW (.375-16 x 1.00)	74	10	805763	SCREW (.375-16 x 1.00)	78	7
805763	SCREW (.375-16 x 1.00)	84	31	805763	SCREW (.375-16 x 1.00)	86	5
805764	SCREW (3/8-16 x 1.5)	26	3	805764	SCREW (3/8-16 x 1.5)	26	9
805764	SCREW (3/8-16 x 1.5)	26	31	805764	SCREW (3/8-16 x 1.5)	58	18
805764	SCREW (3/8-16 x 1.5)	58	33	805764	SCREW (3/8-16 x 1.5)	60	18
805764	SCREW (3/8-16 x 1.5)	68	23	805765	BOLT (3/8-16 x 1.75)	26	9
805765	BOLT (3/8-16 x 1.75)	58	20	805765	BOLT (3/8-16 x 1.75)	58	32
805765	BOLT (3/8-16 x 1.75)	60	20	805766	SCREW (3/8-16 x 2)	8	4
805766	SCREW (3/8-16 x 2)	12	4	805766	SCREW (3/8-16 x 2)	26	32
805766	SCREW (3/8-16 x 2)	58	29	805766	SCREW (3/8-16 x 2)	60	29
805767	BOLT	26	14	805768	SCREW (3/8-16 x 4)	70	7
805768	SCREW (3/8-16 x 4)	72	7	805772	SCREW	12	7
805772	SCREW	18	13	805772	SCREW	38	6
805772	SCREW	40	6	805772	SCREW	74	8
805772	SCREW	80	18	805772	SCREW	82	9
805774	SCREW (5/16-18 x 3)	18	5	805774	SCREW (5/16-18 x 3)	70	29
805774	SCREW (5/16-18 x 3)	72	29	805776	SCREW	56	19
805777	BOLT	58	15	805777	BOLT	60	15
805777	BOLT	80	10	805777	BOLT	82	14
805778	SCREW (5/16-18 x 4)	18	5	805779	BOLT	58	9
805779	BOLT	60	9	805780	BOLT	46	4
805780	BOLT	48	2	805781	NUT (.375-16)	26	34
805781	NUT (.375-16)	42	12	805781	NUT (.375-16)	68	25
805781	NUT (.375-16)	70	10	805781	NUT (.375-16)	72	10
805781	NUT (.375-16)	84	4	805781	NUT (.375-16)	86	4
805782	SCREW	42	42	805782	SCREW	80	15
805783	SCREW (5/16-18 x 1.75)	70	29	805783	SCREW (5/16-18 x 1.75)	72	29
805783	SCREW (5/16-18 x 1.75)	84	9	805783	SCREW (5/16-18 x 1.75)	86	9
805784	SCREW	18	10	805784	SCREW	42	36
805785	SCREW	38	2	805785	SCREW	40	2
805785	SCREW	56	12	805785	SCREW	56	24
805786	SCREW	74	2	805786	SCREW	78	2
805787	WASHER	8	5	805787	WASHER	8	20
805787	WASHER	12	5	805787	WASHER	12	20
805787	WASHER	22	7	805787	WASHER	26	4
805787	WASHER	26	10	805787	WASHER	26	15
805787	WASHER	26	33	805787	WASHER	38	11
805787	WASHER	40	11	805787	WASHER	42	17
805787	WASHER	46	12	805787	WASHER	46	15
805787	WASHER	48	6	805787	WASHER	48	8
805787	WASHER	48	15	805787	WASHER	48	18
805787	WASHER	56	23	805787	WASHER	58	10
805787	WASHER	58	14	805787	WASHER	58	19
805787	WASHER	58	21	805787	WASHER	58	28
805787	WASHER	58	30	805787	WASHER	58	34
805787	WASHER	60	10	805787	WASHER	60	14
805787	WASHER	60	19	805787	WASHER	60	21
805787	WASHER	60	28	805787	WASHER	60	30
805787	WASHER	68	24	805787	WASHER	70	9
805787	WASHER	72	9	805787	WASHER	72	39
805787	WASHER	74	9	805787	WASHER	74	11
805787	WASHER	78	8	805787	WASHER	84	3
805787	WASHER	84	25	805787	WASHER	84	32
805787	WASHER	86	3	805787	WASHER	86	25
805789	BOLT (5/16-18 x 3.75)	84	10	805789	BOLT (5/16-18 x 3.75)	86	10
805791	WASHER	46	5	805791	WASHER	48	3

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805791	WASHER	88	3	805791	WASHER	92	3
805792	WASHER	12	8	805792	WASHER	18	6
805792	WASHER	18	11	805792	WASHER	18	14
805792	WASHER	38	7	805792	WASHER	40	7
805792	WASHER	42	37	805792	WASHER	42	43
805792	WASHER	58	16	805792	WASHER	60	16
805792	WASHER	70	22	805792	WASHER	70	30
805792	WASHER	70	33	805792	WASHER	72	22
805792	WASHER	72	30	805792	WASHER	72	33
805792	WASHER	80	11	805792	WASHER	80	16
805792	WASHER	80	19	805792	WASHER	82	10
805792	WASHER	82	15	805792	WASHER	84	11
805792	WASHER	86	11	805792	WASHER	96	7
805792	WASHER	98	8	805793	WASHER	38	3
805793	WASHER	40	3	805793	WASHER	56	13
805793	WASHER	56	20	805793	WASHER	56	25
805793	WASHER	98	12	805794	NUT (M10)	46	17
805795	BOLT	46	14	805795	BOLT	48	5
805795	BOLT	58	27	805795	BOLT	60	27
805795	BOLT	84	2	805795	BOLT	84	24
805795	BOLT	86	2	805795	BOLT	86	24
805799	GASKET	70	28	805799	GASKET	72	28
805800	PULLEY	8	17	805800	PULLEY	12	17
805801	PULLEY	8	18	805801	PULLEY	12	18
805803	GASKET	84	23	805803	GASKET	86	23
805805	PULLEY	18	12	805806	GASKET	18	8
805807	GASKET	18	3	805808	GASKET	84	8
805808	GASKET	86	8	805809	FILTER (5.5 Inches - 139.7 mm)	84	21
805809	FILTER (5.5 Inches - 139.7 mm)	86	21	805810	GASKET	26	16
805814	PUMP Water	18	1	805815	CONTROLLER Glow Plug	56	18
805816	CLAMP	30	17	805816	CLAMP	32	17
805816	CLAMP	68	6	805817	STUD	42	10
805822	FLYWHEEL	8	2	805822	FLYWHEEL	12	2
805825F2	END CAP	26	29	805826F2	HOUSING	70	27
805826F2	HOUSING	72	27	805827F2	HOUSING Thermostat	18	9
805828F2	SPACER	18	4	805829F2	BASE Oil Filter	84	6
805829F2	BASE Oil Filter	86	6	805830F2	COVER	84	14
805830F2	COVER	86	14	805831	REGULATOR Oil	84	7
805831	REGULATOR Oil	86	7	805832F1	SPACER	12	14
805832F2	SPACER	8	14	805833	STARTER MOTOR ASSEMBLY	46	13
805833	STARTER MOTOR ASSEMBLY	50	1	805835	PUMP Seawater	78	5
805836	ELBOW Exhaust	82	1	805837	PIPE	42	15
805838	CLEANER Air	42	1	805839	HOSE	42	6
805840	GASKET	26	5	805841	GASKET	42	13
805842	GASKET	42	14	805843	GASKET	26	28
805844	GASKET	74	4	805844	GASKET	78	4
805845	SPACER	58	31	805845	SPACER	60	31
805846	ELBOW (1 NPT x 1.25 Hose Bib)	26	35	805846	ELBOW (1 NPT x 1.25 Hose Bib)	42	19
805846	ELBOW (1 NPT x 1.25 Hose Bib)	82	3	805847	CLAMP (4&quot;)	82	6
805848	V BELT	60	25	805849	V BELT	60	24
805850	O-RING	84	13	805850	O-RING	86	13
805851	COVER W/ DECAL	56	35	805852	CONNECTOR	68	2
805853	TUBE	24	6	805854	TUBE Fuel	68	7
805856	PLATE	56	9	805860	BRACKET	60	26
805861	BRACKET	58	17	805861	BRACKET	60	17
805862	BRACKET	70	5	805862	BRACKET	72	5
805863	STRAP	70	6	805863	STRAP	72	6
805864	DIPSTICK	22	9	805866	ADAPTOR	84	20
805866	ADAPTOR	86	20	805868	HEAT EXCHANGER WITH DECALS	72	1
805869	FLYWHEEL SHIELD	46	10	805869	FLYWHEEL SHIELD	48	16
805872A1	PAN ASSEMBLY Oil	22	1	805873	PLATE	86	1

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Part No.	Description	Pg.	Ref.no	Part No.	Description	Pg.	Ref.no
805875F2	MANIFOLD Exhaust	26	11	805876F2	ELBOW Exhaust (PORT)	26	7
805878F2	ELBOW Exhaust (STARBOARD)	26	6	805881A2	AFTERCOOLER WITH DECALS	74	1
805881A2	AFTERCOOLER	78	1	805884T	ALTERNATOR	58	2
805884T	ALTERNATOR	60	2	805884T	ALTERNATOR	64	-
805886	SUPPORT (PORT)	70	31	805886	SUPPORT (PORT)	72	31
805887	SUPPORT (STARBOARD)	70	32	805887	SUPPORT (STARBOARD)	72	32
805888A1	BRACKET	60	8	805890	BRACE	58	23
805890	BRACE	60	23	805891	COOLER Oil	70	24
805891	COOLER Oil	72	24	805894	HOSE	70	14
805894	HOSE	72	14	805897	HOSE	70	11
805897	HOSE	72	11	805899	TUBE Dipstick (STARBOARD)	22	8
805900	VALVE COVER (STARBOARD) - W/ DECALS	6	22	805903A1	ELBOW	22	4
805904	ELBOW	74	18	805904	ELBOW	78	15
805905	BRACE	58	12	805905	BRACE	60	12
805906F2	END CAP ASSEMBLY With Primer Pump	26	30	805916	NUT	58	11
805916	NUT	58	22	805916	NUT	60	11
805916	NUT	60	22	805919	MARINE LONG BLOCK ENGINE	4	-
805921	PLUG (1.25 Inch)	26	2	805921	PLUG (1.25 Inch)	26	13
805922	CONNECTOR (STERN DRIVE)	24	5A	805922	CONNECTOR	24	9
805936	HOSE	74	15	805936	HOSE	78	12
805937	HOSE	74	14	805937	HOSE	78	11
805940T	BRACKET (FRONT)	92	1	805952	HOSE	100	16
805953T	COOLER	100	10	805954F2	HOUSING	84	22
805954F2	HOUSING	86	22	805955	THERMOSTAT	84	26
805955	THERMOSTAT	86	26	805958	HEAT SHIELD	6	27
805961	GUIDE	38	5	805961	GUIDE	40	5
805962	LINK Throttle	38	12	805962	LINK Throttle	40	12
805963	PIVOT	38	9	805963	PIVOT	40	9
805973	TUBE (2 Inches)	74	20	805973	TUBE (2 Inches)	78	17
805989	STUD	48	7	805990	SCREW (1/2 x 13 x 1.375)	88	2
805990	SCREW (1/2 x 13 x 1.375)	92	2	805991	STARTER MOTOR ASSEMBLY	48	4
805991	STARTER MOTOR ASSEMBLY	54	1	805994	COVER	48	13
805995	PANEL	104	-	805995A3	PRIMARY STATION PANEL KIT	104	-
806009	PUMP Primer	24	1	806013	O-RING	24	2
806015	TURBOCHARGER	42	3	806026A1	PUMP ASSEMBLY Vacuum	108	-
806028	SWITCH	56	5	806040	BRACKET	38	14
806040	BRACKET	40	14	806042F2	PIPE Exhaust	74	17
806042F2	PIPE Exhaust	78	14	806061	HOSE	24	15
806062	PIPE Injector (#1 CYLINDER)	30	1	806062	PIPE Injector (#1 CYLINDER)	32	1
806063	PIPE Injector (#2 CYLINDER)	30	2	806063	PIPE Injector (#2 CYLINDER)	32	2
806066	SUPPORT (PORT)	56	21	806067	SUPPORT (STARBOARD)	56	10
806068	RESTRICTOR	42	22	806069T	BRACKET	96	8
806070T	BRACKET	58	8	806071T	BRACKET	74	7
806073T	BRACKET	84	1	806076	CAP	22	10
806128	TUBE	42	24	806129	TUBE	42	28
806130	TUBE Dipstick (PORT)	22	8	806131	TUBE	74	19
806131	TUBE	78	16	806132	TUBE Fuel	68	3
806133	CONNECTOR	42	5	806133	CONNECTOR	66	6
806134	NUT	42	38	806134	NUT	70	23
806134	NUT	72	23	806134	NUT	98	9
806136	CONNECTOR	42	27	806137	TEE	42	25
806139	KNOB	56	36	806140	THERMAL WRAP	82	8
806152	PUMP ASSEMBLY Sea Water	74	5	806153	HOSE	74	12
806154A1	HEAT EXCHANGER WITH DECALS	70	1	806155	SCREW (7.5 Inches)	70	8
806155	SCREW (7.5 Inches)	72	8	806156	BRACKET	58	26
806158	HOSE	80	25	806160	V BELT	96	3
806161A1	RESERVOIR	98	1	806162T	BRACKET	98	6
806164	HOSE	98	3	806166	HOSE	98	4
806168T	PULLEY	108	2	806170	V BELT	58	25
806171	V BELT	108	9	806196F1	DRIVEPLATE ASSEMBLY	12	6
806199F2	MANIFOLD Crossover	26	1	806216	CAP	98	2

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Part No.	Description	Pg.	Ref.no	Part No.	Description	Pg.	Ref.no
80622142	HOSE ASSEMBLY (84.00 Inches Bulk) Return (FITTING ON ONE END)	96	12	80622216	HOSE (FITTING ON BOTH ENDS)	96	9
806230T	PUMP	96	1	806232	O-RING (.239 x .064)	96	11
806238	BRACKET	100	11	806245A2	ENGINE COUPLER ASSEMBLY	8	-
806245T	COUPLER PLATE	8	21	806246A1	SUPPORT ASSEMBLY Bearing	8	25
806249	SCREW (3/8-16 x 6.5)	70	8	806249	SCREW (3/8-16 x 6.5)	72	8
806252	HOUSING	82	7	806253	GASKET	80	12
806253	GASKET	82	13	806254	WASTEGATE	80	8
806254	WASTEGATE	82	12	806255	GASKET	80	17
806255	GASKET	82	11	806256	HOSE	70	18
806257	HOSE	70	16	806260	ELBOW	24	10
806264	TUBE Fuel	66	5	806265	TUBE Fuel	66	7
806266T	BRACKET	94	18	806268T	COUPLER PLATE	8	29
806270A1	SPRING	8	23	806271	RETAINER Spring	8	24
806281T	PULLEY	96	2	806288	TUBE	80	20
806288	TUBE	82	17	806289	FITTING	80	21
806289	FITTING	82	18	806291	REDUCER	90	13
806308	LIFTING EYE	72	37	806309	STUD	46	6
806309	STUD	48	19	806310	CLIP	22	5
806311	SPRING	24	4	806326	STUD	98	7
806337T	FLEX TUBE	80	13	806383	SCREW	8	22
806395A1	SPRING	8	23	806396	SCREW	8	31
806399	SCREW (5/16-18 x 2.875)	18	5	806400	SCREW	56	27
806400	SCREW	56	33	806401	CLAMP	74	21
806401	CLAMP	78	18	806404	TUBE	42	30
806405	HOSE	42	31	806406	TEE	68	4
806407	ELBOW	42	26	806409	ELBOW	80	22
806409	ELBOW	82	19	806410	REDUCER	82	21
806411	ELBOW	42	23	806412	HOSE	82	4
806414	VACUUM HOSE	108	-	806415	FITTING Barbed	108	-
806498T	ELBOW Exhaust	80	1	806530	SCREW (3/8-16 x 7)	84	5
806531	PLATE Retainer	8	28	806533	STUD	66	2
806540T	BRACKET	96	4	806554A1	ROD ASSEMBLY Throttle	38	4
806554A1	ROD ASSEMBLY Throttle	40	4	806556A1	HOSE ASSEMBLY Oil	84	15
806556A1	HOSE ASSEMBLY Oil	86	15	806618	HOSE	80	23
806619	TEE	30	20	806619	TEE	32	20
806625T	PLATE	108	3	806626T	BRACKET	108	6
806628T	PIPE	36	5	806676A2	PUMP ASSEMBLY Vacuum	108	1
806677	BOLT	108	7	806708	GASKET	80	14
806776	VALVE	66	20	806776	VALVE	68	26
806778	THERMAL WRAP	80	7	806780	V BELT	60	25
806789	BELLCRANK	38	8	806789	BELLCRANK	40	8
806851	V BELT	58	24	806918	BRACKET	70	19
806918	BRACKET	72	19	806990T	BRACKET Throttle	38	1
806990T	BRACKET Throttle	40	1	808016A1	WASTEGATE REBUILD KIT	80	--
808016A1	WASTEGATE REBUILD KIT	82	--	808082	BALL (.4062 Inch)	6	2
808083	PIN (.1875 x .50)	4	10	808084	PIN Dowel	34	11
808085	WASHER	34	5	808086	SCREW	30	12
808086	SCREW	32	12	808087	CUP PLUG	4	6
808088	EXPANSION PLUG	4	11	808088	EXPANSION PLUG (1-3/8")	6	-
808089	NUT	30	13	808089	NUT	32	13
808090	SCREW	34	7	808091	PUMP Injector	34	1
808092	SCREW	8	15	808092	SCREW	12	15
808093	SCREW	6	25	808094	VALVE COVER (PORT) - W/ DECALS	6	21
808095	NUT	20	10	808096	NUT	34	6
808097	WASHER	20	8	808099	RING GEAR	8	3
808099	RING GEAR	12	3	808100	SCREW	4	9
808101	SCREW	34	10	808102	PLUG (13/16" CUP)	4	4
808102	PLUG (13/16")	6	3	808103	PLUG (11/16")	6	8
808104	KEY Valve	6	12	808105	BALL	4	7
808106	LOCKWASHER	20	9	808107	COOLING TUBE	4	8

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Part No.	Description	Pg.	Ref.no	Part No.	Description	Pg.	Ref.no
808108	CAP	70	3	808108	CAP	72	3
808109	KEY	8	11	808109	KEY	12	11
808110	PIN Dowel	4	12	808111	ADAPTOR Reducer	4	-
808112	ANODE Zinc	70	4	808112	ANODE Zinc	70	25
808112	ANODE Zinc	72	4	808112	ANODE Zinc	72	25
808113	WASHER	8	16	808113	WASHER	12	16
808115	EXPANSION PLUG (1-1/2")	4	13	808116	SPRING	6	16
808117	O-RING	30	26	808117	O-RING	32	26
808118	O-RING	66	18	808118	O-RING	68	21
808119	O-RING	34	2	808120	KEY	14	2
808121	PLUG (1/2")	6	-	808121	PLUG	18	2
808122	PLUG Drain (1/4-18)	4	-	808123	PLUG (.375-18)	4	-
808124	PLUG Drain (1/4-18)	4	-	808125	PLUG (.125-27)	4	2
808126	PLUG (.500)	6	-	808127	GASKET	4	25
808128	REAR COVER	4	23	808129	SCREW	4	17
808129	SCREW	4	22	808129	SCREW	4	26
808129	SCREW	22	2	808130	WASHER	14	8
808131	CAM	14	5	808132	SCREW	14	7
808133	RETAINER	6	15	808134	WASHER	6	26
808135	VALLEY PAN	26	17	808136	THERMOSTAT KIT With Gasket	18	7
808137	LIQUID GASKET	22	3	808137	LIQUID GASKET	26	18
808138	PIPE PLUG (1/4")	6	9	808139	GASKET	30	25
808139	GASKET	32	25	808140	PISTON ASSEMBLY (.020 O.S.)	16	1
808141	SCREW	20	7	808142	PISTON ASSEMBLY (.030 O.S.)	16	1
808143	RING SET Piston (STANDARD)	16	4	808145	REPAIR KIT	74	6
808145	REPAIR KIT	78	6	808146	RING SET Piston (.020 O.S.)	16	4
808147	HEATER Water	4	20	808148	TUBE ASSEMBLY Pick Up	20	4
808149	BEARING SET (STANDARD)	16	9	808150	BEARING SET (.010 U.S.)	16	9
808151	BEARING SET (.020 U.S.)	16	9	808152	BEARING SET (.030 U.S.)	16	9
808153	BEARING SET (STANDARD)	8	9	808153	BEARING SET (STANDARD)	12	9
808154	BEARING SET (.010 U.S.)	8	9	808154	BEARING SET (.010 U.S.)	12	9
808155	BEARING SET (.020 U.S.)	8	9	808155	BEARING SET (.020 U.S.)	12	9
808156	BEARING SET (.030 U.S.)	8	9	808156	BEARING SET (.030 U.S.)	12	9
808157	BEARING SET Center (STANDARD)	8	10	808157	BEARING SET Center (STANDARD)	12	10
808158	BEARING SET Center (.010 U.S.)	8	10	808158	BEARING SET Center (.010 U.S.)	12	10
808159	BEARING SET Center (.020 U.S.)	8	10	808159	BEARING SET Center (.020 U.S.)	12	10
808160	BEARING SET Center (.030 U.S.)	8	10	808160	BEARING SET Center (.030 U.S.)	12	10
808161	CRANKSHAFT	8	1	808161	CRANKSHAFT	12	1
808162	CLAMP Two Injector Tubes	30	9	808162	CLAMP Two Injector Tubes	32	9
808163	SENDER	42	44	808164	BRACKET	20	6
808165	RING SET Piston (.030 O.S.)	16	4	808166	BOLT	16	6
808167	GEAR Crankshaft	8	12	808167	GEAR Crankshaft	12	12
808168	SEAL Oil (FRONT)	4	18	808169	BOLT	4	5
808170	BOLT	4	5	808171	FLANGE	14	3
808172	SPACER	14	4	808173	GASKET	6	23
808174	GASKET	20	3	808175	LIFTING EYE	26	21
808176	GEAR	34	9	808177	GEAR Camshaft	14	6
808178	STRAP	26	26	808179	VALVE Intake	6	6
808180	PUSH ROD	14	11	808181	TIMING COVER W/INDICATOR	4	15
808182	FOLLOWER Cam	14	10	808183	MANIFOLD Intake	26	20
808184	RETAINER	4	21	808185	SEAL (INTAKE VALVE)	6	17
808186	ROTATOR	6	18	808187	BEARING SET Camshaft	4	14
808188	GASKET SET	4	16	808189	PUMP ASSEMBLY Fuel	24	17
808190	COVER	34	12	808191	ADAPTOR	34	3
808192	CAMSHAFT ASSEMBLY	14	1	808193	GUIDE	4	19
808194	GROMMET	26	19	808195	GUARD	26	22
808196	ADAPTOR	26	23	808197	INSERT (EXHAUST VALVE)	6	4
808198	SEAL	42	34	808199	VENT VALVE	42	35
808200	CLAMP Three Injector Tubes	30	10	808200	CLAMP Three Injector Tubes	32	10
808201	PUMP ASSEMBLY Oil	20	1	808202	GUIDE Guide	6	11
808204	PLATE	42	33	808205	NUT	16	7

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808206	CONNECTOR	66	19	808206	CONNECTOR	68	22
808207	BOLT	6	14	808209	BOLT	24	19
808210	BOLT	6	10	808211	CLAMP	42	40
808212	CYLINDER BLOCK ASSEMBLY	4	1	808213	CAP Oil Filler	6	24
808214	BOLT (2.75 Inches)	26	24	808215	ARMATURE	54	14
808216	BEARING	54	11	808217	BUSHING	54	13
808218	SEAL Oil	54	12	808219	DRIVE	54	4
808220	BUSHING	54	5	808221	BUSHING	54	2
808222	WASHER	54	8	808223	NUT	54	9
808224	THRU BOLT	54	15	808225	SCREW	54	3
808226	LEVER KIT Valve	6	13	808227	RING Sealing	54	10
808228	ADAPTOR	66	10	808228	ADAPTOR	68	10
808229	HOLDER Brush	54	17	808230	TUBE Injector (#5 CYLINDER)	30	5
808230	TUBE Injector (#5 CYLINDER)	32	5	808231	TUBE Injector (#7 CYLINDER)	30	7
808231	TUBE Injector (#7 CYLINDER)	32	7	808232	O-RING	66	17
808232	O-RING	68	17	808233	O-RING	66	12
808233	O-RING	66	12	808233	O-RING	68	12
808233	O-RING	68	12	808234	O-RING	66	9
808234	O-RING	68	9	808235	SENSOR Fuel	30	21
808235	SENSOR Fuel	32	21	808236	TUBE Injector (#3 CYLINDER)	30	3
808236	TUBE Injector (#3 CYLINDER)	32	3	808237	ELBOW	30	19
808237	ELBOW	32	19	808238	SPRING Brush	54	18
808239	TEE	30	15	808239	TEE	32	15
808240	ELBOW	30	16	808240	ELBOW	32	16
808241	SPIRAL WRAP	30	18	808241	SPIRAL WRAP	32	18
808242	INSERT	6	7	808243	O-RING	66	15
808243	O-RING	68	15	808244	COVER	30	22
808244	COVER	32	22	808245	CLAMP Four Injector Tubes	30	11
808245	CLAMP Four Injector Tubes	32	11	808246	TUBE Injector (#4 CYLINDER)	30	4
808246	TUBE Injector (#4 CYLINDER)	32	4	808247	TUBE Injector (#6 CYLINDER)	30	6
808247	TUBE Injector (#6 CYLINDER)	32	6	808248	TUBE Injector (#8 CYLINDER)	30	8
808248	TUBE Injector (#8 CYLINDER)	32	8	808249	END CAP	54	20
808250	STUD	34	4	808251	BUSHING	54	21
808252	BOWL Drain	66	13	808252	BOWL Drain	68	13
808253	INDICATOR Sensor	66	16	808253	INDICATOR Sensor	68	16
808254	VALVE Drain	66	14	808254	VALVE Drain	68	14
808255	WASHER	54	22	808256	GROMMET	42	39
808257	NUT	54	23	808258	HOSE	30	14
808258	HOSE	32	14	808258	HOSE	68	5
808259	CAP	54	24	808260	GASKET	24	18
808261	BOLT	26	27	808262	SOLENOID SWITCH	54	16
808263	GROMMET	42	18	808264	SCREW	54	7
808265	SCREW	54	25	808266	BRUSH SET	54	19
808267	RING Retaining	16	2	808268	PARTS KIT	54	26
808269	BOLT (1.5 Inches)	26	25	808270	SCREW	34	8
808270	SCREW	34	13	808272	SCREW	14	9
808273	BOLT (1.50 Inches)	20	2	808273	BOLT (1.50 Inches)	20	5
808274	SCREW (2.00 Inches)	20	5	808275	FILTER Fuel	66	11
808275	FILTER Fuel	68	11	808276	HEATER Fuel	66	8
808276	HEATER Fuel	68	8	808277	HEADER	68	1
808278	CONNECTING ROD	16	5	808279	BUSHING	16	8
808280	FORK LEVER	54	6	808281	DAMPER	8	13
808281	DAMPER	12	13	808282	VALVE Exhaust	6	5
808283	PIN Piston	16	3	808284	SEAL Oil (REAR)	4	24
808285	GASKET	6	20	808286	GLOW PLUG	56	8
808288	INJECTOR Fuel	30	23	808288	INJECTOR Fuel	32	23
808289	FILTER	42	2	808290	CYLINDER HEAD	6	1
808291	GASKET KIT Engine	4	-	808291	GASKET KIT Engine	6	--
808291	GASKET KIT Engine	18	--	808291	GASKET KIT Engine	20	--
808291	GASKET KIT Engine	22	--	808291	GASKET KIT Engine	26	--
808291	GASKET KIT Engine	30	--	808291	GASKET KIT Engine	32	--

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808291	GASKET KIT Engine	42	--	808291	GASKET KIT Engine	74	--
808291	GASKET KIT Engine	78	--	808292	WASHER	34	14
808293	PISTON ASSEMBLY (STANDARD)	16	1	808294	BOLT (2.5 Inches)	26	24
808295	STUD (2.25 Inches)	26	25A	808296	BOLT (3.0 Inches)	26	24
808297	WASHER	26	38	808298	PLUG	32	27
808299	SOLENOID	50	21	808301	DRIVE	50	11
808302	HOLDER	50	33	808303	GROUND BRUSH	50	29
808304	GROUND	50	31	808305	BUSHING	50	2
808306	SPRING	50	28	808307	BEARING	50	25
808308	BEARING	50	27	808309	BEARING	50	13
808310	LEVER	50	9	808311	STOP	50	10
808312	ARMATURE	50	26	808313	FRAME	50	35
808314	DRIVESHAFT	50	14	808315	BRACKET	50	18
808316	BRACKET	50	12	808319	O-RING	50	34
808527	HOUSING	62	7	808528	ROTOR	62	10
808529	STATOR	62	13	808530	PULLEY	62	3
808531	DIODE (POSITIVE)	62	15	808532	BRUSH ASSEMBLY	62	24
808533	DIODE FIELD	62	-	808534	REGULATOR Voltage	62	32
808535	BOLT	62	23	808536	SLEEVE	62	21
808537	WASHER	62	27	808538	NUT	62	31
808539	NUT (.250-20)	62	28	808540	SCREW (#8-32 x .500)	62	25
808541	SCREW (#8-32 x 1.250)	62	33	808542	LOCKWASHER	62	2
808543	CAP	62	34	808544	NUT	62	18
808700	HEADER	66	1	809133	STATOR	64	12
809134	PULLEY	64	3	809135	SPACER	64	4
809136	NUT	64	1	809137	LOCKWASHER	64	2
809138	BOLT	64	23	809139	FAN ASSEMBLY	64	5
809140	SPACER	64	6	809141	SCREW	64	27
809142	TERMINAL	64	28	809143	NUT	64	17
809144	COVER	64	30	809145	SET SCREW	64	31
809146	MOLD	64	16	809147	LEAD WIRE	64	33
809148	LEAD WIRE	64	32	809149	CAP	64	29
809150	ROTOR	64	11	809151	BRACKET ASSEMBLY	64	7
809152	RETAINER	64	10	809153	BEARING	64	9
809154	SCREW	64	8	809155	BRACKET ASSEMBLY	64	13
809156	O-RING	64	21	809157	NUT	64	20
809158	MOLD	64	19	809159	BOLT	64	22
809160	SET SCREW	64	15	809161	CONDENSER	64	18
809162	RECTIFIER	64	14	809163	REGULATOR ASSEMBLY	64	24
809164	BRUSH	64	25	809165	SPRING	64	26
80967794	PARTS MANUAL D7.3L/270 Diesel Engine (Sterndrive/Indoard)	2	--	809899	REPAIR KIT Turbocharger	42	--
809930840	LOCKWASHER	90	9	809963201	WASHER	90	3
812441A20	HARNES ASSEMBLY (20 Feet)	104	-	813708	SWITCH Temperature	100	15
813969	SPACER	62	6	813972	CAPACITOR	62	29
813984	WASHER	62	17	814263A1	BASE ASSEMBLY	88	4
814263A1	BASE ASSEMBLY	92	8	814858	CLIP	70	21
814858	CLIP	72	21	815504104	CLAMP Worm Gear	98	5
815504206	CLAMP Worm Gear	24	16	815504210	CLAMP Worm Gear	108	-
815504220	CLAMP Worm Gear	26	37	815504220	CLAMP Worm Gear	42	21
815504220	CLAMP Worm Gear	42	32	815504220	CLAMP Worm Gear	70	17
815504220	CLAMP Worm Gear	72	17	815504220	CLAMP Worm Gear	74	13
815504220	CLAMP Worm Gear	78	10	815504220	CLAMP Worm Gear	80	5
815504220	CLAMP Worm Gear	80	26	815504220	CLAMP Worm Gear	82	5
815504220	CLAMP Worm Gear	100	18	815504224	CLAMP Worm Gear	90	12
815504232	CLAMP Worm Gear (2.50 Diameter)	70	15	815504232	CLAMP Worm Gear (2.50 Diameter)	72	15
815504232	CLAMP Worm Gear (2.50 Diameter)	74	22	815504232	CLAMP Worm Gear (2.50 Diameter)	78	19
815504232	CLAMP Worm Gear (2.50 Diameter)	100	25	815504240	CLAMP Worm Gear	74	16
815504240	CLAMP Worm Gear	78	13	815504336	CLAMP Worm Gear	70	12
815504336	CLAMP Worm Gear	72	12	815504372	CLAMP Worm Gear	36	6
815504388	CLAMP Worm Gear	36	7	816171	FILTER	90	1



# PARTS INDEX

Part No.	Description	Pg.	Ref.no	Part No.	Description	Pg.	Ref.no
816172	HOSE	90	11	816172	HOSE	100	19
816173	HOSE Reducer	100	17	816326A2	BASE ASSEMBLY (REAR)	92	19
816331	NUT (.750-16)	88	5	816331	NUT (.750-16)	92	9
816331	NUT (.750-16)	92	20	816339	NOZZLE	90	10
816492A6	ALARM KIT	104	-	817032A1	BATTERY GAUGE KIT	104	-
817033A1	TRIM GAUGE KIT	104	-	817169	SWITCH	56	4
817308	BRACKET (TACHOMETER)	104	-	817309	BRACKET	104	-
817311	BEZEL (TACHOMETER)	104	-	817315	BEZEL	104	-
818163A1	CRUISELOG GAUGE KIT	104	-	818170	STAINER	90	16
818171	VALVE	90	15	818172	CONNECTOR	90	14
818192	STUD	38	21	818219	SCREW	108	11
818304	COVER	76	1	818305	GASKET	76	2
818942T	BEARING Ball	8	26	818944	RING Retaining	8	27
821625	SNUBBER	8	30	823206960	OWNERS GUIDE (STERN DRIVE)	2	--
823208960	OWNERS GUIDE (INBOARD)	2	--	823465	PLUG Pipe (1.00-11) Brass	82	23
846377	WASHER (.531 x 1.06 x .095) Stainless Steel	108	8	85181	BOLT	102	5
86322A22	CABLE ASSEMBLY	70	13	86322A22	CABLE ASSEMBLY	72	13
87543	PLUG	22	1A	88388	O-RING	106	5
88543A3	CABLE ASSEMBLY	106	12	88791	MOUNT	46	3
89079	GROMMET	56	37	89879	O-RING (.301 x .064)	96	10
89879	O-RING (.301 x .064)	96	13	905201	SPACER (.750 x .250)	96	5
91821	SPRING	38	13	91821	SPRING	40	13
9235721	HOSE Oil (10 Inches)	84	28	9235721	HOSE Oil (10 Inches)	86	28
9235751	HOSE ASSEMBLY (26.00 Inches)	84	29	9235751	HOSE ASSEMBLY (26.00 Inches)	86	29
9235761	HOSE (36.00 Inches)	84	30	9235761	HOSE (36.00 Inches)	86	30
92499	FITTING (45 Degrees)	80	3	94330	NUT (.250-20) Brass	58	5
94330	NUT (.250-20) Brass	60	5	95084A10	CABLE ASSEMBLY (5.00 Inches) Red	106	18
95084A9	CABLE ASSEMBLY (91.00 Inches) Red/Purple Strip	106	17	96112	STUD (.250-28 x 2.00) Throttle Cable Anchor	38	25
96112	STUD (.250-28 x 2.00) Throttle Cable Anchor	94	12	96158	SOLENOID Starter	56	11
96457	WASHER Phenolic (.27 x .81 x .062)	58	3	96457	WASHER Phenolic (.27 x .81 x .062)	60	3
97257A1	SENDER ASSEMBLY Water Temperature	56	1	97368	ELBOW (90 Degrees)	70	26
97368	ELBOW (90 Degrees)	72	26	97477A3	STUD KIT	40	4A
97477A3	STUD KIT	40	15	97477A3	STUD KIT	100	12
97862	CLAMP	42	41	987981	STUD (.250-20/.250-28 x 2.120)	94	2
98828	SPACER	94	4	98869A11	ELECTRODE ASSEMBLY	106	1
98880	SPRING	94	7	99237A10	BRACKET ASSEMBLY	94	1
99322	SPACER	46	2	99356A2	COOLER ASSEMBLY	80	27
D806800A4	ENGINE COUPLER ASSEMBLY	8	37	NSS	NOT SOLD SEPARATE PLUG	50	3
NSS	NOT SOLD SEPARATE SCREW (M6 X 1-50.8MM LONG)	50	4	NSS	NOT SOLD SEPARATE WASHER	50	5
NSS	NOT SOLD SEPARATE NUT (M6 X 1)	50	6	NSS	NOT SOLD SEPARATE PLUG	50	7
NSS	NOT SOLD SEPARATE PLATE	50	8	NSS	NOT SOLD SEPARATE WASHER (THICK)	50	15
NSS	NOT SOLD SEPARATE WASHER (THIN)	50	16	NSS	NOT SOLD SEPARATE WASHER (FIBER)	50	17
NSS	NOT SOLD SEPARATE SCREW (M6 X 1-60MM LONG)	50	19	NSS	NOT SOLD SEPARATE SCREW (M6 X 1-35MM LONG)	50	20
NSS	NOT SOLD SEPARATE SCREW (M6 X 1-19.1MM LONG)	50	22	NSS	NOT SOLD SEPARATE SPACE	50	23
NSS	NOT SOLD SEPARATE ROLL PIN	50	24	NSS	NOT SOLD SEPARATE SCREW (M4 X 0.7-7.9MM LONG)	50	30
NSS	NOT SOLD SEPARATE SCREW (M4 X 0.7-4.8MM LONG)	50	32	NSS	NOT SOLD SEPARATE STUD	50	36
NSS	NOT SOLD SEPARATE SCREW (M5 X 0.8-14.3MM LONG)	50	37	NSS	NOT SOLD SEPARATE THRU BOLT (M6 X 1-181MM LONG)	52	38