

Parts Manual

Cat.# 90-8M0079939

Revised 09-12-2020

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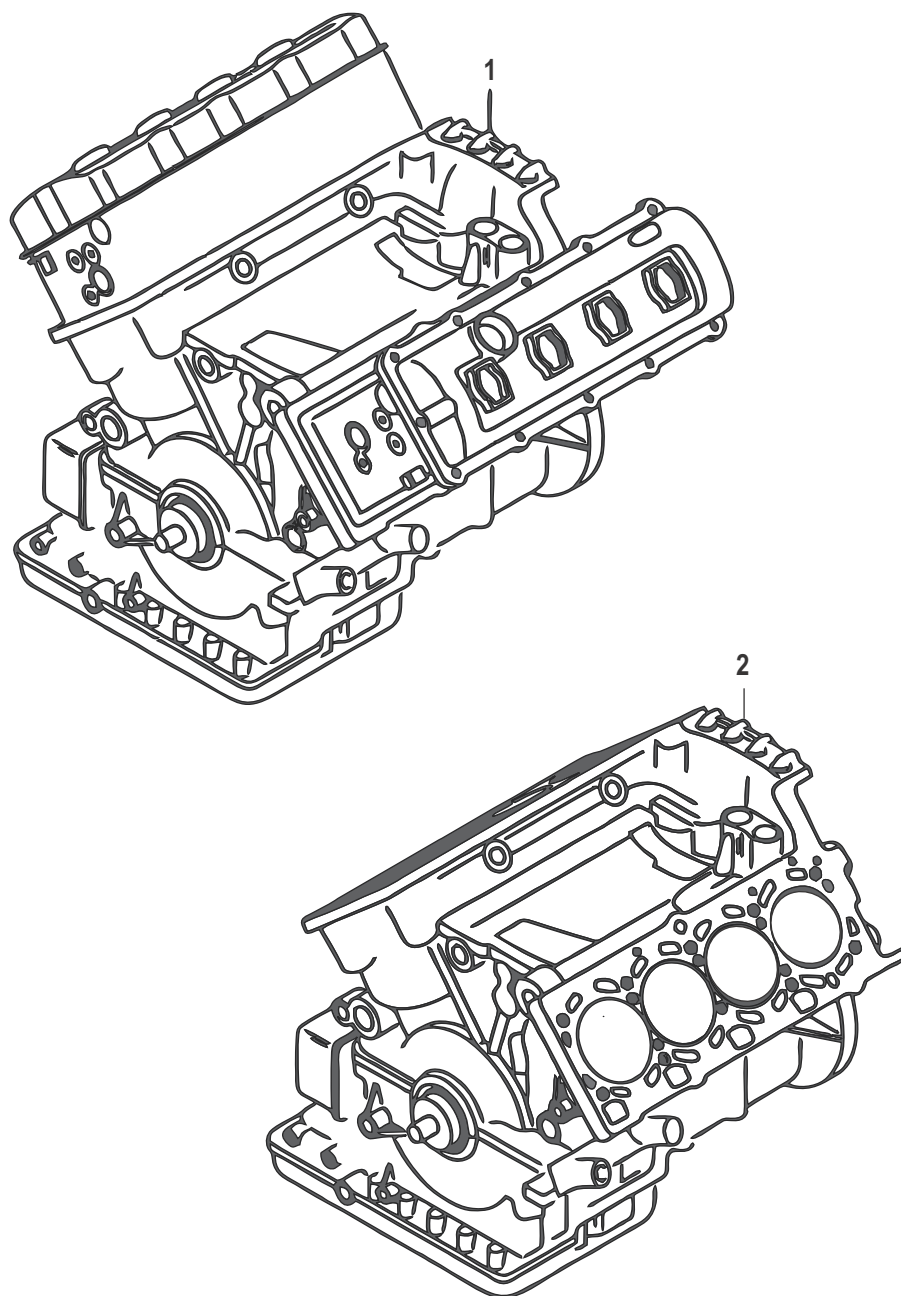
Service and Support

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0090	8M0079939	PARTS MANUAL 4.2L TDI		1	
-	0090	8M0087067	OPERATION MANUAL 4.2L Diesel Sterndrive		1	
-	0090	8M0087066	OPERATION MANUAL 4.2L Diesel Inboard		1	
-	0090	8M0078225	INSTALLATION MANUAL 4.2L TDI Sterndrive		1	
-	0090	8M0078226	INSTALLATION MANUAL 4.2L TDI Inboard		1	
-	0092	8M0069603	5W30 TDI OIL QS, 1 Liter		AR	[1]
-	0092	8M0069602	5W30 TDI OIL QS, 4 Liters		AR	[2]
-	0092	8M0069604	5W30 TDI OIL QS, 112 Liters		AR	[3]
-	0092	8M0070979	COOLANT-UNDILUTED QS, 1 Gallon		AR	[4]
-	0091	8M0067564	SCAN DI TOOL		AR	

PART NOTES:

- [1] - Alternate part numbers:
8M0069603QS
- [2] - Alternate part numbers:
8M0069602QS
- [3] - Alternate part numbers:
8M0069604QS
- [4] - Alternate part numbers:
8M0070979QS

Base Engine



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Cat.# 90-8M0079939

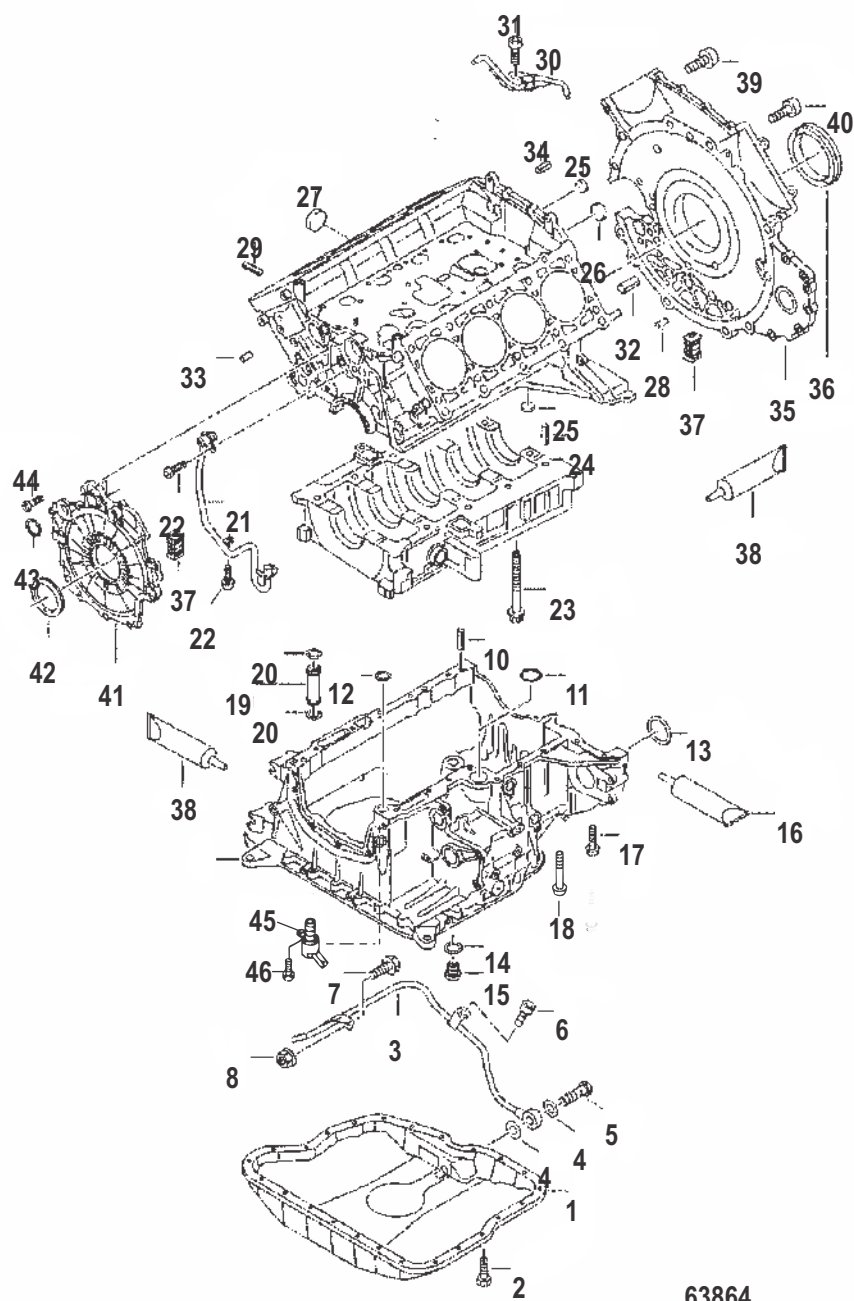
Base Engine

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1		NA	NOT AVAILABLE Longblock		1	[1]
2		NA	NOT AVAILABLE Shortblock		1	[1]

PART NOTES:

[1] - Component not available at time of catalog release

Oil Sump

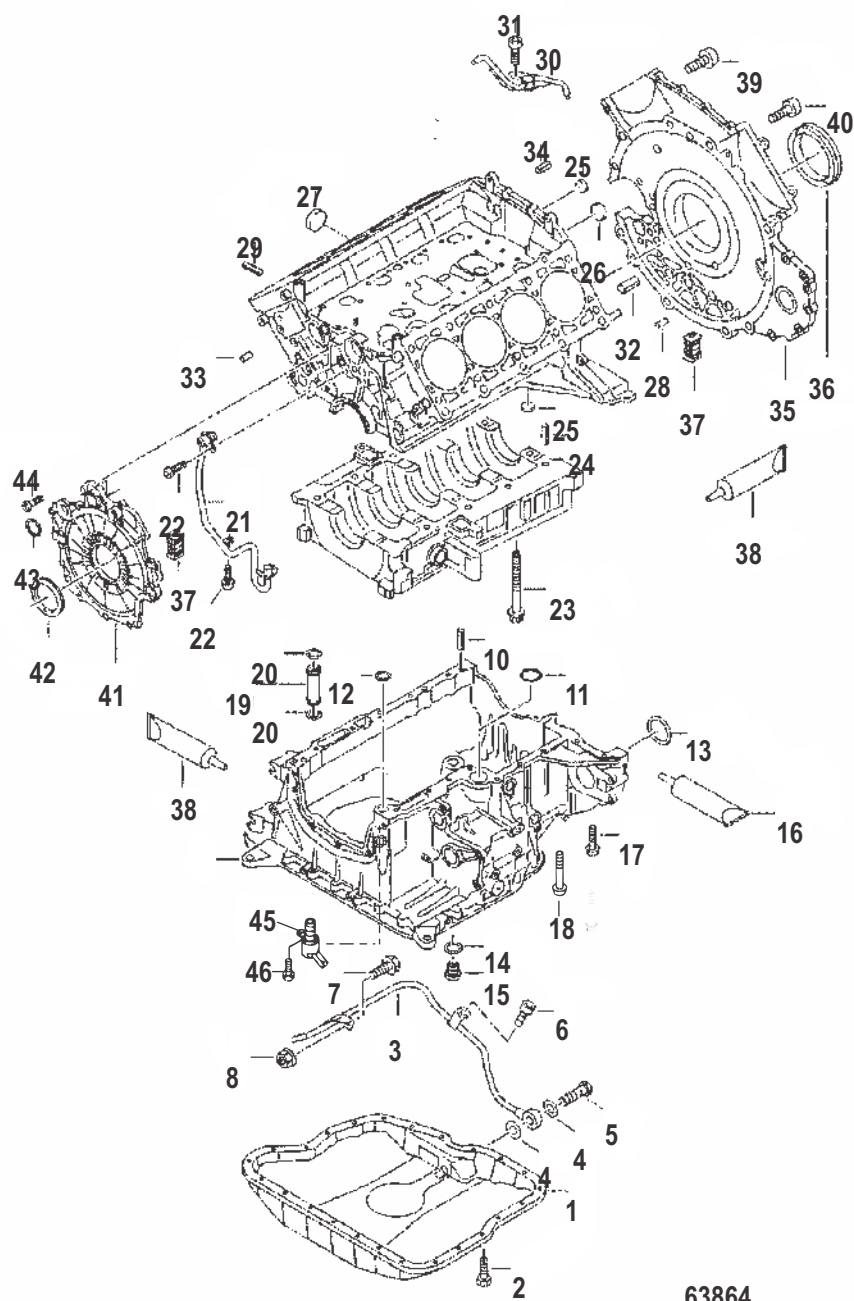


Oil Sump

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	8M0066748	PAN Lower		1	
2	0010	8M0058073	SCREW		24	
3	0032	8M0066749	PIPE		1	
4	0025	8M0068135	O-RING 14x18		2	
5	0022	8M0068181	SCREW 10		1	
6		NA	NOT AVAILABLE		1	[1]
7		NA	NOT AVAILABLE		1	[1]
8	0011	8M0068394	NUT M8		1	
9	0000	8M0055516	OIL SUMP Upper		1	
10	0017	8M0066404	PIN, SPRING 6.2x22		2	
11	0025	8M0068524	O-RING 35x3		1	
12	0025	8M0068513	O-RING 20x2.5		1	
13	0025	8M0068408	O-RING 42x2.5		1	
14	0025	8M0068136	O-RING 18x24		2	
15	0022	8M0068169	PLUG M18x1.50		1	
16	0092	8M0068049	SEALANT 50ml		AR	
17	0010	8M0068499	SCREW M7x50		7	
18	0010	8M0068527	SCREW M7x105x39		9	
19	0032	8M0066435	PIPE		1	
20	0025	8M0068477	O-RING 7.65x1.78		2	
21	0032	8M0066437	PIPE		1	
22	0010	8M0068239	SCREW M6x10		2	
23	0010	8M0066528	SCREW M11x112		20	
24	0000	8M0066410	SLEEVE		2	
25	0019	8M0068109	PLUG 12		4	
26	0019	8M0068101	PLUG 20		2	
27	0019	8M0058178	PLUG		1	
28	0000	8M0068122	PIN 6x16		2	
29	0017	8M0066404	PIN, SPRING 6.2x22		4	
30	0000	8M0057954	SPRAY JET		4	
31	0010	8M0068548	SCREW M6x6x12		4	
32	0000	8M0066201	SLEEVE 16X13.5		2	
33	0000	8M0068370	PIN 6x16		2	
34	0000	8M0066375	DOWEL PIN 11.15x6.5		2	
35	0000	8M0058078	FLANGE ASSEMBLY Rear		1	
36	0026	8M0086378	SEAL Flange Rear		1	
37	0027	8M0066411	GASKET		2	
38	0092	8M0068049	SEALANT 50ml		AR	
39	0010	8M0068234	SCREW M6x30		22	
40	0010	8M0068550	SCREW M8x32		6	
41	0000	8M0058177	FLANGE ASSEMBLY Front		1	
42	0026	8M0086378	SEAL Flange Front		1	
43		NA	NOT AVAILABLE		1	[1]
44	0010	8M0068223	SCREW M6x20		16	
45	0021	8M0086380	VALVE, CONTROL Upper pan		1	
46	0010	8M0068306	SCREW M6x14		1	

Oil Sump

Oil Sump



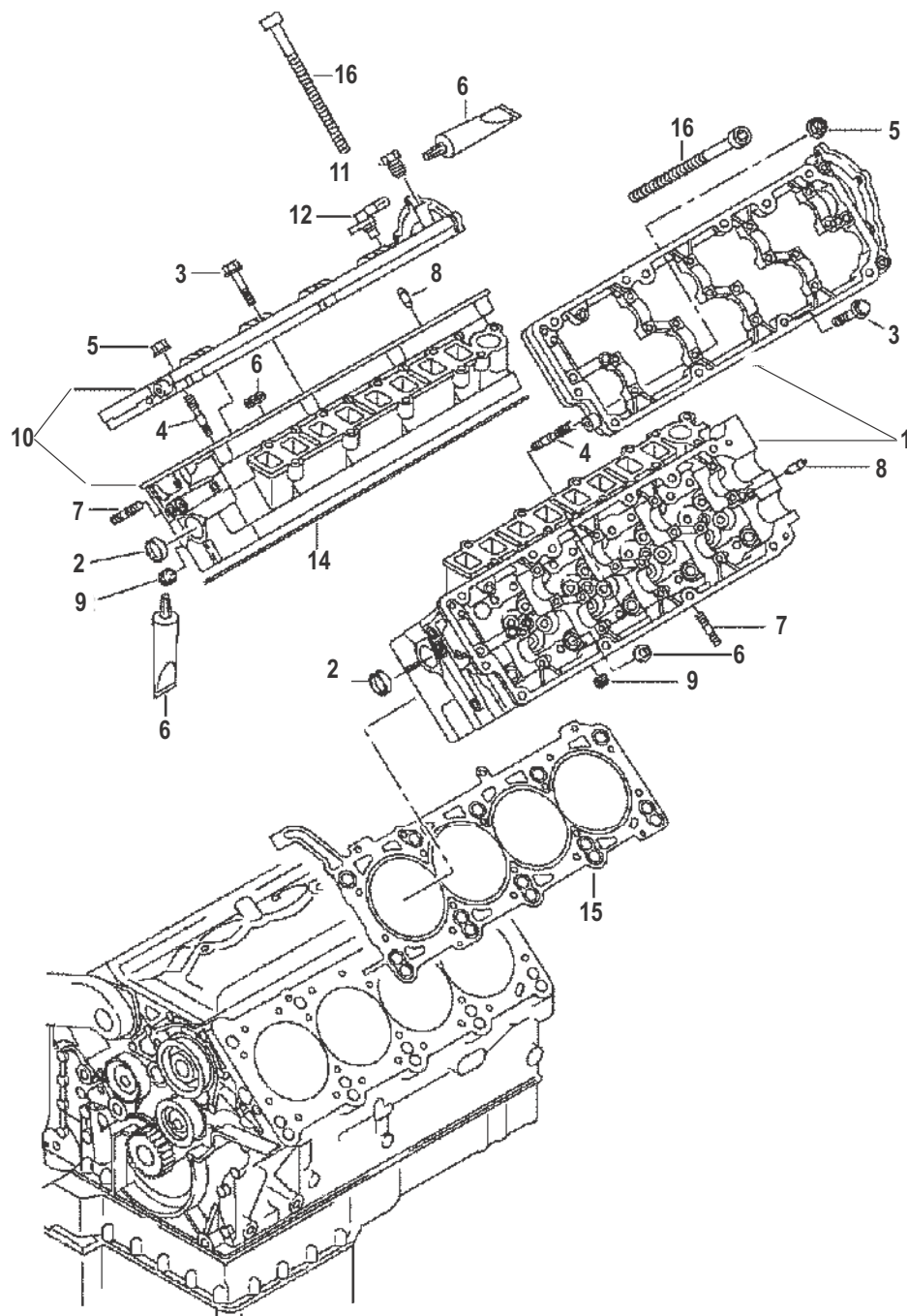
Cat.# 90-8M0079939

Oil Sump

PART NOTES:

[1] - Component not available at time of catalog release

Cylinder Head



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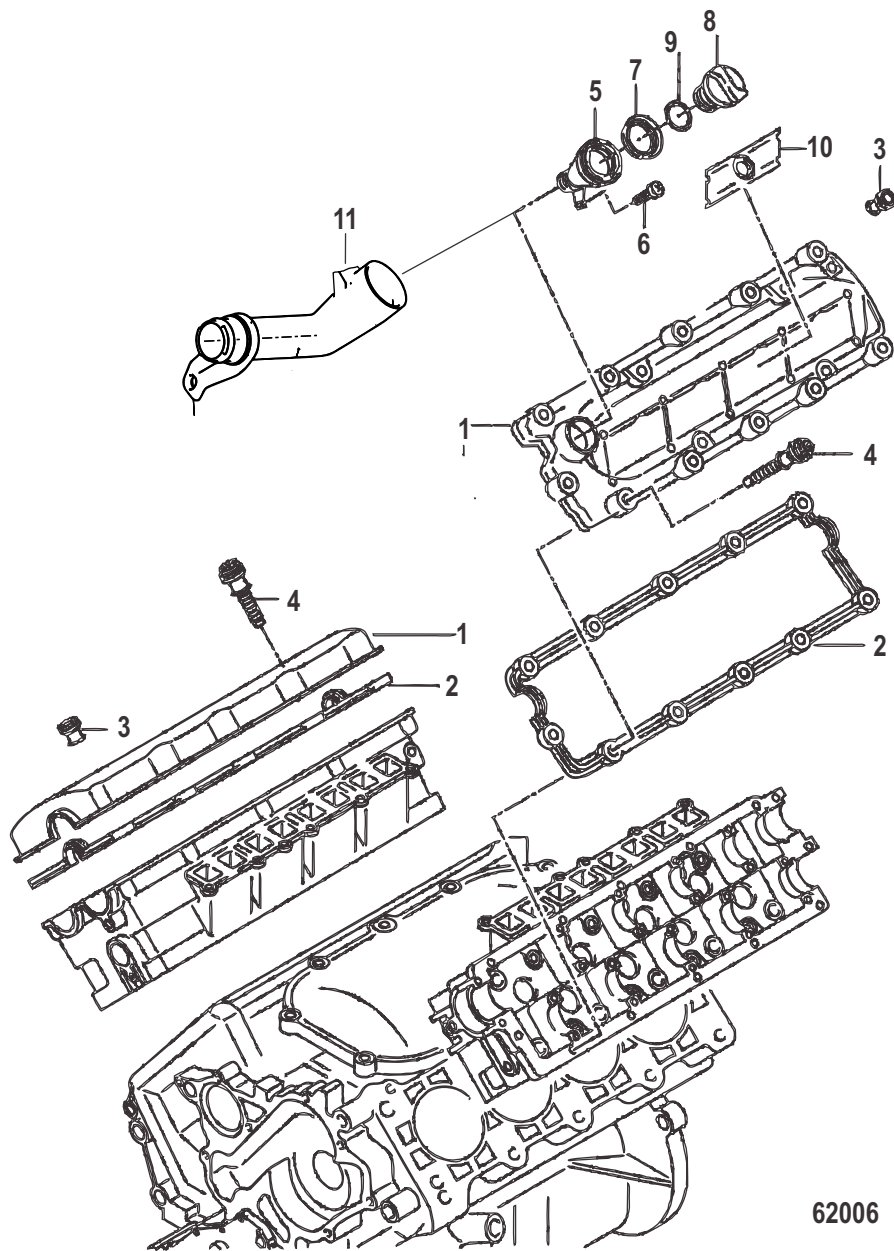
Cylinder Head

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0900	8M0055805	CYLINDER HEAD ASSEMBLY Port		1	
2	0019	8M0068107	PLUG 28		2	
3	0010	8M0068252	SCREW M6x32		28	
4		NA	NOT AVAILABLE		16	[1]
5	0011	8M0068423	NUT M6		16	
6	0012	8M0066547	WASHER		20	
7	0016	8M0068198	STUD M8x40		20	
8		NSS	NOT SOLD SEPARATE		4	
9	0022	8M0068281	PLUG Pipe		2	
10	0900	8M0055804	CYLINDER HEAD ASSEMBLY Starboard Also Includes Items 2-9		1	
11	0022	8M0068561	PLUG Pipe		1	
12	0000	8M0067252	SENSOR		1	
13	0092	8M0068047	SEALANT 80 ml		AR	
14	0027	8M0066414	GASKET, CYLINDER HEAD 1.10MM Cylinder Head	Starboard (1 Hole)	1	
14	0027	8M0066415	GASKET, CYLINDER HEAD 1.15MM Cylinder Head	Starboard (2 Hole)	1	
14	0027	8M0066420	GASKET, CYLINDER HEAD 1.20MM Cylinder Head	Starboard (3 Hole)	1	
15	0027	8M0066417	GASKET, CYLINDER HEAD 1.10MM Cylinder Head	Port (1 Hole)	1	
15	0027	8M0066418	GASKET, CYLINDER HEAD 1.15MM Cylinder Head	Port (2 Hole)	1	
15	0027	8M0066421	GASKET, CYLINDER HEAD 1.20MM Cylinder Head	Port (3 Hole)	1	
16	0010	8M0066422	SCREW M12x1.5x159		20	

PART NOTES:

[1] - Component not available at time of catalog release

Cylinder Head Cover

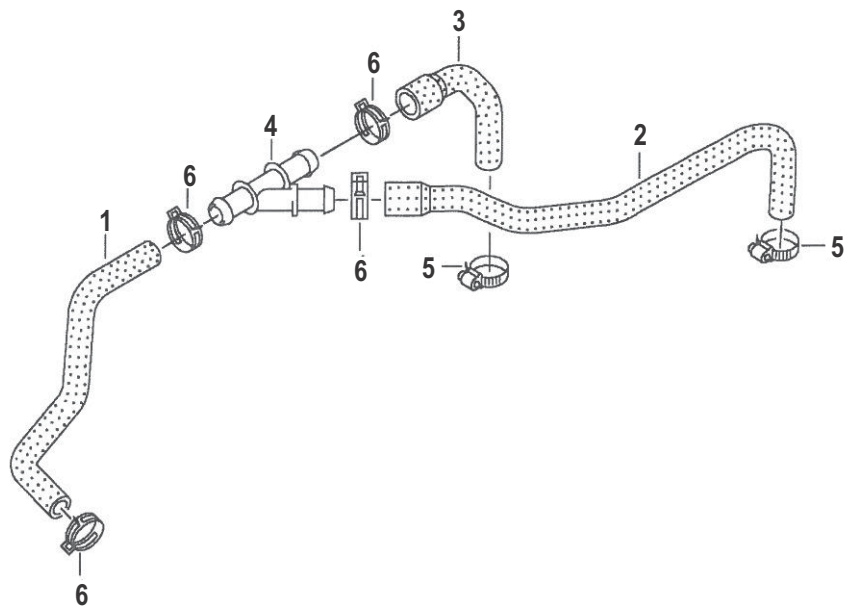


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Cylinder Head Cover

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	8M0066425	COVER, CYLINDER HEAD Port		1	
1	0000	8M0066427	COVER, CYLINDER HEAD Starboard		1	
2	0027	8M0066429	GASKET Port		1	
2	0027	8M0066430	GASKET Starboard		1	
3	0022	8M0066438	COUPLER		4	
4	0010	8M0067237	SCREW		22	
5	0000	8M0066428	FITTING Oil		1	
6		NSS	NOT SOLD SEPARATE Fastener			
7	0025	8M0066515	SEAL		1	
8	0000	8M0041614	CAP Oil Fill		1	
9		NSS	NOT SOLD SEPARATE Seal		1	
10	0000	8M0081501	PLATE		6	
11		8M0100301	INLET TUBE Oil		1	

Cylinder Head Cover Breather

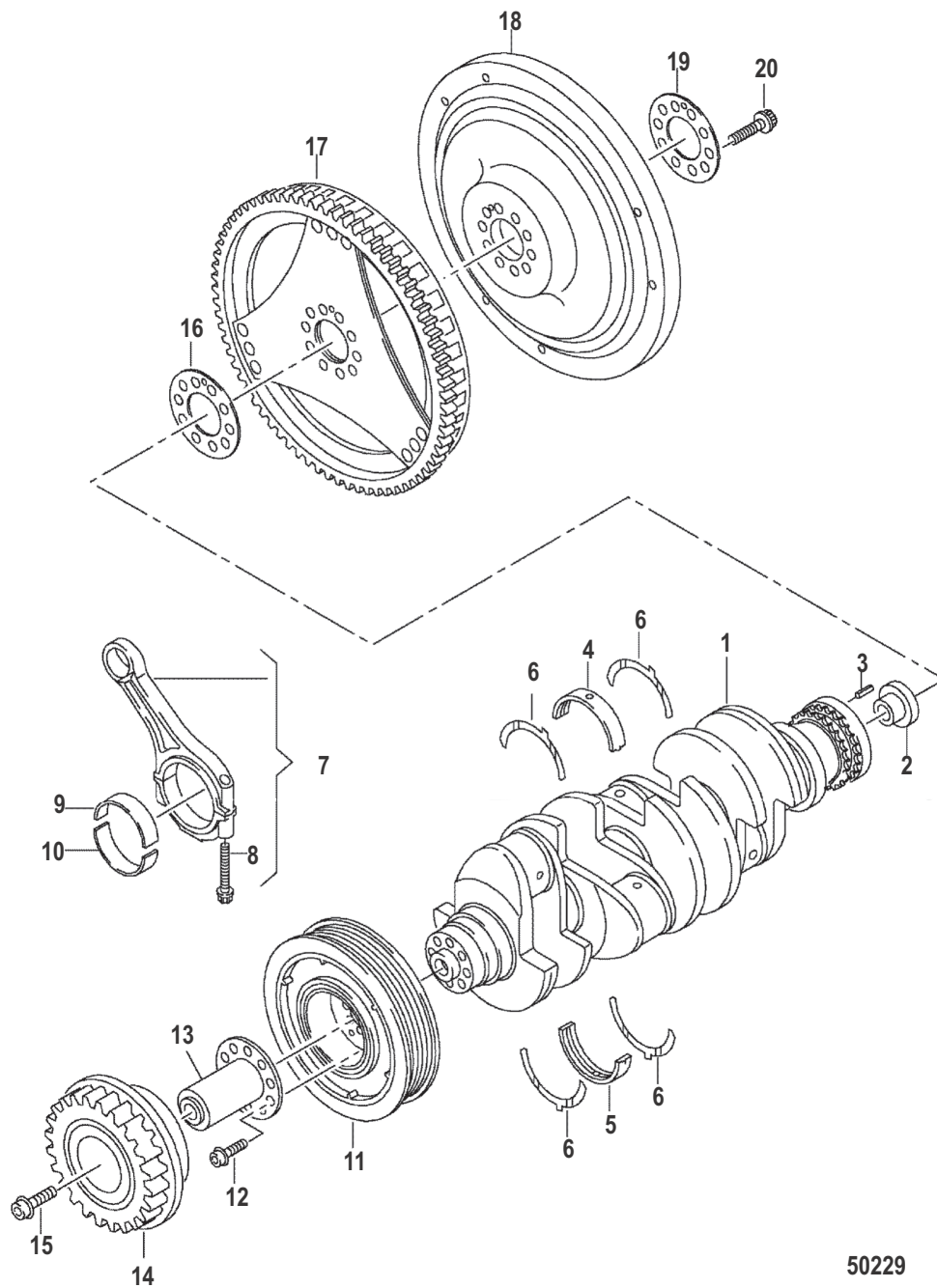


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Cylinder Head Cover Breather

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0032	8M0066745	HOSE		1	
2	0032	8M0066746	HOSE		1	
3	0032	8M0066747	HOSE		1	
4	0032	8M0067532	DISTRIBUTOR		1	
5		8M0090123	CLAMP Spring		AR	
6	0054	8M0068465	CLAMP 27x12		4	

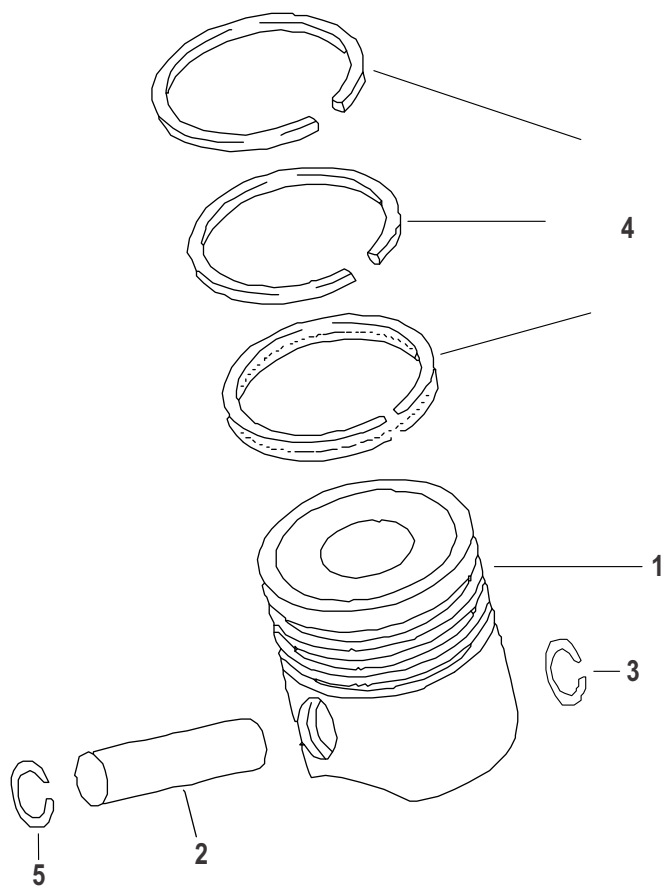
Engine Components Crankshaft/Connecting Rod Bearings



Engine Components Crankshaft/Connecting Rod Bearings

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0400	8M0086383	CRANKSHAFT		1	
2		NA	NOT AVAILABLE Bushing		1	
3		NA	NOT AVAILABLE Pin		1	
4	0023	8M0088980	BEARING Main, Blue Upper		AR	
4	0023	8M0088981	BEARING Main, Yellow Upper		AR	
4	0023	8M0088982	BEARING Main, Red Upper		AR	
5	0023	8M0138455	BEARING Main, Blue Lower		AR	
5	0023	8M0138457	BEARING Main, Yellow Lower		AR	
5	0023	8M0138458	BEARING Main, Red Lower		AR	
6	0023	8M0067471	THRUST WASHER SET		1	
7		8M0089109	CONNECTING ROD ASSEMBLY		1	
8	0010	8M0086384	SCREW		16	
9	0023	8M0089094	BEARING SHELL Blue 1.791-1.796		AR	
9	0023	8M0089095	BEARING SHELL Yellow 1.796-1.801		AR	
9	0023	8M0089096	BEARING SHELL Red 1.801-1.806		AR	
10	0023	8M0089101	BEARING SHELL Blue 1.791-1.796		AR	
10	0023	8M0089102	BEARING SHELL Yellow 1.796-1.801		AR	
10	0023	8M0089104	BEARING SHELL Red 1.801-1.806		AR	
11	0055	8M0055521	VIBRATION DAMPER		1	
12	0010	8M0068366	SCREW M8x45		8	
13	0000	8M0067265	FLANGE		1	
14	0000	8M0067387	PULLEY		1	
15	0010	8M0068518	SCREW M10x1x30		1	
16	0000	8M0066578	WASHER 1.5mm		1	
17	0043	8M0084931	RING GEAR		1	
18	0200	8M0084934	FLEX PLATE		1	
19	0000	8M0066578	WASHER 1.5mm		1	
20	0010	8M0068518	SCREW M10x1x30		10	

Piston



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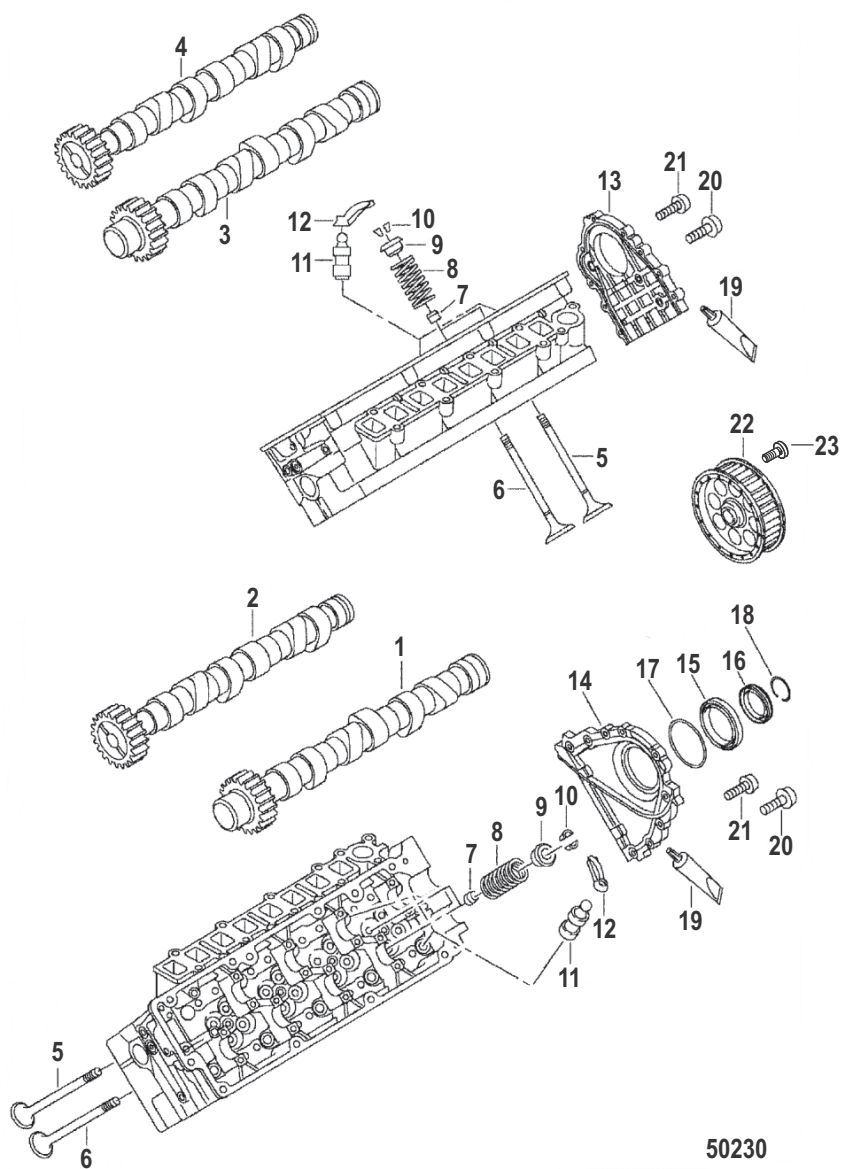
Cat.# 90-8M0079939

Piston

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0700	8M0055803	PISTON W/ Rings		8	
2		NSS	NOT SOLD SEPARATE Pin		8	
3	0000	8M0066587	RING Snap		8	
4	0039	8M0129950	RING SET Piston		8	
5	0000	8M0066587	RING Snap		8	

Piston

Engine Components Camshaft and Valves



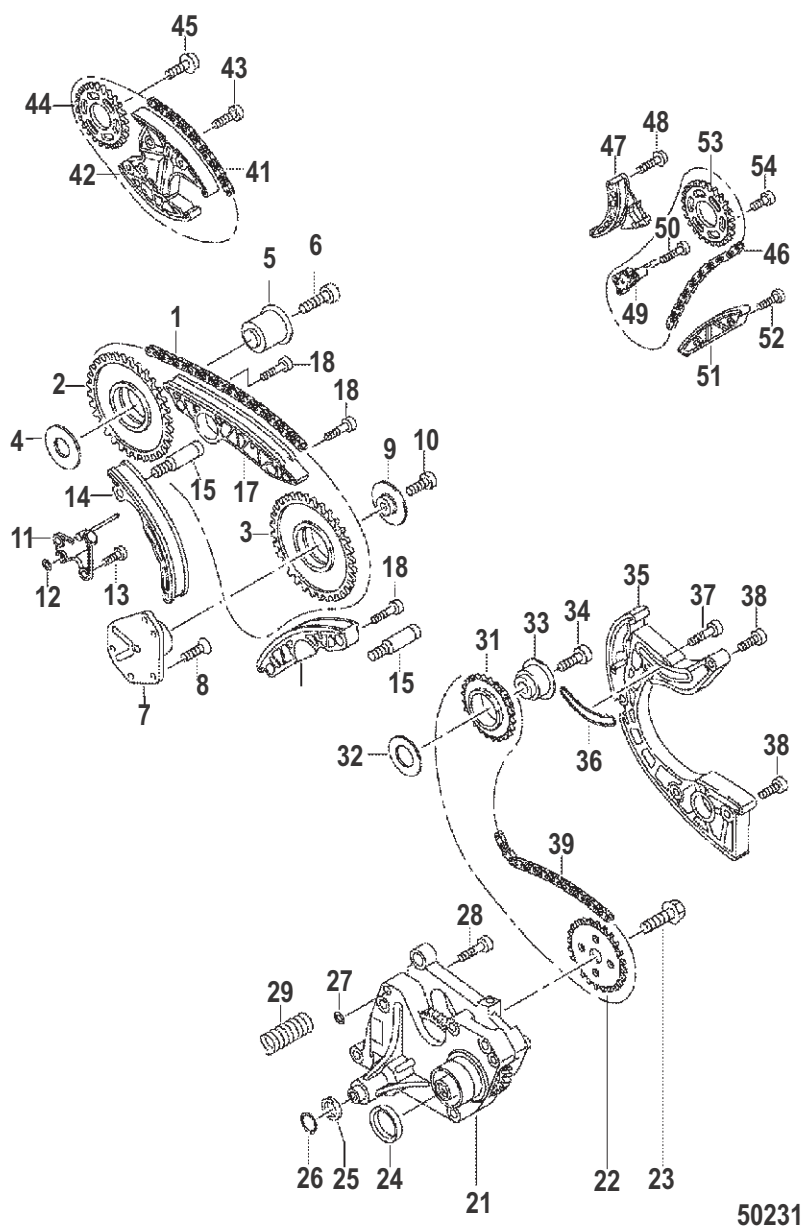
Engine Components Camshaft and Valves

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0400	8M0055592	CAMSHAFT Exhaust Starboard		1	
2	0400	8M0055591	CAMSHAFT Intake Starboard		1	
3	0400	8M0055589	CAMSHAFT Intake Port		1	
4	0400	8M0055590	CAMSHAFT Exhaust Port		1	
5	0000	8M0066627	VALVE Intake		16	
6	0000	8M0041484	EXHAUST VALVE		16	
7	0026	8M0066292	SEAL, VALVE STEM 6mm		32	
-		NA	NOT AVAILABLE Sleeve		AR	[1]
8	0024	8M0066629	SPRING Valve		32	
9	0000	8M0066630	RETAINER		32	
10	0018	8M0055807	LOCK Valve		64	
11	0000	8M0066374	BRACKET		32	
12	0000	8M0066619	LEVER, ROCKER		32	
13	0000	8M0055571	COVER		1	
14	0000	8M0055572	COVER		1	
15	0000	8M0066457	RING Lock		1	
16	0026	8M0066213	SEAL Oil		1	
17	0025	8M0068536	O-RING 75.87x2.62		1	
18	0000	8M0068115	RING Securing		1	
19	0092	8M0068049	SEALANT 50ml		AR	
20	0010	8M0068221	SCREW M6x30		4	
21	0010	8M0068223	SCREW M6x20		18	
22	0043	8M0055519	GEAR Timing		1	
23	0010	8M0068374	SCREW M14x1.50x72		1	

PART NOTES:

[1] - Component not available at time of catalog release

Timing Chain and Slide Rail

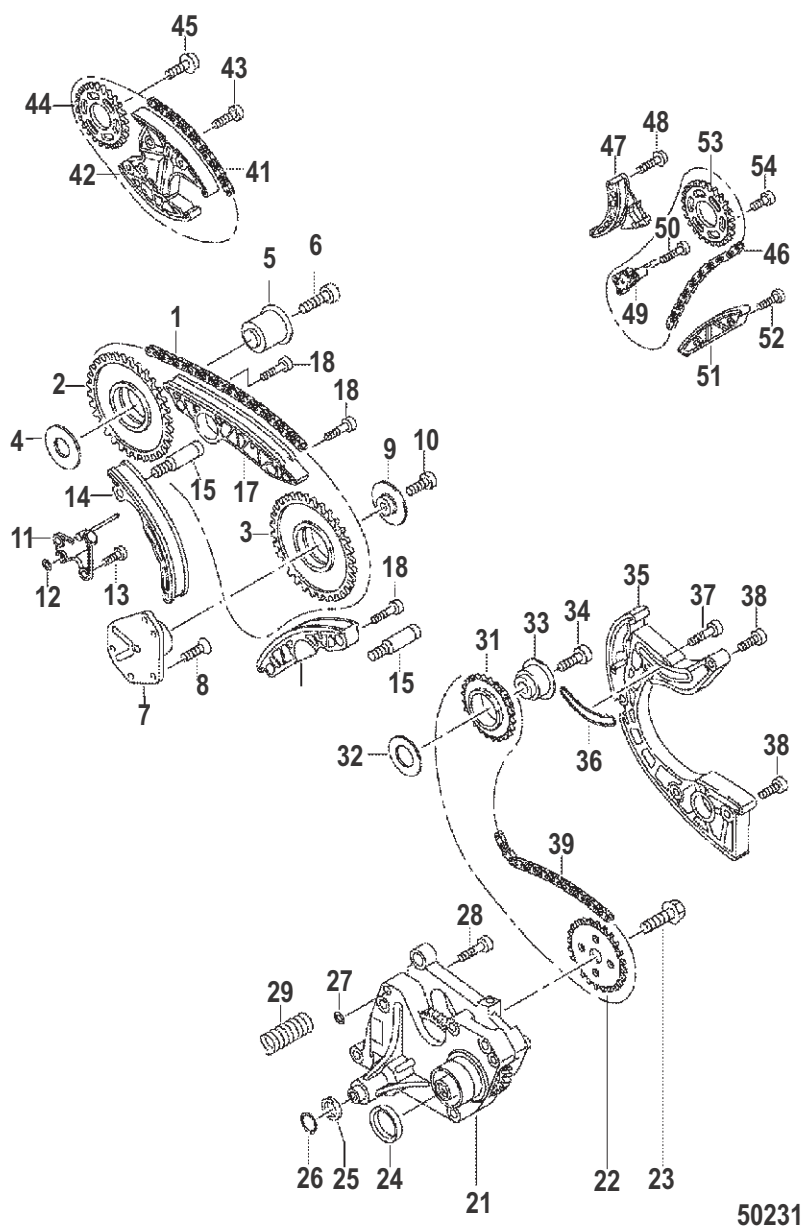


Timing Chain and Slide Rail

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	8M0066610	TIMING CHAIN		1	
2	0043	8M0066594	GEAR 19 Tooth		1	
3	0043	8M0066449	GEAR 28 Tooth		1	
4	0023	8M0068568	THRUST WASHER		1	
5	0000	8M0066461	PIN Bearing		1	
6	0010	8M0068369	SCREW M10x40		1	
7	0000	8M0066460	PIN Bearing		1	
8	0010	8M0068511	SCREW M6x18		3	
9	0023	8M0067482	THRUST WASHER		1	
10	0010	8M0086385	SCREW		1	
11	0000	8M0066620	TENSIONER CHAIN		1	
12		NSS	NOT SOLD SEPARATE Seal		1	
13	0010	8M0068222	SCREW M6x20		2	
14	0000	8M0067487	GUIDE		1	
15	0010	8M0068569	SCREW M6x35		2	
16	0000	8M0066466	GUIDE		1	
17	0000	8M0055825	GUIDE		1	
18	0010	8M0068233	SCREW M6x30		3	
21	0000	8M0066465	PUMP		1	
22	0043	8M0067490	GEAR 25 Tooth		1	
23	0010	8M0068501	SCREW M10x20		1	
24	0026	8M0067476	SEAL Oil		1	
25	0023	8M0067477	BUSHING		1	
26	0000	8M0068118	RING Securing		1	
27	0025	8M0068477	O-RING 7.65x1.78		1	
28	0010	8M0068351	SCREW M6x40		5	
29	0024	8M0067484	SPRING Pressure		1	
31	0043	8M0067489	GEAR 25 Tooth		1	
32	0023	8M0055823	THRUST WASHER		1	
33	0000	8M0067488	PIN Bearing		1	
34	0010	8M0068369	SCREW M10x40		1	
35	0000	8M0066625	TENSIONER CHAIN		1	
36	0027	8M0055824	GASKET		1	
37	0010	8M0068341	SCREW M6x35		1	
38	0010	8M0068222	SCREW M6x20		3	
39	0000	8M0066614	TIMING CHAIN		1	
41	0000	8M0066611	TIMING CHAIN		1	
42	0000	8M0066459	TENSIONER CHAIN Right		1	
43	0010	8M0068233	SCREW M6x30		3	
44	0043	8M0066453	GEAR 25 Tooth		1	
45	0010	8M0068543	SCREW M8x12		5	
46	0000	8M0066613	TIMING CHAIN		1	
47	0000	8M0066468	TENSIONER CHAIN		1	
48	0010	8M0068569	SCREW M6x35		1	
49	0000	8M0066458	TENSIONER CHAIN		1	
50	0010	8M0068341	SCREW M6x35		2	

Timing Chain and Slide Rail

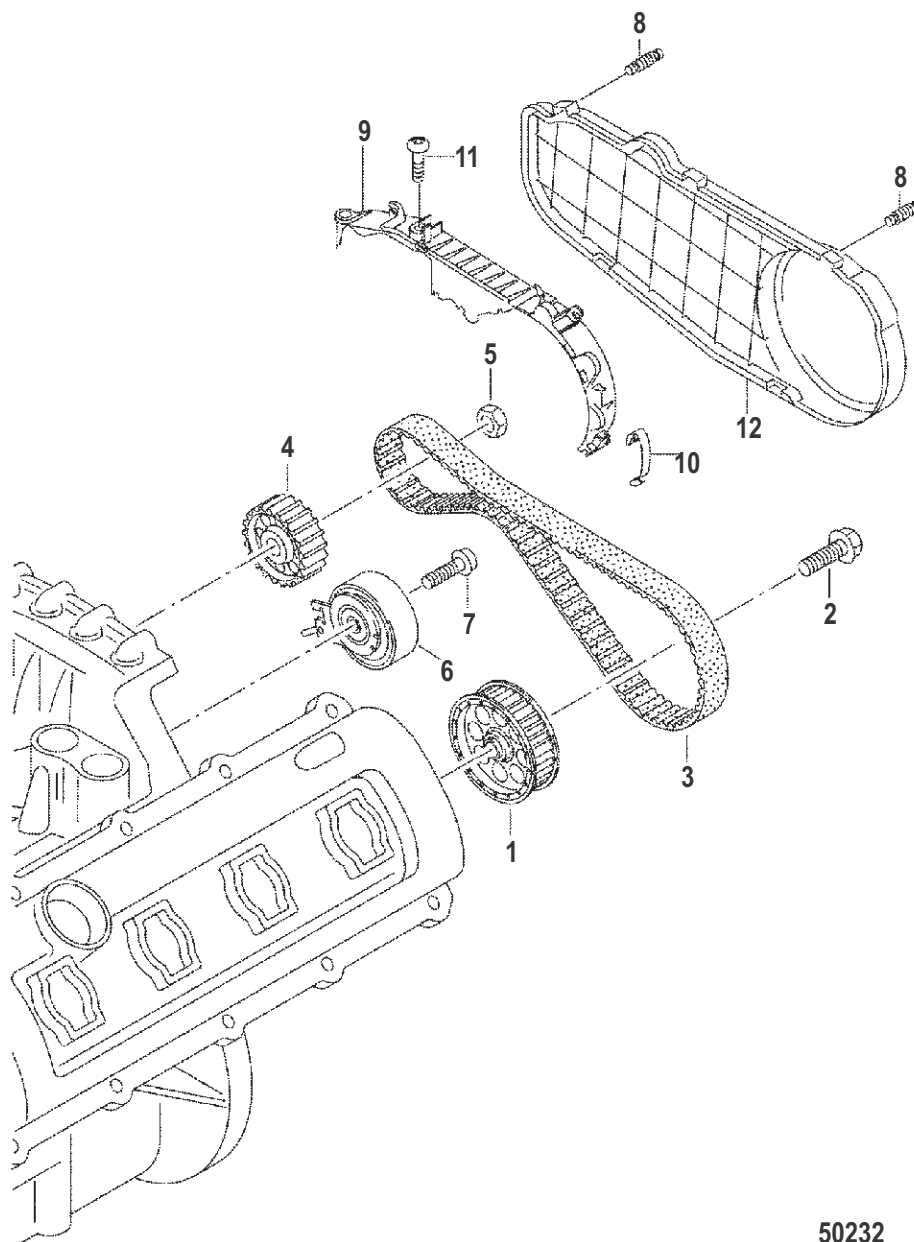
Timing Chain and Slide Rail



Timing Chain and Slide Rail

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
51	0000	8M0066469	GUIDE		1	
52	0010	8M0068233	SCREW M6x30		2	
53	0043	8M0066452	GEAR 35 Tooth		1	
54	0010	8M0068543	SCREW M8x12		5	

Toothed Belt and Cover

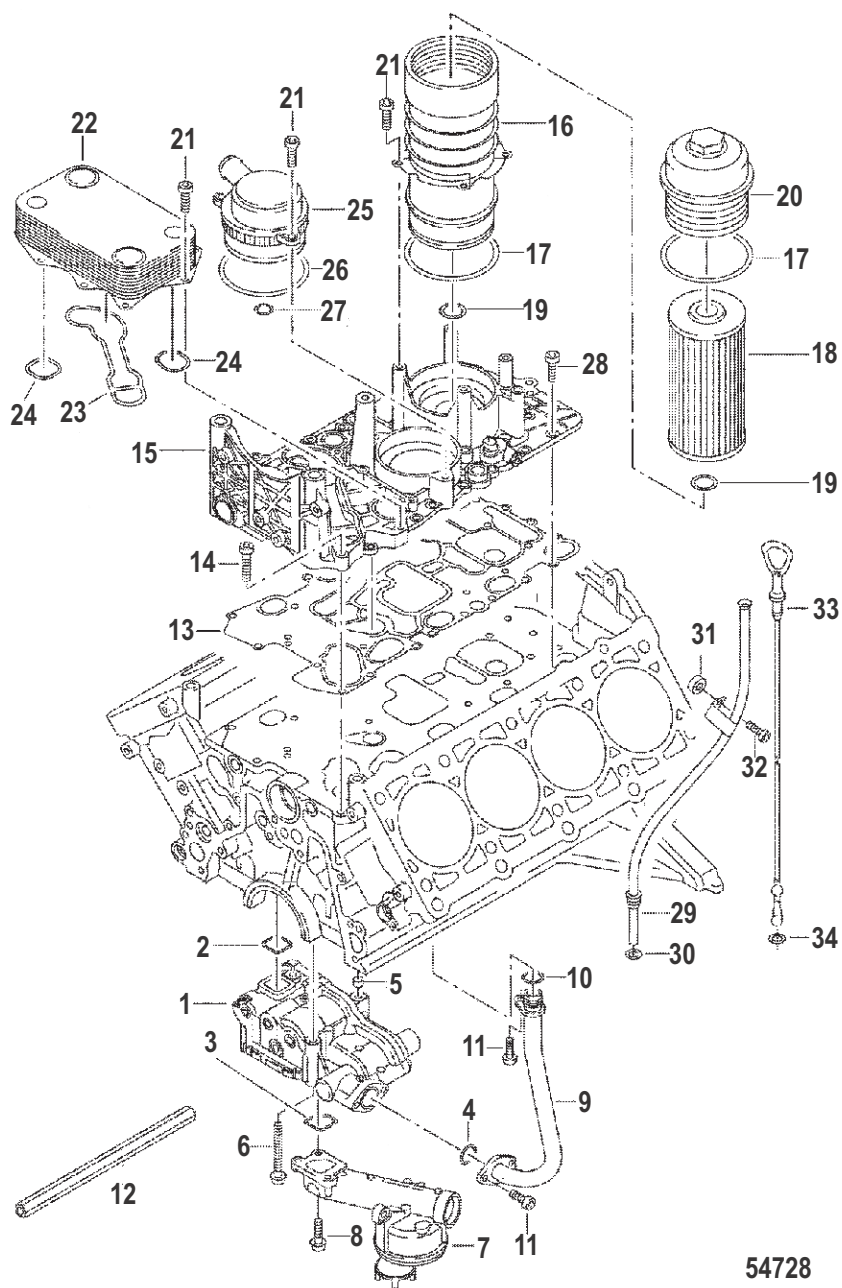


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Toothed Belt and Cover

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0043	8M0055519	GEAR Timing		1	
2	0010	8M0068374	SCREW M14x1.50x72		1	
3	0057	8M0055517	BELT Timing		1	
4	0043	8M0055520	GEAR Timing		1	
5	0011	8M0055854	NUT		1	
6	0000	8M0055518	TENSIONER		1	
7		NSS	NOT SOLD SEPARATE Screw		1	
8		NSS	NOT SOLD SEPARATE Stud	Design I	2	
8	0010	8M0068306	SCREW M6x14 Design II		1	
9	0000	8M0055853	BRACKET		1	
10		NSS	NOT SOLD SEPARATE Clamp	Design I	1	
11	0010	8M0068223	SCREW M6x20		2	
12	0000	8M0066456	COVER		1	

Oil Pump and Components



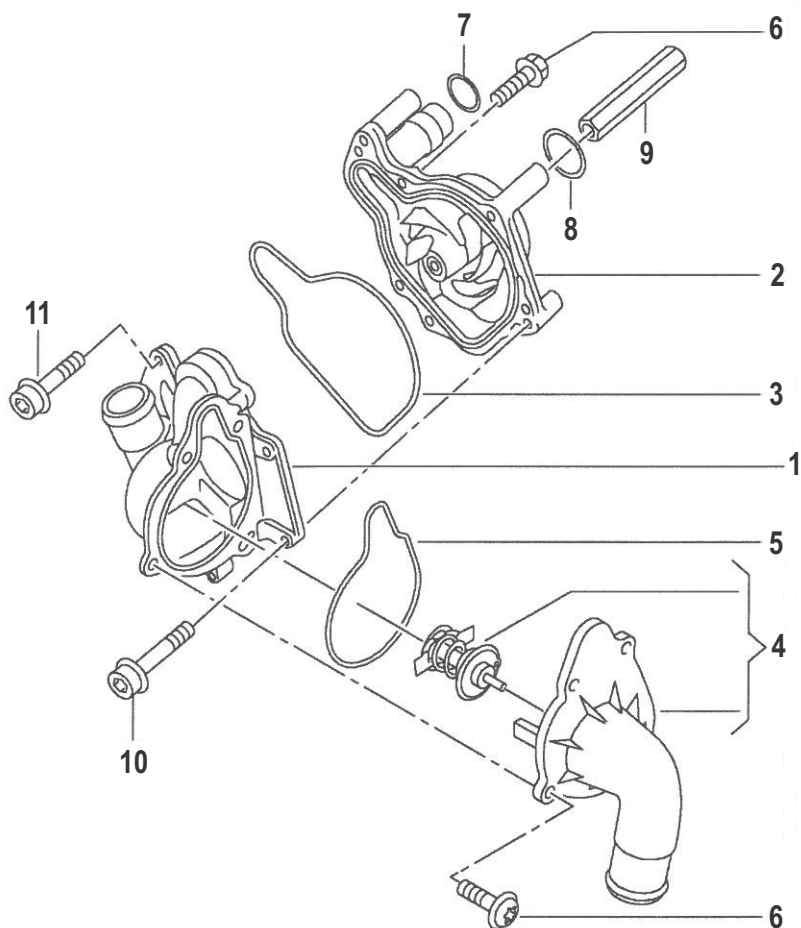
Oil Pump and Components

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	8M0086389	OIL PUMP		1	
2		NSS	NOT SOLD SEPARATE Gasket		1	
3		NSS	NOT SOLD SEPARATE Gasket		1	
4		NSS	NOT SOLD SEPARATE Gasket		1	
5	0000	8M0066525	SLEEVE 8.2X6.5		2	
6	0010	8M0086390	SCREW		3	
7	0032	8M0055568	LINE Oil Suction		1	
8	0010	8M0068245	SCREW M6x18		3	
9	0032	8M0055569	LINE Oil Pressure		1	
10	0025	8M0068513	O-RING 20x2.5		1	
11	0010	8M0068245	SCREW M6x18		3	
12	0000	8M0067491	SHAFT		1	
13	0027	8M0066409	GASKET		1	
14		NSS	NOT SOLD SEPARATE		AR	
15	0000	8M0041399	FILTER ASSEMBLY Oil		1	
16	0000	8M0066475	RESERVOIR ASSEMBLY		1	
17		NA	NOT AVAILABLE O-Ring		AR	[1]
18	0035	8M0066483	FILTER ELEMENT Oil		1	
19		NA	NOT AVAILABLE O-Ring	ORD Kit 8M0066519	AR	[1]
20	0022	8M0066478	PLUG		1	
21	0010	8M0068223	SCREW M6x20 Screw		9	
22	0000	8M0055515	OIL COOLER		1	
23	0026	8M0066480	SEAL		1	
24	0025	8M0066481	O-RING		2	
25	0000	8M0040885	OIL SEPERATOR		1	
26		NA	NOT AVAILABLE O-Ring	ORD Kit 8M0066519	AR	[1]
27		NA	NOT AVAILABLE O-Ring	ORD Kit 8M0066519	AR	[1]
28	0010	8M0068223	SCREW M6x20		20	
29		8M0090100	TUBE Oil		1	
30	0025	8M0086392	O-RING		1	
31		NA	NOT AVAILABLE Spacer		1	[1]
32	0010	8M0068299	SCREW M6x12		1	
33	0000	8M0041617	DIPSTICK		1	
34	0025	8M0086392	O-RING	Also in Kit 8M0066519	1	
NS	0025	8M0066519	SEALING KIT Sealing Kit		1	

PART NOTES:

[1] - Component not available at time of catalog release

Water Pump

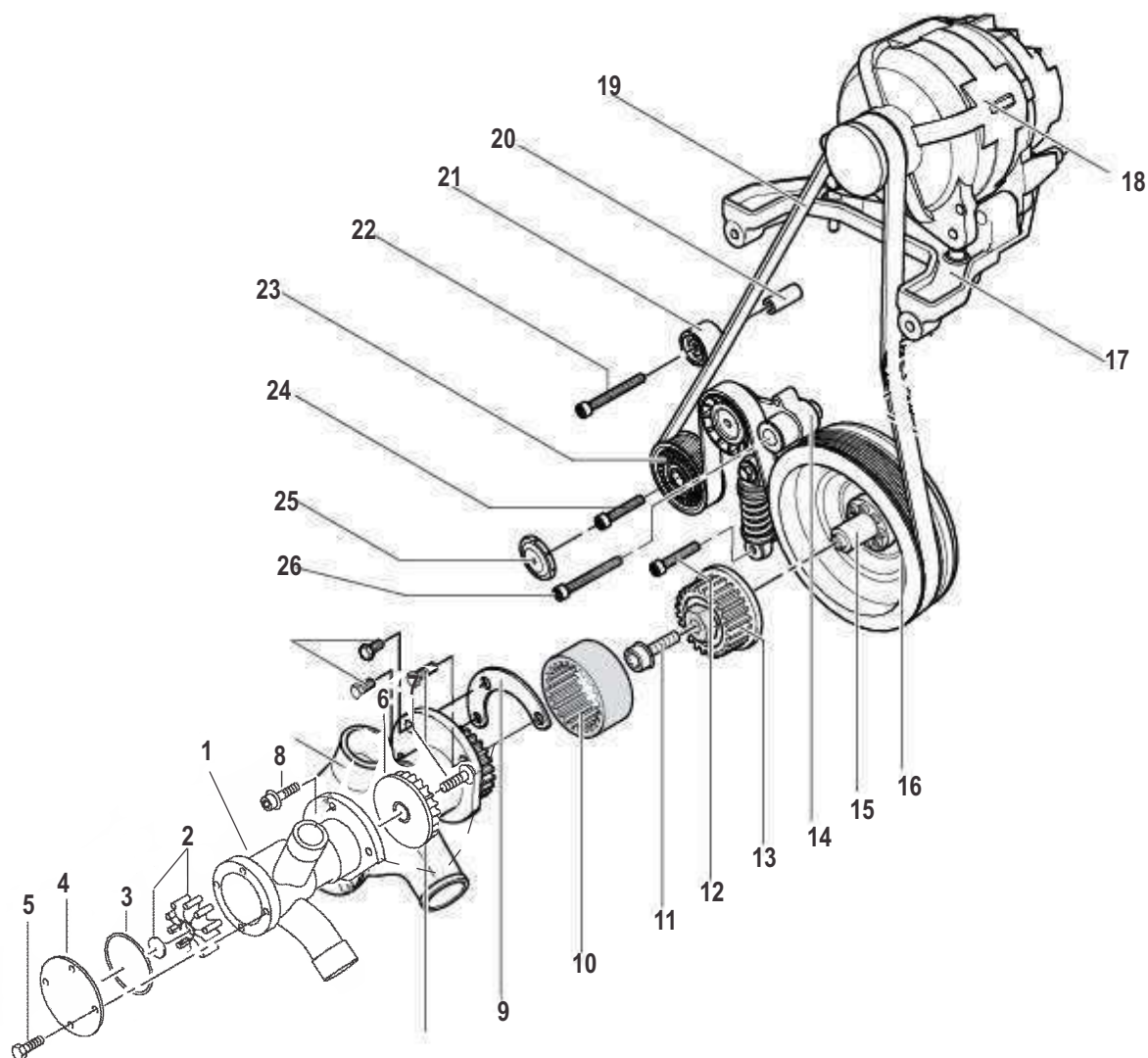


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Water Pump

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0046	8M0066750	WATER PUMP		1	
2	0000	8M0067495	WATER PUMP HOUSING		1	
3	0027	8M0067498	GASKET		1	
4	0000	8M0086400	THERMOSTAT		1	
5	0027	8M0070512	GASKET		1	
6	0010	8M0068223	SCREW M6x20		8	
7	0025	8M0068525	O-RING 23x5		1	
8	0025	8M0068488	O-RING 28x3.5		1	
9	0000	8M0067499	PROPSHAFT		1	
10	0010	8M0068362	SCREW M6x70		2	
11	0010	8M0068316	SCREW M6x50		2	

Sea Water Pump and Alternator Drive

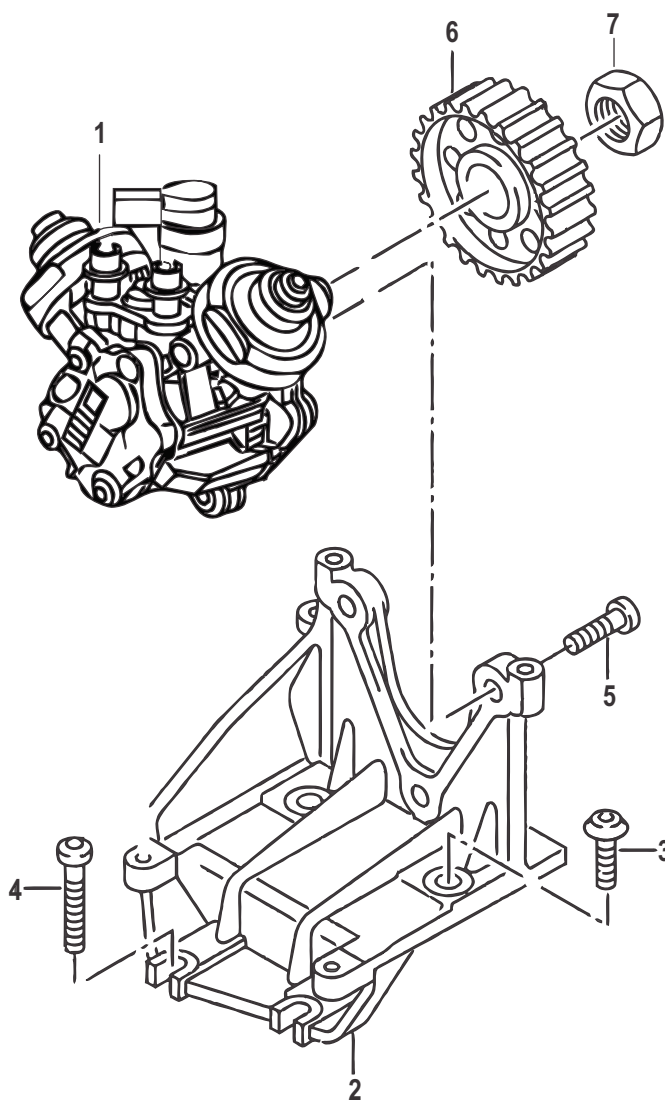


57539

Sea Water Pump and Alternator Drive

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0046	8M0067270	PUMP ASSEMBLY Sea Water		1	
2	0047	8M0067334	IMPELLER		1	
3	0025	896332059	O-RING		1	
4	0000	8M0067271	COVER PLATE		1	
5	0010	8M0067014	SCREW		4	
6	0000	8M0067387	PULLEY		1	
7	0010	8M0068518	SCREW M10x1x30		1	
8	0010	8M0068232	SCREW M8x25		3	
9	0023	8M0067294	SPACER		3	
10	0000	8M0067389	COUPLER		1	
11	0010	8M0068518	SCREW M10x1x30		1	
12	0010	8M0102322	SCREW (M10 x 70) Screw		1	
13	0000	8M0067387	PULLEY		1	
14	0000	8M0031990	TENSIONER		1	
15	0000	8M0067265	FLANGE Hub		1	
16	0055	8M0055521	VIBRATION DAMPER Pulley		1	
17	0000	8M0070504	BRACKET ALTERNATOR		1	
18	0000	8M0090133	ALTERNATOR		1	
19	0057	8M0066825	BELT		1	
20	0023	8M0084234	SLEEVE		1	
21	0000	8M0084233	PULLEY, IDLER		1	
22	0010	8M0084235	SCREW		1	
23	0000	8M0067462	TENSIONER		1	
24	0010	8M0068528	SCREW M8x40		1	
25	0000	8M0066371	CONNECTOR CAP		1	
26	0010	8M0102321	SCREW (M8 x 30) Screw		1	

Injection Pump

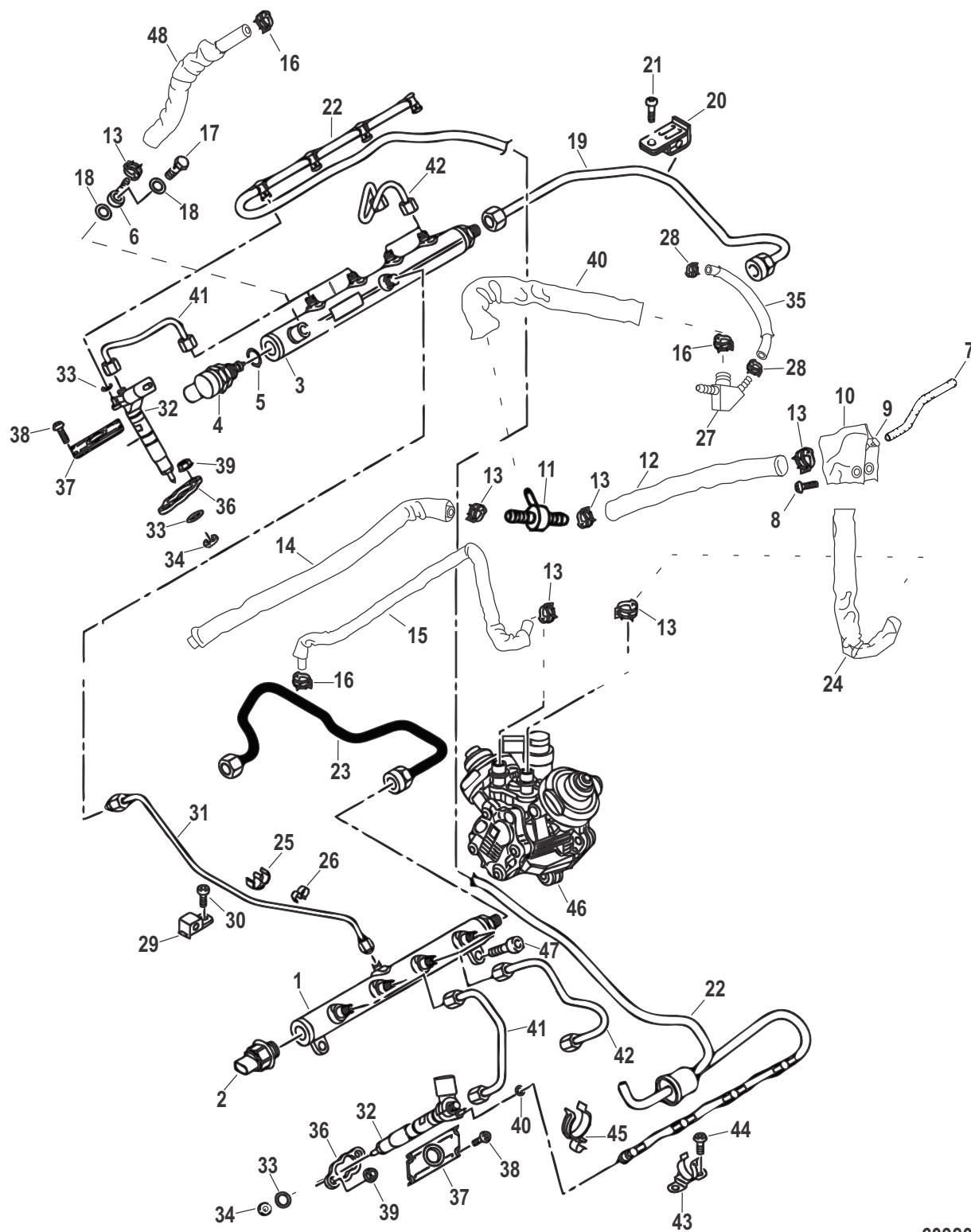


54727

Injection Pump

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	8M0083014	INJECTOR PUMP		1	
2	0000	8M0084132	BRACKET		1	
3	0010	8M6002459	SCREW (M8x1.25x20)		2	
4	0010	8M0086396	SCREW (M8X80)		2	
5		NSS	NOT SOLD SEPARATE		3	
6	0043	8M0055520	GEAR Timing		1	
7	0011	8M0068263	NUT M14x15		1	

Fuel Components

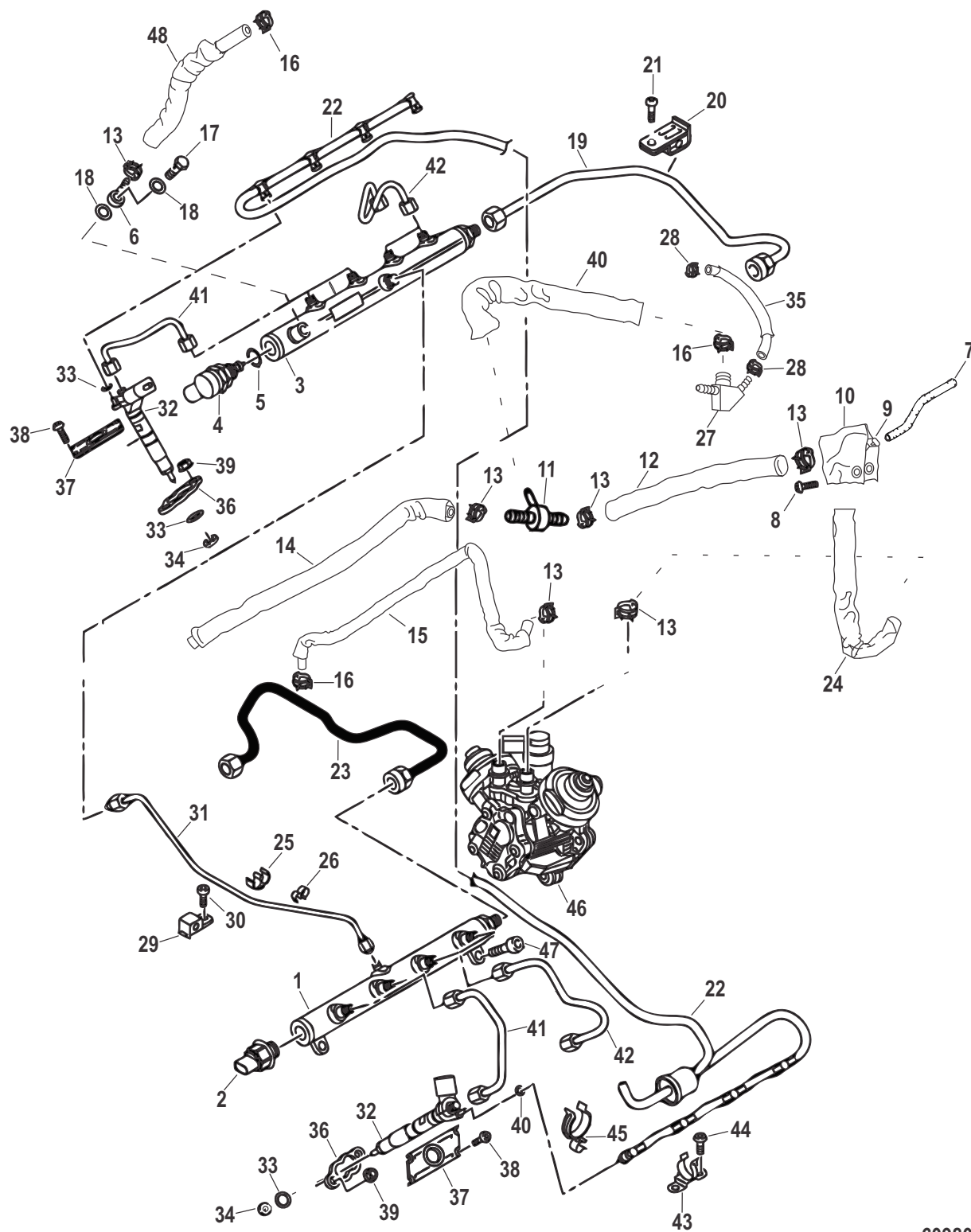


60980

Fuel Components

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	8M0038342	FUEL RAIL Port		1	
2	0000	8M0038378	PRESSURE SENSOR Fuel		1	
3	0000	8M0038343	FUEL RAIL Starboard		1	
4	0021	8M0038345	REGULATOR		1	
5	0025	8M0122842	O-RING		1	
6	0022	8M0068390	FITTING 8x7 Banjo		1	
7		NSS	NOT SOLD SEPARATE Wiring Harness Connection		1	
8	0010	8M0117743	SCREW (M6 X 16)		1	
9	0000	8M0083023	SENSOR ASSEMBLY Fuel Temperature		1	
10	0000	8M0093461	SHIELD		1	
11	0022	8M0075061	FITTING Tee		1	
12	0032	8M0095841	LINE Fuel		2	
13	0054	8M0090120	CLAMP Spring		11	
14	0032	8M0095840	LINE Fuel Tie Strap		1	
15	0032	8M0095845	LINE Fuel		1	
16	0054	8M0068481	CLAMP Spring		3	
17	0022	8M0068179	SCREW 8		1	
18	0012	8M0068134	SEALING RING 12x17		2	
19	0032	8M0107957	LINE Fuel Pump to Rail		1	
20	0054	8M0084198	CLIP		2	
21	0010	8M0068306	SCREW M6x14		2	
22	0032	8M0114685	HOSE Fuel		1	
23	0032	8M0107958	LINE Fuel		1	
24	0032	8M0095849	LINE Fuel		1	
25		NSS	NOT SOLD SEPARATE Clip		1	
26	0054	8M0066685	CLIP		3	
27	0022	8M0079684	FITTING 3 Barbed		1	
28	0054	8M0117742	CLAMP (9.5 X 8.4)		2	
29	0054	8M0084198	CLIP		1	
30	0010	8M0068306	SCREW M6x14		1	
31	0032	8M0114003	LINE Fuel Rail to Rail		1	
32	0000	8M0083015	INJECTOR ASSEMBLY		8	
33	0012	8M0068570	SEALING RING		16	
34	0012	8M0066678	SEALING RING 7.7x1.5 O-Ring		8	
35	0032	8M0095847	LINE Fuel		1	
36	0054	8M0066666	CLAMP		8	
37	0000	8M0081501	PLATE		8	
38	0010	8M0068419	SCREW M5x12		20	
39	0011	8M0068423	NUT M6		16	
40	0032	8M0095844	LINE Fuel		1	
41	0032	8M0038389	LINE Fuel Rail to Injector 3,4,5,6		4	
42	0032	8M0038385	LINE Fuel Rail to Injector 1,2,7,8		4	
43	0054	8M0117900	CLIP		1	
44	0010	8M0068578	SCREW		1	

Fuel Components

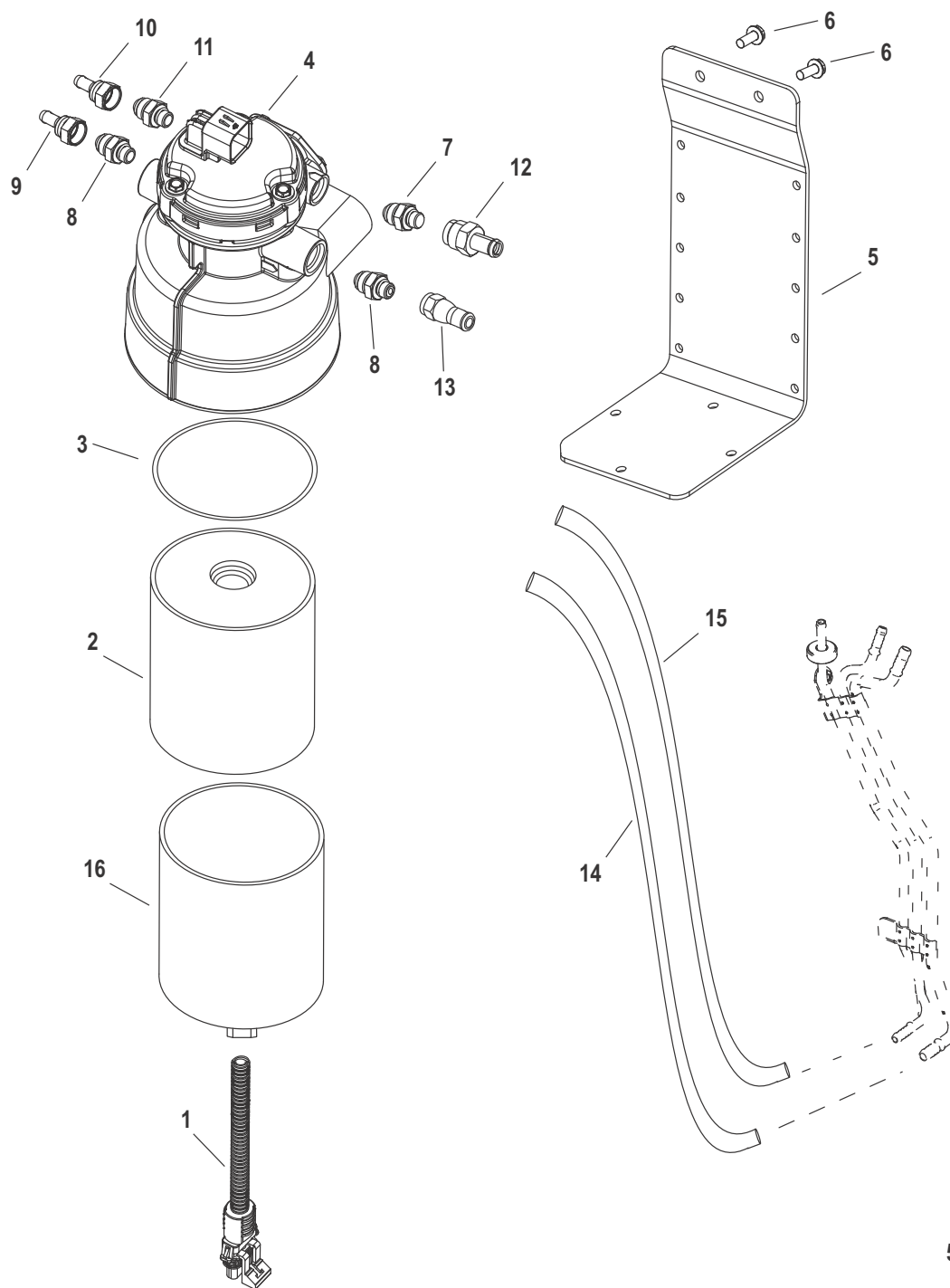


60980

Fuel Components

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
45	0054	8M0066683	CLIP		3	
46		NSS	NOT SOLD SEPARATE See Injection Pump		1	
47	0010	8M0086396	SCREW (M8X80)		4	
48		8M0119235	HOSE Fuel Return		1	

Fuel Pump Remote Lift Pump

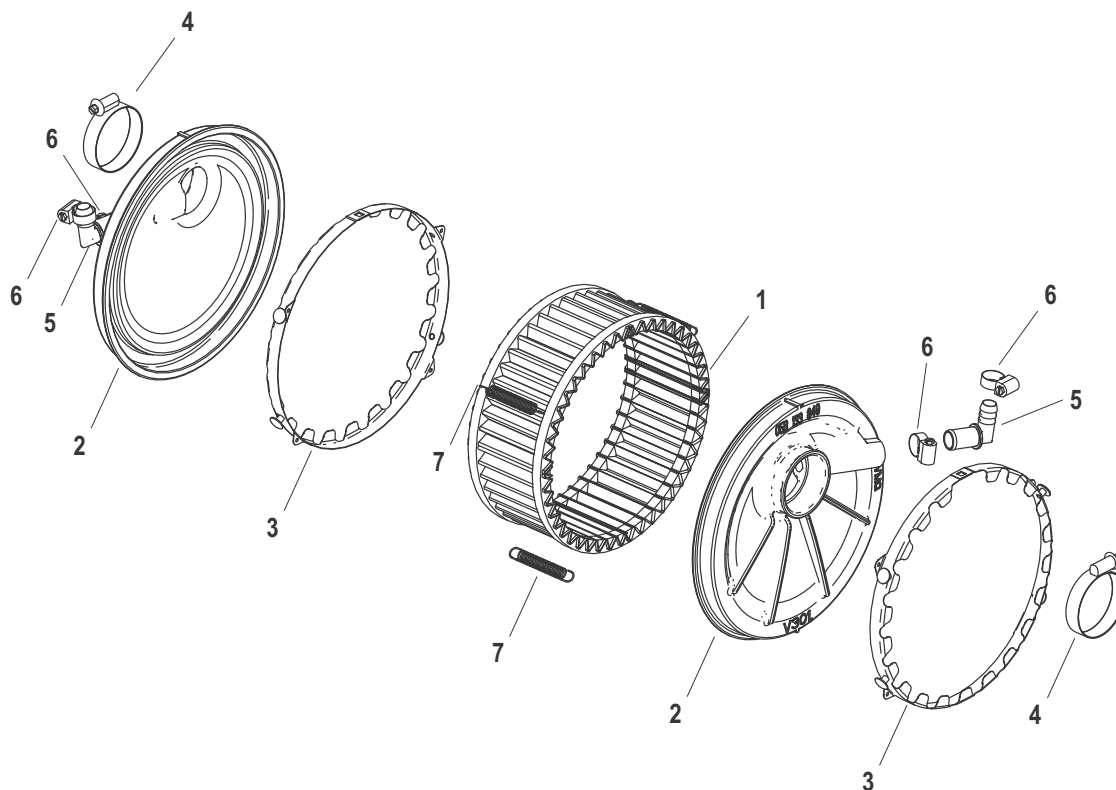


55571

Fuel Pump Remote Lift Pump

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0000	8M0075685	PUMP KIT, LIFT		1	
1	0000	8M6002389	SENSOR		1	
2	0035	8M6002390	FILTER Fuel		1	
3		NSS	NOT SOLD SEPARATE O-RING		1	
4	0035	8M6002388	PUMP Fuel Replacement Head		1	
5	0000	8M0072088	BRACKET		1	
6	0010	8M0073411	SCREW Hex		2	
7	0022	8M0071631	FITTING .375 Female		1	
8	0022	8M0071630	FITTING .375		2	
9	0022	8M0071632	FITTING .375 Female		1	
10	0022	8M0075192	FITTING .375 Female		1	
11	0022	8M0074992	FITTING M14 W/ Check Valve		1	
12	0022	8M0074321	FITTING (.3125 Barb to .5625-18)		1	
13	0022	8M0071632	FITTING .375		1	
14	0032	8M0093085	HOSE ASSEMBLY Fuel		1	
15	0032	8M0093084	HOSE ASSEMBLY Fuel		1	
16		NSS	NOT SOLD SEPARATE		1	
NS	0084	8M0079846	EXTENSION HARNESS 10 Feet Lift Pump		1	
NS	0084	8M0079847	EXTENSION HARNESS 20 Feet Lift Pump		AR	

Air Filter



52699

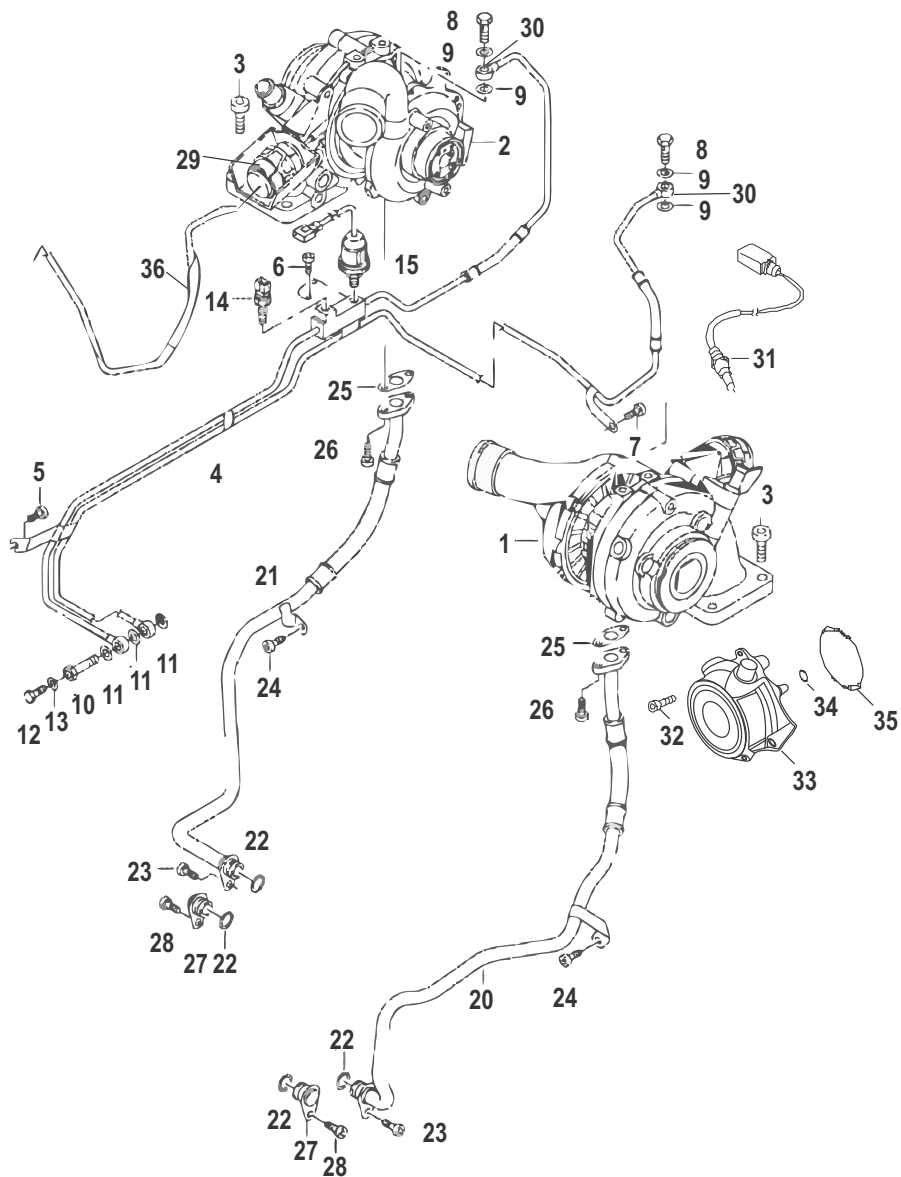
Air Filter

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	8M0067617	FILTER		1	
2	0000	8M0066787	COVER		2	
3	0000	8M0066786	RING Clamp		2	
4		8M0068326	CLAMP 50-70X12		2	
5	0022	8M0066294	FITTING Elbow		2	
6		NA	NOT AVAILABLE Clamp		4	[1]
7	0024	8M0067508	SPRING Tension		4	
NS	0000	8M0067626	AIR FILTER CLEANING KIT		AR	

PART NOTES:

[1] - Component not available at time of catalog release

Turbocharger



50241

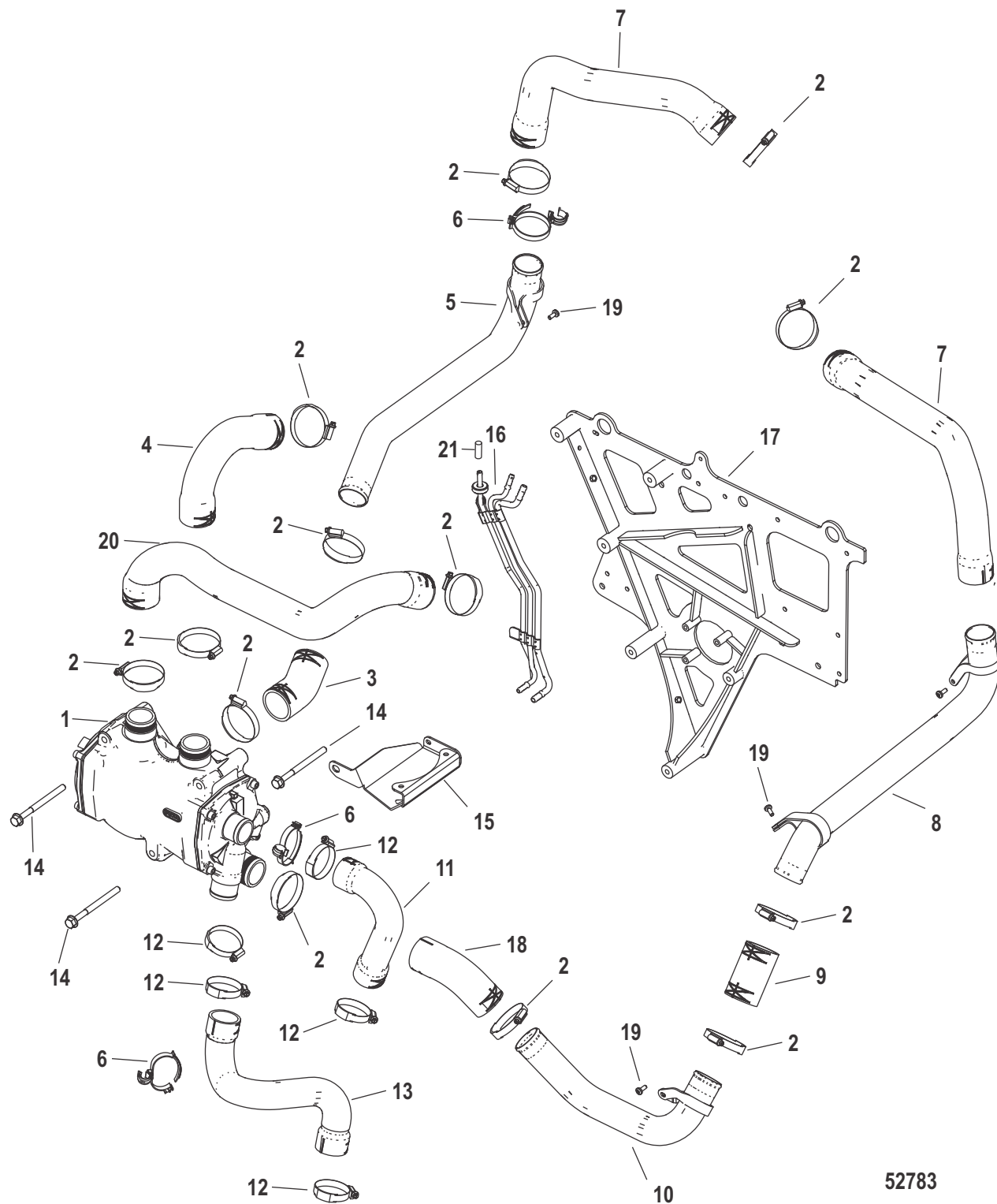
Turbocharger

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	8M0066790	TURBOCHARGER Port		1	
2	0000	8M0066791	TURBOCHARGER Starboard		1	
3	0010	8M0068407	SCREW M10x35		8	
4	0032	8M0066788	TUBE		1	
5	0010	8M0068306	SCREW M6x14		1	
6	0010	8M0068313	SCREW M6x16		2	
7	0010	8M0068306	SCREW M6x14		1	
8	0022	8M0068391	SCREW 5		2	
9	0012	8M0068127	SEALING RING 8x11.5		4	
10	0010	8M0058184	BOLT Banjo		1	
11	0012	8M0068131	SEALING RING 12x15.5x1.5		3	
12	0010	8M0068069	SCREW M8x10		1	
13		NA	NOT AVAILABLE O-Ring		1	[1]
14	0000	8M0066737	SENDER, TEMPERATURE Oil		1	
15	0087	8M0090135	SWITCH Oil Pressure		1	
20	0032	8M0090147	LINE Oil		1	
21	0032	8M0066799	LINE Oil		1	
22	0026	8M0066277	SEAL 15x2.5		4	
23	0010	8M0068258	SCREW M6x16		2	
24	0010	8M0068306	SCREW M6x14		2	
25	0027	8M0066708	GASKET		2	
26	0010	8M0068258	SCREW M6x16		4	
27	0022	8M0066805	PLUG		2	
28	0010	8M0068306	SCREW M6x14		2	
29	0000	8M0079944	VGT ACTUATOR		2	
30	0022	8M0067002	FITTING		2	
31	0000	8M0090128	SENSOR Exhaust Temperature		2	
32	0010	8M0068223	SCREW M6x20		4	
33	0000	8M0066693	VACUUM PUMP		1	
34	0027	8M0066694	GASKET		1	
35	0027	8M0068574	GASKET		1	
36	0032	8M0083965	HOSE Vacuum		1	

PART NOTES:

[1] - Component not available at time of catalog release

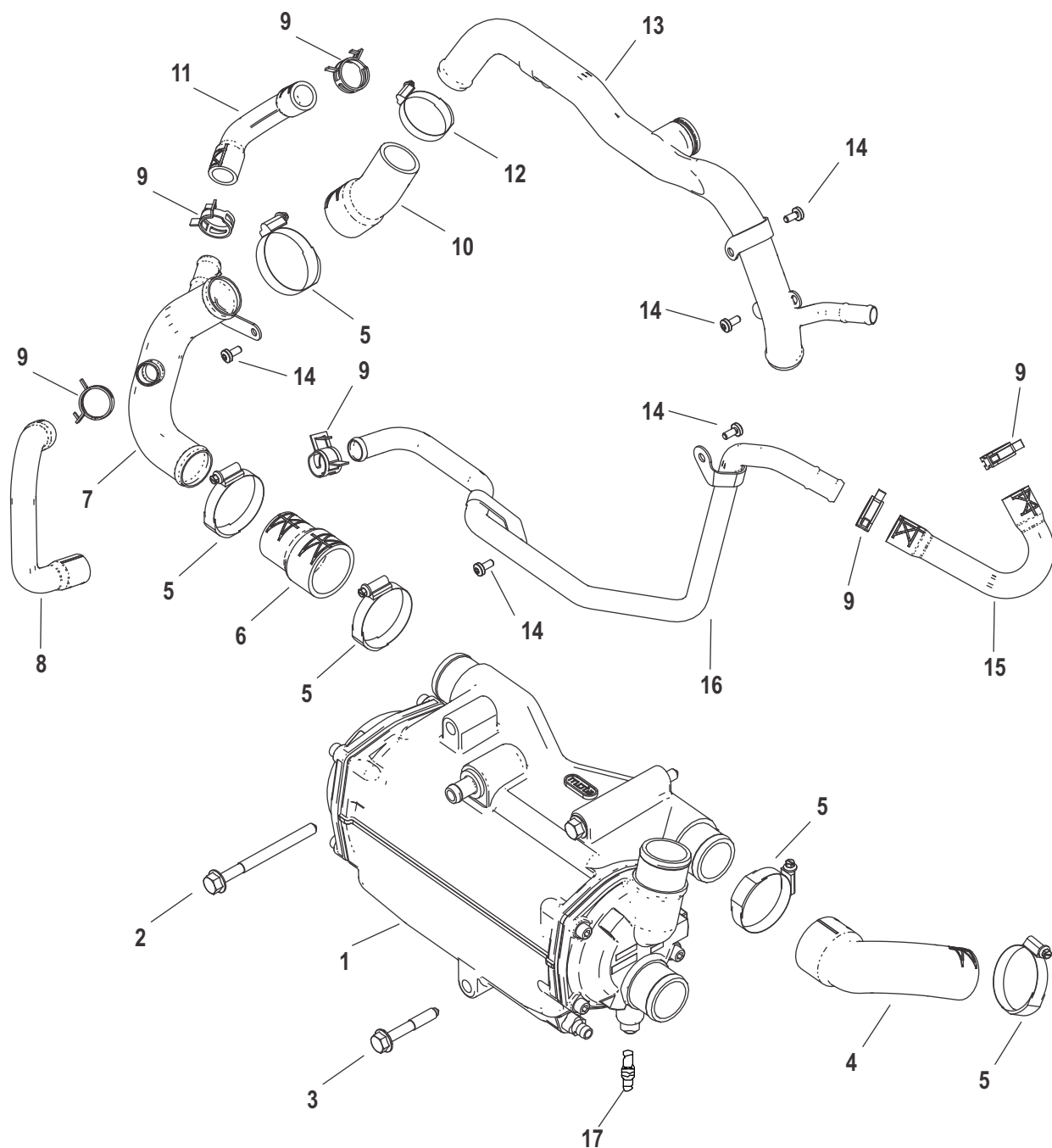
Charge Air Cooler



Charge Air Cooler

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	8M6002218	COOLER		1	
NS	0000	8M6002271	PLUG ASSEMBLY Drain		2	
NS	0025	8M6002272	O-RING 118 X 3.55		4	
NS	0010	8M6002276	SCREW M8 X 35		8	
2		8M0068326	CLAMP 50-70X12		AR	
3	0032	8M0066794	HOSE		1	
4	0032	8M0066801	HOSE		1	
5	0032	8M0066797	PIPE Injector		1	
6	0054	8M0066776	CLIP		AR	
7	0032	8M0066804	HOSE Pipe to Turbo		2	
8	0032	8M0066796	PIPE Injector		1	
9	0032	8M0066792	HOSE		1	
10	0032	8M0066789	PIPE Injector		1	
11	0032	8M0066751	HOSE		1	
12	0054	8M0068325	CLAMP 40-60X12		AR	
13	0032	8M0066752	HOSE		1	
14	0010	8M0068323	SCREW M10x135x45		3	
15	0000	8M0083083	BRACKET Reservoir		1	
16	0000	8M0083084	LINE ASSEMBLY Oil and Fuel		1	
17	0000	8M0054250	BRACKET		1	
18	0032	8M0066793	HOSE		1	
19	0010	8M0068306	SCREW M6x14		AR	
19	0010	8M0068313	SCREW M6x16		AR	
20	0032	8M0090149	HOSE		1	
21	0019	8M0143399	CAP		1	

Heat Exchanger



52784

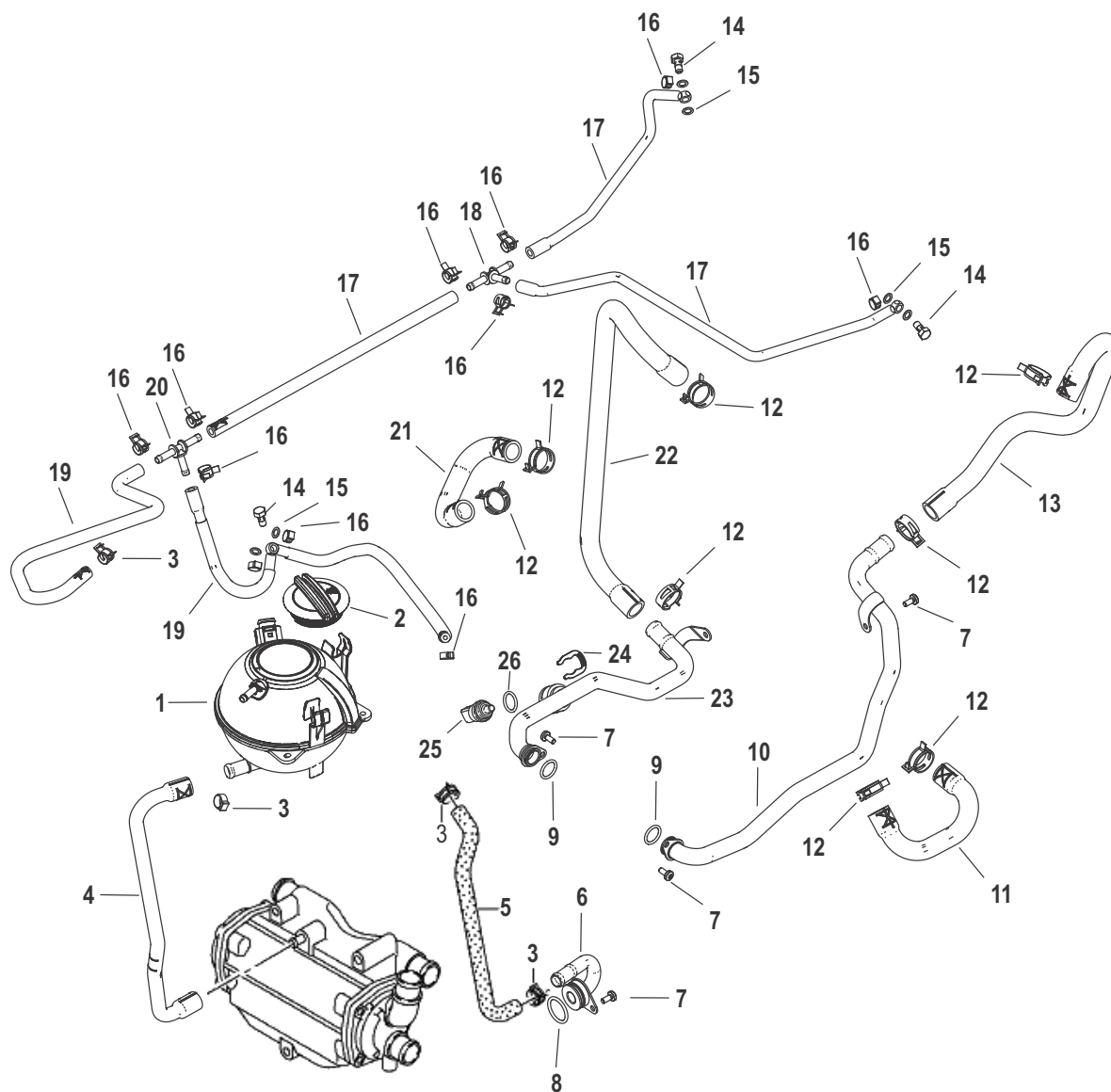
Heat Exchanger

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	8M6002219	EXCHANGER		1	
NS	0000	8M6002273	GASKET Copper		1	
NS	0000	8M6002274	PLUG ASSEMBLY Zinc		1	
NS	0025	8M6002275	O-RING 135.5 X 4		4	
NS	0010	8M6002276	SCREW M8 X 35		8	
2		NA	NOT AVAILABLE Screw		2	[1]
3		NA	NOT AVAILABLE Screw		1	[1]
4	0032	8M0066758	HOSE		1	
5	0054	8M0068325	CLAMP 40-60X12		AR	
6	0032	8M0066759	HOSE		1	
7	0032	8M0066768	LINE		1	
8	0032	8M0066763	HOSE		1	
9	0054	8M0068465	CLAMP 27x12		AR	
10	0032	8M0066757	HOSE		1	
11	0032	8M0066760	HOSE		1	
12	0054	8M0068324	CLAMP 35-50X12		1	
13	0032	8M0083095	HOSE		1	
14	0010	8M0068554	SCREW		AR	
15	0032	8M0066764	HOSE		1	
16	0032	8M0066769	HOSE		1	
17	0000	8M6002271	PLUG ASSEMBLY Drain		1	

PART NOTES:

[1] - Component not available at time of catalog release

Cooling Hoses



52785

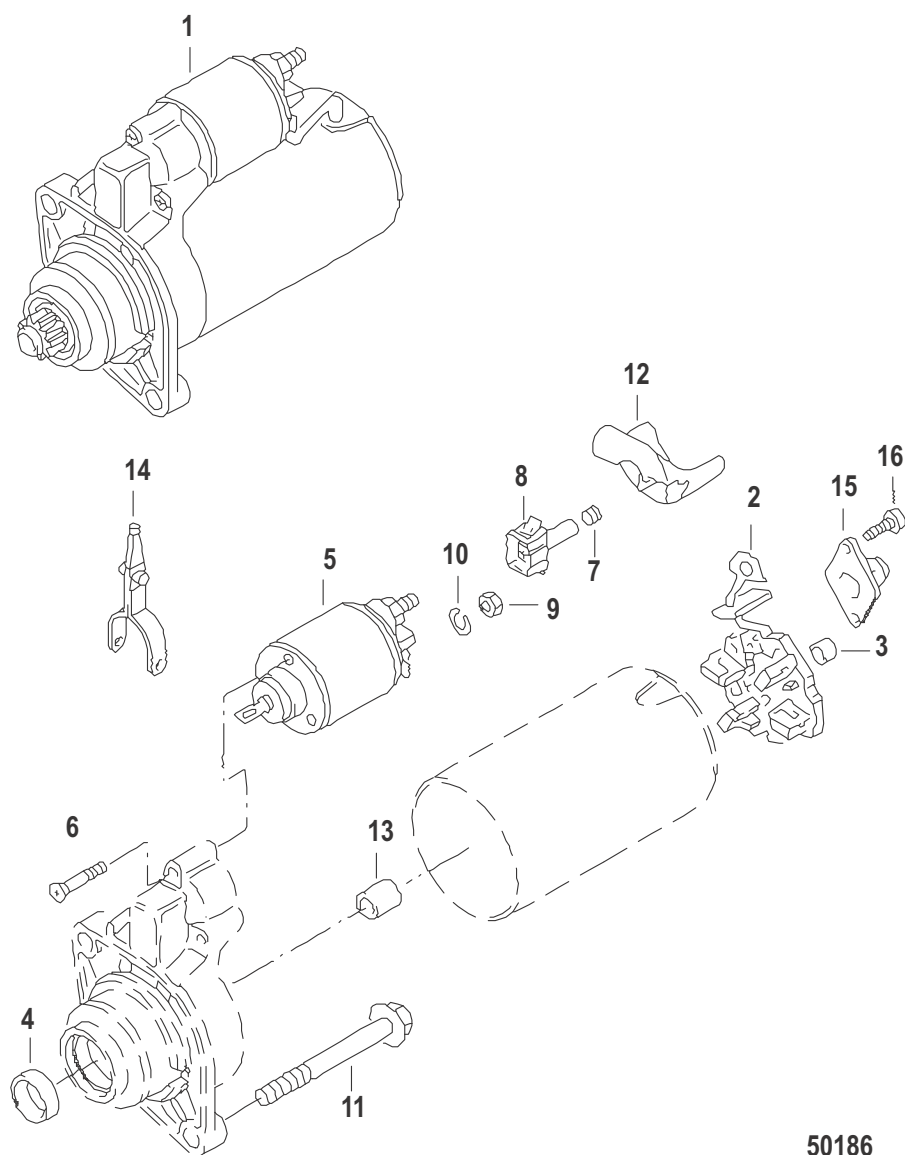
Cooling Hoses

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	8M0067533	TANK EXPANSION		1	
2	0036	8M0068012	CAP		1	
3	0054	8M0068463	CLAMP Spring		AR	
4	0032	8M0066772	HOSE		1	
5	0032	8M0066489	HOSE		1	
6	0032	8M0066770	LINE		1	
7	0010	8M0068306	SCREW M6x14		AR	
8	0025	8M0068488	O-RING 28x3.5		1	
9	0026	8M0068523	SEAL 19.6x3		2	
10	0000	8M0066774	TUBE WATER		1	
11	0032	8M0066760	HOSE Starboard Front		1	
11	0032	8M0066761	HOSE Starboard Rear		1	
12	0054	8M0068465	CLAMP 27x12		AR	
13	0032	8M0066766	HOSE		1	
14	0022	8M0068391	SCREW 5		AR	
15		NA	NOT AVAILABLE O-Ring		AR	[1]
16	0054	8M0068461	CLAMP 14x12		AR	
17	0032	8M0066780	HOSE		1	
18		8M0068469	FITTING Connector		1	
19	0032	8M0066781	HOSE		1	
20		8M0068469	FITTING Connector		1	
21	0032	8M0066764	HOSE	Port Front	1	
21	0032	8M0066765	HOSE	Port Rear	1	
22	0032	8M0066762	HOSE		1	
23	0000	8M0066775	TUBE WATER		1	
24	0000	8M0066264	SPRING Retaining 19.6 X 3.65		1	
25	0000	8M0067235	SENDER, TEMPERATURE		1	
26	0025	8M0068405	O-RING 19.6x3.65		1	

PART NOTES:

[1] - Component not available at time of catalog release

Starter Components

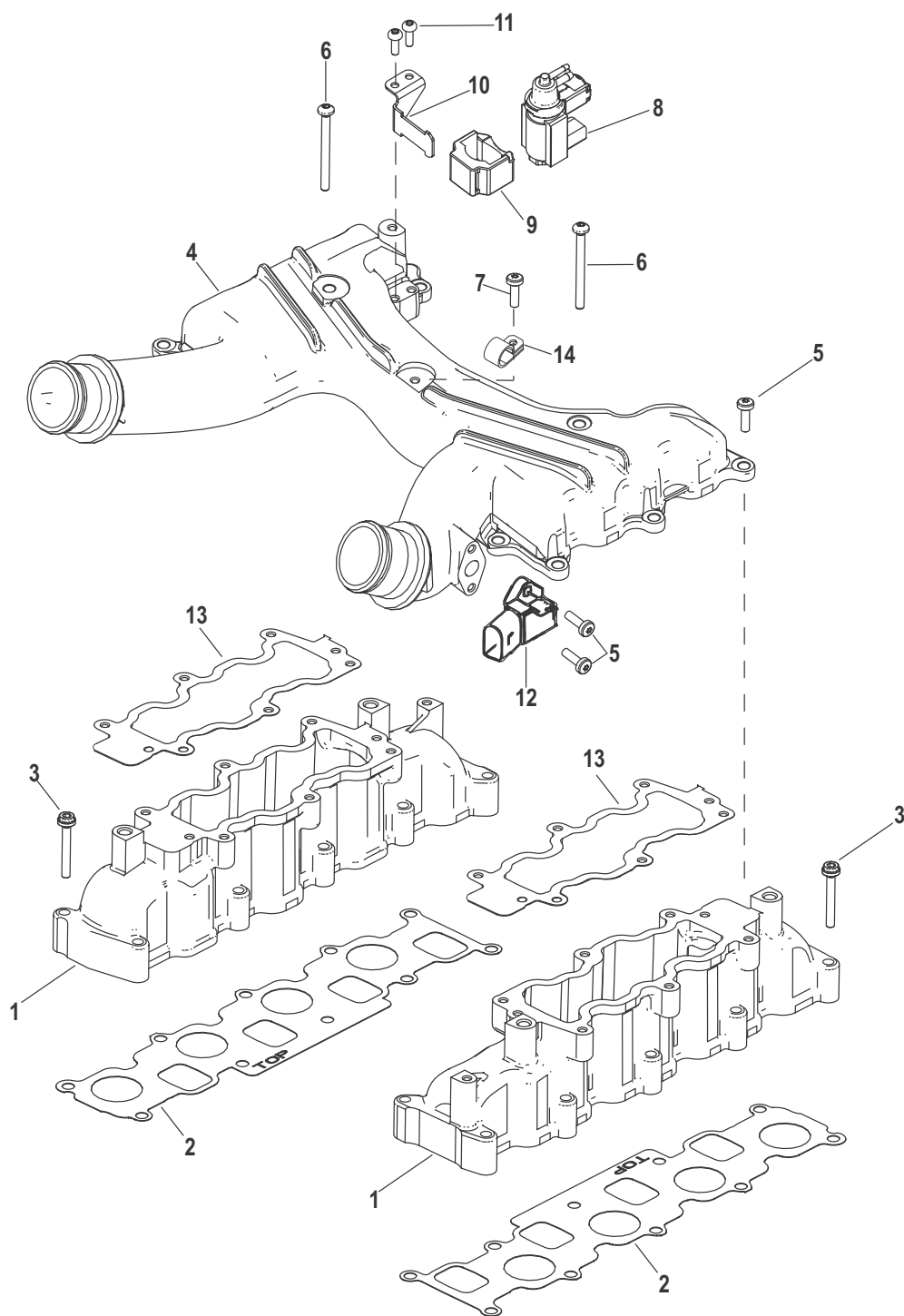


50186

Starter Components

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0050	8M0066522	STARTER 23 KW		1	
2	0000	8M0066735	PLATE		1	
3	0023	8M0066287	BUSHING		AR	
4	0023	8M0066736	BUSHING		1	
5	0089	8M0067217	SOLENOID		1	
6	0010	8M0066288	SCREW M5x33		3	
7	0026	8M0068005	SEAL WIRE	For Wire Cross Section 4.0	AR	
8	0086	8M0068008	CONNECTOR 1 Pin		1	
9	0011	8M0068090	NUT M8		1	
10	0013	8M0068111	SPRING WASHER		1	
11	0010	8M0068433	SCREW M12x100		2	
12	0000	8M0068041	RETAINER		1	
13	0023	8M0066257	BUSHING		1	
14	0000	8M0066260	LEVER		1	
15	0000	8M0066196	COVER PLATE		1	
16	0010	8M0068144	SCREW		2	

Intake Manifold

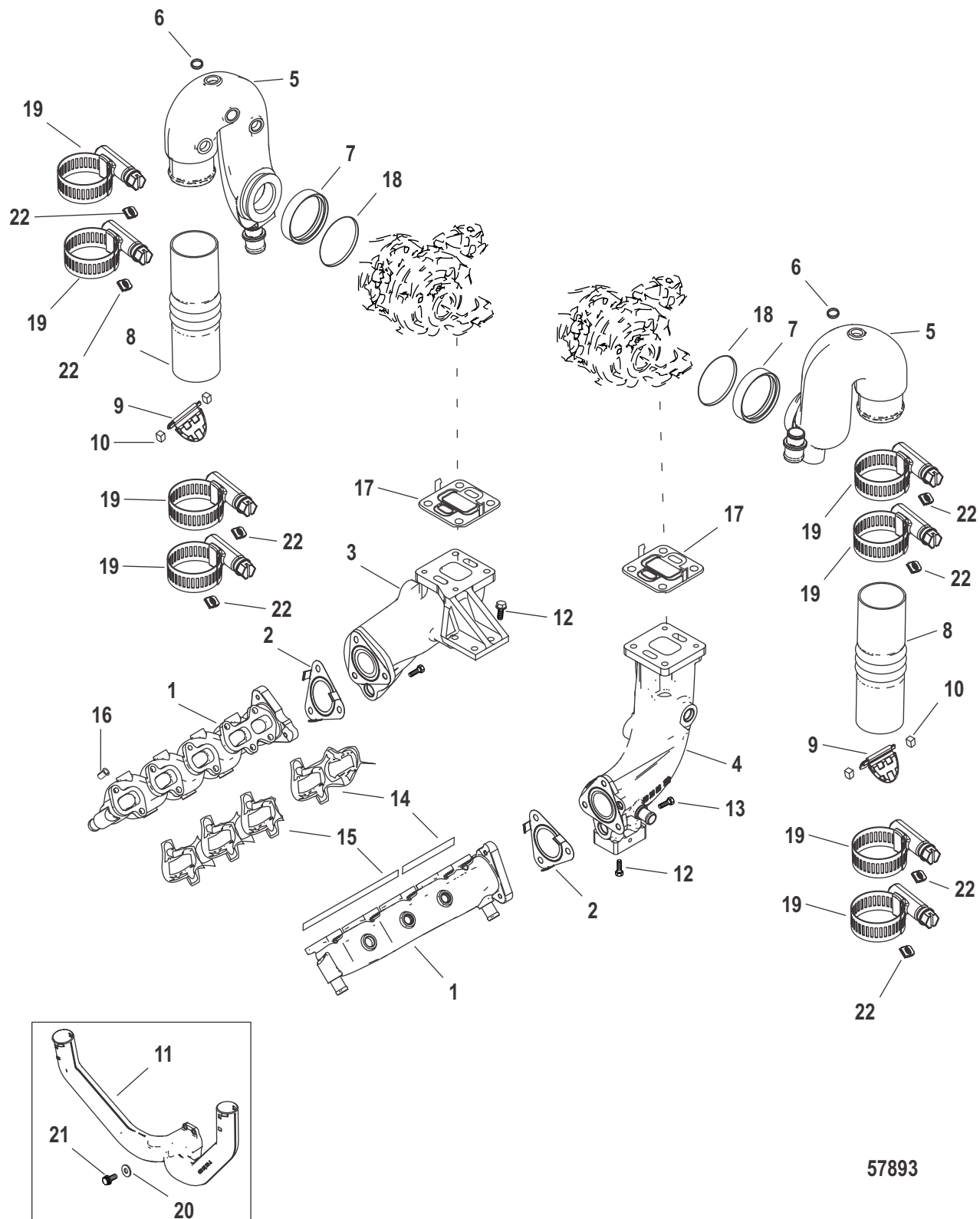


62822

Intake Manifold

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	8M0084197	MANIFOLD		2	
2	0027	8M0066784	GASKET, INTAKE		2	
3	0010	8M0068285	SCREW M6x45		20	
4	0000	8M0066803	PIPE		1	
5	0010	8M0068223	SCREW M6x20 Pipe to Manifold		10	
5	0010	8M0068223	SCREW M6x20 Sensor to Pipe		2	
6	0010	8M0068361	SCREW M6x65		2	
7	0010	8M0068306	SCREW M6x14		1	
8	0000	8M0084474	PRESSURE CONTROL		1	
9	0000	8M0090138	MOUNT		1	
10	0000	8M0091818	BRACKET		1	
11	0010	8M0068306	SCREW M6x14		2	
12	0000	8M0055513	SENSOR Pressure		1	
13	0027	8M0066785	GASKET		2	
14	0054	8M0084198	CLIP Center of Pipe		1	

Exhaust Components

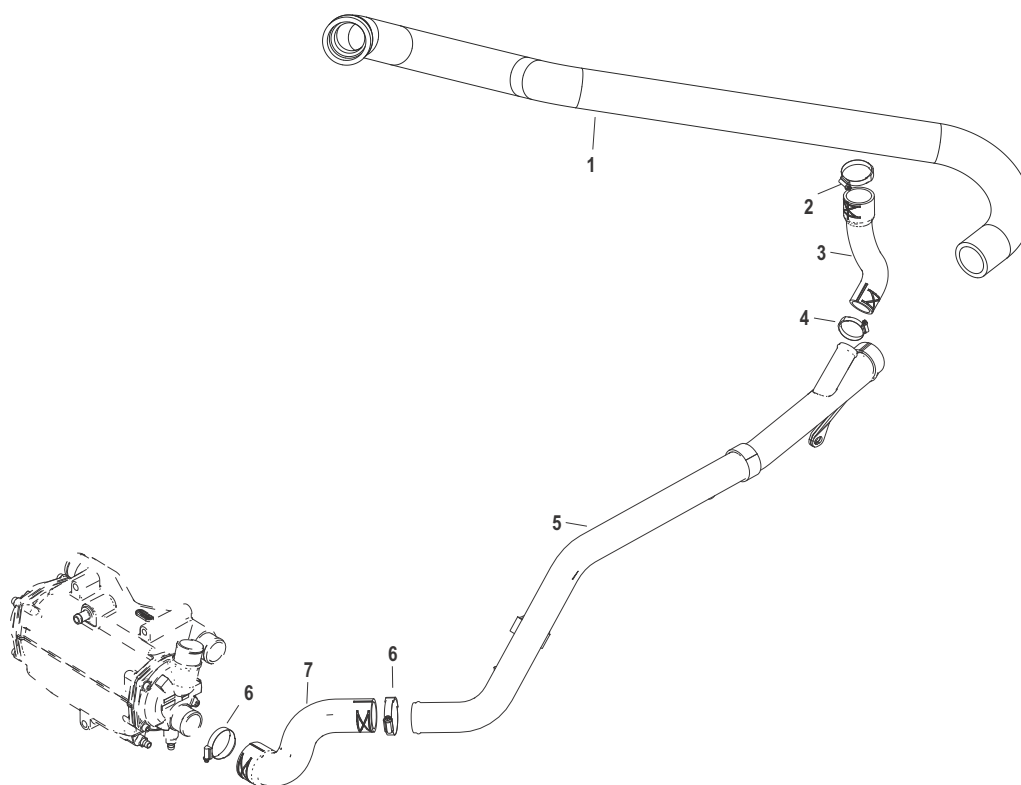


57893

Exhaust Components

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	8M0083166	MANIFOLD		2	
2	0027	8M0068016	GASKET		2	
3	0000	8M0066811	ELBOW		1	
4	0000	8M0066812	ELBOW		1	
5	0000	8M0083165	RISER	MCM	2	
5	0000	8M0090160	ELBOW	MIE	2	
6	0022	8M0068100	PLUG 20		AR	
7	0054	8M0067026	CLAMP, V BAND M8X20		2	
8	0000	8M0066821	HOSE		2	
9	0000	60930	SHUTTER Water		2	
10	0025	43809	GROMMET		4	
11	0000	8M0080087	BULLHORN	MCM	1	
12	0010	8M0068344	SCREW		8	
13	0010	8M0068256	SCREW M8x26		4	
14	0027	8M0040657	GASKET		2	
15	0026	8M0066721	SEAL		2	
16	0011	8M0066513	NUT M8x27		20	
17	0027	8M0067039	GASKET,TURBOCHARGER		2	
18	0027	8M0073892	GASKET Clamp		2	
19	0000	8M0068337	CLAMP		8	
20	0013	41471	LOCKWASHER (.375)	MCM	4	
21	0010	58640	SCREW (.375-16 x 1.25)	MCM	4	
22	0019	8M0074364	CAP		8	

Sea Water Lines Jet Drive

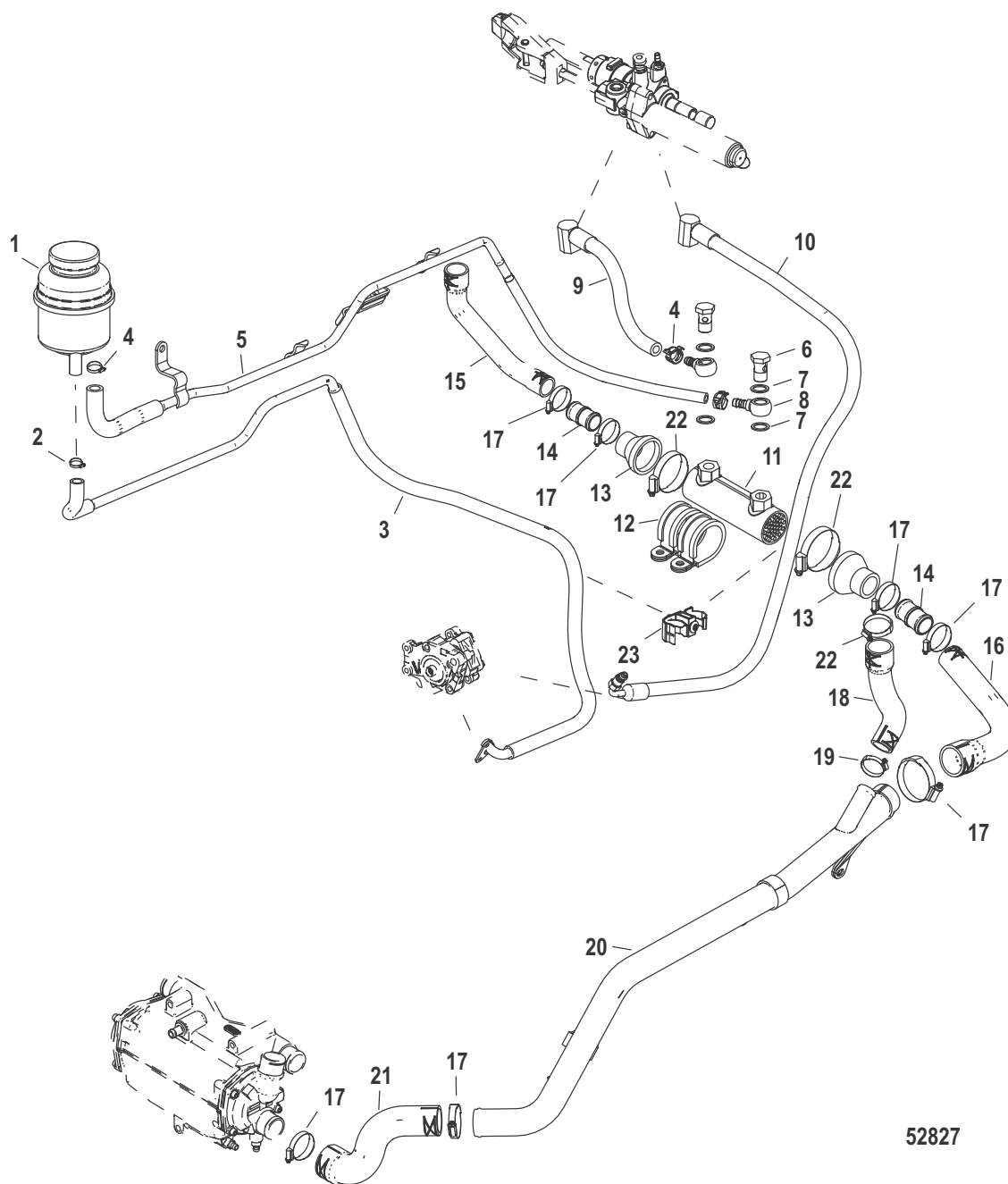


68459

Sea Water Lines Jet Drive

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	8M0120351	HOSE		1	
2	0054	8M0068324	CLAMP 35-50X12		1	
3	0032	8M0090146	HOSE		1	
4	0054	8M0068465	CLAMP 27x12		1	
5	0032	8M0090136	PIPE Coolant		1	
6	0054	8M0068325	CLAMP 40-60X12		AR	
7	0032	8M0090102	HOSE Coolant		1	

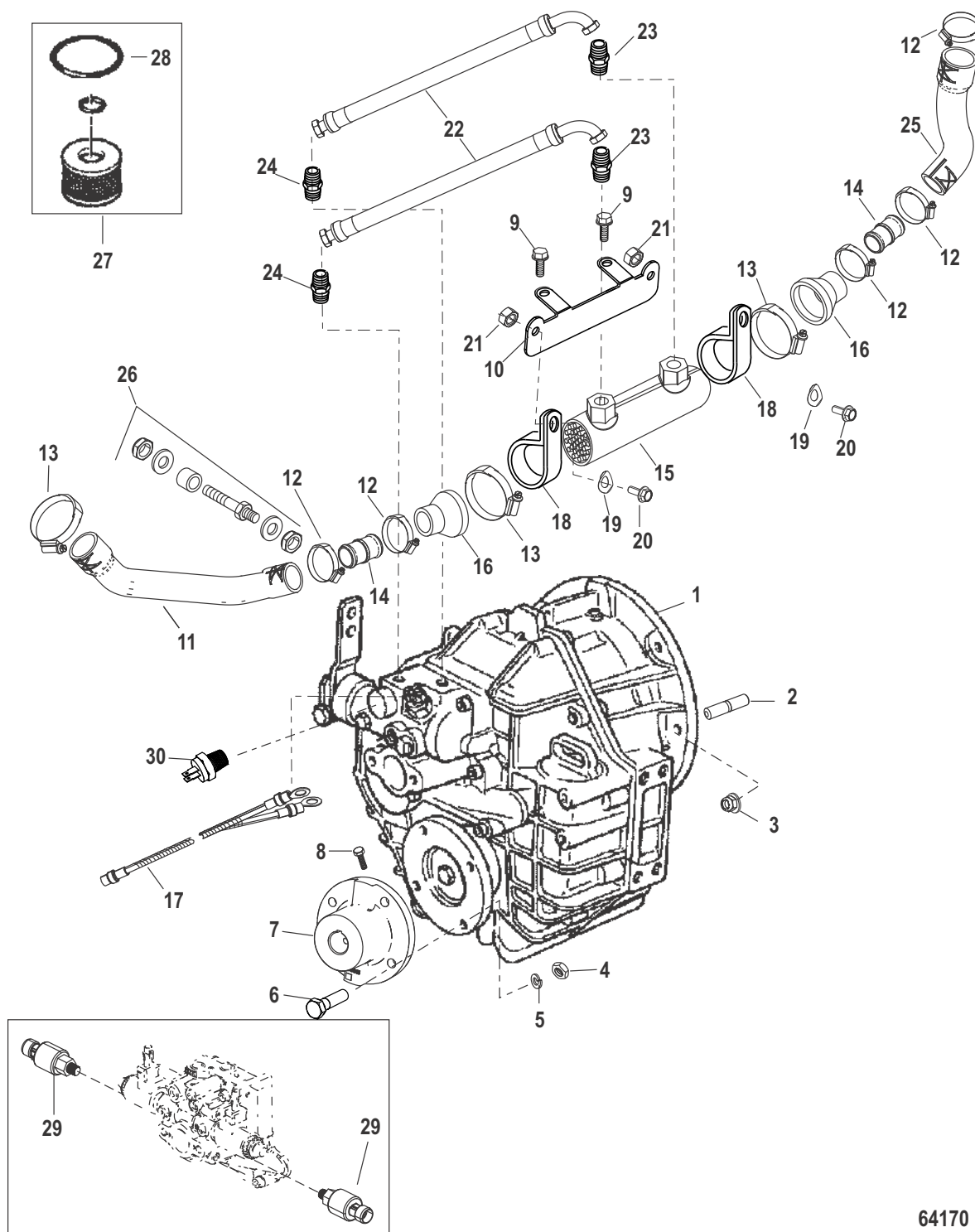
Steering Sterndrive



Steering Sterndrive

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	8M0067109	RESERVOIR		1	
NS	0054	8M0068188	CLAMP		1	
2	0054	8M0068464	CLAMP 23x12		1	
3	0032	8M0067303	HOSE Reservoir to Pump		1	
4	0054	8M0068482	CLAMP 17x12		3	
5	0032	8M0067302	HOSE Reservoir to Cooler		1	
6	0022	8M0068565	BANJO BOLT 10		2	
7	0025	8M0068531	O-RING 17x23		4	
8	0022	8M0067087	FITTING		2	
9	0032	865390015	HOSE Male Quick Connect Cooler to Cylinder		1	
10	0032	866685	HOSE Female Quick Connect Pump to Cylinder		1	
11	0000	8M0054201	OIL COOLER Power Steering		1	
12	0054	8M0068186	CLAMP		2	
13	0032	8M0066883	HOSE		2	
14	0022	8M0090144	CONNECTOR		2	
15	0032	8M0090145	HOSE		1	
16	0032	8M0090101	HOSE Coolant		1	
17	0054	8M0068325	CLAMP 40-60X12		AR	
18	0032	8M0090146	HOSE		1	
19	0054	8M0068465	CLAMP 27x12		1	
20	0032	8M0090136	PIPE Coolant		1	
21	0032	8M0090102	HOSE Coolant		1	
22	0054	8M0068324	CLAMP 35-50X12		3	
23		NSS	NOT SOLD SEPARATE		1	

Transmission and Related Parts (63, 63A, 63IV DTS)



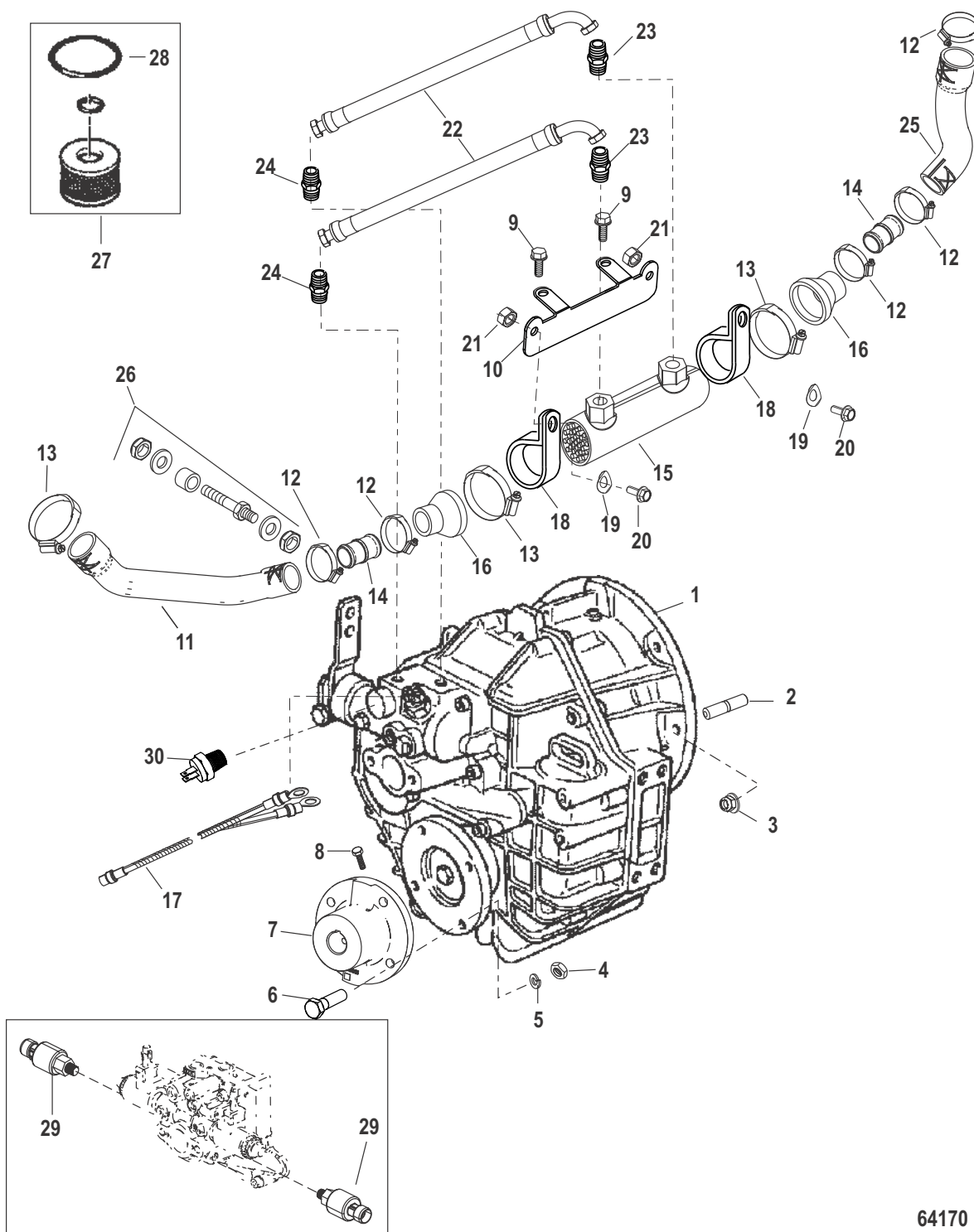
64170

Transmission and Related Parts (63, 63A, 63IV DTS)

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	8M0109840	TRANSMISSION ZF63 (1.26:1 Ratio) Electric Shift		1	
1	0000	8M0109841	TRANSMISSION ZF63 (1.51:1 Ratio) Electric Shift		1	
1	0000	8M0109843	TRANSMISSION ZF63 (1.93:1 Ratio) Electric Shift		1	
1	0000	8M0106873	TRANSMISSION ZF63A (1.56:1 Ratio) Electric Shift		1	
1	0000	8M0106874	TRANSMISSION ZF63A (2.04:1 Ratio) Electric Shift		1	
1	0000	8M0109825	TRANSMISSION ZF63A (2.52:1 Ratio) Electric Shift		1	
1	0000	8M0109826	TRANSMISSION ZF63A (2.68:1 Ratio) Electric Shift		1	
1	0000	8M0109828	TRANSMISSION ZF63IV (1.3:1 Ratio) Electric Shift		1	
1	0000	8M0106879	TRANSMISSION ZF63IV (1.6:1 Ratio) Electric Shift		1	
1	0000	8M0106880	TRANSMISSION ZF63IV (2.0:1 Ratio) Electric Shift		1	
1	0000	8M0106881	TRANSMISSION ZF63IV (2.5:1 Ratio) Electric Shift		1	
2	0016	8M0067102	STUD M10x21/M10x20		6	
3	0011	8M0068276	NUT M10		6	
4	0013	32993	LOCKWASHER (.437)		4	
5	0011	22024	NUT (.437-14)		4	
6	0010	805159	SCREW (.437-20 x 1.500)		4	
7	0000	79476A1	FLANGE ASSEMBLY (5.00 x 1.00)		OPT	
7	0000	79476A3	FLANGE ASSEMBLY (5.00 x 1.25)		OPT	
7	0000	79476A4	FLANGE ASSEMBLY (5.00 x 1.375)		OPT	
7	0000	79476A5	FLANGE ASSEMBLY (5.00 x 1.50)		OPT	
7	0000	79476A6	FLANGE ASSEMBLY (5.00 x 1.75)		OPT	
8	0010	60171	SCREW (.375-16 x 1.250)		2	
8	0010	60169	SCREW (.375-16 x .750)		2	
9		NSS	NOT SOLD SEPARATE Screw		2	
10	0000	8M0066818	BRACKET		1	
11	0032	8M0066756	HOSE	Seawater Out	1	
12	0054	8M0074108	CLAMP		5	
13	0054	8M0068324	CLAMP 35-50X12		3	
14	0022	8M0090144	CONNECTOR		2	
15	0000	8M0066816	COOLER KIT		1	
16	0000	8M6004014	COVER		2	
17	0084	8M0092112	HARNESS ASSEMBLY		1	
18		NSS	NOT SOLD SEPARATE Clamp		2	
19		NSS	NOT SOLD SEPARATE Washer		2	
20		NSS	NOT SOLD SEPARATE Screw		2	
21		NSS	NOT SOLD SEPARATE Nut		2	
22		NSS	NOT SOLD SEPARATE Hose, Transmission to Oil Cooler		2	

Transmission and Related Parts (63, 63A, 63IV DTS)

Transmission and Related Parts (63, 63A, 63IV DTS)

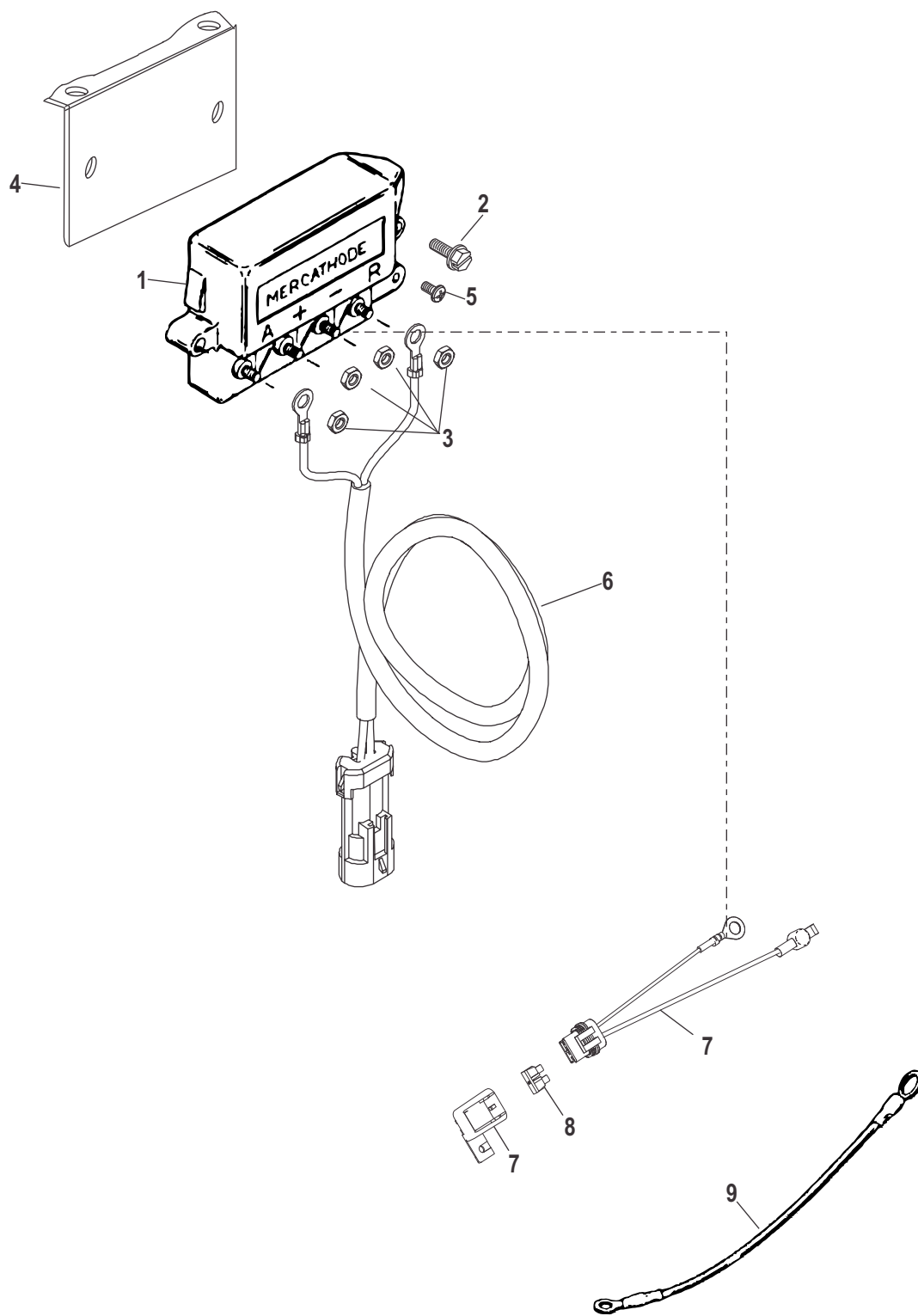


64170

Transmission and Related Parts (63, 63A, 63IV DTS)

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
23		NSS	NOT SOLD SEPARATE Union		2	
24		NSS	NOT SOLD SEPARATE Union		2	
25	0032	8M0088713	HOSE	Seawater In	1	
26	0016	97477A3	STUD KIT		AR	
27	0035	879194241	FILTER KIT Oil		1	
28	0025	813407	O-RING		1	
29	0000	865664	PRESSURE TRANSDUCER 500 PSI		2	
30	0087	88031	SWITCH ASSEMBLY		AR	
NP	0084	8M0074103	HARNESS ASSEMBLY Neutral		1	

Mercathode

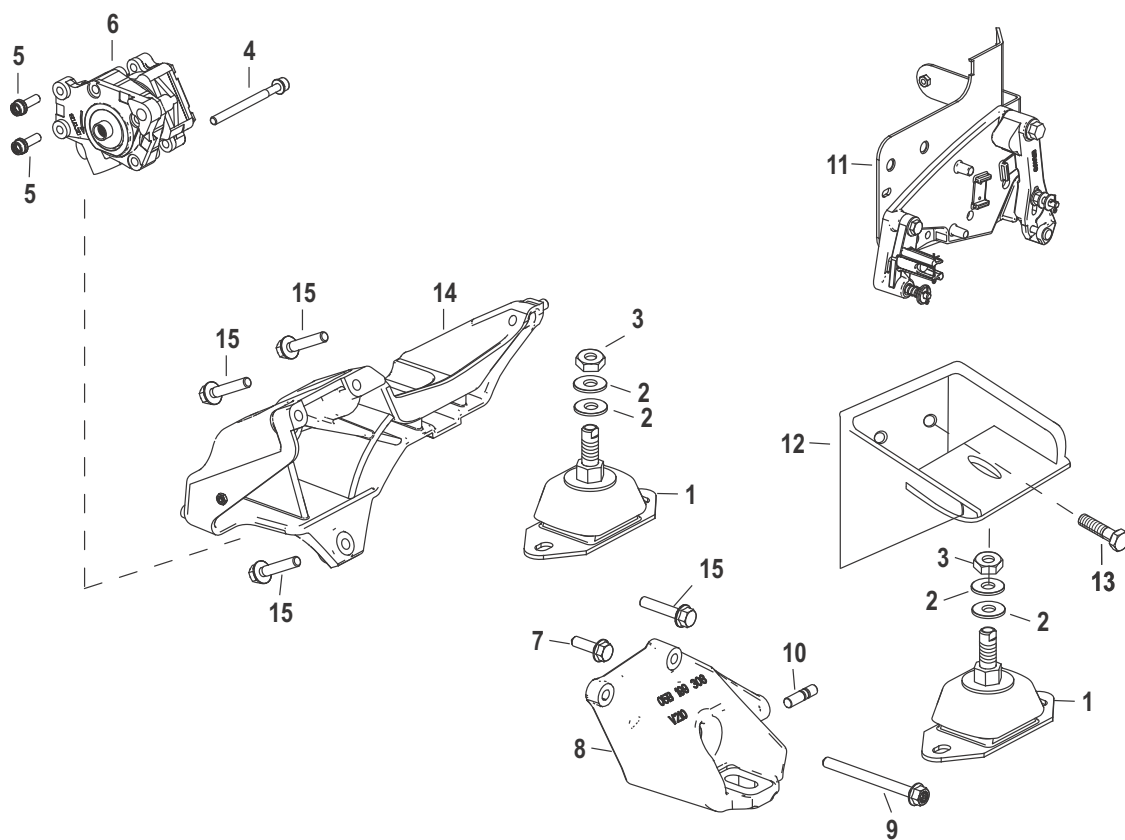


52850

Mercathode

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	42600A09	MERCATHODE ASSEMBLY		1	
2	0011	68219	NUT (#10-32) Stainless Steel		4	
3	0010	62568	SCREW (#10-16 x .375)		1	
4	0000	8M0092825	BRACKET		1	
5	0010	41508	SCREW (.250-20 x .500) Stainless Steel		2	
6	0084	865181T01	HARNESS ASSEMBLY Mercathode		1	
7	0084	8M0060271	CABLE ASSEMBLY		1	
8	0000	862646	FUSE Tan - 5 Ampere		1	
9	0084	86322A6	CABLE ASSEMBLY 8 Feet		1	

Mounts, Oil Pump and Shift Bracket

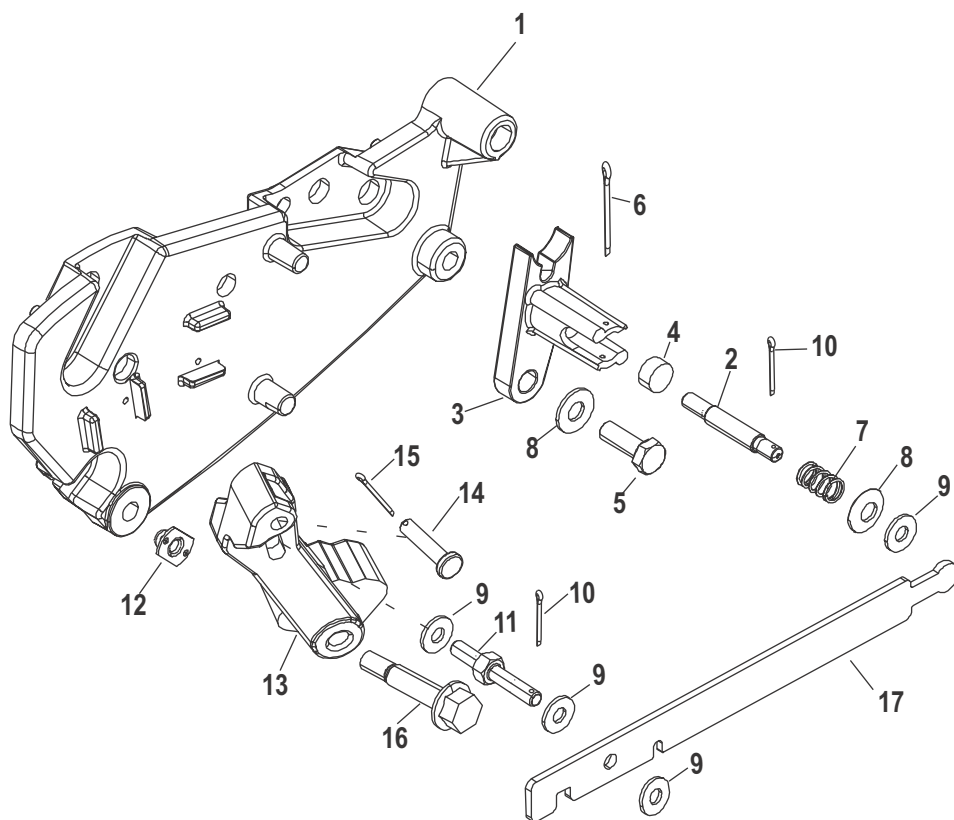


54886

Mounts, Oil Pump and Shift Bracket

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	8M0118755	ENGINE MOUNT KIT 65 Durometer	Inboard	4	
1	0000	8M0118755	ENGINE MOUNT KIT 65 Durometer	Sterndrive	2	
1	0000	8M0132759	ENGINE MOUNT KIT 75 Durometer Heavy Duty	Inboard	4	
1	0000	8M0132759	ENGINE MOUNT KIT 75 Durometer Heavy Duty	Sterndrive	2	
2		8M0135957	WASHER		AR	
3		8M0135955	NUT		AR	
4	0010	8M0089078	BOLT (M12x115)		1	
5	0010	8M0068558	SCREW M8x25		2	
6	0000	8M0086397	PUMP Power Steering		1	
NS	0000	8M0086448	SHAFT Pump Drive		1	
7	0010	8M0068363	SCREW M10x35		1	
8	0000	8M0066809	BRACKET		1	
9	0010	8M0068372	SCREW M10x115		1	
10		8M0089331	STUD M10		1	
11	0000	99237A27	BRACKET ASSEMBLY Shift	Mechanical Models	1	
12	0000	8M0066819	BRACKET Mount	ZF 63IV	2	
12	0000	8M0066820	BRACKET Mount	ZF 63A	2	
13	0010	8M0068296	SCREW M12x35		AR	
14	0000	8M0090139	ENGINE MOUNT		1	
15	0010	8M0068294	SCREW M10x50		4	

Shift Bracket Mechanical

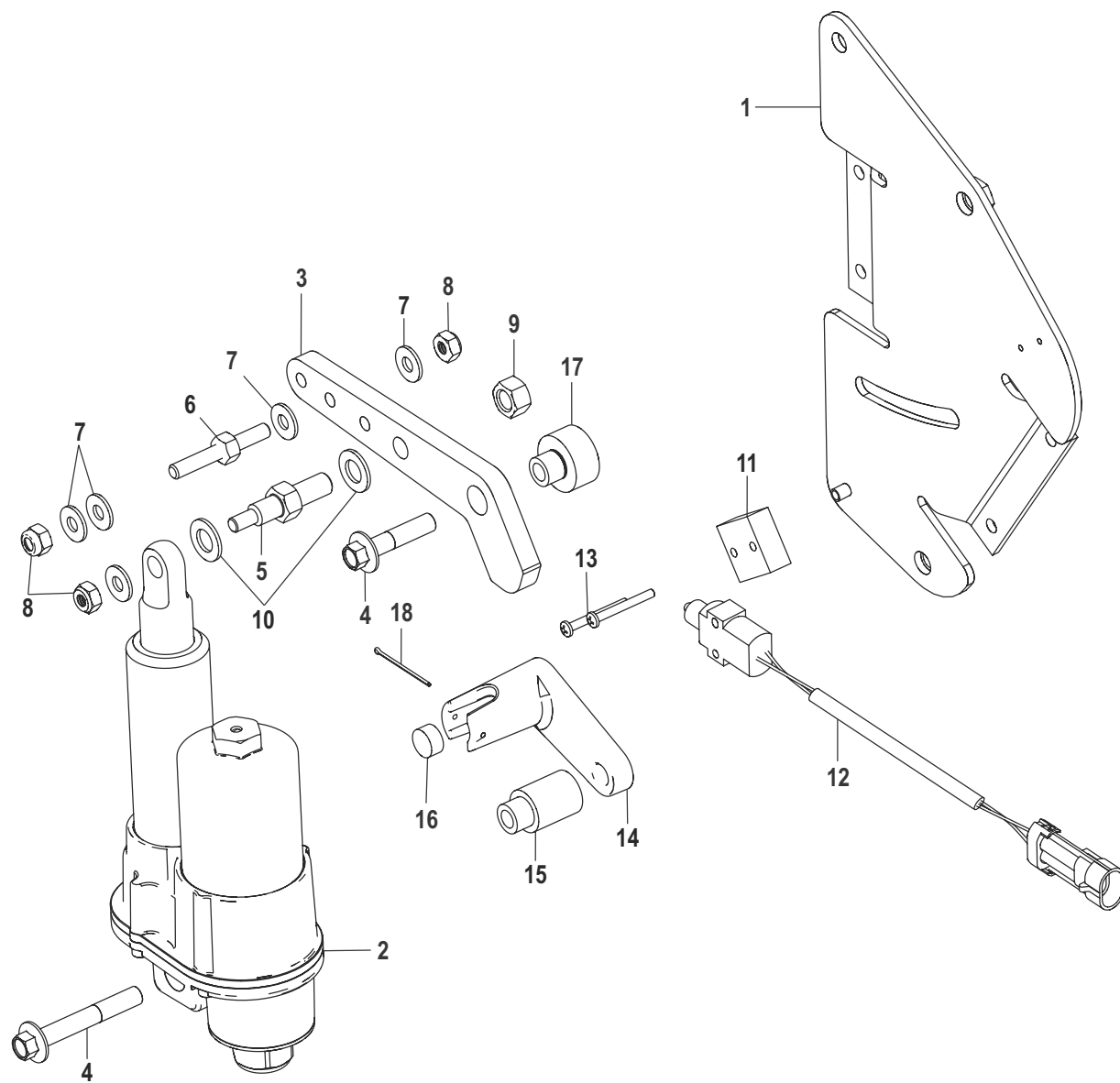


53615

Shift Bracket Mechanical

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	99237A27	BRACKET ASSEMBLY Shift		1	
2	0016	865154A02	STUD KIT (.250-20/.250-28 x 2.120) With Cotter Pin		1	
3	0000	865434A02	RETAINER KIT Shift Cable, With Cotter Pin		1	
4	0023	98828	SPACER		1	
5	0010	53167T	SCREW .312-18X .88		1	
6	0018	328571	COTTER PIN		1	
7	0024	98880	SPRING		1	
8	0012	56720	WASHER (.330 x .750 x .060) Stainless Steel		2	
9	0012	35462	WASHER (.2656 x .625 x .0625) Stainless Steel		3	
10	0018	210711	COTTER PIN		2	
11	0016	865393A02	STUD KIT (.250-28 x 1.90) With Cotter Pin		1	
12	0011	63341	TEE NUT		1	
13	0000	863911A12	LEVER ASSEMBLY Shift		1	
14	0017	68402	PIN (.250 x 1.13) Clevis		1	
15	0018	210711	COTTER PIN		1	
16	0010	865148	SHOULDER SCREW (.312-18 x 1.843) Stainless Steel		1	
17	0091	12427T	TOOL Shift Adjust		1	

Shift Actuator Digital Throttle and Shift



37855

Shift Actuator Digital Throttle and Shift

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0000	8M0105587	SHIFT ACTUATOR ASSEMBLY		1	
-	0000	8M2010067	SHIFT ACTUATOR ASSEMBLY Order Only if Using Neutral Safety Switch		AR	
1	0000	879312T27	BRACKET Shift		1	
2	0000	879194T46	SHIFT ACTUATOR		1	
3	0000	8M2018371	LEVER		1	
4	0010	4010735	SCREW (M8 x 35)		2	
5	0016	864361	STUD		1	
6	0016	96112	STUD (.250-28 x 2.00)		1	
7	0012	35462	WASHER (.2656 x .625 x .0625) Stainless Steel		5	
8	0011	826709109	NUT (.250-28) Stainless Steel		3	
9	0011	46335	NUT (.375-24)		1	
10	0012	34931	WASHER (.406 x .734 x .063) Stainless Steel		2	
11	0023	864386	SPACER Included Only in 8M2010067		AR	
12	0087	8M0052939	SWITCH Included Only in 8M2010067		AR	
13	0010	865076	SCREW (6-32 x 1.25) Included Only in 8M2010067		AR	
14	0000	864616	RETAINER		1	
15	0023	863133	SPACER		1	
16	0023	98828	SPACER		1	
17	0023	863132	SPACER		1	
18	0018	36002	COTTER PIN		1	
-	0092	86166Q1	GLUE		AR	[1]

PART NOTES:

- [1] - Alternate part numbers:
86166Q 1QS

Harnesses Sterndrive

Harnesses Sterndrive

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0084	8M0090150	WIRING HARNESS Engine		1	
-	0084	8M0066846	WIRING HARNESS 2M EMMA/ECE to Engine		1	
-	0000	8M0066847	CABLE 3M EMMA/ECE to Engine		AR	
-	0000	8M0066848	CABLE 4M EMMA/ECE to Engine		AR	
-	0084	899887T13	HARNESS ASSEMBLY Wiring, Power (10 Feet)		1	
-	0084	899887T14	HARNESS ASSEMBLY Wiring, Power (20 Feet)		AR	
-	0084	893371T10	SIGNAL HARNESS Power Steering, 10 foot. Trim Pump		1	
-	0084	893371T20	SIGNAL HARNESS Power Steering, 20 foot. Trim Pump		AR	
-	0084	893371T30	SIGNAL HARNESS Power Steering, 30 foot. Trim Pump		AR	
-	0084	893371T10	SIGNAL HARNESS Power Steering, 10 foot. Trim Sensor		AR	
-	0084	893371T20	SIGNAL HARNESS Power Steering, 20 foot. Trim Sensor		AR	
-	0084	893371T30	SIGNAL HARNESS Power Steering, 30 foot. Trim Sensor		AR	
-	0084	8M0079850	EXTENSION HARNESS (10 Feet) Throttle	Mechanical	1	
-	0084	8M0079851	EXTENSION HARNESS (20 Feet) Throttle	Mechanical	AR	
-	0084	899889T05	HARNESS ASSEMBLY Wiring, 14 Pin (5 Feet)		1	
-	0084	899889T10	HARNESS ASSEMBLY Wiring, 14 Pin (10 Feet)		AR	
-	0084	899889T15	HARNESS ASSEMBLY Wiring, 14 Pin (15 Feet)		AR	
-	0084	899889T20	HARNESS ASSEMBLY Wiring, 14 Pin (20 Feet)		AR	
-	0084	899889T25	HARNESS ASSEMBLY Wiring, 14 Pin (25 Feet)		AR	
-	0084	899889T30	HARNESS ASSEMBLY Wiring, 14 Pin (30 Feet)		AR	
-	0084	899889T35	HARNESS ASSEMBLY Wiring, 14 Pin (35 Feet)		AR	
-	0084	899889T40	HARNESS ASSEMBLY Wiring, 14 Pin (40 Feet)		AR	
-	0084	899889T45	HARNESS ASSEMBLY Wiring, 14 Pin (45 Feet)		AR	
-	0084	899889T50	HARNESS ASSEMBLY Wiring, 14 Pin (50 Feet)		AR	
-	0084	899889T55	HARNESS ASSEMBLY Wiring, 14 Pin (55 Feet)		AR	
-	0084	899889T60	HARNESS ASSEMBLY Wiring, 14 Pin (60 Feet)		AR	
-	0084	8M0084296	HARNESS	Mechanical Helm	1	
-	0084	8M0079849	HARNESS Adapter	Axius	1	
-	0084	8M0080787	EXTENSION HARNESS Drive Lube Monitor		1	

Harnesses Sterndrive

Harnesses Sterndrive

Harnesses Sterndrive

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0084	879312T12	HARNESS ASSEMBLY Extension Shift Actuator	DTS	1	
-	0084	899887T01	HARNESS ASSEMBLY Wiring, Non-DTS Neutral Safety		1	
-	0084	8M0082626	HARNESS VAA		1	
-	0084	8M0079846	EXTENSION HARNESS 10 Feet Lift Pump		1	
-	0084	8M0079847	EXTENSION HARNESS 20 Feet Lift Pump		1	
-	0084	8M0079848	HARNESS Vessel Sensor		1	
-	0084	8M0092112	HARNESS ASSEMBLY 2 Pin		1	

Harnesses Inboard

Harnesses Inboard

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0084	8M0090150	WIRING HARNESS Engine		1	
-	0084	8M0066846	WIRING HARNESS 2M EMMA/ECE to Engine		1	
-	0000	8M0066847	CABLE 3M EMMA/ECE to Engine		AR	
-	0000	8M0066848	CABLE 4M EMMA/ECE to Engine		AR	
-	0084	899887T13	HARNESS ASSEMBLY Wiring, Power (10 Feet)		1	
-	0084	899887T14	HARNESS ASSEMBLY Wiring, Power (20 Feet)		AR	
-	0084	8M0079850	EXTENSION HARNESS (10 Feet) Throttle	Mechanical	1	
-	0084	8M0079851	EXTENSION HARNESS (20 Feet) Throttle	Mechanical	AR	
-	0084	899889T05	HARNESS ASSEMBLY Wiring, 14 Pin (5 Feet)		1	
-	0084	899889T10	HARNESS ASSEMBLY Wiring, 14 Pin (10 Feet)		AR	
-	0084	899889T15	HARNESS ASSEMBLY Wiring, 14 Pin (15 Feet)		AR	
-	0084	899889T20	HARNESS ASSEMBLY Wiring, 14 Pin (20 Feet)		AR	
-	0084	899889T25	HARNESS ASSEMBLY Wiring, 14 Pin (25 Feet)		AR	
-	0084	899889T30	HARNESS ASSEMBLY Wiring, 14 Pin (30 Feet)		AR	
-	0084	899889T35	HARNESS ASSEMBLY Wiring, 14 Pin (35 Feet)		AR	
-	0084	899889T40	HARNESS ASSEMBLY Wiring, 14 Pin (40 Feet)		AR	
-	0084	899889T45	HARNESS ASSEMBLY Wiring, 14 Pin (45 Feet)		AR	
-	0084	899889T50	HARNESS ASSEMBLY Wiring, 14 Pin (50 Feet)		AR	
-	0084	899889T55	HARNESS ASSEMBLY Wiring, 14 Pin (55 Feet)		AR	
-	0084	899889T60	HARNESS ASSEMBLY Wiring, 14 Pin (60 Feet)		AR	
-	0084	8M0084296	HARNESS	Mechanical Helm	1	
-	0084	8M0080191	EXTENSION HARNESS (5 Feet) Drive Application		AR	
-	0084	8M0080192	EXTENSION HARNESS (10 Feet) Drive Application		AR	
-	0084	8M0080193	EXTENSION HARNESS (15 Feet) Drive Application		AR	
-	0084	8M0080194	EXTENSION HARNESS (20 Feet) Drive Application		AR	
-	0084	8M0082626	HARNESS VAA		1	
-	0084	8M0079846	EXTENSION HARNESS 10 Feet Lift Pump		1	
-	0084	8M0079847	EXTENSION HARNESS 20 Feet Lift Pump		1	
-	0084	8M0079848	HARNESS Vessel Sensor		1	

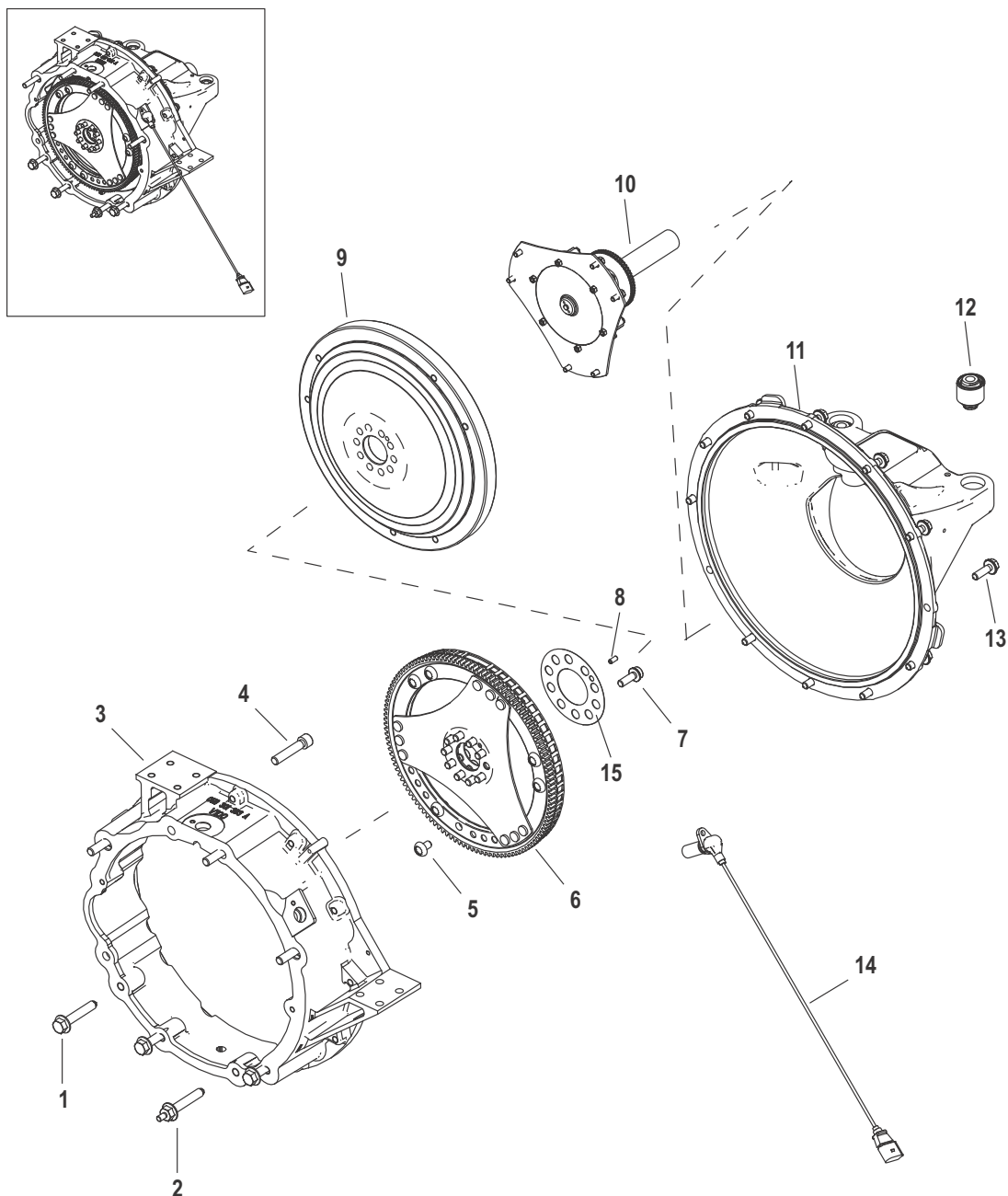
Harnesses Inboard

Cat.# 90-8M0079939

Harnesses Inboard

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0084	8M0074103	HARNESS ASSEMBLY Neutral 2 Pin	Mechanical Gear Assembly	1	
-	0084	8M0092112	HARNESS ASSEMBLY 2 Pin	Electric Gear Assembly	1	

Flywheel Housing Sterndrive

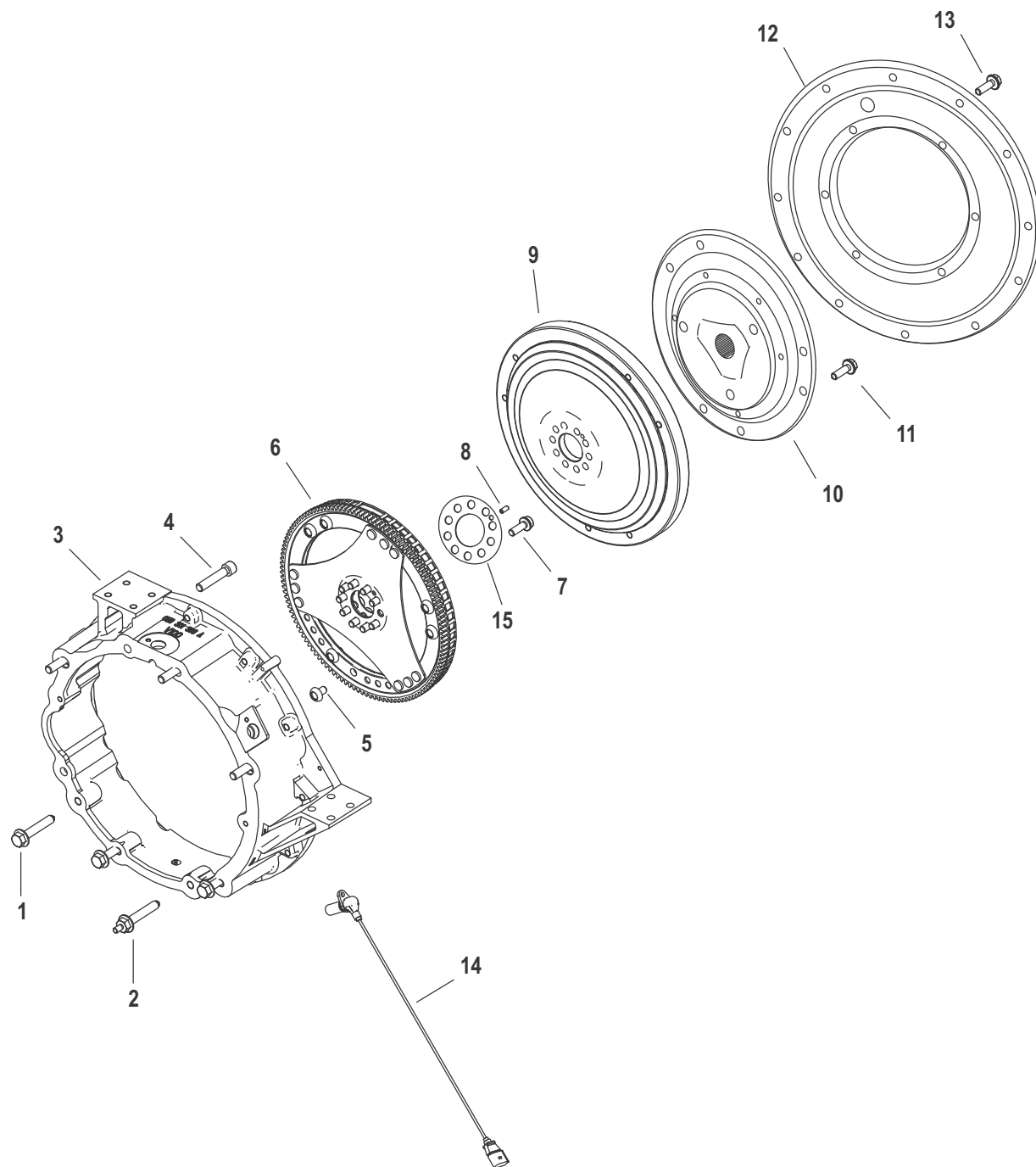


52872

Flywheel Housing Sterndrive

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0010	8M0068308	SCREW M12x70		3	
2		8M0083610	SCREW		1	
3	0000	8M0084929	FLYWHEEL HOUSING		1	
4	0010	8M0068346	SCREW M12x60		4	
5	0010	8M0068152	SCREW M8x20		6	
6	0043	8M0084931	RING GEAR		1	
7	0010	8M0068518	SCREW M10x1x30		10	
8	0017	8M0090131	PIN Roll		1	
9	0200	8M0084934	FLEX PLATE		1	
10	0000	8M0066815	COUPLER		1	
11	0000	8M0093932	COVER Housing		1	
12	0000	865329A02	MOUNT KIT Rubber		2	
13	0010	8M0068363	SCREW M10x35		12	
14	0000	8M0090127	PULSE GENERATOR		1	
15	0000	8M0066578	WASHER 1.5mm Clamping Plate	One Each Fore and Aft	2	
NS	0084	8M0082309	CABLE ASSEMBLY Ground (17.00 Inches)		1	
-	0000	8M0085664	JACKSHAFT KIT	Sterndrive	1	
-	0000	8M0086232	TAILSTOCK ASSEMBLY	Non-Inboard	1	

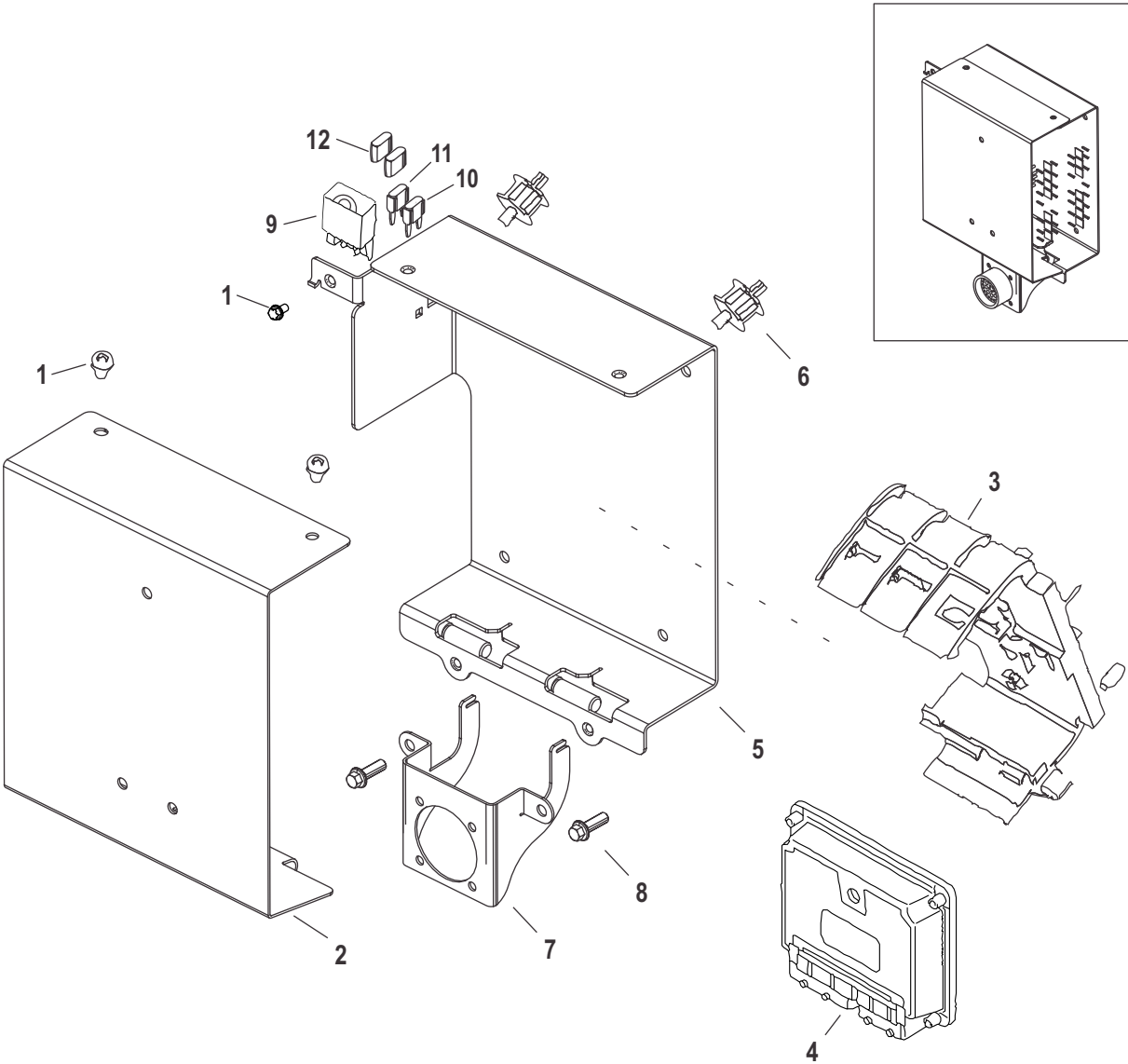
Flywheel Housing Inboard



54820

Flywheel Housing Inboard

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0010	8M0068308	SCREW M12x70		3	
2		8M0083610	SCREW		1	
3	0000	8M0084929	FLYWHEEL HOUSING		1	
4	0010	8M0068346	SCREW M12x60		4	
5	0010	8M0068152	SCREW M8x20		6	
6	0043	8M0084931	RING GEAR		1	
7	0010	8M0068518	SCREW M10x1x30		10	
8	0017	8M0090131	PIN Roll		1	
9	0200	8M0084934	FLEX PLATE		1	
10	0000	8M0054214	COUPLER		1	
11	0010	8M0068193	SCREW M10x25		6	
12	0000	8M0078915	PLATE		1	
13	0010	8M0068363	SCREW M10x35		12	
14	0000	8M0090127	PULSE GENERATOR		1	
15	0000	8M0066578	WASHER 1.5mm Clamping Plate	One Each Fore and Aft	2	



63316

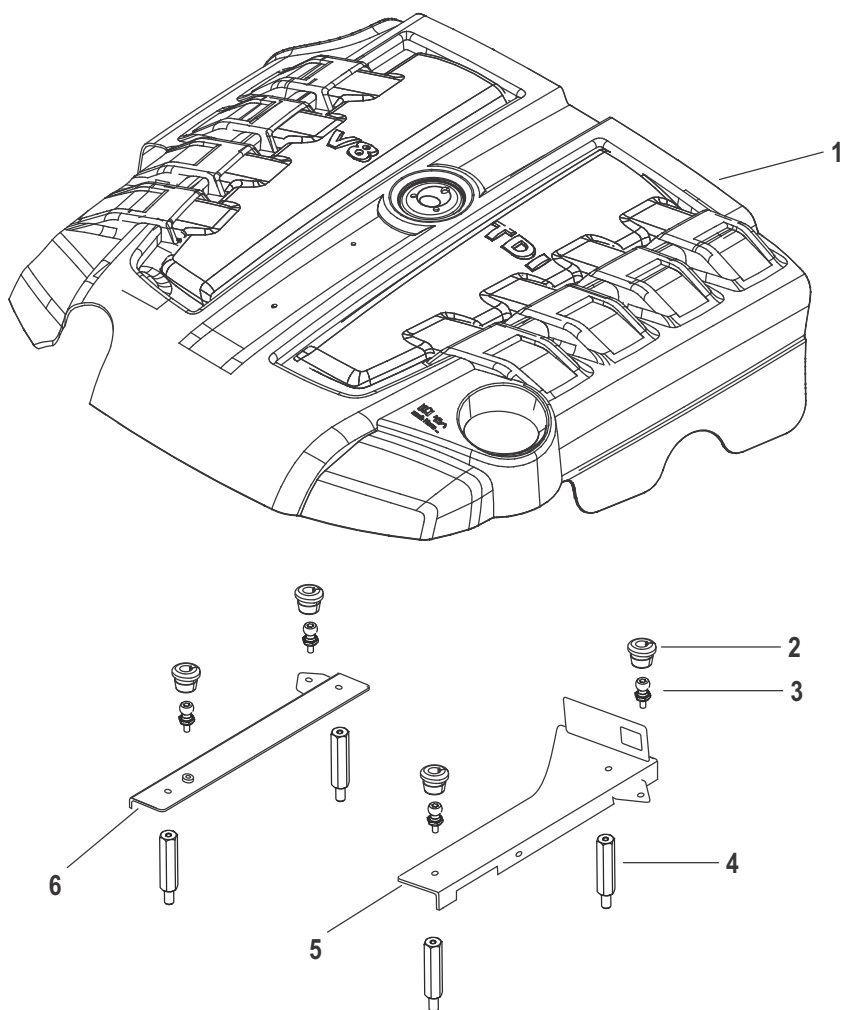
Electrical

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
NS		8M0083072	BRACKET E-BOX		1	
1	0010	8M0068299	SCREW M6x12		4	
2	0000	8M0054252	BRACKET		1	
3	0000	8M0083071	BRACKET ECU-ECM		2	
4	0077	8M0083016	ECM 370 HP		2	
4	0077	8M0083019	ECM 335 HP		2	
NS	0000	8M0090155	CONNECTOR ECM Housing		2	
5	0000	8M0083073	BASE PLATE		1	
6	0055	8M0067121	VIBRATION ISOLATOR		4	
NS	0011	8M0068163	NUT M6		4	
7		NA	NOT AVAILABLE Bracket		1	[1]
8		8M0090116	SCREW Hex		2	
9	0000	8M0131811	RELAY		1	
10	0088	8M0132552	FUSE 25 AMP		1	
11	0088	8M0068279	FUSE 15A, Light Blue		1	
12	0088	8M0132627	FUSE CAP		2	
NS	0086	8M0144388	CONNECTOR 2 Pin		AR	

PART NOTES:

[1] - Component not available at time of catalog release

Engine Cover



53896

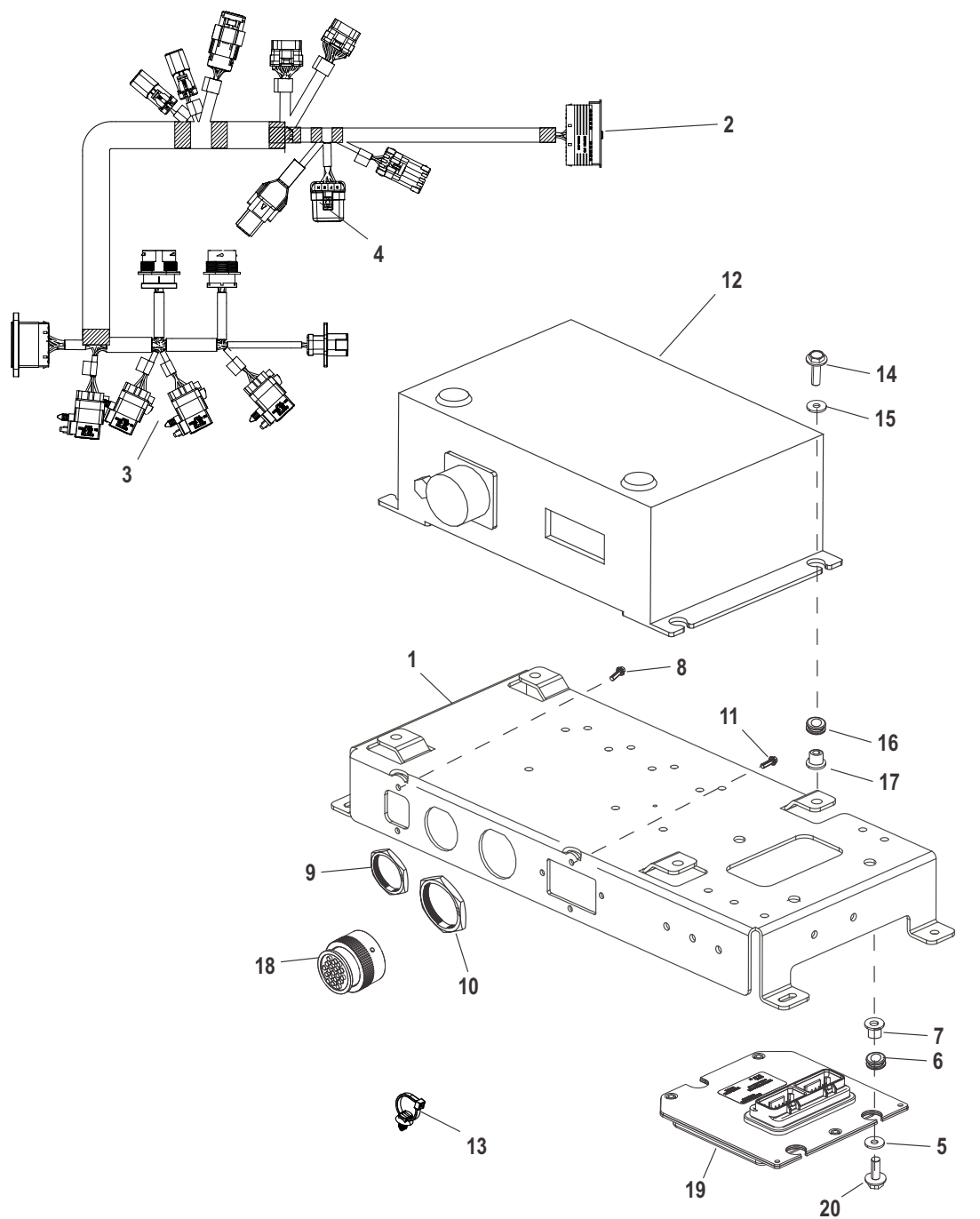
Engine Cover

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0037	8M0082167	COVER ASSEMBLY Sterndrive 370 With Decals		1	
1	0037	8M0082165	COVER ASSEMBLY Sterndrive 335 With Decals		1	
1	0037	8M0082166	COVER ASSEMBLY 370 Inboard With Decals		1	
1	0037	8M0082164	COVER ASSEMBLY 335 Inboard With Decals		1	
NS	0100	8M0094298	COVER Sterndrive Without Decals		1	
NS	0100	8M0094297	COVER Inboard Without Decals		1	
NS	0037	8M0101608	DECAL SET		1	
2	0000	8M0067500	CONNECTOR		4	
3	0017	8M0090132	PIN Ball		4	
4		NA	NOT AVAILABLE Spacer		4	[1]
5		NA	NOT AVAILABLE Bracket		1	[1]
6		NA	NOT AVAILABLE Bracket		1	[1]

PART NOTES:

[1] - Component not available at time of catalog release

Vessel Adapter Assembly



53931

Vessel Adapter Assembly

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	8M0083042	ELECTRICAL BRACKET		1	
2	0084	8M0082626	HARNESS VAA		1	
3	0000	882751	RELAY		4	
4	0088	83296910	FUSE Mini - Red - 10 Ampere		1	
4	0088	832969T15	FUSE Mini - Blue - 15 Ampere		2	
4	0088	832969T05	FUSE Mini - Tan - 5 Ampere		1	
-	0000	8M2005497	VIBRATION ISOLATOR KIT Washer, Bushing, and Grommet		1	
5	0012	25908	WASHER (.265 x .812 x .0625)		3	
6	0023	856954	BUSHING		3	
7	0025	834985	GROMMET		3	
8	0010	4005685	SCREW (M4 x 10)		2	
9	0011	889664	NUT (1.500-18) Black Nylon		1	
10	0011	8M2001655	NUT		2	
11	0010	4001186	SCREW (M4 X 13) Hex Wash HD SS		4	
12	0000	8M6002078	ELECTRIC CONTROL ASSEMBLY		1	
13	0054	899145	CLIP Tie Strap		AR	
14	0010	4010625	SCREW (M6 x 25) Stainless Steel		4	
15	0012	25908	WASHER (.265 x .812 x .0625)		4	
16	0023	856954	BUSHING		4	
17	0025	834985	GROMMET		4	
18	0098	8M0096723	PLUG 19 Pin		1	
19	0077	8M0041718	SIM MODULE w/ Software	370 DTS SD	1	
19	0077	8M0041734	SIM MODULE w/ Software	370 Mech SD	1	
19	0077	8M0041733	SIM MODULE w/ Software	335 DTS SD	1	
19	0077	8M0041757	SIM MODULE w/ Software	335 Mech SD	1	
19	0077	8M0041674	SIM MODULE w/ Software	370 DTS IB	1	
19	0077	8M0041671	SIM MODULE w/ Software	335 DTS IB	1	
19	0000	8M0087390	SIM MODULE w/ Software	370 MECH IB	1	
19	0000	8M0087391	SIM MODULE w/ Software	335 MECH IB	1	
20	0010	88552525	SCREW (M6 x 25 MM) Stainless Steel		3	

Cat.# 90-8M0079939

Accessories

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0077	8M0068982	THROTTLE CONTOL KIT		AR	

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Part No.	Description	Pg.	Ref.no	Part No.	Description	Pg.	Ref.no
12427T	TOOL Shift Adjust	70	17	210711	COTTER PIN	70	10
210711	COTTER PIN	70	15	22024	NUT (.437-14)	62	5
25908	WASHER (.265 x .812 x .0625)	90	5	25908	WASHER (.265 x .812 x .0625)	90	15
328571	COTTER PIN	70	6	32993	LOCKWASHER (.437)	62	4
34931	WASHER (.406 x .734 x .063) Stainless Steel	72	10	35462	WASHER (.2656 x .625 x .0625) Stainless Steel	70	9
35462	WASHER (.2656 x .625 x .0625) Stainless Steel	72	7	36002	COTTER PIN	72	18
4001186	SCREW (M4 X 13) Hex Wash HD SS	90	11	4005685	SCREW (M4 x 10)	90	8
4010625	SCREW (M6 x 25) Stainless Steel	90	14	4010735	SCREW (M8 x 35)	72	4
41471	LOCKWASHER (.375)	56	20	41508	SCREW (.250-20 x .500) Stainless Steel	66	5
42600A09	MERCATHODE ASSEMBLY	66	1	43809	GROMMET	56	10
46335	NUT (.375-24)	72	9	53167T	SCREW .312-18X .88	70	5
56720	WASHER (.330 x .750 x .060) Stainless Steel	70	8	58640	SCREW (.375-16 x 1.25)	56	21
60169	SCREW (.375-16 x .750)	62	8	60171	SCREW (.375-16 x 1.250)	62	8
60930	SHUTTER Water	56	9	62568	SCREW (#10-16 x .375)	66	3
63341	TEE NUT	70	12	68219	NUT (#10-32) Stainless Steel	66	2
68402	PIN (.250 x 1.13) Clevis	70	14	79476A1	FLANGE ASSEMBLY (5.00 x 1.00)	62	7
79476A3	FLANGE ASSEMBLY (5.00 x 1.25)	62	7	79476A4	FLANGE ASSEMBLY (5.00 x 1.375)	62	7
79476A5	FLANGE ASSEMBLY (5.00 x 1.50)	62	7	79476A6	FLANGE ASSEMBLY (5.00 x 1.75)	62	7
805159	SCREW (.437-20 x 1.500)	62	6	813407	O-RING	64	28
826709109	NUT (.250-28) Stainless Steel	72	8	83296910	FUSE Mini - Red - 10 Ampere	90	4
832969T05	FUSE Mini - Tan - 5 Ampere	90	4	832969T15	FUSE Mini - Blue - 15 Ampere	90	4
834985	GROMMET	90	7	834985	GROMMET	90	17
856954	BUSHING	90	6	856954	BUSHING	90	16
86166Q1	GLUE	72	-	862646	FUSE Tan - 5 Ampere	66	8
863132	SPACER	72	17	863133	SPACER	72	15
86322A6	CABLE ASSEMBLY 8 Feet	66	9	863911A12	LEVER ASSEMBLY Shift	70	13
864361	STUD	72	5	864386	SPACER Included Only in 8M2010067	72	11
864616	RETAINER	72	14	865076	SCREW (6-32 x 1.25) Included Only in 8M2010067	72	13
865148	SHOULDER SCREW (.312-18 x 1.843) Stainless Steel	70	16	865154A02	STUD KIT (.250-20/.250-28 x 2.120) With Cotter Pin	70	2
865181T01	HARNESS ASSEMBLY Mercathode	66	6	865329A02	MOUNT KIT Rubber	82	12
865390015	HOSE Male Quick Connect Cooler to Cylinder	60	9	865393A02	STUD KIT (.250-28 x 1.90) With Cotter Pin	70	11
865434A02	RETAINER KIT Shift Cable, With Cotter Pin	70	3	865664	PRESSURE TRANSDUCER 500 PSI	64	29
866685	HOSE Female Quick Connect Pump to Cylinder	60	10	879194241	FILTER KIT Oil	64	27
879194T46	SHIFT ACTUATOR	72	2	879312T12	HARNESS ASSEMBLY Extension Shift Actuator	76	-
879312T27	BRACKET Shift	72	1	88031	SWITCH ASSEMBLY	64	30
882751	RELAY	90	3	88552525	SCREW (M6 x 25 MM) Stainless Steel	90	20
889664	NUT (1.500-18) Black Nylon	90	9	893371T10	SIGNAL HARNESS Power Steering, 10 foot. Trim Pump	74	-
893371T10	SIGNAL HARNESS Power Steering, 10 foot. Trim Sensor	74	-	893371T20	SIGNAL HARNESS Power Steering, 20 foot. Trim Pump	74	-
893371T20	SIGNAL HARNESS Power Steering, 20 foot. Trim Sensor	74	-	893371T30	SIGNAL HARNESS Power Steering, 30 foot. Trim Pump	74	-
893371T30	SIGNAL HARNESS Power Steering, 30 foot. Trim Sensor	74	-	896332059	O-RING	32	3
899145	CLIP Tie Strap	90	13	899887T01	HARNESS ASSEMBLY Wiring, Non-DTS Neutral Safety	76	-
899887T13	HARNESS ASSEMBLY Wiring, Power (10 Feet)	74	-	899887T13	HARNESS ASSEMBLY Wiring, Power (10 Feet)	78	-
899887T14	HARNESS ASSEMBLY Wiring, Power (20 Feet)	74	-	899887T14	HARNESS ASSEMBLY Wiring, Power (20 Feet)	78	-
899889T05	HARNESS ASSEMBLY Wiring, 14 Pin (5 Feet)	74	-	899889T05	HARNESS ASSEMBLY Wiring, 14 Pin (5 Feet)	78	-
899889T10	HARNESS ASSEMBLY Wiring, 14 Pin (10 Feet)	74	-	899889T10	HARNESS ASSEMBLY Wiring, 14 Pin (10 Feet)	78	-
899889T15	HARNESS ASSEMBLY Wiring, 14 Pin (15 Feet)	74	-	899889T15	HARNESS ASSEMBLY Wiring, 14 Pin (15 Feet)	78	-
899889T20	HARNESS ASSEMBLY Wiring, 14 Pin (20 Feet)	74	-	899889T20	HARNESS ASSEMBLY Wiring, 14 Pin (20 Feet)	78	-
899889T25	HARNESS ASSEMBLY Wiring, 14 Pin (25 Feet)	74	-	899889T25	HARNESS ASSEMBLY Wiring, 14 Pin (25 Feet)	78	-
899889T30	HARNESS ASSEMBLY Wiring, 14 Pin (30 Feet)	74	-	899889T30	HARNESS ASSEMBLY Wiring, 14 Pin (30 Feet)	78	-
899889T35	HARNESS ASSEMBLY Wiring, 14 Pin (35 Feet)	74	-	899889T35	HARNESS ASSEMBLY Wiring, 14 Pin (35 Feet)	78	-
899889T40	HARNESS ASSEMBLY Wiring, 14 Pin (40 Feet)	74	-	899889T40	HARNESS ASSEMBLY Wiring, 14 Pin (40 Feet)	78	-
899889T45	HARNESS ASSEMBLY Wiring, 14 Pin (45 Feet)	74	-	899889T45	HARNESS ASSEMBLY Wiring, 14 Pin (45 Feet)	78	-
899889T50	HARNESS ASSEMBLY Wiring, 14 Pin (50 Feet)	74	-	899889T50	HARNESS ASSEMBLY Wiring, 14 Pin (50 Feet)	78	-
899889T55	HARNESS ASSEMBLY Wiring, 14 Pin (55 Feet)	74	-	899889T55	HARNESS ASSEMBLY Wiring, 14 Pin (55 Feet)	78	-
899889T60	HARNESS ASSEMBLY Wiring, 14 Pin (60 Feet)	74	-	899889T60	HARNESS ASSEMBLY Wiring, 14 Pin (60 Feet)	78	-
8M0031990	TENSIONER	32	14	8M0038342	FUEL RAIL Port	36	1
8M0038343	FUEL RAIL Starboard	36	3	8M0038345	REGULATOR	36	4

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Part No.	Description	Pg.	Ref.no	Part No.	Description	Pg.	Ref.no
8M0038378	PRESSURE SENSOR Fuel	36	2	8M0038385	LINE Fuel Rail to Injector 1,2,7,8	36	42
8M0038389	LINE Fuel Rail to Injector 3,4,5,6	36	41	8M0040657	GASKET	56	14
8M0040885	OIL SEPERATOR	28	25	8M0041399	FILTER ASSEMBLY Oil	28	15
8M0041484	EXHAUST VALVE	20	6	8M0041614	CAP Oil Fill	12	8
8M0041617	DIPSTICK	28	33	8M0041671	SIM MODULE w/ Software	90	19
8M0041674	SIM MODULE w/ Software	90	19	8M0041718	SIM MODULE w/ Software	90	19
8M0041733	SIM MODULE w/ Software	90	19	8M0041734	SIM MODULE w/ Software	90	19
8M0041757	SIM MODULE w/ Software	90	19	8M0052939	SWITCH Included Only in 8M2010067	72	12
8M0054201	OIL COOLER Power Steering	60	11	8M0054214	COUPLER	84	10
8M0054250	BRACKET	46	17	8M0054252	BRACKET	86	2
8M0055513	SENSOR Pressure	54	12	8M0055515	OIL COOLER	28	22
8M0055516	OIL SUMP Upper	6	9	8M0055517	BELT Timing	26	3
8M0055518	TENSIONER	26	6	8M0055519	GEAR Timing	20	22
8M0055519	GEAR Timing	26	1	8M0055520	GEAR Timing	26	4
8M0055520	GEAR Timing	34	6	8M0055521	VIBRATION DAMPER	16	11
8M0055521	VIBRATION DAMPER Pulley	32	16	8M0055568	LINE Oil Suction	28	7
8M0055569	LINE Oil Pressure	28	9	8M0055571	COVER	20	13
8M0055572	COVER	20	14	8M0055589	CAMSHAFT Intake Port	20	3
8M0055590	CAMSHAFT Exhaust Port	20	4	8M0055591	CAMSHAFT Intake Starboard	20	2
8M0055592	CAMSHAFT Exhaust Starboard	20	1	8M0055803	PISTON W/ Rings	18	1
8M0055804	CYLINDER HEAD ASSEMBLY Starboard Also Includes Items 2-9	10	10	8M0055805	CYLINDER HEAD ASSEMBLY Port	10	1
8M0055807	LOCK Valve	20	10	8M0055823	THRUST WASHER	22	32
8M0055824	GASKET	22	36	8M0055825	GUIDE	22	17
8M0055853	BRACKET	26	9	8M0055854	NUT	26	5
8M0057954	SPRAY JET	6	30	8M0058073	SCREW	6	2
8M0058078	FLANGE ASSEMBLY Rear	6	35	8M0058177	FLANGE ASSEMBLY Front	6	41
8M0058178	PLUG	6	27	8M0058184	BOLT Banjo	44	10
8M0060271	CABLE ASSEMBLY	66	7	8M0066196	COVER PLATE	52	15
8M0066201	SLEEVE 16X13.5	6	32	8M0066213	SEAL Oil	20	16
8M0066257	BUSHING	52	13	8M0066260	LEVER	52	14
8M0066264	SPRING Retaining 19.6 X 3.65	50	24	8M0066277	SEAL 15x2.5	44	22
8M0066287	BUSHING	52	3	8M0066288	SCREW M5x33	52	6
8M0066292	SEAL, VALVE STEM 6mm	20	7	8M0066294	FITTING Elbow	42	5
8M0066371	CONNECTOR CAP	32	25	8M0066374	BRACKET	20	11
8M0066375	DOWEL PIN 11.15x6.5	6	34	8M0066404	PIN, SPRING 6.2x22	6	10
8M0066404	PIN, SPRING 6.2x22	6	29	8M0066409	GASKET	28	13
8M0066410	SLEEVE	6	24	8M0066411	GASKET	6	37
8M0066414	GASKET, CYLINDER HEAD 1.10MM Cylinder Head	10	14	8M0066415	GASKET, CYLINDER HEAD 1.15MM Cylinder Head	10	14
8M0066417	GASKET, CYLINDER HEAD 1.10MM Cylinder Head	10	15	8M0066418	GASKET, CYLINDER HEAD 1.15MM Cylinder Head	10	15
8M0066420	GASKET, CYLINDER HEAD 1.20MM Cylinder Head	10	14	8M0066421	GASKET, CYLINDER HEAD 1.20MM Cylinder Head	10	15
8M0066422	SCREW M12x1.5x159	10	16	8M0066425	COVER, CYLINDER HEAD Port	12	1
8M0066427	COVER, CYLINDER HEAD Starboard	12	1	8M0066428	FITTING Oil	12	5
8M0066429	GASKET Port	12	2	8M0066430	GASKET Starboard	12	2
8M0066435	PIPE	6	19	8M0066437	PIPE	6	21
8M0066438	COUPLER	12	3	8M0066449	GEAR 28 Tooth	22	3
8M0066452	GEAR 35 Tooth	24	53	8M0066453	GEAR 25 Tooth	22	44
8M0066456	COVER	26	12	8M0066457	RING Lock	20	15
8M0066458	TENSIONER CHAIN	22	49	8M0066459	TENSIONER CHAIN Right	22	42
8M0066460	PIN Bearing	22	7	8M0066461	PIN Bearing	22	5
8M0066465	PUMP	22	21	8M0066466	GUIDE	22	16
8M0066468	TENSIONER CHAIN	22	47	8M0066469	GUIDE	24	51
8M0066475	RESERVOIR ASSEMBLY	28	16	8M0066478	PLUG	28	20
8M0066480	SEAL	28	23	8M0066481	O-RING	28	24
8M0066483	FILTER ELEMENT Oil	28	18	8M0066489	HOSE	50	5
8M0066513	NUT M8x27	56	16	8M0066515	SEAL	12	7
8M0066519	SEALING KIT Sealing Kit	28	NS	8M0066522	STARTER 23 KW	52	1
8M0066525	SLEEVE 8.2X6.5	28	5	8M0066528	SCREW M11x112	6	23
8M0066547	WASHER	10	6	8M0066578	WASHER 1.5mm	16	16

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Part No.	Description	Pg.	Ref.no	Part No.	Description	Pg.	Ref.no
8M0066578	WASHER 1.5mm	16	19	8M0066578	WASHER 1.5mm Clamping Plate	82	15
8M0066578	WASHER 1.5mm Clamping Plate	84	15	8M0066587	RING Snap	18	3
8M0066587	RING Snap	18	5	8M0066594	GEAR 19 Tooth	22	2
8M0066610	TIMING CHAIN	22	1	8M0066611	TIMING CHAIN	22	41
8M0066613	TIMING CHAIN	22	46	8M0066614	TIMING CHAIN	22	39
8M0066619	LEVER, ROCKER	20	12	8M0066620	TENSIONER CHAIN	22	11
8M0066625	TENSIONER CHAIN	22	35	8M0066627	VALVE Intake	20	5
8M0066629	SPRING Valve	20	8	8M0066630	RETAINER	20	9
8M0066666	CLAMP	36	36	8M0066678	SEALING RING 7.7x1.5 O-Ring	36	34
8M0066683	CLIP	38	45	8M0066685	CLIP	36	26
8M0066693	VACUUM PUMP	44	33	8M0066694	GASKET	44	34
8M0066708	GASKET	44	25	8M0066721	SEAL	56	15
8M0066735	PLATE	52	2	8M0066736	BUSHING	52	4
8M0066737	SENDER, TEMPERATURE Oil	44	14	8M0066745	HOSE	14	1
8M0066746	HOSE	14	2	8M0066747	HOSE	14	3
8M0066748	PAN Lower	6	1	8M0066749	PIPE	6	3
8M0066750	WATER PUMP	30	1	8M0066751	HOSE	46	11
8M0066752	HOSE	46	13	8M0066756	HOSE	62	11
8M0066757	HOSE	48	10	8M0066758	HOSE	48	4
8M0066759	HOSE	48	6	8M0066760	HOSE	48	11
8M0066760	HOSE Starboard Front	50	11	8M0066761	HOSE Starboard Rear	50	11
8M0066762	HOSE	50	22	8M0066763	HOSE	48	8
8M0066764	HOSE	48	15	8M0066764	HOSE	50	21
8M0066765	HOSE	50	21	8M0066766	HOSE	50	13
8M0066768	LINE	48	7	8M0066769	HOSE	48	16
8M0066770	LINE	50	6	8M0066772	HOSE	50	4
8M0066774	TUBE WATER	50	10	8M0066775	TUBE WATER	50	23
8M0066776	CLIP	46	6	8M0066780	HOSE	50	17
8M0066781	HOSE	50	19	8M0066784	GASKET, INTAKE	54	2
8M0066785	GASKET	54	13	8M0066786	RING Clamp	42	3
8M0066787	COVER	42	2	8M0066788	TUBE	44	4
8M0066789	PIPE Injector	46	10	8M0066790	TURBOCHARGER Port	44	1
8M0066791	TURBOCHARGER Starboard	44	2	8M0066792	HOSE	46	9
8M0066793	HOSE	46	18	8M0066794	HOSE	46	3
8M0066796	PIPE Injector	46	8	8M0066797	PIPE Injector	46	5
8M0066799	LINE Oil	44	21	8M0066801	HOSE	46	4
8M0066803	PIPE	54	4	8M0066804	HOSE Pipe to Turbo	46	7
8M0066805	PLUG	44	27	8M0066809	BRACKET	68	8
8M0066811	ELBOW	56	3	8M0066812	ELBOW	56	4
8M0066815	COUPLER	82	10	8M0066816	COOLER KIT	62	15
8M0066818	BRACKET	62	10	8M0066819	BRACKET Mount	68	12
8M0066820	BRACKET Mount	68	12	8M0066821	HOSE	56	8
8M0066825	BELT	32	19	8M0066846	WIRING HARNESS 2M EMMA/ECE to Engine	74	-
8M0066846	WIRING HARNESS 2M EMMA/ECE to Engine	78	-	8M0066847	CABLE 3M EMMA/ECE to Engine	74	-
8M0066847	CABLE 3M EMMA/ECE to Engine	78	-	8M0066848	CABLE 4M EMMA/ECE to Engine	74	-
8M0066848	CABLE 4M EMMA/ECE to Engine	78	-	8M0066883	HOSE	60	13
8M0067002	FITTING	44	30	8M0067014	SCREW	32	5
8M0067026	CLAMP, V BAND M8X20	56	7	8M0067039	GASKET,TURBOCHARGER	56	17
8M0067087	FITTING	60	8	8M0067102	STUD M10x21/M10x20	62	2
8M0067109	RESERVOIR	60	1	8M0067121	VIBRATION ISOLATOR	86	6
8M0067217	SOLENOID	52	5	8M0067235	SENDER, TEMPERATURE	50	25
8M0067237	SCREW	12	4	8M0067252	SENSOR	10	12
8M0067265	FLANGE	16	13	8M0067265	FLANGE Hub	32	15
8M0067270	PUMP ASSEMBLY Sea Water	32	1	8M0067271	COVER PLATE	32	4
8M0067294	SPACER	32	9	8M0067302	HOSE Reservoir to Cooler	60	5
8M0067303	HOSE Reservoir to Pump	60	3	8M0067334	IMPELLER	32	2
8M0067387	PULLEY	16	14	8M0067387	PULLEY	32	6
8M0067387	PULLEY	32	13	8M0067389	COUPLER	32	10
8M0067462	TENSIONER	32	23	8M0067471	THRUST WASHER SET	16	6
8M0067476	SEAL Oil	22	24	8M0067477	BUSHING	22	25
8M0067482	THRUST WASHER	22	9	8M0067484	SPRING Pressure	22	29

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8M0067487	GUIDE	22	14	8M0067488	PIN Bearing	22	33
8M0067489	GEAR 25 Tooth	22	31	8M0067490	GEAR 25 Tooth	22	22
8M0067491	SHAFT	28	12	8M0067495	WATER PUMP HOUSING	30	2
8M0067498	GASKET	30	3	8M0067499	PROPSHAFT	30	9
8M0067500	CONNECTOR	88	2	8M0067508	SPRING Tension	42	7
8M0067532	DISTRIBUTOR	14	4	8M0067533	TANK EXPANSION	50	1
8M0067564	SCAN DI TOOL	2	-	8M0067617	FILTER	42	1
8M0067626	AIR FILTER CLEANING KIT	42	NS	8M0068005	SEAL WIRE	52	7
8M0068008	CONNECTOR 1 Pin	52	8	8M0068012	CAP	50	2
8M0068016	GASKET	56	2	8M0068041	RETAINER	52	12
8M0068047	SEALANT 80 ml	10	13	8M0068049	SEALANT 50ml	6	16
8M0068049	SEALANT 50ml	6	38	8M0068049	SEALANT 50ml	20	19
8M0068069	SCREW M8x10	44	12	8M0068090	NUT M8	52	9
8M0068100	PLUG 20	56	6	8M0068101	PLUG 20	6	26
8M0068107	PLUG 28	10	2	8M0068109	PLUG 12	6	25
8M0068111	SPRING WASHER	52	10	8M0068115	RING Securing	20	18
8M0068118	RING Securing	22	26	8M0068122	PIN 6x16	6	28
8M0068127	SEALING RING 8x11.5	44	9	8M0068131	SEALING RING 12x15.5x1.5	44	11
8M0068134	SEALING RING 12x17	36	18	8M0068135	O-RING 14x18	6	4
8M0068136	O-RING 18x24	6	14	8M0068144	SCREW	52	16
8M0068152	SCREW M8x20	82	5	8M0068152	SCREW M8x20	84	5
8M0068163	NUT M6	86	NS	8M0068169	PLUG M18x1.50	6	15
8M0068179	SCREW 8	36	17	8M0068181	SCREW 10	6	5
8M0068186	CLAMP	60	12	8M0068188	CLAMP	60	NS
8M0068193	SCREW M10x25	84	11	8M0068198	STUD M8x40	10	7
8M0068221	SCREW M6x30	20	20	8M0068222	SCREW M6x20	22	13
8M0068222	SCREW M6x20	22	38	8M0068223	SCREW M6x20	6	44
8M0068223	SCREW M6x20	20	21	8M0068223	SCREW M6x20	26	11
8M0068223	SCREW M6x20 Screw	28	21	8M0068223	SCREW M6x20	28	28
8M0068223	SCREW M6x20	30	6	8M0068223	SCREW M6x20	44	32
8M0068223	SCREW M6x20 Pipe to Manifold	54	5	8M0068223	SCREW M6x20 Sensor to Pipe	54	5
8M0068232	SCREW M8x25	32	8	8M0068233	SCREW M6x30	22	18
8M0068233	SCREW M6x30	22	43	8M0068233	SCREW M6x30	24	52
8M0068234	SCREW M6x30	6	39	8M0068239	SCREW M6x10	6	22
8M0068245	SCREW M6x18	28	8	8M0068245	SCREW M6x18	28	11
8M0068252	SCREW M6x32	10	3	8M0068256	SCREW M8x26	56	13
8M0068258	SCREW M6x16	44	23	8M0068258	SCREW M6x16	44	26
8M0068263	NUT M14x15	34	7	8M0068276	NUT M10	62	3
8M0068279	FUSE 15A, Light Blue	86	11	8M0068281	PLUG Pipe	10	9
8M0068285	SCREW M6x45	54	3	8M0068294	SCREW M10x50	68	15
8M0068296	SCREW M12x35	68	13	8M0068299	SCREW M6x12	28	32
8M0068299	SCREW M6x12	86	1	8M0068306	SCREW M6x14	6	46
8M0068306	SCREW M6x14 Design II	26	8	8M0068306	SCREW M6x14	36	21
8M0068306	SCREW M6x14	36	30	8M0068306	SCREW M6x14	44	5
8M0068306	SCREW M6x14	44	7	8M0068306	SCREW M6x14	44	24
8M0068306	SCREW M6x14	44	28	8M0068306	SCREW M6x14	46	19
8M0068306	SCREW M6x14	50	7	8M0068306	SCREW M6x14	54	7
8M0068306	SCREW M6x14	54	11	8M0068308	SCREW M12x70	82	1
8M0068308	SCREW M12x70	84	1	8M0068313	SCREW M6x16	44	6
8M0068313	SCREW M6x16	46	19	8M0068316	SCREW M6x50	30	11
8M0068323	SCREW M10x135x45	46	14	8M0068324	CLAMP 35-50X12	48	12
8M0068324	CLAMP 35-50X12	58	2	8M0068324	CLAMP 35-50X12	60	22
8M0068324	CLAMP 35-50X12	62	13	8M0068325	CLAMP 40-60X12	46	12
8M0068325	CLAMP 40-60X12	48	5	8M0068325	CLAMP 40-60X12	58	6
8M0068325	CLAMP 40-60X12	60	17	8M0068326	CLAMP 50-70X12	42	4
8M0068326	CLAMP 50-70X12	46	2	8M0068337	CLAMP	56	19
8M0068341	SCREW M6x35	22	37	8M0068341	SCREW M6x35	22	50
8M0068344	SCREW	56	12	8M0068346	SCREW M12x60	82	4
8M0068346	SCREW M12x60	84	4	8M0068351	SCREW M6x40	22	28
8M0068361	SCREW M6x65	54	6	8M0068362	SCREW M6x70	30	10
8M0068363	SCREW M10x35	68	7	8M0068363	SCREW M10x35	82	13

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8M0068363	SCREW M10x35	84	13	8M0068366	SCREW M8x45	16	12
8M0068369	SCREW M10x40	22	6	8M0068369	SCREW M10x40	22	34
8M0068370	PIN 6x16	6	33	8M0068372	SCREW M10x115	68	9
8M0068374	SCREW M14x1.50x72	20	23	8M0068374	SCREW M14x1.50x72	26	2
8M0068390	FITTING 8x7 Banjo	36	6	8M0068391	SCREW 5	44	8
8M0068391	SCREW 5	50	14	8M0068394	NUT M8	6	8
8M0068405	O-RING 19.6x3.65	50	26	8M0068407	SCREW M10x35	44	3
8M0068408	O-RING 42x2.5	6	13	8M0068419	SCREW M5x12	36	38
8M0068423	NUT M6	10	5	8M0068423	NUT M6	36	39
8M0068433	SCREW M12x100	52	11	8M0068461	CLAMP 14x12	50	16
8M0068463	CLAMP Spring	50	3	8M0068464	CLAMP 23x12	60	2
8M0068465	CLAMP 27x12	14	6	8M0068465	CLAMP 27x12	48	9
8M0068465	CLAMP 27x12	50	12	8M0068465	CLAMP 27x12	58	4
8M0068465	CLAMP 27x12	60	19	8M0068469	FITTING Connector	50	18
8M0068469	FITTING Connector	50	20	8M0068477	O-RING 7.65x1.78	6	20
8M0068477	O-RING 7.65x1.78	22	27	8M0068481	CLAMP Spring	36	16
8M0068482	CLAMP 17x12	60	4	8M0068488	O-RING 28x3.5	30	8
8M0068488	O-RING 28x3.5	50	8	8M0068499	SCREW M7x50	6	17
8M0068501	SCREW M10x20	22	23	8M0068511	SCREW M6x18	22	8
8M0068513	O-RING 20x2.5	6	12	8M0068513	O-RING 20x2.5	28	10
8M0068518	SCREW M10x1x30	16	15	8M0068518	SCREW M10x1x30	16	20
8M0068518	SCREW M10x1x30	32	7	8M0068518	SCREW M10x1x30	32	11
8M0068518	SCREW M10x1x30	82	7	8M0068518	SCREW M10x1x30	84	7
8M0068523	SEAL 19.6x3	50	9	8M0068524	O-RING 35x3	6	11
8M0068525	O-RING 23x5	30	7	8M0068527	SCREW M7x105x39	6	18
8M0068528	SCREW M8x40	32	24	8M0068531	O-RING 17x23	60	7
8M0068536	O-RING 75.87x2.62	20	17	8M0068543	SCREW M8x12	22	45
8M0068543	SCREW M8x12	24	54	8M0068548	SCREW M6x6x12	6	31
8M0068550	SCREW M8x32	6	40	8M0068554	SCREW	48	14
8M0068558	SCREW M8x25	68	5	8M0068561	PLUG Pipe	10	11
8M0068565	BANJO BOLT 10	60	6	8M0068568	THRUST WASHER	22	4
8M0068569	SCREW M6x35	22	15	8M0068569	SCREW M6x35	22	48
8M0068570	SEALING RING	36	33	8M0068574	GASKET	44	35
8M0068578	SCREW	36	44	8M0068982	THROTTLE CONTOL KIT	92	-
8M0069602	5W30 TDI OIL QS, 4 Liters	2	-	8M0069603	5W30 TDI OIL QS, 1 Liter	2	-
8M0069604	5W30 TDI OIL QS, 112 Liters	2	-	8M0070504	BRACKET ALTERNATOR	32	17
8M0070512	GASKET	30	5	8M0070979	COOLANT-UNDILUTED QS, 1 Gallon	2	-
8M0071630	FITTING .375	40	8	8M0071631	FITTING .375 Female	40	7
8M0071632	FITTING .375 Female	40	9	8M0071632	FITTING .375	40	13
8M0072088	BRACKET	40	5	8M0073411	SCREW Hex	40	6
8M0073892	GASKET Clamp	56	18	8M0074103	HARNESS ASSEMBLY Neutral	64	NP
8M0074103	HARNESS ASSEMBLY Neutral 2 Pin	80	-	8M0074108	CLAMP	62	12
8M0074321	FITTING (.3125 Barb to .5625-18)	40	12	8M0074364	CAP	56	22
8M0074992	FITTING M14 W/ Check Valve	40	11	8M0075061	FITTING Tee	36	11
8M0075192	FITTING .375 Female	40	10	8M0075685	PUMP KIT, LIFT	40	-
8M0078225	INSTALLATION MANUAL 4.2L TDI Sterndrive	2	-	8M0078226	INSTALLATION MANUAL 4.2L TDI Inboard	2	-
8M0078915	PLATE	84	12	8M0079684	FITTING 3 Barbed	36	27
8M0079846	EXTENSION HARNESS 10 Feet Lift Pump	40	NS	8M0079846	EXTENSION HARNESS 10 Feet Lift Pump	76	-
8M0079846	EXTENSION HARNESS 10 Feet Lift Pump	78	-	8M0079847	EXTENSION HARNESS 20 Feet Lift Pump	40	NS
8M0079847	EXTENSION HARNESS 20 Feet Lift Pump	76	-	8M0079847	EXTENSION HARNESS 20 Feet Lift Pump	78	-
8M0079848	HARNESS Vessel Sensor	76	-	8M0079848	HARNESS Vessel Sensor	78	-
8M0079849	HARNESS Adapter	74	-	8M0079850	EXTENSION HARNESS (10 Feet) Throttle	74	-
8M0079850	EXTENSION HARNESS (10 Feet) Throttle	78	-	8M0079851	EXTENSION HARNESS (20 Feet) Throttle	74	-
8M0079851	EXTENSION HARNESS (20 Feet) Throttle	78	-	8M0079939	PARTS MANUAL 4.2L TDI	2	-
8M0079944	VGT ACTUATOR	44	29	8M0080087	BULLHORN	56	11
8M0080191	EXTENSION HARNESS (5 Feet) Drive Application	78	-	8M0080192	EXTENSION HARNESS (10 Feet) Drive Application	78	-
8M0080193	EXTENSION HARNESS (15 Feet) Drive Application	78	-	8M0080194	EXTENSION HARNESS (20 Feet) Drive Application	78	-
8M0080787	EXTENSION HARNESS Drive Lube Monitor	74	-	8M0081501	PLATE	12	10
8M0081501	PLATE	36	37	8M0082164	COVER ASSEMBLY 335 Inboard With Decals	88	1
8M0082165	COVER ASSEMBLY Sterndrive 335 With Decals	88	1	8M0082166	COVER ASSEMBLY 370 Inboard With Decals	88	1
8M0082167	COVER ASSEMBLY Sterndrive 370 With Decals	88	1	8M0082309	CABLE ASSEMBLY Ground (17.00 Inches)	82	NS

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8M0082626	HARNESS VAA	76	-	8M0082626	HARNESS VAA	78	-
8M0082626	HARNESS VAA	90	2	8M0083014	INJECTOR PUMP	34	1
8M0083015	INJECTOR ASSEMBLY	36	32	8M0083016	ECM 370 HP	86	4
8M0083019	ECM 335 HP	86	4	8M0083023	SENSOR ASSEMBLY Fuel Temperature	36	9
8M0083042	ELECTRICAL BRACKET	90	1	8M0083071	BRACKET ECU-ECM	86	3
8M0083072	BRACKET E-BOX	86	NS	8M0083073	BASE PLATE	86	5
8M0083083	BRACKET Reservoir	46	15	8M0083084	LINE ASSEMBLY Oil and Fuel	46	16
8M0083095	HOSE	48	13	8M0083165	RISER	56	5
8M0083166	MANIFOLD	56	1	8M0083610	SCREW	82	2
8M0083610	SCREW	84	2	8M0083965	HOSE Vacuum	44	36
8M0084132	BRACKET	34	2	8M0084197	MANIFOLD	54	1
8M0084198	CLIP	36	20	8M0084198	CLIP	36	29
8M0084198	CLIP Center of Pipe	54	14	8M0084233	PULLEY, IDLER	32	21
8M0084234	SLEEVE	32	20	8M0084235	SCREW	32	22
8M0084296	HARNESS	74	-	8M0084296	HARNESS	78	-
8M0084474	PRESSURE CONTROL	54	8	8M0084929	FLYWHEEL HOUSING	82	3
8M0084929	FLYWHEEL HOUSING	84	3	8M0084931	RING GEAR	16	17
8M0084931	RING GEAR	82	6	8M0084931	RING GEAR	84	6
8M0084934	FLEX PLATE	16	18	8M0084934	FLEX PLATE	82	9
8M0084934	FLEX PLATE	84	9	8M0085664	JACKSHAFT KIT	82	-
8M0086232	TAILSTOCK ASSEMBLY	82	-	8M0086378	SEAL Flange Rear	6	36
8M0086378	SEAL Flange Front	6	42	8M0086380	VALVE, CONTROL Upper pan	6	45
8M0086383	CRANKSHAFT	16	1	8M0086384	SCREW	16	8
8M0086385	SCREW	22	10	8M0086389	OIL PUMP	28	1
8M0086390	SCREW	28	6	8M0086392	O-RING	28	30
8M0086392	O-RING	28	34	8M0086396	SCREW (M8X80)	34	4
8M0086396	SCREW (M8X80)	38	47	8M0086397	PUMP Power Steering	68	6
8M0086400	THERMOSTAT	30	4	8M0086448	SHAFT Pump Drive	68	NS
8M0087066	OPERATION MANUAL 4.2L Diesel Inboard	2	-	8M0087067	OPERATION MANUAL 4.2L Diesel Sterndrive	2	-
8M0087390	SIM MODULE w/ Software	90	19	8M0087391	SIM MODULE w/ Software	90	19
8M0088713	HOSE	64	25	8M0088980	BEARING Main, Blue Upper	16	4
8M0088981	BEARING Main, Yellow Upper	16	4	8M0088982	BEARING Main, Red Upper	16	4
8M0089078	BOLT (M12x115)	68	4	8M0089094	BEARING SHELL Blue 1.791-1.796	16	9
8M0089095	BEARING SHELL Yellow 1.796-1.801	16	9	8M0089096	BEARING SHELL Red 1.801-1.806	16	9
8M0089101	BEARING SHELL Blue 1.791-1.796	16	10	8M0089102	BEARING SHELL Yellow 1.796-1.801	16	10
8M0089104	BEARING SHELL Red 1.801-1.806	16	10	8M0089109	CONNECTING ROD ASSEMBLY	16	7
8M0089331	STUD M10	68	10	8M0090100	TUBE Oil	28	29
8M0090101	HOSE Coolant	60	16	8M0090102	HOSE Coolant	58	7
8M0090102	HOSE Coolant	60	21	8M0090116	SCREW Hex	86	8
8M0090120	CLAMP Spring	36	13	8M0090123	CLAMP Spring	14	5
8M0090127	PULSE GENERATOR	82	14	8M0090127	PULSE GENERATOR	84	14
8M0090128	SENSOR Exhaust Temperature	44	31	8M0090131	PIN Roll	82	8
8M0090131	PIN Roll	84	8	8M0090132	PIN Ball	88	3
8M0090133	ALTERNATOR	32	18	8M0090135	SWITCH Oil Pressure	44	15
8M0090136	PIPE Coolant	58	5	8M0090136	PIPE Coolant	60	20
8M0090138	MOUNT	54	9	8M0090139	ENGINE MOUNT	68	14
8M0090144	CONNECTOR	60	14	8M0090144	CONNECTOR	62	14
8M0090145	HOSE	60	15	8M0090146	HOSE	58	3
8M0090146	HOSE	60	18	8M0090147	LINE Oil	44	20
8M0090149	HOSE	46	20	8M0090150	WIRING HARNESS Engine	74	-
8M0090150	WIRING HARNESS Engine	78	-	8M0090155	CONNECTOR ECM Housing	86	NS
8M0090160	ELBOW	56	5	8M0091818	BRACKET	54	10
8M0092112	HARNESS ASSEMBLY	62	17	8M0092112	HARNESS ASSEMBLY 2 Pin	76	-
8M0092112	HARNESS ASSEMBLY 2 Pin	80	-	8M0092825	BRACKET	66	4
8M0093084	HOSE ASSEMBLY Fuel	40	15	8M0093085	HOSE ASSEMBLY Fuel	40	14
8M0093461	SHIELD	36	10	8M0093932	COVER Housing	82	11
8M0094297	COVER Inboard Without Decals	88	NS	8M0094298	COVER Sterndrive Without Decals	88	NS
8M0095840	LINE Fuel Tie Strap	36	14	8M0095841	LINE Fuel	36	12
8M0095844	LINE Fuel	36	40	8M0095845	LINE Fuel	36	15
8M0095847	LINE Fuel	36	35	8M0095849	LINE Fuel	36	24
8M0096723	PLUG 19 Pin	90	18	8M0100301	INLET TUBE Oil	12	11

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8M0101608	DECAL SET	88	NS	8M0102321	SCREW (M8 x 30) Screw	32	26
8M0102322	SCREW (M10 x 70) Screw	32	12	8M0105587	SHIFT ACTUATOR ASSEMBLY	72	-
8M0106873	TRANSMISSION ZF63A (1.56:1 Ratio) Electric Shift	62	1	8M0106874	TRANSMISSION ZF63A (2.04:1 Ratio) Electric Shift	62	1
8M0106879	TRANSMISSION ZF63IV (1.6:1 Ratio) Electric Shift	62	1	8M0106880	TRANSMISSION ZF63IV (2.0:1 Ratio) Electric Shift	62	1
8M0106881	TRANSMISSION ZF63IV (2.5:1 Ratio) Electric Shift	62	1	8M0107957	LINE Fuel Pump to Rail	36	19
8M0107958	LINE Fuel	36	23	8M0109825	TRANSMISSION ZF63A (2.52:1 Ratio) Electric Shift	62	1
8M0109826	TRANSMISSION ZF63A (2.68:1 Ratio) Electric Shift	62	1	8M0109828	TRANSMISSION ZF63IV (1.3:1 Ratio) Electric Shift	62	1
8M0109840	TRANSMISSION ZF63 (1.26:1 Ratio) Electric Shift	62	1	8M0109841	TRANSMISSION ZF63 (1.51:1 Ratio) Electric Shift	62	1
8M0109843	TRANSMISSION ZF63 (1.93:1 Ratio) Electric Shift	62	1	8M0114003	LINE Fuel Rail to Rail	36	31
8M0114685	HOSE Fuel	36	22	8M0117742	CLAMP (9.5 X 8.4)	36	28
8M0117743	SCREW (M6 X 16)	36	8	8M0117900	CLIP	36	43
8M0118755	ENGINE MOUNT KIT 65 Durometer	68	1	8M0118755	ENGINE MOUNT KIT 65 Durometer	68	1
8M0119235	HOSE Fuel Return	38	48	8M0120351	HOSE	58	1
8M0122842	O-RING	36	5	8M0129950	RING SET Piston	18	4
8M0131811	RELAY	86	9	8M0132552	FUSE 25 AMP	86	10
8M0132627	FUSE CAP	86	12	8M0132759	ENGINE MOUNT KIT 75 Durometer Heavy Duty	68	1
8M0132759	ENGINE MOUNT KIT 75 Durometer Heavy Duty	68	1	8M0135955	NUT	68	3
8M0135957	WASHER	68	2	8M0138455	BEARING Main, Blue Lower	16	5
8M0138457	BEARING Main, Yellow Lower	16	5	8M0138458	BEARING Main, Red Lower	16	5
8M0143399	CAP	46	21	8M0144388	CONNECTOR 2 Pin	86	NS
8M2001655	NUT	90	10	8M2005497	VIBRATION ISOLATOR KIT Washer, Bushing, and Grommet	90	-
8M2010067	SHIFT ACTUATOR ASSEMBLY Order Only if Using Neutral Safety Switch	72	-	8M2018371	LEVER	72	3
8M6002078	ELECTRIC CONTROL ASSEMBLY	90	12	8M6002218	COOLER	46	1
8M6002219	EXCHANGER	48	1	8M6002271	PLUG ASSEMBLY Drain	46	NS
8M6002271	PLUG ASSEMBLY Drain	48	17	8M6002272	O-RING 118 X 3.55	46	NS
8M6002273	GASKET Copper	48	NS	8M6002274	PLUG ASSEMBLY Zinc	48	NS
8M6002275	O-RING 135.5 X 4	48	NS	8M6002276	SCREW M8 X 35	46	NS
8M6002276	SCREW M8 X 35	48	NS	8M6002388	PUMP Fuel Replacement Head	40	4
8M6002389	SENSOR	40	1	8M6002390	FILTER Fuel	40	2
8M6002459	SCREW (M8x1.25x20)	34	3	8M6004014	COVER	62	16
96112	STUD (.250-28 x 2.00)	72	6	97477A3	STUD KIT	64	26
98828	SPACER	70	4	98828	SPACER	72	16
98880	SPRING	70	7	99237A27	BRACKET ASSEMBLY Shift	68	11
99237A27	BRACKET ASSEMBLY Shift	70	1	NA	NOT AVAILABLE Longblock	4	1
NA	NOT AVAILABLE Shortblock	4	2	NA	NOT AVAILABLE	6	6
NA	NOT AVAILABLE	6	7	NA	NOT AVAILABLE	6	43
NA	NOT AVAILABLE	10	4	NA	NOT AVAILABLE Bushing	16	2
NA	NOT AVAILABLE Pin	16	3	NA	NOT AVAILABLE Sleeve	20	-
NA	NOT AVAILABLE O-Ring	28	17	NA	NOT AVAILABLE O-Ring	28	19
NA	NOT AVAILABLE O-Ring	28	26	NA	NOT AVAILABLE O-Ring	28	27
NA	NOT AVAILABLE Spacer	28	31	NA	NOT AVAILABLE Clamp	42	6
NA	NOT AVAILABLE O-Ring	44	13	NA	NOT AVAILABLE Screw	48	2
NA	NOT AVAILABLE Screw	48	3	NA	NOT AVAILABLE O-Ring	50	15
NA	NOT AVAILABLE Bracket	86	7	NA	NOT AVAILABLE Spacer	88	4
NA	NOT AVAILABLE Bracket	88	5	NA	NOT AVAILABLE Bracket	88	6
NSS	NOT SOLD SEPARATE	10	8	NSS	NOT SOLD SEPARATE Fastener	12	6
NSS	NOT SOLD SEPARATE Seal	12	9	NSS	NOT SOLD SEPARATE Pin	18	2
NSS	NOT SOLD SEPARATE Seal	22	12	NSS	NOT SOLD SEPARATE Screw	26	7
NSS	NOT SOLD SEPARATE Stud	26	8	NSS	NOT SOLD SEPARATE Clamp	26	10
NSS	NOT SOLD SEPARATE Gasket	28	2	NSS	NOT SOLD SEPARATE Gasket	28	3
NSS	NOT SOLD SEPARATE Gasket	28	4	NSS	NOT SOLD SEPARATE	28	14
NSS	NOT SOLD SEPARATE	34	5	NSS	NOT SOLD SEPARATE Wiring Harness Connection	36	7
NSS	NOT SOLD SEPARATE Clip	36	25	NSS	NOT SOLD SEPARATE See Injection Pump	38	46
NSS	NOT SOLD SEPARATE O-RING	40	3	NSS	NOT SOLD SEPARATE	40	16
NSS	NOT SOLD SEPARATE	60	23	NSS	NOT SOLD SEPARATE Screw	62	9
NSS	NOT SOLD SEPARATE Clamp	62	18	NSS	NOT SOLD SEPARATE Washer	62	19
NSS	NOT SOLD SEPARATE Screw	62	20	NSS	NOT SOLD SEPARATE Nut	62	21
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