

Parts Manual

Cat.# 90-881838006

Revised 09-26-2020

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Service/Support Material

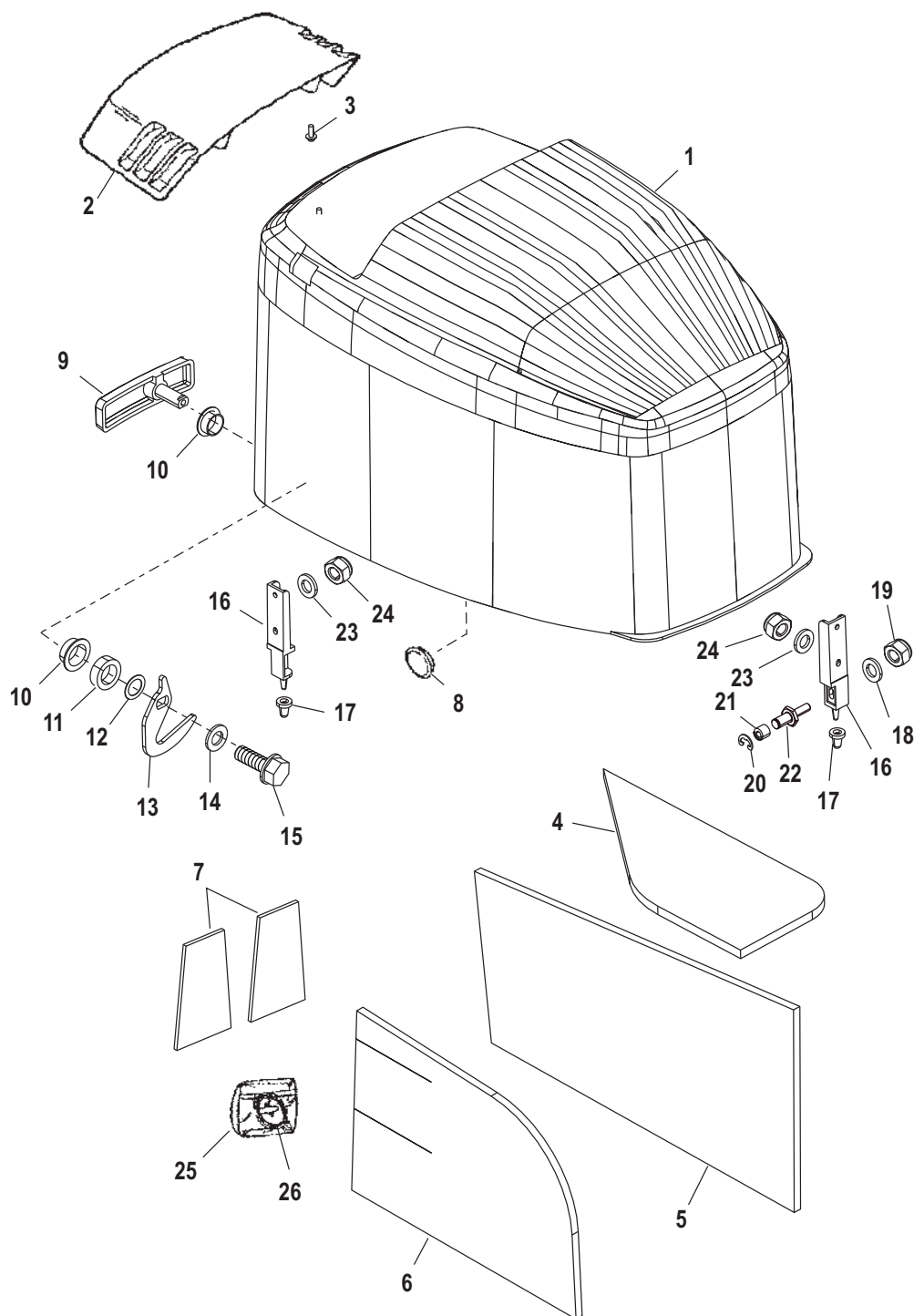
Service/Support Material

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0090	881838006	PARTS MANUAL 115 EFI (4-Stroke)		1	
-	0090	881980R02	SERVICE MANUAL		1	
-	0090	10247060	OWNERS MANUAL		1	
-	0090	10247J60	OWNERS MANUAL Spanish		1	
-	0090	10247D60	OWNERS MANUAL French		1	
-	0090	10248050	INSTALLATION MANUAL		1	
-	0032	858610A31	HOSE ASSEMBLY Fuel		1	
-	0091	880177	SCRENCH TOOL (10 mm)		1	
-	0091	881828	STARBIT TOOL KIT		1	
-	0092	802833A1	OIL-10W30		AR	[1]

PART NOTES:

- [1] - Alternate part numbers:
- 802833A 1MPP
- 802833Q 1QS

Top Cowl



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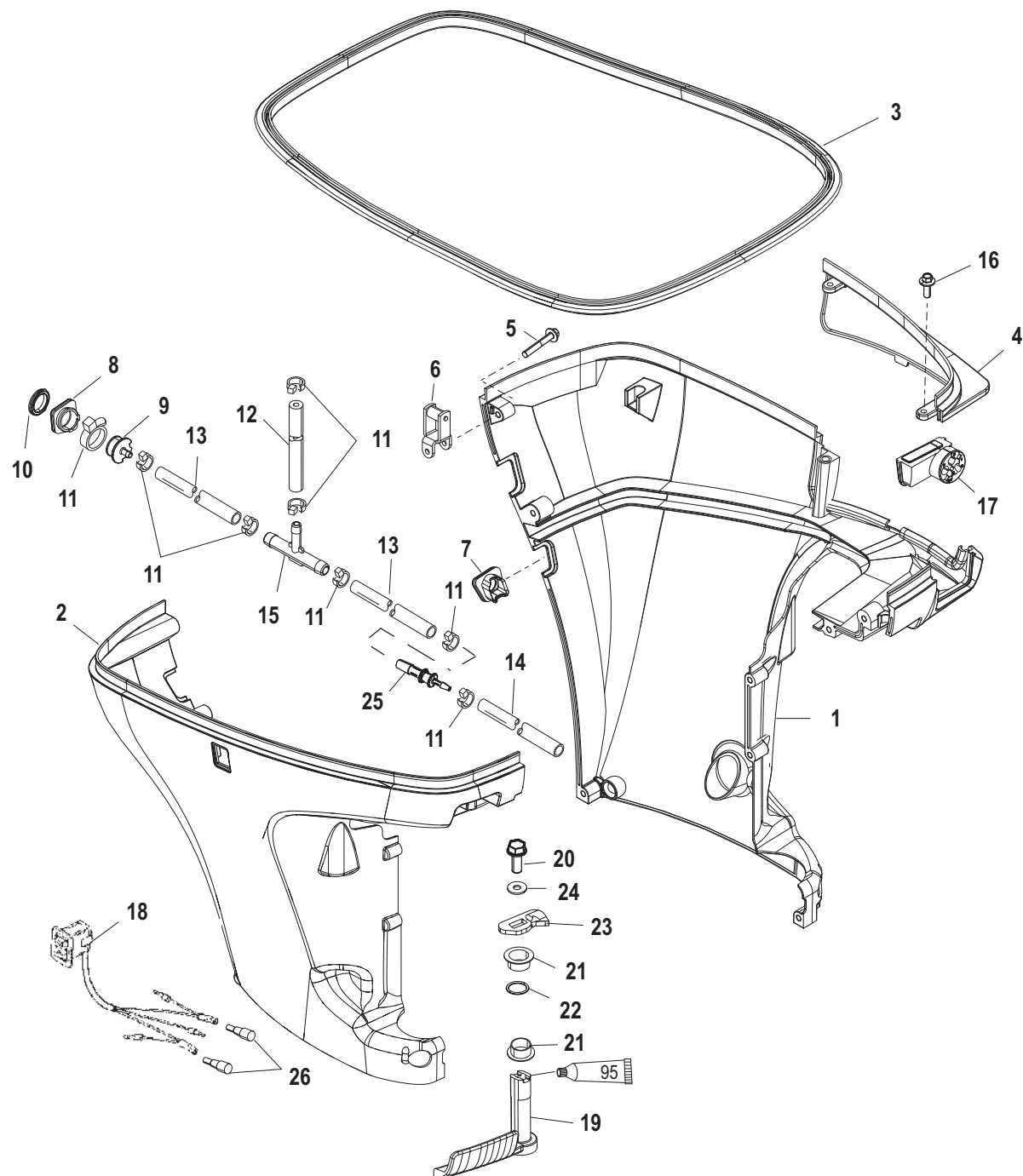
Top Cowl

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	4021	827328T9	TOP COWL ASSEMBLY	(Black)	1	
1	4021	827328T10	TOP COWL ASSEMBLY	(Silver)	1	
2	0000	821256T03	INLET Air	(Black)	1	
2	0000	821256T2	INLET Air - Silver	(Silver)	1	
3	0010	82130016	SCREW (M6 x 16)		4	
4	0000	859356A02	SOUND BLANKET KIT		1	
5		NSS	NOT SOLD SEPARATE Sound Blanket-Port		1	
6		NSS	NOT SOLD SEPARATE Sound Blanket-Starboard		1	
7		NSS	NOT SOLD SEPARATE Sound Blanket-Back		2	
8	0019	823865	CAP PLUG		2	
9	0000	831207T10	HANDLE		1	
10	0023	812707	BUSHING		2	
11	0023	831214	SPACER		1	
12	0013	12134	WASHER Wave		1	
13	0000	889566	CAM		1	
14	0012	4002316	WASHER (6.60 X 17.0 X 1.5SS)		1	
15	0010	1993716	SCREW (M6 x 16)		1	
16	0000	821249M2	BRACKET Front		3	
17	0000	815477	BUMPER Latch		3	
18	0012	29245	WASHER (.281 x .500 x .060) Stainless Steel		3	
19	0011	401366	NUT (M6) Stainless Steel		3	
20	0053	8237951	RING Retaining		3	
21	0000	815263	ROLLER		3	
22	0000	8155381	PIN Roll		3	
23	0012	29245	WASHER (.281 x .500 x .060) Stainless Steel		6	
24	0011	401366	NUT (M6) Stainless Steel		6	
25	0000	47341A11	ROPE AND HANDLE KIT Manual Starting		1	
26	0050	12066Q9	ROPE	(Quicksilver)	1	[1]
26	0050	12066T9	ROPE Starter	(Mercury)	1	[1]
-	0037	881649A06	DECAL SET (Mercury)		1	
-	0037	881650A03	DECAL SET (Mariner)		1	

PART NOTES:

- [1] - Alternate part numbers:
12066Q 9QS
12066T 9MPP

Bottom Cowl

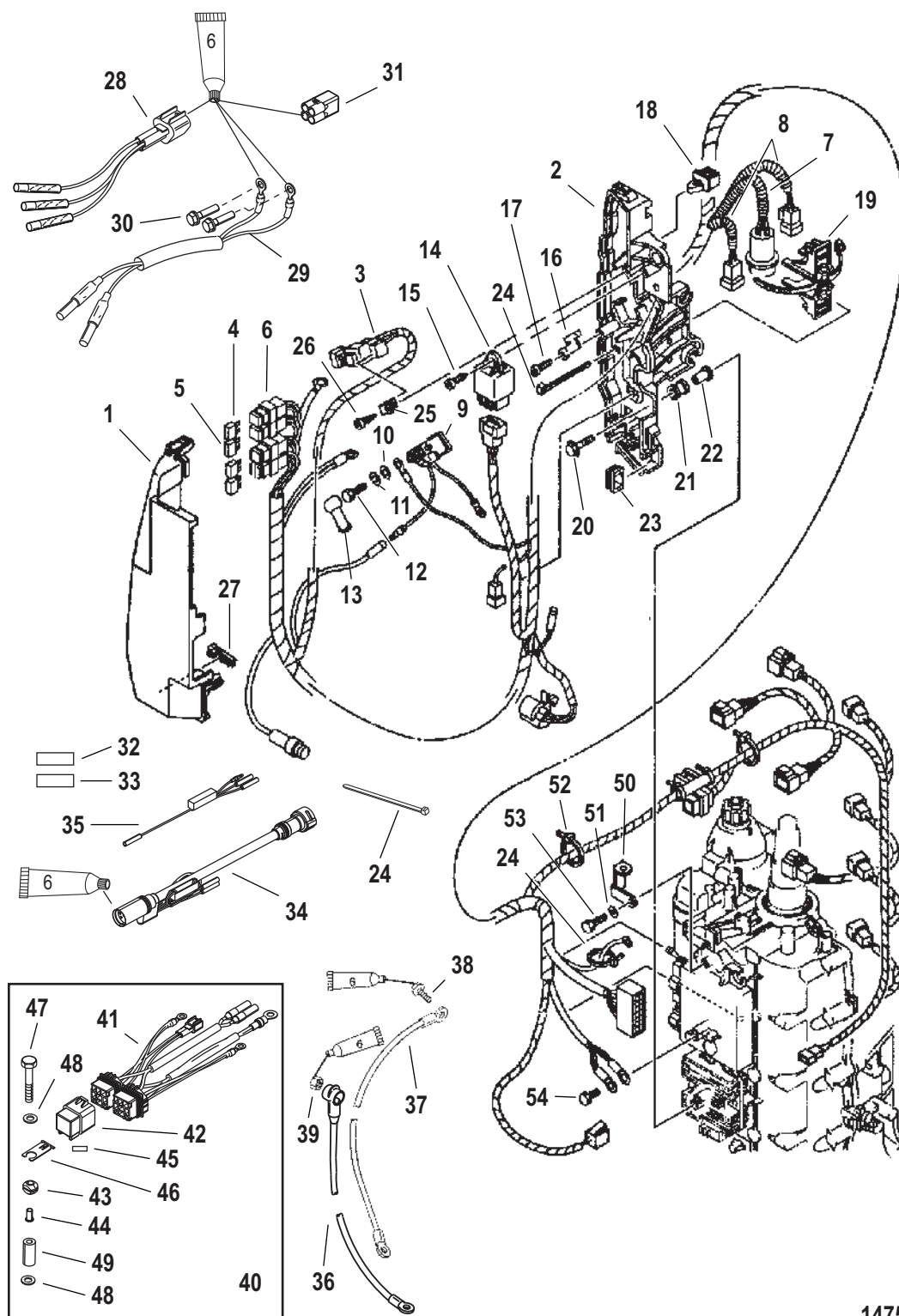


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Bottom Cowl

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0100	878587A1	BOTTOM COWL ASSEMBLY (Port)		1	
2	0100	858743A2	BOTTOM COWL ASSEMBLY (Starboard)		1	
3	0000	8253181	SEAL Cowl (41.00 Inches)		2	
4	0000	878547T	INSERT		1	
5	0010	82130040	SCREW (M6 x 40)		8	
6	0000	831209	RETAINER		1	
7	0000	858742	BOOT Idle Exhaust		1	
8	0000	8M0039078	GROMMET		1	
9	0022	827948	FITTING		1	
10	0012	855576	WASHER		1	
11	0054	816311T	TIE STRAP (8.00 Inches)		8	
12	0032	881535	HOSE (32.00 Inches)		1	
13	0032	8M0047428	HOSE (.25 inch ID, 57.00 Inches Bulk) (Cut to 5 Inches)		2	
14	0032	9912688	TUBING (36.00 Inches Bulk) (Cut to 21 Inches)		1	
15	0022	817518	TEE		1	
16	0010	82130020	SCREW (M6 x 20)		2	
17	0025	889724	GROMMET		1	
18	0087	896620	SWITCH ASSEMBLY		1	
19	0000	889740A02	HANDLE KIT		1	
20	0010	1993716	SCREW (M6 x 16)		1	
21	0023	33589	BUSHING		2	
22	0025	48462	O-RING (.614 x .070)		1	
23	0000	8219423	PAWL		1	
24	0012	69057	WASHER (.281 x .734 x .063)		1	
25	0022	898029	FITTING Reducer		1	
26	0000	13541	PLUG Male		2	

Electrical Components

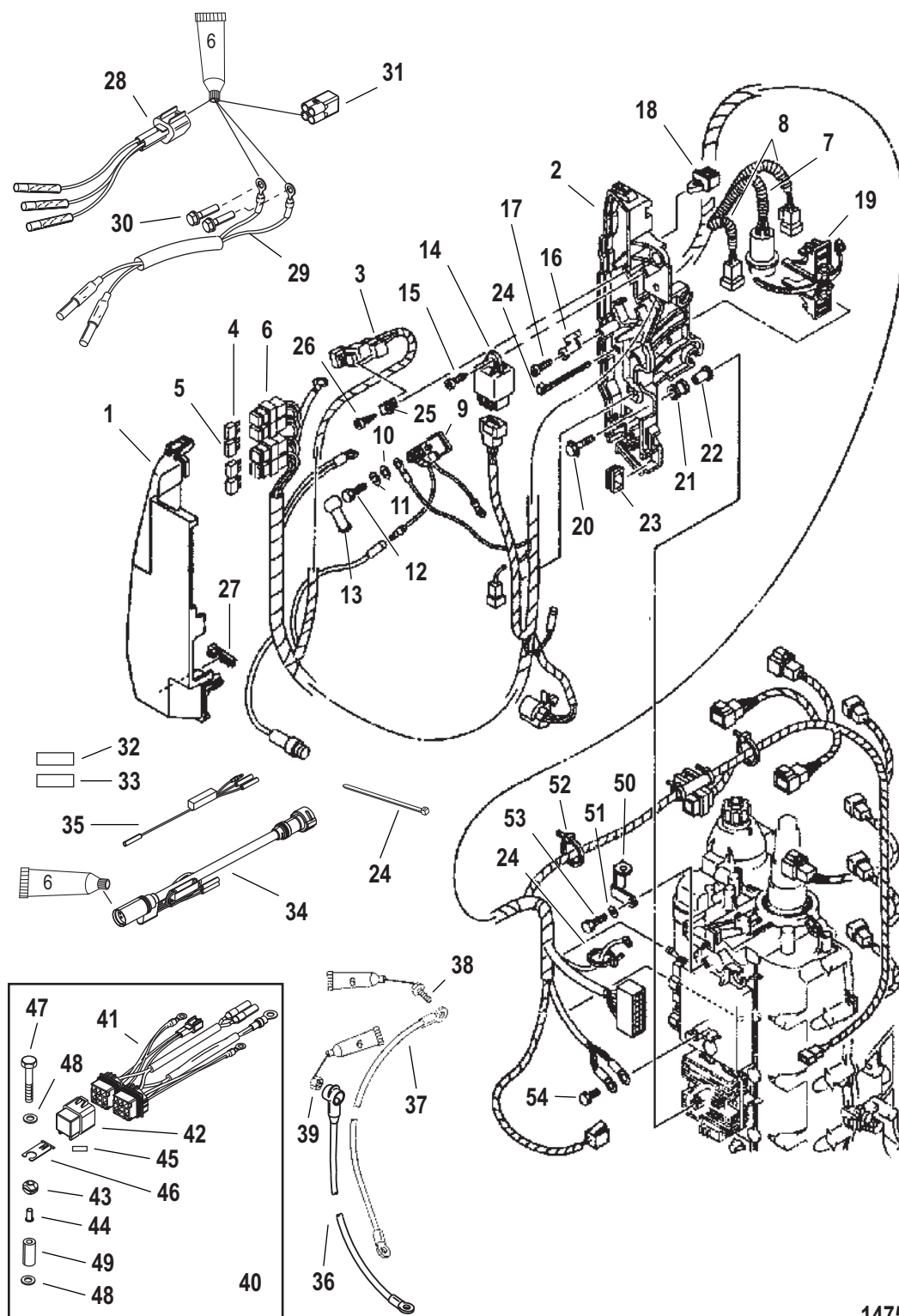


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Electrical Components

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	881363A02	COVER/BRACKET KIT		1	
2	0000	881359002	BRACKET		1	
3	0084	881364T06	HARNESS ASSEMBLY	One Plug ECU	1	
3	0084	881364A04	HARNESS ASSEMBLY See Sensors/Harness page for additional harnessing	Two Plug ECU	1	
4	0088	804291	FUSE 20 Ampere		4	
5	0088	80429110	FUSE 30 Ampere		4	
6	0000	891824010	COVER Fuse	(Yellow)	2	
6	0000	891824020	COVER Fuse	(Green)	2	
7	0032	881565001	CONDUIT		1	
8	0032	881565002	CONDUIT		3	
9	0000	881352T	RELAY		1	
10	0012	82214M	WASHER		2	
11	0013	82212M	LOCKWASHER		2	
12	0010	84088M	SCREW (M6 x 10)		2	
13	0085	804284	BOOT		2	
14	0000	881350T	RELAY		1	
15	0010	881351	SCREW		1	
16	0054	881353	CLAMP		1	
17	0010	8813511	SCREW		1	
18	0054	881361	CLAMP		1	
19	0054	881360	CLAMP		1	
20	0010	804270	BOLT (M6 x 28)		5	
21	0025	881304	GROMMET		5	
22	0023	804344003	COLLAR		5	
23	0025	881304001	GROMMET		1	
24	0054	816311T	TIE STRAP (8.00 Inches)		AR	
25	0000	881362	BRACKET		1	
26	0010	8813511	SCREW		1	
27	0000	804289	PULLER Fuse		1	
28	0084	858723T1	HARNESS ASSEMBLY Adapter/Trim		1	
29	0084	858914T1	HARNESS ASSEMBLY Trim Motor Adaptor		1	
30	0010	8248324	SCREW (M6 x 16)		2	
31	0000	859249T1	CONNECTOR		1	
32	0037	8272822	DECAL Warning High Voltage		1	
33	0037	881865	DECAL Caution-Start in Gear (Start In Gear)		1	
34	0084	858740T06	HARNESS ASSEMBLY Remote Adapter (16.00 Inches) 10 Pin Female to 14 Pin Female		1	
35	0000	17461A10	TACH MODULE		1	
36	0084	88439A33	CABLE ASSEMBLY Positive - Battery		1	
37	0084	88439A10	CABLE ASSEMBLY Negative - Battery		1	

Electrical Components

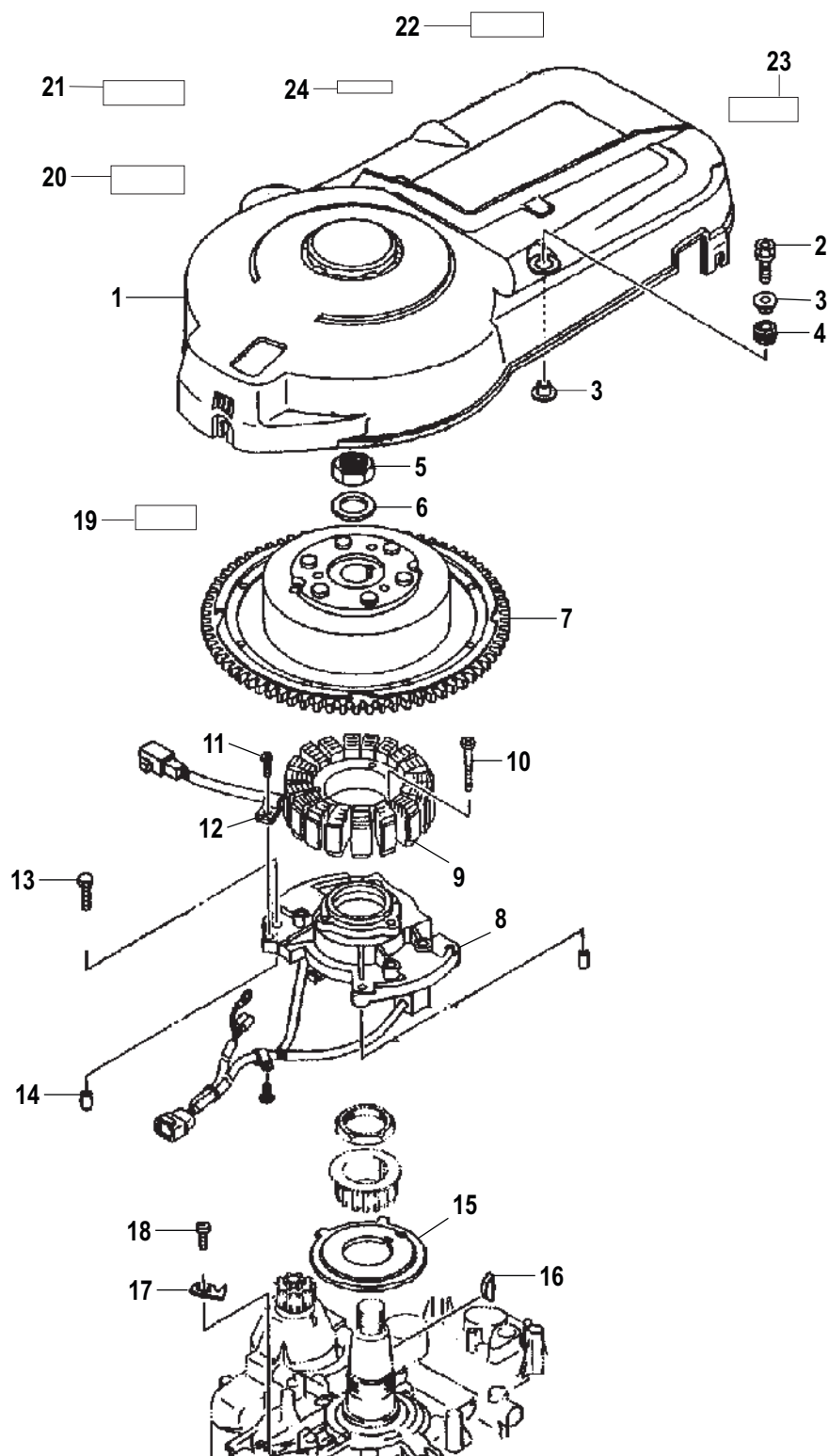


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Electrical Components

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
38	0010	40011128	SCREW (M6 x 20) Stainless Steel		1	
39	0011	401388	NUT (M8) Stainless Steel		1	
40	0000	882751A3	RELAY KIT Trim		1	
41	0084	826802A24	HARNESS ASSEMBLY Trim		1	
42	0000	882751A1	RELAY ASSEMBLY		2	
43	0025	818967	GROMMET		1	
44	0023	818968	BUSHING		1	
45		NSS	NOT SOLD SEPARATE Decal		1	
46	0000	828102	BRACKET		1	
47	0010	824868	SCREW (M6 x 75)		1	
48	0012	4002316	WASHER (6.60 X 17.0 X 1.5SS)		2	
49	0023	823807	BUSHING		1	
50	0000	881542007	BRACKET		1	
51	0012	82214M	WASHER		1	
52	0054	827148M	CLAMP		2	
53	0010	84368M	BOLT		1	
54	0010	804604	BOLT (M6 x 20)		1	

Flywheel



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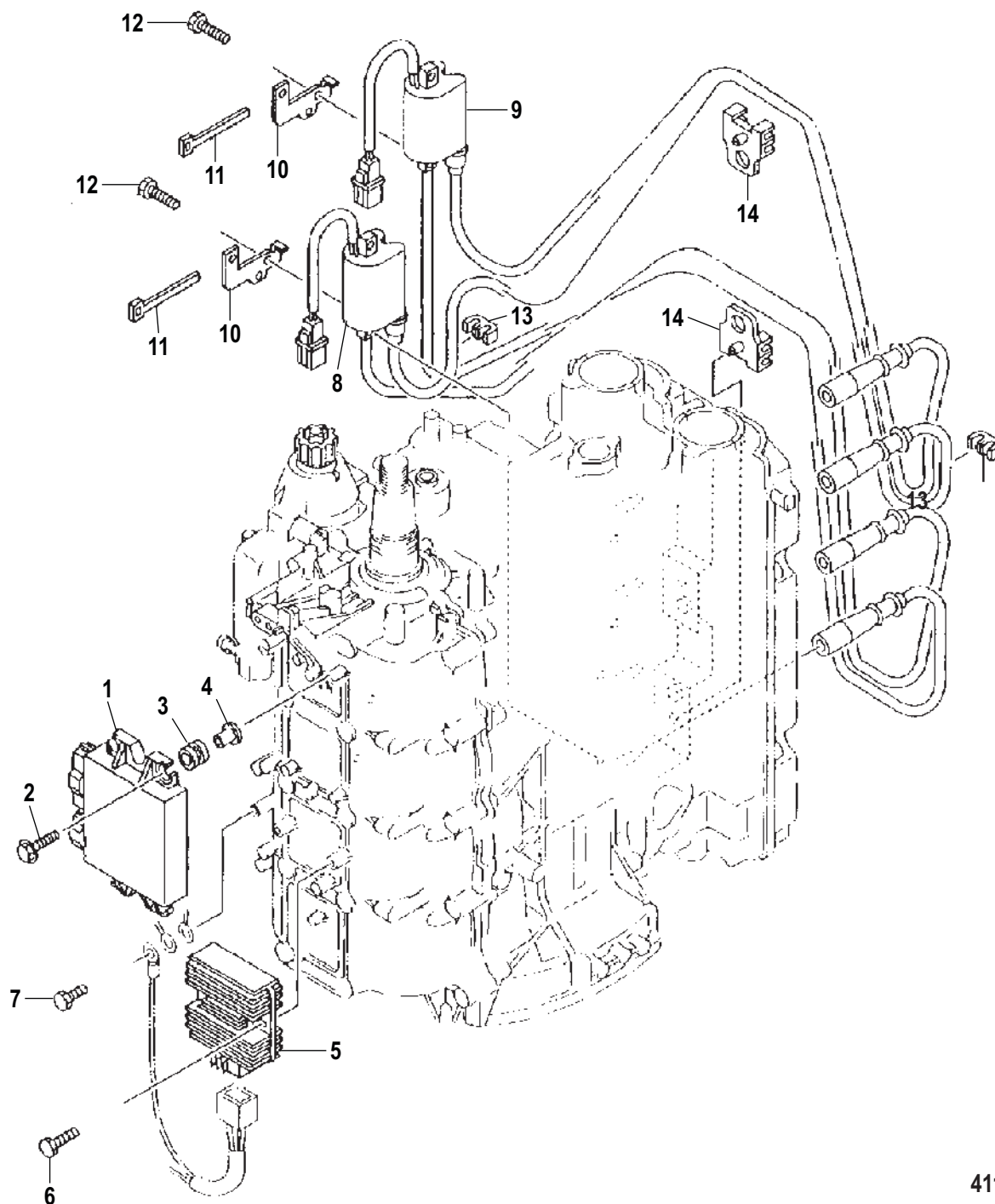
Flywheel

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	881343T1	FLYWHEEL COVER		1	
2	0010	804348	BOLT (M6 x 20)		2	
3	0000	825665	COLLAR		4	
4	0025	11416M	GROMMET		2	
5	0011	804265A1	NUT/WASHER KIT Hex (36 mm)		1	
6	0012	8042641	WASHER Plate		1	
7	0280	881335T	FLYWHEEL		1	
-	0398	881336T1	STATOR KIT		1	
8	0000	881337T	COIL Pulser		1	
9	0398	881336T2	STATOR		1	
10	0010	881338	SCREW (M6 x 28)		3	
11	0010	881339001	SCREW AND WASHER		1	
12	0054	881340	CLAMP		1	
13	0010	804603	BOLT (M6 x 30)		4	
14	0017	825010	PIN Dowel		2	
15	0000	881341	ROTOR		1	[1]
16	0028	881342	KEY		1	
17	0000	804266001	PLATE Timing		1	
18	0010	804267	SCREW		1	
19		NSS	NOT SOLD SEPARATE Decal- Warning Neutral		1	
20		NSS	NOT SOLD SEPARATE Decal- Warning Spinning Flywheel		1	
21		NSS	NOT SOLD SEPARATE Decal- Servicing Referral		1	
22		NSS	NOT SOLD SEPARATE Decal- Engine Oil/Valve		1	
23		NSS	NOT SOLD SEPARATE Decal- Emergency Starting		1	
24	0037	881839A06	DECAL EPA Label Information		1	[2]
-	0000	881421T04	POWERHEAD ASSEMBLY		1	

PART NOTES:

- [1] - COMPONENT OF POWERHEAD/PARTIAL ENGINE 881421T04
- [2] - IMPORTANT INFORMATION: REPLACE ANY MISSING OR UNREADABLE EPA LABEL

Ignition Components

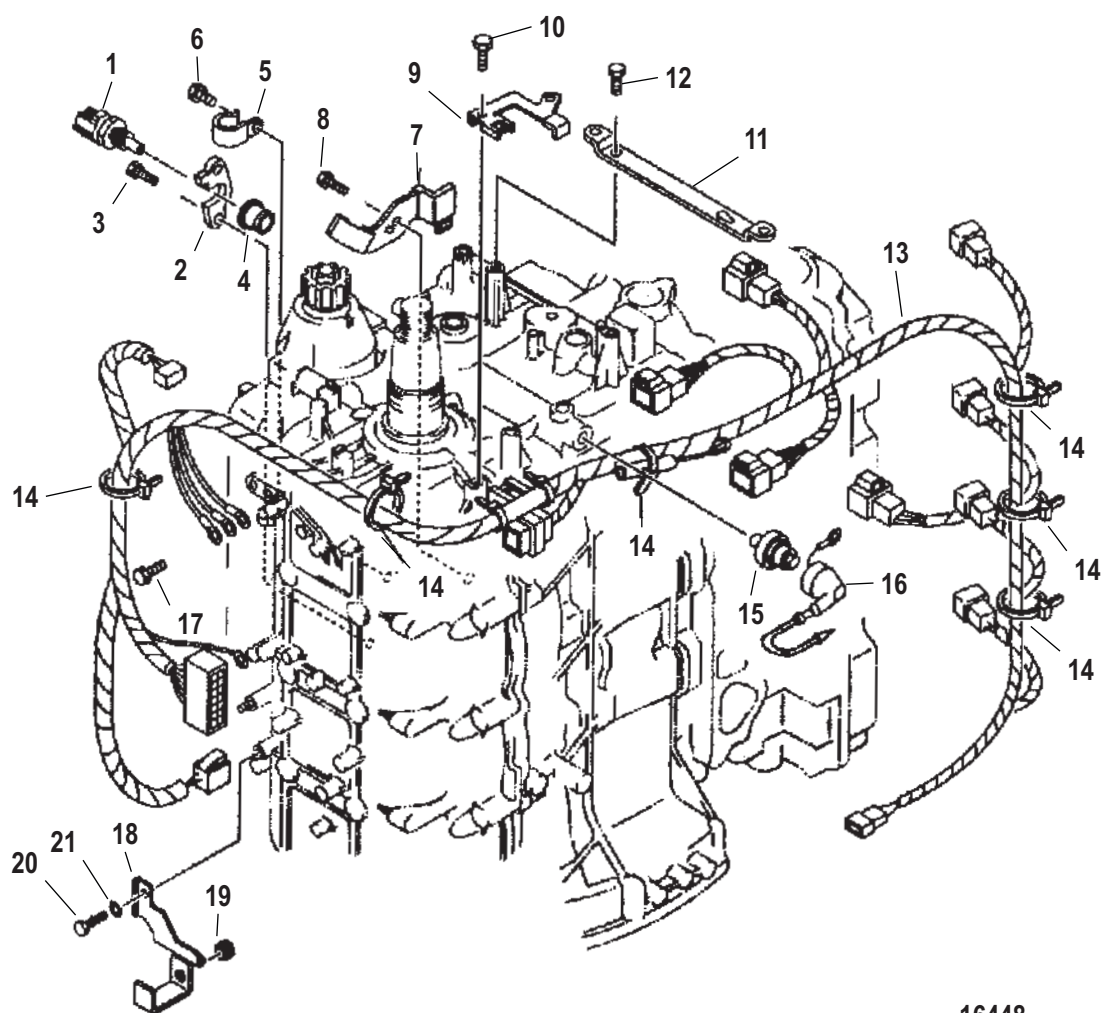


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Ignition Components

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	880891T13	ECU Engine Control Unit	One Plug	1	
1	0000	880891T14	ECU Engine Control Unit	Two Plug	1	
2	0010	804270	BOLT (M6 x 28)		4	
3	0025	881304	GROMMET		4	
4	0023	804344003	COLLAR		4	
5	0000	881346T	RECTIFIER/REGULATOR ASSEMBLY		1	
6	0010	853536	BOLT (M6 x 25)		2	
7	0010	804604	BOLT (M6 x 20)		1	
8	0339	880893T10	COIL Ignition		1	
9	0339	880892T	COIL Ignition		1	
10	0000	881345	PLATE		2	
11	0054	816311T	TIE STRAP (8.00 Inches)		2	
12	0010	853536	BOLT (M6 x 25)		4	
13	0054	804276	CLAMP		2	
14	0054	804277	CLAMP		2	

Sensors and Harness



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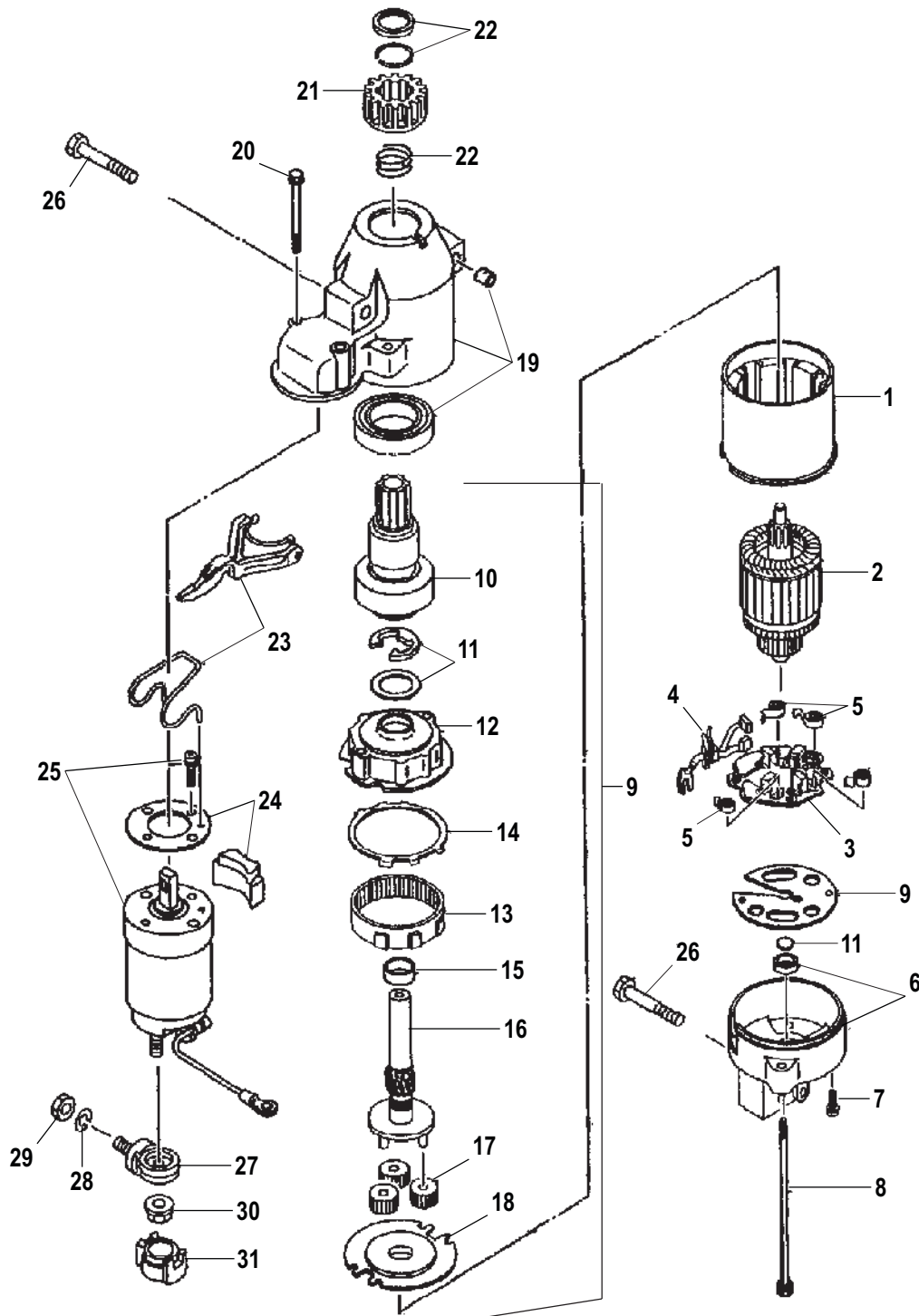
Sensors and Harness

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	804295T	THERMOSENSOR		1	[1]
2	0000	804296	RETAINER		1	[1]
3	0010	811188M	BOLT (M6 x 16)		2	[1]
4	0027	8042971	GASKET		1	[2]
5	0054	83577M	CLAMP		1	[1]
6	0010	84088M	SCREW (M6 x 10)		1	[1]
7	0000	881366003	BRACKET		1	
8	0010	804602	BOLT (M6 x 12)		1	
9	0000	881366002	PLATE		1	[1]
10	0010	804602	BOLT (M6 x 12)		1	[1]
11	0000	8042941	PLATE		1	
12	0010	811188M	BOLT (M6 x 16)		2	
13	0084	881364T05	HARNESS ASSEMBLY	(EU)	1	
14	0054	816311T	TIE STRAP (8.00 Inches)		AR	
15	0087	8043071	SWITCH Oil Pressure		1	[1]
16	0084	881367A1	LEAD WIRE		1	
17	0010	804604	BOLT (M6 x 20)		1	
18	0000	804260001	BRACKET		1	
19	0025	97687M	GROMMET		1	
20	0010	84368M	BOLT		1	
21	0012	82214M	WASHER		1	
-	0027	858732A06	GASKET SET		1	
-	0000	881421T04	POWERHEAD ASSEMBLY		1	

PART NOTES:

- [1] - COMPONENT OF POWERHEAD/PARTIAL ENGINE 881421T04
- [2] - COMPONENT OF ENGINE/POWERHEAD GASKET SET 858732A06
COMPONENT OF POWERHEAD/PARTIAL ENGINE 881421T04

Starter Motor

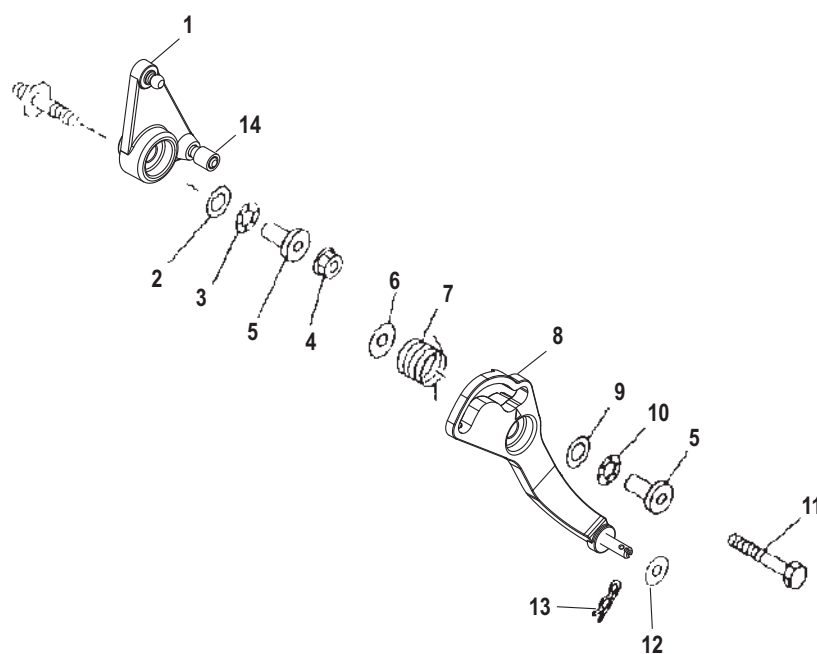


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Starter Motor

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0050	881368T2	STARTER MOTOR ASSEMBLY		1	
1	0000	804314T	STATOR		1	
2	0000	804313T	ARMATURE		1	
3	0000	881369T1	HOLDER ASSEMBLY Brush		1	
4	0000	804316	BRUSH SET		1	
5	0024	804317	SPRING		4	
6	0000	881370T	BRACKET		1	
7	0010	804337	SCREW (M4 x 16)		2	
8	0010	804335	THRU BOLT (M6 x 120)		2	
9	0000	804321T1	GEAR KIT		1	
10	0000	804322	CLUTCH		1	
11	0012	804330	WASHER KIT		1	
12	0000	804324	BRACKET		1	
13	0000	804326	RING GEAR		1	
14	0027	804327	GASKET		1	
15	0031	804325	BEARING		1	
16	0000	804323	SHAFT Pinion		1	
17	0043	804329001	GEAR Idler		3	
18	0000	804328	BRACKET		1	
19	0000	804331T	COVER		1	
20	0010	804336	BOLT (M6 x 52)		2	
21	0000	804319	PINION		1	
22	0000	804320	STOP SET Pinion		1	
23	0000	804332	LEVER KIT		1	
24	0000	804334	COVER		1	
25	0000	881371T1	RELAY Starter		1	
26	0010	804605	BOLT (M8 x 45)		3	
27	0000	881373001	TERMINAL		1	
28	0013	881377	LOCKWASHER		1	
29	0011	82382M	NUT		1	
30	0011	881372	NUT		1	
31	0000	881374	COVER		1	

Throttle Lever and Linkage

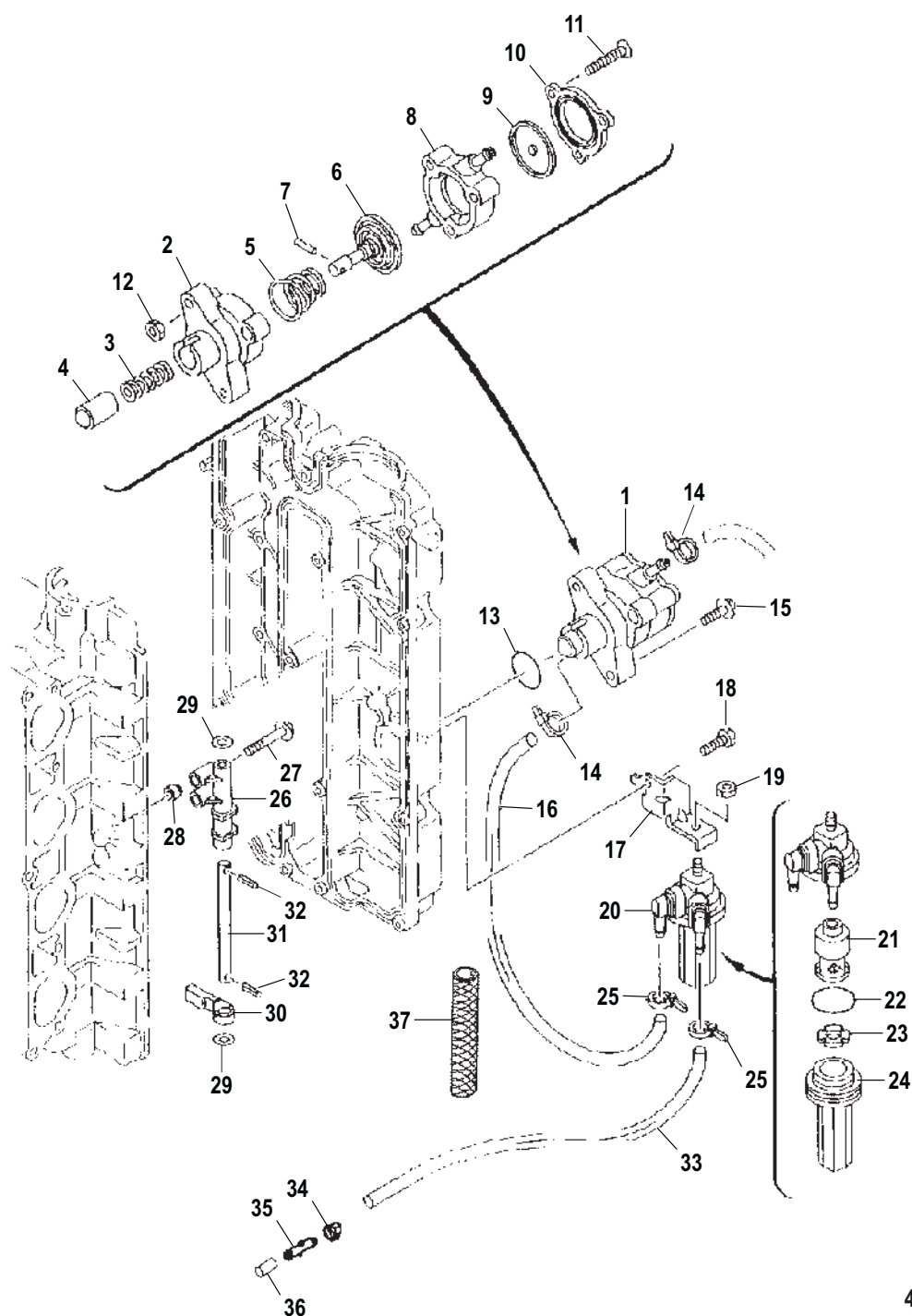


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Throttle Lever and Linkage

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	878550	LEVER Throttle		1	
2	0012	84974M	WASHER		1	
3	0013	81868M	WAVE WASHER		1	
4	0011	8528162	NUT		1	
5	0023	881378	COLLAR		2	
6	0012	94524M	WASHER		1	
7	0024	804343	SPRING		1	
8	0000	878548	LEVER Throttle Control		1	
9	0012	84974M	WASHER		1	
10	0013	81868M	WAVE WASHER		1	
11	0010	881375	BOLT (M6 x 30)		1	
12	0012	35459	WASHER		1	
13	0018	82053M	PIN Hair		1	
14	0023	8813321	BUSHING		1	

Fuel Pump

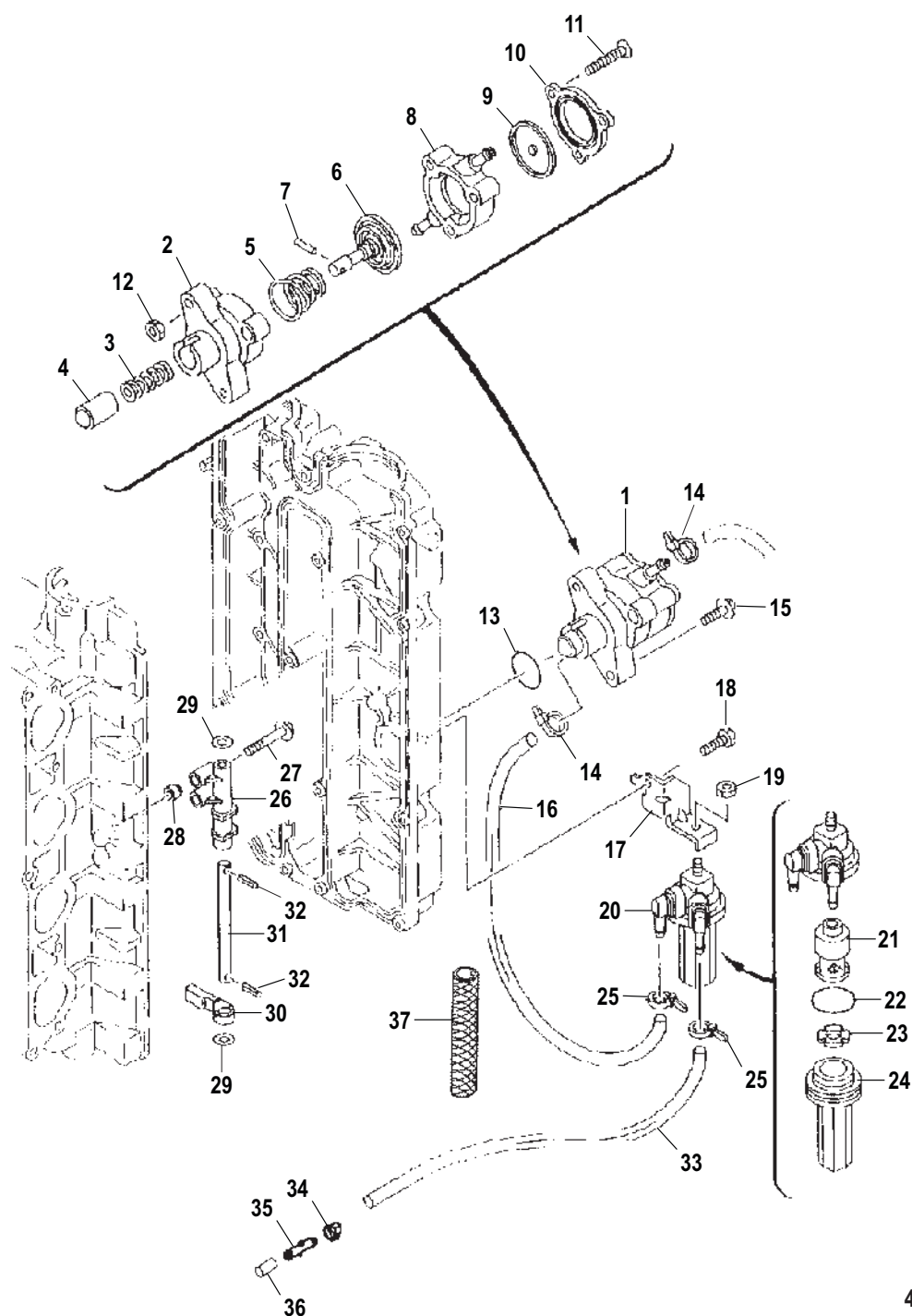


4119

Fuel Pump

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	880890T1	PUMP Fuel		1	
2		NSS	NOT SOLD SEPARATE Body		1	
3	0024	881544	SPRING		1	
4	0000	881545	PLUNGER		1	
5	0024	881546	SPRING		1	
6	0000	881547	DIAPHRAGM		1	
7	0017	881548	PIN		1	
8		NSS	NOT SOLD SEPARATE Body		1	
9		NSS	NOT SOLD SEPARATE Diaphragm		1	
10		NSS	NOT SOLD SEPARATE Body		1	
11	0010	881550	SCREW		3	
12	0011	881333	NUT		3	
13	0025	804255	O-RING		1	[1]
14	0000	56762	TIE STRAP (4.00 Inches)		2	
15	0010	804256	BOLT (M6 x 30)		2	
16	0032	881543002	TUBING		1	
17	0000	881542	BRACKET		1	
18	0010	811188M	BOLT (M6 x 16)		1	
19	0011	82382M	NUT		1	
20	0035	881538T1	FILTER ASSEMBLY		1	
21	0035	881540	ELEMENT 1.75 Inches		1	
21	0035	8M0101436	ELEMENT 1.50 Inches		1	
22	0025	826966M	O-RING		1	
23	0000	881541	FLOAT		1	
24	0000	881539	CUP	Use With 1.75 Inch Filter	1	
24	0000	8M0101437	CUP	Use With 1.50 Inch Filter	1	
25	0000	56762	TIE STRAP (4.00 Inches)		2	
26	0000	804260	BRACKET		1	[2]
27	0010	804112	BOLT (M7 x 48)		2	[2]
28	0017	804113	PIN Dowel		2	[2]
29	0012	84292M	WASHER		2	[2]
30	0000	804257	LEVER Fuel Change		1	[2]
31	0000	881334	SHAFT		1	[2]
32	0017	804259	PIN		2	[2]
33	0032	830757130	TUBING (.312) (70.00 Inches Bulk) (Cut to 55 Inches)		1	
34	0054	816311T	TIE STRAP (8.00 Inches)		1	
35	0022	822769	CONNECTOR		1	
36		NSS	NOT SOLD SEPARATE Cap		1	
37	0032	828547633	CONDUIT (.620 Inside Diameter x 3.00 Feet Bulk)		1	
-	0027	858732A06	GASKET SET		1	
-	0000	881310T05	CYLINDER HEAD ASSEMBLY Complete		1	

Fuel Pump



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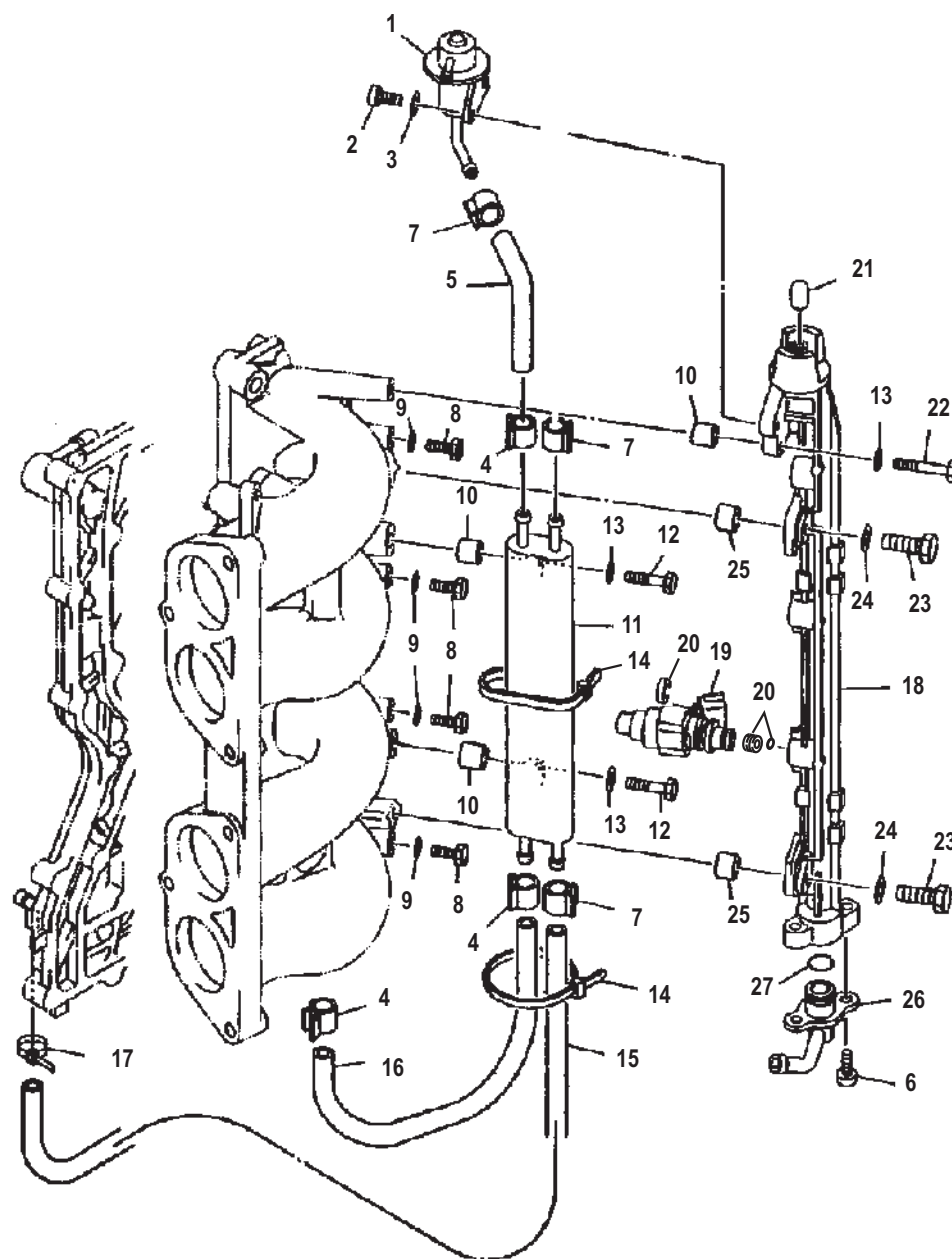
Cat.# 90-881838006

Fuel Pump

PART NOTES:

- [1] - COMPONENT OF ENGINE/POWERHEAD GASKET SET 858732A06
- [2] - COMPONENT OF CYLINDER HEAD ASSEMBLY 881310T05

Fuel Injection Nozzle



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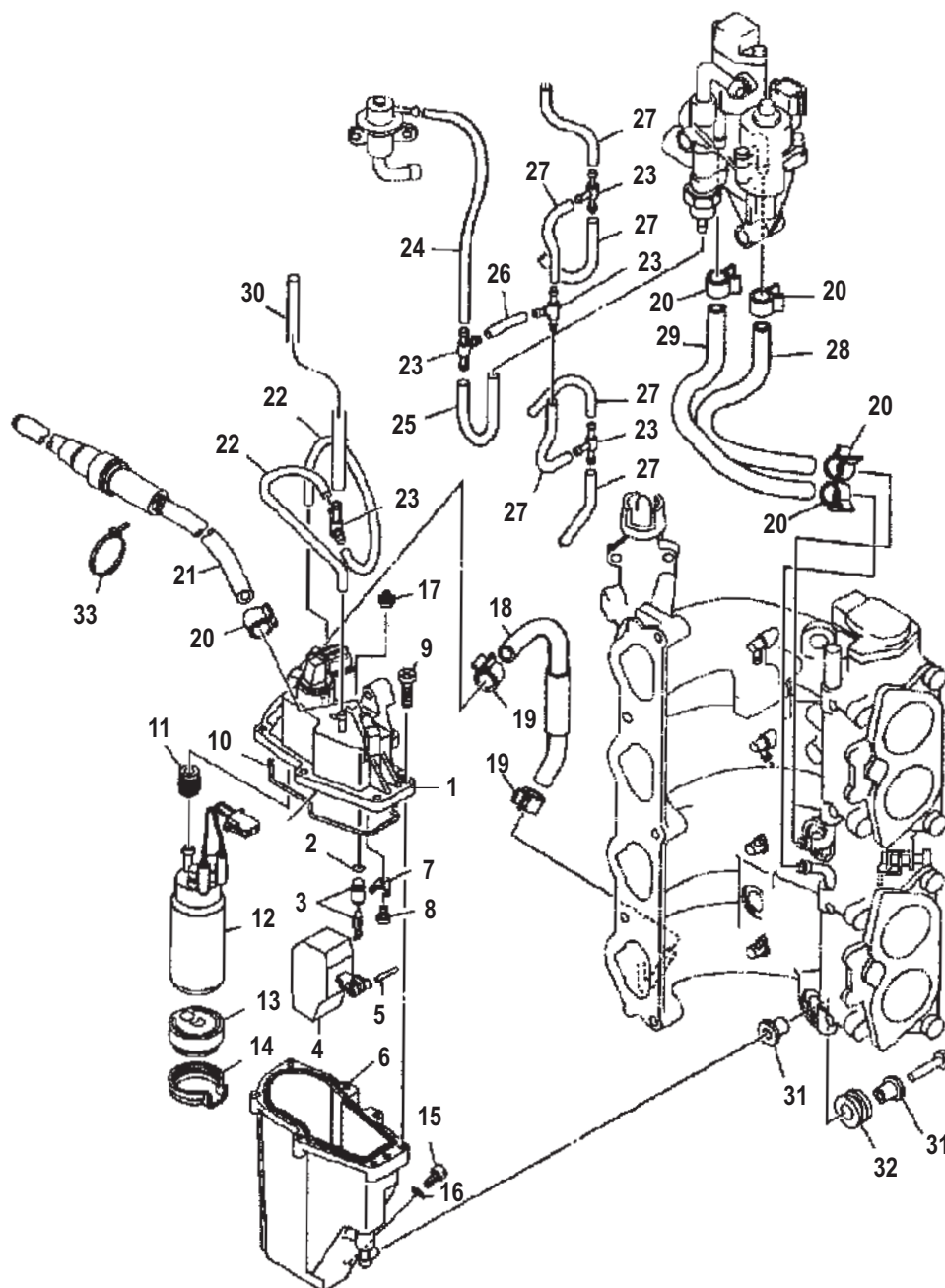
Fuel Injection Nozzle

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	880888T02	REGULATOR Fuel Pressure		1	[1]
2	0010	881524	SCREW (M6 x 12)		2	[1]
3	0013	881525	LOCKWASHER		2	[1]
4	0054	881531	CLIP		3	[1]
5	0032	881528	HOSE		1	[1]
6	0010	881509	SCREW (M5 x 15)		2	[1]
7	0054	881530	CLIP		3	[1]
8	0010	84088M	SCREW (M6 x 10)		4	[1]
9	0027	827610	GASKET		4	[2]
10	0023	888260	COLLAR		3	[1]
11	0000	881527T	COOLER		1	[1]
12	0010	881507	BOLT (M6 x 25)		2	[1]
13	0012	881533	WASHER		3	[1]
14	0000	69355	TIE STRAP (5.50 Inches)		2	[1]
15	0032	881536	HOSE		1	[1]
16	0032	881529	HOSE		1	[1]
17	0000	56762	TIE STRAP (4.00 Inches)		1	
18	0000	881518T	DELIVERY PIPE		1	[1]
19	0000	880887T1	INJECTOR		4	[1]
20	0025	885183A1	O-RING KIT		1	[1]
21	0000	881520	CAP		1	[1]
22	0010	881534	BOLT (M6 x 10)		1	[1]
23	0010	881532	BOLT (M8 x 45)		2	[1]
24	0012	881508	WASHER		2	[1]
25	0023	881526	COLLAR		2	[1]
26	0000	881521T	NIPPLE		1	[1]
27	0025	881522	O-RING		1	[1]
-	0027	858732A06	GASKET SET		1	
-	0000	881440T04	INTAKE ASSEMBLY		1	

PART NOTES:

- [1] - COMPONENT OF INTAKE ASSEMBLY 881440T04
- [2] - COMPONENT OF ENGINE/POWERHEAD GASKET SET 858732A06
COMPONENT OF INTAKE ASSEMBLY 881440T04

Fuel Injection Pump



16458

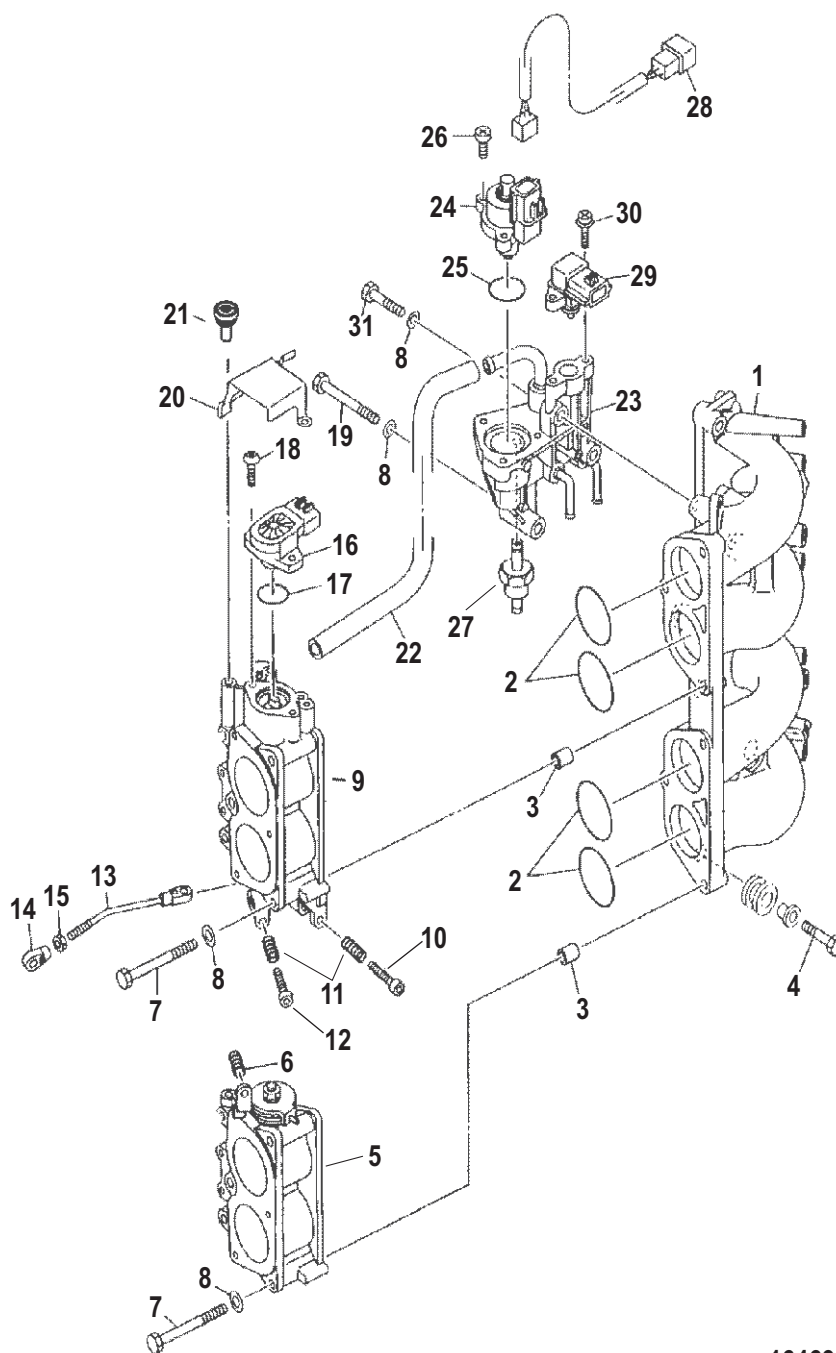
Fuel Injection Pump

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	881315T04	VAPOR SEPARATOR ASSEMBLY		1	[1]
1	0000	881316T2	COVER		1	[1]
2	0025	881318	O-RING		1	[1]
3	0000	881329	NEEDLE VALVE KIT		1	[1]
4	0000	881320	FLOAT		1	[1]
5	0017	881321	PIN Float		1	[1]
6	0000	881319T	BODY		1	[1]
7	0000	881327	PLATE		1	[1]
8	0010	8813261	SCREW (M3 x 8)		1	[1]
9	0010	881326	SCREW (M4 x 16)		7	[1]
10	0027	881325	GASKET		1	[1]
11	0025	881322002	DAMPER		1	[1]
12	0000	880889T01	PUMP Fuel		1	[1]
13	0035	881323T	FILTER		1	[1]
14	0000	881324	COVER		1	[1]
15	0010	8813262	SCREW Drain		1	[1]
16	0027	881328	GASKET		1	[1]
17	0019	888265	PLUG		1	[1]
18	0032	881330A1	HOSE KIT		1	[1]
19	0054	881331	CLIP		2	[1]
20	0054	881559	CLIP		5	[1]
21	0035	892758002	FILTER/HOSE Fuel		1	[1]
22	0032	881560	HOSE		2	[1]
23	0022	8815581	TEE		5	[1]
24	0032	881554	HOSE		1	[1]
25	0032	881554	HOSE		1	[1]
26	0032	881554	HOSE		1	[1]
27	0032	881554	HOSE		6	[1]
28	0032	881555	HOSE		1	[1]
29	0032	881557	HOSE		1	[1]
30	0032	881556	HOSE		1	[1]
31	0025	8813221	DAMPER		3	[1]
32	0023	881332	COLLAR		6	[1]
33	0054	881537	CLAMP		1	[1]
-	0000	881440T04	INTAKE ASSEMBLY		1	

PART NOTES:

[1] - COMPONENT OF INTAKE ASSEMBLY 881440T04

Intake



16469

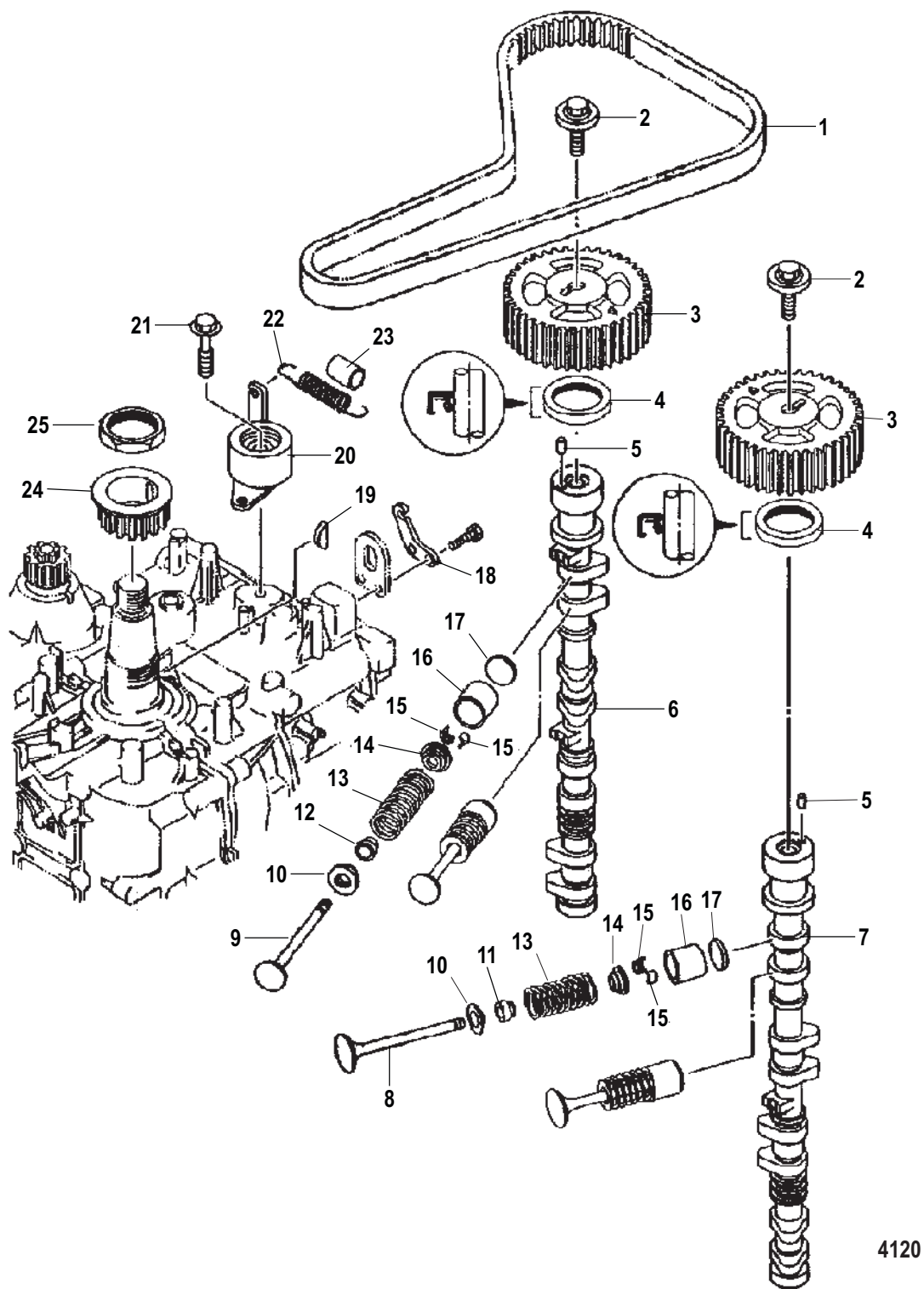
Intake

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	880886T	MANIFOLD		1	[1]
2	0025	881513	O-RING		4	[2]
3	0017	881512	PIN Dowel		4	[1]
4	0010	881507	BOLT (M6 x 25)		3	[1]
5	0000	881441T4	THROTTLE BODY ASSEMBLY		1	[1]
6	0024	881444	SPRING		1	[1]
7	0010	881510	BOLT (M8 x 70)		6	[1]
8	0012	881508	WASHER		9	[1]
9	0000	881441T3	THROTTLE BODY ASSEMBLY		1	[1]
10	0010	881442	SCREW		1	[1]
11	0024	881444	SPRING		2	[1]
12	0010	881443	SCREW		1	[1]
13	0000	881514	LINK JOINT		1	[1]
14	0000	881515	LINK JOINT		1	[1]
15	0011	83763M	NUT		1	[1]
16	0000	880884T	SENSOR Throttle		1	[1]
17	0025	881504	O-RING		1	[1]
18	0010	881502002	SCREW		2	[1]
19	0010	881506	BOLT (M6 x 60)		2	[1]
20	0000	881516	BRACKET		1	[1]
21	0010	881971A1	SCREW		3	[1]
22	0032	879194021	HOSE		1	[1]
-	0000	880883T1	CONTROL VALVE ASSEMBLY		1	[1]
23	0000	881446T	BODY		1	[1]
24	0000	881447T	CONTROL VALVE		1	[1]
25	0025	881448	O-RING		1	[1]
26	0010	881449002	SCREW		3	[1]
27	0035	881501T	FILTER		1	[1]
28	0084	881517T1	HARNESS ASSEMBLY		1	[1]
29	0000	880885T	SENSOR Pressure		1	[1]
30	0010	881509	SCREW (M5 x 15)		2	[1]
31	0010	881505	BOLT (M6 x 24)		1	[1]
-	0000	881440T04	INTAKE ASSEMBLY		1	

PART NOTES:

- [1] - COMPONENT OF INTAKE ASSEMBLY 881440T04
- [2] - COMPONENT OF INTAKE ASSEMBLY 881440T04
COMPONENT OF ENGINE/POWERHEAD GASKET SET 858732A06

Intake and Exhaust Valves



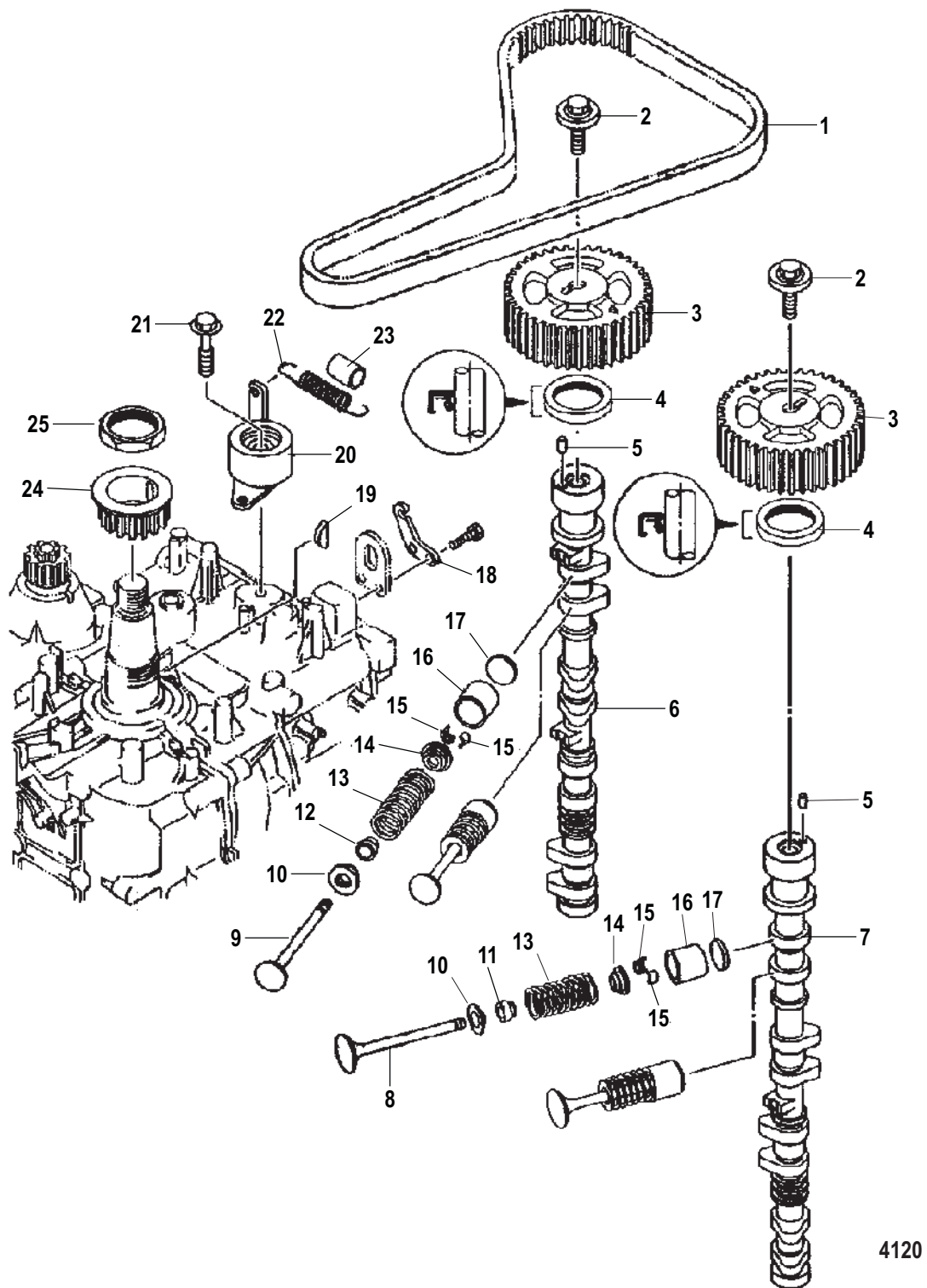
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Intake and Exhaust Valves

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0057	804145	V BELT		1	
2	0010	804143	BOLT (M10 x 35)		2	
3	0043	804142T	GEAR Driven		2	
4	0026	804144	SEAL Oil		2	[1]
5	0017	804141	PIN Dowel		2	[2]
6	2407	804140T	CAMSHAFT		1	[2]
7	2407	804139T	CAMSHAFT		1	[2]
8	0000	804128T	VALVE Intake		8	[2]
9	0000	804129T	VALVE Exhaust		8	[2]
10	0000	804130	SEAT		16	[2]
11	0026	804136	SEAL		8	[2]
12	0026	804137	SEAL		8	[2]
13	0024	804131	SPRING Valve		16	[2]
14	0000	804132	RETAINER		16	[2]
15	0028	804135	COTTER VALVE		32	[2]
16	0000	804138T	LIFTER Valve		16	[2]
17	0015	8046071	SHIM	(2.350)	AR	[2]
17	0015	8046072	SHIM	(2.375)	AR	[2]
17	0015	8046073	SHIM	(2.400)	AR	[2]
17	0015	8046074	SHIM	(2.425)	AR	[2]
17	0015	8046075	SHIM	(2.450)	AR	[2]
17	0015	8046076	SHIM	(2.475)	AR	[2]
17	0015	8046077	SHIM	(2.500)	AR	[2]
17	0015	8046078	SHIM	(2.525)	AR	[2]
17	0015	8046079	SHIM	(2.550)	AR	[2]
17	0015	80460710	SHIM	(2.575)	AR	[2]
17	0015	80460711	SHIM	(2.600)	AR	[2]
17	0015	80460712	SHIM	(2.625)	AR	[2]
17	0015	80460713	SHIM	(2.650)	AR	[2]
17	0015	80460714	SHIM	(2.675)	AR	[2]
17	0015	80460715	SHIM	(2.700)	AR	[2]
17	0015	80460716	SHIM	(2.725)	AR	[2]
17	0015	80460717	SHIM	(2.750)	AR	[2]
17	0015	804608	SHIM	(2.775)	AR	[2]
17	0015	80460810	SHIM	(2.800)	AR	[2]
17	0015	80460820	SHIM	(2.825)	AR	[2]
17	0015	80460830	SHIM	(2.850)	AR	[2]
17	0015	80460840	PAD Adjusting	(2.875)	AR	[2]
17	0015	80460850	SHIM	(2.900)	AR	[2]
17	0015	80460860	SHIM	(2.925)	AR	[2]
17	0015	80460870	SHIM	(2.950)	AR	[2]
17	0015	80460880	SHIM	(2.975)	AR	[2]
18	0000	804149	PLATE Valve		1	[3]
19	0028	804153	KEY		1	[3]
20	0000	804146	TENSIONER		1	
21	0010	804150	BOLT (M10 x 45)		1	

Intake and Exhaust Valves

Intake and Exhaust Valves



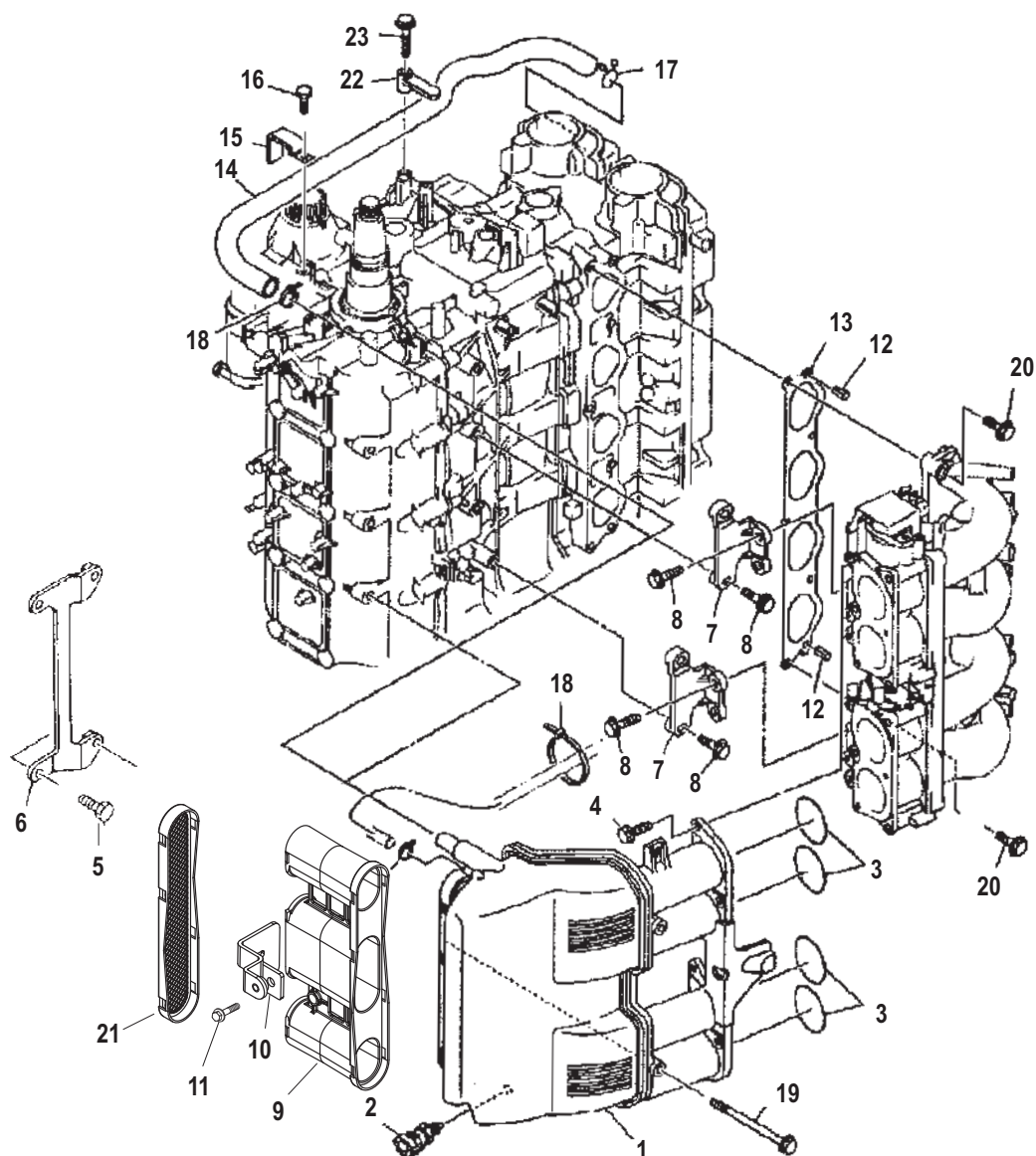
Intake and Exhaust Valves

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
22	0024	804147	SPRING		1	
23	0032	804148	HOSE		1	
24	0043	804151T01	GEAR Drive		1	
25	0011	881314	NUT (M40)		1	[3]
-	0027	858732A06	GASKET SET		1	
-	0000	881310T05	CYLINDER HEAD ASSEMBLY Complete		1	
-	0000	881421T04	POWERHEAD ASSEMBLY		1	

PART NOTES:

- [1] - COMPONENT OF ENGINE/POWERHEAD GASKET SET 858732A06
 COMPONENT OF CYLINDER HEAD ASSEMBLY 881310T05
- [2] - COMPONENT OF CYLINDER HEAD ASSEMBLY 881310T05
- [3] - COMPONENT OF POWERHEAD/PARTIAL ENGINE 881421T04

Intake Silencer



16478

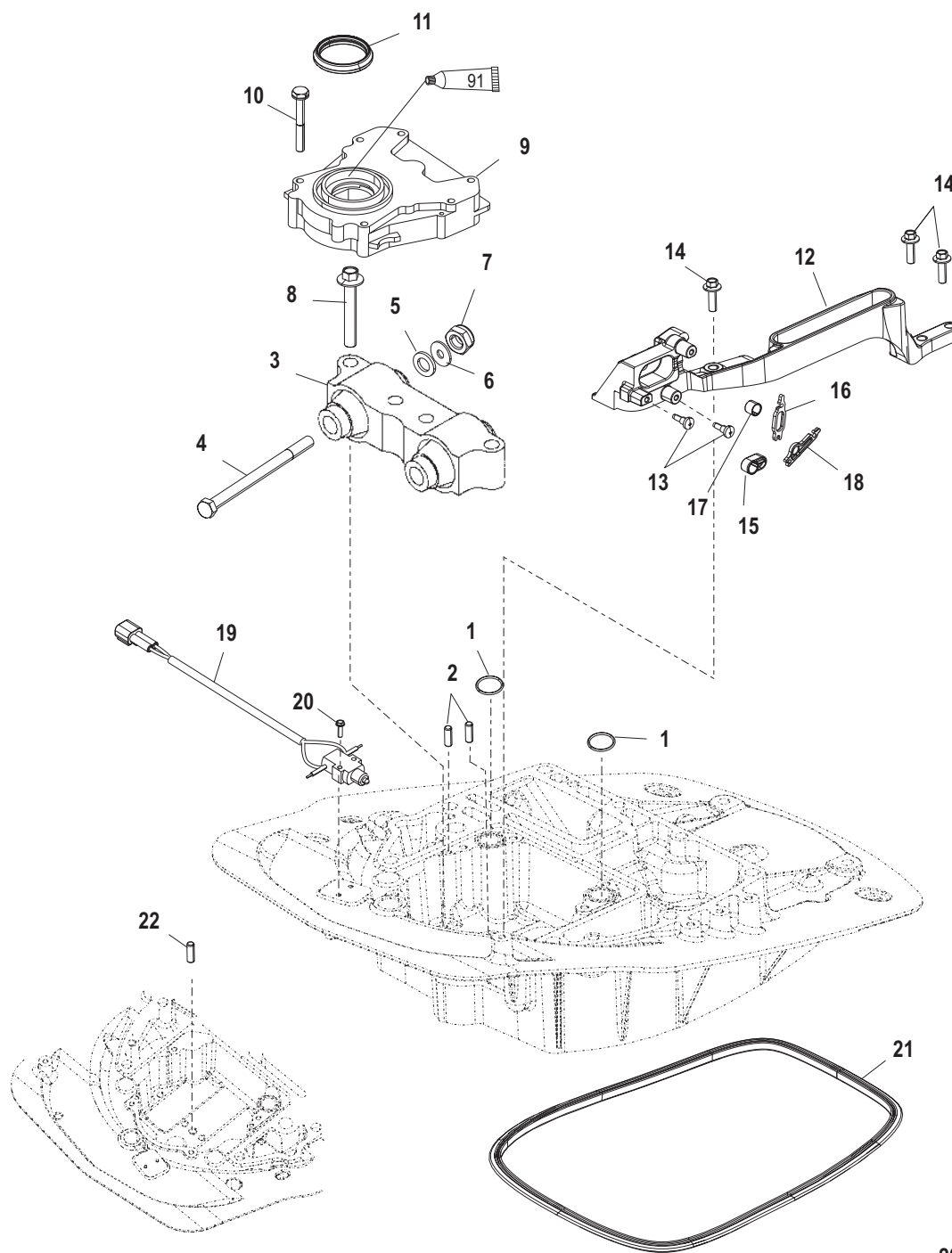
Intake Silencer

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	881436T	SILENCER Intake		1	
2	0000	880882T	THERMOSENSOR		1	
3	0025	881437	O-RING		4	[1]
4	0010	804165	BOLT (M6 x 16)		6	
5	0010	881816	BOLT (M8 x 20)		2	
6	0000	881439	BRACKET		1	
7	0000	881434	BRACKET		2	
8	0010	881435	BOLT (M6 x 20)		8	
9	0000	892849	INDUCTION SILENCER		1	
10	0000	881269	BRACKET		1	
11	0010	40011128	SCREW (M6 x 20) Stainless Steel		1	
12	0017	804160	PIN		2	
13	0027	881433	GASKET		1	[1]
14	0032	804162	BREATHING PIPE		1	
15	0054	804163	CLAMP		1	[2]
16	0010	804602	BOLT (M6 x 12)		1	[2]
17	0054	804089	CLIP		1	
18	0000	56762	TIE STRAP (4.00 Inches)		1	
18	0054	850181	TIE STRAP (11.750 Inches)		1	
19	0010	881438	BOLT (M6 x 105)		2	
20	0010	881431	BOLT (M8 x 40)		5	
21	0000	881822	SCREEN		1	
-	0027	858732A06	GASKET SET		1	
-	0000	881421T04	POWERHEAD ASSEMBLY		1	

PART NOTES:

- [1] - COMPONENT OF ENGINE/POWERHEAD GASKET SET 858732A06
 [2] - COMPONENT OF POWERHEAD/PARTIAL ENGINE 881421T04

Oil Pump

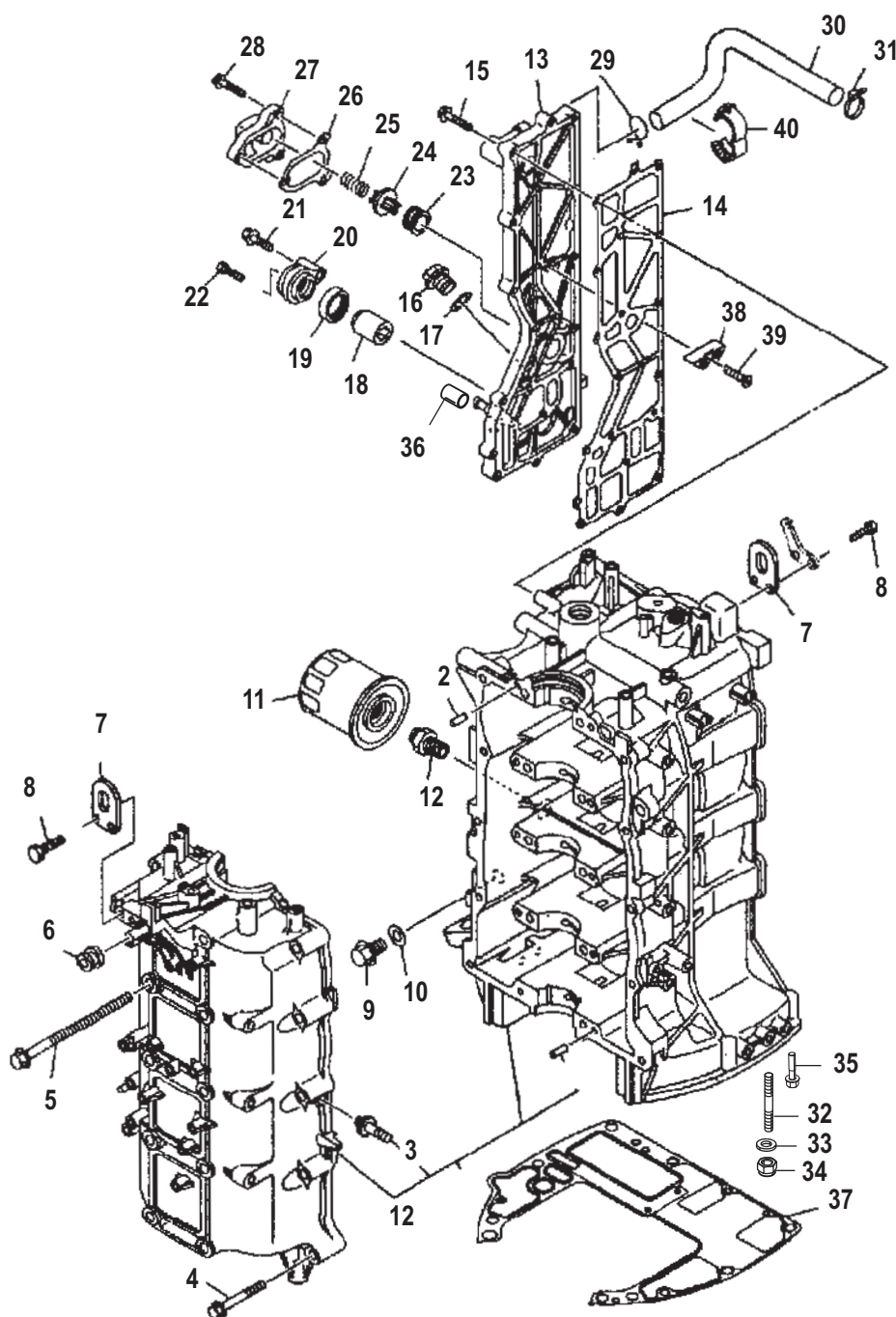


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Oil Pump

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0025	62705001	O-RING		2	
2	0017	41275M	PIN Dowel		2	
3	0000	881900T	MOUNT		1	
4	0010	42974	BOLT (M12 x 175)		2	
5	0012	934161	WASHER Neoprene		2	
6	0012	28421	WASHER (1.5 x 3.05 x 0.13) Stainless Steel		2	
7	0011	859129	NUT (M12)		2	
8	0010	898442	SCREW (M8 x 50)		4	
9	0000	858579T3	PUMP Oil		1	
10	0010	858719	BOLT (M6 x 45)		6	
11	0026	804349	SEAL		1	
12	0000	888834T01	BRACKET ASSEMBLY Shift Linkage		1	
13	0010	42975	DRIVE SCREW		4	
14	0010	82130020	SCREW (M6 x 20)		3	
15	0000	889530	CUP Barrel Retainer (Large)		1	
16	0000	98889	LATCH		1	
17	0000	824015	CUP Barrel Retainer Barrel Retainer (Small)		1	
18	0000	889529	LATCH		1	
19	0087	879996A2	SWITCH		1	
20	0010	88075020	SCREW (M3 x 20)		2	
21	0000	8842563	SEAL		1	
22	0017	23784	PIN Dowel		1	

Cylinder Block



16479

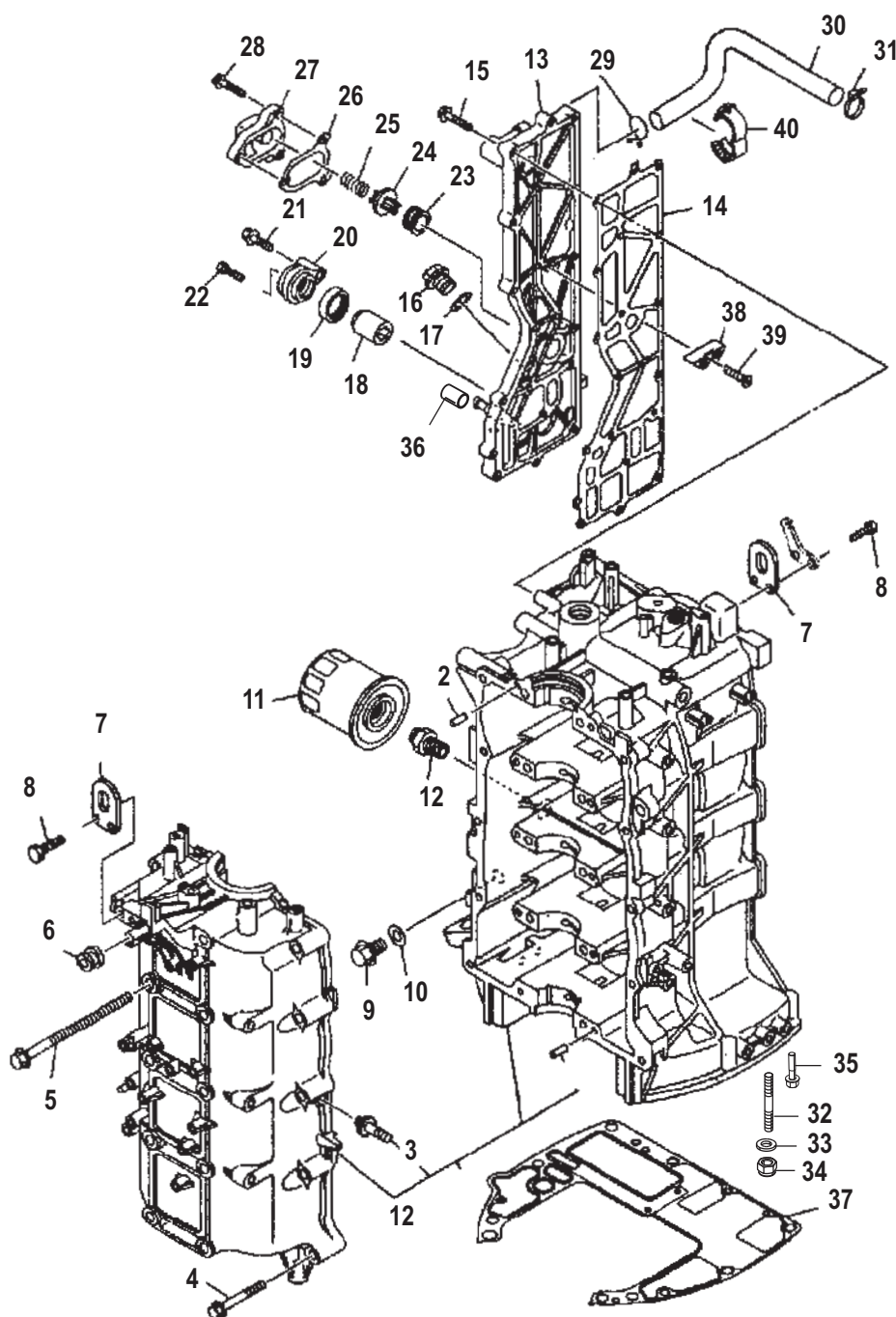
Cylinder Block

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0892	881422T05	CYLINDER BLOCK ASSEMBLY		1	[1]
2	0017	82364M	PIN Dowel		10	[1]
3	0010	881506001	SCREW		1	[1]
4	0010	41884M	BOLT (M8 x 55)		10	[1]
5	0010	804072	BOLT (M10 x 135)		10	[1]
6	0025	855690	GROMMET		1	
7	0000	804073	LIFTING EYE		2	[1]
8	0010	8257021	BOLT (M6 x 20)		4	[1]
9	0019	825953	PLUG (M14 x 12)		1	[1]
10	0027	81990M	GASKET		1	[2]
11	0035	822626Q04	FILTER Oil		1	
12	0010	804097	BOLT		1	[1]
13	0000	881424T	COVER Outer Exhaust		1	[1]
14	0027	804076001	GASKET		1	[2]
15	0010	881427	BOLT (M6 x 30)		18	[1]
16	0010	881425	SCREW		1	[1]
17	0027	881426	GASKET		1	[2]
18		NSS	NOT SOLD SEPARATE Anode	Order Cover	1	[1]
19	0025	804086	GROMMET		1	[1]
20	0000	887847	COVER		1	[1]
21	0010	881431	BOLT (M8 x 40)		1	[1]
22	0010	827207	BOLT (M8 x 25)		1	[1]
23	0025	804082	GROMMET		1	[1]
24	0000	804080	VALVE Pressure Control		1	[1]
25	0024	804081	SPRING		1	[1]
26	0027	804084	GASKET		1	[2]
27	0000	804083001	COVER		1	[1]
28	0010	881428	BOLT (M6 x 16)		3	[1]
29	0054	804089	CLIP		1	
30	0032	804088	HOSE		1	
31	0000	56762	TIE STRAP (4.00 Inches)		1	
32	0016	8587331	STUD		6	
33	0012	856774	WASHER (.406 x .750 x .105) Stainless Steel		6	
34	0011	40140	NUT (M10)		6	
35	0010	81893435	SCREW (M8 x 35)		2	
36	0000	881600	CAP Rubber		1	
37	0027	858732002	GASKET Cylinder Block		1	[2]
38	0000	11761001	ANODE		3	[1]
39	0010	82532M	SCREW		3	[1]
40	0054	881353001	CLAMP		1	
-	0027	858732A06	GASKET SET		1	
-	0000	881421T04	POWERHEAD ASSEMBLY		1	

PART NOTES:

[1] - COMPONENT OF POWERHEAD/PARTIAL ENGINE 881421T04

Cylinder Block



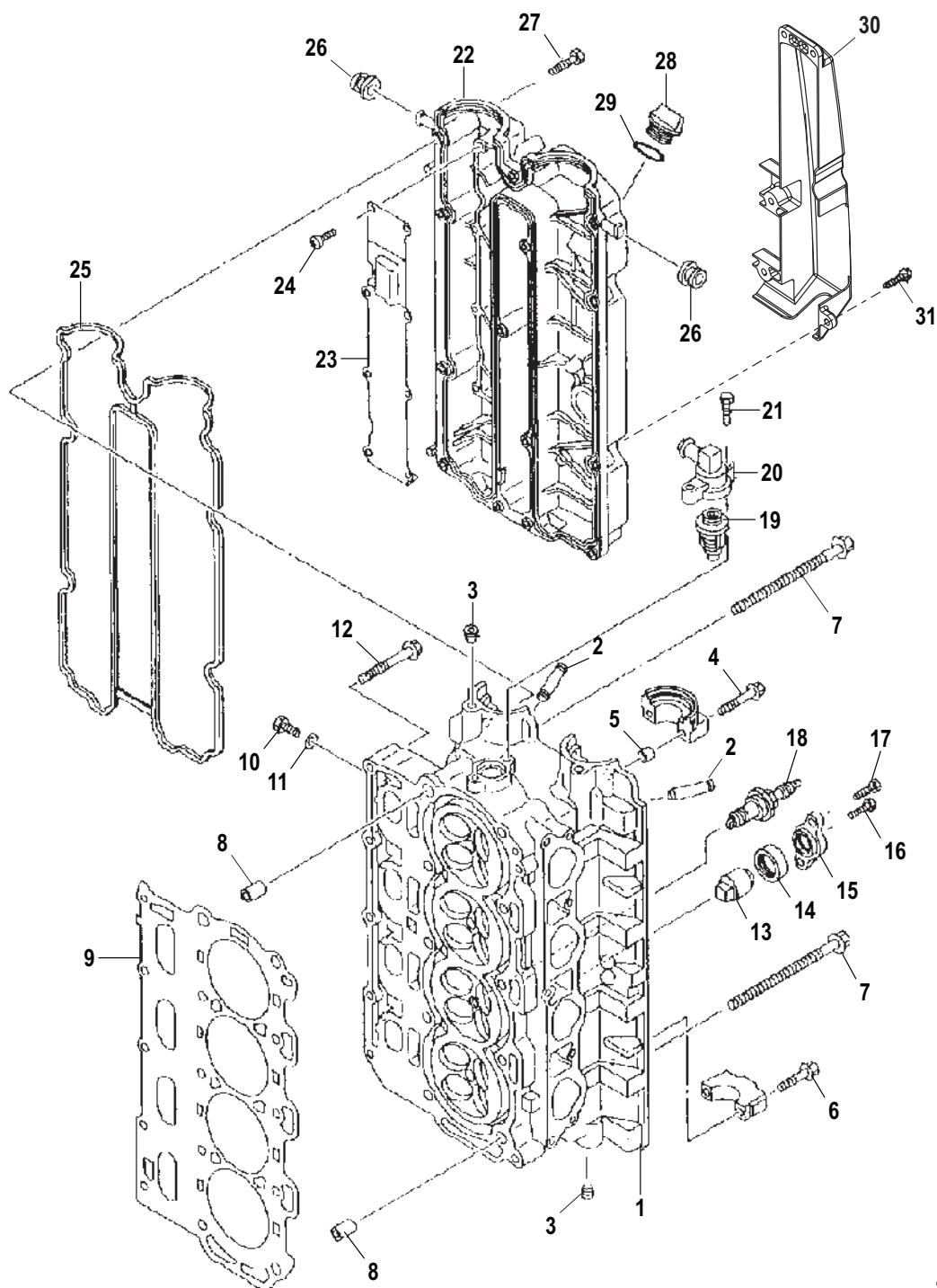
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Cat.# 90-881838006

Cylinder Block

- [2] - COMPONENT OF ENGINE/POWERHEAD GASKET SET 858732A06
COMPONENT OF POWERHEAD/PARTIAL ENGINE 881421T04

Cylinder Head



4121

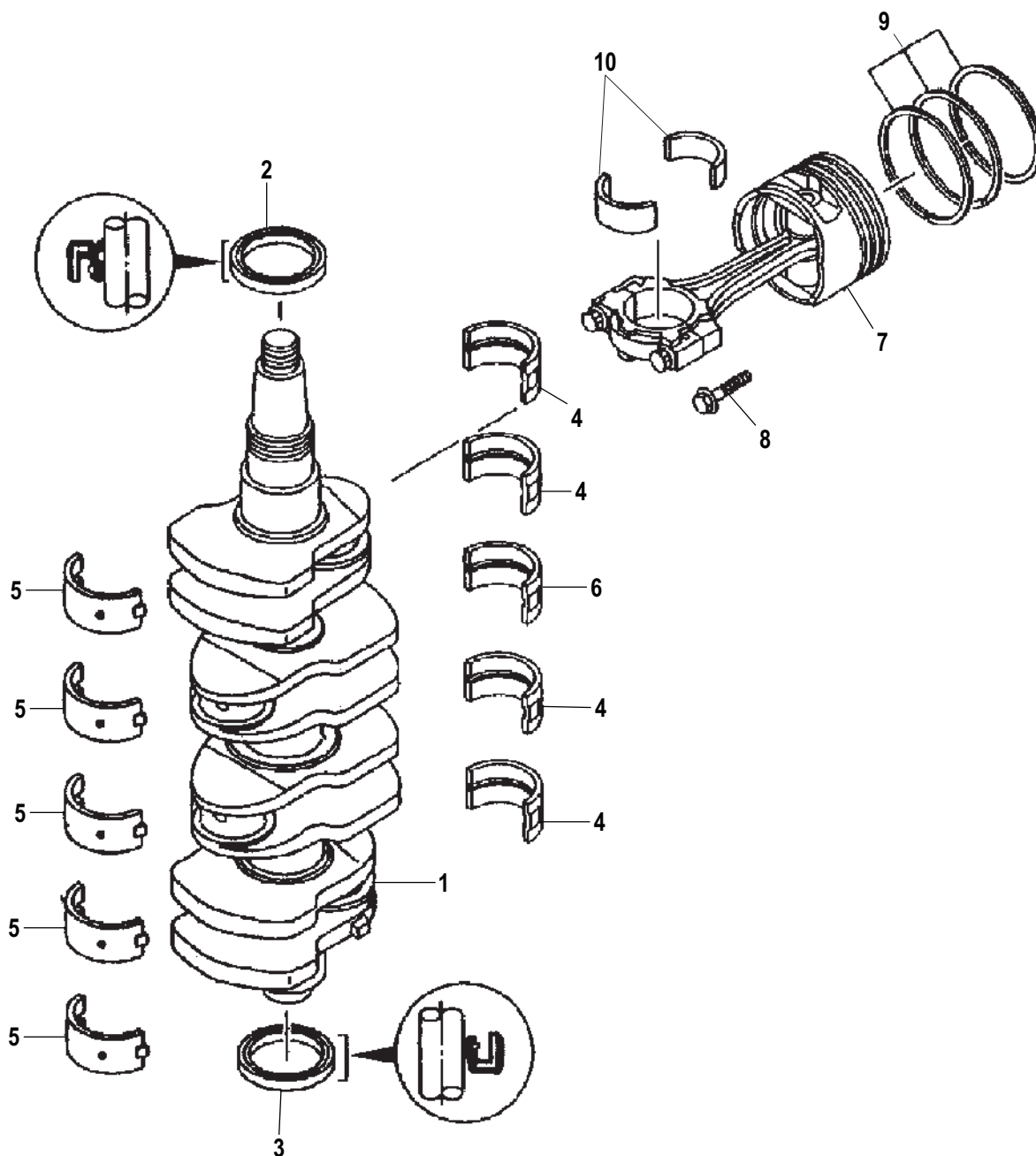
Cylinder Head

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	881310T08	CYLINDER HEAD ASSEMBLY Basic		1	[1]
2	0017	804110	PIN Guide		16	[1]
3	0019	804111	PLUG		4	[1]
4	0010	804112	BOLT (M7 x 48)		4	[1]
5	0017	804113	PIN Dowel		4	[1]
6	0010	804114	BOLT (M7 x 37)		16	[1]
7	0010	881311	BOLT (M10 x 145)		10	
8	0023	804116	COLLAR		2	
9	0027	8041151	GASKET		1	[2]
10	0010	83124714	BOLT		4	[1]
11	0012	831246	WASHER Sealing		4	[3]
12	0010	881312	BOLT (M8 x 55)		5	
13		NSS	NOT SOLD SEPARATE Anode	Order Cover	2	[1]
14	0025	804086	GROMMET		2	[1]
15	0000	804085	COVER		2	[1]
16	0010	8524741	BOLT (M6 x 20)		2	[1]
17	0010	827207	BOLT (M8 x 25)		4	[1]
18	0033	881284	SPARK PLUG		4	[1]
19	0000	881429	THERMOSTAT		1	[1]
20	0000	8041271	THERMOSTAT COVER		1	[1]
21	0010	8248326	SCREW (M6 x 25 MM)		2	[1]
22	0000	881313T1	COVER KIT		1	[1]
23	0000	804119	COVER Breather		1	[1]
24	0010	804120	SCREW (M4 x 8)		8	[1]
25	0027	804123001	GASKET		1	[3]
26	0025	855690	GROMMET		2	[1]
27	0010	804124	BOLT		14	[1]
28	0000	859578A1	PLUG ASSEMBLY Oil		1	[1]
29		NSS	NOT SOLD SEPARATE O Ring		1	[1]
30	0000	858752001	COVER		1	
31	0010	1993716	SCREW (M6 x 16)		5	
-	0027	858732A06	GASKET SET		1	
-	0000	881310T05	CYLINDER HEAD ASSEMBLY Complete		1	
-	0000	881421T04	POWERHEAD ASSEMBLY		1	

PART NOTES:

- [1] - COMPONENT OF CYLINDER HEAD ASSEMBLY 881310T05
- [2] - COMPONENT OF ENGINE/POWERHEAD GASKET SET 858732A06
COMPONENT OF POWERHEAD/PARTIAL ENGINE 881421T04
COMPONENT OF CYLINDER HEAD ASSEMBLY 881310T05
- [3] - COMPONENT OF ENGINE/POWERHEAD GASKET SET 858732A06
COMPONENT OF CYLINDER HEAD ASSEMBLY 881310T05

Crankshaft, Pistons and Connecting Rods



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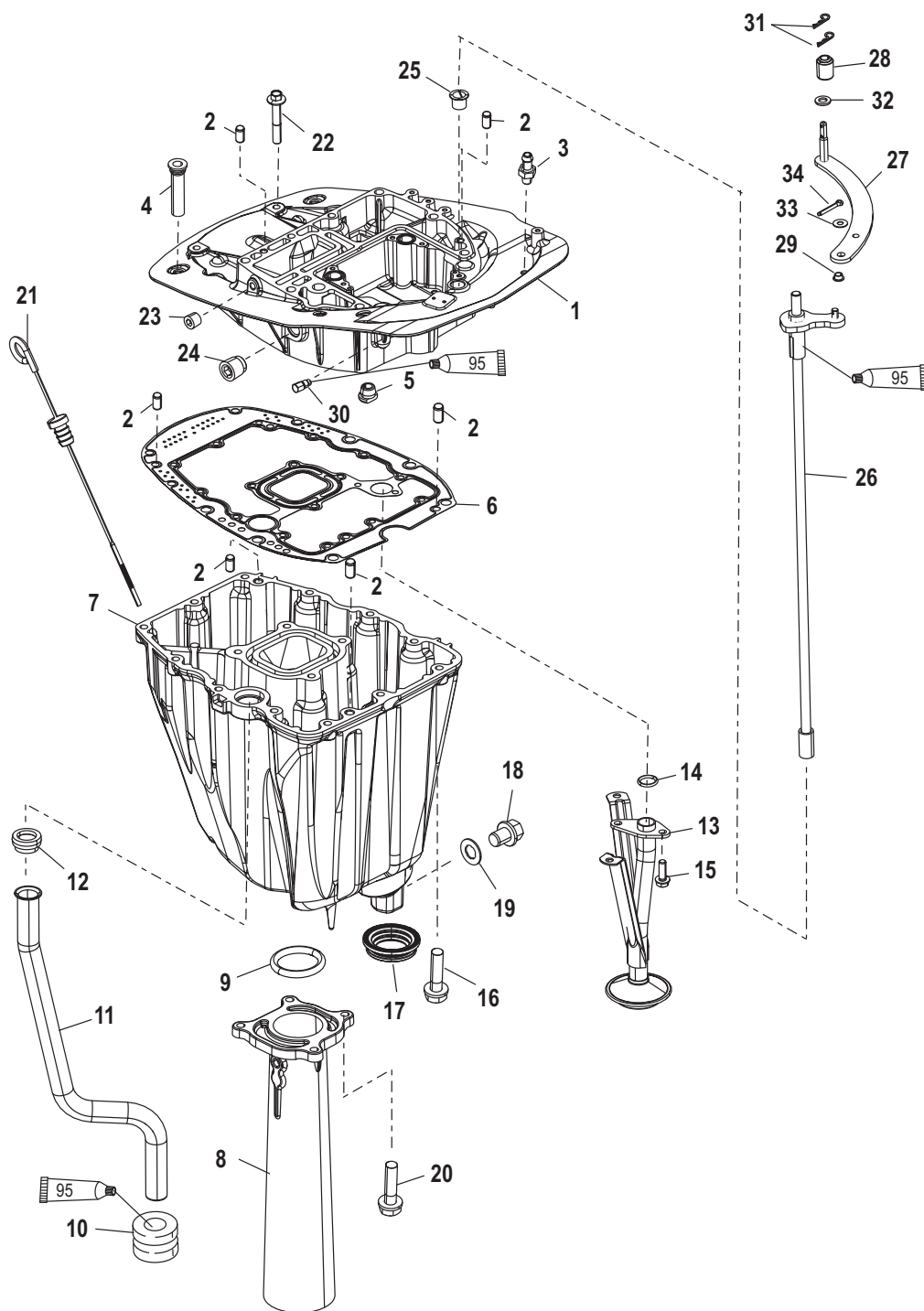
Crankshaft, Pistons and Connecting Rods

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	2406	880894T	CRANKSHAFT		1	[1]
2	0026	8040992	SEAL Oil		1	[2]
3	0026	8041002	SEAL Oil		1	[2]
4	0031	804101T	BEARING	(Green)	4	[1]
4	0031	804101T10	BEARING	(Blue)	4	[1]
4	0031	804101T20	BEARING	(Red)	4	[1]
5	0031	804102T	BEARING	(Yellow)	5	[1]
5	0031	804102T10	BEARING	(Green)	5	[1]
5	0031	804102T20	BEARING	(Blue)	5	[1]
5	0031	804102T30	BEARING	(Red)	5	[1]
6	0031	804103T	BEARING	(Green)	1	[1]
6	0031	804103T10	BEARING	(Blue)	1	[1]
6	0031	804103T20	BEARING	(Red)	1	[1]
7	2715	880895A05	PISTON ASSEMBLY	(Standard)	4	[1]
7	2715	880895A12	PISTON ASSEMBLY	(.25mm Oversize)	AR	
8	0010	880896	BOLT (M8 x 38)		8	[1]
9	0039	880897T02	RING SET Piston	(Standard)	4	[1]
9	0039	880898T02	RING SET Piston	(.25mm Oversize)	AR	
10	0031	880899T	BEARING	(Yellow)	8	[1]
10	0031	880899T10	BEARING	(Green)	8	[1]
10	0031	880899T20	BEARING	(Blue)	8	[1]
10	0031	880899T30	BEARING	(Red)	8	[1]
-	0027	858732A06	GASKET SET		1	
-	0000	881421T04	POWERHEAD ASSEMBLY		1	

PART NOTES:

- [1] - COMPONENT OF POWERHEAD/PARTIAL ENGINE 881421T04
 [2] - COMPONENT OF ENGINE/POWERHEAD GASKET SET 858732A06
 COMPONENT OF POWERHEAD/PARTIAL ENGINE 881421T04

Exhaust Plate

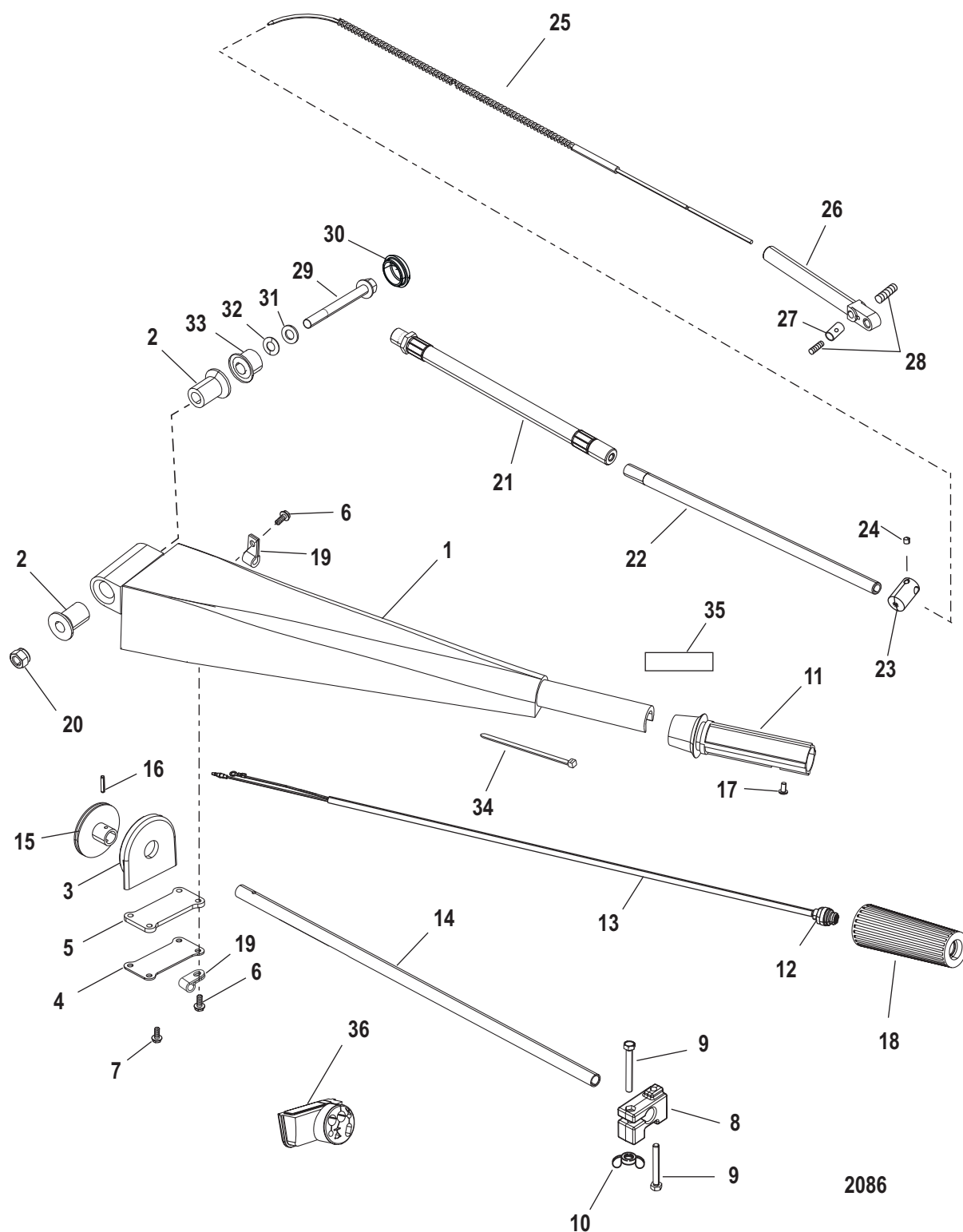


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Exhaust Plate

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	888830T02	ADAPTER PLATE ASSEMBLY		1	
2	0017	23784	PIN Dowel		6	
3	0022	880090	FITTING		1	
4	0021	817519A2	CHECK VALVE ASSEMBLY Drain		2	
5	0025	19565002	GROMMET		1	
6	0027	8585831	GASKET		1	
7	0000	858572T	SUMP Oil		1	
8	0000	858584A1	TUBE ASSEMBLY Exhaust		1	
9	0025	881295	O-RING		1	
10	0025	89417004	GROMMET		1	
11	0032	858575006	TUBE Water	(Long)	1	
11	0032	858575005	TUBE Water	(X-Long)	1	
12	0000	814080001	SEAL (Upper)		1	
13	0000	858571T	TUBE Oil Pick Up		1	
14	0025	859082	O-RING		1	
15	0010	40011128	SCREW (M6 x 20) Stainless Steel		4	
16	0010	8248327	SCREW (M6 x 30)		12	
17	0000	858573	SEAL		1	
18	0000	8288181	PLUG Drain		1	
19	0027	828816	GASKET		1	
20	0010	82483213	SCREW (M6 x 60)		4	
21	0000	8596021	DIPSTICK		1	
22	0010	898442	SCREW (M8 x 50)		4	
23	0022	479452	PLUG		1	
24	0022	889567	PLUG (.500-14)		1	
25	0023	27132	BUSHING		1	
26	0000	888835A1	SHIFT SHAFT		1	
27	0000	888840	SHIFT LINK		1	
28	0000	888917	ROLLER		1	
29	0023	891658	BUSHING		1	
30	0000	888823001	SHIFT DETENT ASSEMBLY		1	
31	0018	82053M	PIN Hair		2	
32	0012	888832	WASHER		1	
33	0012	69056	WASHER (.255 x .620 x .030) Stainless Steel		1	
34	0018	26953	COTTER PIN		1	

Steering Handle Kit

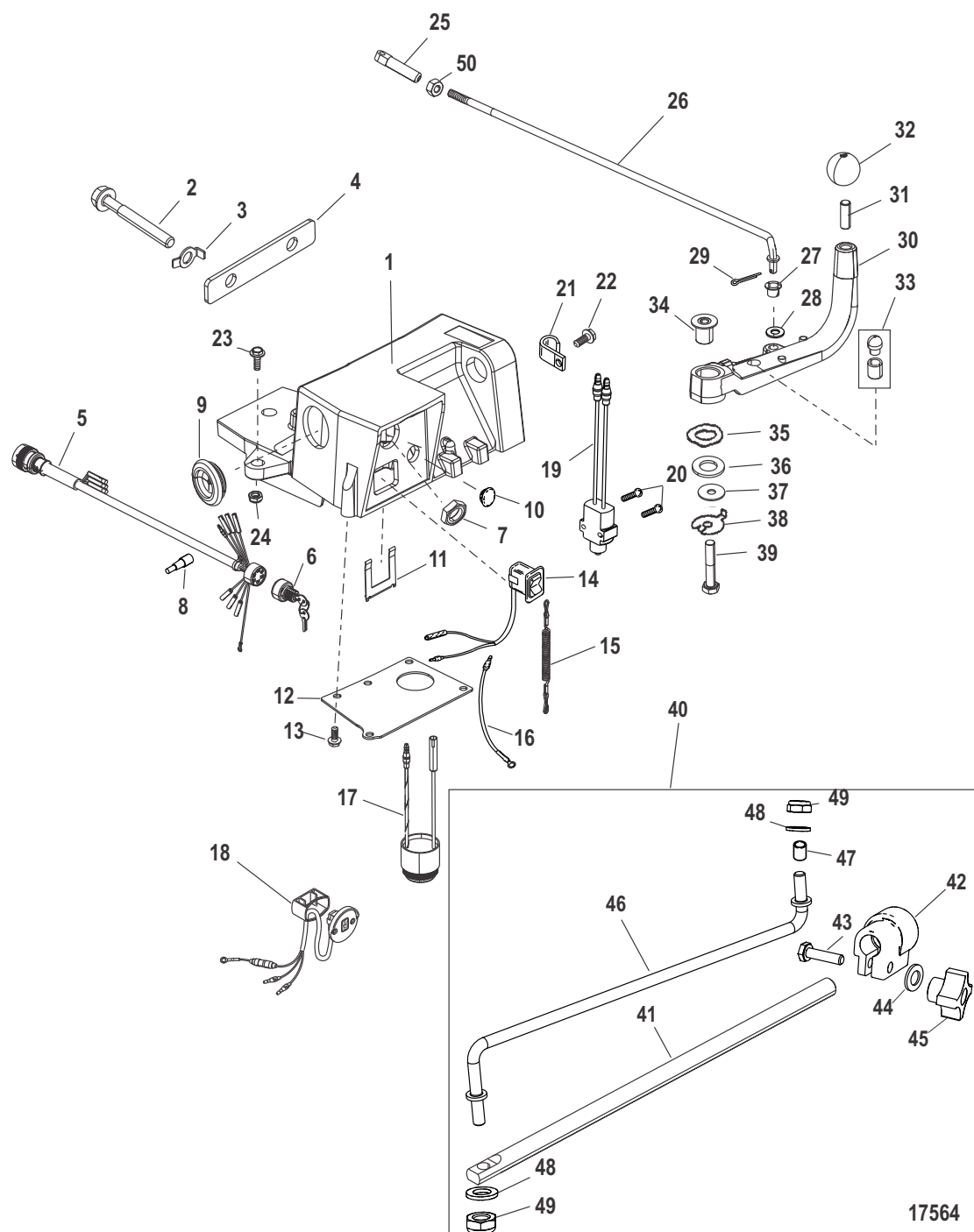


2086

Steering Handle Kit

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0000	816366A36	STEERING HANDLE KIT		1	
1	0000	12020A3	HANDLE ASSEMBLY Steering Arm		1	
NS	0022	74036	FITTING Grease		1	
2	0023	429922	BUSHING		2	
3	0000	48414	HOUSING		1	
4	0000	48519	PLATE		1	
5	0027	48518	GASKET		1	
6	0010	878609	SCREW (#10-16 x .600)		2	
7	0010	878608	SCREW (#10-16 x .500)		3	
8	0054	889729	CLAMP		1	
9	0010	40007112	SCREW (M5 x 40)		2	
10	0011	816874	WING NUT (#10-32)		1	
11	0087	823609A15	SWITCH KIT Stop - Throttle Handle		1	
12	0087	823609A5	SWITCH ASSEMBLY Stop		1	
13		NSS	NOT SOLD SEPARATE Insulator		1	
14	0000	12018A4	TUBE ASSEMBLY Throttle		1	
15		NSS	NOT SOLD SEPARATE Drive Wheel		1	
16		NSS	NOT SOLD SEPARATE Roll Pin		1	
17	0010	62568	SCREW (#10-16 x .375)		1	
18	0000	99589003	GRIP		1	
19	0054	648552	CLIP		2	
20	0011	40140	NUT (M10)		1	
21	0000	8885241	CONDUIT (9.03 Inches)		1	
22	0000	895665	GUIDE TUBE		1	
23	0000	89578	BARREL Throttle Acuator		1	
24	0010	824081	SET SCREW (#10-32)		1	
25	0000	12019003	CABLE ASSEMBLY		1	
26	0000	43433	GUIDE Cable		1	
27	0000	20007	ANCHOR Cable End		1	
28	0010	20518	SET SCREW (#8-32)		2	
29	0010	823567105	SCREW (M10 x 105) Hex Flange - Stainless Steel		1	
30	0000	48416	CAP		1	
31	0012	4002319	WASHER		1	
32	0012	12024	WASHER (.402 x .787 x .039 Bellevi)		1	
33	0023	146011	SPACER		1	
34	0054	816311T	TIE STRAP (8.00 Inches)		AR	
35		NSS	NOT SOLD SEPARATE Decal-Throttle		1	
36	0025	889724	GROMMET Hose Cable		1	

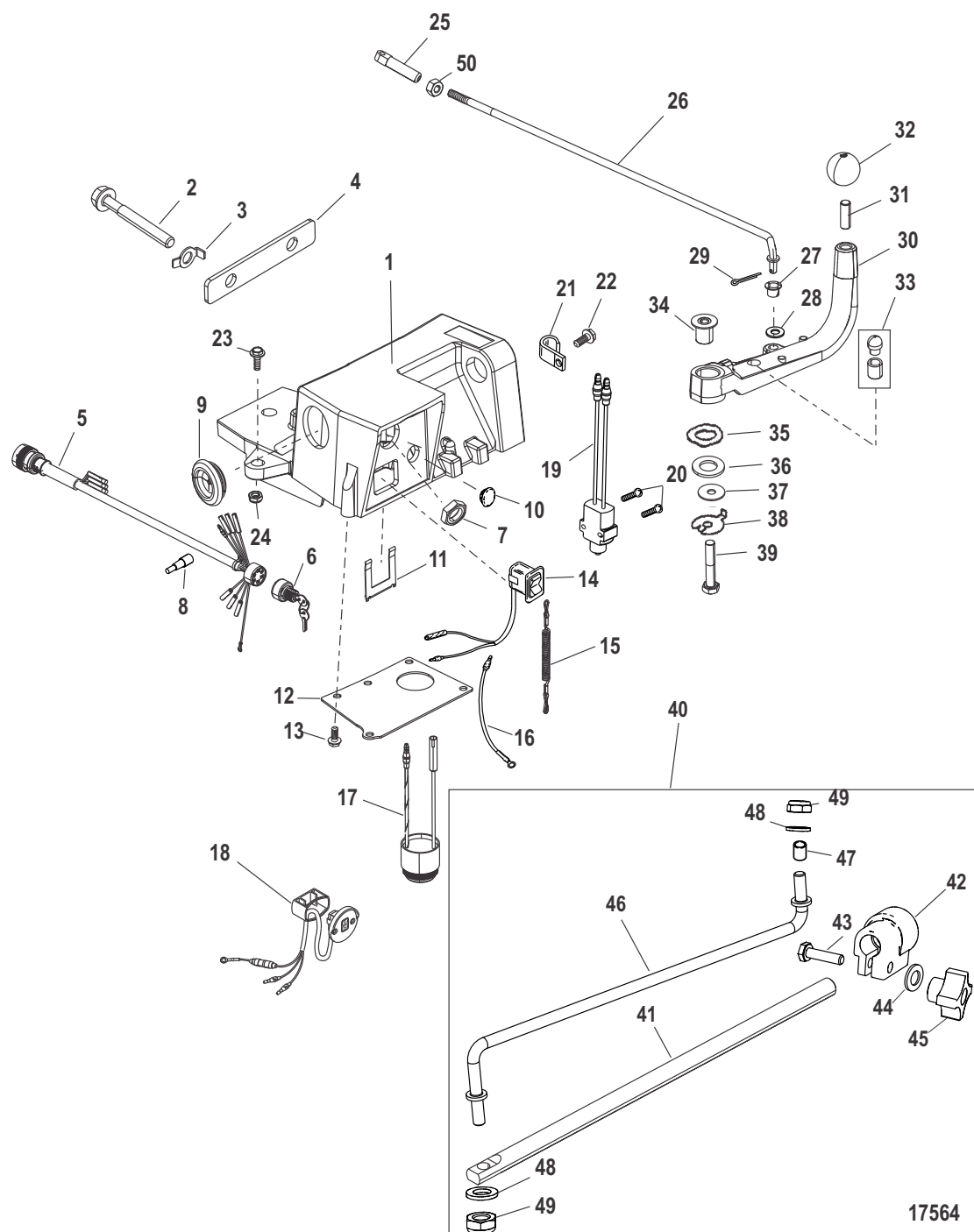
Steering Handle Kit Components



Steering Handle Kit Components

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0000	816366A36	STEERING HANDLE KIT		1	
1	0000	816366T10	HANDLE Bracket		1	
2	0010	881261	SCREW (.313-24 x 3.50)		2	
3	0014	42981	TAB WASHER		2	
4	0000	822263	SPACER		1	
5	0084	12649T08	HARNESS ASSEMBLY		1	
6	0087	88107A5	SWITCH KIT Key		1	
7	0011	879755	NUT Special - Black Nylon		1	
8	0000	13541	PLUG Male		1	
9	0000	121051	GROMMET		1	
10	0019	889730	PLUG		1	
11	0000	120441	RETAINER Brass		1	
12	0000	8158041	COVER		1	
13	0010	878608	SCREW (#10-16 x .500)		5	
14	0087	11083A4	SWITCH ASSEMBLY Stop		1	
15	0000	15920Q54	LANYARD ASSEMBLY		1	[1]
16	0084	11149A3	CABLE ASSEMBLY		1	
17	0000	889528T01	HORN ASSEMBLY		1	
18	0087	18286A19	SWITCH KIT Trim (25.00 Feet) Trim		1	
19	0087	813960A3	SWITCH		1	
20	0010	12110	SCREW (#6-32 x .750)		2	
21	0054	648551	CLAMP		1	
22	0010	878608	SCREW (#10-16 x .500)		1	
23	0010	849838	SCREW (.375-24 x 1.250)		1	
24	0011	826709113	NUT (.375-24) Stainless Steel		1	
25	0000	48419001	ROD END		1	
26	0000	495637	ROD Shift		1	
27	0023	26856	BUSHING		1	
28	0012	35950	WASHER (.273 x .437 x .031) Stainless Steel		1	
29	0018	25191	COTTER PIN		1	
30	0000	8163677	LEVER Shift		1	
31	0016	58152	STUD (.375-24 x 1.125)		1	
32	0000	98530	KNOB		1	
33	0000	12016A2	DETENT/SPRING KIT		1	
34	0023	8159831	BUSHING		1	
35	0012	823970	WASHER		1	
36	0012	824610	WASHER Plastic		1	
37	0012	814803	WASHER		1	
38	0014	8158051	TAB WASHER		1	
39	0010	4000357	SCREW (M8 x 45)		1	
40	0056	52148A08	CO PILOT ASSEMBLY		1	
41	0000	52148002	PILOT ROD (15.00 Inches)		1	
42	0011	52155A1	NUT ASSEMBLY		1	
43	0010	36137	SCREW (.250-28 x 1.00)		1	

Steering Handle Kit Components



Steering Handle Kit Components

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
44	0000	821621	KNOB Prong		1	
45	0000	873491	ROD		1	
46	0023	26841	BUSHING		1	
47	0012	70132	WASHER (.323 x .563 x .063) Stainless Steel		2	
48	0011	826709111	NUT (.312-24) Stainless Steel		2	
49	0011	64015	NUT (.250-20)		1	
-	0000	894911	KEY Ignition (1A)		1	
-	0000	894912	KEY Ignition (1B)		1	
-	0000	894913	KEY Ignition (1C)		1	
-	0000	894914	KEY Ignition (1D)		1	
-	0000	894915	KEY Ignition (1E)		1	
-	0000	894916	KEY Ignition (1F)		1	
-	0000	894917	KEY Ignition (2A)		1	
-	0000	894918	KEY Ignition (2B)		1	
-	0000	894919	KEY Ignition (2C)		1	
-	0000	8949110	KEY Ignition (2D)		1	
-	0000	8949111	KEY Ignition (2E)		1	
-	0000	8949112	KEY Ignition (2F)		1	

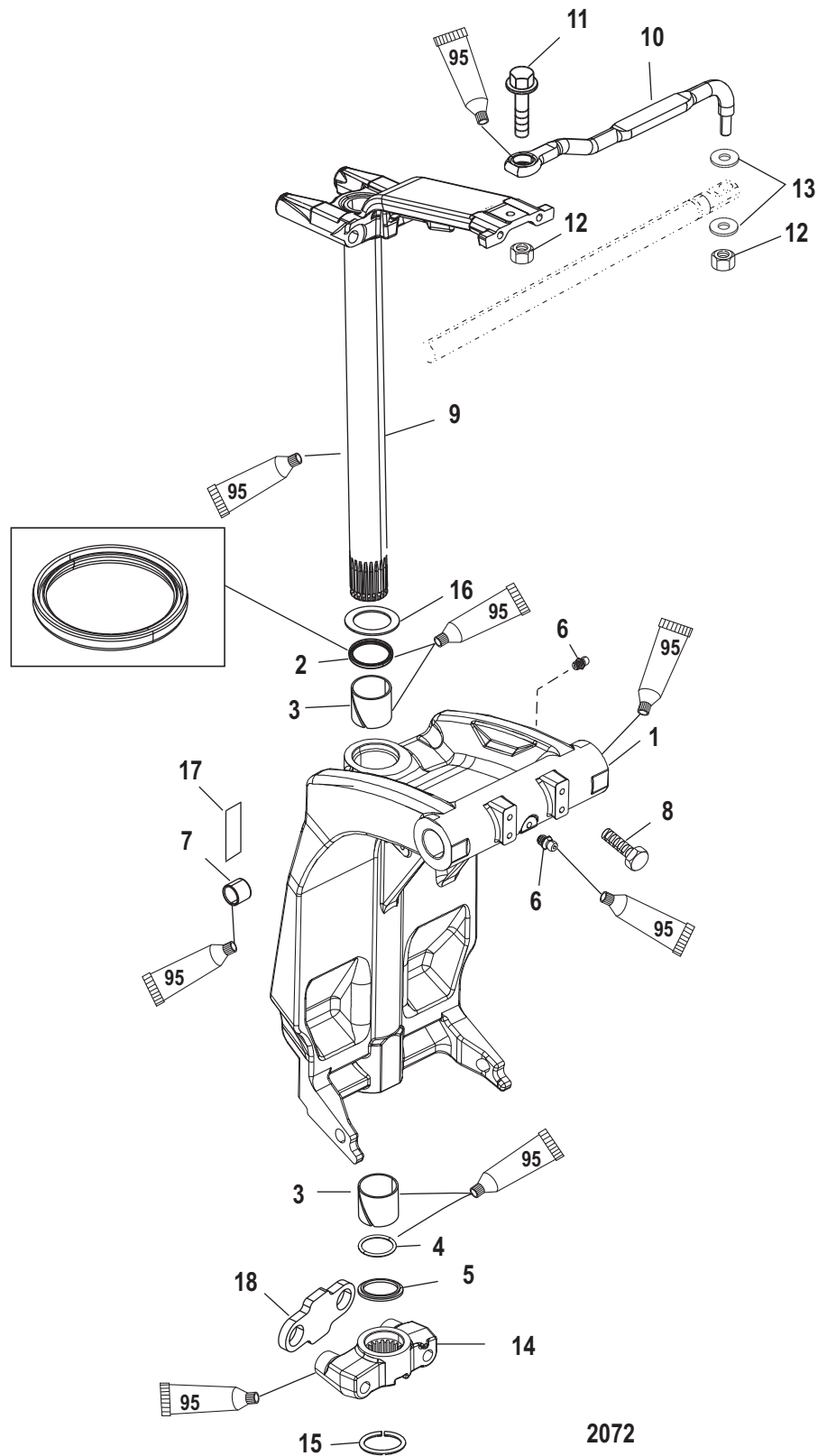
PART NOTES:

[1] - Alternate part numbers:

15920Q54QS

15920T54MPP

Swivel Bracket and Steering Arm

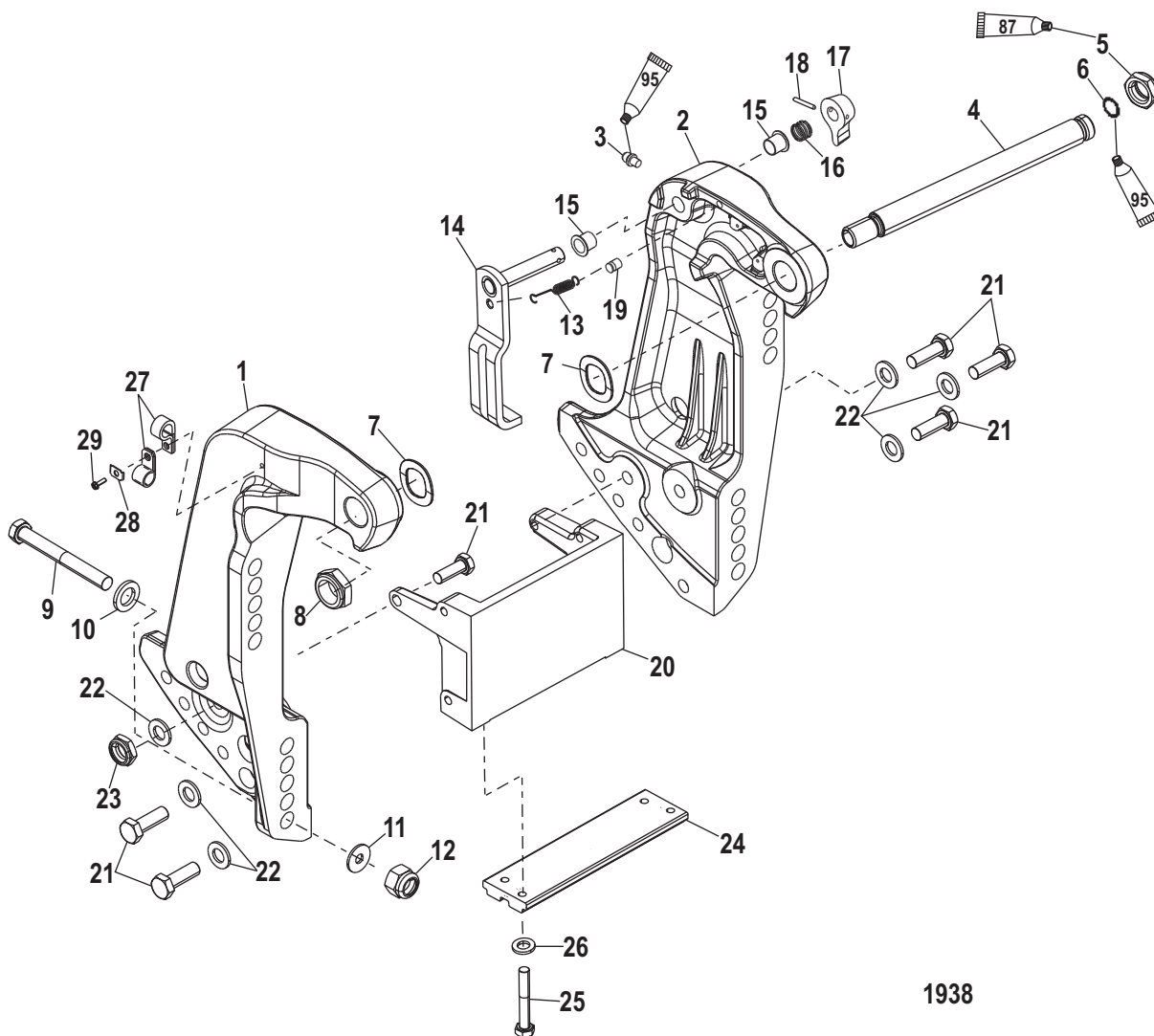


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Swivel Bracket and Steering Arm

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	3408	881919T01	SWIVEL BRACKET		1	
2	0026	87735	SEAL Oil (Lower)		1	
3	0023	818764	BUSHING		2	
4	0025	33504	O-RING		1	
5	0023	816039	SPACER		1	
6	0022	74036	FITTING Grease		2	
7	0023	821207	BUSHING		2	
8	0010	64014	SCREW (.250-28 x .500)		2	
9	0000	99661A35	SWIVEL PIN ASSEMBLY		1	
10	0000	92876A10	LINK ROD ASSEMBLY		1	
11	0010	849838	SCREW (.375-24 x 1.250)		1	
12	0011	826709113	NUT (.375-24) Stainless Steel		2	
13	0012	37828	WASHER (.390 x .625 x .062) Stainless Steel		2	
14	0000	42961A1	YOKE ASSEMBLY Bottom		1	
15	0053	67684	RING Retaining		1	
16	0012	816432	THRUST WASHER		1	
17		NSS	NOT SOLD SEPARATE Decal- Serial Overlamine		1	
18	0000	11288001	BUMPER Bottom Yoke		1	

Transom Bracket



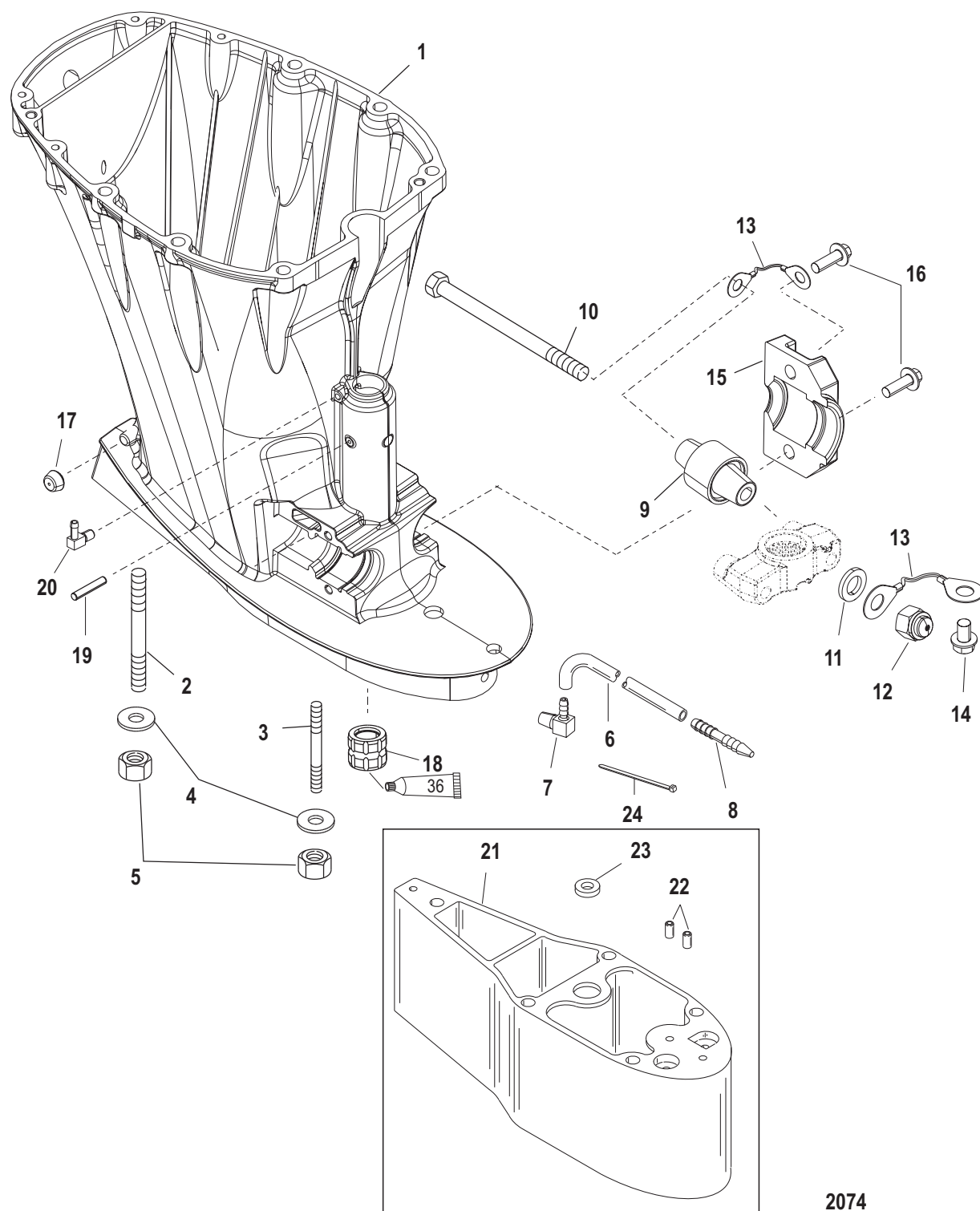
Transom Bracket

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	3426	828334F1	BRACKET Transom (Starboard)		1	
2	3425	828333A3	BRACKET ASSEMBLY Transom (Port)		1	
3	0022	98727	FITTING Grease (Port)		1	
4	0000	826125A1	TILT TUBE		1	
5	0011	826135	NUT (1.00-14) Nylon Insert		1	
6	0025	45711	O-RING (.612 x .103)		1	
7	0013	88750	WASHER		2	
8	0011	826164	NUT (.875-14)		1	
9	0010	677551	SCREW (.500-20 x 4.500)		4	
10	0012	54012	WASHER (.530 x .870 x .105) Stainless Steel		4	
11	0012	28421	WASHER (1.5 x 3.05 x 0.13) Stainless Steel		4	
12	0011	82671117	NUT (.500-20)		4	
13	0024	830899	SPRING Tension		1	
14	0000	821176T1	LEVER ASSEMBLY Tilt Lock		1	
15	0023	65830	NYLINER		2	
16	0024	830900	SPRING Compression		1	
17	0000	99633	KNOB		1	
18	0017	99615	PIN Groove		1	
19	0017	99617	PIN		1	
20	0000	818771T1	BRACKET Anchor		1	
21	0010	858771	SCREW (M10 x 30)		6	
22	0012	4002319	WASHER		6	
23	0011	40114	NUT (M10 x 1.5)		1	
24	0097	818298Q1	ANODE KIT		1	[1]
25	0010	4000330	SCREW (M6 x 25)		2	
26	0012	29245	WASHER (.281 x .500 x .060) Stainless Steel		2	
27	0054	22740	CLIP		2	
28	0000	69205	C WASHER		1	
29	0010	878609	SCREW (#10-16 x .600)		1	

PART NOTES:

- [1] - Alternate part numbers:
- 818298A 1Service Part
 - 818298Q 1QS
 - 818298T 1MPP
 - 818298T 3Magnesium
 - 8M0059343Bulk Pack

Driveshaft Housing

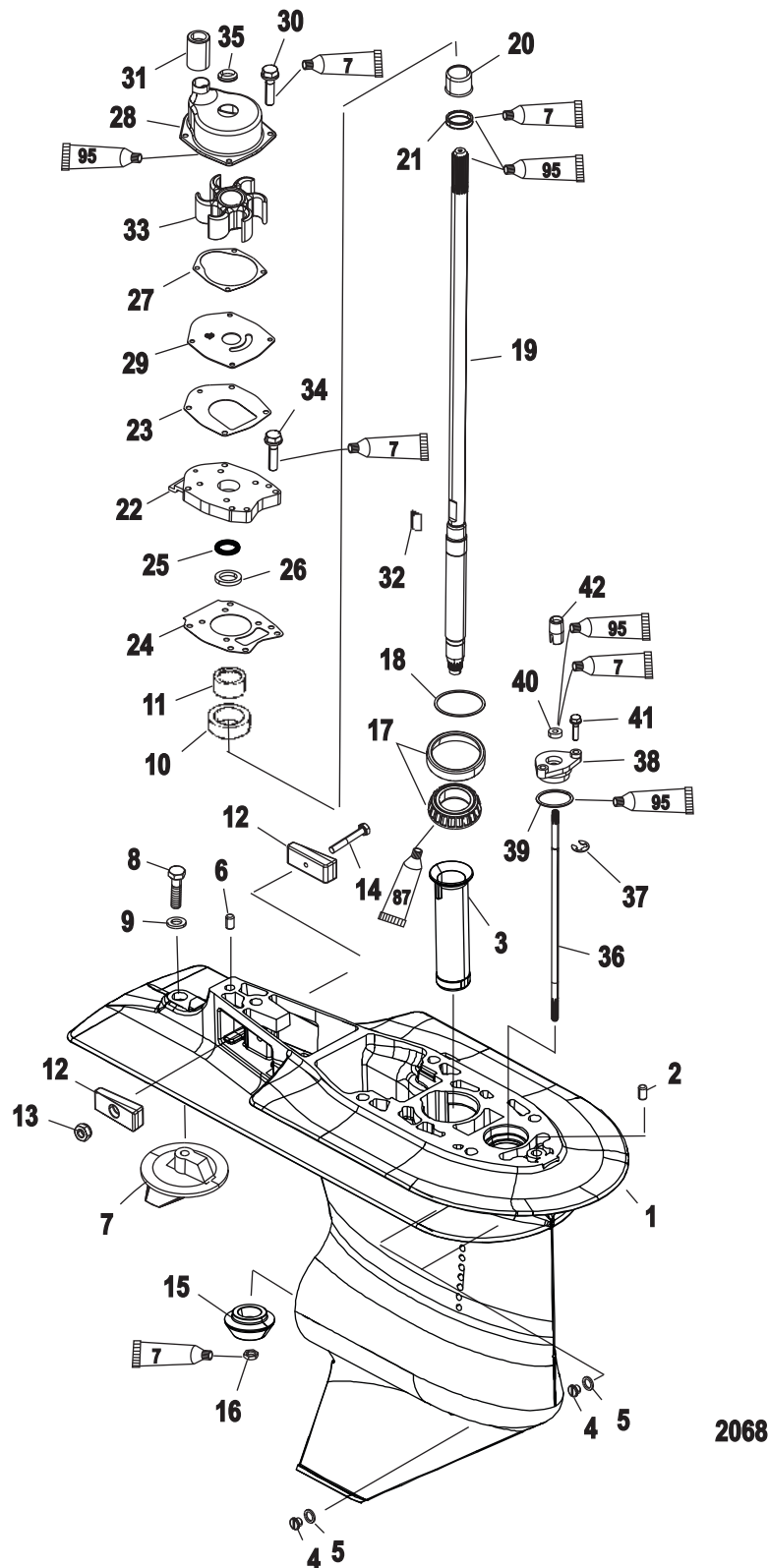


2074

Driveshaft Housing

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	1507	858576T03	HOUSING ASSEMBLY Driveshaft		1	
2	0016	903501	STUD (M10 x 100)	(Long)	1	
2	0016	9035015	STUD (M10 x 227)	(X-Long)	1	
3	0016	9035012	STUD (M10 x 63)	(Long)	4	
3	0016	9035016	STUD (M10 x 190)	(X-Long)	4	
4	0012	856774	WASHER (.406 x .750 x .105) Stainless Steel		5	
5	0011	40140	NUT (M10)		5	
6	0022	85822A15	PICKUP ASSEMBLY Speedometer		1	
7	0022	433351	CONNECTOR 90 Degree - With Vibraseal		1	
8	0022	85822	CONNECTOR Straight		1	
9	0000	44343T1	MOUNT		2	
10	0010	42973	BOLT (M12 x 154)		2	
11	0012	30119	WASHER (.875 Inch Outside Diameter)		2	
12	0011	43528	NUT (M12)		2	
13	0000	88238A10	CABLE ASSEMBLY Ground		2	
14	0010	41508	SCREW (.250-20 x .500) Stainless Steel		1	
15	0000	858916T	CLAMP		2	
16	0010	889833025	SCREW (M8 x 25 MM)		4	
17	0000	858745	CAP		4	
18	0023	859550	BUSHING		1	
19	0017	24873	PIN Alignment		1	
20	0022	855622	FITTING		1	
21	0000	12092A3	SPACER KIT (X-Long)		1	
22	0017	43043	PIN Dowel - With Hole (.375 x .625) (X-Long)		1	
22	0017	43044	PIN Dowel - Without Hole (.375 x .625) (X-Long)		1	
23	0023	813745	SPACER (X-Long)		1	
24	0054	816311T	TIE STRAP (8.00 Inches)		2	

Gear Housing (Driveshaft)(2.07:1 Gear Ratio)



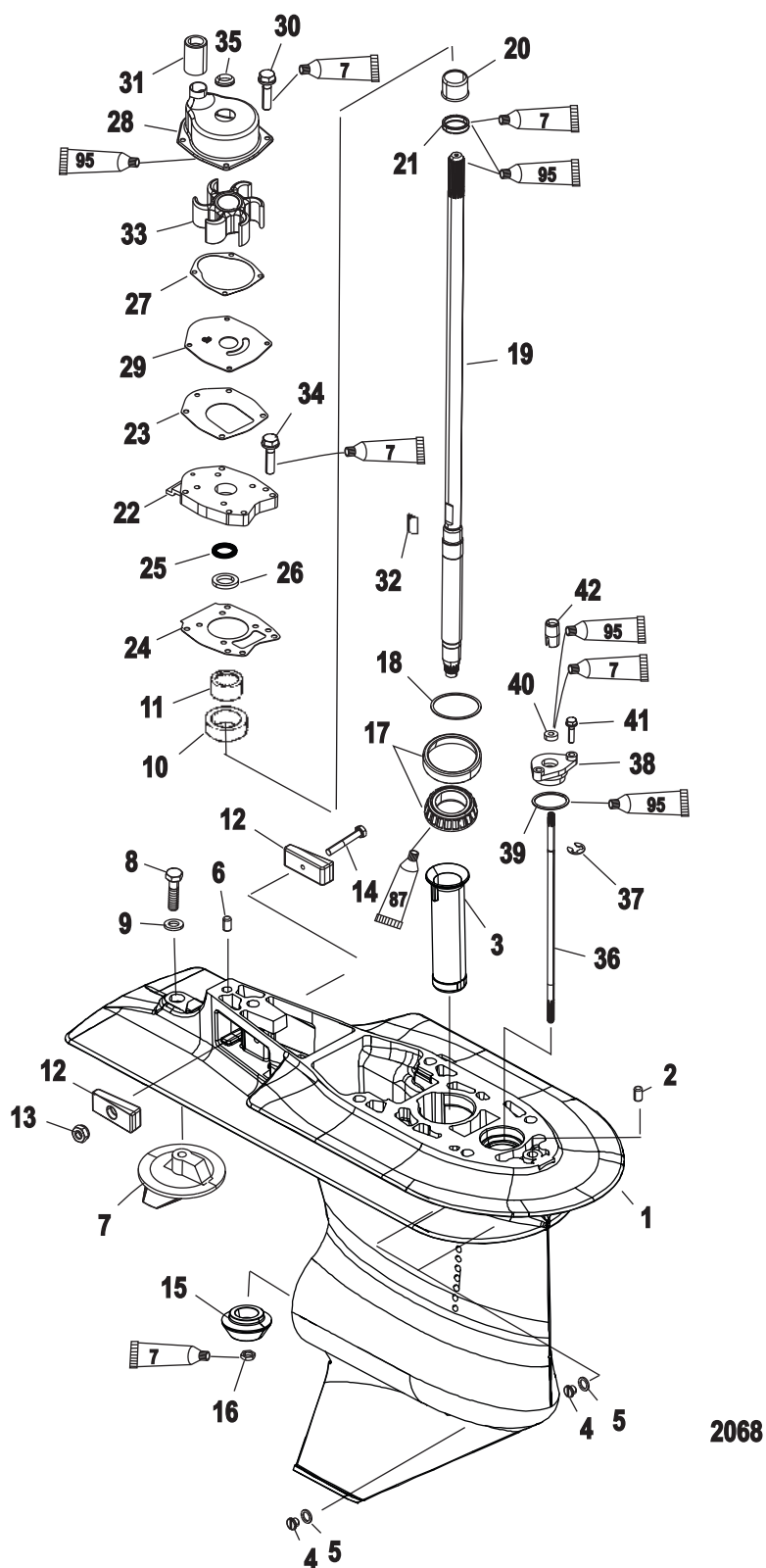
Gear Housing (Driveshaft)(2.07:1 Gear Ratio)

Gear Housing (Driveshaft)(2.07:1Gear Ratio)

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	1600	888845T01	GEAR HOUSING ASSEMBLY Complete (4.25 Inch/107.95 mm Torpedo Diameter)	(Long)	1	
-	1600	888845T02	GEAR HOUSING ASSEMBLY Complete (4.25 Inch/107.95 mm Torpedo Diameter)	(X-Long)	1	
1	1600	888845T	GEAR HOUSING ASSEMBLY Basic		1	
2	0017	43043	PIN Dowel - With Hole (.375 x .625) (Front)		1	
3	0000	43046	TUBE Oiler		1	
4	0010	79953Q2	SCREW KIT (.375-16 x .250) Drain		3	[1]
5	0012	191833	SEAL		3	[2]
6	0017	43044	PIN Dowel - Without Hole (.375 x .625) (Rear)		1	
7	0097	31640T5	TRIM TAB		1	
8	0010	825427	SCREW (.437-14 x 1.250) Stainless Steel		1	
9	0012	451761	WASHER (.453 x .812 x .105) Black Oxide		1	
10	0000	43040T1	CARRIER ASSEMBLY		1	
11		NSS	NOT SOLD SEPARATE Needle Bearing		1	
12	0097	826134Q	ANODE		2	[3]
13	0011	401386	NUT (M6) Stainless Steel		1	
14	0010	4000333	SCREW (M6 x 40)		1	
15		NSS	NOT SOLD SEPARATE Pinion Gear (14 Teeth)	(Part of 43-881260A3)	1	
16	0011	35921	NUT (.625-18)		1	[4]
17	0031	883047A1	BEARING ASSEMBLY Tapered Roller		1	[4]
18	0015	44492A1	SHIM SET		1	[4]
19	0045	858765T1	DRIVESHAFT ASSEMBLY	(Long)	1	
19	0045	878575T1	DRIVESHAFT ASSEMBLY	(X-Long)	1	
20	0000	42461A1	SLEEVE/RING KIT		1	
21		NSS	NOT SOLD SEPARATE Seal Ring		1	
22	0000	43055A4	COVER ASSEMBLY Water Pump		1	[5]
23	0027	430331	GASKET		1	[6]
24	0027	430472	GASKET		1	[6]
25	0026	43036	SEAL Oil (Lower)		1	[6]
26	0026	43035	SEAL Oil (Upper)		1	[6]
27	0027	8172771	GASKET		1	[6]
28	0000	817275A2	HOUSING KIT Upper Water Pump		1	[5]
29	0000	8172761	FACEPLATE		1	[5]
30	0010	82684430	SCREW (M6 x 30)		4	[5]
31	0000	430232	SEAL		1	[6]
32	0028	43037	KEY		1	[5]
33	0047	43026T2	IMPELLER		1	[7]

Gear Housing (Driveshaft)(2.07:1Gear Ratio)

Gear Housing (Driveshaft)(2.07:1 Gear Ratio)



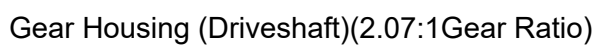
Gear Housing (Driveshaft)(2.07:1 Gear Ratio)

Gear Housing (Driveshaft)(2.07:1Gear Ratio)

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
34	0010	82684425	SCREW (M6 x 25)		6	
35	0026	816575	FACE SEAL		1	
36	0000	884563A00	SHIFT SHAFT ASSEMBLY	(Long)	1	
36	0000	884565A00	SHIFT SHAFT ASSEMBLY	(X-Long)	1	
37	0053	29641	E RING		1	
38	0023	43052A4	BUSHING ASSEMBLY		1	
39	0025	457101	O-RING (1.424 x .103)		1	[8]
40	0026	8164641	SEAL Oil		1	[8]
41	0010	82684425	SCREW (M6 x 25)		2	
42	0023	891637	BUSHING	(Not included with complete replacement Gear Housings)	1	
-	0026	43035A4	SEAL KIT Gear Housing		1	[4]
-	0046	43024A7	REPAIR KIT Water Pump		1	
-	0031	803496T2	BEARING/SEAL KIT	(Without Forward Bearing)	1	
-	0052	888805A00	REPAIR KIT Clutch And Cam Follower		1	
-	0047	43026Q06	REPAIR KIT Water Pump Impeller		1	[9]

PART NOTES:

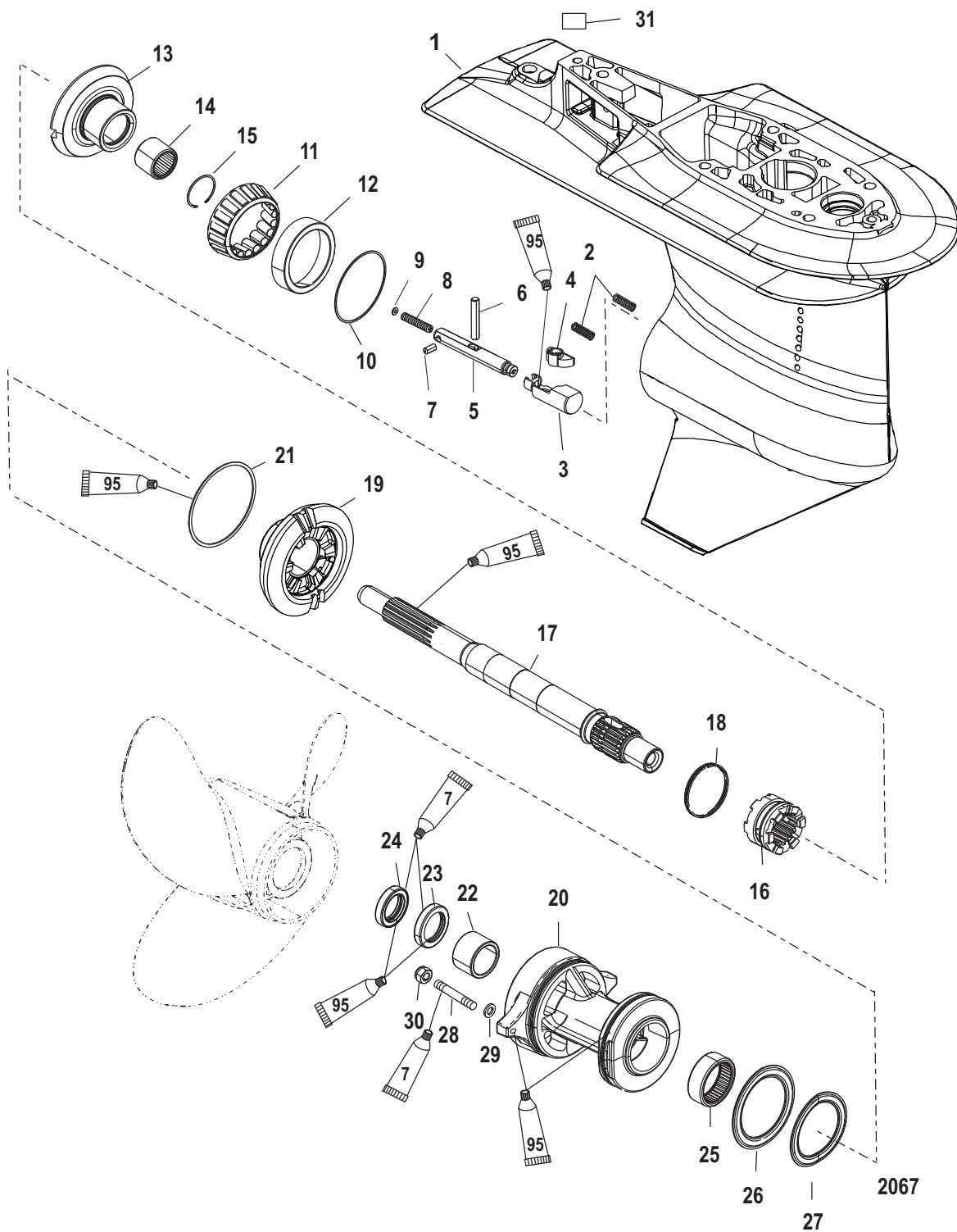
- [1] - Alternate part numbers:
79953Q 2QS
79953T 2MPP
- [2] - Alternate part numbers:
19183 3Bulk Pack
19183K02MPP
19183Q02QS
COMPONENT OF GEAR HOUSING SEAL KIT 43035A 4
COMPONENT OF WATER PUMP REPAIR KIT 43024A 7
- [3] - Alternate part numbers:
826134Service Part
826134QQS
826134TMPP
826134T 3Magnesium
8M0059344Bulk Pack
- [4] - COMPONENT OF SEAL/BRG. KIT W/O FORWARD BRG. 803496T 2
- [5] - COMPONENT OF WATER PUMP REPAIR KIT 43024A 7
- [6] - COMPONENT OF GEAR HOUSING SEAL KIT 43035A 4
COMPONENT OF WATER PUMP REPAIR KIT 43024A 7
- [7] - Alternate part numbers:
43026Q02QS
43026T 2Service Part
- [8] - COMPONENT OF GEAR HOUSING SEAL KIT 43035A 4



Gear Housing (Driveshaft)(2.07:1 Gear Ratio)

- [9] - Alternate part numbers:
- 43026K06MPP
 - 43026Q06QS
 - 43026T11Service Part

Gear Housing Propeller Shaft - 2.07:1 Gear Ratio

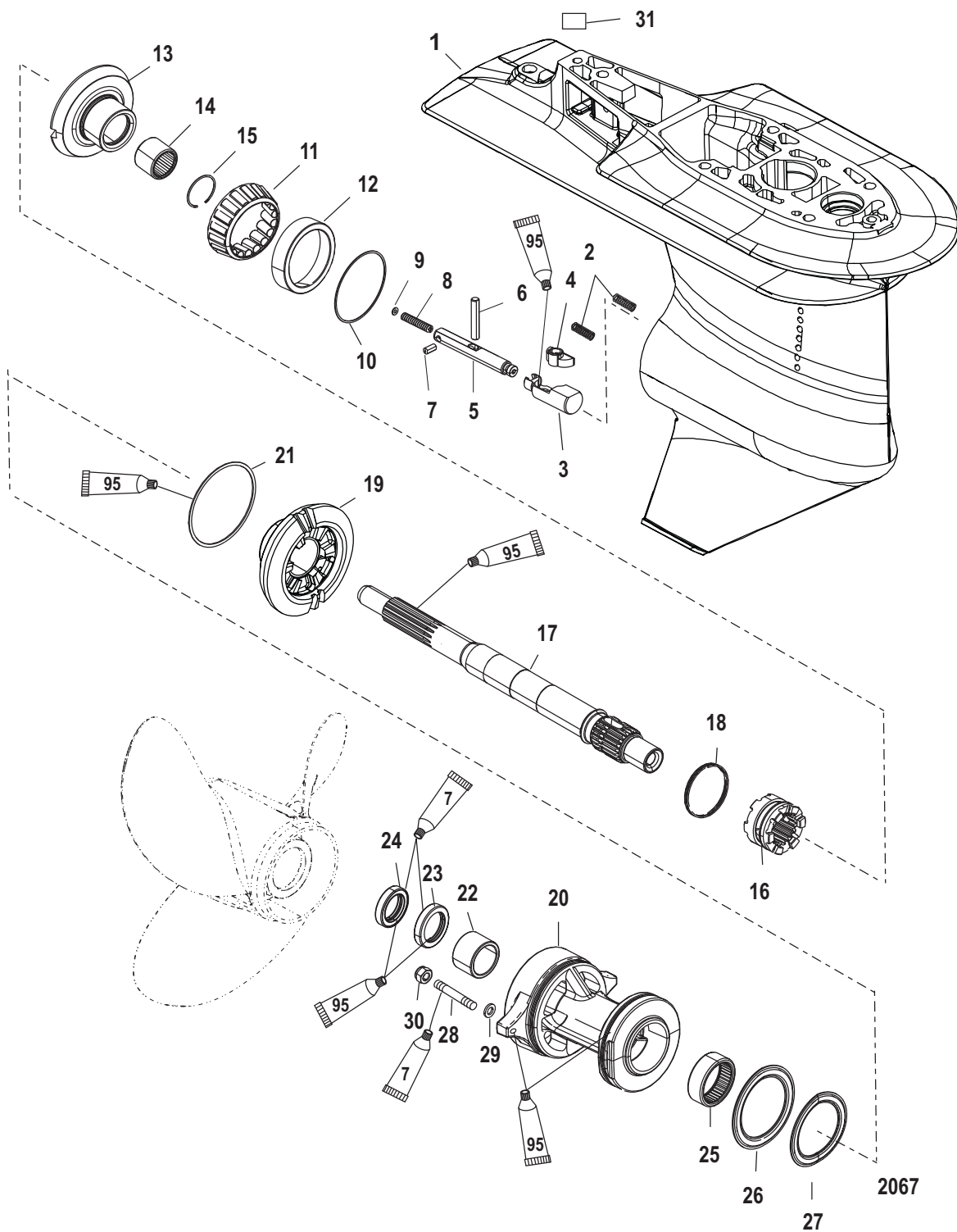


Gear Housing Propeller Shaft - 2.07:1 Gear Ratio

Gear Housing Propeller Shaft - 2.07:1 Gear Ratio

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	1600	888845T01	GEAR HOUSING ASSEMBLY Complete (4.25 Inch/107.95 mm Torpedo Diameter)	(Long)	1	
-	1600	888845T02	GEAR HOUSING ASSEMBLY Complete (4.25 Inch/107.95 mm Torpedo Diameter)	(X-Long)	1	
1	1600	888845T	GEAR HOUSING ASSEMBLY Basic		1	
2	0000	8227731	INSERT Threaded		2	[1]
3	0000	888807	FOLLOWER ASSEMBLY Cam		1	[1]
4	0000	19917	CAM Shift		1	[1]
5	0000	888806	ROD Clutch Actuator		1	[1]
6	0017	78905	PIN Cross		1	[1]
7	0017	78906	PIN Spring Locator		1	[1]
8	0024	79910	SPRING		1	[1]
9	0012	78910	WASHER		1	[1]
10	0015	44491A1	SHIM SET		1	[2]
11	0031	30894A1	BEARING SET Cup And Cone		1	
12		NSS	NOT SOLD SEPARATE Cup		1	
13	0043	881260A3	GEAR Forward - 29 Teeth		1	
14	0031	30895T	BEARING Needle		1	[2]
15	0053	856823	RING Retaining		1	
16	0052	888805T	CLUTCH		1	[1]
17	0044	888804	PROPELLER SHAFT		1	
18	0024	30893	SPRING		1	[1]
19	0043	889991T	GEAR Reverse (29 Teeth)		1	
20	0000	12596T2	CARRIER ASSEMBLY Bearing		1	
21	0785	97386	O-RING (3.609 x .139)		1	[3]
22	0031	30956T	BEARING Needle		1	[2]
23	0026	70080	SEAL Oil (Inner)		1	[3]
24	0026	70081	SEAL Oil (Outer)		1	[3]
25	0031	12578T	BEARING Roller		1	[2]
26	0012	12577	THRUST WASHER		1	[2]
27	0031	12576	BEARING Thrust		1	[2]
28	0016	429172	STUD (M8 x 48)		2	
29	0012	855941	WASHER (.323 x .590 x .112) Stainless Steel		2	
30	0011	401378	NUT (M8)		2	
31		NSS	NOT SOLD SEPARATE Decal-Gear Housing Pinion Identification		1	
-		NS	NOT SHOWN See Accessory Guide-Propellers-For Appropriate Hardware. (Thrust Washers/Nuts)		1	
-	0026	43035A4	SEAL KIT Gear Housing		1	[2]
-	0031	803496T2	BEARING/SEAL KIT	(Without Forward Bearing)	1	
-	0052	888805A00	REPAIR KIT Clutch And Cam Follower		1	

Gear Housing Propeller Shaft - 2.07:1 Gear Ratio



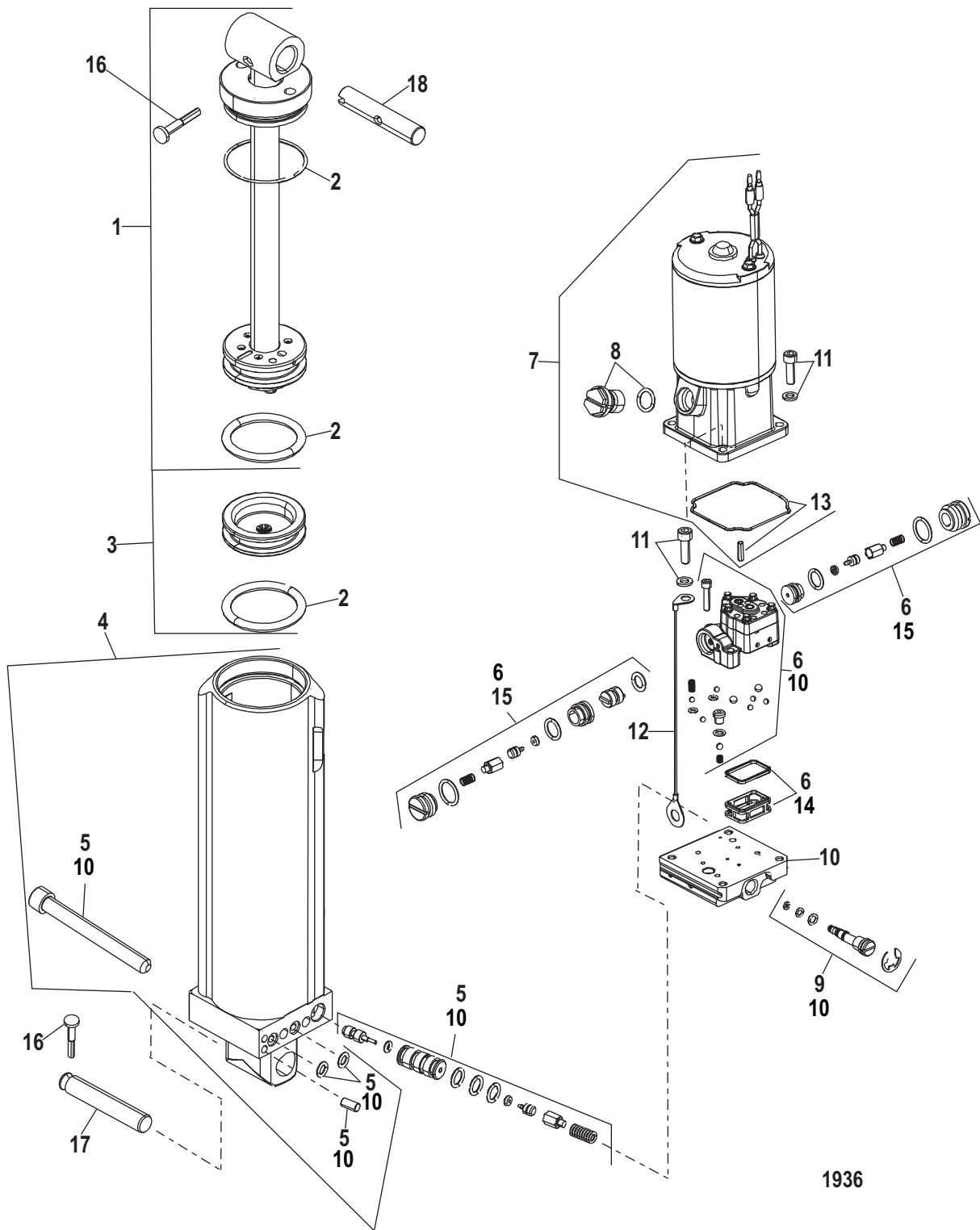
Gear Housing Propeller Shaft - 2.07:1 Gear Ratio

Gear Housing Propeller Shaft - 2.07:1 Gear Ratio

PART NOTES:

- [1] - COMPONENT OF CLUTCH/CAM FOLLOWER ASSY. 888805A00
- [2] - COMPONENT OF SEAL/BRG. KIT W/O FORWARD BRG. 803496T 2
- [3] - COMPONENT OF GEAR HOUSING SEAL KIT 43035A 4

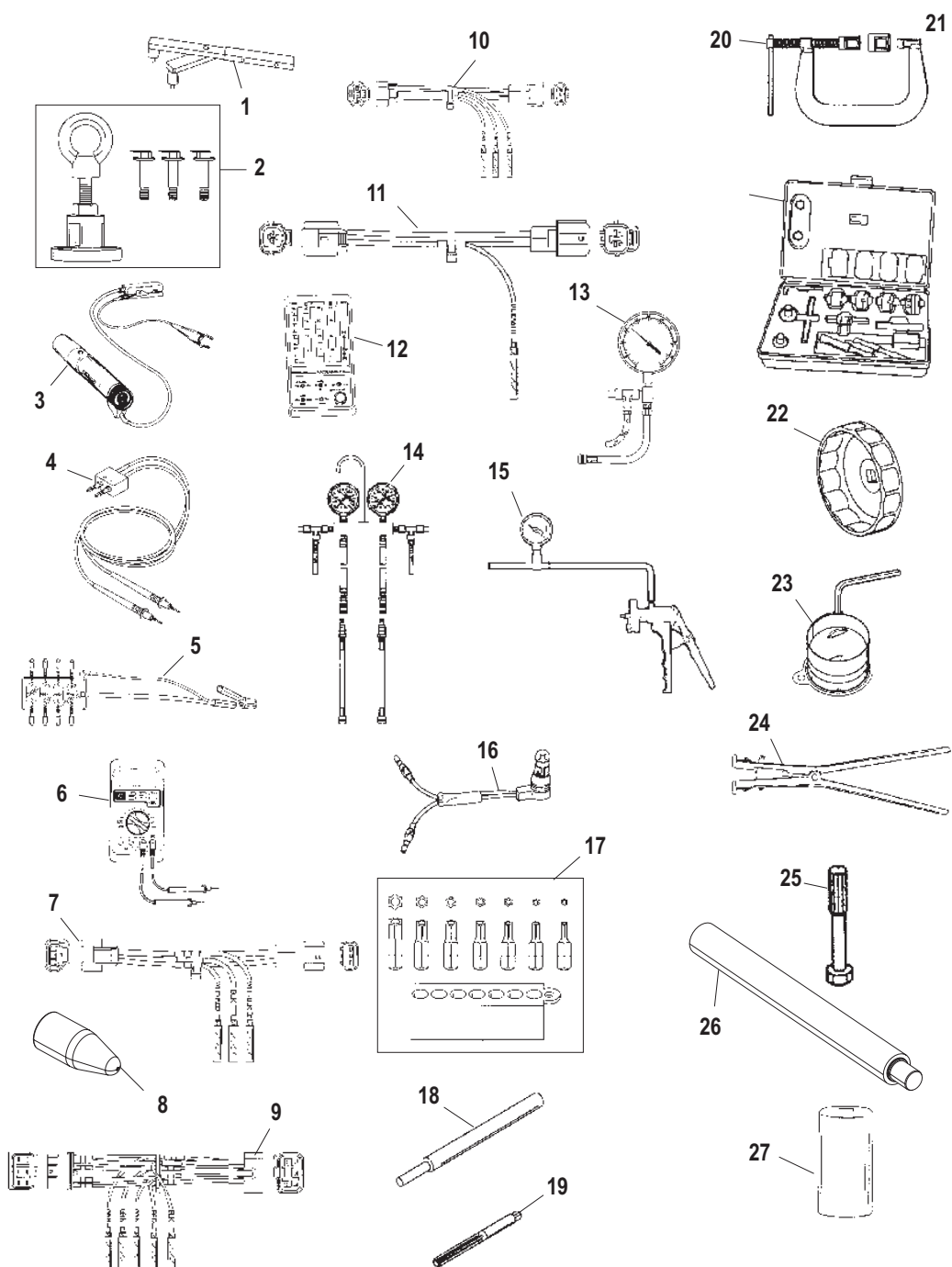
Power Trim Components



Power Trim Components

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0000	830250T5	PUMP ASSEMBLY Power Trim		1	
1	0000	811666A1	SHOCK ROD KIT		1	
2	0025	809872A2	O-RING KIT Rebuild		1	
3	0000	810776A1	PISTON ASSEMBLY Memory		1	
4	0000	811669A1	CYLINDER ASSEMBLY		1	
5	0000	809873A1	VALVE KIT Trim Limit		1	
6	0000	809874A1	PUMP ASSEMBLY		1	
7	0000	809885A2	MOTOR KIT		1	
8	0022	8134351	PLUG		1	
9	0000	813442A2	MANUAL RELEASE ASSEMBLY		1	
10	0000	809875A1	MANIFOLD KIT		1	
11	0010	809876A1	SCREW KIT (Motor)		1	
12	0000	88238A18	CABLE ASSEMBLY		1	
13	0000	809877A1	DRIVESHAFT/SEAL KIT		1	
14	0000	809878A1	FILTER KIT		1	
15	0000	809879A1	POPPET KIT		1	
-	0025	809880A1	O-RING KIT (Complete Trim)		1	
16	0017	821539	PIN Trilobe		2	
17	0017	818898	PIN Anchor		1	
18	0000	99625002	SHAFT		1	

Tools 1



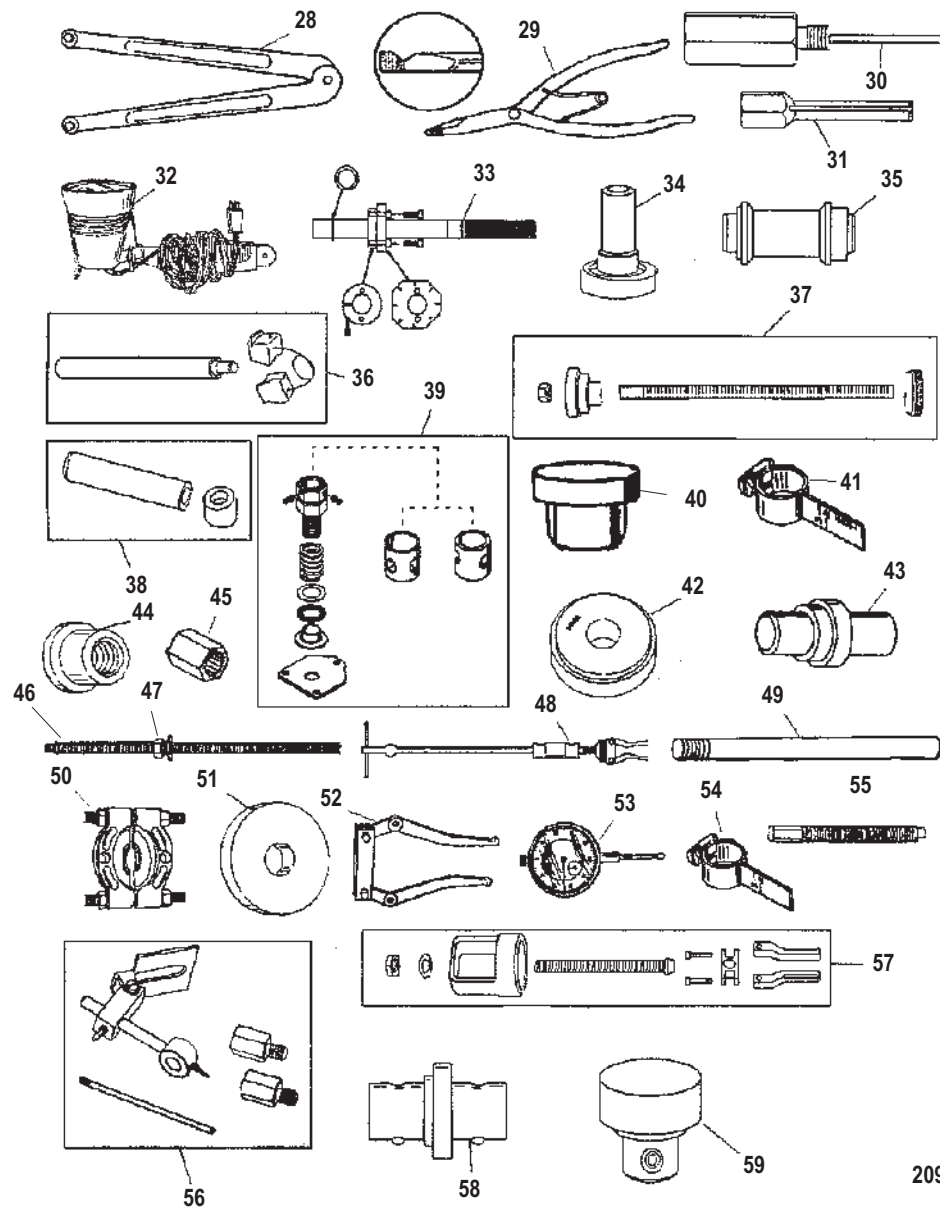
2098

Tools 1

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0091	83163M	HOLDER TOOL Flywheel		1	
2	0091	83164M	FLYWHEEL PULLER		1	
3	0091	99379	TIMING LIGHT		1	
4	0091	890451	ADAPTER TOOL Direct Voltage		1	
5	0091	850439T1	TESTER Eight Chamber		1	
6	0091	892647A01	MULTI-METER KIT DMT		1	
7	0091	881825	HARNESS ASSEMBLY Crank Position Sensor Test		1	
8	0091	875216	HOLDER TOOL Brush		1	
9	0091	881824004	HARNESS ASSEMBLY Test Stator Coil		1	
10	0091	881827	HARNESS ASSEMBLY Throttle Position Test		1	
11	0091	881826	HARNESS ASSEMBLY Ignition Coil Test		1	
12	0091	8098712	VACUUMMATE TOOL Carburetor Tuner		1	
13	0091	881833A03	GAUGE KIT Air/Fuel Pressure		1	
14	0091	881834A1	GAUGE		1	
15		NSS	NOT SOLD SEPARATE Might Vac Vacuum Gauge (Obtain Locally)		1	
16	0000	99056A1	MALFUNCTION INDICATOR LAMP		1	
17	0091	881828	STARBIT TOOL KIT		1	
18	0091	804774	REMOVER/INSTALLER TOOL Valve Guide		1	
19	0091	804775	REAMER TOOL Valve Guide		1	
20	0091	809494A1	COMPRESSOR TOOL Valve Spring		1	
21		NSS	NOT SOLD SEPARATE Valve Seat Cutter Kit (Obtain Locally)		1	
22	0091	802653Q02	WRENCH Oil Filter		1	[1]
23	0000	FT2997	COMPRESSOR TOOL Piston Ring		1	
24	0091	24697	EXPANDER TOOL Piston Ring		1	
25	0091	804770A1	HOLDER TOOL Crankshaft		1	
26	0091	875215A1	INSTALLER TOOL Driveshaft Bushing		1	
27	0091	881847T	SOCKET (76 mm Deep)		1	

PART NOTES:

- [1] - Alternate part numbers:
802653K02MPP
802653Q02QS



2099

Tools 2

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
28	0091	74951	SPANNER WRENCH		1	
29		NSS	NOT SOLD SEPARATE Lock-Ring Pliers (Snap-On SRP-4)		1	
30		NSS	NOT SOLD SEPARATE Expanding Rod (Snap-On CG41-11)		1	
31		NSS	NOT SOLD SEPARATE Collet (Snap-On CG41-12)		1	
32	0091	63209	HEAT LAMP		1	
33	0091	12349A05	TOOL Pinion Locating		1	
34	0091	13945	INSTALLATION TOOL Bearing		1	
35	0091	13949	DRIVER TOOL Oil Seal		1	
36	0091	14308T02	BEARING RACE DRIVER		1	
-	0091	13778T1	TOOL Timkin Cup		1	
37	0091	14309T02	INSTALLATION TOOL Bearing		1	
38	0091	14310T1	WEAR SLEEVE DRIVER		1	
39	0091	14311A04	TOOL Preload		1	
40	0091	15755T	NEEDLE BEARING DRIVER		1	
41	0091	196601	INDICATOR TOOL Backlash		1	
42	0091	31106T	MANDREL Bearing Driver Cup		1	
43	0091	31108T	DRIVER Oil Seal		1	
44	0091	36569T	DRIVE HEAD TOOL		1	
45	0091	804776A1	HOLDING TOOL Driveshaft		1	
46	0091	31229	SHAFT		1	
47	0011	24156	NUT (.625-18)		1	
48	0091	34569A1	PULLER ASSEMBLY Slide Hammer		1	
49	0091	37323	DRIVER ROD TOOL Needle Bearings		1	
50	0091	37241	PULLER PLATE Universal		1	
51	0091	37350T	PILOT MANDREL		1	
52	0091	46086A1	PULLER JAW ASSEMBLY		1	
53	0091	58222A1	DIAL INDICATOR TOOL		1	
54	0091	78473	INDICATOR TOOL Backlash		1	
55	0091	85716	PULLER BOLT TOOL Bearing Carrier		1	
56	0091	83155	ADAPTER KIT Dial Indicator		1	
57	0091	83165T	PULLER ASSEMBLY		1	
58	0091	856875A1	INSTALLATION TOOL Bearing		1	
59	0091	877321A1	INSTALLATION TOOL Bearing		1	
-	0091	880177	SCRENCH TOOL (10 mm)		1	
-	0091	881828	STARBIT TOOL KIT		1	

Accessories

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0022	86306A01	ADAPTER		1	
-	0000	821400A2	SENDER KIT Power Trim		1	
-	0000	92876A8	ATTACHING KIT Steering	(Single)	1	
-	0000	92876A9	EXTENSION KIT Dual Engine	(Dual)	1	
-	0056	883040A1	TACH MODULE KIT		1	

Powerhead Gasket Set Components

Powerhead Gasket Set Components

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0027	858732A06	GASKET SET		1	
-	0027	8042971	GASKET Thermosensor		1	
-	0025	804255	O-RING Fuel Pump		1	
-	0027	827610	GASKET Intake Manifold		4	
-	0026	804144	SEAL Oil Camshaft		2	
-	0025	881437	O-RING Intake Silencer		4	
-	0027	881433	GASKET Intake Manifold		1	
-	0027	858732002	GASKET Cylinder Block		1	
-	0027	81990M	GASKET Cylinder Block		1	
-	0027	804076001	GASKET Exhaust Cover		1	
-	0027	881426	GASKET Screw Plug		1	
-	0027	804084	GASKET Pressure Control Valve Cover		1	
-	0027	8041151	GASKET Cylinder Head		1	
-	0027	804123001	GASKET Cylinder Head Cover		1	
-	0026	8040992	SEAL Oil Crankshaft-Top		1	
-	0026	8041002	SEAL Oil Crankshaft-Bottom		1	
-	0025	881513	O-RING Intake Manifold		4	
-	0012	831246	WASHER Sealing Cylinder Head		4	

PARTS INDEX

Part No.	Description	Pg.	Ref.no	Part No.	Description	Pg.	Ref.no
10247060	OWNERS MANUAL	2	-	10247D60	OWNERS MANUAL French	2	-
10247J60	OWNERS MANUAL Spanish	2	-	10248050	INSTALLATION MANUAL	2	-
11083A4	SWITCH ASSEMBLY Stop	52	14	11149A3	CABLE ASSEMBLY	52	16
11288001	BUMPER Bottom Yoke	56	18	11416M	GROMMET	12	4
11761001	ANODE	40	38	12016A2	DETENT/SPRING KIT	52	33
12018A4	TUBE ASSEMBLY Throttle	50	14	12019003	CABLE ASSEMBLY	50	25
12020A3	HANDLE ASSEMBLY Steering Arm	50	1	12024	WASHER (.402 x .787 x .039 Bellevi)	50	32
120441	RETAINER Brass	52	11	12066Q9	ROPE	4	26
12066T9	ROPE Starter	4	26	12092A3	SPACER KIT (X-Long)	60	21
121051	GROMMET	52	9	12110	SCREW (#6-32 x .750)	52	20
12134	WASHER Wave	4	12	12349A05	TOOL Pinion Locating	76	33
12576	BEARING Thrust	68	27	12577	THRUST WASHER	68	26
12578T	BEARING Roller	68	25	12596T2	CARRIER ASSEMBLY Bearing	68	20
12649T08	HARNESSE ASSEMBLY	52	5	13541	PLUG Male	6	26
13541	PLUG Male	52	8	13778T1	TOOL Timkin Cup	76	-
13945	INSTALLATION TOOL Bearing	76	34	13949	DRIVER TOOL Oil Seal	76	35
14308T02	BEARING RACE DRIVER	76	36	14309T02	INSTALLATION TOOL Bearing	76	37
14310T1	WEAR SLEEVE DRIVER	76	38	14311A04	TOOL Preload	76	39
146011	SPACER	50	33	15755T	NEEDLE BEARING DRIVER	76	40
15920Q54	LANYARD ASSEMBLY	52	15	17461A10	TACH MODULE	8	35
18286A19	SWITCH KIT Trim (25.00 Feet) Trim	52	18	191833	SEAL	62	5
19565002	GROMMET	48	5	196601	INDICATOR TOOL Backlash	76	41
19917	CAM Shift	68	4	1993716	SCREW (M6 x 16)	4	15
1993716	SCREW (M6 x 16)	6	20	1993716	SCREW (M6 x 16)	44	31
20007	ANCHOR Cable End	50	27	20518	SET SCREW (#8-32)	50	28
22740	CLIP	58	27	23784	PIN Dowel	38	22
23784	PIN Dowel	48	2	24156	NUT (.625-18)	76	47
24697	EXPANDER TOOL Piston Ring	74	24	24873	PIN Alignment	60	19
25191	COTTER PIN	52	29	26841	BUSHING	54	46
26856	BUSHING	52	27	26953	COTTER PIN	48	34
27132	BUSHING	48	25	28421	WASHER (1.5 x 3.05 x 0.13) Stainless Steel	38	6
28421	WASHER (1.5 x 3.05 x 0.13) Stainless Steel	58	11	29245	WASHER (.281 x .500 x .060) Stainless Steel	4	18
29245	WASHER (.281 x .500 x .060) Stainless Steel	4	23	29245	WASHER (.281 x .500 x .060) Stainless Steel	58	26
29641	E RING	64	37	30119	WASHER (.875 Inch Outside Diameter)	60	11
30893	SPRING	68	18	30894A1	BEARING SET Cup And Cone	68	11
30895T	BEARING Needle	68	14	30956T	BEARING Needle	68	22
31106T	MANDREL Bearing Driver Cup	76	42	31108T	DRIVER Oil Seal	76	43
31229	SHAFT	76	46	31640T5	TRIM TAB	62	7
33504	O-RING	56	4	33589	BUSHING	6	21
34569A1	PULLER ASSEMBLY Slide Hammer	76	48	35459	WASHER	20	12
35921	NUT (.625-18)	62	16	35950	WASHER (.273 x .437 x .031) Stainless Steel	52	28
36137	SCREW (.250-28 x 1.00)	52	43	36569T	DRIVE HEAD TOOL	76	44
37241	PULLER PLATE Universal	76	50	37323	DRIVER ROD TOOL Needle Bearings	76	49
37350T	PILOT MANDREL	76	51	37828	WASHER (.390 x .625 x .062) Stainless Steel	56	13
4000330	SCREW (M6 x 25)	58	25	4000333	SCREW (M6 x 40)	62	14
4000357	SCREW (M8 x 45)	52	39	40007112	SCREW (M5 x 40)	50	9
40011128	SCREW (M6 x 20) Stainless Steel	10	38	40011128	SCREW (M6 x 20) Stainless Steel	36	11
40011128	SCREW (M6 x 20) Stainless Steel	48	15	4002316	WASHER (6.60 X 17.0 X 1.5SS)	4	14
4002316	WASHER (6.60 X 17.0 X 1.5SS)	10	48	4002319	WASHER	50	31
4002319	WASHER	58	22	40114	NUT (M10 x 1.5)	58	23
401366	NUT (M6) Stainless Steel	4	19	401366	NUT (M6) Stainless Steel	4	24
401378	NUT (M8)	68	30	401386	NUT (M6) Stainless Steel	62	13
401388	NUT (M8) Stainless Steel	10	39	40140	NUT (M10)	40	34
40140	NUT (M10)	50	20	40140	NUT (M10)	60	5
41275M	PIN Dowel	38	2	41508	SCREW (.250-20 x .500) Stainless Steel	60	14
41884M	BOLT (M8 x 55)	40	4	42461A1	SLEEVE/RING KIT	62	20
429172	STUD (M8 x 48)	68	28	42961A1	YOKE ASSEMBLY Bottom	56	14
42973	BOLT (M12 x 154)	60	10	42974	BOLT (M12 x 175)	38	4
42975	DRIVE SCREW	38	13	42981	TAB WASHER	52	3
429922	BUSHING	50	2	430232	SEAL	62	31
43024A7	REPAIR KIT Water Pump	64	-	43026Q06	REPAIR KIT Water Pump Impeller	64	-

PARTS INDEX

Part No.	Description	Pg.	Ref.no	Part No.	Description	Pg.	Ref.no
43026T2	IMPELLER	62	33	430331	GASKET	62	23
43035	SEAL Oil (Upper)	62	26	43035A4	SEAL KIT Gear Housing	64	-
43035A4	SEAL KIT Gear Housing	68	-	43036	SEAL Oil (Lower)	62	25
43037	KEY	62	32	43040T1	CARRIER ASSEMBLY	62	10
43043	PIN Dowel - With Hole (.375 x .625) (X-Long)	60	22	43043	PIN Dowel - With Hole (.375 x .625) (Front)	62	2
43044	PIN Dowel - Without Hole (.375 x .625) (X-Long)	60	22	43044	PIN Dowel - Without Hole (.375 x .625) (Rear)	62	6
43046	TUBE Oiler	62	3	430472	GASKET	62	24
43052A4	BUSHING ASSEMBLY	64	38	43055A4	COVER ASSEMBLY Water Pump	62	22
433351	CONNECTOR 90 Degree - With Vibraseal	60	7	43433	GUIDE Cable	50	26
43528	NUT (M12)	60	12	44343T1	MOUNT	60	9
44491A1	SHIM SET	68	10	44492A1	SHIM SET	62	18
451761	WASHER (.453 x .812 x .105) Black Oxide	62	9	457101	O-RING (1.424 x .103)	64	39
45711	O-RING (.612 x .103)	58	6	46086A1	PULLER JAW ASSEMBLY	76	52
47341A11	ROPE AND HANDLE KIT Manual Starting	4	25	479452	PLUG	48	23
48414	HOUSING	50	3	48416	CAP	50	30
48419001	ROD END	52	25	48462	O-RING (.614 x .070)	6	22
48518	GASKET	50	5	48519	PLATE	50	4
495637	ROD Shift	52	26	52148002	PILOT ROD (15.00 Inches)	52	41
52148A08	CO PILOT ASSEMBLY	52	40	52155A1	NUT ASSEMBLY	52	42
54012	WASHER (.530 x .870 x .105) Stainless Steel	58	10	56762	TIE STRAP (4.00 Inches)	22	14
56762	TIE STRAP (4.00 Inches)	22	25	56762	TIE STRAP (4.00 Inches)	26	17
56762	TIE STRAP (4.00 Inches)	36	18	56762	TIE STRAP (4.00 Inches)	40	31
58152	STUD (.375-24 x 1.125)	52	31	58222A1	DIAL INDICATOR TOOL	76	53
62568	SCREW (#10-16 x .375)	50	17	62705001	O-RING	38	1
63209	HEAT LAMP	76	32	64014	SCREW (.250-28 x .500)	56	8
64015	NUT (.250-20)	54	49	648551	CLAMP	52	21
648552	CLIP	50	19	65830	NYLINER	58	15
67684	RING Retaining	56	15	677551	SCREW (.500-20 x 4.500)	58	9
69056	WASHER (.255 x .620 x .030) Stainless Steel	48	33	69057	WASHER (.281 x .734 x .063)	6	24
69205	C WASHER	58	28	69355	TIE STRAP (5.50 Inches)	26	14
70080	SEAL Oil (Inner)	68	23	70081	SEAL Oil (Outer)	68	24
70132	WASHER (.323 x .563 x .063) Stainless Steel	54	47	74036	FITTING Grease	50	NS
74036	FITTING Grease	56	6	74951	SPANNER WRENCH	76	28
78473	INDICATOR TOOL Backlash	76	54	78905	PIN Cross	68	6
78906	PIN Spring Locator	68	7	78910	WASHER	68	9
79910	SPRING	68	8	79953Q2	SCREW KIT (.375-16 x .250) Drain	62	4
802653Q02	WRENCH Oil Filter	74	22	802833A1	OIL-10W30	2	-
803496T2	BEARING/SEAL KIT	64	-	803496T2	BEARING/SEAL KIT	68	-
804072	BOLT (M10 x 135)	40	5	804073	LIFTING EYE	40	7
804076001	GASKET	40	14	804076001	GASKET Exhaust Cover	80	-
804080	VALVE Pressure Control	40	24	804081	SPRING	40	25
804082	GROMMET	40	23	804083001	COVER	40	27
804084	GASKET	40	26	804084	GASKET Pressure Control Valve Cover	80	-
804085	COVER	44	15	804086	GROMMET	40	19
804086	GROMMET	44	14	804088	HOSE	40	30
804089	CLIP	36	17	804089	CLIP	40	29
804097	BOLT	40	12	8040992	SEAL OIL	46	2
8040992	SEAL Oil Crankshaft-Top	80	-	8041002	SEAL OIL	46	3
8041002	SEAL Oil Crankshaft-Bottom	80	-	804101T	BEARING	46	4
804101T10	BEARING	46	4	804101T20	BEARING	46	4
804102T	BEARING	46	5	804102T10	BEARING	46	5
804102T20	BEARING	46	5	804102T30	BEARING	46	5
804103T	BEARING	46	6	804103T10	BEARING	46	6
804103T20	BEARING	46	6	804110	PIN Guide	44	2
804111	PLUG	44	3	804112	BOLT (M7 x 48)	22	27
804112	BOLT (M7 x 48)	44	4	804113	PIN Dowel	22	28
804113	PIN Dowel	44	5	804114	BOLT (M7 x 37)	44	6
8041151	GASKET	44	9	8041151	GASKET Cylinder Head	80	-
804116	COLLAR	44	8	804119	COVER Breather	44	23
804120	SCREW (M4 x 8)	44	24	804123001	GASKET	44	25
804123001	GASKET Cylinder Head Cover	80	-	804124	BOLT	44	27

PARTS INDEX

Part No.	Description	Pg.	Ref.no	Part No.	Description	Pg.	Ref.no
8041271	THERMOSTAT COVER	44	20	804128T	VALVE Intake	32	8
804129T	VALVE Exhaust	32	9	804130	SEAT	32	10
804131	SPRING Valve	32	13	804132	RETAINER	32	14
804135	COTTER VALVE	32	15	804136	SEAL	32	11
804137	SEAL	32	12	804138T	LIFTER Valve	32	16
804139T	CAMSHAFT	32	7	804140T	CAMSHAFT	32	6
804141	PIN Dowel	32	5	804142T	GEAR Driven	32	3
804143	BOLT (M10 x 35)	32	2	804144	SEAL Oil	32	4
804144	SEAL Oil Camshaft	80	-	804145	V BELT	32	1
804146	TENSIONER	32	20	804147	SPRING	34	22
804148	HOSE	34	23	804149	PLATE Valve	32	18
804150	BOLT (M10 x 45)	32	21	804151T01	GEAR Drive	34	24
804153	KEY	32	19	804160	PIN	36	12
804162	BREATHING PIPE	36	14	804163	CLAMP	36	15
804165	BOLT (M6 x 16)	36	4	804255	O-RING	22	13
804255	O-RING Fuel Pump	80	-	804256	BOLT (M6 x 30)	22	15
804257	LEVER Fuel Change	22	30	804259	PIN	22	32
804260	BRACKET	22	26	804260001	BRACKET	16	18
8042641	WASHER Plate	12	6	804265A1	NUT/WASHER KIT Hex (36 mm)	12	5
804266001	PLATE Timing	12	17	804267	SCREW	12	18
804270	BOLT (M6 x 28)	8	20	804270	BOLT (M6 x 28)	14	2
804276	CLAMP	14	13	804277	CLAMP	14	14
804284	BOOT	8	13	804289	PULLER Fuse	8	27
804291	FUSE 20 Ampere	8	4	80429110	FUSE 30 Ampere	8	5
8042941	PLATE	16	11	804295T	THERMOSENSOR	16	1
804296	RETAINER	16	2	8042971	GASKET	16	4
8042971	GASKET Thermosensor	80	-	8043071	SWITCH Oil Pressure	16	15
804313T	ARMATURE	18	2	804314T	STATOR	18	1
804316	BRUSH SET	18	4	804317	SPRING	18	5
804319	PINION	18	21	804320	STOP SET Pinion	18	22
804321T1	GEAR KIT	18	9	804322	CLUTCH	18	10
804323	SHAFT Pinion	18	16	804324	BRACKET	18	12
804325	BEARING	18	15	804326	RING GEAR	18	13
804327	GASKET	18	14	804328	BRACKET	18	18
804329001	GEAR Idler	18	17	804330	WASHER KIT	18	11
804331T	COVER	18	19	804332	LEVER KIT	18	23
804334	COVER	18	24	804335	THRU BOLT (M6 x 120)	18	8
804336	BOLT (M6 x 52)	18	20	804337	SCREW (M4 x 16)	18	7
804343	SPRING	20	7	804344003	COLLAR	8	22
804344003	COLLAR	14	4	804348	BOLT (M6 x 20)	12	2
804349	SEAL	38	11	804602	BOLT (M6 x 12)	16	8
804602	BOLT (M6 x 12)	16	10	804602	BOLT (M6 x 12)	36	16
804603	BOLT (M6 x 30)	12	13	804604	BOLT (M6 x 20)	10	54
804604	BOLT (M6 x 20)	14	7	804604	BOLT (M6 x 20)	16	17
804605	BOLT (M8 x 45)	18	26	8046071	SHIM	32	17
80460710	SHIM	32	17	80460711	SHIM	32	17
80460712	SHIM	32	17	80460713	SHIM	32	17
80460714	SHIM	32	17	80460715	SHIM	32	17
80460716	SHIM	32	17	80460717	SHIM	32	17
8046072	SHIM	32	17	8046073	SHIM	32	17
8046074	SHIM	32	17	8046075	SHIM	32	17
8046076	SHIM	32	17	8046077	SHIM	32	17
8046078	SHIM	32	17	8046079	SHIM	32	17
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80460880	SHIM	32	17	804770A1	HOLDER TOOL Crankshaft	74	25
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804776A1	HOLDING TOOL Driveshaft	76	45	809494A1	COMPRESSOR TOOL Valve Spring	74	20
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809877A1	DRIVESHAFT/SEAL KIT	72	13	809878A1	FILTER KIT	72	14
809879A1	POPPET KIT	72	15	809880A1	O-RING KIT (Complete Trim)	72	-
809885A2	MOTOR KIT	72	7	810776A1	PISTON ASSEMBLY Memory	72	3
811188M	BOLT (M6 x 16)	16	3	811188M	BOLT (M6 x 16)	16	12
811188M	BOLT (M6 x 16)	22	18	811666A1	SHOCK ROD KIT	72	1
811669A1	CYLINDER ASSEMBLY	72	4	812707	BUSHING	4	10
8134351	PLUG	72	8	813442A2	MANUAL RELEASE ASSEMBLY	72	9
813745	SPACER (X-Long)	60	23	813960A3	SWITCH	52	19
814080001	SEAL (Upper)	48	12	814803	WASHER	52	37
815263	ROLLER	4	21	815477	BUMPER Latch	4	17
8155381	PIN Roll	4	22	8158041	COVER	52	12
8158051	TAB WASHER	52	38	8159831	BUSHING	52	34
816039	SPACER	56	5	816311T	TIE STRAP (8.00 Inches)	6	11
816311T	TIE STRAP (8.00 Inches)	8	24	816311T	TIE STRAP (8.00 Inches)	14	11
816311T	TIE STRAP (8.00 Inches)	16	14	816311T	TIE STRAP (8.00 Inches)	22	34
816311T	TIE STRAP (8.00 Inches)	50	34	816311T	TIE STRAP (8.00 Inches)	60	24
816366A36	STEERING HANDLE KIT	50	-	816366A36	STEERING HANDLE KIT	52	-
816366T10	HANDLE Bracket	52	1	8163677	LEVER Shift	52	30
816432	THRUST WASHER	56	16	8164641	SEAL Oil	64	40
816575	FACE SEAL	64	35	816874	WING NUT (#10-32)	50	10
817275A2	HOUSING KIT Upper Water Pump	62	28	8172761	FACEPLATE	62	29
8172771	GASKET	62	27	817518	TEE	6	15
817519A2	CHECK VALVE ASSEMBLY Drain	48	4	818298Q1	ANODE KIT	58	24
81868M	WAVE WASHER	20	3	81868M	WAVE WASHER	20	10
818764	BUSHING	56	3	818771T1	BRACKET Anchor	58	20
818898	PIN Anchor	72	17	81893435	SCREW (M8 x 35)	40	35
818967	GROMMET	10	43	818968	BUSHING	10	44
81990M	GASKET	40	10	81990M	GASKET Cylinder Block	80	-
82053M	PIN Hair	20	13	82053M	PIN Hair	48	31
821176T1	LEVER ASSEMBLY Tilt Lock	58	14	821207	BUSHING	56	7
821249M2	BRACKET Front	4	16	821256T03	INLET Air	4	2
821256T2	INLET Air - Silver	4	2	82130016	SCREW (M6 x 16)	4	3
82130020	SCREW (M6 x 20)	6	16	82130020	SCREW (M6 x 20)	38	14
82130040	SCREW (M6 x 40)	6	5	821400A2	SENDER KIT Power Trim	78	-
821539	PIN Trilobe	72	16	821621	KNOB Prong	54	44
8219423	PAWL	6	23	82212M	LOCKWASHER	8	11
82214M	WASHER	8	10	82214M	WASHER	10	51
82214M	WASHER	16	21	822263	SPACER	52	4
822626Q04	FILTER Oil	40	11	822769	CONNECTOR	22	35
8227731	INSERT Threaded	68	2	823567105	SCREW (M10 x 105) Hex Flange - Stainless Steel	50	29
823609A15	SWITCH KIT Stop - Throttle Handle	50	11	823609A5	SWITCH ASSEMBLY Stop	50	12
82364M	PIN Dowel	40	2	8237951	RING Retaining	4	20
823807	BUSHING	10	49	82382M	NUT	18	29
82382M	NUT	22	19	823865	CAP PLUG	4	8
823970	WASHER	52	35	824015	CUP Barrel Retainer Barrel Retainer (Small)	38	17
824081	SET SCREW (#10-32)	50	24	824610	WASHER Plastic	52	36
82483213	SCREW (M6 x 60)	48	20	8248324	SCREW (M6 x 16)	8	30
8248326	SCREW (M6 x 25 MM)	44	21	8248327	SCREW (M6 x 30)	48	16
824868	SCREW (M6 x 75)	10	47	825010	PIN Dowel	12	14
8253181	SEAL Cowl (41.00 Inches)	6	3	82532M	SCREW	40	39
825427	SCREW (.437-14 x 1.250) Stainless Steel	62	8	825665	COLLAR	12	3
8257021	BOLT (M6 x 20)	40	8	825953	PLUG (M14 x 12)	40	9
826125A1	TILT TUBE	58	4	826134Q	ANODE	62	12
826135	NUT (1.00-14) Nylon Insert	58	5	826164	NUT (.875-14)	58	8
826709111	NUT (.312-24) Stainless Steel	54	48	826709113	NUT (.375-24) Stainless Steel	52	24
826709113	NUT (.375-24) Stainless Steel	56	12	82671117	NUT (.500-20)	58	12
826802A24	HARNES ASSEMBLY Trim	10	41	82684425	SCREW (M6 x 25)	64	34
82684425	SCREW (M6 x 25)	64	41	82684430	SCREW (M6 x 30)	62	30
826966M	O-RING	22	22	827148M	CLAMP	10	52

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827328T9	TOP COWL ASSEMBLY	4	1	827610	GASKET	26	9
827610	GASKET Intake Manifold	80	-	827948	FITTING	6	9
828102	BRACKET	10	46	828333A3	BRACKET ASSEMBLY Transom (Port)	58	2
828334F1	BRACKET Transom (Starboard)	58	1	828547633	CONDUIT (.620 Inside Diameter x 3.00 Feet Bulk)	22	37
828816	GASKET	48	19	8288181	PLUG Drain	48	18
830250T5	PUMP ASSEMBLY Power Trim	72	-	830757130	TUBING (.312) (70.00 Inches Bulk) (Cut to 55 Inches)	22	33
830899	SPRING Tension	58	13	830900	SPRING Compression	58	16
831207T10	HANDLE	4	9	831209	RETAINER	6	6
831214	SPACER	4	11	831246	WASHER Sealing	44	11
831246	WASHER Sealing Cylinder Head	80	-	83124714	BOLT	44	10
83155	ADAPTER KIT Dial Indicator	76	56	83163M	HOLDER TOOL Flywheel	74	1
83164M	FLYWHEEL PULLER	74	2	83165T	PULLER ASSEMBLY	76	57
83577M	CLAMP	16	5	83763M	NUT	30	15
84088M	SCREW (M6 x 10)	8	12	84088M	SCREW (M6 x 10)	16	6
84088M	SCREW (M6 x 10)	26	8	84292M	WASHER	22	29
84368M	BOLT	10	53	84368M	BOLT	16	20
84974M	WASHER	20	2	84974M	WASHER	20	9
849838	SCREW (.375-24 x 1.250)	52	23	849838	SCREW (.375-24 x 1.250)	56	11
850181	TIE STRAP (11.750 Inches)	36	18	850439T1	TESTER Eight Chamber	74	5
8524741	BOLT (M6 x 20)	44	16	8528162	NUT	20	4
853536	BOLT (M6 x 25)	14	6	853536	BOLT (M6 x 25)	14	12
855576	WASHER	6	10	855622	FITTING	60	20
855690	GROMMET	40	6	855690	GROMMET	44	26
855941	WASHER (.323 x .590 x .112) Stainless Steel	68	29	856774	WASHER (.406 x .750 x .105) Stainless Steel	40	33
856774	WASHER (.406 x .750 x .105) Stainless Steel	60	4	856823	RING Retaining	68	15
856875A1	INSTALLATION TOOL Bearing	76	58	85716	PULLER BOLT TOOL Bearing Carrier	76	55
85822	CONNECTOR Straight	60	8	85822A15	PICKUP ASSEMBLY Speedometer	60	6
858571T	TUBE Oil Pick Up	48	13	858572T	SUMP Oil	48	7
858573	SEAL	48	17	858575005	TUBE Water	48	11
858575006	TUBE Water	48	11	858576T03	HOUSING ASSEMBLY Driveshaft	60	1
858579T3	PUMP Oil	38	9	8585831	GASKET	48	6
858584A1	TUBE ASSEMBLY Exhaust	48	8	858610A31	HOSE ASSEMBLY Fuel	2	-
858719	BOLT (M6 x 45)	38	10	858723T1	HARNESS ASSEMBLY Adapter/Trim	8	28
858732002	GASKET Cylinder Block	40	37	858732002	GASKET Cylinder Block	80	-
858732A06	GASKET SET	16	-	858732A06	GASKET SET	22	-
858732A06	GASKET SET	26	-	858732A06	GASKET SET	34	-
858732A06	GASKET SET	36	-	858732A06	GASKET SET	40	-
858732A06	GASKET SET	44	-	858732A06	GASKET SET	46	-
858732A06	GASKET SET	80	-	8587331	STUD	40	32
858740T06	HARNESS ASSEMBLY Remote Adapter (16.00 Inches) 10 Pin Female to 14 Pin Female	8	34	858742	BOOT Idle Exhaust	6	7
858743A2	BOTTOM COWL ASSEMBLY (Starboard)	6	2	858745	CAP	60	17
858752001	COVER	44	30	858765T1	DRIVESHAFT ASSEMBLY	62	19
858771	SCREW (M10 x 30)	58	21	858914T1	HARNESS ASSEMBLY Trim Motor Adaptor	8	29
858916T	CLAMP	60	15	859082	O-RING	48	14
859129	NUT (M12)	38	7	859249T1	CONNECTOR	8	31
859356A02	SOUND BLANKET KIT	4	4	859550	BUSHING	60	18
859578A1	PLUG ASSEMBLY Oil	44	28	8596021	DIPSTICK	48	21
86306A01	ADAPTER	78	-	873491	ROD	54	45
875215A1	INSTALLER TOOL Driveshaft Bushing	74	26	875216	HOLDER TOOL Brush	74	8
877321A1	INSTALLATION TOOL Bearing	76	59	87735	SEAL Oil (Lower)	56	2
878547T	INSERT	6	4	878548	LEVER Throttle Control	20	8
878550	LEVER Throttle	20	1	878575T1	DRIVESHAFT ASSEMBLY	62	19
878587A1	BOTTOM COWL ASSEMBLY (Port)	6	1	878608	SCREW (#10-16 x .500)	50	7
878608	SCREW (#10-16 x .500)	52	13	878608	SCREW (#10-16 x .500)	52	22
878609	SCREW (#10-16 x .600)	50	6	878609	SCREW (#10-16 x .600)	58	29
879194021	HOSE	30	22	879755	NUT Special - Black Nylon	52	7
879996A2	SWITCH	38	19	880090	FITTING	48	3

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880883T1	CONTROL VALVE ASSEMBLY	30	-	880884T	SENSOR Throttle	30	16
880885T	SENSOR Pressure	30	29	880886T	MANIFOLD	30	1
880887T1	INJECTOR	26	19	880888T02	REGULATOR Fuel Pressure	26	1
880889T01	PUMP Fuel	28	12	880890T1	PUMP Fuel	22	1
880891T13	ECU Engine Control Unit	14	1	880891T14	ECU Engine Control Unit	14	1
880892T	COIL Ignition	14	9	880893T10	COIL Ignition	14	8
880894T	CRANKSHAFT	46	1	880895A05	PISTON ASSEMBLY	46	7
880895A12	PISTON ASSEMBLY	46	7	880896	BOLT (M8 x 38)	46	8
880897T02	RING SET Piston	46	9	880898T02	RING SET Piston	46	9
880899T	BEARING	46	10	880899T10	BEARING	46	10
880899T20	BEARING	46	10	880899T30	BEARING	46	10
88107A5	SWITCH KIT Key	52	6	881260A3	GEAR Forward - 29 Teeth	68	13
881261	SCREW (.313-24 x 3.50)	52	2	881269	BRACKET	36	10
881284	SPARK PLUG	44	18	881295	O-RING	48	9
881304	GROMMET	8	21	881304	GROMMET	14	3
881304001	GROMMET	8	23	881310T05	CYLINDER HEAD ASSEMBLY Complete	22	-
881310T05	CYLINDER HEAD ASSEMBLY Complete	34	-	881310T05	CYLINDER HEAD ASSEMBLY Complete	44	-
881310T08	CYLINDER HEAD ASSEMBLY Basic	44	1	881311	BOLT (M10 x 145)	44	7
881312	BOLT (M8 x 55)	44	12	881313T1	COVER KIT	44	22
881314	NUT (M40)	34	25	881315T04	VAPOR SEPARATOR ASSEMBLY	28	1
881316T2	COVER	28	1	881318	O-RING	28	2
881319T	BODY	28	6	881320	FLOAT	28	4
881321	PIN Float	28	5	881322002	DAMPER	28	11
8813221	DAMPER	28	31	881323T	FILTER	28	13
881324	COVER	28	14	881325	GASKET	28	10
881326	SCREW (M4 x 16)	28	9	8813261	SCREW (M3 x 8)	28	8
8813262	SCREW Drain	28	15	881327	PLATE	28	7
881328	GASKET	28	16	881329	NEEDLE VALVE KIT	28	3
881330A1	HOSE KIT	28	18	881331	CLIP	28	19
881332	COLLAR	28	32	8813321	BUSHING	20	14
881333	NUT	22	12	881334	SHAFT	22	31
881335T	FLYWHEEL	12	7	881336T1	STATOR KIT	12	-
881336T2	STATOR	12	9	881337T	COIL Pulser	12	8
881338	SCREW (M6 x 28)	12	10	881339001	SCREW AND WASHER	12	11
881340	CLAMP	12	12	881341	ROTOR	12	15
881342	KEY	12	16	881343T1	FLYWHEEL COVER	12	1
881345	PLATE	14	10	881346T	RECTIFIER/REGULATOR ASSEMBLY	14	5
881350T	RELAY	8	14	881351	SCREW	8	15
8813511	SCREW	8	17	8813511	SCREW	8	26
881352T	RELAY	8	9	881353	CLAMP	8	16
881353001	CLAMP	40	40	881359002	BRACKET	8	2
881360	CLAMP	8	19	881361	CLAMP	8	18
881362	BRACKET	8	25	881363A02	COVER/BRACKET KIT	8	1
881364A04	HARNESS ASSEMBLY See Sensors/Harness page for additional harnessing	8	3	881364T05	HARNESS ASSEMBLY	16	13
881364T06	HARNESS ASSEMBLY	8	3	881366002	PLATE	16	9
881366003	BRACKET	16	7	881367A1	LEAD WIRE	16	16
881368T2	STARTER MOTOR ASSEMBLY	18	-	881369T1	HOLDER ASSEMBLY Brush	18	3
881370T	BRACKET	18	6	881371T1	RELAY Starter	18	25
881372	NUT	18	30	881373001	TERMINAL	18	27
881374	COVER	18	31	881375	BOLT (M6 x 30)	20	11
881377	LOCKWASHER	18	28	881378	COLLAR	20	5
881421T04	POWERHEAD ASSEMBLY	12	-	881421T04	POWERHEAD ASSEMBLY	16	-
881421T04	POWERHEAD ASSEMBLY	34	-	881421T04	POWERHEAD ASSEMBLY	36	-
881421T04	POWERHEAD ASSEMBLY	40	-	881421T04	POWERHEAD ASSEMBLY	44	-
881421T04	POWERHEAD ASSEMBLY	46	-	881422T05	CYLINDER BLOCK ASSEMBLY	40	1
881424T	COVER Outer Exhaust	40	13	881425	SCREW	40	16
881426	GASKET	40	17	881426	GASKET Screw Plug	80	-
881427	BOLT (M6 x 30)	40	15	881428	BOLT (M6 x 16)	40	28

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881431	BOLT (M8 x 40)	40	21	881433	GASKET	36	13
881433	GASKET Intake Manifold	80	-	881434	BRACKET	36	7
881435	BOLT (M6 x 20)	36	8	881436T	SILENCER Intake	36	1
881437	O-RING	36	3	881437	O-RING Intake Silencer	80	-
881438	BOLT (M6 x 105)	36	19	881439	BRACKET	36	6
881440T04	INTAKE ASSEMBLY	26	-	881440T04	INTAKE ASSEMBLY	28	-
881440T04	INTAKE ASSEMBLY	30	-	881441T3	THROTTLE BODY ASSEMBLY	30	9
881441T4	THROTTLE BODY ASSEMBLY	30	5	881442	SCREW	30	10
881443	SCREW	30	12	881444	SPRING	30	6
881444	SPRING	30	11	881446T	BODY	30	23
881447T	CONTROL VALVE	30	24	881448	O-RING	30	25
881449002	SCREW	30	26	881501T	FILTER	30	27
881502002	SCREW	30	18	881504	O-RING	30	17
881505	BOLT (M6 x 24)	30	31	881506	BOLT (M6 x 60)	30	19
881506001	SCREW	40	3	881507	BOLT (M6 x 25)	26	12
881507	BOLT (M6 x 25)	30	4	881508	WASHER	26	24
881508	WASHER	30	8	881509	SCREW (M5 x 15)	26	6
881509	SCREW (M5 x 15)	30	30	881510	BOLT (M8 x 70)	30	7
881512	PIN Dowel	30	3	881513	O-RING	30	2
881513	O-RING Intake Manifold	80	-	881514	LINK JOINT	30	13
881515	LINK JOINT	30	14	881516	BRACKET	30	20
881517T1	HARNESS ASSEMBLY	30	28	881518T	DELIVERY PIPE	26	18
881520	CAP	26	21	881521T	NIPPLE	26	26
881522	O-RING	26	27	881524	SCREW (M6 x 12)	26	2
881525	LOCKWASHER	26	3	881526	COLLAR	26	25
881527T	COOLER	26	11	881528	HOSE	26	5
881529	HOSE	26	16	881530	CLIP	26	7
881531	CLIP	26	4	881532	BOLT (M8 x 45)	26	23
881533	WASHER	26	13	881534	BOLT (M6 x 10)	26	22
881535	HOSE (32.00 Inches)	6	12	881536	HOSE	26	15
881537	CLAMP	28	33	881538T1	FILTER ASSEMBLY	22	20
881539	CUP	22	24	881540	ELEMENT 1.75 Inches	22	21
881541	FLOAT	22	23	881542	BRACKET	22	17
881542007	BRACKET	10	50	881543002	TUBING	22	16
881544	SPRING	22	3	881545	PLUNGER	22	4
881546	SPRING	22	5	881547	DIAPHRAGM	22	6
881548	PIN	22	7	881550	SCREW	22	11
881554	HOSE	28	24	881554	HOSE	28	25
881554	HOSE	28	26	881554	HOSE	28	27
881555	HOSE	28	28	881556	HOSE	28	30
881557	HOSE	28	29	8815581	TEE	28	23
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881565001	CONDUIT	8	7	881565002	CONDUIT	8	8
881600	CAP Rubber	40	36	881649A06	DECAL SET (Mercury)	4	-
881650A03	DECAL SET (Mariner)	4	-	881816	BOLT (M8 x 20)	36	5
881822	SCREEN	36	21	881824004	HARNESS ASSEMBLY Test Stator Coil	74	9
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881847T	SOCKET (76 mm Deep)	74	27	881865	DECAL Caution-Start in Gear (Start In Gear)	8	33
881900T	MOUNT	38	3	881919T01	SWIVEL BRACKET	56	1
881971A1	SCREW	30	21	881980R02	SERVICE MANUAL	2	-
88238A10	CABLE ASSEMBLY Ground	60	13	88238A18	CABLE ASSEMBLY	72	12
882751A1	RELAY ASSEMBLY	10	42	882751A3	RELAY KIT Trim	10	40
883040A1	TACH MODULE KIT	78	-	883047A1	BEARING ASSEMBLY Tapered Roller	62	17
8842563	SEAL	38	21	88439A10	CABLE ASSEMBLY Negative - Battery	8	37
88439A33	CABLE ASSEMBLY Positive - Battery	8	36	884563A00	SHIFT SHAFT ASSEMBLY	64	36
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888260	COLLAR	26	10	888265	PLUG	28	17
8885241	CONDUIT (9.03 Inches)	50	21	888804	PROPELLER SHAFT	68	17
888805A00	REPAIR KIT Clutch And Cam Follower	64	-	888805A00	REPAIR KIT Clutch And Cam Follower	68	-
888805T	CLUTCH	68	16	888806	ROD Clutch Actuator	68	5
888807	FOLLOWER ASSEMBLY Cam	68	3	888823001	SHIFT DETENT ASSEMBLY	48	30
888830T02	ADAPTER PLATE ASSEMBLY	48	1	888832	WASHER	48	32
888834T01	BRACKET ASSEMBLY Shift Linkage	38	12	888835A1	SHIFT SHAFT	48	26
888840	SHIFT LINK	48	27	888845T	GEAR HOUSING ASSEMBLY Basic	62	1
888845T	GEAR HOUSING ASSEMBLY Basic	68	1	888845T01	GEAR HOUSING ASSEMBLY Complete (4.25 Inch/107.95 mm Torpedo Diameter)	62	-
888845T01	GEAR HOUSING ASSEMBLY Complete (4.25 Inch/107.95 mm Torpedo Diameter)	68	-	888845T02	GEAR HOUSING ASSEMBLY Complete (4.25 Inch/107.95 mm Torpedo Diameter)	62	-
888845T02	GEAR HOUSING ASSEMBLY Complete (4.25 Inch/107.95 mm Torpedo Diameter)	68	-	888917	ROLLER	48	28
889528T01	HORN ASSEMBLY	52	17	889529	LATCH	38	18
889530	CUP Barrel Retainer (Large)	38	15	889566	CAM	4	13
889567	PLUG (.500-14)	48	24	889724	GROMMET	6	17
889724	GROMMET Hose Cable	50	36	889729	CLAMP	50	8
889730	PLUG	52	10	889740A02	HANDLE KIT	6	19
889833025	SCREW (M8 x 25 MM)	60	16	889991T	GEAR Reverse (29 Teeth)	68	19
890451	ADAPTER TOOL Direct Voltage	74	4	891637	BUSHING	64	42
891658	BUSHING	48	29	891824010	COVER Fuse	8	6
891824020	COVER Fuse	8	6	892647A01	MULTI-METER KIT DMT	74	6
892758002	FILTER/HOSE Fuel	28	21	892849	INDUCTION SILENCER	36	9
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8949112	KEY Ignition (2F)	54	-	894912	KEY Ignition (1B)	54	-
894913	KEY Ignition (1C)	54	-	894914	KEY Ignition (1D)	54	-
894915	KEY Ignition (1E)	54	-	894916	KEY Ignition (1F)	54	-
894917	KEY Ignition (2A)	54	-	894918	KEY Ignition (2B)	54	-
894919	KEY Ignition (2C)	54	-	895665	GUIDE TUBE	50	22
89578	BARREL Throttle Acuator	50	23	896620	SWITCH ASSEMBLY	6	18
898029	FITTING Reducer	6	25	898442	SCREW (M8 x 50)	38	8
898442	SCREW (M8 x 50)	48	22	8M0039078	GROMMET	6	8
8M0047428	HOSE (.25 inch ID, 57.00 Inches Bulk) (Cut to 5 Inches)	6	13	8M0101436	ELEMENT 1.50 Inches	22	21
8M0101437	CUP	22	24	903501	STUD (M10 x 100)	60	2
9035012	STUD (M10 x 63)	60	3	9035015	STUD (M10 x 227)	60	2
9035016	STUD (M10 x 190)	60	3	92876A10	LINK ROD ASSEMBLY	56	10
92876A8	ATTACHING KIT Steering	78	-	92876A9	EXTENSION KIT Dual Engine	78	-
934161	WASHER Neoprene	38	5	94524M	WASHER	20	6
97386	O-RING (3.609 x .139)	68	21	97687M	GROMMET	16	19
98530	KNOB	52	32	98727	FITTING Grease (Port)	58	3
98889	LATCH	38	16	99056A1	MALFUNCTION INDICATOR LAMP	74	16
9912688	TUBING (36.00 Inches Bulk) (Cut to 21 Inches)	6	14	99379	TIMING LIGHT	74	3
99589003	GRIP	50	18	99615	PIN Groove	58	18
99617	PIN	58	19	99625002	SHAFT	72	18
99633	KNOB	58	17	99661A35	SWIVEL PIN ASSEMBLY	56	9
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NSS	NOT SOLD SEPARATE Decal-Warning Neutral	12	19	NSS	NOT SOLD SEPARATE Decal-Warning Spinning Flywheel	12	20
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NSS	NOT SOLD SEPARATE Body	22	8	NSS	NOT SOLD SEPARATE Diaphragm	22	9
NSS	NOT SOLD SEPARATE Body	22	10	NSS	NOT SOLD SEPARATE Cap	22	36
NSS	NOT SOLD SEPARATE Anode	40	18	NSS	NOT SOLD SEPARATE Anode	44	13
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