

Parts Manual

Cat.# 90-803183006

Revised 09-21-2020

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Service/Support Material

Cat.# 90-803183006

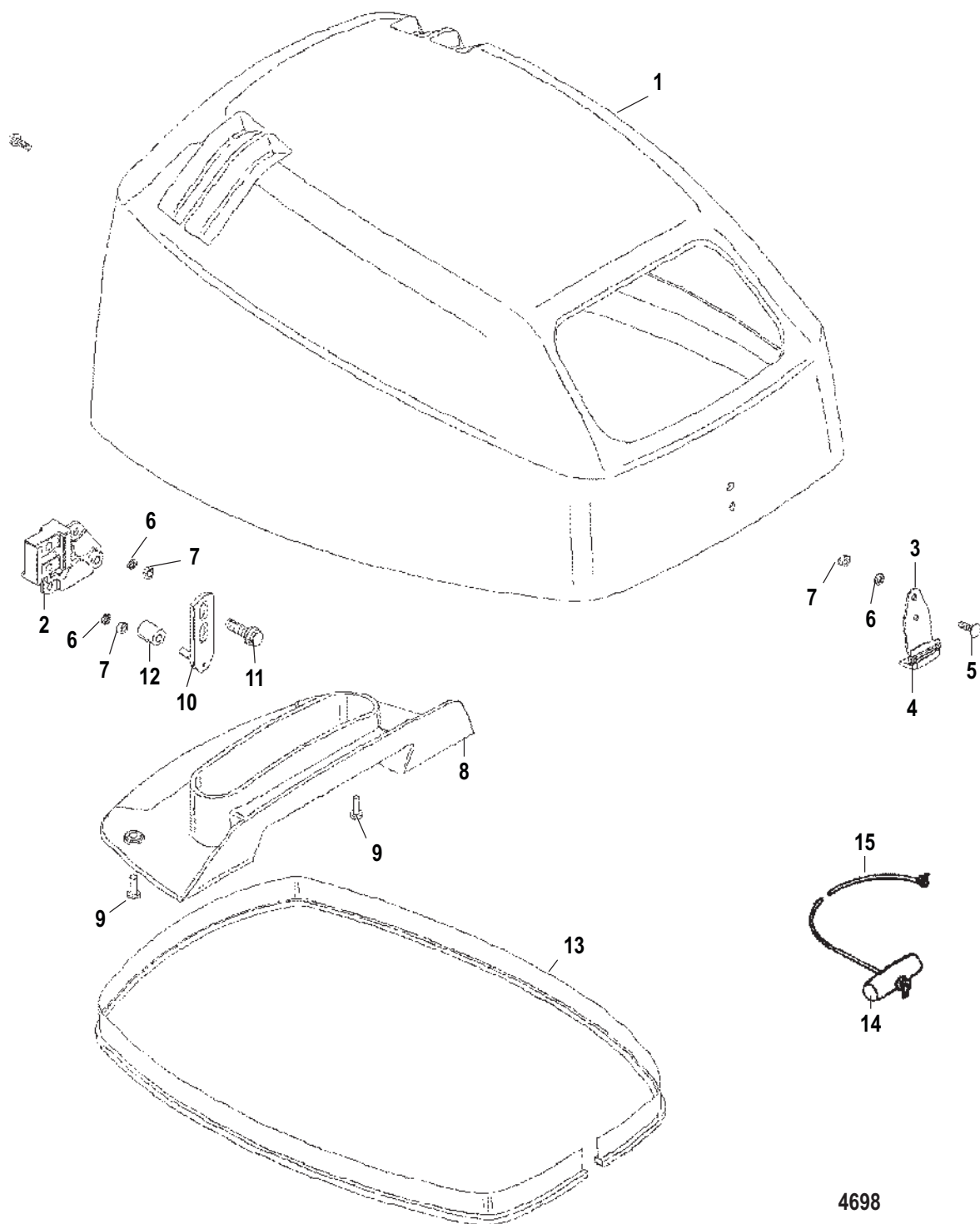
Service/Support Material

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0090	803183006	PARTS MANUAL 13.5/15/15 Bodensee 4-Stroke		1	
-	0090	10185060	OWNERS MANUAL		1	
-	0090	10185J60	OWNERS MANUAL Spanish		1	
-	0090	10185D60	OWNERS MANUAL French		1	
-	0090	10203990	INSTALLATION MANUAL		1	
-	0090	856159R02	SERVICE MANUAL		1	
-	0037	804652A06	DECAL EPA Label Information	(2006)	1	[1]
-	0037	804652A07	DECAL EPA Label Information	(2007)	1	[1]

PART NOTES:

- [1] - Important Information: Replace Any Missing Or Unreadable EPA Label

Top Cowl

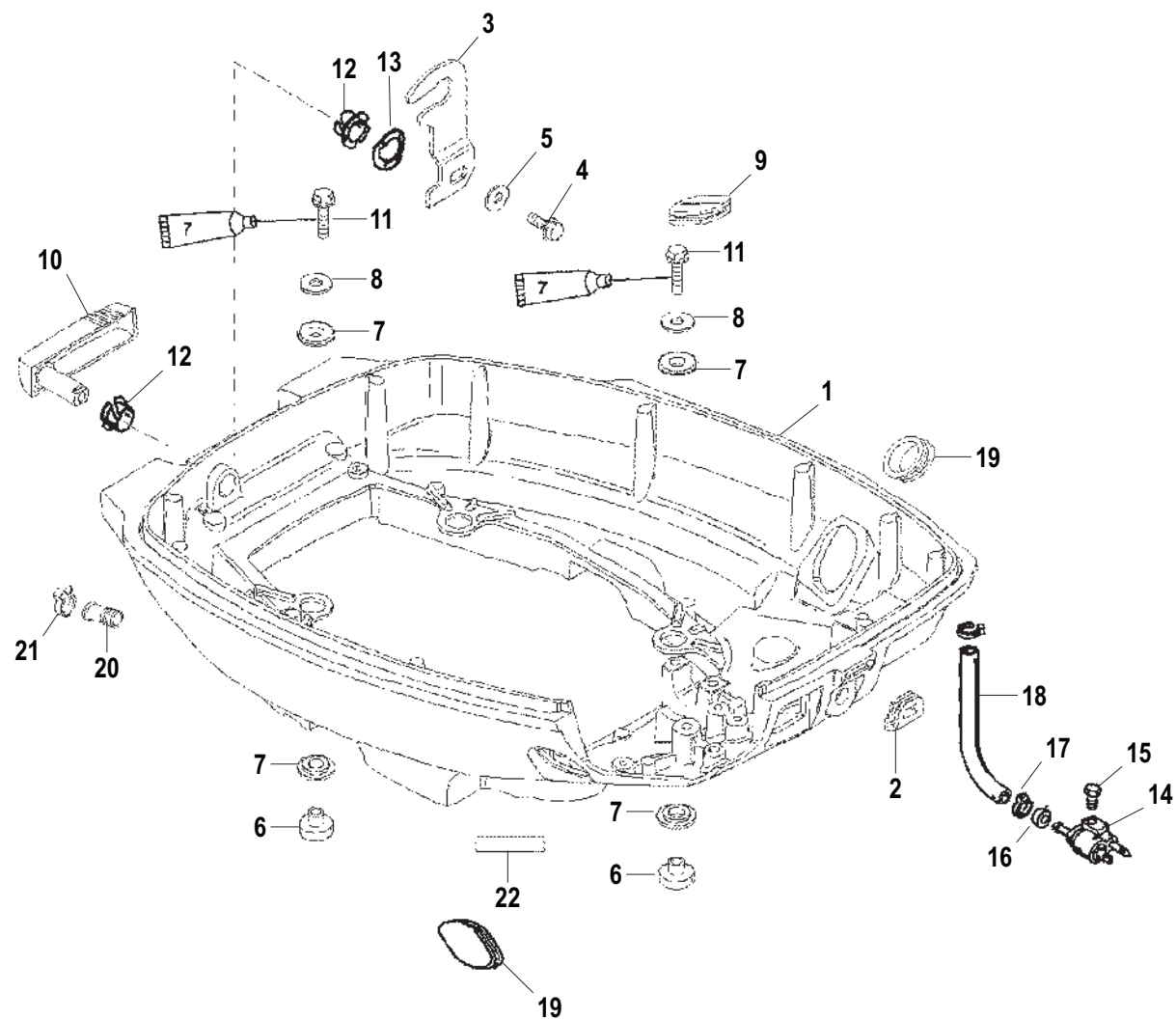


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Top Cowl

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0114	852413T3	TOP COWL ASSEMBLY	(Black)	1	
1	0114	852413T4	TOP COWL ASSEMBLY	(Silver)	1	
2	0000	852490F	BRACKET		1	
3	0000	827702	COVER		1	
4	0000	826649	LATCH		1	
5	0010	8231872	SCREW (M4 x 12)		5	
6	0013	26995	LOCKWASHER (#8) Stainless Steel		5	
7	0011	8237515	NUT (M4)		5	
8		NSS	NOT SOLD SEPARATE Insert		1	
9	0010	95700	SCREW (#10-16 x .50)		2	
10	0000	852491A1	BRACKET ASSEMBLY		1	
11	0010	40011126	SCREW (M6 x 13) Stainless Steel		2	
12	0000	18745	ROLLER		1	
13	0000	8282371	SEAL Cowl		1	
14	0000	47341A11	ROPE AND HANDLE KIT Manual Starting		1	
15		NSS	NOT SOLD SEPARATE Starter Rope		1	
-	0037	802739A06	DECAL SET	(15 Mercury)	1	
-	0037	802740A06	DECAL SET	(15 Mariner)	1	
-	0037	881842A06	DECAL SET	(Mercury 13.5)	1	
-	0037	881843A06	DECAL SET	(Mariner 13.5)	1	

Bottom Cowl

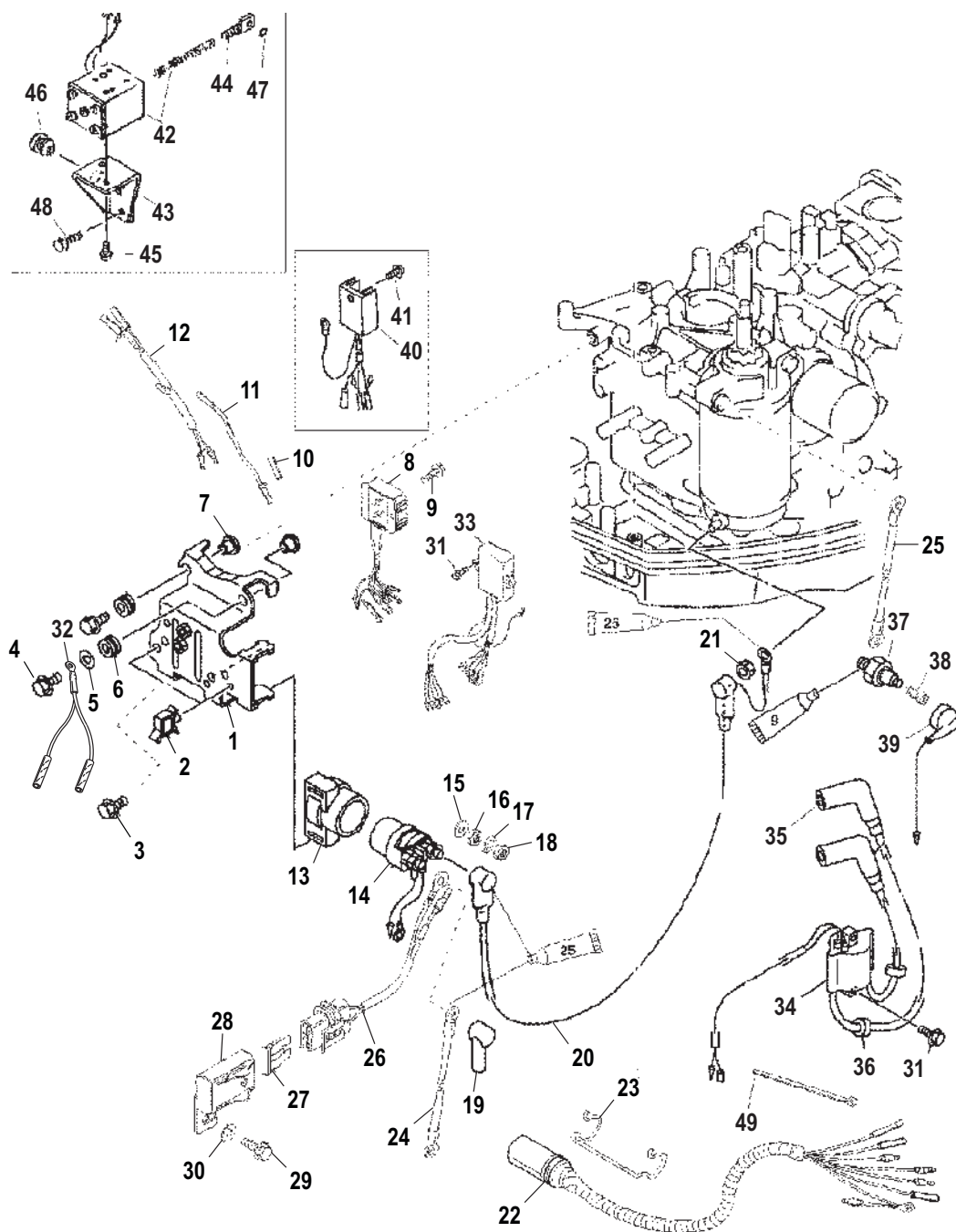


16701

Bottom Cowl

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	4000	835416A1	BOTTOM COWL		1	
2	0025	857002	COVER		1	
3	0000	852480	LATCH HOOK		1	
4	0010	4006731	SCREW (M6 x 16)		1	
5	0012	4002316	WASHER (6.60 X 17.0 X 1.5SS)		1	
6	0023	826618	BUSHING		4	
7	0025	828129	GROMMET		8	
8	0012	69057	WASHER (.281 x .734 x .063)		4	
9	0025	855289	GROMMET		1	
10	0000	825782F1	LEVER Cowl Latch		1	
11	0010	1993735	SCREW (M6 x 35 MM)		4	
12	0023	812707	BUSHING		2	
13	0013	12134	WASHER Wave		1	
14	0022	15781A5	CONNECTOR Fuel - Brass		1	
15	0010	40011129	SCREW (M6 x 25) Stainless Steel		1	
16	0025	18202	GROMMET Fuel Connector		1	
17	0054	816311T	TIE STRAP (8.00 Inches)		2	
18	0032	85682931	TUBING (13.00 Inches)		1	
19	0000	826037	PLUG		2	
20	0022	813613	FITTING		1	
21	0054	816311T	TIE STRAP (8.00 Inches)		1	
22	0037	856924	DECAL Bodensee Certification		1	

Electrical Components

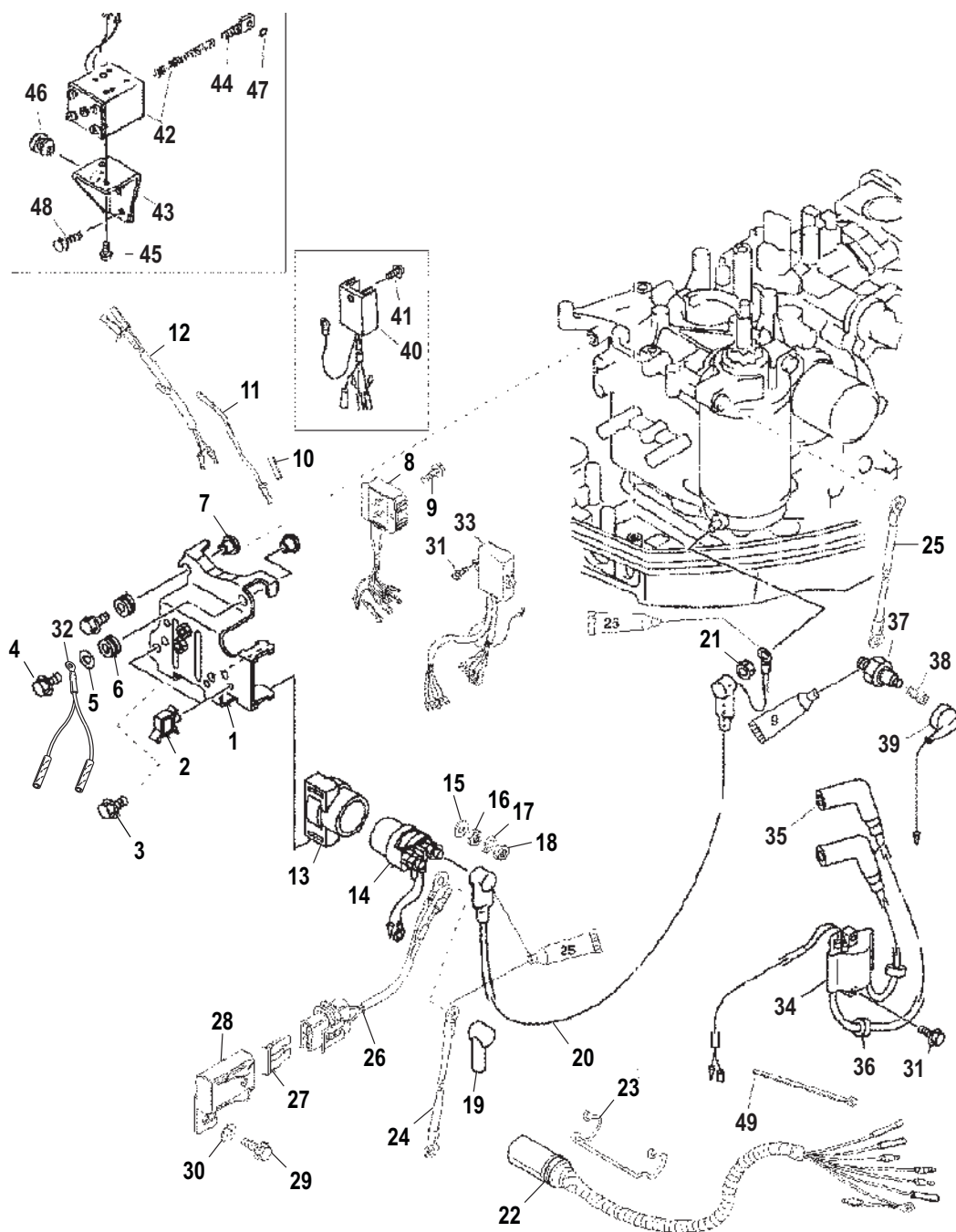


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Electrical Components

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	835403T1	BRACKET	(Electric)	1	
1	0000	835403T	BRACKET	(Manual)	1	
2	0054	855686	CLAMP		2	
3	0010	855810	BOLT (M6 x 20)		3	
4	0010	8248326	SCREW (M6 x 25 MM)		1	
5	0012	855811	WASHER		1	
6	0025	97687M	GROMMET		4	
7	0023	852473	COLLAR		4	
8	0000	854650T2	RECTIFIER/REGULATOR	(Electric)	1	
9	0010	811188M	BOLT (M6 x 16)	(Electric)	2	
10	0000	13540	CAP Female	(Electric)	1	
10	0000	13541	PLUG Male	(Electric)	1	
11	0084	11149A43	CABLE ASSEMBLY Brown/White	(Electric)	1	
12	0084	824372A1	CABLE ASSEMBLY	(Electric)	1	
13	0000	95643M	BRACKET	(Electric)	1	
14	0089	825096T	RELAY	(Electric)	1	
15	0012	827205	WASHER	(Electric)	2	
16	0011	827204	NUT (M6)	(Electric)	2	
17	0013	400256	LOCKWASHER (M6)	(Electric)	2	
18	0011	400212	NUT (M6) Stainless Steel	(Electric)	2	
19	0085	826574	BOOT	(Electric)	1	
20	0000	855742	LEAD WIRE	(Electric)	1	
21	0011	94330	NUT (.250-20) Brass	(Electric)	1	
22	0084	859312T1	HARNESS ASSEMBLY Engine Wiring	(Electric)	1	
23	0000	92753	RETAINER	(Electric)	1	
24	0084	88439A29	CABLE ASSEMBLY Battery - Positive	(Electric)	1	
25	0084	88439A30	CABLE ASSEMBLY Battery - Negative	(Electric)	1	
26	0084	859451A1	HARNESS ASSEMBLY Fuse		1	
27	0088	812619	FUSE Yellow - 20 Ampere		1	
28	0000	828054	COVER Fuse		1	
29	0010	82130012	SCREW (M6 x 12)		1	
30	0012	29245	WASHER (.281 x .500 x .060) Stainless Steel		1	
31	0010	84058M	BOLT (M6 x 20)		4	
32	0084	824912A6	CABLE ASSEMBLY	(Handle)	1	
33	0000	835401T1	CDI UNIT		1	
34	0000	855685T	COIL ASSEMBLY Ignition - Includes Leads and Boots		1	
35	0084	825102A1	HIGH TENSION LEAD		2	
36	0025	82069M	GROMMET		2	
37	0000	853524	SWITCH Oil Pressure		1	[1]
38		NSS	NOT SOLD SEPARATE Screw		1	
39	0000	853537	LEAD WIRE		1	
40	0000	835406	RECTIFIER/REGULATOR	(Manual)	1	

Electrical Components



16702

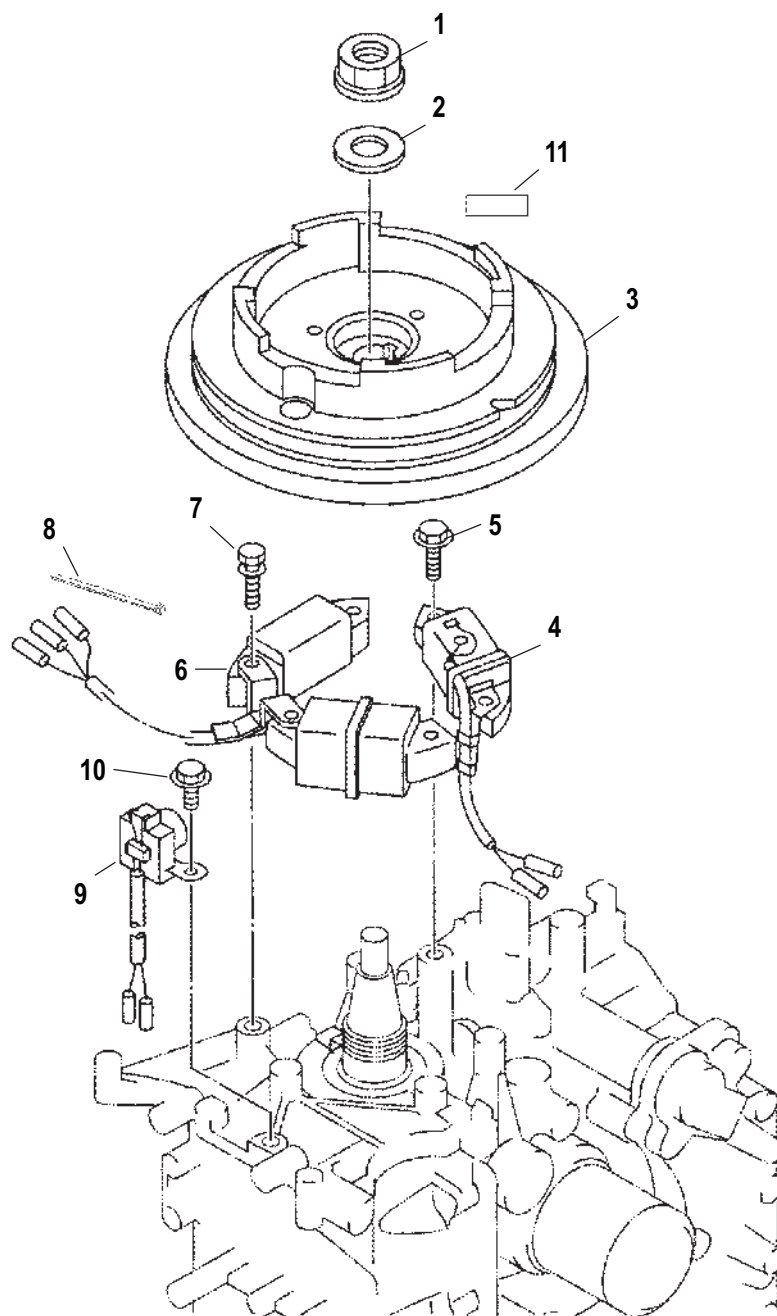
Electrical Components

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
41	0010	811188M	BOLT (M6 x 16)	(Manual)	1	
42	0089	853598T	SOLENOID ASSEMBLY	(Electric Non/Handle)	1	
43	0000	853599T	BRACKET	(Electric Non/Handle)	1	
44	0000	853601	HOOK WIRE	(Electric Non/Handle)	1	
45	0010	855739	SCREW (M5 x 8)	(Electric Non/Handle)	2	
46	0025	91782M	GROMMET	(Electric Non/Handle)	1	
47	0025	82258M	O-RING	(Electric Non/Handle)	1	
48	0010	811188M	BOLT (M6 x 16)	(Electric Non/Handle)	2	
49	0054	816311T	TIE STRAP (8.00 Inches)		AR	
-	0000	802733A98	POWERHEAD ASSEMBLY	(Electric)	1	
-	0000	879783A01	POWERHEAD ASSEMBLY	(Manual)	1	

PART NOTES:

- [1] - Component Of Powerhead/Partial Engine 802733A98 OR 879783A01

Flywheel

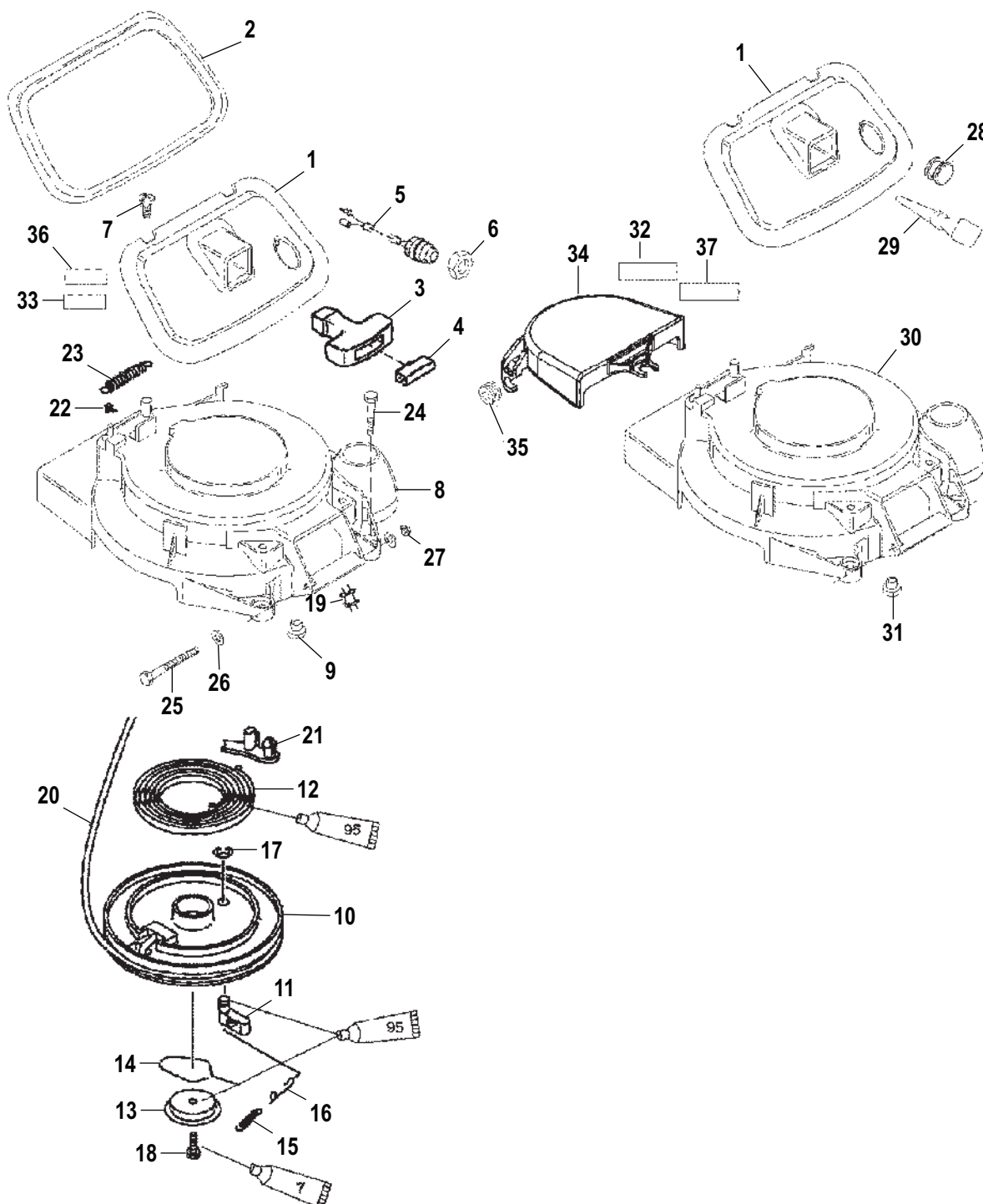


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Flywheel

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0011	96650M	NUT (M16)		1	
2	0012	96651M	WASHER		1	
3	0000	856031	FLYWHEEL	(Manual)	1	
3	0000	835397	FLYWHEEL	(Electric)	1	
4	0000	835399T	COIL Charging		1	
5	0010	853536	BOLT (M6 x 25)		2	
6	0000	835387	COIL Lighting	(Manual)	1	
6	0000	855944	COIL Lighting	(Electric)	1	
7	0010	858530	BOLT (M6 x 30)	(Manual)	4	
7	0010	853531	BOLT (M6 x 40)	(Electric)	4	
8	0054	816311T	TIE STRAP (8.00 Inches)		AR	
9	0000	835395	PULSER		1	
10	0010	811188M	BOLT (M6 x 16)		2	
11		NSS	NOT SOLD SEPARATE Decal- Warning Neutral		1	

Starter Assembly



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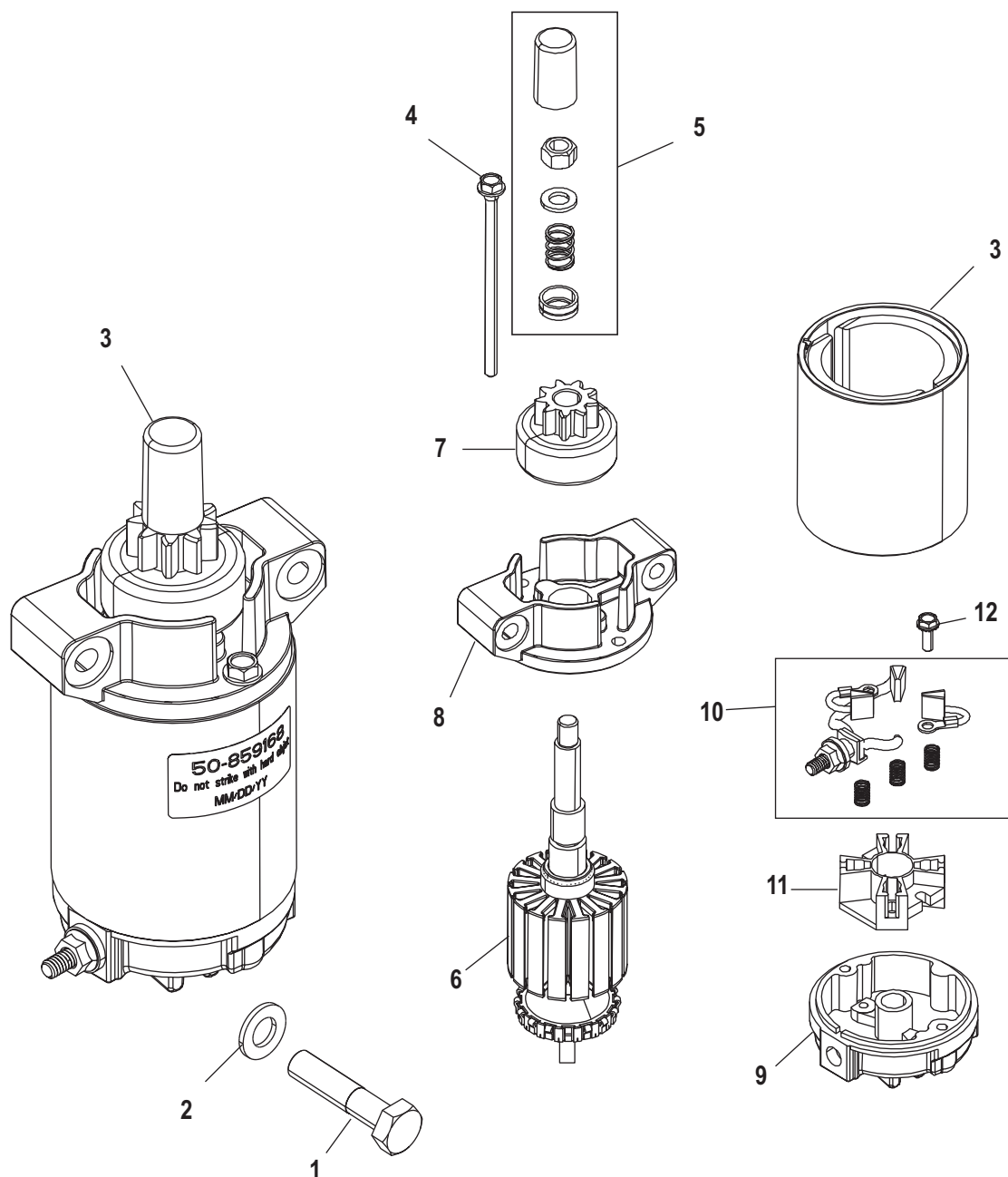
Starter Assembly

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	850865A1	HANDLE REST		1	
2	0000	8249953	SEAL		1	
3	0000	85174A1	HANDLE ASSEMBLY	(Handle Models)	1	
4		NSS	NOT SOLD SEPARATE Retainer		1	
5	0000	8524791	PILOT LAMP	(Handle Models)	1	
6	0011	856949	NUT	(Handle Models)	1	
7	0010	8147762	SCREW (M6 x 16)		2	
-	0000	850864	RECOIL ASSEMBLY		1	
8	0000	853541	HOUSING		1	
9	0023	852473	COLLAR		3	
10	0050	8527732	SHEAVE Starter		1	
11	0000	852777	PAWL		1	
12	0024	852778	SPRING Starter		1	
13	0000	852780	DRIVEPLATE ASSEMBLY		1	
14	0024	8527781	SPRING Drive Pawl		1	
15	0024	8527782	SPRING		1	
16	0024	8527783	SPRING Return		1	
17	0053	852784	CIRCLIP		1	
18	0010	852785	BOLT		1	
19	0025	852786	GROMMET		1	
20	0050	12066Q9	ROPE		1	[1]
21	0000	8527881	STOPPER		1	
22	0024	8560361	SPRING Return		1	
23	0024	856036	SPRING		1	
24	0010	84058M	BOLT (M6 x 20)		3	
25	0010	855783	BOLT (M6 x 90)		1	
26	0012	82213M	WASHER		2	
27	0011	82390M	NUT (M6)		1	
28	0019	858768	PLUG	(Electric Non-Handle)	1	
29	0019	822513002	PLUG	(Electric Non-Handle)	1	
30	0000	853541	HOUSING	(Electric)	1	
31	0023	852473	COLLAR	(Electric)	3	
32	0037	881865	DECAL Caution-Start in Gear	(Start In Gear) (Electric)	1	
33		NSS	NOT SOLD SEPARATE Decal	(Emergency Start Procedure)	1	
34	0000	855691	COVER		1	
35	0025	8527681	GROMMET		2	
36		NSS	NOT SOLD SEPARATE Decal	(Servicing Referral)	1	
37	0037	804652A06	DECAL EPA Label Information		1	[2]

PART NOTES:

- [1] - Alternate part numbers:
12066Q 9QS
12066T 9MPP
- [2] - Important Information: Replace Any Missing Or Unreadable EPA Label

Starter Motor

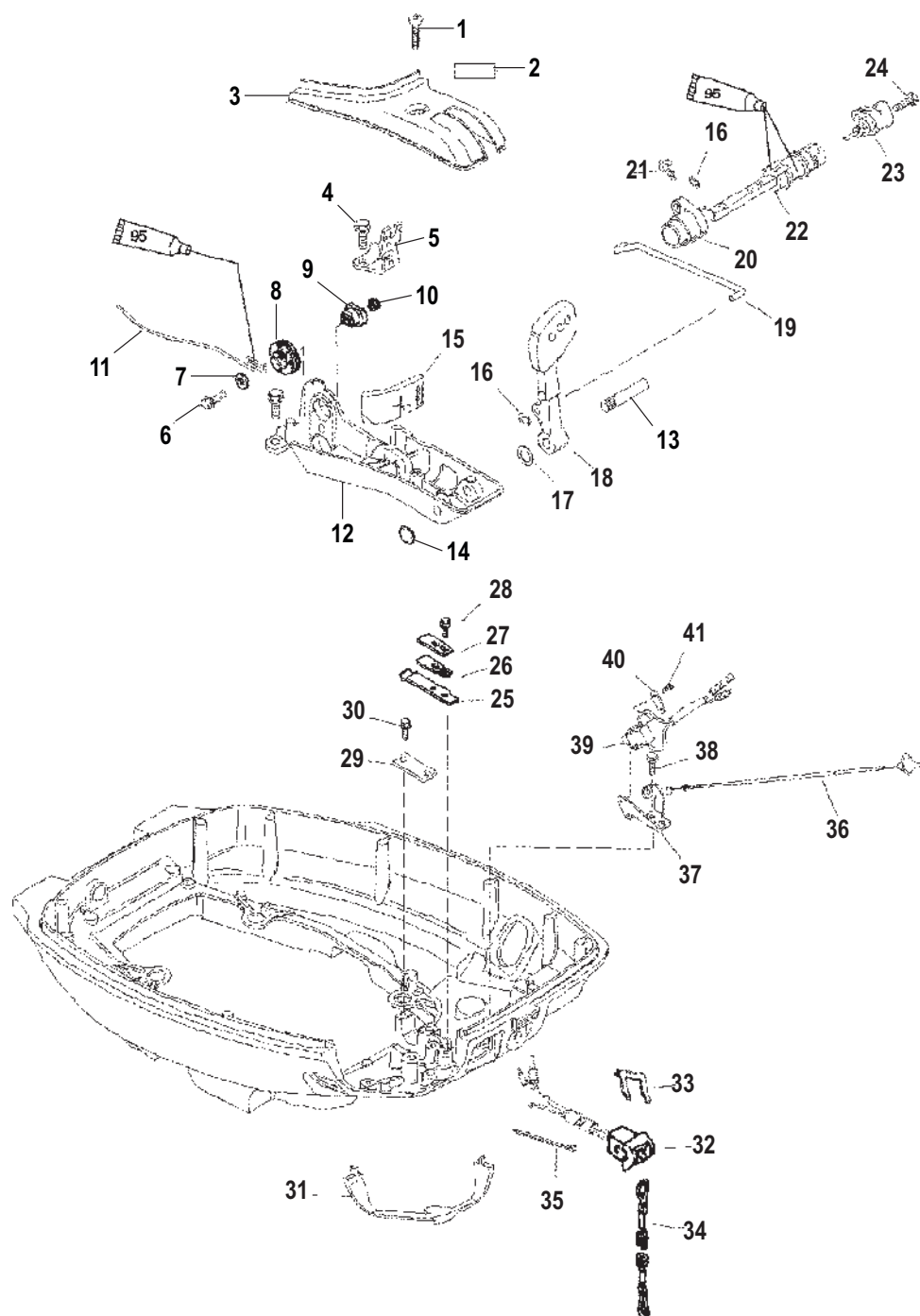


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Starter Motor

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0010	4000357	SCREW (M8 x 45)		3	
2	0012	4002317	WASHER (8.90 X 17.0 X 1.9SS)	(Bottom)	1	
3	0050	859168T	STARTER MOTOR ASSEMBLY		1	
4	0010	965662	THRU BOLT		2	
5	0000	891752	DRIVE KIT		1	
6	0000	8236385	ARMATURE		1	
7	0000	68575T2	PINION		1	
8	0000	8236391	DRIVE CAP		1	
9	0000	8119012	CAP Commutator		1	
10	0000	75384	BRUSH/SPRING KIT		1	
11	0000	61787	HOLDER		1	
12	0000	F15158	SCREW		2	

Throttle/Shift Linkage (Handle Models)



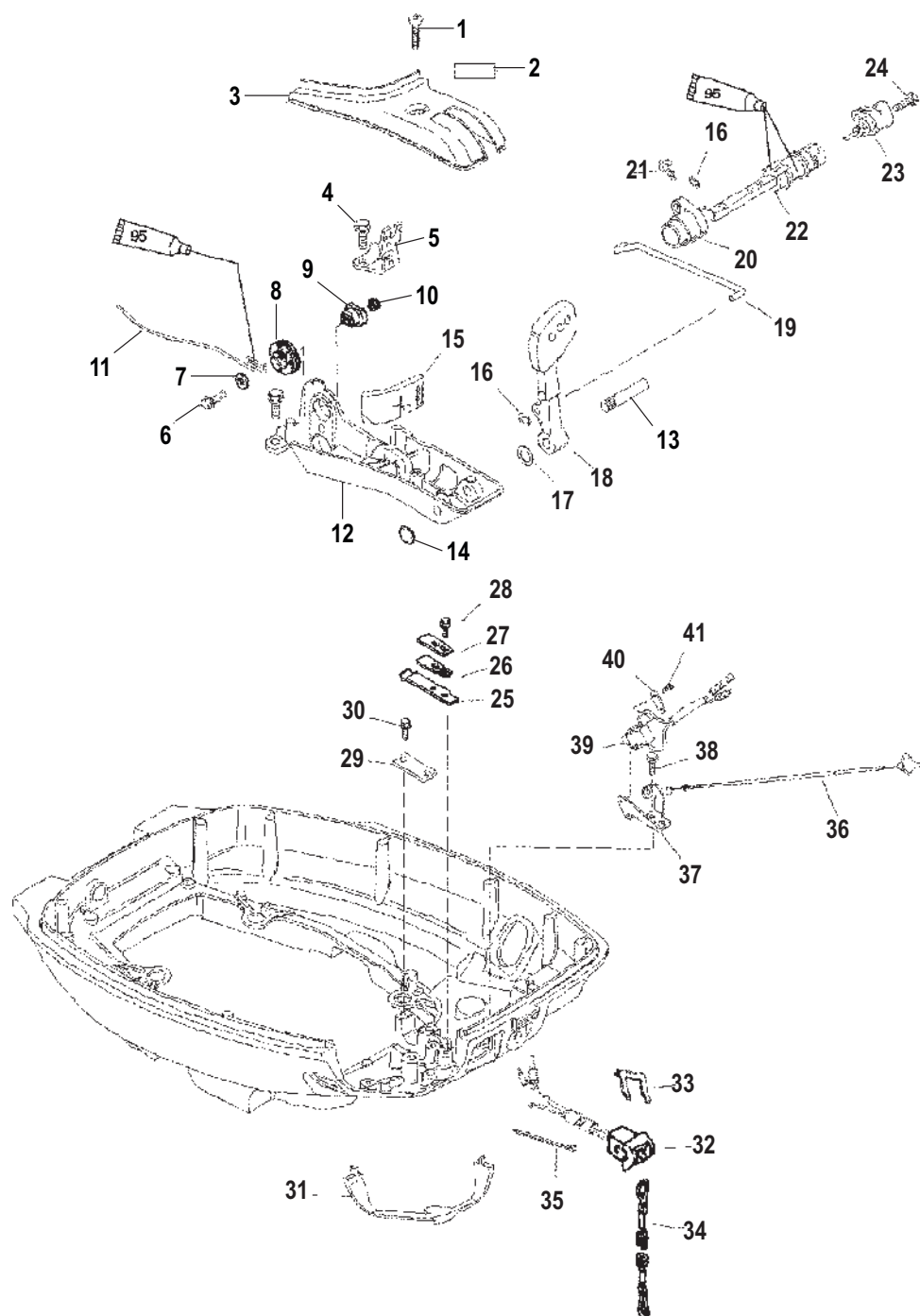
4718

Throttle/Shift Linkage (Handle Models)

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0010	8248291	SCREW (M6 x 20)		1	
2	0000	856905	COVER		1	
3		NSS	NOT SOLD SEPARATE Decal (F,N,R)		1	
4	0010	40011128	SCREW (M6 x 20) Stainless Steel		3	
5	0000	856909	BRACKET		1	
6	0010	40011128	SCREW (M6 x 20) Stainless Steel		1	
7	0012	4002316	WASHER (6.60 X 17.0 X 1.5SS)		1	
8	0000	825787A2	PULLEY ASSEMBLY		1	
9	0023	825788	BUSHING		1	
10	0011	401366	NUT (M6) Stainless Steel		1	
11	0000	882818	LINK Throttle		1	
12	0000	856904A2	SHIFT PLATFORM KIT		1	
13	0000	8569111	SHAFT		1	
14	0019	48323	PLUG		1	
15	0000	856910	SEAL		1	
16	0053	857213	RING Retaining		2	
17	0013	69150	WAVE WASHER		1	
18	0000	856906	SHIFT HANDLE		1	
19	0000	856908	SHIFT LINK		1	
20	0000	856907	LEVER Shift		1	
21	0010	82239312	SCREW (M5 x 12)		1	
22	0000	852494A5	SHIFT SHAFT ASSEMBLY Horizontal	(Non-Bigfoot)	1	
22	0000	852494A6	SHIFT SHAFT ASSEMBLY Horizontal	(Bigfoot)	1	
23	0000	855609	LEVER Interlock	(Bigfoot)	1	
23	0000	826063	LEVER Interlock	(Non-Bigfoot)	1	
24	0010	40011111	SCREW (M5 x 35) Stainless Steel		1	
25	0024	824992	SPRING Detent		1	
26	0024	824993	SPRING Backing		1	
27	0000	824994	SPRING Plate		1	
28	0010	82239312	SCREW (M5 x 12)		2	
29	0000	8280471	STRAP		1	
30	0010	40011128	SCREW (M6 x 20) Stainless Steel		2	
31	0000	8354191	SEAL		1	
32	0087	11083A30	SWITCH ASSEMBLY		1	
33	0000	120441	RETAINER Brass		1	
34	0000	15920Q54	LANYARD ASSEMBLY		1	[1]
35	0054	816311T	TIE STRAP (8.00 Inches)		3	
36	0000	852472	WIRE		1	
37	0000	855888F	BRACKET		1	
38	0010	82239312	SCREW (M5 x 12)		1	
39	0087	813960A5	SWITCH ASSEMBLY	(Electric)	1	
40	0000	824923	PLATE	(Electric)	1	
41	0010	82470620	SCREW (M3.5 x 20)	(Electric)	2	

Throttle/Shift Linkage (Handle Models)

Throttle/Shift Linkage (Handle Models)



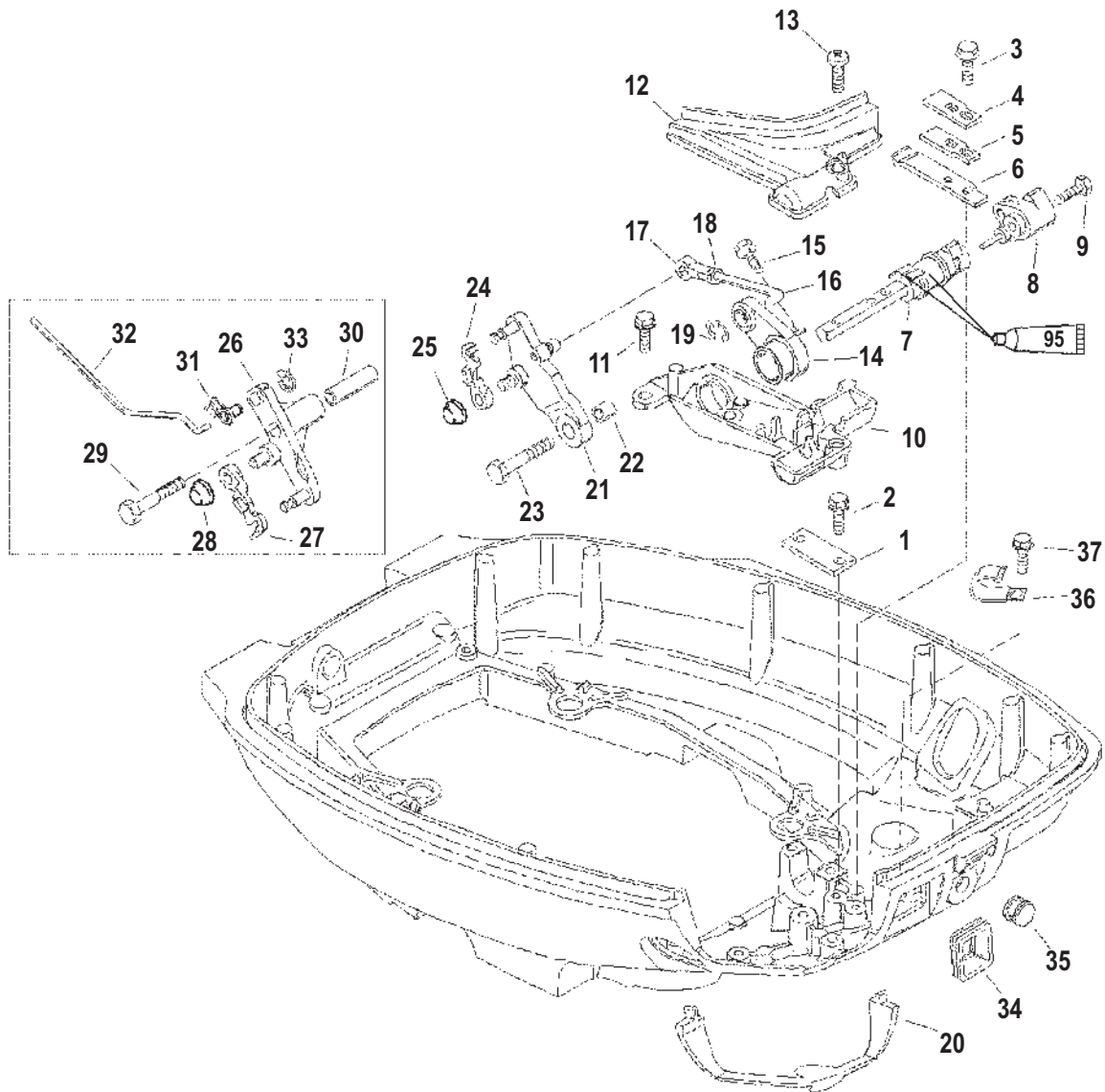
4718

Throttle/Shift Linkage (Handle Models)

PART NOTES:

- [1] - Alternate part numbers:
 15920Q54QS
 15920T54MPP

Throttle/Shift Linkage (Non-Handle Models)



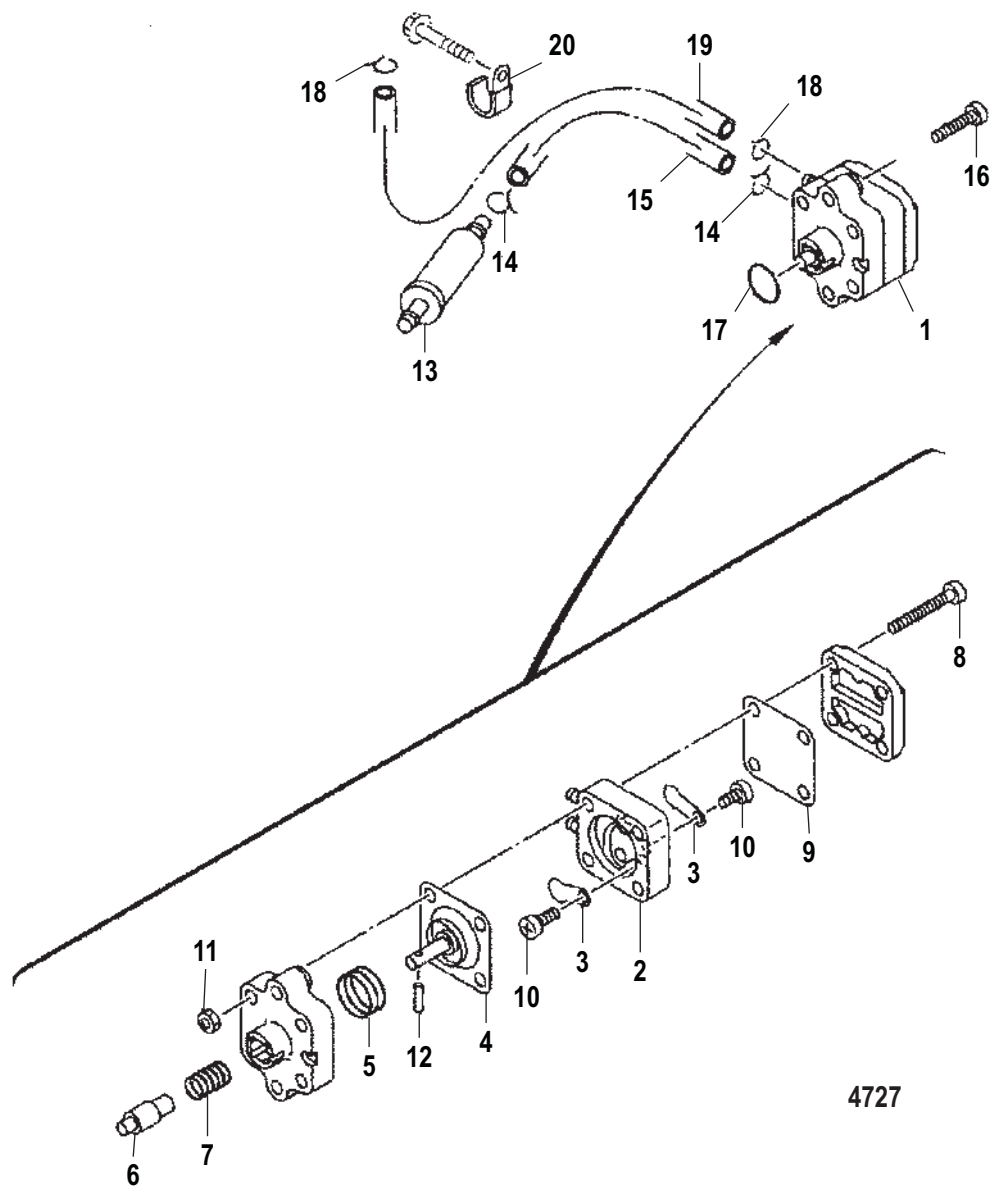
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Throttle/Shift Linkage (Non-Handle Models)

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	8280471	STRAP		1	
2	0010	40011128	SCREW (M6 x 20) Stainless Steel		2	
3	0010	82239312	SCREW (M5 x 12)		2	
4	0000	824994	SPRING Plate		1	
5	0024	824993	SPRING Backing		1	
6	0024	824992	SPRING Detent		1	
7	0000	852494A6	SHIFT SHAFT ASSEMBLY Horizontal	(Bigfoot)	1	
7	0000	852494A5	SHIFT SHAFT ASSEMBLY Horizontal	(Non-Bigfoot)	1	
8	0000	855609	LEVER Interlock	(Bigfoot)	1	
8	0000	826063	LEVER Interlock	(Non-Bigfoot)	1	
9	0010	40011111	SCREW (M5 x 35) Stainless Steel		1	
10	0000	835415F	REMOTE CONTROL PLATFORM		1	
11	0010	40011128	SCREW (M6 x 20) Stainless Steel		3	
12	0000	852498	COVER		1	
13	0010	832047	SCREW (M6 x 20)		1	
14	0000	8524961	LEVER Shift Shaft		1	
15	0010	82239312	SCREW (M5 x 12)		1	
16	0000	852497A2	SHIFT LINK ASSEMBLY		1	
17	0000	817428	SOCKET		1	
18	0011	45076	NUT (#10-32) Brass		1	
19	0053	857213	RING Retaining		1	
20	0000	8354191	SEAL		1	
21	0000	850856	LEVER Shift		1	
22	0023	91912	BUSHING		1	
23	0010	40011128	SCREW (M6 x 20) Stainless Steel		1	
24	0000	822459	RETAINER		1	
25	0011	825677	PUSH NUT		1	
26	0000	850857	LEVER Throttle		1	
27	0000	822459	RETAINER		1	
28	0011	825677	PUSH NUT		1	
29	0010	82129145	SCREW (M6 x 45)		1	
30	0023	855765	BUSHING		1	
31	0000	828049	SLIDE		1	
32	0000	882817	LINK Throttle		1	
33	0053	8237951	RING Retaining		1	
34	0025	828114	GROMMET		1	
35	0019	855937	PLUG		1	
36	0054	28700	CLAMP	(Electric)	1	
37	0010	82239312	SCREW (M5 x 12)	(Electric)	1	

Throttle/Shift Linkage (Non-Handle Models)

Fuel Pump



4727

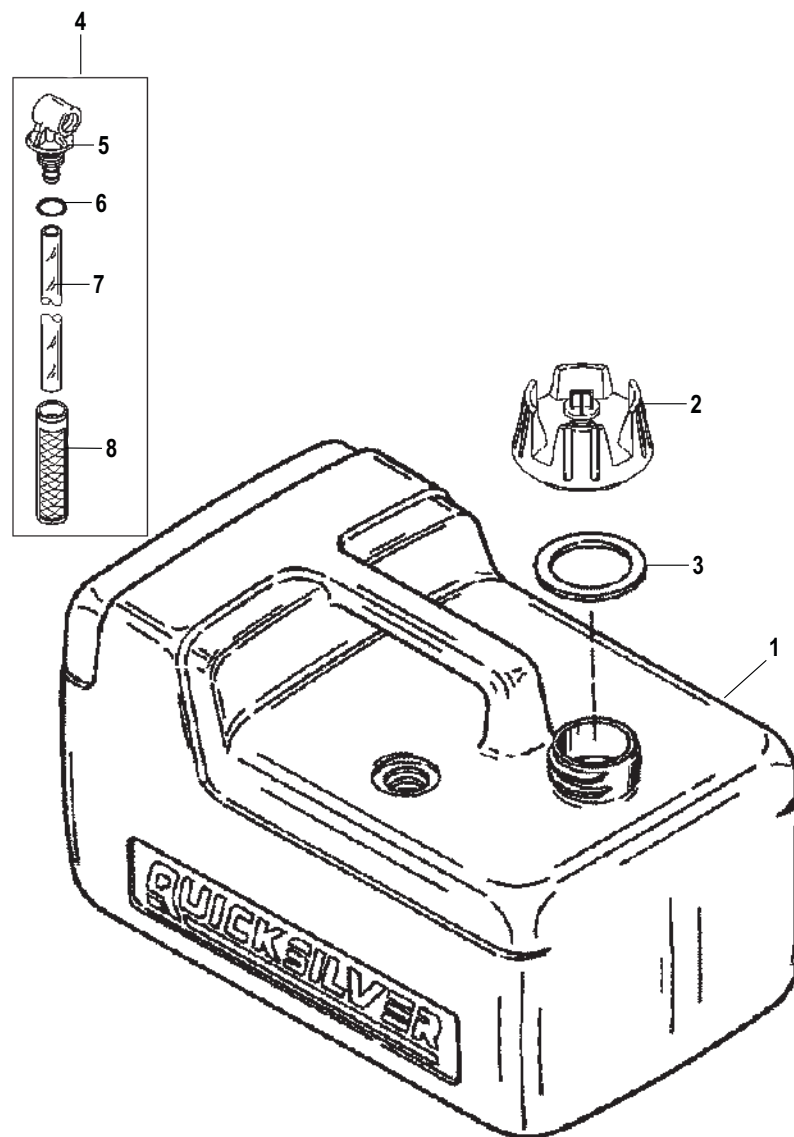
Fuel Pump

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	835389T1	PUMP ASSEMBLY Fuel		1	
2		NSS	NOT SOLD SEPARATE Body		1	
3	0021	41888M	CHECK VALVE		2	
4	0000	8095613	DIAPHRAGM		1	
5	0024	8095622	SPRING		1	
6	0000	8095632	PLUNGER		1	
7	0024	8095623	SPRING		1	
8	0010	8095641	SCREW (M4 x 30)		4	
9	0000	8095614	DIAPHRAGM		1	
10	0010	41889M	SCREW (M3 x 5)		2	
11	0011	8237515	NUT (M4)		2	
12	0017	8095662	PIN		1	
13	0035	816296A3	FILTER Fuel To Fuel Connector		1	
14	0054	816311T	TIE STRAP (8.00 Inches)		2	
15	0032	896273	HOSE Molded		1	
16	0010	855683	SCREW (M6 x 25)		2	
17	0025	825478	O-RING		1	[1]
18	0054	82047M	CLAMP		2	
19	0032	855985	HOSE To Carb		1	
20	0054	83577M	CLAMP		1	
-	0027	835427A00	GASKET SET Powerhead		1	

PART NOTES:

[1] - Component Of Engine/Powerhead Gasket Set 835427A00

Fuel Tank



2670

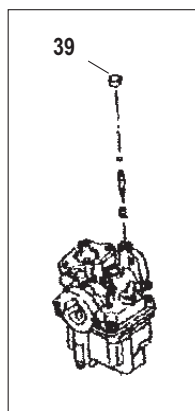
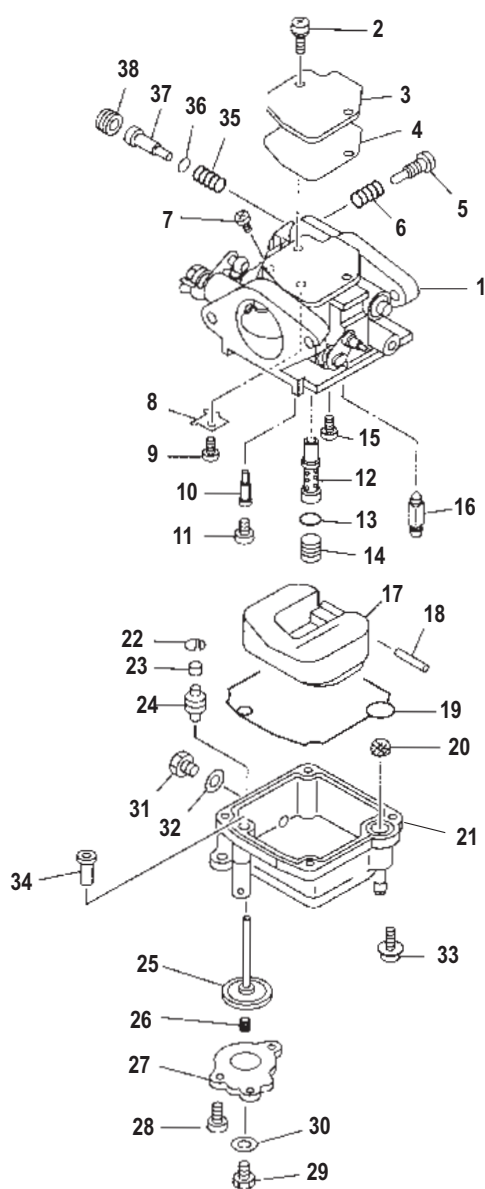
Fuel Tank

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	1260	859060A2	TANK ASSEMBLY Fuel		1	
2	0036	816976Q1	CAP ASSEMBLY Fuel-Manual Vent		1	[1]
3	0027	8169771	GASKET Fuel Cap		1	
4	0022	823531A1	CONNECTOR KIT Fuel		1	
5		NSS	NOT SOLD SEPARATE Connector		1	
6	0025	823533	O-RING		1	
7		NSS	NOT SOLD SEPARATE Tube		1	
8	0035	823534	SCREEN		1	

PART NOTES:

- [1] - Alternate part numbers:
- 816976A 1Service Part
 - 816976Q 1QS
 - 816976T 1MPP

Carburetor



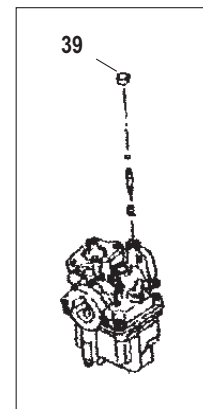
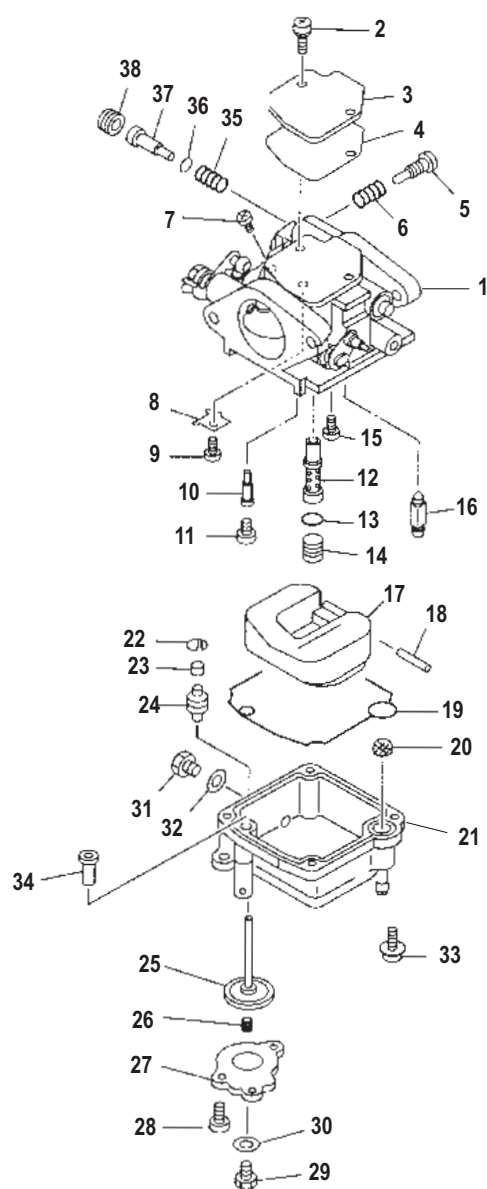
16703

Carburetor

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	3323	856918A1	CARBURETOR	(15 Bodensee)	1	
1	3323	835382T04	CARBURETOR	(13.5/15)	1	
-	0019	854248002	CAP Tamper		1	
2	0010	809571	SCREW (M4 x 10)		2	
3	0000	8095721	COVER		1	
4	0000	809573	GASKET		1	[1]
5	0010	8095781	SCREW Throttle		1	
6	0024	8095791	SPRING		1	
7	0010	811248M	SCREW (M4 x 5)		1	
8	0000	802705	COVER		1	
9	0010	8026921	SCREW (M3 x 5)		1	
10	0000	8027011	PILOT JET (#45)		1	[1]
11	0019	802702	PLUG		1	
12	0000	802700	MAIN NOZZLE	(13.5/15)	1	
12	0000	8027001	MAIN NOZZLE	(15 Bodensee)	1	
13	0025	11802M	O-RING		1	
14	0000	802701	JET Main (#104)	(13.5/15)	1	
14	0000	8027012	JET Main (#103)	(15 Bodensee)	1	
15	0010	8095711	SCREW (M4 x 5)		1	
16	0000	8095701	VALVE Needle		1	[1]
17	0000	809569	FLOAT		1	[1]
18	0017	11794M	PIN		1	[1]
19	0027	802699	GASKET		1	[1]
20	0035	802704	FILTER		1	[1]
21	0000	802690T3	FLOAT BOWL ASSEMBLY		1	
22	0053	802693	RING Retaining		1	[1]
23	0000	802698	CAP		1	
24	0000	802697	SEAL		1	
25	0000	802695	DIAPHRAGM		1	
26	0024	802696	SPRING		1	
27	0000	802694	PLATE		1	
28	0010	802692	SCREW (M4 x 8)		3	
29	0022	14183M	PLUG Drain (M4 x 5)		1	
30	0027	8026911	GASKET		1	[1]
31	0010	8095783	SCREW Drain (M5 x 6)		1	
32	0027	802691	GASKET		1	[1]
33	0010	81758M	SCREW (M4 x 12)		4	[1]
34	0021	802703	CHECK VALVE		1	
35		NSS	NOT SOLD SEPARATE Spring-Air Adjusting			
36		NSS	NOT SOLD SEPARATE O-Ring			
37		NSS	NOT SOLD SEPARATE Screw-Air Adjusting			
38	0019	855237	PLUG		1	
39	0026	827737	SEAL Rubber	(Bodensee)	1	
-	0000	802706A1	REPAIR KIT Carburetor		1	

Carburetor

Carburetor



16703

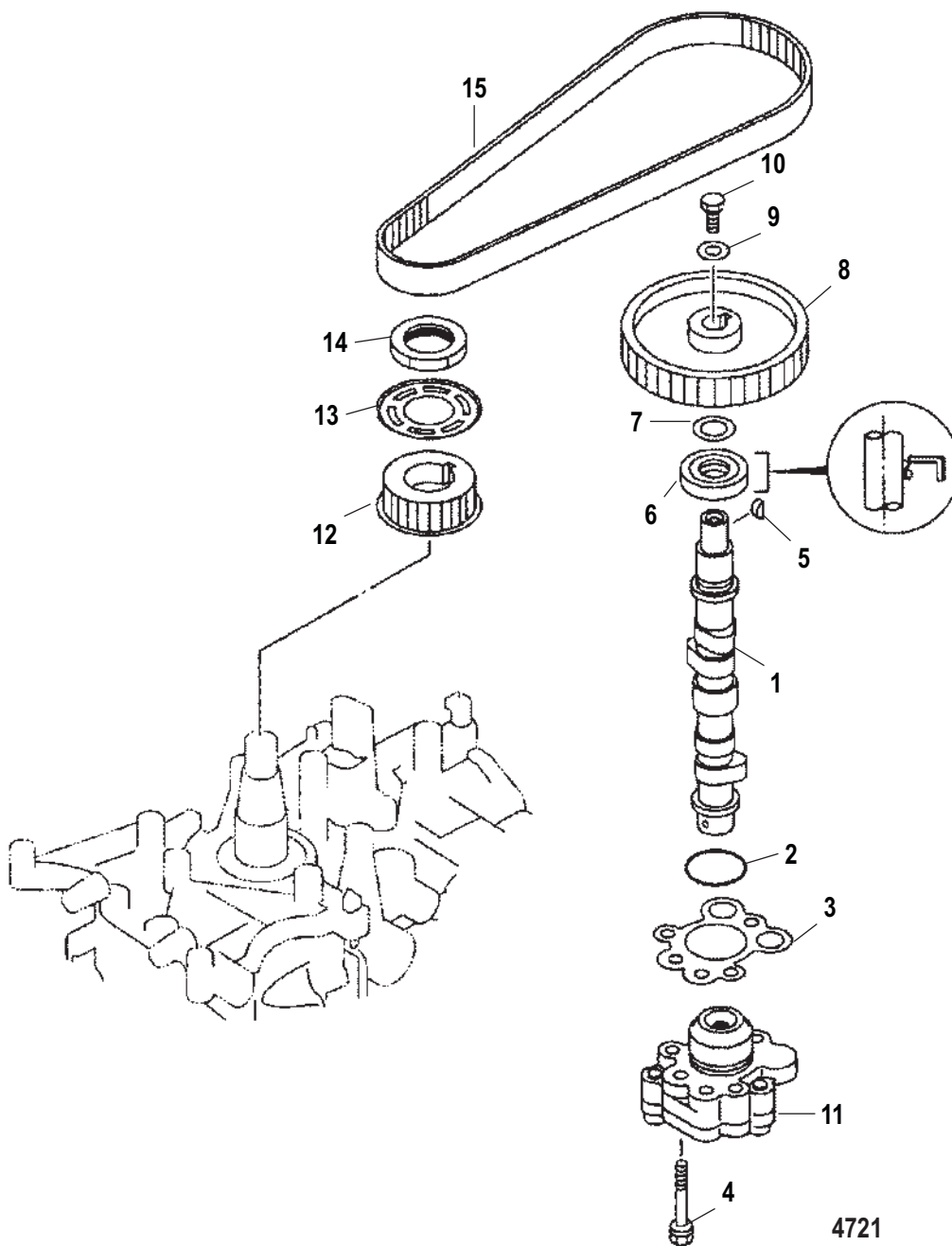
Cat.# 90-803183006

Carburetor

PART NOTES:

- [1] - Component Of Carburetor Repair Kit802706A 1

Oil Pump/Camshaft



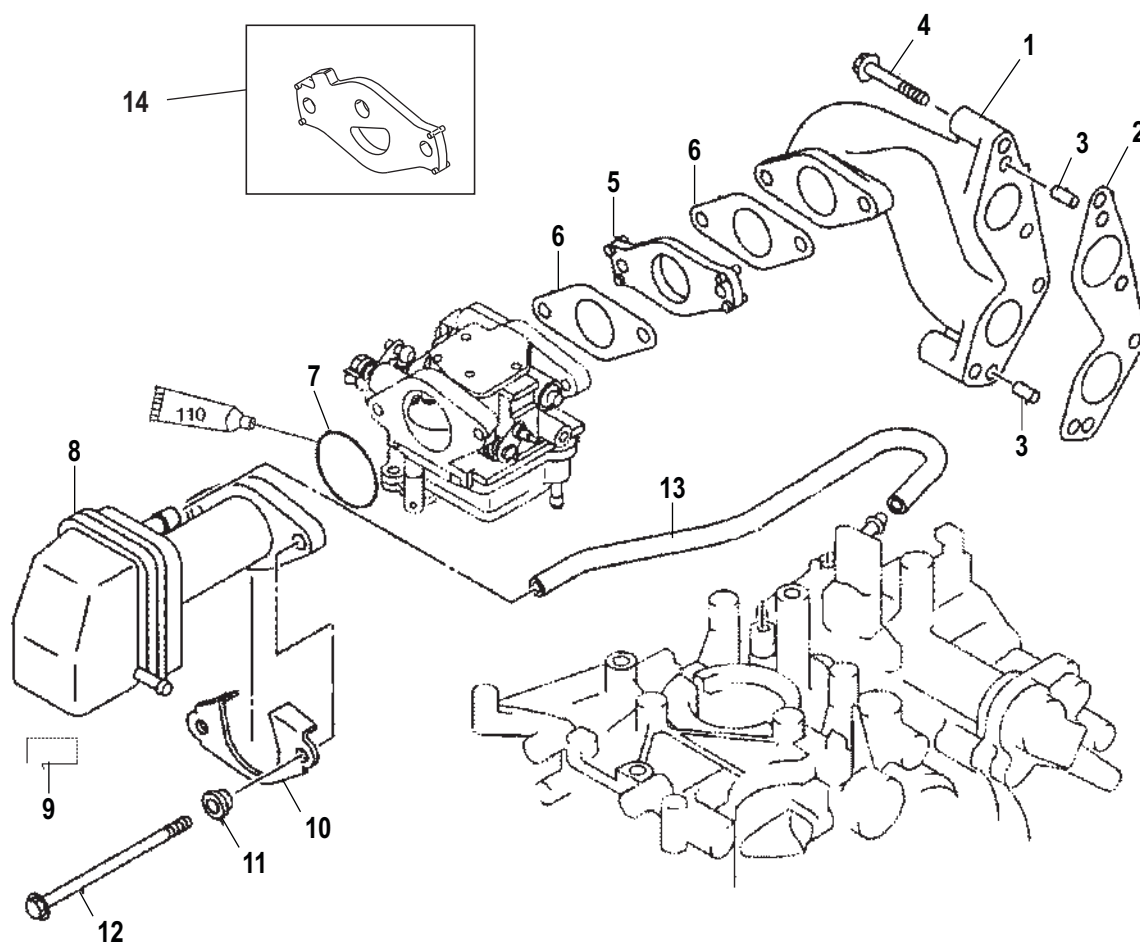
Oil Pump/Camshaft

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	834956	CAMSHAFT	(Electric)(32mm)	1	[1]
1	0000	834956004	CAMSHAFT	(Electric)(35mm)	1	[1]
1	0000	880136A1	CAMSHAFT	(Manual)(32mm)	1	[1]
1	0000	880136A02	CAMSHAFT	(Manual)(35mm)	1	[1]
2	0025	825462	O-RING		1	[2]
3	0027	853523	GASKET		1	[2]
4	0010	850879	BOLT (M6 x 35)		3	[1]
5	0028	84403M	KEY		1	[1]
6	0026	825455	SEAL Oil		1	[2]
7	0012	82710M	WASHER		1	[1]
8	0043	834973T	GEAR Driven		1	[1]
9	0012	825498	WASHER		1	[1]
10	0010	896534	BOLT		1	
11	0000	834967T2	PUMP ASSEMBLY Oil		1	[1]
12	0043	834955	GEAR Drive		1	[1]
13	0012	850843	WASHER		1	[1]
14	0011	855679	NUT (M28)		1	[1]
15	0057	835392Q	TIMING BELT		1	
-	0000	802733A98	POWERHEAD ASSEMBLY	(Electric)	1	
-	0000	879783A01	POWERHEAD ASSEMBLY	(Manual)	1	
-	0027	835427A00	GASKET SET Powerhead		1	

PART NOTES:

- [1] - Component Of Powerhead/Partial Engine802733A98 OR 879783A01
- [2] - Component Of Powerhead/Partial Engine802733A98 OR 879783A01
Component Of Engine/Powerhead Gasket Set835427A00

Intake



2584

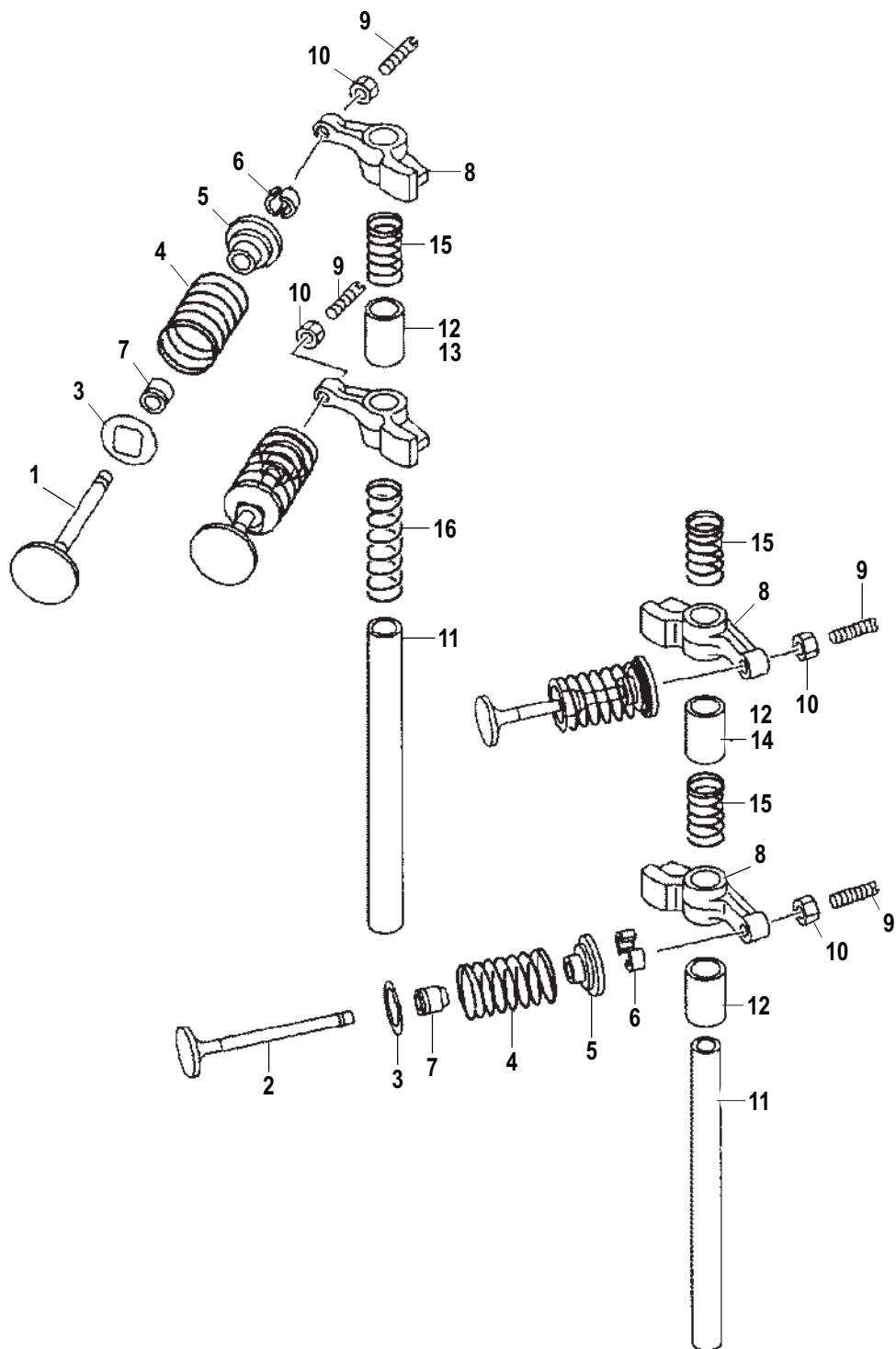
Intake

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	835385T	MANIFOLD Intake		1	
2	0027	853525	GASKET		1	[1]
3	0017	82364M	PIN Dowel		2	
4	0010	853531	BOLT (M6 x 40)		4	
5	0000	853526	INSULATOR	(15)	1	
6	0027	835383	GASKET		2	[1]
7	0025	8250572	O-RING		1	[1]
8	0000	835386T	SILENCER		1	
9	0037	8272822	DECAL Warning	(High Voltage)	1	
10	0000	803872	PLATE		1	
11	0000	855780	COLLAR		2	
12	0010	855809	BOLT (M6 x 100)		2	
13	0032	852463	HOSE		1	
14	0000	882759	PLATE Restrictor	(13.5)	1	
-	0027	835427A00	GASKET SET Powerhead		1	

PART NOTES:

[1] - Component Of Engine/Powerhead Gasket Set835427A00

Intake/Exhaust Valves



4723

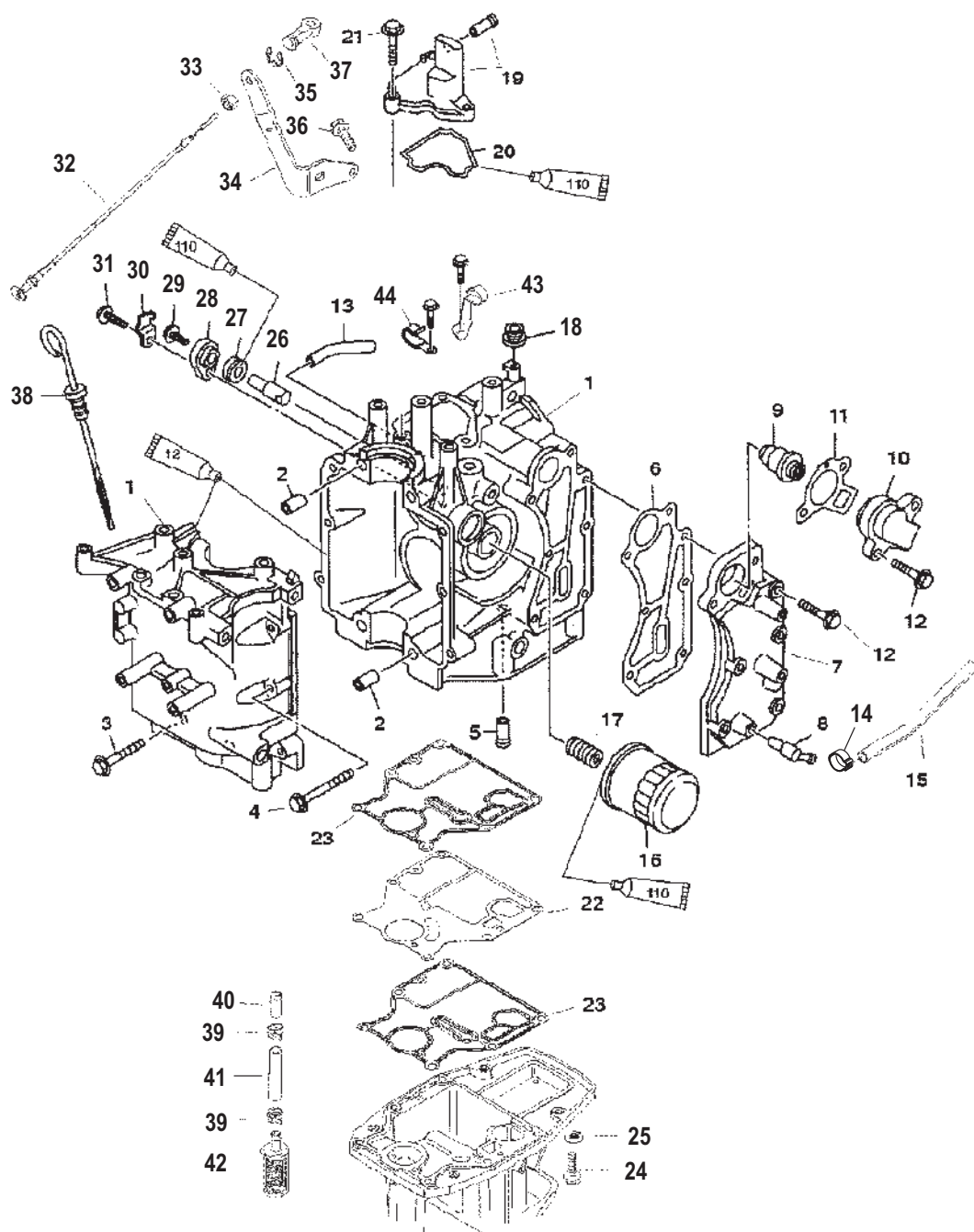
Intake/Exhaust Valves

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	850838T	VALVE Intake		2	[1]
2	0000	850839T	VALVE Exhaust		2	[1]
3	0000	855959	SEAT Valve Spring		4	[1]
4	0024	850840	SPRING Valve		4	[1]
5	0000	822650	RETAINER		4	[1]
6	0028	822651	KEY		8	[1]
7	0026	822647	SEAL Valve Stem		4	[2]
8	0000	850841A1	ROCKER ARM ASSEMBLY		4	[1]
9	0010	825046	SCREW		4	[1]
10	0011	826150	NUT		4	[1]
11	0000	850842	SHAFT Rocker		2	[1]
12	0000	825451	COLLAR		1	[1]
13	0000	880135	COLLAR		1	[1]
14	0000	880134	COLLAR		1	[1]
15	0024	825452	SPRING		3	[1]
16	0024	825453	SPRING		1	[1]
-	0000	802733A98	POWERHEAD ASSEMBLY	(Electric)	1	
-	0000	879783A01	POWERHEAD ASSEMBLY	(Manual)	1	
-	0027	835427A00	GASKET SET Powerhead		1	

PART NOTES:

- [1] - Component Of Powerhead/Partial Engine 802733A98 OR 879783A01
- [2] - Component Of Powerhead/Partial Engine 802733A98 OR 879783A01
Component Of Engine/Powerhead Gasket Set 835427A00

Cylinder Block and Covers

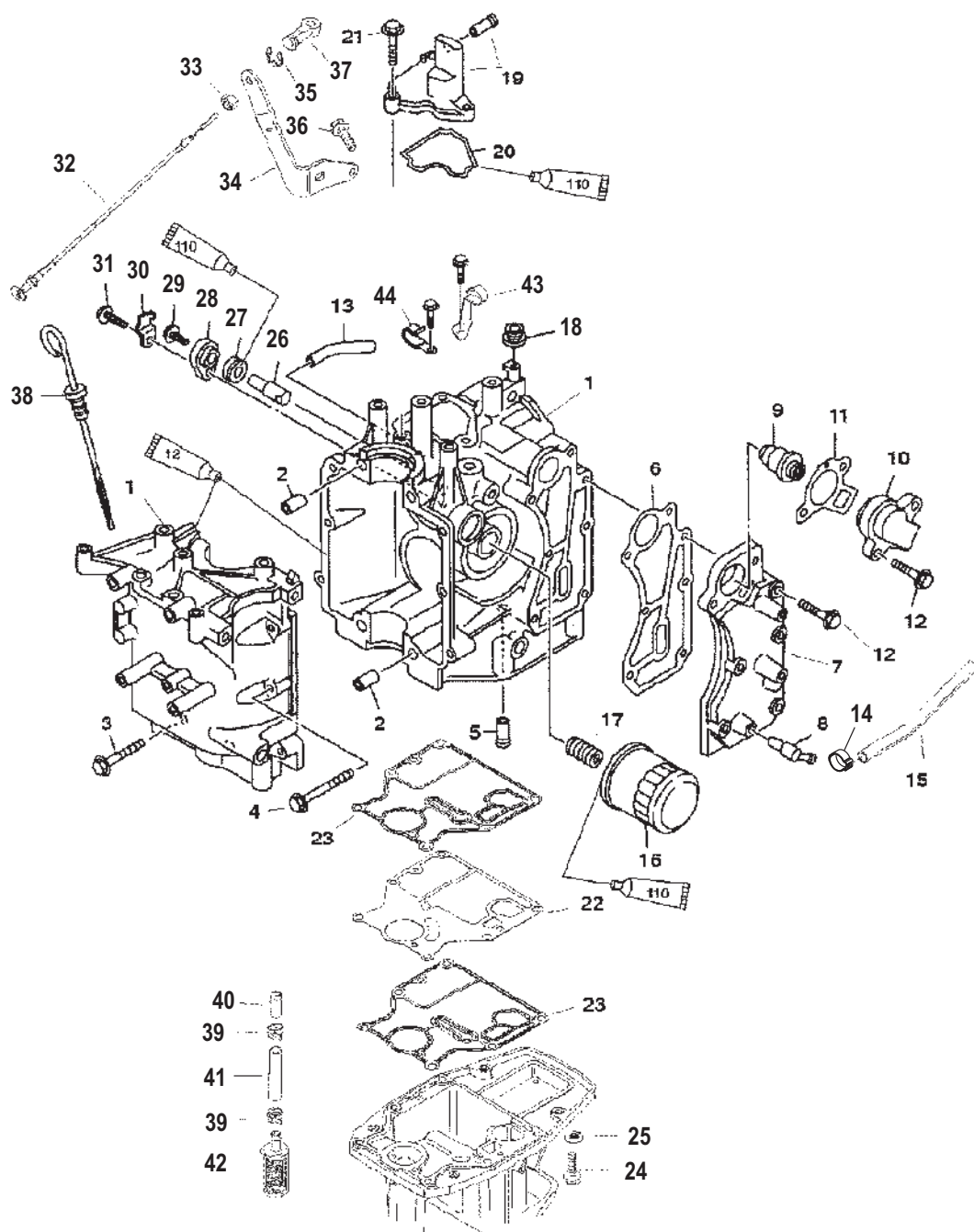


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Cylinder Block and Covers

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0900	835407A1	CYLINDER BLOCK		1	[1]
2	0017	825689	PIN Dowel		2	[1]
3	0010	41884M	BOLT (M8 x 55)		4	[1]
4	0010	43092M	BOLT (M6 x 14)		6	[1]
5	0022	822644	PIPE PLUG		1	[1]
6	0027	834952002	GASKET		1	[2]
7	0000	834953T02	COVER Exhaust		1	[1]
8	0022	83326M	FITTING		1	[1]
9	0000	855676003	THERMOSTAT (60C/140F)		1	[1]
10	0000	8250311	COVER Thermostat		1	[1]
11	0027	824853	GASKET		1	[2]
12	0010	82500930	BOLT (M6 x 30)		7	[1]
13	0032	855694	HOSE		1	[1]
14	0054	888441	CLAMP Oetiker (12.8 mm)		1	
15	0032	830756109	HOSE (57.00 Inches Bulk) To Telltale (Cut to 14 Inch Length)		1	
16	0035	822626Q03	FILTER ASSEMBLY Oil			[3]
17	0000	822625	NIPPLE (M20)		1	
18	0025	855690	GROMMET		1	
19	0000	834974	BREATHER COVER		1	[1]
20	0026	850850	SEAL		1	[2]
21	0010	8257021	BOLT (M6 x 20)		3	[1]
22	0000	855922A2	PLATE Oil Deflection		1	[2]
23	0027	8354272	GASKET		2	[2]
24	0010	40011151	SCREW (M8 x 35) Stainless Steel		6	
25	0012	4002317	WASHER (8.90 X 17.0 X 1.9SS)		6	
26	0097	855678	ANODE		1	[1]
27	0025	825040	GROMMET		1	[1]
28	0000	855776	COVER		1	[1]
29	0010	855778	BOLT (M5 x 12)		1	[1]
30	0000	855779	PLATE		1	[1]
31	0010	8257021	BOLT (M6 x 20)		1	[1]
32	0000	8533442	CABLE Choke	(Handle)	1	
33	0011	46335	NUT (.375-24)	(Handle)	1	
34	0000	855732	BRACKET	(Handle)	1	
35	0053	27290	RING Retaining	(Handle)	1	
36	0010	40011126	SCREW (M6 x 13) Stainless Steel	(Handle)	2	
37	0000	817428	SOCKET	(Handle)	1	
38	0019	8354262	DIPSTICK		1	
39	0054	816311T	TIE STRAP (8.00 Inches)		2	[1]
40	0022	8830591	PIPE JOINT		1	[1]
41	0032	896122	HOSE		1	
42	0000	852484	SCREEN Oil		1	[1]
43	0054	8556951	CLAMP		1	[1]
44	0054	8556961	CLAMP		1	[1]
-	0000	802733A98	POWERHEAD ASSEMBLY	(Electric)	1	

Cylinder Block and Covers



1308

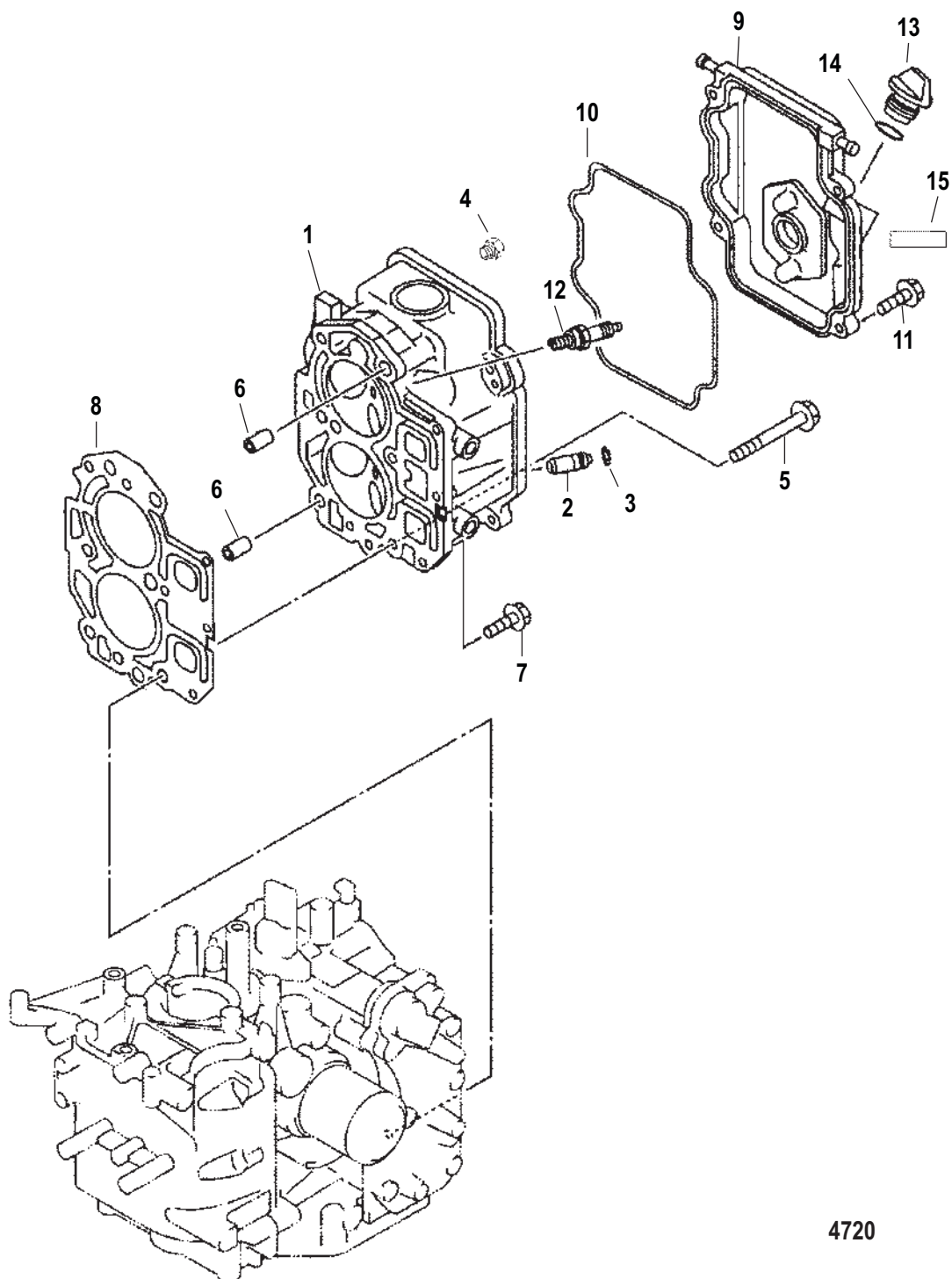
Cylinder Block and Covers

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0000	879783A01	POWERHEAD ASSEMBLY	(Manual)	1	
-	0027	835427A00	GASKET SET Powerhead		1	

PART NOTES:

- [1] - Component Of Powerhead/Partial Engine802733A98 OR 879783A01
- [2] - Component Of Powerhead/Partial Engine802733A98 OR 879783A01
Component Of Engine/Powerhead Gasket Set835427A00
- [3] - Alternate part numbers:
822626K03MPP
822626Q03QS

Cylinder Head



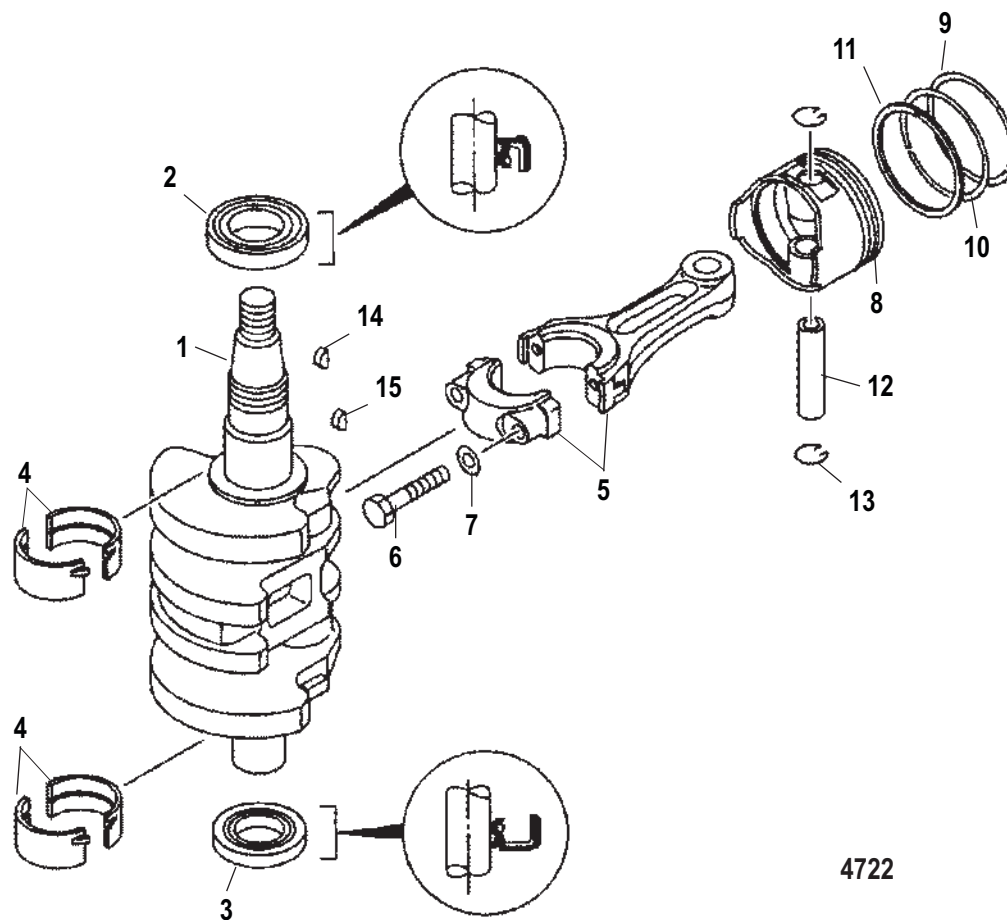
Cylinder Head

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0900	835430A1	CYLINDER HEAD ASSEMBLY	(Electric)(Use with 32mm Camshaft)	1	[1]
1	0900	835430A2	CYLINDER HEAD ASSEMBLY	(Manual)(Use with 32mm Camshaft)	1	[1]
1	0000	835430T08	CYLINDER HEAD ASSEMBLY	(Electric/Manual)(Use with 35mm Camshaft)	1	[1]
2	0000	850835	GUIDE Intake		4	[1]
3	0053	825038	CIRCLIP		4	[1]
4	0022	822644	PIPE PLUG		3	[1]
5	0010	855677	BOLT (M8 x 78)		6	[1]
6	0017	825689	PIN Dowel		2	[1]
7	0010	82500925	SCREW (M6 x 25)		3	[1]
8	0027	850836	GASKET		1	[2]
9	0000	834954	COVER		1	[1]
10	0000	850837	SEAL		1	[2]
11	0010	8257021	BOLT (M6 x 20)		4	[1]
12	0033	827858	SPARK PLUG NGK-DPR6EA-9		2	[1]
13	0000	859578A1	PLUG ASSEMBLY Oil		1	
14		NSS	NOT SOLD SEPARATE O-Ring		1	[3]
15		NSS	NOT SOLD SEPARATE Decal-recomm. Eng. Oil/Valve Cle.		1	
-	0000	802733A98	POWERHEAD ASSEMBLY	(Electric)	1	
-	0000	879783A01	POWERHEAD ASSEMBLY	(Manual)	1	
-	0027	835427A00	GASKET SET Powerhead		1	

PART NOTES:

- [1] - Component Of Powerhead/Partial Engine 802733A98 OR 879783A01
- [2] - Component Of Powerhead/Partial Engine 802733A98 OR 879783A01
Component Of Engine/Powerhead Gasket Set 835427A00
- [3] - Component Of Engine/Powerhead Gasket Set 835427A00

Crankshaft, Pistons, And Connecting Rods



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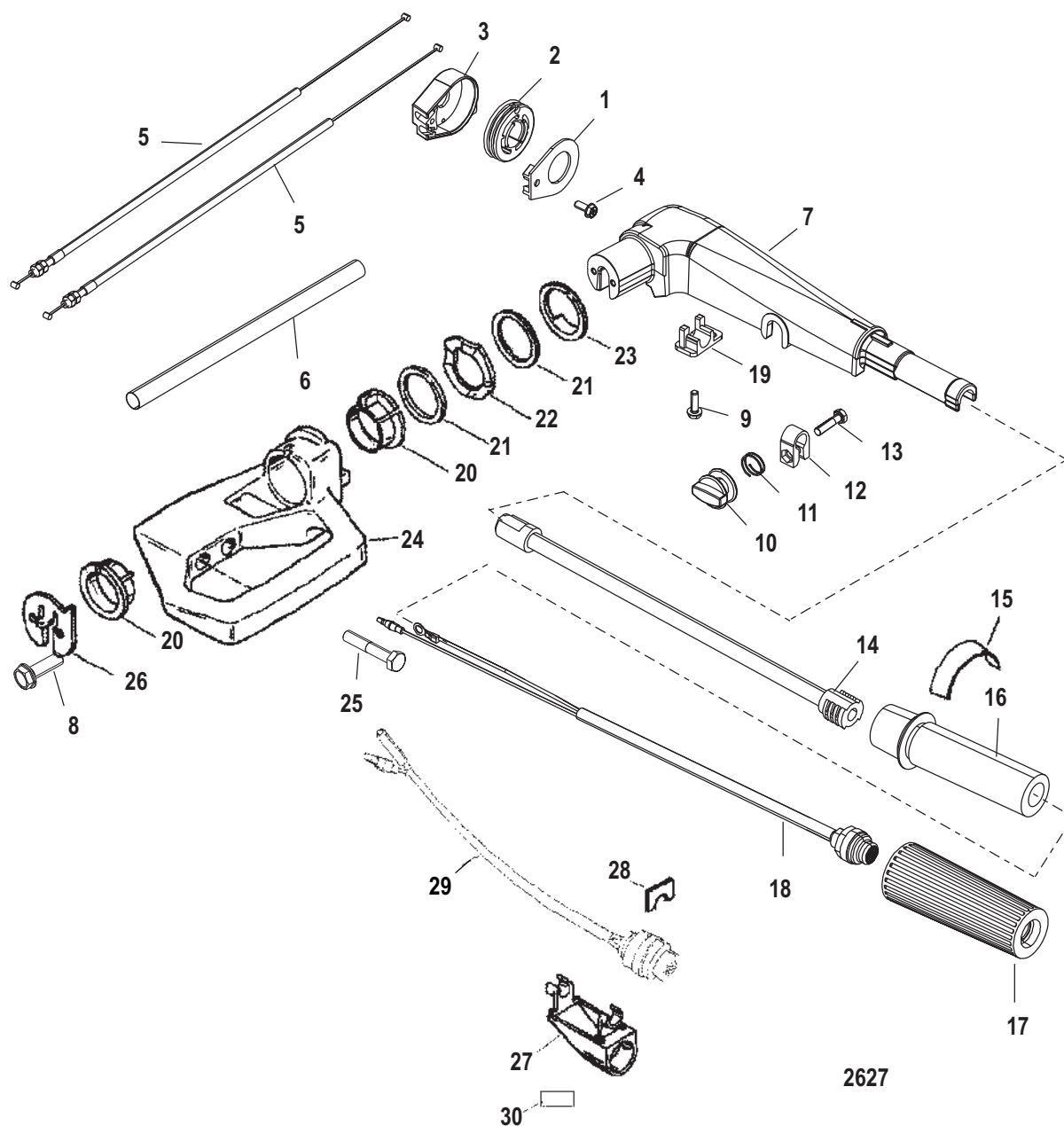
Crankshaft, Pistons, And Connecting Rods

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0400	834957	CRANKSHAFT		1	[1]
2	0026	855680	SEAL Oil		1	[2]
3	0026	855681	SEAL Oil		1	[2]
4	0031	834960	BEARING	(Brown)	AR	[1]
4	0031	83496010	BEARING	(Black)	AR	[1]
4	0031	83496020	BEARING	(Blue)	AR	[1]
5	0600	834961T1	CONNECTING ROD		2	[1]
6	0010	850844	BOLT (M7 x 38)		4	[1]
7	0012	855682	WASHER		4	[1]
8	0700	834963T	PISTON		2	[1]
9	0039	850846	RING Piston		2	[1]
10	0039	850847	RING Piston		2	[1]
11	0039	825839	RING Oil		2	[1]
12	0041	825713	PIN Piston		2	[1]
13	0053	82343M	CLIP		4	[1]
14	0028	81914M	KEY		1	
15	0028	84403M	KEY		1	[1]
-	0000	802733A98	POWERHEAD ASSEMBLY	(Electric)	1	
-	0000	879783A01	POWERHEAD ASSEMBLY	(Manual)	1	
-	0027	835427A00	GASKET SET Powerhead		1	

PART NOTES:

- [1] - Component Of Powerhead/Partial Engine802733A98 OR 879783A01
- [2] - Component Of Powerhead/Partial Engine802733A98 OR 879783A01
Component Of Engine/Powerhead Gasket Set835427A00

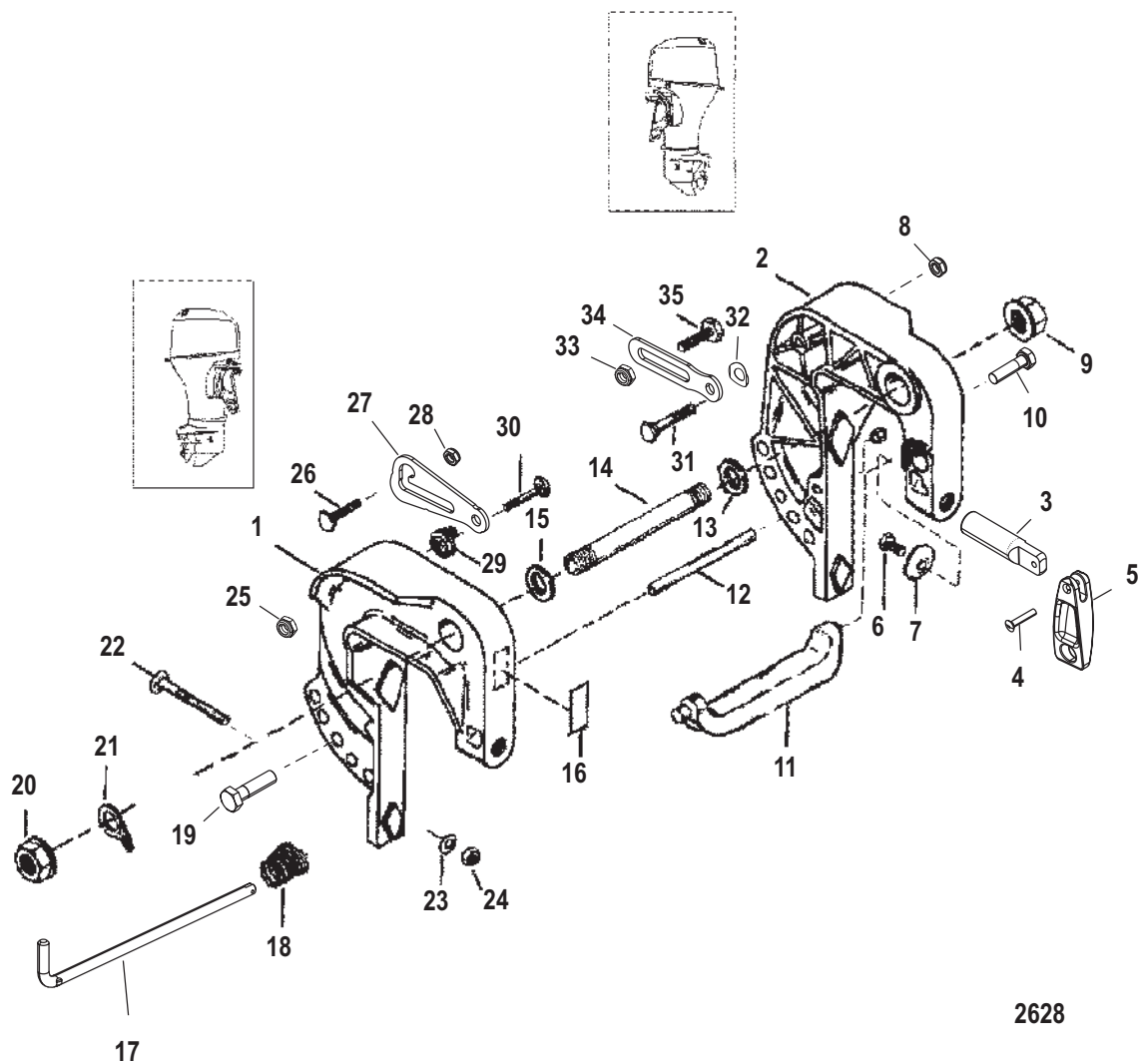
Tiller Handle



Tiller Handle

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0000	821468T65	TILLER HANDLE ASSEMBLY		1	
1	0000	822148A3	COVER KIT		1	
2	0000	822150	PULLEY		1	
3		NSS	NOT SOLD SEPARATE Body		1	
4	0010	878608	SCREW (#10-16 x .500)		1	
5	0000	432429	CABLE Throttle		2	
6	0085	9600910	SLEEVE		1	
7	0000	821468A66	ARM ASSEMBLY Steering Handle		1	
8	0010	40011107	SCREW (M5 x 16) Stainless Steel		2	
9	0010	40011107	SCREW (M5 x 16) Stainless Steel		1	
10	0000	821972	KNOB Throttle		1	
11	0024	96203	SPRING		1	
12	0000	892995	LOCK Throttle		1	
13	0010	4000330	SCREW (M6 x 25)		1	
14	0000	821463A1	TILLER TUBE		1	
15	0037	8242003	DECAL		1	
16	0000	821465	HANDLE Throttle		1	
17	0000	99589003	GRIP		1	
18	0087	823609A9	SWITCH ASSEMBLY Stop		1	
19	0000	822441	RETAINER		1	
20	0023	823939	BUSHING		2	
21	0012	822145	WASHER		2	
22	0013	826792	WAVE WASHER		1	
23	0012	822146	WASHER		1	
24	0000	822841F1	BRACKET Steering Arm		1	
25	0010	4000384	SCREW (M10 x 80)		2	
26	0000	826648	PLATE		1	
27	0000	889734	HOUSING Switch	(Electric Handle)	1	
28	0000	824918	CLIP	(Electric Handle)	1	
29	0087	823609A8	SWITCH ASSEMBLY	(Electric Handle)	1	
30	0037	855262	DECAL Start	(Electric Handle)	1	

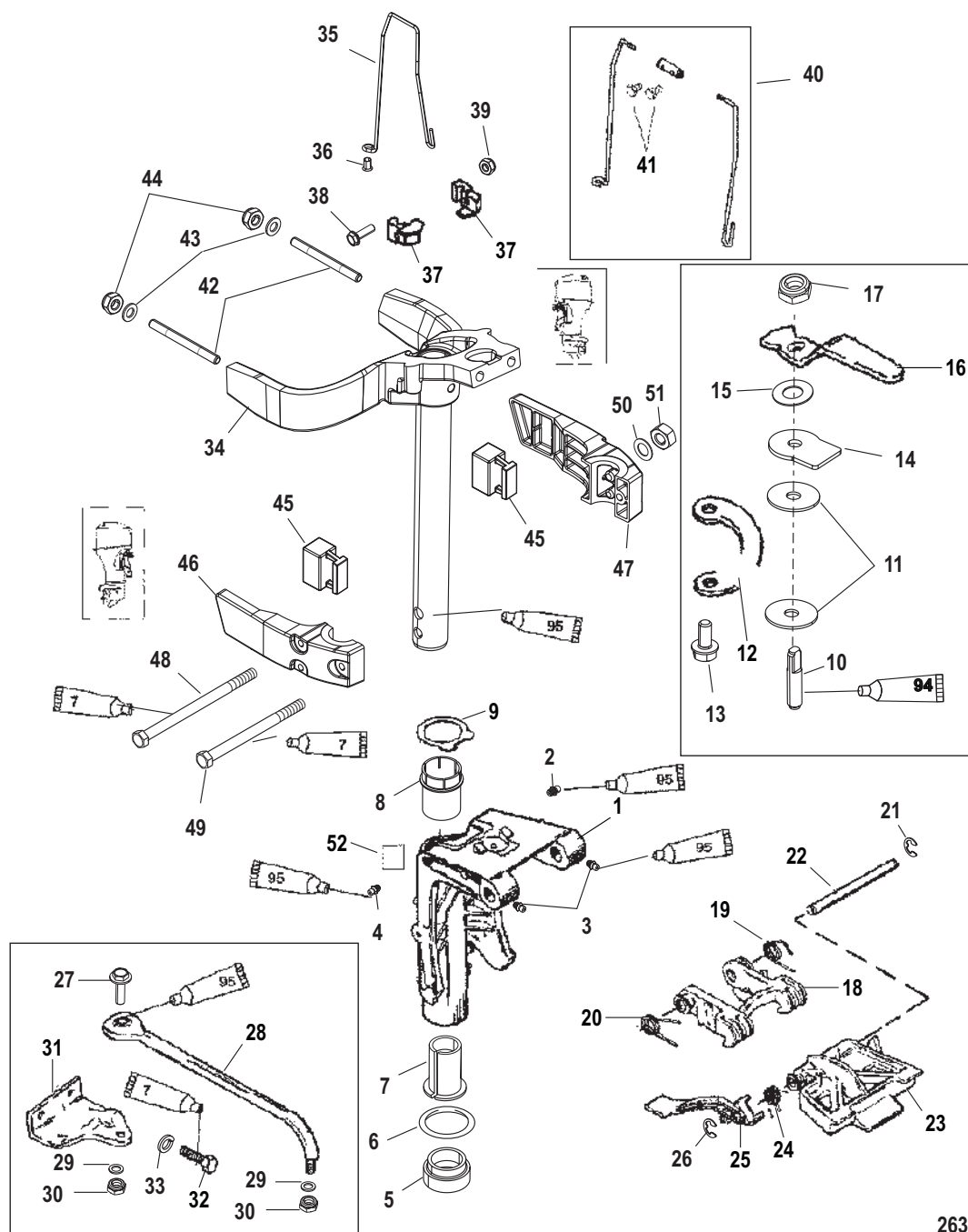
Clamp Bracket



Clamp Bracket

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	1497	8796A7	BRACKET ASSEMBLY Transom	(Starboard)	1	
2	1497	8794A9	BRACKET ASSEMBLY Transom	(Port)	1	
3	0010	92767A6	THUMB SCREW ASSEMBLY	(2.68) (Not included With Clamp Bracket Replacement)	OPT	
3	0010	92767A3	THUMB SCREW ASSEMBLY (16 mm)	(3.68)	2	
4		NSS	NOT SOLD SEPARATE Rivet		2	
5		NSS	NOT SOLD SEPARATE Handle		2	
6	0010	768042	SHOULDER SCREW Hex		2	
7	0012	73719	WASHER Thumb Screw		2	
8	0011	826709109	NUT (.250-28) Stainless Steel		1	
9	0011	93164	NUT (.875)		1	
10	0010	4000333	SCREW (M6 x 40)		1	
11	0000	41042	HANDLE Carrying		1	
12	0023	818538	SPACER		1	
13	0012	71421	WASHER Nylon Tilt Tube		1	
14	0000	883068	TILT TUBE		1	
15	0012	71421	WASHER Nylon Tilt Tube		1	
16	0037	8237011	DECAL Co-Pilot	(Handle Models)	1	
17	0017	56373A2	PIN ASSEMBLY Tilt		1	
18	0024	92995	SPRING		1	
19	0010	4000333	SCREW (M6 x 40)		1	
20	0011	93164	NUT (.875)		1	
21	0054	30954	CLIP Safety		1	
22	0010	814945	SCREW (.312-18 x 3.500) Stainless Steel		2	
23	0012	67981	WASHER		2	
24	0011	815848	NUT (.312)		2	
25	0011	826709109	NUT (.250-28) Stainless Steel		1	
26	0010	41523	SCREW (.250-28 x 1.00)		1	
27	0000	96965	LEVER Tilt Stop-Starboard Side		1	
28	0011	826709109	NUT (.250-28) Stainless Steel		1	
29	0024	44581	SPRING Tilt Stop Lever Screw		1	
30	0010	41524	SCREW (.250-28 x 1.75)		1	
31	0010	41524	SCREW (.250-28 x 1.75)		1	
32	0013	31030	WAVE WASHER Tilt Stop Strap Screw		1	
33	0011	826709109	NUT (.250-28) Stainless Steel		1	
34	0000	90901	STRAP Tilt Stop-Port Side		1	
35	0010	41523	SCREW (.250-28 x 1.00)		1	

Swivel Bracket



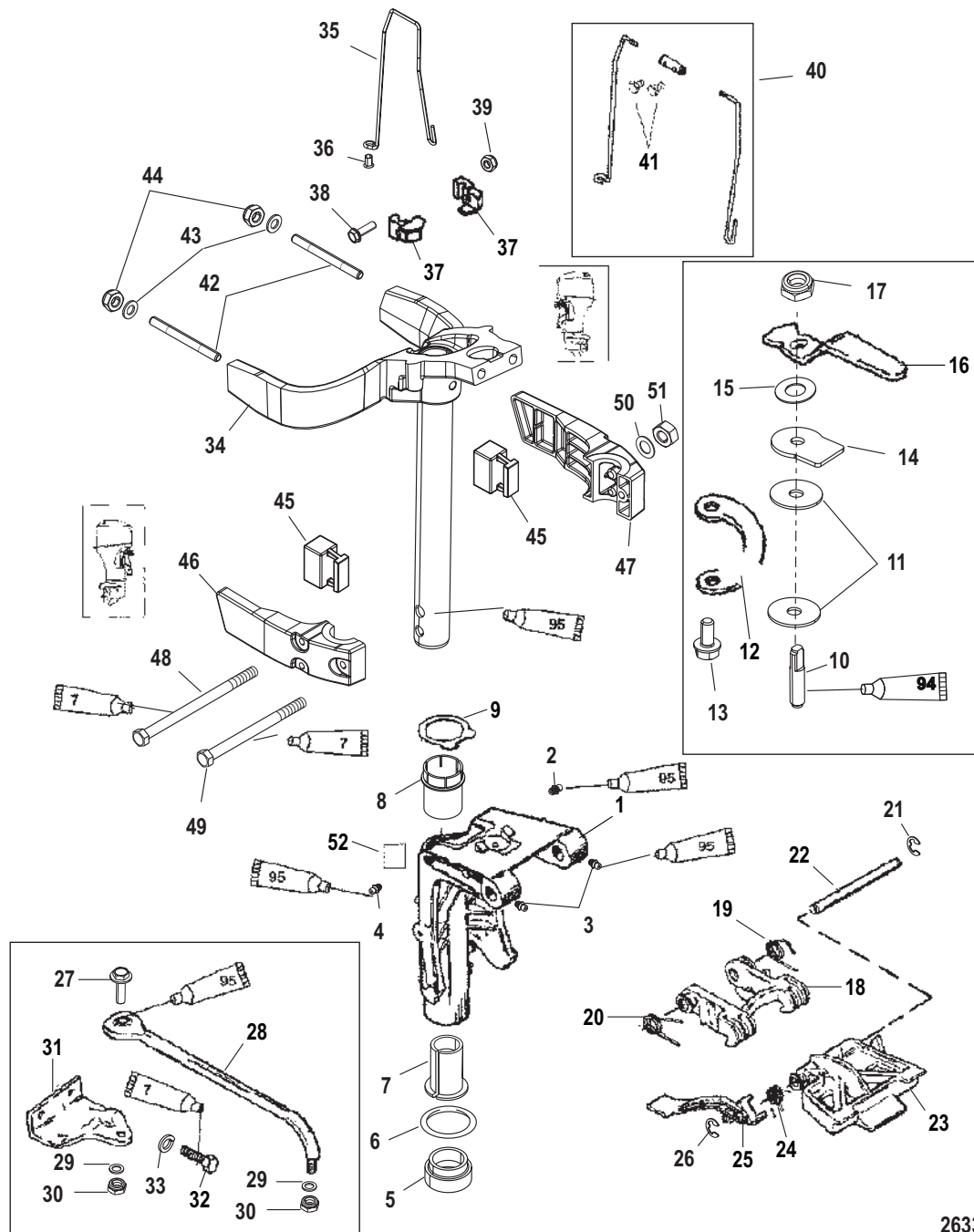
2633

Swivel Bracket

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	3415	822237A3	SWIVEL BRACKET		1	
2	0022	74036	FITTING Grease		1	
3	0022	74036	FITTING Grease		2	
4	0022	74036	FITTING Grease		1	
5	0023	855628A1	BUSHING		1	
6		NSS	NOT SOLD SEPARATE O-Ring		1	
7		NSS	NOT SOLD SEPARATE Bushing		1	
8		NSS	NOT SOLD SEPARATE Bushing		1	
9		NSS	NOT SOLD SEPARATE Washer		1	
10	0000	821961	ROD	(Handle)	1	
11	0000	8165621	DISC	(Handle)	2	
12	0000	821958A1	PLATE KIT	(Handle)	1	
13	0010	40011126	SCREW (M6 x 13) Stainless Steel	(Handle)	2	
14	0000	821957	BRAKE PLATE	(Handle)	1	
15	0012	29330	WASHER	(Handle)	1	
16	0000	821959	HANDLE	(Handle)	1	
17	0011	826709113	NUT (.375-24) Stainless Steel	(Handle)	1	
18	0000	98830A4	HOOK ASSEMBLY Reverse Lock		1	
19	0024	96018	SPRING		1	
20	0024	97427	SPRING	(Non-Handle)	1	
20	0024	879894	SPRING	(Handle)	1	
21	0053	13194	RING Retaining	(Handle)	1	
22	0017	13195	PIN	(Handle)	1	
23	0000	12756	BRACKET	(Handle)	1	
24	0024	12754	SPRING	(Handle)	1	
25	0000	12758	LEVER	(Handle)	1	
26	0053	13194	RING Retaining	(Handle)	1	
27	0010	849838	SCREW (.375-24 x 1.250)		1	
28	0000	41323A2	ATTACHING KIT Steering Link	(Electric - Non-Handle)	1	
29	0012	37828	WASHER (.390 x .625 x .062) Stainless Steel	(Electric - Non-Handle)	2	
30	0011	826709113	NUT (.375-24) Stainless Steel	(Electric - Non-Handle)	2	
31	0000	96186A2	BRACKET ASSEMBLY	(Black)(Electric - Non-Handle)	1	
32	0010	1993325	SCREW (M10 x 25 MM)	(Electric - Non-Handle)	2	
33	0013	400248	LOCKWASHER (M10)	(Electric - Non-Handle)	2	
34	0000	854801T2	SWIVEL HEAD ASSEMBLY		1	
35	0000	858338A1	SHAFT Reverse Lock		1	
36	0023	F536813	BUSHING		1	
37	0000	42126	GUIDE		2	
38	0010	40011109	SCREW (M5 x 25) Stainless Steel		1	
39	0011	401385	NUT (M5) Stainless Steel		1	
40	0000	858338A3	LINK ROD KIT Reverse Lock	(May Be Used In Place Of Reference #35)	OPT	
41	0010	858407	BOLT (M5 x 6)	(May Be Used In Place Of Reference #35)	2	
42	0016	854819	STUD (M10 x 1.5 x 97)		2	

Swivel Bracket

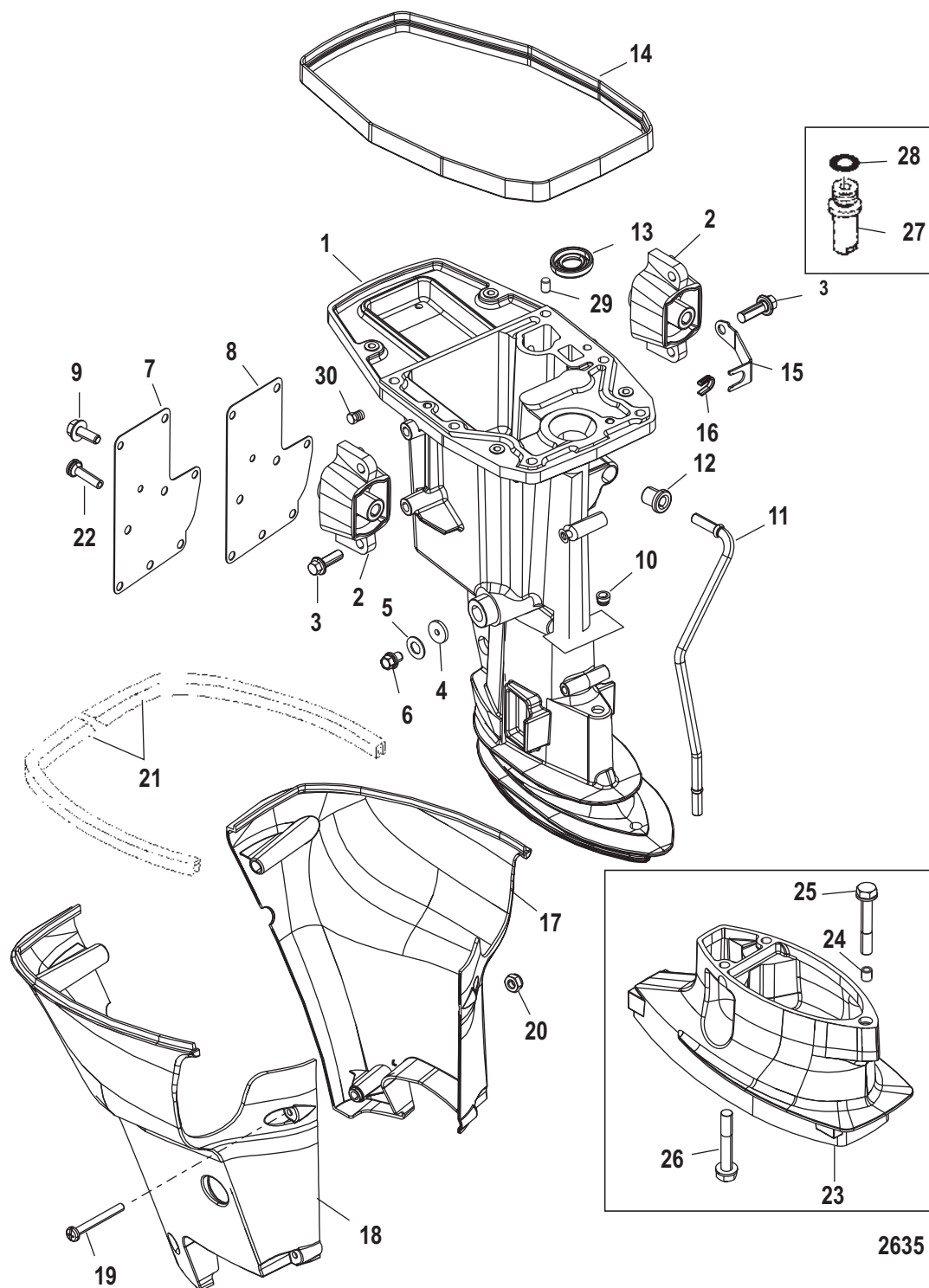
Swivel Bracket



Swivel Bracket

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
43	0012	4002320	WASHER		2	
44	0011	4013610	NUT (M10) Stainless Steel		2	
45	0000	421892	MOUNT		2	
46	0000	854729T1	COVER	(Starboard)	1	
47	0000	854728T1	COVER	(Port)	1	
48	0010	19943100	SCREW (M8 x 100)		2	
49	0010	1994360	SCREW (M8 x 60)		1	
50	0012	36001	WASHER		3	
51	0011	400213	NUT (M8) Stainless Steel		3	
52		NSS	NOT SOLD SEPARATE Decal-Serial Overlamine		1	

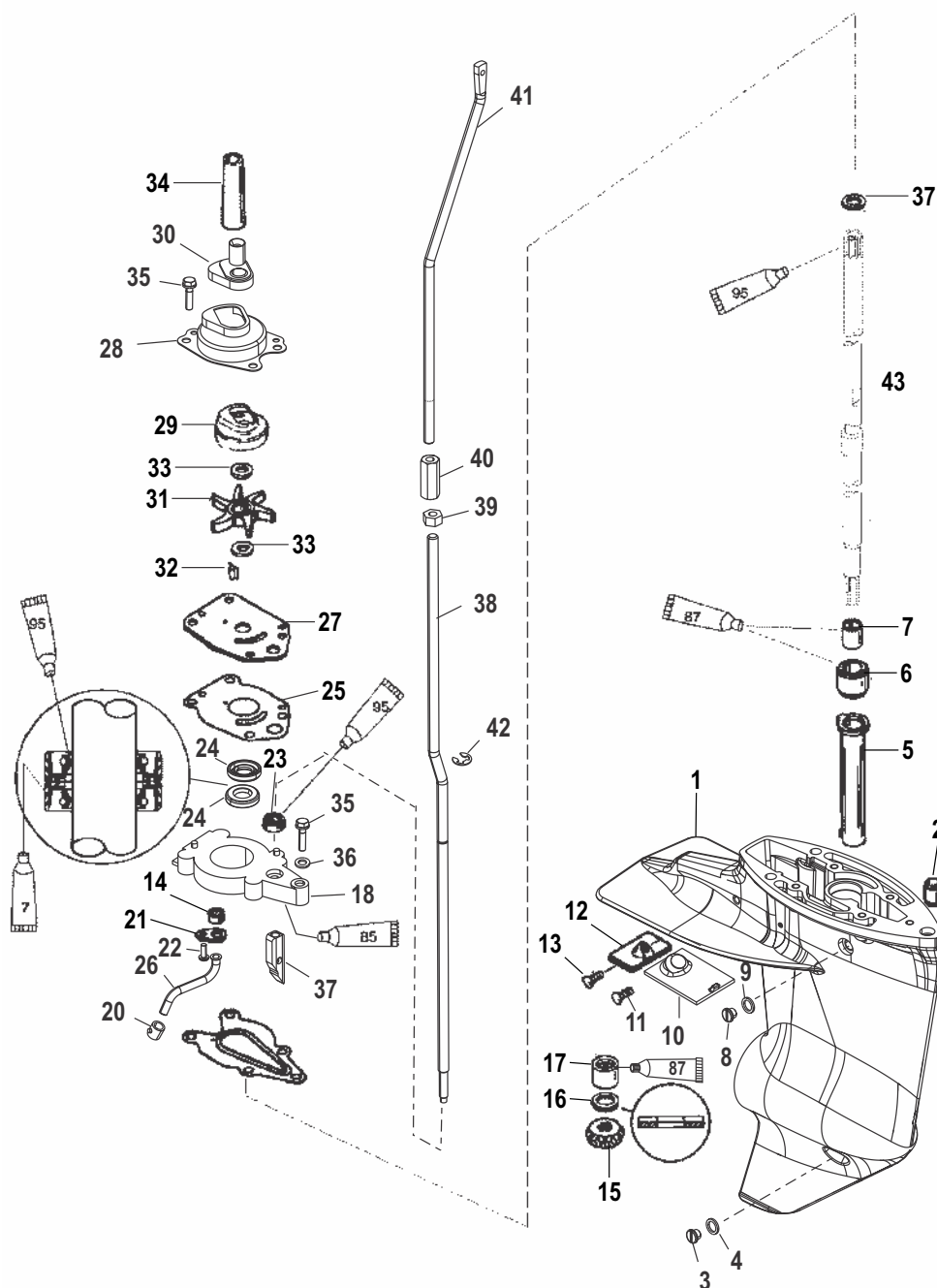
Driveshaft Housing



Driveshaft Housing

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	1505	852995F1	HOUSING Driveshaft	(Short Non-Bigfoot) (Long Bigfoot)	1	
1	1506	835409T1	HOUSING Driveshaft	(Long Non-Bigfoot)(X-Long Bigfoot)	1	
2	0000	835410T2	MOUNT Upper		2	
2	0000	856157T	MOUNT Upper	(Bigfoot)	2	
3	0010	8136911	SCREW (M8 x .98)		4	
4	0000	826276	BUMPER		1	
5	0027	828816	GASKET		1	
6	0000	8288181	PLUG Drain		1	
7	0000	853577T	COVER		1	
8	0027	854617	GASKET		1	
9	0010	4006731	SCREW (M6 x 16)		8	
10	0026	827947	SEAL		1	
11	0032	852993	TUBE Water	(Short)	1	
11	0032	855260	TUBE Water	(Long)	1	
11	0032	855252	TUBE Water	(Long Bigfoot)	1	
11	0032	855253	TUBE Water	(X-Long Bigfoot)	1	
12	0026	8272411	SEAL		1	
13	0026	413651	SEAL Oil		1	
14	0000	852432	SEAL		1	
15	0000	856179	BRACKET		1	
16	0000	856196	SLEEVE		1	
17	0000	850862F2	COVER	(Port)	1	
18	0000	850863F2	COVER	(Starboard)	1	
19	0010	814776	SCREW Adjusting (M6 x 55)		4	
20	0011	401386	NUT (M6) Stainless Steel		4	
21	0000	8224211	BUMPER		2	
22	0025	855299	GROMMET		1	
23	0000	853963F1	ADAPTER	(Bigfoot)	1	
24	0023	12009	BUSHING (.31 x .45 x .50)	(Bigfoot)	1	
25	0010	82407110	SCREW (M8 x 50)	(Bigfoot)	1	
26	0010	8240717	SCREW (M8 x 30)	(Bigfoot)	2	
27	0000	825578A1	RELIEF VALVE ASSEMBLY		1	
28	0025	825579	O-RING		1	
29	0017	82364M	PIN Dowel		2	
30	0022	68307	PLUG		1	

Gear Housing (Driveshaft)(2.00:1 Gear Ratio)(Non-Bigfoot)



16706

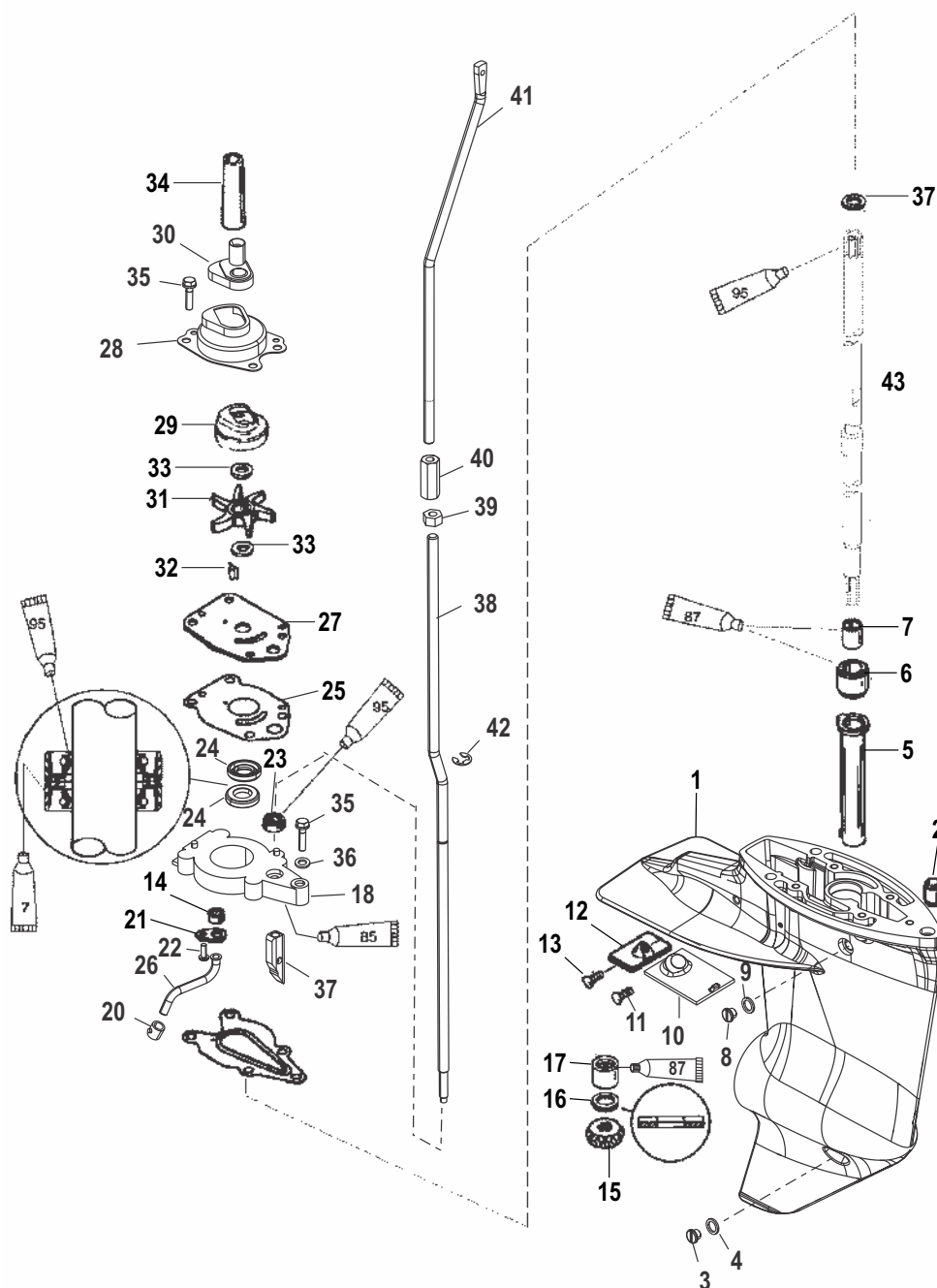
Gear Housing (Driveshaft)(2.00:1 Gear Ratio)(Non-Bigfoot)

Gear Housing (Driveshaft)(2.00:1 Gear Ratio)(Non-Bigfoot)

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	1666	8833T33	GEAR HOUSING ASSEMBLY Complete (2.60 Inch/102 mm Torpedo Diameter)	(Short)	1	
-	1666	8833T35	GEAR HOUSING ASSEMBLY Complete (2.60 Inch/102 mm Torpedo Diameter)	(Long)	1	
1	1666	8833A17	GEAR HOUSING ASSEMBLY Basic-Black		1	
2	0023	12009	BUSHING (.31 x .45 x .50)		1	
3	0010	79953Q2	SCREW KIT (.375-16 x .250) Drain		1	[1]
3	0022	67892A06	PLUG KIT Drain - Magnetic		1	
4	0012	191833	SEAL		1	[2]
5	0000	822244A1	SLEEVE ASSEMBLY		1	
6	0023	823944	SLEEVE		1	
7	0023	823943	BUSHING		1	
8	0010	79953Q2	SCREW KIT (.375-16 x .250) Drain		1	[1]
9	0012	191833	SEAL		1	[2]
10	0035	421991	SCREEN		1	
11	0010	13954	SCREW (.250-14 x .88)		1	
12	0000	42121A2	ANODE ASSEMBLY		1	
13	0010	13954	SCREW (.250-14 x .88)		1	
14	0026	42133	SEAL		1	[3]
15	0043	8219251	GEAR Pinion - 13-26		1	
16	0012	41369	WASHER Thrust		1	
17	0031	22756	BEARING Roller		1	
18	0046	42040T5	BASE ASSEMBLY Water Pump		1	[4]
19	0027	192043	GASKET		1	[4]
20	0026	33613	SEAL		1	[4]
21	0000	42375	RETAINER		1	[5]
22	0010	48408	SCREW (#10-16 x .500)		1	[5]
23	0025	822236	QUAD RING		1	[4]
24	0026	413651	SEAL Oil		2	[4]
25	0027	19202001	GASKET		1	[4]
26	0032	42185A1	TUBE ASSEMBLY Water		1	
27	0000	42200	FACE PLATE		1	[5]
28	0046	42089A2	COVER ASSEMBLY		1	[5]
29		NSS	NOT SOLD SEPARATE Insert		1	[5]
30	0026	421021	SEAL		1	[4]
31	0047	42038Q02	IMPELLER		1	[3]
32	0028	42376A2	KEY ASSEMBLY		1	[5]
33		NSS	NOT SOLD SEPARATE Washer		2	
34	0000	444671	GUIDE		1	
35	0010	82684430	SCREW (M6 x 30)		5	
36	0012	29245	WASHER (.281 x .500 x .060) Stainless Steel		1	
37	0000	42039	CAM		1	

Gear Housing (Driveshaft)(2.00:1 Gear Ratio)(Non-Bigfoot)

Gear Housing (Driveshaft)(2.00:1 Gear Ratio)(Non-Bigfoot)



16706

Gear Housing (Driveshaft)(2.00:1 Gear Ratio)(Non-Bigfoot)

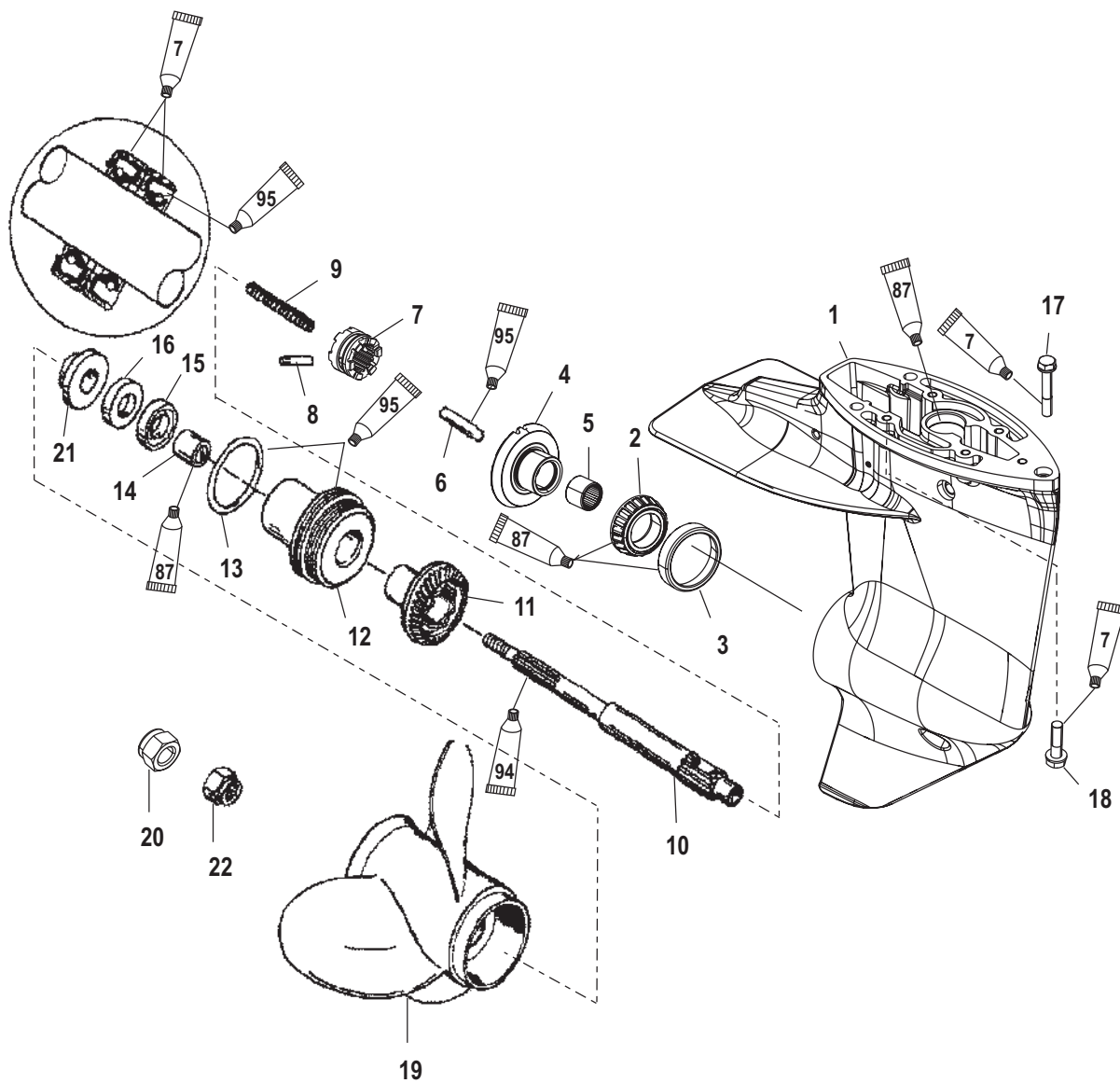
Gear Housing (Driveshaft)(2.00:1 Gear Ratio)(Non-Bigfoot)

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
38	0000	855280	SHIFT SHAFT	(Short)	1	
38	0000	855281	SHIFT SHAFT	(Long)	1	
39	0011	400212	NUT (M6) Stainless Steel		1	
40	0000	822419	COUPLER		1	
41	0000	8529941	SHIFT SHAFT (Upper)		1	
42	0053	42389	E RING		1	
43	0045	825537	DRIVESHAFT	(Short)	1	
43	0045	825843	DRIVESHAFT	(Long)	1	
44	0012	822248	THRUST WASHER		1	
-	0026	41365A3	SEAL KIT		1	
-	0046	42089A5	PUMP KIT Water		1	

PART NOTES:

- [1] - Alternate part numbers:
79953Q 2QS
79953T 2MPP
- [2] - Alternate part numbers:
19183 3Bulk Pack
19183K02MPP
19183Q02QS
Component Of Gear Housing Seal Kit 41365A 3 OR 85090A 2
Component Of Water Pump Repair Kit 42089A 5 OR 99157T 2
- [3] - Component Of Gear Housing Seal Kit 41365A 3 OR 85090A 2
- [4] - Component Of Gear Housing Seal Kit 41365A 3 OR 85090A 2
Component Of Water Pump Repair Kit 42089A 5 OR 99157T 2
- [5] - Component Of Water Pump Repair Kit 42089A 5 OR 99157T 2

Gear Housing Propeller Shaft- 2.00:1 Gear Ratio-Non-Bigfoot



16707

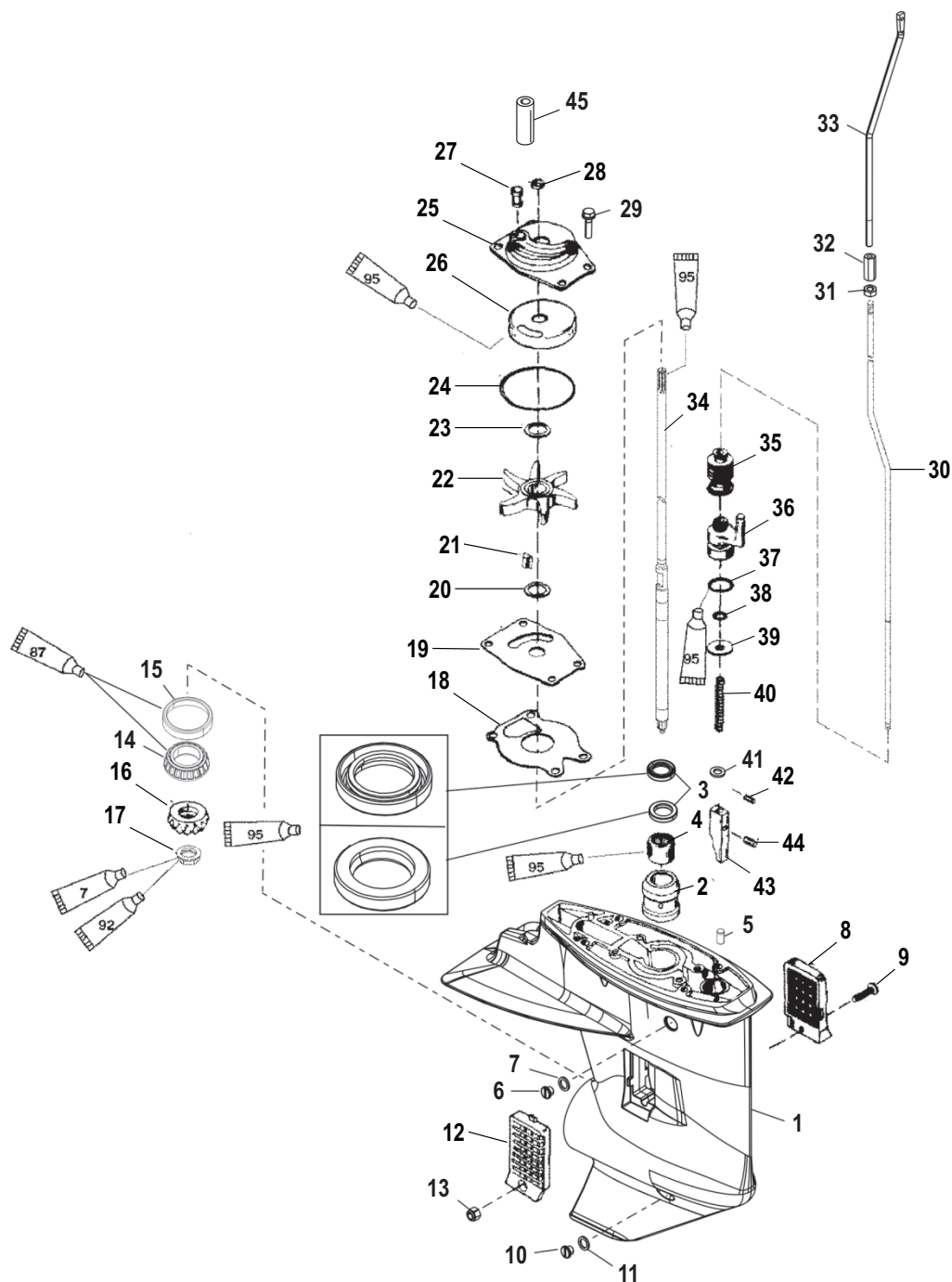
Gear Housing Propeller Shaft- 2.00:1 Gear Ratio-Non-Bigfoot

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
0	1666	8833T33	GEAR HOUSING ASSEMBLY Complete (2.60 Inch/102 mm Torpedo Diameter)	(Short)	1	
0	1666	8833T35	GEAR HOUSING ASSEMBLY Complete (2.60 Inch/102 mm Torpedo Diameter)	(Long)	1	
1	1666	8833A17	GEAR HOUSING ASSEMBLY Basic-Black		1	
2	0031	821321A1	BEARING ASSEMBLY Roller		1	
3		NSS	NOT SOLD SEPARATE Cup		1	
4	0043	821924A1	GEAR ASSEMBLY Forward (13-26)		1	
5	0023	41367	BUSHING		1	
6	0000	813139	FOLLOWER Cam		1	
7	0052	821930A1	CLUTCH ASSEMBLY		1	
8	0017	823951	PIN Cross		1	
9	0024	42204	SPRING		1	
10	0044	821929	PROPELLER SHAFT		1	
11	0043	821926T1	GEAR Reverse - 13/26		1	
12	0000	42144T3	CARRIER Bearing		1	
13	0025	33145	O-RING (1.984 x .139)		1	[1]
14	0023	821927	BUSHING		1	
15	0026	99325	SEAL		1	[1]
16	0026	821928	SEAL Oil		1	[1]
17	0010	82407110	SCREW (M8 x 50)		1	
18	0010	8240717	SCREW (M8 x 30)		2	
19	0048	828156A12	BLACK MAX PROPELLER 9 X 9 RH AL 3 BL		1	
20	0011	40140	NUT (M10)		1	
21	0000	8219321	THRUST HUB		1	
22	0023	420911	SPACER		1	
-	0026	41365A3	SEAL KIT		1	

PART NOTES:

[1] - Component Of Gear Housing Seal Kit 41365A 3 OR 85090A 2

Gear Housing (Driveshaft)(2.42:1 Gear Ratio)(Bigfoot)



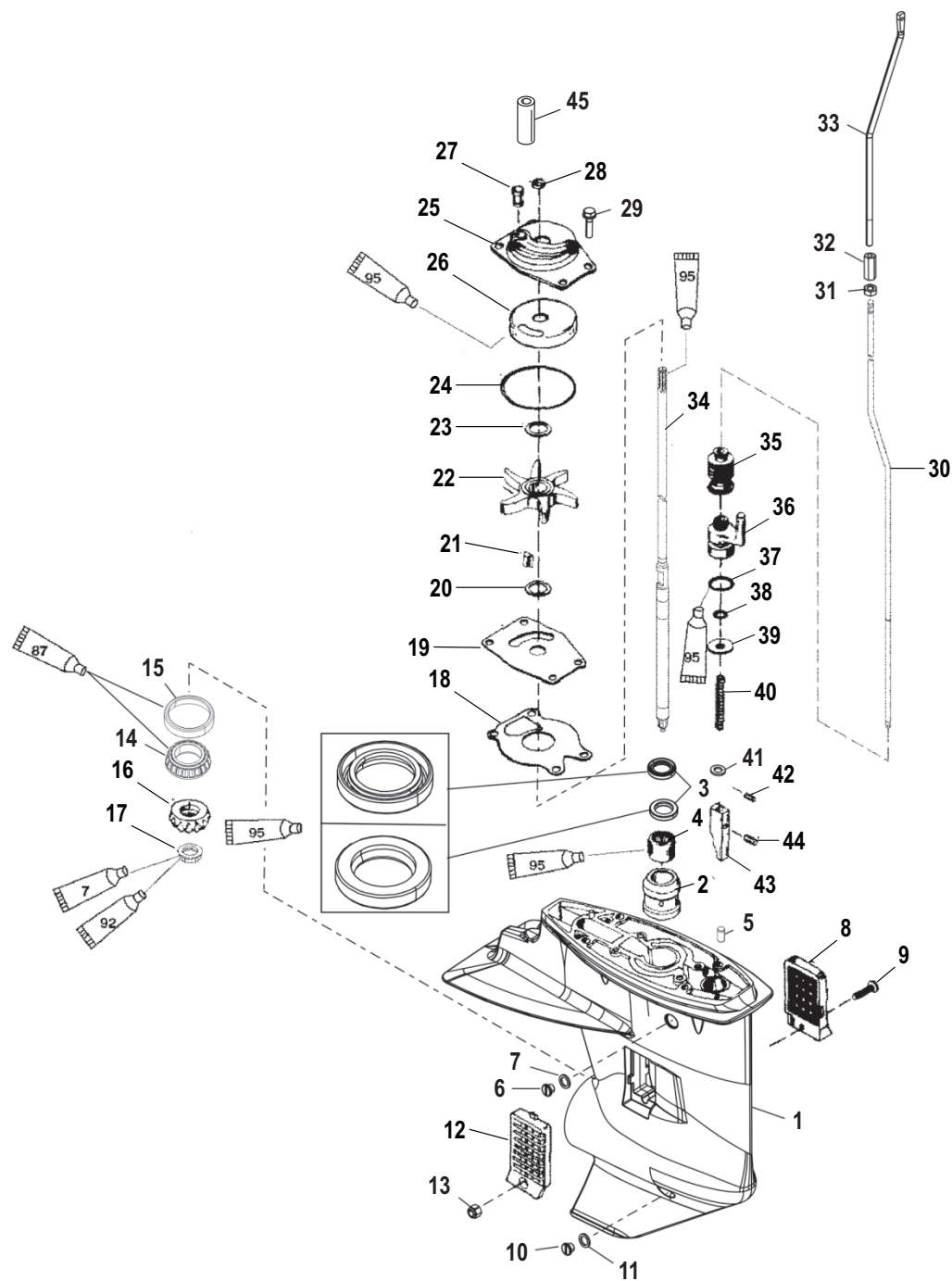
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Gear Housing (Driveshaft)(2.42:1 Gear Ratio)(Bigfoot)

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	1665	8669T33	GEAR HOUSING ASSEMBLY Complete (3.30 Inch/130 mm Torpedo Diameter)	(Long)	1	
-	1665	8669A46	GEAR HOUSING ASSEMBLY Complete (3.30 Inch/130 mm Torpedo Diameter)	(X-Long)	1	
1	1665	8669A21	GEAR HOUSING ASSEMBLY Basic-Black		1	
2		NSS	NOT SOLD SEPARATE Sleeve		1	
3	0026	99325	SEAL		2	[1]
4	0031	41326	BEARING Roller		1	
5	0017	85500	PIN Dowel (.187 x .530)		2	
6	0010	79953Q2	SCREW KIT (.375-16 x .250) Drain		1	[2]
7	0012	191833	SEAL		1	[3]
8	0035	41133	SCREEN Water Inlet Port		1	
9	0010	40031112	SCREW (M5 x 40)		1	
10	0010	79953Q2	SCREW KIT (.375-16 x .250) Drain		1	[2]
10	0022	67892A06	PLUG KIT Drain - Magnetic		1	
11	0012	191833	SEAL		1	[3]
12	0035	41134	SCREEN		1	
13	0011	401365	NUT (M5) Stainless Steel		1	
14	0031	98294A1	BEARING ASSEMBLY Roller		1	
15		NSS	NOT SOLD SEPARATE Cup		1	
16	0043	854498	GEAR Pinion - 12-29		1	
17	0011	828490	NUT		1	
18	0027	993261	GASKET		1	[4]
19	0000	85083	FACE PLATE		1	[5]
20	0012	8M0027721	WASHER		1	[4]
21	0028	85119	KEY		1	[5]
22	0047	8508910	IMPELLER		1	[5]
23	0012	8M0027721	WASHER		1	[4]
24	0025	69202	O-RING		1	[4]
25	0046	99157A02	PUMP ASSEMBLY Water		1	[5]
26		NSS	NOT SOLD SEPARATE Insert		1	[5]
27	0026	85090001	SEAL		1	[4]
28	0025	86203	O-RING		1	[4]
29	0010	8248324	SCREW (M6 x 16)		4	
30	0000	854503	SHIFT SHAFT	(Long)	1	
30	0000	854504	SHIFT SHAFT	(X-Long)	1	
31	0011	400212	NUT (M6) Stainless Steel		1	
32	0000	822419	COUPLER		1	
33	0000	8529941	SHIFT SHAFT Upper		1	
34	0045	854501	DRIVESHAFT	(Long)	1	
34	0045	854502	DRIVESHAFT	(X-Long)	1	
35	0000	85552001	BOOT		1	[1]
36	0000	93878	RETAINER		1	

Gear Housing (Driveshaft)(2.42:1 Gear Ratio)(Bigfoot)

Gear Housing (Driveshaft)(2.42:1 Gear Ratio)(Bigfoot)



16709

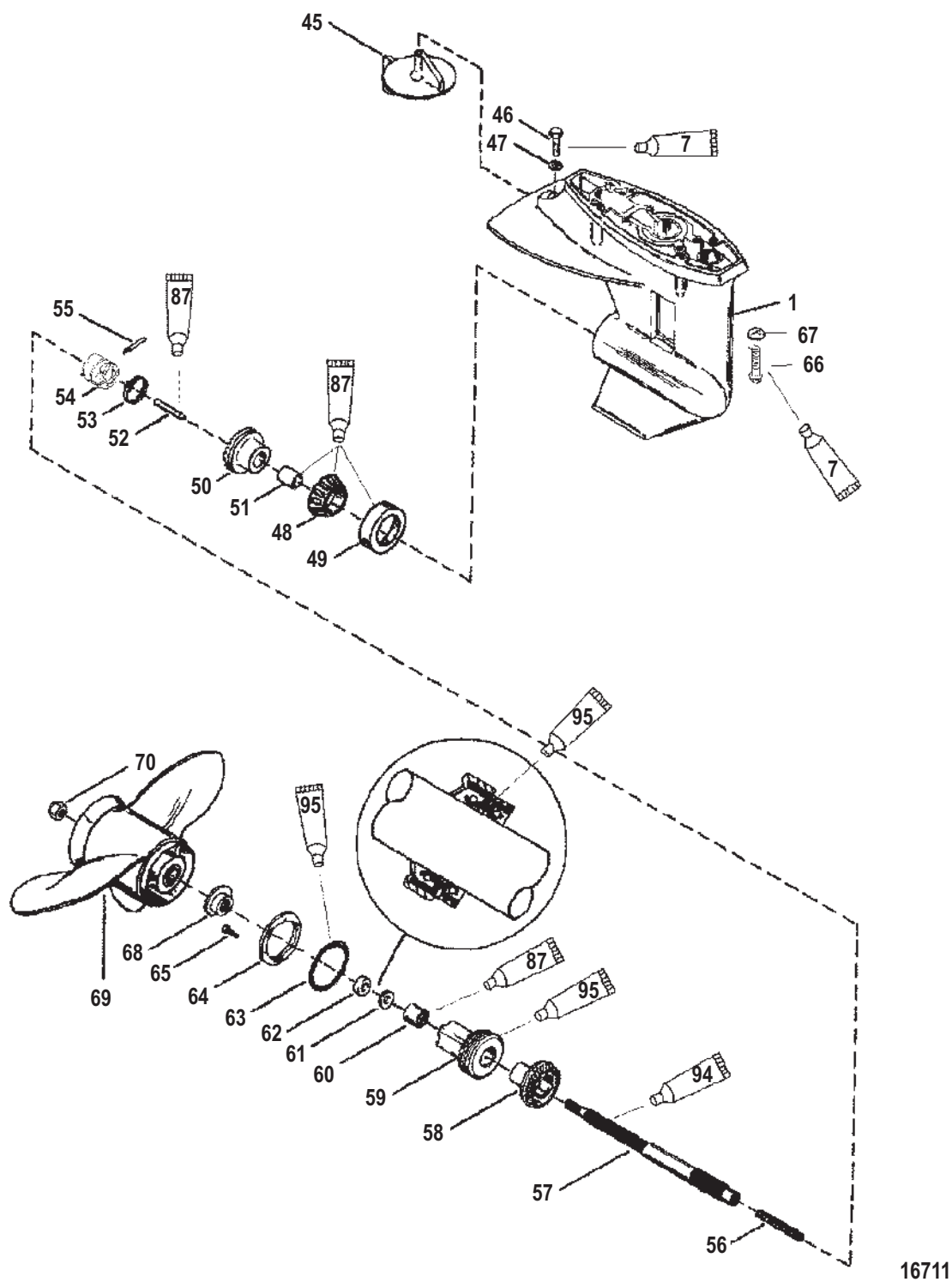
Gear Housing (Driveshaft)(2.42:1 Gear Ratio)(Bigfoot)

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
37	0025	35276	O-RING (.734 x .139)		1	[1]
38	0025	85594	O-RING (.239 x .174)		1	[1]
39	0012	85091	WASHER		1	
40	0024	93007	SPRING		1	
41	0012	29245	WASHER (.281 x .500 x .060) Stainless Steel		1	
42	0017	85593	PIN (.078 x .437)		1	
43	0000	85562A2	SHIFT CAM		1	
44	0017	85096	PIN Drive		1	
45	0023	29804T	SLEEVE Water Tube		1	
-	0026	85090A2	SEAL KIT		1	
-	0046	99157T2	PUMP KIT Water		1	

PART NOTES:

- [1] - Component Of Gear Housing Seal Kit 41365A 3 OR 85090A 2
- [2] - Alternate part numbers:
79953Q 2QS
79953T 2MPP
- [3] - Alternate part numbers:
19183 3Bulk Pack
19183K02MPP
19183Q02QS
Component Of Gear Housing Seal Kit 41365A 3 OR 85090A 2
Component Of Water Pump Repair Kit 42089A 5 OR 99157T 2
- [4] - Component Of Gear Housing Seal Kit 41365A 3 OR 85090A 2
Component Of Water Pump Repair Kit 42089A 5 OR 99157T 2
- [5] - Component Of Water Pump Repair Kit 42089A 5 OR 99157T 2

Gear Housing Propeller Shaft - 2.42:1 Gear Ratio-Bigfoot



Gear Housing Propeller Shaft - 2.42:1 Gear Ratio-Bigfoot

Gear Housing Propeller Shaft - 2.42:1 Gear Ratio-Bigfoot

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	1665	8669T33	GEAR HOUSING ASSEMBLY Complete (3.30 Inch/130 mm Torpedo Diameter)	(Long)	1	
-	1665	8669A46	GEAR HOUSING ASSEMBLY Complete (3.30 Inch/130 mm Torpedo Diameter)	(X-Long)	1	
1	1665	8669A21	GEAR HOUSING ASSEMBLY Basic-Black		1	
45	0097	98432Q6	TRIM TAB		1	[1]
46	0010	4000354	SCREW (M8 x 30)		1	
47	0012	70132	WASHER (.323 x .563 x .063) Stainless Steel		1	
48	0031	99328A1	BEARING ASSEMBLY Roller		1	
49		NSS	NOT SOLD SEPARATE Cup		1	
50	0043	854496A1	GEAR ASSEMBLY Forward - 12/29		1	
51	0023	85557	BUSHING		1	
52	0000	85094	FOLLOWER Cam		1	
53	0024	38114	SPRING		1	
54	0052	41040T1	CLUTCH		1	
55	0017	85093	PIN		1	
56	0024	88680	SPRING		1	
57	0044	8166231	PROPELLER SHAFT		1	
58	0043	854497T	GEAR Reverse - 12/29		1	
59	0000	99906T1	CARRIER ASSEMBLY Bearing		1	
60	0031	21739	BEARING Roller		1	
61	0026	41132	SEAL Oil Inner		1	[2]
62	0026	41131	SEAL Oil Outer		1	[2]
63	0025	85549	O-RING		1	[2]
64	0000	87293	PLATE		1	
65	0010	90883	SCREW (M5 x 16)		3	
66	0010	87810178	SCREW (M10 x 35)		4	
67	0012	43328	WASHER		4	
68	0000	858498	THRUST HUB ASSEMBLY		1	
69	0048	19636A10	PROPELLER		1	
70	0011	88228	PROP NUT		1	
-	0026	85090A2	SEAL KIT		1	

PART NOTES:

- [1] - Alternate part numbers:
98432Q 6QS
98432T 5Service Part
98432T 6MPP
- [2] - Component Of Gear Housing Seal Kit 41365A 3 OR 85090A 2



Visual Warning

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	17334A4	PLATE ASSEMBLY Lamp Mounting		1	
2	0088	17429	LAMP		1	
3	0000	76424	BRACKET		1	
4	0016	55422	STUD (#10-32 x 2.00)		2	
5	0012	24676	WASHER (.200 x .440 x .032)		2	
6	0011	68219	NUT (#10-32) Stainless Steel		2	
7	0086	45915	TERMINAL BLOCK		1	
8	0010	16324	SCREW (#8 x .625)		1	
9	0010	878607	SCREW (#10-16 x .375)		1	
10	0084	11149A3	CABLE ASSEMBLY		1	
11	0085	623594	INSULATOR (2.00 Inch)		1	
12	0010	24231	SCREW (#10-32 x .250)		1	
13	0011	27164	NUT AND LOCKWASHER (#10-32)		1	



Tools

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1		NSS	NOT SOLD SEPARATE Oil Filter Wrench (Obtain Locally)		1	
2	0091	83164M	FLYWHEEL PULLER		1	
3	0091	83163M	HOLDER TOOL Flywheel		1	
4	0000	FT2997	COMPRESSOR TOOL Piston Ring		1	
6	0091	809494A1	COMPRESSOR TOOL Valve Spring		1	
7	0091	809495A1	REMOVER TOOL Valve Guide		1	
8	0091	809496A1	INSTALLER TOOL Valve Guide Bushing		1	
9	0091	809497A1	REAMER TOOL Valve Guide		1	
10		NSS	NOT SOLD SEPARATE Valve Seat Cutter Kit (Obtain Locally)		1	
11	0091	828999	WRENCH		1	
12	0091	37241	PULLER PLATE Universal		1	
13	0091	83165T	PULLER ASSEMBLY		1	
14	0091	34569A1	PULLER ASSEMBLY Slide Hammer		1	
15	0091	13664	INSTALLER TOOL Bearing Carrier, 6/15 Hp	(Non-Bigfoot)	1	
15	0091	93843T1	INSTALLER TOOL Bearing Carrier	(Bigfoot)	1	
16	0091	824788A1	REMOVAL TOOL Bearing		1	
17	0091	824790A1	INSTALLATION TOOL Driveshaft Bushing		1	
18	0091	13658T	MANDREL		1	
19	0091	824787	REMOVAL TOOL Bushing		1	
20	0091	824785T1	INSTALLER TOOL Bushing And Seal		1	
21	0091	29310	PLATE		1	
22		NSS	NOT SOLD SEPARATE Expanding Rod (Snap-On #CG40-4)		1	
23		NSS	NOT SOLD SEPARATE Collet (Jaws)(Snap-On #CG40A6)		1	
24	0000	FT8950	TESTER KIT		1	

Powerhead Gasket Set Components

Powerhead Gasket Set Components

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0027	835427A00	GASKET SET Powerhead		1	
-	0025	825478	O-RING Fuel Pump		1	
-	0025	825462	O-RING Camshaft		1	
-	0027	853523	GASKET Oil Pump		1	
-	0026	825455	SEAL Oil Camshaft		1	
-	0027	853525	GASKET Intake Manifold		1	
-	0027	835383	GASKET Isulator		2	
-	0025	8250572	O-RING Silencer		1	
-	0026	822647	SEAL Valve Stem		4	
-	0027	834952002	GASKET Exhaust Cover		1	
-	0027	824853	GASKET Thermostat Cover		1	
-	0026	850850	SEAL Breather Cover		1	
-	0000	855922A2	PLATE Oil Deflection		1	
-	0027	8354272	GASKET Oil Deflection Plate		2	
-	0027	850836	GASKET Cylinder Head		1	
-	0000	850837	SEAL Cylinder Head		1	
-	0025	825492	O-RING Oil Plug	(Not Used For This Application)	1	
-	0026	855680	SEAL Oil Crankshaft-Top		1	
-	0026	855681	SEAL Oil Crankshaft-Bottom		1	

Accessories

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
0	0000	856557A1	CHARGING KIT 10 Ampere		1	
0	0000	856558A2	CHARGING KIT Battery		1	
0	0050	856555A1	STARTER MOTOR KIT Electric		1	
0	0032	858610A38	HOSE ASSEMBLY Fuel	(Original Equipment)	1	
0	0032	877680Q8	HOSE ASSEMBLY Fuel (8 Feet)	(With Quick Disconnect)	1	[1]
0	0032	877680Q12	HOSE ASSEMBLY Fuel (12 Feet)	(With Quick Disconnect)	1	[2]
0	0032	877681Q8	HOSE ASSEMBLY Fuel (8 Feet)	((With Quick Disconnect Engine End Only)	1	[3]
0	0032	877681Q12	HOSE ASSEMBLY Fuel (12 Feet)	(With Quick Disconnect Engine End Only)	1	[4]
0	0032	877683Q12	HOSE ASSEMBLY Fuel (12 Feet)	(No Fittings)	1	[5]
0	0000	856553A2	ATTACHING KIT Remote Control		1	
0	0084	856554A1	HARNESS KIT Remote Control		1	
0	0000	856537A5	TILLER HANDLE KIT 9.9/15 Hp 4-Stroke	(Black)	1	
0	0000	856556A2	SWITCH KIT Tiller Handle Start Button		1	

PART NOTES:

- [1] - Alternate part numbers:
877680Q 8QS
877680T 8MPP
- [2] - Alternate part numbers:
827927A12Service Part
877680Q12QS
877680T12MPP
- [3] - Alternate part numbers:
17146A 8Service Part
877681Q 8QS
877681T 8MPP
- [4] - Alternate part numbers:
17146A12Service Part
877681Q12QS
877681T12MPP
- [5] - Alternate part numbers:
877683Q12QS
877683T12MPP

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Part No.	Description	Pg.	Ref.no	Part No.	Description	Pg.	Ref.no
10185060	OWNERS MANUAL	2	-	10185D60	OWNERS MANUAL French	2	-
10185J60	OWNERS MANUAL Spanish	2	-	10203990	INSTALLATION MANUAL	2	-
11083A30	SWITCH ASSEMBLY	18	32	11149A3	CABLE ASSEMBLY	68	10
11149A43	CABLE ASSEMBLY Brown/White	8	11	11794M	PIN	28	18
11802M	O-RING	28	13	12009	BUSHING (.31 x .45 x .50)	54	24
12009	BUSHING (.31 x .45 x .50)	56	2	120441	RETAINER Brass	18	33
12066Q9	ROPE	14	20	12134	WASHER Wave	6	13
12754	SPRING	50	24	12756	BRACKET	50	23
12758	LEVER	50	25	13194	RING Retaining	50	21
13194	RING Retaining	50	26	13195	PIN	50	22
13540	CAP Female	8	10	13541	PLUG Male	8	10
13658T	MANDREL	70	18	13664	INSTALLER TOOL Bearing Carrier, 6/15 Hp	70	15
13954	SCREW (.250-14 x .88)	56	11	13954	SCREW (.250-14 x .88)	56	13
14183M	PLUG Drain (M4 x 5)	28	29	15781A5	CONNECTOR Fuel - Brass	6	14
15920Q54	LANYARD ASSEMBLY	18	34	16324	SCREW (#8 x .625)	68	8
17334A4	PLATE ASSEMBLY Lamp Mounting	68	1	17429	LAMP	68	2
18202	GROMMET Fuel Connector	6	16	18745	ROLLER	4	12
191833	SEAL	56	4	191833	SEAL	56	9
191833	SEAL	62	7	191833	SEAL	62	11
19202001	GASKET	56	25	192043	GASKET	56	19
19636A10	PROPELLER	66	69	1993325	SCREW (M10 x 25 MM)	50	32
1993735	SCREW (M6 x 35 MM)	6	11	19943100	SCREW (M8 x 100)	52	48
1994360	SCREW (M8 x 60)	52	49	21739	BEARING Roller	66	60
22756	BEARING Roller	56	17	24231	SCREW (#10-32 x .250)	68	12
24676	WASHER (.200 x .440 x .032)	68	5	26995	LOCKWASHER (#8) Stainless Steel	4	6
27164	NUT AND LOCKWASHER (#10-32)	68	13	27290	RING Retaining	38	35
28700	CLAMP	22	36	29245	WASHER (.281 x .500 x .060) Stainless Steel	8	30
29245	WASHER (.281 x .500 x .060) Stainless Steel	56	36	29245	WASHER (.281 x .500 x .060) Stainless Steel	64	41
29310	PLATE	70	21	29330	WASHER	50	15
29804T	SLEEVE Water Tube	64	45	30954	CLIP Safety	48	21
31030	WAVE WASHER Tilt Stop Strap Screw	48	32	33145	O-RING (1.984 x .139)	60	13
33613	SEAL	56	20	34569A1	PULLER ASSEMBLY Slide Hammer	70	14
35276	O-RING (.734 x .139)	64	37	36001	WASHER	52	50
37241	PULLER PLATE Universal	70	12	37828	WASHER (.390 x .625 x .062) Stainless Steel	50	29
38114	SPRING	66	53	4000330	SCREW (M6 x 25)	46	13
4000333	SCREW (M6 x 40)	48	10	4000333	SCREW (M6 x 40)	48	19
4000354	SCREW (M8 x 30)	66	46	4000357	SCREW (M8 x 45)	16	1
4000384	SCREW (M10 x 80)	46	25	40011107	SCREW (M5 x 16) Stainless Steel	46	8
40011107	SCREW (M5 x 16) Stainless Steel	46	9	40011109	SCREW (M5 x 25) Stainless Steel	50	38
40011111	SCREW (M5 x 35) Stainless Steel	18	24	40011111	SCREW (M5 x 35) Stainless Steel	22	9
40011126	SCREW (M6 x 13) Stainless Steel	4	11	40011126	SCREW (M6 x 13) Stainless Steel	38	36
40011126	SCREW (M6 x 13) Stainless Steel	50	13	40011128	SCREW (M6 x 20) Stainless Steel	18	4
40011128	SCREW (M6 x 20) Stainless Steel	18	6	40011128	SCREW (M6 x 20) Stainless Steel	18	30
40011128	SCREW (M6 x 20) Stainless Steel	22	2	40011128	SCREW (M6 x 20) Stainless Steel	22	11
40011128	SCREW (M6 x 20) Stainless Steel	22	23	40011129	SCREW (M6 x 25) Stainless Steel	6	15
40011151	SCREW (M8 x 35) Stainless Steel	38	24	400212	NUT (M6) Stainless Steel	8	18
400212	NUT (M6) Stainless Steel	58	39	400212	NUT (M6) Stainless Steel	62	31
400213	NUT (M8) Stainless Steel	52	51	4002316	WASHER (6.60 X 17.0 X 1.5SS)	6	5
4002316	WASHER (6.60 X 17.0 X 1.5SS)	18	7	4002317	WASHER (8.90 X 17.0 X 1.9SS)	16	2
4002317	WASHER (8.90 X 17.0 X 1.9SS)	38	25	4002320	WASHER	52	43
400248	LOCKWASHER (M10)	50	33	400256	LOCKWASHER (M6)	8	17
40031112	SCREW (M5 x 40)	62	9	4006731	SCREW (M6 x 16)	6	4
4006731	SCREW (M6 x 16)	54	9	4013610	NUT (M10) Stainless Steel	52	44
401365	NUT (M5) Stainless Steel	62	13	401366	NUT (M6) Stainless Steel	18	10
401385	NUT (M5) Stainless Steel	50	39	401386	NUT (M6) Stainless Steel	54	20
40140	NUT (M10)	60	20	41040T1	CLUTCH	66	54
41042	HANDLE Carrying	48	11	41131	SEAL Oil Outer	66	62
41132	SEAL Oil Inner	66	61	41133	SCREEN Water Inlet Port	62	8
41134	SCREEN	62	12	41323A2	ATTACHING KIT Steering Link	50	28
41326	BEARING Roller	62	4	413651	SEAL Oil	54	13
413651	SEAL Oil	56	24	41365A3	SEAL KIT	58	-

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41365A3	SEAL KIT	60	-	41367	BUSHING	60	5
41369	WASHER Thrust	56	16	41523	SCREW (.250-28 x 1.00)	48	26
41523	SCREW (.250-28 x 1.00)	48	35	41524	SCREW (.250-28 x 1.75)	48	30
41524	SCREW (.250-28 x 1.75)	48	31	41884M	BOLT (M8 x 55)	38	3
41888M	CHECK VALVE	24	3	41889M	SCREW (M3 x 5)	24	10
42038Q02	IMPELLER	56	31	42039	CAM	56	37
42040T5	BASE ASSEMBLY Water Pump	56	18	42089A2	COVER ASSEMBLY	56	28
42089A5	PUMP KIT Water	58	-	420911	SPACER	60	22
421021	SEAL	56	30	42121A2	ANODE ASSEMBLY	56	12
42126	GUIDE	50	37	42133	SEAL	56	14
42144T3	CARRIER Bearing	60	12	42185A1	TUBE ASSEMBLY Water	56	26
421892	MOUNT	52	45	421991	SCREEN	56	10
42200	FACE PLATE	56	27	42204	SPRING	60	9
42375	RETAINER	56	21	42376A2	KEY ASSEMBLY	56	32
42389	E RING	58	42	43092M	BOLT (M6 x 14)	38	4
432429	CABLE Throttle	46	5	43328	WASHER	66	67
444671	GUIDE	56	34	44581	SPRING Tilt Stop Lever Screw	48	29
45076	NUT (#10-32) Brass	22	18	45915	TERMINAL BLOCK	68	7
46335	NUT (.375-24)	38	33	47341A11	ROPE AND HANDLE KIT Manual Starting	4	14
48323	PLUG	18	14	48408	SCREW (#10-16 x .500)	56	22
55422	STUD (#10-32 x 2.00)	68	4	56373A2	PIN ASSEMBLY Tilt	48	17
61787	HOLDER	16	11	623594	INSULATOR (2.00 Inch)	68	11
67892A06	PLUG KIT Drain - Magnetic	56	3	67892A06	PLUG KIT Drain - Magnetic	62	10
67981	WASHER	48	23	68219	NUT (#10-32) Stainless Steel	68	6
68307	PLUG	54	30	68575T2	PINION	16	7
69057	WASHER (.281 x .734 x .063)	6	8	69150	WAVE WASHER	18	17
69202	O-RING	62	24	70132	WASHER (.323 x .563 x .063) Stainless Steel	66	47
71421	WASHER Nylon Tilt Tube	48	13	71421	WASHER Nylon Tilt Tube	48	15
73719	WASHER Thumb Screw	48	7	74036	FITTING Grease	50	2
74036	FITTING Grease	50	3	74036	FITTING Grease	50	4
75384	BRUSH/SPRING KIT	16	10	76424	BRACKET	68	3
768042	SHOULDER SCREW Hex	48	6	79953Q2	SCREW KIT (.375-16 x .250) Drain	56	3
79953Q2	SCREW KIT (.375-16 x .250) Drain	56	8	79953Q2	SCREW KIT (.375-16 x .250) Drain	62	6
79953Q2	SCREW KIT (.375-16 x .250) Drain	62	10	802690T3	FLOAT BOWL ASSEMBLY	28	21
802691	GASKET	28	32	8026911	GASKET	28	30
802692	SCREW (M4 x 8)	28	28	8026921	SCREW (M3 x 5)	28	9
802693	RING Retaining	28	22	802694	PLATE	28	27
802695	DIAPHRAGM	28	25	802696	SPRING	28	26
802697	SEAL	28	24	802698	CAP	28	23
802699	GASKET	28	19	802700	MAIN NOZZLE	28	12
8027001	MAIN NOZZLE	28	12	802701	JET Main (#104)	28	14
8027011	PILOT JET (#45)	28	10	8027012	JET Main (#103)	28	14
802702	PLUG	28	11	802703	CHECK VALVE	28	34
802704	FILTER	28	20	802705	COVER	28	8
802706A1	REPAIR KIT Carburetor	28	-	802733A98	POWERHEAD ASSEMBLY	10	-
802733A98	POWERHEAD ASSEMBLY	32	-	802733A98	POWERHEAD ASSEMBLY	36	-
802733A98	POWERHEAD ASSEMBLY	38	-	802733A98	POWERHEAD ASSEMBLY	42	-
802733A98	POWERHEAD ASSEMBLY	44	-	802739A06	DECAL SET	4	-
802740A06	DECAL SET	4	-	803183006	PARTS MANUAL 13.5/15/15 Bodensee 4-Stroke	2	-
803872	PLATE	34	10	804652A06	DECAL EPA Label Information	2	-
804652A06	DECAL EPA Label Information	14	37	804652A07	DECAL EPA Label Information	2	-
809494A1	COMPRESSOR TOOL Valve Spring	70	6	809495A1	REMOVER TOOL Valve Guide	70	7
809496A1	INSTALLER TOOL Valve Guide Bushing	70	8	809497A1	REAMER TOOL Valve Guide	70	9
8095613	DIAPHRAGM	24	4	8095614	DIAPHRAGM	24	9
8095622	SPRING	24	5	8095623	SPRING	24	7
8095632	PLUNGER	24	6	8095641	SCREW (M4 x 30)	24	8
8095662	PIN	24	12	809569	FLOAT	28	17
8095701	VALVE Needle	28	16	809571	SCREW (M4 x 10)	28	2
8095711	SCREW (M4 x 5)	28	15	8095721	COVER	28	3
809573	GASKET	28	4	8095781	SCREW Throttle	28	5
8095783	SCREW Drain (M5 x 6)	28	31	8095791	SPRING	28	6

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811188M	BOLT (M6 x 16)	8	9	811188M	BOLT (M6 x 16)	10	41
811188M	BOLT (M6 x 16)	10	48	811188M	BOLT (M6 x 16)	12	10
811248M	SCREW (M4 x 5)	28	7	8119012	CAP Commutator	16	9
812619	FUSE Yellow - 20 Ampere	8	27	812707	BUSHING	6	12
813139	FOLLOWER Cam	60	6	813613	FITTING	6	20
8136911	SCREW (M8 x .98)	54	3	813960A5	SWITCH ASSEMBLY	18	39
814776	SCREW Adjusting (M6 x 55)	54	19	8147762	SCREW (M6 x 16)	14	7
814945	SCREW (.312-18 x 3.500) Stainless Steel	48	22	815848	NUT (.312)	48	24
816296A3	FILTER Fuel To Fuel Connector	24	13	816311T	TIE STRAP (8.00 Inches)	6	17
816311T	TIE STRAP (8.00 Inches)	6	21	816311T	TIE STRAP (8.00 Inches)	10	49
816311T	TIE STRAP (8.00 Inches)	12	8	816311T	TIE STRAP (8.00 Inches)	18	35
816311T	TIE STRAP (8.00 Inches)	24	14	816311T	TIE STRAP (8.00 Inches)	38	39
8165621	DISC	50	11	8166231	PROPELLER SHAFT	66	57
816976Q1	CAP ASSEMBLY Fuel-Manual Vent	26	2	8169771	GASKET Fuel Cap	26	3
817428	SOCKET	22	17	817428	SOCKET	38	37
81758M	SCREW (M4 x 12)	28	33	818538	SPACER	48	12
81914M	KEY	44	14	82047M	CLAMP	24	18
82069M	GROMMET	8	36	82129145	SCREW (M6 x 45)	22	29
82130012	SCREW (M6 x 12)	8	29	821321A1	BEARING ASSEMBLY Roller	60	2
821463A1	TILLER TUBE	46	14	821465	HANDLE Throttle	46	16
821468A66	ARM ASSEMBLY Steering Handle	46	7	821468T65	TILLER HANDLE ASSEMBLY	46	-
821924A1	GEAR ASSEMBLY Forward (13-26)	60	4	8219251	GEAR Pinion - 13-26	56	15
821926T1	GEAR Reverse - 13/26	60	11	821927	BUSHING	60	14
821928	SEAL Oil	60	16	821929	PROPELLER SHAFT	60	10
821930A1	CLUTCH ASSEMBLY	60	7	8219321	THRUST HUB	60	21
821957	BRAKE PLATE	50	14	821958A1	PLATE KIT	50	12
821959	HANDLE	50	16	821961	ROD	50	10
821972	KNOB Throttle	46	10	82213M	WASHER	14	26
822145	WASHER	46	21	822146	WASHER	46	23
822148A3	COVER KIT	46	1	822150	PULLEY	46	2
822236	QUAD RING	56	23	822237A3	SWIVEL BRACKET	50	1
822244A1	SLEEVE ASSEMBLY	56	5	822248	THRUST WASHER	58	44
82239312	SCREW (M5 x 12)	18	21	82239312	SCREW (M5 x 12)	18	28
82239312	SCREW (M5 x 12)	18	38	82239312	SCREW (M5 x 12)	22	3
82239312	SCREW (M5 x 12)	22	15	82239312	SCREW (M5 x 12)	22	37
822419	COUPLER	58	40	822419	COUPLER	62	32
8224211	BUMPER	54	21	822441	RETAINER	46	19
822459	RETAINER	22	24	822459	RETAINER	22	27
822513002	PLUG	14	29	82258M	O-RING	10	47
822625	NIPPLE (M20)	38	17	822626Q03	FILTER ASSEMBLY Oil	38	16
822644	PIPE PLUG	38	5	822644	PIPE PLUG	42	4
822647	SEAL Valve Stem	36	7	822647	SEAL Valve Stem	72	-
822650	RETAINER	36	5	822651	KEY	36	6
822841F1	BRACKET Steering Arm	46	24	8231872	SCREW (M4 x 12)	4	5
82343M	CLIP	44	13	823531A1	CONNECTOR KIT Fuel	26	4
823533	O-RING	26	6	823534	SCREEN	26	8
823609A8	SWITCH ASSEMBLY	46	29	823609A9	SWITCH ASSEMBLY Stop	46	18
8236385	ARMATURE	16	6	8236391	DRIVE CAP	16	8
82364M	PIN Dowel	34	3	82364M	PIN Dowel	54	29
8237011	DECAL Co-Pilot	48	16	8237515	NUT (M4)	4	7
8237515	NUT (M4)	24	11	8237951	RING Retaining	22	33
82390M	NUT (M6)	14	27	823939	BUSHING	46	20
823943	BUSHING	56	7	823944	SLEEVE	56	6
823951	PIN Cross	60	8	82407110	SCREW (M8 x 50)	54	25
82407110	SCREW (M8 x 50)	60	17	8240717	SCREW (M8 x 30)	54	26
8240717	SCREW (M8 x 30)	60	18	8242003	DECAL	46	15
824372A1	CABLE ASSEMBLY	8	12	82470620	SCREW (M3.5 x 20)	18	41
824785T1	INSTALLER TOOL Bushing And Seal	70	20	824787	REMOVAL TOOL Bushing	70	19
824788A1	REMOVAL TOOL Bearing	70	16	824790A1	INSTALLATION TOOL Driveshaft Bushing	70	17
8248291	SCREW (M6 x 20)	18	1	8248324	SCREW (M6 x 16)	62	29
8248326	SCREW (M6 x 25 MM)	8	4	824853	GASKET	38	11

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824853	GASKET Thermostat Cover	72	-	824912A6	CABLE ASSEMBLY	8	32
824918	CLIP	46	28	824923	PLATE	18	40
824992	SPRING Detent	18	25	824992	SPRING Detent	22	6
824993	SPRING Backing	18	26	824993	SPRING Backing	22	5
824994	SPRING Plate	18	27	824994	SPRING Plate	22	4
8249953	SEAL	14	2	82500925	SCREW (M6 x 25)	42	7
82500930	BOLT (M6 x 30)	38	12	8250311	COVER Thermostat	38	10
825038	CIRCLIP	42	3	825040	GROMMET	38	27
825046	SCREW	36	9	8250572	O-RING	34	7
8250572	O-RING Silencer	72	-	825096T	RELAY	8	14
825102A1	HIGH TENSION LEAD	8	35	825451	COLLAR	36	12
825452	SPRING	36	15	825453	SPRING	36	16
825455	SEAL Oil	32	6	825455	SEAL Oil Camshaft	72	-
825462	O-RING	32	2	825462	O-RING Camshaft	72	-
825478	O-RING	24	17	825478	O-RING Fuel Pump	72	-
825492	O-RING Oil Plug	72	-	825498	WASHER	32	9
825537	DRIVESHAFT	58	43	825578A1	RELIEF VALVE ASSEMBLY	54	27
825579	O-RING	54	28	825677	PUSH NUT	22	25
825677	PUSH NUT	22	28	825689	PIN Dowel	38	2
825689	PIN Dowel	42	6	8257021	BOLT (M6 x 20)	38	21
8257021	BOLT (M6 x 20)	38	31	8257021	BOLT (M6 x 20)	42	11
825713	PIN Piston	44	12	825782F1	LEVER Cowl Latch	6	10
825787A2	PULLEY ASSEMBLY	18	8	825788	BUSHING	18	9
825839	RING Oil	44	11	825843	DRIVESHAFT	58	43
826037	PLUG	6	19	826063	LEVER Interlock	18	23
826063	LEVER Interlock	22	8	826150	NUT	36	10
826276	BUMPER	54	4	826574	BOOT	8	19
826618	BUSHING	6	6	826648	PLATE	46	26
826649	LATCH	4	4	826709109	NUT (.250-28) Stainless Steel	48	8
826709109	NUT (.250-28) Stainless Steel	48	25	826709109	NUT (.250-28) Stainless Steel	48	28
826709109	NUT (.250-28) Stainless Steel	48	33	826709113	NUT (.375-24) Stainless Steel	50	17
826709113	NUT (.375-24) Stainless Steel	50	30	826792	WAVE WASHER	46	22
82684430	SCREW (M6 x 30)	56	35	82710M	WASHER	32	7
827204	NUT (M6)	8	16	827205	WASHER	8	15
8272411	SEAL	54	12	8272822	DECAL Warning	34	9
827702	COVER	4	3	827737	SEAL Rubber	28	39
827858	SPARK PLUG NGK-DPR6EA-9	42	12	827947	SEAL	54	10
8280471	STRAP	18	29	8280471	STRAP	22	1
828049	SLIDE	22	31	828054	COVER Fuse	8	28
828114	GROMMET	22	34	828129	GROMMET	6	7
828156A12	BLACK MAX PROPELLER 9 X 9 RH AL 3 BL	60	19	8282371	SEAL Cowl	4	13
828490	NUT	62	17	828816	GASKET	54	5
8288181	PLUG Drain	54	6	828999	WRENCH	70	11
830756109	HOSE (57.00 Inches Bulk) To Telltale (Cut to 14 Inch Length)	38	15	83163M	HOLDER TOOL Flywheel	70	3
83164M	FLYWHEEL PULLER	70	2	83165T	PULLER ASSEMBLY	70	13
832047	SCREW (M6 x 20)	22	13	83326M	FITTING	38	8
834952002	GASKET	38	6	834952002	GASKET Exhaust Cover	72	-
834953T02	COVER Exhaust	38	7	834954	COVER	42	9
834955	GEAR Drive	32	12	834956	CAMSHAFT	32	1
834956004	CAMSHAFT	32	1	834957	CRANKSHAFT	44	1
834960	BEARING	44	4	83496010	BEARING	44	4
83496020	BEARING	44	4	834961T1	CONNECTING ROD	44	5
834963T	PISTON	44	8	834967T2	PUMP ASSEMBLY Oil	32	11
834973T	GEAR Driven	32	8	834974	BREATHER COVER	38	19
835382T04	CARBURETOR	28	1	835383	GASKET	34	6
835383	GASKET Isolator	72	-	835385T	MANIFOLD Intake	34	1
835386T	SILENCER	34	8	835387	COIL Lighting	12	6
835389T1	PUMP ASSEMBLY Fuel	24	1	835392Q	TIMING BELT	32	15
835395	PULSER	12	9	835397	FLYWHEEL	12	3
835399T	COIL Charging	12	4	835401T1	CDI UNIT	8	33

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Part No.	Description	Pg.	Ref.no	Part No.	Description	Pg.	Ref.no
835403T	BRACKET	8	1	835403T1	BRACKET	8	1
835406	RECTIFIER/REGULATOR	8	40	835407A1	CYLINDER BLOCK	38	1
835409T1	HOUSING Driveshaft	54	1	835410T2	MOUNT Upper	54	2
835415F	REMOTE CONTROL PLATFORM	22	10	835416A1	BOTTOM COWL	6	1
8354191	SEAL	18	31	8354191	SEAL	22	20
8354262	DIPSTICK	38	38	8354272	GASKET	38	23
8354272	GASKET Oil Deflection Plate	72	-	835427A00	GASKET SET Powerhead	24	-
835427A00	GASKET SET Powerhead	32	-	835427A00	GASKET SET Powerhead	34	-
835427A00	GASKET SET Powerhead	36	-	835427A00	GASKET SET Powerhead	40	-
835427A00	GASKET SET Powerhead	42	-	835427A00	GASKET SET Powerhead	44	-
835427A00	GASKET SET Powerhead	72	-	835430A1	CYLINDER HEAD ASSEMBLY	42	1
835430A2	CYLINDER HEAD ASSEMBLY	42	1	835430T08	CYLINDER HEAD ASSEMBLY	42	1
83577M	CLAMP	24	20	84058M	BOLT (M6 x 20)	8	31
84058M	BOLT (M6 x 20)	14	24	84403M	KEY	32	5
84403M	KEY	44	15	849838	SCREW (.375-24 x 1.250)	50	27
85083	FACE PLATE	62	19	850835	GUIDE Intake	42	2
850836	GASKET	42	8	850836	GASKET Cylinder Head	72	-
850837	SEAL	42	10	850837	SEAL Cylinder Head	72	-
850838T	VALVE Intake	36	1	850839T	VALVE Exhaust	36	2
850840	SPRING Valve	36	4	850841A1	ROCKER ARM ASSEMBLY	36	8
850842	SHAFT Rocker	36	11	850843	WASHER	32	13
850844	BOLT (M7 x 38)	44	6	850846	RING Piston	44	9
850847	RING Piston	44	10	850850	SEAL	38	20
850850	SEAL Breather Cover	72	-	850856	LEVER Shift	22	21
850857	LEVER Throttle	22	26	850862F2	COVER	54	17
850863F2	COVER	54	18	850864	RECOIL ASSEMBLY	14	-
850865A1	HANDLE REST	14	1	850879	BOLT (M6 x 35)	32	4
8508910	IMPELLER	62	22	85090001	SEAL	62	27
85090A2	SEAL KIT	64	-	85090A2	SEAL KIT	66	-
85091	WASHER	64	39	85093	PIN	66	55
85094	FOLLOWER Cam	66	52	85096	PIN Drive	64	44
85119	KEY	62	21	85174A1	HANDLE ASSEMBLY	14	3
852413T3	TOP COWL ASSEMBLY	4	1	852413T4	TOP COWL ASSEMBLY	4	1
852432	SEAL	54	14	852463	HOSE	34	13
852472	WIRE	18	36	852473	COLLAR	8	7
852473	COLLAR	14	9	852473	COLLAR	14	31
8524791	PILOT LAMP	14	5	852480	LATCH HOOK	6	3
852484	SCREEN Oil	38	42	852490F	BRACKET	4	2
852491A1	BRACKET ASSEMBLY	4	10	852494A5	SHIFT SHAFT ASSEMBLY Horizontal	18	22
852494A5	SHIFT SHAFT ASSEMBLY Horizontal	22	7	852494A6	SHIFT SHAFT ASSEMBLY Horizontal	18	22
852494A6	SHIFT SHAFT ASSEMBLY Horizontal	22	7	8524961	LEVER Shift Shaft	22	14
852497A2	SHIFT LINK ASSEMBLY	22	16	852498	COVER	22	12
8527681	GROMMET	14	35	8527732	SHEAVE Starter	14	10
852777	PAWL	14	11	852778	SPRING Starter	14	12
8527781	SPRING Drive Pawl	14	14	8527782	SPRING	14	15
8527783	SPRING Return	14	16	852780	DRIVEPLATE ASSEMBLY	14	13
852784	CIRCLIP	14	17	852785	BOLT	14	18
852786	GROMMET	14	19	8527881	STOPPER	14	21
852993	TUBE Water	54	11	8529941	SHIFT SHAFT (Upper)	58	41
8529941	SHIFT SHAFT Upper	62	33	852995F1	HOUSING Driveshaft	54	1
8533442	CABLE Choke	38	32	853523	GASKET	32	3
853523	GASKET Oil Pump	72	-	853524	SWITCH Oil Pressure	8	37
853525	GASKET	34	2	853525	GASKET Intake Manifold	72	-
853526	INSULATOR	34	5	853531	BOLT (M6 x 40)	12	7
853531	BOLT (M6 x 40)	34	4	853536	BOLT (M6 x 25)	12	5
853537	LEAD WIRE	8	39	853541	HOUSING	14	8
853541	HOUSING	14	30	853577T	COVER	54	7
853598T	SOLENOID ASSEMBLY	10	42	853599T	BRACKET	10	43
853601	HOOK WIRE	10	44	853963F1	ADAPTER	54	23
854248002	CAP Tamper	28	-	854496A1	GEAR ASSEMBLY Forward - 12/29	66	50
854497T	GEAR Reverse - 12/29	66	58	854498	GEAR Pinion - 12-29	62	16

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854501	DRIVESHAFT	62	34	854502	DRIVESHAFT	62	34
854503	SHIFT SHAFT	62	30	854504	SHIFT SHAFT	62	30
854617	GASKET	54	8	854650T2	RECTIFIER/REGULATOR	8	8
854728T1	COVER	52	47	854729T1	COVER	52	46
854801T2	SWIVEL HEAD ASSEMBLY	50	34	854819	STUD (M10 x 1.5 x 97)	50	42
85500	PIN Dowel (.187 x .530)	62	5	855237	PLUG	28	38
855252	TUBE Water	54	11	855253	TUBE Water	54	11
855260	TUBE Water	54	11	855262	DECAL Start	46	30
855280	SHIFT SHAFT	58	38	855281	SHIFT SHAFT	58	38
855289	GROMMET	6	9	855299	GROMMET	54	22
85549	O-RING	66	63	8552001	BOOT	62	35
85557	BUSHING	66	51	855609	LEVER Interlock	18	23
855609	LEVER Interlock	22	8	855628A1	BUSHING	50	5
85562A2	SHIFT CAM	64	43	855676003	THERMOSTAT (60C/140F)	38	9
855677	BOLT (M8 x 78)	42	5	855678	ANODE	38	26
855679	NUT (M28)	32	14	855680	SEAL Oil	44	2
855680	SEAL Oil Crankshaft-Top	72	-	855681	SEAL Oil	44	3
855681	SEAL Oil Crankshaft-Bottom	72	-	855682	WASHER	44	7
855683	SCREW (M6 x 25)	24	16	855685T	COIL ASSEMBLY Ignition - Includes Leads and Boots	8	34
855686	CLAMP	8	2	855690	GROMMET	38	18
855691	COVER	14	34	855694	HOSE	38	13
8556951	CLAMP	38	43	8556961	CLAMP	38	44
855732	BRACKET	38	34	855739	SCREW (M5 x 8)	10	45
855742	LEAD WIRE	8	20	855765	BUSHING	22	30
855776	COVER	38	28	855778	BOLT (M5 x 12)	38	29
855779	PLATE	38	30	855780	COLLAR	34	11
855783	BOLT (M6 x 90)	14	25	855809	BOLT (M6 x 100)	34	12
855810	BOLT (M6 x 20)	8	3	855811	WASHER	8	5
855888F	BRACKET	18	37	855922A2	PLATE Oil Deflection	38	22
855922A2	PLATE Oil Deflection	72	-	85593	PIN (.078 x .437)	64	42
855937	PLUG	22	35	85594	O-RING (.239 x .174)	64	38
855944	COIL Lighting	12	6	855959	SEAT Valve Spring	36	3
855985	HOSE To Carb	24	19	856031	FLYWHEEL	12	3
856036	SPRING	14	23	8560361	SPRING Return	14	22
856157T	MOUNT Upper	54	2	856159R02	SERVICE MANUAL	2	-
856179	BRACKET	54	15	856196	SLEEVE	54	16
856537A5	TILLER HANDLE KIT 9.9/15 Hp 4-Stroke	74	0	856553A2	ATTACHING KIT Remote Control	74	0
856554A1	HARNESS KIT Remote Control	74	0	856555A1	STARTER MOTOR KIT Electric	74	0
856556A2	SWITCH KIT Tiller Handle Start Button	74	0	856557A1	CHARGING KIT 10 Ampere	74	0
856558A2	CHARGING KIT Battery	74	0	85682931	TUBING (13.00 Inches)	6	18
856904A2	SHIFT PLATFORM KIT	18	12	856905	COVER	18	2
856906	SHIFT HANDLE	18	18	856907	LEVER Shift	18	20
856908	SHIFT LINK	18	19	856909	BRACKET	18	5
856910	SEAL	18	15	8569111	SHAFT	18	13
856918A1	CARBURETOR	28	1	856924	DECAL Bodensee Certification	6	22
856949	NUT	14	6	857002	COVER	6	2
857213	RING Retaining	18	16	857213	RING Retaining	22	19
858338A1	SHAFT Reverse Lock	50	35	858338A3	LINK ROD KIT Reverse Lock	50	40
858407	BOLT (M5 x 6)	50	41	858498	THRUST HUB ASSEMBLY	66	68
858530	BOLT (M6 x 30)	12	7	858610A38	HOSE ASSEMBLY Fuel	74	0
858768	PLUG	14	28	859060A2	TANK ASSEMBLY Fuel	26	1
859168T	STARTER MOTOR ASSEMBLY	16	3	859312T1	HARNESS ASSEMBLY Engine Wiring	8	22
859451A1	HARNESS ASSEMBLY Fuse	8	26	859578A1	PLUG ASSEMBLY Oil	42	13
86203	O-RING	62	28	8669A21	GEAR HOUSING ASSEMBLY Basic-Black	62	1
8669A21	GEAR HOUSING ASSEMBLY Basic-Black	66	1	8669A46	GEAR HOUSING ASSEMBLY Complete (3.30 Inch/130 mm Torpedo Diameter)	62	-
8669A46	GEAR HOUSING ASSEMBLY Complete (3.30 Inch/130 mm Torpedo Diameter)	66	-	8669T33	GEAR HOUSING ASSEMBLY Complete (3.30 Inch/130 mm Torpedo Diameter)	62	-
8669T33	GEAR HOUSING ASSEMBLY Complete (3.30 Inch/130 mm Torpedo Diameter)	66	-	87293	PLATE	66	64
877680Q12	HOSE ASSEMBLY Fuel (12 Feet)	74	0	877680Q8	HOSE ASSEMBLY Fuel (8 Feet)	74	0

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877681Q12	HOSE ASSEMBLY Fuel (12 Feet)	74	0	877681Q8	HOSE ASSEMBLY Fuel (8 Feet)	74	0
877683Q12	HOSE ASSEMBLY Fuel (12 Feet)	74	0	87810178	SCREW (M10 x 35)	66	66
878607	SCREW (#10-16 x .375)	68	9	878608	SCREW (#10-16 x .500)	46	4
8794A9	BRACKET ASSEMBLY Transom	48	2	8796A7	BRACKET ASSEMBLY Transom	48	1
879783A01	POWERHEAD ASSEMBLY	10	-	879783A01	POWERHEAD ASSEMBLY	32	-
879783A01	POWERHEAD ASSEMBLY	36	-	879783A01	POWERHEAD ASSEMBLY	40	-
879783A01	POWERHEAD ASSEMBLY	42	-	879783A01	POWERHEAD ASSEMBLY	44	-
879894	SPRING	50	20	880134	COLLAR	36	14
880135	COLLAR	36	13	880136A02	CAMSHAFT	32	1
880136A1	CAMSHAFT	32	1	881842A06	DECAL SET	4	-
881843A06	DECAL SET	4	-	881865	DECAL Caution-Start in Gear	14	32
88228	PROP NUT	66	70	882759	PLATE Restrictor	34	14
882817	LINK Throttle	22	32	882818	LINK Throttle	18	11
8830591	PIPE JOINT	38	40	883068	TILT TUBE	48	14
8833A17	GEAR HOUSING ASSEMBLY Basic-Black	56	1	8833A17	GEAR HOUSING ASSEMBLY Basic-Black	60	1
8833T33	GEAR HOUSING ASSEMBLY Complete (2.60 Inch/102 mm Torpedo Diameter)	56	-	8833T33	GEAR HOUSING ASSEMBLY Complete (2.60 Inch/102 mm Torpedo Diameter)	60	0
8833T35	GEAR HOUSING ASSEMBLY Complete (2.60 Inch/102 mm Torpedo Diameter)	56	-	8833T35	GEAR HOUSING ASSEMBLY Complete (2.60 Inch/102 mm Torpedo Diameter)	60	0
88439A29	CABLE ASSEMBLY Battery - Positive	8	24	88439A30	CABLE ASSEMBLY Battery - Negative	8	25
88680	SPRING	66	56	888441	CLAMP Oetiker (12.8 mm)	38	14
889734	HOUSING Switch	46	27	891752	DRIVE KIT	16	5
892995	LOCK Throttle	46	12	896122	HOSE	38	41
896273	HOSE Molded	24	15	896534	BOLT	32	10
8M0027721	WASHER	62	20	8M0027721	WASHER	62	23
90883	SCREW (M5 x 16)	66	65	90901	STRAP Tilt Stop-Port Side	48	34
91782M	GROMMET	10	46	91912	BUSHING	22	22
92753	RETAINER	8	23	92767A3	THUMB SCREW ASSEMBLY (16 mm)	48	3
92767A6	THUMB SCREW ASSEMBLY	48	3	92995	SPRING	48	18
93007	SPRING	64	40	93164	NUT (.875)	48	9
93164	NUT (.875)	48	20	93843T1	INSTALLER TOOL Bearing Carrier	70	15
93878	RETAINER	62	36	94330	NUT (.250-20) Brass	8	21
95643M	BRACKET	8	13	95700	SCREW (#10-16 x .50)	4	9
9600910	SLEEVE	46	6	96018	SPRING	50	19
96186A2	BRACKET ASSEMBLY	50	31	96203	SPRING	46	11
965662	THRU BOLT	16	4	96650M	NUT (M16)	12	1
96651M	WASHER	12	2	96965	LEVER Tilt Stop-Starboard Side	48	27
97427	SPRING	50	20	97687M	GROMMET	8	6
98294A1	BEARING ASSEMBLY Roller	62	14	98432Q6	TRIM TAB	66	45
98830A4	HOOK ASSEMBLY Reverse Lock	50	18	99157A02	PUMP ASSEMBLY Water	62	25
99157T2	PUMP KIT Water	64	-	99325	SEAL	60	15
99325	SEAL	62	3	993261	GASKET	62	18
99328A1	BEARING ASSEMBLY Roller	66	48	99589003	GRIP	46	17
99906T1	CARRIER ASSEMBLY Bearing	66	59	F15158	SCREW	16	12
F536813	BUSHING	50	36	FT2997	COMPRESSOR TOOL Piston Ring	70	4
FT8950	TESTER KIT	70	24	NSS	NOT SOLD SEPARATE Insert	4	8
NSS	NOT SOLD SEPARATE Starter Rope	4	15	NSS	NOT SOLD SEPARATE Screw	8	38
NSS	NOT SOLD SEPARATE Decal-Warning Neutral	12	11	NSS	NOT SOLD SEPARATE Retainer	14	4
NSS	NOT SOLD SEPARATE Decal	14	33	NSS	NOT SOLD SEPARATE Decal	14	36
NSS	NOT SOLD SEPARATE Decal (F,N,R)	18	3	NSS	NOT SOLD SEPARATE Body	24	2
NSS	NOT SOLD SEPARATE Connector	26	5	NSS	NOT SOLD SEPARATE Tube	26	7
NSS	NOT SOLD SEPARATE Spring-Air Adjusting	28	35	NSS	NOT SOLD SEPARATE O-Ring	28	36
NSS	NOT SOLD SEPARATE Screw-Air Adjusting	28	37	NSS	NOT SOLD SEPARATE O-Ring	42	14
NSS	NOT SOLD SEPARATE Decal-recomm. Eng. Oil/Valve Cle.	42	15	NSS	NOT SOLD SEPARATE Body	46	3
NSS	NOT SOLD SEPARATE Rivet	48	4	NSS	NOT SOLD SEPARATE Handle	48	5
NSS	NOT SOLD SEPARATE O-Ring	50	6	NSS	NOT SOLD SEPARATE Bushing	50	7
NSS	NOT SOLD SEPARATE Bushing	50	8	NSS	NOT SOLD SEPARATE Washer	50	9
NSS	NOT SOLD SEPARATE Decal-Serial Overlamine	52	52	NSS	NOT SOLD SEPARATE Insert	56	29
NSS	NOT SOLD SEPARATE Washer	56	33	NSS	NOT SOLD SEPARATE Cup	60	3
NSS	NOT SOLD SEPARATE Sleeve	62	2	NSS	NOT SOLD SEPARATE Cup	62	15
NSS	NOT SOLD SEPARATE Insert	62	26	NSS	NOT SOLD SEPARATE Cup	66	49

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NSS	NOT SOLD SEPARATE Oil Filter Wrench (Obtain Locally)	70	1	NSS	NOT SOLD SEPARATE Valve Seat Cutter Kit (Obtain Locally)	70	10
NSS	NOT SOLD SEPARATE Expanding Rod (Snap-On #CG40-4)	70	22	NSS	NOT SOLD SEPARATE Collet (Jaws)(Snap-On #CG40A6)	70	23