

Parts Manual

Cat.# 90-88876503

Revised 09-26-2020

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Service/Support Material

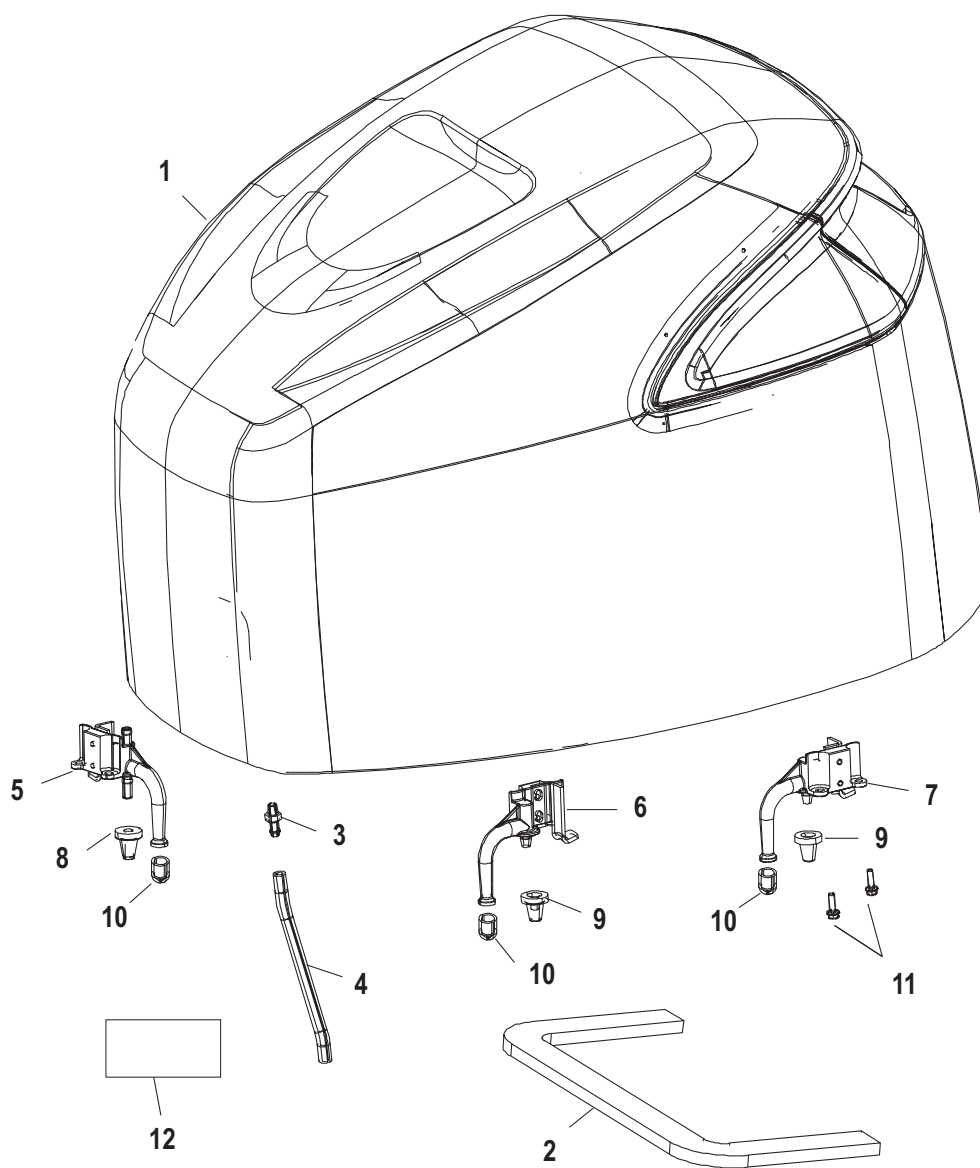
Service/Support Material

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0090	88876503	PARTS MANUAL 225 EFI 4-Stroke		1	
-	0090	10231030	OWNERS MANUAL	(2003)	1	
-	0090	10231040	OWNERS MANUAL	(2004)	1	
-	0090	10231050	OWNERS MANUAL	(2005)	1	
-	0090	10231060	OWNERS MANUAL	(2006)	1	
-	0090	888465	SERVICE MANUAL		1	
-	0092	802833A1	OIL-10W30 (10W30 - 4 STROKE)		6	[1]
-	0037	889307A03	DECAL EPA Label Information	(2003)	1	[2]
-	0037	889307A04	DECAL EPA Label Information	(2004)	1	[2]
-	0037	889307A05	DECAL EPA Label Information	(2005)	1	[2]
-	0037	889307A06	DECAL EPA Label Information	(2006)	1	[2]
-	0037	88343311	DECAL California-Very Low Emission		1	
-	0037	88343312	DECAL California Ultra Low Emissions		1	

PART NOTES:

- [1] - Alternate part numbers:
802833A 1MPP
802833Q 1QS
- [2] - IMPORTANT INFORMATION: REPLACE ANY MISSING OR UNREADABLE EPA LABEL

Top Cowl

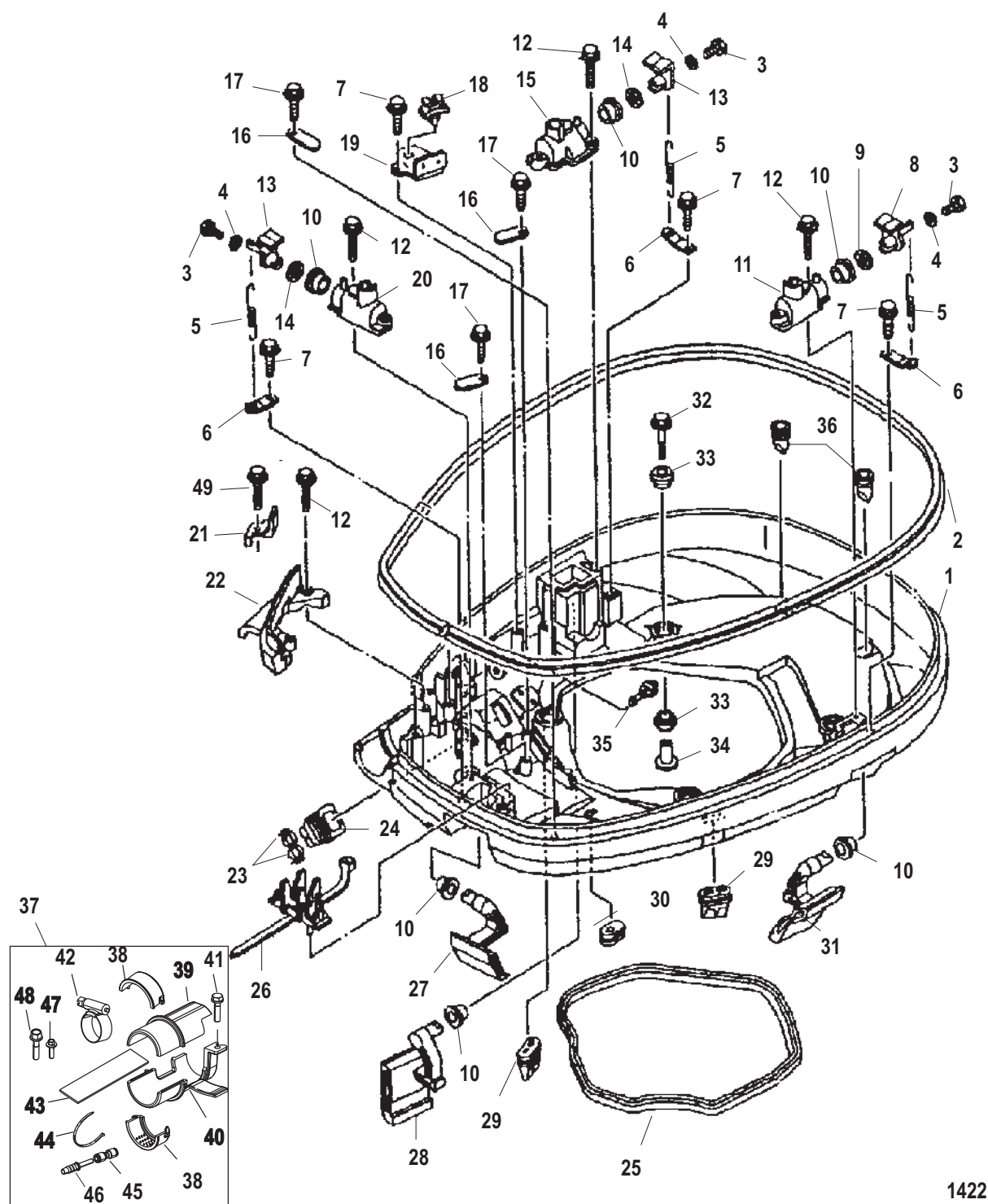


1463

Top Cowl

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0100	887913T1	TOP COWL ASSEMBLY		1	
2	0000	887962	FOAM		1	
3	0022	291112	FITTING		1	
4	0032	830757130	TUBING (.312) (70.00 Inches Bulk) (Cut to 8 Inches)		1	
5	0000	887964A1	LATCH KIT (Front)		1	
6	0000	887963A1	LATCH KIT (Starboard)		1	
7	0000	887967A1	LATCH KIT (Port)		1	
8	0000	887965	DAMPER (Front)		1	
9	0000	887975	DAMPER (Starboard/Port)		2	
10	0000	881600	CAP Rubber		3	
11	0010	40011128	SCREW (M6 x 20) Stainless Steel		6	
12		NSS	NOT SOLD SEPARATE Decal- Clean Cling-On		1	
-	0037	859276A03	DECAL SET	(Mercury)	1	
-	0037	8848751	DECAL Wrap Around	(Mariner)(Export Only)	1	
-	0037	8592712	DECAL M Icon	(Mariner)(Export Only)	1	

Bottom Cowl

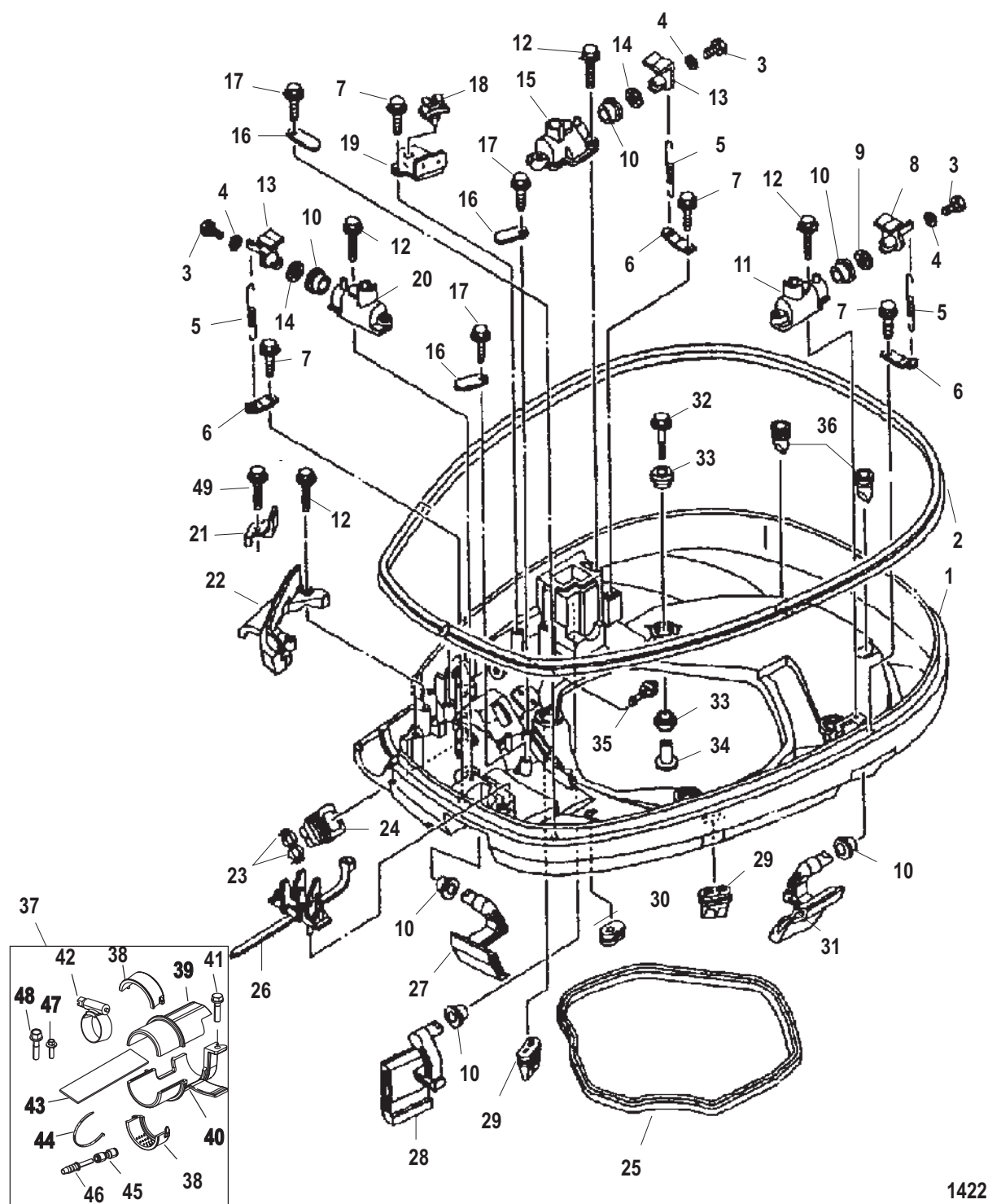


1422

Bottom Cowl

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0113	888343T	BOTTOM COWL	[1B055687] & Below	1	
1	0113	888343T01	BOTTOM COWL	[1B055688] THRU [1B226999]	1	
1	0113	888343T02	BOTTOM COWL	[1B227000] & Up	1	
2	0000	888349	SEAL		1	
3	0010	84058M	BOLT (M6 x 20)		3	
4	0012	804339	WASHER		3	
5	0024	8041471	SPRING		3	
6	0000	888366	HOOK Spring		3	
7	0010	887807	BOLT		4	
8	0000	8883641	LEVER		1	
9	0013	888363	WAVE WASHER		1	
10	0023	888362	BUSHING		6	
11	0000	888365	PLATE		1	
12	0010	888346	BOLT (30 mm)		8	
13	0000	888364	LEVER		2	
14	0013	888363	WAVE WASHER		2	
15	0000	888359	PLATE	[1B055687] & Below	1	
15	0000	888359A01	PLATE KIT Front and Starboard	[1B055688] & Up	1	
16	0000	888356	PLATE		3	
17	0010	8883461	BOLT (25 mm)		3	
18	0054	804300	CLAMP		1	
19	0000	888358	BRACKET	[1B055687] & Below	1	
19	0000	888358001	BRACKET	[1B055688] & Up	1	
20	0000	8883591	PLATE	[1B055687] & Below	1	
20		NSS	NOT SOLD SEPARATE Plate Kit (Part of 888359A01)	[1B055688] & Up	1	
21	0000	888345	RETAINER		1	
22	0000	888344	BRACKET	[1B226999] & Below	1	
22	0000	888344A02	BRACKET/SEAL KIT	[1B227000] & Up	1	
23	0054	879650	CLAMP		2	
24	0025	888353	GROMMET		1	
25	0000	8883491	SEAL		1	
26	0054	881360	CLAMP		1	
27	0000	888360	LEVER		1	
28	0000	888361	LEVER		1	
29	0025	8883471	GROMMET		1	
30	0025	888354	GROMMET		1	
31	0000	8883601	LEVER		1	
32	0010	888350	BOLT		4	
33	0025	888351	GROMMET		8	
34	0023	888352	BUSHING		4	
35	0022	888355	FITTING		1	
36	0025	8883541	GROMMET		2	
37	0054	888481A1	RIGGING KIT		1	
38	0000	888485	COLLAR		2	

Bottom Cowl

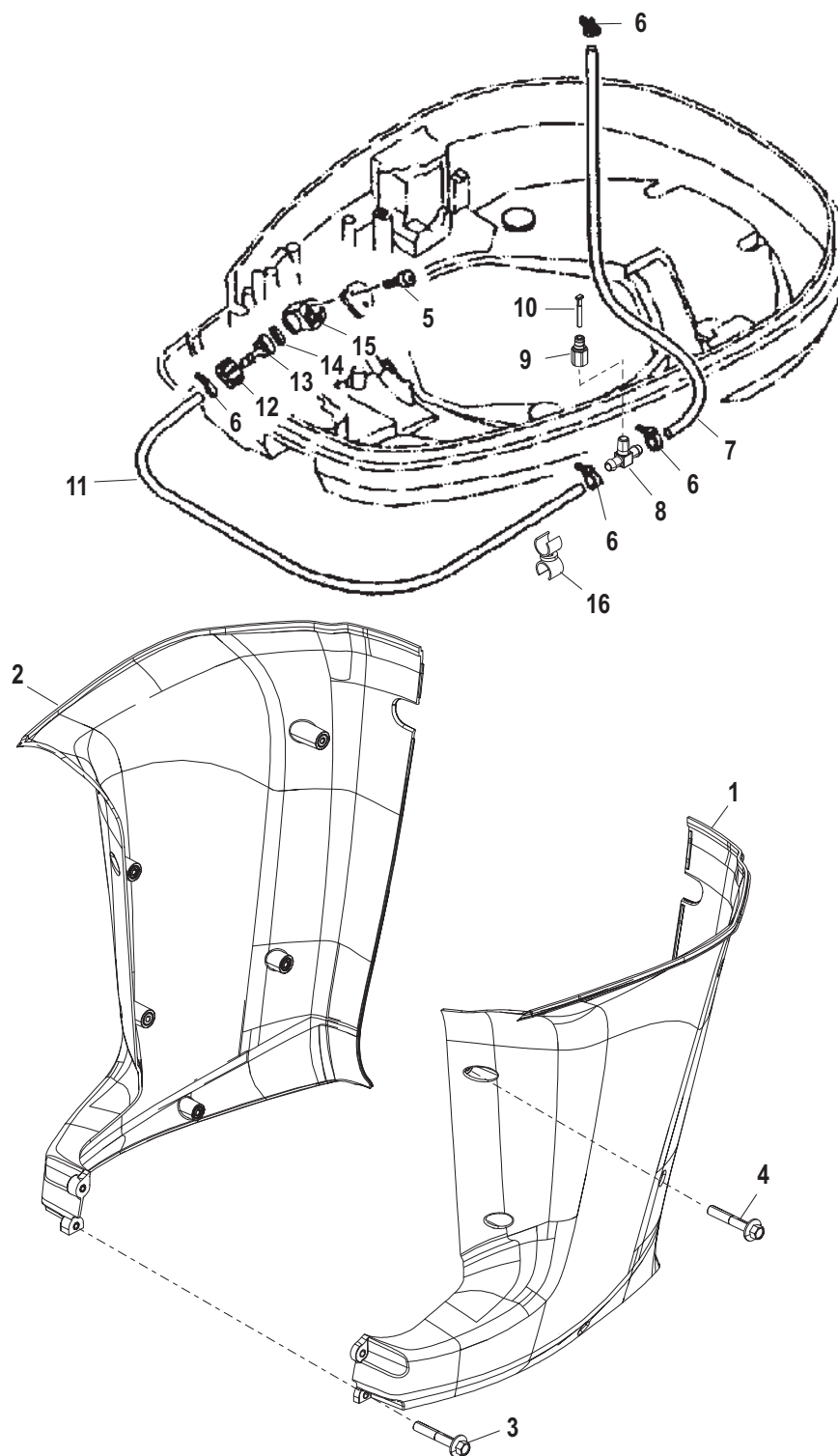


1422

Bottom Cowl

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
39		NSS	NOT SOLD SEPARATE Clamp-Upper		1	
40		NSS	NOT SOLD SEPARATE Clamp-Lower		1	
41	0010	82129130	SCREW (M6 x 30)		1	
42	0054	815504240	CLAMP Worm Gear		1	
43	0000	859343	FOAM		1	
44	0054	850181	TIE STRAP (11.750 Inches)		4	
45	0022	859747	COUPLER		1	
46	0022	859731	FITTING Adapter		2	
47	0010	82130012	SCREW (M6 x 12) Positive Battery Cable		1	
48	0010	81893420	SCREW (M8 x 20) Negative Battery Cable		1	
49	0010	804267	SCREW		1	

Lower Cowling

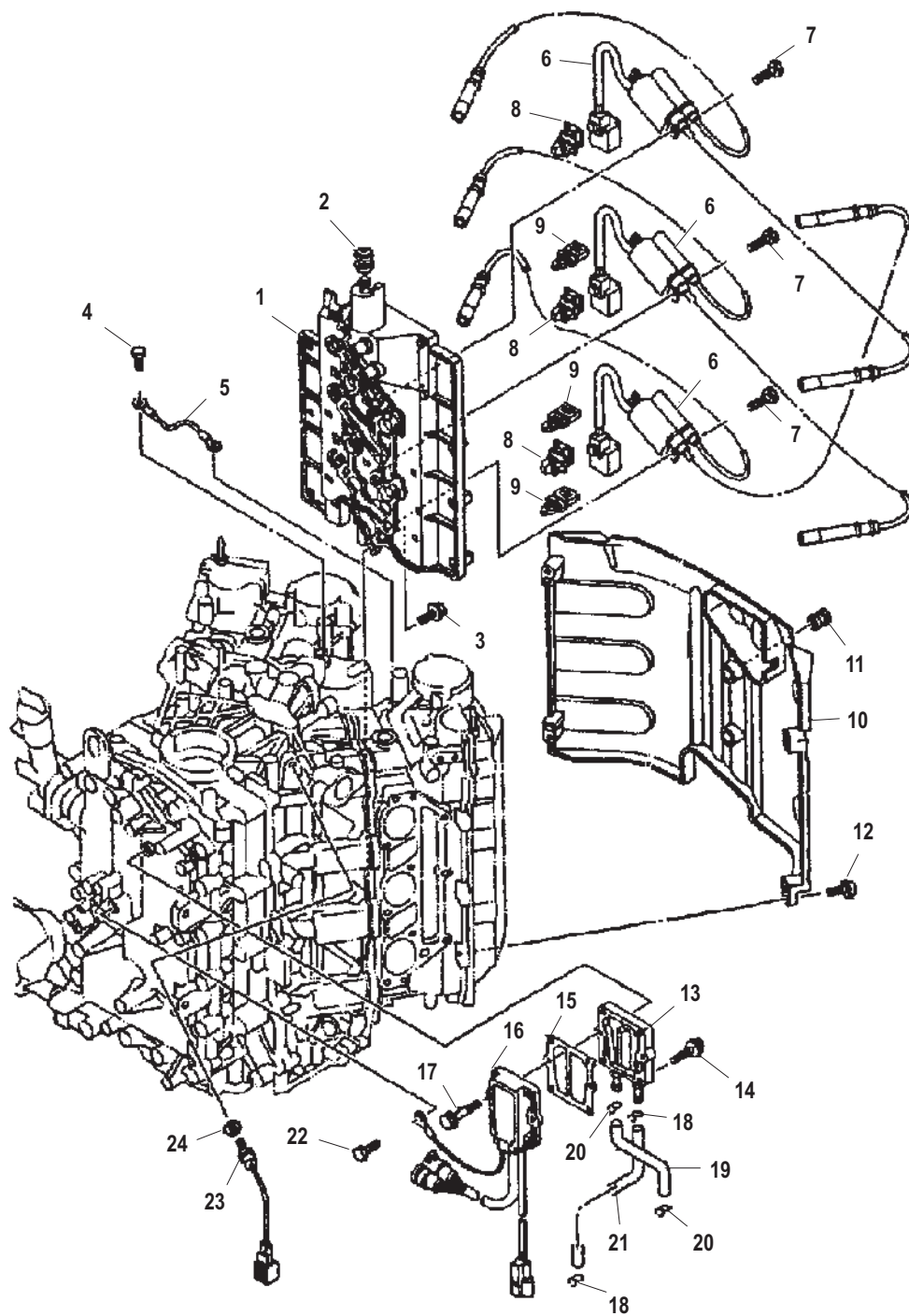


1618

Lower Cowling

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	887915T	COWLING Lower (Port)	[1B055687] & Below	1	
1	0000	887915T01	COWLING Lower (Port)	[1B055688] & Up	1	
2	0000	887914T	COWLING Lower (Starboard)	[1B055687] & Below	1	
2	0000	887914T01	COWLING Lower (Starboard)	[1B055688] & Up	1	
3	0010	88797120	SCREW (M6 x 20)		11	
4	0010	88797135	SCREW (M6 x 35)		1	
5	0010	888372	SCREW		2	
6	0054	879650	CLAMP		4	
7	0032	8883681	HOSE		1	
8	0022	8585531	CONNECTOR		1	
9	0022	859431	FITTING	[1B055687] & Below	1	
9	0022	892403	FITTING	[1B055688] & Up	1	
10	0022	859732	PLUG		1	
11	0032	8883681	HOSE		1	
12	0022	888370	FITTING		1	
13	0022	8883701	FITTING		1	
14	0027	888371	GASKET		1	
15	0022	888369	FITTING		1	
16	0054	888588	CLAMP		1	

Coil Plate Assembly

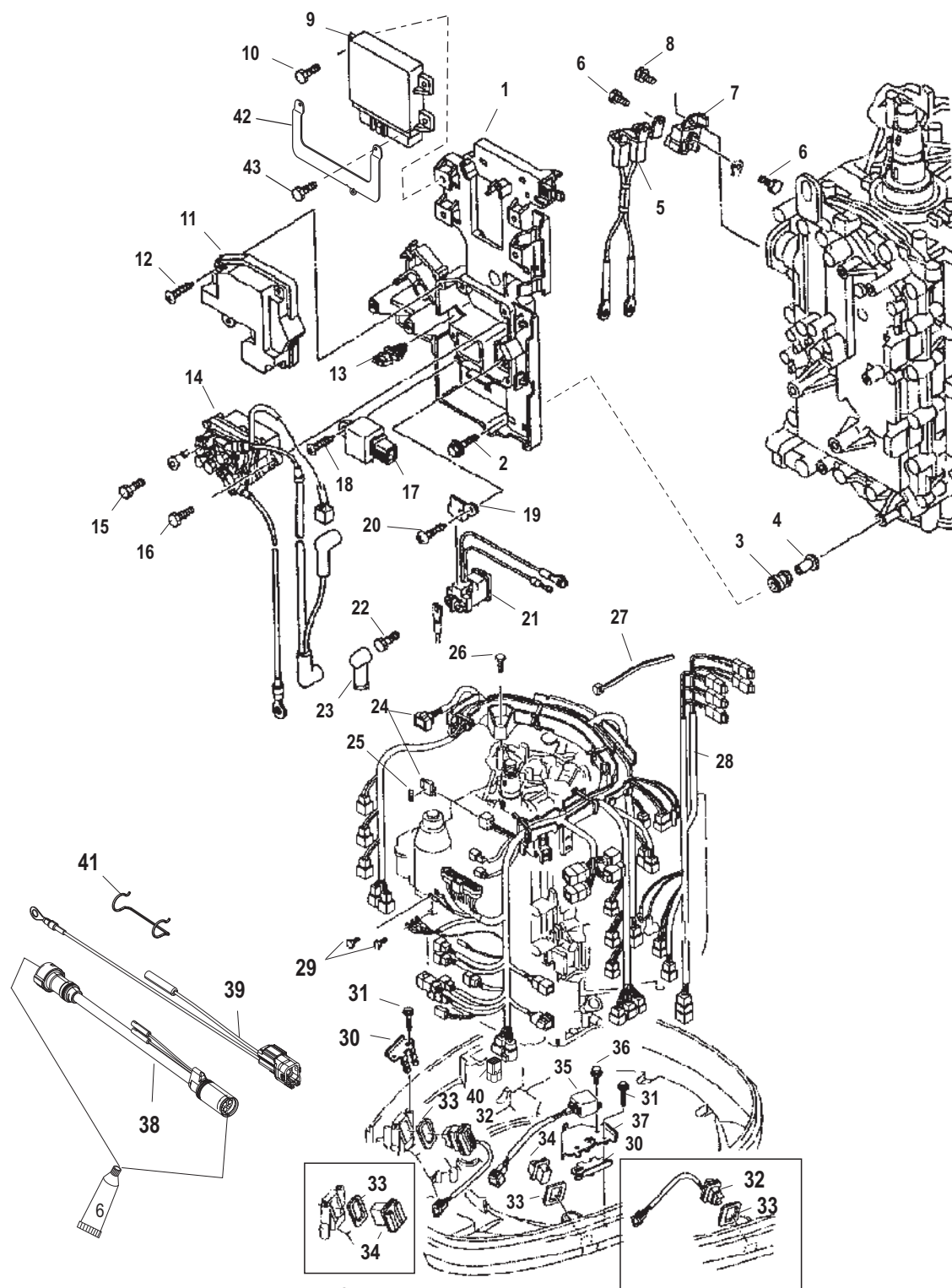


1418

Coil Plate Assembly

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	888307T	PLATE Coil		1	
2	0025	97675M	GROMMET		1	
3	0010	888308	BOLT		6	
4	0010	804602	BOLT (M6 x 12)		2	
5	0084	888281	GROUND WIRE		1	
6	0339	888309	COIL Ignition		3	
7	0010	8257021	BOLT (M6 x 20)		6	
8	0054	888310	CLAMP		3	
9	0054	888311	CLAMP		3	
10	0000	888312T	COVER		1	
11	0025	888304	GROMMET		2	
12	0010	888313	BOLT		4	
13	0000	888317	COVER		1	
14	0010	888318	BOLT		4	
15	0000	888316	PLATE		1	
16	0000	888315A1	RECTIFIER/REGULATOR ASSEMBLY		1	
17	0010	88348935	SCREW (M6 x 35)		2	
18	0054	98974M	CLIP		2	
19	0032	888232	HOSE		1	
20	0054	888233	CLIP		2	
21	0032	888231	HOSE		1	
22	0010	804604	BOLT (M6 x 20)		1	
23	0000	887809T	THERMOSENSOR		1	
24	0012	82220M	WASHER		1	

Electrical Components

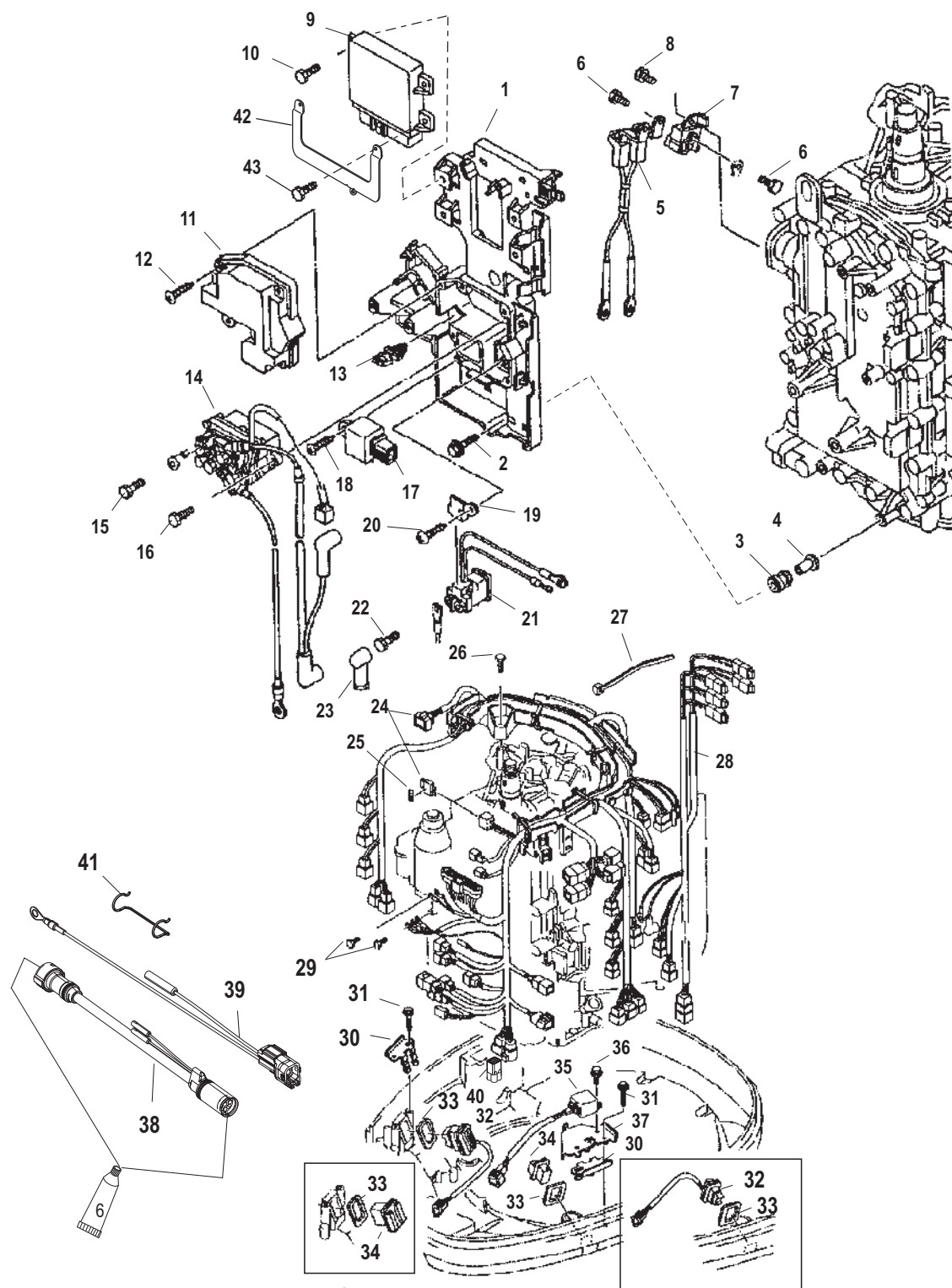


1419

Electrical Components

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	888319T	BRACKET		1	
2	0010	804270	BOLT (M6 x 28)		6	
3	0025	881304	GROMMET		6	
4	0023	82851M	BUSHING		6	
5	0084	887955	CABLE ASSEMBLY Battery		1	
6	0010	8255012	BOLT		2	
7	0000	888314	TERMINAL		1	
8	0010	881816	BOLT (M8 x 20)		2	
9	0000	888286T1	ECU Engine Control Unit	[0T807875] & Below	1	
9	0000	888286T10	ECU Engine Control Unit	[0T807876] & Up	1	
10	0010	811188M	BOLT (M6 x 16)		2/4	
11	0000	888321	COVER		1	
12	0010	888322	SCREW		4	
13	0054	888311	CLAMP		2	
14	0000	888320T	RELAY		1	
15	0010	8248324	SCREW (M6 x 16)		2	
16	0010	82500925	SCREW (M6 x 25)		2	
17	0000	881350T	RELAY		1	
18	0010	881351	SCREW		1	
19	0054	881353	CLAMP		1	
20	0010	8813511	SCREW		1	
21	0000	881352T	RELAY		1	
22	0010	8248324	SCREW (M6 x 16)		2	
23	0085	804284	BOOT		1	
24	0084	888323A1	HARNESS ASSEMBLY Engine Wiring		1	
25	0088	8329695	FUSE Mini - Tan - 5 Ampere		2	
26	0010	850879	BOLT (M6 x 35)		2	
27	0054	816311T	TIE STRAP (8.00 Inches)		6	
28	0084	888330A1	HARNESS ASSEMBLY		1	
-	0088	83296920	FUSE Mini - Yellow - 20 Ampere		4	
-	0088	83296930	FUSE Mini - Green - 30 Ampere		6	
-	0000	891825	COVER Fuse (Brown)		10	
29	0010	804604	BOLT (M6 x 20)		2	
30	0000	888328	BRACKET		2	
31	0010	887807	BOLT		4	
32	0087	888325A1	TRIM/TILT SWITCH ASSEMBLY		1	
33	0027	888327	GASKET		2	
34	0000	888326	COVER		1	
35	0000	888329A1	DRIVE ASSEMBLY		1	
36	0010	888332	BOLT		1	
37	0000	888331	BRACKET		1	
38	0084	858740A1	HARNESS ASSEMBLY Remote Adaptor	[1B226999] & Below	1	
38	0084	858740T07	HARNESS ASSEMBLY Remote Adaptor	[1B227000] & Up	1	

Electrical Components

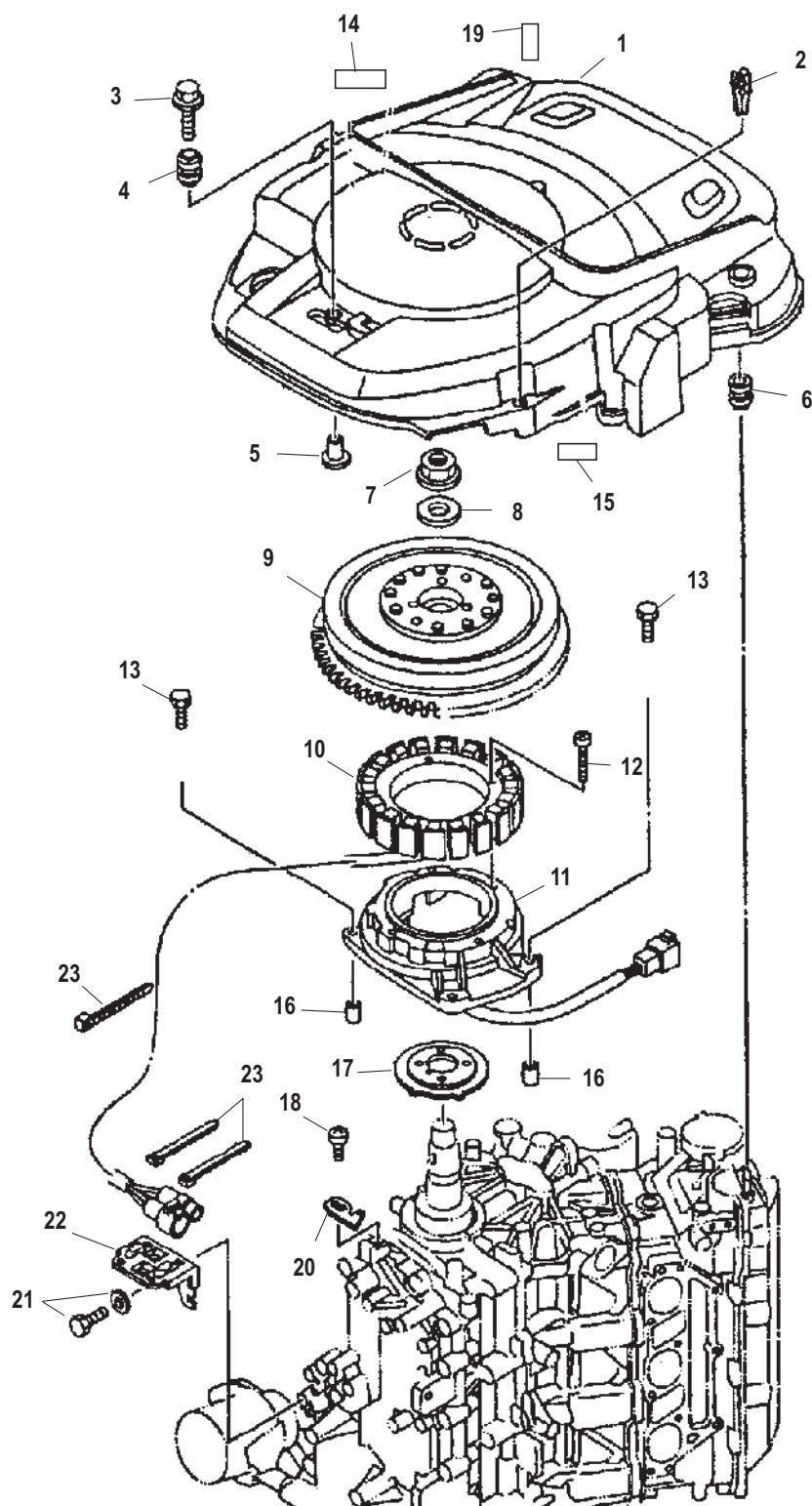


1419

Electrical Components

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
39	0084	888166A1	HARNESS ASSEMBLY Trim Sender Adaptor		1	
40	0000	859249T1	CONNECTOR		1	
41	0000	92753	RETAINER		1	
42	0000	892769	PLATE		1	
43	0010	8257021	BOLT (M6 x 20)		2	

Flywheel



1417

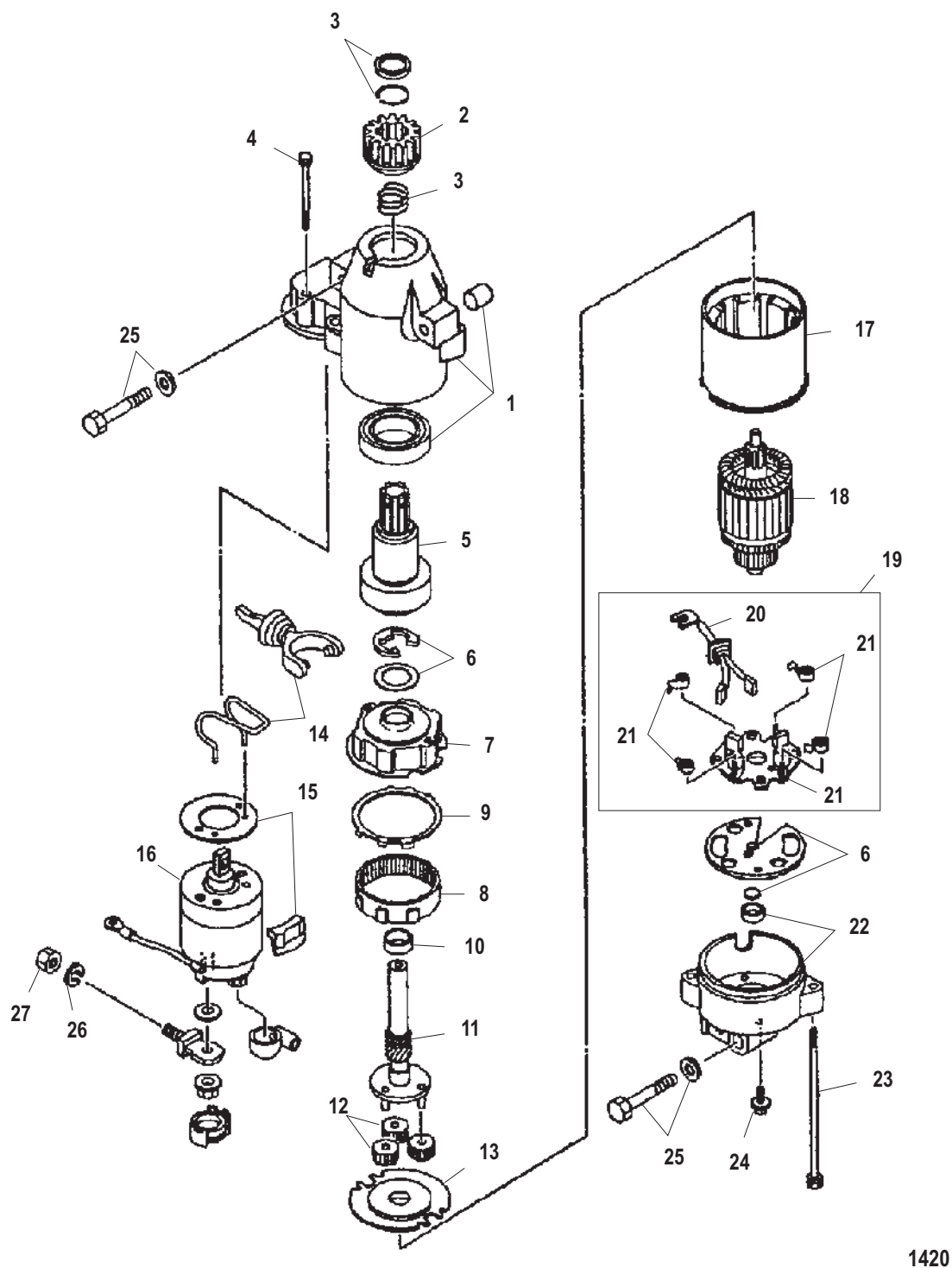
Flywheel

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	888303T	COVER Flywheel		1	
2	0000	804289	PULLER Fuse		1	
3	0010	804270	BOLT (M6 x 28)		3	
4	0025	881304	GROMMET		3	
5	0023	82851M	BUSHING		3	
6	0025	888304	GROMMET		2	
7	0011	804265A1	NUT/WASHER KIT Hex (36 mm)		1	
8	0012	8042641	WASHER Plate		1	
9	0280	888300T	FLYWHEEL	[0T807875] & Below	1	
9	0280	888300T10	FLYWHEEL	[0T807876] & Up	1	
-	0398	888305T1	STATOR KIT	[0T807875] & Below	1	
-	0398	888305T03	STATOR KIT	[0T807876] & Up	1	
10	0398	888305T2	STATOR		1	
11	0000	888306T1	SENSOR ASSEMBLY Crankshaft Position		1	
12	0010	881338	SCREW (M6 x 28)		4	
13	0010	881375	BOLT (M6 x 30)		4	
14	0037	881865	DECAL Caution-Start in Gear		1	
15		NSS	NOT SOLD SEPARATE Decal		1	
16	0017	825010	PIN Dowel		2	
17	0000	888301	ROTOR		1	[1]
18	0010	804267	SCREW		1	
19		NSS	NOT SOLD SEPARATE Decal-Servicing Referral		1	
20	0000	804266	TIMING PLATE		1	
21	0010	811188M	BOLT (M6 x 16)		1	
22	0000	888302	PLATE		1	
23	0054	816311T	TIE STRAP (8.00 Inches)		3	
-	0000	885225T03	POWERHEAD ASSEMBLY	[1B055687] & Below	1	
-	0000	885225T05	POWERHEAD ASSEMBLY	[1B055688] THRU [1B226999]	1	
-	0000	885225T06	POWERHEAD ASSEMBLY	[1B227000] & Up	1	

PART NOTES:

[1] - COMPONENT OF POWERHEAD/PARTIAL ENGINE

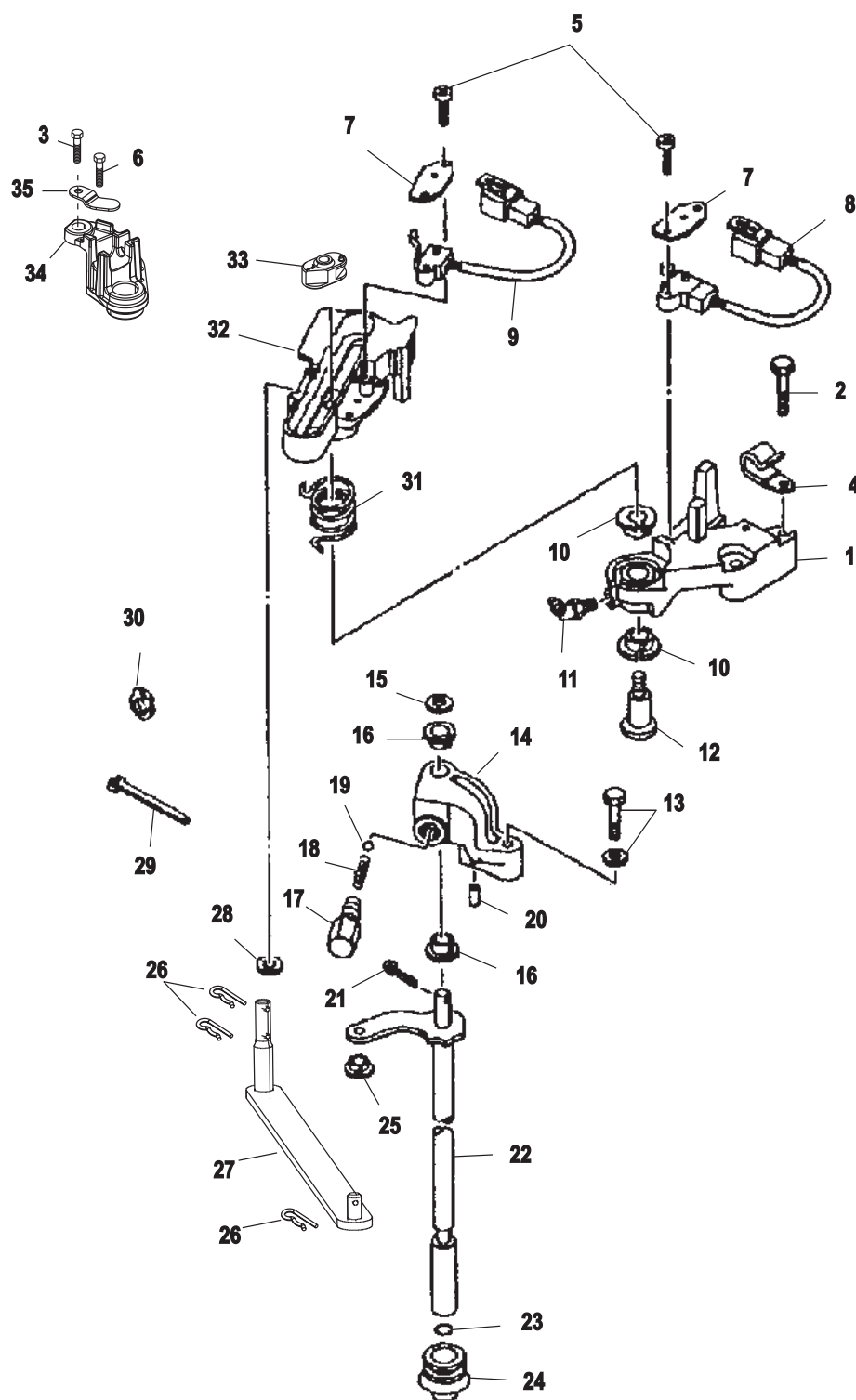
Starter Motor



Starter Motor

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0050	888333T1	STARTER MOTOR ASSEMBLY		1	
1	0000	888337T	COVER		1	
2	0000	804319	PINION		1	
3	0000	804320	STOP SET Pinion		1	
4	0010	888342	BOLT		2	
-	0000	804321T1	GEAR KIT		1	
5	0000	804322	CLUTCH		1	
6	0012	804330	WASHER KIT		1	
7	0000	804324	BRACKET		1	
8	0000	804326	RING GEAR		1	
9	0027	804327	GASKET		1	
10	0031	804325	BEARING		1	
11	0000	804323	SHAFT Pinion		1	
12	0043	804329	IDLER GEAR	[1B226999] & Below	3	
12	0043	804329001	GEAR Idler	[1B227000] & Up	3	
13	0000	804328	BRACKET		1	
14	0000	888338	LEVER ASSEMBLY		1	
15	0000	888340	DUST COVER		1	
16	0000	888339A1	RELAY ASSEMBLY Starter		1	
17	0000	804314T	STATOR		1	
18	0000	804313T	ARMATURE		1	
19	0000	888334A1	HOLDER ASSEMBLY Brush		1	
20	0000	888335	BRUSH SET		1	
21	0024	804317	SPRING		4	
22	0000	881370T	BRACKET		1	
23	0010	804335	THRU BOLT (M6 x 120)		2	
24	0010	804337	SCREW (M4 x 16)		2	
25	0010	804605	BOLT (M8 x 45)		3	
26	0013	881377	LOCKWASHER		1	
27	0011	82382M	NUT		1	

Shift Linkage

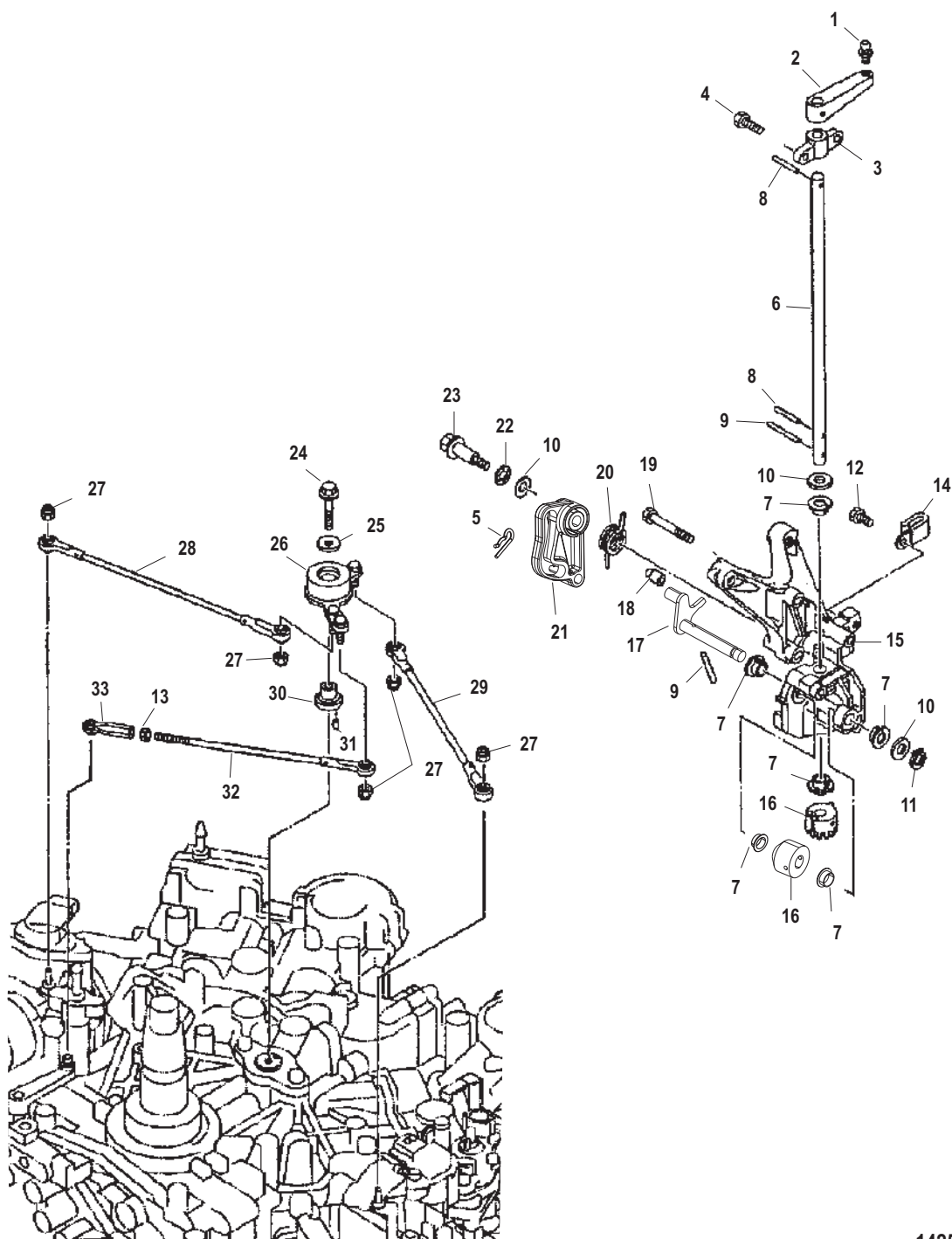


1423

Shift Linkage

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	888373	BRACKET		1	
2	0010	850879	BOLT (M6 x 35)		2	
3	0010	888346	BOLT (30 mm)		1	
4	0054	83577M	CLAMP		1	
5	0010	888379	SCREW		4	
6	0010	8883461	BOLT (25 mm)		1	
7	0000	888378	PLATE		2	
8	0087	888377A2	SHIFT SWITCH ASSEMBLY		1	
9	0087	888377A1	NEUTRAL SWITCH ASSEMBLY		1	
10	0023	81949M	BUSHING		2	
11	0022	888374	FITTING Grease		1	
12	0010	888375	BOLT		1	
13	0010	8524742	BOLT		1	
14	0000	888382	BRACKET		1	
15	0012	8556821	WASHER		1	
16	0023	8879001	BUSHING		2	
17	0023	80635M	RETAINER		1	
18	0024	82081M	SPRING		1	
19	0000	92659M	BALL		1	
20	0017	82145M	PIN		1	
21	0018	82128M	PIN		1	
22	0000	888186A1	GEAR SHIFT HANDLE	(XL)	1	
22	0000	888186A2	GEAR SHIFT HANDLE	(XXL)	1	
23	0025	8144961	O-RING		1	
24	0025	8095501	GROMMET		1	
25	0023	888381	BUSHING		1	
26	0018	82053M	PIN Hair		3	
27	0000	888183A1	LINK ASSEMBLY		1	
28	0012	8149771	WASHER		1	
29	0054	879650	CLAMP		1	
30	0054	8556861	CLAMP		1	
31	0024	888376	SPRING		1	
32	0000	8883731	BRACKET		1	
33	0023	888182	BUSHING		1	
34	0000	887956	BRACKET Anchor	[1B055687] & Below	1	
34	0000	887956001	BRACKET Anchor	[1B055688] & Up	1	
35	0000	887958	RETAINER		1	

Throttle Linkage

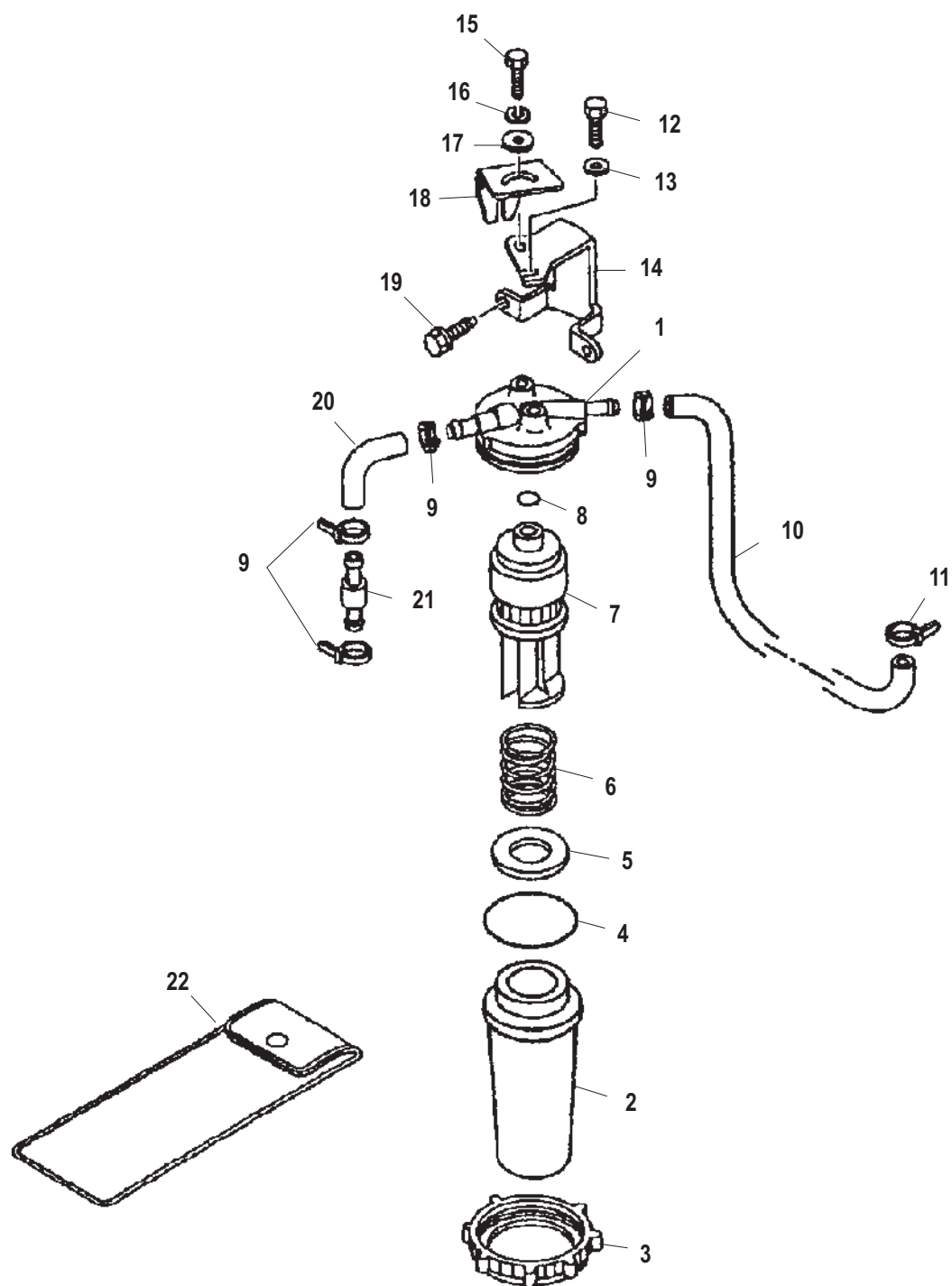


1425

Throttle Linkage

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	84305M	JOINT		1	
2	0000	888387	LEVER Magneto Control		1	
3	0000	83537M	BRACKET		1	
4	0010	8257021	BOLT (M6 x 20)		2	
5	0018	82053M	PIN Hair		1	
6	0000	888386	SHAFT Throttle Control		1	
7	0023	892661A02	BUSHING KIT		1	
8	0017	82149M	PIN (18.5 mm)		2	
9	0017	82151M	PIN		2	
10	0012	84974M	WASHER		3	
11	0053	888383	CIRCLIP		1	
12	0010	8255012	BOLT		2	
13	0011	82388M	NUT (M5)		1	
14	0054	8145521	CLAMP		2	
15	0000	888388T	BRACKET		1	
16	0043	888384	GEAR		2	
17	0000	888452	LEVER Throttle Control		1	
18	0023	8813321	BUSHING		1	
19	0010	887827	BOLT		5	
20	0024	804343	SPRING		1	
21	0000	888179	LEVER Throttle Control		1	
22	0013	81868M	WAVE WASHER		1	
23	0010	888389	BOLT		1	
24	0010	11561M	BOLT		1	
25	0012	94524M	WASHER		1	
26	0000	888601	ARM ASSEMBLY Accelerator		1	
27	0011	888604	NUT		5	
28	0000	888603	LINK		1	
29	0000	8886031	ROD		1	
30	0023	888602	BUSHING		1	
31	0017	82144M	PIN		1	
32	0000	888600	LINK ROD		1	
33	0000	84100M	RETAINER		1	

Fuel Filter

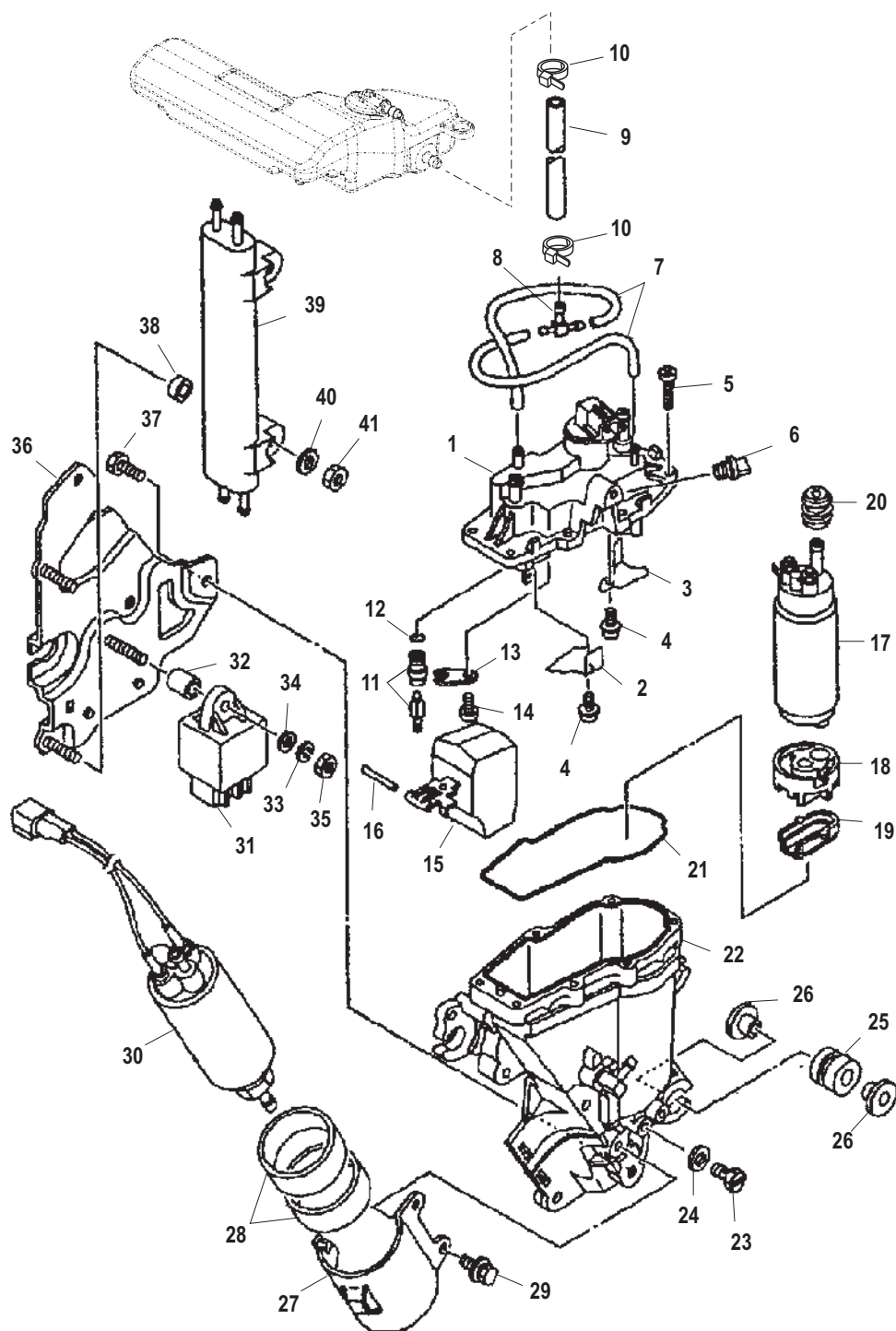


1416

Fuel Filter

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0035	888289T1	FILTER ASSEMBLY Fuel		1	
2		NSS	NOT SOLD SEPARATE Cup		1	
3	0011	888290	NUT		1	
4	0025	888291	O-RING		1	
5	0000	888293	FLOAT		1	
6	0024	888292	SPRING		1	
7	0035	888289T2	FILTER ELEMENT		1	
8	0025	888294	O-RING		1	
9	0054	879650	CLAMP		4	
10	0032	888298	HOSE		1	
11	0054	879650	CLAMP		1	
12	0010	84368M	BOLT		1	
13	0012	881379	WASHER		1	
14	0000	888296	BRACKET		1	
15	0010	826957M	BOLT		1	
16	0013	82212M	LOCKWASHER		1	
17	0012	804339	WASHER		1	
18	0000	888295	BRACKET		1	
19	0010	888297	BOLT		2	
20	0032	888288	HOSE		1	
21	0022	888287	CONNECTOR		1	
22	0091	888299	TOOL KIT		1	

Vapor Separator

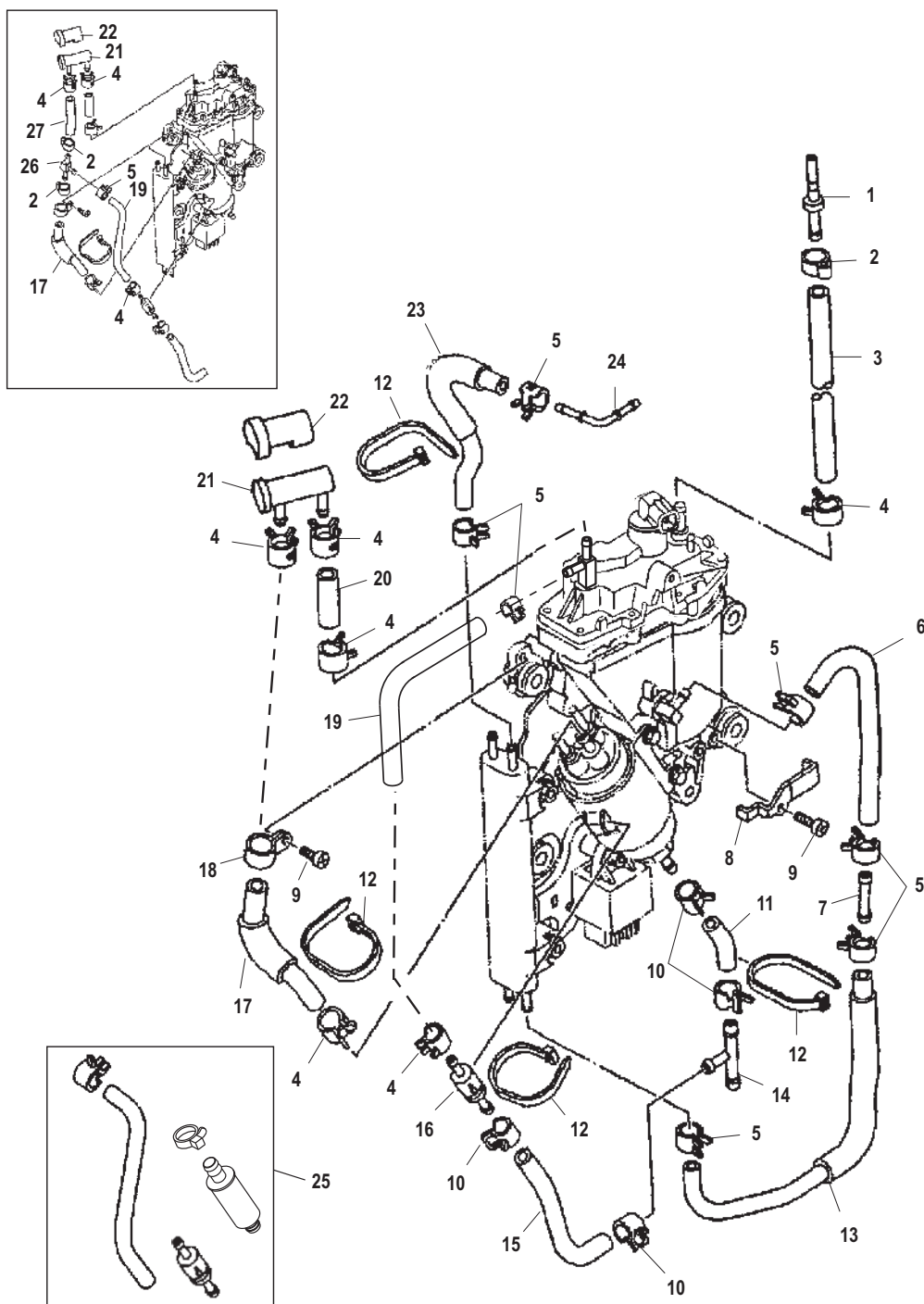


1414

Vapor Separator

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	888238T1	COVER ASSEMBLY	[0T962846] & Below	1	
1	0000	888238T02	COVER ASSEMBLY	[0T962847] & Up	1	
2	0000	888239	PLATE		1	
3	0000	8882391	PLATE		1	
4	0010	888240	SCREW		2	
5	0010	881326	SCREW (M4 x 16)		7	
6	0019	888265	PLUG		1	
7	0032	888248	HOSE		2	
8	0022	888247	FITTING Tee		1	
9	0032	888249	HOSE		1	
10	0054	816311T	TIE STRAP (8.00 Inches)		2	
11	0000	888245	NEEDLE/SEAT KIT		1	
12	0025	881318	O-RING		1	
13	0000	881327	PLATE		1	
14	0010	804120	SCREW (M4 x 8)		1	
15	0000	888244	FLOAT		1	
16	0017	881321	PIN Float		1	
17	0000	888246T	PUMP Fuel	[1B055687] & Below	1	
17	0000	888246T01	PUMP Fuel	[1B055688] & Up	1	
18	0035	881323T	FILTER		1	
19	0000	881324	COVER		1	
20	0025	881322	DAMPER	[0T962846] & Below	1	
20	0025	881322002	DAMPER	[0T962847] & Up	1	
21	0027	881325	GASKET		1	
22	0000	888241T1	BODY ASSEMBLY Vapor Seperator		1	
23	0019	888242	PLUG Drain		1	
24	0012	888243	WASHER		1	
25	0025	888262	GROMMET		4	
26	0023	888263	BUSHING		8	
27	0000	888252	BRACKET		1	
28	0023	888253	BUSHING		2	
29	0010	888254	BOLT		2	
30	0000	888251T	PUMP Fuel	[1B230362] & Below	1	
30	0000	888251T01	PUMP Fuel	[1B230363] & Up	1	
31	0000	881350T	RELAY		1	
32	0023	888256	SPACER		1	
33	0013	881525	LOCKWASHER		1	
34	0012	888257	WASHER		1	
35	0011	888264	NUT		1	
36	0000	888255T	PLATE		1	
37	0010	888261	BOLT		3	
38	0023	888260	COLLAR		2	
39	0000	888259T	COOLER		1	
40	0012	881533	WASHER		2	
41	0011	888258	NUT		2	

Vapor Separator Hose Routing

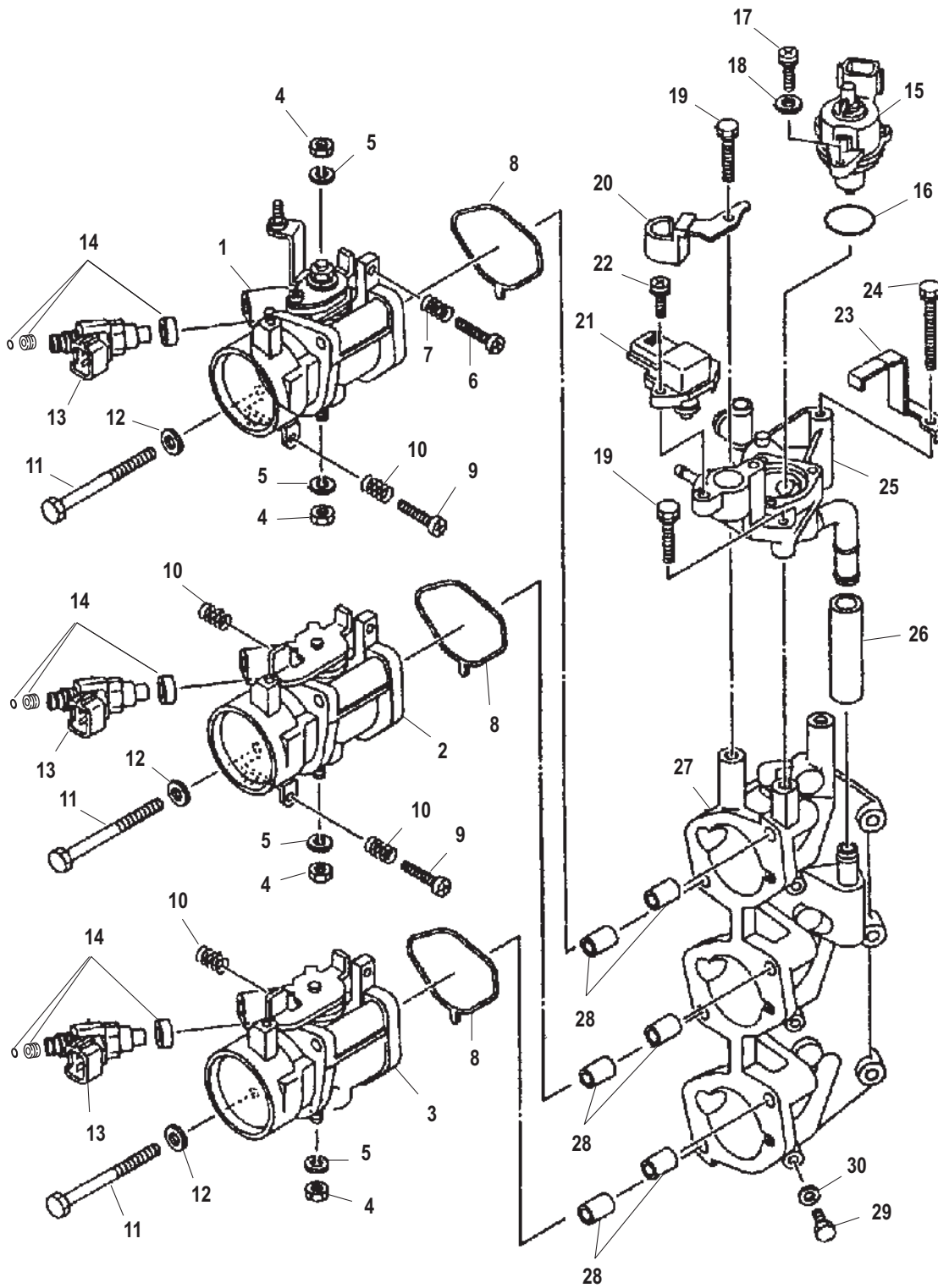


2586

Vapor Separator Hose Routing

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0022	888216	CONNECTOR		1	
2	0054	881331	CLIP		3	
3	0032	888230	HOSE		1	
4	0054	881559	CLIP		6	
5	0054	881530	CLIP		7	
6	0032	888272	HOSE		1	
7	0022	888276	CONNECTOR		1	
8	0000	888284	BRACKET		1	
9	0010	17661M	SCREW		2	
10	0054	888274	CLIP		4	
11	0032	888271	HOSE		1	
12	0000	69355	TIE STRAP (5.50 Inches)		4	
13	0032	888277	HOSE		1	
14	0022	888275	TEE		1	
15	0032	888270	HOSE		1	
16	0021	888266	CHECK VALVE		1	
17	0032	888268	HOSE	[0T962846] & Below	1	
17	0032	888268001	HOSE	[0T962847] & Up		
18	0054	888283	CLAMP		1	
19	0032	888269	HOSE	[0T962846] & Below	1	
19	0032	888269001	HOSE	[0T962847] & Up	1	
20	0032	888267	HOSE		1	
21	0035	888279	FILTER Fuel		1	
22	0000	888280	COVER	[0T962846] & Below	1	
22	0000	888280001	COVER	[0T962847] & Up	1	
23	0032	888278	HOSE		1	
24	0022	888282	CONNECTOR		1	
25	0035	76934A01	IDLE STALL KIT		1	
26	0022	888273	TEE		1	
27	0032	888267	HOSE		1	

Throttle Body (Port)



1412

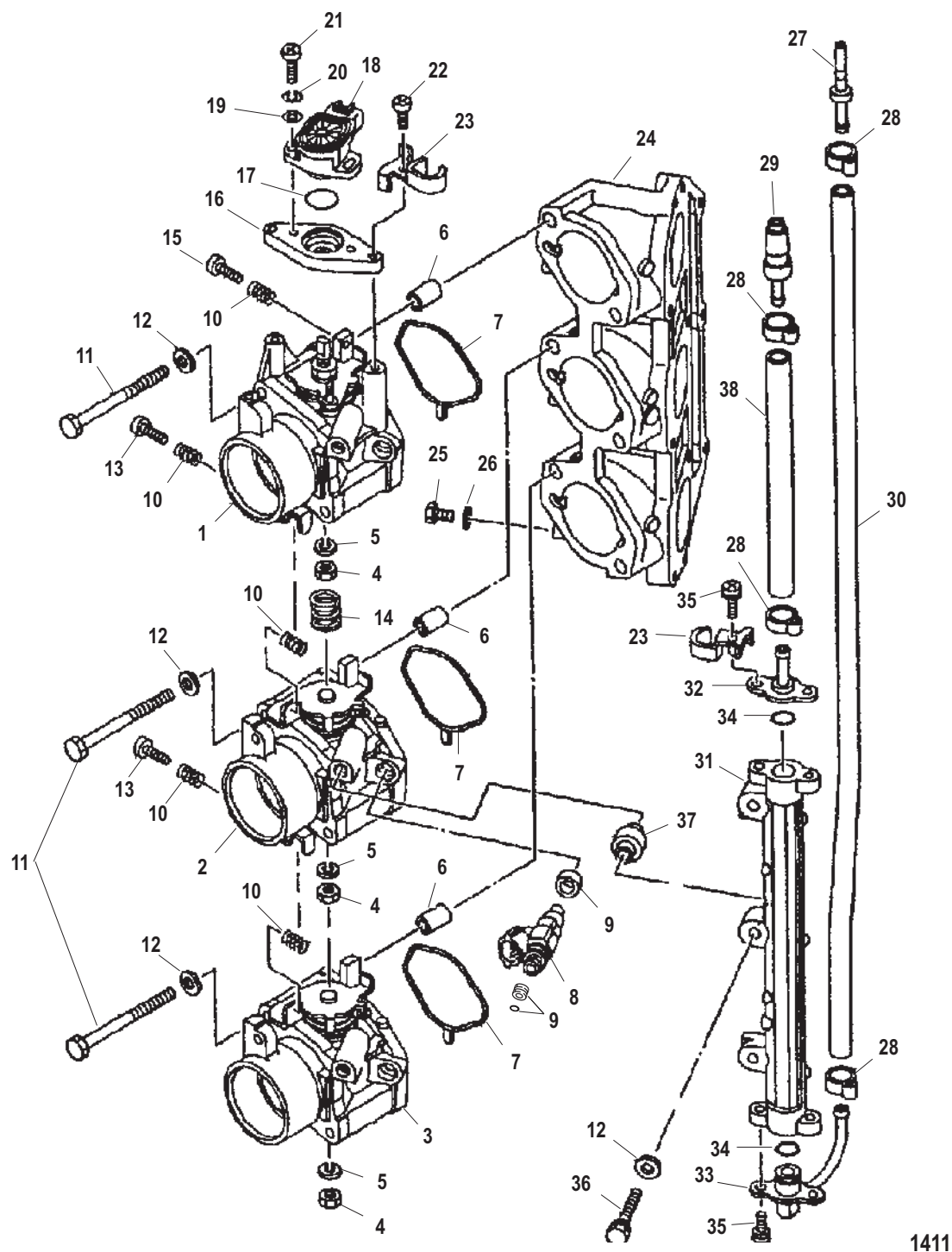
Throttle Body (Port)

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0000	888201T5	THROTTLE BODY ASSEMBLY (Port)		1	
1	0000	888201T6	THROTTLE BODY ASSEMBLY Top		1	
2	0000	888201T7	THROTTLE BODY ASSEMBLY Center		1	
3	0000	888201T8	THROTTLE BODY ASSEMBLY Bottom		1	
4	0011	888202	NUT		4	
5	0013	82215M	LOCKWASHER		4	
6	0010	881442	SCREW (Top)		1	
7	0024	881444	SPRING (Top)		1	
8	0027	888209	GASKET		3	[1]
9	0010	888213	SCREW		2	
10	0024	881444	SPRING		4	
11	0010	888211	BOLT		6	
12	0012	881508	WASHER		6	
13	0000	888212	INJECTOR ASSEMBLY		3	
14	0025	885183A1	O-RING KIT		3	
15	0000	881447T	CONTROL VALVE		1	
16	0025	881448	O-RING		1	
17	0010	881449	SCREW (M4 x 12)		3	
18	0012	881450	WASHER		3	
19	0010	888220	BOLT		2	
20	0000	888224	PLATE		1	
21	0000	880885T	SENSOR Pressure		1	
22	0010	881509	SCREW (M5 x 15)		2	
23	0000	888223	BRACKET		1	
24	0010	888221	BOLT		1	
25	0000	888219T	HOUSING		1	
26	0032	888222	HOSE		1	
27	0000	888208T1	MANIFOLD		1	
28	0017	888210	PIN Dowel		6	
29	0010	84088M	SCREW (M6 x 10)		3	
30	0027	827610	GASKET		3	
-	0027	887810A03	GASKET SET Powerhead	[0T807875] & Below	1	
-	0027	887810A04	GASKET SET Powerhead	[0T807876] THRU [1B055687]	1	
-	0027	887810A05	GASKET SET Powerhead	[1B055688] & Up	1	

PART NOTES:

[1] - COMPONENT OF ENGINE/POWERHEAD GASKET SET

Throttle Body (Starboard)



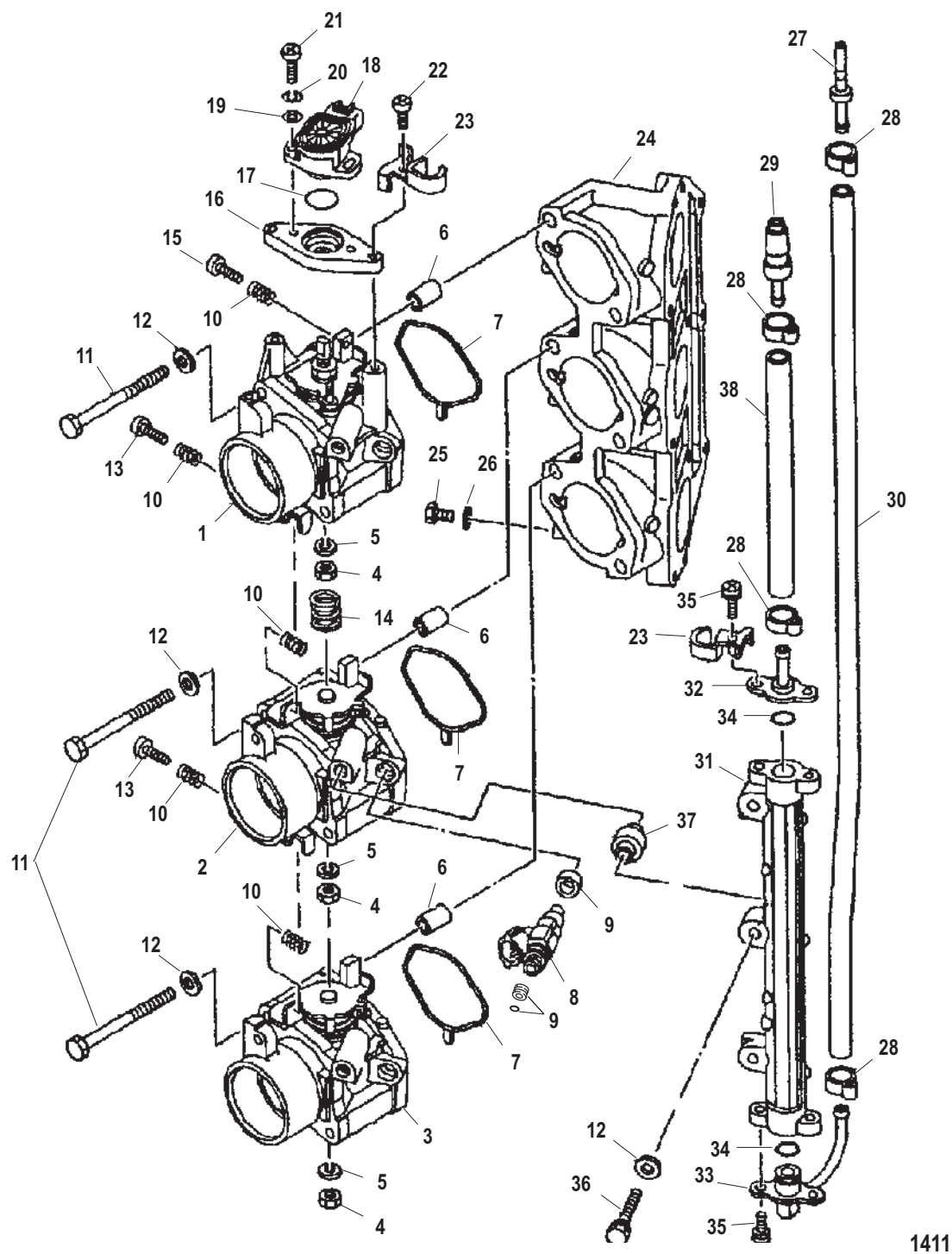
Throttle Body (Starboard)

Throttle Body (Starboard)

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0000	888201T1	THROTTLE BODY ASSEMBLY (Starboard)		1	
1	0000	888201T2	THROTTLE BODY ASSEMBLY Top		1	
2	0000	888201T3	THROTTLE BODY ASSEMBLY Center		1	
3	0000	888201T4	THROTTLE BODY ASSEMBLY Bottom		1	
4	0011	888202	NUT		3	
5	0013	82215M	LOCKWASHER		3	
6	0017	888210	PIN Dowel		6	
7	0027	888209	GASKET		3	[1]
8	0000	888212	INJECTOR ASSEMBLY		3	
9	0025	885183A1	O-RING KIT		3	
10	0024	881444	SPRING		5	
11	0010	888211	BOLT		6	
12	0012	881508	WASHER		9	
13	0010	888213	SCREW		2	
14	0024	888217	SPRING		1	
15	0010	881442	SCREW		1	
16	0000	888203	SPACER PLATE		1	
17	0025	881504	O-RING		1	
18	0000	888204T	SENSOR ASSEMBLY Throttle		1	
19	0012	881450	WASHER		2	
20	0013	82206M	LOCKWASHER		2	
21	0010	881502	SCREW		2	
22	0010	881524	SCREW (M6 x 12)		2	
23	0000	888200	BRACKET		2	
24	0000	888208T	MANIFOLD		1	
25	0010	84088M	SCREW (M6 x 10)		3	
26	0027	827610	GASKET		3	
27	0022	888216	CONNECTOR		1	
28	0054	881331	CLIP		4	
29	0022	888215	CONNECTOR		1	
30	0032	888218	HOSE		1	
31	0000	888205T1	FUEL RAIL ASSEMBLY		1	
32	0000	888206	PLATE Fuel		1	
33	0000	888207	PLATE Fuel		1	
34	0025	881522	O-RING		2	
35	0010	881509	SCREW (M5 x 15)		4	
36	0010	881532	BOLT (M8 x 45)		3	
37	0023	881526	COLLAR		3	
38	0032	888214	HOSE		1	
-	0027	887810A03	GASKET SET Powerhead	[0T807875] & Below	1	
-	0027	887810A04	GASKET SET Powerhead	[0T807876] THRU [1B055687]	1	
-	0027	887810A05	GASKET SET Powerhead	[1B055688] & Up	1	

Throttle Body (Starboard)

Throttle Body (Starboard)



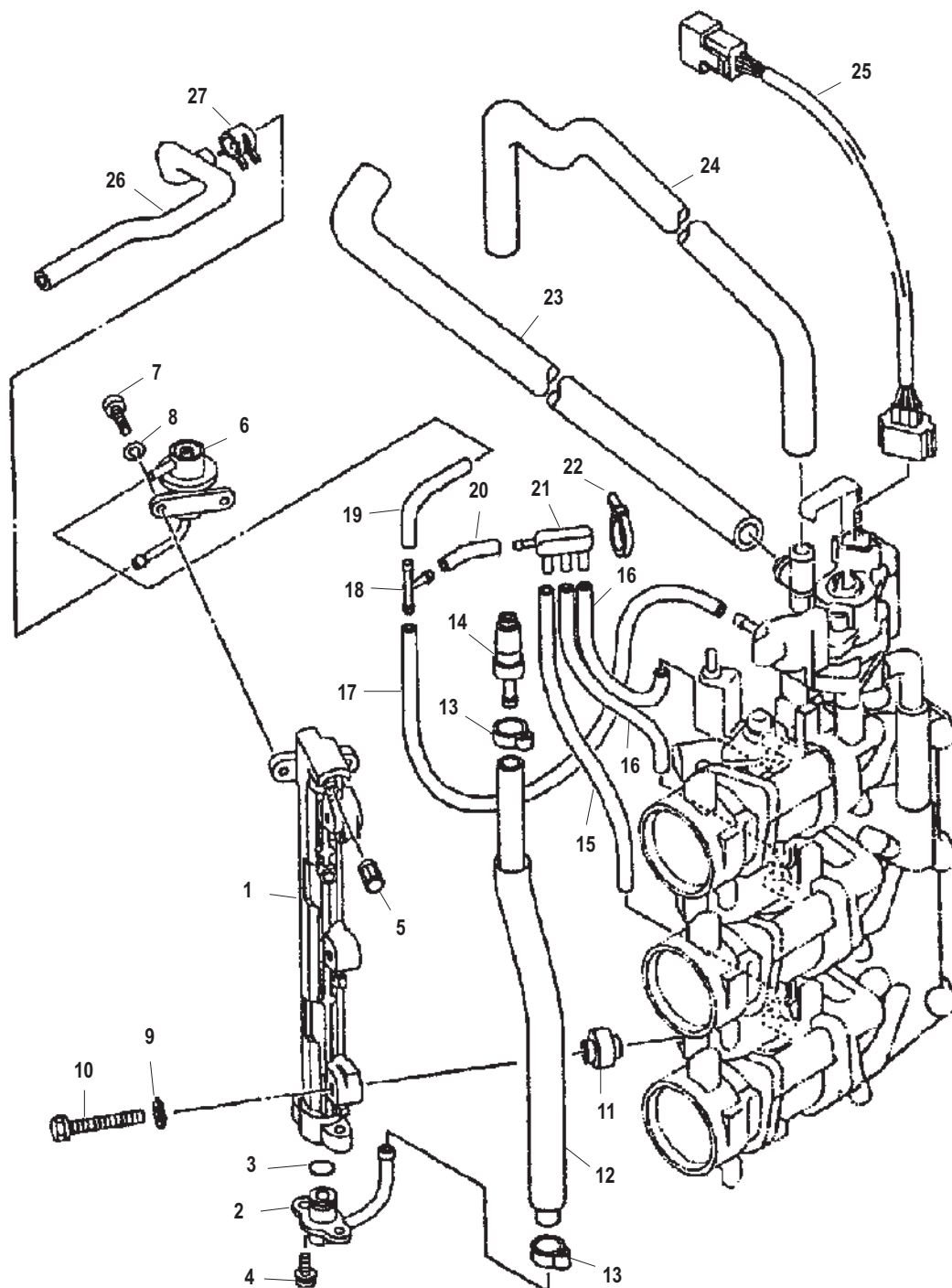
Cat.# 90-88876503

Throttle Body (Starboard)

PART NOTES:

[1] - COMPONENT OF ENGINE/POWERHEAD GASKET SET

Throttle Body Hose Routing

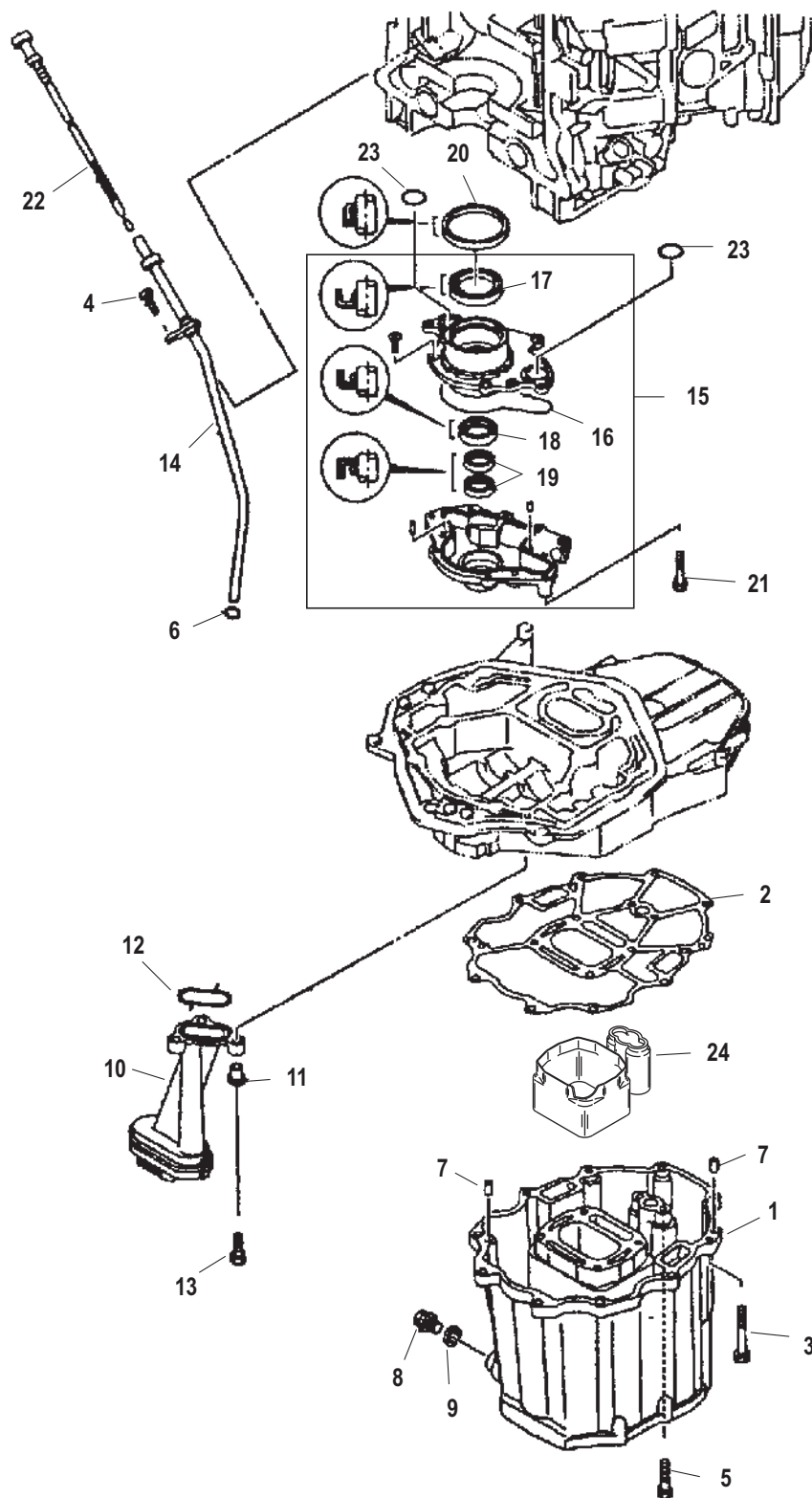


1413

Throttle Body Hose Routing

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	888225T1	FUEL RAIL ASSEMBLY		1	
2	0000	888226	PLATE Fuel		1	
3	0025	881522	O-RING		1	
4	0010	881509	SCREW (M5 x 15)		2	
5	0000	881520	CAP		1	
6	0000	888227	REGULATOR Fuel Pressure		1	
7	0010	881524	SCREW (M6 x 12)		2	
8	0013	881525	LOCKWASHER		2	
9	0012	881508	WASHER		3	
10	0010	881532	BOLT (M8 x 45)		3	
11	0023	881526	COLLAR		3	
12	0032	888230	HOSE		1	
13	0054	881331	CLIP		2	
14	0022	888215	CONNECTOR		1	
15	0032	888234	HOSE		1	
16	0032	888234	HOSE		2	
17	0032	888234	HOSE		1	
18	0022	8815581	TEE		1	
19	0032	888234	HOSE		1	
20	0032	881554	HOSE		1	
21	0022	888235	CONNECTOR		1	
22	0054	816311T	TIE STRAP (8.00 Inches)		1	
23	0032	888229	HOSE		1	
24	0032	888228	HOSE		1	
25	0084	888237	HARNESS ASSEMBLY		1	
26	0032	888236	HOSE		1	
27	0054	881530	CLIP		1	

Oil Pan



1432

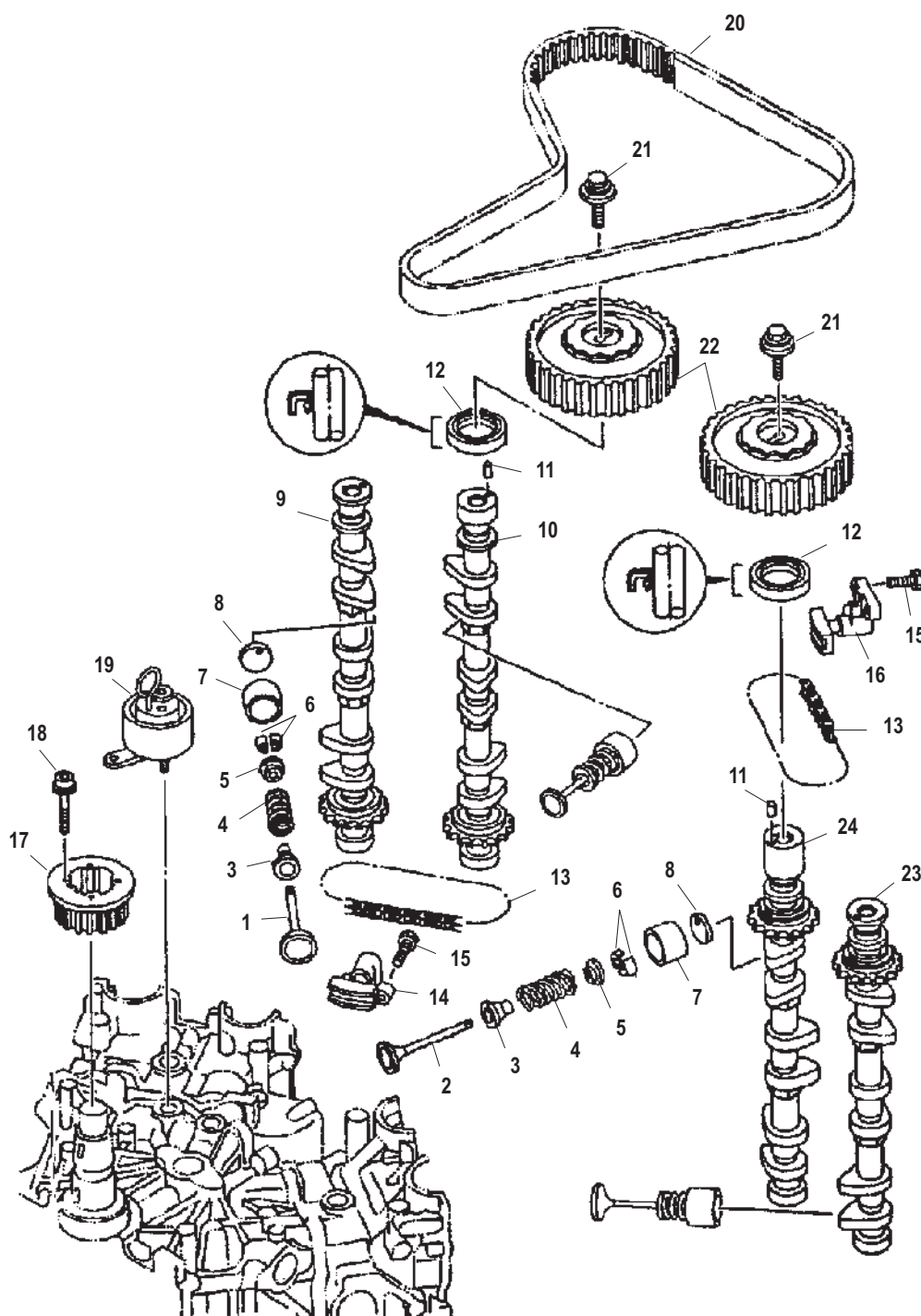
Oil Pan

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	888675T	PAN Oil		1	
2	0027	8886585	GASKET	[0T807875] & Below	1	[1]
2	0027	888658008	GASKET	[0T807876] & Up	1	[1]
3	0010	8041594	BOLT		10	
4	0010	804604	BOLT (M6 x 20)		1	[2]
5	0010	82127335	SCREW (M8 x 35 MM)		2	
6	0025	804093	O-RING		1	[3]
7	0017	23784	PIN Dowel		2	
8	0019	825953	PLUG (M14 x 12)		1	
9	0027	8886586	GASKET		1	[1]
10	0000	888676T	STRAINER Oil		1	
11	0023	85281412	COLLAR		3	
12	0026	888677	SEAL		1	[1]
13	0010	8041595	BOLT		3	
14	0000	888679	DIPSTICK TUBE		1	[2]
15	0000	888677T1	PUMP ASSEMBLY Oil		1	[2]
16	0027	8886587	GASKET		1	[2]
17	0026	8886771	SEAL Oil		1	[3]
18	0026	8886772	SEAL Oil		1	[2]
19	0026	8886773	SEAL Oil		2	[2]
20	0026	8886774	SEAL		1	[3]
21	0010	824832010	BOLT		4	[2]
22	0000	888678	DIPSTICK	[1B055687] & Below	1	
22	0000	888678001	DIPSTICK	[1B055688] & Up	1	
23	0025	887812	O-RING		2	[2]
24	0026	891746	SEAL Rubber	[0T807876] & Up	1	
-	0027	887810A03	GASKET SET Powerhead	[0T807875] & Below	1	
-	0027	887810A04	GASKET SET Powerhead	[0T807876] THRU [1B055687]	1	
-	0027	887810A05	GASKET SET Powerhead	[1B055688] & Up	1	
-	0027	888658A03	GASKET SET Lower Unit	[0T807875] & Below	1	
-	0027	888658A04	GASKET SET Lower Unit	[0T807876] & Up	1	
-	0000	885225T03	POWERHEAD ASSEMBLY	[1B055687] & Below	1	
-	0000	885225T05	POWERHEAD ASSEMBLY	[1B055688] THRU [1B226999]	1	
-	0000	885225T06	POWERHEAD ASSEMBLY	[1B227000] & Up	1	

PART NOTES:

- [1] - COMPONENT OF GEAR HOUSING SEAL KIT 888658A03 OR 888658A04
- [2] - COMPONENT OF POWERHEAD/PARTIAL ENGINE
- [3] - COMPONENT OF ENGINE/POWERHEAD GASKET SET
COMPONENT OF POWERHEAD/PARTIAL ENGINE

Intake and Exhaust Valves



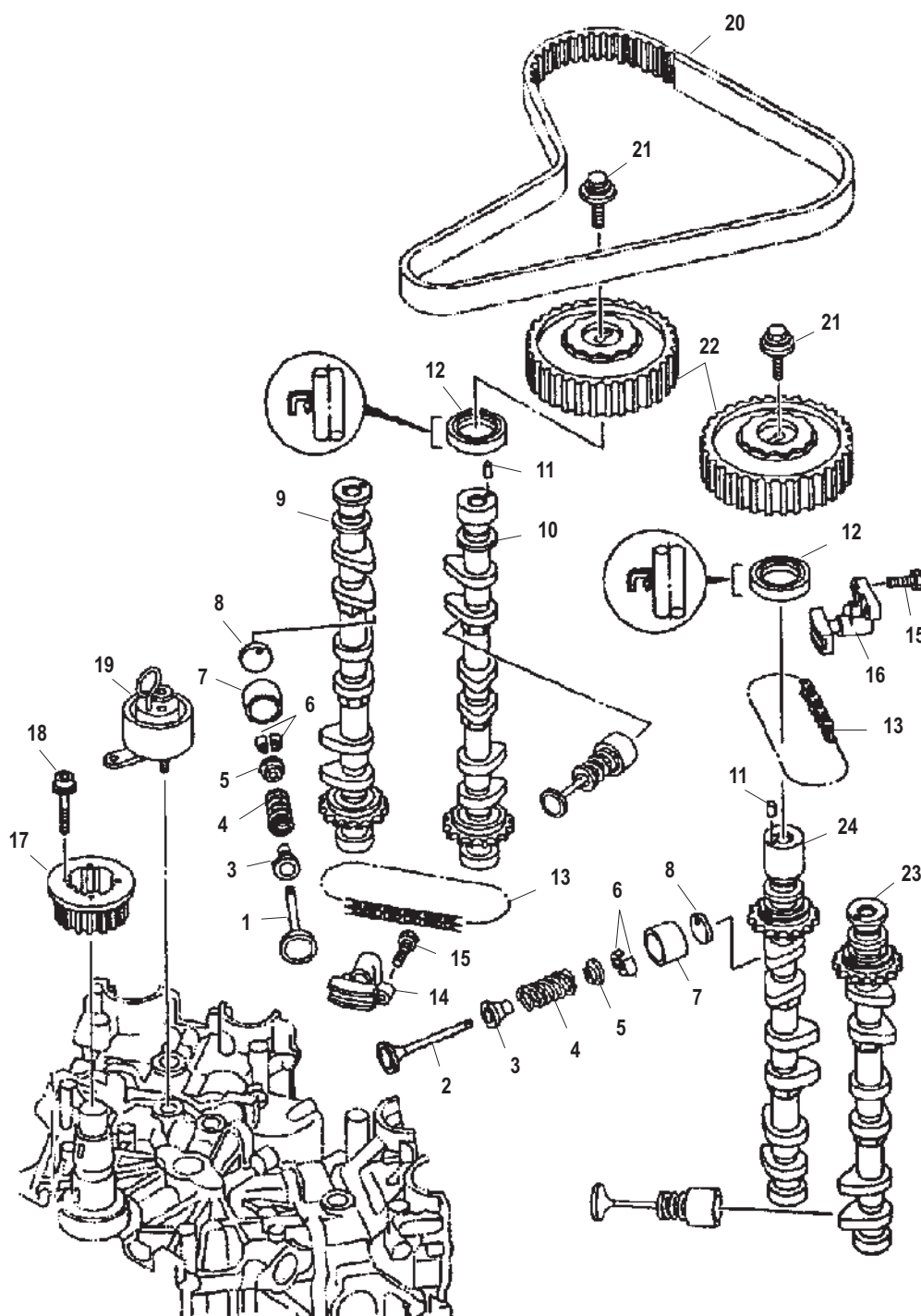
1409

Intake and Exhaust Valves

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	887865T	VALVE Intake		12	[1]
2	0000	887866T	VALVE Exhaust		12	[1]
3	0000	887870	SEAT		24	[1]
4	0024	887867	SPRING Inner Valve		24	[1]
5	0000	887868	RETAINER	[1B055687] & Below	24	[1]
5	0000	887868001	RETAINER	[1B055688] & Up	24	[1]
6	0028	887869	COTTER		48	[1]
7	0000	887871	LIFTER		24	[1]
8	0015	887872	SHIM	(2.320)	AR	[2]
8	0015	88787210	SHIM	(2.340)	AR	[2]
8	0015	88787220	SHIM	(2.360)	AR	[2]
8	0015	88787230	SHIM	(2.380)	AR	[2]
8	0015	88787240	SHIM	(2.400)	AR	[2]
8	0015	88787250	SHIM	(2.420)	AR	[1]
8	0015	88787260	SHIM	(2.440)	AR	[1]
8	0015	88787270	SHIM	(2.460)	AR	[1]
8	0015	88787280	SHIM	(2.480)	AR	[1]
8	0015	88787290	SHIM	(2.500)	AR	[1]
8	0015	887872A	SHIM	(2.520)	AR	[1]
8	0015	887872B	SHIM	(2.540)	AR	[1]
8	0015	887872C	SHIM	(2.560)	AR	[1]
8	0015	887872D	SHIM	(2.580)	AR	[1]
8	0015	887872E	SHIM	(2.600)	AR	[1]
8	0015	887872F	SHIM	(2.620)	AR	[1]
8	0015	887872G	SHIM	(2.640)	AR	[1]
8	0015	887872H	SHIM	(2.660)	AR	[1]
8	0015	887872J	SHIM	(2.680)	AR	[1]
8	0015	887872K	SHIM	(2.700)	AR	[1]
8	0015	887872L	SHIM	(2.720)	AR	[1]
8	0015	887872M	SHIM	(2.740)	AR	[1]
8	0015	887872N	SHIM	(2.760)	AR	[1]
8	0015	887872P	SHIM	(2.780)	AR	[1]
8	0015	887872R	SHIM	(2.800)	AR	[1]
8	0015	887872S	SHIM	(2.820)	AR	[1]
8	0015	887872T	SHIM	(2.840)	AR	[1]
8	0015	887872U	SHIM	(2.860)	AR	[1]
8	0015	887872V	SHIM	(2.880)	AR	[1]
8	0015	887872W	SHIM	(2.900)	AR	[1]
8	0015	887872X	SHIM	(2.920)	AR	[1]
8	0015	887872Y	SHIM	(2.940)	AR	[1]
8	0015	887873	SHIM	(2.960)	AR	[1]
9	2407	887874T	CAMSHAFT		1	[3]
10	2407	887875T	CAMSHAFT		1	[3]
11	0017	804141	PIN Dowel		2	
12	0026	804144	SEAL Oil		2	[4]
13	0000	887878	CHAIN		2	[1]

Intake and Exhaust Valves

Intake and Exhaust Valves



1409

Intake and Exhaust Valves

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
14	0000	887879	TENSIONER		1	[3]
15	0010	887881	BOLT		4	[1]
16	0000	887880	TENSIONER		1	[5]
17	0043	887885	GEAR Drive		1	[6]
18	0010	887886	BOLT		4	[6]
19	0000	887884	TENSIONER		1	
20	0057	887883	V BELT		1	
21	0010	804143	BOLT (M10 x 35)		2	
22	0043	887882	GEAR Driven		2	
23	2407	887876T	CAMSHAFT		1	[5]
24	2407	887877T	CAMSHAFT		1	[5]
-	0900	887844T1	CYLINDER HEAD ASSEMBLY	(Starboard) [1B055687] & Below	1	
-	0900	887844T05	CYLINDER HEAD ASSEMBLY	(Starboard) [1B055688] THRU [1B226999]	1	
-	0900	887844T06	CYLINDER HEAD ASSEMBLY	(Starboard) [1B227000] & Up	1	
-	0900	887845T1	CYLINDER HEAD ASSEMBLY	(Port) [1B055687] & Below	1	
-	0900	887845T05	CYLINDER HEAD ASSEMBLY	(Port) [1B055688] THRU [1B226999]	1	
-	0900	887845T06	CYLINDER HEAD ASSEMBLY	(Port) [1B227000] & Up	1	
-	0000	885225T03	POWERHEAD ASSEMBLY	[1B055687] & Below	1	
-	0000	885225T05	POWERHEAD ASSEMBLY	[1B055688] THRU [1B226999]	1	
-	0000	885225T06	POWERHEAD ASSEMBLY	[1B227000] & Up	1	
-	0027	887810A03	GASKET SET Powerhead	[0T807875] & Below	1	
-	0027	887810A04	GASKET SET Powerhead	[0T807876] THRU [1B055687]	1	
-	0027	887810A05	GASKET SET Powerhead	[1B055688] & Up	1	

PART NOTES:

- [1] - COMPONENT OF CYLINDER HEAD ASSEMBLY (STARBOARD)
COMPONENT OF CYLINDER HEAD ASSEMBLY (PORT)
- [2] - COMPONENT OF POWERHEAD/PARTIAL ENGINE
COMPONENT OF CYLINDER HEAD ASSEMBLY (PORT)
- [3] - COMPONENT OF CYLINDER HEAD ASSEMBLY (STARBOARD)
- [4] - COMPONENT OF ENGINE/POWERHEAD GASKET SET
COMPONENT OF CYLINDER HEAD ASSEMBLY (STARBOARD)
COMPONENT OF CYLINDER HEAD ASSEMBLY (PORT)
- [5] - COMPONENT OF CYLINDER HEAD ASSEMBLY (PORT)
- [6] - COMPONENT OF POWERHEAD/PARTIAL ENGINE



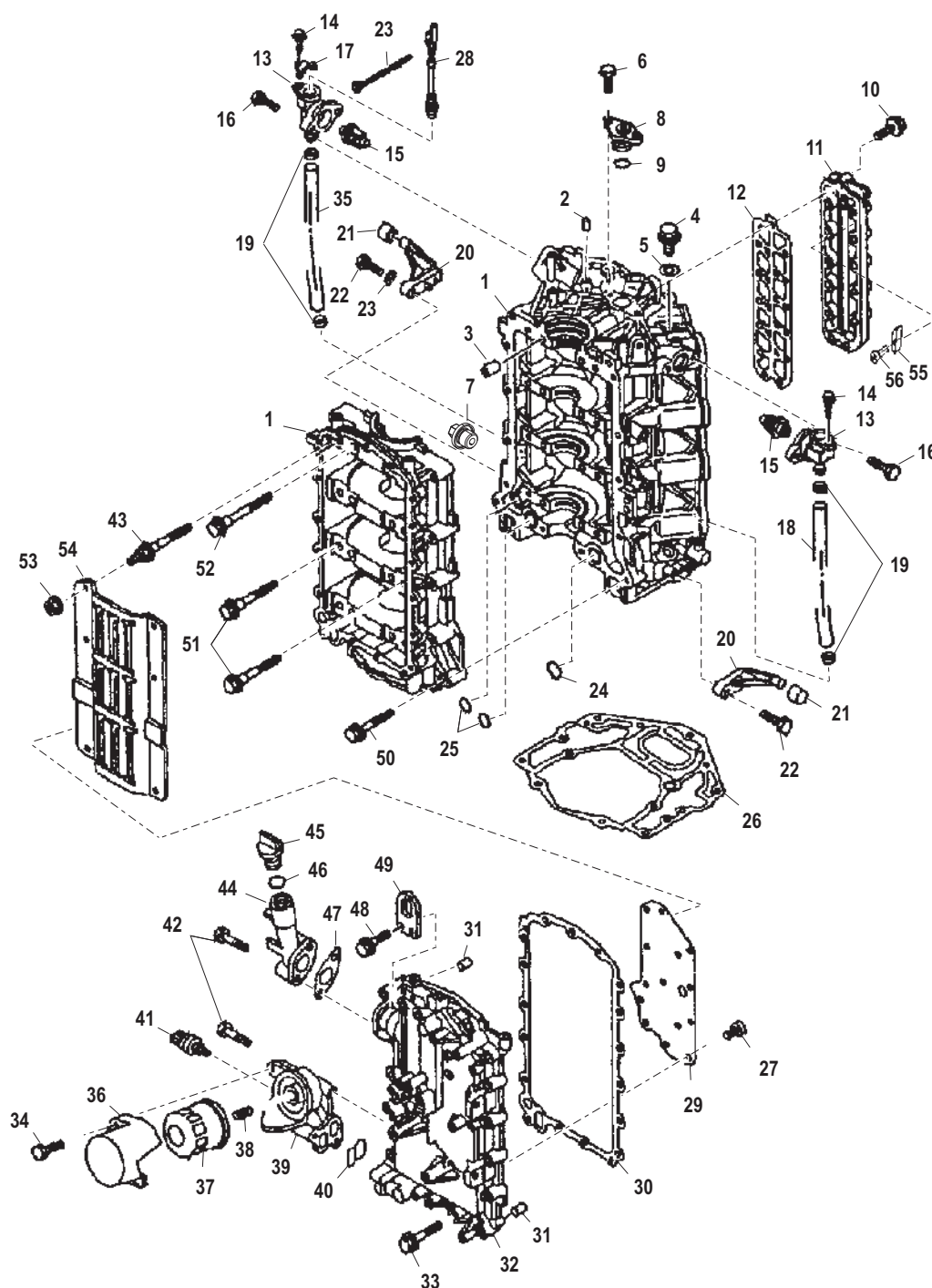
Intake Silencer

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	887896T	SILENCER Intake (Starboard)		1	
2	0000	887897T	SILENCER Intake (Port)		1	
3	0011	8528162	NUT		4	
4	0016	887889	STUD		4	
5	0026	887899	SEAL		6	
6	0023	887900	BUSHING		8	
7	0023	888193	COLLAR		4	
8	0010	888192	BOLT		4	
9	0000	880882T	THERMOSENSOR		1	
10	0032	887898	TUBE		2	
11	0054	827148M	CLAMP		4	
12	0010	887894	BOLT		18	
13	0010	887895	BOLT		4	
14	0000	887887	PLATE		1	
15	0010	887888	BOLT		1	
16	0027	887893	GASKET		2	[1]
17	0017	804160	PIN		4	
18	0010	8813511	SCREW		3	
19	0000	887890	COVER		1	
20	0000	887891	DAMPER		1	
21	0054	881530	CLIP		1	
22	0054	98974M	CLIP		2	
23	0032	887892	HOSE		1	
24	0032	888195	VENT PIPE		1	
25	0032	888196	HOSE		1	
26	0032	888194	HOSE		1	
27	0037	8272822	DECAL Warning High Voltage		1	
28	0000	888494T1	VAPOR SEPARATOR ASSEMBLY		1	
29	0000	828706	BUMPER		2	
30	0023	45354	BUSHING		2	
31	0025	821555	GROMMET		1	
32	0023	82851M	BUSHING		1	
33	0032	830756109	HOSE (57.00 Inches Bulk) (Cut to 26 Inches)		1	
34	0054	816311T	TIE STRAP (8.00 Inches)		2	
35	0022	858955	CONNECTOR		1	
36	0010	82130050	SCREW (M6 x 50)		1	
-	0027	887810A03	GASKET SET Powerhead	[0T807875] & Below	1	
-	0027	887810A04	GASKET SET Powerhead	[0T807876] THRU [1B055687]	1	
-	0027	887810A05	GASKET SET Powerhead	[1B055688] & Up	1	

PART NOTES:

[1] - COMPONENT OF ENGINE/POWERHEAD GASKET SET

Cylinder Block



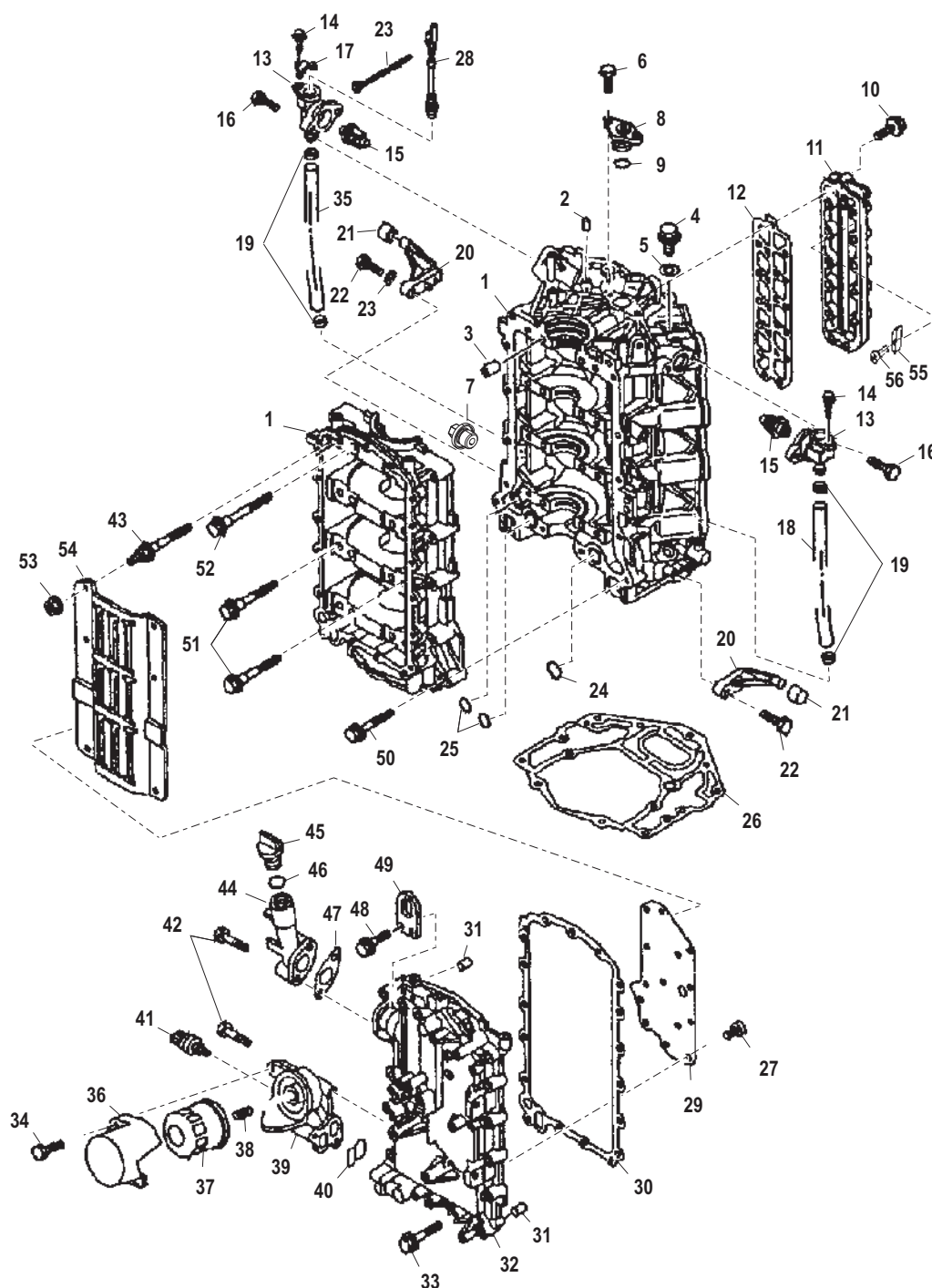
1405

Cylinder Block

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0885	887792T1	CYLINDER BLOCK	[0T807875] & Below	1	[1]
1	0885	887792T10	CYLINDER BLOCK	[0T807876] & Up	1	[1]
2	0017	82364M	PIN Dowel		1	[1]
3	0017	887793	PIN Dowel		8	[1]
4	0019	825953	PLUG (M14 x 12)		1	[1]
5	0027	81990M	GASKET		1	[2]
6	0010	8257021	BOLT (M6 x 20)		2	[1]
7	0022	888408	FITTING		1	
8	0019	887813	PLUG		1	[1]
9	0025	887814	O-RING		1	[2]
10	0010	881427	BOLT (M6 x 30)		13	[1]
11	0000	887804T	COVER	(Use without Anodes)	1	[1]
11	0000	887804T01	COVER	(Use with Anodes)	1	[1]
12	0027	887805	GASKET		1	[2]
13	0000	887806T	COVER		2	[1]
14	0010	887807	BOLT		1	[1]
15	0000	8556761	THERMOSTAT 60°C (140°F)		2	[1]
16	0010	8248326	SCREW (M6 x 25 MM)		4	[1]
17	0000	815004M	PLATE		2	
18	0032	8878081	HOSE		1	[1]
19	0000	56762	TIE STRAP (4.00 Inches)		4	[1]
20	0000	804091	BRACKET		2	[1]
21	0000	887811	DAMPER		2	[1]
22	0010	8248326	SCREW (M6 x 25 MM)		4	[1]
23	0054	879650	CLAMP		2	
24	0025	887812	O-RING		1	[2]
25	0025	858581	O-RING		2	[2]
26	0027	887810	GASKET	[0T807875] & Below	1	[3]
26	0027	887810010	GASKET	[0T807876] THRU [1B055687]	1	[3]
26	0027	887810011	GASKET	[1B055688] & Up	1	[3]
27	0010	804120	SCREW (M4 x 8)		14	[1]
28	0087	887823	THERMO SWITCH		2	
29	0000	887802	BREATHER COVER		1	[1]
30	0027	887825	GASKET		1	[2]
31	0017	82364M	PIN Dowel		2	[1]
32	0000	887799T	COVER		1	[1]
33	0010	887800	BOLT		17	[1]
34	0010	8248329	SCREW (M6 x 40)		1	
35	0032	8878081	HOSE		1	[1]
36	0000	887819T	COVER		1	
37	0035	822626T7	FILTER Oil		1	[4]
38	0010	887816	BOLT		1	[1]
39	0000	887817T	HOUSING Filter		1	[1]
40	0027	887818	GASKET		1	[2]
41	0000	887824T	SENDER Oil Pressure		1	[1]

Cylinder Block

Cylinder Block



1405

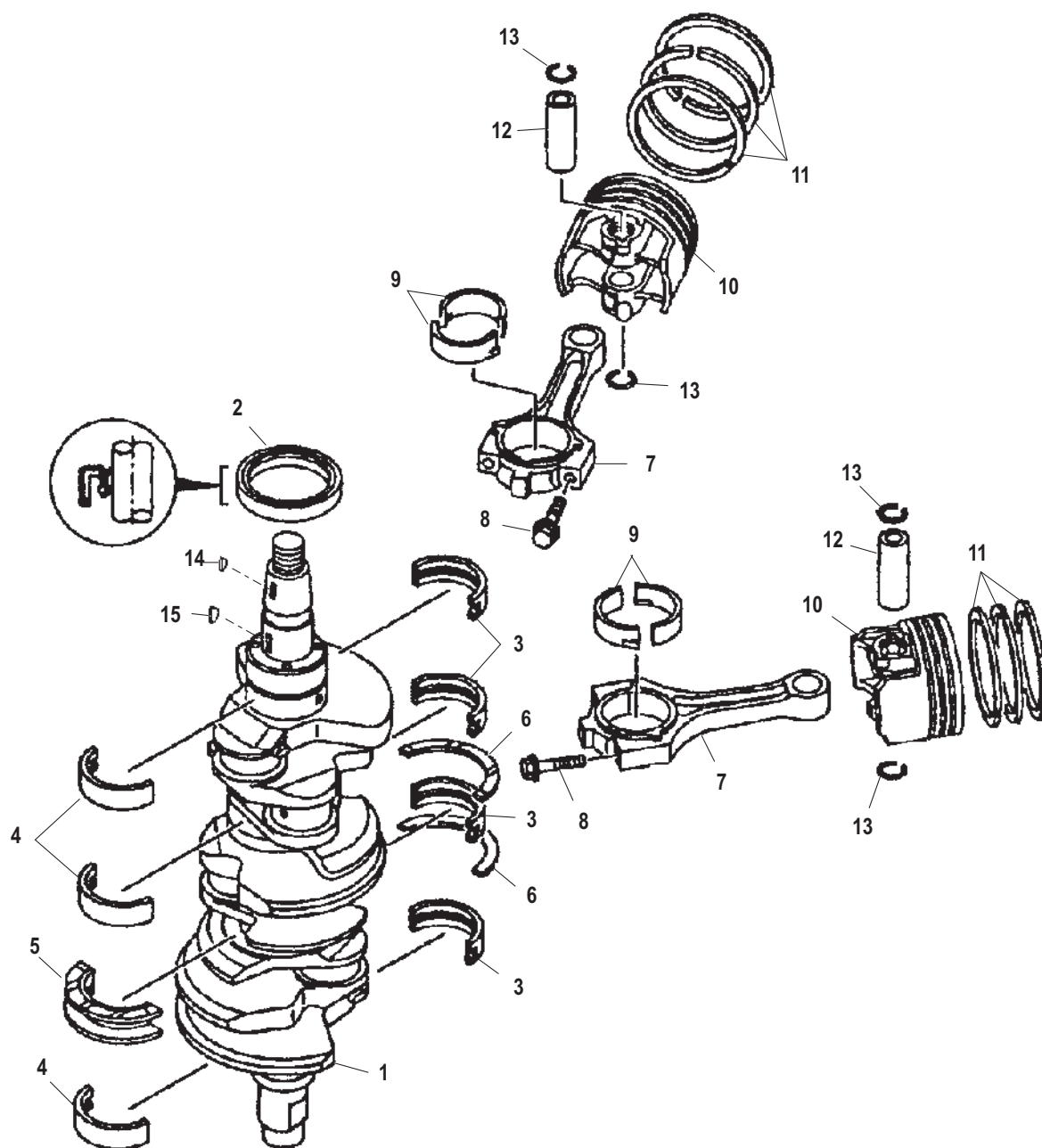
Cylinder Block

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
42	0010	887827	BOLT		5	[1]
43	0010	887797	BOLT		6	[1]
44	0000	887820	HOUSING		1	[1]
45	0000	859578A1	PLUG ASSEMBLY Oil		1	[1]
46	0025	90196	O-RING (.921 x .139)		1	[2]
47	0027	887822	GASKET		1	[2]
48	0010	881428	BOLT (M6 x 16)		2	[1]
49	0000	887803	LIFTING EYE		1	[1]
50	0010	881423	BOLT (M8 x 55)		13	[1]
51	0010	887796	BOLT		2	[1]
52	0010	887795	BOLT		8	[1]
53	0011	887798	NUT		6	[1]
54	0000	887794T	PLATE		1	[1]
55	0000	11761001	ANODE		4	[1]
56	0010	827443001	SCREW		4	[1]
-	0900	887844T1	CYLINDER HEAD ASSEMBLY	(Starboard) [1B055687] & Below	1	
-	0900	887844T05	CYLINDER HEAD ASSEMBLY	(Starboard) [1B055688] THRU [1B226999]	1	
-	0900	887844T06	CYLINDER HEAD ASSEMBLY	(Starboard) [1B227000] & Up	1	
-	0900	887845T1	CYLINDER HEAD ASSEMBLY	(Port) [1B055687] & Below	1	
-	0900	887845T05	CYLINDER HEAD ASSEMBLY	(Port) [1B055688] THRU [1B226999]	1	
-	0900	887845T06	CYLINDER HEAD ASSEMBLY	(Port) [1B227000] & Up	1	
-	0000	885225T03	POWERHEAD ASSEMBLY	[1B055687] & Below	1	
-	0000	885225T05	POWERHEAD ASSEMBLY	[1B055688] THRU [1B226999]	1	
-	0000	885225T06	POWERHEAD ASSEMBLY	[1B227000] & Up	1	
-	0027	887810A03	GASKET SET Powerhead	[0T807875] & Below	1	
-	0027	887810A04	GASKET SET Powerhead	[0T807876] THRU [1B055687]	1	
-	0027	887810A05	GASKET SET Powerhead	[1B055688] & Up	1	

PART NOTES:

- [1] - COMPONENT OF POWERHEAD/PARTIAL ENGINE
- [2] - COMPONENT OF ENGINE/POWERHEAD GASKET SET
COMPONENT OF POWERHEAD/PARTIAL ENGINE
- [3] - COMPONENT OF ENGINE/POWERHEAD GASKET SET
COMPONENT OF POWERHEAD/PARTIAL ENGINE
COMPONENT OF CYLINDER HEAD ASSEMBLY (STARBOARD)
COMPONENT OF CYLINDER HEAD ASSEMBLY (PORT)
- [4] - Alternate part numbers:
822626 7QS
822626T 7MPP

Crankshaft, Pistons and Connecting Rods



1406

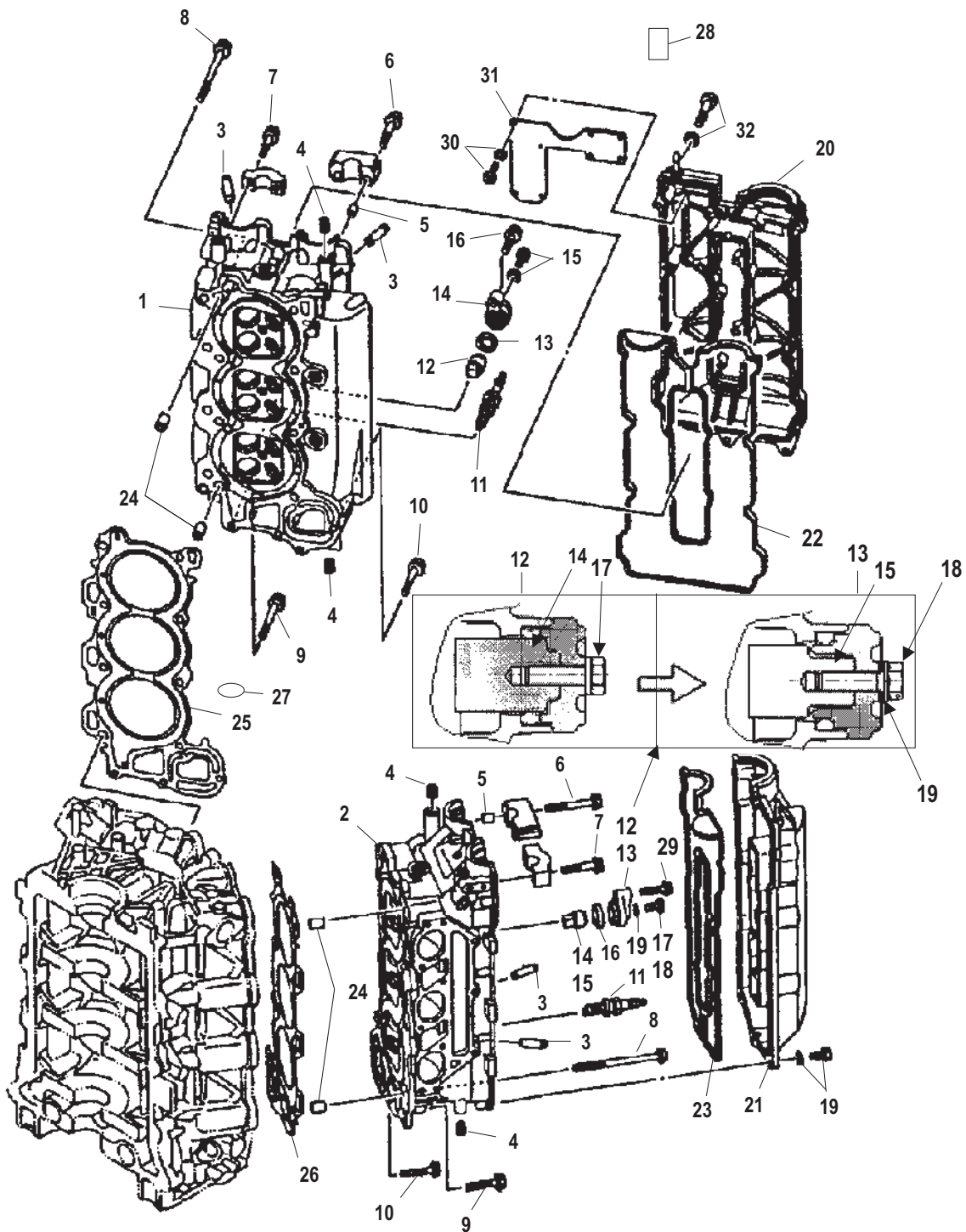
Crankshaft, Pistons and Connecting Rods

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0482	887829T	CRANKSHAFT		1	[1]
2	0026	887830	SEAL Oil		1	[2]
3	0031	887833T	BEARING	(#1)	4	[1]
3	0031	887833T10	BEARING	(#2)	4	[1]
3	0031	887833T20	BEARING	(#3)	4	[1]
4	0031	887834T	BEARING	(#1)	3	[1]
4	0031	887834T10	BEARING	(#2)	3	[1]
4	0031	887834T20	BEARING	(#3)	3	[1]
5	0031	887835T	BEARING	(#1)	1	[1]
5	0031	887835T10	BEARING	(#2)	1	[1]
5	0031	887835T20	BEARING	(#3)	1	[1]
6	0031	887836T	BEARING		2	[1]
7	0647	887837A1	CONNECTING ROD		6	[1]
8	0010	887838	BOLT		12	[1]
9	0031	887839T	BEARING	(Yellow)	12	[1]
9	0031	887839T10	BEARING	(Green)	12	[1]
9	0031	887839T20	BEARING	(Blue)	12	[1]
10	2720	887840A1	PISTON ASSEMBLY	(Standard) [1B055870] & Below	6	[1]
10	2720	887840A02	PISTON ASSEMBLY	(Standard) [1B055871] & Up	6	[1]
10	2720	887840A03	PISTON ASSEMBLY	(Oversize)	6	
11	0039	887841T	RING SET Piston	(Standard)	6	[1]
11	0039	887841A02	RING SET Piston	(Oversize)	6	
12		NSS	NOT SOLD SEPARATE Piston Pin		6	[1]
13	0053	887843	CLIP		12	[1]
14	0028	8261001	KEY		1	
15	0028	804153	KEY		1	[1]
-	0000	885225T03	POWERHEAD ASSEMBLY	[1B055687] & Below	1	
-	0000	885225T05	POWERHEAD ASSEMBLY	[1B055688] THRU [1B226999]	1	
-	0000	885225T06	POWERHEAD ASSEMBLY	[1B227000] & Up	1	
-	0027	887810A03	GASKET SET Powerhead	[0T807875] & Below	1	
-	0027	887810A04	GASKET SET Powerhead	[0T807876] THRU [1B055687]	1	
-	0027	887810A05	GASKET SET Powerhead	[1B055688] & Up	1	

PART NOTES:

- [1] - COMPONENT OF POWERHEAD/PARTIAL ENGINE
- [2] - COMPONENT OF ENGINE/POWERHEAD GASKET SET
COMPONENT OF POWERHEAD/PARTIAL ENGINE

Cylinder Head



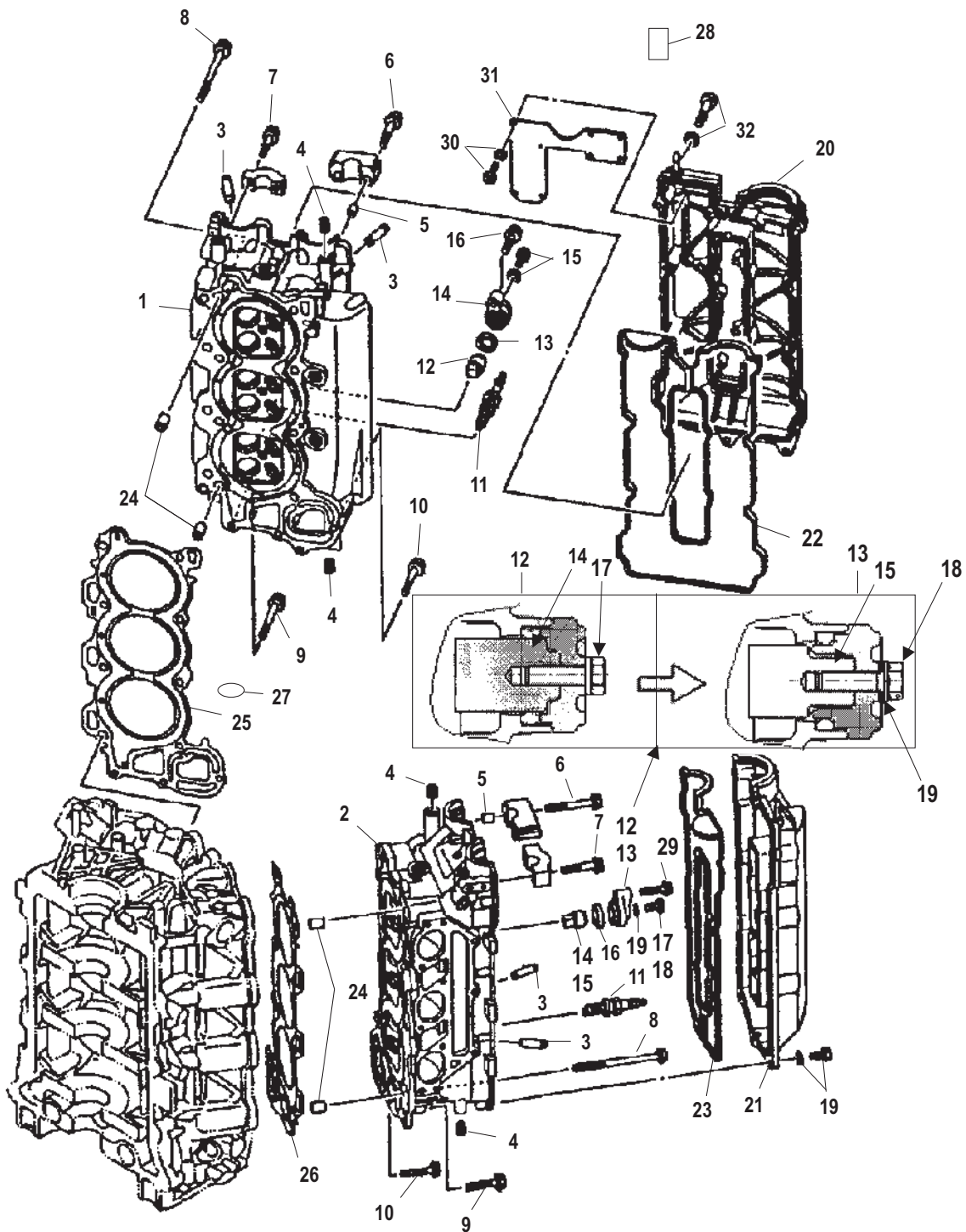
20595

Cylinder Head

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0900	887844T2	CYLINDER HEAD ASSEMBLY	[1B055687] & Below	1	[1]
1	0900	887844T03	CYLINDER HEAD ASSEMBLY	[1B055688] & Up	1	[1]
2	0900	887845T2	CYLINDER HEAD ASSEMBLY	[1B055687] & Below	1	[2]
2	0900	887845T03	CYLINDER HEAD ASSEMBLY	[1B055688] & Up	1	[2]
3	0000	887846	GUIDE		24	[3]
4	0019	804111	PLUG		10	[3]
5	0017	804113	PIN Dowel		4	[3]
6	0010	804112	BOLT (M7 x 48)		4	[3]
7	0010	804114	BOLT (M7 x 37)		32	[3]
8	0010	887849	SCREW		16	
9	0010	881312	BOLT (M8 x 55)		4	
10	0010	887850	BOLT		2	
11	0033	859495	SPARK PLUG (NGK-LFR5A-11)		6	[3]
12	0000	887847	COVER	(Use with Design I Anode)	4	[3]
13	0000	887847A01	COVER/ANODE KIT	(Use with Design II Anode)	4	[3]
14	0000	804079	ANODE	[1B055687] & Below	4	[3]
14	0000	804079001	ANODE	(Design I) [1B055688] & Up	4	[3]
15	0097	804079002	ANODE (Included With Rerence #13)	(Design II)	4	[3]
16	0025	804086	GROMMET (Included With Rerence #13)		4	[3]
17	0010	8524741	BOLT (M6 x 20)	(Use with Design I Anode)	4	[3]
18	0010	84830M	BOLT (Included With Rerence #13)	(Use with Design II Anode)	4	[3]
19	0027	95610	GASKET (Included With Rerence #13)	(Use with Design II Anode)	1	[3]
20	0000	887851T	COVER (Starboard)		1	[1]
21	0000	887854T	COVER (Port)		1	[2]
22	0027	887853	GASKET (Starboard)		1	[4]
23	0027	887855	GASKET (Port)		1	[5]
24	0023	804116	COLLAR		4	
25	0027	887848	GASKET (Starboard)		1	[6]
26	0027	8878481	GASKET (Port)		1	[7]
27	0025	888262001	GROMMET Water Shutter		2	
28		NSS	NOT SOLD SEPARATE Decal-Engine Oil/Valve Clearance		1	
29	0010	881431	BOLT (M8 x 40)		4	[3]
30	0010	804120	SCREW (M4 x 8)		8	[1]
31	0000	887852	PLATE		1	[1]
32	0010	858530	BOLT (M6 x 30)		28	[3]
-	0900	887844T1	CYLINDER HEAD ASSEMBLY	(Starboard) [1B055687] & Below	1	
-	0900	887844T05	CYLINDER HEAD ASSEMBLY	(Starboard) [1B055688] THRU [1B226999]	1	
-	0900	887844T06	CYLINDER HEAD ASSEMBLY	(Starboard) [1B227000] & Up	1	
-	0900	887845T1	CYLINDER HEAD ASSEMBLY	(Port) [1B055687] & Below	1	

Cylinder Head

Cylinder Head



20595

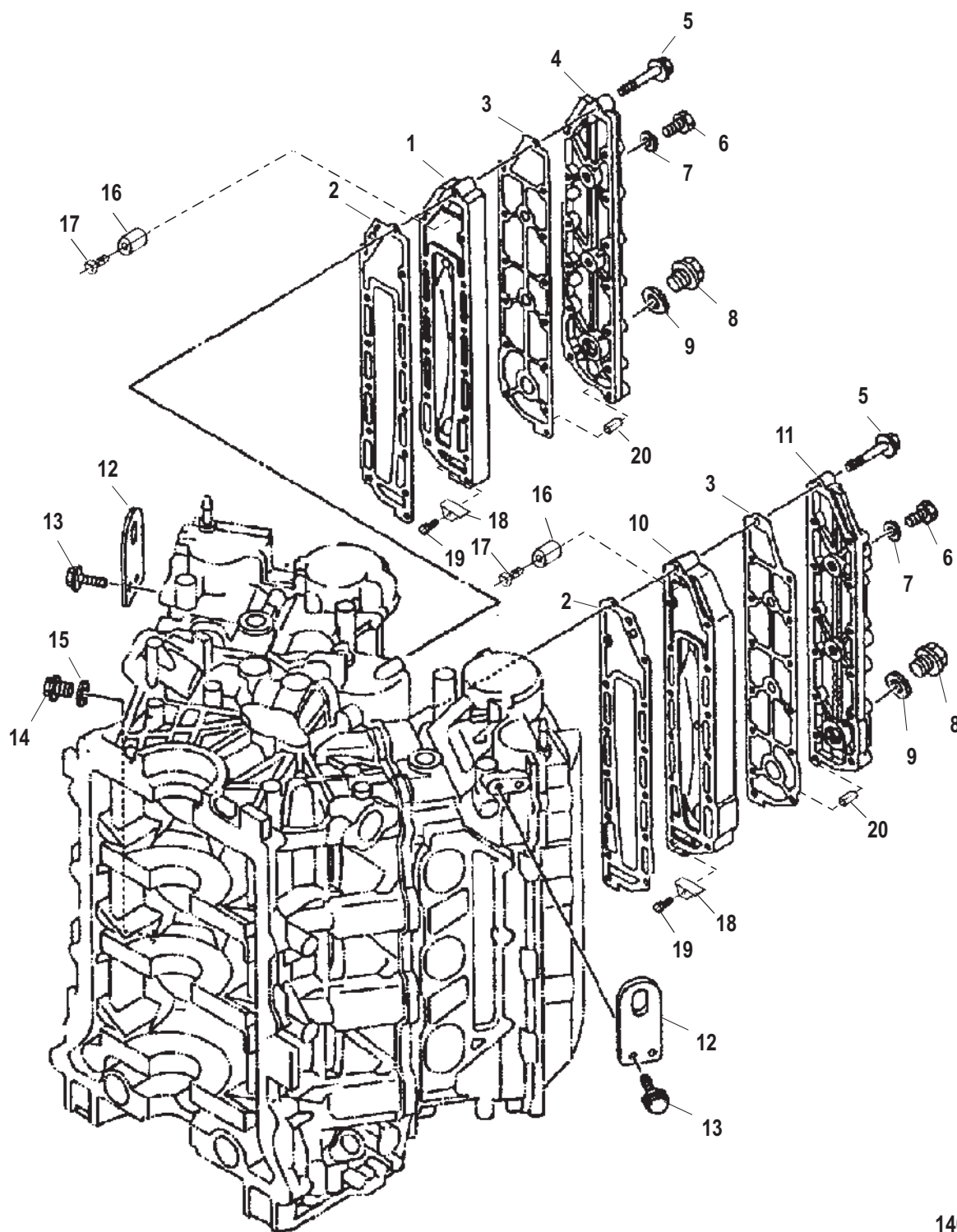
Cylinder Head

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0900	887845T05	CYLINDER HEAD ASSEMBLY	(Port) [1B055688] THRU [1B226999]	1	
-	0900	887845T06	CYLINDER HEAD ASSEMBLY	(Port) [1B227000] & Up	1	
-	0000	885225T03	POWERHEAD ASSEMBLY	[1B055687] & Below	1	
-	0000	885225T05	POWERHEAD ASSEMBLY	[1B055688] THRU [1B226999]	1	
-	0000	885225T06	POWERHEAD ASSEMBLY	[1B227000] & Up	1	
-	0027	887810A03	GASKET SET Powerhead	[0T807875] & Below	1	
-	0027	887810A04	GASKET SET Powerhead	[0T807876] THRU [1B055687]	1	
-	0027	887810A05	GASKET SET Powerhead	[1B055688] & Up	1	

PART NOTES:

- [1] - COMPONENT OF CYLINDER HEAD ASSEMBLY (STARBOARD)
- [2] - COMPONENT OF CYLINDER HEAD ASSEMBLY (PORT)
- [3] - COMPONENT OF CYLINDER HEAD ASSEMBLY (STARBOARD)
COMPONENT OF CYLINDER HEAD ASSEMBLY (PORT)
- [4] - COMPONENT OF ENGINE/POWERHEAD GASKET SET
COMPONENT OF CYLINDER HEAD ASSEMBLY (STARBOARD)
- [5] - COMPONENT OF ENGINE/POWERHEAD GASKET SET
COMPONENT OF CYLINDER HEAD ASSEMBLY (PORT)
- [6] - COMPONENT OF ENGINE/POWERHEAD GASKET SET
COMPONENT OF POWERHEAD/PARTIAL ENGINE
COMPONENT OF CYLINDER HEAD ASSEMBLY (STARBOARD)
- [7] - COMPONENT OF ENGINE/POWERHEAD GASKET SET
COMPONENT OF POWERHEAD/PARTIAL ENGINE
COMPONENT OF CYLINDER HEAD ASSEMBLY (PORT)

Exhaust Covers



1408

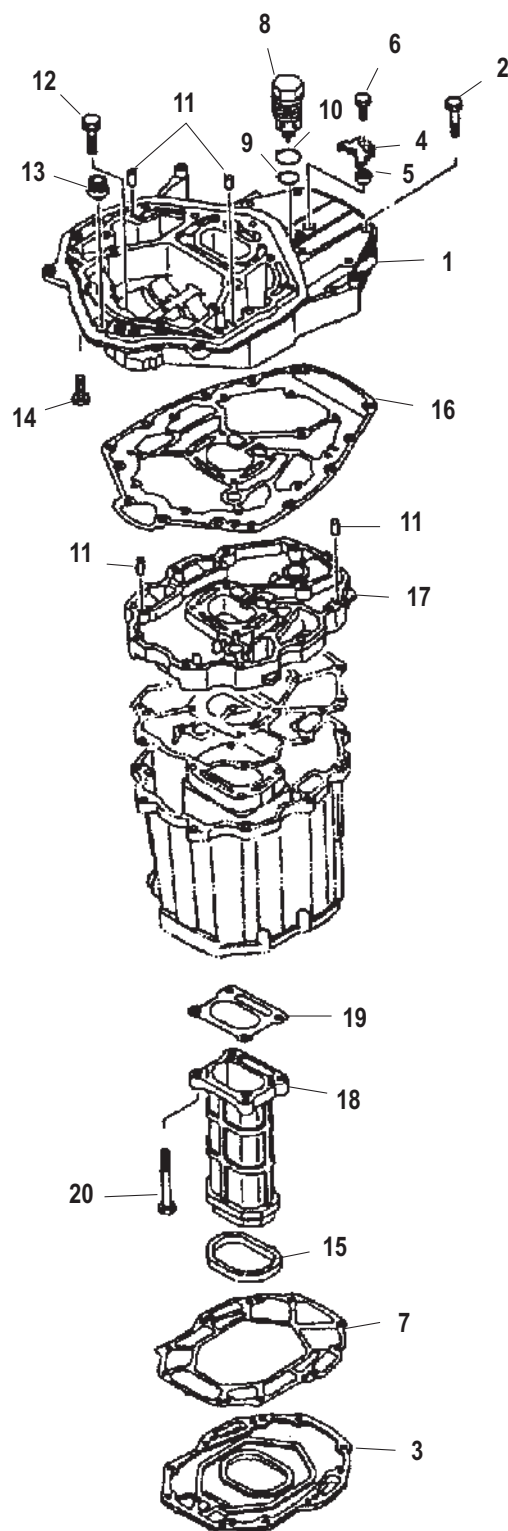
Exhaust Covers

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	887857T	COVER Exhaust - Inner (Starboard)	(Use without Anodes)	1	[1]
1	0000	887857T01	COVER Exhaust - Inner (Starboard)	(Use with Anodes)	1	[1]
2	0027	887861	GASKET	(Use without Anodes)	2	[2]
2	0027	887861001	GASKET	(Use with Anodes)	2	[2]
3	0027	887862	GASKET	(Use without Anodes)	2	[2]
3	0027	887862001	GASKET	(Use with Anodes)	2	[2]
4	0000	887859T	COVER Exhaust - Outer (Starboard)	(Use without Anodes)	1	[1]
4	0000	887859T01	COVER Exhaust - Outer (Starboard)	(Use with Anodes)	1	[1]
5	0010	887863	BOLT		28	[3]
6	0010	83124714	BOLT		4	[3]
7	0012	831246	WASHER Sealing		4	[2]
8	0010	881425	SCREW		2	[3]
9	0027	881426	GASKET		2	[2]
10	0000	887858T	COVER Exhaust - Inner (Port)	(Use without Anodes)	1	[4]
10	0000	887858T01	COVER Exhaust - Inner (Port)	(Use with Anodes)	1	[4]
11	0000	887860T	COVER Exhaust - Outer (Port)	(Use without Anodes)	1	[4]
11	0000	887860T01	COVER Exhaust - Outer (Port)	(Use with Anodes)	1	[4]
12	0000	887864	LIFTING EYE		2	
13	0010	881428	BOLT (M6 x 16)		4	
14	0019	825953	PLUG (M14 x 12)		1	[1]
15	0027	81990M	GASKET		1	[1]
16	0097	11761002	ANODE		2	
17	0010	95209001	SCREW		2	
18	0000	11761001	ANODE		2	
19	0010	827443001	SCREW		2	
20	0017	82154M	PIN		2	
-	0900	887844T1	CYLINDER HEAD ASSEMBLY	(Starboard) [1B055687] & Below	1	
-	0900	887844T05	CYLINDER HEAD ASSEMBLY	(Starboard) [1B055688] THRU [1B226999]	1	
-	0900	887844T06	CYLINDER HEAD ASSEMBLY	(Starboard) [1B227000] & Up	1	
-	0900	887845T1	CYLINDER HEAD ASSEMBLY	(Port) [1B055687] & Below	1	
-	0900	887845T05	CYLINDER HEAD ASSEMBLY	(Port) [1B055688] THRU [1B226999]	1	
-	0900	887845T06	CYLINDER HEAD ASSEMBLY	(Port) [1B227000] & Up	1	
-	0027	887810A03	GASKET SET Powerhead	[0T807875] & Below	1	
-	0027	887810A04	GASKET SET Powerhead	[0T807876] THRU [1B055687]	1	
-	0027	887810A05	GASKET SET Powerhead	[1B055688] & Up	1	

PART NOTES:

- [1] - COMPONENT OF CYLINDER HEAD ASSEMBLY (STARBOARD)
- [2] - COMPONENT OF ENGINE/POWERHEAD GASKET SET
COMPONENT OF CYLINDER HEAD ASSEMBLY (STARBOARD)
COMPONENT OF CYLINDER HEAD ASSEMBLY (PORT)
- [3] - COMPONENT OF CYLINDER HEAD ASSEMBLY (STARBOARD)
COMPONENT OF CYLINDER HEAD ASSEMBLY (PORT)
- [4] - COMPONENT OF CYLINDER HEAD ASSEMBLY (PORT)

Exhaust Manifold and Exhaust Plate



1430

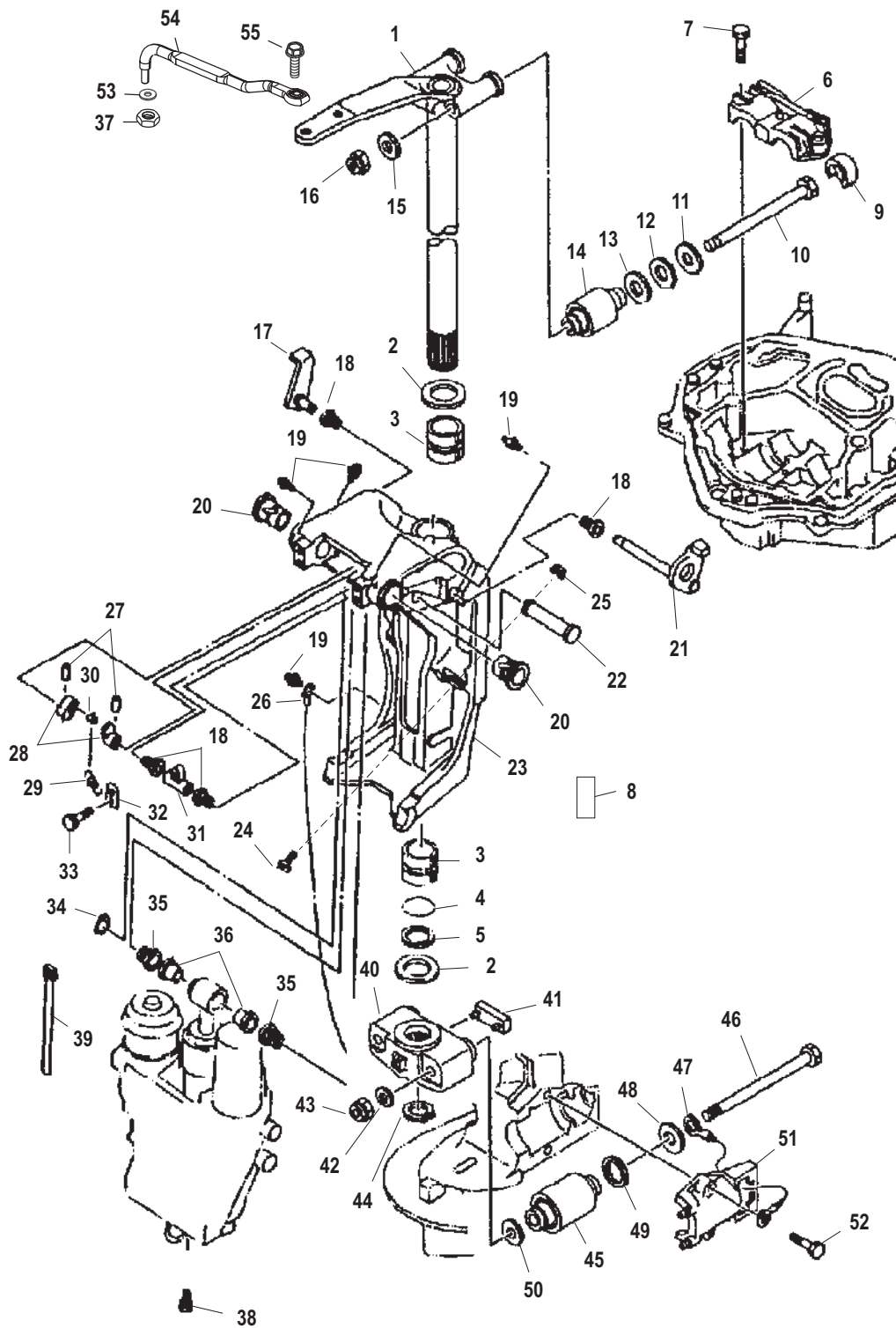
Exhaust Manifold and Exhaust Plate

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	888653T	PLATE Exhaust	[0T807875] & Below	1	
1	0000	888653T02	PLATE Exhaust	[0T807876] & Up	1	
2	0010	8041591	BOLT		7	
3	0000	888661	PLATE		1	
4	0000	888655	PLATE		1	
5	0023	8881931	COLLAR		1	
6	0010	8257021	BOLT (M6 x 20)		1	
7	0027	8886581	GASKET		1	[1]
8	0000	888654A1	COVER		1	
9	0025	8878141	O-RING		1	[1]
10	0025	8261521	O-RING		1	[1]
11	0017	23784	PIN Dowel		4	
12	0010	8883501	BOLT		2	
13	0025	8095501	GROMMET		1	
14	0010	8041592	BOLT		7	
15	0026	888660	SEAL		1	[1]
16	0027	8886584	GASKET	[0T807875] & Below	1	[1]
16	0027	888658010	GASKET	[0T807876] & Up	1	[1]
17	0000	888656T	EXTENSION Exhaust	[0T807875] & Below	1	
17	0000	888656T10	EXTENSION Exhaust	[0T807876] & Up	1	
18	0000	888657T	MANIFOLD Exhaust	[0T807875] & Below	1	
18	0000	888657T10	MANIFOLD Exhaust	[0T807876] & Up	1	
19	0027	888658	GASKET		1	[1]
20	0010	8041593	BOLT		4	
-	0027	888658A03	GASKET SET Lower Unit	[0T807875] & Below	1	
-	0027	888658A04	GASKET SET Lower Unit	[0T807876] & Up	1	

PART NOTES:

[1] - COMPONENT OF GEAR HOUSING SEAL KIT 888658A03 OR 888658A04

Swivel Bracket and Steering Arm



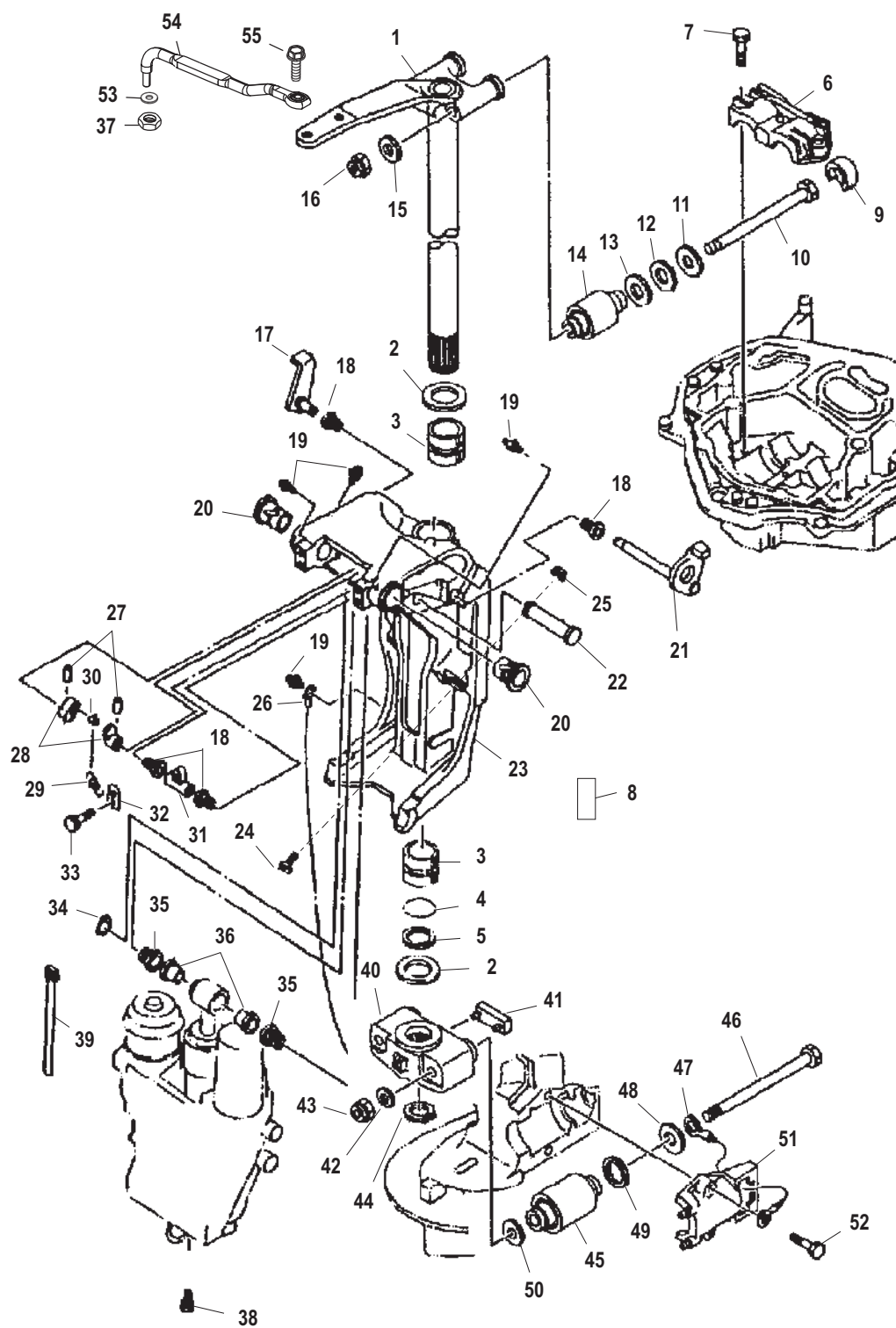
1426

Swivel Bracket and Steering Arm

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0017	888620T	SWIVEL PIN ASSEMBLY		1	
2	0012	8528037	WASHER		2	
3	0023	8883811	BUSHING		2	
4	0025	8269182	O-RING		1	
5	0012	8883804	WASHER		1	
6	0000	888625	COVER		1	
7	0010	888612	BOLT		3	
8		NSS	NOT SOLD SEPARATE Decal-Serial Overlamine		1	
9	0000	8886221	DAMPER		2	
10	0010	8883892	BOLT	[1B055687] & Below	2	
10	0010	888389003	BOLT	[1B055688] & Up	2	
11	0012	8883809	WASHER		2	
12	0012	88838010	WASHER		2	
13	0012	88838011	WASHER		2	
14	0000	8886231	MOUNT		2	
15	0012	8883808	WASHER		2	
16	0011	8528166	NUT		2	
17	0000	8886141	LEVER Tilt Stop		1	
18	0023	17074M	BUSHING		4	
19	0022	82369M	FITTING		5	
20	0023	8883621	BUSHING		2	
21	0000	888614	LEVER Tilt Stop		1	
22	0017	19239M	PIN		1	
23	1499	888613T	SWIVEL BRACKET		1	
24	0010	888618	BOLT		2	
25	0011	888619	NUT		2	
26	0084	8886081	GROUND WIRE		1	
27	0017	8041601	PIN		2	
28	0000	888615	COLLAR		2	
29	0024	8043941	SPRING		1	
30	0017	8250871	PIN		1	
31	0023	8041161	COLLAR		1	
32	0000	888616	HOOK Spring		1	
33	0010	84088M	SCREW (M6 x 10)		1	
34	0053	17083M	RING Snap		1	
35	0023	85281411	BUSHING		2	
36	0023	85281410	BUSHING		2	
37	0011	826709113	NUT (.375-24) Stainless Steel		1	
38	0010	8255011	BOLT		1	
39	0054	879650	CLAMP		4	
40	0000	888621	YOKE Bottom		1	
41	0000	888622	DAMPER		1	
42	0012	8883808	WASHER		2	
43	0011	8528166	NUT		2	
44	0053	8883831	CIRCLIP		1	

Swivel Bracket and Steering Arm

Swivel Bracket and Steering Arm

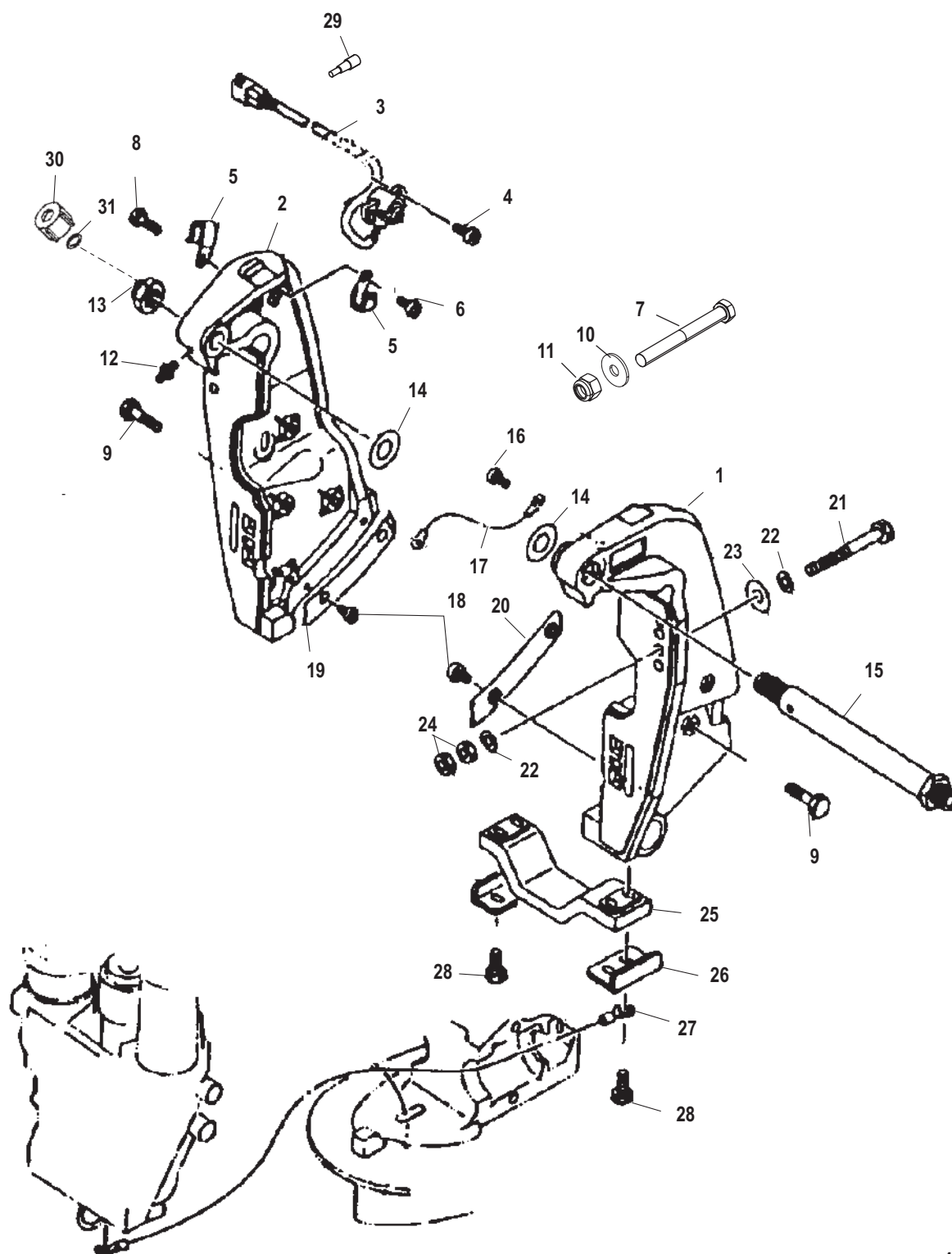


1426

Swivel Bracket and Steering Arm

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
45	0000	888623	MOUNT		2	
46	0010	8883891	BOLT	[1B055687] & Below	2	
46	0010	888389004	BOLT	[1B055688] & Up	2	
47	0084	8886082	GROUND WIRE		1	
48	0012	8883806	WASHER		2	
49	0012	8883805	WASHER		2	
50	0012	8883807	WASHER		2	
51	0000	888624	HOUSING		2	
52	0010	888612	BOLT		4	
53	0012	37828	WASHER (.390 x .625 x .062) Stainless Steel		2	
54	0000	92876A10	LINK ROD ASSEMBLY		1	
55	0010	856680	SCREW (.375-24 x 1.62)		1	

Transom Brackets

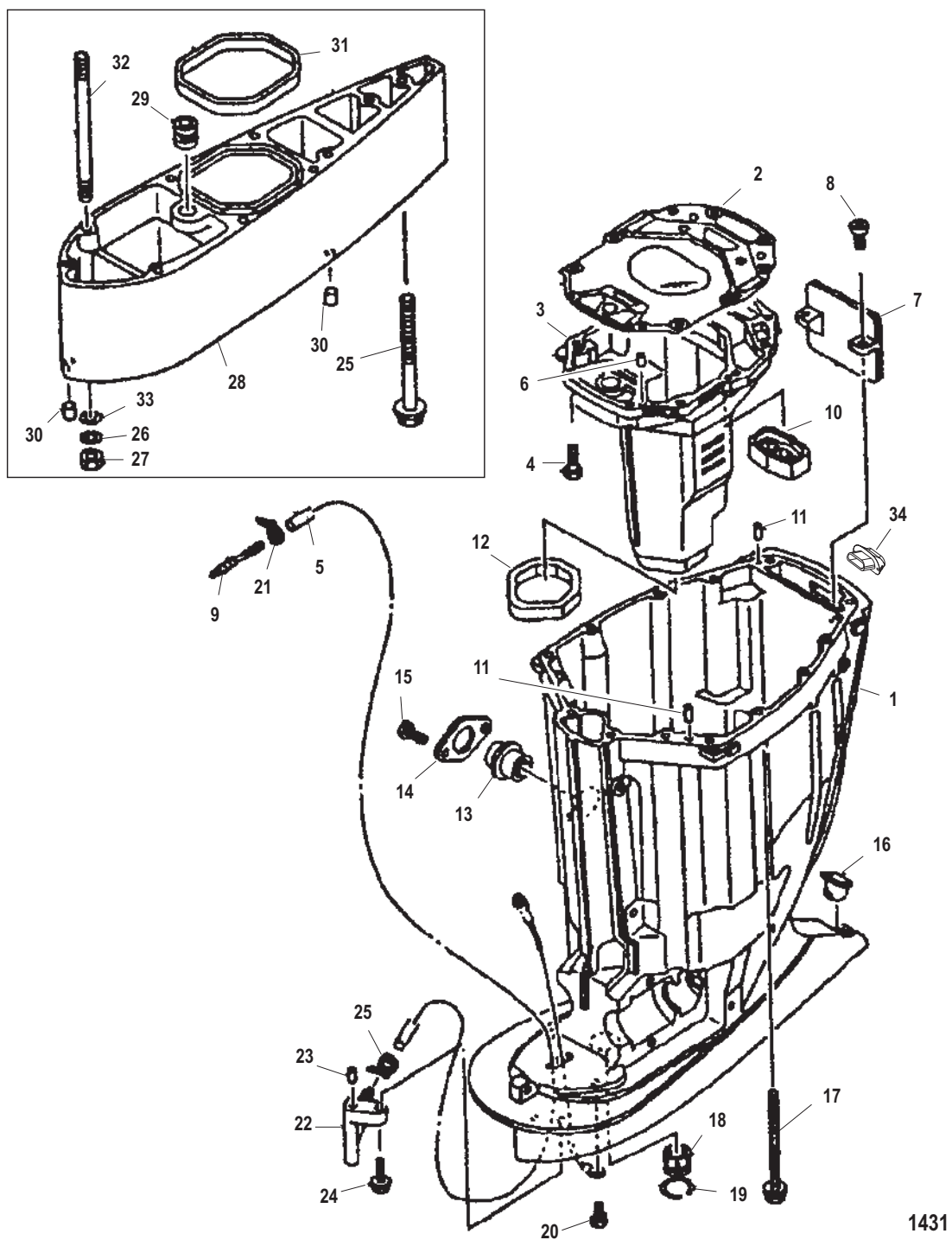


1427

Transom Brackets

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	3425	888605T	BRACKET Transom (Port)		1	
2	3426	888610T	BRACKET Transom (Starboard)		1	
3	0000	888617	SENDER Trim		1	
4	0010	83870M	SCREW		2	
5	0054	8556961	CLAMP		2	
6	0010	8042671	SCREW		1	
7	0010	677551	SCREW (.500-20 x 4.500)		4	
8	0010	8255012	BOLT		1	
9	0010	8886123	BOLT		8	
10	0012	28421	WASHER (1.5 x 3.05 x 0.13) Stainless Steel		4	
11	0011	82671117	NUT (.500-20)		4	
12	0022	82369M	FITTING		1	
13	0011	81787M	NUT		1	
14	0012	8042642	WASHER		2	
15	0010	888611	BOLT		1	
16	0010	8042671	SCREW		1	
17	0084	16716M	GROUND WIRE		1	
18	0010	804267	SCREW		4	
19	0023	8886091	SPACER		1	
20	0023	888609	SPACER		1	
21	0010	8886121	BOLT (130 mm)		4	
21	0010	8886122	BOLT (150 mm)		2	
22	0012	8883802	WASHER		8	
23	0012	8883803	WASHER		4	
24	0011	17090M	NUT		8	
25	0097	888606	ANODE		1	
26	0000	888607	PLATE		2	
27	0084	888608	GROUND WIRE		1	
28	0010	8248326	SCREW (M6 x 25 MM)		4	
29	0000	13541	PLUG Male		1	
30	0000	19624A1	SEAL KIT		1	
31	0025	29619	O-RING (.583 x .103)		1	

Driveshaft Housing

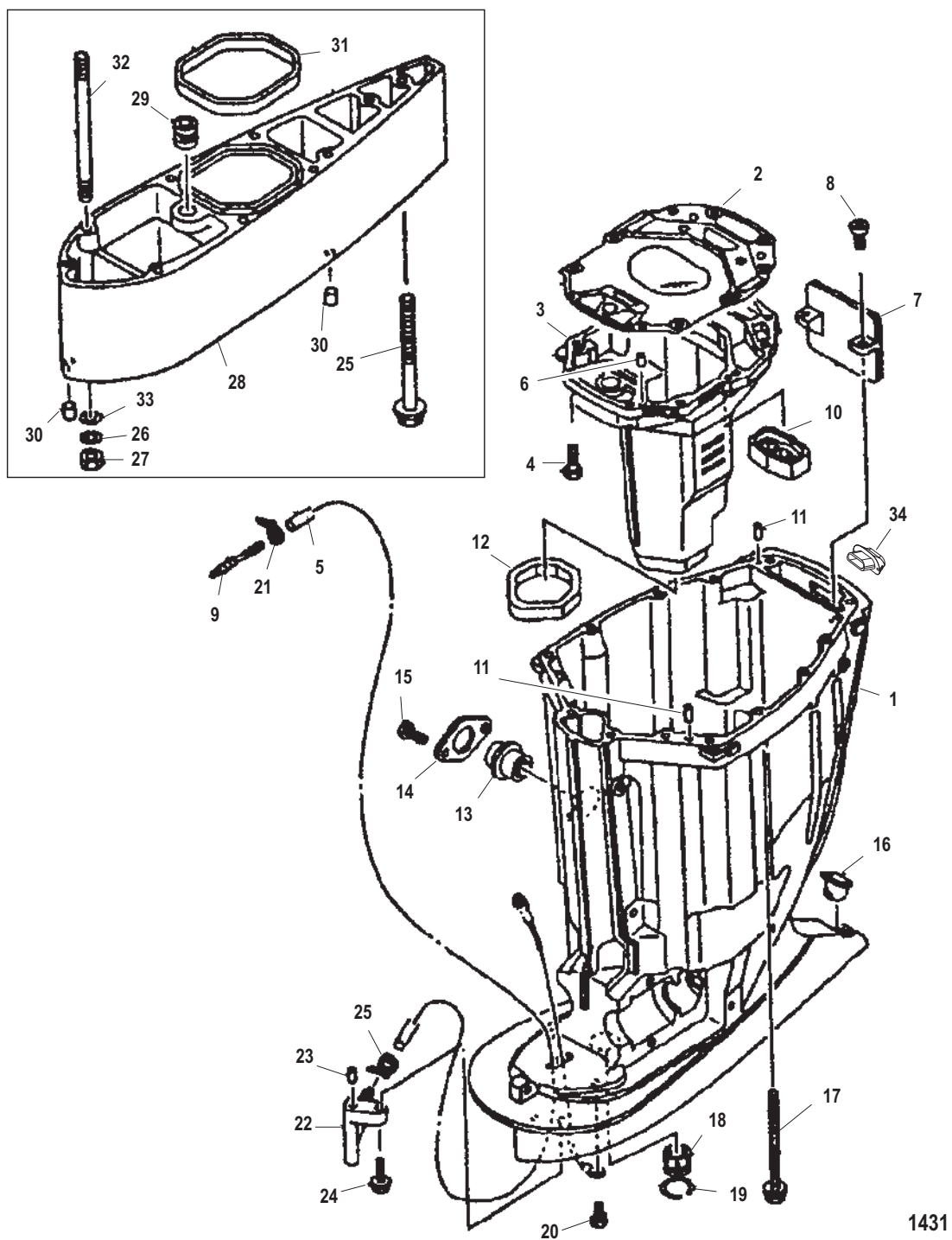


1431

Driveshaft Housing

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	3519	888664T	HOUSING Driveshaft	[0T807875] & Below	1	
1	3519	888664T02	HOUSING Driveshaft	[0T807876] & Up	1	
2	0027	8886582	GASKET		1	[1]
3	0000	888662T	MUFFLER	[0T807865] & Below	1	
3	0000	888662T10	MUFFLER	[0T807876] & Up	1	
4	0010	804159	BOLT (M8 x 35)		10	
5	0032	888669	HOSE		1	
6	0017	888663	PIN Dowel		2	
7	0000	888671	COVER Exhaust		1	
8	0010	8813541	SCREW		2	
9	0022	888668	CONNECTOR		1	
10	0026	8886601	SEAL		1	[1]
11	0017	23784	PIN Dowel		2	
12	0027	8886583	GASKET		1	[1]
13	0000	888665	DAMPER		1	
14	0000	888666	COVER		1	
15	0010	84368M	BOLT		2	
16	0000	888667	CAP		1	
17	0010	8878941	BOLT		6	
18	0023	8882631	BUSHING	(Standard Rotation) [0T689141] & Below	1	
18	0023	888263002	BUSHING	(Standard Rotation) [0T689142] & Up	1	
18	0023	8882631	BUSHING	(Counter Rotation) [0T689193] & Below	1	
18	0023	888263002	BUSHING	(Counter Rotation) [0T689194] & Up	1	
19	0053	94530M	CIRCLIP		1	
20	0010	8255011	BOLT		1	
21	0054	879650	CLAMP		2	
22	0000	888670	NIPPLE		1	
23	0017	82364M	PIN Dowel		1	
24	0010	8878951	BOLT		1	
25	0010	8878942	BOLT	(XX-Long)	1	
26	0013	82218M	LOCKWASHER	(XX-Long)	6	
27	0011	82395M	NUT	(XX-Long)	6	
28	0000	888672T	EXTENSION	(XX-Long)	1	
29	0000	8886651	DAMPER	(XX-Long)	1	
30	0017	8886631	PIN Dowel	(XX-Long)	2	
31	0000	888673	DAMPER	(XX-Long)	1	
32	0016	888674	STUD	(XX-Long)	6	
33	0012	82220M	WASHER	(XX-Long)	6	
34	0025	888262002	GROMMET		1	
-	0027	888658A03	GASKET SET Lower Unit	[0T807875] & Below	1	
-	0027	888658A04	GASKET SET Lower Unit	[0T807876] & Up	1	

Driveshaft Housing



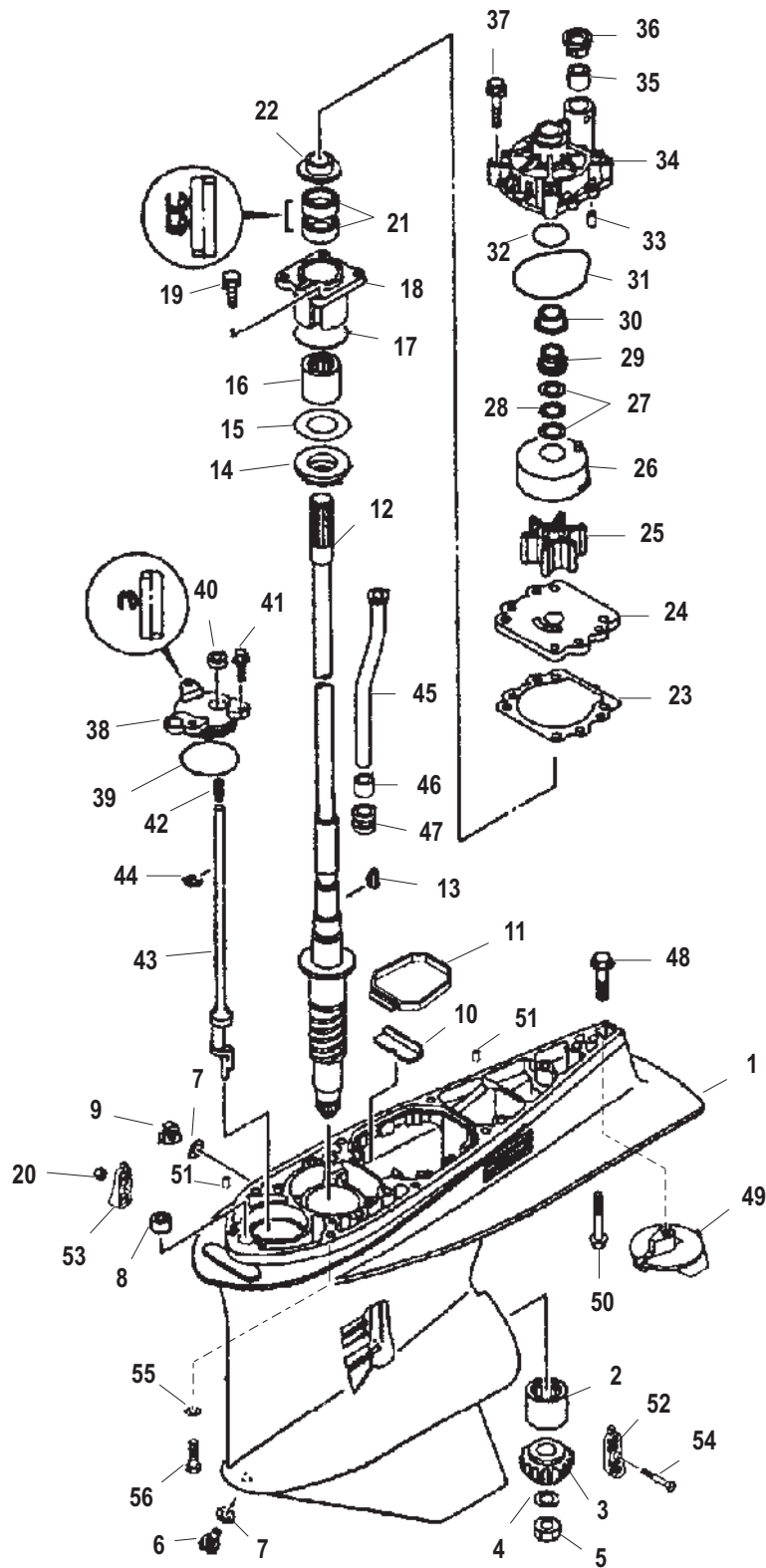
Cat.# 90-88876503

Driveshaft Housing

PART NOTES:

[1] - COMPONENT OF GEAR HOUSING SEAL KIT 888658A03 OR 888658A04

Gear Housing (Driveshaft)(standard/Counter Rotation)



1433

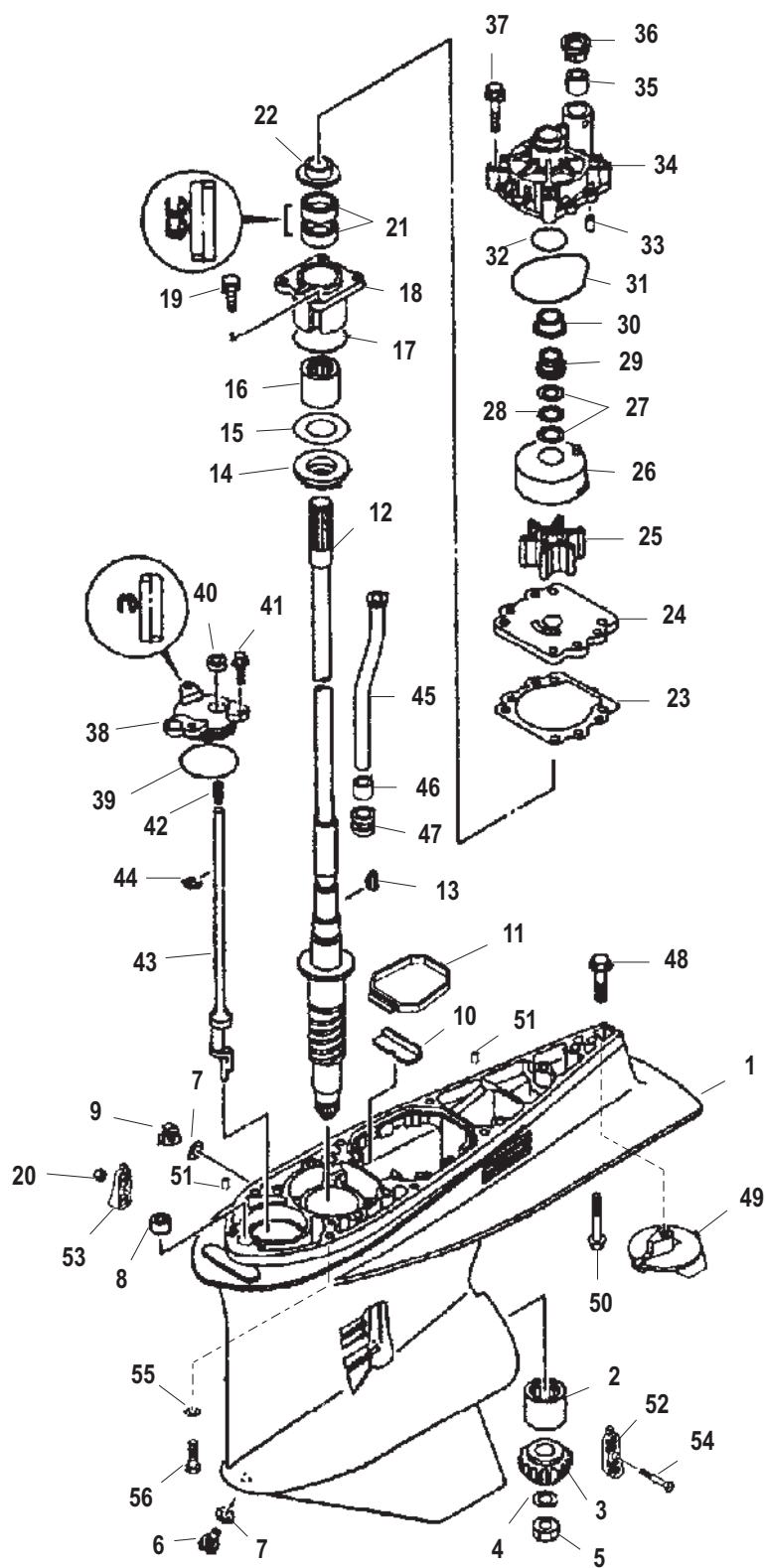
Gear Housing (Driveshaft)(standard/Counter Rotation)

Gear Housing (Driveshaft)(standard/Counter Rotation)

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	1623	888680T2	GEAR HOUSING ASSEMBLY Complete	(X-Long)(Standard) [1B226999] & Below	1	
-	1623	888680T06	GEAR HOUSING ASSEMBLY Complete	(X-Long)(Standard) [1B227000] & Up	1	
-	1623	888680T3	GEAR HOUSING ASSEMBLY Complete	(XX-Long)(Standard) [1B226999] & Below	1	
-	1623	888680T07	GEAR HOUSING ASSEMBLY Complete	(XX-Long)(Standard) [1B227000] & Up	1	
-	1623	888680T4	GEAR HOUSING ASSEMBLY Complete	(X-Long)(Counter Rotation) [1B226999] & Below	1	
-	1623	888680T08	GEAR HOUSING ASSEMBLY Complete	(X-Long)(Counter Rotation) [1B227000] & Up	1	
-	1623	888680T5	GEAR HOUSING ASSEMBLY Complete	(XX-Long)(Counter Rotation) [1B226999] & Below	1	
-	1623	888680T09	GEAR HOUSING ASSEMBLY Complete	(XX-Long)(Counter Rotation) [1B227000] & Up	1	
1	1623	888680T1	GEAR HOUSING ASSEMBLY Basic (Basic)		1	
2	0031	888681	BEARING		1	
3	0043	888697	GEAR Pinion	[1B226999] & Below	1	
3	0043	888697T01	GEAR Pinion	[1B227000] & Up	1	
4	0012	88838012	WASHER		1	
5	0011	8813141	NUT		1	
6	0022	95632M	PLUG Drain		1	
7	0027	81987	GASKET		2	[1]
8	0026	81426M	SEAL		1	
9	0022	81924M	PLUG		1	
10	0000	888682	GUIDE		1	
11	0000	8886653	DAMPER		1	
12	0045	888696	DRIVESHAFT	(X-Long)	1	
12	0045	8886961	DRIVESHAFT	(XX-Long)	1	
13	0028	8813421	KEY		1	[2]
14	0031	8886813	BEARING		1	
15	0015	888715A1	SHIM SET		AR	
16	0031	8886812	BEARING		1	
17	0025	8814372	O-RING		1	[1]
18	0000	888693	HOUSING		1	
19	0010	8878272	BOLT		4	
20	0011	8528165	NUT		1	
21	0026	888694	SEAL Oil		2	[1]
22	0000	888695	COVER		1	
23	0027	888692	GASKET		1	[3]
24	0000	888691	OUTER PLATE		1	[2]
25	0047	888689	IMPELLER		1	[2]
26	0000	888687	INSERT		1	[2]
27	0012	8556822	WASHER		2	
28	0013	8883632	WAVE WASHER		1	

Gear Housing (Driveshaft)(standard/Counter Rotation)

Gear Housing (Driveshaft)(standard/Counter Rotation)



1433

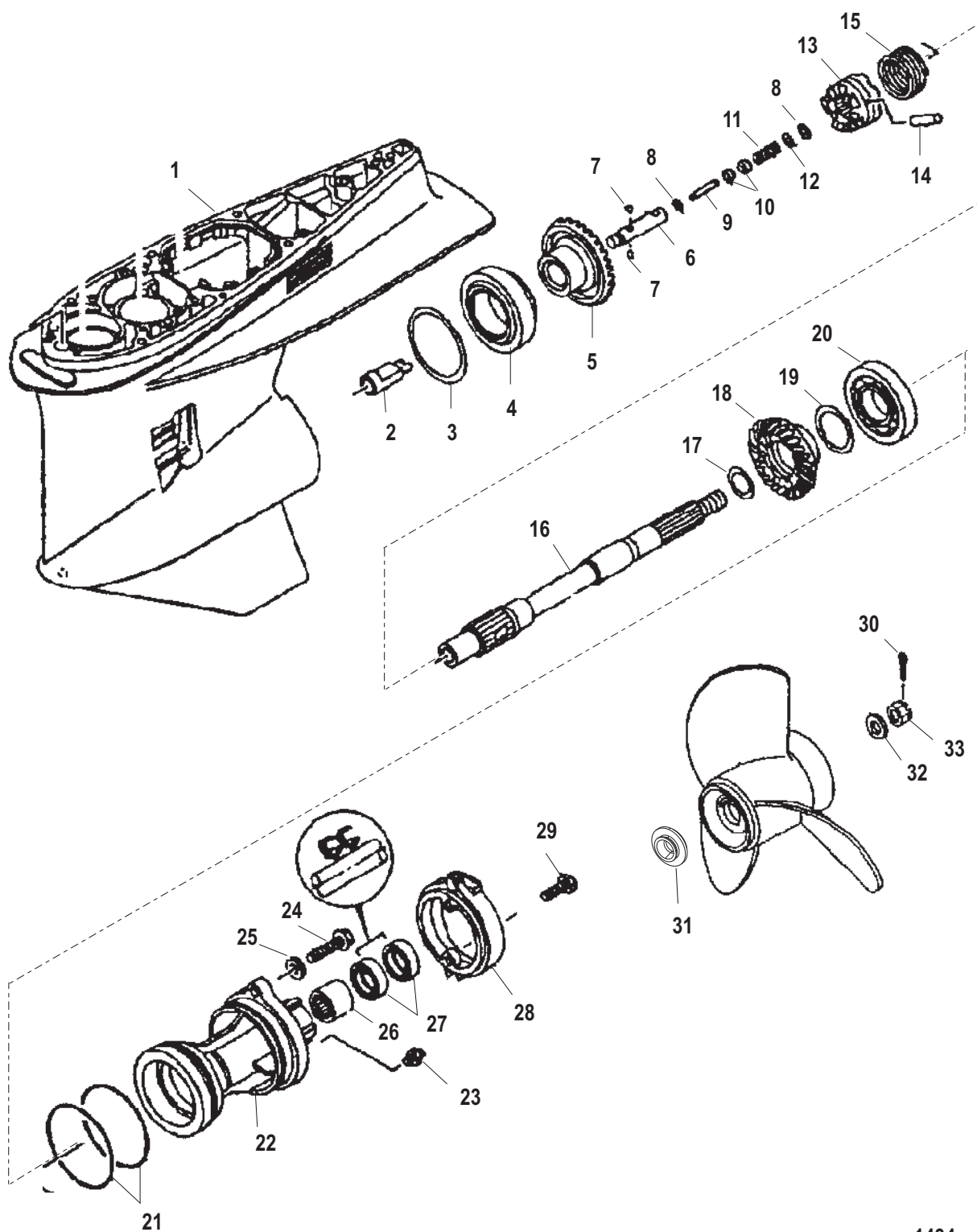
Gear Housing (Driveshaft)(standard/Counter Rotation)

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
29	0023	888690	SPACER		1	
30	0023	8886901	COLLAR		1	
31	0025	8255792	O-RING		1	[3]
32	0025	8814371	O-RING		1	[3]
33	0017	82364M	PIN Dowel		2	[2]
34	0000	888686T	HOUSING Water Pump		1	
35	0000	8886652	DAMPER		1	[1]
36	0000	888688	COVER		1	
37	0010	8814231	BOLT		4	[2]
38	0000	888683	PLATE		1	
39	0025	8255791	O-RING		1	[1]
40	0026	82257M	SEAL Oil		1	[1]
41	0010	85277616	BOLT		3	
42	0024	8266901	SPRING		1	
43	0000	888684	SHIFT CAM	(Standard)	1	
43	0000	8886841	SHIFT CAM	(Counter Rotation)	1	
44	0053	82334M	RING Snap		1	
45	0032	888709	TUBE Water	(X-Long)	1	
45	0032	88870910	TUBE Water	(XX-Long)	1	
46	0000	8886652	DAMPER		1	
47	0000	8886651	DAMPER		1	[1]
48	0010	82801M	BOLT		1	
49	0000	888712	TRIM TAB		1	
50	0010	8041171	BOLT	(X-Long)	1	
50	0010	8041172	BOLT	(XX-Long)	1	
51	0017	8886631	PIN Dowel		2	
52	0000	888710	COVER		1	
53	0000	8887101	COVER		1	
54	0010	888711	SCREW		1	
55	0012	814576M	WASHER	(X-Long)	7	
56	0010	888612	BOLT	(X-Long)	7	
-	0027	888658A03	GASKET SET Lower Unit	[0T807875] & Below	1	
-	0027	888658A04	GASKET SET Lower Unit	[0T807876] & Up	1	
-	0000	888687A1	REPAIR KIT Water Pump		1	

PART NOTES:

- [1] - COMPONENT OF GEAR HOUSING SEAL KIT888658A03 OR 888658A04
- [2] - COMPONENT OF WATER PUMP REPAIR KIT888687A 1
- [3] - COMPONENT OF GEAR HOUSING SEAL KIT888658A03 OR 888658A04
COMPONENT OF WATER PUMP REPAIR KIT888687A 1

Gear Housing Propeller Shaft - Standard

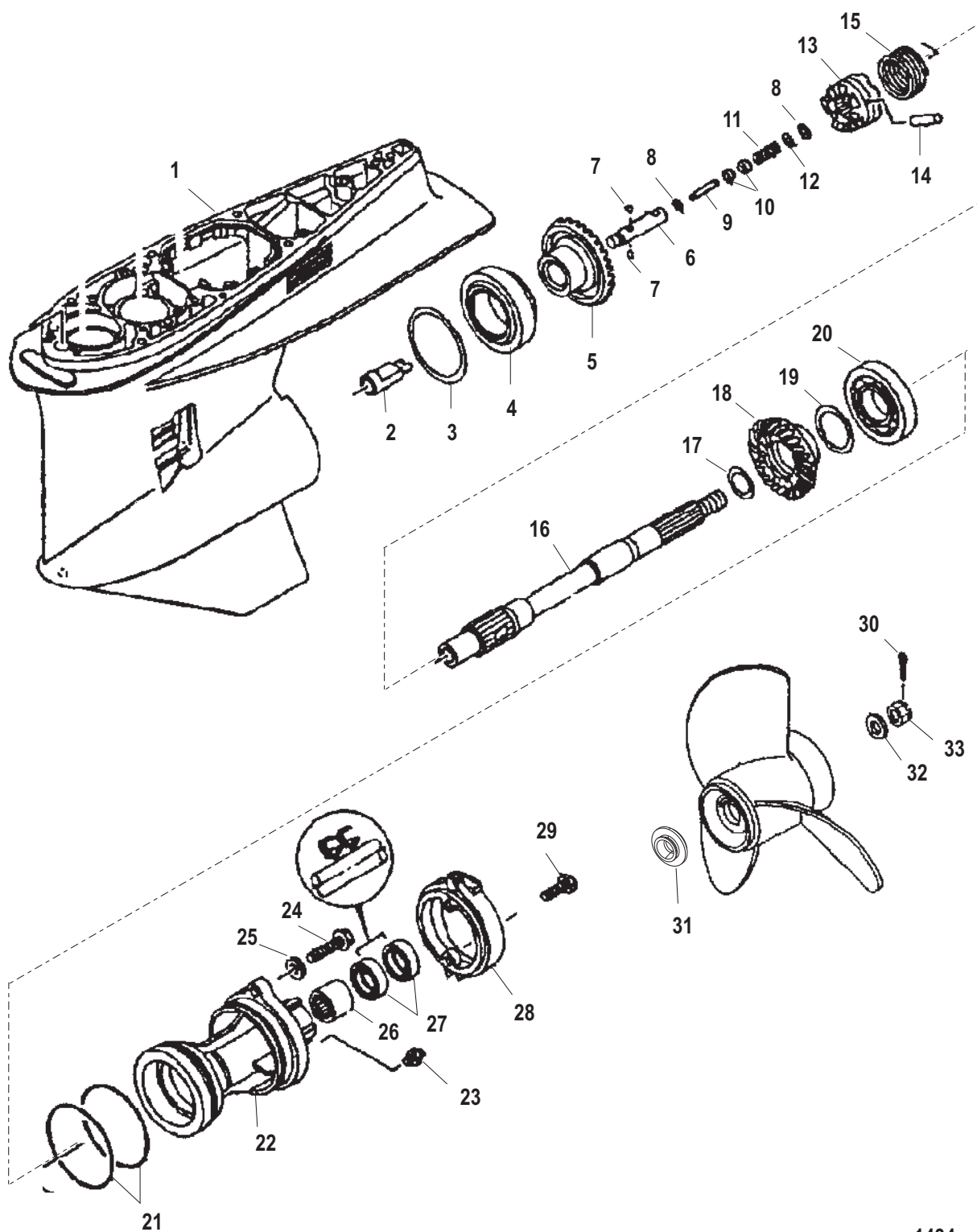


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Gear Housing Propeller Shaft - Standard

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	1623	888680T2	GEAR HOUSING ASSEMBLY Complete	(X-Long) [1B226999] & Below	1	
-	1623	888680T06	GEAR HOUSING ASSEMBLY Complete	(X-Long) [1B227000] & Up	1	
-	1623	888680T3	GEAR HOUSING ASSEMBLY Complete	(XX-Long) [1B226999] & Below	1	
-	1623	888680T07	GEAR HOUSING ASSEMBLY Complete	(XX-Long) [1B227000] & Up	1	
1	1623	888680T1	GEAR HOUSING ASSEMBLY Basic (Basic)		1	
2	0000	888700	SHIFTER		1	
3	0015	888713A1	SHIM SET		AR	
4	0031	8886811	BEARING		1	
5	0043	888698T	GEAR Forward	[1B226999] & Below	1	
5	0043	888698T02	GEAR Forward	[1B227000] & Up	1	
6	0000	888701	SHIFT SLIDE		1	
7	0000	82346M	BALL		2	
8	0011	8813142	NUT		2	
9	0000	888704	SHAFT		1	
10	0000	888705	PLUNGER		2	
11	0024	8887031	SPRING		1	
12	0012	8043051	WASHER		1	
13	0052	888702	CLUTCH		1	
14	0017	8886331	PIN		1	
15	0024	888703	SPRING		1	
16	0044	888699	PROPELLER SHAFT		1	
17	0012	8043052	WASHER		1	
18	0043	888707T	GEAR Reverse	[1B226999] & Below	1	
18	0043	888707T02	GEAR Reverse	[1B227000] & Up	1	
19	0015	888714A1	SHIM SET		AR	
20	0031	8886814	BEARING		1	
21	0025	8814373	O-RING		2	[1]
22	0000	888706T	CARRIER Bearing		1	
23	0022	8883741	FITTING Grease		1	
24	0010	8813111	BOLT		2	
25	0012	8043053	WASHER		2	
26	0031	8886815	BEARING		1	
27	0026	8886941	SEAL Oil		2	[1]
28	0000	888708	CAP		1	
29	0010	881816	BOLT (M8 x 20)		2	
30	0018	887974	COTTER PIN		1	
31	0012	8539481	THRUST WASHER		1	
32	0012	887972	WASHER		1	
33	0011	887973	PROP NUT		1	
-	0027	888658A03	GASKET SET Lower Unit	[0T807875] & Below	1	
-	0027	888658A04	GASKET SET Lower Unit	[0T807876] & Up	1	

Gear Housing Propeller Shaft - Standard



1434

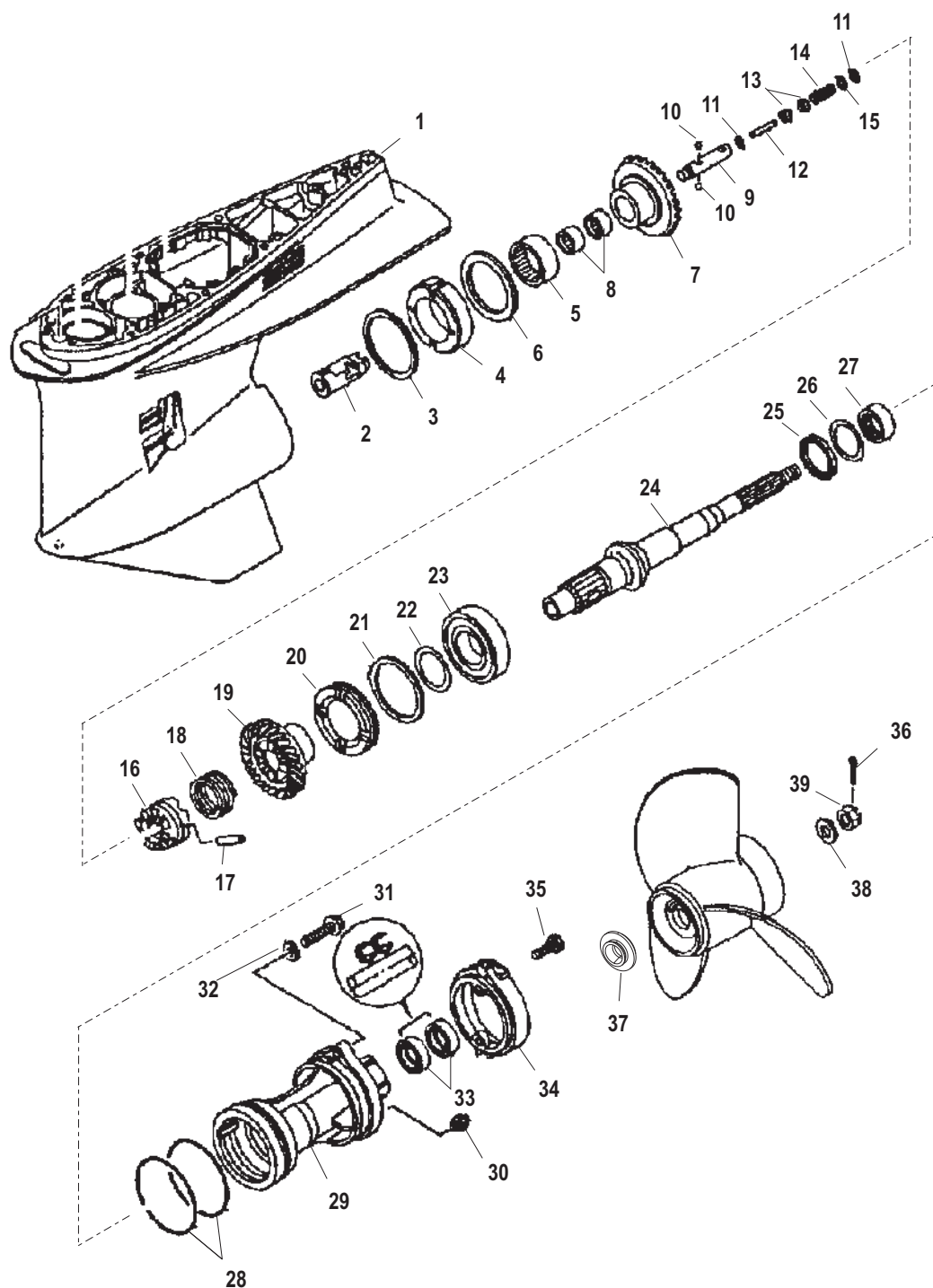
Cat.# 90-88876503

Gear Housing Propeller Shaft - Standard

PART NOTES:

[1] - COMPONENT OF GEAR HOUSING SEAL KIT 888658A03 OR 888658A04

Gear Housing Propeller Shaft - Counter Rotation

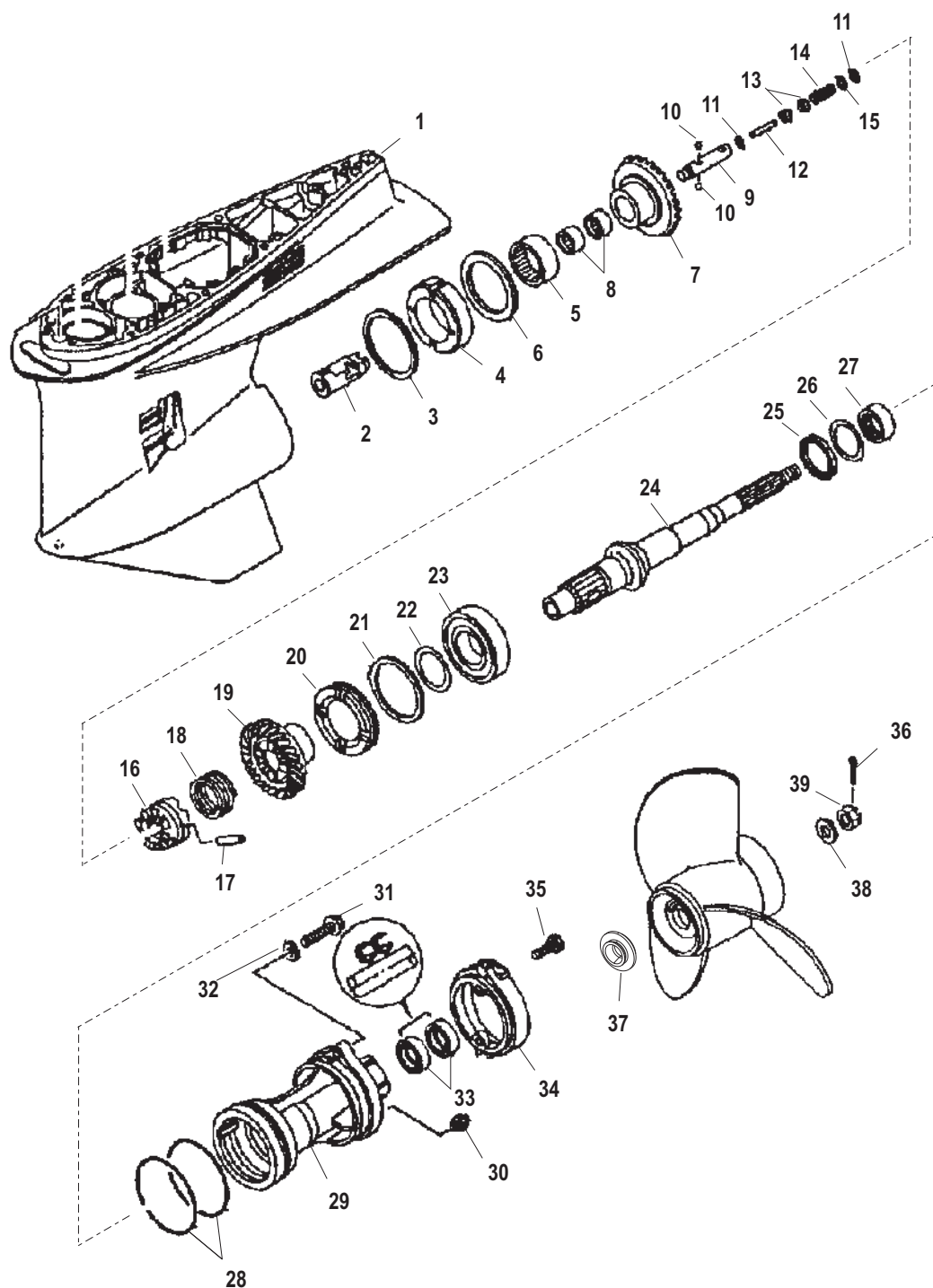


1436

Gear Housing Propeller Shaft - Counter Rotation

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	1623	888680T4	GEAR HOUSING ASSEMBLY Complete	(X-Long) [1B226999] & Below	1	
-	1623	888680T08	GEAR HOUSING ASSEMBLY Complete	(X-Long) [1B227000] & Up	1	
-	1623	888680T5	GEAR HOUSING ASSEMBLY Complete	(XX-Long) [1B226999] & Below	1	
-	1623	888680T09	GEAR HOUSING ASSEMBLY Complete	(XX-Long) [1B227000] & Up	1	
1	1623	888680T1	GEAR HOUSING ASSEMBLY Basic (Basic)		1	
2	0000	8887001	SHIFTER		1	
3	0015	888713A1	SHIM SET		AR	
4	0023	888716	SPACER		1	
5	0031	8886816	BEARING		1	
6	0031	8886817	BEARING		1	
7	0043	888707T1	GEAR Reverse	[1B226999] & Below	1	
7	0043	888707T03	GEAR Reverse	[1B227000] & Up	1	
8	0031	8886818	BEARING	[1B226999] & Below	2	
8	0031	8M0070189	BEARING	[1B227000] & Up	2	
9	0000	888701	SHIFT SLIDE		1	
10	0000	82346M	BALL		2	
11	0011	8813142	NUT		2	
12	0000	888704	SHAFT		1	
13	0000	888705	PLUNGER		2	
14	0024	8887031	SPRING		1	
15	0012	8043051	WASHER		1	
16	0052	888702	CLUTCH		1	
17	0017	8886331	PIN		1	
18	0024	888703	SPRING		1	
19	0043	888698T1	GEAR Forward	[1B226999] & Below	1	
19	0043	888698T03	GEAR Forward	[1B227000] & Up	1	
20	0011	889309	NUT		1	
21	0014	888717	TAB WASHER		1	
22	0015	888767A1	SHIM SET		AR	
23	0031	8886819	BEARING		1	
24	0044	8886991	PROPELLER SHAFT		1	
25	0031	88868110	BEARING		1	
26	0015	888766A1	SHIM SET		1	
27	0031	8886815	BEARING		1	
28	0025	8814373	O-RING		2	[1]
29	0000	888706T1	CARRIER Bearing		1	
30	0022	8883741	FITTING Grease		1	
31	0010	8813111	BOLT		2	
32	0012	8043053	WASHER		2	
33	0026	8886941	SEAL Oil		2	[1]
34	0000	888708	CAP		1	
35	0010	881816	BOLT (M8 x 20)		2	

Gear Housing Propeller Shaft - Counter Rotation



1436

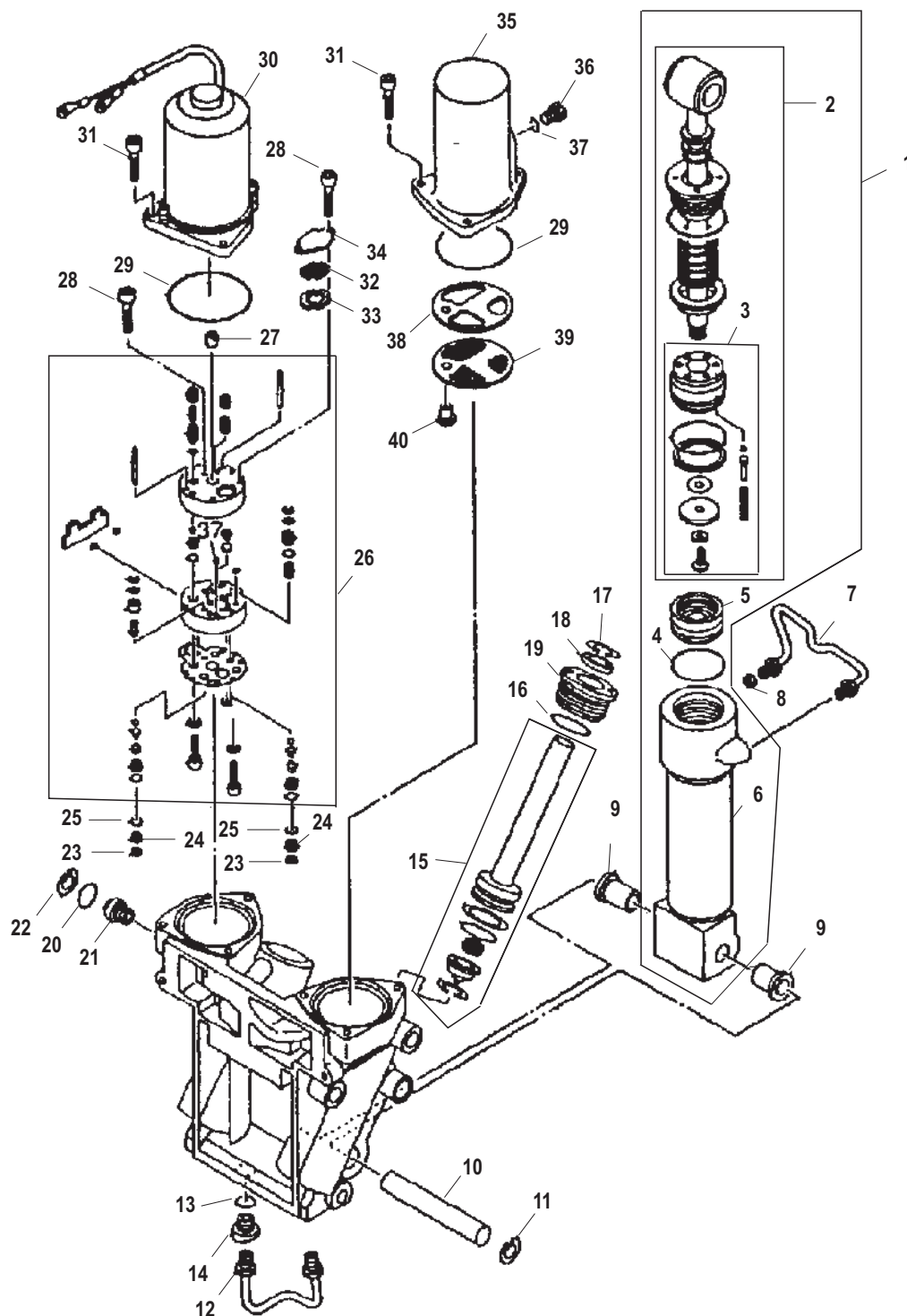
Gear Housing Propeller Shaft - Counter Rotation

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
36	0018	887974	COTTER PIN		1	
37	0012	8539481	THRUST WASHER		1	
38	0012	887972	WASHER		1	
39	0011	887973	PROP NUT		1	
-	0027	888658A03	GASKET SET Lower Unit	[0T807875] & Below	1	
-	0027	888658A04	GASKET SET Lower Unit	[0T807876] & Up	1	

PART NOTES:

[1] - COMPONENT OF GEAR HOUSING SEAL KIT888658A03 OR 888658A04

Power Trim Components

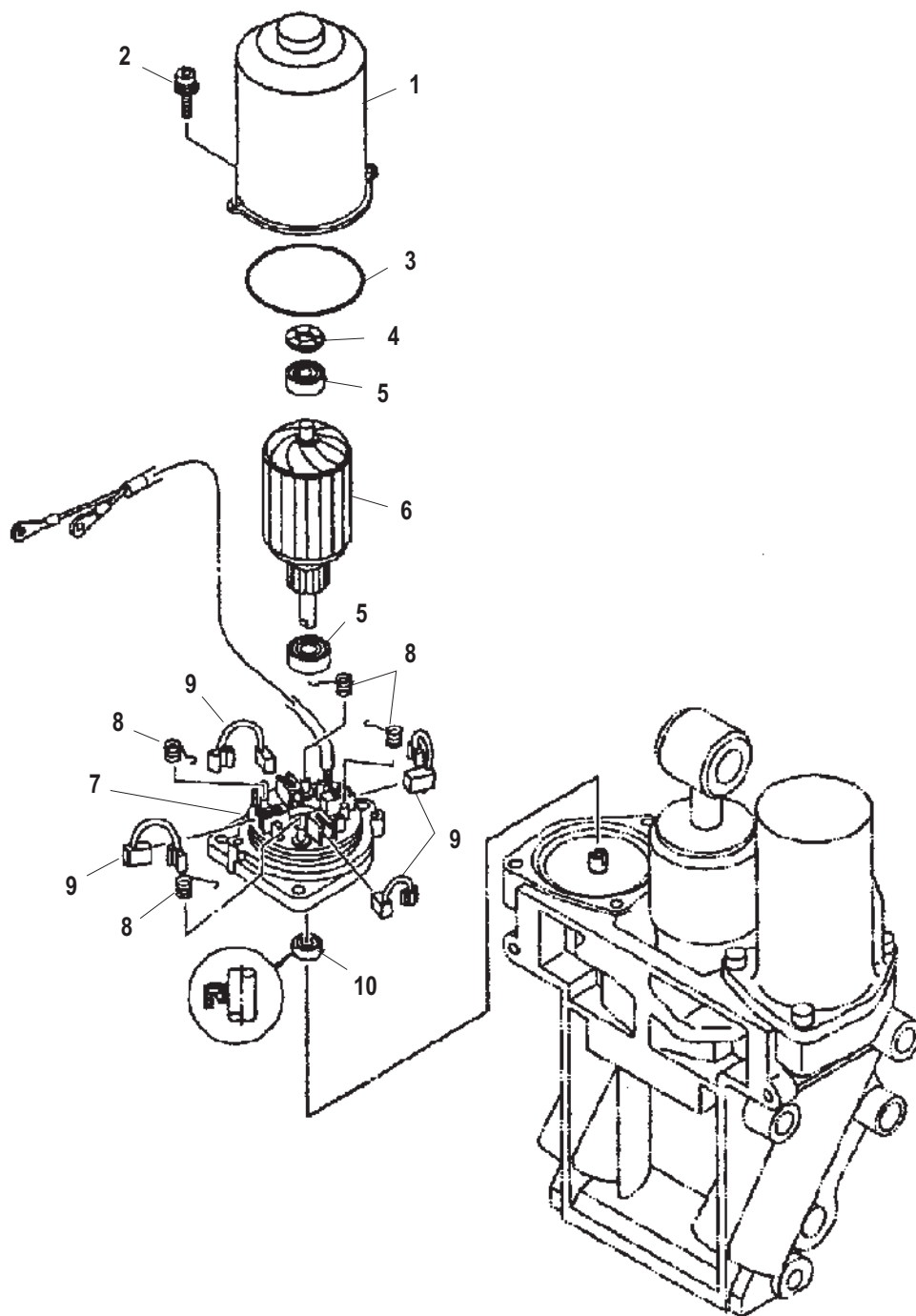


1428

Power Trim Components

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0000	888626T2	POWER TRIM ASSEMBLY Complete		1	
1	0000	888626T1	POWER TILT ASSEMBLY		1	
2	0000	888627T1	PISTON ASSEMBLY Power Tilt		1	
3	0000	888627	PISTON ASSEMBLY		1	
4	0025	8883542	O-RING		1	
5	0000	888628	PISTON		1	
6	0000	888629T	TILT CYLINDER		1	
7	0032	888630	TUBE		1	
8	0019	888631	PLUG		1	
9	0023	85281411	BUSHING		2	
10	0017	888633	PIN		1	
11	0053	888634	RING Snap		1	
12	0032	8886301	TUBE		1	
13	0025	8883543	O-RING		1	
14	0010	888632	BOLT		1	
15	0000	888644T1	PISTON ASSEMBLY Power Trim		2	
16	0025	8883542	O-RING		2	
17	0053	888642	RING Snap		2	
18	0026	888643	SEAL		2	
19	0010	8886181	SCREW		2	
20	0025	8883544	O-RING		1	
21	0010	8886321	SCREW		1	
22	0053	8886341	RING Snap		1	
23	0000	888635	FILTER		2	
24	0000	888636	PLATE Stopper		2	
25	0025	8883545	O-RING		2	
26	0000	888637T1	PUMP ASSEMBLY Gear		1	
27	0000	888640	CONNECTOR		1	
28	0010	888639	BOLT		3	
29	0025	8883531	O-RING		2	
30	0000	888645T1	TRIM MOTOR		1	
31	0010	8886322	BOLT		6	
32	0000	8886351	FILTER		1	
33	0053	8886342	RING		1	
34	0000	888638	PLATE		1	
35	0000	888641T	RESERVOIR BODY		1	
36	0019	8886312	RESERVOIR PLUG		1	
37	0025	8144961	O-RING		1	
38	0023	8886021	SPACER		1	
39	0000	8886352	FILTER		1	
40	0019	8886311	PLUG		1	
-	0025	888353A1	O-RING KIT Power Trim		1	

Power Trim Motor



1429

Power Trim Motor

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0000	888645T1	TRIM MOTOR		1	
1	0000	888648	STATOR		1	
2	0010	8886323	BOLT		2	
3	0025	8883532	O-RING		1	
4	0013	8883631	WAVE WASHER		1	
5	0031	888646	BEARING		2	
6	0000	888647T	ARMATURE		1	
7	0000	888652T	END FRAME		1	
8	0024	888651	SPRING Brush		4	
9	0000	888650	BRUSH		4	
10	0026	888649	SEAL Oil		1	

Powerhead Gasket Set Components

Powerhead Gasket Set Components

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0027	887810A03	GASKET SET Powerhead	[0T807875] & Below	1	
-	0027	887810A04	GASKET SET Powerhead	[0T807876] THRU [1B055687]	1	
-	0027	887810A05	GASKET SET Powerhead	[1B055688] & Up	1	
-	0027	888209	GASKET Throttle Body		6	
-	0025	804093	O-RING Dipstick Tube		1	
-	0026	8886771	SEAL Oil Oil Pump		1	
-	0026	8886774	SEAL Oil Pump		1	
-	0026	804144	SEAL Oil Camshaft		2	
-	0027	887893	GASKET Throttle Body to Block		2	
-	0027	81990M	GASKET Cylinder Block Plug		1	
-	0025	887814	O-RING Cylinder Block Plug		1	
-	0027	887805	GASKET Cylinder Block Cover		1	
-	0025	887812	O-RING Cylinder Block		3	
-	0025	858581	O-RING Cylinder Block		2	
-	0027	887810	GASKET Cylinder Block	[0T807875] & Below	1	
-	0027	887810010	GASKET	[0T807876] THRU [1B055687]	1	
-	0027	887810011	GASKET	[1B055688] & Up	1	
-	0027	887825	GASKET Cover		1	
-	0027	887818	GASKET Filter Housing		1	
-	0027	887822	GASKET Housing		1	
-	0025	825492	O-RING Oil Plug	[0T807875] & Below	1	
-	0025	90196	O-RING (.921 x .139) Oil Plug	[0T807876] & Up	1	
-	0026	887830	SEAL Oil Crankshaft		1	
-	0027	887853	GASKET Cylinder Head Cover- Starboard		1	
-	0027	887855	GASKET Cylinder Head Cover- Port		1	
-	0027	887848	GASKET Cylinder Head-Starboard		1	
-	0027	8878481	GASKET Cylinder Head-Port		1	
-	0027	887861	GASKET Inner Exhaust Cover- Starboard	[1B055687] & Below	2	
-	0027	887861001	GASKET Inner Exhaust Cover- Starboard	[1B055688] & Up	2	
-	0027	887862	GASKET Outer Exhaust Cover- Starboard	[1B055687] & Below	2	
-	0027	887862001	GASKET Outer Exhaust Cover- Starboard	[1B055688] & Up	2	
-	0012	831246	WASHER Sealing Exhaust Covers		4	
-	0027	881426	GASKET Exhaust Covers		2	

Lower Unit Gasket Set Components

Lower Unit Gasket Set Components

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0027	888658A03	GASKET SET Lower Unit	[0T807875] & Below	1	
-	0027	888658A04	GASKET SET Lower Unit	[0T807876] & Up	1	
-	0027	8886585	GASKET Oil Pan	[0T807875] & Below	1	
-	0027	888658008	GASKET Oil Pan	[0T807876] & Up	1	
-	0027	8886586	GASKET Oil Pan Plug		1	
-	0026	888677	SEAL Oil Strainer		1	
-	0027	8886581	GASKET Oil Pan		1	
-	0025	8878141	O-RING Cover		1	
-	0025	8261521	O-RING Cover		1	
-	0026	888660	SEAL Exhaust Manifold		1	
-	0027	8886584	GASKET Exhaust Plate	[0T807875] & Below	1	
-	0027	888658010	GASKET Exhaust Plate	[0T807876] & Up	1	
-	0027	888658	GASKET Exhaust Manifold		1	
-	0027	8886582	GASKET Muffler		1	
-	0026	8886601	SEAL Muffler		1	
-	0027	8886583	GASKET Muffler		1	
-	0027	81987	GASKET Drain Plug		2	
-	0025	8814372	O-RING Water Pump Housing		1	
-	0026	888694	SEAL Oil Water Pump Housing		2	
-	0027	888692	GASKET Water Pump		1	
-	0025	8255792	O-RING Water Pump		1	
-	0025	8814371	O-RING Water Pump		1	
-	0000	8886652	DAMPER Water Pump		1	
-	0025	8255791	O-RING Plate		1	
-	0026	82257M	SEAL Oil Plate		1	
-	0025	8814373	O-RING Bearing Carrier		2	
-	0026	8886941	SEAL Oil Bearing Carrier		2	
-	0000	8886651	DAMPER Water Tube		1	

Accessories

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
0	0000	889355A1	ADAPTER KIT Engine End Mounting of Throttle/Shift Cables		1	
0	0000	808493A1	ISOLATOR ASSEMBLY Battery		1	
0	0087	19674Q2	SWITCH/LANYARD KIT	(Single Engine)	1	
0	0087	814324A2	SWITCH/LANYARD KIT Stop - Dual	(Dual Engine)	1	
0	0091	883705T01	STRAP TOOL Engine Lifting		1	
0	0056	881006A3	LINK ROD Steering		1	
0	0000	889454A01	LINK ROD KIT Steering		1	
0	0000	889450A01	TIE BAR KIT	(Dual Engine)	1	
0	0091	883704A2	GEARLUBE ADAPTER		1	
0	0091	888734	WRENCH Oil Filter		1	
0	0032	858610A31	HOSE ASSEMBLY Fuel		1	
0	0000	820634	FLUSHING ATTACHMENT		1	
0	0032	825191A4	RIGGING HOSE KIT	(With Transom Fitting)	1	
0	0000	88320A04	ATTACHING KIT Steering	(Dual Engine)	1	
0	0000	889835A01	SENDER KIT 150 PSI		1	

Tools

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0091	880177	SCRENCH TOOL (10 mm)		1	
-	0091	888860	HARNESS ASSEMBLY Oil Pressure Sensor Test		1	
-	0091	888861A01	TOOL KIT Power Trim Pressure		1	
-	0091	888862	HARNESS ASSEMBLY Rectifier Test		1	
-	0091	888863	HARNESS ASSEMBLY Crank Position Sensor Test		1	
-	0091	888864	REMOVER/INSTALLER TOOL Valve Guide		1	
-	0091	888865	INSTALLER TOOL Valve Guide		1	
-	0091	888866	REAMER TOOL Valve Guide		1	
-	0091	888867	WRENCH TOOL Cylinder End Screw		1	
-	0091	888868	VICE ATTACHMENT TOOL Piston		1	
-	0091	888869	WRENCH TOOL Tilt Rod		1	
-	0091	888870	DRIVER ROD TOOL		1	
-	0091	888875T	GAUGE TOOL Pinion Height		1	
-	0091	888877	INSTALL TOOL Shift Shaft Lever		1	
-	0091	888878	BACKLASH INDICATOR		1	
-	0091	888879	ADAPTER TOOL Propeller Shaft (Counter Rotation)		1	
-	0091	888880T	WRENCH TOOL Ring Nut (Counter Rotation)		1	
-	0091	888881	MANDREL Needle Bearing		1	
-	0091	888882	DRIVE ROD TOOL		1	
-	0091	888883	DRIVER ROD TOOL		1	
-	0091	888884	MANDREL Needle Bearing		1	
-	0091	888885	DEPTH PLATE Bearing		1	
-	0091	888886	ATTACHMENT TOOL Ball Bearing		1	
-	0091	888887	DRIVER ROD TOOL		1	
-	0091	888888	MANDREL Bearing		1	
-	0091	888889	HOLDER TOOL Driveshaft		1	
-	0091	888890	MANDREL Bearing		1	
-	0091	888891	MANDREL Bearing Outer Race		1	
-	0091	888892	MANDREL Bearing		1	
-	0091	888893	MANDREL TOOL Bearing Inner Race		1	
-	0091	888894	MANDREL Retainer (Counter Rotation)		1	

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Part No.	Description	Pg.	Ref.no	Part No.	Description	Pg.	Ref.no
10231030	OWNERS MANUAL	2	-	10231040	OWNERS MANUAL	2	-
10231050	OWNERS MANUAL	2	-	10231060	OWNERS MANUAL	2	-
11561M	BOLT	24	24	11761001	ANODE	50	55
11761001	ANODE	58	18	11761002	ANODE	58	16
13541	PLUG Male	66	29	16716M	GROUND WIRE	66	17
17074M	BUSHING	62	18	17083M	RING Snap	62	34
17090M	NUT	66	24	17661M	SCREW	30	9
19239M	PIN	62	22	19624A1	SEAL KIT	66	30
19674Q2	SWITCH/LANYARD KIT	92	0	23784	PIN Dowel	40	7
23784	PIN Dowel	60	11	23784	PIN Dowel	68	11
28421	WASHER (1.5 x 3.05 x 0.13) Stainless Steel	66	10	291112	FITTING	4	3
29619	O-RING (.583 x .103)	66	31	37828	WASHER (.390 x .625 x .062) Stainless Steel	64	53
40011128	SCREW (M6 x 20) Stainless Steel	4	11	45354	BUSHING	46	30
56762	TIE STRAP (4.00 Inches)	48	19	677551	SCREW (.500-20 x 4.500)	66	7
69355	TIE STRAP (5.50 Inches)	30	12	76934A01	IDLE STALL KIT	30	25
802833A1	OIL-10W30 (10W30 - 4 STROKE)	2	-	804079	ANODE	54	14
804079001	ANODE	54	14	804079002	ANODE (Included With Rerence #13)	54	15
804086	GROMMET (Included With Rerence #13)	54	16	804091	BRACKET	48	20
804093	O-RING	40	6	804093	O-RING Dipstick Tube	88	-
804111	PLUG	54	4	804112	BOLT (M7 x 48)	54	6
804113	PIN Dowel	54	5	804114	BOLT (M7 x 37)	54	7
804116	COLLAR	54	24	8041161	COLLAR	62	31
8041171	BOLT	74	50	8041172	BOLT	74	50
804120	SCREW (M4 x 8)	28	14	804120	SCREW (M4 x 8)	48	27
804120	SCREW (M4 x 8)	54	30	804141	PIN Dowel	42	11
804143	BOLT (M10 x 35)	44	21	804144	SEAL Oil	42	12
804144	SEAL Oil Camshaft	88	-	8041471	SPRING	6	5
804153	KEY	52	15	804159	BOLT (M8 x 35)	68	4
8041591	BOLT	60	2	8041592	BOLT	60	14
8041593	BOLT	60	20	8041594	BOLT	40	3
8041595	BOLT	40	13	804160	PIN	46	17
8041601	PIN	62	27	8042641	WASHER Plate	18	8
8042642	WASHER	66	14	804265A1	NUT/WASHER KIT Hex (36 mm)	18	7
804266	TIMING PLATE	18	20	804267	SCREW	8	49
804267	SCREW	18	18	804267	SCREW	66	18
8042671	SCREW	66	6	8042671	SCREW	66	16
804270	BOLT (M6 x 28)	14	2	804270	BOLT (M6 x 28)	18	3
804284	BOOT	14	23	804289	PULLER Fuse	18	2
804300	CLAMP	6	18	8043051	WASHER	76	12
8043051	WASHER	80	15	8043052	WASHER	76	17
8043053	WASHER	76	25	8043053	WASHER	80	32
804313T	ARMATURE	20	18	804314T	STATOR	20	17
804317	SPRING	20	21	804319	PINION	20	2
804320	STOP SET Pinion	20	3	804321T1	GEAR KIT	20	-
804322	CLUTCH	20	5	804323	SHAFT Pinion	20	11
804324	BRACKET	20	7	804325	BEARING	20	10
804326	RING GEAR	20	8	804327	GASKET	20	9
804328	BRACKET	20	13	804329	IDLER GEAR	20	12
804329001	GEAR Idler	20	12	804330	WASHER KIT	20	6
804335	THRU BOLT (M6 x 120)	20	23	804337	SCREW (M4 x 16)	20	24
804339	WASHER	6	4	804339	WASHER	26	17
804343	SPRING	24	20	8043941	SPRING	62	29
804602	BOLT (M6 x 12)	12	4	804604	BOLT (M6 x 20)	12	22
804604	BOLT (M6 x 20)	14	29	804604	BOLT (M6 x 20)	40	4
804605	BOLT (M8 x 45)	20	25	80635M	RETAINER	22	17
808493A1	ISOLATOR ASSEMBLY Battery	92	0	8095501	GROMMET	22	24
8095501	GROMMET	60	13	811188M	BOLT (M6 x 16)	14	10
811188M	BOLT (M6 x 16)	18	21	81426M	SEAL	72	8
814324A2	SWITCH/LANYARD KIT Stop - Dual	92	0	8144961	O-RING	22	23
8144961	O-RING	84	37	8145521	CLAMP	24	14
814576M	WASHER	74	55	8149771	WASHER	22	28

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Part No.	Description	Pg.	Ref.no	Part No.	Description	Pg.	Ref.no
815004M	PLATE	48	17	815504240	CLAMP Worm Gear	8	42
816311T	TIE STRAP (8.00 Inches)	14	27	816311T	TIE STRAP (8.00 Inches)	18	23
816311T	TIE STRAP (8.00 Inches)	28	10	816311T	TIE STRAP (8.00 Inches)	38	22
816311T	TIE STRAP (8.00 Inches)	46	34	81787M	NUT	66	13
81868M	WAVE WASHER	24	22	81893420	SCREW (M8 x 20) Negative Battery Cable	8	48
81924M	PLUG	72	9	81949M	BUSHING	22	10
81987	GASKET	72	7	81987	GASKET Drain Plug	90	-
81990M	GASKET	48	5	81990M	GASKET	58	15
81990M	GASKET Cylinder Block Plug	88	-	82053M	PIN Hair	22	26
82053M	PIN Hair	24	5	820634	FLUSHING ATTACHMENT	92	0
82081M	SPRING	22	18	82127335	SCREW (M8 x 35 MM)	40	5
82128M	PIN	22	21	82129130	SCREW (M6 x 30)	8	41
82130012	SCREW (M6 x 12) Positive Battery Cable	8	47	82130050	SCREW (M6 x 50)	46	36
82144M	PIN	24	31	82145M	PIN	22	20
82149M	PIN (18.5 mm)	24	8	82151M	PIN	24	9
82154M	PIN	58	20	821555	GROMMET	46	31
82206M	LOCKWASHER	34	20	82212M	LOCKWASHER	26	16
82215M	LOCKWASHER	32	5	82215M	LOCKWASHER	34	5
82218M	LOCKWASHER	68	26	82220M	WASHER	12	24
82220M	WASHER	68	33	82257M	SEAL OIL	74	40
82257M	SEAL Oil Plate	90	-	822626T7	FILTER OIL	48	37
82334M	RING Snap	74	44	82346M	BALL	76	7
82346M	BALL	80	10	82364M	PIN Dowel	48	2
82364M	PIN Dowel	48	31	82364M	PIN Dowel	68	23
82364M	PIN Dowel	74	33	82369M	FITTING	62	19
82369M	FITTING	66	12	82382M	NUT	20	27
82388M	NUT (M5)	24	13	82395M	NUT	68	27
824832010	BOLT	40	21	8248324	SCREW (M6 x 16)	14	15
8248324	SCREW (M6 x 16)	14	22	8248326	SCREW (M6 x 25 MM)	48	16
8248326	SCREW (M6 x 25 MM)	48	22	8248326	SCREW (M6 x 25 MM)	66	28
8248329	SCREW (M6 x 40)	48	34	82500925	SCREW (M6 x 25)	14	16
825010	PIN Dowel	18	16	8250871	PIN	62	30
825191A4	RIGGING HOSE KIT	92	0	825492	O-RING Oil Plug	88	-
8255011	BOLT	62	38	8255011	BOLT	68	20
8255012	BOLT	14	6	8255012	BOLT	24	12
8255012	BOLT	66	8	8255791	O-RING	74	39
8255791	O-RING Plate	90	-	8255792	O-RING	74	31
8255792	O-RING Water Pump	90	-	8257021	BOLT (M6 x 20)	12	7
8257021	BOLT (M6 x 20)	16	43	8257021	BOLT (M6 x 20)	24	4
8257021	BOLT (M6 x 20)	48	6	8257021	BOLT (M6 x 20)	60	6
825953	PLUG (M14 x 12)	40	8	825953	PLUG (M14 x 12)	48	4
825953	PLUG (M14 x 12)	58	14	8261001	KEY	52	14
8261521	O-RING	60	10	8261521	O-RING Cover	90	-
8266901	SPRING	74	42	826709113	NUT (.375-24) Stainless Steel	62	37
82671117	NUT (.500-20)	66	11	8269182	O-RING	62	4
826957M	BOLT	26	15	827148M	CLAMP	46	11
8272822	DECAL Warning High Voltage	46	27	827443001	SCREW	50	56
827443001	SCREW	58	19	827610	GASKET	32	30
827610	GASKET	34	26	82801M	BOLT	74	48
82851M	BUSHING	14	4	82851M	BUSHING	18	5
82851M	BUSHING	46	32	828706	BUMPER	46	29
830756109	HOSE (57.00 Inches Bulk) (Cut to 26 Inches)	46	33	830757130	TUBING (.312) (70.00 Inches Bulk) (Cut to 8 Inches)	4	4
831246	WASHER Sealing	58	7	831246	WASHER Sealing Exhaust Covers	88	-
83124714	BOLT	58	6	83296920	FUSE Mini - Yellow - 20 Ampere	14	-
83296930	FUSE Mini - Green - 30 Ampere	14	-	8329695	FUSE Mini - Tan - 5 Ampere	14	25
83537M	BRACKET	24	3	83577M	CLAMP	22	4
83870M	SCREW	66	4	84058M	BOLT (M6 x 20)	6	3
84088M	SCREW (M6 x 10)	32	29	84088M	SCREW (M6 x 10)	34	25
84088M	SCREW (M6 x 10)	62	33	84100M	RETAINER	24	33
84305M	JOINT	24	1	84368M	BOLT	26	12

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Part No.	Description	Pg.	Ref.no	Part No.	Description	Pg.	Ref.no
84368M	BOLT	68	15	84830M	BOLT (Included With Rerence #13)	54	18
84974M	WASHER	24	10	850181	TIE STRAP (11.750 Inches)	8	44
850879	BOLT (M6 x 35)	14	26	850879	BOLT (M6 x 35)	22	2
8524741	BOLT (M6 x 20)	54	17	8524742	BOLT	22	13
85277616	BOLT	74	41	8528037	WASHER	62	2
85281410	BUSHING	62	36	85281411	BUSHING	62	35
85281411	BUSHING	84	9	85281412	COLLAR	40	11
8528162	NUT	46	3	8528165	NUT	72	20
8528166	NUT	62	16	8528166	NUT	62	43
8539481	THRUST WASHER	76	31	8539481	THRUST WASHER	82	37
8556761	THERMOSTAT 60°C (140°F)	48	15	8556821	WASHER	22	15
8556822	WASHER	72	27	8556861	CLAMP	22	30
8556961	CLAMP	66	5	856680	SCREW (.375-24 x 1.62)	64	55
858530	BOLT (M6 x 30)	54	32	8585531	CONNECTOR	10	8
858581	O-RING	48	25	858581	O-RING Cylinder Block	88	-
858610A31	HOSE ASSEMBLY Fuel	92	0	858740A1	HARNESS ASSEMBLY Remote Adaptor	14	38
858740T07	HARNESS ASSEMBLY Remote Adaptor	14	38	858955	CONNECTOR	46	35
859249T1	CONNECTOR	16	40	8592712	DECAL M Icon	4	-
859276A03	DECAL SET	4	-	859343	FOAM	8	43
859431	FITTING	10	9	859495	SPARK PLUG (NGK-LFR5A-11)	54	11
859578A1	PLUG ASSEMBLY Oil	50	45	859731	FITTING Adapter	8	46
859732	PLUG	10	10	859747	COUPLER	8	45
879650	CLAMP	6	23	879650	CLAMP	10	6
879650	CLAMP	22	29	879650	CLAMP	26	9
879650	CLAMP	26	11	879650	CLAMP	48	23
879650	CLAMP	62	39	879650	CLAMP	68	21
880177	SCRENCH TOOL (10 mm)	94	-	880882T	THERMOSENSOR	46	9
880885T	SENSOR Pressure	32	21	881006A3	LINK ROD Steering	92	0
881304	GROMMET	14	3	881304	GROMMET	18	4
8813111	BOLT	76	24	8813111	BOLT	80	31
881312	BOLT (M8 x 55)	54	9	8813141	NUT	72	5
8813142	NUT	76	8	8813142	NUT	80	11
881318	O-RING	28	12	881321	PIN Float	28	16
881322	DAMPER	28	20	881322002	DAMPER	28	20
881323T	FILTER	28	18	881324	COVER	28	19
881325	GASKET	28	21	881326	SCREW (M4 x 16)	28	5
881327	PLATE	28	13	881331	CLIP	30	2
881331	CLIP	34	28	881331	CLIP	38	13
8813321	BUSHING	24	18	881338	SCREW (M6 x 28)	18	12
8813421	KEY	72	13	881350T	RELAY	14	17
881350T	RELAY	28	31	881351	SCREW	14	18
8813511	SCREW	14	20	8813511	SCREW	46	18
881352T	RELAY	14	21	881353	CLAMP	14	19
8813541	SCREW	68	8	881360	CLAMP	6	26
881370T	BRACKET	20	22	881375	BOLT (M6 x 30)	18	13
881377	LOCKWASHER	20	26	881379	WASHER	26	13
881423	BOLT (M8 x 55)	50	50	8814231	BOLT	74	37
881425	SCREW	58	8	881426	GASKET	58	9
881426	GASKET Exhaust Covers	88	-	881427	BOLT (M6 x 30)	48	10
881428	BOLT (M6 x 16)	50	48	881428	BOLT (M6 x 16)	58	13
881431	BOLT (M8 x 40)	54	29	8814371	O-RING	74	32
8814371	O-RING Water Pump	90	-	8814372	O-RING	72	17
8814372	O-RING Water Pump Housing	90	-	8814373	O-RING	76	21
8814373	O-RING	80	28	8814373	O-RING Bearing Carrier	90	-
881442	SCREW (Top)	32	6	881442	SCREW	34	15
881444	SPRING (Top)	32	7	881444	SPRING	32	10
881444	SPRING	34	10	881447T	CONTROL VALVE	32	15
881448	O-RING	32	16	881449	SCREW (M4 x 12)	32	17
881450	WASHER	32	18	881450	WASHER	34	19
881502	SCREW	34	21	881504	O-RING	34	17
881508	WASHER	32	12	881508	WASHER	34	12

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881522	O-RING	38	3	881524	SCREW (M6 x 12)	34	22
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881525	LOCKWASHER	38	8	881526	COLLAR	34	37
881526	COLLAR	38	11	881530	CLIP	30	5
881530	CLIP	38	27	881530	CLIP	46	21
881532	BOLT (M8 x 45)	34	36	881532	BOLT (M8 x 45)	38	10
881533	WASHER	28	40	881554	HOSE	38	20
8815581	TEE	38	18	881559	CLIP	30	4
881600	CAP Rubber	4	10	881816	BOLT (M8 x 20)	14	8
881816	BOLT (M8 x 20)	76	29	881816	BOLT (M8 x 20)	80	35
881865	DECAL Caution-Start in Gear	18	14	88320A04	ATTACHING KIT Steering	92	0
88343311	DECAL California-Very Low Emission	2	-	88343312	DECAL California Ultra Low Emissions	2	-
88348935	SCREW (M6 x 35)	12	17	883704A2	GEARLUBE ADAPTER	92	0
883705T01	STRAP TOOL Engine Lifting	92	0	8848751	DECAL Wrap Around	4	-
885183A1	O-RING KIT	32	14	885183A1	O-RING KIT	34	9
885225T03	POWERHEAD ASSEMBLY	18	-	885225T03	POWERHEAD ASSEMBLY	40	-
885225T03	POWERHEAD ASSEMBLY	44	-	885225T03	POWERHEAD ASSEMBLY	50	-
885225T03	POWERHEAD ASSEMBLY	52	-	885225T03	POWERHEAD ASSEMBLY	56	-
885225T05	POWERHEAD ASSEMBLY	18	-	885225T05	POWERHEAD ASSEMBLY	40	-
885225T05	POWERHEAD ASSEMBLY	44	-	885225T05	POWERHEAD ASSEMBLY	50	-
885225T05	POWERHEAD ASSEMBLY	52	-	885225T05	POWERHEAD ASSEMBLY	56	-
885225T06	POWERHEAD ASSEMBLY	18	-	885225T06	POWERHEAD ASSEMBLY	40	-
885225T06	POWERHEAD ASSEMBLY	44	-	885225T06	POWERHEAD ASSEMBLY	50	-
885225T06	POWERHEAD ASSEMBLY	52	-	885225T06	POWERHEAD ASSEMBLY	56	-
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887797	BOLT	50	43	887798	NUT	50	53
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887807	BOLT	14	31	887807	BOLT	48	14
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887810010	GASKET	88	-	887810011	GASKET	48	26
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887810A03	GASKET SET Powerhead	34	-	887810A03	GASKET SET Powerhead	40	-
887810A03	GASKET SET Powerhead	44	-	887810A03	GASKET SET Powerhead	46	-
887810A03	GASKET SET Powerhead	50	-	887810A03	GASKET SET Powerhead	52	-
887810A03	GASKET SET Powerhead	56	-	887810A03	GASKET SET Powerhead	58	-
887810A03	GASKET SET Powerhead	88	-	887810A04	GASKET SET Powerhead	32	-
887810A04	GASKET SET Powerhead	34	-	887810A04	GASKET SET Powerhead	40	-
887810A04	GASKET SET Powerhead	44	-	887810A04	GASKET SET Powerhead	46	-
887810A04	GASKET SET Powerhead	50	-	887810A04	GASKET SET Powerhead	52	-
887810A04	GASKET SET Powerhead	56	-	887810A04	GASKET SET Powerhead	58	-
887810A04	GASKET SET Powerhead	88	-	887810A05	GASKET SET Powerhead	32	-
887810A05	GASKET SET Powerhead	34	-	887810A05	GASKET SET Powerhead	40	-
887810A05	GASKET SET Powerhead	44	-	887810A05	GASKET SET Powerhead	46	-
887810A05	GASKET SET Powerhead	50	-	887810A05	GASKET SET Powerhead	52	-
887810A05	GASKET SET Powerhead	56	-	887810A05	GASKET SET Powerhead	58	-
887810A05	GASKET SET Powerhead	88	-	887811	DAMPER	48	21
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887833T	BEARING	52	3	887833T10	BEARING	52	3
887833T20	BEARING	52	3	887834T	BEARING	52	4
887834T10	BEARING	52	4	887834T20	BEARING	52	4
887835T	BEARING	52	5	887835T10	BEARING	52	5
887835T20	BEARING	52	5	887836T	BEARING	52	6
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887844T05	CYLINDER HEAD ASSEMBLY	44	-	887844T05	CYLINDER HEAD ASSEMBLY	58	-
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887844T06	CYLINDER HEAD ASSEMBLY	54	-	887844T06	CYLINDER HEAD ASSEMBLY	58	-
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887845T05	CYLINDER HEAD ASSEMBLY	44	-	887845T05	CYLINDER HEAD ASSEMBLY	50	-
887845T05	CYLINDER HEAD ASSEMBLY	56	-	887845T05	CYLINDER HEAD ASSEMBLY	58	-
887845T06	CYLINDER HEAD ASSEMBLY	44	-	887845T06	CYLINDER HEAD ASSEMBLY	50	-
887845T06	CYLINDER HEAD ASSEMBLY	56	-	887845T06	CYLINDER HEAD ASSEMBLY	58	-
887845T1	CYLINDER HEAD ASSEMBLY	44	-	887845T1	CYLINDER HEAD ASSEMBLY	50	-
887845T1	CYLINDER HEAD ASSEMBLY	54	-	887845T1	CYLINDER HEAD ASSEMBLY	58	-
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887851T	COVER (Starboard)	54	20	887852	PLATE	54	31
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887858T01	COVER Exhaust - Inner (Port)	58	10	887859T	COVER Exhaust - Outer (Starboard)	58	4
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8878941	BOLT	68	17	8878942	BOLT	68	25
887895	BOLT	46	13	8878951	BOLT	68	24
887896T	SILENCER Intake (Starboard)	46	1	887897T	SILENCER Intake (Port)	46	2
887898	TUBE	46	10	887899	SEAL	46	5
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887913T1	TOP COWL ASSEMBLY	4	1	887914T	COWLING Lower (Starboard)	10	2
887914T01	COWLING Lower (Starboard)	10	2	887915T	COWLING Lower (Port)	10	1
887915T01	COWLING Lower (Port)	10	1	887955	CABLE ASSEMBLY Battery	14	5
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888212	INJECTOR ASSEMBLY	32	13	888212	INJECTOR ASSEMBLY	34	8
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888230	HOSE	30	3	888230	HOSE	38	12
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888270	HOSE	30	15	888271	HOSE	30	11
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888353	GROMMET	6	24	8883531	O-RING	84	29
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8883543	O-RING	84	13	8883544	O-RING	84	20
8883545	O-RING	84	25	888355	FITTING	6	35
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8883621	BUSHING	62	20	888363	WAVE WASHER	6	9
888363	WAVE WASHER	6	14	8883631	WAVE WASHER	86	4
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8883641	LEVER	6	8	888365	PLATE	6	11
888366	HOOK Spring	6	6	8883681	HOSE	10	7
8883681	HOSE	10	11	888369	FITTING	10	15
888370	FITTING	10	12	8883701	FITTING	10	13
888371	GASKET	10	14	888372	SCREW	10	5
888373	BRACKET	22	1	8883731	BRACKET	22	32
888374	FITTING Grease	22	11	8883741	FITTING Grease	76	23
8883741	FITTING Grease	80	30	888375	BOLT	22	12
888376	SPRING	22	31	888377A1	NEUTRAL SWITCH ASSEMBLY	22	9
888377A2	SHIFT SWITCH ASSEMBLY	22	8	888378	PLATE	22	7
888379	SCREW	22	5	88838010	WASHER	62	12
88838011	WASHER	62	13	88838012	WASHER	72	4
8883802	WASHER	66	22	8883803	WASHER	66	23
8883804	WASHER	62	5	8883805	WASHER	64	49
8883806	WASHER	64	48	8883807	WASHER	64	50
8883808	WASHER	62	15	8883808	WASHER	62	42
8883809	WASHER	62	11	888381	BUSHING	22	25
8883811	BUSHING	62	3	888382	BRACKET	22	14
888383	CIRCLIP	24	11	8883831	CIRCLIP	62	44
888384	GEAR	24	16	888386	SHAFT Throttle Control	24	6
888387	LEVER Magneto Control	24	2	888388T	BRACKET	24	15
888389	BOLT	24	23	888389003	BOLT	62	10
888389004	BOLT	64	46	8883891	BOLT	64	46
8883892	BOLT	62	10	888408	FITTING	48	7
888452	LEVER Throttle Control	24	17	888465	SERVICE MANUAL	2	-
888481A1	RIGGING KIT	6	37	888485	COLLAR	6	38
888494T1	VAPOR SEPARATOR ASSEMBLY	46	28	888588	CLAMP	10	16

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888602	BUSHING	24	30	8886021	SPACER	84	38
888603	LINK	24	28	8886031	ROD	24	29
888604	NUT	24	27	888605T	BRACKET Transom (Port)	66	1
888606	ANODE	66	25	888607	PLATE	66	26
888608	GROUND WIRE	66	27	8886081	GROUND WIRE	62	26
8886082	GROUND WIRE	64	47	888609	SPACER	66	20
8886091	SPACER	66	19	888610T	BRACKET Transom (Starboard)	66	2
888611	BOLT	66	15	888612	BOLT	62	7
888612	BOLT	64	52	888612	BOLT	74	56
8886121	BOLT (130 mm)	66	21	8886122	BOLT (150 mm)	66	21
8886123	BOLT	66	9	888613T	SWIVEL BRACKET	62	23
888614	LEVER Tilt Stop	62	21	8886141	LEVER Tilt Stop	62	17
888615	COLLAR	62	28	888616	HOOK Spring	62	32
888617	SENDER Trim	66	3	888618	BOLT	62	24
8886181	SCREW	84	19	888619	NUT	62	25
888620T	SWIVEL PIN ASSEMBLY	62	1	888621	YOKE Bottom	62	40
888622	DAMPER	62	41	8886221	DAMPER	62	9
888623	MOUNT	64	45	8886231	MOUNT	62	14
888624	HOUSING	64	51	888625	COVER	62	6
888626T1	POWER TILT ASSEMBLY	84	1	888626T2	POWER TRIM ASSEMBLY Complete	84	-
888627	PISTON ASSEMBLY	84	3	888627T1	PISTON ASSEMBLY Power Tilt	84	2
888628	PISTON	84	5	888629T	TILT CYLINDER	84	6
888630	TUBE	84	7	8886301	TUBE	84	12
888631	PLUG	84	8	8886311	PLUG	84	40
8886312	RESERVOIR PLUG	84	36	888632	BOLT	84	14
8886321	SCREW	84	21	8886322	BOLT	84	31
8886323	BOLT	86	2	888633	PIN	84	10
8886331	PIN	76	14	8886331	PIN	80	17
888634	RING Snap	84	11	8886341	RING Snap	84	22
8886342	RING	84	33	888635	FILTER	84	23
8886351	FILTER	84	32	8886352	FILTER	84	39
888636	PLATE Stopper	84	24	888637T1	PUMP ASSEMBLY Gear	84	26
888638	PLATE	84	34	888639	BOLT	84	28
888640	CONNECTOR	84	27	888641T	RESERVOIR BODY	84	35
888642	RING Snap	84	17	888643	SEAL	84	18
888644T1	PISTON ASSEMBLY Power Trim	84	15	888645T1	TRIM MOTOR	84	30
888645T1	TRIM MOTOR	86	-	888646	BEARING	86	5
888647T	ARMATURE	86	6	888648	STATOR	86	1
888649	SEAL Oil	86	10	888650	BRUSH	86	9
888651	SPRING Brush	86	8	888652T	END FRAME	86	7
888653T	PLATE Exhaust	60	1	888653T02	PLATE Exhaust	60	1
888654A1	COVER	60	8	888655	PLATE	60	4
888656T	EXTENSION Exhaust	60	17	888656T10	EXTENSION Exhaust	60	17
888657T	MANIFOLD Exhaust	60	18	888657T10	MANIFOLD Exhaust	60	18
888658	GASKET	60	19	888658	GASKET Exhaust Manifold	90	-
888658008	GASKET	40	2	888658008	GASKET Oil Pan	90	-
888658010	GASKET	60	16	888658010	GASKET Exhaust Plate	90	-
8886581	GASKET	60	7	8886581	GASKET Oil Pan	90	-
8886582	GASKET	68	2	8886582	GASKET Muffler	90	-
8886583	GASKET	68	12	8886583	GASKET Muffler	90	-
8886584	GASKET	60	16	8886584	GASKET Exhaust Plate	90	-
8886585	GASKET	40	2	8886585	GASKET Oil Pan	90	-
8886586	GASKET	40	9	8886586	GASKET Oil Pan Plug	90	-
8886587	GASKET	40	16	888658A03	GASKET SET Lower Unit	40	-
888658A03	GASKET SET Lower Unit	60	-	888658A03	GASKET SET Lower Unit	68	-
888658A03	GASKET SET Lower Unit	74	-	888658A03	GASKET SET Lower Unit	76	-
888658A03	GASKET SET Lower Unit	82	-	888658A03	GASKET SET Lower Unit	90	-
888658A04	GASKET SET Lower Unit	40	-	888658A04	GASKET SET Lower Unit	60	-
888658A04	GASKET SET Lower Unit	68	-	888658A04	GASKET SET Lower Unit	74	-
888658A04	GASKET SET Lower Unit	76	-	888658A04	GASKET SET Lower Unit	82	-

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888660	SEAL Exhaust Manifold	90	-	8886601	SEAL	68	10
8886601	SEAL Muffler	90	-	888661	PLATE	60	3
888662T	MUFFLER	68	3	888662T10	MUFFLER	68	3
888663	PIN Dowel	68	6	8886631	PIN Dowel	68	30
8886631	PIN Dowel	74	51	888664T	HOUSING Driveshaft	68	1
888664T02	HOUSING Driveshaft	68	1	888665	DAMPER	68	13
8886651	DAMPER	68	29	8886651	DAMPER	74	47
8886651	DAMPER Water Tube	90	-	8886652	DAMPER	74	35
8886652	DAMPER	74	46	8886652	DAMPER Water Pump	90	-
8886653	DAMPER	72	11	888666	COVER	68	14
888667	CAP	68	16	888668	CONNECTOR	68	9
888669	HOSE	68	5	888670	NIPPLE	68	22
888671	COVER Exhaust	68	7	888672T	EXTENSION	68	28
888673	DAMPER	68	31	888674	STUD	68	32
888675T	PAN Oil	40	1	888676T	STRAINER Oil	40	10
888677	SEAL	40	12	888677	SEAL Oil Strainer	90	-
8886771	SEAL Oil	40	17	8886771	SEAL Oil Oil Pump	88	-
8886772	SEAL Oil	40	18	8886773	SEAL Oil	40	19
8886774	SEAL	40	20	8886774	SEAL Oil Pump	88	-
888677T1	PUMP ASSEMBLY Oil	40	15	888678	DIPSTICK	40	22
888678001	DIPSTICK	40	22	888679	DIPSTICK TUBE	40	14
888680T06	GEAR HOUSING ASSEMBLY Complete	72	-	888680T06	GEAR HOUSING ASSEMBLY Complete	76	-
888680T07	GEAR HOUSING ASSEMBLY Complete	72	-	888680T07	GEAR HOUSING ASSEMBLY Complete	76	-
888680T08	GEAR HOUSING ASSEMBLY Complete	72	-	888680T08	GEAR HOUSING ASSEMBLY Complete	80	-
888680T09	GEAR HOUSING ASSEMBLY Complete	72	-	888680T09	GEAR HOUSING ASSEMBLY Complete	80	-
888680T1	GEAR HOUSING ASSEMBLY Basic (Basic)	72	1	888680T1	GEAR HOUSING ASSEMBLY Basic (Basic)	76	1
888680T1	GEAR HOUSING ASSEMBLY Basic (Basic)	80	1	888680T2	GEAR HOUSING ASSEMBLY Complete	72	-
888680T2	GEAR HOUSING ASSEMBLY Complete	76	-	888680T3	GEAR HOUSING ASSEMBLY Complete	72	-
888680T3	GEAR HOUSING ASSEMBLY Complete	76	-	888680T4	GEAR HOUSING ASSEMBLY Complete	72	-
888680T4	GEAR HOUSING ASSEMBLY Complete	80	-	888680T5	GEAR HOUSING ASSEMBLY Complete	72	-
888680T5	GEAR HOUSING ASSEMBLY Complete	80	-	888681	BEARING	72	2
8886811	BEARING	76	4	88868110	BEARING	80	25
8886812	BEARING	72	16	8886813	BEARING	72	14
8886814	BEARING	76	20	8886815	BEARING	76	26
8886815	BEARING	80	27	8886816	BEARING	80	5
8886817	BEARING	80	6	8886818	BEARING	80	8
8886819	BEARING	80	23	888682	GUIDE	72	10
888683	PLATE	74	38	888684	SHIFT CAM	74	43
8886841	SHIFT CAM	74	43	888686T	HOUSING Water Pump	74	34
888687	INSERT	72	26	888687A1	REPAIR KIT Water Pump	74	-
888688	COVER	74	36	888689	IMPELLER	72	25
888690	SPACER	74	29	8886901	COLLAR	74	30
888691	OUTER PLATE	72	24	888692	GASKET	72	23
888692	GASKET Water Pump	90	-	888693	HOUSING	72	18
888694	SEAL Oil	72	21	888694	SEAL Oil Water Pump Housing	90	-
8886941	SEAL Oil	76	27	8886941	SEAL Oil	80	33
8886941	SEAL Oil Bearing Carrier	90	-	888695	COVER	72	22
888696	DRIVESHAFT	72	12	8886961	DRIVESHAFT	72	12
888697	GEAR Pinion	72	3	888697T01	GEAR Pinion	72	3
888698T	GEAR Forward	76	5	888698T02	GEAR Forward	76	5
888698T03	GEAR Forward	80	19	888698T1	GEAR Forward	80	19
888699	PROPELLER SHAFT	76	16	8886991	PROPELLER SHAFT	80	24
888700	SHIFTER	76	2	8887001	SHIFTER	80	2
888701	SHIFT SLIDE	76	6	888701	SHIFT SLIDE	80	9
888702	CLUTCH	76	13	888702	CLUTCH	80	16
888703	SPRING	76	15	888703	SPRING	80	18
8887031	SPRING	76	11	8887031	SPRING	80	14
888704	SHAFT	76	9	888704	SHAFT	80	12
888705	PLUNGER	76	10	888705	PLUNGER	80	13
888706T	CARRIER Bearing	76	22	888706T1	CARRIER Bearing	80	29

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888707T	GEAR Reverse	76	18	888707T02	GEAR Reverse	76	18
888707T03	GEAR Reverse	80	7	888707T1	GEAR Reverse	80	7
888708	CAP	76	28	888708	CAP	80	34
888709	TUBE Water	74	45	88870910	TUBE Water	74	45
888710	COVER	74	52	8887101	COVER	74	53
888711	SCREW	74	54	888712	TRIM TAB	74	49
888713A1	SHIM SET	76	3	888713A1	SHIM SET	80	3
888714A1	SHIM SET	76	19	888715A1	SHIM SET	72	15
888716	SPACER	80	4	888717	TAB WASHER	80	21
888734	WRENCH Oil Filter	92	0	88876503	PARTS MANUAL 225 EFI 4-Stroke	2	-
888766A1	SHIM SET	80	26	888767A1	SHIM SET	80	22
888860	HARNESS ASSEMBLY Oil Pressure Sensor Test	94	-	888861A01	TOOL KIT Power Trim Pressure	94	-
888862	HARNESS ASSEMBLY Rectifier Test	94	-	888863	HARNESS ASSEMBLY Crank Position Sensor Test	94	-
888864	REMOVER/INSTALLER TOOL Valve Guide	94	-	888865	INSTALLER TOOL Valve Guide	94	-
888866	REAMER TOOL Valve Guide	94	-	888867	WRENCH TOOL Cylinder End Screw	94	-
888868	VICE ATTACHMENT TOOL Piston	94	-	888869	WRENCH TOOL Tilt Rod	94	-
888870	DRIVER ROD TOOL	94	-	888875T	GAUGE TOOL Pinion Height	94	-
888877	INSTALL TOOL Shift Shaft Lever	94	-	888878	BACKLASH INDICATOR	94	-
888879	ADAPTER TOOL Propeller Shaft (Counter Rotation)	94	-	888880T	WRENCH TOOL Ring Nut (Counter Rotation)	94	-
888881	MANDREL Needle Bearing	94	-	888882	DRIVE ROD TOOL	94	-
888883	DRIVER ROD TOOL	94	-	888884	MANDREL Needle Bearing	94	-
888885	DEPTH PLATE Bearing	94	-	888886	ATTACHMENT TOOL Ball Bearing	94	-
888887	DRIVER ROD TOOL	94	-	888888	MANDREL Bearing	94	-
888889	HOLDER TOOL Driveshaft	94	-	888890	MANDREL Bearing	94	-
888891	MANDREL Bearing Outer Race	94	-	888892	MANDREL Bearing	94	-
888893	MANDREL TOOL Bearing Inner Race	94	-	888894	MANDREL Retainer (Counter Rotation)	94	-
889307A03	DECAL EPA Label Information	2	-	889307A04	DECAL EPA Label Information	2	-
889307A05	DECAL EPA Label Information	2	-	889307A06	DECAL EPA Label Information	2	-
889309	NUT	80	20	889355A1	ADAPTER KIT Engine End Mounting of Throttle/Shift Cables	92	0
889450A01	TIE BAR KIT	92	0	889454A01	LINK ROD KIT Steering	92	0
889835A01	SENDER KIT 150 PSI	92	0	891746	SEAL Rubber	40	24
891825	COVER Fuse (Brown)	14	-	892403	FITTING	10	9
892661A02	BUSHING KIT	24	7	892769	PLATE	16	42
8M0070189	BEARING	80	8	90196	O-RING (.921 x .139)	50	46
90196	O-RING (.921 x .139) Oil Plug	88	-	92659M	BALL	22	19
92753	RETAINER	16	41	92876A10	LINK ROD ASSEMBLY	64	54
94524M	WASHER	24	25	94530M	CIRCLIP	68	19
95209001	SCREW	58	17	95610	GASKET (Included With Reference #13)	54	19
95632M	PLUG Drain	72	6	97675M	GROMMET	12	2
98974M	CLIP	12	18	98974M	CLIP	46	22
NSS	NOT SOLD SEPARATE Decal-Clean Cling-On	4	12	NSS	NOT SOLD SEPARATE Plate Kit (Part of 888359A01)	6	20
NSS	NOT SOLD SEPARATE Clamp-Upper	8	39	NSS	NOT SOLD SEPARATE Clamp-Lower	8	40
NSS	NOT SOLD SEPARATE Decal	18	15	NSS	NOT SOLD SEPARATE Decal-Servicing Referral	18	19
NSS	NOT SOLD SEPARATE Cup	26	2	NSS	NOT SOLD SEPARATE Piston Pin	52	12
NSS	NOT SOLD SEPARATE Decal-Engine Oil/Valve Clearance	54	28	NSS	NOT SOLD SEPARATE Decal-Serial Overlamine	62	8