

Parts Manual

Cat.# 90-883875008

Revised 09-23-2020

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Cat.# 90-883875008

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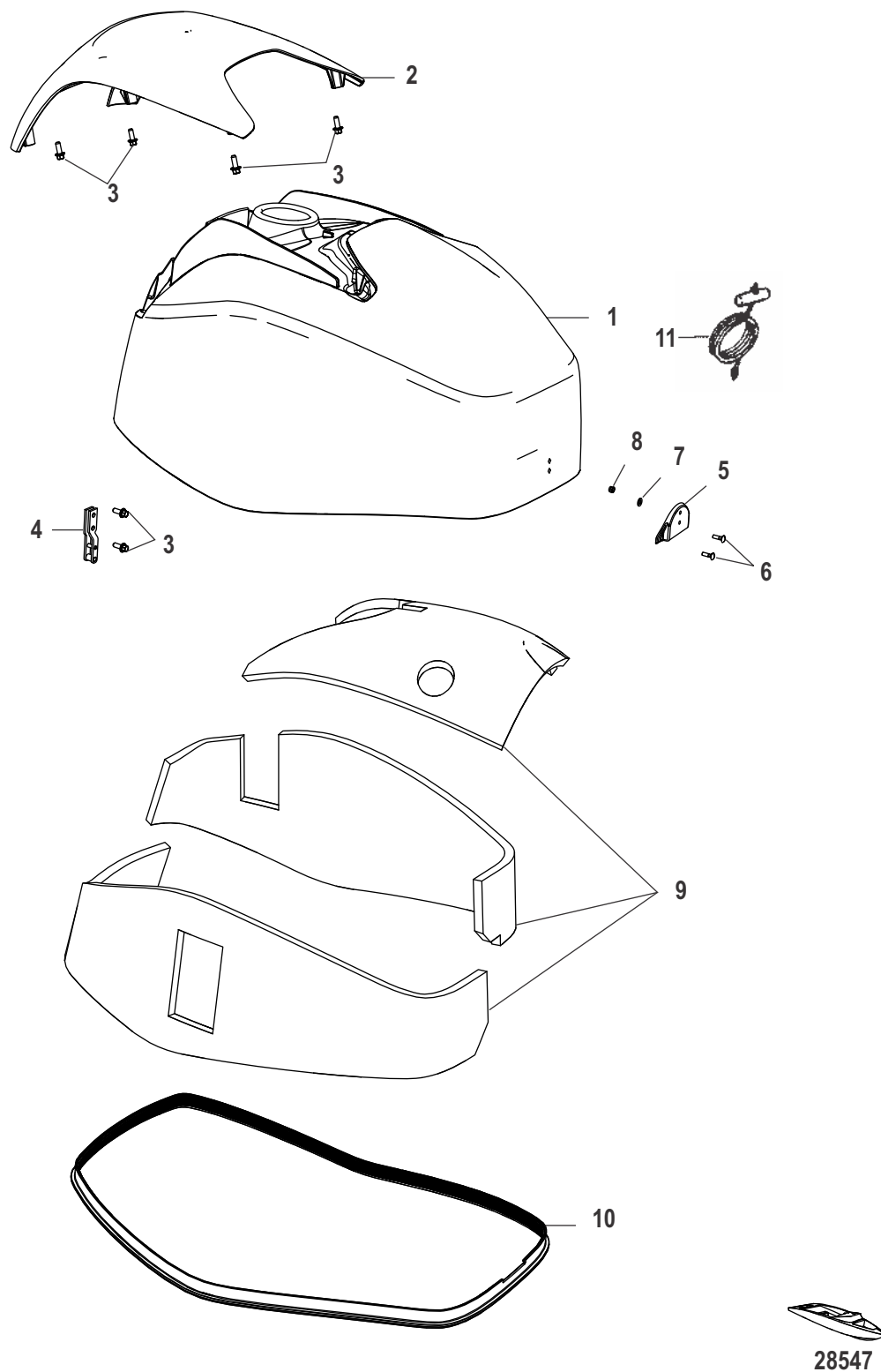
Service/Support Material

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0090	883875008	PARTS MANUAL 40/50/60/Jet 40 EFI - 4 Cylinder 4-Stroke		1	
-	0090	10223080	OPERATION MANUAL 40/50/60 FourStroke, English	[1C108847] & Below	1	
-	0090	10223090	OPERATION MANUAL 40/50/60 4-Stroke	[1C108848] & Up	1	
-	0090	10258080	OPERATION MANUAL 40 Jet, English	[1C109092] & Below	1	
-	0090	10258090	OPERATION MANUAL Jet 40 4-Stroke	[1C109093] & Up	1	
-	0090	8M0063659	OPERATION MANUAL Big Tiller - Manual, Mechanical and DTS		1	
-	0090	899975	SERVICE MANUAL 40, 50, 60 4-Stroke	[1C104423] & Below	1	
-	0090	866917	SERVICE MANUAL Gen III 40-50-60 FourStroke EFI	[1C104424] & Up	1	
-	0037	883830A07	DECAL EPA Label Information	(2007)	1	[1]
-	0037	883830A08	DECAL EPA Label Information	(2008)	1	[1]
-		NSS	NOT SOLD SEPARATE DECAL, EPA (2009 & Up)	(Contact Mercury Marine Warranty Administration for Replacement-Service Bulletin 2009-18)	1	[1]

PART NOTES:

[1] - IMPORTANT INFORMATION: REPLACE ANY MISSING OR UNREADABLE EPA LABEL

Top Cowl



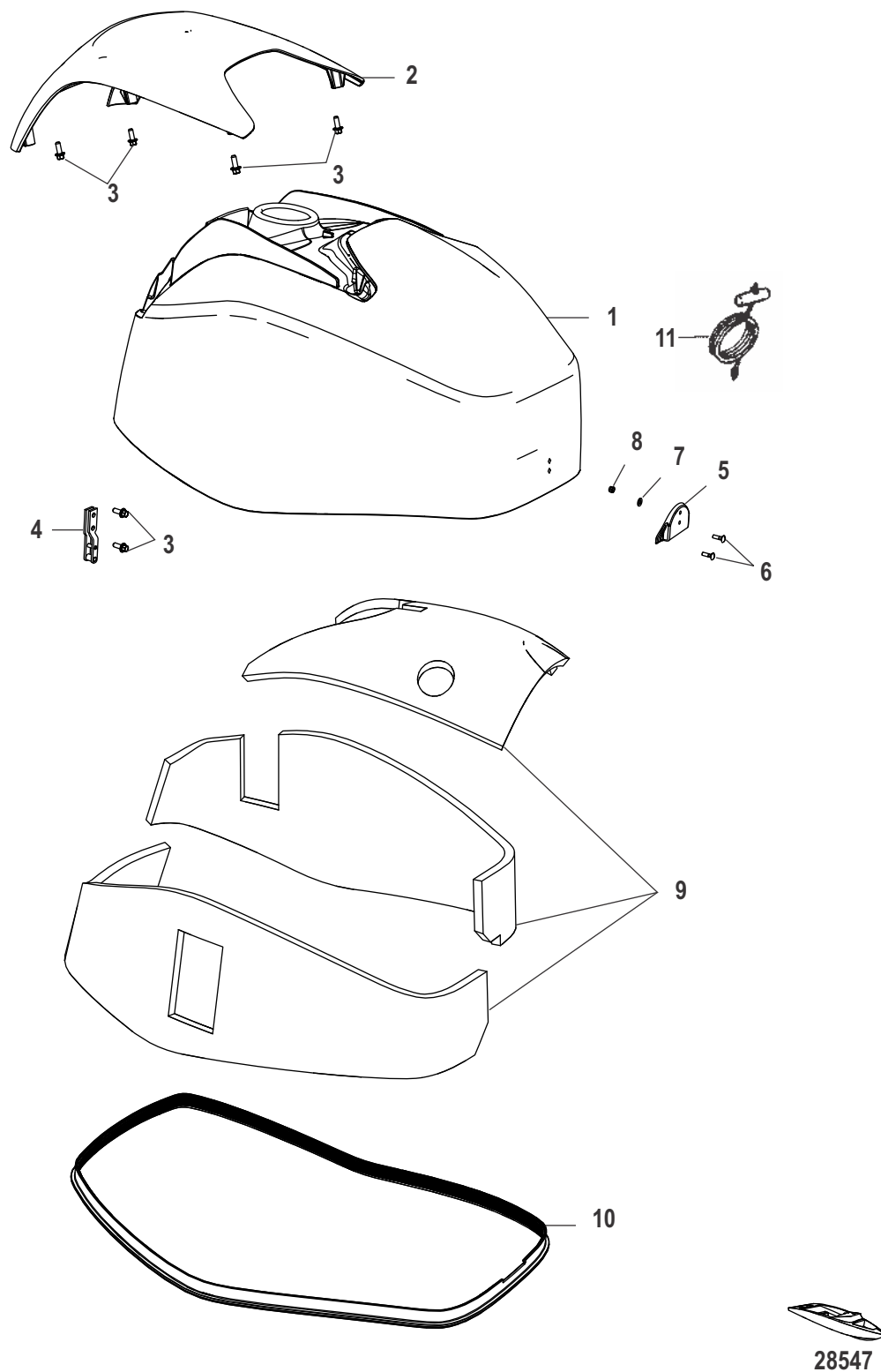
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Top Cowl

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0100	899208T01	TOP COWL ASSEMBLY Mercury		1	
1	0100	899208T02	TOP COWL ASSEMBLY Mariner		1	
1	0100	899208T03	TOP COWL ASSEMBLY Camouflage		1	
2	0000	879147T12	CAP Air Dam - Mercury		1	
2	0000	879147T13	CAP Air Dam - Mariner		1	
3	0010	88552516	SCREW (M6 x 16 MM) Stainless Steel		6	
4	0000	8M0006055	BRACKET Rear Latch		1	
5	0000	8M0013032	BRACKET Front Latch		1	
6	0010	8231871	SCREW (M4 x 14.5)		2	
7	0012	89302	WASHER (.203 x .406 x .040)		2	
8	0011	400632	NUT		2	
9	0000	834786A05	SOUND BLANKET KIT		1	
10	0000	8M0025868	SEAL		1	
11	0000	47341A11	ROPE AND HANDLE KIT Manual Starting		1	
-	0037	883592A08	DECAL SET Mercury 40/Jet 40	[1C104423] & Below	1	
-	0037	8M0045192	DECAL SET Mercury 40/Jet 40	[1C104424] THRU [1C194949]	1	
-	0037	896856002	DECAL 40	[1C194949] & Below	1	
-	0037	8M0071111	DECAL SET Mercury 40	[1C194950] THRU [1C262469]	1	
-	0037	8M0098296	DECAL SET ME 40 HP 4CYL	[1C262470] & Up	1	
-	0037	8M0063348	DECAL Rear, 40	[1C194950] & Up	1	
-	0037	8M0076216	DECAL SET Mercury 40	Italy	1	
-	0037	883525A08	DECAL SET Mercury 50	[1C104423] & Below	1	
-	0037	8M0045193	DECAL SET Mercury 50	[1C104424] THRU [1C194949]	1	
-	0037	896856003	DECAL Rear - 50	[1C194949] & Below	1	
-	0037	8M0071112	DECAL SET Mercury 50	[1C194950] THRU [1C262469]	1	
-	0037	8M0098297	DECAL SET ME 50HP 4CYL	[1C262470] & Up	1	
-	0037	8M0063349	DECAL Rear - 50	[1C194950] & Up	1	
-	0037	883526A08	DECAL SET Mercury 60	[1C104423] & Below	1	
-	0037	8M0045194	DECAL SET Mercury 60	[1C104424] THRU [1C194949]	1	
-	0037	896856004	DECAL Rear - 60	[1C194949] & Below	1	
-	0037	8M0071113	DECAL SET Mercury 60	[1C194950] THRU [1C262469]	1	
-	0037	8M0098298	DECAL SET ME 60 HP 4CYL	[1C262470] & Up	1	
-	0037	8M0063350	DECAL Rear - 60	[1C194950] & Up	1	
-	0037	883541A08	DECAL SET	Mariner 40 [1C262469] & Below	1	
-	0037	8M0098299	DECAL SET MA 40EFI 4CYL 4S	[1C262470] & Up	1	
-	0037	8M0012388	DECAL Rear, 40		1	
-	0037	883533A08	DECAL SET	Mariner 50 [1C262469] & Below	1	
-	0037	8M0098300	DECAL SET MA 50EFI 4CYL 4S	[1C262470] & Up	1	

Top Cowl

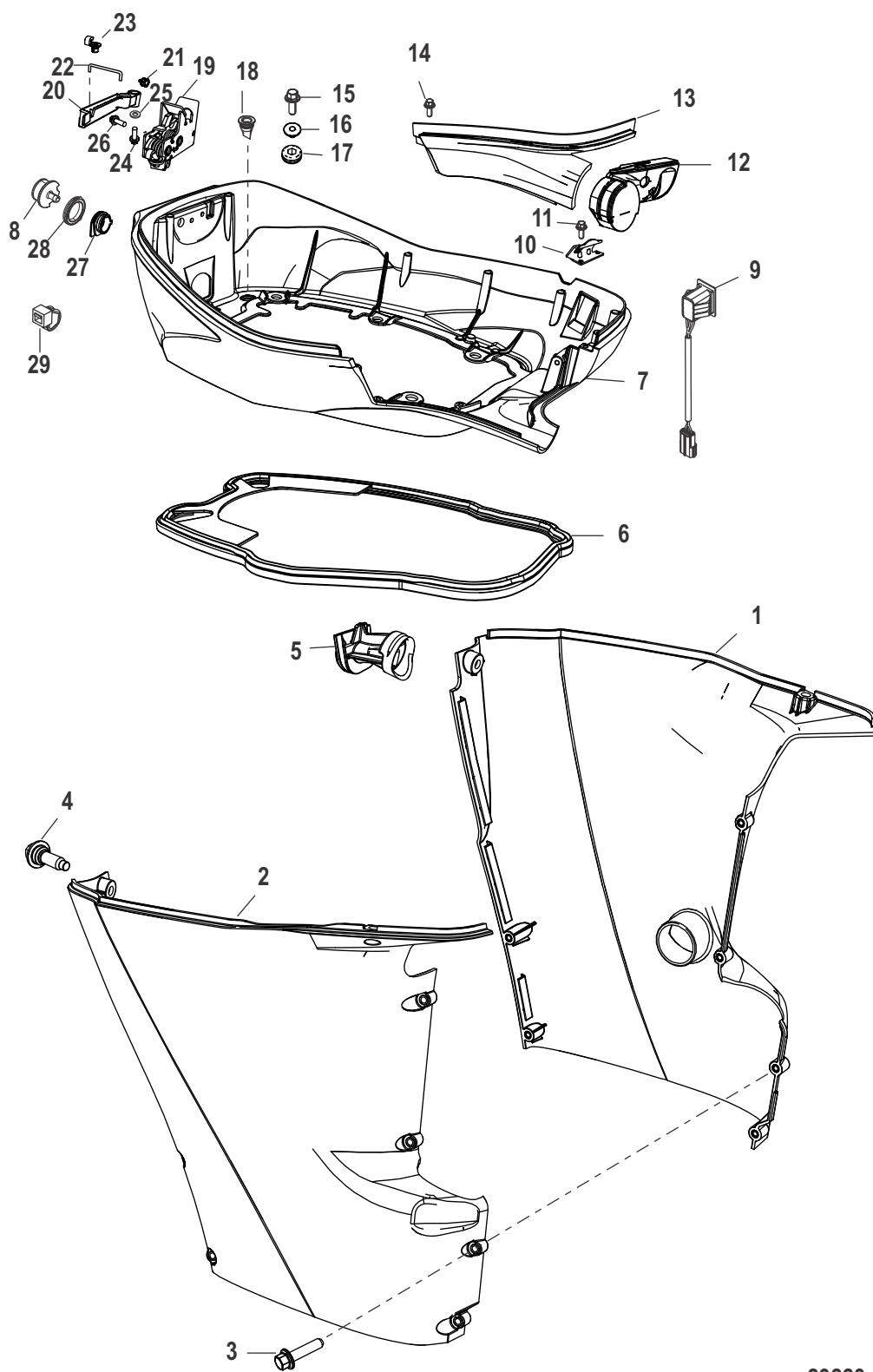
Top Cowl



Top Cowl

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0037	8M0012389	DECAL Rear - 50		1	
-	0037	883534A08	DECAL SET	Mariner 60 [1C262469] & Below	1	
-	0037	8M0098301	DECAL SET MA 60EFI 4CYL 4S	[1C262470] & Up	1	
-	0037	8M0012390	DECAL Rear - 60		1	
-	0037	883592A09	DECAL SET Camouflage		1	
-	0037	8M0010525	DECAL Jet Drive	[1C194949] & Below	1	
-	0037	8M0063354	DECAL Jet Drive	[1C194950] & Up	1	

Bottom Cowl



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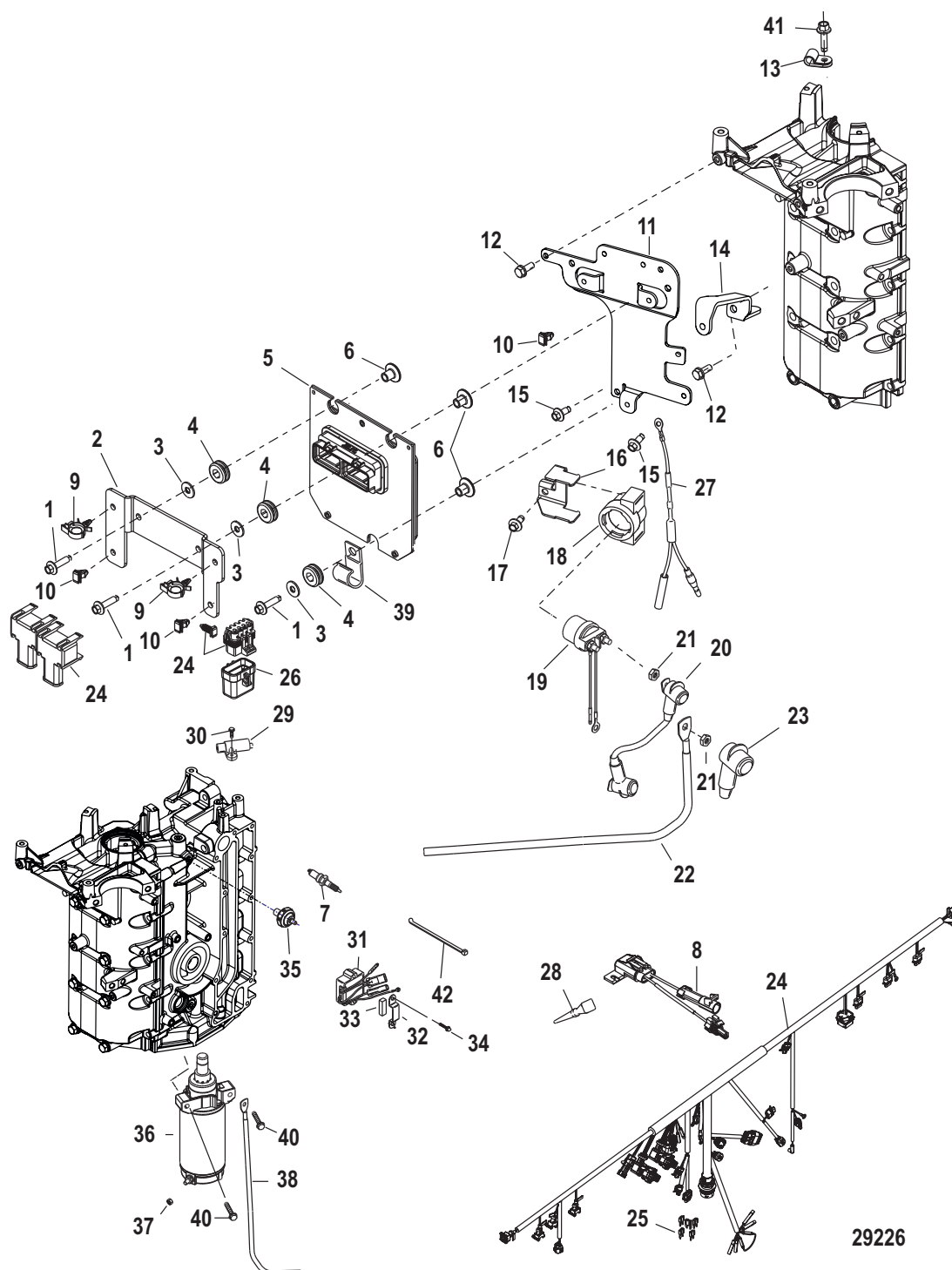
Bottom Cowl

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	4020	826277T04	CHAP Long - Port		1	
1	4020	826277T05	CHAP Long - Port - Camouflage		1	
1	4020	852554T03	CHAP Short - Port	Jet	1	
2	4020	826278T08	CHAP Long - Starboard		1	
2	4020	826278T09	CHAP Long - Starboard - Camouflage		1	
2	4020	852555T06	CHAP Short - Starboard	Jet	1	
3	0010	8M0022324	SCREW (M6 x 25 MM)	Quantity of 4 on Jet	6	
4	0010	892073002	SHOULDER SCREW (M6)		4	
5	0000	8M0026036	BOOT		1	
6	0000	8M0026035	SEAL		1	
7	0000	889246T99	PAN		1	
8	0022	827948	FITTING		1	
9	0087	896620001	SWITCH Trim		1	
10	0000	8M0012601	HOOK		1	
11	0010	88552520	SCREW (M6 x 20 MM) Stainless Steel		2	
12	0025	8M0005966	GROMMET		1	[1]
13	0000	8M0011487	CAP		1	
13	0000	879147T25	CAP Camouflage		1	
14	0010	88552520	SCREW (M6 x 20 MM) Stainless Steel		1	
15	0010	88552525	SCREW (M6 x 25 MM) Stainless Steel		6	
16	0023	856954	BUSHING		6	
17	0025	8M0025696	GROMMET		6	
18	0000	888819002	DRAIN Cowl		2	
19	0000	822426T02	LATCH ASSEMBLY Rear	[1C081902] & Below	1	
19	0000	822426T03	LATCH ASSEMBLY Rear	[1C081903] & Up	1	
20	0000	8M0006061	HANDLE Rear Latch	[1C081902] & Below	1	
20		NSS	NOT SOLD SEPARATE Handle-Rear Latch	[1C081903] & Up	1	
21	0000	8M0006060	SEAL		1	
22	0000	8M0006062	LINK		1	
23	0000	8M0006054	RETAINER		1	
24	0010	88552514	SCREW (M6 x 14 MM) Stainless Steel		1	
25	0012	897936	WASHER		1	
26	0010	88552520	SCREW (M6 x 20 MM) Stainless Steel		2	
27	0025	8M0021912	GROMMET		1	
28	0012	855576	WASHER	NLA - No Longer Required	1	
29	0054	850181	TIE STRAP (11.750 Inches)		AR	
-	0000	880093A03	TILLER HANDLE CONVERSION KIT 40/50/60 HP EFI		1	

PART NOTES:

[1] - COMPONENT OF TILLER HANDLE KIT 880093A03

Electrical Components 1C104423/0P560349 and Below

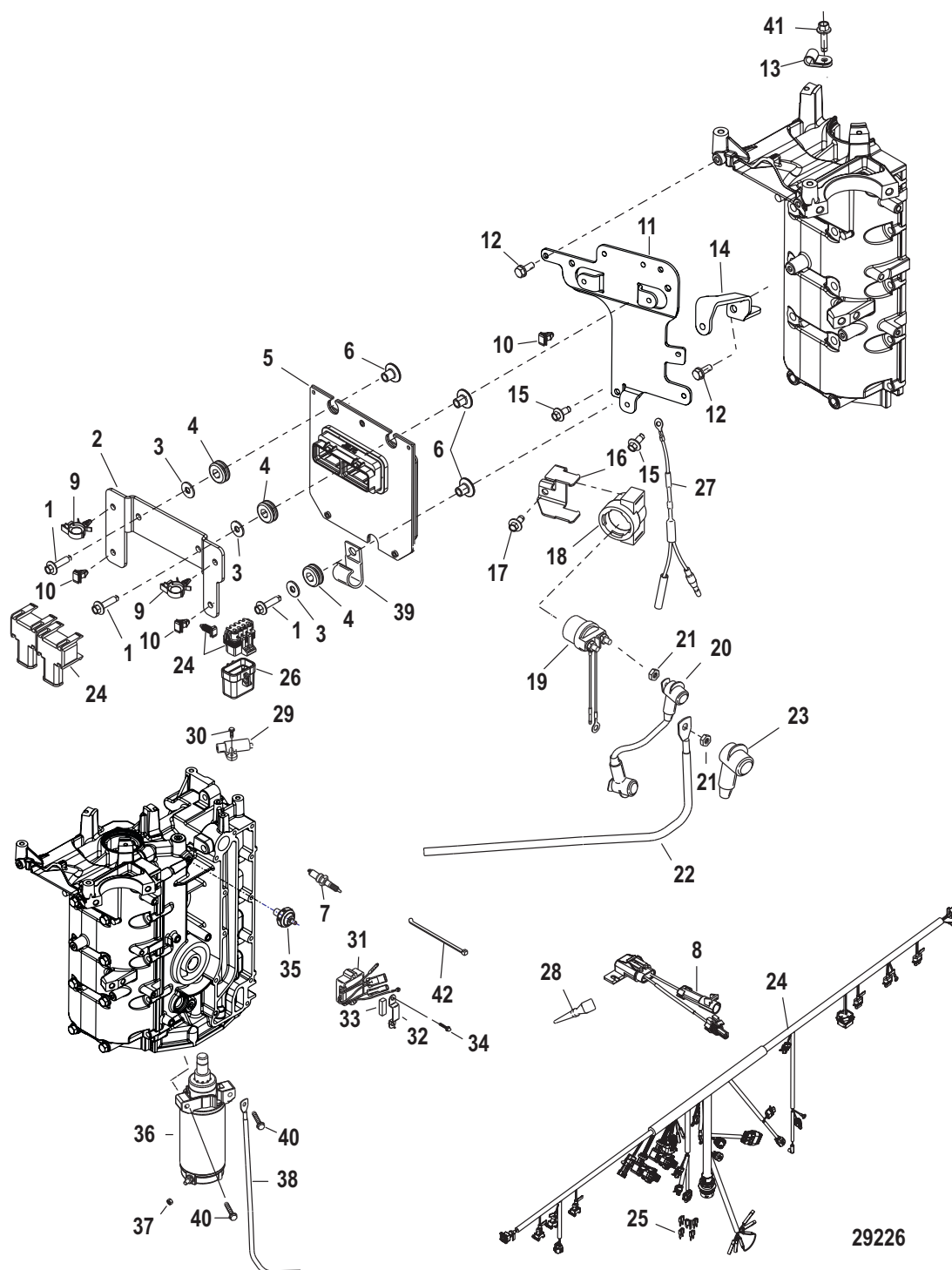


Electrical Components 1C104423/0P560349 and Below

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0010	82129125	SCREW (M6 x 25 MM)		3	
2	0000	893774002	BRACKET		1	
3	0012	4002316	WASHER (6.60 X 17.0 X 1.5SS)		3	
4	0025	834985	GROMMET		3	
5	0077	898369T06	ECM Engine Control Module	40 Horsepower	1	
5	0077	898369T10	ECM Engine Control Module	40 Jet	1	
5	0077	898369T12	ECM Engine Control Module	40 Horsepower EU	1	
5	0077	898369T07	ECM Engine Control Module	50 Horsepower	1	
5	0077	898369T11	ECM Engine Control Module	50 Horsepower EU	1	
5	0077	898369T08	ECM Engine Control Module	60 Horsepower	1	
5	0077	898369T09	ECM Engine Control Module	60 Horsepower EU	1	
6	0023	856954	BUSHING		3	
7	0033	883323001	SPARK PLUG		4	
8	0084	897940T01	HARNESS ASSEMBLY Fuse		1	
9	0054	858954	CLIP (.625)		2	
10	0054	879962	CLIP Part of Electrical Harness		3	
11	0000	8M0022449	PLATE			
12	0010	8248324	SCREW (M6 x 16)		3	
13	0054	24836	CLIP		1	
14	0000	8M0007734	BRACE			
15	0010	82129114	SCREW (M6 x 14)		2	
16	0000	893768	PLATE Solenoid		1	
17	0010	82129114	SCREW (M6 x 14)		1	
18	0000	95643M	BRACKET		1	
19	0089	825096T	RELAY		1	
20	0084	93388A16	CABLE ASSEMBLY (8.50 Inches)		1	
21	0011	401386	NUT (M6) Stainless Steel		2	
22	0084	88439A9	CABLE ASSEMBLY Battery - Positive		1	
23	0085	880786	BOOT Insulator - Red		1	
24	0084	893666T04	HARNESS ASSEMBLY		1	
25	0088	83296920	FUSE Mini - Yellow - 20 Ampere		2	
25	0088	83296925	FUSE Mini - Clear - 25 Ampere		2	
25	0088	8329695	FUSE Mini - Tan - 5 Ampere		1	
25	0088	83296915	FUSE Mini - Blue - 15 Ampere		1	
25	0088	8329692	FUSE Mini - Gray - 2 Ampere		1	
26		NSS	NOT SOLD SEPARATE Cover		2	
27	0084	883834A1	CABLE ASSEMBLY Diode		1	
28	0000	13541	PLUG Male		1	
29	0000	8283582	SENSOR Crank Position		1	
30	0010	40011107	SCREW (M5 x 16) Stainless Steel		2	
31	0000	893640T01	REGULATOR Voltage		1	
32	0000	893771	BRACKET Connector		1	
33	0000	8308971	FOAM PAD		1	
34	0010	8248329	SCREW (M6 x 40)		2	
35	0087	8280401	PRESSURE SWITCH		1	[1]

Electrical Components 1C104423/0P560349 and Below

Electrical Components 1C104423/0P560349 and Below



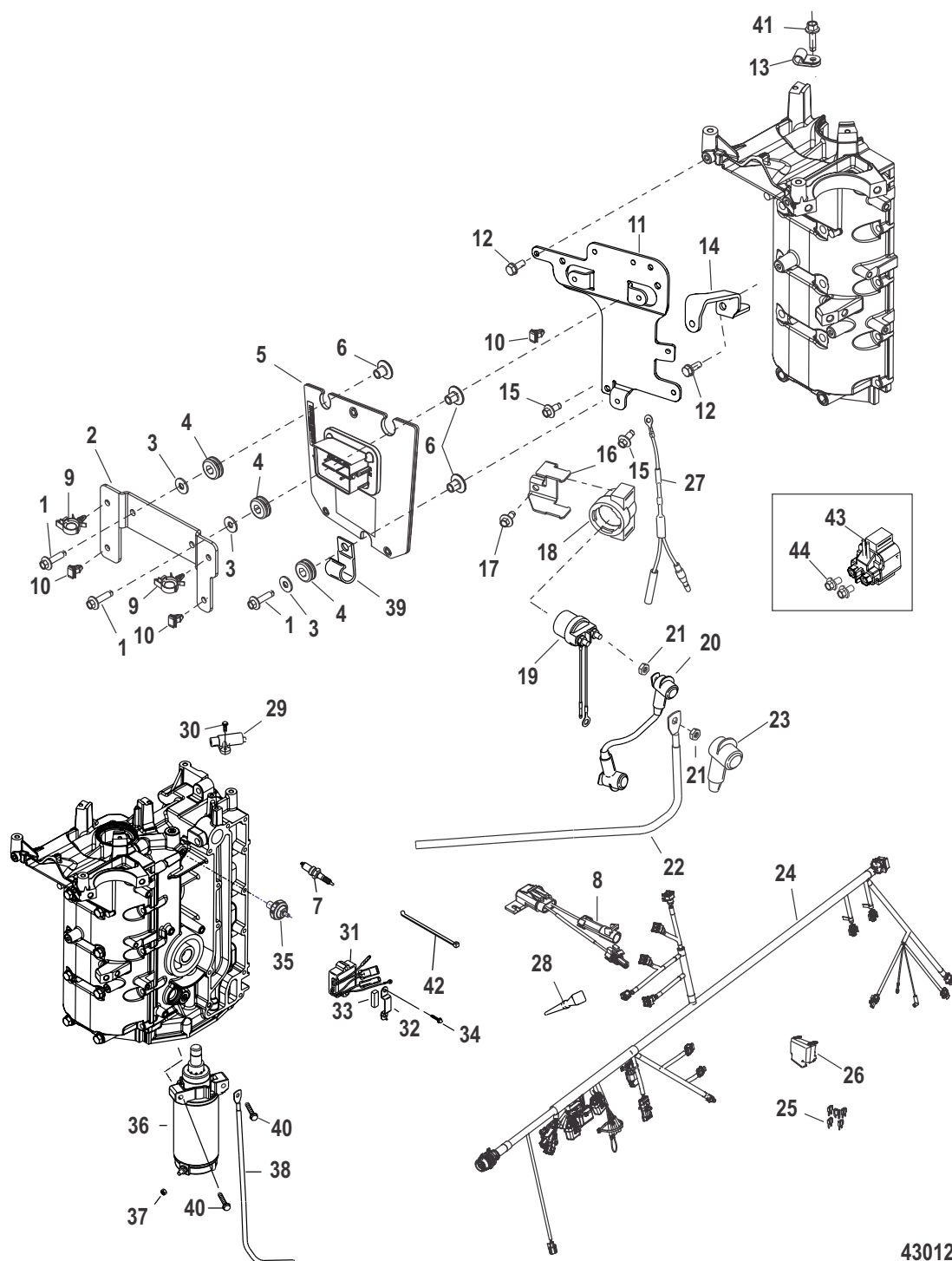
Electrical Components 1C104423/0P560349 and Below

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
36	0050	893888T	STARTER MOTOR ASSEMBLY Complete		1	
37	0011	94330	NUT (.250-20) Brass		1	
38	0084	88439A4	CABLE ASSEMBLY Battery - Negative		1	
39	0054	65292	J CLIP		1	
40	0010	40011153	SCREW (M8 x 45) Stainless Steel		3	
41	0010	82239312	SCREW (M5 x 12)		1	
42	0054	816311T	TIE STRAP (8.00 Inches)		AR	
-	0037	8272822	DECAL Warning High Voltage		1	
-	0061	893678T03	POWERHEAD ASSEMBLY		1	

PART NOTES:

[1] - COMPONENT OF POWERHEAD/PARTIAL ENGINE 893678T03

Electrical Components 1C104424/0P560350 and Up

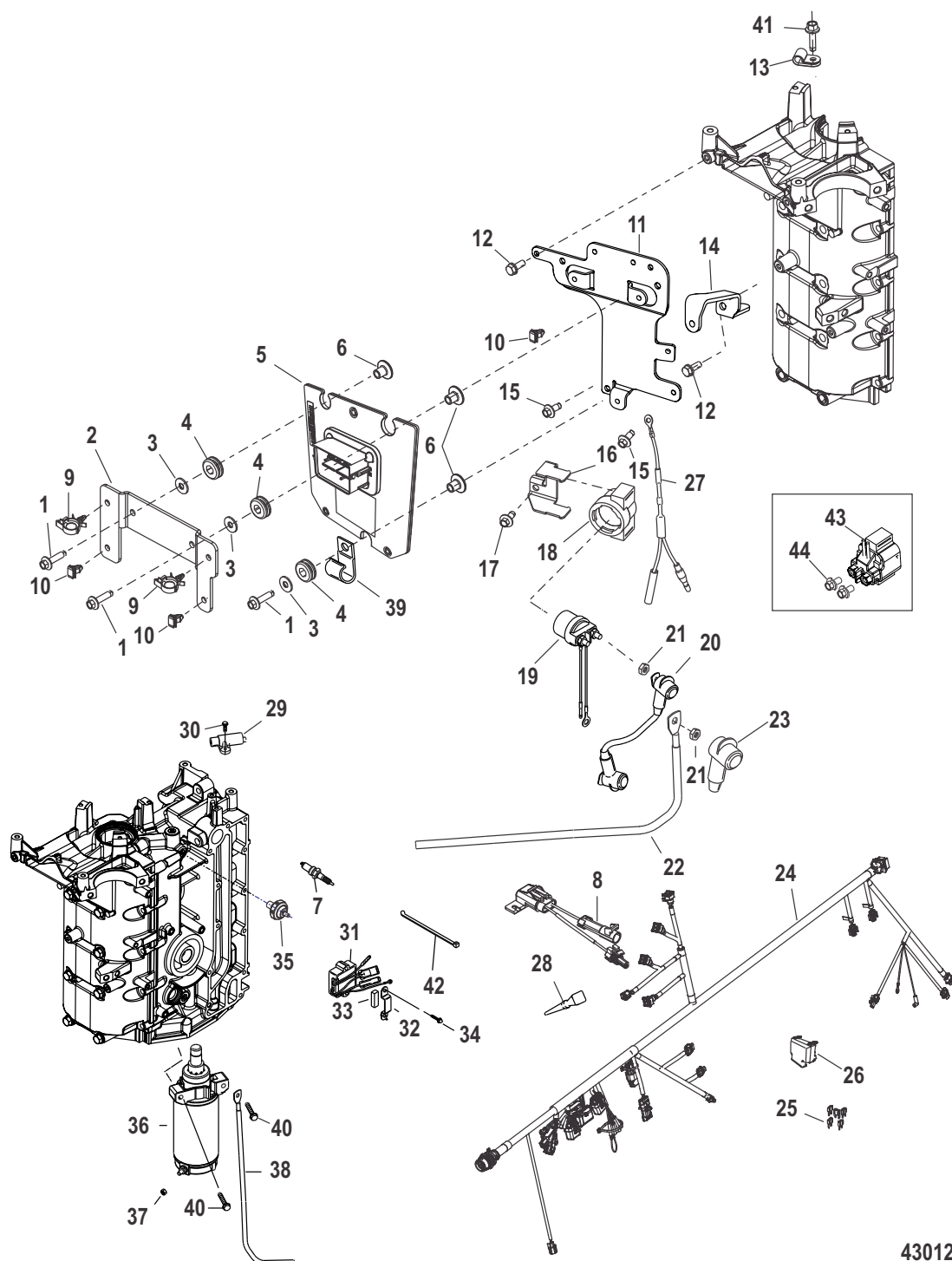


Electrical Components 1C104424/0P560350 and Up

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0010	82129125	SCREW (M6 x 25 MM)		3	
2	0000	893774002	BRACKET		1	
3	0012	4002316	WASHER (6.60 X 17.0 X 1.5SS)		3	
4	0025	834985	GROMMET		3	
5	0000	8M0045716	ECM Engine Control Module - 40 BF		1	
5	0000	8M0045719	ECM Engine Control Module - 40 Jet		1	
5	0000	8M0045717	ECM Engine Control Module - 40 BF/EU		1	
5	0000	8M0045720	ECM Engine Control Module - 50		1	
5	0000	8M0045721	ECM Engine Control Module - 50 EU		1	
5	0000	8M0045722	ECM Engine Control Module - 60		1	
5	0000	8M0045723	ECM Engine Control Module - 60 EU		1	
6	0023	856954	BUSHING		3	
7	0033	883323001	SPARK PLUG		4	
8	0084	897940T01	HARNESS ASSEMBLY Fuse		1	
9	0054	858954	CLIP (.625)		2	
10	0054	879962	CLIP Part of Electrical Harness		3	
11	0000	8M0022449	PLATE			
12	0010	8248324	SCREW (M6 x 16)		3	
13	0054	24836	CLIP		1	
14	0000	8M0007734	BRACE			
15	0010	82129114	SCREW (M6 x 14)		2	
16	0000	893768	PLATE Solenoid		1	
17	0010	82129114	SCREW (M6 x 14)		1	
18	0000	95643M	BRACKET Design-I	[1C299075] & Below	1	
19	0089	825096T	RELAY Design-I	[1C299076] & Below	1	
20	0084	93388A16	CABLE ASSEMBLY (8.50 Inches)		1	
21	0011	401386	NUT (M6) Stainless Steel		2	
22	0084	88439A9	CABLE ASSEMBLY Battery - Positive		1	
23	0085	880786	BOOT Insulator - Red		1	
24	0084	8M0044999	HARNESS ASSEMBLY		1	
25	0088	83296920	FUSE Mini - Yellow - 20 Ampere		3	
25	0088	83296925	FUSE Mini - Clear - 25 Ampere		1	
25	0088	8329695	FUSE Mini - Tan - 5 Ampere		1	
25	0088	83296915	FUSE Mini - Blue - 15 Ampere		1	
25	0088	8329692	FUSE Mini - Gray - 2 Ampere		1	
26	0000	8M0045270	COVER		1	
27	0084	883834A1	CABLE ASSEMBLY Diode		1	
28	0000	13541	PLUG Male		1	
29	0000	8283582	SENSOR Crank Position		1	
30	0010	40011107	SCREW (M5 x 16) Stainless Steel		2	
31	0000	893640T01	REGULATOR Voltage		1	
32	0000	893771	BRACKET Connector		1	
33	0000	8308971	FOAM PAD		1	
34	0010	8248329	SCREW (M6 x 40)		2	

Electrical Components 1C104424/0P560350 and Up

Electrical Components 1C104424/0P560350 and Up



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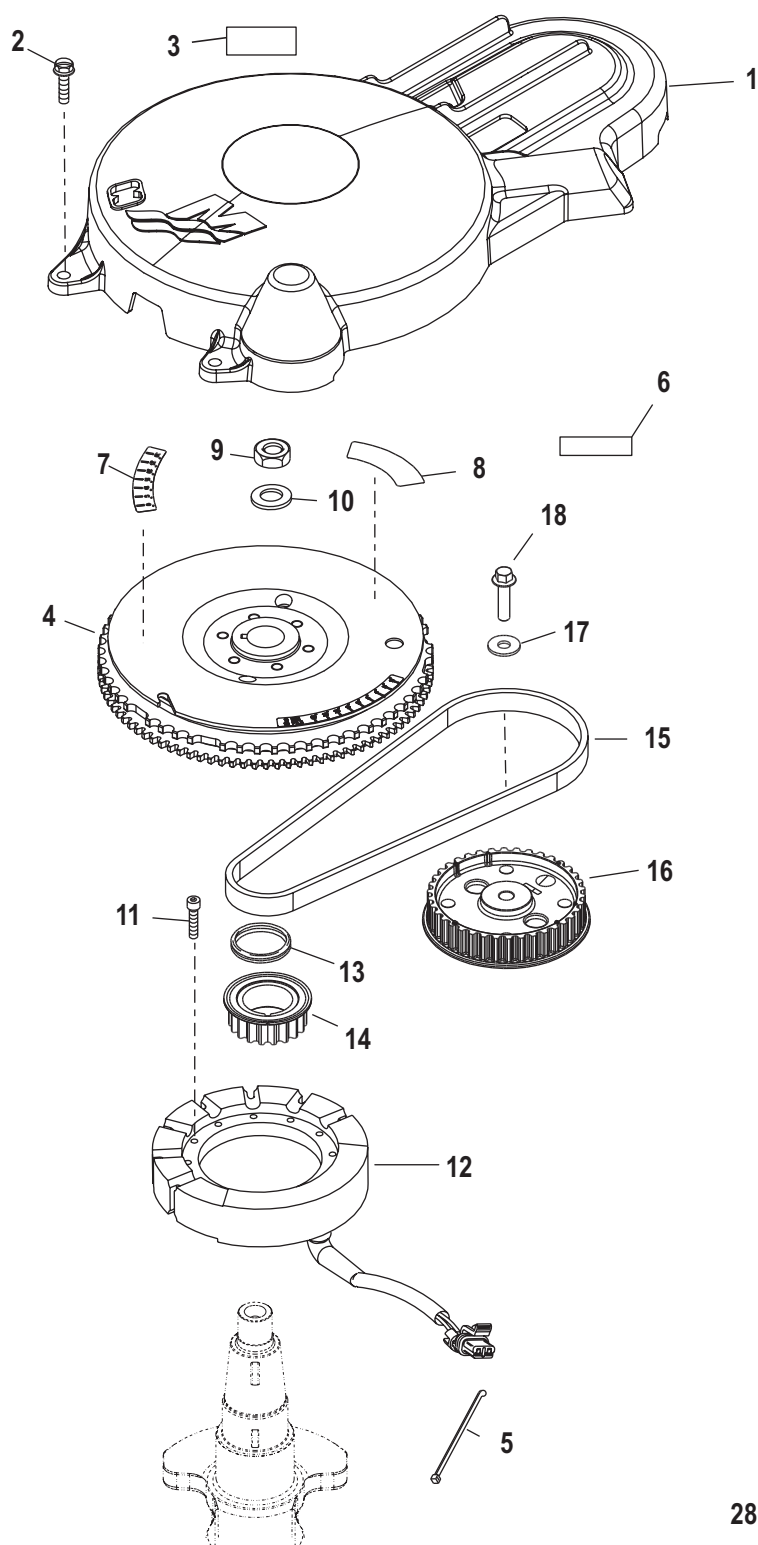
Electrical Components 1C104424/0P560350 and Up

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
35	0087	8280401	PRESSURE SWITCH		1	[1]
36	0050	893888T	STARTER MOTOR ASSEMBLY Complete		1	
37	0011	94330	NUT (.250-20) Brass		1	
38	0084	88439A4	CABLE ASSEMBLY Battery - Negative		1	
39	0054	65292	J CLIP		1	
40	0010	40011153	SCREW (M8 x 45) Stainless Steel		3	
41	0010	82239312	SCREW (M5 x 12)		1	
42	0054	816311T	TIE STRAP (8.00 Inches)		AR	
43	0089	8M0098898	RELAY Design-II	[1C299076] & Up	1	
44	0010	8M0085874	SCREW Design-II	[1C299076] & Up	2	
-	0037	8272822	DECAL Warning High Voltage		1	
-	0061	893678T03	POWERHEAD ASSEMBLY		1	

PART NOTES:

[1] - COMPONENT OF POWERHEAD/PARTIAL ENGINE 893678T03

Flywheel



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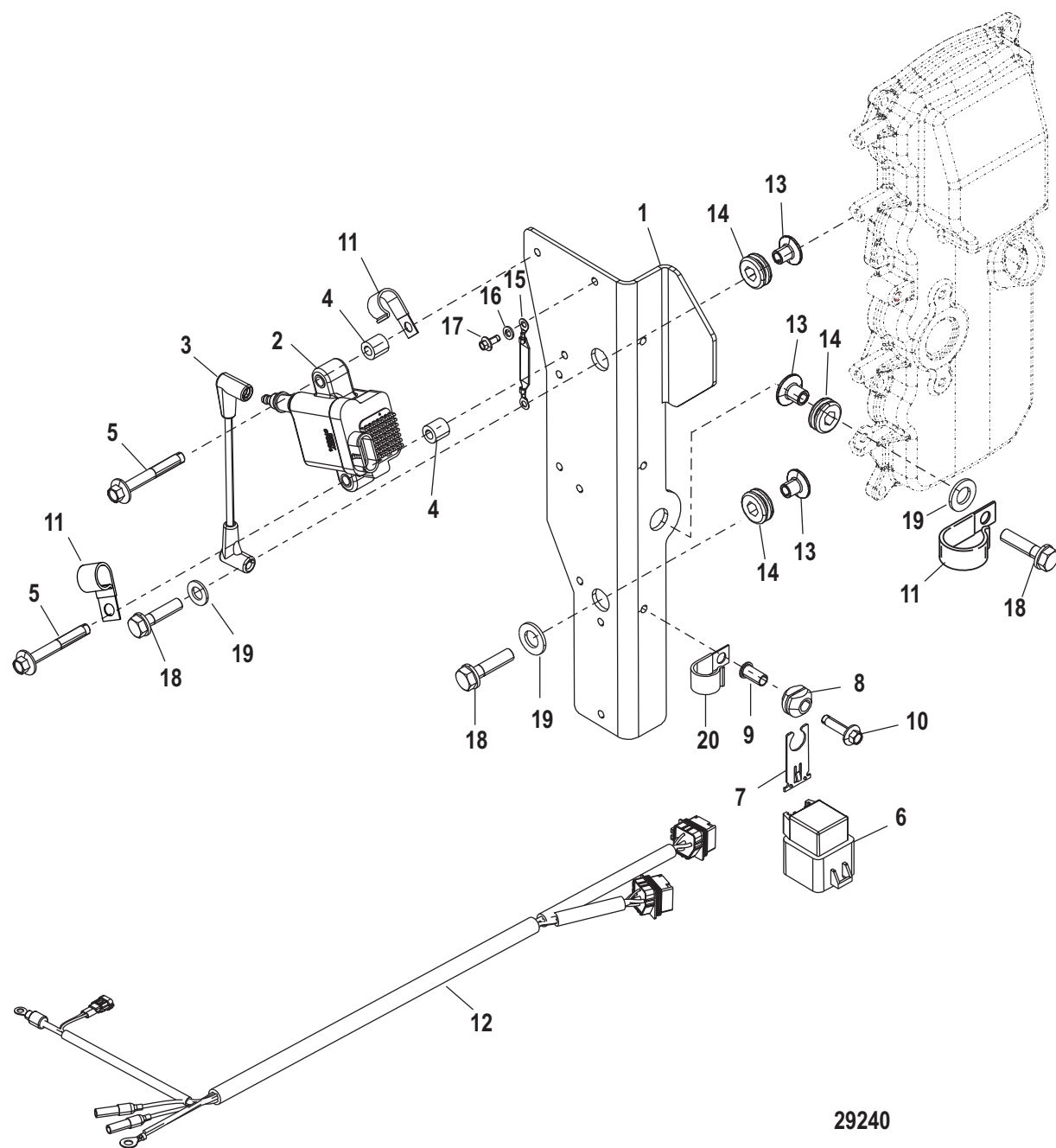
Flywheel

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	859284T2	FLYWHEEL COVER		1	
2	0010	8248326	SCREW (M6 x 25 MM)		4	
3	0037	883830A07	DECAL EPA Label Information		1	[1]
3		NSS	NOT SOLD SEPARATE DECAL, EPA (2009 & Up)	(Contact Mercury Marine Warranty Administration for Replacement-Service Bulletin 2009-18)	1	[1]
4	0200	877836T05	FLYWHEEL	[1C104423/0P560349] & Below	1	
4	0200	8M0044990	FLYWHEEL	[1C104424/0P560350] & Up	1	
5	0054	816311T	TIE STRAP (8.00 Inches)		1	
6		NSS	NOT SOLD SEPARATE Decal-Warning Spinning Flywheel		1	
7		NSS	NOT SOLD SEPARATE Decal-Timing Marks		1	
8		NSS	NOT SOLD SEPARATE Decal-Warning-Neutral		1	
9	0011	81773M	NUT		1	
10	0012	84436M	WASHER		1	
11	0010	4013930	SCREW (M5 x 30)		3	
12	0398	878143T05	STATOR		1	
13	0000	834838	LOAD RING		1	
14	0000	833102T	GEAR Drive		1	
15	0000	831294	BELT		1	
16	0000	833104T6	GEAR Driven		1	
17	0010	82761140	SCREW (M10 x 40)		1	
18	0012	4002320	WASHER		1	

PART NOTES:

- [1] - IMPORTANT INFORMATION: REPLACE ANY MISSING OR UNREADABLE EPA LABEL

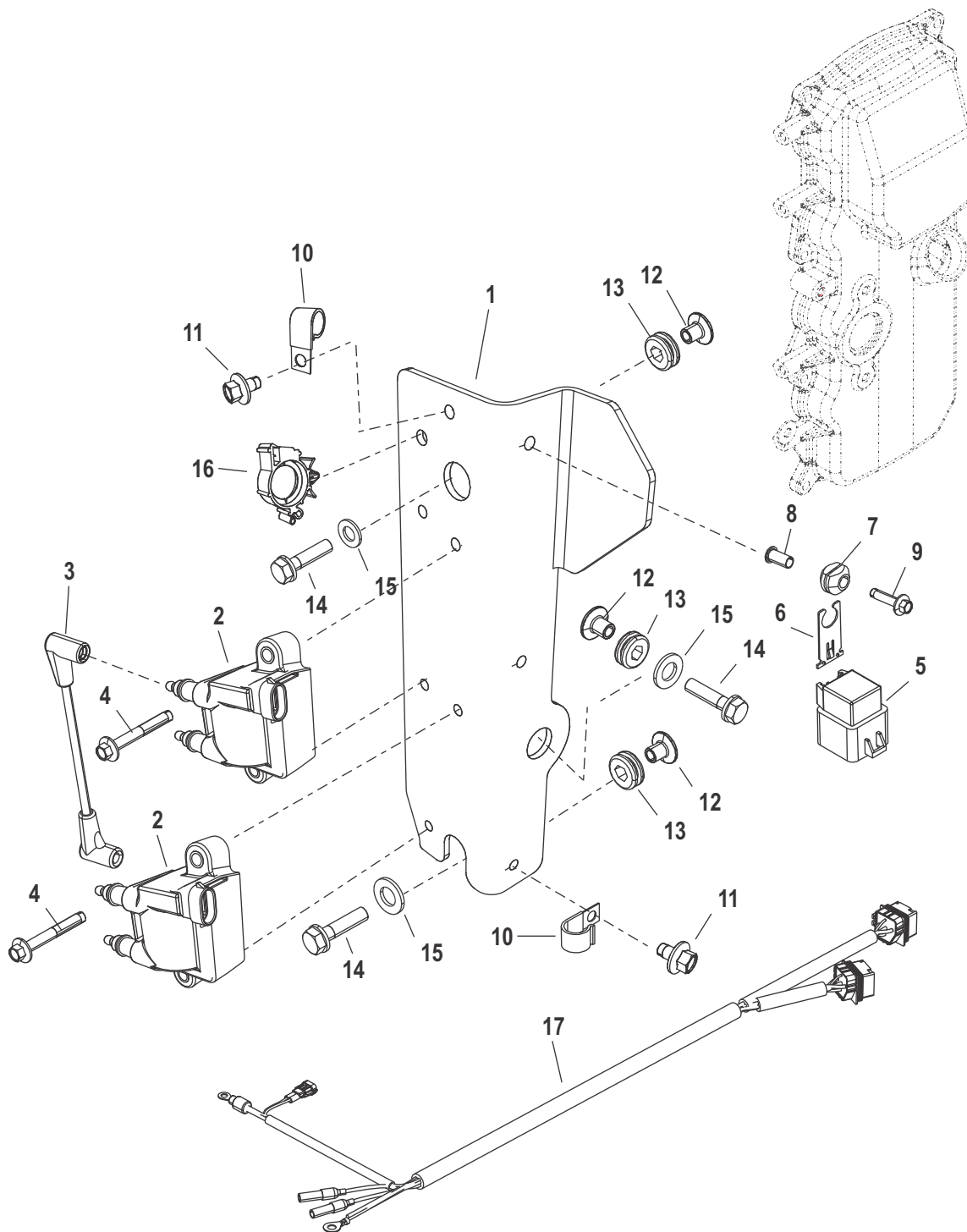
Ignition Coil Mounting 1C104423/0P560349 and Below



Ignition Coil Mounting 1C104423/0P560349 and Below

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	892869T	PLATE Coil		1	
2	0339	879984T00	COIL Ignition		4	
3	0084	881908T	CABLE SET		1	
4	0023	892863001	SPACER		8	
5	0010	82129145	SCREW (M6 x 45)		8	
6	0000	882751A1	RELAY ASSEMBLY		3	
7	0000	828102	BRACKET		3	
8	0025	818967	GROMMET		3	
9	0023	818968	BUSHING		3	
10	0010	82129125	SCREW (M6 x 25 MM)		3	
11	0054	8M0024807	CLIP		3	
12	0084	826802T36	HARNESS ASSEMBLY Trim		1	
13	0023	856954	BUSHING		3	
14	0025	834985	GROMMET		3	
15	0084	858414A3	CABLE ASSEMBLY		1	
16	0012	29245	WASHER (.281 x .500 x .060) Stainless Steel		1	
17	0010	82129114	SCREW (M6 x 14)		1	
18	0010	88552525	SCREW (M6 x 25 MM) Stainless Steel		3	
19	0012	4002316	WASHER (6.60 X 17.0 X 1.5SS)		3	
20	0054	8M0024808	J-CLIP		1	

Ignition Coil Mounting 1C104424/0P560350 and Up

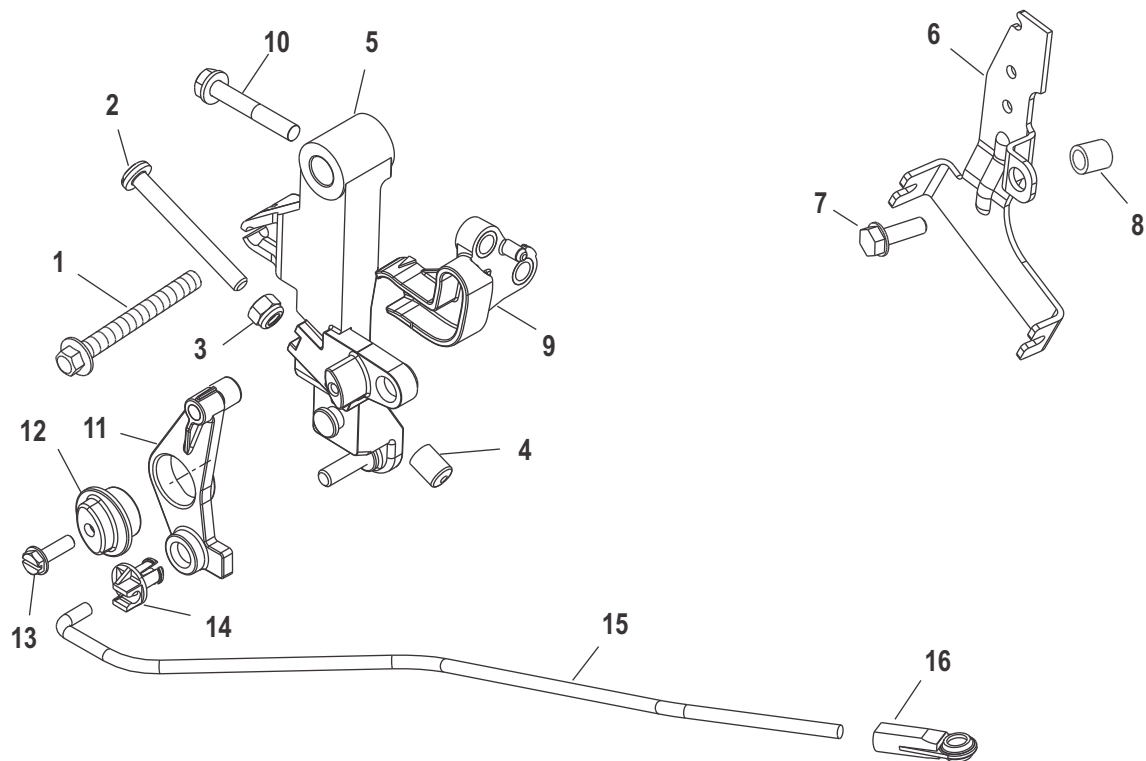


42848

Ignition Coil Mounting 1C104424/0P560350 and Up

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	8M0044994	COIL PLATE		1	
2	0300	8M0044991	IGNITION COIL Ignition Dual Output		2	
3	0084	881908T	CABLE SET		1	
4	0010	82129130	SCREW (M6 x 30)		4	
5	0000	882751A1	RELAY ASSEMBLY		3	
6	0000	828102	BRACKET		1	
7	0025	818967	GROMMET		1	
8	0023	818968	BUSHING		3	
9	0010	82129125	SCREW (M6 x 25 MM)		1	
10	0054	8M0024808	J-CLIP		2	
11	0010	82129110	SCREW (M6 x 10)		2	
12	0023	856954	BUSHING		3	
13	0025	834985	GROMMET		3	
14	0010	88552525	SCREW (M6 x 25 MM) Stainless Steel		3	
15	0012	4002316	WASHER (6.60 X 17.0 X 1.5SS)		3	
16	0054	898454	CLIP (19 mm)		1	
17	0084	826802T36	HARNESS ASSEMBLY Trim		1	

Throttle Linkage Tiller



28875

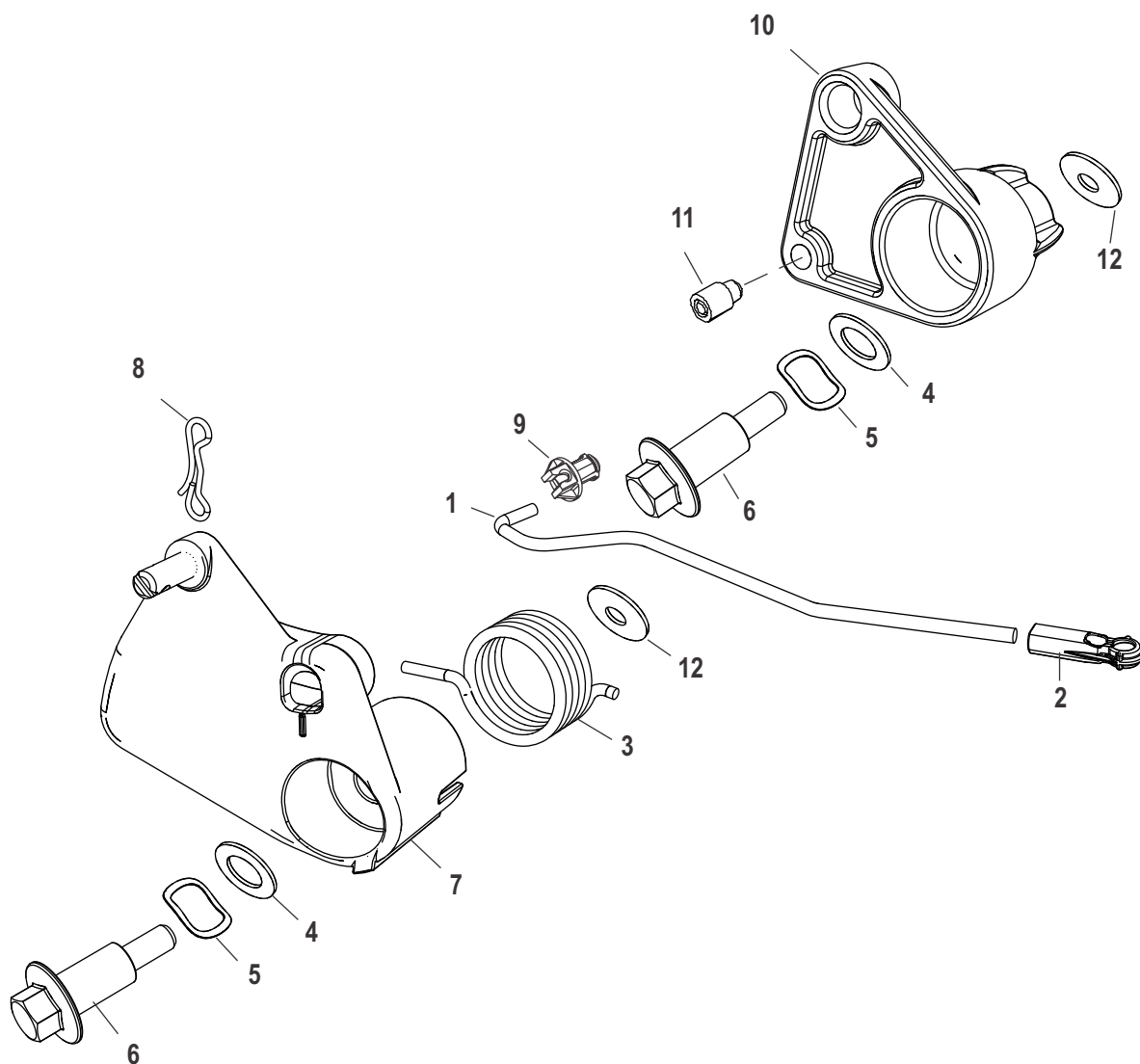
Throttle Linkage Tiller

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0010	4010770	SCREW (M8 x 70)		1	[1]
2	0010	8147763	SCREW (M6 x 60)		1	[1]
3	0011	401196	NUT (M6)		1	[1]
4	0000	42942	CAP		1	[1]
5	0000	822682A4	LEVER ASSEMBLY Throttle		1	[1]
6	0000	830294T3	BRACKET		1	[1]
7	0010	40011128	SCREW (M6 x 20) Stainless Steel		2	[1]
8	0023	825078	BUSHING		1	[1]
9	0000	879865	CAM Throttle		1	[1]
10	0010	8248329	SCREW (M6 x 40)		2	[1]
11	0000	883006A1	ARM ASSEMBLY Throttle		1	[1]
12	0023	883005	BUSHING		1	[1]
13	0010	8214281	SCREW (#10-16 x .625)		1	[1]
14	0023	932481	BUSHING		1	[1]
15	0000	893775A01	LINK ASSEMBLY Throttle		1	[1]
16	0000	19384	SOCKET		1	[1]
-	0000	880093A03	TILLER HANDLE CONVERSION KIT 40/50/60 HP EFI		1	

PART NOTES:

[1] - COMPONENT OF TILLER HANDLE KIT 880093A03

Throttle Linkage Remote

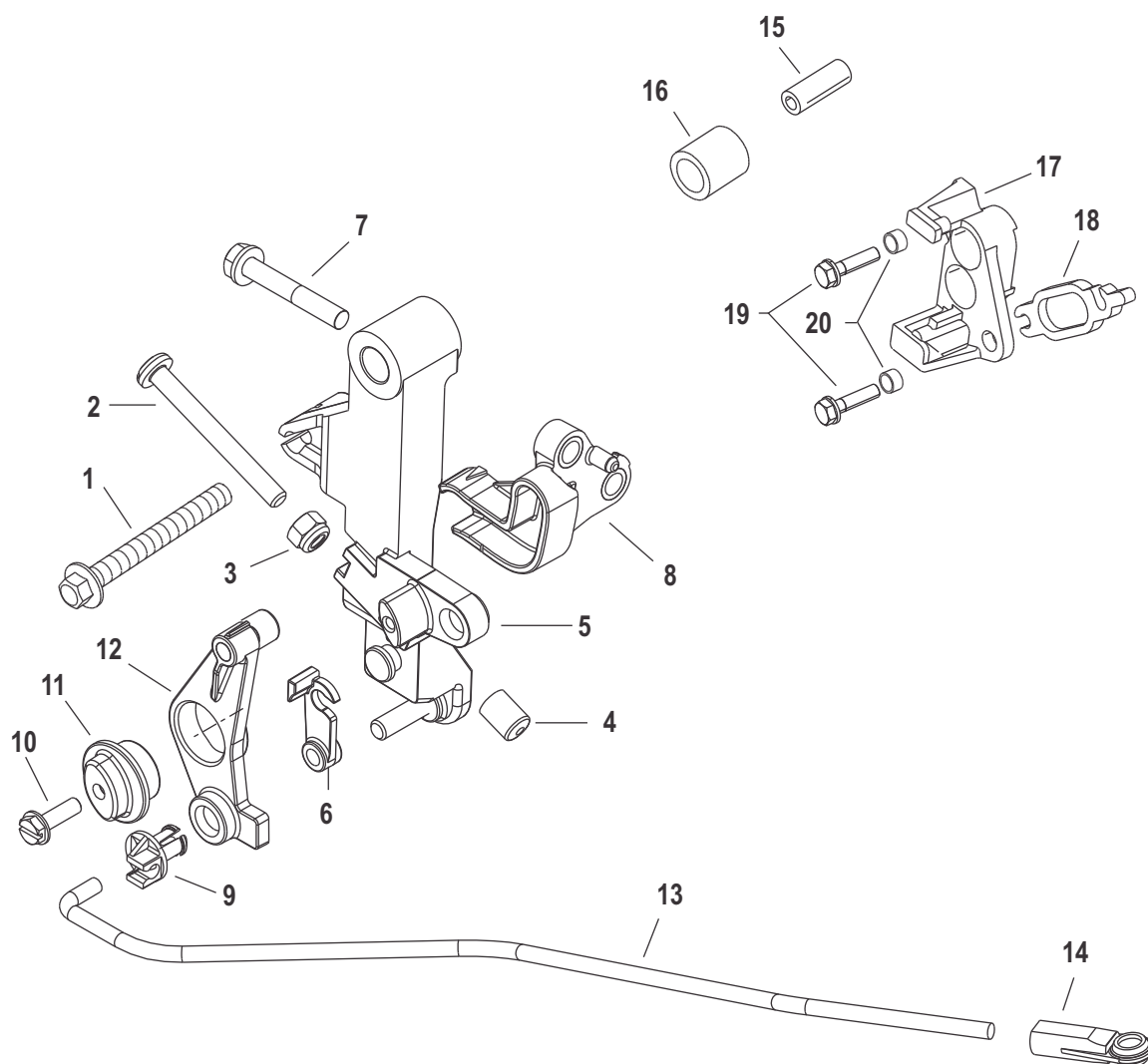


32532

Throttle Linkage Remote

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	8M0006021	LINK ASSEMBLY Throttle		1	
2	0000	19384	SOCKET		1	
3	0024	897535005	SPRING Throttle Cam Return		1	
4	0012	897937	WASHER		2	
5	0013	898093	WASHER Wave		2	
6	0010	8M0010411	BOLT		2	
7	0000	8M0021603	CAM Throttle		1	
8	0000	8M0001157	PIN Bow Tie Clip		1	
9	0023	932481	BUSHING		1	
10	0000	8M0008317	FOLLOWER Cam		1	
11	0000	897780	ROLLER		1	
12	0012	897936	WASHER		2	

Throttle Linkage Jet

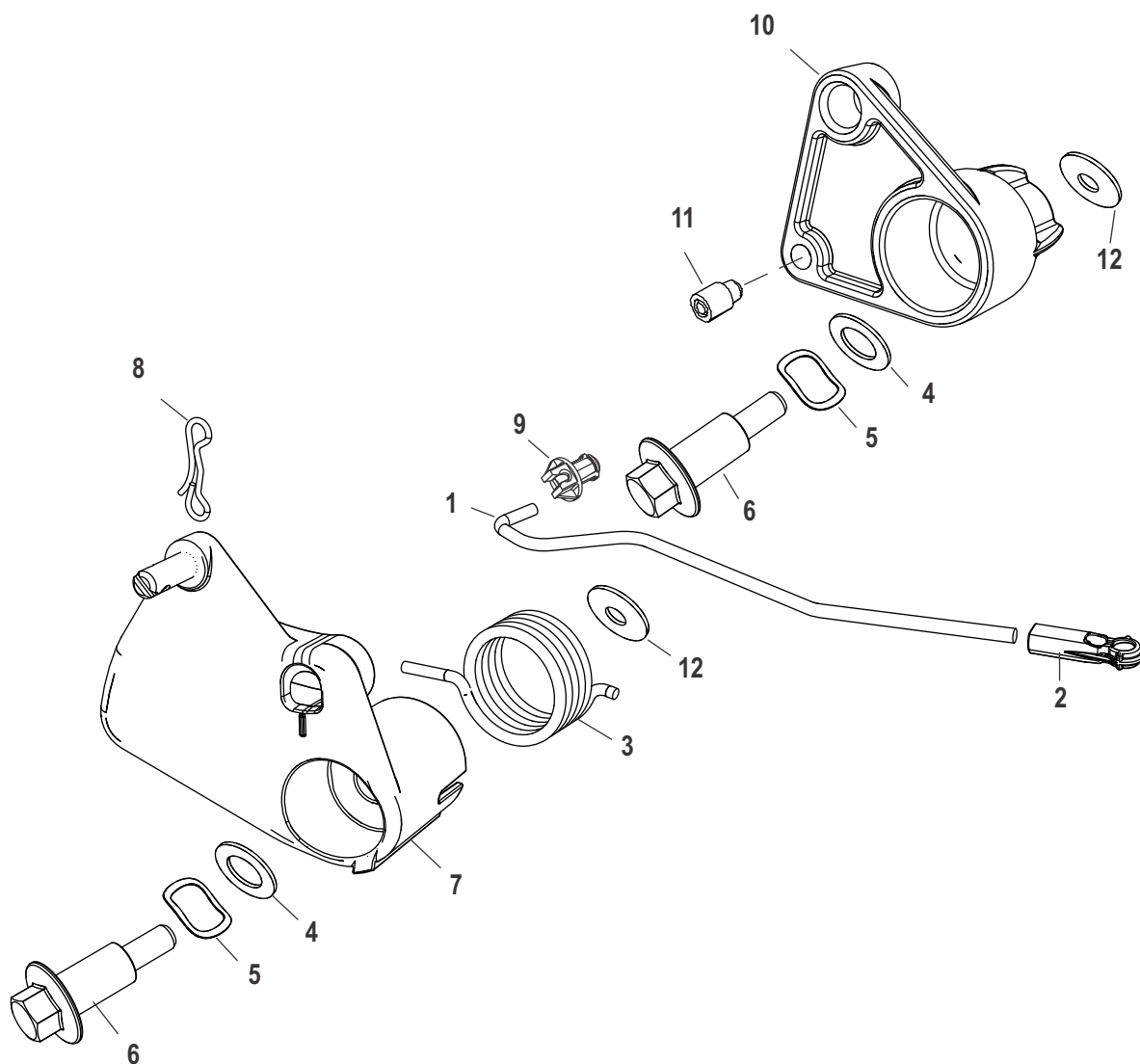


31918

Throttle Linkage Jet

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0010	4010770	SCREW (M8 x 70)		1	
2	0010	8147763	SCREW (M6 x 60)		1	
3	0011	401196	NUT (M6)		1	
4	0000	42942	CAP		1	
5	0000	822682A4	LEVER ASSEMBLY Throttle		1	
6	0000	883160	RETAINER		1	
7	0010	8248329	SCREW (M6 x 40)		2	
8	0000	879865	CAM Throttle		1	
9	0023	932481	BUSHING		1	
10	0010	8214281	SCREW (#10-16 x .625)		1	
11	0023	883005	BUSHING		1	
12	0000	883006A1	ARM ASSEMBLY Throttle		1	
13	0000	893780A01	LINK ASSEMBLY Throttle		1	
14	0000	19384	SOCKET		1	
15	0023	825078	BUSHING		1	
16	0000	8M0007035	SPACER (1.49 x 22 x 24)		1	
17	0000	827706A4	BRACKET		1	
18	0000	98889	LATCH		1	
19	0010	8248324	SCREW (M6 x 16)		2	
20	0023	15885	SLEEVE		2	

Throttle Linkage Big Tiller Gas Assist

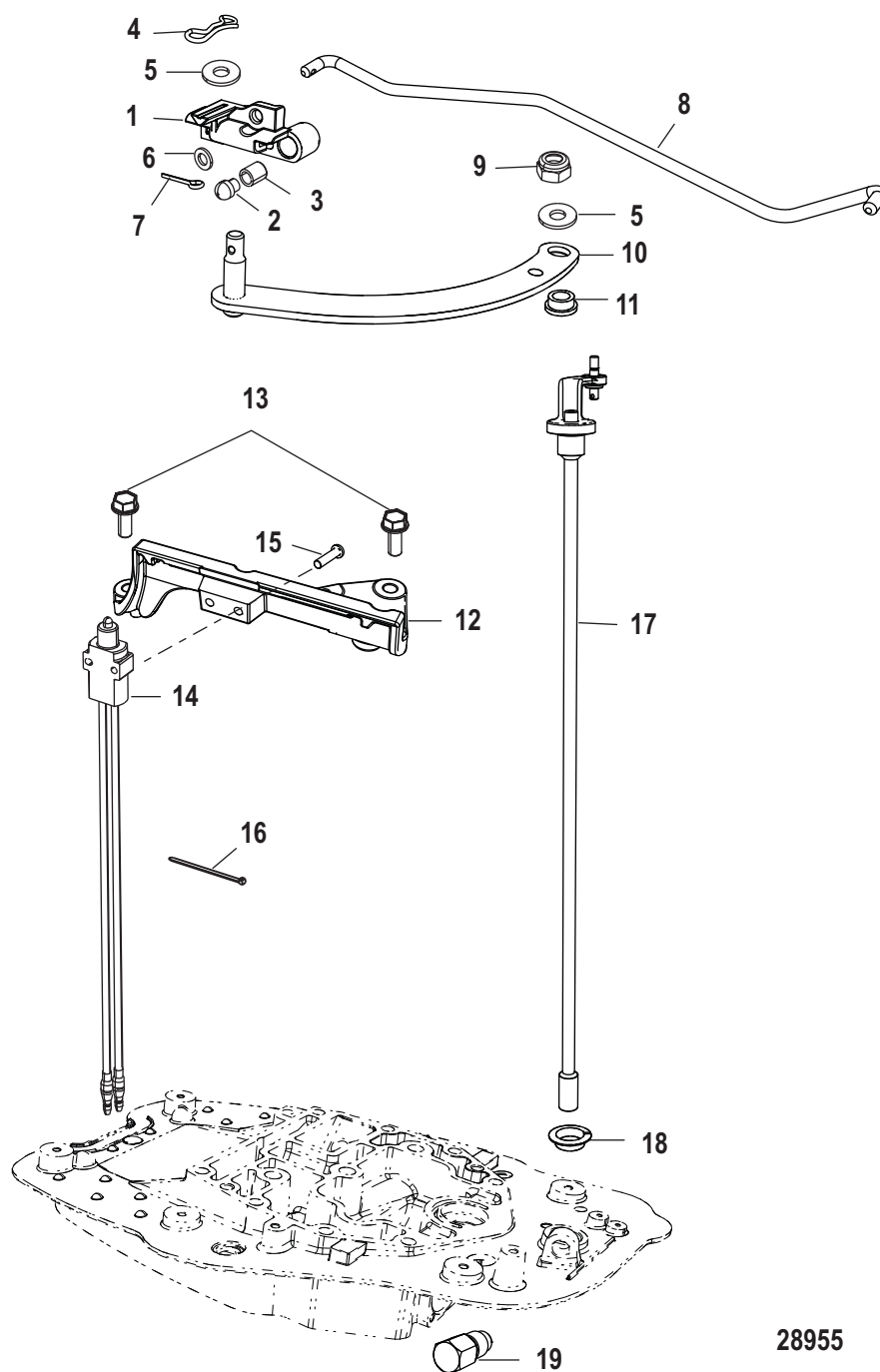


32532

Throttle Linkage Big Tiller Gas Assist

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	8M0006021	LINK ASSEMBLY Throttle		1	
2	0000	19384	SOCKET		1	
3	0024	897535005	SPRING Throttle Cam Return		1	
4	0012	897937	WASHER		2	
5	0013	898093	WASHER Wave		2	
6	0010	8M0010411	BOLT		2	
7	0000	8M0021603	CAM Throttle		1	
8	0000	8M0001157	PIN Bow Tie Clip		1	
9	0023	932481	BUSHING		1	
10	0000	8M0008317	FOLLOWER Cam		1	
11	0000	897780	ROLLER		1	
12	0012	897936	WASHER		2	

Shift Linkage Tiller, Design I-Shift Detent



28955

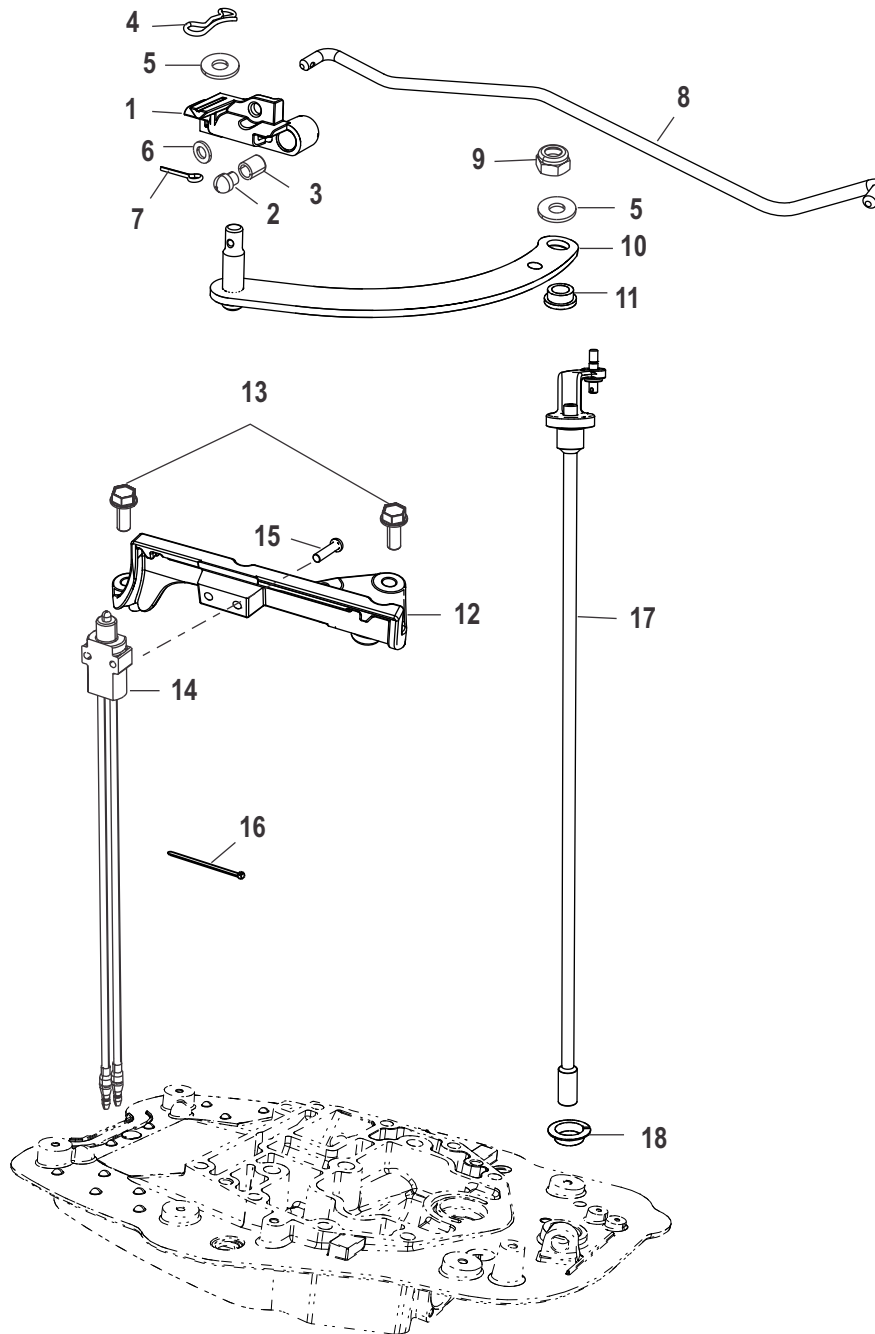
Shift Linkage Tiller, Design I-Shift Detent

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	8M0001557	SLIDE Shift		1	[1]
2	0000	12016A2	DETENT/SPRING KIT		1	[1]
3		NSS	NOT SOLD SEPARATE Spring-Compression, Detent		1	[1]
4	0000	8M0001157	PIN Bow Tie Clip		1	
5	0012	35462	WASHER (.2656 x .625 x .0625) Stainless Steel		2	[1]
6	0012	29245	WASHER (.281 x .500 x .060) Stainless Steel		1	[1]
7	0018	210711	COTTER PIN		1	[1]
8	0000	8M0005914	ROD Shift		1	[1]
9	0011	401386	NUT (M6) Stainless Steel		1	[1]
10	0000	8M0007151	LINK Shift		1	[1]
11	0023	892263	BUSHING		1	
12	0000	8M0005420	BRACKET Shift Link		1	[1]
13	0010	1993720	SCREW (M6 x 20)		2	
14	0087	8M0021265	SWITCH ASSEMBLY		1	[1]
15	0010	69570	SCREW (#10-16 x .750)		2	[1]
16	0000	56762	TIE STRAP (4.00 Inches)		1	
17	0000	899040	SHIFT SHAFT Upper - Long		1	
18	0023	74647	NYLINER		1	
19	0000	888823001	SHIFT DETENT ASSEMBLY		1	
-	0000	880093A03	TILLER HANDLE CONVERSION KIT 40/50/60 HP EFI		1	

PART NOTES:

[1] - COMPONENT OF TILLER HANDLE KIT 880093A03

Shift Linkage Tiller, Design II-No Shift Detent



51452

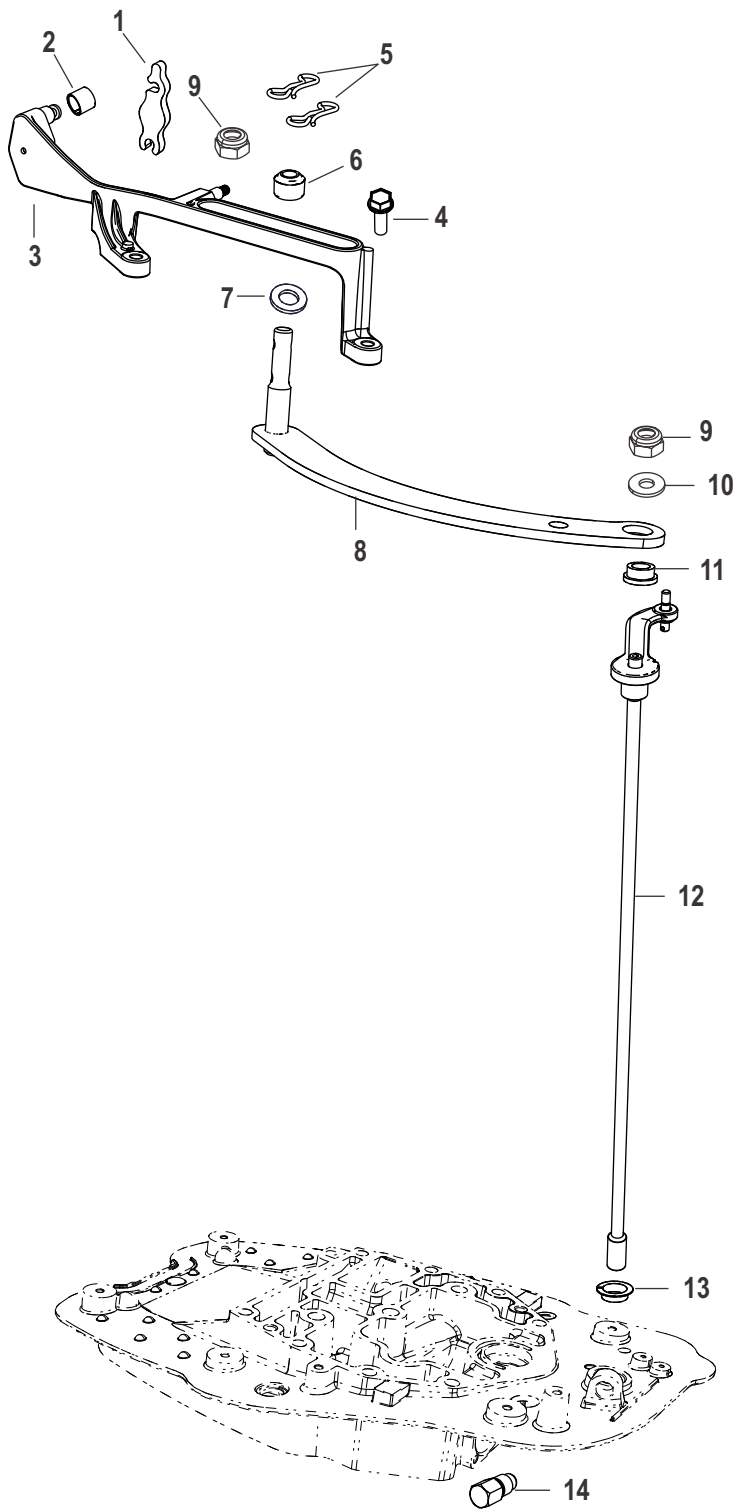
Shift Linkage Tiller, Design II-No Shift Detent

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	8M0032129	SLIDE Shift		1	[1]
2	0000	8M0075211	DETENT/SPRING KIT		1	[1]
3		NSS	NOT SOLD SEPARATE Spring-Compression, Detent		1	[1]
4	0000	8M0001157	PIN Bow Tie Clip		1	
5	0012	35462	WASHER (.2656 x .625 x .0625) Stainless Steel		2	[1]
6	0012	29245	WASHER (.281 x .500 x .060) Stainless Steel		1	[1]
7	0018	210711	COTTER PIN		1	[1]
8	0000	8M0005914	ROD Shift		1	[1]
9	0011	401386	NUT (M6) Stainless Steel		1	[1]
10	0000	8M0007151	LINK Shift		1	[1]
11	0023	892263	BUSHING		1	
12	0000	898289T33	BRACKET		1	
13	0010	1993720	SCREW (M6 x 20)		2	
14	0087	8M0021265	SWITCH ASSEMBLY		1	[1]
15	0010	69570	SCREW (#10-16 x .750)		2	[1]
16	0000	56762	TIE STRAP (4.00 Inches)		1	
17	0000	899040	SHIFT SHAFT Upper - Long		1	
18	0023	74647	NYLINER		1	
-	0000	880093A03	TILLER HANDLE CONVERSION KIT 40/50/60 HP EFI		1	

PART NOTES:

[1] - COMPONENT OF TILLER HANDLE KIT 880093A03

Shift Linkage Remote

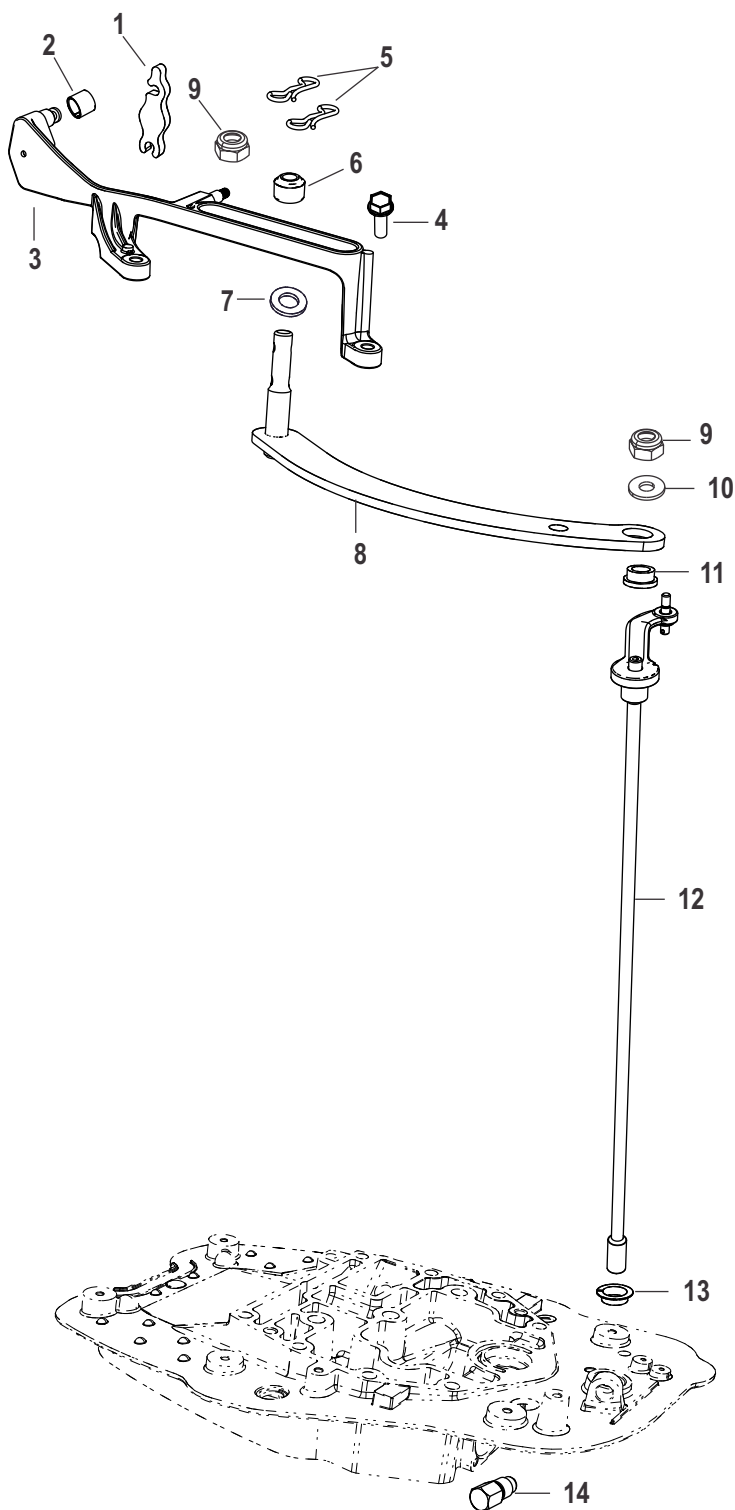


28957

Shift Linkage Remote

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	899044	LATCH		1	
2	0000	824015	CUP Barrel Retainer		1	
3	0000	8M0007243	BRACKET		1	
4	0010	1993720	SCREW (M6 x 20)		2	
5	0000	8M0001157	PIN Bow Tie Clip		2	
6	0000	899042	ROLLER		1	
7	0012	888832	WASHER		1	
8	0000	899041	LINK Shift		1	
9	0011	401386	NUT (M6) Stainless Steel		2	
10	0012	35462	WASHER (.2656 x .625 x .0625) Stainless Steel		2	
11	0023	892263	BUSHING		1	
12	0000	899040	SHIFT SHAFT Upper - Long		1	
13	0023	74647	NYLINER		1	
14	0000	888823001	SHIFT DETENT ASSEMBLY		1	

Shift Linkage Big Tiller Gas Assist

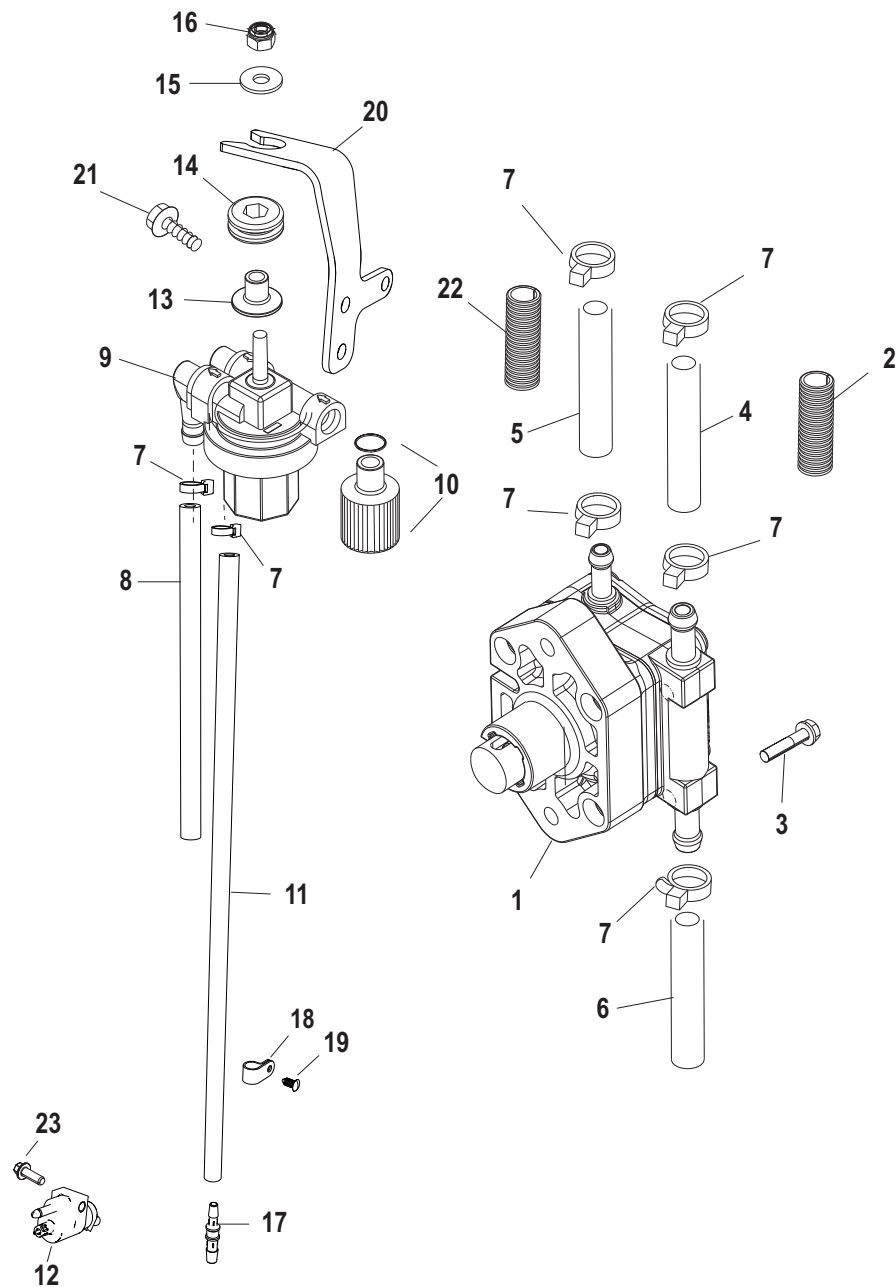


28957

Shift Linkage Big Tiller Gas Assist

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	899044	LATCH		1	
2	0000	824015	CUP Barrel Retainer		1	
3	0000	8M0007243	BRACKET		1	
4	0010	1993720	SCREW (M6 x 20)		2	
5	0000	8M0001157	PIN Bow Tie Clip		2	
6	0000	899042	ROLLER		1	
7	0012	888832	WASHER		1	
8	0000	899041	LINK Shift		1	
9	0011	401386	NUT (M6) Stainless Steel		2	
10	0012	35462	WASHER (.2656 x .625 x .0625) Stainless Steel		2	
11	0023	892263	BUSHING		1	
12	0000	899040	SHIFT SHAFT Upper - Long		1	
13	0023	74647	NYLINER		1	
14	0000	888823001	SHIFT DETENT ASSEMBLY		1	

Fuel Pump

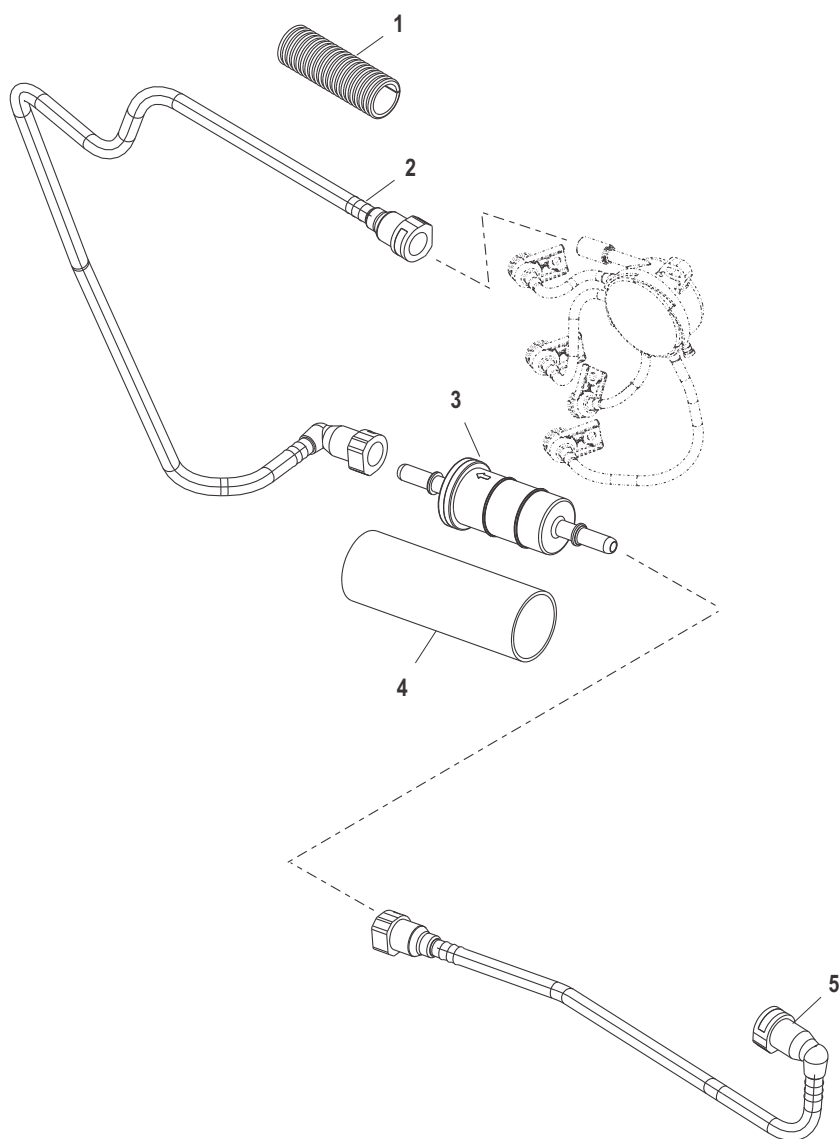


68957

Fuel Pump

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	899106T01	PUMP ASSEMBLY Fuel		1	
2	0032	828547T1	CONDUIT (.500 Inside Diameter x 3.00 Feet Bulk) Cut to 26 Inches		1	
3	0010	82684430	SCREW (M6 x 30)		2	
4	0032	830757130	TUBING (.312) (70.00 Inches Bulk) To VST Cooler - Cut to 37 Inches		1	
5	0032	830756109	HOSE (57.00 Inches Bulk) To Vapor Separator Cover - Cut to 16.5 Inches		1	
6	0032	830757130	TUBING (.312) (70.00 Inches Bulk) To Telltale - Cut to 6 Inches		1	
7	0054	888988023	CLAMP		AR	
8	0032	830756109	HOSE (57.00 Inches Bulk) Cut to 8 Inches		1	
9	0035	879884T	FILTER ASSEMBLY Fuel		1	
10	0035	8M0149607	FUEL FILTER KIT		1	
11	0032	830756109	HOSE (57.00 Inches Bulk) Cut to 34 Inches	Remote	1	
11	0032	830756109	HOSE (57.00 Inches Bulk) Cut to 31.50 Inches	Handle	1	
12	0022	8M0022105	FITTING ASSEMBLY Fuel	Handle	1	
13	0023	856954	BUSHING		1	
14	0025	834985	GROMMET		1	
15	0012	4002316	WASHER (6.60 X 17.0 X 1.5SS)		1	
16	0011	401196	NUT (M6)		1	
17	0022	8M0022500	FITTING Reducer	Remote	1	
18	0054	8M0022218	CLAMP		4	
19	0010	8M0022331	SCREW Ratchet		4	
20	0000	893772	BRACKET		1	
21	0010	40011126	SCREW (M6 x 13) Stainless Steel		2	
21	0010	8M0082833	SCREW M6 x 13 stainless steel Pack of 2	Big Tiller Gas Assist	1	
22	0032	828547633	CONDUIT (.620 Inside Diameter x 3.00 Feet Bulk)		1	
23	0010	88552535	SCREW (M6 x 35 MM) Stainless Steel		1	

Fuel Lines



2191

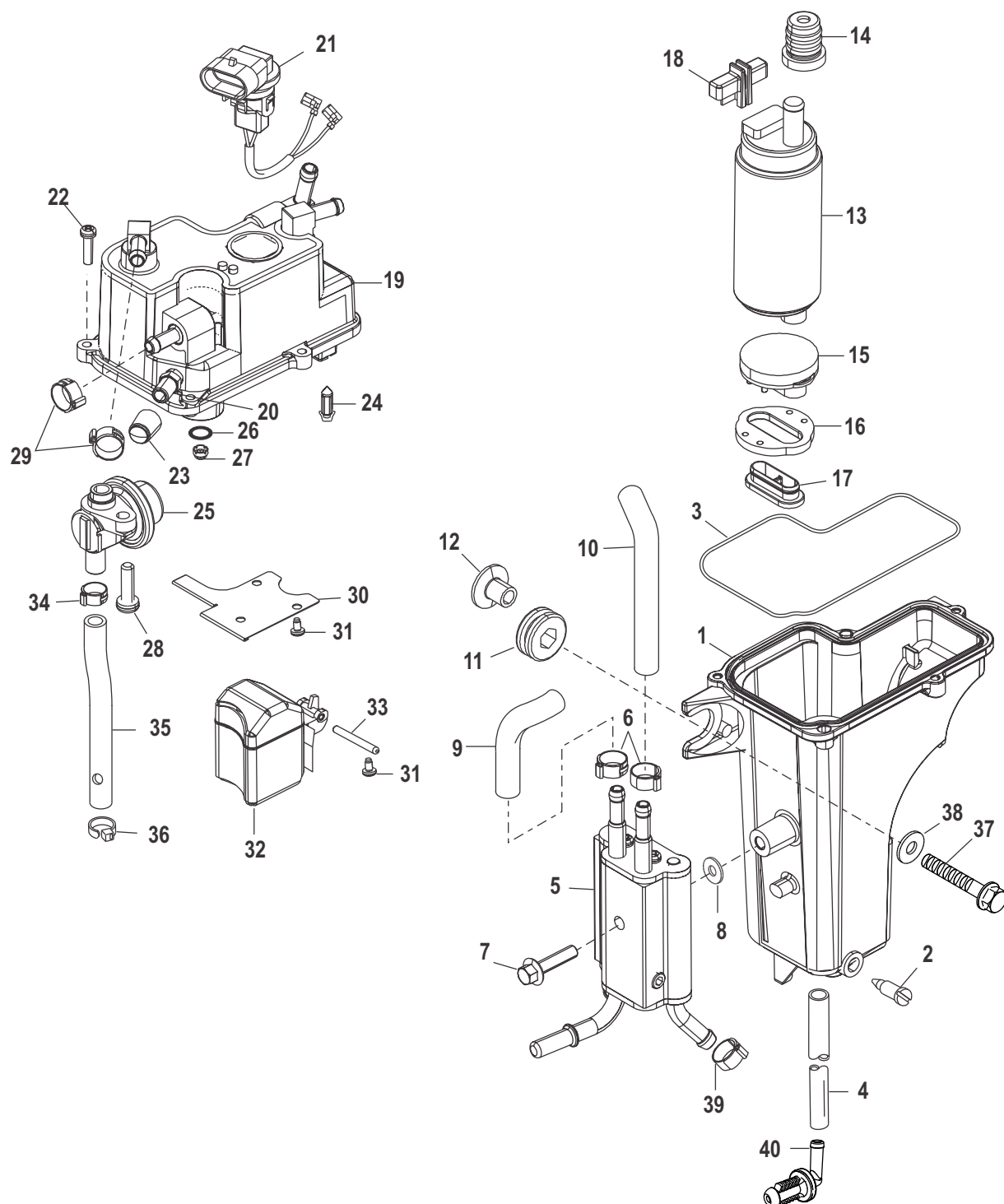
Fuel Lines

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0032	828547353	CONDUIT (.350 Inside Diameter x 3.00 Feet Bulk) Cut to 24 Inches		1	
2	0032	8M0012302	LINE Fuel	[1C109092] & Below	1	
2	0032	8M0044795	LINE Fuel	[1C109093] & Up	1	
3	0035	879885T	FILTER Fuel		1	[1]
4	0000	8775381	PROTECTIVE SLEEVE		1	
5	0032	877811T	LINE Fuel	[1C109092] & Below	1	
5	0032	8M0046458	LINE Fuel	[1C109093] & Up	1	

PART NOTES:

- [1] - Alternate part numbers:
- 879885KMPP
 - 879885QQS
 - 879885TService Part

Vapor Separator

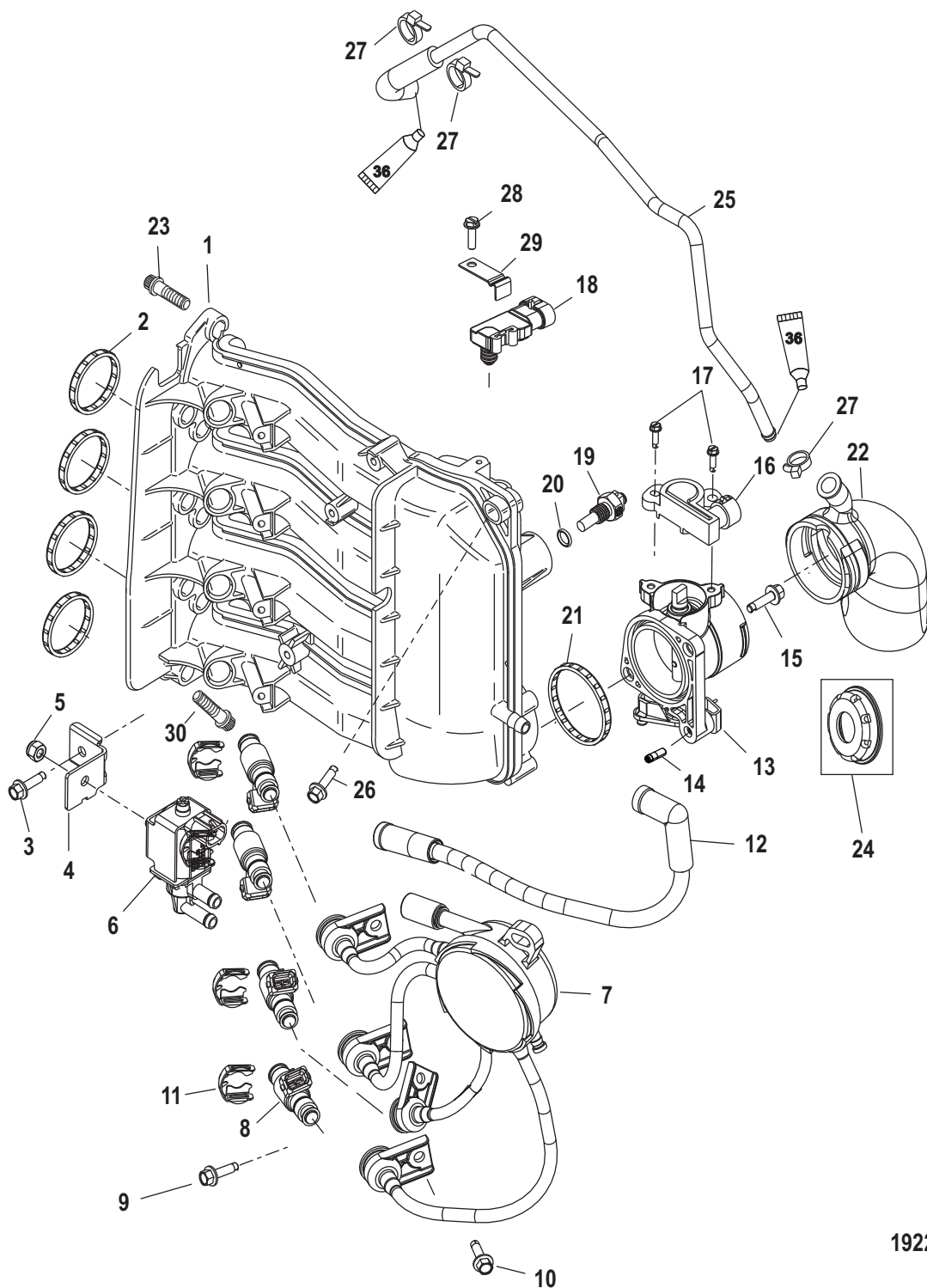


28631

Vapor Separator

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0000	892267T03	VAPOR SEPARATOR ASSEMBLY		1	
1	0000	892267A54	BODY ASSEMBLY		1	
2	0010	892267506	SCREW Drain		1	
3	0025	892267530	O-RING		1	
4	0032	85583466	HOSE (40.00 Inches Bulk) Cut to 9 Inches		1	
5	0000	892267A55	COOLER ASSEMBLY Fuel		1	
6	0054	888988023	CLAMP		2	
7	0010	82130025	SCREW (M6 x 25)		1	
8	0012	892267511	WASHER		1	
9	0032	892267504	HOSE		1	
10	0032	892267503	HOSE		1	
11	0025	834985	GROMMET		3	
12	0023	856954	BUSHING		3	
13	0000	892267A51	PUMP KIT Fuel Also includes cover to body o ring 25-892267530		1	
14	0000	892267521	INSULATOR		1	
15	0000	892267510	ISOLATOR		1	
16	0000	892267523	INSULATOR		1	
17	0000	892267534	STRAINER Fuel		1	
18	0000	892267519	COVER		1	
19	0000	892267T57	COVER ASSEMBLY		1	
20	0000	892267537	VALVE Schrader		1	
21	0000	892267535	CONNECTOR Electrical		1	
22	0010	892267531	SCREW (M4 x 16)		5	
23	0000	883220	CAP		1	
24	0000	892267A52	FLOAT VALVE KIT		1	
25	0000	892267A50	REGULATOR KIT Pressure		1	
26	0025	892267513	O-RING		1	
27	0000	892267512	SCREEN		1	
28	0010	892267515	SCREW (M5 x 18)		1	
29	0054	888988023	CLAMP		2	
30	0000	892267520	PLATE		1	
31	0010	892267529	SCREW (M4 x 8)		5	
32	0000	892267527	FLOAT		1	
33	0017	892267528	PIN Float		1	
34	0054	892267517	CLIP		1	
35	0032	892267516	HOSE		1	
36	0000	56762	TIE STRAP (4.00 Inches)		1	
37	0010	82130025	SCREW (M6 x 25)		3	
38	0012	4002316	WASHER (6.60 X 17.0 X 1.5SS)		3	
39	0054	888988023	CLAMP		1	
40	0022	8M0022107	FITTING		1	

Intake Manifold



19221

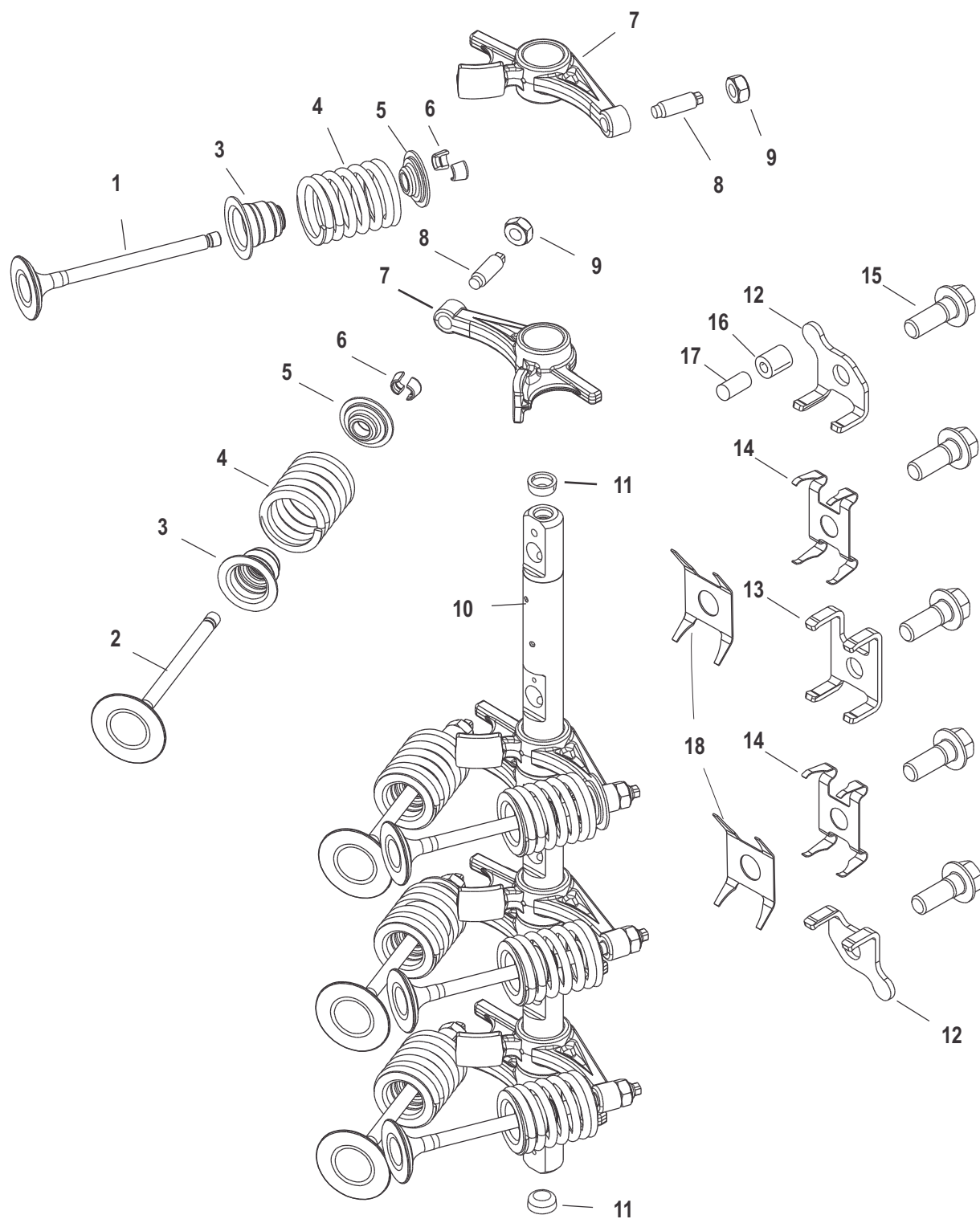
Intake Manifold

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0000	877829T06	MANIFOLD ASSEMBLY Intake - Complete		1	
1	0000	877829T01	MANIFOLD Intake		1	
2	0027	879866	GASKET SET	(Contains 4 Gaskets)	1	[1]
3	0010	881059	SCREW		1	
4	0000	877834	BRACKET		1	
5	0011	401366	NUT (M6) Stainless Steel		1	
6	0000	877805T	SOLENOID VALVE		1	
7	0000	879887T	TFI SYSTEM		1	
8	0000	892123002	INJECTOR		4	
-	0025	883597	O-RING KIT Injector	Upper	1	
-	0025	883598	O-RING KIT Injector	Lower	1	
9	0010	881059	SCREW		2	
10	0010	881059	SCREW		4	
11	0054	883460	CLIP		4	
12	0032	877831A1	HOSE		1	
13	0000	877831A02	THROTTLE BODY ASSEMBLY		1	
14	0010	8M0000578	SCREW Adjustment		1	
15	0010	881059	SCREW		2	
16	0000	881070T	SENSOR Position		1	
17	0010	881060	SCREW		2	
18	0000	854445	SENSOR MAP		1	
19	0000	885342002	SENSOR ASSEMBLY		1	
20	0025	896699	O-RING (1.78 mm x .08 mm)		1	
21	0027	879867	GASKET		1	
22	0000	893521	ATTENUATOR		1	
23	0010	8248326	SCREW (M6 x 25 MM)		8	
24	0000	8831483	RESTRICTOR	50 Horsepower	1	
24	0000	8831482	RESTRICTOR	40 Horsepower/Non Jet	1	
25	0032	8M0012380	HOSE Breather		1	
26	0010	82684430	SCREW (M6 x 30)		1	
27	0054	850181	TIE STRAP (11.750 Inches)		3	
28	0010	8214281	SCREW (#10-16 x .625)		1	
29	0000	883832	RETAINER		1	
30	0010	8248326	SCREW (M6 x 25 MM)	Big Tiller Gas Assist	2	
-	0027	883599A02	GASKET SET		1	

PART NOTES:

[1] - COMPONENT OF ENGINE/POWERHEAD GASKET SET 883599A02

Intake/Exhaust Valves



2192

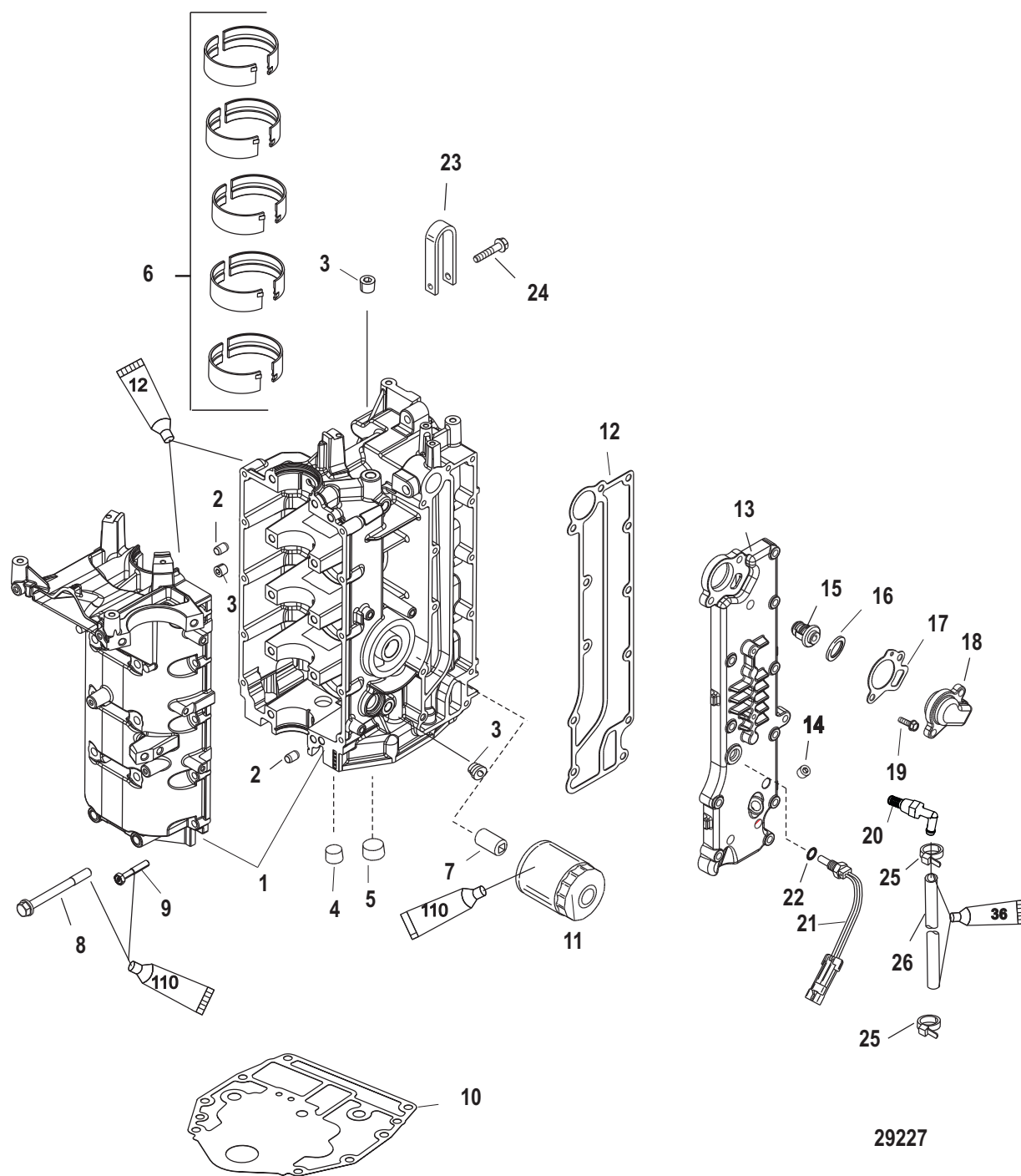
Intake/Exhaust Valves

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	832991T3	VALVE Exhaust		4	[1]
2	0000	832990T3	VALVE Intake		4	[1]
3	0026	858271	SEAL		8	[1]
4	0024	858268	SPRING Valve - Outer		8	[1]
5	0000	822650	RETAINER		8	[1]
6	0028	822651	KEY		16	[1]
7	0000	825045A2	ROCKER ARM		8	[1]
8	0010	825046	SCREW		8	[1]
9	0011	826150	NUT		8	[1]
10	0000	8570851	SHAFT Rocker		1	[1]
11		NSS	NOT SOLD SEPARATE Plug		2	[1]
12	0000	859577	BRACKET		2	[1]
13	0000	858275	BRACKET		1	[1]
14	0024	8250521	SPRING		2	[1]
15	0010	875218	SCREW (M8 x 23)		5	[1]
16	0027	859576	GASKET		1	[1]
17	0017	859575	PIN		1	[1]
18	0024	889775	SPRING Overload		2	[1]
-	0000	893505T05	CYLINDER HEAD ASSEMBLY Complete		1	

PART NOTES:

[1] - COMPONENT OF CYLINDER HEAD ASSEMBLY 893505T05

Cylinder Block and Crankcase



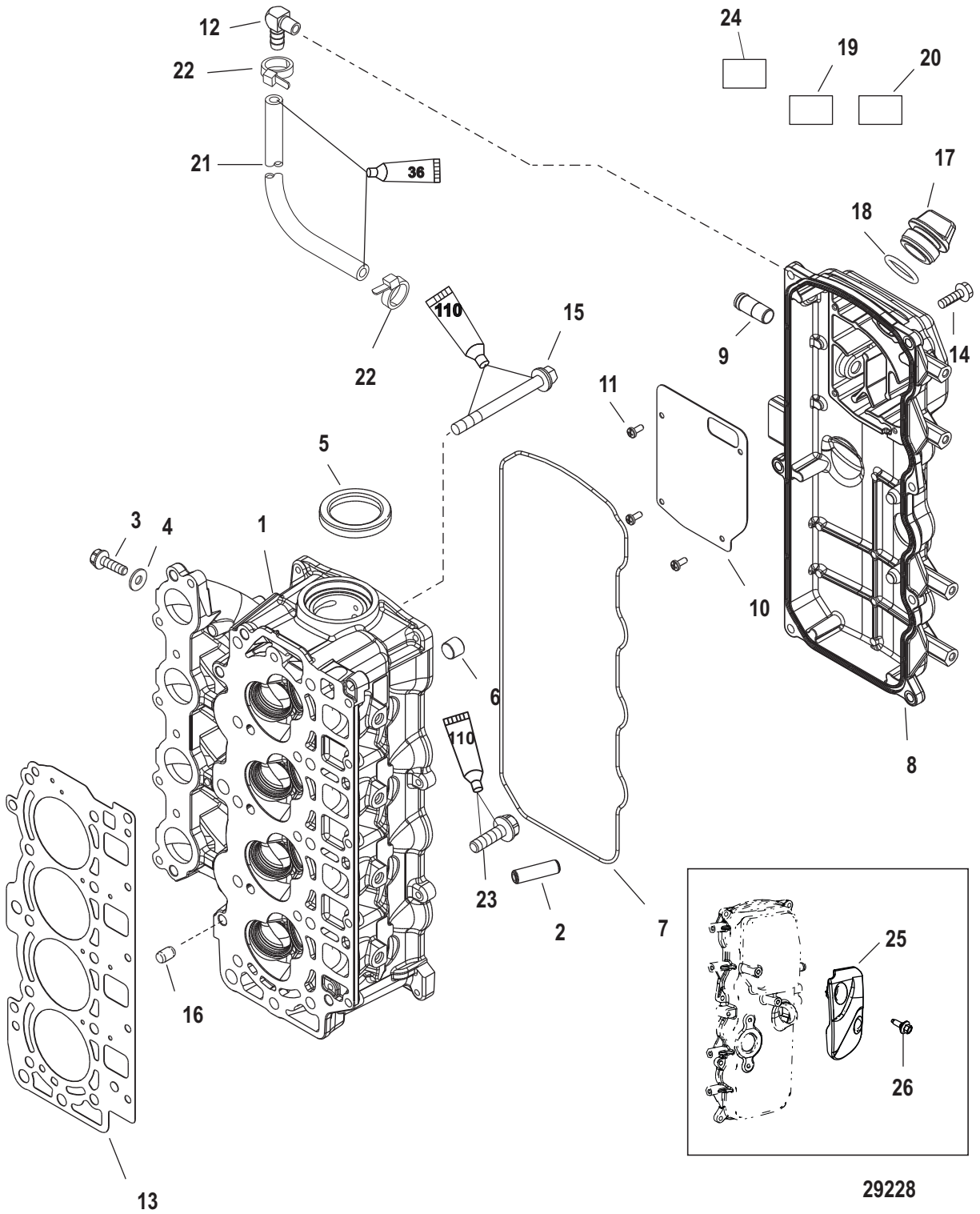
Cylinder Block and Crankcase

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0800	893502T02	CYLINDER BLOCK ASSEMBLY		1	[1]
2	0017	825010	PIN Dowel		2	[1]
3	0022	479452	PLUG		3	[1]
4	0022	889567	PLUG (.500-14)		1	[1]
5	0022	416223	PLUG Pipe (.750-14)		1	[1]
6	0023	893631	BEARING Main - Brown		10	[1]
6	0023	893631001	BEARING Main - Black		10	[1]
6	0023	893631002	BEARING Main - Blue		10	[1]
7	0000	822625	NIPPLE (M20)		1	[1]
8	0010	82506182	SCREW (M8 x 82)		10	[1]
9	0010	88348935	SCREW (M6 x 35)		10	[1]
10	0027	892319001	GASKET		1	[2]
11	0035	822626K04	FILTER Oil		1	[3]
12	0027	857078	GASKET		1	[2]
13	0000	893692T02	COVER ASSEMBLY Exhaust		1	[1]
14	0022	479452	PLUG		1	[1]
15	0000	14586	THERMOSTAT		1	[1]
16	0027	887978	GASKET		1	[2]
17	0027	824853	GASKET		1	[2]
18	0000	857080	COVER		1	[1]
19	0010	88348935	SCREW (M6 x 35)		12	[1]
20	0035	8M0021770	STRAINER Water		1	[1]
21	0000	889575	SENSOR ASSEMBLY		1	
22	0025	627021	O-RING (.301 x .070)		1	[4]
23	0000	893697	LIFTING EYE		1	
24	0010	857139	SCREW (M8 x 35)		1	
25	0054	816311T	TIE STRAP (8.00 Inches)		2	
26	0032	830757130	TUBING (.312) (70.00 Inches Bulk) Cut to 10 Inches - To VST Cooler		1	
-	0027	883599A02	GASKET SET		1	
-	0061	893678T03	POWERHEAD ASSEMBLY		1	

PART NOTES:

- [1] - COMPONENT OF POWERHEAD/PARTIAL ENGINE 893678T03
- [2] - COMPONENT OF ENGINE/POWERHEAD GASKET SET 883599A02
COMPONENT OF POWERHEAD/PARTIAL ENGINE 893678T03
- [3] - Alternate part numbers:
822626K04MPP
822626Q05QS
COMPONENT OF POWERHEAD/PARTIAL ENGINE 893678T03
- [4] - COMPONENT OF ENGINE/POWERHEAD GASKET SET 883599A02

Cylinder Head



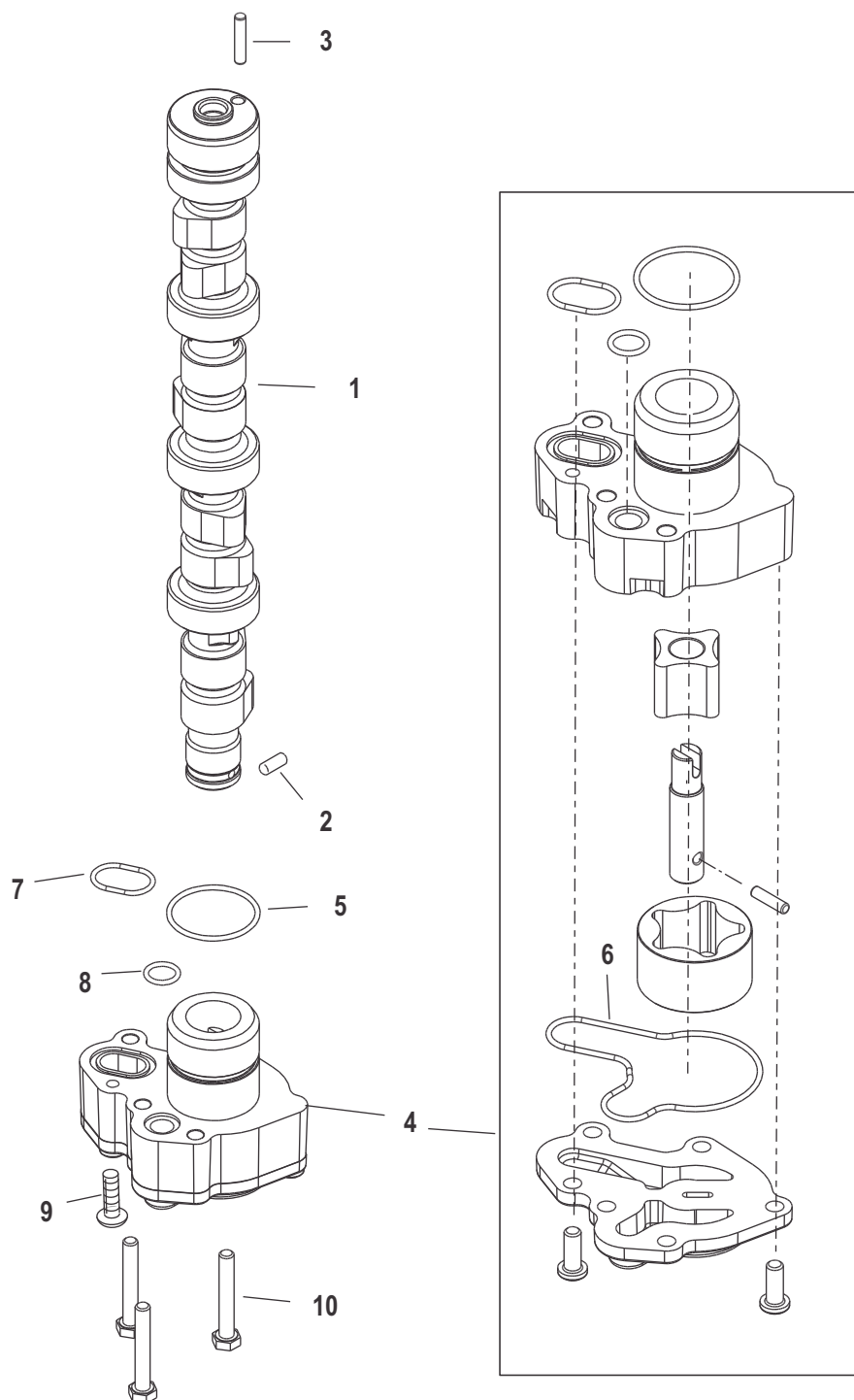
Cylinder Head

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0000	893505T05	CYLINDER HEAD ASSEMBLY Complete		1	
1	0000	893505A02	CYLINDER HEAD ASSEMBLY		1	
2	0000	858266	GUIDE		8	[1]
3	0010	4000325	SCREW (M6 x 8)		4	[1]
4	0012	859768	WASHER		4	[1]
5	0026	858267	SEAL Oil		1	[1]
6	0022	875209	PIPE PLUG		8	[1]
7	0025	8M0011870	SEAL		1	[2]
8	0000	893694T02	COVER ASSEMBLY		1	
9		NSS	NOT SOLD SEPARATE Breather Pipe		1	
10		NSS	NOT SOLD SEPARATE Baffle Plate		1	
11		NSS	NOT SOLD SEPARATE Screw		1	
12	0022	629101	FITTING Elbow - 90 Degree (.125-27)		1	
13	0027	857081	GASKET		1	[3]
14	0010	40011128	SCREW (M6 x 20) Stainless Steel		7	
15	0010	82503395	SCREW (M9 x 95)		10	
16	0017	825010	PIN Dowel		2	
17	0000	859578A1	PLUG ASSEMBLY Oil		1	
18	0025	90196	O-RING (.921 x .139)		1	[2]
19		NSS	NOT SOLD SEPARATE Decal-Servicing Referral		1	
20		NSS	NOT SOLD SEPARATE Decal-Engine Oil/Valve Clearance		1	
21	0032	77653101	HOSE (48.00 Inches Bulk) Cut to 19 Inches - To Fitting in Adaptor Plate		1	
22	0054	816311T	TIE STRAP (8.00 Inches)		2	
23	0010	82500925	SCREW (M6 x 25)		5	
24		NSS	NOT SOLD SEPARATE Decal HP ID		1	
25	0000	8M0026326	DEFLECTOR Cowl		1	
26	0010	8M0012661	SCREW		2	
-	0027	883599A02	GASKET SET		1	
-	0061	893678T03	POWERHEAD ASSEMBLY	(Does Not Include Cylinder Head)	1	

PART NOTES:

- [1] - COMPONENT OF CYLINDER HEAD ASSEMBLY 893505T05
- [2] - COMPONENT OF ENGINE/POWERHEAD GASKET SET 883599A02
- [3] - COMPONENT OF ENGINE/POWERHEAD GASKET SET 883599A02
COMPONENT OF POWERHEAD/PARTIAL ENGINE 893678T03
COMPONENT OF CYLINDER HEAD ASSEMBLY 893505T05

Camshaft and Oil Pump



1773

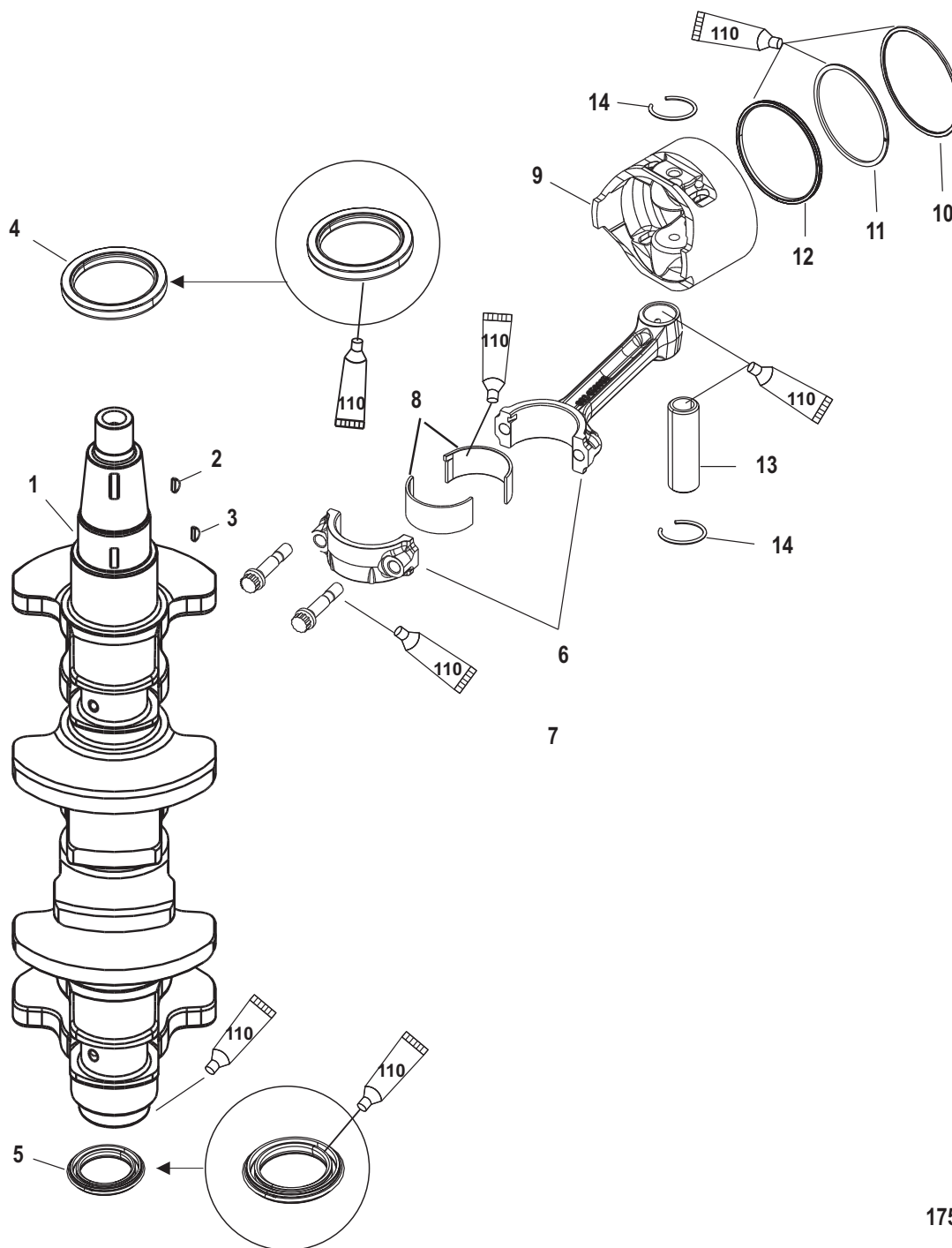
Camshaft and Oil Pump

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0400	893565	CAMSHAFT		1	[1]
2	0017	826149	PIN		1	[1]
3	0017	878183	PIN Dowel		1	[1]
4	0000	857087T1	PUMP ASSEMBLY Oil		1	[1]
5	0025	857096	O-RING		1	[2]
6		NSS	NOT SOLD SEPARATE O Ring		1	[1]
7	0025	857094	O-RING		1	[2]
8	0025	857093	O-RING		1	[2]
9	0010	875206	SCREW (M6 x 16)		2	[1]
10	0010	4000333	SCREW (M6 x 40)		4	[1]
-	0027	883599A02	GASKET SET		1	
-	0000	893505T05	CYLINDER HEAD ASSEMBLY Complete		1	

PART NOTES:

- [1] - COMPONENT OF CYLINDER HEAD ASSEMBLY 893505T05
- [2] - COMPONENT OF ENGINE/POWERHEAD GASKET SET 883599A02
COMPONENT OF CYLINDER HEAD ASSEMBLY 893505T05

Crankshaft, Pistons and Connecting Rods



1757

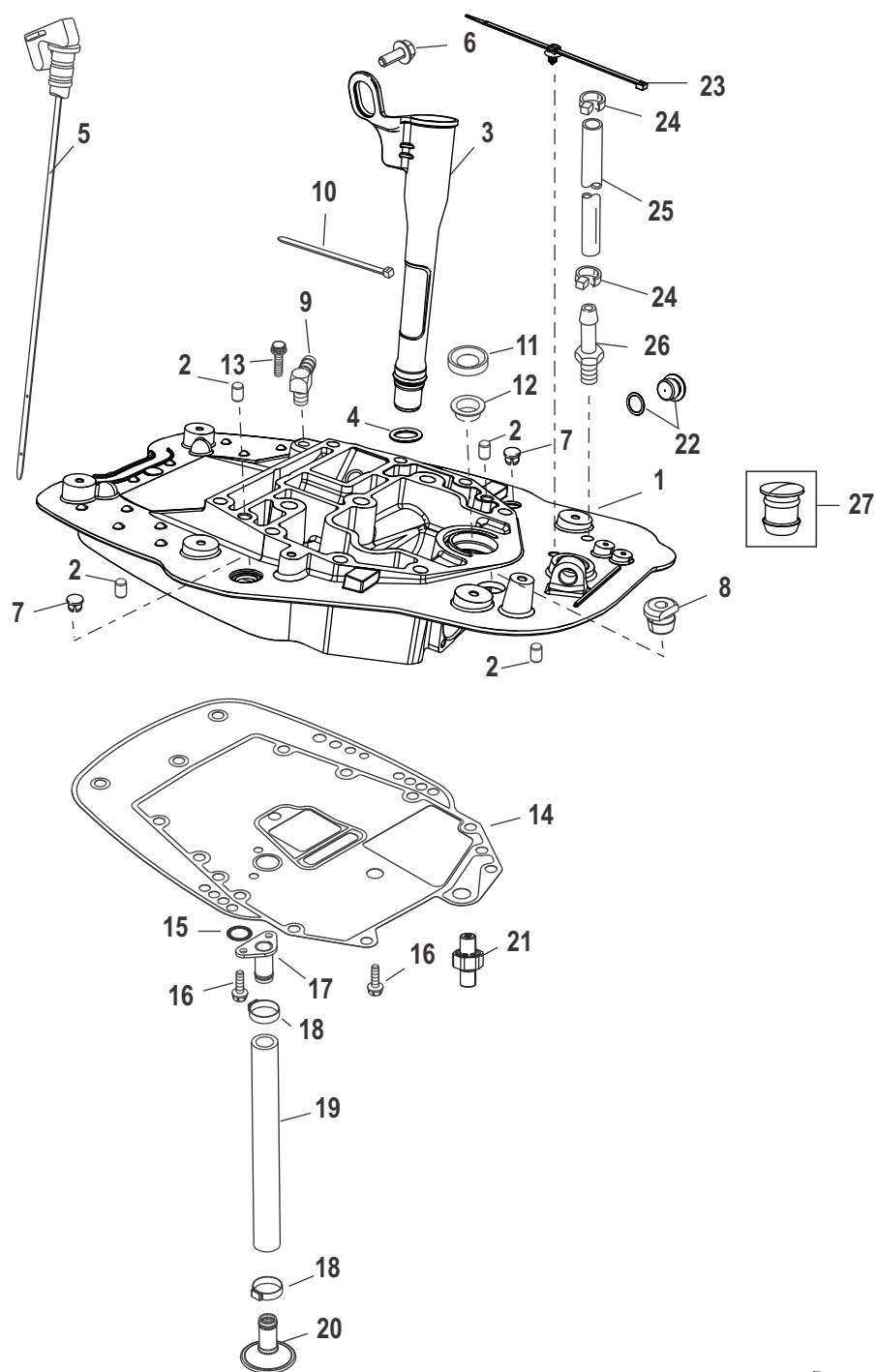
Crankshaft, Pistons and Connecting Rods

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0413	857077T02	CRANKSHAFT ASSEMBLY		1	[1]
2	0028	91800	KEY Woodruff		1	[1]
3	0028	18856M	KEY		1	[1]
4	0026	825027	SEAL		1	[2]
5	0026	832013	SEAL		1	[2]
6	0662	856065T1	CONNECTING ROD		4	[1]
7	0010	825019	BOLT		8	[1]
8	0023	893630001	BEARING Black		8/AR	[1]
8	0023	893630	BEARING Brown		8/AR	[1]
8	0023	893630002	BEARING Blue		8/AR	[1]
9	0700	893524T08	PISTON ASSEMBLY Standard		4	[1]
9	0700	893524T01	PISTON ASSEMBLY	.25MM Oversized/Bare Piston	AR	
9	0700	893524T02	PISTON ASSEMBLY	.50MM Oversized/Bare Piston	AR	
10	0039	893525A01	RING SET Piston	Standard	4	[1]
10	0039	893525A02	RING SET Piston	.25MM Oversized	AR	
10	0039	893525A03	RING SET Ring	.50MM Oversized	AR	
11		NSS	NOT SOLD SEPARATE Piston Ring - Second	Standard	4	[1]
11		NSS	NOT SOLD SEPARATE Piston Ring - Second	25 MM Oversized	AR	
11		NSS	NOT SOLD SEPARATE Piston Ring - Second	50 MM Oversized	AR	
12		NSS	NOT SOLD SEPARATE Ring, Piston Oil		4	
13	0041	893863	PIN Piston		4	[1]
14	0040	893529	RETAINER Piston Pin		8	[1]
-	0027	883599A02	GASKET SET		1	
-	0061	893678T03	POWERHEAD ASSEMBLY		1	

PART NOTES:

- [1] - COMPONENT OF POWERHEAD/PARTIAL ENGINE 893678T03
- [2] - COMPONENT OF ENGINE/POWERHEAD GASKET SET 883599A02
COMPONENT OF POWERHEAD/PARTIAL ENGINE 893678T03

Adapter Plate



32235

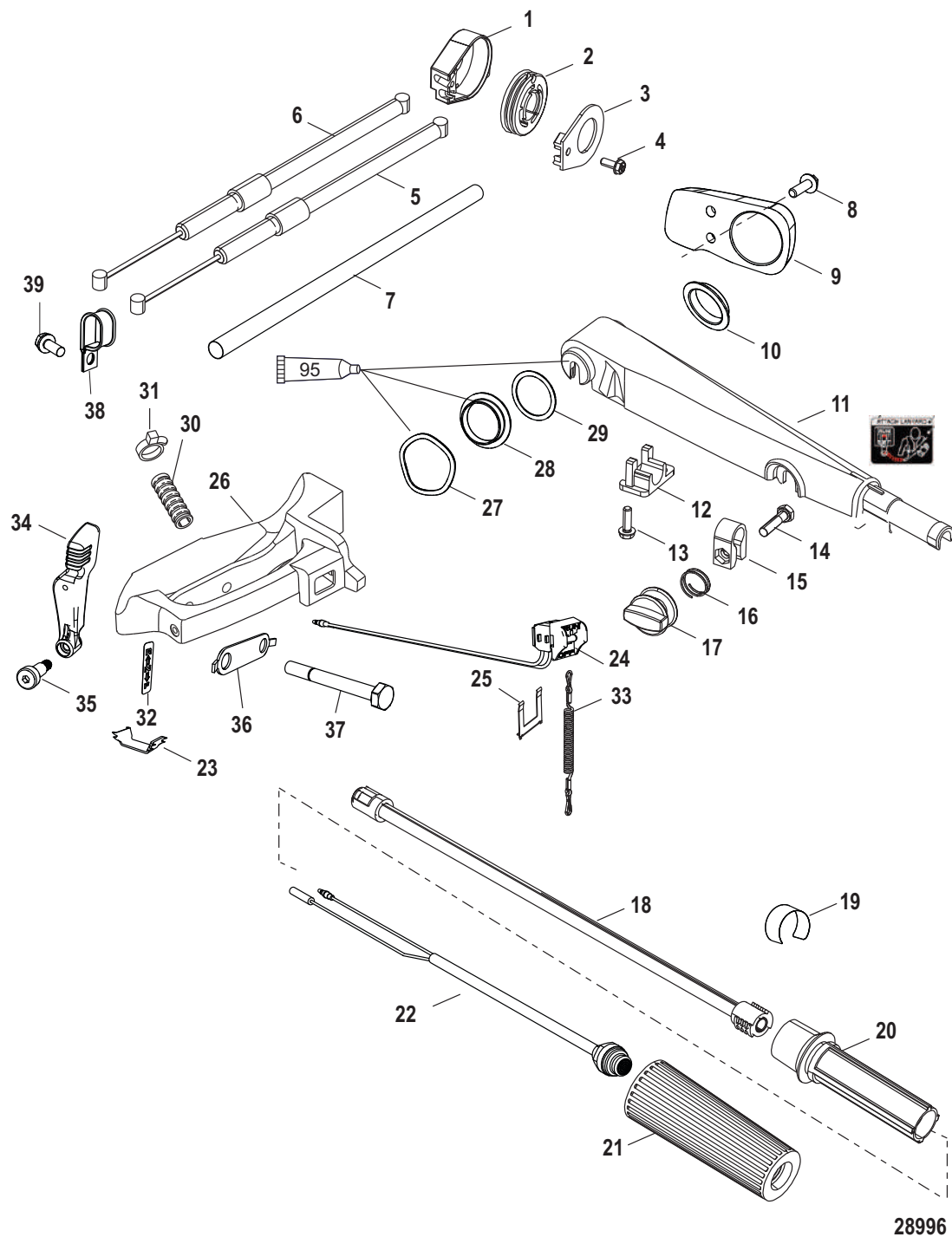
Adapter Plate

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	825228T27	ADAPTER PLATE ASSEMBLY		1	
2	0017	23784	PIN Dowel		4	
3	0000	8M0026249	DIPSTICK TUBE ASSEMBLY Plastic		1	
4	0025	8M0008708	O-RING		1	
5	0000	825990	DIPSTICK		1	
6	0010	4006731	SCREW (M6 x 16)		1	
7	0019	822464	PLUG		2	
8	0025	19565002	GROMMET		1	
9	0022	629101	FITTING Elbow - 90 Degree (.125-27)		1	
10	0054	816311T	TIE STRAP (8.00 Inches)		3	
11	0026	66301	SEAL Oil		1	
12	0023	859594	BUSHING	[1C139355] & Below	1	
13	0010	4007455	SCREW (M6 x 55)		1	
14	0027	892320001	GASKET		1	[1]
15	0025	845746	O-RING		1	[1]
16	0010	40011128	SCREW (M6 x 20) Stainless Steel		3	
17	0000	893765	PLATE Top Oil Pickup		1	
18	0054	855228	CLAMP		2	
19	0032	854793	HOSE Oil Pickup		1	
20	0000	893700	BAFFLE Oil Pick-up		1	
21	0000	881872A1	BODY Oil Pressure Relief		1	
22	0019	8M0021330	PLUG (M18)		1	
23	0054	899145	CLIP Tie Strap		1	
24	0054	816311T	TIE STRAP (8.00 Inches)		AR	
25	0032	830756109	HOSE (57.00 Inches Bulk) Cut to 17 Inches		1	
26	0022	291112	FITTING		1	
27	0019	8M0021917	PLUG	Jet	1	
-	0027	883599A02	GASKET SET		1	

PART NOTES:

[1] - COMPONENT OF ENGINE/POWERHEAD GASKET SET 883599A02

Tiller Handle

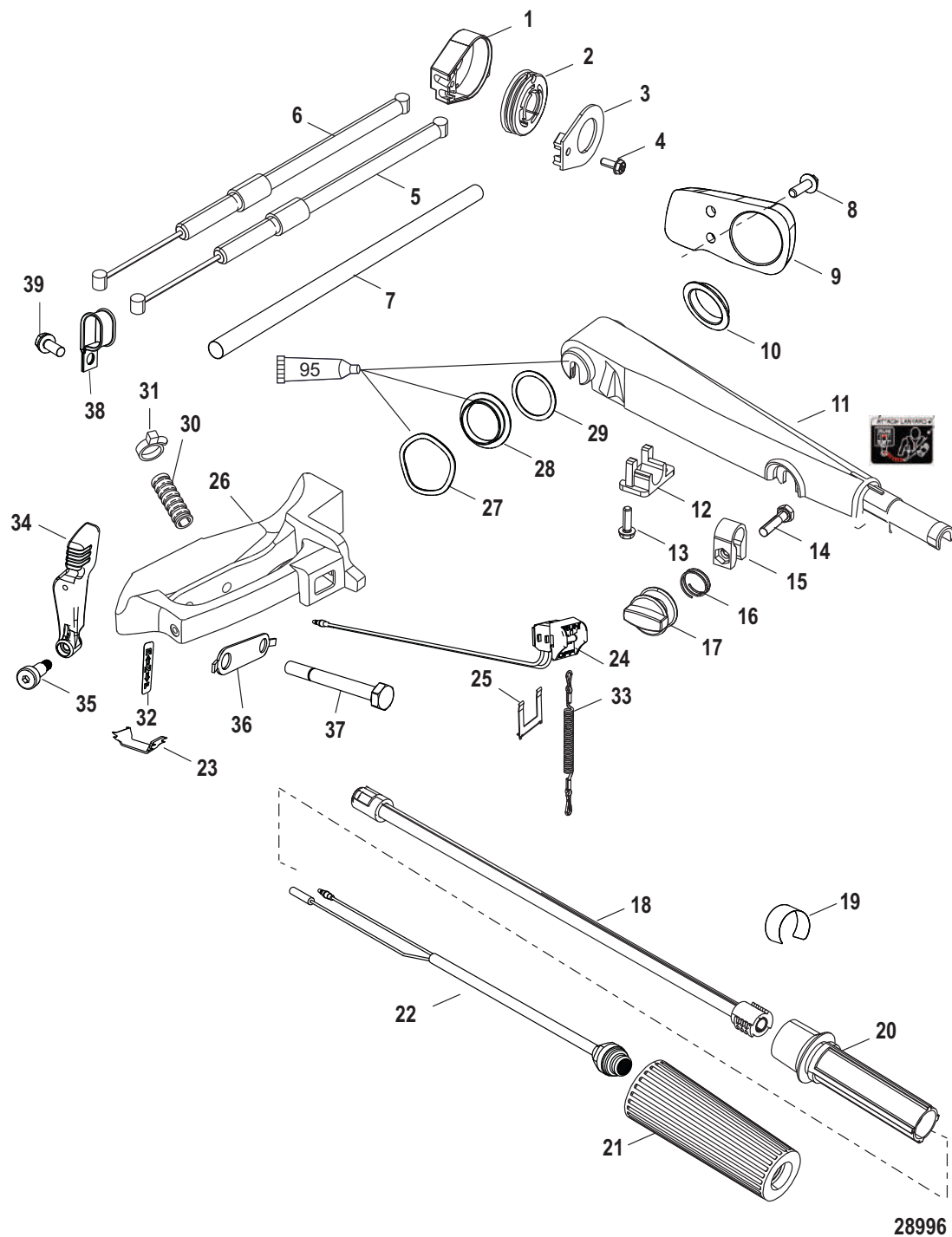


Tiller Handle

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	822148T06	COVER KIT		1	[1]
2	0000	822150	PULLEY		1	[1]
3		NSS	NOT SOLD SEPARATE Case		1	[1]
4	0010	878608	SCREW (#10-16 x .500)		1	[1]
5	0000	4324210	CABLE ASSEMBLY Throttle (30.50 Inches)		1	[1]
6	0000	4324211	CABLE ASSEMBLY Throttle (41.50 Inches)		1	[1]
7	0085	960099	SLEEVE (12.00 Inches)		1	[1]
8	0010	82526225	SCREW (M8 x 25 MM)		2	[1]
9	0000	822407F1	COVER		1	[1]
10	0023	821477	BUSHING 1.485-1.475 Inside Diameter		1	[1]
11	0000	828813T1	ARM Steering Handle		1	[1]
-	0037	8M0032728	DECAL Lanyard, Black		1	
12	0000	822441	RETAINER		1	[1]
13	0010	40011107	SCREW (M5 x 16) Stainless Steel		1	[1]
14	0010	4000330	SCREW (M6 x 25)		1	[1]
15	0000	892995	LOCK Throttle		1	[1]
16	0024	96203	SPRING		1	[1]
17	0000	821972T	KNOB Throttle		1	[1]
18	0000	821463A2	TILLER TUBE		1	[1]
19	0037	8242004	DECAL		1	[1]
20	0000	821465	HANDLE Throttle		1	[1]
21	0000	99589003	GRIP		1	[1]
22	0087	823609A14	SWITCH Stop		1	[1]
23	0000	823687	CLIP		2	[1]
24	0087	11083A31	SWITCH Stop		1	[1]
25	0000	120441	RETAINER Brass		1	[1]
26	0000	821455A4	BRACKET Tiller		1	[1]
27	0013	826792	WAVE WASHER		1	[1]
28	0023	821477	BUSHING 1.485-1.475 Inside Diameter Use When Handle Boss is Below 1.485 Inch		1	[1]
28	0023	8M0105383	BUSHING 1.49-1.50 Inside Diameter Use When Handle Boss is Above 1.49 Inch		1	[1]
29	0012	827314	WASHER		1	[1]
30	0032	828547633	CONDUIT (.620 Inside Diameter x 3.00 Feet Bulk)		1	[1]
31	0054	816311T	TIE STRAP (8.00 Inches)		1	[1]
32	0037	82409316	DECAL F-N-R Shift		1	[1]
33	0000	15920Q54	LANYARD ASSEMBLY		1	[2]
34	0000	830180A01	HANDLE KIT Shift		1	[1]
35	0010	8M0021519	SHOULDER SCREW (10 x 20)		1	[1]
36	0014	8M0009820	TAB WASHER		1	[1]
37	0010	82484890	SCREW (M10 x 90)		2	[1]
38	0054	8M0009374	CLAMP		1	[1]

Tiller Handle

Tiller Handle



28996

Cat.# 90-883875008

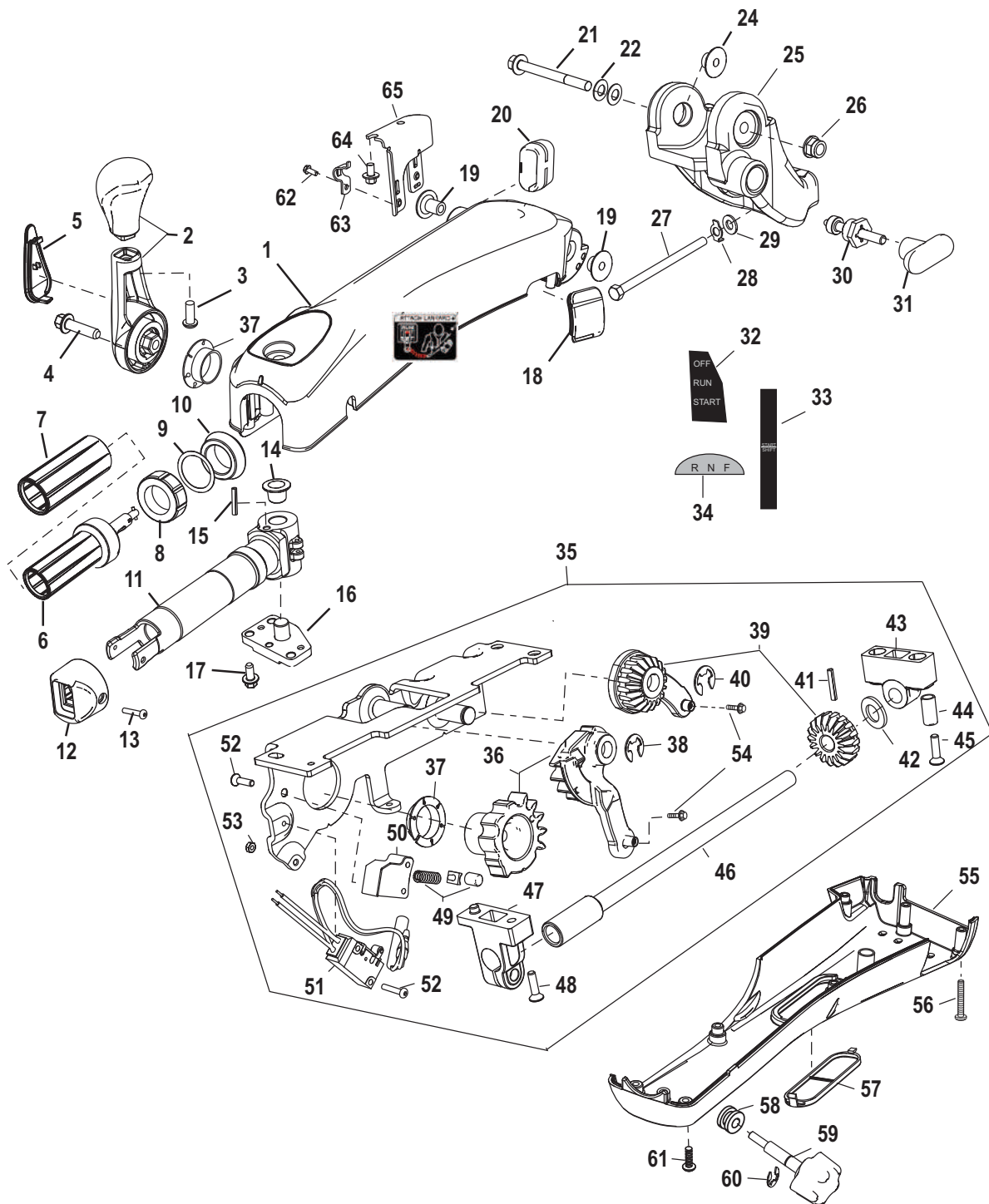
Tiller Handle

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
39	0010	8248324	SCREW (M6 x 16)		1	[1]
-	0000	880093A03	TILLER HANDLE CONVERSION KIT 40/50/60 HP EFI		1	

PART NOTES:

- [1] - COMPONENT OF TILLER HANDLE KIT 880093A03
- [2] - Alternate part numbers:
 - 15920Q54QS
 - 15920T54MPP
 - COMPONENT OF TILLER HANDLE KIT 880093A03

Big Tiller Handle Assembly (40-60 EFI 4-Stroke Manual)

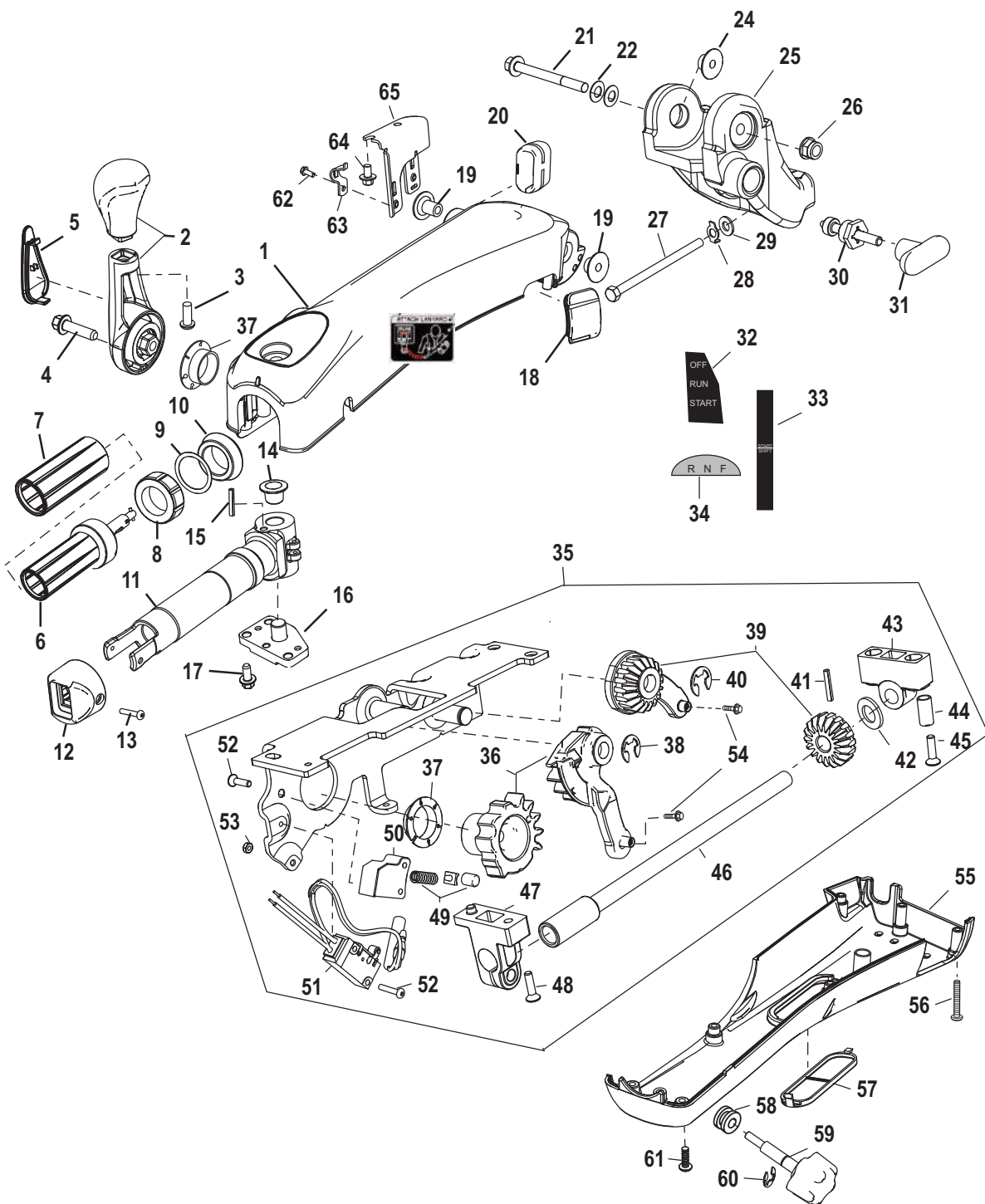


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Big Tiller Handle Assembly (40-60 EFI 4-Stroke Manual)

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0000	879291A04	TILLER HANDLE ASSEMBLY Big Tiller, 40-60 EFI FourStroke, Manual Mechanical Non Power Steering	(Gearcase Models Only)	1	
1	0000	879346T02	HOUSING Steering Handle, Upper		1	
-	0037	8M0032728	DECAL Lanyard, Black		1	
2	0000	879346A01	SHIFT HANDLE ASSEMBLY		1	
3	0010	40011130	SCREW (M6 x 30) Stainless Steel		1	
4	0010	88552630	SCREW (M8 x 30)		1	
5	0000	879346T15	COVER Shift Handle-Mercury		1	
6	0000	879346T05	THROTTLE GRIP ASSEMBLY		1	
7	0000	879346T06	GRIP Rubber		1	
8	0011	8M0034107	NUT		1	
9	0012	8M0024573	WASHER		1	
10	0000	8M0022037	GROMMET		1	
11	0000	879346T08	CHASSIS Throttle Grip		1	
12	0000	8M0030401	CAP Handle Trim Switch		1	
13	0010	4005685	SCREW (M4 x 10)		2	
14	0023	8M0021535	BUSHING		2	
15	0017	8M0022764	DOWEL PIN		2	
16	0000	879346T16	BEARING CAP		1	
17	0010	88552514	SCREW (M6 x 14 MM) Stainless Steel		3	
18	0025	879346T19	GROMMET		1	
19	0023	8M0035136	BUSHING		2	
20	0000	8M0045301	GROMMET		1	
21	0010	823567105	SCREW (M10 x 105) Hex Flange - Stainless Steel		1	
22	0012	4002319	WASHER		1	
23	0012	12024	WASHER (.402 x .787 x .039 Bellevi)		1	
24	0023	8M0031370	BUSHING		1	
25	0000	879346T26	BRACKET		1	
26	0011	826292	NUT (M10) Brass/Nickel Plated		1	
27	0010	82484890	SCREW (M10 x 90)		2	
28	0014	8M0044744	TAB WASHER		2	
29	0012	4002319	WASHER		2	
30	0000	879346T12	TILT LOCK ASSEMBLY		1	
31	0000	879346T11	HANDLE		1	
32	0037	8M0033313	DECAL On-Off-Start		1	
33	0037	8M0029029	DECAL Throttle		1	
34	0037	8M0029030	DECAL R-N-F		1	
35	0000	879347T07	GEAR PLATE ASSEMBLY		1	
36	0000	879347A04	SHIFT ARM AND GEAR ASSEMBLY		1	
37	0023	8M0022826	BUSHING		2	
38	0053	29641	E RING		1	
39	0000	879347A05	THROTTLE GEAR ASSEMBLY		1	

Big Tiller Handle Assembly (40-60 EFI 4-Stroke Manual)

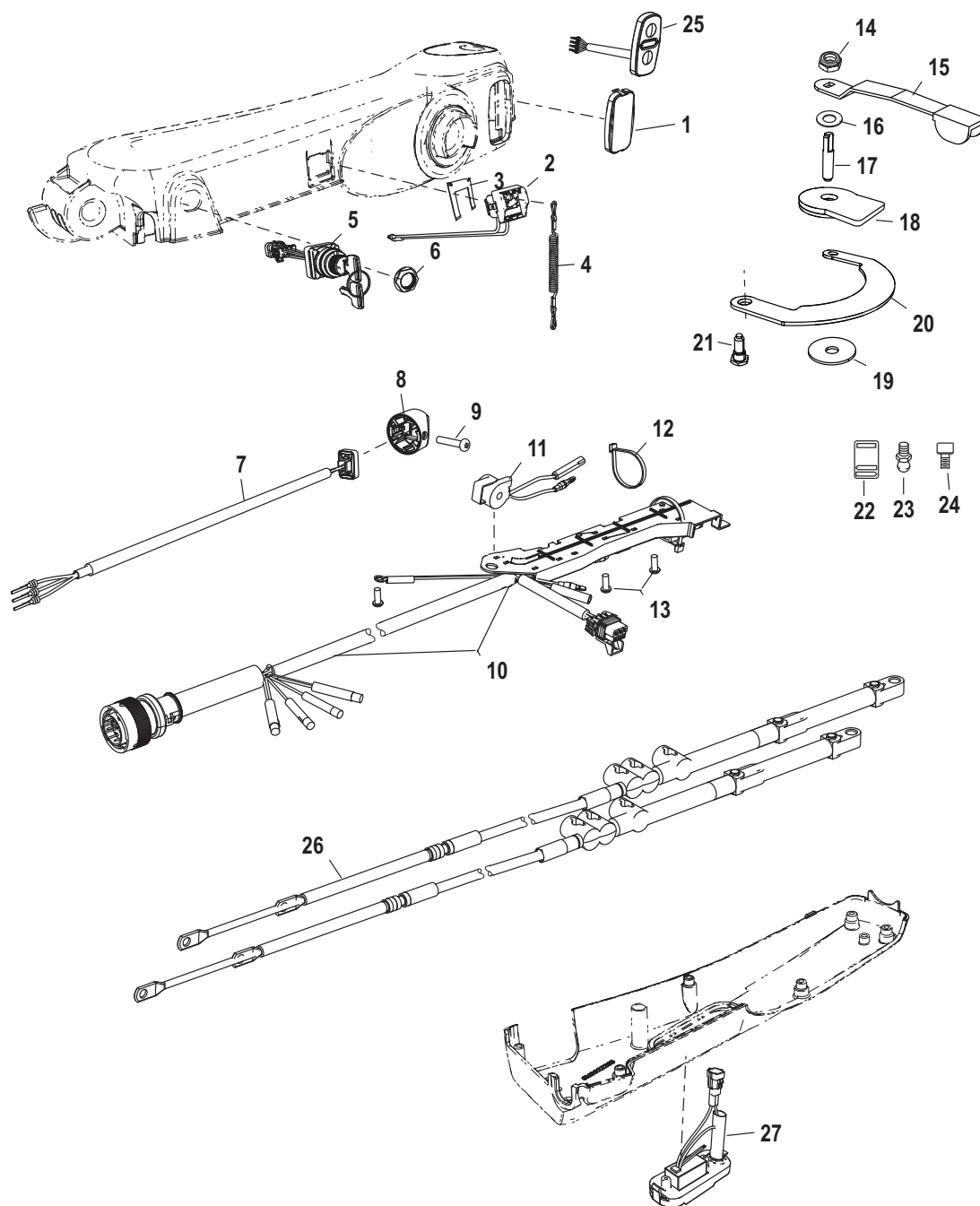


41584

Big Tiller Handle Assembly (40-60 EFI 4-Stroke Manual)

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
40	0053	29641	E RING		1	
41	0017	8M0028305	PIN		1	
42	0015	8M0028540	SHIM (.005)		AR	
42	0015	8M0028541	SHIM (.010)		AR	
42	0015	8M0028542	SHIM (.020)		AR	
42	0015	8M0028543	SHIM (.040)		AR	
43	0023	8M0027443	PILLOW BLOCK		1	
44	0023	8M0028294	BUSHING		2	
45	0010	88552530	SCREW (M6 x 30 MM) Stainless Steel		2	
46		NSS	NOT SOLD SEPARATE Throttle Shaft		1	
47	0000	8M0035550	BLOCK Friction		1	
48	0010	8M0031550	SCREW (M4 x 0.7 x 16)		3	
49	0000	879347A08	SPRING AND GUIDE KIT		1	
50	0000	8M0028323	RETAINER		1	
51	0084	879347T06	SWITCH Neutral		1	
52	0010	8M0034874	SCREW (M3 x 0.5)		2	
53	0011	8M0034875	NUT (M3 x 0.5 Hex)		2	
54	0010	8222151	SCREW (#8-32 x .375) Not included in Gear Plate Assembly		2	
55	0000	879346T04	COVER Steering Handle, Lower		1	
56	0010	4001991	SCREW (M4 x 35)		2	
57	0000	879346T10	COVER Switch/Light		1	
58	0025	828249	GROMMET		1	
59	0000	879346A03	THROTTLE FRICTION KNOB ASSEMBLY		1	
60	0053	29641	E RING		1	
61	0010	4001987	SCREW (M4 x 16)		6	
62	0010	8222151	SCREW (#8-32 x .375)		2	
63	0000	8M0028230	RETAINER		2	
64	0010	82130010	SCREW (M6 x 10)		2	
65	0000	879346T17	BRACKET Shift Mount		1	
NS	0090	899984003	INSTALLATION MANUAL Big Tiller, Manual		1	
NS	0090	899988002	OPERATION MANUAL Big Tiller - Manual, Mechanical and DTS		1	

Big Tiller Handle Kit 40-60 EFI 4-Stroke, Manual

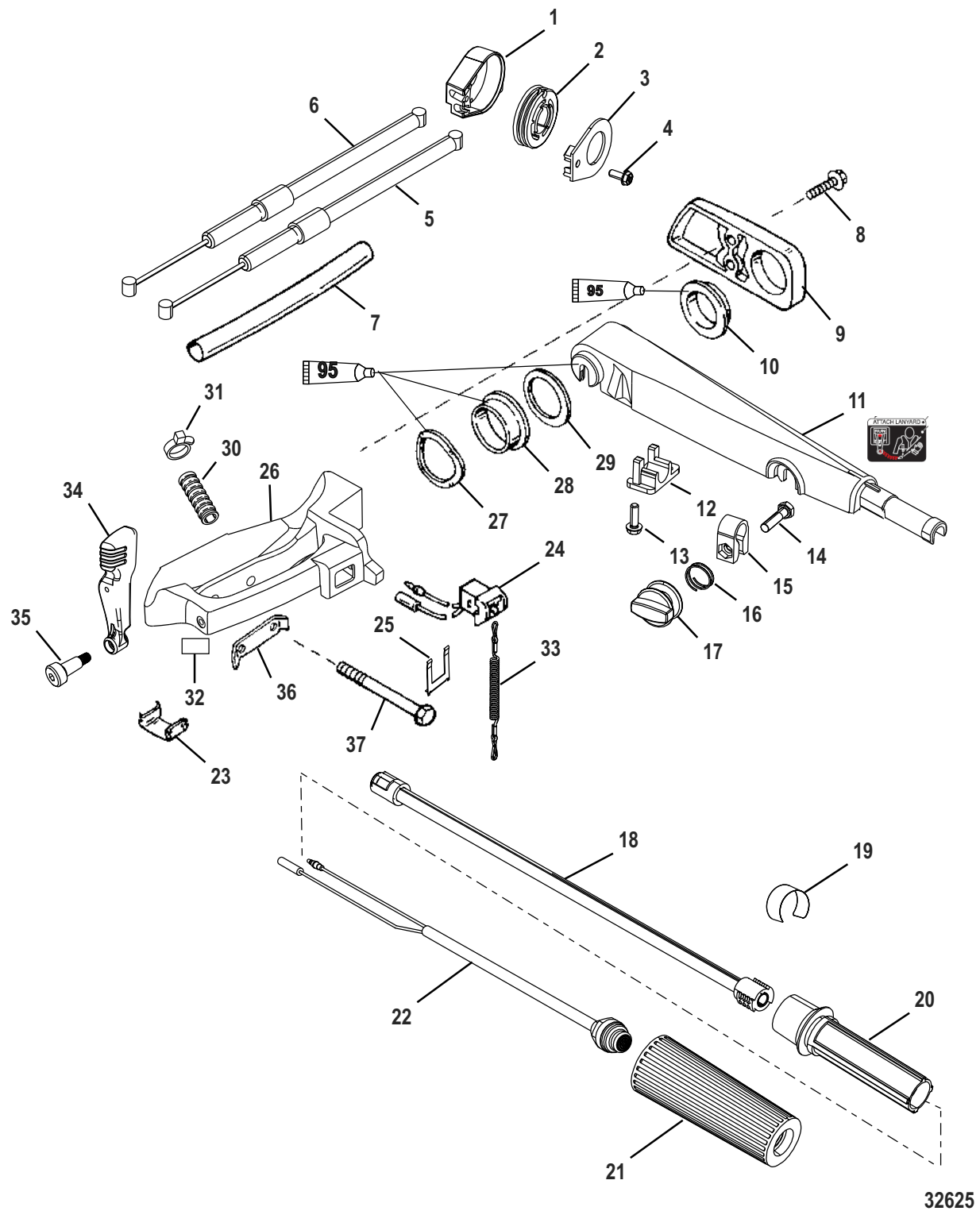


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Big Tiller Handle Kit 40-60 EFI 4-Stroke, Manual

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0000	879291A04	TILLER HANDLE ASSEMBLY Big Tiller, 40-60 EFI FourStroke, Manual Mechanical Non Power Steering	(Gearcase Models Only)	1	
1	0000	879346T20	COVER		1	
2	0000	879347A01	EMERGENCY STOP SWITCH		1	
3	0000	8M0032846	RETAINER Brass		1	
4	0087	8M0044351	LANYARD ASSEMBLY Stop Switch - 70 inch		1	
5	0087	897716K01	SWITCH KIT Ignition (3 Position) With Keys	See Switch Kit parts breakdown for replacement keys.	1	
6	0011	897716001	NUT Plastic-Key Switch		1	
7	0000	879347A02	TRIM SWITCH ASSEMBLY		1	
8	0000	8M0030401	CAP Handle Trim Switch		1	
9	0010	4005685	SCREW (M4 x 10)		2	
10	0000	879347A03	HARNESS AND PLATE ASSEMBLY		1	
11	0000	816492A1	ALARM ASSEMBLY Audio Warning		1	
12	0054	816311T	TIE STRAP (8.00 Inches)		3	
13	0010	4005685	SCREW (M4 x 10)		3	
14	0011	826709113	NUT (.375-24) Stainless Steel		1	
15	0000	823792	LEVER		1	
16	0012	29330	WASHER		1	
17	0000	821961	ROD		1	
18	0000	8M0006845	PLATE/DISC ASSEMBLY Brake		1	
19	0000	8165621	DISC		1	
20	0000	8M0007471	PLATE Swivel Head		1	
21	0010	768042	SHOULDER SCREW Hex		1	
22	0037	8237011	DECAL Co-Pilot		1	
23	0022	74036	FITTING Grease		1	
24	0010	4008910	SCREW (M8 x 10) Stainless Steel		1	
25	0087	897978T01	CONTROL KIT Trolling		1	
26	0000	897978K04	THROTTLE AND SHIFT KIT 40-60 EFI FourStroke (32.5 In. Shift, 36 In. Throttle)	Order Separate-Mechanical Application	1	
27	0087	897978T02	LED LIGHT AND SWITCH KIT	Optional - Order Separate	1	

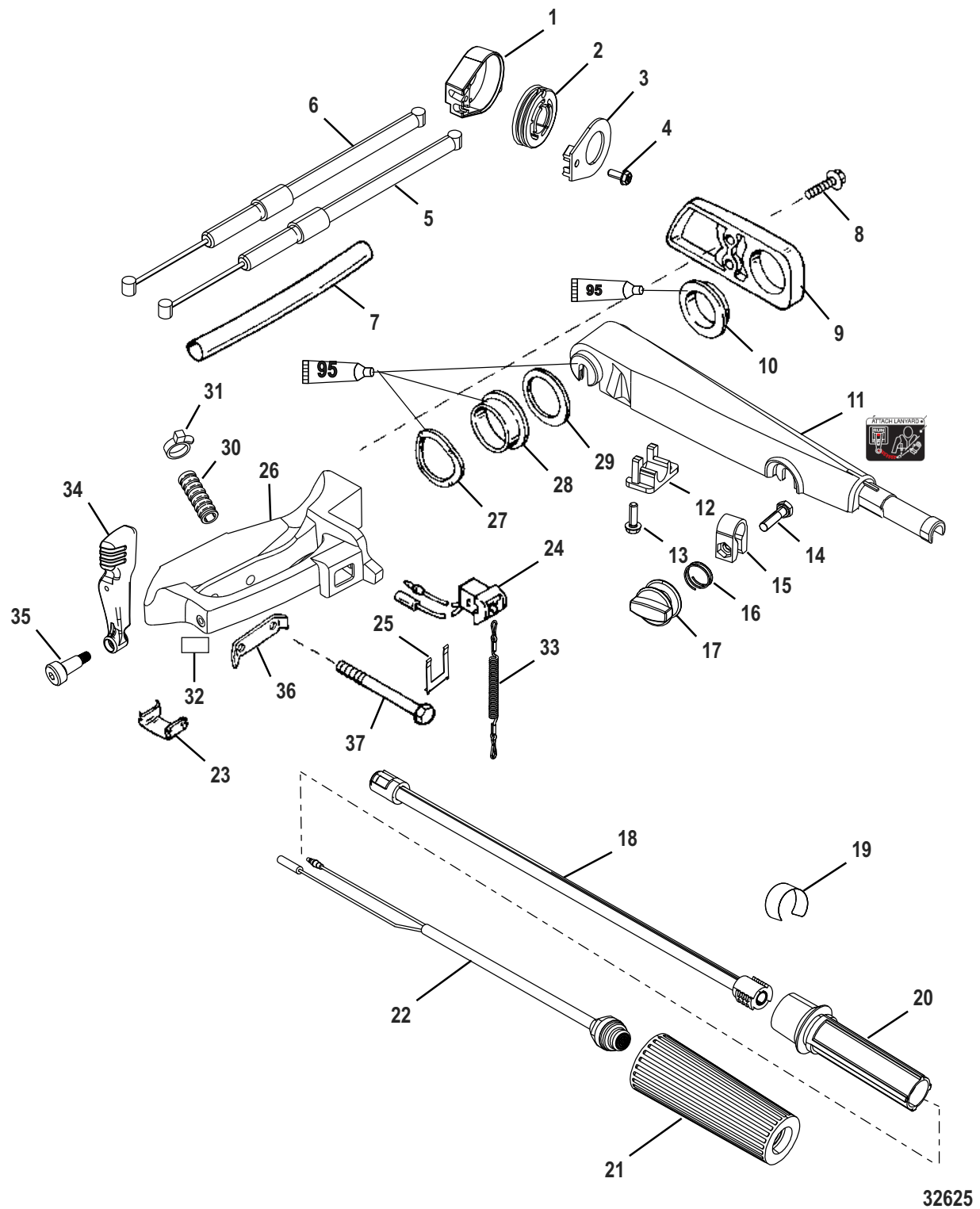
Tiller Handle Kit (Jet 35/40)



Tiller Handle Kit (Jet 35/40)

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0000	889246A37	CONVERSION KIT Tiller Handle - Electric Remote Control to Electric Handle		1	
1	0000	822148A6	COVER KIT		1	
2	0000	822150	PULLEY		1	
3		NSS	NOT SOLD SEPARATE Case		1	
4	0010	878608	SCREW (#10-16 x .500)		1	
5	0000	4324210	CABLE ASSEMBLY Throttle (30.50 Inches)		1	
6	0000	4324211	CABLE ASSEMBLY Throttle (41.50 Inches)		1	
7	0085	960099	SLEEVE (12.00 Inches)		1	
8	0010	82526225	SCREW (M8 x 25 MM)		2	
9	0000	822407F1	COVER		1	
10	0023	821477	BUSHING 1.485-1.475 Inside Diameter		1	
11	0000	828813T1	ARM Steering Handle		1	
-	0037	8M0032728	DECAL Lanyard, Black		1	
12	0000	822441	RETAINER		1	
13	0010	40011107	SCREW (M5 x 16) Stainless Steel		1	
14	0010	4000330	SCREW (M6 x 25)		1	
15	0000	892995	LOCK Throttle		1	
16	0024	96203	SPRING		1	
17	0000	821972T	KNOB Throttle		1	
18	0000	821463A2	TILLER TUBE		1	
19	0037	8242004	DECAL		1	
20	0000	821465	HANDLE Throttle		1	
21	0000	99589003	GRIP		1	
22	0087	823609A14	SWITCH Stop		1	
23	0000	823687	CLIP		2	
24	0087	11083A31	SWITCH Stop		1	
25	0000	120441	RETAINER Brass		1	
26	0000	821455A4	BRACKET Tiller		1	
27	0013	826792	WAVE WASHER		1	
28	0023	821477	BUSHING 1.485-1.475 Inside Diameter		1	
29	0012	827314	WASHER		1	
30	0032	828547633	CONDUIT (.620 Inside Diameter x 3.00 Feet Bulk)		1	
31	0054	816311T	TIE STRAP (8.00 Inches)		1	
32	0037	82409316	DECAL F-N-R Shift		1	
33	0000	15920Q54	LANYARD ASSEMBLY		1	[1]
34	0000	830180A01	HANDLE KIT Shift		1	
35	0010	8M0021519	SHOULDER SCREW (10 x 20)		1	
36	0014	8M0009820	TAB WASHER		1	
37	0010	82484890	SCREW (M10 x 90)		2	

Tiller Handle Kit (Jet 35/40)



Cat.# 90-883875008

Tiller Handle Kit (Jet 35/40)

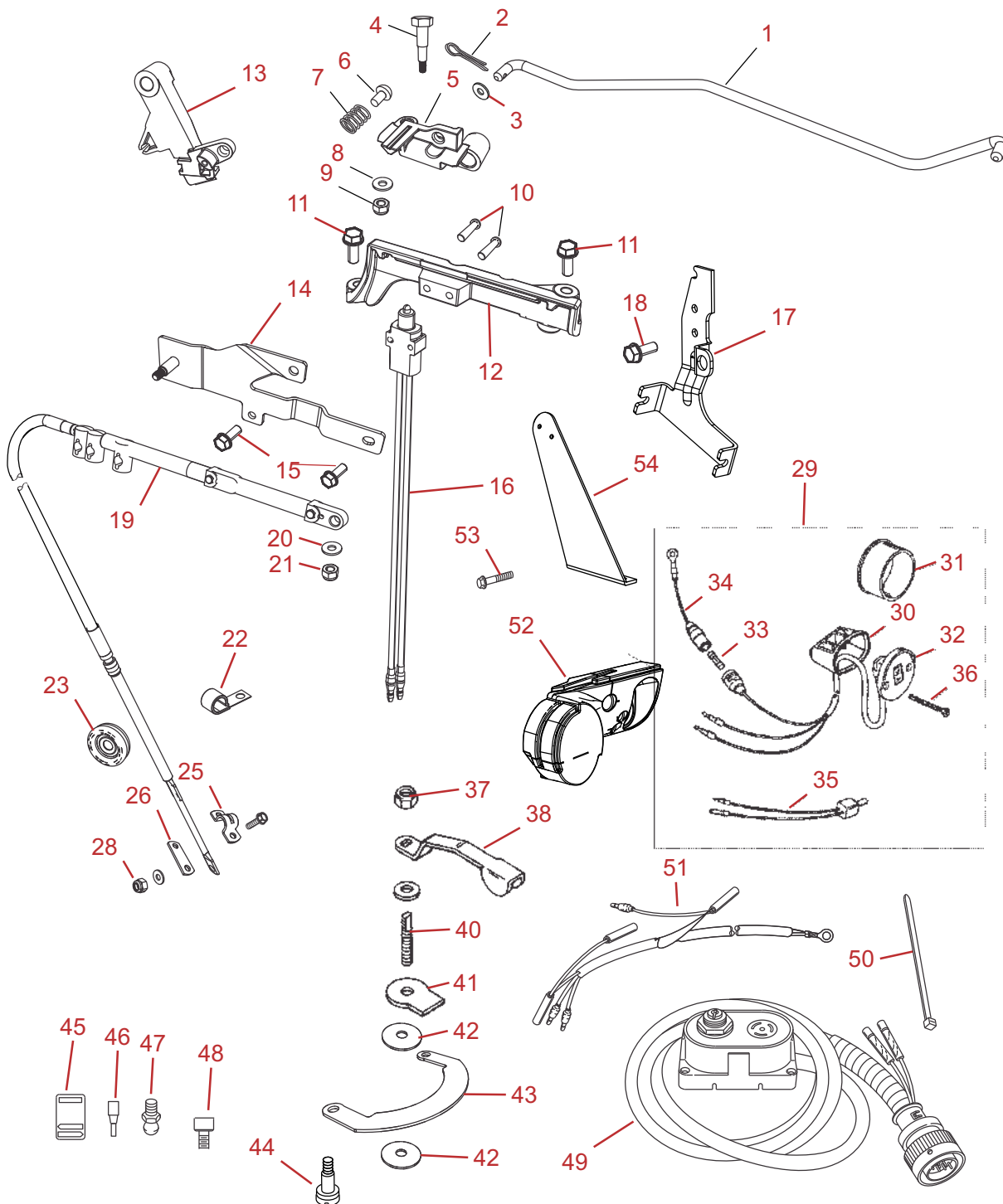
PART NOTES:

[1] - Alternate part numbers:

15920Q54QS

15920T54MPP

Tiller Handle Kit Components (Jet 35/40)



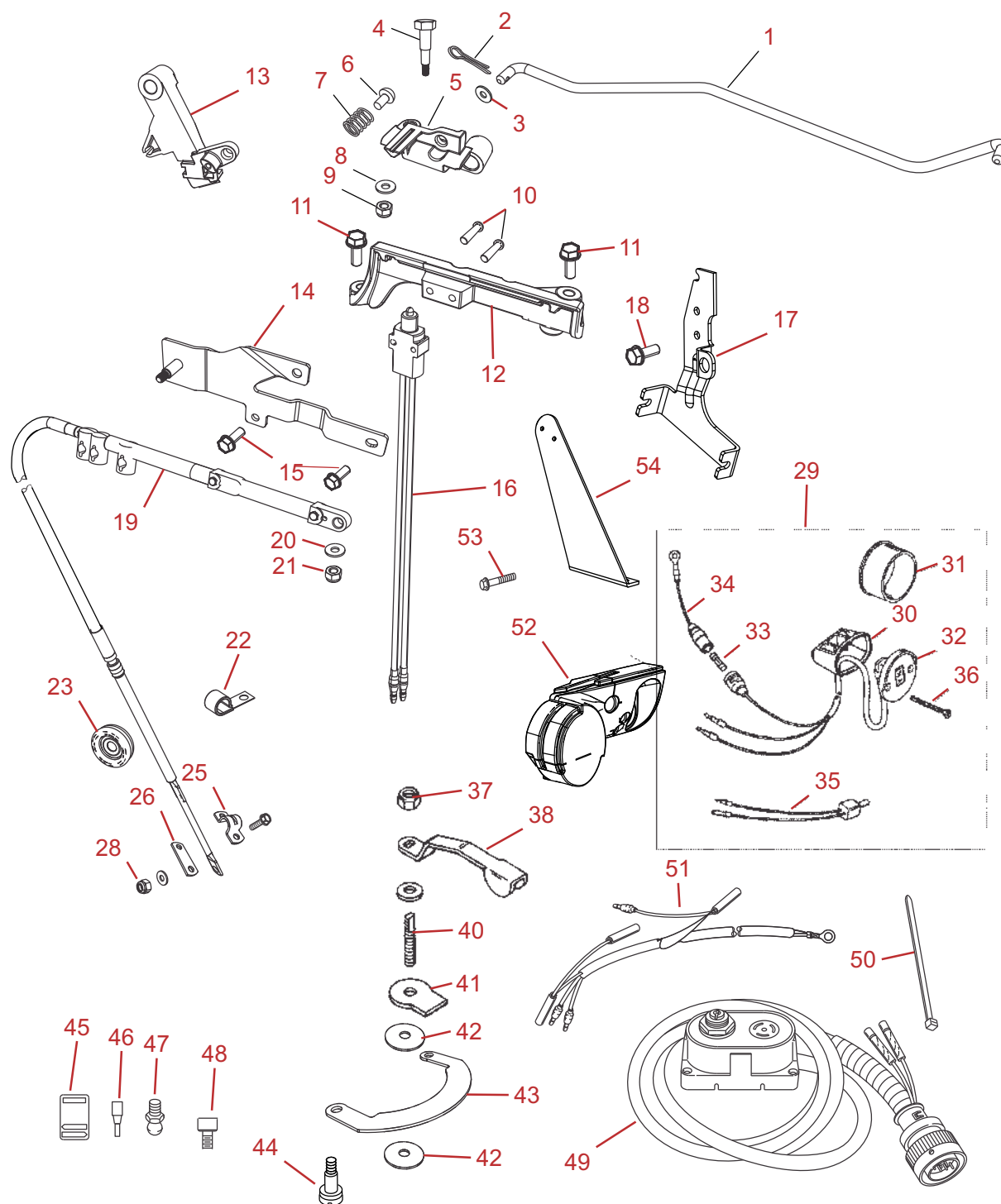
35817

Tiller Handle Kit Components (Jet 35/40)

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0000	889246A37	CONVERSION KIT Tiller Handle - Electric Remote Control to Electric Handle		1	
1	0000	8M0005914	ROD Shift		1	
2	0018	210711	COTTER PIN		1	
3	0012	29245	WASHER (.281 x .500 x .060) Stainless Steel		1	
4	0017	8M0020425	PIN		1	
5	0000	898289T35	SLIDE		1	
6	0000	12016A2	DETENT/SPRING KIT		1	
7		NSS	NOT SOLD SEPARATE Spring		1	
8	0012	4002314	WASHER		1	
9	0011	401365	NUT (M5) Stainless Steel		1	
10	0010	69570	SCREW (#10-16 x .750)		2	
11	0010	82130020	SCREW (M6 x 20)		2	
12	0000	898289T33	BRACKET		1	
13	0000	898289T36	LEVER		1	
14	0000	898289T34	BRACKET		1	
15	0010	1993716	SCREW (M6 x 16)		3	
16	0087	8M0021265	SWITCH ASSEMBLY		1	
17	0000	830294T3	BRACKET		1	
18	0010	40011128	SCREW (M6 x 20) Stainless Steel		1	
19	0000	897978A03	CABLE ASSEMBLY Throttle/Shift		1	
20	0012	35462	WASHER (.2656 x .625 x .0625) Stainless Steel		1	
21	0011	401366	NUT (M6) Stainless Steel		1	
22	0054	858951	J CLIP		1	
23	0025	8M0001537	GROMMET		1	
24	0010	4001987	SCREW (M4 x 16)		2	
25	0000	8M0009401	CLIP		1	
26	0054	8M0009400	CLIP		1	
27	0012	38833	WASHER		2	
28	0011	8M0000839	NUT (M4) Nylon Insert		2	
29	0087	18286A18	SWITCH KIT Trim (10.00 Feet)		1	
30	0000	18861	RETAINER		1	
31	0000	814820	ADAPTER		1	
32		NSS	NOT SOLD SEPARATE		1	
33	0088	79091	FUSE 20 Ampere		1	
34	0084	95084A2	CABLE ASSEMBLY		1	
35	0084	11149A2	CABLE ASSEMBLY (6.00 Inches)		1	
36	0010	19209	SCREW (#10-32 x 2.25)		2	
36	0010	813523	SCREW (#10-16 x 2.25)		2	
37	0011	826709113	NUT (.375-24) Stainless Steel		1	
38	0000	823792	LEVER		1	
39	0012	29330	WASHER		1	
40	0000	821961	ROD		1	
41	0000	821957	BRAKE PLATE		1	

Tiller Handle Kit Components (Jet 35/40)

Tiller Handle Kit Components (Jet 35/40)

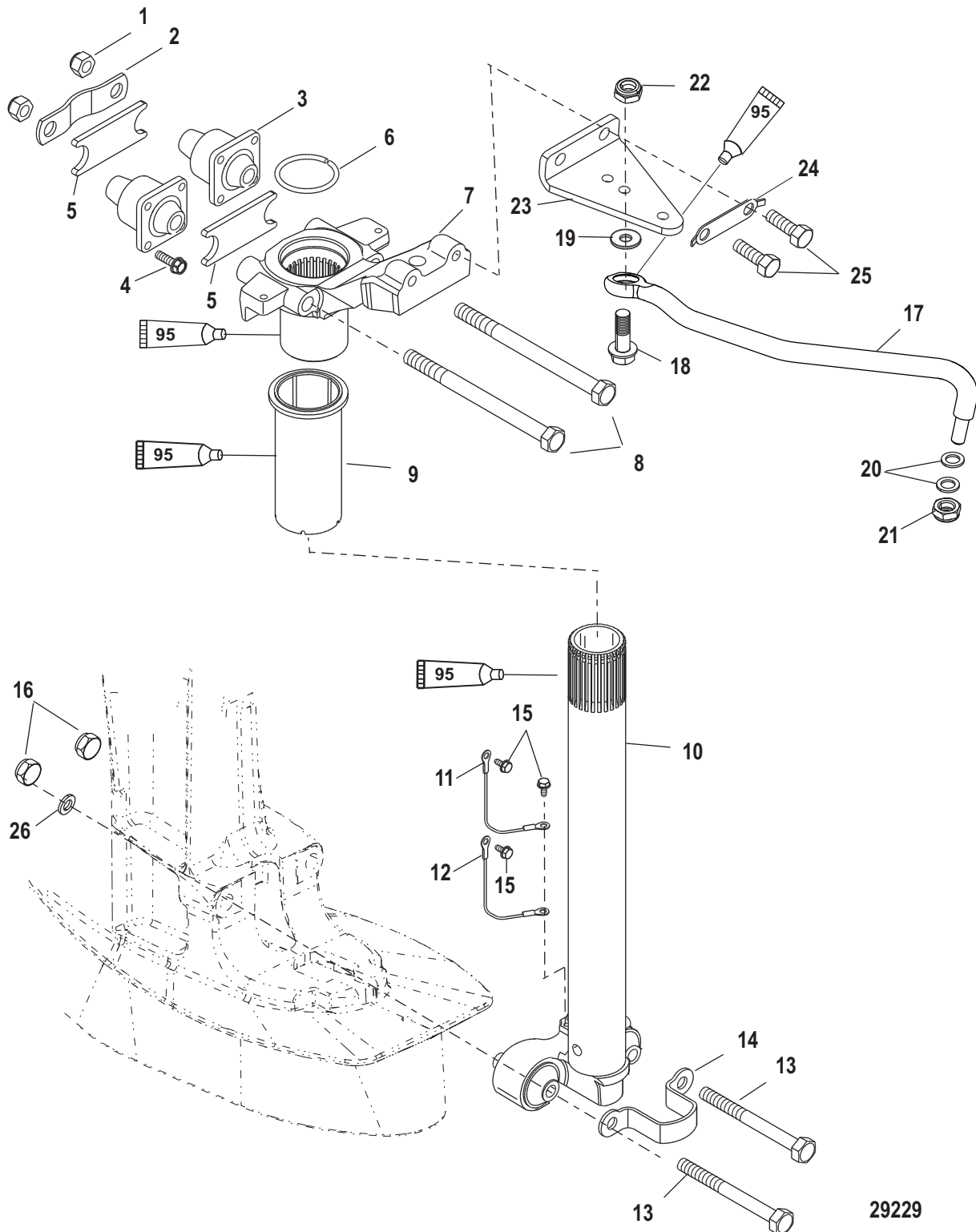


35817

Tiller Handle Kit Components (Jet 35/40)

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
42	0000	8165621	DISC		2	
43	0000	8M0007471	PLATE Swivel Head		1	
44	0010	768042	SHOULDER SCREW Hex		2	
45	0037	8237011	DECAL Co-Pilot		1	
46	0000	13541	PLUG Male		2	
47	0022	74036	FITTING Grease		1	
48	0010	4008910	SCREW (M8 x 10) Stainless Steel		1	
49	0000	15000A14	KEY SWITCH KIT Remote Ignition		1	
50	0054	816311T	TIE STRAP (8.00 Inches)		3	
51	0084	852375A6	HARNESS ASSEMBLY Extension		1	
52	0000	8M0028682	GROMMET		1	
53	0010	88552535	SCREW (M6 x 35 MM) Stainless Steel		1	
54	0000	8M0034273	BRACKET		1	

Steering Arm

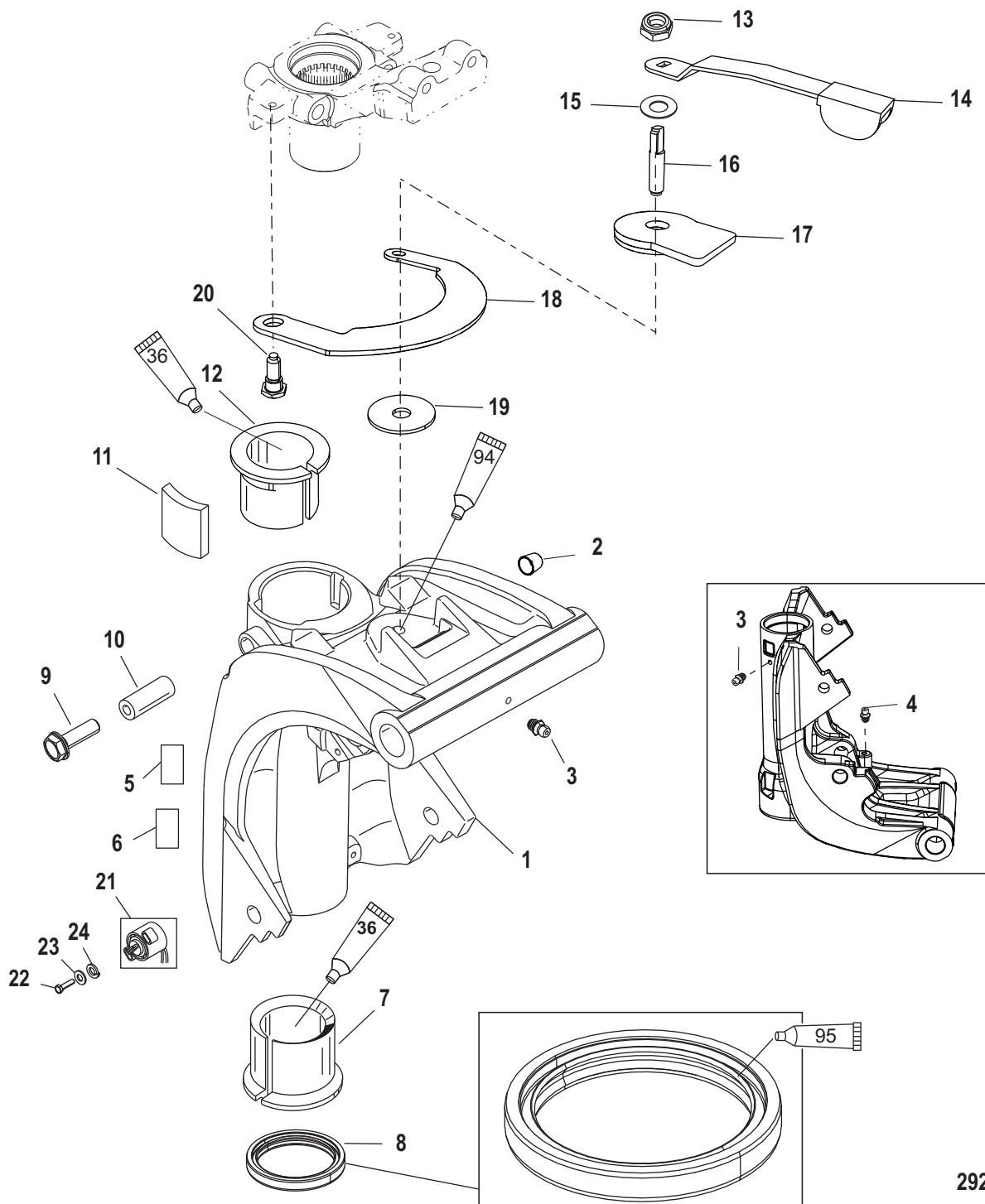


29229

Steering Arm

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0011	896963	NUT (M12)		2	
2	0000	893773002	STRAP Upper Mount		1	
3	0000	893655T	MOUNT Upper		2	
4	0010	40011128	SCREW (M6 x 20) Stainless Steel		8	
5	0000	826658	BUMPER		2	
6	0053	89531	RING Retaining		1	
7	0000	825222T03	ARM Steering		1	
8	0010	898835001	SCREW (M12 x 154)		2	
9	0023	8279971	SPACER	Long	1	
9	0023	8279973	SPACER	Jet	1	
10	0000	893590T04	SWIVEL TUBE	Long	1	
10	0000	850175T03	SWIVEL TUBE ASSEMBLY Short	Jet	1	
11	0000	88238A4	CABLE ASSEMBLY		1	
12	0000	88238A13	CABLE ASSEMBLY Ground	Long	1	
12	0084	8M0007781	CABLE ASSEMBLY Ground	Jet	1	
13	0010	892086120	SCREW (M10 x 120)		2	
14	0000	893703	STRAP Lower Mount		1	
15	0010	878607	SCREW (#10-16 x .375)		3	
16	0011	40140	NUT (M10)		2	
17	0000	8M0001163	LINK ROD	Non Handle	1	
18	0010	823919	SCREW (.375-24 x 1.500)	Non Handle	1	
19	0012	71970	WASHER (.390 x .546 x .12)	Non Handle	1	
20	0012	37828	WASHER (.390 x .625 x .062) Stainless Steel	Non Handle	2	
21	0011	8M0042636	NUT (.375-24) Brass	Non Handle	1	
22	0011	826709113	NUT (.375-24) Stainless Steel	Non Handle	1	
23	0000	816667F3	BRACKET Ride-Guide	Non Handle	1	
24	0014	8M0009820	TAB WASHER	Non Handle	1	
24	0014	816669F1	TAB WASHER	Jet	1	
25	0010	4000377	SCREW (M10 x 30)	Non Handle	2	
26	0012	4002319	WASHER		2	

Swivel Bracket



29230

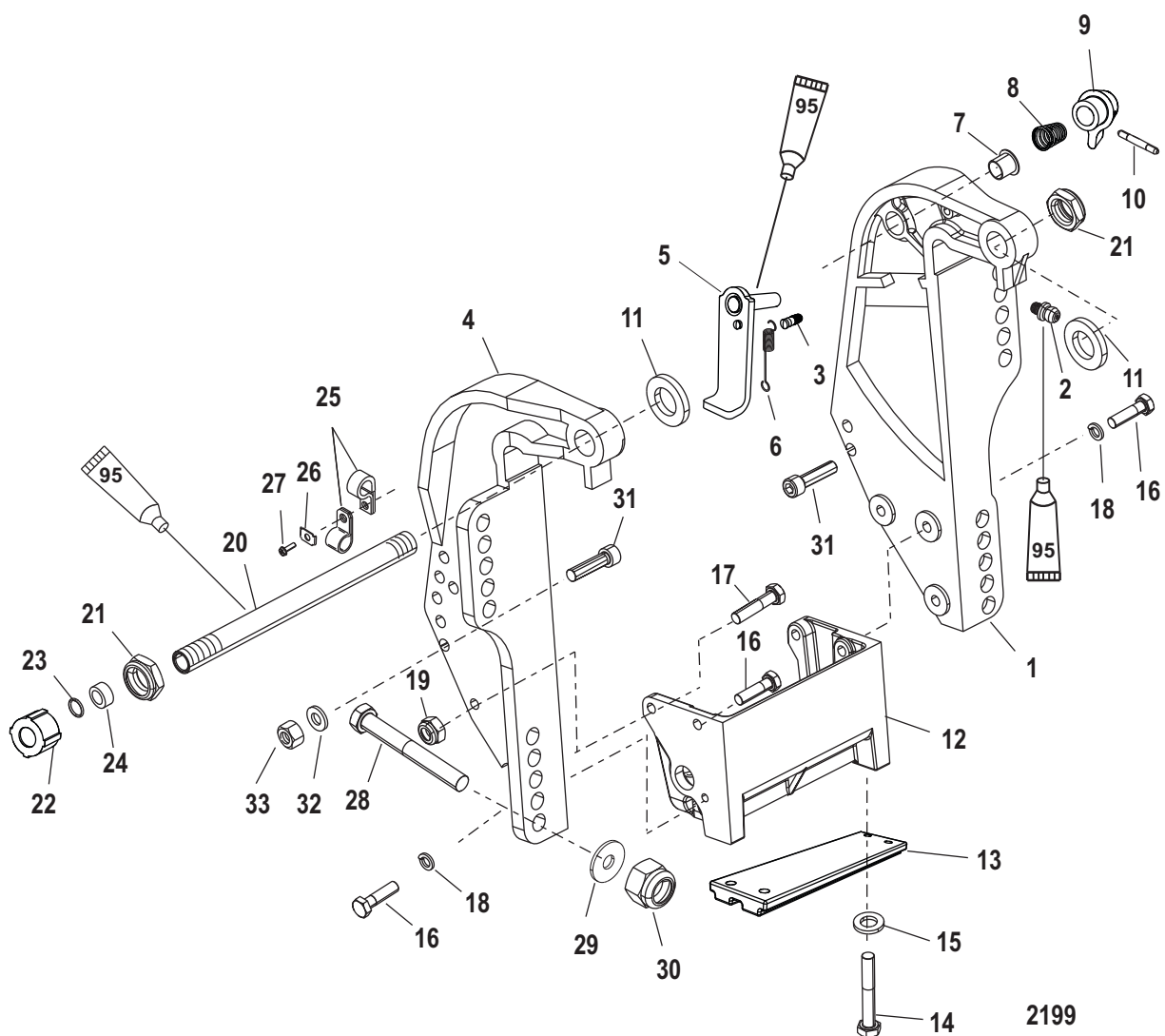
Swivel Bracket

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	1401	850066A1	SWIVEL BRACKET		1	
2	0023	19606	BEARING Trim Pin		2	
3	0022	74036	FITTING Grease		2	
4	0022	74036	FITTING Grease	Handle	1	[1]
5	0037	8237011	DECAL Co-Pilot	Handle	1	[1]
6		NSS	NOT SOLD SEPARATE Decal-Serial Overlamine		1	
7	0023	821777	BUSHING Lower		1	
8	0026	822404	SEAL		1	
9	0010	4008910	SCREW (M8 x 10) Stainless Steel	Handle	1	[1]
9	0010	40011149	SCREW (M8 x 25) Stainless Steel		1	
10	0000	8282451	SEAL Co-Pilot		1	
11	0000	822397	PUCK	Non Handle	1	
12	0023	8217711	BUSHING		1	
13	0011	826709113	NUT (.375-24) Stainless Steel	Handle	1	[1]
14	0000	823792	LEVER Co-Pilot	Handle	1	[1]
15	0012	29330	WASHER	Handle	1	[1]
16	0000	821961	ROD Threaded	Handle	1	[1]
17	0000	8M0006845	PLATE/DISC ASSEMBLY Brake	Handle	1	[1]
18	0000	8M0007471	PLATE Swivel Head	Handle	1	[1]
19	0000	8165621	DISC Friction	Handle	1	[1]
20	0010	768042	SHOULDER SCREW Hex	Handle	2	[1]
21	0000	821400A2	SENDER KIT Power Trim		1	
22	0010	41069	SCREW (#10-24 x .750)		2	
23	0013	26996	LOCKWASHER (#10) Stainless Steel		2	
24	0012	89302	WASHER (.203 x .406 x .040)		2	
-	0000	880093A03	TILLER HANDLE CONVERSION KIT 40/50/60 HP EFI		1	

PART NOTES:

[1] - COMPONENT OF TILLER HANDLE KIT 880093A03

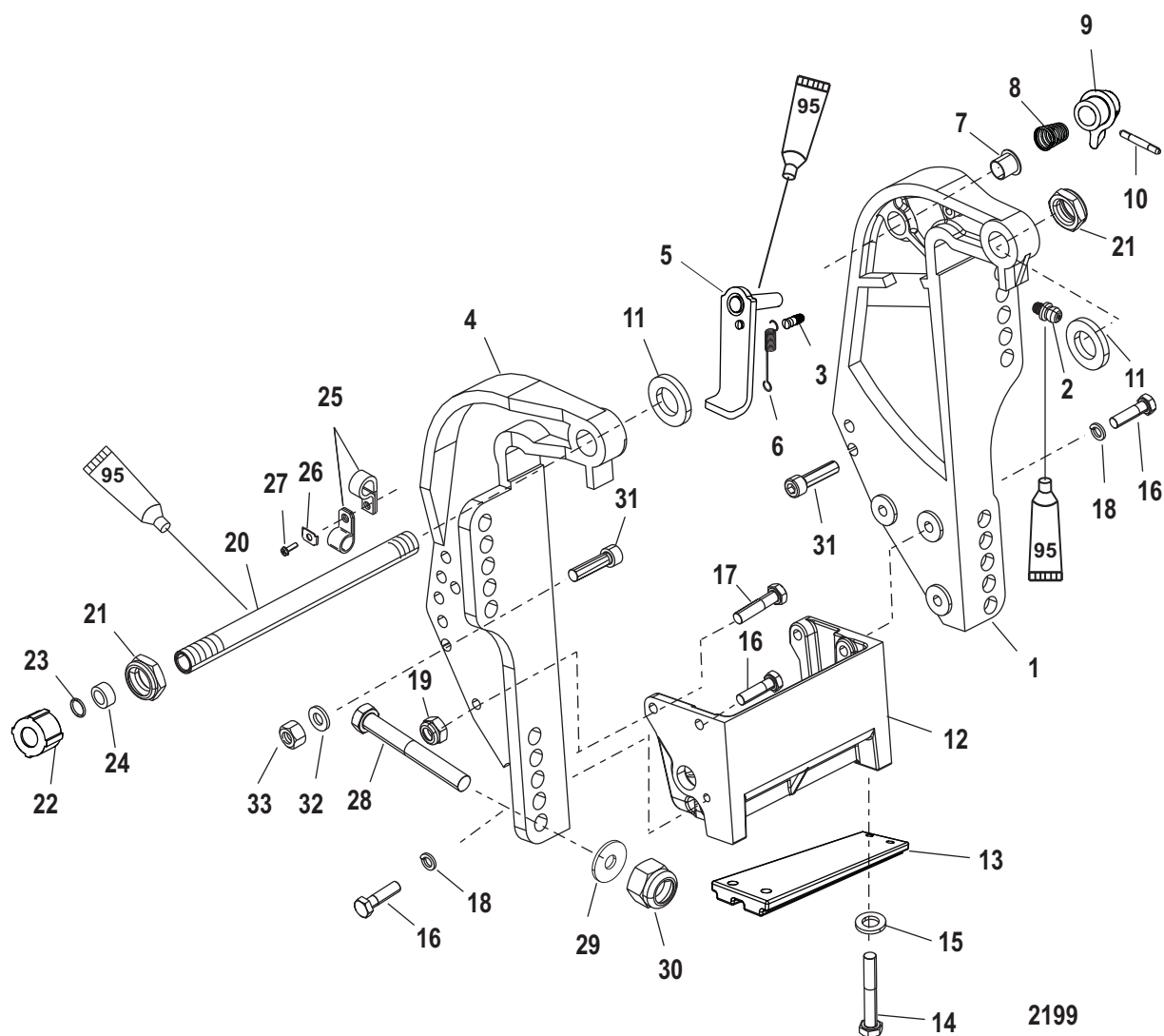
Transom Bracket



Transom Bracket

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	3418	822866T04	BRACKET Transom - Port		1	
2	0022	98727	FITTING Grease		1	
3	0017	99604	PIN Groove		1	
4	3418	822865T05	BRACKET Transom - Starboard		1	
5	0000	893704T01	LEVER Tilt Lock		1	
6	0024	99622	SPRING		1	
7	0023	65830	NYLINER		1	
8	0024	812708	SPRING		1	
9	0000	8M0007470	KNOB		1	
10	0017	8M0021914	PIN (.125 x 30 mm)		1	
11	0012	19619	WASHER		2	
12	0000	18486A08	BRACKET KIT Anchor		1	
13	0097	818298Q1	ANODE KIT		1	[1]
14	0010	4000330	SCREW (M6 x 25)		2	
15	0012	29245	WASHER (.281 x .500 x .060) Stainless Steel		2	
16	0010	85594030	SCREW (M8 x 30)	Included with Anchor Bracket Kit	5	
17	0010	8M0000586	SCREW (M8 x 35)	Included with Anchor Bracket Kit	1	
18	0012	843108	WASHER (.330 x .560 x .060) Stainless Steel	Included with Anchor Bracket Kit	4	
19	0011	401388	NUT (M8) Stainless Steel		2	
20	0000	196141	TILT TUBE		1	
21	0011	858869	NUT (.875-14)		2	
22	0000	19624A1	SEAL KIT	Non-Handle	1	
23	0025	29619	O-RING (.583 x .103)	Non-Handle	1	
24	0023	78861	SPACER	Non-Handle	1	
25	0054	22740	CLIP		2	
26	0000	69205	C WASHER		1	
27	0010	878609	SCREW (#10-16 x .600)		1	
28	0010	814259	SCREW (.500-20 x 4.00)		4	
29	0012	28421	WASHER (1.5 x 3.05 x 0.13) Stainless Steel		4	
30	0011	82671117	NUT (.500-20)		4	
31	0010	4009040	SCREW (M10 x 40) Stainless Steel		2	
32	0012	4002319	WASHER		2	
33	0011	40140	NUT (M10)		2	

Transom Bracket

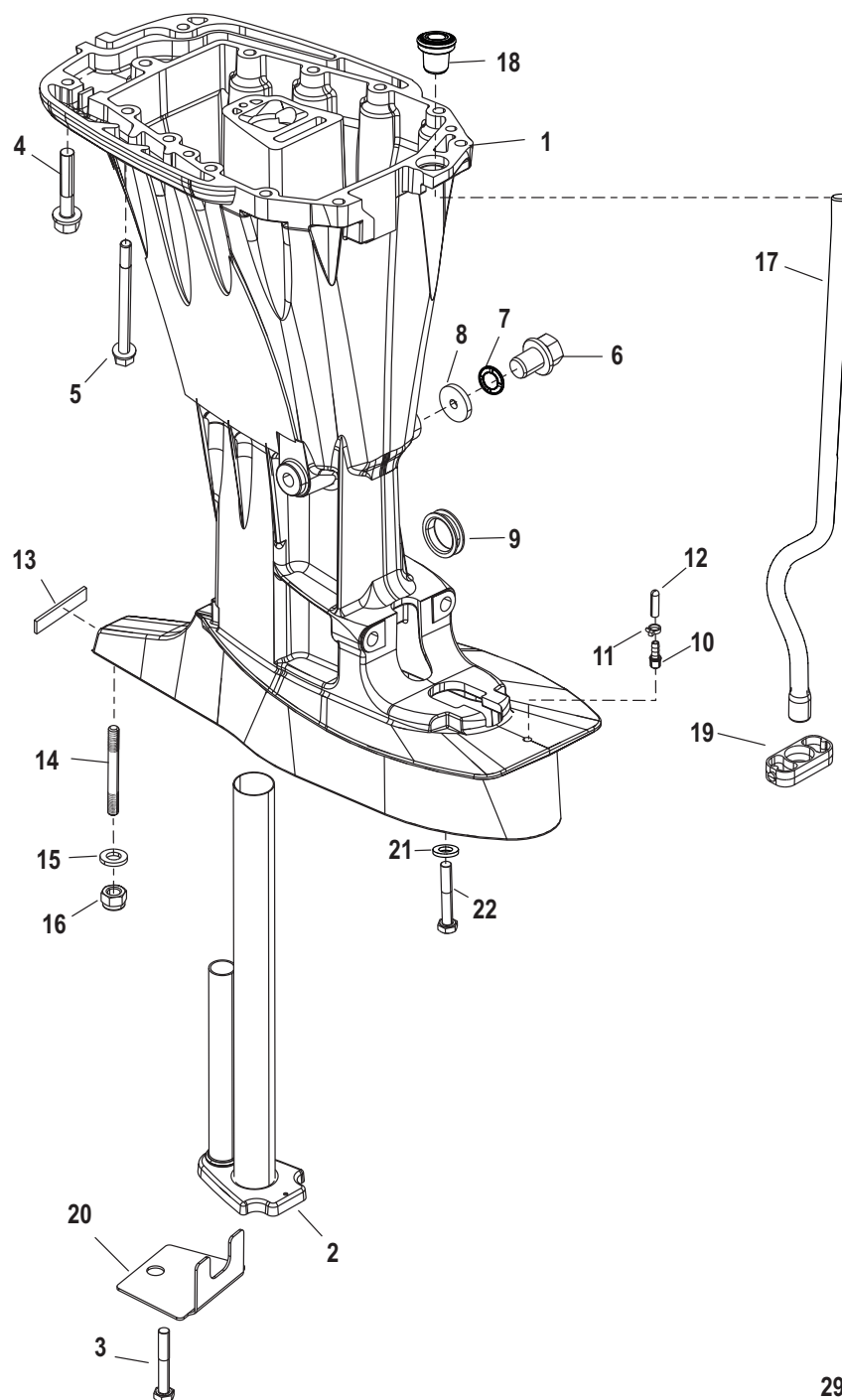


Transom Bracket

PART NOTES:

- [1] - Alternate part numbers:
- 818298A 1Service Part
 - 818298Q 1QS
 - 818298T 1MPP
 - 818298T 3Magnesium
 - 8M0059343Bulk Pack

Driveshaft Housing

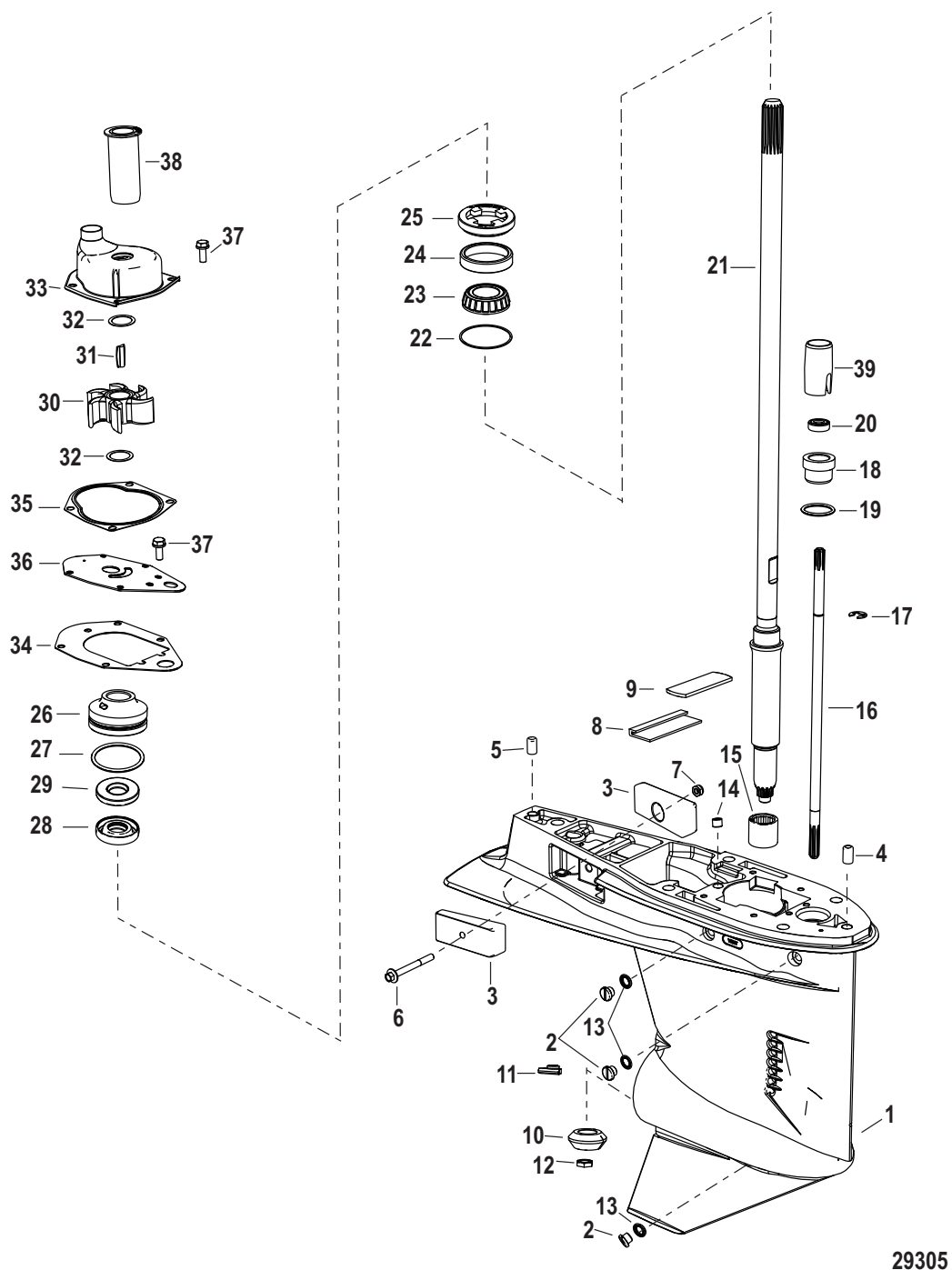


29231

Driveshaft Housing

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	1503	852421T07	HOUSING Driveshaft - Long		1	
1	1503	852421T09	HOUSING Driveshaft	Jet	1	
2	0000	825220T06	PIPE Exhaust	Long	1	
2		NSS	NOT SOLD SEPARATE Retainer Assembly	Jet	1	
3	0010	1993325	SCREW (M10 x 25 MM)	Long	1	
3	0010	4000376	SCREW (M10 x 25)	Jet	1	
4	0010	88960845	SCREW (M8 x 45)		5	
5	0010	824459110	SCREW (M8 x 110) Stainless Steel		8	
6	0000	8288181	PLUG Drain		1	
7	0026	8M0007119	SEAL Drain Plug		1	
8	0000	826276	BUMPER		1	
9	0025	828817001	GROMMET	Non-Jet	1	
10	0022	13035002	FITTING	Non-Jet	1	
11	0054	816311T	TIE STRAP (8.00 Inches)	Non-Jet	1	
12	0019	892286	CAP	Non-Jet	1	
13	0000	828706	BUMPER	Non-Jet	1	
14	0016	823984	STUD (M10 x 50)	Non-Bigfoot/Non-Jet	1	
14	0016	903501	STUD (M10 x 100)	Bigfoot/Non-Jet	1	
15	0012	856774	WASHER (.406 x .750 x .105) Stainless Steel		1	
16	0011	40140	NUT (M10)	Non-Jet	1	
17	0032	897971A01	TUBE/SEAL KIT Water - Long		1	
17	0032	897970A01	TUBE/SEAL KIT Water - Short	Jet	1	
18	0000	8M0021959	SEAL Water		1	
19	0054	828529	GUIDE		1	
20	0000	893770	PLATE Driveshaft Housing		1	
21	0012	856774	WASHER (.406 x .750 x .105) Stainless Steel		4	
22	0010	4000380	SCREW (M10 x 45)		4	

Gear Housing Driveshaft - 1.83:1 Gear Ratio

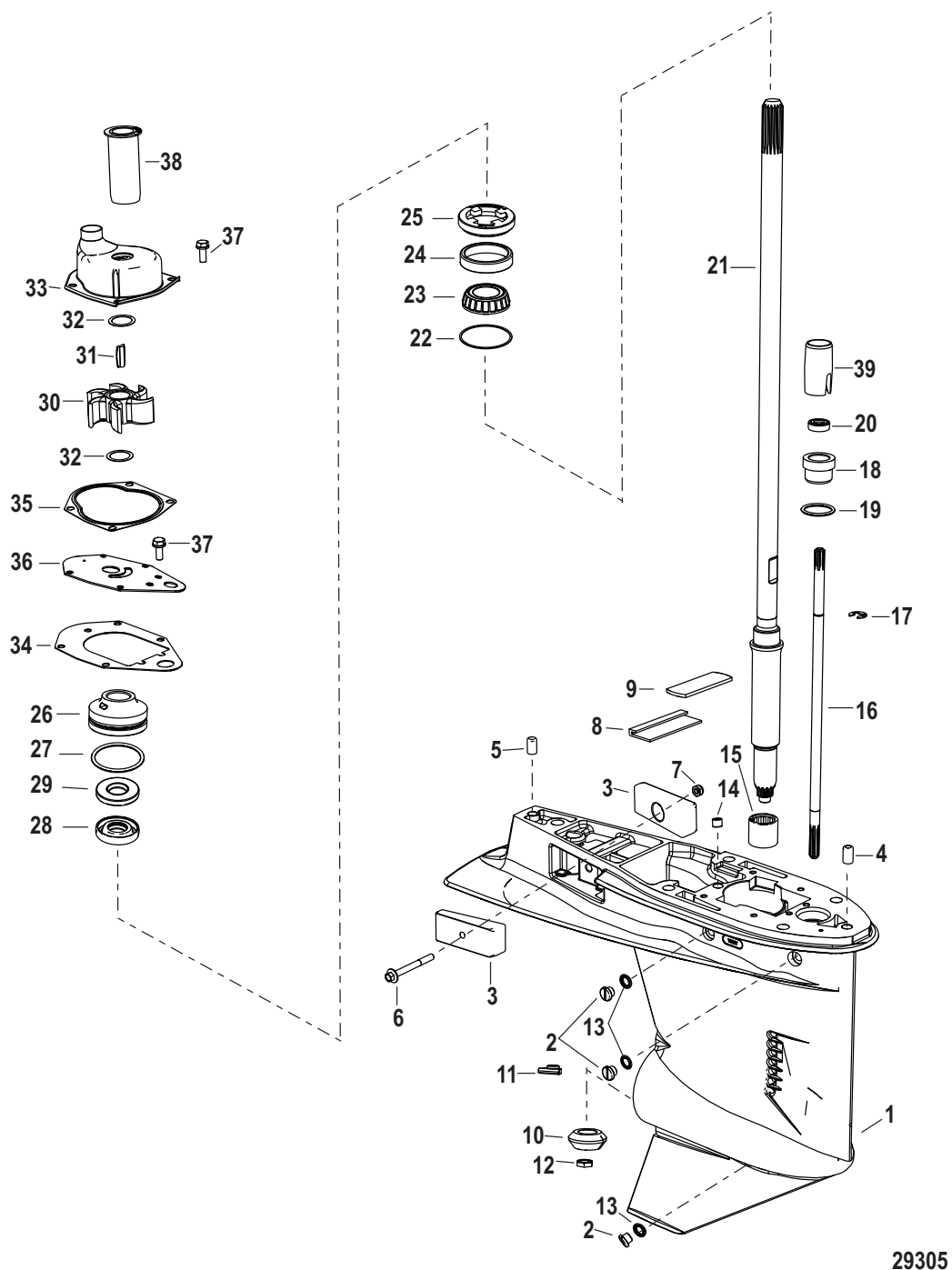


Gear Housing Driveshaft - 1.83:1 Gear Ratio

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0000	893680T05	GEAR HOUSING ASSEMBLY Complete	[1C267558] & Below	1	
-	0000	8M0086325	GEAR HOUSING ASSEMBLY Complete	[1C267559] & Up	1	
1	0000	893680T06	GEAR HOUSING ASSEMBLY Basic		1	
2	0010	79953Q04	SCREW KIT Drain		3	[1]
3	0097	826134Q	ANODE		2	[2]
4	0017	43043	PIN Dowel - With Hole (.375 x .625)		1	
5	0017	43044	PIN Dowel - Without Hole (.375 x .625)		1	
6	0010	897657055	SCREW (M6 x 55)		1	
7	0011	401386	NUT (M6) Stainless Steel		1	
8	0000	818226A1	SEAL/PLATE KIT		1	
9		NSS	NOT SOLD SEPARATE Filler Plate		1	
10	0043	859103T	GEAR Pinion - 12 Teeth		1	
11	0000	8M0012285	CAM Shift		1	
12	0011	55910	NUT (.437-20)		1	
13	0026	830749	SEAL		3	[3]
14	0022	878089	PLUG Pipe (.0625-27)		1	
15	0031	812768	BEARING Roller		1	
16	0000	889246A96	SHIFT SHAFT ASSEMBLY		1	
17	0053	29641	E RING		1	
18	0023	813696A2	BUSHING ASSEMBLY		1	
19	0025	45258	O-RING (.987 x .103)		1	[4]
20	0026	8164641	SEAL Oil		1	[4]
21	0045	859102	DRIVESHAFT Long		1	
22	0015	812770A1	SHIM SET		AR	
23	0031	77420A1	BEARING ASSEMBLY Roller		1	
24		NSS	NOT SOLD SEPARATE Cup		1	
25	0011	8128201	NUT		1	
26	0046	812966A7	BASE ASSEMBLY Water Pump		1	[5]
27	0025	30224	O-RING (1.859 x .139)		1	[6]
28	0026	814669	SEAL Oil		1	[3]
29	0026	814670	SEAL Oil		1	[3]
30	0047	19453T	IMPELLER		1	[5]
31	0028	19699	KEY		1	[5]
32	0012	8M0005777	WASHER		2	[5]
33	0000	14334A3	PUMP ASSEMBLY Water		1	[5]
34	0027	19701	GASKET Lower		1	[3]
35	0027	822189	GASKET Upper Water Pump		1	[3]
36	0000	19700A2	FACE PLATE		1	[5]
37	0010	8248324	SCREW (M6 x 16)		6	
38	0000	893857	COUPLER		1	[5]
39	0023	891637	BUSHING		1	

Gear Housing Driveshaft - 1.83:1 Gear Ratio

Gear Housing Driveshaft - 1.83:1 Gear Ratio



29305

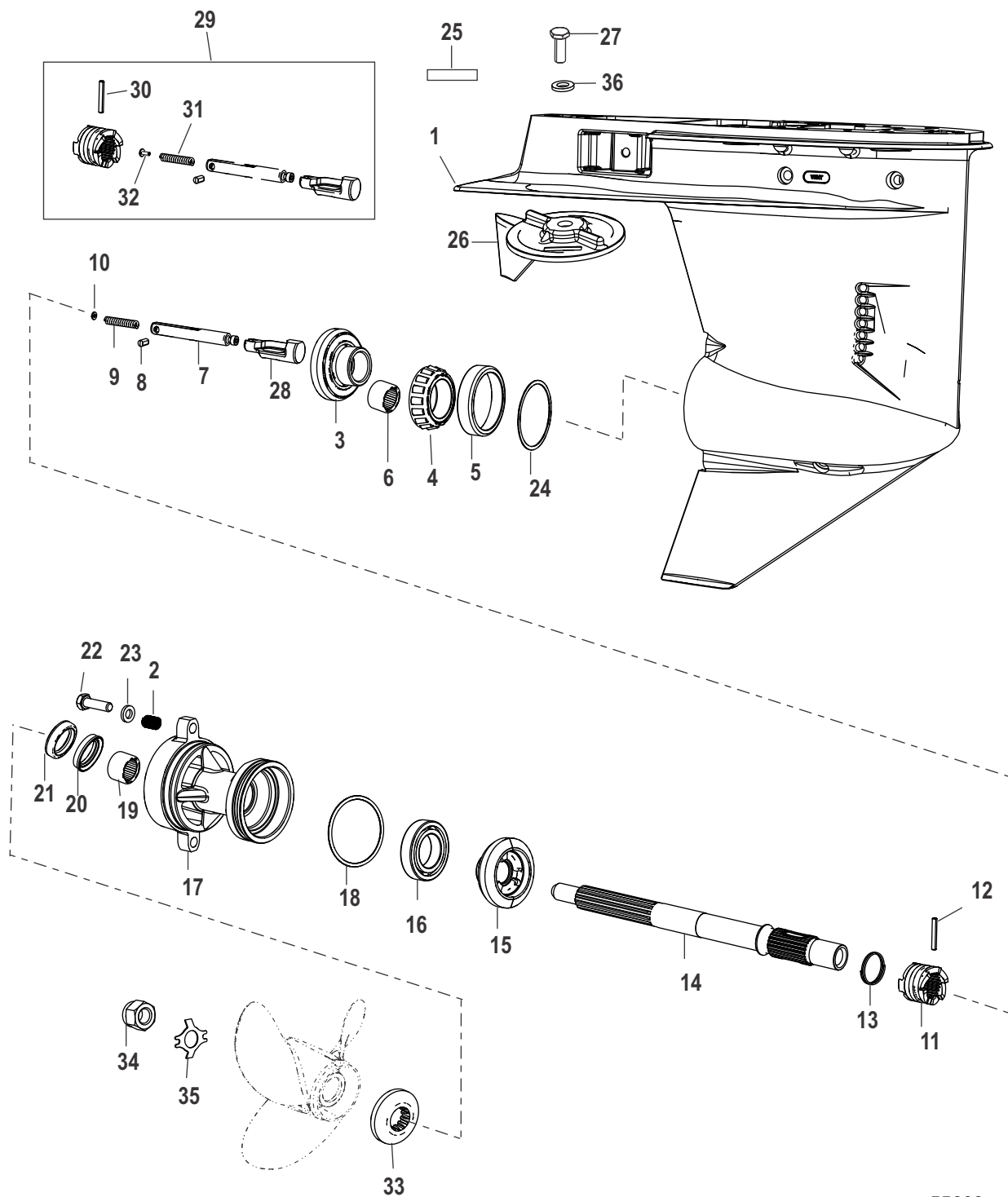
Gear Housing Driveshaft - 1.83:1 Gear Ratio

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0026	814669A2	SEAL KIT Gear Housing		1	
-	0046	812966A12	REPAIR KIT Water Pump		1	

PART NOTES:

- [1] - Alternate part numbers:
79953A 2Service Part
79953K04MPP
79953Q04QS
- [2] - Alternate part numbers:
826134Service Part
826134QQS
826134TMPP
826134T 3Magnesium
8M0059344Bulk Pack
- [3] - COMPONENT OF GEAR HOUSING SEAL KIT 814669A 2
COMPONENT OF WATER PUMP REPAIR KIT 812966A12
- [4] - COMPONENT OF GEAR HOUSING SEAL KIT 814669A 2
- [5] - COMPONENT OF WATER PUMP REPAIR KIT 812966A12
- [6] - Alternate part numbers:
30224Service Part
30224QQS
COMPONENT OF GEAR HOUSING SEAL KIT 814669A 2
COMPONENT OF WATER PUMP REPAIR KIT 812966A12

Gear Housing Propeller Shaft - 1.83:1 Gear Ratio



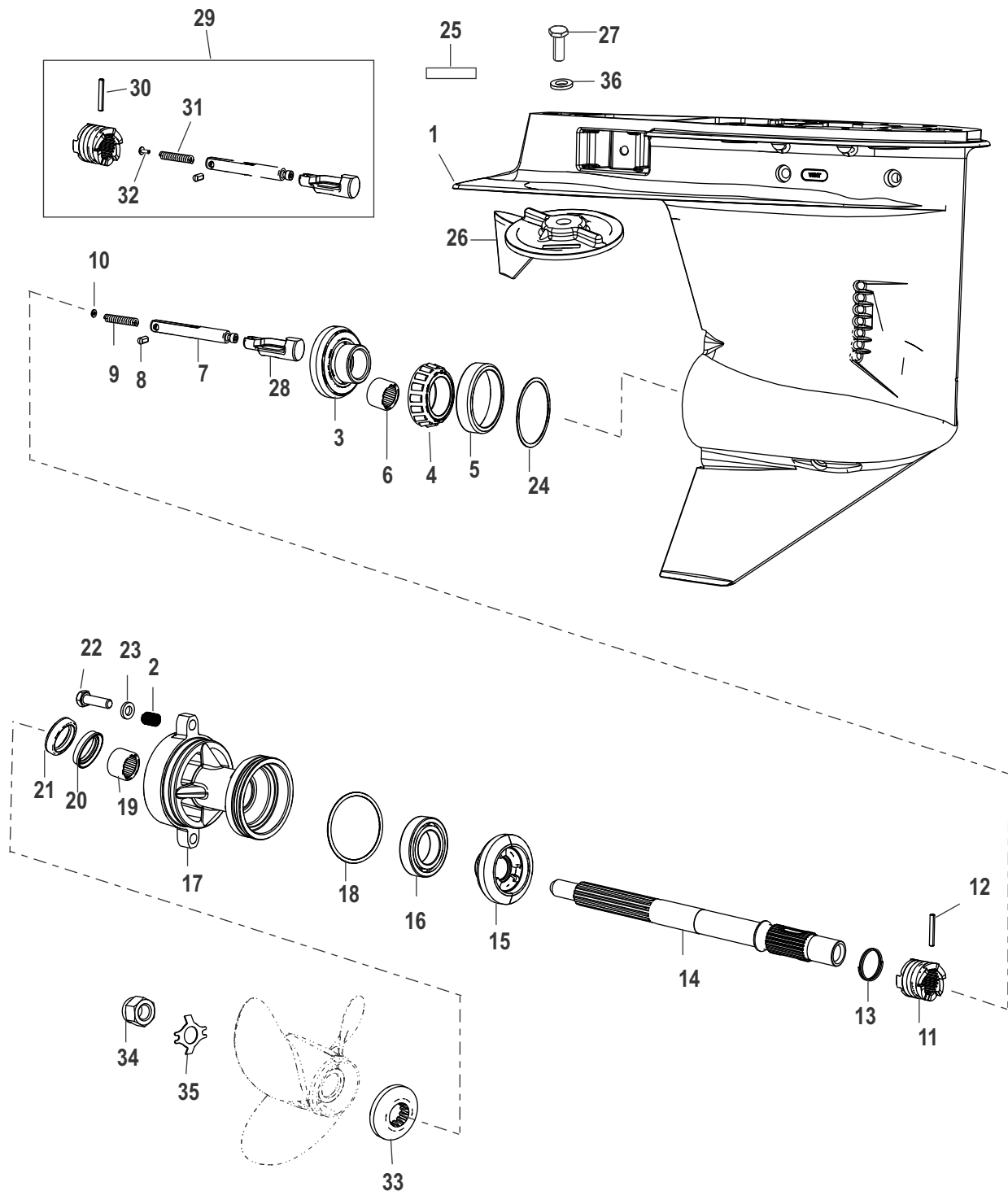
55609

Gear Housing Propeller Shaft - 1.83:1 Gear Ratio

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0000	893680T05	GEAR HOUSING ASSEMBLY Complete	[1C267558] & Below	1	
-	0000	8M0086325	GEAR HOUSING ASSEMBLY Complete	[1C267559] & Up	1	
1	0000	893680T06	GEAR HOUSING ASSEMBLY Basic		1	
2	0000	8227731	INSERT Threaded		2	
3	0043	859101T03	GEAR ASSEMBLY Forward		1	
4	0031	889246A95	BEARING ASSEMBLY Roller		1	
5		NSS	NOT SOLD SEPARATE Cup		1	
6	0031	21700	BEARING Needle		1	
7	0000	8M0005743	ROD ACTUATOR		1	
8	0017	8M0025222	PIN Spring		1	
9	0024	79910	SPRING	Design I [1C267558] & Below	1	
10	0012	78910	WASHER		1	
11	0052	821314T01	CLUTCH		1	
12	0017	8M0009287	PIN Cross	Design I [1C267558] & Below	1	
13	0024	38114	SPRING		1	
14	0044	826193T03	PROPELLER SHAFT		1	
15	0043	859104T01	GEAR Reverse		1	
16	0030	20839T	BEARING Ball		1	
17	0000	19291A3	CARRIER ASSEMBLY Bearing		1	
18	0025	815460	O-RING		1	[1]
19	0031	21700	BEARING Needle		1	
20	0026	69188	SEAL Oil		1	[1]
21	0026	69189	SEAL Oil		1	[1]
22	0010	85594030	SCREW (M8 x 30)		2	
23	0012	855941	WASHER (.323 x .590 x .112) Stainless Steel		2	
24	0015	889246A98	SHIM SET		AR	
25		NSS	NOT SOLD SEPARATE Decal-Gear Ratio		1	
26	0000	822157T03	TRIM TAB Aluminum		1	
26	0000	17264T2	TRIM TAB Zinc		1	
27	0010	1996230	SCREW (M10 x 30)		1	
28	0000	8M0008716	CAM Follower		1	
29	0017	8M0091340	SPRING / PIN KIT	Design II [1C267559] & Up	1	
30		NSS	NOT SOLD SEPARATE PIN	Design II [1C267559] & Up	1	
31		NSS	NOT SOLD SEPARATE SPRING	Design II [1C267559] & Up	1	
32		NSS	NOT SOLD SEPARATE GUIDE, Spring	Design II [1C267559] & Up	1	
33	0000	73345A1	THRUST HUB		1	
34	0011	69578Q1	PROP NUT KIT		1	[2]
35	0014	76281	TAB WASHER		1	[3]
36	0012	856774	WASHER (.406 x .750 x .105) Stainless Steel		1	

Gear Housing Propeller Shaft - 1.83:1 Gear Ratio

Gear Housing Propeller Shaft - 1.83:1 Gear Ratio



55609

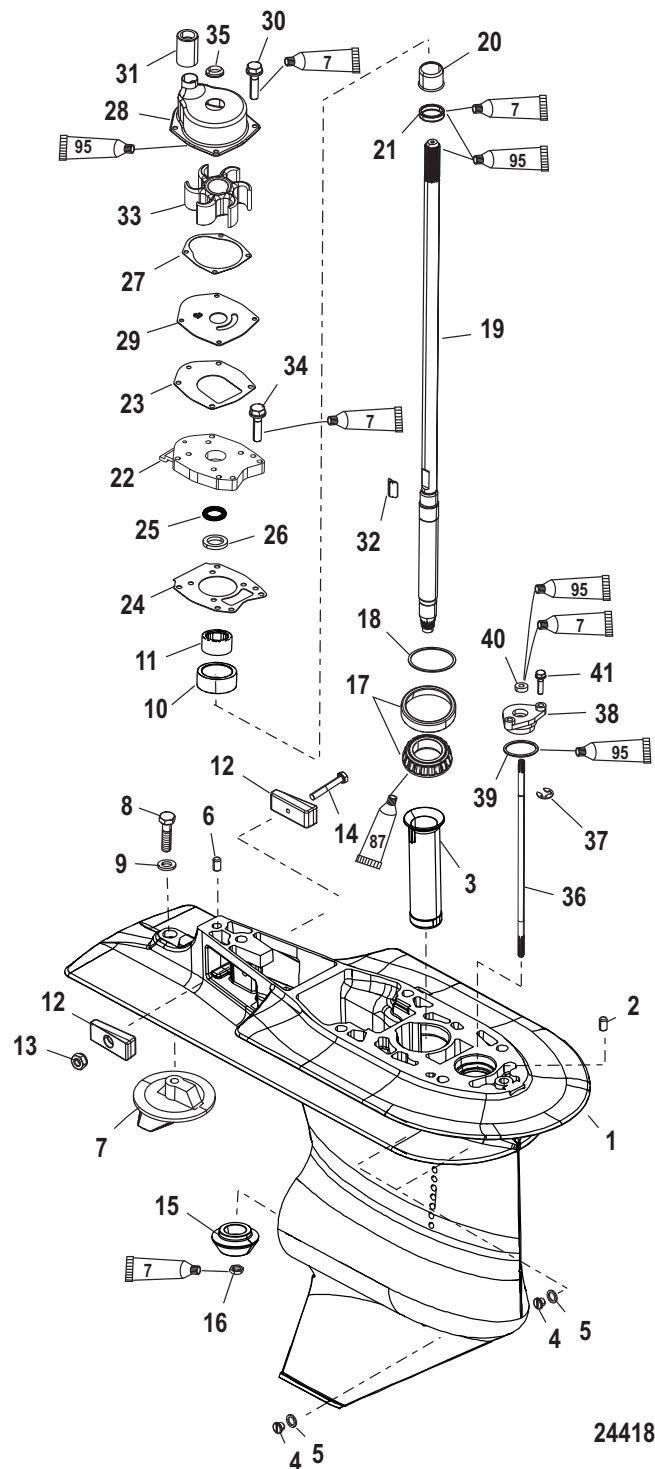
Gear Housing Propeller Shaft - 1.83:1 Gear Ratio

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0026	814669A2	SEAL KIT Gear Housing		1	

PART NOTES:

- [1] - COMPONENT OF GEAR HOUSING SEAL KIT 43035A05
- [2] - Alternate part numbers:
 - 69578A 1Service Part
 - 69578Q 1QS
 - 69578T 1MPP
- [3] - Alternate part numbers:
 - 76281Service Part
 - 76281QQS

Gear Housing Driveshaft - 2.33:1 Gear Ratio

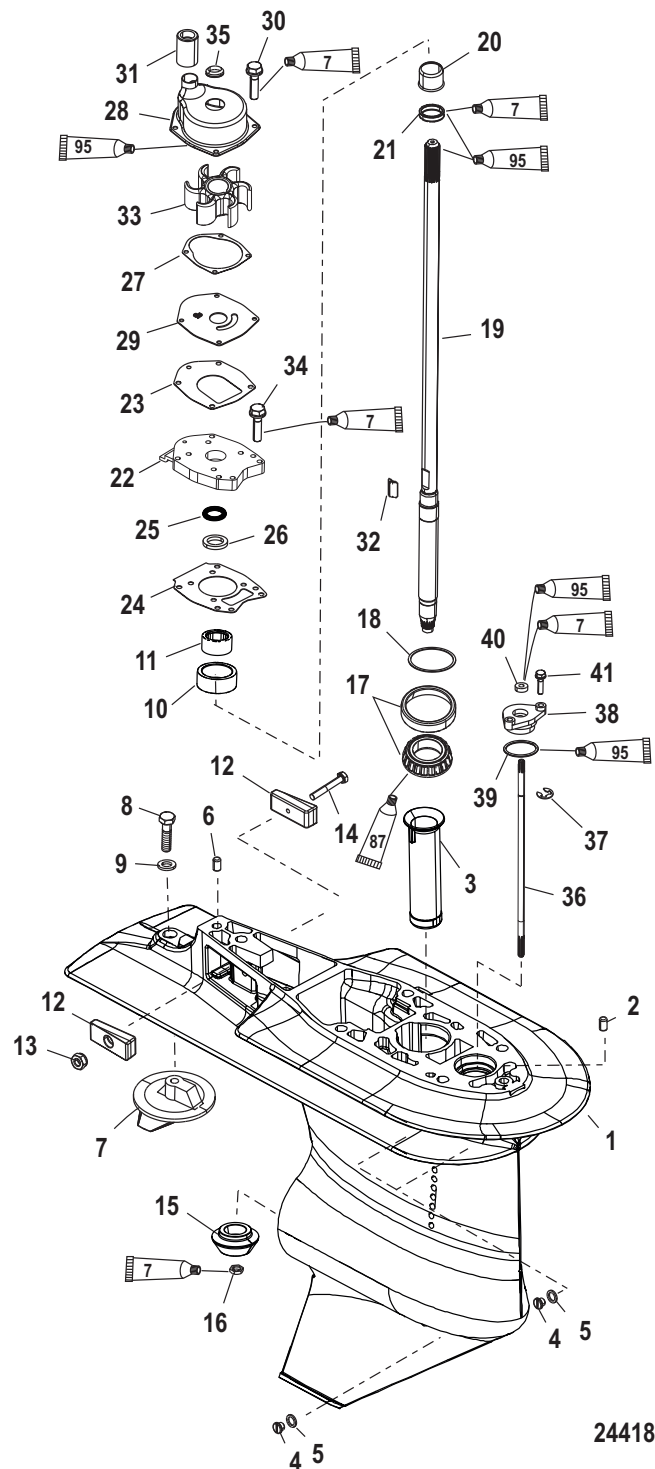


Gear Housing Driveshaft - 2.33:1 Gear Ratio

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0000	893681T02	GEAR HOUSING ASSEMBLY Complete (Long)		1	
-	0000	8M0053765	GEAR HOUSING ASSEMBLY Complete (X-Long)		1	
1	0000	893681T04	GEAR HOUSING ASSEMBLY Basic		1	
2	0017	43043	PIN Dowel - With Hole (.375 x .625) Front		1	
3	0000	43046	TUBE Oiler		1	
4	0010	79953Q04	SCREW KIT Drain		3	[1]
5	0026	830749	SEAL		3	[2]
6	0017	43044	PIN Dowel - Without Hole (.375 x .625) Rear		1	
7	0097	31640T5	TRIM TAB		1	
8	0010	825427	SCREW (.437-14 x 1.250) Stainless Steel		1	
9	0012	451761	WASHER (.453 x .812 x .105) Black Oxide		1	
10	0000	43040T1	CARRIER ASSEMBLY		1	
11		NSS	NOT SOLD SEPARATE Needle Bearing		1	
12	0097	826134Q	ANODE		2	[3]
13	0011	401386	NUT (M6) Stainless Steel		1	
14	0010	4000333	SCREW (M6 x 40)		1	
15		NSS	NOT SOLD SEPARATE Pinion Gear - Part of Forward Gear Kit		1	[4]
16	0011	35921	NUT (.625-18)		1	[5]
17	0031	883047A1	BEARING ASSEMBLY Tapered Roller		1	[6]
18	0015	44492A1	SHIM SET		1	[5]
19	0045	859105A1	DRIVESHAFT ASSEMBLY	(Long)	1	
19	0045	875222A1	DRIVESHAFT ASSEMBLY	(X-Long)	1	
20	0000	42461A1	SLEEVE/RING KIT		1	
21		NSS	NOT SOLD SEPARATE Ring-Seal		1	
22	0000	43055A4	COVER ASSEMBLY Water Pump		1	[7]
23	0027	430331	GASKET		1	[2]
24	0027	430472	GASKET		1	[8]
25	0026	43035	SEAL Oil Upper		1	[8]
26	0026	43036	SEAL Oil Lower		1	[8]
27	0027	8172771	GASKET		1	[2]
28	0000	817275A2	HOUSING KIT Upper Water Pump		1	[7]
29	0000	8172761	FACEPLATE		1	[9]
30	0010	82684430	SCREW (M6 x 30)		4	[7]
31	0000	893855	COUPLER		1	
32	0028	43037	KEY		1	[9]
33	0047	43026T2	IMPELLER		1	[10]
34	0010	82684425	SCREW (M6 x 25)		6	
-	0026	816575A2	SEAL KIT		1	

Gear Housing Driveshaft - 2.33:1 Gear Ratio

Gear Housing Driveshaft - 2.33:1 Gear Ratio



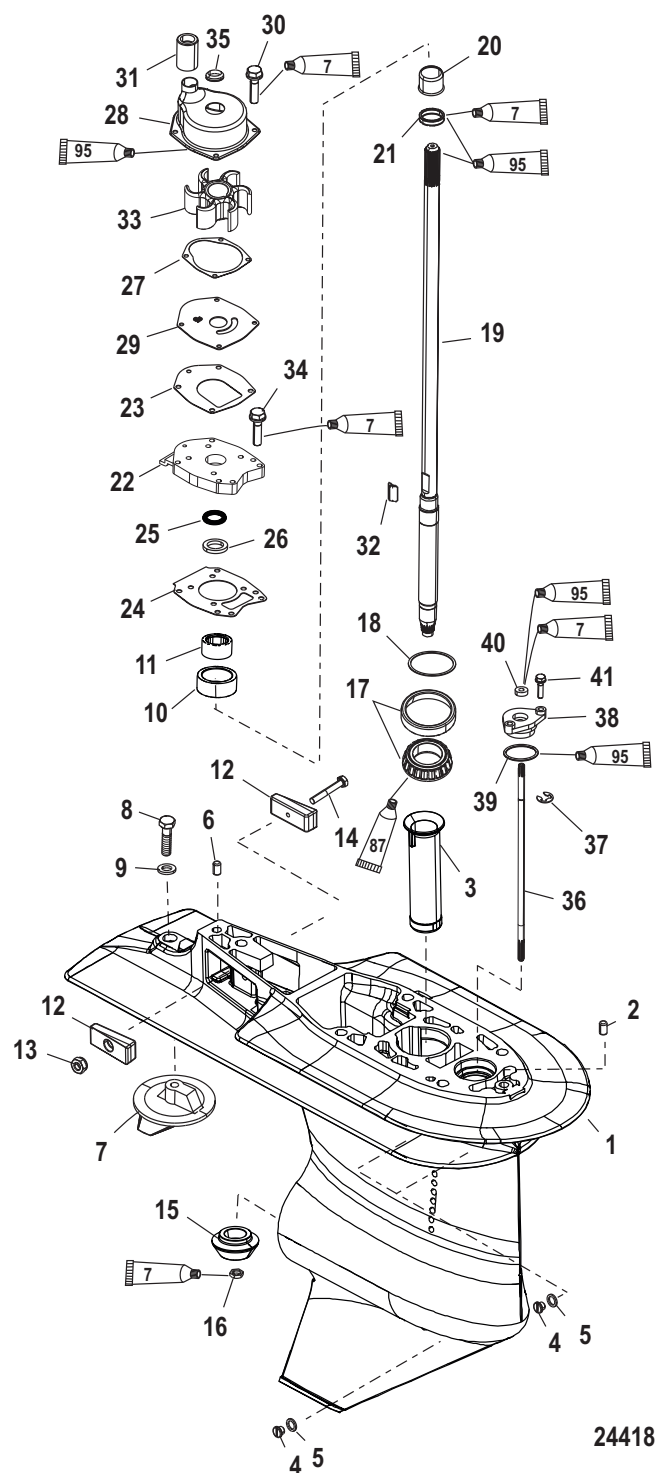
Gear Housing Driveshaft - 2.33:1 Gear Ratio

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
35	0026	8M2014338	SEAL Face		1	[11]
NS		NSS	NOT SOLD SEPARATE TOOL, Face Seal Setting		1	
36	0000	884563A00	SHIFT SHAFT ASSEMBLY	(Long)	1	
36	0000	884565A00	SHIFT SHAFT ASSEMBLY	(X-Long)	1	
37	0053	29641	E RING		1	
38	0023	43052A4	BUSHING ASSEMBLY		1	
39	0025	457101	O-RING (1.424 x .103)		1	[12]
40	0026	8164641	SEAL Oil		1	[12]
41	0010	82684425	SCREW (M6 x 25)		2	
42	0023	891637	BUSHING		1	
-	0026	43035A05	SEAL KIT Gear Housing		1	
-	0046	43024A09	REPAIR KIT Water Pump		1	
-	0047	43026Q06	REPAIR KIT Water Pump Impeller		1	[13]
-	0031	803496T2	BEARING/SEAL KIT		1	

PART NOTES:

- [1] - Alternate part numbers:
79953A 2Service Part
79953K04MPP
79953Q04QS
- [2] - COMPONENT OF GEAR HOUSING SEAL KIT 43035A05
COMPONENT OF WATER PUMP REPAIR KIT 43024A09
COMPONENT OF IMPELLER REPAIR KIT 43026Q06
- [3] - Alternate part numbers:
826134Service Part
826134QQS
826134TMPP
826134T 3Magnesium
8M0059344Bulk Pack
- [4] - COMPONENT OF FORWARD GEAR KIT 882813A 3
- [5] - COMPONENT OF FORWARD GEAR KIT 882813A 3
COMPONENT OF SEAL AND BEARING KIT WITHOUT FORWARD BEARING 803496T 2
- [6] - COMPONENT OF SEAL AND BEARING KIT WITHOUT FORWARD BEARING 803496T 2
- [7] - COMPONENT OF WATER PUMP REPAIR KIT 43024A09
- [8] - COMPONENT OF GEAR HOUSING SEAL KIT 43035A05
COMPONENT OF WATER PUMP REPAIR KIT 43024A09
- [9] - COMPONENT OF WATER PUMP REPAIR KIT 43024A09
COMPONENT OF IMPELLER REPAIR KIT 43026Q06
- [10] - Alternate part numbers:
43026Q02QS
43026T 2Service Part
COMPONENT OF WATER PUMP REPAIR KIT 43024A09
COMPONENT OF IMPELLER REPAIR KIT 43026Q06
- [11] - COMPONENT OF IMPELLER REPAIR KIT 43026Q06

Gear Housing Driveshaft - 2.33:1 Gear Ratio



Gear Housing Driveshaft - 2.33:1 Gear Ratio

[12] - COMPONENT OF GEAR HOUSING SEAL KIT 43035A05

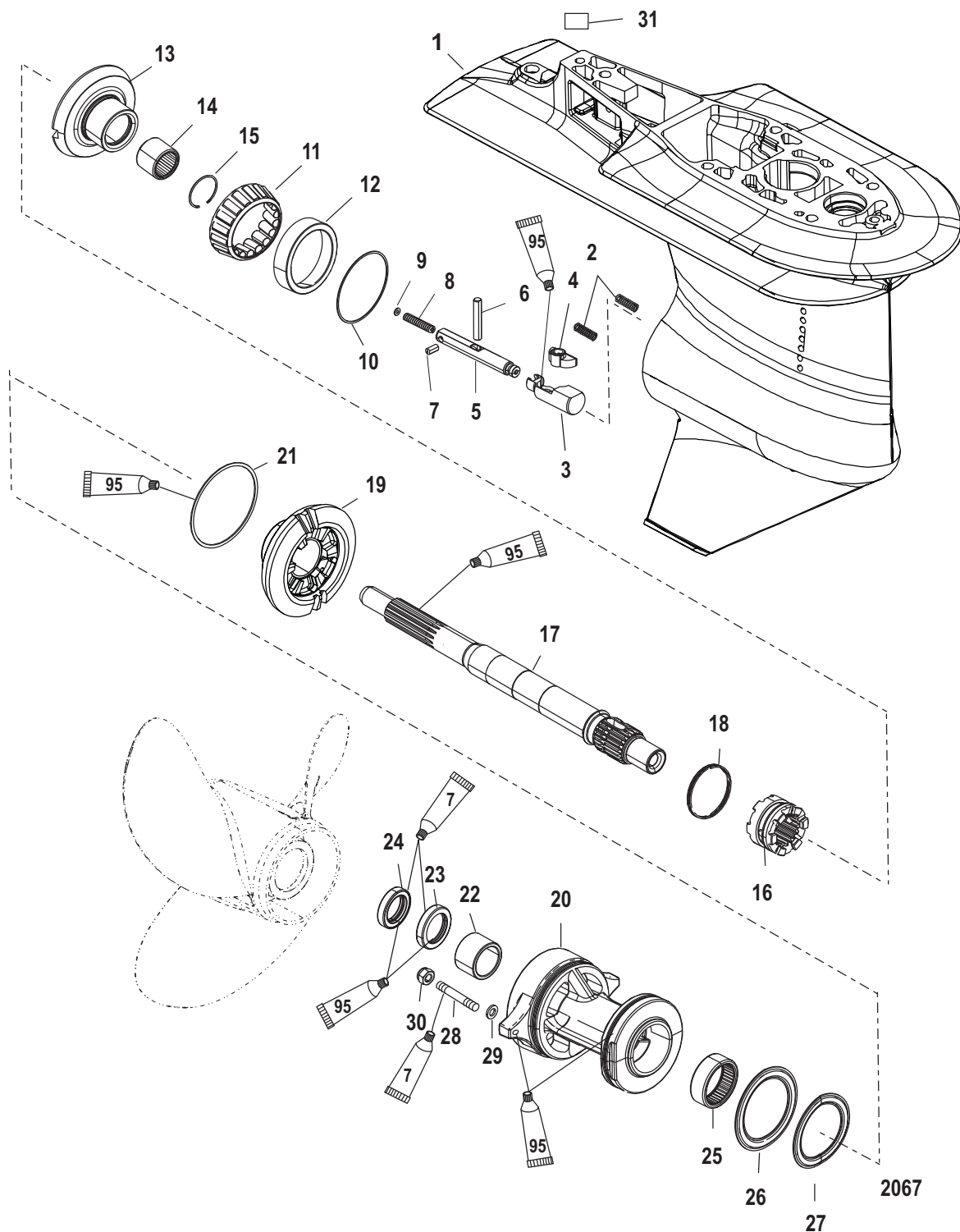
[13] - Alternate part numbers:

43026K06MPP

43026Q06QS

43026T11Service Part

Gear Housing Propeller Shaft - 2.33:1 Gear Ratio



RESOURCE NOTES:

NOTE: See Accessory Guide - Propellers - For Appropriate Hardware. (Thrust Washers/Nuts)

Gear Housing Propeller Shaft - 2.33:1 Gear Ratio

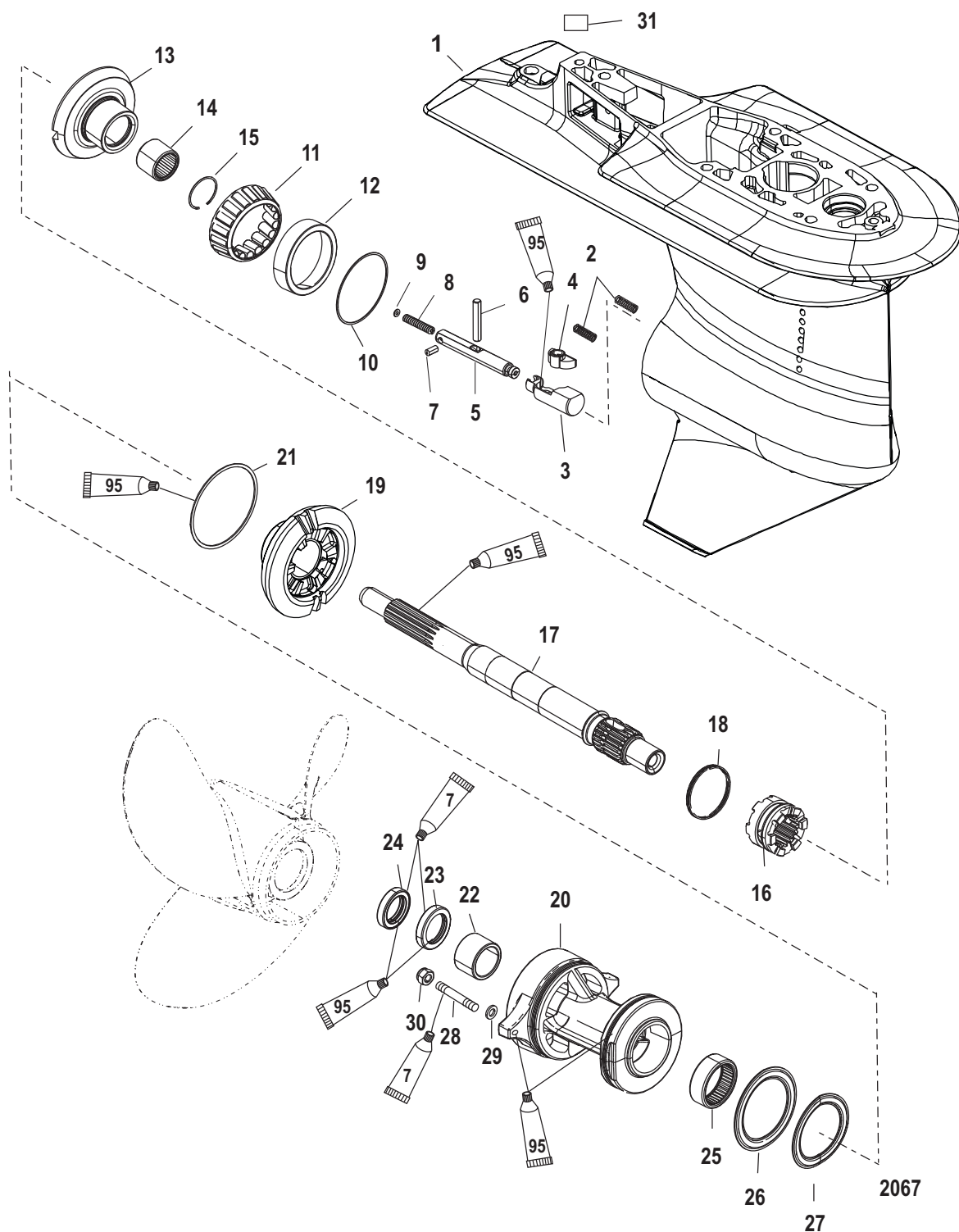
Gear Housing Propeller Shaft - 2.33:1 Gear Ratio

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0000	893681T02	GEAR HOUSING ASSEMBLY Complete (Long)		1	
-	0000	8M0053765	GEAR HOUSING ASSEMBLY Complete (X-Long)		1	
1	0000	893681T04	GEAR HOUSING ASSEMBLY Basic		1	
2	0000	8227731	INSERT Threaded		2	[1]
3	0000	899070	FOLLOWER Cam		1	
4	0000	19917	CAM Shift		1	[1]
5	0000	888806	ROD Clutch Actuator		1	[1]
6	0017	78905	PIN Cross		1	[1]
7	0017	78906	PIN Spring Locator		1	[1]
8	0024	79910	SPRING		1	[1]
9	0012	78910	WASHER		1	[1]
10	0015	44491A1	SHIM SET		1	[2]
11	0031	30894A1	BEARING SET Cup And Cone		1	[3]
12		NSS	NOT SOLD SEPARATE Cup		1	[3]
13	0043	882813A3	GEAR KIT Forward And Pinion 28 Teeth		1	
14	0031	30895T	BEARING Needle		1	[2]
15	0053	856823	RING Retaining		1	[3]
16	0052	888805T	CLUTCH		1	[1]
17	0044	888804	PROPELLER SHAFT		1	
18	0024	30893	SPRING		1	[1]
19	0043	889990T	GEAR Reverse		1	
20	0000	12596T2	CARRIER ASSEMBLY Bearing		1	
21	0025	861844	O-RING		1	[4]
22	0031	30956T	BEARING Needle		1	[5]
23	0026	70080	SEAL Oil Inner		1	[4]
24	0026	70081	SEAL Oil Outer		1	[4]
25	0031	12578T	BEARING Roller		1	[5]
26	0012	12577	THRUST WASHER		1	[5]
27	0031	12576	BEARING Thrust		1	[5]
28	0016	429172	STUD (M8 x 48)		2	
29	0012	855941	WASHER (.323 x .590 x .112) Stainless Steel		2	
30	0011	401378	NUT (M8)		2	
31		NSS	NOT SOLD SEPARATE Decal-Gearcase Pinion Identification		1	
-	0026	43035A05	SEAL KIT Gear Housing		1	[5]
-	0043	882813A3	GEAR KIT Forward And Pinion 28 Teeth		1	
-	0031	803496T2	BEARING/SEAL KIT		1	
-	0052	888805A00	REPAIR KIT Clutch And Cam Follower		1	

PART NOTES:

[1] - COMPONENT OF CLUTCH/CAM FOLLOWER ASSEMBLY 888805A00

Gear Housing Propeller Shaft - 2.33:1 Gear Ratio

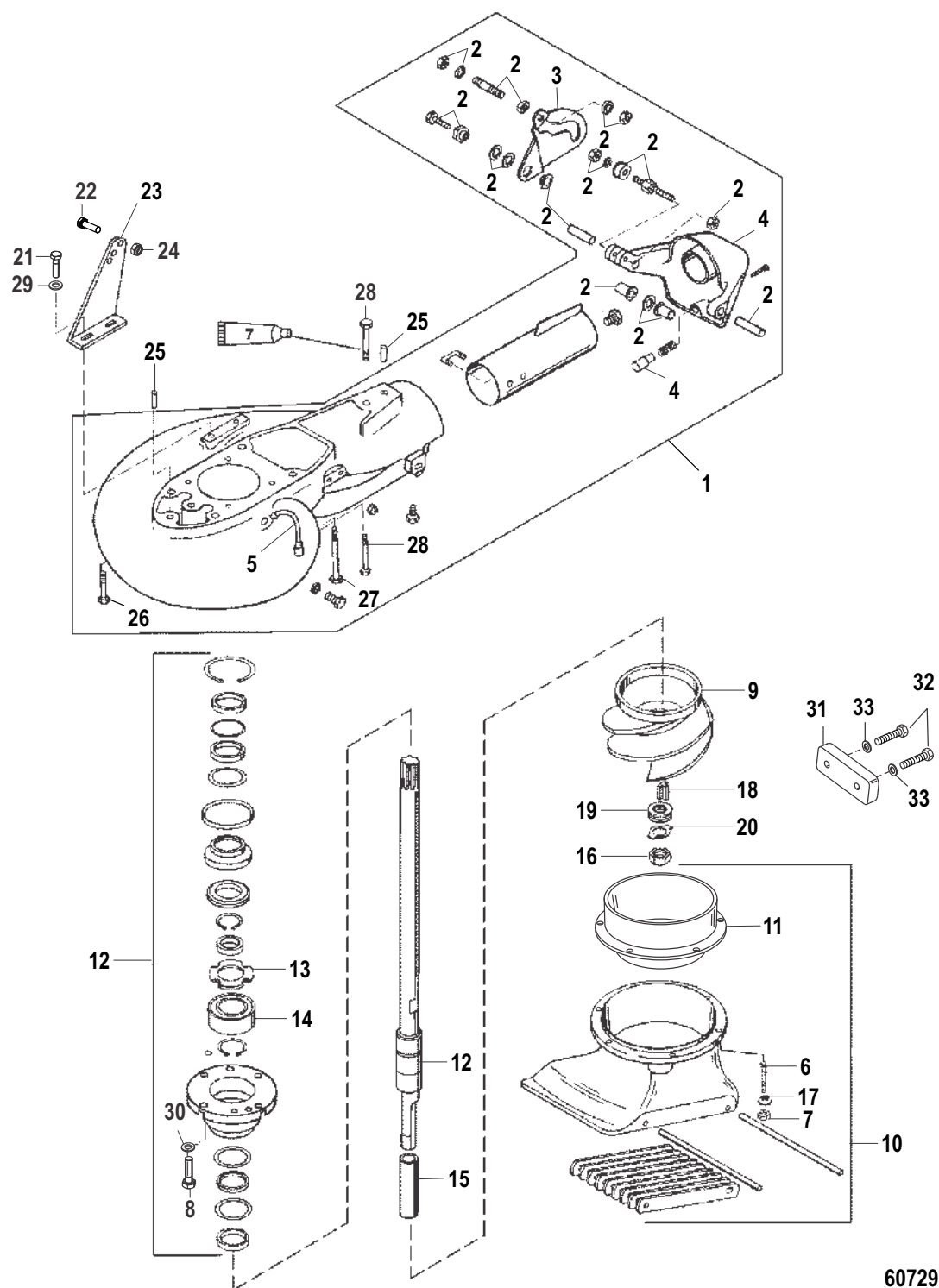


Gear Housing Propeller Shaft - 2.33:1 Gear Ratio

Gear Housing Propeller Shaft - 2.33:1 Gear Ratio

- [2] - COMPONENT OF FORWARD GEAR KIT 882813A 3
COMPONENT OF SEAL AND BEARING KIT WITHOUT FORWARD BEARING 803496T 2
- [3] - COMPONENT OF FORWARD GEAR KIT 882813A 3
- [4] - COMPONENT OF GEAR HOUSING SEAL KIT 43035A05
- [5] - COMPONENT OF SEAL AND BEARING KIT WITHOUT FORWARD BEARING 803496T 2

Jet Unit

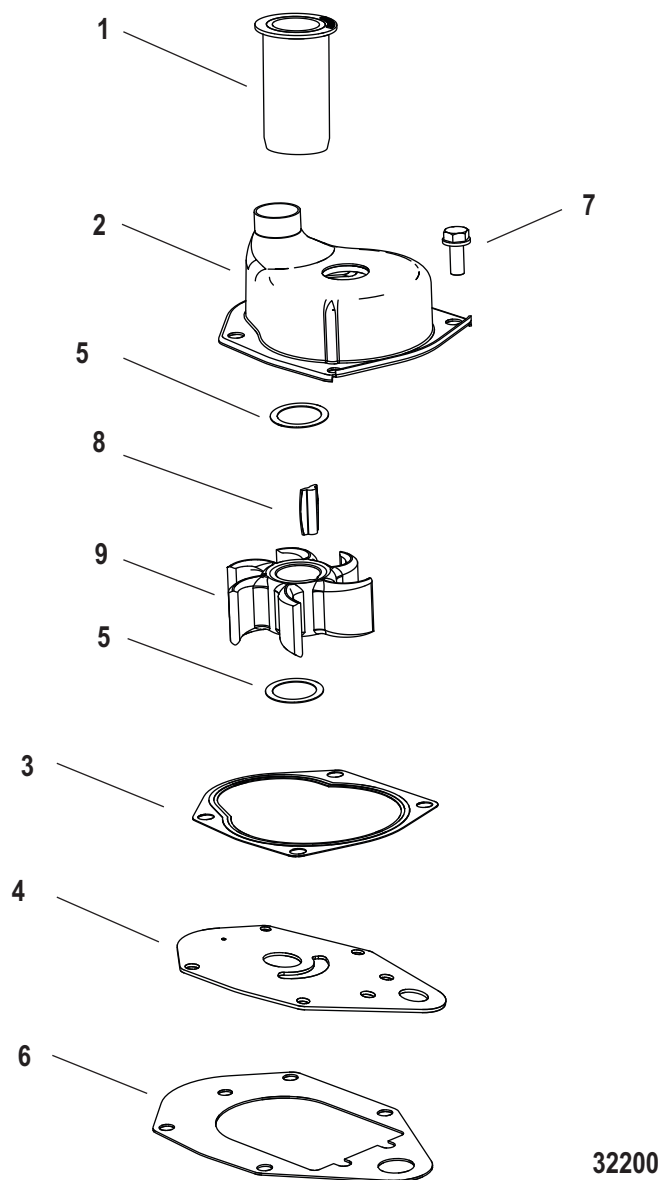


60729

Jet Unit

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-		NSS	NOT SOLD SEPARATE Jet Unit-Complete		1	
1	0000	855767T01	HOUSING Pump		1	
2	0000	878377T01	LINKAGE KIT Shift		1	
3	0000	878382	CAM		1	
4	0000	878380T01	REVERSE GATE With Bumper		1	
5	0032	827490	HOSE Lube		1	
6	0016	429172	STUD (M8 x 48)		6	
7	0011	401388	NUT (M8) Stainless Steel		6	
8	0010	4007153	SCREW (M8 x 25)		4	
9	0047	855708T60	IMPELLER		1	
10	0000	801412T02	HOUSING Intake		1	
11	0000	827188T02	LINER		1	
12	0045	855769T01	DRIVESHAFT		1	
13	0012	8796522	THRUST WASHER		1	
14	0030	8796531	BEARING Ball		1	
15	0023	8271891	SLEEVE		1	
16	0011	8271901	NUT		1	
17	0012	36001	WASHER		6	
18	0028	801405875	KEY		1	
19	0015	801404875	SHIM Impeller		8	
20	0014	801403875	TAB WASHER		1	
21	0010	4000328	SCREW (M6 x 16)		2	
22	0010	8M0009111	SCREW (M8 x 30)		1	
23	0000	8M0027555	BRACKET Cable Support		1	
24	0011	401388	NUT (M8) Stainless Steel		1	
25	0017	43044	PIN Dowel - Without Hole (.375 x .625)		2	
26	0010	1995660	SCREW (M10 x 60)		2	
27	0010	1995690	SCREW (M10 x 90)		1	
28	0010	1995670	SCREW (M10 x 70)		2	
29	0012	4002316	WASHER (6.60 X 17.0 X 1.5SS)		2	
30	0012	4002317	WASHER (8.90 X 17.0 X 1.9SS)		4	
31	0097	889246A72	ANODE KIT		1	
32	0010	801432001	BOLT (M6 x 25)		2	
33	0012	879652003	WASHER		2	

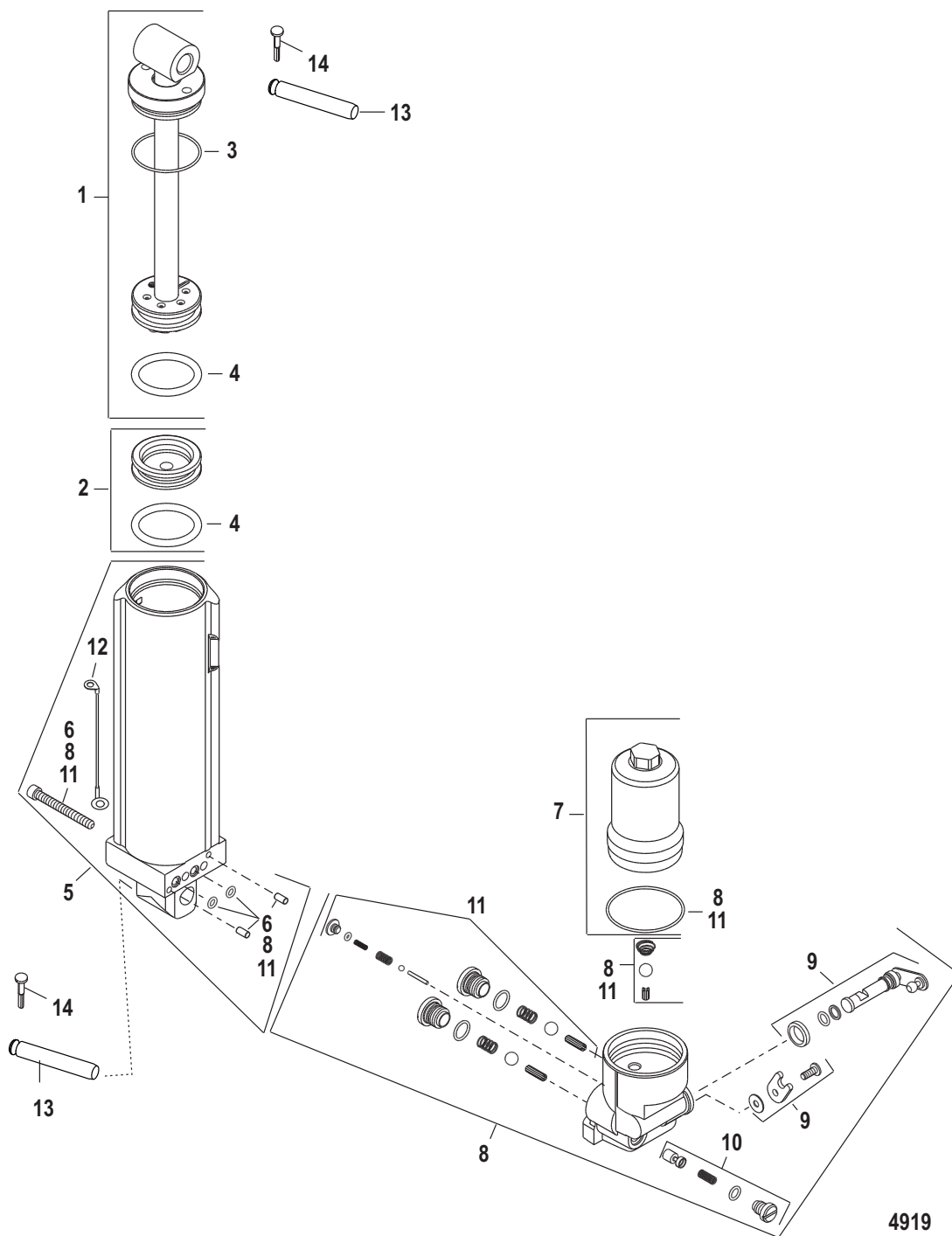
Jet Water Pump Components



Jet Water Pump Components

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	8M0000332	COUPLING Short		1	
2	0000	14334A3	PUMP ASSEMBLY Water		1	
3	0027	822189	GASKET Upper Water Pump		1	
4	0000	8M0001338	FACE PLATE		1	
5	0012	8M0005777	WASHER		2	
6	0027	19701	GASKET		1	
7	0010	82684416	SCREW (M6 x 16)		4	
8	0028	19699	KEY		1	
9	0047	19453T	IMPELLER		1	

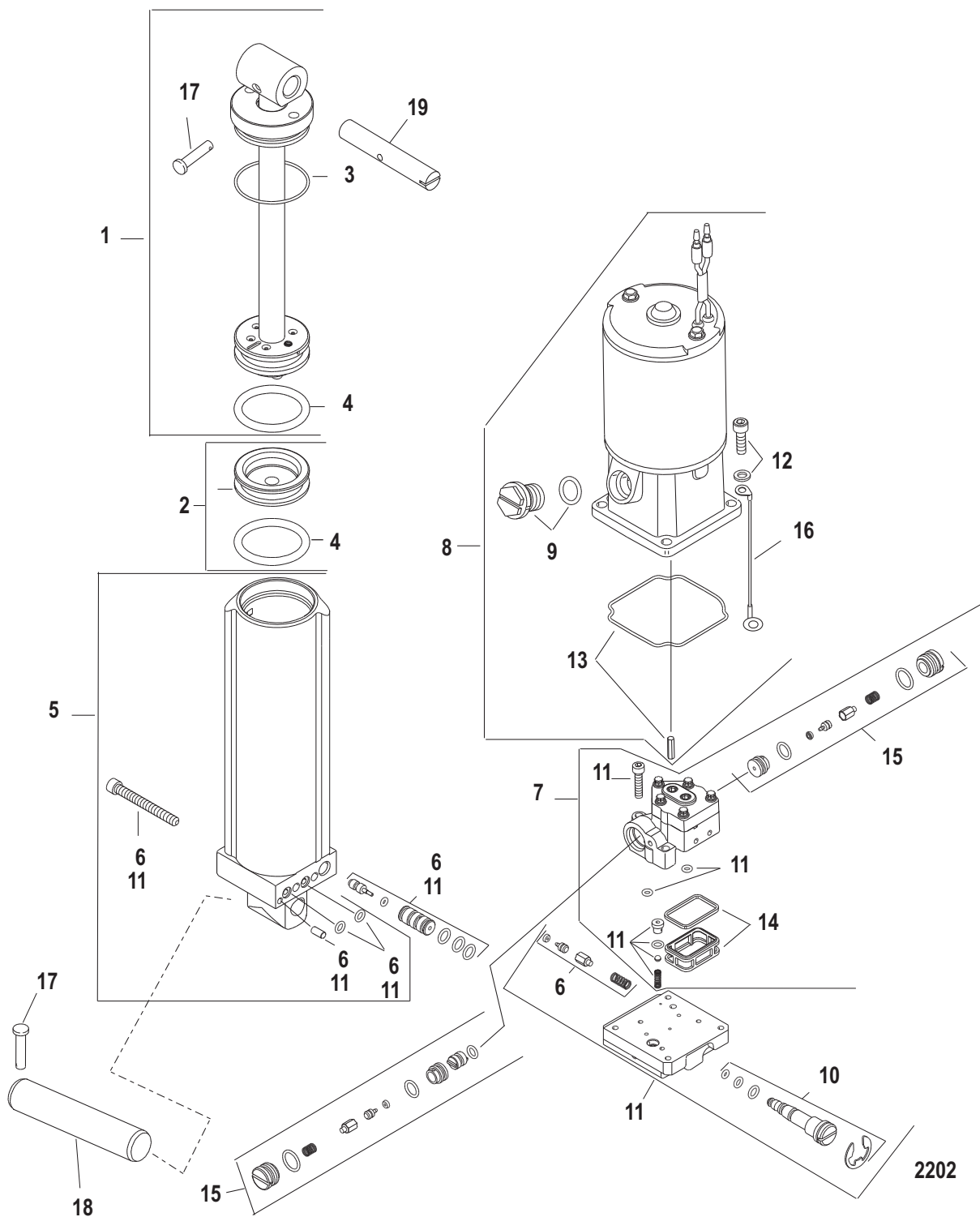
Manual Tilt Components



Manual Tilt Components

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0000	879345T88	MANUAL TRIM ASSEMBLY		1	
1	0000	8M0022456	SHOCK ROD KIT		1	
2	0000	813430A1	PISTON ASSEMBLY Trim Memory		1	
3	0025	809872A1	O-RING KIT Cylinder		1	
4		NSS	NOT SOLD SEPARATE O Ring		2	
5	0000	811224A1	CYLINDER ASSEMBLY		1	
6	0000	813433A2	SCREW AND SEAL KIT		1	
7	0000	893933A01	ACCUMULATOR ASSEMBLY		1	
8	0000	813455T4	VALVE BODY ASSEMBLY		1	
9	0000	813457A3	CAM KIT		1	
10	0000	809881A1	VALVE KIT Velocity		1	
11	0000	809882A1	REPAIR KIT Velocity Valve		1	
12	0000	88238A13	CABLE ASSEMBLY Ground		1	
13	0017	19607	PIN		2	
14	0017	821539	PIN Trilobe		2	
-	0025	809880A2	O-RING KIT Tilt Overhaul		1	

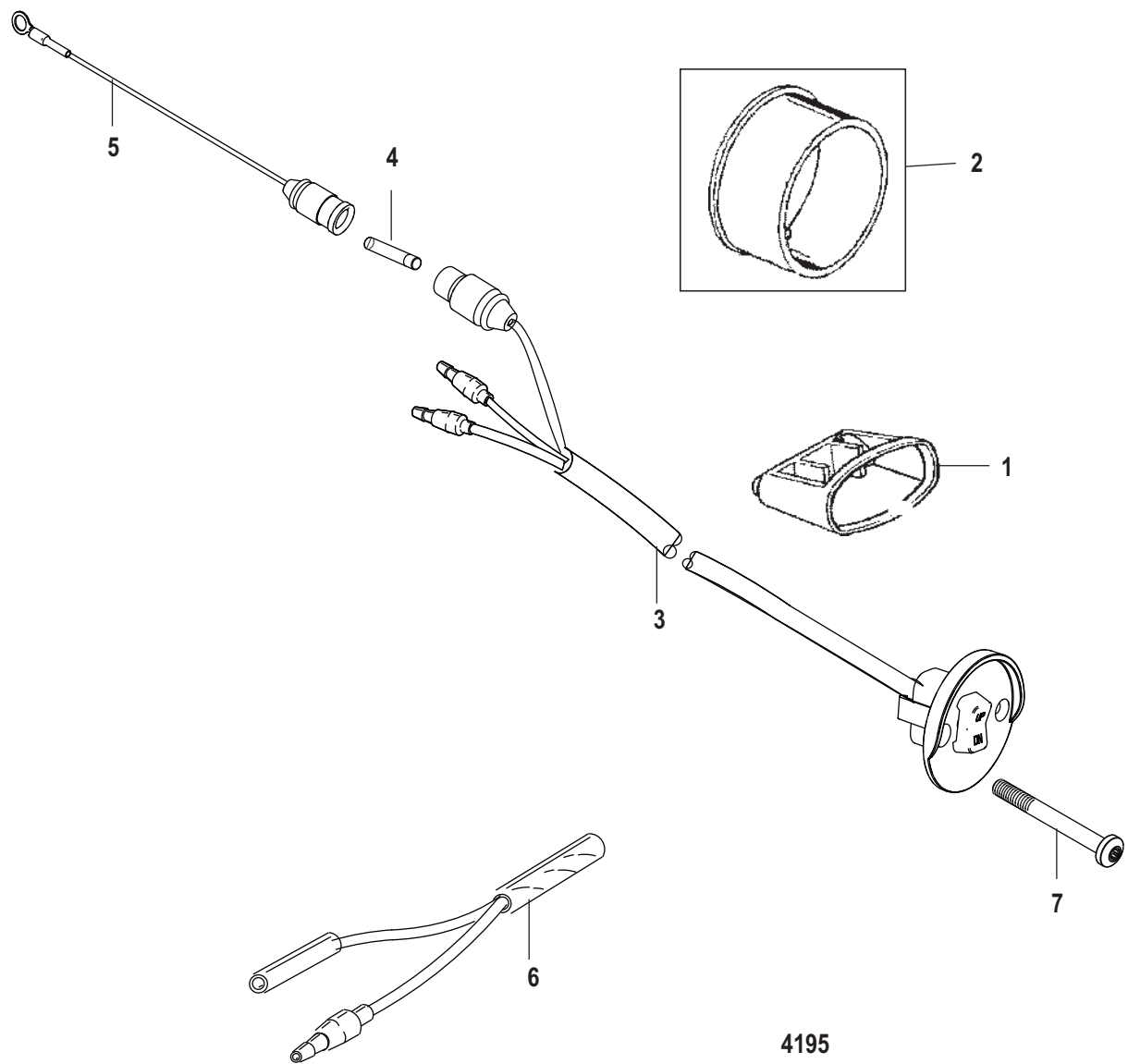
Power Trim



Power Trim

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0000	893517T01	POWER TRIM ASSEMBLY		1	
1	0000	8M0022456	SHOCK ROD KIT		1	
2	0000	810776A1	PISTON ASSEMBLY Memory		1	
3	0025	893902A01	O-RING KIT		1	
4		NSS	NOT SOLD SEPARATE O Ring		2	
5	0000	893904T01	CYLINDER ASSEMBLY		1	
6	0000	893944A01	VAVLE KIT Trim Limit		1	
7	0000	893906A02	PUMP ASSEMBLY		1	
8	0000	893907A02	MOTOR KIT		1	
9	0022	8134351	PLUG		1	
10	0000	893929A01	VALVE KIT Relief		1	
11	0000	893909A02	MANIFOLD KIT		1	
12	0010	809876A1	SCREW KIT Motor		1	
13	0000	809877A1	DRIVESHAFT/SEAL KIT		1	
14	0035	893912A02	FILTER KIT		1	
15	0000	893913A02	POPPET KIT		1	
16	0000	88238A18	CABLE ASSEMBLY		1	
-	0025	893914A02	O-RING KIT		1	
17	0017	821539	PIN Trilobe		2	
18	0017	19607	PIN		1	
19	0017	822869001	PIN		1	

Trim Switch Kit

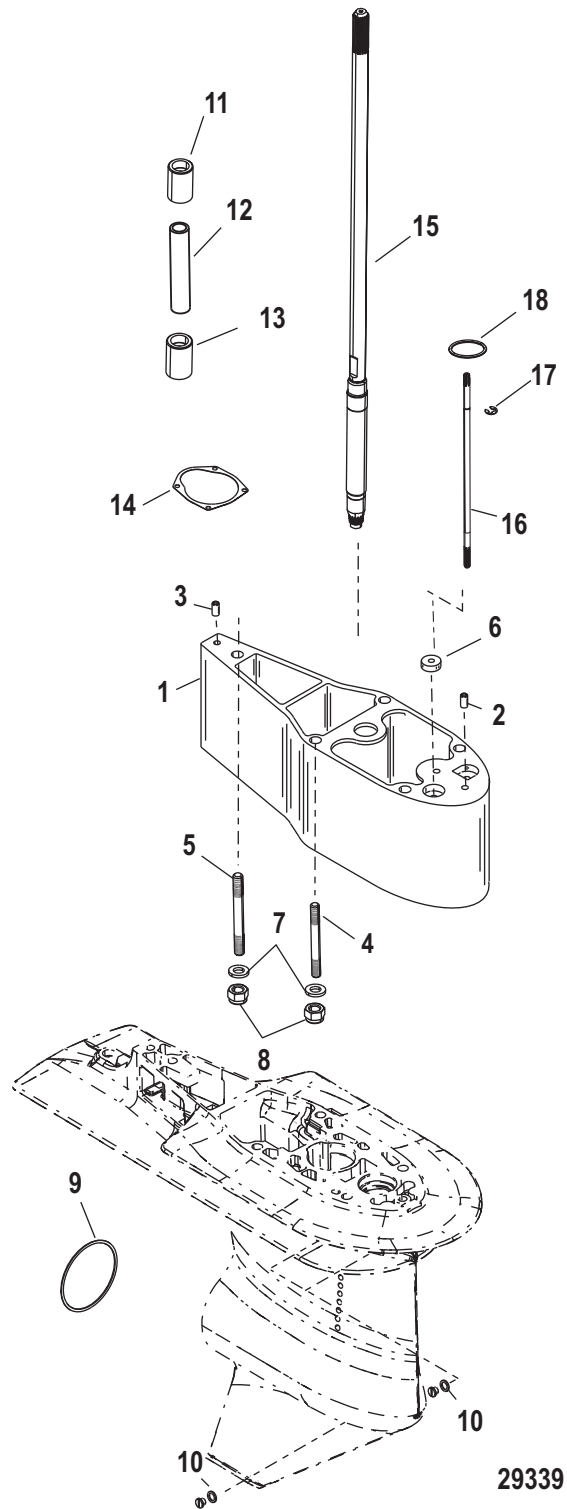


4195

Trim Switch Kit

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0087	18286A18	SWITCH KIT Trim (10.00 Feet)		1	
1	0000	18861	RETAINER		1	
2	0000	814820	ADAPTER		1	
3		NSS	NOT SOLD SEPARATE Switch		1	
4	0088	79091	FUSE 20 Ampere		1	
5	0084	95084A2	CABLE ASSEMBLY		1	
6	0084	11149A2	CABLE ASSEMBLY (6.00 Inches)		2	
7	0010	19209	SCREW (#10-32 x 2.25)		2	
7	0010	813523	SCREW (#10-16 x 2.25)		2	

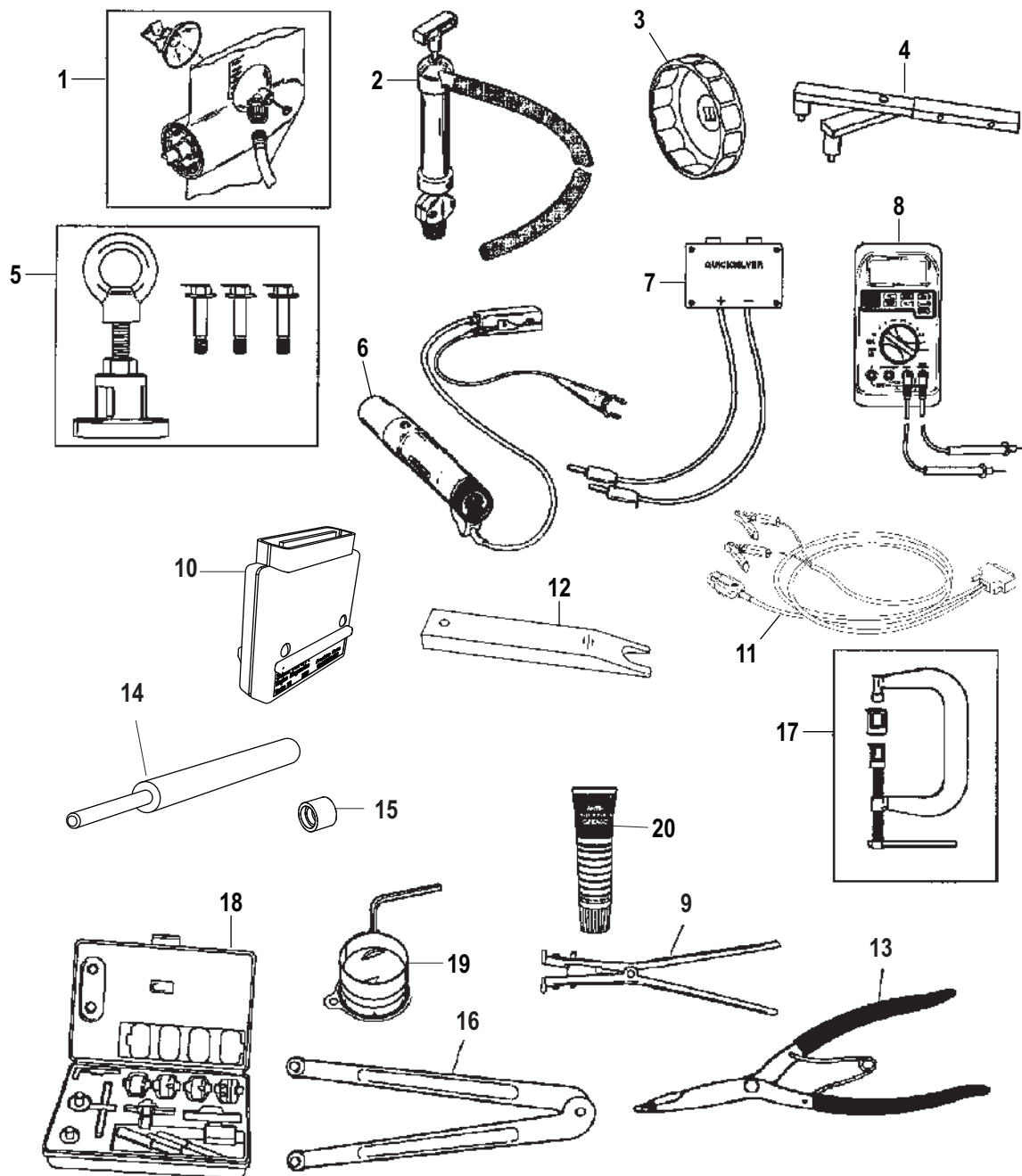
Extension Kit Driveshaft Housing 12092A20 - Bigfoot



Extension Kit Driveshaft Housing 12092A20 - Bigfoot

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0000	12092A20	CONVERSION KIT X-Long-Command Thrust		1	
1	0000	12092A3	SPACER KIT		1	
2	0017	43043	PIN Dowel - With Hole (.375 x .625)		1	
3	0017	43044	PIN Dowel - Without Hole (.375 x .625)		1	
4	0016	903503	STUD (M10 x 190)		4	
5	0016	903502	STUD (M10 x 227)		1	
6	0023	813745	SPACER		1	
7	0012	856774	WASHER (.406 x .750 x .105) Stainless Steel		5	
8	0011	40140	NUT (M10)		5	
9	0025	861844	O-RING		1	
10	0026	830749	SEAL		3	
11	0000	893855	COUPLER		1	
12	0032	8289371	TUBE Water		1	
13	0000	430232	SEAL		1	
14	0027	430472	GASKET		1	
15	0045	875222A1	DRIVESHAFT ASSEMBLY		1	
16	0000	884565A00	SHIFT SHAFT ASSEMBLY		1	
17	0053	29641	E RING		1	
18	0025	457101	O-RING (1.424 x .103)		1	

Tools 1



29029

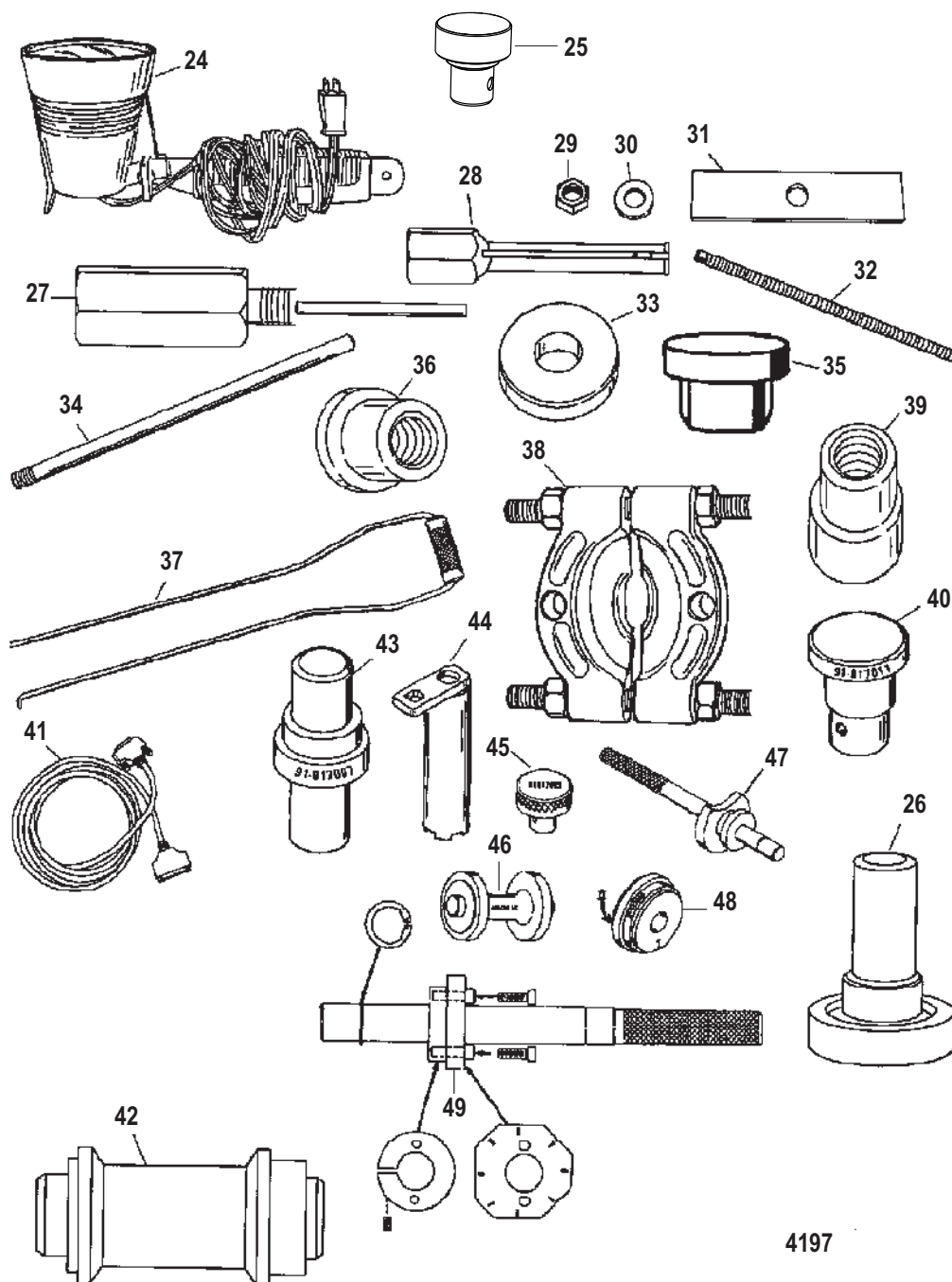
Tools 1

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	44357Q2	FLUSHING ATTACHMENT		1	[1]
2	0000	802889Q1	PUMP Crankcase Oil		1	[2]
3	0091	802653Q02	WRENCH Oil Filter		1	[3]
4	0091	83163M	HOLDER TOOL Flywheel		1	
5	0091	83164M	FLYWHEEL PULLER		1	
6	0091	99379	TIMING LIGHT		1	
7	0091	890451	ADAPTER TOOL Direct Voltage		1	
8	0091	892647A01	MULTI-METER KIT DMT		1	
9	0091	24697	EXPANDER TOOL Piston Ring		1	
10	0091	880118A04	DDT CARTRIDGE		1	
11	0084	822560A5	HARNESS ASSEMBLY DDT Adapter		1	
12	0091	883877A1	REMOVAL TOOL Fuel Injector		1	
13		NSS	NOT SOLD SEPARATE Lock ring Pliers (P/N-SRP2)		1	
14	0091	809495001	TOOL Valve Guide		1	
15	0091	809496A1	INSTALLER TOOL Valve Guide Bushing		1	
16	0091	74951	SPANNER WRENCH		1	
17	0091	809494A1	COMPRESSOR TOOL Valve Spring		1	
18		NSS	NOT SOLD SEPARATE Valve Seat Cutter Kit		1	
19	0000	FT2997	COMPRESSOR TOOL Piston Ring		1	
20	0092	802867Q1	ANTI-CORROSION GREASE 8 oz		1	[4]

PART NOTES:

- [1] - Alternate part numbers:
44357A 2Service Part
44357Q 2QS
44357T 2MPP
- [2] - Alternate part numbers:
802889A 1MPP
802889Q 1QS
- [3] - Alternate part numbers:
802653K02MPP
802653Q02QS
- [4] - Alternate part numbers:
802867A 1MPP
802867Q 1QS

Tools 2

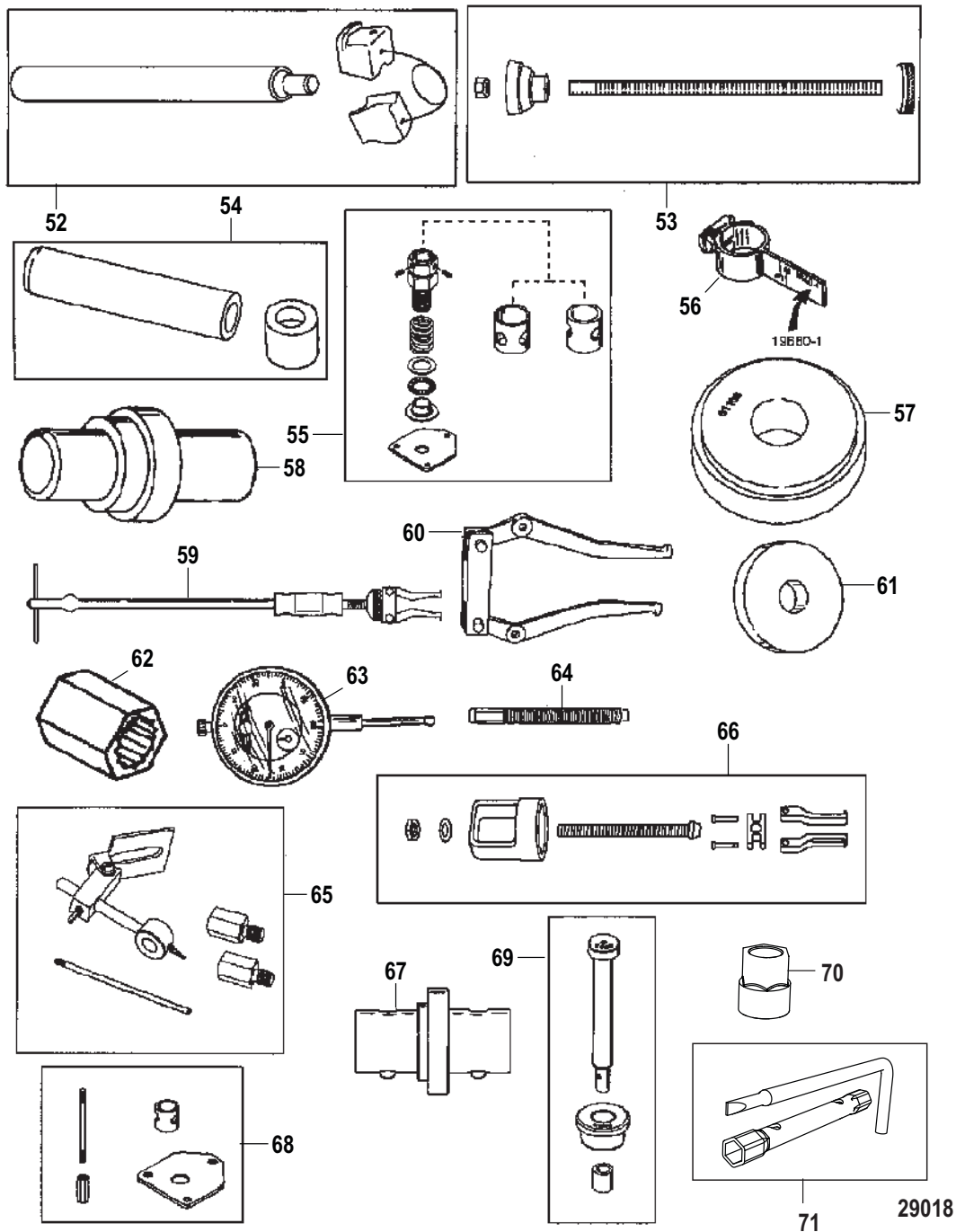


4197

Tools 2

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
24	0091	63209	HEAT LAMP		1	
25	0091	877321A1	INSTALLATION TOOL Bearing		1	
26	0091	13945	INSTALLATION TOOL Bearing		1	
-	0091	31229A7	PULLER KIT Bearing		1	
27		NSS	NOT SOLD SEPARATE Expanding Rod (P/N-CG-41-11)		1	
28		NSS	NOT SOLD SEPARATE Collet (P/N-CG-41-14)		1	
29	0011	24156	NUT (.625-18)		1	
30	0012	34961	WASHER		1	
31	0091	29310	PLATE		1	
32	0091	31229	SHAFT		1	
33	0091	36571T	PILOT WASHER		1	
34	0091	37323	DRIVER ROD TOOL Needle Bearings		1	
35	0091	15755T	NEEDLE BEARING DRIVER		1	
36	0091	36569T	DRIVE HEAD TOOL		1	
37	0091	27780	PULLER		1	
38	0091	37241	PULLER PLATE Universal		1	
39	0091	37312T	DRIVESHAFT BEARING DRIVER		1	
40	0091	817011T	INSTALLER TOOL Needle Bearing		1	
41	0084	825003A1	CABLE ASSEMBLY DDT 10 Feet		1	
42	0091	13949	DRIVER TOOL Oil Seal		1	
43	0091	817007T	INSTALLER TOOL Seal		1	
44	0091	43506T	RETAINING TOOL Bearing		1	
45	0091	817005	INSTALLER TOOL Bearing		1	
46	0091	817006	INSTALLER TOOL Water Pump Base Seal		1	
47	0091	817008A2	LOCATION TOOL Pinion Gear		1	
48	0091	817009T	DRIVER TOOL Bearing Cup		1	
49	0091	12349A05	TOOL Pinion Locating		1	

Tools 3



Tools 3

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
52	0091	14308T02	BEARING RACE DRIVER		1	
-	0091	889622A01	TOOL Timkin Cup		1	
53	0091	14309T02	INSTALLATION TOOL Bearing		1	
54	0091	14310T1	WEAR SLEEVE DRIVER		1	
55	0091	14311A04	TOOL Preload		1	
56	0091	196601	INDICATOR TOOL Backlash		1	
57	0091	31106T	MANDREL Bearing Driver Cup		1	
58	0091	31108T	DRIVER Oil Seal		1	
59	0091	34569A1	PULLER ASSEMBLY Slide Hammer		1	
60	0091	46086A1	PULLER JAW ASSEMBLY		1	
61	0091	37350T	PILOT MANDREL		1	
62	0091	817070	HOLDING TOOL Driveshaft		1	
63	0091	58222A1	DIAL INDICATOR TOOL		1	
64	0091	85716	PULLER BOLT TOOL Bearing Carrier		1	
65	0091	83155	ADAPTER KIT Dial Indicator		1	
66	0091	83165T	PULLER ASSEMBLY		1	
-	0091	805747A04	TOOL Claws		1	
67	0091	856875A1	INSTALLATION TOOL Bearing		1	
68	0091	817057A02	TOOL Backlash Indicator		1	
-	0091	883420	TOOL Sleeve (.625)		1	
69	0091	817058A1	DRIVER TOOL Bearing		1	
70	0091	877840A1	HOLDING TOOL Driveshaft		1	
71	0091	8M0026034	TOOL KIT		1	

Powerhead Gasket Set Components

Powerhead Gasket Set Components

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0027	883599A02	GASKET SET		1	
0	0027	883213	GASKET Vapor Separator Bowl		1	
0	0027	879866	GASKET SET Intake Manifold	(Contains 4 Gaskets)	1	
0	0027	859352	GASKET Cylinder Block	[USA-0T979999/BEL-0P325499] & Below	1	
0	0027	892319001	GASKET Cylinder Block	[USA-0T980000/BEL-0P325500] & Up	1	
0	0027	857078	GASKET Exhaust Cover		1	
0	0027	887978	GASKET Thermostat		1	
0	0027	824853	GASKET Thermostat Cover		1	
0	0025	627021	O-RING (.301 x .070) Temperature Sensor	(Plastic Temperature Sensor Housing)	1	
0	0025	857083	SEAL Cylinder Head		1	
0	0027	857081	GASKET Cylinder Head		1	
0	0025	90196	O-RING (.921 x .139) Oil Plug		1	
0	0025	857096	O-RING Oil Pump		1	
0	0025	857094	O-RING Oil Pump		1	
0	0025	857093	O-RING Oil Pump		1	
0	0026	825027	SEAL Crankshaft-Top		1	
0	0026	832013	SEAL Crankshaft-Bottom		1	
0	0027	8252517	GASKET Adaptor Plate	[USA-0T979999/BEL-0P325499] & Below	1	
0	0027	892320001	GASKET Adaptor Plate	[USA-0T980000/BEL-0P325500] & Up	1	
0	0025	845746	O-RING Oil Pick-UP Plate		1	

Accessories

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0092	858045Q01	10W30 OB OIL 1 Liter		1	[1]
-	0092	858048Q01	25W40 SD/IB OIL 1 Quart		1	[2]
-	0032	877680Q8	HOSE ASSEMBLY Fuel (8 Feet) With Quick Disconnect	(2008 and Below)	1	[3]
-	0032	858107Q08	HOSE ASSEMBLY Fuel (8 Feet) - With Quick Disconnect	(2009 and Up)	1	[4]
-	0032	877680Q12	HOSE ASSEMBLY Fuel (12 Feet) With Quick Disconnect	(2008 and Below)	1	[5]
-	0032	858109Q12	HOSE ASSEMBLY Fuel (12 Feet) - With Quick Disconnect	(2009 and Up)	1	[6]
-	0032	877681Q8	HOSE ASSEMBLY Fuel (8 Feet) With Quick Disconnect Engine End Only	(2008 and Below)	1	[7]
-	0032	858104Q08	HOSE ASSEMBLY Fuel (8 Feet) - With Quick Disconnect Engine End Only	(2009 and Up)	1	[8]
-	0032	877681Q12	HOSE ASSEMBLY Fuel (12 Feet) With Quick Disconnect Engine End Only	(2008 and Below)	1	[9]
-	0032	858106Q12	HOSE ASSEMBLY Fuel (12 Feet) - With Quick Disconnect Engine End Only	(2009 and Up)	1	[10]
-	0032	877683Q12	HOSE ASSEMBLY Fuel (12 Feet) No Fittings	(2008 and Below)	1	[11]
-	0032	858108Q12	HOSE ASSEMBLY Fuel (8 Feet) - No Fittings	(2009 and Up)	1	[12]
-	0032	881140K08	LINE ASSEMBLY Fuel - Mercury Brand	(2008 and Below)	1	[13]
-	0032	858113K08	HOSE ASSEMBLY Fuel (8 Feet) With Fuel Connector - Mercury Brand	(2009 and Up)	1	[14]
-	0032	881140Q08	LINE ASSEMBLY Fuel - Quicksilver Brand	(2008 and Below)	1	[13]
-	0032	858113Q08	HOSE ASSEMBLY Fuel (8 Feet) With Fuel Connector - Quicksilver Brand	(2009 and Up)	1	[14]
-	0000	821400A2	SENDER KIT Power Trim		1	
-	0000	15000A14	KEY SWITCH KIT Remote Ignition		1	
-	0000	816667A2	BRACKET ASSEMBLY Steering Without Carrying Handle		1	
-	0000	12092A20	CONVERSION KIT X-Long- Command Thrust		1	
-	0000	889246A37	CONVERSION KIT Tiller Handle - Electric Remote Control to Electric Handle	Jet	1	
-	0000	880095A08	CONVERSION KIT Tiller Handle to Remote Control (40 Hp 4-Stroke)	40/50/60 HP 4-Stroke	1	
-	0000	880093A03	TILLER HANDLE CONVERSION KIT 40/50/60 HP EFI		1	
-	0000	879291A04	TILLER HANDLE ASSEMBLY Big Tiller, 40-60 EFI FourStroke, Manual Mechanical Non Power Steering		1	
-	0000	897978K04	THROTTLE AND SHIFT KIT 40-60 EFI FourStroke (32.5 In. Shift, 36 In. Throttle)	Gearcase Models Only	1	

Accessories

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0087	897978T02	LED LIGHT AND SWITCH KIT	Used with Big Tiller Handle Assembly	1	

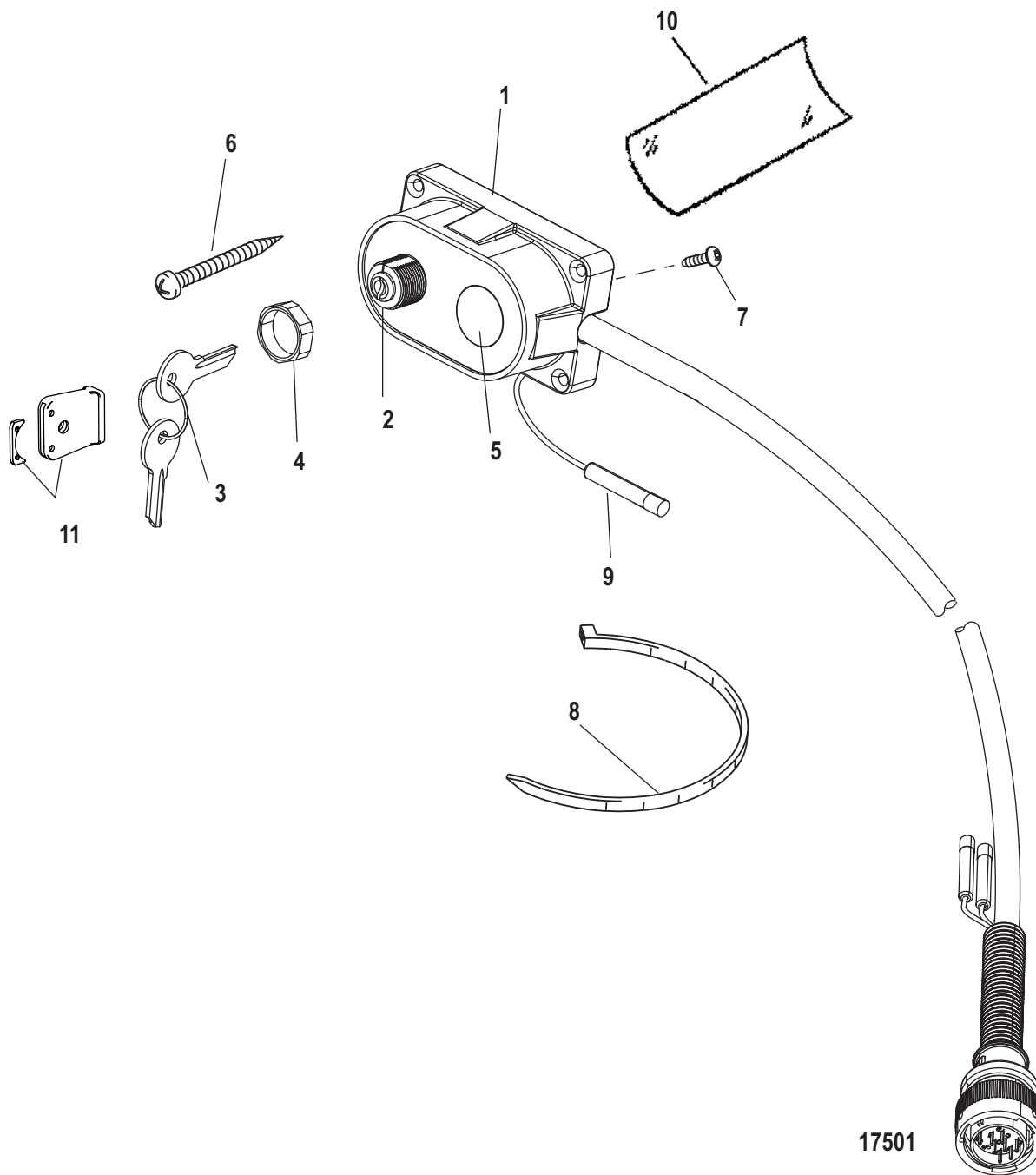
PART NOTES:

- [1] - Alternate part numbers:
858045K01MPP
858045KC1MPP Canada
858045Q01QS
858045QB1QS Belgium
858045QC1QS Canada
8M0059250QS
8M0059251MPP
- [2] - Alternate part numbers:
858048K01MPP
858048KC1MPP Canada
858048Q01QS
858048QB1QS Belgium
858048QC1QS Canada
8M0059252QS
8M0059253MPP
- [3] - Alternate part numbers:
877680Q 8QS
877680T 8MPP
- [4] - Alternate part numbers:
858107K08MPP
858107Q08QS
- [5] - Alternate part numbers:
827927A12Service Part
877680Q12QS
877680T12MPP
- [6] - Alternate part numbers:
858109K12MPP
858109Q12QS
- [7] - Alternate part numbers:
17146A 8Service Part
877681Q 8QS
877681T 8MPP

Accessories

- [8] - Alternate part numbers:
 - 858104K08MPP
 - 858104Q08QS
- [9] - Alternate part numbers:
 - 17146A12Service Part
 - 877681Q12QS
 - 877681T12MPP
- [10] - Alternate part numbers:
 - 858106K12MPP
 - 858106Q12QS
- [11] - Alternate part numbers:
 - 877683Q12QS
 - 877683T12MPP
- [12] - Alternate part numbers:
 - 858108K12MPP
 - 858108Q12QS
- [13] - Alternate part numbers:
 - 881140K08MPP
 - 881140Q08QS
- [14] - Alternate part numbers:
 - 858113K08MPP
 - 858113Q08QS

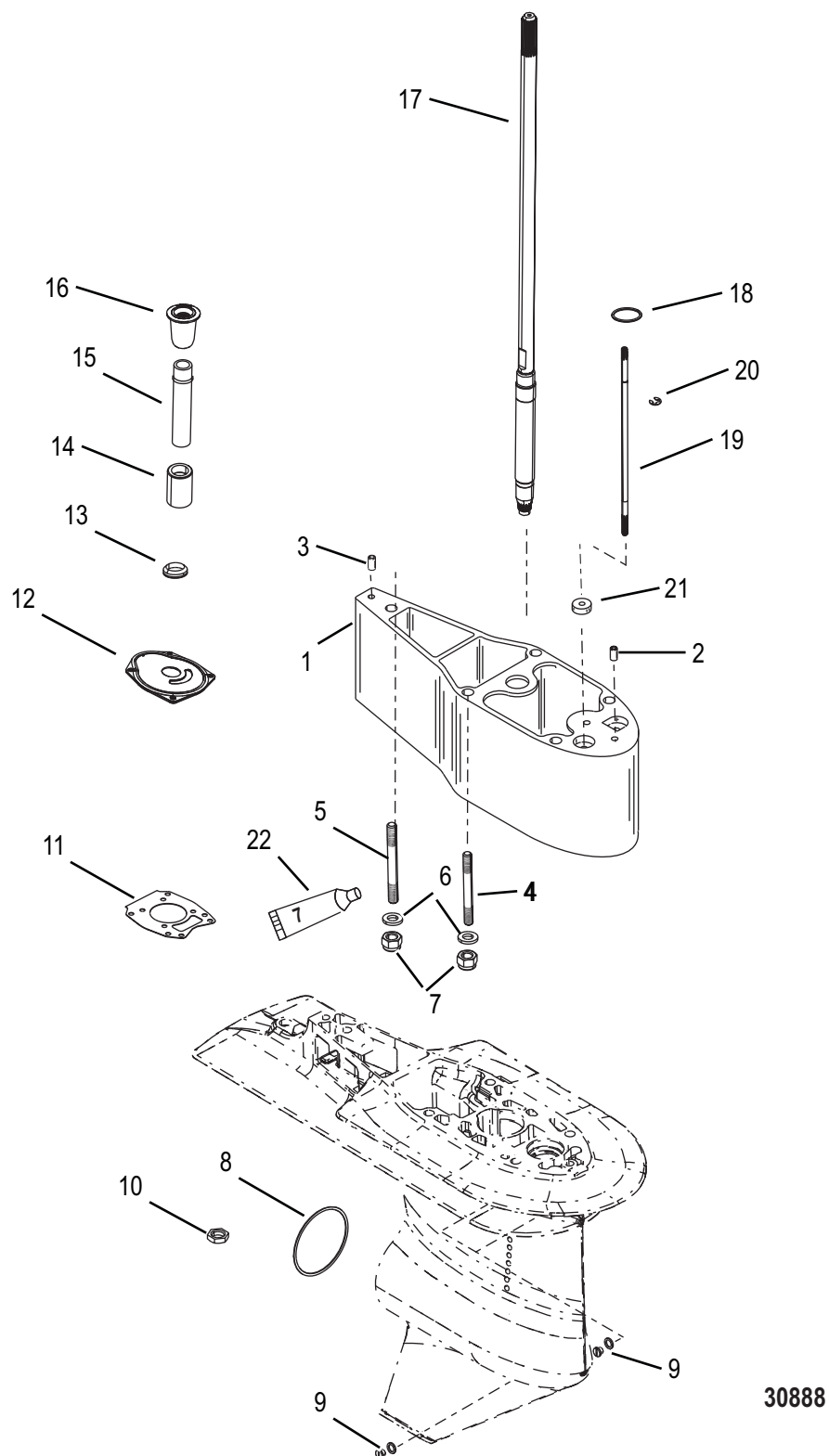
Key, Choke and Horn Kit 15000A14



Key, Choke and Horn Kit 15000A14

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0000	15000A14	KEY SWITCH KIT Remote Ignition		1	
1		NSS	NOT SOLD SEPARATE Housing		1	
2		NSS	NOT SOLD SEPARATE Key Switch Kit	Uses 89491 Series Keys	1	
NS	0086	830865	CONNECTOR		10	
3		89491_	KEY Switch Ignition (1A thru 2F Series)	See Key Chart 89491 Series	1	
4	0011	879755	NUT Special - Black Nylon		1	
5	0000	16564A1	HORN ASSEMBLY Warning		1	
6	0010	47994	SCREW (#10 x 1.50) Top		4	
7	0010	62568	SCREW (#10-16 x .375) Housing		4	
8	0054	816311T	TIE STRAP (8.00 Inches)		5	
9	0000	13541	PLUG Male		1	
10	0000	15097	SHEET Neoprene		1	
11	0000	90468A1	COVER ASSEMBLY Key		2	

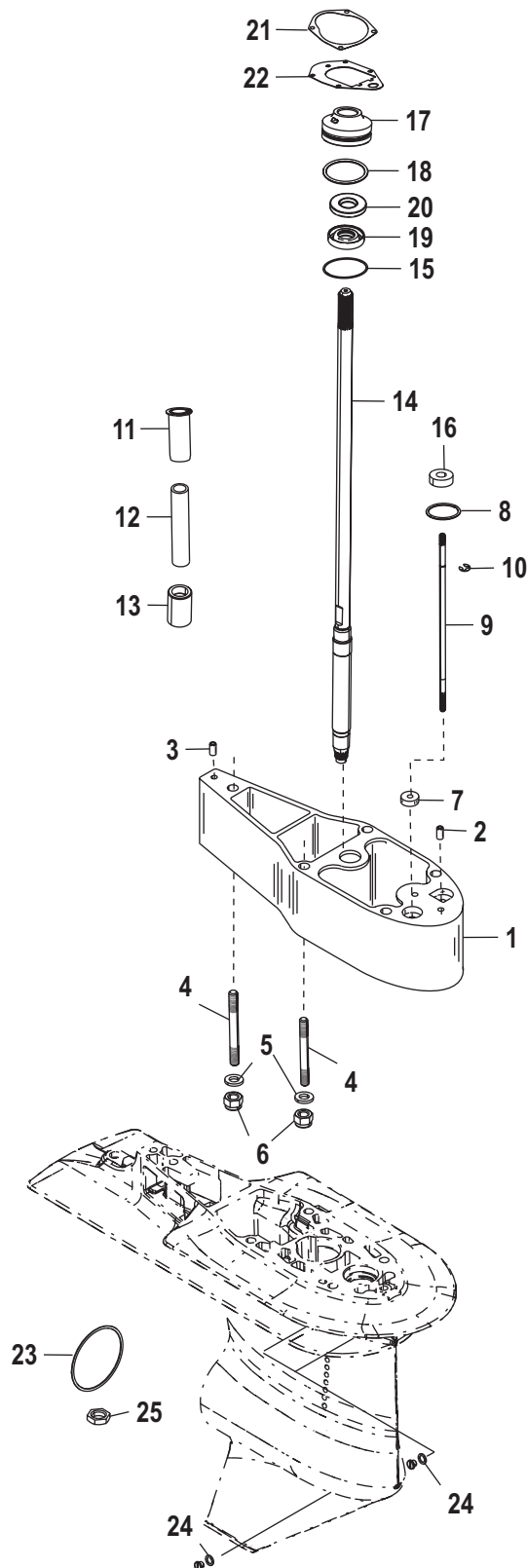
Extension Kit - 5 Inch Driveshaft Housing (12092A20)



Extension Kit - 5 Inch Driveshaft Housing (12092A20)

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0000	12092A20	CONVERSION KIT X-Long-Command Thrust		1	
1	0000	12092A3	SPACER KIT		1	
2	0017	43043	PIN Dowel - With Hole (.375 x .625)		1	
3	0017	43044	PIN Dowel - Without Hole (.375 x .625)		1	
4	0016	9035016	STUD (M10 x 190)		4	
5	0016	9035015	STUD (M10 x 227)		1	
6	0012	856774	WASHER (.406 x .750 x .105) Stainless Steel		5	
7	0011	40140	NUT (M10)		5	
8	0025	861844	O-RING		1	
9	0026	830749	SEAL		3	
10	0011	35921	NUT (.625-18)		1	
11	0027	430472	GASKET		1	
12	0000	866233001	FACEPLATE		1	
-	0026	816575A2	SEAL KIT		1	
13	0026	8M2014338	SEAL Face		1	
NS		NSS	NOT SOLD SEPARATE TOOL, Seal Kit Setting		1	
14	0000	430232	SEAL		1	
15	0032	8289371	TUBE Water		1	
16	0000	893855	COUPLER		1	
17	0045	875222A1	DRIVESHAFT ASSEMBLY		1	
18	0025	457101	O-RING (1.424 x .103)		1	
19	0000	884565A00	SHIFT SHAFT ASSEMBLY		1	
20	0053	29641	E RING		1	
21	0023	813745	SPACER		1	
22	0092	95812	LOCTITE 271 THREADLOCKER .5 ml		2	

Extension Kit - 2.5 Inch Driveshaft Housing (879150A88)



42047

Extension Kit - 2.5 Inch Driveshaft Housing (879150A88)

Extension Kit - 2.5 Inch Driveshaft Housing (879150A88)

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0000	879150A88	EXTENSION KIT Driveshaft -2.5 Inch		1	
1	0000	816696T5	SPACER		1	
2	0017	43044	PIN Dowel - Without Hole (.375 x .625)		1	
3	0017	43043	PIN Dowel - With Hole (.375 x .625)		1	
4	0016	8168661	STUD (M10 x 120)		5	
5	0012	856774	WASHER (.406 x .750 x .105) Stainless Steel		5	
6	0011	40140	NUT (M10)		5	
7	0023	813745	SPACER		1	
8	0025	45258	O-RING (.987 x .103)		1	
9	0000	879172A39	SHIFT SHAFT ASSEMBLY		1	
10	0053	29641	E RING		1	
11	0000	893857	COUPLER		1	
12	0032	8289372	TUBE Water		1	
13	0000	430232	SEAL		1	
14	0045	880184	DRIVESHAFT		1	
16	0026	8164641	SEAL Oil		1	
15	0015	812770A1	SHIM SET		1	
17	0046	812966A7	BASE ASSEMBLY Water Pump		1	
18	0025	30224	O-RING (1.859 x .139)		1	[1]
19	0026	814669	SEAL Oil		1	
20	0026	814670	SEAL Oil		1	
21	0027	822189	GASKET Upper Water Pump		1	
22	0027	8M0036675	GASKET		1	
23	0025	815460	O-RING		1	
24	0026	830749	SEAL		3	
25	0011	559101	NUT Pinion Gear		1	
-	0090	879345036	INSTRUCTION SHEET Extension Kit		1	

PART NOTES:

- [1] - Alternate part numbers:
- 30224Service Part
- 30224QQS

PARTS INDEX

Part No.	Description	Pg.	Ref.no	Part No.	Description	Pg.	Ref.no
10223080	OPERATION MANUAL 40/50/60 FourStroke, English	2	-	10223090	OPERATION MANUAL 40/50/60 4-Stroke	2	-
10258080	OPERATION MANUAL 40 Jet, English	2	-	10258090	OPERATION MANUAL Jet 40 4-Stroke	2	-
11083A31	SWITCH Stop	60	24	11083A31	SWITCH Stop	70	24
11149A2	CABLE ASSEMBLY (6.00 Inches)	74	35	11149A2	CABLE ASSEMBLY (6.00 Inches)	114	6
12016A2	DETENT/SPRING KIT	32	2	12016A2	DETENT/SPRING KIT	74	6
12024	WASHER (.402 x .787 x .039 Bellevi)	64	23	120441	RETAINER Brass	60	25
120441	RETAINER Brass	70	25	12092A20	CONVERSION KIT X-Long-Command Thrust	116	-
12092A20	CONVERSION KIT X-Long-Command Thrust	126	-	12092A20	CONVERSION KIT X-Long-Command Thrust	134	-
12092A3	SPACER KIT	116	1	12092A3	SPACER KIT	134	1
12349A05	TOOL Pinion Locating	120	49	12576	BEARING Thrust	102	27
12577	THRUST WASHER	102	26	12578T	BEARING Roller	102	25
12596T2	CARRIER ASSEMBLY Bearing	102	20	13035002	FITTING	86	10
13541	PLUG Male	10	28	13541	PLUG Male	14	28
13541	PLUG Male	76	46	13541	PLUG Male	132	9
13945	INSTALLATION TOOL Bearing	120	26	13949	DRIVER TOOL Oil Seal	120	42
14308T02	BEARING RACE DRIVER	122	52	14309T02	INSTALLATION TOOL Bearing	122	53
14310T1	WEAR SLEEVE DRIVER	122	54	14311A04	TOOL Preload	122	55
14334A3	PUMP ASSEMBLY Water	88	33	14334A3	PUMP ASSEMBLY Water	108	2
14586	THERMOSTAT	50	15	15000A14	KEY SWITCH KIT Remote Ignition	76	49
15000A14	KEY SWITCH KIT Remote Ignition	126	-	15000A14	KEY SWITCH KIT Remote Ignition	132	-
15097	SHEET Neoprene	132	10	15755T	NEEDLE BEARING DRIVER	120	35
15885	SLEEVE	28	20	15920Q54	LANYARD ASSEMBLY	60	33
15920Q54	LANYARD ASSEMBLY	70	33	16564A1	HORN ASSEMBLY Warning	132	5
17264T2	TRIM TAB Zinc	92	26	18286A18	SWITCH KIT Trim (10.00 Feet)	74	29
18286A18	SWITCH KIT Trim (10.00 Feet)	114	-	18486A08	BRACKET KIT Anchor	82	12
18856M	KEY	56	3	18861	RETAINER	74	30
18861	RETAINER	114	1	19209	SCREW (#10-32 x 2.25)	74	36
19209	SCREW (#10-32 x 2.25)	114	7	19291A3	CARRIER ASSEMBLY Bearing	92	17
19384	SOCKET	24	16	19384	SOCKET	26	2
19384	SOCKET	28	14	19384	SOCKET	30	2
19453T	IMPELLER	88	30	19453T	IMPELLER	108	9
19565002	GROMMET	58	8	19606	BEARING Trim Pin	80	2
19607	PIN	110	13	19607	PIN	112	18
196141	TILT TUBE	82	20	19619	WASHER	82	11
19624A1	SEAL KIT	82	22	196601	INDICATOR TOOL Backlash	122	56
19699	KEY	88	31	19699	KEY	108	8
19700A2	FACE PLATE	88	36	19701	GASKET Lower	88	34
19701	GASKET	108	6	19917	CAM Shift	102	4
1993325	SCREW (M10 x 25 MM)	86	3	1993716	SCREW (M6 x 16)	74	15
1993720	SCREW (M6 x 20)	32	13	1993720	SCREW (M6 x 20)	34	13
1993720	SCREW (M6 x 20)	36	4	1993720	SCREW (M6 x 20)	38	4
1995660	SCREW (M10 x 60)	106	26	1995670	SCREW (M10 x 70)	106	28
1995690	SCREW (M10 x 90)	106	27	1996230	SCREW (M10 x 30)	92	27
20839T	BEARING Ball	92	16	210711	COTTER PIN	32	7
210711	COTTER PIN	34	7	210711	COTTER PIN	74	2
21700	BEARING Needle	92	6	21700	BEARING Needle	92	19
22740	CLIP	82	25	23784	PIN Dowel	58	2
24156	NUT (.625-18)	120	29	24697	EXPANDER TOOL Piston Ring	118	9
24836	CLIP	10	13	24836	CLIP	14	13
26996	LOCKWASHER (#10) Stainless Steel	80	23	27780	PULLER	120	37
28421	WASHER (1.5 x 3.05 x 0.13) Stainless Steel	82	29	291112	FITTING	58	26
29245	WASHER (.281 x .500 x .060) Stainless Steel	20	16	29245	WASHER (.281 x .500 x .060) Stainless Steel	32	6
29245	WASHER (.281 x .500 x .060) Stainless Steel	34	6	29245	WASHER (.281 x .500 x .060) Stainless Steel	74	3
29245	WASHER (.281 x .500 x .060) Stainless Steel	82	15	29310	PLATE	120	31
29330	WASHER	68	16	29330	WASHER	74	39
29330	WASHER	80	15	29619	O-RING (.583 x .103)	82	23
29641	E RING	64	38	29641	E RING	66	40
29641	E RING	66	60	29641	E RING	88	17
29641	E RING	98	37	29641	E RING	116	17
29641	E RING	134	20	29641	E RING	136	10

PARTS INDEX

Part No.	Description	Pg.	Ref.no	Part No.	Description	Pg.	Ref.no
30224	O-RING (1.859 x .139)	88	27	30224	O-RING (1.859 x .139)	136	18
30893	SPRING	102	18	30894A1	BEARING SET Cup And Cone	102	11
30895T	BEARING Needle	102	14	30956T	BEARING Needle	102	22
31106T	MANDREL Bearing Driver Cup	122	57	31108T	DRIVER Oil Seal	122	58
31229	SHAFT	120	32	31229A7	PULLER KIT Bearing	120	-
31640T5	TRIM TAB	96	7	34569A1	PULLER ASSEMBLY Slide Hammer	122	59
34961	WASHER	120	30	35462	WASHER (.2656 x .625 x .0625) Stainless Steel	32	5
35462	WASHER (.2656 x .625 x .0625) Stainless Steel	34	5	35462	WASHER (.2656 x .625 x .0625) Stainless Steel	36	10
35462	WASHER (.2656 x .625 x .0625) Stainless Steel	38	10	35462	WASHER (.2656 x .625 x .0625) Stainless Steel	74	20
35921	NUT (.625-18)	96	16	35921	NUT (.625-18)	134	10
36001	WASHER	106	17	36569T	DRIVE HEAD TOOL	120	36
36571T	PILOT WASHER	120	33	37241	PULLER PLATE Universal	120	38
37312T	DRIVESHAFT BEARING DRIVER	120	39	37323	DRIVER ROD TOOL Needle Bearings	120	34
37350T	PILOT MANDREL	122	61	37828	WASHER (.390 x .625 x .062) Stainless Steel	78	20
38114	SPRING	92	13	38833	WASHER	74	27
4000325	SCREW (M6 x 8)	52	3	4000328	SCREW (M6 x 16)	106	21
4000330	SCREW (M6 x 25)	60	14	4000330	SCREW (M6 x 25)	70	14
4000330	SCREW (M6 x 25)	82	14	4000333	SCREW (M6 x 40)	54	10
4000333	SCREW (M6 x 40)	96	14	4000376	SCREW (M10 x 25)	86	3
4000377	SCREW (M10 x 30)	78	25	4000380	SCREW (M10 x 45)	86	22
40011107	SCREW (M5 x 16) Stainless Steel	10	30	40011107	SCREW (M5 x 16) Stainless Steel	14	30
40011107	SCREW (M5 x 16) Stainless Steel	60	13	40011107	SCREW (M5 x 16) Stainless Steel	70	13
40011126	SCREW (M6 x 13) Stainless Steel	40	21	40011128	SCREW (M6 x 20) Stainless Steel	24	7
40011128	SCREW (M6 x 20) Stainless Steel	52	14	40011128	SCREW (M6 x 20) Stainless Steel	58	16
40011128	SCREW (M6 x 20) Stainless Steel	74	18	40011128	SCREW (M6 x 20) Stainless Steel	78	4
40011130	SCREW (M6 x 30) Stainless Steel	64	3	40011149	SCREW (M8 x 25) Stainless Steel	80	9
40011153	SCREW (M8 x 45) Stainless Steel	12	40	40011153	SCREW (M8 x 45) Stainless Steel	16	40
4001987	SCREW (M4 x 16)	66	61	4001987	SCREW (M4 x 16)	74	24
4001991	SCREW (M4 x 35)	66	56	4002314	WASHER	74	8
4002316	WASHER (6.60 X 17.0 X 1.5SS)	10	3	4002316	WASHER (6.60 X 17.0 X 1.5SS)	14	3
4002316	WASHER (6.60 X 17.0 X 1.5SS)	20	19	4002316	WASHER (6.60 X 17.0 X 1.5SS)	22	15
4002316	WASHER (6.60 X 17.0 X 1.5SS)	40	15	4002316	WASHER (6.60 X 17.0 X 1.5SS)	44	38
4002316	WASHER (6.60 X 17.0 X 1.5SS)	106	29	4002317	WASHER (8.90 X 17.0 X 1.9SS)	106	30
4002319	WASHER	64	22	4002319	WASHER	64	29
4002319	WASHER	78	26	4002319	WASHER	82	32
4002320	WASHER	18	18	4005685	SCREW (M4 x 10)	64	13
4005685	SCREW (M4 x 10)	68	9	4005685	SCREW (M4 x 10)	68	13
400632	NUT	4	8	4006731	SCREW (M6 x 16)	58	6
4007153	SCREW (M8 x 25)	106	8	4007455	SCREW (M6 x 55)	58	13
4008910	SCREW (M8 x 10) Stainless Steel	68	24	4008910	SCREW (M8 x 10) Stainless Steel	76	48
4008910	SCREW (M8 x 10) Stainless Steel	80	9	4009040	SCREW (M10 x 40) Stainless Steel	82	31
4010770	SCREW (M8 x 70)	24	1	4010770	SCREW (M8 x 70)	28	1
401196	NUT (M6)	24	3	401196	NUT (M6)	28	3
401196	NUT (M6)	40	16	401365	NUT (M5) Stainless Steel	74	9
401366	NUT (M6) Stainless Steel	46	5	401366	NUT (M6) Stainless Steel	74	21
401378	NUT (M8)	102	30	401386	NUT (M6) Stainless Steel	10	21
401386	NUT (M6) Stainless Steel	14	21	401386	NUT (M6) Stainless Steel	32	9
401386	NUT (M6) Stainless Steel	34	9	401386	NUT (M6) Stainless Steel	36	9
401386	NUT (M6) Stainless Steel	38	9	401386	NUT (M6) Stainless Steel	88	7
401386	NUT (M6) Stainless Steel	96	13	401388	NUT (M8) Stainless Steel	82	19
401388	NUT (M8) Stainless Steel	106	7	401388	NUT (M8) Stainless Steel	106	24
4013930	SCREW (M5 x 30)	18	11	40140	NUT (M10)	78	16
40140	NUT (M10)	82	33	40140	NUT (M10)	86	16
40140	NUT (M10)	116	8	40140	NUT (M10)	134	7
40140	NUT (M10)	136	6	41069	SCREW (#10-24 x .750)	80	22
416223	PLUG Pipe (.750-14)	50	5	42461A1	SLEEVE/RING KIT	96	20
429172	STUD (M8 x 48)	102	28	429172	STUD (M8 x 48)	106	6
42942	CAP	24	4	42942	CAP	28	4
430232	SEAL	116	13	430232	SEAL	134	14
430232	SEAL	136	13	43024A09	REPAIR KIT Water Pump	98	-
43026Q06	REPAIR KIT Water Pump Impeller	98	-	43026T2	IMPELLER	96	33

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430331	GASKET	96	23	43035	SEAL Oil Upper	96	25
43035A05	SEAL KIT Gear Housing	98	-	43035A05	SEAL KIT Gear Housing	102	-
43036	SEAL Oil Lower	96	26	43037	KEY	96	32
43040T1	CARRIER ASSEMBLY	96	10	43043	PIN Dowel - With Hole (.375 x .625)	88	4
43043	PIN Dowel - With Hole (.375 x .625) Front	96	2	43043	PIN Dowel - With Hole (.375 x .625)	116	2
43043	PIN Dowel - With Hole (.375 x .625)	134	2	43043	PIN Dowel - With Hole (.375 x .625)	136	3
43044	PIN Dowel - Without Hole (.375 x .625)	88	5	43044	PIN Dowel - Without Hole (.375 x .625) Rear	96	6
43044	PIN Dowel - Without Hole (.375 x .625)	106	25	43044	PIN Dowel - Without Hole (.375 x .625)	116	3
43044	PIN Dowel - Without Hole (.375 x .625)	134	3	43044	PIN Dowel - Without Hole (.375 x .625)	136	2
43046	TUBE Oiler	96	3	430472	GASKET	96	24
430472	GASKET	116	14	430472	GASKET	134	11
43052A4	BUSHING ASSEMBLY	98	38	43055A4	COVER ASSEMBLY Water Pump	96	22
4324210	CABLE ASSEMBLY Throttle (30.50 Inches)	60	5	4324210	CABLE ASSEMBLY Throttle (30.50 Inches)	70	5
4324211	CABLE ASSEMBLY Throttle (41.50 Inches)	60	6	4324211	CABLE ASSEMBLY Throttle (41.50 Inches)	70	6
43506T	RETAINING TOOL Bearing	120	44	44357Q2	FLUSHING ATTACHMENT	118	1
44491A1	SHIM SET	102	10	44492A1	SHIM SET	96	18
451761	WASHER (.453 x .812 x .105) Black Oxide	96	9	45258	O-RING (.987 x .103)	88	19
45258	O-RING (.987 x .103)	136	8	457101	O-RING (1.424 x .103)	98	39
457101	O-RING (1.424 x .103)	116	18	457101	O-RING (1.424 x .103)	134	18
46086A1	PULLER JAW ASSEMBLY	122	60	47341A11	ROPE AND HANDLE KIT Manual Starting	4	11
479452	PLUG	50	3	479452	PLUG	50	14
47994	SCREW (#10 x 1.50) Top	132	6	55910	NUT (.437-20)	88	12
559101	NUT Pinion Gear	136	25	56762	TIE STRAP (4.00 Inches)	32	16
56762	TIE STRAP (4.00 Inches)	34	16	56762	TIE STRAP (4.00 Inches)	44	36
58222A1	DIAL INDICATOR TOOL	122	63	62568	SCREW (#10-16 x .375) Housing	132	7
627021	O-RING (.301 x .070)	50	22	627021	O-RING (.301 x .070) Temperature Sensor	124	0
629101	FITTING Elbow - 90 Degree (.125-27)	52	12	629101	FITTING Elbow - 90 Degree (.125-27)	58	9
63209	HEAT LAMP	120	24	65292	J CLIP	12	39
65292	J CLIP	16	39	65830	NYLINER	82	7
66301	SEAL Oil	58	11	69188	SEAL Oil	92	20
69189	SEAL Oil	92	21	69205	C WASHER	82	26
69570	SCREW (#10-16 x .750)	32	15	69570	SCREW (#10-16 x .750)	34	15
69570	SCREW (#10-16 x .750)	74	10	69578Q1	PROP NUT KIT	92	34
70080	SEAL Oil Inner	102	23	70081	SEAL Oil Outer	102	24
71970	WASHER (.390 x .546 x .12)	78	19	73345A1	THRUST HUB	92	33
74036	FITTING Grease	68	23	74036	FITTING Grease	76	47
74036	FITTING Grease	80	3	74036	FITTING Grease	80	4
74647	NYLINER	32	18	74647	NYLINER	34	18
74647	NYLINER	36	13	74647	NYLINER	38	13
74951	SPANNER WRENCH	118	16	76281	TAB WASHER	92	35
768042	SHOULDER SCREW Hex	68	21	768042	SHOULDER SCREW Hex	76	44
768042	SHOULDER SCREW Hex	80	20	77420A1	BEARING ASSEMBLY Roller	88	23
77653101	HOSE (48.00 Inches Bulk) Cut to 19 Inches - To Fitting in Adaptor Plate	52	21	78861	SPACER	82	24
78905	PIN Cross	102	6	78906	PIN Spring Locator	102	7
78910	WASHER	92	10	78910	WASHER	102	9
79091	FUSE 20 Ampere	74	33	79091	FUSE 20 Ampere	114	4
79910	SPRING	92	9	79910	SPRING	102	8
79953Q04	SCREW KIT Drain	88	2	79953Q04	SCREW KIT Drain	96	4
801403875	TAB WASHER	106	20	801404875	SHIM Impeller	106	19
801405875	KEY	106	18	801412T02	HOUSING Intake	106	10
801432001	BOLT (M6 x 25)	106	32	802653Q02	WRENCH Oil Filter	118	3
802867Q1	ANTI-CORROSION GREASE 8 oz	118	20	802889Q1	PUMP Crankcase Oil	118	2
803496T2	BEARING/SEAL KIT	98	-	803496T2	BEARING/SEAL KIT	102	-
805747A04	TOOL Claws	122	-	809494A1	COMPRESSOR TOOL Valve Spring	118	17
809495001	TOOL Valve Guide	118	14	809496A1	INSTALLER TOOL Valve Guide Bushing	118	15
809872A1	O-RING KIT Cylinder	110	3	809876A1	SCREW KIT Motor	112	12
809877A1	DRIVESHAFT/SEAL KIT	112	13	809880A2	O-RING KIT Tilt Overhaul	110	-
809881A1	VALVE KIT Velocity	110	10	809882A1	REPAIR KIT Velocity Valve	110	11
810776A1	PISTON ASSEMBLY Memory	112	2	811224A1	CYLINDER ASSEMBLY	110	5
812708	SPRING	82	8	812768	BEARING Roller	88	15

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8128201	NUT	88	25	812966A12	REPAIR KIT Water Pump	90	-
812966A7	BASE ASSEMBLY Water Pump	88	26	812966A7	BASE ASSEMBLY Water Pump	136	17
813430A1	PISTON ASSEMBLY Trim Memory	110	2	813433A2	SCREW AND SEAL KIT	110	6
8134351	PLUG	112	9	813455T4	VALVE BODY ASSEMBLY	110	8
813457A3	CAM KIT	110	9	813523	SCREW (#10-16 x 2.25)	74	36
813523	SCREW (#10-16 x 2.25)	114	7	813696A2	BUSHING ASSEMBLY	88	18
813745	SPACER	116	6	813745	SPACER	134	21
813745	SPACER	136	7	814259	SCREW (.500-20 x 4.00)	82	28
814669	SEAL Oil	88	28	814669	SEAL Oil	136	19
814669A2	SEAL KIT Gear Housing	90	-	814669A2	SEAL KIT Gear Housing	94	-
814670	SEAL Oil	88	29	814670	SEAL Oil	136	20
8147763	SCREW (M6 x 60)	24	2	8147763	SCREW (M6 x 60)	28	2
814820	ADAPTER	74	31	814820	ADAPTER	114	2
815460	O-RING	92	18	815460	O-RING	136	23
816311T	TIE STRAP (8.00 Inches)	12	42	816311T	TIE STRAP (8.00 Inches)	16	42
816311T	TIE STRAP (8.00 Inches)	18	5	816311T	TIE STRAP (8.00 Inches)	50	25
816311T	TIE STRAP (8.00 Inches)	52	22	816311T	TIE STRAP (8.00 Inches)	58	10
816311T	TIE STRAP (8.00 Inches)	58	24	816311T	TIE STRAP (8.00 Inches)	60	31
816311T	TIE STRAP (8.00 Inches)	68	12	816311T	TIE STRAP (8.00 Inches)	70	31
816311T	TIE STRAP (8.00 Inches)	76	50	816311T	TIE STRAP (8.00 Inches)	86	11
816311T	TIE STRAP (8.00 Inches)	132	8	8164641	SEAL Oil	88	20
8164641	SEAL Oil	98	40	8164641	SEAL Oil	136	16
816492A1	ALARM ASSEMBLY Audio Warning	68	11	8165621	DISC	68	19
8165621	DISC	76	42	8165621	DISC Friction	80	19
816575A2	SEAL KIT	96	-	816575A2	SEAL KIT	134	-
816667A2	BRACKET ASSEMBLY Steering Without Carrying Handle	126	-	816667F3	BRACKET Ride-Guide	78	23
816669F1	TAB WASHER	78	24	816696T5	SPACER	136	1
8168661	STUD (M10 x 120)	136	4	817005	INSTALLER TOOL Bearing	120	45
817006	INSTALLER TOOL Water Pump Base Seal	120	46	817007T	INSTALLER TOOL Seal	120	43
817008A2	LOCATION TOOL Pinion Gear	120	47	817009T	DRIVER TOOL Bearing Cup	120	48
817011T	INSTALLER TOOL Needle Bearing	120	40	817057A02	TOOL Backlash Indicator	122	68
817058A1	DRIVER TOOL Bearing	122	69	817070	HOLDING TOOL Driveshaft	122	62
817275A2	HOUSING KIT Upper Water Pump	96	28	8172761	FACEPLATE	96	29
8172771	GASKET	96	27	81773M	NUT	18	9
818226A1	SEAL/PLATE KIT	88	8	818298Q1	ANODE KIT	82	13
818967	GROMMET	20	8	818967	GROMMET	22	7
818968	BUSHING	20	9	818968	BUSHING	22	8
82129110	SCREW (M6 x 10)	22	11	82129114	SCREW (M6 x 14)	10	15
82129114	SCREW (M6 x 14)	10	17	82129114	SCREW (M6 x 14)	14	15
82129114	SCREW (M6 x 14)	14	17	82129114	SCREW (M6 x 14)	20	17
82129125	SCREW (M6 x 25 MM)	10	1	82129125	SCREW (M6 x 25 MM)	14	1
82129125	SCREW (M6 x 25 MM)	20	10	82129125	SCREW (M6 x 25 MM)	22	9
82129130	SCREW (M6 x 30)	22	4	82129145	SCREW (M6 x 45)	20	5
82130010	SCREW (M6 x 10)	66	64	82130020	SCREW (M6 x 20)	74	11
82130025	SCREW (M6 x 25)	44	7	82130025	SCREW (M6 x 25)	44	37
821314T01	CLUTCH	92	11	821400A2	SENDER KIT Power Trim	80	21
821400A2	SENDER KIT Power Trim	126	-	8214281	SCREW (#10-16 x .625)	24	13
8214281	SCREW (#10-16 x .625)	28	10	8214281	SCREW (#10-16 x .625)	46	28
821455A4	BRACKET Tiller	60	26	821455A4	BRACKET Tiller	70	26
821463A2	TILLER TUBE	60	18	821463A2	TILLER TUBE	70	18
821465	HANDLE Throttle	60	20	821465	HANDLE Throttle	70	20
821477	BUSHING 1.485-1.475 Inside Diameter	60	10	821477	BUSHING 1.485-1.475 Inside Diameter Use When Handle Boss is Below 1.485 Inch	60	28
821477	BUSHING 1.485-1.475 Inside Diameter	70	10	821477	BUSHING 1.485-1.475 Inside Diameter	70	28
821539	PIN Trilobe	110	14	821539	PIN Trilobe	112	17
8217711	BUSHING	80	12	821777	BUSHING Lower	80	7
821957	BRAKE PLATE	74	41	821961	ROD	68	17
821961	ROD	74	40	821961	ROD Threaded	80	16
821972T	KNOB Throttle	60	17	821972T	KNOB Throttle	70	17

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822148A6	COVER KIT	70	1	822148T06	COVER KIT	60	1
822150	PULLEY	60	2	822150	PULLEY	70	2
822157T03	TRIM TAB Aluminum	92	26	822189	GASKET Upper Water Pump	88	35
822189	GASKET Upper Water Pump	108	3	822189	GASKET Upper Water Pump	136	21
8222151	SCREW (#8-32 x .375) Not included in Gear Plate Assembly	66	54	8222151	SCREW (#8-32 x .375)	66	62
82239312	SCREW (M5 x 12)	12	41	82239312	SCREW (M5 x 12)	16	41
822397	PUCK	80	11	822404	SEAL	80	8
822407F1	COVER	60	9	822407F1	COVER	70	9
822426T02	LATCH ASSEMBLY Rear	8	19	822426T03	LATCH ASSEMBLY Rear	8	19
822441	RETAINER	60	12	822441	RETAINER	70	12
822464	PLUG	58	7	822560A5	HARNESS ASSEMBLY DDT Adapter	118	11
822625	NIPPLE (M20)	50	7	822626K04	FILTER Oil	50	11
822650	RETAINER	48	5	822651	KEY	48	6
822682A4	LEVER ASSEMBLY Throttle	24	5	822682A4	LEVER ASSEMBLY Throttle	28	5
8227731	INSERT Threaded	92	2	8227731	INSERT Threaded	102	2
822865T05	BRACKET Transom - Starboard	82	4	822866T04	BRACKET Transom - Port	82	1
822869001	PIN	112	19	8231871	SCREW (M4 x 14.5)	4	6
823567105	SCREW (M10 x 105) Hex Flange - Stainless Steel	64	21	823609A14	SWITCH Stop	60	22
823609A14	SWITCH Stop	70	22	823687	CLIP	60	23
823687	CLIP	70	23	8237011	DECAL Co-Pilot	68	22
8237011	DECAL Co-Pilot	76	45	8237011	DECAL Co-Pilot	80	5
823792	LEVER	68	15	823792	LEVER	74	38
823792	LEVER Co-Pilot	80	14	823919	SCREW (.375-24 x 1.500)	78	18
823984	STUD (M10 x 50)	86	14	824015	CUP Barrel Retainer	36	2
824015	CUP Barrel Retainer	38	2	82409316	DECAL F-N-R Shift	60	32
82409316	DECAL F-N-R Shift	70	32	8242004	DECAL	60	19
8242004	DECAL	70	19	824459110	SCREW (M8 x 110) Stainless Steel	86	5
8248324	SCREW (M6 x 16)	10	12	8248324	SCREW (M6 x 16)	14	12
8248324	SCREW (M6 x 16)	28	19	8248324	SCREW (M6 x 16)	62	39
8248324	SCREW (M6 x 16)	88	37	8248326	SCREW (M6 x 25 MM)	18	2
8248326	SCREW (M6 x 25 MM)	46	23	8248326	SCREW (M6 x 25 MM)	46	30
8248329	SCREW (M6 x 40)	10	34	8248329	SCREW (M6 x 40)	14	34
8248329	SCREW (M6 x 40)	24	10	8248329	SCREW (M6 x 40)	28	7
82484890	SCREW (M10 x 90)	60	37	82484890	SCREW (M10 x 90)	64	27
82484890	SCREW (M10 x 90)	70	37	824853	GASKET	50	17
824853	GASKET Thermostat Cover	124	0	825003A1	CABLE ASSEMBLY DDT 10 Feet	120	41
82500925	SCREW (M6 x 25)	52	23	825010	PIN Dowel	50	2
825010	PIN Dowel	52	16	825019	BOLT	56	7
825027	SEAL	56	4	825027	SEAL Crankshaft-Top	124	0
82503395	SCREW (M9 x 95)	52	15	825045A2	ROCKER ARM	48	7
825046	SCREW	48	8	8250521	SPRING	48	14
82506182	SCREW (M8 x 82)	50	8	825078	BUSHING	24	8
825078	BUSHING	28	15	825096T	RELAY	10	19
825096T	RELAY Design-I	14	19	825220T06	PIPE Exhaust	86	2
825222T03	ARM Steering	78	7	825228T27	ADAPTER PLATE ASSEMBLY	58	1
8252517	GASKET Adaptor Plate	124	0	82526225	SCREW (M8 x 25 MM)	60	8
82526225	SCREW (M8 x 25 MM)	70	8	825427	SCREW (.437-14 x 1.250) Stainless Steel	96	8
825990	DIPSTICK	58	5	826134Q	ANODE	88	3
826134Q	ANODE	96	12	826149	PIN	54	2
826150	NUT	48	9	826193T03	PROPELLER SHAFT	92	14
826276	BUMPER	86	8	826277T04	CHAP Long - Port	8	1
826277T05	CHAP Long - Port - Camouflage	8	1	826278T08	CHAP Long - Starboard	8	2
826278T09	CHAP Long - Starboard - Camouflage	8	2	826292	NUT (M10) Brass/Nickel Plated	64	26
826658	BUMPER	78	5	826709113	NUT (.375-24) Stainless Steel	68	14
826709113	NUT (.375-24) Stainless Steel	74	37	826709113	NUT (.375-24) Stainless Steel	78	22
826709113	NUT (.375-24) Stainless Steel	80	13	82671117	NUT (.500-20)	82	30
826792	WAVE WASHER	60	27	826792	WAVE WASHER	70	27
826802T36	HARNESS ASSEMBLY Trim	20	12	826802T36	HARNESS ASSEMBLY Trim	22	17
82684416	SCREW (M6 x 16)	108	7	82684425	SCREW (M6 x 25)	96	34
82684425	SCREW (M6 x 25)	98	41	82684430	SCREW (M6 x 30)	40	3

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827188T02	LINER	106	11	8271891	SLEEVE	106	15
8271901	NUT	106	16	8272822	DECAL Warning High Voltage	12	-
8272822	DECAL Warning High Voltage	16	-	827314	WASHER	60	29
827314	WASHER	70	29	827490	HOSE Lube	106	5
82761140	SCREW (M10 x 40)	18	17	827706A4	BRACKET	28	17
827948	FITTING	8	8	8279971	SPACER	78	9
8279973	SPACER	78	9	8280401	PRESSURE SWITCH	10	35
8280401	PRESSURE SWITCH	16	35	828102	BRACKET	20	7
828102	BRACKET	22	6	8282451	SEAL Co-Pilot	80	10
828249	GROMMET	66	58	8283582	SENSOR Crank Position	10	29
8283582	SENSOR Crank Position	14	29	828529	GUIDE	86	19
828547353	CONDUIT (.350 Inside Diameter x 3.00 Feet Bulk) Cut to 24 Inches	42	1	828547633	CONDUIT (.620 Inside Diameter x 3.00 Feet Bulk)	40	22
828547633	CONDUIT (.620 Inside Diameter x 3.00 Feet Bulk)	60	30	828547633	CONDUIT (.620 Inside Diameter x 3.00 Feet Bulk)	70	30
828547T1	CONDUIT (.500 Inside Diameter x 3.00 Feet Bulk) Cut to 26 Inches	40	2	828706	BUMPER	86	13
828813T1	ARM Steering Handle	60	11	828813T1	ARM Steering Handle	70	11
828817001	GROMMET	86	9	8288181	PLUG Drain	86	6
8289371	TUBE Water	116	12	8289371	TUBE Water	134	15
8289372	TUBE Water	136	12	830180A01	HANDLE KIT Shift	60	34
830180A01	HANDLE KIT Shift	70	34	830294T3	BRACKET	24	6
830294T3	BRACKET	74	17	830749	SEAL	88	13
830749	SEAL	96	5	830749	SEAL	116	10
830749	SEAL	134	9	830749	SEAL	136	24
830756109	HOSE (57.00 Inches Bulk) To Vapor Separator Cover - Cut to 16.5 Inches	40	5	830756109	HOSE (57.00 Inches Bulk) Cut to 8 Inches	40	8
830756109	HOSE (57.00 Inches Bulk) Cut to 34 Inches	40	11	830756109	HOSE (57.00 Inches Bulk) Cut to 31.50 Inches	40	11
830756109	HOSE (57.00 Inches Bulk) Cut to 17 Inches	58	25	830757130	TUBING (.312) (70.00 Inches Bulk) To VST Cooler - Cut to 37 Inches	40	4
830757130	TUBING (.312) (70.00 Inches Bulk) To Telltale - Cut to 6 Inches	40	6	830757130	TUBING (.312) (70.00 Inches Bulk) Cut to 10 Inches - To VST Cooler	50	26
830865	CONNECTOR	132	NS	8308971	FOAM PAD	10	33
8308971	FOAM PAD	14	33	831294	BELT	18	15
83155	ADAPTER KIT Dial Indicator	122	65	83163M	HOLDER TOOL Flywheel	118	4
83164M	FLYWHEEL PULLER	118	5	83165T	PULLER ASSEMBLY	122	66
832013	SEAL	56	5	832013	SEAL Crankshaft-Bottom	124	0
83296915	FUSE Mini - Blue - 15 Ampere	10	25	83296915	FUSE Mini - Blue - 15 Ampere	14	25
8329692	FUSE Mini - Gray - 2 Ampere	10	25	8329692	FUSE Mini - Gray - 2 Ampere	14	25
83296920	FUSE Mini - Yellow - 20 Ampere	10	25	83296920	FUSE Mini - Yellow - 20 Ampere	14	25
83296925	FUSE Mini - Clear - 25 Ampere	10	25	83296925	FUSE Mini - Clear - 25 Ampere	14	25
8329695	FUSE Mini - Tan - 5 Ampere	10	25	8329695	FUSE Mini - Tan - 5 Ampere	14	25
832990T3	VALVE Intake	48	2	832991T3	VALVE Exhaust	48	1
833102T	GEAR Drive	18	14	833104T6	GEAR Driven	18	16
834786A05	SOUND BLANKET KIT	4	9	834838	LOAD RING	18	13
834985	GROMMET	10	4	834985	GROMMET	14	4
834985	GROMMET	20	14	834985	GROMMET	22	13
834985	GROMMET	40	14	834985	GROMMET	44	11
843108	WASHER (.330 x .560 x .060) Stainless Steel	82	18	84436M	WASHER	18	10
845746	O-RING	58	15	845746	O-RING Oil Pick-UP Plate	124	0
850066A1	SWIVEL BRACKET	80	1	850175T03	SWIVEL TUBE ASSEMBLY Short	78	10
850181	TIE STRAP (11.750 Inches)	8	29	850181	TIE STRAP (11.750 Inches)	46	27
852375A6	HARNESS ASSEMBLY Extension	76	51	852421T07	HOUSING Driveshaft - Long	86	1
852421T09	HOUSING Driveshaft	86	1	852554T03	CHAP Short - Port	8	1
852555T06	CHAP Short - Starboard	8	2	854445	SENSOR MAP	46	18
854793	HOSE Oil Pickup	58	19	855228	CLAMP	58	18
855576	WASHER	8	28	855708T60	IMPELLER	106	9
855767T01	HOUSING Pump	106	1	855769T01	DRIVESHAFT	106	12
85583466	HOSE (40.00 Inches Bulk) Cut to 9 Inches	44	4	85594030	SCREW (M8 x 30)	82	16
85594030	SCREW (M8 x 30)	92	22	855941	WASHER (.323 x .590 x .112) Stainless Steel	92	23
855941	WASHER (.323 x .590 x .112) Stainless Steel	102	29	856065T1	CONNECTING ROD	56	6
856774	WASHER (.406 x .750 x .105) Stainless Steel	86	15	856774	WASHER (.406 x .750 x .105) Stainless Steel	86	21
856774	WASHER (.406 x .750 x .105) Stainless Steel	92	36	856774	WASHER (.406 x .750 x .105) Stainless Steel	116	7

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856774	WASHER (.406 x .750 x .105) Stainless Steel	134	6	856774	WASHER (.406 x .750 x .105) Stainless Steel	136	5
856823	RING Retaining	102	15	856875A1	INSTALLATION TOOL Bearing	122	67
856954	BUSHING	8	16	856954	BUSHING	10	6
856954	BUSHING	14	6	856954	BUSHING	20	13
856954	BUSHING	22	12	856954	BUSHING	40	13
856954	BUSHING	44	12	857077T02	CRANKSHAFT ASSEMBLY	56	1
857078	GASKET	50	12	857078	GASKET Exhaust Cover	124	0
857080	COVER	50	18	857081	GASKET	52	13
857081	GASKET Cylinder Head	124	0	857083	SEAL Cylinder Head	124	0
8570851	SHAFT Rocker	48	10	857087T1	PUMP ASSEMBLY Oil	54	4
857093	O-RING	54	8	857093	O-RING Oil Pump	124	0
857094	O-RING	54	7	857094	O-RING Oil Pump	124	0
857096	O-RING	54	5	857096	O-RING Oil Pump	124	0
857139	SCREW (M8 x 35)	50	24	85716	PULLER BOLT TOOL Bearing Carrier	122	64
858045Q01	10W30 OB OIL 1 Liter	126	-	858048Q01	25W40 SD/IB OIL 1 Quart	126	-
858104Q08	HOSE ASSEMBLY Fuel (8 Feet) - With Quick Disconnect Engine End Only	126	-	858106Q12	HOSE ASSEMBLY Fuel (12 Feet) - With Quick Disconnect Engine End Only	126	-
858107Q08	HOSE ASSEMBLY Fuel (8 Feet) - With Quick Disconnect	126	-	858108Q12	HOSE ASSEMBLY Fuel (8 Feet) - No Fittings	126	-
858109Q12	HOSE ASSEMBLY Fuel (12 Feet) - With Quick Disconnect	126	-	858113K08	HOSE ASSEMBLY Fuel (8 Feet) With Fuel Connector - Mercury Brand	126	-
858113Q08	HOSE ASSEMBLY Fuel (8 Feet) With Fuel Connector - Quicksilver Brand	126	-	858266	GUIDE	52	2
858267	SEAL Oil	52	5	858268	SPRING Valve - Outer	48	4
858271	SEAL	48	3	858275	BRACKET	48	13
858414A3	CABLE ASSEMBLY	20	15	858869	NUT (.875-14)	82	21
858951	J CLIP	74	22	858954	CLIP (.625)	10	9
858954	CLIP (.625)	14	9	859101T03	GEAR ASSEMBLY Forward	92	3
859102	DRIVESHAFT Long	88	21	859103T	GEAR Pinion - 12 Teeth	88	10
859104T01	GEAR Reverse	92	15	859105A1	DRIVESHAFT ASSEMBLY	96	19
859284T2	FLYWHEEL COVER	18	1	859352	GASKET Cylinder Block	124	0
859575	PIN	48	17	859576	GASKET	48	16
859577	BRACKET	48	12	859578A1	PLUG ASSEMBLY Oil	52	17
859594	BUSHING	58	12	859768	WASHER	52	4
861844	O-RING	102	21	861844	O-RING	116	9
861844	O-RING	134	8	866233001	FACEPLATE	134	12
866917	SERVICE MANUAL Gen III 40-50-60 FourStroke EFI	2	-	875206	SCREW (M6 x 16)	54	9
875209	PIPE PLUG	52	6	875218	SCREW (M8 x 23)	48	15
875222A1	DRIVESHAFT ASSEMBLY	96	19	875222A1	DRIVESHAFT ASSEMBLY	116	15
875222A1	DRIVESHAFT ASSEMBLY	134	17	877321A1	INSTALLATION TOOL Bearing	120	25
8775381	PROTECTIVE SLEEVE	42	4	877680Q12	HOSE ASSEMBLY Fuel (12 Feet) With Quick Disconnect	126	-
877680Q8	HOSE ASSEMBLY Fuel (8 Feet) With Quick Disconnect	126	-	877681Q12	HOSE ASSEMBLY Fuel (12 Feet) With Quick Disconnect Engine End Only	126	-
877681Q8	HOSE ASSEMBLY Fuel (8 Feet) With Quick Disconnect Engine End Only	126	-	877683Q12	HOSE ASSEMBLY Fuel (12 Feet) No Fittings	126	-
877805T	SOLENOID VALVE	46	6	877811T	LINE Fuel	42	5
877829T01	MANIFOLD Intake	46	1	877829T06	MANIFOLD ASSEMBLY Intake - Complete	46	-
877831A02	THROTTLE BODY ASSEMBLY	46	13	877831A1	HOSE	46	12
877834	BRACKET	46	4	877836T05	FLYWHEEL	18	4
877840A1	HOLDING TOOL Driveshaft	122	70	878089	PLUG Pipe (.0625-27)	88	14
878143T05	STATOR	18	12	878183	PIN Dowel	54	3
878377T01	LINKAGE KIT Shift	106	2	878380T01	REVERSE GATE With Bumper	106	4
878382	CAM	106	3	878607	SCREW (#10-16 x .375)	78	15
878608	SCREW (#10-16 x .500)	60	4	878608	SCREW (#10-16 x .500)	70	4
878609	SCREW (#10-16 x .600)	82	27	879147T12	CAP Air Dam - Mercury	4	2
879147T13	CAP Air Dam - Mariner	4	2	879147T25	CAP Camouflage	8	13
879150A88	EXTENSION KIT Driveshaft -2.5 Inch	136	-	879172A39	SHIFT SHAFT ASSEMBLY	136	9
879291A04	TILLER HANDLE ASSEMBLY Big Tiller, 40-60 EFI FourStroke, Manual Mechanical Non Power Steering	64	-	879291A04	TILLER HANDLE ASSEMBLY Big Tiller, 40-60 EFI FourStroke, Manual Mechanical Non Power Steering	68	-
879291A04	TILLER HANDLE ASSEMBLY Big Tiller, 40-60 EFI FourStroke, Manual Mechanical Non Power Steering	126	-	879345036	INSTRUCTION SHEET Extension Kit	136	-
879345T88	MANUAL TRIM ASSEMBLY	110	-	879346A01	SHIFT HANDLE ASSEMBLY	64	2
879346A03	THROTTLE FRICTION KNOB ASSEMBLY	66	59	879346T02	HOUSING Steering Handle, Upper	64	1

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879346T04	COVER Steering Handle, Lower	66	55	879346T05	THROTTLE GRIP ASSEMBLY	64	6
879346T06	GRIP Rubber	64	7	879346T08	CHASSIS Throttle Grip	64	11
879346T10	COVER Switch/Light	66	57	879346T11	HANDLE	64	31
879346T12	TILT LOCK ASSEMBLY	64	30	879346T15	COVER Shift Handle-Mercury	64	5
879346T16	BEARING CAP	64	16	879346T17	BRACKET Shift Mount	66	65
879346T19	GROMMET	64	18	879346T20	COVER	68	1
879346T26	BRACKET	64	25	879347A01	EMERGENCY STOP SWITCH	68	2
879347A02	TRIM SWITCH ASSEMBLY	68	7	879347A03	HARNES AND PLATE ASSEMBLY	68	10
879347A04	SHIFT ARM AND GEAR ASSEMBLY	64	36	879347A05	THROTTLE GEAR ASSEMBLY	64	39
879347A08	SPRING AND GUIDE KIT	66	49	879347T06	SWITCH Neutral	66	51
879347T07	GEAR PLATE ASSEMBLY	64	35	879652003	WASHER	106	33
8796522	THRUST WASHER	106	13	8796531	BEARING Ball	106	14
879755	NUT Special - Black Nylon	132	4	879865	CAM Throttle	24	9
879865	CAM Throttle	28	8	879866	GASKET SET	46	2
879866	GASKET SET Intake Manifold	124	0	879867	GASKET	46	21
879884T	FILTER ASSEMBLY Fuel	40	9	879885T	FILTER Fuel	42	3
879887T	TFI SYSTEM	46	7	879962	CLIP Part of Electrical Harness	10	10
879962	CLIP Part of Electrical Harness	14	10	879984T00	COIL Ignition	20	2
880093A03	TILLER HANDLE CONVERSION KIT 40/50/60 HP EFI	8	-	880093A03	TILLER HANDLE CONVERSION KIT 40/50/60 HP EFI	24	-
880093A03	TILLER HANDLE CONVERSION KIT 40/50/60 HP EFI	32	-	880093A03	TILLER HANDLE CONVERSION KIT 40/50/60 HP EFI	34	-
880093A03	TILLER HANDLE CONVERSION KIT 40/50/60 HP EFI	62	-	880093A03	TILLER HANDLE CONVERSION KIT 40/50/60 HP EFI	80	-
880093A03	TILLER HANDLE CONVERSION KIT 40/50/60 HP EFI	126	-	880095A08	CONVERSION KIT Tiller Handle to Remote Control (40 Hp 4-Stroke)	126	-
880118A04	DDT CARTRIDGE	118	10	880184	DRIVESHAFT	136	14
880786	BOOT Insulator - Red	10	23	880786	BOOT Insulator - Red	14	23
881059	SCREW	46	3	881059	SCREW	46	9
881059	SCREW	46	10	881059	SCREW	46	15
881060	SCREW	46	17	881070T	SENSOR Position	46	16
881140K08	LINE ASSEMBLY Fuel - Mercury Brand	126	-	881140Q08	LINE ASSEMBLY Fuel - Quicksilver Brand	126	-
881872A1	BODY Oil Pressure Relief	58	21	881908T	CABLE SET	20	3
881908T	CABLE SET	22	3	88238A13	CABLE ASSEMBLY Ground	78	12
88238A13	CABLE ASSEMBLY Ground	110	12	88238A18	CABLE ASSEMBLY	112	16
88238A4	CABLE ASSEMBLY	78	11	882751A1	RELAY ASSEMBLY	20	6
882751A1	RELAY ASSEMBLY	22	5	882813A3	GEAR KIT Forward And Pinion 28 Teeth	102	13
882813A3	GEAR KIT Forward And Pinion 28 Teeth	102	-	883005	BUSHING	24	12
883005	BUSHING	28	11	883006A1	ARM ASSEMBLY Throttle	24	11
883006A1	ARM ASSEMBLY Throttle	28	12	883047A1	BEARING ASSEMBLY Tapered Roller	96	17
8831482	RESTRICTOR	46	24	8831483	RESTRICTOR	46	24
883160	RETAINER	28	6	883213	GASKET Vapor Separator Bowl	124	0
883220	CAP	44	23	883323001	SPARK PLUG	10	7
883323001	SPARK PLUG	14	7	883420	TOOL Sleeve (.625)	122	-
883460	CLIP	46	11	88348935	SCREW (M6 x 35)	50	9
88348935	SCREW (M6 x 35)	50	19	883525A08	DECAL SET Mercury 50	4	-
883526A08	DECAL SET Mercury 60	4	-	883533A08	DECAL SET	4	-
883534A08	DECAL SET	6	-	883541A08	DECAL SET	4	-
883592A08	DECAL SET Mercury 40/Jet 40	4	-	883592A09	DECAL SET Camouflage	6	-
883597	O-RING KIT Injector	46	-	883598	O-RING KIT Injector	46	-
883599A02	GASKET SET	46	-	883599A02	GASKET SET	50	-
883599A02	GASKET SET	52	-	883599A02	GASKET SET	54	-
883599A02	GASKET SET	56	-	883599A02	GASKET SET	58	-
883599A02	GASKET SET	124	-	883830A07	DECAL EPA Label Information	2	-
883830A07	DECAL EPA Label Information	18	3	883830A08	DECAL EPA Label Information	2	-
883832	RETAINER	46	29	883834A1	CABLE ASSEMBLY Diode	10	27
883834A1	CABLE ASSEMBLY Diode	14	27	883875008	PARTS MANUAL 40/50/60/Jet 40 EFI - 4 Cylinder 4-Stroke	2	-
883877A1	REMOVAL TOOL Fuel Injector	118	12	88439A4	CABLE ASSEMBLY Battery - Negative	12	38
88439A4	CABLE ASSEMBLY Battery - Negative	16	38	88439A9	CABLE ASSEMBLY Battery - Positive	10	22
88439A9	CABLE ASSEMBLY Battery - Positive	14	22	884563A00	SHIFT SHAFT ASSEMBLY	98	36
884565A00	SHIFT SHAFT ASSEMBLY	98	36	884565A00	SHIFT SHAFT ASSEMBLY	116	16
884565A00	SHIFT SHAFT ASSEMBLY	134	19	885342002	SENSOR ASSEMBLY	46	19

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88552514	SCREW (M6 x 14 MM) Stainless Steel	8	24	88552514	SCREW (M6 x 14 MM) Stainless Steel	64	17
88552516	SCREW (M6 x 16 MM) Stainless Steel	4	3	88552520	SCREW (M6 x 20 MM) Stainless Steel	8	11
88552520	SCREW (M6 x 20 MM) Stainless Steel	8	14	88552520	SCREW (M6 x 20 MM) Stainless Steel	8	26
88552525	SCREW (M6 x 25 MM) Stainless Steel	8	15	88552525	SCREW (M6 x 25 MM) Stainless Steel	20	18
88552525	SCREW (M6 x 25 MM) Stainless Steel	22	14	88552530	SCREW (M6 x 30 MM) Stainless Steel	66	45
88552535	SCREW (M6 x 35 MM) Stainless Steel	40	23	88552535	SCREW (M6 x 35 MM) Stainless Steel	76	53
88552630	SCREW (M8 x 30)	64	4	887978	GASKET	50	16
887978	GASKET Thermostat	124	0	888804	PROPELLER SHAFT	102	17
888805A00	REPAIR KIT Clutch And Cam Follower	102	-	888805T	CLUTCH	102	16
888806	ROD Clutch Actuator	102	5	888819002	DRAIN Cowl	8	18
888823001	SHIFT DETENT ASSEMBLY	32	19	888823001	SHIFT DETENT ASSEMBLY	36	14
888823001	SHIFT DETENT ASSEMBLY	38	14	888832	WASHER	36	7
888832	WASHER	38	7	888988023	CLAMP	40	7
888988023	CLAMP	44	6	888988023	CLAMP	44	29
888988023	CLAMP	44	39	889246A37	CONVERSION KIT Tiller Handle - Electric Remote Control to Electric Handle	70	-
889246A37	CONVERSION KIT Tiller Handle - Electric Remote Control to Electric Handle	74	-	889246A37	CONVERSION KIT Tiller Handle - Electric Remote Control to Electric Handle	126	-
889246A72	ANODE KIT	106	31	889246A95	BEARING ASSEMBLY Roller	92	4
889246A96	SHIFT SHAFT ASSEMBLY	88	16	889246A98	SHIM SET	92	24
889246T99	PAN	8	7	889567	PLUG (.500-14)	50	4
889575	SENSOR ASSEMBLY	50	21	88960845	SCREW (M8 x 45)	86	4
889622A01	TOOL Timkin Cup	122	-	889775	SPRING Overload	48	18
889990T	GEAR Reverse	102	19	890451	ADAPTER TOOL Direct Voltage	118	7
891637	BUSHING	88	39	891637	BUSHING	98	42
892073002	SHOULDER SCREW (M6)	8	4	892086120	SCREW (M10 x 120)	78	13
892123002	INJECTOR	46	8	892263	BUSHING	32	11
892263	BUSHING	34	11	892263	BUSHING	36	11
892263	BUSHING	38	11	892267503	HOSE	44	10
892267504	HOSE	44	9	892267506	SCREW Drain	44	2
892267510	ISOLATOR	44	15	892267511	WASHER	44	8
892267512	SCREEN	44	27	892267513	O-RING	44	26
892267515	SCREW (M5 x 18)	44	28	892267516	HOSE	44	35
892267517	CLIP	44	34	892267519	COVER	44	18
892267520	PLATE	44	30	892267521	INSULATOR	44	14
892267523	INSULATOR	44	16	892267527	FLOAT	44	32
892267528	PIN Float	44	33	892267529	SCREW (M4 x 8)	44	31
892267530	O-RING	44	3	892267531	SCREW (M4 x 16)	44	22
892267534	STRAINER Fuel	44	17	892267535	CONNECTOR Electrical	44	21
892267537	VALVE Schrader	44	20	892267A50	REGULATOR KIT Pressure	44	25
892267A51	PUMP KIT Fuel Also includes cover to body o ring 25-892267530	44	13	892267A52	FLOAT VALVE KIT	44	24
892267A54	BODY ASSEMBLY	44	1	892267A55	COOLER ASSEMBLY Fuel	44	5
892267T03	VAPOR SEPARATOR ASSEMBLY	44	-	892267T57	COVER ASSEMBLY	44	19
892286	CAP	86	12	892319001	GASKET	50	10
892319001	GASKET Cylinder Block	124	0	892320001	GASKET	58	14
892320001	GASKET Adaptor Plate	124	0	892647A01	MULTI-METER KIT DMT	118	8
892863001	SPACER	20	4	892869T	PLATE Coil	20	1
892995	LOCK Throttle	60	15	892995	LOCK Throttle	70	15
89302	WASHER (.203 x .406 x .040)	4	7	89302	WASHER (.203 x .406 x .040)	80	24
893502T02	CYLINDER BLOCK ASSEMBLY	50	1	893505A02	CYLINDER HEAD ASSEMBLY	52	1
893505T05	CYLINDER HEAD ASSEMBLY Complete	48	-	893505T05	CYLINDER HEAD ASSEMBLY Complete	52	-
893505T05	CYLINDER HEAD ASSEMBLY Complete	54	-	893517T01	POWER TRIM ASSEMBLY	112	-
893521	ATTENUATOR	46	22	893524T01	PISTON ASSEMBLY	56	9
893524T02	PISTON ASSEMBLY	56	9	893524T08	PISTON ASSEMBLY Standard	56	9
893525A01	RING SET Piston	56	10	893525A02	RING SET Piston	56	10
893525A03	RING SET Ring	56	10	893529	RETAINER Piston Pin	56	14
893565	CAMSHAFT	54	1	893590T04	SWIVEL TUBE	78	10
893630	BEARING Brown	56	8	893630001	BEARING Black	56	8
893630002	BEARING Blue	56	8	893631	BEARING Main - Brown	50	6
893631001	BEARING Main - Black	50	6	893631002	BEARING Main - Blue	50	6
893640T01	REGULATOR Voltage	10	31	893640T01	REGULATOR Voltage	14	31

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893655T	MOUNT Upper	78	3	893666T04	HARNESS ASSEMBLY	10	24
893678T03	POWERHEAD ASSEMBLY	12	-	893678T03	POWERHEAD ASSEMBLY	16	-
893678T03	POWERHEAD ASSEMBLY	50	-	893678T03	POWERHEAD ASSEMBLY	52	-
893678T03	POWERHEAD ASSEMBLY	56	-	893680T05	GEAR HOUSING ASSEMBLY Complete	88	-
893680T05	GEAR HOUSING ASSEMBLY Complete	92	-	893680T06	GEAR HOUSING ASSEMBLY Basic	88	1
893680T06	GEAR HOUSING ASSEMBLY Basic	92	1	893681T02	GEAR HOUSING ASSEMBLY Complete (Long)	96	-
893681T02	GEAR HOUSING ASSEMBLY Complete (Long)	102	-	893681T04	GEAR HOUSING ASSEMBLY Basic	96	1
893681T04	GEAR HOUSING ASSEMBLY Basic	102	1	893692T02	COVER ASSEMBLY Exhaust	50	13
893694T02	COVER ASSEMBLY	52	8	893697	LIFTING EYE	50	23
893700	BAFFLE Oil Pick-up	58	20	893703	STRAP Lower Mount	78	14
893704T01	LEVER Tilt Lock	82	5	893765	PLATE Top Oil Pickup	58	17
893768	PLATE Solenoid	10	16	893768	PLATE Solenoid	14	16
893770	PLATE Driveshaft Housing	86	20	893771	BRACKET Connector	10	32
893771	BRACKET Connector	14	32	893772	BRACKET	40	20
893773002	STRAP Upper Mount	78	2	893774002	BRACKET	10	2
893774002	BRACKET	14	2	893775A01	LINK ASSEMBLY Throttle	24	15
893780A01	LINK ASSEMBLY Throttle	28	13	893855	COUPLER	96	31
893855	COUPLER	116	11	893855	COUPLER	134	16
893857	COUPLER	88	38	893857	COUPLER	136	11
893863	PIN Piston	56	13	893888T	STARTER MOTOR ASSEMBLY Complete	12	36
893888T	STARTER MOTOR ASSEMBLY Complete	16	36	893902A01	O-RING KIT	112	3
893904T01	CYLINDER ASSEMBLY	112	5	893906A02	PUMP ASSEMBLY	112	7
893907A02	MOTOR KIT	112	8	893909A02	MANIFOLD KIT	112	11
893912A02	FILTER KIT	112	14	893913A02	POPPET KIT	112	15
893914A02	O-RING KIT	112	-	893929A01	VALVE KIT Relief	112	10
893933A01	ACCUMULATOR ASSEMBLY	110	7	893944A01	VAVLE KIT Trim Limit	112	6
89491_	KEY Switch Ignition (1A thru 2F Series)	132	3	89531	RING Retaining	78	6
896620001	SWITCH Trim	8	9	896699	O-RING (1.78 mm x .08 mm)	46	20
896856002	DECAL 40	4	-	896856003	DECAL Rear - 50	4	-
896856004	DECAL Rear - 60	4	-	896963	NUT (M12)	78	1
897535005	SPRING Throttle Cam Return	26	3	897535005	SPRING Throttle Cam Return	30	3
897657055	SCREW (M6 x 55)	88	6	897716001	NUT Plastic-Key Switch	68	6
897716K01	SWITCH KIT Ignition (3 Position) With Keys	68	5	897780	ROLLER	26	11
897780	ROLLER	30	11	897936	WASHER	8	25
897936	WASHER	26	12	897936	WASHER	30	12
897937	WASHER	26	4	897937	WASHER	30	4
897940T01	HARNESS ASSEMBLY Fuse	10	8	897940T01	HARNESS ASSEMBLY Fuse	14	8
897970A01	TUBE/SEAL KIT Water - Short	86	17	897971A01	TUBE/SEAL KIT Water - Long	86	17
897978A03	CABLE ASSEMBLY Throttle/Shift	74	19	897978K04	THROTTLE AND SHIFT KIT 40-60 EFI FourStroke (32.5 In. Shift, 36 In. Throttle)	68	26
897978K04	THROTTLE AND SHIFT KIT 40-60 EFI FourStroke (32.5 In. Shift, 36 In. Throttle)	126	-	897978T01	CONTROL KIT Trolling	68	25
897978T02	LED LIGHT AND SWITCH KIT	68	27	897978T02	LED LIGHT AND SWITCH KIT	128	-
898093	WASHER Wave	26	5	898093	WASHER Wave	30	5
898289T33	BRACKET	34	12	898289T33	BRACKET	74	12
898289T34	BRACKET	74	14	898289T35	SLIDE	74	5
898289T36	LEVER	74	13	898369T06	ECM Engine Control Module	10	5
898369T07	ECM Engine Control Module	10	5	898369T08	ECM Engine Control Module	10	5
898369T09	ECM Engine Control Module	10	5	898369T10	ECM Engine Control Module	10	5
898369T11	ECM Engine Control Module	10	5	898369T12	ECM Engine Control Module	10	5
898454	CLIP (19 mm)	22	16	898835001	SCREW (M12 x 154)	78	8
899040	SHIFT SHAFT Upper - Long	32	17	899040	SHIFT SHAFT Upper - Long	34	17
899040	SHIFT SHAFT Upper - Long	36	12	899040	SHIFT SHAFT Upper - Long	38	12
899041	LINK Shift	36	8	899041	LINK Shift	38	8
899042	ROLLER	36	6	899042	ROLLER	38	6
899044	LATCH	36	1	899044	LATCH	38	1
899070	FOLLOWER Cam	102	3	899106T01	PUMP ASSEMBLY Fuel	40	1
899145	CLIP Tie Strap	58	23	899208T01	TOP COWL ASSEMBLY Mercury	4	1
899208T02	TOP COWL ASSEMBLY Mariner	4	1	899208T03	TOP COWL ASSEMBLY Camouflage	4	1
899975	SERVICE MANUAL 40, 50, 60 4-Stroke	2	-	899984003	INSTALLATION MANUAL Big Tiller, Manual	66	NS
899988002	OPERATION MANUAL Big Tiller -Manual, Mechanical and DTS	66	NS	8M0000332	COUPLING Short	108	1

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8M0000578	SCREW Adjustment	46	14	8M0000586	SCREW (M8 x 35)	82	17
8M0000839	NUT (M4) Nylon Insert	74	28	8M0001157	PIN Bow Tie Clip	26	8
8M0001157	PIN Bow Tie Clip	30	8	8M0001157	PIN Bow Tie Clip	32	4
8M0001157	PIN Bow Tie Clip	34	4	8M0001157	PIN Bow Tie Clip	36	5
8M0001157	PIN Bow Tie Clip	38	5	8M0001163	LINK ROD	78	17
8M0001338	FACE PLATE	108	4	8M0001537	GROMMET	74	23
8M0001557	SLIDE Shift	32	1	8M0005420	BRACKET Shift Link	32	12
8M0005743	ROD ACTUATOR	92	7	8M0005777	WASHER	88	32
8M0005777	WASHER	108	5	8M0005914	ROD Shift	32	8
8M0005914	ROD Shift	34	8	8M0005914	ROD Shift	74	1
8M0005966	GROMMET	8	12	8M0006021	LINK ASSEMBLY Throttle	26	1
8M0006021	LINK ASSEMBLY Throttle	30	1	8M0006054	RETAINER	8	23
8M0006055	BRACKET Rear Latch	4	4	8M0006060	SEAL	8	21
8M0006061	HANDLE Rear Latch	8	20	8M0006062	LINK	8	22
8M0006845	PLATE/DISC ASSEMBLY Brake	68	18	8M0006845	PLATE/DISC ASSEMBLY Brake	80	17
8M0007035	SPACER (1.49 x 22 x 24)	28	16	8M0007119	SEAL Drain Plug	86	7
8M0007151	LINK Shift	32	10	8M0007151	LINK Shift	34	10
8M0007243	BRACKET	36	3	8M0007243	BRACKET	38	3
8M0007470	KNOB	82	9	8M0007471	PLATE Swivel Head	68	20
8M0007471	PLATE Swivel Head	76	43	8M0007471	PLATE Swivel Head	80	18
8M0007734	BRACE	10	14	8M0007734	BRACE	14	14
8M0007781	CABLE ASSEMBLY Ground	78	12	8M0008317	FOLLOWER Cam	26	10
8M0008317	FOLLOWER Cam	30	10	8M0008708	O-RING	58	4
8M0008716	CAM Follower	92	28	8M0009111	SCREW (M8 x 30)	106	22
8M0009287	PIN Cross	92	12	8M0009374	CLAMP	60	38
8M0009400	CLIP	74	26	8M0009401	CLIP	74	25
8M0009820	TAB WASHER	60	36	8M0009820	TAB WASHER	70	36
8M0009820	TAB WASHER	78	24	8M0010411	BOLT	26	6
8M0010411	BOLT	30	6	8M0010525	DECAL Jet Drive	6	-
8M0011487	CAP	8	13	8M0011870	SEAL	52	7
8M0012285	CAM Shift	88	11	8M0012302	LINE Fuel	42	2
8M0012380	HOSE Breather	46	25	8M0012388	DECAL Rear, 40	4	-
8M0012389	DECAL Rear - 50	6	-	8M0012390	DECAL Rear - 60	6	-
8M0012601	HOOK	8	10	8M0012661	SCREW	52	26
8M0013032	BRACKET Front Latch	4	5	8M0020425	PIN	74	4
8M0021265	SWITCH ASSEMBLY	32	14	8M0021265	SWITCH ASSEMBLY	34	14
8M0021265	SWITCH ASSEMBLY	74	16	8M0021330	PLUG (M18)	58	22
8M0021519	SHOULDER SCREW (10 x 20)	60	35	8M0021519	SHOULDER SCREW (10 x 20)	70	35
8M0021535	BUSHING	64	14	8M0021603	CAM Throttle	26	7
8M0021603	CAM Throttle	30	7	8M0021770	STRAINER Water	50	20
8M0021912	GROMMET	8	27	8M0021914	PIN (.125 x 30 mm)	82	10
8M0021917	PLUG	58	27	8M0021959	SEAL Water	86	18
8M0022037	GROMMET	64	10	8M0022105	FITTING ASSEMBLY Fuel	40	12
8M0022107	FITTING	44	40	8M0022218	CLAMP	40	18
8M0022324	SCREW (M6 x 25 MM)	8	3	8M0022331	SCREW Ratchet	40	19
8M0022449	PLATE	10	11	8M0022449	PLATE	14	11
8M0022456	SHOCK ROD KIT	110	1	8M0022456	SHOCK ROD KIT	112	1
8M0022500	FITTING Reducer	40	17	8M0022764	DOWEL PIN	64	15
8M0022826	BUSHING	64	37	8M0024573	WASHER	64	9
8M0024807	CLIP	20	11	8M0024808	J-CLIP	20	20
8M0024808	J-CLIP	22	10	8M0025222	PIN Spring	92	8
8M0025696	GROMMET	8	17	8M0025868	SEAL	4	10
8M0026034	TOOL KIT	122	71	8M0026035	SEAL	8	6
8M0026036	BOOT	8	5	8M0026249	DIPSTICK TUBE ASSEMBLY Plastic	58	3
8M0026326	DEFLECTOR Cowl	52	25	8M0027443	PILLOW BLOCK	66	43
8M0027555	BRACKET Cable Support	106	23	8M0028230	RETAINER	66	63
8M0028294	BUSHING	66	44	8M0028305	PIN	66	41
8M0028323	RETAINER	66	50	8M0028540	SHIM (.005)	66	42
8M0028541	SHIM (.010)	66	42	8M0028542	SHIM (.020)	66	42
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8M0031370	BUSHING	64	24	8M0031550	SCREW (M4 x 0.7 x 16)	66	48
8M0032129	SLIDE Shift	34	1	8M0032728	DECAL Lanyard, Black	60	-
8M0032728	DECAL Lanyard, Black	64	-	8M0032728	DECAL Lanyard, Black	70	-
8M0032846	RETAINER Brass	68	3	8M0033313	DECAL On-Off-Start	64	32
8M0034107	NUT	64	8	8M0034273	BRACKET	76	54
8M0034874	SCREW (M3 x 0.5)	66	52	8M0034875	NUT (M3 x 0.5 Hex)	66	53
8M0035136	BUSHING	64	19	8M0035550	BLOCK Friction	66	47
8M0036675	GASKET	136	22	8M0042636	NUT (.375-24) Brass	78	21
8M0044351	LANYARD ASSEMBLY Stop Switch - 70 inch	68	4	8M0044744	TAB WASHER	64	28
8M0044795	LINE Fuel	42	2	8M0044990	FLYWHEEL	18	4
8M0044991	IGNITION COIL Ignition Dual Output	22	2	8M0044994	COIL PLATE	22	1
8M0044999	HARNESS ASSEMBLY	14	24	8M0045192	DECAL SET Mercury 40/Jet 40	4	-
8M0045193	DECAL SET Mercury 50	4	-	8M0045194	DECAL SET Mercury 60	4	-
8M0045270	COVER	14	26	8M0045301	GROMMET	64	20
8M0045716	ECM Engine Control Module - 40 BF	14	5	8M0045717	ECM Engine Control Module - 40 BF/ EU	14	5
8M0045719	ECM Engine Control Module - 40 Jet	14	5	8M0045720	ECM Engine Control Module - 50	14	5
8M0045721	ECM Engine Control Module - 50 EU	14	5	8M0045722	ECM Engine Control Module - 60	14	5
8M0045723	ECM Engine Control Module - 60 EU	14	5	8M0046458	LINE Fuel	42	5
8M0053765	GEAR HOUSING ASSEMBLY Complete (X-Long)	96	-	8M0053765	GEAR HOUSING ASSEMBLY Complete (X-Long)	102	-
8M0063348	DECAL Rear, 40	4	-	8M0063349	DECAL Rear - 50	4	-
8M0063350	DECAL Rear - 60	4	-	8M0063354	DECAL Jet Drive	6	-
8M0063659	OPERATION MANUAL Big Tiller -Manual, Mechanical and DTS	2	-	8M0071111	DECAL SET Mercury 40	4	-
8M0071112	DECAL SET Mercury 50	4	-	8M0071113	DECAL SET Mercury 60	4	-
8M0075211	DETENT/SPRING KIT	34	2	8M0076216	DECAL SET Mercury 40	4	-
8M0082833	SCREW M6 x 13 stainless steel Pack of 2	40	21	8M0085874	SCREW Design-II	16	44
8M0086325	GEAR HOUSING ASSEMBLY Complete	88	-	8M0086325	GEAR HOUSING ASSEMBLY Complete	92	-
8M0091340	SPRING / PIN KIT	92	29	8M0098296	DECAL SET ME 40 HP 4CYL	4	-
8M0098297	DECAL SET ME 50HP 4CYL	4	-	8M0098298	DECAL SET ME 60 HP 4CYL	4	-
8M0098299	DECAL SET MA 40EFI 4CYL 4S	4	-	8M0098300	DECAL SET MA 50EFI 4CYL 4S	4	-
8M0098301	DECAL SET MA 60EFI 4CYL 4S	6	-	8M0098898	RELAY Design-II	16	43
8M0105383	BUSHING 1.49-1.50 Inside Diameter Use When Handle Boss is Above 1.49 Inch	60	28	8M0149607	FUEL FILTER KIT	40	10
8M2014338	SEAL Face	98	35	8M2014338	SEAL Face	134	13
90196	O-RING (.921 x .139)	52	18	90196	O-RING (.921 x .139) Oil Plug	124	0
903501	STUD (M10 x 100)	86	14	9035015	STUD (M10 x 227)	134	5
9035016	STUD (M10 x 190)	134	4	903502	STUD (M10 x 227)	116	5
903503	STUD (M10 x 190)	116	4	90468A1	COVER ASSEMBLY Key	132	11
91800	KEY Woodruff	56	2	932481	BUSHING	24	14
932481	BUSHING	26	9	932481	BUSHING	28	9
932481	BUSHING	30	9	93388A16	CABLE ASSEMBLY (8.50 Inches)	10	20
93388A16	CABLE ASSEMBLY (8.50 Inches)	14	20	94330	NUT (.250-20) Brass	12	37
94330	NUT (.250-20) Brass	16	37	95084A2	CABLE ASSEMBLY	74	34
95084A2	CABLE ASSEMBLY	114	5	95643M	BRACKET	10	18
95643M	BRACKET Design-I	14	18	95812	LOCTITE 271 THREADLOCKER .5 ml	134	22
960099	SLEEVE (12.00 Inches)	60	7	960099	SLEEVE (12.00 Inches)	70	7
96203	SPRING	60	16	96203	SPRING	70	16
98727	FITTING Grease	82	2	98889	LATCH	28	18
99379	TIMING LIGHT	118	6	99589003	GRIP	60	21
99589003	GRIP	70	21	99604	PIN Groove	82	3
99622	SPRING	82	6	FT2997	COMPRESSOR TOOL Piston Ring	118	19
NSS	NOT SOLD SEPARATE DECAL, EPA (2009 & Up)	2	-	NSS	NOT SOLD SEPARATE Handle-Rear Latch	8	20
NSS	NOT SOLD SEPARATE Cover	10	26	NSS	NOT SOLD SEPARATE DECAL, EPA (2009 & Up)	18	3
NSS	NOT SOLD SEPARATE Decal-Warning Spinning Flywheel	18	6	NSS	NOT SOLD SEPARATE Decal-Timing Marks	18	7
NSS	NOT SOLD SEPARATE Decal-Warning-Neutral	18	8	NSS	NOT SOLD SEPARATE Spring-Compression, Detent	32	3
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NSS	NOT SOLD SEPARATE Piston Ring - Second	56	11	NSS	NOT SOLD SEPARATE Piston Ring - Second	56	11
NSS	NOT SOLD SEPARATE Ring, Piston Oil	56	12	NSS	NOT SOLD SEPARATE Case	60	3
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NSS	NOT SOLD SEPARATE Spring	74	7	NSS	NOT SOLD SEPARATE	74	32
NSS	NOT SOLD SEPARATE Decal-Serial Overlamine	80	6	NSS	NOT SOLD SEPARATE Retainer Assembly	86	2
NSS	NOT SOLD SEPARATE Filler Plate	88	9	NSS	NOT SOLD SEPARATE Cup	88	24
NSS	NOT SOLD SEPARATE Cup	92	5	NSS	NOT SOLD SEPARATE Decal-Gear Ratio	92	25
NSS	NOT SOLD SEPARATE PIN	92	30	NSS	NOT SOLD SEPARATE SPRING	92	31
NSS	NOT SOLD SEPARATE GUIDE, Spring	92	32	NSS	NOT SOLD SEPARATE Needle Bearing	96	11
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NSS	NOT SOLD SEPARATE TOOL, Face Seal Setting	98	NS	NSS	NOT SOLD SEPARATE Cup	102	12
NSS	NOT SOLD SEPARATE Decal-Gearcase Pinion Identification	102	31	NSS	NOT SOLD SEPARATE Jet Unit-Complete	106	-
NSS	NOT SOLD SEPARATE O Ring	110	4	NSS	NOT SOLD SEPARATE O Ring	112	4
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NSS	NOT SOLD SEPARATE Valve Seat Cutter Kit	118	18	NSS	NOT SOLD SEPARATE Expanding Rod (P/N-CG-41-11)	120	27
NSS	NOT SOLD SEPARATE Collet (P/N-CG-41-14)	120	28	NSS	NOT SOLD SEPARATE Housing	132	1
NSS	NOT SOLD SEPARATE Key Switch Kit	132	2	NSS	NOT SOLD SEPARATE TOOL, Seal Kit Setting	134	NS