

Parts Manual

Cat.# 90-88387502

Revised 09-26-2020

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Service/Support Material

Service/Support Material

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0090	88387502	PARTS MANUAL 40/50/60 EFI (4 Cylinder) 4-Stroke		1	
-	0090	10223020	OWNERS MANUAL	(2002)	1	
-	0090	10223030	OWNERS MANUAL	(2003)	1	
-	0090	10223040	OWNERS MANUAL	(2004)	1	
-	0090	10224040	OWNERS MANUAL	(2004 Tracker)	1	
-	0090	10223050	OWNERS MANUAL	(2005)(All)	1	
-	0090	10223060	OWNERS MANUAL	(2006)	1	
-	0090	10223J60	OWNERS MANUAL Spanish		1	
-	0090	10223D60	OWNERS MANUAL French		1	
-	0090	883065	SERVICE MANUAL	[1B226999] & Below	1	
-	0090	883065	SERVICE MANUAL	[0P400999] & Below	1	
-	0090	883065R01	SERVICE MANUAL	[1B227000] & Up	1	
-	0090	883065R01	SERVICE MANUAL	[0P401000] & Up	1	
-	0090	883065R01	SERVICE MANUAL	[1C000001] & Up	1	
-	0090	10184020	INSTALLATION MANUAL	(2005 and Below)	1	
-	0090	10184061	INSTALLATION MANUAL	(2006)	1	
-	0091	852151A1	TOOL KIT		1	
-	0037	883830A02	DECAL EPA Label Information	(2002)	1	[1]
-	0037	883830A03	DECAL EPA Label Information	(2003)	1	[1]
-	0037	883830A04	DECAL EPA Label Information	(2004)	1	[1]
-	0037	883830A05	DECAL EPA Label Information	(2005)	1	[1]
-	0037	883830A06	DECAL EPA Label Information	(2006)	1	[1]
-	0037	883592A02	DECAL SET	(Merc 40)(2002-2004)	1	
-	0037	883592A02	DECAL SET	(Tracker 40)(2002-2004)	1	
-	0037	883592A05	DECAL SET	(Merc 40)(2005)	1	
-	0037	883592A05	DECAL SET	(Tracker 40)(2005)	1	
-	0037	883592A06	DECAL SET	(Merc 40)(2006)	1	
-	0037	883592A06	DECAL SET	(Tracker 40)(2006)	1	
-	0037	883525A02	DECAL SET	(Merc 50)(2002-2004)	1	
-	0037	883525A02	DECAL SET	(Tracker 50)(2002-2004)	1	
-	0037	883525A05	DECAL SET	(Merc 50)(2005)	1	
-	0037	883525A05	DECAL SET	(Tracker 50)(2005)	1	
-	0037	883525A06	DECAL SET	(Merc 50)(2006)	1	
-	0037	883525A06	DECAL SET	(Tracker 50)(2006)	1	
-	0037	883526A02	DECAL SET	(Merc 60)(2002-2004)	1	
-	0037	883526A02	DECAL SET	(Tracker 60)(2002-2004)	1	
-	0037	883526A05	DECAL SET	(Merc 60)(2005)	1	
-	0037	883526A05	DECAL SET	(Tracker 60)(2005)	1	
-	0037	883526A06	DECAL SET	(Merc 60)(2006)	1	
-	0037	883526A06	DECAL SET	(Tracker 60)(2006)	1	
-	0037	883541A02	DECAL SET	(Mariner 40)(2002)	1	
-	0037	883541A03	DECAL SET	(Mariner 40)(2003 and Above)	1	
-	0037	883533A02	DECAL SET	(Mariner 50)(2002)	1	
-	0037	883533A03	DECAL SET	(Mariner 50)(2003 and Above)	1	

Service/Support Material

Service/Support Material

Cat.# 90-88387502

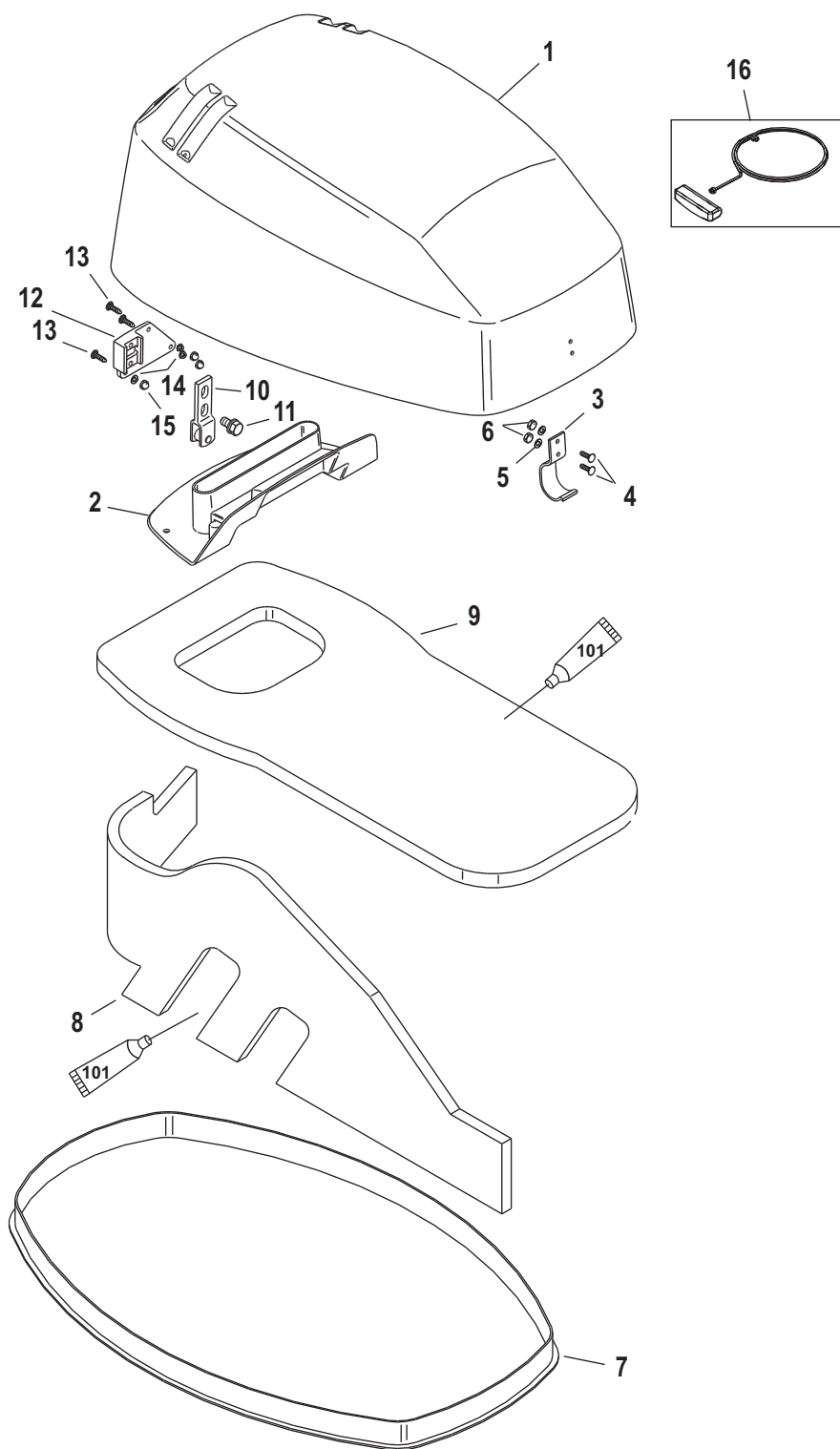
Service/Support Material

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0037	883534A02	DECAL SET	(Mariner 60)(2002)	1	
-	0037	883534A03	DECAL SET	(Mariner 60)(2003 and Above)	1	

PART NOTES:

- [1] - IMPORTANT INFORMATION: REPLACE ANY MISSING OR UNREADABLE EPA LABEL

Top Cowl

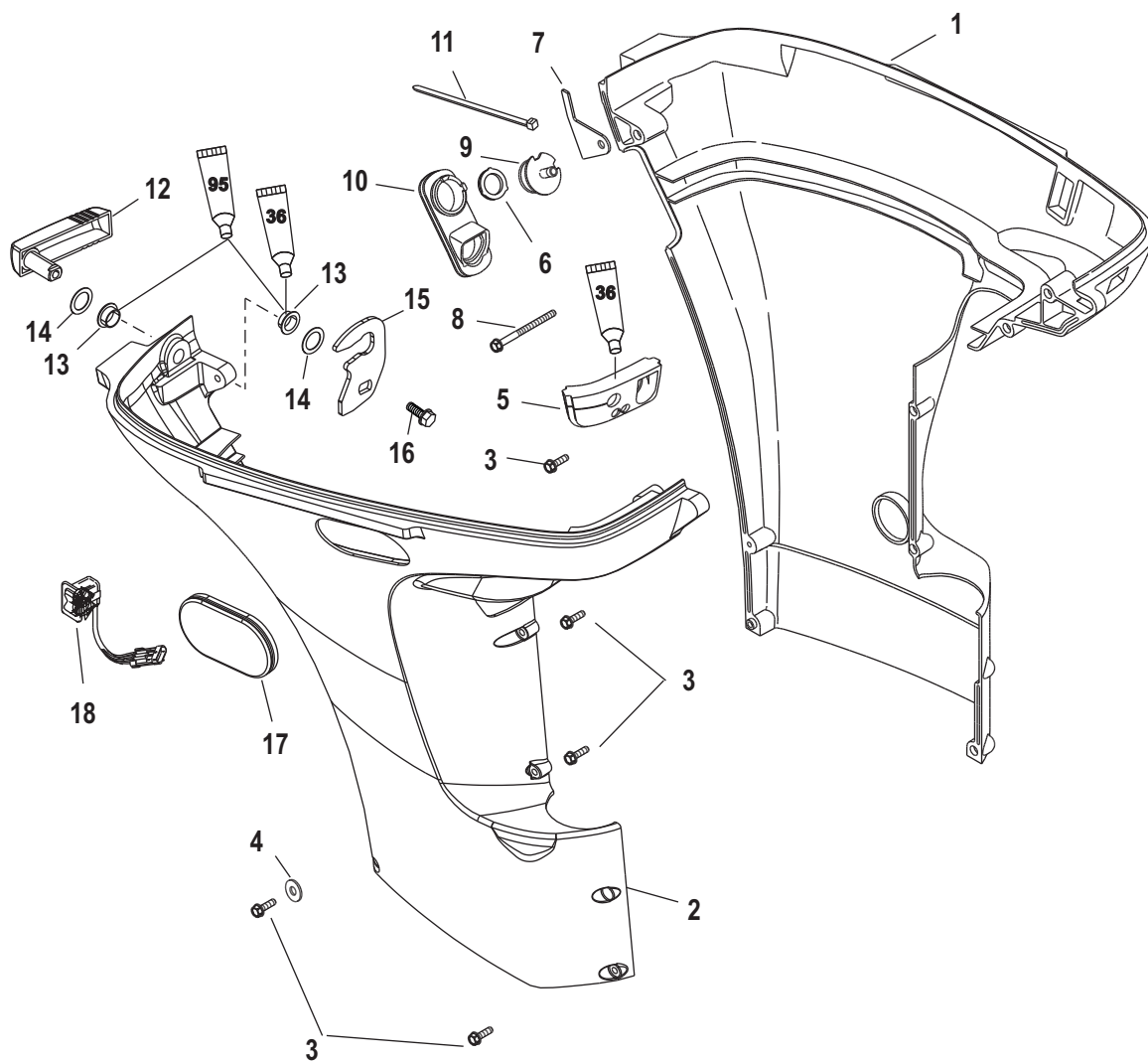


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Top Cowl

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	4019	825239T3	TOP COWL ASSEMBLY	(Black)	1	
1	4019	825239T4	TOP COWL ASSEMBLY	(Silver)	1	
2		NSS	NOT SOLD SEPARATE Induction Insert		1	
3	0000	826291F1	LATCH	(Black)	1	
3	0000	826291F2	LATCH	(Silver)	1	
4	0010	8231871	SCREW (M4 x 14.5)		2	
5	0013	26995	LOCKWASHER (#8) Stainless Steel		2	
6	0011	8237515	NUT (M4)		2	
7	0000	8255662	SEAL		1	
8	0000	825243A2	SOUND BLANKET KIT	[1B226999] & Below	1	
8	0000	825243A2	SOUND BLANKET KIT	[0P400999] & Below	1	
8	0000	825243A03	SOUND BLANKET KIT	[1B227000] & Up	1	
8	0000	825243A03	SOUND BLANKET KIT	[0P401000] & Up	1	
9		NSS	NOT SOLD SEPARATE Sound Blanket-Top		1	
10	0000	18173	BRACKET ASSEMBLY Latch Roller		1	
11	0010	4006731	SCREW (M6 x 16)		2	
12	0000	8224261	BRACKET		1	
13	0010	8231871	SCREW (M4 x 14.5)		3	
14	0013	26995	LOCKWASHER (#8) Stainless Steel		3	
15	0011	8237515	NUT (M4)		3	
16	0000	47341A11	ROPE AND HANDLE KIT Manual Starting		1	

Bottom Cowl

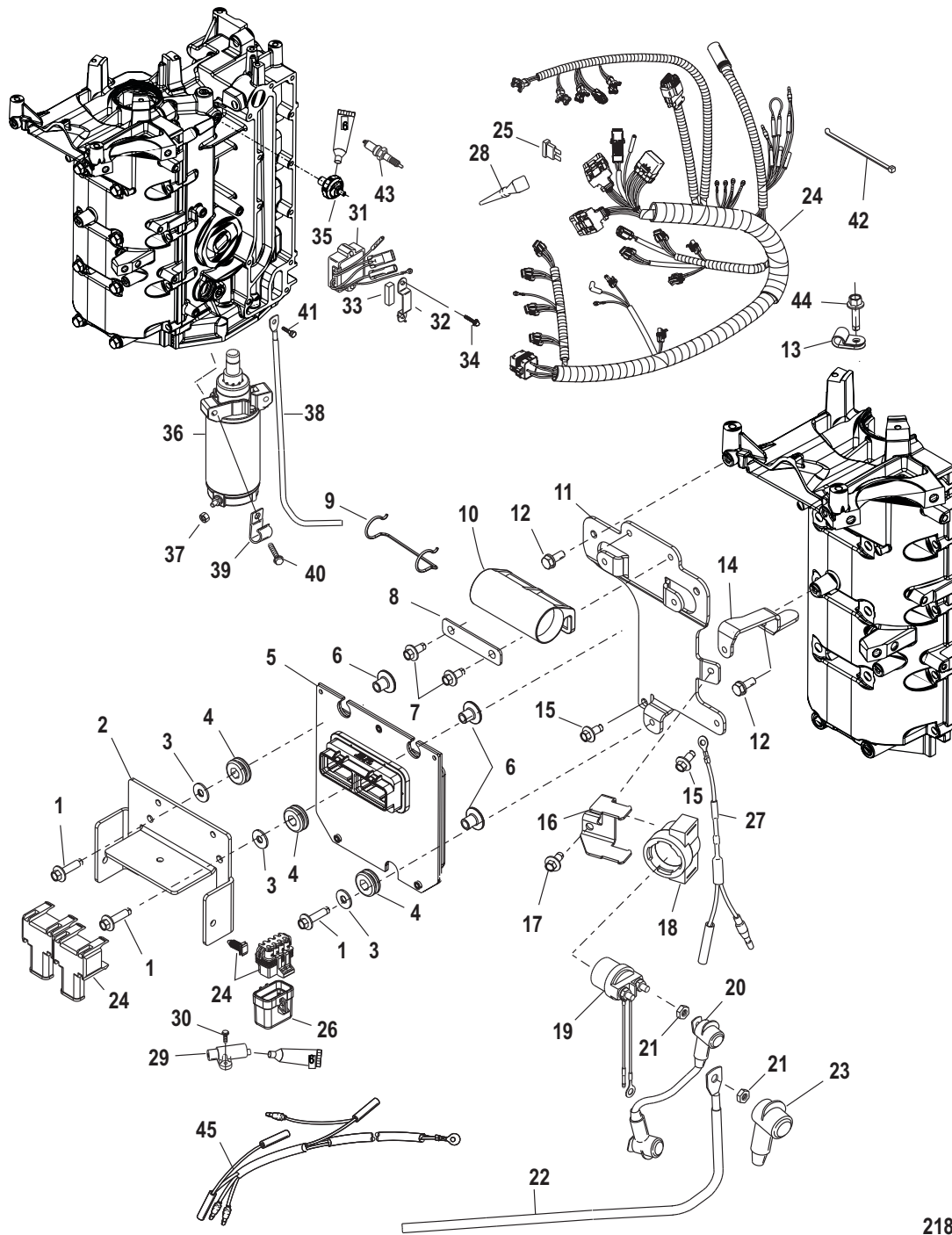


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Bottom Cowl

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	4020	826277T1	BOTTOM COWL (Port)		1	
2	4020	826278T7	BOTTOM COWL (Starboard)		1	
3	0010	82684430	SCREW (M6 x 30)		6	
4	0012	29245	WASHER (.281 x .500 x .060) Stainless Steel		1	
5	0000	8252381	SEAL	[USA-0T979999/Bel-0P325499] & Below	1	
5	0000	825238002	SEAL	[USA-0T980000/Bel-0P325500] & Up	1	
6	0012	855576	WASHER		1	
7	0027	855627	GASKET		1	
8	0010	82684460	SCREW (M6 x 60)		1	
9	0022	827948	FITTING		1	
10	0000	826273	BOOT	[USA-0T979999/Bel-0P325499] & Below	1	
10	0000	826273001	BOOT	[USA-0T980000/Bel-0P325500] & Up	1	
11	0054	816311T	TIE STRAP (8.00 Inches)		1	
12	0000	825782F1	LEVER Cowl Latch		1	
13	0023	812707	BUSHING		2	
14	0013	12134	WASHER Wave		2	
15	0000	825783	LATCH HOOK		1	
16	0010	1993716	SCREW (M6 x 16)		1	
17	0025	883307	GROMMET		1	
18	0087	8569901	SWITCH Trim	[1B226999] & Below	1	
18	0087	8569901	SWITCH Trim	[0P400999] & Below	1	
18	0087	896620001	SWITCH Trim	[1B227000] & Up	1	
18	0087	896620001	SWITCH Trim	[0P401000] & Up	1	
18	0087	896620001	SWITCH Trim	[1C000001] & Up	1	

Electrical Components (USA-1B226999/Bel-0P400999 and Below)



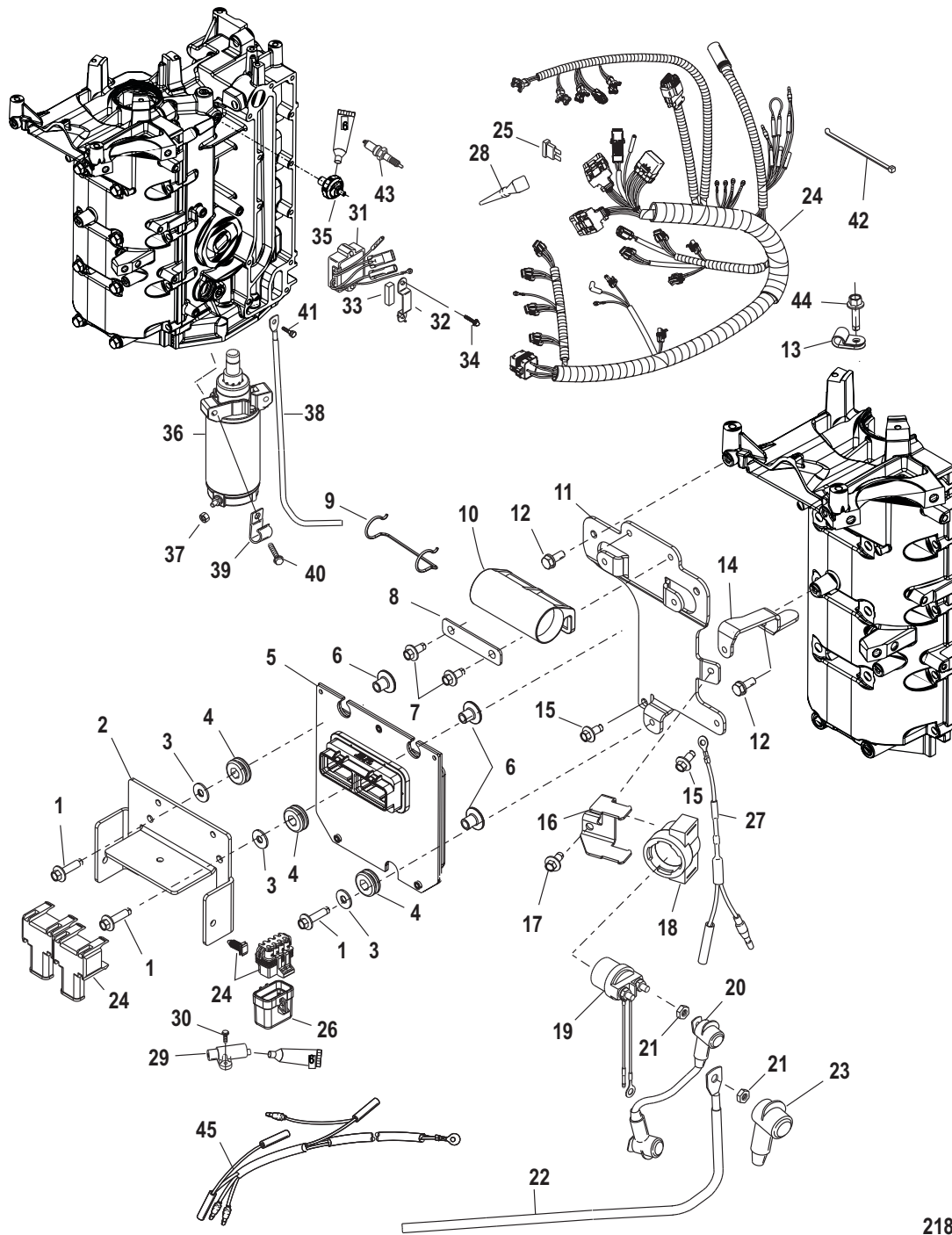
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Electrical Components (USA-1B226999/Bel-0P400999 and Below)

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0010	82129125	SCREW (M6 x 25 MM)		3	
2	0000	8812902	PLATE		1	
3	0012	4002316	WASHER (6.60 X 17.0 X 1.5SS)		3	
4	0025	834985	GROMMET		3	
5	0000	88452112S	ECM Engine Control Module	(50) [USA-0T842618] & Below	1	
5	0000	88452112S	ECM Engine Control Module	(50) [Bel-0P308286] & Below	1	
5	0000	89195212S	ECM Engine Control Module	(50) [USA-0T842619] THRU [USA-0T979999]	1	
5	0000	89195212S	ECM Engine Control Module	(50) [Bel-0P308287] THRU [Bel-0P325499]	1	
5	0000	89195218T	ECM Engine Control Module	(50) [USA-0T980000] THRU [USA-1B226999]	1	
5	0000	89195218T	ECM Engine Control Module	(50) [Bel-0P325500] THRU [Bel-0P400999]	1	
5	0000	89195212S	ECM Engine Control Module	(50 Canada)	1	
5	0000	88452111S	ECM Engine Control Module	(60) [USA-0T842618] & Below	1	
5	0000	88452111S	ECM Engine Control Module	(60) [Bel-0P308286] & Below	1	
5	0000	89195211S	ECM Engine Control Module	(60) [USA-0T842619] THRU [USA-0T979999]	1	
5	0000	89195211S	ECM Engine Control Module	(60) [Bel-0P308287] THRU [Bel-0P325499]	1	
5	0000	89195219T	ECM Engine Control Module	(60) [USA-0T980000] THRU [USA-1B226999]	1	
5	0000	89195219T	ECM Engine Control Module	(60) [Bel-0P325500] THRU [Bel-0P400999]	1	
5	0000	89195211S	ECM Engine Control Module	(60-Canada)	1	
5	0000	88452113S	ECM Engine Control Module	(40) [USA-0T842618] & Below	1	
5	0000	88452113S	ECM Engine Control Module	(40) [Bel-0P308286] & Below	1	
5	0000	89195213S	ECM Engine Control Module	(40) [USA-0T842619] THRU [USA-0T979999]	1	
5	0000	89195213S	ECM Engine Control Module	(40) [Bel-0P308287] THRU [Bel-0P325499]	1	
5	0000	89195217T	ECM Engine Control Module	(40)(All) [USA-0T980000] THRU [USA-1B226999]	1	
5	0000	89195217T	ECM Engine Control Module	(40)(All) [Bel-0P325500] THRU [Bel-0P400999]	1	
5	0000	88452110S	ECM Engine Control Module	(40 Bigfoot) [USA-0T842618] & Below	1	
5	0000	88452110S	ECM Engine Control Module	(40 Bigfoot) [Bel-0P308286] & Below	1	
5	0000	89195210S	ECM Engine Control Module	(40 Bigfoot) [USA-0T842619] THRU [USA-0T979999]	1	
5	0000	89195210S	ECM Engine Control Module	(40 Bigfoot) [Bel-0P308287] THRU [Bel-0P325499]	1	
6	0023	856954	BUSHING		3	

Electrical Components (USA-1B226999/Bel-0P400999 and Below)

Electrical Components (USA-1B226999/Bel-0P400999 and Below)



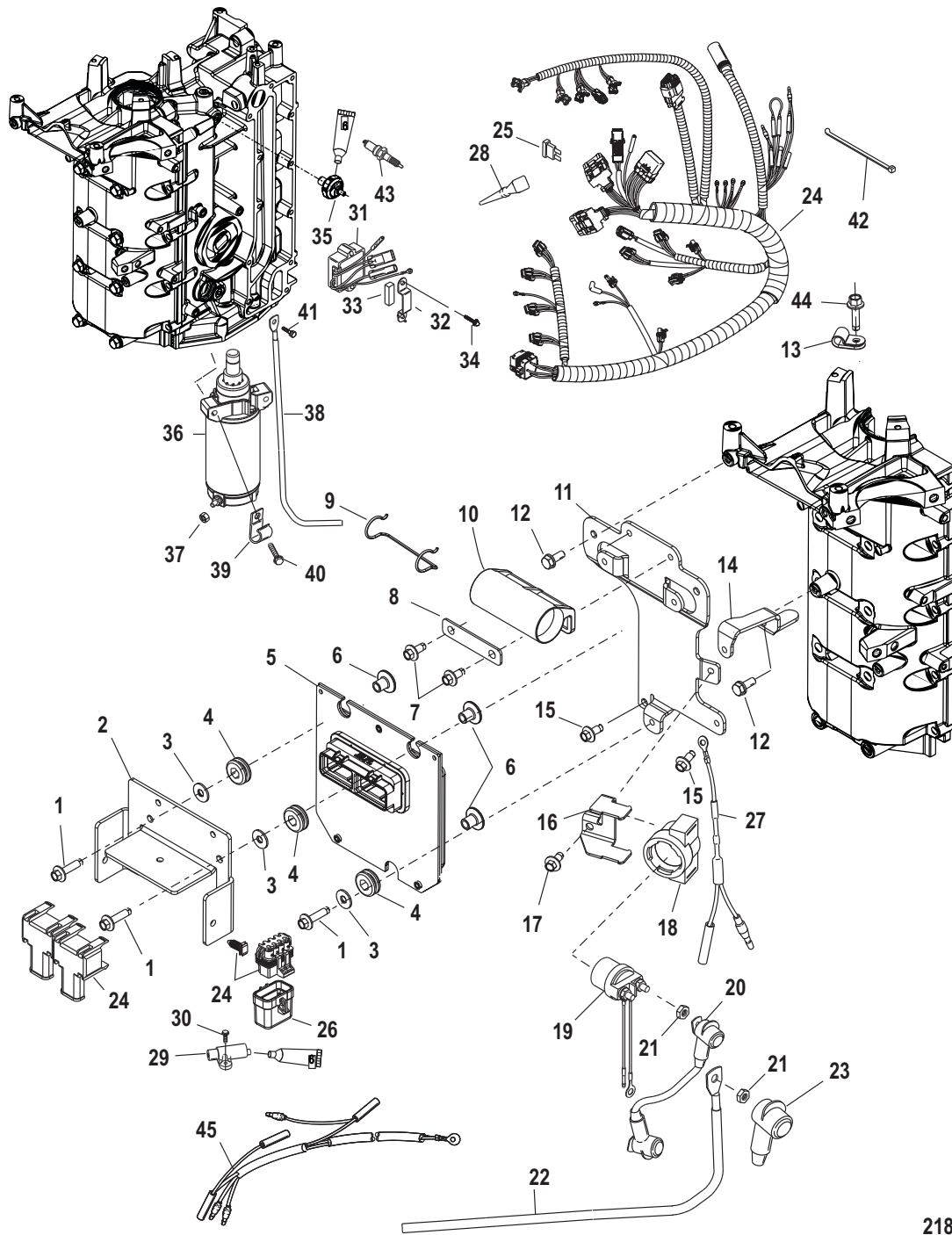
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Electrical Components (USA-1B226999/Bel-0P400999 and Below)

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
7	0010	82129114	SCREW (M6 x 14)		2	
8	0000	856040	BRACKET		1	
9	0000	92753	RETAINER		1	
10	0000	856836	RETAINER	[USA-0T979999/Bel-0P325499] & Below	1	
10	0000	856836001	RETAINER	[USA-0T980000/Bel-0P325500] THRU [USA-1B226999/Bel-0P400999]	1	
11	0000	877802	PLATE		1	
12	0010	8248324	SCREW (M6 x 16)		3	
13	0054	24836	CLIP		1	
14	0000	882753	BRACE		1	
15	0010	82129114	SCREW (M6 x 14)		2	
16	0000	8250741	PLATE Solenoid		1	
17	0010	82129114	SCREW (M6 x 14)		1	
18	0000	95643M	BRACKET		1	
19	0089	825096T	RELAY		1	
20	0084	93388A16	CABLE ASSEMBLY (8.50 Inches)		1	
21	0011	401386	NUT (M6) Stainless Steel		2	
22	0084	88439A9	CABLE ASSEMBLY Battery - Positive		1	
23	0085	880786	BOOT Insulator - Red		1	
24	0084	877804T3	HARNESS ASSEMBLY Engine Wiring	[USA-0T979999] & Below	1	
24	0084	877804T3	HARNESS ASSEMBLY Engine Wiring	[Bel-0P325499] & Below	1	
24	0084	877804T04	HARNESS ASSEMBLY Engine Wiring	[USA-0T980000] THRU [USA-1B062256]	1	
24	0084	877804T04	HARNESS ASSEMBLY Engine Wiring	[Bel-0P325500] THRU [Bel-0P343604]	1	
24	0084	877804T05	HARNESS ASSEMBLY Engine	[USA-1B062257] THRU [USA-1B226999]	1	
24	0084	877804T05	HARNESS ASSEMBLY Engine	[Bel-0P343605] THRU [Bel-0P400999]	1	
25	0088	83296920	FUSE Mini - Yellow - 20 Ampere	(20 AMP) [USA-1B062256] & Below	4	
25	0088	83296920	FUSE Mini - Yellow - 20 Ampere	(20 AMP) [Bel-0P343604] & Below	4	
25	0088	83296920	FUSE Mini - Yellow - 20 Ampere	(20 AMP) [USA-1B062257] THRU [USA-1B226999]	3	
25	0088	83296920	FUSE Mini - Yellow - 20 Ampere	(20 AMP) [Bel-0P343605] THRU [Bel-0P400999]	3	
25	0088	83296915	FUSE Mini - Blue - 15 Ampere	(15 AMP) [USA-1B062256] & Below	1	
25	0088	83296915	FUSE Mini - Blue - 15 Ampere	[Bel-0P343604] & Below	1	
25	0088	8329695	FUSE Mini - Tan - 5 Ampere	(5 AMP) [USA-1B062257] THRU [USA-1B226999]	1	
25	0088	8329695	FUSE Mini - Tan - 5 Ampere	(5 AMP) [Bel-0P343605] THRU [Bel-0P400999]	1	
25	0088	83296925	FUSE Mini - Clear - 25 Ampere	(25 AMP) [USA-1B062257] THRU [USA-1B226999]	1	

Electrical Components (USA-1B226999/Bel-0P400999 and Below)

Electrical Components (USA-1B226999/Bel-0P400999 and Below)



Electrical Components (USA-1B226999/Bel-0P400999 and Below)

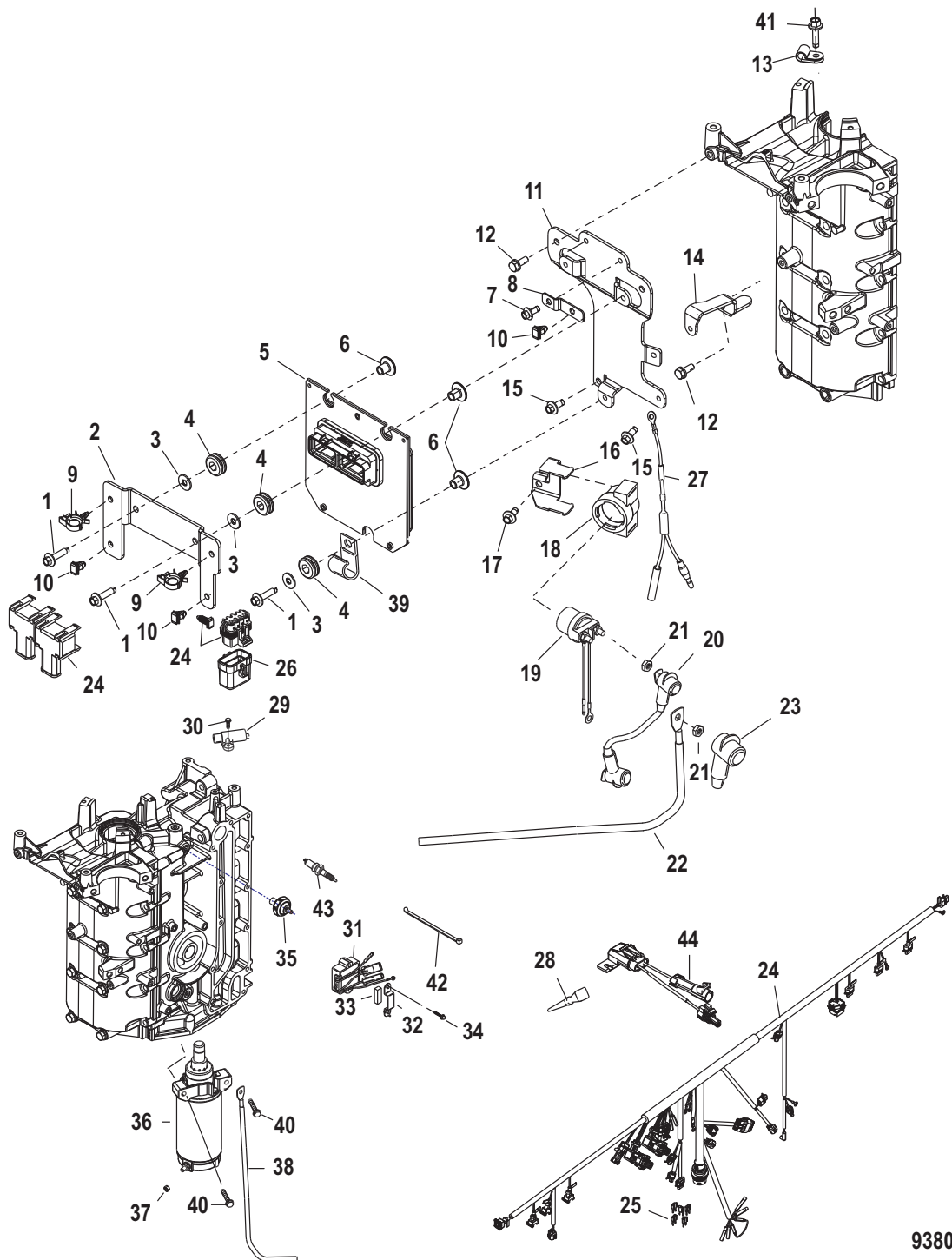
Electrical Components (USA-1B226999/Bel-0P400999 and Below)

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
25	0088	83296925	FUSE Mini - Clear - 25 Ampere	(25 AMP) [Bel-0P343605] THRU [Bel-0P400999]	1	
26	0000	858754	COVER Fuse		1	
27	0084	883834A1	CABLE ASSEMBLY Diode		1	
28	0000	13541	PLUG Male		1	
29	0000	8283582	SENSOR		1	
30	0010	40011107	SCREW (M5 x 16) Stainless Steel		2	
31	0000	883071T1	REGULATOR Voltage		1	
32	0000	858413	BRACKET		1	
33	0000	8308971	FOAM PAD		1	
34	0010	8248329	SCREW (M6 x 40)		2	
35	0087	8280401	PRESSURE SWITCH		1	[1]
36	0050	884044T	STARTER MOTOR ASSEMBLY	[USA-0T800999/Bel-0P267999] & Below	1	
36	0050	888161T	STARTER MOTOR ASSEMBLY	[USA-0T801000/Bel-0P268000] THRU [USA-1B226999/Bel-0P400999]	1	
37	0011	94330	NUT (.250-20) Brass		1	
38	0084	88439A4	CABLE ASSEMBLY Battery - Negative		1	
39	0054	65292	J CLIP		1	
40	0010	40011153	SCREW (M8 x 45) Stainless Steel		3	
41	0010	8248326	SCREW (M6 x 25 MM)		2	
42	0054	816311T	TIE STRAP (8.00 Inches)		AR	
43	0033	883323	SPARK PLUG RA8HC		4	
44	0010	82239312	SCREW (M5 x 12)		1	
45	0084	852375A6	HARNESS ASSEMBLY Extension (Handle)		1	
-	0061	878344T02	POWERHEAD ASSEMBLY		1	

PART NOTES:

[1] - COMPONENT OF POWERHEAD/PARTIAL ENGINE 878344T02

Electrical Components (USA-1B227000/Bel-0P401000 and Up)



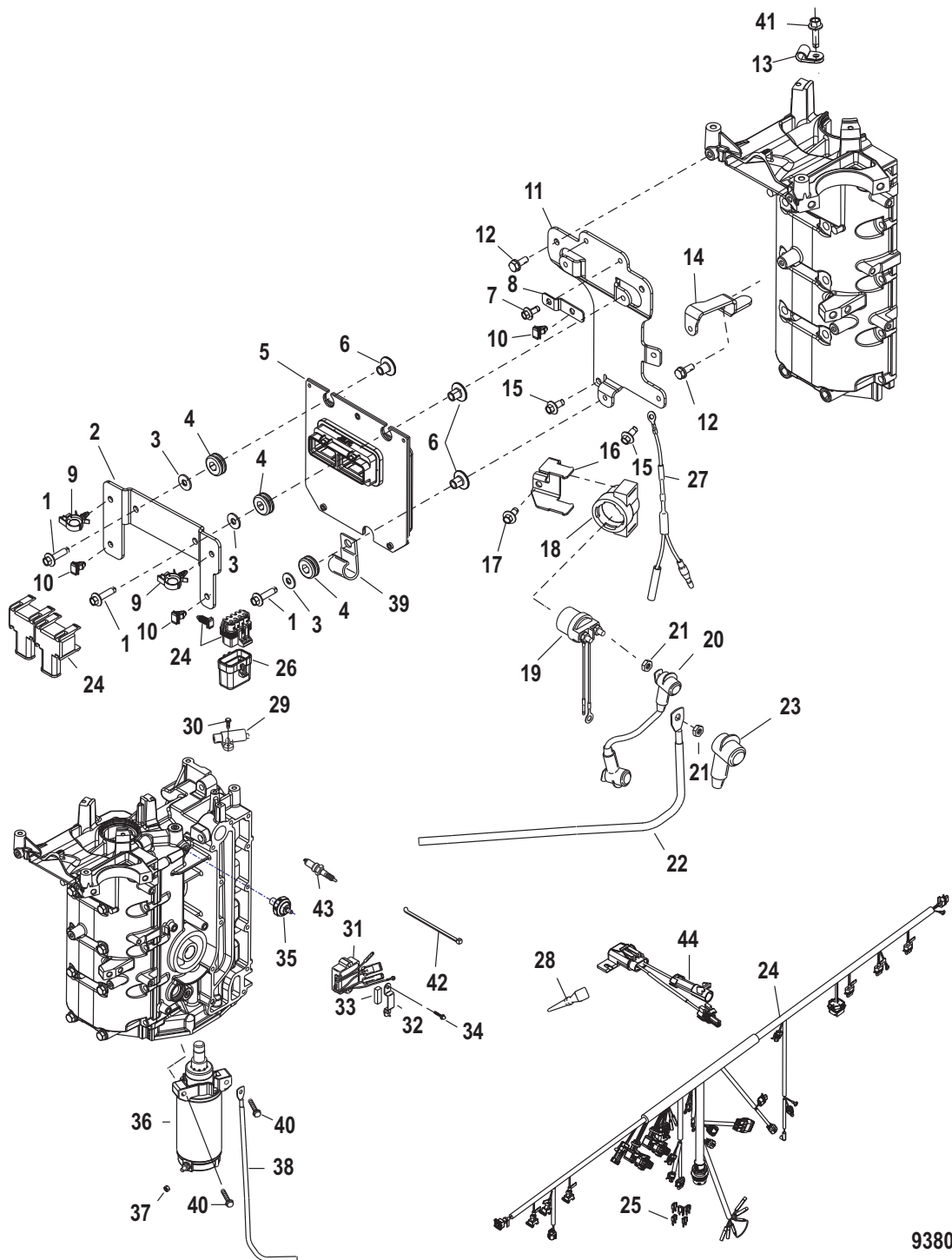
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Electrical Components (USA-1B227000/Bel-0P401000 and Up)

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0010	82129125	SCREW (M6 x 25 MM)		3	
2	0000	893774	BRACKET		1	
3	0012	4002316	WASHER (6.60 X 17.0 X 1.5SS)		3	
4	0025	834985	GROMMET		3	
5	0000	89195234T	ECM Engine Control Module	(40 Bigfoot)	1	
5	0000	89195233T	ECM Engine Control Module	(40 EU)	1	
5	0000	89195236T	ECM Engine Control Module	(50)	1	
5	0000	89195235T	ECM Engine Control Module	(50 EU)	1	
5	0000	89195238T	ECM Engine Control Module	(60)	1	
5	0000	89195237T	ECM Engine Control Module	(60 EU)	1	
6	0023	856954	BUSHING		3	
7	0010	82129114	SCREW (M6 x 14)		1	
8	0000	858953	BRACKET		1	
9	0054	858954	CLIP (.625)		2	
10	0054	879962	CLIP (Part of Electrical Harness)		3	
11	0000	877802	PLATE		1	
12	0010	8248324	SCREW (M6 x 16)		3	
13	0054	24836	CLIP		1	
14	0000	882753	BRACE		1	
15	0010	82129114	SCREW (M6 x 14)		2	
16	0000	8250741	PLATE Solenoid		1	
17	0010	82129114	SCREW (M6 x 14)		1	
18	0000	95643M	BRACKET		1	
19	0089	825096T	RELAY		1	
20	0084	93388A16	CABLE ASSEMBLY (8.50 Inches)		1	
21	0011	401386	NUT (M6) Stainless Steel		2	
22	0084	88439A9	CABLE ASSEMBLY Battery - Positive		1	
23	0085	880786	BOOT Insulator - Red		1	
24	0084	893666T03	HARNESS ASSEMBLY Engine		1	
25	0088	83296920	FUSE Mini - Yellow - 20 Ampere	(20 AMP)	3	
25	0088	83296925	FUSE Mini - Clear - 25 Ampere	(25 AMP)	1	
25	0088	8329695	FUSE Mini - Tan - 5 Ampere	(5 AMP)	1	
26	0000	858754	COVER Fuse		1	
27	0084	883834A1	CABLE ASSEMBLY Diode		1	
28	0000	13541	PLUG Male		1	
29	0000	8283582	SENSOR		1	
30	0010	40011107	SCREW (M5 x 16) Stainless Steel		2	
31	0000	893640T01	REGULATOR Voltage		1	
32	0000	858413	BRACKET		1	
33	0000	8308971	FOAM PAD		1	
34	0010	8248329	SCREW (M6 x 40)		2	
35	0087	8280401	PRESSURE SWITCH		1	[1]
36	0050	888161T	STARTER MOTOR ASSEMBLY (See Breakdown on Starter Motor)	[USA-1B282399] & Below	1	
36	0050	893888T	STARTER MOTOR ASSEMBLY Complete	[USA-1B282400] & Up	1	

Electrical Components (USA-1B227000/Bel-0P401000 and Up)

Electrical Components (USA-1B227000/Bel-0P401000 and Up)



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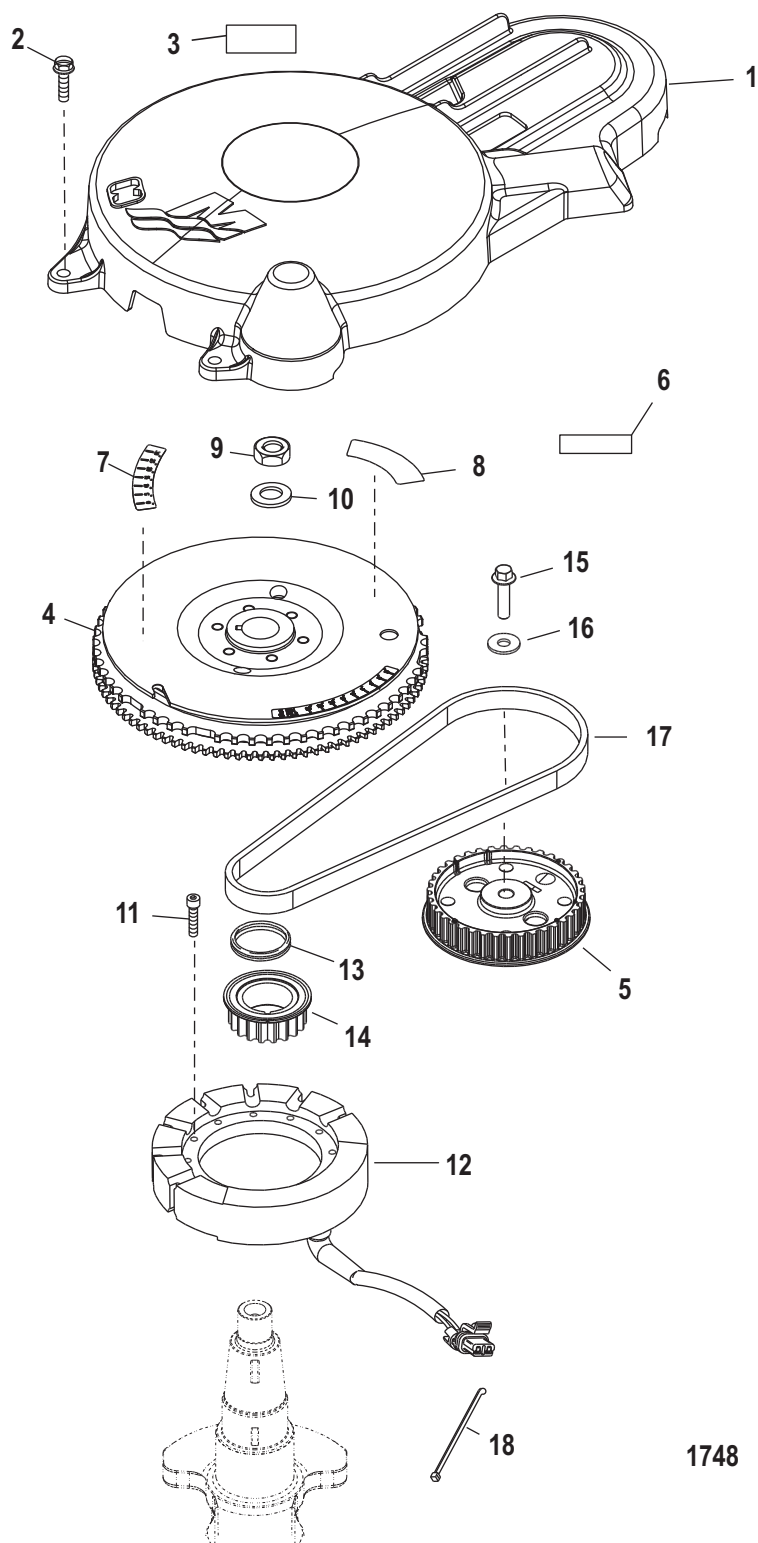
Electrical Components (USA-1B227000/Bel-0P401000 and Up)

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
37	0011	94330	NUT (.250-20) Brass		1	
38	0084	88439A4	CABLE ASSEMBLY Battery - Negative		1	
39	0054	65292	J CLIP		1	
40	0010	40011153	SCREW (M8 x 45) Stainless Steel		3	
41	0010	82239312	SCREW (M5 x 12)		1	
42	0054	816311T	TIE STRAP (8.00 Inches)		AR	
43	0033	883323001	SPARK PLUG		4	
44	0084	897940T01	HARNESS ASSEMBLY Fuse		1	
-	0061	878344T02	POWERHEAD ASSEMBLY		1	

PART NOTES:

[1] - COMPONENT OF POWERHEAD/PARTIAL ENGINE 878344T02

Flywheel



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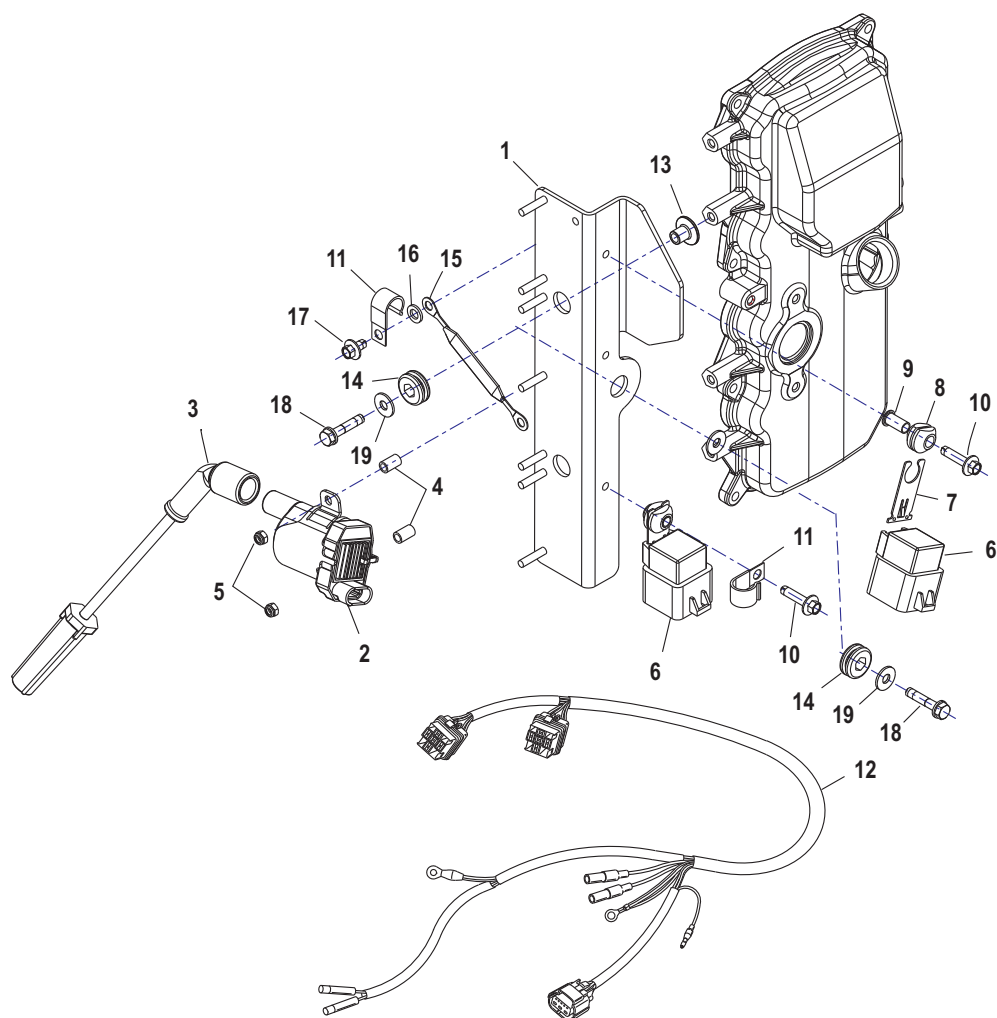
Flywheel

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	859284T2	FLYWHEEL COVER		1	
2	0010	8248326	SCREW (M6 x 25 MM)		4	
3	0037	883830A02	DECAL EPA Label Information	(2002)	1	[1]
3	0037	883830A03	DECAL EPA Label Information	(2003)	1	[1]
3	0037	883830A04	DECAL EPA Label Information	(2004)	1	[1]
3	0037	883830A05	DECAL EPA Label Information	(2005)	1	[1]
3	0037	883830A06	DECAL EPA Label Information	(2006)	1	[1]
4	0200	877836T2	FLYWHEEL		1	
5	0000	833104T6	GEAR Driven		1	[2]
6		NSS	NOT SOLD SEPARATE Decal-Warning Spinning Flywheel		1	
7		NSS	NOT SOLD SEPARATE Decal-Timing Marks		1	
8		NSS	NOT SOLD SEPARATE Decal-Warning-Neutral		1	
9	0011	81773M	NUT		1	
10	0012	84436M	WASHER		1	
11	0010	4013930	SCREW (M5 x 30)		3	
12	0398	878143T3	STATOR	[USA-0T800999/Bel-0P267999] & Below	1	
12	0398	878143T05	STATOR	[USA-0T801000/Bel-0P268000] & Up	1	
13	0000	834838	LOAD RING		1	
14	0000	833102T	GEAR Drive		1	
15	0010	82761140	SCREW (M10 x 40)		1	[2]
16	0012	4002320	WASHER		1	[2]
17	0000	831294	BELT		1	
18	0054	816311T	TIE STRAP (8.00 Inches)		1	
-	0000	857082A9	CYLINDER HEAD ASSEMBLY		1	

PART NOTES:

- [1] - IMPORTANT INFORMATION: REPLACE ANY MISSING OR UNREADABLE EPA LABEL
- [2] - COMPONENT OF CYLINDER HEAD ASSEMBLY 857082A 9

Coil Mounting USA-0T979999/BEL-0P325499 and Below

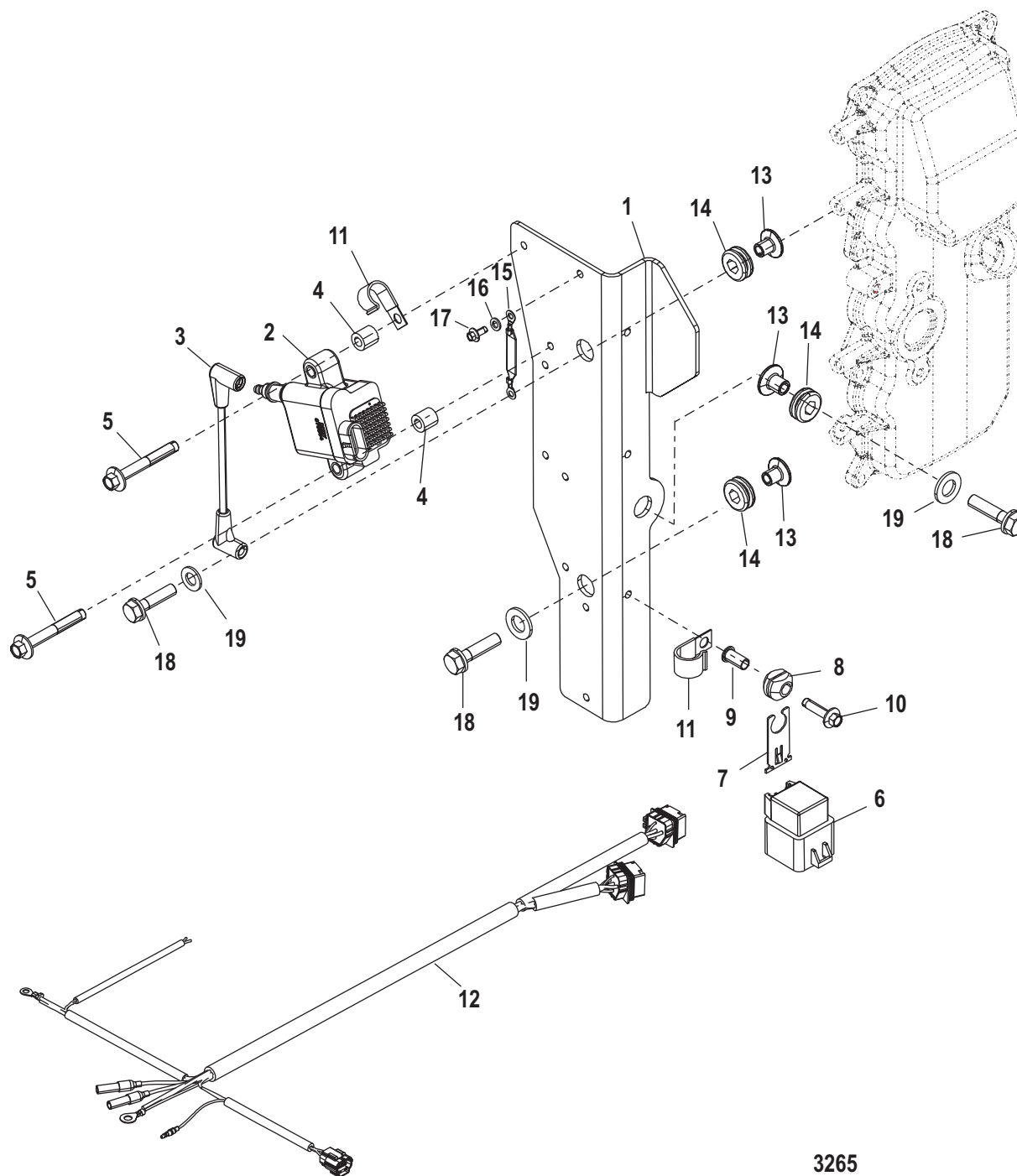


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Coil Mounting USA-0T979999/BEL-0P325499 and Below

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	8778031	PLATE Coil		1	
2	0339	877807A2	COIL ASSEMBLY Ignition		4	
3	0084	821945T68	CABLE ASSEMBLY Hi Tension		1	
4	0023	309773	SPACER		7	
5	0011	401385	NUT (M5) Stainless Steel		7	
6	0000	882751A1	RELAY ASSEMBLY		3	
7	0000	828102	BRACKET		3	
8	0025	818967	GROMMET		3	
9	0023	818968	BUSHING		3	
10	0010	82129125	SCREW (M6 x 25 MM)		3	
11	0054	55098	J CLIP		2	
12	0084	826802T16	HARNESS ASSEMBLY Trim		1	
13	0023	856954	BUSHING		3	
14	0025	834985	GROMMET		3	
15	0084	858414A3	CABLE ASSEMBLY		1	
16	0012	29245	WASHER (.281 x .500 x .060) Stainless Steel		1	
17	0010	82129110	SCREW (M6 x 10)		1	
18	0010	82684430	SCREW (M6 x 30)		3	
19	0012	4002316	WASHER (6.60 X 17.0 X 1.5SS)		3	

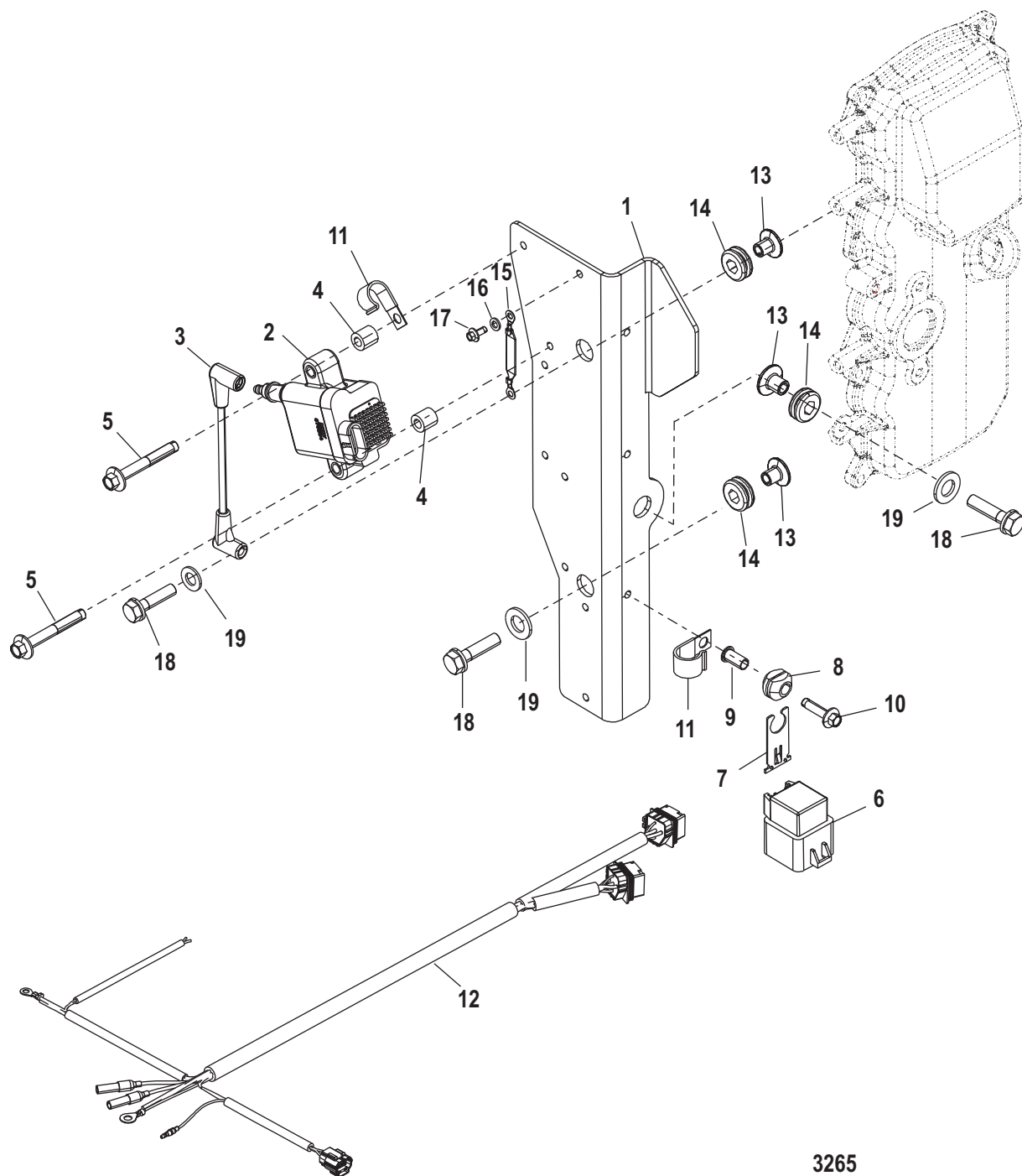
Coil Mounting USA-0T980000 thru 1B226999



Coil Mounting USA-0T980000 thru 1B226999

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	892869T	PLATE Coil		1	
2	0339	879984T00	COIL Ignition		4	
3	0084	881908T	CABLE SET		4	
4	0023	892863001	SPACER		8	
5	0010	82129145	SCREW (M6 x 45)		8	
6	0000	882751A1	RELAY ASSEMBLY		3	
7	0000	828102	BRACKET		3	
8	0025	818967	GROMMET		3	
9	0023	818968	BUSHING		3	
10	0010	82129125	SCREW (M6 x 25 MM)		3	
11	0054	55098	J CLIP		2	
12	0084	826802T31	HARNESS ASSEMBLY Trim		1	
13	0023	856954	BUSHING		3	
14	0025	834985	GROMMET		3	
15	0084	858414A3	CABLE ASSEMBLY		1	
16	0012	29245	WASHER (.281 x .500 x .060) Stainless Steel		1	
17	0010	82129114	SCREW (M6 x 14)		1	
18	0010	82684430	SCREW (M6 x 30)		3	
19	0012	4002316	WASHER (6.60 X 17.0 X 1.5SS)		3	

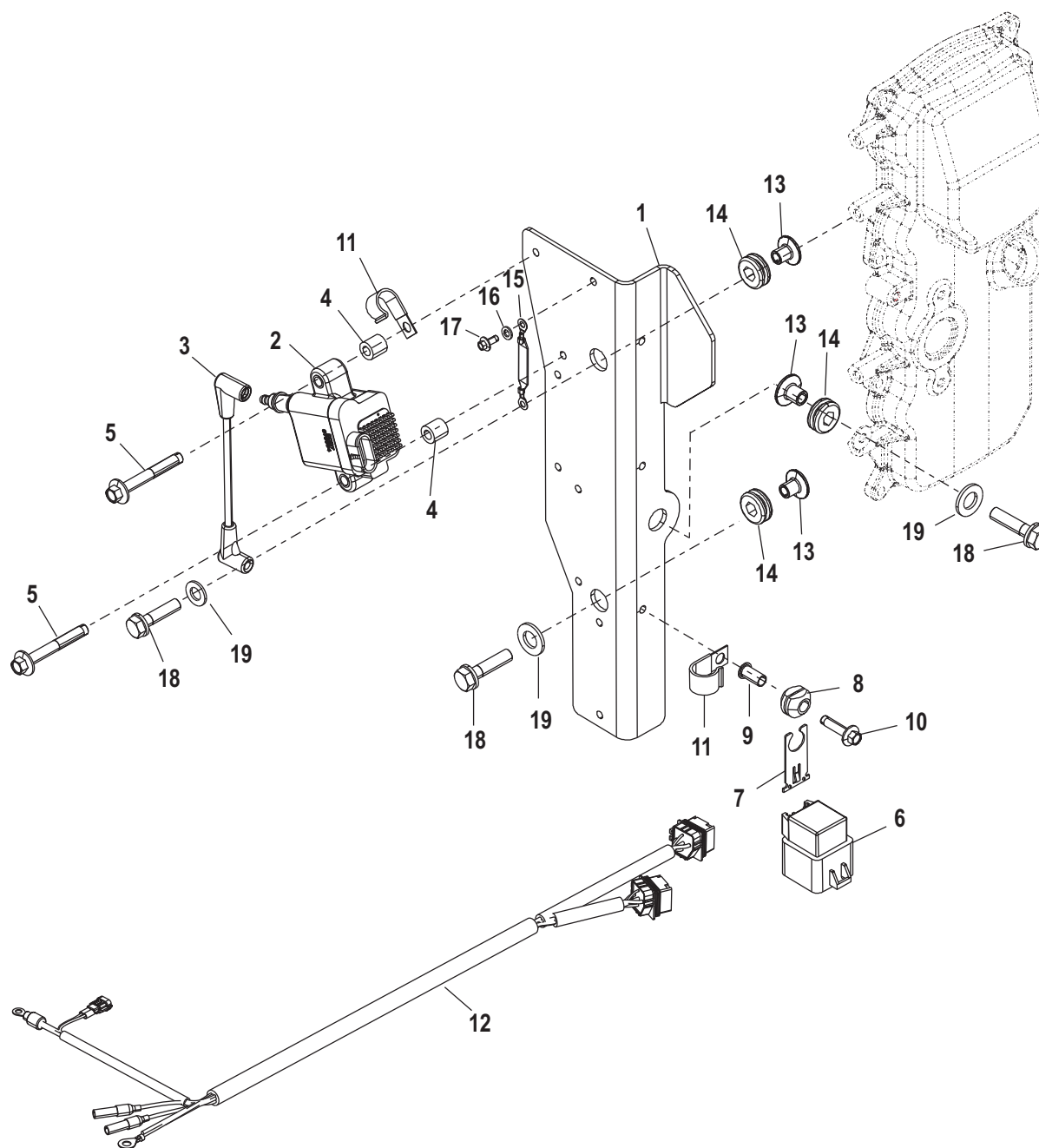
Coil Mounting Bel-0P325500 thru 0P400999



Coil Mounting Bel-0P325500 thru 0P400999

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	892869T	PLATE Coil		1	
2	0339	879984T00	COIL Ignition		4	
3	0084	881908T	CABLE SET		4	
4	0023	892863001	SPACER		8	
5	0010	82129145	SCREW (M6 x 45)		8	
6	0000	882751A1	RELAY ASSEMBLY		3	
7	0000	828102	BRACKET		3	
8	0025	818967	GROMMET		3	
9	0023	818968	BUSHING		3	
10	0010	82129125	SCREW (M6 x 25 MM)		3	
11	0054	55098	J CLIP		2	
12	0084	826802T31	HARNESS ASSEMBLY Trim		1	
13	0023	856954	BUSHING		3	
14	0025	834985	GROMMET		3	
15	0084	858414A3	CABLE ASSEMBLY		1	
16	0012	29245	WASHER (.281 x .500 x .060) Stainless Steel		1	
17	0010	82129114	SCREW (M6 x 14)		1	
18	0010	82684430	SCREW (M6 x 30)		3	
19	0012	4002316	WASHER (6.60 X 17.0 X 1.5SS)		3	

Coil Mounting USA-1B227000/Bel-0P401000 and Up

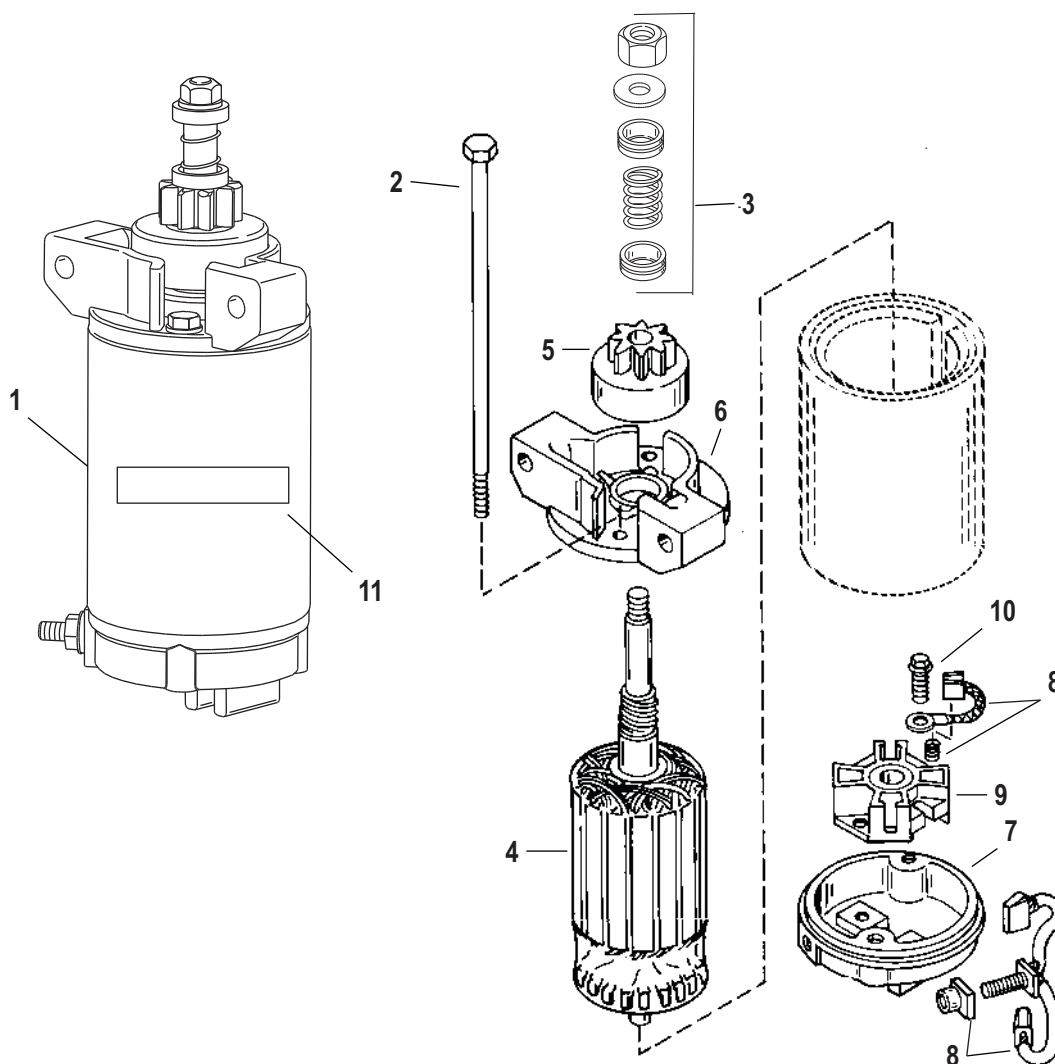


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Coil Mounting USA-1B227000/Bel-0P401000 and Up

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	892869T	PLATE Coil		1	
2	0339	879984T00	COIL Ignition		4	
3	0084	881908T	CABLE SET		1	
4	0023	892863001	SPACER		8	
5	0010	82129145	SCREW (M6 x 45)		8	
6	0000	882751A1	RELAY ASSEMBLY		3	
7	0000	828102	BRACKET		3	
8	0025	818967	GROMMET		3	
9	0023	818968	BUSHING		3	
10	0010	82129125	SCREW (M6 x 25 MM)		3	
11	0054	55098	J CLIP		2	
12	0084	826802T32	HARNESS ASSEMBLY Trim		1	
13	0023	856954	BUSHING		3	
14	0025	834985	GROMMET		3	
15	0084	858414A3	CABLE ASSEMBLY		1	
16	0012	29245	WASHER (.281 x .500 x .060) Stainless Steel		1	
17	0010	82129114	SCREW (M6 x 14)		1	
18	0010	82684430	SCREW (M6 x 30)		3	
19	0012	4002316	WASHER (6.60 X 17.0 X 1.5SS)		3	

Starter Motor (USA- 1B282399 and Below)

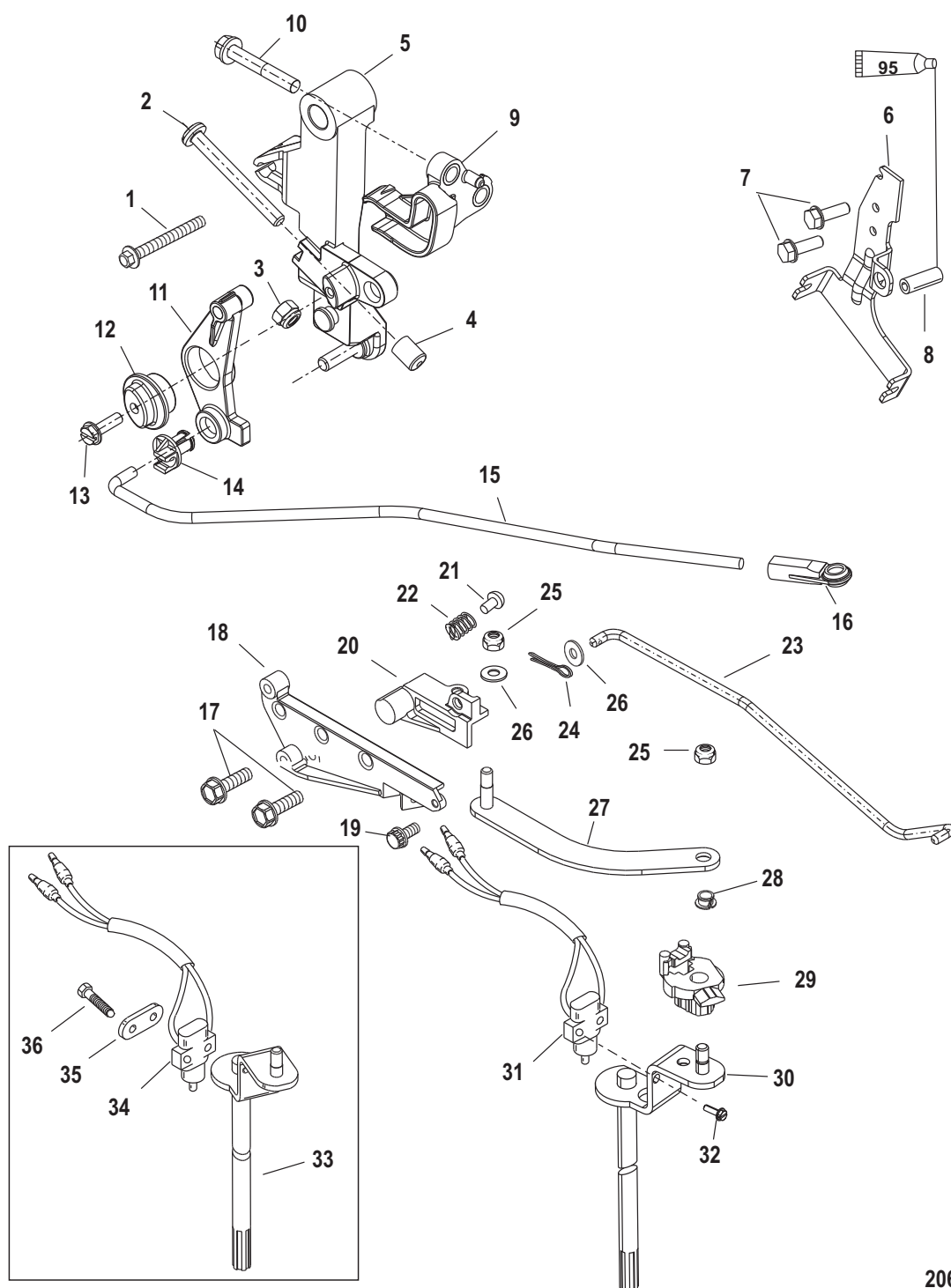


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Starter Motor (USA- 1B282399 and Below)

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0050	884044T	STARTER MOTOR ASSEMBLY	[USA-0T800999/Bel-0P267999] & Below	1	
1	0050	888161T	STARTER MOTOR ASSEMBLY	[USA-0T801000/Bel-0P268000] & Up	1	
2	0000	15384	THRU BOLT		2	
3	0000	906434	DRIVE KIT	[USA-0T800999/Bel-0P267999] & Below	1	
3	0000	891752	DRIVE KIT	[USA-0T801000/Bel-0P268000] & Up	1	
4	0000	8236386	ARMATURE		1	
5	0000	68575T2	PINION	[USA-0T800999/Bel-0P267999] & Below	1	
5	0000	891754T	PINION	[USA-0T801000/Bel-0P268000] & Up	1	
6	0000	8236392	DRIVE CAP		1	
7	0000	8119013	CAP Commutator		1	
8	0000	753841	BRUSH/SPRING KIT		1	
9	0000	61787	HOLDER		1	
10	0000	F15158	SCREW		2	
11	0037	8272822	DECAL Warning High Voltage		1	

Linkage (Handle)

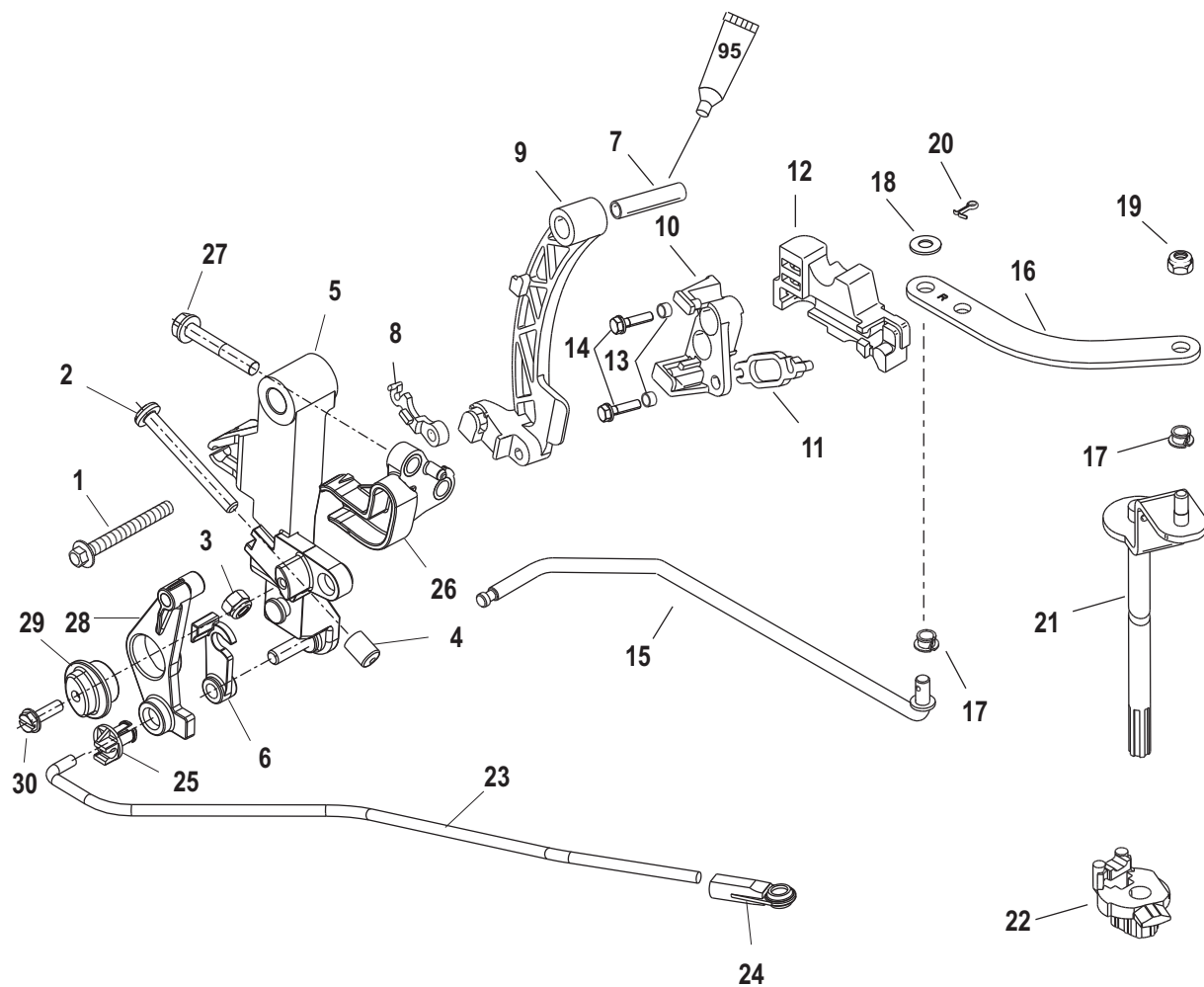


2060

Linkage (Handle)

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0010	40011158	SCREW (M8 x 70) Stainless Steel		1	
2	0010	8147763	SCREW (M6 x 60)		1	
3	0011	401196	NUT (M6)		1	
4	0000	42942	CAP		1	
5	0000	822682A4	LEVER ASSEMBLY Throttle		1	
6	0000	830294T3	BRACKET (Handle)		1	
7	0010	40011128	SCREW (M6 x 20) Stainless Steel		2	
8	0023	825078	BUSHING		1	
9	0000	879865	CAM Throttle		1	
10	0010	8248329	SCREW (M6 x 40)		2	
11	0000	883006A1	ARM ASSEMBLY Throttle		1	
12	0023	883005	BUSHING		1	
13	0010	8214281	SCREW (#10-16 x .625)		1	
14	0023	932481	BUSHING		1	
15	0000	879870A1	LINK ASSEMBLY Throttle		1	
16	0000	19384	SOCKET		1	
17	0010	8248326	SCREW (M6 x 25 MM)		2	
18	0000	858245	SHIFT GUIDE		1	
19	0010	82239312	SCREW (M5 x 12)		1	
20	0000	858246	SHIFT SLIDE		1	
21	0000	12016A2	DETENT/SPRING KIT		1	
22		NSS	NOT SOLD SEPARATE Spring		1	
23	0000	858247	SHIFT ROD		1	
24	0018	210711	COTTER PIN		1	
25	0011	401386	NUT (M6) Stainless Steel		2	
26	0012	29245	WASHER (.281 x .500 x .060) Stainless Steel		2	
27	0000	858248	SHIFT LINK		1	
28	0023	48475	BUSHING		1	
29	0023	850165	BUSHING		1	
30	0000	850166T06	LEVER ASSEMBLY Shift Shaft	(Design II)	1	
31	0087	814281A10	SWITCH	(DesignII)	1	
32	0010	8214281	SCREW (#10-16 x .625)	(Design II)	2	
33	0000	850166T2	LEVER ASSEMBLY Shift Shaft	(Design I)	1	
34	0087	813960A3	SWITCH	(Design I)	1	
35	0000	824923	PLATE	(Design I)	1	
36	0010	88075020	SCREW (M3 x 20)	(Design I)	2	

Linkage (Remote)



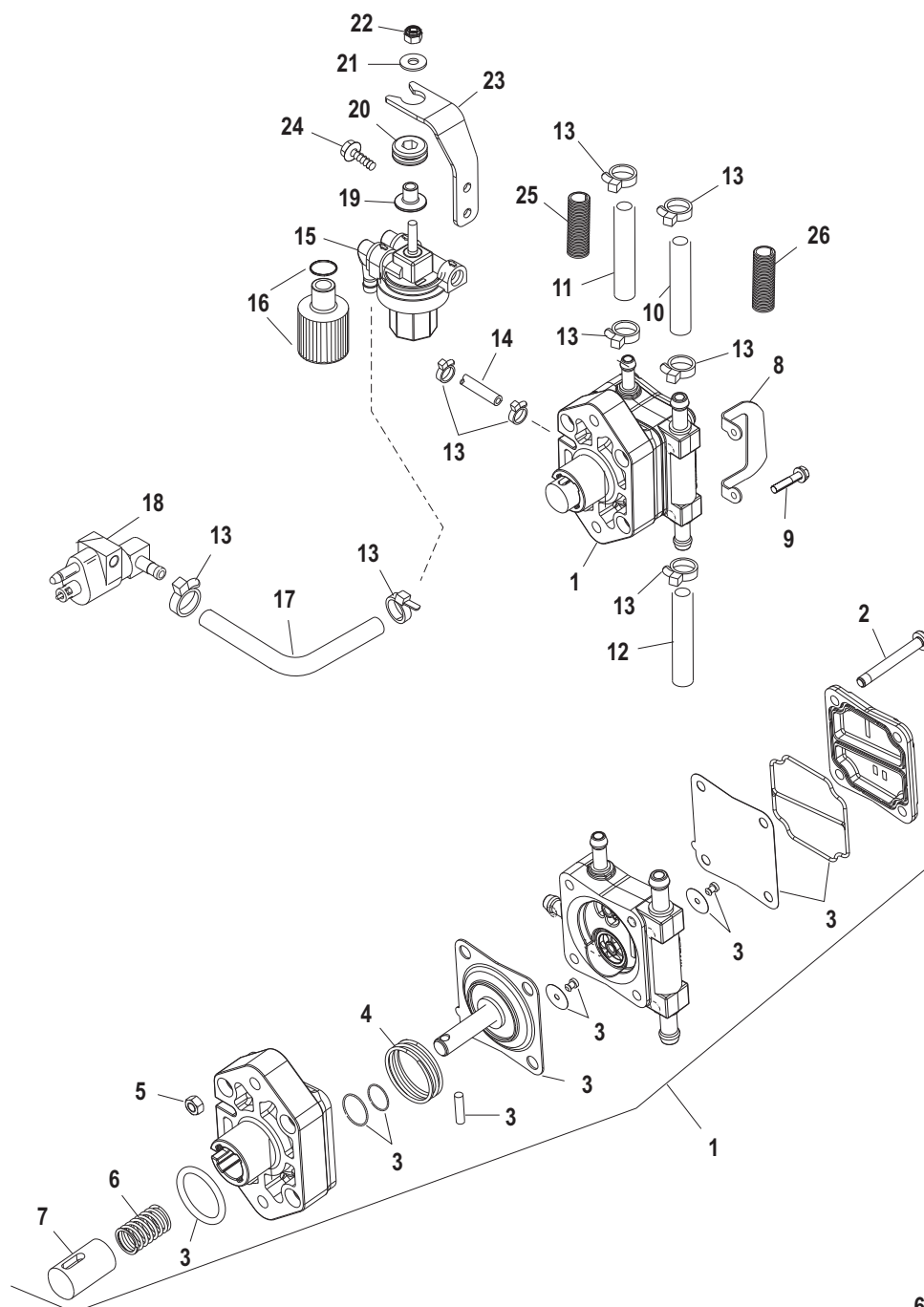
1247

Linkage (Remote)

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0010	40011158	SCREW (M8 x 70) Stainless Steel		1	
2	0010	8147763	SCREW (M6 x 60)		1	
3	0011	401196	NUT (M6)		1	
4	0000	42942	CAP		1	
5	0000	822682A4	LEVER ASSEMBLY Throttle		1	
6	0000	883160	RETAINER		1	
7	0023	825078	BUSHING		1	
8	0000	822459	RETAINER		1	
9	0000	8259571	LEVER Shift		1	
10	0000	827706	BRACKET	[USA-0T549732] & Below	1	
10	0000	827706A4	BRACKET	[USA-0T549733/BEL-All] & Up	1	
11	0000	98889	LATCH		1	
12		NSS	NOT SOLD SEPARATE Guide-Shift Rod	[USA-0T549733/BEL-ALL] & Up	1	
12	0000	8501631	GUIDE Shift Rod	[USA-0T549732] & Below	1	
13	0023	15885	SLEEVE		2	
14	0010	8248324	SCREW (M6 x 16)		2	
15	0000	850162	SHIFT ROD		1	
16	0000	850255A1	SHIFT LINK		1	
17	0023	48475	BUSHING		2	
18	0012	29245	WASHER (.281 x .500 x .060) Stainless Steel		1	
19	0011	401386	NUT (M6) Stainless Steel		1	
20	0018	210711	COTTER PIN		1	
21	0000	850166T06	LEVER ASSEMBLY Shift Shaft		1	
22	0023	850165	BUSHING		1	
23	0000	879870A1	LINK ASSEMBLY Throttle		1	
24	0000	19384	SOCKET		1	
25	0023	932481	BUSHING		1	
26	0000	879865	CAM Throttle		1	
27	0010	8248329	SCREW (M6 x 40)		2	
28	0000	883006A1	ARM ASSEMBLY Throttle		1	
29	0023	883005	BUSHING		1	
30	0010	8214281	SCREW (#10-16 x .625)		1	

Linkage (Remote)

Fuel Pump

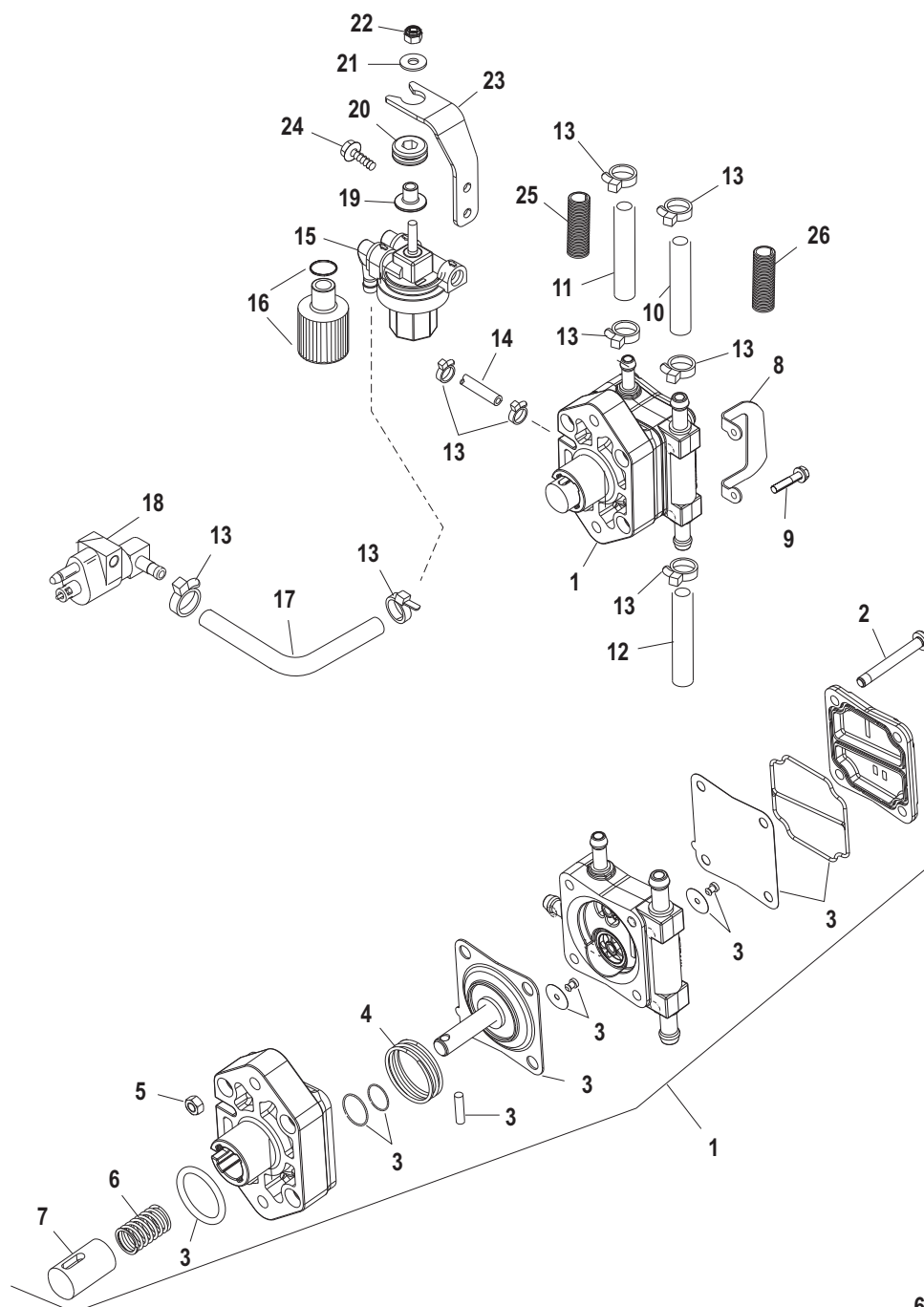


68956

Fuel Pump

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	881862T	PUMP Fuel	[0T939654] & Below	1	
1	0000	881862T	PUMP Fuel	[0P301503] & Below	1	
1	0000	881862T08	PUMP Fuel	[0T939655] THRU [1B050000]	1	
1	0000	881862T08	PUMP Fuel	[0P301504] THRU [0P340403]	1	
1	0000	892874T01	PUMP ASSEMBLY Fuel	(Sold Complete Only) [1B050001] & Up	1	
1	0000	892874T01	PUMP ASSEMBLY Fuel	(Sold Complete Only) [0P340404] & Up	1	
2	0010	883517	SCREW	[1B050000] & Below	4	
2	0010	883517	SCREW	[0P340403] & Below	4	
3	0000	883520A1	DIAPHRAGM KIT	[1B050000] & Below	1	
3	0000	883520A1	DIAPHRAGM KIT	[0P340403] & Below	1	
4	0024	8835181	SPRING	[1B050000] & Below	1	
4	0024	8835181	SPRING	[0P340403] & Below	1	
5	0011	883519	NUT	[1B050000] & Below	4	
5	0011	883519	NUT	[0P340403] & Below	4	
6	0024	883518A2	SPRING	[0T939654] & Below	1	
6	0024	883518A2	SPRING	[0P301503] & Below	1	
6	0024	883518A03	SPRING	[0T939655] THRU [1B050000]	1	
6	0024	883518A03	SPRING	[0P301504] THRU [0P340403]	1	
7		NSS	NOT SOLD SEPARATE Cap		1	
8	0000	8566031	DEFLECTOR Cowl		1	
9	0010	82684430	SCREW (M6 x 30)		2	
10	0032	830757130	TUBING (.312) (70.00 Inches Bulk)	(Cut to 34 Inches) [0T939654] & Below	1	
10	0032	830757130	TUBING (.312) (70.00 Inches Bulk)	(Cut to 34 Inches) [0P301503] & Below	1	
10	0032	830757130	TUBING (.312) (70.00 Inches Bulk)	(Cut to 37 Inches) [0T939655] & Up	1	
10	0032	830757130	TUBING (.312) (70.00 Inches Bulk)	(Cut to 37 Inches) [0P301504] & Up	1	
11	0032	830756109	HOSE (57.00 Inches Bulk)	(Cut to 19 Inches) [0T939654] & Below	1	
11	0032	830756109	HOSE (57.00 Inches Bulk)	(Cut to 19 Inches) [0P301503] & Below	1	
11	0032	830756109	HOSE (57.00 Inches Bulk)	(Cut to 16-1/2 Inches) [0T939655] & Up	1	
11	0032	830756109	HOSE (57.00 Inches Bulk)	(Cut to 16-1/2 Inches) [0P301504] & Up	1	
12	0032	830757130	TUBING (.312) (70.00 Inches Bulk) (Cut to 6 Inches)		1	
13	0054	816311T	TIE STRAP (8.00 Inches)		AR	
14	0032	830756109	HOSE (57.00 Inches Bulk) (Cut to 8 Inches)		1	
15	0035	879884T	FILTER ASSEMBLY Fuel		1	
16	0035	8M0149607	FUEL FILTER KIT		1	

Fuel Pump

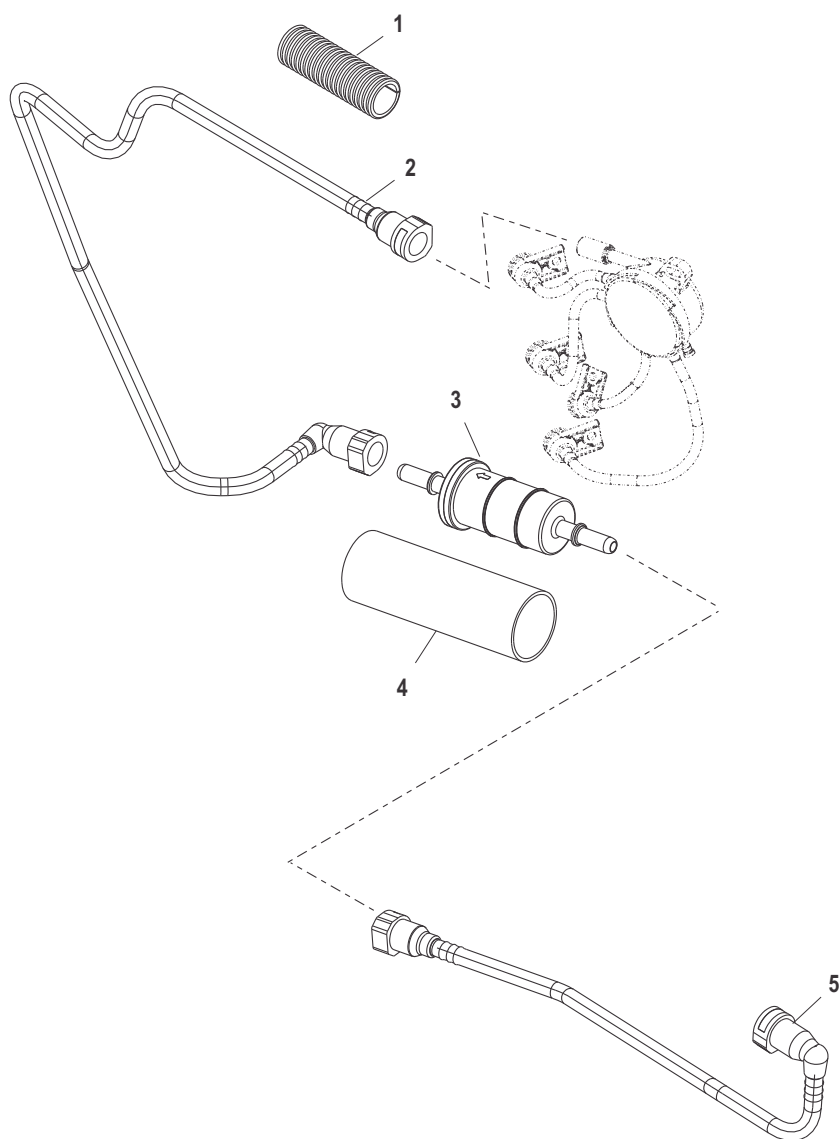


68956

Fuel Pump

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
17	0032	830756109	HOSE (57.00 Inches Bulk) (Cut to 36 Inches)		1	
18	0022	816856A4	CONNECTOR ASSEMBLY Fuel		1	
19	0023	856954	BUSHING		1	
20	0025	834985	GROMMET		1	
21	0012	4002316	WASHER (6.60 X 17.0 X 1.5SS)		1	
22	0011	401196	NUT (M6)		1	
23	0000	880121	BRACKET		1	
24	0010	40011126	SCREW (M6 x 13) Stainless Steel		2	
25	0032	828547T1	CONDUIT (.500 Inside Diameter x 3.00 Feet Bulk) (Cut to 13 Inches)		1	
26	0032	828547T1	CONDUIT (.500 Inside Diameter x 3.00 Feet Bulk) (Cut to 26 Inches)		1	

Fuel Lines



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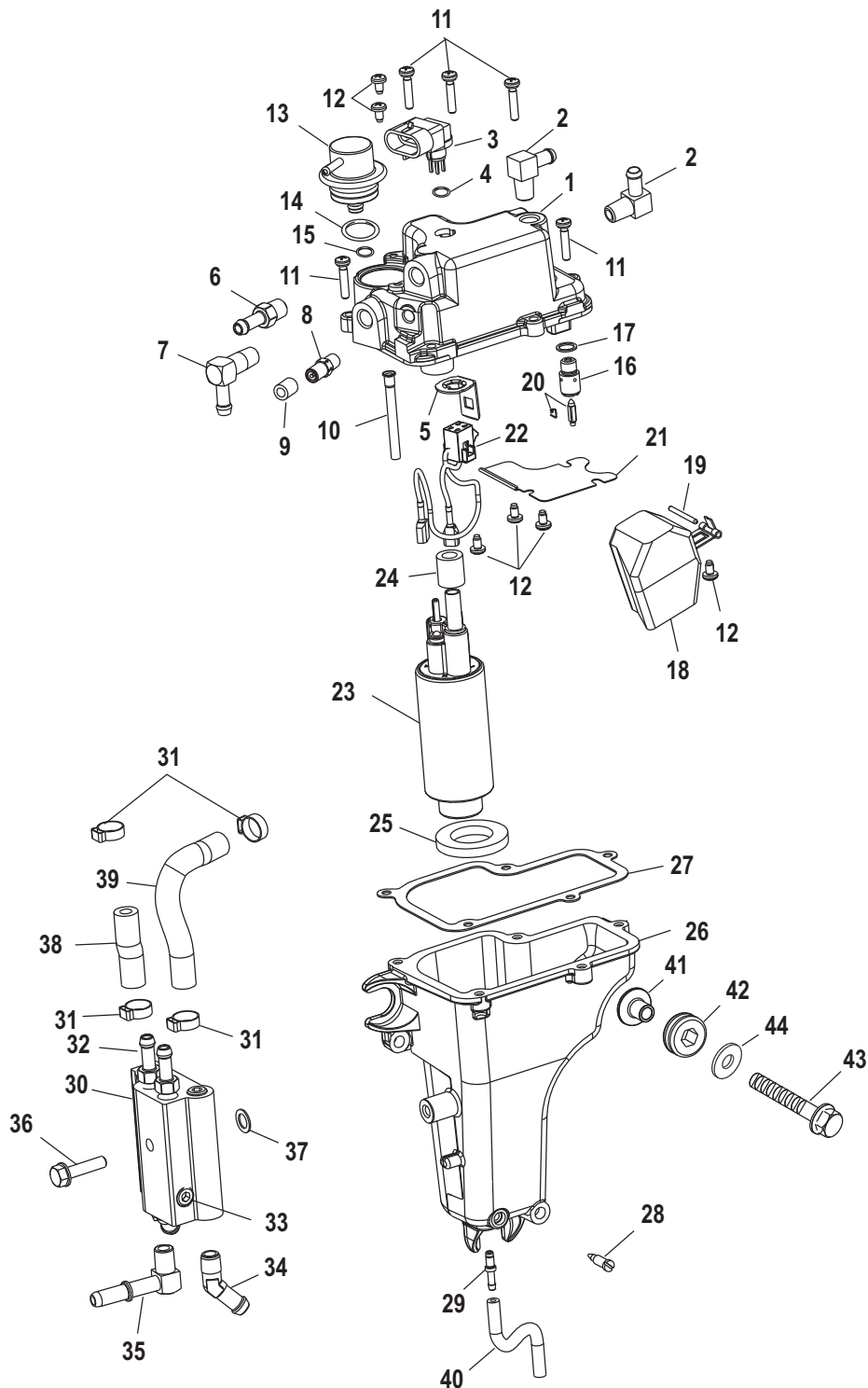
Fuel Lines

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0032	828547353	CONDUIT (.350 Inside Diameter x 3.00 Feet Bulk) (Cut to 24 Inches)		1	
2	0032	880153	LINE Fuel		1	
3	0035	879885T	FILTER Fuel		1	[1]
4	0000	8775381	PROTECTIVE SLEEVE		1	
5	0032	877811	LINE Fuel		1	

PART NOTES:

- [1] - Alternate part numbers:
- 879885KMPP
 - 879885QQS
 - 879885TService Part

Vapor Separator (USA-1B036613/BEL-0P340241 and below)



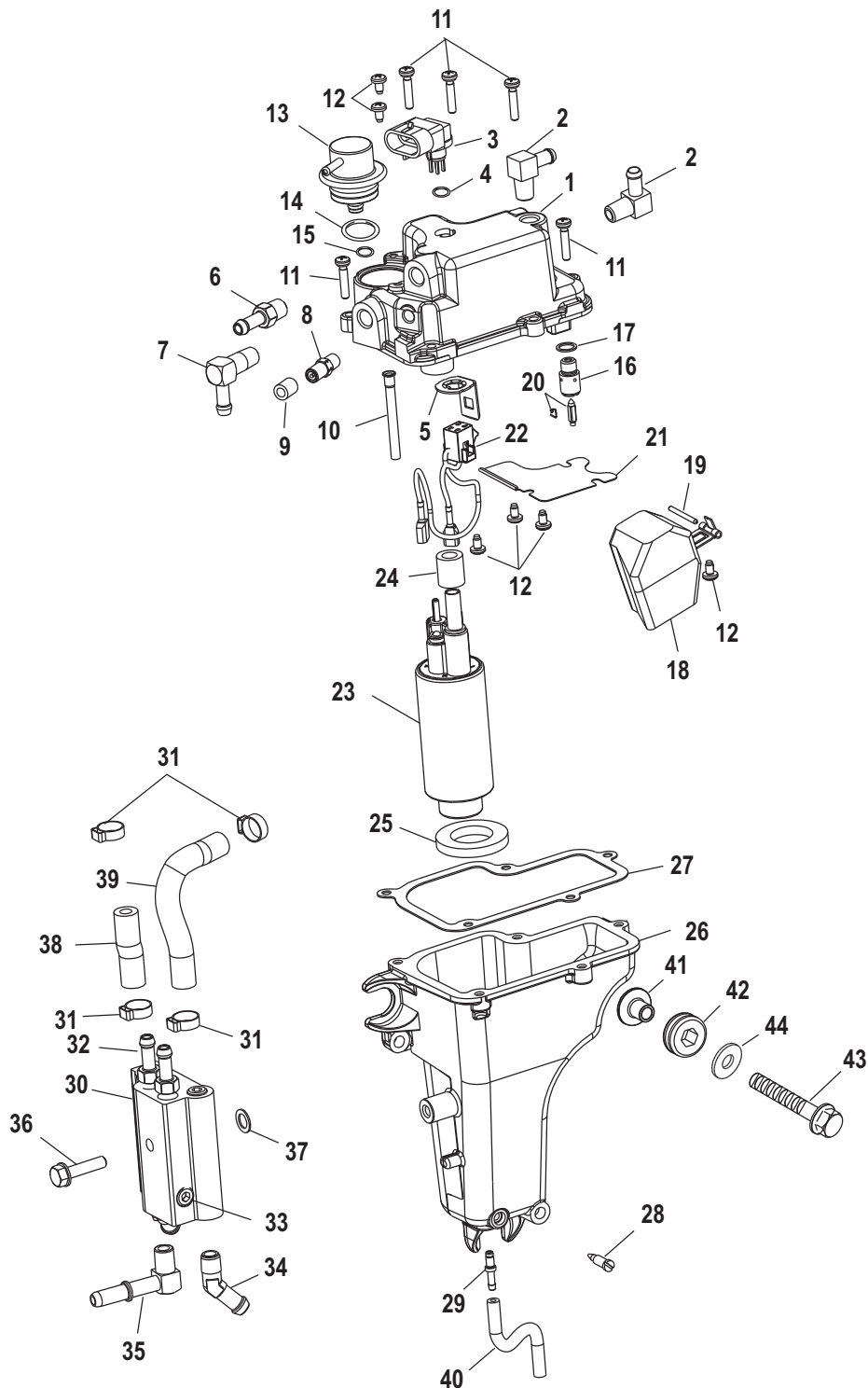
1771

Vapor Separator (USA-1B036613/BEL-0P340241 and below)

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	883214T1	COVER KIT		1	
2	0022	8554246	FITTING		2	
3	0000	883210A1	PASS THRU KIT Electrical		1	
4	0025	883209	O-RING		1	
5		NSS	NOT SOLD SEPARATE Retainer		1	
6	0022	883205	FITTING		1	
7	0022	883218	FITTING		1	
8	0000	883219	VALVE		1	
9	0000	883220	CAP		1	
10	0000	883215	TUBE Drain		1	
11	1395	9643	SCREW		5	
12	0010	883223	SCREW (M6 x 16)		6	
13	0000	883257T1	REGULATOR		1	
14	0025	883593A1	O-RING KIT		1	
15		NSS	NOT SOLD SEPARATE O Ring		1	
16	0000	883224A1	SEAL KIT		1	
17	0027	883216	GASKET		1	
18	0000	883221A1	FLOAT KIT		1	
19	0000	F10064	SHAFT		1	
20	0000	883222A1	NEEDLE KIT Inlet		1	
21	0000	883546	BAFFLE Fuel		1	
22	0084	883226	HARNESS ASSEMBLY		1	
23	0000	883202T1	PUMP KIT	[USA-0T979999/BEL-0P325499] & Below	1	
23	0000	883202T02	PUMP KIT	[USA-0T980000/BEL-0P325500] & Up	1	
24	0023	855428	SLEEVE		1	
25	0025	883203	GROMMET		1	
26	0000	883211T1	BOWL KIT Fuel		1	
27	0027	883213	GASKET		1	[1]
28	0010	883212001	SCREW Drain		1	
29	0022	8554241	FITTING		1	
30	0000	883204T1	BODY KIT Fuel Cooler		1	
31	0054	889425	CLAMP		4	
32	0022	883205	FITTING		2	
33	0019	883208	PLUG		5	
34	0022	782792	FITTING Elbow 45 Degree (1.25)		2	
35	0022	883207	FITTING Elbow		1	
36	0010	883227	SCREW		1	
37	0027	883225	GASKET		1	
38	0032	883545	HOSE (4.50 Inches Bulk) (Cut to 1-5/8 Inches)		1	
39	0032	883545	HOSE (4.50 Inches Bulk) (Cut to 4-1/2 Inches)		1	
40	0032	8835451	HOSE		1	
41	0023	856954	BUSHING		3	
42	0025	834985	GROMMET		3	

Vapor Separator (USA-1B036613/BEL-0P340241 and below)

Vapor Separator (USA-1B036613/BEL-0P340241 and below)



1771

Vapor Separator (USA-1B036613/BEL-0P340241 and below)

Cat.# 90-88387502

Vapor Separator (USA-1B036613/BEL-0P340241 and below)

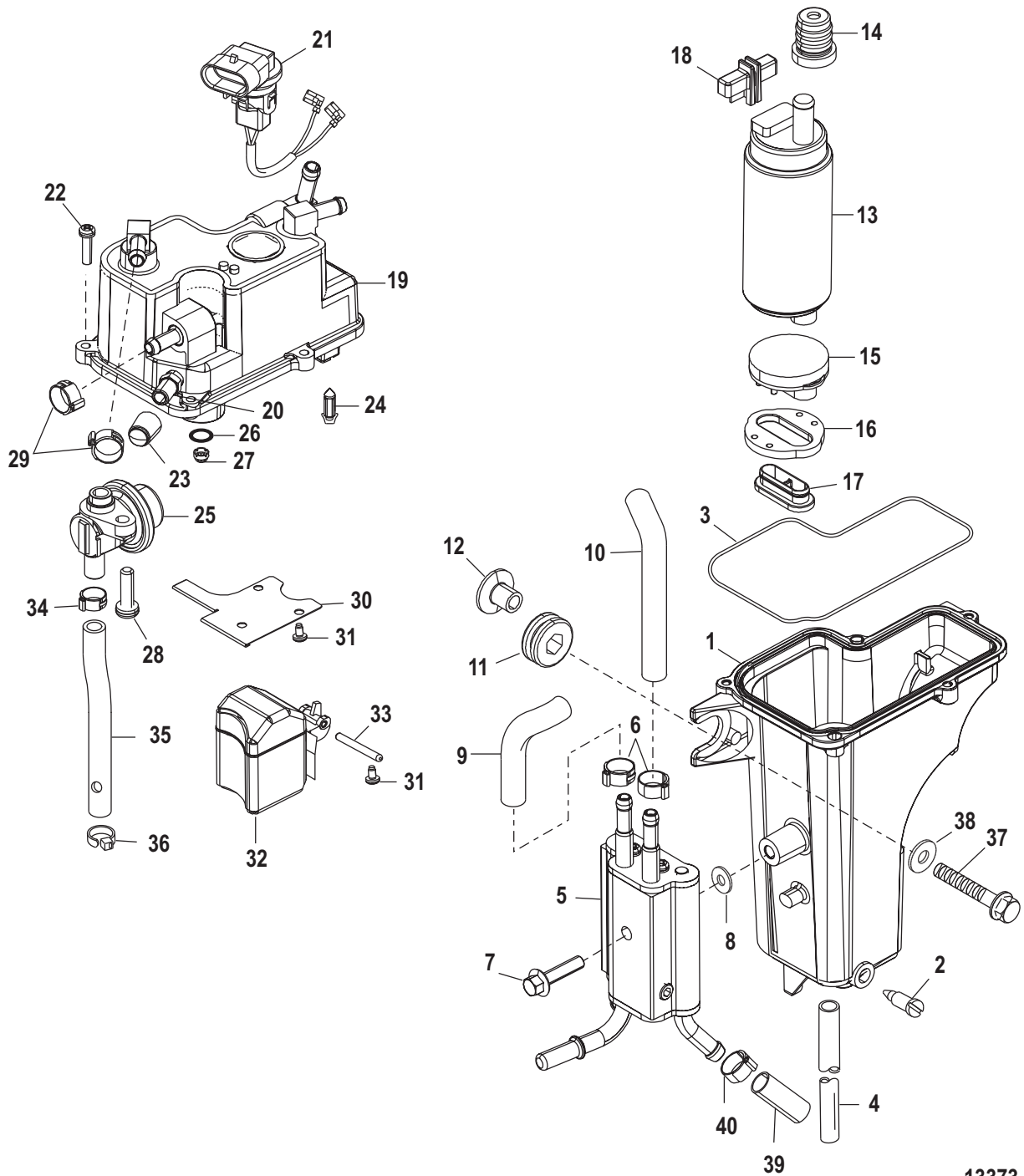
Ref #	Part Class	Part Number	Description	Comments	Qty	Note
43	0010	82130025	SCREW (M6 x 25)		3	
44	0012	4002316	WASHER (6.60 X 17.0 X 1.5SS)		3	
-	0027	883599A02	GASKET SET		1	

PART NOTES:

[1] - COMPONENT OF ENGINE/POWERHEAD GASKET SET 883599A02

Vapor Separator (USA-1B036613/BEL-0P340241 and below)

Vapor Separator (USA-1B036614/BEL-0P340242 and above)



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Vapor Separator (USA-1B036614/BEL-0P340242 and above)

Vapor Separator (USA-1B036614/BEL-0P340242 and above)

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0000	892267T02	VAPOR SEPARATOR ASSEMBLY		1	
1	0000	892267A54	BODY ASSEMBLY		1	
2	0010	892267506	SCREW Drain		1	
3	0025	892267530	O-RING		1	
4	0032	85583466	HOSE (40.00 Inches Bulk) (Cut to 9 Inches)		1	
5	0000	892267A55	COOLER ASSEMBLY Fuel		1	
6	0054	888988023	CLAMP		2	
7	0010	82130025	SCREW (M6 x 25)		1	
8	0012	892267511	WASHER		1	
9	0032	892267504	HOSE		1	
10	0032	892267503	HOSE		1	
11	0025	834985	GROMMET		3	
12	0023	856954	BUSHING		3	
13	0000	892267A51	PUMP KIT Fuel (Also includes cover to body o-ring 25-892267530)		1	
14	0000	892267521	INSULATOR		1	
15	0000	892267510	ISOLATOR		1	
16	0000	892267523	INSULATOR		1	
17	0000	892267534	STRAINER Fuel		1	
18	0000	892267519	COVER		1	
19	0000	892267T57	COVER ASSEMBLY		1	
20	0000	892267537	VALVE Schrader		1	
21	0000	892267535	CONNECTOR Electrical		1	
22	0010	892267531	SCREW (M4 x 16)		5	
23	0000	883220	CAP		1	
24	0000	892267A52	FLOAT VALVE KIT		1	
25	0000	892267A50	REGULATOR KIT Pressure		1	
26	0025	892267513	O-RING		1	
27	0000	892267512	SCREEN		1	
28	0010	892267515	SCREW (M5 x 18)		1	
29	0054	888988023	CLAMP		2	
30	0000	892267520	PLATE		1	
31	0010	892267529	SCREW (M4 x 8)		5	
32	0000	892267527	FLOAT		1	
33	0017	892267528	PIN Float		1	
34	0054	892267517	CLIP		1	
35	0032	892267516	HOSE		1	
36	0000	56762	TIE STRAP (4.00 Inches)		1	
37	0010	82130025	SCREW (M6 x 25)		3	
38	0012	4002316	WASHER (6.60 X 17.0 X 1.5SS)		3	
39	0032	897777002	SLEEVE (1.50 Inches)		1	
40	0054	888988023	CLAMP		1	

Vapor Separator (USA-1B036614/BEL-0P340242 and above)

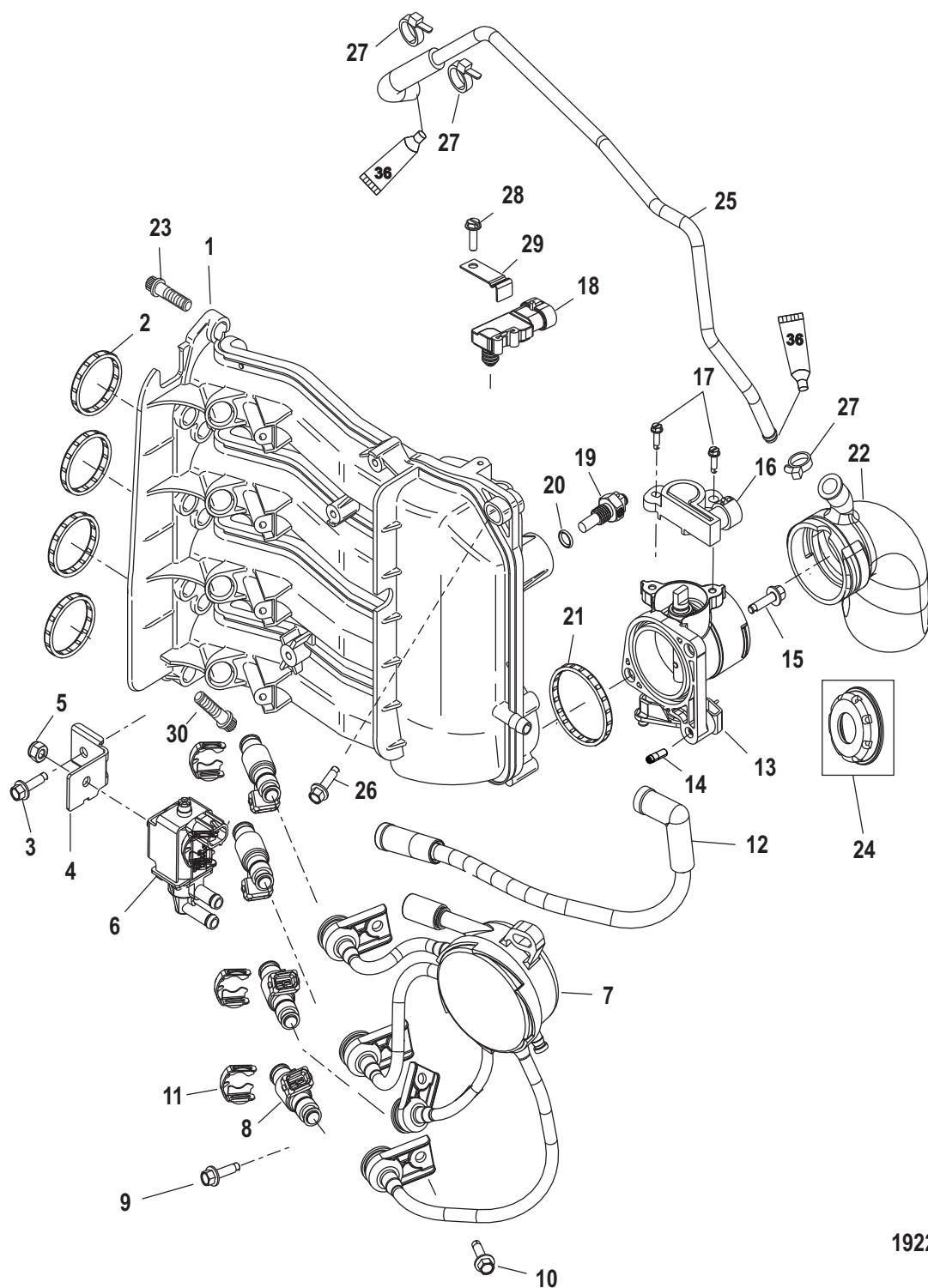


Intake Manifold

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0000	877829T03	MANIFOLD ASSEMBLY Intake - Complete	[1B236230] & Below	1	
-	0000	877829T04	MANIFOLD ASSEMBLY Intake - Complete	[1B236231] THRU [1B268340]	1	
-	0000	877829T05	MANIFOLD ASSEMBLY Intake - Complete	[1B268341] & Up	1	
1	0000	877829T	MANIFOLD Intake	[1B268340] & Below	1	
1	0000	877829T01	MANIFOLD Intake	[1B268341] & Up	1	
2	0027	879866	GASKET SET	(Contains 4 Gaskets)	1	[1]
3	0010	881059	SCREW		1	
4	0000	877834	BRACKET		1	
5	0011	401366	NUT (M6) Stainless Steel		1	
6	0000	877805T	SOLENOID VALVE		1	
7	0000	879887T	TFI SYSTEM		1	
8	0000	877826	INJECTOR	[USA-0T800999/BEL-0P267999] & Below	4	
8	0000	892123	INJECTOR	[USA-0T801000] THRU [USA-0T979999]	4	
8	0000	892123	INJECTOR	[BEL-0P268000] THRU [BEL-0P325499]	4	
8	0000	892123001	INJECTOR	[USA-0T980000/BEL-0P325500] THRU [USA-1B236230]	4	
8	0000	892123002	INJECTOR	[1B236231] & Up	4	
9	0010	881059	SCREW		2	
10	0010	881059	SCREW		4	
11	0054	883460	CLIP		4	
12	0032	877831A1	HOSE		1	
13	0000	877831T	THROTTLE BODY	[1B268340] & Below	1	
13	0000	877831A02	THROTTLE BODY ASSEMBLY	[1B268341] & Up	1	
14	0010	8M0000578	SCREW Adjustment	[1B268341] & Up	1	
15	0010	881059	SCREW		2	
16	0000	881070T	SENSOR Position		1	
17	0010	881060	SCREW		2	
18	0000	854445	SENSOR MAP		1	
19	0000	858535	SENSOR ASSEMBLY Temperature	(Plastic)	1	
19	0000	885342001	SENSOR ASSEMBLY	(Brass Housing)	1	
20	0025	627021	O-RING (.301 x .070)	(Use with Plastic Housing)	1	
20	0025	888814	O-RING (.351 x .072)	(Use with Brass Housing)	1	
21	0027	879867	GASKET		1	
22	0000	881063T	ATTENUATOR Sound	[1B145285] & Below	1	
22	0000	881063T	ATTENUATOR Sound	[0P365416] & Below	1	
22	0000	893521	ATTENUATOR	[1B145286] & Up	1	
22	0000	893521	ATTENUATOR	[0P365417] & Up	1	
23	0010	8248326	SCREW (M6 x 25 MM)		8	
24	0000	8831483	RESTRICTOR	(50)	1	
24	0000	8831482	RESTRICTOR	(40)	1	
25	0032	880755A1	BREATHER HOSE		1	

Intake Manifold

Intake Manifold



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Cat.# 90-88387502

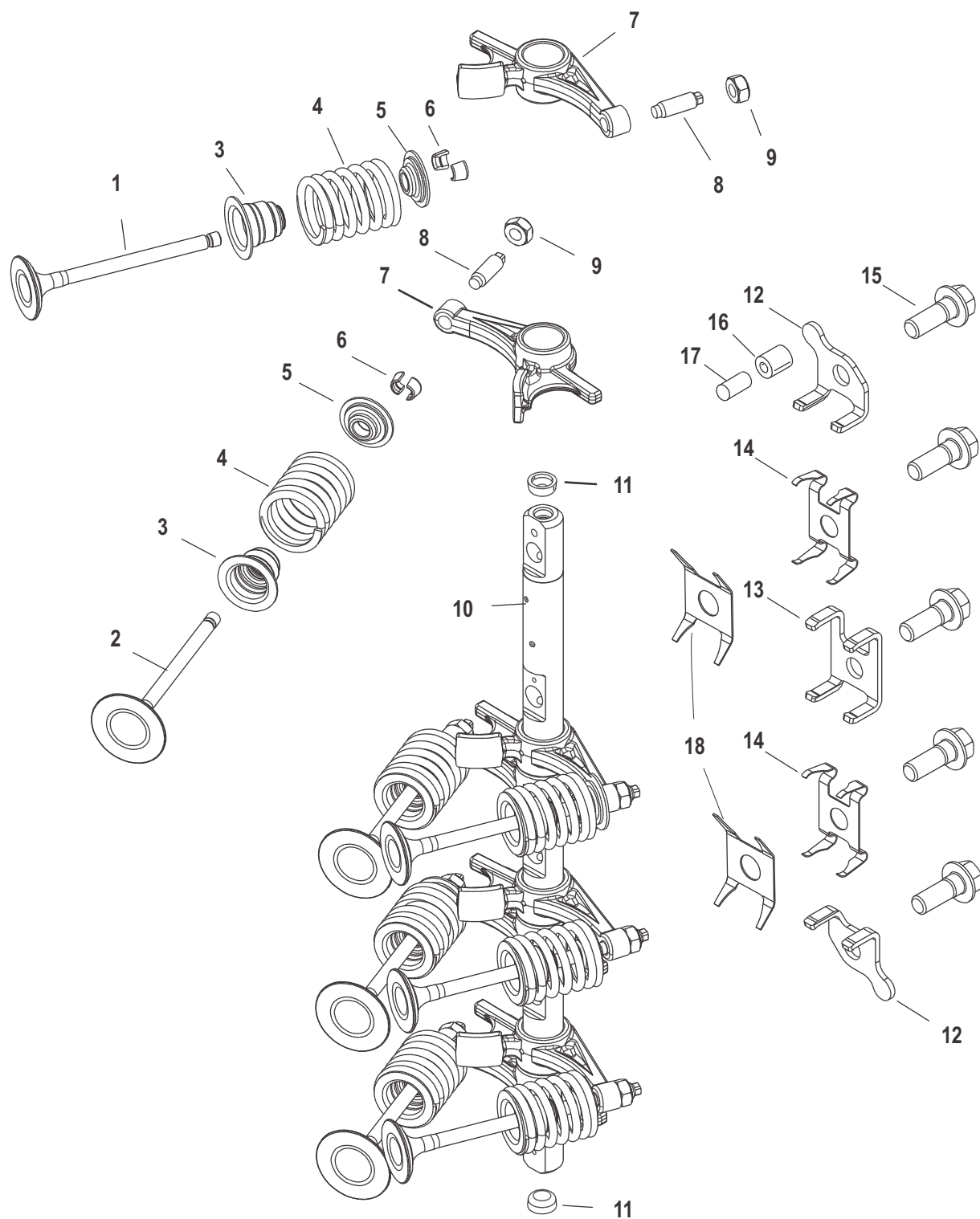
Intake Manifold

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
26	0010	82684430	SCREW (M6 x 30)		1	
27	0054	816311T	TIE STRAP (8.00 Inches)		3	
28	0010	8214281	SCREW (#10-16 x .625)		1	
29	0000	883832	RETAINER		1	
-	0027	883599A02	GASKET SET		1	

PART NOTES:

[1] - COMPONENT OF ENGINE/POWERHEAD GASKET SET 883599A02

Intake/Exhaust Valves



2192

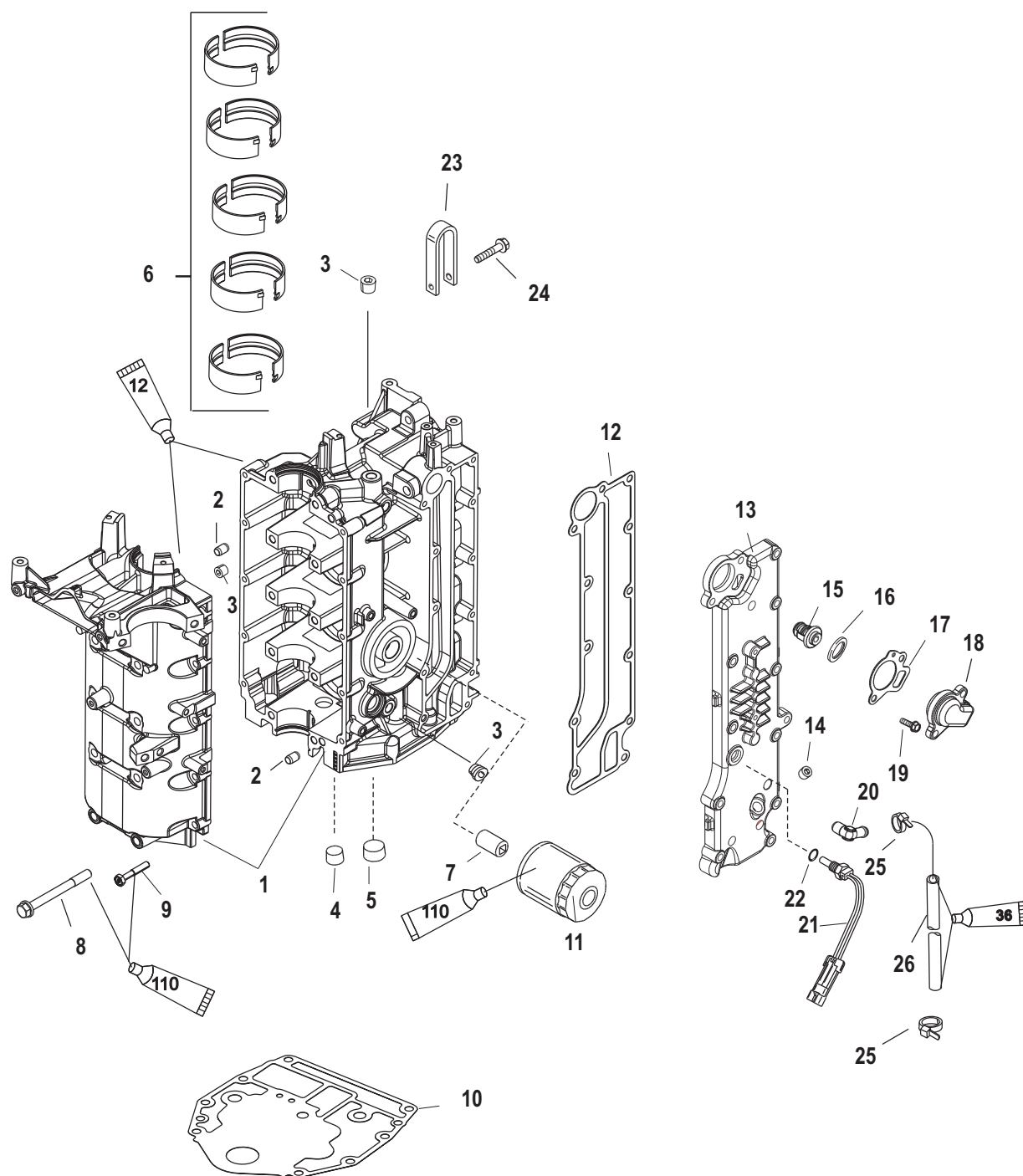
Intake/Exhaust Valves

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	832991T3	VALVE Exhaust		4	[1]
2	0000	832990T3	VALVE Intake		4	[1]
3	0026	858271	SEAL		8	[1]
4	0024	858268	SPRING Valve - Outer		8	[1]
5	0000	822650	RETAINER		8	[1]
6	0028	822651	KEY		16	[1]
7	0000	825045A2	ROCKER ARM		8	[1]
8	0010	825046	SCREW		8	[1]
9	0011	826150	NUT		8	[1]
10	0000	8570851	SHAFT Rocker		1	[1]
11		NSS	NOT SOLD SEPARATE Plug		2	[1]
12	0000	859577	BRACKET		2	[1]
13	0000	858275	BRACKET		1	[1]
14	0024	8250521	SPRING		2	[1]
15	0010	875218	SCREW (M8 x 23)		5	[1]
16	0027	859576	GASKET		1	[1]
17	0017	859575	PIN		1	[1]
18	0024	889775	SPRING Overload		2	[1]
-	0000	857082A9	CYLINDER HEAD ASSEMBLY		1	

PART NOTES:

[1] - COMPONENT OF CYLINDER HEAD ASSEMBLY 857082A 9

Cylinder Block and Crankcase



2194

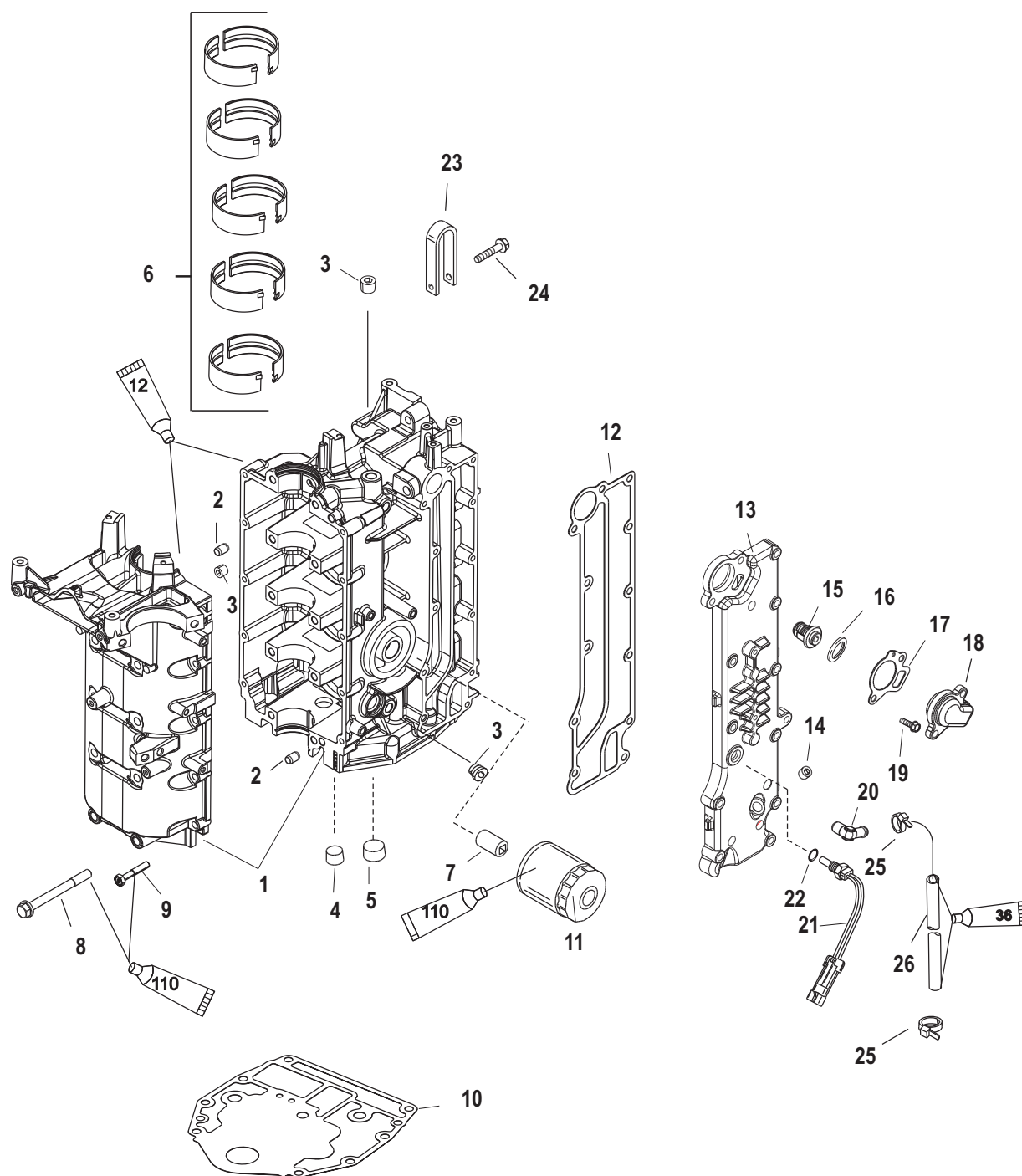
Cylinder Block and Crankcase

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0809	857015T6	CYLINDER BLOCK		1	[1]
2	0017	825010	PIN Dowel		2	[1]
3	0022	479452	PLUG		3	[1]
4	0022	889567	PLUG (.500-14)		1	[1]
5	0022	416223	PLUG Pipe (.750-14)		1	[1]
6	0023	825024	BEARING Brown		10	[1]
6	0023	8250241	BEARING Black		10	[1]
6	0023	8250242	BEARING Blue		10	[1]
7	0000	822625	NIPPLE (M20)		1	[1]
8	0010	82506182	SCREW (M8 x 82)		10	[1]
9	0010	88348935	SCREW (M6 x 35)		10	[1]
10	0027	859352	GASKET	[USA-0T979999/BEL-0P325499] & Below	1	[2]
10	0027	892319001	GASKET	[USA-0T980000/BEL-0P325500] & Up	1	[2]
11	0035	822626T2	FILTER Oil	[USA-0T800999/BEL-0P267999] & Below	1	[1]
11	0035	822626K04	FILTER Oil	[USA-0T801000/BEL-0P268000] & Up	1	[3]
12	0027	857078	GASKET		1	[2]
13	0000	857079A1	COVER Exhaust	[USA-0T979999/BEL-0P325499] & Below	1	[1]
13	0000	857079A02	COVER Exhaust	[USA-0T980000/BEL-0P325500] & Up	1	[1]
14	0022	479452	PLUG		1	[1]
15	0000	14586	THERMOSTAT		1	[1]
16	0027	887978	GASKET		1	[2]
17	0027	824853	GASKET		1	[2]
18	0000	857080	COVER		1	[1]
19	0010	88348935	SCREW (M6 x 35)		12	[1]
20	0022	996642	FITTING Elbow 90 Degree (.125-27 x .250) Nylon		1	[1]
21	0000	858535	SENSOR ASSEMBLY Temperature	[USA-0T800999/BEL-0P267999] & Below	1	
21	0000	889575	SENSOR ASSEMBLY	[USA-0T801000/BEL-0P268000] & Up	1	
22	0025	627021	O-RING (.301 x .070)		1	[4]
23	0000	8525601	LIFTING EYE		1	
24	0010	857139	SCREW (M8 x 35)		1	
25	0054	816311T	TIE STRAP (8.00 Inches)		2	
26	0032	830757130	TUBING (.312) (70.00 Inches Bulk) (Cut to 10 Inches) To VST Cooler		1	
-	0027	883599A02	GASKET SET		1	
-	0061	878344T02	POWERHEAD ASSEMBLY		1	

PART NOTES:

- [1] - COMPONENT OF POWERHEAD/PARTIAL ENGINE 878344T02
- [2] - COMPONENT OF ENGINE/POWERHEAD GASKET SET 883599A02
COMPONENT OF POWERHEAD/PARTIAL ENGINE 878344T02

Cylinder Block and Crankcase



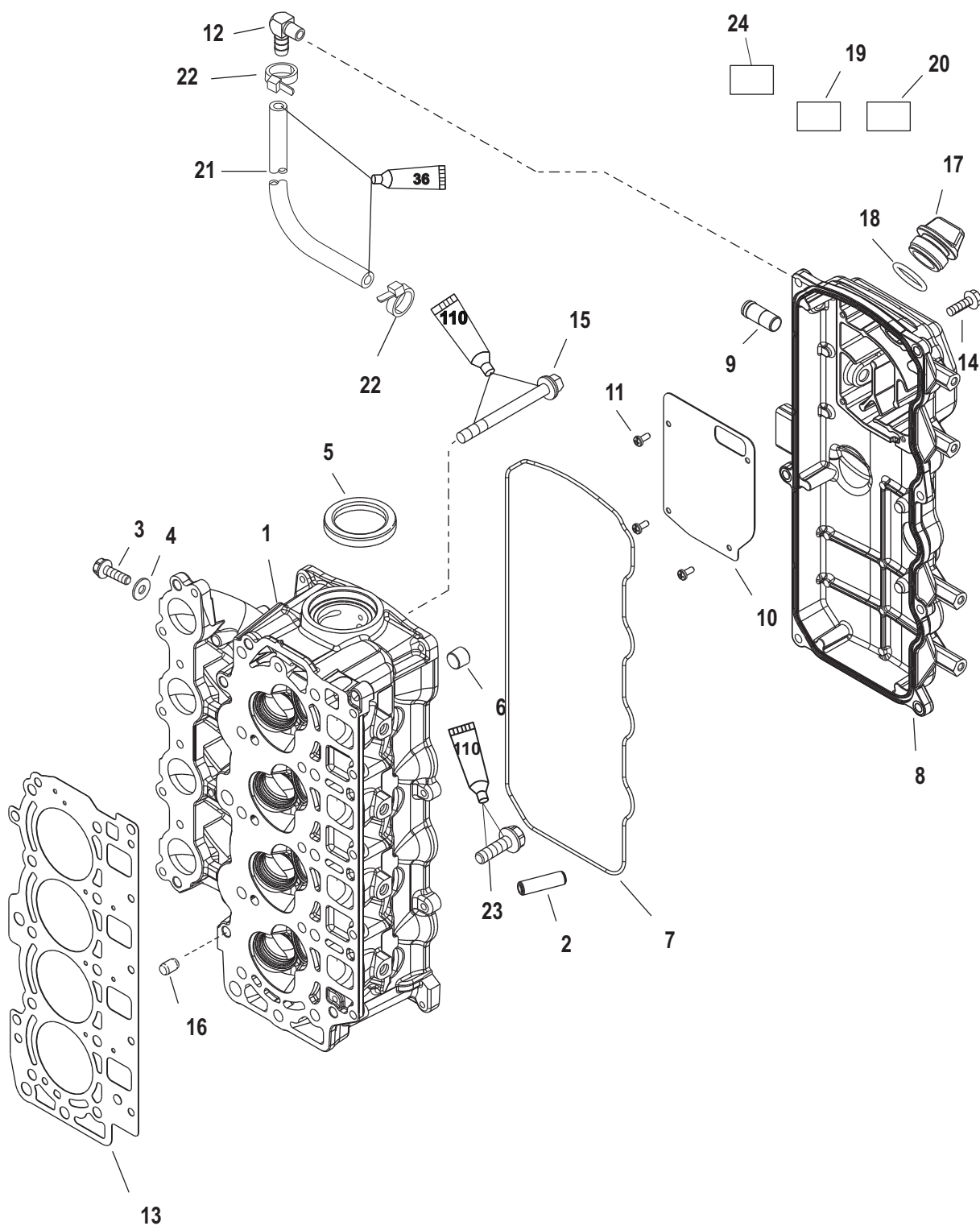
2194

Cylinder Block and Crankcase

- [3] - Alternate part numbers:
 822626K04MPP

 822626Q05QS
 COMPONENT OF POWERHEAD/PARTIAL ENGINE 878344T02
- [4] - COMPONENT OF ENGINE/POWERHEAD GASKET SET 883599A02

Cylinder Head



2195

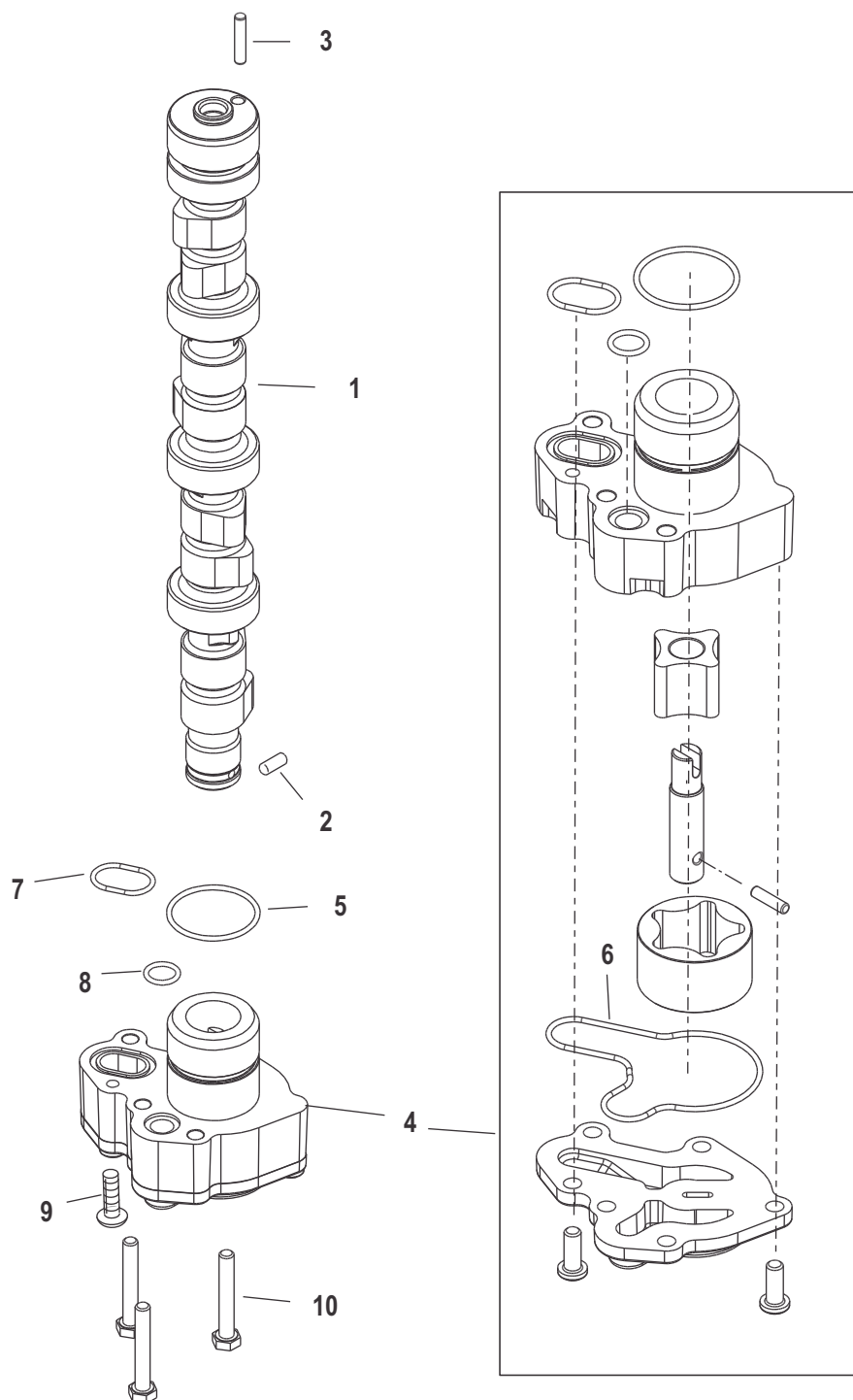
Cylinder Head

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0000	857082A9	CYLINDER HEAD ASSEMBLY		1	
1	0000	857082A6	CYLINDER HEAD ASSEMBLY		1	[1]
2	0000	858266	GUIDE		8	[1]
3	0010	4000325	SCREW (M6 x 8)		4	[1]
4	0012	859768	WASHER		4	[1]
5	0026	858267	SEAL Oil		1	[1]
6	0022	875209	PIPE PLUG		8	[1]
7	0025	857083	SEAL		1	[2]
8	0000	857084T2	COVER	[USA-1B354415] & Below	1	
8	0000	893694T01	COVER ASSEMBLY	[USA-1B354416] & Up	1	
9		NSS	NOT SOLD SEPARATE Breather Pipe		1	
10	0000	858277	PLATE Baffle	[USA-1B354415] & Below	1	
10		NSS	NOT SOLD SEPARATE Baffle Plate (Part of 893694T01)	[USA-1B354416] & Up	1	
11	0010	4005685	SCREW (M4 x 10)	[USA-1B354415] & Below	4	
11		NSS	NOT SOLD SEPARATE Screw (Part of 893694T01)	[USA-1B354416] & Up	1	
12	0022	629101	FITTING Elbow - 90 Degree (.125-27)		1	
13	0027	857081	GASKET		1	[3]
14	0010	40011128	SCREW (M6 x 20) Stainless Steel		7	
15	0010	82503395	SCREW (M9 x 95)		10	
16	0017	825010	PIN Dowel		2	
17	0000	859578A1	PLUG ASSEMBLY Oil		1	
18	0025	90196	O-RING (.921 x .139)		1	[2]
19		NSS	NOT SOLD SEPARATE Decal-Servicing Referral		1	
20		NSS	NOT SOLD SEPARATE Decal-Engine Oil/Valve Clearance		1	
21	0032	77653101	HOSE (48.00 Inches Bulk) (Cut to 19 Inches) To Fitting in Adaptor Plate		1	
22	0054	816311T	TIE STRAP (8.00 Inches)		2	
23	0010	82500925	SCREW (M6 x 25)		5	
24		NSS	NOT SOLD SEPARATE Decal HP ID		1	
-	0027	883599A02	GASKET SET		1	
-	0061	878344T02	POWERHEAD ASSEMBLY		1	

PART NOTES:

- [1] - COMPONENT OF CYLINDER HEAD ASSEMBLY 857082A 9
- [2] - COMPONENT OF ENGINE/POWERHEAD GASKET SET 883599A02
- [3] - COMPONENT OF ENGINE/POWERHEAD GASKET SET 883599A02
COMPONENT OF POWERHEAD/PARTIAL ENGINE 878344T02
COMPONENT OF CYLINDER HEAD ASSEMBLY 857082A 9

Camshaft and Oil Pump



1773

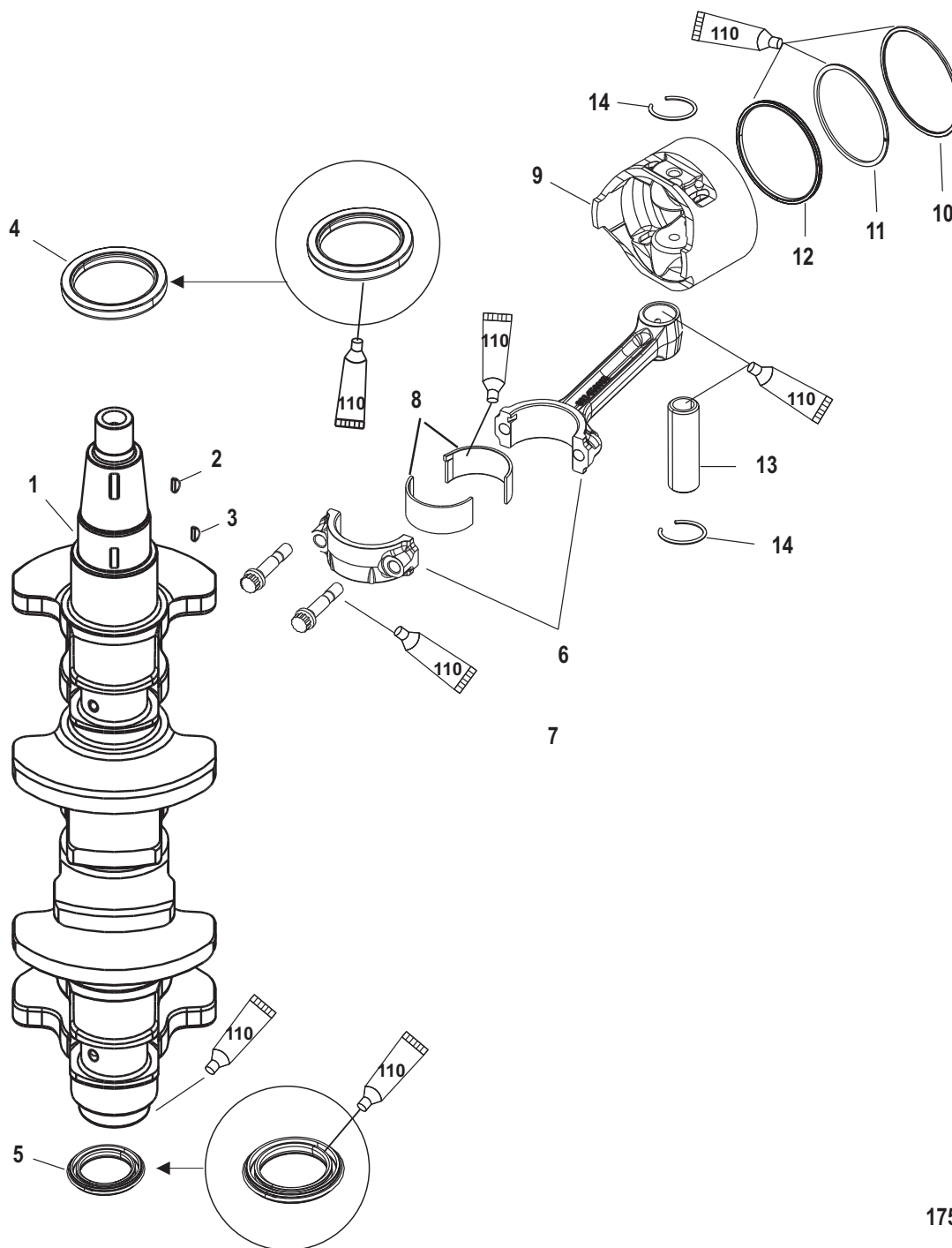
Camshaft and Oil Pump

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0414	857086	CAMSHAFT		1	[1]
2	0017	826149	PIN		1	[1]
3	0017	878183	PIN Dowel		1	[1]
4	0000	857087T1	PUMP ASSEMBLY Oil		1	[1]
5	0025	857096	O-RING		1	[2]
6		NSS	NOT SOLD SEPARATE O Ring		1	[1]
7	0025	857094	O-RING		1	[2]
8	0025	857093	O-RING		1	[2]
9	0010	875206	SCREW (M6 x 16)		2	[1]
10	0010	4000333	SCREW (M6 x 40)		4	[1]
-	0027	883599A02	GASKET SET		1	
-	0000	857082A9	CYLINDER HEAD ASSEMBLY		1	

PART NOTES:

- [1] - COMPONENT OF CYLINDER HEAD ASSEMBLY 857082A 9
- [2] - COMPONENT OF ENGINE/POWERHEAD GASKET SET 883599A02
COMPONENT OF CYLINDER HEAD ASSEMBLY 857082A 9

Crankshaft, Pistons and Connecting Rods



1757

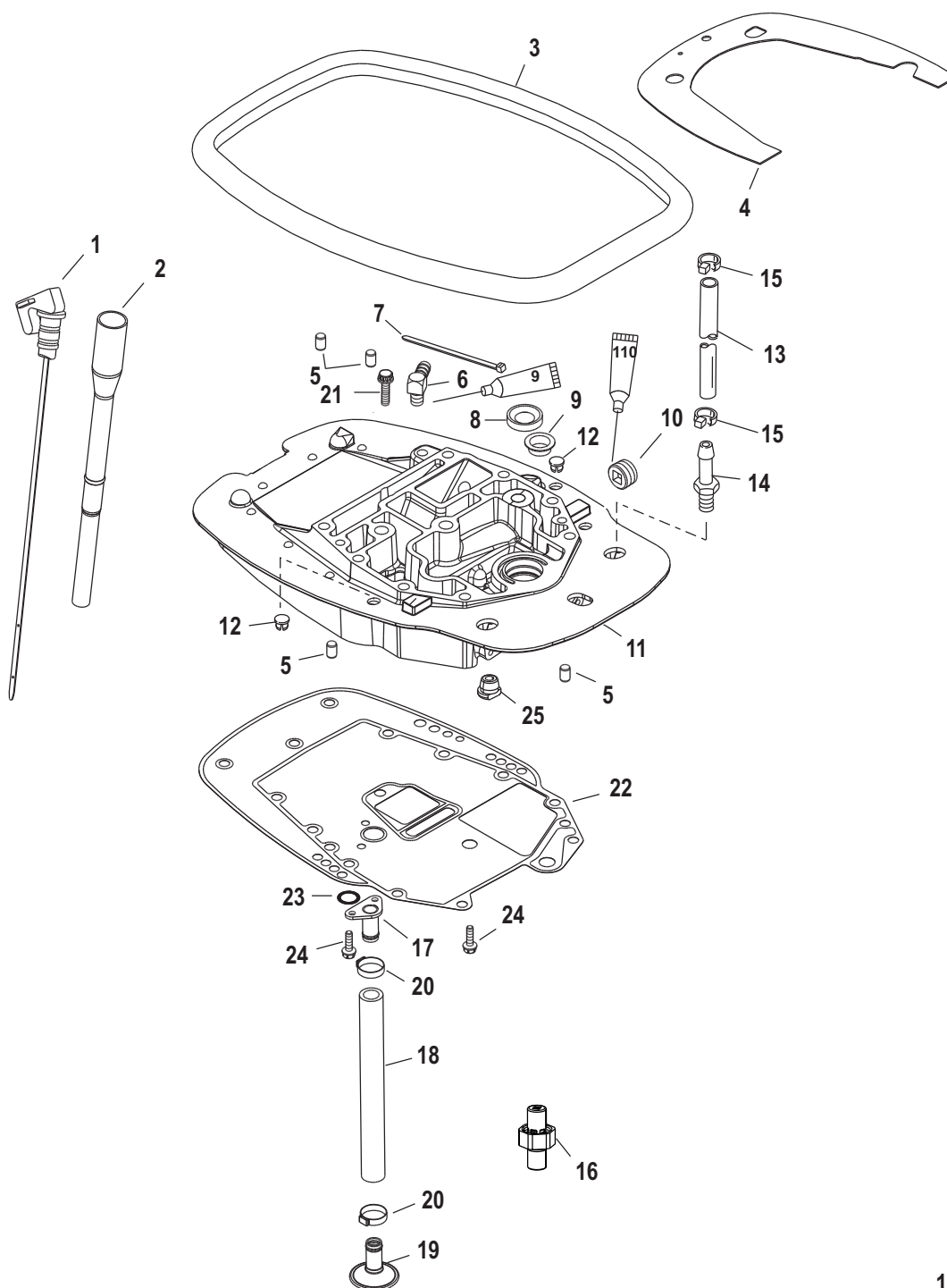
Crankshaft, Pistons and Connecting Rods

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0413	857077T1	CRANKSHAFT		1	[1]
2	0028	91800	KEY Woodruff		1	[1]
3	0028	18856M	KEY		1	[1]
4	0026	825027	SEAL		1	[2]
5	0026	832013	SEAL		1	[2]
6	0662	856065T1	CONNECTING ROD		4	[1]
7	0010	825019	BOLT		8	[1]
8	0023	8250211	BEARING Black		8	[1]
8	0023	825021	BEARING Brown		AR	[1]
8	0023	8250212	BEARING Blue		AR	[1]
9	0713	856064A1	PISTON ASSEMBLY	(Standard)	4	[1]
9	0713	8560642	PISTON	(.25MM Oversized)(Bare Piston)	AR	
9	0713	8560643	PISTON	(.50MM Oversized)(Bare Piston)	AR	
10	0039	833099A1	RING SET Piston (Top)	(Standard)	4	[1]
10	0039	833100T2	RING Piston (TOP)	(.25MM Oversized)	AR	
10	0039	833100T3	RING Piston (TOP)	(.50MM Oversized)	AR	
11		NSS	NOT SOLD SEPARATE Piston Ring (Second)	(Standard)	4	[1]
11		NSS	NOT SOLD SEPARATE Piston Ring (Second)	(25 MM Oversized)	AR	
11		NSS	NOT SOLD SEPARATE Piston Ring (Second)	(50 MM Oversized)	AR	
12	0039	8331011	RING Oil		4	[1]
13	0041	825016	PIN Piston		4	[1]
14	0040	825017	RETAINER		8	[1]
-	0027	883599A02	GASKET SET		1	
-	0061	878344T02	POWERHEAD ASSEMBLY		1	

PART NOTES:

- [1] - COMPONENT OF POWERHEAD/PARTIAL ENGINE 878344T02
- [2] - COMPONENT OF ENGINE/POWERHEAD GASKET SET 883599A02
COMPONENT OF POWERHEAD/PARTIAL ENGINE 878344T02

Adapter Plate



1745

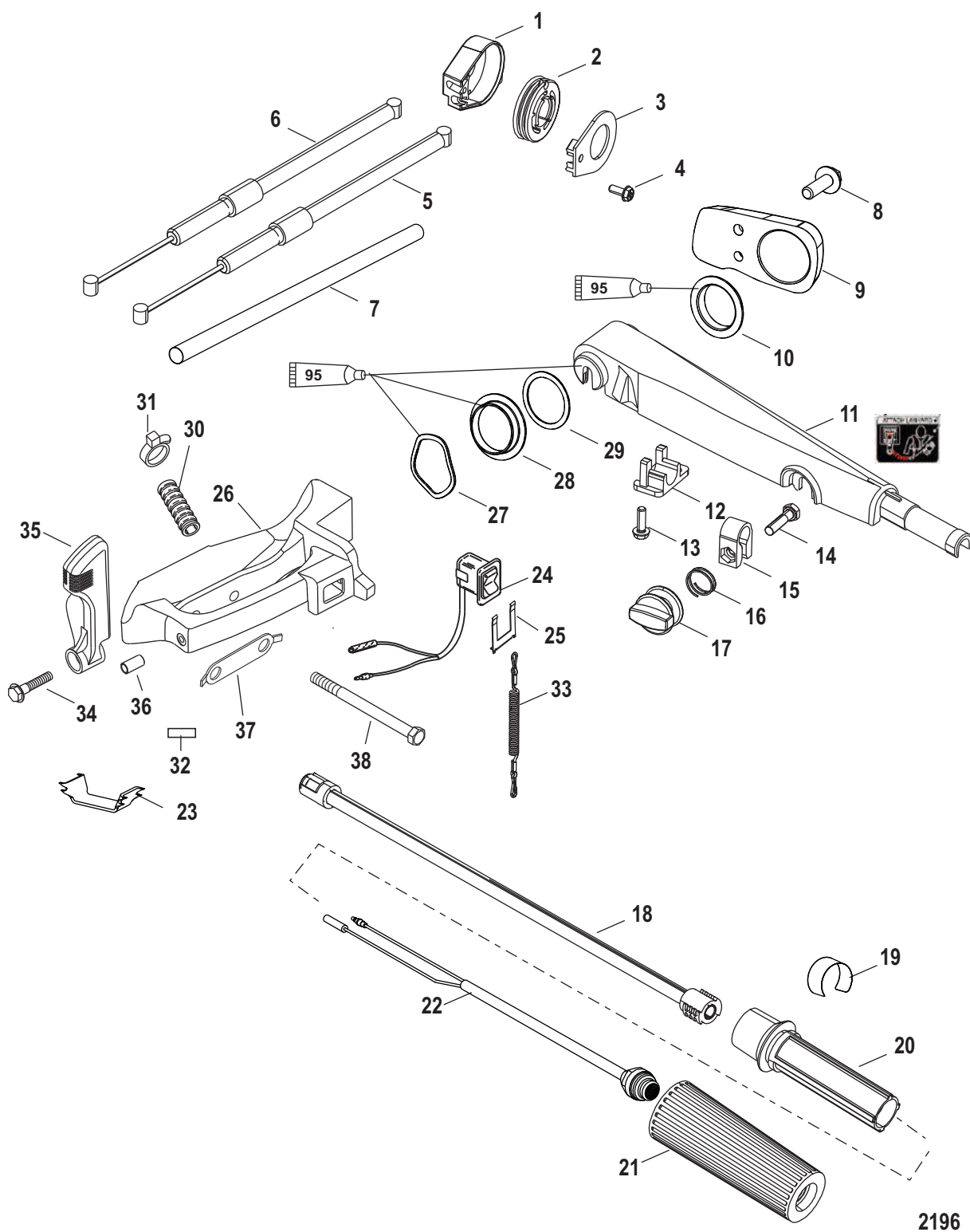
Adapter Plate

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	825990	DIPSTICK		1	
2	0000	8259892	DIPSTICK TUBE	[USA-0T979999/BEL-0P325499] & Below	1	
2	0000	825989003	DIPSTICK TUBE	[USA-0T980000/BEL-0P325500] & Up	1	
3	0000	8560552	SEAL		1	
4	0000	8289151	HEAT SHIELD		1	
5	0017	23784	PIN Dowel		4	
6	0022	629101	FITTING Elbow - 90 Degree (.125-27)		1	
7	0054	816311T	TIE STRAP (8.00 Inches)		2	
8	0026	66301	SEAL Oil		1	
9	0023	859594	BUSHING		1	
10	0022	889567	PLUG (.500-14)		1	
11	0000	825228A17	ADAPTER PLATE ASSEMBLY		1	
12	0019	822464	PLUG		2	
13	0032	830756109	HOSE (57.00 Inches Bulk) (Cut to 17 Inches)		1	
14	0022	291112	FITTING		1	
15	0054	816311T	TIE STRAP (8.00 Inches)		AR	
16	0000	881872A1	BODY Oil Pressure Relief		1	
17	0000	854789	PLATE Oil Pickup-Top		1	
18	0032	854793	HOSE Oil Pickup		1	
19	0000	8547911	BAFFLE		1	
20	0054	855228	CLAMP		2	
21	0010	4007455	SCREW (M6 x 55)		1	
22	0027	8252517	GASKET	[USA-0T979999/BEL-0P325499] & Below	1	[1]
22	0027	892320001	GASKET	[USA-0T980000/BEL-0P325500] & Up	1	[1]
23	0025	845746	O-RING		1	[1]
24	0010	40011128	SCREW (M6 x 20) Stainless Steel		3	
25	0025	19565	GROMMET	[USA-0T979999/BEL-0P325499] & Below	1	
25	0025	19565002	GROMMET	[USA-0T980000/BEL-0P325500] & Up	1	
-	0027	883599A02	GASKET SET		1	

PART NOTES:

- [1] - COMPONENT OF ENGINE/POWERHEAD GASKET SET 883599A02

Tiller Handle

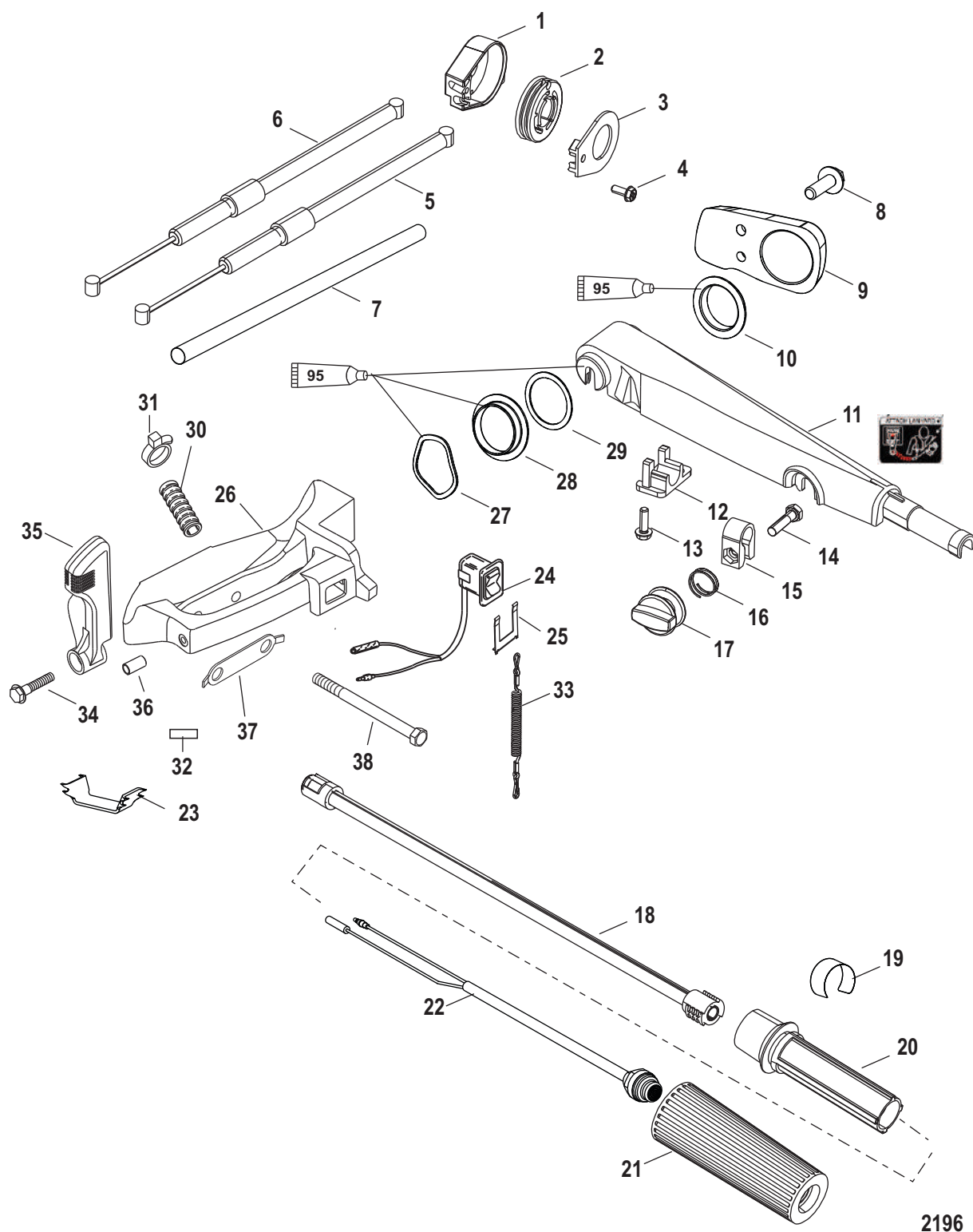


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Tiller Handle

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	822148A6	COVER KIT		1	
2	0000	822150	PULLEY		1	
3		NSS	NOT SOLD SEPARATE Case		1	
4	0010	878608	SCREW (#10-16 x .500)		1	
5	0000	4324210	CABLE ASSEMBLY Throttle (30.50 Inches)		1	
6	0000	4324211	CABLE ASSEMBLY Throttle (41.50 Inches)		1	
7	0085	960099	SLEEVE (12.00 Inches)		1	
8	0010	82526225	SCREW (M8 x 25 MM)		2	
9	0000	822407F1	COVER		1	
10	0023	821477	BUSHING 1.485-1.475 Inside Diameter		1	
11	0000	828813T1	ARM Steering Handle		1	
-	0037	8M0032728	DECAL Lanyard, Black		1	
12	0000	822441	RETAINER		1	
13	0010	40011107	SCREW (M5 x 16) Stainless Steel		1	
14	0010	4000330	SCREW (M6 x 25)		1	
15	0000	821971	LOCK Throttle	[USA-0T97999/BEL-0P325499] & Below	1	
15	0000	892995	LOCK Throttle	[USA-0T980000/BEL-0P325500] & Up	1	
16	0024	96203	SPRING		1	
17	0000	821972	KNOB Throttle		1	
18	0000	821463A2	TILLER TUBE		1	
19	0037	8242004	DECAL		1	
20	0000	821465	HANDLE Throttle		1	
21	0000	99589	GRIP	[USA-0T979999/Bel-0P325499] & Below	1	
21	0000	99589003	GRIP	[USA-0T980000/Bel-0P325500] & Up	1	
22	0087	823609A14	SWITCH Stop		1	
23	0000	823687	CLIP		2	
24	0087	11083A31	SWITCH Stop		1	
25	0000	120441	RETAINER Brass		1	
26	0000	821455A4	BRACKET Tiller		1	
27	0013	826792	WAVE WASHER		1	
28	0023	821477	BUSHING 1.485-1.475 Inside Diameter		1	
29	0012	827314	WASHER		1	
30	0032	828547633	CONDUIT (.620 Inside Diameter x 3.00 Feet Bulk)		1	
31	0054	816311T	TIE STRAP (8.00 Inches)		1	
32	0037	82409316	DECAL F-N-R Shift		1	
33	0000	15920Q54	LANYARD ASSEMBLY		1	[1]
34	0010	40011151	SCREW (M8 x 35) Stainless Steel		1	
35	0000	830180	HANDLE		1	
36	0023	830181	BUSHING		1	

Tiller Handle



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Cat.# 90-88387502

Tiller Handle

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
37	0014	816669F1	TAB WASHER		1	
38	0010	82484890	SCREW (M10 x 90)		2	

PART NOTES:

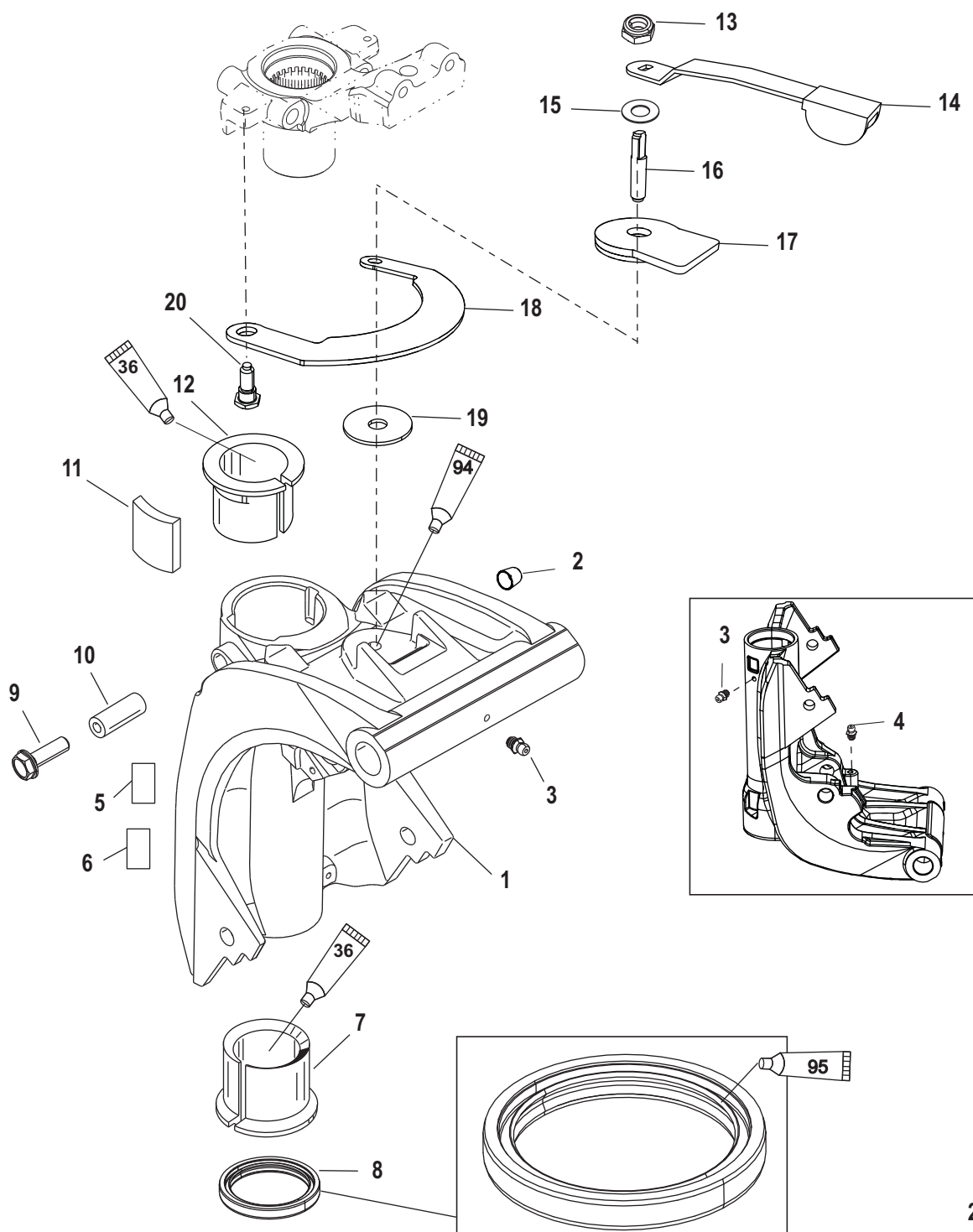
- [1] - Alternate part numbers:
 15920Q54QS
 15920T54MPP



Steering Arm

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0011	859129	NUT (M12)		2	
2	0000	8279232	STRAP		1	
3	0000	826267T2	MOUNT Upper		2	
4	0010	40011128	SCREW (M6 x 20) Stainless Steel		8	
5	0000	826658	BUMPER		1	
6	0053	89531	RING Retaining		1	
7	0000	825222F3	ARM Steering		1	
8	0010	42973	BOLT (M12 x 154)		2	
9	0023	8279971	SPACER		1	
10	0000	826233T2	SWIVEL TUBE		1	
11	0000	88238A4	CABLE ASSEMBLY		1	
12	0000	88238A13	CABLE ASSEMBLY Ground		1	
13	0010	823567105	SCREW (M10 x 105) Hex Flange - Stainless Steel		2	
14	0000	828985	BRACKET		1	
15	0010	878607	SCREW (#10-16 x .375)		3	
16	0011	40140	NUT (M10)		2	
17	0000	19608A14	ATTACHING KIT Engine Steering (Non Handle)		1	
18	0010	823919	SCREW (.375-24 x 1.500) (Non Handle)		1	
19	0012	71970	WASHER (.390 x .546 x .12) (Non Handle)		1	
20	0012	37828	WASHER (.390 x .625 x .062) Stainless Steel (Non Handle)		2	
21	0011	826709113	NUT (.375-24) Stainless Steel (Non Handle)		1	
22	0011	826709113	NUT (.375-24) Stainless Steel (Non Handle)		1	
23	0000	816667A2	BRACKET ASSEMBLY Steering Ride-Guide (Non Handle)		1	
24	0014	816669F1	TAB WASHER (Non Handle)		1	
25	0010	4000377	SCREW (M10 x 30) (Non Handle)		2	
26	0012	45176	WASHER (.453 x .812 x .105) Stainless Steel		2	

Swivel Bracket

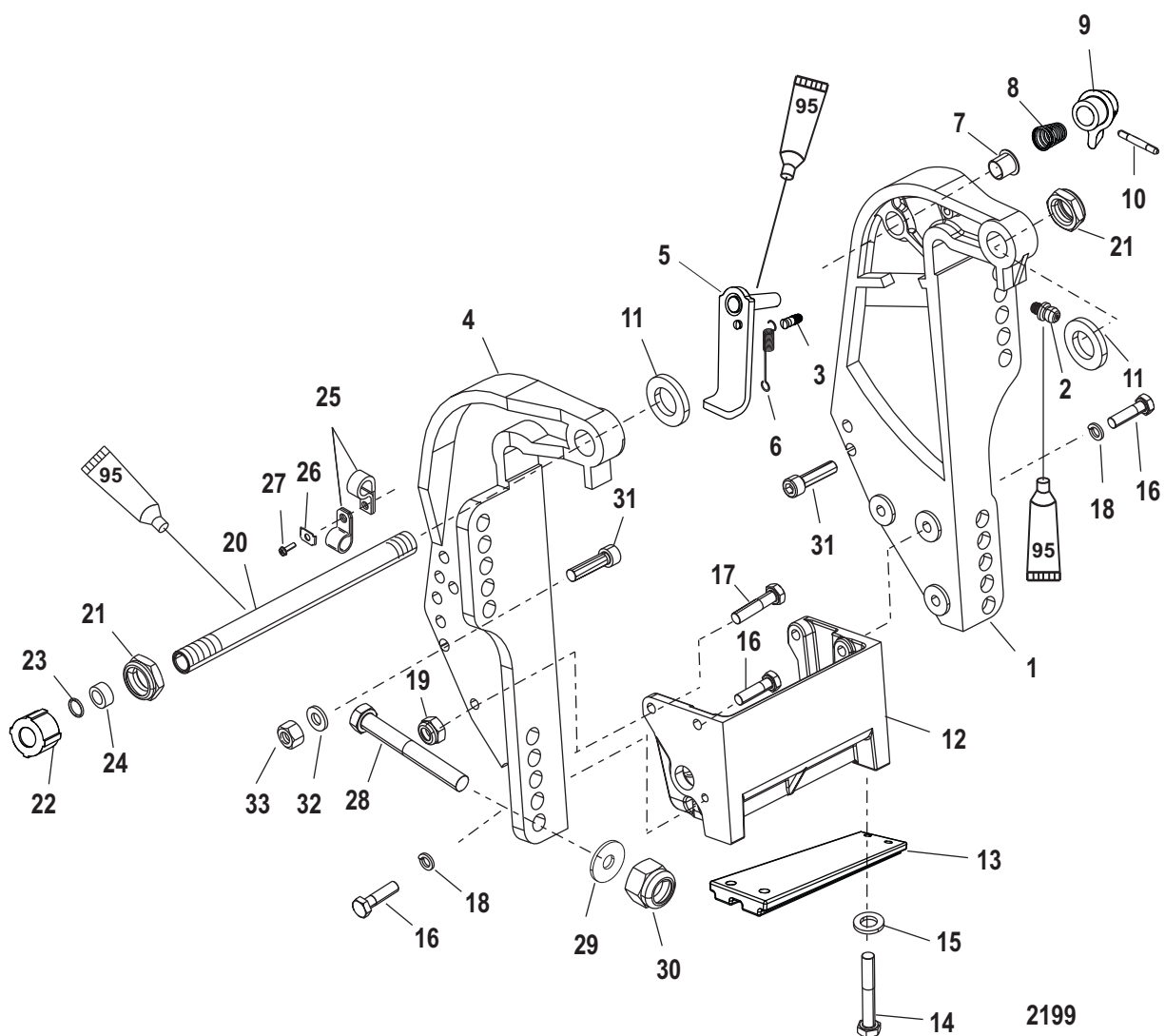


20958

Swivel Bracket

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	1401	850066A1	SWIVEL BRACKET		1	
2	0023	19606	BEARING Trim Pin		2	
3	0022	74036	FITTING Grease		2	
4	0022	74036	FITTING Grease	(Handle)	1	
5	0037	8237011	DECAL Co-Pilot (Handle)		1	
6		NSS	NOT SOLD SEPARATE Decal-Serial Overlamine		1	
7	0023	821777	BUSHING (Lower)		1	
8	0026	822404	SEAL		1	
9	0010	40011149	SCREW (M8 x 25) Stainless Steel		1	
9	0010	4008910	SCREW (M8 x 10) Stainless Steel		1	
10	0000	8282451	SEAL Co-Pilot		1	
11	0000	822397	PUCK (Non Handle)		1	
12	0023	8217711	BUSHING		1	
13	0011	826709113	NUT (.375-24) Stainless Steel (Handle)		1	
14	0000	823792	LEVER Co-Pilot (Handle)		1	
15	0012	29330	WASHER (Handle)		1	
16	0000	821961	ROD (Threaded)(Handle)		1	
17	0000	821957A2	PLATE/DISC ASSEMBLY (Handle)		1	
18	0000	823791	PLATE Swivel Head (Handle)		1	
19	0000	8165621	DISC Friction (Handle)		1	
20	0010	768042	SHOULDER SCREW Hex (Handle)		2	

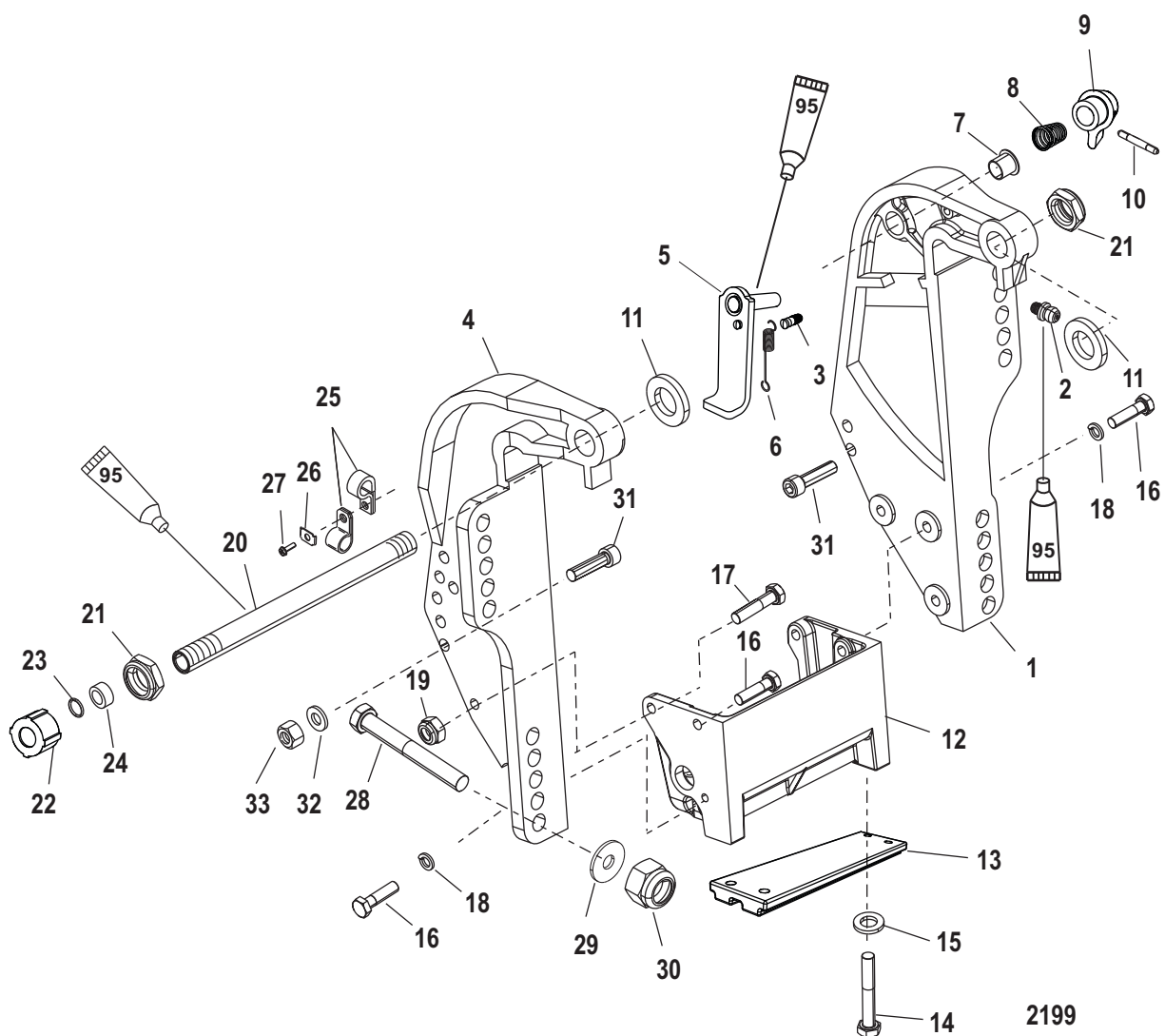
Transom Bracket



Transom Bracket

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	3418	822866A1	BRACKET ASSEMBLY Transom (Port)	[USA-1B226999] & Below	1	
1	3418	822866A1	BRACKET ASSEMBLY Transom	[Bel-0P400999] & Below	1	
1	3418	822866T04	BRACKET Transom - Port	[USA-1B227000] & Up	1	
1	3418	822866T04	BRACKET Transom - Port	[Bel-0P401000] & Up	1	
1	3418	822866T04	BRACKET Transom - Port	[1C000001] & Up	1	
2	0022	98727	FITTING Grease		1	
3	0017	99604	PIN Groove		1	
4	3418	822865F2	BRACKET Transom (Starboard)		1	
4	3418	822865T05	BRACKET Transom - Starboard		1	
5	0000	19618A2	LEVER ASSEMBLY Tilt Lock		1	
6	0024	99622	SPRING		1	
7	0023	65830	NYLINER		1	
8	0024	812708	SPRING		1	
9	0000	812709T	KNOB		1	
10	0017	99615	PIN Groove		1	
11	0012	19619	WASHER		2	
12	0000	18486F5	BRACKET Anchor	[1B270274] & Below	1	
12	0000	18486F5	BRACKET Anchor	[0P413370] & Below	1	
12	0000	18486F5	BRACKET Anchor	[1C006428] & Below	1	
12	0000	18486A08	BRACKET KIT Anchor	[1B270275] & Up	1	
12	0000	18486A08	BRACKET KIT Anchor	[0P413371] & Up	1	
12	0000	18486A08	BRACKET KIT Anchor	[1C006429] & Up	1	
13	0097	818298Q1	ANODE KIT		1	[1]
14	0010	4000330	SCREW (M6 x 25)		2	
15	0012	29245	WASHER (.281 x .500 x .060) Stainless Steel		2	
16	0010	4000354	SCREW (M8 x 30)	[1B270274] & Below	5	
16	0010	4000354	SCREW (M8 x 30)	[0P413370] & Below	5	
16	0010	4000354	SCREW (M8 x 30)	[1C006428] & Below	5	
16	0010	85594030	SCREW (M8 x 30)	(Included with Anchor Bracket Kit) [1B270275] & Up	5	
16	0010	85594030	SCREW (M8 x 30)	(Included with Anchor Bracket Kit) [0P413371] & Up	5	
16	0010	85594030	SCREW (M8 x 30)	(Included with Anchor Bracket Kit) [1C006429] & Up	5	
17	0010	4000355	SCREW (M8 x 35)	[1B270274] & Below	1	
17	0010	4000355	SCREW (M8 x 35)	[0P413370] & Below	1	
17	0010	4000355	SCREW (M8 x 35)	[1C006428] & Below	1	
17	0010	8M0000586	SCREW (M8 x 35)	(Included with Anchor Bracket Kit) [1B270275] & Up	1	
17	0010	8M0000586	SCREW (M8 x 35)	(Included with Anchor Bracket Kit) [0P413371] & Up	1	

Transom Bracket



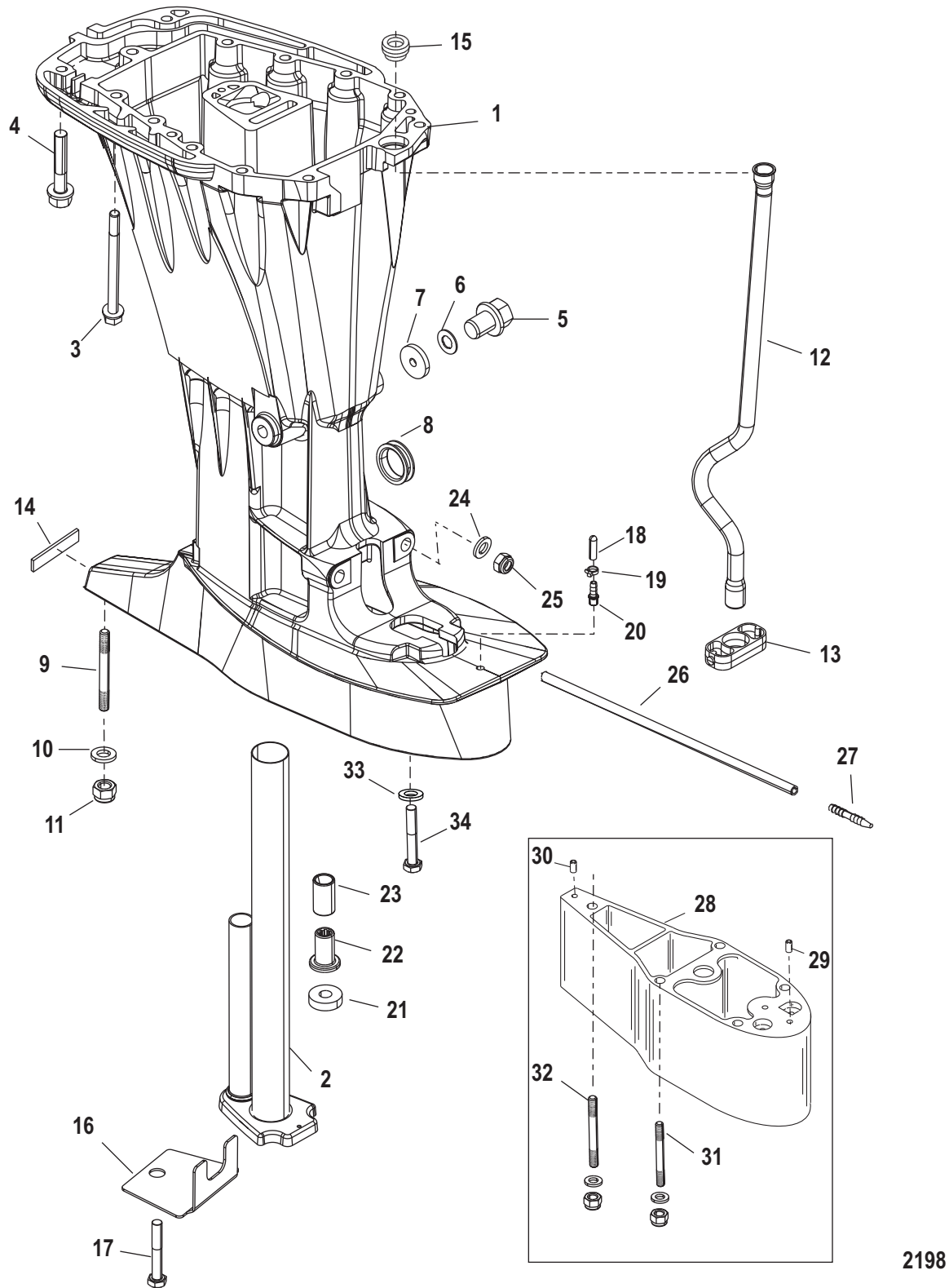
Transom Bracket

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
17	0010	8M0000586	SCREW (M8 x 35)	(Included with Anchor Bracket Kit) [1C006429] & Up	1	
18	0013	400257	LOCKWASHER (M8)	[1B270274] & Below	4	
18	0013	400257	LOCKWASHER (M8)	[0P413370] & Below	4	
18	0013	400257	LOCKWASHER (M8)	[1C006428] & Below	4	
18	0012	843108	WASHER (.330 x .560 x .060) Stainless Steel	(Included with Anchor Bracket Kit) [1B270275] & Up	4	
18	0012	843108	WASHER (.330 x .560 x .060) Stainless Steel	(Included with Anchor Bracket Kit) [0P413371] & Up	4	
18	0012	843108	WASHER (.330 x .560 x .060) Stainless Steel	(Included with Anchor Bracket Kit) [1C006429] & Up	4	
19	0011	401388	NUT (M8) Stainless Steel		2	
20	0000	196141	TILT TUBE		1	
21	0011	858869	NUT (.875-14)		2	
22	0000	19624A1	SEAL KIT (Non-Handle)		1	
23	0025	29619	O-RING (.583 x .103) (Non-Handle)		1	
24	0023	78861	SPACER (Non-Handle)		1	
25	0054	22740	CLIP		2	
26	0000	69205	C WASHER		1	
27	0010	878609	SCREW (#10-16 x .600)		1	
28	0010	814259	SCREW (.500-20 x 4.00)		4	
29	0012	28421	WASHER (1.5 x 3.05 x 0.13) Stainless Steel		4	
30	0011	82671117	NUT (.500-20)		4	
31	0010	4009040	SCREW (M10 x 40) Stainless Steel		2	
32	0012	4002319	WASHER		2	
33	0011	40140	NUT (M10)		2	

PART NOTES:

- [1] - Alternate part numbers:
- 818298A 1Service Part
 - 818298Q 1QS
 - 818298T 1MPP
 - 818298T 3Magnesium
 - 8M0059343Bulk Pack

Driveshaft Housing

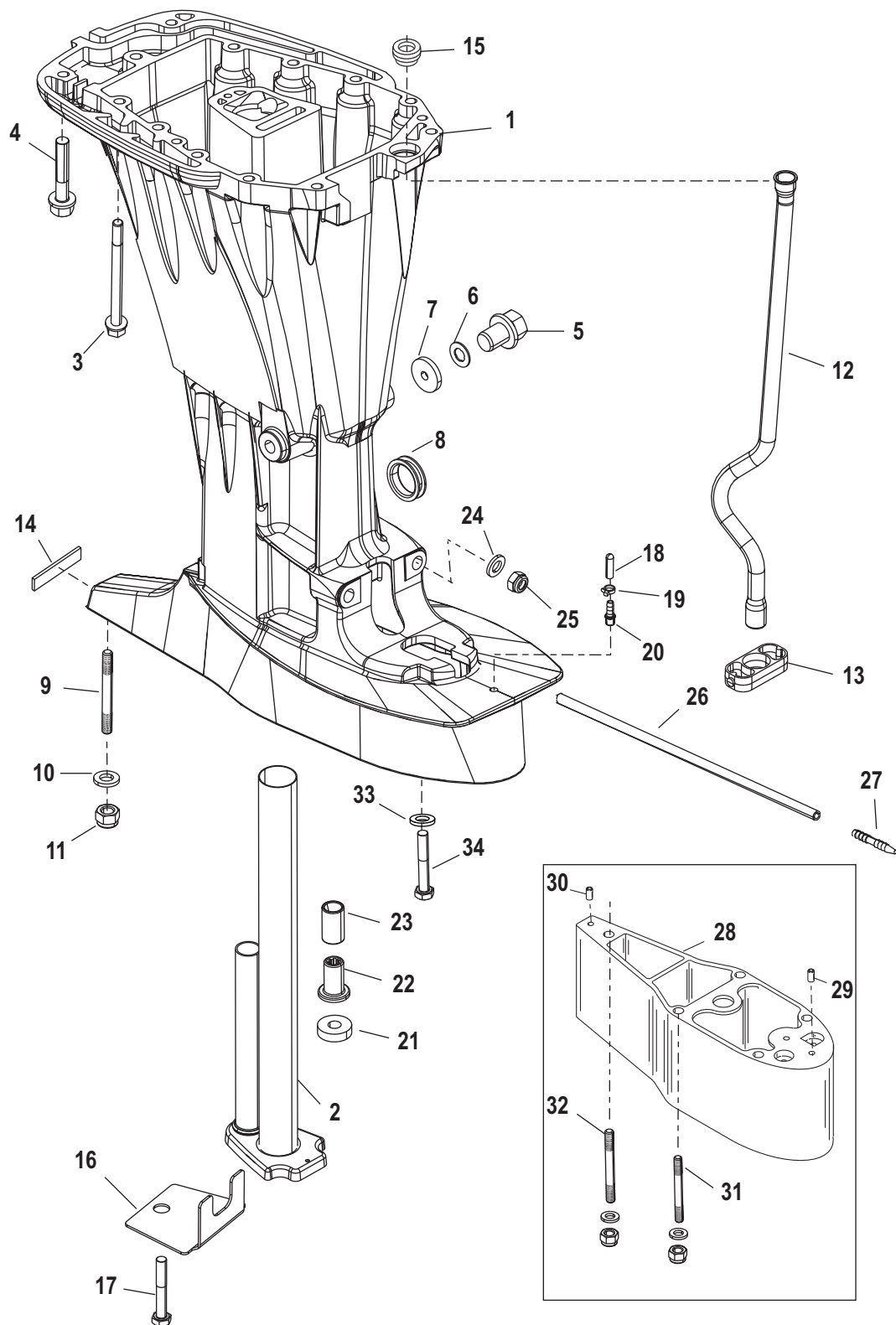


Driveshaft Housing

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	1503	852421T5	HOUSING Driveshaft		1	
2	0000	825220T06	PIPE Exhaust		1	
3	0010	824459110	SCREW (M8 x 110) Stainless Steel		8	
4	0010	88960845	SCREW (M8 x 45)		5	
5	0000	8288181	PLUG Drain		1	
6	0027	828816	GASKET		1	
7	0000	826276	BUMPER		2	
8	0025	828817	GROMMET	[USA-0T979999/BEL-0P325499] & Below	1	
8	0025	828817001	GROMMET	[USA-0T980000/BEL-0P325500] & Up	1	
9	0016	823984	STUD (M10 x 50)	(Non-Bigfoot)	1	
9	0016	903501	STUD (M10 x 100)	(Bigfoot-Long)	1	
10	0012	856774	WASHER (.406 x .750 x .105) Stainless Steel		1	
11	0011	40140	NUT (M10)		1	
12	0032	888591	TUBE Water	(Long)	1	
12	0032	888591001	TUBE Water	(X-Long)	1	
13	0054	828529	GUIDE		1	
14	0000	828706	BUMPER		1	
15	0000	42941	SEAL Water Tube	[USA-0T979999/BEL-0P325499] & Below	1	
15	0000	42941001	SEAL Water Tube	[USA-0T980000/BEL-0P325500] & Up	1	
16	0000	854471	PLATE		1	
17	0010	1993325	SCREW (M10 x 25 MM)		1	
18	0019	892286	CAP	(Design II)	1	
19	0054	816311T	TIE STRAP (8.00 Inches)		1	
20	0022	13035	FITTING	[USA-0T979999/BEL-0P325499] & Below	1	
20	0022	13035002	FITTING	[USA-0T980000/BEL-0P325500] & Up	1	
21	0023	813745	SPACER		1	
22	0000	43585	COUPLING		1	
23	0023	855623	BUSHING		1	
24	0012	45176	WASHER (.453 x .812 x .105) Stainless Steel		2	
25	0011	40140	NUT (M10)		2	
26	0022	85822A7	SPEEDOMETER PICK UP	(Design I)	1	
27	0022	85822	CONNECTOR Straight	(Design I)	1	
28	0000	12092A3	SPACER KIT	(X-Long)	AR	
29	0017	43043	PIN Dowel - With Hole (.375 x .625) Front (W/Hole)	(X-Long)	1	
30	0017	43044	PIN Dowel - Without Hole (.375 x .625) Rear	(X-Long)	1	
31	0016	903503	STUD (M10 x 190)	(X-Long)	4	
32	0016	903502	STUD (M10 x 227)	(X-Long)	1	
33	0012	856774	WASHER (.406 x .750 x .105) Stainless Steel		4	

Driveshaft Housing

Driveshaft Housing



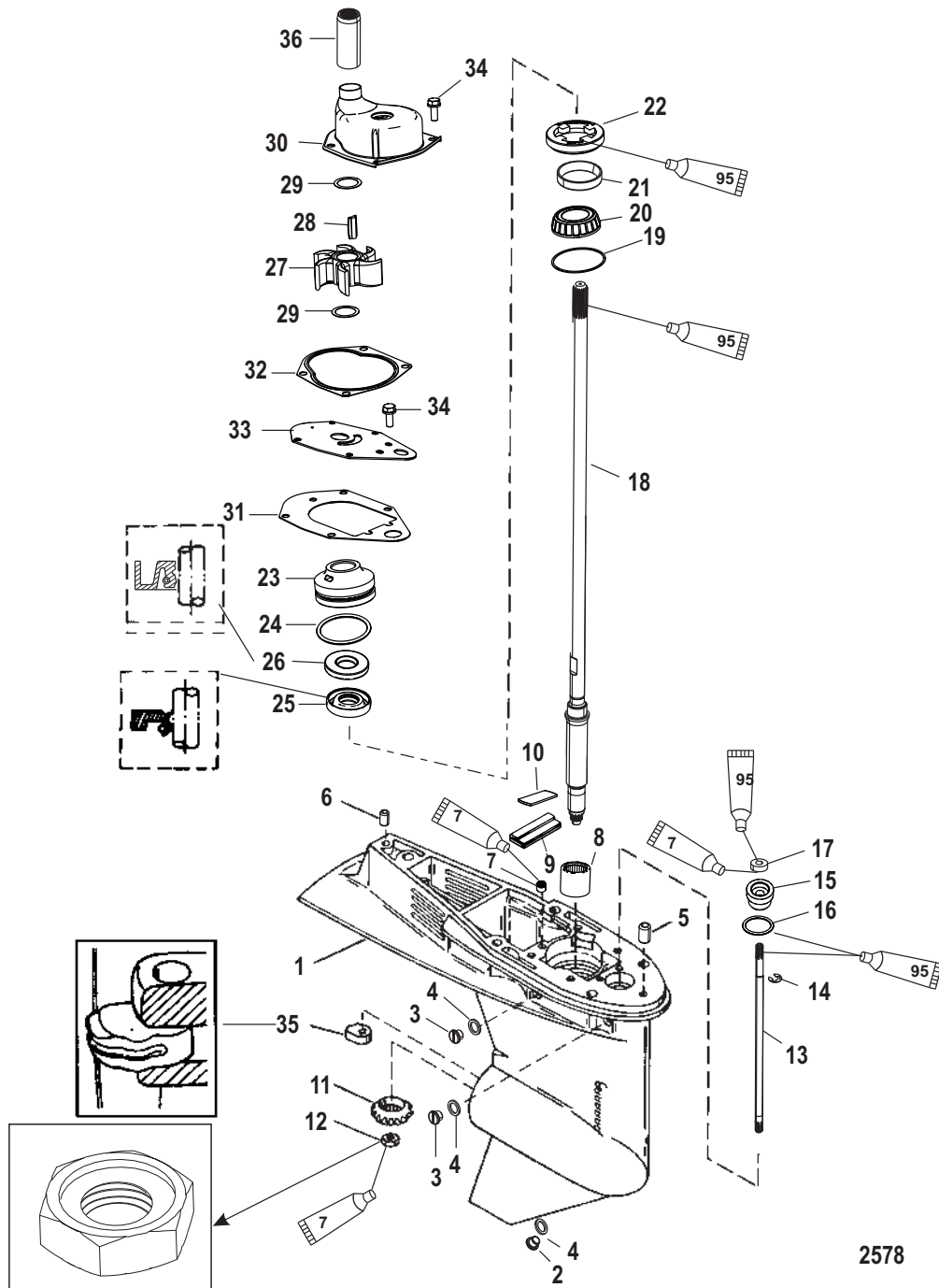
2198

Cat.# 90-88387502

Driveshaft Housing

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
34	0010	4000380	SCREW (M10 x 45)		4	

Gear Housing Driveshaft-1.83:1 Gear Ratio



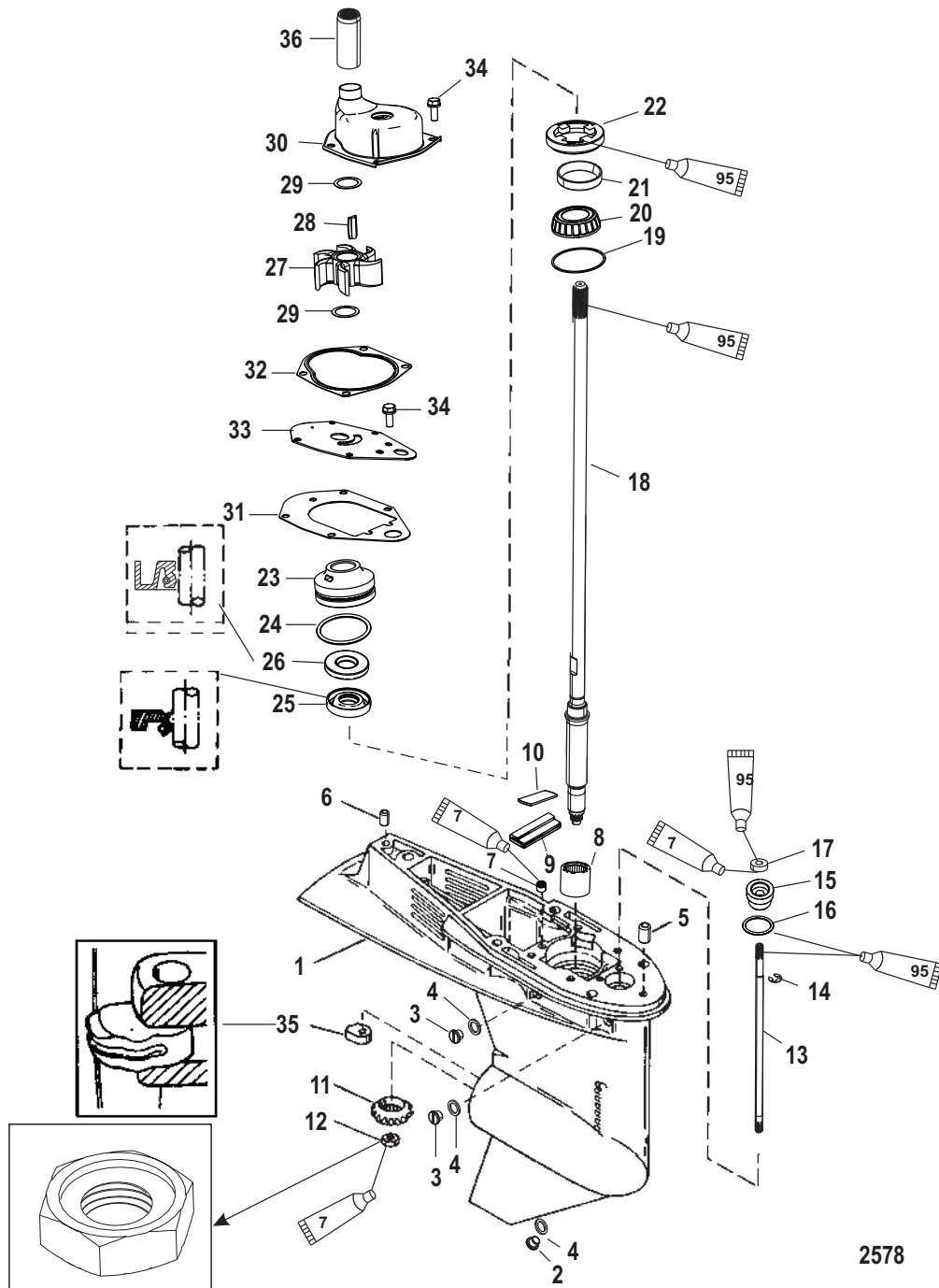
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Gear Housing Driveshaft-1.83:1 Gear Ratio

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	1671	9760T41	GEAR HOUSING ASSEMBLY Complete (3.44 Inch/87.37 mm Torpedo Diameter)		1	
1	1671	9760T42	GEAR HOUSING ASSEMBLY Basic		1	
2	0010	79953Q2	SCREW KIT (.375-16 x .250) Drain		1	[1]
3	0010	79953Q2	SCREW KIT (.375-16 x .250) Drain		2	[1]
4	0012	191833	SEAL		3	[2]
5	0017	43043	PIN Dowel - With Hole (.375 x .625)		1	
6	0017	43044	PIN Dowel - Without Hole (.375 x .625)		1	
7	0022	878089	PLUG Pipe (.0625-27)		1	
8	0031	812768	BEARING Roller		1	
9	0000	818226A1	SEAL/PLATE KIT		1	
10		NSS	NOT SOLD SEPARATE Filler Plate		1	
11	0043	859103T	GEAR Pinion - 12 Teeth		1	
12	0011	55910	NUT (.437-20)		1	
13	0000	859607A1	SHIFT SHAFT ASSEMBLY		1	
14	0053	29641	E RING		1	
15	0023	813696A2	BUSHING ASSEMBLY		1	
16	0025	45258	O-RING (.987 x .103)		1	[3]
17	0026	8164641	SEAL Oil		1	[3]
18	0045	859102	DRIVESHAFT Long		1	
19	0015	812770A1	SHIM SET		AR	
20	0031	77420A1	BEARING ASSEMBLY Roller		1	
21		NSS	NOT SOLD SEPARATE Cup		1	
22	0011	8128201	NUT		1	
23	0046	812966A7	BASE ASSEMBLY Water Pump		1	[4]
24	0025	30224	O-RING (1.859 x .139)		1	[5]
25	0026	814669	SEAL Oil		1	[6]
26	0026	814670	SEAL Oil		1	[6]
27	0047	19453T	IMPELLER		1	[4]
28	0028	19699	KEY		1	[4]
29	0012	858234	WASHER		2	[4]
30	0000	14334A3	PUMP ASSEMBLY Water		1	[4]
31	0027	19701	GASKET (Lower)		1	[6]
32	0027	822189	GASKET Upper Water Pump (Upper)		1	[6]
33	0000	19700A2	FACE PLATE		1	[4]
34	0010	8248324	SCREW (M6 x 16)		6	
35	0000	760394	CAM Shift Control		1	
36	0000	8597701	COUPLER		1	[4]
-	0026	814669A2	SEAL KIT Gear Housing		1	
-	0046	812966A12	REPAIR KIT Water Pump		1	

Gear Housing Driveshaft-1.83:1 Gear Ratio

Gear Housing Driveshaft-1.83:1 Gear Ratio



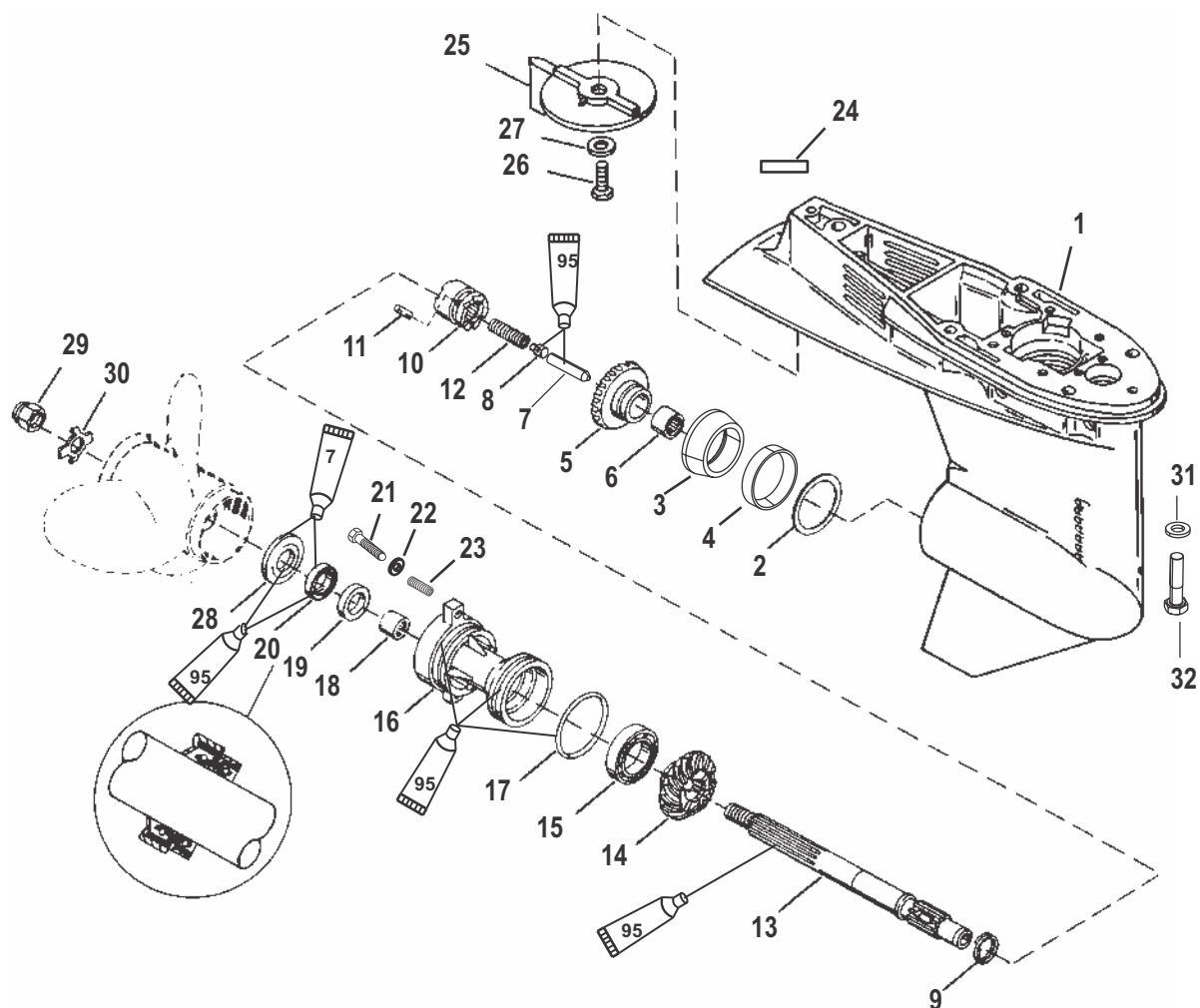
2578

Gear Housing Driveshaft-1.83:1 Gear Ratio

PART NOTES:

- [1] - Alternate part numbers:
79953Q 2QS
79953T 2MPP
- [2] - Alternate part numbers:
19183 3Bulk Pack
19183K02MPP
19183Q02QS
COMPONENT OF GEAR HOUSING SEAL KIT 814669A 2
COMPONENT OF WATER PUMP REPAIR KIT 812966A12
- [3] - COMPONENT OF GEAR HOUSING SEAL KIT 814669A 2
- [4] - COMPONENT OF WATER PUMP REPAIR KIT 812966A12
- [5] - Alternate part numbers:
30224Service Part
30224QQS
COMPONENT OF GEAR HOUSING SEAL KIT 814669A 2
COMPONENT OF WATER PUMP REPAIR KIT 812966A12
- [6] - COMPONENT OF GEAR HOUSING SEAL KIT 814669A 2
COMPONENT OF WATER PUMP REPAIR KIT 812966A12

Gear Housing Propeller Shaft - 1.83:1 Gear Ratio



2201

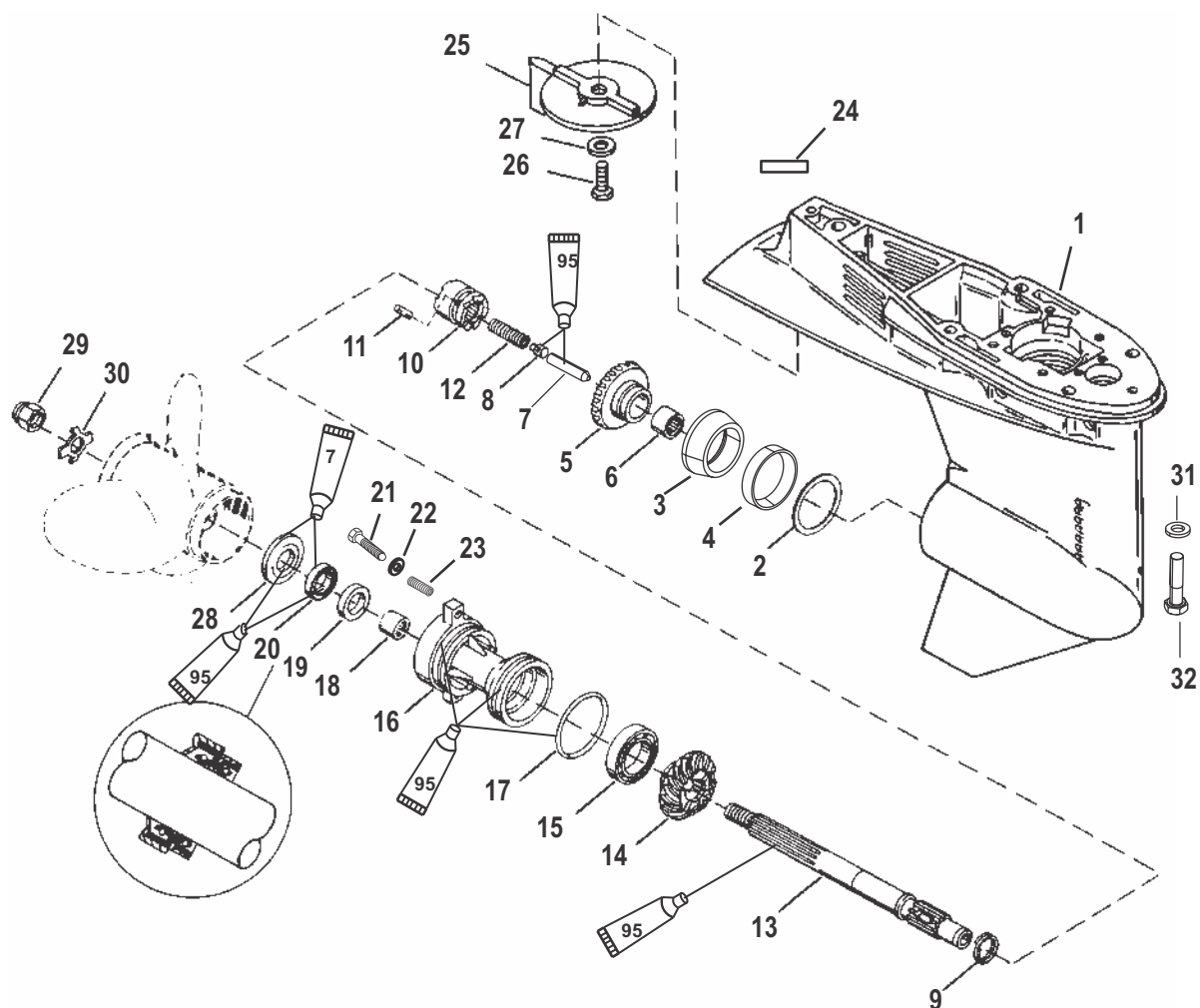
Gear Housing Propeller Shaft - 1.83:1 Gear Ratio

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	1671	9760T41	GEAR HOUSING ASSEMBLY Complete (3.44 Inch/87.37 mm Torpedo Diameter)		1	
1	1671	9760T42	GEAR HOUSING ASSEMBLY Basic		1	
2	0015	812769A1	SHIM SET		AR	
3	0031	812767A1	BEARING ASSEMBLY Tapered Roller		1	
4		NSS	NOT SOLD SEPARATE Cup		1	
5	0043	859101T2	GEAR Forward - 22 Teeth		1	
6	0031	21739	BEARING Roller		1	
7	0000	8129291	FOLLOWER Cam		1	
8	0000	20843	SLIDE		1	
9	0024	38114	SPRING		1	
10	0052	813697T	CLUTCH		1	
11	0017	38113	PIN Cross		1	
12	0024	815418	SPRING		1	
13	0044	14493	PROPELLER SHAFT		1	
14	0043	859104T	GEAR Reverse - 22 Teeth		1	
15	0030	20839T	BEARING Ball		1	
16	0000	19291A3	CARRIER ASSEMBLY Bearing		1	
17	0025	815460	O-RING		1	[1]
18	0031	21700	BEARING Needle		1	
19	0026	69188	SEAL Oil		1	[1]
20	0026	69189	SEAL Oil		1	[1]
21	0010	85594030	SCREW (M8 x 30)		2	
22	0012	855941	WASHER (.323 x .590 x .112) Stainless Steel		2	
23	0000	8227731	INSERT Threaded		2	
24		NSS	NOT SOLD SEPARATE Decal-Gear Ratio		1	
25	0000	17264T2	TRIM TAB Zinc		1	
26	0010	4000377	SCREW (M10 x 30)		1	
27	0012	856774	WASHER (.406 x .750 x .105) Stainless Steel		1	
28	0000	73345A1	THRUST HUB		1	
29	0011	69578Q1	PROP NUT KIT		1	[2]
30	0014	76281	TAB WASHER		1	[3]
31	0012	856774	WASHER (.406 x .750 x .105) Stainless Steel		4	
32	0010	4000380	SCREW (M10 x 45)		4	
-	0026	814669A2	SEAL KIT Gear Housing		1	

PART NOTES:

[1] - COMPONENT OF GEAR HOUSING SEAL KIT 814669A 2

Gear Housing Propeller Shaft - 1.83:1 Gear Ratio

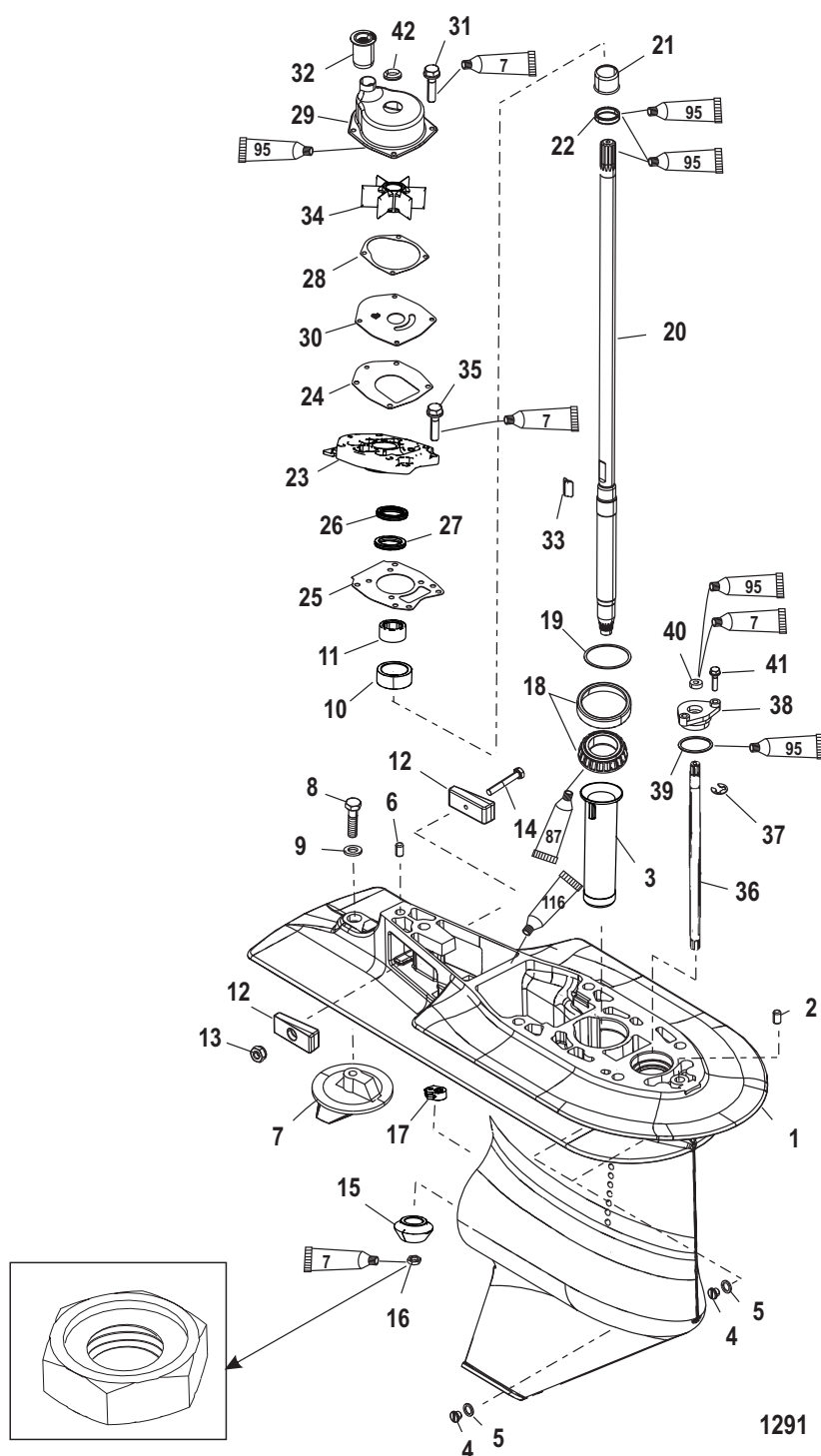


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Gear Housing Propeller Shaft - 1.83:1 Gear Ratio

- [2] - Alternate part numbers:
 - 69578A 1Service Part
 - 69578Q 1QS
 - 69578T 1MPP
- [3] - Alternate part numbers:
 - 76281Service Part
 - 76281QQS

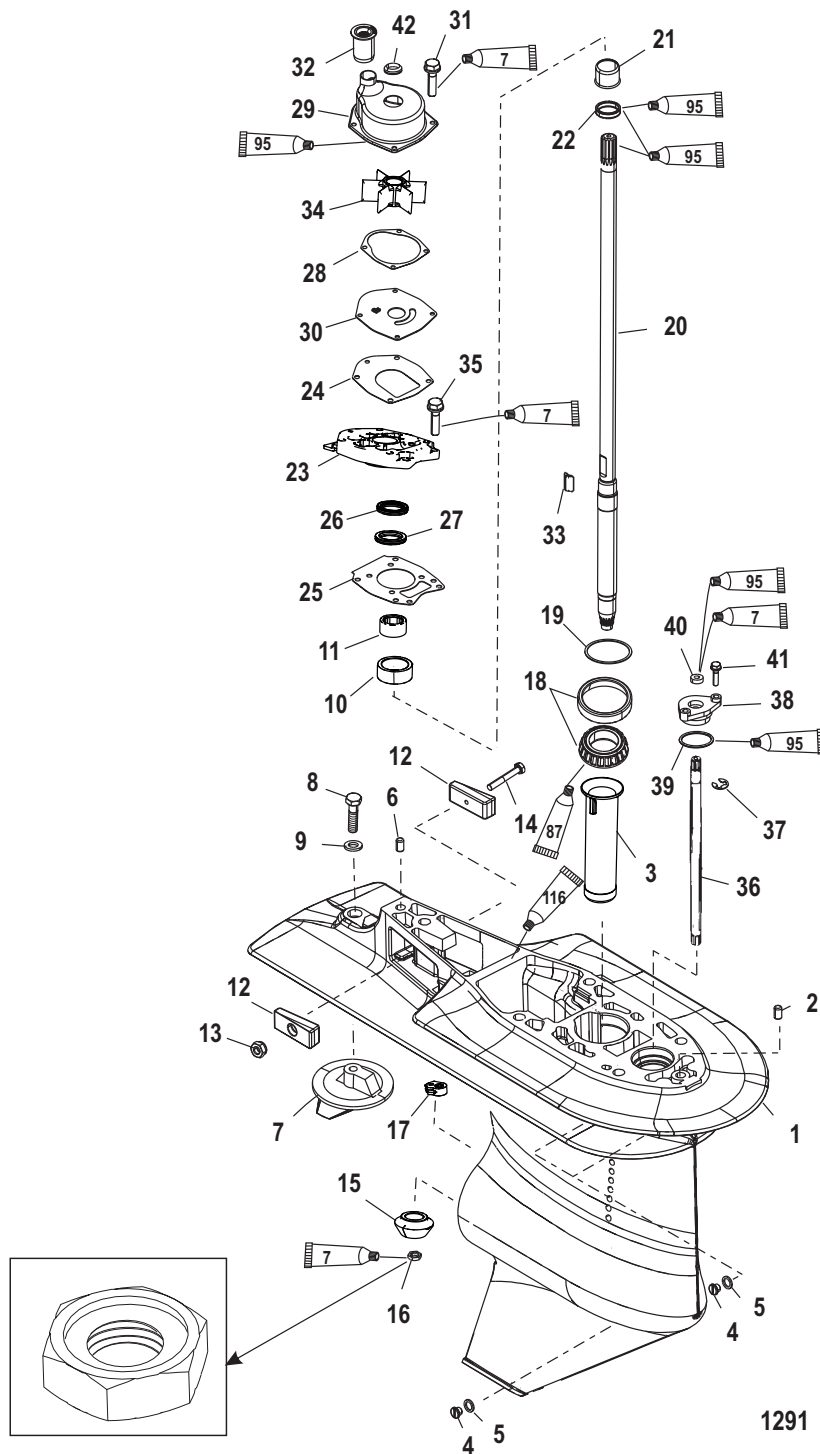
Gear Housing Drive-2.31:1-USA-0T625303 and Below



Gear Housing Drive-2.31:1-USA-0T625303 and Below

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	1667	9011G70	GEAR HOUSING ASSEMBLY Complete (4.25 Inch/107.95 mm Torpedo Diameter)		1	
1	1667	9011G59	GEAR HOUSING ASSEMBLY Basic		1	
2	0017	43043	PIN Dowel - With Hole (.375 x .625) (Front)		1	
3	0000	43046	TUBE Oiler		1	
4	0010	79953Q2	SCREW KIT (.375-16 x .250) Drain		3	[1]
5	0012	191833	SEAL		3	[2]
6	0017	43044	PIN Dowel - Without Hole (.375 x .625) (Rear)		1	
7	0097	31640T5	TRIM TAB		1	
8	0010	825427	SCREW (.437-14 x 1.250) Stainless Steel		1	
9	0012	451761	WASHER (.453 x .812 x .105) Black Oxide		1	
10	0000	43040T1	CARRIER ASSEMBLY		1	
11		NSS	NOT SOLD SEPARATE Needle Bearing		1	
12	0097	826134Q	ANODE		2	[3]
13	0011	401386	NUT (M6) Stainless Steel		1	
14	0010	4000333	SCREW (M6 x 40)		1	
15	0043	44484T	GEAR Pinion (13 Teeth)		1	
16	0011	35921	NUT (.625-18)		1	
17	0000	850307	CAM Shift Control		1	
18	0031	42677A1	BEARING ASSEMBLY Tapered Roller		1	
19	0015	44492A1	SHIM SET		AR	
20	0045	859105A1	DRIVESHAFT ASSEMBLY		1	
21	0000	42461A1	SLEEVE/RING KIT		1	
22		NSS	NOT SOLD SEPARATE Ring Seal		1	
23	0000	43055A4	COVER ASSEMBLY Water Pump		1	[4]
24	0027	430331	GASKET		1	[5]
25	0027	430472	GASKET		1	[5]
26	0026	43035	SEAL Oil (Upper)		1	[5]
27	0026	43036	SEAL Oil (Lower)		1	[5]
28	0027	8172771	GASKET		1	[5]
29	0000	817275A2	HOUSING KIT Upper Water Pump		1	[4]
30	0000	8172761	FACEPLATE		1	[4]
31	0010	82684430	SCREW (M6 x 30)		4	[4]
32	0000	43023	SEAL		1	[5]
33	0028	43037	KEY		1	
34	0047	43026T2	IMPELLER		1	[6]
35	0010	82684425	SCREW (M6 x 25)		6	
36	0000	853906A1	SHIFT SHAFT ASSEMBLY		1	
37	0053	29641	E RING		1	

Gear Housing Drive-2.31:1-USA-0T625303 and Below



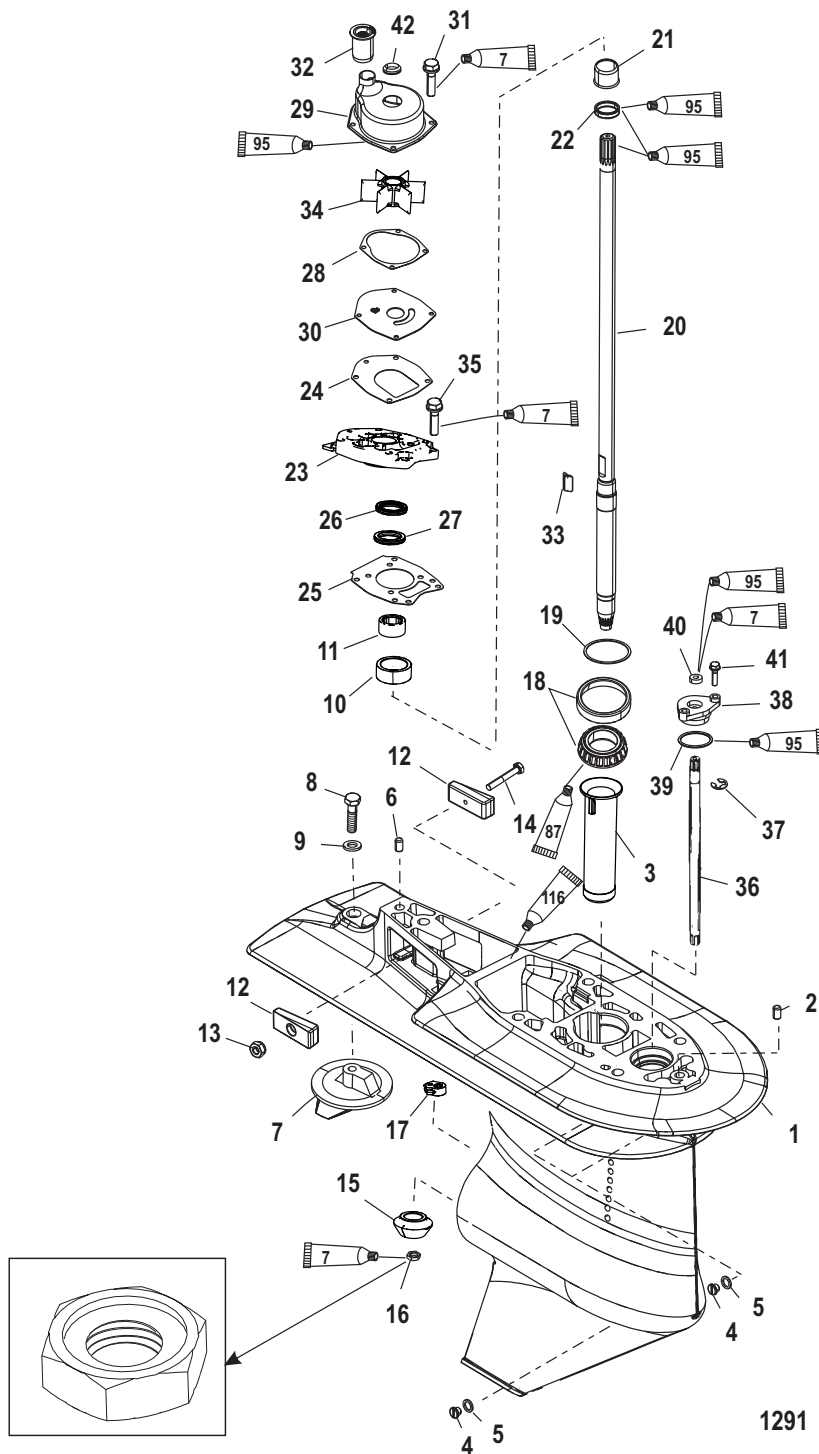
Gear Housing Drive-2.31:1-USA-0T625303 and Below

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
38	0023	43052A4	BUSHING ASSEMBLY		1	
39	0025	457101	O-RING (1.424 x .103)		1	[7]
40	0026	8164641	SEAL Oil		1	[7]
41	0010	82684425	SCREW (M6 x 25)		2	
42	0026	816575	FACE SEAL		1	
-	0026	43035A05	SEAL KIT Gear Housing		1	
-	0046	43024A09	REPAIR KIT Water Pump		1	
-	0047	43026T11	REPAIR KIT Water Pump Impeller		1	[8]

PART NOTES:

- [1] - Alternate part numbers:
79953Q 2QS
79953T 2MPP
- [2] - Alternate part numbers:
19183 3Bulk Pack
19183K02MPP
19183Q02QS
COMPONENT OF GEAR HOUSING SEAL KIT 814669A 2
COMPONENT OF WATER PUMP REPAIR KIT 812966A12
- [3] - Alternate part numbers:
826134Service Part
826134QQS
826134TMPP
826134T 3Magnesium
8M0059344Bulk Pack
- [4] - COMPONENT OF WATER PUMP REPAIR KIT 43024A09
- [5] - COMPONENT OF GEAR HOUSING SEAL KIT 814669A 2
COMPONENT OF WATER PUMP REPAIR KIT 43024A09
- [6] - Alternate part numbers:
43026Q02QS
43026T 2Service Part
COMPONENT OF WATER PUMP REPAIR KIT 43024A09
- [7] - COMPONENT OF GEAR HOUSING SEAL KIT 814669A 2
- [8] - Alternate part numbers:
43026K06MPP
43026Q06QS
43026T11Service Part

Gear Housing Drive-2.31:1-Belgium-0P216184 and Below

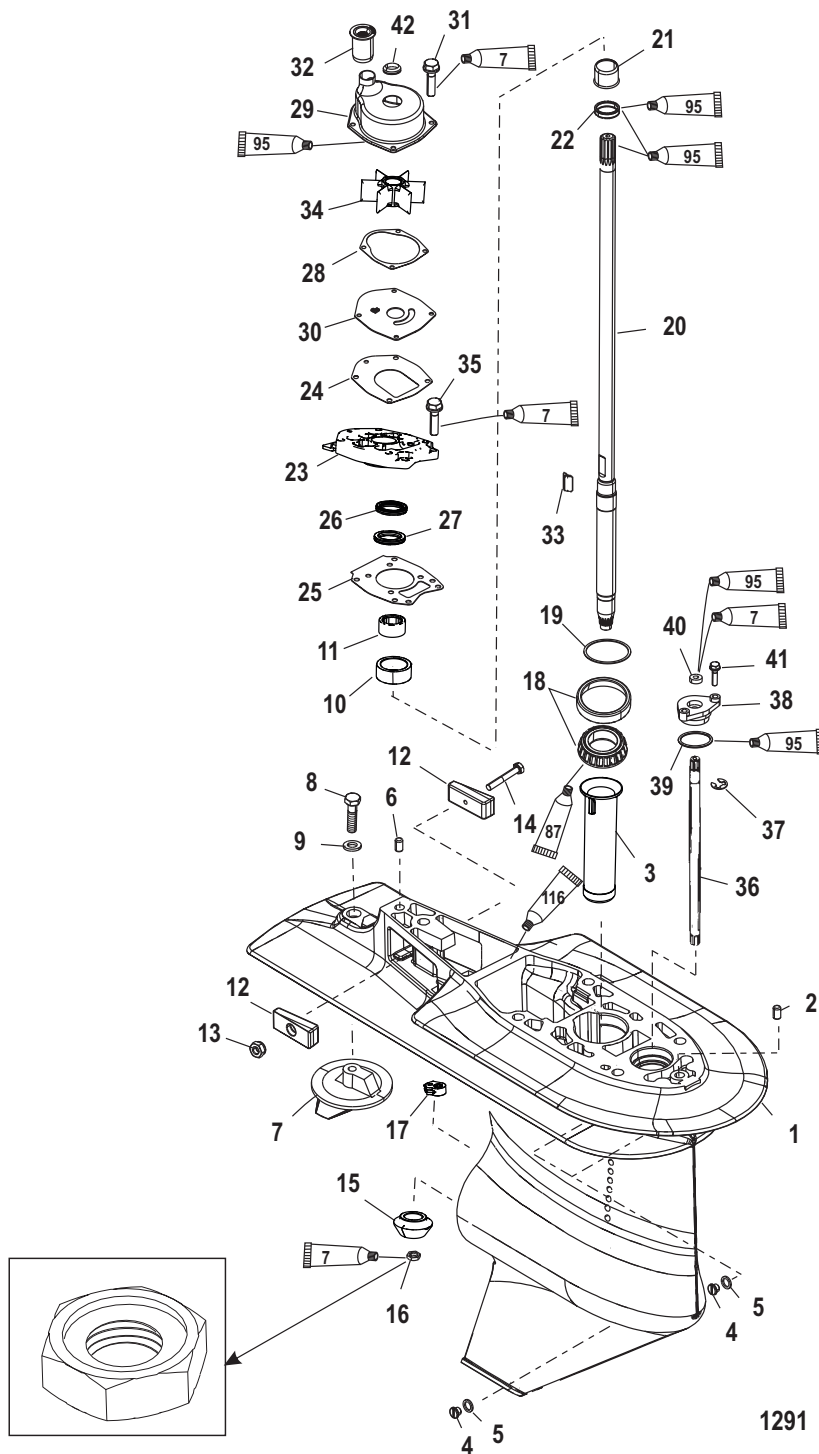


Gear Housing Drive-2.31:1-Belgium-0P216184 and Below

Gear Housing Drive-2.31:1-Belgium-0P216184 and Below

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	1667	9011G70	GEAR HOUSING ASSEMBLY Complete (4.25 Inch/107.95 mm Torpedo Diameter)		1	
1	1667	9011G59	GEAR HOUSING ASSEMBLY Basic		1	
2	0017	43043	PIN Dowel - With Hole (.375 x .625) (Front)		1	
3	0000	43046	TUBE Oiler		1	
4	0010	79953Q2	SCREW KIT (.375-16 x .250) Drain		3	[1]
5	0012	191833	SEAL		3	[2]
6	0017	43044	PIN Dowel - Without Hole (.375 x .625) (Rear)		1	
7	0097	31640T5	TRIM TAB		1	
8	0010	825427	SCREW (.437-14 x 1.250) Stainless Steel		1	
9	0012	451761	WASHER (.453 x .812 x .105) Black Oxide		1	
10	0000	43040T1	CARRIER ASSEMBLY		1	
11		NSS	NOT SOLD SEPARATE Needle Bearing		1	
12	0097	826134Q	ANODE		2	[3]
13	0011	401386	NUT (M6) Stainless Steel		1	
14	0010	4000333	SCREW (M6 x 40)		1	
15	0043	44484T	GEAR Pinion (13 Teeth)		1	
16	0011	35921	NUT (.625-18)		1	
17	0000	850307	CAM Shift Control		1	
18	0031	42677A1	BEARING ASSEMBLY Tapered Roller		1	
19	0015	44492A1	SHIM SET		AR	
20	0045	859105A1	DRIVESHAFT ASSEMBLY		1	
21	0000	42461A1	SLEEVE/RING KIT		1	
22		NSS	NOT SOLD SEPARATE Ring Seal		1	
23	0000	43055A4	COVER ASSEMBLY Water Pump		1	[4]
24	0027	430331	GASKET		1	[5]
25	0027	430472	GASKET		1	[5]
26	0026	43035	SEAL Oil (Upper)		1	[5]
27	0026	43036	SEAL Oil (Lower)		1	[5]
28	0027	8172771	GASKET		1	[5]
29	0000	817275A2	HOUSING KIT Upper Water Pump		1	[4]
30	0000	8172761	FACEPLATE		1	[4]
31	0010	82684430	SCREW (M6 x 30)		4	[4]
32	0000	43023	SEAL		1	[5]
33	0028	43037	KEY		1	
34	0047	43026T2	IMPELLER		1	[6]
35	0010	82684425	SCREW (M6 x 25)		6	
36	0000	853906A1	SHIFT SHAFT ASSEMBLY		1	
37	0053	29641	E RING		1	

Gear Housing Drive-2.31:1-Belgium-0P216184 and Below



Gear Housing Drive-2.31:1-Belgium-0P216184 and Below

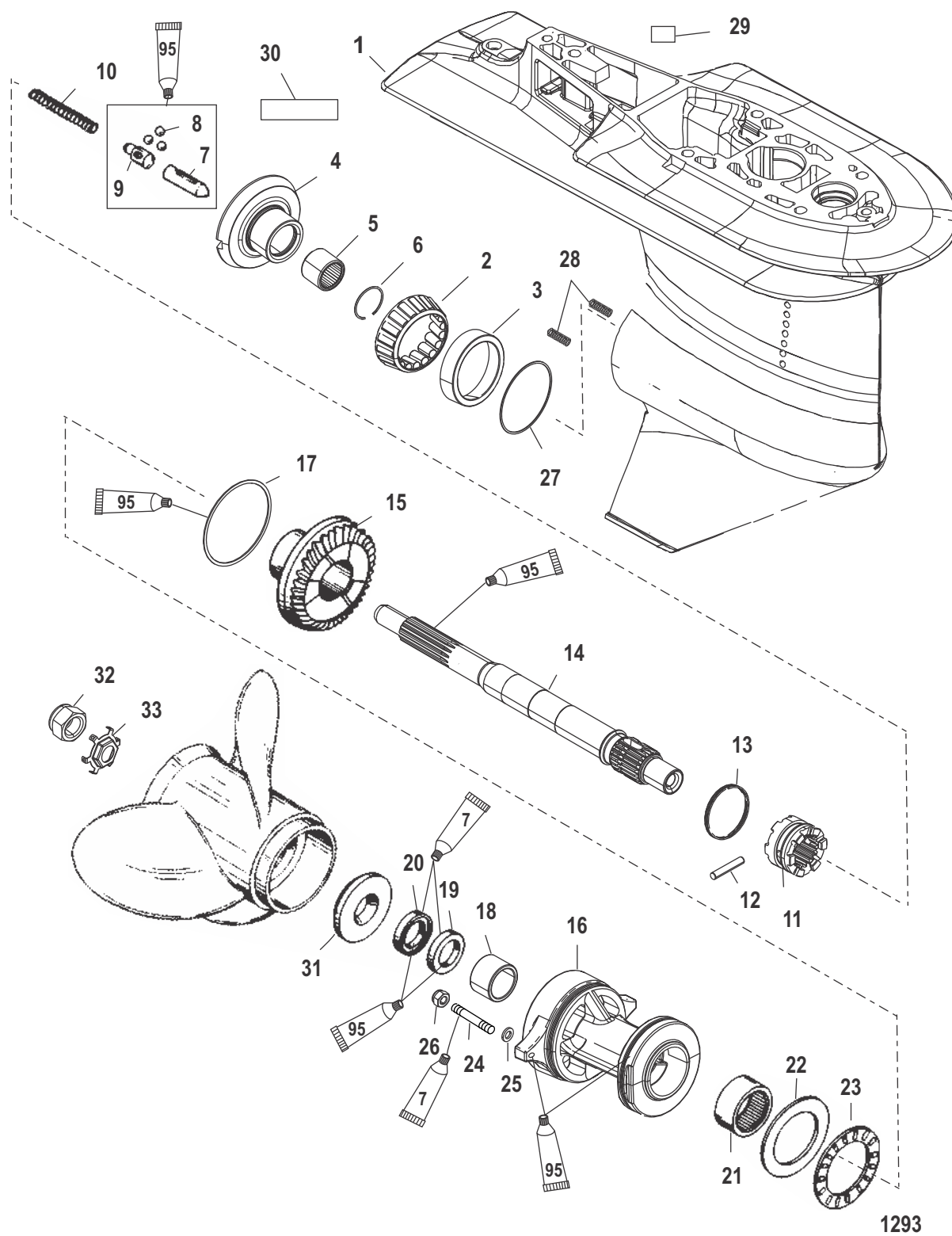
Gear Housing Drive-2.31:1-Belgium-0P216184 and Below

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
38	0023	43052A4	BUSHING ASSEMBLY		1	
39	0025	457101	O-RING (1.424 x .103)		1	[7]
40	0026	8164641	SEAL Oil		1	[7]
41	0010	82684425	SCREW (M6 x 25)		2	
42	0026	816575	FACE SEAL		1	
-	0026	43035A05	SEAL KIT Gear Housing		1	
-	0046	43024A09	REPAIR KIT Water Pump		1	
-	0047	43026T11	REPAIR KIT Water Pump Impeller		1	[8]

PART NOTES:

- [1] - Alternate part numbers:
79953Q 2QS
79953T 2MPP
- [2] - Alternate part numbers:
19183 3Bulk Pack
19183K02MPP
19183Q02QS
COMPONENT OF GEAR HOUSING SEAL KIT 814669A 2
COMPONENT OF WATER PUMP REPAIR KIT 812966A12
- [3] - Alternate part numbers:
826134Service Part
826134QQS
826134TMPP
826134T 3Magnesium
8M0059344Bulk Pack
- [4] - COMPONENT OF WATER PUMP REPAIR KIT 43024A09
- [5] - COMPONENT OF GEAR HOUSING SEAL KIT 814669A 2
COMPONENT OF WATER PUMP REPAIR KIT 43024A09
- [6] - Alternate part numbers:
43026Q02QS
43026T 2Service Part
COMPONENT OF WATER PUMP REPAIR KIT 43024A09
- [7] - COMPONENT OF GEAR HOUSING SEAL KIT 814669A 2
- [8] - Alternate part numbers:
43026K06MPP
43026Q06QS
43026T11Service Part

Gear Housing Prop-2.31:1-USA-0T625303/BEL-0P216184 Below



Gear Housing Prop-2.31:1-USA-0T625303/BEL-0P216184 Below

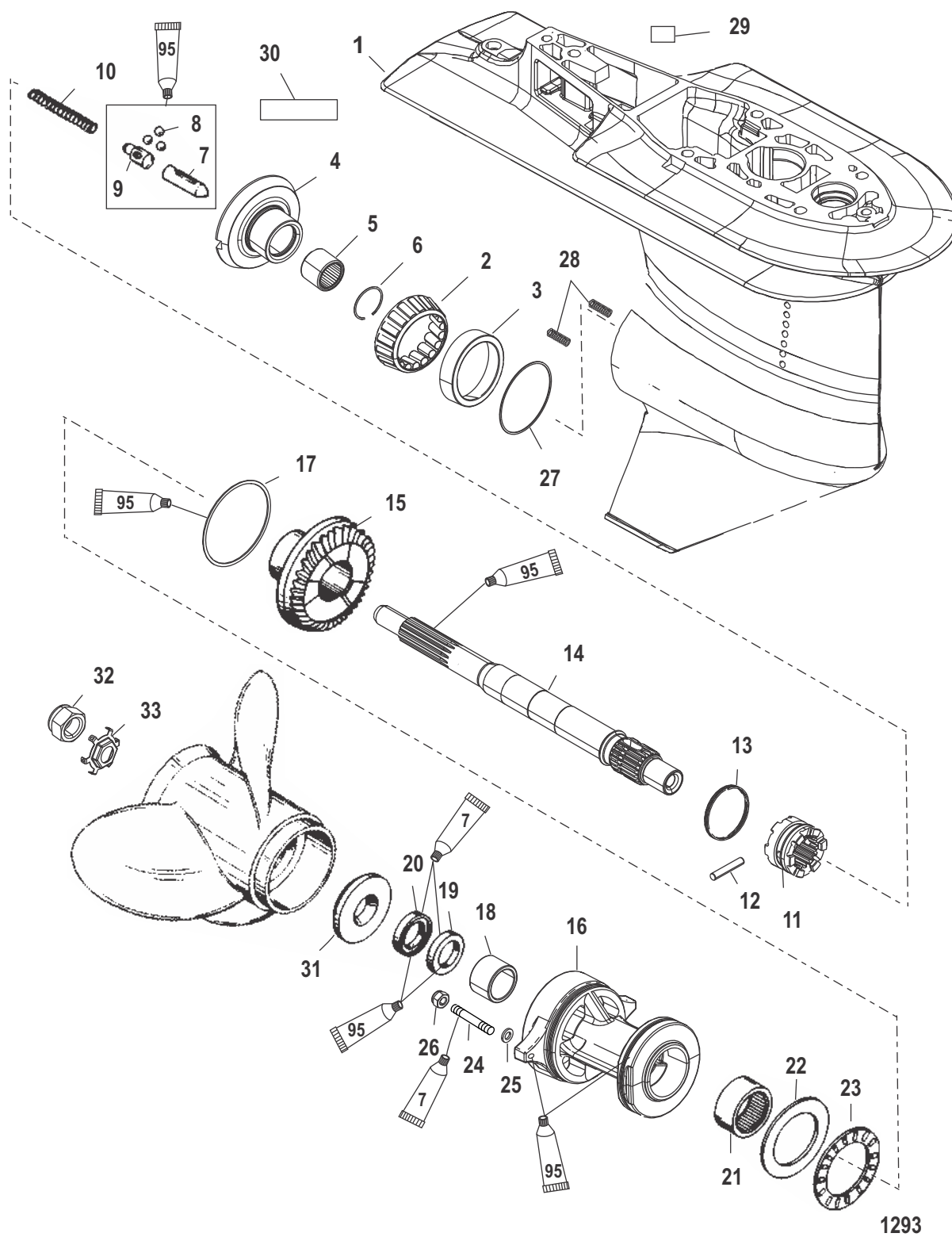
Gear Housing Prop-2.31:1-USA-0T625303/BEL-0P216184 Below

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	1667	9011G70	GEAR HOUSING ASSEMBLY Complete (4.25 Inch/107.95 mm Torpedo Diameter)		1	
1	1667	9011G59	GEAR HOUSING ASSEMBLY Basic		1	
2	0031	30894A1	BEARING SET Cup And Cone		1	
3		NSS	NOT SOLD SEPARATE Cup		1	
4	0043	859472A3	GEAR ASSEMBLY Forward - 30 Teeth		1	
5	0031	30895T	BEARING Needle		1	
6	0053	856823	RING Retaining		1	
7	0000	850315A1	FOLLOWER KIT Cam		1	
8	0030	44530	BALL		3	
9		NSS	NOT SOLD SEPARATE Slide		1	
10	0024	850327	SPRING		1	
11	0052	850048T	CLUTCH		1	
12	0017	30632	PIN Cross		1	
13	0024	30893	SPRING		1	
14	0044	850308	PROPELLER SHAFT		1	
15	0043	850034T	GEAR Reverse (30 Teeth)		1	
16	0000	12596T2	CARRIER ASSEMBLY Bearing		1	
17	0785	97386	O-RING (3.609 x .139)		1	[1]
18	0031	30956T	BEARING Needle		1	
19	0026	70080	SEAL Oil (Inner)		1	[1]
20	0026	70081	SEAL Oil (Outer)		1	[1]
21	0031	12578T	BEARING Roller		1	
22	0012	12577	THRUST WASHER		1	
23	0031	12576	BEARING Thrust		1	
24	0016	429172	STUD (M8 x 48)		2	
25	0012	855941	WASHER (.323 x .590 x .112) Stainless Steel		2	
26	0011	401378	NUT (M8)		2	
27	0015	44491A1	SHIM SET		AR	
28	0000	8227731	INSERT Threaded		2	
29		NSS	NOT SOLD SEPARATE Decal		1	
30		NSS	NOT SOLD SEPARATE Decal-Prop Operation		1	
31	0000	13191A1	THRUST WASHER		1	[2]
32	0011	52707Q1	PROP NUT KIT (.750-16)		1	[3]
33	0014	816629	TAB WASHER		1	[4]
-	0026	43035A05	SEAL KIT Gear Housing		1	

PART NOTES:

[1] - COMPONENT OF GEAR HOUSING SEAL KIT 814669A 2

Gear Housing Prop-2.31:1-USA-0T625303/BEL-0P216184 Below



Gear Housing Prop-2.31:1-USA-0T625303/BEL-0P216184 Below

Gear Housing Prop-2.31:1-USA-0T625303/BEL-0P216184 Below

[2] - Alternate part numbers:

13191A 1Service Part

13191K01MPP

13191Q01QS

[3] - Alternate part numbers:

52707A 1Service Part

52707Q 1QS

52707T 1MPP

827614BBulk Pack

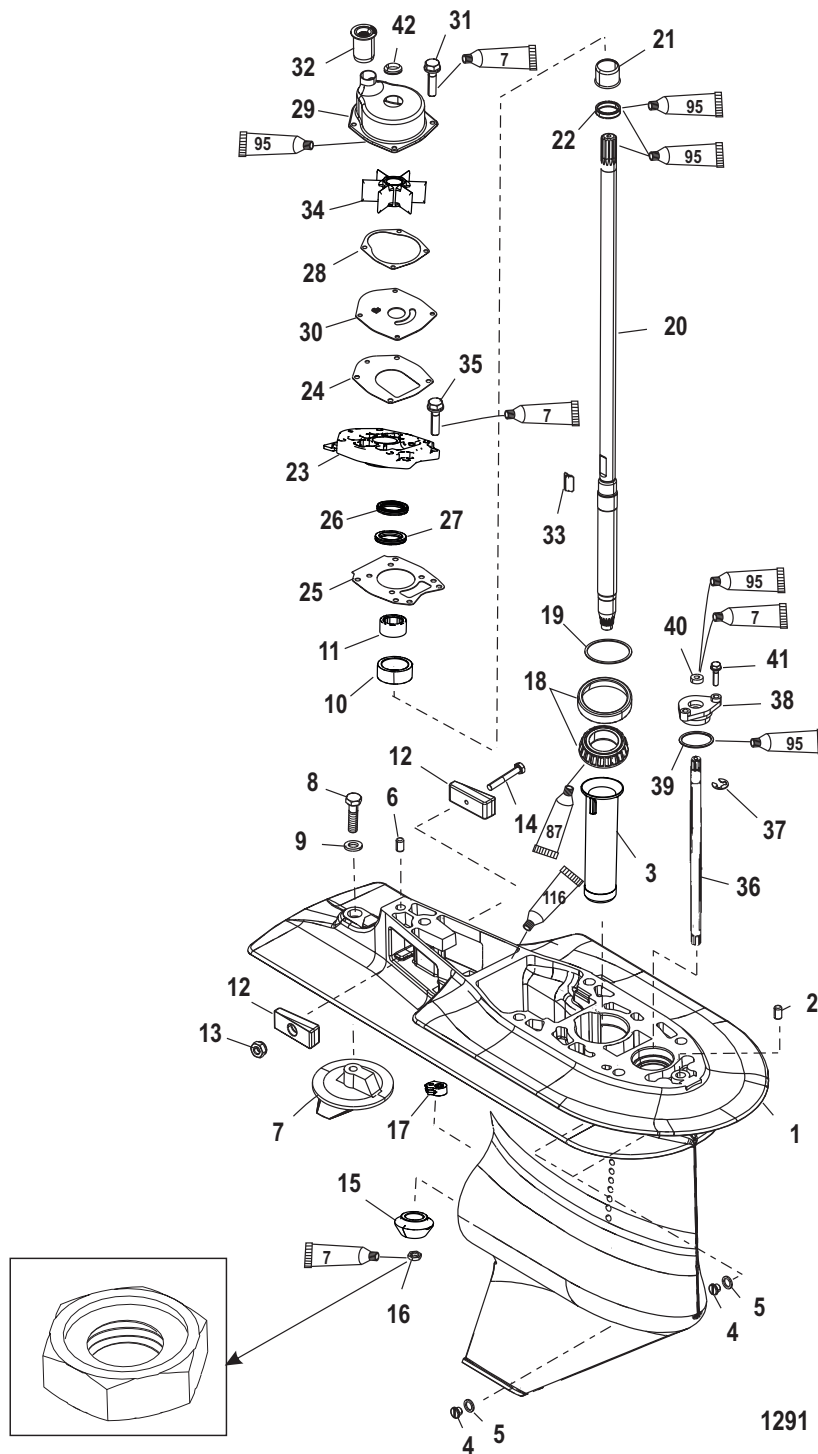
[4] - Alternate part numbers:

816629Service Part

816629KMPP

816629QQS

Gear Housing Drive-2.33:1-USA-0T625304/BEL-0P216185 and Up



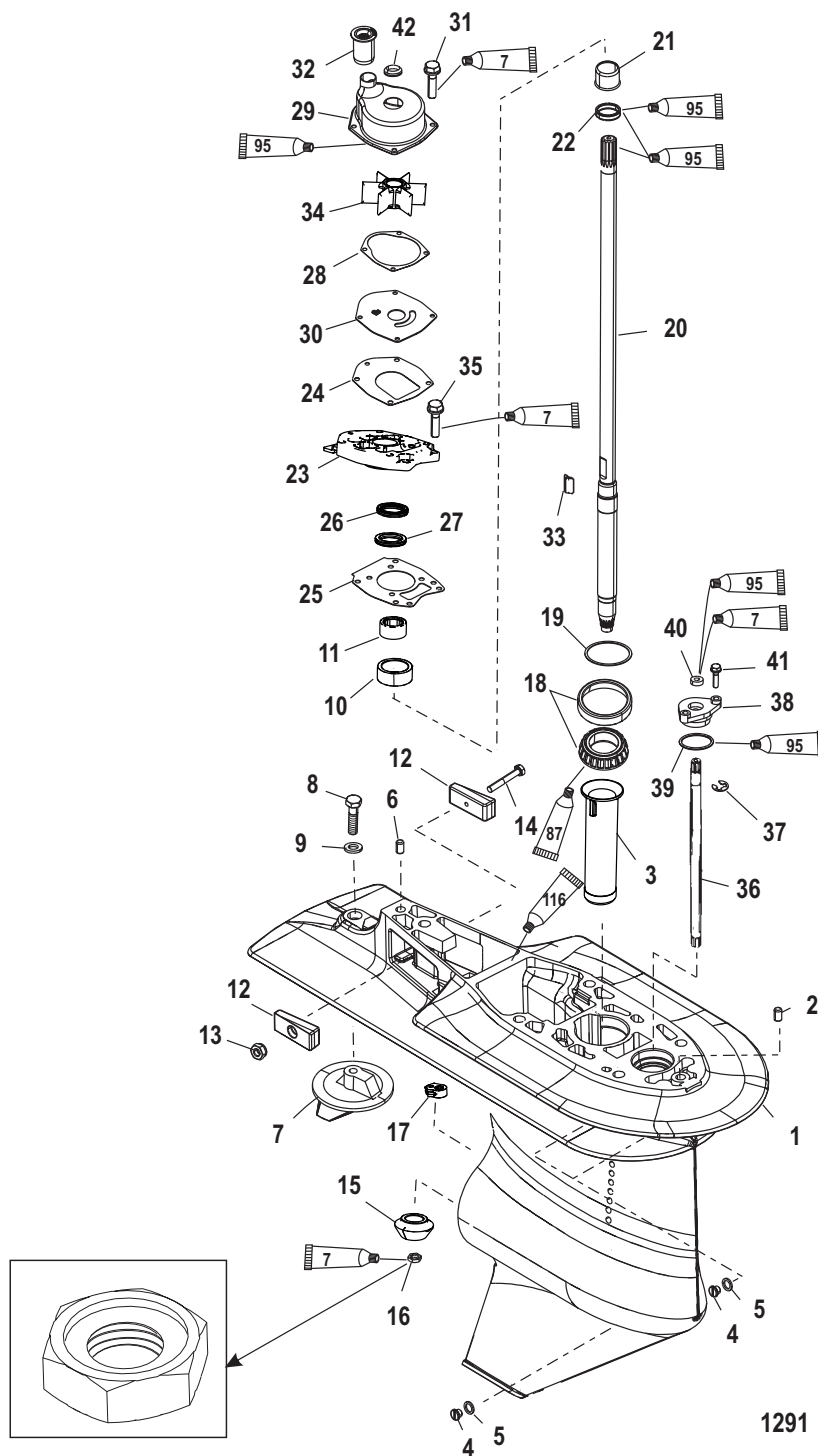
Gear Housing Drive-2.33:1-USA-0T625304/BEL-0P216185 and Up

Gear Housing Drive-2.33:1-USA-0T625304/BEL-0P216185 and Up

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	1667	9011G90	GEAR HOUSING ASSEMBLY Complete (4.25 Inch/107.95 mm Torpedo Diameter)	(Long)	1	
-	1667	9011J41	GEAR HOUSING ASSEMBLY Complete (4.25 Inch/107.95 mm Torpedo Diameter)	(X-Long)	1	
1	1667	9011G59	GEAR HOUSING ASSEMBLY Basic		1	
2	0017	43043	PIN Dowel - With Hole (.375 x .625) (Front)		1	
3	0000	43046	TUBE Oiler		1	
4	0010	79953Q2	SCREW KIT (.375-16 x .250) Drain		3	[1]
5	0012	191833	SEAL		3	[2]
6	0017	43044	PIN Dowel - Without Hole (.375 x .625) (Rear)		1	
7	0097	31640T5	TRIM TAB		1	
8	0010	825427	SCREW (.437-14 x 1.250) Stainless Steel		1	
9	0012	451761	WASHER (.453 x .812 x .105) Black Oxide		1	
10	0000	43040T1	CARRIER ASSEMBLY		1	
11		NSS	NOT SOLD SEPARATE Needle Bearing		1	
12	0097	826134Q	ANODE		2	[3]
13	0011	401386	NUT (M6) Stainless Steel		1	
14	0010	4000333	SCREW (M6 x 40)		1	
15		NSS	NOT SOLD SEPARATE Pinion Gear (12 Teeth)(Part of 43-882813A3)		1	
16	0011	35921	NUT (.625-18)		1	
17	0000	850307	CAM Shift Control		1	
18	0031	883047A1	BEARING ASSEMBLY Tapered Roller		1	
19	0015	44492A1	SHIM SET		AR	
20	0045	859105A1	DRIVESHAFT ASSEMBLY	(Long)	1	
20	0045	875222A1	DRIVESHAFT ASSEMBLY	(X-Long)	1	
21	0000	42461A1	SLEEVE/RING KIT		1	
22		NSS	NOT SOLD SEPARATE Ring Seal		1	
23	0000	43055A4	COVER ASSEMBLY Water Pump		1	[4]
24	0027	430331	GASKET		1	[5]
25	0027	430472	GASKET		1	[5]
26	0026	43035	SEAL Oil (Upper)		1	[5]
27	0026	43036	SEAL Oil (Lower)		1	[5]
28	0027	8172771	GASKET		1	[5]
29	0000	817275A2	HOUSING KIT Upper Water Pump		1	[4]
30	0000	8172761	FACEPLATE		1	[4]
31	0010	82684430	SCREW (M6 x 30)		4	[4]
32	0000	887774	SEAL Water Tube		1	[5]

Gear Housing Drive-2.33:1-USA-0T625304/BEL-0P216185 and Up

Gear Housing Drive-2.33:1-USA-0T625304/BEL-0P216185 and Up



Gear Housing Drive-2.33:1-USA-0T625304/BEL-0P216185 and Up

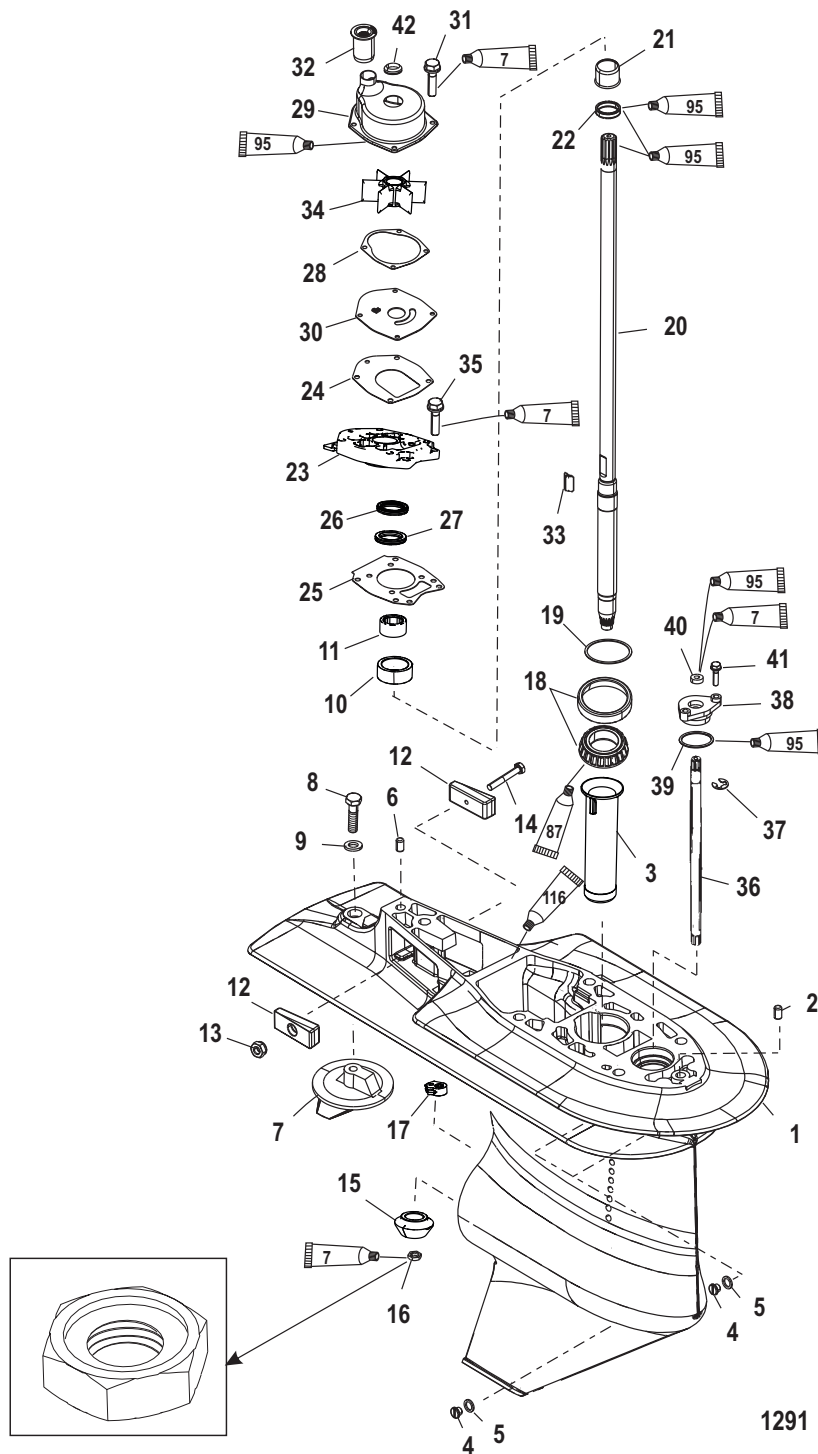
Gear Housing Drive-2.33:1-USA-0T625304/BEL-0P216185 and Up

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
33	0028	43037	KEY		1	[4]
34	0047	43026T2	IMPELLER		1	[6]
35	0010	82684425	SCREW (M6 x 25)		6	
36	0000	853906A1	SHIFT SHAFT ASSEMBLY	(Long)	1	
36	0000	853908A1	SHIFT SHAFT ASSEMBLY	(X-Long)	1	
37	0053	29641	E RING		1	
38	0023	43052A4	BUSHING ASSEMBLY		1	
39	0025	457101	O-RING (1.424 x .103)		1	[7]
40	0026	8164641	SEAL Oil		1	[7]
41	0010	82684425	SCREW (M6 x 25)		2	
42	0026	816575	FACE SEAL		1	
-	0026	43035A05	SEAL KIT Gear Housing		1	
-	0046	43024A09	REPAIR KIT Water Pump		1	
-	0047	43026Q06	REPAIR KIT Water Pump Impeller		1	[8]

PART NOTES:

- [1] - Alternate part numbers:
79953Q 2QS
79953T 2MPP
- [2] - Alternate part numbers:
19183 3Bulk Pack
19183K02MPP
19183Q02QS
COMPONENT OF GEAR HOUSING SEAL KIT 814669A 2
COMPONENT OF WATER PUMP REPAIR KIT 812966A12
- [3] - Alternate part numbers:
826134Service Part
826134QQS
826134TMPP
826134T 3Magnesium
8M0059344Bulk Pack
- [4] - COMPONENT OF WATER PUMP REPAIR KIT 43024A09
- [5] - COMPONENT OF GEAR HOUSING SEAL KIT 814669A 2
COMPONENT OF WATER PUMP REPAIR KIT 43024A09
- [6] - Alternate part numbers:
43026Q02QS
43026T 2Service Part
COMPONENT OF WATER PUMP REPAIR KIT 43024A09
- [7] - COMPONENT OF GEAR HOUSING SEAL KIT 814669A 2

Gear Housing Drive-2.33:1-USA-0T625304/BEL-0P216185 and Up

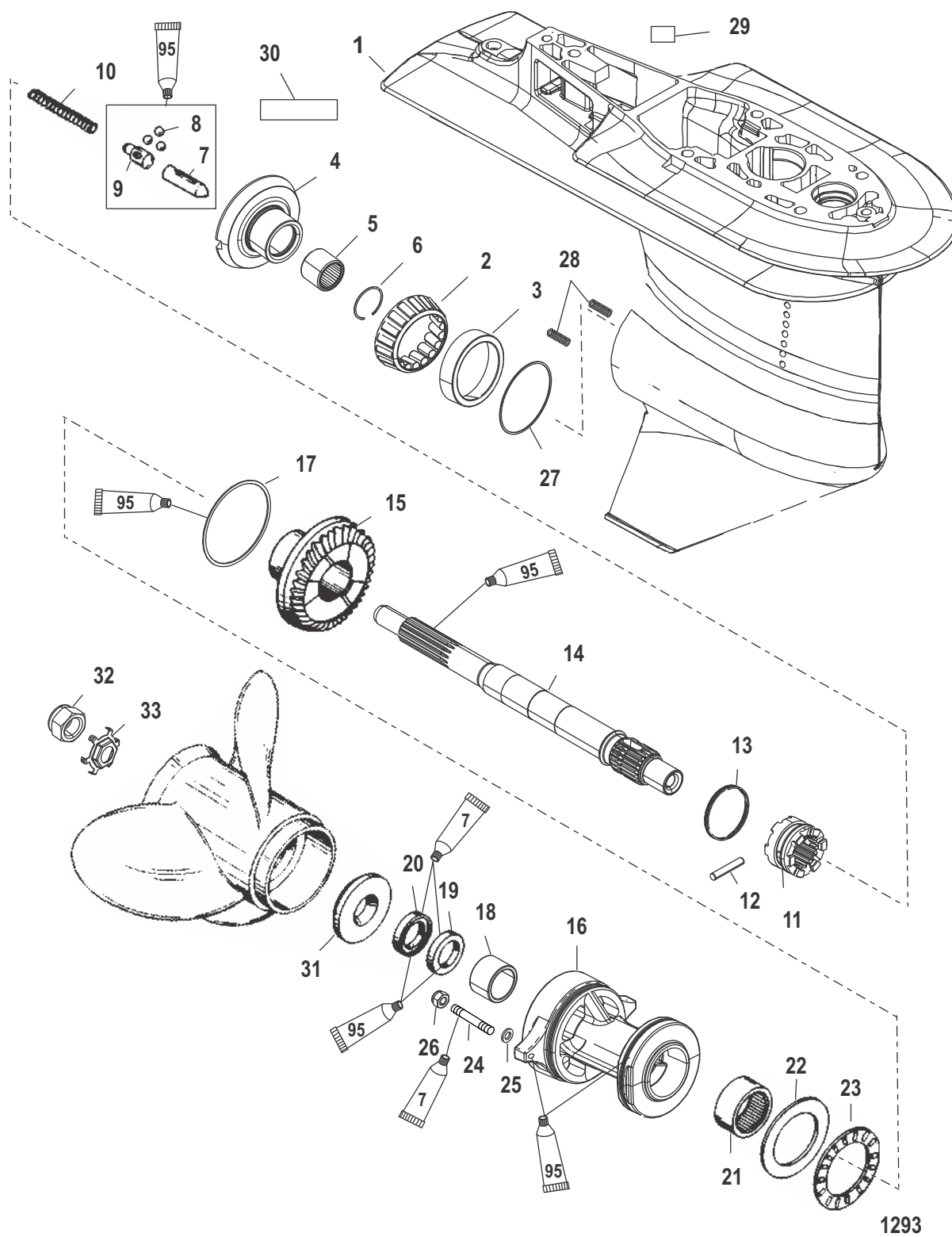


Gear Housing Drive-2.33:1-USA-0T625304/BEL-0P216185 and Up

Gear Housing Drive-2.33:1-USA-0T625304/BEL-0P216185 and Up

- [8] - Alternate part numbers:
- 43026K06MPP
 - 43026Q06QS
 - 43026T11Service Part

Gear Housing Prop-2.33:1-USA-0T625304/BEL-0P216185 and Up



Gear Housing Prop-2.33:1-USA-0T625304/BEL-0P216185 and Up

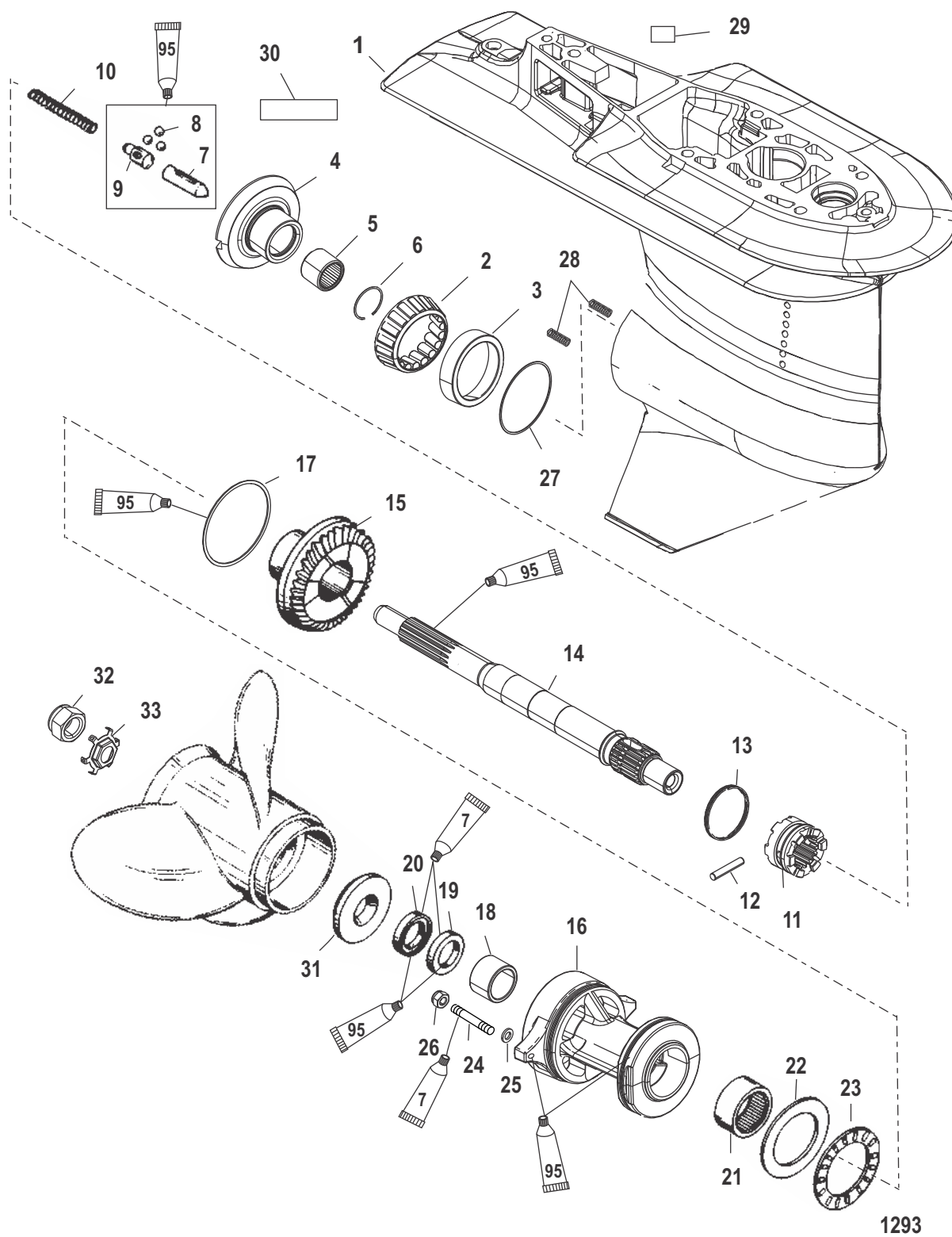
Gear Housing Prop-2.33:1-USA-0T625304/BEL-0P216185 and Up

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	1667	9011G90	GEAR HOUSING ASSEMBLY Complete (4.25 Inch/107.95 mm Torpedo Diameter)	(Long)	1	
-	1667	9011J41	GEAR HOUSING ASSEMBLY Complete (4.25 Inch/107.95 mm Torpedo Diameter)	(X-Long)	1	
1	1667	9011G59	GEAR HOUSING ASSEMBLY Basic		1	
2	0031	30894A1	BEARING SET Cup And Cone		1	
3		NSS	NOT SOLD SEPARATE Cup		1	
4	0043	882813A3	GEAR KIT Forward And Pinion 28 Teeth		1	
5	0031	30895T	BEARING Needle		1	
6	0053	856823	RING Retaining		1	
7	0000	850315A1	FOLLOWER KIT Cam		1	
8	0030	44530	BALL		3	
10		NSS	NOT SOLD SEPARATE Slide		1	
10	0024	850327	SPRING		1	
11	0052	850048T	CLUTCH		1	
12	0017	30632	PIN Cross		1	
13	0024	30893	SPRING		1	
14	0044	850308	PROPELLER SHAFT		1	
15	0043	882814T	GEAR Reverse - 28 Teeth		1	
16	0000	12596T2	CARRIER ASSEMBLY Bearing		1	
17	0785	97386	O-RING (3.609 x .139)		1	[1]
18	0031	30956T	BEARING Needle		1	
19	0026	70080	SEAL Oil (Inner)		1	[1]
20	0026	70081	SEAL Oil (Outer)		1	[1]
21	0031	12578T	BEARING Roller		1	
22	0012	12577	THRUST WASHER		1	
23	0031	12576	BEARING Thrust		1	
24	0016	429172	STUD (M8 x 48)		2	
25	0012	855941	WASHER (.323 x .590 x .112) Stainless Steel		2	
26	0011	401378	NUT (M8)		2	
27	0015	44491A1	SHIM SET		AR	
28	0000	8227731	INSERT Threaded		2	
29		NSS	NOT SOLD SEPARATE Decal		1	
30		NSS	NOT SOLD SEPARATE Decal-Prop Operation		1	
31	0000	13191Q01	THRUST WASHER		1	[2]
32	0011	52707Q1	PROP NUT KIT (.750-16)		1	[3]
33	0014	816629Q	TAB WASHER		1	[4]
-	0026	43035A05	SEAL KIT Gear Housing		1	

PART NOTES:

[1] - COMPONENT OF GEAR HOUSING SEAL KIT 814669A 2

Gear Housing Prop-2.33:1-USA-0T625304/BEL-0P216185 and Up



Gear Housing Prop-2.33:1-USA-0T625304/BEL-0P216185 and Up

Gear Housing Prop-2.33:1-USA-0T625304/BEL-0P216185 and Up

[2] - Alternate part numbers:

13191A 1Service Part

13191K01MPP

13191Q01QS

[3] - Alternate part numbers:

52707A 1Service Part

52707Q 1QS

52707T 1MPP

827614BBulk Pack

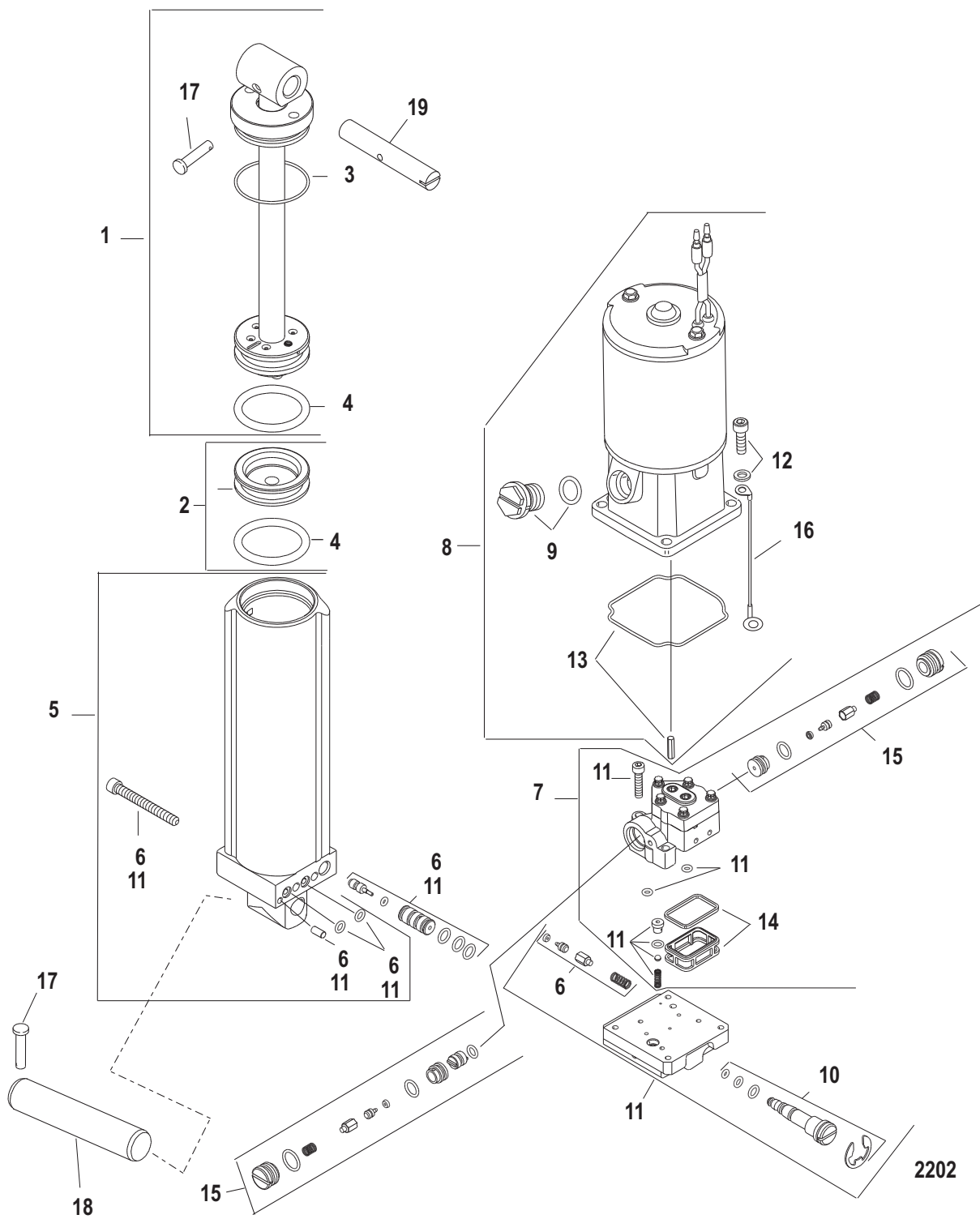
[4] - Alternate part numbers:

816629Service Part

816629KMPP

816629QQS

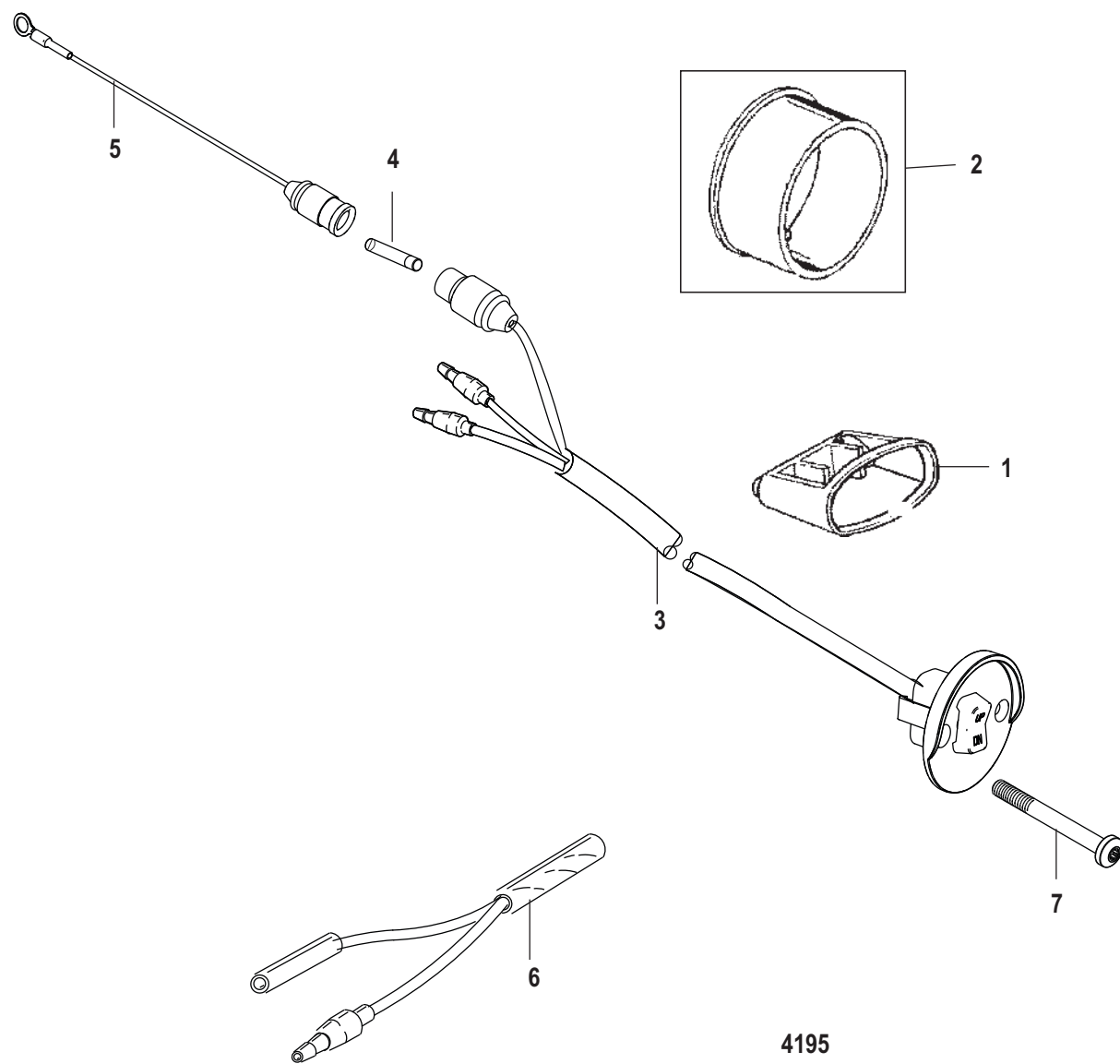
Power Trim



Power Trim

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0000	855654T4	PUMP ASSEMBLY Power Trim	[USA-0T842260/BEL-0P279982] & Below	1	
-	0000	855654T08	PUMP ASSEMBLY Power Trim	[USA-0T842261/BEL-0P279983] & Up	1	
1	0000	855833A1	SHOCK ROD KIT	[USA-0T842260/BEL-0P279982] & Below	1	
1	0000	855833A02	SHOCK ROD KIT	[USA-0T842261/BEL-0P279983] & Up	1	
2	0000	810776A1	PISTON ASSEMBLY Memory		1	
3	0025	809872A2	O-RING KIT Rebuild		1	
4		NSS	NOT SOLD SEPARATE O Ring		2	
5	0000	811228A1	CYLINDER ASSEMBLY		1	
6	0000	809873A2	VALVE KIT Trim Limit		1	
7	0000	809874A1	PUMP ASSEMBLY		1	
8	0000	809885A2	MOTOR KIT		1	
9	0022	8134351	PLUG		1	
10	0000	813442A2	MANUAL RELEASE ASSEMBLY		1	
11	0000	809875A1	MANIFOLD KIT		1	
12	0010	809876A1	SCREW KIT (Motor)		1	
13	0000	809877A1	DRIVESHAFT/SEAL KIT		1	
14	0000	809878A1	FILTER KIT		1	
15	0000	809879A1	POPPET KIT		1	
16	0000	88238A18	CABLE ASSEMBLY		1	
-	0025	809880A1	O-RING KIT (Complete Trim)		1	
17	0017	821539	PIN Trilobe		2	
18	0017	19607	PIN		1	
19	0017	822869	PIN	[USA-0T979999/BEL-0P325499] & Below	1	
19	0017	822869001	PIN	[USA-0T980000/BEL-0P325500] & Up	1	

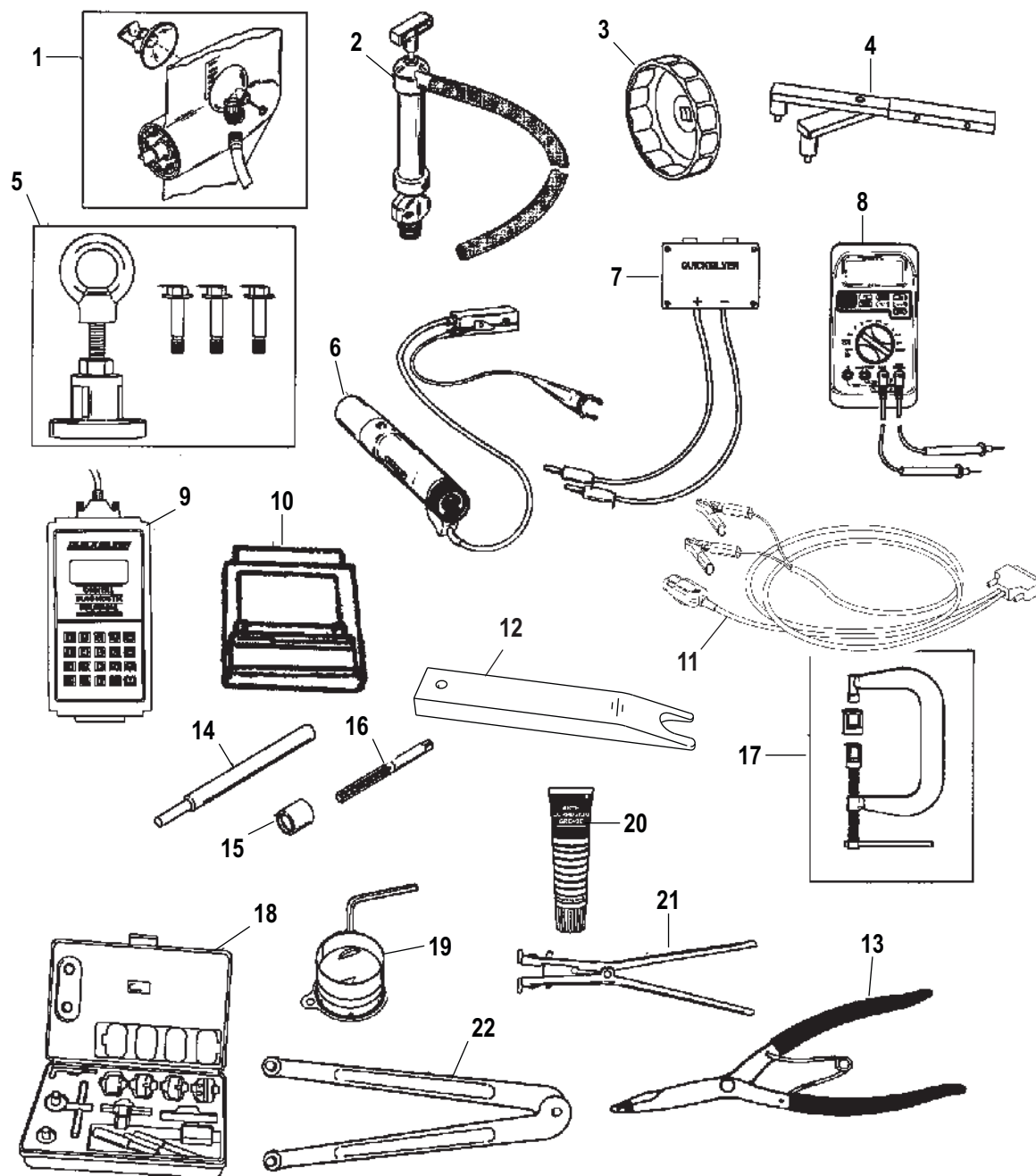
Trim Switch Kit



Trim Switch Kit

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0087	18286A18	SWITCH KIT Trim (10.00 Feet)		1	
1	0000	18861	RETAINER		1	
2	0000	814820	ADAPTER		1	
3		NSS	NOT SOLD SEPARATE Switch		1	
4	0088	79091	FUSE 20 Ampere		1	
5	0084	95084A2	CABLE ASSEMBLY		1	
6	0084	11149A2	CABLE ASSEMBLY (6.00 Inches)		2	
7	0010	19209	SCREW (#10-32 x 2.25)		2	
7	0010	813523	SCREW (#10-16 x 2.25)		2	

Tools 1



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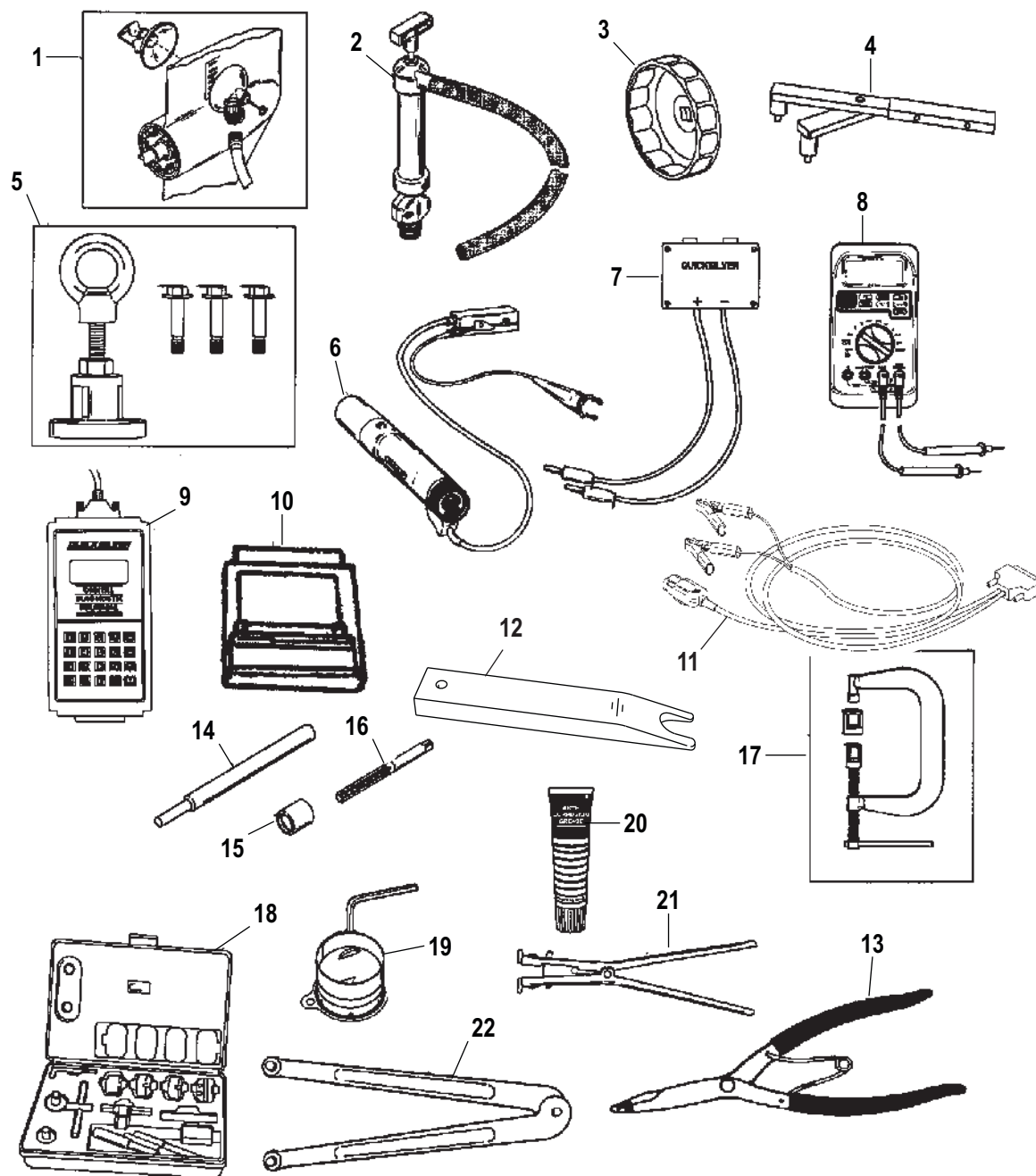
Tools 1

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	44357Q2	FLUSHING ATTACHMENT		1	[1]
2	0000	802889Q1	PUMP Crankcase Oil		1	[2]
3	0091	802653Q1	WRENCH Oil Filter	[USA-0T979999/BEL-0P325499] & Below	1	
3	0091	802653Q02	WRENCH Oil Filter	[USA-0T980000/BEL-0P325500] & Up	1	[3]
4	0091	83163M	HOLDER TOOL Flywheel		1	
5	0091	83164M	FLYWHEEL PULLER		1	
6	0091	99379	TIMING LIGHT		1	
7	0091	890451	ADAPTER TOOL Direct Voltage		1	
8	0091	854009A3	TACH MULTI METER DMT 2000 Digital	[USA-0T979999/BEL-0P325499] & Below	1	
8	0091	892647A01	MULTI-METER KIT DMT	[USA-0T980000/BEL-0P325500] & Up	1	
9	0091	823686A2	DIGITAL DIAGNOSTIC TESTER		1	
10	0091	880118A2	CARTRIDGE	[USA-0T979999/BEL-0P325499] & Below	1	
10	0091	880118A03	DDT CARTRIDGE	[USA-0T980000/BEL-0P325500] & Up	1	
11	0084	822560A5	HARNESS ASSEMBLY DDT Adapter		1	
12	0091	883877A1	REMOVAL TOOL Fuel Injector		1	
13		NSS	NOT SOLD SEPARATE Lock Ring Pliers (P/N-SRP2)		1	
14	0091	809495A1	REMOVER TOOL Valve Guide		1	
15	0091	809496A1	INSTALLER TOOL Valve Guide Bushing		1	
16	0091	809497A1	REAMER TOOL Valve Guide		1	
17	0091	809494A1	COMPRESSOR TOOL Valve Spring		1	
18		NSS	NOT SOLD SEPARATE Valve Seat Cutter Kit		1	
19	0000	FT2997	COMPRESSOR TOOL Piston Ring		1	
20	0092	802867Q1	ANTI-CORROSION GREASE 8 oz		1	[4]
21	0091	24697	EXPANDER TOOL Piston Ring		1	
22	0091	74951	SPANNER WRENCH		1	

PART NOTES:

- [1] - Alternate part numbers:
44357A 2Service Part
44357Q 2QS
44357T 2MPP
- [2] - Alternate part numbers:
802889A 1MPP
802889Q 1QS
- [3] - Alternate part numbers:
802653K02MPP
802653Q02QS

Tools 1

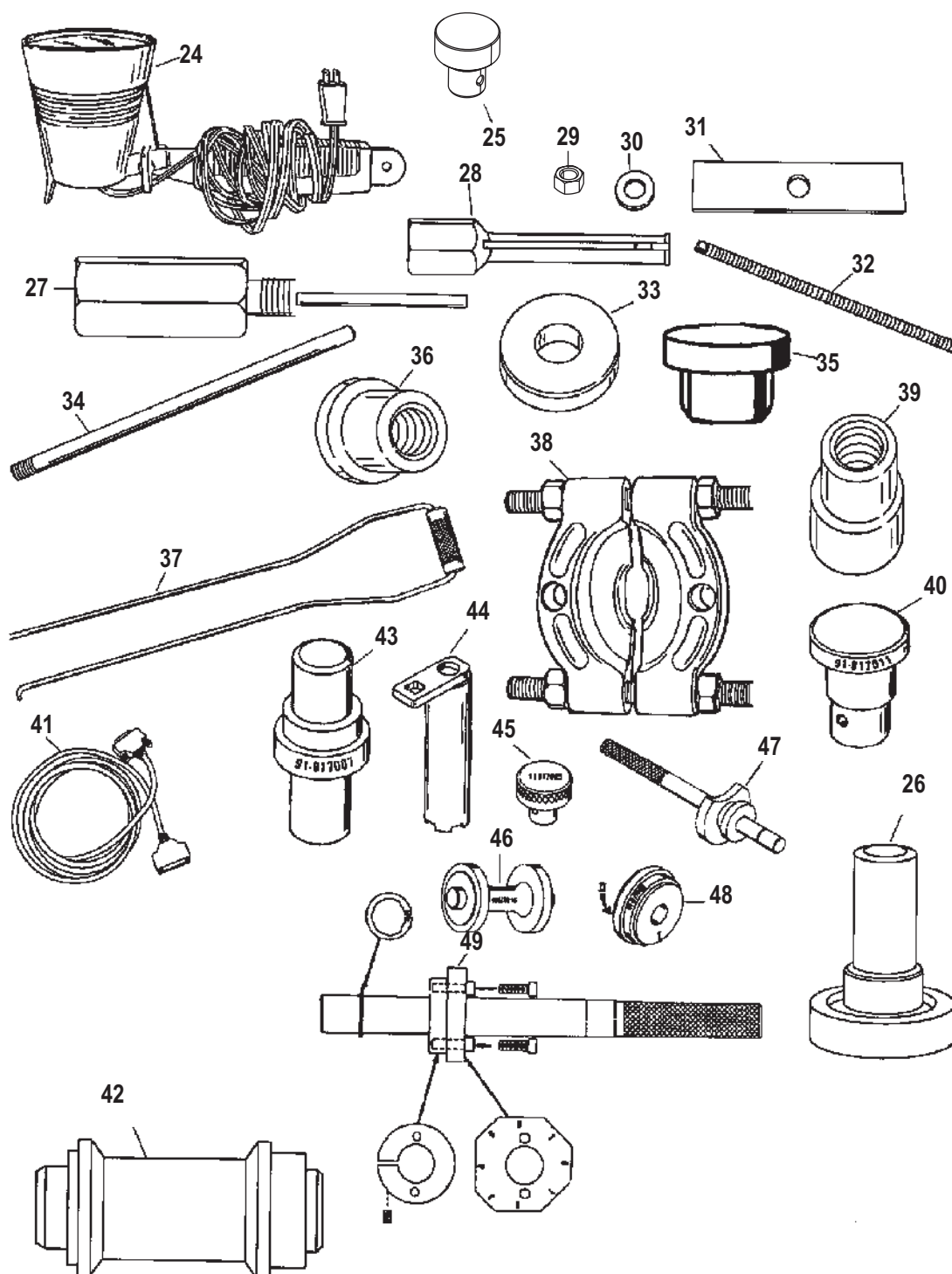


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Tools 1

- [4] - Alternate part numbers:
- 802867A 1MPP
- 802867Q 1QS

Tools 2

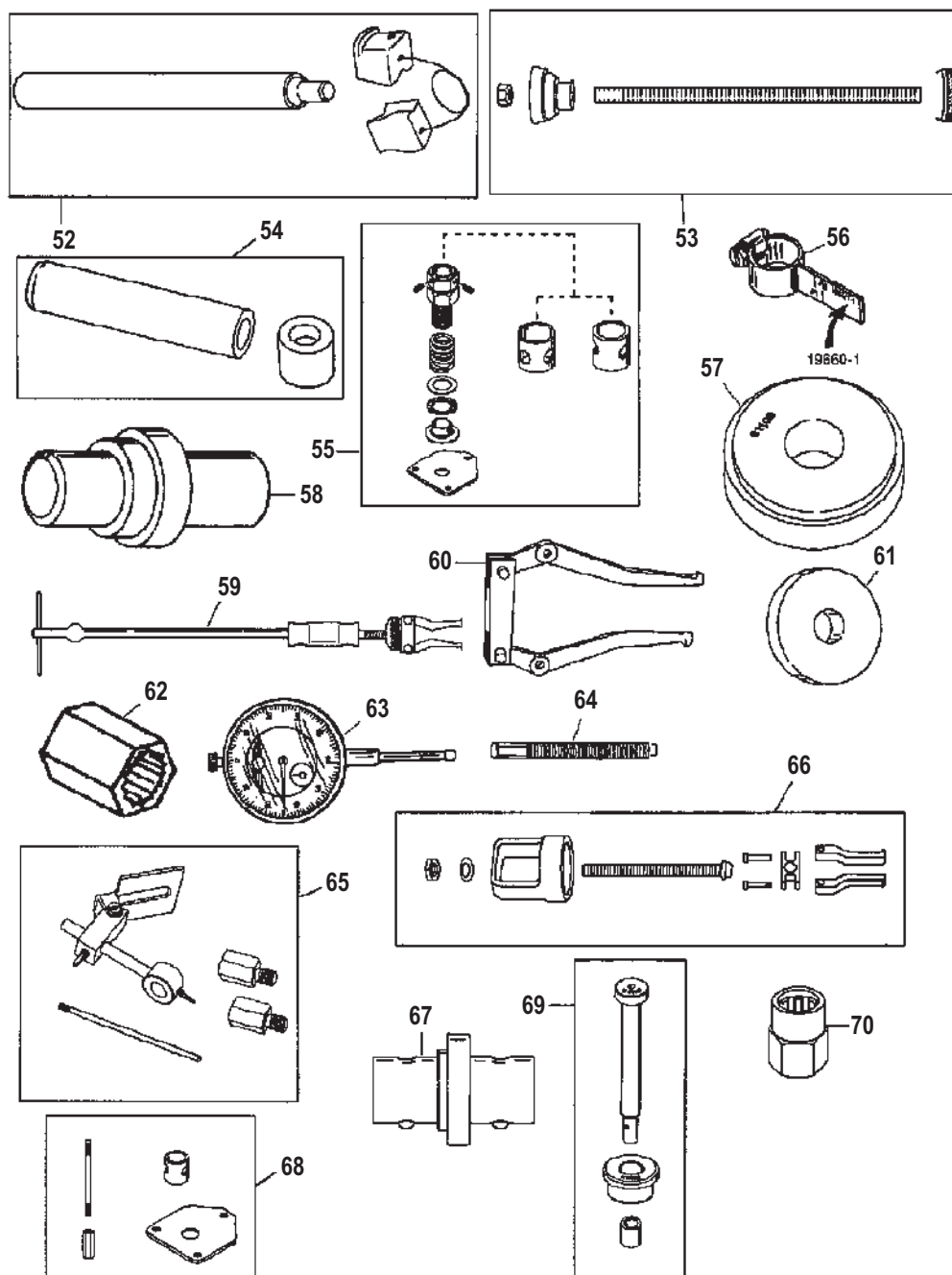


2585

Tools 2

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
24	0091	63209	HEAT LAMP		1	
25	0091	877321A1	INSTALLATION TOOL Bearing		1	
26	0091	13945	INSTALLATION TOOL Bearing		1	
-	0091	31229A7	PULLER KIT Bearing		1	
27		NSS	NOT SOLD SEPARATE Expanding Rod (P/N-CG-41-11)		1	
28		NSS	NOT SOLD SEPARATE Collet (P/N-CG-41-14)		1	
29	0011	24156	NUT (.625-18)		1	
30	0012	34961	WASHER		1	
31	0091	29310	PLATE		1	
32	0091	31229	SHAFT		1	
33	0091	36571T	PILOT WASHER		1	
34	0091	37323	DRIVER ROD TOOL Needle Bearings		1	
35	0091	15755T	NEEDLE BEARING DRIVER		1	
36	0091	36569T	DRIVE HEAD TOOL		1	
37	0091	27780	PULLER		1	
38	0091	37241	PULLER PLATE Universal		1	
39	0091	37312T	DRIVESHAFT BEARING DRIVER		1	
40	0091	817011T	INSTALLER TOOL Needle Bearing		1	
41	0084	825003A1	CABLE ASSEMBLY DDT (10 Feet)		1	
42	0091	13949	DRIVER TOOL Oil Seal		1	
43	0091	817007T	INSTALLER TOOL Seal		1	
44	0091	43506T	RETAINING TOOL Bearing		1	
45	0091	817005	INSTALLER TOOL Bearing		1	
46	0091	817006	INSTALLER TOOL Water Pump Base Seal		1	
47	0091	817008A2	LOCATION TOOL Pinion Gear		1	
48	0091	817009T	DRIVER TOOL Bearing Cup		1	
49	0091	12349A2	LOCATION TOOL Pinion	[USA-0T979999/BEL- 0P325499] & Below	1	
49	0091	12349A05	TOOL Pinion Locating	[USA-0T980000/BEL- 0P325500] & Up	1	

Tools 3



4471

Tools 3

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
52	0091	14308T1	RACE TOOL Bearing	[USA-0T979999/BEL-0P325499] & Below	1	
52	0091	14308T02	BEARING RACE DRIVER	[USA-0T980000/BEL-0P325500] & Up	1	
53	0091	14309T1	INSTALLATION TOOL Bearing	[USA-0T979999/BEL-0P325499] & Below	1	
53	0091	14309T02	INSTALLATION TOOL Bearing	[USA-0T980000/BEL-0P325500] & Up	1	
54	0091	14310T1	WEAR SLEEVE DRIVER		1	
55	0091	14311A2	PRE LOAD TOOL Bearing	[USA-0T979999/BEL-0P325499] & Below	1	
55	0091	14311A04	TOOL Preload	[USA-0T980000/BEL-0P325500] & Up	1	
56	0091	196601	INDICATOR TOOL Backlash		1	
-	0091	78473	INDICATOR TOOL Backlash (2.31:1 Gear Ratio)		1	
57	0091	31106T	MANDREL Bearing Driver Cup		1	
58	0091	31108T	DRIVER Oil Seal		1	
59	0091	34569A1	PULLER ASSEMBLY Slide Hammer		1	
60	0091	46086A1	PULLER JAW ASSEMBLY		1	
61	0091	37350T	PILOT MANDREL		1	
62	0091	817070	HOLDING TOOL Driveshaft		1	
63	0091	58222A1	DIAL INDICATOR TOOL		1	
64	0091	85716	PULLER BOLT TOOL Bearing Carrier		1	
65	0091	83155	ADAPTER KIT Dial Indicator		1	
66	0091	83165T	PULLER ASSEMBLY		1	
67	0091	856875A1	INSTALLATION TOOL Bearing		1	
68	0091	817057A1	BACKLASH INDICATOR TOOL	[USA-0T979999/BEL-0P325499] & Below	1	
68	0091	817057A02	TOOL Backlash Indicator	[USA-0T980000/BEL-0P325500] & Up	1	
69	0091	817058A1	DRIVER TOOL Bearing		1	
70	0091	877840A1	HOLDING TOOL Driveshaft		1	

Powerhead Gasket Set Components

Powerhead Gasket Set Components

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0027	883599A02	GASKET SET		1	
0	0027	883213	GASKET Vapor Separator Bowl		1	
0	0027	879866	GASKET SET Intake Manifold	(Contains 4 Gaskets)	1	
0	0027	859352	GASKET Cylinder Block	[USA-0T979999/BEL-0P325499] & Below	1	
0	0027	892319001	GASKET Cylinder Block	[USA-0T980000/BEL-0P325500] & Up	1	
0	0027	857078	GASKET Exhaust Cover		1	
0	0027	887978	GASKET Thermostat		1	
0	0027	824853	GASKET Thermostat Cover		1	
0	0025	627021	O-RING (.301 x .070) Temperature Sensor	(Plastic Temperature Sensor Housing)	1	
0	0025	857083	SEAL Cylinder Head		1	
0	0027	857081	GASKET Cylinder Head		1	
0	0025	90196	O-RING (.921 x .139) Oil Plug		1	
0	0025	857096	O-RING Oil Pump		1	
0	0025	857094	O-RING Oil Pump		1	
0	0025	857093	O-RING Oil Pump		1	
0	0026	825027	SEAL Crankshaft-Top		1	
0	0026	832013	SEAL Crankshaft-Bottom		1	
0	0027	8252517	GASKET Adaptor Plate	[USA-0T979999/BEL-0P325499] & Below	1	
0	0027	892320001	GASKET Adaptor Plate	[USA-0T980000/BEL-0P325500] & Up	1	
0	0025	845746	O-RING Oil Pick-UP Plate		1	

Accessories

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0092	802833Q1	OIL (Case)		1	[1]
-	0000	15000A12	REMOTE KEY SWITCH KIT Ignition		1	
-	0032	877680Q8	HOSE ASSEMBLY Fuel (8 Feet) (With Quick Disconnect)		1	[2]
-	0032	877680Q12	HOSE ASSEMBLY Fuel (12 Feet) (With Quick Disconnect)		1	[3]
-	0032	877681Q8	HOSE ASSEMBLY Fuel (8 Feet) (With Quick Disconnect Engine End Only)		1	[4]
-	0032	877681Q12	HOSE ASSEMBLY Fuel (12 Feet) (With Quick Disconnect Engine End Only)		1	[5]
-	0032	877683Q12	HOSE ASSEMBLY Fuel (12 Feet) (No Fittings)		1	[6]
-	0000	880093A2	ATTACHING KIT Remote Control (40/50/60 4-Stroke)		1	
-	0000	828019A1	SENDER KIT Oil Pressure		1	
-	0000	821400A2	SENDER KIT Power Trim		1	
-	0000	855654A5	POWER TRIM KIT		1	
-	0000	880095A2	TILLER HANDLE KIT 40/50/60 Hp 4-Stroke	[1B226999] & Below	1	
-	0000	880095A2	TILLER HANDLE KIT 40/50/60 Hp 4-Stroke	[0P400999] & Below	1	
-	0000	880095A03	TILLER HANDLE KIT 40/50/60 Hp 4-Stroke	[1B227000] & Up	1	
-	0000	880095A03	TILLER HANDLE KIT 40/50/60 Hp 4-Stroke	[0P401000] & Up	1	
-	0000	15000A7	KEY SWITCH KIT Remote Ignition	[1B226999] & Below	1	
-	0000	15000A7	KEY SWITCH KIT Remote Ignition	[0P400999] & Below	1	
-	0000	15000A14	KEY SWITCH KIT Remote Ignition	[1B227000] & Up	1	
-	0000	15000A14	KEY SWITCH KIT Remote Ignition	[0P401000] & Up	1	
-	0000	816667A2	BRACKET ASSEMBLY Steering (Without Carrying Handle)		1	
-	0000	816696A12	EXTENSION KIT	(Non-Bigfoot - Converts 20 Inch to 22-1/2 Inch)	1	
-	0000	12092A18	EXTENSION KIT Driveshaft - 5 Inch	(Bigfoot - Converts 20 Inch to 25 Inch)	1	

PART NOTES:

- [1] - Alternate part numbers:
802833A 1MPP
802833Q 1QS
- [2] - Alternate part numbers:
877680Q 8QS
877680T 8MPP

Accessories

- [3] - Alternate part numbers:
 827927A12Service Part
 877680Q12QS
 877680T12MPP
- [4] - Alternate part numbers:
 17146A 8Service Part
 877681Q 8QS
 877681T 8MPP
- [5] - Alternate part numbers:
 17146A12Service Part
 877681Q12QS
 877681T12MPP
- [6] - Alternate part numbers:
 877683Q12QS
 877683T12MPP



XL Extension Kit

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0000	12092A18	EXTENSION KIT Driveshaft - 5 Inch		1	
1	0000	12092A3	SPACER KIT		1	
2	0016	903503	STUD (M10 x 190)		4	
3	0016	903502	STUD (M10 x 227)		1	
4	0017	43043	PIN Dowel - With Hole (.375 x .625)		1	
5	0017	43044	PIN Dowel - Without Hole (.375 x .625)		1	
6	0023	11289	SPACER		1	
7	0012	856774	WASHER (.406 x .750 x .105) Stainless Steel		5	
8	0011	40140	NUT (M10)		5	
9	0785	97386	O-RING (3.609 x .139)		1	
10	0000	43023	SEAL		1	
11	0032	8289371	TUBE Water		1	
12	0000	430232	SEAL		1	
13	0045	875222A1	DRIVESHAFT ASSEMBLY		1	
14	0025	457101	O-RING (1.424 x .103)		1	
15	0000	853908A1	SHIFT SHAFT ASSEMBLY		1	
16	0012	191833	SEAL		3	[1]

PART NOTES:

- [1] - Alternate part numbers:
- 19183 3Bulk Pack
 - 19183K02MPP
 - 19183Q02QS

PARTS INDEX

Part No.	Description	Pg.	Ref.no	Part No.	Description	Pg.	Ref.no
10184020	INSTALLATION MANUAL	2	-	10184061	INSTALLATION MANUAL	2	-
10223020	OWNERS MANUAL	2	-	10223030	OWNERS MANUAL	2	-
10223040	OWNERS MANUAL	2	-	10223050	OWNERS MANUAL	2	-
10223060	OWNERS MANUAL	2	-	10223D60	OWNERS MANUAL French	2	-
10223J60	OWNERS MANUAL Spanish	2	-	10224040	OWNERS MANUAL	2	-
11083A31	SWITCH Stop	66	24	11149A2	CABLE ASSEMBLY (6.00 Inches)	114	6
11289	SPACER	130	6	12016A2	DETENT/SPRING KIT	32	21
120441	RETAINER Brass	66	25	12092A18	EXTENSION KIT Driveshaft - 5 Inch	126	-
12092A18	EXTENSION KIT Driveshaft - 5 Inch	130	-	12092A3	SPACER KIT	78	28
12092A3	SPACER KIT	130	1	12134	WASHER Wave	8	14
12349A05	TOOL Pinion Locating	120	49	12349A2	LOCATION TOOL Pinion	120	49
12576	BEARING Thrust	98	23	12576	BEARING Thrust	108	23
12577	THRUST WASHER	98	22	12577	THRUST WASHER	108	22
12578T	BEARING Roller	98	21	12578T	BEARING Roller	108	21
12596T2	CARRIER ASSEMBLY Bearing	98	16	12596T2	CARRIER ASSEMBLY Bearing	108	16
13035	FITTING	78	20	13035002	FITTING	78	20
13191A1	THRUST WASHER	98	31	13191Q01	THRUST WASHER	108	31
13541	PLUG Male	14	28	13541	PLUG Male	16	28
13945	INSTALLATION TOOL Bearing	120	26	13949	DRIVER TOOL Oil Seal	120	42
14308T02	BEARING RACE DRIVER	122	52	14308T1	RACE TOOL Bearing	122	52
14309T02	INSTALLATION TOOL Bearing	122	53	14309T1	INSTALLATION TOOL Bearing	122	53
14310T1	WEAR SLEEVE DRIVER	122	54	14311A04	TOOL Preload	122	55
14311A2	PRE LOAD TOOL Bearing	122	55	14334A3	PUMP ASSEMBLY Water	82	30
14493	PROPELLER SHAFT	86	13	14586	THERMOSTAT	54	15
15000A12	REMOTE KEY SWITCH KIT Ignition	126	-	15000A14	KEY SWITCH KIT Remote Ignition	126	-
15000A14	KEY SWITCH KIT Remote Ignition	126	-	15000A7	KEY SWITCH KIT Remote Ignition	126	-
15000A7	KEY SWITCH KIT Remote Ignition	126	-	15384	THRU BOLT	30	2
15755T	NEEDLE BEARING DRIVER	120	35	15885	SLEEVE	34	13
15920Q54	LANYARD ASSEMBLY	66	33	17264T2	TRIM TAB Zinc	86	25
18173	BRACKET ASSEMBLY Latch Roller	6	10	18286A18	SWITCH KIT Trim (10.00 Feet)	114	-
18486A08	BRACKET KIT Anchor	74	12	18486A08	BRACKET KIT Anchor	74	12
18486A08	BRACKET KIT Anchor	74	12	18486F5	BRACKET Anchor	74	12
18486F5	BRACKET Anchor	74	12	18486F5	BRACKET Anchor	74	12
18856M	KEY	62	3	18861	RETAINER	114	1
191833	SEAL	82	4	191833	SEAL	90	5
191833	SEAL	94	5	191833	SEAL	102	5
191833	SEAL	130	16	19209	SCREW (#10-32 x 2.25)	114	7
19291A3	CARRIER ASSEMBLY Bearing	86	16	19384	SOCKET	32	16
19384	SOCKET	34	24	19453T	IMPELLER	82	27
19565	GROMMET	64	25	19565002	GROMMET	64	25
19606	BEARING Trim Pin	72	2	19607	PIN	112	18
19608A14	ATTACHING KIT Engine Steering (Non Handle)	70	17	196141	TILT TUBE	76	20
19618A2	LEVER ASSEMBLY Tilt Lock	74	5	19619	WASHER	74	11
19624A1	SEAL KIT (Non-Handle)	76	22	196601	INDICATOR TOOL Backlash	122	56
19699	KEY	82	28	19700A2	FACE PLATE	82	33
19701	GASKET (Lower)	82	31	1993325	SCREW (M10 x 25 MM)	78	17
1993716	SCREW (M6 x 16)	8	16	20839T	BEARING Ball	86	15
20843	SLIDE	86	8	210711	COTTER PIN	32	24
210711	COTTER PIN	34	20	21700	BEARING Needle	86	18
21739	BEARING Roller	86	6	22740	CLIP	76	25
23784	PIN Dowel	64	5	24156	NUT (.625-18)	120	29
24697	EXPANDER TOOL Piston Ring	116	21	24836	CLIP	12	13
24836	CLIP	16	13	26995	LOCKWASHER (#8) Stainless Steel	6	5
26995	LOCKWASHER (#8) Stainless Steel	6	14	27780	PULLER	120	37
28421	WASHER (1.5 x 3.05 x 0.13) Stainless Steel	76	29	291112	FITTING	64	14
29245	WASHER (.281 x .500 x .060) Stainless Steel	8	4	29245	WASHER (.281 x .500 x .060) Stainless Steel	22	16
29245	WASHER (.281 x .500 x .060) Stainless Steel	24	16	29245	WASHER (.281 x .500 x .060) Stainless Steel	26	16
29245	WASHER (.281 x .500 x .060) Stainless Steel	28	16	29245	WASHER (.281 x .500 x .060) Stainless Steel	32	26
29245	WASHER (.281 x .500 x .060) Stainless Steel	34	18	29245	WASHER (.281 x .500 x .060) Stainless Steel	74	15
29310	PLATE	120	31	29330	WASHER (Handle)	72	15
29619	O-RING (.583 x .103) (Non-Handle)	76	23	29641	E RING	82	14

PARTS INDEX

Part No.	Description	Pg.	Ref.no	Part No.	Description	Pg.	Ref.no
29641	E RING	90	37	29641	E RING	94	37
29641	E RING	104	37	30224	O-RING (1.859 x .139)	82	24
30632	PIN Cross	98	12	30632	PIN Cross	108	12
30893	SPRING	98	13	30893	SPRING	108	13
30894A1	BEARING SET Cup And Cone	98	2	30894A1	BEARING SET Cup And Cone	108	2
30895T	BEARING Needle	98	5	30895T	BEARING Needle	108	5
30956T	BEARING Needle	98	18	30956T	BEARING Needle	108	18
309773	SPACER	22	4	31106T	MANDREL Bearing Driver Cup	122	57
31108T	DRIVER Oil Seal	122	58	31229	SHAFT	120	32
31229A7	PULLER KIT Bearing	120	-	31640T5	TRIM TAB	90	7
31640T5	TRIM TAB	94	7	31640T5	TRIM TAB	102	7
34569A1	PULLER ASSEMBLY Slide Hammer	122	59	34961	WASHER	120	30
35921	NUT (.625-18)	90	16	35921	NUT (.625-18)	94	16
35921	NUT (.625-18)	102	16	36569T	DRIVE HEAD TOOL	120	36
36571T	PILOT WASHER	120	33	37241	PULLER PLATE Universal	120	38
37312T	DRIVESHAFT BEARING DRIVER	120	39	37323	DRIVER ROD TOOL Needle Bearings	120	34
37350T	PILOT MANDREL	122	61	37828	WASHER (.390 x .625 x .062) Stainless Steel (Non Handle)	70	20
38113	PIN Cross	86	11	38114	SPRING	86	9
4000325	SCREW (M6 x 8)	58	3	4000330	SCREW (M6 x 25)	66	14
4000330	SCREW (M6 x 25)	74	14	4000333	SCREW (M6 x 40)	60	10
4000333	SCREW (M6 x 40)	90	14	4000333	SCREW (M6 x 40)	94	14
4000333	SCREW (M6 x 40)	102	14	4000354	SCREW (M8 x 30)	74	16
4000354	SCREW (M8 x 30)	74	16	4000354	SCREW (M8 x 30)	74	16
4000355	SCREW (M8 x 35)	74	17	4000355	SCREW (M8 x 35)	74	17
4000355	SCREW (M8 x 35)	74	17	4000377	SCREW (M10 x 30) (Non Handle)	70	25
4000377	SCREW (M10 x 30)	86	26	4000380	SCREW (M10 x 45)	80	34
4000380	SCREW (M10 x 45)	86	32	40011107	SCREW (M5 x 16) Stainless Steel	14	30
40011107	SCREW (M5 x 16) Stainless Steel	16	30	40011107	SCREW (M5 x 16) Stainless Steel	66	13
40011126	SCREW (M6 x 13) Stainless Steel	38	24	40011128	SCREW (M6 x 20) Stainless Steel	32	7
40011128	SCREW (M6 x 20) Stainless Steel	58	14	40011128	SCREW (M6 x 20) Stainless Steel	64	24
40011128	SCREW (M6 x 20) Stainless Steel	70	4	40011149	SCREW (M8 x 25) Stainless Steel	72	9
40011151	SCREW (M8 x 35) Stainless Steel	66	34	40011153	SCREW (M8 x 45) Stainless Steel	14	40
40011153	SCREW (M8 x 45) Stainless Steel	18	40	40011158	SCREW (M8 x 70) Stainless Steel	32	1
40011158	SCREW (M8 x 70) Stainless Steel	34	1	4002316	WASHER (6.60 X 17.0 X 1.5SS)	10	3
4002316	WASHER (6.60 X 17.0 X 1.5SS)	16	3	4002316	WASHER (6.60 X 17.0 X 1.5SS)	22	19
4002316	WASHER (6.60 X 17.0 X 1.5SS)	24	19	4002316	WASHER (6.60 X 17.0 X 1.5SS)	26	19
4002316	WASHER (6.60 X 17.0 X 1.5SS)	28	19	4002316	WASHER (6.60 X 17.0 X 1.5SS)	38	21
4002316	WASHER (6.60 X 17.0 X 1.5SS)	44	44	4002316	WASHER (6.60 X 17.0 X 1.5SS)	46	38
4002319	WASHER	76	32	4002320	WASHER	20	16
400257	LOCKWASHER (M8)	76	18	400257	LOCKWASHER (M8)	76	18
400257	LOCKWASHER (M8)	76	18	4005685	SCREW (M4 x 10)	58	11
4006731	SCREW (M6 x 16)	6	11	4007455	SCREW (M6 x 55)	64	21
4008910	SCREW (M8 x 10) Stainless Steel	72	9	4009040	SCREW (M10 x 40) Stainless Steel	76	31
401196	NUT (M6)	32	3	401196	NUT (M6)	34	3
401196	NUT (M6)	38	22	401366	NUT (M6) Stainless Steel	48	5
401378	NUT (M8)	98	26	401378	NUT (M8)	108	26
401385	NUT (M5) Stainless Steel	22	5	401386	NUT (M6) Stainless Steel	12	21
401386	NUT (M6) Stainless Steel	16	21	401386	NUT (M6) Stainless Steel	32	25
401386	NUT (M6) Stainless Steel	34	19	401386	NUT (M6) Stainless Steel	90	13
401386	NUT (M6) Stainless Steel	94	13	401386	NUT (M6) Stainless Steel	102	13
401388	NUT (M8) Stainless Steel	76	19	4013930	SCREW (M5 x 30)	20	11
40140	NUT (M10)	70	16	40140	NUT (M10)	76	33
40140	NUT (M10)	78	11	40140	NUT (M10)	78	25
40140	NUT (M10)	130	8	416223	PLUG Pipe (.750-14)	54	5
42461A1	SLEEVE/RING KIT	90	21	42461A1	SLEEVE/RING KIT	94	21
42461A1	SLEEVE/RING KIT	102	21	42677A1	BEARING ASSEMBLY Tapered Roller	90	18
42677A1	BEARING ASSEMBLY Tapered Roller	94	18	429172	STUD (M8 x 48)	98	24
429172	STUD (M8 x 48)	108	24	42941	SEAL Water Tube	78	15
42941001	SEAL Water Tube	78	15	42942	CAP	32	4
42942	CAP	34	4	42973	BOLT (M12 x 154)	70	8

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43023	SEAL	90	32	43023	SEAL	94	32
43023	SEAL	130	10	430232	SEAL	130	12
43024A09	REPAIR KIT Water Pump	92	-	43024A09	REPAIR KIT Water Pump	96	-
43024A09	REPAIR KIT Water Pump	104	-	43026Q06	REPAIR KIT Water Pump Impeller	104	-
43026T11	REPAIR KIT Water Pump Impeller	92	-	43026T11	REPAIR KIT Water Pump Impeller	96	-
43026T2	IMPELLER	90	34	43026T2	IMPELLER	94	34
43026T2	IMPELLER	104	34	430331	GASKET	90	24
430331	GASKET	94	24	430331	GASKET	102	24
43035	SEAL Oil (Upper)	90	26	43035	SEAL Oil (Upper)	94	26
43035	SEAL Oil (Upper)	102	26	43035A05	SEAL KIT Gear Housing	92	-
43035A05	SEAL KIT Gear Housing	96	-	43035A05	SEAL KIT Gear Housing	98	-
43035A05	SEAL KIT Gear Housing	104	-	43035A05	SEAL KIT Gear Housing	108	-
43036	SEAL Oil (Lower)	90	27	43036	SEAL Oil (Lower)	94	27
43036	SEAL Oil (Lower)	102	27	43037	KEY	90	33
43037	KEY	94	33	43037	KEY	104	33
43040T1	CARRIER ASSEMBLY	90	10	43040T1	CARRIER ASSEMBLY	94	10
43040T1	CARRIER ASSEMBLY	102	10	43043	PIN Dowel - With Hole (.375 x .625) Front (W/Hole)	78	29
43043	PIN Dowel - With Hole (.375 x .625)	82	5	43043	PIN Dowel - With Hole (.375 x .625) (Front)	90	2
43043	PIN Dowel - With Hole (.375 x .625) (Front)	94	2	43043	PIN Dowel - With Hole (.375 x .625) (Front)	102	2
43043	PIN Dowel - With Hole (.375 x .625)	130	4	43044	PIN Dowel - Without Hole (.375 x .625) Rear	78	30
43044	PIN Dowel - Without Hole (.375 x .625)	82	6	43044	PIN Dowel - Without Hole (.375 x .625) (Rear)	90	6
43044	PIN Dowel - Without Hole (.375 x .625) (Rear)	94	6	43044	PIN Dowel - Without Hole (.375 x .625) (Rear)	102	6
43044	PIN Dowel - Without Hole (.375 x .625)	130	5	43046	TUBE Oiler	90	3
43046	TUBE Oiler	94	3	43046	TUBE Oiler	102	3
430472	GASKET	90	25	430472	GASKET	94	25
430472	GASKET	102	25	43052A4	BUSHING ASSEMBLY	92	38
43052A4	BUSHING ASSEMBLY	96	38	43052A4	BUSHING ASSEMBLY	104	38
43055A4	COVER ASSEMBLY Water Pump	90	23	43055A4	COVER ASSEMBLY Water Pump	94	23
43055A4	COVER ASSEMBLY Water Pump	102	23	4324210	CABLE ASSEMBLY Throttle (30.50 Inches)	66	5
4324211	CABLE ASSEMBLY Throttle (41.50 Inches)	66	6	43506T	RETAINING TOOL Bearing	120	44
43585	COUPLING	78	22	44357Q2	FLUSHING ATTACHMENT	116	1
44484T	GEAR Pinion (13 Teeth)	90	15	44484T	GEAR Pinion (13 Teeth)	94	15
44491A1	SHIM SET	98	27	44491A1	SHIM SET	108	27
44492A1	SHIM SET	90	19	44492A1	SHIM SET	94	19
44492A1	SHIM SET	102	19	44530	BALL	98	8
44530	BALL	108	8	45176	WASHER (.453 x .812 x .105) Stainless Steel	70	26
45176	WASHER (.453 x .812 x .105) Stainless Steel	78	24	451761	WASHER (.453 x .812 x .105) Black Oxide	90	9
451761	WASHER (.453 x .812 x .105) Black Oxide	94	9	451761	WASHER (.453 x .812 x .105) Black Oxide	102	9
45258	O-RING (.987 x .103)	82	16	457101	O-RING (1.424 x .103)	92	39
457101	O-RING (1.424 x .103)	96	39	457101	O-RING (1.424 x .103)	104	39
457101	O-RING (1.424 x .103)	130	14	46086A1	PULLER JAW ASSEMBLY	122	60
47341A11	ROPE AND HANDLE KIT Manual Starting	6	16	479452	PLUG	54	3
479452	PLUG	54	14	48475	BUSHING	32	28
48475	BUSHING	34	17	52707Q1	PROP NUT KIT (.750-16)	98	32
52707Q1	PROP NUT KIT (.750-16)	108	32	55098	J CLIP	22	11
55098	J CLIP	24	11	55098	J CLIP	26	11
55098	J CLIP	28	11	55910	NUT (.437-20)	82	12
56762	TIE STRAP (4.00 Inches)	46	36	58222A1	DIAL INDICATOR TOOL	122	63
61787	HOLDER	30	9	627021	O-RING (.301 x .070)	48	20
627021	O-RING (.301 x .070)	54	22	627021	O-RING (.301 x .070) Temperature Sensor	124	0
629101	FITTING Elbow - 90 Degree (.125-27)	58	12	629101	FITTING Elbow - 90 Degree (.125-27)	64	6
63209	HEAT LAMP	120	24	65292	J CLIP	14	39
65292	J CLIP	18	39	65830	NYLINER	74	7
66301	SEAL Oil	64	8	68575T2	PINION	30	5
69188	SEAL Oil	86	19	69189	SEAL Oil	86	20
69205	C WASHER	76	26	69578Q1	PROP NUT KIT	86	29
70080	SEAL Oil (Inner)	98	19	70080	SEAL Oil (Inner)	108	19
70081	SEAL Oil (Outer)	98	20	70081	SEAL Oil (Outer)	108	20
71970	WASHER (.390 x .546 x .12) (Non Handle)	70	19	73345A1	THRUST HUB	86	28
74036	FITTING Grease	72	3	74036	FITTING Grease	72	4

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760394	CAM Shift Control	82	35	76281	TAB WASHER	86	30
768042	SHOULDER SCREW Hex (Handle)	72	20	77420A1	BEARING ASSEMBLY Roller	82	20
77653101	HOSE (48.00 Inches Bulk) (Cut to 19 Inches) To Fitting in Adaptor Plate	58	21	782792	FITTING Elbow 45 Degree (1.25)	42	34
78473	INDICATOR TOOL Backlash (2.31:1 Gear Ratio)	122	-	78861	SPACER (Non-Handle)	76	24
79091	FUSE 20 Ampere	114	4	79953Q2	SCREW KIT (.375-16 x .250) Drain	82	2
79953Q2	SCREW KIT (.375-16 x .250) Drain	82	3	79953Q2	SCREW KIT (.375-16 x .250) Drain	90	4
79953Q2	SCREW KIT (.375-16 x .250) Drain	94	4	79953Q2	SCREW KIT (.375-16 x .250) Drain	102	4
802653Q02	WRENCH Oil Filter	116	3	802653Q1	WRENCH Oil Filter	116	3
802833Q1	OIL (Case)	126	-	802867Q1	ANTI-CORROSION GREASE 8 oz	116	20
802889Q1	PUMP Crankcase Oil	116	2	809494A1	COMPRESSOR TOOL Valve Spring	116	17
809495A1	REMOVER TOOL Valve Guide	116	14	809496A1	INSTALLER TOOL Valve Guide Bushing	116	15
809497A1	REAMER TOOL Valve Guide	116	16	809872A2	O-RING KIT Rebuild	112	3
809873A2	VALVE KIT Trim Limit	112	6	809874A1	PUMP ASSEMBLY	112	7
809875A1	MANIFOLD KIT	112	11	809876A1	SCREW KIT (Motor)	112	12
809877A1	DRIVESHAFT/SEAL KIT	112	13	809878A1	FILTER KIT	112	14
809879A1	POPPET KIT	112	15	809880A1	O-RING KIT (Complete Trim)	112	-
809885A2	MOTOR KIT	112	8	810776A1	PISTON ASSEMBLY Memory	112	2
811228A1	CYLINDER ASSEMBLY	112	5	8119013	CAP Commutator	30	7
812707	BUSHING	8	13	812708	SPRING	74	8
812709T	KNOB	74	9	812767A1	BEARING ASSEMBLY Tapered Roller	86	3
812768	BEARING Roller	82	8	812769A1	SHIM SET	86	2
812770A1	SHIM SET	82	19	8128201	NUT	82	22
8129291	FOLLOWER Cam	86	7	812966A12	REPAIR KIT Water Pump	82	-
812966A7	BASE ASSEMBLY Water Pump	82	23	8134351	PLUG	112	9
813442A2	MANUAL RELEASE ASSEMBLY	112	10	813523	SCREW (#10-16 x 2.25)	114	7
813696A2	BUSHING ASSEMBLY	82	15	813697T	CLUTCH	86	10
813745	SPACER	78	21	813960A3	SWITCH	32	34
814259	SCREW (.500-20 x 4.00)	76	28	814281A10	SWITCH	32	31
814669	SEAL Oil	82	25	814669A2	SEAL KIT Gear Housing	82	-
814669A2	SEAL KIT Gear Housing	86	-	814670	SEAL Oil	82	26
8147763	SCREW (M6 x 60)	32	2	8147763	SCREW (M6 x 60)	34	2
814820	ADAPTER	114	2	815418	SPRING	86	12
815460	O-RING	86	17	816311T	TIE STRAP (8.00 Inches)	8	11
816311T	TIE STRAP (8.00 Inches)	14	42	816311T	TIE STRAP (8.00 Inches)	18	42
816311T	TIE STRAP (8.00 Inches)	20	18	816311T	TIE STRAP (8.00 Inches)	36	13
816311T	TIE STRAP (8.00 Inches)	50	27	816311T	TIE STRAP (8.00 Inches)	54	25
816311T	TIE STRAP (8.00 Inches)	58	22	816311T	TIE STRAP (8.00 Inches)	64	7
816311T	TIE STRAP (8.00 Inches)	64	15	816311T	TIE STRAP (8.00 Inches)	66	31
816311T	TIE STRAP (8.00 Inches)	78	19	8164641	SEAL Oil	82	17
8164641	SEAL Oil	92	40	8164641	SEAL Oil	96	40
8164641	SEAL Oil	104	40	8165621	DISC Friction (Handle)	72	19
816575	FACE SEAL	92	42	816575	FACE SEAL	96	42
816575	FACE SEAL	104	42	816629	TAB WASHER	98	33
816629Q	TAB WASHER	108	33	816667A2	BRACKET ASSEMBLY Steering Ride-Guide (Non Handle)	70	23
816667A2	BRACKET ASSEMBLY Steering (Without Carrying Handle)	126	-	816669F1	TAB WASHER	68	37
816669F1	TAB WASHER (Non Handle)	70	24	816696A12	EXTENSION KIT	126	-
816856A4	CONNECTOR ASSEMBLY Fuel	38	18	817005	INSTALLER TOOL Bearing	120	45
817006	INSTALLER TOOL Water Pump Base Seal	120	46	817007T	INSTALLER TOOL Seal	120	43
817008A2	LOCATION TOOL Pinion Gear	120	47	817009T	DRIVER TOOL Bearing Cup	120	48
817011T	INSTALLER TOOL Needle Bearing	120	40	817057A02	TOOL Backlash Indicator	122	68
817057A1	BACKLASH INDICATOR TOOL	122	68	817058A1	DRIVER TOOL Bearing	122	69
817070	HOLDING TOOL Driveshaft	122	62	817275A2	HOUSING KIT Upper Water Pump	90	29
817275A2	HOUSING KIT Upper Water Pump	94	29	817275A2	HOUSING KIT Upper Water Pump	102	29
8172761	FACEPLATE	90	30	8172761	FACEPLATE	94	30
8172761	FACEPLATE	102	30	8172771	GASKET	90	28
8172771	GASKET	94	28	8172771	GASKET	102	28
81773M	NUT	20	9	818226A1	SEAL/PLATE KIT	82	9
818298Q1	ANODE KIT	74	13	818967	GROMMET	22	8

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818968	BUSHING	24	9	818968	BUSHING	26	9
818968	BUSHING	28	9	82129110	SCREW (M6 x 10)	22	17
82129114	SCREW (M6 x 14)	12	7	82129114	SCREW (M6 x 14)	12	15
82129114	SCREW (M6 x 14)	12	17	82129114	SCREW (M6 x 14)	16	7
82129114	SCREW (M6 x 14)	16	15	82129114	SCREW (M6 x 14)	16	17
82129114	SCREW (M6 x 14)	24	17	82129114	SCREW (M6 x 14)	26	17
82129114	SCREW (M6 x 14)	28	17	82129125	SCREW (M6 x 25 MM)	10	1
82129125	SCREW (M6 x 25 MM)	16	1	82129125	SCREW (M6 x 25 MM)	22	10
82129125	SCREW (M6 x 25 MM)	24	10	82129125	SCREW (M6 x 25 MM)	26	10
82129125	SCREW (M6 x 25 MM)	28	10	82129145	SCREW (M6 x 45)	24	5
82129145	SCREW (M6 x 45)	26	5	82129145	SCREW (M6 x 45)	28	5
82130025	SCREW (M6 x 25)	44	43	82130025	SCREW (M6 x 25)	46	7
82130025	SCREW (M6 x 25)	46	37	821400A2	SENDER KIT Power Trim	126	-
8214281	SCREW (#10-16 x .625)	32	13	8214281	SCREW (#10-16 x .625)	32	32
8214281	SCREW (#10-16 x .625)	34	30	8214281	SCREW (#10-16 x .625)	50	28
821455A4	BRACKET Tiller	66	26	821463A2	TILLER TUBE	66	18
821465	HANDLE Throttle	66	20	821477	BUSHING 1.485-1.475 Inside Diameter	66	10
821477	BUSHING 1.485-1.475 Inside Diameter	66	28	821539	PIN Trilobe	112	17
8217711	BUSHING	72	12	821777	BUSHING (Lower)	72	7
821945T68	CABLE ASSEMBLY Hi Tension	22	3	821957A2	PLATE/DISC ASSEMBLY (Handle)	72	17
821961	ROD (Threaded)(Handle)	72	16	821971	LOCK Throttle	66	15
821972	KNOB Throttle	66	17	822148A6	COVER KIT	66	1
822150	PULLEY	66	2	822189	GASKET Upper Water Pump (Upper)	82	32
82239312	SCREW (M5 x 12)	14	44	82239312	SCREW (M5 x 12)	18	41
82239312	SCREW (M5 x 12)	32	19	822397	PUCK (Non Handle)	72	11
822404	SEAL	72	8	822407F1	COVER	66	9
8224261	BRACKET	6	12	822441	RETAINER	66	12
822459	RETAINER	34	8	822464	PLUG	64	12
822560A5	HARNESS ASSEMBLY DDT Adapter	116	11	822625	NIPPLE (M20)	54	7
822626K04	FILTER Oil	54	11	822626T2	FILTER Oil	54	11
822650	RETAINER	52	5	822651	KEY	52	6
822682A4	LEVER ASSEMBLY Throttle	32	5	822682A4	LEVER ASSEMBLY Throttle	34	5
8227731	INSERT Threaded	86	23	8227731	INSERT Threaded	98	28
8227731	INSERT Threaded	108	28	822865F2	BRACKET Transom (Starboard)	74	4
822865T05	BRACKET Transom - Starboard	74	4	822866A1	BRACKET ASSEMBLY Transom (Port)	74	1
822866A1	BRACKET ASSEMBLY Transom	74	1	822866T04	BRACKET Transom - Port	74	1
822866T04	BRACKET Transom - Port	74	1	822866T04	BRACKET Transom - Port	74	1
822869	PIN	112	19	822869001	PIN	112	19
8231871	SCREW (M4 x 14.5)	6	4	8231871	SCREW (M4 x 14.5)	6	13
823567105	SCREW (M10 x 105) Hex Flange - Stainless Steel	70	13	823609A14	SWITCH Stop	66	22
8236386	ARMATURE	30	4	8236392	DRIVE CAP	30	6
823686A2	DIGITAL DIAGNOSTIC TESTER	116	9	823687	CLIP	66	23
8237011	DECAL Co-Pilot (Handle)	72	5	8237515	NUT (M4)	6	6
8237515	NUT (M4)	6	15	823791	PLATE Swivel Head (Handle)	72	18
823792	LEVER Co-Pilot (Handle)	72	14	823919	SCREW (.375-24 x 1.500) (Non Handle)	70	18
823984	STUD (M10 x 50)	78	9	82409316	DECAL F-N-R Shift	66	32
8242004	DECAL	66	19	824459110	SCREW (M8 x 110) Stainless Steel	78	3
8248324	SCREW (M6 x 16)	12	12	8248324	SCREW (M6 x 16)	16	12
8248324	SCREW (M6 x 16)	34	14	8248324	SCREW (M6 x 16)	82	34
8248326	SCREW (M6 x 25 MM)	14	41	8248326	SCREW (M6 x 25 MM)	20	2
8248326	SCREW (M6 x 25 MM)	32	17	8248326	SCREW (M6 x 25 MM)	48	23
8248329	SCREW (M6 x 40)	14	34	8248329	SCREW (M6 x 40)	16	34
8248329	SCREW (M6 x 40)	32	10	8248329	SCREW (M6 x 40)	34	27
82484890	SCREW (M10 x 90)	68	38	824853	GASKET	54	17
824853	GASKET Thermostat Cover	124	0	824923	PLATE	32	35
825003A1	CABLE ASSEMBLY DDT (10 Feet)	120	41	82500925	SCREW (M6 x 25)	58	23
825010	PIN Dowel	54	2	825010	PIN Dowel	58	16
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8250242	BEARING Blue	54	6	825027	SEAL	62	4
825027	SEAL Crankshaft-Top	124	0	82503395	SCREW (M9 x 95)	58	15
825045A2	ROCKER ARM	52	7	825046	SCREW	52	8
8250521	SPRING	52	14	82506182	SCREW (M8 x 82)	54	8
8250741	PLATE Solenoid	12	16	8250741	PLATE Solenoid	16	16
825078	BUSHING	32	8	825078	BUSHING	34	7
825096T	RELAY	12	19	825096T	RELAY	16	19
825220T06	PIPE Exhaust	78	2	825222F3	ARM Steering	70	7
825228A17	ADAPTER PLATE ASSEMBLY	64	11	825238002	SEAL	8	5
8252381	SEAL	8	5	825239T3	TOP COWL ASSEMBLY	6	1
825239T4	TOP COWL ASSEMBLY	6	1	825243A03	SOUND BLANKET KIT	6	8
825243A03	SOUND BLANKET KIT	6	8	825243A2	SOUND BLANKET KIT	6	8
825243A2	SOUND BLANKET KIT	6	8	8252517	GASKET	64	22
8252517	GASKET Adaptor Plate	124	0	82526225	SCREW (M8 x 25 MM)	66	8
825427	SCREW (.437-14 x 1.250) Stainless Steel	90	8	825427	SCREW (.437-14 x 1.250) Stainless Steel	94	8
825427	SCREW (.437-14 x 1.250) Stainless Steel	102	8	8255662	SEAL	6	7
825782F1	LEVER Cowl Latch	8	12	825783	LATCH HOOK	8	15
8259571	LEVER Shift	34	9	825989003	DIPSTICK TUBE	64	2
8259892	DIPSTICK TUBE	64	2	825990	DIPSTICK	64	1
826134Q	ANODE	90	12	826134Q	ANODE	94	12
826134Q	ANODE	102	12	826149	PIN	60	2
826150	NUT	52	9	826233T2	SWIVEL TUBE	70	10
826267T2	MOUNT Upper	70	3	826273	BOOT	8	10
826273001	BOOT	8	10	826276	BUMPER	78	7
826277T1	BOTTOM COWL (Port)	8	1	826278T7	BOTTOM COWL (Starboard)	8	2
826291F1	LATCH	6	3	826291F2	LATCH	6	3
826658	BUMPER	70	5	826709113	NUT (.375-24) Stainless Steel (Non Handle)	70	21
826709113	NUT (.375-24) Stainless Steel (Non Handle)	70	22	826709113	NUT (.375-24) Stainless Steel (Handle)	72	13
82671117	NUT (.500-20)	76	30	826792	WAVE WASHER	66	27
826802T16	HARNESS ASSEMBLY Trim	22	12	826802T31	HARNESS ASSEMBLY Trim	24	12
826802T31	HARNESS ASSEMBLY Trim	26	12	826802T32	HARNESS ASSEMBLY Trim	28	12
82684425	SCREW (M6 x 25)	90	35	82684425	SCREW (M6 x 25)	92	41
82684425	SCREW (M6 x 25)	94	35	82684425	SCREW (M6 x 25)	96	41
82684425	SCREW (M6 x 25)	104	35	82684425	SCREW (M6 x 25)	104	41
82684430	SCREW (M6 x 30)	8	3	82684430	SCREW (M6 x 30)	22	18
82684430	SCREW (M6 x 30)	24	18	82684430	SCREW (M6 x 30)	26	18
82684430	SCREW (M6 x 30)	28	18	82684430	SCREW (M6 x 30)	36	9
82684430	SCREW (M6 x 30)	50	26	82684430	SCREW (M6 x 30)	90	31
82684430	SCREW (M6 x 30)	94	31	82684430	SCREW (M6 x 30)	102	31
82684460	SCREW (M6 x 60)	8	8	8272822	DECAL Warning High Voltage	30	11
827314	WASHER	66	29	82761140	SCREW (M10 x 40)	20	15
827706	BRACKET	34	10	827706A4	BRACKET	34	10
8279232	STRAP	70	2	827948	FITTING	8	9
8279971	SPACER	70	9	828019A1	SENDER KIT Oil Pressure	126	-
8280401	PRESSURE SWITCH	14	35	8280401	PRESSURE SWITCH	16	35
828102	BRACKET	22	7	828102	BRACKET	24	7
828102	BRACKET	26	7	828102	BRACKET	28	7
8282451	SEAL Co-Pilot	72	10	8283582	SENSOR	14	29
8283582	SENSOR	16	29	828529	GUIDE	78	13
828547353	CONDUIT (.350 Inside Diameter x 3.00 Feet Bulk) (Cut to 24 Inches)	40	1	828547633	CONDUIT (.620 Inside Diameter x 3.00 Feet Bulk)	66	30
828547T1	CONDUIT (.500 Inside Diameter x 3.00 Feet Bulk) (Cut to 13 Inches)	38	25	828547T1	CONDUIT (.500 Inside Diameter x 3.00 Feet Bulk) (Cut to 26 Inches)	38	26
828706	BUMPER	78	14	828813T1	ARM Steering Handle	66	11
828816	GASKET	78	6	828817	GROMMET	78	8
828817001	GROMMET	78	8	8288181	PLUG Drain	78	5
8289151	HEAT SHIELD	64	4	8289371	TUBE Water	130	11
828985	BRACKET	70	14	830180	HANDLE	66	35
830181	BUSHING	66	36	830294T3	BRACKET (Handle)	32	6

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830756109	HOSE (57.00 Inches Bulk)	36	11	830756109	HOSE (57.00 Inches Bulk)	36	11
830756109	HOSE (57.00 Inches Bulk)	36	11	830756109	HOSE (57.00 Inches Bulk)	36	11
830756109	HOSE (57.00 Inches Bulk) (Cut to 8 Inches)	36	14	830756109	HOSE (57.00 Inches Bulk) (Cut to 36 Inches)	38	17
830756109	HOSE (57.00 Inches Bulk) (Cut to 17 Inches)	64	13	830757130	TUBING (.312) (70.00 Inches Bulk)	36	10
830757130	TUBING (.312) (70.00 Inches Bulk)	36	10	830757130	TUBING (.312) (70.00 Inches Bulk)	36	10
830757130	TUBING (.312) (70.00 Inches Bulk)	36	10	830757130	TUBING (.312) (70.00 Inches Bulk) (Cut to 6 Inches)	36	12
830757130	TUBING (.312) (70.00 Inches Bulk) (Cut to 10 Inches) To VST Cooler	54	26	8308971	FOAM PAD	14	33
8308971	FOAM PAD	16	33	831294	BELT	20	17
83155	ADAPTER KIT Dial Indicator	122	65	83163M	HOLDER TOOL Flywheel	116	4
83164M	FLYWHEEL PULLER	116	5	83165T	PULLER ASSEMBLY	122	66
832013	SEAL	62	5	832013	SEAL Crankshaft-Bottom	124	0
83296915	FUSE Mini - Blue - 15 Ampere	12	25	83296915	FUSE Mini - Blue - 15 Ampere	12	25
83296920	FUSE Mini - Yellow - 20 Ampere	12	25	83296920	FUSE Mini - Yellow - 20 Ampere	12	25
83296920	FUSE Mini - Yellow - 20 Ampere	12	25	83296920	FUSE Mini - Yellow - 20 Ampere	12	25
83296920	FUSE Mini - Yellow - 20 Ampere	16	25	83296925	FUSE Mini - Clear - 25 Ampere	12	25
83296925	FUSE Mini - Clear - 25 Ampere	14	25	83296925	FUSE Mini - Clear - 25 Ampere	16	25
8329695	FUSE Mini - Tan - 5 Ampere	12	25	8329695	FUSE Mini - Tan - 5 Ampere	12	25
8329695	FUSE Mini - Tan - 5 Ampere	16	25	832990T3	VALVE Intake	52	2
832991T3	VALVE Exhaust	52	1	833099A1	RING SET Piston (Top)	62	10
833100T2	RING Piston (TOP)	62	10	833100T3	RING Piston (TOP)	62	10
8331011	RING Oil	62	12	833102T	GEAR Drive	20	14
833104T6	GEAR Driven	20	5	834838	LOAD RING	20	13
834985	GROMMET	10	4	834985	GROMMET	16	4
834985	GROMMET	22	14	834985	GROMMET	24	14
834985	GROMMET	26	14	834985	GROMMET	28	14
834985	GROMMET	38	20	834985	GROMMET	42	42
834985	GROMMET	46	11	843108	WASHER (.330 x .560 x .060) Stainless Steel	76	18
843108	WASHER (.330 x .560 x .060) Stainless Steel	76	18	843108	WASHER (.330 x .560 x .060) Stainless Steel	76	18
84436M	WASHER	20	10	845746	O-RING	64	23
845746	O-RING Oil Pick-UP Plate	124	0	850034T	GEAR Reverse (30 Teeth)	98	15
850048T	CLUTCH	98	11	850048T	CLUTCH	108	11
850066A1	SWIVEL BRACKET	72	1	850162	SHIFT ROD	34	15
8501631	GUIDE Shift Rod	34	12	850165	BUSHING	32	29
850165	BUSHING	34	22	850166T06	LEVER ASSEMBLY Shift Shaft	32	30
850166T06	LEVER ASSEMBLY Shift Shaft	34	21	850166T2	LEVER ASSEMBLY Shift Shaft	32	33
850255A1	SHIFT LINK	34	16	850307	CAM Shift Control	90	17
850307	CAM Shift Control	94	17	850307	CAM Shift Control	102	17
850308	PROPELLER SHAFT	98	14	850308	PROPELLER SHAFT	108	14
850315A1	FOLLOWER KIT Cam	98	7	850315A1	FOLLOWER KIT Cam	108	7
850327	SPRING	98	10	850327	SPRING	108	10
852151A1	TOOL KIT	2	-	852375A6	HARNESS ASSEMBLY Extension (Handle)	14	45
852421T5	HOUSING Driveshaft	78	1	8525601	LIFTING EYE	54	23
853906A1	SHIFT SHAFT ASSEMBLY	90	36	853906A1	SHIFT SHAFT ASSEMBLY	94	36
853906A1	SHIFT SHAFT ASSEMBLY	104	36	853908A1	SHIFT SHAFT ASSEMBLY	104	36
853908A1	SHIFT SHAFT ASSEMBLY	130	15	854009A3	TACH MULTI METER DMT 2000 Digital	116	8
854445	SENSOR MAP	48	18	854471	PLATE	78	16
854789	PLATE Oil Pickup-Top	64	17	8547911	BAFFLE	64	19
854793	HOSE Oil Pickup	64	18	855228	CLAMP	64	20
8554241	FITTING	42	29	8554246	FITTING	42	2
855428	SLEEVE	42	24	855576	WASHER	8	6
855623	BUSHING	78	23	855627	GASKET	8	7
855654A5	POWER TRIM KIT	126	-	855654T08	PUMP ASSEMBLY Power Trim	112	-
855654T4	PUMP ASSEMBLY Power Trim	112	-	855833A02	SHOCK ROD KIT	112	1
855833A1	SHOCK ROD KIT	112	1	85583466	HOSE (40.00 Inches Bulk) (Cut to 9 Inches)	46	4
85594030	SCREW (M8 x 30)	74	16	85594030	SCREW (M8 x 30)	74	16
85594030	SCREW (M8 x 30)	74	16	85594030	SCREW (M8 x 30)	86	21
855941	WASHER (.323 x .590 x .112) Stainless Steel	86	22	855941	WASHER (.323 x .590 x .112) Stainless Steel	98	25
855941	WASHER (.323 x .590 x .112) Stainless Steel	108	25	856040	BRACKET	12	8
8560552	SEAL	64	3	8560642	PISTON	62	9

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8560643	PISTON	62	9	856064A1	PISTON ASSEMBLY	62	9
856065T1	CONNECTING ROD	62	6	8566031	DEFLECTOR Cowl	36	8
856774	WASHER (.406 x .750 x .105) Stainless Steel	78	10	856774	WASHER (.406 x .750 x .105) Stainless Steel	78	33
856774	WASHER (.406 x .750 x .105) Stainless Steel	86	27	856774	WASHER (.406 x .750 x .105) Stainless Steel	86	31
856774	WASHER (.406 x .750 x .105) Stainless Steel	130	7	856823	RING Retaining	98	6
856823	RING Retaining	108	6	856836	RETAINER	12	10
856836001	RETAINER	12	10	856875A1	INSTALLATION TOOL Bearing	122	67
856954	BUSHING	10	6	856954	BUSHING	16	6
856954	BUSHING	22	13	856954	BUSHING	24	13
856954	BUSHING	26	13	856954	BUSHING	28	13
856954	BUSHING	38	19	856954	BUSHING	42	41
856954	BUSHING	46	12	8569901	SWITCH Trim	8	18
8569901	SWITCH Trim	8	18	857015T6	CYLINDER BLOCK	54	1
857077T1	CRANKSHAFT	62	1	857078	GASKET	54	12
857078	GASKET Exhaust Cover	124	0	857079A02	COVER Exhaust	54	13
857079A1	COVER Exhaust	54	13	857080	COVER	54	18
857081	GASKET	58	13	857081	GASKET Cylinder Head	124	0
857082A6	CYLINDER HEAD ASSEMBLY	58	1	857082A9	CYLINDER HEAD ASSEMBLY	20	-
857082A9	CYLINDER HEAD ASSEMBLY	52	-	857082A9	CYLINDER HEAD ASSEMBLY	58	-
857082A9	CYLINDER HEAD ASSEMBLY	60	-	857083	SEAL	58	7
857083	SEAL Cylinder Head	124	0	857084T2	COVER	58	8
8570851	SHAFT Rocker	52	10	857086	CAMSHAFT	60	1
857087T1	PUMP ASSEMBLY Oil	60	4	857093	O-RING	60	8
857093	O-RING Oil Pump	124	0	857094	O-RING	60	7
857094	O-RING Oil Pump	124	0	857096	O-RING	60	5
857096	O-RING Oil Pump	124	0	857139	SCREW (M8 x 35)	54	24
85716	PULLER BOLT TOOL Bearing Carrier	122	64	85822	CONNECTOR Straight	78	27
85822A7	SPEEDOMETER PICK UP	78	26	858234	WASHER	82	29
858245	SHIFT GUIDE	32	18	858246	SHIFT SLIDE	32	20
858247	SHIFT ROD	32	23	858248	SHIFT LINK	32	27
858266	GUIDE	58	2	858267	SEAL Oil	58	5
858268	SPRING Valve - Outer	52	4	858271	SEAL	52	3
858275	BRACKET	52	13	858277	PLATE Baffle	58	10
858413	BRACKET	14	32	858413	BRACKET	16	32
858414A3	CABLE ASSEMBLY	22	15	858414A3	CABLE ASSEMBLY	24	15
858414A3	CABLE ASSEMBLY	26	15	858414A3	CABLE ASSEMBLY	28	15
858535	SENSOR ASSEMBLY Temperature	48	19	858535	SENSOR ASSEMBLY Temperature	54	21
858754	COVER Fuse	14	26	858754	COVER Fuse	16	26
858869	NUT (.875-14)	76	21	858953	BRACKET	16	8
858954	CLIP (.625)	16	9	859101T2	GEAR Forward - 22 Teeth	86	5
859102	DRIVESHAFT Long	82	18	859103T	GEAR Pinion - 12 Teeth	82	11
859104T	GEAR Reverse - 22 Teeth	86	14	859105A1	DRIVESHAFT ASSEMBLY	90	20
859105A1	DRIVESHAFT ASSEMBLY	94	20	859105A1	DRIVESHAFT ASSEMBLY	102	20
859129	NUT (M12)	70	1	859284T2	FLYWHEEL COVER	20	1
859352	GASKET	54	10	859352	GASKET Cylinder Block	124	0
859472A3	GEAR ASSEMBLY Forward - 30 Teeth	98	4	859575	PIN	52	17
859576	GASKET	52	16	859577	BRACKET	52	12
859578A1	PLUG ASSEMBLY Oil	58	17	859594	BUSHING	64	9
859607A1	SHIFT SHAFT ASSEMBLY	82	13	859768	WASHER	58	4
8597701	COUPLER	82	36	875206	SCREW (M6 x 16)	60	9
875209	PIPE PLUG	58	6	875218	SCREW (M8 x 23)	52	15
875222A1	DRIVESHAFT ASSEMBLY	102	20	875222A1	DRIVESHAFT ASSEMBLY	130	13
877321A1	INSTALLATION TOOL Bearing	120	25	8775381	PROTECTIVE SLEEVE	40	4
877680Q12	HOSE ASSEMBLY Fuel (12 Feet) (With Quick Disconnect)	126	-	877680Q8	HOSE ASSEMBLY Fuel (8 Feet) (With Quick Disconnect)	126	-
877681Q12	HOSE ASSEMBLY Fuel (12 Feet) (With Quick Disconnect Engine End Only)	126	-	877681Q8	HOSE ASSEMBLY Fuel (8 Feet) (With Quick Disconnect Engine End Only)	126	-
877683Q12	HOSE ASSEMBLY Fuel (12 Feet) (No Fittings)	126	-	877802	PLATE	12	11
877802	PLATE	16	11	8778031	PLATE Coil	22	1
877804T04	HARNESS ASSEMBLY Engine Wiring	12	24	877804T04	HARNESS ASSEMBLY Engine Wiring	12	24
877804T05	HARNESS ASSEMBLY Engine	12	24	877804T05	HARNESS ASSEMBLY Engine	12	24

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877805T	SOLENOID VALVE	48	6	877807A2	COIL ASSEMBLY Ignition	22	2
877811	LINE Fuel	40	5	877826	INJECTOR	48	8
877829T	MANIFOLD Intake	48	1	877829T01	MANIFOLD Intake	48	1
877829T03	MANIFOLD ASSEMBLY Intake - Complete	48	-	877829T04	MANIFOLD ASSEMBLY Intake - Complete	48	-
877829T05	MANIFOLD ASSEMBLY Intake - Complete	48	-	877831A02	THROTTLE BODY ASSEMBLY	48	13
877831A1	HOSE	48	12	877831T	THROTTLE BODY	48	13
877834	BRACKET	48	4	877836T2	FLYWHEEL	20	4
877840A1	HOLDING TOOL Driveshaft	122	70	878089	PLUG Pipe (.0625-27)	82	7
878143T05	STATOR	20	12	878143T3	STATOR	20	12
878183	PIN Dowel	60	3	878344T02	POWERHEAD ASSEMBLY	14	-
878344T02	POWERHEAD ASSEMBLY	18	-	878344T02	POWERHEAD ASSEMBLY	54	-
878344T02	POWERHEAD ASSEMBLY	58	-	878344T02	POWERHEAD ASSEMBLY	62	-
878607	SCREW (#10-16 x .375)	70	15	878608	SCREW (#10-16 x .500)	66	4
878609	SCREW (#10-16 x .600)	76	27	879865	CAM Throttle	32	9
879865	CAM Throttle	34	26	879866	GASKET SET	48	2
879866	GASKET SET Intake Manifold	124	0	879867	GASKET	48	21
879870A1	LINK ASSEMBLY Throttle	32	15	879870A1	LINK ASSEMBLY Throttle	34	23
879884T	FILTER ASSEMBLY Fuel	36	15	879885T	FILTER Fuel	40	3
879887T	TFI SYSTEM	48	7	879962	CLIP (Part of Electrical Harness)	16	10
879984T00	COIL Ignition	24	2	879984T00	COIL Ignition	26	2
879984T00	COIL Ignition	28	2	880093A2	ATTACHING KIT Remote Control (40/50/60 4-Stroke)	126	-
880095A03	TILLER HANDLE KIT 40/50/60 Hp 4-Stroke	126	-	880095A03	TILLER HANDLE KIT 40/50/60 Hp 4-Stroke	126	-
880095A2	TILLER HANDLE KIT 40/50/60 Hp 4-Stroke	126	-	880095A2	TILLER HANDLE KIT 40/50/60 Hp 4-Stroke	126	-
880118A03	DDT CARTRIDGE	116	10	880118A2	CARTRIDGE	116	10
880121	BRACKET	38	23	880153	LINE Fuel	40	2
88075020	SCREW (M3 x 20)	32	36	880755A1	BREATHING HOSE	48	25
880786	BOOT Insulator - Red	12	23	880786	BOOT Insulator - Red	16	23
881059	SCREW	48	3	881059	SCREW	48	9
881059	SCREW	48	10	881059	SCREW	48	15
881060	SCREW	48	17	881063T	ATTENUATOR Sound	48	22
881063T	ATTENUATOR Sound	48	22	881070T	SENSOR Position	48	16
8812902	PLATE	10	2	881862T	PUMP Fuel	36	1
881862T	PUMP Fuel	36	1	881862T08	PUMP Fuel	36	1
881862T08	PUMP Fuel	36	1	881872A1	BODY Oil Pressure Relief	64	16
881908T	CABLE SET	24	3	881908T	CABLE SET	26	3
881908T	CABLE SET	28	3	88238A13	CABLE ASSEMBLY Ground	70	12
88238A18	CABLE ASSEMBLY	112	16	88238A4	CABLE ASSEMBLY	70	11
882751A1	RELAY ASSEMBLY	22	6	882751A1	RELAY ASSEMBLY	24	6
882751A1	RELAY ASSEMBLY	26	6	882751A1	RELAY ASSEMBLY	28	6
882753	BRACE	12	14	882753	BRACE	16	14
882813A3	GEAR KIT Forward And Pinion 28 Teeth	108	4	882814T	GEAR Reverse - 28 Teeth	108	15
883005	BUSHING	32	12	883005	BUSHING	34	29
883006A1	ARM ASSEMBLY Throttle	32	11	883006A1	ARM ASSEMBLY Throttle	34	28
883047A1	BEARING ASSEMBLY Tapered Roller	102	18	883065	SERVICE MANUAL	2	-
883065	SERVICE MANUAL	2	-	883065R01	SERVICE MANUAL	2	-
883065R01	SERVICE MANUAL	2	-	883065R01	SERVICE MANUAL	2	-
883071T1	REGULATOR Voltage	14	31	8831482	RESTRICTOR	48	24
8831483	RESTRICTOR	48	24	883160	RETAINER	34	6
883202T02	PUMP KIT	42	23	883202T1	PUMP KIT	42	23
883203	GROMMET	42	25	883204T1	BODY KIT Fuel Cooler	42	30
883205	FITTING	42	6	883205	FITTING	42	32
883207	FITTING Elbow	42	35	883208	PLUG	42	33
883209	O-RING	42	4	883210A1	PASS THRU KIT Electrical	42	3
883211T1	BOWL KIT Fuel	42	26	883212001	SCREW Drain	42	28
883213	GASKET	42	27	883213	GASKET Vapor Separator Bowl	124	0
883214T1	COVER KIT	42	1	883215	TUBE Drain	42	10
883216	GASKET	42	17	883218	FITTING	42	7
883219	VALVE	42	8	883220	CAP	42	9
883220	CAP	46	23	883221A1	FLOAT KIT	42	18

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883224A1	SEAL KIT	42	16	883225	GASKET	42	37
883226	HARNESS ASSEMBLY	42	22	883227	SCREW	42	36
883257T1	REGULATOR	42	13	883307	GROMMET	8	17
883323	SPARK PLUG RA8HC	14	43	883323001	SPARK PLUG	18	43
883460	CLIP	48	11	88348935	SCREW (M6 x 35)	54	9
88348935	SCREW (M6 x 35)	54	19	883517	SCREW	36	2
883517	SCREW	36	2	8835181	SPRING	36	4
8835181	SPRING	36	4	883518A03	SPRING	36	6
883518A03	SPRING	36	6	883518A2	SPRING	36	6
883518A2	SPRING	36	6	883519	NUT	36	5
883519	NUT	36	5	883520A1	DIAPHRAGM KIT	36	3
883520A1	DIAPHRAGM KIT	36	3	883525A02	DECAL SET	2	-
883525A02	DECAL SET	2	-	883525A05	DECAL SET	2	-
883525A05	DECAL SET	2	-	883525A06	DECAL SET	2	-
883525A06	DECAL SET	2	-	883526A02	DECAL SET	2	-
883526A02	DECAL SET	2	-	883526A05	DECAL SET	2	-
883526A05	DECAL SET	2	-	883526A06	DECAL SET	2	-
883526A06	DECAL SET	2	-	883533A02	DECAL SET	2	-
883533A03	DECAL SET	2	-	883534A02	DECAL SET	4	-
883534A03	DECAL SET	4	-	883541A02	DECAL SET	2	-
883541A03	DECAL SET	2	-	883545	HOSE (4.50 Inches Bulk) (Cut to 1-5/8 Inches)	42	38
883545	HOSE (4.50 Inches Bulk) (Cut to 4-1/2 Inches)	42	39	8835451	HOSE	42	40
883546	BAFFLE Fuel	42	21	883592A02	DECAL SET	2	-
883592A02	DECAL SET	2	-	883592A05	DECAL SET	2	-
883592A05	DECAL SET	2	-	883592A06	DECAL SET	2	-
883592A06	DECAL SET	2	-	883593A1	O-RING KIT	42	14
883599A02	GASKET SET	44	-	883599A02	GASKET SET	50	-
883599A02	GASKET SET	54	-	883599A02	GASKET SET	58	-
883599A02	GASKET SET	60	-	883599A02	GASKET SET	62	-
883599A02	GASKET SET	64	-	883599A02	GASKET SET	124	-
883830A02	DECAL EPA Label Information	2	-	883830A02	DECAL EPA Label Information	20	3
883830A03	DECAL EPA Label Information	2	-	883830A03	DECAL EPA Label Information	20	3
883830A04	DECAL EPA Label Information	2	-	883830A04	DECAL EPA Label Information	20	3
883830A05	DECAL EPA Label Information	2	-	883830A05	DECAL EPA Label Information	20	3
883830A06	DECAL EPA Label Information	2	-	883830A06	DECAL EPA Label Information	20	3
883832	RETAINER	50	29	883834A1	CABLE ASSEMBLY Diode	14	27
883834A1	CABLE ASSEMBLY Diode	16	27	88387502	PARTS MANUAL 40/50/60 EFI (4 Cylinder) 4-Stroke	2	-
883877A1	REMOVAL TOOL Fuel Injector	116	12	884044T	STARTER MOTOR ASSEMBLY	14	36
884044T	STARTER MOTOR ASSEMBLY	30	1	88439A4	CABLE ASSEMBLY Battery - Negative	14	38
88439A4	CABLE ASSEMBLY Battery - Negative	18	38	88439A9	CABLE ASSEMBLY Battery - Positive	12	22
88439A9	CABLE ASSEMBLY Battery - Positive	16	22	88452110S	ECM Engine Control Module	10	5
88452110S	ECM Engine Control Module	10	5	88452111S	ECM Engine Control Module	10	5
88452111S	ECM Engine Control Module	10	5	88452112S	ECM Engine Control Module	10	5
88452112S	ECM Engine Control Module	10	5	88452113S	ECM Engine Control Module	10	5
88452113S	ECM Engine Control Module	10	5	885342001	SENSOR ASSEMBLY	48	19
887774	SEAL Water Tube	102	32	887978	GASKET	54	16
887978	GASKET Thermostat	124	0	888161T	STARTER MOTOR ASSEMBLY	14	36
888161T	STARTER MOTOR ASSEMBLY (See Breakdown on Starter Motor)	16	36	888161T	STARTER MOTOR ASSEMBLY	30	1
888591	TUBE Water	78	12	888591001	TUBE Water	78	12
888814	O-RING (.351 x .072)	48	20	888988023	CLAMP	46	6
888988023	CLAMP	46	29	888988023	CLAMP	46	40
889425	CLAMP	42	31	889567	PLUG (.500-14)	54	4
889567	PLUG (.500-14)	64	10	889575	SENSOR ASSEMBLY	54	21
88960845	SCREW (M8 x 45)	78	4	889775	SPRING Overload	52	18
890451	ADAPTER TOOL Direct Voltage	116	7	891752	DRIVE KIT	30	3
891754T	PINION	30	5	89195210S	ECM Engine Control Module	10	5
89195210S	ECM Engine Control Module	10	5	89195211S	ECM Engine Control Module	10	5
89195211S	ECM Engine Control Module	10	5	89195211S	ECM Engine Control Module	10	5
89195212S	ECM Engine Control Module	10	5	89195212S	ECM Engine Control Module	10	5

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89195212S	ECM Engine Control Module	10	5	89195213S	ECM Engine Control Module	10	5
89195213S	ECM Engine Control Module	10	5	89195217T	ECM Engine Control Module	10	5
89195217T	ECM Engine Control Module	10	5	89195218T	ECM Engine Control Module	10	5
89195218T	ECM Engine Control Module	10	5	89195219T	ECM Engine Control Module	10	5
89195219T	ECM Engine Control Module	10	5	89195233T	ECM Engine Control Module	16	5
89195234T	ECM Engine Control Module	16	5	89195235T	ECM Engine Control Module	16	5
89195236T	ECM Engine Control Module	16	5	89195237T	ECM Engine Control Module	16	5
89195238T	ECM Engine Control Module	16	5	892123	INJECTOR	48	8
892123	INJECTOR	48	8	892123001	INJECTOR	48	8
892123002	INJECTOR	48	8	892267503	HOSE	46	10
892267504	HOSE	46	9	892267506	SCREW Drain	46	2
892267510	ISOLATOR	46	15	892267511	WASHER	46	8
892267512	SCREEN	46	27	892267513	O-RING	46	26
892267515	SCREW (M5 x 18)	46	28	892267516	HOSE	46	35
892267517	CLIP	46	34	892267519	COVER	46	18
892267520	PLATE	46	30	892267521	INSULATOR	46	14
892267523	INSULATOR	46	16	892267527	FLOAT	46	32
892267528	PIN Float	46	33	892267529	SCREW (M4 x 8)	46	31
892267530	O-RING	46	3	892267531	SCREW (M4 x 16)	46	22
892267534	STRAINER Fuel	46	17	892267535	CONNECTOR Electrical	46	21
892267537	VALVE Schrader	46	20	892267A50	REGULATOR KIT Pressure	46	25
892267A51	PUMP KIT Fuel (Also includes cover to body o-ring 25-892267530)	46	13	892267A52	FLOAT VALVE KIT	46	24
892267A54	BODY ASSEMBLY	46	1	892267A55	COOLER ASSEMBLY Fuel	46	5
892267T02	VAPOR SEPARATOR ASSEMBLY	46	-	892267T57	COVER ASSEMBLY	46	19
892286	CAP	78	18	892319001	GASKET	54	10
892319001	GASKET Cylinder Block	124	0	892320001	GASKET	64	22
892320001	GASKET Adaptor Plate	124	0	892647A01	MULTI-METER KIT DMT	116	8
892863001	SPACER	24	4	892863001	SPACER	26	4
892863001	SPACER	28	4	892869T	PLATE Coil	24	1
892869T	PLATE Coil	26	1	892869T	PLATE Coil	28	1
892874T01	PUMP ASSEMBLY Fuel	36	1	892874T01	PUMP ASSEMBLY Fuel	36	1
892995	LOCK Throttle	66	15	893521	ATTENUATOR	48	22
893521	ATTENUATOR	48	22	893640T01	REGULATOR Voltage	16	31
893666T03	HARNESS ASSEMBLY Engine	16	24	893694T01	COVER ASSEMBLY	58	8
893774	BRACKET	16	2	893888T	STARTER MOTOR ASSEMBLY Complete	16	36
89531	RING Retaining	70	6	896620001	SWITCH Trim	8	18
896620001	SWITCH Trim	8	18	896620001	SWITCH Trim	8	18
897777002	SLEEVE (1.50 Inches)	46	39	897940T01	HARNESS ASSEMBLY Fuse	18	44
8M0000578	SCREW Adjustment	48	14	8M0000586	SCREW (M8 x 35)	74	17
8M0000586	SCREW (M8 x 35)	74	17	8M0000586	SCREW (M8 x 35)	76	17
8M0032728	DECAL Lanyard, Black	66	-	8M0149607	FUEL FILTER KIT	36	16
9011G59	GEAR HOUSING ASSEMBLY Basic	90	1	9011G59	GEAR HOUSING ASSEMBLY Basic	94	1
9011G59	GEAR HOUSING ASSEMBLY Basic	98	1	9011G59	GEAR HOUSING ASSEMBLY Basic	102	1
9011G59	GEAR HOUSING ASSEMBLY Basic	108	1	9011G70	GEAR HOUSING ASSEMBLY Complete (4.25 Inch/107.95 mm Torpedo Diameter)	90	-
9011G70	GEAR HOUSING ASSEMBLY Complete (4.25 Inch/107.95 mm Torpedo Diameter)	94	-	9011G70	GEAR HOUSING ASSEMBLY Complete (4.25 Inch/107.95 mm Torpedo Diameter)	98	-
9011G90	GEAR HOUSING ASSEMBLY Complete (4.25 Inch/107.95 mm Torpedo Diameter)	102	-	9011G90	GEAR HOUSING ASSEMBLY Complete (4.25 Inch/107.95 mm Torpedo Diameter)	108	-
9011J41	GEAR HOUSING ASSEMBLY Complete (4.25 Inch/107.95 mm Torpedo Diameter)	102	-	9011J41	GEAR HOUSING ASSEMBLY Complete (4.25 Inch/107.95 mm Torpedo Diameter)	108	-
90196	O-RING (.921 x .139)	58	18	90196	O-RING (.921 x .139) Oil Plug	124	0
903501	STUD (M10 x 100)	78	9	903502	STUD (M10 x 227)	78	32
903502	STUD (M10 x 227)	130	3	903503	STUD (M10 x 190)	78	31
903503	STUD (M10 x 190)	130	2	906434	DRIVE KIT	30	3
91800	KEY Woodruff	62	2	92753	RETAINER	12	9
932481	BUSHING	32	14	932481	BUSHING	34	25
93388A16	CABLE ASSEMBLY (8.50 Inches)	12	20	93388A16	CABLE ASSEMBLY (8.50 Inches)	16	20
94330	NUT (.250-20) Brass	14	37	94330	NUT (.250-20) Brass	18	37
95084A2	CABLE ASSEMBLY	114	5	95643M	BRACKET	12	18
95643M	BRACKET	16	18	960099	SLEEVE (12.00 Inches)	66	7
96203	SPRING	66	16	9643	SCREW	42	11

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97386	O-RING (3.609 x .139)	130	9	9760T41	GEAR HOUSING ASSEMBLY Complete (3.44 Inch/87.37 mm Torpedo Diameter)	82	-
9760T41	GEAR HOUSING ASSEMBLY Complete (3.44 Inch/87.37 mm Torpedo Diameter)	86	-	9760T42	GEAR HOUSING ASSEMBLY Basic	82	1
9760T42	GEAR HOUSING ASSEMBLY Basic	86	1	98727	FITTING Grease	74	2
98889	LATCH	34	11	99379	TIMING LIGHT	116	6
99589	GRIP	66	21	99589003	GRIP	66	21
99604	PIN Groove	74	3	99615	PIN Groove	74	10
99622	SPRING	74	6	996642	FITTING Elbow 90 Degree (.125-27 x .250) Nylon	54	20
F10064	SHAFT	42	19	F15158	SCREW	30	10
FT2997	COMPRESSOR TOOL Piston Ring	116	19	NSS	NOT SOLD SEPARATE Induction Insert	6	2
NSS	NOT SOLD SEPARATE Sound Blanket-Top	6	9	NSS	NOT SOLD SEPARATE Decal-Warning Spinning Flywheel	20	6
NSS	NOT SOLD SEPARATE Decal-Timing Marks	20	7	NSS	NOT SOLD SEPARATE Decal-Warning-Neutral	20	8
NSS	NOT SOLD SEPARATE Spring	32	22	NSS	NOT SOLD SEPARATE Guide-Shift Rod	34	12
NSS	NOT SOLD SEPARATE Cap	36	7	NSS	NOT SOLD SEPARATE Retainer	42	5
NSS	NOT SOLD SEPARATE O Ring	42	15	NSS	NOT SOLD SEPARATE Plug	52	11
NSS	NOT SOLD SEPARATE Breather Pipe	58	9	NSS	NOT SOLD SEPARATE Baffle Plate (Part of 893694T01)	58	10
NSS	NOT SOLD SEPARATE Screw (Part of 893694T01)	58	11	NSS	NOT SOLD SEPARATE Decal-Servicing Referral	58	19
NSS	NOT SOLD SEPARATE Decal-Engine Oil/Valve Clearance	58	20	NSS	NOT SOLD SEPARATE Decal HP ID	58	24
NSS	NOT SOLD SEPARATE O Ring	60	6	NSS	NOT SOLD SEPARATE Piston Ring (Second)	62	11
NSS	NOT SOLD SEPARATE Piston Ring (Second)	62	11	NSS	NOT SOLD SEPARATE Piston Ring (Second)	62	11
NSS	NOT SOLD SEPARATE Case	66	3	NSS	NOT SOLD SEPARATE Decal-Serial Overlaminate	72	6
NSS	NOT SOLD SEPARATE Filler Plate	82	10	NSS	NOT SOLD SEPARATE Cup	82	21
NSS	NOT SOLD SEPARATE Cup	86	4	NSS	NOT SOLD SEPARATE Decal-Gear Ratio	86	24
NSS	NOT SOLD SEPARATE Needle Bearing	90	11	NSS	NOT SOLD SEPARATE Ring Seal	90	22
NSS	NOT SOLD SEPARATE Needle Bearing	94	11	NSS	NOT SOLD SEPARATE Ring Seal	94	22
NSS	NOT SOLD SEPARATE Cup	98	3	NSS	NOT SOLD SEPARATE Slide	98	9
NSS	NOT SOLD SEPARATE Decal	98	29	NSS	NOT SOLD SEPARATE Decal-Prop Operation	98	30
NSS	NOT SOLD SEPARATE Needle Bearing	102	11	NSS	NOT SOLD SEPARATE Pinion Gear (12 Teeth)(Part of 43-882813A3	102	15
NSS	NOT SOLD SEPARATE Ring Seal	102	22	NSS	NOT SOLD SEPARATE Cup	108	3
NSS	NOT SOLD SEPARATE Slide	108	10	NSS	NOT SOLD SEPARATE Decal	108	29
NSS	NOT SOLD SEPARATE Decal-Prop Operation	108	30	NSS	NOT SOLD SEPARATE O Ring	112	4
NSS	NOT SOLD SEPARATE Switch	114	3	NSS	NOT SOLD SEPARATE Lock Ring Pliers (P/N-SRP2)	116	13
NSS	NOT SOLD SEPARATE Valve Seat Cutter Kit	116	18	NSS	NOT SOLD SEPARATE Expanding Rod (P/N-CG-41-11)	120	27
NSS	NOT SOLD SEPARATE Collet (P/N-CG-41-14)	120	28				