

Parts Manual

Cat.# 90-803013

Revised 09-26-2020

TABLE OF CONTENTS

Cat.# 90-803013

Service/Support Material	1
Top Cowl	3
Bottom Cowl	5
Electrical Components	7
Linkage Non-Bigfoot	11
Linkage Bigfoot	13
Starter Motor	15
Flywheel	17
Fuel Pump	19
Carburetor Linkage	21
Carburetor (45)	23
Carburetor (40/50)	27
Cylinder Block	31
Cylinder Head	33
Camshaft/Oil Pump	35
Intake/Exhaust Valves	37
Crankshaft/Pistons and Connecting Rods	39
Intake	41
Adapter Plate	43
Transom Bracket	45
Swivel Bracket	49
Steering Arm	51
Tiller Handle	53
Driveshaft Housing	57
Gear Housing Driveshaft - 1.83:1 Gear Ratio - Non Bigfoot	59
Gear Housing Propeller Shaft - 1.83:1 GearRatio-Non Bigfoot	63
Gearhousing Driveshaft - 2.31:1 Gear Ratio - Bigfoot	67
Gearhousing Propeller Shaft - 2.31:1 Gear Ratio-Bigfoot	71
Manual Tilt Components	75
Power Trim Components	77
Trim Switch Kit	81
Accessories	83
Tools Special	87
Tools Special	89

Service/Support Material

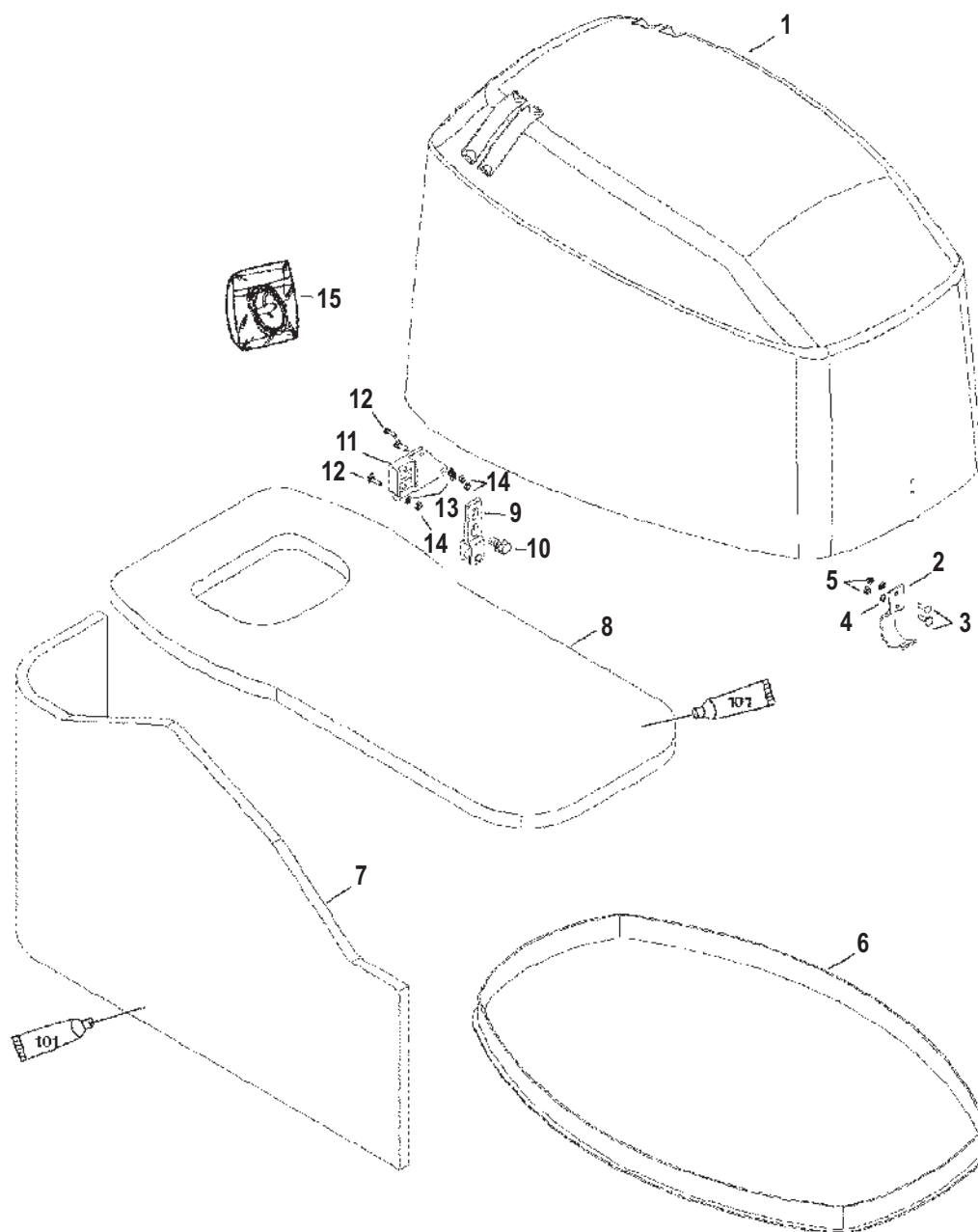
Service/Support Material

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
0	0090	803013	PARTS MANUAL 40 Italy/45 Bodensee 50/50 Bigfoot 4-Stroke		1	
0	0090	828631R2	SERVICE MANUAL		1	
0	0090	10120000	OWNERS MANUAL		1	
0	0090	10193000	OWNERS MANUAL	Tracker	1	
0	0037	850482A97	DECAL SET	Tracker	1	
0	0037	826337A00	DECAL SET	Black 50/50 Bigfoot [0G960500] & Up	1	
0	0037	854695A00	DECAL SET	Black 40 [0G960500] & Up	1	
0	0037	830259A00	DECAL SET	Black 45 [0G960500] & Up	1	
0	0037	826337A98	DECAL SET	Black 50/50 Bigfoot [0G960499] & Below	1	
0	0037	854695A98	DECAL SET	Black 40 [0G960499] & Below	1	
0	0037	830259A98	DECAL SET	Black 45 [0G960499] & Below	1	
0	0037	826338A98	DECAL SET	Gray 50/50 Bigfoot	1	
0	0037	854694A98	DECAL SET	Gray 40	1	
0	0037	828786A98	DECAL SET	Gray 45	1	
0	0037	85698523	DECAL EPA Label Information	(1999)	1	[1]
0	0037	804655A00	DECAL EPA Label Information	(2000)	1	[1]

PART NOTES:

[1] - IMPORTANT INFORMATION: REPLACE ANY MISSING OR UNREADABLE EPA LABEL

Top Cowl



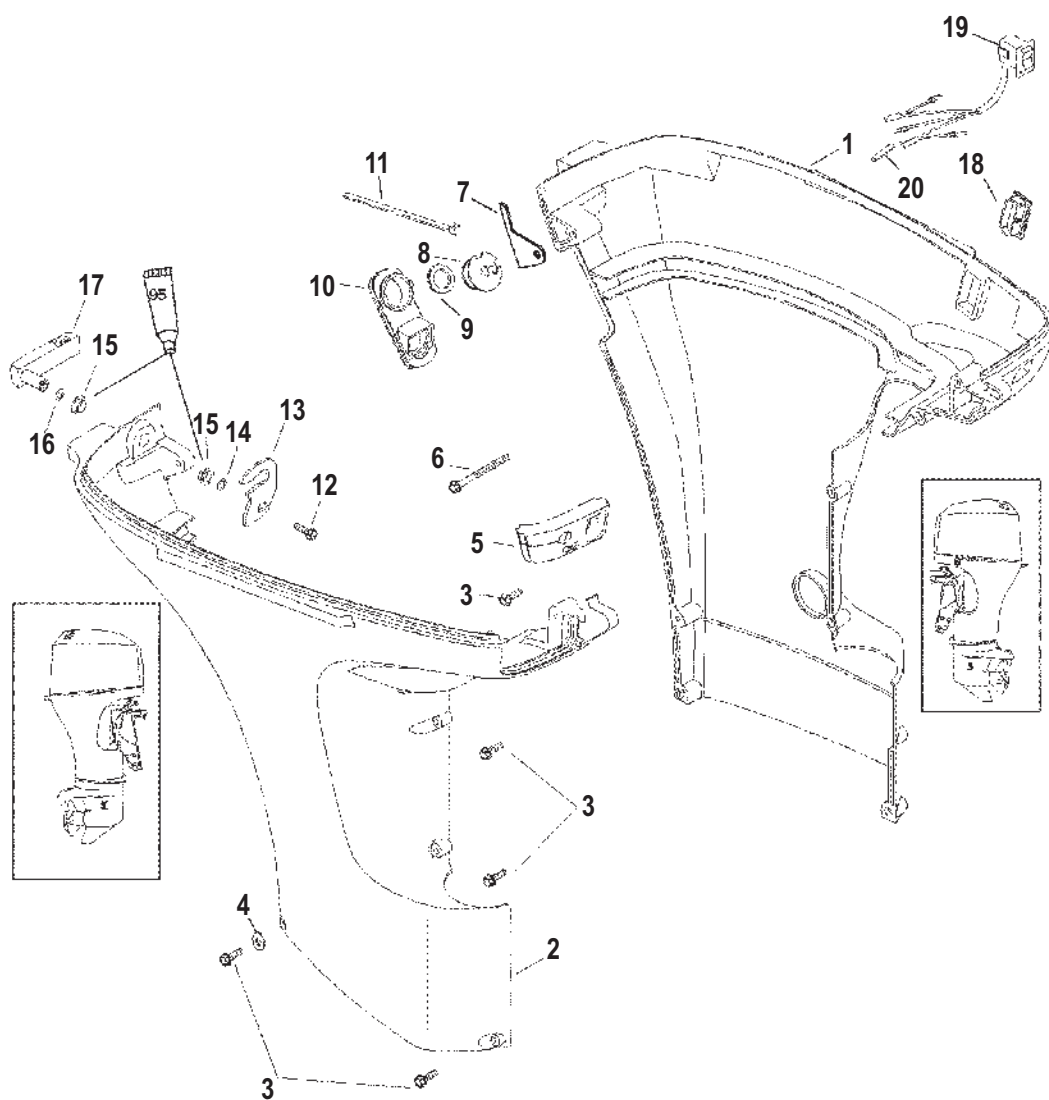
101 Hot Glue (Purchase Locally)

34688

Top Cowl

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	4019	825239T3	TOP COWL ASSEMBLY	Black	1	
1	4019	825239T4	TOP COWL ASSEMBLY	Silver	1	
2	0000	826291F1	LATCH	Black	1	
2	0000	826291F2	LATCH	Silver	1	
3	0010	8231871	SCREW (M4 x 14.5)		2	
4	0013	26995	LOCKWASHER (#8) Stainless Steel		2	
5	0011	8237515	NUT (M4)		2	
6	0000	8255662	SEAL		1	
7	0000	825243A1	SOUND BLANKET KIT		1	
8		NSS	NOT SOLD SEPARATE Sound Blanket-Top		1	
9	0000	18173	BRACKET ASSEMBLY Latch Roller		1	
10	0010	8248324	SCREW (M6 x 16)		2	
11	0000	8224261	BRACKET		1	
12	0010	8231871	SCREW (M4 x 14.5)		3	
13	0013	26995	LOCKWASHER (#8) Stainless Steel		3	
14	0011	8237515	NUT (M4)		3	
15	0000	47341A11	ROPE AND HANDLE KIT Manual Starting		1	

Bottom Cowl



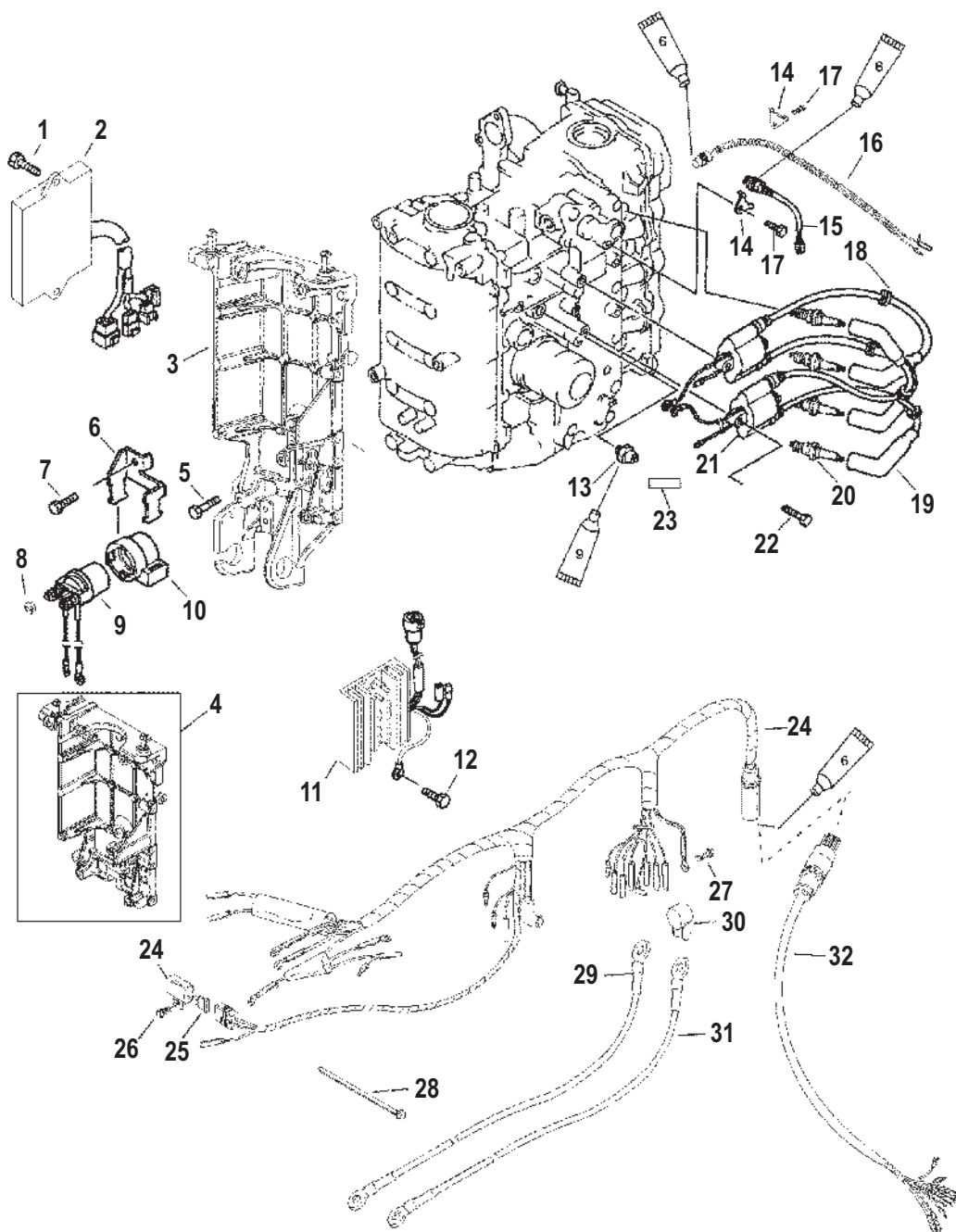
34689

95 2-4-C w/Teflon (92-825407A12)

Bottom Cowl

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	4020	826277T1	BOTTOM COWL	Port-Black	1	
1	4020	826277T2	BOTTOM COWL	Port-Gray	1	
2	4020	826278T3	BOTTOM COWL	Starboard-Black	1	
2	4020	826278T4	BOTTOM COWL	Starboard-Gray	1	
3	0010	82684430	SCREW (M6 x 30)		6	
4	0012	29245	WASHER (.281 x .500 x .060) Stainless Steel		1	
5	0000	825238	SEAL		1	
6	0010	82684460	SCREW (M6 x 60)		1	
7	0027	855627	GASKET		1	
8	0022	827948	FITTING		1	
9	0012	855576	WASHER		1	
10	0000	826273	BOOT		1	
11	0054	816311	TIE STRAP (8.00 Inches)		2	
12	0010	1993716	SCREW (M6 x 16)		1	
13	0000	825783	LATCH HOOK		1	
14	0013	12134	WASHER Wave		1	
15	0023	812707	BUSHING		2	
16	0013	12134	WASHER Wave		1	
17	0000	825782F1	LEVER Cowl Latch	Black	1	
17	0000	825782F2	LEVER Cowl Latch	Gray	1	
18	0000	8128301	PLUG	Non-Power Trim	1	
19	0087	856990	SWITCH ASSEMBLY	Power Trim	1	
20	0000	13541	PLUG Male	Handle	2	

Electrical Components

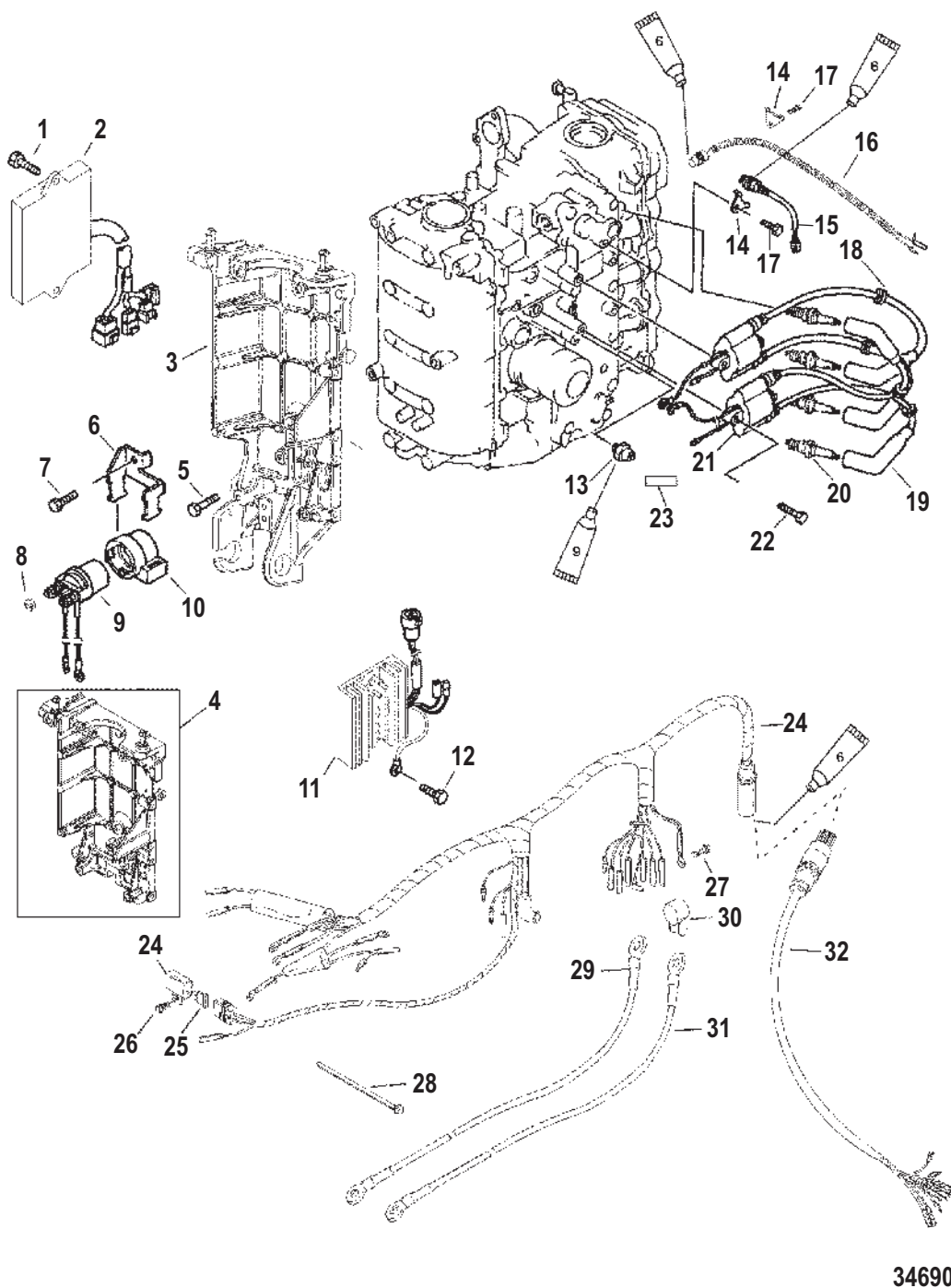


34690

Electrical Components

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0010	82684425	SCREW (M6 x 25)		2	
2	0000	8250981	CONTROLLER ASSEMBLY Electric	40/50	1	
2	0000	8250983	CONTROLLER ASSEMBLY Electric	45 Bodensee	1	
3	0000	8347912	BRACKET	Non-Bigfoot [0G960500] & Up	1	
3	0000	834791	BRACKET	Non-Bigfoot [0G960499] & Below	1	
4	0000	8347913	BRACKET	Bigfoot [0G960500] & Up	1	
4	0000	8347911	BRACKET	Bigfoot [0G960499] & Below	1	
5	0010	81893435	SCREW (M8 x 35)		4	
6	0000	825074	SOLENOID PLATE		1	
7	0010	8248324	SCREW (M6 x 16)		1	
8	0011	8268336	NUT (M6)		2	
9	0089	825096	SOLENOID		1	
10	0000	95643M	BRACKET		1	
11	0000	825076	REGULATOR Voltage		1	
12	0010	8248326	SCREW (M6 x 25 MM)		2	
13	0087	828040	PRESSURE SWITCH		1	[1]
14	0000	815004M	PLATE		2	
15	0087	8280391	TEMPERATURE SWITCH		1	
16	0087	857122	TEMPERATURE SWITCH		1	
17	0010	40011126	SCREW (M6 x 13) Stainless Steel		2	
18	0025	82069M	GROMMET		4	
19	0084	825102A1	HIGH TENSION LEAD		4	
20	0033	827858	SPARK PLUG NGK-DPR6EA-9		4	
21	0339	825101T	COIL ASSEMBLY Ignition Includes Lead Wires		2	
22	0010	82684430	SCREW (M6 x 30)		4	
23		NSS	NOT SOLD SEPARATE Decal-Coil Identification		1	
24	0084	827350A3	HARNESS ASSEMBLY Engine Wiring		1	
25	0088	812619	FUSE Yellow - 20 Ampere		1	
26	0010	82104510	SCREW (M5 x 10)	Non-Bigfoot	1	
26	0010	40011126	SCREW (M6 x 13) Stainless Steel	Bigfoot	1	
27	0010	40011126	SCREW (M6 x 13) Stainless Steel		1	
28	0054	816311	TIE STRAP (8.00 Inches)		AR	
29	0084	88439A4	CABLE ASSEMBLY Battery - Negative		1	
30	0085	79695	BOOT Insulator - Black		1	
31	0084	88439A9	CABLE ASSEMBLY Battery - Positive			
32	0084	86232A4	HARNESS ASSEMBLY Auxiliary	Handle	1	
-	0061	822775T97	POWERHEAD ASSEMBLY		1	
-	0061	822775T98	POWERHEAD ASSEMBLY	Bigfoot	1	

Electrical Components



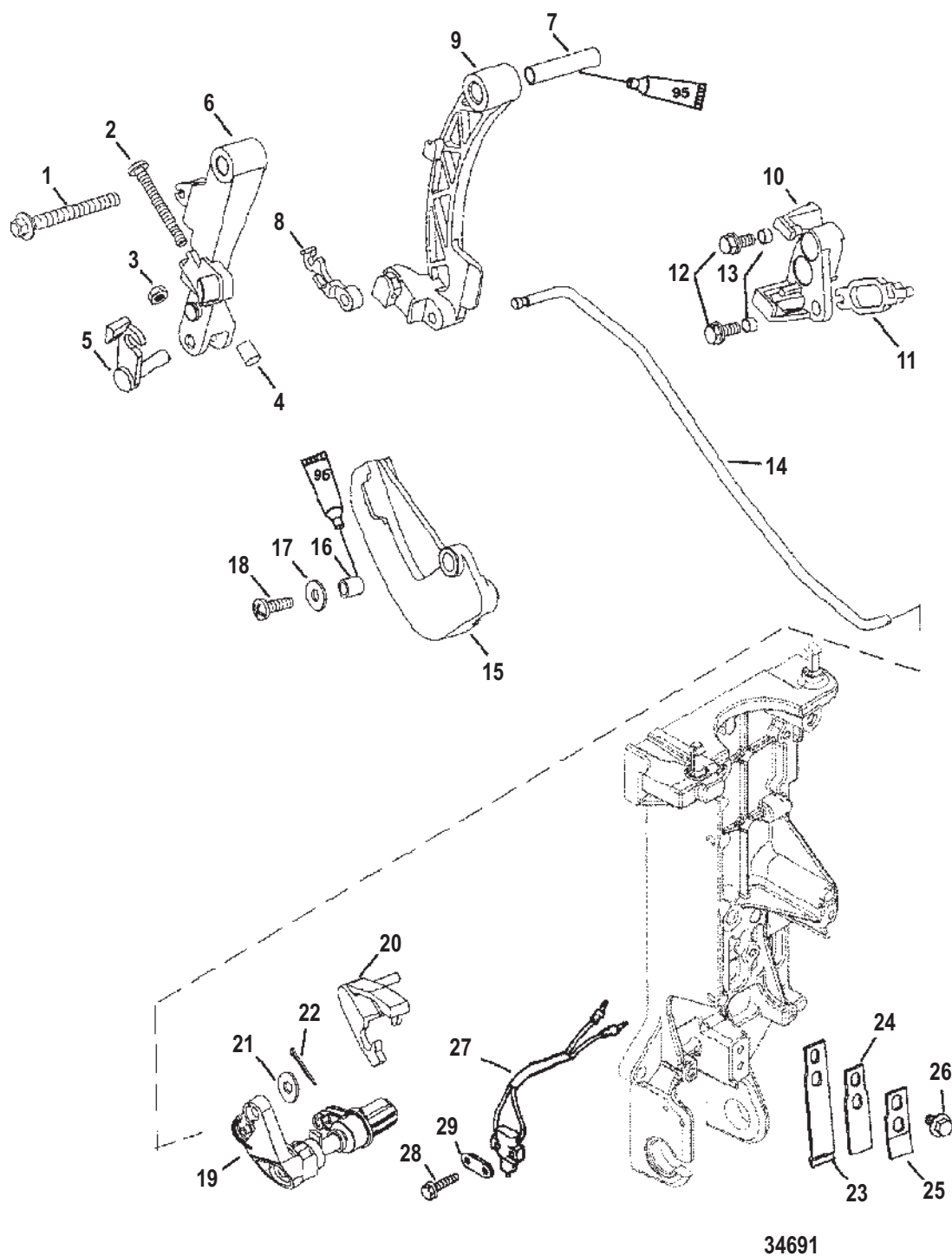
Cat.# 90-803013

Electrical Components

PART NOTES:

[1] - COMPONENT OF POWERHEAD/PARTIAL ENGINE 822775A97 OR 822775A98

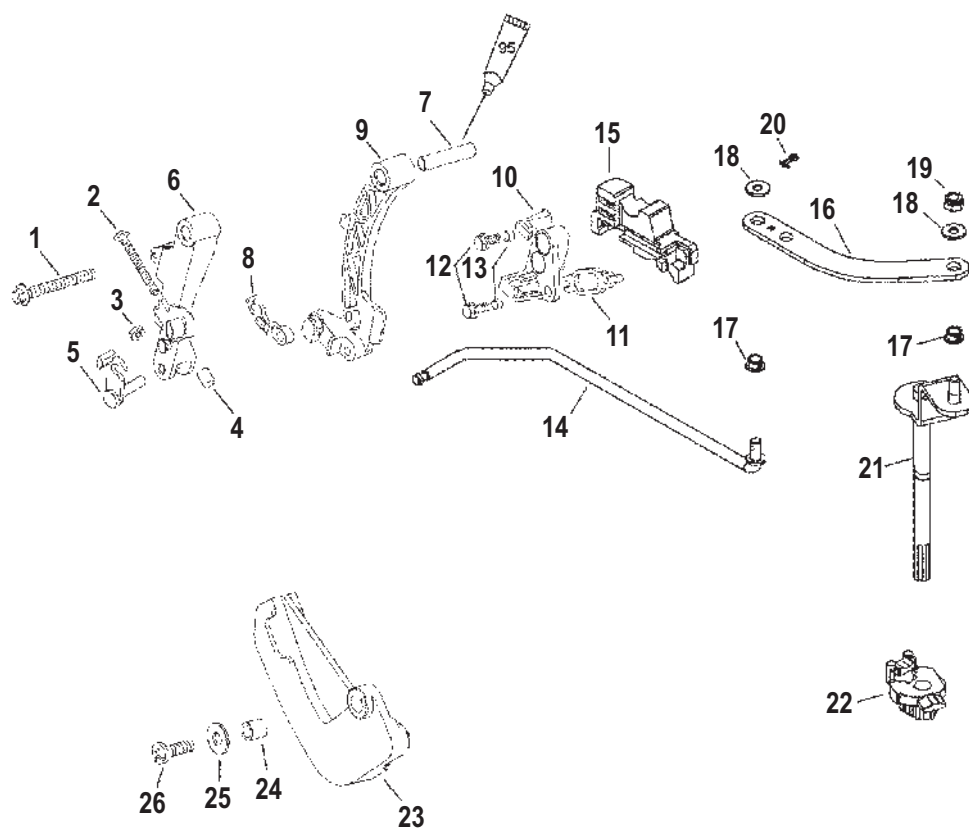
Linkage Non-Bigfoot



Linkage Non-Bigfoot

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0010	40011158	SCREW (M8 x 70) Stainless Steel		1	
2	0010	814776	SCREW Adjusting (M6 x 55)		1	
3	0011	401196	NUT (M6)		1	
4	0000	42942	CAP		1	
5	0000	826587	RETAINER		1	
6	0000	822682A4	LEVER ASSEMBLY Throttle		1	
7	0023	825078	BUSHING		1	
8	0000	822459	RETAINER	Non-Handle	1	
9	0000	8259571	LEVER Shift	Non-Handle	1	
10	0000	827706	BRACKET	Non-Handle	1	
11	0000	98889	LATCH	Non-Handle	1	
12	0010	8248324	SCREW (M6 x 16)	Non-Handle	2	
13	0023	15885	SLEEVE	Non-Handle	2	
14	0000	826271	SHIFT ROD	Non-Handle	1	
15	0000	8262311	CAM		1	
15	0000	8262312	CAM Throttle	40 Italian	1	
16	0023	309772	SPACER		1	
17	0012	4002314	WASHER		1	
18	0010	40056107	SCREW (M5 x 16)		1	
19	0000	826588A4	SHIFT SHAFT ASSEMBLY Horizontal		1	
20	0000	8277071	RETAINER		1	
21	0012	4002316	WASHER (6.60 X 17.0 X 1.5SS)		1	
22	0018	21071	COTTER PIN		1	
23	0024	826077	SPRING Detent		1	
24	0024	824993	SPRING Backing		2	
25	0000	824994	SPRING Plate		1	
26	0010	40011107	SCREW (M5 x 16) Stainless Steel		2	
27	0087	813960A3	SWITCH	Handle Models	1	
28	0010	4001168	SCREW (M3.5 x 20) Stainless Steel	Handle Models	2	
29	0000	824923	PLATE	Handle Models	1	

Linkage Bigfoot



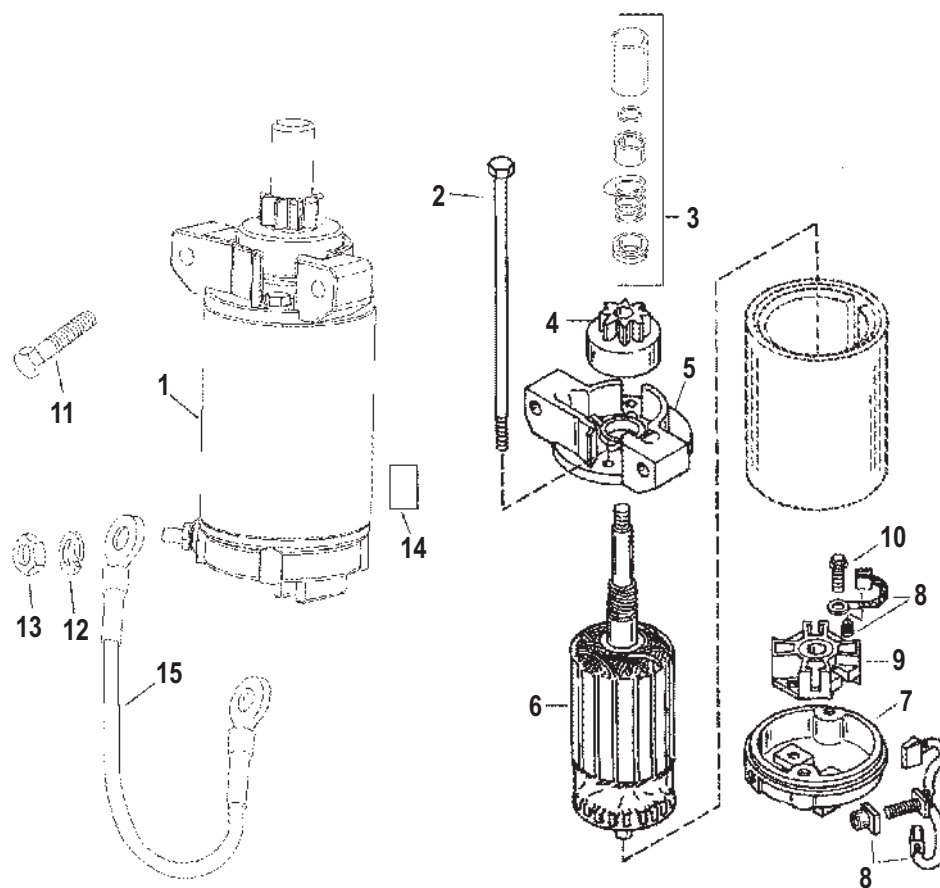
95 2-4-C w/Teflon (92-825407A12)

34692

Linkage Bigfoot

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0010	40011158	SCREW (M8 x 70) Stainless Steel		1	
2	0010	814776	SCREW Adjusting (M6 x 55)		1	
3	0011	401196	NUT (M6)		1	
4	0000	42942	CAP		1	
5	0000	826587	RETAINER		1	
6	0000	822682A4	LEVER ASSEMBLY Throttle		1	
7	0023	825078	BUSHING		1	
8	0000	822459	RETAINER		1	
9	0000	8259571	LEVER Shift		1	
10	0000	827706	BRACKET		1	
11	0000	98889	LATCH		1	
12	0010	8248324	SCREW (M6 x 16)		2	
13	0023	15885	SLEEVE		2	
14	0000	850162	SHIFT ROD		1	
15	0000	8501631	GUIDE Shift Rod		1	
16	0000	850255A1	SHIFT LINK		1	
17	0023	48475	BUSHING		2	
18	0012	29245	WASHER (.281 x .500 x .060) Stainless Steel		2	
19	0011	8268336	NUT (M6)		1	
20	0018	21071	COTTER PIN		1	
21	0000	850166T2	LEVER ASSEMBLY Shift Shaft	[0G960500] & Up	1	
21	0000	850166A1	LEVER ASSEMBLY Shift Shaft	[0G960499] & Below	1	
22	0023	850165	BUSHING		1	
23	0000	8262311	CAM		1	
24	0023	309772	SPACER		1	
25	0012	4002314	WASHER		1	
26	0010	40056107	SCREW (M5 x 16)		1	

Starter Motor

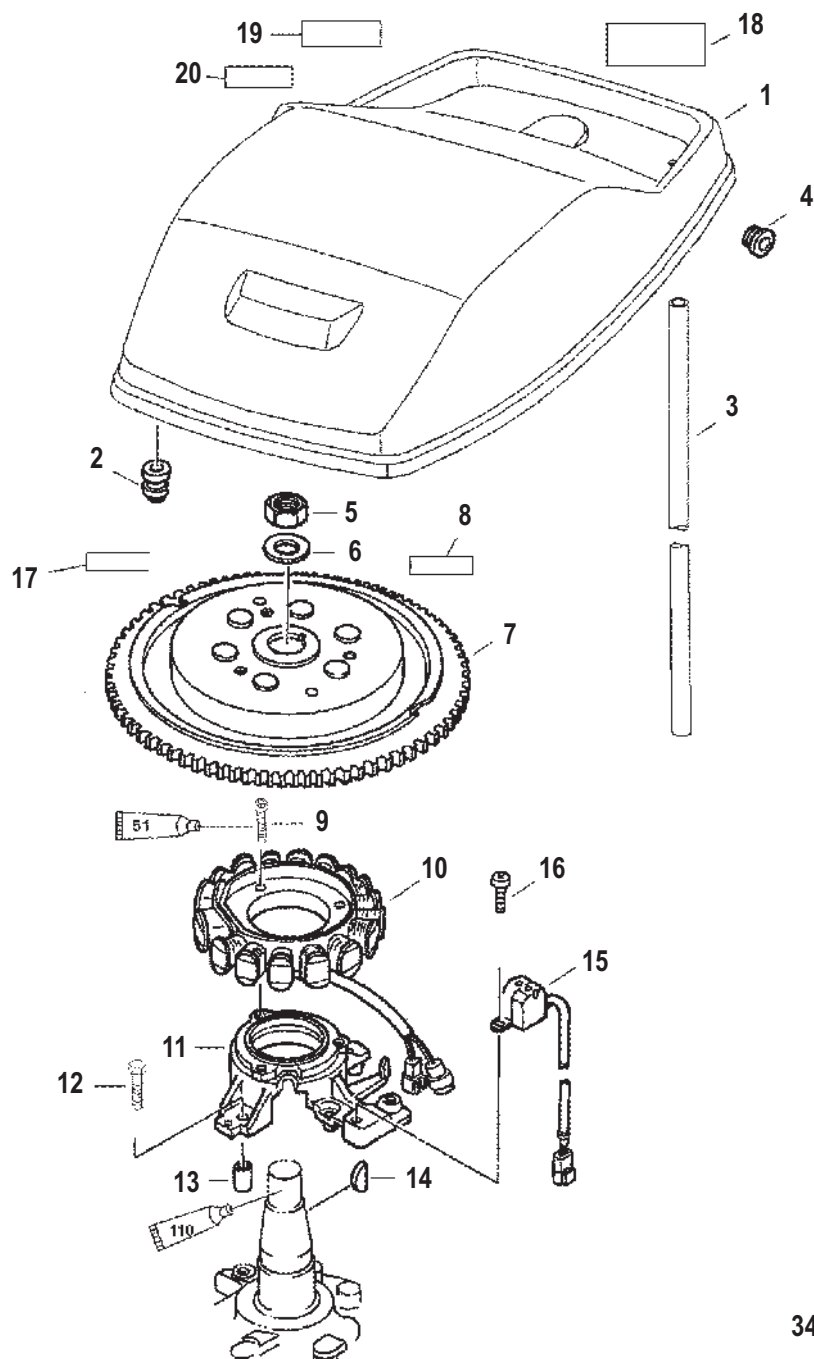


34693

Starter Motor

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0050	834749	STARTER MOTOR ASSEMBLY		1	
2	0010	965661	THRU BOLT		1	
3	0000	906431	DRIVE KIT		1	
4	0000	685751	DRIVE ASSEMBLY		1	
5	0000	8236392	DRIVE CAP		1	
6	0000	8236382	ARMATURE		1	
7	0000	8119011	CAP Commutator		1	
8	0000	75384	BRUSH/SPRING KIT		1	
9	0000	61787	HOLDER		1	
10	0000	F15158	SCREW		2	
11	0010	81893450	SCREW (M8 x 50)		3	
12	0013	26992	LOCKWASHER (.250) Stainless Steel		1	
13	0011	64015	NUT (.250-20)		1	
14		NSS	NOT SOLD SEPARATE Decal-Warning-High Voltage		1	
15	0084	93388A12	CABLE ASSEMBLY		1	

Flywheel



34694

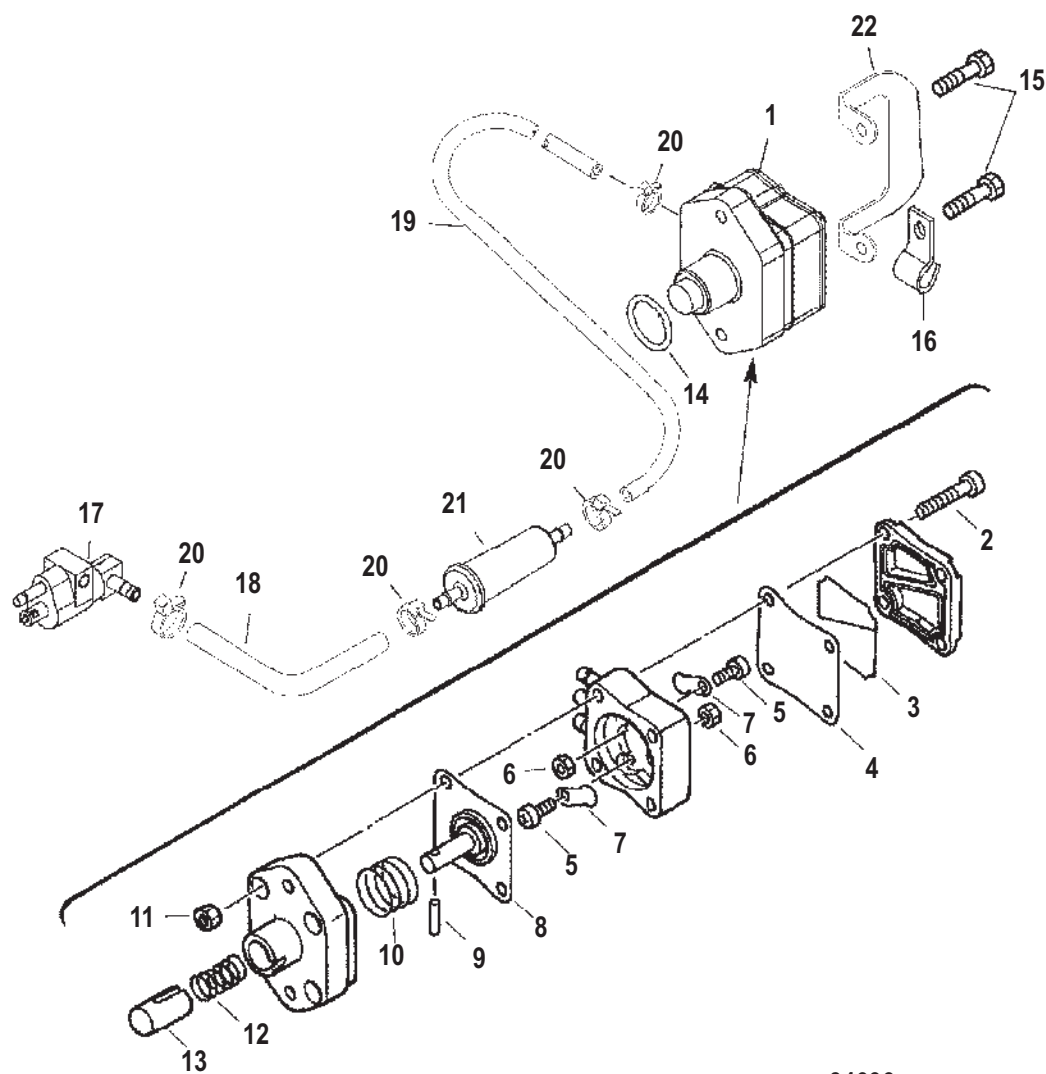
Flywheel

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	825093	COVER		1	
2	0025	821555	GROMMET		2	
3	0032	9912878	HOSE (.187) (26.00 Inches Bulk) Cut to 19 Inches		1	
4	0025	45507	GROMMET		2	
5	0011	81773M	NUT		1	
6	0012	84436M	WASHER		1	
7	0280	825090A2	FLYWHEEL		1	
8		NSS	NOT SOLD SEPARATE Decal- Warning-Spinning Flywheel		1	
9	0010	82494825	SCREW (M6 x 25)		3	
10	0398	8250891	STATOR		1	
11	0000	825110	BASE Stator		1	
12	0010	8248326	SCREW (M6 x 25 MM)		2	
13	0017	825010	PIN Dowel		2	
14	0028	8261001	KEY		1	[1]
15	0000	826061	COIL Pulser		1	
16	0010	82104510	SCREW (M5 x 10)		2	
17		NSS	NOT SOLD SEPARATE Decal- Warning-Neutral		1	
18		NSS	NOT SOLD SEPARATE Decal- Engine Oil/Valve Clearance		1	
19	0037	85698523	DECAL EPA Label Information	(1999)	1	[2]
19	0037	804655A00	DECAL EPA Label Information	(2000)	1	[2]
20		NSS	NOT SOLD SEPARATE Decal- Laminate Overlay		1	
-	0061	822775T97	POWERHEAD ASSEMBLY		1	
-	0061	822775T98	POWERHEAD ASSEMBLY	Bigfoot	1	

PART NOTES:

- [1] - COMPONENT OF POWERHEAD/PARTIAL ENGINE 822775A97 OR 822775A98
- [2] - IMPORTANT INFORMATION: REPLACE ANY MISSING OR UNREADABLE EPA LABEL

Fuel Pump



34696

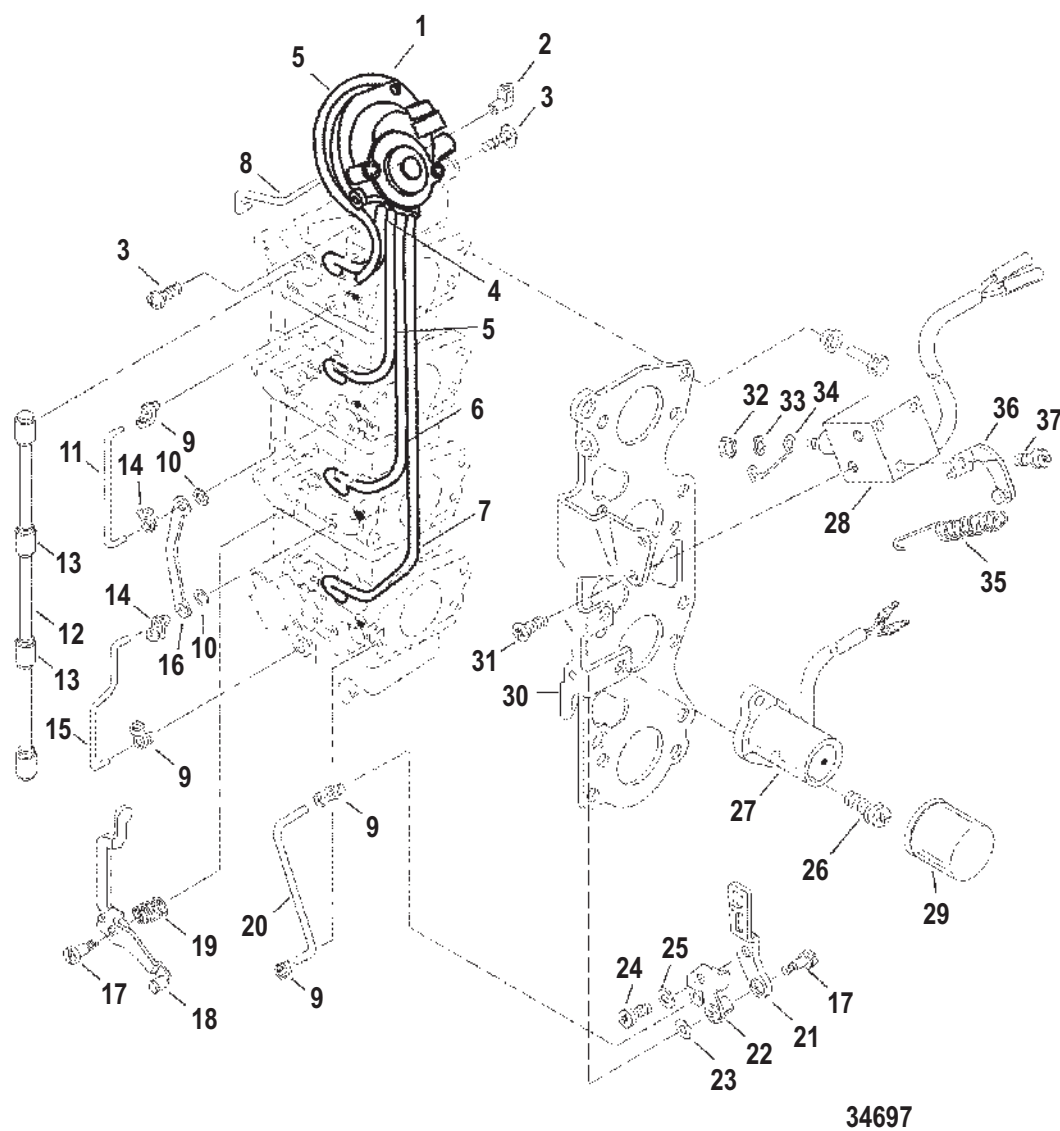
Fuel Pump

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	826398A3	PUMP ASSEMBLY Fuel		1	
2	0010	809564	SCREW (M5 x 35)		4	
3	0000	809565	COVER		1	
4	0000	8095611	DIAPHRAGM		1	
5	0010	41889M	SCREW (M3 x 5)		2	
6	0011	82537M	NUT		2	
7	0021	41888M	CHECK VALVE		2	
8	0000	8095612	DIAPHRAGM		1	
9	0017	8095661	PIN		1	
10	0024	809562	SPRING		1	
11	0011	82388M	NUT (M5)		4	
12	0024	8095621	SPRING		1	
13	0000	8095631	PLUNGER		1	
14	0025	825492	O-RING		1	[1]
15	0010	82684430	SCREW (M6 x 30)		2	
16	0054	55098	J CLIP		1	
17	0022	816856A4	CONNECTOR ASSEMBLY Fuel		1	
-	0025	16524	O-RING Fuel Connector		1	
18	0032	830756109	HOSE (57.00 Inches Bulk) Cut to 19 Inches		1	
19	0032	830756109	HOSE (57.00 Inches Bulk) Cut to 16 Inches		1	
20	0054	816311	TIE STRAP (8.00 Inches)		AR	
21	0035	816296	FILTER Fuel		1	[2]
22	0000	8566031	DEFLECTOR Cowl		1	
-	0027	832013A96	GASKET SET		1	

PART NOTES:

- [1] - COMPONENT OF ENGINE/POWERHEAD GASKET SET 832013A96
- [2] - Alternate part numbers:
- 816296Service Part
- 816296K03MPP
- 816296Q03QS

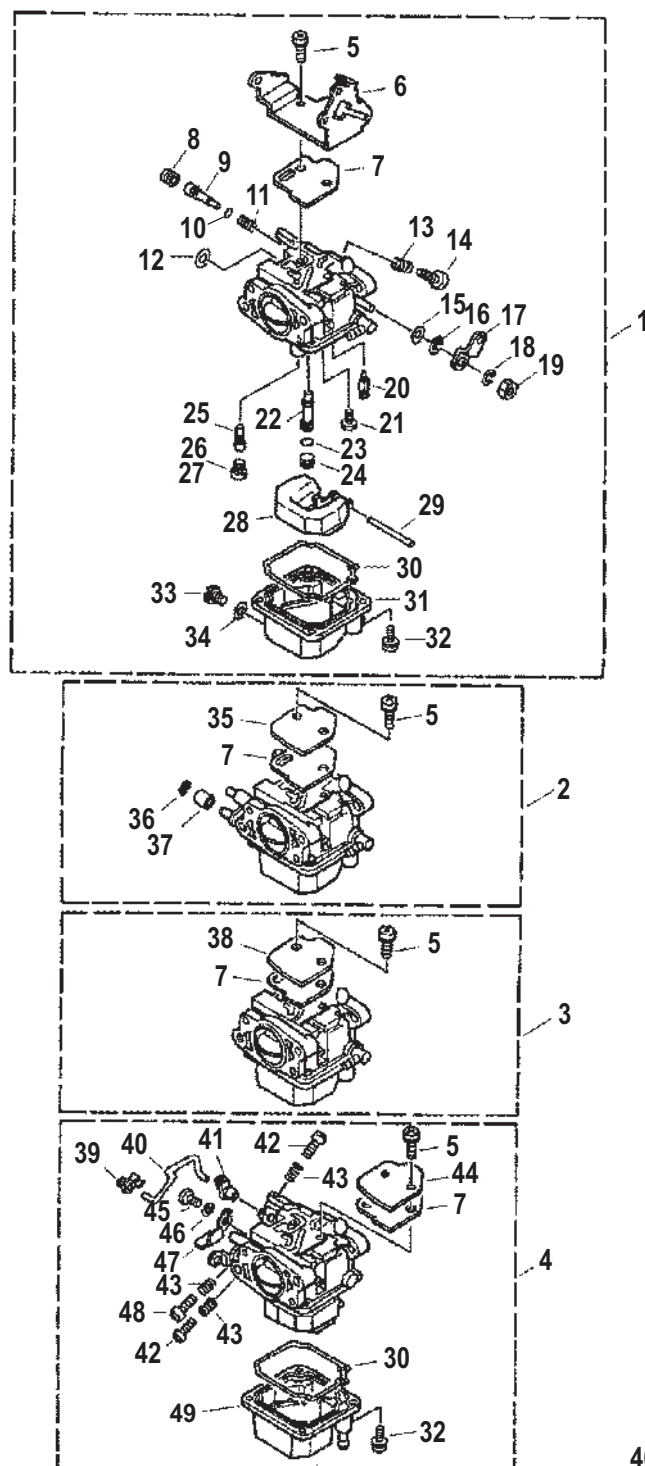
Carburetor Linkage



Carburetor Linkage

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	828524	DIAPHRAGM		1	
2	0000	809587	JOINT		1	
3	0010	827480M	SCREW		3	
4	0032	80960110	PIPE		1	
5	0032	80960120	PIPE	Quantity of 2 with carburetor with adjustable pilot screw. Quantity of 1 with carburetor with non-adjustable pilot screw	1/2	
6	0032	809601	PIPE		1	
7	0032	80960130	PIPE		1	
8	0000	8095975	ROD Choke		1	
9	0000	11829M	RETAINER		4	
10	0012	809606	WASHER		2	
11	0000	809597	ROD Choke		1	
12	0000	8095974	ROD Choke		1	
13	0025	809608	COLLAR		2	
14	0000	8095981	JOINT		2	
15	0000	8095972	ROD Choke		1	
16	0000	8095971	ROD Choke		1	
17	0010	80959910	SCREW		2	
18	0000	809607	DAMPER Throttle		1	
19	0024	8096021	SPRING		1	
20	0000	8095973	ROD Choke		1	
21	0000	8096001	LEVER Starter		1	
22	0000	809600	LEVER Starter		1	
23	0012	82207M	WASHER		1	
24	0010	8095992	SCREW		1	
25	0012	82211M	WASHER		1	
26	0010	8095991	SCREW		2	
27	0000	825106T	AUTO START ASSEMBLY		1	
28	0000	97685T	SOLENOID		1	
29	0000	855531	COVER		1	
30	0000	827631	BRACKET	Included with 825105A1 on Intake	1	
31	0010	809599	SCREW		2	
32	0011	809604	NUT		1	
33	0012	80960610	WASHER		1	
34	0000	809605	WIRE PULL		1	
35	0024	8096022	SPRING		1	
36	0000	809603	PLATE		1	
37	0010	8095993	SCREW		1	

Carburetor (45)



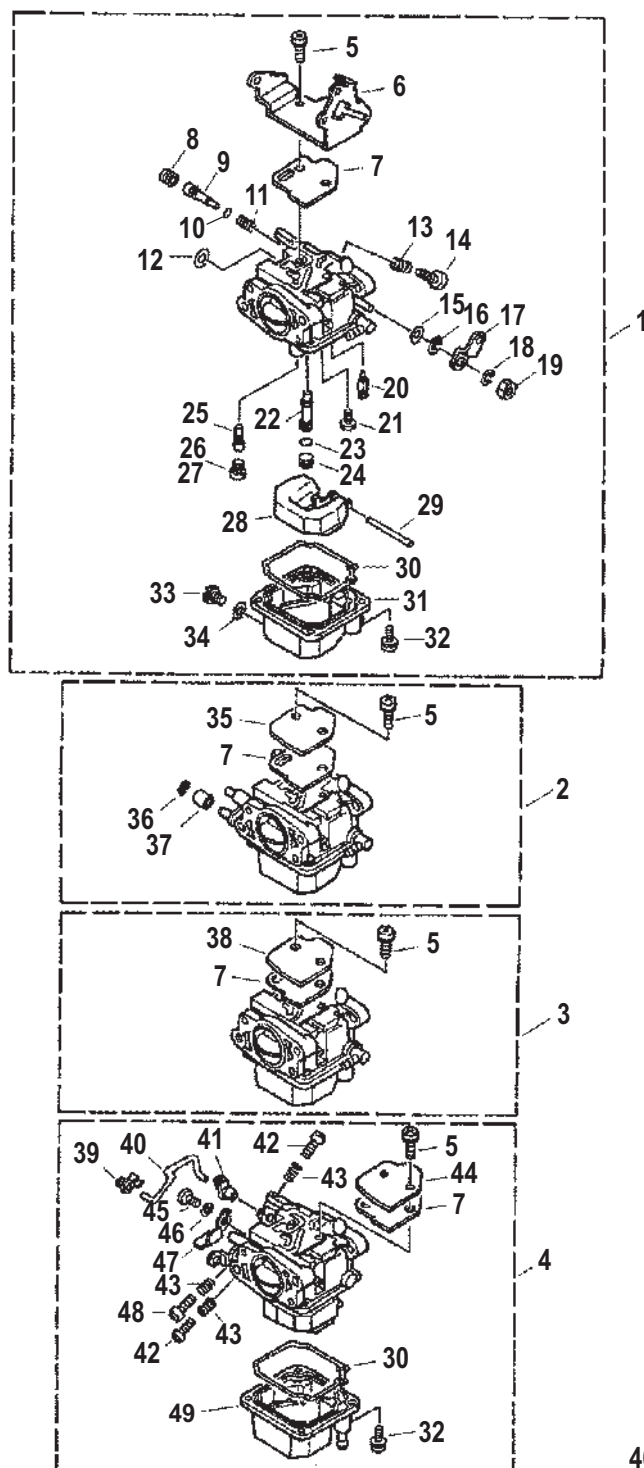
4698

Carburetor (45)

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	3319	825073A6	CARBURETOR (1)		1	
2	3319	825073A7	CARBURETOR (2)		1	
3	3319	825073A8	CARBURETOR (3)		1	
4	3319	825073A9	CARBURETOR (4)		1	
5	0010	809571	SCREW (M4 x 10)		8	
6	0000	809572	COVER (1)		1	
7	0000	809573	GASKET		4	[1]
8	0026	827737	SEAL Rubber		4	
9	0010	8095784	SCREW SET Pilot		4	
10	0025	809124M	O-RING		4	[1]
11	0024	809579	SPRING Air Adjusting		4	
12	0012	826943M	WASHER (1/2/3)		3	
13	0024	8095791	SPRING (1/2/3)		3	
14	0010	8095781	SCREW Throttle (1/2/3)		3	
15	0012	809580	WASHER		4	
16	0053	94722M	RING Retaining		4	
17	0000	809582	LEVER (1)		1	
18	0013	92515M	LOCKWASHER (1)		1	
19	0011	809581	NUT (1)		1	
20	0000	8095701	VALVE Needle		4	
21	0010	8095711	SCREW (M4 x 5)		4	
22	0000	8095741	MAIN NOZZLE		4	
23	0025	11802M	O-RING		4	[1]
24	0000	809577	MAIN NOZZLE		4	[1]
25	0000	8095761	JET Pilot (#42)		4	
26	0000	8095751	JET Main (#104) (1/2)		2	
27	0000	8095752	JET Main (#103) (3/4)		2	
28	0000	809569	FLOAT		4	[1]
29	0017	11794M	PIN		4	[1]
30	0027	809568	GASKET		4	[1]
31	0000	809567	BODY (1/2/3)		3	
32	0010	81758M	SCREW (M4 x 12)		16	[1]
33	0010	8095783	SCREW Drain (M5 x 6)		4	
34	0027	8095681	GASKET		4	[1]
35	0000	8095721	COVER (2)		1	
36	0053	809584	CLIP (2)		1	
37	0000	809585	ROLLER (2)		1	
38	0000	8095721	COVER (3)		1	
39	0000	11829M	RETAINER (4)		1	
40	0000	809586	ROD Starter (4)		1	
41	0000	809587	JOINT (4)		1	
42	0010	8095781	SCREW Throttle (4)		2	
43	0024	8095791	SPRING (4)		3	
44	0000	8095721	COVER (4)		1	
45	0010	8095712	SCREW (4)		1	
46	0012	8095801	WASHER (4)		1	

Carburetor (45)

Carburetor (45)



4698

Cat.# 90-803013

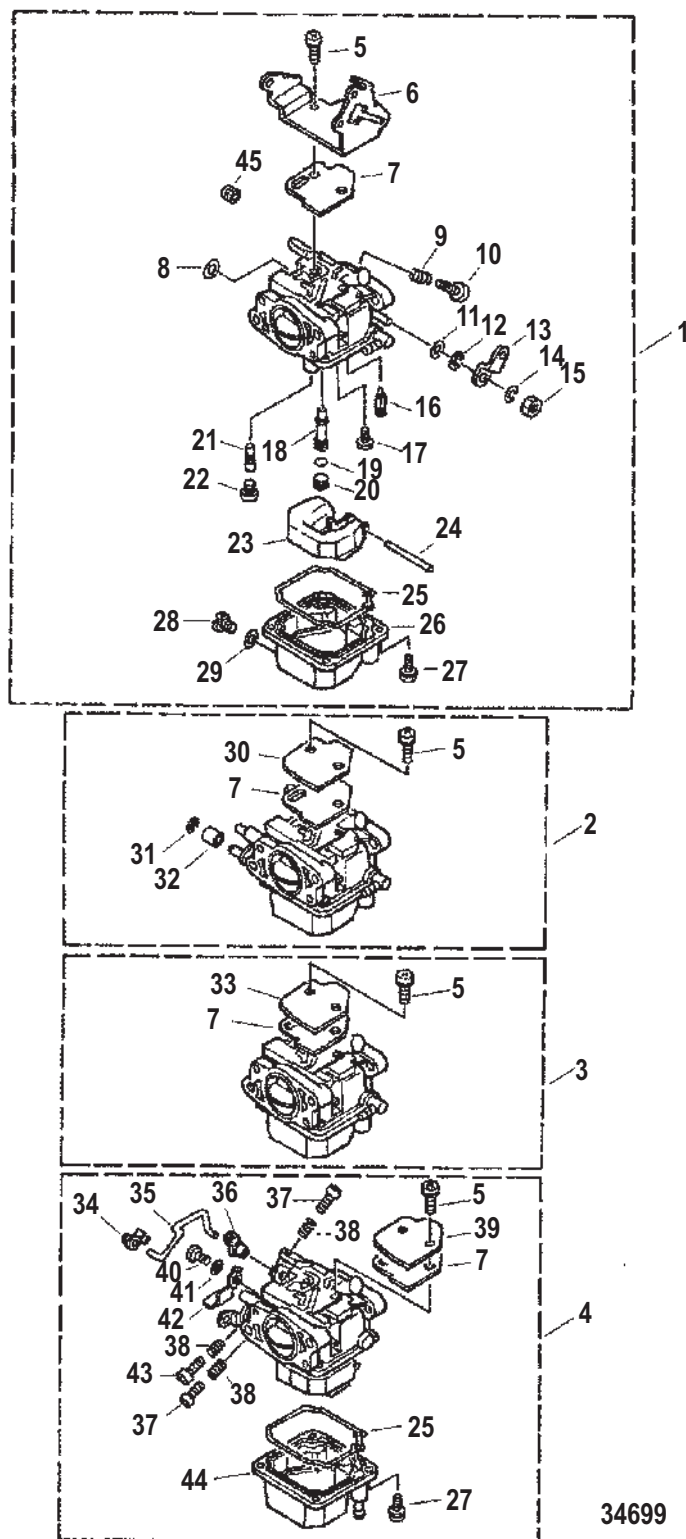
Carburetor (45)

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
47	0000	8095821	LEVER (4)		1	
48	0010	826931M	SCREW (4)		1	
49	0000	8095671	BODY (4)		1	
-	0000	809594A1	REPAIR KIT Carburetor	(One Kit per Carburetor)	1	

PART NOTES:

[1] - COMPONENT OF CARBURETOR REPAIR KIT 809594A 1

Carburetor (40/50)

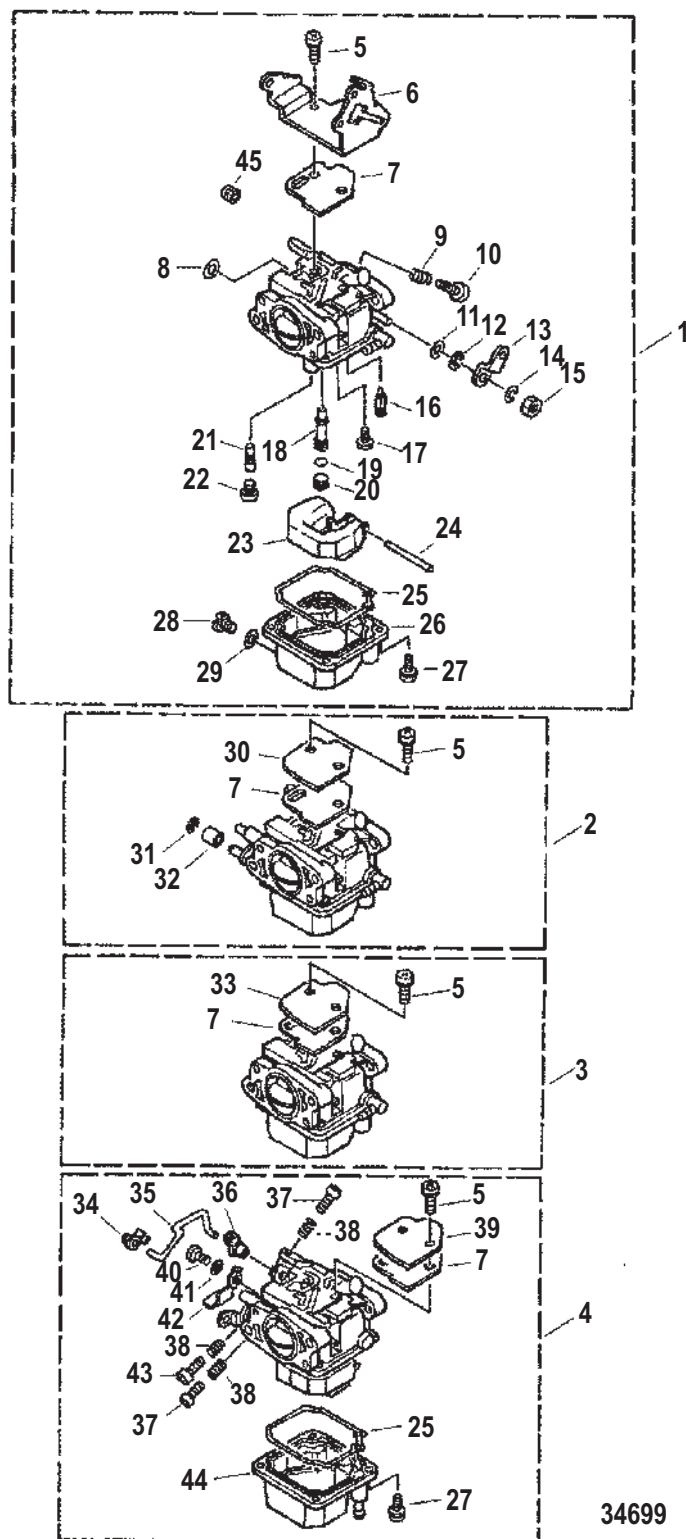


Carburetor (40/50)

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	3319	825073T11	CARBURETOR (1)		1	
2	3319	825073T12	CARBURETOR (2)		1	
3	3319	825073A13	CARBURETOR (3)		1	
4	3319	825073A14	CARBURETOR (4)		1	
5	0010	809571	SCREW (M4 x 10)		8	
6	0000	809572	COVER (1)		1	
7	0000	809573	GASKET		4	[1]
8	0012	826943M	WASHER (1/2/3)		3	
9	0024	8095791	SPRING (1/2/3)		3	
10	0010	8095781	SCREW Throttle (1/2/3)		3	
11	0012	809580	WASHER		4	
12	0053	94722M	RING Retaining		4	
13	0000	809582	LEVER (1)		1	
14	0013	92515M	LOCKWASHER (1)		1	
15	0011	809581	NUT (1)		1	
16	0000	809570	NEEDLE VALVE		4	[1]
17	0010	8095711	SCREW (M4 x 5)		4	
18	0000	809574	MAIN NOZZLE		4	
19	0025	11802M	O-RING		4	[1]
20	0000	809577	MAIN NOZZLE		4	[1]
21	0000	809576	JET Pilot (#44)		4	
22	0000	809575	JET Main (#112)		4	
23	0000	809569	FLOAT		4	[1]
24	0017	11794M	PIN		4	[1]
25	0027	809568	GASKET		4	[1]
26	0000	809567	BODY (1/2/3)		3	
27	0010	81758M	SCREW (M4 x 12)		16	[1]
28	0010	8095783	SCREW Drain (M5 x 6)		4	
29	0027	8095681	GASKET		4	[1]
30	0000	8095721	COVER (2)		1	
31	0053	809584	CLIP (2)		1	
32	0000	809585	ROLLER (2)		1	
33	0000	8095721	COVER (3)		1	
34	0000	11829M	RETAINER (4)		1	
35	0000	809586	ROD Starter (4)		1	
36	0000	809587	JOINT (4)		1	
37	0010	8095781	SCREW Throttle (4)		2	
38	0024	8095791	SPRING (4)		3	
39	0000	8095721	COVER (4)		1	
40	0010	8095712	SCREW (4)		1	
41	0012	8095801	WASHER (4)		1	
42	0000	8095821	LEVER (4)		1	
43	0010	826931M	SCREW (4)		1	
44	0000	8095671	BODY (4)		1	
45	0019	809583	PLUG Metal		1	
-	0000	809594A1	REPAIR KIT Carburetor	(One Kit per Carburetor)	1	

Carburetor (40/50)

Carburetor (40/50)



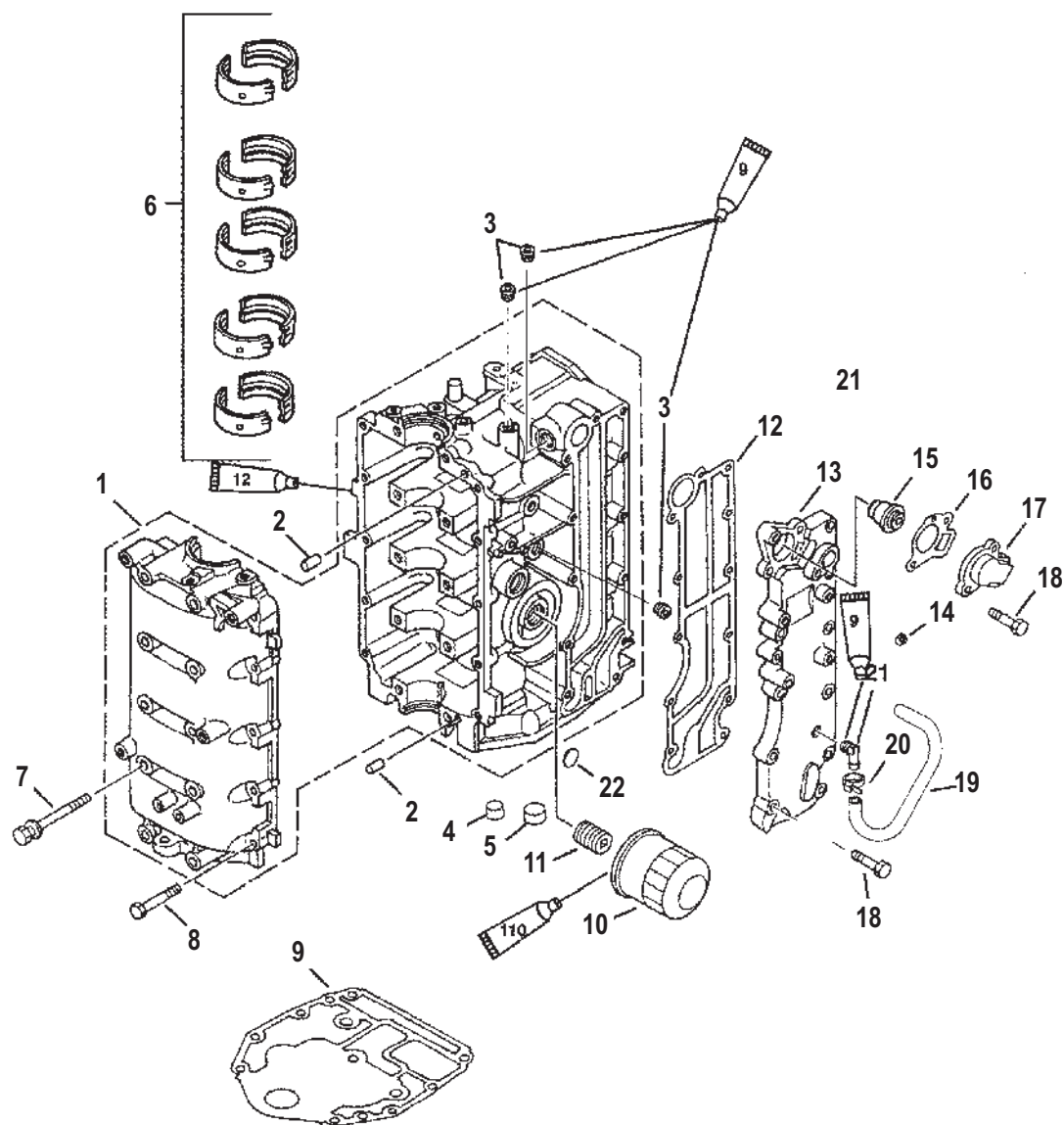
Cat.# 90-803013

Carburetor (40/50)

PART NOTES:

[1] - COMPONENT OF CARBURETOR REPAIR KIT 809594A 1

Cylinder Block



-  Loctite PST Pipe Sealant (92-809822)
 Loctite "514" Master Gasket (92-12564-2)
 4-stroke Outboard Oil (92-828000A12)

34700

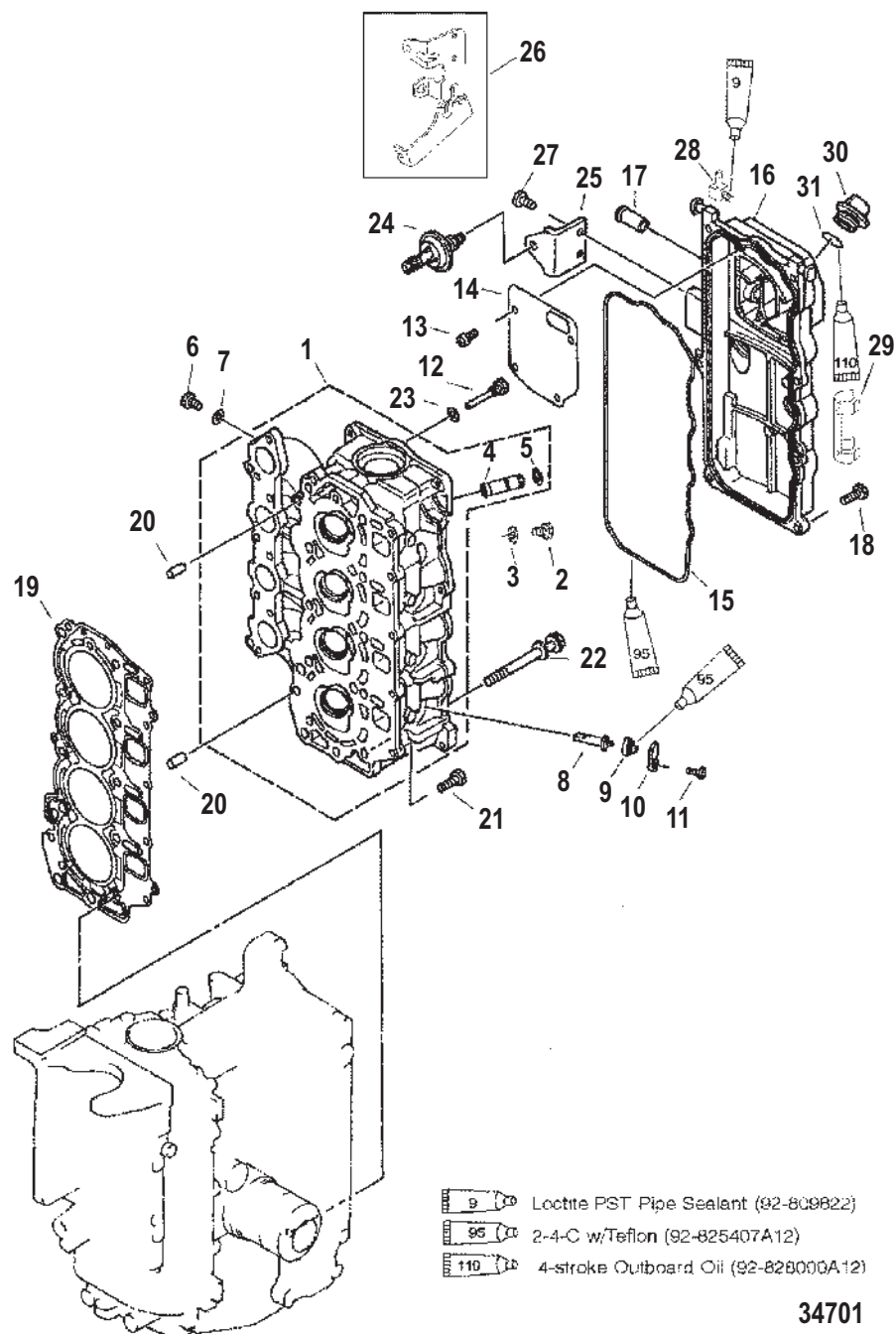
Cylinder Block

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0892	824955T8	CYLINDER BLOCK		1	[1]
2	0017	825010	PIN Dowel		2	[1]
3	0022	479452	PLUG		3	[1]
4		NSS	NOT SOLD SEPARATE Pipe Plug (1/4-14)		1	[1]
5		NSS	NOT SOLD SEPARATE Pipe Plug (3/4-14)		1	[1]
6	0023	825024	BEARING Brown		10	[1]
6	0023	8250241	BEARING Black		10	[1]
6	0023	8250242	BEARING Blue		10	[1]
7	0010	82506182	SCREW (M8 x 82)		10	[1]
8	0010	82500935	SCREW (M6 x 35)		10	[1]
9	0027	825231	GASKET		1	[2]
10	0035	822626A2	FILTER ASSEMBLY Oil		1	[1]
11	0000	822625	NIPPLE (M20)		1	[1]
12	0027	825029	GASKET		1	[2]
13	0000	825030A1	COVER ASSEMBLY Exhaust		1	[1]
14	0022	479452	PLUG		1	
15	0000	825212	THERMOSTAT		1	[1]
16	0027	824853	GASKET		1	[2]
17	0000	825031C	COVER		1	[1]
18	0010	82500935	SCREW (M6 x 35)		12	[1]
19	0032	83075780	TUBING (28.00 Inches Bulk) Cut to 11 Inches		1	
20	0054	816311	TIE STRAP (8.00 Inches)		1	
21	0022	996641	ELBOW		1	[1]
22		NSS	NOT SOLD SEPARATE Plug-Serial Number		1	
-	0061	822775T97	POWERHEAD ASSEMBLY		1	
-	0061	822775T98	POWERHEAD ASSEMBLY Bigfoot		1	
-	0027	832013A96	GASKET SET		1	

PART NOTES:

- [1] - COMPONENT OF POWERHEAD/PARTIAL ENGINE 822775A97 OR 822775A98
- [2] - COMPONENT OF ENGINE/POWERHEAD GASKET SET 832013A96
COMPONENT OF POWERHEAD/PARTIAL ENGINE 822775A97 OR 822775A98

Cylinder Head



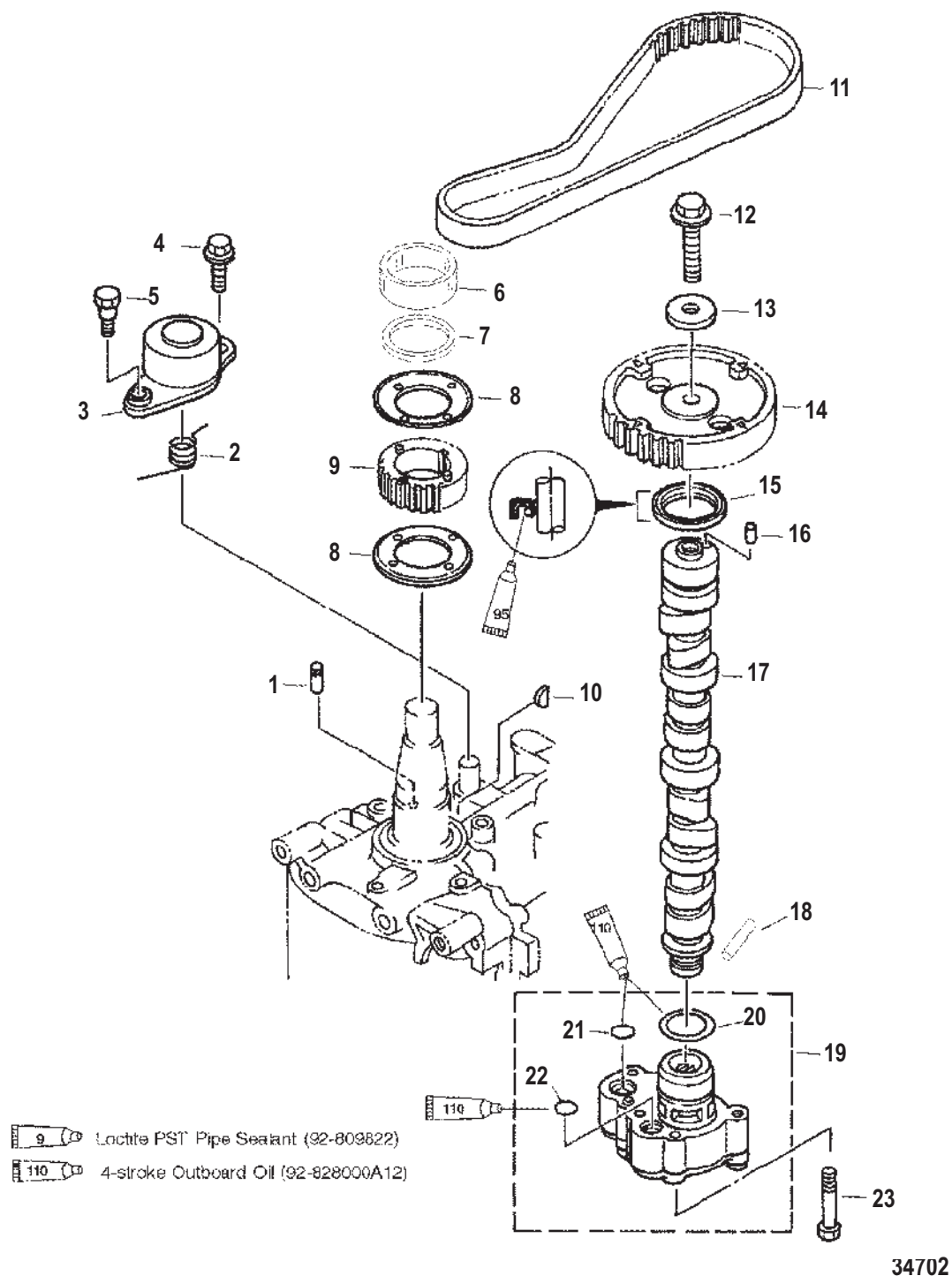
Cylinder Head

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0000	825034A12	CYLINDER HEAD ASSEMBLY		1	
1	0000	825034A9	CYLINDER HEAD ASSEMBLY		1	[1]
2	0010	83124714	BOLT		4	[1]
3	0012	831246	WASHER Sealing		4	[1]
4	0000	825037	GUIDE		8	[1]
5	0053	825038	CIRCLIP		8	[1]
6	0010	84088M	SCREW (M6 x 10)		4	[1]
7	0027	827610	GASKET		4	[1]
8	0000	826887M	ANODE		4	[1]
9	0025	825040	GROMMET		4	[2]
10	0000	826888M	COVER		4	[1]
11	0010	40011128	SCREW (M6 x 20) Stainless Steel		4	[1]
12	0010	827607	BOLT		1	[1]
13	0010	4005785	SCREW (M4 x 10)		4	[1]
14	0000	825055	COVER		1	[1]
15	0025	825056	O-RING		1	[2]
16	0000	8250535	COVER	[0G960500] & Up	1	[1]
16	0000	8250534	COVER	[0G960499] & Below	1	[1]
17	0022	825054	BREATHER PIPE		1	[1]
18	0010	40011128	SCREW (M6 x 20) Stainless Steel		7	[1]
19	0027	825032	GASKET		1	[3]
20	0017	825010	PIN Dowel		2	
21	0010	82500925	SCREW (M6 x 25)		5	
22	0010	82503395	SCREW (M9 x 95)		10	
23	0027	827610	GASKET		1	
24	0000	826060	DIAPHRAGM		1	
25	0000	828528	BRACKET	Non Handle	1	
26	0000	830294T1	BRACKET	Handle	1	
27	0010	40011126	SCREW (M6 x 13) Stainless Steel		2	
28	0022	629101	FITTING Elbow - 90 Degree (.125-27)		1	
29	0000	8266241	CLAMP		1	
30	0000	825490	PLUG		1	
31	0025	825492	O-RING		1	[4]
-	0027	832013A96	GASKET SET		1	
-	0061	822775T97	POWERHEAD ASSEMBLY		1	
-	0061	822775T98	POWERHEAD ASSEMBLY	Bigfoot	1	
-	0000	825034A12	CYLINDER HEAD ASSEMBLY		1	

PART NOTES:

- [1] - COMPONENT OF CYLINDER HEAD ASSEMBLY 825034A12
- [2] - COMPONENT OF ENGINE/POWERHEAD GASKET SET 832013A96
COMPONENT OF CYLINDER HEAD ASSEMBLY 825034A12
- [3] - COMPONENT OF ENGINE/POWERHEAD GASKET SET 832013A96
COMPONENT OF POWERHEAD/PARTIAL ENGINE 822775A97 OR 822775A98
COMPONENT OF CYLINDER HEAD ASSEMBLY 825034A12
- [4] - COMPONENT OF ENGINE/POWERHEAD GASKET SET 832013A96

Camshaft/Oil Pump



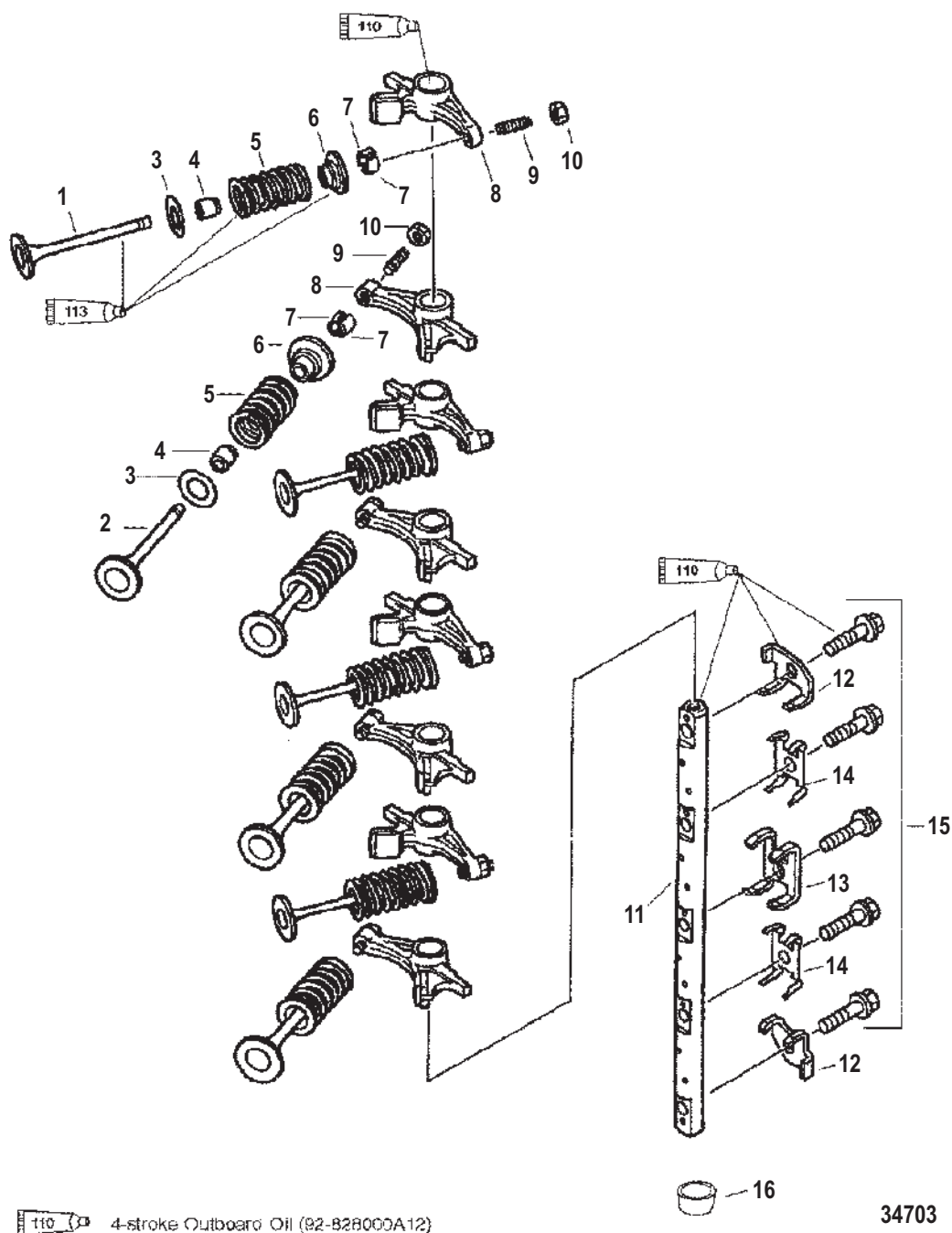
Camshaft/Oil Pump

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0017	825087	PIN Included with Cylinder Block		1	[1]
2	0024	825088	SPRING		1	
3	0000	824796A1	TENSIONER ASSEMBLY		1	
4	0010	81893420	SCREW (M8 x 20)		1	
5	0010	826165	SCREW		1	
6	0023	850522	SPACER		1	[1]
7	0000	834838	LOAD RING		1	[1]
8	0012	825082	WASHER		2	
9	0000	825083T	GEAR Drive		1	
10	0028	18856M	KEY		1	[1]
11	0000	825109	BELT		1	
12	0010	82761140	SCREW (M10 x 40)		1	[2]
13	0012	4002319	WASHER		1	[2]
14	0000	825108	GEAR Driven		1	[2]
15	0026	825048	SEAL Oil		1	[3]
16	0017	825956	PIN Dowel		1	[2]
17	2407	825047	CAMSHAFT		1	[2]
18	0017	826149	PIN		1	[2]
19	0000	825058A1	PUMP ASSEMBLY Oil		1	[2]
20	0025	826152	O-RING		1	[3]
21	0025	826154	O-RING		1	[3]
22	0025	826153	O-RING		1	[3]
23	0010	4000333	SCREW (M6 x 40)		4	[2]
-	0027	832013A96	GASKET SET		1	
-	0061	822775T97	POWERHEAD ASSEMBLY		1	
-	0061	822775T98	POWERHEAD ASSEMBLY Bigfoot		1	
-	0000	825034A12	CYLINDER HEAD ASSEMBLY		1	

PART NOTES:

- [1] - COMPONENT OF POWERHEAD/PARTIAL ENGINE 822775A97 OR 822775A98
- [2] - COMPONENT OF CYLINDER HEAD ASSEMBLY 825034A12
- [3] - COMPONENT OF ENGINE/POWERHEAD GASKET SET 832013A96
COMPONENT OF CYLINDER HEAD ASSEMBLY 825034A12

Intake/Exhaust Valves



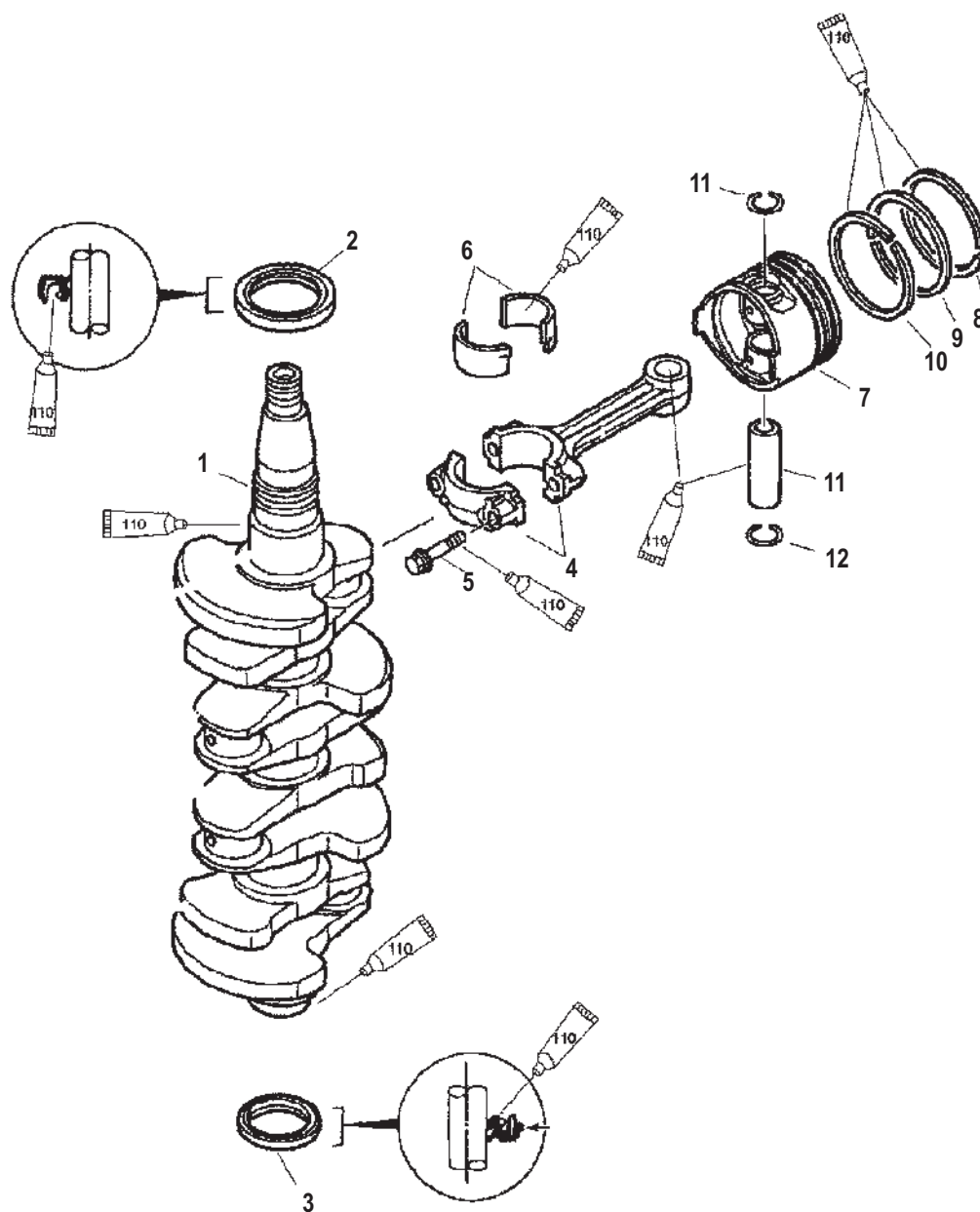
Intake/Exhaust Valves

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	822649T	VALVE Exhaust		4	[1]
2	0000	822648	VALVE Intake		4	[1]
3	0012	825044	WASHER Valve Spring		8	[1]
4	0026	822647	SEAL Valve Stem		8	[2]
5	0024	823678	SPRING Valve Outer		8	[1]
6	0000	822650	RETAINER		8	[1]
7	0028	822651	KEY		16	[1]
8	0000	825045A1	ROCKER ARM		8	[1]
9	0010	825046	SCREW		8	[1]
10	0011	826150	NUT		8	[1]
11	0000	825049	SHAFT Rocker		1	[1]
12	0000	825050	BRACKET		2	[1]
13	0000	825051	PLATE		1	[1]
14	0024	825052	SPRING		2	[1]
15	0010	82641030	SCREW (M8 x 30)		5	[1]
16	0019	825042	PLUG		2	[1]
-	0027	832013A96	GASKET SET		1	
-	0000	825034A12	CYLINDER HEAD ASSEMBLY		1	

PART NOTES:

- [1] - COMPONENT OF CYLINDER HEAD ASSEMBLY 825034A12
- [2] - COMPONENT OF ENGINE/POWERHEAD GASKET SET 832013A96
COMPONENT OF CYLINDER HEAD ASSEMBLY 825034A12

Crankshaft/Pistons and Connecting Rods



110 4-stroke Outboard Oil (92-828000A12)

34705

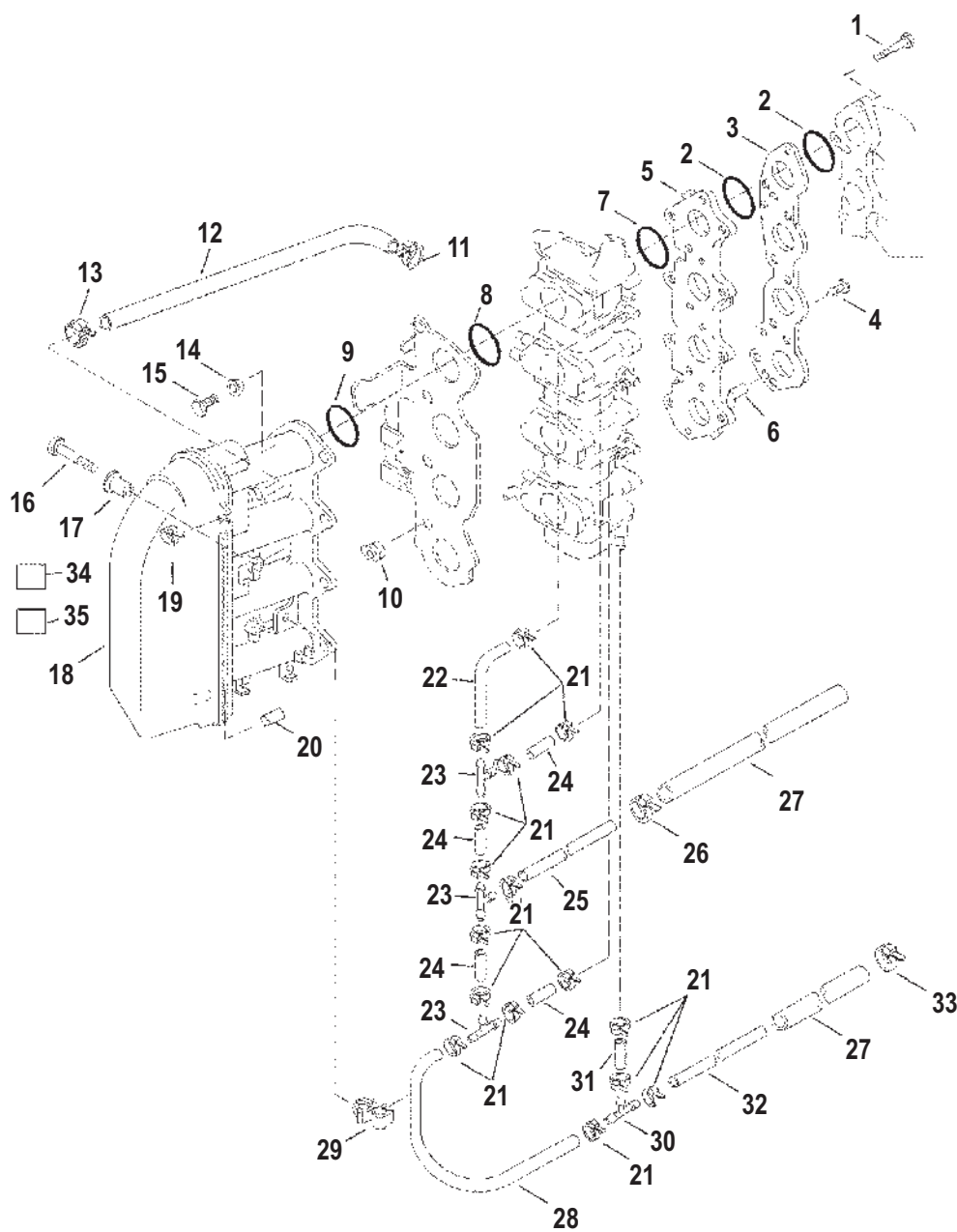
Crankshaft/Pistons and Connecting Rods

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	2406	831279A1	CRANKSHAFT	Non Bigfoot	1	[1]
1	2406	831279A2	CRANKSHAFT	Bigfoot	1	[1]
2	0026	825027	SEAL		1	[2]
3	0026	832013	SEAL		1	[2]
4	0650	825018T1	CONNECTING ROD		4	[1]
5	0010	825019	BOLT		8	[1]
6	0023	825021	BEARING Brown		8	[1]
6	0023	8250211	BEARING Black		8	[1]
6	0023	8250212	BEARING Blue		8	[1]
7	2715	825011A1	PISTON ASSEMBLY	Standard	4	[1]
7	2715	825011A2	PISTON ASSEMBLY	.5MM Oversize	4	
8	0039	825012A1	RING SET Piston Top	Standard	4	[1]
8	0039	8250121	RING Piston Top	.5 MM Oversize	4	
9		NSS	NOT SOLD SEPARATE Piston Ring - Second		4	[1]
10	0039	825015	RING Oil		4	[1]
11	0041	825016	PIN Piston		4	[1]
12	0040	825017	RETAINER		8	[1]
-	0061	822775T97	POWERHEAD ASSEMBLY		1	
-	0061	822775T98	POWERHEAD ASSEMBLY Bigfoot		1	
-	0027	832013A96	GASKET SET		1	

PART NOTES:

- [1] - COMPONENT OF POWERHEAD/PARTIAL ENGINE 822775A97 OR 822775A98
- [2] - COMPONENT OF ENGINE/POWERHEAD GASKET SET 832013A96
COMPONENT OF POWERHEAD/PARTIAL ENGINE 822775A97 OR 822775A98

Intake



34706

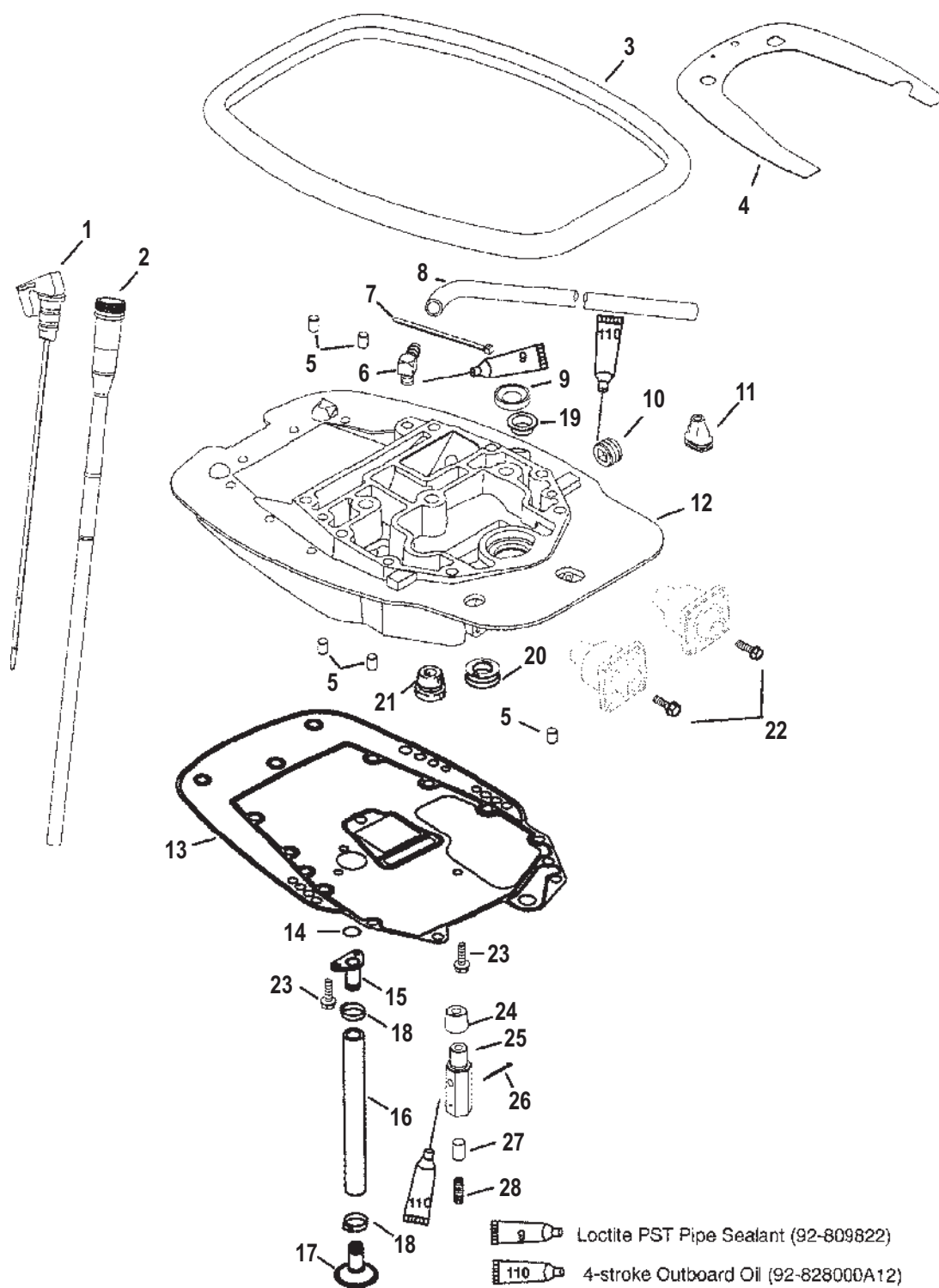
Intake

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0010	8248326	SCREW (M6 x 25 MM)		8	
2	0025	825057	O-RING		8	[1]
3	0000	827579	INSULATOR		1	
4	0019	827633	PLUG		2	
5	0000	825077	JOINT Carburetor		1	
6	0017	23784	PIN Dowel		2	
7	0025	826156	O-RING		4	[2]
8	0025	825057	O-RING		4	[2]
9	0025	826157	O-RING		4	[2]
10	0025	809596	GROMMET		4	
11	0054	816311	TIE STRAP (8.00 Inches)		AR	
12	0032	822674	BREATHER PIPE		1	
13	0054	827612	CLAMP		1	
14	0023	17044M	BUSHING		8	
15	0010	82615890	SCREW (M6 x 90)		8	
16	0010	82684430	SCREW (M6 x 30)		2	
17	0023	827578	COLLAR		2	
18	0000	825105A1	SILENCER ASSEMBLY Intake		1	
19	0000	56762	TIE STRAP (4.00 Inches)		1	
20	0000	13540	CAP Female		1	
21	0054	98974M	CLIP		16	
22	0032	826568	HOSE		1	
23	0022	97083M	TEE FITTING		3	
24	0032	826562	HOSE		4	
25	0032	826563	HOSE		1	
26	0054	98974M	CLIP		1	
27	0032	826565	HOSE		2	
28	0032	826566	HOSE Fuel		1	
29	0054	811261M	CLAMP		1	
30	0022	828527	CONNECTOR		1	
31	0032	828526	HOSE		1	
32	0032	828525	HOSE		1	
33	0054	814967M	CLIP Use where Applicable		1	
34		NSS	NOT SOLD SEPARATE Decal-Servicing Referral		1	
35	0037	825064	DECAL Caution Start In Gear		1	
-	0027	832013A96	GASKET SET		1	
-	0000	809594A1	REPAIR KIT Carburetor	(One Kit per Carburetor)	1	

PART NOTES:

- [1] - COMPONENT OF ENGINE/POWERHEAD GASKET SET 832013A96
 COMPONENT OF CARBURETOR REPAIR KIT 809594A 1
- [2] - COMPONENT OF CARBURETOR REPAIR KIT 809594A 1

Adapter Plate

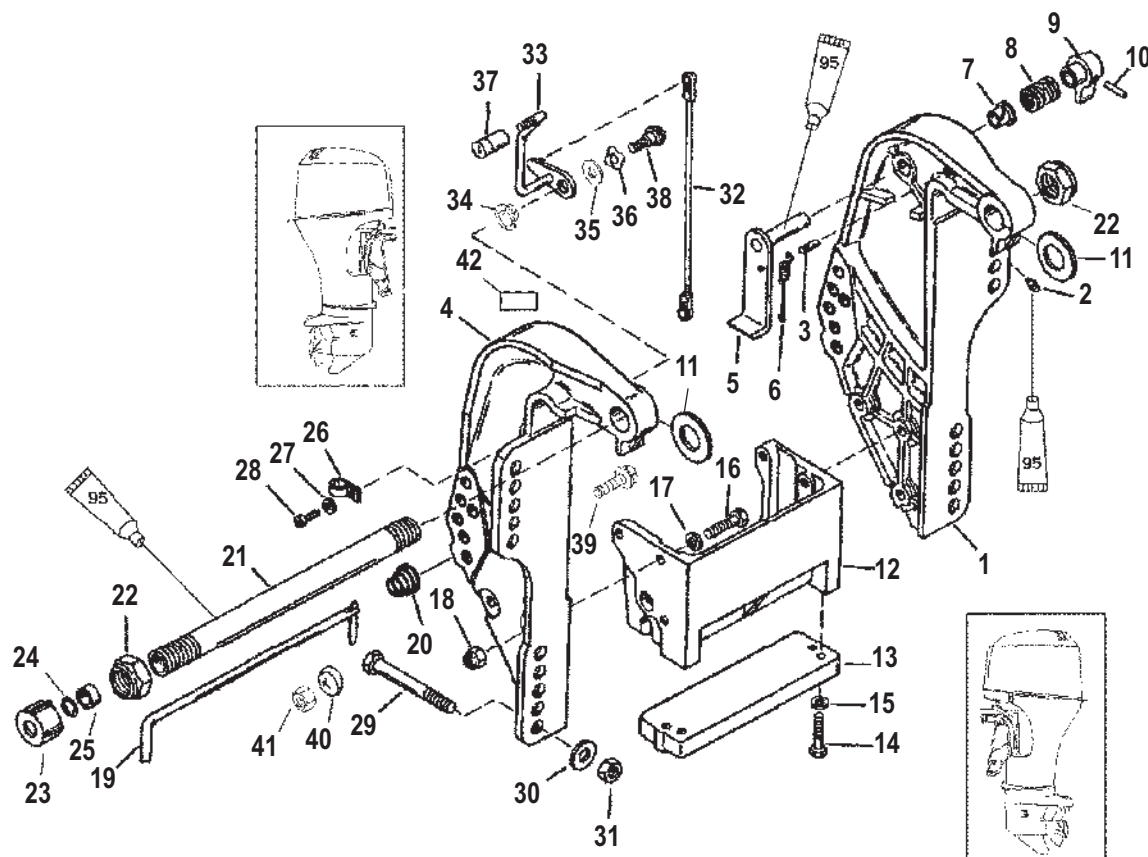


34707

Adapter Plate

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	825990	DIPSTICK		1	
2	0000	825989	DIPSTICK TUBE		1	
3	0000	8560552	SEAL		1	
4	0000	828915	HEAT SHIELD		1	
5	0017	23784	PIN Dowel		5	
6	0022	629101	FITTING Elbow - 90 Degree (.125-27)		1	
7	0054	816311	TIE STRAP (8.00 Inches)		2	
8	0032	77653101	HOSE (48.00 Inches Bulk) Cut to 20 Inches		1	
9	0026	828932	SEAL Oil	Non Bigfoot	1	
9	0026	16977	SEAL Oil	Bigfoot	1	
10	0022	384072	PLUG Pipe		1	
11	0025	822408	GROMMET	Non Bigfoot	1	
12	0000	8252284	ADAPTER PLATE		1	
13	0027	8252513	GASKET		1	
14	0025	845746	O-RING		1	
15	0000	854789	PLATE Oil Pickup-Top		1	
16	0032	854793	HOSE Oil Pickup		1	
17	0000	854791	BAFFLE		1	
18	0054	855228	CLAMP		2	
19	0023	856743	BUSHING	Non Bigfoot	1	
20	0025	19565	GROMMET	Power Trim	1	
21	0025	19564	GROMMET	Non Power Trim	1	
22	0010	40011128	SCREW (M6 x 20) Stainless Steel		8	
23	0010	40011128	SCREW (M6 x 20) Stainless Steel		3	
24	0000	856592	DEFLECTOR Oil		1	
25	0000	825295	BODY Oil Pressure Relief		1	
26	0018	45882	COTTER PIN		1	
27	0000	8252151	PLUNGER		1	
28	0024	825216	SPRING		1	

Transom Bracket



95 2-4-C w/Teflon (92-825407A12)

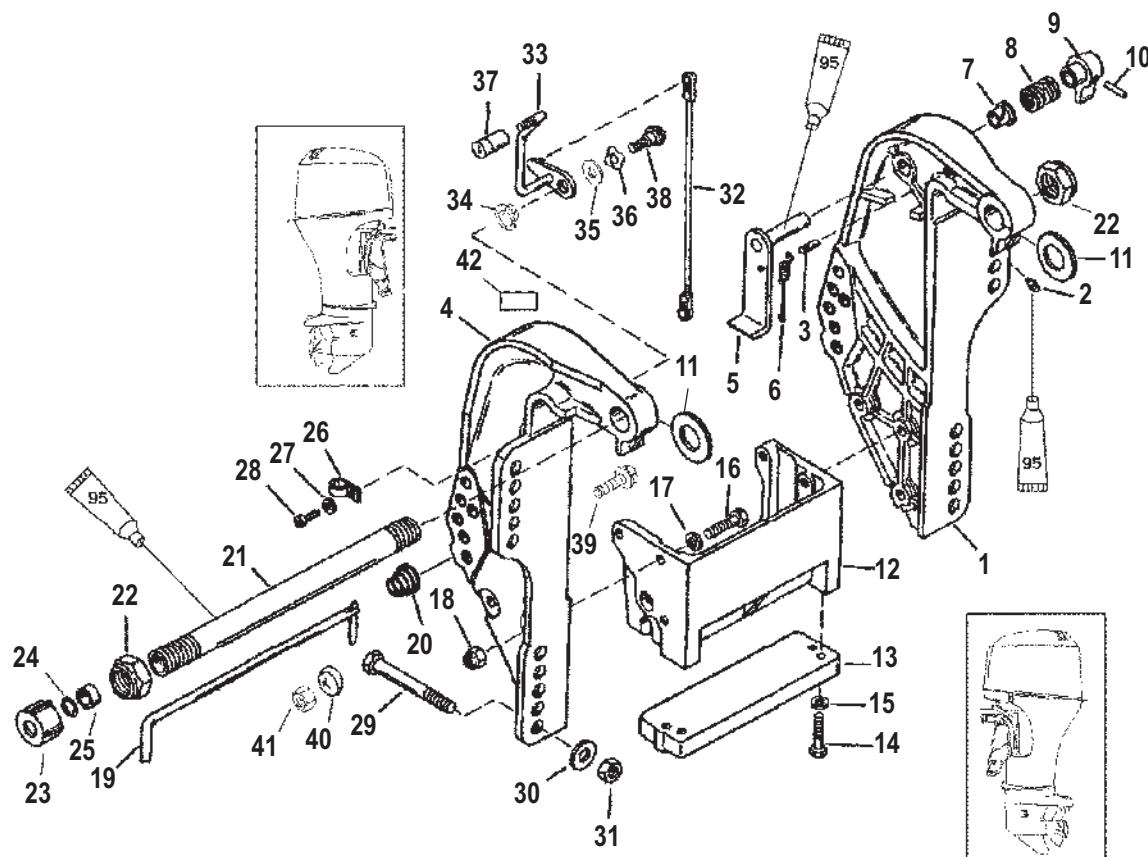
34708

Transom Bracket

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	3418	822866A1	BRACKET ASSEMBLY Transom	Port-Black	1	
1	3418	822866A2	BRACKET ASSEMBLY Transom	Port-Gray	1	
2	0022	98727	FITTING Grease		1	
3	0017	99604	PIN Groove		1	
4	3418	822865F2	BRACKET Transom	Starboard-Black	1	
4	3418	822865F3	BRACKET Transom	Starboard-Gray	1	
5	0000	19618A2	LEVER ASSEMBLY Tilt Lock	Black	1	
5	0000	19618A3	LEVER ASSEMBLY Tilt Lock	Gray	1	
6	0024	99622	SPRING		1	
7	0023	65830	NYLINER		1	
8	0024	812708	SPRING		1	
9	0000	812709T	KNOB	Black	1	
9	0000	812709T6	KNOB	Gray	1	
10	0017	99615	PIN Groove		1	
11	0012	19619	WASHER		2	
12	0000	18486F5	BRACKET Anchor	Black	1	
12	0000	18486F6	BRACKET Anchor	Gray	1	
13	0000	818298A1	ANODE KIT		1	[1]
14	0010	4000330	SCREW (M6 x 25)		2	
15	0012	29245	WASHER (.281 x .500 x .060) Stainless Steel		2	
16	0010	4000354	SCREW (M8 x 30)		5	
16	0010	4000355	SCREW (M8 x 35)		1	
17	0013	400257	LOCKWASHER (M8)		4	
18	0011	400635	NUT (M8)		2	
19	0017	49930A1	PIN ASSEMBLY Tilt Lock	Non Power Trim	1	
20	0024	821461	SPRING	Non Power Trim	1	
21	0000	19614	TILT TUBE		1	
22	0011	30499	NUT (7/8-14)		2	
23	0000	19624A1	SEAL KIT	Non Handle	1	
24	0025	29619	O-RING (.583 x .103)	Non Handle	1	
25	0023	78861	SPACER	Non Handle	1	
26	0054	22740	CLIP	Power Trim	2	
27	0000	69205	C WASHER	Power Trim	1	
28	0010	8128321	SCREW (#10-16 x .600)	Power Trim	1	
29	0010	814259	SCREW (.500-20 x 4.00)		4	
30	0012	28421	WASHER (1.5 x 3.05 x 0.13) Stainless Steel		4	
31	0011	8M0027784	NUT		4	
32	0000	1938525	LINK	Non Power Trim	1	
33	0000	19615A4	LEVER ASSEMBLY Tilt	Non Power Trim	1	
34	0023	812707	BUSHING	Non Power Trim	1	
35	0012	19605	WASHER (.520 x .850 x .060) Nylon - Black	Non Power Trim	1	
36	0013	99611	WAVE WASHER	Non Power Trim	1	
37	0000	19621	TILT KNOB	Non Power Trim	1	
38	0010	19611	SCREW (.375-16 x .62)	Non Power Trim	1	

Transom Bracket

Transom Bracket



95 2-4-C w/Teflon (92-825407A12)

34708

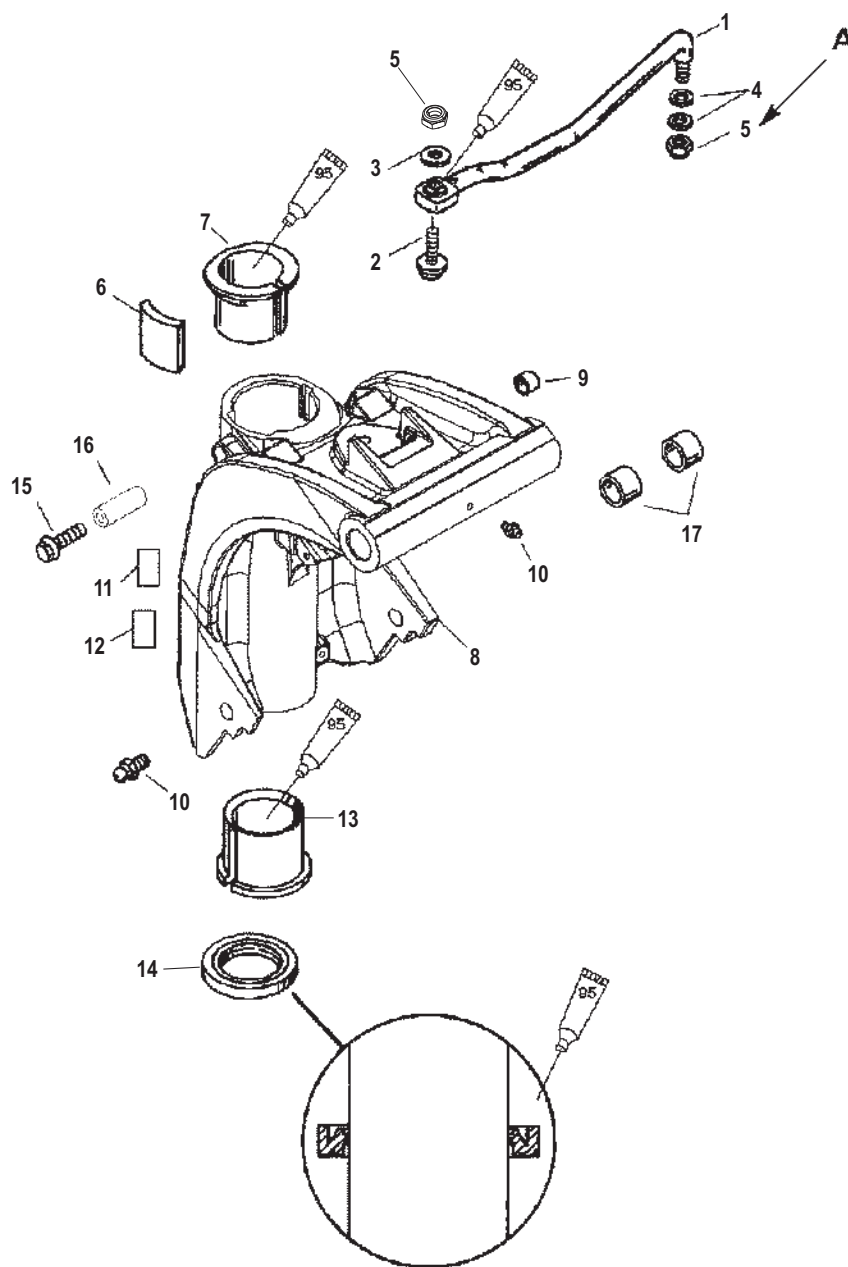
Transom Bracket

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
39	0010	4009040	SCREW (M10 x 40) Stainless Steel		2	
40	0012	4002319	WASHER		2	
41	0011	13914	NUT (M10)		2	
42	0037	830253	DECAL Tilt Lock		1	

PART NOTES:

- [1] - Alternate part numbers:
- 818298A 1Service Part
- 818298Q 1QS
- 818298T 1MPP
- 818298T 3Magnesium
- 8M0059343Bulk Pack

Swivel Bracket



 2-4-C w/Teflon (92-825407A12)

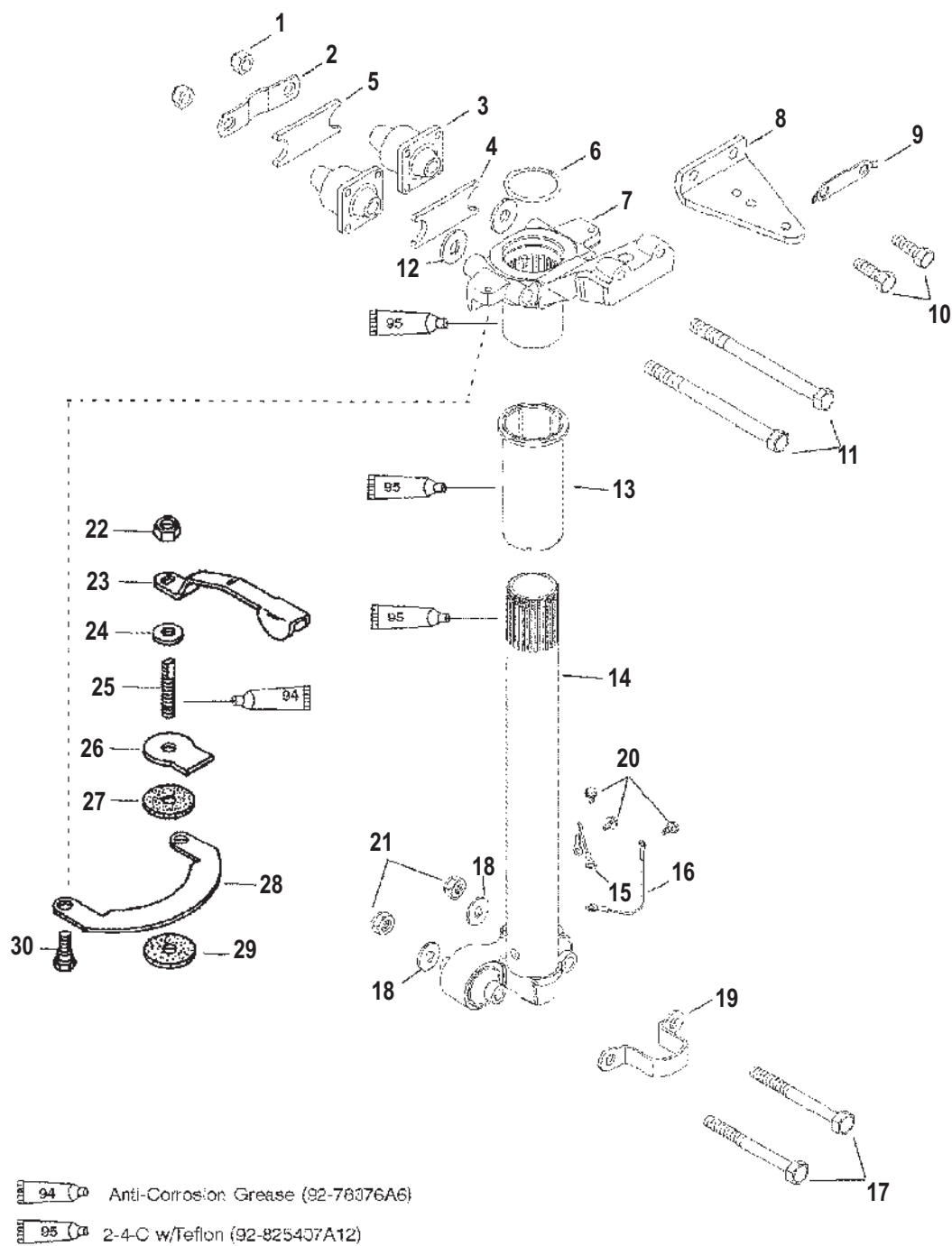
A = TORQUE NUT 120 LB. (13.5 N_M) AND THEN BACK OFF 1/4 TURN.

2218

Swivel Bracket

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	196081	LINK ROD	Non Handle	1	
2	0010	823919	SCREW (.375-24 x 1.500)	Non Handle	1	
3	0012	71970	WASHER (.390 x .546 x .12)	Non Handle	1	
4	0012	37828	WASHER (.390 x .625 x .062) Stainless Steel	Non Handle	2	
5	0011	34863	NUT (.375-24)	Non Handle	2	
6	0000	822397	PUCK	Non Handle	1	
7	0023	8217711	BUSHING		1	
8	1401	850066A1	SWIVEL BRACKET	Black	1	
8	1401	850066A2	SWIVEL BRACKET ASSEMBLY	Gray	1	
9	0023	19606	BEARING		2	
10	0022	74036	FITTING Grease		2	
11	0037	8237011	DECAL Co-Pilot		1	
12		NSS	NOT SOLD SEPARATE Decal- Serial Overlamine		1	
13	0023	821777	BUSHING Lower		1	
14	0026	822404	SEAL		1	
15	0010	4008910	SCREW (M8 x 10) Stainless Steel	Handle	1	
15	0010	40011149	SCREW (M8 x 25) Stainless Steel	Non Handle	1	
16	0000	8282451	SEAL	Non Handle	1	
17	0023	823507	BUSHING	Non Bigfoot	2	

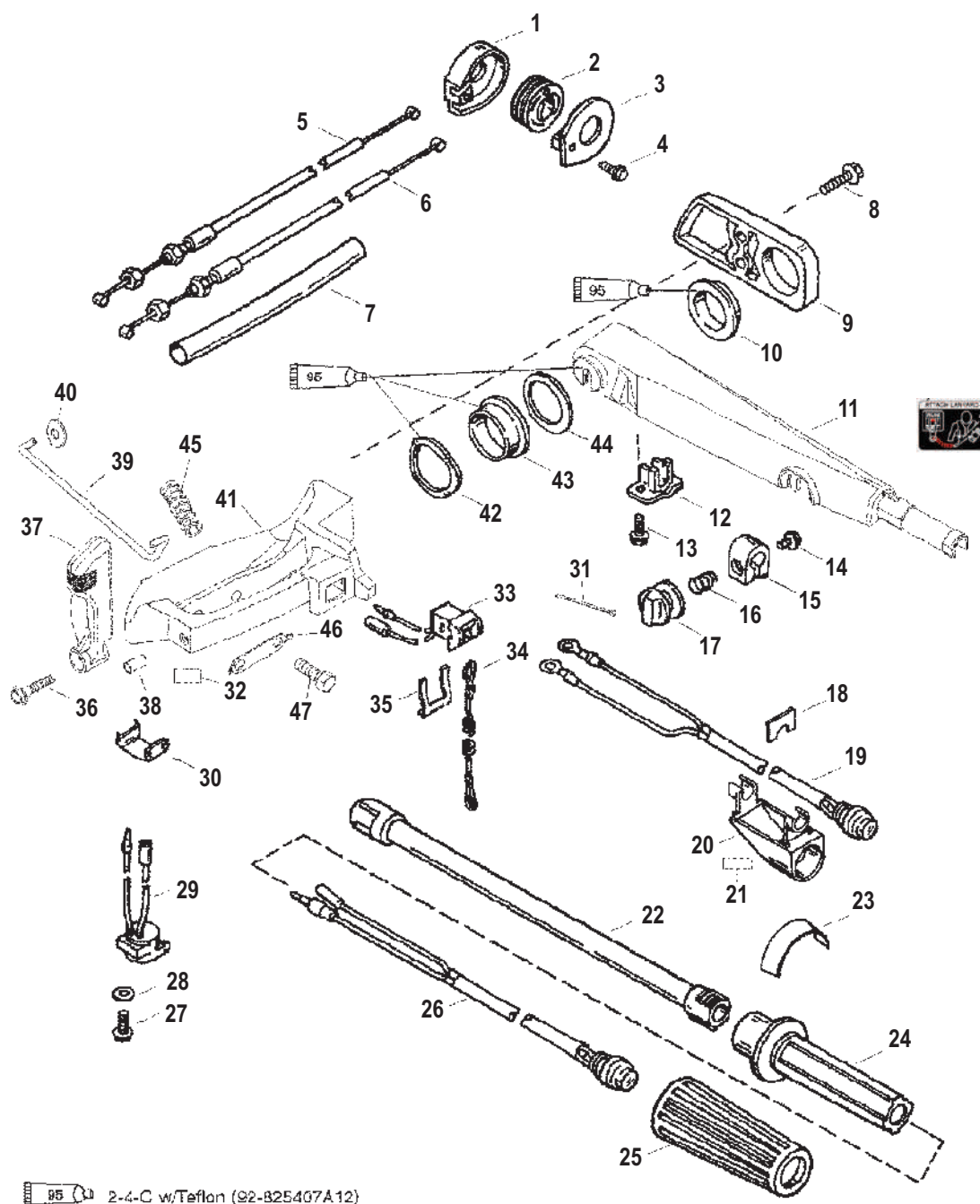
Steering Arm



Steering Arm

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0011	90099	NUT (M12)		2	
2	0000	8279231	STRAP		1	
3	0000	826267T2	MOUNT		2	
4	0000	826658	BUMPER		1	
5	0000	826658	BUMPER	Bigfoot	1	
6	0053	89531	RING Retaining		1	
7	0000	825222F3	ARM Steering	Black	1	
7	0000	825222F4	ARM Steering	Gray	1	
8	0000	816667F3	BRACKET	Non Handle	1	
9	0014	816669F1	TAB WASHER	Non Handle	1	
10	0010	4000377	SCREW (M10 x 30)	Non Handle	2	
11	0010	42973	BOLT (M12 x 154)		2	
12	0012	4002321	WASHER (12.80 mm x 24.0 mm x 2.4 mm) Stainless Steel	Bigfoot	2	
13	0023	8279971	SPACER		1	
14	0000	826233A4	SWIVEL TUBE ASSEMBLY	Non Bigfoot	1	
14	0000	826233T2	SWIVEL TUBE	Bigfoot	1	
15	0000	88238A4	CABLE ASSEMBLY		1	
16	0000	88238A13	CABLE ASSEMBLY Ground		1	
17	0010	823567105	SCREW (M10 x 105) Hex Flange - Stainless Steel		2	
18	0012	45176	WASHER (.453 x .812 x .105) Stainless Steel	Bigfoot	2	
19	0000	828985	BRACKET		1	
20	0010	817626	SCREW (#10-16 x .380)		3	
21	0011	13914	NUT (M10)		2	
22	0011	34863	NUT (.375-24)	Handle	1	
23	0000	823792	LEVER	Handle	1	
24	0012	29330	WASHER	Handle	1	
25	0000	821961	ROD Threaded	Handle	1	
26	0000	821957	BRAKE PLATE	Handle	1	
27	0000	8165621	DISC	Handle	1	
28	0000	823791	PLATE	Handle	1	
29	0000	8165621	DISC	Handle	1	
30	0010	768042	SHOULDER SCREW Hex	Handle	2	

Tiller Handle



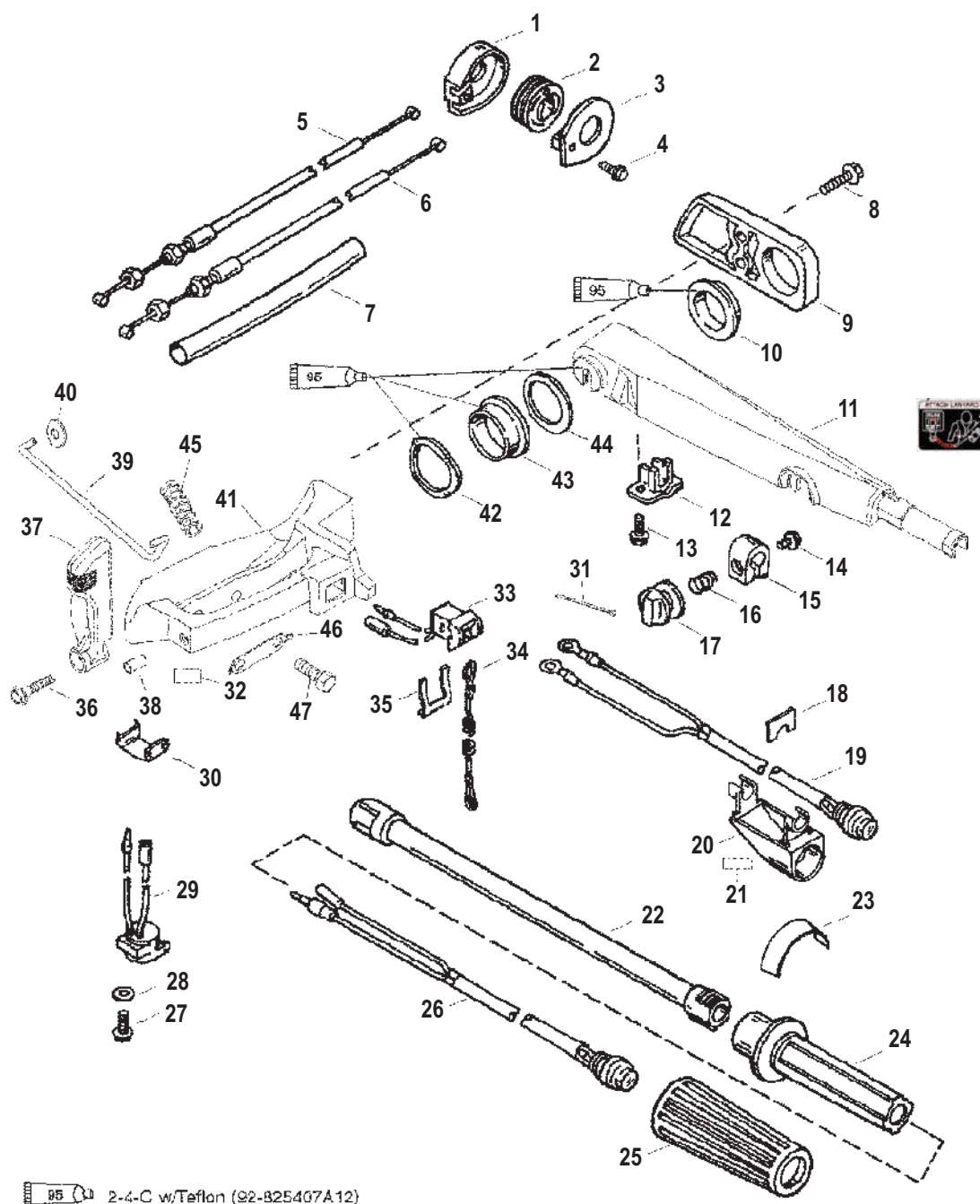
34710

Tiller Handle

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	822148A6	COVER KIT		1	
2	0000	822150	PULLEY		1	
3		NSS	NOT SOLD SEPARATE Case		1	
4	0010	812832	SCREW (#10-16 x .500)		1	
5	0000	4324210	CABLE ASSEMBLY Throttle (30.50 Inches)		1	
6	0000	4324211	CABLE ASSEMBLY Throttle (41.50 Inches)		1	
7	0085	960099	SLEEVE (12.00 Inches)		1	
8	0010	82526225	SCREW (M8 x 25 MM)		2	
9	0000	822407F1	COVER	Black	1	
9	0000	822407F2	COVER	Gray	1	
10	0023	821477	BUSHING 1.485-1.475 Inside Diameter		1	
11	0000	828813T1	ARM Steering Handle	Black	1	
11	0000	828813F2	ARM Steering Handle	Gray	1	
-	0037	8M0032728	DECAL Lanyard, Black		1	
12	0000	822441	RETAINER		1	
13	0010	40011107	SCREW (M5 x 16) Stainless Steel		1	
14	0010	4000330	SCREW (M6 x 25)		1	
15	0000	821971	LOCK Throttle		1	
16	0024	96203	SPRING		1	
17	0000	821972	KNOB Throttle		1	
18	0000	824918	CLIP		1	
19	0087	823609A12	SWITCH ASSEMBLY Start		1	
20	0000	8239172	HOUSING		1	
21	0037	855262	DECAL		1	
22	0000	821463A2	TILLER TUBE		1	
23	0037	8242004	DECAL		1	
24	0000	821465	HANDLE Throttle		1	
25	0000	99589	GRIP		1	
26	0087	823609A14	SWITCH Stop		1	
27	0010	82239312	SCREW (M5 x 12)		1	
28	0012	4002316	WASHER (6.60 X 17.0 X 1.5SS)		1	
29	0000	816492A8	ALARM		1	
30	0000	823687	CLIP		2	
31	0054	816311	TIE STRAP (8.00 Inches)		1	
32		NSS	NOT SOLD SEPARATE Decal-Shift		1	
33	0087	11083A31	SWITCH Stop		1	
34	0000	15920A54	LANYARD ASSEMBLY		1	
35	0000	120441	RETAINER Brass		1	
36	0010	40011151	SCREW (M8 x 35) Stainless Steel		1	
37	0000	830180	HANDLE		1	
38	0023	830181	BUSHING		1	
39	0000	8301821	SHIFT ROD		1	
40	0012	4002316	WASHER (6.60 X 17.0 X 1.5SS)		1	
41	0000	821455A4	BRACKET Tiller	Black	1	

Tiller Handle

Tiller Handle

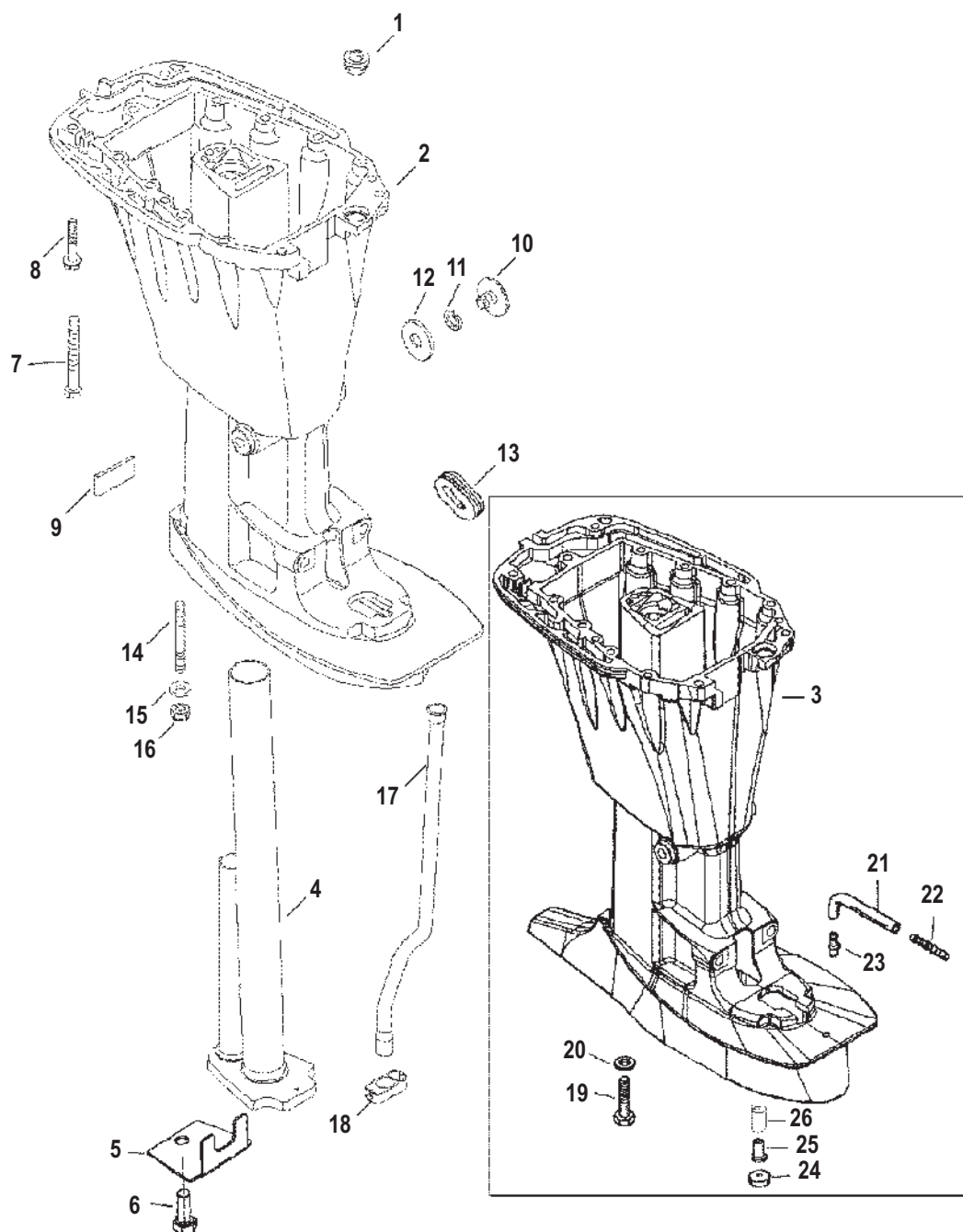


34710

Tiller Handle

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
41	0000	821455A5	BRACKET Tiller	Gray	1	
42	0013	826792	WAVE WASHER		1	
43	0023	821477	BUSHING 1.485-1.475 Inside Diameter		1	
44	0012	827314	WASHER		1	
45	0032	828547633	CONDUIT (.620 Inside Diameter x 3.00 Feet Bulk)		1	
46	0014	816669F1	TAB WASHER		1	
47	0010	82484890	SCREW (M10 x 90)		2	

Driveshaft Housing

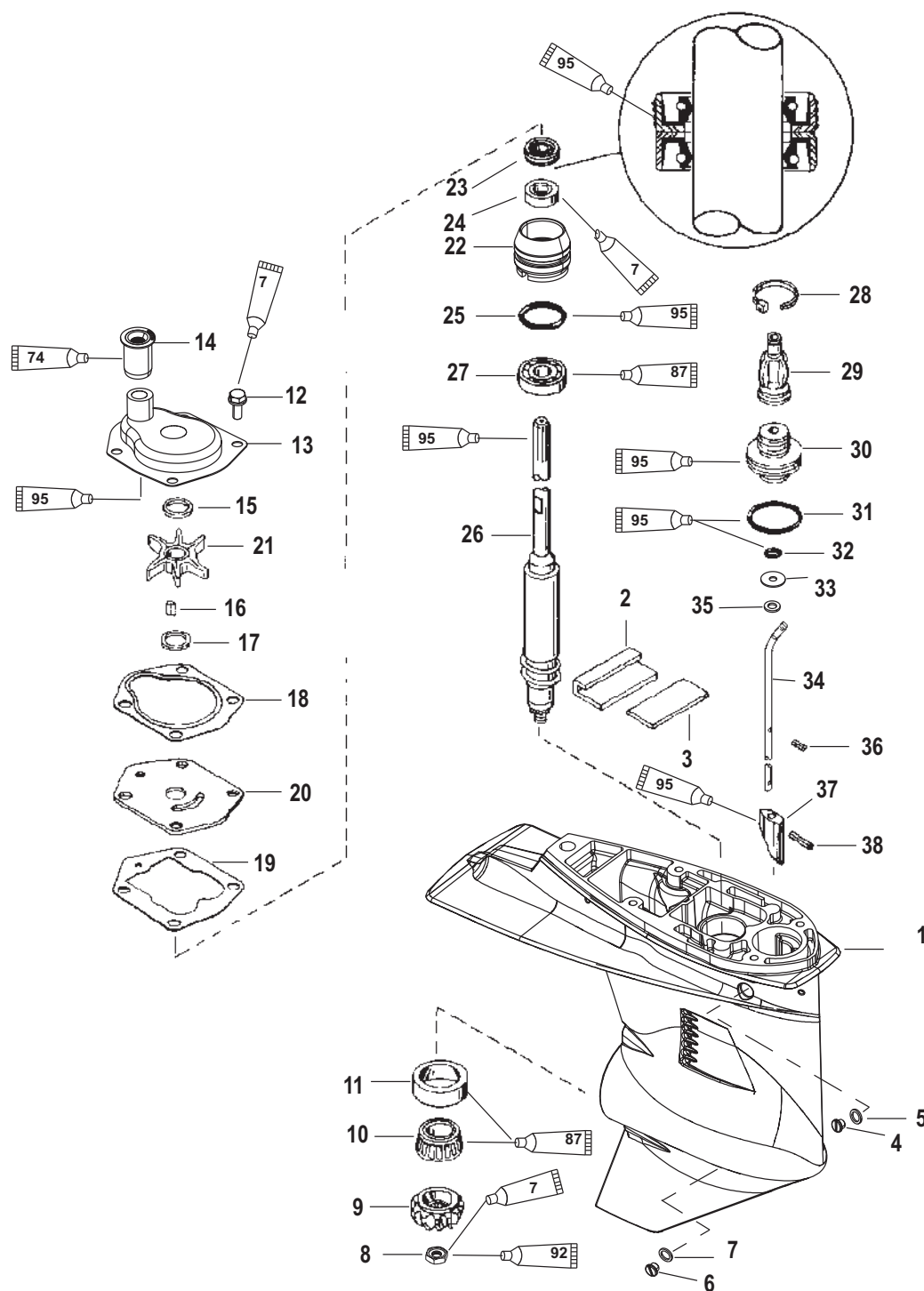


34711

Driveshaft Housing

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	42941	SEAL Water Tube		1	
2	3532	825218T5	HOUSING ASSEMBLY Driveshaft	Non Bigfoot-Black	1	
2	3532	825218T6	HOUSING ASSEMBLY Driveshaft	Non Bigfoot-Gray	1	
3	1503	852421T3	HOUSING ASSEMBLY Driveshaft	Bigfoot-Black	1	
3	1503	852421T4	HOUSING ASSEMBLY Driveshaft	Bigfoot-Gray	1	
4	0000	825220T06	PIPE Exhaust		1	
5	0000	854471	PLATE	Bigfoot	1	
6	0010	1993325	SCREW (M10 x 25 MM)	Bigfoot	1	
7	0010	824459110	SCREW (M8 x 110) Stainless Steel		8	
8	0010	85467845	SCREW (M8 x 45)		5	
9	0000	828706	BUMPER		1	
10	0000	8288181	PLUG Drain		1	
11	0027	828816	GASKET		1	
12	0000	826276	BUMPER		2	
13	0025	828817	GROMMET		1	
14	0016	823984	STUD (M10 x 50)	Non Bigfoot	1	
14	0016	903501	STUD (M10 x 100)	Bigfoot	1	
15	0012	856774	WASHER (.406 x .750 x .105) Stainless Steel		1	
16	0011	13914	NUT (M10)		1	
17	0032	8252501	TUBE Water		1	
18	0054	828529	GUIDE		1	
19	0010	4000380	SCREW (M10 x 45)	Bigfoot	4	
20	0012	856774	WASHER (.406 x .750 x .105) Stainless Steel	Bigfoot	4	
21	0022	85822A7	SPEEDOMETER PICK UP	Bigfoot	1	
22	0022	85822	CONNECTOR Straight	Bigfoot	1	
23	0022	13035	FITTING	Bigfoot	1	
24	0023	813745	SPACER	Bigfoot	1	
25	0000	43585	COUPLING	Bigfoot	1	
26	0023	855623	BUSHING	Bigfoot	1	

Gear Housing Driveshaft - 1.83:1 Gear Ratio - Non Bigfoot



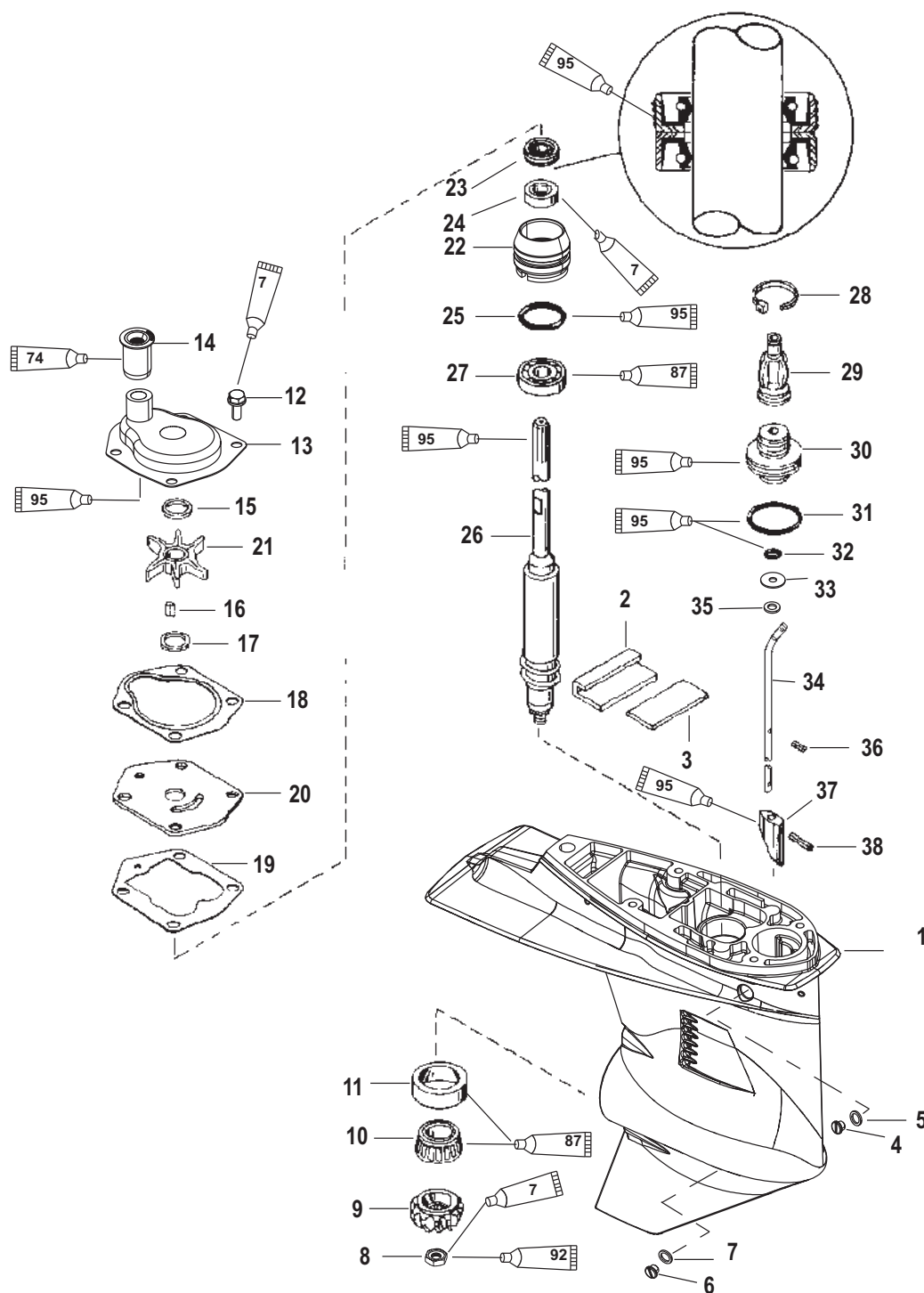
1289

Gear Housing Driveshaft - 1.83:1 Gear Ratio - Non Bigfoot

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	1682	821306T24	GEAR HOUSING ASSEMBLY	Black	1	
-	1682	821306T25	GEAR HOUSING ASSEMBLY	Gray	1	
1	1682	821306T12	GEAR HOUSING ASSEMBLY Basic	Black	1	
1	1682	821306T13	GEAR HOUSING ASSEMBLY Basic	Gray	1	
2	0000	818226A1	SEAL/PLATE KIT		1	
3		NSS	NOT SOLD SEPARATE Plate		1	
4	0010	79953A2	SCREW KIT (.375-16 x .250)		1	[1]
5	0012	19183	WASHER Fiber		1	
6	0022	67892A1	FITTING KIT Magnetic, Plug Fill/Drain		1	
7	0012	19183	WASHER Fiber		1	
8	0011	55910	NUT (.437-20)		1	
9	0043	8221612	GEAR Pinion (12 Teeth		1	
10	0031	821321A2	BEARING ASSEMBLY		1	
11		NSS	NOT SOLD SEPARATE Cup		1	
12	0010	8248324	SCREW (M6 x 16)		4	
13	0046	821351A3	HOUSING ASSEMBLY Water Pump Upper		1	
14	0000	8235471	SEAL		1	[2]
15	0012	8M0027721	WASHER		1	[2]
16	0028	85119	KEY		1	[2]
17	0012	8M0027721	WASHER		1	[2]
18	0027	822189	GASKET Upper Water Pump		1	[2]
19	0027	822217	GASKET Lower Water Pump		1	[2]
20	0000	8213542	FACE PLATE		1	[3]
21	0047	850893	IMPELLER		1	[3]
22	0046	821307A2	BASE ASSEMBLY Water Pump		1	
23	0026	821309	SEAL		1	[4]
24	0026	821310	SEAL		1	[4]
25	0025	821308	O-RING (1.421 x .139)		1	[4]
26	0045	826194A1	DRIVESHAFT		1	
27	0030	821311	BEARING Ball		1	
28	0000	823548	TIE STRAP		1	[4]
29	0000	822158	BOOT		1	[4]
30	0000	821827	RETAINER		1	
31	0025	26855	O-RING (1.609 x .139)		1	[4]
32	0025	85594	O-RING (.239 x .174)		1	[4]
33	0012	814803	WASHER		1	
34	0000	827865A1	SHIFT SHAFT		1	
35	0012	29245	WASHER (.281 x .500 x .060) Stainless Steel		1	
36	0017	85593	PIN (.078 x .437)		1	
37	0000	8213161	CAM Shift		1	
38	0017	822369	PIN (.125 x .625)		1	
-	0000	823547A2	SEAL KIT		1	

Gear Housing Driveshaft - 1.83:1 Gear Ratio - Non Bigfoot

Gear Housing Driveshaft - 1.83:1 Gear Ratio - Non Bigfoot



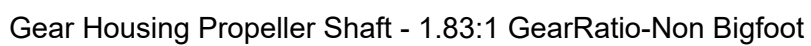
1289

Gear Housing Driveshaft - 1.83:1 Gear Ratio - Non Bigfoot

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0000	821354A2	REPAIR KIT Water Pump		1	

PART NOTES:

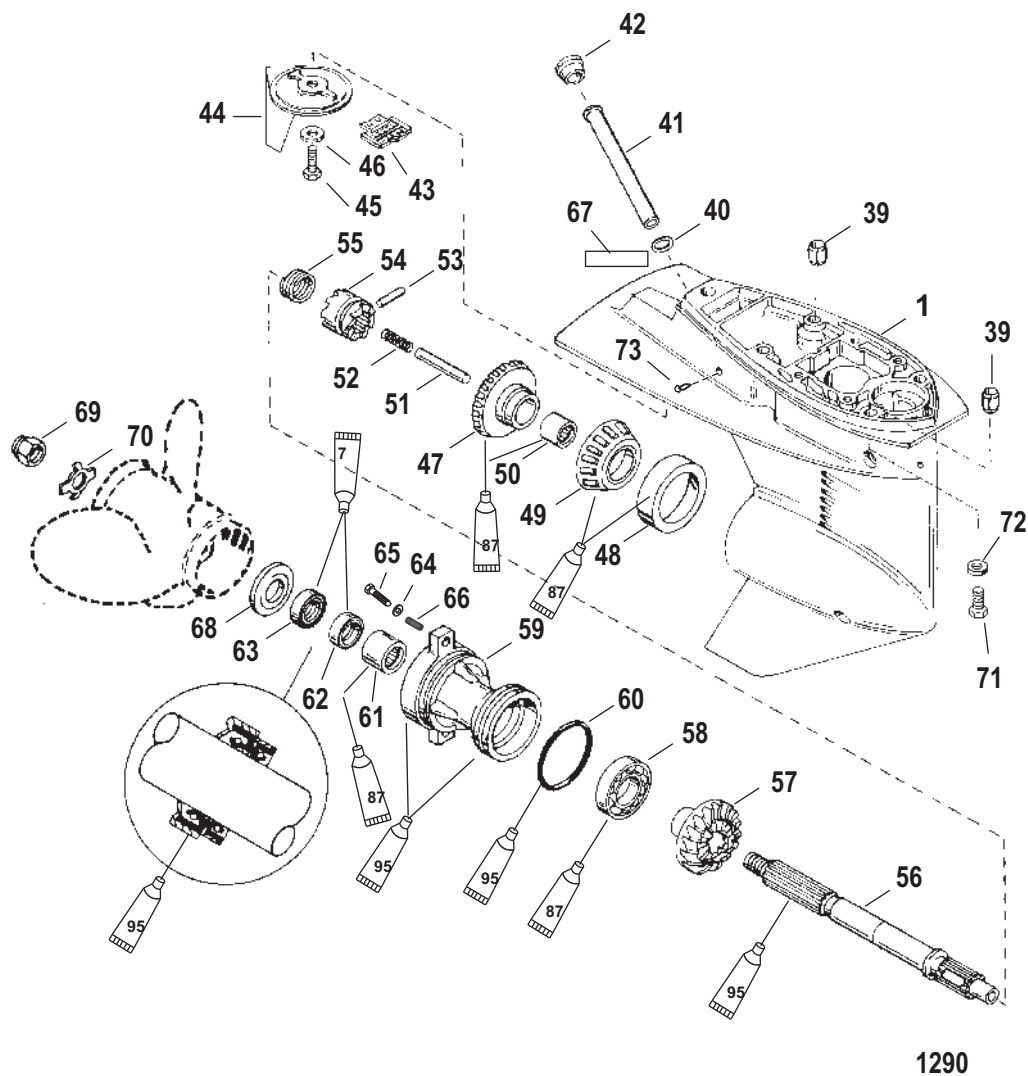
- [1] - Alternate part numbers:
79953A 2Service Part
79953K04MPP
79953Q04QS
- [2] - COMPONENT OF GEAR HOUSING SEAL KIT 823547A 2
COMPONENT OF WATER PUMP REPAIR KIT 821354A 2
- [3] - COMPONENT OF WATER PUMP REPAIR KIT 821354A 2
- [4] - COMPONENT OF GEAR HOUSING SEAL KIT 823547A 2



Gear Housing Propeller Shaft - 1.83:1 GearRatio-Non Bigfoot

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	1682	821306T24	GEAR HOUSING ASSEMBLY	Black	1	
-	1682	821306T25	GEAR HOUSING ASSEMBLY	Gray	1	
1	1682	821306T12	GEAR HOUSING ASSEMBLY Basic	Black	1	
1	1682	821306T13	GEAR HOUSING ASSEMBLY Basic	Gray	1	
39	0017	821327	PIN Dowel		2	
40	0027	823942	GASKET		1	
41	0032	821828	TUBE		1	
42	0019	824928	PLUG Rubber		1	
43	0000	821829	SCREEN		1	
44	0000	822157T2	TRIM TAB		1	
45	0010	82497020	SCREW (M8 x 20)		1	
46	0012	72397	WASHER		1	
47	0043	822162T2	GEAR Forward 22 Teeth		1	
48	0031	99328A1	BEARING ASSEMBLY Roller		1	
49		NSS	NOT SOLD SEPARATE Cup		1	
50	0031	41326	BEARING Roller		1	
51	0000	821578	FOLLOWER Cam		1	
52	0024	8261991	SPRING		1	
53	0017	85093	PIN		1	
54	0052	821314T	CLUTCH		1	
55	0024	38114	SPRING		1	
56	0044	8215772	PROPELLER SHAFT		1	
57	0043	822163T1	GEAR Reverse 22 Teeth		1	
58	0030	20839	BEARING Ball		1	
59	0000	19291A3	CARRIER ASSEMBLY Bearing		1	
60	0025	815460	O-RING		1	[1]
61	0031	21700	BEARING Needle		1	
62	0026	69188	SEAL Oil		1	[1]
63	0026	69189	SEAL Oil		1	[1]
64	0012	855941	WASHER (.323 x .590 x .112) Stainless Steel		2	
65	0010	85594030	SCREW (M8 x 30)		2	
66	0000	8227731	INSERT Threaded		2	
67		NSS	NOT SOLD SEPARATE Decal- Gear Ratio		1	
68	0000	73345A1	THRUST HUB		1	
69	0011	69578A1	PROP NUT KIT		1	[2]
70	0014	76281	TAB WASHER		1	[3]
71	0010	4000380	SCREW (M10 x 45)		4	
72	0012	856774	WASHER (.406 x .750 x .105) Stainless Steel		4	
73	0019	95925	PLUG		1	
-	0000	823547A2	SEAL KIT		1	

Gear Housing Propeller Shaft - 1.83:1 GearRatio-Non Bigfoot



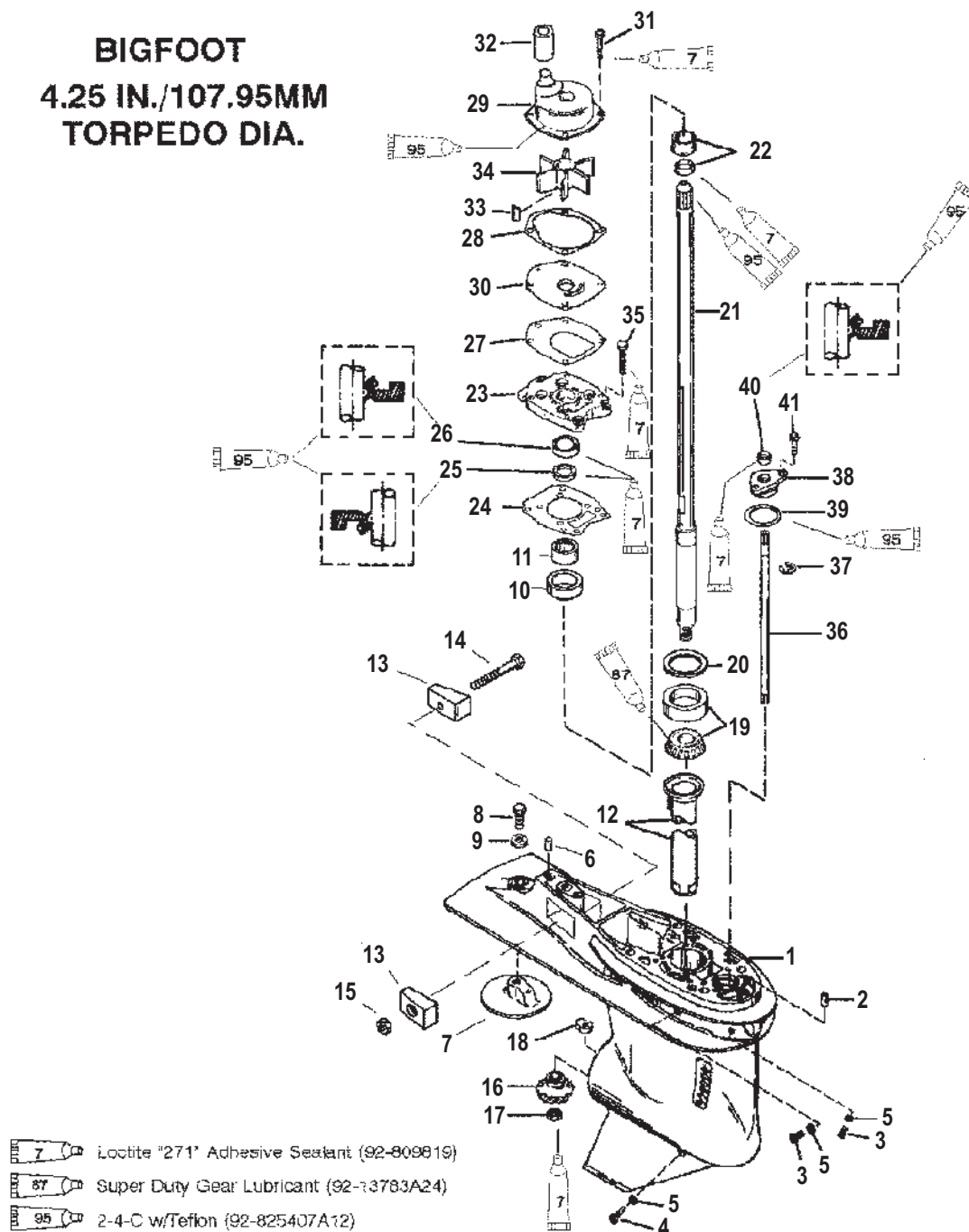
Gear Housing Propeller Shaft - 1.83:1 GearRatio-Non Bigfoot

PART NOTES:

- [1] - COMPONENT OF GEAR HOUSING SEAL KIT 823547A 2
- [2] - Alternate part numbers:
 - 69578A 1Service Part
 - 69578Q 1QS
 - 69578T 1MPP
- [3] - Alternate part numbers:
 - 76281Service Part
 - 76281QQS

Gearhousing Driveshaft - 2.31:1 Gear Ratio - Bigfoot

BIGFOOT
4.25 IN./107.95MM
TORPEDO DIA.



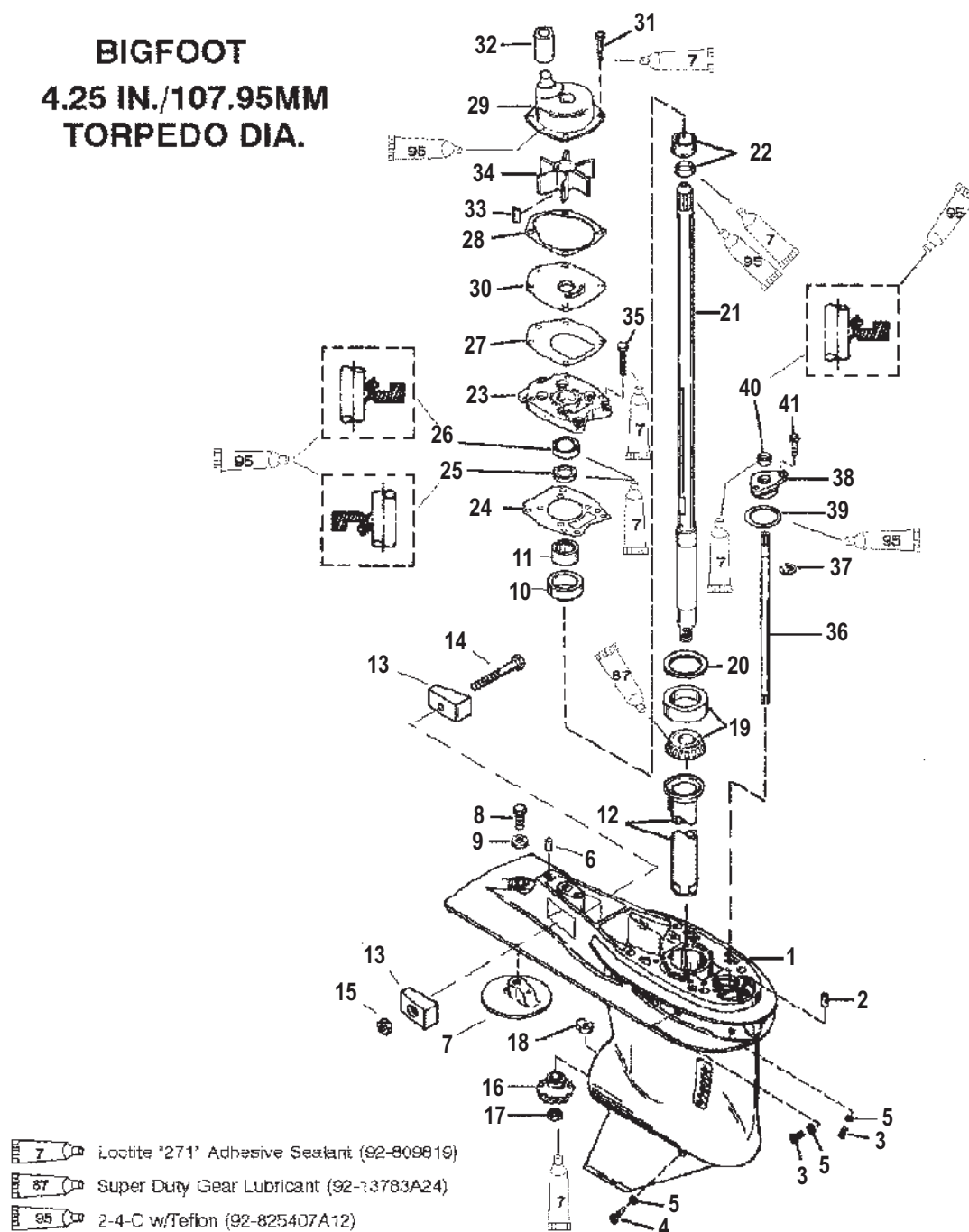
34712

Gearhousing Driveshaft - 2.31:1 Gear Ratio - Bigfoot

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	1667	9011G43	GEAR HOUSING ASSEMBLY Complete	Black	1	
-	1667	9011G44	GEAR HOUSING ASSEMBLY Complete	Gray	1	
1	1667	9011G59	GEAR HOUSING ASSEMBLY Basic	Black	1	
1	1667	9011G60	GEAR HOUSING ASSEMBLY Basic	Gray	1	
2	0017	43043	PIN Dowel - With Hole (.375 x .625) Front		1	
3	0010	79953A2	SCREW KIT (.375-16 x .250)		2	[1]
4	0022	67892A1	FITTING KIT Magnetic, Plug Fill/Drain		1	
5	0012	19183	WASHER Fiber		3	[2]
6	0017	43044	PIN Dowel - Without Hole (.375 x .625) Rear		1	
7	0000	316405	TRIM TAB		1	
8	0010	825427	SCREW (.437-14 x 1.250) Stainless Steel		1	
9	0012	451761	WASHER (.453 x .812 x .105) Black Oxide		1	
10	0000	43040T1	CARRIER ASSEMBLY		1	
11		NSS	NOT SOLD SEPARATE Bearing-Needle		1	
12	0000	43046	TUBE Oiler		1	
13	0000	826134	ANODE		2	[3]
14	0010	4000333	SCREW (M6 x 40)		1	
15	0011	8268336	NUT (M6)		1	
16	0043	44484	GEAR Pinion (13 Teeth)		1	
17	0011	35921	NUT (.625-18)		1	
18	0000	850307	CAM Shift Control		1	
19	0031	42677A1	BEARING ASSEMBLY Tapered Roller		1	
20	0015	44492A1	SHIM SET		AR	
21	0045	854808A1	DRIVESHAFT ASSEMBLY		1	
22	0000	42461A1	SLEEVE/RING KIT		1	
23	0000	43055A4	COVER ASSEMBLY Water Pump		1	[4]
24	0027	430472	GASKET		1	[2]
25	0026	43036	SEAL Oil Lower		1	[2]
26	0026	43035	SEAL Oil Upper		1	[2]
27	0027	430331	GASKET		1	[2]
28	0027	8172771	GASKET	[0G960500] & Up	1	[2]
28	0027	817277	GASKET	[0G960499] & Below	1	[2]
29	0000	817275A2	HOUSING KIT Upper Water Pump		1	[4]
30	0000	8172761	FACEPLATE		1	[4]
31	0010	8248327	SCREW (M6 x 30)		4	[4]
32	0000	43023	SEAL		1	[2]
33	0028	43037	KEY		1	[4]
34	0047	430262	IMPELLER		1	[4]

Gearhousing Driveshaft - 2.31:1 Gear Ratio - Bigfoot

BIGFOOT
4.25 IN./107.95MM
TORPEDO DIA.



34712

Gearhousing Driveshaft - 2.31:1 Gear Ratio - Bigfoot

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
35	0010	8248326	SCREW (M6 x 25 MM)		6	
36	0000	853906A1	SHIFT SHAFT ASSEMBLY		1	
37	0053	29641	E RING		1	
38	0023	43052A4	BUSHING ASSEMBLY		1	
39	0025	45710	O-RING (1.424 x .103)		1	[5]
40	0026	8164641	SEAL Oil		1	[5]
41	0010	8248326	SCREW (M6 x 25 MM)		2	
-	0026	43035A4	SEAL KIT Gear Housing		1	
-	0046	43024A7	REPAIR KIT Water Pump		1	

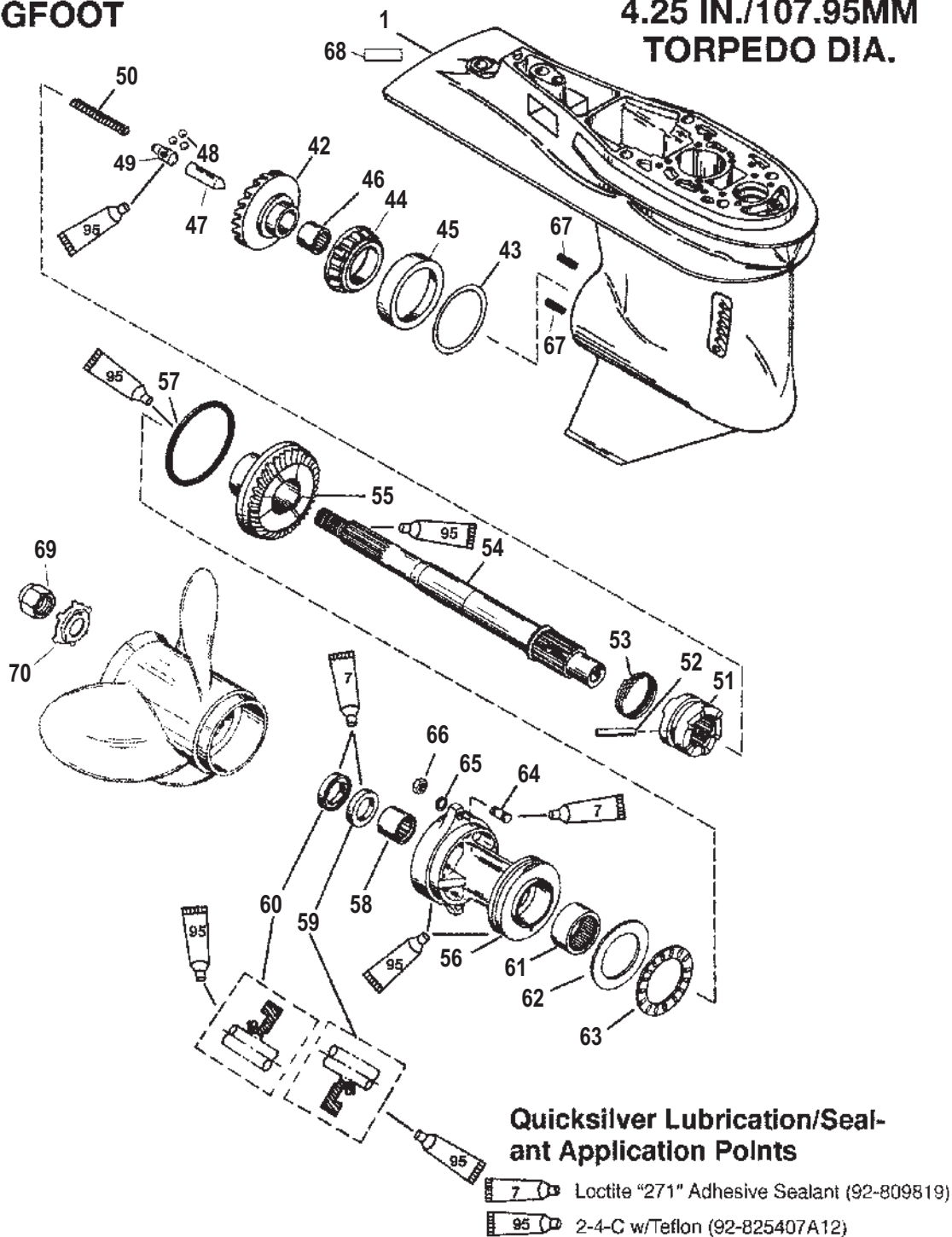
PART NOTES:

- [1] - Alternate part numbers:
79953A 2Service Part
79953K04MPP
79953Q04QS
- [2] - COMPONENT OF GEAR HOUSING SEAL KIT 43035A 4
COMPONENT OF WATER PUMP REPAIR KIT 43024A 7
- [3] - Alternate part numbers:
826134Service Part
826134QQS
826134TMPP
826134T 3Magnesium
8M0059344Bulk Pack
- [4] - COMPONENT OF WATER PUMP REPAIR KIT 43024A 7
- [5] - COMPONENT OF GEAR HOUSING SEAL KIT 43035A 4

Gearhousing Propeller Shaft - 2.31:1 Gear Ratio-Bigfoot

BIGFOOT

4.25 IN./107.95MM
TORPEDO DIA.



A — TORQUE NUT TO 55 LB-FT (74.6 NM.).

34713

Gearhousing Propeller Shaft - 2.31:1 Gear Ratio-Bigfoot

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	1667	9011G43	GEAR HOUSING ASSEMBLY Complete	Black	1	
-	1667	9011G44	GEAR HOUSING ASSEMBLY Complete	Gray	1	
1	1667	9011G59	GEAR HOUSING ASSEMBLY Basic	Black	1	
1	1667	9011G60	GEAR HOUSING ASSEMBLY Basic	Gray	1	
42	0043	850033A2	GEAR KIT Forward 30 Teeth		1	
43	0015	44491A1	SHIM SET		AR	
44	0031	30894A1	BEARING SET Cup And Cone		1	
45		NSS	NOT SOLD SEPARATE Cup		1	
46	0031	30895	BEARING Needle		1	
47	0000	850315A1	FOLLOWER KIT Cam		1	
48	0030	44530	BALL		3	
49		NSS	NOT SOLD SEPARATE Slide		1	
50	0024	850327	SPRING		1	
51	0052	850048	CLUTCH		1	
52	0017	30632	PIN Cross		1	
53	0024	30893	SPRING		1	
54	0044	850308	PROPELLER SHAFT		1	
55	0043	850034T	GEAR Reverse (30 Teeth)		1	
56	0000	12596T2	CARRIER ASSEMBLY Bearing		1	
57	0785	97386	O-RING (3.609 x .139)		1	[1]
58	0031	30956	BEARING Needle		1	
59	0026	70080	SEAL Oil Inner		1	[1]
60	0026	70081	SEAL Oil Outer		1	[1]
61	0031	12578	BEARING Needle		1	
62	0012	12577	THRUST WASHER		1	
63	0031	12576	BEARING Thrust		1	
64	0016	429172	STUD (M8 x 48)		2	
65	0012	855941	WASHER (.323 x .590 x .112) Stainless Steel		2	
66	0011	401198	NUT (M8)		2	
67		NSS	NOT SOLD SEPARATE Insert-Threaded		2	
68		NSS	NOT SOLD SEPARATE Decal-Gear Ratio		1	
69	0011	52707A1	PROP NUT KIT (.750-16)		1	[2]
70	0014	816629	TAB WASHER		1	[3]
-	0026	43035A4	SEAL KIT Gear Housing		1	

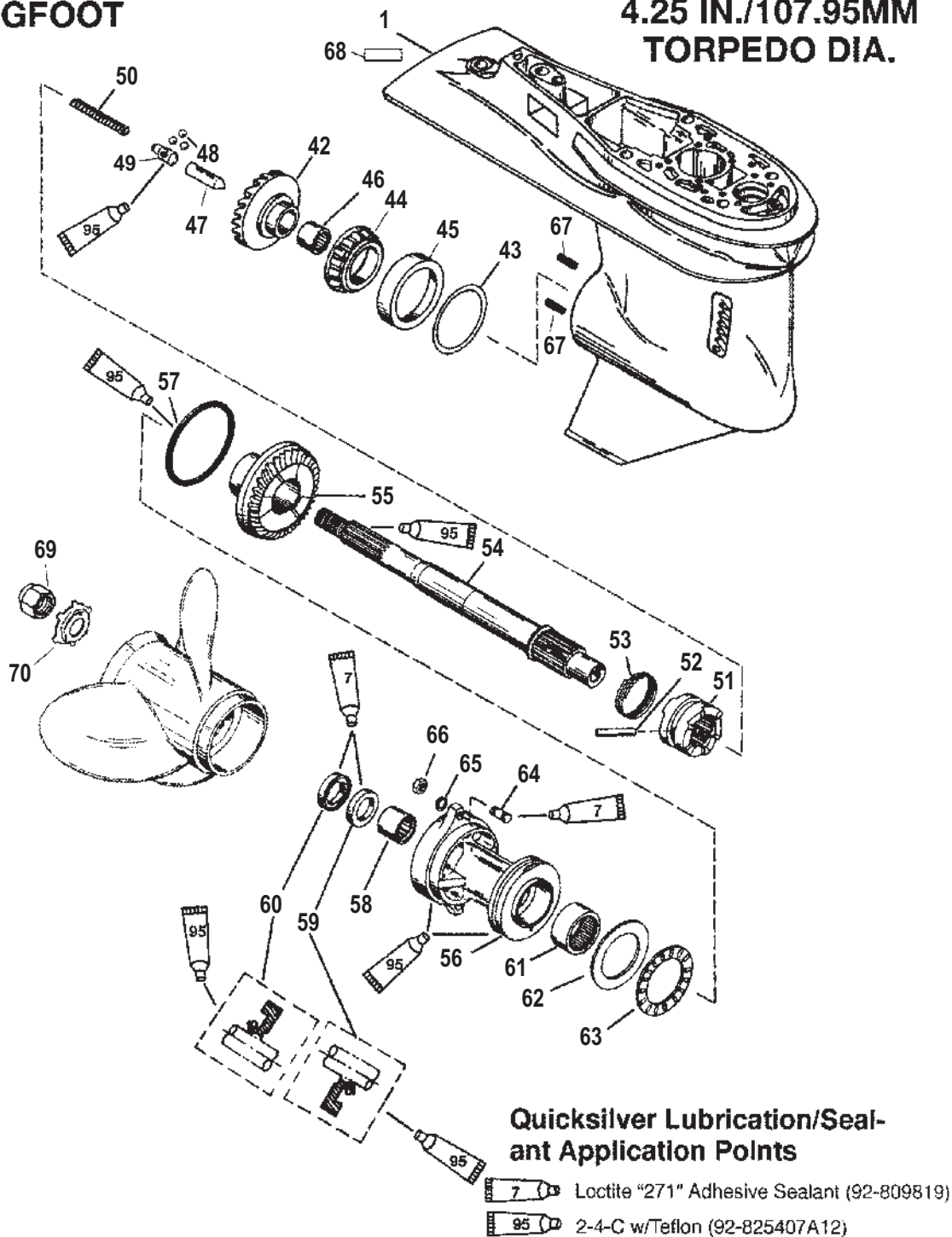
PART NOTES:

[1] - COMPONENT OF GEAR HOUSING SEAL KIT 43035A 4

Gearhousing Propeller Shaft - 2.31:1 Gear Ratio-Bigfoot

BIGFOOT

4.25 IN./107.95MM
TORPEDO DIA.



34713

Gearhousing Propeller Shaft - 2.31:1 Gear Ratio-Bigfoot

[2] - Alternate part numbers:

52707A 1Service Part

52707Q 1QS

52707T 1MPP

827614BBulk Pack

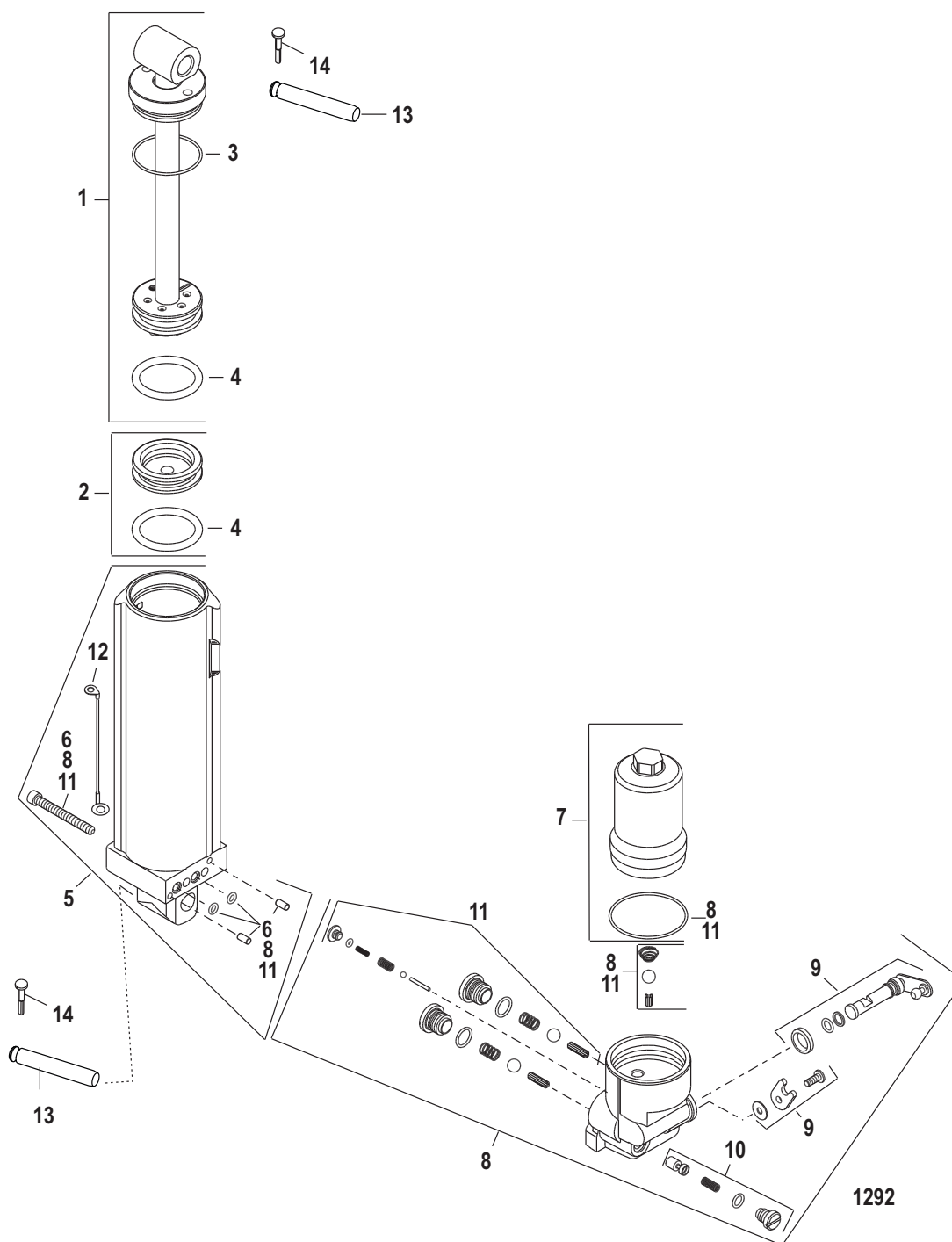
[3] - Alternate part numbers:

816629Service Part

816629KMPP

816629QQS

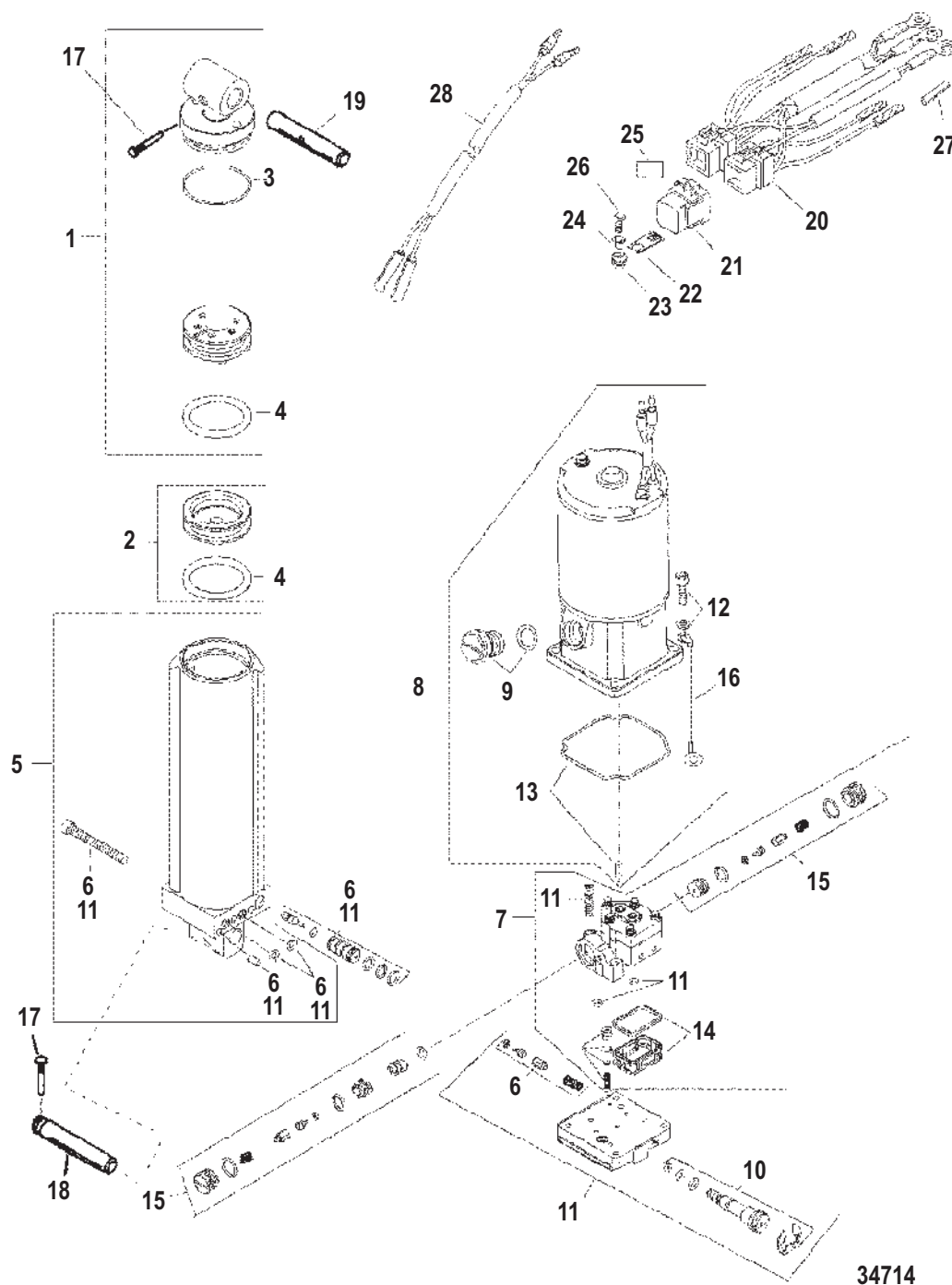
Manual Tilt Components



Manual Tilt Components

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0000	830050T3	MANUAL TRIM ASSEMBLY	[USA-0G835817/BEL-0P040654] & Up	1	
-	0000	830050A2	MANUAL TRIM ASSEMBLY	[USA-0G835816/BEL-0P040653] & Below	1	
1	0000	813427A4	SHOCK ROD ASSEMBLY		1	
2	0000	813430A1	PISTON ASSEMBLY Trim Memory		1	
3	0025	809872A1	O-RING KIT Cylinder		1	
4		N.S.S.	Not Sold Separate O-Ring		2	
5	0000	811224A1	CYLINDER ASSEMBLY		1	
6	0000	813433A2	SCREW AND SEAL KIT		1	
7	0000	813454A2	ACCUMULATOR ASSEMBLY		1	
8	0000	813455T4	VALVE BODY ASSEMBLY		1	
9	0000	813457A3	CAM KIT		1	
10	0000	809881A1	VALVE KIT Velocity		1	
11	0000	809882A1	REPAIR KIT		1	
12	0000	88238A13	CABLE ASSEMBLY Ground		1	
-	0025	809880A2	O-RING KIT		1	
13	0017	19607	PIN		2	
14	0017	821539	PIN Trilobe		2	

Power Trim Components

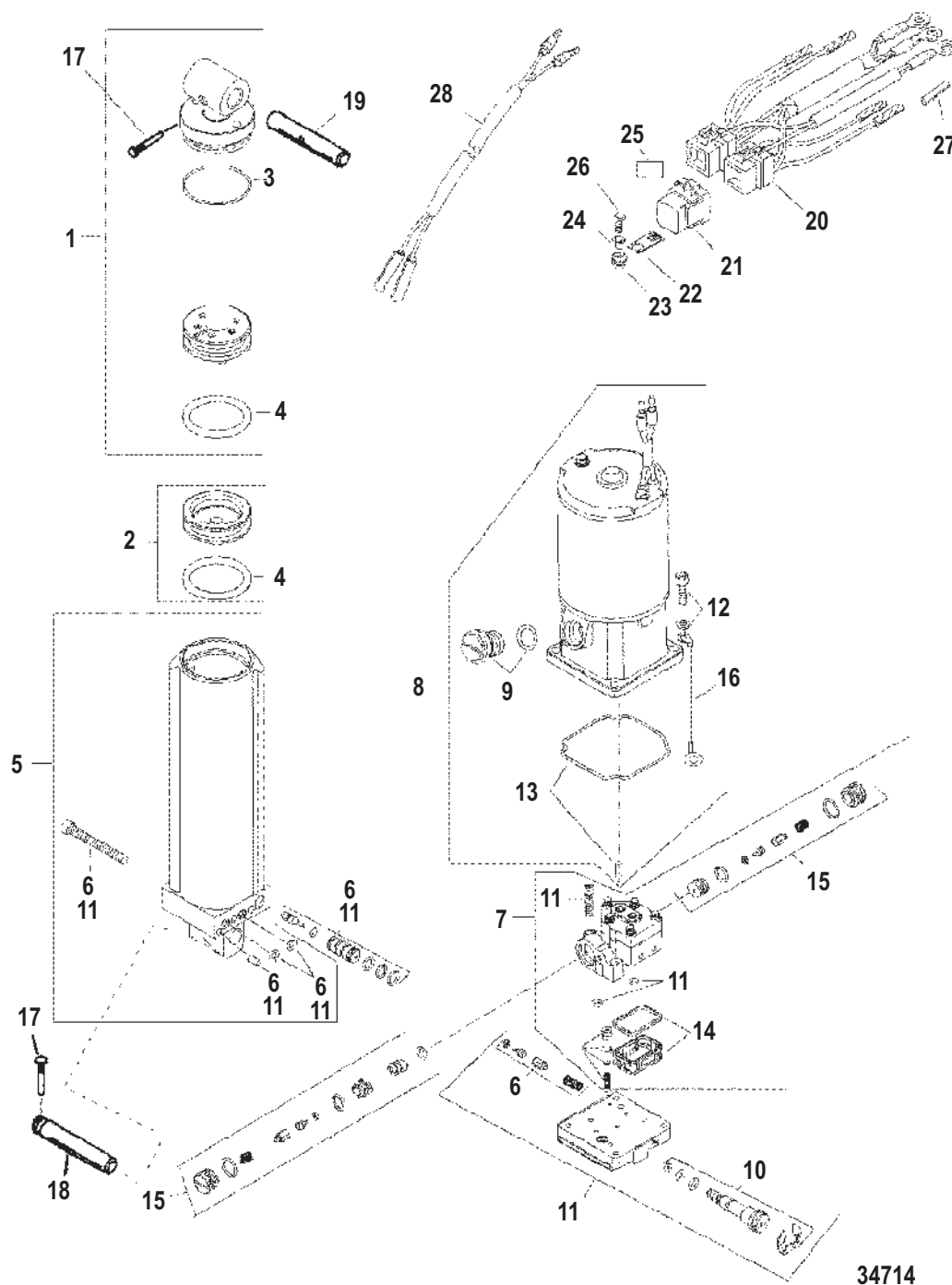


34714

Power Trim Components

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0000	830150T4	PUMP/MOTOR ASSEMBLY	[USA-0G835817/BEL-0P040426] & Up	1	
-	0000	830150T2	PUMP ASSEMBLY Power Trim	[USA-0G835816/BEL-0P040425] & Below	1	
-	0000	855654T2	PUMP/MOTOR ASSEMBLY	Bigfoot	1	
1	0000	855833A1	SHOCK ROD KIT	All USA [USA-0G835817] & Up	1	
1	0000	855833A1	SHOCK ROD KIT	Bigfoot [BEL-0P040442] & Up	1	
1	0000	855833A1	SHOCK ROD KIT	Non Bigfoot [BEL-0P040426] & Up	1	
1	0000	813427A3	SHOCK ROD KIT	Non Bigfoot [USA-0G835816] & Below	1	
1	0000	813427A3	SHOCK ROD KIT	Non Bigfoot [BEL-0P040425] & Below	1	
1	0000	879194064	SHOCK ROD KIT	Bigfoot [USA-0G835816] & Below	1	
1	0000	879194064	SHOCK ROD KIT	Bigfoot [BEL-0P040441] & Below	1	
2	0000	810776A1	PISTON ASSEMBLY Memory		1	
3	0025	809872A2	O-RING KIT Rebuild		1	
4		N.S.S.	Not Sold Separate O-Ring		2	
5	0000	811228A1	CYLINDER ASSEMBLY		1	
6	0000	809873A1	VALVE KIT Trim Limit	Non Bigfoot	1	
6	0000	809873A2	VALVE KIT Trim Limit	Bigfoot	1	
7	0000	809874A1	PUMP ASSEMBLY		1	
8	0000	809885A2	MOTOR KIT		1	
9	0022	8134351	PLUG		1	
10	0000	813442A2	MANUAL RELEASE ASSEMBLY		1	
11	0000	809875A1	MANIFOLD KIT		1	
12	0010	809876A1	SCREW KIT Motor		1	
13	0000	809877A1	DRIVESHAFT/SEAL KIT		1	
14	0000	809878A1	FILTER KIT		1	
15	0000	809879A1	POPPET KIT		1	
16	0000	88238A18	CABLE ASSEMBLY		1	
-	0025	809880A1	O-RING KIT Complete Trim		1	
17	0017	821539	PIN Trilobe		2	
18	0017	19607	PIN		1	
19	0017	822869	PIN		1	
-	0084	826802A15	HARNESS/RELAY ASSEMBLY		1	
20	0084	826802A12	HARNESS ASSEMBLY		1	
21	0000	828151A1	RELAY ASSEMBLY		2	
22	0000	828102	BRACKET		2	
23	0025	818967	GROMMET		2	
24	0023	818968	BUSHING		2	
25		NSS	NOT SOLD SEPARATE Decal-Trim Relay		2	
26	0010	8248326	SCREW (M6 x 25 MM)		2	
27	0000	13541	PLUG Male		2	

Power Trim Components



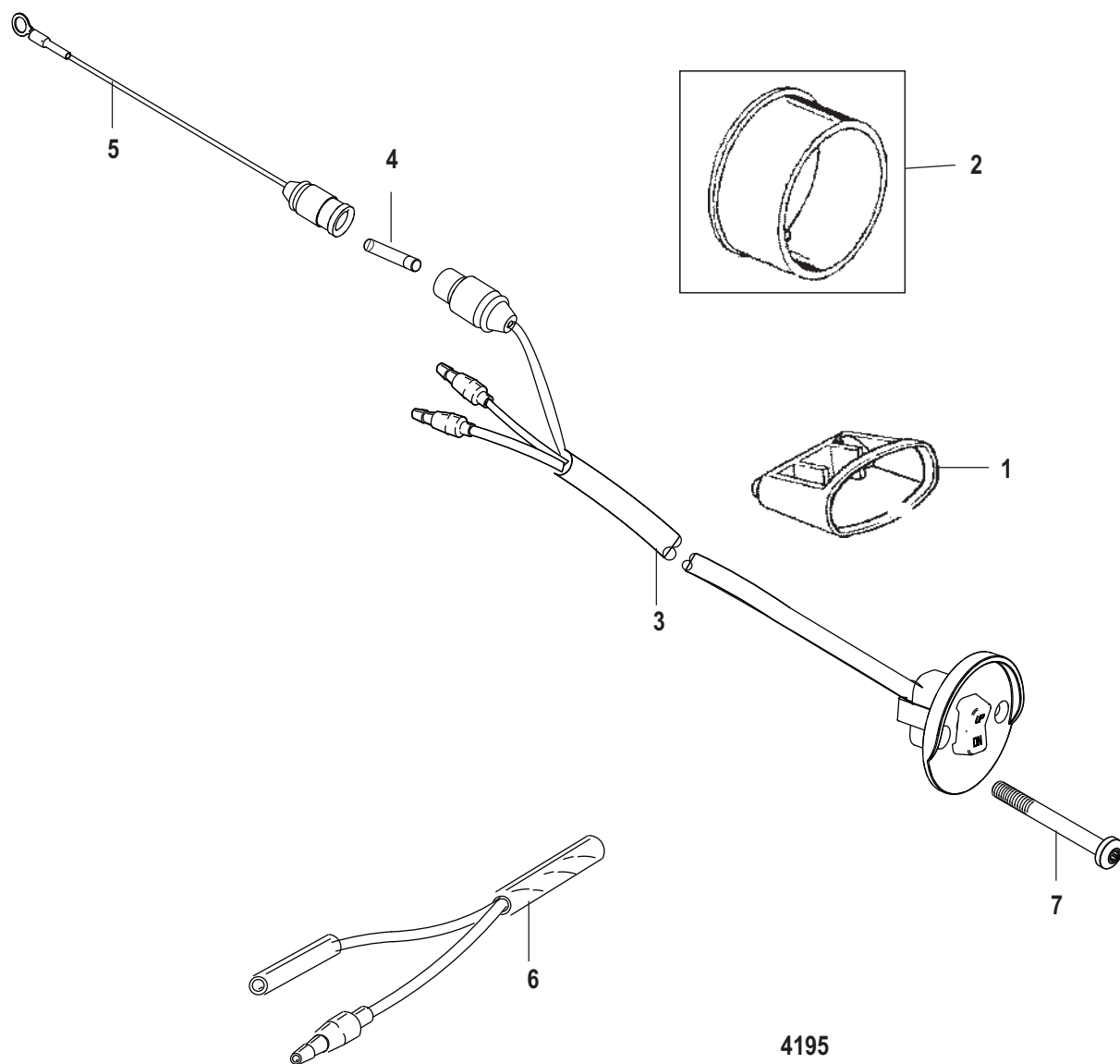
34714

Cat.# 90-803013

Power Trim Components

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
28	0084	852539A1	HARNESS ASSEMBLY Adaptor		1	

Trim Switch Kit



Trim Switch Kit

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0087	18286A18	SWITCH KIT Trim (10.00 Feet)		1	
1	0000	18861	RETAINER		1	
2	0000	814820	ADAPTER		1	
3		NSS	NOT SOLD SEPARATE Switch		1	
4	0088	79091	FUSE 20 Ampere		1	
5	0084	95084A2	CABLE ASSEMBLY		1	
6	0084	11149A2	CABLE ASSEMBLY (6.00 Inches)		2	
7	0010	19209	SCREW (#10-32 x 2.25)		2	
7	0010	813523	SCREW (#10-16 x 2.25)		2	

Accessories

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
0	0000	824072A5	EXTENSION KIT (22.5)	Black-Non Bigfoot - Converts 20 Inch. to 22-1/2 Inch	1	
0	0000	824072A6	EXTENSION KIT (22.5)	Gray-Non Bigfoot - Converts 20 Inch. to 22-1/2 Inch	1	
0	0000	8278652	SHIFT SHAFT (22-1/2 IN.)	Non Bigfoot	1	
0	0045	826195A1	DRIVESHAFT (22-1/2 IN.)	Non Bigfoot	1	
0	0000	822573A12	SENDER KIT Power Trim	Non Bigfoot	1	
0	0000	828813A2	TILLER HANDLE KIT	Black-Non Bigfoot	1	
0	0000	828813A3	TILLER HANDLE KIT	Gray-Non Bigfoot	1	
0	0000	828813A10	TILLER HANDLE KIT	Black-Electric-Bigfoot	1	
0	0000	828813A11	TILLER HANDLE KIT	Gray-Electric-Bigfoot	1	
0	0000	828813A10	TILLER HANDLE KIT	Black-Bigfoot	1	
0	0000	828813A11	TILLER HANDLE KIT	Gray-Bigfoot	1	
0	0000	90265A2	PUMP ASSEMBLY Crankcase Oil		1	
0	0000	812497A2	DIODE ASSEMBLY Dual Engine		1	
0	0000	812432A5	ENGINE MOUNTING KIT Clamp Screw Mounting		1	
0	0000	44357A2	FLUSHING ATTACHMENT		1	[1]
0	0032	827927A8	LINE ASSEMBLY Fuel (8 Feet)	With Quick Disconnect	1	[2]
0	0032	827927A12	LINE ASSEMBLY Fuel (12 Feet)	With Quick Disconnect	1	[3]
0	0032	17146A8	LINE ASSEMBLY Fuel (8 Feet)	With Quick Disconnect-Engine End Only	1	[4]
0	0032	17146A12	LINE ASSEMBLY Fuel (12 Feet)	With Quick Disconnect-Engine End Only	1	[5]
0	0032	822379A12	LINE ASSEMBLY Fuel (12 Feet)	No Fittings	1	
0	0000	830893A1	HORSEPOWER RESTRICTOR KIT		1	
0	0087	19674A2	SWITCH/LANYARD KIT		1	
0	0000	88334A2	MERCATHODE KIT		1	
0	0000	86300A5	MERCATHODE MONITOR		1	
0	0000	828019A1	SENDER KIT Oil Pressure		1	
0	0000	822344A6	POWER TRIM KIT		1	
0	0000	821400A2	SENDER KIT Power Trim	Bigfoot	1	
0	0087	18286A18	SWITCH KIT Trim (10.00 Feet)		1	
0	0087	18286A19	SWITCH KIT Trim (25.00 Feet)		1	
0	0091	831248A1	PROBE TOOL Emissions	Bodensee	1	
0	0000	816667A2	BRACKET ASSEMBLY Steering Without Carrying Handle		1	

PART NOTES:

- [1] - Alternate part numbers:
- 44357A 2Service Part
- 44357Q 2QS
- 44357T 2MPP

Accessories

- [2] - Alternate part numbers:
 827927A 8Service Part
 8M0044835MPP
 8M0044836QS
- [3] - Alternate part numbers:
 827927A12Service Part
 877680Q12QS
 877680T12MPP
- [4] - Alternate part numbers:
 17146A 8Service Part
 877681Q 8QS
 877681T 8MPP
- [5] - Alternate part numbers:
 17146A12Service Part
 877681Q12QS
 877681T12MPP

Tools Special

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
0	0091	36392	GAUGE TOOL Carburetor		1	
0	0091	809641A1	TUNER KIT Carburetor	Electrical/Ignition	1	
0	0091	83163M	HOLDER TOOL Flywheel	Electrical/Ignition	1	
0	0091	99750A1	MULTI METER	Electrical/Ignition	1	
0	0091	52024A1	SWITCH ASSEMBLY	Electrical/Ignition	1	
0	0091	850439T1	TESTER Eight Chamber	Electrical/Ignition	1	
0	0091	63998A1	GAP TOOL Single Chamber	Electrical/Ignition	1	
0	0091	850439T	TESTER	Electrical/Ignition	1	
0	0091	99379	TIMING LIGHT	Electrical/Ignition	1	
0	0031	85560	BEARING Thrust	Gearhousing	1	
0	0091	817007T	INSTALLER TOOL Seal	Gearhousing	1	
0	0091	825199	PILOT	Gearhousing	1	
0	0091	14308T1	RACE TOOL Bearing	Gearhousing	1	
0	0091	31229A7	PULLER KIT Bearing	Gearhousing	1	
0	0011	24156	NUT (.625-18)	Gearhousing	1	
0	0091	29310	PLATE	Gearhousing	1	
0	0012	34961	WASHER	Gearhousing	1	
0	0091	31229	SHAFT	Gearhousing	1	
0	0091	36571	PILOT WASHER	Gearhousing	1	
0	0091	37312	DRIVER HEAD TOOL	Gearhousing	1	
0	0091	37323	DRIVER ROD TOOL Needle Bearings	Gearhousing	1	
0	0091	825200A1	HOOK TOOL Spring	Gearhousing	1	
0	0091	13779	REMOVER TOOL Bearing	Gearhousing	1	
0	0091	83180M	HOLDING TOOL Driveshaft	Gearhousing	1	
0	0091	826872	INSTALLER TOOL Bearing	Gearhousing	1	
0	0091	817011T	INSTALLER TOOL Needle Bearing	Gearhousing	1	
0	0091	825197T	INSTALLER TOOL Oil Seal	Gearhousing	1	
0	0091	825198	MANDREL	Gearhousing	1	
0	0091	27780	PULLER WATER PUMP	Gearhousing	1	
0	0091	37241	PULLER PLATE Universal	Gearhousing	1	
0	0091	66274	TORQUE WRENCH (0-150 lb-in)	Gearhousing	1	

Tools Special

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
0	0091	29287	GAUGE TOOL	Powerhead	1	
0	0091	83163M	HOLDER TOOL Flywheel	Powerhead	1	
0	0091	83164M	FLYWHEEL PULLER	Powerhead	1	
0	0091	24697	EXPANDER TOOL Piston Ring	Powerhead	1	
0	0000	FT2997	COMPRESSOR TOOL Piston Ring	Powerhead	1	
0	0091	809646A1	SOCKET TOOL (1-5/8 IN.)	Powerhead	1	
0	0091	66274	TORQUE WRENCH (0-150 lb-in)	Powerhead	1	
0	0091	809498A1	WRENCH TOOL Valve Adjuster	Powerhead	1	
0	0091	809496A1	INSTALLER TOOL Valve Guide Bushing	Powerhead	1	
0	0091	809497A1	REAMER TOOL Valve Guide	Powerhead	1	
0	0091	809495A1	REMOVER TOOL Valve Guide	Powerhead	1	
0	0091	809494A1	COMPRESSOR TOOL Valve Spring	Powerhead	1	
0	0091	855662A1	STAND TOOL Powerhead	Powerhead	1	
0		NSS	NOT SOLD SEPARATE Collet (Snap-On - CG41-14)	Trim/Tilt System	1	
0		NSS	NOT SOLD SEPARATE Expanding Rod (Snap-On - CG41-11)	Trim/Tilt System	1	
0	0091	822778A3	DOWN PRESSURE KIT	Trim/Tilt System	1	
0	0091	99750A1	MULTI METER	Trim/Tilt System	1	
0	0091	74951	SPANNER WRENCH	Trim/Tilt System	1	
0	0091	63209	HEAT LAMP	Trim/Tilt System	1	

PARTS INDEX

Part No.	Description	Pg.	Ref.no	Part No.	Description	Pg.	Ref.no
10120000	OWNERS MANUAL	2	0	10193000	OWNERS MANUAL	2	0
11083A31	SWITCH Stop	54	33	11149A2	CABLE ASSEMBLY (6.00 Inches)	82	6
11794M	PIN	24	29	11794M	PIN	28	24
11802M	O-RING	24	23	11802M	O-RING	28	19
11829M	RETAINER	22	9	11829M	RETAINER (4)	24	39
11829M	RETAINER (4)	28	34	120441	RETAINER Brass	54	35
12134	WASHER Wave	6	14	12134	WASHER Wave	6	16
12576	BEARING Thrust	72	63	12577	THRUST WASHER	72	62
12578	BEARING Needle	72	61	12596T2	CARRIER ASSEMBLY Bearing	72	56
13035	FITTING	58	23	13540	CAP Female	42	20
13541	PLUG Male	6	20	13541	PLUG Male	78	27
13779	REMOVER TOOL Bearing	88	0	13914	NUT (M10)	48	41
13914	NUT (M10)	52	21	13914	NUT (M10)	58	16
14308T1	RACE TOOL Bearing	88	0	15885	SLEEVE	12	13
15885	SLEEVE	14	13	15920A54	LANYARD ASSEMBLY	54	34
16524	O-RING Fuel Connector	20	-	16977	SEAL Oil	44	9
17044M	BUSHING	42	14	17146A12	LINE ASSEMBLY Fuel (12 Feet)	84	0
17146A8	LINE ASSEMBLY Fuel (8 Feet)	84	0	18173	BRACKET ASSEMBLY Latch Roller	4	9
18286A18	SWITCH KIT Trim (10.00 Feet)	82	-	18286A18	SWITCH KIT Trim (10.00 Feet)	84	0
18286A19	SWITCH KIT Trim (25.00 Feet)	84	0	18486F5	BRACKET Anchor	46	12
18486F6	BRACKET Anchor	46	12	18856M	KEY	36	10
18861	RETAINER	82	1	19183	WASHER Fiber	60	5
19183	WASHER Fiber	60	7	19183	WASHER Fiber	68	5
19209	SCREW (#10-32 x 2.25)	82	7	19291A3	CARRIER ASSEMBLY Bearing	64	59
1938525	LINK	46	32	19564	GROMMET	44	21
19565	GROMMET	44	20	19605	WASHER (.520 x .850 x .060) Nylon - Black	46	35
19606	BEARING	50	9	19607	PIN	76	13
19607	PIN	78	18	196081	LINK ROD	50	1
19611	SCREW (.375-16 x .62)	46	38	19614	TILT TUBE	46	21
19615A4	LEVER ASSEMBLY Tilt	46	33	19618A2	LEVER ASSEMBLY Tilt Lock	46	5
19618A3	LEVER ASSEMBLY Tilt Lock	46	5	19619	WASHER	46	11
19621	TILT KNOB	46	37	19624A1	SEAL KIT	46	23
19674A2	SWITCH/LANYARD KIT	84	0	1993325	SCREW (M10 x 25 MM)	58	6
1993716	SCREW (M6 x 16)	6	12	20839	BEARING Ball	64	58
21071	COTTER PIN	12	22	21071	COTTER PIN	14	20
21700	BEARING Needle	64	61	22740	CLIP	46	26
23784	PIN Dowel	42	6	23784	PIN Dowel	44	5
24156	NUT (.625-18)	88	0	24697	EXPANDER TOOL Piston Ring	90	0
26855	O-RING (1.609 x .139)	60	31	26992	LOCKWASHER (.250) Stainless Steel	16	12
26995	LOCKWASHER (#8) Stainless Steel	4	4	26995	LOCKWASHER (#8) Stainless Steel	4	13
27780	PULLER WATER PUMP	88	0	28421	WASHER (1.5 x 3.05 x 0.13) Stainless Steel	46	30
29245	WASHER (.281 x .500 x .060) Stainless Steel	6	4	29245	WASHER (.281 x .500 x .060) Stainless Steel	14	18
29245	WASHER (.281 x .500 x .060) Stainless Steel	46	15	29245	WASHER (.281 x .500 x .060) Stainless Steel	60	35
29287	GAUGE TOOL	90	0	29310	PLATE	88	0
29330	WASHER	52	24	29619	O-RING (.583 x .103)	46	24
29641	E RING	70	37	30499	NUT (7/8-14)	46	22
30632	PIN Cross	72	52	30893	SPRING	72	53
30894A1	BEARING SET Cup And Cone	72	44	30895	BEARING Needle	72	46
30956	BEARING Needle	72	58	309772	SPACER	12	16
309772	SPACER	14	24	31229	SHAFT	88	0
31229A7	PULLER KIT Bearing	88	0	316405	TRIM TAB	68	7
34863	NUT (.375-24)	50	5	34863	NUT (.375-24)	52	22
34961	WASHER	88	0	35921	NUT (.625-18)	68	17
36392	GAUGE TOOL Carburetor	88	0	36571	PILOT WASHER	88	0
37241	PULLER PLATE Universal	88	0	37312	DRIVER HEAD TOOL	88	0
37323	DRIVER ROD TOOL Needle Bearings	88	0	37828	WASHER (.390 x .625 x .062) Stainless Steel	50	4
38114	SPRING	64	55	384072	PLUG Pipe	44	10
4000330	SCREW (M6 x 25)	46	14	4000330	SCREW (M6 x 25)	54	14
4000333	SCREW (M6 x 40)	36	23	4000333	SCREW (M6 x 40)	68	14
4000354	SCREW (M8 x 30)	46	16	4000355	SCREW (M8 x 35)	46	16
4000377	SCREW (M10 x 30)	52	10	4000380	SCREW (M10 x 45)	58	19

PARTS INDEX

Part No.	Description	Pg.	Ref.no	Part No.	Description	Pg.	Ref.no
4000380	SCREW (M10 x 45)	64	71	40011107	SCREW (M5 x 16) Stainless Steel	12	26
40011107	SCREW (M5 x 16) Stainless Steel	54	13	40011126	SCREW (M6 x 13) Stainless Steel	8	17
40011126	SCREW (M6 x 13) Stainless Steel	8	26	40011126	SCREW (M6 x 13) Stainless Steel	8	27
40011126	SCREW (M6 x 13) Stainless Steel	34	27	40011128	SCREW (M6 x 20) Stainless Steel	34	11
40011128	SCREW (M6 x 20) Stainless Steel	34	18	40011128	SCREW (M6 x 20) Stainless Steel	44	22
40011128	SCREW (M6 x 20) Stainless Steel	44	23	40011149	SCREW (M8 x 25) Stainless Steel	50	15
40011151	SCREW (M8 x 35) Stainless Steel	54	36	40011158	SCREW (M8 x 70) Stainless Steel	12	1
40011158	SCREW (M8 x 70) Stainless Steel	14	1	4001168	SCREW (M3.5 x 20) Stainless Steel	12	28
4002314	WASHER	12	17	4002314	WASHER	14	25
4002316	WASHER (6.60 X 17.0 X 1.5SS)	12	21	4002316	WASHER (6.60 X 17.0 X 1.5SS)	54	28
4002316	WASHER (6.60 X 17.0 X 1.5SS)	54	40	4002319	WASHER	36	13
4002319	WASHER	48	40	4002321	WASHER (12.80 mm x 24.0 mm x 2.4 mm) Stainless Steel	52	12
400257	LOCKWASHER (M8)	46	17	40056107	SCREW (M5 x 16)	12	18
40056107	SCREW (M5 x 16)	14	26	4005785	SCREW (M4 x 10)	34	13
400635	NUT (M8)	46	18	4008910	SCREW (M8 x 10) Stainless Steel	50	15
4009040	SCREW (M10 x 40) Stainless Steel	48	39	401196	NUT (M6)	12	3
401196	NUT (M6)	14	3	401198	NUT (M8)	72	66
41326	BEARING Roller	64	50	41888M	CHECK VALVE	20	7
41889M	SCREW (M3 x 5)	20	5	42461A1	SLEEVE/RING KIT	68	22
42677A1	BEARING ASSEMBLY Tapered Roller	68	19	429172	STUD (M8 x 48)	72	64
42941	SEAL Water Tube	58	1	42942	CAP	12	4
42942	CAP	14	4	42973	BOLT (M12 x 154)	52	11
43023	SEAL	68	32	43024A7	REPAIR KIT Water Pump	70	-
430262	IMPELLER	68	34	430331	GASKET	68	27
43035	SEAL Oil Upper	68	26	43035A4	SEAL KIT Gear Housing	70	-
43035A4	SEAL KIT Gear Housing	72	-	43036	SEAL Oil Lower	68	25
43037	KEY	68	33	43040T1	CARRIER ASSEMBLY	68	10
43043	PIN Dowel - With Hole (.375 x .625) Front	68	2	43044	PIN Dowel - Without Hole (.375 x .625) Rear	68	6
43046	TUBE Oiler	68	12	430472	GASKET	68	24
43052A4	BUSHING ASSEMBLY	70	38	43055A4	COVER ASSEMBLY Water Pump	68	23
4324210	CABLE ASSEMBLY Throttle (30.50 Inches)	54	5	4324211	CABLE ASSEMBLY Throttle (41.50 Inches)	54	6
43585	COUPLING	58	25	44357A2	FLUSHING ATTACHMENT	84	0
44484	GEAR Pinion (13 Teeth)	68	16	44491A1	SHIM SET	72	43
44492A1	SHIM SET	68	20	44530	BALL	72	48
45176	WASHER (.453 x .812 x .105) Stainless Steel	52	18	451761	WASHER (.453 x .812 x .105) Black Oxide	68	9
45507	GROMMET	18	4	45710	O-RING (1.424 x .103)	70	39
45882	COTTER PIN	44	26	47341A11	ROPE AND HANDLE KIT Manual Starting	4	15
479452	PLUG	32	3	479452	PLUG	32	14
48475	BUSHING	14	17	49930A1	PIN ASSEMBLY Tilt Lock	46	19
52024A1	SWITCH ASSEMBLY	88	0	52707A1	PROP NUT KIT (.750-16)	72	69
55098	J CLIP	20	16	55910	NUT (.437-20)	60	8
56762	TIE STRAP (4.00 Inches)	42	19	61787	HOLDER	16	9
629101	FITTING Elbow - 90 Degree (.125-27)	34	28	629101	FITTING Elbow - 90 Degree (.125-27)	44	6
63209	HEAT LAMP	90	0	63998A1	GAP TOOL Single Chamber	88	0
64015	NUT (.250-20)	16	13	65830	NYLINER	46	7
66274	TORQUE WRENCH (0-150 lb-in)	88	0	66274	TORQUE WRENCH (0-150 lb-in)	90	0
67892A1	FITTING KIT Magnetic, Plug Fill/Drain	60	6	67892A1	FITTING KIT Magnetic, Plug Fill/Drain	68	4
685751	DRIVE ASSEMBLY	16	4	69188	SEAL Oil	64	62
69189	SEAL Oil	64	63	69205	C WASHER	46	27
69578A1	PROP NUT KIT	64	69	70080	SEAL Oil Inner	72	59
70081	SEAL Oil Outer	72	60	71970	WASHER (.390 x .546 x .12)	50	3
72397	WASHER	64	46	73345A1	THRUST HUB	64	68
74036	FITTING Grease	50	10	74951	SPANNER WRENCH	90	0
75384	BRUSH/SPRING KIT	16	8	76281	TAB WASHER	64	70
768042	SHOULDER SCREW Hex	52	30	77653101	HOSE (48.00 Inches Bulk) Cut to 20 Inches	44	8
78861	SPACER	46	25	79091	FUSE 20 Ampere	82	4
79695	BOOT Insulator - Black	8	30	79953A2	SCREW KIT (.375-16 x .250)	60	4
79953A2	SCREW KIT (.375-16 x .250)	68	3	803013	PARTS MANUAL 40 Italy/45 Bodensee 50/50 Bigfoot 4-Stroke	2	0
804655A00	DECAL EPA Label Information	2	0	804655A00	DECAL EPA Label Information	18	19

PARTS INDEX

Part No.	Description	Pg.	Ref.no	Part No.	Description	Pg.	Ref.no
809124M	O-RING	24	10	809494A1	COMPRESSOR TOOL Valve Spring	90	0
809495A1	REMOVER TOOL Valve Guide	90	0	809496A1	INSTALLER TOOL Valve Guide Bushing	90	0
809497A1	REAMER TOOL Valve Guide	90	0	809498A1	WRENCH TOOL Valve Adjuster	90	0
8095611	DIAPHRAGM	20	4	8095612	DIAPHRAGM	20	8
809562	SPRING	20	10	8095621	SPRING	20	12
8095631	PLUNGER	20	13	809564	SCREW (M5 x 35)	20	2
809565	COVER	20	3	8095661	PIN	20	9
809567	BODY (1/2/3)	24	31	809567	BODY (1/2/3)	28	26
8095671	BODY (4)	26	49	8095671	BODY (4)	28	44
809568	GASKET	24	30	809568	GASKET	28	25
8095681	GASKET	24	34	8095681	GASKET	28	29
809569	FLOAT	24	28	809569	FLOAT	28	23
809570	NEEDLE VALVE	28	16	8095701	VALVE Needle	24	20
809571	SCREW (M4 x 10)	24	5	809571	SCREW (M4 x 10)	28	5
8095711	SCREW (M4 x 5)	24	21	8095711	SCREW (M4 x 5)	28	17
8095712	SCREW (4)	24	45	8095712	SCREW (4)	28	40
809572	COVER (1)	24	6	809572	COVER (1)	28	6
8095721	COVER (2)	24	35	8095721	COVER (3)	24	38
8095721	COVER (4)	24	44	8095721	COVER (2)	28	30
8095721	COVER (3)	28	33	8095721	COVER (4)	28	39
809573	GASKET	24	7	809573	GASKET	28	7
809574	MAIN NOZZLE	28	18	8095741	MAIN NOZZLE	24	22
809575	JET Main (#112)	28	22	8095751	JET Main (#104) (1/2)	24	26
8095752	JET Main (#103) (3/4)	24	27	809576	JET Pilot (#44)	28	21
8095761	JET Pilot (#42)	24	25	809577	MAIN NOZZLE	24	24
809577	MAIN NOZZLE	28	20	8095781	SCREW Throttle (1/2/3)	24	14
8095781	SCREW Throttle (4)	24	42	8095781	SCREW Throttle (1/2/3)	28	10
8095781	SCREW Throttle (4)	28	37	8095783	SCREW Drain (M5 x 6)	24	33
8095783	SCREW Drain (M5 x 6)	28	28	8095784	SCREW SET Pilot	24	9
809579	SPRING Air Adjusting	24	11	8095791	SPRING (1/2/3)	24	13
8095791	SPRING (4)	24	43	8095791	SPRING (1/2/3)	28	9
8095791	SPRING (4)	28	38	809580	WASHER	24	15
809580	WASHER	28	11	8095801	WASHER (4)	24	46
8095801	WASHER (4)	28	41	809581	NUT (1)	24	19
809581	NUT (1)	28	15	809582	LEVER (1)	24	17
809582	LEVER (1)	28	13	8095821	LEVER (4)	26	47
8095821	LEVER (4)	28	42	809583	PLUG Metal	28	45
809584	CLIP (2)	24	36	809584	CLIP (2)	28	31
809585	ROLLER (2)	24	37	809585	ROLLER (2)	28	32
809586	ROD Starter (4)	24	40	809586	ROD Starter (4)	28	35
809587	JOINT	22	2	809587	JOINT (4)	24	41
809587	JOINT (4)	28	36	809594A1	REPAIR KIT Carburetor	26	-
809594A1	REPAIR KIT Carburetor	28	-	809594A1	REPAIR KIT Carburetor	42	-
809596	GROMMET	42	10	809597	ROD Choke	22	11
8095971	ROD Choke	22	16	8095972	ROD Choke	22	15
8095973	ROD Choke	22	20	8095974	ROD Choke	22	12
8095975	ROD Choke	22	8	8095981	JOINT	22	14
809599	SCREW	22	31	8095991	SCREW	22	26
80959910	SCREW	22	17	8095992	SCREW	22	24
8095993	SCREW	22	37	809600	LEVER Starter	22	22
8096001	LEVER Starter	22	21	809601	PIPE	22	6
80960110	PIPE	22	4	80960120	PIPE	22	5
80960130	PIPE	22	7	8096021	SPRING	22	19
8096022	SPRING	22	35	809603	PLATE	22	36
809604	NUT	22	32	809605	WIRE PULL	22	34
809606	WASHER	22	10	80960610	WASHER	22	33
809607	DAMPER Throttle	22	18	809608	COLLAR	22	13
809641A1	TUNER KIT Carburetor	88	0	809646A1	SOCKET TOOL (1-5/8 IN.)	90	0
809872A1	O-RING KIT Cylinder	76	3	809872A2	O-RING KIT Rebuild	78	3
809873A1	VALVE KIT Trim Limit	78	6	809873A2	VALVE KIT Trim Limit	78	6
809874A1	PUMP ASSEMBLY	78	7	809875A1	MANIFOLD KIT	78	11

PARTS INDEX

Part No.	Description	Pg.	Ref.no	Part No.	Description	Pg.	Ref.no
809876A1	SCREW KIT Motor	78	12	809877A1	DRIVESHAFT/SEAL KIT	78	13
809878A1	FILTER KIT	78	14	809879A1	POPPET KIT	78	15
809880A1	O-RING KIT Complete Trim	78	-	809880A2	O-RING KIT	76	-
809881A1	VALVE KIT Velocity	76	10	809882A1	REPAIR KIT	76	11
809885A2	MOTOR KIT	78	8	810776A1	PISTON ASSEMBLY Memory	78	2
811224A1	CYLINDER ASSEMBLY	76	5	811228A1	CYLINDER ASSEMBLY	78	5
811261M	CLAMP	42	29	8119011	CAP Commutator	16	7
812432A5	ENGINE MOUNTING KIT Clamp Screw Mounting	84	0	812497A2	DIODE ASSEMBLY Dual Engine	84	0
812619	FUSE Yellow - 20 Ampere	8	25	812707	BUSHING	6	15
812707	BUSHING	46	34	812708	SPRING	46	8
812709T	KNOB	46	9	812709T6	KNOB	46	9
8128301	PLUG	6	18	812832	SCREW (#10-16 x .500)	54	4
8128321	SCREW (#10-16 x .600)	46	28	813427A3	SHOCK ROD KIT	78	1
813427A3	SHOCK ROD KIT	78	1	813427A4	SHOCK ROD ASSEMBLY	76	1
813430A1	PISTON ASSEMBLY Trim Memory	76	2	813433A2	SCREW AND SEAL KIT	76	6
8134351	PLUG	78	9	813442A2	MANUAL RELEASE ASSEMBLY	78	10
813454A2	ACCUMULATOR ASSEMBLY	76	7	813455T4	VALVE BODY ASSEMBLY	76	8
813457A3	CAM KIT	76	9	813523	SCREW (#10-16 x 2.25)	82	7
813745	SPACER	58	24	813960A3	SWITCH	12	27
814259	SCREW (.500-20 x 4.00)	46	29	814776	SCREW Adjusting (M6 x 55)	12	2
814776	SCREW Adjusting (M6 x 55)	14	2	814803	WASHER	60	33
814820	ADAPTER	82	2	814967M	CLIP Use where Applicable	42	33
815004M	PLATE	8	14	815460	O-RING	64	60
816296	FILTER Fuel	20	21	816311	TIE STRAP (8.00 Inches)	6	11
816311	TIE STRAP (8.00 Inches)	8	28	816311	TIE STRAP (8.00 Inches)	20	20
816311	TIE STRAP (8.00 Inches)	32	20	816311	TIE STRAP (8.00 Inches)	42	11
816311	TIE STRAP (8.00 Inches)	44	7	816311	TIE STRAP (8.00 Inches)	54	31
8164641	SEAL Oil	70	40	816492A8	ALARM	54	29
8165621	DISC	52	27	8165621	DISC	52	29
816629	TAB WASHER	72	70	816667A2	BRACKET ASSEMBLY Steering Without Carrying Handle	84	0
816667F3	BRACKET	52	8	816669F1	TAB WASHER	52	9
816669F1	TAB WASHER	56	46	816856A4	CONNECTOR ASSEMBLY Fuel	20	17
817007T	INSTALLER TOOL Seal	88	0	817011T	INSTALLER TOOL Needle Bearing	88	0
817275A2	HOUSING KIT Upper Water Pump	68	29	8172761	FACEPLATE	68	30
817277	GASKET	68	28	8172771	GASKET	68	28
81758M	SCREW (M4 x 12)	24	32	81758M	SCREW (M4 x 12)	28	27
817626	SCREW (#10-16 x .380)	52	20	81773M	NUT	18	5
818226A1	SEAL/PLATE KIT	60	2	818298A1	ANODE KIT	46	13
81893420	SCREW (M8 x 20)	36	4	81893435	SCREW (M8 x 35)	8	5
81893450	SCREW (M8 x 50)	16	11	818967	GROMMET	78	23
818968	BUSHING	78	24	82069M	GROMMET	8	18
82104510	SCREW (M5 x 10)	8	26	82104510	SCREW (M5 x 10)	18	16
821306T12	GEAR HOUSING ASSEMBLY Basic	60	1	821306T12	GEAR HOUSING ASSEMBLY Basic	64	1
821306T13	GEAR HOUSING ASSEMBLY Basic	60	1	821306T13	GEAR HOUSING ASSEMBLY Basic	64	1
821306T24	GEAR HOUSING ASSEMBLY	60	-	821306T24	GEAR HOUSING ASSEMBLY	64	-
821306T25	GEAR HOUSING ASSEMBLY	60	-	821306T25	GEAR HOUSING ASSEMBLY	64	-
821307A2	BASE ASSEMBLY Water Pump	60	22	821308	O-RING (1.421 x .139)	60	25
821309	SEAL	60	23	821310	SEAL	60	24
821311	BEARING Ball	60	27	821314T	CLUTCH	64	54
8213161	CAM Shift	60	37	821321A2	BEARING ASSEMBLY	60	10
821327	PIN Dowel	64	39	821351A3	HOUSING ASSEMBLY Water Pump Upper	60	13
8213542	FACE PLATE	60	20	821354A2	REPAIR KIT Water Pump	62	-
821400A2	SENDER KIT Power Trim	84	0	821455A4	BRACKET Tiller	54	41
821455A5	BRACKET Tiller	56	41	821461	SPRING	46	20
821463A2	TILLER TUBE	54	22	821465	HANDLE Throttle	54	24
821477	BUSHING 1.485-1.475 Inside Diameter	54	10	821477	BUSHING 1.485-1.475 Inside Diameter	56	43
821539	PIN Trilobe	76	14	821539	PIN Trilobe	78	17
821555	GROMMET	18	2	8215772	PROPELLER SHAFT	64	56
821578	FOLLOWER Cam	64	51	8217711	BUSHING	50	7
821777	BUSHING Lower	50	13	821827	RETAINER	60	30

PARTS INDEX

Part No.	Description	Pg.	Ref.no	Part No.	Description	Pg.	Ref.no
821828	TUBE	64	41	821829	SCREEN	64	43
821957	BRAKE PLATE	52	26	821961	ROD Threaded	52	25
821971	LOCK Throttle	54	15	821972	KNOB Throttle	54	17
82207M	WASHER	22	23	82211M	WASHER	22	25
822148A6	COVER KIT	54	1	822150	PULLEY	54	2
822157T2	TRIM TAB	64	44	822158	BOOT	60	29
8221612	GEAR Pinion (12 Teeth	60	9	822162T2	GEAR Forward 22 Teeth	64	47
822163T1	GEAR Reverse 22 Teeth	64	57	822189	GASKET Upper Water Pump	60	18
822217	GASKET Lower Water Pump	60	19	822344A6	POWER TRIM KIT	84	0
822369	PIN (.125 x .625)	60	38	822379A12	LINE ASSEMBLY Fuel (12 Feet)	84	0
82239312	SCREW (M5 x 12)	54	27	822397	PUCK	50	6
822404	SEAL	50	14	822407F1	COVER	54	9
822407F2	COVER	54	9	822408	GROMMET	44	11
8224261	BRACKET	4	11	822441	RETAINER	54	12
822459	RETAINER	12	8	822459	RETAINER	14	8
822573A12	SENDER KIT Power Trim	84	0	822625	NIPPLE (M20)	32	11
822626A2	FILTER ASSEMBLY Oil	32	10	822647	SEAL Valve Stem	38	4
822648	VALVE Intake	38	2	822649T	VALVE Exhaust	38	1
822650	RETAINER	38	6	822651	KEY	38	7
822674	BREATHING PIPE	42	12	822682A4	LEVER ASSEMBLY Throttle	12	6
822682A4	LEVER ASSEMBLY Throttle	14	6	8227731	INSERT Threaded	64	66
822775T97	POWERHEAD ASSEMBLY	8	-	822775T97	POWERHEAD ASSEMBLY	18	-
822775T97	POWERHEAD ASSEMBLY	32	-	822775T97	POWERHEAD ASSEMBLY	34	-
822775T97	POWERHEAD ASSEMBLY	36	-	822775T97	POWERHEAD ASSEMBLY	40	-
822775T98	POWERHEAD ASSEMBLY	8	-	822775T98	POWERHEAD ASSEMBLY	18	-
822775T98	POWERHEAD ASSEMBLY Bigfoot	32	-	822775T98	POWERHEAD ASSEMBLY	34	-
822775T98	POWERHEAD ASSEMBLY Bigfoot	36	-	822775T98	POWERHEAD ASSEMBLY Bigfoot	40	-
822778A3	DOWN PRESSURE KIT	90	0	822865F2	BRACKET Transom	46	4
822865F3	BRACKET Transom	46	4	822866A1	BRACKET ASSEMBLY Transom	46	1
822866A2	BRACKET ASSEMBLY Transom	46	1	822869	PIN	78	19
8231871	SCREW (M4 x 14.5)	4	3	8231871	SCREW (M4 x 14.5)	4	12
823507	BUSHING	50	17	8235471	SEAL	60	14
823547A2	SEAL KIT	60	-	823547A2	SEAL KIT	64	-
823548	TIE STRAP	60	28	823567105	SCREW (M10 x 105) Hex Flange - Stainless Steel	52	17
823609A12	SWITCH ASSEMBLY Start	54	19	823609A14	SWITCH Stop	54	26
8236382	ARMATURE	16	6	8236392	DRIVE CAP	16	5
823678	SPRING Valve Outer	38	5	823687	CLIP	54	30
8237011	DECAL Co-Pilot	50	11	8237515	NUT (M4)	4	5
8237515	NUT (M4)	4	14	823791	PLATE	52	28
823792	LEVER	52	23	82388M	NUT (M5)	20	11
8239172	HOUSING	54	20	823919	SCREW (.375-24 x 1.500)	50	2
823942	GASKET	64	40	823984	STUD (M10 x 50)	58	14
824072A5	EXTENSION KIT (22.5)	84	0	824072A6	EXTENSION KIT (22.5)	84	0
8242004	DECAL	54	23	824459110	SCREW (M8 x 110) Stainless Steel	58	7
824796A1	TENSIONER ASSEMBLY	36	3	8248324	SCREW (M6 x 16)	4	10
8248324	SCREW (M6 x 16)	8	7	8248324	SCREW (M6 x 16)	12	12
8248324	SCREW (M6 x 16)	14	12	8248324	SCREW (M6 x 16)	60	12
8248326	SCREW (M6 x 25 MM)	8	12	8248326	SCREW (M6 x 25 MM)	18	12
8248326	SCREW (M6 x 25 MM)	42	1	8248326	SCREW (M6 x 25 MM)	70	35
8248326	SCREW (M6 x 25 MM)	70	41	8248326	SCREW (M6 x 25 MM)	78	26
8248327	SCREW (M6 x 30)	68	31	82484890	SCREW (M10 x 90)	56	47
824853	GASKET	32	16	824918	CLIP	54	18
824923	PLATE	12	29	824928	PLUG Rubber	64	42
82494825	SCREW (M6 x 25)	18	9	824955T8	CYLINDER BLOCK	32	1
82497020	SCREW (M8 x 20)	64	45	824993	SPRING Backing	12	24
824994	SPRING Plate	12	25	82500925	SCREW (M6 x 25)	34	21
82500935	SCREW (M6 x 35)	32	8	82500935	SCREW (M6 x 35)	32	18
825010	PIN Dowel	18	13	825010	PIN Dowel	32	2
825010	PIN Dowel	34	20	825011A1	PISTON ASSEMBLY	40	7
825011A2	PISTON ASSEMBLY	40	7	8250121	RING Piston Top	40	8
825012A1	RING SET Piston Top	40	8	825015	RING Oil	40	10

PARTS INDEX

Part No.	Description	Pg.	Ref.no	Part No.	Description	Pg.	Ref.no
825016	PIN Piston	40	11	825017	RETAINER	40	12
825018T1	CONNECTING ROD	40	4	825019	BOLT	40	5
825021	BEARING Brown	40	6	8250211	BEARING Black	40	6
8250212	BEARING Blue	40	6	825024	BEARING Brown	32	6
8250241	BEARING Black	32	6	8250242	BEARING Blue	32	6
825027	SEAL	40	2	825029	GASKET	32	12
825030A1	COVER ASSEMBLY Exhaust	32	13	825031C	COVER	32	17
825032	GASKET	34	19	82503395	SCREW (M9 x 95)	34	22
825034A12	CYLINDER HEAD ASSEMBLY	34	-	825034A12	CYLINDER HEAD ASSEMBLY	34	-
825034A12	CYLINDER HEAD ASSEMBLY	36	-	825034A12	CYLINDER HEAD ASSEMBLY	38	-
825034A9	CYLINDER HEAD ASSEMBLY	34	1	825037	GUIDE	34	4
825038	CIRCLIP	34	5	825040	GROMMET	34	9
825042	PLUG	38	16	825044	WASHER Valve Spring	38	3
825045A1	ROCKER ARM	38	8	825046	SCREW	38	9
825047	CAMSHAFT	36	17	825048	SEAL Oil	36	15
825049	SHAFT Rocker	38	11	825050	BRACKET	38	12
825051	PLATE	38	13	825052	SPRING	38	14
8250534	COVER	34	16	8250535	COVER	34	16
825054	BREATHING PIPE	34	17	825055	COVER	34	14
825056	O-RING	34	15	825057	O-RING	42	2
825057	O-RING	42	8	825058A1	PUMP ASSEMBLY Oil	36	19
82506182	SCREW (M8 x 82)	32	7	825064	DECAL Caution Start In Gear	42	35
825073A13	CARBURETOR (3)	28	3	825073A14	CARBURETOR (4)	28	4
825073A6	CARBURETOR (1)	24	1	825073A7	CARBURETOR (2)	24	2
825073A8	CARBURETOR (3)	24	3	825073A9	CARBURETOR (4)	24	4
825073T11	CARBURETOR (1)	28	1	825073T12	CARBURETOR (2)	28	2
825074	SOLENOID PLATE	8	6	825076	REGULATOR Voltage	8	11
825077	JOINT Carburetor	42	5	825078	BUSHING	12	7
825078	BUSHING	14	7	825082	WASHER	36	8
825083T	GEAR Drive	36	9	825087	PIN Included with Cylinder Block	36	1
825088	SPRING	36	2	8250891	STATOR	18	10
825090A2	FLYWHEEL	18	7	825093	COVER	18	1
825096	SOLENOID	8	9	8250981	CONTROLLER ASSEMBLY Electric	8	2
8250983	CONTROLLER ASSEMBLY Electric	8	2	825101T	COIL ASSEMBLY Ignition Includes Lead Wires	8	21
825102A1	HIGH TENSION LEAD	8	19	825105A1	SILENCER ASSEMBLY Intake	42	18
825106T	AUTO START ASSEMBLY	22	27	825108	GEAR Driven	36	14
825109	BELT	36	11	825110	BASE Stator	18	11
825197T	INSTALLER TOOL Oil Seal	88	0	825198	MANDREL	88	0
825199	PILOT	88	0	825200A1	HOOK TOOL Spring	88	0
825212	THERMOSTAT	32	15	8252151	PLUNGER	44	27
825216	SPRING	44	28	825218T5	HOUSING ASSEMBLY Driveshaft	58	2
825218T6	HOUSING ASSEMBLY Driveshaft	58	2	825220T06	PIPE Exhaust	58	4
825222F3	ARM Steering	52	7	825222F4	ARM Steering	52	7
8252284	ADAPTER PLATE	44	12	825231	GASKET	32	9
825238	SEAL	6	5	825239T3	TOP COWL ASSEMBLY	4	1
825239T4	TOP COWL ASSEMBLY	4	1	825243A1	SOUND BLANKET KIT	4	7
8252501	TUBE Water	58	17	8252513	GASKET	44	13
82526225	SCREW (M8 x 25 MM)	54	8	825295	BODY Oil Pressure Relief	44	25
82537M	NUT	20	6	825427	SCREW (.437-14 x 1.250) Stainless Steel	68	8
825490	PLUG	34	30	825492	O-RING	20	14
825492	O-RING	34	31	8255662	SEAL	4	6
825782F1	LEVER Cowl Latch	6	17	825782F2	LEVER Cowl Latch	6	17
825783	LATCH HOOK	6	13	825956	PIN Dowel	36	16
8259571	LEVER Shift	12	9	8259571	LEVER Shift	14	9
825989	DIPSTICK TUBE	44	2	825990	DIPSTICK	44	1
826060	DIAPHRAGM	34	24	826061	COIL Pulser	18	15
826077	SPRING Detent	12	23	8261001	KEY	18	14
826134	ANODE	68	13	826149	PIN	36	18
826150	NUT	38	10	826152	O-RING	36	20
826153	O-RING	36	22	826154	O-RING	36	21
826156	O-RING	42	7	826157	O-RING	42	9

PARTS INDEX

Part No.	Description	Pg.	Ref.no	Part No.	Description	Pg.	Ref.no
82615890	SCREW (M6 x 90)	42	15	826165	SCREW	36	5
826194A1	DRIVESHAFT	60	26	826195A1	DRIVESHAFT (22-1/2 IN.)	84	0
8261991	SPRING	64	52	8262311	CAM	12	15
8262311	CAM	14	23	8262312	CAM Throttle	12	15
826233A4	SWIVEL TUBE ASSEMBLY	52	14	826233T2	SWIVEL TUBE	52	14
826267T2	MOUNT	52	3	826271	SHIFT ROD	12	14
826273	BOOT	6	10	826276	BUMPER	58	12
826277T1	BOTTOM COWL	6	1	826277T2	BOTTOM COWL	6	1
826278T3	BOTTOM COWL	6	2	826278T4	BOTTOM COWL	6	2
826291F1	LATCH	4	2	826291F2	LATCH	4	2
826337A00	DECAL SET	2	0	826337A98	DECAL SET	2	0
826338A98	DECAL SET	2	0	826398A3	PUMP ASSEMBLY Fuel	20	1
82641030	SCREW (M8 x 30)	38	15	826562	HOSE	42	24
826563	HOSE	42	25	826565	HOSE	42	27
826566	HOSE Fuel	42	28	826568	HOSE	42	22
826587	RETAINER	12	5	826587	RETAINER	14	5
826588A4	SHIFT SHAFT ASSEMBLY Horizontal	12	19	8266241	CLAMP	34	29
826658	BUMPER	52	4	826658	BUMPER	52	5
826792	WAVE WASHER	56	42	826802A12	HARNESS ASSEMBLY	78	20
826802A15	HARNESS/RELAY ASSEMBLY	78	-	8268336	NUT (M6)	8	8
8268336	NUT (M6)	14	19	8268336	NUT (M6)	68	15
82684425	SCREW (M6 x 25)	8	1	82684430	SCREW (M6 x 30)	6	3
82684430	SCREW (M6 x 30)	8	22	82684430	SCREW (M6 x 30)	20	15
82684430	SCREW (M6 x 30)	42	16	82684460	SCREW (M6 x 60)	6	6
826872	INSTALLER TOOL Bearing	88	0	826887M	ANODE	34	8
826888M	COVER	34	10	826931M	SCREW (4)	26	48
826931M	SCREW (4)	28	43	826943M	WASHER (1/2/3)	24	12
826943M	WASHER (1/2/3)	28	8	827314	WASHER	56	44
827350A3	HARNESS ASSEMBLY Engine Wiring	8	24	827480M	SCREW	22	3
827578	COLLAR	42	17	827579	INSULATOR	42	3
827607	BOLT	34	12	827610	GASKET	34	7
827610	GASKET	34	23	82761140	SCREW (M10 x 40)	36	12
827612	CLAMP	42	13	827631	BRACKET	22	30
827633	PLUG	42	4	827706	BRACKET	12	10
827706	BRACKET	14	10	8277071	RETAINER	12	20
827737	SEAL Rubber	24	8	827858	SPARK PLUG NGK-DPR6EA-9	8	20
8278652	SHIFT SHAFT (22-1/2 IN.)	84	0	827865A1	SHIFT SHAFT	60	34
8279231	STRAP	52	2	827927A12	LINE ASSEMBLY Fuel (12 Feet)	84	0
827927A8	LINE ASSEMBLY Fuel (8 Feet)	84	0	827948	FITTING	6	8
8279971	SPACER	52	13	828019A1	SENDER KIT Oil Pressure	84	0
8280391	TEMPERATURE SWITCH	8	15	828040	PRESSURE SWITCH	8	13
828102	BRACKET	78	22	828151A1	RELAY ASSEMBLY	78	21
8282451	SEAL	50	16	828524	DIAPHRAGM	22	1
828525	HOSE	42	32	828526	HOSE	42	31
828527	CONNECTOR	42	30	828528	BRACKET	34	25
828529	GUIDE	58	18	828547633	CONDUIT (.620 Inside Diameter x 3.00 Feet Bulk)	56	45
828631R2	SERVICE MANUAL	2	0	828706	BUMPER	58	9
828786A98	DECAL SET	2	0	828813A10	TILLER HANDLE KIT	84	0
828813A10	TILLER HANDLE KIT	84	0	828813A11	TILLER HANDLE KIT	84	0
828813A11	TILLER HANDLE KIT	84	0	828813A2	TILLER HANDLE KIT	84	0
828813A3	TILLER HANDLE KIT	84	0	828813F2	ARM Steering Handle	54	11
828813T1	ARM Steering Handle	54	11	828816	GASKET	58	11
828817	GROMMET	58	13	8288181	PLUG Drain	58	10
828915	HEAT SHIELD	44	4	828932	SEAL Oil	44	9
828985	BRACKET	52	19	830050A2	MANUAL TRIM ASSEMBLY	76	-
830050T3	MANUAL TRIM ASSEMBLY	76	-	830150T2	PUMP ASSEMBLY Power Trim	78	-
830150T4	PUMP/MOTOR ASSEMBLY	78	-	830180	HANDLE	54	37
830181	BUSHING	54	38	8301821	SHIFT ROD	54	39
830253	DECAL Tilt Lock	48	42	830259A00	DECAL SET	2	0
830259A98	DECAL SET	2	0	830294T1	BRACKET	34	26
830756109	HOSE (57.00 Inches Bulk) Cut to 19 Inches	20	18	830756109	HOSE (57.00 Inches Bulk) Cut to 16 Inches	20	19

PARTS INDEX

Part No.	Description	Pg.	Ref.no	Part No.	Description	Pg.	Ref.no
83075780	TUBING (28.00 Inches Bulk) Cut to 11 Inches	32	19	830893A1	HORSEPOWER RESTRICTOR KIT	84	0
831246	WASHER Sealing	34	3	83124714	BOLT	34	2
831248A1	PROBE TOOL Emissions	84	0	831279A1	CRANKSHAFT	40	1
831279A2	CRANKSHAFT	40	1	83163M	HOLDER TOOL Flywheel	88	0
83163M	HOLDER TOOL Flywheel	90	0	83164M	FLYWHEEL PULLER	90	0
83180M	HOLDING TOOL Driveshaft	88	0	832013	SEAL	40	3
832013A96	GASKET SET	20	-	832013A96	GASKET SET	32	-
832013A96	GASKET SET	34	-	832013A96	GASKET SET	36	-
832013A96	GASKET SET	38	-	832013A96	GASKET SET	40	-
832013A96	GASKET SET	42	-	834749	STARTER MOTOR ASSEMBLY	16	1
834791	BRACKET	8	3	8347911	BRACKET	8	4
8347912	BRACKET	8	3	8347913	BRACKET	8	4
834838	LOAD RING	36	7	84088M	SCREW (M6 x 10)	34	6
84436M	WASHER	18	6	845746	O-RING	44	14
850033A2	GEAR KIT Forward 30 Teeth	72	42	850034T	GEAR Reverse (30 Teeth)	72	55
850048	CLUTCH	72	51	850066A1	SWIVEL BRACKET	50	8
850066A2	SWIVEL BRACKET ASSEMBLY	50	8	850162	SHIFT ROD	14	14
8501631	GUIDE Shift Rod	14	15	850165	BUSHING	14	22
850166A1	LEVER ASSEMBLY Shift Shaft	14	21	850166T2	LEVER ASSEMBLY Shift Shaft	14	21
850255A1	SHIFT LINK	14	16	850307	CAM Shift Control	68	18
850308	PROPELLER SHAFT	72	54	850315A1	FOLLOWER KIT Cam	72	47
850327	SPRING	72	50	850439T	TESTER	88	0
850439T1	TESTER Eight Chamber	88	0	850482A97	DECAL SET	2	0
850522	SPACER	36	6	850893	IMPELLER	60	21
85093	PIN	64	53	85119	KEY	60	16
852421T3	HOUSING ASSEMBLY Driveshaft	58	3	852421T4	HOUSING ASSEMBLY Driveshaft	58	3
852539A1	HARNESS ASSEMBLY Adaptor	80	28	853906A1	SHIFT SHAFT ASSEMBLY	70	36
854471	PLATE	58	5	85467845	SCREW (M8 x 45)	58	8
854694A98	DECAL SET	2	0	854695A00	DECAL SET	2	0
854695A98	DECAL SET	2	0	854789	PLATE Oil Pickup-Top	44	15
854791	BAFFLE	44	17	854793	HOSE Oil Pickup	44	16
854808A1	DRIVESHAFT ASSEMBLY	68	21	855228	CLAMP	44	18
855262	DECAL	54	21	855531	COVER	22	29
855576	WASHER	6	9	85560	BEARING Thrust	88	0
855623	BUSHING	58	26	855627	GASKET	6	7
855654T2	PUMP/MOTOR ASSEMBLY	78	-	855662A1	STAND TOOL Powerhead	90	0
855833A1	SHOCK ROD KIT	78	1	855833A1	SHOCK ROD KIT	78	1
855833A1	SHOCK ROD KIT	78	1	85593	PIN (.078 x .437)	60	36
85594	O-RING (.239 x .174)	60	32	85594030	SCREW (M8 x 30)	64	65
855941	WASHER (.323 x .590 x .112) Stainless Steel	64	64	855941	WASHER (.323 x .590 x .112) Stainless Steel	72	65
8560552	SEAL	44	3	856592	DEFLECTOR Oil	44	24
8566031	DEFLECTOR Cowl	20	22	856743	BUSHING	44	19
856774	WASHER (.406 x .750 x .105) Stainless Steel	58	15	856774	WASHER (.406 x .750 x .105) Stainless Steel	58	20
856774	WASHER (.406 x .750 x .105) Stainless Steel	64	72	85698523	DECAL EPA Label Information	2	0
85698523	DECAL EPA Label Information	18	19	856990	SWITCH ASSEMBLY	6	19
857122	TEMPERATURE SWITCH	8	16	85822	CONNECTOR Straight	58	22
85822A7	SPEEDOMETER PICK UP	58	21	86232A4	HARNESS ASSEMBLY Auxiliary	8	32
86300A5	MERCATHODE MONITOR	84	0	879194064	SHOCK ROD KIT	78	1
879194064	SHOCK ROD KIT	78	1	88238A13	CABLE ASSEMBLY Ground	52	16
88238A13	CABLE ASSEMBLY Ground	76	12	88238A18	CABLE ASSEMBLY	78	16
88238A4	CABLE ASSEMBLY	52	15	88334A2	MERCATHODE KIT	84	0
88439A4	CABLE ASSEMBLY Battery - Negative	8	29	88439A9	CABLE ASSEMBLY Battery - Positive	8	31
89531	RING Retaining	52	6	8M0027721	WASHER	60	15
8M0027721	WASHER	60	17	8M0027784	NUT	46	31
8M0032728	DECAL Lanyard, Black	54	-	90099	NUT (M12)	52	1
9011G43	GEAR HOUSING ASSEMBLY Complete	68	-	9011G43	GEAR HOUSING ASSEMBLY Complete	72	-
9011G44	GEAR HOUSING ASSEMBLY Complete	68	-	9011G44	GEAR HOUSING ASSEMBLY Complete	72	-
9011G59	GEAR HOUSING ASSEMBLY Basic	68	1	9011G59	GEAR HOUSING ASSEMBLY Basic	72	1
9011G60	GEAR HOUSING ASSEMBLY Basic	68	1	9011G60	GEAR HOUSING ASSEMBLY Basic	72	1
90265A2	PUMP ASSEMBLY Crankcase Oil	84	0	903501	STUD (M10 x 100)	58	14
906431	DRIVE KIT	16	3	92515M	LOCKWASHER (1)	24	18

PARTS INDEX

Part No.	Description	Pg.	Ref.no	Part No.	Description	Pg.	Ref.no
92515M	LOCKWASHER (1)	28	14	93388A12	CABLE ASSEMBLY	16	15
94722M	RING Retaining	24	16	94722M	RING Retaining	28	12
95084A2	CABLE ASSEMBLY	82	5	95643M	BRACKET	8	10
95925	PLUG	64	73	960099	SLEEVE (12.00 Inches)	54	7
96203	SPRING	54	16	965661	THRU BOLT	16	2
97083M	TEE FITTING	42	23	97386	O-RING (3.609 x .139)	72	57
97685T	SOLENOID	22	28	98727	FITTING Grease	46	2
98889	LATCH	12	11	98889	LATCH	14	11
98974M	CLIP	42	21	98974M	CLIP	42	26
9912878	HOSE (.187) (26.00 Inches Bulk) Cut to 19 Inches	18	3	99328A1	BEARING ASSEMBLY Roller	64	48
99379	TIMING LIGHT	88	0	99589	GRIP	54	25
99604	PIN Groove	46	3	99611	WAVE WASHER	46	36
99615	PIN Groove	46	10	99622	SPRING	46	6
996641	ELBOW	32	21	99750A1	MULTI METER	88	0
99750A1	MULTI METER	90	0	F15158	SCREW	16	10
FT2997	COMPRESSOR TOOL Piston Ring	90	0	N.S.S.	Not Sold Separate O-Ring	76	4
N.S.S.	Not Sold Separate O-Ring	78	4	NSS	NOT SOLD SEPARATE Sound Blanket-Top	4	8
NSS	NOT SOLD SEPARATE Decal-Coil Identification	8	23	NSS	NOT SOLD SEPARATE Decal-Warning-High Voltage	16	14
NSS	NOT SOLD SEPARATE Decal-Warning-Spinning Flywheel	18	8	NSS	NOT SOLD SEPARATE Decal-Warning-Neutral	18	17
NSS	NOT SOLD SEPARATE Decal-Engine Oil/Valve Clearance	18	18	NSS	NOT SOLD SEPARATE Decal-Laminate Overlay	18	20
NSS	NOT SOLD SEPARATE Pipe Plug (1/4-14)	32	4	NSS	NOT SOLD SEPARATE Pipe Plug (3/4-14)	32	5
NSS	NOT SOLD SEPARATE Plug-Serial Number	32	22	NSS	NOT SOLD SEPARATE Piston Ring - Second	40	9
NSS	NOT SOLD SEPARATE Decal-Servicing Referral	42	34	NSS	NOT SOLD SEPARATE Decal-Serial Overlaminates	50	12
NSS	NOT SOLD SEPARATE Case	54	3	NSS	NOT SOLD SEPARATE Decal-Shift	54	32
NSS	NOT SOLD SEPARATE Plate	60	3	NSS	NOT SOLD SEPARATE Cup	60	11
NSS	NOT SOLD SEPARATE Cup	64	49	NSS	NOT SOLD SEPARATE Decal-Gear Ratio	64	67
NSS	NOT SOLD SEPARATE Bearing-Needle	68	11	NSS	NOT SOLD SEPARATE Cup	72	45
NSS	NOT SOLD SEPARATE Slide	72	49	NSS	NOT SOLD SEPARATE Insert-Threaded	72	67
NSS	NOT SOLD SEPARATE Decal-Gear Ratio	72	68	NSS	NOT SOLD SEPARATE Decal-Trim Relay	78	25
NSS	NOT SOLD SEPARATE Switch	82	3	NSS	NOT SOLD SEPARATE Collet (Snap-On - CG41-14)	90	0
NSS	NOT SOLD SEPARATE Expanding Rod (Snap-On - CG41-11)	90	0				