

Parts Manual

Cat.# 90-803485007

Revised 09-17-2020

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Cat.# 90-803485007

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Service/Support Material

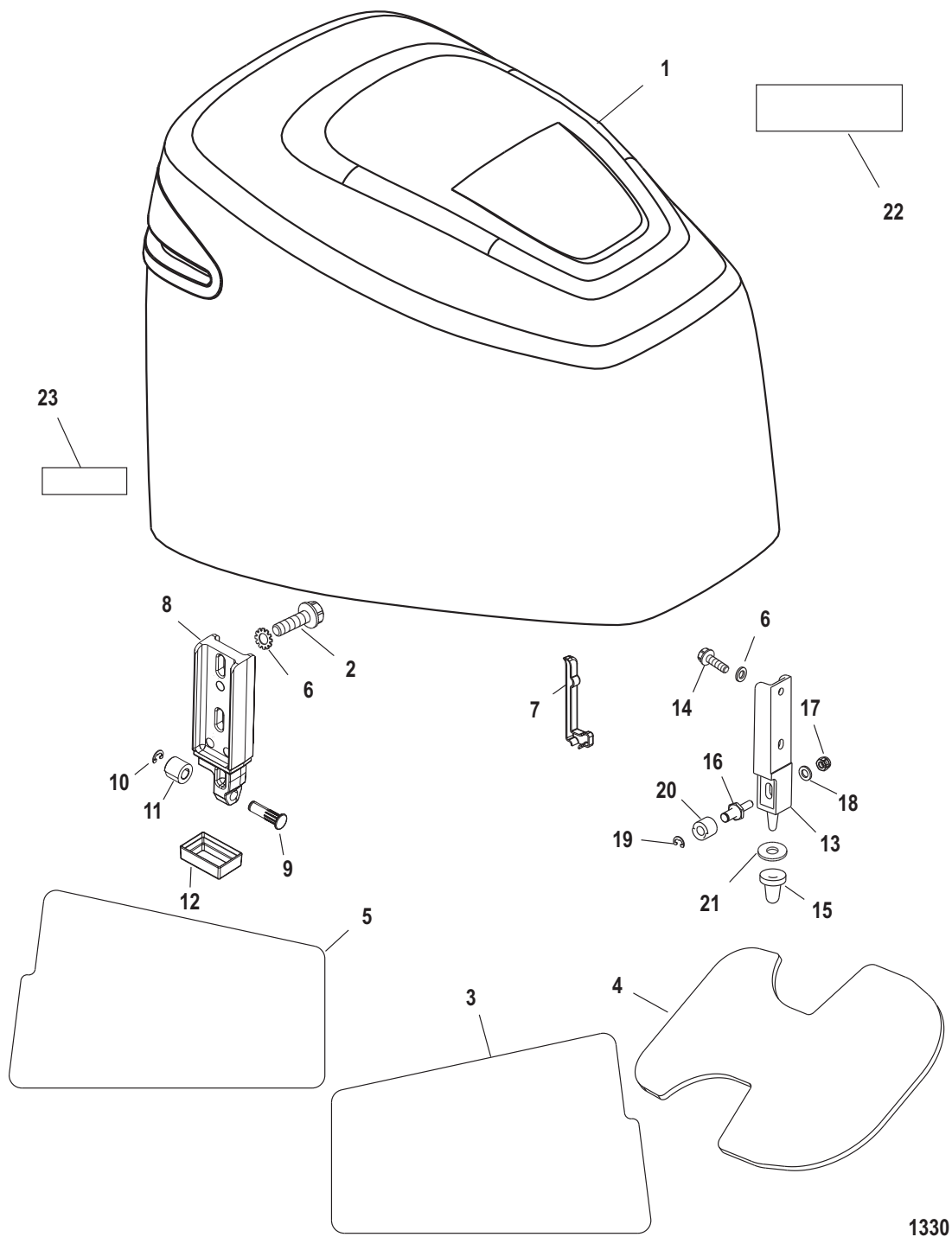
Service/Support Material

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0090	803485007	PARTS MANUAL 200/225 (3.0L)(Mechanical)			
-	0090	859769R03	SERVICE MANUAL		1	
-	0090	10201070	OWNERS MANUAL 200/225 DFI 3.0L 2-Stroke, English		1	
-	0090	10201D70	OWNERS MANUAL 200/225 DFI 3L 2-Stroke, French		1	
-	0090	10201J70	OWNERS MANUAL 200/225 DFI 3L 2-Stroke, Spanish		1	
-	0090	10202060	INSTALLATION MANUAL		1	
-	0090	10201070	OWNERS MANUAL 200/225 DFI 3.0L 2-Stroke, English		1	
-	0037	804658A06	DECAL EPA Label Information		1	[1]

PART NOTES:

- [1] - IMPORTANT INFORMATION: REPLACE ANY MISSING OR UNREADABLE EPA LABEL

Top Cowl

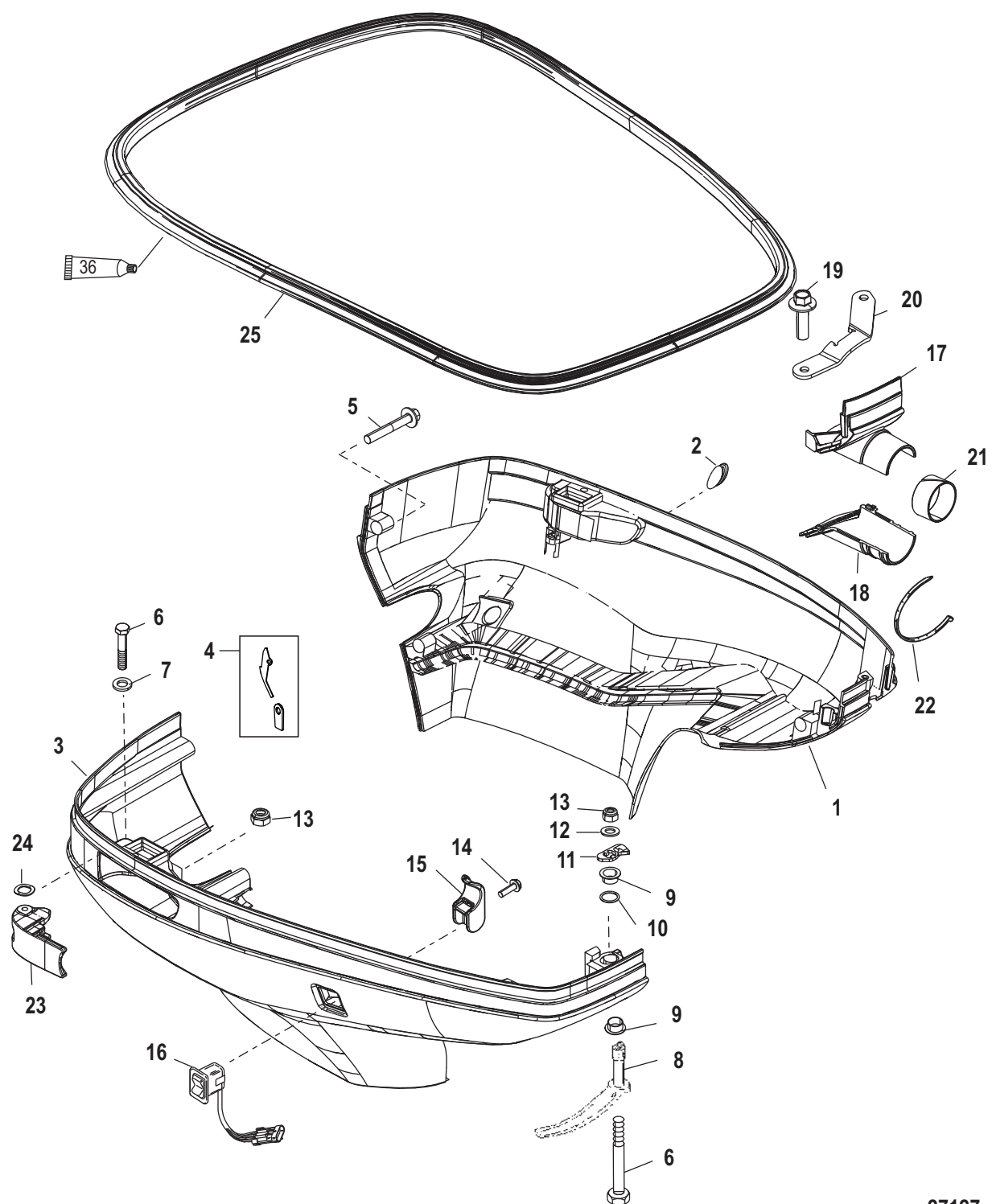


Top Cowl

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0100	881288T03	TOP COWL ASSEMBLY Black - Includes All Decals Except Horsepower	[1B446999] & Below	1	
1	0100	881288T62	TOP COWL ASSEMBLY (Black)	[1B447000] & Up	1	
1	0100	881288T04	TOP COWL ASSEMBLY Silver	[1B446999] & Below	1	
1	0100	881288T65	TOP COWL ASSEMBLY (Silver)	[1B447000] & Up	1	
1	0100	8M0075369	TOP COWL ASSEMBLY Mercury, Without decals		1	
1		8M0075371	TOP COWL ASSEMBLY Mariner, Without decals		1	
1	0100	8M0075372	TOP COWL ASSEMBLY Mercury, Without decals	ProXS	1	
2	0010	82130030	SCREW (M6 x 30)		4	
3	0000	884041A1	SOUND BLANKET KIT		1	
4		NSS	NOT SOLD SEPARATE Sound Blanket-Top		1	
5		NSS	NOT SOLD SEPARATE Sound Blanket-Port		1	
6	0013	93702	WASHER (.250 External Star)		6	
7	0000	826639T	COVER		1	
8	0000	850682T4	HOOK ASSEMBLY Rear Latch	[1B446999] & Below	2	
8	0000	8M0010389	BRACKET ASSEMBLY Cowl	[1B447000] & Up	2	
9		NSS	NOT SOLD SEPARATE Pin		2	
10	0053	8237951	RING Retaining		2	
11	0000	815263	ROLLER		2	
12	0000	850685002	GROMMET		1	
13	0000	821249M2	BRACKET Front		1	
14	0010	82130020	SCREW (M6 x 20)		2	
15	0000	815477	BUMPER Latch		1	
16	0000	8155381	PIN Roll		1	
17	0011	401366	NUT (M6) Stainless Steel		1	
18	0012	29245	WASHER (.281 x .500 x .060) Stainless Steel		1	
19	0053	8237951	RING Retaining		1	
20	0000	815263	ROLLER		1	
21	0012	87161	WASHER		1	
22		NSS	NOT SOLD SEPARATE Decal-Break-In		1	
23		NSS	NOT SOLD SEPARATE Decal-Counter Rotation		1	
-	0037	855413A03	DECAL SET	(200)(Mariner)	1	
-	0037	855409A03	DECAL SET	(225)(Mariner)	1	
-	0037	855412A07	DECAL SET Mercury 200		1	
-	0037	892564005	DECAL Horsepower 200		1	
-	0037	855408A07	DECAL SET Mercury 225		1	
-	0037	892564006	DECAL Horsepower 225		1	

Top Cowl

Bottom Cowl

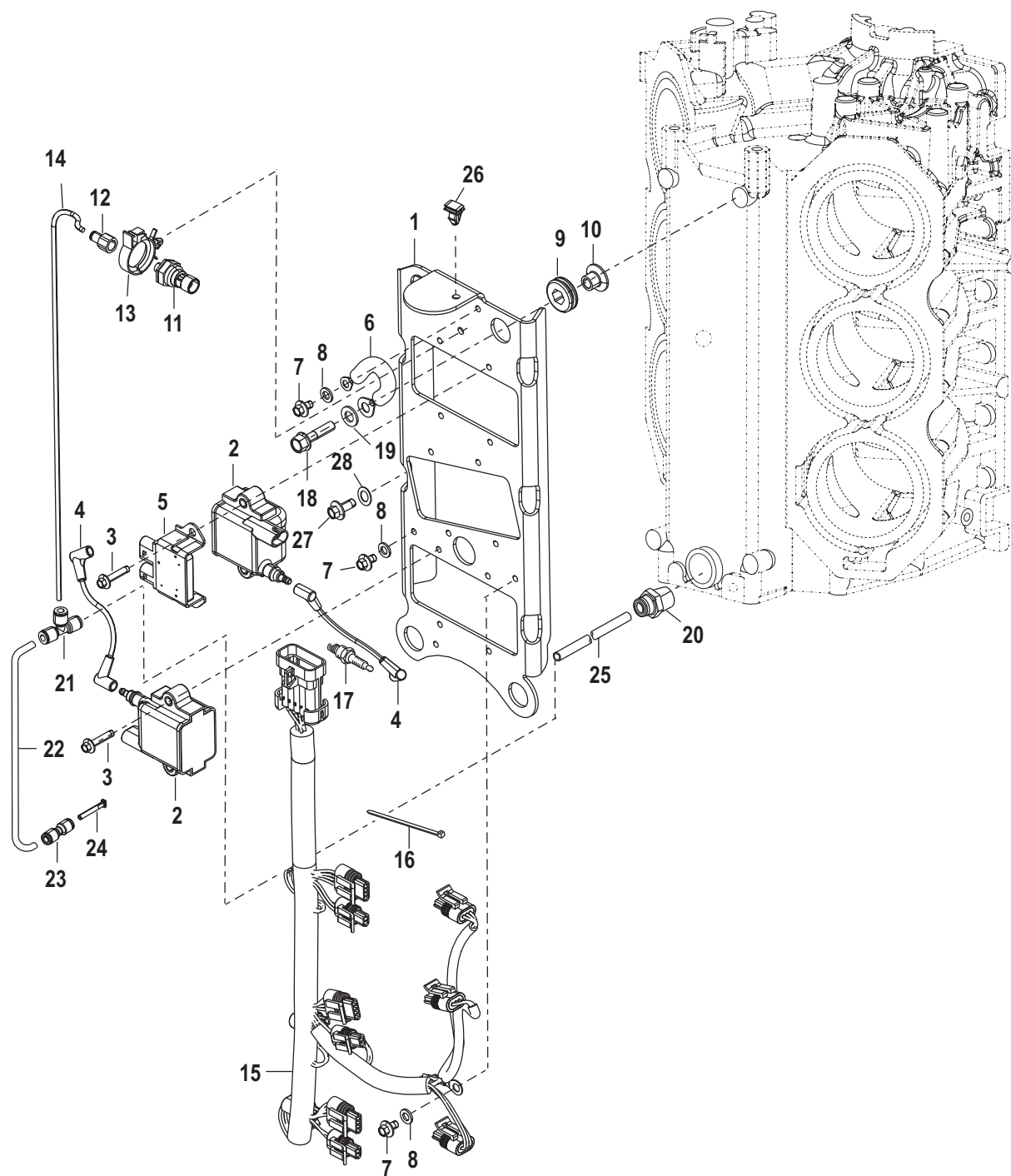


27127

Bottom Cowl

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0113	850302A07	BOTTOM COWL Port		1	
2	0000	854367001	PLUG		1	
3	0113	850301A07	BOTTOM COWL Starboard		1	
4	0027	889246A97	GASKET KIT		1	
5	0010	82130040	SCREW (M6 x 40)		4	
6	0010	824868	SCREW (M6 x 75)		3	
7	0012	29245	WASHER (.281 x .500 x .060) Stainless Steel		2	
8	0000	850684F1	FRONT HANDLE		1	
9	0023	335891	BUSHING		2	
10	0025	48462	O-RING (.614 x .070)		1	
11	0000	8219423	PAWL		1	
12	0012	69057	WASHER (.281 x .734 x .063)		1	
13	0011	401366	NUT (M6) Stainless Steel		3	
14	0010	8214281	SCREW (#10-16 x .625)		1	
15	0054	822873	CLIP		1	
16	0087	896620001	SWITCH Trim		1	
17	0054	859359A2	RIGGING KIT (Upper)		1	
18		NSS	NOT SOLD SEPARATE Clamp- Lower		1	
19	0010	82130012	SCREW (M6 x 12)		2	
20		NSS	NOT SOLD SEPARATE Strap		1	
21	0000	859343	FOAM		1	
22	0054	850181	TIE STRAP (11.750 Inches)		2	
23	0000	852361T1	HANDLE Cowl	[1B446999] & Below	2	
23	0000	852361T02	HANDLE	[1B447000] & Up	2	
24	0013	29402	WAVE WASHER	[1B446999] & Below	2	
25	0000	8M0011984	SEAL		1	

Coil Plate

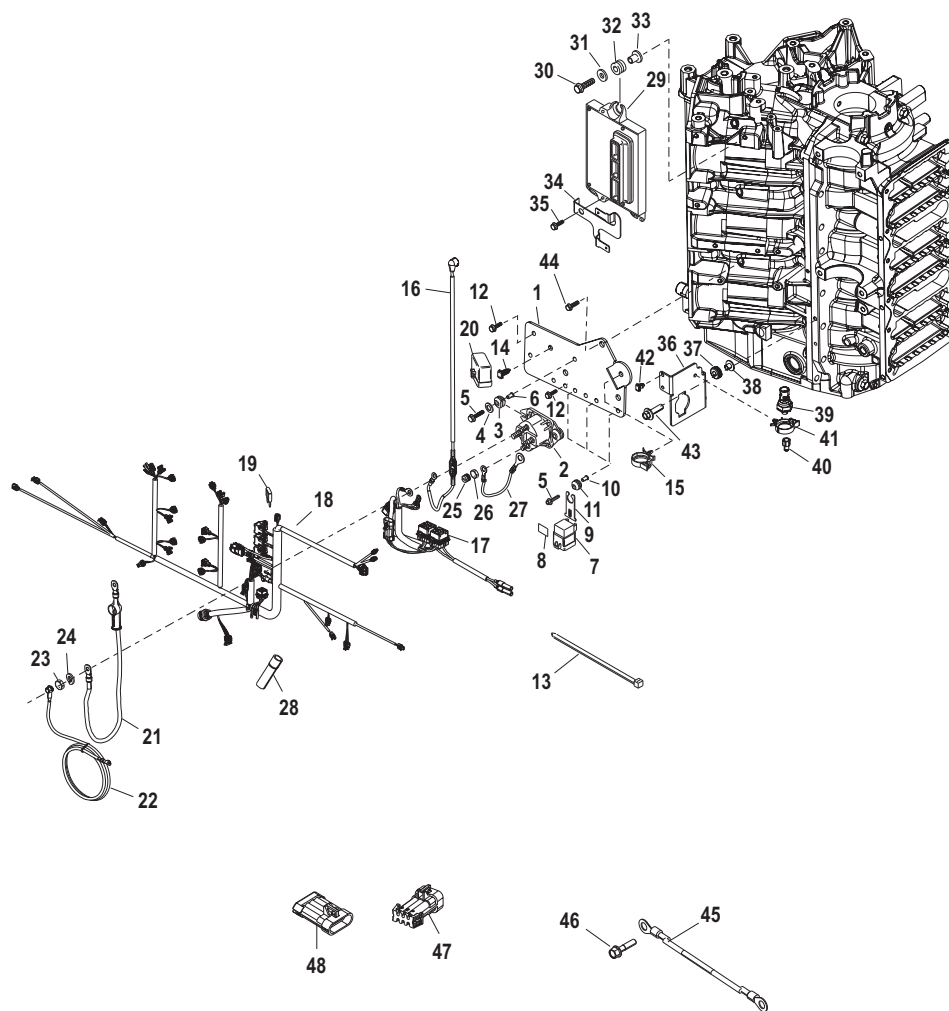


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Coil Plate

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-		NSS	NOT SOLD SEPARATE Coil Mounting Plate-Complete		1	
1	0000	850295T4	PLATE		1	
2	0339	856991A1	COIL KIT		6	
3	0010	82129130	SCREW (M6 x 30)		12	
4	0084	881908T	CABLE SET		1	
5	0000	859595T	DRIVER Dual Coil		3	
6	0084	858414A1	CABLE ASSEMBLY Braided		2	
7	0010	82129110	SCREW (M6 x 10)		4	
8	0012	29245	WASHER (.281 x .500 x .060) Stainless Steel		4	
9	0025	833155	GROMMET		4	
10	0023	8502341	BUSHING		4	
11	0000	881879A7	SENSOR KIT (0-50 PSI)		1	
12	0022	892403	FITTING		1	
13	0054	883066	CLIP (.865)		1	
14	0032	85978571	TUBING (52.00 Inches Bulk) (Cut to 18 Inches)		1	
15	0084	892972T01	HARNESS ASSEMBLY Coil		1	
16	0054	859671	TIE STRAP (8.00 Inches)		1	
17	0033	889597001	SPARK PLUG		6	
18	0010	81893435	SCREW (M8 x 35)		4	
19	0012	4002318	WASHER		4	
20	0022	881866	FITTING		1	
21	0022	875207	TEE Fitting		1	
22	0032	85978571	TUBING (52.00 Inches Bulk) (Cut to 44 Inches)		1	
23	0022	859747	COUPLER		1	
24	0022	859732	PLUG		1	
25	0032	85978571	TUBING (52.00 Inches Bulk) (Cut to 5 Inches)		1	
26	0054	879962	CLIP		1	
27	0010	82129114	SCREW (M6 x 14)		2	
28	0012	36001	WASHER		2	

Solenoid Plate

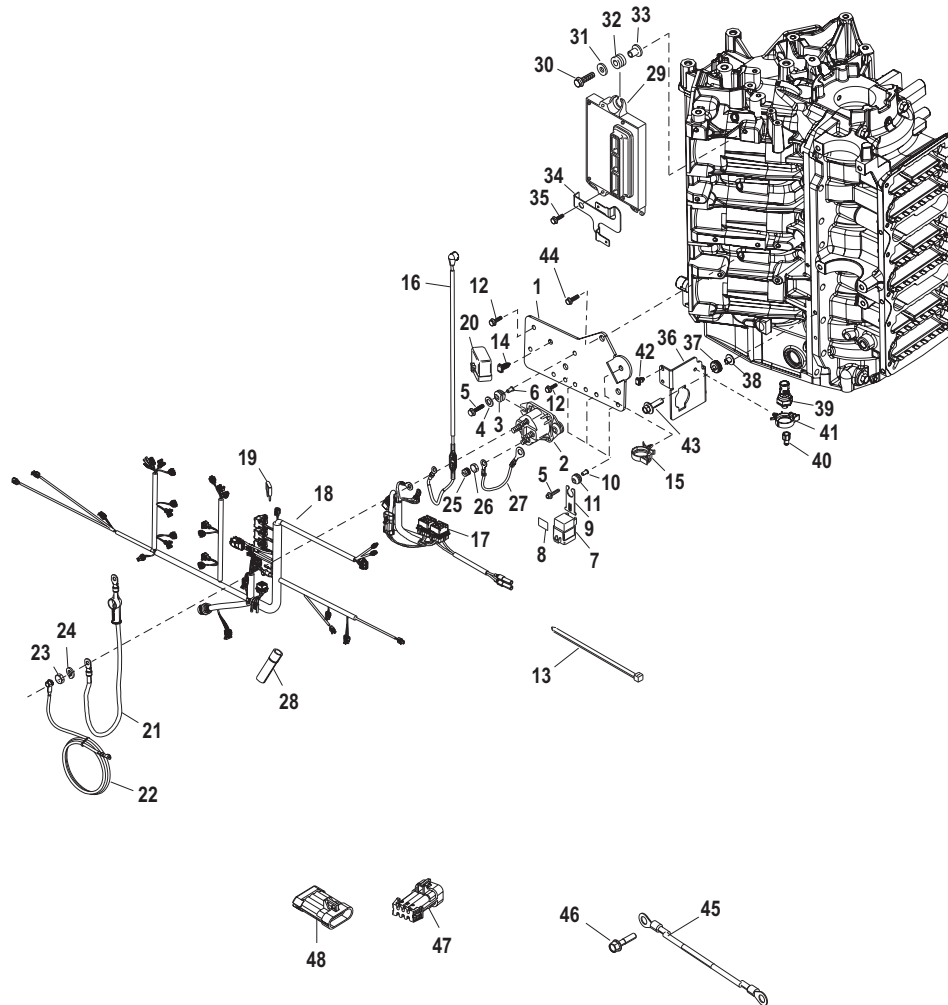


23756

Solenoid Plate

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-		NSS	NOT SOLD SEPARATE Electrical Plate Assembly-Complete		1	
1	0000	858366T2	PLATE		1	
2	0089	817109A2	SOLENOID ASSEMBLY (#10-32 / .3125-18 Terminals)		1	
3	0025	822179	GROMMET		2	
4	0012	29245	WASHER (.281 x .500 x .060) Stainless Steel		1	
5	0010	82129125	SCREW (M6 x 25 MM)		5	
6	0023	818968	BUSHING		2	
7	0000	882751A1	RELAY ASSEMBLY		3	
8		NSS	NOT SOLD SEPARATE Decal-Trim Relay		3	
9	0000	828102	BRACKET		3	
10	0023	818968	BUSHING		3	
11	0025	818967	GROMMET		3	
12	0010	82129110	SCREW (M6 x 10)		2	
13	0054	816311T	TIE STRAP (8.00 Inches)		AR	
14	0054	828991T	CLIP		1	
15	0054	858755	CLIP (1.00)		1	
16	0084	878231A6	HARNESS ASSEMBLY Fuse - 100 Ampere		1	
17	0084	819514T21	HARNESS ASSEMBLY Trim		1	
18	0084	892971T01	HARNESS ASSEMBLY Engine		1	
19	0088	83296920	FUSE Mini - Yellow - 20 Ampere	(20 AMP)	4	
19	0088	8329695	FUSE Mini - Tan - 5 Ampere	(5 AMP)	1	
20	0000	858754	COVER Fuse		1	
-	0084	878073A2	HARNESS ASSEMBLY (TPS)		1	
-	0084	858781A2	HARNESS ASSEMBLY Direct Injector		1	
-	0084	858780A2	HARNESS ASSEMBLY Fuel Injector		1	
-	0084	881262A2	HARNESS ASSEMBLY Alternator Alternator		1	
21	0084	882829A1	CABLE ASSEMBLY Starter		1	
22	0084	88439A46	CABLE ASSEMBLY Battery - Positive		1	
23	0011	68292	NUT (.312-18)		2	
24	0013	53166	LOCKWASHER (.312)		2	
25	0011	813938	CAP NUT (#10-32)		1	
26	0011	45076	NUT (#10-32) Brass		2	
27	0084	88807A16	CABLE ASSEMBLY (4.00 Inches) Black		1	
28	0000	13540	CAP Female		AR	
29	0000	89790607T	PCM Propulsion Control Module	(200)	1	
29	0000	89790608T	PCM Propulsion Control Module	(225)	1	
30	0010	82130025	SCREW (M6 x 25)		3	
31	0012	65567	WASHER (.265 x .750 x .048) Stainless Steel		3	

Solenoid Plate

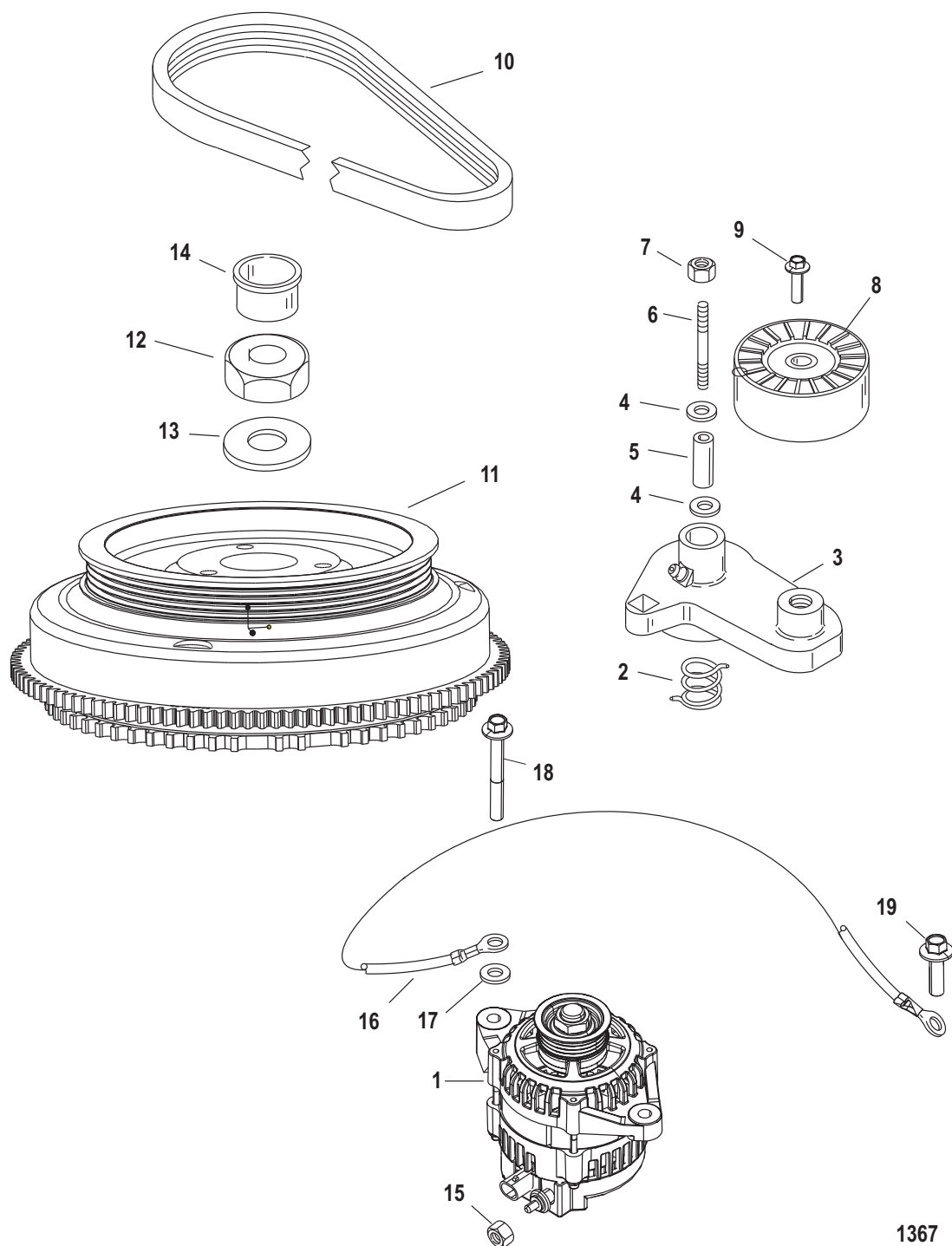


23756

Solenoid Plate

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
32	0025	834985	GROMMET		3	
33	0023	856954	BUSHING		3	
34	0054	891520001	CLIP		1	
35	0010	82129114	SCREW (M6 x 14)		1	
-		NSS	NOT SOLD SEPARATE Bracket Assembly-Complete		1	
36	0000	892295F01	BRACKET		1	
37	0025	834985	GROMMET		2	
38	0023	822003	BUSHING		2	
39	0000	881879011	SENSOR Pressure (0 - 100 PSI)		1	
40	0022	892403	FITTING		1	
41	0054	883066	CLIP (.865)		1	
42	0054	879962	CLIP		2	
43	0010	82130025	SCREW (M6 x 25)		2	
44	0010	82130012	SCREW (M6 x 12)		3	
45	0084	88439A26	CABLE ASSEMBLY Battery - Negative		1	
46	0010	81893420	SCREW (M8 x 20)		1	
47	0000	877613A02	CONNECTOR ASSEMBLY Weather Cap 6 Pin		1	
48	0000	830796A04	CONNECTOR ASSEMBLY Weather Cap - 4 Position Male		1	

Flywheel/Alternator



1367

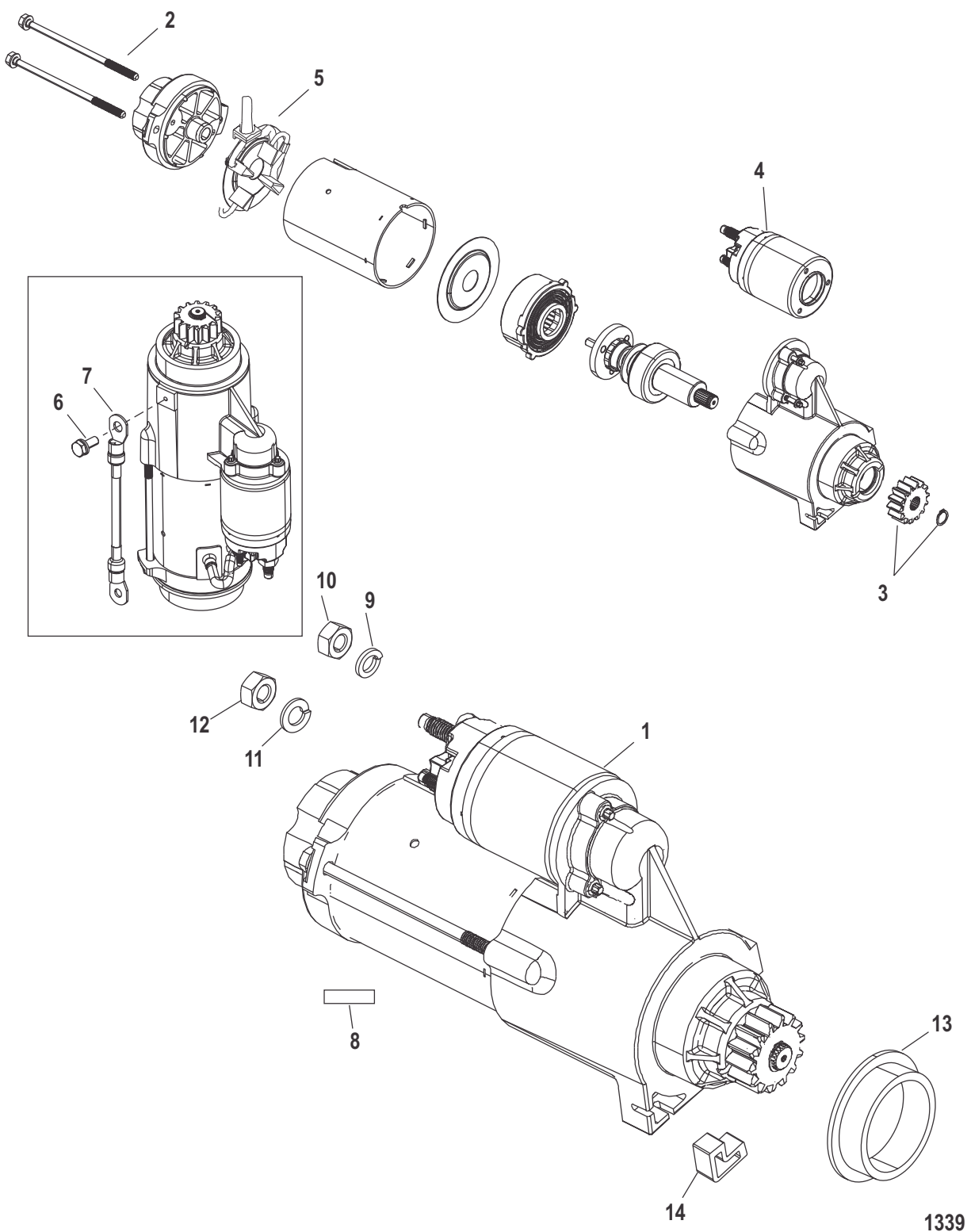
Flywheel/Alternator

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	881247A1	ALTERNATOR		1	[1]
2	0024	8523742	SPRING		1	
3	0000	856815T2	ARM TENSIONER ASSEMBLY		1	
4	0012	4002320	WASHER		2	
5	0023	8568941	BUSHING		1	
6	0016	8M0034457	STUD (M10 x 85)		1	
7	0011	826292	NUT (M10) Brass/Nickel Plated		1	
8	0000	852385A2	PULLEY ASSEMBLY		1	
9	0010	4010835	SCREW (M10 x 35) Hex Flange - Stainless Steel		1	
10	0057	828507Q5	BELT		1	
11	0283	859619T1	FLYWHEEL		1	
12	0011	42979	NUT (M16)		1	
13	0012	68229	WASHER (.641 x 1.250 x .190)		1	
14	0019	45907	PLUG Yellow		1	
15	0011	401386	NUT (M6) Stainless Steel		1	
16	0084	856583A5	CABLE ASSEMBLY		1	
17	0012	4002319	WASHER		1	
18	0010	82130150	SCREW (M10 x 50)		2	
19	0010	82130012	SCREW (M6 x 12)		1	

PART NOTES:

- [1] - Alternate part numbers:
- 881247A 1QS
- 881247R01Reman

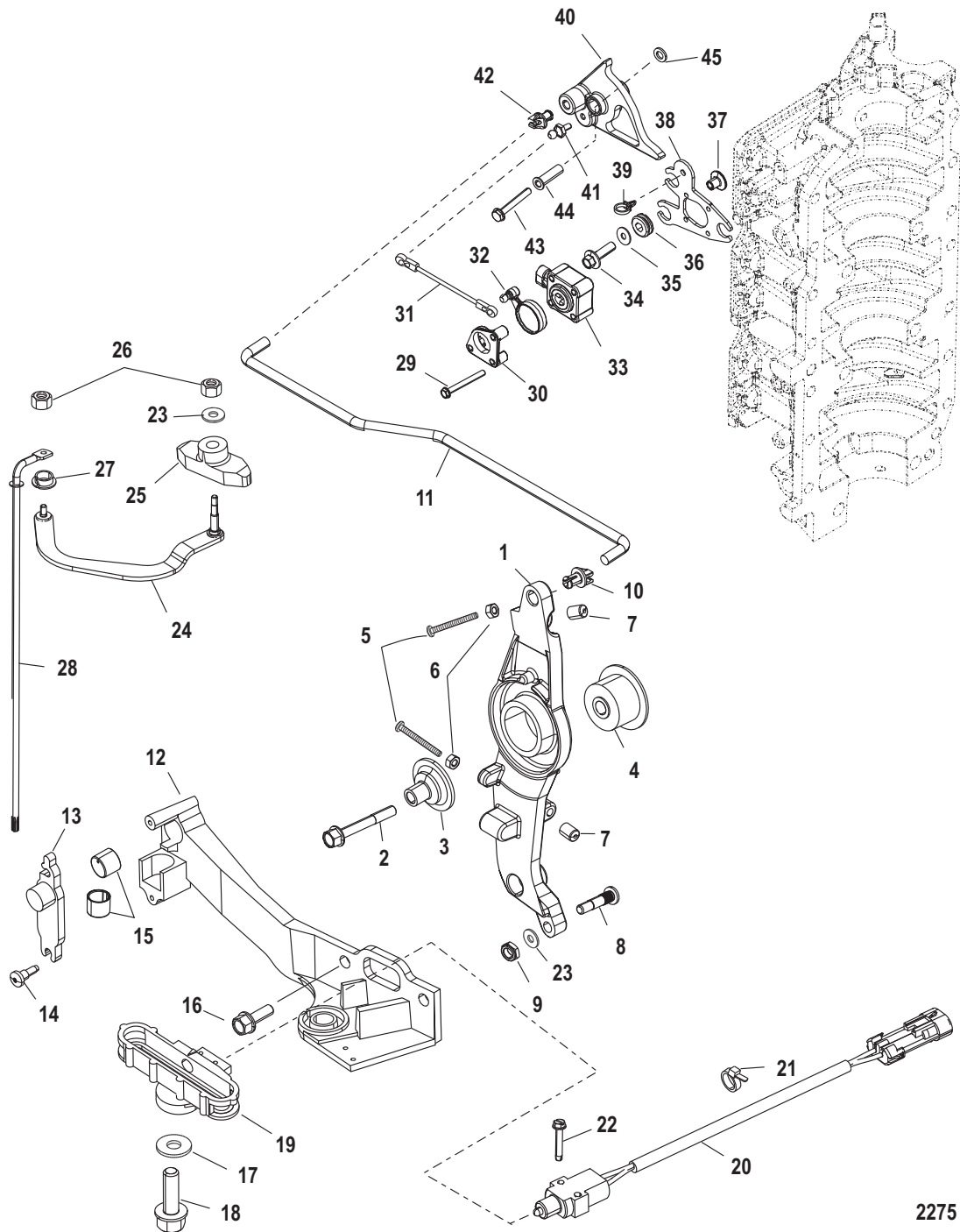
Starter Motor



Starter Motor

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0050	892339T01	STARTER MOTOR ASSEMBLY		1	
2		NSS	NOT SOLD SEPARATE Thru Bolt		2	
3	0043	880805A1	GEAR KIT		1	
4	0000	809463A1	SOLENOID KIT		1	
5	0000	8M0065258	BRUSH SET		1	
6	0010	69035	SCREW AND LOCKWASHER (.250-20 x .625) Stainless Steel		1	
7	0084	93388A1	CABLE ASSEMBLY (6.00 Inches) Black		1	
8	0037	8272822	DECAL Warning		1	
9	0013	400255	LOCKWASHER (M5)		1	
10	0011	400211	NUT (M5) Stainless Steel		1	
11	0013	26993	LOCKWASHER (.312)		1	
12	0011	400213	NUT (M8) Stainless Steel		1	
13	0023	8M0034918	COLLAR		1	
14	0000	879845	STOP		1	

Throttle Linkage

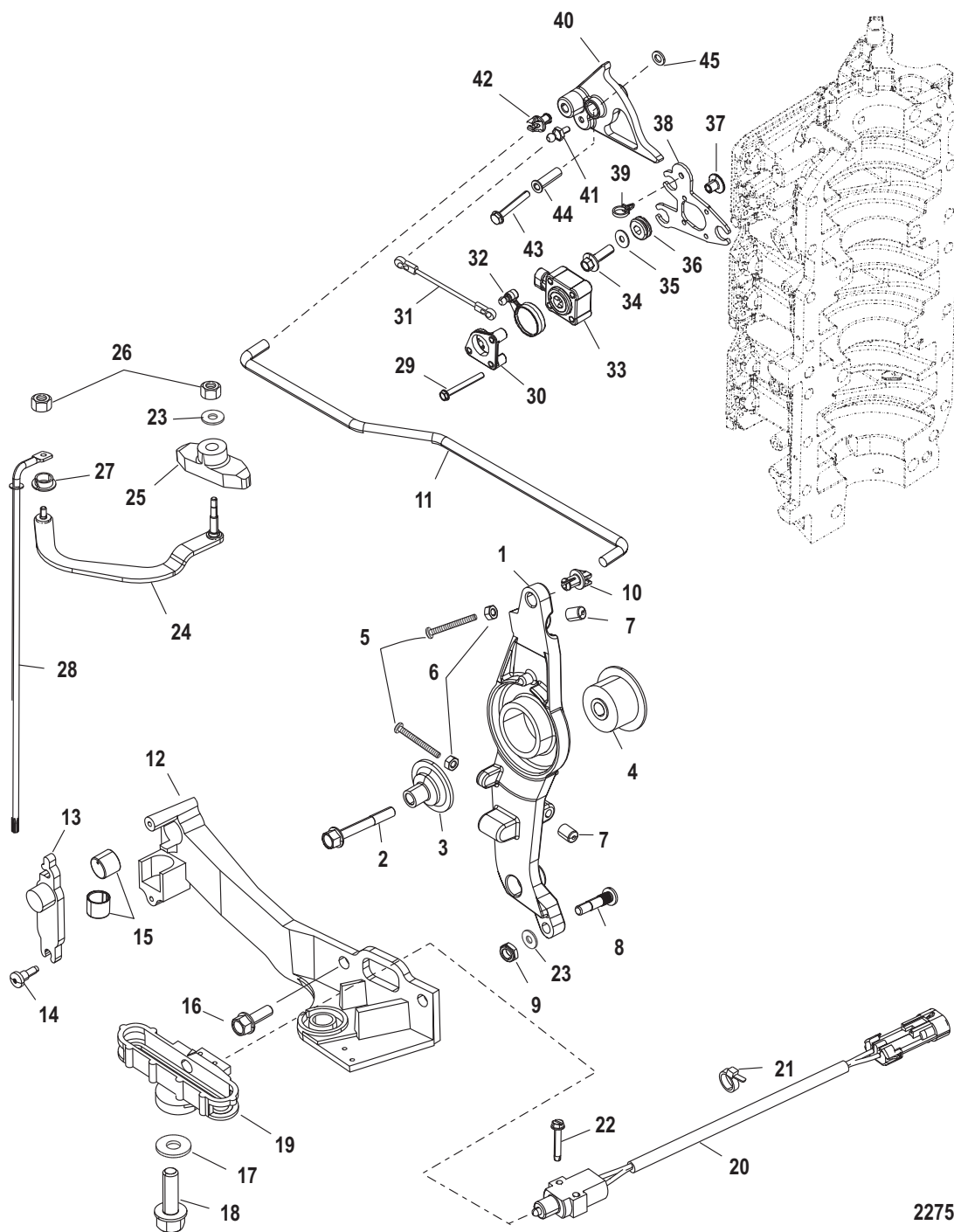


Throttle Linkage

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	8252682	LEVER		1	
2	0010	81893460	SCREW (M8 x 60)		1	
3	0023	887605	BUSHING		1	
4	0023	821113	BUSHING		1	
5	0010	40124	SCREW (M6 x 55)		2	
6	0011	400212	NUT (M6) Stainless Steel		2	
7	0000	42942	CAP		2	
8	0000	42927	INSERT		1	
9	0011	401386	NUT (M6) Stainless Steel		1	
10	0023	932481	BUSHING		1	
11	0000	884834	LINK		1	
12	0000	8240102	BRACKET Anchor		1	
13	0000	824016	LATCH		1	
14	0010	42975	DRIVE SCREW		2	
15	0000	824015	CUP Barrel Retainer		2	
16	0010	82155025	SCREW (M8 x 25 MM) Stainless Steel		2	
17	0012	43430	WASHER		1	
18	0010	82155025	SCREW (M8 x 25 MM) Stainless Steel		1	
19	0000	896662	BRACKET Slide		1	
20	0087	889514A01	SWITCH		1	
21	0054	816311T	TIE STRAP (8.00 Inches)		1	
22	0010	82470620	SCREW (M3.5 x 20)		2	
23	0012	35459	WASHER		1	
24	0000	883142A03	SHIFT LINK KIT		1	
25	0000	8539683	SLIDE		1	
26	0011	401386	NUT (M6) Stainless Steel		2	
27	0023	42994	BUSHING		1	
28	0000	896669001	SHIFT SHAFT Upper	(Long)	1	
28	0000	896669002	SHIFT SHAFT Upper	(X-Long)	1	
28	0000	896669003	SHIFT SHAFT Upper	(XX-Long)	1	
29	0010	40011113	SCREW (M5 x 45) Stainless Steel		3	
30	0000	8582261	COVER TPS		1	
31	0000	8M0008111	LINK TPI		1	
32	0000	883081	LEVER		1	
33	0000	83295211	INDICATOR Throttle Position	Also requires replacement of link rod	1	[1]
34	0010	82130025	SCREW (M6 x 25) (M6 x 25)		3	
35	0012	65567	WASHER (.265 x .750 x .048) Stainless Steel		3	
36	0025	834985	GROMMET		3	
37	0023	856954	BUSHING		3	
38	0000	8544862	BRACKET		1	
39	0054	858932	CLIP		1	
40	0000	858353T5	CAM ASSEMBLY		1	
41	0000	8235694	BALL Threaded		1	

Throttle Linkage

Throttle Linkage



Cat.# 90-803485007

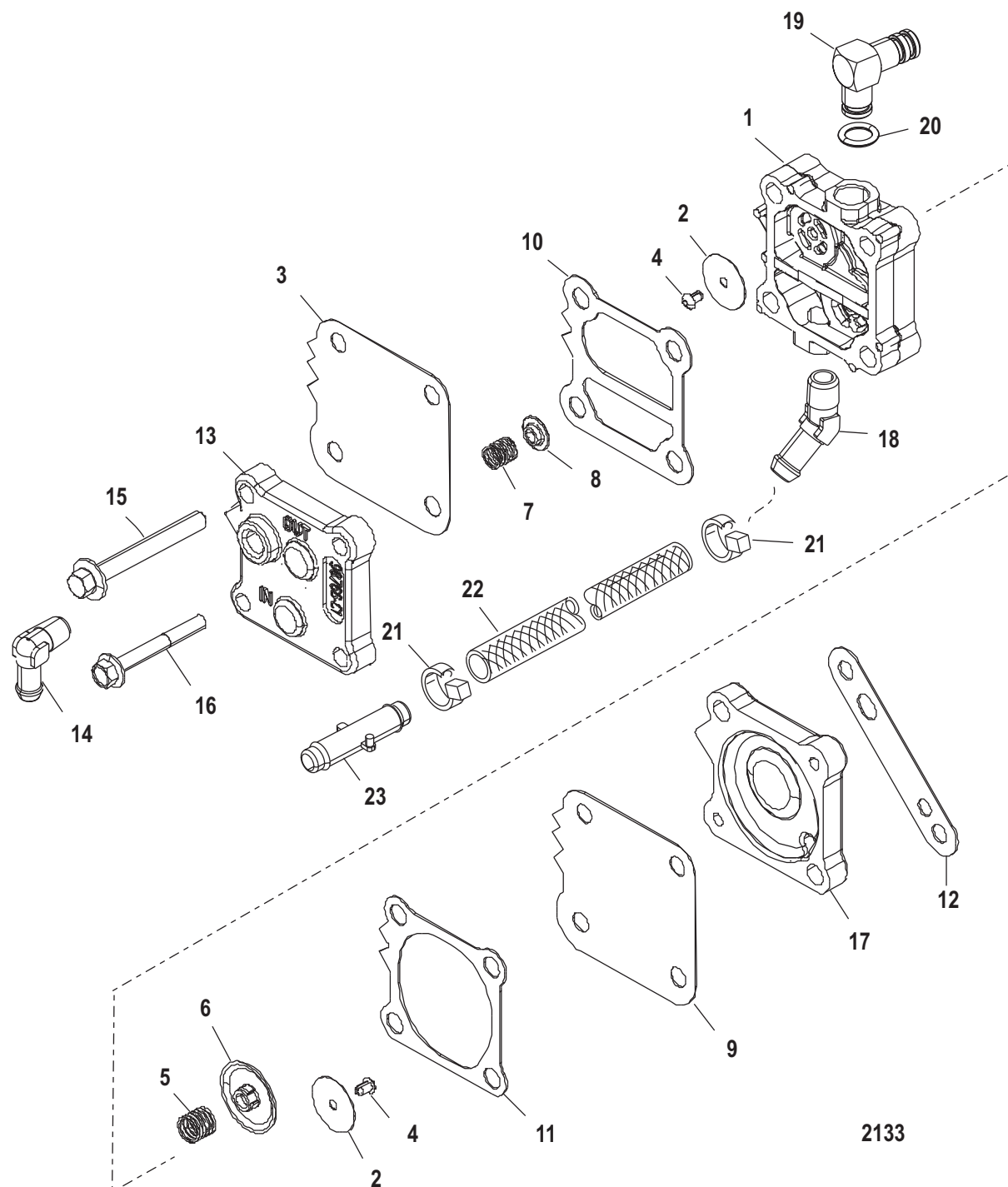
Throttle Linkage

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
42	0023	932481	BUSHING		1	
43	0010	40011155	SCREW (M8 x 55) Stainless Steel		1	
44	0023	8807371	BUSHING		1	
45	0012	56720	WASHER (.330 x .750 x .060) Stainless Steel		1	

PART NOTES:

- [1] - If replacing a Throttle Position Sensor (TPS) it is also necessary to replace TPS Link Rod 8M0008111

Fuel Pump



2133

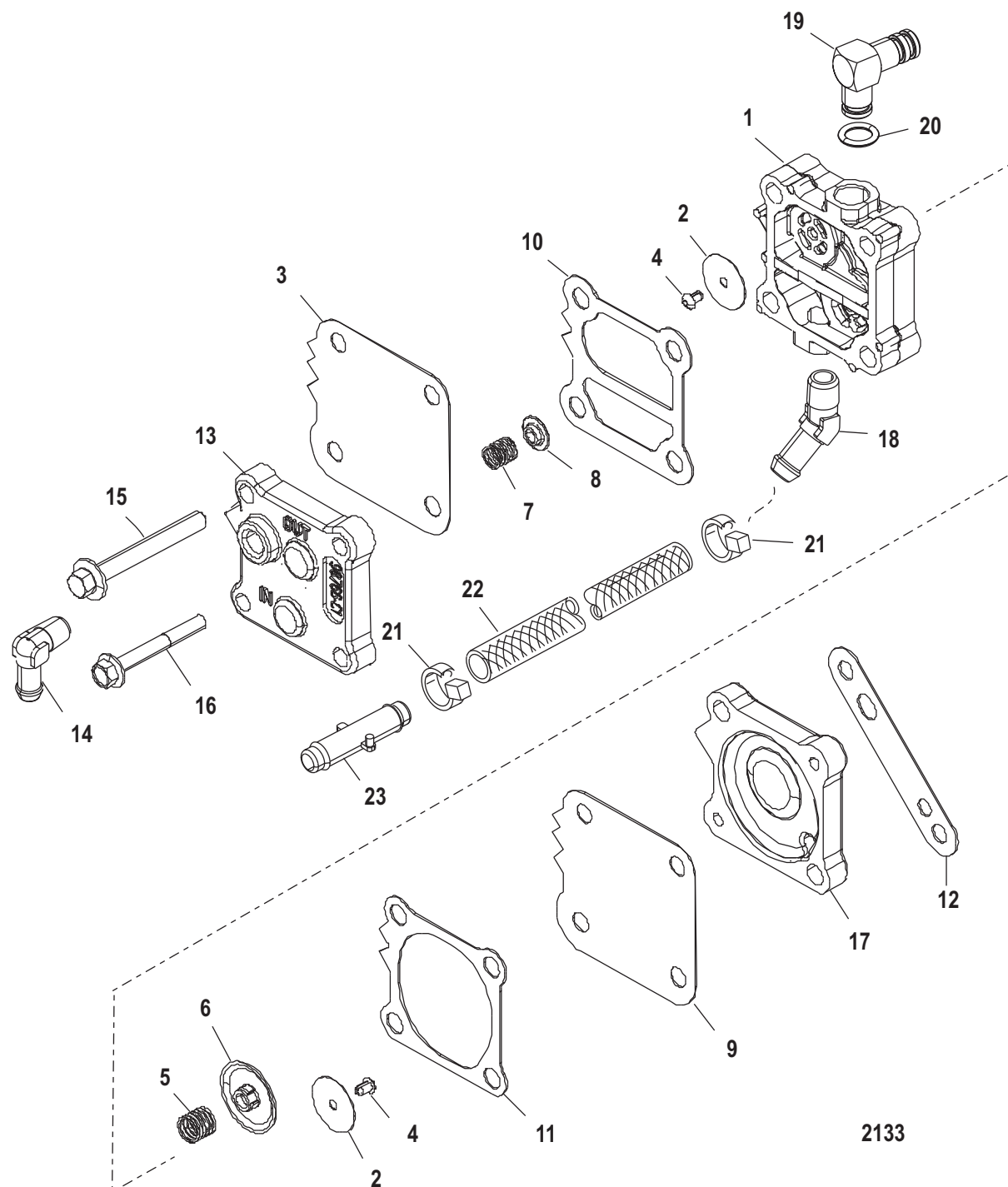
Fuel Pump

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0000	14360T74	PUMP ASSEMBLY Fuel		1	
1		NSS	NOT SOLD SEPARATE Fuel Pump		1	
2	0021	857005A1	DIAPHRAGM KIT		1	[1]
3		NSS	NOT SOLD SEPARATE Diaphragm		1	[2]
4		NSS	NOT SOLD SEPARATE Retainer		2	[2]
5		NSS	NOT SOLD SEPARATE Spring		1	[2]
6		NSS	NOT SOLD SEPARATE Cap		1	[2]
7		NSS	NOT SOLD SEPARATE Spring		1	[2]
8		NSS	NOT SOLD SEPARATE Cap		1	[2]
9		NSS	NOT SOLD SEPARATE Diaphragm		1	[2]
10		NSS	NOT SOLD SEPARATE Gasket-Boost		1	[2]
11		NSS	NOT SOLD SEPARATE Gasket-Pulse		1	[2]
12	0027	987691	GASKET		1	[3]
13	0000	987752	PLATE		1	
14	0022	996642	FITTING Elbow 90 Degree (.125-27 x .250) Nylon		1	
15	0010	82104540	SCREW (M5 x 40) Fuel Pump		2	
16	0010	82130050	SCREW (M6 x 50) Pump to crankcase		2	
17	0000	144303	BASE		1	
18	0022	782792	FITTING Elbow 45 Degree (1.25)		1	
19	0022	888493	ELBOW		1	
20	0025	805063	O-RING (.301 x .070)		1	
21	0054	816311T	TIE STRAP (8.00 Inches)		2	
22	0032	856822A2	HOSE AND SLEEVE ASSEMBLY (18.00 Inches)		1	
23	0022	822769	CONNECTOR		1	
-	0027	832934A00	GASKET SET Powerhead		1	
-	0000	854198A07	POWERHEAD ASSEMBLY	(200)	1	[4]
-	0000	877869A07	POWERHEAD ASSEMBLY	(225)	1	[5]

PART NOTES:

- [1] - COMPONENT OF ENGINE/POWERHEAD GASKET SET 832934A00
- [2] - COMPONENT OF ENGINE/POWERHEAD GASKET SET 832934A00
COMPONENT OF FUEL PUMP DIAPHRAGM KIT 857005A 1
- [3] - COMPONENT OF ENGINE/POWERHEAD GASKET SET 832934A00
COMPONENT OF POWERHEAD/PARTIAL ENGINE 854198A07 OR 877869A07
COMPONENT OF FUEL PUMP DIAPHRAGM KIT 857005A 1
- [4] - Alternate part numbers:
854198A07QS
854198R04Reman

Fuel Pump

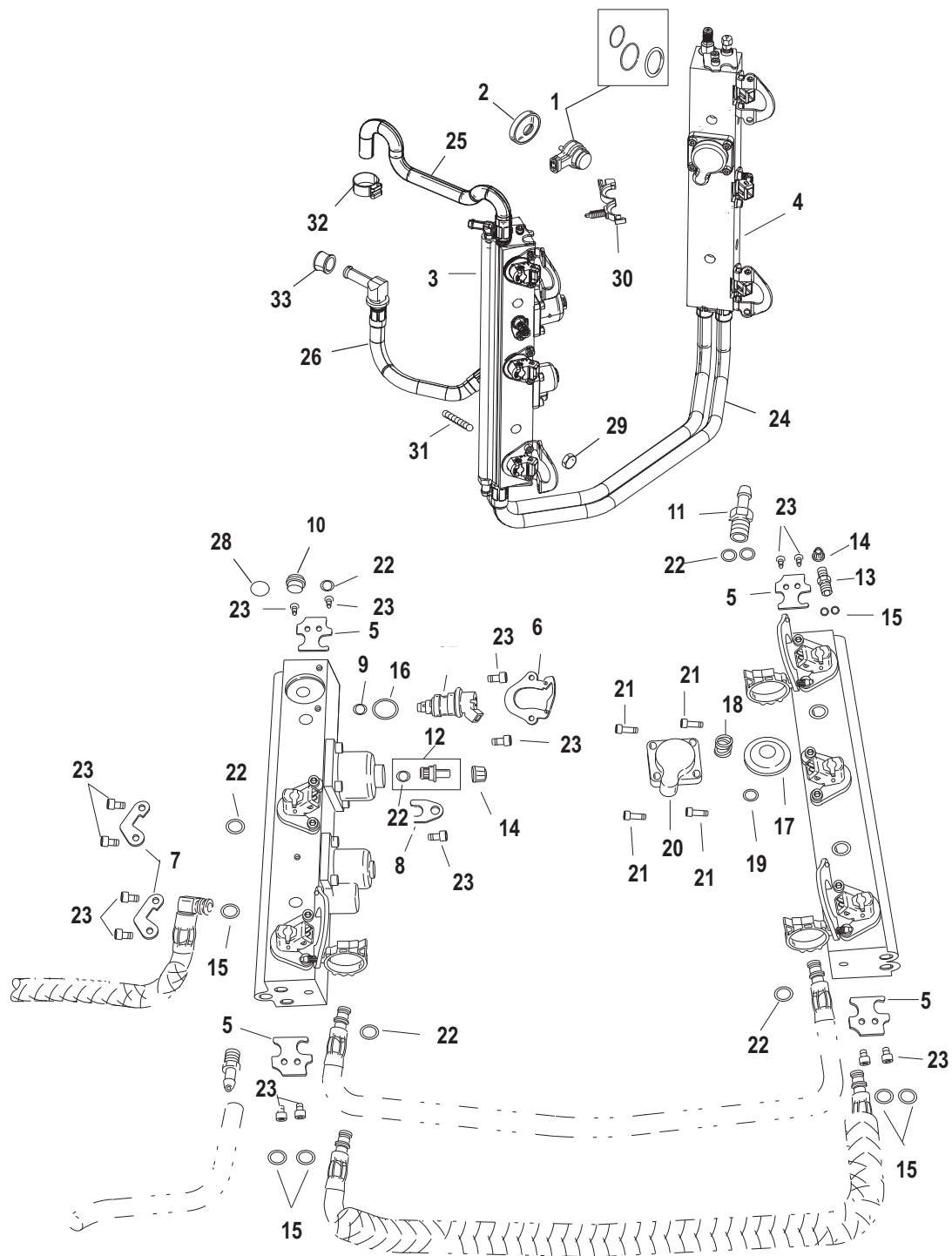


Cat.# 90-803485007

Fuel Pump

- [5] - Alternate part numbers:
- 877869A07QS
- 877869R04Reman

Fuel Rails



1477

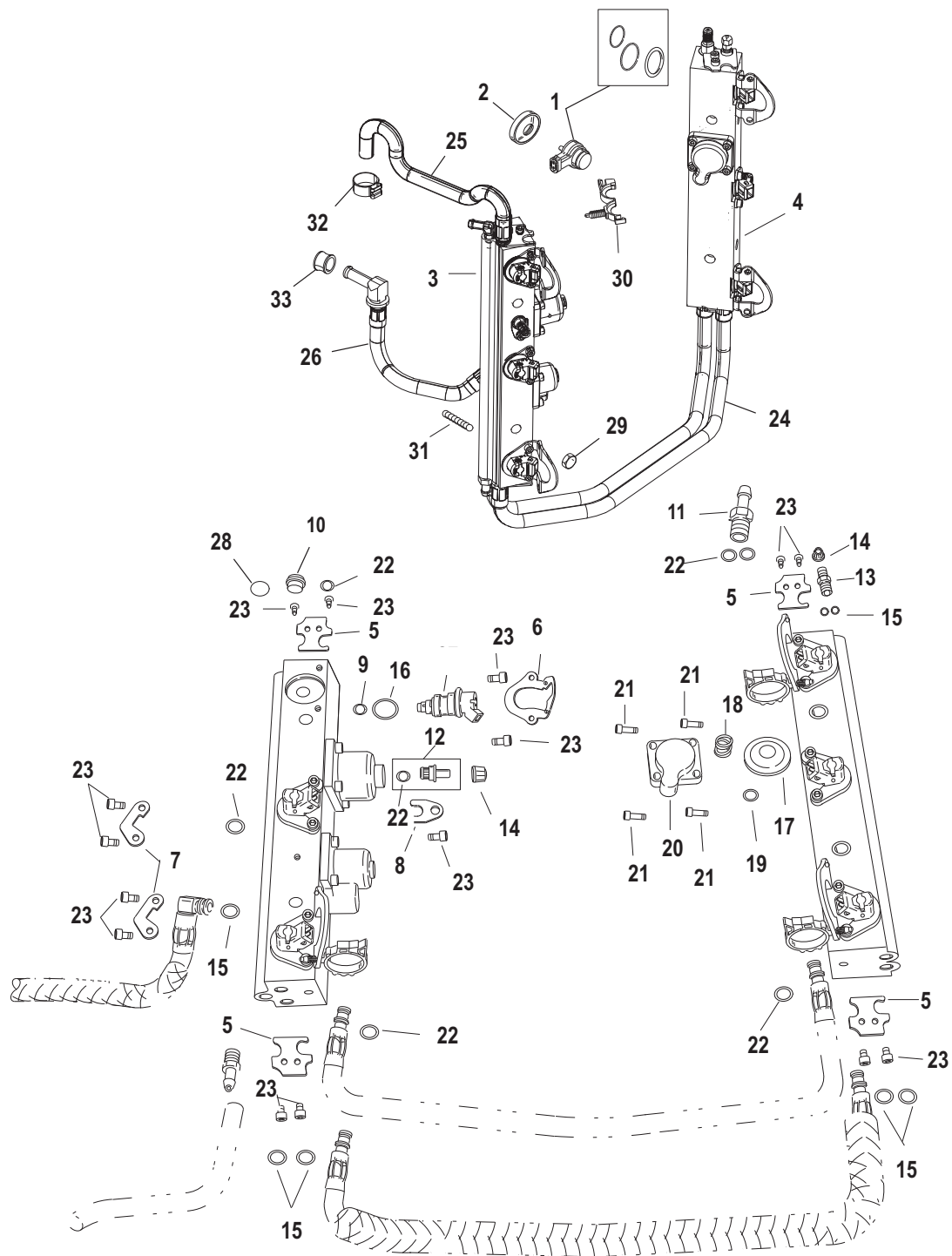
Fuel Rails

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	883078A05	INJECTOR KIT Air		6	
-	0026	804875	SEAL KIT		1	
2	0012	828694A1	WASHER ASSEMBLY Cupped		6	[1]
-	0000	895747T02	FUEL RAIL ASSEMBLY Complete		1	
3		NSS	NOT SOLD SEPARATE Fuel Rail (Port)		1	
4		NSS	NOT SOLD SEPARATE Fuel Rail (Starboard)		1	
5	0054	804830	CLAMP		4	
6	0054	8048311	CLAMP		4	
7	0054	804832	CLAMP		2	
8	0054	880816	CLAMP		1	
9	0025	804529	O-RING KIT Contains 6 pcs		1	
10	0019	804835	PLUG		1	
11	0022	804836	FITTING		1	
12	0000	804837	VALVE ASSEMBLY (.5 Inch Diameter)		1	
13	0000	883542	VALVE ASSEMBLY (.375 Inch Diameter)		1	
14	0022	805515	CAP Shrader Valve - Brass		2	
15	0025	804840	O-RING KIT		1	
16	0025	804530	O-RING KIT Contains 6 pcs		1	
17	0000	804533	DIAPHRAGM ASSEMBLY		1	
18	0024	804534	SPRING		1	
19	0025	804536	O-RING		1	
20	0000	804535	COVER		1	
21	0000	804526	SCREW PACKAGE (M5 x 16) (2 Per)		4	
22	0000	804532	O-RING KIT (16 per kit)		1	
23	0010	804525001	SCREW PACKAGE (2 Per)(M5 x 10)		15	
24	0032	804827	HOSE Fuel Balance		1	
25	0032	889310	HOSE Fuel Supply To Vapor Separator		1	
26	0032	889311	HOSE Fuel By Pass		1	
27	0000	804528	INJECTOR Fuel		6	
28	0000	804532	O-RING KIT		1	
29	0011	826292	NUT (M10) Brass/Nickel Plated		4	
30	0000	828791	CLIP		4	
31	0016	858778	STUD (M10 x 91)		4	
32	0054	856880	CLAMP Hose (15.3)		1	
33	0026	888852	SEAL Fuel Director		1	
-	0000	854198A07	POWERHEAD ASSEMBLY	(200)	1	[2]
-	0000	877869A07	POWERHEAD ASSEMBLY	(225)	1	[3]

PART NOTES:

[1] - COMPONENT OF POWERHEAD/PARTIAL ENGINE 854198A07 OR 877869A07

Fuel Rails

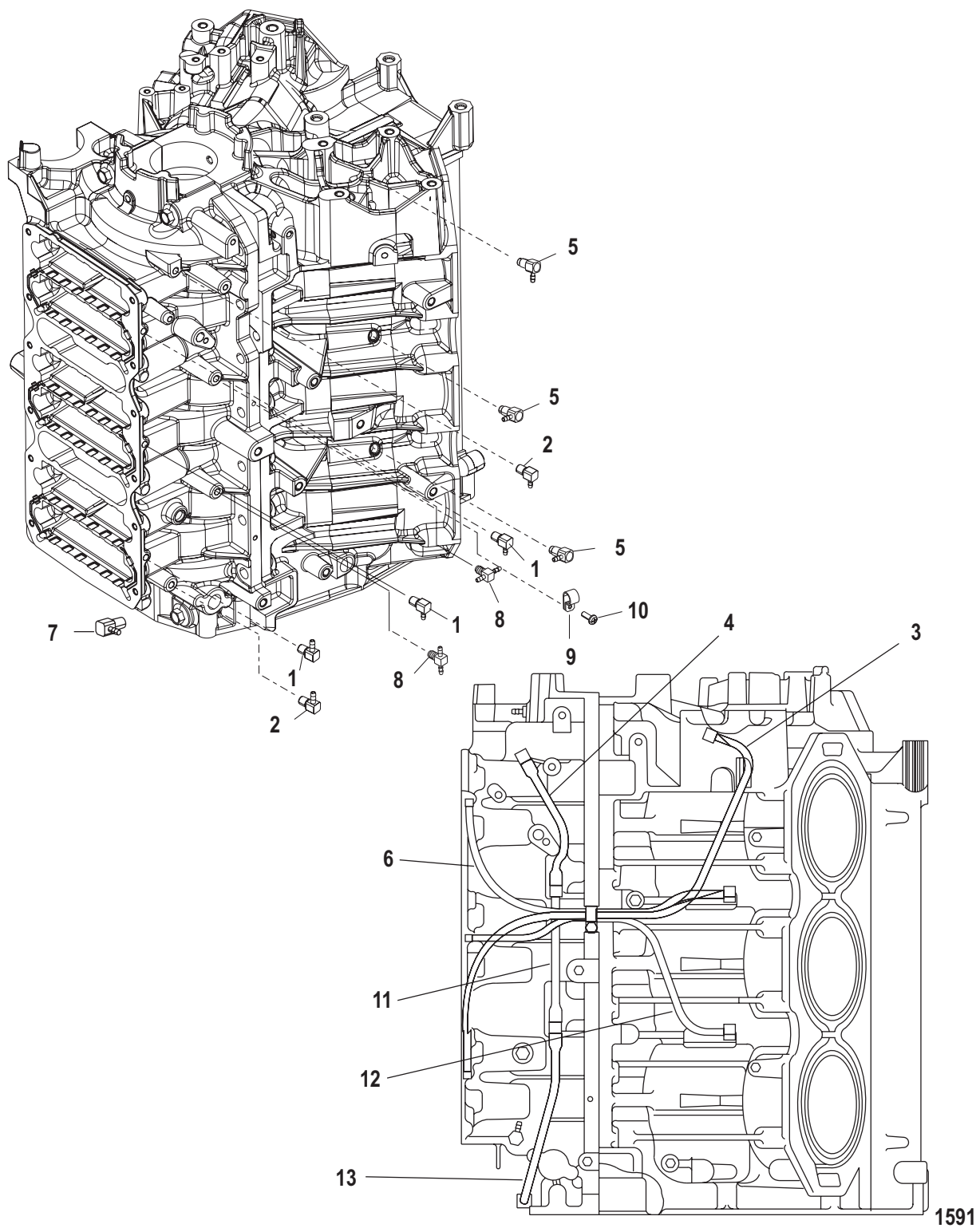


1477

Fuel Rails

- [2] - Alternate part numbers:
 854198A07QS
 854198R04Reman
- [3] - Alternate part numbers:
 877869A07QS
 877869R04Reman

Port Center Main Oiling System



1591

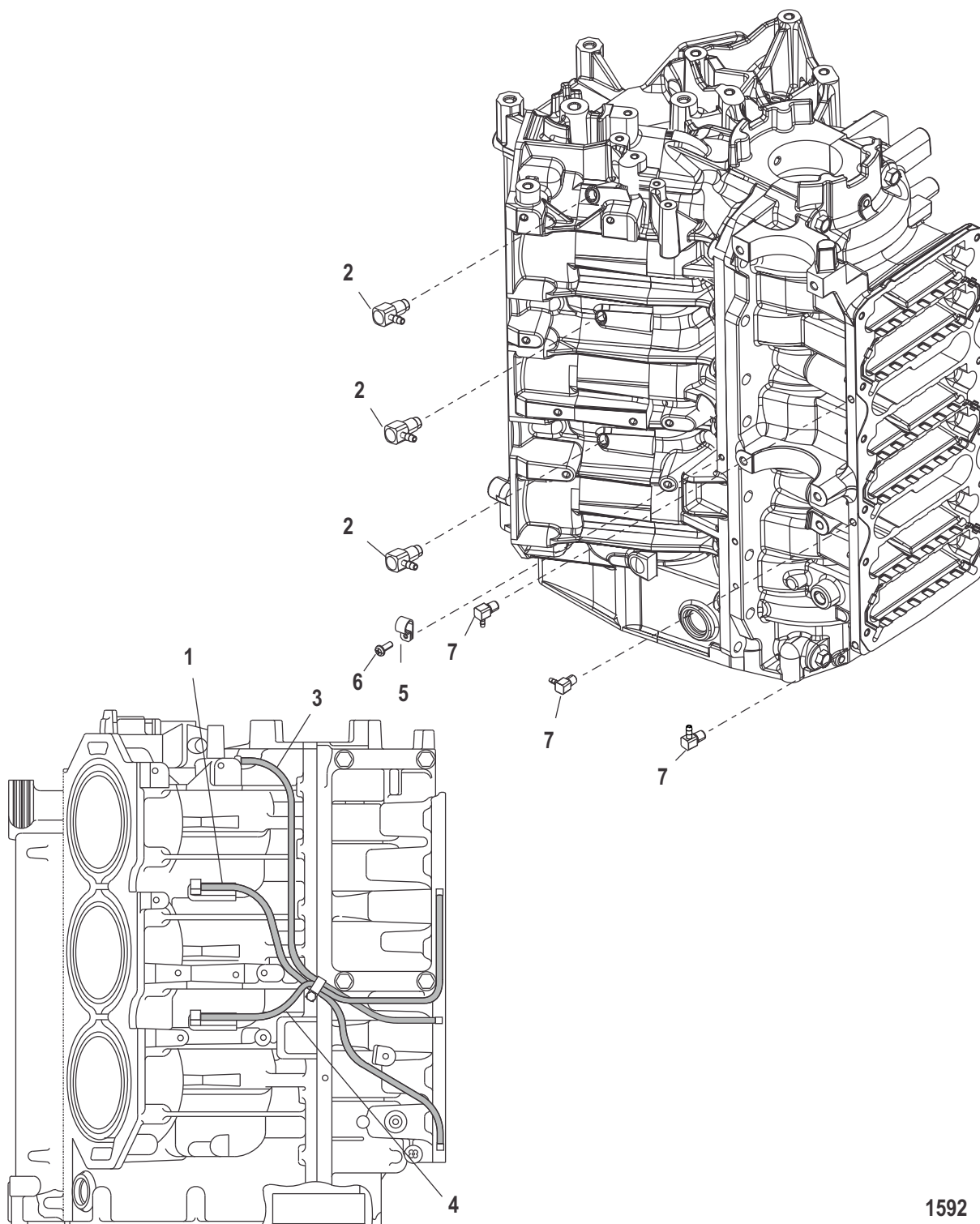
Port Center Main Oiling System

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0022	887801	FITTING Elbow 90 Degree (.0625-27)		3	[1]
2	0022	887801	FITTING Elbow 90 Degree (.0625-27)		2	[1]
3	0032	85606065	TUBING (38.00 Inches Bulk) (Cut to 20-1/2 Inches)		1	[1]
4	0032	85606065	TUBING (38.00 Inches Bulk) (Cut to 5 Inches)		1	[1]
5	0021	8592352	CHECK VALVE 90 Degree (.0625-27)		3	[1]
6	0032	85606065	TUBING (38.00 Inches Bulk) (Cut to 13 Inches)		1	[1]
7	0021	8282182	CHECK VALVE		1	[1]
8	0021	8582362	CHECK VALVE		2	[1]
9	0054	23567	CLIP		1	[1]
10	0010	878608	SCREW (#10-16 x .500)		1	[1]
11	0032	85606065	TUBING (38.00 Inches Bulk) (Cut to 4-3/4 Inches)		1	[1]
12	0032	85606065	TUBING (38.00 Inches Bulk) (Cut to 11 Inches)		1	[1]
13	0032	85606065	TUBING (38.00 Inches Bulk) (Cut to 9-1/2 Inches)		1	[1]
-	0000	854198A07	POWERHEAD ASSEMBLY	(200)	1	[2]
-	0000	877869A07	POWERHEAD ASSEMBLY	(225)	1	[3]

PART NOTES:

- [1] - COMPONENT OF POWERHEAD/PARTIAL ENGINE 854198A07 OR 877869A07
- [2] - Alternate part numbers:
854198A07QS
854198R04Reman
- [3] - Alternate part numbers:
877869A07QS
877869R04Reman

Starboard Center Main Oiling System



1592

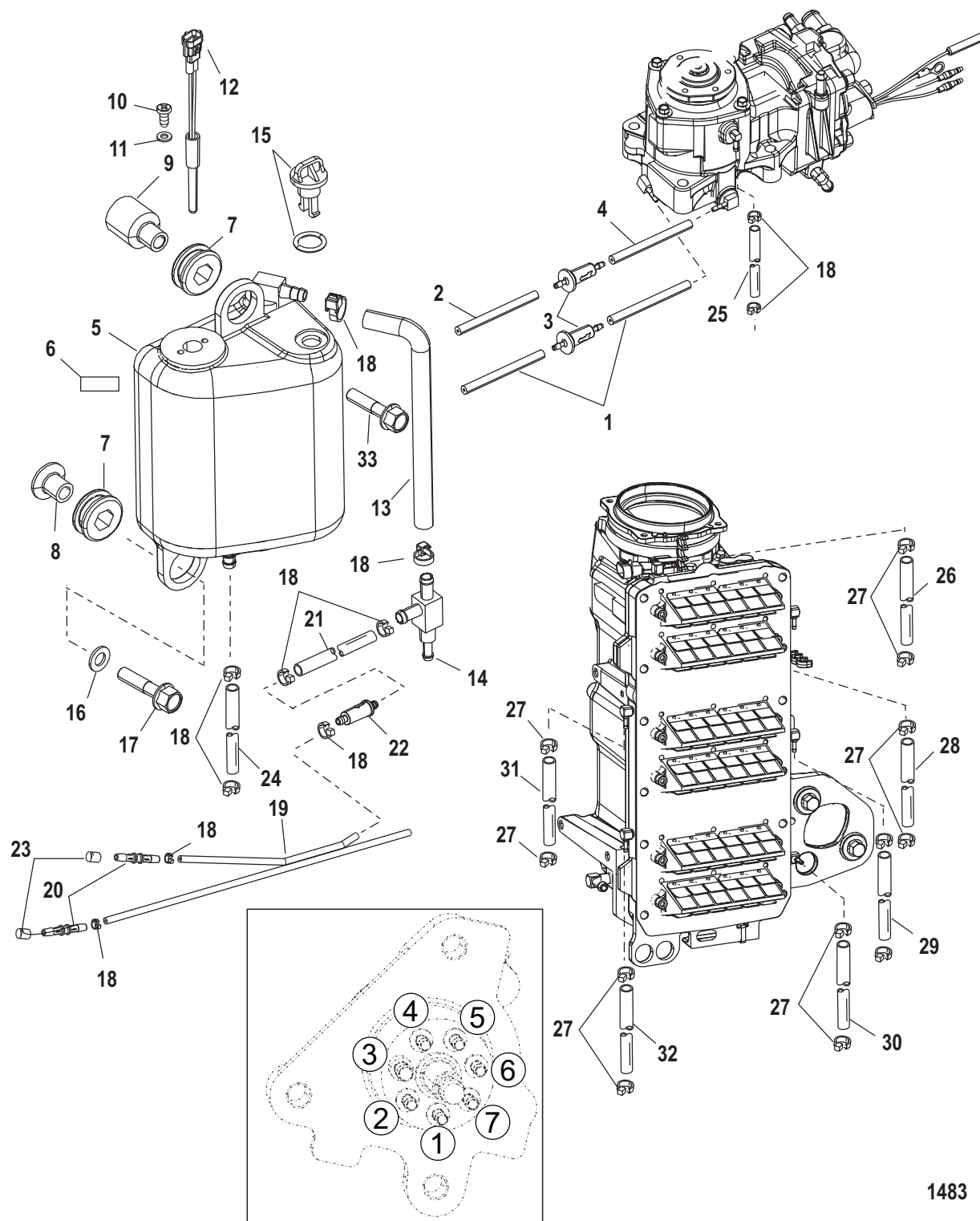
Starboard Center Main Oiling System

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0032	85606065	TUBING (38.00 Inches Bulk) (Cut to 15-1/2 Inches)		1	[1]
2	0021	8592352	CHECK VALVE 90 Degree (.0625-27)		3	[1]
3	0032	85606065	TUBING (38.00 Inches Bulk) (Cut to 16-1/2 Inches)		1	[1]
4	0032	85606065	TUBING (38.00 Inches Bulk) (Cut to 15 Inches)		1	[1]
5	0054	23567	CLIP		1	[1]
6	0010	878608	SCREW (#10-16 x .500)		1	[1]
7	0022	887801	FITTING Elbow 90 Degree (.0625-27)		3	[1]
-	0000	854198A07	POWERHEAD ASSEMBLY	(200)	1	[2]
-	0000	877869A07	POWERHEAD ASSEMBLY	(225)	1	[3]

PART NOTES:

- [1] - COMPONENT OF POWERHEAD/PARTIAL ENGINE 854198A07 OR 877869A07
- [2] - Alternate part numbers:
854198A07QS
854198R04Reman
- [3] - Alternate part numbers:
877869A07QS
877869R04Reman

Oiling System



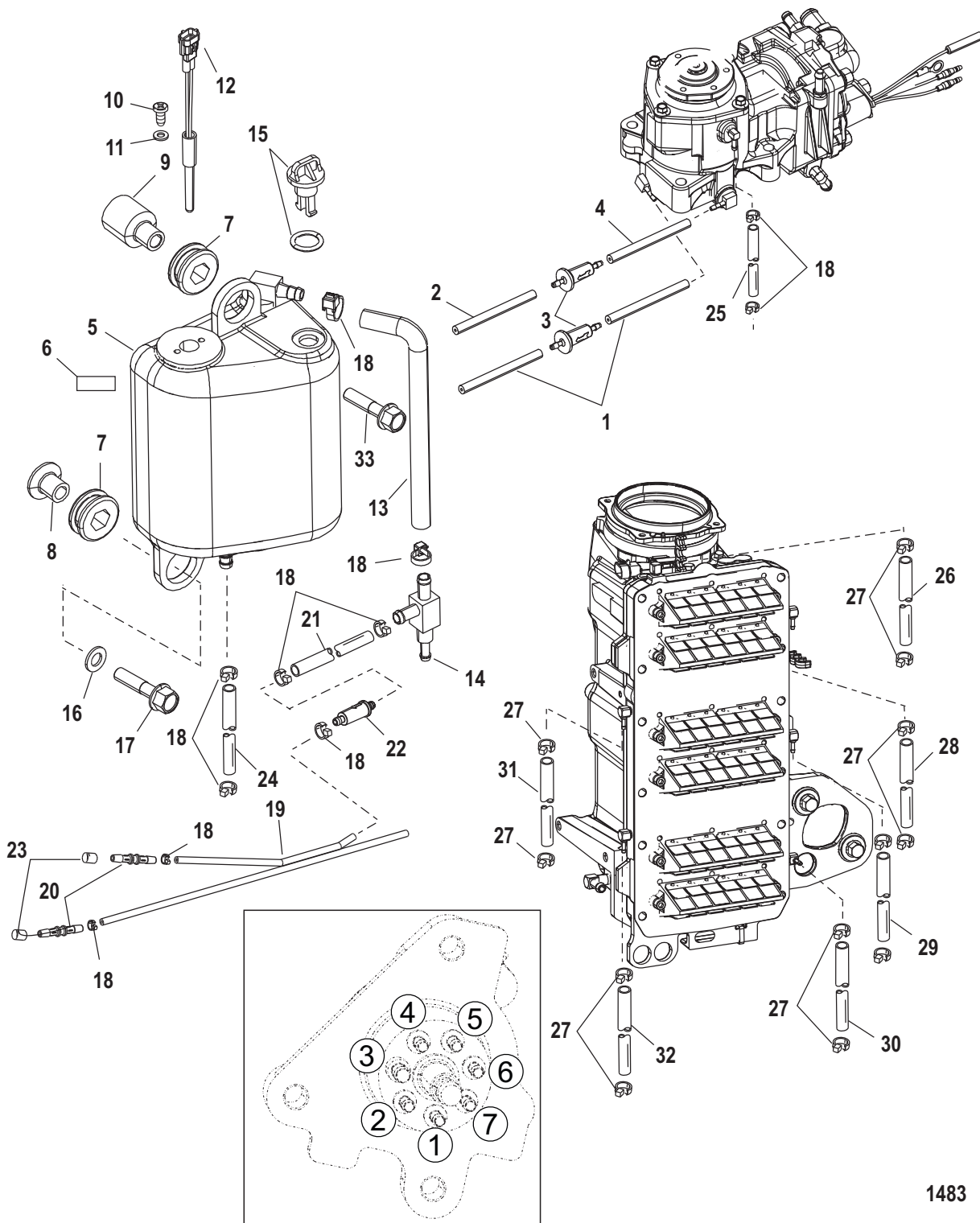
1483

Oiling System

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0032	85606065	TUBING (38.00 Inches Bulk) Cut to 11.50 Inches To Block		2	
2	0032	85606065	TUBING (38.00 Inches Bulk) Cut to 5 Inches To Block		1	
3	0035	18206001	FILTER Fuel		2	
4	0032	85606065	TUBING (38.00 Inches Bulk) Cut to 9 Inches		1	
5	1200	884525T1	TANK Oil		1	
6		NSS	NOT SOLD SEPARATE Decal-Reservoir		1	
7	0025	855362001	GROMMET		3	
8	0023	855364	BUSHING		2	
9	0023	883050	SPACER		1	
10	0010	58376	SCREW (.164-18 x .375)		1	
11	0012	72761	WASHER (.203 x .562 x .060) Stainless Steel		1	
12	0087	856156A4	SWITCH		1	
13	0032	885553	HOSE		1	
14	0022	424254	FITTING		1	
15	0019	887609	PLUG		1	
16	0012	4002318	WASHER		3	
17	0010	81893435	SCREW (M8 x 35)		2	
18	0054	816311T	TIE STRAP (8.00 Inches)		AR	
19	0032	8752891	HOSE To Block		1	
20	0022	858955	CONNECTOR		2	
21	0032	875283	HOSE (2.00 Inches)		1	
22	0035	875284001	FILTER Oil - In Line		1	
23		NSS	NOT SOLD SEPARATE Plug		2	
24	0032	892830053	HOSE (24.00 Inches Braided) Cut to 22 Inches To Center of Oil Pump		1	
25	0032	85583466	HOSE (40.00 Inches Bulk) Cut to 34 Inches To Oil Pump Connection Illustrated as #2		1	
26	0032	85606065	TUBING (38.00 Inches Bulk) Cut to 19.50 Inches To Oil Pump Connection Illustrated as #6		1	
27	0000	56762	TIE STRAP (4.00 Inches)		AR	
28	0032	85606065	TUBING (38.00 Inches Bulk) Cut to 11 Inches To Oil Pump Connection Illustrated as #5		1	
29	0032	85606065	TUBING (38.00 Inches Bulk) Cut to 6 Inches To Oil Pump Connection Illustrated as #4		1	
30	0032	85606065	TUBING (38.00 Inches Bulk) Cut to 4 Inches To Oil Pump Connection Illustrated as #3		1	
31	0032	85606065	TUBING (38.00 Inches Bulk) Cut to 22 Inches To Oil Pump Connection Illustrated as #1		1	
32	0032	85606065	TUBING (38.00 Inches Bulk) Cut to 16 Inches To Oil Pump Connection Illustrated as #7		1	

Oiling System

Oiling System



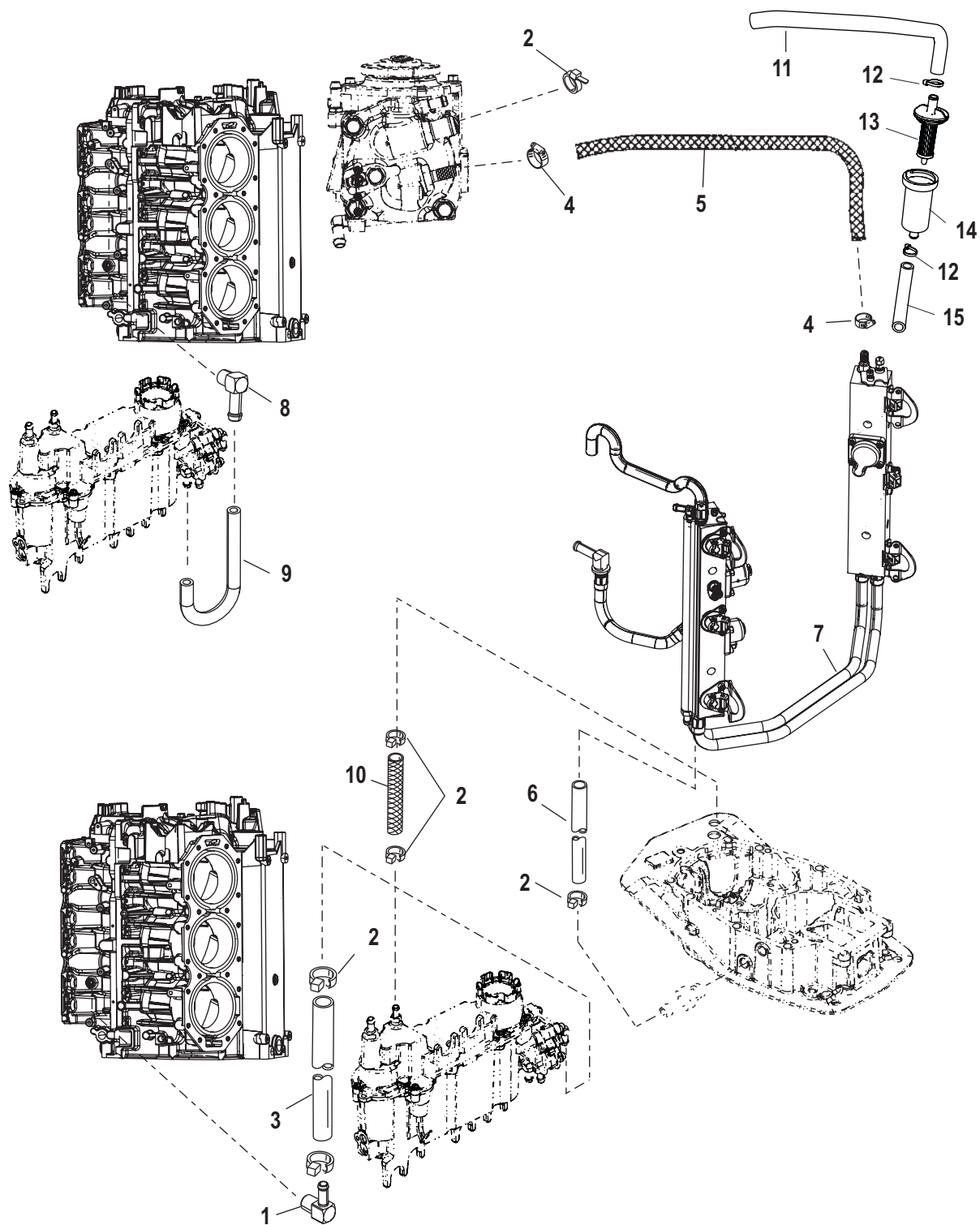
1483

Cat.# 90-803485007

Oiling System

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
33	0010	81893460	SCREW (M8 x 60)		1	

Air Hoses



23749

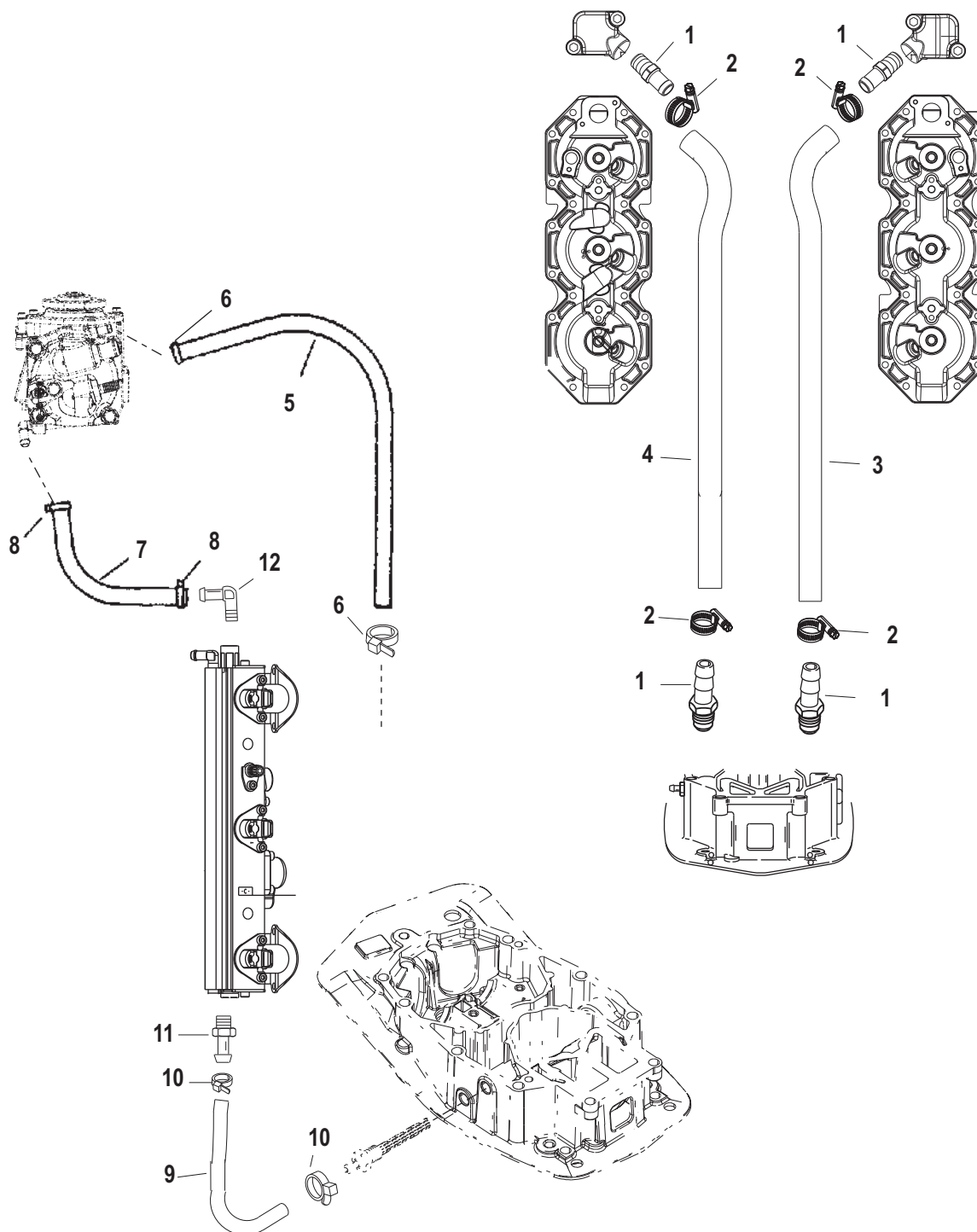
Air Hoses

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0022	856842	ELBOW		1	[1]
2	0054	816311T	TIE STRAP (8.00 Inches)		AR	
3	0032	830757130	TUBING (.312) (70.00 Inches Bulk) (Cut to 8 Inches)		1	
4	0054	856880	CLAMP Hose (15.3)		2	
5	0032	8567631	HOSE ASSEMBLY		1	
6	0032	889314	HOSE Air By-Pass		1	
7	0032	804829	HOSE ASSEMBLY Air Balance		1	
8	0022	875271	FITTING 90 Degree - Brass (.125-27)		1	[1]
9	0032	887630	HOSE Molded		1	
10	0032	888827	HOSE/SLEEVE		1	
11	0032	8M0005664	HOSE Molded		1	
12	0054	816311T	TIE STRAP (8.00 Inches)		2	
13	0035	880084T	FILTER ASSEMBLY		1	
14	0000	8M0005677	MUFFLER		1	
15	0032	8M0005665	HOSE Molded		1	
-	0000	854198A07	POWERHEAD ASSEMBLY	(200)	1	[2]
-	0000	877869A07	POWERHEAD ASSEMBLY	(225)	1	[3]

PART NOTES:

- [1] - COMPONENT OF POWERHEAD/PARTIAL ENGINE 854198A07 OR 877869A07
- [2] - Alternate part numbers:
854198A07QS
854198R04Reman
- [3] - Alternate part numbers:
877869A07QS
877869R04Reman

Water Hoses



1594

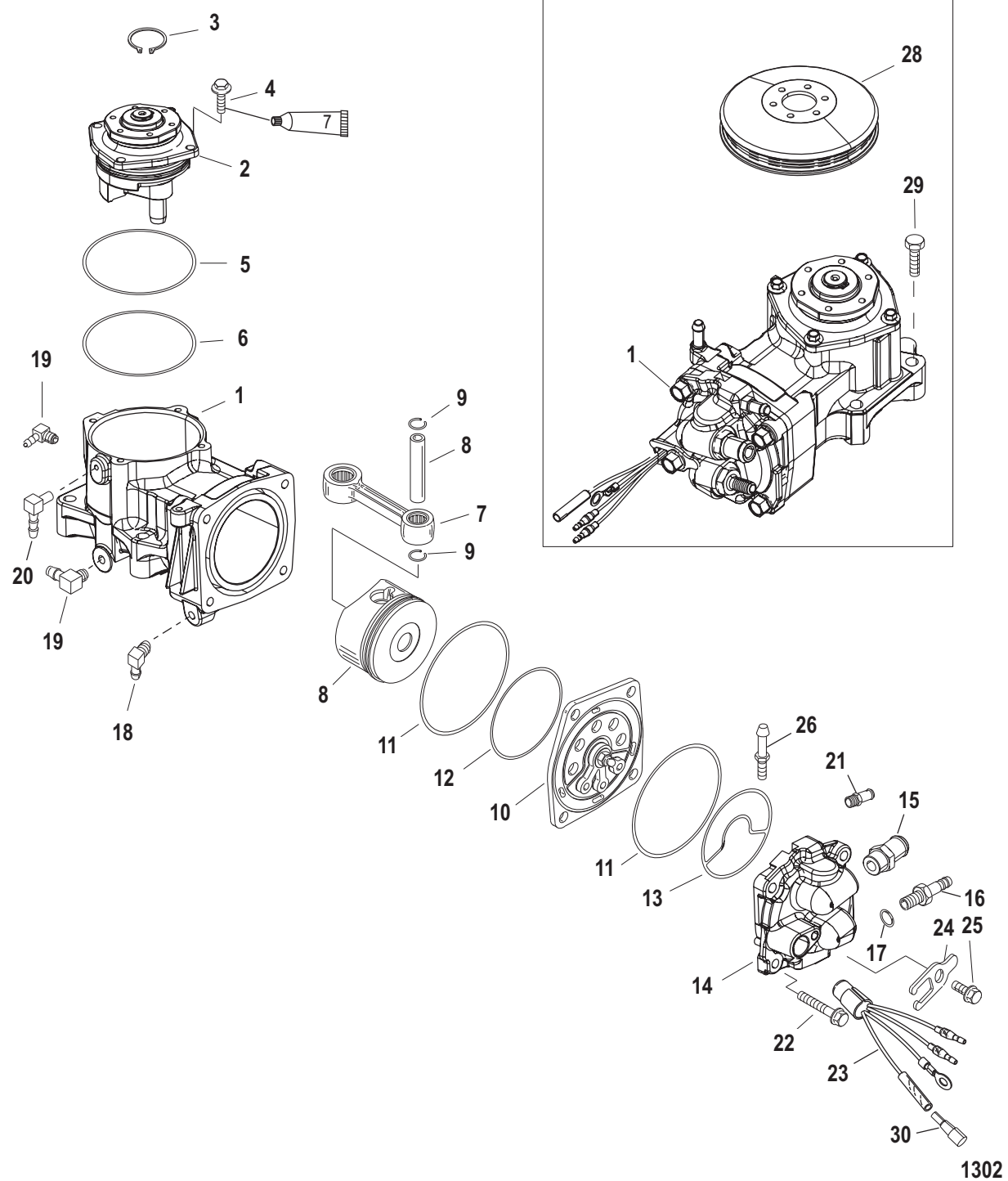
Water Hoses

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0022	858855	FITTING Straight		4	
2	0054	888988014	CLAMP (25.6 mm)		4	
3	0032	859090001	HOSE Starboard Dump		1	
4	0032	859089001	HOSE Port Dump		1	
5	0032	856839	TUBING To Telltale		1	
6	0054	816311T	TIE STRAP (8.00 Inches)		2	
7	0032	858807	HOSE		1	
8	0054	816311T	TIE STRAP (8.00 Inches)		2	
9	0032	858865	HOSE		1	
10	0054	816311T	TIE STRAP (8.00 Inches)		2	
11	0022	291112	FITTING		1	
12	0022	996642	FITTING Elbow 90 Degree (.125-27 x .250) Nylon		1	
-	0000	854198A07	POWERHEAD ASSEMBLY	(200)	1	[1]
-	0000	877869A07	POWERHEAD ASSEMBLY	(225)	1	[2]

PART NOTES:

- [1] - Alternate part numbers:
854198A07QS
854198R04Reman
- [2] - Alternate part numbers:
877869A07QS
877869R04Reman

Air Compressor Components



Air Compressor Components

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	828123T32	COMPRESSOR ASSEMBLY Air		1	
2	1173	828131A12	END CAP ASSEMBLY		1	
3		NSS	NOT SOLD SEPARATE Snap Ring		1	
4	0010	85593920	SCREW (M6 x 20)		4	
5	0025	67206001	O-RING		1	
6	0025	67206001	O-RING		1	
7	0653	833146T06	CONNECTING ROD ASSEMBLY		1	
8		NSS	NOT SOLD SEPARATE Piston assembly		1	
9	0053	8348101	RING Lock		2	
10	0000	835088A10	REED PLATE ASSEMBLY		1	
11	0025	67207	O-RING (3.489 x .070)		2	
12	0025	832804	O-RING (2.739 x .070)		1	
13	0026	828225	SEAL		1	
14	0000	835087A8	HEAD KIT Compressor		1	
15	0022	8812711	FITTING		1	
16	0022	856744	FITTING		1	
17	0025	831985	O-RING (.468 x .078)		1	
18	0022	996642	FITTING Elbow 90 Degree (.125-27 x .250) Nylon		1	
19	0021	428641	FITTING Check Valve		2	
20	0022	151331	FITTING		1	
21	0022	16604	FITTING Straight (.125-27)		1	
22	0010	82127335	SCREW (M8 x 35 MM)		4	
23	0000	13536A14	SENSOR ASSEMBLY Temperature		1	
24	0000	137151	RETAINER		1	
25	0010	81893414	SCREW (M8 x 14)		1	
26	0000	8215832	PIN Special (1.5 Inches)		1	
27	0010	85593912	SCREW (M6 x 12)		6	
28	0000	8328233	PULLEY		1	
29	0010	8M0045380	SCREW (M8 x 50)		4	
30	0000	13541	PLUG Male		1	
-	0025	832804A03	O-RING KIT		1	



Air Handler

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0000	885594T04	AIR HANDLER ASSEMBLY		1	
1	0000	858541T3	PLATE		1	
2	0027	804680	GASKET		1	[1]
3	0000	828623T6	REED BLOCK ASSEMBLY		6	
4	0010	8555252	SCREW (M6)		12	
5	0023	855364	BUSHING		3	
6	0025	855362001	GROMMET		3	
7	0012	817274	WASHER (.344 x 1.00 x .063) Stainless Steel		3	
8	0010	81893430	SCREW (M8 x 30)		3	
9	0000	858708T1	PLENUM KIT Air		1	
10	0027	804679004	GASKET		1	[2]
11	0010	883942	SCREW (M4 x 16)		2	
12	0000	854445	SENSOR MAP		1	
13	0000	884522	BRACKET MAP Sensor		1	
14	0000	885342002	SENSOR ASSEMBLY		1	
15	0025	896699	O-RING (1.78 mm x .08 mm)		1	
16	0000	883949T2	THROTTLE BODY KIT		1	
17	0010	82130040	SCREW (M6 x 40)		4	
18	0025	855426	O-RING		1	
19	0000	857149T05	PUMP ASSEMBLY Oil		1	
20	0000	858851A03	LEVER ASSEMBLY Throttle		1	
21	0000	889610	ROLLER		1	
22	0012	56681	WASHER (.203 x .500 x .032)		1	
23	0011	826709104	NUT (#8-32) Stainless Steel		1	
24	0010	889354	SCREW Special		1	
25	0012	881991	WASHER Cupped		1	
26	0012	881992	WASHER Spool		1	
27	0013	69432	LOCKWASHER External (#10)		1	
28	0054	804842	CLAMP		1	
29	0021	858870	CHECK VALVE		6	
30	0010	1993716	SCREW (M6 x 16)		1	
31	0000	859230T	RETAINER		2	
32	0010	82130040	SCREW (M6 x 40)		12	
33	0012	29245	WASHER (.281 x .500 x .060) Stainless Steel		2	
34	0000	880083T1	COVER ASSEMBLY		1	
35	0025	13467	GROMMET (.88 Inside Diameter)		3	
36	0019	89219001	PLUG		1	
37	0025	821555001	GROMMET		2	
38	0000	881909T3	ATTENUATOR ASSEMBLY		1	
39	0023	856954	BUSHING		1	
40	0025	834985	GROMMET		1	
41	0000	882767	SEAL		1	
42	0025	20116	GROMMET		1	
43	0054	23567	CLIP		1	



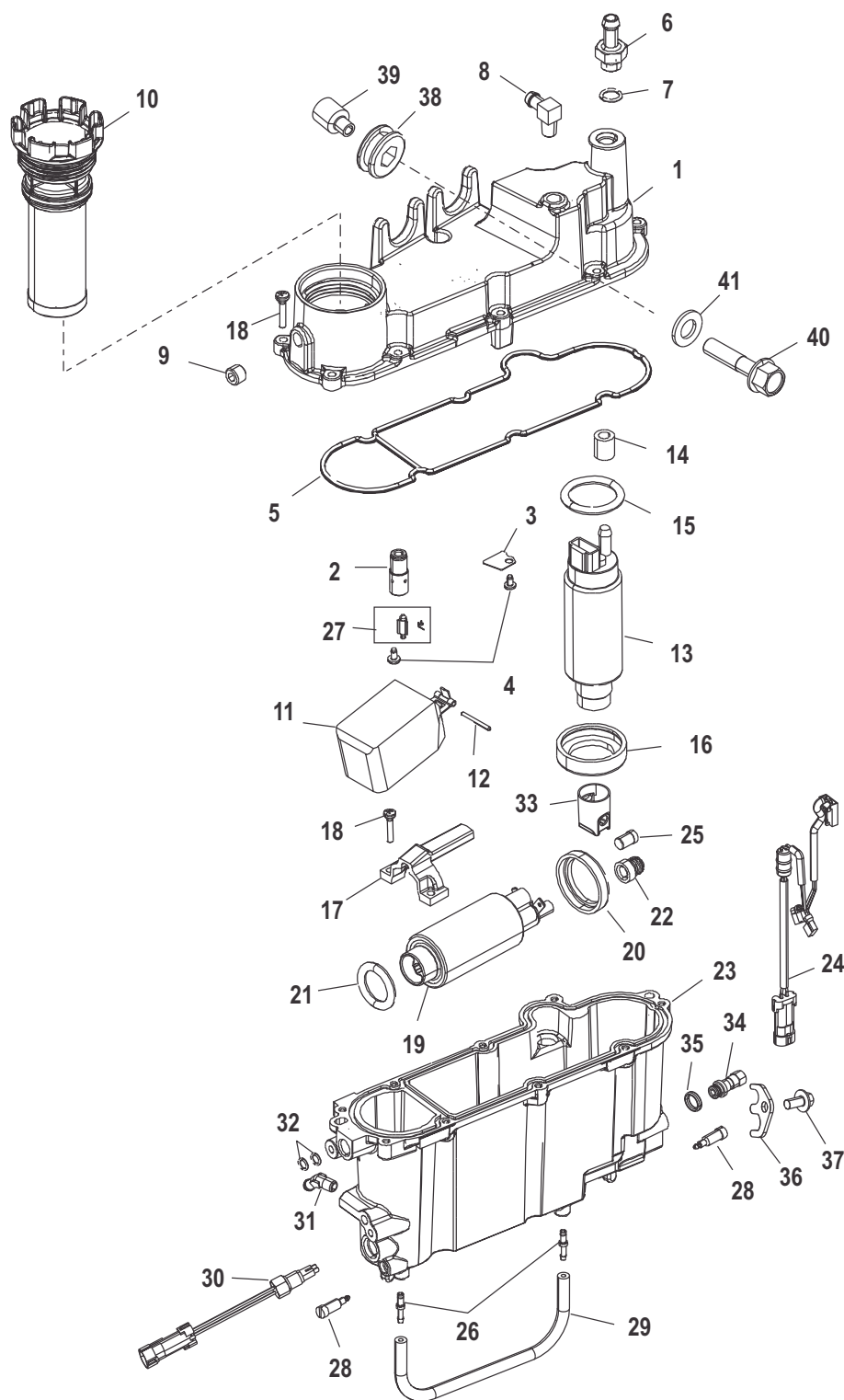
Air Handler

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
44	0010	69570	SCREW (#10-16 x .750)		1	
45	0054	858902	CLAMP		1	
46	0037	881865	DECAL Caution-Start in Gear	(Start In Gear)	1	
47	0010	82130025	SCREW (M6 x 25)		1	
48	0012	65567	WASHER (.265 x .750 x .048) Stainless Steel		1	
-	0027	832934A00	GASKET SET Powerhead		1	
-	0000	854198A07	POWERHEAD ASSEMBLY	(200)	1	[3]
-	0000	877869A07	POWERHEAD ASSEMBLY	(225)	1	[4]

PART NOTES:

- [1] - COMPONENT OF ENGINE/POWERHEAD GASKET SET 832934A00
COMPONENT OF POWERHEAD/PARTIAL ENGINE 854198A07 OR 877869A07
- [2] - COMPONENT OF POWERHEAD/PARTIAL ENGINE 854198A07 OR 877869A07
- [3] - Alternate part numbers:
854198A07QS
854198R04Reman
- [4] - Alternate part numbers:
877869A07QS
877869R04Reman

Vapor Separator Components

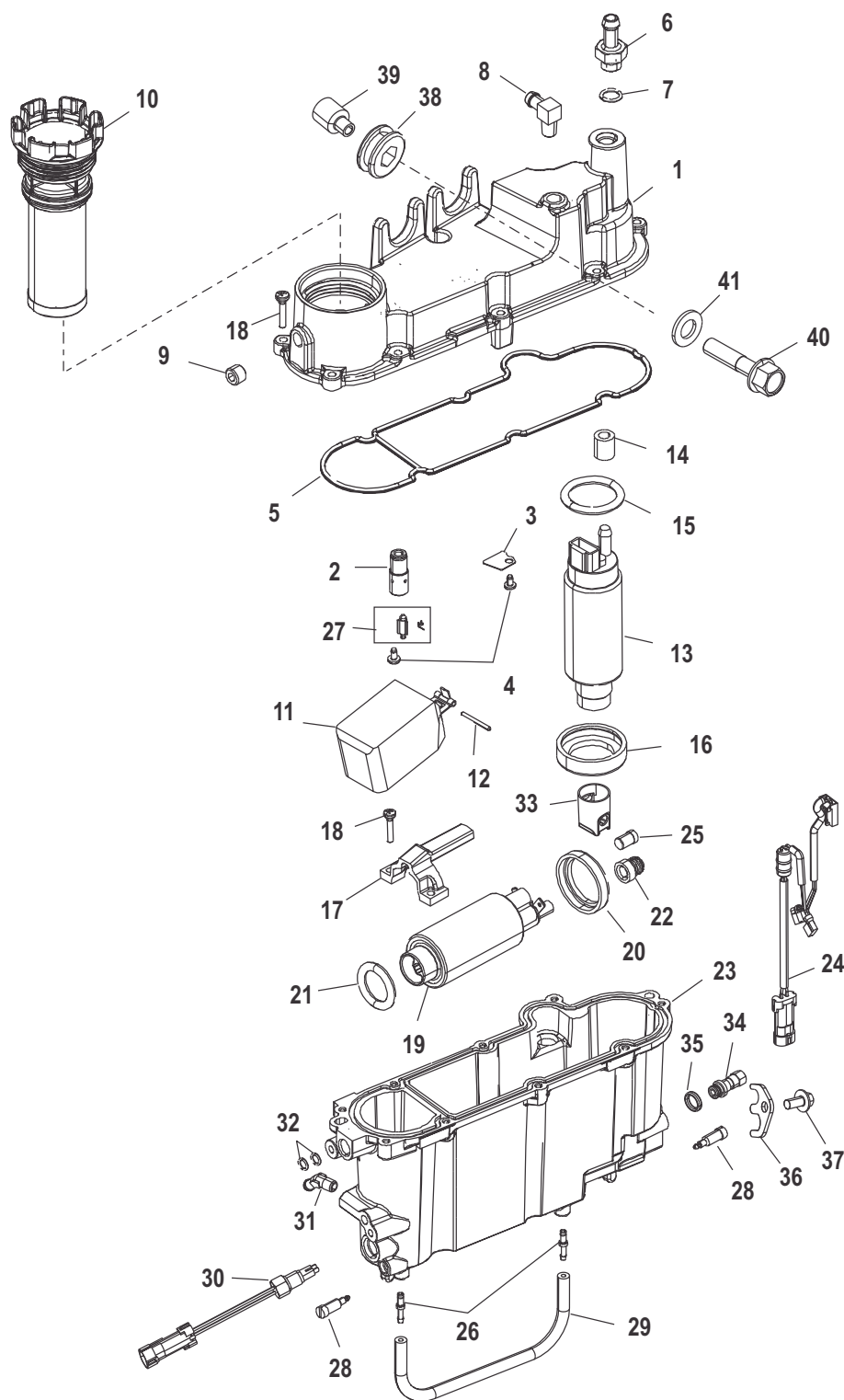


23502

Vapor Separator Components

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0000	880133T12	VAPOR SEPARATOR ASSEMBLY		1	
1	0000	889317T02	COVER KIT		1	
2		NSS	NOT SOLD SEPARATE Seat		1	
3	0000	889318001	PLATE Baffle		1	
4	0010	883223	SCREW (M6 x 16)		2	
5	0027	889319001	GASKET		1	
6	0022	883556	FITTING		1	
7	0025	883209	O-RING		1	[1]
8	0022	889329	FITTING		1	
9	0019	883208	PLUG		1	
10	0035	884380T	FILTER Fuel		1	
11	0000	889320A1	FLOAT KIT		1	
12	0000	F10064	SHAFT		1	
13	0000	888725T02	PUMP ASSEMBLY Fuel - High Pressure		1	
14	0023	855428	SLEEVE		1	
15	0025	8893162	O-RING		1	[1]
16	0026	889321	SEAL		1	
17	0000	889328	RETAINER		1	
18	1395	9643	SCREW		11	
19	0000	888733T02	PUMP ASSEMBLY Boost		1	
20	0025	889322	GROMMET		1	
21	0025	889316	O-RING		1	[1]
22	0026	889323	SEAL		1	
23	0000	889324T03	BOWL KIT		1	
24	0084	889325A02	WIRE		1	
25		NSS	NOT SOLD SEPARATE Check Valve		1	
26	0022	855424011	FITTING		2	
27	0000	889326A1	VALVE KIT Inlet		1	
28	0010	889327002	SCREW Drain		2	
29	0032	883545002	HOSE		1	
30	0000	889330	SENSOR Water		1	
31	0022	782792	FITTING Elbow 45 Degree (1.25)		1	
32	0025	627021	O-RING (.301 x .070)		2	[1]
33	0000	889430	INSERT		1	
34	0000	884820	SHRADER VALVE		1	
35	0025	891778	O-RING		1	
36	0054	884819	CLIP		1	
37	0010	82130012	SCREW (M6 x 12)		1	
38	0025	855362001	GROMMET		3	
39	0023	883050	SPACER		3	
40	0010	81893460	SCREW (M8 x 60)		3	
41	0012	4002318	WASHER		3	
-	0025	889316A1	O-RING KIT Vapor Separator		1	

Vapor Separator Components



23502

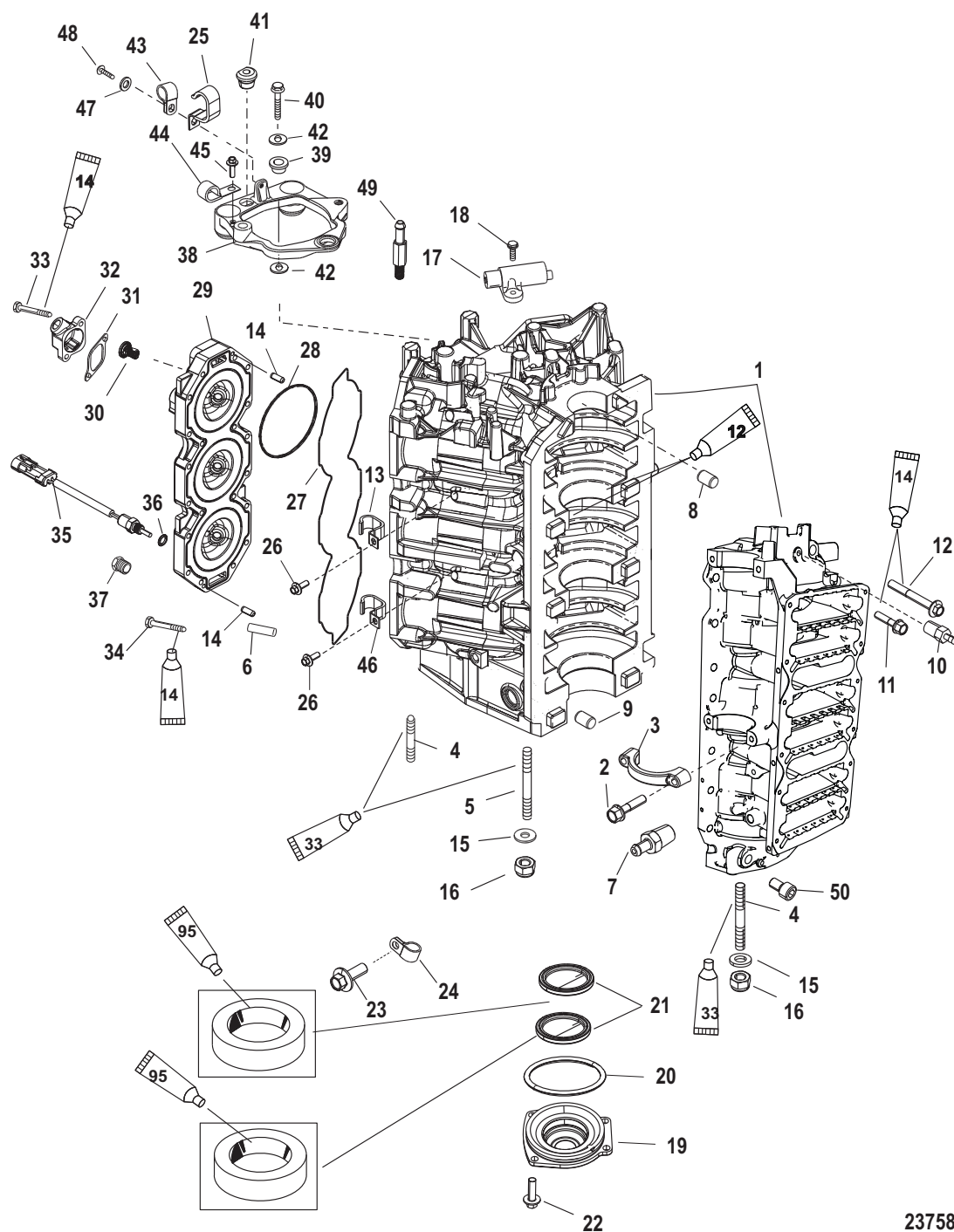
Cat.# 90-803485007

Vapor Separator Components

PART NOTES:

[1] - VAPOR SEPERATOR ORING KIT 889316A 1

Cylinder Block and End Cap



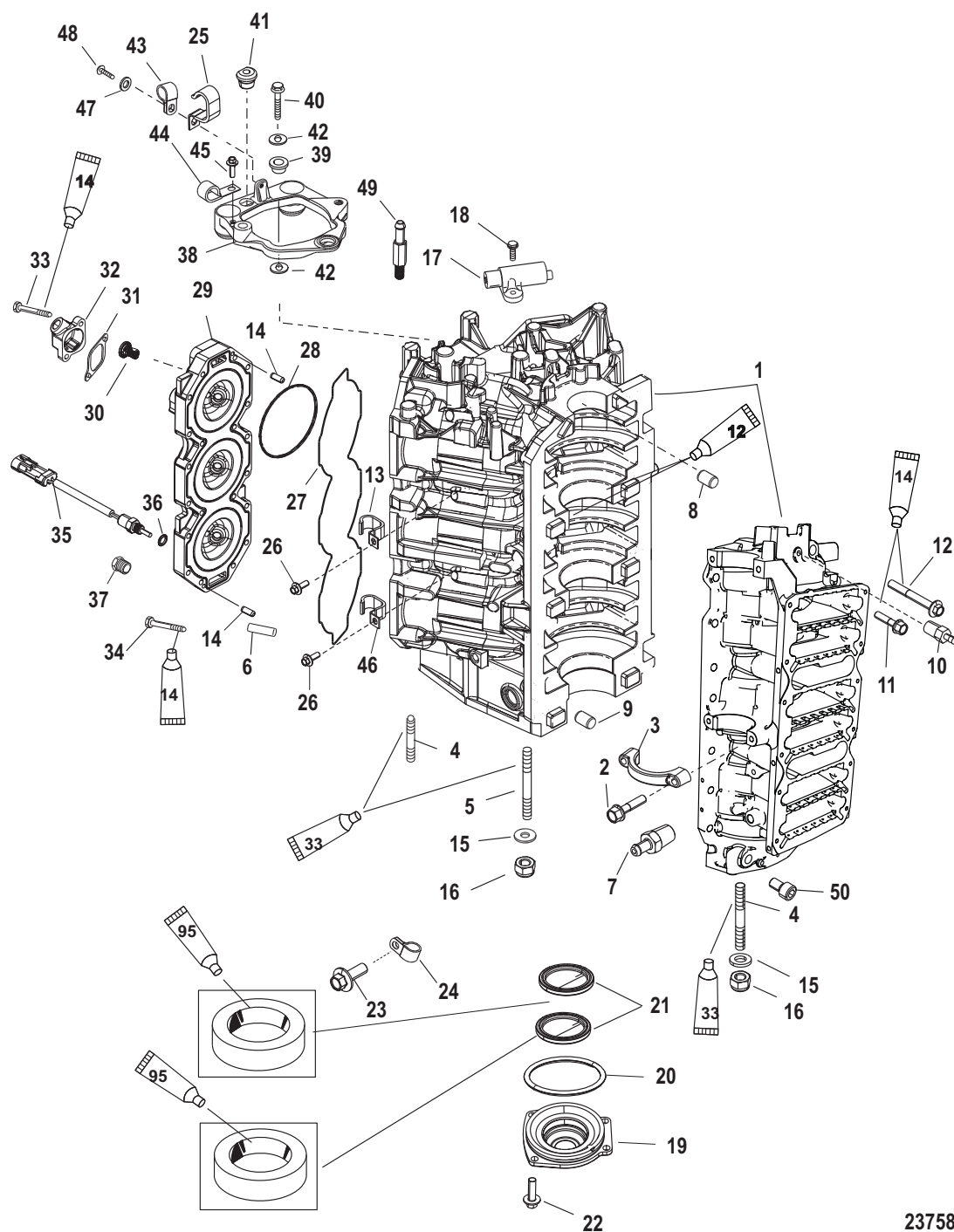
23758

Cylinder Block and End Cap

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0885	899162A05	CYLINDER BLOCK ASSEMBLY	(200)	1	
1	0885	899162A06	CYLINDER BLOCK ASSEMBLY	(225)	1	
2	0010	81893440	SCREW (M8 x 40)		4	[1]
3	0000	8569662	BRACKET		2	[1]
4	0016	903509	STUD (M10 x 1.5 x 64)		4	[1]
5	0016	8154431	STUD (M10 x 1.5 x 155)		6	[1]
6	0000	8248577	DEFLECTOR		6	[1]
7	0021	8781051	CHECK VALVE		1	[1]
8	0017	67296	PIN		3	[1]
9	0017	43044	PIN Dowel - Without Hole (.375 x .625)		1	[1]
10	0022	8245021	CONNECTOR		1	[1]
11	0010	81893435	SCREW (M8 x 35)		14	[1]
12	0010	82446180	SCREW (M10 x 80)		8	[1]
13	0054	65292	J CLIP		1	
14	0017	63779	PIN Dowel (.250 x .625)		4	
15	0012	856774	WASHER (.406 x .750 x .105) Stainless Steel		10	
16	0011	4013610	NUT (M10) Stainless Steel		10	
17	0000	8283582	SENSOR		1	
18	0010	40011107	SCREW (M5 x 16) Stainless Steel		2	
19	1171	9787A4	END CAP ASSEMBLY		1	[1]
20	0025	62700	O-RING (3.237 x .103)		1	[2]
21	0026	8308981	SEAL		2	[1]
22	0010	82130020	SCREW (M6 x 20)		4	[1]
23	0010	82130012	SCREW (M6 x 12)		1	[1]
24	0054	858902	CLAMP		1	
25	0054	65292	J CLIP		1	
26	0010	82130012	SCREW (M6 x 12)		2	
27	0000	818574	SEAL		2	[2]
28	0000	884391	SEAL		6	[1]
29	0900	858485T07	CYLINDER HEAD Starboard	(Starboard)	1	[1]
29	0900	858483T07	CYLINDER HEAD Port	(Port)	1	[1]
30	0000	885599004	THERMOSTAT 54 Degree C/130 Degree F		2	[1]
31	0027	8503181	GASKET		2	[2]
32	0000	887601	COVER Thermostat	(Port)	1	[1]
32	0000	887602	COVER Thermostat	(Starboard)	1	[1]
33	0010	82130025	SCREW (M6 x 25)		4	[1]
34	0010	891570050	SCREW (M8 x 50)		40	[1]
35	0000	885342002	SENSOR ASSEMBLY		2	
36	0025	896699	O-RING (1.78 mm x .08 mm)		2	
37	0022	328022	PLUG Pipe (.125-27) Brass		1	[1]
38	0000	857186A1	PLATE ASSEMBLY		1	
39	0023	855729	MOUNT		3	
40	0010	82130145	SCREW (M10 x 45)		3	
41	0025	19565002	GROMMET		1	

Cylinder Block and End Cap

Cylinder Block and End Cap



23758

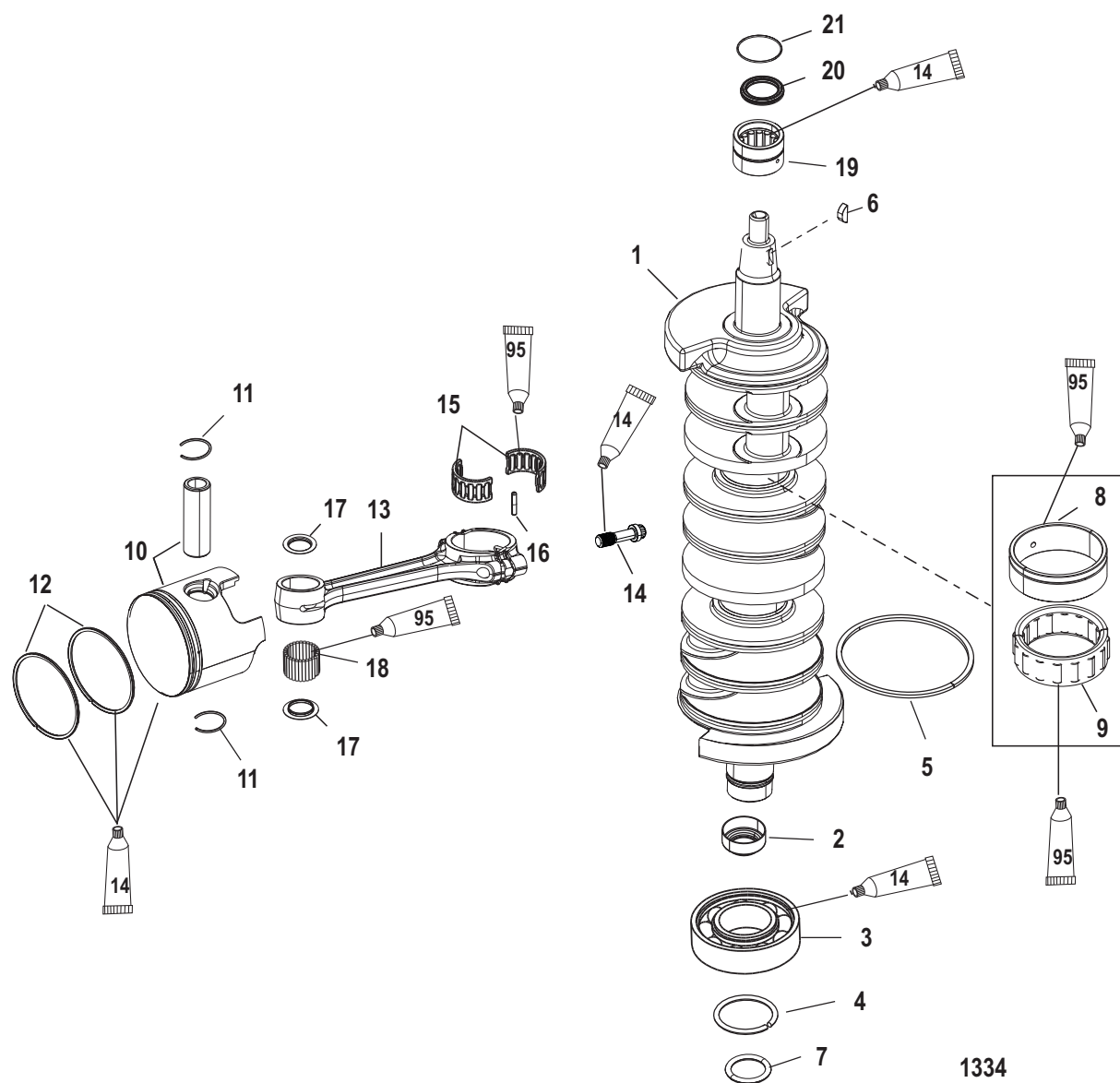
Cylinder Block and End Cap

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
42	0012	855725	WASHER		6	
43	0054	858424	CLAMP		1	
44	0054	858951	J CLIP		1	
45	0010	82130012	SCREW (M6 x 12)		1	
46	0054	8M0005663	J CLIP		1	
47	0012	29245	WASHER (.281 x .500 x .060) Stainless Steel		1	
48	0010	82130016	SCREW (M6 x 16)		1	
49	0017	8405101	PIN		1	
50	0010	82494810	SCREW (M6 x 10)		1	
-	0027	832934A00	GASKET SET Powerhead		1	
-	0000	854198A07	POWERHEAD ASSEMBLY	(200)	1	[3]
-	0000	877869A07	POWERHEAD ASSEMBLY	(225)	1	[4]

PART NOTES:

- [1] - COMPONENT OF POWERHEAD/PARTIAL ENGINE 854198A07 OR 877869A07
- [2] - COMPONENT OF ENGINE/POWERHEAD GASKET SET 832934A00
COMPONENT OF POWERHEAD/PARTIAL ENGINE 854198A07 OR 877869A07
- [3] - Alternate part numbers:
854198A07QS
854198R04Reman
- [4] - Alternate part numbers:
877869A07QS
877869R04Reman

Crankshaft, Pistons and Connecting Rods



1334

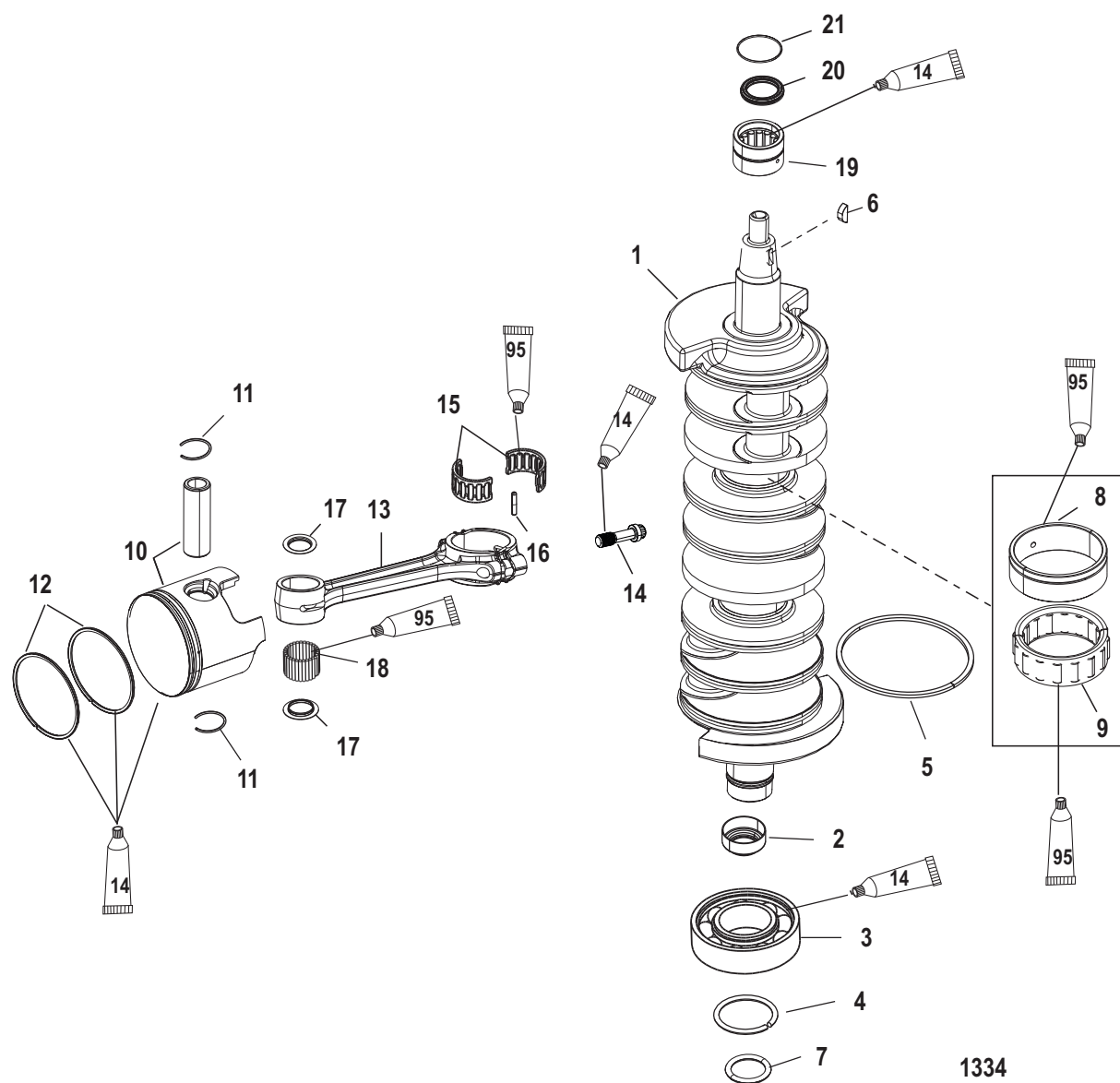
Crankshaft, Pistons and Connecting Rods

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0482	9784A11	CRANKSHAFT ASSEMBLY		1	[1]
2		NSS	NOT SOLD SEPARATE Wear Sleeve		1	[1]
3	0030	67923T	BEARING Ball (Lower)		1	[1]
4	0053	67446	RING		1	[1]
5	0039	843198001	RING Seal		7	[1]
6	0028	91800	KEY Woodruff		1	[1]
7	0025	35126	O-RING (.859 x .139)		1	[2]
8	0031	88270A02	BEARING/RACE KIT		2	[1]
9		NSS	NOT SOLD SEPARATE Needle Roller		2	[1]
10	2720	881055T10	PISTON ASSEMBLY Standard - Starboard		3	[1]
10	2720	889640A02	PISTON ASSEMBLY	(Starboard - .015 Oversize)	AR	
10	2720	889642A02	PISTON ASSEMBLY	(Starboard - .030 Oversize)	AR	
10	2720	881054T10	PISTON ASSEMBLY Standard - Port		3	[1]
10	2720	889639A02	PISTON ASSEMBLY	(Port - .015 Oversize)	AR	
10	2720	889641A02	PISTON ASSEMBLY	(Port - .030 Oversize)	AR	
11	0040	841202	RING		12	[1]
12	0039	827179A12	RING SET Piston	(Standard)	1	[1]
12	0039	875252A12	RING SET Piston	(.015 Oversize)	1	
12	0039	875257A12	RING SET Piston	(.030 Oversize)	1	
13	0647	822373A09	CONNECTING ROD ASSEMBLY		6	[1]
14	0010	94320	SCREW (.375-24 x 1.250)		12	[1]
15	0031	43012A05	BEARING/CAGE KIT		6	[1]
16		NSS	NOT SOLD SEPARATE Needle Roller Bearing		96	[1]
17	0012	88263	THRUST WASHER		12	[1]
18	0029	88258001	BEARING Needle		204	[1]
19	0031	816773A2	BEARING ASSEMBLY (Upper)		1	[1]
20	0026	859093	SEAL		1	[1]
21	0025	823683	O-RING (1.989 x .070)		1	[2]
-	0027	832934A00	GASKET SET Powerhead		1	
-	0000	854198A07	POWERHEAD ASSEMBLY	(200)	1	[3]
-	0000	877869A07	POWERHEAD ASSEMBLY	(225)	1	[4]

PART NOTES:

- [1] - COMPONENT OF POWERHEAD/PARTIAL ENGINE 854198A07 OR 877869A07
- [2] - COMPONENT OF ENGINE/POWERHEAD GASKET SET 832934A00
COMPONENT OF POWERHEAD/PARTIAL ENGINE 854198A07 OR 877869A07
- [3] - Alternate part numbers:
854198A07QS
854198R04Reman

Crankshaft, Pistons and Connecting Rods



1334

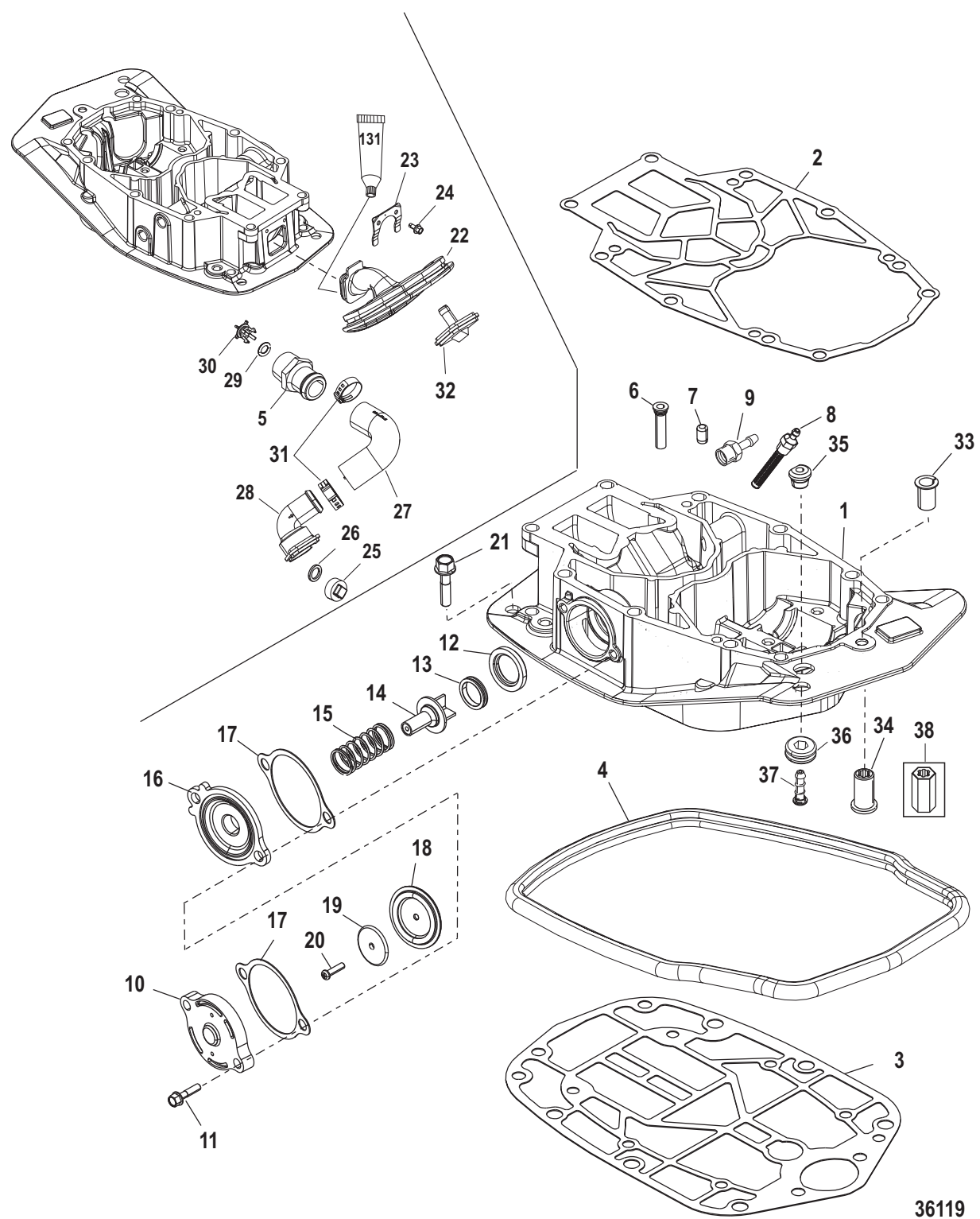
Crankshaft, Pistons and Connecting Rods

[4] - Alternate part numbers:

877869A07QS

877869R04Reman

Exhaust Plate



36119

Exhaust Plate

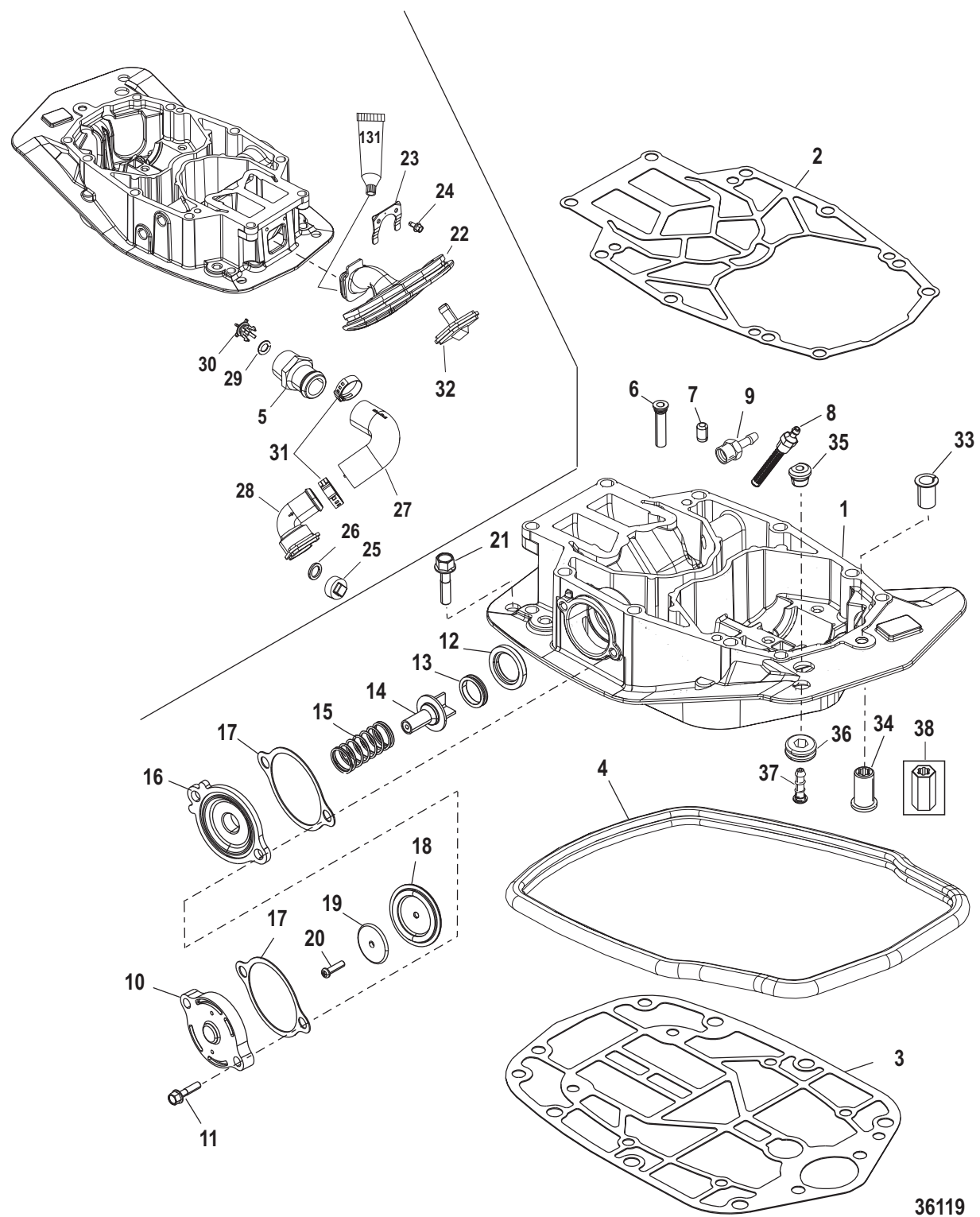
Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	832935A17	PLATE ASSEMBLY Exhaust		1	
2	0027	8329335	GASKET		1	[1]
3	0027	8329344	GASKET (Lower)		1	[2]
4	0000	8238051	SEAL		1	
5	0022	8320761	FITTING Check Valve		1	
6	0021	817519A1	CHECK VALVE ASSEMBLY Drain		2	
7	0017	43044	PIN Dowel - Without Hole (.375 x .625)		4	
8	0035	8348084	STRAINER		1	
9	0022	887603	FITTING		1	
10	0000	65663A2	COVER ASSEMBLY		1	
11	0010	81893435	SCREW (M8 x 35)		2	
12	0000	814190	CARRIER		1	
13	0025	814191	GROMMET		1	
14	0000	814189	POPPET		1	
15	0024	64878	SPRING (Black)		1	
16	0000	65664A1	PLATE ASSEMBLY Relief Valve		1	
17	0027	88907003	GASKET		2	[2]
18	0000	648771	DIAPHRAGM		1	
19	0012	76451	WASHER		1	
20	0010	69570	SCREW (#10-16 x .750)		1	
21	0010	81893435	SCREW (M8 x 35)		4	
22	0000	850306A04	BOOT KIT Idle Exhaust		1	
23	0000	888910	PLATE		1	
24	0010	82239312	SCREW (M5 x 12)		2	
25	0019	821908	PLUG		1	
26	0012	821915	WASHER		1	
27	0032	859626A1	FLUSH HOSE KIT (INLET)		1	
28	0022	8596001	FITTING		1	
29	0025	30641	O-RING (.299 x .103)		1	
30	0000	8219631	CHECK VALVE		1	
31	0054	850896	CLAMP (28.6)		2	
32	0000	821904	FITTING Tell-Tale		1	
33	0023	48237	BUSHING		1	
34	0000	43585	COUPLING	Design I	1	
35	0025	12602002	GROMMET		1	
36	0025	822002	GROMMET		1	
37	0022	94848	FITTING		1	
38	0000	8M0027417	COUPLER Shift Shaft	Design II	1	
-	0027	832934A00	GASKET SET Powerhead		1	
-	0000	854198A07	POWERHEAD ASSEMBLY	(200)	1	[3]
-	0000	877869A07	POWERHEAD ASSEMBLY	(225)	1	[4]

PART NOTES:

- [1] - COMPONENT OF ENGINE/POWERHEAD GASKET SET 832934A00
 COMPONENT OF POWERHEAD/PARTIAL ENGINE 854198A07 OR 877869A07
- [2] - COMPONENT OF ENGINE/POWERHEAD GASKET SET 832934A00

Exhaust Plate

Exhaust Plate

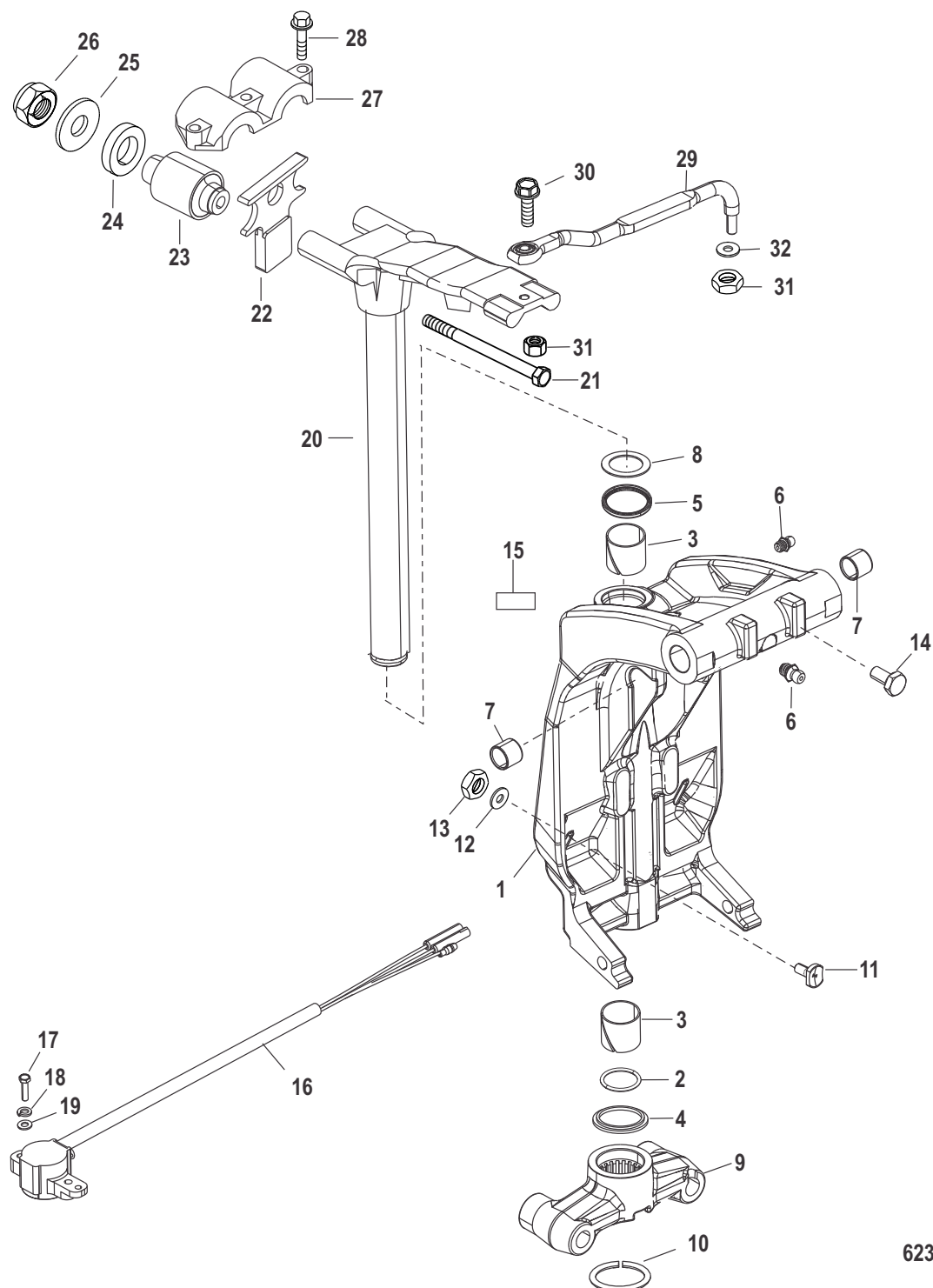


36119

Exhaust Plate

- [3] - Alternate part numbers:
 854198A07QS
 854198R04Reman
- [4] - Alternate part numbers:
 877869A07QS
 877869R04Reman

Swivel Bracket and Steering Arm

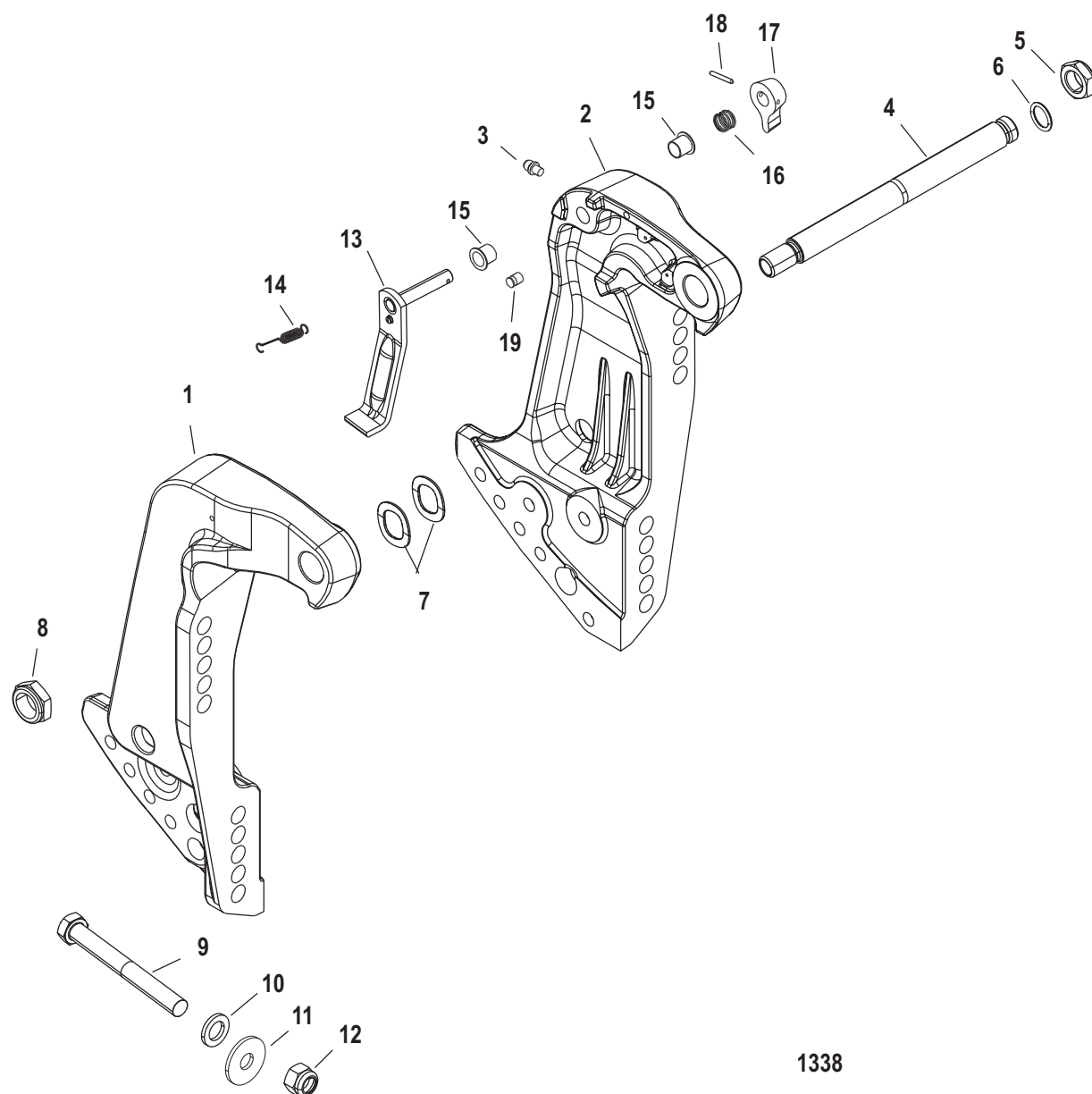


62354

Swivel Bracket and Steering Arm

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	1499	8710T20	SWIVEL BRACKET ASSEMBLY Black		1	
2	0025	33504	O-RING		1	
3	0023	818764	BUSHING		2	
4	0023	816039	SPACER		1	
5	0026	87735	SEAL Oil Lower		1	
6	0022	74036	FITTING Grease		2	
7	0023	821207	BUSHING		2	
8	0012	816432	THRUST WASHER		1	
9	0000	826364T	YOKE Bottom		1	
10	0053	67684	RING Retaining		1	
11	0000	8M0045383	STRIKER PLATE		2	
12	0013	58643	LOCKWASHER (.375)		2	
13	0011	46335	NUT (.375-24)		2	
14	0010	64014	SCREW (.250-28 x .500)		2	
15		NSS	NOT SOLD SEPARATE Decal- Serial Overlamine		1	
16	0000	896688001	SENDER ASSEMBLY Trim Digital		1	
17	0010	852368	SCREW (#10-24 x .750)		2	
18	0013	26996	LOCKWASHER (#10) Stainless Steel		2	
19	0012	89302	WASHER (.203 x .406 x .040)		2	
20	0017	826432A2	SWIVEL PIN ASSEMBLY Steering Arm - Stainless Steel		1	
21	0010	8M0000517	SCREW (M12 x 190)		2	
22	0000	824998001	BUMPER		1	
23	0000	8163851	MOUNT Upper		2	
24	0012	8154371	WASHER		2	
25	0012	815436	WASHER		2	
26	0011	896963	NUT (M12)		2	
27	0000	8M0036783	CLAMP		1	
28	0010	81893435	SCREW (M8 x 35)		3	
29	0000	92876A12	LINK ROD ASSEMBLY		1	
30	0010	849838	SCREW (.375-24 x 1.250)		1	
31	0011	826709113	NUT (.375-24) Stainless Steel		1	
31	0011	8M0042636	NUT (.375-24) Brass		1	
32	0012	37828	WASHER (.390 x .625 x .062) Stainless Steel		2	

Transom Brackets



1338

Transom Brackets

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	3426	828334T03	BRACKET ASSEMBLY Transom-Starboard		1	
2	3425	828333T08	BRACKET ASSEMBLY Transom-Port		1	
3	0022	98727	FITTING Grease Port		1	
4	0000	826125A1	TILT TUBE		1	
5	0011	826135	NUT (1.00-14) Nylon Insert		1	
6	0025	45711	O-RING (.612 x .103)		1	
7	0013	88750	WASHER		2	
8	0011	826164	NUT (.875-14)		1	
9	0010	677551	SCREW (.500-20 x 4.500)		4	
9	0010	8M0033366	SCREW (.500-20 x 5 Inches)		4	
10	0012	54012	WASHER (.530 x .870 x .105) Stainless Steel		4	
11	0012	28421	WASHER (1.5 x 3.05 x 0.13) Stainless Steel		4	
12	0011	82671117	NUT (.500-20)		4	
13	0000	99629T2	LEVER ASSEMBLY Tilt Lock		1	
14	0024	830899	SPRING Tension		1	
15	0023	65830	NYLINER		2	
16	0024	830900	SPRING Compression		1	
17	0000	99633	KNOB		1	
18	0017	99615	PIN Groove		1	
19	0017	99617	PIN		1	

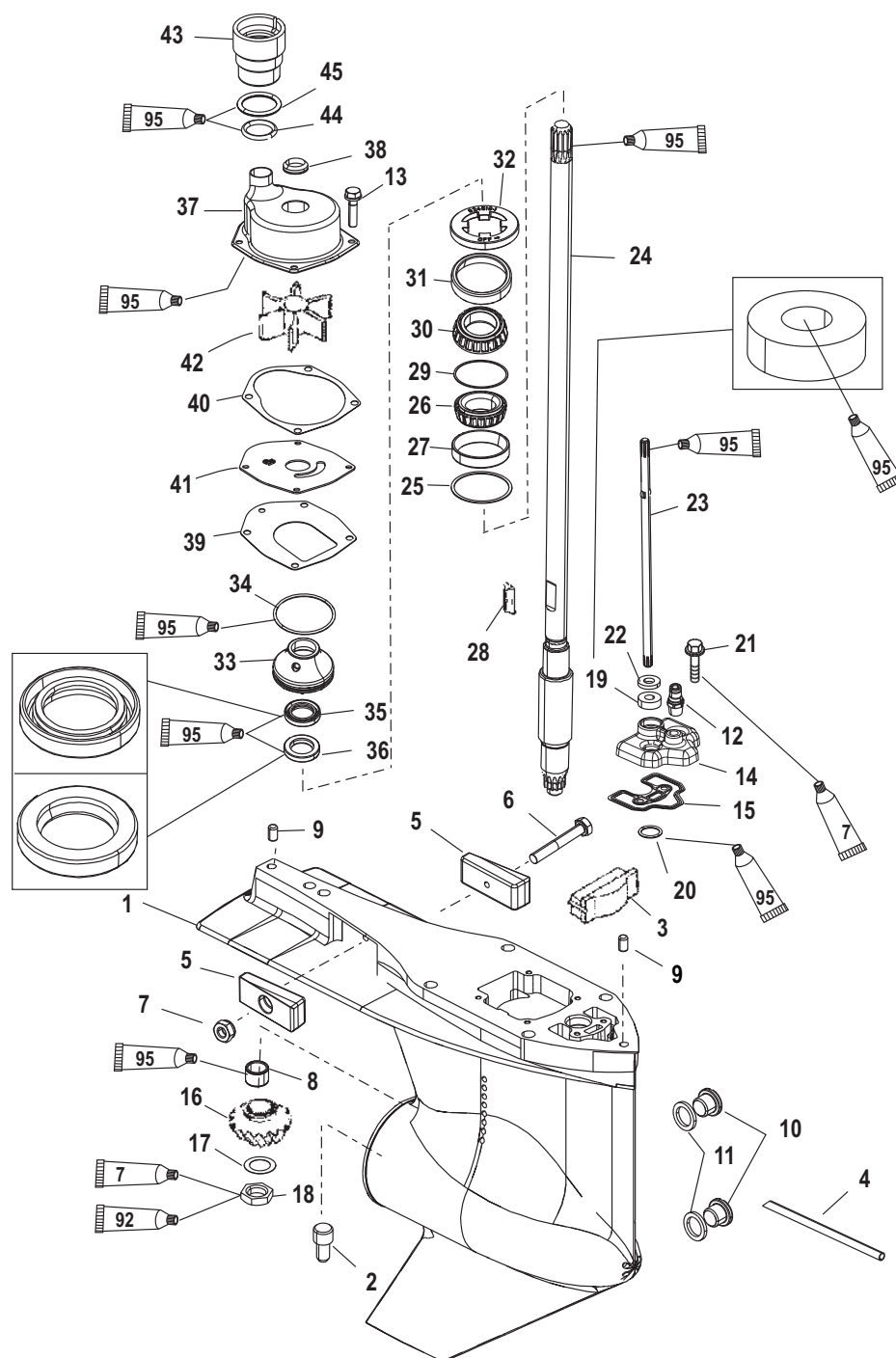
Cat.# 90-803485007
Driveshaft Housing and Exhaust Tube



Driveshaft Housing and Exhaust Tube

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	3518	832937A05	HOUSING ASSEMBLY Driveshaft	(Long)	1	
1	3519	832938A5	HOUSING ASSEMBLY Driveshaft	(X/XX-Long)	1	
2	0016	856983	STUD (M12 x 52)	(Long/X-Long)	4	
3	0010	857136	SCREW (M12 x 35 MM)	(Long/X-Long)	1	
4	0025	8331231	GROMMET		1	
5	0012	856982	WASHER (.500 x .810 x .090) Stainless Steel		5	
6	0011	896895	NUT (M12)		4	
7	0019	64649	PLUG		1	
8	0010	898834	BOLT (M14 x 178)		2	
9	0000	88238A10	CABLE ASSEMBLY Ground		2	
10	0012	815432	WASHER (.562 x 2.00 x .125)		2	
11	0012	8154331	WASHER (1.25 x 2.00 x .19)		2	
12	0000	8137711	MOUNT		2	
13	0012	825190	WASHER		2	
14	0011	896602	NUT (M14)		2	
15	0000	8186442	CLAMP		2	
16	0010	81893435	SCREW (M8 x 35)		4	
17	0013	72521	LOCKWASHER Internal Tooth		1	
18	0000	8M0001136	COVER Lower Mount		2	
19	0010	69079	SCREW (#10-16 x .440)		2	
20	0000	8329321	SEAL		1	
21	0000	833116A4	TUBE ASSEMBLY Exhaust		1	
22	0035	8524052	STRAINER		1	
23	0010	81893435	SCREW (M8 x 35)		6	
24	0032	8329417	TUBE Water	(Long)	1	
24	0032	8329418	TUBE Water	(X-Long)	1	
24	0032	8329419	TUBE Water	(XX-Long)	1	
25	0000	832940001	SEAL		1	
26	0000	8329391	CLAMP		1	
27	0010	41508	SCREW (.250-20 x .500) Stainless Steel		1	
28	0000	823979T1	SPACER	(XX-Long)	1	
29	0017	43044	PIN Dowel - Without Hole (.375 x .625)	(XX-Long)	2	
30	0016	857009	STUD (M12 x 179)	(XX-Long)	4	
31	0010	857137	SCREW (M12 x 160)	(XX-Long)	1	
32	0010	81893435	SCREW (M8 x 35)		2	

Gear Housing (Driveshaft)(Standard/Counter Rotation)



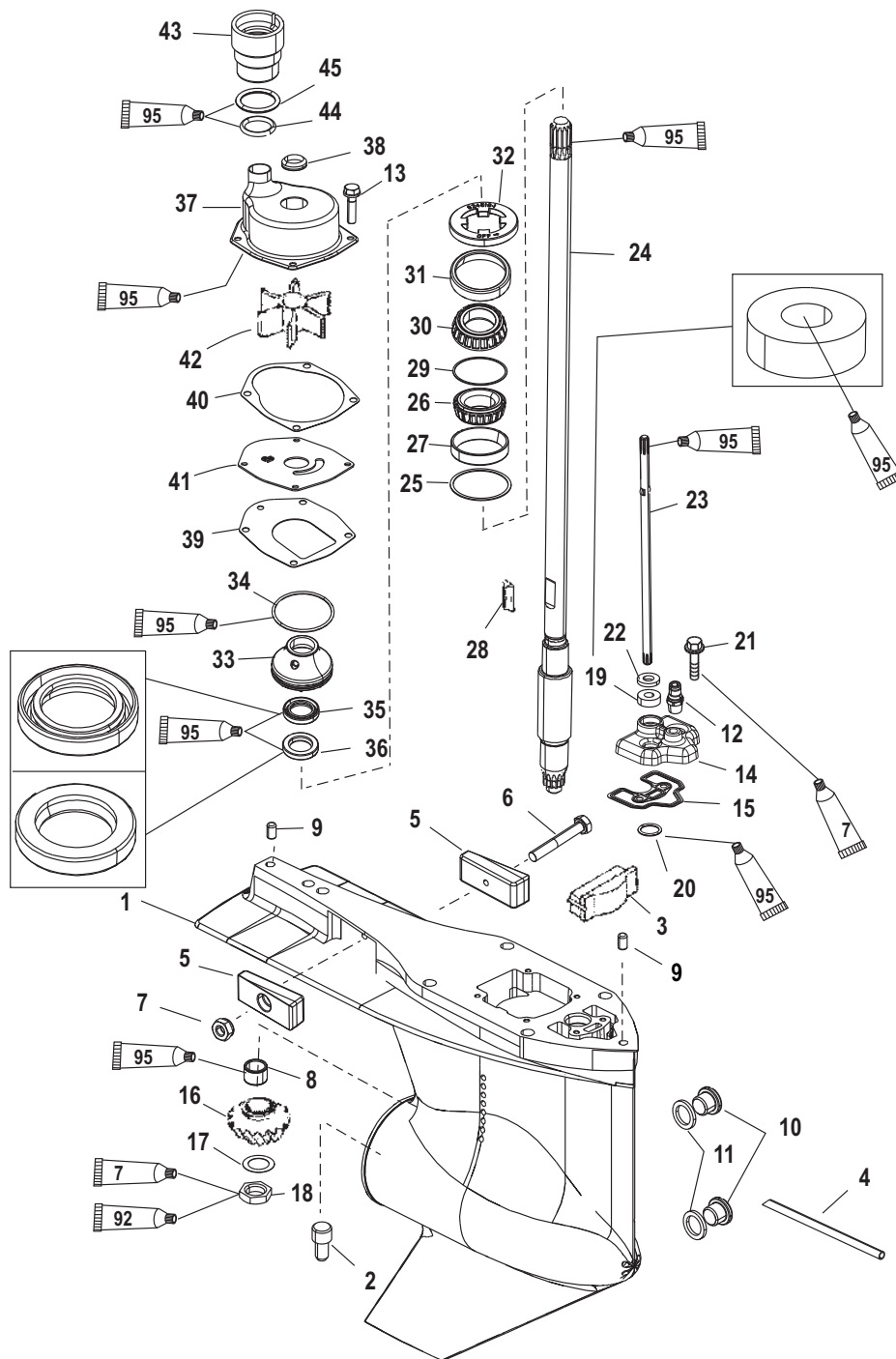
2320

Gear Housing (Driveshaft)(Standard/Counter Rotation)

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	1623	859399T13	GEAR HOUSING ASSEMBLY Complete (4.75 Inch/120.65 mm Torpedo Diameter)	(Standard-Long)	1	[1]
-	1623	859399T14	GEAR HOUSING ASSEMBLY Complete (4.75 Inch/120.65 mm Torpedo Diameter)	(Standard-X-Long)	1	[2]
-	1623	859399T15	GEAR HOUSING ASSEMBLY Complete (4.75 Inch/120.65 mm Torpedo Diameter)	(Standard-XX-Long)	1	[3]
-	1623	859399T16	GEAR HOUSING ASSEMBLY Complete (4.75 Inch/120.65 mm Torpedo Diameter)	(Counter Rotation-X-Long)	1	[4]
-	1623	859399T17	GEAR HOUSING ASSEMBLY Complete (4.75 Inch/120.65 mm Torpedo Diameter)	(Counter Rotation-XX-Long)	1	[5]
1	1623	859399T18	GEAR HOUSING ASSEMBLY Basic		1	
2	0017	379721	PIN		1	
3	0000	821526001	FILLER BLOCK		1	
4	0000	859402	PITOT TUBE		1	
5	0097	826134Q	ANODE		2	[6]
6	0010	4000333	SCREW (M6 x 40)		1	
7	0011	401386	NUT (M6) Stainless Steel		1	
8	0031	42647A1	BEARING ASSEMBLY Roller		1	
9	0017	43044	PIN Dowel - Without Hole (.375 x .625)		2	
10	0010	79953Q2	SCREW KIT (.375-16 x .250) Drain		2	[7]
11	0026	830749	SEAL		2	[8]
12	0022	881866	FITTING		1	
13	0010	1993716	SCREW (M6 x 16)		4	
14	0000	858934	COVER		1	
15	0027	858935	GASKET		1	[8]
16		NSS	NOT SOLD SEPARATE Pinion Gear (1.75:1 - 12/21)(Part of 43-859321A3 or 43-828695A1)		1	
17	0012	92721	WASHER		1	
18	0011	35921	NUT (.625-18)		1	
19	0026	8164641	SEAL Oil		1	[8]
20	0025	896522	O-RING (799 x .103)		1	[8]
21	0010	1993716	SCREW (M6 x 16)		2	
22	0012	77674	WASHER		1	
23	0000	824145	SHIFT SHAFT		1	
24	0045	881938	DRIVESHAFT	(Long)	1	
24	0045	881942	DRIVESHAFT	(X-Long)	1	
24	0045	881943	DRIVESHAFT	(XX-Long)	1	
25	0015	38657A1	SHIM ASSEMBLY		AR	
26	0031	48939A2	BEARING Tapered Roller		1	
27		NSS	NOT SOLD SEPARATE Cup		1	
28	0028	43037	KEY		1	[9]

Gear Housing (Driveshaft)(Standard/Counter Rotation)

Gear Housing (Driveshaft)(Standard/Counter Rotation)



2320

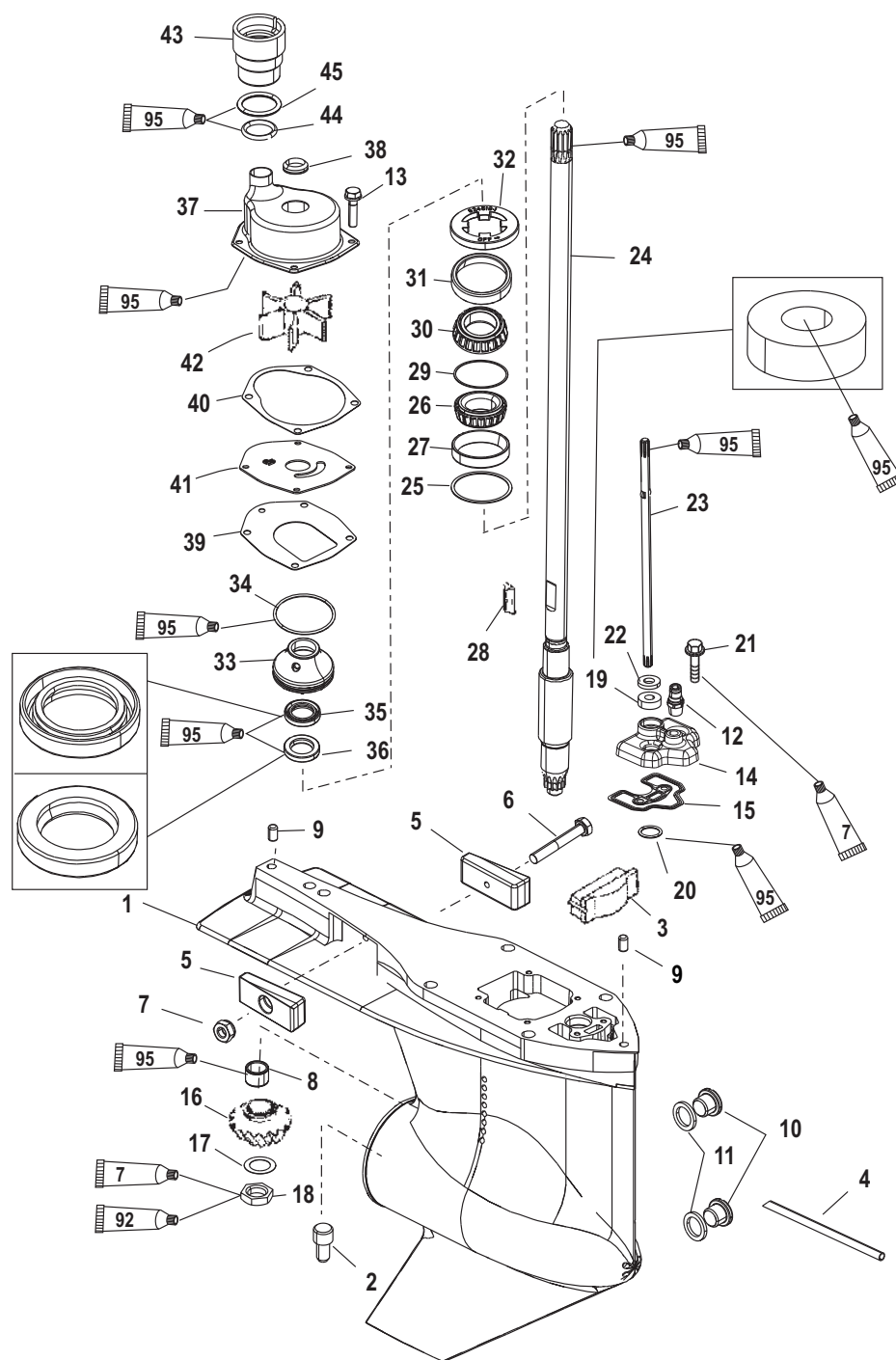
Gear Housing (Driveshaft)(Standard/Counter Rotation)

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
29	0015	42637A1	SHIM SET		AR	
30	0031	36387A1	BEARING ASSEMBLY Roller/Cup		1	
31		NSS	NOT SOLD SEPARATE Cup		1	
32	0000	8245191	RETAINER		1	
33	0000	807929A1	CARRIER ASSEMBLY		1	[9]
34	0025	896523	O-RING (2.175 x .103)	(Black)	1	[10]
35	0026	66302	SEAL Oil		1	[10]
36	0026	66302	SEAL Oil		1	[10]
37	0000	817275A2	HOUSING KIT Upper Water Pump		1	[9]
38	0026	816575A2	SEAL KIT		1	[10]
39	0027	430331	GASKET		1	[10]
40	0027	8172771	GASKET		1	[10]
41	0000	8172761	FACEPLATE		1	[9]
42	0047	43026T2	IMPELLER		1	[11]
43	0000	832942A1	COUPLING ASSEMBLY		1	
44	0025	21836	O-RING (.796 x .139)		1	[10]
45	0025	35027	O-RING (1.046)		1	[10]
-	0000	817275A5	REBUILD KIT Water Pump		1	
-	0026	816575A4	SEAL KIT Gear Housing		1	
-	0047	43026Q06	REPAIR KIT Water Pump Impeller		1	[12]

PART NOTES:

- [1] - Alternate part numbers:
859399R13Reman
859399T13QS
- [2] - Alternate part numbers:
859399R14Reman
859399T14QS
- [3] - Alternate part numbers:
859399R15Reman
859399T15QS
- [4] - Alternate part numbers:
859399R16Reman
859399T16QS
- [5] - Alternate part numbers:
859399R17Reman
859399T17QS

Gear Housing (Driveshaft)(Standard/Counter Rotation)

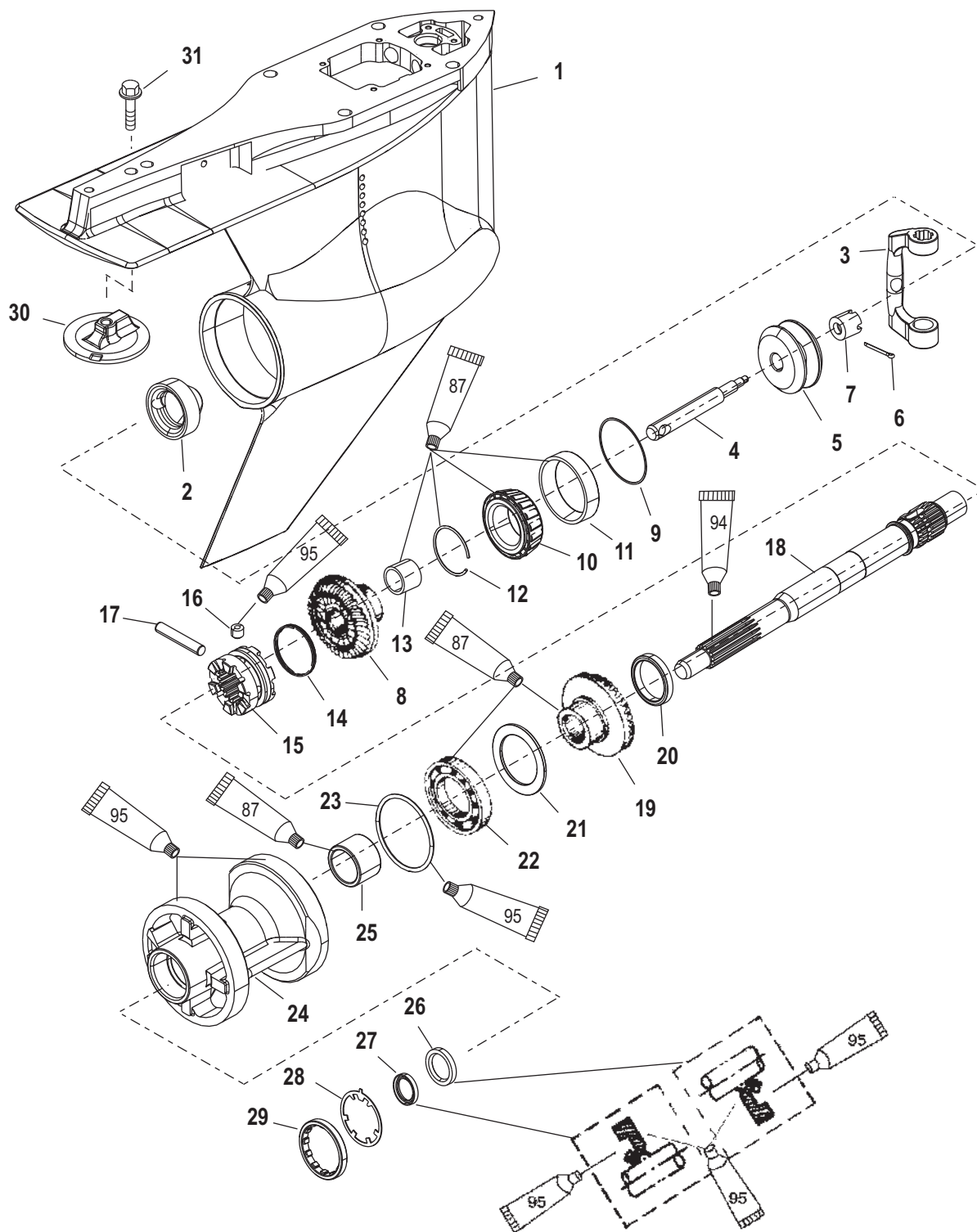


2320

Gear Housing (Driveshaft)(Standard/Counter Rotation)

- [6] - Alternate part numbers:
 - 826134Service Part
 - 826134QQS
 - 826134TMPP
 - 826134T 3Magnesium
 - 8M0059344Bulk Pack
- [7] - Alternate part numbers:
 - 79953Q 2QS
 - 79953T 2MPP
- [8] - COMPONENT OF GEAR HOUSING SEAL KIT 816575A 4
- [9] - COMPONENT OF WATER PUMP REPAIR KIT 817275A 5
- [10] - COMPONENT OF GEAR HOUSING SEAL KIT 816575A 4
COMPONENT OF WATER PUMP REPAIR KIT 817275A 5
- [11] - Alternate part numbers:
 - 43026Q02QS
 - 43026T 2Service Part
 - COMPONENT OF WATER PUMP REPAIR KIT 817275A 5
- [12] - Alternate part numbers:
 - 43026K06MPP
 - 43026Q06QS
 - 43026T11Service Part

Gear Housing Propeller Shaft - Standard Rotation



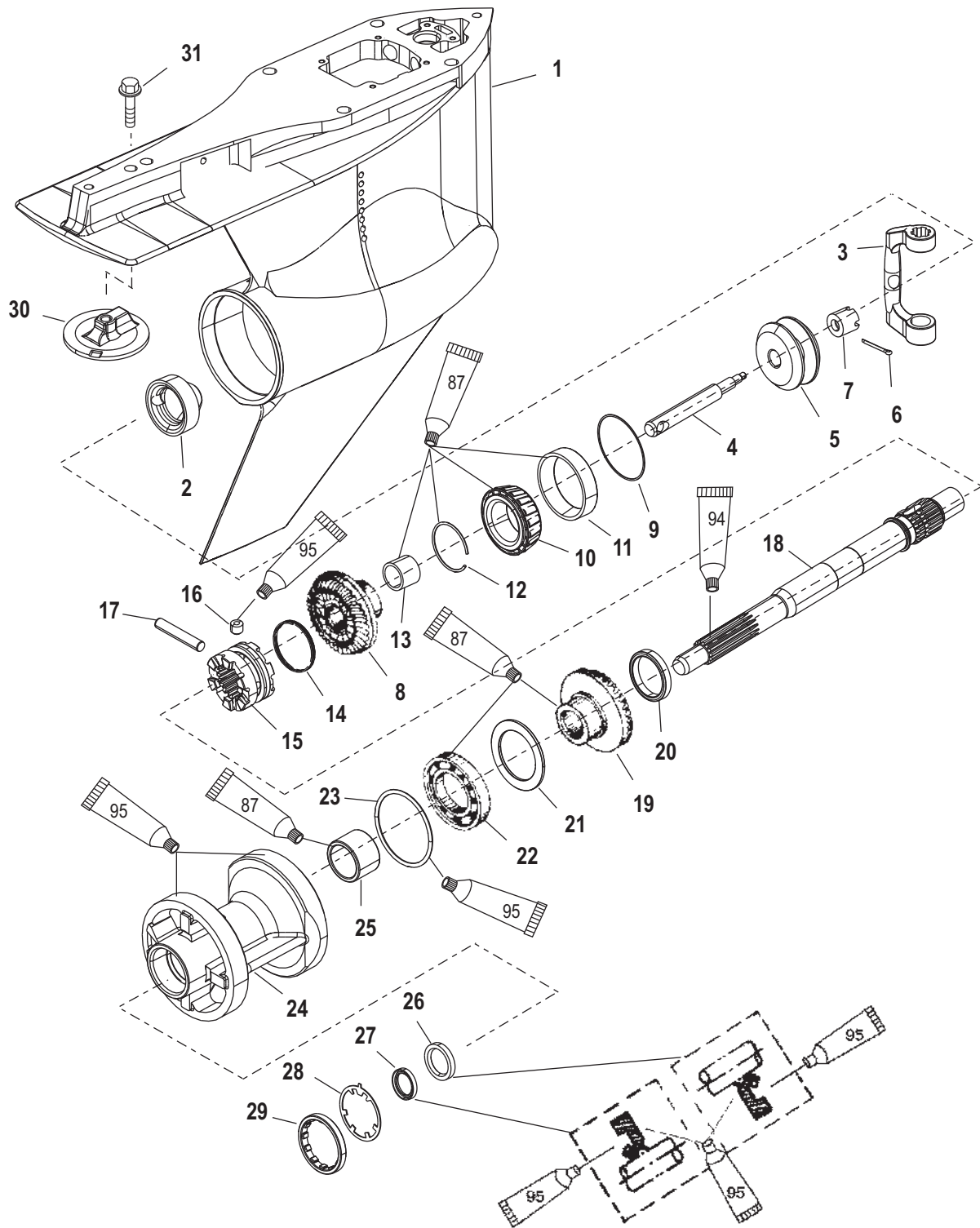
1324

Gear Housing Propeller Shaft - Standard Rotation

Gear Housing Propeller Shaft - Standard Rotation

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	1623	859399T13	GEAR HOUSING ASSEMBLY Complete (4.75 Inch/120.65 mm Torpedo Diameter)	(Long)	1	[1]
-	1623	859399T14	GEAR HOUSING ASSEMBLY Complete (4.75 Inch/120.65 mm Torpedo Diameter)	(X-Long)	1	[2]
-	1623	859399T15	GEAR HOUSING ASSEMBLY Complete (4.75 Inch/120.65 mm Torpedo Diameter)	(XX-Long)	1	[3]
1	1623	859399T18	GEAR HOUSING ASSEMBLY Basic		1	
2	0022	859403	PLUG		1	
3	0000	823903	SHIFT CRANK		1	
4	0000	19755T7	SPOOL ASSEMBLY		1	
5		NSS	NOT SOLD SEPARATE Shift Spool		1	
6	0018	469501	COTTER PIN		1	
7		NSS	NOT SOLD SEPARATE Sleeve		1	
8	0043	859321A3	GEAR SET Forward/Pinion (12/21)		1	
9	0015	44491A1	SHIM SET		AR	
10	0031	30894A1	BEARING SET Cup And Cone		1	
11		NSS	NOT SOLD SEPARATE Cup		1	
12	0053	856823	RING Retaining		1	
13	0031	30895T	BEARING Needle		1	
14	0024	30893	SPRING		1	
15	0052	859340T	CLUTCH		1	
16	0017	828356	PIN Detent		1	
17	0017	30632	PIN Cross		1	
18	0044	824110	PROPELLER SHAFT		1	
19	0043	859322A1	GEAR Reverse (12/21)		1	
20	0023	824108	SPACER		1	
21	0000	681001	RING Thrust		1	
22	0030	88957T	BEARING Ball		1	
23	0025	896524	O-RING (3.850 x .210)		1	[4]
24	0000	818763T11	CARRIER ASSEMBLY Bearing		1	
25	0031	30956T	BEARING Needle		1	
26	0026	14077	SEAL Oil (Inside)		1	[4]
27	0026	76868	SEAL (Outside)		1	[4]
28	0014	18323	TAB WASHER		1	
29	0000	79448	RETAINER		1	
30	0097	76214Q5	ANODE KIT		1	[5]
31	0010	806327	SCREW (.437-14 x 1.750)		1	
-		NS	NOT SHOWN See Accessory Guide-Propellers-For Appropriate Hardware. (Thrust Washers/Nuts)		1	
-	0026	816575A4	SEAL KIT Gear Housing		1	

Gear Housing Propeller Shaft - Standard Rotation



1324

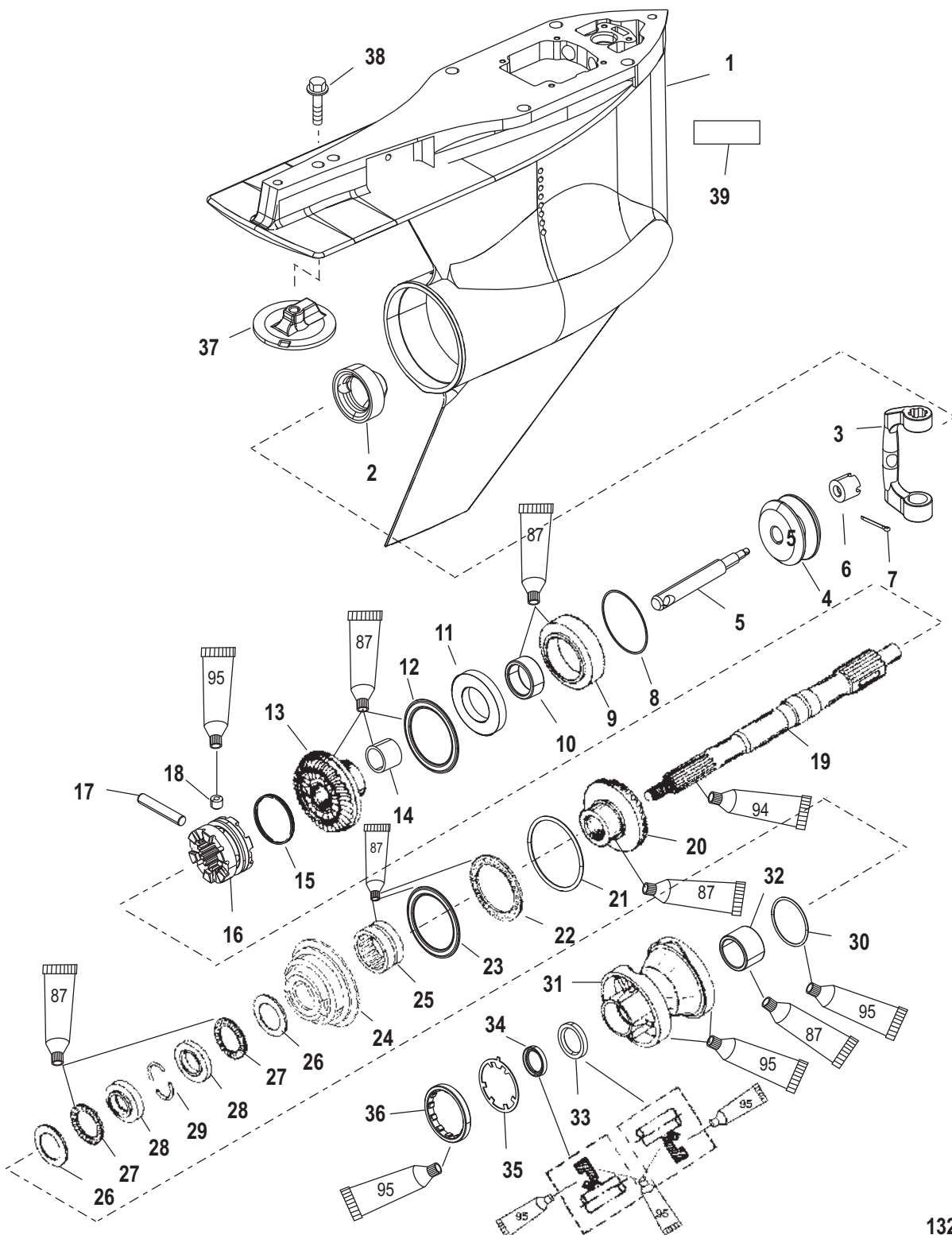
Gear Housing Propeller Shaft - Standard Rotation

Gear Housing Propeller Shaft - Standard Rotation

PART NOTES:

- [1] - Alternate part numbers:
 - 859399R13Reman
 - 859399T13QS
- [2] - Alternate part numbers:
 - 859399R14Reman
 - 859399T14QS
- [3] - Alternate part numbers:
 - 859399R15Reman
 - 859399T15QS
- [4] - COMPONENT OF GEAR HOUSING SEAL KIT 816575A 4
- [5] - Alternate part numbers:
 - 76214 5Service Part
 - 76214A 6Magnesium
 - 76214Q 5QS
 - 76214T 5MPP
 - 8M0059339Bulk Pack

Gear Housing Propeller Shaft - Counter Rotation



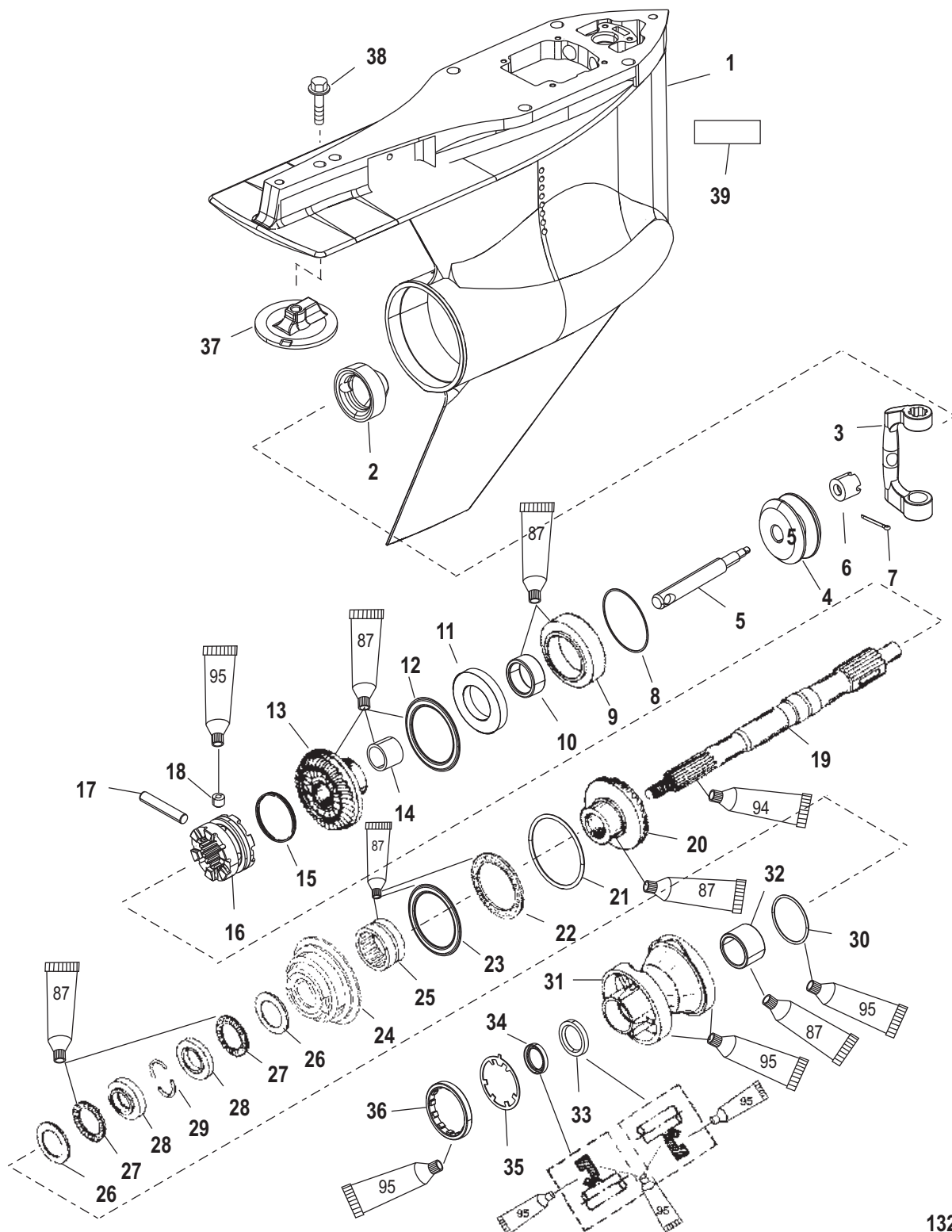
1325

Gear Housing Propeller Shaft - Counter Rotation

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	1623	859399T16	GEAR HOUSING ASSEMBLY Complete (4.75 Inch/120.65 mm Torpedo Diameter)	(X-Long)	1	[1]
-	1623	859399T17	GEAR HOUSING ASSEMBLY Complete (4.75 Inch/120.65 mm Torpedo Diameter)	(XX-Long)	1	[2]
1	1623	859399T18	GEAR HOUSING ASSEMBLY Basic		1	
2	0022	859403	PLUG		1	
3	0000	823903	SHIFT CRANK		1	
4	0000	19755T7	SPOOL ASSEMBLY		1	
5		NSS	NOT SOLD SEPARATE Spool		1	
6		NSS	NOT SOLD SEPARATE Sleeve		1	
7	0018	469501	COTTER PIN		1	
8	0015	44491A1	SHIM SET		AR	
9	0000	828830A2	ADAPTER ASSEMBLY Bearing		1	
10	0031	814653T	BEARING ASSEMBLY Needle Rollers		1	
11	0012	815481	THRUST WASHER		1	
12	0031	815480	BEARING Thrust		1	
13	0043	828696T2	GEAR Reverse (12/21)		1	
14	0031	15844	BEARING ASSEMBLY Roller		1	
15	0024	30893	SPRING		1	
16	0052	859340T	CLUTCH		1	
17	0017	30632	PIN Cross		1	
18	0017	828356	PIN Detent		1	
19	0044	824111	PROPELLER SHAFT		1	
20	0043	828695A1	GEAR SET Forward/Pinion (12/21)		1	
21	0023	1761514	SPACER SHIM (.206)		AR	
21	0023	1761515	SPACER SHIM (.208)		AR	
21	0023	1761516	SPACER SHIM (.210)		AR	
21	0023	1761517	SPACER SHIM (.212)		AR	
21	0023	1761518	SPACER SHIM (.214)		AR	
21	0023	1761519	SPACER SHIM (.216)		AR	
21	0023	1761520	SPACER SHIM (.218)		AR	
21	0023	1761521	SPACER SHIM (.220)		AR	
21	0023	1761522	SPACER SHIM (.222)		AR	
21	0023	1761523	SPACER SHIM (.224)		AR	
21	0023	1761524	SPACER SHIM (.226)		AR	
21	0023	1761525	SPACER SHIM (.228)		AR	
21	0023	1761526	SPACER SHIM (.230)		AR	
22	0031	815480	BEARING Thrust		1	
23	0012	815481	THRUST WASHER		1	
24	0000	828831A3	ADAPTER ASSEMBLY Bearing		1	
25	0031	814653T	BEARING ASSEMBLY Needle Rollers		1	
26	0012	18448	THRUST WASHER		2	
27	0031	15842	BEARING Thrust		2	

Gear Housing Propeller Shaft - Counter Rotation

Gear Housing Propeller Shaft - Counter Rotation



1325

Gear Housing Propeller Shaft - Counter Rotation

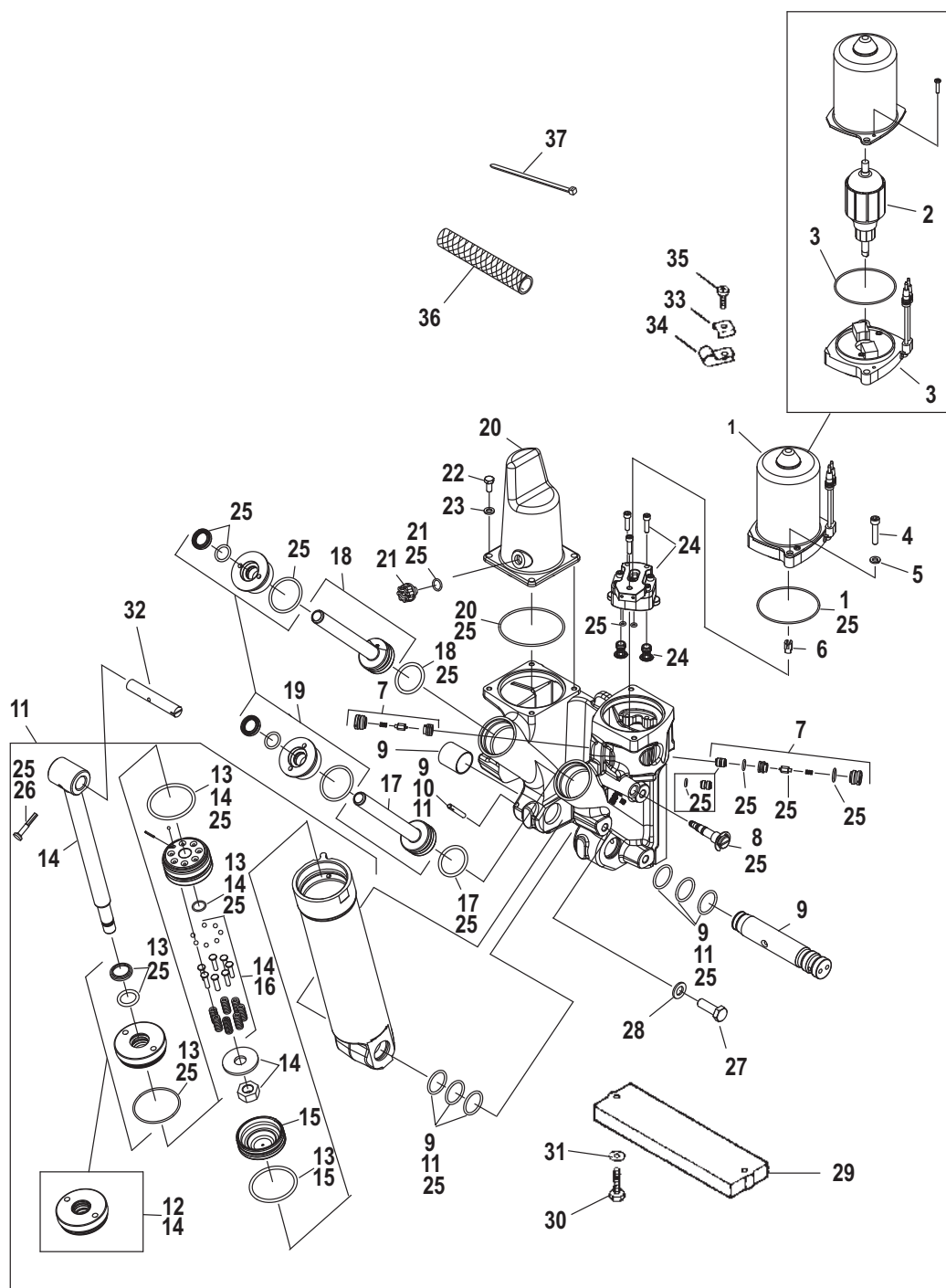
Gear Housing Propeller Shaft - Counter Rotation

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
28	0000	8182911	RACE Thrust		2	
29	0000	814605	KEEPER		2	
30	0025	896524	O-RING (3.850 x .210)		1	[3]
31	0000	818290T8	CARRIER ASSEMBLY Bearing		1	
32	0031	30956T	BEARING Needle		1	
33	0026	14077	SEAL Oil (Inside)		1	[3]
34	0026	76868	SEAL (Outside)		1	[3]
35	0014	18323	TAB WASHER		1	
36	0000	79448	RETAINER		1	
37	0097	76214Q5	ANODE KIT		1	[4]
38	0010	806327	SCREW (.437-14 x 1.750)		1	
39		NSS	NOT SOLD SEPARATE Decal-Counter Rotation		1	
-		NS	NOT SHOWN See Accessory Guide-Propellers-For Appropriate Hardware. (Thrust Washers/Nuts)		1	
-	0026	816575A4	SEAL KIT Gear Housing		1	

PART NOTES:

- [1] - Alternate part numbers:
859399R16Reman
859399T16QS
- [2] - Alternate part numbers:
859399R17Reman
859399T17QS
- [3] - COMPONENT OF GEAR HOUSING SEAL KIT 816575A 4
- [4] - Alternate part numbers:
76214 5Service Part
76214A 6Magnesium
76214Q 5QS
76214T 5MPP
8M0059339Bulk Pack

Power Trim Components Metal Motor Housing

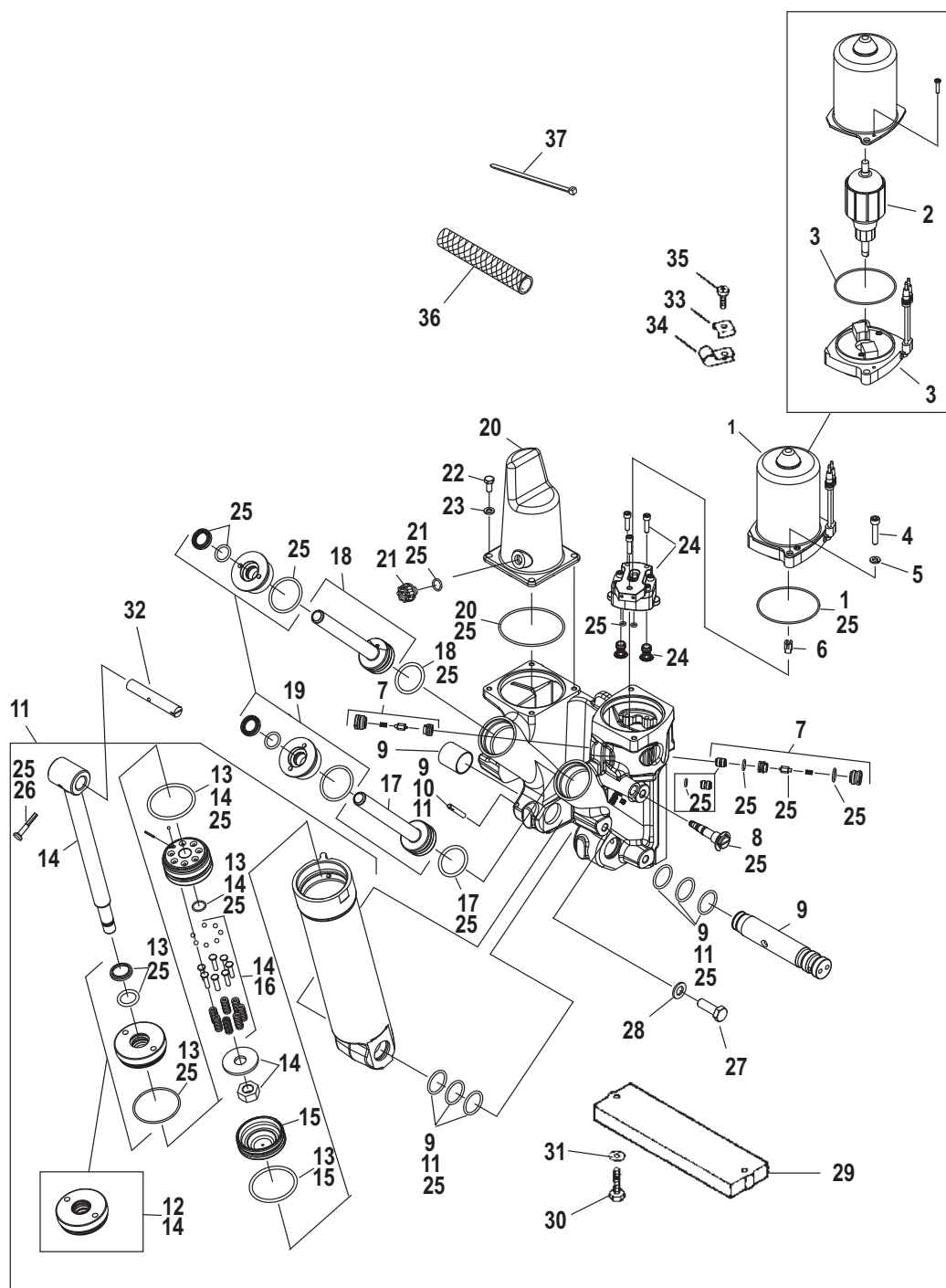


1337

Power Trim Components Metal Motor Housing

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0000	855998A05	POWER TRIM ASSEMBLY Complete	Metal Motor Housing	1	
1	0000	878265A4	TRIM MOTOR		1	
2		NSS	NOT SOLD SEPARATE Armature		1	
3		NSS	NOT SOLD SEPARATE End Frame		1	
4	0010	82494830	SCREW (M6 x 30)		2	
5	0013	400256	LOCKWASHER (M6)		2	
6	0000	8782451	DRIVESHAFT		1	
7	0000	878410A1	PO CHECK KIT		1	
8	0000	813442A2	MANUAL RELEASE ASSEMBLY (Includes Reference #26)		1	
9	0000	878241A02	SHAFT KIT		1	
10	0017	878267	PIN		1	
11	0000	878235A02	TILT CYLINDER ASSEMBLY		1	
12	0000	878239A1	GUIDE KIT (Includes Reference #26)		1	
13	0000	878409A1	O-RING KIT (Includes Reference #26)		1	
14	0000	878412A1	SHOCK ROD KIT (Includes Reference #26)		1	
15	0000	878242A1	PISTON ASSEMBLY Memory		1	
16	0000	878406A1	REPAIR KIT Check Valve (Includes Reference #26)		1	
17	0000	878414A1	PISTON ASSEMBLY		1	
18	0000	878413A1	PISTON ASSEMBLY		1	
19	0000	878243A1	GUIDE ASSEMBLY		2	
20	0000	878264A1	RESERVOIR KIT		1	
21	0019	811613	PLUG ASSEMBLY		1	
22	0010	4000327	SCREW (M6 x 14)		4	
23	0012	43450	WASHER		4	
24	0000	892251A01	PUMP KIT		1	
25	0000	878408A1	REPAIR KIT Power Trim		1	
26	0017	821539	PIN Trilobe		1	
27	0010	858771	SCREW (M10 x 30)		6	
28	0012	4002319	WASHER		6	
29	0097	818298Q1	ANODE KIT		1	[1]
30	0010	4000330	SCREW (M6 x 25)		2	
31	0012	29245	WASHER (.281 x .500 x .060) Stainless Steel		2	
32	0000	99625002	SHAFT		1	
33	0000	69205	C WASHER		1	
34	0054	26550	CLAMP		2	
35	0010	878609	SCREW (#10-16 x .600)		1	
36	0032	828547353	CONDUIT (.350 Inside Diameter x 3.00 Feet Bulk) (Cut to 12 Inches)		1	
37	0054	816311T	TIE STRAP (8.00 Inches)		1	

Power Trim Components Metal Motor Housing



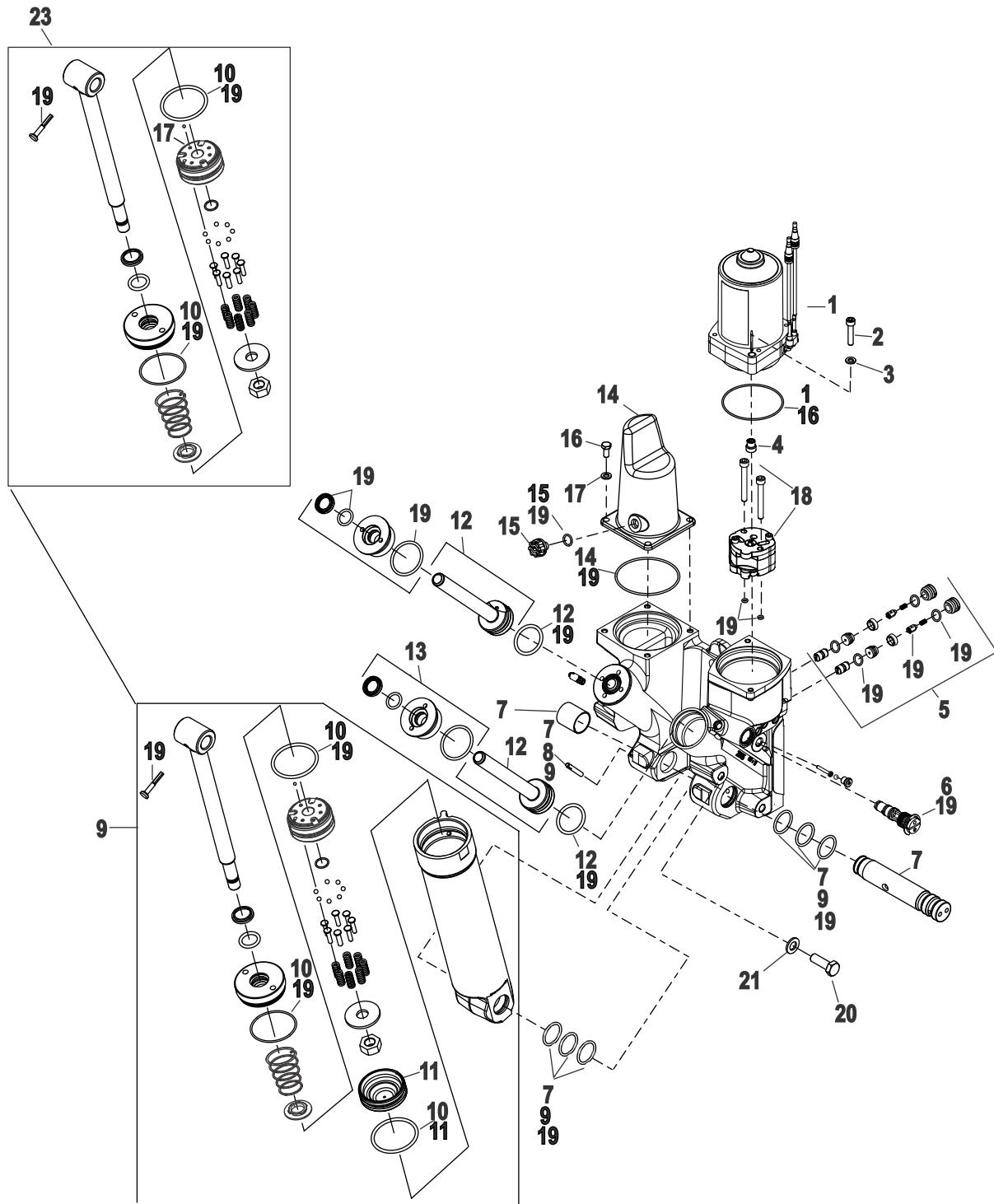
1337

Power Trim Components Metal Motor Housing

PART NOTES:

- [1] - Alternate part numbers:
- 818298A 1Service Part
 - 818298Q 1QS
 - 818298T 1MPP
 - 818298T 3Magnesium
 - 8M0059343Bulk Pack

Power Trim Components Plastic Motor Housing

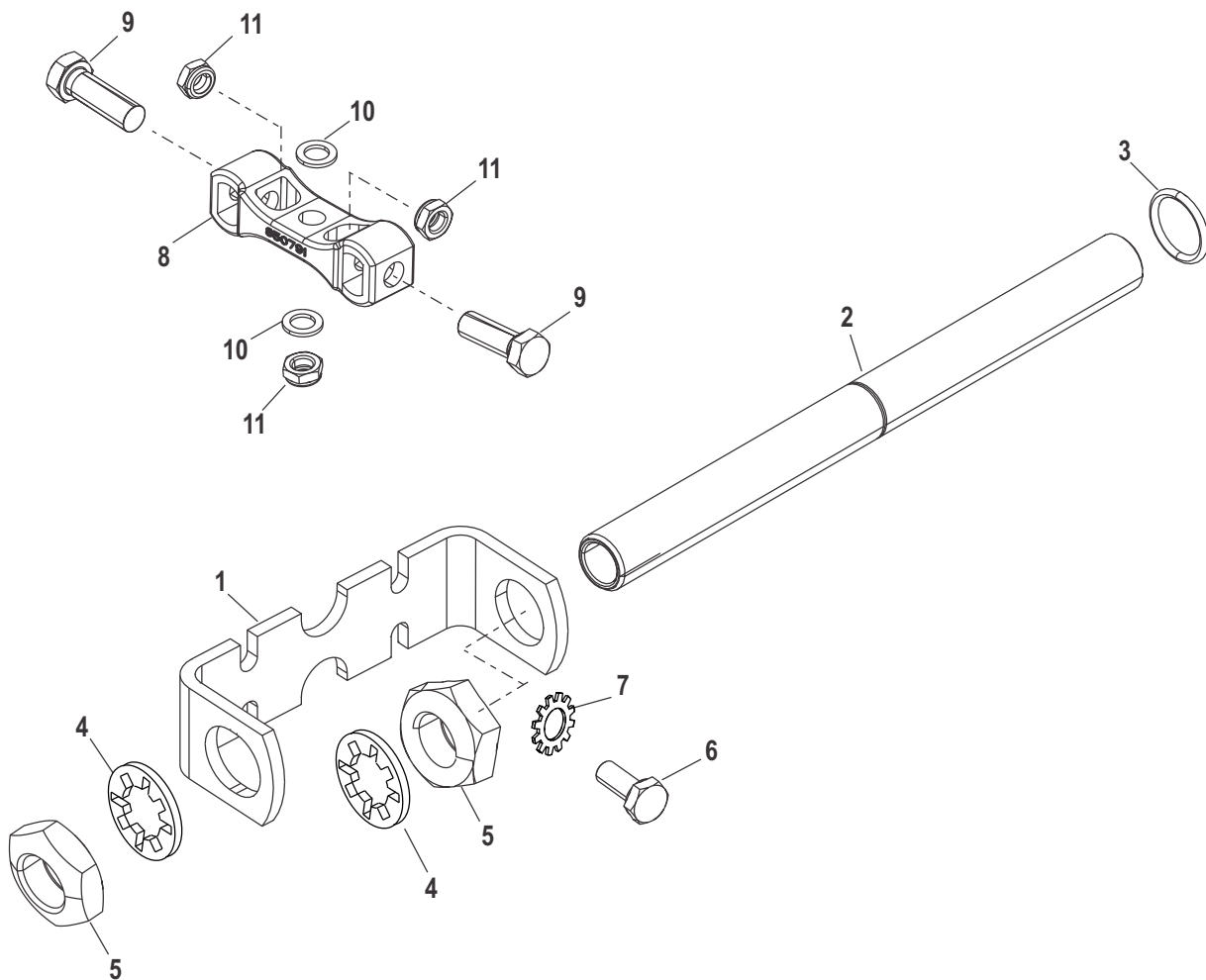


70800

Power Trim Components Plastic Motor Housing

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0000	8M0142341	POWER TRIM ASSEMBLY	Plastic Motor Housing	1	
1	0000	8M0142591	MOTOR KIT		1	
2	0010	82494830	SCREW (M6 x 30)		2	
3	0013	400256	LOCKWASHER (M6)		2	
4	0000	8M0090403	COUPLING Drive		1	
5	0000	8M0142996	PO CHECK KIT		1	
6	0000	8M0060141	MANUAL RELEASE KIT		1	
7	0000	8M0142997	TILT SHAFT KIT		1	
8	0017	878267	PIN		1	
9	0000	8M0142998	TILT CYLINDER ASSEMBLY		1	
10	0000	8M0142999	O RING KIT TILT CYLINDER		1	
11	0000	8M0143000	MEMORY PISTON KIT		1	
12	0000	8M0143001	PISTON ASSEMBLY		1	
13	0000	8M0143003	END CAP ASSEMBLY		1	
14	0000	878264A1	RESERVOIR KIT		1	
15	0019	811613	PLUG ASSEMBLY		1	
16	0010	4000327	SCREW (M6 x 14)		4	
17	0012	4002315	WASHER (6.60 X 12.5 X 1.5 mm - SS)		4	
18	0000	8M0143004	PUMP KIT		1	
19	0000	878408A1	REPAIR KIT Power Trim		1	
20	0010	858771	SCREW (M10 x 30)		6	
21	0012	4002319	WASHER		6	
22	0017	8M0094889	PIN		1	
23	0000	8M0143005	SHOCK ROD KIT		1	

Dual Cable Attaching Kit

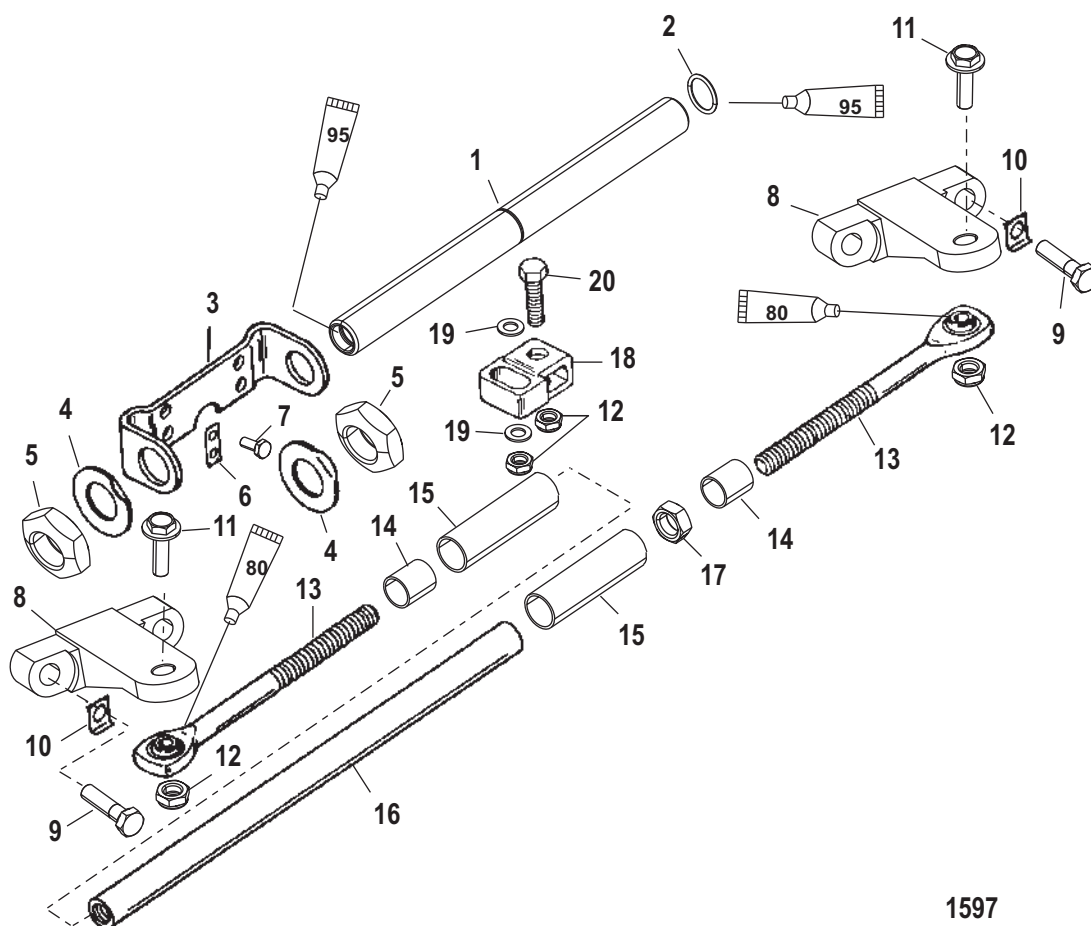


1529

Dual Cable Attaching Kit

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0000	92876A8	ATTACHING KIT Steering		1	
1	0000	41055A1	BRACKET ASSEMBLY		1	
2	0000	715651	TUBE Steering Cable		1	
3	0025	48462	O-RING (.614 x .070)		1	
4	0013	821203	LOCKWASHER		2	
5	0011	8M0041651	NUT (.875-14)		2	
6	0010	38601	SCREW (.250-28 x 1.250)		4	
7	0013	78968	LOCKWASHER Internal (.250)		4	
8	0000	850791T	COUPLER		1	
9	0010	73732	SCREW (.375-24 x 1.120)		2	
10	0012	37828	WASHER (.390 x .625 x .062) Stainless Steel		2	
11	0011	826709113	NUT (.375-24) Stainless Steel		3	

Dual Engine Tie Bar Kit

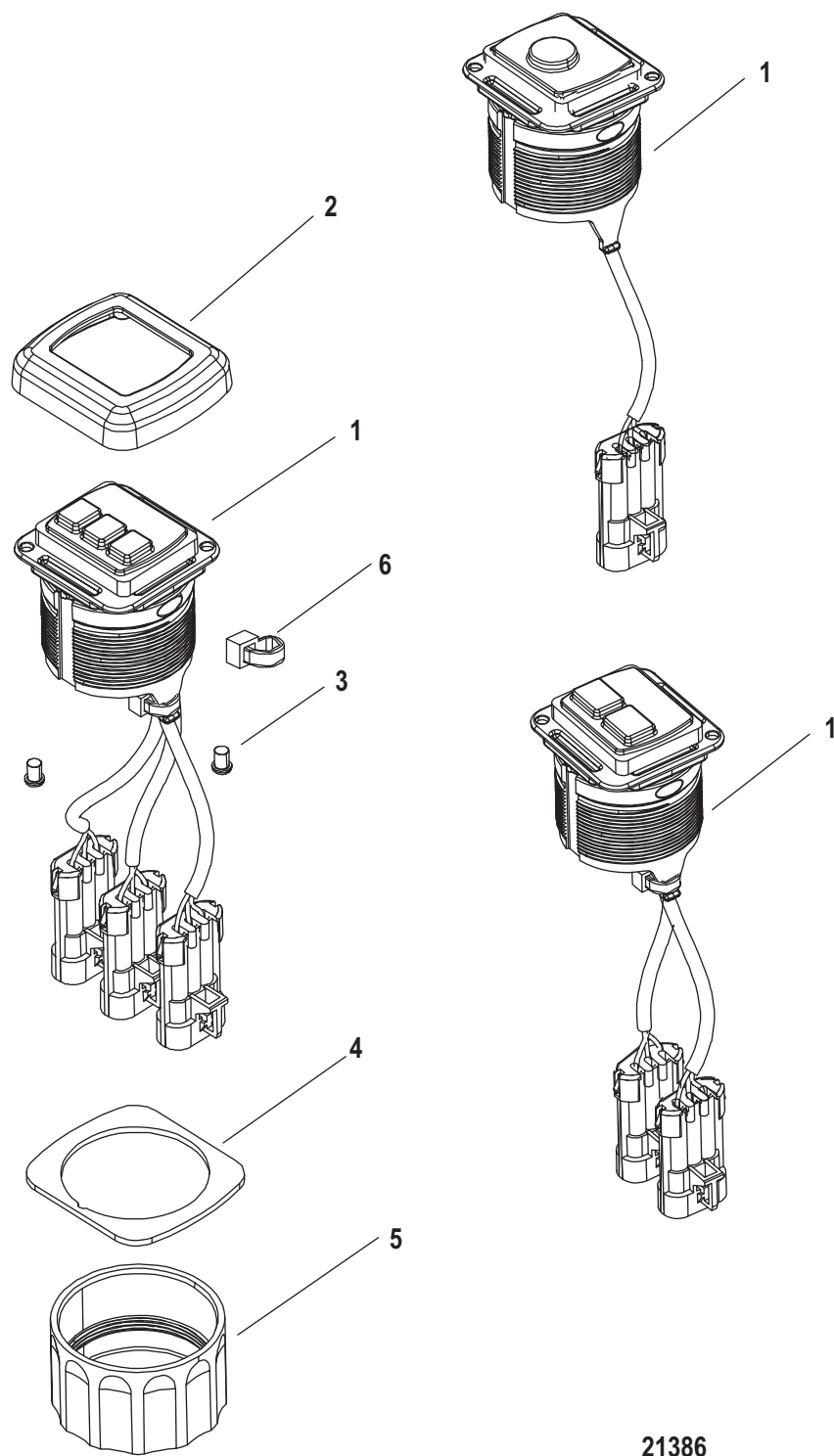


1597

Dual Engine Tie Bar Kit

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0000	92876A9	EXTENSION KIT Dual Engine		1	
1	0000	71565A2	TUBE ASSEMBLY		1	
2	0025	48462	O-RING (.614 x .070)		1	
3	0000	41055	MOUNT		1	
4	0014	42100	TAB WASHER		2	
5	0011	37984	NUT (.875-14)		2	
6	0000	88404	TAB WASHER		2	
7	0010	38601	SCREW (.250-28 x 1.250)		4	
8	0000	17729A1	BRACKET		2	
9	0010	62055	SCREW (.312-24 x 1.250)		4	
10	0000	17728	TAB WASHER		4	
11	0010	140001	SCREW (.375-24 x 1.38)		2	
12	0011	826709113	NUT (.375-24) Stainless Steel		6	
13	0000	8M0026167	STEERING EYE		2	
14	0023	23651	SLEEVE (1.625)		2	
15	0000	97931	TUBING (4.00 Inches)		2	
16	0000	8M0026098	COUPLER 15 In.		1	
17	0011	42099	NUT (.562-18)		1	
18	0022	821169	COUPLING		1	
19	0012	34931	WASHER (.406 x .734 x .063) Stainless Steel		1	
19	0012	37828	WASHER (.390 x .625 x .062) Stainless Steel		1	
20	0010	94319	SCREW (.375-24 x 1.5)		1	

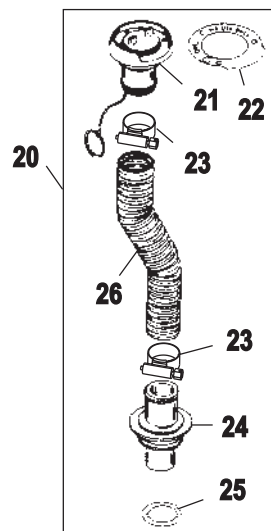
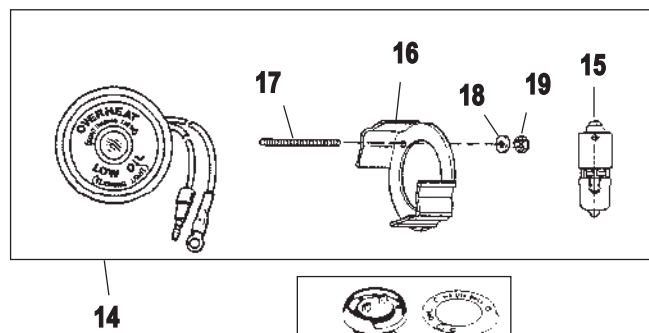
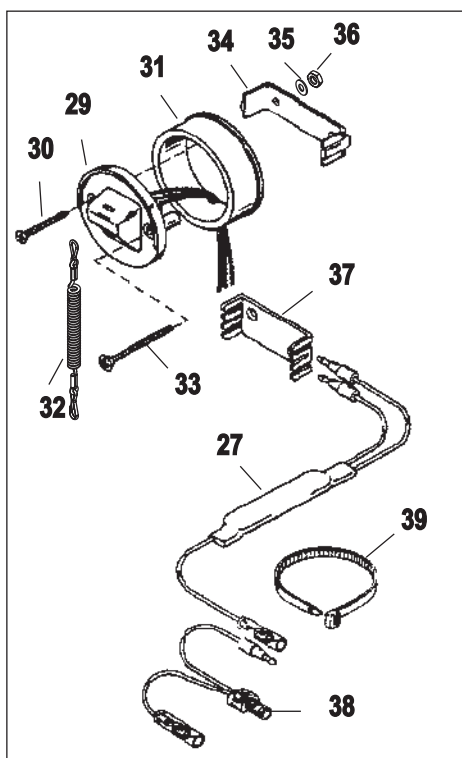
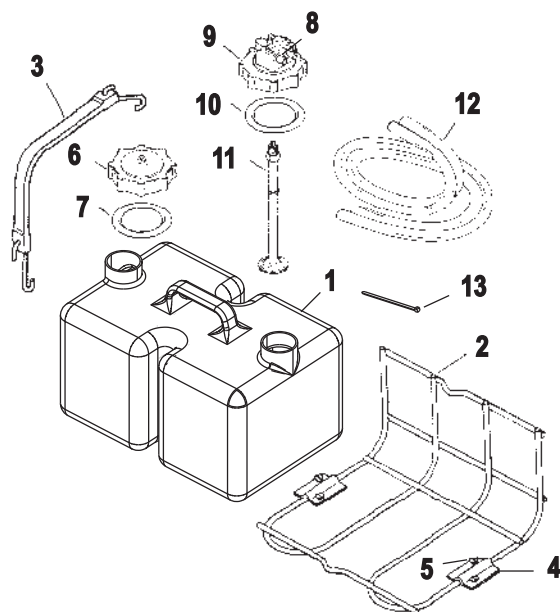
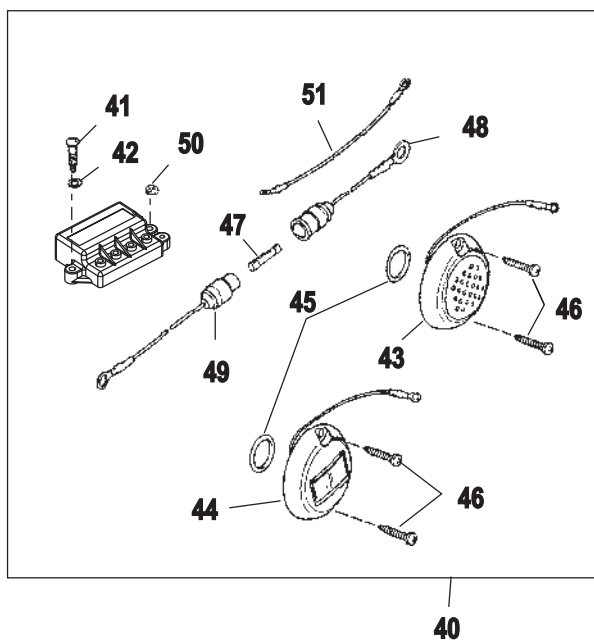
Start/Stop Switch Kit



Start/Stop Switch Kit

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0000	887767K03	SWITCH KIT Start/Stop - Triple		1	
1		NSS	NOT SOLD SEPARATE Start/Stop Pad and Base		1	
2	0000	891633T01	BEZEL		1	
3	0010	892927T	SCREW (#6-32 x .250)		4	
4	0027	892218	GASKET		1	
5	0011	879900	NUT (52 mm)		1	
6	0054	850181	TIE STRAP (11.750 Inches)		1	

Accessories

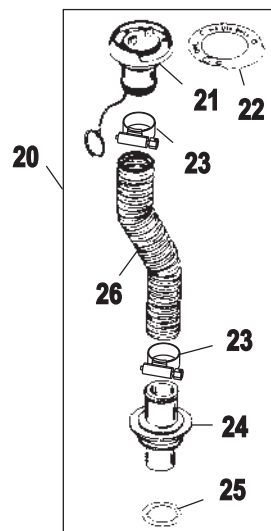
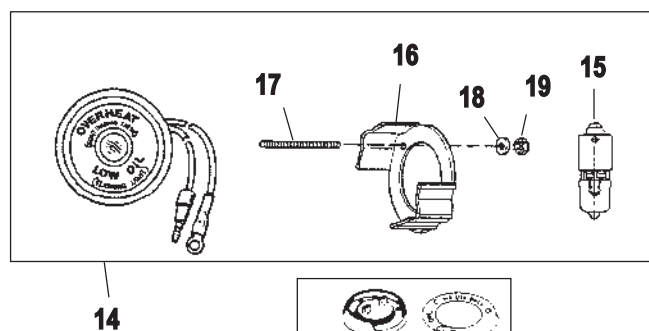
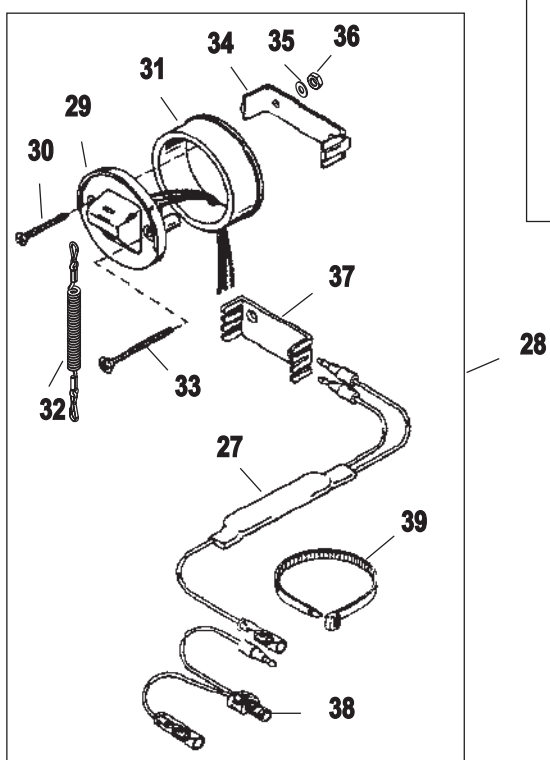
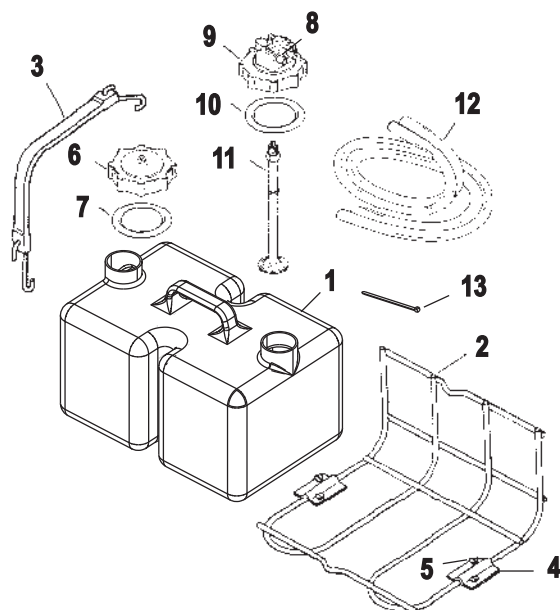
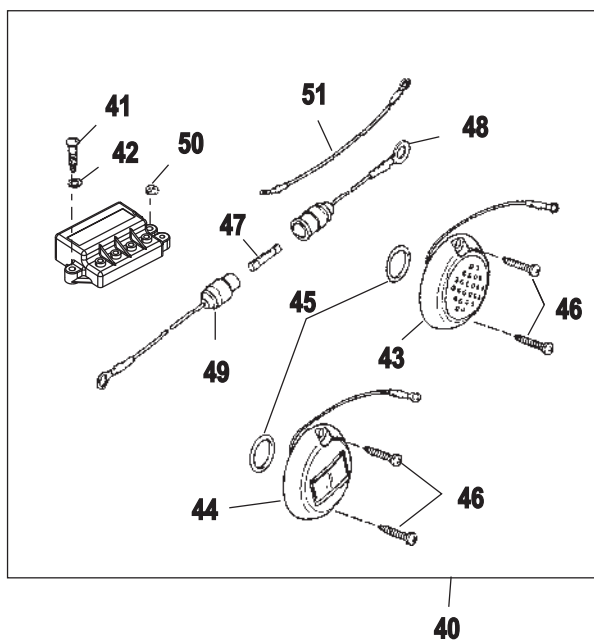


1599

Accessories

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0000	887767K03	SWITCH KIT Start/Stop - Triple (Triple Engine)		1	
-	0022	852400	FLUSH COUPLING		1	
-	0000	44357Q2	FLUSHING ATTACHMENT		1	[1]
-	0000	881150Q1	FLUSH KIT Dual Water Pick Up		1	[2]
-	0032	825191A03	HOSE KIT Rigging		1	
-	0079	889223K14	TACH/SPEED SINGLE ENGINE HELM KIT SC1000 Gray Face		1	
-	0079	889223K12	TACH/SPEED SINGLE ENGINE HELM KIT SC1000 White Face		1	
-	0079	889222K03	TACHOMETER KIT 0-7000 RPM Gray Face		1	
-	0079	889222K02	TACHOMETER KIT 0-7000 RPM White Face		1	
-	0000	41729A3	HOSE EXTENSION KIT		1	
-	0084	877561A2	HARNESS ASSEMBLY Adapter		1	
-	0000	821180A6	SENDER ASSEMBLY Trim		1	
-	0087	887979A2	SWITCH KIT Tilt Limit		1	
1	1257	8742A22	TANK ASSEMBLY Remote Oil	(Non-Digital)	1	
1	1257	8742A21	TANK ASSEMBLY Remote Oil	(Digital)	1	
2	0000	12335A1	BRACKET KIT		1	
3	0000	12323A1	CORD/HOOK KIT		1	
4	0000	12320	BRACKET		2	
5	0010	79968	SCREW (#12-11 x .750)		4	
6	0036	43298A2	CAP ASSEMBLY		1	
7	0025	11332	O-RING (2.225 x .210)		1	
8	0000	816190A4	OIL PICK UP ASSEMBLY Without Sender	(Non-Digital)	1	
8	0000	816190A5	OIL PICK UP ASSEMBLY With Sender	(Digital)	1	
9	0036	43298A2	CAP ASSEMBLY		1	
10	0025	11332	O-RING (2.225 x .210)		1	
11	0032	99802	TUBE		12	
12	0032	99439	HOSE (114.00 Inches)		1	
13	0054	816311T	TIE STRAP (8.00 Inches)		5	
14	0000	17334A2	VISUAL WARNING SYSTEM		1	
15	0088	17429	LAMP		1	
16	0000	76424	BRACKET		1	
17	0016	55422	STUD (#10-32 x 2.00)		2	
18	0012	24676	WASHER (.200 x .440 x .032)		2	
19	0011	68219	NUT (#10-32) Stainless Steel		2	
20	0000	15969A3	DECK FILL KIT Oil		1	
21	0000	15969A5	DECK FILL KIT Oil		1	
22	0000	15966	PLATE		1	
23	0054	815504228	CLAMP Worm Gear		2	
24	0000	15967	ADAPTER Oil Filler		1	
25	0025	11332	O-RING (2.225 x .210)		1	
26	0032	850719	HOSE (100.00 Feet Bulk)		AR	

Accessories



1599

Accessories

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
27	0000	812497A2	DIODE ASSEMBLY	(Not Included with Kit Reference #28)	1	
28	0087	19674Q2	SWITCH/LANYARD KIT		1	
29	0087	19674A1	SWITCH ASSEMBLY Lanyard		1	
30	0010	18303	SCREW (.190-16 x 1.750) Stainless Steel		2	
31	0000	813679	ADAPTER		1	
32	0000	15920Q54	LANYARD ASSEMBLY		1	[3]
33	0010	32866	SCREW (#10-32 x 2.00) Stainless Steel		2	
34	0000	18321	CLAMP Mounting		1	
35	0012	24676	WASHER (.200 x .440 x .032)		2	
36	0011	68219	NUT (#10-32) Stainless Steel		4	
37	0000	79146	RETAINER		1	
38	0084	11149A2	CABLE ASSEMBLY (6.00 Inches)		1	
39	0054	816311T	TIE STRAP (8.00 Inches)		AR	
40	0000	88334A2	MERCATHODE KIT		1	
41	0010	22793	SCREW (#9-14 x .875)		2	
42	0012	30164	WASHER (.192 x .375 x .0312) Stainless Steel		2	
43	0000	72958A5	ELECTRODE ASSEMBLY		1	
44	0097	72957A5	ANODE ASSEMBLY		1	
45	0025	21836	O-RING (.796 x .139)		2	
46	0010	87698	SCREW (#10-16 x 1.250) Stainless Steel		4	
47	0088	79091	FUSE 20 Ampere		1	
48	0084	95084A10	CABLE ASSEMBLY (5.00 Inches) Red		1	
49	0084	95084A13	CABLE ASSEMBLY (64.00 Inches)		1	
50	0011	45076	NUT (#10-32) Brass		4	
51	0084	79138A8	CABLE ASSEMBLY (72.00 Inches) Black		1	

PART NOTES:

- [1] - Alternate part numbers:
44357A 2Service Part
44357Q 2QS
44357T 2MPP
- [2] - Alternate part numbers:
881150K 1MPP
881150Q 1QS
- [3] - Alternate part numbers:
15920Q54QS
15920T54MPP

Tools

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0091	880118A04	DDT CARTRIDGE		1	
-	0084	822560A5	HARNESS ASSEMBLY DDT Adapter	Electrical/Ignition	1	
-	0084	825003A1	CABLE ASSEMBLY DDT	Electrical/Ignition	1	
-	0091	99750A1	MULTI METER	Electrical/Ignition	1	
-	0091	52024A1	SWITCH ASSEMBLY	Electrical/Ignition	1	
-	0091	59339	SERVICE TACHOMETER	Electrical/Ignition	1	
-	0091	850439T1	TESTER Eight Chamber	Electrical/Ignition	1	
-	0091	63998A1	GAP TOOL Single Chamber	Electrical/Ignition	1	
-	0091	825824A2	TACH INTERFACE MODULE	Electrical/Ignition	1	
-	0091	99379	TIMING LIGHT	Electrical/Ignition	1	
-	0091	112301	ALIGNMENT TOOL	Trim/Tilt System	1	
-	0091	99750A1	MULTI METER	Trim/Tilt System	1	
-	0091	52915A6	TEST GAUGE KIT	Trim/Tilt System	1	
-	0091	74951	SPANNER WRENCH	Trim/Tilt System	1	
-	0091	44487T1	REMOVER TOOL Trim Rod Guide	Trim/Tilt System	1	
-	0091	44486A1	REMOVAL TOOL Trim Rod	Trim/Tilt System	1	
-	0091	55919	DRIVER HEAD	Powerhead	1	
-	0091	52344	FLYWHEEL HOLDER TOOL Teeth Type	Powerhead	1	
-	0091	849154T1	PULLER ASSEMBLY	Powerhead	1	
-	0091	904551	LIFTING EYE	Powerhead	1	
-	0091	93004A2	INSTALLATION TOOL Lock Ring	Powerhead	1	
-	0091	930051	GUIDE		1	
-	0091	52952T1	REMOVAL TOOL Piston Pin Lock Ring	Powerhead	1	
-	0091	24697	EXPANDER TOOL Piston Ring	Powerhead	1	
-	0091	92973A1	MANDREL TOOL Piston Pin	Powerhead	1	
-	0091	812549T	STAND Powerhead	Powerhead	1	
-	0091	24161	CAP TOOL Flywheel Puller	Powerhead	1	
-	0091	823237T	COMPRESSOR TOOL Piston Ring (3.625)	Powerhead	1	
-	0091	66274	TORQUE WRENCH (0-150 lb-in)	Powerhead	1	
-	0091	37241	PULLER PLATE Universal	Powerhead	1	
-	0091	881834A1	GAUGE	DFI	1	
-	0010	4007325	SCREW (M5 x 25)	DFI	1	
-	0091	8519802	SIZING TOOL	DFI	1	
-	0091	8519803	CAP Installation	DFI	1	
-	0091	881833A03	GAUGE KIT Air/Fuel Pressure	DFI	1	
-	0091	99750A1	MULTI METER	DFI	1	
-	0091	53459	ROD TOOL Backlash Indicator Flag	Gear Housing	1	
-	0091	78473	INDICATOR TOOL Backlash	Gear Housing	1	
-	0091	816244	DRIVER TOOL Bearing	Gear Housing	1	
-	0091	31106T	MANDREL Bearing Driver Cup	Gear Housing	1	
-	0091	14311A04	TOOL Preload	Gear Housing	1	
-	0091	817057	TOOL Sleeve		1	
-	0091	31229A7	PULLER KIT Bearing	Gear Housing	1	
-	0091	15755T	NEEDLE BEARING DRIVER	Gear Housing	1	

Tools

Tools

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0091	30366T1	COLLAR	Gear Housing	1	
-	0091	36569T	DRIVE HEAD TOOL	Gear Housing	1	
-	0091	37323	DRIVER ROD TOOL Needle Bearings	Gear Housing	1	
-	0091	36571T	PILOT WASHER	Gear Housing	1	
-	0091	38628T	INSTALLER TOOL Bearing	Gear Housing	1	
-	0011	24156	NUT (.625-18)	Gear Housing	1	
-	0091	29310	PLATE	Gear Housing	1	
-	0091	32325T	DRIVER HEAD TOOL	Gear Housing	1	
-	0012	34961	WASHER	Gear Housing	1	
-	0091	43506T	RETAINING TOOL Bearing	Gear Housing	1	
-	0012	54048	WASHER	Gear Housing	1	
-	0091	83155	ADAPTER KIT Dial Indicator	Gear Housing	1	
-	0091	58222A1	DIAL INDICATOR TOOL	Gear Housing	1	
-	0091	89897	HOLDING TOOL Dial Indicator	Gear Housing	1	
-	0091	36577T	DRIVER CUP	Gear Housing	1	
-	0091	61077T	ADAPTER TOOL Driveshaft	Gear Housing	1	
-	0091	56775T	HOLDING TOOL Driveshaft	Gear Housing	1	
-	0091	815850	FORWARD GEAR INSTALLATION TOOL	Gear Housing	1	
-	0091	86943T	INSTALLER TOOL Needle Bearing - Forward Gear	Gear Housing	1	
-	0091	61069T	NUT TOOL Gear Housing Cover	Gear Housing	1	
-	0091	816243	GUIDE PLATE	Gear Housing	1	
-	0091	816242	PULLER JAWS	Gear Housing	1	
-		NSS	NOT SOLD SEPARATE Leakage Tester	(FT-8950)Gear Housing	1	
-	0091	33491	DRIVER	Gear Housing	1	
-	0091	31108T	DRIVER Oil Seal	Gear Housing	1	
-	0091	817569T	DRIVER TOOL Oil Seal	Gear Housing	1	
-	0091	12349A05	TOOL Pinion Locating	Gear Housing	1	
-	0091	61067A04	WRENCH TOOL Pinion Nut	Gear Housing	1	
-	0091	61067T03	TOOL Wrench		1	
-	0044	93003	PROPELLER SHAFT	Gear Housing	1	
-	0091	85716	PULLER BOLT TOOL Bearing Carrier	Gear Housing	1	
-	0091	46086A1	PULLER JAW ASSEMBLY	Gear Housing	1	
-	0091	37241	PULLER PLATE Universal	Gear Housing	1	
-	0091	18605A2	INSTALLATION TOOL Bearing Adaptor	Gear Housing	1	
-	0091	34569A1	PULLER ASSEMBLY Slide Hammer	Gear Housing	1	
-	0091	66274	TORQUE WRENCH (0-150 lb-in)	Gear Housing	1	
-	0091	821571A1	GUIDE TOOL Water Pump Alignment Pins	Gear Housing	1	
-	0084	875233A2	HARNESS ASSEMBLY Test		1	
-	0091	896661	TOOL Fuel Filter		1	
-	0091	899883A08	TEST TOOL Direct Injector		1	
-	0091	8M0063506	TOOL Compressor End Cap		1	

Tools

Powerhead Gasket Set Components

Powerhead Gasket Set Components

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0027	832934A00	GASKET SET Powerhead		1	
0	0021	857005A1	DIAPHRAGM KIT Fuel Pump		1	
0		NSS	NOT SOLD SEPARATE Diaphragm		2	
0		NSS	NOT SOLD SEPARATE Retainer		2	
0		NSS	NOT SOLD SEPARATE Spring		1	
0		NSS	NOT SOLD SEPARATE Cap		1	
0		NSS	NOT SOLD SEPARATE Spring-Boost		1	
0		NSS	NOT SOLD SEPARATE Cap-Spring End		1	
0		NSS	NOT SOLD SEPARATE Gasket-Boost		1	
0		NSS	NOT SOLD SEPARATE Gasket-Pulse		1	
0	0027	987691	GASKET Fuel Pump		1	
0	0027	804680	GASKET Air Handler Adaptor Plate		1	
0	0025	62700	O-RING (3.237 x .103) Lower End Cap		1	
0	0000	818574	SEAL Cylinder Head		2	
0	0027	8503181	GASKET Thermostat Cover		2	
0	0025	35126	O-RING (.859 x .139) Crankshaft-Lower		1	
0	0025	823683	O-RING (1.989 x .070) Crankshaft-Upper		1	
0	0027	8329335	GASKET Cylinder Block		1	
0	0027	8329344	GASKET Exhaust Plate		1	
0	0027	88907003	GASKET Relief Valve Cover & Plate		2	
0	0026	854639001	SEAL Thermostat	(Not used for this application)	2	

PARTS INDEX

Part No.	Description	Pg.	Ref.no	Part No.	Description	Pg.	Ref.no
10201070	OWNERS MANUAL 200/225 DFI 3.0L 2-Stroke, English	2	-	10201070	OWNERS MANUAL 200/225 DFI 3.0L 2-Stroke, English	2	-
10201D70	OWNERS MANUAL 200/225 DFI 3L 2-Stroke, French	2	-	10201J70	OWNERS MANUAL 200/225 DFI 3L 2-Stroke, Spanish	2	-
10202060	INSTALLATION MANUAL	2	-	11149A2	CABLE ASSEMBLY (6.00 Inches)	98	38
112301	ALIGNMENT TOOL	100	-	11332	O-RING (2.225 x .210)	96	7
11332	O-RING (2.225 x .210)	96	10	11332	O-RING (2.225 x .210)	96	25
12320	BRACKET	96	4	12323A1	CORD/HOOK KIT	96	3
12335A1	BRACKET KIT	96	2	12349A05	TOOL Pinion Locating	102	-
12602002	GROMMET	60	35	13467	GROMMET (.88 Inside Diameter)	44	35
13536A14	SENSOR ASSEMBLY Temperature	42	23	13540	CAP Female	10	28
13541	PLUG Male	42	30	137151	RETAINER	42	24
140001	SCREW (.375-24 x 1.38)	92	11	14077	SEAL Oil (Inside)	76	26
14077	SEAL Oil (Inside)	82	33	14311A04	TOOL Preload	100	-
14360T74	PUMP ASSEMBLY Fuel	22	-	144303	BASE	22	17
151331	FITTING	42	20	15755T	NEEDLE BEARING DRIVER	100	-
15842	BEARING Thrust	80	27	15844	BEARING ASSEMBLY Roller	80	14
15920Q54	LANYARD ASSEMBLY	98	32	15966	PLATE	96	22
15967	ADAPTER Oil Filler	96	24	15969A3	DECK FILL KIT Oil	96	20
15969A5	DECK FILL KIT Oil	96	21	16604	FITTING Straight (.125-27)	42	21
17334A2	VISUAL WARNING SYSTEM	96	14	17429	LAMP	96	15
1761514	SPACER SHIM (.206)	80	21	1761515	SPACER SHIM (.208)	80	21
1761516	SPACER SHIM (.210)	80	21	1761517	SPACER SHIM (.212)	80	21
1761518	SPACER SHIM (.214)	80	21	1761519	SPACER SHIM (.216)	80	21
1761520	SPACER SHIM (.218)	80	21	1761521	SPACER SHIM (.220)	80	21
1761522	SPACER SHIM (.222)	80	21	1761523	SPACER SHIM (.224)	80	21
1761524	SPACER SHIM (.226)	80	21	1761525	SPACER SHIM (.228)	80	21
1761526	SPACER SHIM (.230)	80	21	17728	TAB WASHER	92	10
17729A1	BRACKET	92	8	18206001	FILTER Fuel	34	3
18303	SCREW (.190-16 x 1.750) Stainless Steel	98	30	18321	CLAMP Mounting	98	34
18323	TAB WASHER	76	28	18323	TAB WASHER	82	35
18448	THRUST WASHER	80	26	18605A2	INSTALLATION TOOL Bearing Adaptor	102	-
19565002	GROMMET	52	41	19674A1	SWITCH ASSEMBLY Lanyard	98	29
19674Q2	SWITCH/LANYARD KIT	98	28	19755T7	SPOOL ASSEMBLY	76	4
19755T7	SPOOL ASSEMBLY	80	4	1993716	SCREW (M6 x 16)	44	30
1993716	SCREW (M6 x 16)	70	13	1993716	SCREW (M6 x 16)	70	21
20116	GROMMET	44	42	21836	O-RING (.796 x .139)	72	44
21836	O-RING (.796 x .139)	98	45	22793	SCREW (#9-14 x .875)	98	41
23567	CLIP	30	9	23567	CLIP	32	5
23567	CLIP	44	43	23651	SLEEVE (1.625)	92	14
24156	NUT (.625-18)	102	-	24161	CAP TOOL Flywheel Puller	100	-
24676	WASHER (.200 x .440 x .032)	96	18	24676	WASHER (.200 x .440 x .032)	98	35
24697	EXPANDER TOOL Piston Ring	100	-	26550	CLAMP	84	34
26993	LOCKWASHER (.312)	16	11	26996	LOCKWASHER (#10) Stainless Steel	64	18
28421	WASHER (1.5 x 3.05 x 0.13) Stainless Steel	66	11	291112	FITTING	40	11
29245	WASHER (.281 x .500 x .060) Stainless Steel	4	18	29245	WASHER (.281 x .500 x .060) Stainless Steel	6	7
29245	WASHER (.281 x .500 x .060) Stainless Steel	8	8	29245	WASHER (.281 x .500 x .060) Stainless Steel	10	4
29245	WASHER (.281 x .500 x .060) Stainless Steel	44	33	29245	WASHER (.281 x .500 x .060) Stainless Steel	54	47
29245	WASHER (.281 x .500 x .060) Stainless Steel	84	31	29310	PLATE	102	-
29402	WAVE WASHER	6	24	30164	WASHER (.192 x .375 x .0312) Stainless Steel	98	42
30366T1	COLLAR	102	-	30632	PIN Cross	76	17
30632	PIN Cross	80	17	30641	O-RING (.299 x .103)	60	29
30893	SPRING	76	14	30893	SPRING	80	15
30894A1	BEARING SET Cup And Cone	76	10	30895T	BEARING Needle	76	13
30956T	BEARING Needle	76	25	30956T	BEARING Needle	82	32
31106T	MANDREL Bearing Driver Cup	100	-	31108T	DRIVER Oil Seal	102	-
31229A7	PULLER KIT Bearing	100	-	32325T	DRIVER HEAD TOOL	102	-
328022	PLUG Pipe (.125-27) Brass	52	37	32866	SCREW (#10-32 x 2.00) Stainless Steel	98	33
33491	DRIVER	102	-	33504	O-RING	64	2
335891	BUSHING	6	9	34569A1	PULLER ASSEMBLY Slide Hammer	102	-
34931	WASHER (.406 x .734 x .063) Stainless Steel	92	19	34961	WASHER	102	-

PARTS INDEX

Part No.	Description	Pg.	Ref.no	Part No.	Description	Pg.	Ref.no
35027	O-RING (.1.046)	72	45	35126	O-RING (.859 x .139)	56	7
35126	O-RING (.859 x .139) Crankshaft-Lower	104	0	35459	WASHER	18	23
35921	NUT (.625-18)	70	18	36001	WASHER	8	28
36387A1	BEARING ASSEMBLY Roller/Cup	72	30	36569T	DRIVE HEAD TOOL	102	-
36571T	PILOT WASHER	102	-	36577T	DRIVER CUP	102	-
37241	PULLER PLATE Universal	100	-	37241	PULLER PLATE Universal	102	-
37323	DRIVER ROD TOOL Needle Bearings	102	-	37828	WASHER (.390 x .625 x .062) Stainless Steel	64	32
37828	WASHER (.390 x .625 x .062) Stainless Steel	90	10	37828	WASHER (.390 x .625 x .062) Stainless Steel	92	19
379721	PIN	70	2	37984	NUT (.875-14)	92	5
38601	SCREW (.250-28 x 1.250)	90	6	38601	SCREW (.250-28 x 1.250)	92	7
38628T	INSTALLER TOOL Bearing	102	-	38657A1	SHIM ASSEMBLY	70	25
4000327	SCREW (M6 x 14)	84	22	4000327	SCREW (M6 x 14)	88	16
4000330	SCREW (M6 x 25)	84	30	4000333	SCREW (M6 x 40)	70	6
40011107	SCREW (M5 x 16) Stainless Steel	52	18	40011113	SCREW (M5 x 45) Stainless Steel	18	29
40011155	SCREW (M8 x 55) Stainless Steel	20	43	400211	NUT (M5) Stainless Steel	16	10
400212	NUT (M6) Stainless Steel	18	6	400213	NUT (M8) Stainless Steel	16	12
4002315	WASHER (6.60 X 12.5 X 1.5 mm -SS)	88	17	4002318	WASHER	8	19
4002318	WASHER	34	16	4002318	WASHER	48	41
4002319	WASHER	14	17	4002319	WASHER	84	28
4002319	WASHER	88	21	4002320	WASHER	14	4
400255	LOCKWASHER (M5)	16	9	400256	LOCKWASHER (M6)	84	5
400256	LOCKWASHER (M6)	88	3	4007325	SCREW (M5 x 25)	100	-
4010835	SCREW (M10 x 35) Hex Flange - Stainless Steel	14	9	40124	SCREW (M6 x 55)	18	5
4013610	NUT (M10) Stainless Steel	52	16	401366	NUT (M6) Stainless Steel	4	17
401366	NUT (M6) Stainless Steel	6	13	401386	NUT (M6) Stainless Steel	14	15
401386	NUT (M6) Stainless Steel	18	9	401386	NUT (M6) Stainless Steel	18	26
401386	NUT (M6) Stainless Steel	70	7	41055	MOUNT	92	3
41055A1	BRACKET ASSEMBLY	90	1	41508	SCREW (.250-20 x .500) Stainless Steel	68	27
41729A3	HOSE EXTENSION KIT	96	-	42099	NUT (.562-18)	92	17
42100	TAB WASHER	92	4	424254	FITTING	34	14
42637A1	SHIM SET	72	29	42647A1	BEARING ASSEMBLY Roller	70	8
428641	FITTING Check Valve	42	19	42927	INSERT	18	8
42942	CAP	18	7	42975	DRIVE SCREW	18	14
42979	NUT (M16)	14	12	42994	BUSHING	18	27
43012A05	BEARING/CAGE KIT	56	15	43026Q06	REPAIR KIT Water Pump Impeller	72	-
43026T2	IMPELLER	72	42	430331	GASKET	72	39
43037	KEY	70	28	43044	PIN Dowel - Without Hole (.375 x .625)	52	9
43044	PIN Dowel - Without Hole (.375 x .625)	60	7	43044	PIN Dowel - Without Hole (.375 x .625)	68	29
43044	PIN Dowel - Without Hole (.375 x .625)	70	9	43298A2	CAP ASSEMBLY	96	6
43298A2	CAP ASSEMBLY	96	9	43430	WASHER	18	17
43450	WASHER	84	23	43506T	RETAINING TOOL Bearing	102	-
43585	COUPLING	60	34	44357Q2	FLUSHING ATTACHMENT	96	-
44486A1	REMOVAL TOOL Trim Rod	100	-	44487T1	REMOVER TOOL Trim Rod Guide	100	-
44491A1	SHIM SET	76	9	44491A1	SHIM SET	80	8
45076	NUT (#10-32) Brass	10	26	45076	NUT (#10-32) Brass	98	50
45711	O-RING (.612 x .103)	66	6	45907	PLUG Yellow	14	14
46086A1	PULLER JAW ASSEMBLY	102	-	46335	NUT (.375-24)	64	13
469501	COTTER PIN	76	6	469501	COTTER PIN	80	7
48237	BUSHING	60	33	48462	O-RING (.614 x .070)	6	10
48462	O-RING (.614 x .070)	90	3	48462	O-RING (.614 x .070)	92	2
48939A2	BEARING Tapered Roller	70	26	52024A1	SWITCH ASSEMBLY	100	-
52344	FLYWHEEL HOLDER TOOL Teeth Type	100	-	52915A6	TEST GAUGE KIT	100	-
52952T1	REMOVAL TOOL Piston Pin Lock Ring	100	-	53166	LOCKWASHER (.312)	10	24
53459	ROD TOOL Backlash Indicator Flag	100	-	54012	WASHER (.530 x .870 x .105) Stainless Steel	66	10
54048	WASHER	102	-	55422	STUD (#10-32 x 2.00)	96	17
55919	DRIVER HEAD	100	-	56681	WASHER (.203 x .500 x .032)	44	22
56720	WASHER (.330 x .750 x .060) Stainless Steel	20	45	56762	TIE STRAP (4.00 Inches)	34	27
56775T	HOLDING TOOL Driveshaft	102	-	58222A1	DIAL INDICATOR TOOL	102	-
58376	SCREW (.164-18 x .375)	34	10	58643	LOCKWASHER (.375)	64	12
59339	SERVICE TACHOMETER	100	-	61067A04	WRENCH TOOL Pinion Nut	102	-
61067T03	TOOL Wrench	102	-	61069T	NUT TOOL Gear Housing Cover	102	-

PARTS INDEX

Part No.	Description	Pg.	Ref.no	Part No.	Description	Pg.	Ref.no
61077T	ADAPTER TOOL Driveshaft	102	-	62055	SCREW (.312-24 x 1.250)	92	9
62700	O-RING (3.237 x .103)	52	20	62700	O-RING (3.237 x .103) Lower End Cap	104	0
627021	O-RING (.301 x .070)	48	32	63779	PIN Dowel (.250 x .625)	52	14
63998A1	GAP TOOL Single Chamber	100	-	64014	SCREW (.250-28 x .500)	64	14
64649	PLUG	68	7	648771	DIAPHRAGM	60	18
64878	SPRING (Black)	60	15	65292	J CLIP	52	13
65292	J CLIP	52	25	65567	WASHER (.265 x .750 x .048) Stainless Steel	10	31
65567	WASHER (.265 x .750 x .048) Stainless Steel	18	35	65567	WASHER (.265 x .750 x .048) Stainless Steel	46	48
65663A2	COVER ASSEMBLY	60	10	65664A1	PLATE ASSEMBLY Relief Valve	60	16
65830	NYLINER	66	15	66274	TORQUE WRENCH (0-150 lb-in)	100	-
66274	TORQUE WRENCH (0-150 lb-in)	102	-	66302	SEAL Oil	72	35
66302	SEAL Oil	72	36	67206001	O-RING	42	5
67206001	O-RING	42	6	67207	O-RING (3.489 x .070)	42	11
67296	PIN	52	8	67446	RING	56	4
67684	RING Retaining	64	10	677551	SCREW (.500-20 x 4.500)	66	9
67923T	BEARING Ball (Lower)	56	3	681001	RING Thrust	76	21
68219	NUT (#10-32) Stainless Steel	96	19	68219	NUT (#10-32) Stainless Steel	98	36
68229	WASHER (.641 x 1.250 x .190)	14	13	68292	NUT (.312-18)	10	23
69035	SCREW AND LOCKWASHER (.250-20 x .625) Stainless Steel	16	6	69057	WASHER (.281 x .734 x .063)	6	12
69079	SCREW (#10-16 x .440)	68	19	69205	C WASHER	84	33
69432	LOCKWASHER External (#10)	44	27	69570	SCREW (#10-16 x .750)	46	44
69570	SCREW (#10-16 x .750)	60	20	715651	TUBE Steering Cable	90	2
71565A2	TUBE ASSEMBLY	92	1	72521	LOCKWASHER Internal Tooth	68	17
72761	WASHER (.203 x .562 x .060) Stainless Steel	34	11	72957A5	ANODE ASSEMBLY	98	44
72958A5	ELECTRODE ASSEMBLY	98	43	73732	SCREW (.375-24 x 1.120)	90	9
74036	FITTING Grease	64	6	74951	SPANNER WRENCH	100	-
76214Q5	ANODE KIT	76	30	76214Q5	ANODE KIT	82	37
76424	BRACKET	96	16	76451	WASHER	60	19
76868	SEAL (Outside)	76	27	76868	SEAL (Outside)	82	34
77674	WASHER	70	22	782792	FITTING Elbow 45 Degree (1.25)	22	18
782792	FITTING Elbow 45 Degree (1.25)	48	31	78473	INDICATOR TOOL Backlash	100	-
78968	LOCKWASHER Internal (.250)	90	7	79091	FUSE 20 Ampere	98	47
79138A8	CABLE ASSEMBLY (72.00 Inches) Black	98	51	79146	RETAINER	98	37
79448	RETAINER	76	29	79448	RETAINER	82	36
79953Q2	SCREW KIT (.375-16 x .250) Drain	70	10	79968	SCREW (#12-11 x .750)	96	5
803485007	PARTS MANUAL 200/225 (3.0L)(Mechanical)	2	-	804525001	SCREW PACKAGE (2 Per)(M5 x 10)	26	23
804526	SCREW PACKAGE (M5 x 16) (2 Per)	26	21	804528	INJECTOR Fuel	26	27
804529	O-RING KIT Contains 6 pcs	26	9	804530	O-RING KIT Contains 6 pcs	26	16
804532	O-RING KIT (16 per kit)	26	22	804532	O-RING KIT	26	28
804533	DIAPHRAGM ASSEMBLY	26	17	804534	SPRING	26	18
804535	COVER	26	20	804536	O-RING	26	19
804658A06	DECAL EPA Label Information	2	-	804679004	GASKET	44	10
804680	GASKET	44	2	804680	GASKET Air Handler Adaptor Plate	104	0
804827	HOSE Fuel Balance	26	24	804829	HOSE ASSEMBLY Air Balance	38	7
804830	CLAMP	26	5	8048311	CLAMP	26	6
804832	CLAMP	26	7	804835	PLUG	26	10
804836	FITTING	26	11	804837	VALVE ASSEMBLY (.5 Inch Diameter)	26	12
804840	O-RING KIT	26	15	804842	CLAMP	44	28
804875	SEAL KIT	26	-	805063	O-RING (.301 x .070)	22	20
805515	CAP Shrader Valve - Brass	26	14	806327	SCREW (.437-14 x 1.750)	76	31
806327	SCREW (.437-14 x 1.750)	82	38	807929A1	CARRIER ASSEMBLY	72	33
809463A1	SOLENOID KIT	16	4	811613	PLUG ASSEMBLY	84	21
811613	PLUG ASSEMBLY	88	15	812497A2	DIODE ASSEMBLY	98	27
812549T	STAND Powerhead	100	-	813442A2	MANUAL RELEASE ASSEMBLY (Includes Reference #26)	84	8
813679	ADAPTER	98	31	8137711	MOUNT	68	12
813938	CAP NUT (#10-32)	10	25	814189	POPPET	60	14
814190	CARRIER	60	12	814191	GROMMET	60	13
814605	KEEPER	82	29	814653T	BEARING ASSEMBLY Needle Rollers	80	10
814653T	BEARING ASSEMBLY Needle Rollers	80	25	815263	ROLLER	4	11

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Part No.	Description	Pg.	Ref.no	Part No.	Description	Pg.	Ref.no
815263	ROLLER	4	20	815432	WASHER (.562 x 2.00 x .125)	68	10
8154331	WASHER (1.25 x 2.00 x .19)	68	11	815436	WASHER	64	25
8154371	WASHER	64	24	8154431	STUD (M10 x 1.5 x 155)	52	5
815477	BUMPER Latch	4	15	815480	BEARING Thrust	80	12
815480	BEARING Thrust	80	22	815481	THRUST WASHER	80	11
815481	THRUST WASHER	80	23	815504228	CLAMP Worm Gear	96	23
8155381	PIN Roll	4	16	815850	FOWARD GEAR INSTALLATION TOOL	102	-
816039	SPACER	64	4	816190A4	OIL PICK UP ASSEMBLY Without Sender	96	8
816190A5	OIL PICK UP ASSEMBLY With Sender	96	8	816242	PULLER JAWS	102	-
816243	GUIDE PLATE	102	-	816244	DRIVER TOOL Bearing	100	-
816311T	TIE STRAP (8.00 Inches)	10	13	816311T	TIE STRAP (8.00 Inches)	18	21
816311T	TIE STRAP (8.00 Inches)	22	21	816311T	TIE STRAP (8.00 Inches)	34	18
816311T	TIE STRAP (8.00 Inches)	38	2	816311T	TIE STRAP (8.00 Inches)	38	12
816311T	TIE STRAP (8.00 Inches)	40	6	816311T	TIE STRAP (8.00 Inches)	40	8
816311T	TIE STRAP (8.00 Inches)	40	10	816311T	TIE STRAP (8.00 Inches)	84	37
816311T	TIE STRAP (8.00 Inches)	96	13	816311T	TIE STRAP (8.00 Inches)	98	39
8163851	MOUNT Upper	64	23	816432	THRUST WASHER	64	8
8164641	SEAL Oil	70	19	816575A2	SEAL KIT	72	38
816575A4	SEAL KIT Gear Housing	72	-	816575A4	SEAL KIT Gear Housing	76	-
816575A4	SEAL KIT Gear Housing	82	-	816773A2	BEARING ASSEMBLY (Upper)	56	19
817057	TOOL Sleeve	100	-	817109A2	SOLENOID ASSEMBLY (#10-32 / .3125-18 Terminals)	10	2
817274	WASHER (.344 x 1.00 x .063) Stainless Steel	44	7	817275A2	HOUSING KIT Upper Water Pump	72	37
817275A5	REBUILD KIT Water Pump	72	-	8172761	FACEPLATE	72	41
8172771	GASKET	72	40	817519A1	CHECK VALVE ASSEMBLY Drain	60	6
817569T	DRIVER TOOL Oil Seal	102	-	818290T8	CARRIER ASSEMBLY Bearing	82	31
8182911	RACE Thrust	82	28	818298Q1	ANODE KIT	84	29
818574	SEAL	52	27	818574	SEAL Cylinder Head	104	0
8186442	CLAMP	68	15	818763T11	CARRIER ASSEMBLY Bearing	76	24
818764	BUSHING	64	3	81893414	SCREW (M8 x 14)	42	25
81893420	SCREW (M8 x 20)	12	46	81893430	SCREW (M8 x 30)	44	8
81893435	SCREW (M8 x 35)	8	18	81893435	SCREW (M8 x 35)	34	17
81893435	SCREW (M8 x 35)	52	11	81893435	SCREW (M8 x 35)	60	11
81893435	SCREW (M8 x 35)	60	21	81893435	SCREW (M8 x 35)	64	28
81893435	SCREW (M8 x 35)	68	16	81893435	SCREW (M8 x 35)	68	23
81893435	SCREW (M8 x 35)	68	32	81893440	SCREW (M8 x 40)	52	2
81893460	SCREW (M8 x 60)	18	2	81893460	SCREW (M8 x 60)	36	33
81893460	SCREW (M8 x 60)	48	40	818967	GROMMET	10	11
818968	BUSHING	10	6	818968	BUSHING	10	10
819514T21	HARNESS ASSEMBLY Trim	10	17	82104540	SCREW (M5 x 40) Fuel Pump	22	15
821113	BUSHING	18	4	821169	COUPLING	92	18
821180A6	SENDER ASSEMBLY Trim	96	-	821203	LOCKWASHER	90	4
821207	BUSHING	64	7	821249M2	BRACKET Front	4	13
82127335	SCREW (M8 x 35 MM)	42	22	82129110	SCREW (M6 x 10)	8	7
82129110	SCREW (M6 x 10)	10	12	82129114	SCREW (M6 x 14)	8	27
82129114	SCREW (M6 x 14)	12	35	82129125	SCREW (M6 x 25 MM)	10	5
82129130	SCREW (M6 x 30)	8	3	82130012	SCREW (M6 x 12)	6	19
82130012	SCREW (M6 x 12)	12	44	82130012	SCREW (M6 x 12)	14	19
82130012	SCREW (M6 x 12)	48	37	82130012	SCREW (M6 x 12)	52	23
82130012	SCREW (M6 x 12)	52	26	82130012	SCREW (M6 x 12)	54	45
82130016	SCREW (M6 x 16)	54	48	82130020	SCREW (M6 x 20)	4	14
82130020	SCREW (M6 x 20)	52	22	82130025	SCREW (M6 x 25)	10	30
82130025	SCREW (M6 x 25)	12	43	82130025	SCREW (M6 x 25) (M6 x 25)	18	34
82130025	SCREW (M6 x 25)	46	47	82130025	SCREW (M6 x 25)	52	33
82130030	SCREW (M6 x 30)	4	2	82130040	SCREW (M6 x 40)	6	5
82130040	SCREW (M6 x 40)	44	17	82130040	SCREW (M6 x 40)	44	32
82130050	SCREW (M6 x 50) Pump to crankcase	22	16	82130145	SCREW (M10 x 45)	52	40
82130150	SCREW (M10 x 50)	14	18	8214281	SCREW (#10-16 x .625)	6	14
821526001	FILLER BLOCK	70	3	821539	PIN Trilobe	84	26
82155025	SCREW (M8 x 25 MM) Stainless Steel	18	16	82155025	SCREW (M8 x 25 MM) Stainless Steel	18	18
821555001	GROMMET	44	37	821571A1	GUIDE TOOL Water Pump Alignment Pins	102	-

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Part No.	Description	Pg.	Ref.no	Part No.	Description	Pg.	Ref.no
8215832	PIN Special (1.5 Inches)	42	26	821904	FITTING Tell-Tale	60	32
821908	PLUG	60	25	821915	WASHER	60	26
8219423	PAWL	6	11	8219631	CHECK VALVE	60	30
822002	GROMMET	60	36	822003	BUSHING	12	38
822179	GROMMET	10	3	822373A09	CONNECTING ROD ASSEMBLY	56	13
82239312	SCREW (M5 x 12)	60	24	822560A5	HARNESS ASSEMBLY DDT Adapter	100	-
822769	CONNECTOR	22	23	822873	CLIP	6	15
823237T	COMPRESSOR TOOL Piston Ring (3.625)	100	-	8235694	BALL Threaded	18	41
823683	O-RING (1.989 x .070)	56	21	823683	O-RING (1.989 x .070) Crankshaft-Upper	104	0
8237951	RING Retaining	4	10	8237951	RING Retaining	4	19
8238051	SEAL	60	4	823903	SHIFT CRANK	76	3
823903	SHIFT CRANK	80	3	823979T1	SPACER	68	28
8240102	BRACKET Anchor	18	12	824015	CUP Barrel Retainer	18	15
824016	LATCH	18	13	824108	SPACER	76	20
824110	PROPELLER SHAFT	76	18	824111	PROPELLER SHAFT	80	19
824145	SHIFT SHAFT	70	23	82446180	SCREW (M10 x 80)	52	12
8245021	CONNECTOR	52	10	8245191	RETAINER	72	32
82470620	SCREW (M3.5 x 20)	18	22	8248577	DEFLECTOR	52	6
824868	SCREW (M6 x 75)	6	6	82494810	SCREW (M6 x 10)	54	50
82494830	SCREW (M6 x 30)	84	4	82494830	SCREW (M6 x 30)	88	2
824998001	BUMPER	64	22	825003A1	CABLE ASSEMBLY DDT	100	-
825190	WASHER	68	13	825191A03	HOSE KIT Rigging	96	-
8252682	LEVER	18	1	825824A2	TACH INTERFACE MODULE	100	-
826125A1	TILT TUBE	66	4	826134Q	ANODE	70	5
826135	NUT (1.00-14) Nylon Insert	66	5	826164	NUT (.875-14)	66	8
826292	NUT (M10) Brass/Nickel Plated	14	7	826292	NUT (M10) Brass/Nickel Plated	26	29
826364T	YOKE Bottom	64	9	826432A2	SWIVEL PIN ASSEMBLY Steering Arm - Stainless Steel	64	20
826639T	COVER	4	7	826709104	NUT (#8-32) Stainless Steel	44	23
826709113	NUT (.375-24) Stainless Steel	64	31	826709113	NUT (.375-24) Stainless Steel	90	11
826709113	NUT (.375-24) Stainless Steel	92	12	82671117	NUT (.500-20)	66	12
827179A12	RING SET Piston	56	12	8272822	DECAL Warning	16	8
828102	BRACKET	10	9	828123T32	COMPRESSOR ASSEMBLY Air	42	1
828131A12	END CAP ASSEMBLY	42	2	8282182	CHECK VALVE	30	7
828225	SEAL	42	13	828333T08	BRACKET ASSEMBLY Transom-Port	66	2
828334T03	BRACKET ASSEMBLY Transom-Starboard	66	1	828356	PIN Detent	76	16
828356	PIN Detent	80	18	8283582	SENSOR	52	17
828507Q5	BELT	14	10	828547353	CONDUIT (.350 Inside Diameter x 3.00 Feet Bulk) (Cut to 12 Inches)	84	36
828623T6	REED BLOCK ASSEMBLY	44	3	828694A1	WASHER ASSEMBLY Cupped	26	2
828695A1	GEAR SET Forward/Pinion (12/21)	80	20	828696T2	GEAR Reverse (12/21)	80	13
828791	CLIP	26	30	828830A2	ADAPTER ASSEMBLY Bearing	80	9
828831A3	ADAPTER ASSEMBLY Bearing	80	24	828991T	CLIP	10	14
830749	SEAL	70	11	830757130	TUBING (.312) (70.00 Inches Bulk) (Cut to 8 Inches)	38	3
830796A04	CONNECTOR ASSEMBLY Weather Cap - 4 Position Male	12	48	8308981	SEAL	52	21
830899	SPRING Tension	66	14	830900	SPRING Compression	66	16
83155	ADAPTER KIT Dial Indicator	102	-	831985	O-RING (.468 x .078)	42	17
8320761	FITTING Check Valve	60	5	832804	O-RING (2.739 x .070)	42	12
832804A03	O-RING KIT	42	-	8328233	PULLEY	42	28
8329321	SEAL	68	20	8329335	GASKET	60	2
8329335	GASKET Cylinder Block	104	0	8329344	GASKET (Lower)	60	3
8329344	GASKET Exhaust Plate	104	0	832934A00	GASKET SET Powerhead	22	-
832934A00	GASKET SET Powerhead	46	-	832934A00	GASKET SET Powerhead	54	-
832934A00	GASKET SET Powerhead	56	-	832934A00	GASKET SET Powerhead	60	-
832934A00	GASKET SET Powerhead	104	-	832935A17	PLATE ASSEMBLY Exhaust	60	1
832937A05	HOUSING ASSEMBLY Driveshaft	68	1	832938A5	HOUSING ASSEMBLY Driveshaft	68	1
8329391	CLAMP	68	26	832940001	SEAL	68	25
8329417	TUBE Water	68	24	8329418	TUBE Water	68	24
8329419	TUBE Water	68	24	832942A1	COUPLING ASSEMBLY	72	43
83295211	INDICATOR Throttle Position	18	33	83296920	FUSE Mini - Yellow - 20 Ampere	10	19

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8329695	FUSE Mini - Tan - 5 Ampere	10	19	833116A4	TUBE ASSEMBLY Exhaust	68	21
8331231	GROMMET	68	4	833146T06	CONNECTING ROD ASSEMBLY	42	7
833155	GROMMET	8	9	8348084	STRAINER	60	8
8348101	RING Lock	42	9	834985	GROMMET	12	32
834985	GROMMET	12	37	834985	GROMMET	18	36
834985	GROMMET	44	40	835087A8	HEAD KIT Compressor	42	14
835088A10	REED PLATE ASSEMBLY	42	10	8405101	PIN	54	49
841202	RING	56	11	843198001	RING Seal	56	5
849154T1	PULLER ASSEMBLY	100	-	849838	SCREW (.375-24 x 1.250)	64	30
850181	TIE STRAP (11.750 Inches)	6	22	850181	TIE STRAP (11.750 Inches)	94	6
8502341	BUSHING	8	10	850295T4	PLATE	8	1
850301A07	BOTTOM COWL Starboard	6	3	850302A07	BOTTOM COWL Port	6	1
850306A04	BOOT KIT Idle Exhaust	60	22	8503181	GASKET	52	31
8503181	GASKET Thermostat Cover	104	0	850439T1	TESTER Eight Chamber	100	-
850682T4	HOOK ASSEMBLY Rear Latch	4	8	850684F1	FRONT HANDLE	6	8
850685002	GROMMET	4	12	850719	HOSE (100.00 Feet Bulk)	96	26
850791T	COUPLER	90	8	850896	CLAMP (28.6)	60	31
8519802	SIZING TOOL	100	-	8519803	CAP Installation	100	-
852361T02	HANDLE	6	23	852361T1	HANDLE Cowl	6	23
852368	SCREW (#10-24 x .750)	64	17	8523742	SPRING	14	2
852385A2	PULLEY ASSEMBLY	14	8	852400	FLUSH COUPLING	96	-
8524052	STRAINER	68	22	8539683	SLIDE	18	25
854198A07	POWERHEAD ASSEMBLY	22	-	854198A07	POWERHEAD ASSEMBLY	26	-
854198A07	POWERHEAD ASSEMBLY	30	-	854198A07	POWERHEAD ASSEMBLY	32	-
854198A07	POWERHEAD ASSEMBLY	38	-	854198A07	POWERHEAD ASSEMBLY	40	-
854198A07	POWERHEAD ASSEMBLY	46	-	854198A07	POWERHEAD ASSEMBLY	54	-
854198A07	POWERHEAD ASSEMBLY	56	-	854198A07	POWERHEAD ASSEMBLY	60	-
854367001	PLUG	6	2	854445	SENSOR MAP	44	12
8544862	BRACKET	18	38	854639001	SEAL Thermostat	104	0
855362001	GROMMET	34	7	855362001	GROMMET	44	6
855362001	GROMMET	48	38	855364	BUSHING	34	8
855364	BUSHING	44	5	855408A07	DECAL SET Mercury 225	4	-
855409A03	DECAL SET	4	-	855412A07	DECAL SET Mercury 200	4	-
855413A03	DECAL SET	4	-	855424011	FITTING	48	26
855426	O-RING	44	18	855428	SLEEVE	48	14
8555252	SCREW (M6)	44	4	855725	WASHER	54	42
855729	MOUNT	52	39	85583466	HOSE (40.00 Inches Bulk) Cut to 34 Inches To Oil Pump Connection Illustrated as #2	34	25
85593912	SCREW (M6 x 12)	42	27	85593920	SCREW (M6 x 20)	42	4
855998A05	POWER TRIM ASSEMBLY Complete	84	-	85606065	TUBING (38.00 Inches Bulk) (Cut to 20-1/2 Inches)	30	3
85606065	TUBING (38.00 Inches Bulk) (Cut to 5 Inches)	30	4	85606065	TUBING (38.00 Inches Bulk) (Cut to 13 Inches)	30	6
85606065	TUBING (38.00 Inches Bulk) (Cut to 4-3/4 Inches)	30	11	85606065	TUBING (38.00 Inches Bulk) (Cut to 11 Inches)	30	12
85606065	TUBING (38.00 Inches Bulk) (Cut to 9-1/2 Inches)	30	13	85606065	TUBING (38.00 Inches Bulk) (Cut to 15-1/2 Inches)	32	1
85606065	TUBING (38.00 Inches Bulk) (Cut to 16-1/2 Inches)	32	3	85606065	TUBING (38.00 Inches Bulk) (Cut to 15 Inches)	32	4
85606065	TUBING (38.00 Inches Bulk) Cut to 11.50 Inches To Block	34	1	85606065	TUBING (38.00 Inches Bulk) Cut to 5 Inches To Block	34	2
85606065	TUBING (38.00 Inches Bulk) Cut to 9 Inches	34	4	85606065	TUBING (38.00 Inches Bulk) Cut to 19.50 Inches To Oil Pump Connection Illustrated as #6	34	26
85606065	TUBING (38.00 Inches Bulk) Cut to 11 Inches To Oil Pump Connection Illustrated as #5	34	28	85606065	TUBING (38.00 Inches Bulk) Cut to 6 Inches To Oil Pump Connection Illustrated as #4	34	29
85606065	TUBING (38.00 Inches Bulk) Cut to 4 Inches To Oil Pump Connection Illustrated as #3	34	30	85606065	TUBING (38.00 Inches Bulk) Cut to 22 Inches To Oil Pump Connection Illustrated as #1	34	31
85606065	TUBING (38.00 Inches Bulk) Cut to 16 Inches To Oil Pump Connection Illustrated as #7	34	32	856156A4	SWITCH	34	12
856583A5	CABLE ASSEMBLY	14	16	856744	FITTING	42	16
8567631	HOSE ASSEMBLY	38	5	856774	WASHER (.406 x .750 x .105) Stainless Steel	52	15
856815T2	ARM TENSIONER ASSEMBLY	14	3	856822A2	HOSE AND SLEEVE ASSEMBLY (18.00 Inches)	22	22
856823	RING Retaining	76	12	856839	TUBING To Telltale	40	5
856842	ELBOW	38	1	856880	CLAMP Hose (15.3)	26	32
856880	CLAMP Hose (15.3)	38	4	8568941	BUSHING	14	5
856954	BUSHING	12	33	856954	BUSHING	18	37
856954	BUSHING	44	39	8569662	BRACKET	52	3
856982	WASHER (.500 x .810 x .090) Stainless Steel	68	5	856983	STUD (M12 x 52)	68	2

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856991A1	COIL KIT	8	2	857005A1	DIAPHRAGM KIT	22	2
857005A1	DIAPHRAGM KIT Fuel Pump	104	0	857009	STUD (M12 x 179)	68	30
857136	SCREW (M12 x 35 MM)	68	3	857137	SCREW (M12 x 160)	68	31
857149T05	PUMP ASSEMBLY Oil	44	19	85716	PULLER BOLT TOOL Bearing Carrier	102	-
857186A1	PLATE ASSEMBLY	52	38	8582261	COVER TPS	18	30
8582362	CHECK VALVE	30	8	858353T5	CAM ASSEMBLY	18	40
858366T2	PLATE	10	1	858414A1	CABLE ASSEMBLY Braided	8	6
858424	CLAMP	54	43	858483T07	CYLINDER HEAD Port	52	29
858485T07	CYLINDER HEAD Starboard	52	29	858541T3	PLATE	44	1
858708T1	PLENUM KIT Air	44	9	858754	COVER Fuse	10	20
858755	CLIP (1.00)	10	15	858771	SCREW (M10 x 30)	84	27
858771	SCREW (M10 x 30)	88	20	858778	STUD (M10 x 91)	26	31
858780A2	HARNESS ASSEMBLY Fuel Injector	10	-	858781A2	HARNESS ASSEMBLY Direct Injector	10	-
858807	HOSE	40	7	858851A03	LEVER ASSEMBLY Throttle	44	20
858855	FITTING Straight	40	1	858865	HOSE	40	9
858870	CHECK VALVE	44	29	858902	CLAMP	46	45
858902	CLAMP	52	24	858932	CLIP	18	39
858934	COVER	70	14	858935	GASKET	70	15
858951	J CLIP	54	44	858955	CONNECTOR	34	20
859089001	HOSE Port Dump	40	4	859090001	HOSE Starboard Dump	40	3
859093	SEAL	56	20	859230T	RETAINER	44	31
8592352	CHECK VALVE 90 Degree (.0625-27)	30	5	8592352	CHECK VALVE 90 Degree (.0625-27)	32	2
859321A3	GEAR SET Forward/Pinion (12/21)	76	8	859322A1	GEAR Reverse (12/21)	76	19
859340T	CLUTCH	76	15	859340T	CLUTCH	80	16
859343	FOAM	6	21	859359A2	RIGGING KIT (Upper)	6	17
859399T13	GEAR HOUSING ASSEMBLY Complete (4.75 Inch/120.65 mm Torpedo Diameter)	70	-	859399T13	GEAR HOUSING ASSEMBLY Complete (4.75 Inch/120.65 mm Torpedo Diameter)	76	-
859399T14	GEAR HOUSING ASSEMBLY Complete (4.75 Inch/120.65 mm Torpedo Diameter)	70	-	859399T14	GEAR HOUSING ASSEMBLY Complete (4.75 Inch/120.65 mm Torpedo Diameter)	76	-
859399T15	GEAR HOUSING ASSEMBLY Complete (4.75 Inch/120.65 mm Torpedo Diameter)	70	-	859399T15	GEAR HOUSING ASSEMBLY Complete (4.75 Inch/120.65 mm Torpedo Diameter)	76	-
859399T16	GEAR HOUSING ASSEMBLY Complete (4.75 Inch/120.65 mm Torpedo Diameter)	70	-	859399T16	GEAR HOUSING ASSEMBLY Complete (4.75 Inch/120.65 mm Torpedo Diameter)	80	-
859399T17	GEAR HOUSING ASSEMBLY Complete (4.75 Inch/120.65 mm Torpedo Diameter)	70	-	859399T17	GEAR HOUSING ASSEMBLY Complete (4.75 Inch/120.65 mm Torpedo Diameter)	80	-
859399T18	GEAR HOUSING ASSEMBLY Basic	70	1	859399T18	GEAR HOUSING ASSEMBLY Basic	76	1
859399T18	GEAR HOUSING ASSEMBLY Basic	80	1	859402	PITOT TUBE	70	4
859403	PLUG	76	2	859403	PLUG	80	2
859595T	DRIVER Dual Coil	8	5	8596001	FITTING	60	28
859619T1	FLYWHEEL	14	11	859626A1	FLUSH HOSE KIT (INLET)	60	27
859671	TIE STRAP (8.00 Inches)	8	16	859732	PLUG	8	24
859747	COUPLER	8	23	859769R03	SERVICE MANUAL	2	-
85978571	TUBING (52.00 Inches Bulk) (Cut to 18 Inches)	8	14	85978571	TUBING (52.00 Inches Bulk) (Cut to 44 Inches)	8	22
85978571	TUBING (52.00 Inches Bulk) (Cut to 5 Inches)	8	25	86943T	INSTALLER TOOL Needle Bearing - Forward Gear	102	-
8710T20	SWIVEL BRACKET ASSEMBLY Black	64	1	87161	WASHER	4	21
8742A21	TANK ASSEMBLY Remote Oil	96	1	8742A22	TANK ASSEMBLY Remote Oil	96	1
875207	TEE Fitting	8	21	875233A2	HARNESS ASSEMBLY Test	102	-
875252A12	RING SET Piston	56	12	875257A12	RING SET Piston	56	12
875271	FITTING 90 Degree - Brass (.125-27)	38	8	875283	HOSE (2.00 Inches)	34	21
875284001	FILTER Oil - In Line	34	22	8752891	HOSE To Block	34	19
87698	SCREW (#10-16 x 1.250) Stainless Steel	98	46	87735	SEAL Oil Lower	64	5
877561A2	HARNESS ASSEMBLY Adapter	96	-	877613A02	CONNECTOR ASSEMBLY Weather Cap 6 Pin	12	47
877869A07	POWERHEAD ASSEMBLY	22	-	877869A07	POWERHEAD ASSEMBLY	26	-
877869A07	POWERHEAD ASSEMBLY	30	-	877869A07	POWERHEAD ASSEMBLY	32	-
877869A07	POWERHEAD ASSEMBLY	38	-	877869A07	POWERHEAD ASSEMBLY	40	-
877869A07	POWERHEAD ASSEMBLY	46	-	877869A07	POWERHEAD ASSEMBLY	54	-
877869A07	POWERHEAD ASSEMBLY	56	-	877869A07	POWERHEAD ASSEMBLY	60	-
878073A2	HARNESS ASSEMBLY (TPS)	10	-	8781051	CHECK VALVE	52	7
878231A6	HARNESS ASSEMBLY Fuse - 100 Ampere	10	16	878235A02	TILT CYLINDER ASSEMBLY	84	11
878239A1	GUIDE KIT (Includes Reference #26)	84	12	878241A02	SHAFT KIT	84	9
878242A1	PISTON ASSEMBLY Memory	84	15	878243A1	GUIDE ASSEMBLY	84	19
8782451	DRIVESHAFT	84	6	878264A1	RESERVOIR KIT	84	20
878264A1	RESERVOIR KIT	88	14	878265A4	TRIM MOTOR	84	1

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Part No.	Description	Pg.	Ref.no	Part No.	Description	Pg.	Ref.no
878267	PIN	84	10	878267	PIN	88	8
878406A1	REPAIR KIT Check Valve (Includes Reference #26)	84	16	878408A1	REPAIR KIT Power Trim	84	25
878408A1	REPAIR KIT Power Trim	88	19	878409A1	O-RING KIT (Includes Reference #26)	84	13
878410A1	PO CHECK KIT	84	7	878412A1	SHOCK ROD KIT (Includes Reference #26)	84	14
878413A1	PISTON ASSEMBLY	84	18	878414A1	PISTON ASSEMBLY	84	17
878608	SCREW (#10-16 x .500)	30	10	878608	SCREW (#10-16 x .500)	32	6
878609	SCREW (#10-16 x .600)	84	35	879845	STOP	16	14
879900	NUT (52 mm)	94	5	879962	CLIP	8	26
879962	CLIP	12	42	880083T1	COVER ASSEMBLY	44	34
880084T	FILTER ASSEMBLY	38	13	880118A04	DDT CARTRIDGE	100	-
880133T12	VAPOR SEPARATOR ASSEMBLY	48	-	8807371	BUSHING	20	44
880805A1	GEAR KIT	16	3	880816	CLAMP	26	8
881054T10	PISTON ASSEMBLY Standard - Port	56	10	881055T10	PISTON ASSEMBLY Standard - Starboard	56	10
881150Q1	FLUSH KIT Dual Water Pick Up	96	-	881247A1	ALTERNATOR	14	1
881262A2	HARNESS ASSEMBLY Alternator Alternator	10	-	8812711	FITTING	42	15
881288T03	TOP COWL ASSEMBLY Black - Includes All Decals Except Horsepower	4	1	881288T04	TOP COWL ASSEMBLY Silver	4	1
881288T62	TOP COWL ASSEMBLY (Black)	4	1	881288T65	TOP COWL ASSEMBLY (Silver)	4	1
881833A03	GAUGE KIT Air/Fuel Pressure	100	-	881834A1	GAUGE	100	-
881865	DECAL Caution-Start in Gear	46	46	881866	FITTING	8	20
881866	FITTING	70	12	881879011	SENSOR Pressure (0 - 100 PSI)	12	39
881879A7	SENSOR KIT (0-50 PSI)	8	11	881908T	CABLE SET	8	4
881909T3	ATTENUATOR ASSEMBLY	44	38	881938	DRIVESHAFT	70	24
881942	DRIVESHAFT	70	24	881943	DRIVESHAFT	70	24
881991	WASHER Cupped	44	25	881992	WASHER Spool	44	26
88238A10	CABLE ASSEMBLY Ground	68	9	88258001	BEARING Needle	56	18
88263	THRUST WASHER	56	17	88270A02	BEARING/RACE KIT	56	8
882751A1	RELAY ASSEMBLY	10	7	882767	SEAL	44	41
882829A1	CABLE ASSEMBLY Starter	10	21	883050	SPACER	34	9
883050	SPACER	48	39	883066	CLIP (.865)	8	13
883066	CLIP (.865)	12	41	883078A05	INJECTOR KIT Air	26	1
883081	LEVER	18	32	883142A03	SHIFT LINK KIT	18	24
883208	PLUG	48	9	883209	O-RING	48	7
883223	SCREW (M6 x 16)	48	4	88334A2	MERCATHODE KIT	98	40
883542	VALVE ASSEMBLY (.375 Inch Diameter)	26	13	883545002	HOSE	48	29
883556	FITTING	48	6	883942	SCREW (M4 x 16)	44	11
883949T2	THROTTLE BODY KIT	44	16	88404	TAB WASHER	92	6
884041A1	SOUND BLANKET KIT	4	3	884380T	FILTER Fuel	48	10
884391	SEAL	52	28	88439A26	CABLE ASSEMBLY Battery - Negative	12	45
88439A46	CABLE ASSEMBLY Battery - Positive	10	22	884522	BRACKET MAP Sensor	44	13
884525T1	TANK Oil	34	5	884819	CLIP	48	36
884820	SHRADER VALVE	48	34	884834	LINK	18	11
885342002	SENSOR ASSEMBLY	44	14	885342002	SENSOR ASSEMBLY	52	35
885553	HOSE	34	13	885594T04	AIR HANDLER ASSEMBLY	44	-
885599004	THERMOSTAT 54 Degree C/130 Degree F	52	30	88750	WASHER	66	7
887601	COVER Thermostat	52	32	887602	COVER Thermostat	52	32
887603	FITTING	60	9	887605	BUSHING	18	3
887609	PLUG	34	15	887630	HOSE Molded	38	9
887767K03	SWITCH KIT Start/Stop - Triple	94	-	887767K03	SWITCH KIT Start/Stop - Triple (Triple Engine)	96	-
887801	FITTING Elbow 90 Degree (.0625-27)	30	1	887801	FITTING Elbow 90 Degree (.0625-27)	30	2
887801	FITTING Elbow 90 Degree (.0625-27)	32	7	887979A2	SWITCH KIT Tilt Limit	96	-
88807A16	CABLE ASSEMBLY (4.00 Inches) Black	10	27	888493	ELBOW	22	19
888725T02	PUMP ASSEMBLY Fuel - High Pressure	48	13	888733T02	PUMP ASSEMBLY Boost	48	19
888827	HOSE/SLEEVE	38	10	888852	SEAL Fuel Director	26	33
888910	PLATE	60	23	888988014	CLAMP (25.6 mm)	40	2
88907003	GASKET	60	17	88907003	GASKET Relief Valve Cover & Plate	104	0
889222K02	TACHOMETER KIT 0-7000 RPM White Face	96	-	889222K03	TACHOMETER KIT 0-7000 RPM Gray Face	96	-
889223K12	TACH/SPEED SINGLE ENGINE HELM KIT SC1000 White Face	96	-	889223K14	TACH/SPEED SINGE ENGINE HELM KIT SC1000 Gray Face	96	-
889246A97	GASKET KIT	6	4	889310	HOSE Fuel Supply To Vapor Separator	26	25
889311	HOSE Fuel By Pass	26	26	889314	HOSE Air By-Pass	38	6

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Part No.	Description	Pg.	Ref.no	Part No.	Description	Pg.	Ref.no
889316	O-RING	48	21	8893162	O-RING	48	15
889316A1	O-RING KIT Vapor Separator	48	-	889317T02	COVER KIT	48	1
889318001	PLATE Baffle	48	3	889319001	GASKET	48	5
889320A1	FLOAT KIT	48	11	889321	SEAL	48	16
889322	GROMMET	48	20	889323	SEAL	48	22
889324T03	BOWL KIT	48	23	889325A02	WIRE	48	24
889326A1	VALVE KIT Inlet	48	27	889327002	SCREW Drain	48	28
889328	RETAINER	48	17	889329	FITTING	48	8
889330	SENSOR Water	48	30	889354	SCREW Special	44	24
889430	INSERT	48	33	889514A01	SWITCH	18	20
88957T	BEARING Ball	76	22	889597001	SPARK PLUG	8	17
889610	ROLLER	44	21	889639A02	PISTON ASSEMBLY	56	10
889640A02	PISTON ASSEMBLY	56	10	889641A02	PISTON ASSEMBLY	56	10
889642A02	PISTON ASSEMBLY	56	10	891520001	CLIP	12	34
891570050	SCREW (M8 x 50)	52	34	891633T01	BEZEL	94	2
891778	O-RING	48	35	89219001	PLUG	44	36
892218	GASKET	94	4	892251A01	PUMP KIT	84	24
892295F01	BRACKET	12	36	892339T01	STARTER MOTOR ASSEMBLY	16	1
892403	FITTING	8	12	892403	FITTING	12	40
892564005	DECAL Horsepower 200	4	-	892564006	DECAL Horsepower 225	4	-
892830053	HOSE (24.00 Inches Braided) Cut to 22 Inches To Center of Oil Pump	34	24	892927T	SCREW (#6-32 x .250)	94	3
892971T01	HARNESS ASSEMBLY Engine	10	18	892972T01	HARNESS ASSEMBLY Coil	8	15
89302	WASHER (.203 x .406 x .040)	64	19	895747T02	FUEL RAIL ASSEMBLY Complete	26	-
896522	O-RING (799 x .103)	70	20	896523	O-RING (2.175 x .103)	72	34
896524	O-RING (3.850 x .210)	76	23	896524	O-RING (3.850 x .210)	82	30
896602	NUT (M14)	68	14	896620001	SWITCH Trim	6	16
896661	TOOL Fuel Filter	102	-	896662	BRACKET Slide	18	19
896669001	SHIFT SHAFT Upper	18	28	896669002	SHIFT SHAFT Upper	18	28
896669003	SHIFT SHAFT Upper	18	28	896688001	SENDER ASSEMBLY Trim Digital	64	16
896699	O-RING (1.78 mm x .08 mm)	44	15	896699	O-RING (1.78 mm x .08 mm)	52	36
896895	NUT (M12)	68	6	896963	NUT (M12)	64	26
89790607T	PCM Propulsion Control Module	10	29	89790608T	PCM Propulsion Control Module	10	29
898834	BOLT (M14 x 178)	68	8	89897	HOLDING TOOL Dial Indicator	102	-
899162A05	CYLINDER BLOCK ASSEMBLY	52	1	899162A06	CYLINDER BLOCK ASSEMBLY	52	1
899883A08	TEST TOOL Direct Injector	102	-	8M0000517	SCREW (M12 x 190)	64	21
8M0001136	COVER Lower Mount	68	18	8M00005663	J CLIP	54	46
8M00005664	HOSE Molded	38	11	8M00005665	HOSE Molded	38	15
8M00005677	MUFFLER	38	14	8M00008111	LINK TPI	18	31
8M0010389	BRACKET ASSEMBLY Cowl	4	8	8M0011984	SEAL	6	25
8M0026098	COUPLER 15 In.	92	16	8M0026167	STEERING EYE	92	13
8M0027417	COUPLER Shift Shaft	60	38	8M0033366	SCREW (.500-20 x 5 Inches)	66	9
8M0034457	STUD (M10 x 85)	14	6	8M0034918	COLLAR	16	13
8M0036783	CLAMP	64	27	8M0041651	NUT (.875-14)	90	5
8M0042636	NUT (.375-24) Brass	64	31	8M0045380	SCREW (M8 x 50)	42	29
8M0045383	STRIKER PLATE	64	11	8M0060141	MANUAL RELEASE KIT	88	6
8M0063506	TOOL Compressor End Cap	102	-	8M0065258	BRUSH SET	16	5
8M0075369	TOP COWL ASSEMBLY Mercury, Without decals	4	1	8M0075371	TOP COWL ASSEMBLY Mariner, Without decals	4	1
8M0075372	TOP COWL ASSEMBLY Mercury, Without decals	4	1	8M0090403	COUPLING Drive	88	4
8M0094889	PIN	88	22	8M0142341	POWER TRIM ASSEMBLY	88	-
8M0142591	MOTOR KIT	88	1	8M0142996	PO CHECK KIT	88	5
8M0142997	TILT SHAFT KIT	88	7	8M0142998	TILT CYLINDER ASSEMBLY	88	9
8M0142999	O RING KIT TILT CYLINDER	88	10	8M0143000	MEMORY PISTON KIT	88	11
8M0143001	PISTON ASSEMBLY	88	12	8M0143003	END CAP ASSEMBLY	88	13
8M0143004	PUMP KIT	88	18	8M0143005	SHOCK ROD KIT	88	23
903509	STUD (M10 x 1.5 x 64)	52	4	904551	LIFTING EYE	100	-
91800	KEY Woodruff	56	6	92721	WASHER	70	17
92876A12	LINK ROD ASSEMBLY	64	29	92876A8	ATTACHING KIT Steering	90	-
92876A9	EXTENSION KIT Dual Engine	92	-	92973A1	MANDREL TOOL Piston Pin	100	-
93003	PROPELLER SHAFT	102	-	93004A2	INSTALLATION TOOL Lock Ring	100	-
930051	GUIDE	100	-	932481	BUSHING	18	10

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Part No.	Description	Pg.	Ref.no	Part No.	Description	Pg.	Ref.no
932481	BUSHING	20	42	93388A1	CABLE ASSEMBLY (6.00 Inches) Black	16	7
93702	WASHER (.250 External Star)	4	6	94319	SCREW (.375-24 x 1.5)	92	20
94320	SCREW (.375-24 x 1.250)	56	14	94848	FITTING	60	37
95084A10	CABLE ASSEMBLY (5.00 Inches) Red	98	48	95084A13	CABLE ASSEMBLY (64.00 Inches)	98	49
9643	SCREW	48	18	9784A11	CRANKSHAFT ASSEMBLY	56	1
9787A4	END CAP ASSEMBLY	52	19	97931	TUBING (4.00 Inches)	92	15
98727	FITTING Grease Port	66	3	987691	GASKET	22	12
987691	GASKET Fuel Pump	104	0	987752	PLATE	22	13
99379	TIMING LIGHT	100	-	99439	HOSE (114.00 Inches)	96	12
99615	PIN Groove	66	18	99617	PIN	66	19
99625002	SHAFT	84	32	99629T2	LEVER ASSEMBLY Tilt Lock	66	13
99633	KNOB	66	17	996642	FITTING Elbow 90 Degree (.125-27 x .250) Nylon	22	14
996642	FITTING Elbow 90 Degree (.125-27 x .250) Nylon	40	12	996642	FITTING Elbow 90 Degree (.125-27 x .250) Nylon	42	18
99750A1	MULTI METER	100	-	99750A1	MULTI METER	100	-
99750A1	MULTI METER	100	-	99802	TUBE	96	11
F10064	SHAFT	48	12	NS	NOT SHOWN See Accessory Guide-Propellers-For Appropriate Hardware. (Thrust Washers/Nuts)	76	-
NS	NOT SHOWN See Accessory Guide-Propellers-For Appropriate Hardware. (Thrust Washers/Nuts)	82	-	NSS	NOT SOLD SEPARATE Sound Blanket-Top	4	4
NSS	NOT SOLD SEPARATE Sound Blanket-Port	4	5	NSS	NOT SOLD SEPARATE Pin	4	9
NSS	NOT SOLD SEPARATE Decal-Break-In	4	22	NSS	NOT SOLD SEPARATE Decal-Counter Rotation	4	23
NSS	NOT SOLD SEPARATE Clamp-Lower	6	18	NSS	NOT SOLD SEPARATE Strap	6	20
NSS	NOT SOLD SEPARATE Coil Mounting Plate- Complete	8	-	NSS	NOT SOLD SEPARATE Electrical Plate Assembly- Complete	10	-
NSS	NOT SOLD SEPARATE Decal-Trim Relay	10	8	NSS	NOT SOLD SEPARATE Bracket Assembly- Complete	12	-
NSS	NOT SOLD SEPARATE Thru Bolt	16	2	NSS	NOT SOLD SEPARATE Fuel Pump	22	1
NSS	NOT SOLD SEPARATE Diaphragm	22	3	NSS	NOT SOLD SEPARATE Retainer	22	4
NSS	NOT SOLD SEPARATE Spring	22	5	NSS	NOT SOLD SEPARATE Cap	22	6
NSS	NOT SOLD SEPARATE Spring	22	7	NSS	NOT SOLD SEPARATE Cap	22	8
NSS	NOT SOLD SEPARATE Diaphragm	22	9	NSS	NOT SOLD SEPARATE Gasket-Boost	22	10
NSS	NOT SOLD SEPARATE Gasket-Pulse	22	11	NSS	NOT SOLD SEPARATE Fuel Rail (Port)	26	3
NSS	NOT SOLD SEPARATE Fuel Rail (Starboard)	26	4	NSS	NOT SOLD SEPARATE Decal-Reservoir	34	6
NSS	NOT SOLD SEPARATE Plug	34	23	NSS	NOT SOLD SEPARATE Snap Ring	42	3
NSS	NOT SOLD SEPARATE Piston assembly	42	8	NSS	NOT SOLD SEPARATE Seat	48	2
NSS	NOT SOLD SEPARATE Check Valve	48	25	NSS	NOT SOLD SEPARATE Wear Sleeve	56	2
NSS	NOT SOLD SEPARATE Needle Roller	56	9	NSS	NOT SOLD SEPARATE Needle Roller Bearing	56	16
NSS	NOT SOLD SEPARATE Decal-Serial Overlamine	64	15	NSS	NOT SOLD SEPARATE Pinion Gear (1.75:1 - 12/21)(Part of 43-859321A3 or 43-828695A1)	70	16
NSS	NOT SOLD SEPARATE Cup	70	27	NSS	NOT SOLD SEPARATE Cup	72	31
NSS	NOT SOLD SEPARATE Shift Spool	76	5	NSS	NOT SOLD SEPARATE Sleeve	76	7
NSS	NOT SOLD SEPARATE Cup	76	11	NSS	NOT SOLD SEPARATE Spool	80	5
NSS	NOT SOLD SEPARATE Sleeve	80	6	NSS	NOT SOLD SEPARATE Decal- Counter Rotation	82	39
NSS	NOT SOLD SEPARATE Armature	84	2	NSS	NOT SOLD SEPARATE End Frame	84	3
NSS	NOT SOLD SEPARATE Start/Stop Pad and Base	94	1	NSS	NOT SOLD SEPARATE Leakage Tester	102	-
NSS	NOT SOLD SEPARATE Diaphragm	104	0	NSS	NOT SOLD SEPARATE Retainer	104	0
NSS	NOT SOLD SEPARATE Spring	104	0	NSS	NOT SOLD SEPARATE Cap	104	0
NSS	NOT SOLD SEPARATE Sprng-Boost	104	0	NSS	NOT SOLD SEPARATE Cap-Spring End	104	0
NSS	NOT SOLD SEPARATE Gasket-Boost	104	0	NSS	NOT SOLD SEPARATE Gasket-Pulse	104	0