

Parts Manual

Cat.# 90-8M0039651

Revised 09-18-2020

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Service/Support Material

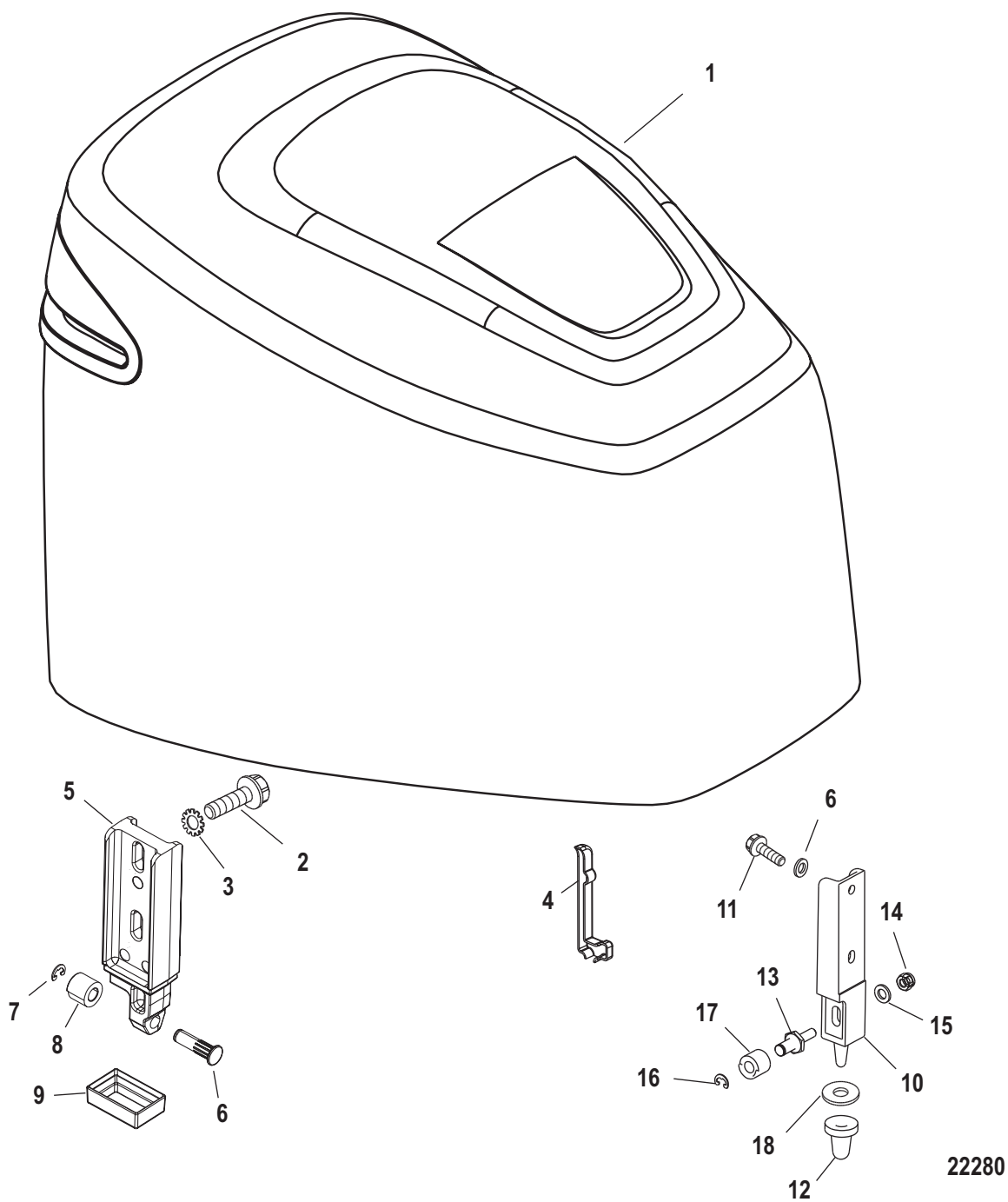
Service/Support Material

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0090	8M0039651	PARTS MANUAL 300XS (3.2L)		1	
-	0090	8M0083353	OPERATION MANUAL		1	
-	0090	8M0083292	INSTALLATION MANUAL		1	
-	0090	843128R02	SERVICE MANUAL		1	
-		NSS	NOT SOLD SEPARATE DECAL, EPA (2009 & Up)	(Contact Mercury Marine Warranty Administration for Replacement-Service Bulletin 2009-18)	1	[1]

PART NOTES:

- [1] - IMPORTANT INFORMATION: REPLACE ANY MISSING OR UNREADABLE EPA LABEL

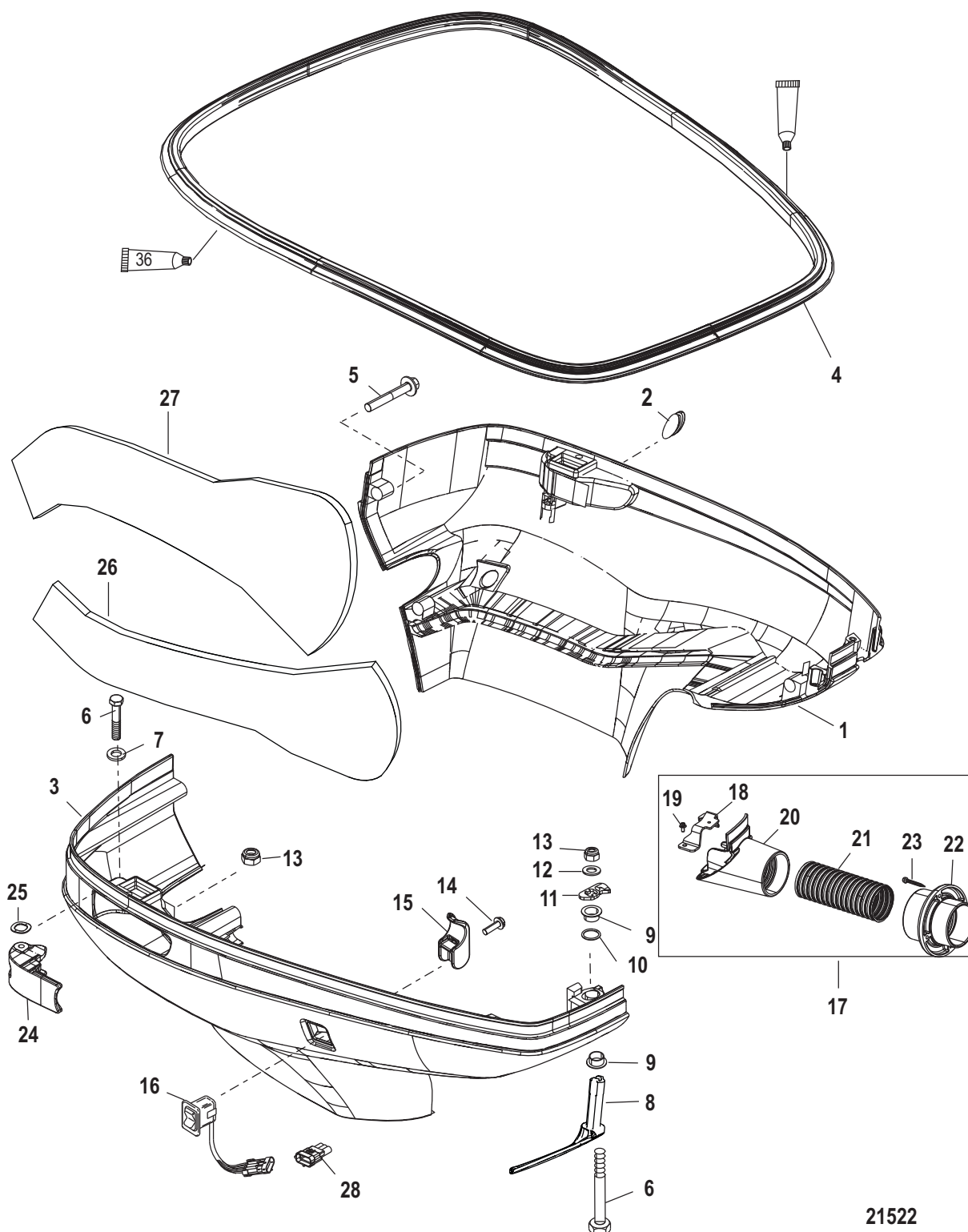
Top Cowl



Top Cowl

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0100	881288T64	TOP COWL ASSEMBLY Includes all Decals	[1E053148] & Below	1	
1	0100	8M0121265	TOP COWL ASSEMBLY Includes all Decals	[1E053149] & Up	1	
2	0010	82130030	SCREW (M6 x 30)		4	
3	0013	93702	WASHER (.250 External Star)		6	
4	0000	826639T	COVER		1	
5	0000	8M0010389	BRACKET ASSEMBLY Cowl		2	
6		NSS	NOT SOLD SEPARATE Pin		2	
7	0053	8237951	RING Retaining		2	
8	0000	815263	ROLLER		2	
9	0000	850685002	GROMMET		2	
10	0000	821249M2	BRACKET Front		1	
11	0010	82130020	SCREW (M6 x 20)		2	
12	0000	815477	BUMPER Latch		1	
13	0000	8155381	PIN Roll		1	
14	0011	401366	NUT (M6) Stainless Steel		1	
15	0012	29245	WASHER (.281 x .500 x .060) Stainless Steel		1	
16	0053	8237951	RING Retaining		1	
17	0000	815263	ROLLER		1	
18	0012	87161	WASHER		1	
-	0037	842782A04	DECAL SET	[1E053148] & Below	1	
-	0037	8M0121263	DECAL SET	[1E053149] & Up	1	

Bottom Cowl

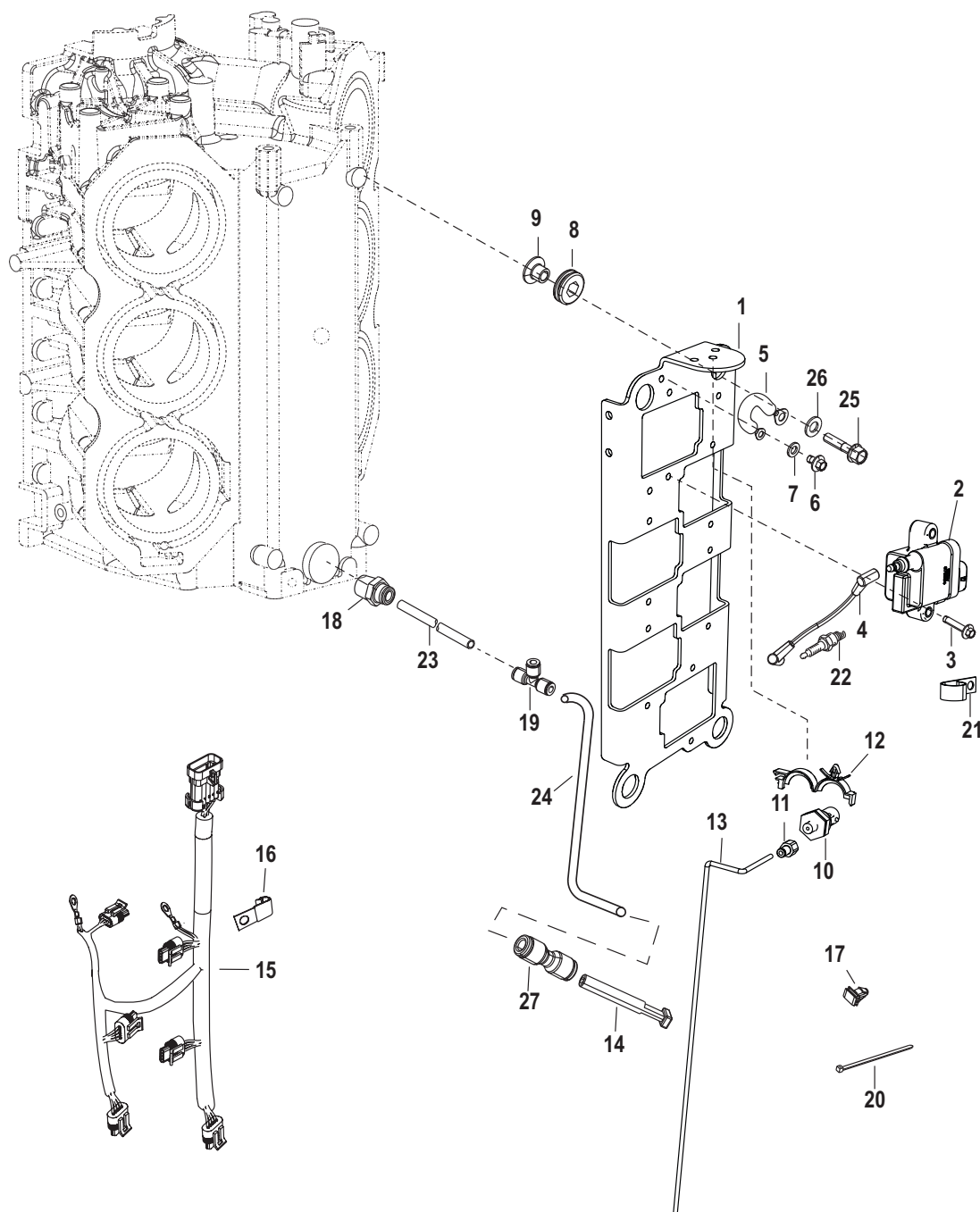


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Bottom Cowl

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0113	850302A07	BOTTOM COWL Port		1	
2	0000	854367001	PLUG		1	
3	0113	850301A07	BOTTOM COWL Starboard		1	
4	0000	844155001	SEAL Cowl	Normal Duty	1	
4	0000	8M0043230	SEAL	Heavy Duty	1	
5	0010	82130040	SCREW (M6 x 40)		4	
6	0010	824868	SCREW (M6 x 75)		3	
7	0012	29245	WASHER (.281 x .500 x .060) Stainless Steel		2	
8	0000	850684F1	FRONT HANDLE		1	
9	0023	335891	BUSHING		2	
10	0025	48462	O-RING (.614 x .070)		1	
11	0000	8219423	PAWL		1	
12	0012	69057	WASHER (.281 x .734 x .063)		1	
13	0011	401366	NUT (M6) Stainless Steel		3	
14	0010	8214281	SCREW (#10-16 x .625)		1	
15	0054	822873	CLIP		1	
16	0087	896620001	SWITCH Trim		1	
17	0032	842756T01	RIGGING KIT		1	
18	0000	842744002	BRACKET		1	
19	0010	82130012	SCREW (M6 x 12)		3	
20	0000	843185T02	COUPLER		1	
21	0032	842756005	HOSE		1	
22	0000	843174002	COUPLER		1	
23	0010	47994	SCREW (#10 x 1.50)		4	
24	0000	852361T02	HANDLE		2	
25	0013	29402	WAVE WASHER		AR	
26	0000	8M0007874	FOAM Starboard		1	
27	0000	8M0007873	FOAM Port		1	
28	0000	822447T01	CAP ASSEMBLY Connector - 3 Pin Male		1	

Coil Plate

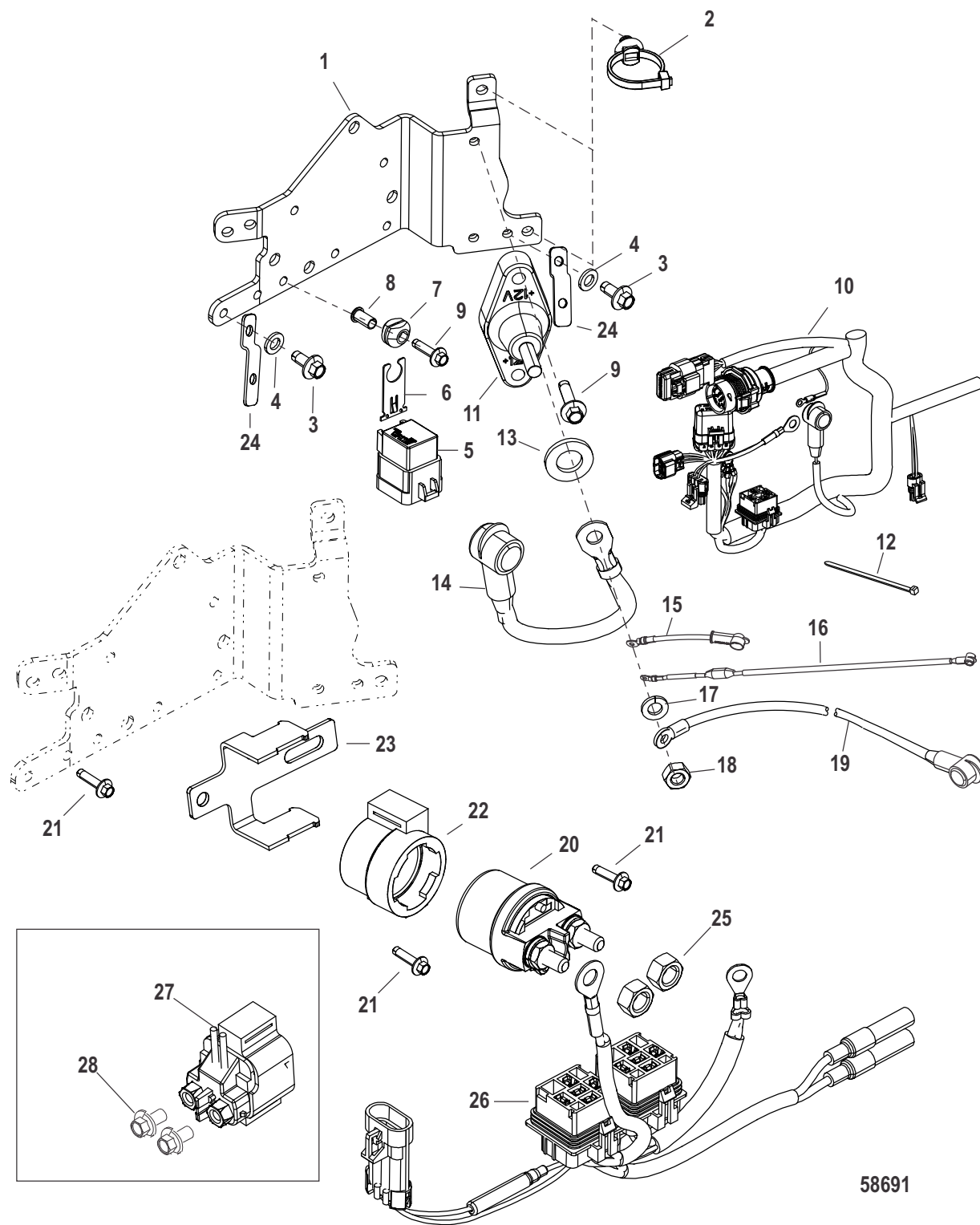


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Coil Plate

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	884272T	PLATE Coil Mounting		1	
2	0339	879984A1	COIL KIT		6	
3	0010	82129130	SCREW (M6 x 30)		12	
4	0084	881908T	CABLE SET		1	
5	0084	858414A1	CABLE ASSEMBLY Braided		2	
6	0010	82129110	SCREW (M6 x 10)		4	
7	0012	29245	WASHER (.281 x .500 x .060) Stainless Steel		4	
8	0025	833155	GROMMET		4	
9	0023	8502341	BUSHING		4	
10	0000	881879A20	SENSOR ASSEMBLY Pressure		1	
11	0022	892403	FITTING		1	
12	0054	883066	CLIP (.865)		1	
13	0032	85978571	TUBING (52.00 Inches Bulk) (Cut to 18 Inches)		1	
14	0022	859732	PLUG		1	
15	0084	892972T05	HARNESS ASSEMBLY Coil		1	
16	0054	54457	J CLIP		5	
17	0054	879962	CLIP		1	
18	0022	881866	FITTING		1	
19	0022	875207	TEE Fitting		1	
20	0054	816311T	TIE STRAP (8.00 Inches)		2	
21	0054	65292	J CLIP		1	
22	0033	8M0009927	SPARK PLUG (NGK-IZFR7M)		6	
23	0032	85978571	TUBING (52.00 Inches Bulk) (Cut to 5 Inches)		1	
24	0032	85944975	TUBING (72.00 Inches Bulk) (Cut to 52 Inches)		1	
25	0010	81893435	SCREW (M8 x 35)		4	
26	0012	4002318	WASHER		4	
27	0022	859747	COUPLER		1	

Electrical Plate Components

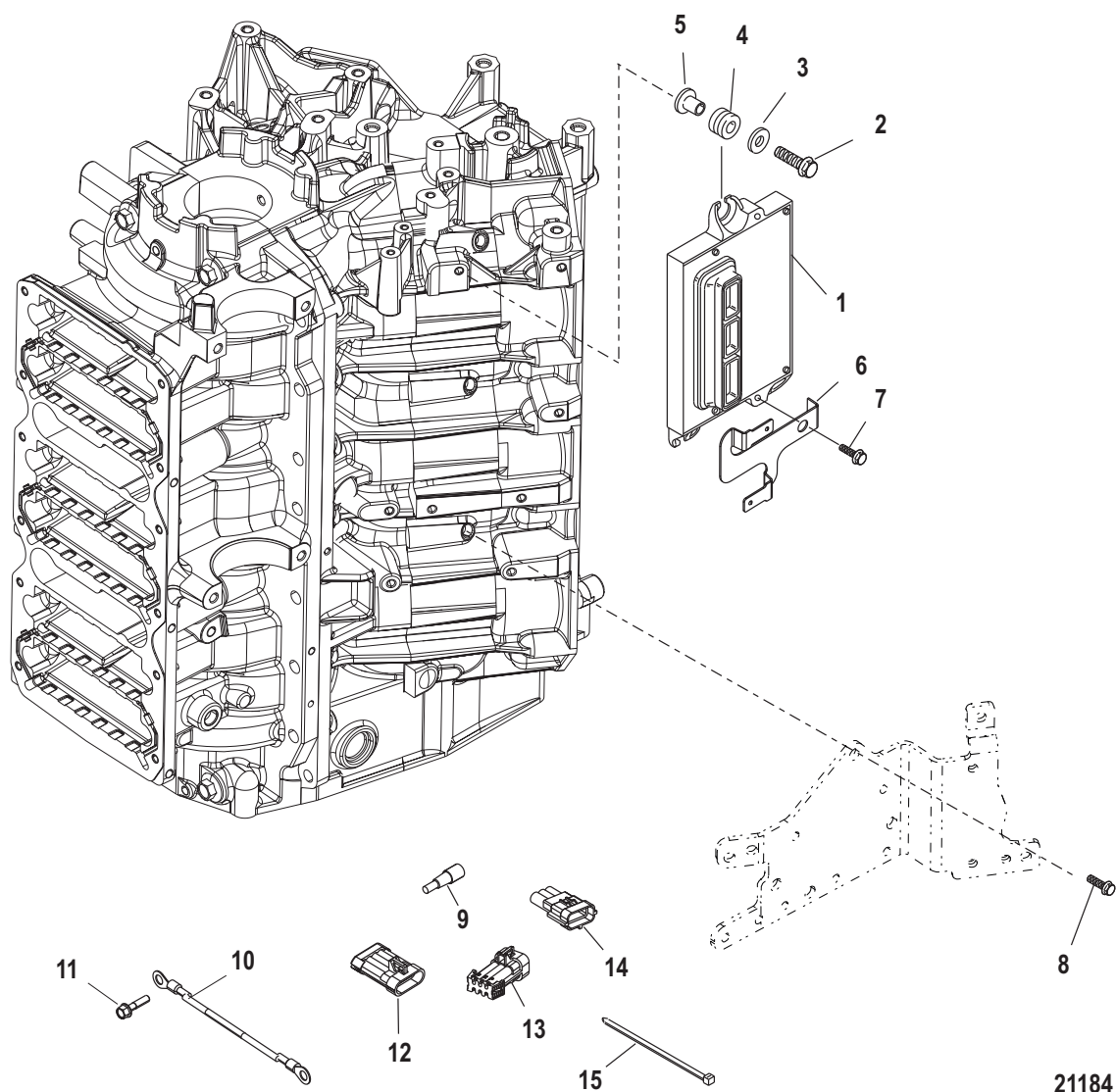


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Electrical Plate Components

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-		NSS	NOT SOLD SEPARATE Electrical Plate Assembly-Complete		1	
1	0000	899071T01	PLATE		1	
2	0054	899145	CLIP Tie Strap		2	
3	0010	82129114	SCREW (M6 x 14)		2	
4	0012	29245	WASHER (.281 x .500 x .060) Stainless Steel		2	
5	0000	882751A1	RELAY ASSEMBLY		3	
6	0000	828102	BRACKET		3	
7	0025	818967	GROMMET		3	
8	0023	818968	BUSHING		3	
9	0010	82129125	SCREW (M6 x 25 MM)		5	
10	0084	8M0065142	HARNESS ASSEMBLY Engine		1	
-	0088	83296920	FUSE Mini - Yellow - 20 Ampere		3	
-	0088	8329692	FUSE Mini - Gray - 2 Ampere		1	
-	0088	8329695	FUSE Mini - Tan - 5 Ampere		1	
-	0000	879346A49	HARNESS REPAIR KIT Direct Injector		1	
-	0000	879346A50	HARNESS REPAIR KIT Fuel Injector		1	
-	0084	881262A2	HARNESS ASSEMBLY Alternator		1	
-	0084	878073A2	HARNESS ASSEMBLY Throttle Position Sensor		1	
11	0085	875302A1	HOT STUD ASSEMBLY		1	
12	0054	816311T	TIE STRAP (8.00 Inches)		AR	
13	0012	85172	WASHER		1	
14	0084	93388T22	CABLE ASSEMBLY Black		1	
15	0084	93388A17	CABLE ASSEMBLY (8.50 Inches)		1	
16	0084	878231A6	HARNESS ASSEMBLY Fuse - 100 Ampere		1	
17	0013	26993	LOCKWASHER (.312)		1	
18	0011	400213	NUT (M8) Stainless Steel		1	
19	0084	88439A46	CABLE ASSEMBLY Battery - Positive		1	
20	0000	825096T01	SOLENOID Starter Design-I	[2B120443] & Below	1	
21	0010	82129110	SCREW (M6 x 10)		3	
22	0000	8M0010250	BRACKET Design-I	[2B120443] & Below	1	
23		8M0024801	BRACKET Solenoid		1	
24	0000	858953	BRACKET		2	
25	0011	401386	NUT (M6) Stainless Steel Design-I	[2B120443] & Below	2	
26	0084	8M0065143	HARNESS ASSEMBLY Trim		1	
27	0089	8M0098898	RELAY Design-II	[2B120444] & Up	1	
28	0010	8M0085874	SCREW Design-II	[2B120444] & Up	2	

PCM Mounting

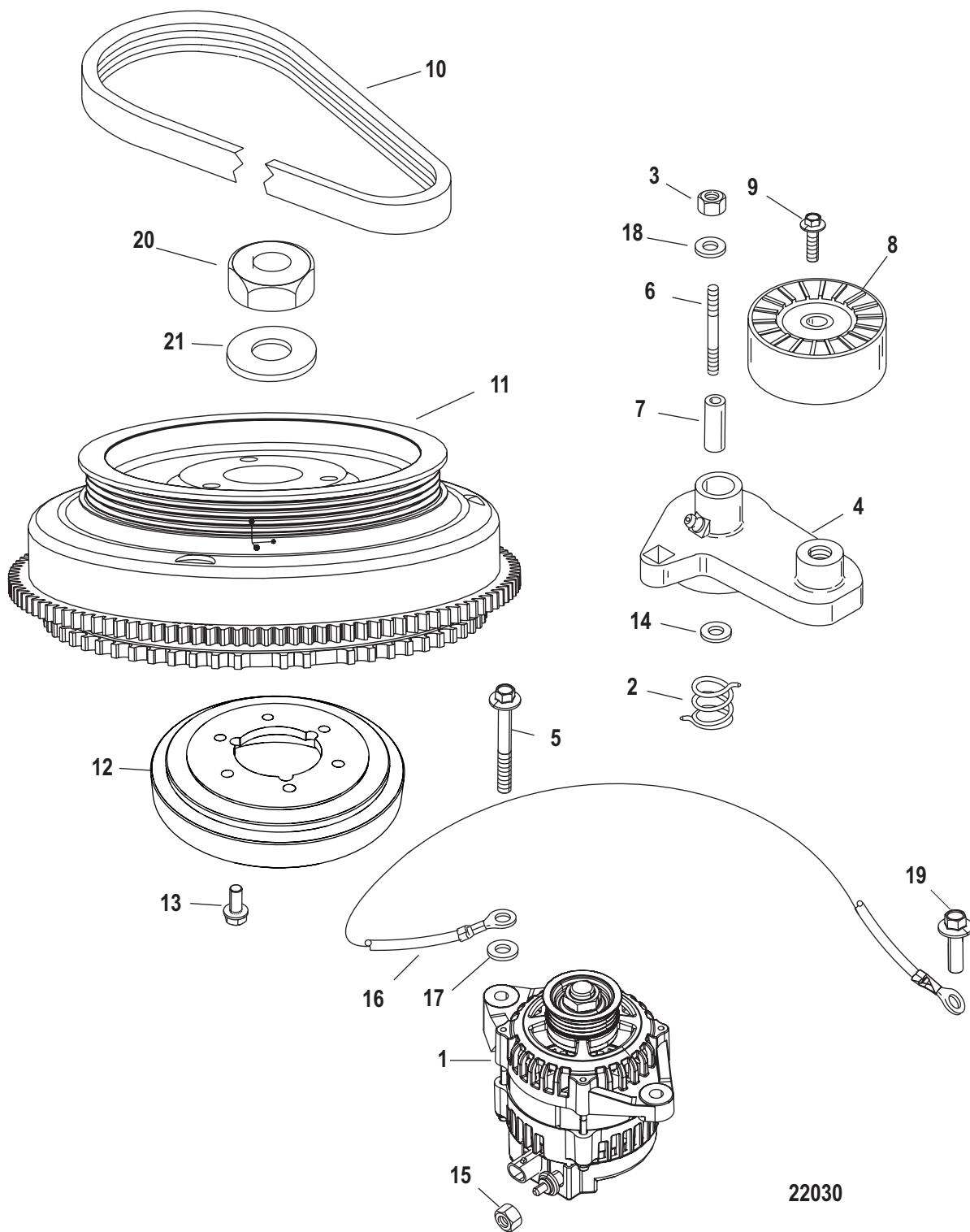


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PCM Mounting

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0078	8M0099044	PCM Propulsion Control Module	(Long)	1	
1	0078	8M0099045	PCM Propulsion Control Module	(X-Long/XX-Long)	1	
2	0010	82130025	SCREW (M6 x 25)		3	
3	0012	65567	WASHER (.265 x .750 x .048) Stainless Steel		3	
4	0025	834985	GROMMET		3	
5	0023	856954	BUSHING		3	
6	0054	891520001	CLIP		1	
7	0010	82129114	SCREW (M6 x 14)		1	
8	0010	82130012	SCREW (M6 x 12)		4	
9	0000	13541	PLUG Male		1	
10	0084	88439A26	CABLE ASSEMBLY Battery - Negative		1	
11	0010	81893420	SCREW (M8 x 20)		1	
12	0000	830796A04	CONNECTOR ASSEMBLY Weather Cap - 4 Position Male		1	
13	0000	877613A02	CONNECTOR ASSEMBLY Weather Cap 6 Pin		1	
14	0000	881176A1	CAP ASSEMBLY 3 Position-Male Connector		1	
15	0054	816311T	TIE STRAP (8.00 Inches)		AR	

Flywheel/Alternator



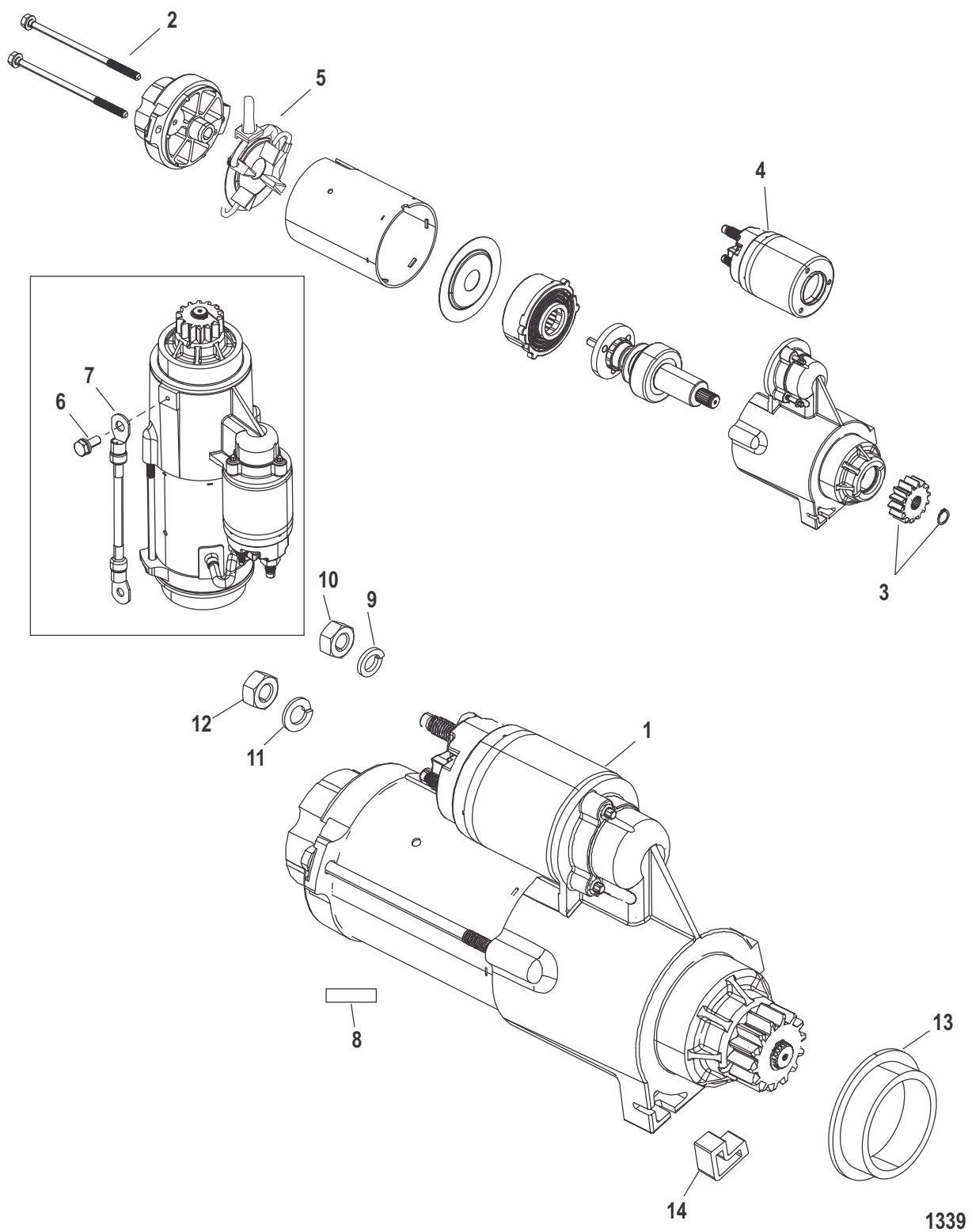
Flywheel/Alternator

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	881247A1	ALTERNATOR		1	[1]
2	0024	8523742	SPRING		1	
3	0011	400636	NUT		1	
4	0000	856815T2	ARM TENSIONER ASSEMBLY		1	
5	0010	82130150	SCREW (M10 x 50)		2	
6	0016	8M0063255	STUD M10x92		1	
7	0023	8568941	BUSHING		1	
8	0000	852385A2	PULLEY ASSEMBLY		1	
9	0010	4010835	SCREW (M10 x 35) Hex Flange - Stainless Steel		1	
10	0057	828507Q5	BELT		1	
11	0283	859619T04	FLYWHEEL ASSEMBLY		1	
12	0000	888842T02	DAMPER		1	
13	0010	889678	SCREW (M8 x 20)		6	
14	0012	47533	WASHER Thermostat		1	
15	0011	401386	NUT (M6) Stainless Steel		1	
16	0084	856583A5	CABLE ASSEMBLY To Block		1	
17	0012	4002319	WASHER		1	
18	0012	4002320	WASHER		1	
19	0010	82130012	SCREW (M6 x 12)		1	
20	0011	42979	NUT (M16)		1	
21	0012	68229	WASHER (.641 x 1.250 x .190)		1	

PART NOTES:

- [1] - Alternate part numbers:
- 881247A 1QS
- 881247R01Reman

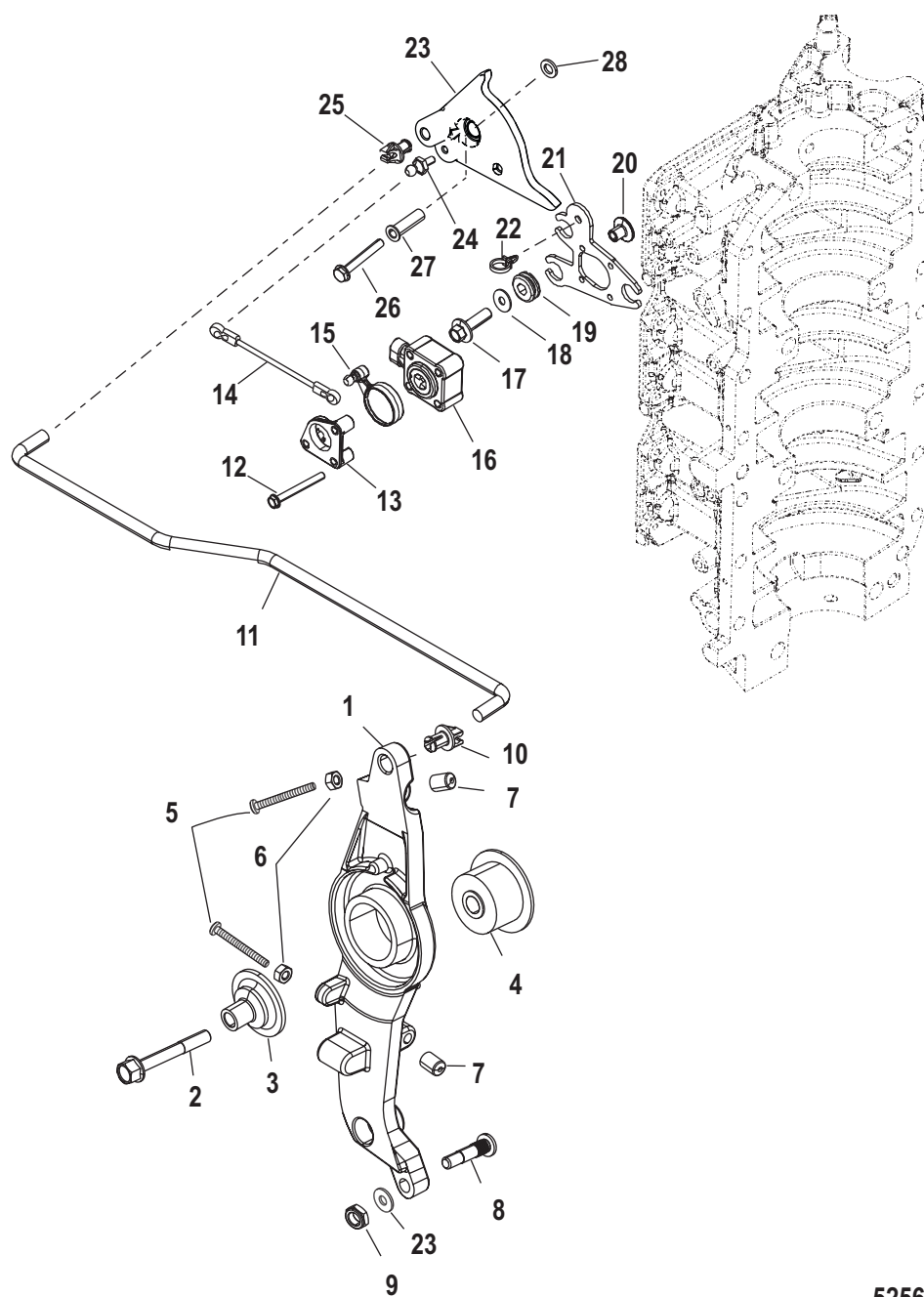
Starter Motor



Starter Motor

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0050	892339T01	STARTER MOTOR ASSEMBLY		1	
2		NSS	NOT SOLD SEPARATE Thru Bolt		2	
3	0043	880805A1	GEAR KIT		1	
4	0000	809463A1	SOLENOID KIT		1	
5	0000	8M0065258	BRUSH SET		1	
6	0010	69035	SCREW AND LOCKWASHER (.250-20 x .625) Stainless Steel		1	
7	0084	93388A1	CABLE ASSEMBLY (6.00 Inches) Black		1	
8	0037	8272822	DECAL Warning		1	
9	0013	400255	LOCKWASHER (M5)		1	
10	0011	400211	NUT (M5) Stainless Steel		1	
11	0013	26993	LOCKWASHER (.312)		1	
12	0011	400213	NUT (M8) Stainless Steel		1	
13	0023	8M0034918	COLLAR		1	
14	0000	879845	STOP		1	

Throttle Linkage

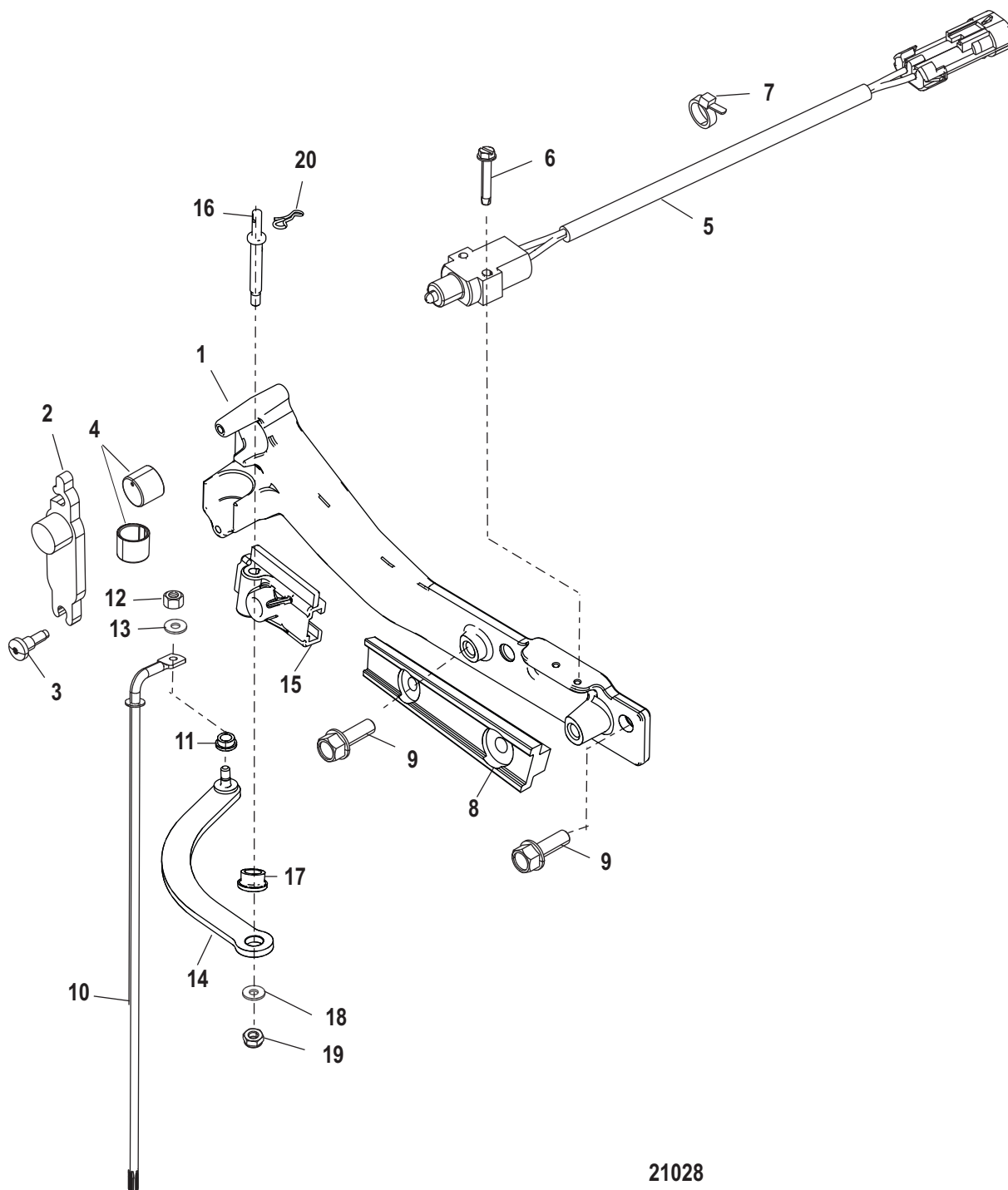


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Throttle Linkage

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	8252682	LEVER		1	
2	0010	81893460	SCREW (M8 x 60)		1	
3	0023	887605	BUSHING		1	
4	0023	821113	BUSHING		1	
5	0010	40124	SCREW (M6 x 55)		2	
6	0011	400212	NUT (M6) Stainless Steel		2	
7	0000	42942	CAP		2	
8	0000	42927	INSERT		1	
9	0011	401386	NUT (M6) Stainless Steel		1	
10	0023	932481	BUSHING		1	
11	0000	884834	LINK		1	
12	0010	40011113	SCREW (M5 x 45) Stainless Steel		3	
13	0000	8582261	COVER		1	
14	0000	8M0008111	LINK		1	
15	0000	883081	LEVER		1	
16	0000	83295211	INDICATOR Throttle Position		1	
17	0010	82130025	SCREW (M6 x 25)		3	
18	0012	65567	WASHER (.265 x .750 x .048) Stainless Steel		3	
19	0025	834985	GROMMET		3	
20	0023	856954	BUSHING		3	
21	0000	8544862	BRACKET		1	
22	0054	858932	CLIP		1	
23	0000	8M0065991	CAM ASSEMBLY		1	
24	0000	8235694	BALL Threaded		1	
25	0023	932481	BUSHING		1	
26	0010	40011155	SCREW (M8 x 55) Stainless Steel		1	
27	0023	8807371	BUSHING		1	
28	0012	56720	WASHER (.330 x .750 x .060) Stainless Steel		1	

Shift Linkage

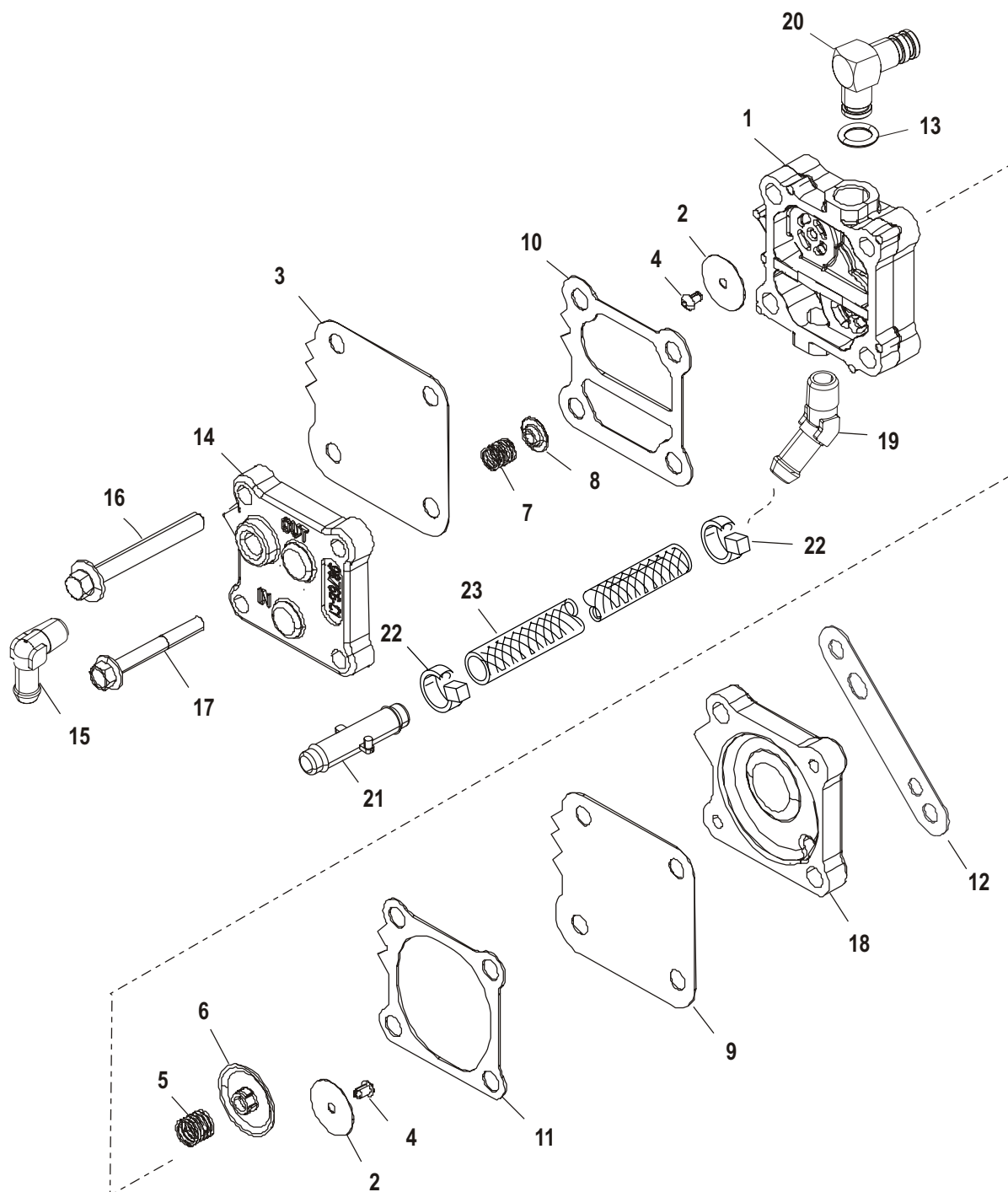


21028

Shift Linkage

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	899080T01	BRACKET ASSEMBLY Anchor		1	
2	0000	824016	LATCH		1	
3	0010	42975	DRIVE SCREW		2	
4	0000	824015	CUP Barrel Retainer		2	
5	0087	8M0052939	SWITCH		1	
6	0010	82470620	SCREW (M3.5 x 20)		2	
7	0054	816311T	TIE STRAP (8.00 Inches)		1	
8	0000	8M0033943	SHIFT RAIL		1	
9	0000	8M0006893	SCREW (M8 x 25 MM)		4	
10	0000	8M0026171	SHIFT SHAFT Upper	Long	1	
10	0000	8M0026172	SHIFT SHAFT Upper	X Long	1	
10	0000	8M0026173	SHIFT SHAFT Upper	XX Long	1	
11	0023	892263	BUSHING		1	
12	0011	401386	NUT (M6) Stainless Steel		1	
13	0012	69056	WASHER (.255 x .620 x .030) Stainless Steel		1	
14	0000	899083	LINK Shift		1	
15	0000	899082	SLIDE Shift		1	
16	0000	8M0000793	PIN Shift Link		1	
17	0023	896551	BUSHING		1	
18	0012	69056	WASHER (.255 x .620 x .030) Stainless Steel		1	
19	0011	401386	NUT (M6) Stainless Steel		1	
20	0000	8M0001157	PIN Bow Tie Clip		1	

Fuel Pump



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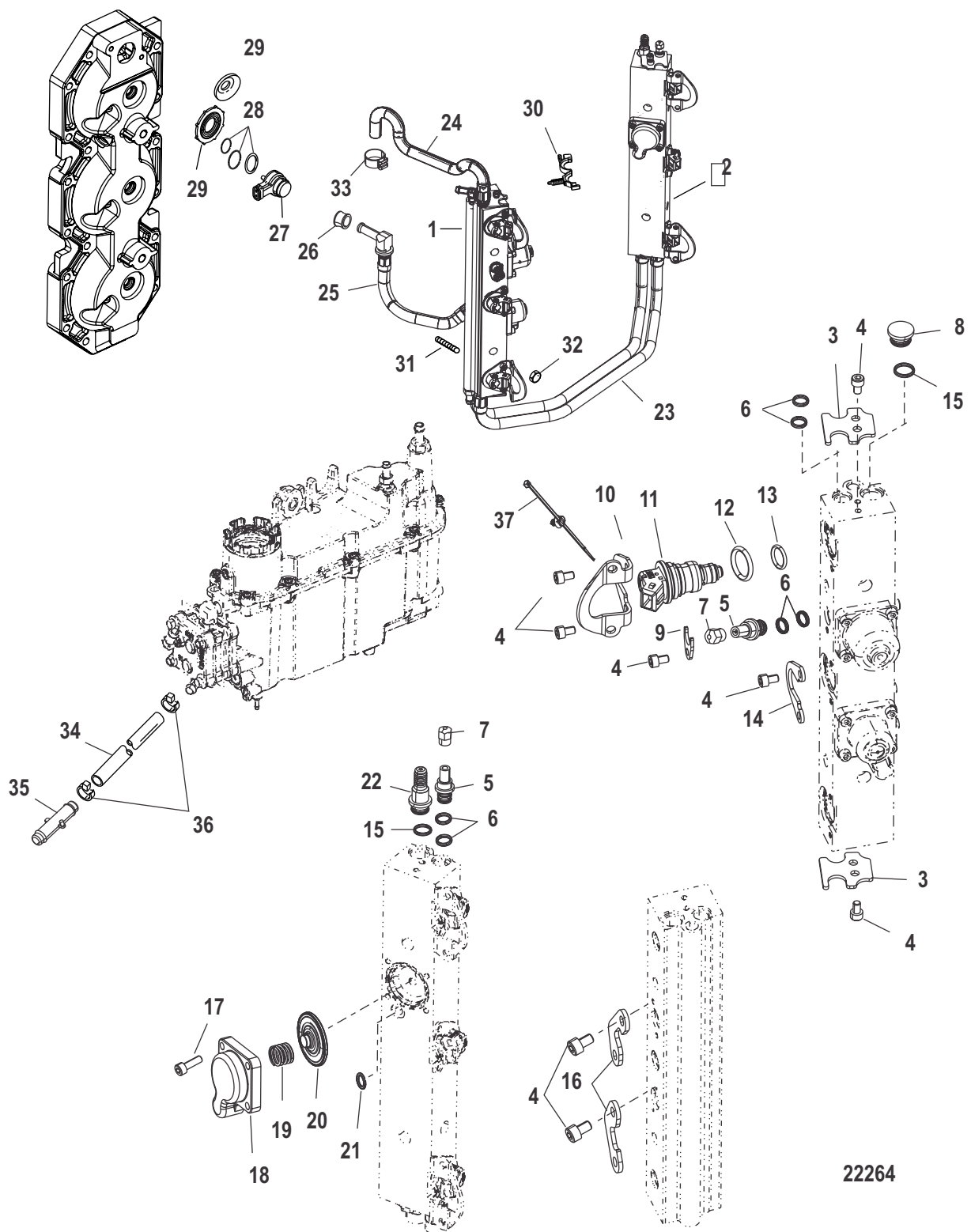
Fuel Pump

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0000	14360T74	PUMP ASSEMBLY Fuel		1	
1		NSS	NOT SOLD SEPARATE Fuel Pump		1	
2	0021	857005A1	DIAPHRAGM KIT		1	[1]
3		NSS	NOT SOLD SEPARATE Diaphragm		1	[1]
4		NSS	NOT SOLD SEPARATE Retainer		2	[1]
5		NSS	NOT SOLD SEPARATE Spring		1	[1]
6		NSS	NOT SOLD SEPARATE Cap		1	[1]
7		NSS	NOT SOLD SEPARATE Spring		1	[1]
8		NSS	NOT SOLD SEPARATE Cap		1	[1]
9		NSS	NOT SOLD SEPARATE Diaphragm		1	[1]
10		NSS	NOT SOLD SEPARATE Gasket-Boost		1	[1]
11		NSS	NOT SOLD SEPARATE Gasket-Pulse		1	[1]
12	0027	987691	GASKET		1	[1]
13	0025	805063	O-RING (.301 x .070)		1	
14	0000	987752	PLATE		1	
15	0022	996642	FITTING Elbow 90 Degree (.125-27 x .250) Nylon		1	
16	0010	82104540	SCREW (M5 x 40) Fuel Pump		2	
17	0010	82130050	SCREW (M6 x 50) Pump to Crankcase		2	
18	0000	144303	BASE		1	
19	0022	782792	FITTING Elbow 45 Degree (1.25)		1	
20	0022	888493	ELBOW		1	
21	0022	822769	CONNECTOR		1	
22	0054	816311T	TIE STRAP (8.00 Inches)		2	
23	0032	856822A2	HOSE AND SLEEVE ASSEMBLY (18.00 Inches)		1	
-	0027	841220A03	GASKET SET Powerhead		1	

PART NOTES:

[1] - COMPONENT OF ENGINE/POWERHEAD GASKET SET841220A03

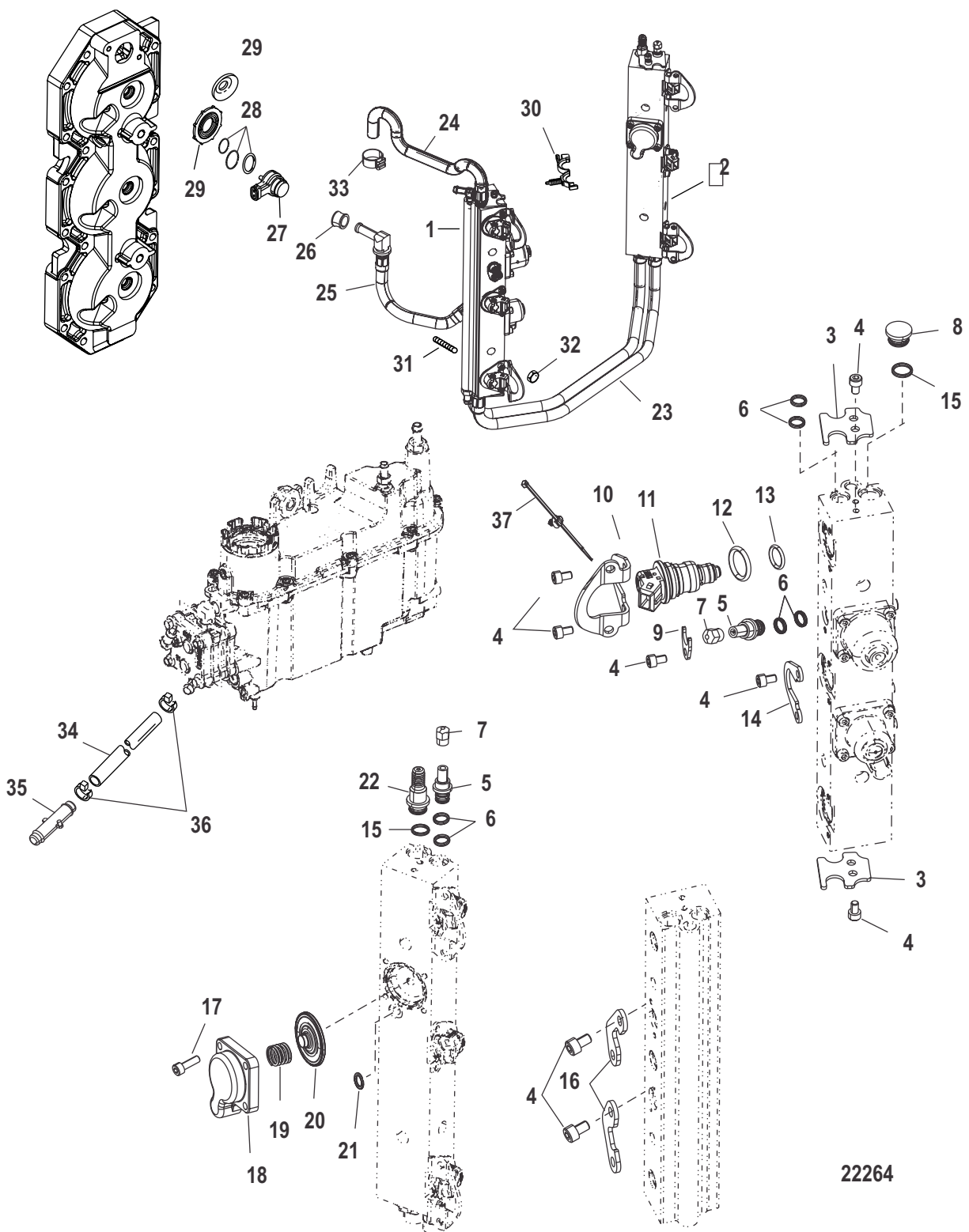
Fuel System



Fuel System

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0000	884433T15	FUEL RAIL ASSEMBLY Complete		1	
1		NSS	NOT SOLD SEPARATE Fuel Rail (Port)		1	
2		NSS	NOT SOLD SEPARATE Fuel Rail (Starboard)		1	
3	0054	804830	CLAMP		4	
4	0010	804525001	SCREW PACKAGE (2 Per)(M5 x 10)		11	
5	0000	883542	VALVE ASSEMBLY (.375 Inch Diameter)		2	
6	0025	804840	O-RING KIT		1	
7	0022	805515	CAP Shrader Valve - Brass		2	
8	0019	804835	PLUG		1	
9	0054	880816	CLAMP		1	
10	0054	8048311	CLAMP		4	
11	0000	804528	INJECTOR		6	
12	0025	804530	O-RING KIT Contains 6 pcs		1	
13	0025	804529	O-RING KIT Contains 6 pcs		1	
14	0000	804522	CLAMP		2	
15	0000	804532	O-RING KIT (16 per Kit		1	
16	0054	804832	CLAMP		2	
17	0000	804526	SCREW PACKAGE (M5 x 16) (2 Per)		4	
18	0000	804535001	COVER		1	
19	0024	804534001	SPRING		1	
20	0000	804533	DIAPHRAGM ASSEMBLY		1	
21	0025	804536	O-RING		1	
22	0022	804836	FITTING		1	
23	0032	804827	HOSE		1	
24	0032	889310	HOSE Fuel Supply		1	
25	0032	889311	HOSE Fuel By Pass		1	
NS	0025	804840	O-RING KIT		1	
26	0026	888852	SEAL Fuel Director		1	
27	0000	884595A01	INJECTOR ASSEMBLY Air		6	
28	0026	804875	SEAL KIT		1	
29	0012	859404002	WASHER Injection		6	
30	0000	828791	CLIP		4	
31	0016	858778	STUD (M10 x 91)		4	
32	0011	826292	NUT (M10) Brass/Nickel Plated		4	
33	0054	856880	CLAMP Hose (15.3)		1	
34	0032	856822A2	HOSE AND SLEEVE ASSEMBLY (18.00 Inches)		1	
35	0022	822769	CONNECTOR		1	
36	0054	816311T	TIE STRAP (8.00 Inches)		2	
37	0054	899145	CLIP Tie Strap		4	
-	0098	8M6002988	DIAPHRAM KIT	For Fuel and Air Regulator Kits	2	
-	0098	8M6002989	FUEL REGULATOR KIT 15 PSI		1	

Fuel System

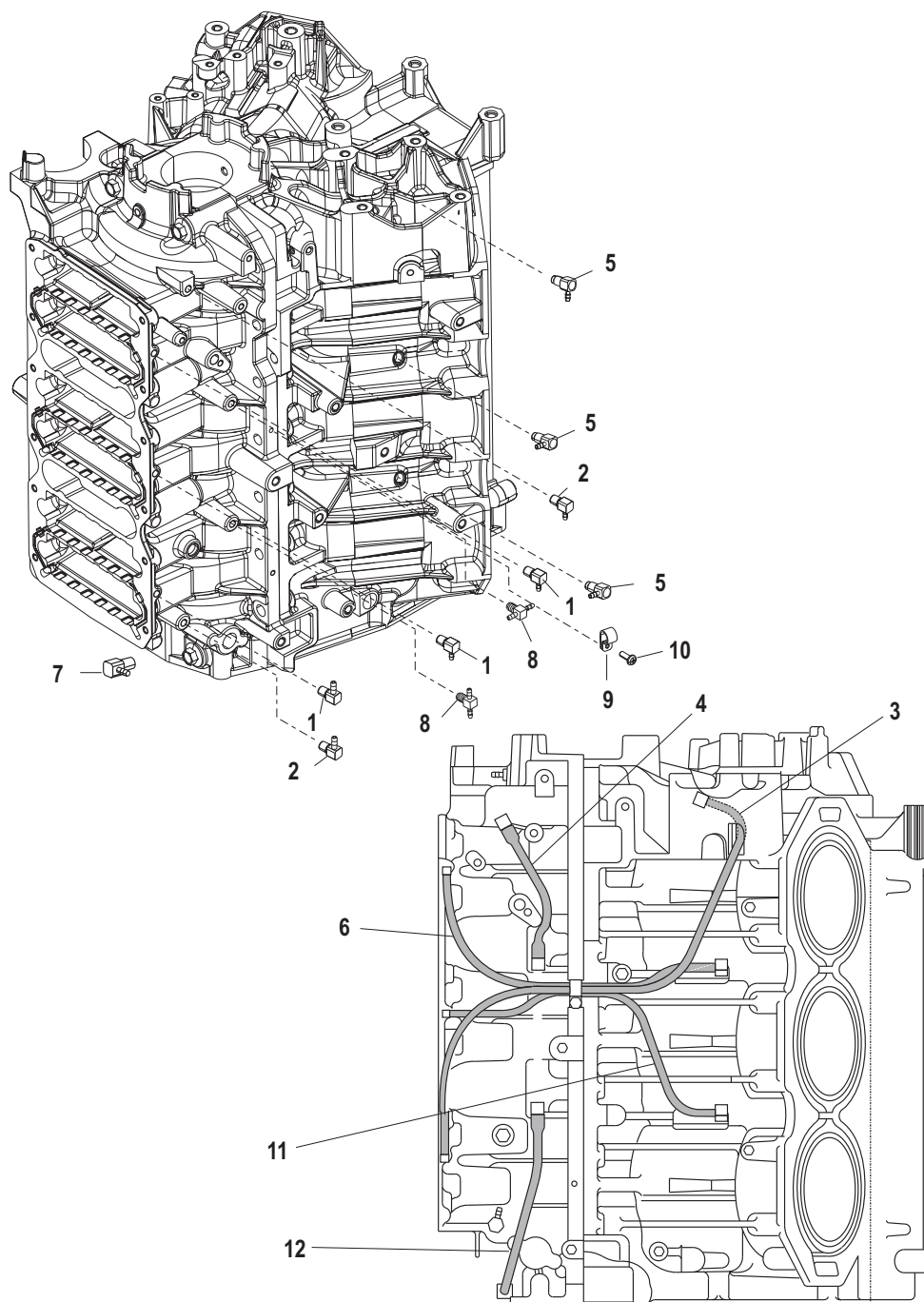


Cat.# 90-8M0039651

Fuel System

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0098	8M6002990	FUEL REGULATOR KIT 10 PSI		1	
-	0098	8M6002991	AIR REGULATOR KIT		1	

Port Center Main Oiling System



2629

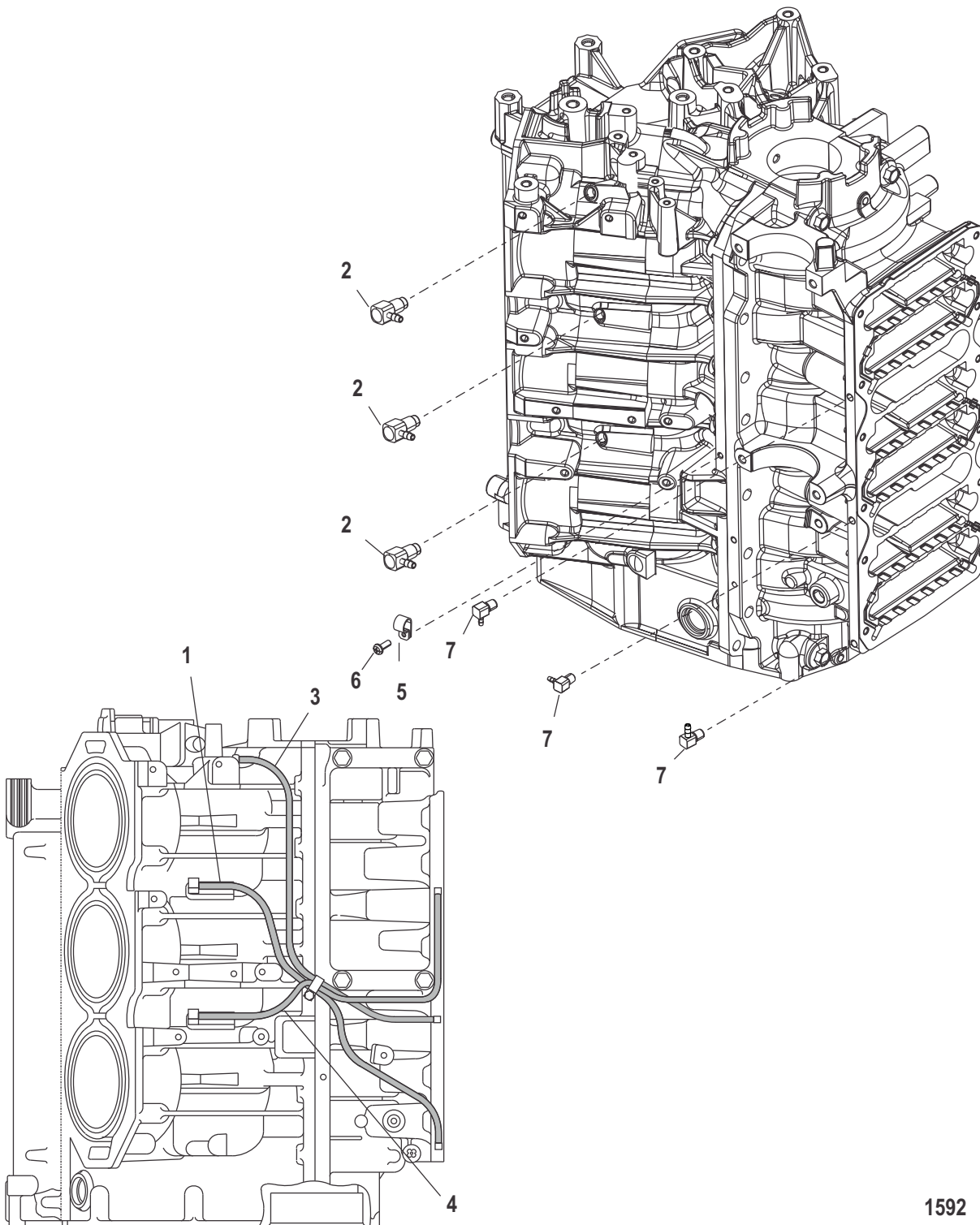
Port Center Main Oiling System

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0022	887801	FITTING Elbow 90 Degree (.0625-27)		3	[1]
2	0022	887801	FITTING Elbow 90 Degree (.0625-27)		2	[1]
3	0032	85606065	TUBING (38.00 Inches Bulk) (Cut to 20.50 Inches)		1	[1]
4	0032	85606065	TUBING (38.00 Inches Bulk) (Cut to 5 Inches)		1	[1]
5	0021	8592352	CHECK VALVE 90 Degree (.0625-27)		3	[1]
6	0032	85606065	TUBING (38.00 Inches Bulk) (Cut to 13 Inches)		1	[1]
7	0021	8282182	CHECK VALVE		1	[1]
8	0021	8582362	CHECK VALVE		2	[1]
9	0054	23567	CLIP		1	[1]
10	0010	878608	SCREW (#10-16 x .500)		1	
11	0032	85606065	TUBING (38.00 Inches Bulk) (Cut to 11 Inches)		1	[1]
12	0032	85606065	TUBING (38.00 Inches Bulk) (Cut to 9.50 Inches)		1	[1]
-	0061	842983A02	POWERHEAD ASSEMBLY		1	

PART NOTES:

[1] - COMPONENT OF POWERHEAD/PARTIAL ENGINE 842983A02

Starboard Center Main Oiling System



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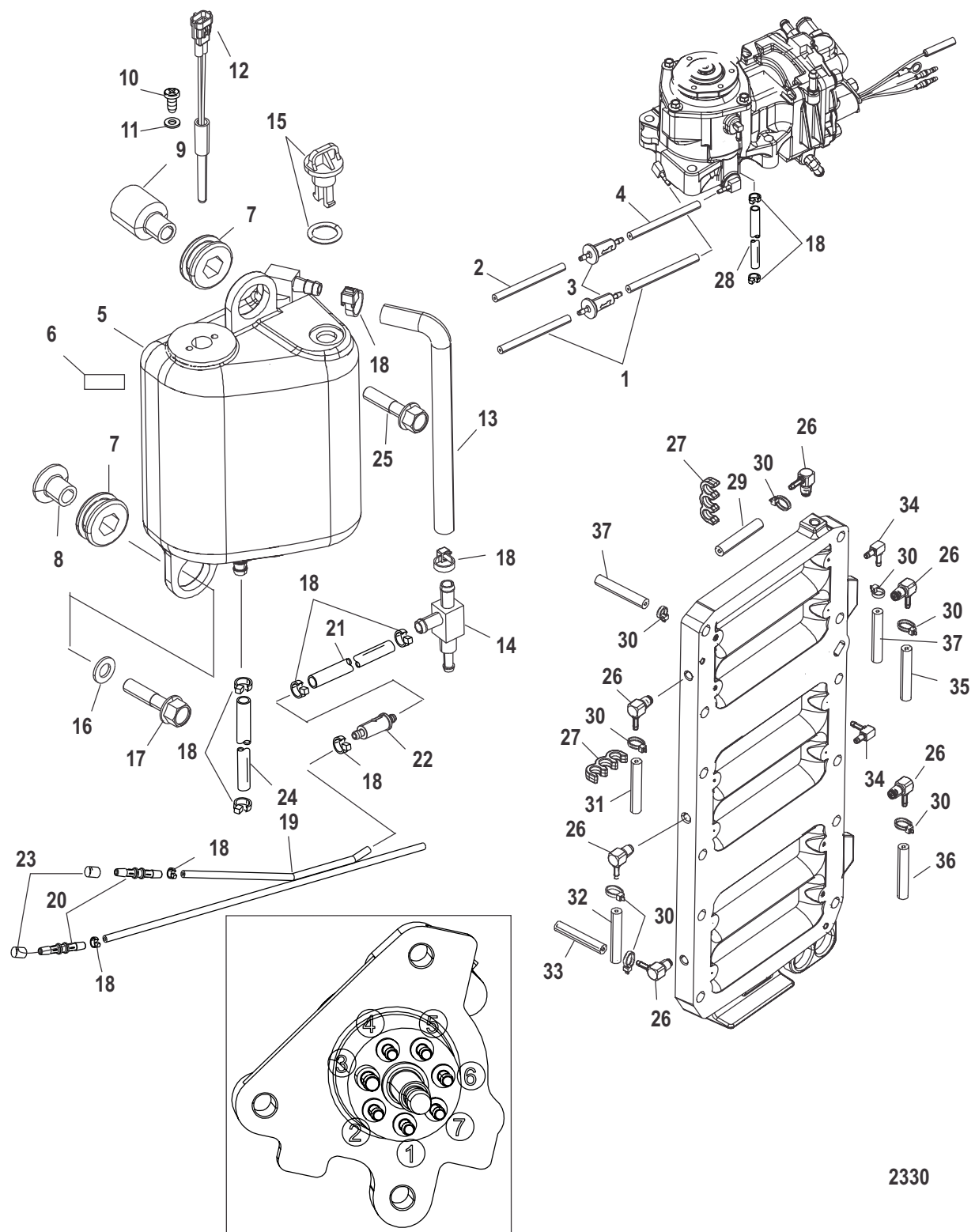
Starboard Center Main Oiling System

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0032	85606065	TUBING (38.00 Inches Bulk) (Cut to 15.50 Inches)		1	[1]
2	0021	8592352	CHECK VALVE 90 Degree (.0625-27)		3	[1]
3	0032	85606065	TUBING (38.00 Inches Bulk) (Cut to 16.50 Inches)		1	[1]
4	0032	85606065	TUBING (38.00 Inches Bulk) (Cut to 15 Inches)		1	[1]
5	0054	23567	CLIP		1	[1]
6	0010	878608	SCREW (#10-16 x .500)		1	
7	0022	887801	FITTING Elbow 90 Degree (.0625-27)		3	[1]
-	0061	842983A02	POWERHEAD ASSEMBLY		1	

PART NOTES:

[1] - COMPONENT OF POWERHEAD/PARTIAL ENGINE 842983A02

Oiling System

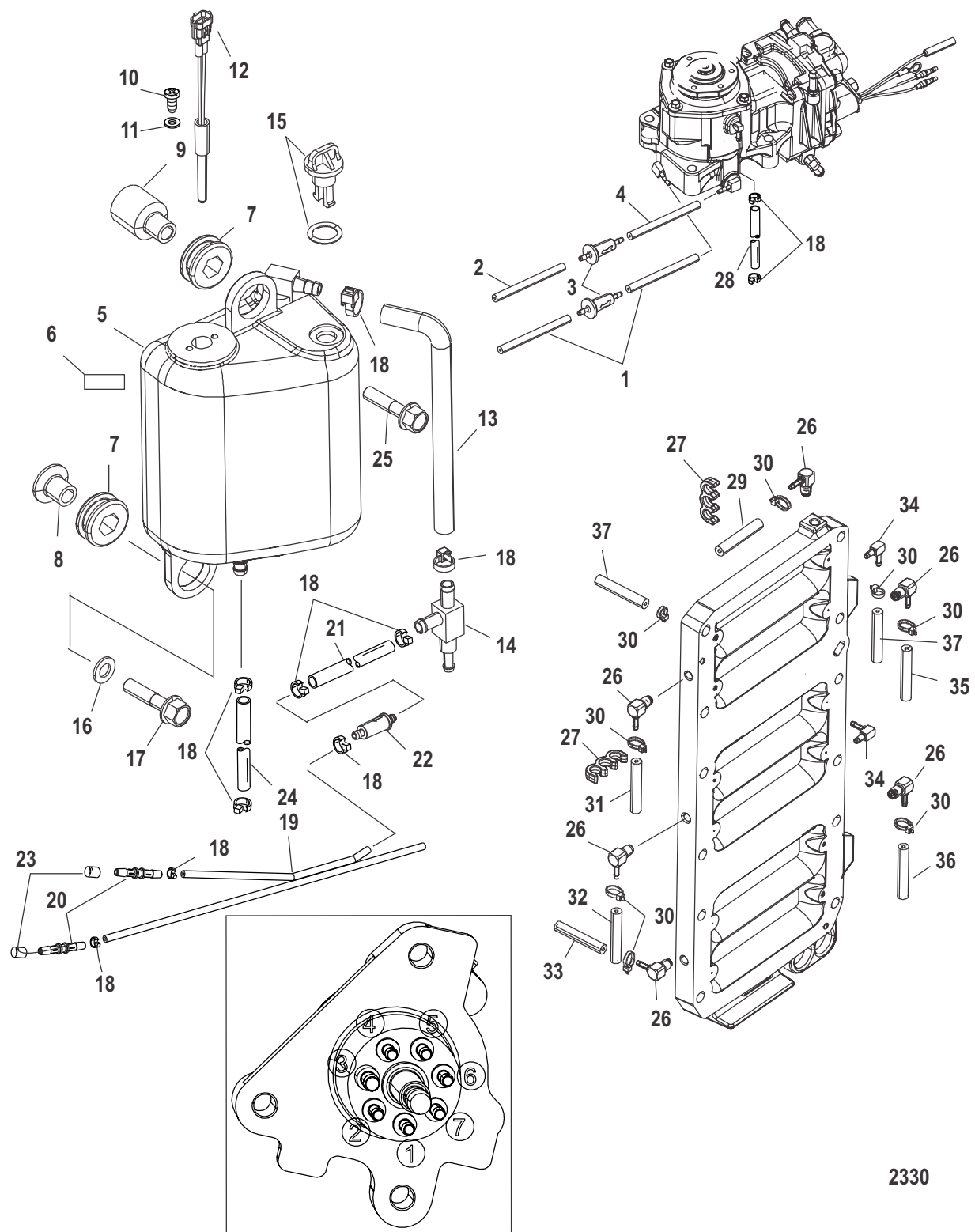


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Oiling System

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0032	85606065	TUBING (38.00 Inches Bulk) (Cut to 11.50 Inches)		2	
2	0032	85606065	TUBING (38.00 Inches Bulk) (Cut to 5 Inches)		1	
3	0035	18206001	FILTER Fuel		2	
4	0032	85606065	TUBING (38.00 Inches Bulk) (Cut to 9 Inches)		1	
5	1200	884525T1	TANK Oil		1	
6		NSS	NOT SOLD SEPARATE Decal-Reservoir		1	
7	0025	855362001	GROMMET		3	
8	0023	855364	BUSHING		2	
9	0023	883050	SPACER		1	
10	0010	58376	SCREW (.164-18 x .375)		1	
11	0012	72761	WASHER (.203 x .562 x .060) Stainless Steel		1	
12	0087	856156A4	SWITCH		1	
13	0032	885553	HOSE		1	
14	0022	424254	FITTING		1	
15	0019	887609	PLUG		1	
16	0012	4002318	WASHER		3	
17	0010	81893435	SCREW (M8 x 35)		2	
18	0054	816311T	TIE STRAP (8.00 Inches)		AR	
19	0032	8752891	HOSE		1	
20	0022	858955	CONNECTOR		2	
21	0032	875283	HOSE (2.00 Inches)		1	
22	0035	875284001	FILTER Oil - In Line		1	
23		NSS	NOT SOLD SEPARATE Plug		2	
24	0032	892830053	HOSE (24.00 Inches Braided) (Cut to 22 Inches)		1	
25	0010	81893460	SCREW (M8 x 60)		1	
26	0021	858870	CHECK VALVE		6	
27	0000	859230T	RETAINER		2	
28	0032	85583466	HOSE (40.00 Inches Bulk) (Cut to 34 Inches)		1	
29	0032	85606065	TUBING (38.00 Inches Bulk) (Cut to 19.50 Inches)		1	
30	0000	56762	TIE STRAP (4.00 Inches)		AR	
31	0032	85606065	TUBING (38.00 Inches Bulk) (Cut to 11 Inches)		1	
32	0032	85606065	TUBING (38.00 Inches Bulk) (Cut to 6 Inches)		1	
33	0032	85606065	TUBING (38.00 Inches Bulk) (Cut to 4 Inches)		1	
34	0022	883988	ELBOW		2	
35	0032	85606065	TUBING (38.00 Inches Bulk) (Cut to 22 Inches)		1	
36	0032	85606065	TUBING (38.00 Inches Bulk) (Cut to 16.50 Inches)		1	

Oiling System



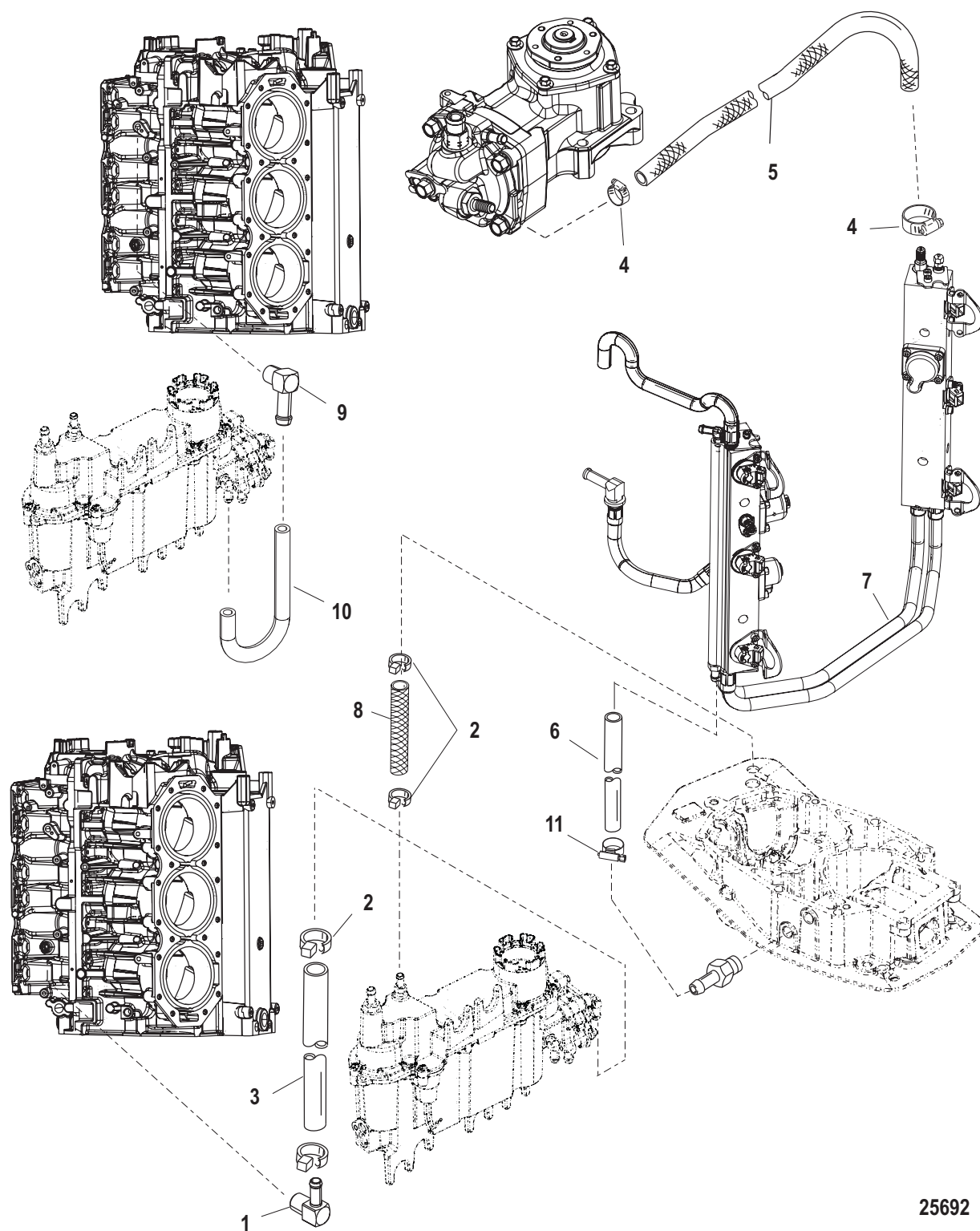
2330

Cat.# 90-8M0039651

Oiling System

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
37	0032	85606065	TUBING (38.00 Inches Bulk) (Cut to 7 Inches)		2	

Air Hoses



25692

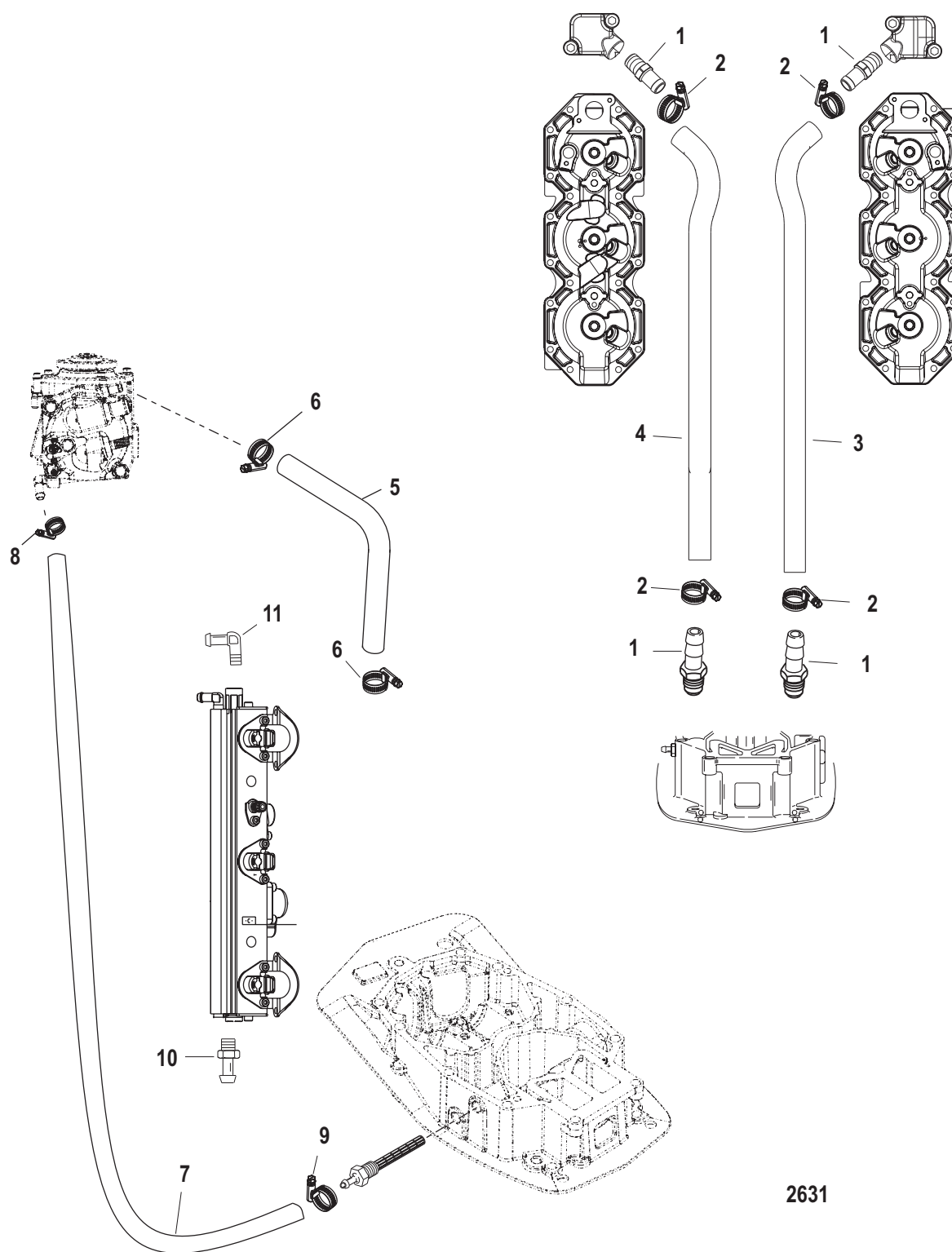
Air Hoses

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0022	856842	ELBOW		1	[1]
2	0054	816311T	TIE STRAP (8.00 Inches)		AR	
3	0032	830757130	TUBING (.312) (70.00 Inches Bulk) (Cut to 8 Inches)		1	
4	0054	856880	CLAMP Hose (15.3)		2	
5	0032	8567631	HOSE ASSEMBLY		1	
6	0032	889314	HOSE Air By-Pass		1	
7	0032	804829	HOSE ASSEMBLY Air Balance		1	
-	0000	804532	O-RING KIT		1	
8	0032	888827	HOSE/SLEEVE		1	
9	0022	875271	FITTING 90 Degree - Brass (.125-27)		1	
10	0032	887630	HOSE Molded		1	
11	0054	815504104	CLAMP Worm Gear		1	
-	0061	842983A02	POWERHEAD ASSEMBLY		1	

PART NOTES:

[1] - COMPONENT OF POWERHEAD/PARTIAL ENGINE 842983A02

Water Hoses



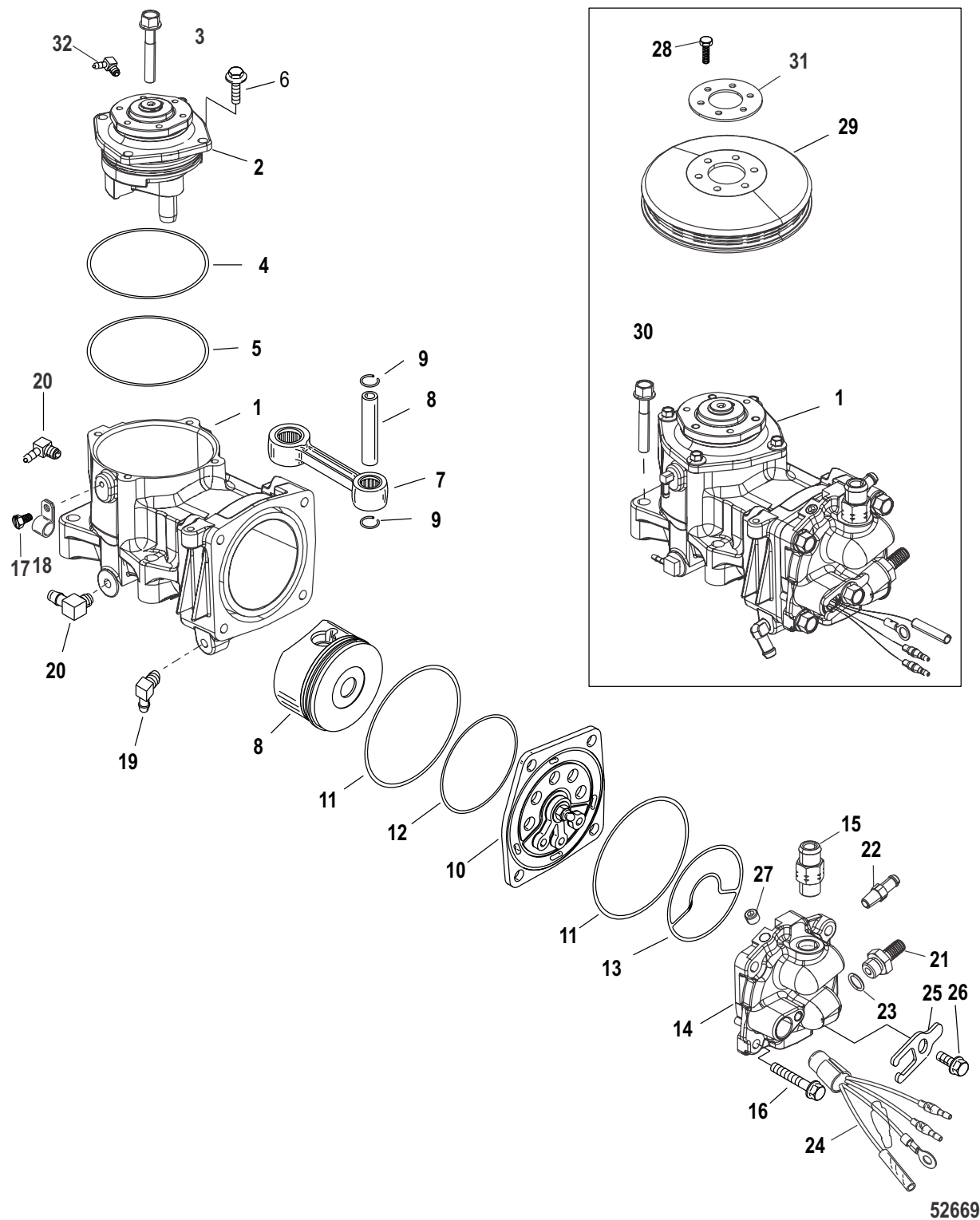
Water Hoses

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0022	858855	FITTING Straight		4	[1]
2	0054	888988014	CLAMP (25.6 mm)		4	
3	0032	859090001	HOSE Starboard Dump		1	
4	0032	859089001	HOSE Port Dump		1	
5	0032	856839	TUBING		1	
6	0054	815504104	CLAMP Worm Gear		2	
7	0032	774572	HOSE (48.00 Inches Bulk) (Cut to 21 Inches)		1	
8	0054	815504104	CLAMP Worm Gear		2	
9	0054	815504104	CLAMP Worm Gear		2	
10	0022	291112	FITTING		1	
11	0022	996642	FITTING Elbow 90 Degree (.125-27 x .250) Nylon		1	
-	0061	842983A02	POWERHEAD ASSEMBLY		1	

PART NOTES:

[1] - COMPONENT OF POWERHEAD/PARTIAL ENGINE 842983A02

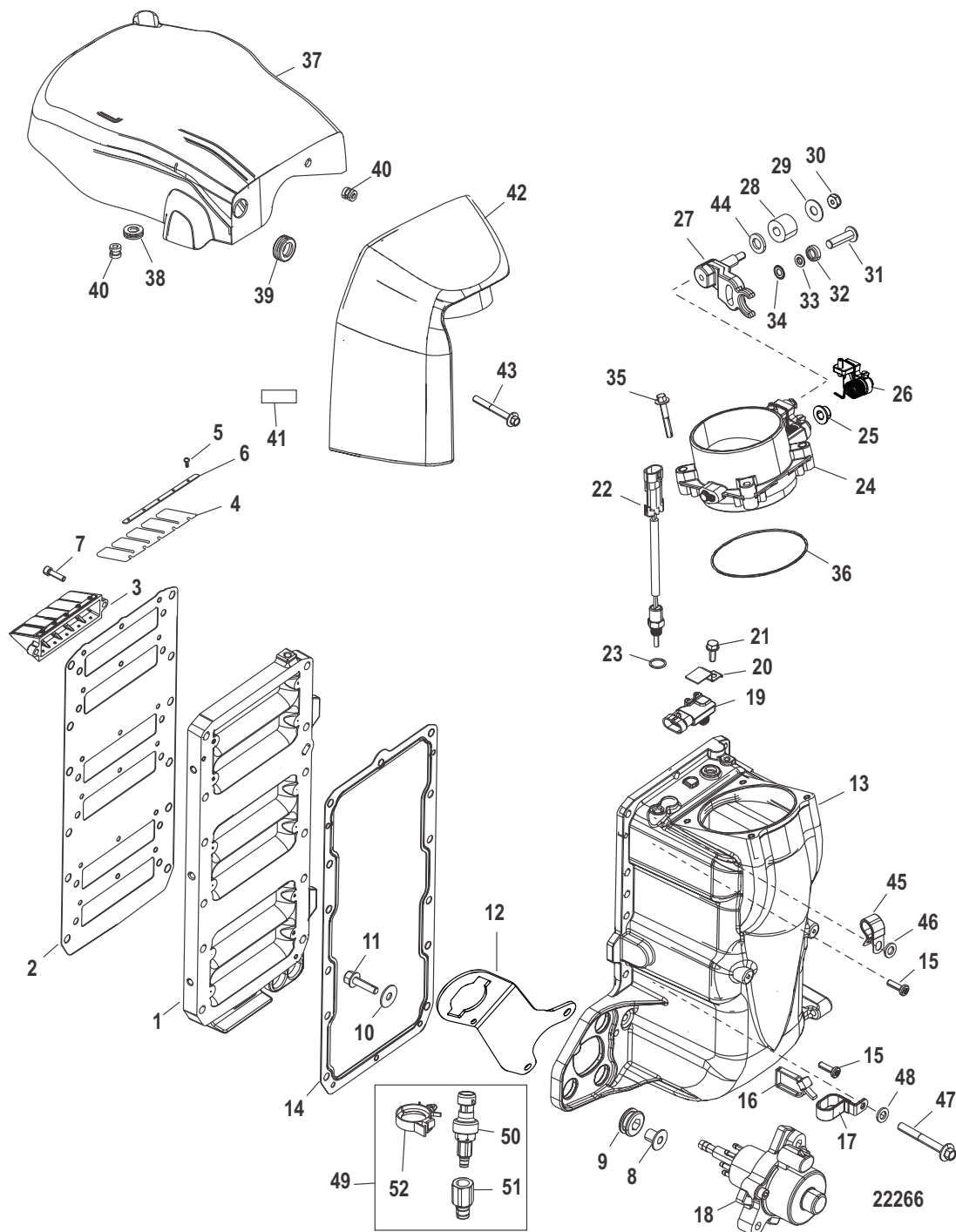
Air Compressor Components



Air Compressor Components

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	8M0060051	COMPRESSOR ASSEMBLY Air		1	
2	1100	8M0060381	END CAP ASSEMBLY		1	
3	0010	8M0045380	SCREW (M8 x 50)		1	
4	0025	67206001	O-RING		1	
5	0025	67206001	O-RING		1	
6	0010	85593920	SCREW (M6 x 20)		4	
7	0653	833146T06	CONNECTING ROD ASSEMBLY		1	
8		NSS	NOT SOLD SEPARATE Piston Assembly		1	
9	0053	8348101	RING Lock		2	
10	0000	835088A10	REED PLATE ASSEMBLY		1	
11	0025	67207	O-RING (3.489 x .070)		2	
12	0025	832804	O-RING (2.739 x .070)		1	
13	0026	828225	SEAL		1	
14	0000	8M0073890	HEAD KIT Compressor		1	
15	0022	8307535	FITTING Straight		1	
16	0010	82127335	SCREW (M8 x 35 MM)		4	
17	0010	8M0037204	SCREW Nylon, Push-In (.25-20 x .50)		1	
18	0054	22875	CLIP		1	
19	0022	996642	FITTING Elbow 90 Degree (.125-27 x .250) Nylon		1	
20	0021	428641	FITTING Check Valve		2	
21	0022	856744	FITTING		1	
22	0022	16604	FITTING Straight (.125-27)		1	
23	0025	831985	O-RING (.468 x .078)		1	
24	0000	13536A14	SENSOR ASSEMBLY Temperature		1	
25	0000	137151	RETAINER		1	
26	0010	81893414	SCREW (M8 x 14)		1	
27	0022	390721	PLUG Pipe (.125-27) Brass		1	
28	0010	85593920	SCREW (M6 x 20)		6	
29	0000	843224	PULLEY		1	
30	0010	8M0045380	SCREW (M8 x 50)		4	
31	0012	884594	WASHER		1	
32	0022	151331	FITTING		1	
-	0025	832804A03	O-RING KIT		1	

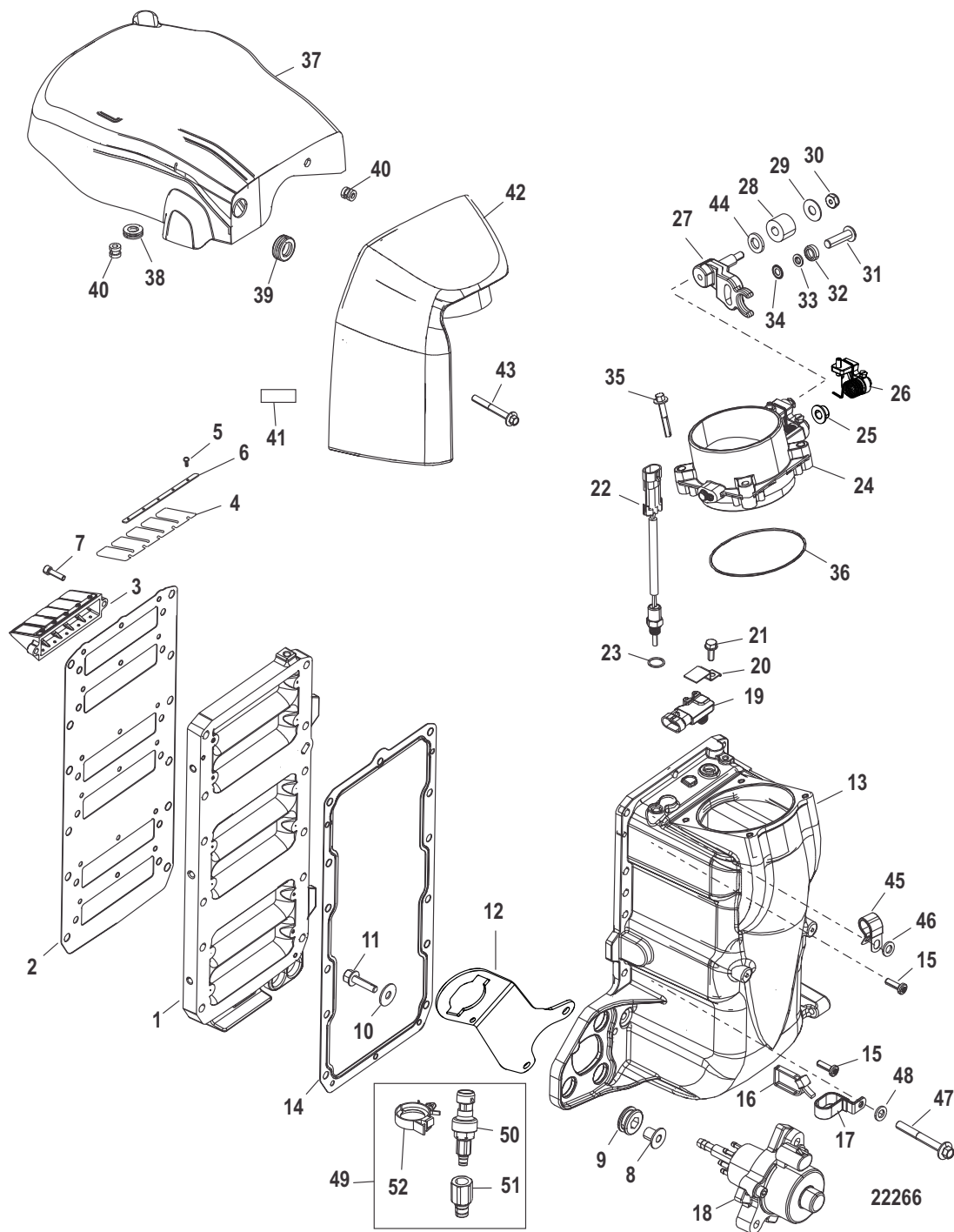
Air Handler



Air Handler

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0000	878112T08	AIR HANDLER ASSEMBLY		1	
1	0000	858541T4	ADAPTER PLATE		1	
2	0027	841220	GASKET		1	[1]
3	0000	840418T04	REED BLOCK ASSEMBLY		6	
4	0034	840445A04	REED PETAL ASSEMBLY		1	
5	0010	849038	SCREW (M3 x 5)		60	
6	0000	840447	REED PLATE		12	
7	0010	8555252	SCREW (M6)		12	
8	0023	855364	BUSHING		3	
9	0025	855362001	GROMMET		3	
10	0012	817274	WASHER (.344 x 1.00 x .063) Stainless Steel		3	
11	0010	81893435	SCREW (M8 x 35)		3	
12	0000	8M0001447	BRACKET		1	
13	0000	858708T1	PLENUM KIT Air		1	
14	0027	804679004	GASKET		1	
15	0010	883942	SCREW (M4 x 16)		2	
16	0054	816311T	TIE STRAP (8.00 Inches)		1	
17	0054	804842	CLAMP		1	
18	0000	857149T05	PUMP ASSEMBLY Oil		1	
19	0000	854445	SENSOR MAP		1	
20	0000	884522	BRACKET MAP Sensor		1	
21	0010	1993716	SCREW (M6 x 16)		1	
22	0000	885342002	SENSOR ASSEMBLY		1	
23	0025	896699	O-RING (1.78 mm x .08 mm)		1	
24	0000	841194T03	THROTTLE BODY ASSEMBLY		1	
25	0023	891774	BUSHING		1	
26	0000	853659A01	LEVER KIT Throttle		1	
27	0000	858851A03	LEVER ASSEMBLY Throttle		1	
28	0000	889610	ROLLER		1	
29	0012	56681	WASHER (.203 x .500 x .032)		1	
30	0011	826709104	NUT (#8-32) Stainless Steel		1	
31	0010	889354	SCREW Special		1	
32	0012	881991	WASHER Cupped		1	
33	0012	881992	WASHER Spool		1	
34	0013	69432	LOCKWASHER External (#10)		1	
35	0010	82130040	SCREW (M6 x 40)		4	
36	0025	855426	O-RING		1	
37	0000	850296A5	COVER		1	
38	0025	86361	GROMMET		1	
39	0025	13467	GROMMET (.88 Inside Diameter)		1	
40	0025	821555001	GROMMET		2	
41	0037	881865	DECAL Caution-Start in Gear		1	
42	0000	854343T12	ATTENUATOR ASSEMBLY Air		1	
43	0010	82130045	SCREW (M6 x 45)		1	

Air Handler



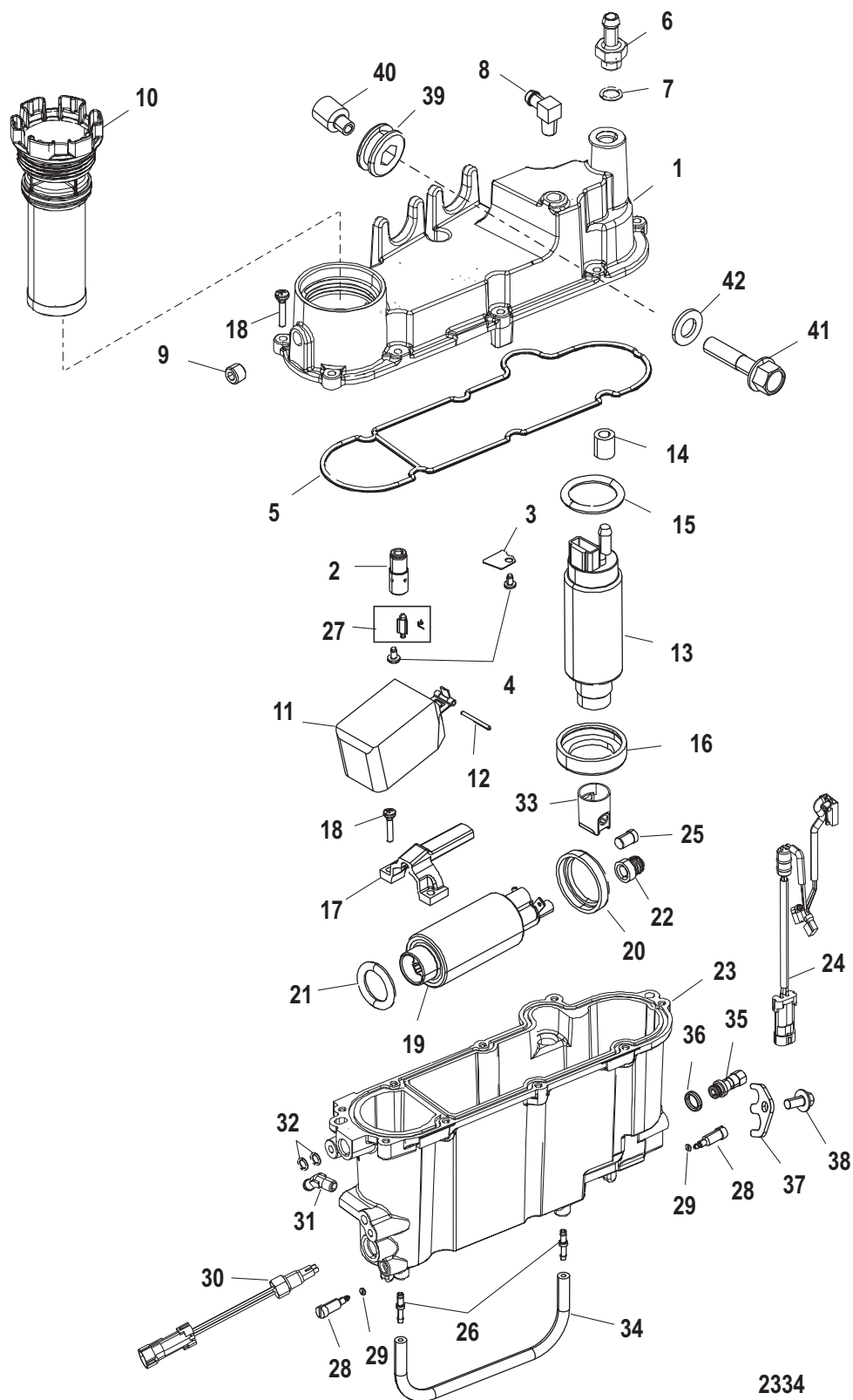
Air Handler

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
44		NSS	NOT SOLD SEPARATE Decal-87 Octane		1	
45	0054	858902	CLAMP		1	
46	0012	29245	WASHER (.281 x .500 x .060) Stainless Steel		1	
47	0010	82130040	SCREW (M6 x 40)		12	
48	0012	29245	WASHER (.281 x .500 x .060) Stainless Steel		1	
49	0000	881879A16	SENSOR ASSEMBLY Pitot		1	
50	0000	881879011	SENSOR Pressure (0 - 100 PSI)		1	
51	0022	892403	FITTING		1	
52	0054	883066	CLIP (.865)		1	
NS	0012	69056	WASHER (.255 x .620 x .030) Stainless Steel		1	
-	0027	841220A03	GASKET SET Powerhead		1	
-	0061	842983A02	POWERHEAD ASSEMBLY		1	

PART NOTES:

- [1] - COMPONENT OF ENGINE/POWERHEAD GASKET SET 841220A03
 COMPONENT OF POWERHEAD/PARTIAL ENGINE 842983A02

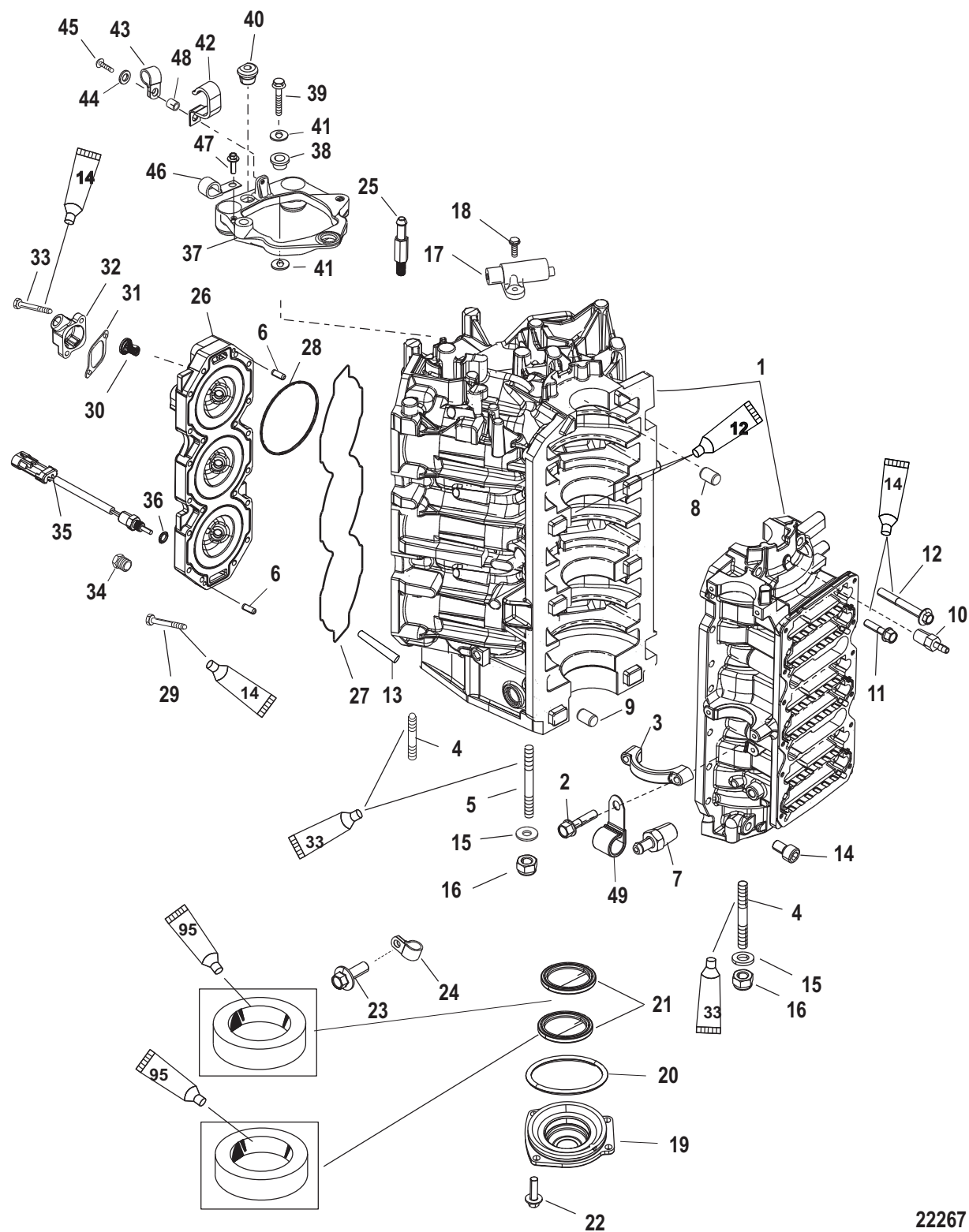
Vapor Separator Components



Vapor Separator Components

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0000	880133T07	VAPOR SEPARATOR ASSEMBLY		1	
1	0000	889317T1	COVER KIT		1	
2		NSS	NOT SOLD SEPARATE Seat		1	
3	0000	889318001	PLATE Baffle		1	
4	0010	883223	SCREW (M6 x 16)		2	
5	0027	889319	GASKET		1	
6	0022	883556	FITTING		1	
7	0025	883209	O-RING		1	
8	0022	14868	FITTING		1	
9	0019	883208	PLUG		1	
10	0035	884380T	FILTER Fuel		1	
11	0000	889320A1	FLOAT KIT		1	
12	0000	F10064	SHAFT		1	
13	0000	888725T02	PUMP ASSEMBLY Fuel - High Pressure		1	
14	0023	855428	SLEEVE		1	
15	0025	8893162	O-RING		1	
16	0026	889321	SEAL		1	
17	0000	889328	RETAINER		1	
18	1395	9643	SCREW		11	
19	0000	888733T02	PUMP ASSEMBLY Boost		1	
20	0025	889322	GROMMET		1	
21	0025	889316	O-RING		1	
22	0026	889323	SEAL		1	
23	0000	889324T02	BOWL KIT		1	
24	0084	889325A1	WIRE		1	
25		NSS	NOT SOLD SEPARATE Check Valve		1	
26	0022	855424011	FITTING		2	
27	0000	889326A1	VALVE KIT Inlet		1	
28	0010	889327A1	SCREW Drian		2	
29	0025	8893161	O-RING		2	
30	0000	889330	SENSOR Water		1	
31	0022	782792	FITTING Elbow 45 Degree (1.25)		1	
32	0025	627021	O-RING (.301 x .070)		2	
33	0000	889430	INSERT		1	
34	0032	883545002	HOSE		1	
35	0000	884820	SHRADER VALVE		1	
36	0025	891778	O-RING		1	
37	0054	884819	CLIP		1	
38	0010	40011126	SCREW (M6 x 13) Stainless Steel		1	
39	0025	855362001	GROMMET		3	
40	0023	883050	SPACER		3	
41	0010	81893460	SCREW (M8 x 60)		3	
42	0012	4002318	WASHER		3	
-	0025	889316A1	O-RING KIT Vapor Separator		1	

Cylinder Block and End Cap



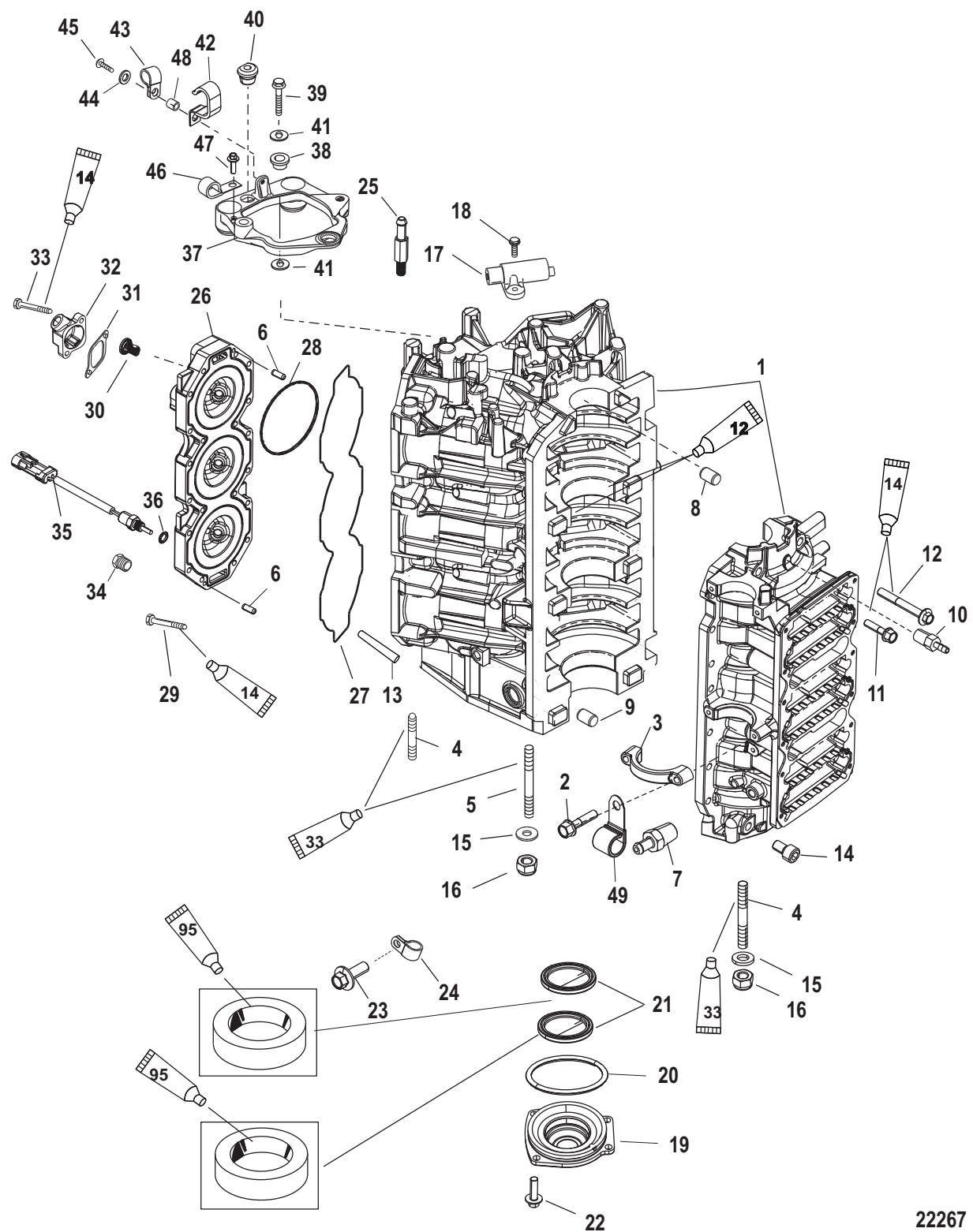
22267

Cylinder Block and End Cap

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0885	9811T71	CYLINDER BLOCK ASSEMBLY		1	[1]
2	0010	81893440	SCREW (M8 x 40)		4	[1]
3	0000	8569662	BRACKET		2	[1]
4	0016	903509	STUD (M10 x 1.5 x 64)		8	[1]
5	0016	815443002	STUD (M10 x 165)		2	[1]
6	0017	63779	PIN Dowel (.250 x .625)		4	[1]
7	0021	8781051	CHECK VALVE		1	[1]
8	0017	67296	PIN		3	[1]
9	0017	43044	PIN Dowel - Without Hole (.375 x .625)		1	[1]
10	0022	8245021	CONNECTOR		1	[1]
11	0010	81893435	SCREW (M8 x 35)		14	[1]
12	0010	82446180	SCREW (M10 x 80)		8	[1]
13	0000	8248577	DEFLECTOR		6	[1]
14	0010	82494810	SCREW (M6 x 10)		1	[1]
15	0012	856774	WASHER (.406 x .750 x .105) Stainless Steel		10	
16	0011	4013610	NUT (M10) Stainless Steel		10	
17	0000	8283582	SENSOR		1	
18	0010	40011107	SCREW (M5 x 16) Stainless Steel		2	
19	1171	9787A4	END CAP ASSEMBLY		1	[1]
20	0025	62700	O-RING (3.237 x .103)		1	[2]
21	0026	8308981	SEAL		2	[1]
22	0010	82130020	SCREW (M6 x 20)		4	[1]
23	0010	82130012	SCREW (M6 x 12)		1	
24	0054	858902	CLAMP		1	
25	0000	8215832	PIN Special (1.5 Inches)		1	
26	0900	845404A02	CYLINDER HEAD ASSEMBLY Starboard		1	[1]
26	0900	845403A02	CYLINDER HEAD ASSEMBLY Port		1	[1]
27	0000	818574	SEAL		2	[2]
28	0000	884391	SEAL		6	[1]
29	0010	891570050	SCREW (M8 x 50)		40	[1]
30	0000	885599004	THERMOSTAT 54 Degree C/130 Degree F		2	[1]
31	0027	8503181	GASKET		2	[2]
32	0000	887601	COVER Thermostat	(Port)	1	[1]
32	0000	887602	COVER Thermostat	(Starboard)	1	[1]
33	0010	82130025	SCREW (M6 x 25)		4	[1]
34	0022	328022	PLUG Pipe (.125-27) Brass		1	[1]
35	0000	885342002	SENSOR ASSEMBLY		2	
36	0025	896699	O-RING (1.78 mm x .08 mm)		2	
37	0000	857186A1	PLATE ASSEMBLY		1	
38	0023	855729	MOUNT		3	
39	0010	82130145	SCREW (M10 x 45)		3	
40	0025	19565002	GROMMET		1	
41	0012	855725	WASHER		6	

Cylinder Block and End Cap

Cylinder Block and End Cap



22267

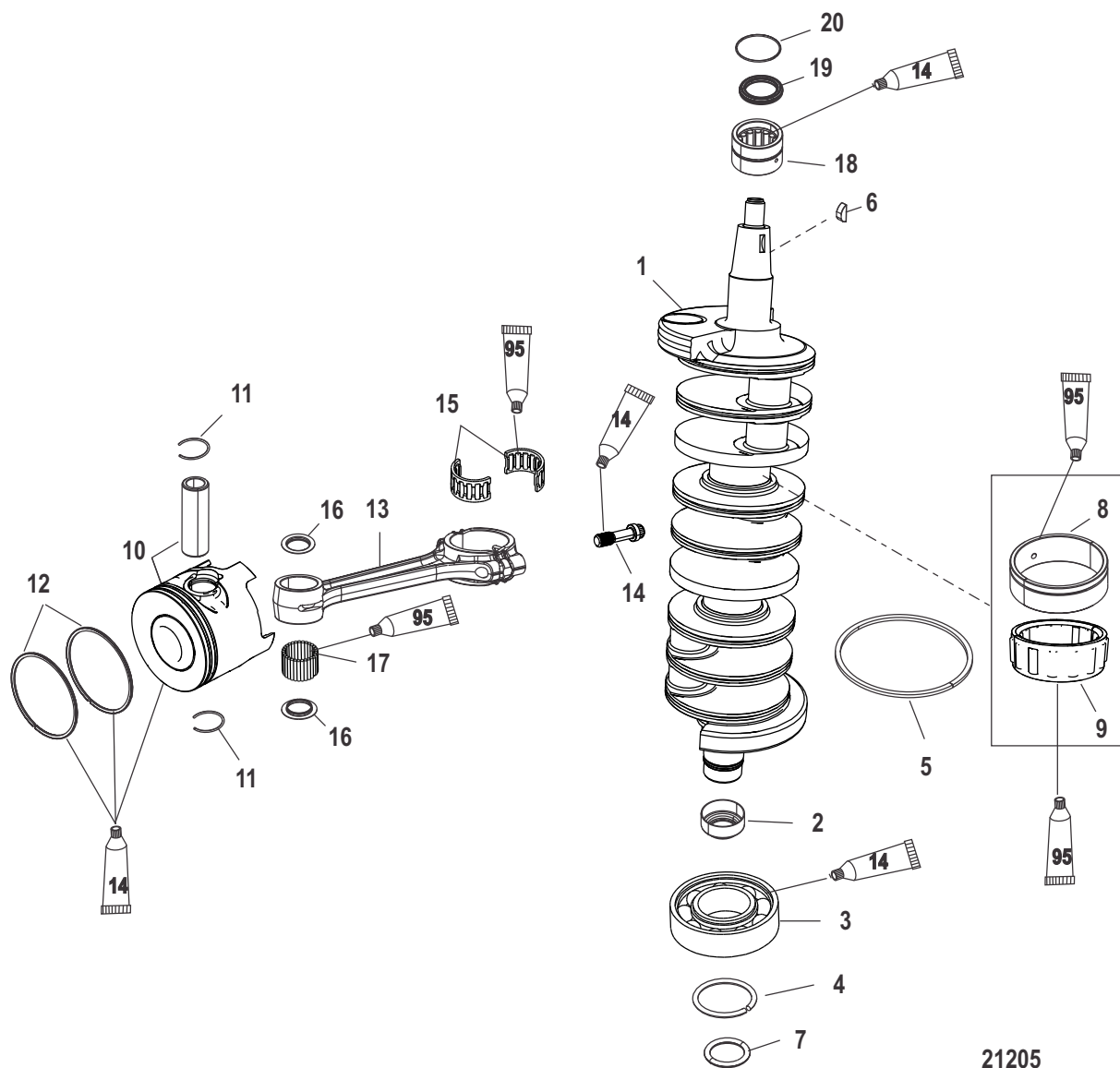
Cylinder Block and End Cap

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
42	0054	65292	J CLIP		1	
43	0054	858424	CLAMP		1	
44	0012	29245	WASHER (.281 x .500 x .060) Stainless Steel		1	
45	0010	82130016	SCREW (M6 x 16)		2	
46	0054	858951	J CLIP		1	
47	0010	82130012	SCREW (M6 x 12)		1	
48	0023	421581	BUSHING		1	
49	0054	814634	CLAMP		1	
-	0061	842983A02	POWERHEAD ASSEMBLY		1	
-	0061	8M0137238	POWERHEAD ASSEMBLY Reman Dressed	[1E052058] & Up	1	
-	0027	841220A03	GASKET SET Powerhead		1	

PART NOTES:

- [1] - COMPONENT OF POWERHEAD/PARTIAL ENGINE 842983A02
- [2] - COMPONENT OF ENGINE/POWERHEAD GASKET SET 841220A03
COMPONENT OF POWERHEAD/PARTIAL ENGINE 842983A02

Crankshaft, Pistons and Connecting Rods



21205

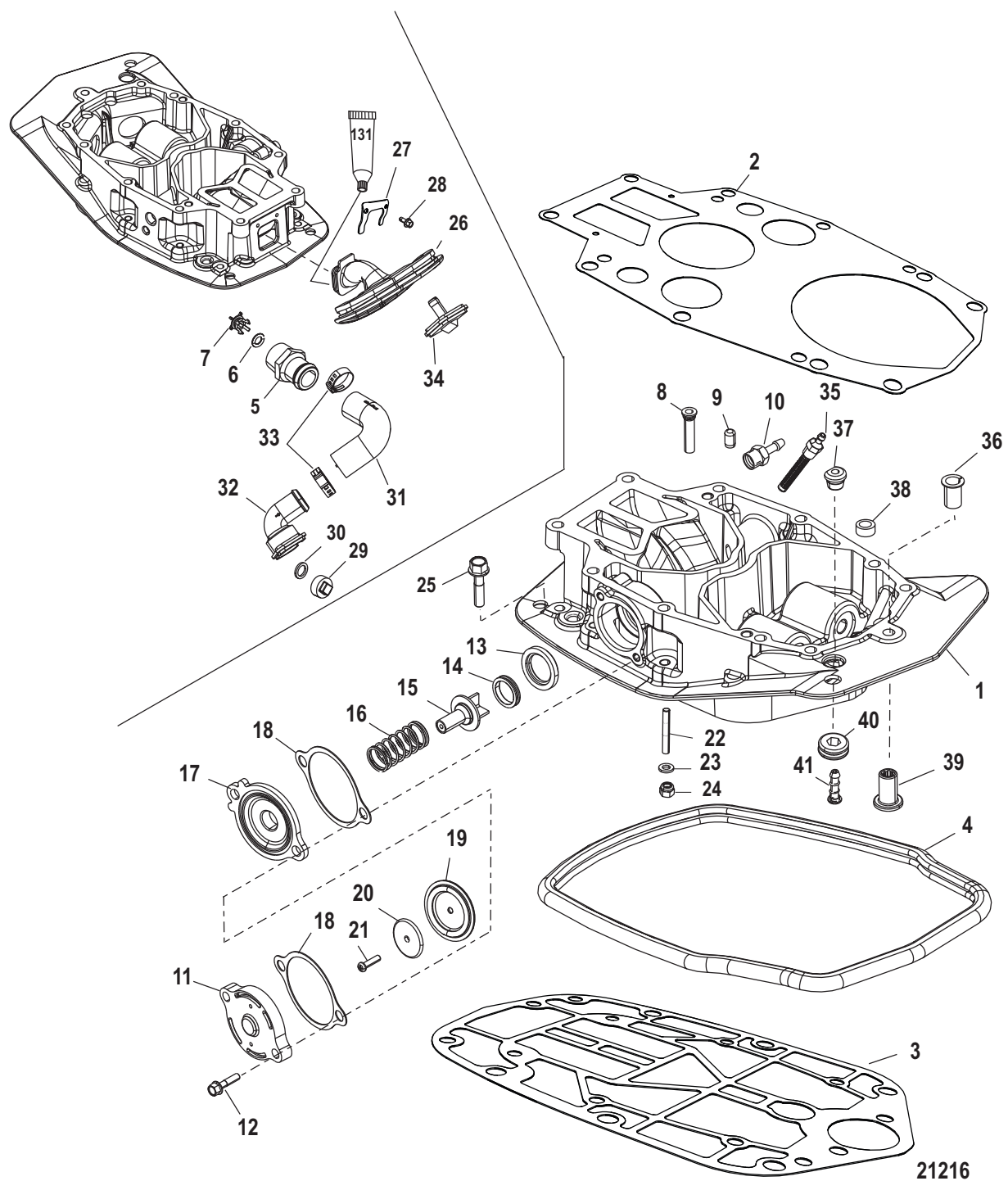
Crankshaft, Pistons and Connecting Rods

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0482	842753A04	CRANKSHAFT ASSEMBLY		1	[1]
2		NSS	NOT SOLD SEPARATE Wear Sleeve		1	[1]
3	0030	67923T	BEARING Ball (Lower)		1	[1]
4	0053	67446	RING		1	[1]
5	0039	843198	RING Seal		7	[1]
6	0028	91800	KEY Woodruff		1	[1]
7	0025	35126	O-RING (.859 x .139)		1	[2]
8	0031	88270A02	BEARING/RACE KIT		2	[1]
9	0031	88269T	BEARING ASSEMBLY		2	[1]
10	2720	842987T03	PISTON ASSEMBLY	(Starboard)	3	[1]
10	2720	842986T03	PISTON ASSEMBLY	(Port)	3	[1]
11	0040	841202	RING		12	[1]
12	0039	858772A02	RING SET Piston		1	[1]
13	0647	822373A12	CONNECTING ROD ASSEMBLY		6	[1]
14	0010	94320	SCREW (.375-24 x 1.250)		12	[1]
15	0031	844338A01	BEARING ASSEMBLY		6	[1]
16	0012	88263	THRUST WASHER		12	[1]
17	0029	88258001	BEARING Needle		204	[1]
18	0031	816773A2	BEARING ASSEMBLY (Upper)		1	[1]
19	0026	859093	SEAL		1	[1]
20	0025	823683	O-RING (1.989 x .070)		1	[2]
-	0027	841220A03	GASKET SET Powerhead		1	
-	0061	842983A02	POWERHEAD ASSEMBLY		1	

PART NOTES:

- [1] - COMPONENT OF POWERHEAD/PARTIAL ENGINE 842983A02
- [2] - COMPONENT OF ENGINE/POWERHEAD GASKET SET 841220A03
COMPONENT OF POWERHEAD/PARTIAL ENGINE 842983A02

Exhaust Plate



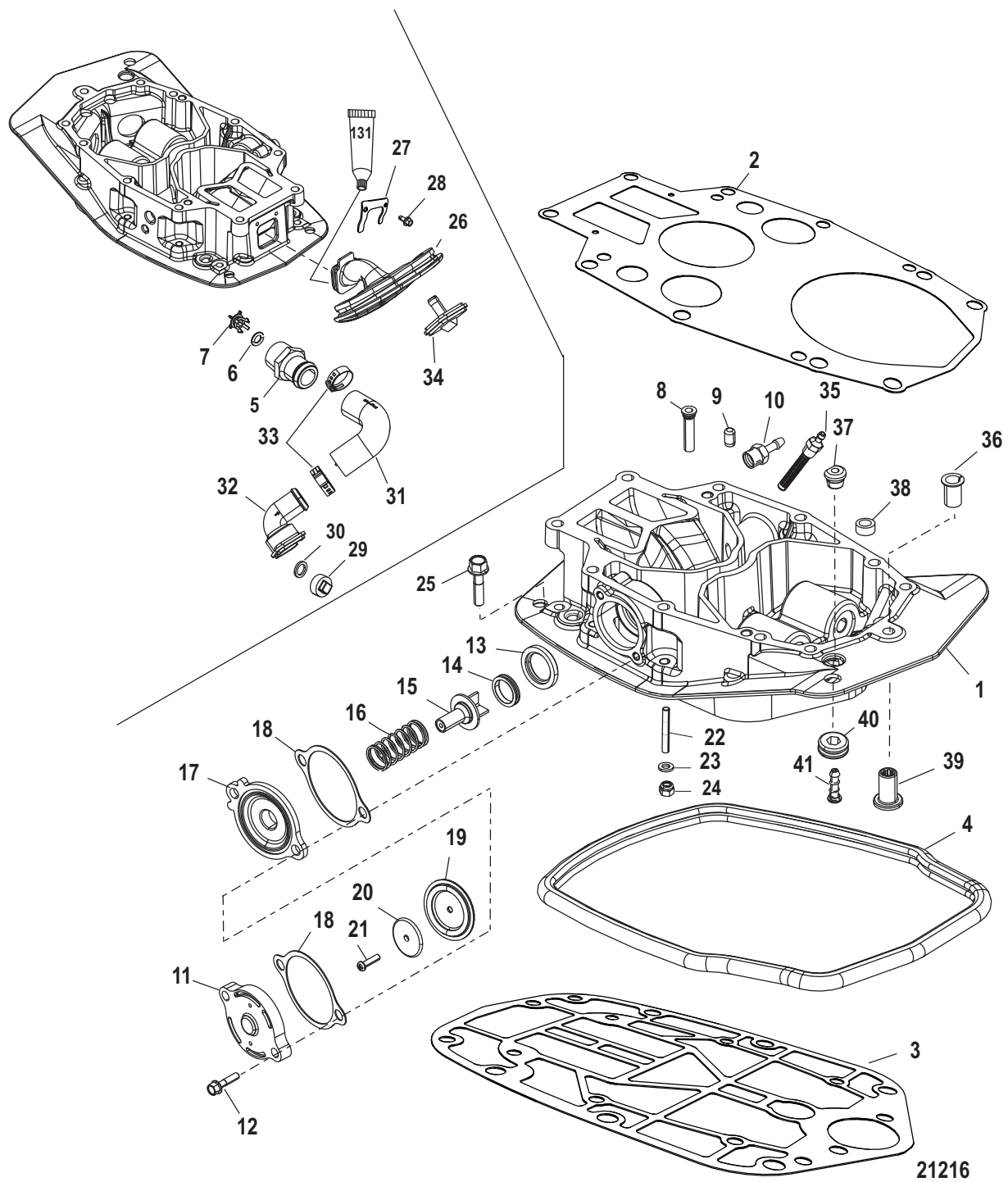
21216

Exhaust Plate

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	842777A19	PLATE ASSEMBLY Exhaust	(Solid Mounts)	1	
1	0000	842777A23	PLATE ASSEMBLY Exhaust	(Loose Mounts)	1	
2	0027	832933006	GASKET		1	[1]
3	0027	832934006	GASKET (Lower)		1	[1]
4	0000	8238051	SEAL		1	
-	0022	832076A1	FITTING ASSEMBLY Flush		1	
5	0022	8320761	FITTING Check Valve		1	
6	0025	30641	O-RING (.299 x .103)		1	
7	0000	8219631	CHECK VALVE		1	
8	0021	817519A1	CHECK VALVE ASSEMBLY Drain		2	
9	0017	43044	PIN Dowel - Without Hole (.375 x .625)		4	
10	0022	828091	FITTING		1	
11	0000	65663A2	COVER ASSEMBLY (Includes Reference #18)		1	
12	0010	81893435	SCREW (M8 x 35)		2	
13	0000	814190	CARRIER		1	
14	0025	814191	GROMMET		1	
15	0000	814189	POPPET		1	
16	0024	64878	SPRING (Black)		1	
17	0000	65664A1	PLATE ASSEMBLY		1	
18	0027	88907003	GASKET		2	[1]
19	0000	648771	DIAPHRAGM		1	
20	0012	76451	WASHER		1	
21	0010	69570	SCREW (#10-16 x .750)		1	
22	0016	90350017	STUD (M10 x 74)		4	
23	0012	856774	WASHER (.406 x .750 x .105) Stainless Steel		4	
24	0011	4013610	NUT (M10) Stainless Steel		4	
25	0010	81893435	SCREW (M8 x 35)		6	
26	0000	8M0005679	BOOT Idle Exhaust		1	
27	0000	8M0006756	PLATE		1	
28	0010	82239312	SCREW (M5 x 12)		2	
29	0019	821908	PLUG		1	
30	0012	821915	WASHER		1	
31	0032	859626A1	FLUSH HOSE KIT (Inlet)		1	
32	0022	8596001	FITTING		1	
33	0054	850896	CLAMP (28.6)		2	
34	0000	821904	FITTING Tell-Tale		1	
35	0035	8348084	STRAINER		1	
36	0023	48237	BUSHING		1	
37	0025	12602002	GROMMET		1	
38	0023	840193	SPACER		2	
39	0000	43585	COUPLING		1	
40	0025	822002	GROMMET		1	
41	0022	94848	FITTING		1	
-	0027	841220A03	GASKET SET Powerhead		1	

Exhaust Plate

Exhaust Plate



21216

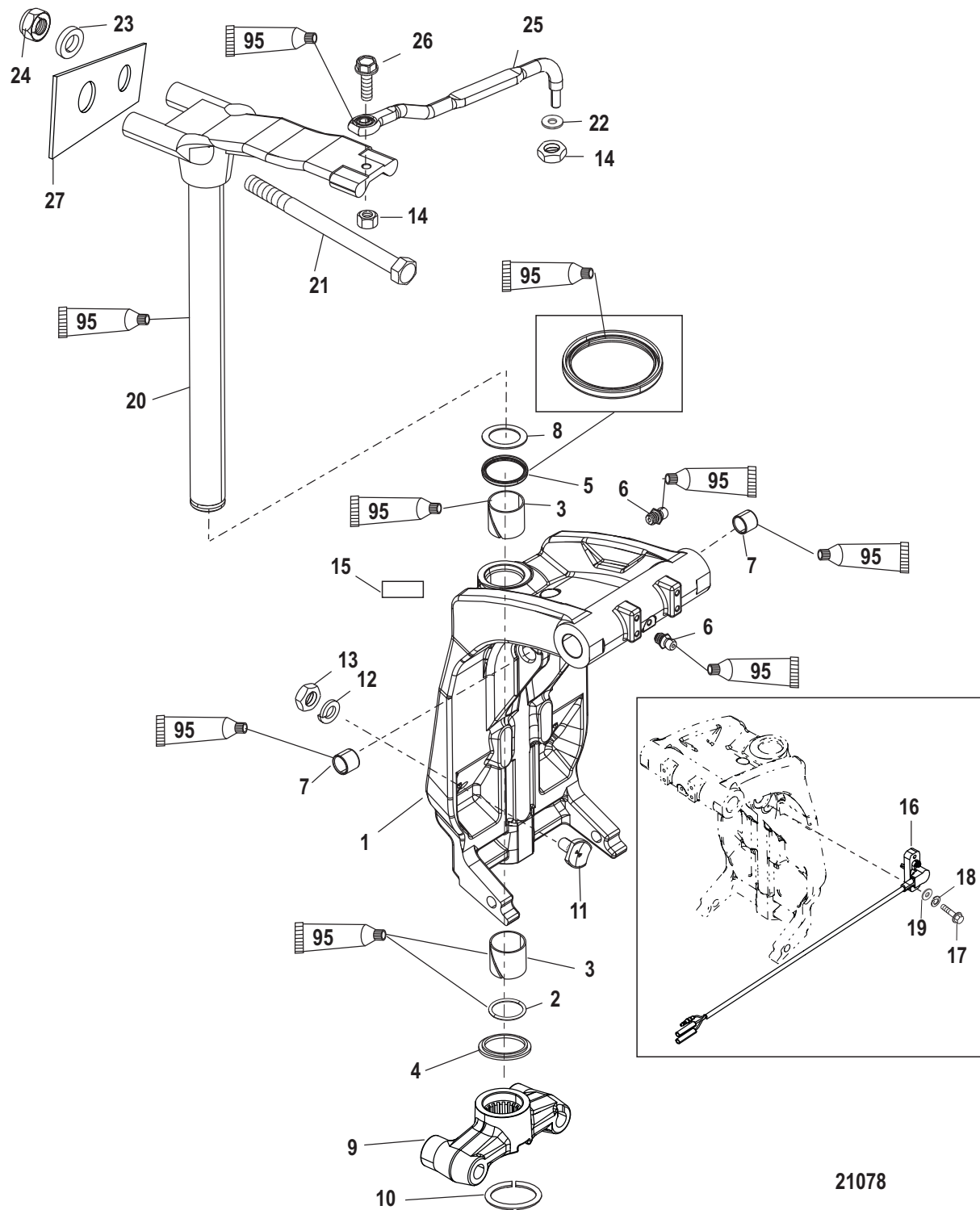
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Exhaust Plate

PART NOTES:

[1] - COMPONENT OF ENGINE/POWERHEAD GASKET SET841220A03

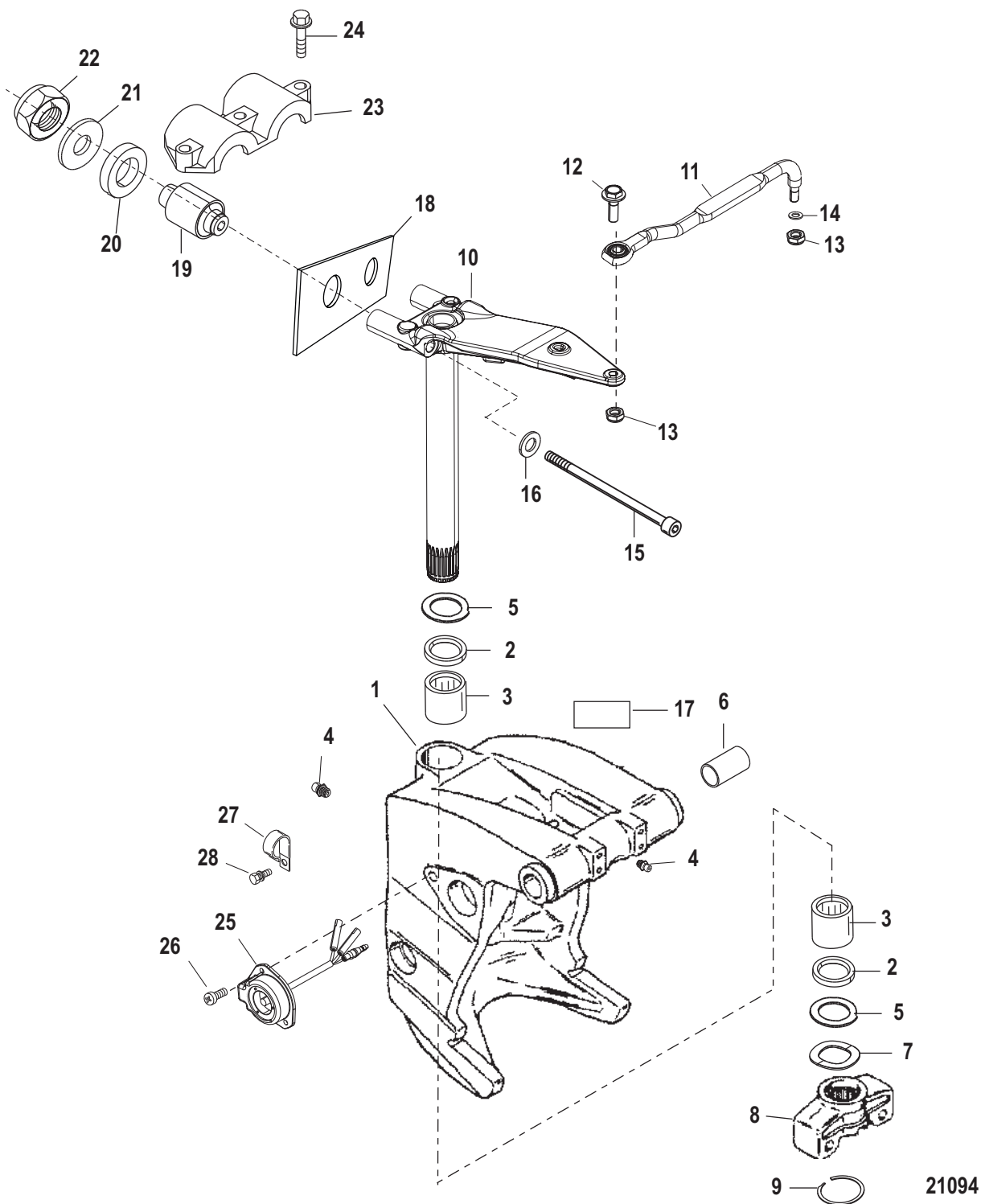
Swivel Bracket



Swivel Bracket

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	1499	8710T20	SWIVEL BRACKET ASSEMBLY Black		1	
2	0025	33504	O-RING		1	
3	0023	818764	BUSHING		2	
4	0023	816039	SPACER		1	
5	0026	87735	SEAL Oil (Lower)		1	
6	0022	74036	FITTING Grease		2	
7	0023	821207	BUSHING		2	
8	0012	816432	THRUST WASHER		1	
9	0000	826364T	YOKE Bottom		1	
10	0053	67684	RING Retaining		1	
11	0000	996301	STRIKER PLATE		2	
12	0013	58643	LOCKWASHER (.375)		2	
13	0011	46335	NUT (.375-24)		2	
14	0011	826709113	NUT (.375-24) Stainless Steel		2	
15		NSS	NOT SOLD SEPARATE Decal- Serial Overlamine		1	
16	0000	859187A1	SENDER ASSEMBLY Trim		1	
17	0010	852368	SCREW (#10-24 x .750)		2	
18	0013	26996	LOCKWASHER (#10) Stainless Steel		2	
19	0012	89302	WASHER (.203 x .406 x .040)		2	
20	0017	826432A2	SWIVEL PIN ASSEMBLY Steering Arm - Stainless Steel		1	
21	0010	8M0000517	SCREW (M12 x 190)		2	
21	0010	8M0000518	SCREW (M12 x 175)		2	
22	0012	37828	WASHER (.390 x .625 x .062) Stainless Steel		2	
23	0012	4002321	WASHER (12.80 mm x 24.0 mm x 2.4 mm) Stainless Steel		2	
24	0011	896963	NUT (M12)		2	
25	0000	92876A12	LINK ROD ASSEMBLY		1	
26	0010	849838	SCREW (.375-24 x 1.250)		1	
27	0000	8M0010325	BUMPER Sound Shield		1	

Swivel Bracket (Heavy Duty)

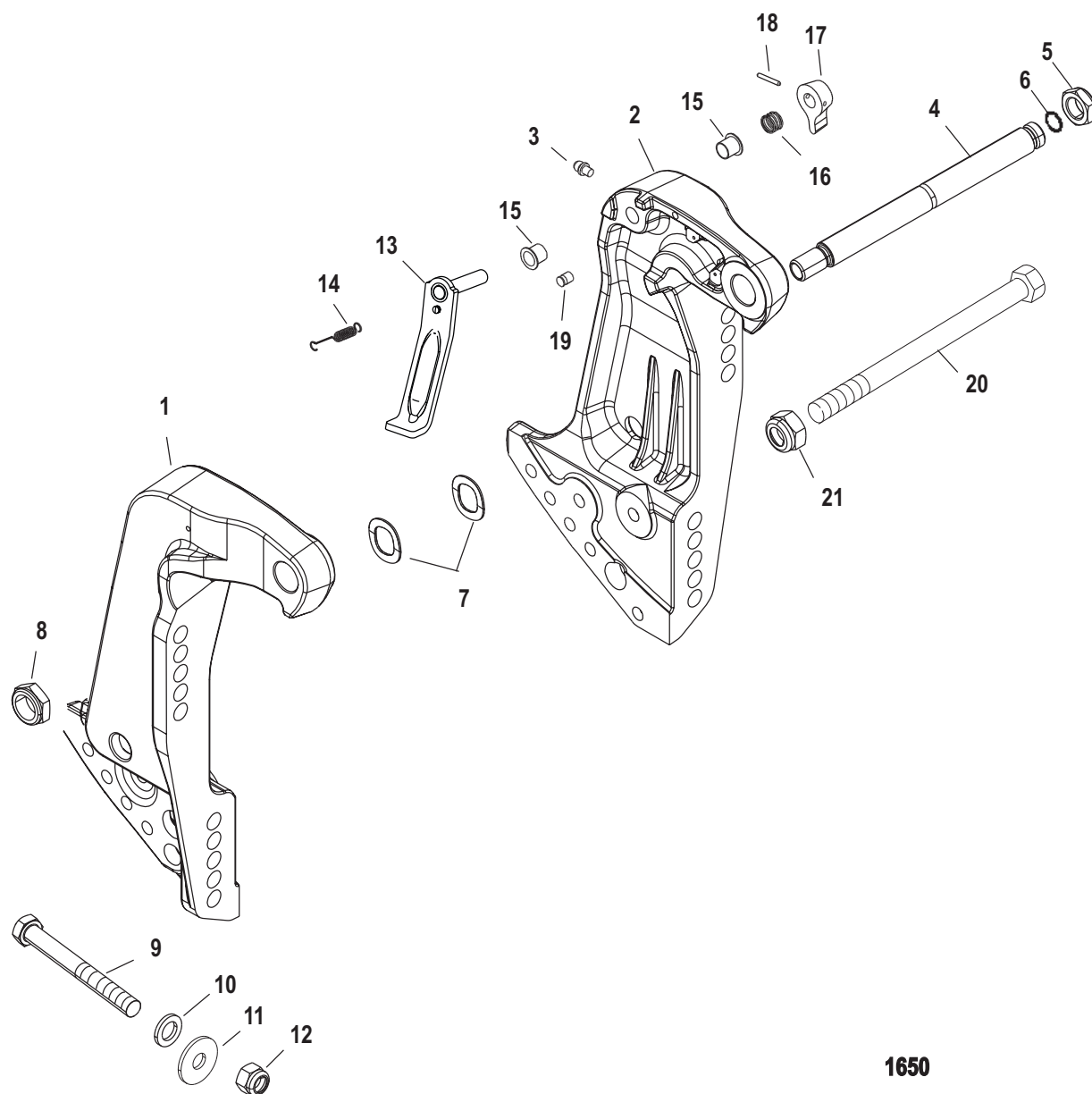


21094

Swivel Bracket (Heavy Duty)

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	1491	847723T09	SWIVEL BRACKET ASSEMBLY		1	
2	0026	847729	SEAL Oil		2	
3	0023	847726	BEARING		2	
4	0022	74036	FITTING Grease		2	
5	0023	847728	BEARING		2	
6	0023	82203522	BEARING	(1.375 Inch-Port)	1	
6	0023	82203516	BEARING	(1 Inch-Starboard)	1	
7	0013	78854	WAVE WASHER		1	
8	0000	814084T1	YOKE Bottom		1	
9	0053	848125	RING Retaining - Spiral Lock		2	
10	0017	8407931	SWIVEL PIN		1	
11	0000	92876A12	LINK ROD ASSEMBLY		1	
12	0010	849838	SCREW (.375-24 x 1.250)		1	
13	0011	826709113	NUT (.375-24) Stainless Steel		2	
14	0012	37828	WASHER (.390 x .625 x .062) Stainless Steel		2	
15	0010	8495811	SCREW (.500-13 x 7.750) Standard	[1E051204] & Below	2	
15	0010	8M0000517	SCREW (M12 x 190) Metric	[1E051205] & Up	2	
16	0012	4002321	WASHER (12.80 mm x 24.0 mm x 2.4 mm) Stainless Steel	[1E051204] & Below	2	
17		NSS	NOT SOLD SEPARATE Decal- Serial Overlamine		1	
18	0000	8M0010325	BUMPER Sound Shield		1	
19	0000	8M0007007	MOUNT Upper		2	
19	0000	8M0007960	MOUNT Upper - Blue Stripe		2	
20	0012	8154371	WASHER		2	
21	0012	815432	WASHER (.562 x 2.00 x .125)		2	
22	0011	844766	NUT (.500-13) Standard		2	
22	0011	896963	NUT (M12) Metric		2	
23	0000	813769	CLAMP		1	
24	0010	8M0033179	SCREW (M8 x 40)		3	
25	0000	841198A1	SENSOR ASSEMBLY Trim		1	
26	0010	852453	SCREW (#10-24 x .560)		2	
27	0054	88512	CLAMP		1	
28	0010	88829	SCREW (#10-24 x .500)		1	

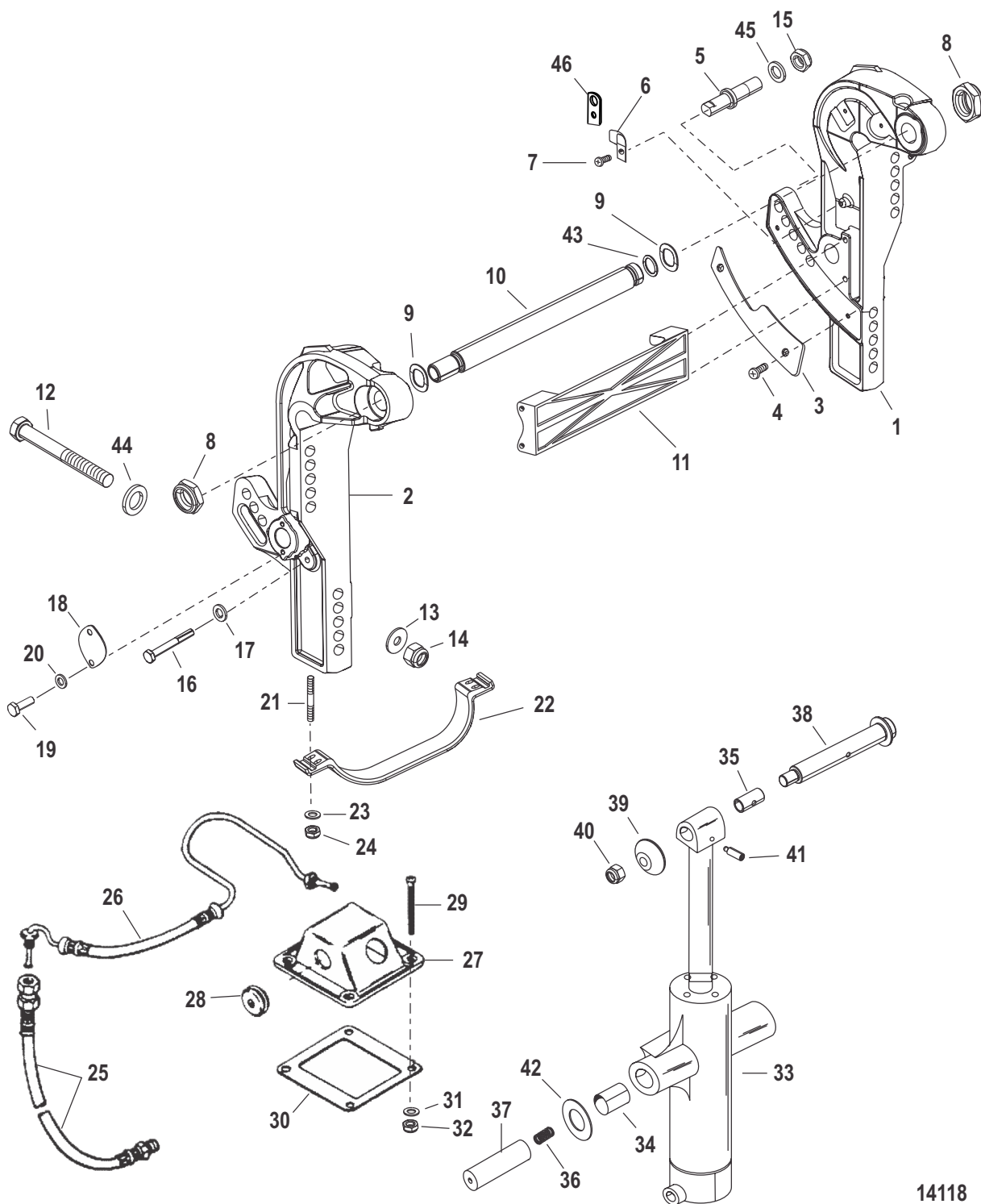
Transom Brackets



Transom Brackets

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	3425	828333A09	TRANSOM BRACKET KIT		1	
1		NSS	NOT SOLD SEPARATE Transom Bracket-Starboard		1	
2		NSS	NOT SOLD SEPARATE Transom Bracket-Port		1	
3	0022	98727	FITTING Grease	(Port)	1	
4	0000	826125A1	TILT TUBE		1	
5	0011	826135	NUT (1.00-14) Nylon Insert		1	
6	0025	45711	O-RING (.612 x .103)		1	
7	0013	88750	WASHER		2	
8	0011	826164	NUT (.875-14)		1	
9	0010	677551	SCREW (.500-20 x 4.500)		4	
10	0012	54012	WASHER (.530 x .870 x .105) Stainless Steel		4	
11	0012	28421	WASHER (1.5 x 3.05 x 0.13) Stainless Steel		4	
12	0011	82671117	NUT (.500-20)		4	
13	0000	99629T2	LEVER ASSEMBLY Tilt Lock		1	
14	0024	830899	SPRING Tension		1	
15	0023	65830	NYLINER		2	
16	0024	830900	SPRING Compression		1	
17	0000	99633	KNOB		1	
18	0017	99615	PIN Groove		1	
19	0017	99617	PIN		1	
20	0010	96930A1	BOLT ASSEMBLY		1	
21	0011	23161	NUT (.375-24)		1	

Transom Bracket (Heavy Duty)



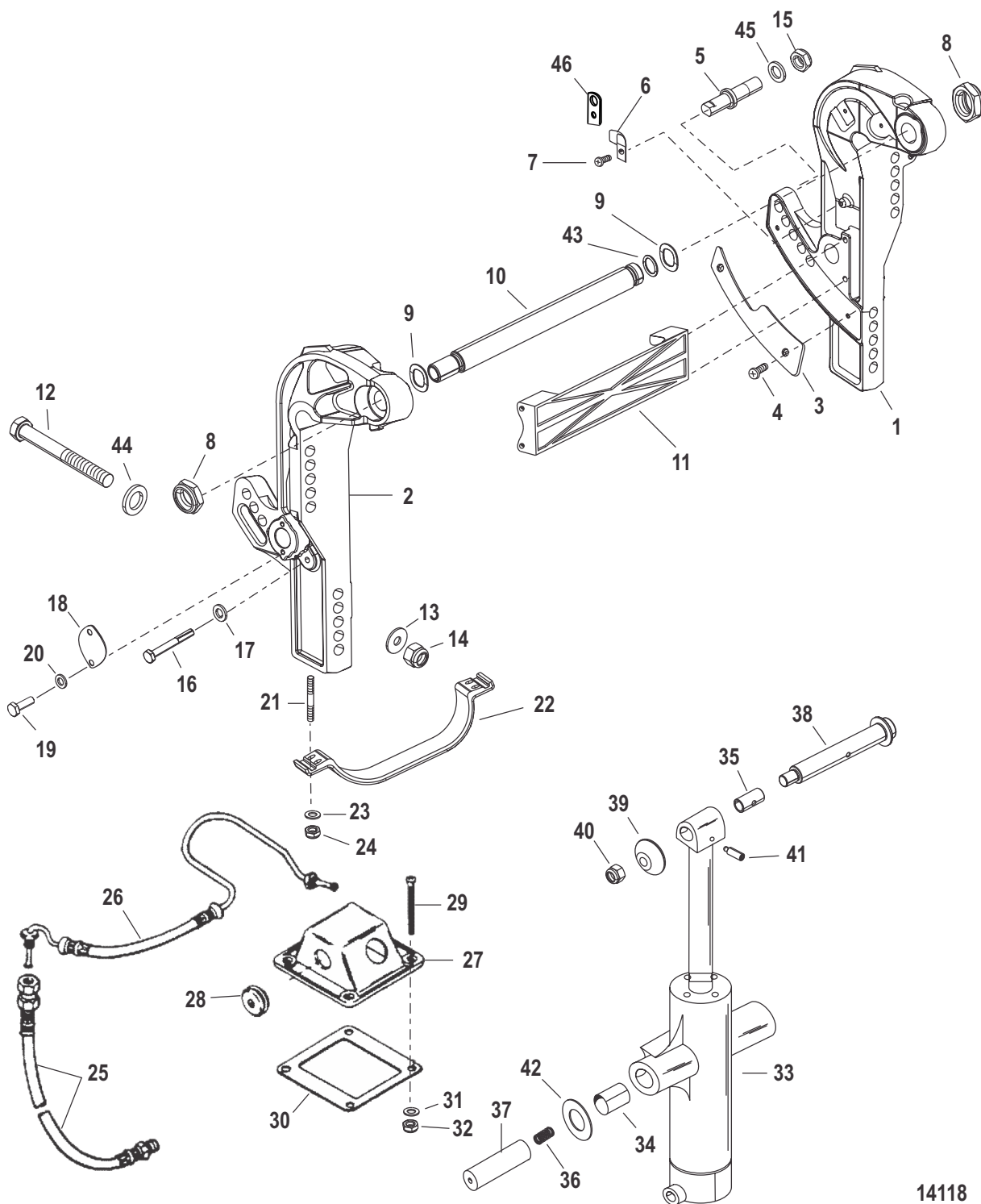
14118

Transom Bracket (Heavy Duty)

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	1494	847800A03	BRACKET ASSEMBLY Transom - Port		1	
2	1495	847801A03	BRACKET ASSEMBLY Transom - Starboard		1	
3	0000	847798A02	WEAR PAD KIT		1	
4	0010	86843	SCREW (#10-24 x .500)		4	
5	0016	843013	STUD		2	
6	0054	88512	CLAMP		4	
7	0010	88829	SCREW (#10-24 x .500)		6	
8	0011	858869	NUT (.875-14)		1	
8	0011	859133	NUT (1.00-14)		1	
9	0013	88750	WASHER		2	
10	0000	826125A1	TILT TUBE		1	
11	0000	85035T	SPACER		1	
12	0010	677551	SCREW (.500-20 x 4.500)		2/4	
12	0010	677552	SCREW (.500-20 x 6.500)		2	
13	0012	28421	WASHER (1.5 x 3.05 x 0.13) Stainless Steel		4	
14	0011	82671117	NUT (.500-20)		4	
15	0011	826709117	NUT (.500-20) Stainless Steel		2	
16	0010	70732	SCREW (.250-20 x 2.00)		4	
17	0012	29245	WASHER (.281 x .500 x .060) Stainless Steel		4	
18	0000	85026T	PLATE		2	
19	0010	28636	SCREW (.250-20 x .750)		4	
20	0012	29245	WASHER (.281 x .500 x .060) Stainless Steel		4	
21	0016	54343	STUD (.312-24 x 1.380)		4	
22	0000	89949A1	PLATE ASSEMBLY		1	
23	0012	843108	WASHER (.330 x .560 x .060) Stainless Steel		4	
24	0011	82670911	NUT (.312-24) Stainless Steel		4	
25	0032	89024001	HOSE ASSEMBLY Hydraulic (10 Feet) Pump Up - Port at Transom	(Port)	1	
25	0032	89023001	HOSE ASSEMBLY Hydraulic (10 Feet) Pump Down - Starboard at Transom	(Starboard)	1	
26	0032	96993	HOSE Hydraulic	(Port)	1	
26	0032	96994	HOSE Hydraulic	(Starboard)	1	
27	0000	87871T	COVER		1	
28	0025	45507	GROMMET		1	
29	0010	32866	SCREW (#10-32 x 2.00) Stainless Steel		4	
30	0027	87775	GASKET		1	
31	0012	20878	WASHER		4	
32	0011	826709106	NUT (#10-32) Stainless Steel		4	
33	0000	79610T28	TRIM CYLINDER	(Use with .250-20 Set Screw)	1	

Transom Bracket (Heavy Duty)

Transom Bracket (Heavy Duty)

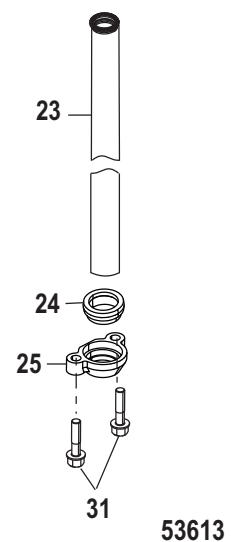
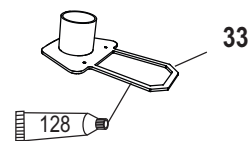
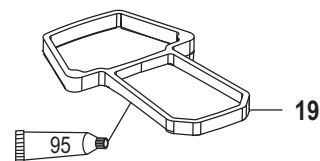
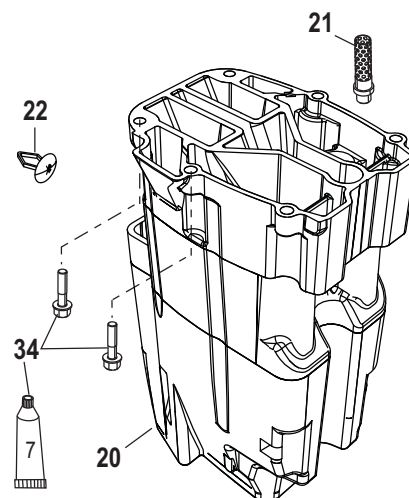
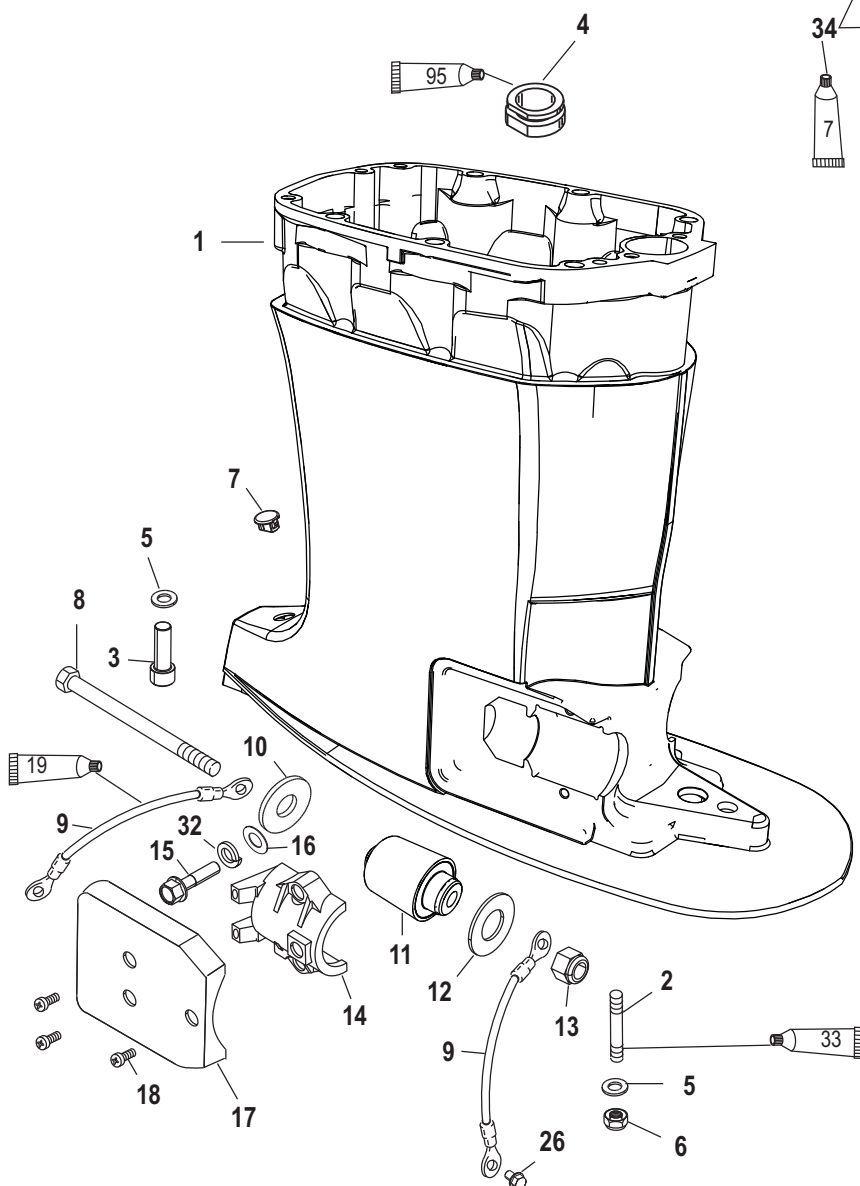
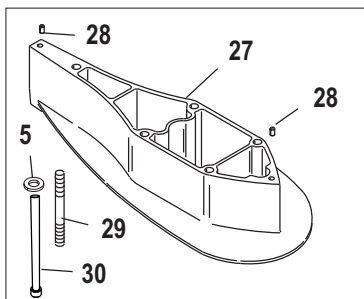


14118

Transom Bracket (Heavy Duty)

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
33	0000	79610A32	TRIM CYLINDER KIT (Includes set screw and trim pin)	(Use with 5/16-24 Set Screw)	1	
34	0023	847724	BUSHING		2	
35	0023	841223	BEARING		1	
36	0024	30316	SPRING		2	
37	0017	85020T	PIN Pivot		2	
38	0000	841199	PIN Trim	(Use with .250-20 Set Screw)	1	
38	0000	8M0029025	PIN Trim	(Use with 5/16-24 Set Screw)	1	
39	0000	822076	RETAINER		1	
40	0011	82671317	NUT (.500-20)		1	
41	0010	8071791	SET SCREW (.250-20 x .820)		1	
41	0010	8M0029017	SET SCREW (.312-24)		1	
42	0012	85022	WASHER		2	
43	0025	45711	O-RING (.612 x .103)		1	
44	0012	54012	WASHER (.530 x .870 x .105) Stainless Steel		4	
45	0012	54012	WASHER (.530 x .870 x .105) Stainless Steel		2	
46	0054	75275	CLAMP		2	
-	0000	79879A1	REPAIR KIT (For Trim Cylinders)		1	

Driveshaft Housing and Exhaust Tube



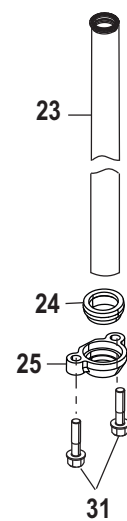
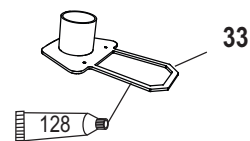
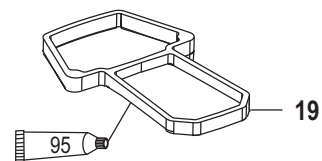
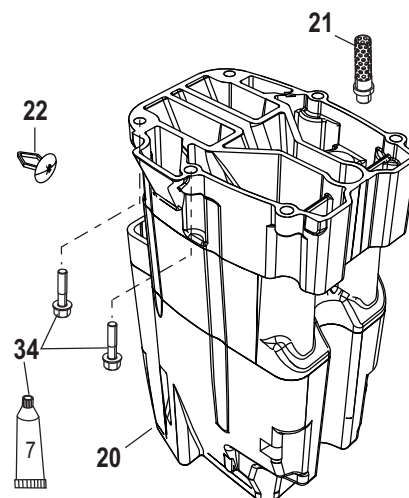
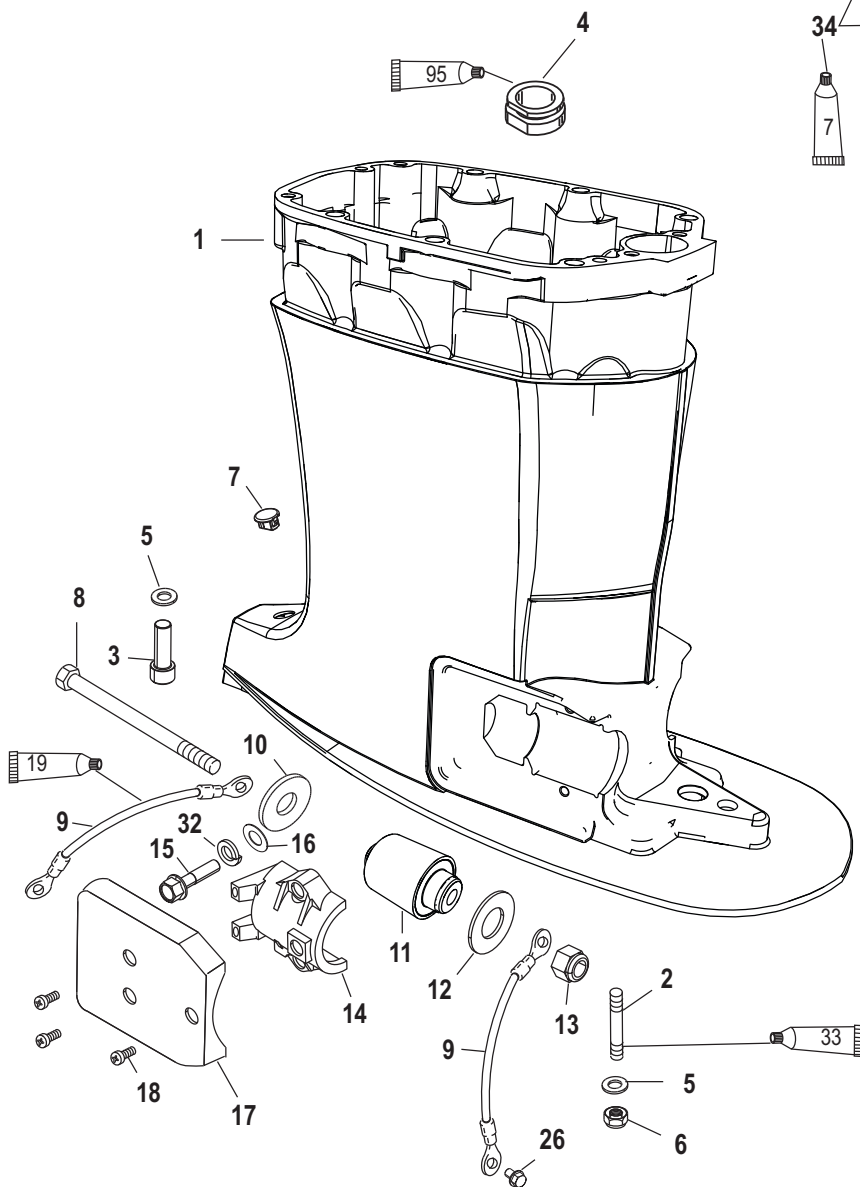
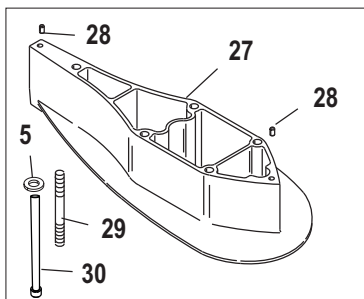
53613

Driveshaft Housing and Exhaust Tube

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	3518	832937A05	HOUSING ASSEMBLY Driveshaft	(Long)	1	
1	3519	832938A5	HOUSING ASSEMBLY Driveshaft	(X-Long/XX-Long)	1	
2	0016	856983	STUD (M12 x 52)		4	
2	0016	848843	STUD (M12 x 65)		4	
3	0010	892860	SCREW (M12 x 35) Internal Hex		1	
3	0010	857136	SCREW (M12 x 35 MM) External Hex		1	
4	0025	8331231	GROMMET		1	
5	0012	4002321	WASHER (12.80 mm x 24.0 mm x 2.4 mm) Stainless Steel		4	
5	0012	856982	WASHER (.500 x .810 x .090) Stainless Steel		1	
6	0011	896895	NUT (M12)		4	
7	0019	64649	PLUG		1	
8	0010	898834	BOLT (M14 x 178)		2	
9	0000	88238A10	CABLE ASSEMBLY Ground		2	
10	0012	815432	WASHER (.562 x 2.00 x .125)		2 or 4	
10	0012	8154331	WASHER (1.25 x 2.00 x .19)		2	
11	0000	840361	MOUNT	(Solid Mount)	2	
11	0000	8M0007003	MOUNT	(Rubber Mount)	2	
12	0012	825190	WASHER		2	
13	0011	896602	NUT (M14)		2	
14	0100	8M4501003	CLAMP		2	
15	0010	8M0033179	SCREW (M8 x 40)		4	
16	0012	847541	WASHER		4	
17	0100	8M4501006	COVER Lower Mount		2	
18	0010	69079	SCREW (#10-16 x .440)		6	
19	0000	8329321	SEAL		1	
20	0000	833116A14	TUBE ASSEMBLY Exhaust		1	
21	0035	8524052	STRAINER		1	
22	0019	95925	PLUG	(25 and 30 Inch)	2	
23	0032	8329417	TUBE Water	(Long)	1	
23	0032	8329418	TUBE Water	(X-Long)	1	
23	0032	8329419	TUBE Water	(XX-Long)	1	
24	0000	832940001	SEAL		1	
25	0000	8329391	CLAMP		1	
26	0010	41508	SCREW (.250-20 x .500) Stainless Steel		1	
27	0000	823979T1	SPACER	(XX-Long)	1	
28	0017	43044	PIN Dowel - Without Hole (.375 x .625)	(XX-Long)	2	
29	0016	8M0022559	STUD (M12 x 194)	(XX-Long)	4	
30	0010	8M0000081	SCREW (M12 x 160)	(XX-Long)	1	
31	0010	81893435	SCREW (M8 x 35)	[2B360628] & Below	2	
31	0010	8M0103814	SCREW (M8 x 35 MM)	[2B360629] & Up	2	
32	0013	72521	LOCKWASHER Internal Tooth		1	
33	0000	8M0005670	TUBE Insertion	(Long)	1	

Driveshaft Housing and Exhaust Tube

Driveshaft Housing and Exhaust Tube



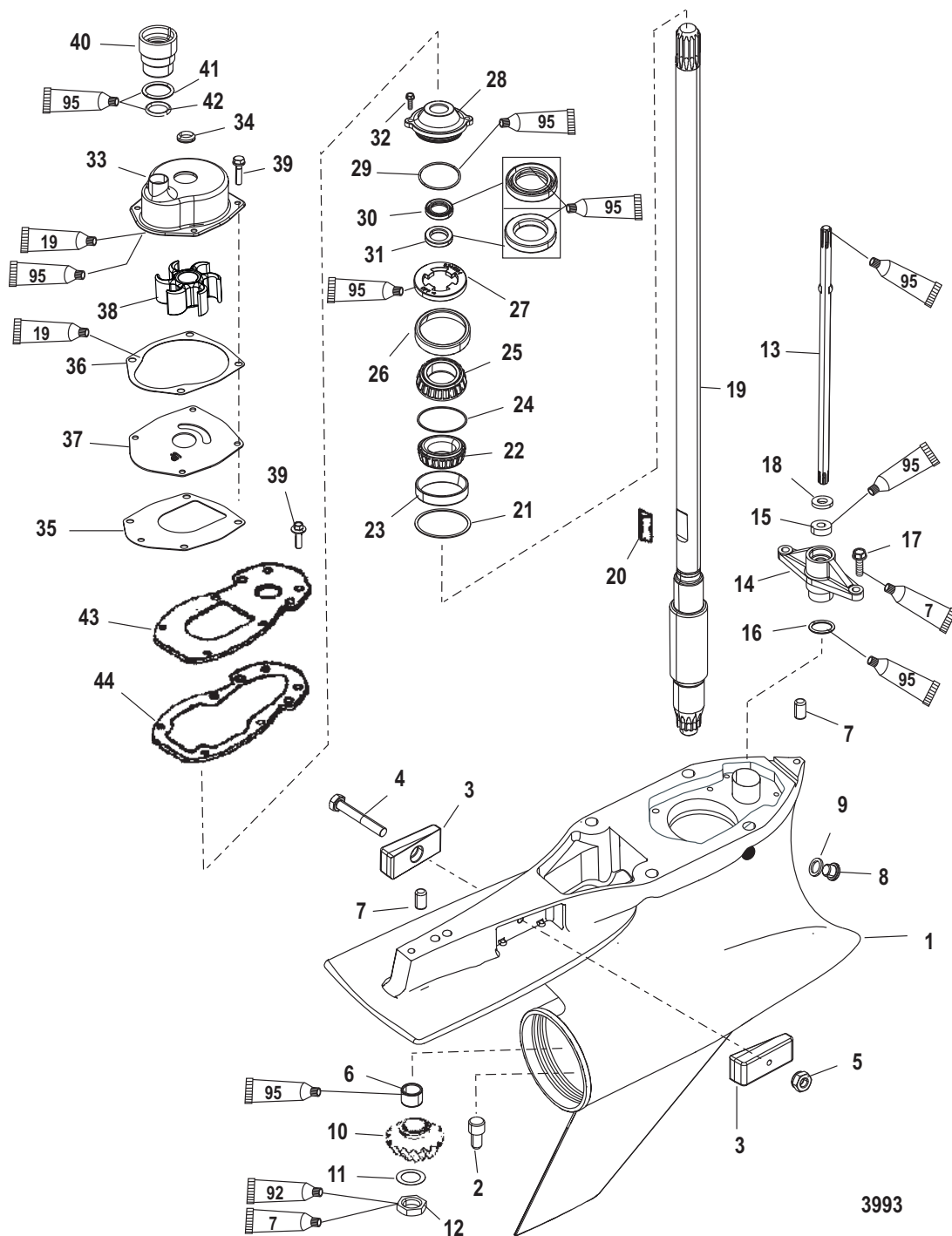
53613

Cat.# 90-8M0039651

Driveshaft Housing and Exhaust Tube

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
33	0000	8M0006048	TUBE Insertion	(X-Long/XX-Long)	1	
34	0010	81893435	SCREW (M8 x 35)		4	

Gear Housing (Drive) Standard/Counter Rotation-Sportmaster

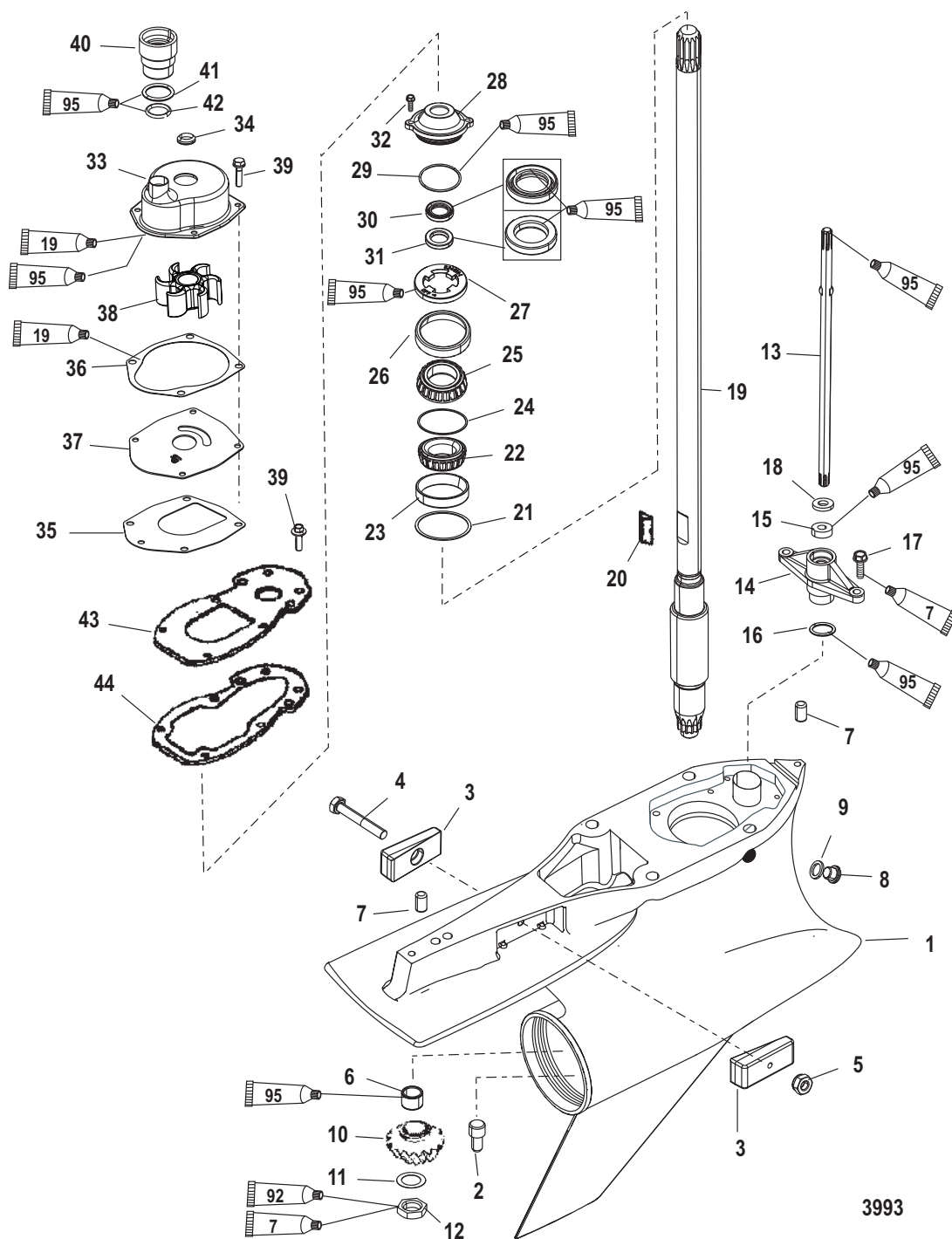


Gear Housing (Drive) Standard/Counter Rotation-Sportmaster

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	1688	840306T14	GEAR HOUSING ASSEMBLY Complete, With Torque Tab (1.62:1 Long Standard)		1	
-	1688	840307T23	GEAR HOUSING ASSEMBLY Complete (1.62:1 Long Standard)(Heavy Duty)		1	
-	1688	840307T25	GEAR HOUSING ASSEMBLY Complete (1.62:1 X-Long Standard)		1	
-	1688	840307T31	GEAR HOUSING ASSEMBLY Complete (1.62:1 XX-Long Standard)		1	
-	1688	840306T16	GEAR HOUSING ASSEMBLY Complete, With Torque Tab (1.75:1 Long Standard)		1	
-	1688	840307T27	GEAR HOUSING ASSEMBLY Complete (1.75:1 Long Standard)(Heavy Duty)		1	
-	1688	840307T29	GEAR HOUSING ASSEMBLY Complete (1.75:1 X-Long Standard)		1	
-	1688	840307T33	GEAR HOUSING ASSEMBLY Complete (1.75:1 XX-Long Standard)		1	
-	1688	840307T22	GEAR HOUSING ASSEMBLY Complete (1.62:1 Long Counter Rotation)		1	
-	1688	840307T24	GEAR HOUSING ASSEMBLY Complete (1.62:1 X-Long Counter Rotation)		1	
-	1688	840307T30	GEAR HOUSING ASSEMBLY Complete (1.62:1 XX-Long Counter Rotation)		1	
-	1688	840307T26	GEAR HOUSING ASSEMBLY Complete (1.75:1 Long Counter Rotation)		1	
-	1688	840307T28	GEAR HOUSING ASSEMBLY Complete (1.75:1 X-Long Counter Rotation)		1	
-	1688	840307T32	GEAR HOUSING ASSEMBLY Complete (1.75:1 XX-Long Counter Rotation)		1	
1	1688	840306T3	GEAR HOUSING ASSEMBLY Basic, With Torque Tab	(Standard)	1	
1	1688	840307T3	GEAR HOUSING ASSEMBLY Basic	(Counter Rotation)	1	
2	0017	379721	PIN		1	
3	0097	826134Q	ANODE		2	[1]
4	0010	4000333	SCREW (M6 x 40)		1	
5	0011	401386	NUT (M6) Stainless Steel		1	
6	0031	42647A1	BEARING ASSEMBLY Roller		1	
7	0017	43044	PIN Dowel - Without Hole (.375 x .625)		2	
8	0010	79953Q2	SCREW KIT (.375-16 x .250) Drain		1	[2]
9	0012	191833	SEAL		1	[3]
10		NSS	NOT SOLD SEPARATE Pinion Gear	(Part of Forward Gear Kit)	1	
11	0012	92721	WASHER		1	

Gear Housing (Drive) Standard/Counter Rotation-Sportmaster

Gear Housing (Drive) Standard/Counter Rotation-Sportmaster



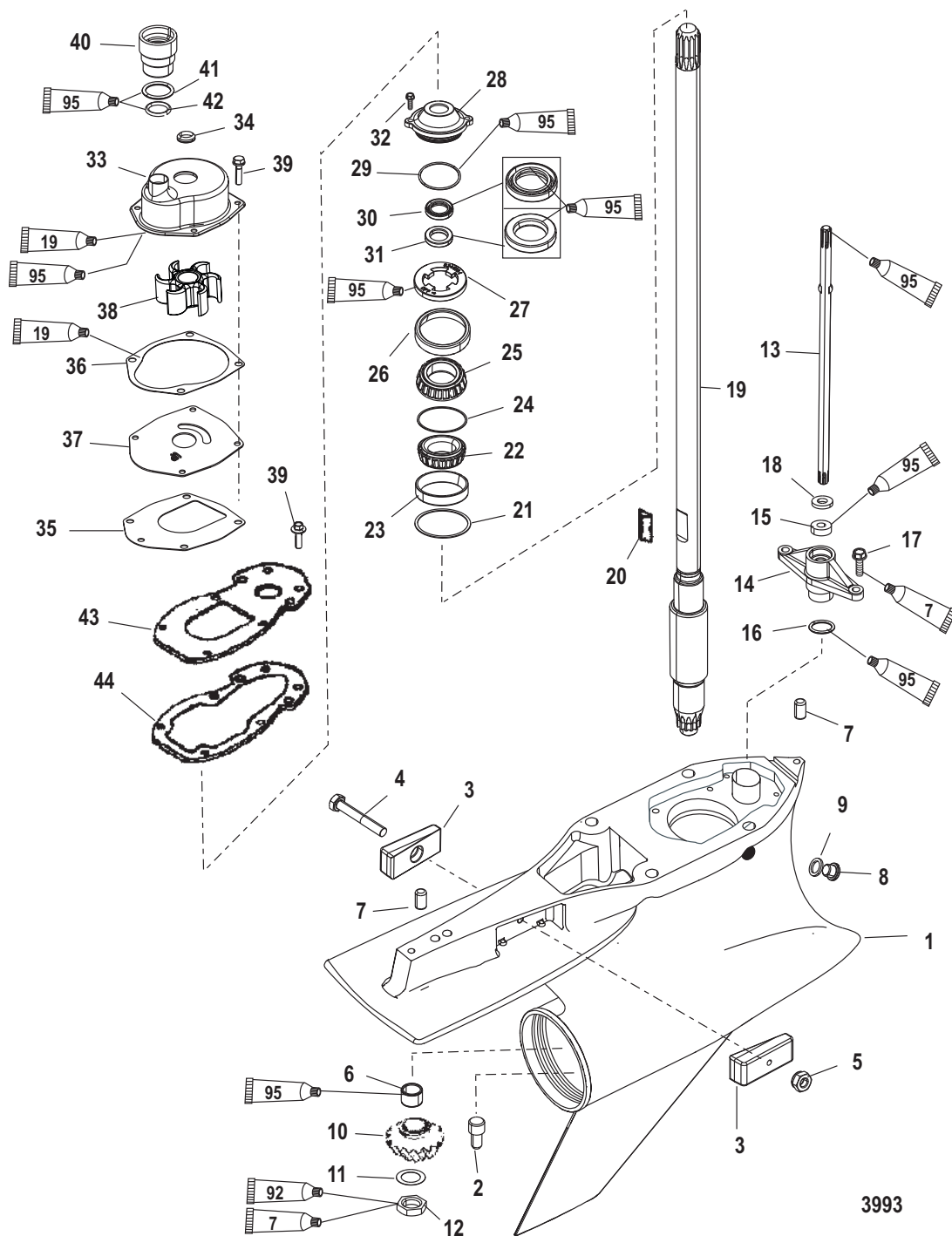
Gear Housing (Drive) Standard/Counter Rotation-Sportmaster

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
12	0011	35921	NUT (.625-18)		1	
13	0000	824145	SHIFT SHAFT		1	
14	0000	848836A1	BUSHING ASSEMBLY		1	
15	0026	8164641	SEAL Oil		1	[4]
16	0025	36318	O-RING (.799)		1	[4]
17	0010	82130016	SCREW (M6 x 16)		2	
18	0012	77674	WASHER		1	
19	0045	881938	DRIVESHAFT	(Long)	1	
19	0045	881942	DRIVESHAFT	(X-Long)	1	
20	0028	43037	KEY		1	[5]
21	0015	38657A1	SHIM ASSEMBLY		AR	
22	0031	48939A2	BEARING Tapered Roller		1	
23		NSS	NOT SOLD SEPARATE Cup		1	
24	0015	42637A1	SHIM SET		AR	
25	0031	36387A1	BEARING ASSEMBLY Roller/Cup		1	
26		NSS	NOT SOLD SEPARATE Cup		1	
27	0000	8245191	RETAINER		1	
28	0000	840836A2	CARRIER ASSEMBLY		1	
29	0025	90011	O-RING (2.175 x .175)		1	[6]
30	0026	66302	SEAL Oil		1	[6]
31	0026	66302	SEAL Oil		1	[6]
32	0010	82130016	SCREW (M6 x 16)		2	
33	0000	817275A1	HOUSING KIT Water Pump		1	[5]
34	0026	816575A2	SEAL KIT		1	[6]
35	0027	430331	GASKET	(1.62 and 1.75 Gear Ratio)	1	[6]
36	0027	8172771	GASKET	(1.62 and 1.75 Gear Ratio)	1	[6]
37	0000	8172761	FACEPLATE		1	[5]
38	0047	43026T2	IMPELLER		1	[7]
39	0010	82130020	SCREW (M6 x 20)		6	
40	0000	832942A1	COUPLING ASSEMBLY		1	
41	0025	21836	O-RING (.796 x .139)		1	[6]
42	0025	35027	O-RING (1.046)		1	[5]
43	0000	848834	PLATE Water Passage		1	
44	0027	848835	GASKET		1	
-	0026	816575A6	SEAL KIT Gear Housing		1	
-	0000	817275A5	REBUILD KIT Water Pump		1	

PART NOTES:

- [1] - Alternate part numbers:
- 826134Service Part
 - 826134QQS
 - 826134TMPP
 - 826134T 3Magnesium
 - 8M0059344Bulk Pack

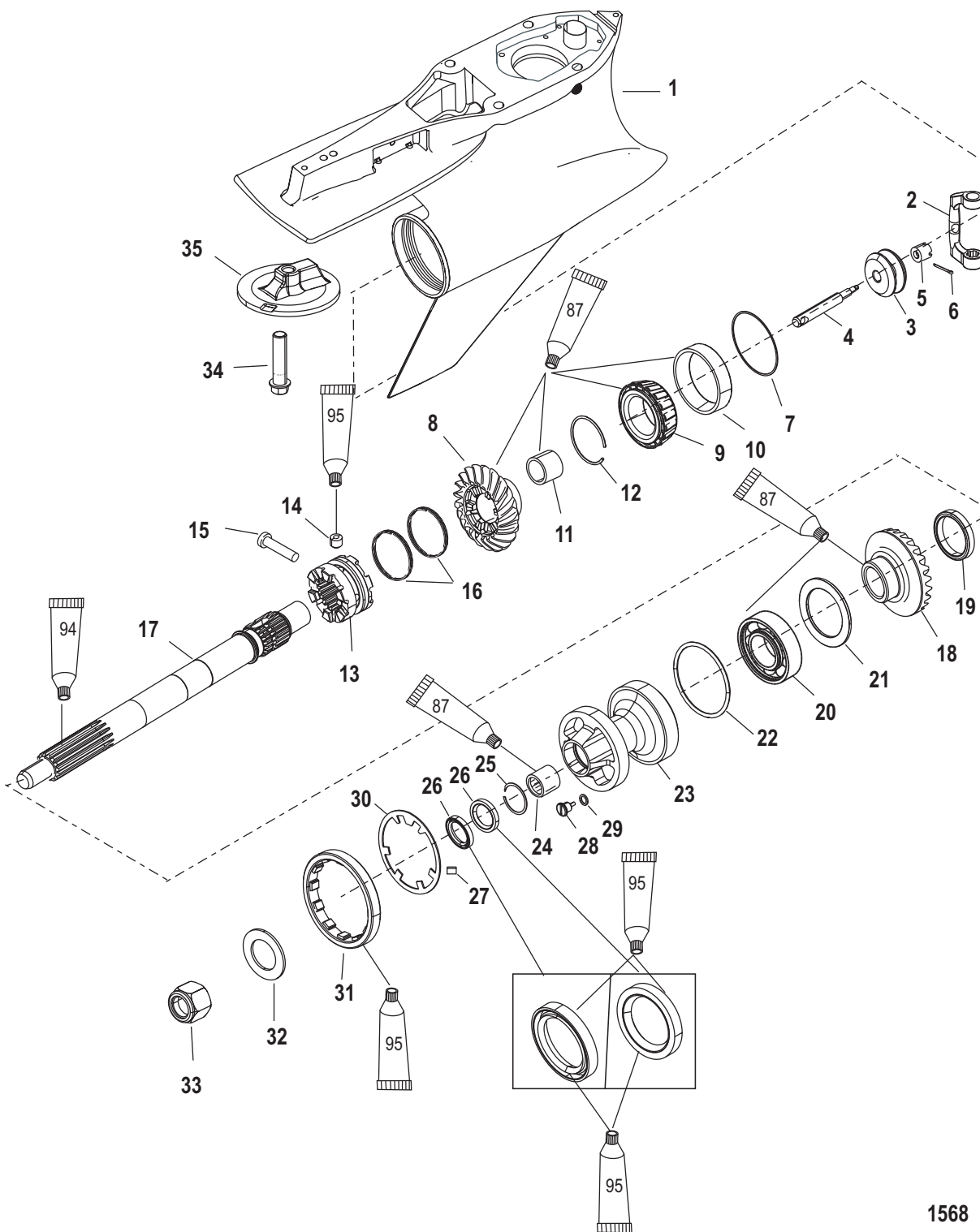
Gear Housing (Drive) Standard/Counter Rotation-Sportmaster



Gear Housing (Drive) Standard/Counter Rotation-Sportmaster

- [2] - Alternate part numbers:
 - 79953Q 2QS
 - 79953T 2MPP
- [3] - Alternate part numbers:
 - 19183 3Bulk Pack
 - 19183K02MPP
 - 19183Q02QS
 - COMPONENT OF GEAR HOUSING SEAL KIT 816575A 6
- [4] - COMPONENT OF GEAR HOUSING SEAL KIT 816575A 6
- [5] - COMPONENT OF WATER PUMP REPAIR KIT 817275A 5
- [6] - COMPONENT OF GEAR HOUSING SEAL KIT 816575A 6
- COMPONENT OF WATER PUMP REPAIR KIT 817275A 5
- [7] - Alternate part numbers:
 - 43026Q02QS
 - 43026T 2Service Part
 - COMPONENT OF WATER PUMP REPAIR KIT 817275A 5

Gear Housing Propeller Shaft-Standard-Sportmaster



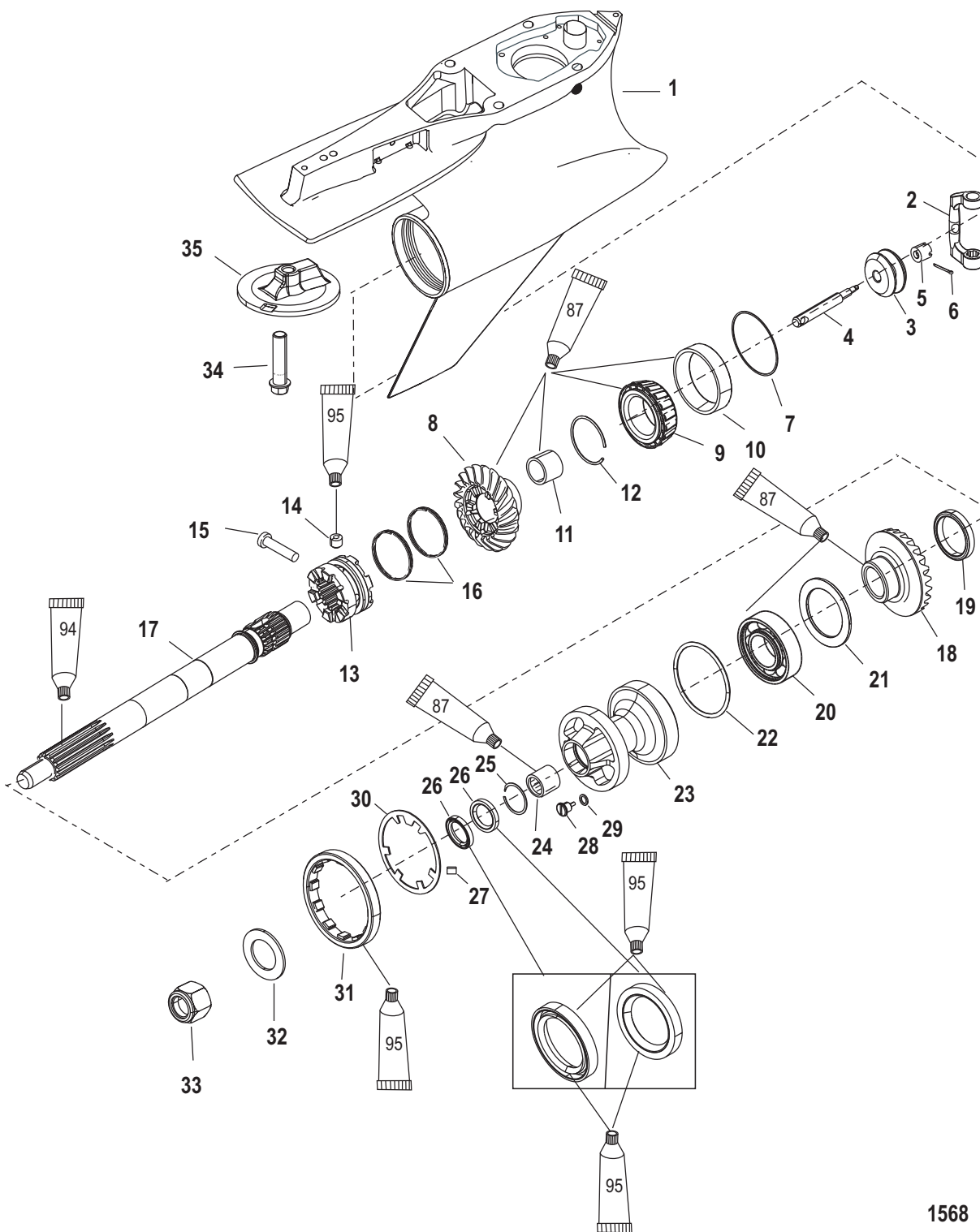
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Gear Housing Propeller Shaft-Standard-Sportmaster

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	1688	840306T14	GEAR HOUSING ASSEMBLY Complete, With Torque Tab (1.62:1 Long Standard)		1	
-	1688	840306T16	GEAR HOUSING ASSEMBLY Complete, With Torque Tab (1.75:1 Long Standard)		1	
-	1688	840307T23	GEAR HOUSING ASSEMBLY Complete (1.62:1 Long Standard)(Heavy Duty)		1	
-	1688	840307T27	GEAR HOUSING ASSEMBLY Complete (1.75:1 Long Standard)(Heavy Duty)		1	
-	1688	840307T25	GEAR HOUSING ASSEMBLY Complete (1.62:1 X-Long Standard)		1	
-	1688	840307T31	GEAR HOUSING ASSEMBLY Complete (1.62:1 XX-Long Standard)		1	
-	1688	840307T29	GEAR HOUSING ASSEMBLY Complete (1.75:1 X-Long Standard)		1	
-	1688	840307T33	GEAR HOUSING ASSEMBLY Complete (1.75:1 XX-Long Standard)		1	
1	1688	840306T3	GEAR HOUSING ASSEMBLY Basic, With Torque Tab		1	
2	0000	823903	SHIFT CRANK		1	
3	0000	19755T7	SPOOL ASSEMBLY		1	
4		NSS	NOT SOLD SEPARATE Spool		1	
5		NSS	NOT SOLD SEPARATE Sleeve		1	
6		NSS	NOT SOLD SEPARATE Cotter Pin		1	
7	0015	47397A1	SHIM SET		AR	
8	0043	878087A6	GEAR SET Forward/Pinion	(1.62:1)	1	
8	0043	859321T04	GEAR SET Forward/Pinion	(1.75:1)	1	
9	0031	828437A2	BEARING ASSEMBLY		1	
10		NSS	NOT SOLD SEPARATE Cup		1	
11	0031	30895T	BEARING Needle		1	
12	0053	856823	RING Retaining		1	
13	0052	848878T	CLUTCH		1	
14	0017	78909	PIN Detent		2	
15	0017	848838	PIN Cross		1	
16	0024	78962	SPRING		2	
17	0044	841978	PROPELLER SHAFT		1	
18	0043	848880T1	GEAR Reverse	(1.62:1)	1	
18	0043	848881A1	GEAR Reverse	(1.75:1)	1	
19	0023	8241081	THRUST SPACER		1	
20	0030	88957T	BEARING Ball		1	
21	0000	681001	RING Thrust		1	
22	0025	31534	O-RING		1	[1]
23	0000	848840T1	CARRIER ASSEMBLY Bearing		1	
24	0031	817072	BEARING Roller		1	
25	0053	817071	RING Snap		1	
26	0026	815565	SEAL Oil		2	[1]

Gear Housing Propeller Shaft-Standard-Sportmaster

Gear Housing Propeller Shaft-Standard-Sportmaster



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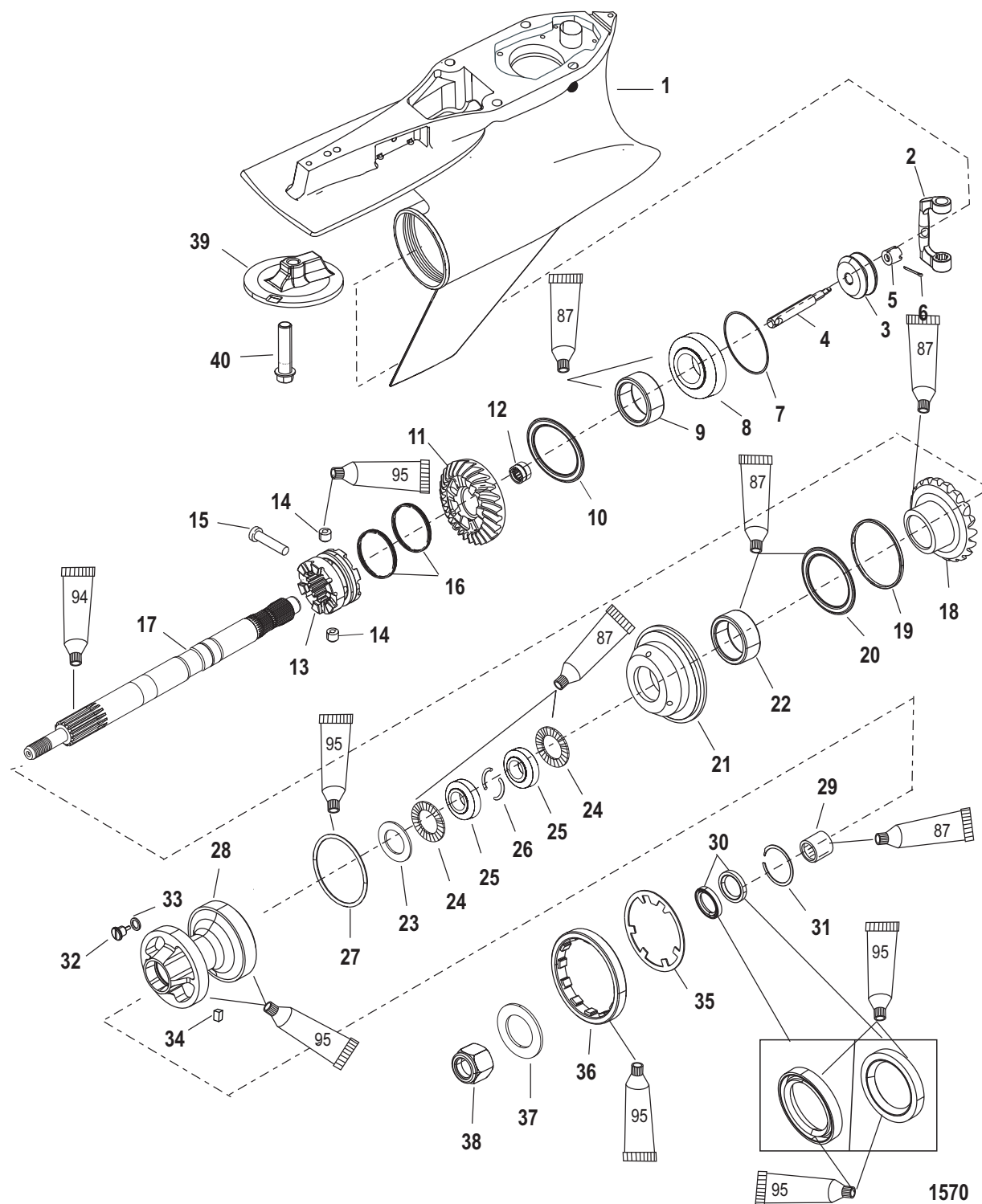
Gear Housing Propeller Shaft-Standard-Sportmaster

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
27	0028	30281	KEY		1	
28	0022	67892A06	PLUG KIT Drain - Magnetic		1	
29	0012	191833	SEAL		1	[2]
30	0014	79447	TAB WASHER		1	
31	0000	79448	RETAINER		1	
32	0012	85344	WASHER (.750 Inside Diameter)		1	
33	0011	52707Q1	PROP NUT KIT (.750-16)		1	[3]
34	0010	66024	SCREW (.437-14 x 1.75)		1	
35	0097	762145	ANODE		1	[4]
-	0026	816575A6	SEAL KIT Gear Housing		1	
-	0000	840389K06	PROP HUB KIT		1	[5]
-	0000	840382A02	SNUBBER STRIP KIT		1	

PART NOTES:

- [1] - COMPONENT OF GEAR HOUSING SEAL KIT 816575A 6
- [2] - Alternate part numbers:
19183 3Bulk Pack
19183K02MPP
19183Q02QS
COMPONENT OF GEAR HOUSING SEAL KIT 816575A 6
- [3] - Alternate part numbers:
52707A 1Service Part
52707Q 1QS
52707T 1MPP
827614BBulk Pack
- [4] - Alternate part numbers:
76214 5Service Part
76214A 6Magnesium
76214Q 5QS
76214T 5MPP
8M0059339Bulk Pack
- [5] - Alternate part numbers:
840389K06MPP
840389K 5Service Part
840389Q06QS

Gear Housing Propeller Shaft-Counter-Sportmaster



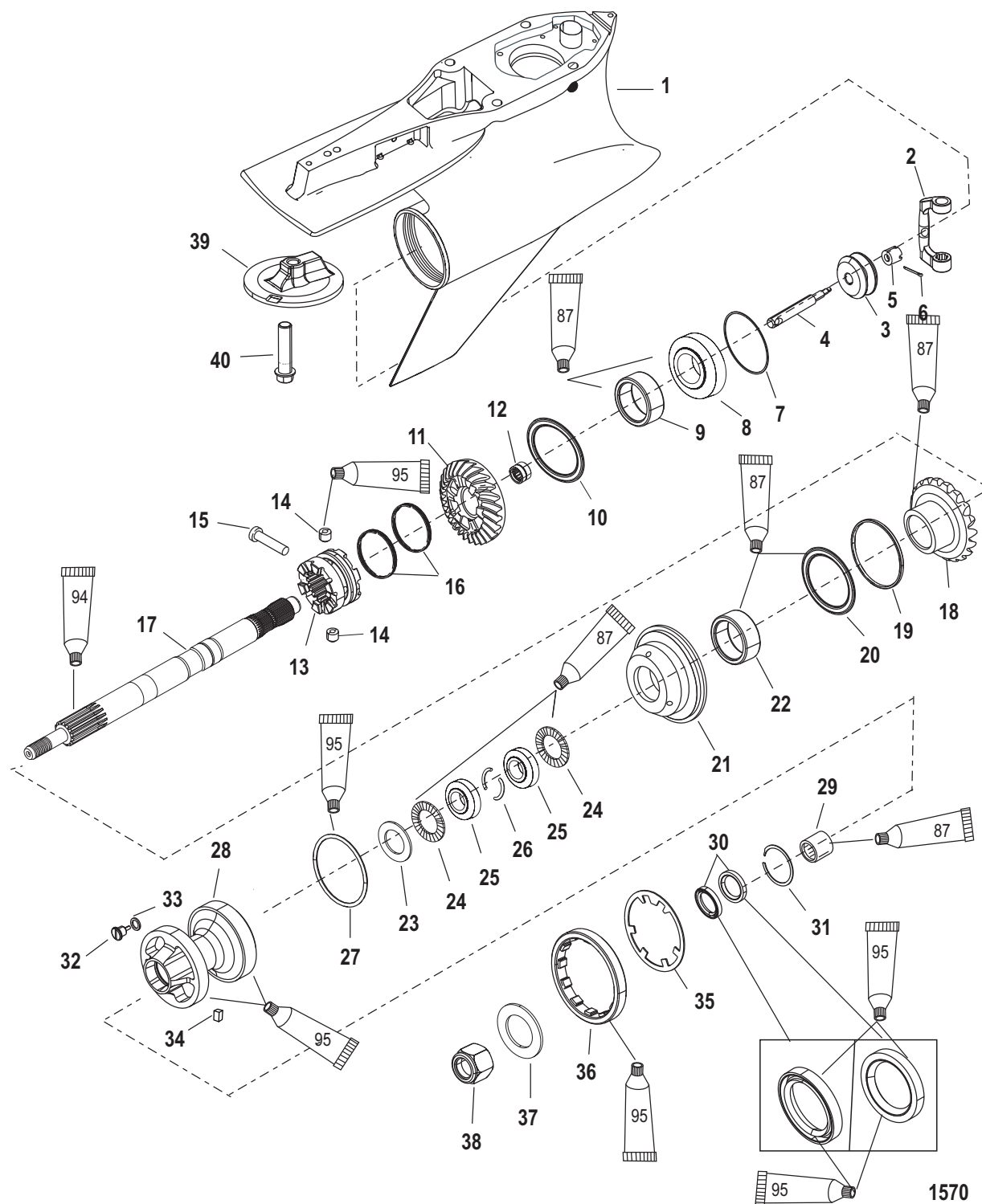
Gear Housing Propeller Shaft-Counter-Sportmaster

Gear Housing Propeller Shaft-Counter-Sportmaster

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	1688	840307T22	GEAR HOUSING ASSEMBLY Complete (1.62:1 Long Counter Rotation)		1	
-	1688	840307T26	GEAR HOUSING ASSEMBLY Complete (1.75:1 Long Counter Rotation)		1	
-	1688	840307T24	GEAR HOUSING ASSEMBLY Complete (1.62:1 X-Long Counter Rotation)		1	
-	1688	840307T30	GEAR HOUSING ASSEMBLY Complete (1.62:1 XX-Long Counter Rotation)		1	
-	1688	840307T28	GEAR HOUSING ASSEMBLY Complete (1.75:1 X-Long Counter Rotation)		1	
-	1688	840307T32	GEAR HOUSING ASSEMBLY Complete (1.75:1 XX-Long Counter Rotation)		1	
1	1688	840307T3	GEAR HOUSING ASSEMBLY Basic		1	
2	0000	823903	SHIFT CRANK		1	
3	0000	19755T7	SPOOL ASSEMBLY		1	
4		NSS	NOT SOLD SEPARATE Spool		1	
5		NSS	NOT SOLD SEPARATE Sleeve		1	
6		NSS	NOT SOLD SEPARATE Cotter Pin		1	
7	0015	47397A1	SHIM SET		AR	
8	0000	848876A1	ADAPTER ASSEMBLY Bearing		1	
9	0031	15843T	BEARING Needle		1	
10	0031	815480	BEARING Thrust		1	
11	0043	828290A5	GEAR ASSEMBLY Reverse	(1.62:1)	1	
11	0043	828696T4	GEAR Reverse	(1.75:1)	1	
12	0031	15844	BEARING ASSEMBLY Roller		1	
13	0052	848878T	CLUTCH		1	
14	0017	78909	PIN Detent		2	
15	0017	848838	PIN Cross		1	
16	0024	78962	SPRING		2	
17	0044	841979	PROPELLER SHAFT		1	
18	0043	828289A4	GEAR ASSEMBLY Forward	(1.62:1)	1	
18	0043	828695A3	GEAR ASSEMBLY Forward	(1.75:1)	1	
19	0023	1761540	SPACER Shim	(.178)	AR	
19	0023	1761541	SPACER SHIM	(.180)	AR	
19	0023	1761542	SPACER SHIM	(.182)	AR	
19	0023	1761543	SPACER SHIM	(.184)	AR	
19	0023	1761544	SPACER SHIM	(.186)	AR	
19	0023	1761545	SPACER SHIM	(.188)	AR	
19	0023	1761546	SPACER SHIM	(.190)	AR	
19	0023	1761547	SPACER SHIM	(.192)	AR	
19	0023	1761548	SPACER SHIM	(.194)	AR	
19	0023	1761549	SPACER SHIM	(.196)	AR	

Gear Housing Propeller Shaft-Counter-Sportmaster

Gear Housing Propeller Shaft-Counter-Sportmaster



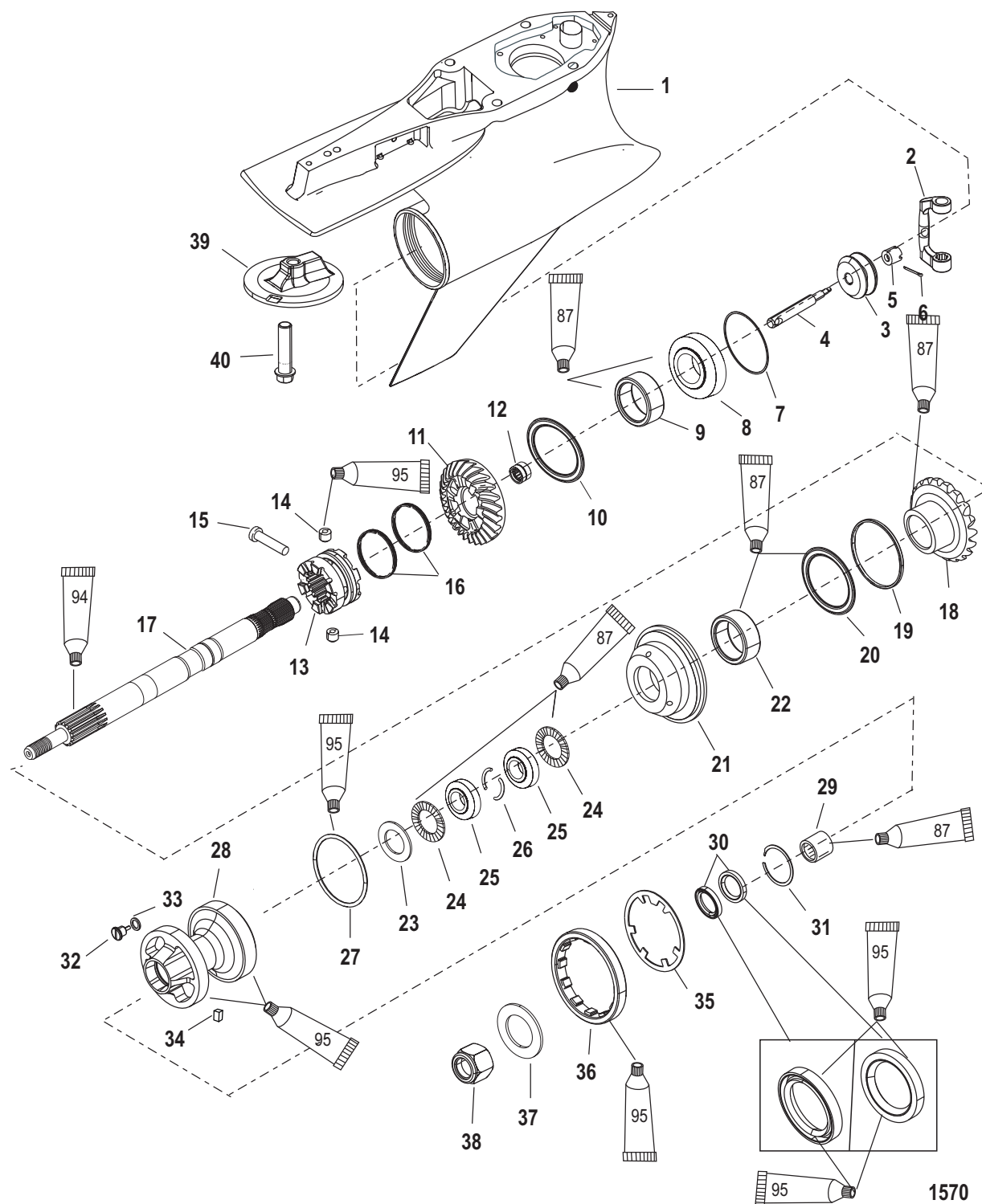
Gear Housing Propeller Shaft-Counter-Sportmaster

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
19	0023	1761550	SPACER SHIM	(.198)	AR	
19	0023	1761551	SPACER SHIM	(.200)	AR	
20	0031	815480	BEARING Thrust		1	
21	0000	848875A1	ADAPTER ASSEMBLY Bearing		1	
22	0031	15843T	BEARING Needle		1	
23	0012	18448	THRUST WASHER		1	
24	0031	15842	BEARING Thrust		2	
25	0000	8182912	THRUST RACE		2	
26	0000	814605	KEEPER		2	
27	0025	31534	O-RING		1	[1]
28	0000	848841T1	CARRIER ASSEMBLY Bearing		1	
29	0031	817072	BEARING Roller		1	
30	0026	815565	SEAL Oil		2	[1]
31	0053	817071	RING Snap		1	
32	0022	67892A06	PLUG KIT Drain - Magnetic		1	
33	0012	191833	SEAL		1	[2]
34	0028	30281	KEY		1	
35	0014	79447	TAB WASHER		1	
36	0000	79448	RETAINER		1	
37	0012	85344	WASHER (.750 Inside Diameter)		1	
38	0011	52707Q1	PROP NUT KIT (.750-16)		1	[3]
39	0097	762145	ANODE		1	[4]
40	0010	66024	SCREW (.437-14 x 1.75)		1	
-	0026	816575A6	SEAL KIT Gear Housing		1	
-	0000	840389K06	PROP HUB KIT		1	[5]
-	0000	840382A02	SNUBBER STRIP KIT		1	

PART NOTES:

- [1] - COMPONENT OF GEAR HOUSING SEAL KIT 816575A 6
- [2] - Alternate part numbers:
- 19183 3Bulk Pack
- 19183K02MPP
- 19183Q02QS
- COMPONENT OF GEAR HOUSING SEAL KIT 816575A 6
- [3] - Alternate part numbers:
- 52707A 1Service Part
- 52707Q 1QS
- 52707T 1MPP
- 827614BBulk Pack

Gear Housing Propeller Shaft-Counter-Sportmaster



Gear Housing Propeller Shaft-Counter-Sportmaster

[4] - Alternate part numbers:

76214 5Service Part

76214A 6Magnesium

76214Q 5QS

76214T 5MPP

8M0059339Bulk Pack

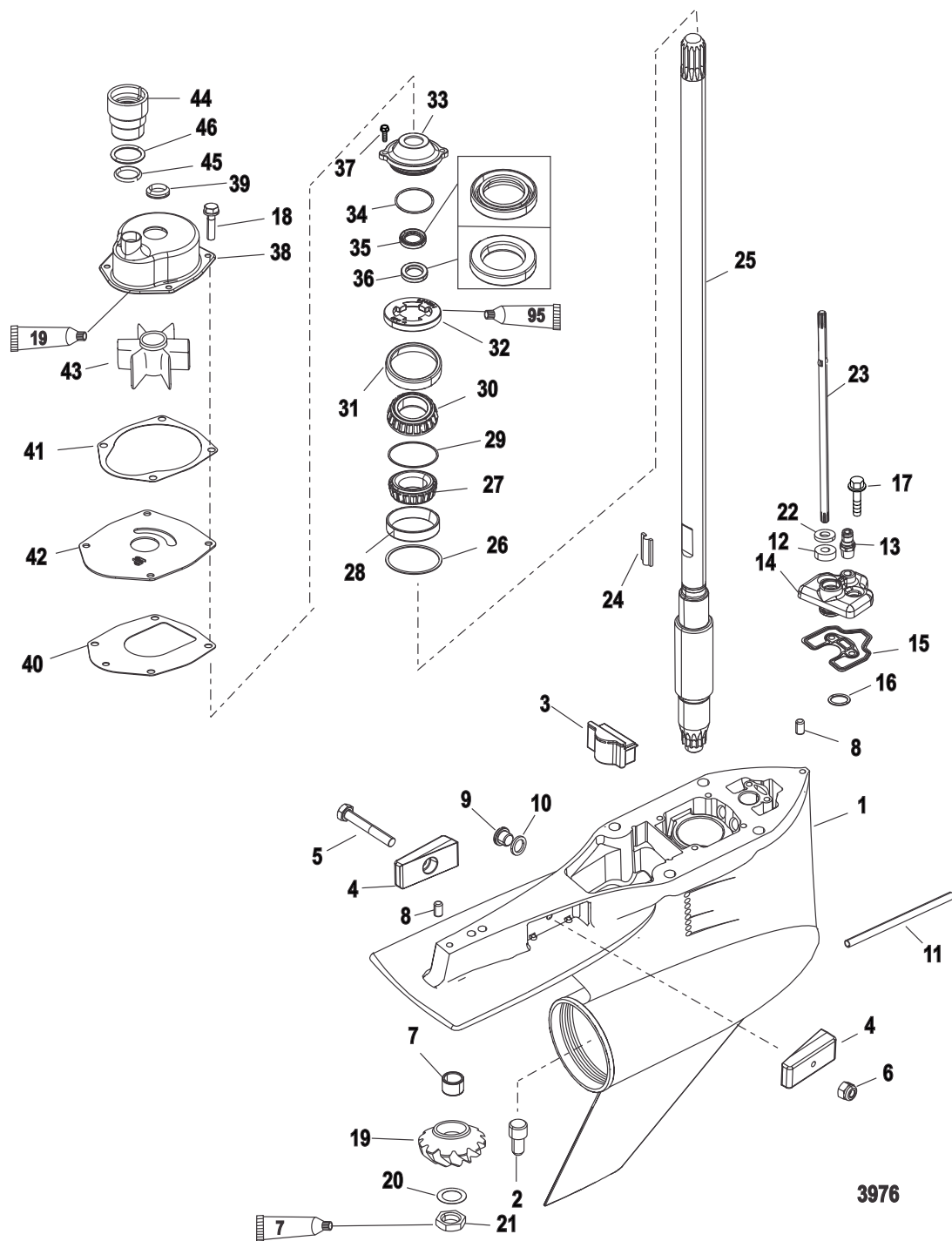
[5] - Alternate part numbers:

840389K06MPP

840389K 5Service Part

840389Q06QS

Gear Housing Driveshaft-SR/CR Torque/Fleet 1E053148and Below



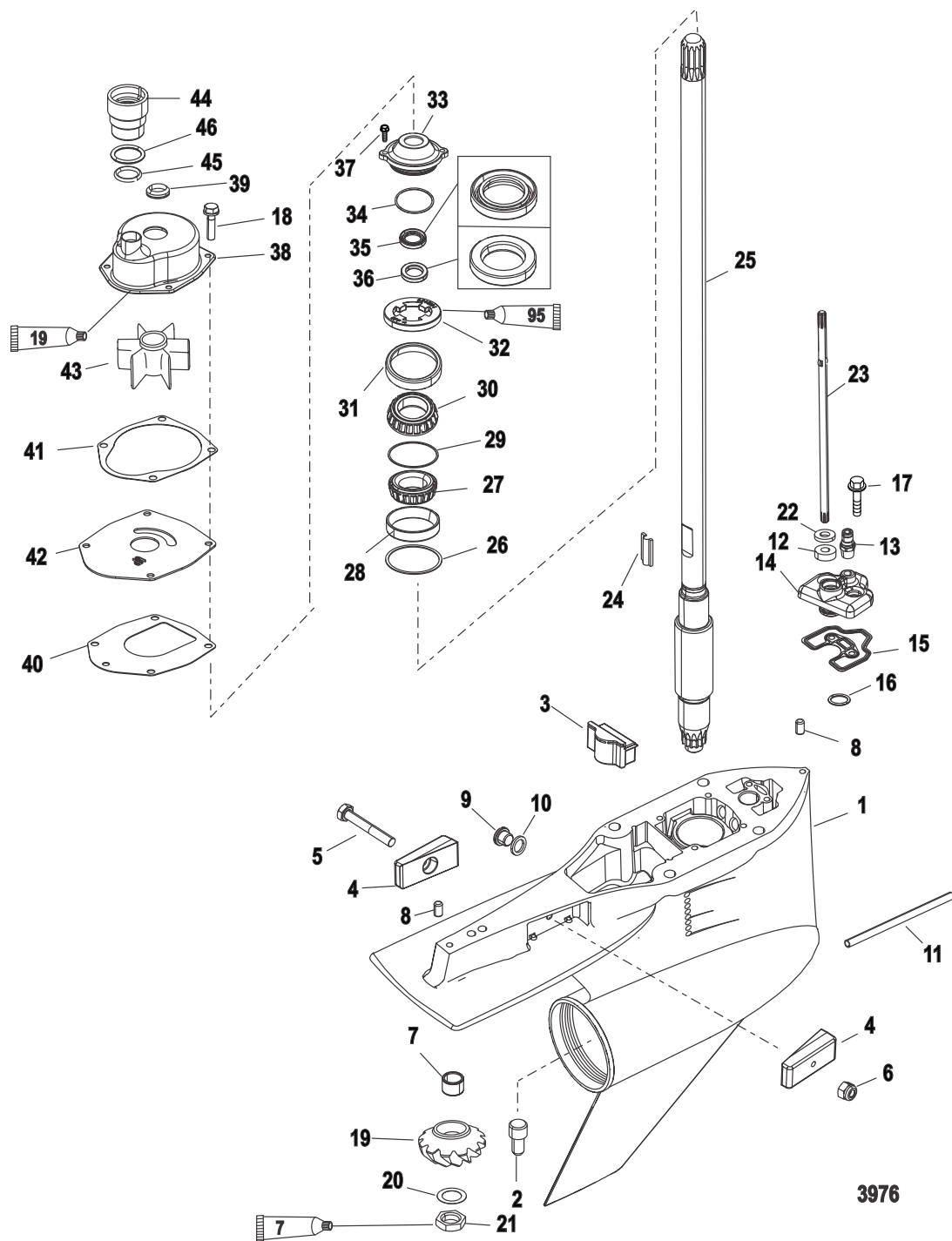
Gear Housing Driveshaft-SR/CR Torque/Fleet 1E053148and Below

Gear Housing Driveshaft-SR/CR Torque/Fleet 1E053148and Below

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	1689	840470T27	GEAR HOUSING ASSEMBLY Complete	(1.62:1-Long TorqueMaster)	1	
-	1689	840470T29	GEAR HOUSING ASSEMBLY Complete	(1.75:1-Long TorqueMaster)	1	
-	1689	840470T30	GEAR HOUSING ASSEMBLY Complete	(1.75:1-X-Long TorqueMaster)	1	
-	1689	842004T04	GEAR HOUSING ASSEMBLY Complete	(1.75:1-X-Long-Standard FleetMaster)	1	
-	1689	842004T05	GEAR HOUSING ASSEMBLY Complete	(1.75:1-X-Long-Counter FleetMaster)	1	
-	1689	842004T06	GEAR HOUSING ASSEMBLY Complete	(1.75:1 XX-Long-Standard FleetMaster)	1	
-	1689	842004T07	GEAR HOUSING ASSEMBLY CXXL, Complete	(1.75:1 XX-Long-Counter FleetMaster)	1	
1	1689	840470T5	GEAR HOUSING ASSEMBLY Basic	(TorqueMaster)	1	
1	1689	842004T01	GEAR HOUSING ASSEMBLY Basic	(FleetMaster)	1	
2	0017	379721	PIN		1	
3	0000	821526001	FILLER BLOCK		1	
4	0097	826134Q	ANODE		2	[1]
5	0010	4000333	SCREW (M6 x 40)		1	
6	0011	401386	NUT (M6) Stainless Steel		1	
7	0031	42647A1	BEARING ASSEMBLY Roller		1	
8	0017	43044	PIN Dowel - Without Hole (.375 x .625)		2	
9	0010	79953Q2	SCREW KIT (.375-16 x .250) Drain		1	[2]
10	0012	191833	SEAL		1	[3]
11	0000	859402	PITOT TUBE		1	
12	0026	8164641	SEAL Oil		1	[4]
13	0022	881866	FITTING		1	
14	0000	858934	COVER		1	
15	0027	858935	GASKET		1	
16	0025	36318	O-RING (.799)		1	[4]
17	0010	82130016	SCREW (M6 x 16)		2	
18	0010	82130016	SCREW (M6 x 16)		4	
19		NSS	NOT SOLD SEPARATE Pinion Gear (Part of Forward Gear Kit)		1	
20	0012	92721	WASHER		1	
21	0011	35921	NUT (.625-18)		1	
22	0012	77674	WASHER		1	
23	0000	824145	SHIFT SHAFT		1	
24	0028	43037	KEY		1	[5]
25	0045	881938	DRIVESHAFT	(Long)	1	
25	0045	881942	DRIVESHAFT	(X-Long)	1	
25	0045	881943	DRIVESHAFT	(XX-Long)	1	
26	0015	38657A1	SHIM ASSEMBLY		AR	
27	0031	48939A2	BEARING Tapered Roller		1	

Gear Housing Driveshaft-SR/CR Torque/Fleet 1E053148and Below

Gear Housing Driveshaft-SR/CR Torque/Fleet 1E053148and Below



Gear Housing Driveshaft-SR/CR Torque/Fleet 1E053148and Below

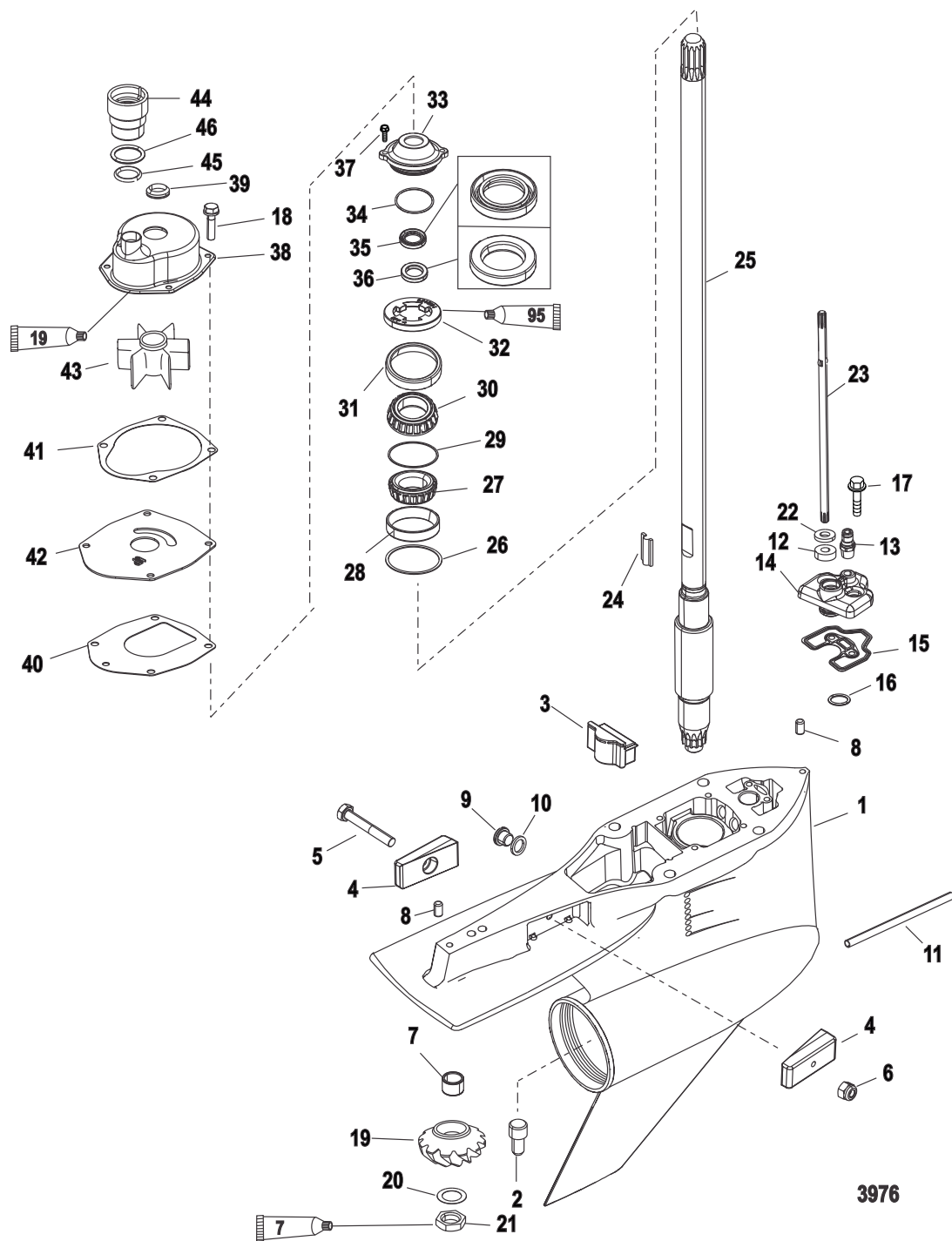
Gear Housing Driveshaft-SR/CR Torque/Fleet 1E053148and Below

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
28		NSS	NOT SOLD SEPARATE Cup		1	
29	0015	42637A1	SHIM SET		AR	
30	0031	36387A1	BEARING ASSEMBLY Roller/Cup		1	
31		NSS	NOT SOLD SEPARATE Cup		1	
32	0000	8245191	RETAINER		1	
33	0000	840836A2	CARRIER ASSEMBLY		1	
34	0025	90011	O-RING (2.175 x .175)		1	[6]
35	0026	66302	SEAL Oil		1	[6]
36	0026	66302	SEAL Oil		1	[6]
37	0010	82130016	SCREW (M6 x 16)		2	
38	0000	817275A1	HOUSING KIT Water Pump		1	[5]
39	0026	816575A2	SEAL KIT		1	[6]
40	0027	430331	GASKET		1	[6]
41	0027	8172771	GASKET		1	[6]
42	0000	8172761	FACEPLATE		1	[5]
43	0047	43026T2	IMPELLER		1	[7]
44	0000	832942A1	COUPLING ASSEMBLY		1	
45	0025	21836	O-RING (.796 x .139)		1	[6]
46	0025	35027	O-RING (1.046)		1	[5]
-	0026	816575A6	SEAL KIT Gear Housing		1	
-	0000	817275A5	REBUILD KIT Water Pump		1	

PART NOTES:

- [1] - Alternate part numbers:
826134Service Part
826134QQS
826134TMPP
826134T 3Magnesium
8M0059344Bulk Pack
- [2] - Alternate part numbers:
79953Q 2QS
79953T 2MPP
- [3] - Alternate part numbers:
19183 3Bulk Pack
19183K02MPP
19183Q02QS
COMPONENT OF GEAR HOUSING SEAL KIT 816575A 6
- [4] - COMPONENT OF GEAR HOUSING SEAL KIT 816575A 6
- [5] - COMPONENT OF WATER PUMP REPAIR KIT 817275A 5
- [6] - COMPONENT OF GEAR HOUSING SEAL KIT 816575A 6
COMPONENT OF WATER PUMP REPAIR KIT 817275A 5

Gear Housing Driveshaft-SR/CR Torque/Fleet 1E053148and Below

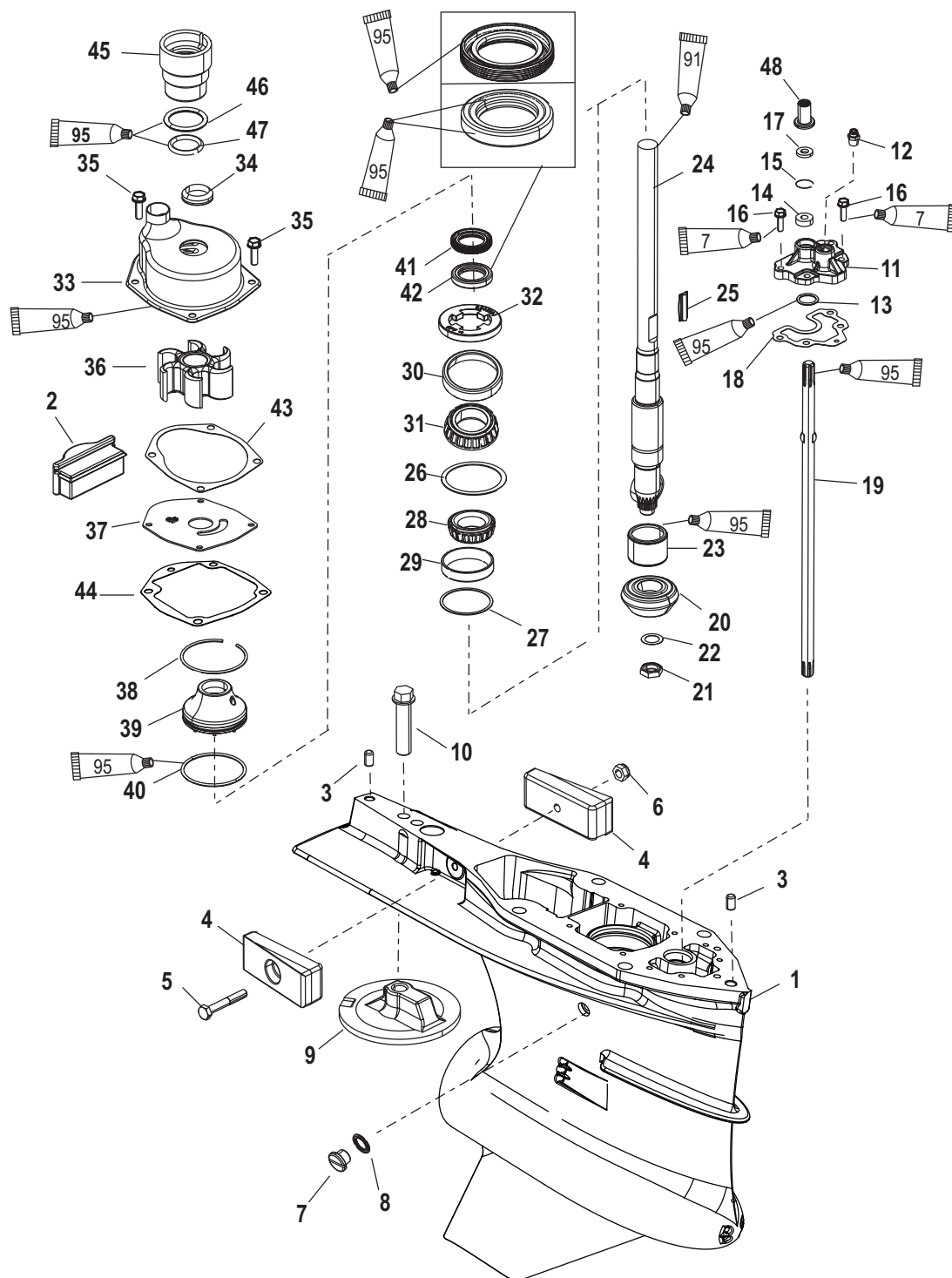


Gear Housing Driveshaft-SR/CR Torque/Fleet 1E053148and Below

Gear Housing Driveshaft-SR/CR Torque/Fleet 1E053148and Below

- [7] - Alternate part numbers:
- 43026Q02QS
- 43026T 2Service Part
- COMPONENT OF WATER PUMP REPAIR KIT 817275A 5

Gear Housing Driveshaft, Torque Master 2, SN-1E053149 & up



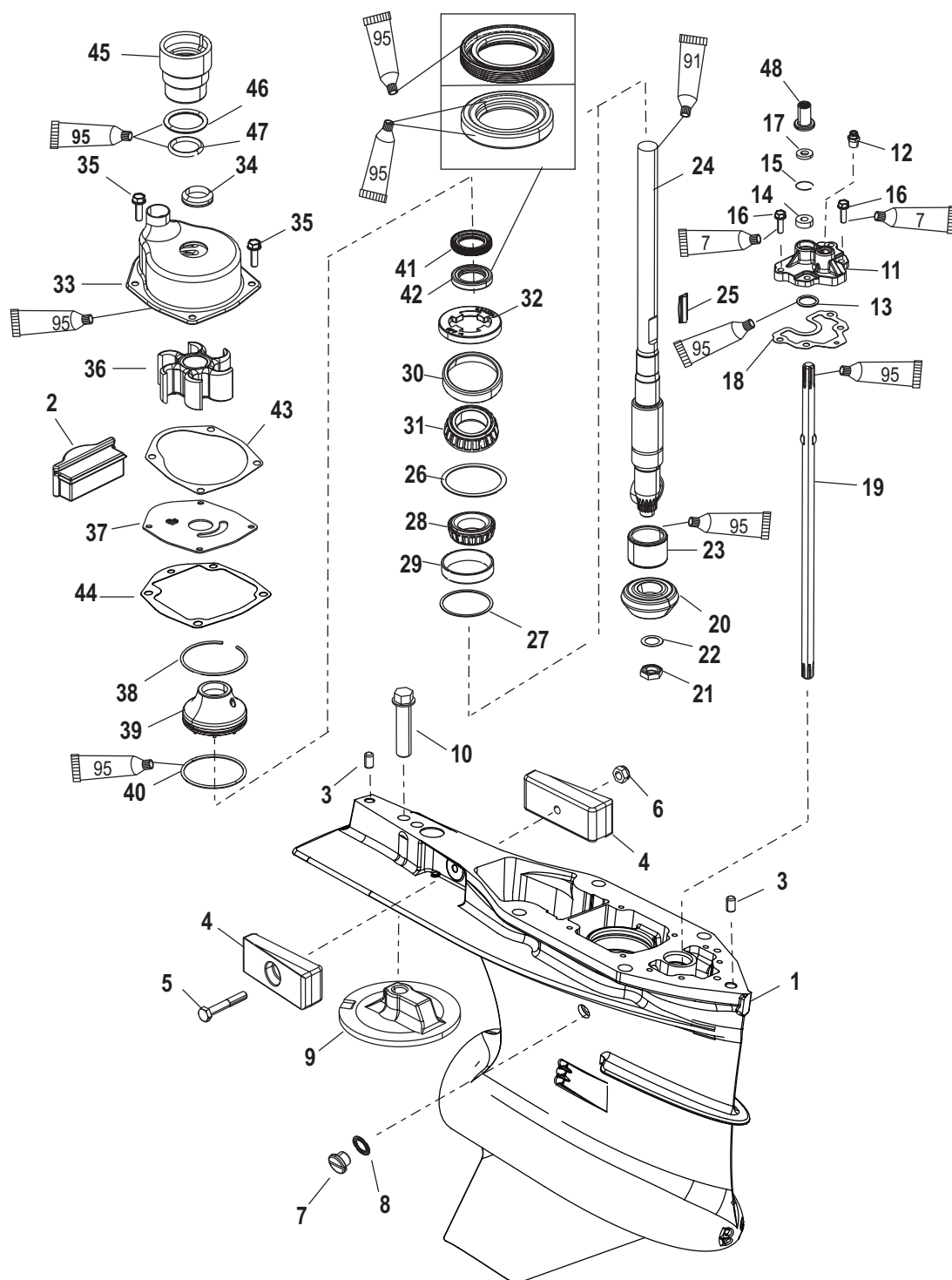
51659

Gear Housing Driveshaft, Torque Master 2, SN-1E053149 & up

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	1600	8M0075782	GEAR HOUSING ASSEMBLY Complete, Long		1	
1	1600	8M0075791	GEAR HOUSING ASSEMBLY Basic		1	
2	0000	8M0010459	FILLER BLOCK		1	
3	0017	43044	PIN Dowel - Without Hole (.375 x .625)		2	
4	0097	826134Q	ANODE		2	[1]
5	0010	4000333	SCREW (M6 x 40)		1	
6	0011	401386	NUT (M6) Stainless Steel		1	
7	0010	79953A04	PLUG ASSEMBLY (.375-16 x .250)	Vent	1	
8	0026	830749	SEAL		1	
9	0097	76214T5	ANODE KIT	Mercury	1	[2]
9	0097	76214Q5	ANODE KIT	Quicksilver	1	[2]
10	0010	806327	SCREW (.437-14 x 1.750)		1	
11	0000	8M0047129	COVER ASSEMBLY		1	
12	0022	881866	FITTING		1	
13	0025	896522	O-RING (799 x .103)		1	
14	0026	8164641	SEAL Oil		1	
15	0053	8M0046563	RETAINING RING		1	
16	0010	40011128	SCREW (M6 x 20) Stainless Steel		4	
17	0012	77674	WASHER		1	
18	0027	880729	GASKET		1	
19	0000	824145	SHIFT SHAFT		1	
20		NSS	NOT SOLD SEPARATE Pinion Gear	Part of 43-892595A04	1	
21	0011	35921	NUT (.625-18)		1	
22	0012	92721	WASHER		1	
23	0031	42647A1	BEARING ASSEMBLY Roller		1	
24	0045	895079T	DRIVESHAFT Long		1	
25	0028	8M0032833	KEY Also a Component of Water Pump Housing		1	
26	0015	8M0053110	SHIM SET		1	
27	0015	8M0063268	SHIM SET		AR	
28	0031	48939A2	BEARING Tapered Roller		1	
29		NSS	NOT SOLD SEPARATE Cup		1	
30	0031	36387A1	BEARING ASSEMBLY Roller/Cup		1	
31		NSS	NOT SOLD SEPARATE Cup		1	
32	0000	8245191	RETAINER		1	
33	0000	817275A09	HOUSING Water Pump-Complete		1	
34	0026	861415A1	SEAL KIT		1	
35	0010	40011128	SCREW (M6 x 20) Stainless Steel		4	
36	0047	43026T2	IMPELLER		1	[3]
37	0000	8172761	FACEPLATE		1	
38	0053	880719	RING Retaining		1	
39	0000	8M0007131	CARRIER ASSEMBLY Oil Seal		1	

Gear Housing Driveshaft, Torque Master 2, SN-1E053149 & up

Gear Housing Driveshaft, Torque Master 2, SN-1E053149 & up



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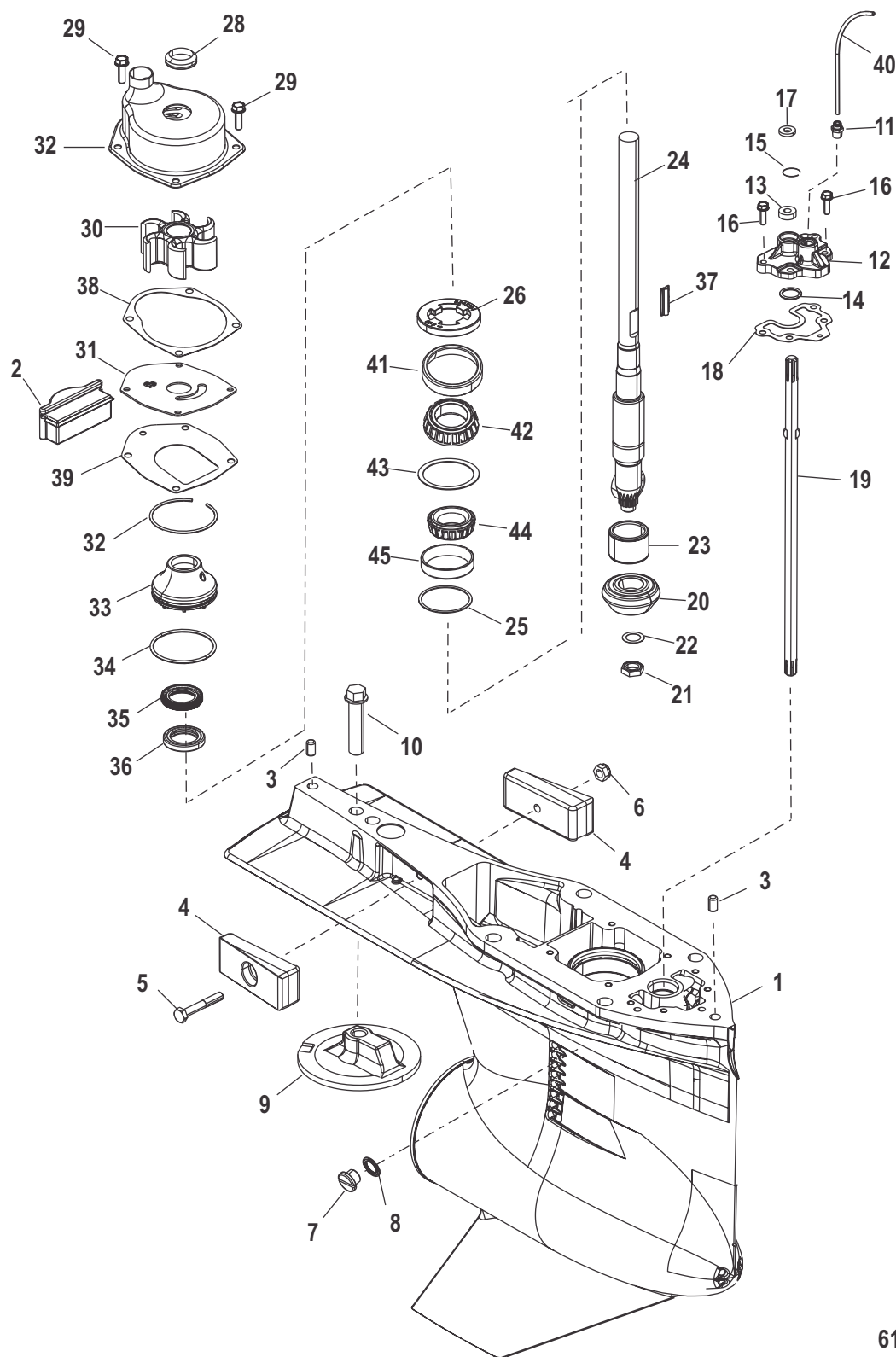
Gear Housing Driveshaft, Torque Master 2, SN-1E053149 & up

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
40	0025	896523	O-RING (2.175 x .103)		1	
41		NSS	NOT SOLD SEPARATE Oil Seal		1	
42		NSS	NOT SOLD SEPARATE Oil Seal		1	
43	0027	8172771	GASKET		1	
44	0027	8M0050720	GASKET		1	
45	0000	832942A1	COUPLING ASSEMBLY		1	
46	0025	35027	O-RING (1.046)		1	
47	0025	21836	O-RING (.796 x .139)		1	
48	0000	43585	COUPLING		1	
-	0026	8M0077244	SEAL KIT Gear Housing		1	
-	0046	8M0077246	REPAIR KIT Water Pump-Upper		1	

PART NOTES:

- [1] - Alternate part numbers:
- 826134Service Part
 - 826134QQS
 - 826134TMPP
 - 826134T 3Magnesium
 - 8M0059344Bulk Pack
- [2] - Alternate part numbers:
- 76214 5Service Part
 - 76214A 6Magnesium
 - 76214Q 5QS
 - 76214T 5MPP
 - 8M0059339Bulk Pack
- [3] - Alternate part numbers:
- 43026Q02QS
 - 43026T 2Service Part

Gear Housing Drive-SR/CR FleetMaster 1E053149 and Up



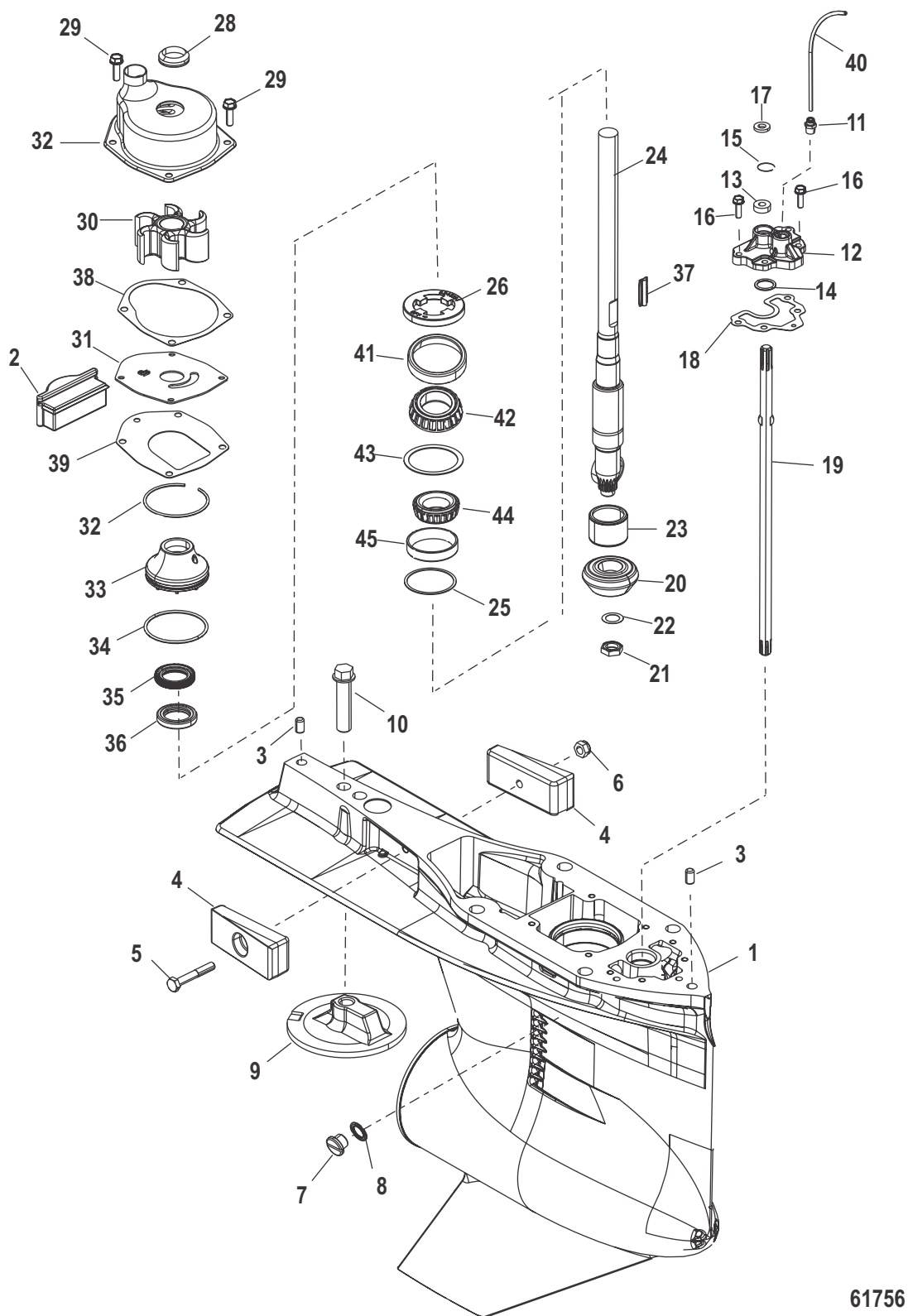
61756

Gear Housing Drive-SR/CR FleetMaster 1E053149 and Up

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	1689	842004T26	GEAR HOUSING ASSEMBLY XL, Complete		1	
-	1689	842004T28	GEAR HOUSING ASSEMBLY XXL, Complete		1	
-	1689	842004T27	GEAR HOUSING ASSEMBLY CXL, Complete		1	
-	1689	842004T07	GEAR HOUSING ASSEMBLY CXXL, Complete		1	
1	1600	842004T29	GEAR HOUSING ASSEMBLY Basic		1	
2	0000	8M0010459	FILLER BLOCK		1	
3	0017	43044	PIN Dowel - Without Hole (.375 x .625)		2	
4	0097	826134Q	ANODE		1	[1]
5	0010	4000333	SCREW (M6 x 40)		1	
6	0011	401386	NUT (M6) Stainless Steel		1	
7	0010	79953A04	PLUG ASSEMBLY (.375-16 x .250)		1	
8	0026	830749	SEAL		1	[2]
9	0097	76214T5	ANODE KIT	(Mercury)	1	[3]
9	0097	76214Q5	ANODE KIT	(Quicksilver)	1	[3]
10	0010	806327	SCREW (.437-14 x 1.750)		1	
11	0022	881866	FITTING		1	
12	0000	8M0047129	COVER ASSEMBLY		1	
13	0026	8164641	SEAL Oil		1	[2]
14	0025	896522	O-RING (799 x .103)		1	[2]
15	0053	8M0046563	RETAINING RING		1	
16	0010	40011128	SCREW (M6 x 20) Stainless Steel		4	
17	0012	77674	WASHER		1	
18	0027	880729	GASKET		1	[2]
19	0000	824145	SHIFT SHAFT		1	
20		NSS	NOT SOLD SEPARATE Pinion Gear	Component of 892595A04 and 8M0119539	1	
21	0011	35921	NUT (.625-18)		1	
22	0012	92721	WASHER		1	
23	0031	42647A1	BEARING ASSEMBLY Roller		1	
24	0045	895080T	DRIVESHAFT X-Long		1	
24	0045	895081T	DRIVESHAFT XX-Long		1	
25	0015	8M0063268	SHIM SET		AR	
26	0000	8245191	RETAINER		1	
27	0000	817275A09	HOUSING Water Pump-Complete		1	
28	0026	861415A1	SEAL KIT		1	[4]
29	0010	40011128	SCREW (M6 x 20) Stainless Steel		4	[5]
30	0047	43026T2	IMPELLER		1	[6]
31	0000	8172761	FACEPLATE		1	[5]
32	0053	880719	RING Retaining		1	
33	0000	8M0007131	CARRIER ASSEMBLY Oil Seal		1	[2]
34	0025	896523	O-RING (2.175 x .103)		1	[2]

Gear Housing Drive-SR/CR FleetMaster 1E053149 and Up

Gear Housing Drive-SR/CR FleetMaster 1E053149 and Up



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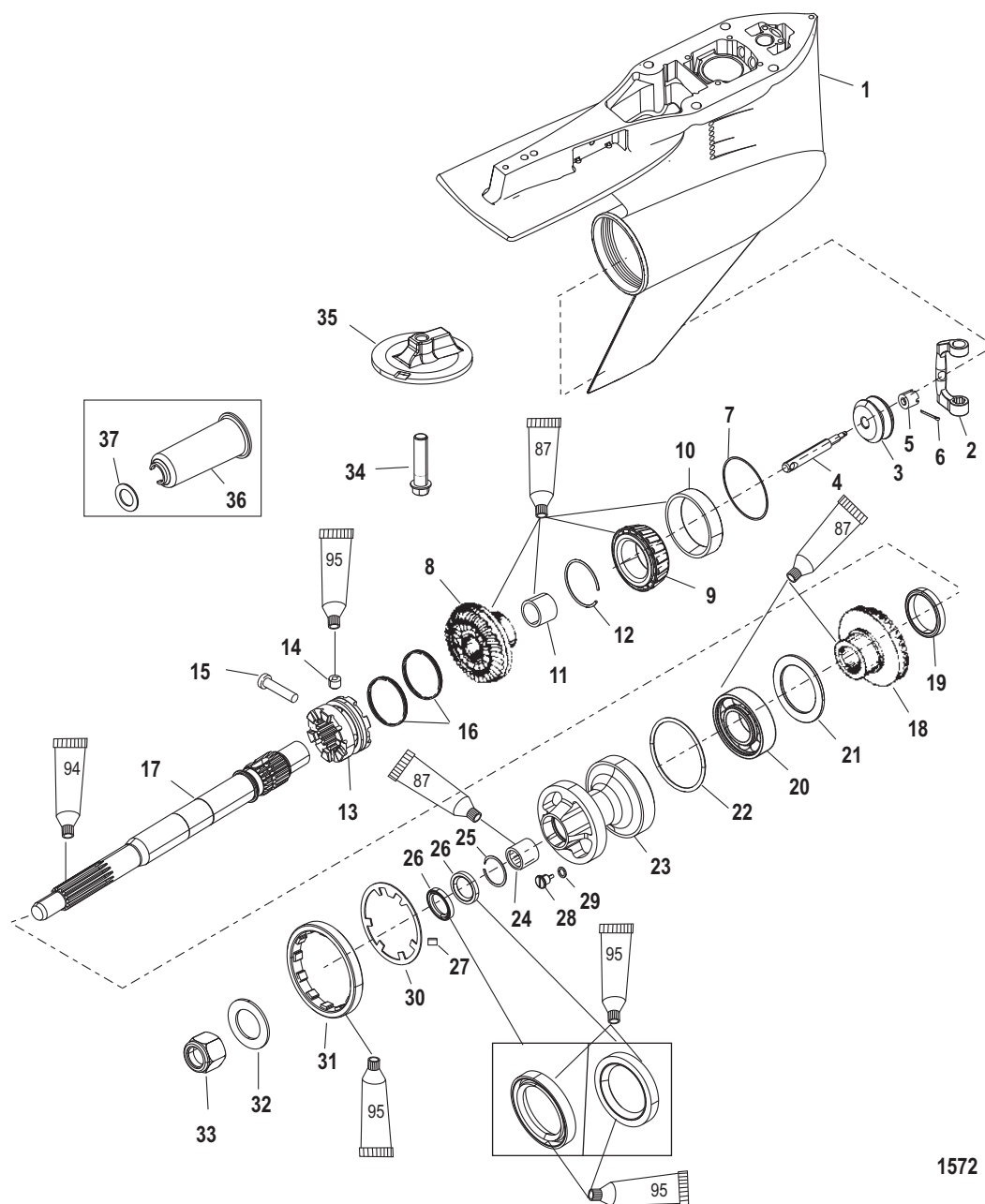
Gear Housing Drive-SR/CR FleetMaster 1E053149 and Up

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
35		NSS	NOT SOLD SEPARATE Oil Seal		1	[2]
36		NSS	NOT SOLD SEPARATE Oil Seal		1	[2]
37	0028	8M0032833	KEY		1	[5]
38	0027	8172771	GASKET		1	[4]
39	0027	8M0050720	GASKET		1	[4]
40	0032	85944975	TUBING (72.00 Inches Bulk) (Cut to 12 Inches)		1	
41	0031	36387A1	BEARING ASSEMBLY Roller/Cup		1	
42		NSS	NOT SOLD SEPARATE CUP		1	
43	0015	8M0063267	SHIM SET		1	
44	0031	48939A2	BEARING Tapered Roller		1	
45		NSS	NOT SOLD SEPARATE CUP		1	
-	0026	830749A01	SEAL KIT Gear Housing		1	
-	0047	8M0100526	REPAIR KIT Water Pump		1	[7]
-	0000	817275A08	REPAIR KIT Water Pump-Upper		1	

PART NOTES:

- [1] - Alternate part numbers:
- 826134Service Part
- 826134QQS
- 826134TMPP
- 826134T 3Magnesium
- 8M0059344Bulk Pack
- [2] - COMPONENT OF GEAR HOUSING SEAL KIT 816575A 6
- [3] - Alternate part numbers:
- 76214 5Service Part
- 76214A 6Magnesium
- 76214Q 5QS
- 76214T 5MPP
- 8M0059339Bulk Pack
- [4] - COMPONENT OF GEAR HOUSING SEAL KIT 816575A 6
COMPONENT OF WATER PUMP REPAIR KIT 817275A 5
- [5] - COMPONENT OF WATER PUMP REPAIR KIT 817275A 5
- [6] - Alternate part numbers:
- 43026Q02QS
- 43026T 2Service Part
COMPONENT OF WATER PUMP REPAIR KIT 817275A 5
- [7] - Alternate part numbers:
- 8M0100526QS
- 8M0100527MPP

Gear Housing Prop Shaft -TorqueMaster 1E053148and Below

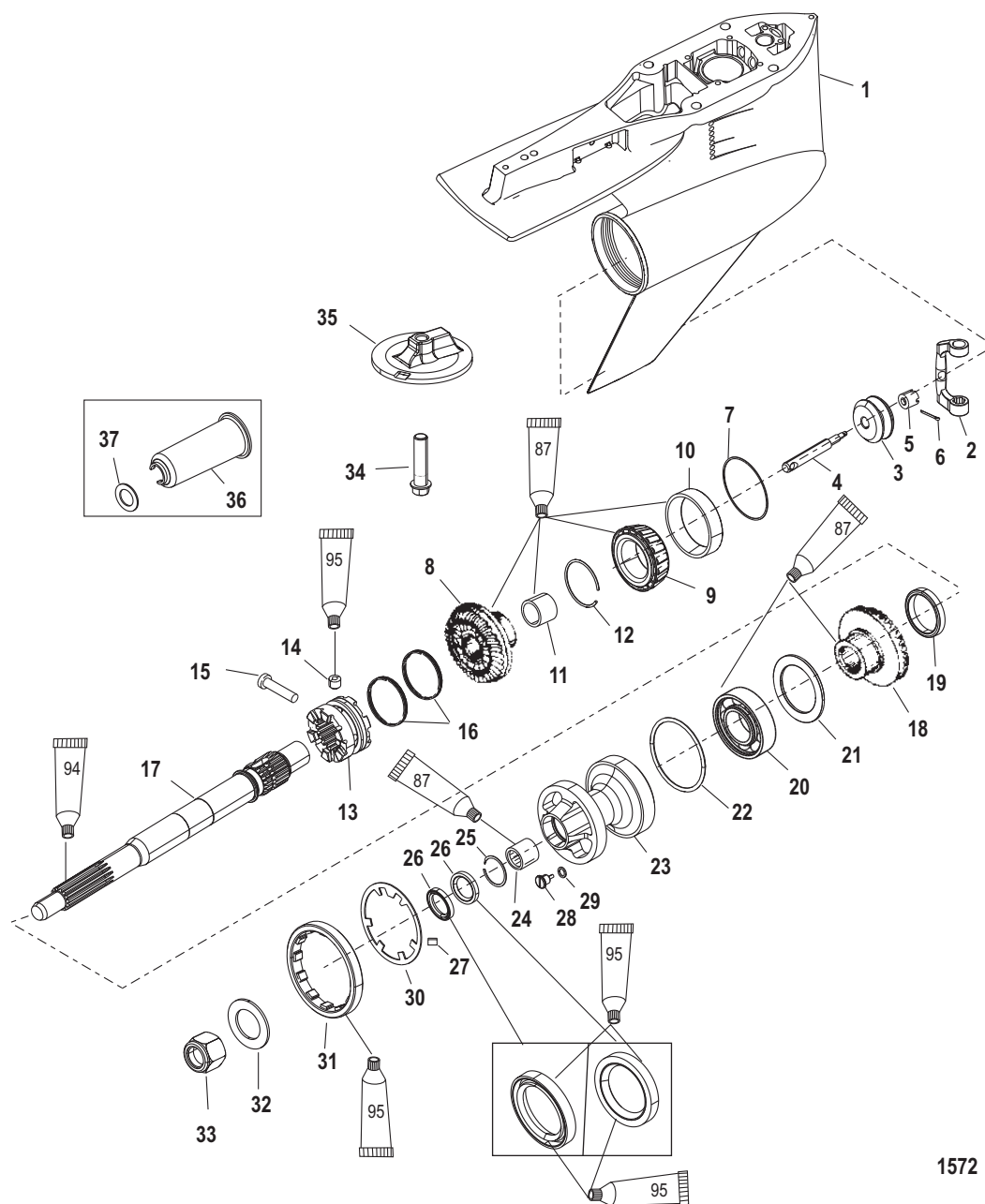


Gear Housing Prop Shaft -TorqueMaster 1E053148and Below

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	1689	840470T27	GEAR HOUSING ASSEMBLY Complete	(1.62:1-Long TorqueMaster)	1	
-	1689	840470T29	GEAR HOUSING ASSEMBLY Complete	(1.75:1-Long TorqueMaster)	1	
-	1689	840470T30	GEAR HOUSING ASSEMBLY Complete	(1.75:1-X-Long TorqueMaster)	1	
1	1689	840470T5	GEAR HOUSING ASSEMBLY Basic		1	
2	0000	823903	SHIFT CRANK		1	
3	0000	19755T7	SPOOL ASSEMBLY		1	
4		NSS	NOT SOLD SEPARATE Spool		1	
5		NSS	NOT SOLD SEPARATE Sleeve		1	
6		NSS	NOT SOLD SEPARATE Cotter Pin		1	
7	0015	47397A1	SHIM SET		AR	
8	0043	878087A6	GEAR SET Forward/Pinion	(1.62:1)	1	
8	0043	859321T04	GEAR SET Forward/Pinion	(1.75:1)	1	
9	0031	828437A2	BEARING ASSEMBLY		1	
10		NSS	NOT SOLD SEPARATE Cup		1	
11	0031	30895T	BEARING Needle		1	
12	0053	856823	RING Retaining		1	
13	0052	848878T	CLUTCH		1	
14	0017	78909	PIN Detent		2	
15	0017	848838	PIN Cross		1	
16	0024	78962	SPRING		2	
17	0044	841978	PROPELLER SHAFT		1	
18	0043	848880T1	GEAR Reverse	(1.62:1)	1	
18	0043	848881A1	GEAR Reverse	(1.75:1)	1	
19	0023	8241081	THRUST SPACER		1	
20	0030	88957T	BEARING Ball		1	
21	0000	681001	RING Thrust		1	
22	0025	31534	O-RING		1	[1]
23	0000	848840T1	CARRIER ASSEMBLY Bearing		1	
24	0031	817072	BEARING Roller		1	
25	0053	817071	RING Snap		1	
26	0026	815565	SEAL Oil		2	[1]
27	0028	30281	KEY		1	
28	0022	67892A06	PLUG KIT Drain - Magnetic		1	
29	0012	191833	SEAL		1	[2]
30	0014	79447	TAB WASHER		1	
31	0000	79448	RETAINER		1	
32	0012	85344	WASHER (.750 Inside Diameter)		1	
33	0011	52707Q1	PROP NUT KIT (.750-16)		1	[3]
34	0010	66024	SCREW (.437-14 x 1.75)		1	
35	0097	762145	ANODE		1	[4]
36	0000	8480611	COVER		1	
37	0012	85344	WASHER (.750 Inside Diameter)		1	

Gear Housing Prop Shaft -TorqueMaster 1E053148and Below

Gear Housing Prop Shaft -TorqueMaster 1E053148and Below



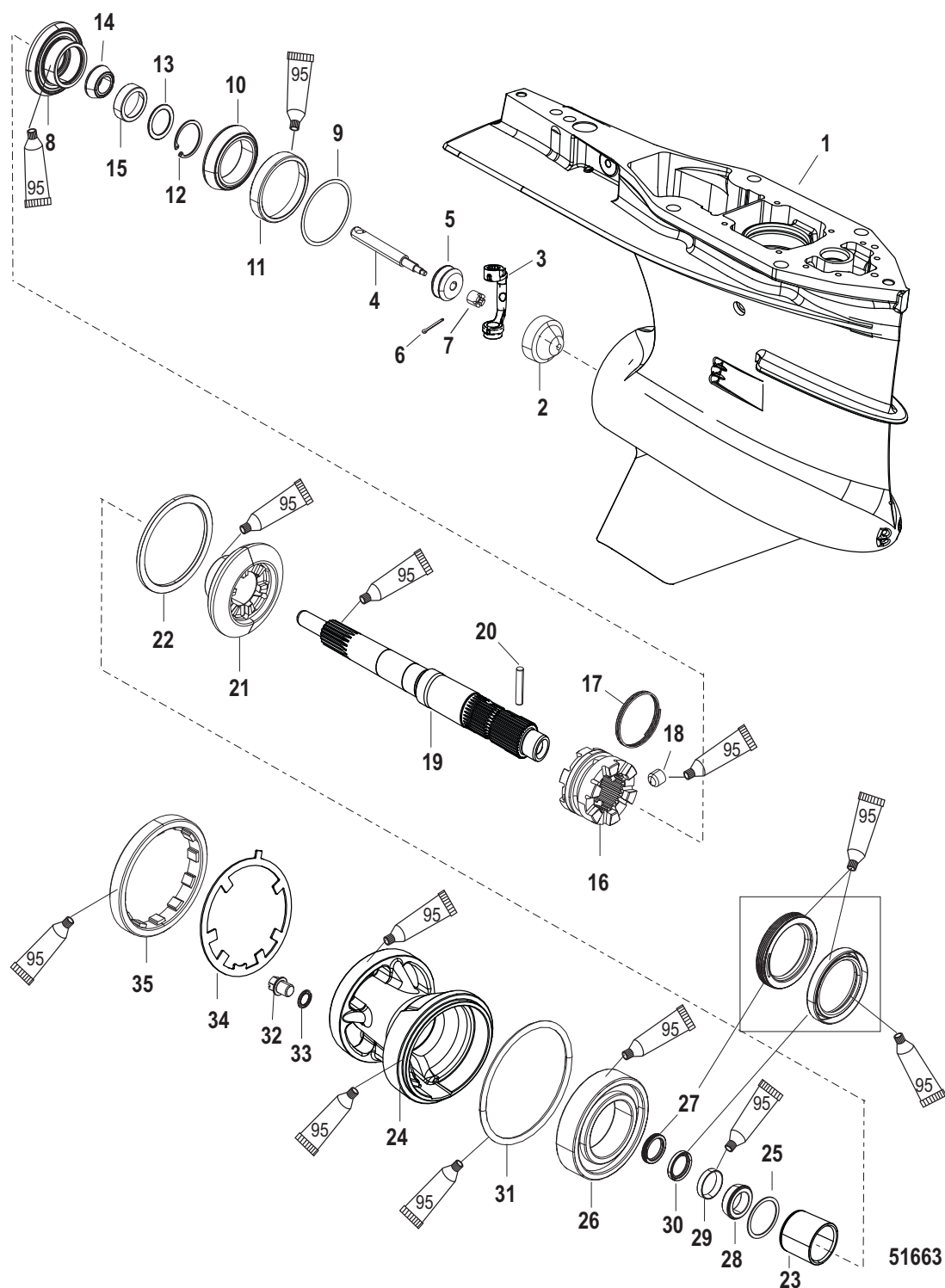
Gear Housing Prop Shaft -TorqueMaster 1E053148and Below

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0026	816575A6	SEAL KIT Gear Housing		1	

PART NOTES:

- [1] - COMPONENT OF GEAR HOUSING SEAL KIT 816575A 6
- [2] - Alternate part numbers:
 - 19183 3Bulk Pack
 - 19183K02MPP
 - 19183Q02QS
- [3] - COMPONENT OF GEAR HOUSING SEAL KIT 816575A 6
- [3] - Alternate part numbers:
 - 52707A 1Service Part
 - 52707Q 1QS
 - 52707T 1MPP
 - 827614BBulk Pack
- [4] - Alternate part numbers:
 - 76214 5Service Part
 - 76214A 6Magnesium
 - 76214Q 5QS
 - 76214T 5MPP
 - 8M0059339Bulk Pack

Gear Housing Prop Shaft, Torque Master 2, SN-1E053149 & up



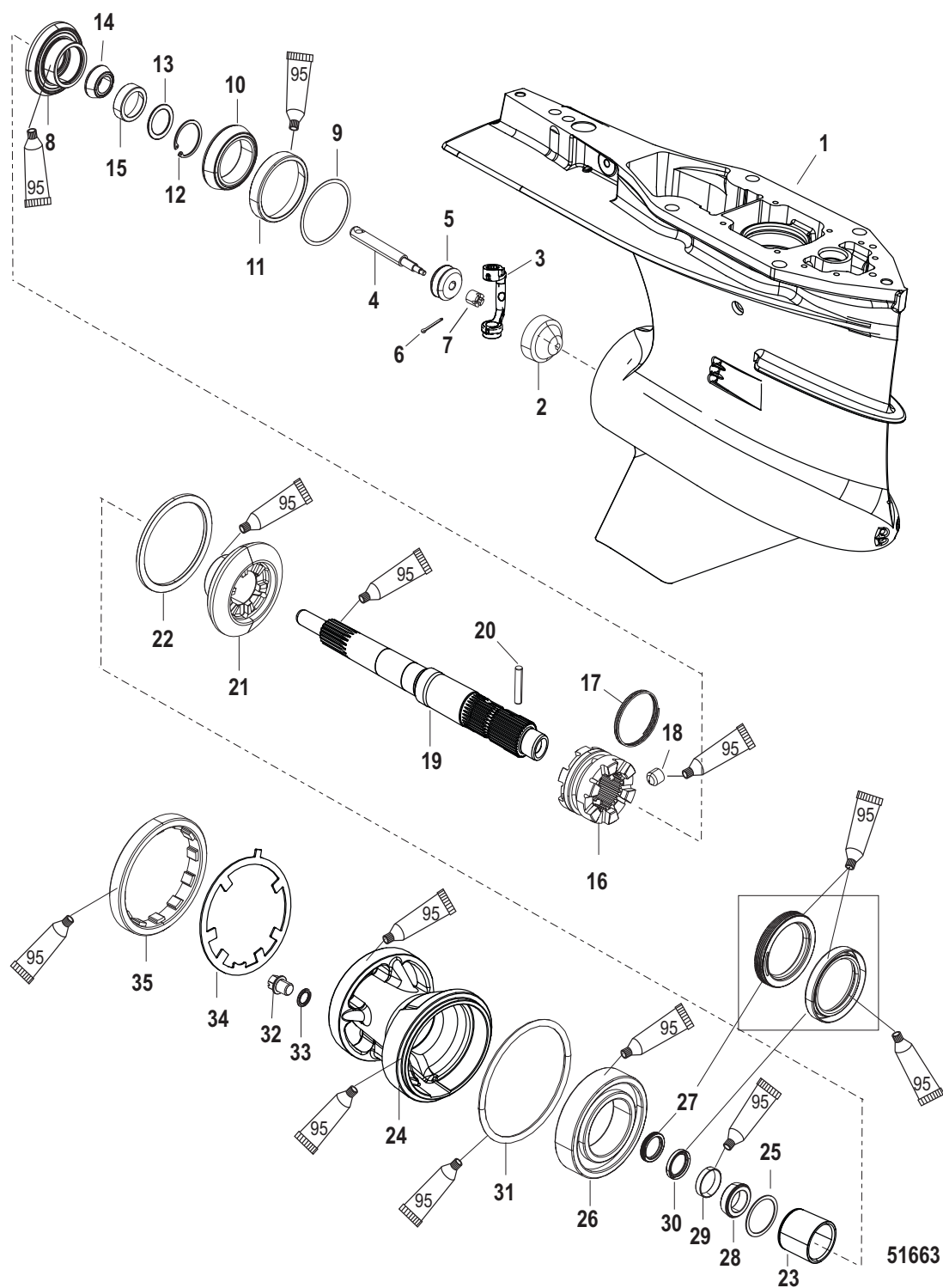
Gear Housing Prop Shaft, Torque Master 2, SN-1E053149 & up

Gear Housing Prop Shaft, Torque Master 2, SN-1E053149 & up

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	1600	8M0075782	GEAR HOUSING ASSEMBLY Complete, Long		1	
1	1600	8M0075791	GEAR HOUSING ASSEMBLY Basic		1	
2		NSS	NOT SOLD SEPARATE Plug		1	
3	0000	8M0046215	CRANK, Shifter 1/4 Pivot Pin		1	
4	0000	19755T7	SPOOL ASSEMBLY		1	
5		NSS	NOT SOLD SEPARATE Spool		1	
6	0018	469501	COTTER PIN		1	
7		NSS	NOT SOLD SEPARATE Sleeve Adjusting		1	
8	0043	892595A04	GEAR SET Forward/Pinion		1	
9	0015	884328A01	SHIM SET		AR	
10	0031	884323T01	BEARING ASSEMBLY Roller		1	
11		NSS	NOT SOLD SEPARATE Cup		1	
12	0053	8M0051043	RETAINING RING		1	
13	0012	8M0053823	THRUST WASHER		1	
14	0031	884325T01	BEARING ASSEMBLY Roller- Tapered		1	
15		NSS	NOT SOLD SEPARATE Cup		1	
16	0052	880714T01	CLUTCH		1	
17	0024	30893	SPRING		1	
18	0017	828356	PIN Detent		1	
19	0044	8M0060371	PROPELLER SHAFT		1	
20	0017	8M0020941	PIN Cross		1	
21	0043	880707A01	GEAR Reverse		1	
22	0000	880699	THRUST RING		1	
23	0023	8M0064306	SPACER		1	
24	0000	8M0075827	CARRIER ASSEMBLY Bearing		1	
25	0015	8M0076745	SHIM SET		1	
25	0012	8M0050423	WASHER .020		AR	
25	0012	8M0050424	WASHER .022		AR	
25	0012	8M0050425	WASHER .024		AR	
25	0012	8M0050427	WASHER .026		AR	
25	0012	8M0050428	WASHER .028		AR	
25	0012	8M0050429	WASHER .030		AR	
25	0012	8M0050430	WASHER .032		AR	
25	0012	8M0050431	WASHER .034		AR	
25	0012	8M0050432	WASHER .036		AR	
25	0012	8M0050433	WASHER .038		AR	
25	0012	8M0050434	WASHER .040		AR	
25	0012	8M0050435	WASHER .042		AR	
25	0012	8M0050436	WASHER .044		AR	
25	0012	8M0050437	WASHER .046		AR	
25	0012	8M0050438	WASHER .048		AR	
25	0012	8M0050439	WASHER .050		AR	
26	0030	884329T	BEARING Ball		1	

Gear Housing Prop Shaft, Torque Master 2, SN-1E053149 & up

Gear Housing Prop Shaft, Torque Master 2, SN-1E053149 & up

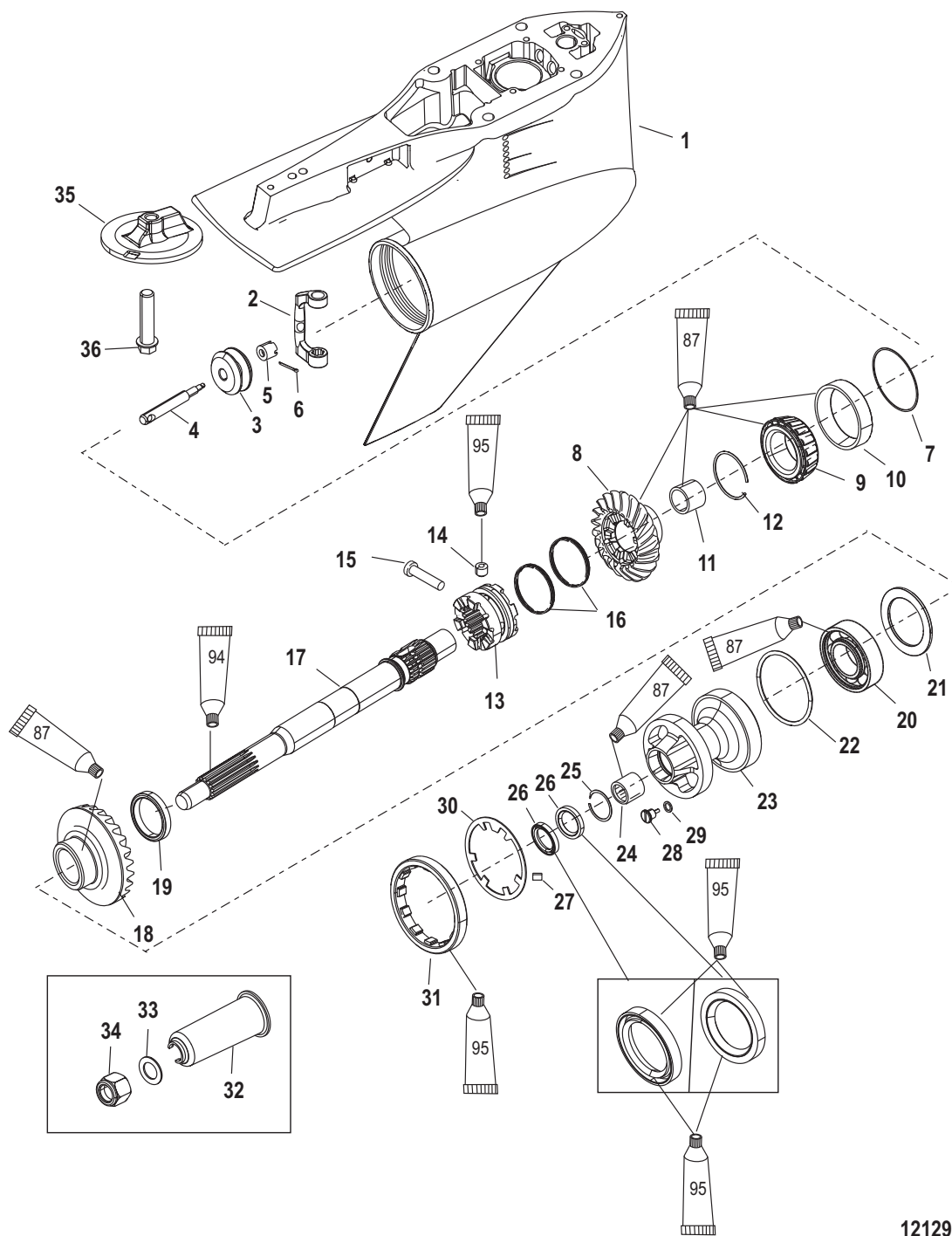


Gear Housing Prop Shaft, Torque Master 2, SN-1E053149 & up

Gear Housing Prop Shaft, Torque Master 2, SN-1E053149 & up

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
27	0026	888483	SEAL Oil		1	
28	0031	884330T01	BEARING ASSEMBLY Tapered		1	
29		NSS	NOT SOLD SEPARATE Cup		1	
30	0026	888483	SEAL Oil		1	
31	0025	896524	O-RING (3.850 x .210)		1	
32	0010	880717A01	SCREW/SEAL KIT .38 Inch Long	Drain	1	
32	0010	8M0077071	SCREW/SEAL KIT .75 Inch Long	Drain	1	
33	0026	830749	SEAL		1	
34	0014	8M0056265	WASHER Tab		1	
35	0000	8M2011027	RETAINER		1	
-	0026	8M0077244	SEAL KIT Gear Housing		1	
-	0046	8M0077246	REPAIR KIT Water Pump-Upper		1	

Gear Housing Prop Shaft-SR-FleetMaster 1E053148 and Below



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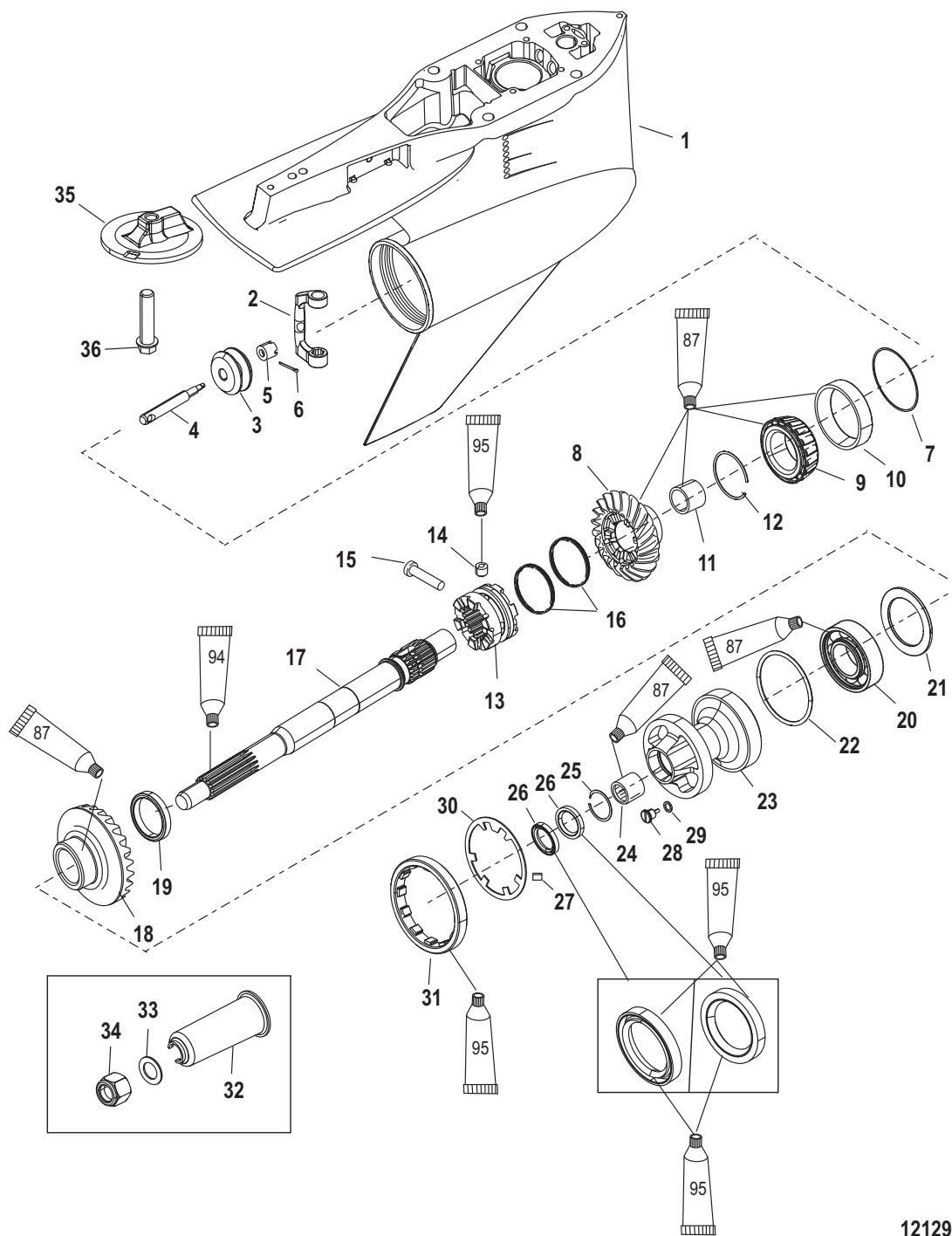
Gear Housing Prop Shaft-SR-FleetMaster 1E053148 and Below

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	1689	842004T04	GEAR HOUSING ASSEMBLY Complete	(1.75:1-X-Long)	1	
-	1689	842004T06	GEAR HOUSING ASSEMBLY Complete	(1.75:1 XX-Long)	1	
1	1689	842004T01	GEAR HOUSING ASSEMBLY Basic		1	
2	0000	823903	SHIFT CRANK		1	
3	0000	19755T7	SPOOL ASSEMBLY		1	
4		NSS	NOT SOLD SEPARATE Spool		1	
5		NSS	NOT SOLD SEPARATE Sleeve		1	
6		NSS	NOT SOLD SEPARATE Cotter Pin		1	
7	0015	47397A1	SHIM SET		AR	
8	0043	859321T04	GEAR SET Forward/Pinion		1	
9	0031	828437A2	BEARING ASSEMBLY		1	
10		NSS	NOT SOLD SEPARATE Cup		1	
11	0031	30895T	BEARING Needle		1	
12	0053	856823	RING Retaining		1	
13	0052	848878T	CLUTCH		1	
14	0017	78909	PIN Detent		2	
15	0017	848838	PIN Cross		1	
16	0024	78962	SPRING		2	
17	0044	841978	PROPELLER SHAFT		1	
18	0043	848881A1	GEAR Reverse		1	
19	0023	8241081	THRUST SPACER		1	
20	0030	88957T	BEARING Ball		1	
21	0000	681001	RING Thrust		1	
22	0025	31534	O-RING		1	[1]
23	0000	848840T1	CARRIER ASSEMBLY Bearing		1	
24	0031	817072	BEARING Roller		1	
25	0053	817071	RING Snap		1	
26	0026	815565	SEAL Oil		2	[1]
27	0028	30281	KEY		1	
28	0022	67892A06	PLUG KIT Drain - Magnetic		1	
29	0012	191833	SEAL		1	[2]
30	0014	79447	TAB WASHER		1	
31	0000	79448	RETAINER		1	
32	0000	8480611	COVER		1	
33	0012	85344	WASHER (.750 Inside Diameter)		1	
34	0011	52707Q1	PROP NUT KIT (.750-16)		1	[3]
35	0010	66024	SCREW (.437-14 x 1.75)		1	
36	0097	762145	ANODE		1	[4]
-	0026	816575A6	SEAL KIT Gear Housing		1	

PART NOTES:

[1] - COMPONENT OF GEAR HOUSING SEAL KIT 816575A 6

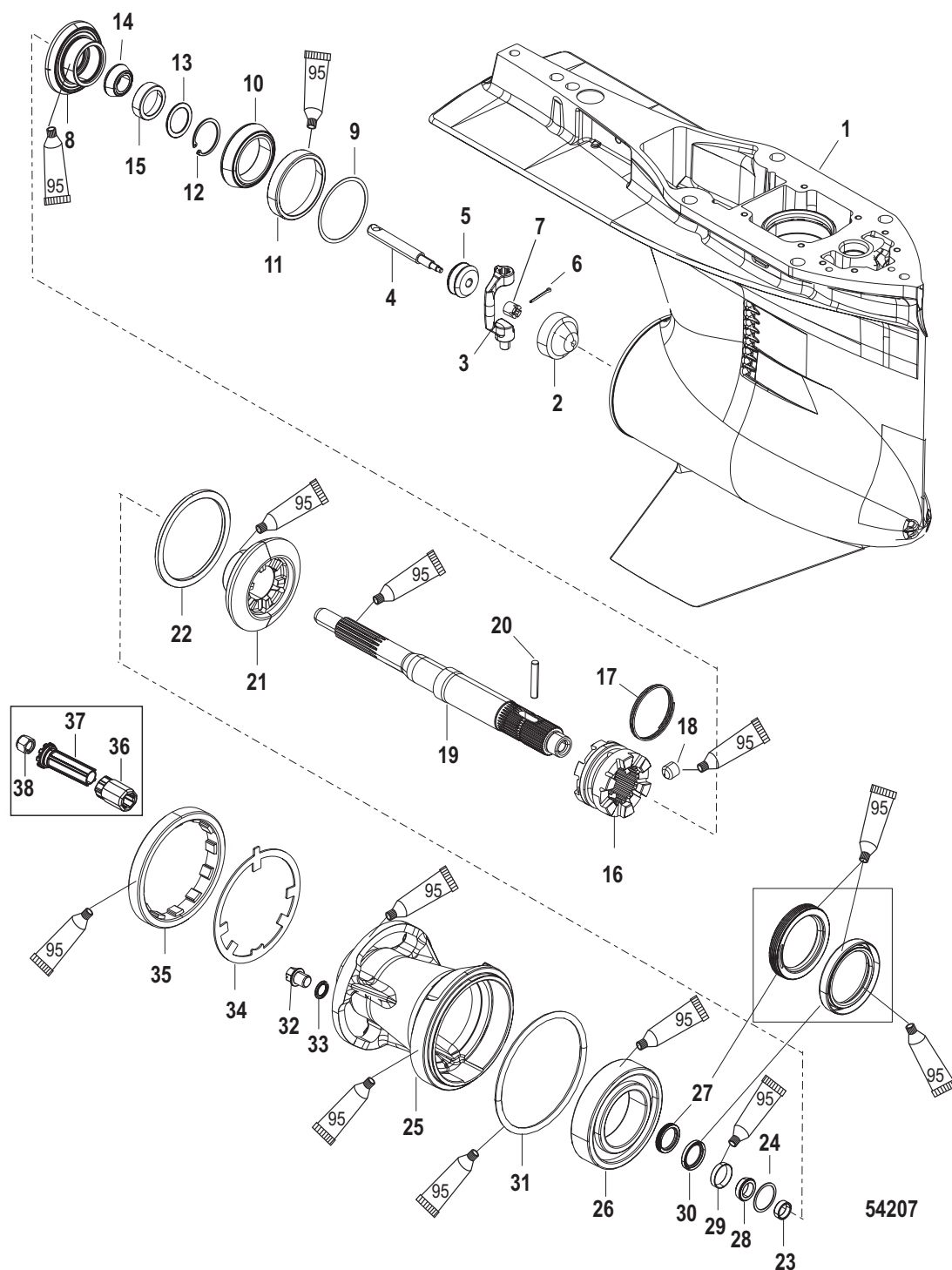
Gear Housing Prop Shaft-SR-FleetMaster 1E053148 and Below



Gear Housing Prop Shaft-SR-FleetMaster 1E053148 and Below

- [2] - Alternate part numbers:
 - 19183 3Bulk Pack
 - 19183K02MPP
 - 19183Q02QS
 - COMPONENT OF GEAR HOUSING SEAL KIT 816575A 6
- [3] - Alternate part numbers:
 - 52707A 1Service Part
 - 52707Q 1QS
 - 52707T 1MPP
 - 827614BBulk Pack
- [4] - Alternate part numbers:
 - 76214 5Service Part
 - 76214A 6Magnesium
 - 76214Q 5QS
 - 76214T 5MPP
 - 8M0059339Bulk Pack

Gear Housing Prop Shaft-SR-FleetMaster 1E053149 and Up

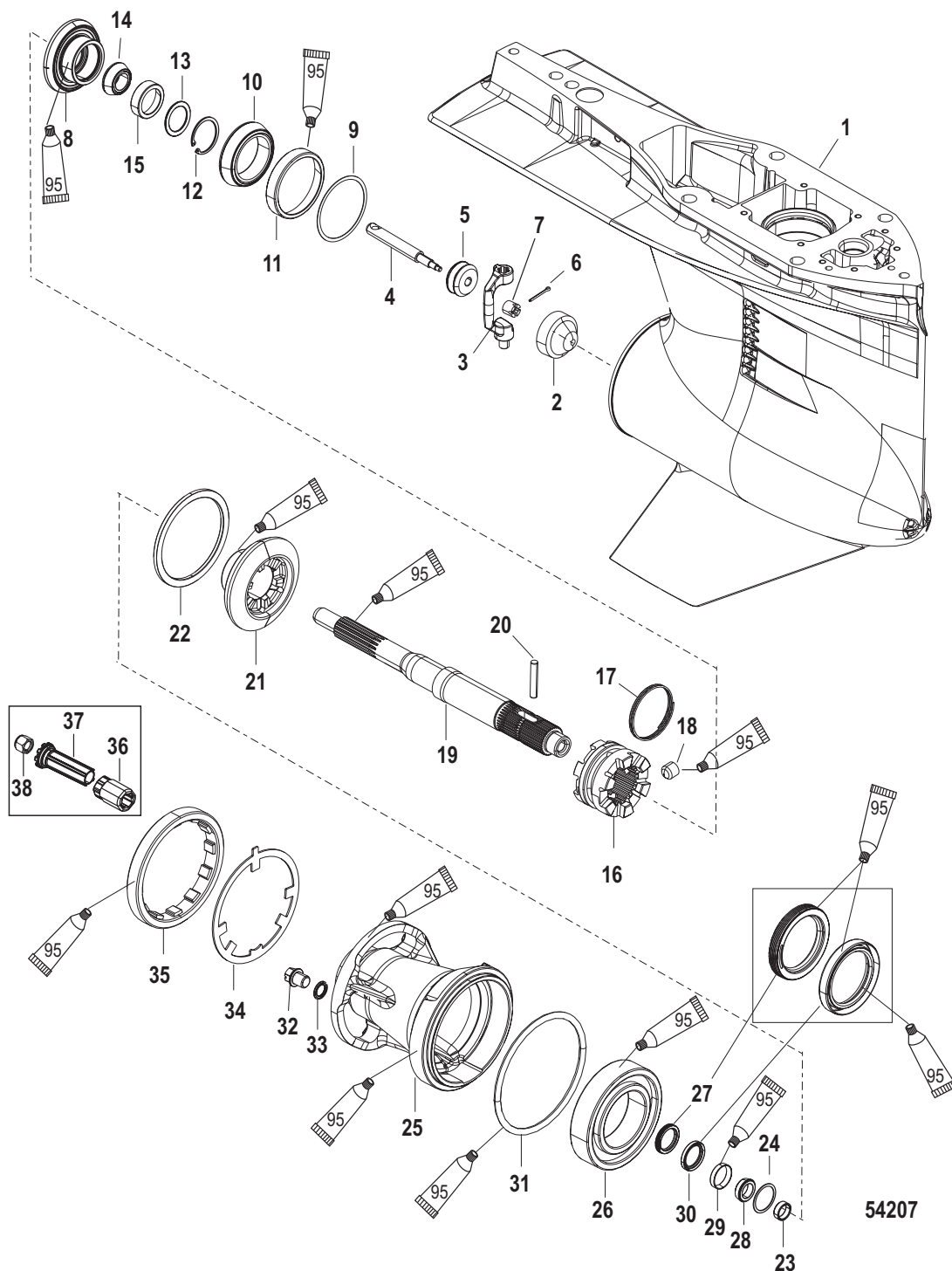


Gear Housing Prop Shaft-SR-FleetMaster 1E053149 and Up

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	1689	842004T26	GEAR HOUSING ASSEMBLY XL, Complete	(1.75:1)	1	
-	1689	842004T28	GEAR HOUSING ASSEMBLY XXL, Complete	(1.75:1)	1	
1	1600	842004T29	GEAR HOUSING ASSEMBLY Basic		1	
2		NSS	NOT SOLD SEPARATE Plug		1	
3	0000	8M0046215	CRANK, Shifter 1/4 Pivot Pin		1	
4	0000	19755T7	SPOOL ASSEMBLY		1	
5		NSS	NOT SOLD SEPARATE Spool		1	
6	0018	469501	COTTER PIN		1	
7		NSS	NOT SOLD SEPARATE Sleeve Adjusting		1	
8	0043	892595A04	GEAR SET Forward/Pinion	(1.75:1)	1	
9	0015	8M0063270	SHIM SET		AR	
10	0031	884323T01	BEARING ASSEMBLY Roller		1	
11		NSS	NOT SOLD SEPARATE Cup		1	
12	0053	8M0051043	RETAINING RING		1	
13	0012	8M0053823	THRUST WASHER		1	
14	0031	884325T01	BEARING ASSEMBLY Roller- Tapered		1	
15		NSS	NOT SOLD SEPARATE Cup		1	
16	0052	880714T	CLUTCH		1	
17	0024	30893	SPRING		1	
18	0017	828356	PIN Detent		1	
19	0044	8M0069774	PROPELLER SHAFT		1	
20	0017	8M0084681	PIN Cross		1	
21	0043	8M0118363	GEAR Reverse, 21T	(1.75:1)	1	
22	0000	880699	THRUST RING		1	
23	0023	8M0064306	SPACER		1	
24	0015	8M0076745	SHIM SET		1	
24	0012	8M0050423	WASHER .020		A/R	
24	0012	8M0050424	WASHER .022		A/R	
24	0012	8M0050425	WASHER .024		A/R	
24	0012	8M0050427	WASHER .026		A/R	
24	0012	8M0050428	WASHER .028		A/R	
24	0012	8M0050429	WASHER .030		A/R	
24	0012	8M0050430	WASHER .032		A/R	
24	0012	8M0050431	WASHER .034		A/R	
24	0012	8M0050432	WASHER .036		A/R	
24	0012	8M0050433	WASHER .038		A/R	
24	0012	8M0050434	WASHER .040		A/R	
24	0012	8M0050435	WASHER .042		A/R	
24	0012	8M0050436	WASHER .044		A/R	
24	0012	8M0050437	WASHER .046		A/R	
24	0012	8M0050438	WASHER .048		A/R	
24	0012	8M0050439	WASHER .050		A/R	

Gear Housing Prop Shaft-SR-FleetMaster 1E053149 and Up

Gear Housing Prop Shaft-SR-FleetMaster 1E053149 and Up



Gear Housing Prop Shaft-SR-FleetMaster 1E053149 and Up

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
25	0000	8M0083392	CARRIER ASSEMBLY Bearing		1	
26	0030	884329T	BEARING Ball		1	
27	0026	888483	SEAL Oil		1	[1]
28	0031	884330T01	BEARING ASSEMBLY Tapered		1	
29		NSS	NOT SOLD SEPARATE Cup		1	
30	0026	888483	SEAL Oil		1	[1]
31	0025	896524	O-RING (3.850 x .210)		1	[1]
32	0010	880717A01	SCREW/SEAL KIT		1	
33	0026	830749	SEAL		1	[1]
34	0014	880697	KEYED WASHER		1	
35	0000	8M2011027	RETAINER		1	
36	0000	896233A01	DRIVE SLEEVE ASSEMBLY		1	
37	0000	8M0061986	ADAPTER KIT		1	
38	0011	52707T1	PROP NUT KIT (.750-16)	(Mercury Branded)	1	[2]
38	0011	52707Q1	PROP NUT KIT (.750-16)	(Quicksilver Branded)	1	[2]
-	0026	830749A01	SEAL KIT Gear Housing		1	

PART NOTES:

- [1] - COMPONENT OF GEAR HOUSING SEAL KIT 816575A 6
 [2] - Alternate part numbers:

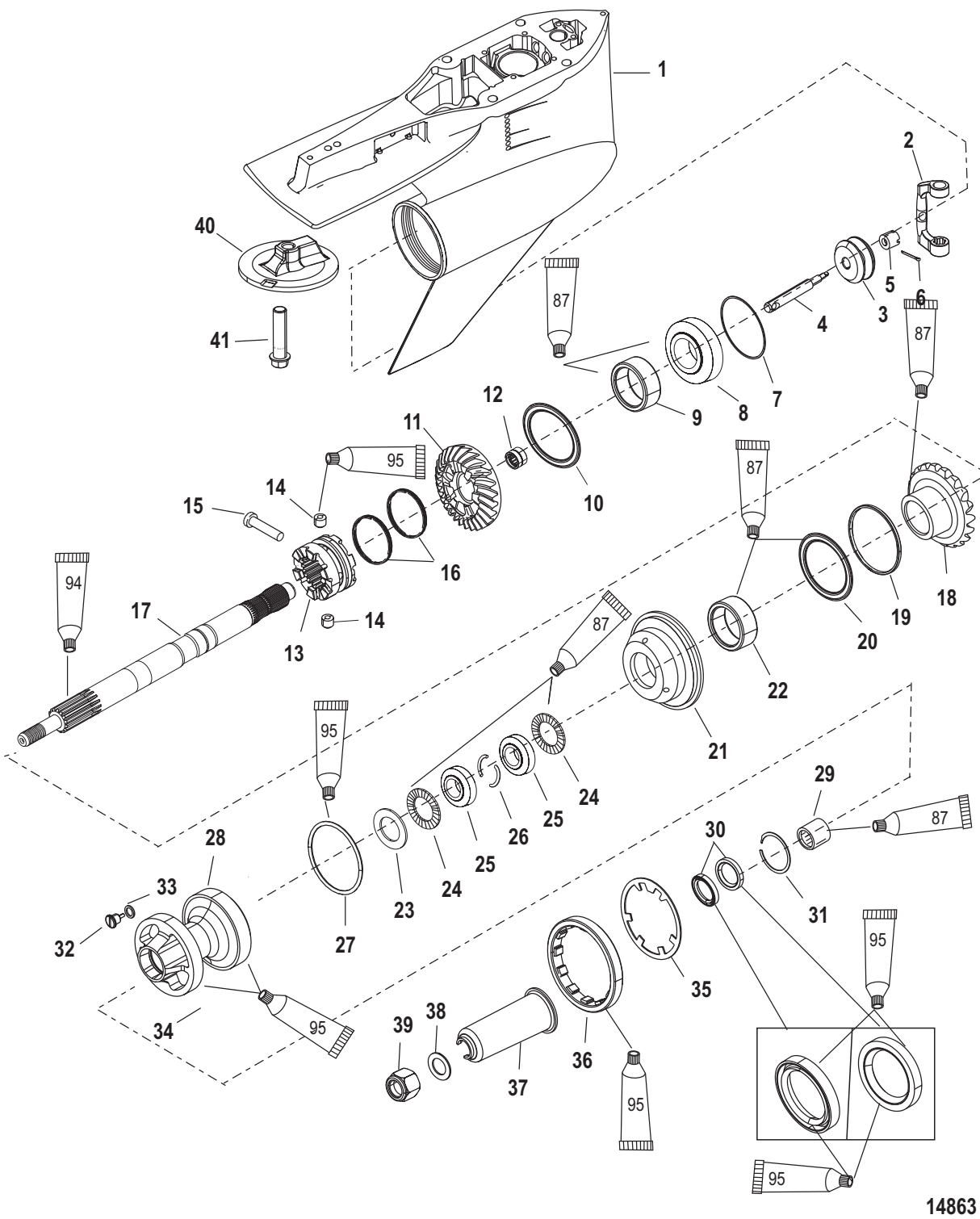
52707A 1Service Part

52707Q 1QS

52707T 1MPP

827614BBulk Pack

Gear Housing Prop Shaft-CR-FleetMaster 1E053148and Below



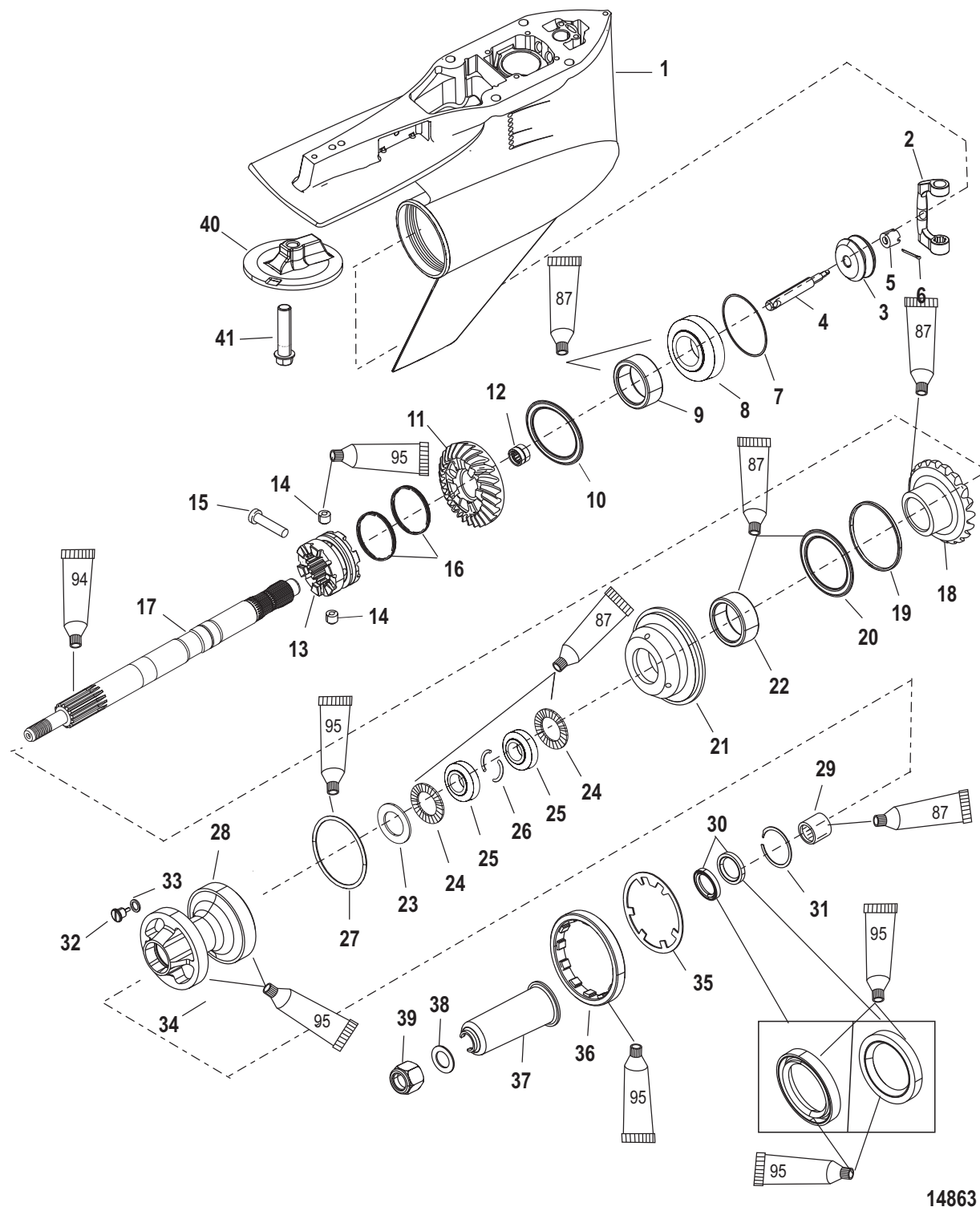
Gear Housing Prop Shaft-CR-FleetMaster 1E053148and Below

Gear Housing Prop Shaft-CR-FleetMaster 1E053148and Below

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	1689	842004T05	GEAR HOUSING ASSEMBLY Complete	(1.75:1-X-Long)	1	
-	1689	842004T07	GEAR HOUSING ASSEMBLY CXXL, Complete	(1.75:1 XX-Long)	1	
1	1689	842004T01	GEAR HOUSING ASSEMBLY Basic		1	
2	0000	823903	SHIFT CRANK		1	
3	0000	19755T7	SPOOL ASSEMBLY		1	
4		NSS	NOT SOLD SEPARATE Spool		1	
5		NSS	NOT SOLD SEPARATE Sleeve		1	
6		NSS	NOT SOLD SEPARATE Cotter Pin		1	
7	0015	47397A1	SHIM SET		AR	
8	0000	848876A1	ADAPTER ASSEMBLY Bearing		1	
9	0031	15843T	BEARING Needle		1	
10	0031	815480	BEARING Thrust		1	
11	0043	828696T4	GEAR Reverse		1	
12	0031	15844	BEARING ASSEMBLY Roller		1	
13	0052	848878T	CLUTCH		1	
14	0017	78909	PIN Detent		2	
15	0017	848838	PIN Cross		1	
16	0024	78962	SPRING		2	
17	0044	841979	PROPELLER SHAFT		1	
18	0043	828695T04	GEAR SET Forward/Pinion		1	
19	0023	1761540	SPACER Shim	(.178)	AR	
19	0023	1761541	SPACER SHIM	(.180)	AR	
19	0023	1761542	SPACER SHIM	(.182)	AR	
19	0023	1761543	SPACER SHIM	(.184)	AR	
19	0023	1761544	SPACER SHIM	(.186)	AR	
19	0023	1761545	SPACER SHIM	(.188)	AR	
19	0023	1761546	SPACER SHIM	(.190)	AR	
19	0023	1761547	SPACER SHIM	(.192)	AR	
19	0023	1761548	SPACER SHIM	(.194)	AR	
19	0023	1761549	SPACER SHIM	(.196)	AR	
19	0023	1761550	SPACER SHIM	(.198)	AR	
19	0023	1761551	SPACER SHIM	(.200)	AR	
20	0031	815480	BEARING Thrust		1	
21	0000	848875A1	ADAPTER ASSEMBLY Bearing		1	
22	0031	15843T	BEARING Needle		1	
23	0012	18448	THRUST WASHER		1	
24	0031	15842	BEARING Thrust		2	
25	0000	8182912	THRUST RACE		2	
26	0000	814605	KEEPER		2	
27	0025	31534	O-RING		1	[1]
28	0000	848841T1	CARRIER ASSEMBLY Bearing		1	
29	0031	817072	BEARING Roller		1	
30	0026	815565	SEAL Oil		2	[1]

Gear Housing Prop Shaft-CR-FleetMaster 1E053148and Below

Gear Housing Prop Shaft-CR-FleetMaster 1E053148and Below



Gear Housing Prop Shaft-CR-FleetMaster 1E053148and Below

Gear Housing Prop Shaft-CR-FleetMaster 1E053148and Below

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
31	0053	817071	RING Snap		1	
32	0022	67892A06	PLUG KIT Drain - Magnetic		1	
33	0012	191833	SEAL		1	[2]
34	0028	30281	KEY		1	
35	0014	79447	TAB WASHER		1	
36	0000	79448	RETAINER		1	
37	0000	8480611	COVER		1	
38	0012	85344	WASHER (.750 Inside Diameter)		1	
39	0011	52707Q1	PROP NUT KIT (.750-16)		1	[3]
40	0097	762145	ANODE		1	[4]
41	0010	66024	SCREW (.437-14 x 1.75)		1	
-	0026	816575A6	SEAL KIT Gear Housing		1	
-	0000	840389K06	PROP HUB KIT		1	[5]
-	0000	840382A02	SNUBBER STRIP KIT		1	

PART NOTES:

[1] - COMPONENT OF GEAR HOUSING SEAL KIT 816575A 6

[2] - Alternate part numbers:

19183 3Bulk Pack

19183K02MPP

19183Q02QS

COMPONENT OF GEAR HOUSING SEAL KIT 816575A 6

[3] - Alternate part numbers:

52707A 1Service Part

52707Q 1QS

52707T 1MPP

827614BBulk Pack

[4] - Alternate part numbers:

76214 5Service Part

76214A 6Magnesium

76214Q 5QS

76214T 5MPP

8M0059339Bulk Pack

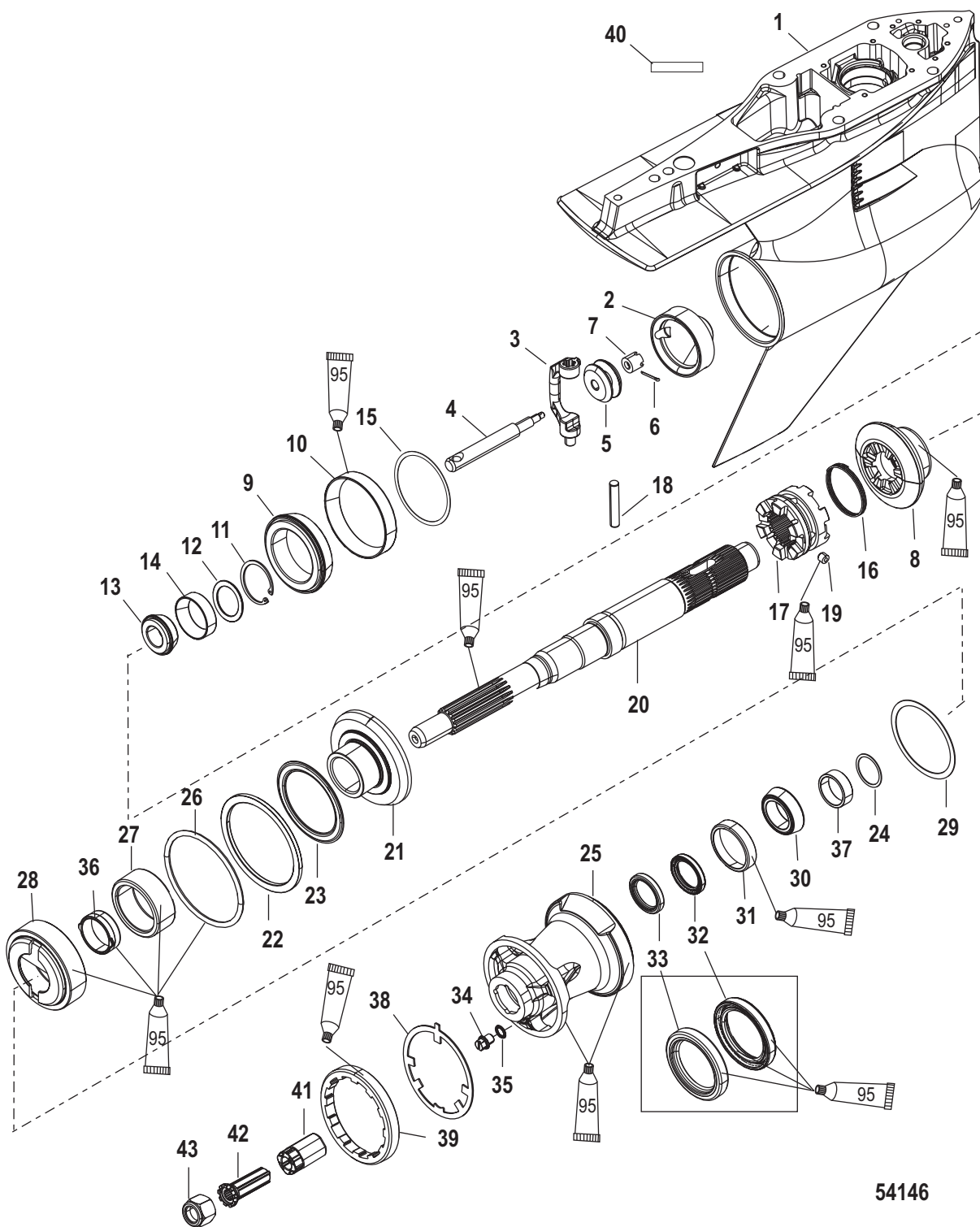
[5] - Alternate part numbers:

840389K06MPP

840389K 5Service Part

840389Q06QS

Gear Housing Prop Shaft-CR-FleetMaster 1E053149 and Up

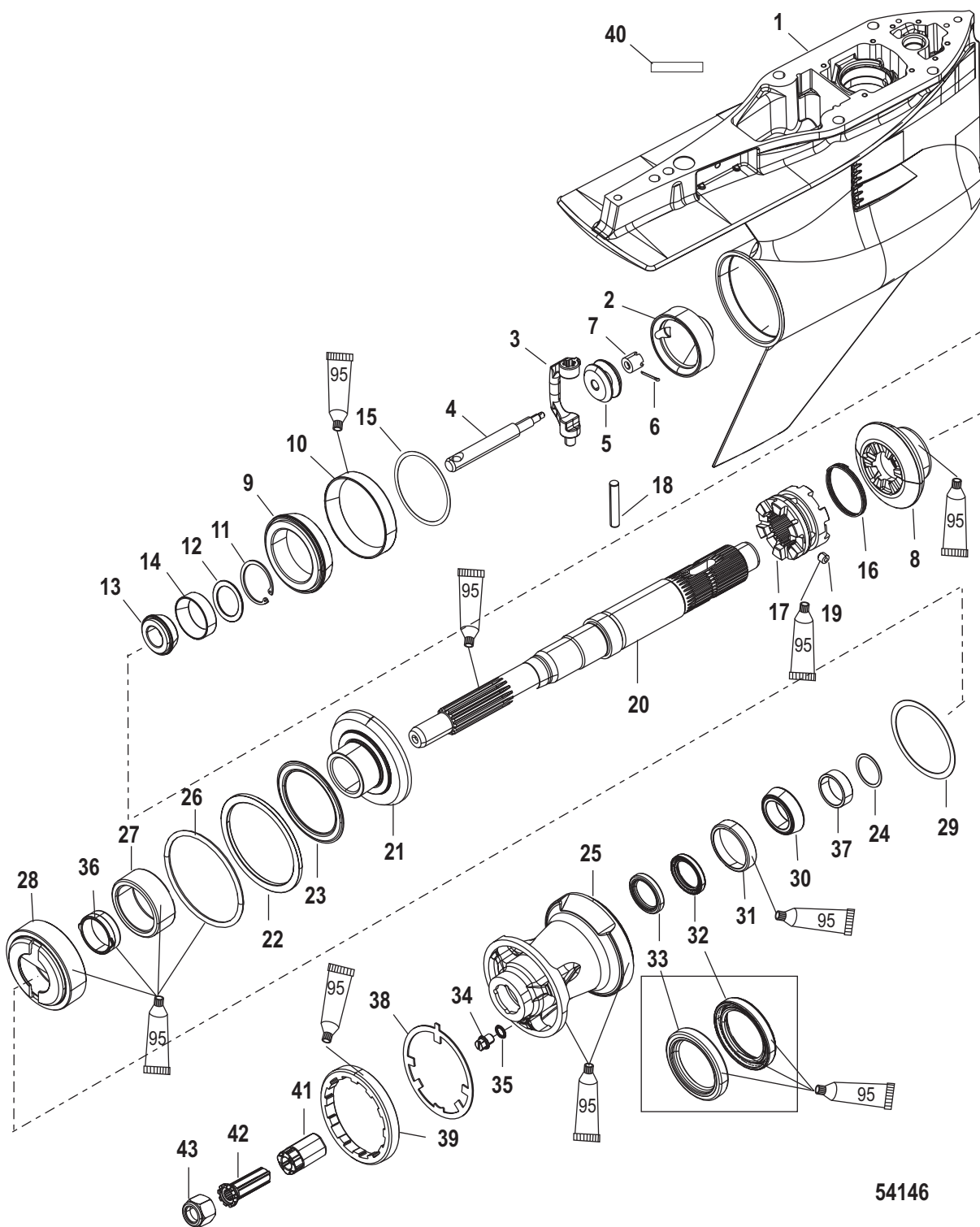


Gear Housing Prop Shaft-CR-FleetMaster 1E053149 and Up

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	1689	842004T27	GEAR HOUSING ASSEMBLY CXL, Complete	(1.75:1)	1	
-	1689	842004T07	GEAR HOUSING ASSEMBLY CXXL, Complete	(1.75:1)	1	
1	1600	842004T29	GEAR HOUSING ASSEMBLY Basic		1	
2		NSS	NOT SOLD SEPARATE Plug		1	
3	0000	8M0046215	CRANK, Shifter 1/4 Pivot Pin		1	
4	0000	19755T7	SPOOL ASSEMBLY		1	
5		NSS	NOT SOLD SEPARATE Spool		1	
6	0018	469501	COTTER PIN		1	
7		NSS	NOT SOLD SEPARATE Sleeve Adjusting		1	
8	0043	880723A02	GEAR Reverse	(1.75:1)	1	
9	0031	884323T01	BEARING ASSEMBLY Roller		1	
10		NSS	NOT SOLD SEPARATE Cup		1	
11	0053	8M0051043	RETAINING RING		1	
12	0012	8M0053823	THRUST WASHER		1	
13	0031	884325T01	BEARING ASSEMBLY Roller-Tapered		1	
14		NSS	NOT SOLD SEPARATE Cup		1	
15	0015	8M0063270	SHIM SET		AR	
16	0024	30893	SPRING		1	
17	0052	880714T	CLUTCH		1	
18	0017	8M0084681	PIN Cross		1	
19	0017	828356	PIN Detent		1	
20	0044	8M0069774	PROPELLER SHAFT		1	
21	0043	8M0119539	GEAR ASSEMBLY Forward	(1.75:1)	1	
22	0000	880699	THRUST RING		1	
23	0031	815480	BEARING Thrust		1	
24	0015	8M0076745	SHIM SET		1	
24	0012	8M0050423	WASHER .020		AR	
24	0012	8M0050424	WASHER .022		AR	
24	0012	8M0050425	WASHER .024		AR	
24	0012	8M0050427	WASHER .026		AR	
24	0012	8M0050428	WASHER .028		AR	
24	0012	8M0050429	WASHER .030		AR	
24	0012	8M0050430	WASHER .032		AR	
24	0012	8M0050431	WASHER .034		AR	
24	0012	8M0050432	WASHER .036		AR	
24	0012	8M0050433	WASHER .038		AR	
24	0012	8M0050434	WASHER .040		AR	
24	0012	8M0050435	WASHER .042		AR	
24	0012	8M0050436	WASHER .044		AR	
24	0012	8M0050437	WASHER .046		AR	
24	0012	8M0050438	WASHER .048		AR	
24	0012	8M0050439	WASHER .050		AR	

Gear Housing Prop Shaft-CR-FleetMaster 1E053149 and Up

Gear Housing Prop Shaft-CR-FleetMaster 1E053149 and Up



Gear Housing Prop Shaft-CR-FleetMaster 1E053149 and Up

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
25	0000	8M0086846	CARRIER ASSEMBLY Bearing		1	
26	0025	896524	O-RING (3.850 x .210)		1	[1]
27	0031	814653T	BEARING ASSEMBLY Needle Rollers		1	
28	0000	880728	ADAPTER Bearing		1	
29	0015	47397A1	SHIM SET		AR	
30	0031	884330T01	BEARING ASSEMBLY Tapered		1	
31		NSS	NOT SOLD SEPARATE Cup		1	
32	0026	888483	SEAL Oil		1	[1]
33	0026	888483	SEAL Oil		1	[1]
34	0010	880717A01	SCREW/SEAL KIT		1	
35	0026	830749	SEAL		1	[1]
36	0000	8M0053183	ADAPTER		1	
37	0023	8M0064306	SPACER		1	
38	0014	880697	KEYED WASHER		1	
39	0000	8M2011027	RETAINER		1	
40		NSS	NOT SOLD SEPARATE Decal- Counter Rotation		1	
41	0000	896233A01	DRIVE SLEEVE ASSEMBLY		1	
42	0000	8M0061986	ADAPTER KIT		1	
43	0011	52707T1	PROP NUT KIT (.750-16)	(Mercury Branded)	1	[2]
43	0011	52707Q1	PROP NUT KIT (.750-16)	(Quicksilver Branded)	1	[2]
-	0026	830749A01	SEAL KIT Gear Housing		1	

PART NOTES:

- [1] - COMPONENT OF GEAR HOUSING SEAL KIT 816575A 6
 [2] - Alternate part numbers:

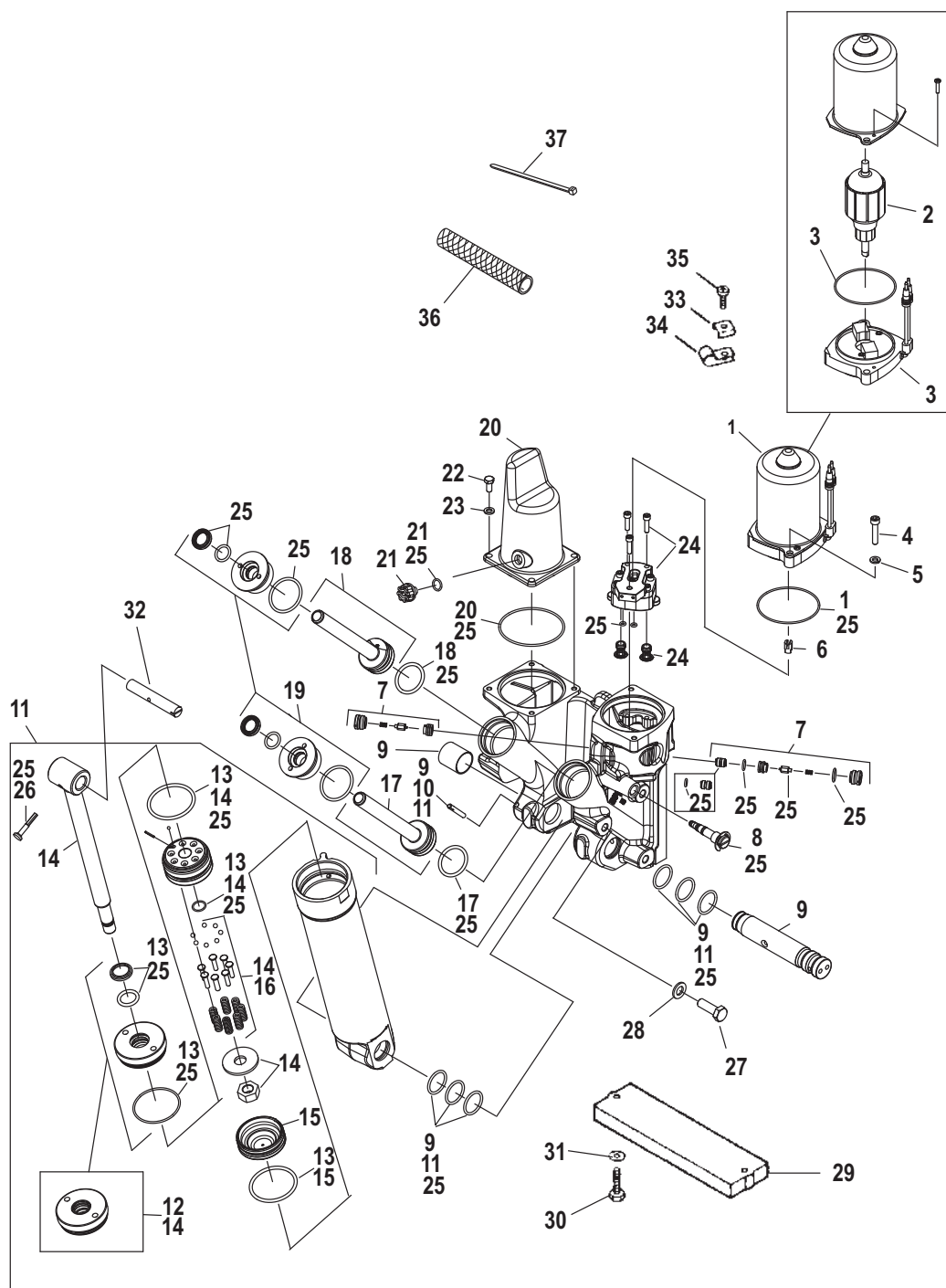
52707A 1Service Part

52707Q 1QS

52707T 1MPP

827614BBulk Pack

Power Trim Components

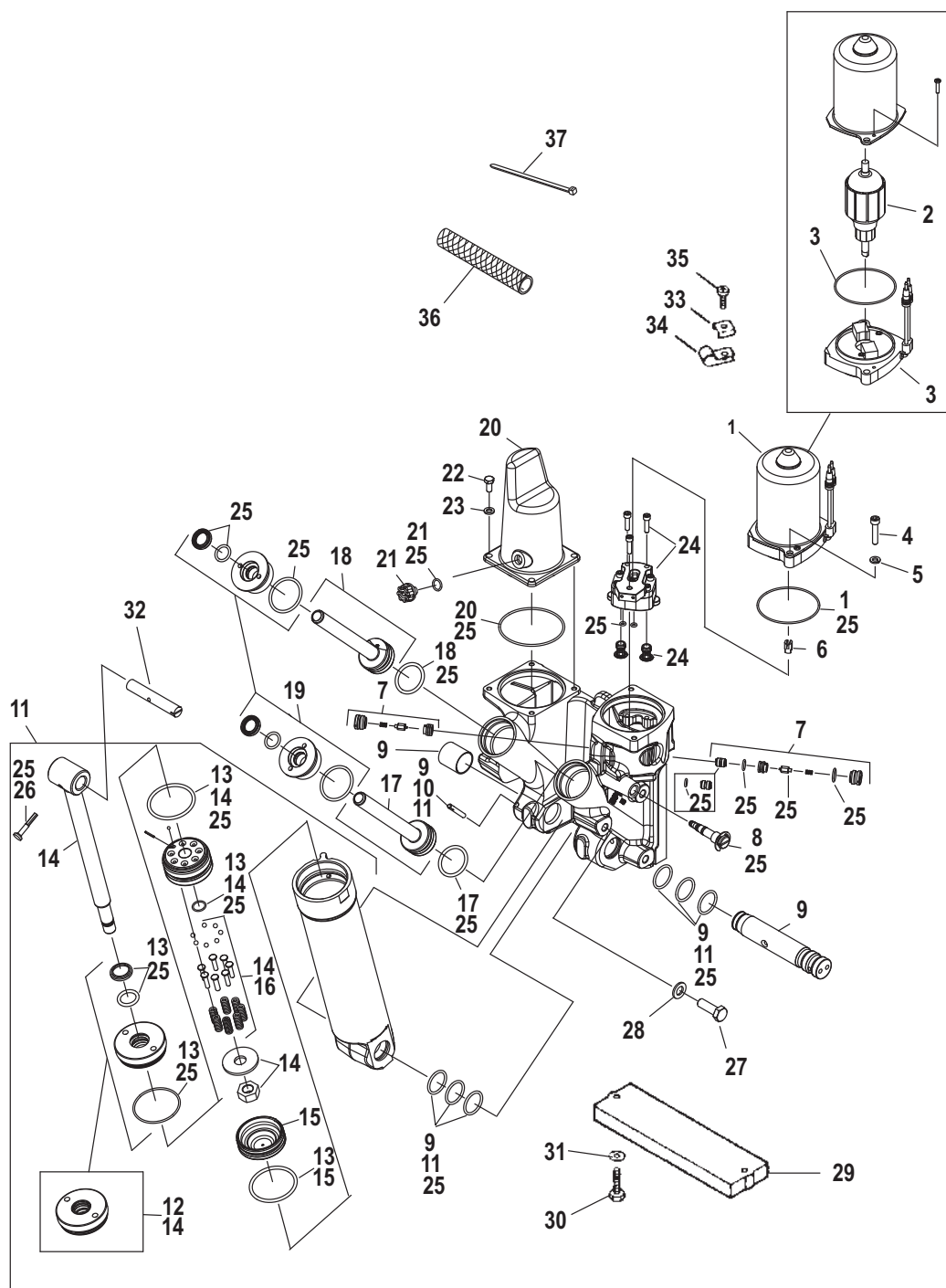


1337

Power Trim Components

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0000	855998A05	POWER TRIM ASSEMBLY Complete	Metal Motor Housing	1	
1	0000	878265A4	TRIM MOTOR		1	
2		NSS	NOT SOLD SEPARATE Armature		1	
3		NSS	NOT SOLD SEPARATE End Frame		1	
4	0010	82494830	SCREW (M6 x 30)		2	
5	0013	400256	LOCKWASHER (M6)		2	
6	0000	8782451	DRIVESHAFT		1	
7	0000	878410A1	PO CHECK KIT		1	
8	0000	813442A2	MANUAL RELEASE ASSEMBLY	(Includes Reference #26)	1	
9	0000	878241A02	SHAFT KIT		1	
10	0017	878267	PIN		1	
11	0000	878235A02	TILT CYLINDER ASSEMBLY		1	
12	0000	878239A1	GUIDE KIT	(Includes Reference #26)	1	
13	0000	878409A1	O-RING KIT	(Includes Reference #26)	1	
14	0000	878412A1	SHOCK ROD KIT	(Includes Reference #26)	1	
15	0000	878242A1	PISTON ASSEMBLY Memory		1	
16	0000	878406A1	REPAIR KIT Check Valve	(Includes Reference #26)	1	
17	0000	878414A1	PISTON ASSEMBLY		1	
18	0000	878413A1	PISTON ASSEMBLY		1	
19	0000	878243A1	GUIDE ASSEMBLY		2	
20	0000	878264A1	RESERVOIR KIT		1	
21	0019	811613	PLUG ASSEMBLY		1	
22	0010	4000327	SCREW (M6 x 14)		4	
23	0012	43450	WASHER		4	
24	0000	892251A01	PUMP KIT		1	
25	0000	878408A1	REPAIR KIT Power Trim		1	
26	0017	821539	PIN Trilobe		1	
27	0010	858771	SCREW (M10 x 30)		6	
28	0012	4002319	WASHER		6	
29	0097	818298Q1	ANODE KIT		1	[1]
30	0010	4000330	SCREW (M6 x 25)		2	
31	0012	29245	WASHER (.281 x .500 x .060) Stainless Steel		2	
32	0000	99625002	SHAFT		1	
33	0000	69205	C WASHER		2	
34	0054	22875	CLIP		2	
35	0010	878608	SCREW (#10-16 x .500)		2	
36	0032	828547353	CONDUIT (.350 Inside Diameter x 3.00 Feet Bulk) (Cut to 12 Inches)		1	
37	0054	816311T	TIE STRAP (8.00 Inches)		1	

Power Trim Components



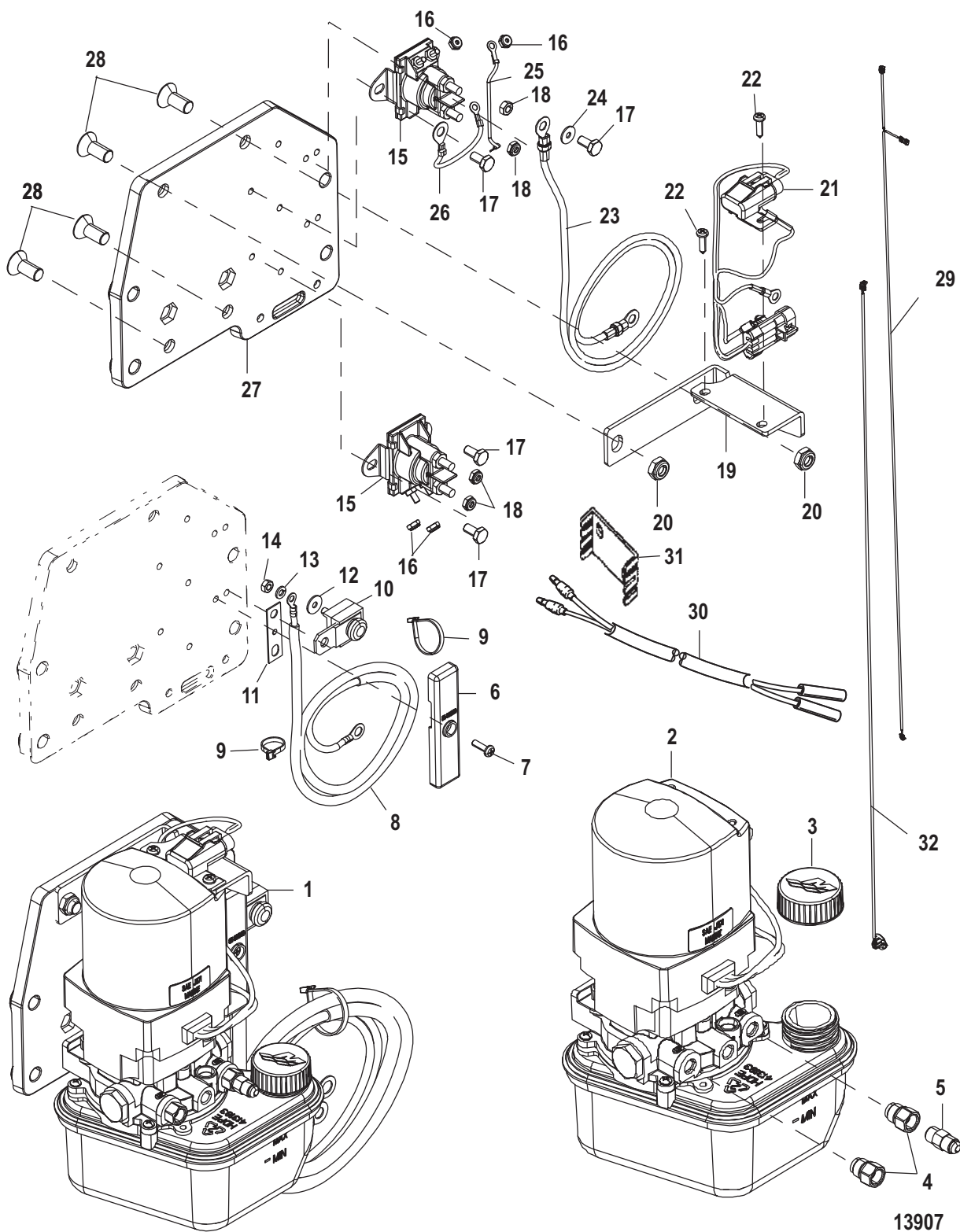
1337

Power Trim Components

PART NOTES:

- [1] - Alternate part numbers:
- 818298A 1Service Part
 - 818298Q 1QS
 - 818298T 1MPP
 - 818298T 3Magnesium
 - 8M0059343Bulk Pack

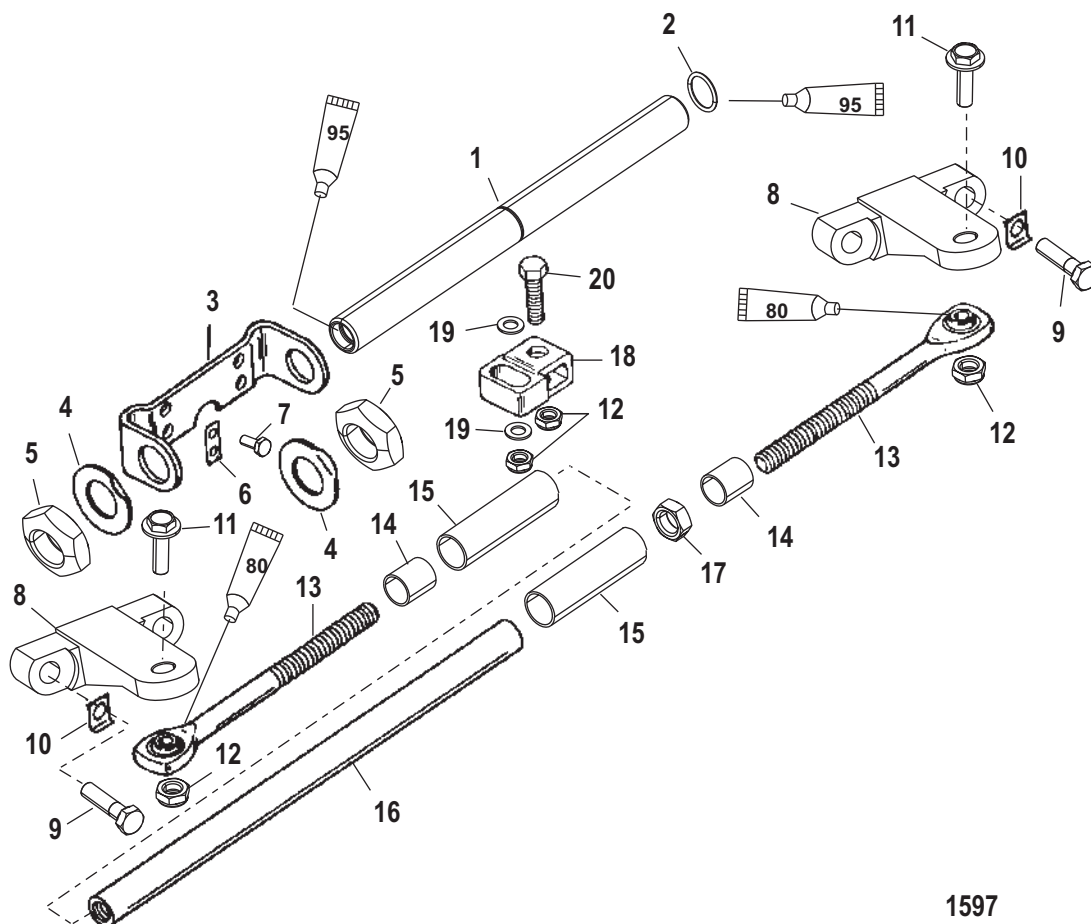
Trim Pump and Mounting Brackets



Trim Pump and Mounting Brackets

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	843017T03	PUMP ASSEMBLY Trim - Complete		1	
2	0000	843017T01	PUMP ASSEMBLY Trim		1	
3	0036	865448A01	CAP Oil Reservoir		1	
4	0022	808727	CONNECTOR (.50-20 UNF To .4375-24 Inverted Flare)		2	
5	0022	818200	FITTING		1	
6	0085	861680	INSULATOR		1	
7	0010	48409	SCREW (#10-16 x .625) Stainless Steel		1	
8	0084	79139A12	CABLE ASSEMBLY Red-Positive		1	
9	0054	816311T	TIE STRAP (8.00 Inches)		2	
10	0088	79023A10	FUSE ASSEMBLY 110 Ampere		1	
11	0000	94275	LINK		1	
12	0012	25908	WASHER (.265 x .812 x .0625)		1	
13	0013	26992	LOCKWASHER (.250) Stainless Steel		1	
14	0011	21825	NUT (.250-28)		1	
15	0089	96158T	SOLENOID		2	
16	0011	826709104	NUT (#8-32) Stainless Steel		4	
17	0010	73286	SCREW (.250-20 x .500) Stainless Steel		4	
18	0011	826709108	NUT (.250-20) Stainless Steel		4	
19	0000	846866	BRACE		1	
20	0011	826709112	NUT (.375-16) Stainless Steel		2	
21	0084	79147A09	HARNESS ASSEMBLY		1	
22	0010	57807	SCREW (#10-16 x .750) Stainless Steel		2	
23	0084	79138A9	CABLE ASSEMBLY (6.00 Feet) Black-Negative		1	
24	0012	846673	WASHER (.265 x .500 x .060) Stainless Steel		1	
25	0084	86322A15	CABLE ASSEMBLY (5.50 Inches) Black		1	
26	0084	86322A24	CABLE ASSEMBLY (4.00 Inches)		1	
27	0000	841226001	BRACKET		1	
28	0010	844417	SCREW (.375-16 x .875) Stainless Steel		4	
29	0084	848017A07	HARNESS ASSEMBLY Trim		1	
30	0084	65017A14	HARNESS ASSEMBLY		1	
31	0000	79146	RETAINER		2	
32	0087	842031T02	SWITCH KIT Tilt		1	
-	0000	842109A01	MOUNT KIT Floor		1	
-	0000	87762A04	BRACKET ASSEMBLY Trim Pump Mounting		1	

Dual Engine Tie Bar Kit

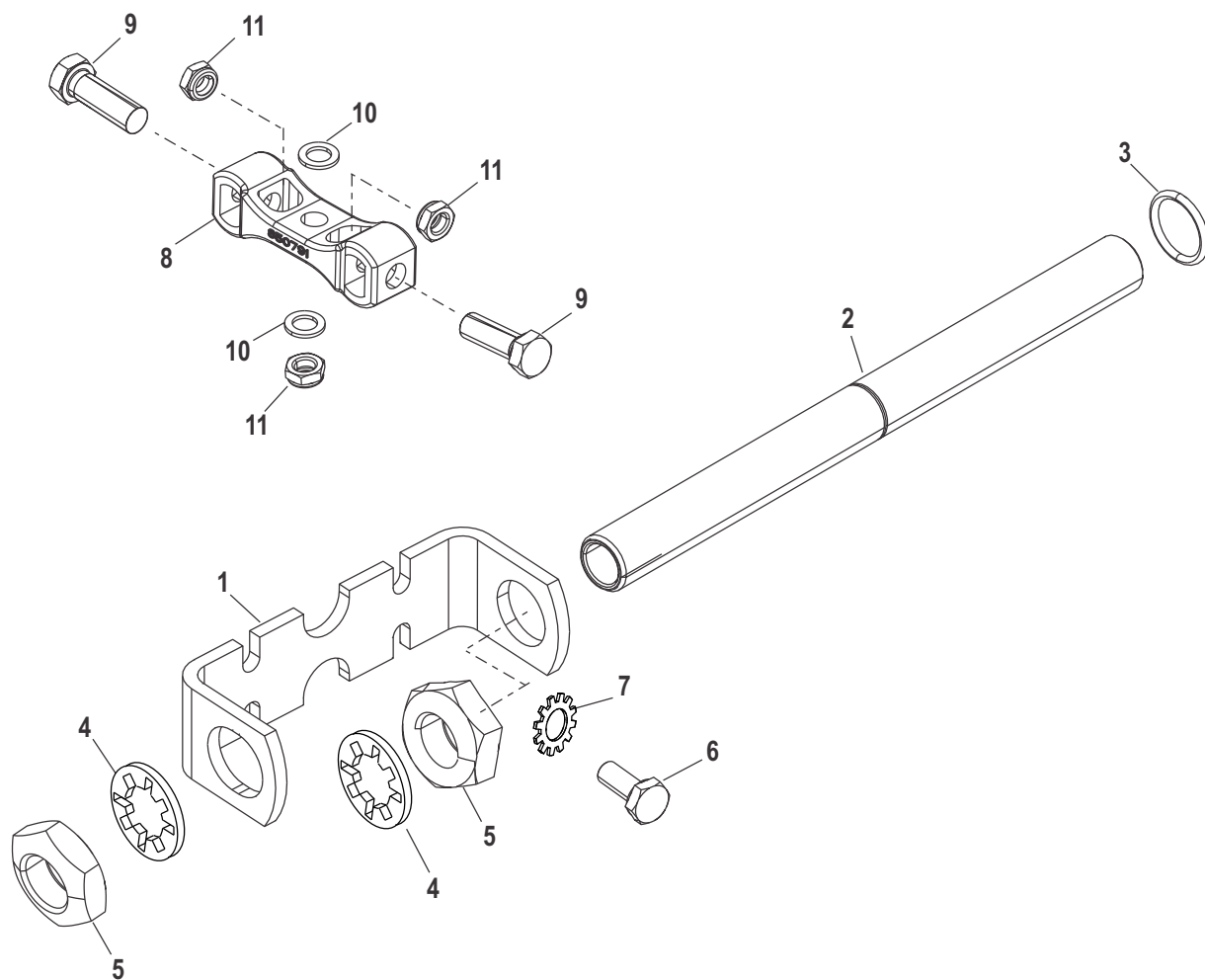


1597

Dual Engine Tie Bar Kit

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0000	92876A9	EXTENSION KIT Dual Engine		1	
1	0000	71565A2	TUBE ASSEMBLY		1	
2	0025	48462	O-RING (.614 x .070)		1	
3	0000	41055	MOUNT		1	
4	0014	42100	TAB WASHER		2	
5	0011	37984	NUT (.875-14)		2	
6	0000	88404	TAB WASHER		2	
7	0010	38601	SCREW (.250-28 x 1.250)		4	
8	0000	17729A1	BRACKET		2	
9	0010	62055	SCREW (.312-24 x 1.250)		4	
10	0000	17728	TAB WASHER		4	
11	0010	140001	SCREW (.375-24 x 1.38)		2	
12	0011	826709113	NUT (.375-24) Stainless Steel		6	
13	0000	8M0005848	STEERING EYE		2	
14	0023	23651	SLEEVE (1.625)		2	
15	0000	97931	TUBING (4.00 Inches)		2	
16	0000	8149513	COUPLER (15.00 Inches)		1	
17	0011	42099	NUT (.562-18)		1	
18	0022	821169	COUPLING		1	
19	0012	34931	WASHER (.406 x .734 x .063) Stainless Steel	(.734 Outside Diameter)	1	
19	0012	37828	WASHER (.390 x .625 x .062) Stainless Steel	(.625 Outside Diameter)	1	
20	0010	94319	SCREW (.375-24 x 1.5)		1	

Dual Cable Attaching Kit

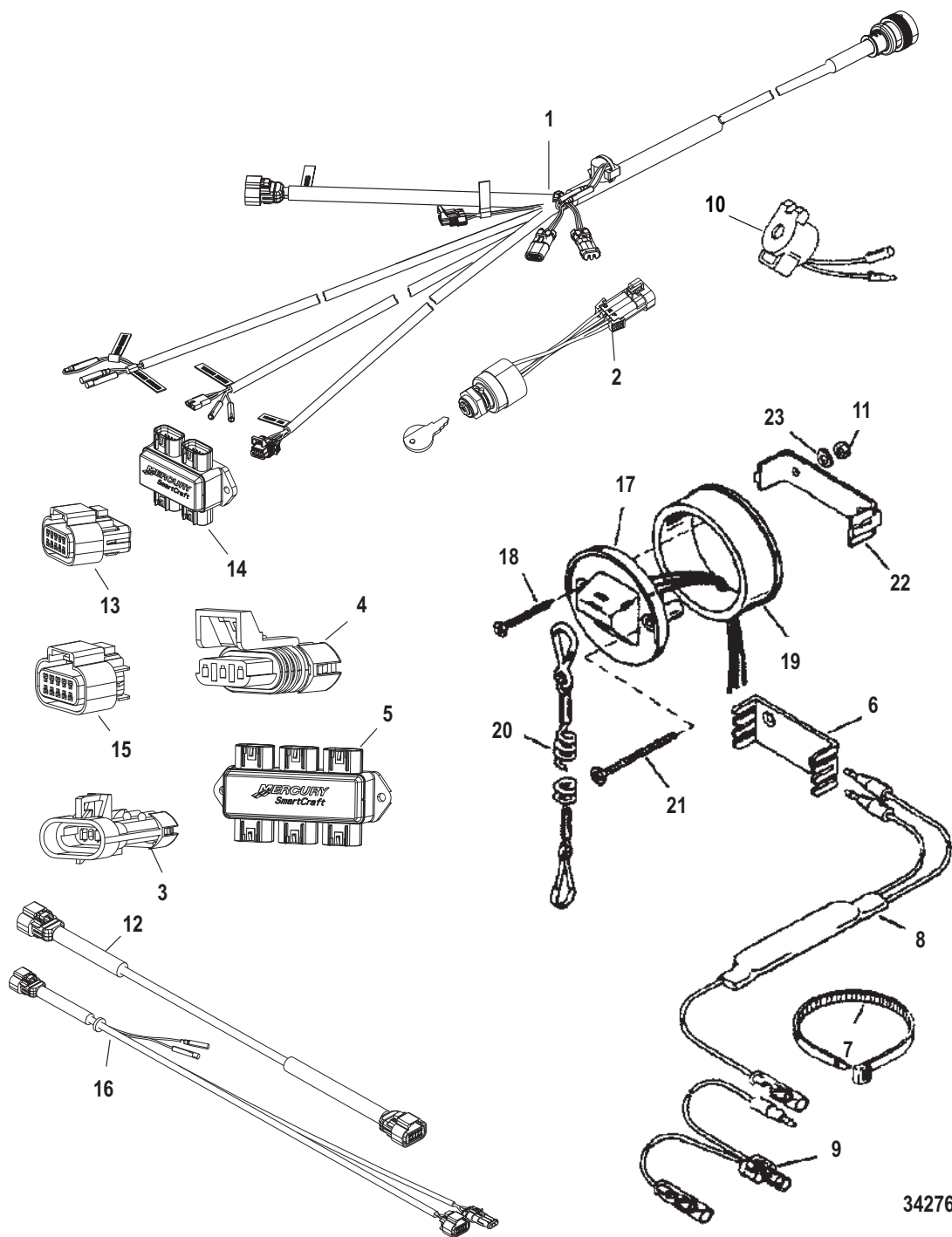


1529

Dual Cable Attaching Kit

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0000	92876A8	ATTACHING KIT Steering		1	
1	0000	41055A1	BRACKET ASSEMBLY		1	
2	0000	715651	TUBE Steering Cable		1	
3	0025	48462	O-RING (.614 x .070)		1	
4	0013	821203	LOCKWASHER		2	
5	0011	37984	NUT (.875-14)		2	
6	0010	38601	SCREW (.250-28 x 1.250)		4	
7	0013	78968	LOCKWASHER Internal (.250)		4	
8	0000	850791T	COUPLER		1	
9	0010	73732	SCREW (.375-24 x 1.120)		2	
10	0012	37828	WASHER (.390 x .625 x .062) Stainless Steel		2	
11	0011	826709113	NUT (.375-24) Stainless Steel		3	

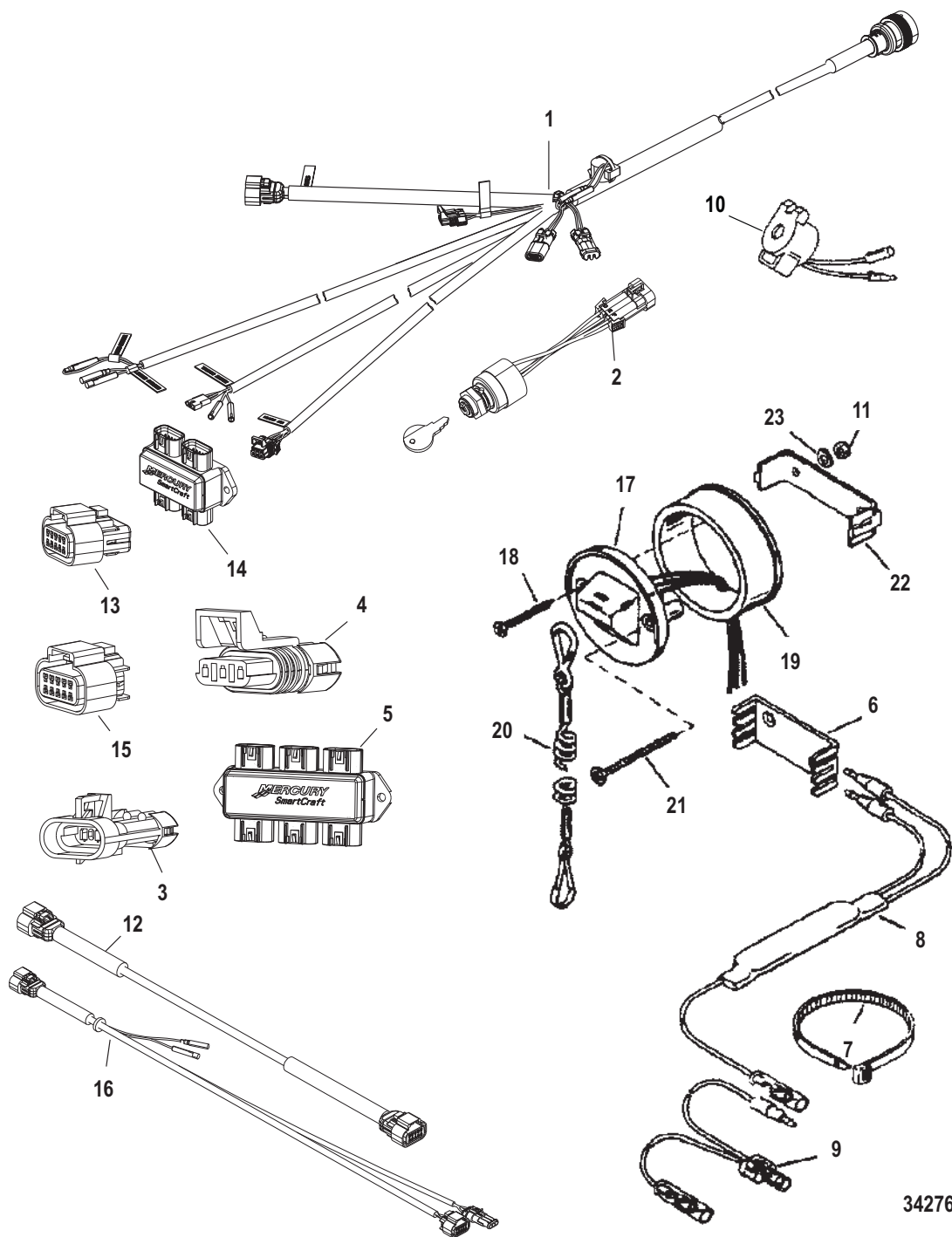
Accessories



Accessories

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0084	896537T20	HARNESS ASSEMBLY (20 Feet) Key - Choke - Horn		1	
2	0087	897716	SWITCH KIT Ignition (3 Position) With Keys		1	
3	0000	881176A1	CAP ASSEMBLY 3 Position-Male Connector		1	
4	0000	881175A1	CAP ASSEMBLY 3 Position-Female Connector		1	
5	0000	878492T16	JUNCTION BOX 6 Way		1	
6	0000	79146	RETAINER		3	
7	0054	816311T	TIE STRAP (8.00 Inches)		AR	
8	0000	812497A2	DIODE ASSEMBLY		1	
9	0084	11149A2	CABLE ASSEMBLY (6.00 Inches)		1	
10	0000	816492A2	ALARM		1	
-	0000	894911	KEY Ignition (1A)		1	
-	0000	894912	KEY Ignition (1B)		1	
-	0000	894913	KEY Ignition (1C)		1	
-	0000	894914	KEY Ignition (1D)		1	
-	0000	894915	KEY Ignition (1E)		1	
-	0000	894916	KEY Ignition (1F)		1	
-	0000	894917	KEY Ignition (2A)		1	
-	0000	894918	KEY Ignition (2B)		1	
-	0000	894919	KEY Ignition (2C)		1	
-	0000	8949110	KEY Ignition (2D)		1	
-	0000	8949111	KEY Ignition (2E)		1	
-	0000	8949112	KEY Ignition (2F)		1	
11	0011	68219	NUT (#10-32) Stainless Steel		4	
12	0084	879981T20	HARNESS ASSEMBLY (SC1000R- 20)		1	
13	0000	859318T1	TERMINATOR 10 Pin (CAN 1 and 2)		1	
14	0000	878492T14	JUNCTION BOX 4 Way		1	
15	0000	859318T2	CAP Weather - 10 Pin		1	
16	0084	879979T1	HARNESS ASSEMBLY Tachometer (SC1000-3)		1	
17	0087	19674A1	SWITCH ASSEMBLY Lanyard		1	
18	0010	18303	SCREW (.190-16 x 1.750) Stainless Steel		2	
19	0000	813679	ADAPTER		1	
20	0000	15920Q54	LANYARD ASSEMBLY		1	[1]
21	0010	32866	SCREW (#10-32 x 2.00) Stainless Steel		2	
22	0000	18321	CLAMP Mounting		1	
23	0012	24676	WASHER (.200 x .440 x .032)		2	
-	0084	879968T10	HARNESS ASSEMBLY (SC1000-10)		1	
-	0079	879896K11	SYSTEM MONITOR KIT SC1000 - Front Mount		1	

Accessories



Accessories

PART NOTES:

- [1] - Alternate part numbers:
 15920Q54QS
 15920T54MPP

Powerhead Gasket Set Components

Powerhead Gasket Set Components

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0027	841220A03	GASKET SET Powerhead		1	
-	0021	857005A1	DIAPHRAGM KIT Fuel Pump		1	
-		NSS	NOT SOLD SEPARATE Diaphragm		2	
-		NSS	NOT SOLD SEPARATE Retainer		2	
-		NSS	NOT SOLD SEPARATE Spring		1	
-		NSS	NOT SOLD SEPARATE Cap		1	
-		NSS	NOT SOLD SEPARATE Spring-Boost		1	
-		NSS	NOT SOLD SEPARATE Cap-Spring End		1	
-		NSS	NOT SOLD SEPARATE Gasket-Boost		1	
-		NSS	NOT SOLD SEPARATE Gasket-Pulse		1	
-	0027	987691	GASKET Fuel Pump		1	
-	0027	841220	GASKET Air Handler Adaptor Plate		1	
-	0025	62700	O-RING (3.237 x .103) Lower End Cap		1	
-	0000	818574	SEAL Cylinder Head		2	
-	0027	8503181	GASKET Thermostat Cover		2	
-	0025	35126	O-RING (.859 x .139) Crankshaft-Lower		1	
-	0025	823683	O-RING (1.989 x .070) Crankshaft-Upper		1	
-	0027	832933006	GASKET Exhaust Plate-Upper		1	
-	0027	8329344	GASKET Exhaust Plate-Lower		1	
-	0027	88907003	GASKET Relief Valve Cover and Plate		2	

PARTS INDEX

Part No.	Description	Pg.	Ref.no	Part No.	Description	Pg.	Ref.no
11149A2	CABLE ASSEMBLY (6.00 Inches)	136	9	12602002	GROMMET	54	37
13467	GROMMET (.88 Inside Diameter)	42	39	13536A14	SENSOR ASSEMBLY Temperature	40	24
13541	PLUG Male	12	9	137151	RETAINER	40	25
140001	SCREW (.375-24 x 1.38)	132	11	14360T74	PUMP ASSEMBLY Fuel	22	-
144303	BASE	22	18	14868	FITTING	46	8
151331	FITTING	40	32	15842	BEARING Thrust	84	24
15842	BEARING Thrust	118	24	15843T	BEARING Needle	82	9
15843T	BEARING Needle	84	22	15843T	BEARING Needle	118	9
15843T	BEARING Needle	118	22	15844	BEARING ASSEMBLY Roller	82	12
15844	BEARING ASSEMBLY Roller	118	12	15920Q54	LANYARD ASSEMBLY	136	20
16604	FITTING Straight (.125-27)	40	22	1761540	SPACER Shim	82	19
1761540	SPACER Shim	118	19	1761541	SPACER SHIM	82	19
1761541	SPACER SHIM	118	19	1761542	SPACER SHIM	82	19
1761542	SPACER SHIM	118	19	1761543	SPACER SHIM	82	19
1761543	SPACER SHIM	118	19	1761544	SPACER SHIM	82	19
1761544	SPACER SHIM	118	19	1761545	SPACER SHIM	82	19
1761545	SPACER SHIM	118	19	1761546	SPACER SHIM	82	19
1761546	SPACER SHIM	118	19	1761547	SPACER SHIM	82	19
1761547	SPACER SHIM	118	19	1761548	SPACER SHIM	82	19
1761548	SPACER SHIM	118	19	1761549	SPACER SHIM	82	19
1761549	SPACER SHIM	118	19	1761550	SPACER SHIM	84	19
1761550	SPACER SHIM	118	19	1761551	SPACER SHIM	84	19
1761551	SPACER SHIM	118	19	17728	TAB WASHER	132	10
17729A1	BRACKET	132	8	18206001	FILTER Fuel	32	3
18303	SCREW (.190-16 x 1.750) Stainless Steel	136	18	18321	CLAMP Mounting	136	22
18448	THRUST WASHER	84	23	18448	THRUST WASHER	118	23
191833	SEAL	72	9	191833	SEAL	80	29
191833	SEAL	84	33	191833	SEAL	88	10
191833	SEAL	102	29	191833	SEAL	110	29
191833	SEAL	120	33	19565002	GROMMET	48	40
19674A1	SWITCH ASSEMBLY Lanyard	136	17	19755T7	SPOOL ASSEMBLY	78	3
19755T7	SPOOL ASSEMBLY	82	3	19755T7	SPOOL ASSEMBLY	102	3
19755T7	SPOOL ASSEMBLY	106	4	19755T7	SPOOL ASSEMBLY	110	3
19755T7	SPOOL ASSEMBLY	114	4	19755T7	SPOOL ASSEMBLY	118	3
19755T7	SPOOL ASSEMBLY	122	4	1993716	SCREW (M6 x 16)	42	21
20878	WASHER	64	31	21825	NUT (.250-28)	130	14
21836	O-RING (.796 x .139)	74	41	21836	O-RING (.796 x .139)	90	45
21836	O-RING (.796 x .139)	96	47	22875	CLIP	40	18
22875	CLIP	126	34	23161	NUT (.375-24)	62	21
23567	CLIP	28	9	23567	CLIP	30	5
23651	SLEEVE (1.625)	132	14	24676	WASHER (.200 x .440 x .032)	136	23
25908	WASHER (.265 x .812 x .0625)	130	12	26992	LOCKWASHER (.250) Stainless Steel	130	13
26993	LOCKWASHER (.312)	10	17	26993	LOCKWASHER (.312)	16	11
26996	LOCKWASHER (#10) Stainless Steel	58	18	28421	WASHER (1.5 x 3.05 x 0.13) Stainless Steel	62	11
28421	WASHER (1.5 x 3.05 x 0.13) Stainless Steel	64	13	28636	SCREW (.250-20 x .750)	64	19
291112	FITTING	38	10	29245	WASHER (.281 x .500 x .060) Stainless Steel	4	15
29245	WASHER (.281 x .500 x .060) Stainless Steel	6	7	29245	WASHER (.281 x .500 x .060) Stainless Steel	8	7
29245	WASHER (.281 x .500 x .060) Stainless Steel	10	4	29245	WASHER (.281 x .500 x .060) Stainless Steel	44	46
29245	WASHER (.281 x .500 x .060) Stainless Steel	44	48	29245	WASHER (.281 x .500 x .060) Stainless Steel	50	44
29245	WASHER (.281 x .500 x .060) Stainless Steel	64	17	29245	WASHER (.281 x .500 x .060) Stainless Steel	64	20
29245	WASHER (.281 x .500 x .060) Stainless Steel	126	31	29402	WAVE WASHER	6	25
30281	KEY	80	27	30281	KEY	84	34
30281	KEY	102	27	30281	KEY	110	27
30281	KEY	120	34	30316	SPRING	66	36
30641	O-RING (.299 x .103)	54	6	30893	SPRING	106	17
30893	SPRING	114	17	30893	SPRING	122	16
30895T	BEARING Needle	78	11	30895T	BEARING Needle	102	11
30895T	BEARING Needle	110	11	31534	O-RING	78	22
31534	O-RING	84	27	31534	O-RING	102	22
31534	O-RING	110	22	31534	O-RING	118	27
328022	PLUG Pipe (.125-27) Brass	48	34	32866	SCREW (#10-32 x 2.00) Stainless Steel	64	29

PARTS INDEX

Part No.	Description	Pg.	Ref.no	Part No.	Description	Pg.	Ref.no
32866	SCREW (#10-32 x 2.00) Stainless Steel	136	21	33504	O-RING	58	2
335891	BUSHING	6	9	34931	WASHER (.406 x .734 x .063) Stainless Steel	132	19
35027	O-RING (1.046)	74	42	35027	O-RING (1.046)	90	46
35027	O-RING (1.046)	96	46	35126	O-RING (.859 x .139)	52	7
35126	O-RING (.859 x .139) Crankshaft-Lower	140	-	35921	NUT (.625-18)	74	12
35921	NUT (.625-18)	88	21	35921	NUT (.625-18)	94	21
35921	NUT (.625-18)	98	21	36318	O-RING (.799)	74	16
36318	O-RING (.799)	88	16	36387A1	BEARING ASSEMBLY Roller/Cup	74	25
36387A1	BEARING ASSEMBLY Roller/Cup	90	30	36387A1	BEARING ASSEMBLY Roller/Cup	94	30
36387A1	BEARING ASSEMBLY Roller/Cup	100	41	37828	WASHER (.390 x .625 x .062) Stainless Steel	58	22
37828	WASHER (.390 x .625 x .062) Stainless Steel	60	14	37828	WASHER (.390 x .625 x .062) Stainless Steel	132	19
37828	WASHER (.390 x .625 x .062) Stainless Steel	134	10	379721	PIN	72	2
379721	PIN	88	2	37984	NUT (.875-14)	132	5
37984	NUT (.875-14)	134	5	38601	SCREW (.250-28 x 1.250)	132	7
38601	SCREW (.250-28 x 1.250)	134	6	38657A1	SHIM ASSEMBLY	74	21
38657A1	SHIM ASSEMBLY	88	26	390721	PLUG Pipe (.125-27) Brass	40	27
4000327	SCREW (M6 x 14)	126	22	4000330	SCREW (M6 x 25)	126	30
4000333	SCREW (M6 x 40)	72	4	4000333	SCREW (M6 x 40)	88	5
4000333	SCREW (M6 x 40)	94	5	4000333	SCREW (M6 x 40)	98	5
40011107	SCREW (M5 x 16) Stainless Steel	48	18	40011113	SCREW (M5 x 45) Stainless Steel	18	12
40011126	SCREW (M6 x 13) Stainless Steel	46	38	40011128	SCREW (M6 x 20) Stainless Steel	94	16
40011128	SCREW (M6 x 20) Stainless Steel	94	35	40011128	SCREW (M6 x 20) Stainless Steel	98	16
40011128	SCREW (M6 x 20) Stainless Steel	98	29	40011155	SCREW (M8 x 55) Stainless Steel	18	26
400211	NUT (M5) Stainless Steel	16	10	400212	NUT (M6) Stainless Steel	18	6
400213	NUT (M8) Stainless Steel	10	18	400213	NUT (M8) Stainless Steel	16	12
4002318	WASHER	8	26	4002318	WASHER	32	16
4002318	WASHER	46	42	4002319	WASHER	14	17
4002319	WASHER	126	28	4002320	WASHER	14	18
4002321	WASHER (12.80 mm x 24.0 mm x 2.4 mm) Stainless Steel	58	23	4002321	WASHER (12.80 mm x 24.0 mm x 2.4 mm) Stainless Steel	60	16
4002321	WASHER (12.80 mm x 24.0 mm x 2.4 mm) Stainless Steel	68	5	400255	LOCKWASHER (M5)	16	9
400256	LOCKWASHER (M6)	126	5	400636	NUT	14	3
4010835	SCREW (M10 x 35) Hex Flange - Stainless Steel	14	9	40124	SCREW (M6 x 55)	18	5
4013610	NUT (M10) Stainless Steel	48	16	4013610	NUT (M10) Stainless Steel	54	24
401366	NUT (M6) Stainless Steel	4	14	401366	NUT (M6) Stainless Steel	6	13
401386	NUT (M6) Stainless Steel Design-I	10	25	401386	NUT (M6) Stainless Steel	14	15
401386	NUT (M6) Stainless Steel	18	9	401386	NUT (M6) Stainless Steel	20	12
401386	NUT (M6) Stainless Steel	20	19	401386	NUT (M6) Stainless Steel	72	5
401386	NUT (M6) Stainless Steel	88	6	401386	NUT (M6) Stainless Steel	94	6
401386	NUT (M6) Stainless Steel	98	6	41055	MOUNT	132	3
41055A1	BRACKET ASSEMBLY	134	1	41508	SCREW (.250-20 x .500) Stainless Steel	68	26
42099	NUT (.562-18)	132	17	42100	TAB WASHER	132	4
421581	BUSHING	50	48	424254	FITTING	32	14
42637A1	SHIM SET	74	24	42637A1	SHIM SET	90	29
42647A1	BEARING ASSEMBLY Roller	72	6	42647A1	BEARING ASSEMBLY Roller	88	7
42647A1	BEARING ASSEMBLY Roller	94	23	42647A1	BEARING ASSEMBLY Roller	98	23
428641	FITTING Check Valve	40	20	42927	INSERT	18	8
42942	CAP	18	7	42975	DRIVE SCREW	20	3
42979	NUT (M16)	14	20	43026T2	IMPELLER	74	38
43026T2	IMPELLER	90	43	43026T2	IMPELLER	94	36
43026T2	IMPELLER	98	30	430331	GASKET	74	35
430331	GASKET	90	40	43037	KEY	74	20
43037	KEY	88	24	43044	PIN Dowel - Without Hole (.375 x .625)	48	9
43044	PIN Dowel - Without Hole (.375 x .625)	54	9	43044	PIN Dowel - Without Hole (.375 x .625)	68	28
43044	PIN Dowel - Without Hole (.375 x .625)	72	7	43044	PIN Dowel - Without Hole (.375 x .625)	88	8
43044	PIN Dowel - Without Hole (.375 x .625)	94	3	43044	PIN Dowel - Without Hole (.375 x .625)	98	3
43450	WASHER	126	23	43585	COUPLING	54	39
43585	COUPLING	96	48	45507	GROMMET	64	28
45711	O-RING (.612 x .103)	62	6	45711	O-RING (.612 x .103)	66	43
46335	NUT (.375-24)	58	13	469501	COTTER PIN	106	6

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Part No.	Description	Pg.	Ref.no	Part No.	Description	Pg.	Ref.no
469501	COTTER PIN	114	6	469501	COTTER PIN	122	6
47397A1	SHIM SET	78	7	47397A1	SHIM SET	82	7
47397A1	SHIM SET	102	7	47397A1	SHIM SET	110	7
47397A1	SHIM SET	118	7	47397A1	SHIM SET	124	29
47533	WASHER Thermostat	14	14	47994	SCREW (#10 x 1.50)	6	23
48237	BUSHING	54	36	48409	SCREW (#10-16 x .625) Stainless Steel	130	7
48462	O-RING (.614 x .070)	6	10	48462	O-RING (.614 x .070)	132	2
48462	O-RING (.614 x .070)	134	3	48939A2	BEARING Tapered Roller	74	22
48939A2	BEARING Tapered Roller	88	27	48939A2	BEARING Tapered Roller	94	28
48939A2	BEARING Tapered Roller	100	44	52707Q1	PROP NUT KIT (.750-16)	80	33
52707Q1	PROP NUT KIT (.750-16)	84	38	52707Q1	PROP NUT KIT (.750-16)	102	33
52707Q1	PROP NUT KIT (.750-16)	110	34	52707Q1	PROP NUT KIT (.750-16)	116	38
52707Q1	PROP NUT KIT (.750-16)	120	39	52707Q1	PROP NUT KIT (.750-16)	124	43
52707T1	PROP NUT KIT (.750-16)	116	38	52707T1	PROP NUT KIT (.750-16)	124	43
54012	WASHER (.530 x .870 x .105) Stainless Steel	62	10	54012	WASHER (.530 x .870 x .105) Stainless Steel	66	44
54012	WASHER (.530 x .870 x .105) Stainless Steel	66	45	54343	STUD (.312-24 x 1.380)	64	21
54457	J CLIP	8	16	56681	WASHER (.203 x .500 x .032)	42	29
56720	WASHER (.330 x .750 x .060) Stainless Steel	18	28	56762	TIE STRAP (4.00 Inches)	32	30
57807	SCREW (#10-16 x .750) Stainless Steel	130	22	58376	SCREW (.164-18 x .375)	32	10
58643	LOCKWASHER (.375)	58	12	62055	SCREW (.312-24 x 1.250)	132	9
62700	O-RING (3.237 x .103)	48	20	62700	O-RING (3.237 x .103) Lower End Cap	140	-
627021	O-RING (.301 x .070)	46	32	63779	PIN Dowel (.250 x .625)	48	6
64649	PLUG	68	7	648771	DIAPHRAGM	54	19
64878	SPRING (Black)	54	16	65017A14	HARNESS ASSEMBLY	130	30
65292	J CLIP	8	21	65292	J CLIP	50	42
65567	WASHER (.265 x .750 x .048) Stainless Steel	12	3	65567	WASHER (.265 x .750 x .048) Stainless Steel	18	18
65663A2	COVER ASSEMBLY (Includes Reference #18)	54	11	65664A1	PLATE ASSEMBLY	54	17
65830	NYLINER	62	15	66024	SCREW (.437-14 x 1.75)	80	34
66024	SCREW (.437-14 x 1.75)	84	40	66024	SCREW (.437-14 x 1.75)	102	34
66024	SCREW (.437-14 x 1.75)	110	35	66024	SCREW (.437-14 x 1.75)	120	41
66302	SEAL Oil	74	30	66302	SEAL Oil	74	31
66302	SEAL Oil	90	35	66302	SEAL Oil	90	36
67206001	O-RING	40	4	67206001	O-RING	40	5
67207	O-RING (3.489 x .070)	40	11	67296	PIN	48	8
67446	RING	52	4	67684	RING Retaining	58	10
677551	SCREW (.500-20 x 4.500)	62	9	677551	SCREW (.500-20 x 4.500)	64	12
677552	SCREW (.500-20 x 6.500)	64	12	67892A06	PLUG KIT Drain - Magnetic	80	28
67892A06	PLUG KIT Drain - Magnetic	84	32	67892A06	PLUG KIT Drain - Magnetic	102	28
67892A06	PLUG KIT Drain - Magnetic	110	28	67892A06	PLUG KIT Drain - Magnetic	120	32
67923T	BEARING Ball (Lower)	52	3	681001	RING Thrust	78	21
681001	RING Thrust	102	21	681001	RING Thrust	110	21
68219	NUT (#10-32) Stainless Steel	136	11	68229	WASHER (.641 x 1.250 x .190)	14	21
69035	SCREW AND LOCKWASHER (.250-20 x .625) Stainless Steel	16	6	69056	WASHER (.255 x .620 x .030) Stainless Steel	20	13
69056	WASHER (.255 x .620 x .030) Stainless Steel	20	18	69056	WASHER (.255 x .620 x .030) Stainless Steel	44	NS
69057	WASHER (.281 x .734 x .063)	6	12	69079	SCREW (#10-16 x .440)	68	18
69205	C WASHER	126	33	69432	LOCKWASHER External (#10)	42	34
69570	SCREW (#10-16 x .750)	54	21	70732	SCREW (.250-20 x 2.00)	64	16
715651	TUBE Steering Cable	134	2	71565A2	TUBE ASSEMBLY	132	1
72521	LOCKWASHER Internal Tooth	68	32	72761	WASHER (.203 x .562 x .060) Stainless Steel	32	11
73286	SCREW (.250-20 x .500) Stainless Steel	130	17	73732	SCREW (.375-24 x 1.120)	134	9
74036	FITTING Grease	58	6	74036	FITTING Grease	60	4
75275	CLAMP	66	46	762145	ANODE	80	35
762145	ANODE	84	39	762145	ANODE	102	35
762145	ANODE	110	36	762145	ANODE	120	40
76214Q5	ANODE KIT	94	9	76214Q5	ANODE KIT	98	9
76214T5	ANODE KIT	94	9	76214T5	ANODE KIT	98	9
76451	WASHER	54	20	774572	HOSE (48.00 Inches Bulk) (Cut to 21 Inches)	38	7
77674	WASHER	74	18	77674	WASHER	88	22
77674	WASHER	94	17	77674	WASHER	98	17
782792	FITTING Elbow 45 Degree (1.25)	22	19	782792	FITTING Elbow 45 Degree (1.25)	46	31

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Part No.	Description	Pg.	Ref.no	Part No.	Description	Pg.	Ref.no
78854	WAVE WASHER	60	7	78909	PIN Detent	78	14
78909	PIN Detent	82	14	78909	PIN Detent	102	14
78909	PIN Detent	110	14	78909	PIN Detent	118	14
78962	SPRING	78	16	78962	SPRING	82	16
78962	SPRING	102	16	78962	SPRING	110	16
78962	SPRING	118	16	78968	LOCKWASHER Internal (.250)	134	7
79023A10	FUSE ASSEMBLY 110 Ampere	130	10	79138A9	CABLE ASSEMBLY (6.00 Feet) Black-Negative	130	23
79139A12	CABLE ASSEMBLY Red-Positive	130	8	79146	RETAINER	130	31
79146	RETAINER	136	6	79147A09	HARNESS ASSEMBLY	130	21
79447	TAB WASHER	80	30	79447	TAB WASHER	84	35
79447	TAB WASHER	102	30	79447	TAB WASHER	110	30
79447	TAB WASHER	120	35	79448	RETAINER	80	31
79448	RETAINER	84	36	79448	RETAINER	102	31
79448	RETAINER	110	31	79448	RETAINER	120	36
79610A32	TRIM CYLINDER KIT (Includes set screw and trim pin)	66	33	79610T28	TRIM CYLINDER	64	33
79879A1	REPAIR KIT (For Trim Cylinders)	66	-	79953A04	PLUG ASSEMBLY (.375-16 x .250)	94	7
79953A04	PLUG ASSEMBLY (.375-16 x .250)	98	7	79953Q2	SCREW KIT (.375-16 x .250) Drain	72	8
79953Q2	SCREW KIT (.375-16 x .250) Drain	88	9	804522	CLAMP	24	14
804525001	SCREW PACKAGE (2 Per)(M5 x 10)	24	4	804526	SCREW PACKAGE (M5 x 16) (2 Per)	24	17
804528	INJECTOR	24	11	804529	O-RING KIT Contains 6 pcs	24	13
804530	O-RING KIT Contains 6 pcs	24	12	804532	O-RING KIT (16 per Kit	24	15
804532	O-RING KIT	36	-	804533	DIAPHRAGM ASSEMBLY	24	20
804534001	SPRING	24	19	804535001	COVER	24	18
804536	O-RING	24	21	804679004	GASKET	42	14
804827	HOSE	24	23	804829	HOSE ASSEMBLY Air Balance	36	7
804830	CLAMP	24	3	8048311	CLAMP	24	10
804832	CLAMP	24	16	804835	PLUG	24	8
804836	FITTING	24	22	804840	O-RING KIT	24	6
804840	O-RING KIT	24	NS	804842	CLAMP	42	17
804875	SEAL KIT	24	28	805063	O-RING (.301 x .070)	22	13
805515	CAP Shrader Valve - Brass	24	7	806327	SCREW (.437-14 x 1.750)	94	10
806327	SCREW (.437-14 x 1.750)	98	10	8071791	SET SCREW (.250-20 x .820)	66	41
808727	CONNECTOR (.50-20 UNF To .4375-24 Inverted Flare)	130	4	809463A1	SOLENOID KIT	16	4
811613	PLUG ASSEMBLY	126	21	812497A2	DIODE ASSEMBLY	136	8
813442A2	MANUAL RELEASE ASSEMBLY	126	8	813679	ADAPTER	136	19
813769	CLAMP	60	23	814084T1	YOKE Bottom	60	8
814189	POPPET	54	15	814190	CARRIER	54	13
814191	GROMMET	54	14	814605	KEEPER	84	26
814605	KEEPER	118	26	814634	CLAMP	50	49
814653T	BEARING ASSEMBLY Needle Rollers	124	27	8149513	COUPLER (15.00 Inches)	132	16
815263	ROLLER	4	8	815263	ROLLER	4	17
815432	WASHER (.562 x 2.00 x .125)	60	21	815432	WASHER (.562 x 2.00 x .125)	68	10
8154331	WASHER (1.25 x 2.00 x .19)	68	10	8154371	WASHER	60	20
815443002	STUD (M10 x 165)	48	5	815477	BUMPER Latch	4	12
815480	BEARING Thrust	82	10	815480	BEARING Thrust	84	20
815480	BEARING Thrust	118	10	815480	BEARING Thrust	118	20
815480	BEARING Thrust	122	23	815504104	CLAMP Worm Gear	36	11
815504104	CLAMP Worm Gear	38	6	815504104	CLAMP Worm Gear	38	8
815504104	CLAMP Worm Gear	38	9	8155381	PIN Roll	4	13
815565	SEAL Oil	78	26	815565	SEAL Oil	84	30
815565	SEAL Oil	102	26	815565	SEAL Oil	110	26
815565	SEAL Oil	118	30	816039	SPACER	58	4
816311T	TIE STRAP (8.00 Inches)	8	20	816311T	TIE STRAP (8.00 Inches)	10	12
816311T	TIE STRAP (8.00 Inches)	12	15	816311T	TIE STRAP (8.00 Inches)	20	7
816311T	TIE STRAP (8.00 Inches)	22	22	816311T	TIE STRAP (8.00 Inches)	24	36
816311T	TIE STRAP (8.00 Inches)	32	18	816311T	TIE STRAP (8.00 Inches)	36	2
816311T	TIE STRAP (8.00 Inches)	42	16	816311T	TIE STRAP (8.00 Inches)	126	37
816311T	TIE STRAP (8.00 Inches)	130	9	816311T	TIE STRAP (8.00 Inches)	136	7
816432	THRUST WASHER	58	8	8164641	SEAL OIL	74	15

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8164641	SEAL Oil	98	13	816492A2	ALARM	136	10
816575A2	SEAL KIT	74	34	816575A2	SEAL KIT	90	39
816575A6	SEAL KIT Gear Housing	74	-	816575A6	SEAL KIT Gear Housing	80	-
816575A6	SEAL KIT Gear Housing	84	-	816575A6	SEAL KIT Gear Housing	90	-
816575A6	SEAL KIT Gear Housing	104	-	816575A6	SEAL KIT Gear Housing	110	-
816575A6	SEAL KIT Gear Housing	120	-	816773A2	BEARING ASSEMBLY (Upper)	52	18
817071	RING Snap	78	25	817071	RING Snap	84	31
817071	RING Snap	102	25	817071	RING Snap	110	25
817071	RING Snap	120	31	817072	BEARING Roller	78	24
817072	BEARING Roller	84	29	817072	BEARING Roller	102	24
817072	BEARING Roller	110	24	817072	BEARING Roller	118	29
817274	WASHER (.344 x 1.00 x .063) Stainless Steel	42	10	817275A08	REPAIR KIT Water Pump-Upper	100	-
817275A09	HOUSING Water Pump-Complete	94	33	817275A09	HOUSING Water Pump-Complete	98	27
817275A1	HOUSING KIT Water Pump	74	33	817275A1	HOUSING KIT Water Pump	90	38
817275A5	REBUILD KIT Water Pump	74	-	817275A5	REBUILD KIT Water Pump	90	-
8172761	FACEPLATE	74	37	8172761	FACEPLATE	90	42
8172761	FACEPLATE	94	37	8172761	FACEPLATE	98	31
8172771	GASKET	74	36	8172771	GASKET	90	41
8172771	GASKET	96	43	8172771	GASKET	100	38
817519A1	CHECK VALVE ASSEMBLY Drain	54	8	818200	FITTING	130	5
8182912	THRUST RACE	84	25	8182912	THRUST RACE	118	25
818298Q1	ANODE KIT	126	29	818574	SEAL	48	27
818574	SEAL Cylinder Head	140	-	818764	BUSHING	58	3
81893414	SCREW (M8 x 14)	40	26	81893420	SCREW (M8 x 20)	12	11
81893435	SCREW (M8 x 35)	8	25	81893435	SCREW (M8 x 35)	32	17
81893435	SCREW (M8 x 35)	42	11	81893435	SCREW (M8 x 35)	48	11
81893435	SCREW (M8 x 35)	54	12	81893435	SCREW (M8 x 35)	54	25
81893435	SCREW (M8 x 35)	68	31	81893435	SCREW (M8 x 35)	70	34
81893440	SCREW (M8 x 40)	48	2	81893460	SCREW (M8 x 60)	18	2
81893460	SCREW (M8 x 60)	32	25	81893460	SCREW (M8 x 60)	46	41
818967	GROMMET	10	7	818968	BUSHING	10	8
82104540	SCREW (M5 x 40) Fuel Pump	22	16	821113	BUSHING	18	4
821169	COUPLING	132	18	821203	LOCKWASHER	134	4
821207	BUSHING	58	7	821249M2	BRACKET Front	4	10
82127335	SCREW (M8 x 35 MM)	40	16	82129110	SCREW (M6 x 10)	8	6
82129110	SCREW (M6 x 10)	10	21	82129114	SCREW (M6 x 14)	10	3
82129114	SCREW (M6 x 14)	12	7	82129125	SCREW (M6 x 25 MM)	10	9
82129130	SCREW (M6 x 30)	8	3	82130012	SCREW (M6 x 12)	6	19
82130012	SCREW (M6 x 12)	12	8	82130012	SCREW (M6 x 12)	14	19
82130012	SCREW (M6 x 12)	48	23	82130012	SCREW (M6 x 12)	50	47
82130016	SCREW (M6 x 16)	50	45	82130016	SCREW (M6 x 16)	74	17
82130016	SCREW (M6 x 16)	74	32	82130016	SCREW (M6 x 16)	88	17
82130016	SCREW (M6 x 16)	88	18	82130016	SCREW (M6 x 16)	90	37
82130020	SCREW (M6 x 20)	4	11	82130020	SCREW (M6 x 20)	48	22
82130020	SCREW (M6 x 20)	74	39	82130025	SCREW (M6 x 25)	12	2
82130025	SCREW (M6 x 25)	18	17	82130025	SCREW (M6 x 25)	48	33
82130030	SCREW (M6 x 30)	4	2	82130040	SCREW (M6 x 40)	6	5
82130040	SCREW (M6 x 40)	42	35	82130040	SCREW (M6 x 40)	44	47
82130045	SCREW (M6 x 45)	42	43	82130050	SCREW (M6 x 50) Pump to Crankcase	22	17
82130145	SCREW (M10 x 45)	48	39	82130150	SCREW (M10 x 50)	14	5
8214281	SCREW (#10-16 x .625)	6	14	821526001	FILLER BLOCK	88	3
821539	PIN Trilobe	126	26	821555001	GROMMET	42	40
8215832	PIN Special (1.5 Inches)	48	25	821904	FITTING Tell-Tale	54	34
821908	PLUG	54	29	821915	WASHER	54	30
8219423	PAWL	6	11	8219631	CHECK VALVE	54	7
822002	GROMMET	54	40	82203516	BEARING	60	6
82203522	BEARING	60	6	822076	RETAINER	66	39
822373A12	CONNECTING ROD ASSEMBLY	52	13	82239312	SCREW (M5 x 12)	54	28
822447T01	CAP ASSEMBLY Connector - 3 Pin Male	6	28	822769	CONNECTOR	22	21
822769	CONNECTOR	24	35	822873	CLIP	6	15

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8235694	BALL Threaded	18	24	823683	O-RING (1.989 x .070)	52	20
823683	O-RING (1.989 x .070) Crankshaft-Upper	140	-	8237951	RING Retaining	4	7
8237951	RING Retaining	4	16	8238051	SEAL	54	4
823903	SHIFT CRANK	78	2	823903	SHIFT CRANK	82	2
823903	SHIFT CRANK	102	2	823903	SHIFT CRANK	110	2
823903	SHIFT CRANK	118	2	823979T1	SPACER	68	27
824015	CUP Barrel Retainer	20	4	824016	LATCH	20	2
8241081	THRUST SPACER	78	19	8241081	THRUST SPACER	102	19
8241081	THRUST SPACER	110	19	824145	SHIFT SHAFT	74	13
824145	SHIFT SHAFT	88	23	824145	SHIFT SHAFT	94	19
824145	SHIFT SHAFT	98	19	82446180	SCREW (M10 x 80)	48	12
8245021	CONNECTOR	48	10	8245191	RETAINER	74	27
8245191	RETAINER	90	32	8245191	RETAINER	94	32
8245191	RETAINER	98	26	82470620	SCREW (M3.5 x 20)	20	6
8248577	DEFLECTOR	48	13	824868	SCREW (M6 x 75)	6	6
82494810	SCREW (M6 x 10)	48	14	82494830	SCREW (M6 x 30)	126	4
825096T01	SOLENOID Starter Design-I	10	20	825190	WASHER	68	12
8252682	LEVER	18	1	826125A1	TILT TUBE	62	4
826125A1	TILT TUBE	64	10	826134Q	ANODE	72	3
826134Q	ANODE	88	4	826134Q	ANODE	94	4
826134Q	ANODE	98	4	826135	NUT (1.00-14) Nylon Insert	62	5
826164	NUT (.875-14)	62	8	826292	NUT (M10) Brass/Nickel Plated	24	32
826364T	YOKE Bottom	58	9	826432A2	SWIVEL PIN ASSEMBLY Steering Arm - Stainless Steel	58	20
826639T	COVER	4	4	826709104	NUT (#8-32) Stainless Steel	42	30
826709104	NUT (#8-32) Stainless Steel	130	16	826709106	NUT (#10-32) Stainless Steel	64	32
826709108	NUT (.250-20) Stainless Steel	130	18	82670911	NUT (.312-24) Stainless Steel	64	24
826709112	NUT (.375-16) Stainless Steel	130	20	826709113	NUT (.375-24) Stainless Steel	58	14
826709113	NUT (.375-24) Stainless Steel	60	13	826709113	NUT (.375-24) Stainless Steel	132	12
826709113	NUT (.375-24) Stainless Steel	134	11	826709117	NUT (.500-20) Stainless Steel	64	15
82671117	NUT (.500-20)	62	12	82671117	NUT (.500-20)	64	14
82671317	NUT (.500-20)	66	40	8272822	DECAL Warning	16	8
828091	FITTING	54	10	828102	BRACKET	10	6
8282182	CHECK VALVE	28	7	828225	SEAL	40	13
828289A4	GEAR ASSEMBLY Forward	82	18	828290A5	GEAR ASSEMBLY Reverse	82	11
828333A09	TRANSOM BRACKET KIT	62	-	828356	PIN Detent	106	18
828356	PIN Detent	114	18	828356	PIN Detent	122	19
8283582	SENSOR	48	17	828437A2	BEARING ASSEMBLY	78	9
828437A2	BEARING ASSEMBLY	102	9	828437A2	BEARING ASSEMBLY	110	9
828507Q5	BELT	14	10	828547353	CONDUIT (.350 Inside Diameter x 3.00 Feet Bulk) (Cut to 12 Inches)	126	36
828695A3	GEAR ASSEMBLY Forward	82	18	828695T04	GEAR SET Forward/Pinion	118	18
828696T4	GEAR Reverse	82	11	828696T4	GEAR Reverse	118	11
828791	CLIP	24	30	830749	SEAL	94	8
830749	SEAL	98	8	830749	SEAL	108	33
830749	SEAL	116	33	830749	SEAL	124	35
830749A01	SEAL KIT Gear Housing	100	-	830749A01	SEAL KIT Gear Housing	116	-
830749A01	SEAL KIT Gear Housing	124	-	8307535	FITTING Straight	40	15
830757130	TUBING (.312) (70.00 Inches Bulk) (Cut to 8 Inches)	36	3	830796A04	CONNECTOR ASSEMBLY Weather Cap - 4 Position Male	12	12
8308981	SEAL	48	21	830899	SPRING Tension	62	14
830900	SPRING Compression	62	16	831985	O-RING (.468 x .078)	40	23
8320761	FITTING Check Valve	54	5	832076A1	FITTING ASSEMBLY Flush	54	-
832804	O-RING (2.739 x .070)	40	12	832804A03	O-RING KIT	40	-
8329321	SEAL	68	19	832933006	GASKET	54	2
832933006	GASKET Exhaust Plate-Upper	140	-	832934006	GASKET (Lower)	54	3
8329344	GASKET Exhaust Plate-Lower	140	-	832937A05	HOUSING ASSEMBLY Driveshaft	68	1
832938A5	HOUSING ASSEMBLY Driveshaft	68	1	8329391	CLAMP	68	25
832940001	SEAL	68	24	8329417	TUBE Water	68	23
8329418	TUBE Water	68	23	8329419	TUBE Water	68	23
832942A1	COUPLING ASSEMBLY	74	40	832942A1	COUPLING ASSEMBLY	90	44
832942A1	COUPLING ASSEMBLY	96	45	83295211	INDICATOR Throttle Position	18	16

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8329695	FUSE Mini - Tan - 5 Ampere	10	-	833116A14	TUBE ASSEMBLY Exhaust	68	20
8331231	GROMMET	68	4	833146T06	CONNECTING ROD ASSEMBLY	40	7
833155	GROMMET	8	8	8348084	STRAINER	54	35
8348101	RING Lock	40	9	834985	GROMMET	12	4
834985	GROMMET	18	19	835088A10	REED PLATE ASSEMBLY	40	10
840193	SPACER	54	38	840306T14	GEAR HOUSING ASSEMBLY Complete, With Torque Tab (1.62:1 Long Standard)	72	-
840306T14	GEAR HOUSING ASSEMBLY Complete, With Torque Tab (1.62:1 Long Standard)	78	-	840306T16	GEAR HOUSING ASSEMBLY Complete, With Torque Tab (1.75:1 Long Standard)	72	-
840306T16	GEAR HOUSING ASSEMBLY Complete, With Torque Tab (1.75:1 Long Standard)	78	-	840306T3	GEAR HOUSING ASSEMBLY Basic, With Torque Tab	72	1
840306T3	GEAR HOUSING ASSEMBLY Basic, With Torque Tab	78	1	840307T22	GEAR HOUSING ASSEMBLY Complete (1.62:1 Long Counter Rotation)	72	-
840307T22	GEAR HOUSING ASSEMBLY Complete (1.62:1 Long Counter Rotation)	82	-	840307T23	GEAR HOUSING ASSEMBLY Complete (1.62:1 Long Standard)(Heavy Duty)	72	-
840307T23	GEAR HOUSING ASSEMBLY Complete (1.62:1 Long Standard)(Heavy Duty)	78	-	840307T24	GEAR HOUSING ASSEMBLY Complete (1.62:1 X-Long Counter Rotation)	72	-
840307T24	GEAR HOUSING ASSEMBLY Complete (1.62:1 X-Long Counter Rotation)	82	-	840307T25	GEAR HOUSING ASSEMBLY Complete (1.62:1 X-Long Standard)	72	-
840307T25	GEAR HOUSING ASSEMBLY Complete (1.62:1 X-Long Standard)	78	-	840307T26	GEAR HOUSING ASSEMBLY Complete (1.75:1 Long Counter Rotation)	72	-
840307T26	GEAR HOUSING ASSEMBLY Complete (1.75:1 Long Counter Rotation)	82	-	840307T27	GEAR HOUSING ASSEMBLY Complete (1.75:1 Long Standard)(Heavy Duty)	72	-
840307T27	GEAR HOUSING ASSEMBLY Complete (1.75:1 Long Standard)(Heavy Duty)	78	-	840307T28	GEAR HOUSING ASSEMBLY Complete (1.75:1 X-Long Counter Rotation)	72	-
840307T28	GEAR HOUSING ASSEMBLY Complete (1.75:1 X-Long Counter Rotation)	82	-	840307T29	GEAR HOUSING ASSEMBLY Complete (1.75:1 X-Long Standard)	72	-
840307T29	GEAR HOUSING ASSEMBLY Complete (1.75:1 X-Long Standard)	78	-	840307T3	GEAR HOUSING ASSEMBLY Basic	72	1
840307T3	GEAR HOUSING ASSEMBLY Basic	82	1	840307T30	GEAR HOUSING ASSEMBLY Complete (1.62:1 XX-Long Counter Rotation)	72	-
840307T30	GEAR HOUSING ASSEMBLY Complete (1.62:1 XX-Long Counter Rotation)	82	-	840307T31	GEAR HOUSING ASSEMBLY Complete (1.62:1 XX-Long Standard)	72	-
840307T31	GEAR HOUSING ASSEMBLY Complete (1.62:1 XX-Long Standard)	78	-	840307T32	GEAR HOUSING ASSEMBLY Complete (1.75:1 XX-Long Counter Rotation)	72	-
840307T32	GEAR HOUSING ASSEMBLY Complete (1.75:1 XX-Long Counter Rotation)	82	-	840307T33	GEAR HOUSING ASSEMBLY Complete (1.75:1 XX-Long Standard)	72	-
840307T33	GEAR HOUSING ASSEMBLY Complete (1.75:1 XX-Long Standard)	78	-	840361	MOUNT	68	11
840382A02	SNUBBER STRIP KIT	80	-	840382A02	SNUBBER STRIP KIT	84	-
840382A02	SNUBBER STRIP KIT	120	-	840389K06	PROP HUB KIT	80	-
840389K06	PROP HUB KIT	84	-	840389K06	PROP HUB KIT	120	-
840418T04	REED BLOCK ASSEMBLY	42	3	840445A04	REED PETAL ASSEMBLY	42	4
840447	REED PLATE	42	6	840470T27	GEAR HOUSING ASSEMBLY Complete	88	-
840470T27	GEAR HOUSING ASSEMBLY Complete	102	-	840470T29	GEAR HOUSING ASSEMBLY Complete	88	-
840470T29	GEAR HOUSING ASSEMBLY Complete	102	-	840470T30	GEAR HOUSING ASSEMBLY Complete	88	-
840470T30	GEAR HOUSING ASSEMBLY Complete	102	-	840470T5	GEAR HOUSING ASSEMBLY Basic	88	1
840470T5	GEAR HOUSING ASSEMBLY Basic	102	1	8407931	SWIVEL PIN	60	10
840836A2	CARRIER ASSEMBLY	74	28	840836A2	CARRIER ASSEMBLY	90	33
841194T03	THROTTLE BODY ASSEMBLY	42	24	841198A1	SENSOR ASSEMBLY Trim	60	25
841199	PIN Trim	66	38	841202	RING	52	11
841220	GASKET	42	2	841220	GASKET Air Handler Adaptor Plate	140	-
841220A03	GASKET SET Powerhead	22	-	841220A03	GASKET SET Powerhead	44	-
841220A03	GASKET SET Powerhead	50	-	841220A03	GASKET SET Powerhead	52	-
841220A03	GASKET SET Powerhead	54	-	841220A03	GASKET SET Powerhead	140	-
841223	BEARING	66	35	841226001	BRACKET	130	27
841978	PROPELLER SHAFT	78	17	841978	PROPELLER SHAFT	102	17
841978	PROPELLER SHAFT	110	17	841979	PROPELLER SHAFT	82	17
841979	PROPELLER SHAFT	118	17	842004T01	GEAR HOUSING ASSEMBLY Basic	88	1
842004T01	GEAR HOUSING ASSEMBLY Basic	110	1	842004T01	GEAR HOUSING ASSEMBLY Basic	118	1
842004T04	GEAR HOUSING ASSEMBLY Complete	88	-	842004T04	GEAR HOUSING ASSEMBLY Complete	110	-
842004T05	GEAR HOUSING ASSEMBLY Complete	88	-	842004T05	GEAR HOUSING ASSEMBLY Complete	118	-
842004T06	GEAR HOUSING ASSEMBLY Complete	88	-	842004T06	GEAR HOUSING ASSEMBLY Complete	110	-
842004T07	GEAR HOUSING ASSEMBLY CXXL, Complete	88	-	842004T07	GEAR HOUSING ASSEMBLY CXXL, Complete	98	-
842004T07	GEAR HOUSING ASSEMBLY CXXL, Complete	118	-	842004T07	GEAR HOUSING ASSEMBLY CXXL, Complete	122	-
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842004T28	GEAR HOUSING ASSEMBLY XXL, Complete	98	-	842004T28	GEAR HOUSING ASSEMBLY XXL, Complete	114	-
842004T29	GEAR HOUSING ASSEMBLY Basic	98	1	842004T29	GEAR HOUSING ASSEMBLY Basic	114	1
842004T29	GEAR HOUSING ASSEMBLY Basic	122	1	842031T02	SWITCH KIT Tilt	130	32
842109A01	MOUNT KIT Floor	130	-	842744002	BRACKET	6	18
842753A04	CRANKSHAFT ASSEMBLY	52	1	842756005	HOSE	6	21
842756T01	RIGGING KIT	6	17	842777A19	PLATE ASSEMBLY Exhaust	54	1
842777A23	PLATE ASSEMBLY Exhaust	54	1	842782A04	DECAL SET	4	-
842983A02	POWERHEAD ASSEMBLY	28	-	842983A02	POWERHEAD ASSEMBLY	30	-
842983A02	POWERHEAD ASSEMBLY	36	-	842983A02	POWERHEAD ASSEMBLY	38	-
842983A02	POWERHEAD ASSEMBLY	44	-	842983A02	POWERHEAD ASSEMBLY	50	-
842983A02	POWERHEAD ASSEMBLY	52	-	842986T03	PISTON ASSEMBLY	52	10
842987T03	PISTON ASSEMBLY	52	10	843013	STUD	64	5
843017T01	PUMP ASSEMBLY Trim	130	2	843017T03	PUMP ASSEMBLY Trim - Complete	130	1
843108	WASHER (.330 x .560 x .060) Stainless Steel	64	23	843128R02	SERVICE MANUAL	2	-
843174002	COUPLER	6	22	843185T02	COUPLER	6	20
843198	RING Seal	52	5	843224	PULLEY	40	29
844155001	SEAL Cowl	6	4	844338A01	BEARING ASSEMBLY	52	15
844417	SCREW (.375-16 x .875) Stainless Steel	130	28	844766	NUT (.500-13) Standard	60	22
845403A02	CYLINDER HEAD ASSEMBLY Port	48	26	845404A02	CYLINDER HEAD ASSEMBLY Starboard	48	26
846673	WASHER (.265 x .500 x .060) Stainless Steel	130	24	846866	BRACE	130	19
847541	WASHER	68	16	847723T09	SWIVEL BRACKET ASSEMBLY	60	1
847724	BUSHING	66	34	847726	BEARING	60	3
847728	BEARING	60	5	847729	SEAL Oil	60	2
847798A02	WEAR PAD KIT	64	3	847800A03	BRACKET ASSEMBLY Transom - Port	64	1
847801A03	BRACKET ASSEMBLY Transom - Starboard	64	2	848017A07	HARNESS ASSEMBLY Trim	130	29
8480611	COVER	102	36	8480611	COVER	110	32
8480611	COVER	120	37	848125	RING Retaining - Spiral Lock	60	9
848834	PLATE Water Passage	74	43	848835	GASKET	74	44
848836A1	BUSHING ASSEMBLY	74	14	848838	PIN Cross	78	15
848838	PIN Cross	82	15	848838	PIN Cross	102	15
848838	PIN Cross	110	15	848838	PIN Cross	118	15
848840T1	CARRIER ASSEMBLY Bearing	78	23	848840T1	CARRIER ASSEMBLY Bearing	102	23
848840T1	CARRIER ASSEMBLY Bearing	110	23	848841T1	CARRIER ASSEMBLY Bearing	84	28
848841T1	CARRIER ASSEMBLY Bearing	118	28	848843	STUD (M12 x 65)	68	2
848875A1	ADAPTER ASSEMBLY Bearing	84	21	848875A1	ADAPTER ASSEMBLY Bearing	118	21
848876A1	ADAPTER ASSEMBLY Bearing	82	8	848876A1	ADAPTER ASSEMBLY Bearing	118	8
848878T	CLUTCH	78	13	848878T	CLUTCH	82	13
848878T	CLUTCH	102	13	848878T	CLUTCH	110	13
848878T	CLUTCH	118	13	848880T1	GEAR Reverse	78	18
848880T1	GEAR Reverse	102	18	848881A1	GEAR Reverse	78	18
848881A1	GEAR Reverse	102	18	848881A1	GEAR Reverse	110	18
849038	SCREW (M3 x 5)	42	5	8495811	SCREW (.500-13 x 7.750) Standard	60	15
849838	SCREW (.375-24 x 1.250)	58	26	849838	SCREW (.375-24 x 1.250)	60	12
85020T	PIN Pivot	66	37	85022	WASHER	66	42
8502341	BUSHING	8	9	85026T	PLATE	64	18
850296A5	COVER	42	37	850301A07	BOTTOM COWL Starboard	6	3
850302A07	BOTTOM COWL Port	6	1	8503181	GASKET	48	31
8503181	GASKET Thermostat Cover	140	-	85035T	SPACER	64	11
850684F1	FRONT HANDLE	6	8	850685002	GROMMET	4	9
850791T	COUPLER	134	8	850896	CLAMP (28.6)	54	33
85172	WASHER	10	13	852361T02	HANDLE	6	24
852368	SCREW (#10-24 x .750)	58	17	8523742	SPRING	14	2
852385A2	PULLEY ASSEMBLY	14	8	8524052	STRAINER	68	21
852453	SCREW (#10-24 x .560)	60	26	85344	WASHER (.750 Inside Diameter)	80	32
85344	WASHER (.750 Inside Diameter)	84	37	85344	WASHER (.750 Inside Diameter)	102	32
85344	WASHER (.750 Inside Diameter)	102	37	85344	WASHER (.750 Inside Diameter)	110	33
85344	WASHER (.750 Inside Diameter)	120	38	853659A01	LEVER KIT Throttle	42	26
854343T12	ATTENUATOR ASSEMBLY Air	42	42	854367001	PLUG	6	2
854445	SENSOR MAP	42	19	8544862	BRACKET	18	21
855362001	GROMMET	32	7	855362001	GROMMET	42	9

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Part No.	Description	Pg.	Ref.no	Part No.	Description	Pg.	Ref.no
855362001	GROMMET	46	39	855364	BUSHING	32	8
855364	BUSHING	42	8	855424011	FITTING	46	26
855426	O-RING	42	36	855428	SLEEVE	46	14
8555252	SCREW (M6)	42	7	855725	WASHER	48	41
855729	MOUNT	48	38	85583466	HOSE (40.00 Inches Bulk) (Cut to 34 Inches)	32	28
85593920	SCREW (M6 x 20)	40	6	85593920	SCREW (M6 x 20)	40	28
855998A05	POWER TRIM ASSEMBLY Complete	126	-	85606065	TUBING (38.00 Inches Bulk) (Cut to 20.50 Inches)	28	3
85606065	TUBING (38.00 Inches Bulk) (Cut to 5 Inches)	28	4	85606065	TUBING (38.00 Inches Bulk) (Cut to 13 Inches)	28	6
85606065	TUBING (38.00 Inches Bulk) (Cut to 11 Inches)	28	11	85606065	TUBING (38.00 Inches Bulk) (Cut to 9.50 Inches)	28	12
85606065	TUBING (38.00 Inches Bulk) (Cut to 15.50 Inches)	30	1	85606065	TUBING (38.00 Inches Bulk) (Cut to 16.50 Inches)	30	3
85606065	TUBING (38.00 Inches Bulk) (Cut to 15 Inches)	30	4	85606065	TUBING (38.00 Inches Bulk) (Cut to 11.50 Inches)	32	1
85606065	TUBING (38.00 Inches Bulk) (Cut to 5 Inches)	32	2	85606065	TUBING (38.00 Inches Bulk) (Cut to 9 Inches)	32	4
85606065	TUBING (38.00 Inches Bulk) (Cut to 19.50 Inches)	32	29	85606065	TUBING (38.00 Inches Bulk) (Cut to 11 Inches)	32	31
85606065	TUBING (38.00 Inches Bulk) (Cut to 6 Inches)	32	32	85606065	TUBING (38.00 Inches Bulk) (Cut to 4 Inches)	32	33
85606065	TUBING (38.00 Inches Bulk) (Cut to 22 Inches)	32	35	85606065	TUBING (38.00 Inches Bulk) (Cut to 16.50 Inches)	32	36
85606065	TUBING (38.00 Inches Bulk) (Cut to 7 Inches)	34	37	856156A4	SWITCH	32	12
856583A5	CABLE ASSEMBLY To Block	14	16	856744	FITTING	40	21
8567631	HOSE ASSEMBLY	36	5	856774	WASHER (.406 x .750 x .105) Stainless Steel	48	15
856774	WASHER (.406 x .750 x .105) Stainless Steel	54	23	856815T2	ARM TENSIONER ASSEMBLY	14	4
856822A2	HOSE AND SLEEVE ASSEMBLY (18.00 Inches)	22	23	856822A2	HOSE AND SLEEVE ASSEMBLY (18.00 Inches)	24	34
856823	RING Retaining	78	12	856823	RING Retaining	102	12
856823	RING Retaining	110	12	856839	TUBING	38	5
856842	ELBOW	36	1	856880	CLAMP Hose (15.3)	24	33
856880	CLAMP Hose (15.3)	36	4	8568941	BUSHING	14	7
856954	BUSHING	12	5	856954	BUSHING	18	20
8569662	BRACKET	48	3	856982	WASHER (.500 x .810 x .090) Stainless Steel	68	5
856983	STUD (M12 x 52)	68	2	857005A1	DIAPHRAGM KIT	22	2
857005A1	DIAPHRAGM KIT Fuel Pump	140	-	857136	SCREW (M12 x 35 MM) External Hex	68	3
857149T05	PUMP ASSEMBLY Oil	42	18	857186A1	PLATE ASSEMBLY	48	37
8582261	COVER	18	13	8582362	CHECK VALVE	28	8
858414A1	CABLE ASSEMBLY Braided	8	5	858424	CLAMP	50	43
858541T4	ADAPTER PLATE	42	1	858708T1	PLENUM KIT Air	42	13
858771	SCREW (M10 x 30)	126	27	858772A02	RING SET Piston	52	12
858778	STUD (M10 x 91)	24	31	858851A03	LEVER ASSEMBLY Throttle	42	27
858855	FITTING Straight	38	1	858869	NUT (.875-14)	64	8
858870	CHECK VALVE	32	26	858902	CLAMP	44	45
858902	CLAMP	48	24	858932	CLIP	18	22
858934	COVER	88	14	858935	GASKET	88	15
858951	J CLIP	50	46	858953	BRACKET	10	24
858955	CONNECTOR	32	20	859089001	HOSE Port Dump	38	4
859090001	HOSE Starboard Dump	38	3	859093	SEAL	52	19
859133	NUT (1.00-14)	64	8	859187A1	SENDER ASSEMBLY Trim	58	16
859230T	RETAINER	32	27	8592352	CHECK VALVE 90 Degree (.0625-27)	28	5
8592352	CHECK VALVE 90 Degree (.0625-27)	30	2	859318T1	TERMINATOR 10 Pin (CAN 1 and 2)	136	13
859318T2	CAP Weather - 10 Pin	136	15	859321T04	GEAR SET Forward/Pinion	78	8
859321T04	GEAR SET Forward/Pinion	102	8	859321T04	GEAR SET Forward/Pinion	110	8
859402	PITOT TUBE	88	11	859404002	WASHER Injection	24	29
85944975	TUBING (72.00 Inches Bulk) (Cut to 52 Inches)	8	24	85944975	TUBING (72.00 Inches Bulk) (Cut to 12 Inches)	100	40
8596001	FITTING	54	32	859619T04	FLYWHEEL ASSEMBLY	14	11
859626A1	FLUSH HOSE KIT (Inlet)	54	31	859732	PLUG	8	14
859747	COUPLER	8	27	85978571	TUBING (52.00 Inches Bulk) (Cut to 18 Inches)	8	13
85978571	TUBING (52.00 Inches Bulk) (Cut to 5 Inches)	8	23	861415A1	SEAL KIT	94	34
861415A1	SEAL KIT	98	28	861680	INSULATOR	130	6
86322A15	CABLE ASSEMBLY (5.50 Inches) Black	130	25	86322A24	CABLE ASSEMBLY (4.00 Inches)	130	26
86361	GROMMET	42	38	865448A01	CAP Oil Reservoir	130	3
86843	SCREW (#10-24 x .500)	64	4	8710T20	SWIVEL BRACKET ASSEMBLY Black	58	1
87161	WASHER	4	18	875207	TEE Fitting	8	19
875271	FITTING 90 Degree - Brass (.125-27)	36	9	875283	HOSE (2.00 Inches)	32	21
875284001	FILTER Oil - In Line	32	22	8752891	HOSE	32	19
875302A1	HOT STUD ASSEMBLY	10	11	87735	SEAL Oil (Lower)	58	5
877613A02	CONNECTOR ASSEMBLY Weather Cap 6 Pin	12	13	87762A04	BRACKET ASSEMBLY Trim Pump Mounting	130	-

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87775	GASKET	64	30	878073A2	HARNESS ASSEMBLY Throttle Position Sensor	10	-
878087A6	GEAR SET Forward/Pinion	78	8	878087A6	GEAR SET Forward/Pinion	102	8
8781051	CHECK VALVE	48	7	878112T08	AIR HANDLER ASSEMBLY	42	-
878231A6	HARNESS ASSEMBLY Fuse - 100 Ampere	10	16	878235A02	TILT CYLINDER ASSEMBLY	126	11
878239A1	GUIDE KIT	126	12	878241A02	SHAFT KIT	126	9
878242A1	PISTON ASSEMBLY Memory	126	15	878243A1	GUIDE ASSEMBLY	126	19
8782451	DRIVESHAFT	126	6	878264A1	RESERVOIR KIT	126	20
878265A4	TRIM MOTOR	126	1	878267	PIN	126	10
878406A1	REPAIR KIT Check Valve	126	16	878408A1	REPAIR KIT Power Trim	126	25
878409A1	O-RING KIT	126	13	878410A1	PO CHECK KIT	126	7
878412A1	SHOCK ROD KIT	126	14	878413A1	PISTON ASSEMBLY	126	18
878414A1	PISTON ASSEMBLY	126	17	878492T14	JUNCTION BOX 4 Way	136	14
878492T16	JUNCTION BOX 6 Way	136	5	878608	SCREW (#10-16 x .500)	28	10
878608	SCREW (#10-16 x .500)	30	6	878608	SCREW (#10-16 x .500)	126	35
87871T	COVER	64	27	879346A49	HARNESS REPAIR KIT Direct Injector	10	-
879346A50	HARNESS REPAIR KIT Fuel Injector	10	-	879845	STOP	16	14
879896K11	SYSTEM MONITOR KIT SC1000 - Front Mount	136	-	879962	CLIP	8	17
879968T10	HARNESS ASSEMBLY (SC1000-10)	136	-	879979T1	HARNESS ASSEMBLY Tachometer (SC1000-3)	136	16
879981T20	HARNESS ASSEMBLY (SC1000R-20)	136	12	879984A1	COIL KIT	8	2
880133T07	VAPOR SEPARATOR ASSEMBLY	46	-	880697	KEYED WASHER	116	34
880697	KEYED WASHER	124	38	880699	THRUST RING	106	22
880699	THRUST RING	114	22	880699	THRUST RING	122	22
880707A01	GEAR Reverse	106	21	880714T	CLUTCH	114	16
880714T	CLUTCH	122	17	880714T01	CLUTCH	106	16
880717A01	SCREW/SEAL KIT .38 Inch Long	108	32	880717A01	SCREW/SEAL KIT	116	32
880717A01	SCREW/SEAL KIT	124	34	880719	RING Retaining	94	38
880719	RING Retaining	98	32	880723A02	GEAR Reverse	122	8
880728	ADAPTER Bearing	124	28	880729	GASKET	94	18
880729	GASKET	98	18	8807371	BUSHING	18	27
880805A1	GEAR KIT	16	3	880816	CLAMP	24	9
881175A1	CAP ASSEMBLY 3 Position-Female Connector	136	4	881176A1	CAP ASSEMBLY 3 Position-Male Connector	12	14
881176A1	CAP ASSEMBLY 3 Position-Male Connector	136	3	881247A1	ALTERNATOR	14	1
881262A2	HARNESS ASSEMBLY Alternator	10	-	881288T64	TOP COWL ASSEMBLY Includes all Decals	4	1
881865	DECAL Caution-Start in Gear	42	41	881866	FITTING	8	18
881866	FITTING	88	13	881866	FITTING	94	12
881866	FITTING	98	11	881879011	SENSOR Pressure (0 - 100 PSI)	44	50
881879A16	SENSOR ASSEMBLY Pitot	44	49	881879A20	SENSOR ASSEMBLY Pressure	8	10
881908T	CABLE SET	8	4	881938	DRIVESHAFT	74	19
881938	DRIVESHAFT	88	25	881942	DRIVESHAFT	74	19
881942	DRIVESHAFT	88	25	881943	DRIVESHAFT	88	25
881991	WASHER Cupped	42	32	881992	WASHER Spool	42	33
88238A10	CABLE ASSEMBLY Ground	68	9	88258001	BEARING Needle	52	17
88263	THRUST WASHER	52	16	88269T	BEARING ASSEMBLY	52	9
88270A02	BEARING/RACE KIT	52	8	882751A1	RELAY ASSEMBLY	10	5
883050	SPACER	32	9	883050	SPACER	46	40
883066	CLIP (.865)	8	12	883066	CLIP (.865)	44	52
883081	LEVER	18	15	883208	PLUG	46	9
883209	O-RING	46	7	883223	SCREW (M6 x 16)	46	4
883542	VALVE ASSEMBLY (.375 Inch Diameter)	24	5	883545002	HOSE	46	34
883556	FITTING	46	6	883942	SCREW (M4 x 16)	42	15
883988	ELBOW	32	34	88404	TAB WASHER	132	6
884272T	PLATE Coil Mounting	8	1	884323T01	BEARING ASSEMBLY Roller	106	10
884323T01	BEARING ASSEMBLY Roller	114	10	884323T01	BEARING ASSEMBLY Roller	122	9
884325T01	BEARING ASSEMBLY Roller-Tapered	106	14	884325T01	BEARING ASSEMBLY Roller-Tapered	114	14
884325T01	BEARING ASSEMBLY Roller-Tapered	122	13	884328A01	SHIM SET	106	9
884329T	BEARING Ball	106	26	884329T	BEARING Ball	116	26
884330T01	BEARING ASSEMBLY Tapered	108	28	884330T01	BEARING ASSEMBLY Tapered	116	28
884330T01	BEARING ASSEMBLY Tapered	124	30	884380T	FILTER Fuel	46	10
884391	SEAL	48	28	88439A26	CABLE ASSEMBLY Battery - Negative	12	10
88439A46	CABLE ASSEMBLY Battery - Positive	10	19	884433T15	FUEL RAIL ASSEMBLY Complete	24	-
884522	BRACKET MAP Sensor	42	20	884525T1	TANK Oil	32	5

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884819	CLIP	46	37	884820	SHRADER VALVE	46	35
884834	LINK	18	11	88512	CLAMP	60	27
88512	CLAMP	64	6	885342002	SENSOR ASSEMBLY	42	22
885342002	SENSOR ASSEMBLY	48	35	885553	HOSE	32	13
885599004	THERMOSTAT 54 Degree C/130 Degree F	48	30	88750	WASHER	62	7
88750	WASHER	64	9	887601	COVER Thermostat	48	32
887602	COVER Thermostat	48	32	887605	BUSHING	18	3
887609	PLUG	32	15	887630	HOSE Molded	36	10
887801	FITTING Elbow 90 Degree (.0625-27)	28	1	887801	FITTING Elbow 90 Degree (.0625-27)	28	2
887801	FITTING Elbow 90 Degree (.0625-27)	30	7	88829	SCREW (#10-24 x .500)	60	28
88829	SCREW (#10-24 x .500)	64	7	888483	SEAL Oil	108	27
888483	SEAL Oil	108	30	888483	SEAL Oil	116	27
888483	SEAL Oil	116	30	888483	SEAL Oil	124	32
888483	SEAL Oil	124	33	888493	ELBOW	22	20
888725T02	PUMP ASSEMBLY Fuel - High Pressure	46	13	888733T02	PUMP ASSEMBLY Boost	46	19
888827	HOSE/SLEEVE	36	8	888842T02	DAMPER	14	12
888852	SEAL Fuel Director	24	26	888988014	CLAMP (25.6 mm)	38	2
88907003	GASKET	54	18	88907003	GASKET Relief Valve Cover and Plate	140	-
889310	HOSE Fuel Supply	24	24	889311	HOSE Fuel By Pass	24	25
889314	HOSE Air By-Pass	36	6	889316	O-RING	46	21
8893161	O-RING	46	29	8893162	O-RING	46	15
889316A1	O-RING KIT Vapor Seperator	46	-	889317T1	COVER KIT	46	1
889318001	PLATE Baffle	46	3	889319	GASKET	46	5
889320A1	FLOAT KIT	46	11	889321	SEAL	46	16
889322	GROMMET	46	20	889323	SEAL	46	22
889324T02	BOWL KIT	46	23	889325A1	WIRE	46	24
889326A1	VALVE KIT Inlet	46	27	889327A1	SCREW Drian	46	28
889328	RETAINER	46	17	889330	SENSOR Water	46	30
889354	SCREW Special	42	31	889430	INSERT	46	33
88957T	BEARING Ball	78	20	88957T	BEARING Ball	102	20
88957T	BEARING Ball	110	20	889610	ROLLER	42	28
889678	SCREW (M8 x 20)	14	13	89023001	HOSE ASSEMBLY Hydraulic (10 Feet) Pump Down - Starboard at Transom	64	25
89024001	HOSE ASSEMBLY Hydraulic (10 Feet) Pump Up - Port at Transom	64	25	891520001	CLIP	12	6
891570050	SCREW (M8 x 50)	48	29	891774	BUSHING	42	25
891778	O-RING	46	36	892251A01	PUMP KIT	126	24
892263	BUSHING	20	11	892339T01	STARTER MOTOR ASSEMBLY	16	1
892403	FITTING	8	11	892403	FITTING	44	51
892595A04	GEAR SET Forward/Pinion	106	8	892595A04	GEAR SET Forward/Pinion	114	8
892830053	HOSE (24.00 Inches Braided) (Cut to 22 Inches)	32	24	892860	SCREW (M12 x 35) Internal Hex	68	3
892972T05	HARNESS ASSEMBLY Coil	8	15	89302	WASHER (.203 x .406 x .040)	58	19
894911	KEY Ignition (1A)	136	-	8949110	KEY Ignition (2D)	136	-
8949111	KEY Ignition (2E)	136	-	8949112	KEY Ignition (2F)	136	-
894912	KEY Ignition (1B)	136	-	894913	KEY Ignition (1C)	136	-
894914	KEY Ignition (1D)	136	-	894915	KEY Ignition (1E)	136	-
894916	KEY Ignition (1F)	136	-	894917	KEY Ignition (2A)	136	-
894918	KEY Ignition (2B)	136	-	894919	KEY Ignition (2C)	136	-
895079T	DRIVESHAFT Long	94	24	895080T	DRIVESHAFT X-Long	98	24
895081T	DRIVESHAFT XX-Long	98	24	896233A01	DRIVE SLEEVE ASSEMBLY	116	36
896233A01	DRIVE SLEEVE ASSEMBLY	124	41	896522	O-RING (799 x .103)	94	13
896522	O-RING (799 x .103)	98	14	896523	O-RING (2.175 x .103)	96	40
896523	O-RING (2.175 x .103)	98	34	896524	O-RING (3.850 x .210)	108	31
896524	O-RING (3.850 x .210)	116	31	896524	O-RING (3.850 x .210)	124	26
896537T20	HARNESS ASSEMBLY (20 Feet) Key - Choke - Horn	136	1	896551	BUSHING	20	17
896602	NUT (M14)	68	13	896620001	SWITCH Trim	6	16
896699	O-RING (1.78 mm x .08 mm)	42	23	896699	O-RING (1.78 mm x .08 mm)	48	36
896895	NUT (M12)	68	6	896963	NUT (M12)	58	24
896963	NUT (M12) Metric	60	22	897716	SWITCH KIT Ignition (3 Position) With Keys	136	2
898834	BOLT (M14 x 178)	68	8	899071T01	PLATE	10	1

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Part No.	Description	Pg.	Ref.no	Part No.	Description	Pg.	Ref.no
899080T01	BRACKET ASSEMBLY Anchor	20	1	899082	SLIDE Shift	20	15
899083	LINK Shift	20	14	899145	CLIP Tie Strap	10	2
899145	CLIP Tie Strap	24	37	89949A1	PLATE ASSEMBLY	64	22
8M0000081	SCREW (M12 x 160)	68	30	8M0000517	SCREW (M12 x 190)	58	21
8M0000517	SCREW (M12 x 190) Metric	60	15	8M0000518	SCREW (M12 x 175)	58	21
8M0000793	PIN Shift Link	20	16	8M0001157	PIN Bow Tie Clip	20	20
8M0001447	BRACKET	42	12	8M0005670	TUBE Insertion	68	33
8M0005679	BOOT Idle Exhaust	54	26	8M0005848	STEERING EYE	132	13
8M0006048	TUBE Insertion	70	33	8M0006756	PLATE	54	27
8M0006893	SCREW (M8 x 25 MM)	20	9	8M0007003	MOUNT	68	11
8M0007007	MOUNT Upper	60	19	8M0007131	CARRIER ASSEMBLY Oil Seal	94	39
8M0007131	CARRIER ASSEMBLY Oil Seal	98	33	8M0007873	FOAM Port	6	27
8M0007874	FOAM Starboard	6	26	8M0007960	MOUNT Upper - Blue Stripe	60	19
8M0008111	LINK	18	14	8M0009927	SPARK PLUG (NGK-IZFR7M)	8	22
8M0010250	BRACKET Design-I	10	22	8M0010325	BUMPER Sound Shield	58	27
8M0010325	BUMPER Sound Shield	60	18	8M0010389	BRACKET ASSEMBLY Cowl	4	5
8M0010459	FILLER BLOCK	94	2	8M0010459	FILLER BLOCK	98	2
8M0020941	PIN Cross	106	20	8M0022559	STUD (M12 x 194)	68	29
8M0024801	BRACKET Solenoid	10	23	8M0026171	SHIFT SHAFT Upper	20	10
8M0026172	SHIFT SHAFT Upper	20	10	8M0026173	SHIFT SHAFT Upper	20	10
8M0029017	SET SCREW (.312-24)	66	41	8M0029025	PIN Trim	66	38
8M0032833	KEY Also a Component of Water Pump Housing	94	25	8M0032833	KEY	100	37
8M0033179	SCREW (M8 x 40)	60	24	8M0033179	SCREW (M8 x 40)	68	15
8M0033943	SHIFT RAIL	20	8	8M0034918	COLLAR	16	13
8M0037204	SCREW Nylon, Push-In (.25-20 x .50)	40	17	8M0039651	PARTS MANUAL 300XS (3.2L)	2	-
8M0043230	SEAL	6	4	8M0045380	SCREW (M8 x 50)	40	3
8M0045380	SCREW (M8 x 50)	40	30	8M0046215	CRANK, Shifter 1/4 Pivot Pin	106	3
8M0046215	CRANK, Shifter 1/4 Pivot Pin	114	3	8M0046215	CRANK, Shifter 1/4 Pivot Pin	122	3
8M0046563	RETAINING RING	94	15	8M0046563	RETAINING RING	98	15
8M0047129	COVER ASSEMBLY	94	11	8M0047129	COVER ASSEMBLY	98	12
8M0050423	WASHER .020	106	25	8M0050423	WASHER .020	114	24
8M0050423	WASHER .020	122	24	8M0050424	WASHER .022	106	25
8M0050424	WASHER .022	114	24	8M0050424	WASHER .022	122	24
8M0050425	WASHER .024	106	25	8M0050425	WASHER .024	114	24
8M0050425	WASHER .024	122	24	8M0050427	WASHER .026	106	25
8M0050427	WASHER .026	114	24	8M0050427	WASHER .026	122	24
8M0050428	WASHER .028	106	25	8M0050428	WASHER .028	114	24
8M0050428	WASHER .028	122	24	8M0050429	WASHER .030	106	25
8M0050429	WASHER .030	114	24	8M0050429	WASHER .030	122	24
8M0050430	WASHER .032	106	25	8M0050430	WASHER .032	114	24
8M0050430	WASHER .032	122	24	8M0050431	WASHER .034	106	25
8M0050431	WASHER .034	114	24	8M0050431	WASHER .034	122	24
8M0050432	WASHER .036	106	25	8M0050432	WASHER .036	114	24
8M0050432	WASHER .036	122	24	8M0050433	WASHER .038	106	25
8M0050433	WASHER .038	114	24	8M0050433	WASHER .038	122	24
8M0050434	WASHER .040	106	25	8M0050434	WASHER .040	114	24
8M0050434	WASHER .040	122	24	8M0050435	WASHER .042	106	25
8M0050435	WASHER .042	114	24	8M0050435	WASHER .042	122	24
8M0050436	WASHER .044	106	25	8M0050436	WASHER .044	114	24
8M0050436	WASHER .044	122	24	8M0050437	WASHER .046	106	25
8M0050437	WASHER .046	114	24	8M0050437	WASHER .046	122	24
8M0050438	WASHER .048	106	25	8M0050438	WASHER .048	114	24
8M0050438	WASHER .048	122	24	8M0050439	WASHER .050	106	25
8M0050439	WASHER .050	114	24	8M0050439	WASHER .050	122	24
8M0050720	GASKET	96	44	8M0050720	GASKET	100	39
8M0051043	RETAINING RING	106	12	8M0051043	RETAINING RING	114	12
8M0051043	RETAINING RING	122	11	8M0052939	SWITCH	20	5
8M0053110	SHIM SET	94	26	8M0053183	ADAPTER	124	36
8M0053823	THRUST WASHER	106	13	8M0053823	THRUST WASHER	114	13
8M0053823	THRUST WASHER	122	12	8M0056265	WASHER Tab	108	34
8M0060051	COMPRESSOR ASSEMBLY Air	40	1	8M0060371	PROPELLER SHAFT	106	19

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Part No.	Description	Pg.	Ref.no	Part No.	Description	Pg.	Ref.no
8M0060381	END CAP ASSEMBLY	40	2	8M0061986	ADAPTER KIT	116	37
8M0061986	ADAPTER KIT	124	42	8M0063255	STUD M10x92	14	6
8M0063267	SHIM SET	100	43	8M0063268	SHIM SET	94	27
8M0063268	SHIM SET	98	25	8M0063270	SHIM SET	114	9
8M0063270	SHIM SET	122	15	8M0064306	SPACER	106	23
8M0064306	SPACER	114	23	8M0064306	SPACER	124	37
8M0065142	HARNESS ASSEMBLY Engine	10	10	8M0065143	HARNESS ASSEMBLY Trim	10	26
8M0065258	BRUSH SET	16	5	8M0065991	CAM ASSEMBLY	18	23
8M0069774	PROPELLER SHAFT	114	19	8M0069774	PROPELLER SHAFT	122	20
8M0073890	HEAD KIT Compressor	40	14	8M0075782	GEAR HOUSING ASSEMBLY Complete, Long	94	-
8M0075782	GEAR HOUSING ASSEMBLY Complete, Long	106	-	8M0075791	GEAR HOUSING ASSEMBLY Basic	94	1
8M0075791	GEAR HOUSING ASSEMBLY Basic	106	1	8M0075827	CARRIER ASSEMBLY Bearing	106	24
8M0076745	SHIM SET	106	25	8M0076745	SHIM SET	114	24
8M0076745	SHIM SET	122	24	8M0077071	SCREW/SEAL KIT .75 Inch Long	108	32
8M0077244	SEAL KIT Gear Housing	96	-	8M0077244	SEAL KIT Gear Housing	108	-
8M0077246	REPAIR KIT Water Pump-Upper	96	-	8M0077246	REPAIR KIT Water Pump-Upper	108	-
8M0083292	INSTALLATION MANUAL	2	-	8M0083353	OPERATION MANUAL	2	-
8M0083392	CARRIER ASSEMBLY Bearing	116	25	8M0084681	PIN Cross	114	20
8M0084681	PIN Cross	122	18	8M0085874	SCREW Design-II	10	28
8M0086846	CARRIER ASSEMBLY Bearing	124	25	8M0098898	RELAY Design-II	10	27
8M0099044	PCM Propulsion Control Module	12	1	8M0099045	PCM Propulsion Control Module	12	1
8M0100526	REPAIR KIT Water Pump	100	-	8M0103814	SCREW (M8 x 35 MM)	68	31
8M0118363	GEAR Reverse, 21T	114	21	8M0119539	GEAR ASSEMBLY Forward	122	21
8M0121263	DECAL SET	4	-	8M0121265	TOP COWL ASSEMBLY Includes all Decals	4	1
8M0137238	POWERHEAD ASSEMBLY Reman Dressed	50	-	8M2011027	RETAINER	108	35
8M2011027	RETAINER	116	35	8M2011027	RETAINER	124	39
8M4501003	CLAMP	68	14	8M4501006	COVER Lower Mount	68	17
8M6002988	DIAPHRAM KIT	24	-	8M6002989	FUEL REGULATOR KIT 15 PSI	24	-
8M6002990	FUEL REGULATOR KIT 10 PSI	26	-	8M6002991	AIR REGULATOR KIT	26	-
90011	O-RING (2.175 x .175)	74	29	90011	O-RING (2.175 x .175)	90	34
90350017	STUD (M10 x 74)	54	22	903509	STUD (M10 x 1.5 x 64)	48	4
91800	KEY Woodruff	52	6	92721	WASHER	72	11
92721	WASHER	88	20	92721	WASHER	94	22
92721	WASHER	98	22	92876A12	LINK ROD ASSEMBLY	58	25
92876A12	LINK ROD ASSEMBLY	60	11	92876A8	ATTACHING KIT Steering	134	-
92876A9	EXTENSION KIT Dual Engine	132	-	932481	BUSHING	18	10
932481	BUSHING	18	25	93388A1	CABLE ASSEMBLY (6.00 Inches) Black	16	7
93388A17	CABLE ASSEMBLY (8.50 Inches)	10	15	93388T22	CABLE ASSEMBLY Black	10	14
93702	WASHER (.250 External Star)	4	3	94275	LINK	130	11
94319	SCREW (.375-24 x 1.5)	132	20	94320	SCREW (.375-24 x 1.250)	52	14
94848	FITTING	54	41	95925	PLUG	68	22
96158T	SOLENOID	130	15	9643	SCREW	46	18
96930A1	BOLT ASSEMBLY	62	20	96993	HOSE Hydraulic	64	26
96994	HOSE Hydraulic	64	26	9787A4	END CAP ASSEMBLY	48	19
97931	TUBING (4.00 Inches)	132	15	9811T71	CYLINDER BLOCK ASSEMBLY	48	1
98727	FITTING Grease	62	3	987691	GASKET	22	12
987691	GASKET Fuel Pump	140	-	987752	PLATE	22	14
99615	PIN Groove	62	18	99617	PIN	62	19
99625002	SHAFT	126	32	99629T2	LEVER ASSEMBLY Tilt Lock	62	13
996301	STRIKER PLATE	58	11	99633	KNOB	62	17
996642	FITTING Elbow 90 Degree (.125-27 x .250) Nylon	22	15	996642	FITTING Elbow 90 Degree (.125-27 x .250) Nylon	38	11
996642	FITTING Elbow 90 Degree (.125-27 x .250) Nylon	40	19	F10064	SHAFT	46	12
NSS	NOT SOLD SEPARATE DECAL, EPA (2009 & Up)	2	-	NSS	NOT SOLD SEPARATE Pin	4	6
NSS	NOT SOLD SEPARATE Electrical Plate Assembly-Complete	10	-	NSS	NOT SOLD SEPARATE Thru Bolt	16	2
NSS	NOT SOLD SEPARATE Fuel Pump	22	1	NSS	NOT SOLD SEPARATE Diaphragm	22	3
NSS	NOT SOLD SEPARATE Retainer	22	4	NSS	NOT SOLD SEPARATE Spring	22	5
NSS	NOT SOLD SEPARATE Cap	22	6	NSS	NOT SOLD SEPARATE Spring	22	7
NSS	NOT SOLD SEPARATE Cap	22	8	NSS	NOT SOLD SEPARATE Diaphragm	22	9
NSS	NOT SOLD SEPARATE Gasket-Boost	22	10	NSS	NOT SOLD SEPARATE Gasket-Pulse	22	11
NSS	NOT SOLD SEPARATE Fuel Rail (Port)	24	1	NSS	NOT SOLD SEPARATE Fuel Rail (Starboard)	24	2

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Part No.	Description	Pg.	Ref.no	Part No.	Description	Pg.	Ref.no
NSS	NOT SOLD SEPARATE Decal-Reservoir	32	6	NSS	NOT SOLD SEPARATE Plug	32	23
NSS	NOT SOLD SEPARATE Piston Assembly	40	8	NSS	NOT SOLD SEPARATE Decal-87 Octane	44	44
NSS	NOT SOLD SEPARATE Seat	46	2	NSS	NOT SOLD SEPARATE Check Valve	46	25
NSS	NOT SOLD SEPARATE Wear Sleeve	52	2	NSS	NOT SOLD SEPARATE Decal-Serial Overlamine	58	15
NSS	NOT SOLD SEPARATE Decal-Serial Overlamine	60	17	NSS	NOT SOLD SEPARATE Transom Bracket-Starboard	62	1
NSS	NOT SOLD SEPARATE Transom Bracket-Port	62	2	NSS	NOT SOLD SEPARATE Pinion Gear	72	10
NSS	NOT SOLD SEPARATE Cup	74	23	NSS	NOT SOLD SEPARATE Cup	74	26
NSS	NOT SOLD SEPARATE Spool	78	4	NSS	NOT SOLD SEPARATE Sleeve	78	5
NSS	NOT SOLD SEPARATE Cotter Pin	78	6	NSS	NOT SOLD SEPARATE Cup	78	10
NSS	NOT SOLD SEPARATE Spool	82	4	NSS	NOT SOLD SEPARATE Sleeve	82	5
NSS	NOT SOLD SEPARATE Cotter Pin	82	6	NSS	NOT SOLD SEPARATE Pinion Gear (Part of Forward Gear Kit)	88	19
NSS	NOT SOLD SEPARATE Cup	90	28	NSS	NOT SOLD SEPARATE Cup	90	31
NSS	NOT SOLD SEPARATE Pinion Gear	94	20	NSS	NOT SOLD SEPARATE Cup	94	29
NSS	NOT SOLD SEPARATE Cup	94	31	NSS	NOT SOLD SEPARATE Oil Seal	96	41
NSS	NOT SOLD SEPARATE Oil Seal	96	42	NSS	NOT SOLD SEPARATE Pinion Gear	98	20
NSS	NOT SOLD SEPARATE Oil Seal	100	35	NSS	NOT SOLD SEPARATE Oil Seal	100	36
NSS	NOT SOLD SEPARATE CUP	100	42	NSS	NOT SOLD SEPARATE CUP	100	45
NSS	NOT SOLD SEPARATE Spool	102	4	NSS	NOT SOLD SEPARATE Sleeve	102	5
NSS	NOT SOLD SEPARATE Cotter Pin	102	6	NSS	NOT SOLD SEPARATE Cup	102	10
NSS	NOT SOLD SEPARATE Plug	106	2	NSS	NOT SOLD SEPARATE Spool	106	5
NSS	NOT SOLD SEPARATE Sleeve Adjusting	106	7	NSS	NOT SOLD SEPARATE Cup	106	11
NSS	NOT SOLD SEPARATE Cup	106	15	NSS	NOT SOLD SEPARATE Cup	108	29
NSS	NOT SOLD SEPARATE Spool	110	4	NSS	NOT SOLD SEPARATE Sleeve	110	5
NSS	NOT SOLD SEPARATE Cotter Pin	110	6	NSS	NOT SOLD SEPARATE Cup	110	10
NSS	NOT SOLD SEPARATE Plug	114	2	NSS	NOT SOLD SEPARATE Spool	114	5
NSS	NOT SOLD SEPARATE Sleeve Adjusting	114	7	NSS	NOT SOLD SEPARATE Cup	114	11
NSS	NOT SOLD SEPARATE Cup	114	15	NSS	NOT SOLD SEPARATE Cup	116	29
NSS	NOT SOLD SEPARATE Spool	118	4	NSS	NOT SOLD SEPARATE Sleeve	118	5
NSS	NOT SOLD SEPARATE Cotter Pin	118	6	NSS	NOT SOLD SEPARATE Plug	122	2
NSS	NOT SOLD SEPARATE Spool	122	5	NSS	NOT SOLD SEPARATE Sleeve Adjusting	122	7
NSS	NOT SOLD SEPARATE Cup	122	10	NSS	NOT SOLD SEPARATE Cup	122	14
NSS	NOT SOLD SEPARATE Cup	124	31	NSS	NOT SOLD SEPARATE Decal-Counter Rotation	124	40
NSS	NOT SOLD SEPARATE Armature	126	2	NSS	NOT SOLD SEPARATE End Frame	126	3
NSS	NOT SOLD SEPARATE Diaphragm	140	-	NSS	NOT SOLD SEPARATE Retainer	140	-
NSS	NOT SOLD SEPARATE Spring	140	-	NSS	NOT SOLD SEPARATE Cap	140	-
NSS	NOT SOLD SEPARATE Spring-Boost	140	-	NSS	NOT SOLD SEPARATE Cap-Spring End	140	-
NSS	NOT SOLD SEPARATE Gasket-Boost	140	-	NSS	NOT SOLD SEPARATE Gasket-Pulse	140	-