

Parts Manual

Cat.# 90-891837007

Revised 09-16-2020

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Cat.# 90-891837007

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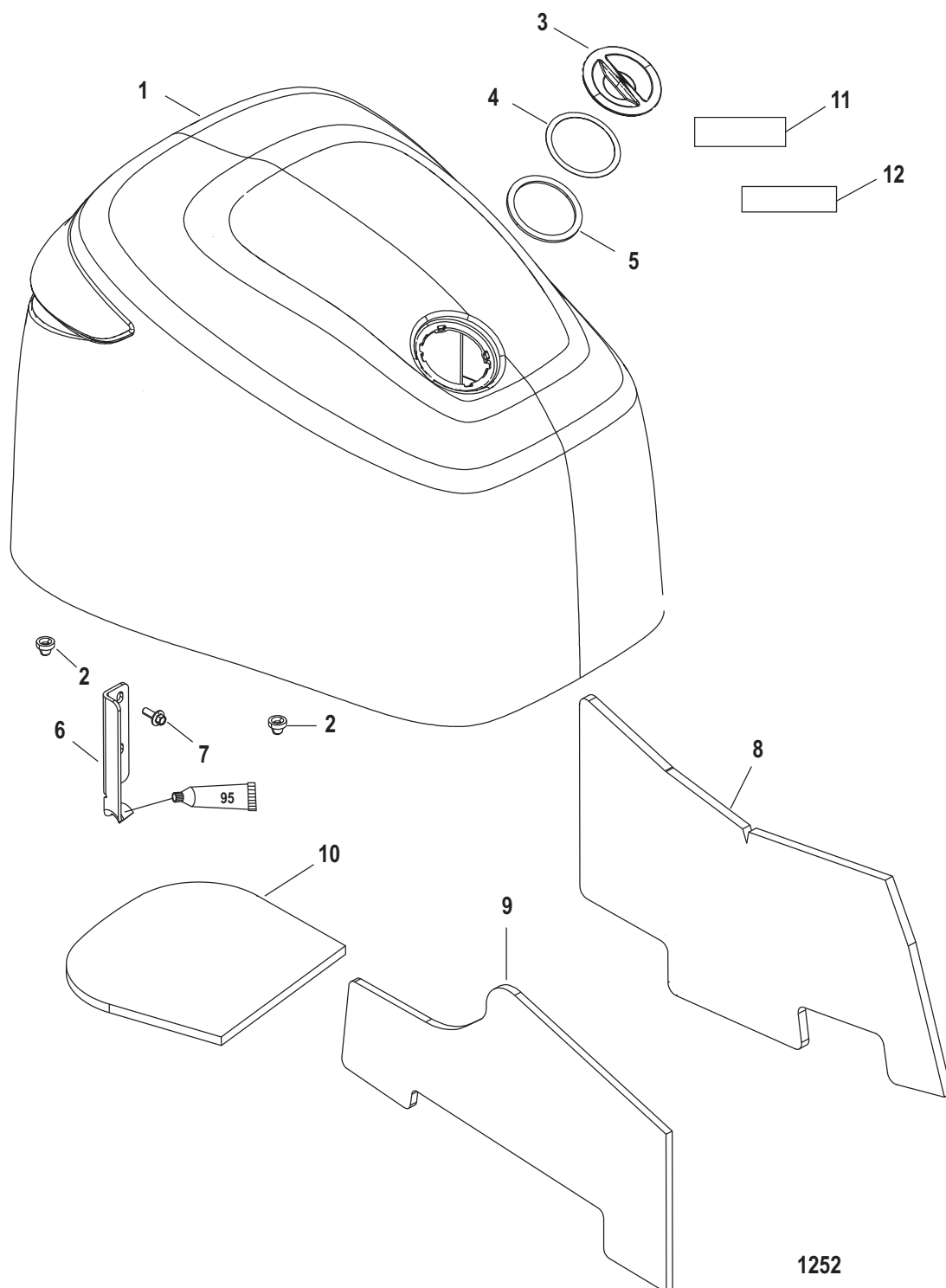
Service/Support Material

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0090	891837007	PARTS MANUAL 75/90/115 DFI 1.5L (3 Cylinder)		1	
-	0090	889785	SERVICE MANUAL		1	
-	0090	10208071	OPERATION/INSTALLATION MANUAL		1	
-	0090	10208D71	OWNERS MANUAL 75/90/115 DFI, French		1	
-	0090	10208J71	OWNERS MANUAL 75/90/115 DFI, Spanish		1	
-	0037	891765A07	DECAL EPA Label Information	(2007)	1	[1]
-	0037	891765A08	DECAL EPA Label Information	(2008)	1	[1]

PART NOTES:

- [1] - IMPORTANT INFORMATION: REPLACE ANY MISSING OR UNREADABLE EPA LABEL

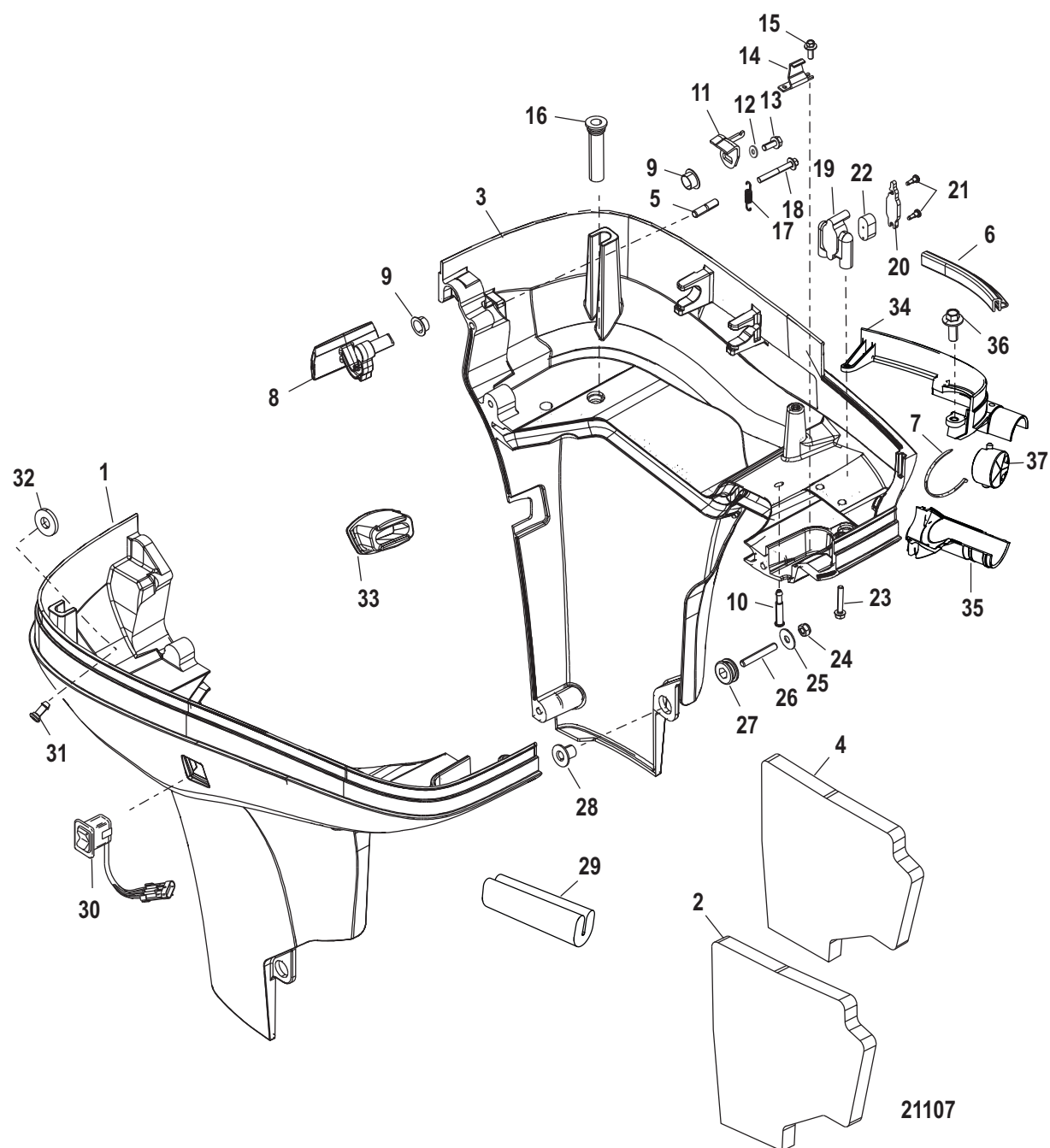
Top Cowl



Top Cowl

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0100	898436T01	TOP COWL ASSEMBLY Mercury Includes all Decals except Horsepower		1	
1	0100	898436T02	TOP COWL ASSEMBLY Mariner		1	
1	0100	8M0075373	TOP COWL ASSEMBLY Mercury, Without decals		1	
1	0100	8M0075375	TOP COWL ASSEMBLY Mariner, Without decals		1	
2	0000	813546003	MOUNT		2	
3	0000	828716A2	CAP		1	
4	0000	828352	SEAL		1	
5	0000	8283511	SEAL		1	
6	0000	892208A01	HOOK KIT Rear		1	
7	0010	82130016	SCREW (M6 x 16)		2	
8	0000	880781A01	SOUND BLANKET KIT		1	
9		NSS	NOT SOLD SEPARATE Sound Blanket-Starboard		1	
10		NSS	NOT SOLD SEPARATE Sound Blanket-Top		1	
11		NSS	NOT SOLD SEPARATE Decal- Clean Cowl Cling-On		1	
12		NSS	NOT SOLD SEPARATE Decal- Break-In		1	
-	0037	895231A07	DECAL SET	Mercury 75	1	
-	0037	896857002	DECAL Horsepower (75)		1	
-	0037	895232A05	DECAL SET	Mariner 75	1	
-	0037	891815A07	DECAL SET	Mercury 90	1	
-	0037	896857004	DECAL Horsepower (90)		1	
-	0037	891819A04	DECAL SET	Mariner 90	1	
-	0037	891814A07	DECAL SET	Mercury 115	1	
-	0037	896857006	DECAL Horsepower (115)		1	
-	0037	891818A04	DECAL SET	Mariner 115	1	
-	0037	826321A08	DECAL SET Jet Drive 80 - 1.5L		1	
-	0037	854700T05	DECAL Strip		1	

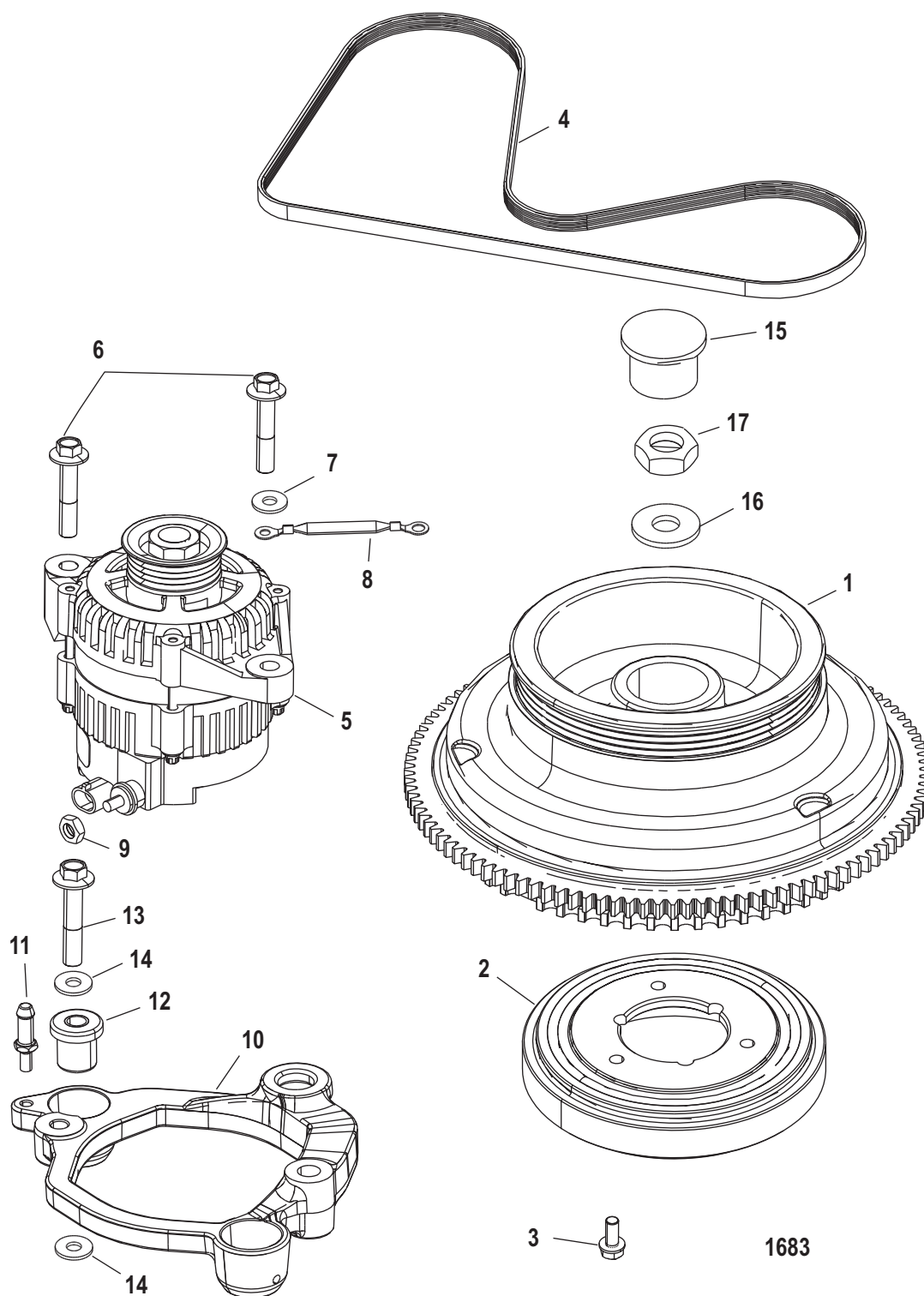
Bottom Cowl



Bottom Cowl

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0100	880775A03	BOTTOM COWL Starboard		1	
2		NSS	NOT SOLD SEPARATE Sound Blanket - Part of 889720A00		1	
3	0100	880774A03	BOTTOM COWL Port		1	
4	0000	889720A00	SOUND BLANKET KIT		1	
5	0017	885116	PIN		1	
6	0000	8M0000413	SEAL Cowl (41.00 Inches)		1	
7	0054	850181	TIE STRAP (11.750 Inches)		2	
8	0000	880783T	LEVER Cowl Latch		1	
9	0023	335891	BUSHING		2	
10	0022	889684002	FITTING Vent		1	
11	0000	884468	CAM Latch		1	
12	0012	65567	WASHER (.265 x .750 x .048) Stainless Steel		1	
13	0010	1993716	SCREW (M6 x 16)		1	
14	0000	822363T1	RETAINER		1	
15	0010	82130016	SCREW (M6 x 16)		2	
16	0021	817519A2	CHECK VALVE ASSEMBLY Drain		2	
17	0024	892166001	SPRING		1	
18	0010	88882240	SCREW (M6 x 40)		4	
19	0000	19812A1	BRACKET Cable Retainer		1	
20	0000	98889	LATCH		1	
21	0010	42975	DRIVE SCREW		2	
22	0000	39519	CUP		1	
23	0010	40011154	SCREW (M8 x 50) Stainless Steel		2	
24	0011	8888208	NUT (M8)		2	
25	0012	8172741	WASHER		2	
26	0016	429175	STUD		2	
27	0025	855362001	GROMMET		2	
28	0023	855364	BUSHING		2	
29	0000	8842564	SEAL Lower Cowl (44.75 Inches)		1	
30	0087	896620001	SWITCH Trim		1	
31	0022	94848	FITTING		1	
32	0023	892427	SPACER		1	
33	0000	884464	BOOT Idle Relief		1	
34	0000	8M0000504	CLAMP Upper		1	
35	0000	8M0000484	CLAMP Lower		1	
36	0010	82130016	SCREW (M6 x 16)		2	
37	0025	8M0006618	GROMMET		1	
-	0037	854700T05	DECAL Strip		1	

Flywheel and Alternator



Flywheel and Alternator

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0200	878588T08	FLYWHEEL ASSEMBLY		1	
2	0000	888842T01	DAMPER		1	
3	0010	889678	SCREW (M8 x 20)		3	
4	0057	8M0012623	BELT		1	
5	0000	881247A1	ALTERNATOR		1	[1]
6	0010	82130150	SCREW (M10 x 50)		2	
7	0012	4002319	WASHER		1	
8	0084	856583A5	CABLE ASSEMBLY		1	
9	0011	401386	NUT (M6) Stainless Steel		1	
10	0000	879856T02	BRACKET Alternator		1	
11	0000	8215832	PIN Special (1.5 Inches)		1	
12	0023	856975	MOUNT		3	
13	0010	82130145	SCREW (M10 x 45)		3	
14	0012	855725	WASHER		6	
15	0019	45907	PLUG Yellow		1	
16	0012	68229	WASHER (.641 x 1.250 x .190)		1	
17	0011	42979	NUT (M16)		1	

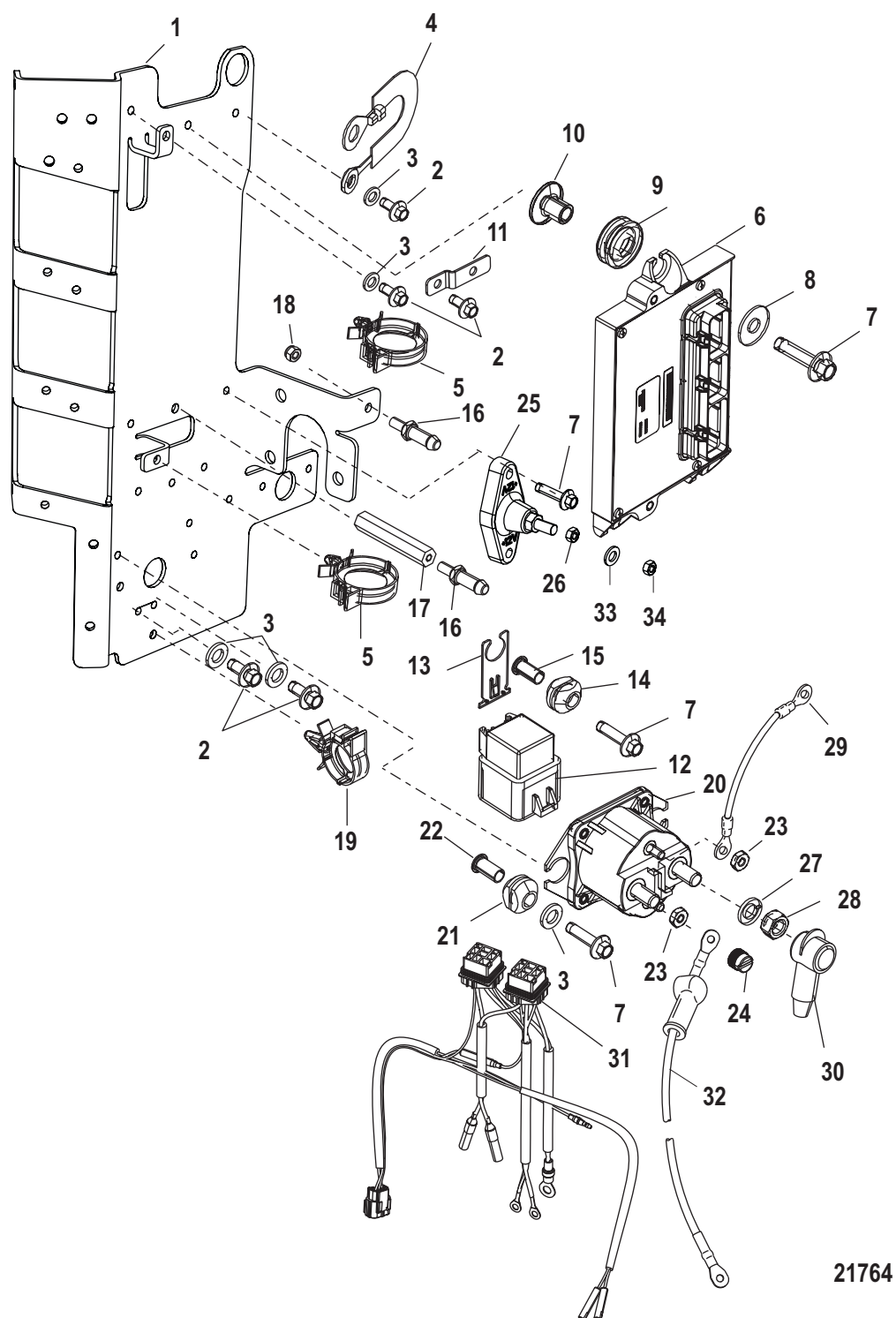
PART NOTES:

[1] - Alternate part numbers:

881247A 1QS

881247R01Reman

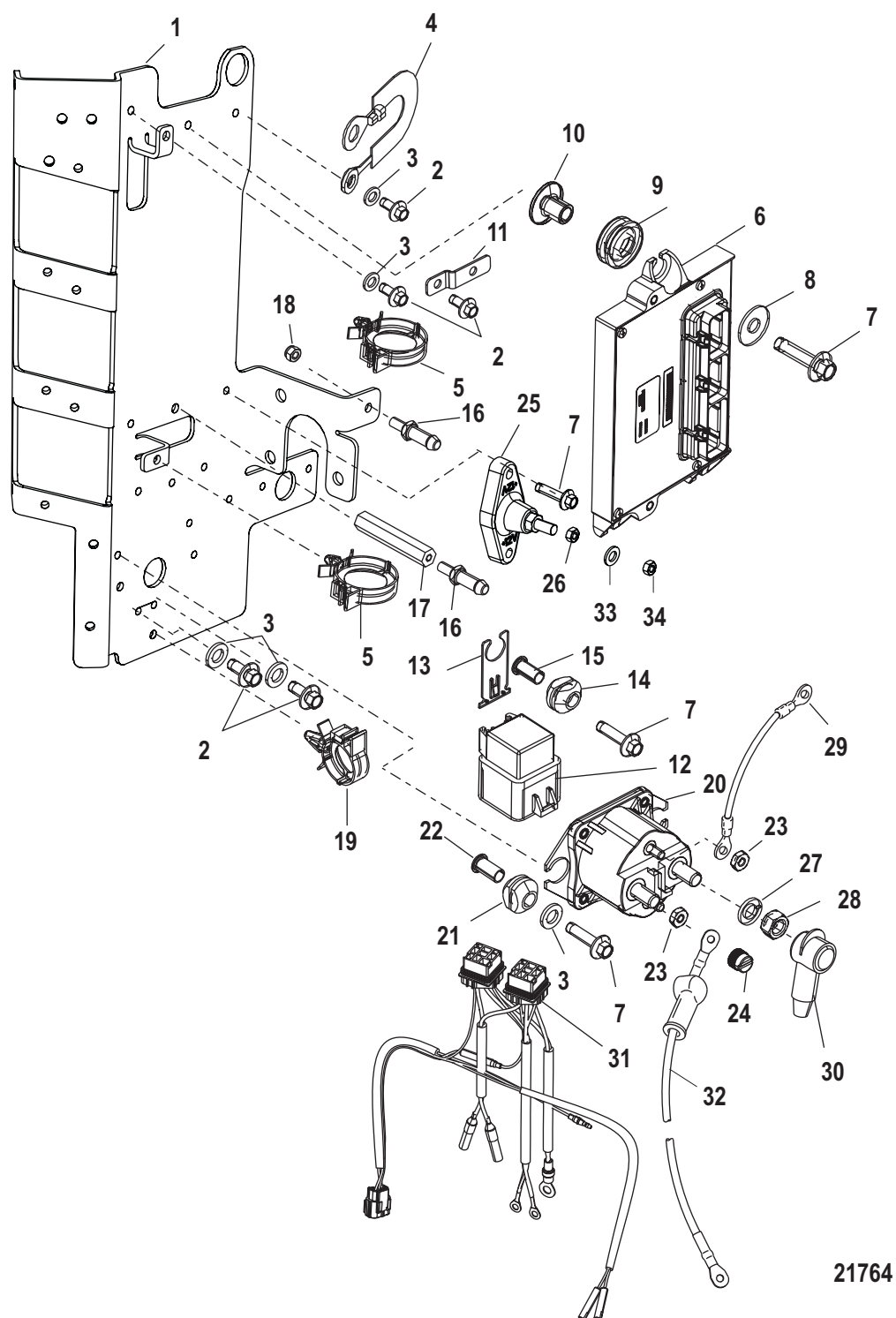
Electrical Components PCM Mounting



Electrical Components PCM Mounting

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-		NSS	NOT SOLD SEPARATE Electrical Plate Assembly-Complete		1	
1	0000	880190T05	PLATE ASSEMBLY Electrical		1	
2	0010	82129114	SCREW (M6 x 14)		5	
3	0012	29245	WASHER (.281 x .500 x .060) Stainless Steel		5	
4	0084	858414A1	CABLE ASSEMBLY Braided		1	
5	0054	858755	CLIP (1.00)		2	
6	0000	89790601T	PCM Propulsion Control Module	75 Horsepower [1B456849] & Below	1	
6	0000	89790623T	PCM Propulsion Control Module	75 Horsepower [1B456850] & Up	1	
6	0000	89790602T	PCM Propulsion Control Module	90 Horsepower [1B456849] & Below	1	
6	0000	89790624T	PCM Propulsion Control Module	90 Horsepower [1B456850] & Up	1	
6	0000	89790603T	PCM Propulsion Control Module	115 Horsepower [1B456849] & Below	1	
6	0000	89790625T	PCM Propulsion Control Module	115/Jet 80 [1B456850] & Up	1	
7	0010	82129125	SCREW (M6 x 25 MM)		10	
8	0012	65567	WASHER (.265 x .750 x .048) Stainless Steel		3	
9	0025	834985	GROMMET		3	
10	0023	856954	BUSHING		3	
11	0000	858953	BRACKET		1	
12	0000	882751A1	RELAY ASSEMBLY		3	
13	0000	828102	BRACKET		3	
14	0025	818967	GROMMET		3	
15	0023	818968	BUSHING		3	
16	0000	8215832	PIN Special (1.5 Inches)		2	
17	0000	889600	SPACER		1	
18	0011	401376	NUT (M6)		1	
19	0054	858954	CLIP (.625)		1	
20	0089	817109A2	SOLENOID ASSEMBLY (#10-32 / .3125-18 Terminals)		1	
21	0025	822179	GROMMET		2	
22	0023	818968	BUSHING		2	
23	0011	45076	NUT (#10-32) Brass		2	
24	0011	813938	CAP NUT (#10-32)		2	
25	0085	875302A1	HOT STUD ASSEMBLY		1	
26	0011	400213	NUT (M8) Stainless Steel		1	
27	0013	53166	LOCKWASHER (.312)		2	
28	0011	68292	NUT (.312-18)		2	
29	0084	88807A16	CABLE ASSEMBLY (4.00 Inches) Black		1	
30	0085	8500673	BOOT Insulator - Yellow		1	
31	0084	819514T21	HARNESS ASSEMBLY Trim		1	
32	0084	93388T21	CABLE ASSEMBLY Black		1	

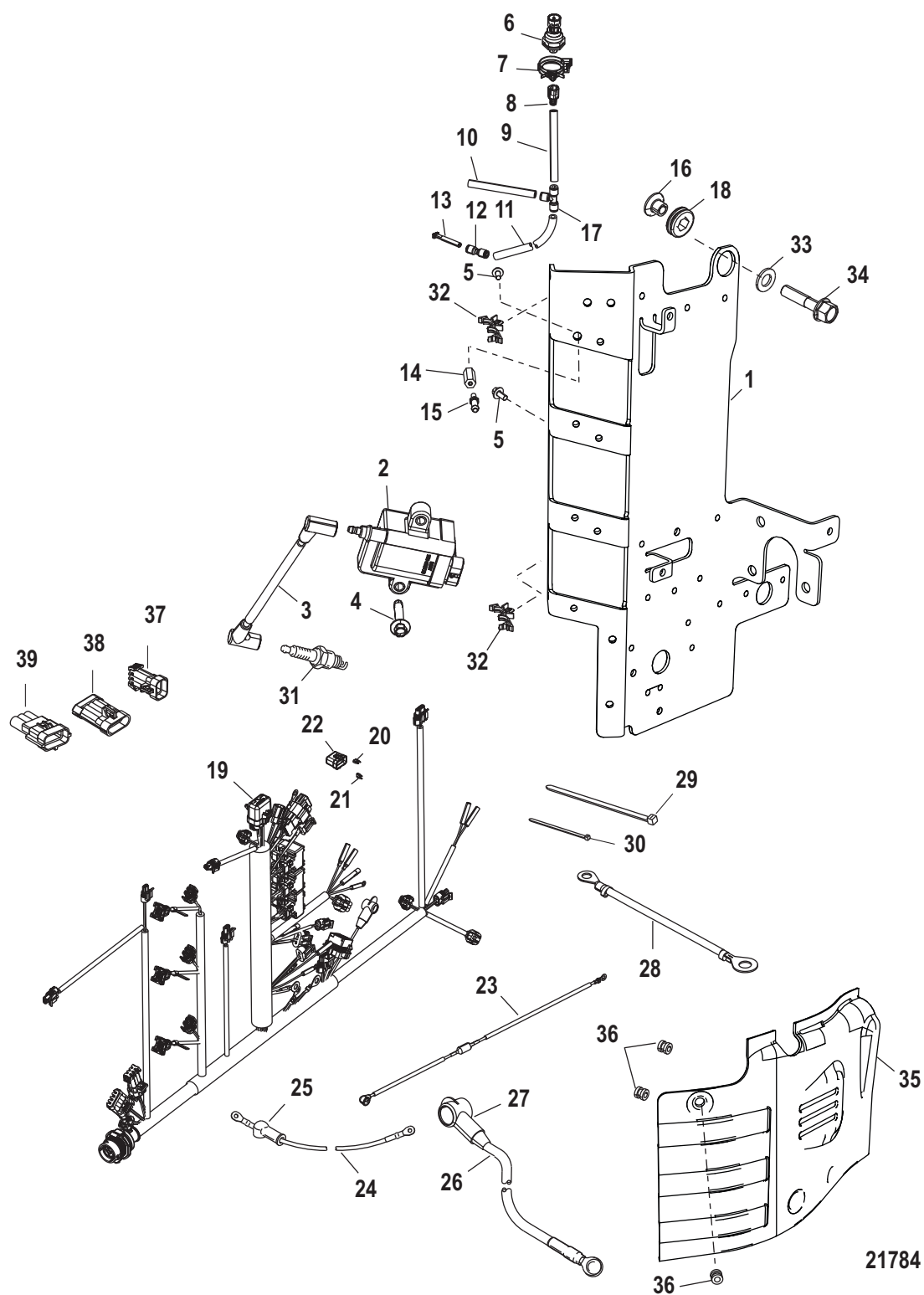
Electrical Components PCM Mounting



Electrical Components PCM Mounting

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
33	0012	85172	WASHER		1	
34	0011	400213	NUT (M8) Stainless Steel		1	

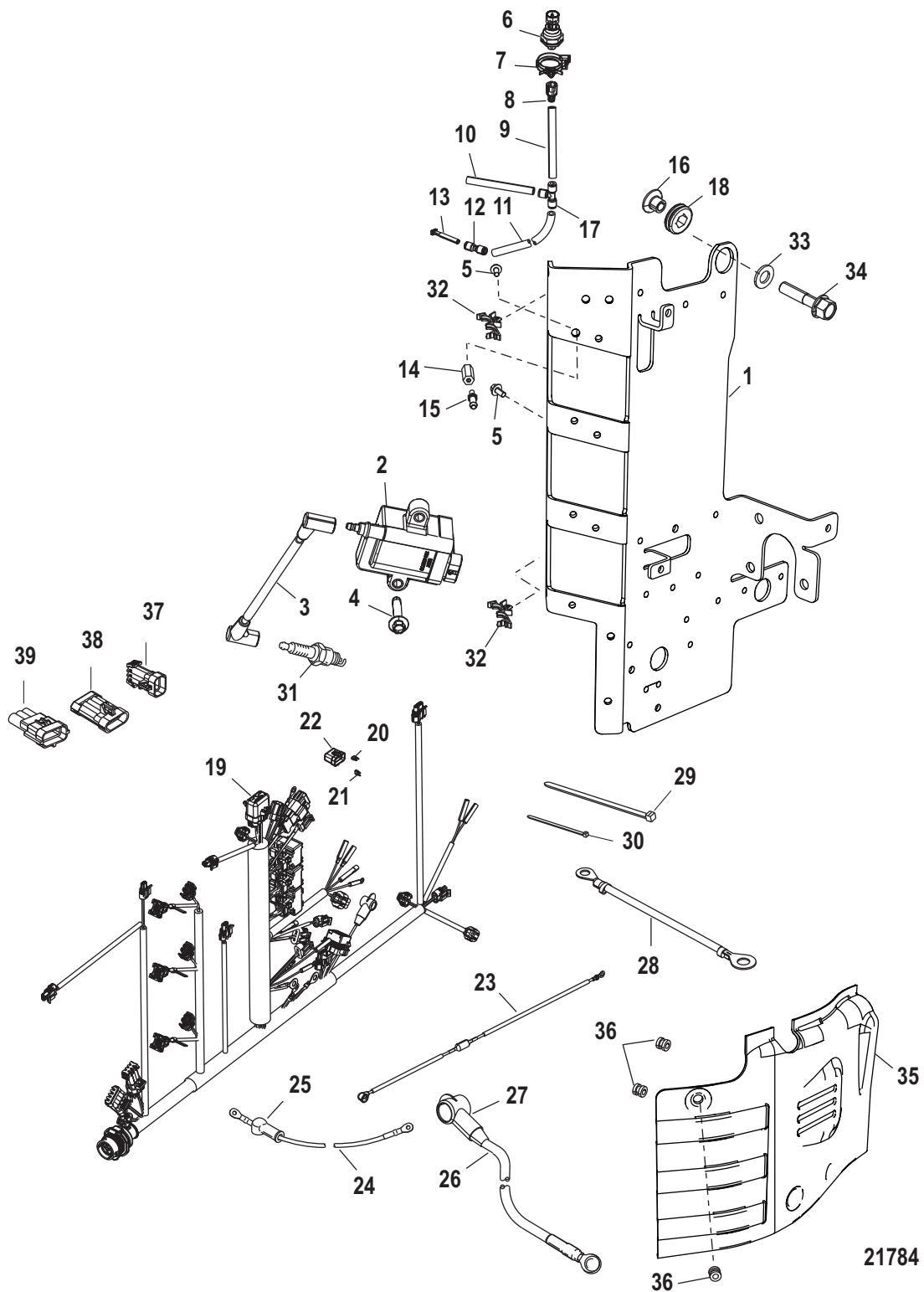
Electrical Components



Electrical Components

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-		NSS	NOT SOLD SEPARATE Electrical Plate Assembly-Complete		1	
1	0000	880190T05	PLATE ASSEMBLY Electrical		1	
2	0339	879984T00	COIL Ignition		3	
3	0084	8844423	LEAD Hi Tension		3	
4	0010	82129130	SCREW (M6 x 30)		6	
5	0010	82130012	SCREW (M6 x 12)		2	
6	0000	881879A7	SENSOR KIT (0-50 PSI)		1	
7	0054	883066	CLIP (.865)		1	
8	0022	892403	FITTING		1	
9	0032	85978571	TUBING (52.00 Inches Bulk) Cut to 6 Inches		1	
10	0032	85978571	TUBING (52.00 Inches Bulk) Cut to 1.50 Inches		1	
11	0032	85978571	TUBING (52.00 Inches Bulk) Cut to 52 Inches		1	
12	0022	859747	COUPLER		1	
13	0022	859732	PLUG		1	
14	0000	8215832	PIN Special (1.5 Inches)		1	
15	0000	889992	SPACER		1	
16	0023	8502341	BUSHING		3	
17	0022	875207	TEE Fitting		1	
18	0025	833155	GROMMET		3	
19	0084	896264T03	HARNESS ASSEMBLY Engine		1	
20	0088	8329695	FUSE Mini - Tan - 5 Ampere		1	
20	0088	8329692	FUSE Mini - Gray - 2 Ampere		1	
20	0088	83296915	FUSE Mini - Blue - 15 Ampere		1	
21	0088	83296920	FUSE Mini - Yellow - 20 Ampere		3	
22	0000	858754	COVER Fuse		2	
-	0084	854839T02	HARNESS ASSEMBLY 5 Pin		1	
23	0084	878231A03	HARNESS ASSEMBLY Fuse - 100 Ampere		1	
24	0084	882829A03	HARNESS ASSEMBLY Starter		1	
25	0085	830233	BOOT Insulator - Red		1	
26	0084	88439A46	CABLE ASSEMBLY Battery - Positive		1	
27	0085	8500671	BOOT Insulator - Red		2	
28	0084	856583A07	CABLE ASSEMBLY (12.00 Inches) Black		1	
29	0054	816311T	TIE STRAP (8.00 Inches)		5	
30	0000	69355	TIE STRAP (5.50 Inches)		2	
31	0033	892567001	SPARK PLUG NGK#IZFR5J		3	
32	0000	828791	CLIP		2	
33	0012	4002318	WASHER		3	
34	0010	82446035	SCREW (M8 x 35 MM)		3	
35	0000	880192T01	COVER		1	
36	0025	821555001	GROMMET		3	

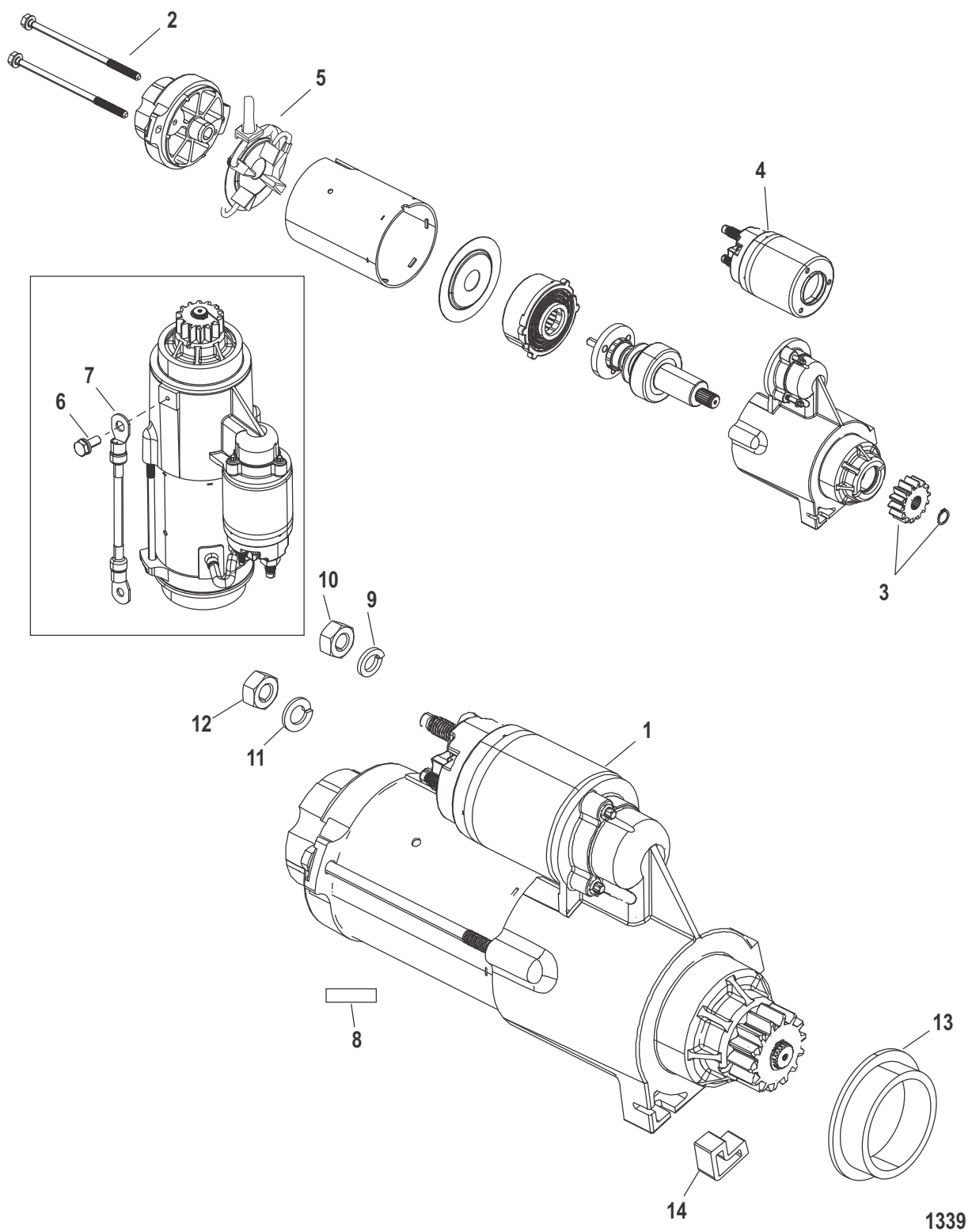
Electrical Components



Electrical Components

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
37	0000	877613A02	CONNECTOR ASSEMBLY Weather Cap 6 Pin		1	
38	0000	830796A04	CONNECTOR ASSEMBLY Weather Cap - 4 Position Male		1	
39	0000	822447T01	CAP ASSEMBLY Connector - 3 Pin Male		1	
-	0000	13540	CAP Female		2	
-	0000	13541	PLUG Male		1	

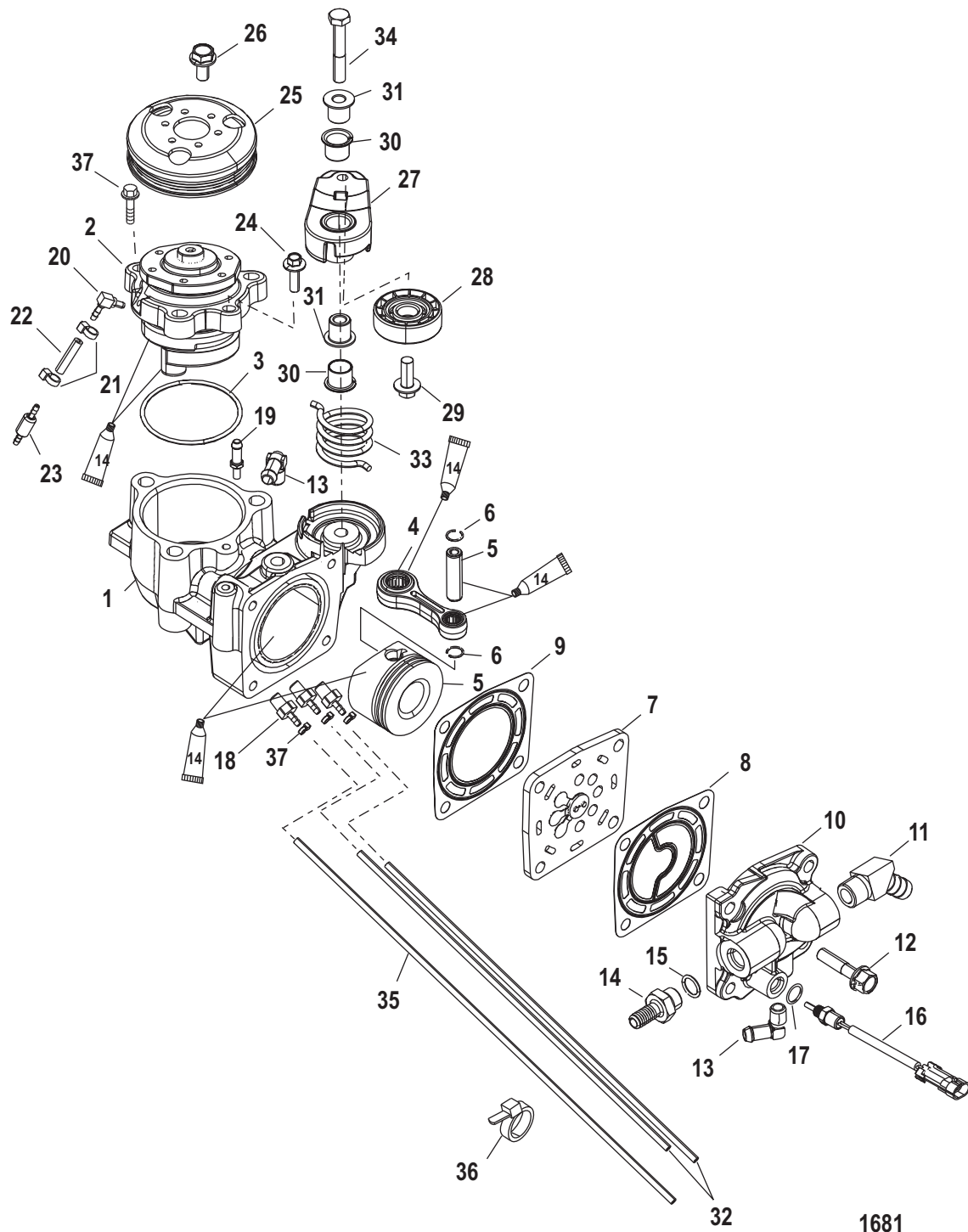
Starter Motor



Starter Motor

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0050	892339T	STARTER MOTOR ASSEMBLY		1	
2		NSS	NOT SOLD SEPARATE Thru Bolt		2	
3	0043	880805A1	GEAR KIT		1	
4	0000	809463A1	SOLENOID KIT		1	
5	0000	8M0065258	BRUSH SET		1	
6	0010	69035	SCREW AND LOCKWASHER (.250-20 x .625) Stainless Steel		1	
7	0084	93388A1	CABLE ASSEMBLY (6.00 Inches) Black		1	
8	0037	8272822	DECAL Warning High Voltage		1	
9	0013	400255	LOCKWASHER (M5)		1	
10	0011	400211	NUT (M5) Stainless Steel		1	
11	0013	26993	LOCKWASHER (.312)		1	
12	0011	400213	NUT (M8) Stainless Steel		2	
13	0023	8M0001391	COLLAR Starter Motor		2	
14	0000	879845	STOP		1	

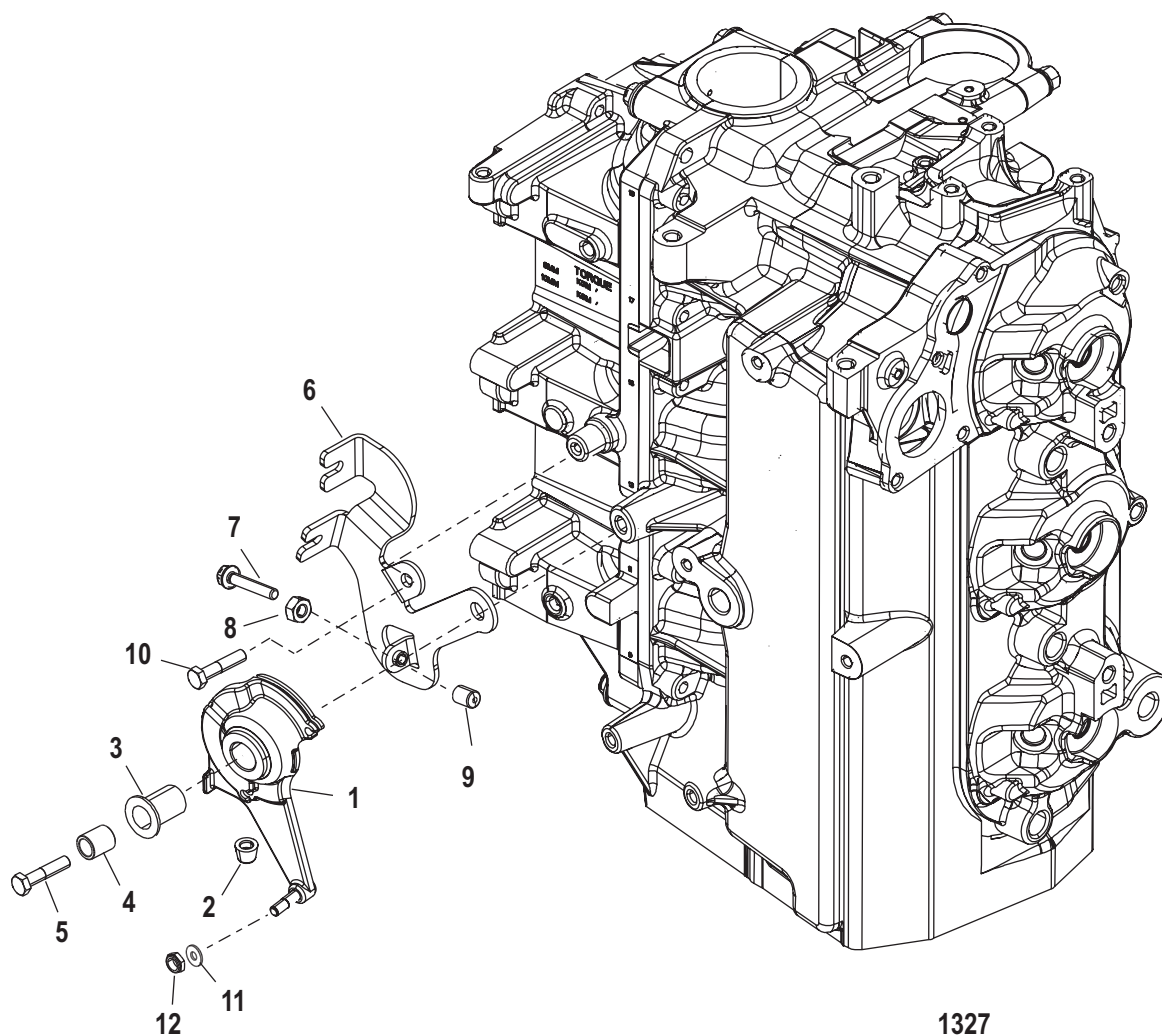
Air Compressor



Air Compressor

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	854333T11	COMPRESSOR ASSEMBLY Air		1	
2	1178	853874A02	END CAP		1	
3	0025	86391	O-RING		1	
4	0657	853658T02	CONNECTING ROD ASSEMBLY		1	
5		NSS	NOT SOLD SEPARATE Piston Assembly-With Rings		1	
6	0053	854638	LOCK RING		2	
7	0000	853584A10	REED PLATE ASSEMBLY		1	
8	0027	854442	GASKET		1	
9	0027	854443	GASKET		1	
10	0000	854334T02	HEAD Compressor		1	
11	0022	38565	FITTING (.375-18)		1	
12	0010	82446035	SCREW (M8 x 35 MM)		4	
13	0022	996642	FITTING Elbow 90 Degree (.125-27 x .250) Nylon		2	
14	0022	856744	FITTING		1	
15	0025	831985	O-RING (.468 x .078)		1	
16	0000	885342002	SENSOR ASSEMBLY		1	
17	0025	896699	O-RING (1.78 mm x .08 mm)		1	
18	0021	888421	CHECK VALVE		3	
19	0000	8215832	PIN Special (1.5 Inches)		1	
20	0022	15133	FITTING		1	
21	0000	69355	TIE STRAP (5.50 Inches)		5	
22	0032	88306955	HOSE (.125 x 25.00 Inches)		1	
23	0021	889851	CONNECTOR		1	
24	0010	82130025	SCREW (M6 x 25)		1	
25	0000	853944T03	PULLEY		1	
26	0010	85593912	SCREW (M6 x 12)		6	
27	0000	854799001	TENSIONER ARM		1	
28	0000	8547971	PULLEY		1	
29	0010	4010825	SCREW (M10 x 25) Hex Flange - Stainless Steel		1	
30	0030	8570111	BEARING Flanged		2	
31	0023	856549001	BUSHING		2	
32	0032	88104441	TUBING (18.00 Inches Bulk) Cut to 8 Inches		2	
33	0024	8547953	SPRING		1	
34	0010	4000382	SCREW (M10 x 60)		1	
35	0032	88104441	TUBING (18.00 Inches Bulk) Cut to 13 Inches		1	
36	0054	816311T	TIE STRAP (8.00 Inches)		4	
37	0010	82446090	SCREW (M8 x 90)		3	

Throttle Lever and Linkage

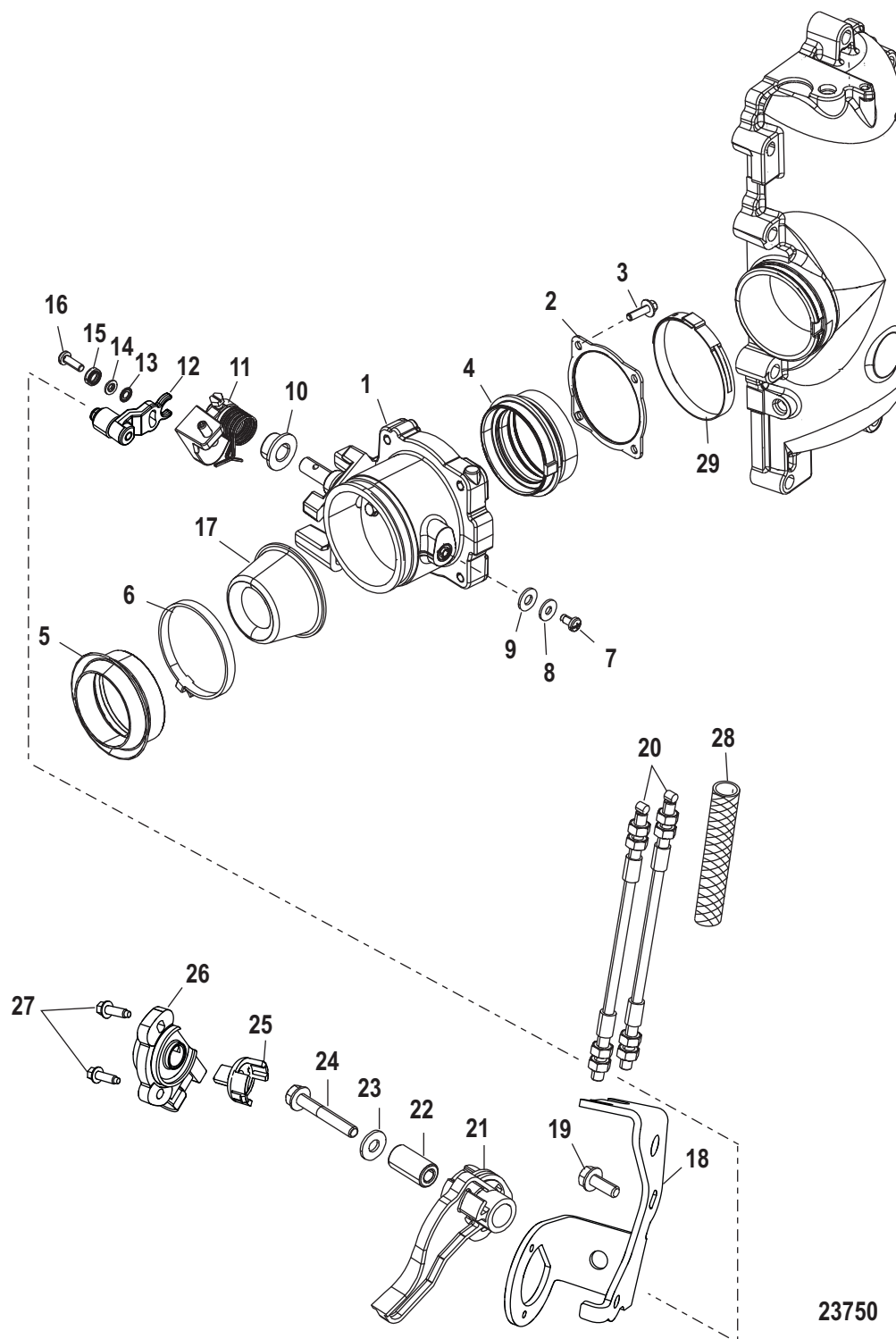


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Throttle Lever and Linkage

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	881969A1	LEVER ASSEMBLY Throttle		1	
2	0000	822458	BUMPER		1	
3	0023	812930A1	BUSHING		1	
4		NSS	NOT SOLD SEPARATE Insert		1	
5	0010	4007180	SCREW (M10 x 45)		1	
6	0000	881970A2	ARM ASSEMBLY Bracket Lever		1	
7	0010	40011131	SCREW (M6 x 35) Stainless Steel		1	
8	0011	400212	NUT (M6) Stainless Steel		1	
9	0000	42942	CAP		1	
10	0010	4006731	SCREW (M6 x 16)		1	
11	0012	35459	WASHER		1	
12	0011	401386	NUT (M6) Stainless Steel		1	

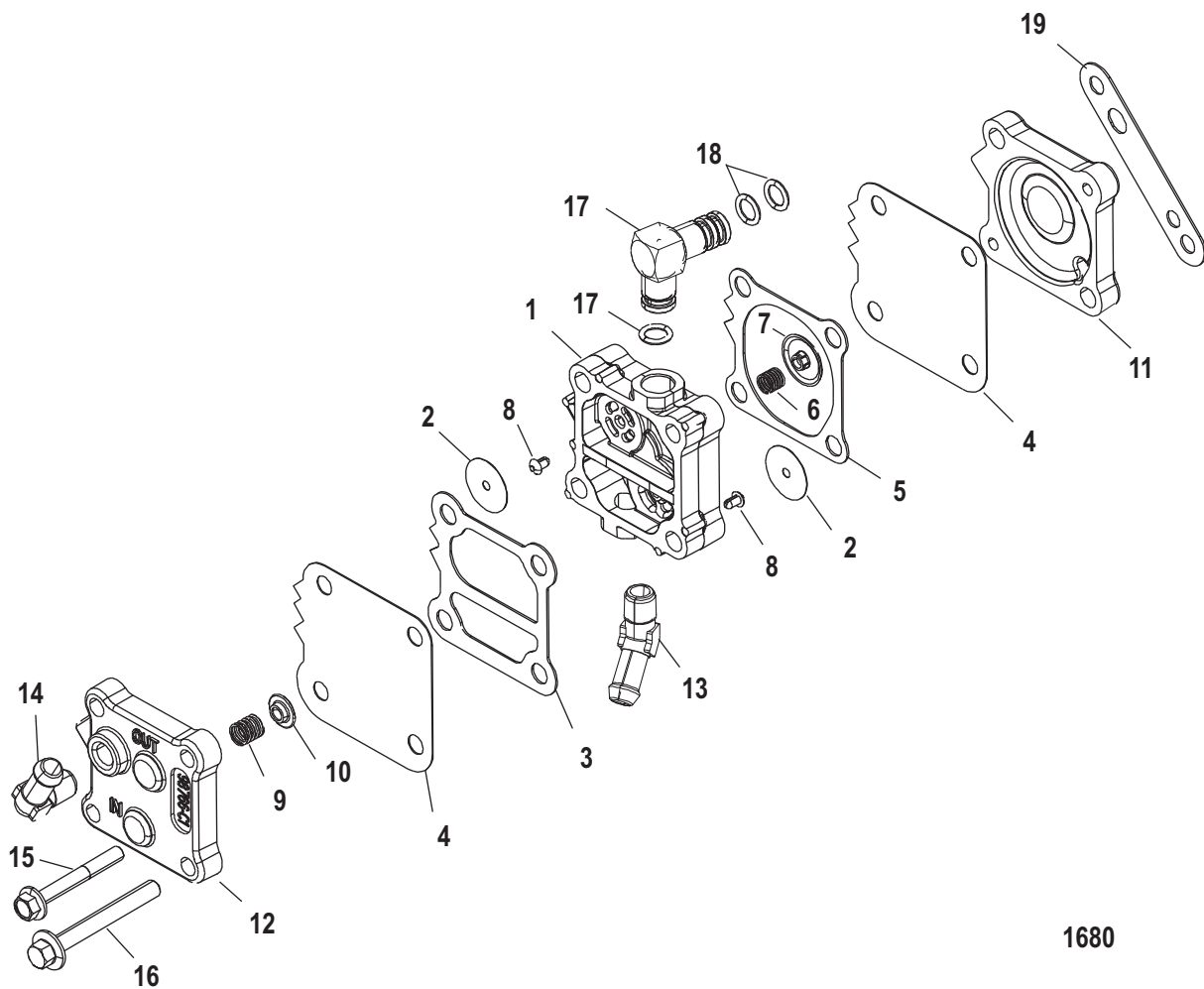
Throttle Body



Throttle Body

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	893370T02	THROTTLE BODY ASSEMBLY	75 Horsepower	1	
1	0000	893301T02	THROTTLE BODY ASSEMBLY	90 Horsepower	1	
1	0000	880129T04	THROTTLE BODY ASSEMBLY	115/Jet 80	1	
2	0000	891770	RETAINER		1	
3	0010	891771	SCREW		4	
4	0026	891772	SEAL		1	
5	0026	891772002	SEAL		1	
6	0054	804842001	CLAMP Oetiker		1	
7	0010	891771001	SCREW		1	
8	0012	891773	WASHER		1	
9	0012	891773001	WASHER		1	
10	0023	891774	BUSHING		1	
11	0000	853659A01	LEVER KIT Throttle		1	
12	0000	858851A03	LEVER ASSEMBLY Throttle		1	
13	0013	69432	LOCKWASHER External (#10)		1	
14	0012	881992	WASHER Spool		1	
15	0012	881991	WASHER Cupped		1	
16	0010	889354	SCREW Special		1	
17	0000	892623002	INSERT	75 Horsepower	1	
17	0000	892623001	INSERT	90 Horsepower	1	
18	0000	899077	BRACKET		1	
19	0010	1993716	SCREW (M6 x 16)		1	
20	0000	8819881	CABLE		2	
21	0000	891776	CAM		1	
22	0023	421621	BUSHING		1	
23	0012	35462	WASHER (.2656 x .625 x .0625) Stainless Steel		1	
24	0010	4000333	SCREW (M6 x 40)		1	
25	0000	899078	COUPLER		1	
26	0000	898042	SENSOR Throttle Position		1	
27	0010	8M0007224	SCREW		2	
28	0032	828547253	CONDUIT (.250 Inside Diameter x 3.00 Feet Bulk) Cut to 13 Inches		2	
29	0054	889691	CLAMP Oetiker		1	

Fuel Pump



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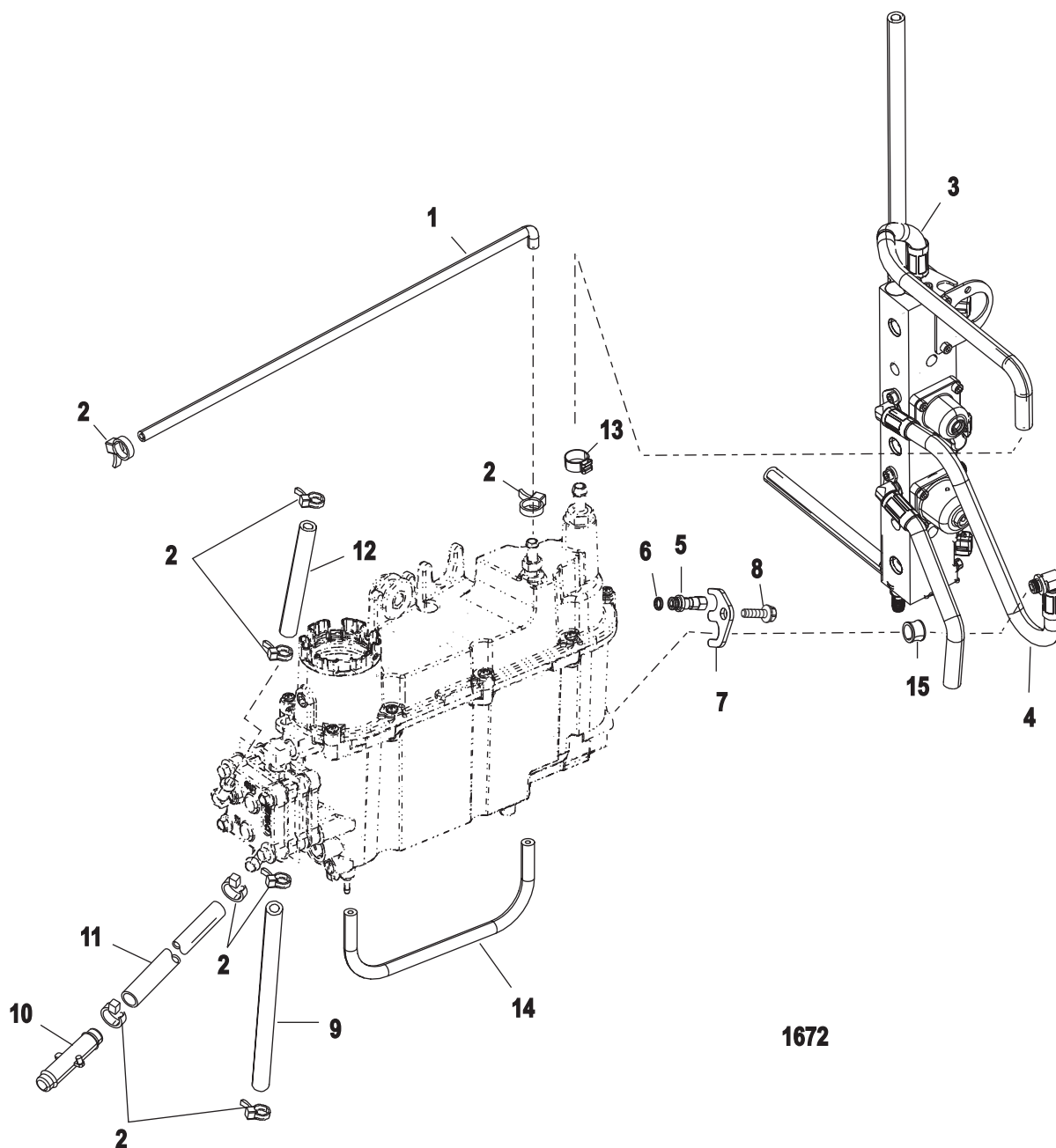
Fuel Pump

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	14360T74	PUMP ASSEMBLY Fuel		1	
2	0021	857005A1	DIAPHRAGM KIT		2	[1]
3		NSS	NOT SOLD SEPARATE Gasket-Boost		1	[1]
4		NSS	NOT SOLD SEPARATE Diaphragm		2	[1]
5		NSS	NOT SOLD SEPARATE Gasket-Pulse		1	[1]
6		NSS	NOT SOLD SEPARATE Spring		1	[1]
7		NSS	NOT SOLD SEPARATE Cap		1	[1]
8		NSS	NOT SOLD SEPARATE Retainer		2	[1]
9		NSS	NOT SOLD SEPARATE Spring		1	[1]
10		NSS	NOT SOLD SEPARATE Cap		1	[1]
11	0000	144303	BASE		1	
12	0000	987752	PLATE		1	
13	0022	782792	FITTING Elbow 45 Degree (1.25)		1	
14	0022	996642	FITTING Elbow 90 Degree (.125-.27 x .250) Nylon		1	
15	0010	82104540	SCREW (M5 x 40)		2	
16	0010	82130050	SCREW (M6 x 50)		2	
17	0022	888493	ELBOW		1	
18	0025	805063	O-RING (.301 x .070)		3	
19	0027	987691	GASKET		1	[1]
-	0027	879855A04	GASKET SET Powerhead		1	

PART NOTES:

[1] - COMPONENT OF ENGINE/POWERHEAD GASKET SET 879855A04

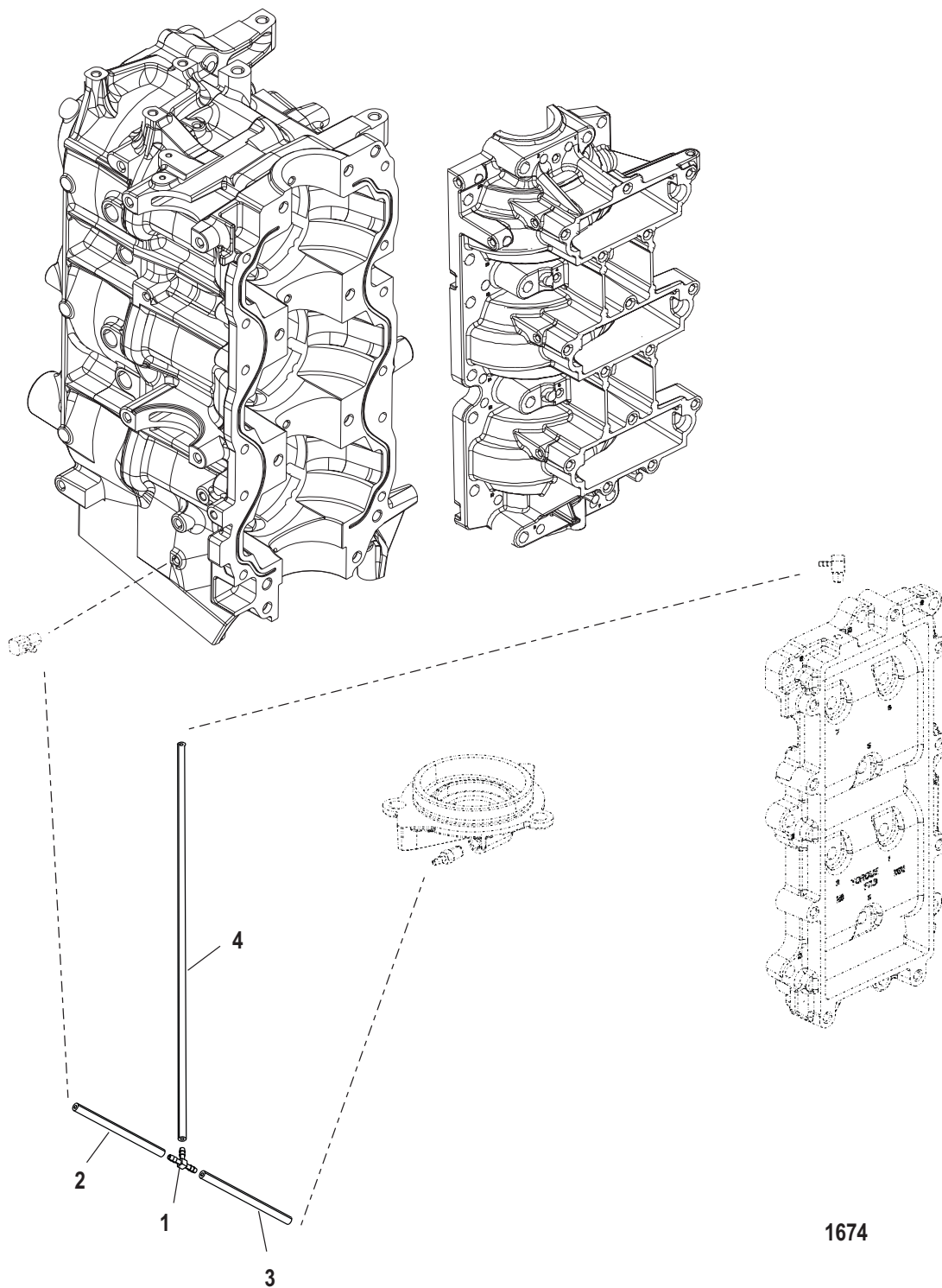
Fuel System



Fuel System

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0032	889712001	HOSE Vent To Vent Fitting		1	
2	0054	816311T	TIE STRAP (8.00 Inches)		AR	
3	0032	881040A1	HOSE ASSEMBLY Fuel Supply		1	
4	0032	878506A1	HOSE ASSEMBLY Fuel By-Pass		1	
5	0000	884820	SHRADER VALVE		1	
6	0025	891778	O-RING		1	
7	0054	884819	CLIP		1	
8	0010	82130012	SCREW (M6 x 12)		1	
9	0032	830757130	TUBING (.312) (70.00 Inches Bulk) Cut to 6-1/2 Inches - To Crankcase		1	
10	0022	822769	CONNECTOR		1	
11	0032	830757130	TUBING (.312) (70.00 Inches Bulk) Cut to 28 Inches		1	
12	0032	830757130	TUBING (.312) (70.00 Inches Bulk) (Cut to 8-1/2 Inches)		1	
13	0054	856880	CLAMP Hose (15.3)		1	
14	0032	883545002	HOSE		1	
15	0026	888852	SEAL Fuel Director		1	

Bleed System



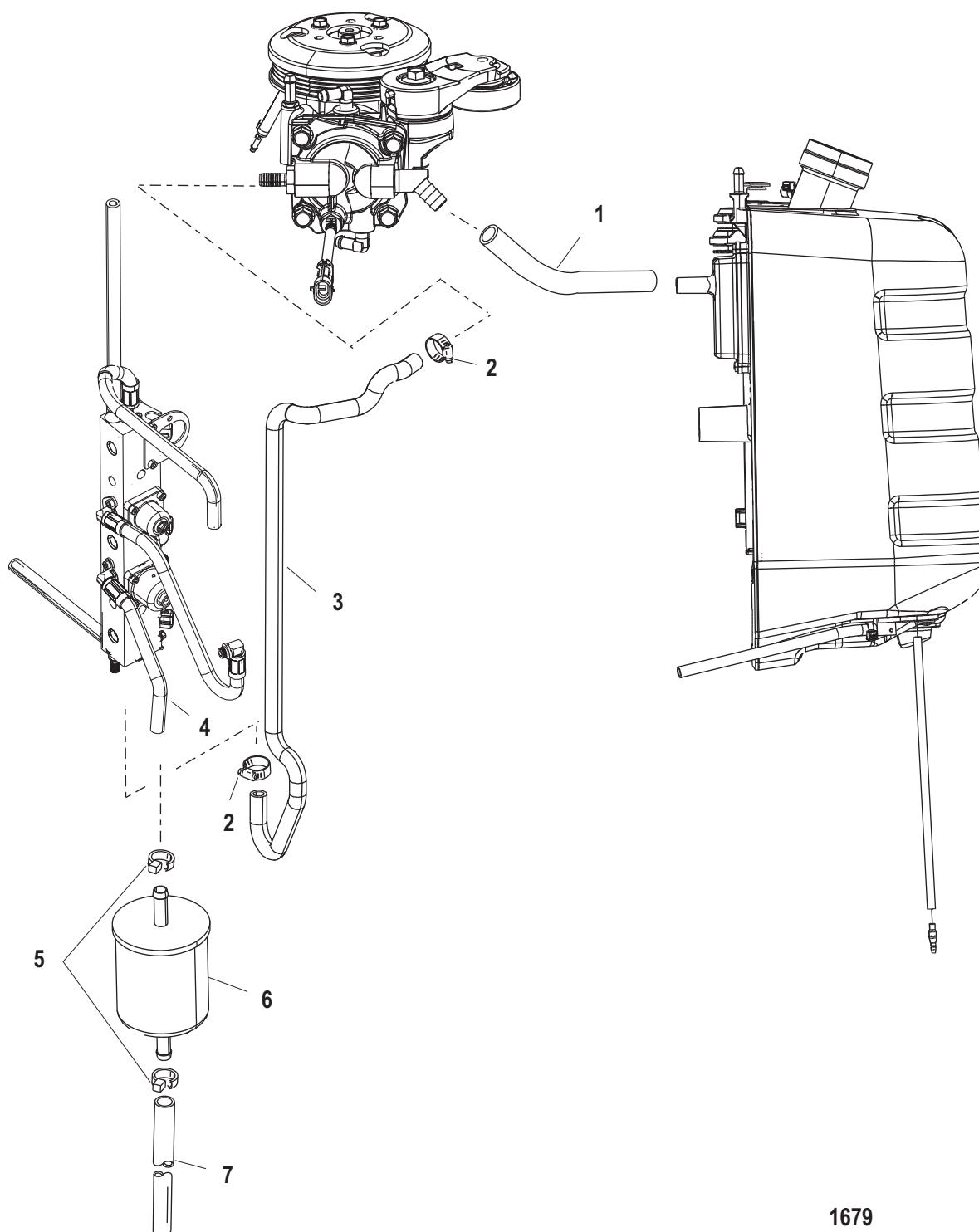
Bleed System

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0022	59169003	FITTING Tee		1	[1]
2	0032	85606065	TUBING (38.00 Inches Bulk) Cut to 3-1/4 Inches		1	[1]
3	0032	85606065	TUBING (38.00 Inches Bulk) Cut to 3-1/4 Inches		1	[1]
4	0032	85606065	TUBING (38.00 Inches Bulk) Cut to 19 Inches		1	[1]
-	0000	895233A07	POWERHEAD ASSEMBLY 75 DFI	75 Horsepower	1	[2]
-	0000	891767A07	POWERHEAD ASSEMBLY 90/115 DFI	90/115/Jet 80	1	[3]

PART NOTES:

- [1] - COMPONENT OF POWERHEAD/PARTIAL ENGINE 891767A07 OR 895233A07
- [2] - Alternate part numbers:
 - 895233A07QS
 - 895233R05Reman
- [3] - Alternate part numbers:
 - 891767A07QS
 - 891767R04Reman

Air Hoses

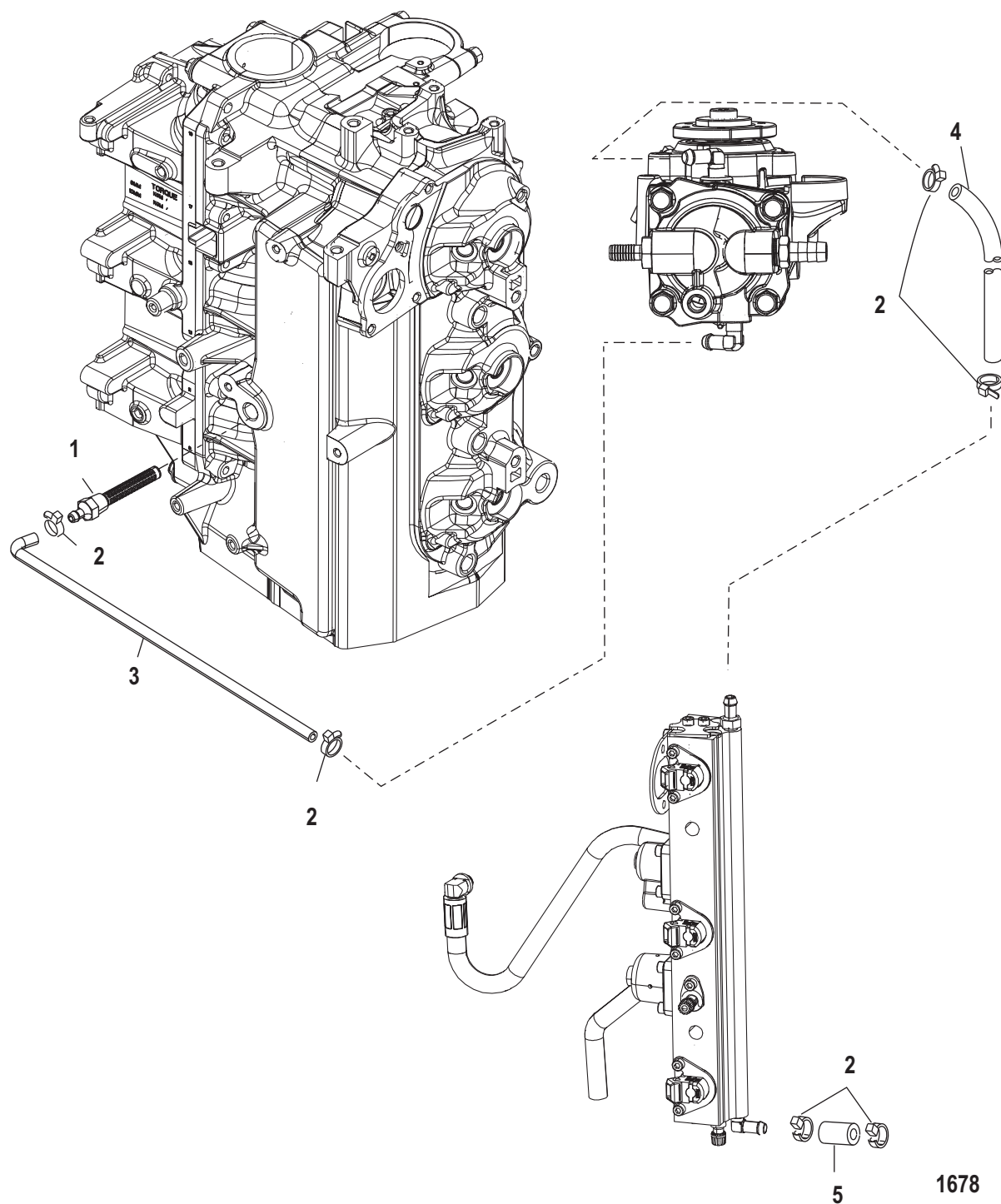


1679

Air Hoses

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0032	85525884	HOSE (32.00 Inches) Cut to 8 Inches		1	
2	0054	856880	CLAMP Hose (15.3)		2	
3	0032	885376	HOSE Air		1	
4	0032	881041A1	HOSE ASSEMBLY Air By-Pass		1	
5	0054	816311T	TIE STRAP (8.00 Inches)		2	
6	0000	881197	MUFFLER Air		1	
7	0032	85833939	HOSE (17.00 Inches Bulk) Cut to 4-1/2 Inches		1	

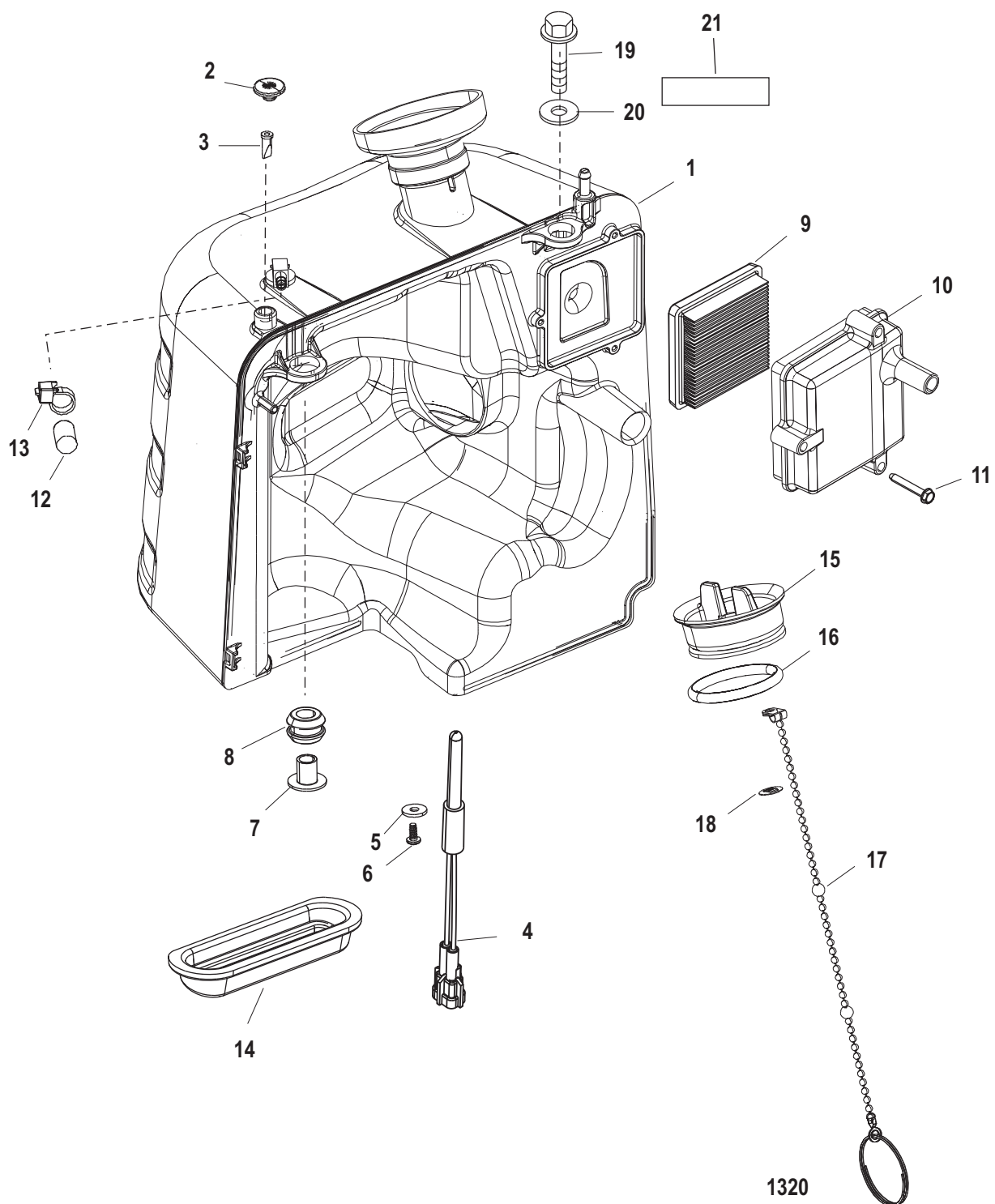
Water Hoses



Water Hoses

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0035	8348084	STRAINER		1	
2	0054	816311T	TIE STRAP (8.00 Inches)		AR	
3	0032	883060001	HOSE		1	
4	0032	85833939	HOSE (17.00 Inches Bulk) Cut to 10-1/2 Inches		1	
5	0032	85833939	HOSE (17.00 Inches Bulk) Cut to 6-1/2 Inches - To Telltale		1	

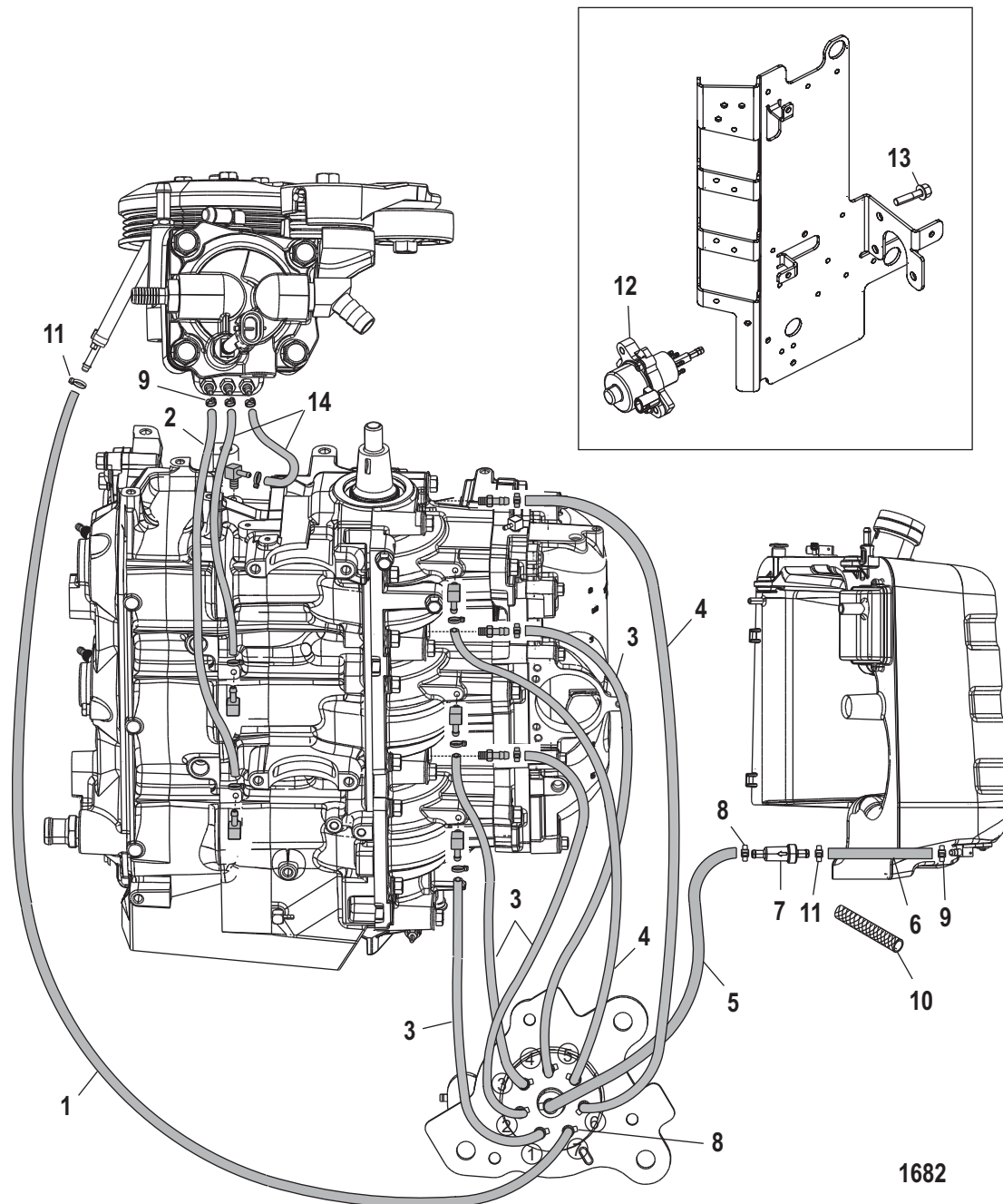
Oil Tank 75/90/115/Jet 80



Oil Tank 75/90/115/Jet 80

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	879844T04	TANK Oil		1	
2	0000	19299A1	VENT ASSEMBLY		1	
3	0021	64871	VALVE		1	
4	0087	856156A4	SWITCH		1	
5	0012	72761	WASHER (.203 x .562 x .060) Stainless Steel		1	
6	0010	58376	SCREW (.164-18 x .375)		1	
7	0023	883821	BUSHING		2	
8	0025	883820001	GROMMET		2	
9	0035	883037T	FILTER		1	
10	0000	883044001	COVER To Air Compressor		1	
11	0010	883075	SCREW (#10-16 x 1.25)		3	
12	0019	854310	PLUG		1	
13	0054	816311T	TIE STRAP (8.00 Inches)		1	
14	0025	879857	BOOT		1	
15	0000	828475A09	CAP		1	
16	0025	26318	O-RING		1	
17	0000	887776002	CHAIN		1	
18	0011	113161	NUT		1	
19	0010	82446035	SCREW (M8 x 35 MM)		2	
20	0012	4002318	WASHER		2	
21	0037	881865	DECAL Caution-Start in Gear		1	

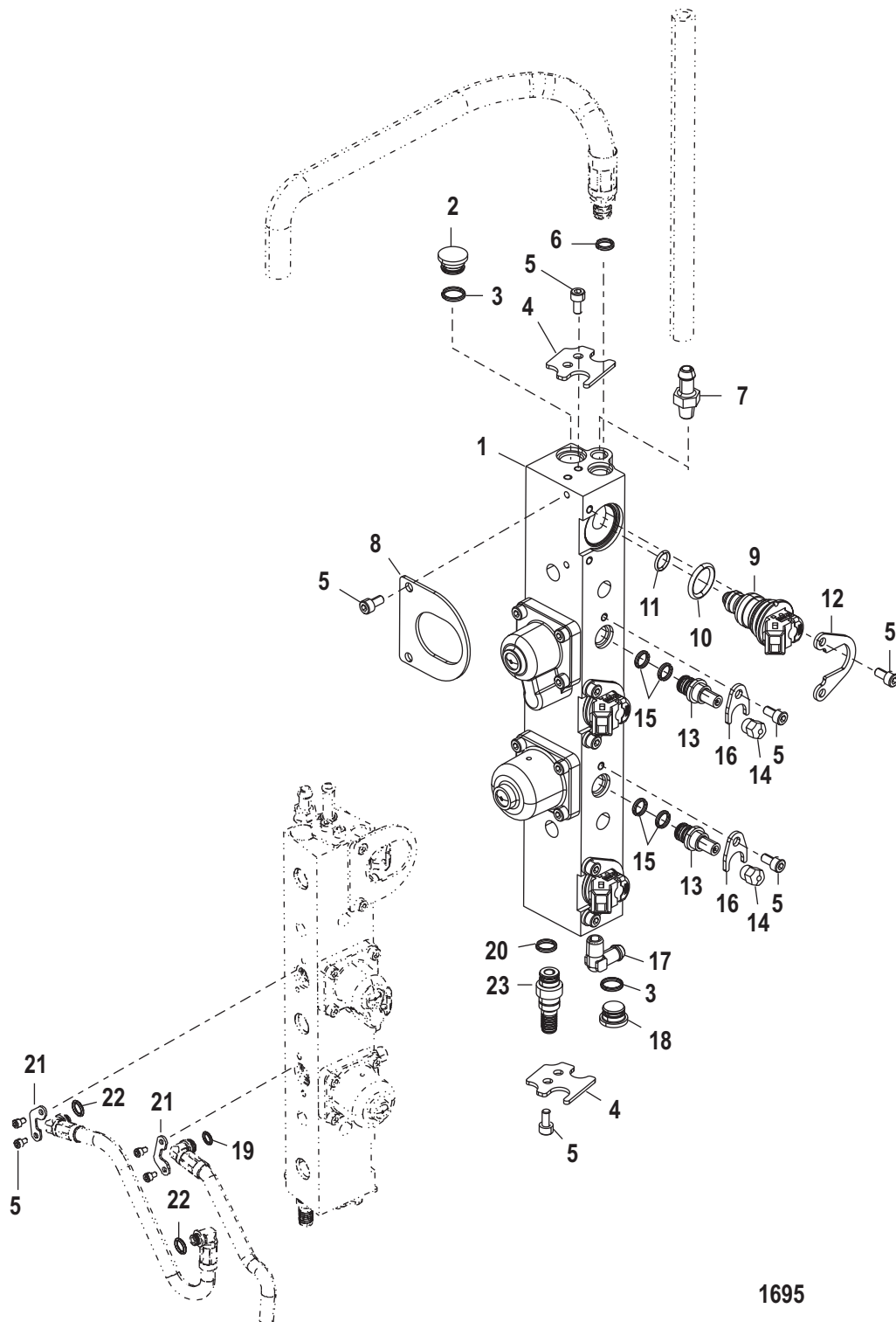
Oiling System



Oiling System

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0032	88306955	HOSE (.125 x 25.00 Inches)		1	
2	0032	88104441	TUBING (18.00 Inches Bulk) Cut to 13 Inches		1	
3	0032	88104441	TUBING (18.00 Inches Bulk) Cut to 13-1/2 Inches		4	
4	0032	88104441	TUBING (18.00 Inches Bulk) Cut to 18 Inches		2	
5	0032	82381455	TUBING (25.00 Inches Bulk) Cut to 3-1/4 Inches		1	
6	0032	82381455	TUBING (25.00 Inches Bulk) Cut to 7 Inches		1	
7	0035	875284001	FILTER Oil - In Line		1	
8	0000	56762	TIE STRAP (4.00 Inches)		AR	
9	0054	816311T	TIE STRAP (8.00 Inches)		AR	
10	0032	828547412	CONDUIT (10.00 Inches Bulk) Cut to 6 Inches		1	
11	0000	69355	TIE STRAP (5.50 Inches)		AR	
12	0000	857149T05	PUMP ASSEMBLY Oil		1	
13	0010	81893420	SCREW (M8 x 20)		3	
14	0032	88104441	TUBING (18.00 Inches Bulk) Cut to 8 Inches		2	

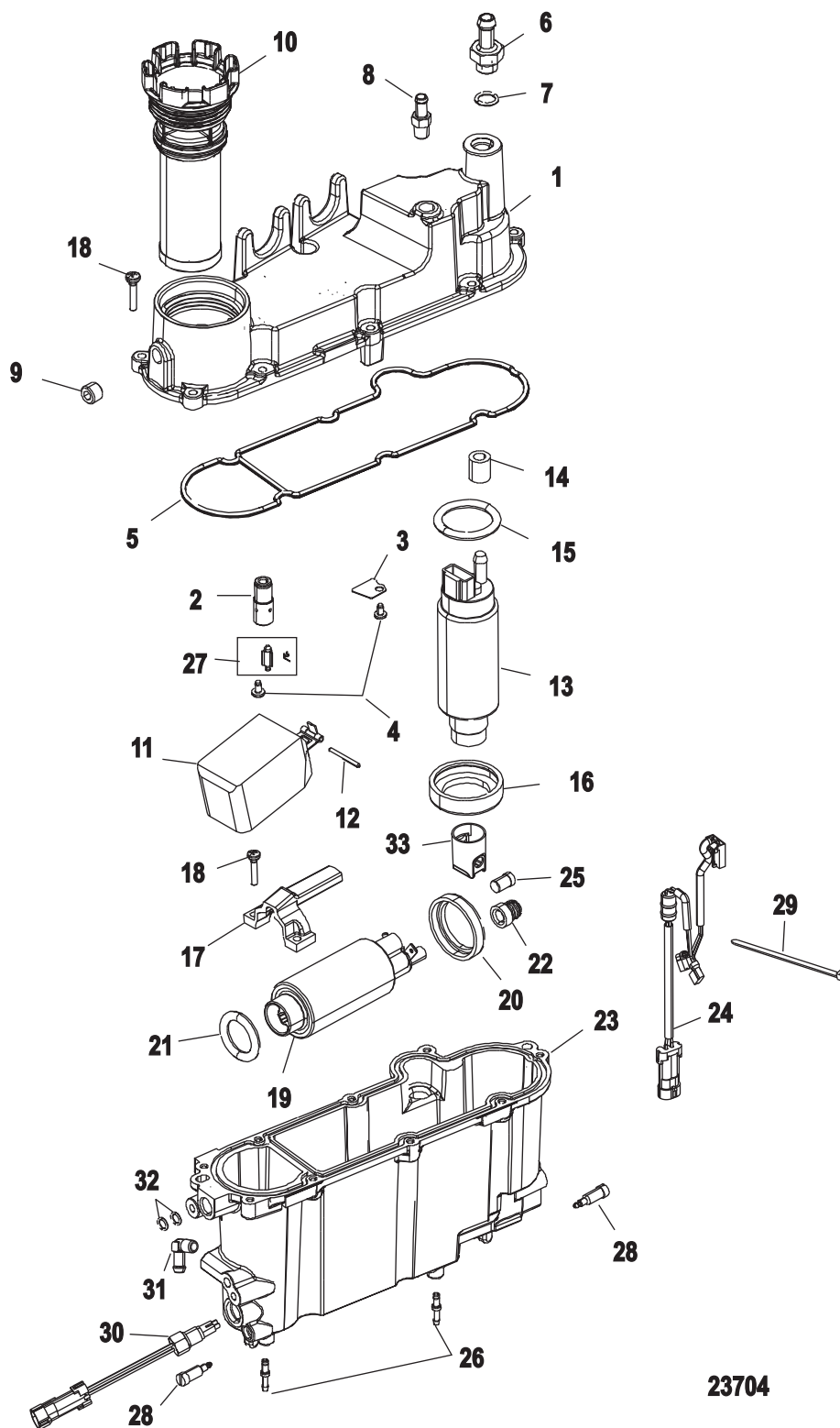
Fuel Rail



Fuel Rail

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	895750T02	FUEL RAIL ASSEMBLY		1	
2	0019	804834	PLUG		1	
3	0000	804532	O-RING KIT		2	
4	0054	804830	CLAMP		2	
5	0010	804525001	SCREW PACKAGE (2 Per)(M5 x 10)		9	
6	0025	804840	O-RING KIT		1	
7	0022	291112	FITTING		1	
8	0000	891820	BRACKET		1	
9	0000	804528	INJECTOR		3	
10	0025	804530	O-RING KIT Contains 6 pcs		1	
11	0025	804529	O-RING KIT Contains 6 pcs		1	
12	0000	804522	CLAMP		3	
13	0000	883542	VALVE ASSEMBLY (.375 Inch Diameter) SCHRADER		2	
14	0022	805515	CAP Schrader Valve - Brass		2	
15	0025	804840	O-RING KIT		1	
16	0054	880816	CLAMP		2	
17	0022	996642	FITTING Elbow 90 Degree (.125-.27 x .250) Nylon		1	
18	0019	804835	PLUG		1	
19	0000	804532	O-RING KIT 16 per kit		1	
20	0025	804536	O-RING		1	
21	0054	804832	CLAMP		2	
22	0025	804840	O-RING KIT		1	
23	0022	804836002	FITTING		1	
-	0098	8M6002988	DIAPHRAM KIT	For Fuel and Air Regulator Kits	2	
-	0098	8M6002989	FUEL REGULATOR KIT 15 PSI		1	
-	0098	8M6002990	FUEL REGULATOR KIT 10 PSI		1	
-	0098	8M6002991	AIR REGULATOR KIT		1	

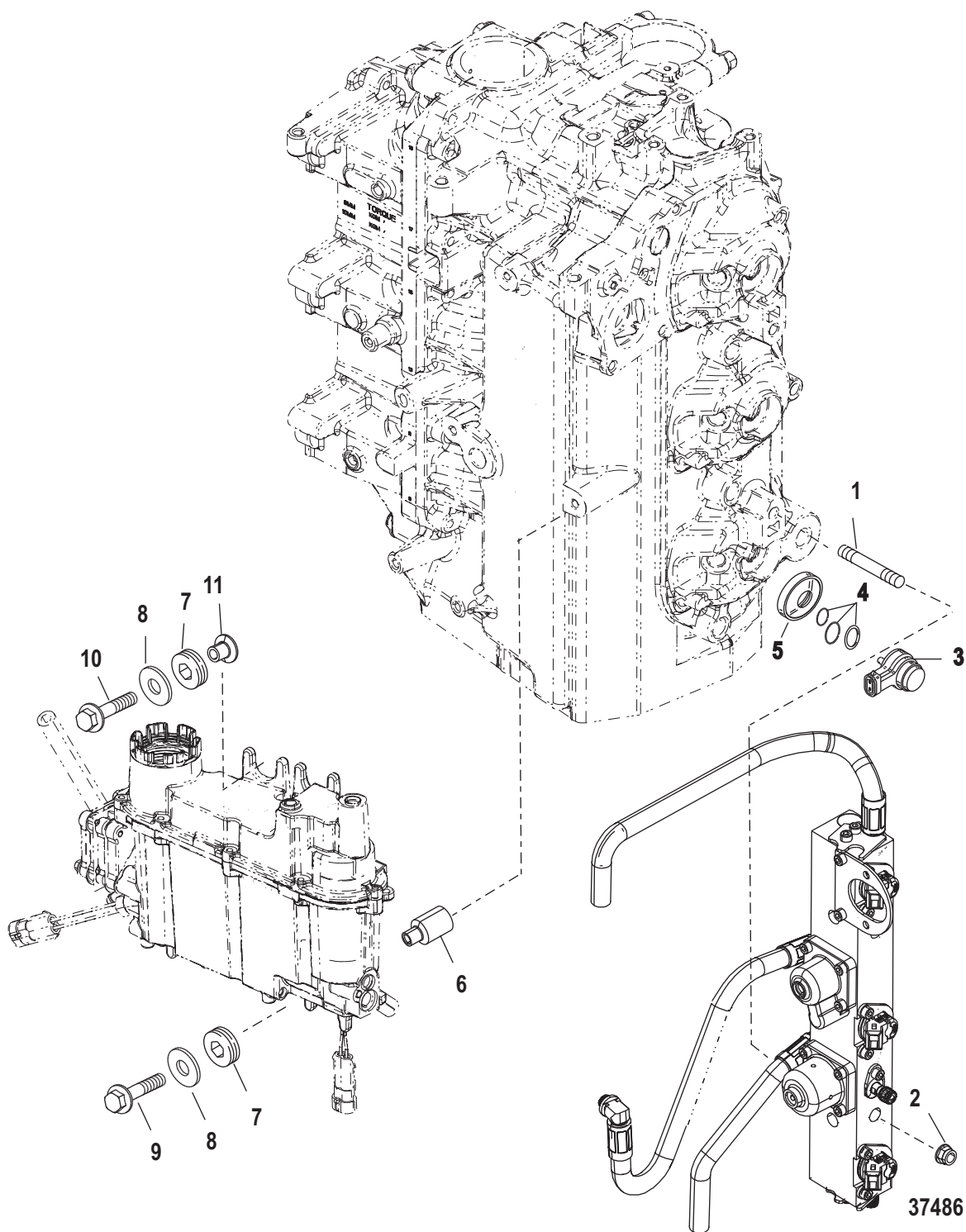
Vapor Separator



Vapor Separator

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0000	880133T12	VAPOR SEPARATOR ASSEMBLY		1	
1	0000	889317T02	COVER KIT		1	
2		NSS	NOT SOLD SEPARATE Seat		1	
3	0000	889318001	PLATE Baffle		1	
4	0010	883223	SCREW (M6 x 16)		2	
5	0027	889319001	GASKET		1	
6	0022	883556	FITTING		1	
7	0025	883209	O-RING		1	
8	0022	14868	FITTING		1	
9	0019	883208	PLUG		1	
10	0035	884380T	FILTER Fuel		1	
11	0000	889320A1	FLOAT KIT		1	
12	0000	F10064	SHAFT		1	
13	0000	888725T02	PUMP ASSEMBLY Fuel - High Pressure		1	
14	0023	855428	SLEEVE		1	
15	0025	8893162	O-RING		1	
16	0026	889321	SEAL		1	
17	0000	889328	RETAINER		1	
18	1395	9643	SCREW		11	
19	0000	888733T02	PUMP ASSEMBLY Boost		1	
20	0025	889322	GROMMET		1	
21	0025	889316	O-RING		1	
22	0026	889323	SEAL		1	
23	0000	889324T03	BOWL KIT		1	
24	0084	889325A02	WIRE		1	
25		NSS	NOT SOLD SEPARATE Check Valve		1	
26	0022	855424011	FITTING		2	
27	0000	889326A1	VALVE KIT Inlet		1	
28	0010	889327002	SCREW Drain		2	
29	0054	816311T	TIE STRAP (8.00 Inches)		1	
30	0000	889330	SENSOR Water		1	
31	0022	782792	FITTING Elbow 45 Degree (1.25)		1	
32	0025	627021	O-RING (.301 x .070)		2	
33	0000	889430	INSERT		1	

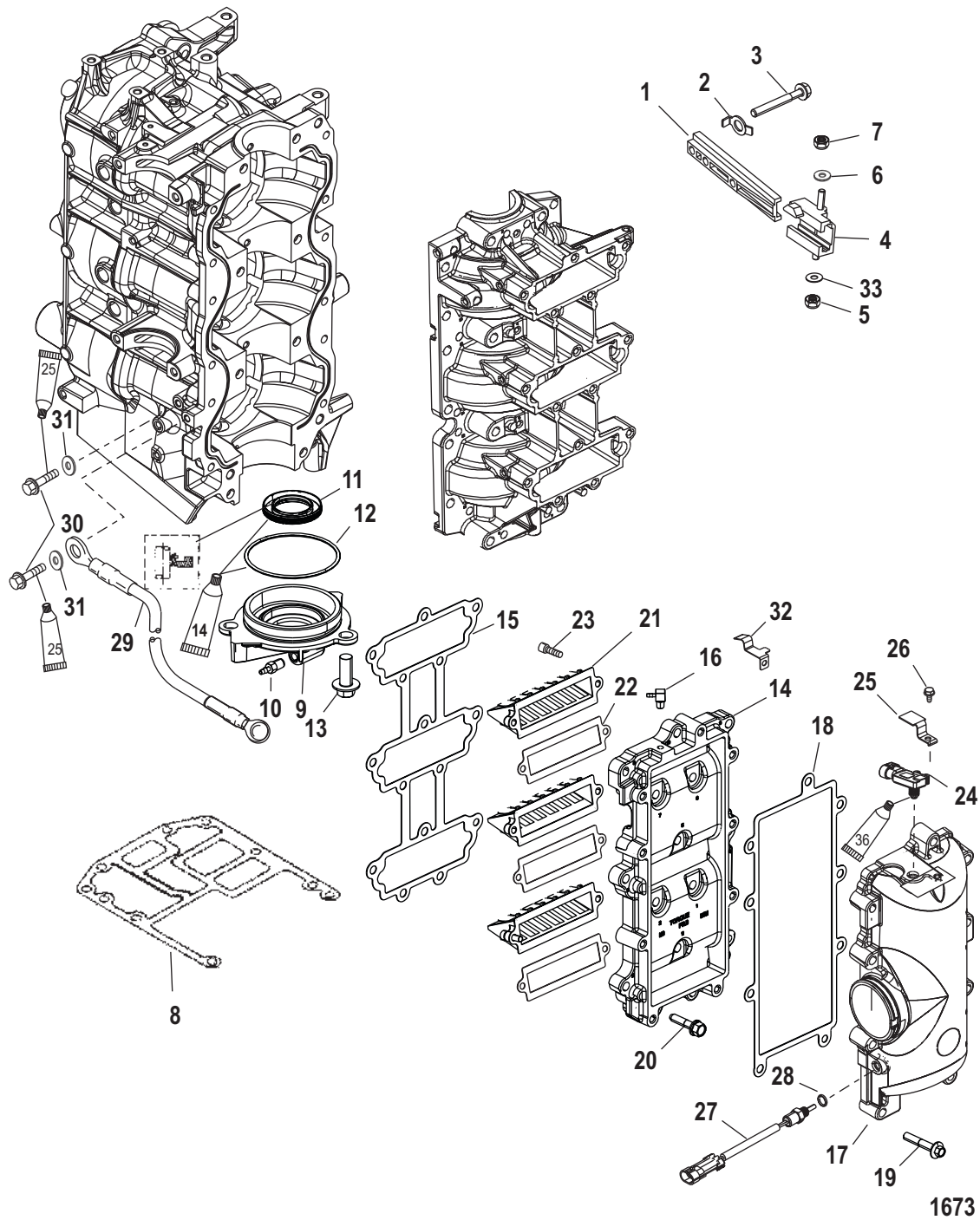
Vapor Separator/Fuel Rail Mounting



Vapor Separator/Fuel Rail Mounting

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0016	858778	STUD (M10 x 91)		2	
2	0011	826292	NUT (M10) Brass/Nickel Plated		2	
3	0000	884595A01	INJECTOR ASSEMBLY Air		3	
4	0026	804875	SEAL KIT		3	
5	0012	828694A1	WASHER ASSEMBLY Cupped		3	
6	0023	883050	SPACER		2	
7	0025	855362001	GROMMET		3	
8	0012	4002318	WASHER		3	
9	0010	82446060	SCREW (M8 x 60)		2	
10	0010	82446035	SCREW (M8 x 35 MM)		1	
11	0023	855364	BUSHING		1	

Reed Block



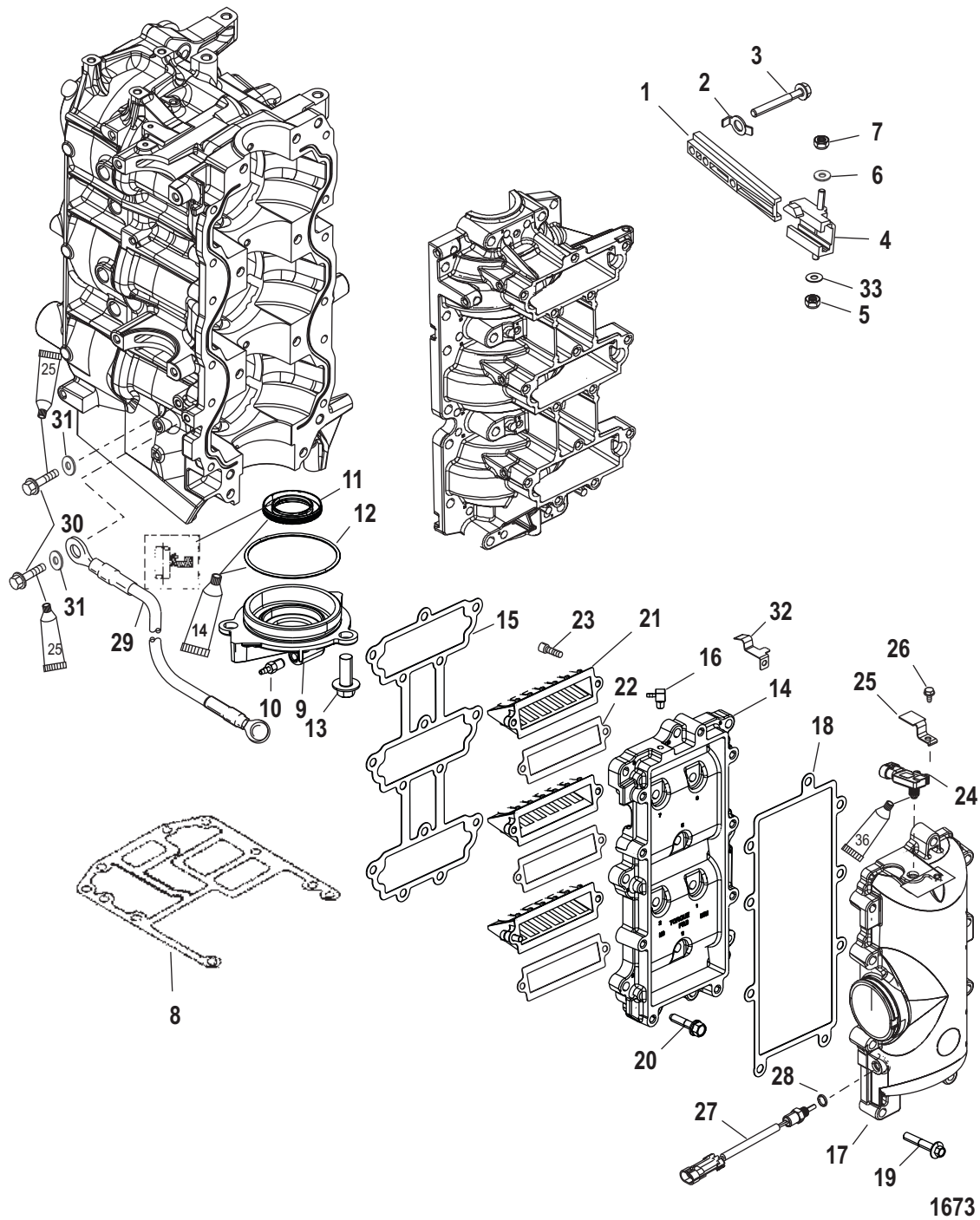
Reed Block

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	42881A1	SHIFT RAIL ASSEMBLY		1	
2	0014	42981	TAB WASHER		2	
3	0010	40001134	SCREW (M8 x 25)		2	
4	0000	988851	SLIDE		1	
5	0011	401386	NUT (M6) Stainless Steel		1	
6	0012	35459	WASHER		1	
7	0011	401386	NUT (M6) Stainless Steel		1	
8	0027	430075	GASKET		1	[1]
9	1169	858552T2	CAP ASSEMBLY Lower End		1	[2]
10	0021	426585	CHECK VALVE		1	[2]
11	0026	419533	SEAL Oil		1	[1]
12	0025	89224	O-RING		1	[1]
13	0010	4010825	SCREW (M10 x 25) Hex Flange - Stainless Steel		3	[2]
14	0000	879839A00	PLATE ASSEMBLY Reed Adaptor		1	
15	0027	879840	GASKET		1	[1]
16	0022	768431	FITTING		1	
17	0000	879841A03	COVER		1	
18	0027	879843	GASKET		1	[3]
19	0010	82127345	SCREW (M8 x 45)		9	
20	0010	82127335	SCREW (M8 x 35 MM)		15	
21	0000	828623T4	REED BLOCK		3	
22	0027	880122	GASKET		3	[3]
23	0010	4007420	SCREW (M6 x 20)		6	
24	0000	854445	SENSOR MAP		1	
25	0000	884522	BRACKET MAP Sensor		1	
26	0010	82130016	SCREW (M6 x 16)		1	
27	0000	885342002	SENSOR ASSEMBLY		1	
28	0025	896699	O-RING (1.78 mm x .08 mm)		1	[3]
29	0084	88439A26	CABLE ASSEMBLY Battery - Negative		1	
30	0010	81893414	SCREW (M8 x 14)		2	
31	0012	36001	WASHER		4	
32	0054	889559	CLAMP		1	
33	0012	69056	WASHER (.255 x .620 x .030) Stainless Steel		1	
-	0027	879855A04	GASKET SET Powerhead		1	
-	0000	895233A07	POWERHEAD ASSEMBLY 75 DFI		1	[4]
-	0000	891767A07	POWERHEAD ASSEMBLY 90/115 DFI		1	[5]

PART NOTES:

- [1] - COMPONENT OF ENGINE/POWERHEAD GASKET SET 879855A04
 COMPONENT OF POWERHEAD/PARTIAL ENGINE 891767A07 OR 895233A07
- [2] - COMPONENT OF POWERHEAD/PARTIAL ENGINE 891767A07 OR 895233A07
- [3] - COMPONENT OF ENGINE/POWERHEAD GASKET SET 879855A04

Reed Block

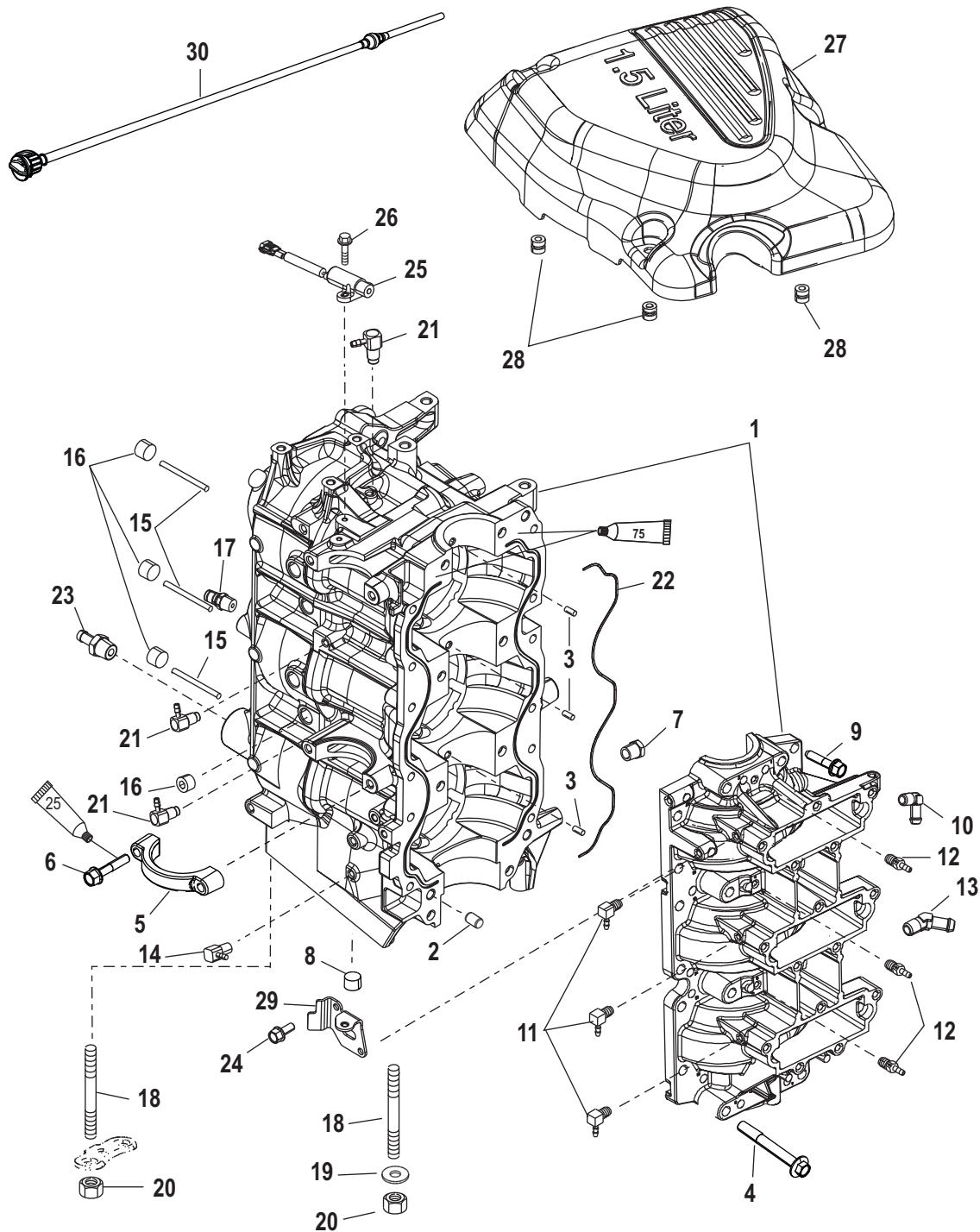


Reed Block

Reed Block

- [4] - Alternate part numbers:
 895233A07QS
 895233R05Reman
- [5] - Alternate part numbers:
 891767A07QS
 891767R04Reman

Cylinder Block and Crankcase



23705

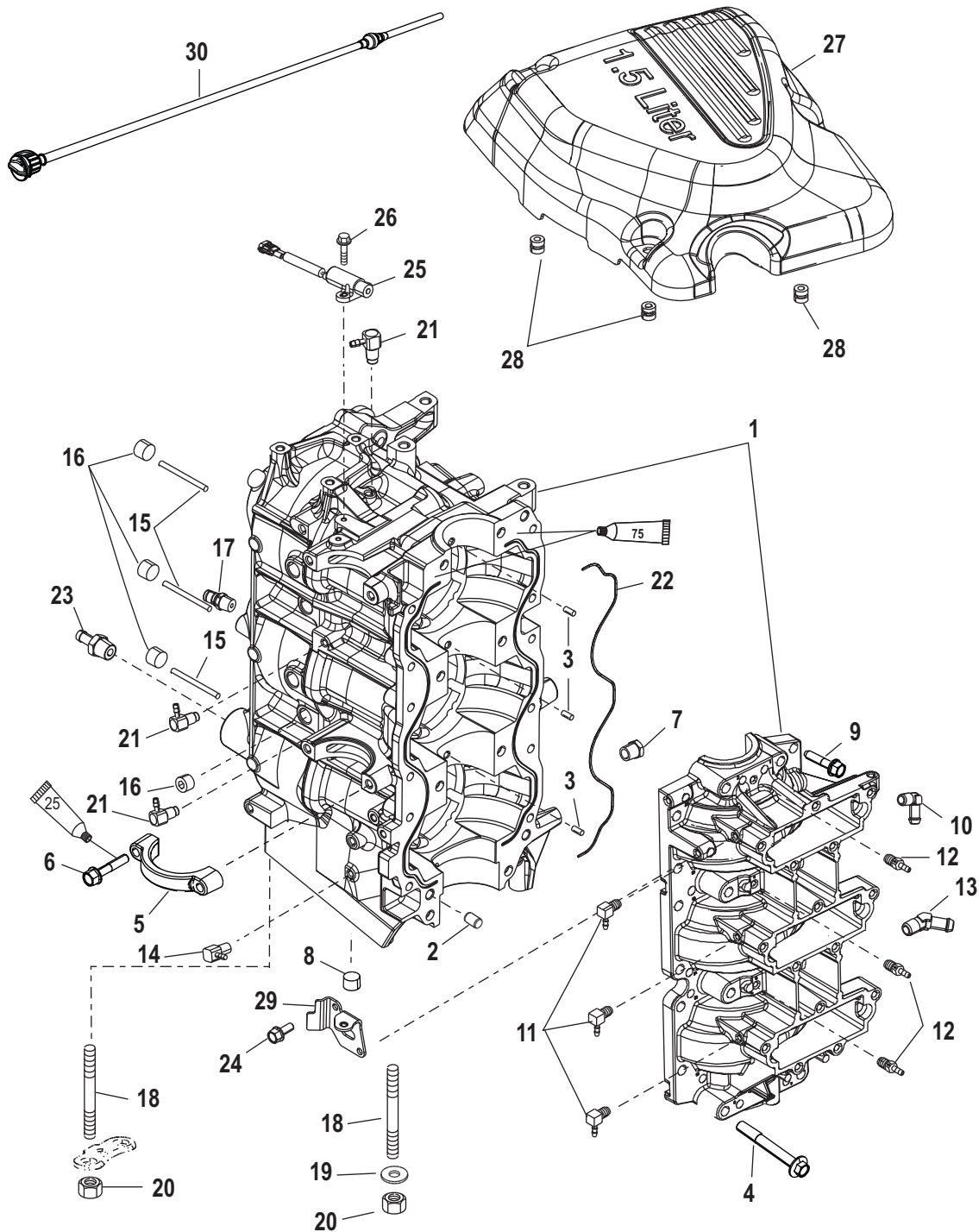
Cylinder Block and Crankcase

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0800	878581A32	CYLINDER BLOCK ASSEMBLY	75 Horsepower	1	
1	0800	878581A34	CYLINDER BLOCK ASSEMBLY	90/115/Jet 80	1	
2	0017	43044	PIN Dowel - Without Hole (.375 x .625)		1	[1]
3	0017	67296	PIN Center Main		3	[1]
4	0010	4009680	SCREW (M10 x 80)		8	[1]
5	0000	8569662	BRACKET		2	[1]
6	0010	81742740	SCREW (M8 x 40)		4	[1]
7	0022	36382	FITTING (.250-18 x .62) Brass		1	[1]
8	0022	185981	PLUG Pipe (.375-18)		3	[1]
9	0010	82127335	SCREW (M8 x 35 MM)		12	[1]
10	0022	996642	FITTING Elbow 90 Degree (.125-27 x .250) Nylon		1	[1]
11	0021	883139001	CHECK VALVE		3	[1]
12	0021	889830	CHECK VALVE		3	[1]
13	0022	782792	FITTING Elbow 45 Degree (1.25)		1	[1]
14	0021	8282182	CHECK VALVE		1	[1]
15	0000	8248576	DEFLECTOR Water		3	[1]
16	0022	185981	PLUG Pipe (.375-18)		7	[1]
17	0022	881866	FITTING		1	[1]
18	0016	889607	STUD (M10 x 136)		8	[1]
19	0012	856774	WASHER (.406 x .750 x .105) Stainless Steel		4	[1]
20	0011	40140	NUT (M10)		8	[1]
21	0021	8592352	CHECK VALVE 90 Degree (.0625-27)		3	[1]
22	0000	891956	SEAL		2	[2]
23	0022	835454001	FITTING		1	[1]
24	0010	81742720	SCREW (M8 x 20)		2	
25	0000	8283582	SENSOR Crank Position		1	
26	0010	40011107	SCREW (M5 x 16) Stainless Steel		2	
27	0000	880198T	COVER Flywheel		1	
28	0025	821555001	GROMMET		3	
29	0000	880731002	BRACKET Oil Reservoir		1	
30	0000	8M0001037	HOSE ASSEMBLY Flushing		1	
-	0027	879855A04	GASKET SET Powerhead		1	
-	0000	895233A07	POWERHEAD ASSEMBLY 75 DFI		1	[3]
-	0000	891767A07	POWERHEAD ASSEMBLY 90/115 DFI		1	[4]

PART NOTES:

- [1] - COMPONENT OF POWERHEAD/PARTIAL ENGINE 891767A07 OR 895233A07
- [2] - COMPONENT OF ENGINE/POWERHEAD GASKET SET 879855A04
COMPONENT OF POWERHEAD/PARTIAL ENGINE 891767A07 OR 895233A07
- [3] - Alternate part numbers:
895233A07QS
895233R05Reman

Cylinder Block and Crankcase

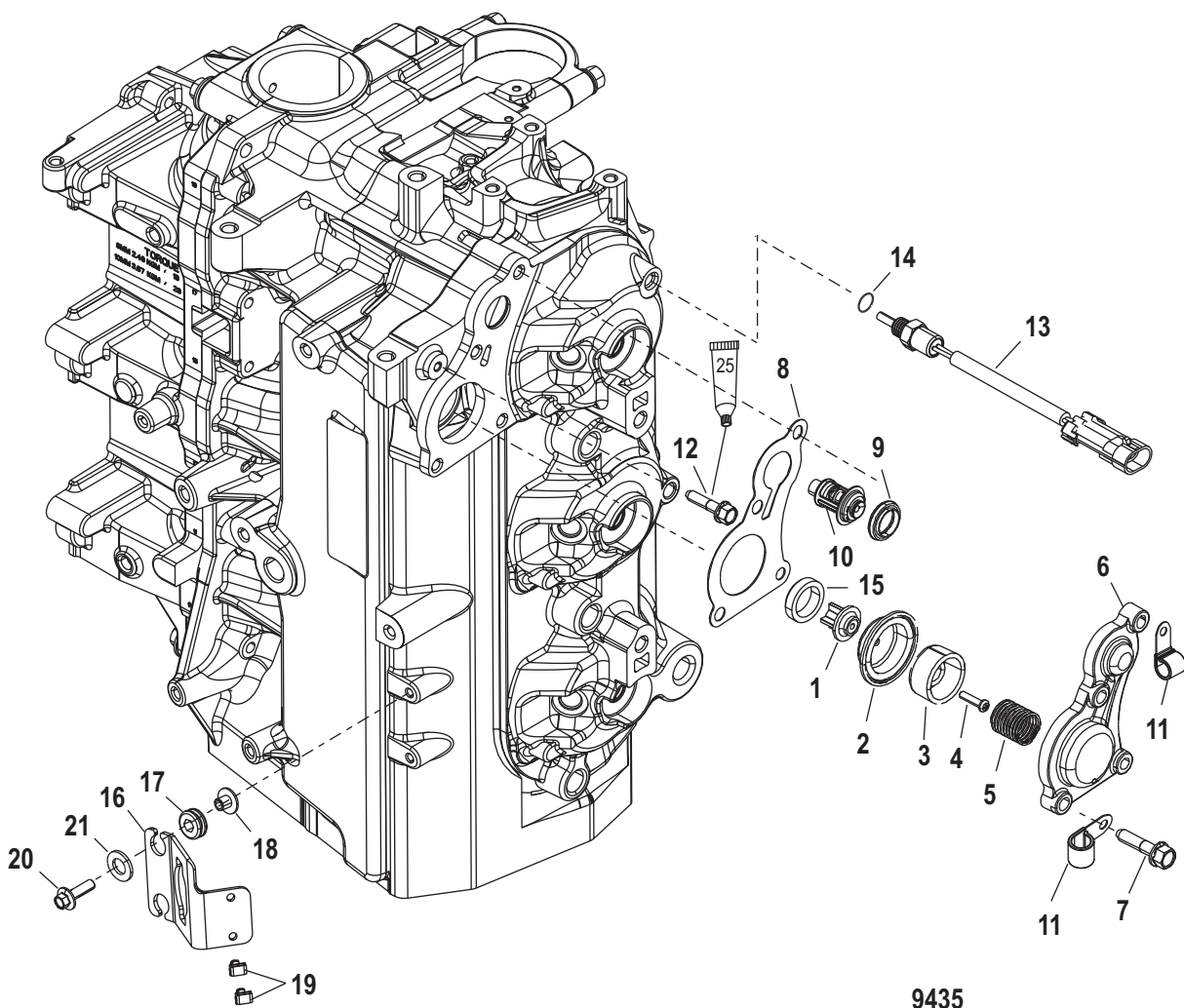


23705

Cylinder Block and Crankcase

- [4] - Alternate part numbers:
- 891767A07QS
- 891767R04Reman

Poppet/Thermostat Mounting



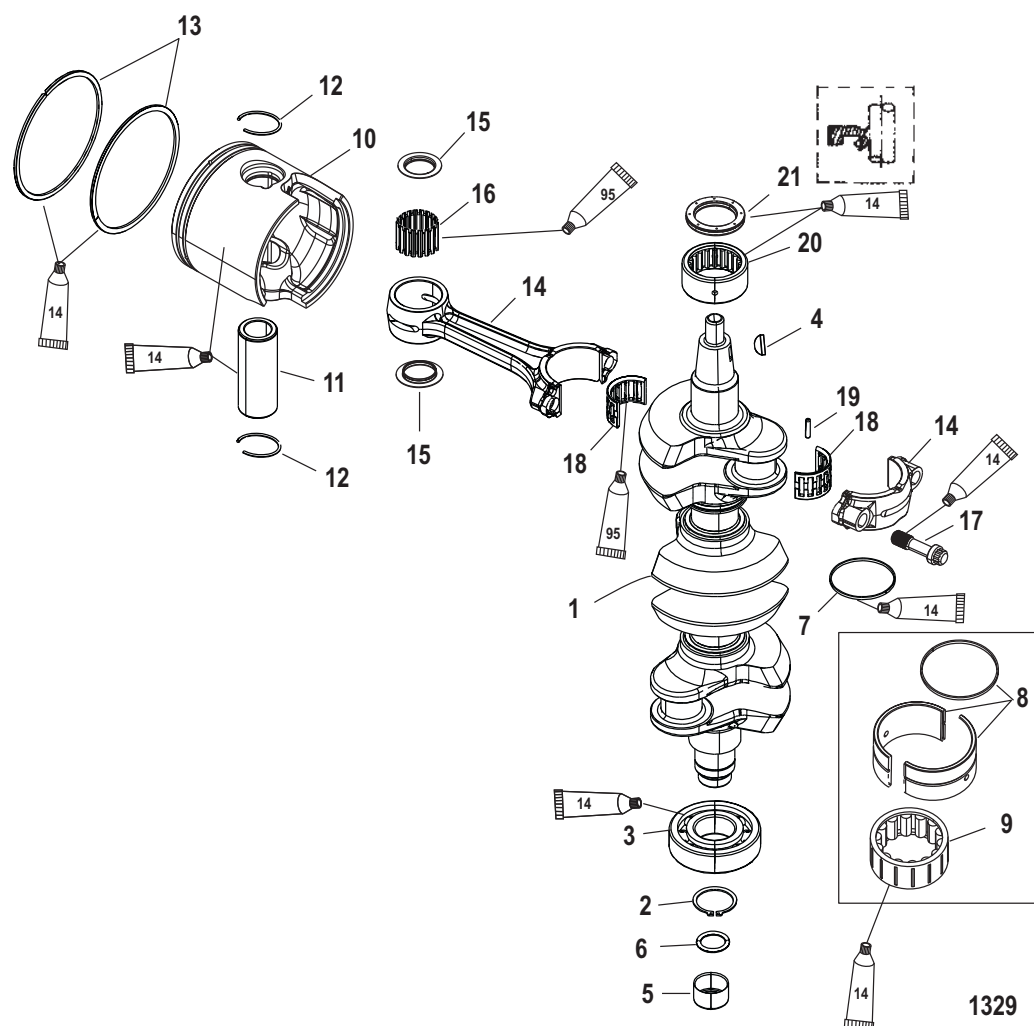
Poppet/Thermostat Mounting

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	884389	POPPET		1	[1]
2	0000	812887002	DIAPHRAGM		1	[2]
3	0012	94182	WASHER		1	[1]
4	0010	69570	SCREW (#10-16 x .750)		1	[1]
5	0024	892321	SPRING		1	[1]
6	0000	879854	COVER		1	[1]
7	0010	82127335	SCREW (M8 x 35 MM)		4	[1]
8	0027	879855001	GASKET		1	[2]
9	0027	62386001	GASKET		1	[2]
10	0000	833072004	THERMOSTAT 62°C (143°F)		1	[1]
11	0054	814634	CLAMP		2	[1]
12	0010	82130012	SCREW (M6 x 12)		1	
13	0000	885342002	SENSOR ASSEMBLY		1	
14	0025	896699	O-RING (1.78 mm x .08 mm)		1	[3]
15	0023	892265	SPACER		1	[1]
16	0000	897486A01	BRACKET ASSEMBLY		1	
17	0025	834985	GROMMET		2	
18	0023	822003	BUSHING		2	
19	0054	879962	CLIP		2	
20	0010	82130025	SCREW (M6 x 25)		2	
21	0012	4002316	WASHER (6.60 X 17.0 X 1.5SS)		2	
-	0027	879855A04	GASKET SET Powerhead		1	
-	0000	895233A07	POWERHEAD ASSEMBLY 75 DFI		1	[4]
-	0000	891767A07	POWERHEAD ASSEMBLY 90/115 DFI		1	[5]

PART NOTES:

- [1] - COMPONENT OF POWERHEAD/PARTIAL ENGINE 891767A07 OR 895233A07
- [2] - COMPONENT OF ENGINE/POWERHEAD GASKET SET 879855A04
COMPONENT OF POWERHEAD/PARTIAL ENGINE 891767A07 OR 895233A07
- [3] - COMPONENT OF ENGINE/POWERHEAD GASKET SET 879855A04
- [4] - Alternate part numbers:
895233A07QS
895233R05Reman
- [5] - Alternate part numbers:
891767A07QS
891767R04Reman

Crankshaft, Pistons and Connecting Rods



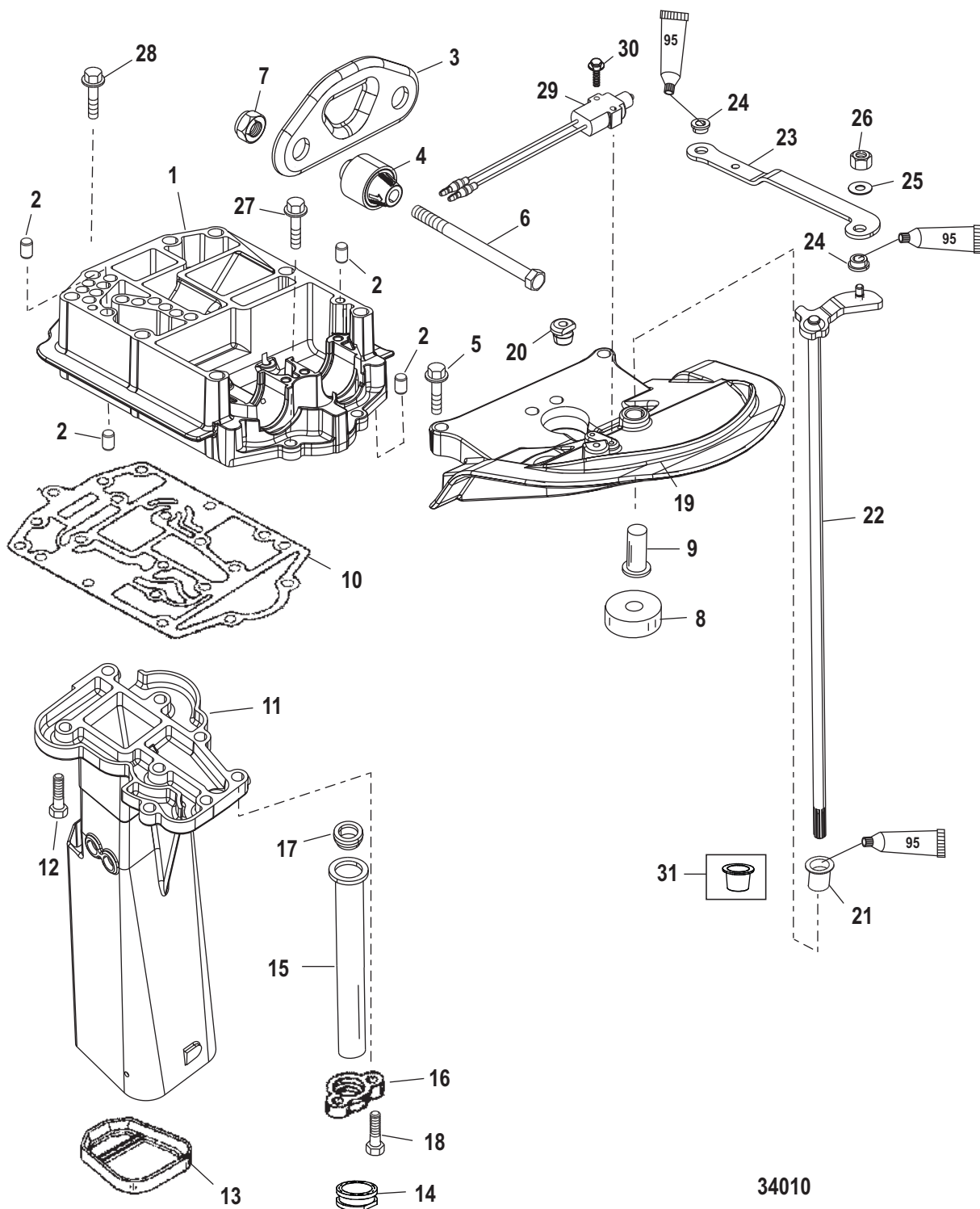
Crankshaft, Pistons and Connecting Rods

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0400	879633T01	CRANKSHAFT ASSEMBLY		1	[1]
2	0053	880119	RING Retaining		1	[1]
3	0030	43011T	BEARING Ball Lower		1	[1]
4	0028	91800	KEY Woodruff		1	[1]
5	0000	786611	WEAR SLEEVE		1	[1]
6	0025	35126	O-RING (.859 x .139)		1	[2]
7	0039	879850	RING Seal		2	[1]
8	0031	879848A02	BEARING ASSEMBLY		2	[1]
9		NSS	NOT SOLD SEPARATE Needle Bearing		4	[1]
10	0700	879858T08	PISTON ASSEMBLY	Standard	3	[1]
10	0700	896961A02	PISTON ASSEMBLY	.015 Oversize	AR	
10	0700	896962A02	PISTON ASSEMBLY	.030 Oversize	AR	
11		NSS	NOT SOLD SEPARATE Piston Pin		3	[1]
12	0040	841202	RING		6	[1]
13	0039	827179A12	RING SET Piston	Standard	1	[1]
13	0039	875252A12	RING SET Piston	.015 Oversize	1	
13	0039	875257A12	RING SET Piston	.030 Oversize	1	
14	0600	888470T08	CONNECTING ROD ASSEMBLY		3	[1]
15	0012	88263	THRUST WASHER		6	[1]
16	0029	88258001	BEARING Needle		102	[1]
17	0010	94320	SCREW (.375-24 x 1.250)		6	[1]
18	0031	43012A04	BEARING ASSEMBLY		6	[1]
19		NSS	NOT SOLD SEPARATE Roller Bearing		48	[1]
20	0031	879853A01	BEARING ASSEMBLY Roller Upper		1	[1]
21	0026	879635	SEAL Oil		1	[2]
-	0027	879855A04	GASKET SET Powerhead		1	
	0000	895233A07	POWERHEAD ASSEMBLY 75 DFI		1	[3]
	0000	891767A07	POWERHEAD ASSEMBLY 90/115 DFI		1	[4]

PART NOTES:

- [1] - COMPONENT OF POWERHEAD/PARTIAL ENGINE 891767A07 OR 895233A07
- [2] - COMPONENT OF ENGINE/POWERHEAD GASKET SET 879855A04
COMPONENT OF POWERHEAD/PARTIAL ENGINE 891767A07 OR 895233A07
- [3] - Alternate part numbers:
895233A07QS
895233R05Reman
- [4] - Alternate part numbers:
891767A07QS
891767R04Reman

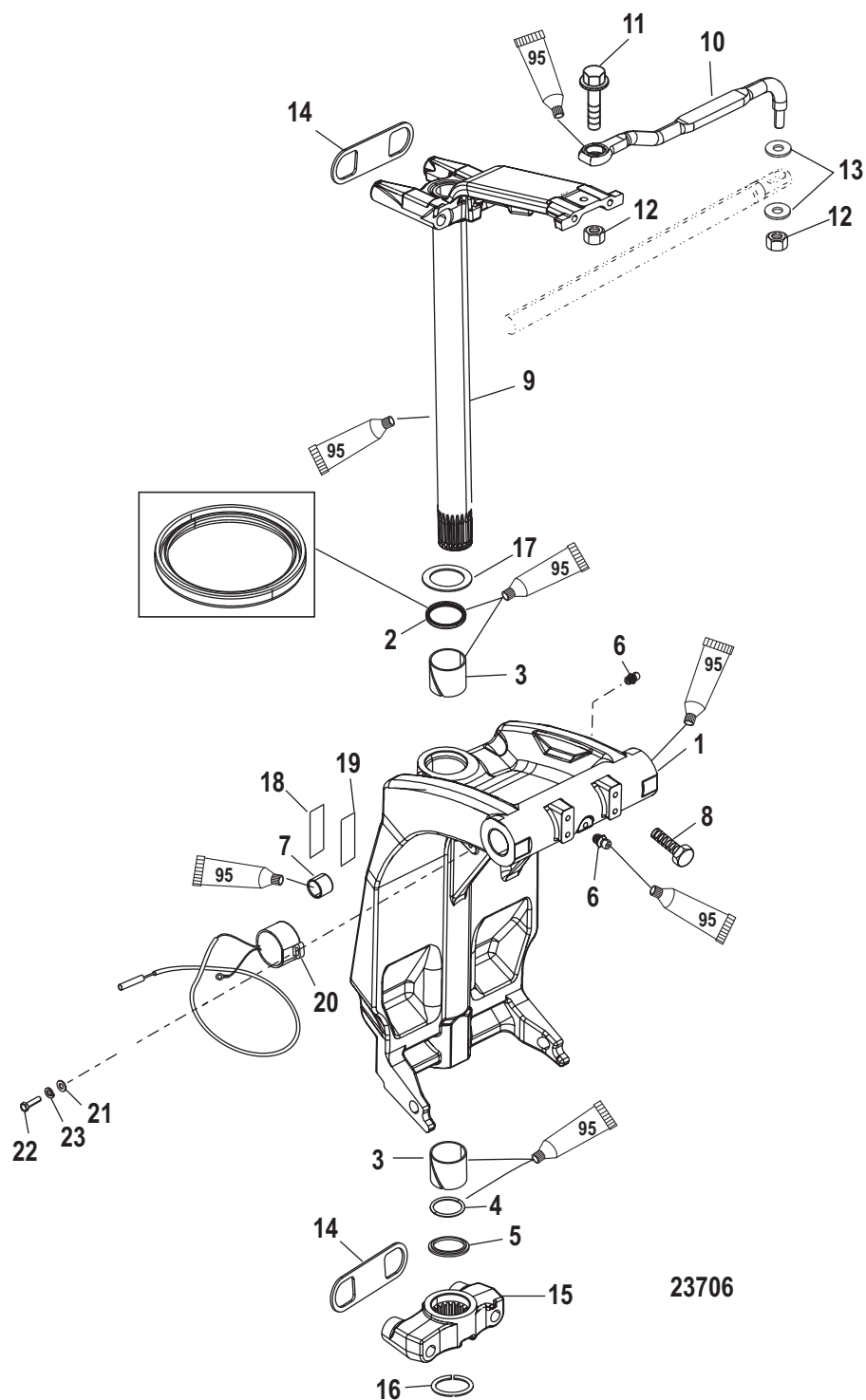
Exhaust Plate



Exhaust Plate

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	881912T01	PLATE Exhaust		1	
2	0017	23784	PIN Dowel		4	
3	0000	881973	RETAINER		1	
4	0000	881915002	MOUNT		2	
5	0010	881975	SCREW (M8 x 35 MM)		4	
6	0010	898487	SCREW (M12 x 175)		2	
7	0011	896963	NUT (M12)		2	
8	0023	813745	SPACER	Long	1	
8	0023	11289	SPACER	X-Long	1	
9	0000	43585	COUPLING		1	
10	0027	430086	GASKET		1	
11	0000	42966T07	TUBE Exhaust		1	
12	0010	40011151	SCREW (M8 x 35) Stainless Steel		6	
13	0000	42962	SEAL		1	
14	0025	89417004	GROMMET		1	
15	0032	8812011	TUBE Water - Long (13.21 Inches)		1	
15	0032	8812012	TUBE Water - X Long (18.21 Inches)		1	
16	0000	824661	CLAMP		1	
17	0000	814080001	SEAL Upper		1	
18	0010	889833045	SCREW (M8 x 45)		2	
19	0000	881918T03	CLAMP		1	
20	0025	12602002	GROMMET		1	
21	0023	48237	BUSHING	Non-Jet	1	
22	0000	892245T02	LEVER ASSEMBLY Shift Shaft	Non-Jet	1	
23	0000	892246A01	SHIFT LINK	Non-Jet	1	
24	0023	892263	BUSHING	Non-Jet	2	
25	0012	69056	WASHER (.255 x .620 x .030) Stainless Steel	Non-Jet	1	
26	0011	401386	NUT (M6) Stainless Steel	Non-Jet	1	
27	0010	40011151	SCREW (M8 x 35) Stainless Steel		2	
28	0010	40011158	SCREW (M8 x 70) Stainless Steel		1	
29	0087	889514A02	SWITCH		1	
30	0010	88075020	SCREW (M3 x 20)		2	
31	0019	8M0033786	PLUG	Jet	1	

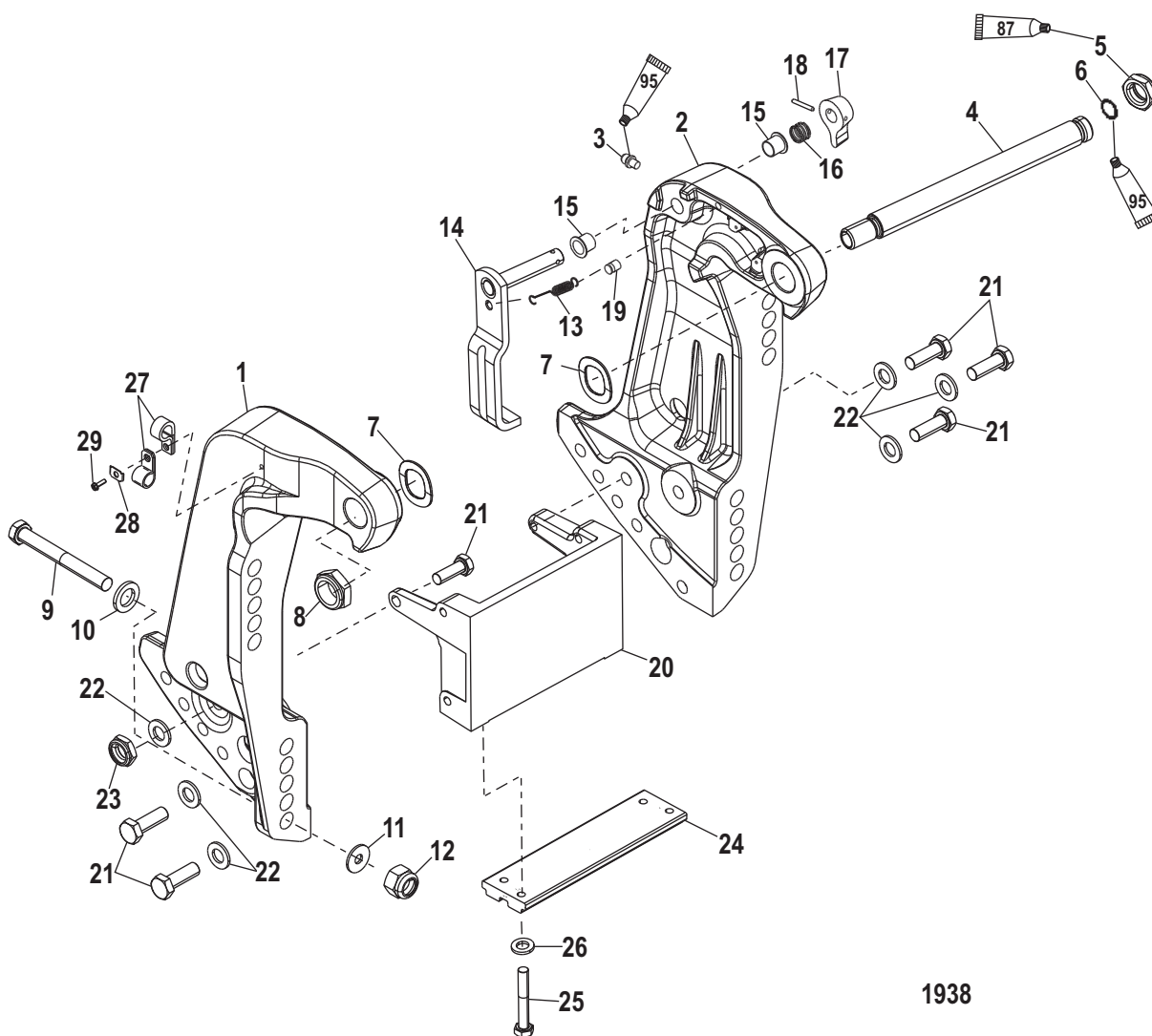
Swivel Bracket and Steering Arm



Swivel Bracket and Steering Arm

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	1400	898032A03	SWIVEL BRACKET ASSEMBLY		1	
2	0026	87735	SEAL Oil		1	
3	0023	818764	BUSHING		2	
4	0025	33504	O-RING		1	
5	0023	816039	SPACER		1	
6	0022	74036	FITTING Grease		2	
7	0023	821207	BUSHING		2	
8	0010	64014	SCREW (.250-28 x .500)		2	
9	0000	99661A35	SWIVEL PIN ASSEMBLY		1	
10	0000	92876A12	LINK ROD ASSEMBLY		1	
11	0010	849838	SCREW (.375-24 x 1.250)		1	
12	0011	826709113	NUT (.375-24) Stainless Steel		1	
12	0011	8M0042636	NUT (.375-24) Brass		1	
13	0012	37828	WASHER (.390 x .625 x .062) Stainless Steel		2	
14	0000	8M0000519	BUMPER		2	
15	0000	881914T01	YOKE Bottom		1	
16	0053	67684	RING Retaining		1	
17	0012	816432	THRUST WASHER		1	
18		NSS	NOT SOLD SEPARATE Decal- Serial Overlamine		1	
19		NSS	NOT SOLD SEPARATE Decal- Serial Number		1	
20	0000	821400A2	SENDER KIT Power Trim		1	
21	0012	89302	WASHER (.203 x .406 x .040)		2	
22	0010	852368	SCREW (#10-24 x .750)		2	
23	0013	26996	LOCKWASHER (#10) Stainless Steel		2	

Transom Bracket



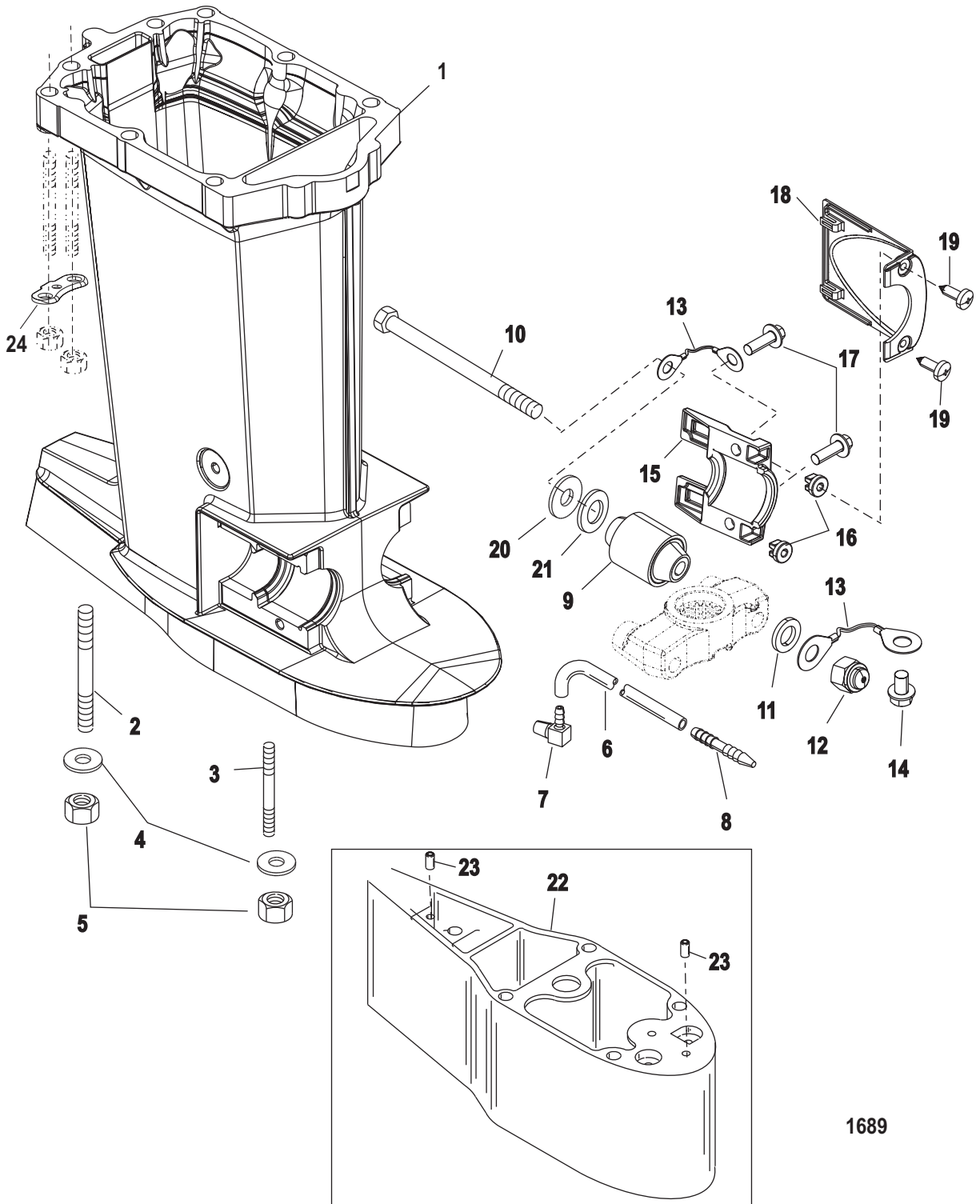
Transom Bracket

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	3426	828334T02	BRACKET ASSEMBLY Transom - Starboard		1	
2	3425	828333T07	BRACKET ASSEMBLY Transom - Port		1	
3	0022	98727	FITTING Grease Port		1	
4	0000	826125A1	TILT TUBE		1	
5	0011	826135	NUT (1.00-14) Nylon Insert		1	
6	0025	45711	O-RING (.612 x .103)		1	
7	0013	88750	WASHER		2	
8	0011	826164	NUT (.875-14)		1	
9	0010	677551	SCREW (.500-20 x 4.500)		4	
10	0012	856982	WASHER (.500 x .810 x .090) Stainless Steel		4	
11	0012	28421	WASHER (1.5 x 3.05 x 0.13) Stainless Steel		4	
12	0011	82671117	NUT (.500-20)		4	
13	0024	830899	SPRING Tension		1	
14	0000	821176T1	LEVER ASSEMBLY Tilt Lock		1	
15	0023	65830	NYLINER		2	
16	0024	830900	SPRING Compression		1	
17	0000	99633	KNOB		1	
18	0017	99615	PIN Groove		1	
19	0017	99617	PIN		1	
20	0000	818771T1	BRACKET Anchor		1	
21	0010	858771	SCREW (M10 x 30)		6	
22	0012	4002319	WASHER		6	
23	0011	40114	NUT (M10 x 1.5)		1	
24	0097	818298T1	ANODE KIT		1	[1]
25	0010	4000330	SCREW (M6 x 25)		2	
26	0012	29245	WASHER (.281 x .500 x .060) Stainless Steel		2	
27	0054	22740	CLIP		2	
28	0000	69205	C WASHER		1	
29	0010	878609	SCREW (#10-16 x .600)		1	

PART NOTES:

- [1] - Alternate part numbers:
- 818298A 1Service Part
 - 818298Q 1QS
 - 818298T 1MPP
 - 818298T 3Magnesium
 - 8M0059343Bulk Pack

Driveshaft Housing

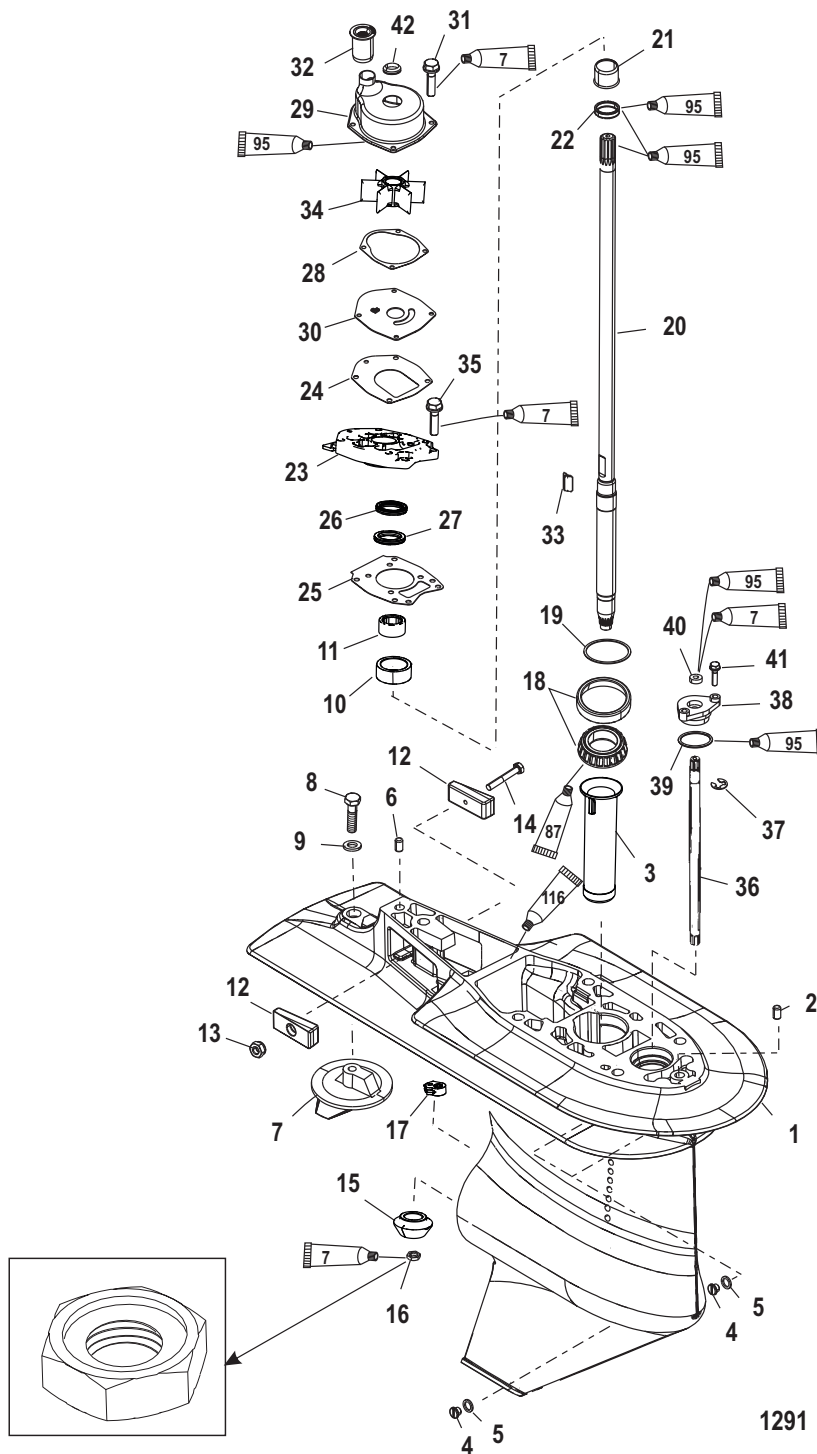


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Driveshaft Housing

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	1598	881913T01	HOUSING ASSEMBLY Driveshaft		1	
2	0016	903501	STUD (M10 x 100)	Long	1	
2	0016	9035015	STUD (M10 x 227)	X-Long	1	
3	0016	9035012	STUD (M10 x 63)	Long	4	
3	0016	9035016	STUD (M10 x 190)	X-Long	4	
4	0012	856774	WASHER (.406 x .750 x .105) Stainless Steel		5	
5	0011	40140	NUT (M10)		5	
6	0022	85822A4	PICKUP ASSEMBLY Speedometer		1	
7	0022	433351	CONNECTOR 90 Degree - With Vibraseal		1	
8	0022	85822	CONNECTOR Straight		1	
9	0000	881916	MOUNT		2	
10	0010	898835001	SCREW (M12 x 154)		2	
11	0012	856982	WASHER (.500 x .810 x .090) Stainless Steel		2	
12	0011	897926	NUT (M12), Nylon Insert		2	
13	0000	88238A10	CABLE ASSEMBLY Ground To Swivel Bracket		2	
14	0010	41508	SCREW (.250-20 x .500) Stainless Steel		1	
15	0000	881917	CLAMP		2	
16	0011	35521	NUT		4	
17	0010	889833025	SCREW (M8 x 25 MM)		4	
18	0000	8M0000852	COVER		2	
19	0010	88417	SCREW (#12-24 x .620)		4	
20	0012	28421	WASHER (1.5 x 3.05 x 0.13) Stainless Steel		2	
21	0012	881976	WASHER Neoprene		2	
22	0000	12092A3	SPACER KIT	X-Long	1	
23	0017	43043	PIN Dowel - With Hole (.375 x .625)	Front - With Hole - X-Long	1	
23	0017	43044	PIN Dowel - Without Hole (.375 x .625)	Rear - X-Long	1	
24	0000	892214	PLATE WASHER		2	

Gear Housing Driveshaft - 2.07:1 Gear Ratio



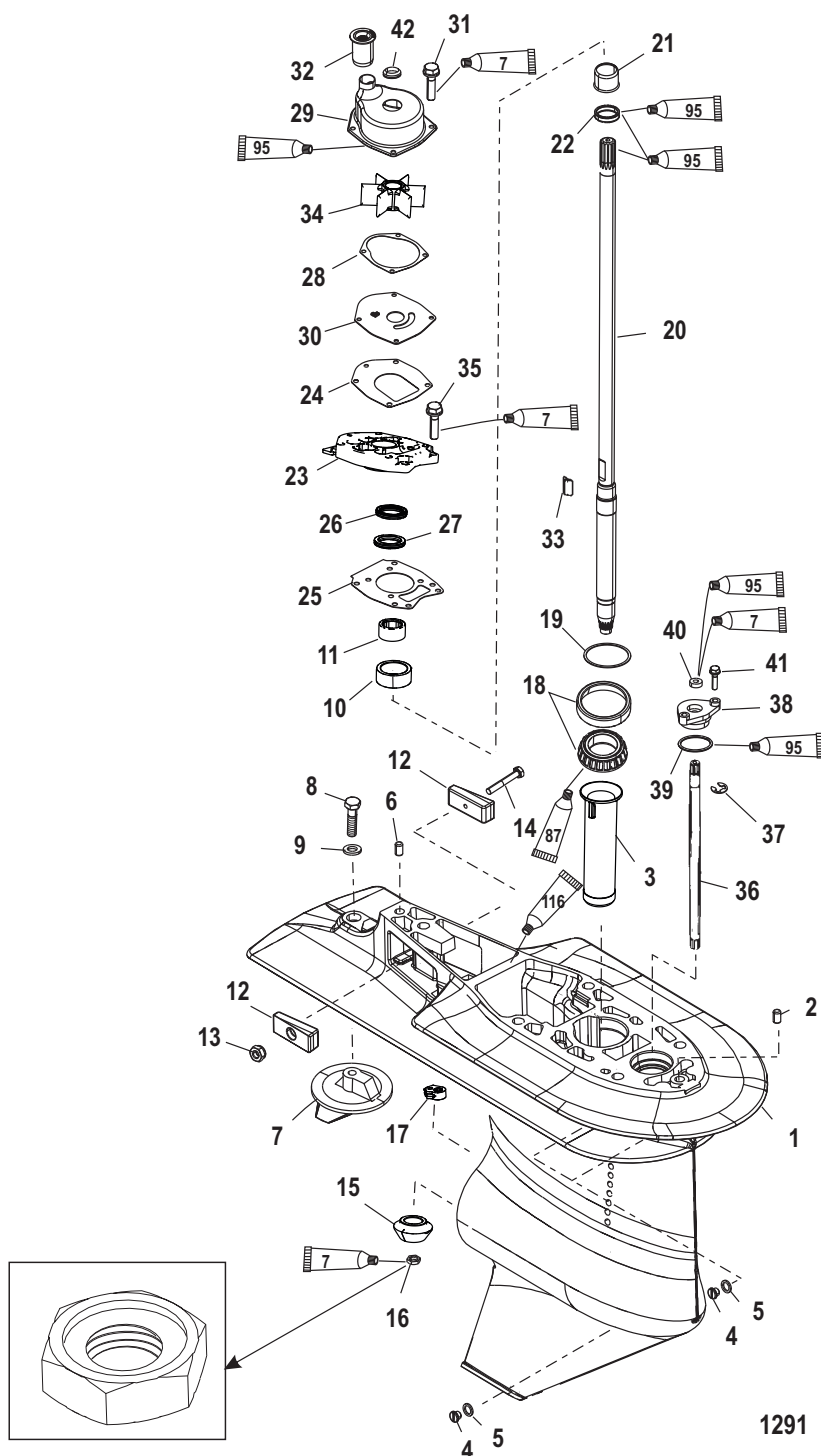
Gear Housing Driveshaft - 2.07:1 Gear Ratio

Gear Housing Driveshaft - 2.07:1 Gear Ratio

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	1667	9011J33	GEAR HOUSING ASSEMBLY Complete (4.25 Inch/107.95 mm Torpedo Diameter)	Long	1	
-	1667	9011J35	GEAR HOUSING ASSEMBLY Complete (4.25 Inch/107.95 mm Torpedo Diameter)	X-Long	1	
1	1667	9011G59	GEAR HOUSING ASSEMBLY Basic		1	
2	0017	43043	PIN Dowel - With Hole (.375 x .625) Front		1	
3	0000	43046	TUBE Oiler		1	
4	0010	79953Q2	SCREW KIT (.375-16 x .250) Drain		3	[1]
5	0026	830749	SEAL		3	[2]
6	0017	43044	PIN Dowel - Without Hole (.375 x .625) Rear		1	
7	0097	31640T5	TRIM TAB		1	
8	0010	825427	SCREW (.437-14 x 1.250) Stainless Steel		1	
9	0012	451761	WASHER (.453 x .812 x .105) Black Oxide		1	
10	0000	43040T1	CARRIER ASSEMBLY		1	
11		NSS	NOT SOLD SEPARATE Needle Bearing		1	
12	0097	826134Q	ANODE		2	[3]
13	0011	401386	NUT (M6) Stainless Steel		1	
14	0010	4000333	SCREW (M6 x 40)		1	
15	0043	881259T	GEAR Pinion - 14 Teeth	Also Part of 43-881260A3	1	
16	0011	35921	NUT (.625-18)		1	[4]
17	0000	850307	CAM Shift Control		1	[5]
18	0031	883047A1	BEARING ASSEMBLY Tapered Roller		1	[4]
19	0015	44492A1	SHIM SET		AR	[4]
20	0045	888933A1	DRIVESHAFT ASSEMBLY	Long	1	
20	0045	888934A1	DRIVESHAFT ASSEMBLY	X-Long	1	
21	0000	42461A1	SLEEVE/RING KIT		1	
22		NSS	NOT SOLD SEPARATE Seal Ring		1	
23	0000	43055A4	COVER ASSEMBLY Water Pump		1	[6]
24	0027	430331	GASKET		1	[7]
25	0027	430472	GASKET		1	[2]
26	0026	43035	SEAL Oil Upper		1	[2]
27	0026	43036	SEAL Oil Lower		1	[2]
28	0027	8172771	GASKET		1	[7]
29	0000	817275A2	HOUSING KIT Upper Water Pump		1	[6]
30	0000	8172761	FACEPLATE		1	[8]
31	0010	82684430	SCREW (M6 x 30)		4	[6]
32	0000	430232	SEAL		1	[2]
33	0028	43037	KEY		1	[8]
34	0047	43026T2	IMPELLER		1	[9]

Gear Housing Driveshaft - 2.07:1 Gear Ratio

Gear Housing Driveshaft - 2.07:1 Gear Ratio



Gear Housing Driveshaft - 2.07:1 Gear Ratio

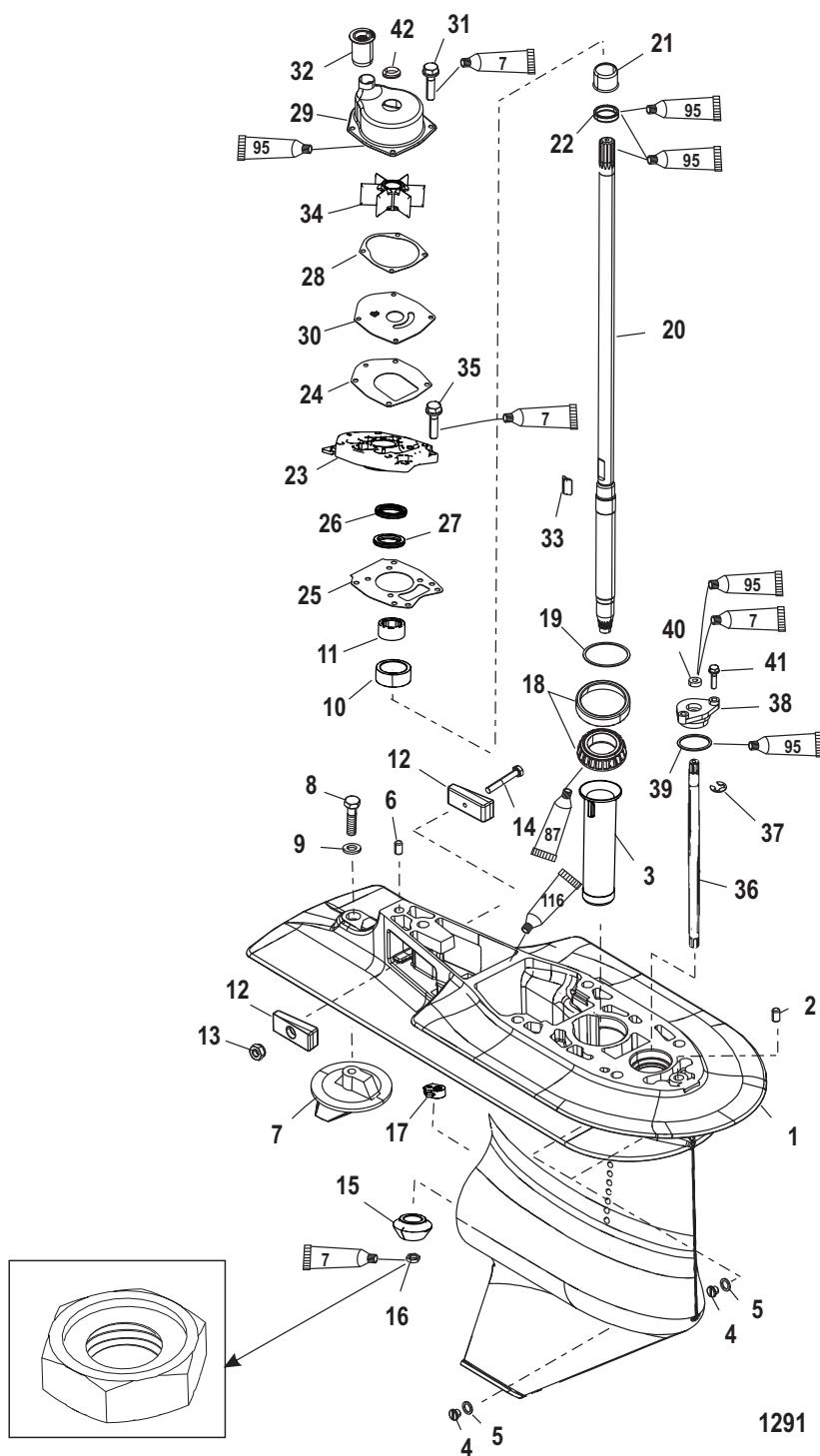
Gear Housing Driveshaft - 2.07:1 Gear Ratio

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
35	0010	82684425	SCREW (M6 x 25)		6	
36	0000	853906A1	SHIFT SHAFT ASSEMBLY	Long -12 Inches	1	
36	0000	853908A1	SHIFT SHAFT ASSEMBLY	X-Long - 17 Inches	1	
37	0053	29641	E RING		1	
38	0023	43052A4	BUSHING ASSEMBLY		1	
39	0025	457101	O-RING (1.424 x .103)		1	[10]
40	0026	8164641	SEAL Oil		1	[10]
41	0010	82684425	SCREW (M6 x 25)		2	
42	0026	861415	SEAL Face		1	
-	0026	43035A4	SEAL KIT Gear Housing		1	
-	0046	43024A7	REPAIR KIT Water Pump		1	
-	0047	43026Q06	REPAIR KIT Water Pump Impeller		1	[11]
-	0052	803489T1	REPAIR KIT Clutch/Cam		1	
-	0031	803496T2	BEARING/SEAL KIT Without Forward Bearing		1	

PART NOTES:

- [1] - Alternate part numbers:
79953Q 2QS
79953T 2MPP
- [2] - COMPONENT OF GEAR HOUSING SEAL KIT 43035A 4
COMPONENT OF WATER PUMP REPAIR KIT 43024A 7
SEAL AND BEARING KIT 803496T 2
- [3] - Alternate part numbers:
826134Service Part
826134QQS
826134TMPP
826134T 3Magnesium
8M0059344Bulk Pack
- [4] - SEAL AND BEARING KIT 803496T 2
- [5] - CLUTCH/CAM FOLLOWER REPAIR KIT 803489T 1
- [6] - COMPONENT OF WATER PUMP REPAIR KIT 43024A 7
- [7] - COMPONENT OF GEAR HOUSING SEAL KIT 43035A 4
COMPONENT OF WATER PUMP REPAIR KIT 43024A 7
IMPELLER REPAIR KIT 43026Q06
SEAL AND BEARING KIT 803496T 2
- [8] - COMPONENT OF WATER PUMP REPAIR KIT 43024A 7
IMPELLER REPAIR KIT 43026Q06
- [9] - Alternate part numbers:
43026Q02QS
43026T 2Service Part
COMPONENT OF WATER PUMP REPAIR KIT 43024A 7
IMPELLER REPAIR KIT 43026Q06
- [10] - COMPONENT OF GEAR HOUSING SEAL KIT 43035A 4
SEAL AND BEARING KIT 803496T 2

Gear Housing Driveshaft - 2.07:1 Gear Ratio

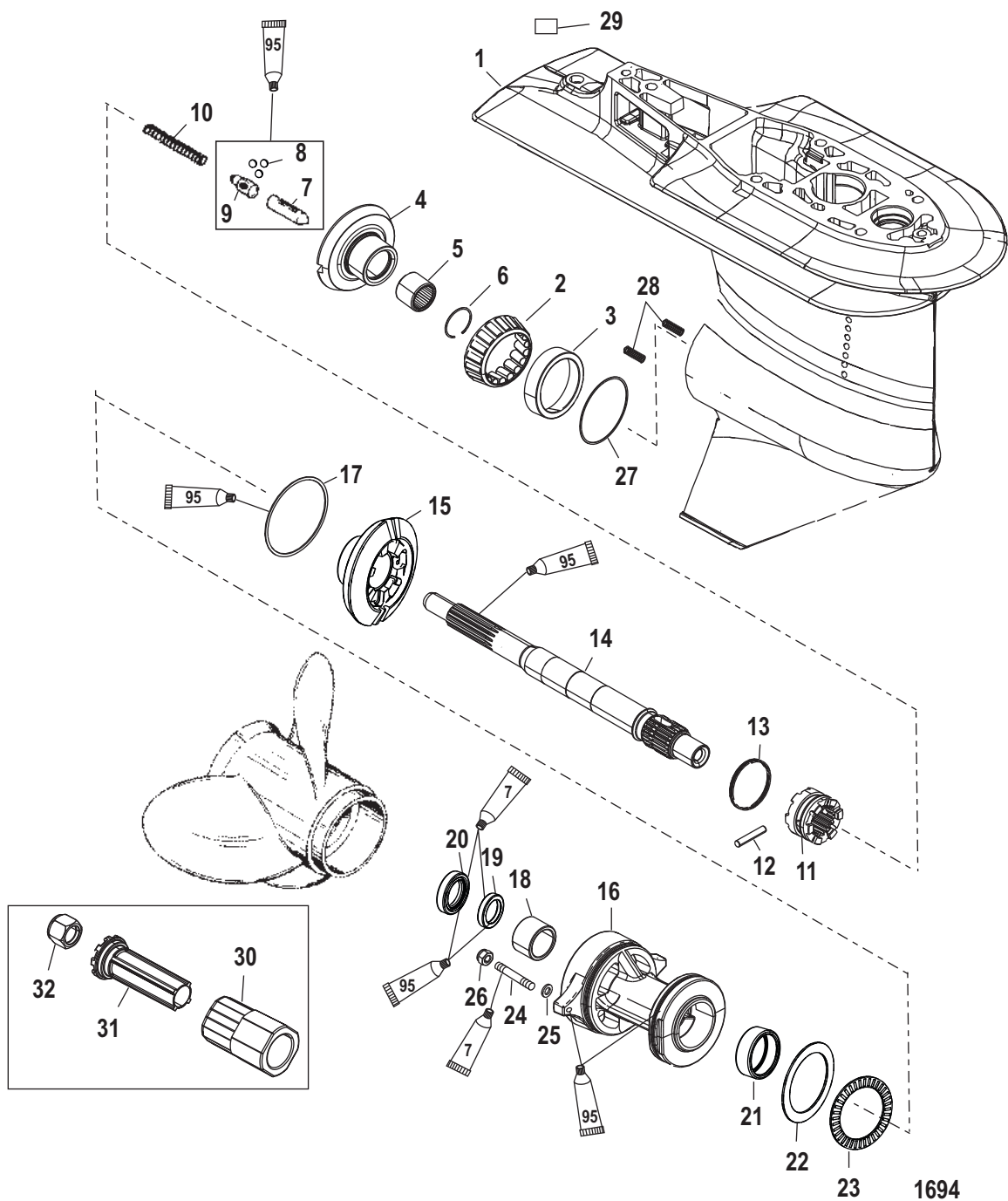


Gear Housing Driveshaft - 2.07:1 Gear Ratio

Gear Housing Driveshaft - 2.07:1 Gear Ratio

- [11] - Alternate part numbers:
- 43026K06MPP
 - 43026Q06QS
 - 43026T11Service Part

Gear Housing Propeller Shaft - 2.07:1 Gear Ratio



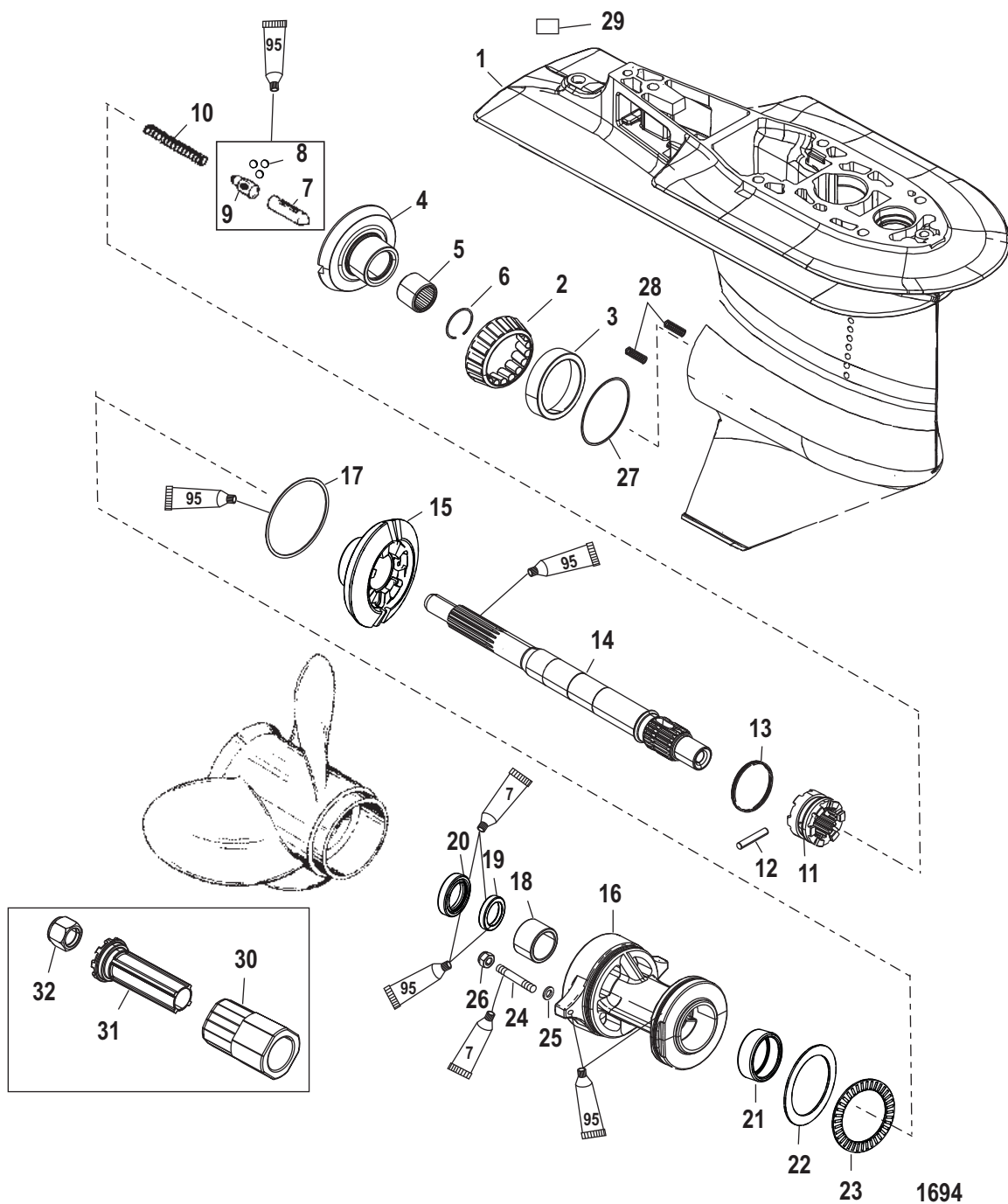
Gear Housing Propeller Shaft - 2.07:1 Gear Ratio

Gear Housing Propeller Shaft - 2.07:1 Gear Ratio

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	1667	9011J33	GEAR HOUSING ASSEMBLY Complete (4.25 Inch/107.95 mm Torpedo Diameter)	Long	1	
-	1667	9011J35	GEAR HOUSING ASSEMBLY Complete (4.25 Inch/107.95 mm Torpedo Diameter)	X-Long	1	
1	1667	9011G59	GEAR HOUSING ASSEMBLY Basic		1	
2	0031	30894A1	BEARING SET Cup And Cone		1	
3		NSS	NOT SOLD SEPARATE Cup		1	
4	0043	881260A3	GEAR Forward - 29 Teeth		1	
5	0031	30895T	BEARING Needle		1	[1]
6	0053	856823	RING Retaining		1	
7	0000	850315A1	FOLLOWER KIT Cam		1	[2]
8	0030	44530	BALL		3	[2]
9		NSS	NOT SOLD SEPARATE Slide		1	[2]
10	0024	850327	SPRING		1	[2]
11	0052	850048T	CLUTCH		1	[2]
12	0017	30632	PIN Cross		1	[2]
13	0024	30893	SPRING		1	[2]
14	0044	850308	PROPELLER SHAFT		1	
15	0043	850036T	GEAR Reverse - 29 Teeth		1	
16	0000	12596T2	CARRIER ASSEMBLY Bearing		1	
17	0785	97386	O-RING (3.609 x .139)		1	[3]
18	0031	30956T	BEARING Needle		1	[1]
19	0026	70080	SEAL Oil Inner		1	[3]
20	0026	70081	SEAL Oil Outer		1	[3]
21	0031	12578T	BEARING Roller		1	[1]
22	0012	12577	THRUST WASHER		1	[1]
23	0031	12576	BEARING Thrust		1	[1]
24	0016	429172	STUD (M8 x 48)		2	
25	0012	855941	WASHER (.323 x .590 x .112) Stainless Steel		2	
26	0011	401378	NUT (M8)		2	
27	0015	44491A1	SHIM SET		AR	[1]
28		NSS	NOT SOLD SEPARATE Insert		2	
29		NSS	NOT SOLD SEPARATE Decal-Gear Housing Pinion Identification		1	
30	0000	835257K9	FLO TORQUE III KIT		1	[4]
31		NSS	NOT SOLD SEPARATE Adapter		1	
32		NSS	NOT SOLD SEPARATE Lock Nut		1	
-		NS	NOT SHOWN See Accessory Guide-Propellers-For Appropriate Hardware. Thrust Washers/Nuts		1	
-	0026	43035A4	SEAL KIT Gear Housing		1	
-	0052	803489T1	REPAIR KIT Clutch/Cam		1	
-	0031	803496T2	BEARING/SEAL KIT Without Forward Bearing		1	

Gear Housing Propeller Shaft - 2.07:1 Gear Ratio

Gear Housing Propeller Shaft - 2.07:1 Gear Ratio



Gear Housing Propeller Shaft - 2.07:1 Gear Ratio

PART NOTES:

- [1] - SEAL AND BEARING KIT 803496T 2
- [2] - CLUTCH/CAM FOLLOWER REPAIR KIT 803489T 1
- [3] - COMPONENT OF GEAR HOUSING SEAL KIT 43035A 4
SEAL AND BEARING KIT 803496T 2
- [4] - Alternate part numbers:
835257K 9MPP
835257Q 9QS

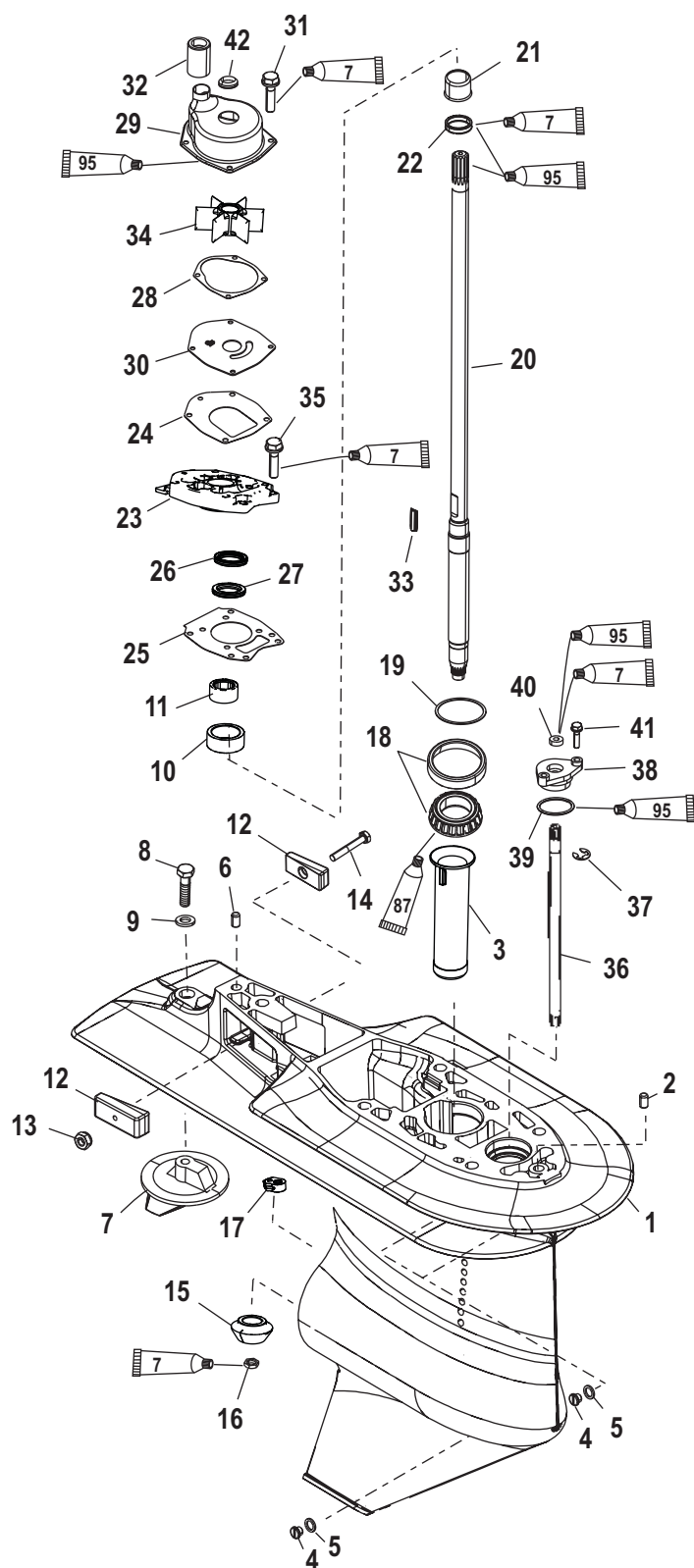


Gear Housing Driveshaft - 2.33:1 Gear Ratio

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	1667	9011J37	GEAR HOUSING ASSEMBLY Complete (4.25 Inch/107.95 mm Torpedo Diameter)	Long	1	
-	1667	9011J39	GEAR HOUSING ASSEMBLY Complete (4.25 Inch/107.95 mm Torpedo Diameter)	X-Long	1	
1	1667	9011G59	GEAR HOUSING ASSEMBLY Basic		1	
2	0017	43043	PIN Dowel - With Hole (.375 x .625) Front		1	
3	0000	43046	TUBE Oiler		1	
4	0010	79953Q2	SCREW KIT (.375-16 x .250) Drain		3	[1]
5	0026	830749	SEAL		3	[2]
6	0017	43044	PIN Dowel - Without Hole (.375 x .625) Rear		1	
7	0097	31640T5	TRIM TAB		1	
8	0010	825427	SCREW (.437-14 x 1.250) Stainless Steel		1	
9	0012	451761	WASHER (.453 x .812 x .105) Black Oxide		1	
10	0000	43040T1	CARRIER ASSEMBLY		1	
11		NSS	NOT SOLD SEPARATE Needle Bearing		1	
12	0097	826134Q	ANODE		2	[3]
13	0011	401386	NUT (M6) Stainless Steel		1	
14	0010	4000333	SCREW (M6 x 40)		1	
15		NSS	NOT SOLD SEPARATE Pinion Gear - 12 Teeth	Part of 43-882813A3	1	
16	0011	35921	NUT (.625-18)		1	[4]
17	0000	850307	CAM Shift Control		1	[5]
18	0031	883047A1	BEARING ASSEMBLY Tapered Roller		1	[4]
19	0015	44492A1	SHIM SET		AR	[4]
20	0045	888933A1	DRIVESHAFT ASSEMBLY	Long	1	
20	0045	888934A1	DRIVESHAFT ASSEMBLY	X-Long	1	
21	0000	42461A1	SLEEVE/RING KIT		1	
22		NSS	NOT SOLD SEPARATE Seal Ring		1	
23	0000	43055A4	COVER ASSEMBLY Water Pump		1	[6]
24	0027	430331	GASKET		1	[7]
25	0027	430472	GASKET		1	[2]
26	0026	43035	SEAL Oil Upper		1	[2]
27	0026	43036	SEAL Oil Lower		1	[2]
28	0027	8172771	GASKET		1	[7]
29	0000	817275A2	HOUSING KIT Upper Water Pump		1	[6]
30	0000	8172761	FACEPLATE		1	[8]
31	0010	82684430	SCREW (M6 x 30)		4	[6]
32	0000	430232	SEAL		1	[2]
33	0028	43037	KEY		1	[8]

Gear Housing Driveshaft - 2.33:1 Gear Ratio

Gear Housing Driveshaft - 2.33:1 Gear Ratio



2152

Gear Housing Driveshaft - 2.33:1 Gear Ratio

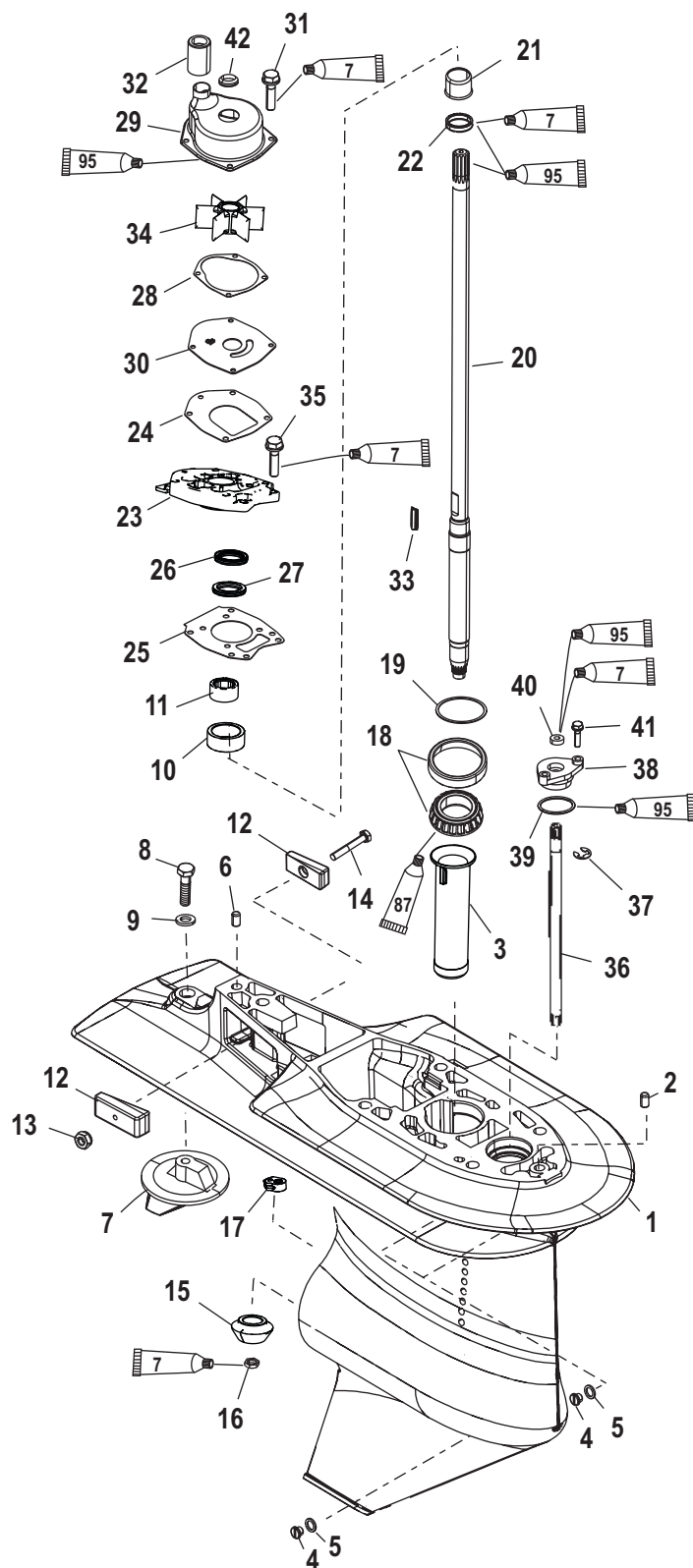
Gear Housing Driveshaft - 2.33:1 Gear Ratio

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
34	0047	43026T2	IMPELLER		1	[9]
35	0010	82684425	SCREW (M6 x 25)		6	
36	0000	853906A1	SHIFT SHAFT ASSEMBLY	Long	1	
36	0000	853908A1	SHIFT SHAFT ASSEMBLY	X-Long	1	
37	0053	29641	E RING		1	
38	0023	43052A4	BUSHING ASSEMBLY		1	
39	0025	457101	O-RING (1.424 x .103)		1	[10]
40	0026	8164641	SEAL Oil		1	[10]
41	0010	82684425	SCREW (M6 x 25)		2	
42	0026	861415	SEAL Face		1	
-	0026	43035A4	SEAL KIT Gear Housing		1	
-	0046	43024A7	REPAIR KIT Water Pump		1	
-	0047	43026Q06	REPAIR KIT Water Pump Impeller		1	[11]
-	0052	803489T1	REPAIR KIT Clutch/Cam		1	
-	0031	803496T2	BEARING/SEAL KIT Without Forward Bearing		1	

PART NOTES:

- [1] - Alternate part numbers:
79953Q 2QS
79953T 2MPP
- [2] - COMPONENT OF GEAR HOUSING SEAL KIT 43035A 4
COMPONENT OF WATER PUMP REPAIR KIT 43024A 7
SEAL AND BEARING KIT 803496T 2
- [3] - Alternate part numbers:
826134Service Part
826134QQS
826134TMPP
826134T 3Magnesium
8M0059344Bulk Pack
- [4] - SEAL AND BEARING KIT 803496T 2
- [5] - CLUTCH/CAM FOLLOWER REPAIR KIT 803489T 1
- [6] - COMPONENT OF WATER PUMP REPAIR KIT 43024A 7
- [7] - COMPONENT OF GEAR HOUSING SEAL KIT 43035A 4
COMPONENT OF WATER PUMP REPAIR KIT 43024A 7
IMPELLER REPAIR KIT 43026Q06
SEAL AND BEARING KIT 803496T 2
- [8] - COMPONENT OF WATER PUMP REPAIR KIT 43024A 7
IMPELLER REPAIR KIT 43026Q06
- [9] - Alternate part numbers:
43026Q02QS
43026T 2Service Part
COMPONENT OF WATER PUMP REPAIR KIT 43024A 7
IMPELLER REPAIR KIT 43026Q06
- [10] - COMPONENT OF GEAR HOUSING SEAL KIT 43035A 4
SEAL AND BEARING KIT 803496T 2

Gear Housing Driveshaft - 2.33:1 Gear Ratio

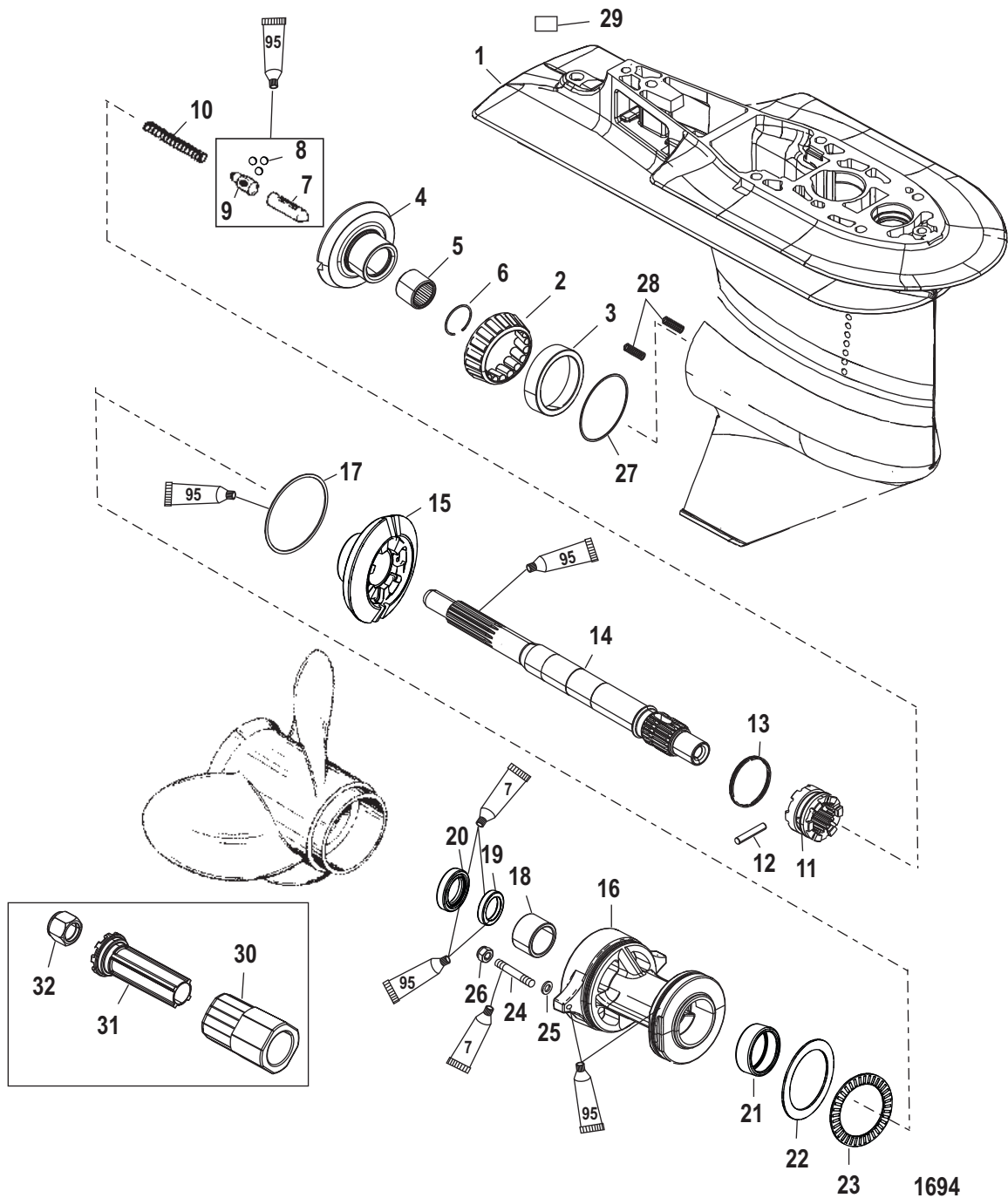


2152

Gear Housing Driveshaft - 2.33:1 Gear Ratio

- [11] - Alternate part numbers:
- 43026K06MPP
 - 43026Q06QS
 - 43026T11Service Part

Gear Housing Propeller Shaft - 2.33:1 Gear Ratio

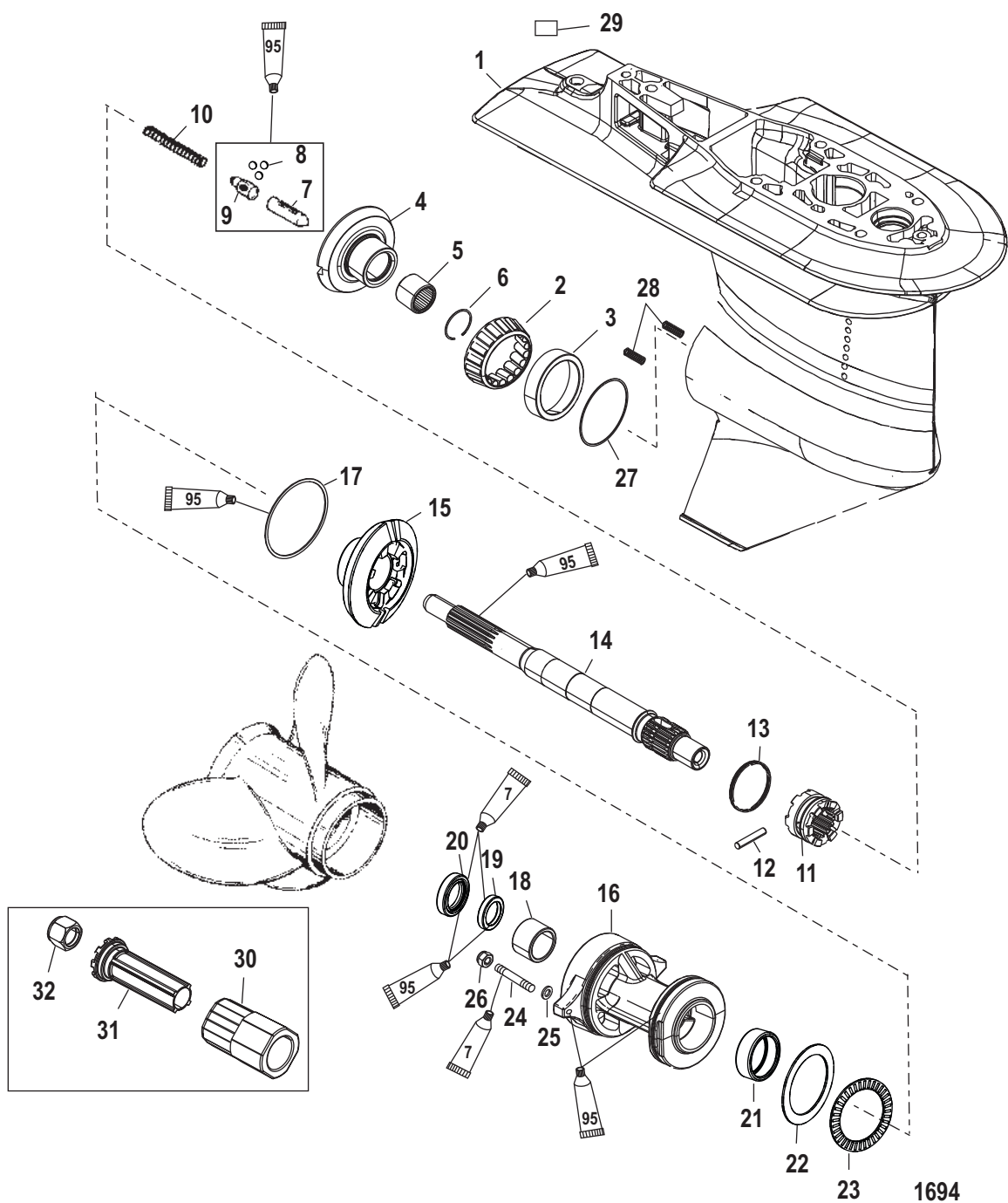


Gear Housing Propeller Shaft - 2.33:1 Gear Ratio

Gear Housing Propeller Shaft - 2.33:1 Gear Ratio

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	1667	9011J37	GEAR HOUSING ASSEMBLY Complete (4.25 Inch/107.95 mm Torpedo Diameter)	Long	1	
-	1667	9011J39	GEAR HOUSING ASSEMBLY Complete (4.25 Inch/107.95 mm Torpedo Diameter)	X-Long	1	
1	1667	9011G59	GEAR HOUSING ASSEMBLY Basic		1	
2	0031	30894A1	BEARING SET Cup And Cone		1	
3		NSS	NOT SOLD SEPARATE Cup		1	
4	0043	882813A3	GEAR KIT Forward And Pinion 28 Teeth		1	
5	0031	30895T	BEARING Needle		1	[1]
6	0053	856823	RING Retaining		1	
7	0000	850315A1	FOLLOWER KIT Cam		1	[2]
8	0030	44530	BALL		3	[2]
9		NSS	NOT SOLD SEPARATE Slide		1	[2]
10	0024	850327	SPRING		1	[2]
11	0052	850048T	CLUTCH		1	[2]
12	0017	30632	PIN Cross		1	[2]
13	0024	30893	SPRING		1	[2]
14	0044	850308	PROPELLER SHAFT		1	
15	0043	882814T	GEAR Reverse - 28 Teeth		1	
16	0000	12596T2	CARRIER ASSEMBLY Bearing		1	
17	0785	97386	O-RING (3.609 x .139)		1	[3]
18	0031	30956T	BEARING Needle		1	[1]
19	0026	70080	SEAL Oil Inner		1	[3]
20	0026	70081	SEAL Oil Outer		1	[3]
21	0031	12578T	BEARING Roller		1	[1]
22	0012	12577	THRUST WASHER		1	[1]
23	0031	12576	BEARING Thrust		1	[1]
24	0016	429172	STUD (M8 x 48)		2	
25	0012	855941	WASHER (.323 x .590 x .112) Stainless Steel		2	
26	0011	401378	NUT (M8)		2	
27	0015	44491A1	SHIM SET		AR	[1]
28		NSS	NOT SOLD SEPARATE Insert		2	
29		NSS	NOT SOLD SEPARATE Decal-Gear Housing Pinion Identification		1	
30	0000	835257K9	FLO TORQUE III KIT		1	[4]
31		NSS	NOT SOLD SEPARATE Adapter		1	
32		NSS	NOT SOLD SEPARATE Lock Nut		1	
-	0026	43035A4	SEAL KIT Gear Housing		1	
-	0052	803489T1	REPAIR KIT Clutch/Cam		1	
-	0031	803496T2	BEARING/SEAL KIT Without Forward Bearing		1	

Gear Housing Propeller Shaft - 2.33:1 Gear Ratio

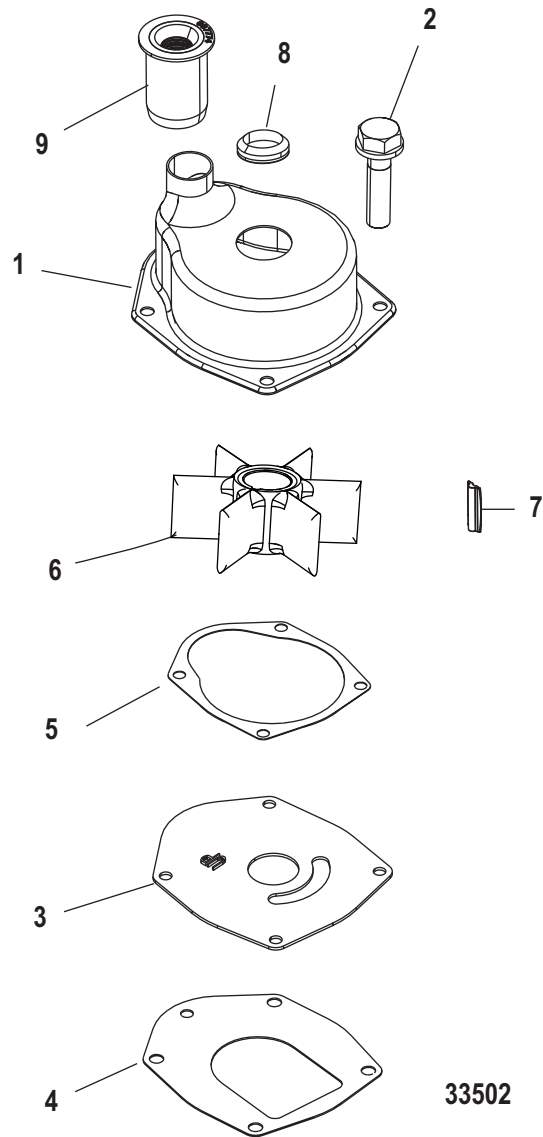


Gear Housing Propeller Shaft - 2.33:1 Gear Ratio

PART NOTES:

- [1] - SEAL AND BEARING KIT 803496T 2
- [2] - CLUTCH/CAM FOLLOWER REPAIR KIT 803489T 1
- [3] - COMPONENT OF GEAR HOUSING SEAL KIT 43035A 4
SEAL AND BEARING KIT 803496T 2
- [4] - Alternate part numbers:
835257K 9MPP
835257Q 9QS

Water Pump Kit Jet



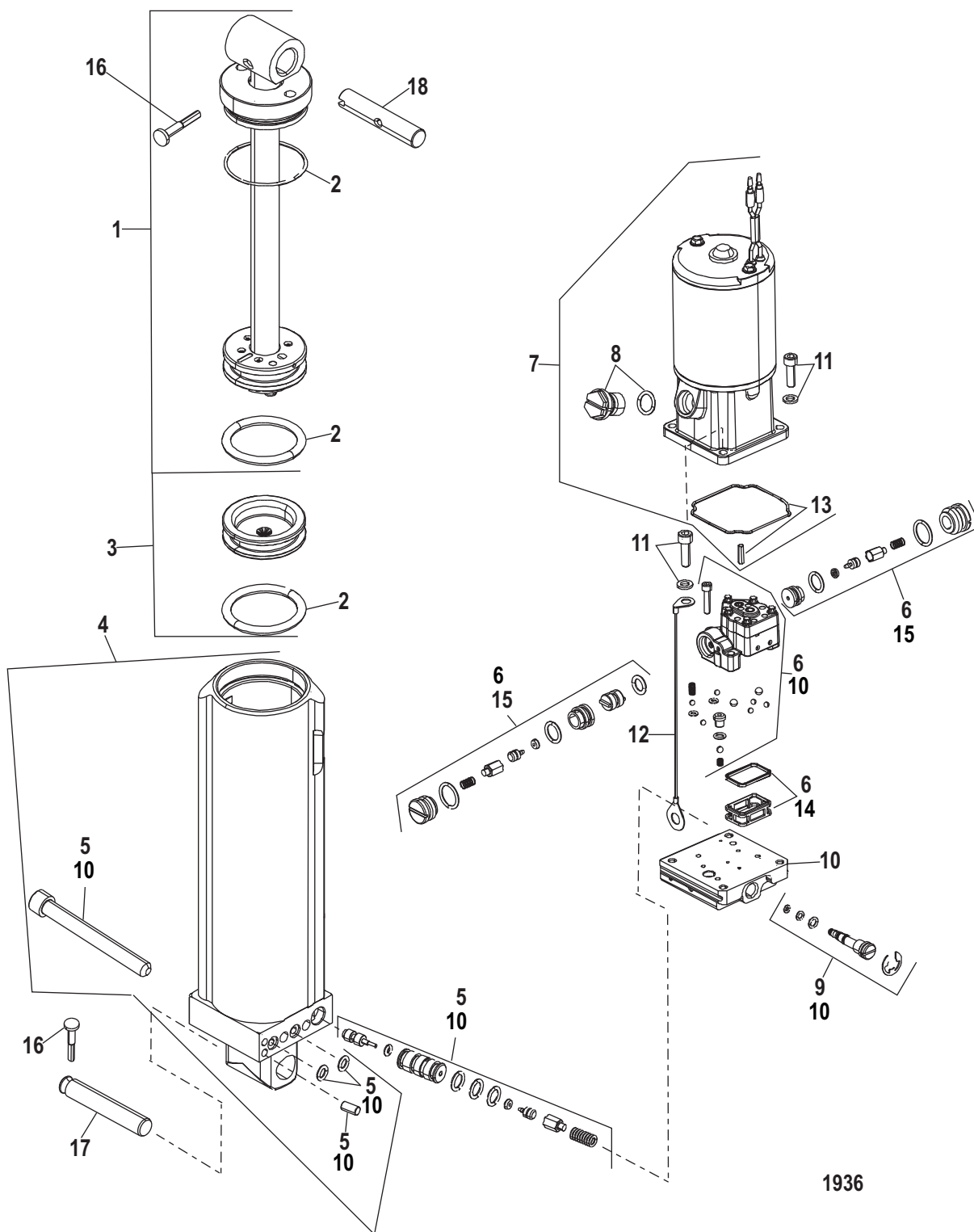
Water Pump Kit Jet

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	817275A2	HOUSING KIT Upper Water Pump		1	
2	0010	82684430	SCREW (M6 x 30)		4	
3	0000	8172761	FACEPLATE		1	
4	0027	430331	GASKET		1	
5	0027	8172771	GASKET		1	
6	0047	43026T2	IMPELLER		1	[1]
7	0028	43037	KEY		1	
8	0026	861415	SEAL Face		1	
9	0000	430232	SEAL		1	

PART NOTES:

- [1] - Alternate part numbers:
- 43026Q02QS
- 43026T 2Service Part

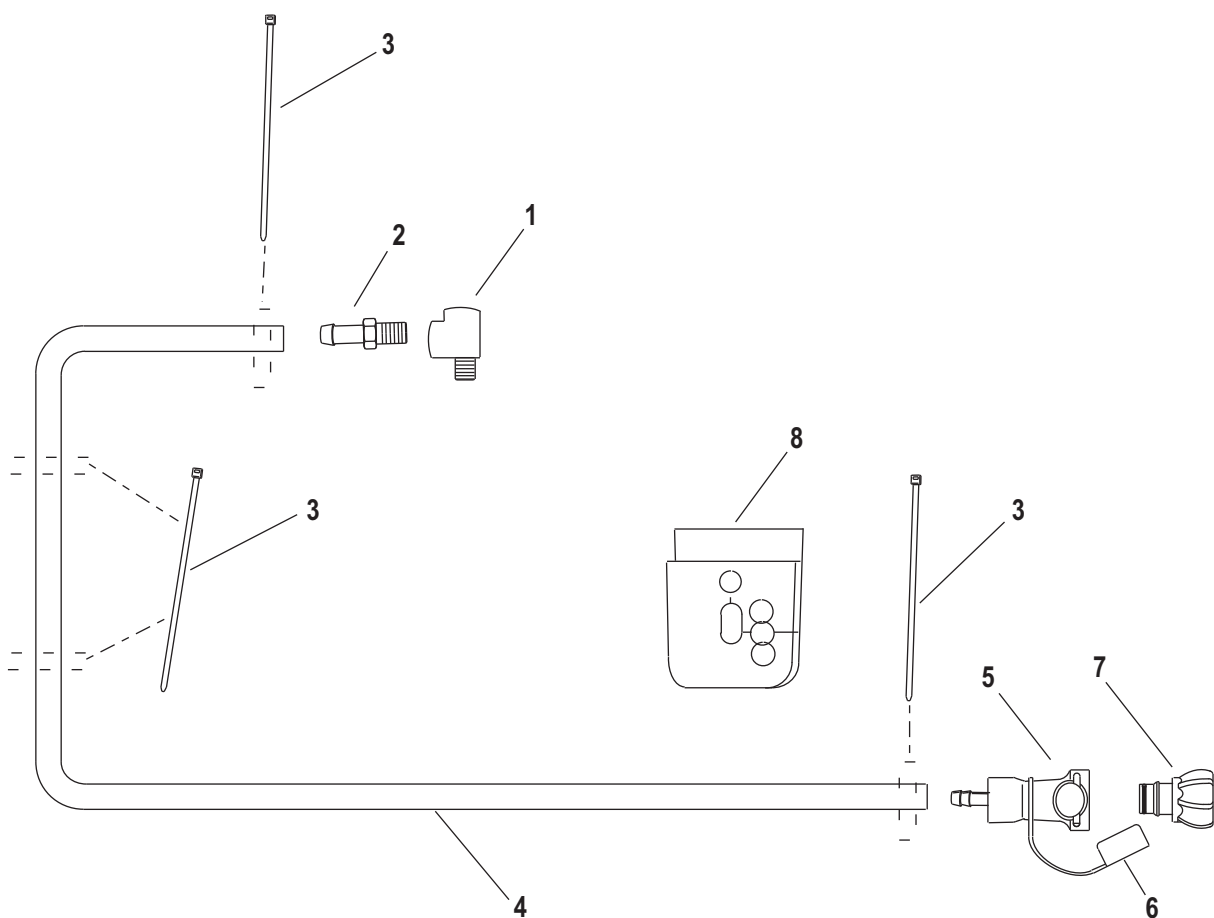
Power Trim Components



Power Trim Components

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0000	830250T08	PUMP ASSEMBLY Power Trim		1	
1	0000	811666A1	SHOCK ROD KIT		1	
2	0025	809872A2	O-RING KIT Rebuild		1	
3	0000	810776A1	PISTON ASSEMBLY Memory		1	
4	0000	811669A1	CYLINDER ASSEMBLY		1	
5	0000	809873A1	VALVE KIT Trim Limit		1	
6	0000	809874A1	PUMP ASSEMBLY		1	
7	0000	809885A2	MOTOR KIT		1	
8	0022	8134351	PLUG		1	
9	0000	813442A2	MANUAL RELEASE ASSEMBLY		1	
10	0000	809875A1	MANIFOLD KIT		1	
11	0010	809876A1	SCREW KIT Motor		1	
12	0000	88238A18	CABLE ASSEMBLY		1	
13	0000	809877A1	DRIVESHAFT/SEAL KIT		1	
14	0000	809878A1	FILTER KIT		1	
15	0000	809879A1	POPPET KIT		1	
-	0025	809880A1	O-RING KIT Complete Trim		1	
16	0017	821539	PIN Trilobe		2	
17	0017	818898	PIN Anchor		1	
18	0000	99625002	SHAFT		1	

Coastal Flush Kit Outboard

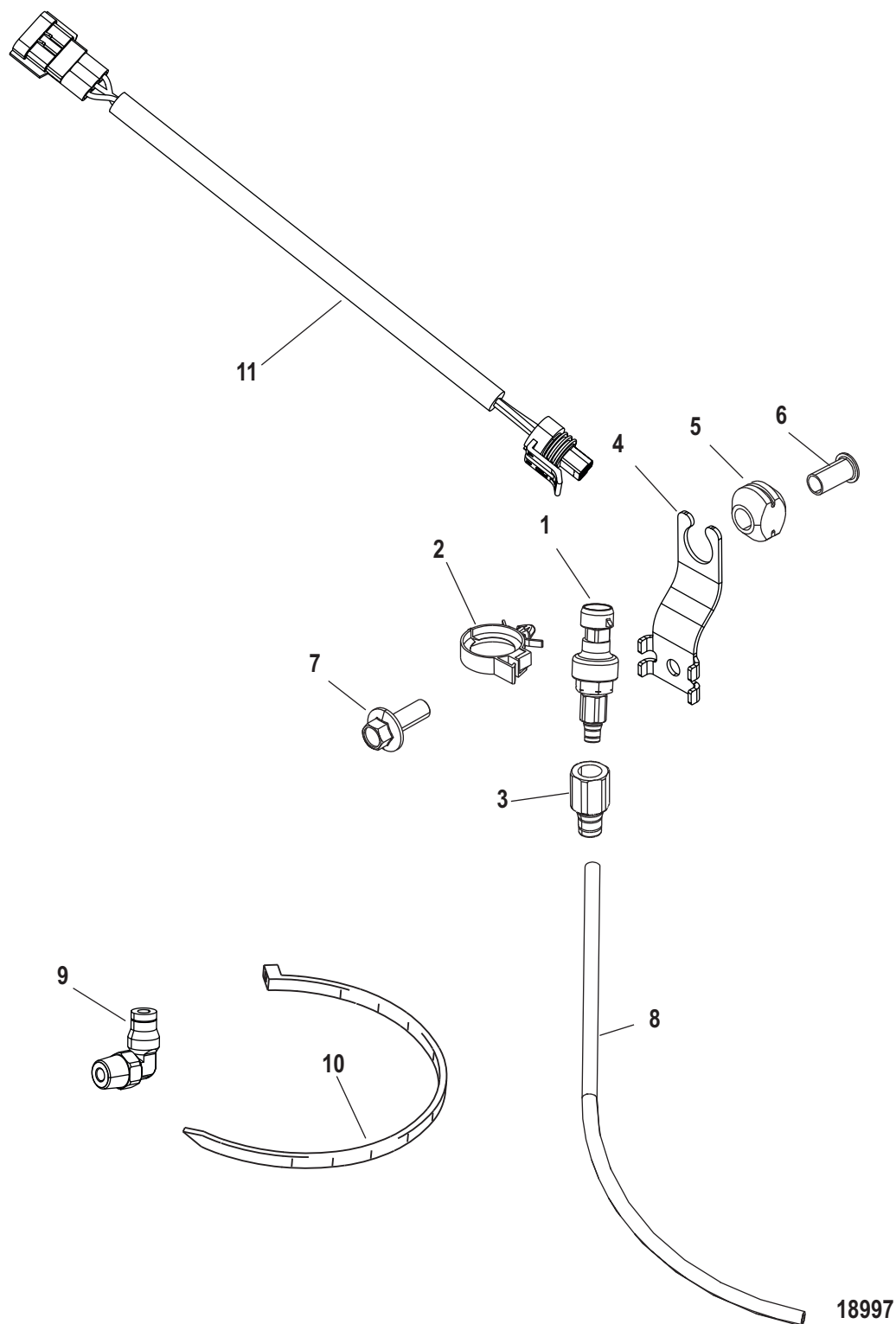


22769

Coastal Flush Kit Outboard

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0000	858566A02	FLUSH KIT Coastal		1	
1		NSS	NOT SOLD SEPARATE Fitting	Not used in this Application	1	
2	0022	835454001	FITTING		1	
3	0054	816311T	TIE STRAP (8.00 Inches)		4	
4	0032	830757130	TUBING (.312) (70.00 Inches Bulk)		1	
5	0022	857176	COUPLING BODY		1	
6	0019	858240	CAP		1	
7	0022	857175	COUPLING INSERT		1	
8		NSS	NOT SOLD SEPARATE Grommet	Not used in this Application	A	

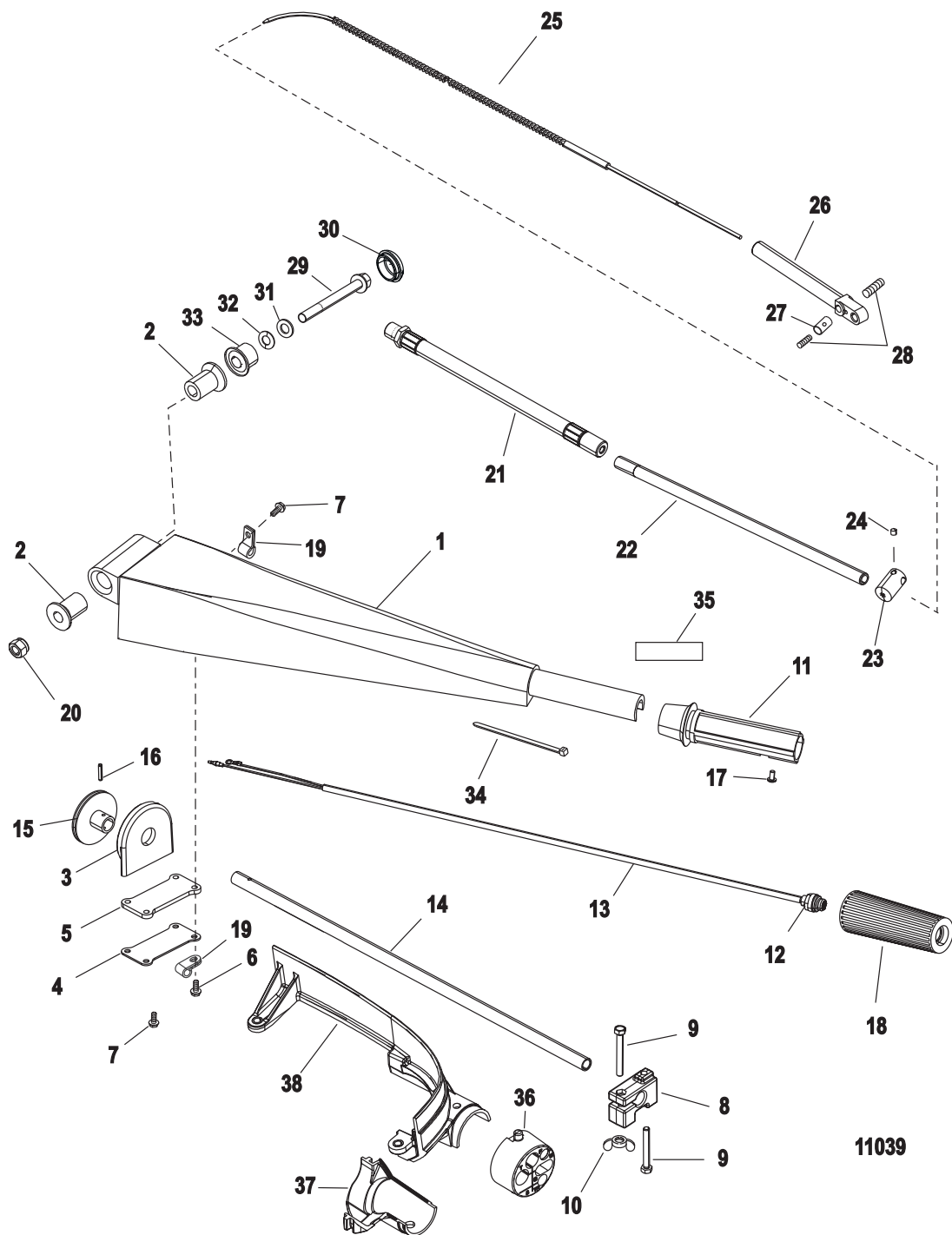
Pitot Sensor Kit 881879A22



Pitot Sensor Kit 881879A22

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0000	881879A22	SENSOR KIT Pitot With Adapter Harness		1	
-	0000	881879A16	SENSOR ASSEMBLY Pitot		1	
1	0000	881879011	SENSOR Pressure (0 - 100 PSI)		1	
2	0054	883066	CLIP (.865)		1	
3	0022	892403	FITTING		1	
4		NSS	NOT SOLD SEPARATE Bracket		1	
5	0025	818967	GROMMET		1	
6	0023	818968	BUSHING		1	
7	0010	82130025	SCREW (M6 x 25)		1	
8	0032	85944975	TUBING (72.00 Inches Bulk) Cut to 40.00 Inch Length		1	
9	0022	840908	FITTING		1	
10	0054	816311T	TIE STRAP (8.00 Inches)		1	
11	0084	897485A01	HARNESS ASSEMBLY Adapter		1	

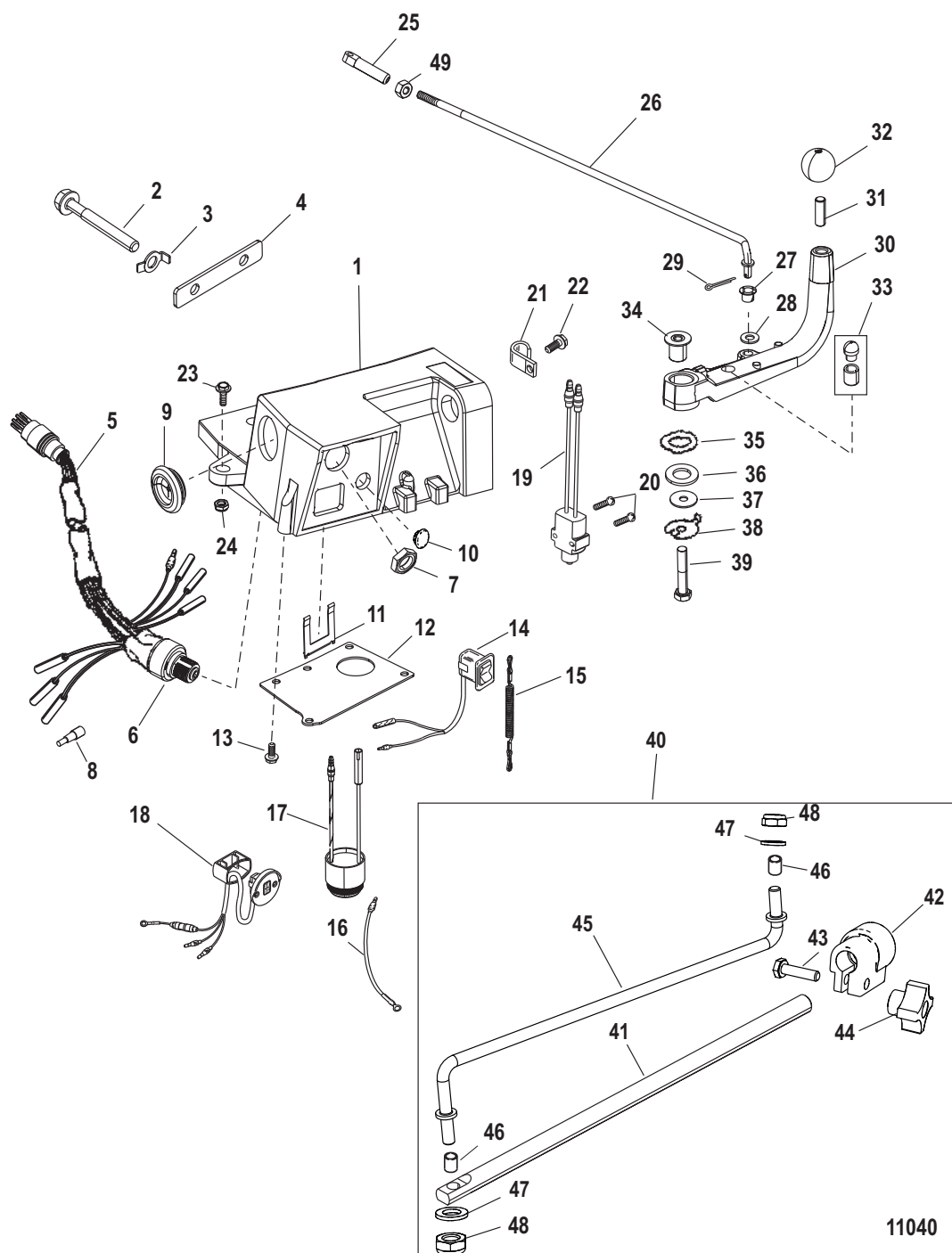
Steering Handle Kit



Steering Handle Kit

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0000	896648A02	STEERING HANDLE KIT Tiller		1	
1	0000	12020A3	HANDLE ASSEMBLY Steering Arm		1	
NS	0022	74036	FITTING Grease		1	
2	0023	429922	BUSHING		2	
3	0000	48414	HOUSING		1	
4	0000	48519	PLATE		1	
5	0027	48518	GASKET		1	
6	0010	878609	SCREW (#10-16 x .600)		1	
7	0010	878608	SCREW (#10-16 x .500)		4	
8	0054	889729	CLAMP		1	
9	0010	40007112	SCREW (M5 x 40)		2	
10	0011	816874	WING NUT (#10-32)		1	
11	0087	823609A15	SWITCH KIT Stop - Throttle Handle		1	
12	0087	823609A5	SWITCH ASSEMBLY Stop		1	
13		NSS	NOT SOLD SEPARATE Insulator		1	
14	0000	12018A4	TUBE ASSEMBLY Throttle		1	
15		NSS	NOT SOLD SEPARATE Drive Wheel		1	
16		NSS	NOT SOLD SEPARATE Roll Pin		1	
17	0010	62568	SCREW (#10-16 x .375)		1	
18	0000	99589003	GRIP		1	
19	0054	648552	CLIP		2	
20	0011	40140	NUT (M10)		1	
21	0000	8885241	CONDUIT (9.03 Inches)		1	
22	0000	895665	GUIDE TUBE		1	
23	0000	89578	BARREL Throttle Actuator		1	
24	0010	824081	SET SCREW (#10-32)		1	
25	0000	12019003	CABLE ASSEMBLY		1	
26	0000	43433	GUIDE Cable		1	
27	0000	20007	ANCHOR Cable End		1	
28	0010	20518	SET SCREW (#8-32)		2	
29	0010	823567105	SCREW (M10 x 105) Hex Flange - Stainless Steel		1	
30	0000	48416	CAP		1	
31	0012	4002319	WASHER		1	
32	0012	12024	WASHER (.402 x .787 x .039 Bellevi)		1	
33	0023	146011	SPACER		1	
34	0054	816311T	TIE STRAP (8.00 Inches)		AR	
35		NSS	NOT SOLD SEPARATE Decal-Throttle		1	
36	0025	896641	GROMMET Hose Cable		1	
37	0000	896636	COVER Cable-Upper		1	
38	0000	896637	COVER Cable-Lower		1	

Steering Handle Kit Components

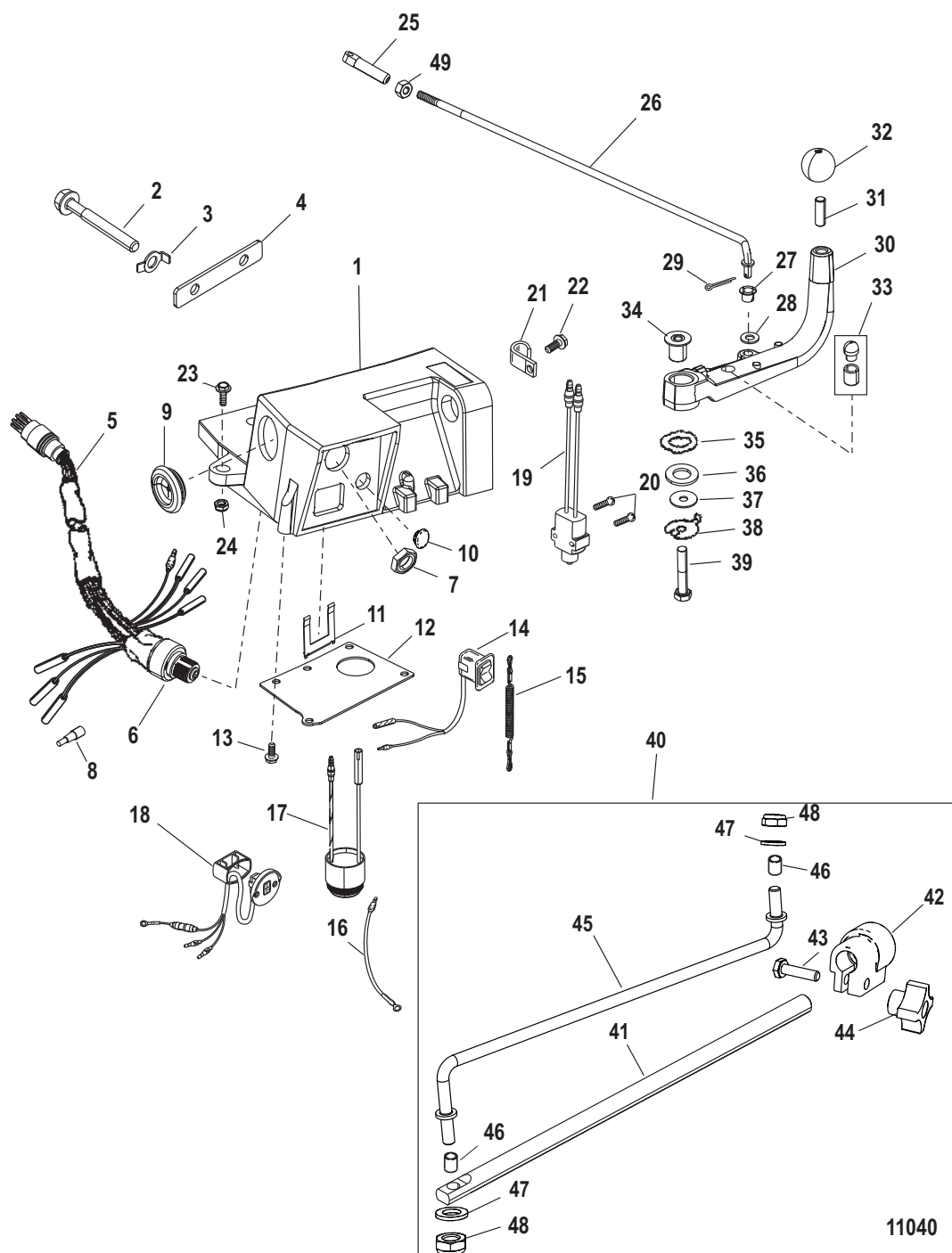


Steering Handle Kit Components

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0000	896648A02	STEERING HANDLE KIT Tiller		1	
1	0000	816366T08	HANDLE Bracket		1	
2	0010	881261	SCREW (.313-24 x 3.50)		2	
3	0014	42981	TAB WASHER		2	
4	0000	822263	SPACER		1	
5	0084	12649T11	HARNESS ASSEMBLY		1	
6	0087	88107A5	SWITCH KIT Key With Keys	For Replacement Key - Order 89491--1 Thru 89491-12 - See Key Chart - Ignition Switch Section	1	
7	0011	879755	NUT Special - Black Nylon		1	
8	0000	13541	PLUG Male		1	
9	0000	121051	GROMMET		1	
10	0019	889730	PLUG		1	
11	0000	120441	RETAINER Brass		1	
12	0000	8158041	COVER		1	
13	0010	878608	SCREW (#10-16 x .500)		5	
14	0087	11083A4	SWITCH ASSEMBLY Stop		1	
15	0000	15920Q54	LANYARD ASSEMBLY	Quicksilver Brand	1	[1]
15	0000	15920T54	LANYARD ASSEMBLY	Mercury Brand	1	[1]
16	0084	11149A3	CABLE ASSEMBLY		1	
17	0000	889528T01	HORN ASSEMBLY		1	
18	0087	18286A19	SWITCH KIT Trim (25.00 Feet)		1	
19	0087	813960A3	SWITCH		1	
20	0010	12110	SCREW (#6-32 x .750)		2	
21	0054	648551	CLAMP		1	
22	0010	878608	SCREW (#10-16 x .500)		1	
23	0010	849838	SCREW (.375-24 x 1.250)		1	
24	0011	826709113	NUT (.375-24) Stainless Steel		1	
25	0000	48419001	ROD END	2.66 Inch	1	
26	0000	896640	ROD Shift		1	
27	0023	26856	BUSHING		1	
28	0012	35950	WASHER (.273 x .437 x .031) Stainless Steel		1	
29	0018	25191	COTTER PIN		1	
30	0000	8163677	LEVER Shift		1	
31	0016	58152	STUD (.375-24 x 1.125)		1	
32	0000	98530	KNOB		1	
33	0000	12016A2	DETENT/SPRING KIT		1	
34	0023	8159831	BUSHING		1	
35	0012	823970	WASHER		1	
36	0012	824610	WASHER Plastic		1	
37	0012	814803	WASHER		1	
38	0014	8158051	TAB WASHER		1	
39	0010	4000357	SCREW (M8 x 45)		1	
40	0056	52148A08	CO PILOT ASSEMBLY		1	
41	0000	52148002	PILOT ROD (15.00 Inches)		1	

Steering Handle Kit Components

Steering Handle Kit Components



Steering Handle Kit Components

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
42	0011	52155A1	NUT ASSEMBLY		1	
43	0010	36137	SCREW (.250-28 x 1.00)		1	
44	0000	821621	KNOB Prong		1	
45	0000	873491	ROD Link		1	
46	0023	26841	BUSHING		2	
47	0012	70132	WASHER (.323 x .563 x .063) Stainless Steel		2	
48	0011	826709111	NUT (.312-24) Stainless Steel		2	
49	0011	64015	NUT (.250-20)		1	

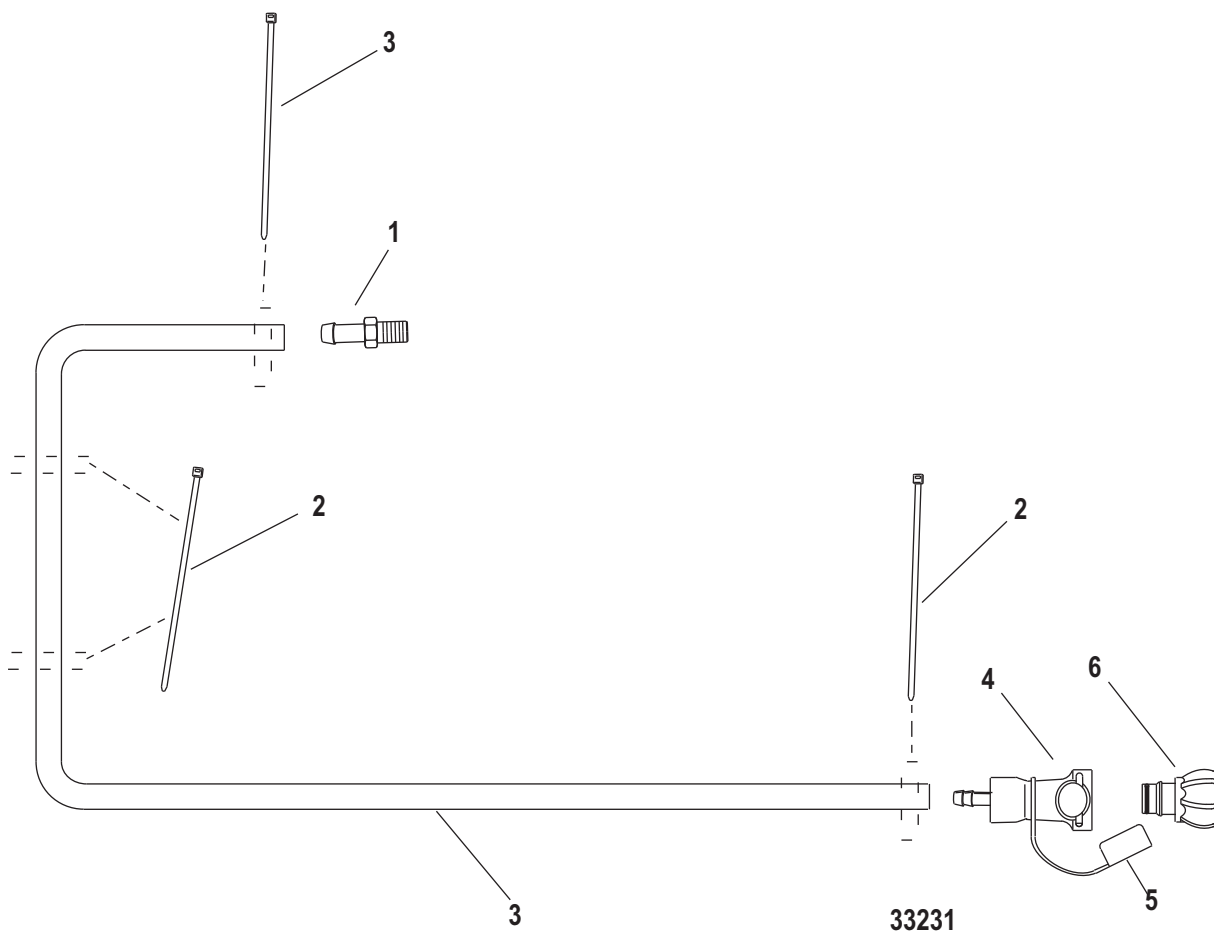
PART NOTES:

- [1] - Alternate part numbers:
15920Q54QS
15920T54MPP

Accessories

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0000	858566A02	FLUSH KIT Coastal		1	
-	0000	881879A22	SENSOR KIT Pitot		1	
-	0032	892156A01	HOSE ASSEMBLY Water Pressure		1	
-	0000	891777A01	SENDER KIT Trim Digital		1	
-	0000	821400A2	SENDER KIT Power Trim Analog		1	
-	1257	8742A25	TANK ASSEMBLY Oil		1	
-	0025	892071	RING Seal		1	
-	0084	859244T1	HARNESS ASSEMBLY Digital Adaptor		1	
-	0087	887979A2	SWITCH KIT Tilt Limit		1	
-	0000	896648A02	STEERING HANDLE KIT Tiller		1	
-	0084	12649T11	HARNESS ASSEMBLY		1	

Coastal Flush Kit 858566A02



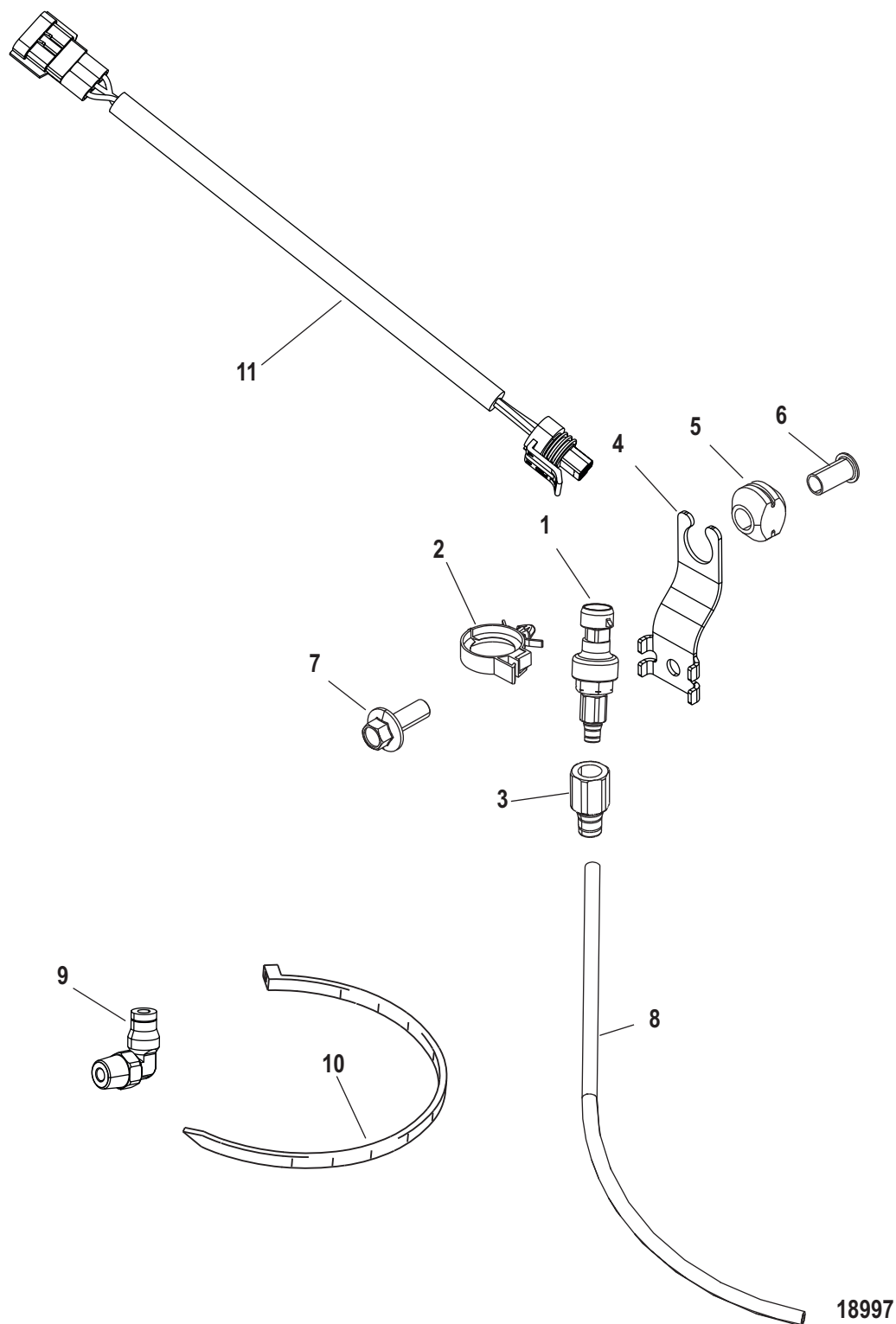
Cat.# 90-891837007

Coastal Flush Kit 858566A02

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0000	858566A02	FLUSH KIT Coastal		1	
1	0022	835454001	FITTING		1	
2	0054	816311T	TIE STRAP (8.00 Inches)		4	
3	0032	830757130	TUBING (.312) (70.00 Inches Bulk)		1	
4	0022	857176	COUPLING BODY		1	
5	0019	858240	CAP		1	
6	0022	857175	COUPLING INSERT		1	

Coastal Flush Kit 858566A02

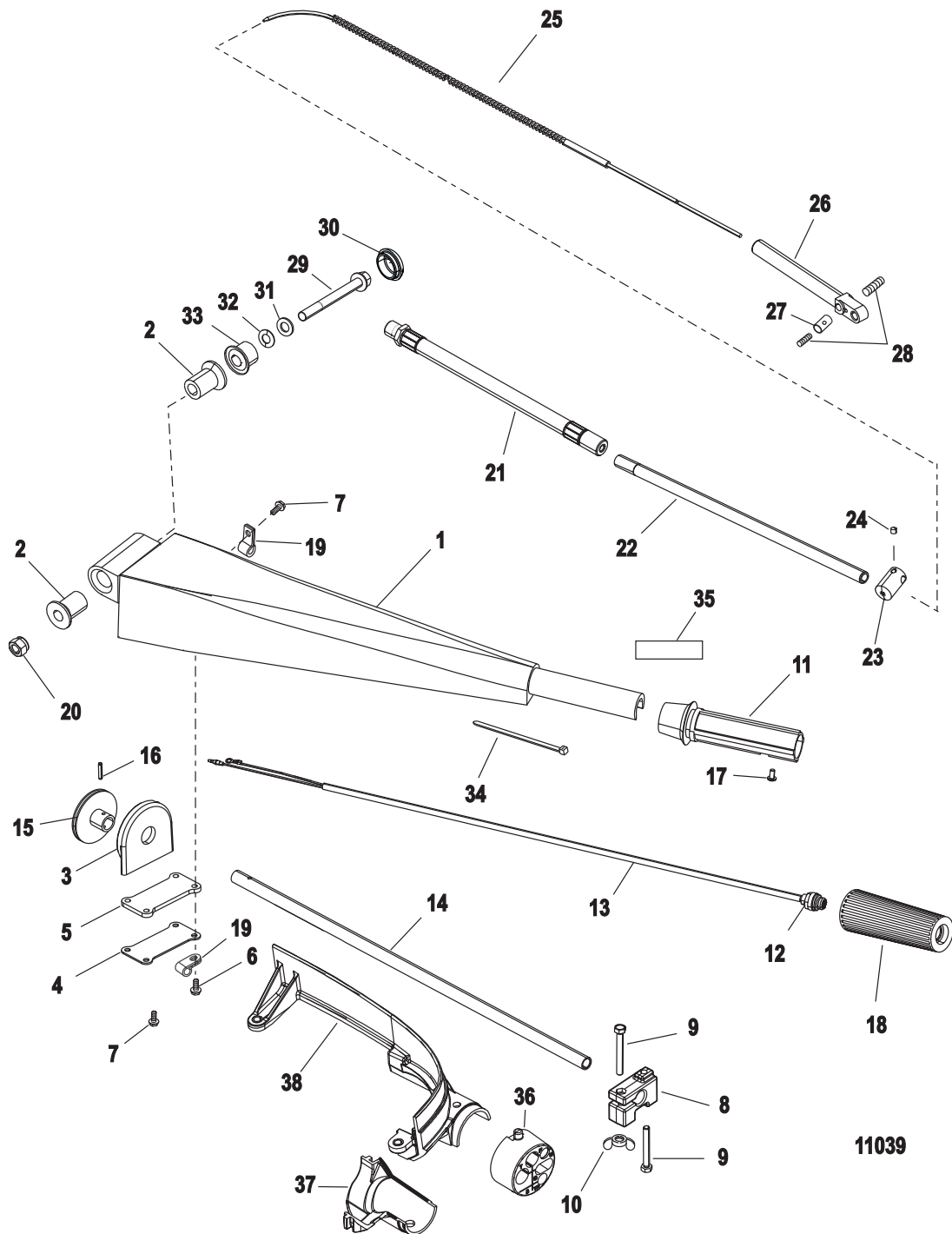
Pitot Sensor Kit 881879A22



Pitot Sensor Kit 881879A22

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0000	881879A22	SENSOR KIT Pitot With Adapter Harness		1	
-	0000	881879A16	SENSOR ASSEMBLY Pitot		1	
1	0000	881879011	SENSOR Pressure (0 - 100 PSI)		1	
2	0054	883066	CLIP (.865)		1	
3	0022	892403	FITTING		1	
4		NSS	NOT SOLD SEPARATE Bracket		1	
5	0025	818967	GROMMET		1	
6	0023	818968	BUSHING		1	
7	0010	82130025	SCREW (M6 x 25)		1	
8	0032	85944975	TUBING (72.00 Inches Bulk) Cut to 40.00 Inch Length		1	
9	0022	840908	FITTING		1	
10	0054	816311T	TIE STRAP (8.00 Inches)		1	
11	0084	897485A01	HARNESS ASSEMBLY Adapter		1	

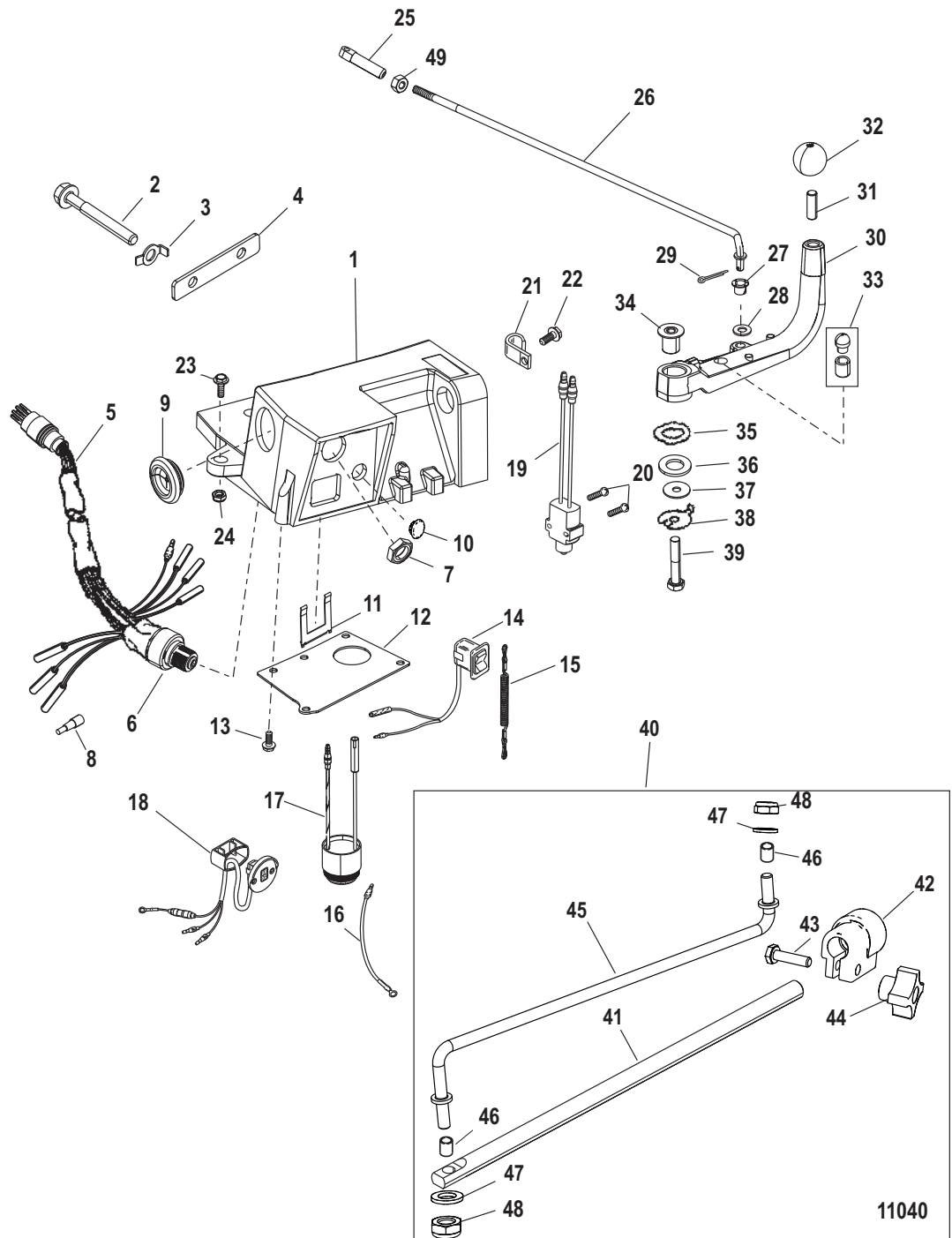
Steering Handle Kit 896648A02



Steering Handle Kit 896648A02

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0000	896648A02	STEERING HANDLE KIT Tiller		1	
1	0000	12020A3	HANDLE ASSEMBLY Steering Arm		1	
NS	0022	74036	FITTING Grease		1	
2	0023	429922	BUSHING		2	
3	0000	48414	HOUSING		1	
4	0000	48519	PLATE		1	
5	0027	48518	GASKET		1	
6	0010	878609	SCREW (#10-16 x .600)		1	
7	0010	878608	SCREW (#10-16 x .500)		4	
8	0054	889729	CLAMP		1	
9	0010	40007112	SCREW (M5 x 40)		2	
10	0011	816874	WING NUT (#10-32)		1	
11	0087	823609A15	SWITCH KIT Stop - Throttle Handle		1	
12	0087	823609A5	SWITCH ASSEMBLY Stop		1	
13		NSS	NOT SOLD SEPARATE Insulator		1	
14	0000	12018A4	TUBE ASSEMBLY Throttle		1	
15		NSS	NOT SOLD SEPARATE Drive Wheel		1	
16		NSS	NOT SOLD SEPARATE Roll Pin		1	
17	0010	62568	SCREW (#10-16 x .375)		1	
18	0000	99589003	GRIP		1	
19	0054	648552	CLIP		2	
20	0011	40140	NUT (M10)		1	
21	0000	8885241	CONDUIT (9.03 Inches)	Black Vinyl Covered	1	
22	0000	895665	GUIDE TUBE		1	
23	0000	89578	BARREL Throttle Actuator		1	
24	0010	824081	SET SCREW (#10-32)		1	
25	0000	12019003	CABLE ASSEMBLY		1	
26	0000	43433	GUIDE Cable		1	
27	0000	20007	ANCHOR Cable End		1	
28	0010	20518	SET SCREW (#8-32)		2	
29	0010	823567105	SCREW (M10 x 105) Hex Flange - Stainless Steel		1	
30	0000	48416	CAP		1	
31	0012	4002319	WASHER		1	
32	0012	12024	WASHER (.402 x .787 x .039 Bellevi)		1	
33	0023	146011	SPACER		1	
34	0054	816311T	TIE STRAP (8.00 Inches)		AR	
35		NSS	NOT SOLD SEPARATE Decal-Throttle		1	
36	0025	896641	GROMMET Hose Cable		1	
37	0000	896636	COVER Cable-Upper		1	
38	0000	896637	COVER Cable-Lower		1	

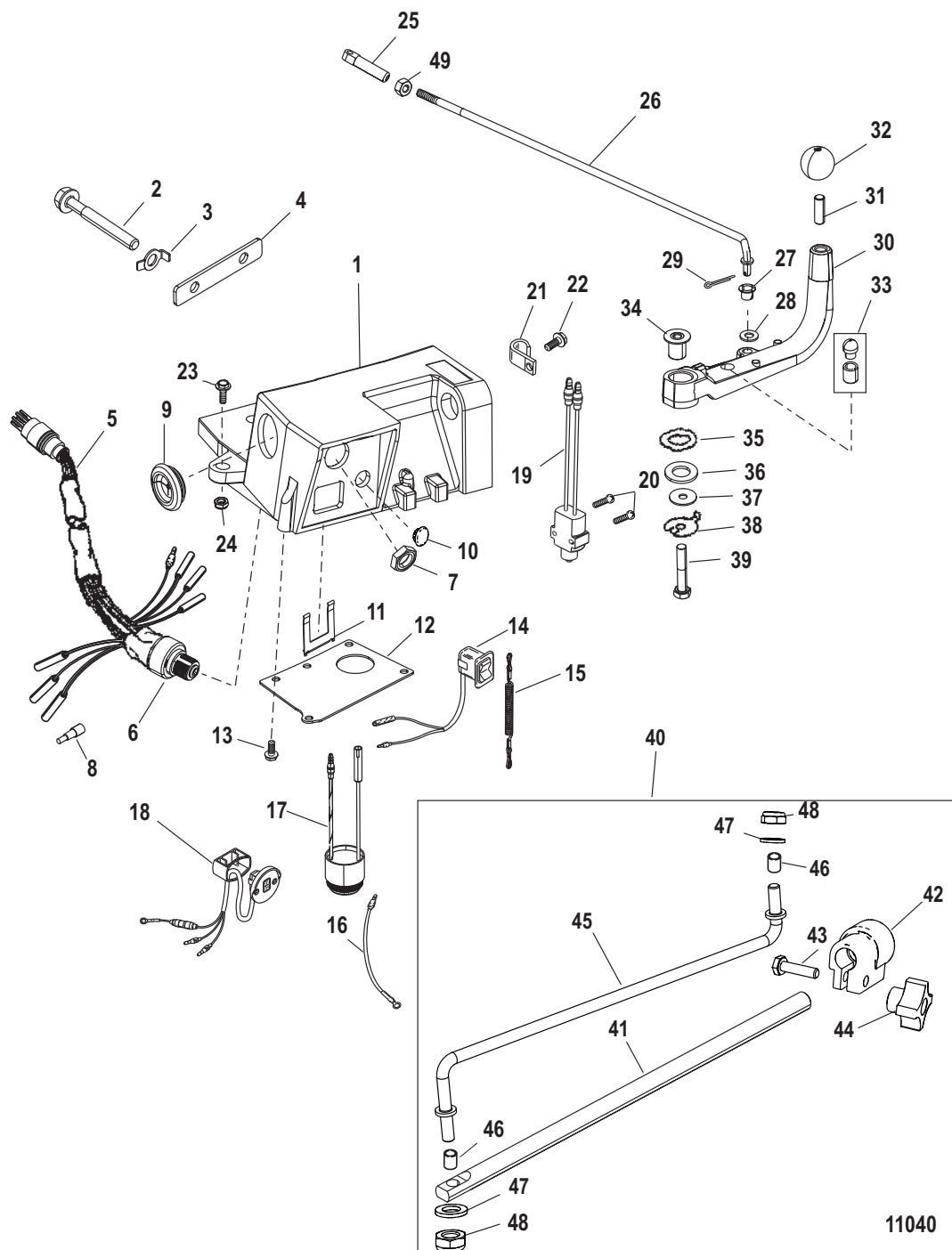
Steering Handle Kit Components 896648A02



Steering Handle Kit Components 896648A02

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0000	896648A02	STEERING HANDLE KIT Tiller		1	
1	0000	816366T08	HANDLE Bracket	Use with Black Vinyl Covered Conduit	1	
2	0010	881261	SCREW (.313-24 x 3.50)		2	
3	0014	42981	TAB WASHER		2	
4	0000	822263	SPACER		1	
5	0084	12649T11	HARNESS ASSEMBLY		1	
6	0087	88107A5	SWITCH KIT Key With Keys	For Replacement Key - Order 89491--1 Thru 89491-12 - See Key Chart - Ignition Switch Section	1	
7	0011	879755	NUT Special - Black Nylon		1	
8	0000	13541	PLUG Male		1	
9	0000	121051	GROMMET		1	
10	0019	889730	PLUG		1	
11	0000	120441	RETAINER Brass		1	
12	0000	8158041	COVER		1	
13	0010	878608	SCREW (#10-16 x .500)		5	
14	0087	11083A4	SWITCH ASSEMBLY Stop		1	
15	0000	15920Q54	LANYARD ASSEMBLY	Quicksilver Brand	1	[1]
15	0000	15920T54	LANYARD ASSEMBLY	Mercury Brand	1	[1]
16	0084	11149A3	CABLE ASSEMBLY		1	
17	0000	889528T01	HORN ASSEMBLY		1	
18	0087	18286A19	SWITCH KIT Trim (25.00 Feet)		1	
19	0087	813960A3	SWITCH		1	
20	0010	12110	SCREW (#6-32 x .750)		2	
21	0054	648551	CLAMP		1	
22	0010	878608	SCREW (#10-16 x .500)		1	
23	0010	849838	SCREW (.375-24 x 1.250)		1	
24	0011	826709113	NUT (.375-24) Stainless Steel		1	
25	0000	48419001	ROD END	2.66 Inch	1	
26	0000	896640	ROD Shift		1	
27	0023	26856	BUSHING		1	
28	0012	35950	WASHER (.273 x .437 x .031) Stainless Steel		1	
29	0018	25191	COTTER PIN		1	
30	0000	8163677	LEVER Shift		1	
31	0016	58152	STUD (.375-24 x 1.125)		1	
32	0000	98530	KNOB		1	
33	0000	12016A2	DETENT/SPRING KIT		1	
34	0023	8159831	BUSHING		1	
35	0012	823970	WASHER		1	
36	0012	824610	WASHER Plastic		1	
37	0012	814803	WASHER		1	
38	0014	8158051	TAB WASHER		1	
39	0010	4000357	SCREW (M8 x 45)		1	

Steering Handle Kit Components 896648A02



Steering Handle Kit Components 896648A02

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
40	0056	52148A08	CO PILOT ASSEMBLY	Use with Black Vinyl Covered Conduit	1	
41	0000	52148002	PILOT ROD (15.00 Inches)	Use with Black Vinyl Covered Conduit	1	
42	0011	52155A1	NUT ASSEMBLY		1	
43	0010	36137	SCREW (.250-28 x 1.00)		1	
44	0000	821621	KNOB Prong		1	
45	0000	873491	ROD Link		1	
46	0023	26841	BUSHING		2	
47	0012	70132	WASHER (.323 x .563 x .063) Stainless Steel		2	
48	0011	826709111	NUT (.312-24) Stainless Steel		2	
49	0011	64015	NUT (.250-20)		1	

PART NOTES:

- [1] - Alternate part numbers:
15920Q54QS
15920T54MPP

Cat.# 90-891837007

Tools

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0091	896661	TOOL Fuel Filter		1	
-	0091	899883A08	TEST TOOL Direct Injector		1	

Tools

Engine Overhaul Gasket Set Components

Engine Overhaul Gasket Set Components

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0027	879855A04	GASKET SET Powerhead		1	
0	0021	857005A1	DIAPHRAGM KIT Fuel Pump		1	
0		NSS	NOT SOLD SEPARATE Diaphragm		2	
0		NSS	NOT SOLD SEPARATE Retainer		2	
0		NSS	NOT SOLD SEPARATE Spring		1	
0		NSS	NOT SOLD SEPARATE Cap		1	
0		NSS	NOT SOLD SEPARATE Spring-Boost		1	
0		NSS	NOT SOLD SEPARATE Cap-Spring End		1	
0		NSS	NOT SOLD SEPARATE Gasket-Boost		1	
0		NSS	NOT SOLD SEPARATE Gasket-Pulse		1	
0	0027	987691	GASKET Fuel Pump		1	
0	0027	430075	GASKET Cylinder Block		1	
0	0026	419533	SEAL Oil Lower End Cap		1	
0	0025	89224	O-RING Lower End Cap		1	
0	0027	879840	GASKET Reed Adaptor Plate		1	
0	0027	879843	GASKET Cover		1	
0	0027	880122	GASKET Reed Block		3	
0	0025	896699	O-RING (1.78 mm x .08 mm) Temperature Sensor		2	
0	0000	812887002	DIAPHRAGM Poppet		1	
0	0027	879855001	GASKET Thermostat and Poppet Cover		1	
0	0027	62386001	GASKET Thermostat		1	
0	0025	35126	O-RING (.859 x .139) Crankshaft-Lower		1	
0	0026	879635	SEAL Oil Crankshaft-Top		1	
0	0000	891956	SEAL Cylinder Block		2	

PARTS INDEX

Part No.	Description	Pg.	Ref.no	Part No.	Description	Pg.	Ref.no
10208071	OPERATION/INSTALLATION MANUAL	2	-	10208D71	OWNERS MANUAL 75/90/115 DFI, French	2	-
10208J71	OWNERS MANUAL 75/90/115 DFI, Spanish	2	-	11083A4	SWITCH ASSEMBLY Stop	96	14
11083A4	SWITCH ASSEMBLY Stop	108	14	11149A3	CABLE ASSEMBLY	96	16
11149A3	CABLE ASSEMBLY	108	16	11289	SPACER	58	8
113161	NUT	36	18	12016A2	DETENT/SPRING KIT	96	33
12016A2	DETENT/SPRING KIT	108	33	12018A4	TUBE ASSEMBLY Throttle	94	14
12018A4	TUBE ASSEMBLY Throttle	106	14	12019003	CABLE ASSEMBLY	94	25
12019003	CABLE ASSEMBLY	106	25	12020A3	HANDLE ASSEMBLY Steering Arm	94	1
12020A3	HANDLE ASSEMBLY Steering Arm	106	1	12024	WASHER (.402 x .787 x .039 Bellevi)	94	32
12024	WASHER (.402 x .787 x .039 Bellevi)	106	32	120441	RETAINER Brass	96	11
120441	RETAINER Brass	108	11	12092A3	SPACER KIT	64	22
121051	GROMMET	96	9	121051	GROMMET	108	9
12110	SCREW (#6-32 x .750)	96	20	12110	SCREW (#6-32 x .750)	108	20
12576	BEARING Thrust	72	23	12576	BEARING Thrust	82	23
12577	THRUST WASHER	72	22	12577	THRUST WASHER	82	22
12578T	BEARING Roller	72	21	12578T	BEARING Roller	82	21
12596T2	CARRIER ASSEMBLY Bearing	72	16	12596T2	CARRIER ASSEMBLY Bearing	82	16
12602002	GROMMET	58	20	12649T11	HARNESS ASSEMBLY	96	5
12649T11	HARNESS ASSEMBLY	100	-	12649T11	HARNESS ASSEMBLY	108	5
13540	CAP Female	16	-	13541	PLUG Male	16	-
13541	PLUG Male	96	8	13541	PLUG Male	108	8
14360T74	PUMP ASSEMBLY Fuel	26	1	144303	BASE	26	11
146011	SPACER	94	33	146011	SPACER	106	33
14868	FITTING	42	8	15133	FITTING	20	20
15920Q54	LANYARD ASSEMBLY	96	15	15920Q54	LANYARD ASSEMBLY	108	15
15920T54	LANYARD ASSEMBLY	96	15	15920T54	LANYARD ASSEMBLY	108	15
18286A19	SWITCH KIT Trim (25.00 Feet)	96	18	18286A19	SWITCH KIT Trim (25.00 Feet)	108	18
185981	PLUG Pipe (.375-18)	50	8	185981	PLUG Pipe (.375-18)	50	16
19299A1	VENT ASSEMBLY	36	2	19812A1	BRACKET Cable Retainer	6	19
1993716	SCREW (M6 x 16)	6	13	1993716	SCREW (M6 x 16)	24	19
20007	ANCHOR Cable End	94	27	20007	ANCHOR Cable End	106	27
20518	SET SCREW (#8-32)	94	28	20518	SET SCREW (#8-32)	106	28
22740	CLIP	62	27	23784	PIN Dowel	58	2
25191	COTTER PIN	96	29	25191	COTTER PIN	108	29
26318	O-RING	36	16	26841	BUSHING	98	46
26841	BUSHING	110	46	26856	BUSHING	96	27
26856	BUSHING	108	27	26993	LOCKWASHER (.312)	18	11
26996	LOCKWASHER (#10) Stainless Steel	60	23	28421	WASHER (1.5 x 3.05 x 0.13) Stainless Steel	62	11
28421	WASHER (1.5 x 3.05 x 0.13) Stainless Steel	64	20	291112	FITTING	40	7
29245	WASHER (.281 x .500 x .060) Stainless Steel	10	3	29245	WASHER (.281 x .500 x .060) Stainless Steel	62	26
29641	E RING	68	37	29641	E RING	78	37
30632	PIN Cross	72	12	30632	PIN Cross	82	12
30893	SPRING	72	13	30893	SPRING	82	13
30894A1	BEARING SET Cup And Cone	72	2	30894A1	BEARING SET Cup And Cone	82	2
30895T	BEARING Needle	72	5	30895T	BEARING Needle	82	5
30956T	BEARING Needle	72	18	30956T	BEARING Needle	82	18
31640T5	TRIM TAB	66	7	31640T5	TRIM TAB	76	7
33504	O-RING	60	4	335891	BUSHING	6	9
35126	O-RING (.859 x .139)	56	6	35126	O-RING (.859 x .139) Crankshaft-Lower	114	0
35459	WASHER	22	11	35459	WASHER	46	6
35462	WASHER (.2656 x .625 x .0625) Stainless Steel	24	23	35521	NUT	64	16
35921	NUT (.625-18)	66	16	35921	NUT (.625-18)	76	16
35950	WASHER (.273 x .437 x .031) Stainless Steel	96	28	35950	WASHER (.273 x .437 x .031) Stainless Steel	108	28
36001	WASHER	46	31	36137	SCREW (.250-28 x 1.00)	98	43
36137	SCREW (.250-28 x 1.00)	110	43	36382	FITTING (.250-18 x .62) Brass	50	7
37828	WASHER (.390 x .625 x .062) Stainless Steel	60	13	38565	FITTING (.375-18)	20	11
39519	CUP	6	22	40001134	SCREW (M8 x 25)	46	3
4000330	SCREW (M6 x 25)	62	25	4000333	SCREW (M6 x 40)	24	24
4000333	SCREW (M6 x 40)	66	14	4000333	SCREW (M6 x 40)	76	14
4000357	SCREW (M8 x 45)	96	39	4000357	SCREW (M8 x 45)	108	39
4000382	SCREW (M10 x 60)	20	34	40007112	SCREW (M5 x 40)	94	9

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Part No.	Description	Pg.	Ref.no	Part No.	Description	Pg.	Ref.no
40007112	SCREW (M5 x 40)	106	9	40011107	SCREW (M5 x 16) Stainless Steel	50	26
40011131	SCREW (M6 x 35) Stainless Steel	22	7	40011151	SCREW (M8 x 35) Stainless Steel	58	12
40011151	SCREW (M8 x 35) Stainless Steel	58	27	40011154	SCREW (M8 x 50) Stainless Steel	6	23
40011158	SCREW (M8 x 70) Stainless Steel	58	28	400211	NUT (M5) Stainless Steel	18	10
400212	NUT (M6) Stainless Steel	22	8	400213	NUT (M8) Stainless Steel	10	26
400213	NUT (M8) Stainless Steel	12	34	400213	NUT (M8) Stainless Steel	18	12
4002316	WASHER (6.60 X 17.0 X 1.5SS)	54	21	4002318	WASHER	14	33
4002318	WASHER	36	20	4002318	WASHER	44	8
4002319	WASHER	8	7	4002319	WASHER	62	22
4002319	WASHER	94	31	4002319	WASHER	106	31
400255	LOCKWASHER (M5)	18	9	4006731	SCREW (M6 x 16)	22	10
4007180	SCREW (M10 x 45)	22	5	4007420	SCREW (M6 x 20)	46	23
4009680	SCREW (M10 x 80)	50	4	4010825	SCREW (M10 x 25) Hex Flange - Stainless Steel	20	29
4010825	SCREW (M10 x 25) Hex Flange - Stainless Steel	46	13	40114	NUT (M10 x 1.5)	62	23
401376	NUT (M6)	10	18	401378	NUT (M8)	72	26
401378	NUT (M8)	82	26	401386	NUT (M6) Stainless Steel	8	9
401386	NUT (M6) Stainless Steel	22	12	401386	NUT (M6) Stainless Steel	46	5
401386	NUT (M6) Stainless Steel	46	7	401386	NUT (M6) Stainless Steel	58	26
401386	NUT (M6) Stainless Steel	66	13	401386	NUT (M6) Stainless Steel	76	13
40140	NUT (M10)	50	20	40140	NUT (M10)	64	5
40140	NUT (M10)	94	20	40140	NUT (M10)	106	20
41508	SCREW (.250-20 x .500) Stainless Steel	64	14	419533	SEAL Oil	46	11
419533	SEAL Oil Lower End Cap	114	0	421621	BUSHING	24	22
42461A1	SLEEVE/RING KIT	66	21	42461A1	SLEEVE/RING KIT	76	21
426585	CHECK VALVE	46	10	42881A1	SHIFT RAIL ASSEMBLY	46	1
429172	STUD (M8 x 48)	72	24	429172	STUD (M8 x 48)	82	24
429175	STUD	6	26	42942	CAP	22	9
42962	SEAL	58	13	42966T07	TUBE Exhaust	58	11
42975	DRIVE SCREW	6	21	42979	NUT (M16)	8	17
42981	TAB WASHER	46	2	42981	TAB WASHER	96	3
42981	TAB WASHER	108	3	429922	BUSHING	94	2
429922	BUSHING	106	2	430075	GASKET	46	8
430075	GASKET Cylinder Block	114	0	430086	GASKET	58	10
43011T	BEARING Ball Lower	56	3	43012A04	BEARING ASSEMBLY	56	18
430232	SEAL	66	32	430232	SEAL	76	32
430232	SEAL	86	9	43024A7	REPAIR KIT Water Pump	68	-
43024A7	REPAIR KIT Water Pump	78	-	43026Q06	REPAIR KIT Water Pump Impeller	68	-
43026Q06	REPAIR KIT Water Pump Impeller	78	-	43026T2	IMPELLER	66	34
43026T2	IMPELLER	78	34	43026T2	IMPELLER	86	6
430331	GASKET	66	24	430331	GASKET	76	24
430331	GASKET	86	4	43035	SEAL Oil Upper	66	26
43035	SEAL Oil Upper	76	26	43035A4	SEAL KIT Gear Housing	68	-
43035A4	SEAL KIT Gear Housing	72	-	43035A4	SEAL KIT Gear Housing	78	-
43035A4	SEAL KIT Gear Housing	82	-	43036	SEAL Oil Lower	66	27
43036	SEAL Oil Lower	76	27	43037	KEY	66	33
43037	KEY	76	33	43037	KEY	86	7
43040T1	CARRIER ASSEMBLY	66	10	43040T1	CARRIER ASSEMBLY	76	10
43043	PIN Dowel - With Hole (.375 x .625)	64	23	43043	PIN Dowel - With Hole (.375 x .625) Front	66	2
43043	PIN Dowel - With Hole (.375 x .625) Front	76	2	43044	PIN Dowel - Without Hole (.375 x .625)	50	2
43044	PIN Dowel - Without Hole (.375 x .625)	64	23	43044	PIN Dowel - Without Hole (.375 x .625) Rear	66	6
43044	PIN Dowel - Without Hole (.375 x .625) Rear	76	6	43046	TUBE Oiler	66	3
43046	TUBE Oiler	76	3	430472	GASKET	66	25
430472	GASKET	76	25	43052A4	BUSHING ASSEMBLY	68	38
43052A4	BUSHING ASSEMBLY	78	38	43055A4	COVER ASSEMBLY Water Pump	66	23
43055A4	COVER ASSEMBLY Water Pump	76	23	433351	CONNECTOR 90 Degree - With Vibraseal	64	7
43433	GUIDE Cable	94	26	43433	GUIDE Cable	106	26
43585	COUPLING	58	9	44491A1	SHIM SET	72	27
44491A1	SHIM SET	82	27	44492A1	SHIM SET	66	19
44492A1	SHIM SET	76	19	44530	BALL	72	8
44530	BALL	82	8	45076	NUT (#10-32) Brass	10	23
451761	WASHER (.453 x .812 x .105) Black Oxide	66	9	451761	WASHER (.453 x .812 x .105) Black Oxide	76	9

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Part No.	Description	Pg.	Ref.no	Part No.	Description	Pg.	Ref.no
457101	O-RING (1.424 x .103)	68	39	457101	O-RING (1.424 x .103)	78	39
45711	O-RING (.612 x .103)	62	6	45907	PLUG Yellow	8	15
48237	BUSHING	58	21	48414	HOUSING	94	3
48414	HOUSING	106	3	48416	CAP	94	30
48416	CAP	106	30	48419001	ROD END	96	25
48419001	ROD END	108	25	48518	GASKET	94	5
48518	GASKET	106	5	48519	PLATE	94	4
48519	PLATE	106	4	52148002	PILOT ROD (15.00 Inches)	96	41
52148002	PILOT ROD (15.00 Inches)	110	41	52148A08	CO PILOT ASSEMBLY	96	40
52148A08	CO PILOT ASSEMBLY	110	40	52155A1	NUT ASSEMBLY	98	42
52155A1	NUT ASSEMBLY	110	42	53166	LOCKWASHER (.312)	10	27
56762	TIE STRAP (4.00 Inches)	38	8	58152	STUD (.375-24 x 1.125)	96	31
58152	STUD (.375-24 x 1.125)	108	31	58376	SCREW (.164-18 x .375)	36	6
59169003	FITTING Tee	30	1	62386001	GASKET	54	9
62386001	GASKET Thermostat	114	0	62568	SCREW (#10-16 x .375)	94	17
62568	SCREW (#10-16 x .375)	106	17	627021	O-RING (.301 x .070)	42	32
64014	SCREW (.250-28 x .500)	60	8	64015	NUT (.250-20)	98	49
64015	NUT (.250-20)	110	49	648551	CLAMP	96	21
648551	CLAMP	108	21	648552	CLIP	94	19
648552	CLIP	106	19	64871	VALVE	36	3
65567	WASHER (.265 x .750 x .048) Stainless Steel	6	12	65567	WASHER (.265 x .750 x .048) Stainless Steel	10	8
65830	NYLINER	62	15	67296	PIN Center Main	50	3
67684	RING Retaining	60	16	677551	SCREW (.500-20 x 4.500)	62	9
68229	WASHER (.641 x 1.250 x .190)	8	16	68292	NUT (.312-18)	10	28
69035	SCREW AND LOCKWASHER (.250-20 x .625) Stainless Steel	18	6	69056	WASHER (.255 x .620 x .030) Stainless Steel	46	33
69056	WASHER (.255 x .620 x .030) Stainless Steel	58	25	69205	C WASHER	62	28
69355	TIE STRAP (5.50 Inches)	14	30	69355	TIE STRAP (5.50 Inches)	20	21
69355	TIE STRAP (5.50 Inches)	38	11	69432	LOCKWASHER External (#10)	24	13
69570	SCREW (#10-16 x .750)	54	4	70080	SEAL Oil Inner	72	19
70080	SEAL Oil Inner	82	19	70081	SEAL Oil Outer	72	20
70081	SEAL Oil Outer	82	20	70132	WASHER (.323 x .563 x .063) Stainless Steel	98	47
70132	WASHER (.323 x .563 x .063) Stainless Steel	110	47	72761	WASHER (.203 x .562 x .060) Stainless Steel	36	5
74036	FITTING Grease	60	6	74036	FITTING Grease	94	NS
74036	FITTING Grease	106	NS	768431	FITTING	46	16
782792	FITTING Elbow 45 Degree (1.25)	26	13	782792	FITTING Elbow 45 Degree (1.25)	42	31
782792	FITTING Elbow 45 Degree (1.25)	50	13	786611	WEAR SLEEVE	56	5
79953Q2	SCREW KIT (.375-16 x .250) Drain	66	4	79953Q2	SCREW KIT (.375-16 x .250) Drain	76	4
803489T1	REPAIR KIT Clutch/Cam	68	-	803489T1	REPAIR KIT Clutch/Cam	72	-
803489T1	REPAIR KIT Clutch/Cam	78	-	803489T1	REPAIR KIT Clutch/Cam	82	-
803496T2	BEARING/SEAL KIT Without Forward Bearing	68	-	803496T2	BEARING/SEAL KIT Without Forward Bearing	72	-
803496T2	BEARING/SEAL KIT Without Forward Bearing	78	-	803496T2	BEARING/SEAL KIT Without Forward Bearing	82	-
804522	CLAMP	40	12	804525001	SCREW PACKAGE (2 Per)(M5 x 10)	40	5
804528	INJECTOR	40	9	804529	O-RING KIT Contains 6 pcs	40	11
804530	O-RING KIT Contains 6 pcs	40	10	804532	O-RING KIT	40	3
804532	O-RING KIT 16 per kit	40	19	804536	O-RING	40	20
804830	CLAMP	40	4	804832	CLAMP	40	21
804834	PLUG	40	2	804835	PLUG	40	18
804836002	FITTING	40	23	804840	O-RING KIT	40	6
804840	O-RING KIT	40	15	804840	O-RING KIT	40	22
804842001	CLAMP Oetiker	24	6	804875	SEAL KIT	44	4
805063	O-RING (.301 x .070)	26	18	805515	CAP Shrader Valve - Brass	40	14
809463A1	SOLENOID KIT	18	4	809872A2	O-RING KIT Rebuild	88	2
809873A1	VALVE KIT Trim Limit	88	5	809874A1	PUMP ASSEMBLY	88	6
809875A1	MANIFOLD KIT	88	10	809876A1	SCREW KIT Motor	88	11
809877A1	DRIVESHAFT/SEAL KIT	88	13	809878A1	FILTER KIT	88	14
809879A1	POPPET KIT	88	15	809880A1	O-RING KIT Complete Trim	88	-
809885A2	MOTOR KIT	88	7	810776A1	PISTON ASSEMBLY Memory	88	3
811666A1	SHOCK ROD KIT	88	1	811669A1	CYLINDER ASSEMBLY	88	4
812887002	DIAPHRAGM	54	2	812887002	DIAPHRAGM Poppet	114	0
812930A1	BUSHING	22	3	8134351	PLUG	88	8

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Part No.	Description	Pg.	Ref.no	Part No.	Description	Pg.	Ref.no
813442A2	MANUAL RELEASE ASSEMBLY	88	9	813546003	MOUNT	4	2
813745	SPACER	58	8	813938	CAP NUT (#10-32)	10	24
813960A3	SWITCH	96	19	813960A3	SWITCH	108	19
814080001	SEAL Upper	58	17	814634	CLAMP	54	11
814803	WASHER	96	37	814803	WASHER	108	37
8158041	COVER	96	12	8158041	COVER	108	12
8158051	TAB WASHER	96	38	8158051	TAB WASHER	108	38
8159831	BUSHING	96	34	8159831	BUSHING	108	34
816039	SPACER	60	5	816311T	TIE STRAP (8.00 Inches)	14	29
816311T	TIE STRAP (8.00 Inches)	20	36	816311T	TIE STRAP (8.00 Inches)	28	2
816311T	TIE STRAP (8.00 Inches)	32	5	816311T	TIE STRAP (8.00 Inches)	34	2
816311T	TIE STRAP (8.00 Inches)	36	13	816311T	TIE STRAP (8.00 Inches)	38	9
816311T	TIE STRAP (8.00 Inches)	42	29	816311T	TIE STRAP (8.00 Inches)	90	3
816311T	TIE STRAP (8.00 Inches)	92	10	816311T	TIE STRAP (8.00 Inches)	94	34
816311T	TIE STRAP (8.00 Inches)	102	2	816311T	TIE STRAP (8.00 Inches)	104	10
816311T	TIE STRAP (8.00 Inches)	106	34	816366T08	HANDLE Bracket	96	1
816366T08	HANDLE Bracket	108	1	8163677	LEVER Shift	96	30
8163677	LEVER Shift	108	30	816432	THRUST WASHER	60	17
8164641	SEAL Oil	68	40	8164641	SEAL Oil	78	40
816874	WING NUT (#10-32)	94	10	816874	WING NUT (#10-32)	106	10
817109A2	SOLENOID ASSEMBLY (#10-32 / .3125-18 Terminals)	10	20	8172741	WASHER	6	25
817275A2	HOUSING KIT Upper Water Pump	66	29	817275A2	HOUSING KIT Upper Water Pump	76	29
817275A2	HOUSING KIT Upper Water Pump	86	1	8172761	FACEPLATE	66	30
8172761	FACEPLATE	76	30	8172761	FACEPLATE	86	3
8172771	GASKET	66	28	8172771	GASKET	76	28
8172771	GASKET	86	5	81742720	SCREW (M8 x 20)	50	24
81742740	SCREW (M8 x 40)	50	6	817519A2	CHECK VALVE ASSEMBLY Drain	6	16
818298T1	ANODE KIT	62	24	818764	BUSHING	60	3
818771T1	BRACKET Anchor	62	20	818898	PIN Anchor	88	17
81893414	SCREW (M8 x 14)	46	30	81893420	SCREW (M8 x 20)	38	13
818967	GROMMET	10	14	818967	GROMMET	92	5
818967	GROMMET	104	5	818968	BUSHING	10	15
818968	BUSHING	10	22	818968	BUSHING	92	6
818968	BUSHING	104	6	819514T21	HARNESS ASSEMBLY Trim	10	31
82104540	SCREW (M5 x 40)	26	15	821176T1	LEVER ASSEMBLY Tilt Lock	62	14
821207	BUSHING	60	7	82127335	SCREW (M8 x 35 MM)	46	20
82127335	SCREW (M8 x 35 MM)	50	9	82127335	SCREW (M8 x 35 MM)	54	7
82127345	SCREW (M8 x 45)	46	19	82129114	SCREW (M6 x 14)	10	2
82129125	SCREW (M6 x 25 MM)	10	7	82129130	SCREW (M6 x 30)	14	4
82130012	SCREW (M6 x 12)	14	5	82130012	SCREW (M6 x 12)	28	8
82130012	SCREW (M6 x 12)	54	12	82130016	SCREW (M6 x 16)	4	7
82130016	SCREW (M6 x 16)	6	15	82130016	SCREW (M6 x 16)	6	36
82130016	SCREW (M6 x 16)	46	26	82130025	SCREW (M6 x 25)	20	24
82130025	SCREW (M6 x 25)	54	20	82130025	SCREW (M6 x 25)	92	7
82130025	SCREW (M6 x 25)	104	7	82130050	SCREW (M6 x 50)	26	16
82130145	SCREW (M10 x 45)	8	13	82130150	SCREW (M10 x 50)	8	6
821400A2	SENDER KIT Power Trim	60	20	821400A2	SENDER KIT Power Trim Analog	100	-
821539	PIN Trilobe	88	16	821555001	GROMMET	14	36
821555001	GROMMET	50	28	8215832	PIN Special (1.5 Inches)	8	11
8215832	PIN Special (1.5 Inches)	10	16	8215832	PIN Special (1.5 Inches)	14	14
8215832	PIN Special (1.5 Inches)	20	19	821621	KNOB Prong	98	44
821621	KNOB Prong	110	44	822003	BUSHING	54	18
822179	GROMMET	10	21	822263	SPACER	96	4
822263	SPACER	108	4	822363T1	RETAINER	6	14
822447T01	CAP ASSEMBLY Connector - 3 Pin Male	16	39	822458	BUMPER	22	2
822769	CONNECTOR	28	10	823567105	SCREW (M10 x 105) Hex Flange - Stainless Steel	94	29
823567105	SCREW (M10 x 105) Hex Flange - Stainless Steel	106	29	823609A15	SWITCH KIT Stop - Throttle Handle	94	11
823609A15	SWITCH KIT Stop - Throttle Handle	106	11	823609A5	SWITCH ASSEMBLY Stop	94	12
823609A5	SWITCH ASSEMBLY Stop	106	12	82381455	TUBING (25.00 Inches Bulk) Cut to 3-1/4 Inches	38	5
82381455	TUBING (25.00 Inches Bulk) Cut to 7 Inches	38	6	823970	WASHER	96	35

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823970	WASHER	108	35	824081	SET SCREW (#10-32)	94	24
824081	SET SCREW (#10-32)	106	24	82446035	SCREW (M8 x 35 MM)	14	34
82446035	SCREW (M8 x 35 MM)	20	12	82446035	SCREW (M8 x 35 MM)	36	19
82446035	SCREW (M8 x 35 MM)	44	10	82446060	SCREW (M8 x 60)	44	9
82446090	SCREW (M8 x 90)	20	37	824610	WASHER Plastic	96	36
824610	WASHER Plastic	108	36	824661	CLAMP	58	16
8248576	DEFLECTOR Water	50	15	825427	SCREW (.437-14 x 1.250) Stainless Steel	66	8
825427	SCREW (.437-14 x 1.250) Stainless Steel	76	8	826125A1	TILT TUBE	62	4
826134Q	ANODE	66	12	826134Q	ANODE	76	12
826135	NUT (1.00-14) Nylon Insert	62	5	826164	NUT (.875-14)	62	8
826292	NUT (M10) Brass/Nickel Plated	44	2	826321A08	DECAL SET Jet Drive 80 - 1.5L	4	-
826709111	NUT (.312-24) Stainless Steel	98	48	826709111	NUT (.312-24) Stainless Steel	110	48
826709113	NUT (.375-24) Stainless Steel	60	12	826709113	NUT (.375-24) Stainless Steel	96	24
826709113	NUT (.375-24) Stainless Steel	108	24	82671117	NUT (.500-20)	62	12
82684425	SCREW (M6 x 25)	68	35	82684425	SCREW (M6 x 25)	68	41
82684425	SCREW (M6 x 25)	78	35	82684425	SCREW (M6 x 25)	78	41
82684430	SCREW (M6 x 30)	66	31	82684430	SCREW (M6 x 30)	76	31
82684430	SCREW (M6 x 30)	86	2	827179A12	RING SET Piston	56	13
8272822	DECAL Warning High Voltage	18	8	828102	BRACKET	10	13
8282182	CHECK VALVE	50	14	828333T07	BRACKET ASSEMBLY Transom - Port	62	2
828334T02	BRACKET ASSEMBLY Transom - Starboard	62	1	8283511	SEAL	4	5
828352	SEAL	4	4	8283582	SENSOR Crank Position	50	25
828475A09	CAP	36	15	828547253	CONDUIT (.250 Inside Diameter x 3.00 Feet Bulk) Cut to 13 Inches	24	28
828547412	CONDUIT (10.00 Inches Bulk) Cut to 6 Inches	38	10	828623T4	REED BLOCK	46	21
828694A1	WASHER ASSEMBLY Cupped	44	5	828716A2	CAP	4	3
828791	CLIP	14	32	830233	BOOT Insulator - Red	14	25
830250T08	PUMP ASSEMBLY Power Trim	88	-	830749	SEAL	66	5
830749	SEAL	76	5	830757130	TUBING (.312) (70.00 Inches Bulk) Cut to 6-1/2 Inches - To Crankcase	28	9
830757130	TUBING (.312) (70.00 Inches Bulk) Cut to 28 Inches	28	11	830757130	TUBING (.312) (70.00 Inches Bulk) (Cut to 8-1/2 Inches)	28	12
830757130	TUBING (.312) (70.00 Inches Bulk)	90	4	830757130	TUBING (.312) (70.00 Inches Bulk)	102	3
830796A04	CONNECTOR ASSEMBLY Weather Cap - 4 Position Male	16	38	830899	SPRING Tension	62	13
830900	SPRING Compression	62	16	831985	O-RING (.468 x .078)	20	15
83296915	FUSE Mini - Blue - 15 Ampere	14	20	8329692	FUSE Mini - Gray - 2 Ampere	14	20
83296920	FUSE Mini - Yellow - 20 Ampere	14	21	8329695	FUSE Mini - Tan - 5 Ampere	14	20
833072004	THERMOSTAT 62°C (143°F)	54	10	833155	GROMMET	14	18
8348084	STRAINER	34	1	834985	GROMMET	10	9
834985	GROMMET	54	17	835257K9	FLO TORQUE III KIT	72	30
835257K9	FLO TORQUE III KIT	82	30	835454001	FITTING	50	23
835454001	FITTING	90	2	835454001	FITTING	102	1
840908	FITTING	92	9	840908	FITTING	104	9
841202	RING	56	12	849838	SCREW (.375-24 x 1.250)	60	11
849838	SCREW (.375-24 x 1.250)	96	23	849838	SCREW (.375-24 x 1.250)	108	23
850036T	GEAR Reverse - 29 Teeth	72	15	850048T	CLUTCH	72	11
850048T	CLUTCH	82	11	8500671	BOOT Insulator - Red	14	27
8500673	BOOT Insulator - Yellow	10	30	850181	TIE STRAP (11.750 Inches)	6	7
8502341	BUSHING	14	16	850307	CAM Shift Control	66	17
850307	CAM Shift Control	76	17	850308	PROPELLER SHAFT	72	14
850308	PROPELLER SHAFT	82	14	850315A1	FOLLOWER KIT Cam	72	7
850315A1	FOLLOWER KIT Cam	82	7	850327	SPRING	72	10
850327	SPRING	82	10	85172	WASHER	12	33
852368	SCREW (#10-24 x .750)	60	22	853584A10	REED PLATE ASSEMBLY	20	7
853658T02	CONNECTING ROD ASSEMBLY	20	4	853659A01	LEVER KIT Throttle	24	11
853874A02	END CAP	20	2	853906A1	SHIFT SHAFT ASSEMBLY	68	36
853906A1	SHIFT SHAFT ASSEMBLY	78	36	853908A1	SHIFT SHAFT ASSEMBLY	68	36
853908A1	SHIFT SHAFT ASSEMBLY	78	36	853944T03	PULLEY	20	25
854310	PLUG	36	12	854333T11	COMPRESSOR ASSEMBLY Air	20	1
854334T02	HEAD Compressor	20	10	854442	GASKET	20	8
854443	GASKET	20	9	854445	SENSOR MAP	46	24

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854638	LOCK RING	20	6	854700T05	DECAL Strip	4	-
854700T05	DECAL Strip	6	-	8547953	SPRING	20	33
8547971	PULLEY	20	28	854799001	TENSIONER ARM	20	27
854839T02	HARNESS ASSEMBLY 5 Pin	14	-	85525884	HOSE (32.00 Inches) Cut to 8 Inches	32	1
855362001	GROMMET	6	27	855362001	GROMMET	44	7
855364	BUSHING	6	28	855364	BUSHING	44	11
855424011	FITTING	42	26	855428	SLEEVE	42	14
855725	WASHER	8	14	85593912	SCREW (M6 x 12)	20	26
855941	WASHER (.323 x .590 x .112) Stainless Steel	72	25	855941	WASHER (.323 x .590 x .112) Stainless Steel	82	25
85606065	TUBING (38.00 Inches Bulk) Cut to 3-1/4 Inches	30	2	85606065	TUBING (38.00 Inches Bulk) Cut to 3-1/4 Inches	30	3
85606065	TUBING (38.00 Inches Bulk) Cut to 19 Inches	30	4	856156A4	SWITCH	36	4
856549001	BUSHING	20	31	856583A07	CABLE ASSEMBLY (12.00 Inches) Black	14	28
856583A5	CABLE ASSEMBLY	8	8	856744	FITTING	20	14
856774	WASHER (.406 x .750 x .105) Stainless Steel	50	19	856774	WASHER (.406 x .750 x .105) Stainless Steel	64	4
856823	RING Retaining	72	6	856823	RING Retaining	82	6
856880	CLAMP Hose (15.3)	28	13	856880	CLAMP Hose (15.3)	32	2
856954	BUSHING	10	10	8569662	BRACKET	50	5
856975	MOUNT	8	12	856982	WASHER (.500 x .810 x .090) Stainless Steel	62	10
856982	WASHER (.500 x .810 x .090) Stainless Steel	64	11	857005A1	DIAPHRAGM KIT	26	2
857005A1	DIAPHRAGM KIT Fuel Pump	114	0	8570111	BEARING Flanged	20	30
857149T05	PUMP ASSEMBLY Oil	38	12	857175	COUPLING INSERT	90	7
857175	COUPLING INSERT	102	6	857176	COUPLING BODY	90	5
857176	COUPLING BODY	102	4	85822	CONNECTOR Straight	64	8
85822A4	PICKUP ASSEMBLY Speedometer	64	6	858240	CAP	90	6
858240	CAP	102	5	85833939	HOSE (17.00 Inches Bulk) Cut to 4-1/2 Inches	32	7
85833939	HOSE (17.00 Inches Bulk) Cut to 10-1/2 Inches	34	4	85833939	HOSE (17.00 Inches Bulk) Cut to 6-1/2 Inches - To Telltale	34	5
858414A1	CABLE ASSEMBLY Braided	10	4	858552T2	CAP ASSEMBLY Lower End	46	9
858566A02	FLUSH KIT Coastal	90	-	858566A02	FLUSH KIT Coastal	100	-
858566A02	FLUSH KIT Coastal	102	-	858754	COVER Fuse	14	22
858755	CLIP (1.00)	10	5	858771	SCREW (M10 x 30)	62	21
858778	STUD (M10 x 91)	44	1	858851A03	LEVER ASSEMBLY Throttle	24	12
858953	BRACKET	10	11	858954	CLIP (.625)	10	19
8592352	CHECK VALVE 90 Degree (.0625-.27)	50	21	859244T1	HARNESS ASSEMBLY Digital Adaptor	100	-
85944975	TUBING (72.00 Inches Bulk) Cut to 40.00 Inch Length	92	8	85944975	TUBING (72.00 Inches Bulk) Cut to 40.00 Inch Length	104	8
859732	PLUG	14	13	859747	COUPLER	14	12
85978571	TUBING (52.00 Inches Bulk) Cut to 6 Inches	14	9	85978571	TUBING (52.00 Inches Bulk) Cut to 1.50 Inches	14	10
85978571	TUBING (52.00 Inches Bulk) Cut to 52 Inches	14	11	861415	SEAL Face	68	42
861415	SEAL Face	78	42	861415	SEAL Face	86	8
86391	O-RING	20	3	873491	ROD Link	98	45
873491	ROD Link	110	45	8742A25	TANK ASSEMBLY Oil	100	-
875207	TEE Fitting	14	17	875252A12	RING SET Piston	56	13
875257A12	RING SET Piston	56	13	875284001	FILTER Oil - In Line	38	7
875302A1	HOT STUD ASSEMBLY	10	25	87735	SEAL Oil	60	2
877613A02	CONNECTOR ASSEMBLY Weather Cap 6 Pin	16	37	878231A03	HARNESS ASSEMBLY Fuse - 100 Ampere	14	23
878506A1	HOSE ASSEMBLY Fuel By-Pass	28	4	878581A32	CYLINDER BLOCK ASSEMBLY	50	1
878581A34	CYLINDER BLOCK ASSEMBLY	50	1	878588T08	FLYWHEEL ASSEMBLY	8	1
878608	SCREW (#10-16 x .500)	94	7	878608	SCREW (#10-16 x .500)	96	13
878608	SCREW (#10-16 x .500)	96	22	878608	SCREW (#10-16 x .500)	106	7
878608	SCREW (#10-16 x .500)	108	13	878608	SCREW (#10-16 x .500)	108	22
878609	SCREW (#10-16 x .600)	62	29	878609	SCREW (#10-16 x .600)	94	6
878609	SCREW (#10-16 x .600)	106	6	879633T01	CRANKSHAFT ASSEMBLY	56	1
879635	SEAL Oil	56	21	879635	SEAL Oil Crankshaft-Top	114	0
879755	NUT Special - Black Nylon	96	7	879755	NUT Special - Black Nylon	108	7
879839A00	PLATE ASSEMBLY Reed Adaptor	46	14	879840	GASKET	46	15
879840	GASKET Reed Adaptor Plate	114	0	879841A03	COVER	46	17
879843	GASKET	46	18	879843	GASKET Cover	114	0
879844T04	TANK Oil	36	1	879845	STOP	18	14
879848A02	BEARING ASSEMBLY	56	8	879850	RING Seal	56	7
879853A01	BEARING ASSEMBLY Roller Upper	56	20	879854	COVER	54	6

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879855001	GASKET	54	8	879855001	GASKET Thermostat and Poppet Cover	114	0
879855A04	GASKET SET Powerhead	26	-	879855A04	GASKET SET Powerhead	46	-
879855A04	GASKET SET Powerhead	50	-	879855A04	GASKET SET Powerhead	54	-
879855A04	GASKET SET Powerhead	56	-	879855A04	GASKET SET Powerhead	114	-
879856T02	BRACKET Alternator	8	10	879857	BOOT	36	14
879858T08	PISTON ASSEMBLY	56	10	879962	CLIP	54	19
879984T00	COIL Ignition	14	2	880119	RING Retaining	56	2
880122	GASKET	46	22	880122	GASKET Reed Block	114	0
880129T04	THROTTLE BODY ASSEMBLY	24	1	880133T12	VAPOR SEPARATOR ASSEMBLY	42	-
880190T05	PLATE ASSEMBLY Electrical	10	1	880190T05	PLATE ASSEMBLY Electrical	14	1
880192T01	COVER	14	35	880198T	COVER Flywheel	50	27
880731002	BRACKET Oil Reservoir	50	29	88075020	SCREW (M3 x 20)	58	30
880774A03	BOTTOM COWL Port	6	3	880775A03	BOTTOM COWL Starboard	6	1
880781A01	SOUND BLANKET KIT	4	8	880783T	LEVER Cowl Latch	6	8
880805A1	GEAR KIT	18	3	880816	CLAMP	40	16
881040A1	HOSE ASSEMBLY Fuel Supply	28	3	881041A1	HOSE ASSEMBLY Air By-Pass	32	4
88104441	TUBING (18.00 Inches Bulk) Cut to 8 Inches	20	32	88104441	TUBING (18.00 Inches Bulk) Cut to 13 Inches	20	35
88104441	TUBING (18.00 Inches Bulk) Cut to 13 Inches	38	2	88104441	TUBING (18.00 Inches Bulk) Cut to 13-1/2 Inches	38	3
88104441	TUBING (18.00 Inches Bulk) Cut to 18 Inches	38	4	88104441	TUBING (18.00 Inches Bulk) Cut to 8 Inches	38	14
88107A5	SWITCH KIT Key With Keys	96	6	88107A5	SWITCH KIT Key With Keys	108	6
881197	MUFFLER Air	32	6	8812011	TUBE Water - Long (13.21 Inches)	58	15
8812012	TUBE Water - X Long (18.21 Inches)	58	15	881247A1	ALTERNATOR	8	5
881259T	GEAR Pinion - 14 Teeth	66	15	881260A3	GEAR Forward - 29 Teeth	72	4
881261	SCREW (.313-24 x 3.50)	96	2	881261	SCREW (.313-24 x 3.50)	108	2
881865	DECAL Caution-Start in Gear	36	21	881866	FITTING	50	17
881879011	SENSOR Pressure (0 - 100 PSI)	92	1	881879011	SENSOR Pressure (0 - 100 PSI)	104	1
881879A16	SENSOR ASSEMBLY Pitot	92	-	881879A16	SENSOR ASSEMBLY Pitot	104	-
881879A22	SENSOR KIT Pitot With Adapter Harness	92	-	881879A22	SENSOR KIT Pitot	100	-
881879A22	SENSOR KIT Pitot With Adapter Harness	104	-	881879A7	SENSOR KIT (0-50 PSI)	14	6
881912T01	PLATE Exhaust	58	1	881913T01	HOUSING ASSEMBLY Driveshaft	64	1
881914T01	YOKE Bottom	60	15	881915002	MOUNT	58	4
881916	MOUNT	64	9	881917	CLAMP	64	15
881918T03	CLAMP	58	19	881969A1	LEVER ASSEMBLY Throttle	22	1
881970A2	ARM ASSEMBLY Bracket Lever	22	6	881973	RETAINER	58	3
881975	SCREW (M8 x 35 MM)	58	5	881976	WASHER Neoprene	64	21
8819881	CABLE	24	20	881991	WASHER Cupped	24	15
881992	WASHER Spool	24	14	88238A10	CABLE ASSEMBLY Ground To Swivel Bracket	64	13
88238A18	CABLE ASSEMBLY	88	12	88258001	BEARING Needle	56	16
88263	THRUST WASHER	56	15	882751A1	RELAY ASSEMBLY	10	12
882813A3	GEAR KIT Forward And Pinion 28 Teeth	82	4	882814T	GEAR Reverse - 28 Teeth	82	15
882829A03	HARNES ASSEMBLY Starter	14	24	883037T	FILTER	36	9
883044001	COVER To Air Compressor	36	10	883047A1	BEARING ASSEMBLY Tapered Roller	66	18
883047A1	BEARING ASSEMBLY Tapered Roller	76	18	883050	SPACER	44	6
883060001	HOSE	34	3	883066	CLIP (.865)	14	7
883066	CLIP (.865)	92	2	883066	CLIP (.865)	104	2
88306955	HOSE (.125 x 25.00 Inches)	20	22	88306955	HOSE (.125 x 25.00 Inches)	38	1
883075	SCREW (#10-16 x 1.25)	36	11	883139001	CHECK VALVE	50	11
883208	PLUG	42	9	883209	O-RING	42	7
883223	SCREW (M6 x 16)	42	4	883542	VALVE ASSEMBLY (.375 Inch Diameter) SCHRADER	40	13
883545002	HOSE	28	14	883556	FITTING	42	6
883820001	GROMMET	36	8	883821	BUSHING	36	7
88417	SCREW (#12-24 x .620)	64	19	8842564	SEAL Lower Cowl (44.75 Inches)	6	29
884380T	FILTER Fuel	42	10	884389	POPPET	54	1
88439A26	CABLE ASSEMBLY Battery - Negative	46	29	88439A46	CABLE ASSEMBLY Battery - Positive	14	26
8844423	LEAD Hi Tension	14	3	884464	BOOT Idle Relief	6	33
884468	CAM Latch	6	11	884522	BRACKET MAP Sensor	46	25
884595A01	INJECTOR ASSEMBLY Air	44	3	884819	CLIP	28	7
884820	SHRADER VALVE	28	5	885116	PIN	6	5
885342002	SENSOR ASSEMBLY	20	16	885342002	SENSOR ASSEMBLY	46	27
885342002	SENSOR ASSEMBLY	54	13	885376	HOSE Air	32	3

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88750	WASHER	62	7	887776002	CHAIN	36	17
887979A2	SWITCH KIT Tilt Limit	100	-	88807A16	CABLE ASSEMBLY (4.00 Inches) Black	10	29
888421	CHECK VALVE	20	18	888470T08	CONNECTING ROD ASSEMBLY	56	14
888493	ELBOW	26	17	8885241	CONDUIT (9.03 Inches)	94	21
8885241	CONDUIT (9.03 Inches)	106	21	888725T02	PUMP ASSEMBLY Fuel - High Pressure	42	13
888733T02	PUMP ASSEMBLY Boost	42	19	8888208	NUT (M8)	6	24
88882240	SCREW (M6 x 40)	6	18	888842T01	DAMPER	8	2
888852	SEAL Fuel Director	28	15	888933A1	DRIVESHAFT ASSEMBLY	66	20
888933A1	DRIVESHAFT ASSEMBLY	76	20	888934A1	DRIVESHAFT ASSEMBLY	66	20
888934A1	DRIVESHAFT ASSEMBLY	76	20	889316	O-RING	42	21
8893162	O-RING	42	15	889317T02	COVER KIT	42	1
889318001	PLATE Baffle	42	3	889319001	GASKET	42	5
889320A1	FLOAT KIT	42	11	889321	SEAL	42	16
889322	GROMMET	42	20	889323	SEAL	42	22
889324T03	BOWL KIT	42	23	889325A02	WIRE	42	24
889326A1	VALVE KIT Inlet	42	27	889327002	SCREW Drain	42	28
889328	RETAINER	42	17	889330	SENSOR Water	42	30
889354	SCREW Special	24	16	889430	INSERT	42	33
889514A02	SWITCH	58	29	889528T01	HORN ASSEMBLY	96	17
889528T01	HORN ASSEMBLY	108	17	889559	CLAMP	46	32
889600	SPACER	10	17	889607	STUD (M10 x 136)	50	18
889678	SCREW (M8 x 20)	8	3	889684002	FITTING Vent	6	10
889691	CLAMP Oetiker	24	29	889712001	HOSE Vent To Vent Fitting	28	1
889720A00	SOUND BLANKET KIT	6	4	889729	CLAMP	94	8
889729	CLAMP	106	8	889730	PLUG	96	10
889730	PLUG	108	10	889785	SERVICE MANUAL	2	-
889830	CHECK VALVE	50	12	889833025	SCREW (M8 x 25 MM)	64	17
889833045	SCREW (M8 x 45)	58	18	889851	CONNECTOR	20	23
889992	SPACER	14	15	891765A07	DECAL EPA Label Information	2	-
891765A08	DECAL EPA Label Information	2	-	891767A07	POWERHEAD ASSEMBLY 90/115 DFI	30	-
891767A07	POWERHEAD ASSEMBLY 90/115 DFI	46	-	891767A07	POWERHEAD ASSEMBLY 90/115 DFI	50	-
891767A07	POWERHEAD ASSEMBLY 90/115 DFI	54	-	891767A07	POWERHEAD ASSEMBLY 90/115 DFI	56	-
891770	RETAINER	24	2	891771	SCREW	24	3
891771001	SCREW	24	7	891772	SEAL	24	4
891772002	SEAL	24	5	891773	WASHER	24	8
891773001	WASHER	24	9	891774	BUSHING	24	10
891776	CAM	24	21	891777A01	SENDER KIT Trim Digital	100	-
891778	O-RING	28	6	891814A07	DECAL SET	4	-
891815A07	DECAL SET	4	-	891818A04	DECAL SET	4	-
891819A04	DECAL SET	4	-	891820	BRACKET	40	8
891837007	PARTS MANUAL 75/90/115 DFI 1.5L (3 Cylinder)	2	-	891956	SEAL	50	22
891956	SEAL Cylinder Block	114	0	892071	RING Seal	100	-
892156A01	HOSE ASSEMBLY Water Pressure	100	-	892166001	SPRING	6	17
892208A01	HOOK KIT Rear	4	6	892214	PLATE WASHER	64	24
89224	O-RING	46	12	89224	O-RING Lower End Cap	114	0
892245T02	LEVER ASSEMBLY Shift Shaft	58	22	892246A01	SHIFT LINK	58	23
892263	BUSHING	58	24	892265	SPACER	54	15
892321	SPRING	54	5	892339T	STARTER MOTOR ASSEMBLY	18	1
892403	FITTING	14	8	892403	FITTING	92	3
892403	FITTING	104	3	892427	SPACER	6	32
892567001	SPARK PLUG NGK#IZFR5J	14	31	892623001	INSERT	24	17
892623002	INSERT	24	17	89302	WASHER (.203 x .406 x .040)	60	21
893301T02	THROTTLE BODY ASSEMBLY	24	1	893370T02	THROTTLE BODY ASSEMBLY	24	1
89417004	GROMMET	58	14	895231A07	DECAL SET	4	-
895232A05	DECAL SET	4	-	895233A07	POWERHEAD ASSEMBLY 75 DFI	30	-
895233A07	POWERHEAD ASSEMBLY 75 DFI	46	-	895233A07	POWERHEAD ASSEMBLY 75 DFI	50	-
895233A07	POWERHEAD ASSEMBLY 75 DFI	54	-	895233A07	POWERHEAD ASSEMBLY 75 DFI	56	-
895665	GUIDE TUBE	94	22	895665	GUIDE TUBE	106	22
895750T02	FUEL RAIL ASSEMBLY	40	1	89578	BARREL Throttle Actuator	94	23
89578	BARREL Throttle Actuator	106	23	896264T03	HARNESS ASSEMBLY Engine	14	19
896620001	SWITCH Trim	6	30	896636	COVER Cable-Upper	94	37

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896636	COVER Cable-Upper	106	37	896637	COVER Cable-Lower	94	38
896637	COVER Cable-Lower	106	38	896640	ROD Shift	96	26
896640	ROD Shift	108	26	896641	GROMMET Hose Cable	94	36
896641	GROMMET Hose Cable	106	36	896648A02	STEERING HANDLE KIT Tiller	94	-
896648A02	STEERING HANDLE KIT Tiller	96	-	896648A02	STEERING HANDLE KIT Tiller	100	-
896648A02	STEERING HANDLE KIT Tiller	106	-	896648A02	STEERING HANDLE KIT Tiller	108	-
896661	TOOL Fuel Filter	112	-	896699	O-RING (1.78 mm x .08 mm)	20	17
896699	O-RING (1.78 mm x .08 mm)	46	28	896699	O-RING (1.78 mm x .08 mm)	54	14
896699	O-RING (1.78 mm x .08 mm) Temperature Sensor	114	0	896857002	DECAL Horsepower (75)	4	-
896857004	DECAL Horsepower (90)	4	-	896857006	DECAL Horsepower (115)	4	-
896961A02	PISTON ASSEMBLY	56	10	896962A02	PISTON ASSEMBLY	56	10
896963	NUT (M12)	58	7	897485A01	HARNESS ASSEMBLY Adapter	92	11
897485A01	HARNESS ASSEMBLY Adapter	104	11	897486A01	BRACKET ASSEMBLY	54	16
89790601T	PCM Propulsion Control Module	10	6	89790602T	PCM Propulsion Control Module	10	6
89790603T	PCM Propulsion Control Module	10	6	89790623T	PCM Propulsion Control Module	10	6
89790624T	PCM Propulsion Control Module	10	6	89790625T	PCM Propulsion Control Module	10	6
897926	NUT (M12), Nylon Insert	64	12	898032A03	SWIVEL BRACKET ASSEMBLY	60	1
898042	SENSOR Throttle Position	24	26	898436T01	TOP COWL ASSEMBLY Mercury Includes all Decals except Horsepower	4	1
898436T02	TOP COWL ASSEMBLY Mariner	4	1	898487	SCREW (M12 x 175)	58	6
898835001	SCREW (M12 x 154)	64	10	899077	BRACKET	24	18
899078	COUPLER	24	25	899883A08	TEST TOOL Direct Injector	112	-
8M0000413	SEAL Cowl (41.00 Inches)	6	6	8M0000484	CLAMP Lower	6	35
8M0000504	CLAMP Upper	6	34	8M0000519	BUMPER	60	14
8M0000852	COVER	64	18	8M0001037	HOSE ASSEMBLY Flushing	50	30
8M0001391	COLLAR Starter Motor	18	13	8M0006618	GROMMET	6	37
8M0007224	SCREW	24	27	8M0012623	BELT	8	4
8M0033786	PLUG	58	31	8M0042636	NUT (.375-24) Brass	60	12
8M0065258	BRUSH SET	18	5	8M0075373	TOP COWL ASSEMBLY Mercury, Without decals	4	1
8M0075375	TOP COWL ASSEMBLY Mariner, Without decals	4	1	8M6002988	DIAPHRAM KIT	40	-
8M6002989	FUEL REGULATOR KIT 15 PSI	40	-	8M6002990	FUEL REGULATOR KIT 10 PSI	40	-
8M6002991	AIR REGULATOR KIT	40	-	9011G59	GEAR HOUSING ASSEMBLY Basic	66	1
9011G59	GEAR HOUSING ASSEMBLY Basic	72	1	9011G59	GEAR HOUSING ASSEMBLY Basic	76	1
9011G59	GEAR HOUSING ASSEMBLY Basic	82	1	9011J33	GEAR HOUSING ASSEMBLY Complete (4.25 Inch/107.95 mm Torpedo Diameter)	66	-
9011J33	GEAR HOUSING ASSEMBLY Complete (4.25 Inch/107.95 mm Torpedo Diameter)	72	-	9011J35	GEAR HOUSING ASSEMBLY Complete (4.25 Inch/107.95 mm Torpedo Diameter)	66	-
9011J35	GEAR HOUSING ASSEMBLY Complete (4.25 Inch/107.95 mm Torpedo Diameter)	72	-	9011J37	GEAR HOUSING ASSEMBLY Complete (4.25 Inch/107.95 mm Torpedo Diameter)	76	-
9011J37	GEAR HOUSING ASSEMBLY Complete (4.25 Inch/107.95 mm Torpedo Diameter)	82	-	9011J39	GEAR HOUSING ASSEMBLY Complete (4.25 Inch/107.95 mm Torpedo Diameter)	76	-
9011J39	GEAR HOUSING ASSEMBLY Complete (4.25 Inch/107.95 mm Torpedo Diameter)	82	-	903501	STUD (M10 x 100)	64	2
9035012	STUD (M10 x 63)	64	3	9035015	STUD (M10 x 227)	64	2
9035016	STUD (M10 x 190)	64	3	91800	KEY Woodruff	56	4
92876A12	LINK ROD ASSEMBLY	60	10	93388A1	CABLE ASSEMBLY (6.00 Inches) Black	18	7
93388T21	CABLE ASSEMBLY Black	10	32	94182	WASHER	54	3
94320	SCREW (.375-24 x 1.250)	56	17	94848	FITTING	6	31
9643	SCREW	42	18	97386	O-RING (3.609 x .139)	72	17
97386	O-RING (3.609 x .139)	82	17	98530	KNOB	96	32
98530	KNOB	108	32	98727	FITTING Grease Port	62	3
987691	GASKET	26	19	987691	GASKET Fuel Pump	114	0
987752	PLATE	26	12	988851	SLIDE	46	4
98889	LATCH	6	20	99589003	GRIP	94	18
99589003	GRIP	106	18	99615	PIN Groove	62	18
99617	PIN	62	19	99625002	SHAFT	88	18
99633	KNOB	62	17	99661A35	SWIVEL PIN ASSEMBLY	60	9
996642	FITTING Elbow 90 Degree (.125-27 x .250) Nylon	20	13	996642	FITTING Elbow 90 Degree (.125-27 x .250) Nylon	26	14
996642	FITTING Elbow 90 Degree (.125-27 x .250) Nylon	40	17	996642	FITTING Elbow 90 Degree (.125-27 x .250) Nylon	50	10
F10064	SHAFT	42	12	NS	NOT SHOWN See Accessory Guide-Propellers-For Appropriate Hardware. Thrust Washers/Nuts	72	-
NSS	NOT SOLD SEPARATE Sound Blanket-Starboard	4	9	NSS	NOT SOLD SEPARATE Sound Blanket-Top	4	10
NSS	NOT SOLD SEPARATE Decal-Clean Cowl Cling-On	4	11	NSS	NOT SOLD SEPARATE Decal-Break-In	4	12

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NSS	NOT SOLD SEPARATE Sound Blanket - Part of 889720A00	6	2	NSS	NOT SOLD SEPARATE Electrical Plate Assembly-Complete	10	-
NSS	NOT SOLD SEPARATE Electrical Plate Assembly-Complete	14	-	NSS	NOT SOLD SEPARATE Thru Bolt	18	2
NSS	NOT SOLD SEPARATE Piston Assembly-With Rings	20	5	NSS	NOT SOLD SEPARATE Insert	22	4
NSS	NOT SOLD SEPARATE Gasket-Boost	26	3	NSS	NOT SOLD SEPARATE Diaphragm	26	4
NSS	NOT SOLD SEPARATE Gasket-Pulse	26	5	NSS	NOT SOLD SEPARATE Spring	26	6
NSS	NOT SOLD SEPARATE Cap	26	7	NSS	NOT SOLD SEPARATE Retainer	26	8
NSS	NOT SOLD SEPARATE Spring	26	9	NSS	NOT SOLD SEPARATE Cap	26	10
NSS	NOT SOLD SEPARATE Seat	42	2	NSS	NOT SOLD SEPARATE Check Valve	42	25
NSS	NOT SOLD SEPARATE Needle Bearing	56	9	NSS	NOT SOLD SEPARATE Piston Pin	56	11
NSS	NOT SOLD SEPARATE Roller Bearing	56	19	NSS	NOT SOLD SEPARATE Decal-Serial Overlamine	60	18
NSS	NOT SOLD SEPARATE Decal-Serial Number	60	19	NSS	NOT SOLD SEPARATE Needle Bearing	66	11
NSS	NOT SOLD SEPARATE Seal Ring	66	22	NSS	NOT SOLD SEPARATE Cup	72	3
NSS	NOT SOLD SEPARATE Slide	72	9	NSS	NOT SOLD SEPARATE Insert	72	28
NSS	NOT SOLD SEPARATE Decal-Gear Housing Pinion Identification	72	29	NSS	NOT SOLD SEPARATE Adapter	72	31
NSS	NOT SOLD SEPARATE Lock Nut	72	32	NSS	NOT SOLD SEPARATE Needle Bearing	76	11
NSS	NOT SOLD SEPARATE Pinion Gear - 12 Teeth	76	15	NSS	NOT SOLD SEPARATE Seal Ring	76	22
NSS	NOT SOLD SEPARATE Cup	82	3	NSS	NOT SOLD SEPARATE Slide	82	9
NSS	NOT SOLD SEPARATE Insert	82	28	NSS	NOT SOLD SEPARATE Decal-Gear Housing Pinion Identification	82	29
NSS	NOT SOLD SEPARATE Adapter	82	31	NSS	NOT SOLD SEPARATE Lock Nut	82	32
NSS	NOT SOLD SEPARATE Fitting	90	1	NSS	NOT SOLD SEPARATE Grommet	90	8
NSS	NOT SOLD SEPARATE Bracket	92	4	NSS	NOT SOLD SEPARATE Insulator	94	13
NSS	NOT SOLD SEPARATE Drive Wheel	94	15	NSS	NOT SOLD SEPARATE Roll Pin	94	16
NSS	NOT SOLD SEPARATE Decal-Throttle	94	35	NSS	NOT SOLD SEPARATE Bracket	104	4
NSS	NOT SOLD SEPARATE Insulator	106	13	NSS	NOT SOLD SEPARATE Drive Wheel	106	15
NSS	NOT SOLD SEPARATE Roll Pin	106	16	NSS	NOT SOLD SEPARATE Decal-Throttle	106	35
NSS	NOT SOLD SEPARATE Diaphragm	114	0	NSS	NOT SOLD SEPARATE Retainer	114	0
NSS	NOT SOLD SEPARATE Spring	114	0	NSS	NOT SOLD SEPARATE Cap	114	0
NSS	NOT SOLD SEPARATE Spring-Boost	114	0	NSS	NOT SOLD SEPARATE Cap-Spring End	114	0
NSS	NOT SOLD SEPARATE Gasket-Boost	114	0	NSS	NOT SOLD SEPARATE Gasket-Pulse	114	0