

Parts Manual

Cat.# 90-8M0103726

Revised 09-15-2020

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Service/Support Material

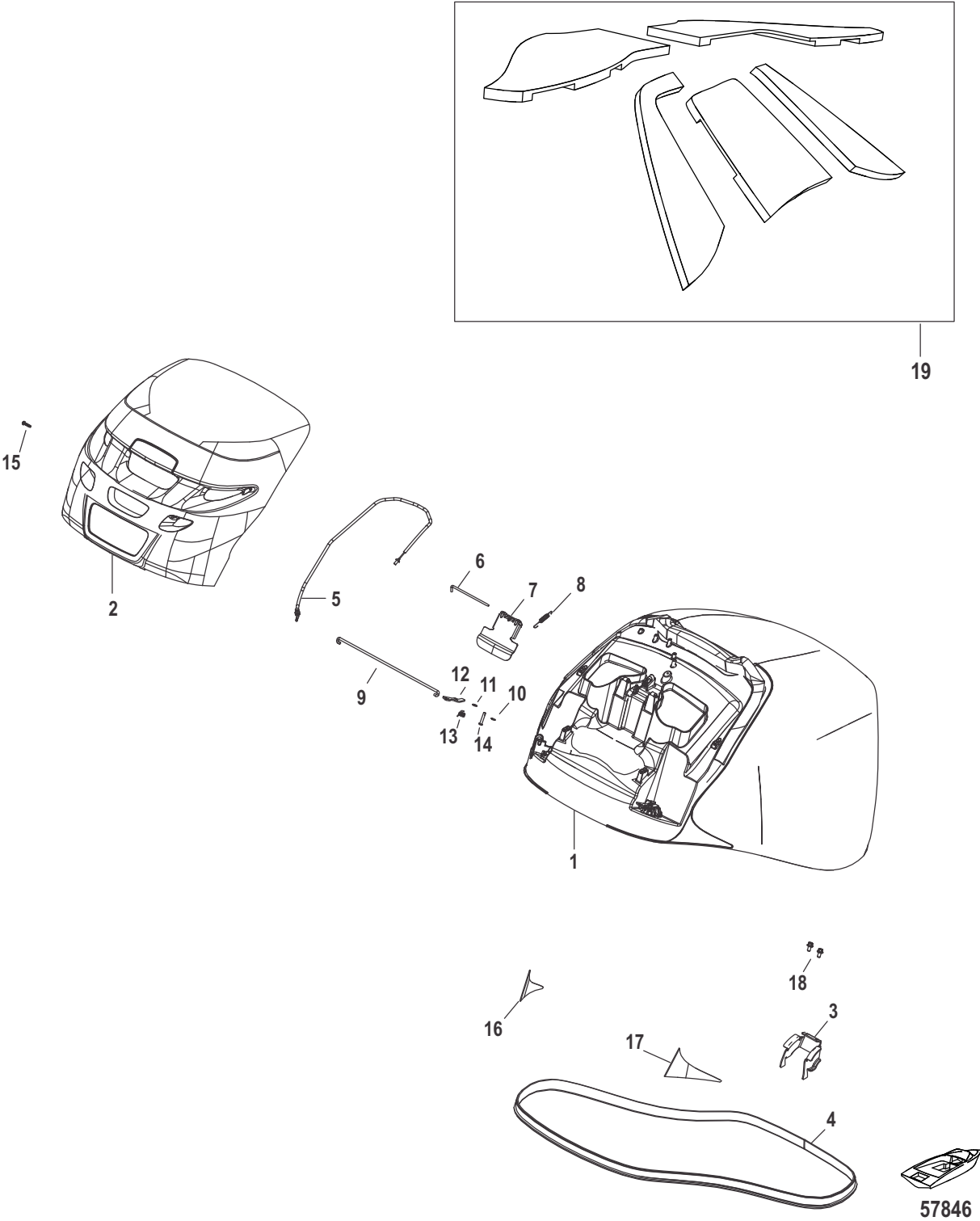
Service/Support Material

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0090	8M0103726	PARTS MANUAL 200/250/300 Pro Verado (4-Stroke)(6 Cylinder)		1	
-	0090	8M0089147	SERVICE MANUAL Verado L6		1	
-	0090	8M0089145	INSTALLATION MANUAL Verado L6		1	
-	0090	8M0089146	OPERATION MANUAL Verado L6		1	
-		NSS	NOT SOLD SEPARATE DECAL, EPA	(Contact Mercury Marine Warranty Administration for Replacement-Service Bulletin 2009-18)	1	[1]

PART NOTES:

[1] - IMPORTANT INFORMATION: REPLACE ANY MISSING OR UNREADABLE EPA LABEL

Top Cowl



Top Cowl

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0100	8M0100179	TOP COWL ASSEMBLY Mercury Pro, Decaled without Horsepower		1	
1	0100	8M0100220	TOP COWL ASSEMBLY Mercury, Non-Decaled		1	
2	0000	885354T01	CAP, Air Dam Mercury, Black		1	
2	0037	8M0024870	DECAL Mercury Verado	Air Dam Cap Decal	1	
3	0000	888971	FRONT LATCH RECEIVER		1	
4	0000	8M0043229	SEAL		1	
5	0000	8M0080461	CABLE Latch		1	
6	0017	888959	PIN Hinge		1	
7	0000	888956	LATCH Hand Lever		1	
8	0024	895373	SPRING		1	
9	0000	888955	LINK Latch Connecting		1	
10	0018	26953	COTTER PIN		2	
11	0012	89302	WASHER (.203 x .406 x .040)		2	
12	0000	888952	LINKAGE ARM		2	
13	0024	888953	SPRING		2	
14	0017	822417	PIN		2	
15	0010	897678020	SCREW (M4 x 20mm)		6	
16	0000	8M0033614	APPLIQUE Port, Mercury		1	
17	0000	8M0033615	APPLIQUE Starboard, Mercury		1	
18	0010	88552512	SCREW (M6 x 12 MM) Stainless Steel		2	
19	0000	8M4501639	SOUND BLANKET KIT		1	

Decals - Top Cowl



1



2



3



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6



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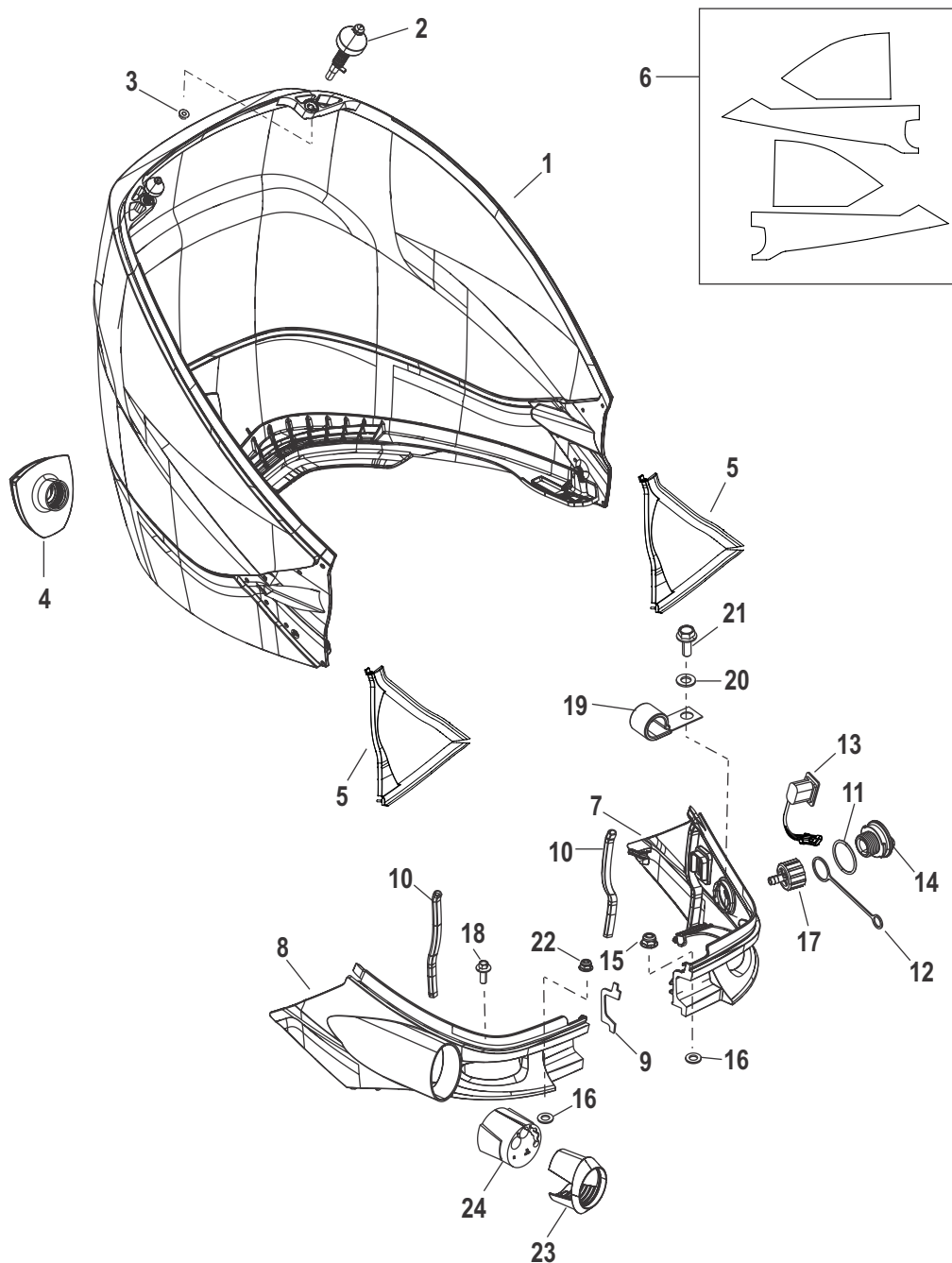
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Decals - Top Cowl

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0037	8M0103041	DECAL SET MERCURY Verado Pro		1	
2	0037	8M0043699	DECAL M-Icon, 66mm Red		1	
3	0037	8M0088739	DECAL, HORSEPOWER 200 PRO Top		1	
4	0037	8M0051735	DECAL, HORSEPOWER 250 PRO Top		1	
5	0037	8M0054242	DECAL, HORSEPOWER 300 PRO Top		1	
6	0037	8M0088740	DECAL, HORSEPOWER 200 PRO Rear		1	
7	0037	8M0051737	DECAL, HORSEPOWER 250 PRO Rear		1	
8	0037	8M0054241	DECAL, HORSEPOWER 300 PRO Rear		1	

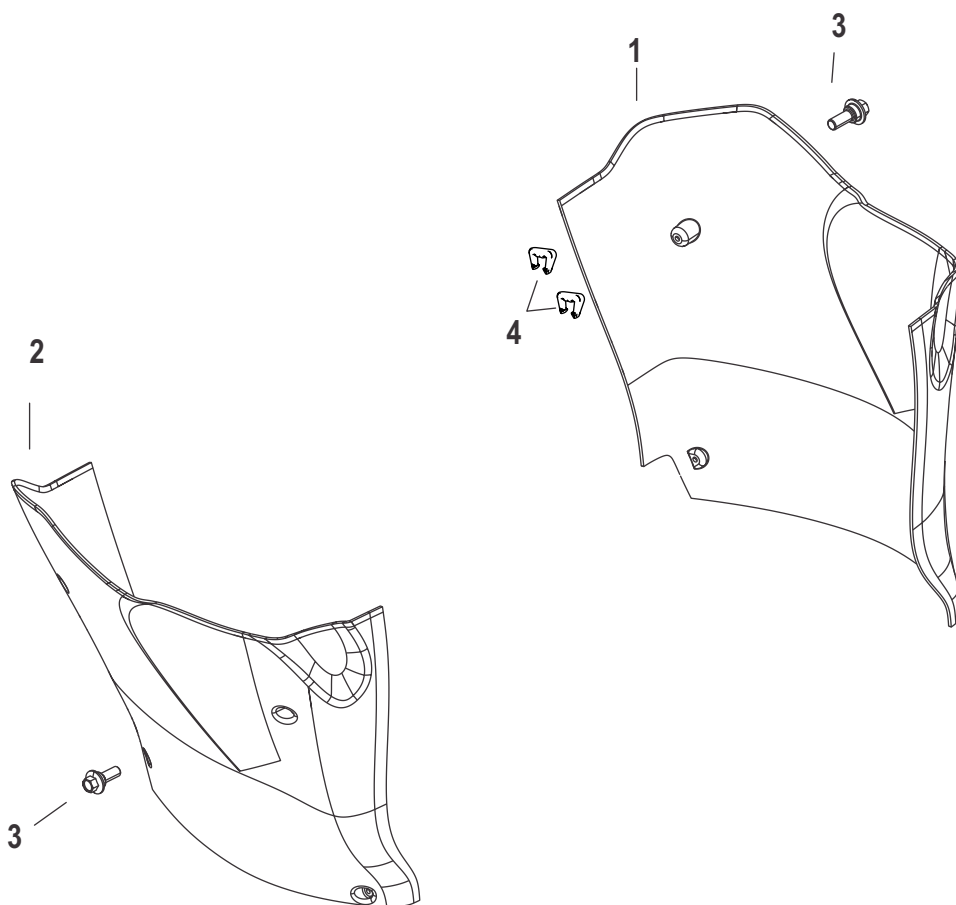
Rear Cowl



Rear Cowl

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0100	8M0100175	REAR COWL ASSEMBLY Black Non-Decaled		1	
2	0017	888961A01	PIN ASSEMBLY		2	
3	0011	892233	NUT (M6) Stainless Steel		2	
4	0000	885360	IDLE RELIEF		1	
5	0000	8M0100563	SEAL ASSEMBLY Rear Cowl, Port and Starboard		1	
6	0000	8M4501634	SOUND BLANKET KIT		1	
-	0100	8M0100172	FRONT COWL ASSEMBLY Port and Starboard, Mercury		1	
7		NSS	NOT SOLD SEPARATE Front Cowl, Port		1	
8		NSS	NOT SOLD SEPARATE Front Cowl, Starboard		1	
9	0027	892315	GASKET		1	
10	0000	8M0043266	SEAL		2	
11	0025	888957	O-RING		1	
12	0000	889823001	TETHER Flush Plug		1	
13	0087	8M0042300	SWITCH Trim		1	
14	0022	888958001	PLUG Flush Port Flush		1	
15	0011	892233	NUT (M6) Stainless Steel		1	
16	0012	4002316	WASHER (6.60 X 17.0 X 1.5SS)		2	
17	0022	885361A01	FITTING ASSEMBLY Flush		1	
18	0010	4006731	SCREW (M6 x 16)		1	
19	0054	858951A01	CLAMP KIT		1	
20	0012	4002316	WASHER (6.60 X 17.0 X 1.5SS)		1	
21	0010	4006731	SCREW (M6 x 16)		1	
22	0011	892233	NUT (M6) Stainless Steel		1	
23	0000	8M0043519	ADAPTER		1	
24	0025	897169	GROMMET		1	

Lower Cowl

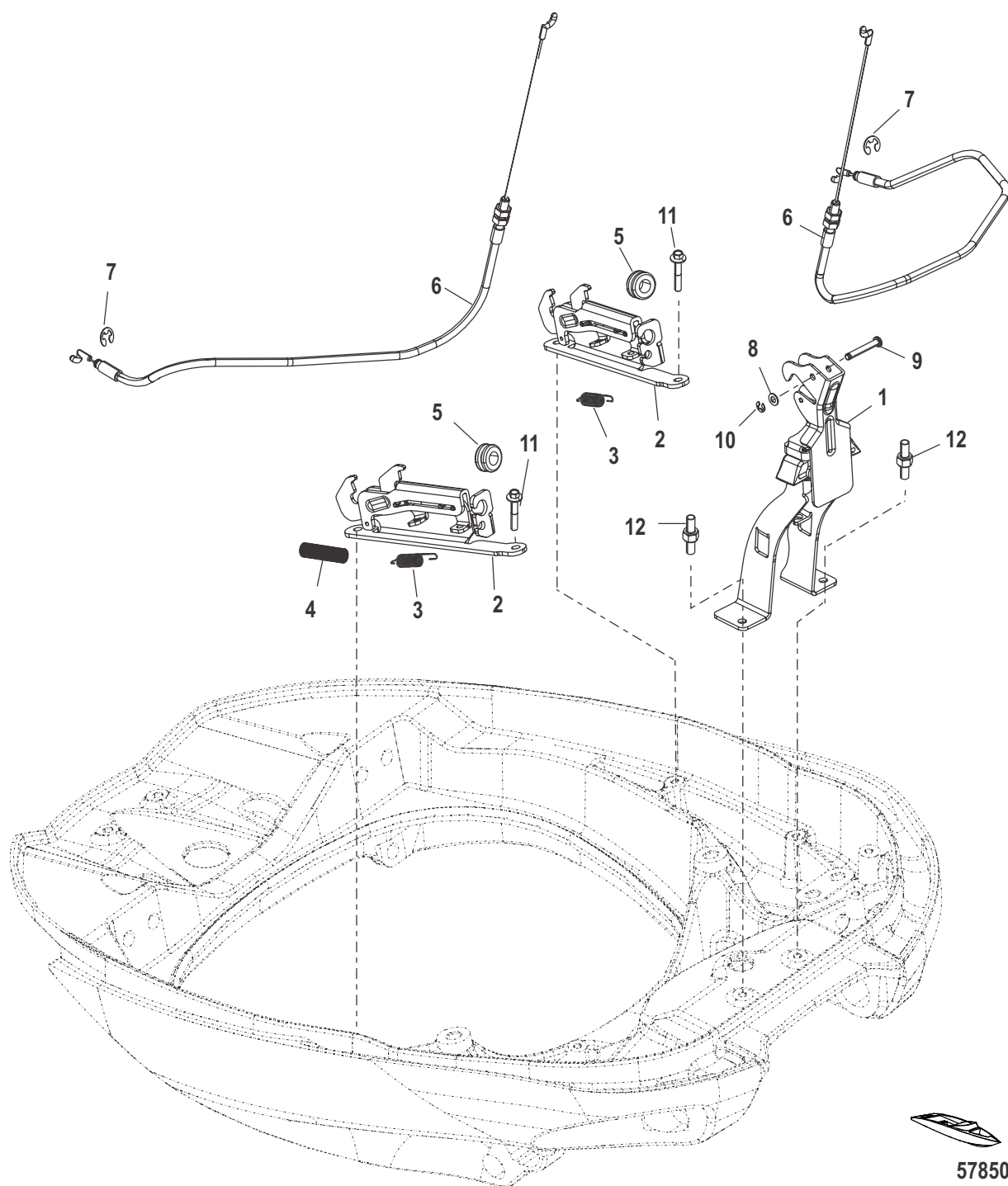


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Lower Cowl

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0000	885365T03	CHAP ASSEMBLY Long - Port and Starboard, Black		1	
-	0000	885363T04	CHAP ASSEMBLY X-Long/XX-Long - Port and Starboard		1	
1		NSS	NOT SOLD SEPARATE Lower Port Chap (Long)		1	
1		NSS	NOT SOLD SEPARATE Lower Port Chap (X-Long)		1	
2		NSS	NOT SOLD SEPARATE Lower Starboard Chap (Long)		1	
2		NSS	NOT SOLD SEPARATE Lower Starboard Chap (X-Long)		1	
3	0010	892073002	SHOULDER SCREW (M6) Long Chaps		8	
3	0010	892073002	SHOULDER SCREW (M6) X-Long Chaps		12	
4	0054	898033	CLIP		1	

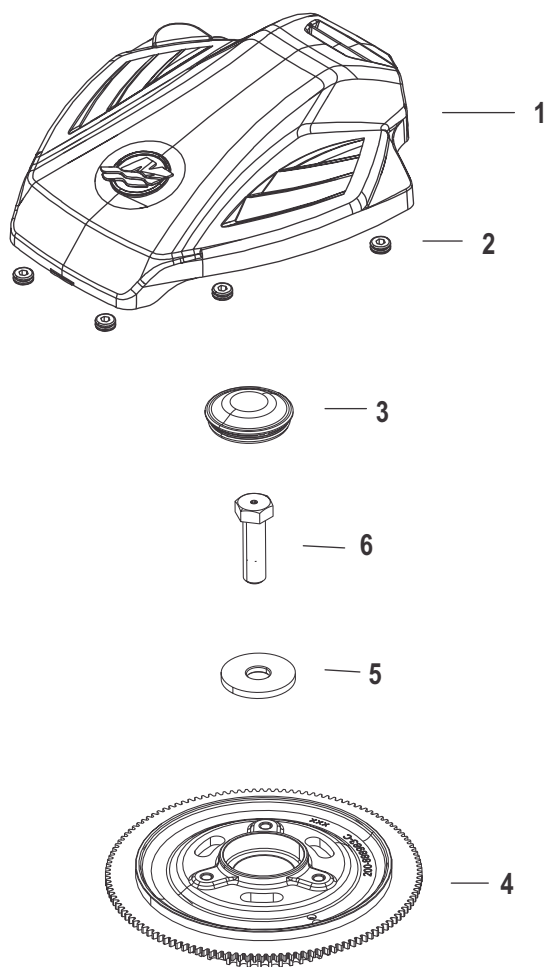
Cowl Latching



Cowl Latching

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0000	8M0100547	LATCH ASSEMBLY Front and Side		1	
1	0000	888976T01	BRACKET		1	
2	0000	888974A02	SIDE LATCH ASSEMBLY		2	
3	0024	888996	SPRING		4	
4	0023	896124	SLEEVE		4	
5	0025	828249	GROMMET		2	
6	0000	8M0080491	CABLE		2	
7	0053	27290	RING Retaining		2	
8	0012	30164	WASHER (.192 x .375 x .0312) Stainless Steel		1	
9	0017	893380	PIN Clevis		1	
10	0053	61319	E RING		1	
11	0010	4006731	SCREW (M6 x 16)		4	
12	0016	889627	STUD		2	

Flywheel and Cover

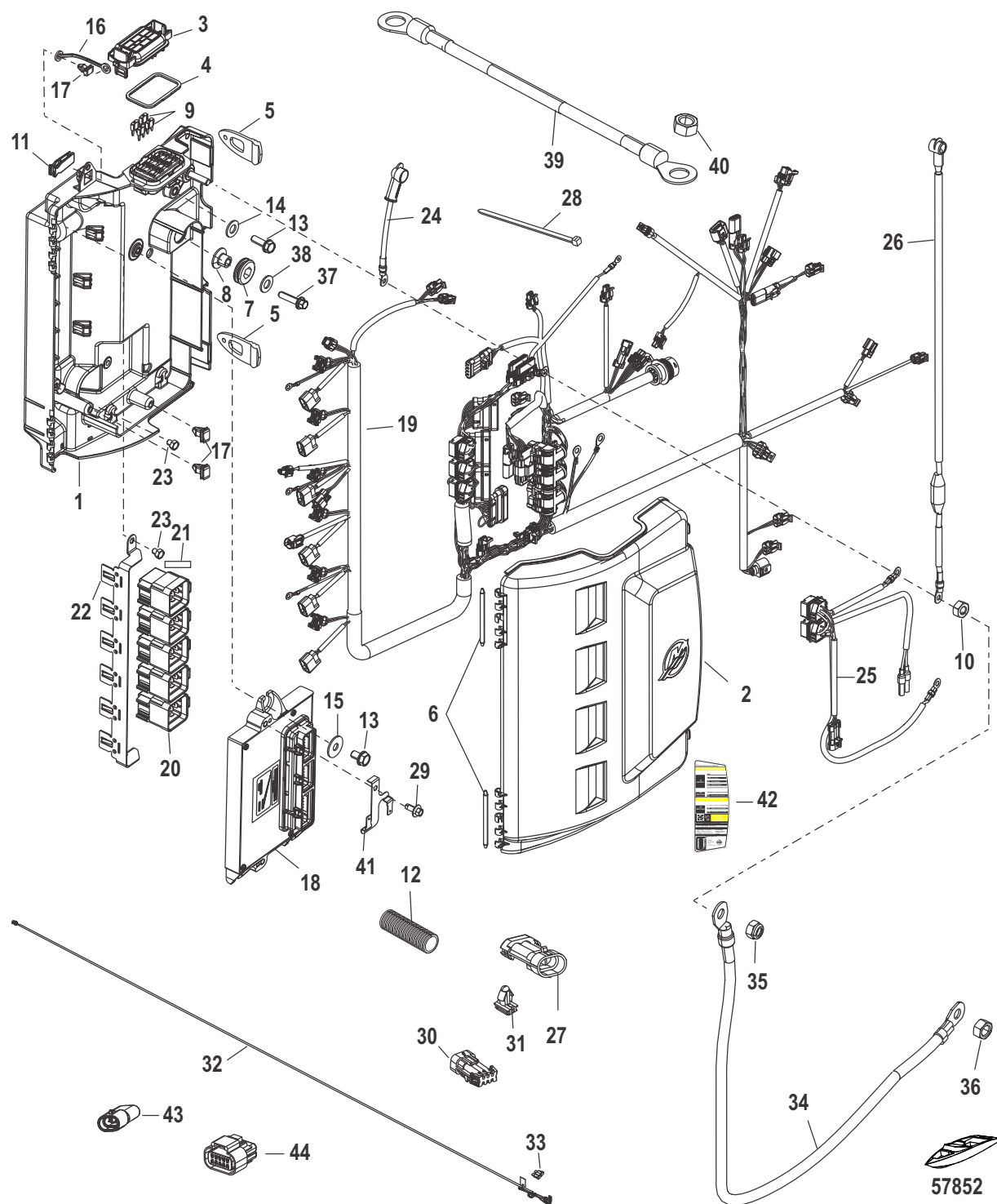


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Flywheel and Cover

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	887936T04	COVER Flywheel		1	
2	0025	834985	GROMMET		4	
3	0019	885348	CAP		1	
4	0200	888983T03	FLYWHEEL ASSEMBLY		1	
5	0012	8M0090010	WASHER		1	
6	0010	880515	BOLT (M20 x 68)		6	

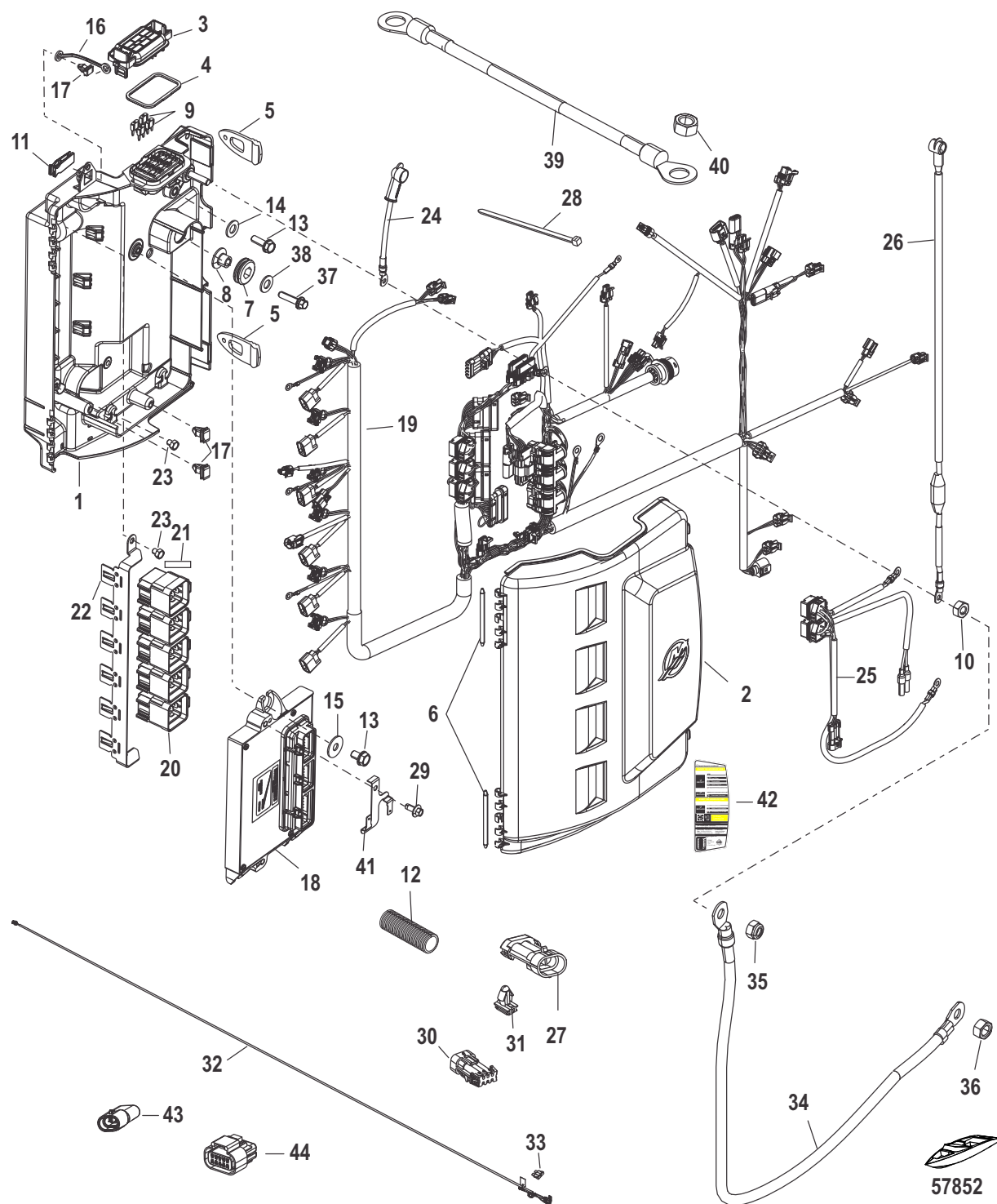
Electrical Box Components



Electrical Box Components

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	885560T03	BASE Electrical Box		1	
2	0000	885561T	COVER Fuse Box		1	
3	0000	888491	COVER Fuse		1	
4	0025	885583	SEAL		1	
5	0000	889531	STRAP		2	
6	0000	885584	PIN Hinge		2	
7	0025	833155	GROMMET		1	
8	0023	8502341	BUSHING		1	
9	0088	832969T20	FUSE Mini - Yellow - 20 Ampere		7	
10	0011	400213	NUT (M8) Stainless Steel		1	
11	0000	895099	EXTRACTOR Fuse		1	
12	0032	828547753	CONDUIT (.750 Inside Diameter x 3.00 Feet Bulk)		1	
13	0010	40011146	SCREW (M8 x 13) Stainless Steel		2	
14	0012	843108	WASHER (.330 x .560 x .060) Stainless Steel		1	
15	0012	817274	WASHER (.344 x 1.00 x .063) Stainless Steel		1	
16	0000	892244	STRAP Cover		1	
17	0054	879962	CLIP		4	
18	0077	8M0103415	PROPULSION CONTROL MODULE 200 Pro (EPA 2-Star)(EU RCD-1)	[2B368739] & Below	1	
18	0078	8M0120292	PROPULSION CONTROL MODULE 200 Pro (EPA 2-Star)(EU RCD-1)	[2B368740] & Up	1	
18	0000	8M0103421	PROPULSION CONTROL MODULE 250 Pro (EPA 2-Star)(EU RCD-1)	[2B368739] & Below	1	
18	0078	8M0120293	PROPULSION CONTROL MODULE 250 Pro (EPA 2-Star)(EU RCD-1)	[2B368740] & Up	1	
18	0000	8M0103427	PROPULSION CONTROL MODULE 300 Pro (EPA 2-Star)(EU RCD-1)	[2B368739] & Below	1	
18	0078	8M0120294	PROPULSION CONTROL MODULE 300 Pro (EPA 2-Star)(EU RCD-1)	[2B368740] & Up	1	
18	0078	8M0121053	PROPULSION CONTROL MODULE 250 PRO EU RCD II		1	
18	0078	8M0121054	PROPULSION CONTROL MODULE 300 PRO EU RCD II		1	
19	0084	8M0102454	HARNESS ASSEMBLY Engine		1	
20	0000	882751A04	RELAY ASSEMBLY		4	
21		NSS	NOT SOLD SEPARATE Decal-Trim Relay		4	
22	0000	889532	BRACKET		1	
23	0010	40007103	SCREW (M5 x 6)		2	
24	0084	93388A17	CABLE ASSEMBLY (8.50 Inches)		1	
25	0084	879345T34	HARNESS ASSEMBLY Trim		1	
26	0084	8M0088927	HARNESS ASSEMBLY Fuse		1	
27	0000	830796A03	CONNECTOR ASSEMBLY Weather Cap - 2 Pin Male		1	
28	0054	850181	TIE STRAP (11.750 Inches)		6	
28	0054	816311T	TIE STRAP (8.00 Inches)		AR	
29	0010	82129114	SCREW (M6 x 14)		1	

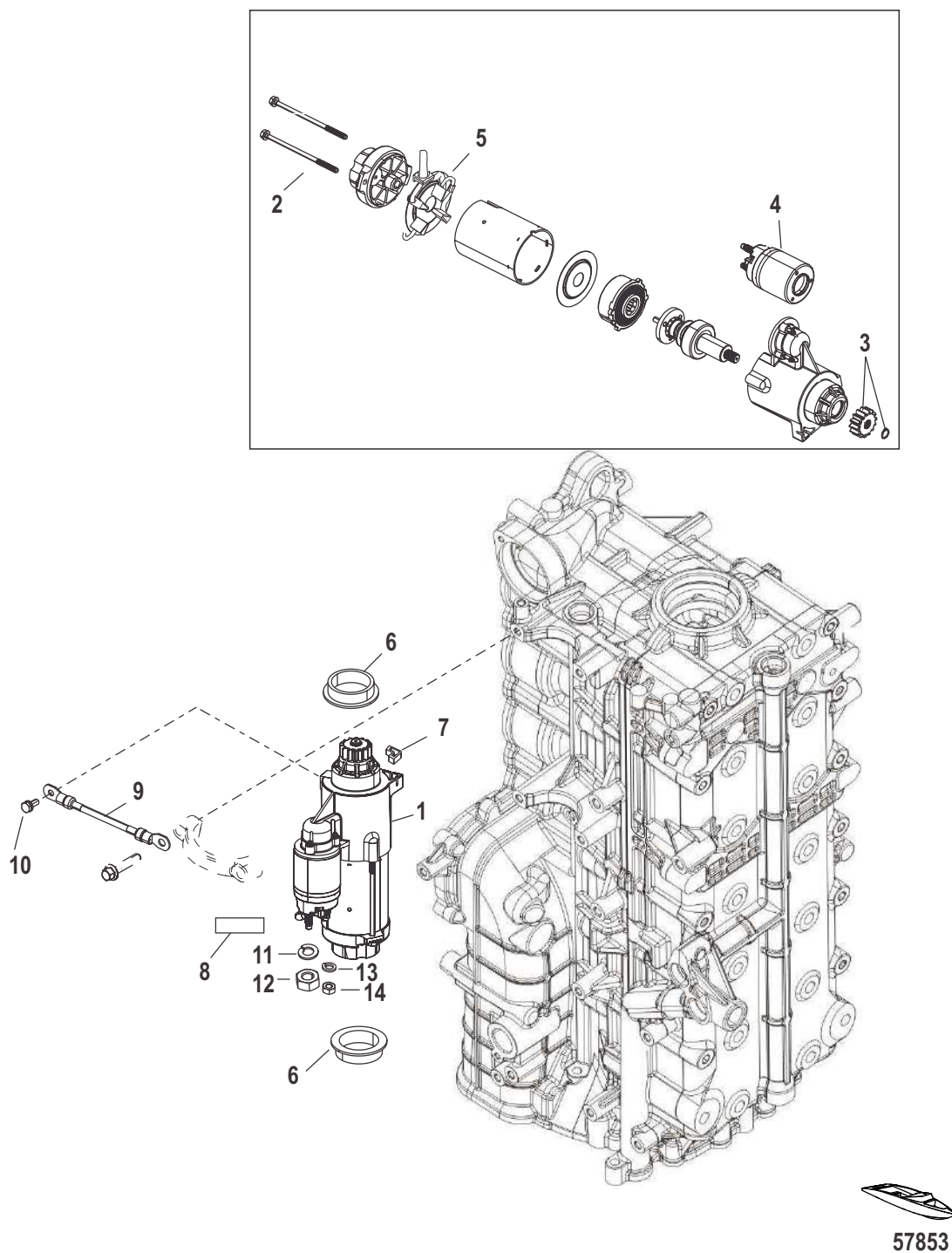
Electrical Box Components



Electrical Box Components

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
30	0000	877613A02	CONNECTOR ASSEMBLY Weather Cap 6 Pin		1	
31	0054	879962	CLIP		1	
32	0084	888416T04	HARNESS ASSEMBLY DTS, Clean Power, 15 Feet		1	
33	0000	862646	FUSE Tan - 5 Ampere		1	
34	0084	88439A25	CABLE ASSEMBLY Battery - Positive	(Long)	1	
35	0011	401388	NUT (M8) Stainless Steel		5	
36	0011	86226	NUT (.375-16) Battery Cable-Positive		1	
37	0010	88552635	SCREW (M8 x 35 MM)		1	
38	0012	817274	WASHER (.344 x 1.00 x .063) Stainless Steel		1	
39	0084	88439A26	CABLE ASSEMBLY Battery - Negative	(Long)	1	
40	0011	68292	NUT (.312-18) Battery Cable-Negative		1	
41	0054	891520001	CLIP		1	
42	0037	8M0087378	DECAL Maintenance Schedule		1	
43	0000	893388A01	CAP Resistor - 2 Pin, 120 Ohm (CAN 1, 2 and 3)		1	
44	0000	8M0055652	TERMINATOR ASSEMBLY 10 Pin (CAN P and H)		1	

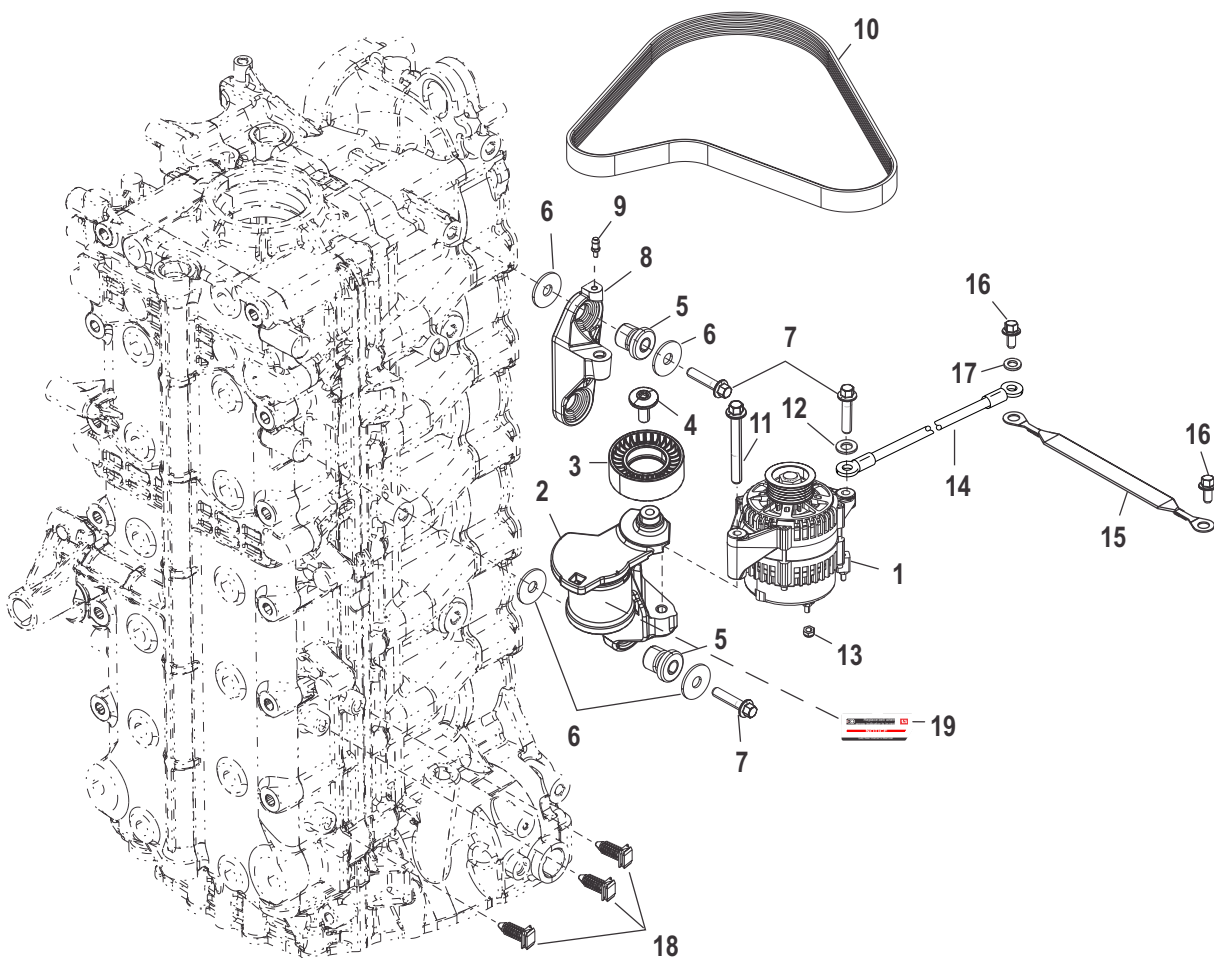
Starter Motor



Starter Motor

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0050	892339T01	STARTER MOTOR ASSEMBLY		1	
2		NSS	NOT SOLD SEPARATE Screws		2	
3	0043	880805A1	GEAR KIT		1	
4	0000	809463A1	SOLENOID KIT		1	
5	0000	8M0065258	BRUSH SET		1	
6	0023	8M0034918	COLLAR		2	
7	0000	8M0043276	STOP		1	
8		NSS	NOT SOLD SEPARATE Decal- Waring-High Voltage		1	
9	0084	93388A1	CABLE ASSEMBLY (6.00 Inches) Black		1	
10	0010	69035	SCREW AND LOCKWASHER (.250- 20 x .625) Stainless Steel		1	
11	0013	26993	LOCKWASHER (.312)		1	
12	0011	400213	NUT (M8) Stainless Steel		1	
13	0013	400255	LOCKWASHER (M5)		1	
14	0011	400211	NUT (M5) Stainless Steel		1	

Alternator/Belt Tensioner Mounting

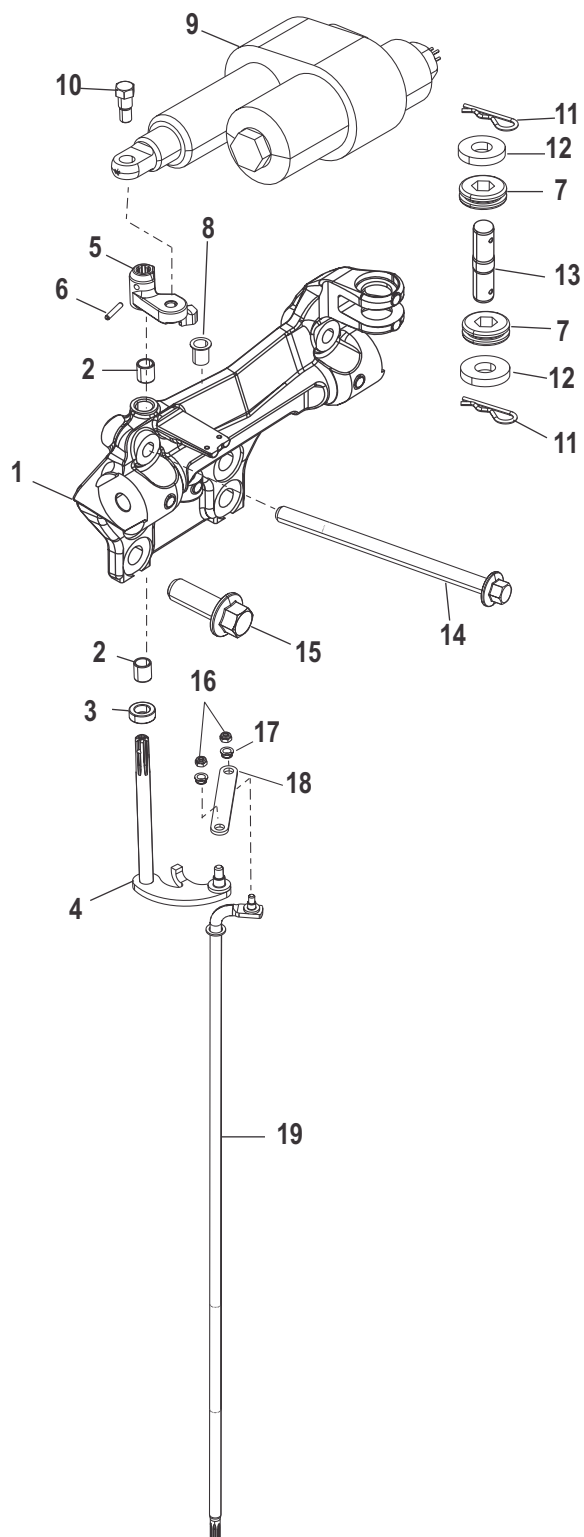


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Alternator/Belt Tensioner Mounting

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	892940T02	ALTERNATOR		1	
2	0000	8M0101707	BELT TENSIONER		1	
3	0000	8M6003035	PULLEY		1	
4	0010	885349501	SCREW		1	
5	0023	855729	MOUNT		2	
5	0023	855729	MOUNT		2	
6	0012	845998	WASHER (.406 x 1.250 x .089)		8	
7	0010	88552745	SCREW (M10 x 45)		5	
8	0000	88535303S	BRACKET		1	
9	0017	888517	PIN		1	
10	0057	880566Q14	BELT Drive		1	
11	0010	88552785	SCREW (M10 x 85)		1	
12	0012	4002319	WASHER		1	
13	0011	401386	NUT (M6) Stainless Steel		1	
14	0084	856583A12	CABLE ASSEMBLY		1	
15	0084	858414A04	CABLE ASSEMBLY Brass Braided		1	
16	0010	88552516	SCREW (M6 x 16 MM) Stainless Steel		2	
17	0012	29245	WASHER (.281 x .500 x .060) Stainless Steel		1	
18	0054	828991T	CLIP		3	
19	0037	8M0096285	DECAL Notice Belt Replace		1	

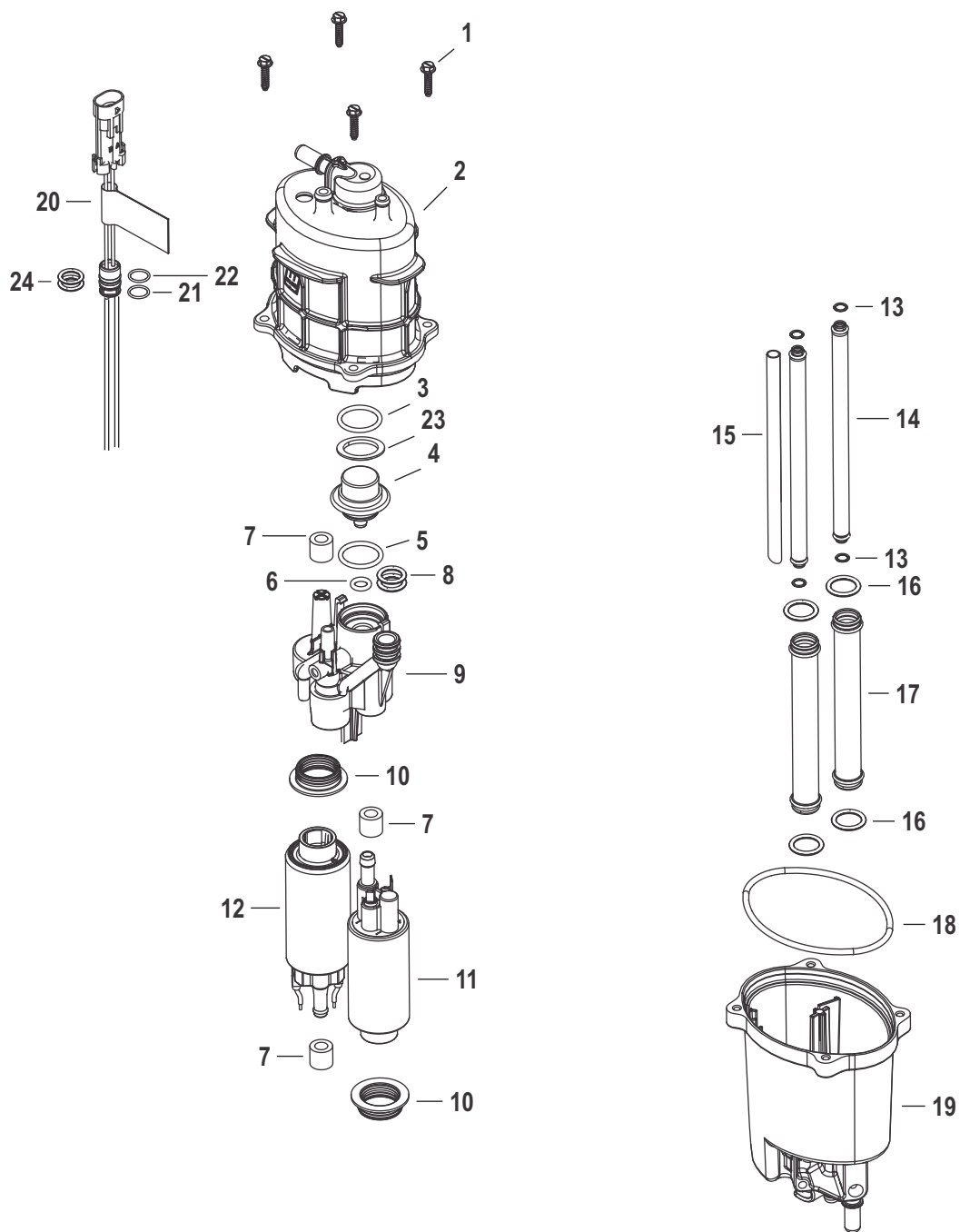
Upper Shift Components



Upper Shift Components

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0000	8M0103311	BRACKET ASSEMBLY Front Mount		1	
1		NSS	NOT SOLD SEPARATE Bracket		1	
2	0023	892417	BUSHING		2	
3	0023	8M0047763	SPACER		1	
4	0000	8M0047949	SHIFT SHAFT		1	
5	0000	889727001	BELL CRANK		1	
6	0017	25319	PIN (.125 x 0.75 Inches)		1	
7	0025	833155	GROMMET		2	
8	0023	85999	BUSHING		1	
9	0000	8M0048114	SHIFT ACTUATOR		1	
10	0010	8855091	SCREW		1	
11	0018	885512	COTTER PIN		2	
12	0012	885511003	WASHER		2	
13	0017	895770	Pin Pivot		1	
14	0010	895811155	SCREW (M10 x 155)		2	
15	0010	88510940	SCREW (M14)		4	
16	0011	8M0045046	NUT (M6) Stainless Steel		2	
17	0023	97896	BUSHING		2	
18	0000	885505	LINK Shift Shaft		1	
19	0000	8M0048178	SHAFT Shift (Long)		1	
19	0000	8M0048179	SHAFT Shift (X-Long)		1	

Fuel Supply Module 2B457609 and Below



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Fuel Supply Module 2B457609 and Below

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0000	8M0102455	MODULE Fuel Supply		1	
1	0010	8M0053756	SCREW Plastite W/ HX WSR HD		4	
2	0000	8M0053726	FSM TOP HOUSING		1	
3		NSS	NOT SOLD SEPARATE O-ring		1	[1]
4	0000	8M0053749	REGULATOR ASSEMBLY		1	
5		NSS	NOT SOLD SEPARATE O-ring		1	[1]
6		NSS	NOT SOLD SEPARATE O-ring		1	[1]
7		NSS	NOT SOLD SEPARATE		3	[1]
8		NSS	NOT SOLD SEPARATE		2	[1]
9	0000	8M0053727	FSM CAP		1	
10		NSS	NOT SOLD SEPARATE		2	[1]
11	0000	8M0103289	PUMP ASSEMBLY Low Pressure		1	
12	0000	8M0103288	PUMP ASSEMBLY High Pressure		1	
13		NSS	NOT SOLD SEPARATE O-ring		4	[1]
14	0032	8M0053735	TUBE		2	
15	0032	8M0053755	TUBE		1	
16		NSS	NOT SOLD SEPARATE O-ring		4	[1]
17	0032	8M0053734	TUBE		2	
18		NSS	NOT SOLD SEPARATE Seal		1	[1]
19	0000	8M0053725	FSM BOTTOM HOUSING		1	
20	0084	8M0103287	HARNESS ASSEMBLY FSM		1	
21		NSS	NOT SOLD SEPARATE O-ring		1	[1]
22		NSS	NOT SOLD SEPARATE O-ring		1	[1]
23		NSS	NOT SOLD SEPARATE Spacer		1	
24	0025	8M0086888	GROMMET FSM Harness		1	
-	0000	8M0057679	FSM SEAL KIT		1	

PART NOTES:

[1] - COMPONENT OF FSM SEAL KIT [8M0057679]

Cat.# 90-8M0103726
Fuel Supply Module 2B457610 and Up



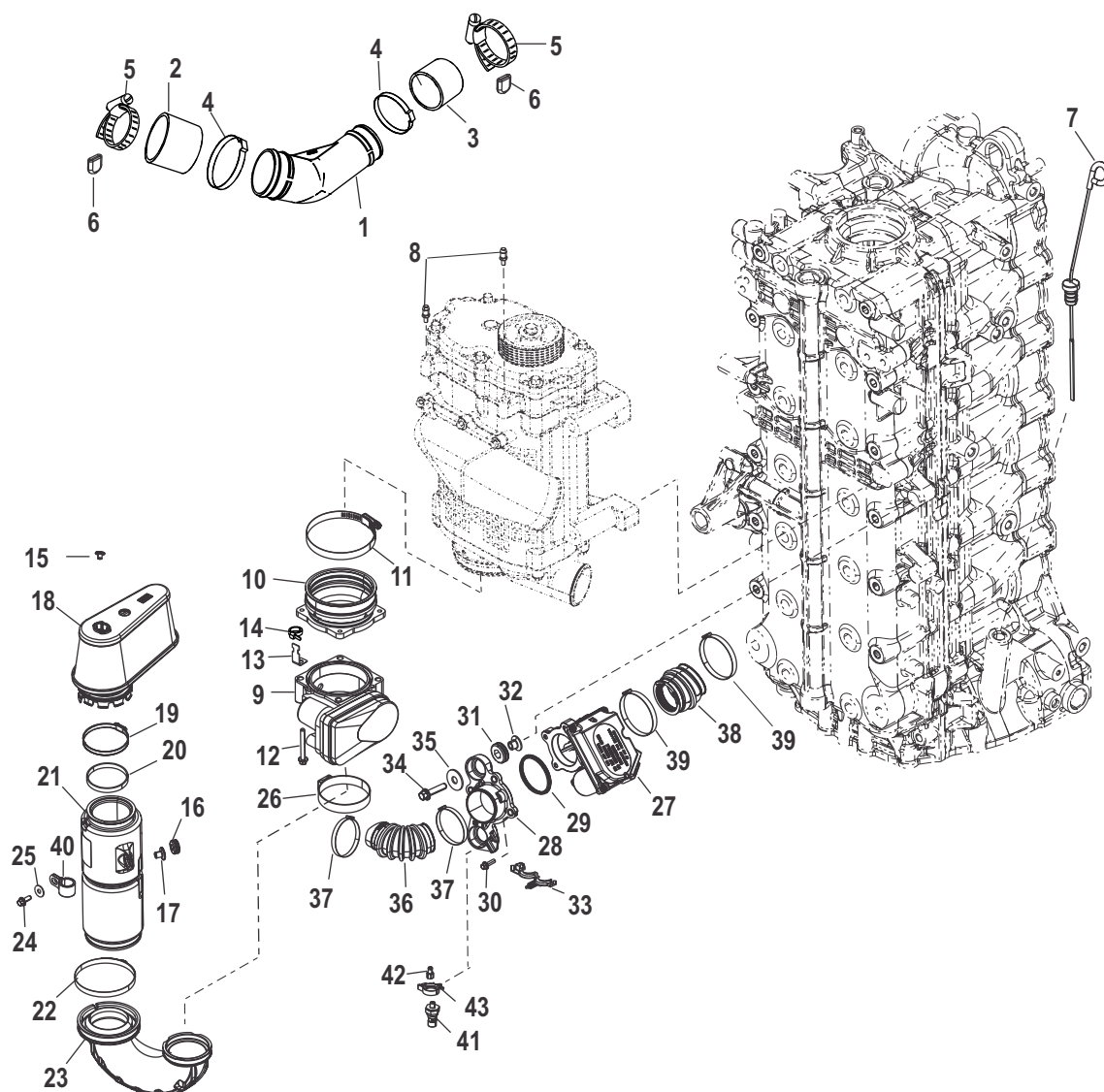
Fuel Supply Module 2B457610 and Up

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0000	8M0132732	FUEL SUPPLY MODULE		1	
1	0000	8M0053726	FSM TOP HOUSING		1	
2	0010	8M0053756	SCREW Plastite W/ HX WSR HD		4	
3		NSS	NOT SOLD SEPARATE O-Ring		2	[1]
4		NSS	NOT SOLD SEPARATE Spacer		1	[1]
5	0000	8M0053749	REGULATOR ASSEMBLY		1	
6		NSS	NOT SOLD SEPARATE O-Ring		1	[1]
7		NSS	NOT SOLD SEPARATE Seal		3	[1]
8	0036	8M0130877	FSM CAP		1	
9		NSS	NOT SOLD SEPARATE O-Ring		2	[1]
10	0032	8M0053755	TUBE Suction		1	
11		NSS	NOT SOLD SEPARATE Seal		2	[1]
12	0000	8M0103288	PUMP ASSEMBLY High Pressure		1	
13	0000	8M0103289	PUMP ASSEMBLY Low Pressure		1	
14		NSS	NOT SOLD SEPARATE Seal		4	[1]
15		NSS	NOT SOLD SEPARATE O-Ring		4	[1]
16	0032	8M0120073	TUBE Water		2	
17	0032	8M0130873	TUBE Fuel		2	
18		NSS	NOT SOLD SEPARATE Seal		1	[1]
19	0000	8M0130878	FSM BOTTOM HOUSING		1	
20	0025	895319	GROMMET		1	
21	0023	856954	BUSHING		1	
22	0025	8M0086888	GROMMET FSM Harness		1	
23	0084	8M6004776	HARNESS ASSEMBLY		1	
24		NSS	NOT SOLD SEPARATE O-Ring		1	[1]
25		NSS	NOT SOLD SEPARATE O-Ring		1	[1]
-	0000	8M0133370	FSM SEAL KIT		1	

PART NOTES:

[1] - COMPONENT OF FSM SEAL KIT 8M0133370

Induction Components

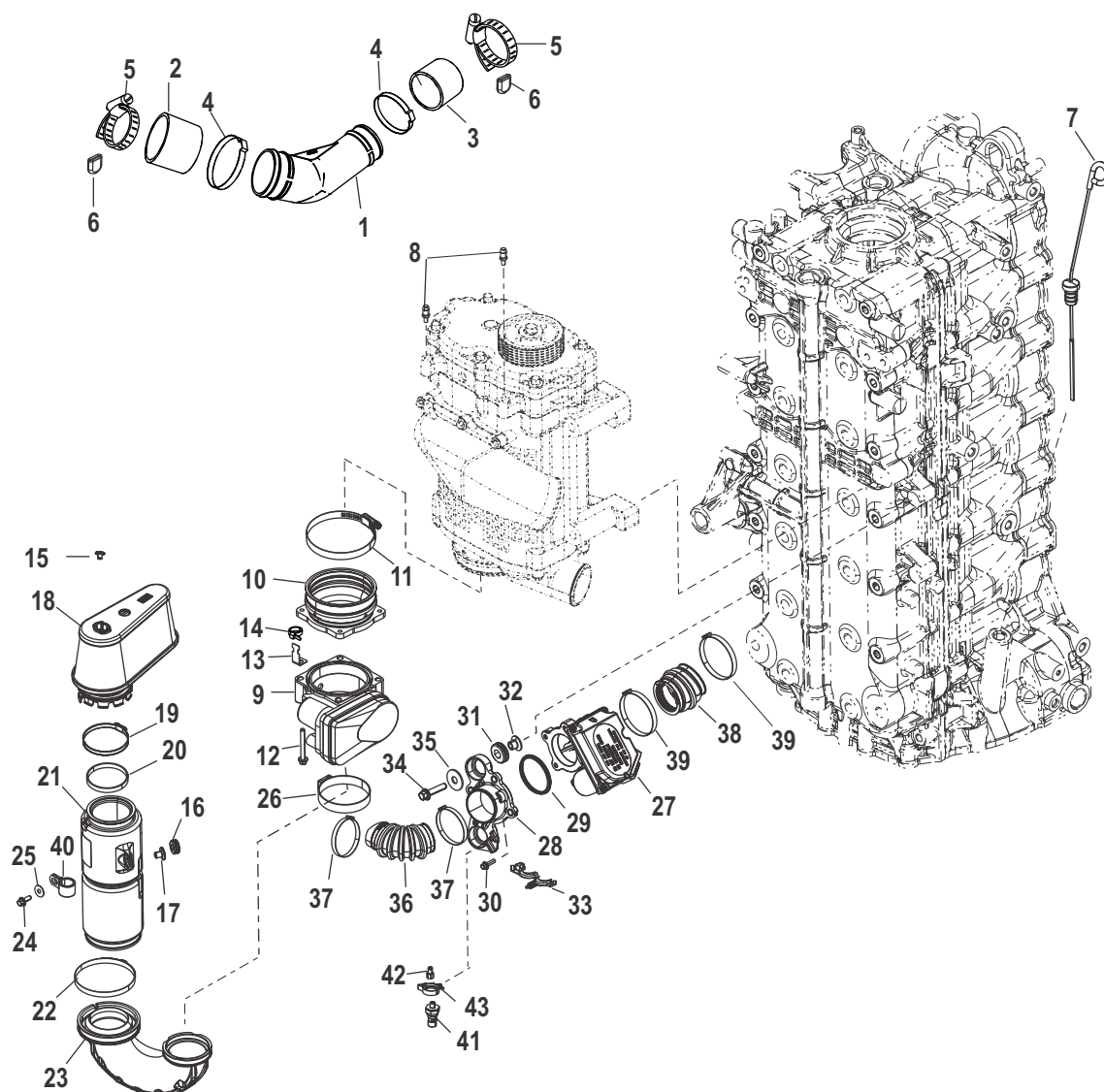


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Induction Components

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	8M0035481	TUBE ASSEMBLY Hot Air Duct		1	
2	0032	896259	HOSE		1	
3	0032	896271	HOSE		1	
4	0054	893342	CLAMP		2	
5	0054	893342	CLAMP		2	
6	0019	8M0074364	CAP		2	
7	0000	898022	DIPSTICK Oil		1	
8	0017	888517	PIN		2	
9	0000	888991T04	CONTROL ASSEMBLY Throttle - Electronic		1	
10	0000	87928815T	ISOLATOR		1	
11	0054	815504256	CLAMP Worm Gear		1	
12	0010	88552550	SCREW (M6 x 50 MM) Stainless Steel		4	
13	0000	884353	BRACKET		2	
14	0054	816311T	TIE STRAP (8.00 Inches)		2	
15	0019	8M0088815	PLUG Panel		1	
16	0025	8349851	GROMMET		1	
17	0023	856954	BUSHING		1	
18	0035	893318T02	FILTER Air		1	
19	0054	895842	CLAMP		1	
20	0027	893317	GASKET		1	
21	0000	8M0007183	RESONATOR		1	
22	0054	888988027	CLAMP		1	
23	0000	8M0089697	DUCT Inlet		1	
24	0010	88552525	SCREW (M6 x 25 MM) Stainless Steel		1	
25	0012	65567	WASHER (.265 x .750 x .048) Stainless Steel		1	
26	0054	888988016	CLAMP (96.5 mm)		1	
27	0000	884408A08	VALVE KIT Control - Electric Boost		1	
28	0000	887939007	PLATE Boost Valve Mounting		1	
29	0025	892079	O-RING		1	
30	0010	88552520	SCREW (M6 x 20 MM) Stainless Steel		4	
31	0025	833155	GROMMET		2	
32	0023	8502341	BUSHING		2	
33	0054	859376	CLIP		1	
34	0010	88552635	SCREW (M8 x 35 MM)		2	
35	0012	817274	WASHER (.344 x 1.00 x .063) Stainless Steel		2	
36	0032	887937006	HOSE		1	
37	0054	888988002	CLAMP (57.5 mm)		2	
38	0032	887938003	TUBE Rear		1	
39	0054	888988004	CLAMP (62.0 mm)		2	
40	0054	8589781	CLIP Fuel Hose		1	
41	0000	881879T25	SENSOR ASSEMBLY Pitot		1	

Induction Components



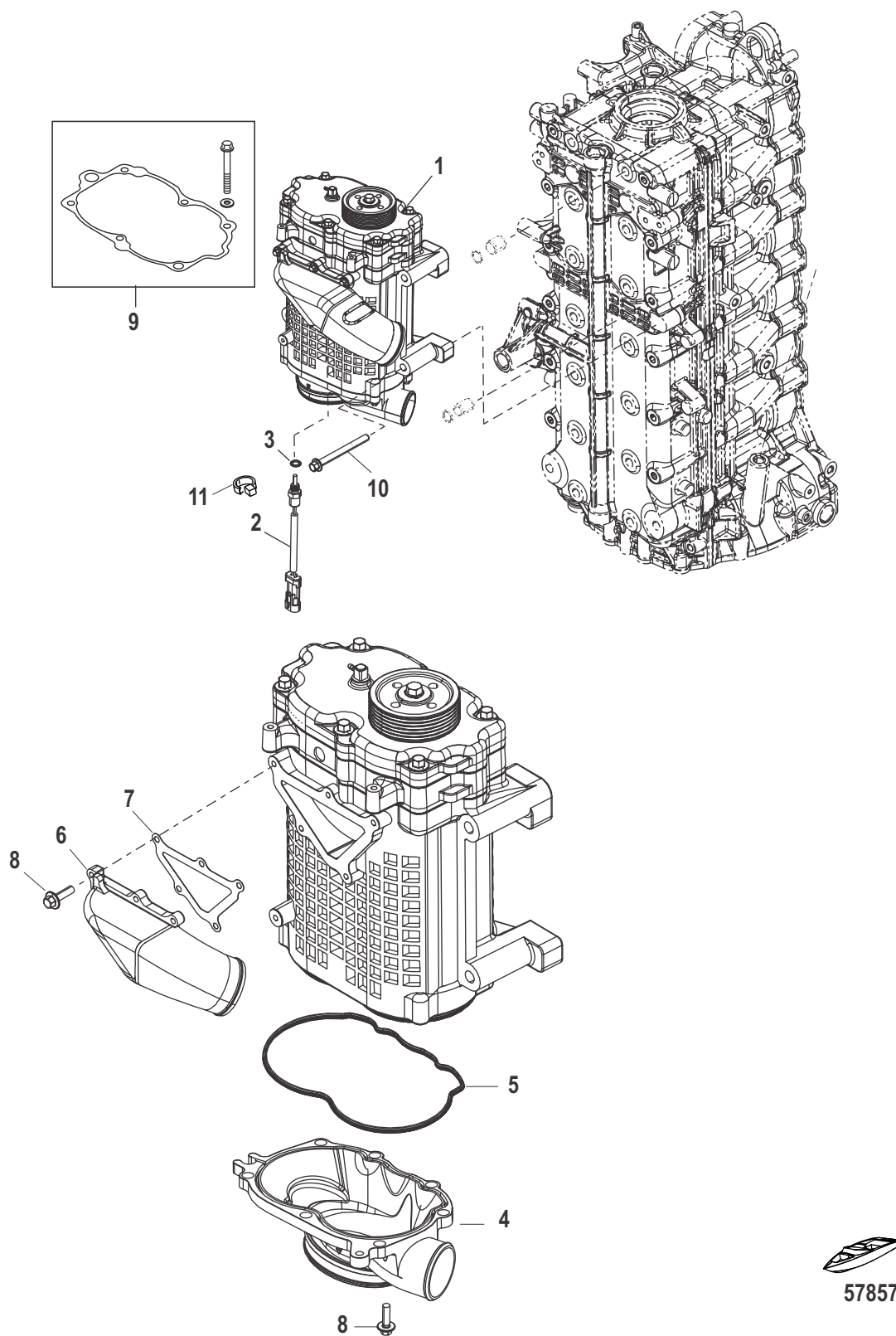
61366

Cat.# 90-8M0103726

Induction Components

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
42	0022	892403	FITTING		1	
43	0054	883066	CLIP (.865)		1	

SuperCharger



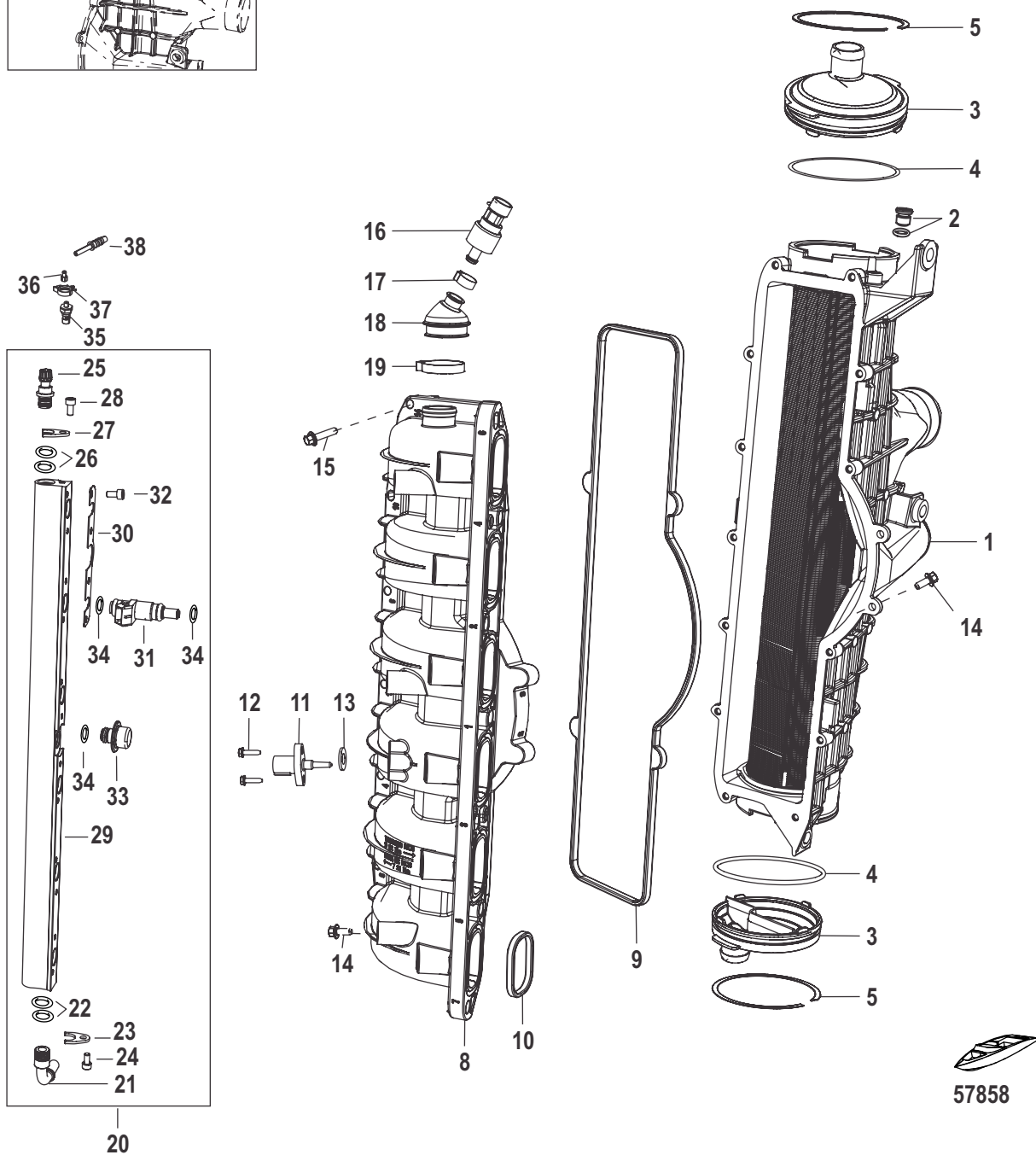
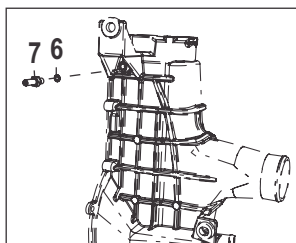
SuperCharger

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	8M0102809	SUPERCHARGER		1	[1]
2	0000	885342002	SENSOR ASSEMBLY		1	
3	0025	896699	O-RING (1.78 mm x .08 mm)		1	
4		8M0104803	DUCT ASSEMBLY Inlet		1	
5	0027	888947501	GASKET		1	
6	0000	8M0033976	DUCT KIT Outlet		1	
7	0027	888947504	GASKET		1	
8	0010	888947502	BOLT		9	
9	0023	847803A02	BUSHING/GASKET KIT		1	
10	0010	885527105	SCREW (M10 x 105)		4	
11	0000	56762	TIE STRAP (4.00 Inches)		1	

PART NOTES:

- [1] - Alternate part numbers:
- 8M0102809Service Part
- 8M0124363Reman

Charge Cooler/Intake Manifold



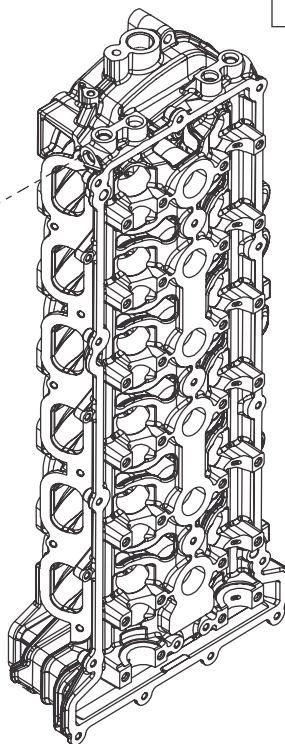
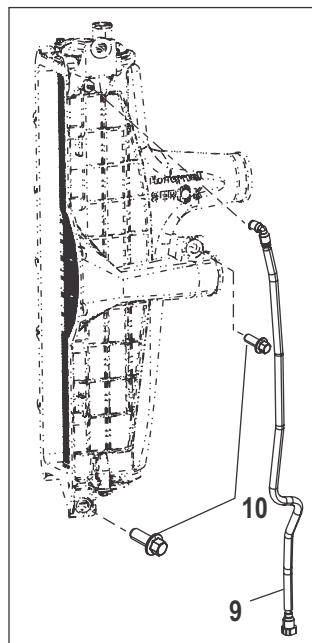
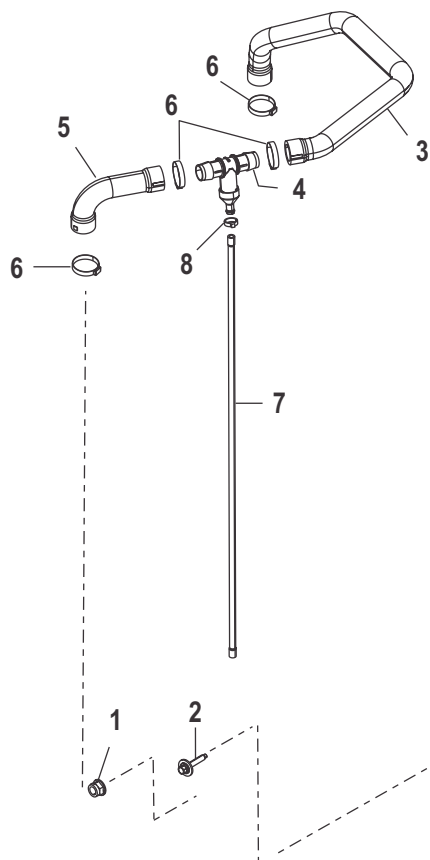
57858

Charge Cooler/Intake Manifold

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0000	8M0092408	MODULE ASSEMBLY Integrated Air Fuel		1	
1	0000	8M0092462	CAC ASSEMBLY		1	
2	0019	8M0048079	PLUG 8MM		1	
3	0000	8M0046698	END CAP ASSEMBLY		2	
4	0025	8M0039516	O-RING		1	
5	0053	8M0039464	RING Retaining		1	
6	0025	8M0040116	O-RING		1	
7	0022	8M0039993	FITTING		1	
8	0000	8M0083678	MANIFOLD ASSEMBLY Intake		1	
9	0000	895019	SEAL Manifold to CAC		1	
10	0000	895020	SEAL Manifold Head		6	
11	0000	891663001	SENSOR ASSEMBLY Temperature		1	
12	0010	8M0041480	SCREW		2	
13	0025	892317001	O-RING		1	
14	0010	88552516	SCREW (M6 x 16 MM) Stainless Steel Fuel Rail to Manifold		3	
14	0010	88552516	SCREW (M6 x 16 MM) Stainless Steel CAC to Manifold		2	
15	0010	88552525	SCREW (M6 x 25 MM) Stainless Steel Manifold to CAC		13	
16	0000	8M6000639	SENSOR Pressure Pressure		1	
17	0054	13791	CLAMP (15.7)		1	
18	0000	8M0041053	BOOT MAP Sensor		1	
19	0054	888988001	CLAMP (36.1 mm)		1	
20	0000	8M0041080	FUEL RAIL ASSEMBLY		1	
21	0032	8M0047054	TUBE KIT Fuel Inlet		1	
22		NSS	NOT SOLD SEPARATE O-RING Tube		1	
23	0000	8M0041097	BRACKET Retaining		1	
24	0010	8M0041100	SCREW (M5 x 10)		1	
25	0000	8M0047053	VALVE KIT Shrader		1	
26		NSS	NOT SOLD SEPARATE O-ring-Shrader Valve		1	
27	0000	8M0041097	BRACKET Retaining		1	
28	0010	8M0041100	SCREW (M5 x 10)		1	
29		NSS	NOT SOLD SEPARATE FUEL RAIL		1	
30	0000	8M0041096	BRACKET Fuel Injector Mounting		3	
31	0000	8M0041571	INJECTOR ASSEMBLY Fuel		6	
32	0010	8M0041100	SCREW (M5 x 10)		12	
33	0000	8M0041101	DAMPER Fuel Rail		1	
34	0025	851889	O-RING		1	
35	0000	8M0103315	PITOT SENSOR KIT		1	
36	0022	892403	FITTING		1	
37	0054	883066	CLIP (.865)		1	
38	0022	859731	FITTING Adapter		1	
-	0025	8M0132737	O-RING KIT		1	

Charge Cooler/Intake Manifold

Charge Cooler/Intake Manifold Hose Routings

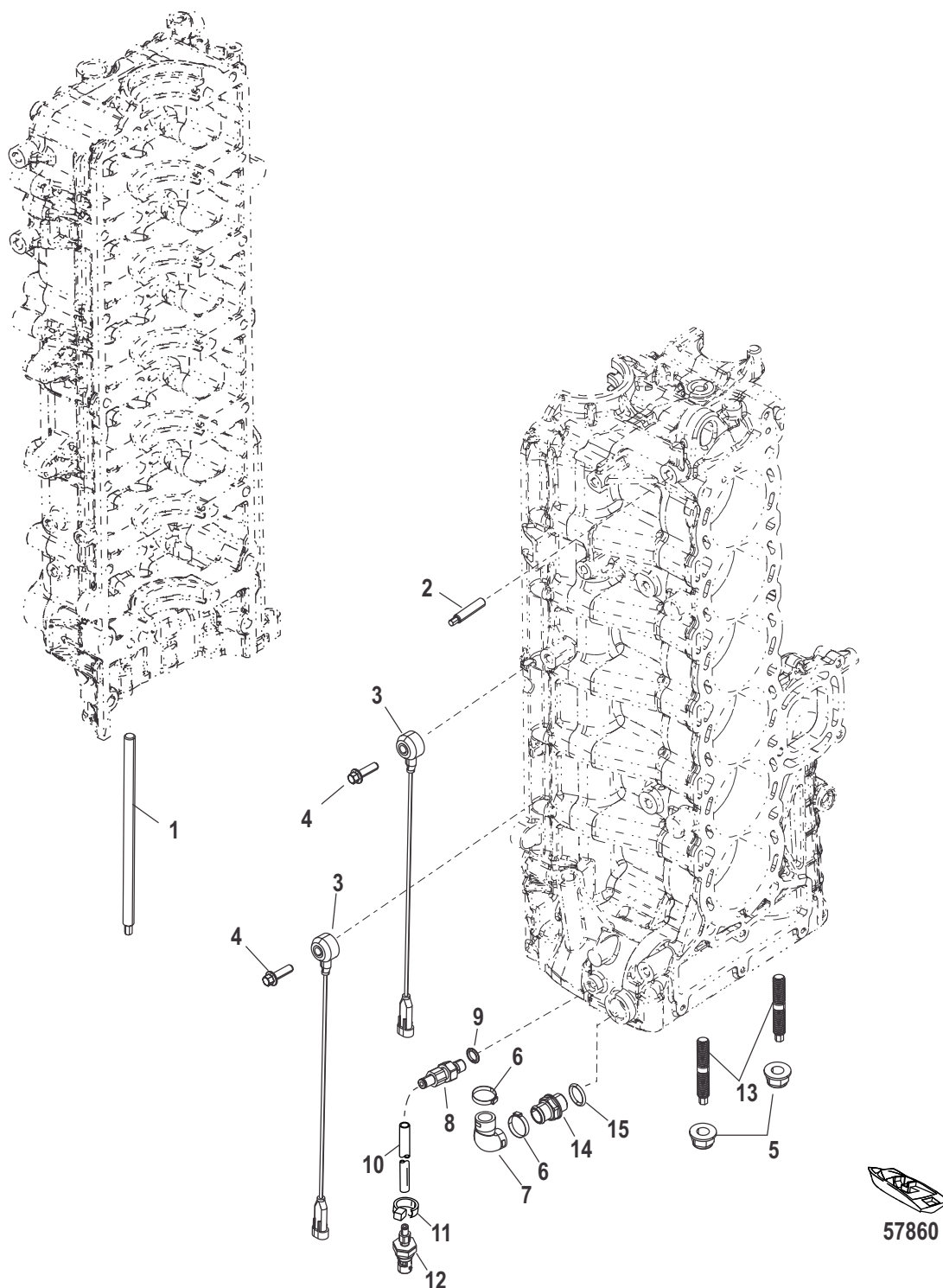


57859

Charge Cooler/Intake Manifold Hose Routings

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0011	826292	NUT (M10) Brass/Nickel Plated		1	
2	0010	8M0048051	SCREW (M6 x 30) Stainless Steel		7	
-		NSS	NOT SOLD SEPARATE Hose Assembly		1	
3	0032	889593001	HOSE		1	
4	0022	889633A04	FITTING ASSEMBLY Flushing		1	
5	0032	889592001	HOSE		1	
6	0054	888988008	CLAMP (34.6 MM)		2	
7	0032	892967	HOSE		1	
8	0054	850181	TIE STRAP (11.750 Inches)		1	
9	0032	8M0087119	HOSE Manifold Reference Upper		1	
10	0010	88552730	SCREW (M10 x 30)		2	

Port Cylinder Block Components



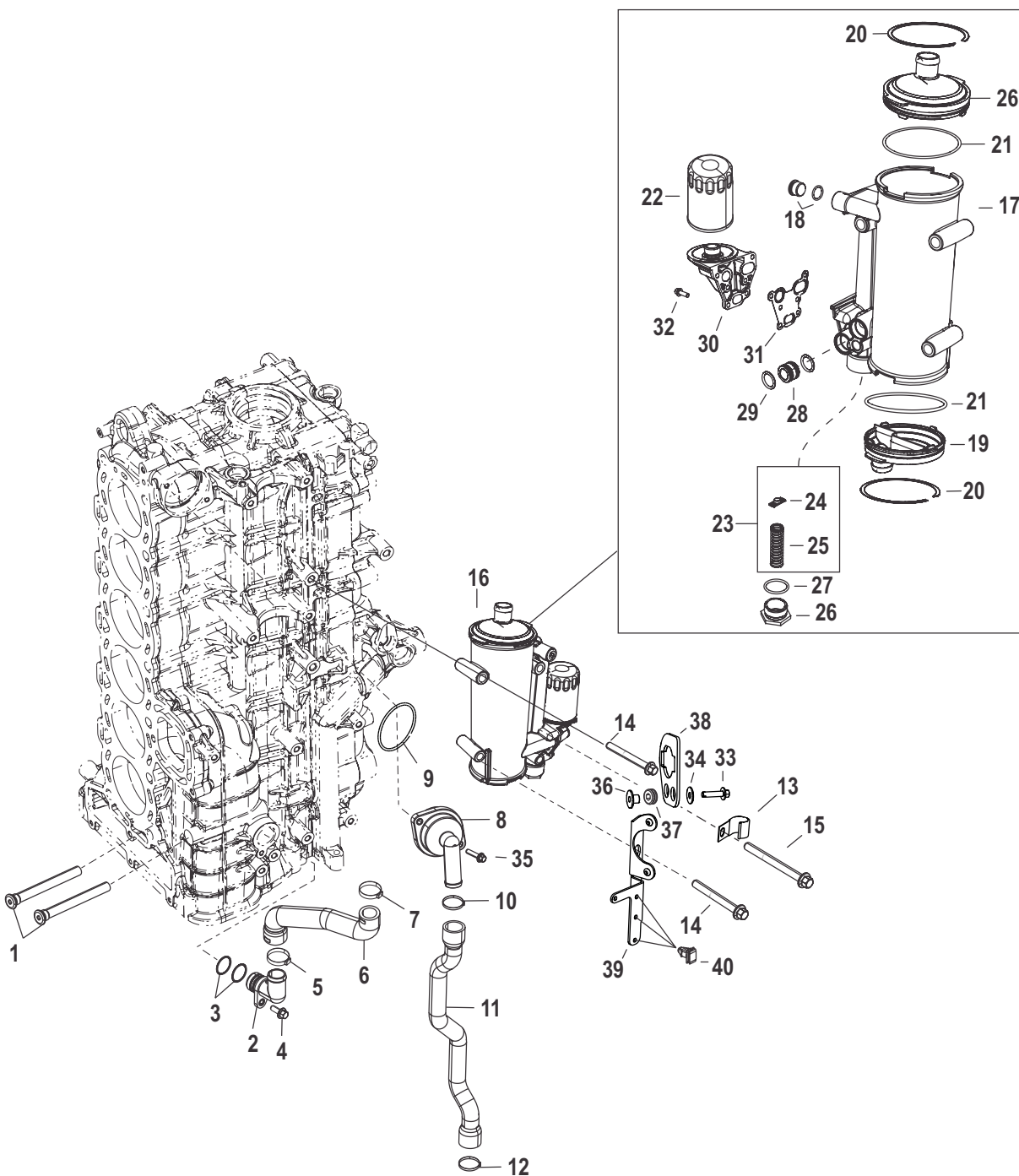
Port Cylinder Block Components

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0016	8M0022158	STUD (M10 x 205)		10	
2	0016	8M0022162	STUD (M10 x 60)		1	
3	0000	8M6002872	SENSOR ASSEMBLY Knock		2	
4	0010	8M0093638	SCREW (M8 x 20)		2	
5	0011	826365	NUT (M8)		2	[1]
6	0054	888988008	CLAMP (34.6 MM)		2	[1]
7	0032	8M0043736	HOSE		1	
8	0022	896094A01	FITTING ASSEMBLY		1	[1]
9	0025	896699	O-RING (1.78 mm x .08 mm)		1	[1]
10	0032	85978571	TUBING (52.00 Inches Bulk) To Water Pressure Sensor - Cut to 21.5 Inches		1	
11	0054	816311T	TIE STRAP (8.00 Inches)		1	
12	0000	881879T26	SENSOR Pressure Water		1	
13	0016	8M0000274	STUD (M8 x 44)		2	[1]
14	0022	885517A05	FITTING ASSEMBLY		1	
15	0025	892077	O-RING		1	
-	0061	896966A07	ASSEMBLY Long Block		1	
-	0061	8M0162891	POWERHEAD ASSEMBLY Reman Dressed	[2B144123] THRU [2B578935]	1	

PART NOTES:

[1] - COMPONENT OF POWERHEAD/PARTIAL ENGINE 895247A07

Starboard Cylinder Block/Oil Cooler

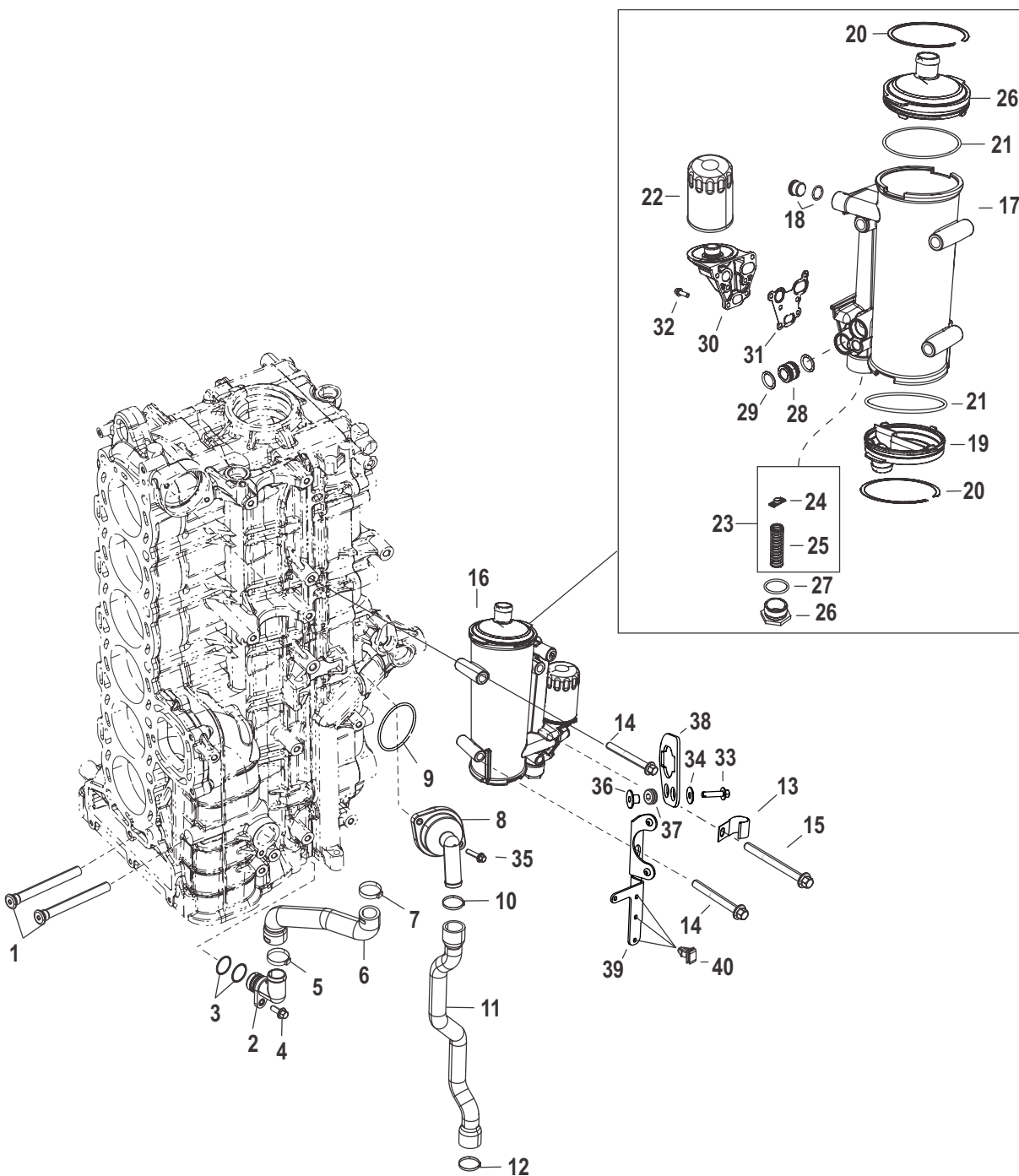


Starboard Cylinder Block/Oil Cooler

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	892404A05	DEFLECTOR ASSEMBLY Water		2	[1]
2	0022	885518A02	FITTING ASSEMBLY		1	
3	0025	62701	O-RING		2	
4	0010	88552516	SCREW (M6 x 16 MM) Stainless Steel		1	
5	0054	888988011	CLAMP (38.1 MM)		1	
6	0032	888930003	HOSE		1	
7	0054	888988008	CLAMP (34.6 MM)		1	
8	0000	892864T04	THERMOSTAT ASSEMBLY		1	
9	0025	8M0005958	O-RING		1	
10	0054	888988001	CLAMP (36.1 mm)		1	[1]
11	0032	892865	HOSE Thermostat		1	
12	0054	888988007	CLAMP (42.5 mm)		1	[1]
13	0054	78945	J CLAMP		1	
14	0010	88552785	SCREW (M10 x 85)		3	
15	0010	885527105	SCREW (M10 x 105)		1	
16	0000	8M0092405	MODULE Integrated Oil		1	
17		NSS	NOT SOLD SEPARATE Oil Cooler Housing		1	
18	0019	891953	PLUG (18 mm)		2	
19	0000	8M0046698	END CAP ASSEMBLY		2	
20	0053	8M0039464	RING Retaining		1	
21	0025	8M0039516	O-RING		1	
22	0035	877769K01	FILTER Oil (Mercury Branded)		1	[2]
23	0000	8M0046693	THERMOSTAT ASSEMBLY		1	
24		NSS	NOT SOLD SEPARATE Thermostat Stop		1	
25		NSS	NOT SOLD SEPARATE SPRING		1	
26	0019	8M0046697	PLUG		1	
27		NSS	NOT SOLD SEPARATE O-RING		1	
28	0000	8M0046696	ADAPTER ASSEMBLY (Contains 2 Adaptors)		1	
29		NSS	NOT SOLD SEPARATE O-RING		4	
30	0000	8M0046694	HOUSING ASSEMBLY		1	
31	0027	8M0034568	GASKET		1	
32	0010	88552516	SCREW (M6 x 16 MM) Stainless Steel		2	
33	0010	82129125	SCREW (M6 x 25 MM)		2	
34	0012	65567	WASHER (.265 x .750 x .048) Stainless Steel		2	
35	0010	88552525	SCREW (M6 x 25 MM) Stainless Steel		2	
36	0023	822003	BUSHING		2	
37	0025	834985	GROMMET		2	
38	0000	8M0011480	PLATE Mounting, 14 Pin		1	
39	0000	8M0011478	BRACKET Mounting, 14 Pin		1	
40	0054	879962	CLIP		3	
-	0027	880552A07	GASKET SET Powerhead		1	

Starboard Cylinder Block/Oil Cooler

Starboard Cylinder Block/Oil Cooler



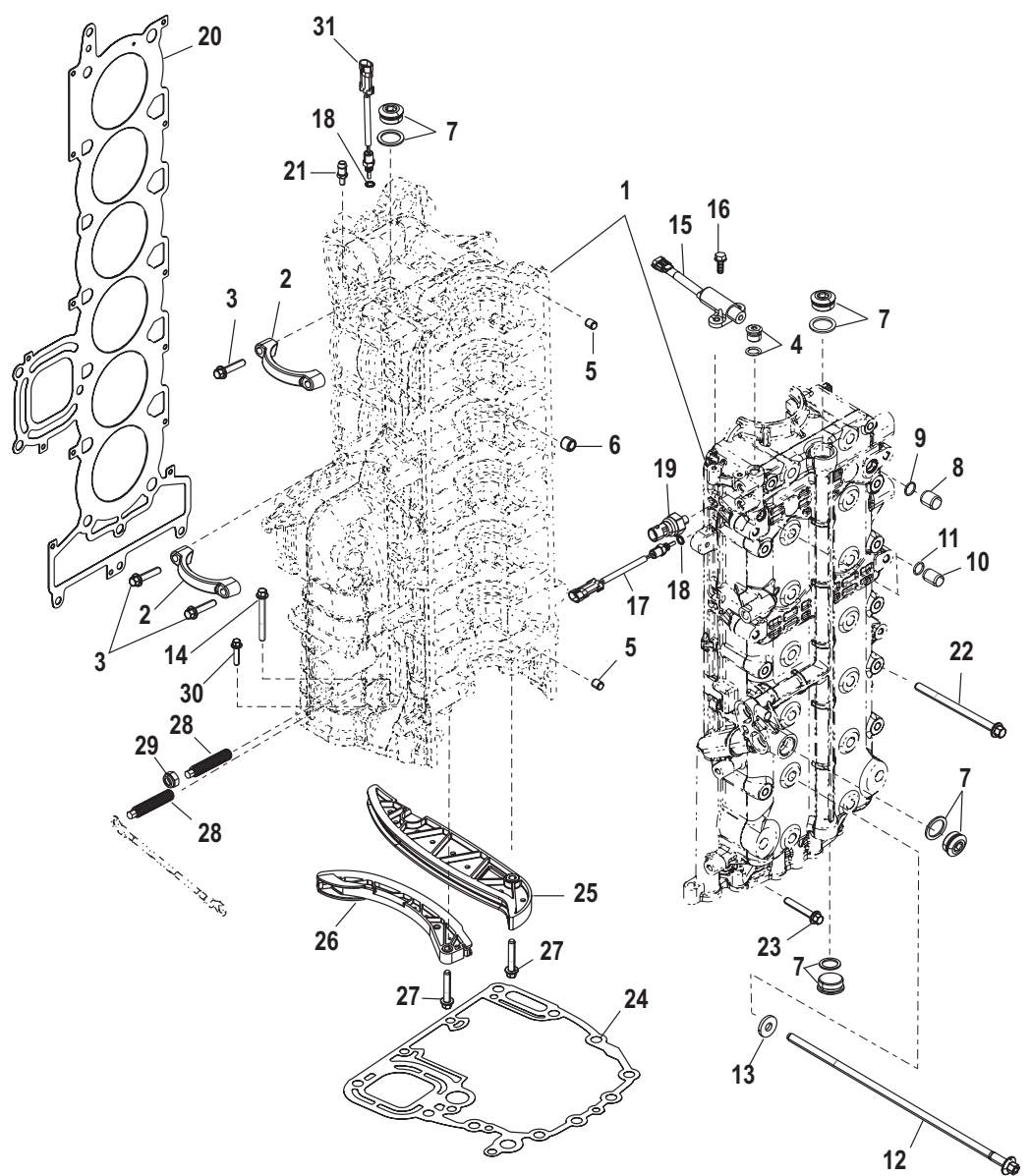
Starboard Cylinder Block/Oil Cooler

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0061	896966A07	ASSEMBLY Long Block		1	
-	0061	8M0162891	POWERHEAD ASSEMBLY Reman Dressed	[2B144123] THRU [2B578935]	1	

PART NOTES:

- [1] - COMPONENT OF POWERHEAD/PARTIAL ENGINE 895247A07
- [2] - Alternate part numbers:
877769K01MPP
877769Q01QS

Cylinder Block



57862

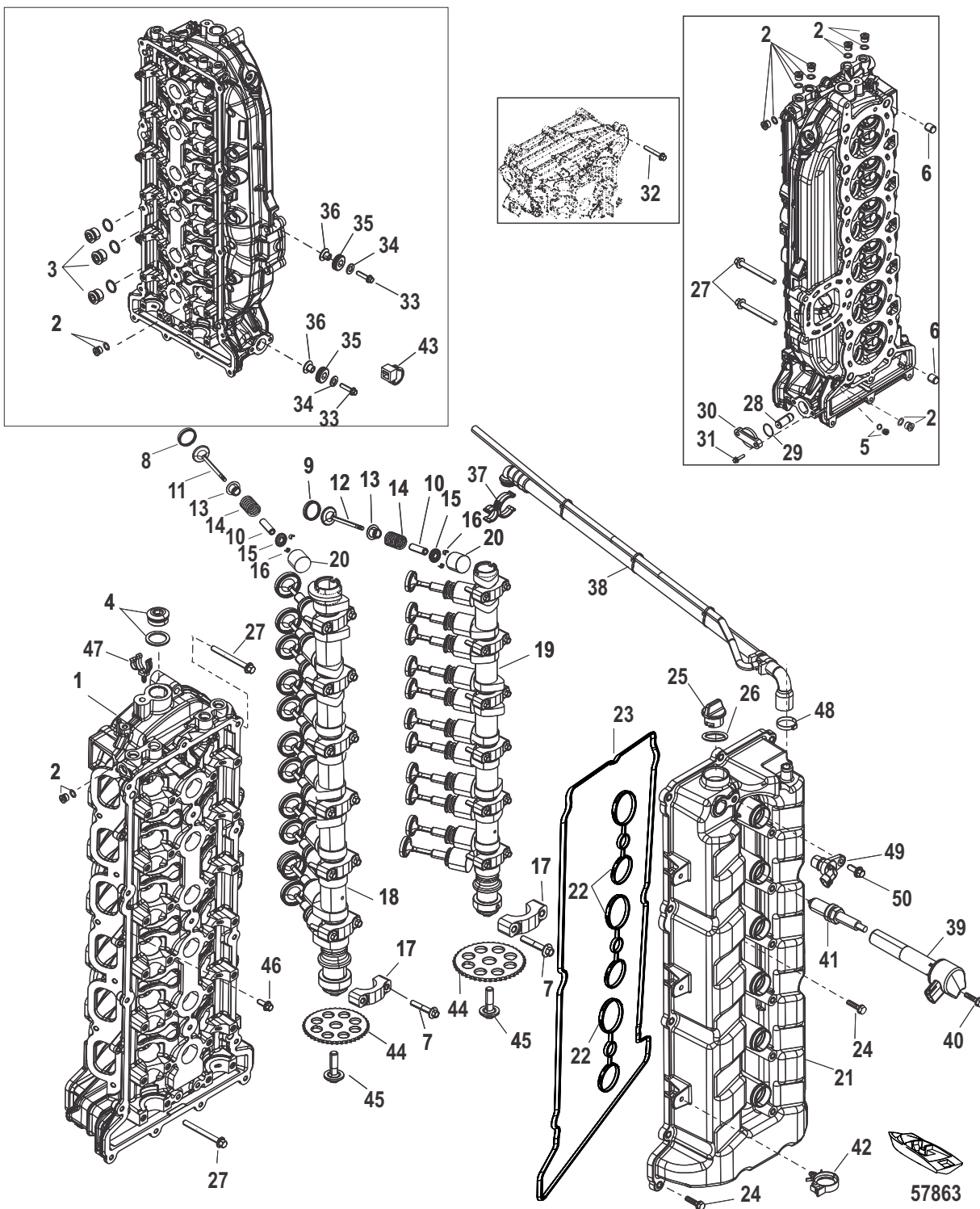
Cylinder Block

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0800	8M0103280	CYLINDER BLOCK		1	[1]
2	0000	8M0041759	BRACKET Mounting-Starter Motor		2	[1]
3	0010	88552640	SCREW (M8 x 40)		4	[1]
4	0019	889767	PLUG (12 mm)		1	[1]
5	0017	43044	PIN Dowel - Without Hole (.375 x .625)		2	[1]
6	0023	893392001	DAMPER		14	[1]
7	0019	896951	PLUG (24 mm)		4	[1]
8	0017	880524	PIN Dowel (14 MM)		1	[1]
9	0025	884409	O-RING		1	[1]
10	0017	884424	PIN Dowel (11 mm)		1	[1]
11	0025	884423	O-RING		1	[1]
12	0010	8M4501000	SCREW (M10 X 342)		14	[1]
13	0012	892573001	WASHER		14	[1]
14	0010	88552675	SCREW (M8 x 75)		1	[1]
15	0000	8M0082988	SENSOR Crankshaft Position		1	[1]
16	0010	40011107	SCREW (M5 x 16) Stainless Steel		2	[1]
17	0000	8M0010146	SENSOR	Oil Temperature	1	[1]
18	0025	896699	O-RING (1.78 mm x .08 mm)		2	[1]
19	0000	8M6000637	SENSOR Pressure		1	[1]
20	0027	8M0033476	GASKET Head		1	[1]
21	0017	888517	PIN		1	
22	0010	895810115	SCREW (M8 x 115)		12	[1]
23	0010	895810050	SCREW (M8 x 50)		2	[1]
24	0027	880624003	GASKET Block to Adaptor		1	[1]
25	0000	880559	GUIDE Fixed		1	[1]
26	0000	880557	GUIDE Moveable		1	[1]
27	0010	892456045	SCREW		2	[1]
28	0016	8M0022160	STUD (M8 x 43)		2	[1]
29	0011	401388	NUT (M8) Stainless Steel		1	[1]
30	0010	88552635	SCREW (M8 x 35 MM)		1	[1]
31	0000	8M0010146	SENSOR	Block Water Temperature	1	[1]
-	0027	880552A07	GASKET SET Powerhead		1	
-	0061	896966A07	ASSEMBLY Long Block		1	

PART NOTES:

[1] - COMPONENT OF POWERHEAD/PARTIAL ENGINE 895247A07

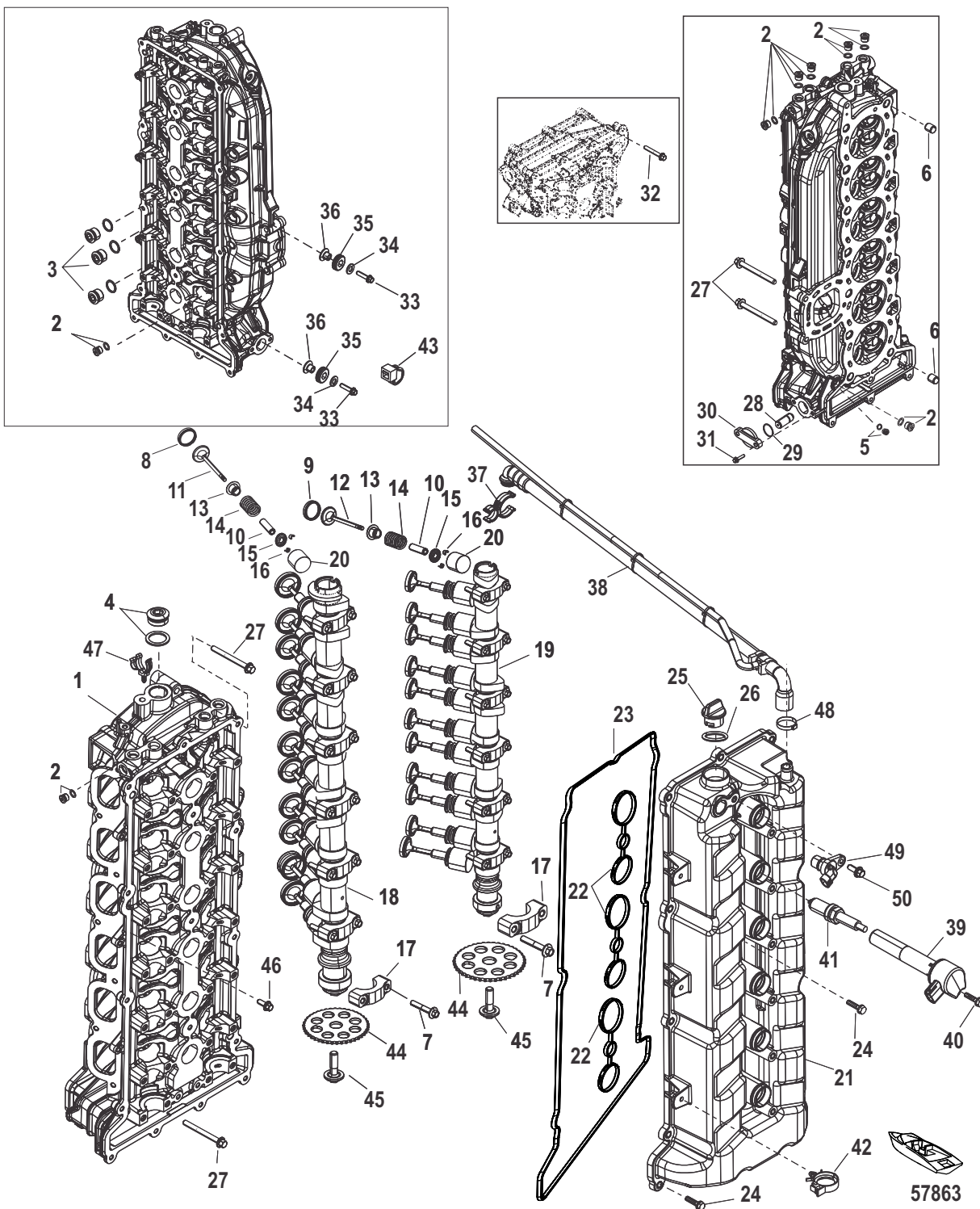
Cylinder Head and Camshaft



Cylinder Head and Camshaft

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0900	880536A15	CYLINDER HEAD ASSEMBLY		1	[1]
1	0900	8M0103282	CYLINDER HEAD ASSEMBLY Basic		1	[2]
2	0019	8M0047994	PLUG (12 MM)		8	[2]
3	0019	8M0047995	PLUG (18 MM)		3	[2]
4	0019	8M0047996	PLUG (24 MM)		1	[2]
5	0019	8M0047992	PLUG (10 MM)		1	[2]
6	0017	880524	PIN Dowel (14 MM)		2	[2]
7	0010	892454035	BOLT (M6 x 36)		28	[2]
8	0000	880533	SEAT Intake Valve		12	[2]
9	0000	8M0089477	SEAT Exhaust Seat Exhaust Valve		12	[2]
10	0000	880537	GUIDE Intake Exhaust Valve Intake and Exhaust Valves		24	[2]
11	0020	898907	VALVE Intake		12	[2]
12	0020	898908	VALVE Exhaust		12	[2]
13	0026	896880	SEAL Valve		24	[2]
14	0024	8M0103092	SPRING VALVE KIT		24	[2]
15	0000	8M0908500	RETAINER ASSEMBLY Valves		24	[2]
16	0028	880543	KEY		48	[2]
17		NSS	NOT SOLD SEPARATE CAP		14	[2]
18	0400	892112T05	CAMSHAFT Intake		1	[2]
19	0400	892113T04	CAMSHAFT Exhaust		1	[2]
20	0000	899912001	TAPPET (2.996)		24/AR	[2]
20	0000	899912002	TAPPET (3.021)		24/AR	[2]
20	0000	899912003	TAPPET (3.046)		24/AR	[2]
20	0000	899912004	TAPPET (3.071)		24/AR	[2]
20	0000	899912005	TAPPET (3.096)		24/AR	[2]
20	0000	899912006	TAPPET (3.118)		24/AR	[2]
20	0000	899912007	TAPPET (3.138)		24/AR	[2]
20	0000	899912008	TAPPET (3.158)		24/AR	[2]
20	0000	899912009	TAPPET (3.178)		24/AR	[2]
20	0000	899912010	TAPPET (3.198)		24/AR	[2]
20	0000	899912011	TAPPET (3.218)		24/AR	[2]
20	0000	899912012	TAPPET (3.238)		24/AR	[2]
20	0000	899912013	TAPPET (3.258)		24/AR	[2]
20	0000	899912014	TAPPET (3.278)		24/AR	[2]
20	0000	899912015	TAPPET (3.298)		24/AR	[2]
20	0000	899912016	TAPPET (3.318)		24/AR	[2]
20	0000	899912017	TAPPET (3.338)		24/AR	[2]
20	0000	899912018	TAPPET (3.358)		24/AR	[2]
20	0000	899912019	TAPPET (3.378)		24/AR	[2]
20	0000	899912020	TAPPET (3.398)		24/AR	[2]
20	0000	899912021	TAPPET (3.418)		24/AR	[2]
20	0000	899912022	TAPPET (3.438)		24/AR	[2]
20	0000	899912023	TAPPET (3.458)		24/AR	[2]
20	0000	899912024	TAPPET (3.478)		24/AR	[2]

Cylinder Head and Camshaft

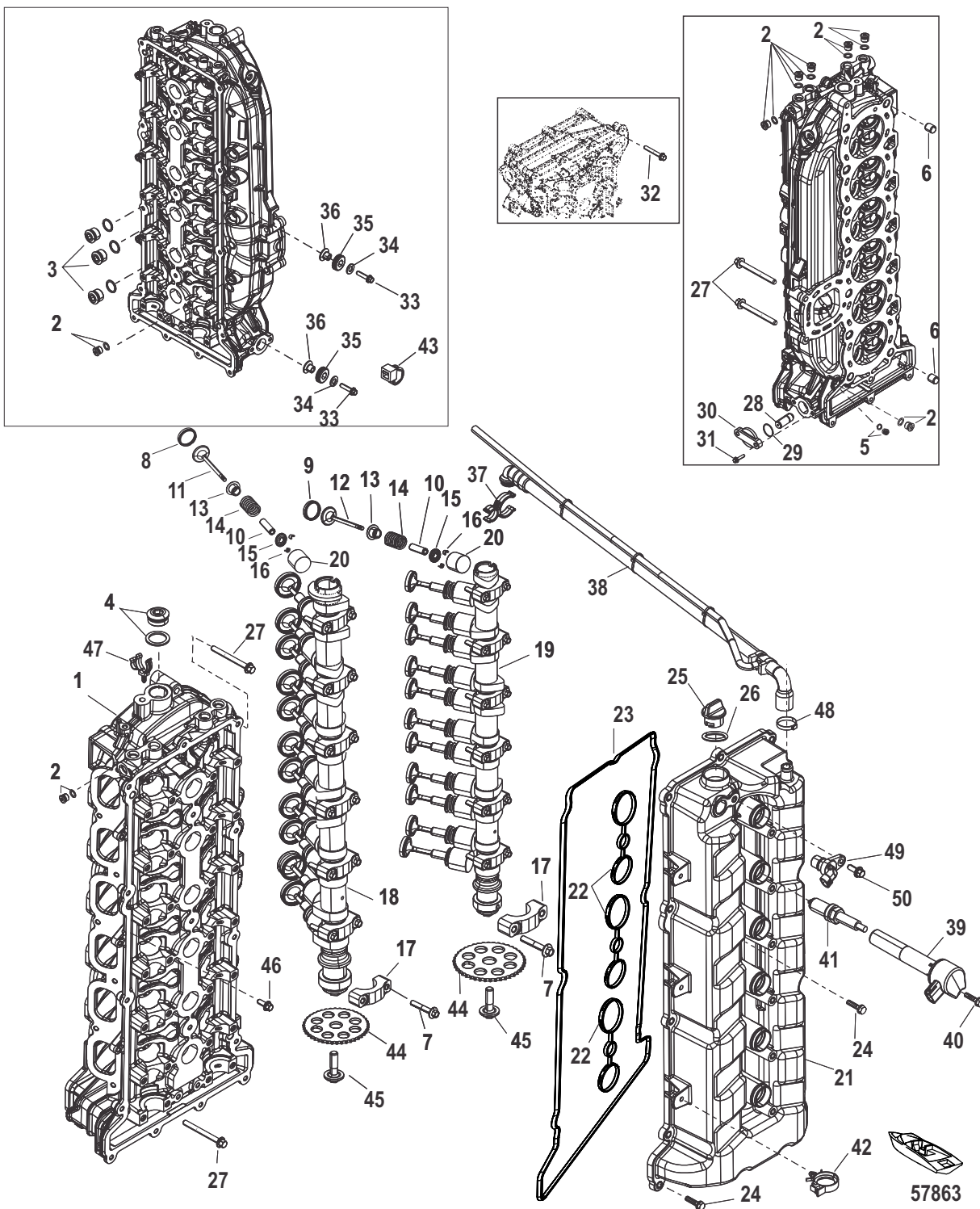


Cylinder Head and Camshaft

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
20	0000	899912025	TAPPET (3.498)		24/AR	[2]
20	0000	899912026	TAPPET (3.518)		24/AR	[2]
20	0000	899912027	TAPPET (3.538)		24/AR	[2]
20	0000	899912028	TAPPET (3.558)		24/AR	[2]
20	0000	899912029	TAPPET (3.578)		24/AR	[2]
20	0000	899912030	TAPPET (3.598)		24/AR	[2]
20	0000	899912031	TAPPET (3.621)		24/AR	[2]
20	0000	899912032	TAPPET (3.646)		24/AR	[2]
20	0000	899912033	TAPPET (3.671)		24/AR	[2]
20	0000	899912034	TAPPET (3.696)		24/AR	[2]
20	0000	899912035	TAPPET (3.721)		24/AR	[2]
21	0000	892596T04	COVER ASSEMBLY Cam		1	[2]
22	0000	892584	SEAL		3	[2]
23	0000	8M6000959	SEAL		1	
24	0010	88552525	SCREW (M6 x 25 MM) Stainless Steel		3	[2]
25	0000	859578A1	PLUG ASSEMBLY Oil		1	[2]
26	0025	90196	O-RING (.921 x .139)		1	[2]
27	0010	88552660	SCREW (M8 x 60)		4	[2]
28	0000	898463A01	TENSIONER ASSEMBLY		1	[2]
29	0025	898836	O-RING Brown		1	[2]
30	1100	8M0064752	END CAP Cam Tensioner Tensioner		1	[2]
31	0010	88552525	SCREW (M6 x 25 MM) Stainless Steel		2	[2]
32	0010	88552540	SCREW (M6 x 40 MM) Stainless Steel		3	[2]
33	0010	88552635	SCREW (M8 x 35 MM)		2	[2]
34	0012	817274	WASHER (.344 x 1.00 x .063) Stainless Steel		2	[2]
35	0025	833155	GROMMET		2	[2]
36	0023	8502341	BUSHING		2	[2]
37	0054	892833	CLIP		1	
38	0032	889591A05	HOSE ASSEMBLY Breather		1	
39	0339	880615T01	COIL ASSEMBLY		6	
40	0010	88552525	SCREW (M6 x 25 MM) Stainless Steel		6	[2]
41	0033	889246Q39	SPARK PLUG NGK-ILFR6GE		6	[3]
42	0054	858954	CLIP (.625)		3	
43	0054	850181	TIE STRAP (11.750 Inches)		1	
44	0043	880550	SPROCKET Cam Drive		2	[2]
45	0010	8M0021532	SCREW (M12 x 40 MM)	(Left Hand)	2	[2]
46	0010	88552512	SCREW (M6 x 12 MM) Stainless Steel		3	
47	0054	889746001	CLIP		1	
48	0054	888988019	CLAMP (22.6 mm)		1	
49	0000	8M0011987	SENSOR	Camshaft Position	1	
50	0010	88552516	SCREW (M6 x 16 MM) Stainless Steel		1	

Cylinder Head and Camshaft

Cylinder Head and Camshaft



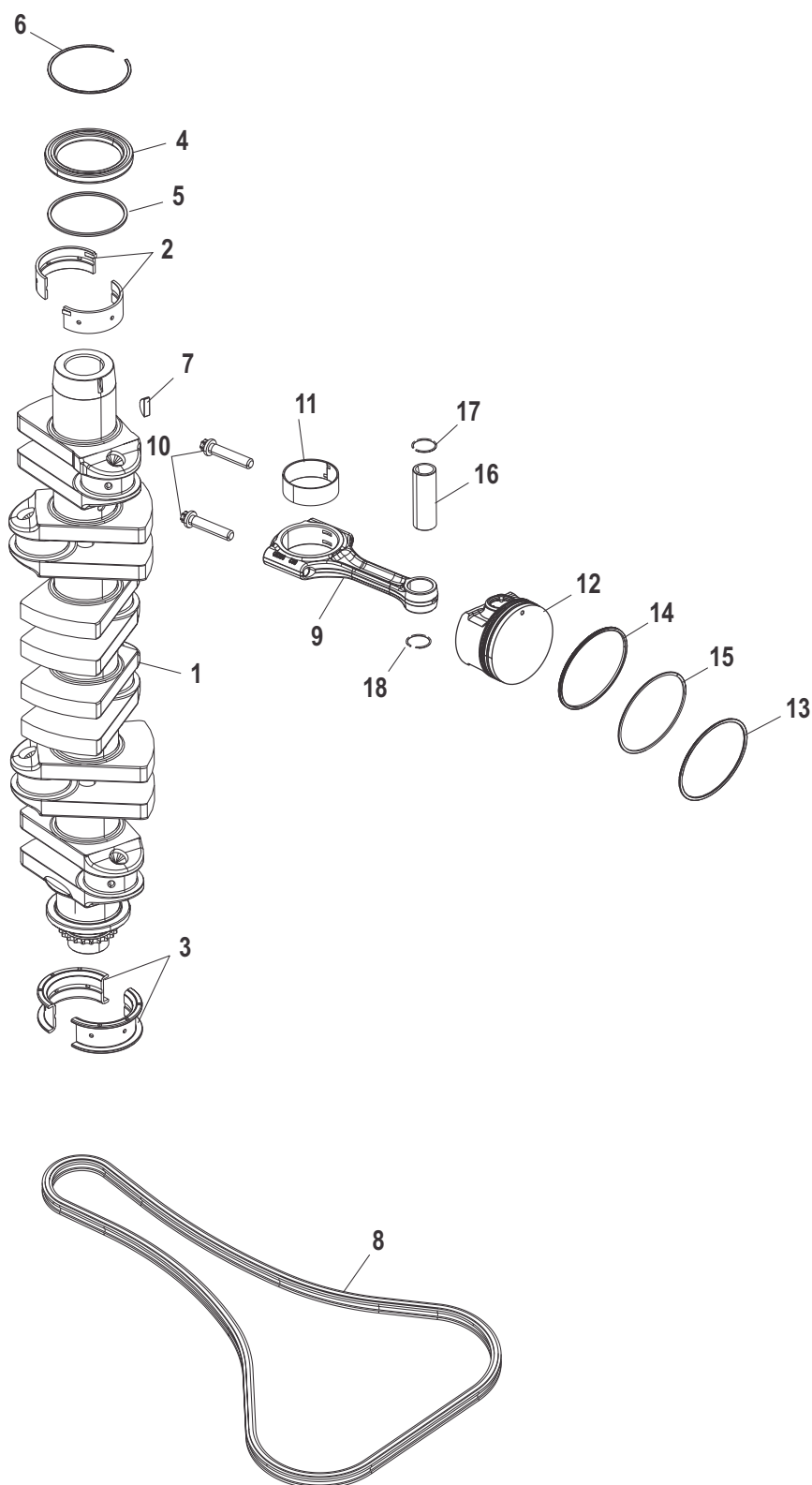
Cylinder Head and Camshaft

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0061	896966A07	ASSEMBLY Long Block		1	
-	0061	8M0162891	POWERHEAD ASSEMBLY Reman Dressed	[2B144123] THRU [2B578935]	1	

PART NOTES:

- [1] - Alternate part numbers:
880536A15QS
880536R15Reman
COMPONENT OF POWERHEAD/PARTIAL ENGINE 895247A07
- [2] - COMPONENT OF POWERHEAD/PARTIAL ENGINE 895247A07
- [3] - Alternate part numbers:
889246Q39QS
8M0058934Bulk Pack
COMPONENT OF POWERHEAD/PARTIAL ENGINE 895247A07

Crankshaft, Pistons and Connecting Rods



57864

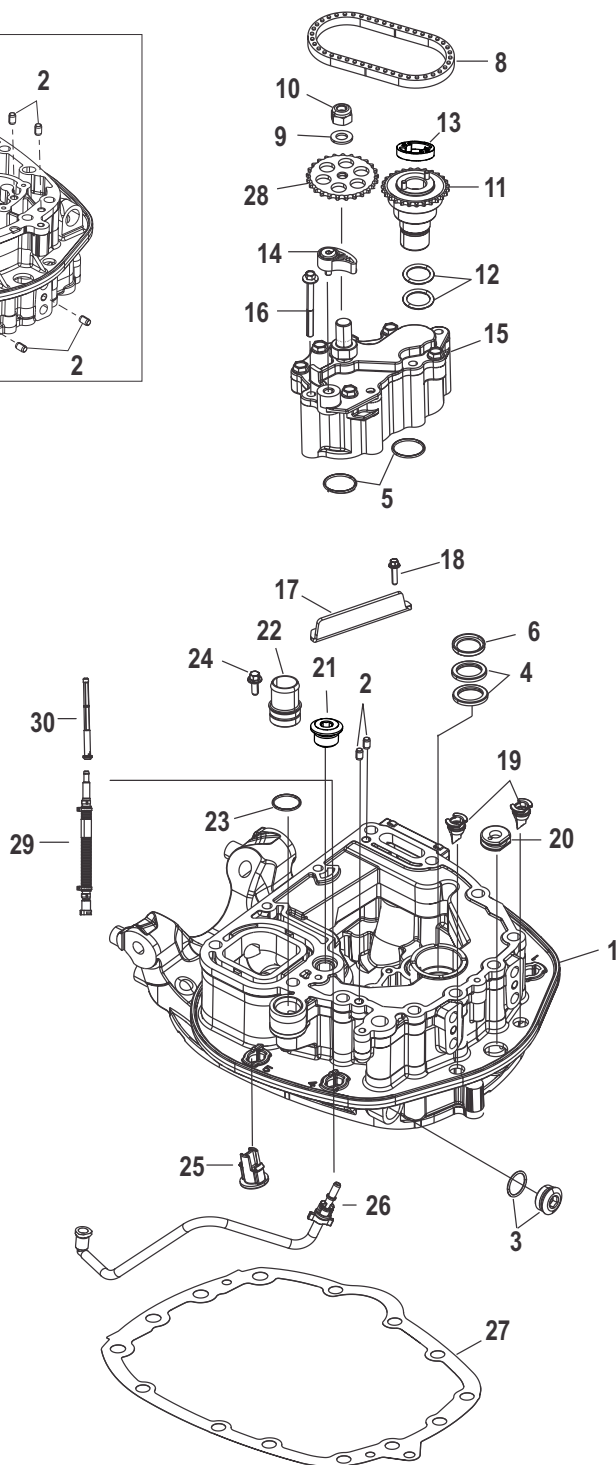
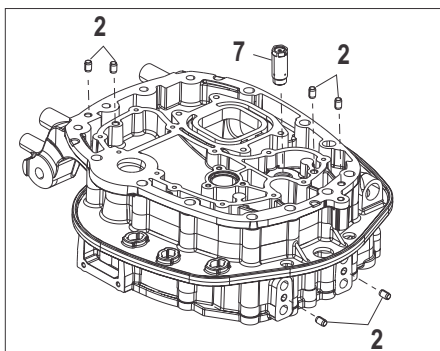
Crankshaft, Pistons and Connecting Rods

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0400	891644A04	CRANKSHAFT ASSEMBLY		1	[1]
2	0023	897498T05	BEARING Main - Green		AR	[1]
2	0023	897498T06	BEARING Main - Navy Blue		AR	[1]
2	0023	897498T07	BEARING Main - White		AR	[1]
2	0023	897498T08	BEARING Main - Orange		AR	[1]
3	0023	892309T01	BEARING Thrust - Green Crankshaft-Lower		AR	[1]
3	0023	892309T02	BEARING Thrust - Navy Blue Crankshaft-Lower		AR	[1]
3	0023	892309T03	BEARING Thrust - White Crankshaft-Lower		AR	[1]
3	0023	892309T04	BEARING Thrust - Orange Crankshaft-Lower		AR	[1]
4	0026	8M0032912	SEAL Top Main Bearing		1	[1]
5	0023	896883	SPACER		1	[1]
6	0053	896882	RING Retaining		1	[1]
7	0028	91800	KEY Woodruff		1	[1]
8	0000	8M0103398	CHAIN Roller Cam Drive		1	
9	0662	881210T02	CONNECTING ROD ASSEMBLY		6	[1]
10	0010	884441	BOLT		12	[1]
11	0023	892005A01	BEARING Connecting Rod - Blue		AR	[1]
11	0023	892005A02	BEARING Connecting Rod - White		AR	[1]
11	0023	892005A03	BEARING Connecting Rod - Orange		AR	[1]
12	0700	898499T02	PISTON ASSEMBLY		6	[1]
13	0039	881180A02	RING SET Piston		6	[1]
14		NSS	NOT SOLD SEPARATE Piston Ring-Oil		6	[1]
15		NSS	NOT SOLD SEPARATE Piston Ring-2nd		6	[1]
16		NSS	NOT SOLD SEPARATE Piston Pin		6	[1]
17	0040	896594	CIRCLIP		12	[1]
-	0061	896966A07	ASSEMBLY Long Block		1	
-	0061	8M0162891	POWERHEAD ASSEMBLY Reman Dressed	[2B144123] THRU [2B578935]	1	

PART NOTES:

[1] - COMPONENT OF POWERHEAD/PARTIAL ENGINE 895247A07

Oil Pump/Adaptor Plate-Upper



57996

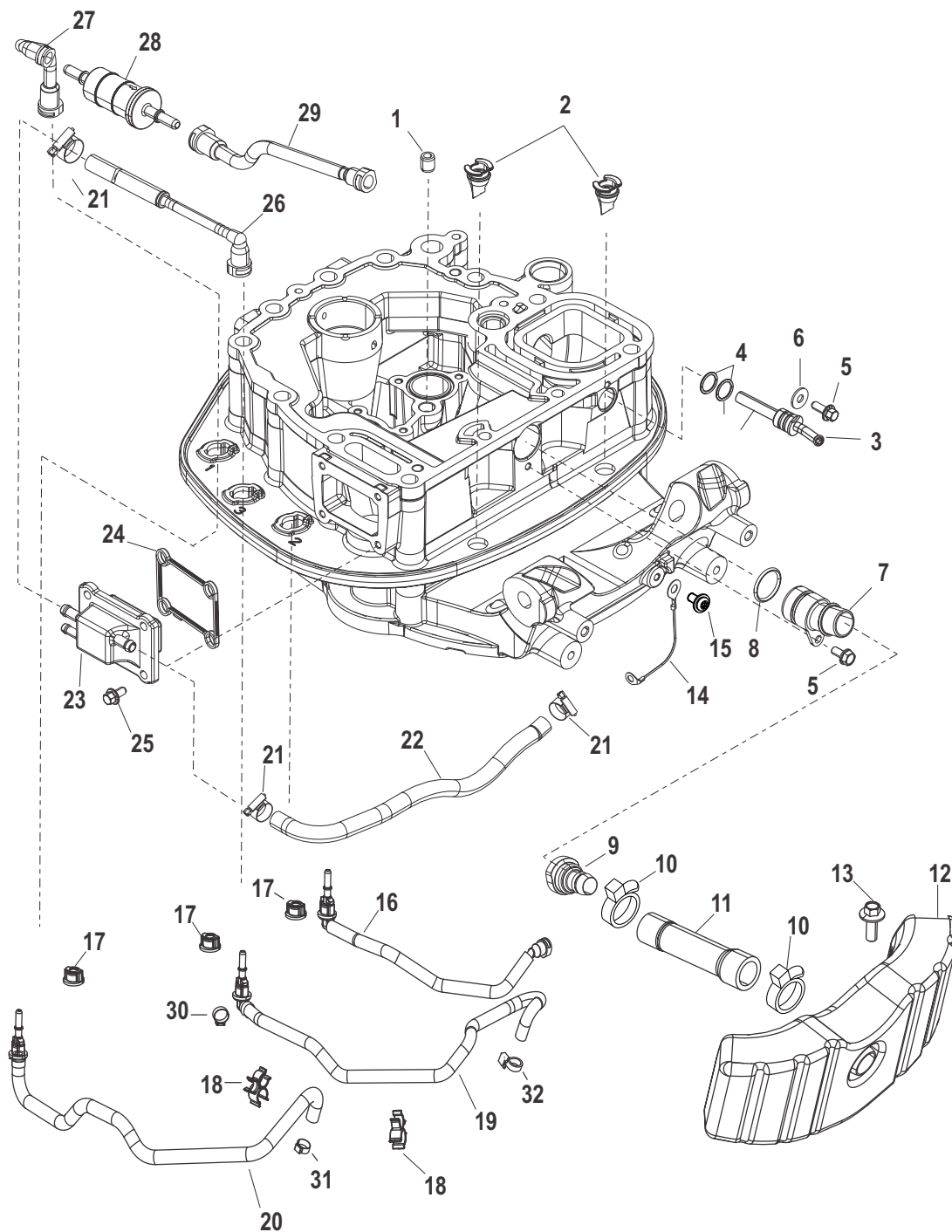
Oil Pump/Adaptor Plate-Upper

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	892126A03	ADAPTER PLATE KIT		1	
2	0017	892228	PIN Dowel		8	
3	0019	896951	PLUG (24 mm)		1	
4	0026	884462	SEAL Water		2	
5	0025	887930	O-RING		2	[1]
6	0026	8M0033928	SEAL Oil		1	
7	0021	8M0034048	VALVE ASSEMBLY Oil Pump		1	
8	0000	8M6002692	CHAIN Oil Pump Drive		1	
9	0012	892491	WASHER		1	
10	0011	892165	NUT		1	
11	0000	884458T07	DRIVESHAFT Oil Pump		1	
12	0025	8M0034912	O-RING 3.78 X 21.32		2	
13	0000	895063001	INSERT Plastic		1	
14	0000	884418A1	TENSIONER ASSEMBLY Oil Pump Drive		1	
15	0000	884446T04	PUMP ASSEMBLY Oil		1	
16	0010	892455065	SCREW		5	
17	0000	892335001	DEFLECTOR Oil		1	
18	0010	88552516	SCREW (M6 x 16 MM) Stainless Steel		2	
19	0000	888819002	DRAIN Cowl		2	
20	0025	888163	GROMMET		1	
21	0019	8M0027347	PLUG (M18 x 1.5)		1	
22	0022	8M0092321	FITTING EDP Black		1	
23	0025	8M0092943	O-RING Orange		1	[1]
24	0010	88552512	SCREW (M6 x 12 MM) Stainless Steel		1	
25	0019	8M0088815	PLUG Panel		1	
26	0032	8M0084506	HOSE Fuel Inlet		1	
27	0027	889617001	GASKET		1	
28	0000	884456	SPROCKET Driven Fuel Inlet to Fuel Supply Module		1	
29	0032	8M0094213	HOSE ASSEMBLY Fuel Inlet		1	
30	0035	8M0090809	FILTER		1	
-	0027	880552A07	GASKET SET Powerhead		1	
-	0061	896966A07	ASSEMBLY Long Block		1	
-	0061	8M0162891	POWERHEAD ASSEMBLY Reman Dressed	[2B144123] THRU [2B578935]	1	

PART NOTES:

[1] - COMPONENT OF POWERHEAD/PARTIAL ENGINE 895247A07

Adapter Plate Hose Routings



57867

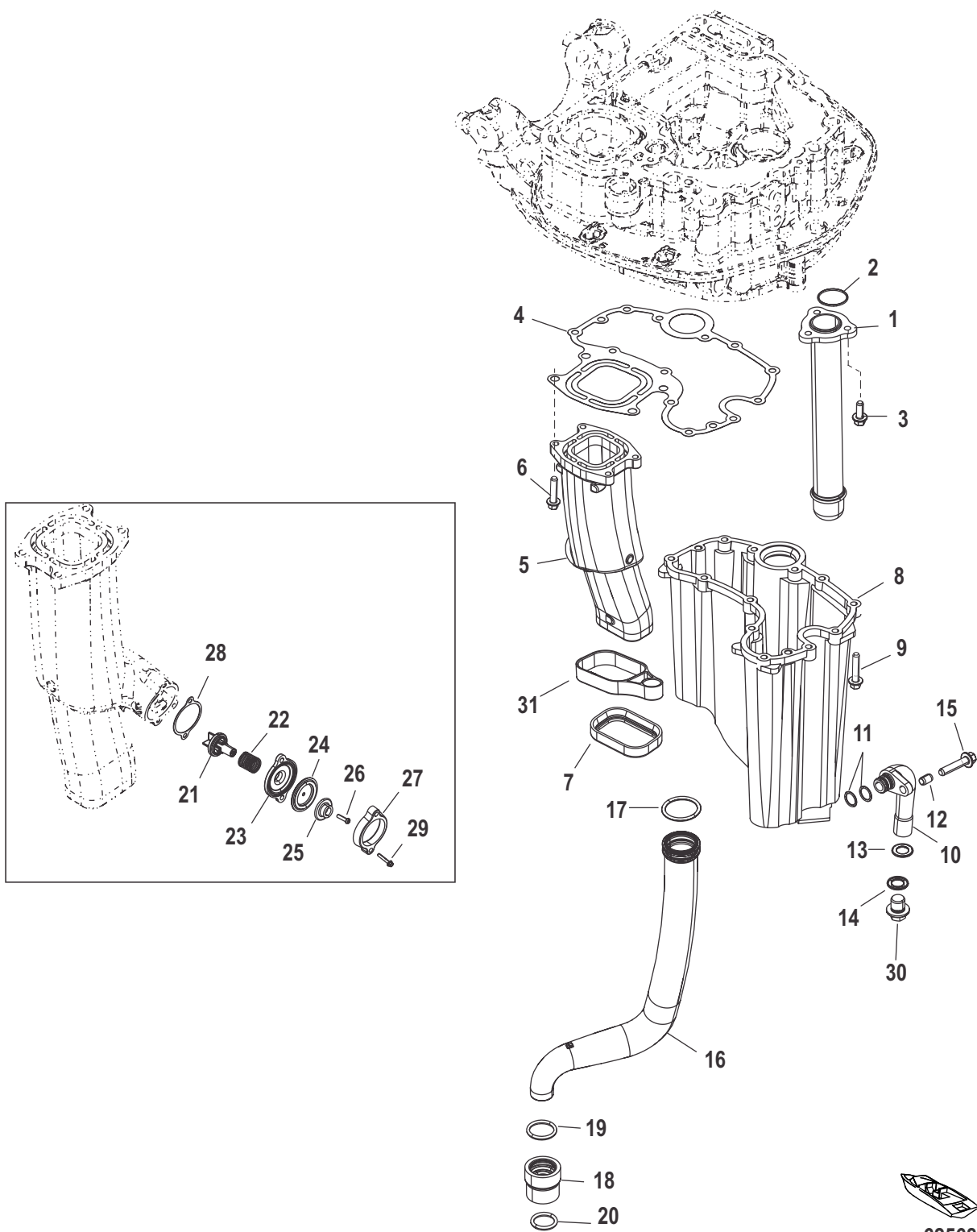
Adapter Plate Hose Routings

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0017	884474001	PIN Dowel (12 mm)		1	
2	0000	888819002	DRAIN Cowl		2	
3	0022	888461A01	FITTING KIT		1	
4	0025	892446	O-RING (14 X 1.78 MM)		2	
5	0010	88552512	SCREW (M6 x 12 MM) Stainless Steel		1	
6	0012	4002316	WASHER (6.60 X 17.0 X 1.5SS)		1	
7	0022	889792A01	FITTING KIT Idle Exhaust		1	
8	0025	889828	O-RING (.924 x .103)		1	
9	0022	889846	FITTING		1	
10	0054	816311T	TIE STRAP (8.00 Inches)		2	
11	0032	888981001	HOSE Idle Exhaust		1	
12	0000	892384T	PLENUM Exhaust		1	
13	0010	4006731	SCREW (M6 x 16)		2	
14	0000	88238A21	CABLE ASSEMBLY		1	
15	0010	8M0098784	SCREW M6 X 1 X 12		1	
16	0032	8M0084774	HOSE Manifold Reference Lower		1	
17	0025	884546	GROMMET		1	
18	0054	8M0097735	CLIP Retaining, 3 Hose		2	
19	0032	8M0084552	HOSE Water In Lower		1	
20	0032	8M0084660	HOSE Fuel Out Fuel Supply Module		1	
21	0054	815504104	CLAMP Worm Gear		3	[1]
22	0032	8M0047448	TUBING (.312) (70 Inches Bulk) Cut to 21 Inches		1	
23	0000	892562T01	HOUSING Manifold		1	
24	0000	892117	SEAL		1	
25	0010	88552516	SCREW (M6 x 16 MM) Stainless Steel		4	
26	0032	887756	HOSE Water In-Upper		1	
27	0032	8M0087104	HOSE Hi Pressure Filter		1	
28	0035	879885Q	FILTER Fuel In-Line		1	[2]
29	0032	8M0087122	HOSE Hi Pressure Filter to Fuel Rail		1	
30	0054	13791	CLAMP (15.7)		1	
31	0054	855697	CLAMP		1	
32	0054	816311T	TIE STRAP (8.00 Inches)		1	
-	0027	880552A07	GASKET SET Powerhead		1	
-	0061	896966A07	ASSEMBLY Long Block		1	
-	0061	8M0162891	POWERHEAD ASSEMBLY Reman Dressed	[2B144123] THRU [2B578935]	1	

PART NOTES:

- [1] - COMPONENT OF POWERHEAD/PARTIAL ENGINE 895247A07
- [2] - Alternate part numbers:
- 879885KMPP
- 879885QQS
- 879885TService Part

Adapter Plate-Lower



62568

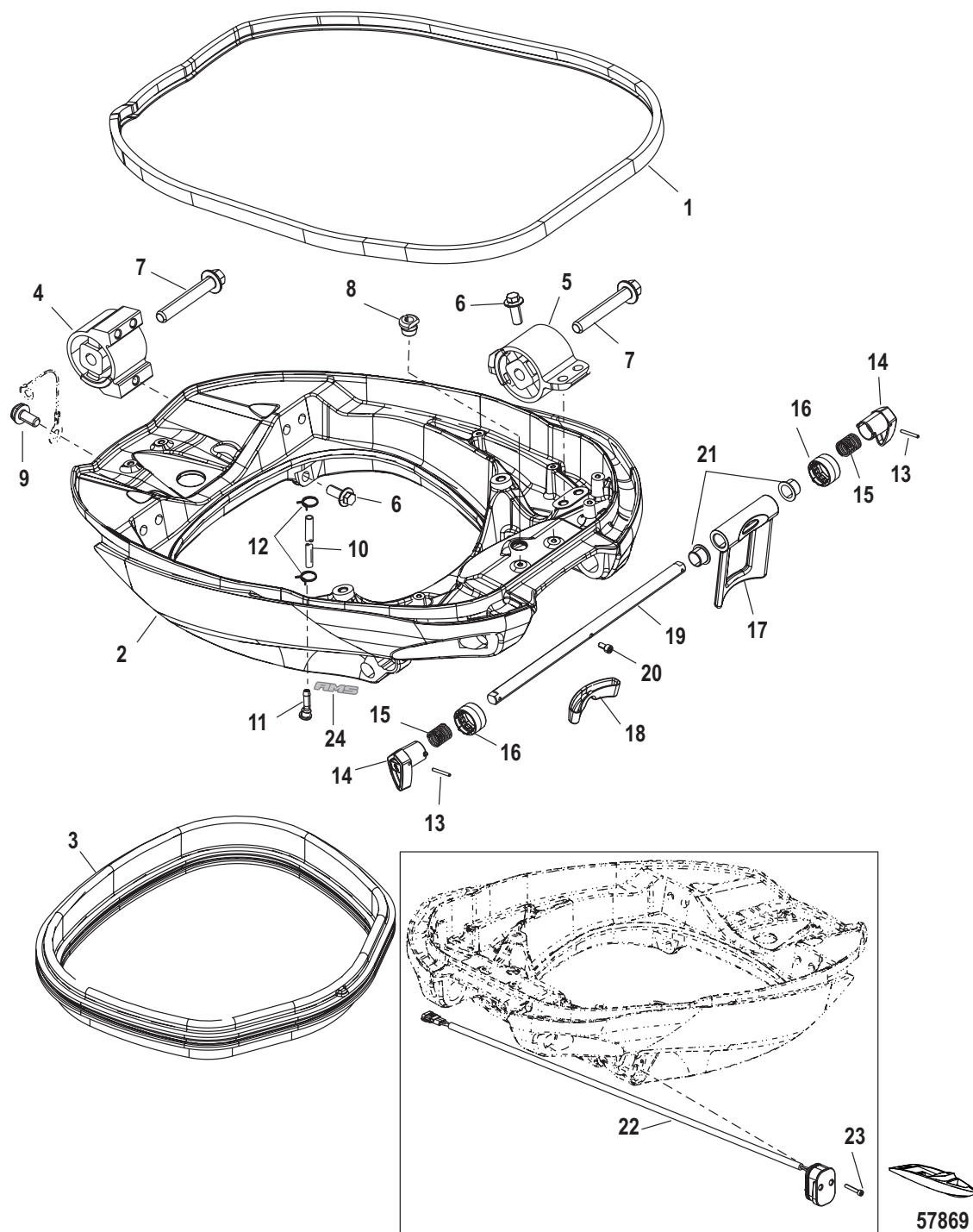
Adapter Plate-Lower

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	887623T03	PICKUP ASSEMBLY Oil		1	
2	0025	8M0092943	O-RING Orange		1	
3	0010	88552525	SCREW (M6 x 25 MM) Stainless Steel		3	
4	0027	889618001	GASKET Oil Sump		1	[1]
5	0000	8M0080961	TUBE ASSEMBLY Exhaust		1	
6	0010	88552635	SCREW (M8 x 35 MM)		4	
7	0026	880629	SEAL Exhaust Tube		1	[1]
8	0000	880639T	SUMP ASSEMBLY Oil		1	
9	0010	88552530	SCREW (M6 x 30 MM) Stainless Steel		12	
10	0000	887753A02	TUBE ASSEMBLY Oil Drain	(Long)	1	
10	0000	8M0082193	TUBE ASSEMBLY Oil Drain	(X-Long/XX-Long)	1	
11	0025	892446	O-RING (14 X 1.78 MM)		2	
12	0017	892228	PIN Dowel		1	
13	0025	8M0079733	O-Ring		1	
14	0026	888593	SEAL Drain Plug		1	
15	0010	88552530	SCREW (M6 x 30 MM) Stainless Steel		1	
16	0032	885541A01	TUBE ASSEMBLY Water (20.00 Inch)	(Long)	1	
16	0032	885541A02	TUBE ASSEMBLY Water (25.00 Inch)	(X-Long)	1	
16	0032	885541A03	TUBE ASSEMBLY Water (30.00 Inch)	(XX-Long)	1	
17	0025	892445	O-RING		1	[1]
18	0022	887987A1	COUPLING		1	
19	0025	90196	O-RING (.921 x .139)		1	
20	0025	21836	O-RING (.796 x .139)		1	[2]
21	0000	888913A01	POPPET ASSEMBLY		1	
22	0024	64878	SPRING (Black)		1	
23	0000	893385001	RETAINER		1	
24	0000	648771	DIAPHRAGM		1	
25	0000	889706	WASHER		1	
26	0010	69570	SCREW (#10-16 x .750)		1	
27	0000	893384001	COVER Poppet		1	
28	0027	889561	GASKET Poppet		1	
29	0010	88552535	SCREW (M6 x 35 MM) Stainless Steel		2	
30	0000	888592005	PLUG ASSEMBLY Oil Drain		1	
31	0000	8M0107908	GUIDE Water Tube	XL and XXL Models Only	1	
-	0027	880552A07	GASKET SET Powerhead		1	
-	0061	896966A07	ASSEMBLY Long Block		1	
-	0061	8M0162891	POWERHEAD ASSEMBLY Reman Dressed	[2B144123] THRU [2B578935]	1	

PART NOTES:

- [1] - COMPONENT OF POWERHEAD/PARTIAL ENGINE 895247A07
 [2] - IMPELLER REPAIR KIT 43026Q06

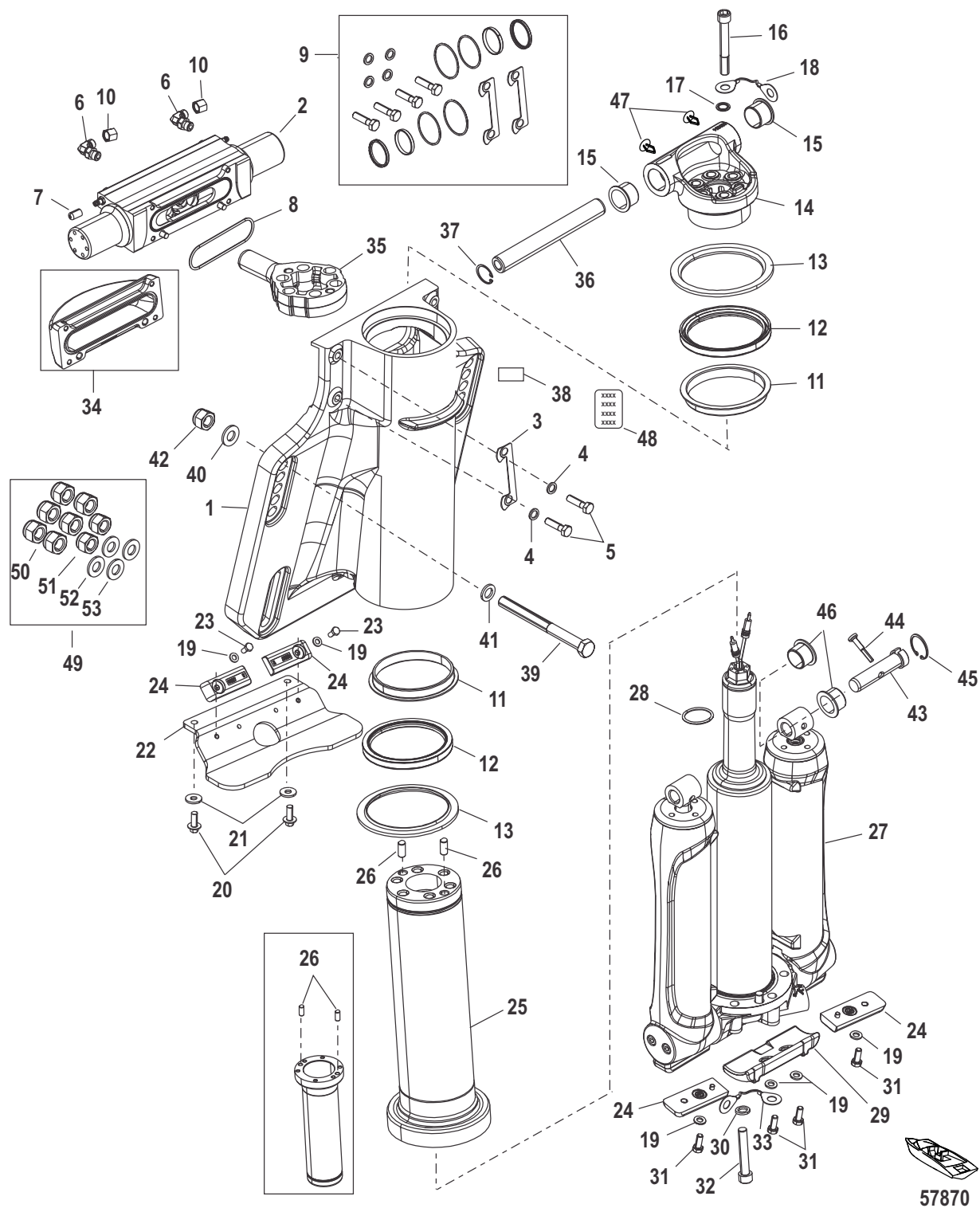
Mount Cradle



Mount Cradle

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	8M0077359	SEAL		1	
2	0000	8M0052577	CRADLE ASSEMBLY Mount Pro Models Only		1	
2	0000	884887T07	CRADLE ASSEMBLY Mount		1	
3		NSS	NOT SOLD SEPARATE Seal		1	
4	0000	8M0103708	MOUNT Rear		2	
5	0000	8M0103365	MOUNT Front		2	
6	0010	889745030	SCREW (M12 x 30)		12	
7	0010	896531090	SCREW (M16 x 90)		4	
8	0025	12602002	GROMMET		1	
9	0010	8M0098784	SCREW M6 X 1 X 12		1	
10	0032	8M0047428	HOSE (.25 inch ID, 57.00 Inches Bulk) Cut to 35 Inches		1	
11	0022	895797001	FITTING Telltale		1	
12	0054	895851	CLAMP (8.00 Inches)		2	
13	0017	73194	PIN Roll (.125 x 1.12)		2	
14	0000	880649002	LEVER Tilt Lock		2	
15	0024	47968	SPRING		2	
16	0000	889540A03	CLUTCH KIT		1	
17	0000	8M0055029	BRACKET Tilt Lock		1	
18	0000	8M0076907	PAD Tilt Lock		1	
19	0000	880650003	SHAFT Tilt Lock		1	
20	0010	889546	SCREW (M5 x 10)		1	
21	0031	8806641	BEARING (.625 Inch)		2	
22	0000	8M0010626	SENSOR Trim Position-Black		1	
23	0010	889547	SCREW (M5 x 30)		2	
24	0037	8M0146963	DECAL AMS		2	

Power Trim/Transom Assembly

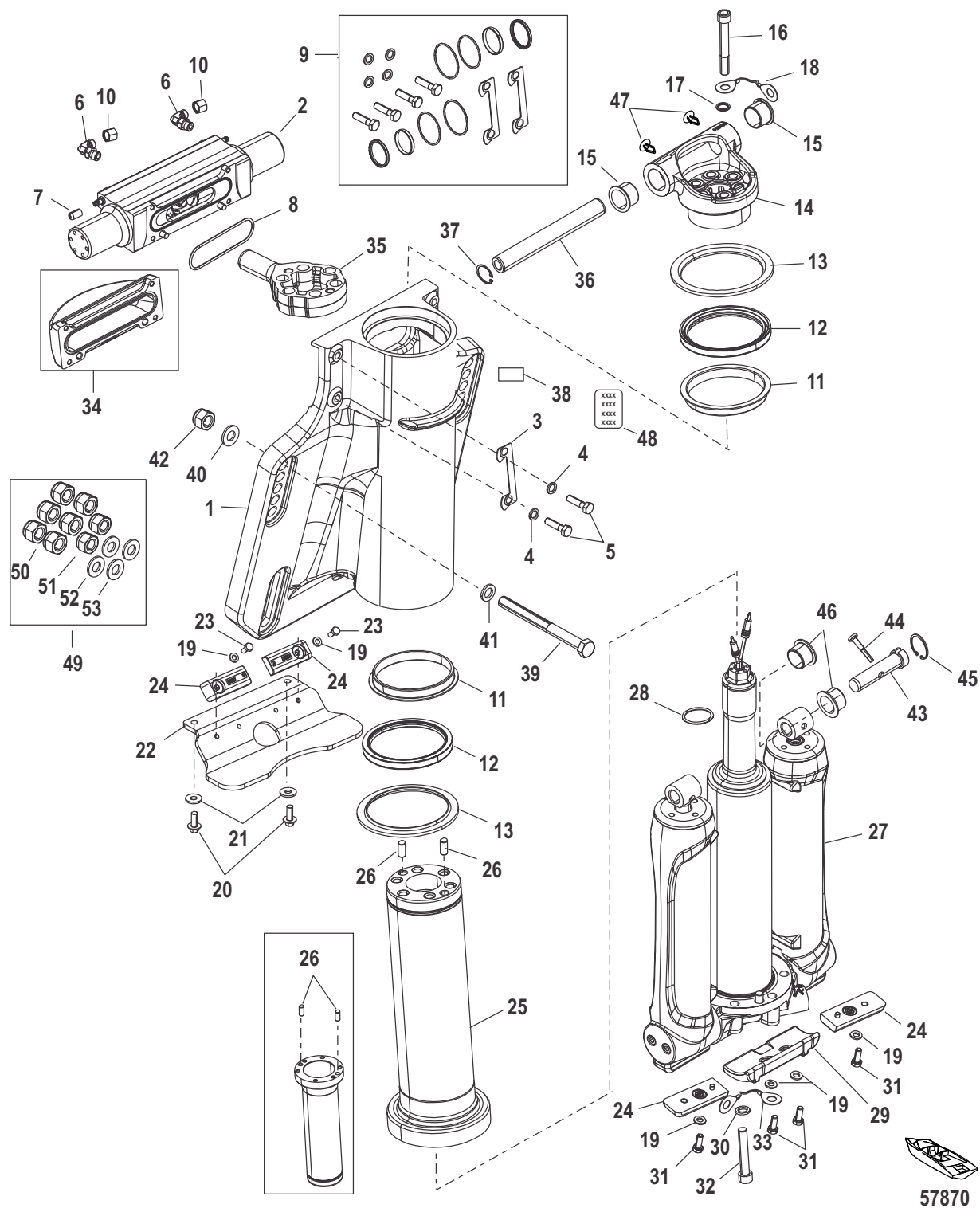


57870

Power Trim/Transom Assembly

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-		NSS	NOT SOLD SEPARATE Transom Assembly		1	
1	0000	880652T02	PEDESTAL		1	
2	0000	896500A01	STEERING CYLINDER KIT	(Standard)	1	
3	0000	893409	RETAINER		2	[1]
4	0012	895853	WASHER		4	[1]
5	0010	88509530	SCREW (M8 x 30)		4	[1]
6	0022	889552	FITTING -6 ORB to -6 ORFS (90 Degree)	(Standard)	1	
7	0000	889550	CAP Bleeder - Vinyl	(Standard)	2	
8	0026	880667	SEAL		1	
9	0000	8M0045604	SEAL KIT Steering Cylinder		1	[1]
10	0022	892524	FITTING	(Standard)	2	
11	0031	8806621	BEARING		2	
12	0026	880661	SEAL		2	
13	0031	8806561	BEARING		2	
14	0000	8M0103373	HEAD Steering		1	
15	0031	8806551	BEARING (1.25 Inch)		2	
16	0010	885094105	SCREW (M14 x 105)		6	
17	0012	885112	WASHER		7	
18	0000	88238T23	CABLE ASSEMBLY		1	
19	0012	889545	WASHER		6	
20	0010	4010720	SCREW (M8 x 20)		2	
21	0012	72397	WASHER		2	
22	0000	8M0045157	PLATE Deflector (Black)		1	
23	0010	4000327	SCREW (M6 x 14)		2	
24	0097	893404	ANODE		4	[2]
25	0000	880660T02	TUBE Steering		1	
26	0017	885111	PIN Dowel (.375 x .875)		6/8	
27	0000	880658T03	POWER TRIM ASSEMBLY	[2B368739] & Below	1	
27	0000	8M0118296	POWER TRIM ASSEMBLY	[2B368740] & Up	1	
28	0025	895854	O-RING		1	
29	0097	880653	ANODE		1	[2]
30	0012	889549	WASHER		6	
31	0010	889543016	BOLT		4	
32	0010	88510450	SCREW		6	
33	0000	88238T24	CABLE ASSEMBLY		1	
34	0000	893405T	COVER	(Counter Rotation)	1	
35	0000	880665T01	ARM Steering		1	
36	0017	895390	TILT PIN		1	
37	0053	8M0038931	RING Retaining		1	
38		NSS	NOT SOLD SEPARATE Decal-Serial Overlamine		1	
39	0010	8M0038370	SCREW (.500-20 x 5.50)		4	
40	0012	28421	WASHER (1.5 x 3.05 x 0.13) Stainless Steel		4	
41	0012	895062	WASHER		4	

Power Trim/Transom Assembly



57870

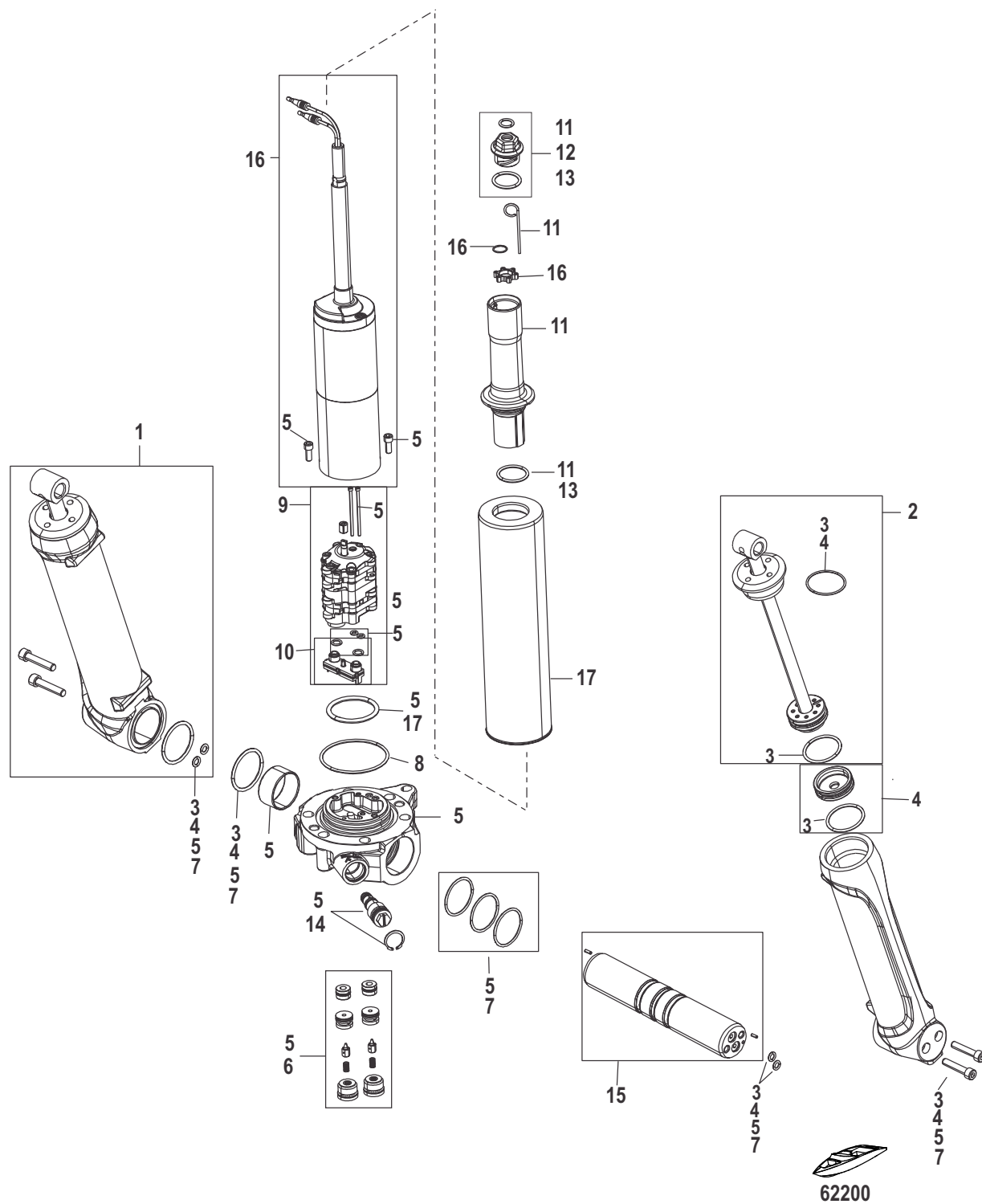
Power Trim/Transom Assembly

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
42	0011	82671117	NUT (.500-20)		4	
43	0017	884889002	PIN		2	
44	0017	821539	PIN Trilobe		2	
45	0053	895304	RING Retaining		2	
46	0023	8M0085825	BEARING Flanged Journal		4	
47	0019	95925	PLUG		2	
48	0037	8M0043059	DECAL Warning		1	
49	0011	8M0109756	DOUBLE NUT KIT Transom Bolt	Optional for 300 HP and up	1	
50	0011	8M0104274	NUT (.500-20) HEX, Brass		6	
51	0011	82671117	NUT (.500-20)		2	
52	0012	28421	WASHER (1.5 x 3.05 x 0.13) Stainless Steel		2	
53	0012	54012	WASHER (.530 x .870 x .105) Stainless Steel		2	

PART NOTES:

- [1] - COMPONENT OF SEAL KIT, STEERING CYLINDER [8M0045604]
- [2] - COMPONENT OF ANODE KIT [8M0058677]

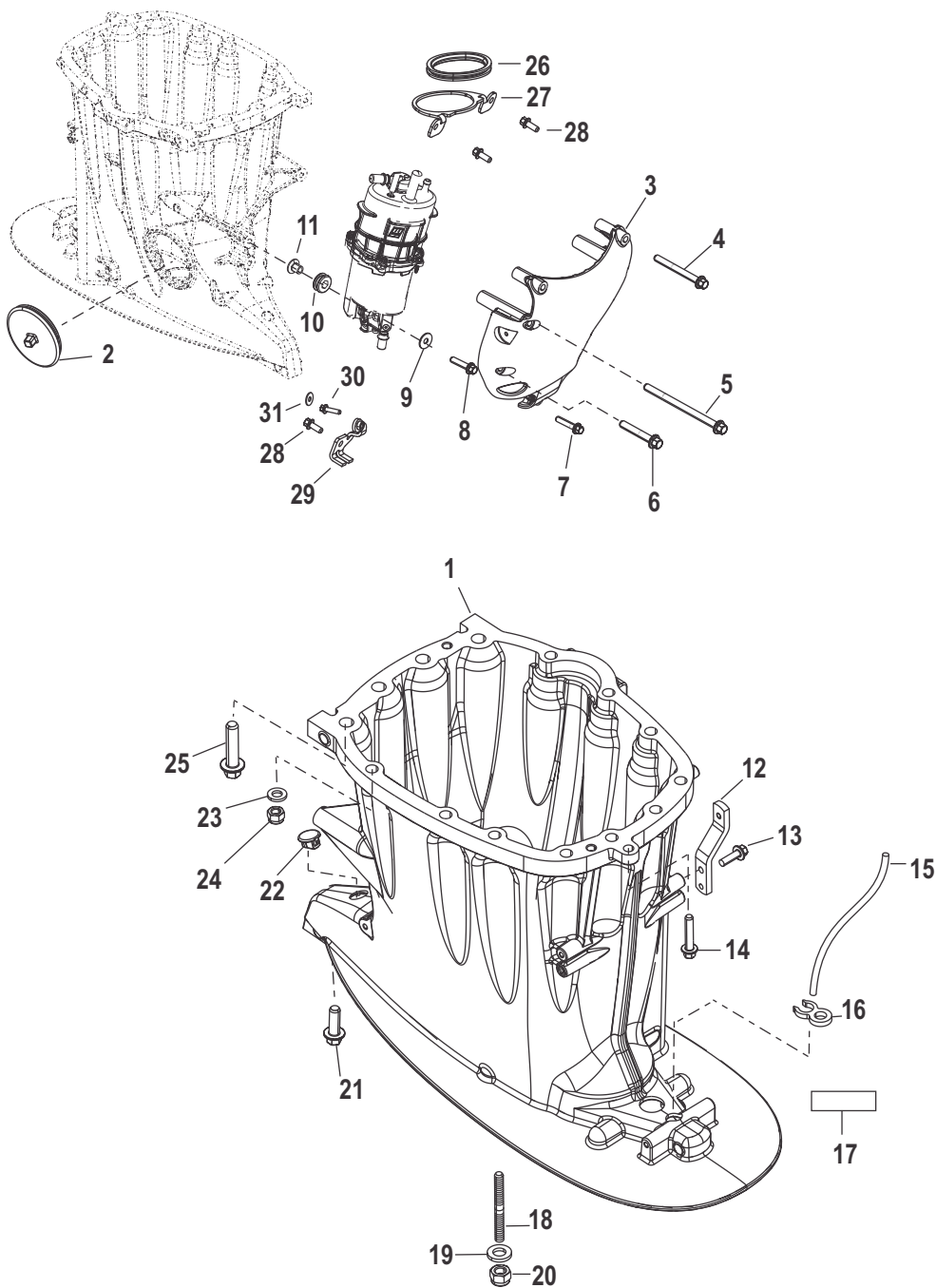
Power Trim Components



Power Trim Components

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	896156A01	TRIM CYLINDER KIT	[2B368739] & Below	2	
1	0000	8M0118298	TRIM CYLINDER KIT	[2B368740] & Up	2	
2	0000	896157A01	TRIM ROD KIT	[2B368739] & Below	2	
2	0000	8M0118299	TRIM ROD KIT	[2B368740] & Up	2	
3	0000	896158A01	O-RING KIT		2	
4	0000	896159A01	PISTON KIT		2	
5	0000	896166A01	MANIFOLD KIT Trim		1	
6	0000	896165A01	CHECK KIT Trim PO		1	
7	0000	896160A01	O-RING KIT		1	
8	0025	8M0010183	O-RING		1	
9	0000	896163A01	PUMP KIT Trim		1	
10	0035	896164A01	TRIM FILTER KIT		1	
11	0000	896162A01	TRIM NECK KIT		1	
12	0025	895854A01	O-RING KIT		1	
13	0019	893419	CAP KIT		1	
14	0000	893420A01	MANUAL RELEASE KIT		1	
15	0017	893408A01	PIN KIT Trim		1	
16	0000	896161A02	TRIM MOTOR KIT		1	
17	0000	896167A01	RESERVOIR KIT		1	

Driveshaft Housing

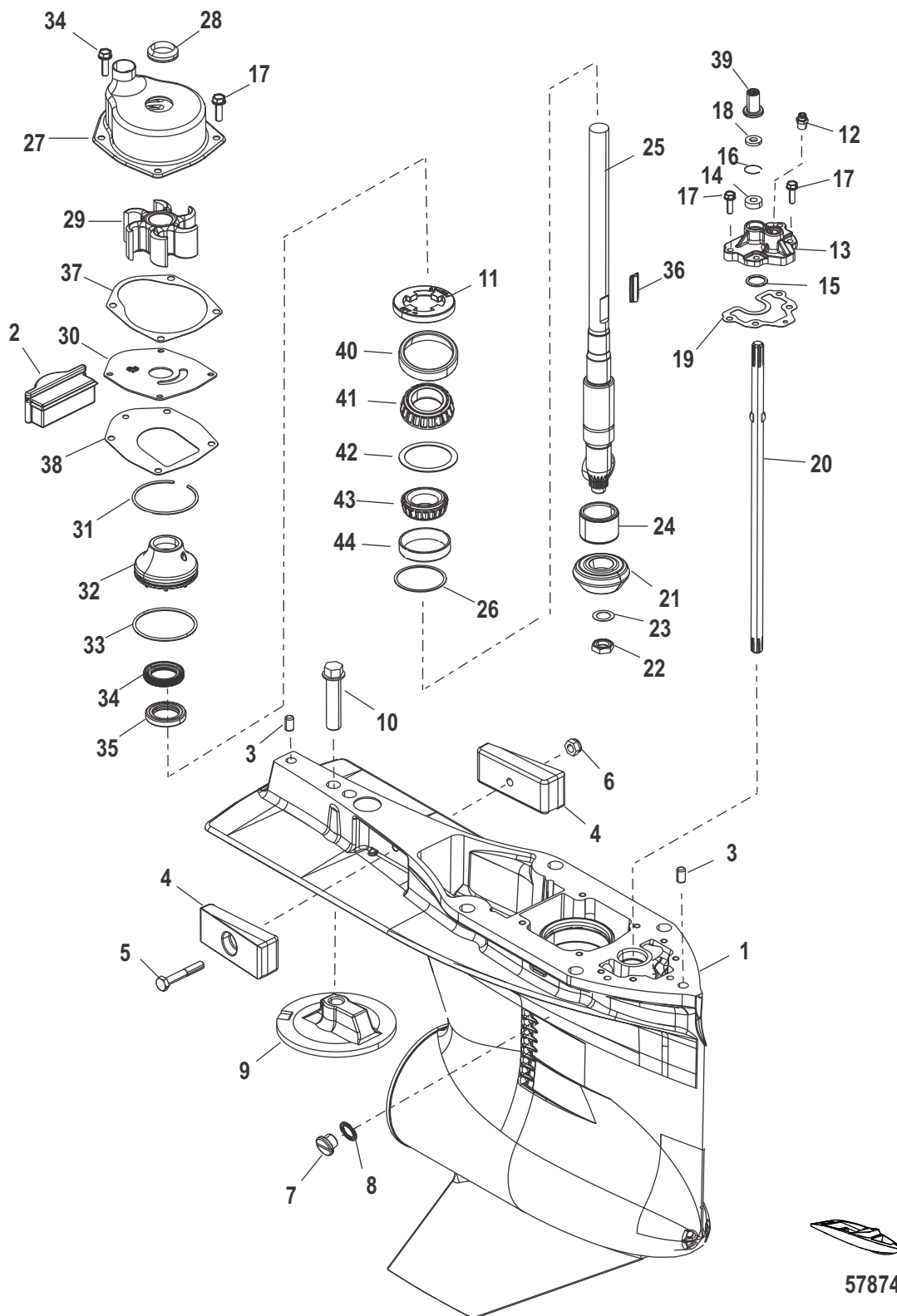


62164

Driveshaft Housing

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	1500	8M0103297	HOUSING Driveshaft Long, Black		1	
1	1500	8M0103298	HOUSING Driveshaft X-Long, Black		1	
2	0025	889568001	GROMMET		1	
3	0000	889656T01	SHROUD		1	
4	0010	88552675	SCREW (M8 x 75)		2	
5	0010	885526120	SCREW (M8 x 120)		2	
6	0010	88552650	SCREW (M8 x 50)		2	
7	0010	88552640	SCREW (M8 x 40)		1	
8	0010	88552635	SCREW (M8 x 35 MM)		3	
9	0012	817274	WASHER (.344 x 1.00 x .063) Stainless Steel		3	
10	0025	834985	GROMMET		3	
11	0023	856954	BUSHING		3	
12	0000	897784A01	BRACKET KIT Upper Chap		2	
13	0010	88552520	SCREW (M6 x 20 MM) Stainless Steel		2	
14	0010	88552630	SCREW (M8 x 30)		1	
15	0032	85944975	TUBING (72.00 Inches Bulk) Cut to 64 Inches)		1	
16	0000	889831001	RETAINER		1	
17		NSS	NOT SOLD SEPARATE Decal-Oil Drain		1	
18	0016	8M0008031	STUD (M12 x 1.75 x 52)		4	
19	0012	856982	WASHER (.500 x .810 x .090) Stainless Steel		4	
20	0011	897926	NUT (M12), Nylon Insert		4	
21	0010	8M0102995	SCREW (M12)	(Long/X-Long)	1	
22	0019	824928001	PLUG Rubber		1	
23	0012	856774	WASHER (.406 x .750 x .105) Stainless Steel		10	
24	0011	884412	NUT		10	
25	0010	88552845	SCREW (M12 x 45)		4	
26	0000	8M0037209	GROMMET FSM Retainer		1	
27	0000	8M0085120	BRACKET FSM Upper		1	
28	0010	88552620	SCREW (M8 x 20)		3	
29	0000	8M0090092	BRACKET FSM Lower		1	
30	0010	88552525	SCREW (M6 x 25 MM) Stainless Steel		1	
31	0012	65567	WASHER (.265 x .750 x .048) Stainless Steel		1	

Gear Housing Driveshaft, 4.80 Torpedo

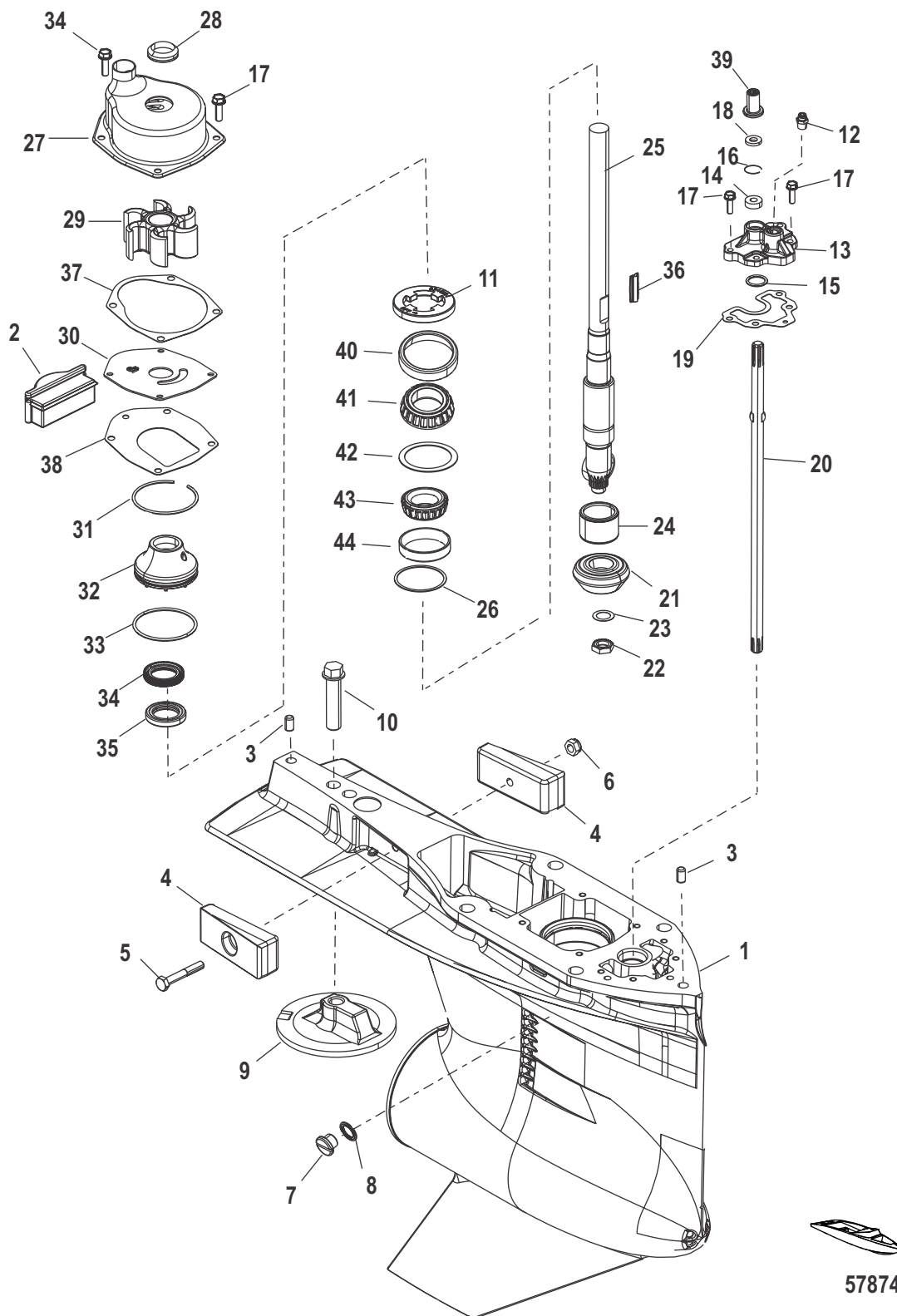


Gear Housing Driveshaft, 4.80 Torpedo

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	1600	880686T13	GEAR HOUSING ASSEMBLY Complete	(Standard-Long)(1.85:1)(200-275)	1	
-	1600	880686T14	GEAR HOUSING ASSEMBLY Complete	(Standard-X-Long)(1.85:1)(200-275)	1	
-	1600	880686T54	GEAR HOUSING ASSEMBLY Complete	(Standard-Long)(1.75:1)(300)	1	
-	1600	880686T55	GEAR HOUSING ASSEMBLY Complete	(Standard-X-Long)(1.75:1)(300)	1	
1	1600	8M0056631	GEAR HOUSING ASSEMBLY Basic		1	
2	0000	8M0010459	FILLER BLOCK		1	
3	0017	43044	PIN Dowel - Without Hole (.375 x .625)		2	
4	0097	826134Q	ANODE		2	[1]
5	0010	4000333	SCREW (M6 x 40)		1	
6	0011	401386	NUT (M6) Stainless Steel		1	
7	0010	79953A04	PLUG ASSEMBLY (.375-16 x .250)		1	
8	0026	830749	SEAL		1	[2]
9	0097	76214Q5	ANODE KIT	(Quicksilver)	1	[3]
10	0010	806327	SCREW (.437-14 x 1.750)		1	
11	0000	8245191	RETAINER		1	
12	0022	881866	FITTING		1	
13	0000	8M0047129	COVER ASSEMBLY		1	
14	0026	8164641	SEAL Oil		1	[2]
15	0025	896522	O-RING (799 x .103)		1	[2]
16	0053	8M0046563	RETAINING RING		1	
17	0010	8M4503518	SCREW (M6 X 1.0 X 20)		4	
18	0012	77674	WASHER		1	
19	0027	880729	GASKET		1	[2]
20	0000	824145	SHIFT SHAFT		1	
21		NSS	NOT SOLD SEPARATE Pinion Gear 13 Teeth	(Part of Forward/Pinion Gear Set)	1	
22	0011	35921	NUT (.625-18)		1	
23	0012	92721	WASHER		1	
24	0031	42647A1	BEARING ASSEMBLY Roller		1	
25	0045	888572	DRIVESHAFT	(Long)	1	
25	0045	888573	DRIVESHAFT	(X-Long)	1	
26	0015	8M0063268	SHIM SET		AR	
27	0000	817275A09	HOUSING Water Pump-Complete		1	[4]
28	0026	861415A1	SEAL KIT		1	[5]
29	0047	43026T2	IMPELLER		1	[6]
30	0000	8172761	FACEPLATE		1	[7]
31	0053	880719	RING Retaining		1	
32	0000	8M0007131	CARRIER ASSEMBLY Oil Seal		1	[2]
33	0025	896523	O-RING (2.175 x .103)		1	[2]
34		NSS	NOT SOLD SEPARATE Oil Seal		1	[2]

Gear Housing Driveshaft, 4.80 Torpedo

Gear Housing Driveshaft, 4.80 Torpedo



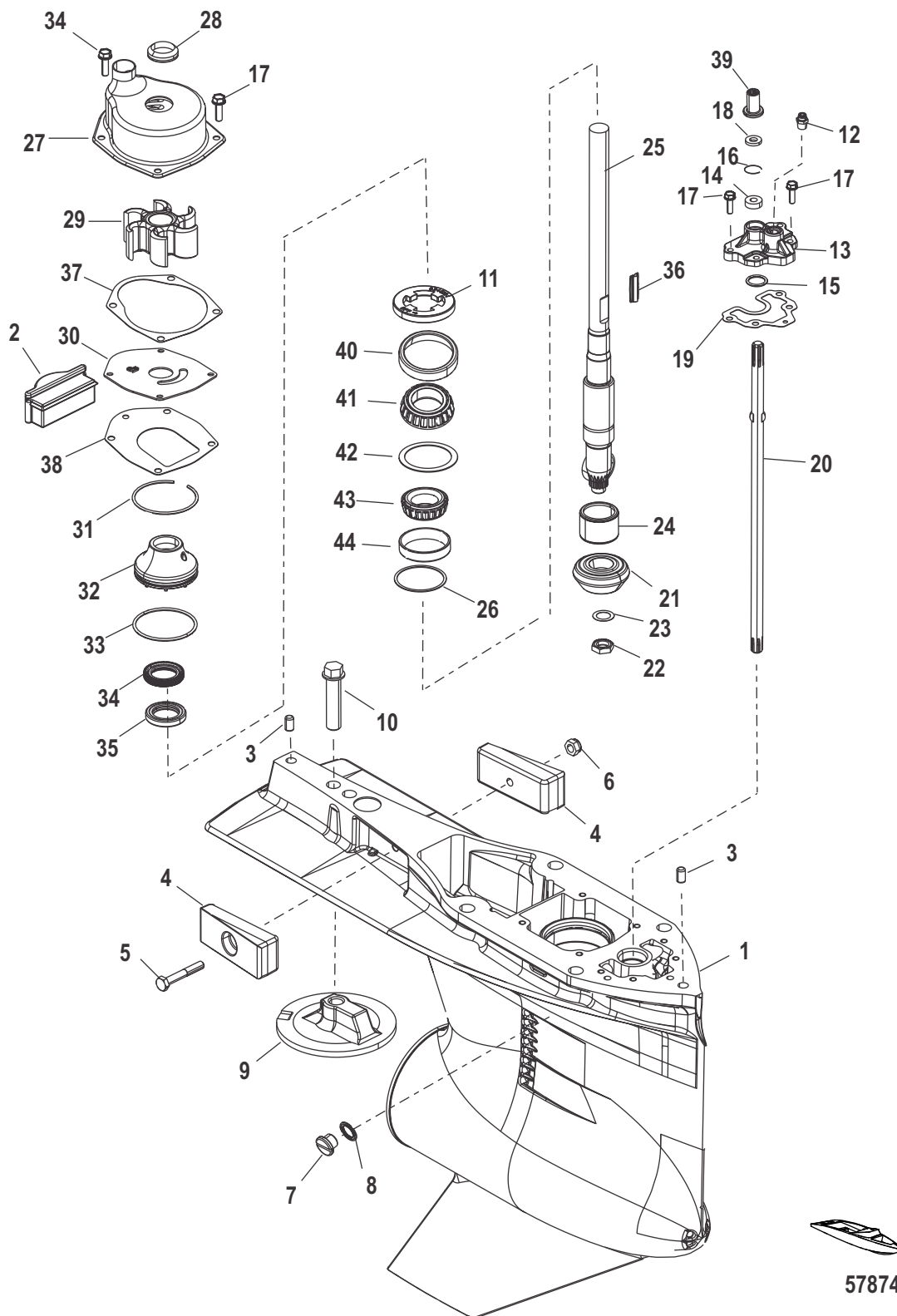
Gear Housing Driveshaft, 4.80 Torpedo

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
35		NSS	NOT SOLD SEPARATE Oil Seal		1	[2]
36	0028	8M0032833	KEY		1	[7]
37	0027	8172771	GASKET		1	[8]
38	0027	430331	GASKET		1	[8]
39	0000	43585	COUPLING		1	
40	0031	36387A1	BEARING ASSEMBLY Roller/Cup		1	
41		NSS	NOT SOLD SEPARATE Roller Bearing		1	
42	0015	8M0063267	SHIM SET		1	
43	0031	48939A2	BEARING Tapered Roller		1	
44		NSS	NOT SOLD SEPARATE CUP		1	
-	0026	830749A01	SEAL KIT Gear Housing		1	
-	0047	43026Q06	REPAIR KIT Water Pump Impeller		1	[9]
-	0000	817275A08	REPAIR KIT Water Pump-Upper		1	

PART NOTES:

- [1] - Alternate part numbers:
826134Service Part
826134QQS
826134TMPP
826134T 3Magnesium
8M0059344Bulk Pack
COMPONENT OF ANODE KIT [8M0058677]
- [2] - COMPONENT OF GEAR HOUSING SEAL KIT830749A01
- [3] - Alternate part numbers:
76214 5Service Part
76214A 6Magnesium
76214Q 5QS
76214T 5MPP
8M0059339Bulk Pack
COMPONENT OF ANODE KIT [8M0058677]
- [4] - COMPONENT OF WATER PUMP UPPER REPAIR KIT817275A08
- [5] - COMPONENT OF GEAR HOUSING SEAL KIT830749A01
COMPONENT OF WATER PUMP UPPER REPAIR KIT817275A08
- [6] - Alternate part numbers:
43026Q02QS
43026T 2Service Part
COMPONENT OF WATER PUMP UPPER REPAIR KIT817275A08
IMPELLER REPAIR KIT 43026Q06
- [7] - COMPONENT OF WATER PUMP UPPER REPAIR KIT817275A08
IMPELLER REPAIR KIT 43026Q06
- [8] - COMPONENT OF GEAR HOUSING SEAL KIT830749A01
COMPONENT OF WATER PUMP UPPER REPAIR KIT817275A08
IMPELLER REPAIR KIT 43026Q06

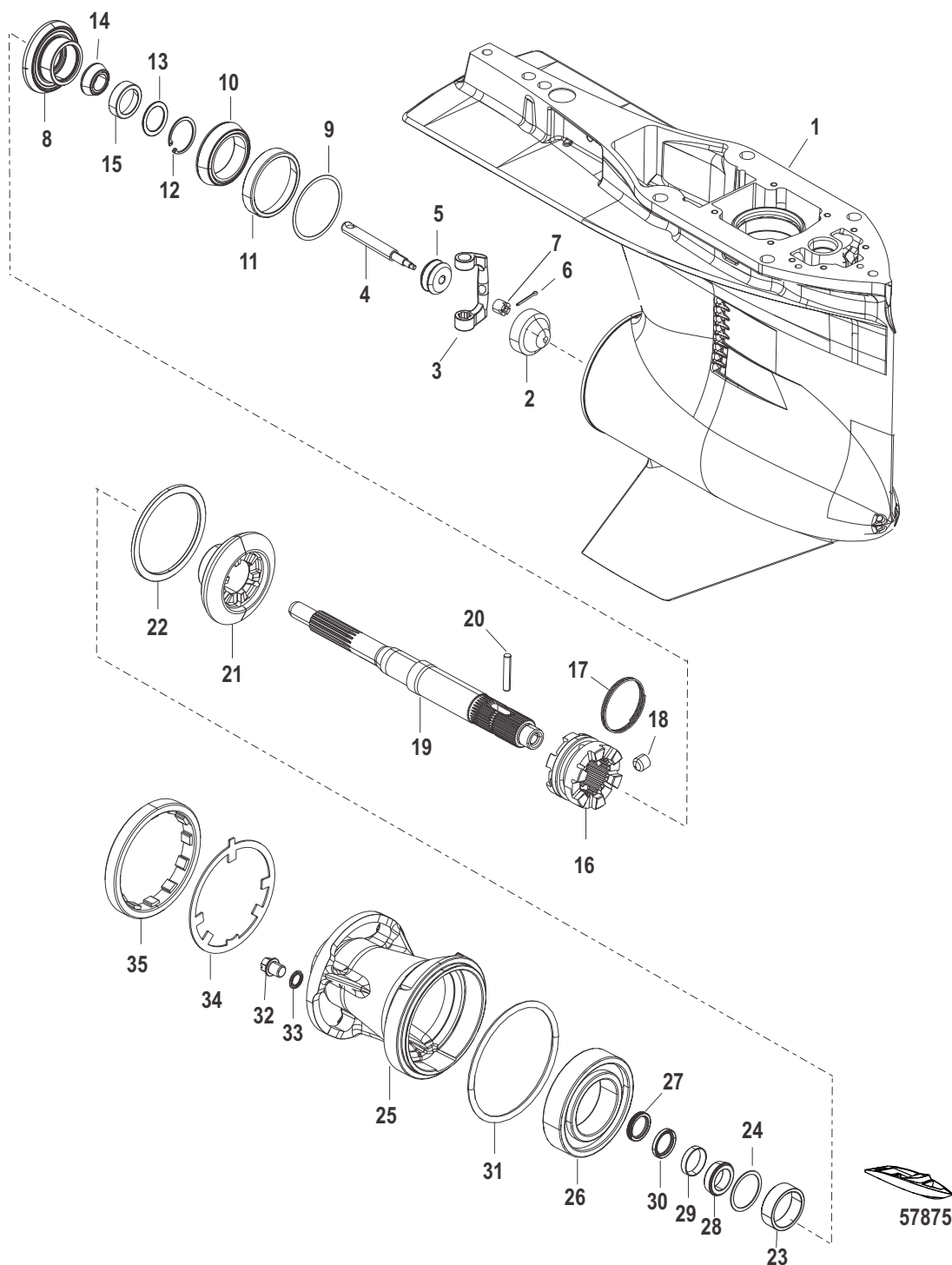
Gear Housing Driveshaft, 4.80 Torpedo



Gear Housing Driveshaft, 4.80 Torpedo

- [9] - Alternate part numbers:
- 43026K06MPP
 - 43026Q06QS
 - 43026T11Service Part

Gear Housing Prop Shaft - Std Rot, 4.80 Torpedo

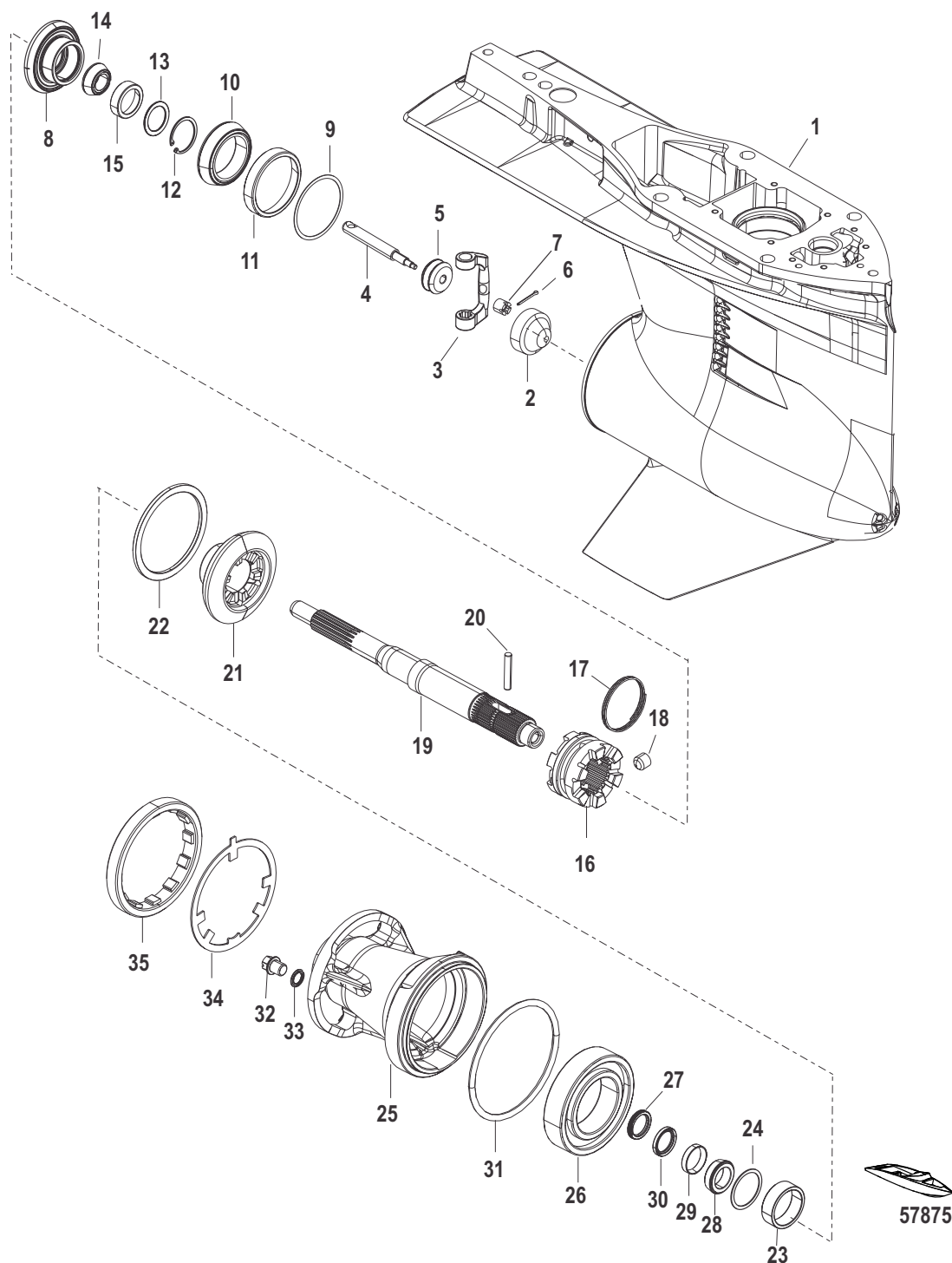


Gear Housing Prop Shaft - Std Rot, 4.80 Torpedo

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	1600	880686T13	GEAR HOUSING ASSEMBLY Complete	(Long)(1.85:1)(200-275)	1	
-	1600	880686T14	GEAR HOUSING ASSEMBLY Complete	(X-Long)(1.85:1)(200-275)	1	
-	1600	880686T54	GEAR HOUSING ASSEMBLY Complete	(Long)(1.75:1)(300)	1	
-	1600	880686T55	GEAR HOUSING ASSEMBLY Complete	(X-Long)(1.75:1)(300)	1	
1	1600	8M0056631	GEAR HOUSING ASSEMBLY Basic		1	
2		NSS	NOT SOLD SEPARATE Plug		1	
3	0000	8M0046215	CRANK, Shifter 1/4 Pivot Pin		1	
4	0000	19755T7	SPOOL ASSEMBLY		1	
5		NSS	NOT SOLD SEPARATE Spool		1	
6	0018	469501	COTTER PIN		1	
7		NSS	NOT SOLD SEPARATE Sleeve Adjusting		1	
8	0043	892595A05	GEAR SET Forward/Pinion	(1.85:1)(200-275)	1	
8	0043	892595A04	GEAR SET Forward/Pinion	(1.75:1)(300)	1	
9	0015	8M0063270	SHIM SET		AR	
10	0031	884323T01	BEARING ASSEMBLY Roller		1	
11		NSS	NOT SOLD SEPARATE Cup		1	
12	0053	8M0051043	RETAINING RING		1	
13	0012	8M0053823	THRUST WASHER		1	
14	0031	884325T01	BEARING ASSEMBLY Roller-Tapered		1	
15		NSS	NOT SOLD SEPARATE Cup		1	
16	0052	880714T	CLUTCH		1	
17	0024	30893	SPRING		1	
18	0017	828356	PIN Detent		1	
19	0044	8M0069774	PROPELLER SHAFT		1	
20	0017	8M0084681	PIN Cross		1	
21	0043	880695A01	GEAR ASSEMBLY Reverse	(1.85:1)(200-275)	1	
21	0043	880707A01	GEAR Reverse	(1.75:1)(300)	1	
22	0000	880699	THRUST RING		1	
23	0023	8M0064306	SPACER		1	
24	0015	8M0076745	SHIM SET		1	
24	0012	8M0050423	WASHER .020		AR	
24	0012	8M0050424	WASHER .022		AR	
24	0012	8M0050425	WASHER .024		AR	
24	0012	8M0050427	WASHER .026		AR	
24	0012	8M0050428	WASHER .028		AR	
24	0012	8M0050429	WASHER .030		AR	
24	0012	8M0050430	WASHER .032		AR	
24	0012	8M0050431	WASHER .034		AR	
24	0012	8M0050432	WASHER .036		AR	
24	0012	8M0050433	WASHER .038		AR	
24	0012	8M0050434	WASHER .040		AR	

Gear Housing Prop Shaft - Std Rot, 4.80 Torpedo

Gear Housing Prop Shaft - Std Rot, 4.80 Torpedo



Gear Housing Prop Shaft - Std Rot, 4.80 Torpedo

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
24	0012	8M0050435	WASHER .042		AR	
24	0012	8M0050436	WASHER .044		AR	
24	0012	8M0050437	WASHER .046		AR	
24	0012	8M0050438	WASHER .048		AR	
24	0012	8M0050439	WASHER .050		AR	
25	0000	8M0083392	CARRIER ASSEMBLY Bearing		1	
26	0030	884329T	BEARING Ball		1	
27	0026	888483	SEAL Oil		1	[1]
28	0031	884330T01	BEARING ASSEMBLY Tapered		1	
29		NSS	NOT SOLD SEPARATE Cup		1	
30	0026	888483	SEAL Oil		1	[1]
31	0025	896524	O-RING (3.850 x .210)		1	[1]
32	0010	880717A01	SCREW/SEAL KIT .38 Inch Long		1	
32	0010	8M0077071	SCREW/SEAL KIT .75 Inch Long		1	
33	0026	830749	SEAL		1	[1]
34	0014	880697	KEYED WASHER		1	
35	0000	8M2011027	RETAINER		1	
-	0026	830749A01	SEAL KIT Gear Housing		1	

PART NOTES:

[1] - COMPONENT OF GEAR HOUSING SEAL KIT830749A01

Powerhead Gasket Set Components

Powerhead Gasket Set Components

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0027	880552A07	GASKET SET Powerhead		1	
-	0025	62701	O-RING Fitting Assembly		2	
-	0025	90196	O-RING (.921 x .139) Oil Plug Assembly		1	
-	0025	8M0092943	O-RING Orange		1	
-	0026	8M0032912	SEAL Top Main Bearing		1	
-	0027	8M0033476	GASKET Head Cylinder Head to Block		1	
-	0027	880624003	GASKET Block to Adaptor		1	
-	0026	880629	SEAL Exhaust Tube		1	
-	0025	898836	O-RING Brown Tensioner Cap		1	
-	0025	884409	O-RING Block Oil Dowel		1	
-	0025	884423	O-RING Block Oil Dowel		1	
-	0026	8M0033928	SEAL Oil Adaptor Plate		1	
-	0026	884462	SEAL Water Adaptor Plate-Water		2	
-	0025	887930	O-RING Adaptor Plate		2	
-	0026	888593	SEAL Oil Drain Tube Plug		1	
-	0027	889617001	GASKET Adaptor Plate		1	
-	0027	889618001	GASKET Oil Sump		1	
-	0025	892077	O-RING Block Fitting Assembly		1	
-	0000	892117	SEAL Manifold Housing		1	
-	0025	892445	O-RING Water Tube		1	
-	0025	892446	O-RING (14 X 1.78 MM) Adaptor Plate Fitting		1	
-	0025	8M0034912	O-RING 3.78 X 21.32 Oil Pump Driveshaft		2	

Accessories

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0000	8M0080199	PUMP KIT Power Steering (4 Feet)		1	
-	0000	8M0080200	PUMP KIT Power Steering (12 Feet)		1	
-	0000	8M0080201	PUMP KIT Power Steering (24 Feet)		1	
-	0000	892380A02	STEERING HELM KIT Standard (40 cc)		1	
-	0000	892557A02	STEERING HELM KIT Standard (32 cc)		1	
-	0000	892558A02	STEERING HELM KIT Standard (50 cc)		1	
-	0032	8M0046914	HOSE KIT Hydraulic (2 Feet) Cylinder to Helm		1	
-	0032	8M0046915	HOSE KIT Hydraulic (3 Feet) Cylinder to Helm		1	
-	0032	8M0046916	HOSE KIT Hydraulic (4 Feet) Cylinder to Helm		1	
-	0032	8M0046917	HOSE KIT Hydraulic (5 Feet) Cylinder to Helm		1	
-	0032	8M0046918	HOSE KIT Hydraulic (6 Feet) Cylinder to Helm		1	
-	0032	8M0046919	HOSE KIT Hydraulic (7 Feet) Cylinder to Helm		1	
-	0032	8M0046920	HOSE KIT Hydraulic (8 Feet) Cylinder to Helm		1	
-	0032	8M0046921	HOSE KIT Hydraulic (10 Feet) Cylinder to Helm		1	
-	0032	8M0046922	HOSE KIT Hydraulic (12 Feet) Cylinder to Helm		1	
-	0032	8M0046923	HOSE KIT Hydraulic (14 Feet) Cylinder to Helm		1	
-	0032	8M0046924	HOSE KIT Hydraulic (16 Feet) Cylinder to Helm		1	
-	0032	8M0046925	HOSE KIT Hydraulic (18 Feet) Cylinder to Helm		1	
-	0032	8M0046927	HOSE KIT Hydraulic (22 Feet) Cylinder to Helm		1	
-	0032	8M0046928	HOSE KIT Hydraulic (24 Feet) Cylinder to Helm		1	
-	0032	8M0046929	HOSE KIT Hydraulic (26 Feet) Cylinder to Helm		1	
-	0032	8M0046931	HOSE KIT Hydraulic (30 Feet) Cylinder to Helm		1	
-	0032	892438K02	POWER STEERING HOSE KIT Power Module (2 Feet) Hydraulic, Pump to Helm		1	
-	0032	892438K03	POWER STEERING HOSE KIT Power Module (3 Feet) Hydraulic, Pump to Helm		1	
-	0032	892438K04	POWER STEERING HOSE KIT Power Module (4 Feet) Hydraulic, Pump to Helm		1	
-	0032	892438K05	POWER STEERING HOSE KIT Power Module (5 Feet) Hydraulic, Pump to Helm		1	

Accessories

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0032	892438K06	HOSE KIT Power Module (6 Feet) Hydraulic, Pump to Helm		1	
-	0032	892438K07	HOSE KIT Power Module (7 Feet) Hydraulic, Pump to Helm		1	
-	0032	892438K08	HOSE KIT Power Module (8 Feet) Hydraulic, Pump to Helm		1	
-	0032	892438K10	POWER STEERING HOSE KIT Power Module (10 Feet) Hydraulic, Pump to Helm		1	
-	0032	892438K12	POWER STEERING HOSE KIT Power Module (12 Feet) Hydraulic, Pump to Helm		1	
-	0032	892438K14	POWER STEERING HOSE KIT Power Module (14 Feet) Hydraulic, Pump to Helm		1	
-	0032	892438K16	POWER STEERING HOSE KIT Power Module (16 Feet) Hydraulic, Pump to Helm		1	
-	0032	892438K18	POWER STEERING HOSE KIT Power Module (18 Feet) Hydraulic, Pump to Helm		1	
-	0032	892438K20	POWER STEERING HOSE KIT Power Module (20 Feet) Hydraulic, Pump to Helm		1	
-	0032	892438K22	POWER STEERING HOSE KIT Power Module (22 Feet) Hydraulic, Pump to Helm		1	
-	0032	892438K24	POWER STEERING HOSE KIT Power Module (24 Feet) Hydraulic, Pump to Helm		1	
-	0032	892825008	HOSE (8 Feet) Hydraulic, Helm to Pressure Tank		1	
-	0032	892825010	HOSE (10 Feet) Hydraulic, Helm to Pressure Tank		1	
-	0032	892825012	HOSE (12 Feet) Hydraulic, Helm to Pressure Tank		1	
-	0032	892825014	HOSE (14 Feet) Hydraulic, Helm to Pressure Tank		1	
-	0032	892825016	HOSE (16 Feet) Hydraulic, Helm to Pressure Tank		1	
-	0032	892825018	HOSE (18 Feet) Hydraulic, Helm to Pressure Tank		1	
-	0032	892825020	HOSE (20 Feet) Hydraulic, Helm to Pressure Tank		1	
-	0032	892825022	HOSE (22 Feet) Hydraulic, Helm to Pressure Tank		1	
-	0032	892825024	HOSE (24 Feet) Hydraulic, Helm to Pressure Tank		1	
-	0032	892825026	HOSE (26 Feet) Hydraulic, Helm to Pressure Tank		1	
-	0000	893395A01	PLATE Flush Mount		1	
-	0022	875207	TEE Fitting		1	
-	0000	892486K08	CONVERSION KIT Analog		1	
-	0084	899785K04	HARNESS ASSEMBLY Accessory Power (30 Feet)		1	

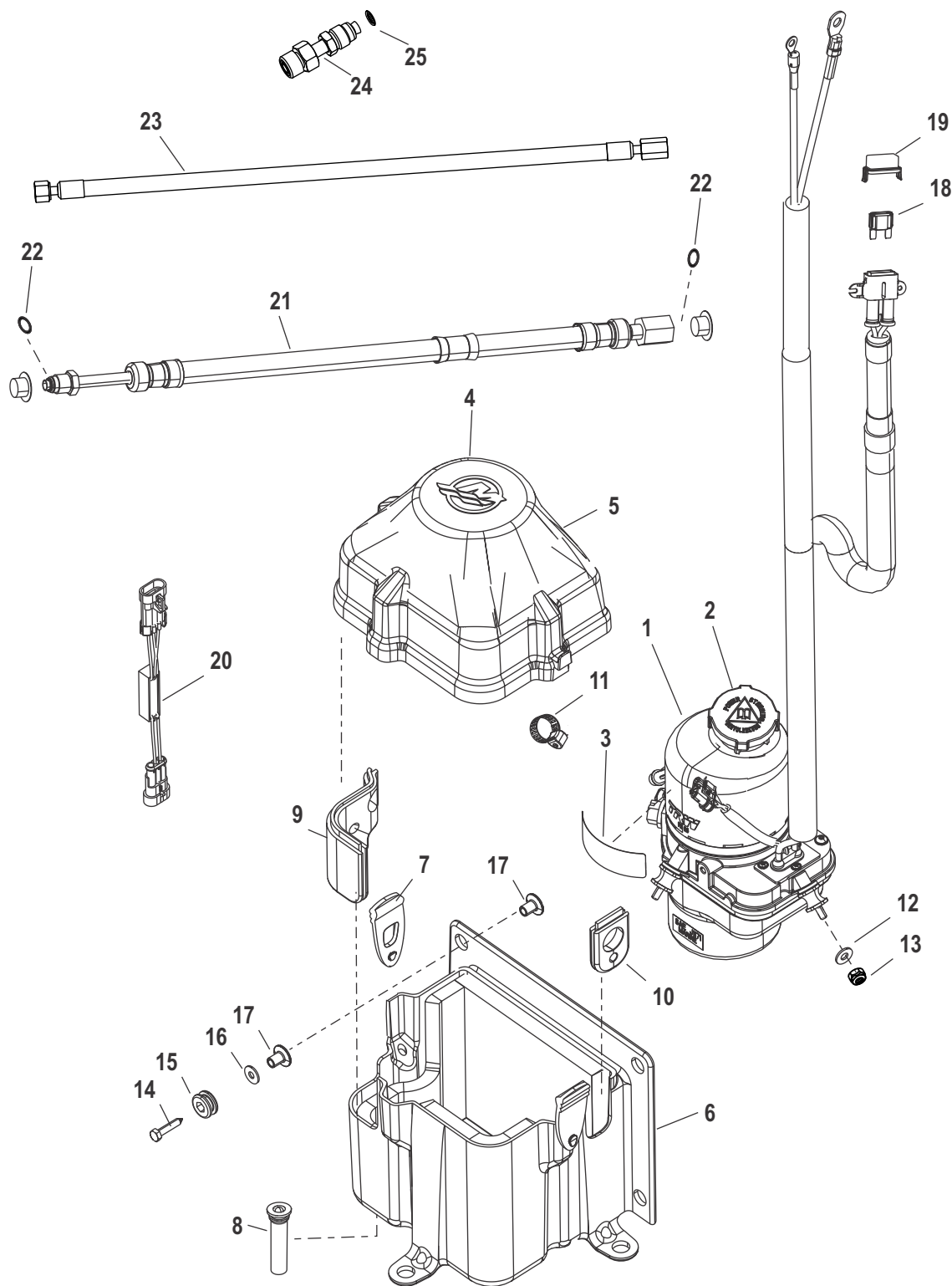
Accessories

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0000	88334A2	MERCATHODE KIT		1	
-	0032	825191A03	HOSE KIT Rigging		1	
-	0010	880717A01	SCREW/SEAL KIT Gearcase		1	
-	0084	88439A50	CABLE SET Battery		1	
-	0000	44357Q2	FLUSHING ATTACHMENT	(Quicksilver)	1	[1]
-	0000	881150Q1	FLUSH KIT Dual Water Pick Up	(Quicksilver)	1	[2]
-	0032	8M0038563	LINE Fuel (100.00 Feet)		1	
-	0000	899712A01	CABLE KIT Continuity		1	
-	0000	8M0052924	SKEG	5.44 Gear Housing	1	
-	0000	8M0052921	PLUG KIT Water Passage		1	
-	0000	8M0075876	ENGINE FLUSH ADAPTER KIT		1	
-	0000	8M0079968	PUMP DRAIN KIT Upgrade kit		1	

PART NOTES:

- [1] - Alternate part numbers:
44357A 2Service Part
44357Q 2QS
44357T 2MPP
- [2] - Alternate part numbers:
881150K 1MPP
881150Q 1QS

Pump Kit-Power Steering (4 thru 24 Feet)

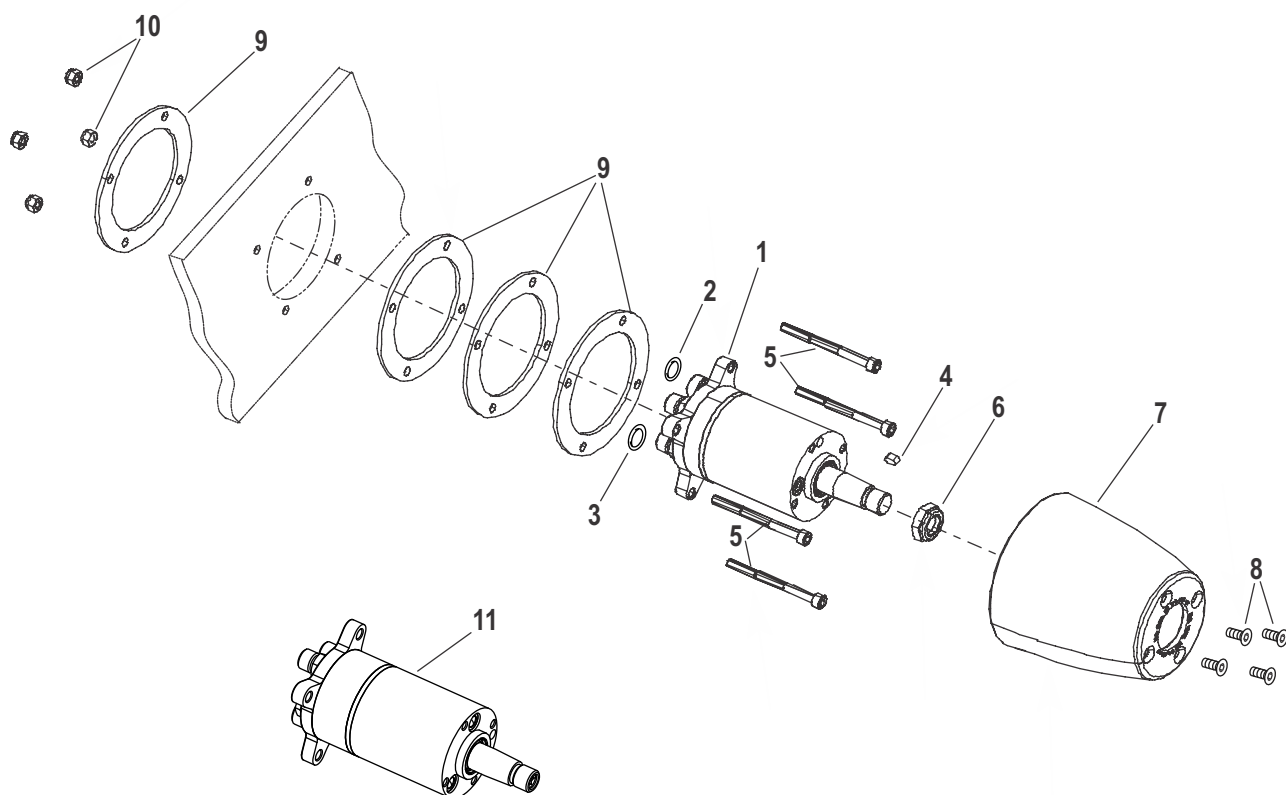


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Pump Kit-Power Steering (4 thru 24 Feet)

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0000	8M0080199	PUMP KIT Power Steering (4 Feet)		1	
-	0000	8M0080200	PUMP KIT Power Steering (12 Feet)		1	
-	0000	8M0080201	PUMP KIT Power Steering (24 Feet)		1	
1		NSS	NOT SOLD SEPARATE PUMP		1	
2	0000	892485003	CAP Pump		1	
3		NSS	NOT SOLD SEPARATE DECAL, Fluid Type		1	
4	0000	893364A05	ENCLOSURE ASSEMBLY Complete-Power Steering Pump	(Complete Enclosure Assembly fits all versions)	1	
-	0000	893365A03	COVER ASSEMBLY Top/Bottom, Power Steering Pump	(Includes both Top 893365T02 and Bottom 893364T02 Covers)	1	
5	0000	893365T02	ENCLOSURE ASSEMBLY Top, Power Steering Pump		1	
6	0000	8M0080707	ENCLOSURE ASSEMBLY Bottom-Power Steering Pump		1	
7	0000	889531	STRAP		2	
8	0021	817519A2	CHECK VALVE ASSEMBLY Drain		1	
9	0025	893368001	GROMMET		1	
10	0025	893369	GROMMET		1	
11	0054	815504206	CLAMP Worm Gear		1	
12	0012	4002316	WASHER (6.60 X 17.0 X 1.5SS)		3	
13	0011	401366	NUT (M6) Stainless Steel		3	
14	0010	895378	SCREW (M6)		4	
15	0025	895319	GROMMET		4	
16	0012	4002316	WASHER (6.60 X 17.0 X 1.5SS)		4	
17	0023	895320F1	BUSHING		4	
18	0088	79023A94	FUSE 50 Ampere - Maxi		1	
19	0000	879346T24	FUSE COVER AND O-RING		1	
20	0000	8M0026568	HARNESS ASSEMBLY Signal Driver		1	
21	0032	897643A01	HOSE KIT Dampening		1	
22	0025	89879	O-RING (.301 x .064)		2	

Steering Helm Kit-Standard (892557A02, 892380A02, 892558A02)

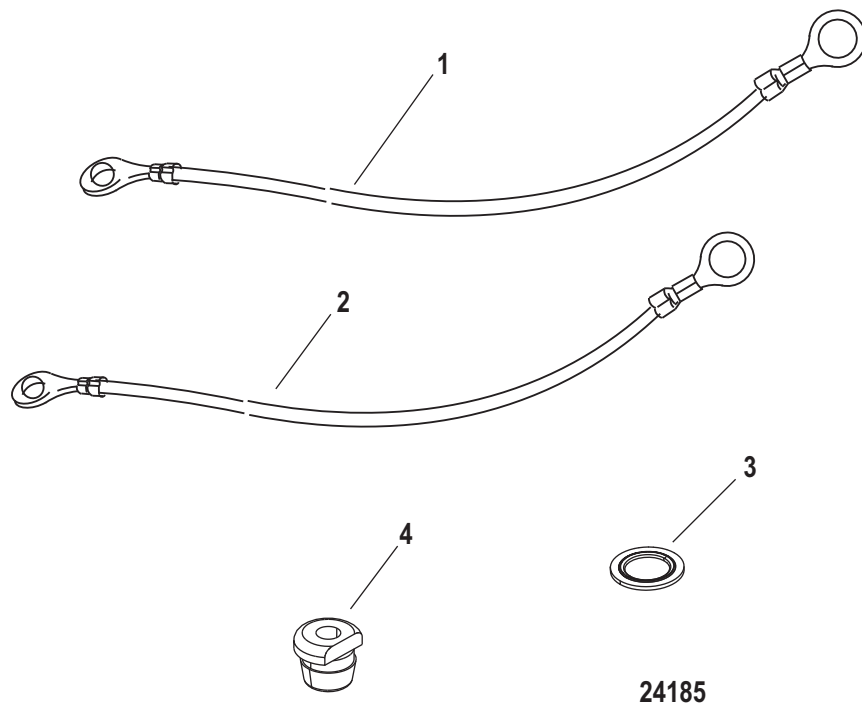


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Steering Helm Kit-Standard (892557A02, 892380A02, 892558A02)

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0000	892557A02	STEERING HELM KIT Standard (32 cc)		1	
-	0000	892380A02	STEERING HELM KIT Standard (40 cc)		1	
-	0000	892558A02	STEERING HELM KIT Standard (50 cc)		1	
1	0000	892557T01	HELM Standard (32 cc)		1	
1	0000	892380T01	HELM Standard (40 cc)		1	
1	0000	892558T01	HELM Standard (50 cc)		1	
2	0025	627021	O-RING (.301 x .070)		2	
3	0025	8M6001491	O-RING (.364 x .070)	Can also use part #48171	2	
4	0028	893394	KEY With Lock Tab (6.35 mm)		1	
5	0010	4008875	SCREW (M6 x 75)		4	
5	0010	4008850	SCREW (M6 x 50)		4	
6	0011	826709121	NUT (.625-18) Stainless Steel		1	
7	0000	892328T	COVER Helm		1	
8	0010	896842	SCREW (M6 x 14)		4	
9	0000	892327	PLATE Helm Backing	(892557A02)	4	
9	0000	892327	PLATE Helm Backing	(892380A02)	3	
9	0000	892327	PLATE Helm Backing	(892558A02)	2	
10	0011	401196	NUT (M6)		4	

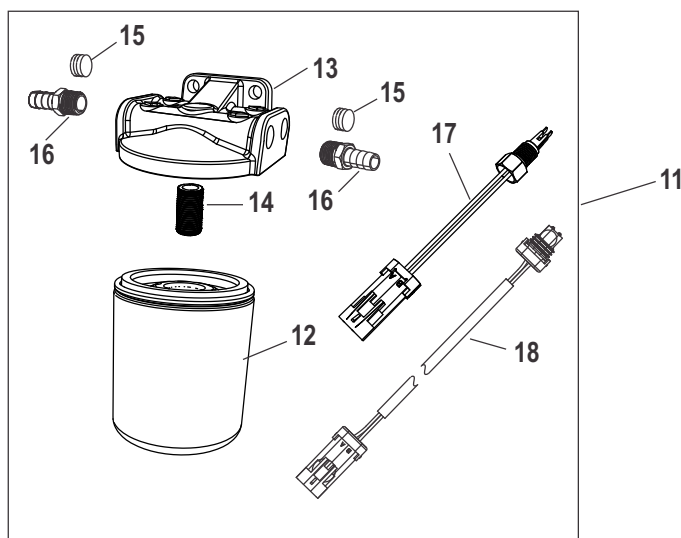
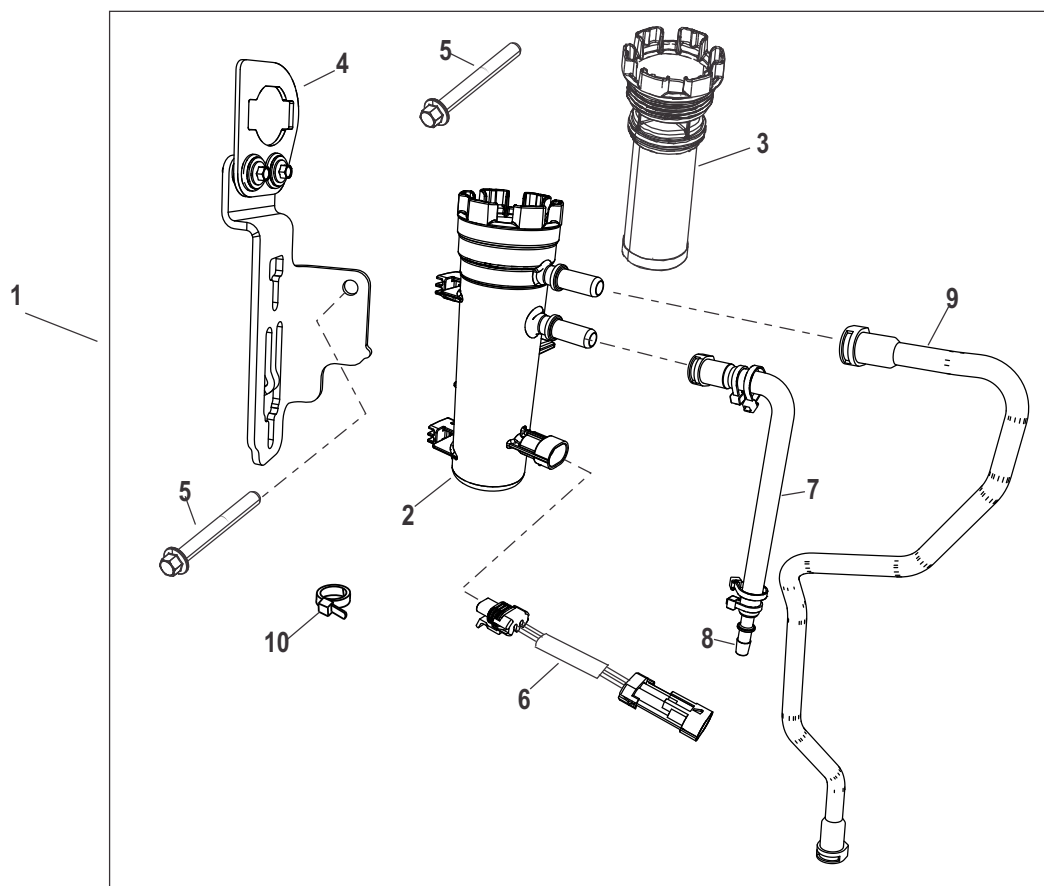
Ground Cable Kit (899712A01)



Ground Cable Kit (899712A01)

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0000	899712A01	CABLE KIT Continuity		1	
1	0000	88238T23	CABLE ASSEMBLY		1	
2	0000	88238T24	CABLE ASSEMBLY		1	
3	0012	885112	WASHER		1	
4	0025	12602002	GROMMET		1	

Fuel Filter Kits

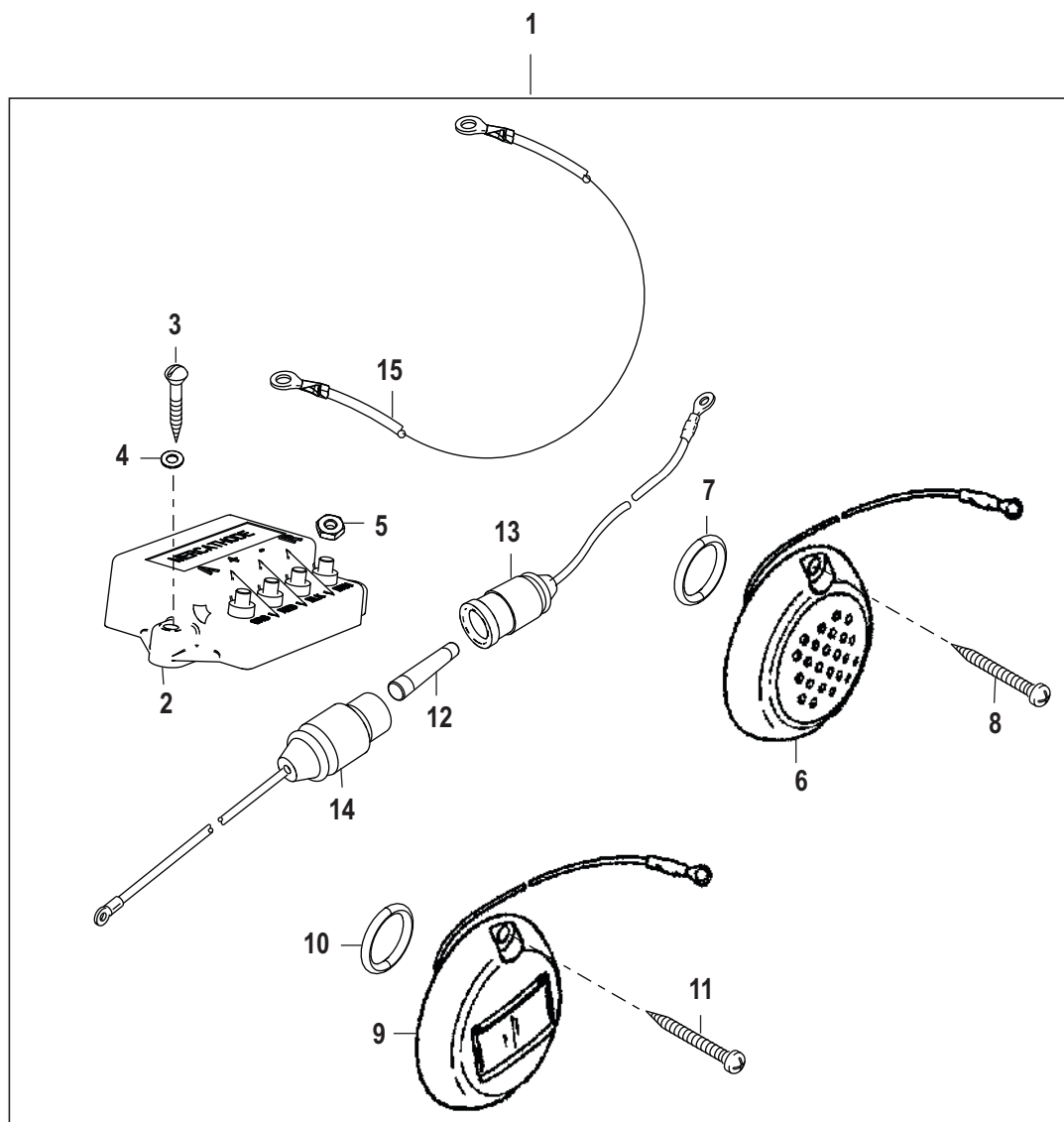


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Fuel Filter Kits

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0098	8M0103686	FUEL FILTER KIT Engine Mounted Optional		1	
2	0035	8M0062950	FILTER ASSEMBLY		1	
3	0035	8M0060041	FILTER Fuel		1	
4	0000	8M0009261	BRACKET ASSEMBLY		1	
5	0010	88552785	SCREW (M10 x 85)		1	
6	0084	8M0103724	HARNESS WIF Extension		1	
7	0032	8M0046557	HOSE ASSMEBLY Fuel Inlet, 8.2 Inch		1	
8	0022	892356	CONNECTOR		1	
9	0032	8M0087107	HOSE		1	
10	0054	816311T	TIE STRAP (8.00 Inches)		3	
11	0000	8M0095669	FUEL FILTER KIT with o-ring, MPP Remote Mounted		1	
12	0035	8M0095659	FUEL FILTER ASSEMBLY with o-ring, MPP		1	
13	0000	8M0095674	BASE ASSEMBLY Fuel Filter		1	
14	0022	816133	FITTING		1	
15	0022	36373	PLUG (.375-18) Hex - Steel		2	
16	0022	8M0086290	CONNECTOR Barb		2	
17	0000	8M0021043	SENSOR ASSEMBLY Fuel and Water		1	
18	0084	8M0042697	HARNESS Fuel Filter Sensor Extension (144 in)		1	
-	0084	8M0105263	HARNESS WIF Sensor Extension - 36 Inches		1	
-	0084	8M0105264	HARNESS WIF Sensor Extension - 72 Inches		1	

Mercathode Kit

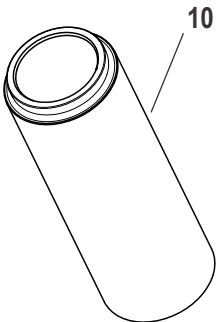
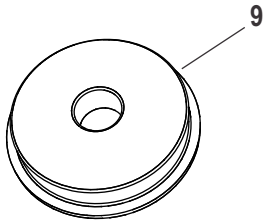
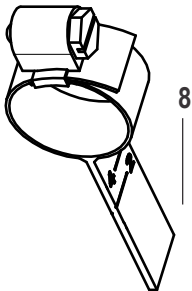
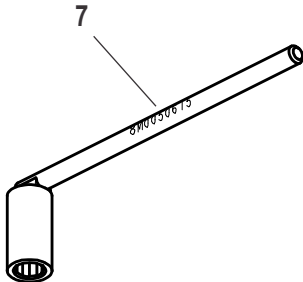
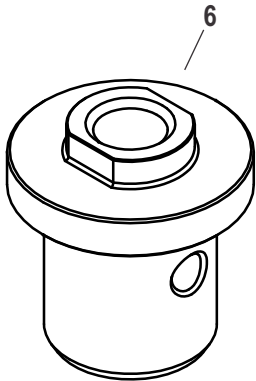
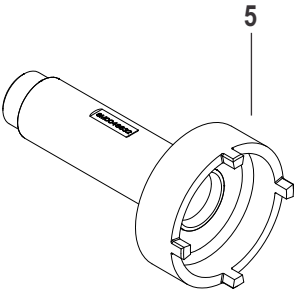
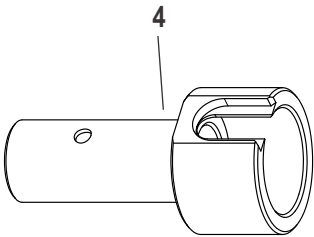
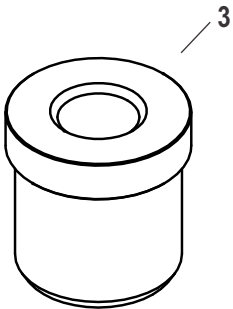
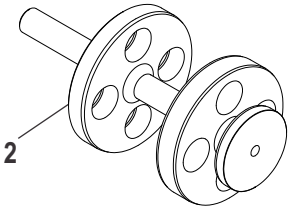
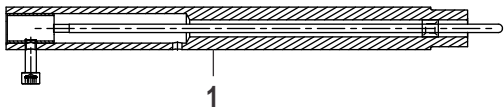


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Mercathode Kit

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	88334A2	MERCATHODE KIT		1	
2	0000	42600A09	MERCATHODE ASSEMBLY		1	
3	0010	22793	SCREW (#9-14 x .875)		2	
4	0012	30164	WASHER (.192 x .375 x .0312) Stainless Steel		2	
5	0011	45076	NUT (#10-32) Brass		4	
6	0000	72958A5	ELECTRODE ASSEMBLY		1	
7	0025	21836	O-RING (.796 x .139)		1	
8	0010	87698	SCREW (#10-16 x 1.250) Stainless Steel		2	
9	0097	72957A5	ANODE ASSEMBLY		1	
10	0025	21836	O-RING (.796 x .139)		1	
11	0010	87698	SCREW (#10-16 x 1.250) Stainless Steel		2	
12	0088	79091	FUSE 20 Ampere		1	
13	0084	95084A10	CABLE ASSEMBLY (5.00 Inches) Red		1	
14	0084	95084A13	CABLE ASSEMBLY (64.00 Inches)		1	
15	0084	79138A8	CABLE ASSEMBLY (72.00 Inches) Black		1	

Tools



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Tools

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0091	805382T01	TOOL Extension-Dial Indicator		1	
2	0091	8M0046443	TOOL Pinion Gear Locating		1	
3	0091	8M0046348	TOOL Bearing Driver, Pinion Removal		1	
4	0091	8M0036288	TOOL Holder, Pinion Nut		1	
5	0091	8M0046632	TOOL Socket, Carrier Retainer Nut		1	
6	0091	8M0046360	TOOL Bearing Driver, Pinion Install		1	
7	0091	8M0050615	TOOL Holder, Shift Shaft		1	
8	0091	8M0053505	TOOL Indicator, Backlash		1	
9	0091	8M0035594	TOOL Propeller Shaft Holder		1	
10	0091	8M0052590	TOOL Driver, Upper Driveshaft Bearing		1	
-	0000	889283A01	TOOL KIT Fuel Priming		1	
-	0091	809905001	WRENCH Torque Adapter		1	
-	0091	895343T02	TOOL Flywheel Puller		1	
-	0010	895346	BOLT		1	
-	0000	889675A01	TOOL Shunt 14-Pin		1	
-	0091	822778004	TOOL Adaptor Fitting-Power Trim		1	
-	0091	896661	TOOL Fuel Filter		1	
-	0091	8M0078614	WRENCH Power Steering Cylinder End Cap Spanner		1	
-	0091	8M0105203	TOOL TRIM CYLINDER END CAP		1	

PARTS INDEX

Part No.	Description	Pg.	Ref.no	Part No.	Description	Pg.	Ref.no
12602002	GROMMET	62	8	12602002	GROMMET	94	4
13791	CLAMP (15.7)	36	17	13791	CLAMP (15.7)	58	30
19755T7	SPOOL ASSEMBLY	78	4	21836	O-RING (.796 x .139)	60	20
21836	O-RING (.796 x .139)	98	7	21836	O-RING (.796 x .139)	98	10
22793	SCREW (#9-14 x .875)	98	3	25319	PIN (.125 x 0.75 Inches)	24	6
26953	COTTER PIN	4	10	26993	LOCKWASHER (.312)	20	11
27290	RING Retaining	12	7	28421	WASHER (1.5 x 3.05 x 0.13) Stainless Steel	64	40
28421	WASHER (1.5 x 3.05 x 0.13) Stainless Steel	66	52	29245	WASHER (.281 x .500 x .060) Stainless Steel	22	17
30164	WASHER (.192 x .375 x .0312) Stainless Steel	12	8	30164	WASHER (.192 x .375 x .0312) Stainless Steel	98	4
30893	SPRING	78	17	35921	NUT (.625-18)	72	22
36373	PLUG (.375-18) Hex - Steel	96	15	36387A1	BEARING ASSEMBLY Roller/Cup	74	40
4000327	SCREW (M6 x 14)	64	23	4000333	SCREW (M6 x 40)	72	5
40007103	SCREW (M5 x 6)	16	23	40011107	SCREW (M5 x 16) Stainless Steel	46	16
40011146	SCREW (M8 x 13) Stainless Steel	16	13	400211	NUT (M5) Stainless Steel	20	14
400213	NUT (M8) Stainless Steel	16	10	400213	NUT (M8) Stainless Steel	20	12
4002316	WASHER (6.60 X 17.0 X 1.5SS)	8	16	4002316	WASHER (6.60 X 17.0 X 1.5SS)	8	20
4002316	WASHER (6.60 X 17.0 X 1.5SS)	58	6	4002316	WASHER (6.60 X 17.0 X 1.5SS)	90	12
4002316	WASHER (6.60 X 17.0 X 1.5SS)	90	16	4002319	WASHER	22	12
400255	LOCKWASHER (M5)	20	13	4006731	SCREW (M6 x 16)	8	18
4006731	SCREW (M6 x 16)	8	21	4006731	SCREW (M6 x 16)	12	11
4006731	SCREW (M6 x 16)	58	13	4008850	SCREW (M6 x 50)	92	5
4008875	SCREW (M6 x 75)	92	5	4010720	SCREW (M8 x 20)	64	20
401196	NUT (M6)	92	10	401366	NUT (M6) Stainless Steel	90	13
401386	NUT (M6) Stainless Steel	22	13	401386	NUT (M6) Stainless Steel	72	6
401388	NUT (M8) Stainless Steel	18	35	401388	NUT (M8) Stainless Steel	46	29
42600A09	MERCATHODE ASSEMBLY	98	2	42647A1	BEARING ASSEMBLY Roller	72	24
43026Q06	REPAIR KIT Water Pump Impeller	74	-	43026T2	IMPELLER	72	29
430331	GASKET	74	38	43044	PIN Dowel - Without Hole (.375 x .625)	46	5
43044	PIN Dowel - Without Hole (.375 x .625)	72	3	43585	COUPLING	74	39
44357Q2	FLUSHING ATTACHMENT	88	-	45076	NUT (#10-32) Brass	98	5
469501	COTTER PIN	78	6	47968	SPRING	62	15
48939A2	BEARING Tapered Roller	74	43	54012	WASHER (.530 x .870 x .105) Stainless Steel	66	53
56762	TIE STRAP (4.00 Inches)	34	11	61319	E RING	12	10
62701	O-RING	42	3	62701	O-RING Fitting Assembly	82	-
627021	O-RING (.301 x .070)	92	2	648771	DIAPHRAGM	60	24
64878	SPRING (Black)	60	22	65567	WASHER (.265 x .750 x .048) Stainless Steel	30	25
65567	WASHER (.265 x .750 x .048) Stainless Steel	42	34	65567	WASHER (.265 x .750 x .048) Stainless Steel	70	31
68292	NUT (.312-18) Battery Cable-Negative	18	40	69035	SCREW AND LOCKWASHER (.250-20 x .625) Stainless Steel	20	10
69570	SCREW (#10-16 x .750)	60	26	72397	WASHER	64	21
72957A5	ANODE ASSEMBLY	98	9	72958A5	ELECTRODE ASSEMBLY	98	6
73194	PIN Roll (.125 x 1.12)	62	13	76214Q5	ANODE KIT	72	9
77674	WASHER	72	18	78945	J CLAMP	42	13
79023A94	FUSE 50 Ampere - Maxi	90	18	79091	FUSE 20 Ampere	98	12
79138A8	CABLE ASSEMBLY (72.00 Inches) Black	98	15	79953A04	PLUG ASSEMBLY (.375-16 x .250)	72	7
805382T01	TOOL Extension-Dial Indicator	100	1	806327	SCREW (.437-14 x 1.750)	72	10
809463A1	SOLENOID KIT	20	4	809905001	WRENCH Torque Adapter	100	-
815504104	CLAMP Worm Gear	58	21	815504206	CLAMP Worm Gear	90	11
815504256	CLAMP Worm Gear	30	11	816133	FITTING	96	14
816311T	TIE STRAP (8.00 Inches)	16	28	816311T	TIE STRAP (8.00 Inches)	30	14
816311T	TIE STRAP (8.00 Inches)	40	11	816311T	TIE STRAP (8.00 Inches)	58	10
816311T	TIE STRAP (8.00 Inches)	58	32	816311T	TIE STRAP (8.00 Inches)	96	10
8164641	SEAL Oil	72	14	817274	WASHER (.344 x 1.00 x .063) Stainless Steel	16	15
817274	WASHER (.344 x 1.00 x .063) Stainless Steel	18	38	817274	WASHER (.344 x 1.00 x .063) Stainless Steel	30	35
817274	WASHER (.344 x 1.00 x .063) Stainless Steel	50	34	817274	WASHER (.344 x 1.00 x .063) Stainless Steel	70	9
817275A08	REPAIR KIT Water Pump-Upper	74	-	817275A09	HOUSING Water Pump-Complete	72	27
8172761	FACEPLATE	72	30	8172771	GASKET	74	37
817519A2	CHECK VALVE ASSEMBLY Drain	90	8	82129114	SCREW (M6 x 14)	16	29
82129125	SCREW (M6 x 25 MM)	42	33	821539	PIN Trilobe	66	44
822003	BUSHING	42	36	822417	PIN	4	14
822778004	TOOL Adaptor Fitting-Power Trim	100	-	824145	SHIFT SHAFT	72	20

PARTS INDEX

Part No.	Description	Pg.	Ref.no	Part No.	Description	Pg.	Ref.no
8245191	RETAINER	72	11	824928001	PLUG Rubber	70	22
825191A03	HOSE KIT Rigging	88	-	826134Q	ANODE	72	4
826292	NUT (M10) Brass/Nickel Plated	38	1	826365	NUT (M8)	40	5
826709121	NUT (.625-18) Stainless Steel	92	6	82671117	NUT (.500-20)	66	42
82671117	NUT (.500-20)	66	51	828249	GROMMET	12	5
828356	PIN Detent	78	18	828547753	CONDUIT (.750 Inside Diameter x 3.00 Feet Bulk)	16	12
828991T	CLIP	22	18	830749	SEAL	72	8
830749	SEAL	80	33	830749A01	SEAL KIT Gear Housing	74	-
830749A01	SEAL KIT Gear Housing	80	-	830796A03	CONNECTOR ASSEMBLY Weather Cap - 2 Pin Male	16	27
832969T20	FUSE Mini - Yellow - 20 Ampere	16	9	833155	GROMMET	16	7
833155	GROMMET	24	7	833155	GROMMET	30	31
833155	GROMMET	50	35	834985	GROMMET	14	2
834985	GROMMET	42	37	834985	GROMMET	70	10
8349851	GROMMET	30	16	843108	WASHER (.330 x .560 x .060) Stainless Steel	16	14
845998	WASHER (.406 x 1.250 x .089)	22	6	847803A02	BUSHING/GASKET KIT	34	9
850181	TIE STRAP (11.750 Inches)	16	28	850181	TIE STRAP (11.750 Inches)	38	8
850181	TIE STRAP (11.750 Inches)	50	43	8502341	BUSHING	16	8
8502341	BUSHING	30	32	8502341	BUSHING	50	36
851889	O-RING	36	34	855697	CLAMP	58	31
855729	MOUNT	22	5	855729	MOUNT	22	5
856583A12	CABLE ASSEMBLY	22	14	856774	WASHER (.406 x .750 x .105) Stainless Steel	70	23
856954	BUSHING	28	21	856954	BUSHING	30	17
856954	BUSHING	70	11	856982	WASHER (.500 x .810 x .090) Stainless Steel	70	19
858414A04	CABLE ASSEMBLY Brass Braided	22	15	858951A01	CLAMP KIT	8	19
858954	CLIP (.625)	50	42	8589781	CLIP Fuel Hose	30	40
859376	CLIP	30	33	85944975	TUBING (72.00 Inches Bulk) Cut to 64 Inches)	70	15
859578A1	PLUG ASSEMBLY Oil	50	25	859731	FITTING Adapter	36	38
85978571	TUBING (52.00 Inches Bulk) To Water Pressure Sensor - Cut to 21.5 Inches	40	10	85999	BUSHING	24	8
861415A1	SEAL KIT	72	28	86226	NUT (.375-16) Battery Cable-Positive	18	36
862646	FUSE Tan - 5 Ampere	18	33	875207	TEE Fitting	86	-
87698	SCREW (#10-16 x 1.250) Stainless Steel	98	8	87698	SCREW (#10-16 x 1.250) Stainless Steel	98	11
877613A02	CONNECTOR ASSEMBLY Weather Cap 6 Pin	18	30	877769K01	FILTER Oil (Mercury Branded)	42	22
87928815T	ISOLATOR	30	10	879345T34	HARNESS ASSEMBLY Trim	16	25
879346T24	FUSE COVER AND O-RING	90	19	879885Q	FILTER Fuel In-Line	58	28
879962	CLIP	16	17	879962	CLIP	18	31
879962	CLIP	42	40	880515	BOLT (M20 x 68)	14	6
880524	PIN Dowel (14 MM)	46	8	880524	PIN Dowel (14 MM)	48	6
880533	SEAT Intake Valve	48	8	880536A15	CYLINDER HEAD ASSEMBLY	48	-
880537	GUIDE Intake Exhaust Valve Intake and Exhaust Valves	48	10	880543	KEY	48	16
880550	SPROCKET Cam Drive	50	44	880552A07	GASKET SET Powerhead	42	-
880552A07	GASKET SET Powerhead	46	-	880552A07	GASKET SET Powerhead	56	-
880552A07	GASKET SET Powerhead	58	-	880552A07	GASKET SET Powerhead	60	-
880552A07	GASKET SET Powerhead	82	-	880557	GUIDE Moveable	46	26
880559	GUIDE Fixed	46	25	880566Q14	BELT Drive	22	10
880615T01	COIL ASSEMBLY	50	39	880624003	GASKET Block to Adaptor	46	24
880624003	GASKET Block to Adaptor	82	-	880629	SEAL Exhaust Tube	60	7
880629	SEAL Exhaust Tube	82	-	880639T	SUMP ASSEMBLY Oil	60	8
880649002	LEVER Tilt Lock	62	14	880650003	SHAFT Tilt Lock	62	19
880652T02	PEDESTAL	64	1	880653	ANODE	64	29
8806551	BEARING (1.25 Inch)	64	15	8806561	BEARING	64	13
880658T03	POWER TRIM ASSEMBLY	64	27	880660T02	TUBE Steering	64	25
880661	SEAL	64	12	8806621	BEARING	64	11
8806641	BEARING (.625 Inch)	62	21	880665T01	ARM Steering	64	35
880667	SEAL	64	8	880686T13	GEAR HOUSING ASSEMBLY Complete	72	-
880686T13	GEAR HOUSING ASSEMBLY Complete	78	-	880686T14	GEAR HOUSING ASSEMBLY Complete	72	-
880686T14	GEAR HOUSING ASSEMBLY Complete	78	-	880686T54	GEAR HOUSING ASSEMBLY Complete	72	-
880686T54	GEAR HOUSING ASSEMBLY Complete	78	-	880686T55	GEAR HOUSING ASSEMBLY Complete	72	-
880686T55	GEAR HOUSING ASSEMBLY Complete	78	-	880695A01	GEAR ASSEMBLY Reverse	78	21
880697	KEYED WASHER	80	34	880699	THRUST RING	78	22

PARTS INDEX

Part No.	Description	Pg.	Ref.no	Part No.	Description	Pg.	Ref.no
880707A01	GEAR Reverse	78	21	880714T	CLUTCH	78	16
880717A01	SCREW/SEAL KIT .38 Inch Long	80	32	880717A01	SCREW/SEAL KIT Gearcase	88	-
880719	RING Retaining	72	31	880729	GASKET	72	19
880805A1	GEAR KIT	20	3	881150Q1	FLUSH KIT Dual Water Pick Up	88	-
881180A02	RING SET Piston	54	13	881210T02	CONNECTING ROD ASSEMBLY	54	9
881866	FITTING	72	12	881879T25	SENSOR ASSEMBLY Pitot	30	41
881879T26	SENSOR Pressure Water	40	12	88238A21	CABLE ASSEMBLY	58	14
88238T23	CABLE ASSEMBLY	64	18	88238T23	CABLE ASSEMBLY	94	1
88238T24	CABLE ASSEMBLY	64	33	88238T24	CABLE ASSEMBLY	94	2
882751A04	RELAY ASSEMBLY	16	20	883066	CLIP (.865)	32	43
883066	CLIP (.865)	36	37	88334A2	MERCATHODE KIT	88	-
88334A2	MERCATHODE KIT	98	1	884323T01	BEARING ASSEMBLY Roller	78	10
884325T01	BEARING ASSEMBLY Roller-Tapered	78	14	884329T	BEARING Ball	80	26
884330T01	BEARING ASSEMBLY Tapered	80	28	884353	BRACKET	30	13
88439A25	CABLE ASSEMBLY Battery - Positive	18	34	88439A26	CABLE ASSEMBLY Battery - Negative	18	39
88439A50	CABLE SET Battery	88	-	884408A08	VALVE KIT Control - Electric Boost	30	27
884409	O-RING	46	9	884409	O-RING Block Oil Dowel	82	-
884412	NUT	70	24	884418A1	TENSIONER ASSEMBLY Oil Pump Drive	56	14
884423	O-RING	46	11	884423	O-RING Block Oil Dowel	82	-
884424	PIN Dowel (11 mm)	46	10	884441	BOLT	54	10
884446T04	PUMP ASSEMBLY Oil	56	15	884456	SPROCKET Driven Fuel Inlet to Fuel Supply Module	56	28
884458T07	DRIVESHAFT Oil Pump	56	11	884462	SEAL Water	56	4
884462	SEAL Water Adaptor Plate-Water	82	-	884474001	PIN Dowel (12 mm)	58	1
884546	GROMMET	58	17	884887T07	CRADLE ASSEMBLY Mount	62	2
884889002	PIN	66	43	885094105	SCREW (M14 x 105)	64	16
88509530	SCREW (M8 x 30)	64	5	88510450	SCREW	64	32
88510940	SCREW (M14)	24	15	885111	PIN Dowel (.375 x .875)	64	26
885112	WASHER	64	17	885112	WASHER	94	3
885342002	SENSOR ASSEMBLY	34	2	885348	CAP	14	3
885349501	SCREW	22	4	88535303S	BRACKET	22	8
885354T01	CAP, Air Dam Mercury, Black	4	2	885360	IDLE RELIEF	8	4
885361A01	FITTING ASSEMBLY Flush	8	17	885363T04	CHAP ASSEMBLY X-Long/XX-Long - Port and Starboard	10	-
885365T03	CHAP ASSEMBLY Long - Port and Starboard, Black	10	-	885505	LINK Shift Shaft	24	18
8855091	SCREW	24	10	885511003	WASHER	24	12
885512	COTTER PIN	24	11	885517A05	FITTING ASSEMBLY	40	14
885518A02	FITTING ASSEMBLY	42	2	88552512	SCREW (M6 x 12 MM) Stainless Steel	4	18
88552512	SCREW (M6 x 12 MM) Stainless Steel	50	46	88552512	SCREW (M6 x 12 MM) Stainless Steel	56	24
88552512	SCREW (M6 x 12 MM) Stainless Steel	58	5	88552516	SCREW (M6 x 16 MM) Stainless Steel	22	16
88552516	SCREW (M6 x 16 MM) Stainless Steel Fuel Rail to Manifold	36	14	88552516	SCREW (M6 x 16 MM) Stainless Steel CAC to Manifold	36	14
88552516	SCREW (M6 x 16 MM) Stainless Steel	42	4	88552516	SCREW (M6 x 16 MM) Stainless Steel	42	32
88552516	SCREW (M6 x 16 MM) Stainless Steel	50	50	88552516	SCREW (M6 x 16 MM) Stainless Steel	56	18
88552516	SCREW (M6 x 16 MM) Stainless Steel	58	25	88552520	SCREW (M6 x 20 MM) Stainless Steel	30	30
88552520	SCREW (M6 x 20 MM) Stainless Steel	70	13	88552525	SCREW (M6 x 25 MM) Stainless Steel	30	24
88552525	SCREW (M6 x 25 MM) Stainless Steel Manifold to CAC	36	15	88552525	SCREW (M6 x 25 MM) Stainless Steel	42	35
88552525	SCREW (M6 x 25 MM) Stainless Steel	50	24	88552525	SCREW (M6 x 25 MM) Stainless Steel	50	31
88552525	SCREW (M6 x 25 MM) Stainless Steel	50	40	88552525	SCREW (M6 x 25 MM) Stainless Steel	60	3
88552525	SCREW (M6 x 25 MM) Stainless Steel	70	30	88552530	SCREW (M6 x 30 MM) Stainless Steel	60	9
88552530	SCREW (M6 x 30 MM) Stainless Steel	60	15	88552535	SCREW (M6 x 35 MM) Stainless Steel	60	29
88552540	SCREW (M6 x 40 MM) Stainless Steel	50	32	88552550	SCREW (M6 x 50 MM) Stainless Steel	30	12
885526120	SCREW (M8 x 120)	70	5	88552620	SCREW (M8 x 20)	70	28
88552630	SCREW (M8 x 30)	70	14	88552635	SCREW (M8 x 35 MM)	18	37
88552635	SCREW (M8 x 35 MM)	30	34	88552635	SCREW (M8 x 35 MM)	46	30
88552635	SCREW (M8 x 35 MM)	50	33	88552635	SCREW (M8 x 35 MM)	60	6
88552635	SCREW (M8 x 35 MM)	70	8	88552640	SCREW (M8 x 40)	46	3
88552640	SCREW (M8 x 40)	70	7	88552650	SCREW (M8 x 50)	70	6
88552660	SCREW (M8 x 60)	50	27	88552675	SCREW (M8 x 75)	46	14
88552675	SCREW (M8 x 75)	70	4	885527105	SCREW (M10 x 105)	34	10
885527105	SCREW (M10 x 105)	42	15	88552730	SCREW (M10 x 30)	38	10

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88552745	SCREW (M10 x 45)	22	7	88552785	SCREW (M10 x 85)	22	11
88552785	SCREW (M10 x 85)	42	14	88552785	SCREW (M10 x 85)	96	5
88552845	SCREW (M12 x 45)	70	25	885541A01	TUBE ASSEMBLY Water (20.00 Inch)	60	16
885541A02	TUBE ASSEMBLY Water (25.00 Inch)	60	16	885541A03	TUBE ASSEMBLY Water (30.00 Inch)	60	16
885560T03	BASE Electrical Box	16	1	885561T	COVER Fuse Box	16	2
885583	SEAL	16	4	885584	PIN Hinge	16	6
887623T03	PICKUP ASSEMBLY Oil	60	1	887753A02	TUBE ASSEMBLY Oil Drain	60	10
887756	HOSE Water In-Upper	58	26	887930	O-RING	56	5
887930	O-RING Adaptor Plate	82	-	887936T04	COVER Flywheel	14	1
887937006	HOSE	30	36	887938003	TUBE Rear	30	38
887939007	PLATE Boost Valve Mounting	30	28	887987A1	COUPLING	60	18
888163	GROMMET	56	20	888416T04	HARNESS ASSEMBLY DTS, Clean Power, 15 Feet	18	32
888461A01	FITTING KIT	58	3	888483	SEAL Oil	80	27
888483	SEAL Oil	80	30	888491	COVER Fuse	16	3
888517	PIN	22	9	888517	PIN	30	8
888517	PIN	46	21	888572	DRIVESHAFT	72	25
888573	DRIVESHAFT	72	25	888592005	PLUG ASSEMBLY Oil Drain	60	30
888593	SEAL Drain Plug	60	14	888593	SEAL Oil Drain Tube Plug	82	-
888819002	DRAIN Cowl	56	19	888819002	DRAIN Cowl	58	2
888913A01	POPPET ASSEMBLY	60	21	888930003	HOSE	42	6
888947501	GASKET	34	5	888947502	BOLT	34	8
888947504	GASKET	34	7	888952	LINKAGE ARM	4	12
888953	SPRING	4	13	888955	LINK Latch Connecting	4	9
888956	LATCH Hand Lever	4	7	888957	O-RING	8	11
888958001	PLUG Flush Port Flush	8	14	888959	PIN Hinge	4	6
888961A01	PIN ASSEMBLY	8	2	888971	FRONT LATCH RECEIVER	4	3
888974A02	SIDE LATCH ASSEMBLY	12	2	888976T01	BRACKET	12	1
888981001	HOSE Idle Exhaust	58	11	888983T03	FLYWHEEL ASSEMBLY	14	4
888988001	CLAMP (36.1 mm)	36	19	888988001	CLAMP (36.1 mm)	42	10
888988002	CLAMP (57.5 mm)	30	37	888988004	CLAMP (62.0 mm)	30	39
888988007	CLAMP (42.5 mm)	42	12	888988008	CLAMP (34.6 MM)	38	6
888988008	CLAMP (34.6 MM)	40	6	888988008	CLAMP (34.6 MM)	42	7
888988011	CLAMP (38.1 MM)	42	5	888988016	CLAMP (96.5 mm)	30	26
888988019	CLAMP (22.6 mm)	50	48	888988027	CLAMP	30	22
888991T04	CONTROL ASSEMBLY Throttle - Electronic	30	9	888996	SPRING	12	3
889246Q39	SPARK PLUG NGK-ILFR6GE	50	41	889283A01	TOOL KIT Fuel Priming	100	-
889531	STRAP	16	5	889531	STRAP	90	7
889532	BRACKET	16	22	889540A03	CLUTCH KIT	62	16
889543016	BOLT	64	31	889545	WASHER	64	19
889546	SCREW (M5 x 10)	62	20	889547	SCREW (M5 x 30)	62	23
889549	WASHER	64	30	889550	CAP Bleeder - Vinyl	64	7
889552	FITTING -6 ORB to -6 ORFS (90 Degree)	64	6	889561	GASKET Poppet	60	28
889568001	GROMMET	70	2	889591A05	HOSE ASSEMBLY Breather	50	38
889592001	HOSE	38	5	889593001	HOSE	38	3
889617001	GASKET	56	27	889617001	GASKET Adaptor Plate	82	-
889618001	GASKET Oil Sump	60	4	889618001	GASKET Oil Sump	82	-
889627	STUD	12	12	889633A04	FITTING ASSEMBLY Flushing	38	4
889656T01	SHROUD	70	3	889675A01	TOOL Shunt 14-Pin	100	-
889706	WASHER	60	25	889727001	BELL CRANK	24	5
889745030	SCREW (M12 x 30)	62	6	889746001	CLIP	50	47
889767	PLUG (12 mm)	46	4	889792A01	FITTING KIT Idle Exhaust	58	7
889823001	TETHER Flush Plug	8	12	889828	O-RING (.924 x .103)	58	8
889831001	RETAINER	70	16	889846	FITTING	58	9
891520001	CLIP	18	41	891644A04	CRANKSHAFT ASSEMBLY	54	1
891663001	SENSOR ASSEMBLY Temperature	36	11	891953	PLUG (18 mm)	42	18
892005A01	BEARING Connecting Rod - Blue	54	11	892005A02	BEARING Connecting Rod - White	54	11
892005A03	BEARING Connecting Rod - Orange	54	11	892073002	SHOULDER SCREW (M6) Long Chaps	10	3
892073002	SHOULDER SCREW (M6) X-Long Chaps	10	3	892077	O-RING	40	15
892077	O-RING Block Fitting Assembly	82	-	892079	O-RING	30	29
892112T05	CAMSHAFT Intake	48	18	892113T04	CAMSHAFT Exhaust	48	19
892117	SEAL	58	24	892117	SEAL Manifold Housing	82	-

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892126A03	ADAPTER PLATE KIT	56	1	892165	NUT	56	10
892228	PIN Dowel	56	2	892228	PIN Dowel	60	12
892233	NUT (M6) Stainless Steel	8	3	892233	NUT (M6) Stainless Steel	8	15
892233	NUT (M6) Stainless Steel	8	22	892244	STRAP Cover	16	16
892309T01	BEARING Thrust - Green Crankshaft-Lower	54	3	892309T02	BEARING Thrust - Navy Blue Crankshaft-Lower	54	3
892309T03	BEARING Thrust - White Crankshaft-Lower	54	3	892309T04	BEARING Thrust - Orange Crankshaft-Lower	54	3
892315	GASKET	8	9	892317001	O-RING	36	13
892327	PLATE Helm Backing	92	9	892327	PLATE Helm Backing	92	9
892327	PLATE Helm Backing	92	9	892328T	COVER Helm	92	7
892335001	DEFLECTOR Oil	56	17	892339T01	STARTER MOTOR ASSEMBLY	20	1
892356	CONNECTOR	96	8	892380A02	STEERING HELM KIT Standard (40 cc)	84	-
892380A02	STEERING HELM KIT Standard (40 cc)	92	-	892380T01	HELM Standard (40 cc)	92	1
892384T	PLENUM Exhaust	58	12	892403	FITTING	32	42
892403	FITTING	36	36	892404A05	DEFLECTOR ASSEMBLY Water	42	1
892417	BUSHING	24	2	892438K02	POWER STEERING HOSE KIT Power Module (2 Feet) Hydraulic, Pump to Helm	84	-
892438K03	POWER STEERING HOSE KIT Power Module (3 Feet) Hydraulic, Pump to Helm	84	-	892438K04	POWER STEERING HOSE KIT Power Module (4 Feet) Hydraulic, Pump to Helm	84	-
892438K05	POWER STEERING HOSE KIT Power Module (5 Feet) Hydraulic, Pump to Helm	84	-	892438K06	HOSE KIT Power Module (6 Feet) Hydraulic, Pump to Helm	86	-
892438K07	HOSE KIT Power Module (7 Feet) Hydraulic, Pump to Helm	86	-	892438K08	HOSE KIT Power Module (8 Feet) Hydraulic, Pump to Helm	86	-
892438K10	POWER STEERING HOSE KIT Power Module (10 Feet) Hydraulic, Pump to Helm	86	-	892438K12	POWER STEERING HOSE KIT Power Module (12 Feet) Hydraulic, Pump to Helm	86	-
892438K14	POWER STEERING HOSE KIT Power Module (14 Feet) Hydraulic, Pump to Helm	86	-	892438K16	POWER STEERING HOSE KIT Power Module (16 Feet) Hydraulic, Pump to Helm	86	-
892438K18	POWER STEERING HOSE KIT Power Module (18 Feet) Hydraulic, Pump to Helm	86	-	892438K20	POWER STEERING HOSE KIT Power Module (20 Feet) Hydraulic, Pump to Helm	86	-
892438K22	POWER STEERING HOSE KIT Power Module (22 Feet) Hydraulic, Pump to Helm	86	-	892438K24	POWER STEERING HOSE KIT Power Module (24 Feet) Hydraulic, Pump to Helm	86	-
892445	O-RING	60	17	892445	O-RING Water Tube	82	-
892446	O-RING (14 X 1.78 MM)	58	4	892446	O-RING (14 X 1.78 MM)	60	11
892446	O-RING (14 X 1.78 MM) Adaptor Plate Fitting	82	-	892454035	BOLT (M6 x 36)	48	7
892455065	SCREW	56	16	892456045	SCREW	46	27
892485003	CAP Pump	90	2	892486K08	CONVERSION KIT Analog	86	-
892491	WASHER	56	9	892524	FITTING	64	10
892557A02	STEERING HELM KIT Standard (32 cc)	84	-	892557A02	STEERING HELM KIT Standard (32 cc)	92	-
892557T01	HELM Standard (32 cc)	92	1	892558A02	STEERING HELM KIT Standard (50 cc)	84	-
892558A02	STEERING HELM KIT Standard (50 cc)	92	-	892558T01	HELM Standard (50 cc)	92	1
892562T01	HOUSING Manifold	58	23	892573001	WASHER	46	13
892584	SEAL	50	22	892595A04	GEAR SET Forward/Pinion	78	8
892595A05	GEAR SET Forward/Pinion	78	8	892596T04	COVER ASSEMBLY Cam	50	21
892825008	HOSE (8 Feet) Hydraulic, Helm to Pressure Tank	86	-	892825010	HOSE (10 Feet) Hydraulic, Helm to Pressure Tank	86	-
892825012	HOSE (12 Feet) Hydraulic, Helm to Pressure Tank	86	-	892825014	HOSE (14 Feet) Hydraulic, Helm to Pressure Tank	86	-
892825016	HOSE (16 Feet) Hydraulic, Helm to Pressure Tank	86	-	892825018	HOSE (18 Feet) Hydraulic, Helm to Pressure Tank	86	-
892825020	HOSE (20 Feet) Hydraulic, Helm to Pressure Tank	86	-	892825022	HOSE (22 Feet) Hydraulic, Helm to Pressure Tank	86	-
892825024	HOSE (24 Feet) Hydraulic, Helm to Pressure Tank	86	-	892825026	HOSE (26 Feet) Hydraulic, Helm to Pressure Tank	86	-
892833	CLIP	50	37	892864T04	THERMOSTAT ASSEMBLY	42	8
892865	HOSE Thermostat	42	11	892940T02	ALTERNATOR	22	1
892967	HOSE	38	7	89302	WASHER (.203 x .406 x .040)	4	11
893317	GASKET	30	20	893318T02	FILTER Air	30	18
893342	CLAMP	30	4	893342	CLAMP	30	5
893364A05	ENCLOSURE ASSEMBLY Complete-Power Steering Pump	90	4	893365A03	COVER ASSEMBLY Top/Bottom, Power Steering Pump	90	-
893365T02	ENCLOSURE ASSEMBLY Top, Power Steering Pump	90	5	893368001	GROMMET	90	9
893369	GROMMET	90	10	893380	PIN Clevis	12	9
893384001	COVER Poppet	60	27	893385001	RETAINER	60	23
893388A01	CAP Resistor - 2 Pin, 120 Ohm (CAN 1, 2 and 3)	18	43	893392001	DAMPER	46	6
893394	KEY With Lock Tab (6.35 mm)	92	4	893395A01	PLATE Flush Mount	86	-
893404	ANODE	64	24	893405T	COVER	64	34
893408A01	PIN KIT Trim	68	15	893409	RETAINER	64	3
893419	CAP KIT	68	13	893420A01	MANUAL RELEASE KIT	68	14
895019	SEAL Manifold to CAC	36	9	895020	SEAL Manifold Head	36	10
895062	WASHER	64	41	895063001	INSERT Plastic	56	13

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895099	EXTRACTOR Fuse	16	11	895304	RING Retaining	66	45
895319	GROMMET	28	20	895319	GROMMET	90	15
895320F1	BUSHING	90	17	895343T02	TOOL Flywheel Puller	100	-
895346	BOLT	100	-	895373	SPRING	4	8
895378	SCREW (M6)	90	14	895390	TILT PIN	64	36
895770	Pin Pivot	24	13	895797001	FITTING Telltale	62	11
895810050	SCREW (M8 x 50)	46	23	895810115	SCREW (M8 x 115)	46	22
895811155	SCREW (M10 x 155)	24	14	895842	CLAMP	30	19
895851	CLAMP (8.00 Inches)	62	12	895853	WASHER	64	4
895854	O-RING	64	28	895854A01	O-RING KIT	68	12
896094A01	FITTING ASSEMBLY	40	8	896124	SLEEVE	12	4
896156A01	TRIM CYLINDER KIT	68	1	896157A01	TRIM ROD KIT	68	2
896158A01	O-RING KIT	68	3	896159A01	PISTON KIT	68	4
896160A01	O-RING KIT	68	7	896161A02	TRIM MOTOR KIT	68	16
896162A01	TRIM NECK KIT	68	11	896163A01	PUMP KIT Trim	68	9
896164A01	TRIM FILTER KIT	68	10	896165A01	CHECK KIT Trim PO	68	6
896166A01	MANIFOLD KIT Trim	68	5	896167A01	RESERVOIR KIT	68	17
896259	HOSE	30	2	896271	HOSE	30	3
896500A01	STEERING CYLINDER KIT	64	2	896522	O-RING (799 x .103)	72	15
896523	O-RING (2.175 x .103)	72	33	896524	O-RING (3.850 x .210)	80	31
896531090	SCREW (M16 x 90)	62	7	896594	CIRCLIP	54	17
896661	TOOL Fuel Filter	100	-	896699	O-RING (1.78 mm x .08 mm)	34	3
896699	O-RING (1.78 mm x .08 mm)	40	9	896699	O-RING (1.78 mm x .08 mm)	46	18
896842	SCREW (M6 x 14)	92	8	896880	SEAL Valve	48	13
896882	RING Retaining	54	6	896883	SPACER	54	5
896951	PLUG (24 mm)	46	7	896951	PLUG (24 mm)	56	3
896966A07	ASSEMBLY Long Block	40	-	896966A07	ASSEMBLY Long Block	44	-
896966A07	ASSEMBLY Long Block	46	-	896966A07	ASSEMBLY Long Block	52	-
896966A07	ASSEMBLY Long Block	54	-	896966A07	ASSEMBLY Long Block	56	-
896966A07	ASSEMBLY Long Block	58	-	896966A07	ASSEMBLY Long Block	60	-
897169	GROMMET	8	24	897498T05	BEARING Main - Green	54	2
897498T06	BEARING Main - Navy Blue	54	2	897498T07	BEARING Main - White	54	2
897498T08	BEARING Main - Orange	54	2	897643A01	HOSE KIT Dampening	90	21
897678020	SCREW (M4 x 20mm)	4	15	897784A01	BRACKET KIT Upper Chap	70	12
897926	NUT (M12), Nylon Insert	70	20	898022	DIPSTICK Oil	30	7
898033	CLIP	10	4	898463A01	TENSIONER ASSEMBLY	50	28
898499T02	PISTON ASSEMBLY	54	12	89879	O-RING (.301 x .064)	90	22
898836	O-RING Brown	50	29	898836	O-RING Brown Tensioner Cap	82	-
898907	VALVE Intake	48	11	898908	VALVE Exhaust	48	12
899712A01	CABLE KIT Continuity	88	-	899712A01	CABLE KIT Continuity	94	-
899785K04	HARNESSE ASSEMBLY Accessory Power (30 Feet)	86	-	899912001	TAPPET (2.996)	48	20
899912002	TAPPET (3.021)	48	20	899912003	TAPPET (3.046)	48	20
899912004	TAPPET (3.071)	48	20	899912005	TAPPET (3.096)	48	20
899912006	TAPPET (3.118)	48	20	899912007	TAPPET (3.138)	48	20
899912008	TAPPET (3.158)	48	20	899912009	TAPPET (3.178)	48	20
899912010	TAPPET (3.198)	48	20	899912011	TAPPET (3.218)	48	20
899912012	TAPPET (3.238)	48	20	899912013	TAPPET (3.258)	48	20
899912014	TAPPET (3.278)	48	20	899912015	TAPPET (3.298)	48	20
899912016	TAPPET (3.318)	48	20	899912017	TAPPET (3.338)	48	20
899912018	TAPPET (3.358)	48	20	899912019	TAPPET (3.378)	48	20
899912020	TAPPET (3.398)	48	20	899912021	TAPPET (3.418)	48	20
899912022	TAPPET (3.438)	48	20	899912023	TAPPET (3.458)	48	20
899912024	TAPPET (3.478)	48	20	899912025	TAPPET (3.498)	50	20
899912026	TAPPET (3.518)	50	20	899912027	TAPPET (3.538)	50	20
899912028	TAPPET (3.558)	50	20	899912029	TAPPET (3.578)	50	20
899912030	TAPPET (3.598)	50	20	899912031	TAPPET (3.621)	50	20
899912032	TAPPET (3.646)	50	20	899912033	TAPPET (3.671)	50	20
899912034	TAPPET (3.696)	50	20	899912035	TAPPET (3.721)	50	20
8M0000274	STUD (M8 x 44)	40	13	8M0005958	O-RING	42	9
8M0007131	CARRIER ASSEMBLY Oil Seal	72	32	8M0007183	RESONATOR	30	21
8M0008031	STUD (M12 x 1.75 x 52)	70	18	8M0009261	BRACKET ASSEMBLY	96	4

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8M0010183	O-RING	68	8	8M0010459	FILLER BLOCK	72	2
8M0010626	SENSOR Trim Position-Black	62	22	8M0011478	BRACKET Mounting, 14 Pin	42	39
8M0011480	PLATE Mounting, 14 Pin	42	38	8M0011987	SENSOR	50	49
8M0021043	SENSOR ASSEMBLY Fuel and Water	96	17	8M0021532	SCREW (M12 x 40 MM)	50	45
8M0022158	STUD (M10 x 205)	40	1	8M0022160	STUD (M8 x 43)	46	28
8M0022162	STUD (M10 x 60)	40	2	8M0024870	DECAL Mercury Verado	4	2
8M0026568	HARNESS ASSEMBLY Signal Driver	90	20	8M0027347	PLUG (M18 x 1.5)	56	21
8M0032833	KEY	74	36	8M0032912	SEAL Top Main Bearing	54	4
8M0032912	SEAL Top Main Bearing	82	-	8M0033476	GASKET Head	46	20
8M0033476	GASKET Head Cylinder Head to Block	82	-	8M0033614	APPLIQUE Port, Mercury	4	16
8M0033615	APPLIQUE Starboard, Mercury	4	17	8M0033928	SEAL Oil	56	6
8M0033928	SEAL Oil Adaptor Plate	82	-	8M0033976	DUCT KIT Outlet	34	6
8M0034048	VALVE ASSEMBLY Oil Pump	56	7	8M0034568	GASKET	42	31
8M0034912	O-RING 3.78 X 21.32	56	12	8M0034912	O-RING 3.78 X 21.32 Oil Pump Driveshaft	82	-
8M0034918	COLLAR	20	6	8M0035481	TUBE ASSEMBLY Hot Air Duct	30	1
8M0035594	TOOL Propeller Shaft Holder	100	9	8M0036288	TOOL Holder, Pinion Nut	100	4
8M0037209	GROMMET FSM Retainer	70	26	8M0038370	SCREW (.500-20 x 5.50)	64	39
8M0038563	LINE Fuel (100.00 Feet)	88	-	8M0038931	RING Retaining	64	37
8M0039464	RING Retaining	36	5	8M0039464	RING Retaining	42	20
8M0039516	O-RING	36	4	8M0039516	O-RING	42	21
8M0039993	FITTING	36	7	8M0040116	O-RING	36	6
8M0041053	BOOT MAP Sensor	36	18	8M0041080	FUEL RAIL ASSEMBLY	36	20
8M0041096	BRACKET Fuel Injector Mounting	36	30	8M0041097	BRACKET Retaining	36	23
8M0041097	BRACKET Retaining	36	27	8M0041100	SCREW (M5 x 10)	36	24
8M0041100	SCREW (M5 x 10)	36	28	8M0041100	SCREW (M5 x 10)	36	32
8M0041101	DAMPER Fuel Rail	36	33	8M0041480	SCREW	36	12
8M0041571	INJECTOR ASSEMBLY Fuel	36	31	8M0041759	BRACKET Mounting-Starter Motor	46	2
8M0042300	SWITCH Trim	8	13	8M0042697	HARNESS Fuel Filter Sensor Extension (144 in)	96	18
8M0043059	DECAL Warning	66	48	8M0043229	SEAL	4	4
8M0043266	SEAL	8	10	8M0043276	STOP	20	7
8M0043519	ADAPTER	8	23	8M0043699	DECAL M-Icon, 66mm Red	6	2
8M0043736	HOSE	40	7	8M0045046	NUT (M6) Stainless Steel	24	16
8M0045157	PLATE Deflector (Black)	64	22	8M0045604	SEAL KIT Steering Cylinder	64	9
8M0046215	CRANK, Shifter 1/4 Pivot Pin	78	3	8M0046348	TOOL Bearing Driver, Pinion Removal	100	3
8M0046360	TOOL Bearing Driver, Pinion Install	100	6	8M0046443	TOOL Pinion Gear Locating	100	2
8M0046557	HOSE ASSMEBLY Fuel Inlet, 8.2 Inch	96	7	8M0046563	RETAINING RING	72	16
8M0046632	TOOL Socket, Carrier Retainer Nut	100	5	8M0046693	THERMOSTAT ASSEMBLY	42	23
8M0046694	HOUSING ASSEMBLY	42	30	8M0046696	ADAPTER ASSEMBLY (Contains 2 Adaptors)	42	28
8M0046697	PLUG	42	26	8M0046698	END CAP ASSEMBLY	36	3
8M0046698	END CAP ASSEMBLY	42	19	8M0046914	HOSE KIT Hydraulic (2 Feet) Cylinder to Helm	84	-
8M0046915	HOSE KIT Hydraulic (3 Feet) Cylinder to Helm	84	-	8M0046916	HOSE KIT Hydraulic (4 Feet) Cylinder to Helm	84	-
8M0046917	HOSE KIT Hydraulic (5 Feet) Cylinder to Helm	84	-	8M0046918	HOSE KIT Hydraulic (6 Feet) Cylinder to Helm	84	-
8M0046919	HOSE KIT Hydraulic (7 Feet) Cylinder to Helm	84	-	8M0046920	HOSE KIT Hydraulic (8 Feet) Cylinder to Helm	84	-
8M0046921	HOSE KIT Hydraulic (10 Feet) Cylinder to Helm	84	-	8M0046922	HOSE KIT Hydraulic (12 Feet) Cylinder to Helm	84	-
8M0046923	HOSE KIT Hydraulic (14 Feet) Cylinder to Helm	84	-	8M0046924	HOSE KIT Hydraulic (16 Feet) Cylinder to Helm	84	-
8M0046925	HOSE KIT Hydraulic (18 Feet) Cylinder to Helm	84	-	8M0046927	HOSE KIT Hydraulic (22 Feet) Cylinder to Helm	84	-
8M0046928	HOSE KIT Hydraulic (24 Feet) Cylinder to Helm	84	-	8M0046929	HOSE KIT Hydraulic (26 Feet) Cylinder to Helm	84	-
8M0046931	HOSE KIT Hydraulic (30 Feet) Cylinder to Helm	84	-	8M0047053	VALVE KIT Shrader	36	25
8M0047054	TUBE KIT Fuel Inlet	36	21	8M0047129	COVER ASSEMBLY	72	13
8M0047428	HOSE (.25 inch ID, 57.00 Inches Bulk) Cut to 35 Inches	62	10	8M0047448	TUBING (.312) (70 Inches Bulk) Cut to 21 Inches	58	22
8M0047763	SPACER	24	3	8M0047949	SHIFT SHAFT	24	4
8M0047992	PLUG (10 MM)	48	5	8M0047994	PLUG (12 MM)	48	2
8M0047995	PLUG (18 MM)	48	3	8M0047996	PLUG (24 MM)	48	4
8M0048051	SCREW (M6 x 30) Stainless Steel	38	2	8M0048079	PLUG 8MM	36	2
8M0048114	SHIFT ACTUATOR	24	9	8M0048178	SHAFT Shift (Long)	24	19
8M0048179	SHAFT Shift (X-Long)	24	19	8M0050423	WASHER .020	78	24
8M0050424	WASHER .022	78	24	8M0050425	WASHER .024	78	24
8M0050427	WASHER .026	78	24	8M0050428	WASHER .028	78	24
8M0050429	WASHER .030	78	24	8M0050430	WASHER .032	78	24

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Part No.	Description	Pg.	Ref.no	Part No.	Description	Pg.	Ref.no
8M0050431	WASHER .034	78	24	8M0050432	WASHER .036	78	24
8M0050433	WASHER .038	78	24	8M0050434	WASHER .040	78	24
8M0050435	WASHER .042	80	24	8M0050436	WASHER .044	80	24
8M0050437	WASHER .046	80	24	8M0050438	WASHER .048	80	24
8M0050439	WASHER .050	80	24	8M0050615	TOOL Holder, Shift Shaft	100	7
8M0051043	RETAINING RING	78	12	8M0051735	DECAL, HORSEPOWER 250 PRO Top	6	4
8M0051737	DECAL, HORSEPOWER 250 PRO Rear	6	7	8M0052577	CRADLE ASSEMBLY Mount Pro Models Only	62	2
8M0052590	TOOL Driver, Upper Driveshaft Bearing	100	10	8M0052921	PLUG KIT Water Passage	88	-
8M0052924	SKEG	88	-	8M0053505	TOOL Indicator, Backlash	100	8
8M0053725	FSM BOTTOM HOUSING	26	19	8M0053726	FSM TOP HOUSING	26	2
8M0053726	FSM TOP HOUSING	28	1	8M0053727	FSM CAP	26	9
8M0053734	TUBE	26	17	8M0053735	TUBE	26	14
8M0053749	REGULATOR ASSEMBLY	26	4	8M0053749	REGULATOR ASSEMBLY	28	5
8M0053755	TUBE	26	15	8M0053755	TUBE Suction	28	10
8M0053756	SCREW Plastite W/ HX WSR HD	26	1	8M0053756	SCREW Plastite W/ HX WSR HD	28	2
8M0053823	THRUST WASHER	78	13	8M0054241	DECAL, HORSEPOWER 300 PRO Rear	6	8
8M0054242	DECAL, HORSEPOWER 300 PRO Top	6	5	8M0055029	BRACKET Tilt Lock	62	17
8M0055652	TERMINATOR ASSEMBLY 10 Pin (CAN P and H)	18	44	8M0056631	GEAR HOUSING ASSEMBLY Basic	72	1
8M0056631	GEAR HOUSING ASSEMBLY Basic	78	1	8M0057679	FSM SEAL KIT	26	-
8M0060041	FILTER Fuel	96	3	8M0062950	FILTER ASSEMBLY	96	2
8M0063267	SHIM SET	74	42	8M0063268	SHIM SET	72	26
8M0063270	SHIM SET	78	9	8M0064306	SPACER	78	23
8M0064752	END CAP Cam Tensioner Tensioner	50	30	8M0065258	BRUSH SET	20	5
8M0069774	PROPELLER SHAFT	78	19	8M0074364	CAP	30	6
8M0075876	ENGINE FLUSH ADAPTER KIT	88	-	8M0076745	SHIM SET	78	24
8M0076907	PAD Tilt Lock	62	18	8M0077071	SCREW/SEAL KIT .75 Inch Long	80	32
8M0077359	SEAL	62	1	8M0078614	WRENCH Power Steering Cylinder End Cap Spanner	100	-
8M0079733	O-Ring	60	13	8M0079968	PUMP DRAIN KIT Upgrade kit	88	-
8M0080199	PUMP KIT Power Steering (4 Feet)	84	-	8M0080199	PUMP KIT Power Steering (4 Feet)	90	-
8M0080200	PUMP KIT Power Steering (12 Feet)	84	-	8M0080200	PUMP KIT Power Steering (12 Feet)	90	-
8M0080201	PUMP KIT Power Steering (24 Feet)	84	-	8M0080201	PUMP KIT Power Steering (24 Feet)	90	-
8M0080461	CABLE Latch	4	5	8M0080491	CABLE	12	6
8M0080707	ENCLOSURE ASSEMBLY Bottom-Power Steering Pump	90	6	8M0080961	TUBE ASSEMBLY Exhaust	60	5
8M0082193	TUBE ASSEMBLY Oil Drain	60	10	8M0082988	SENSOR Crankshaft Position	46	15
8M0083392	CARRIER ASSEMBLY Bearing	80	25	8M0083678	MANIFOLD ASSEMBLY Intake	36	8
8M0084506	HOSE Fuel Inlet	56	26	8M0084552	HOSE Water In Lower	58	19
8M0084660	HOSE Fuel Out Fuel Supply Module	58	20	8M0084681	PIN Cross	78	20
8M0084774	HOSE Manifold Reference Lower	58	16	8M0085120	BRACKET FSM Upper	70	27
8M0085825	BEARING Flanged Journal	66	46	8M0086290	CONNECTOR Barb	96	16
8M0086888	GROMMET FSM Harness	26	24	8M0086888	GROMMET FSM Harness	28	22
8M0087104	HOSE Hi Pressure Filter	58	27	8M0087107	HOSE	96	9
8M0087119	HOSE Manifold Reference Upper	38	9	8M0087122	HOSE Hi Pressure Filter to Fuel Rail	58	29
8M0087378	DECAL Maintenance Schedule	18	42	8M0088739	DECAL, HORSEPOWER 200 PRO Top	6	3
8M0088740	DECAL, HORSEPOWER 200 PRO Rear	6	6	8M0088815	PLUG Panel	30	15
8M0088815	PLUG Panel	56	25	8M0088927	HARNES ASSEMBLY Fuse	16	26
8M0089145	INSTALLATION MANUAL Verado L6	2	-	8M0089146	OPERATION MANUAL Verado L6	2	-
8M0089147	SERVICE MANUAL Verado L6	2	-	8M0089477	SEAT Exhaust Seat Exhaust Valve	48	9
8M0089697	DUCT Inlet	30	23	8M0090010	WASHER	14	5
8M0090092	BRACKET FSM Lower	70	29	8M0090809	FILTER	56	30
8M0092321	FITTING EDP Black	56	22	8M0092405	MODULE Integrated Oil	42	16
8M0092408	MODULE ASSEMBLY Integrated Air Fuel	36	-	8M0092462	CAC ASSEMBLY	36	1
8M0092943	O-RING Orange	56	23	8M0092943	O-RING Orange	60	2
8M0092943	O-RING Orange	82	-	8M0093638	SCREW (M8 x 20)	40	4
8M0094213	HOSE ASSEMBLY Fuel Inlet	56	29	8M0095659	FUEL FILTER ASSEMBLY with o-ring, MPP	96	12
8M0095669	FUEL FILTER KIT with o-ring, MPP Remote Mounted	96	11	8M0095674	BASE ASSEMBLY Fuel Filter	96	13
8M0096285	DECAL Notice Belt Replace	22	19	8M0097735	CLIP Retaining, 3 Hose	58	18
8M0098784	SCREW M6 X 1 X 12	58	15	8M0098784	SCREW M6 X 1 X 12	62	9
8M0100172	FRONT COWL ASSEMBLY Port and Starboard, Mercury	8	-	8M0100175	REAR COWL ASSEMBLY Black Non-Decaled	8	1

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Part No.	Description	Pg.	Ref.no	Part No.	Description	Pg.	Ref.no
8M0100179	TOP COWL ASSEMBLY Mercury Pro, Decaled without Horsepower	4	1	8M0100220	TOP COWL ASSEMBLY Mercury, Non-Decaled	4	1
8M0100547	LATCH ASSEMBLY Front and Side	12	-	8M0100563	SEAL ASSEMBLY Rear Cowl, Port and Starboard	8	5
8M0101707	BELT TENSIONER	22	2	8M0102454	HARNESS ASSEMBLY Engine	16	19
8M0102455	MODULE Fuel Supply	26	-	8M0102809	SUPERCHARGER	34	1
8M0102995	SCREW (M12)	70	21	8M0103041	DECAL SET MERCURY Verado Pro	6	1
8M0103092	SPRING VALVE KIT	48	14	8M0103280	CYLINDER BLOCK	46	1
8M0103282	CYLINDER HEAD ASSEMBLY Basic	48	1	8M0103287	HARNESS ASSEMBLY FSM	26	20
8M0103288	PUMP ASSEMBLY High Pressure	26	12	8M0103288	PUMP ASSEMBLY High Pressure	28	12
8M0103289	PUMP ASSEMBLY Low Pressure	26	11	8M0103289	PUMP ASSEMBLY Low Pressure	28	13
8M0103297	HOUSING Driveshaft Long, Black	70	1	8M0103298	HOUSING Driveshaft X-Long, Black	70	1
8M0103311	BRACKET ASSEMBLY Front Mount	24	-	8M0103315	PITOT SENSOR KIT	36	35
8M0103365	MOUNT Front	62	5	8M0103373	HEAD Steering	64	14
8M0103398	CHAIN Roller Cam Drive	54	8	8M0103415	PROPULSION CONTROL MODULE 200 Pro (EPA 2-Star)(EU RCD-1)	16	18
8M0103421	PROPULSION CONTROL MODULE 250 Pro (EPA 2-Star)(EU RCD-1)	16	18	8M0103427	PROPULSION CONTROL MODULE 300 Pro (EPA 2-Star)(EU RCD-1)	16	18
8M0103686	FUEL FILTER KIT Engine Mounted Optional	96	1	8M0103708	MOUNT Rear	62	4
8M0103724	HARNESS WIF Extension	96	6	8M0103726	PARTS MANUAL 200/250/300 Pro Verado (4-Stroke)(6 Cylinder)	2	-
8M0104274	NUT (.500-20) HEX, Brass	66	50	8M0104803	DUCT ASSEMBLY Inlet	34	4
8M0105203	TOOL TRIM CYLINDER END CAP	100	-	8M0105263	HARNESS WIF Sensor Extension - 36 Inches	96	-
8M0105264	HARNESS WIF Sensor Extension - 72 Inches	96	-	8M0107908	GUIDE Water Tube	60	31
8M0109756	DOUBLE NUT KIT Transom Bolt	66	49	8M0118296	POWER TRIM ASSEMBLY	64	27
8M0118298	TRIM CYLINDER KIT	68	1	8M0118299	TRIM ROD KIT	68	2
8M0120073	TUBE Water	28	16	8M0120292	PROPULSION CONTROL MODULE 200 Pro (EPA 2-Star)(EU RCD-1)	16	18
8M0120293	PROPULSION CONTROL MODULE 250 Pro (EPA 2-Star)(EU RCD-1)	16	18	8M0120294	PROPULSION CONTROL MODULE 300 Pro (EPA 2-Star)(EU RCD-1)	16	18
8M0121053	PROPULSION CONTROL MODULE 250 PRO EU RCD II	16	18	8M0121054	PROPULSION CONTROL MODULE 300 PRO EU RCD II	16	18
8M0130873	TUBE Fuel	28	17	8M0130877	FSM CAP	28	8
8M0130878	FSM BOTTOM HOUSING	28	19	8M0132732	FUEL SUPPLY MODULE	28	-
8M0132737	O-RING KIT	36	-	8M0133370	FSM SEAL KIT	28	-
8M0146963	DECAL AMS	62	24	8M0162891	POWERHEAD ASSEMBLY Reman Dressed	40	-
8M0162891	POWERHEAD ASSEMBLY Reman Dressed	44	-	8M0162891	POWERHEAD ASSEMBLY Reman Dressed	52	-
8M0162891	POWERHEAD ASSEMBLY Reman Dressed	54	-	8M0162891	POWERHEAD ASSEMBLY Reman Dressed	56	-
8M0162891	POWERHEAD ASSEMBLY Reman Dressed	58	-	8M0162891	POWERHEAD ASSEMBLY Reman Dressed	60	-
8M0908500	RETAINER ASSEMBLY Valves	48	15	8M2011027	RETAINER	80	35
8M4501000	SCREW (M10 X 342)	46	12	8M4501634	SOUND BLANKET KIT	8	6
8M4501639	SOUND BLANKET KIT	4	19	8M4503518	SCREW (M6 X 1.0 X 20)	72	17
8M6000637	SENSOR Pressure	46	19	8M6000639	SENSOR Pressure Pressure	36	16
8M6000959	SEAL	50	23	8M6001491	O-RING (.364 x .070)	92	3
8M6002692	CHAIN Oil Pump Drive	56	8	8M6002872	SENSOR ASSEMBLY Knock	40	3
8M6003035	PULLEY	22	3	8M6004776	HARNESS ASSEMBLY	28	23
90196	O-RING (.921 x .139)	50	26	90196	O-RING (.921 x .139)	60	19
90196	O-RING (.921 x .139) Oil Plug Assembly	82	-	91800	KEY Woodruff	54	7
92721	WASHER	72	23	93388A1	CABLE ASSEMBLY (6.00 Inches) Black	20	9
93388A17	CABLE ASSEMBLY (8.50 Inches)	16	24	95084A10	CABLE ASSEMBLY (5.00 Inches) Red	98	13
95084A13	CABLE ASSEMBLY (64.00 Inches)	98	14	95925	PLUG	66	47
97896	BUSHING	24	17	NSS	NOT SOLD SEPARATE DECAL, EPA	2	-
NSS	NOT SOLD SEPARATE Front Cowl, Port	8	7	NSS	NOT SOLD SEPARATE Front Cowl, Starboard	8	8
NSS	NOT SOLD SEPARATE Lower Port Chap (Long)	10	1	NSS	NOT SOLD SEPARATE Lower Port Chap (X-Long)	10	1
NSS	NOT SOLD SEPARATE Lower Starboard Chap (Long)	10	2	NSS	NOT SOLD SEPARATE Lower Starboard Chap (X-Long)	10	2
NSS	NOT SOLD SEPARATE Decal-Trim Relay	16	21	NSS	NOT SOLD SEPARATE Screws	20	2
NSS	NOT SOLD SEPARATE Decal-Waring-High Voltage	20	8	NSS	NOT SOLD SEPARATE Bracket	24	1
NSS	NOT SOLD SEPARATE O-ring	26	3	NSS	NOT SOLD SEPARATE O-ring	26	5
NSS	NOT SOLD SEPARATE O-ring	26	6	NSS	NOT SOLD SEPARATE	26	7
NSS	NOT SOLD SEPARATE	26	8	NSS	NOT SOLD SEPARATE	26	10
NSS	NOT SOLD SEPARATE O-ring	26	13	NSS	NOT SOLD SEPARATE O-ring	26	16
NSS	NOT SOLD SEPARATE Seal	26	18	NSS	NOT SOLD SEPARATE O-ring	26	21
NSS	NOT SOLD SEPARATE O-ring	26	22	NSS	NOT SOLD SEPARATE Spacer	26	23

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NSS	NOT SOLD SEPARATE O-Ring	28	3	NSS	NOT SOLD SEPARATE Spacer	28	4
NSS	NOT SOLD SEPARATE O-Ring	28	6	NSS	NOT SOLD SEPARATE Seal	28	7
NSS	NOT SOLD SEPARATE O-Ring	28	9	NSS	NOT SOLD SEPARATE Seal	28	11
NSS	NOT SOLD SEPARATE Seal	28	14	NSS	NOT SOLD SEPARATE O-Ring	28	15
NSS	NOT SOLD SEPARATE Seal	28	18	NSS	NOT SOLD SEPARATE O-Ring	28	24
NSS	NOT SOLD SEPARATE O-Ring	28	25	NSS	NOT SOLD SEPARATE O-RING Tube	36	22
NSS	NOT SOLD SEPARATE O-ring- Shrader Valve	36	26	NSS	NOT SOLD SEPARATE FUEL RAIL	36	29
NSS	NOT SOLD SEPARATE Hose Assembly	38	-	NSS	NOT SOLD SEPARATE Oil Cooler Housing	42	17
NSS	NOT SOLD SEPARATE Thermostat Stop	42	24	NSS	NOT SOLD SEPARATE SPRING	42	25
NSS	NOT SOLD SEPARATE O-RING	42	27	NSS	NOT SOLD SEPARATE O-RING	42	29
NSS	NOT SOLD SEPARATE CAP	48	17	NSS	NOT SOLD SEPARATE Piston Ring-Oil	54	14
NSS	NOT SOLD SEPARATE Piston Ring-2nd	54	15	NSS	NOT SOLD SEPARATE Piston Pin	54	16
NSS	NOT SOLD SEPARATE Seal	62	3	NSS	NOT SOLD SEPARATE Transom Assembly	64	-
NSS	NOT SOLD SEPARATE Decal-Serial Overlamine	64	38	NSS	NOT SOLD SEPARATE Decal-Oil Drain	70	17
NSS	NOT SOLD SEPARATE Pinion Gear 13 Teeth	72	21	NSS	NOT SOLD SEPARATE Oil Seal	72	34
NSS	NOT SOLD SEPARATE Oil Seal	74	35	NSS	NOT SOLD SEPARATE Roller Bearing	74	41
NSS	NOT SOLD SEPARATE CUP	74	44	NSS	NOT SOLD SEPARATE Plug	78	2
NSS	NOT SOLD SEPARATE Spool	78	5	NSS	NOT SOLD SEPARATE Sleeve Adjusting	78	7
NSS	NOT SOLD SEPARATE Cup	78	11	NSS	NOT SOLD SEPARATE Cup	78	15
NSS	NOT SOLD SEPARATE Cup	80	29	NSS	NOT SOLD SEPARATE PUMP	90	1
NSS	NOT SOLD SEPARATE DECAL, Fluid Type	90	3				