

Parts Manual

Cat.# 90-8M0114280

Revised 09-20-2020

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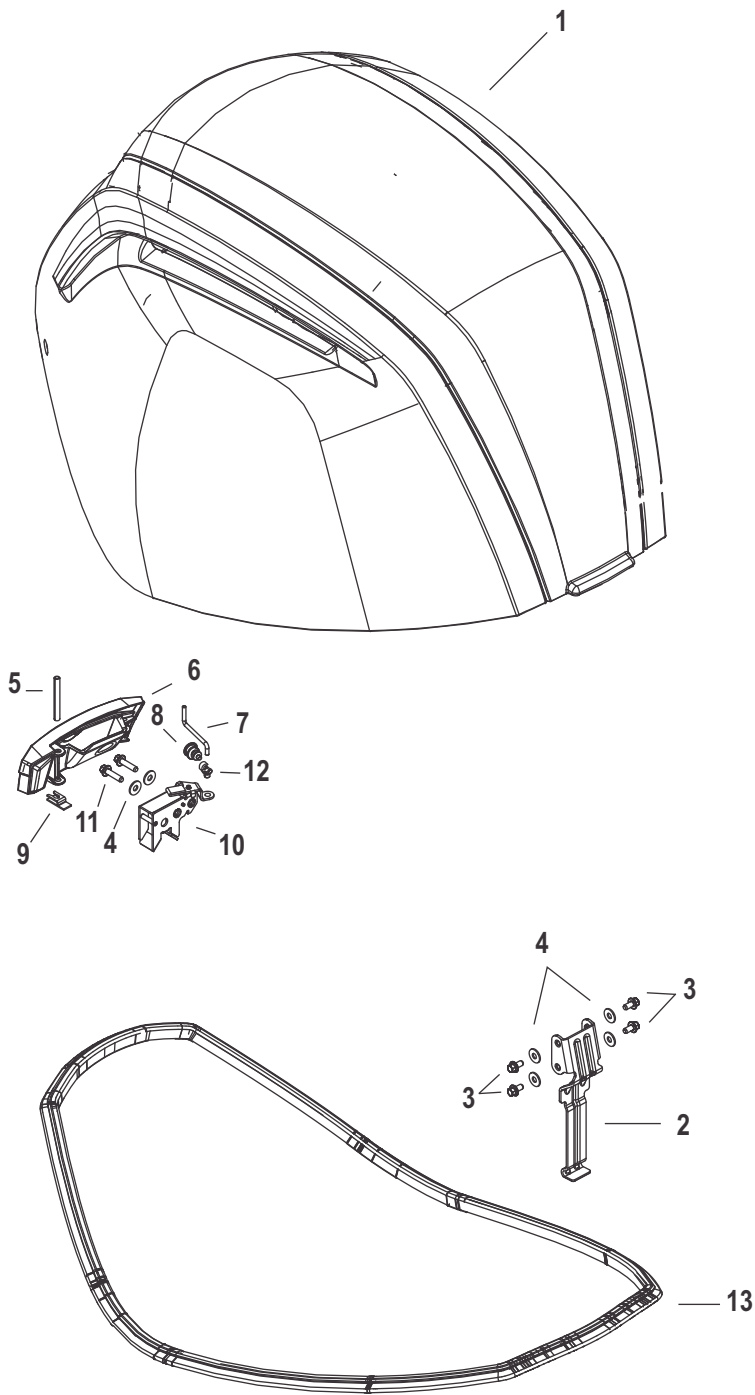
Service/Support Material

Cat.# 90-8M0114280

Service/Support Material

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0090	8M0108376	OPERATION MANUAL, 115 4S PRO		1	
-	0090	8M0109954	SERVICE MANUAL 75/90/115 EFI 4S		1	
-	0090	8M0114280	PARTS MANUAL 115 4-Stroke Pro XS		1	

Top Cowl



55117

Top Cowl

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0100	8M0114282	TOP COWL ASSEMBLY Mercury Pro XS Decaled without Command Thrust Decal		1	
1	0100	8M0091789	TOP COWL ASSEMBLY Black, Non-Decaled		1	
2	0000	8M0055166	HOOK Top Cowl Latch Front		1	
3	0010	8M0103804	SCREW (M6 x 12 MM) Stainless Steel		4	
4	0012	4002316	WASHER (6.60 X 17.0 X 1.5SS)		6	
5	0017	8M0075859	PIN - SPRING, Slotted		1	
6	0000	8M0110653	HANDLE Latch		1	
7	0000	8M0055189	LINK - LATCH Rear		1	
8	0000	8M0056980	SEAL Rear Latch		1	
9	0053	8M0075694	CLIP - SNAP		1	
10	0000	8M0055186	LATCH ASSEMBLY		1	
11	0010	8M0103807	SCREW (M6 x 25 MM) Stainless Steel		2	
12	0000	8M0006054	RETAINER		2	
13	0000	8M0087850	SEAL Top Cowl		1	

Decals-Top and Lower Cowl



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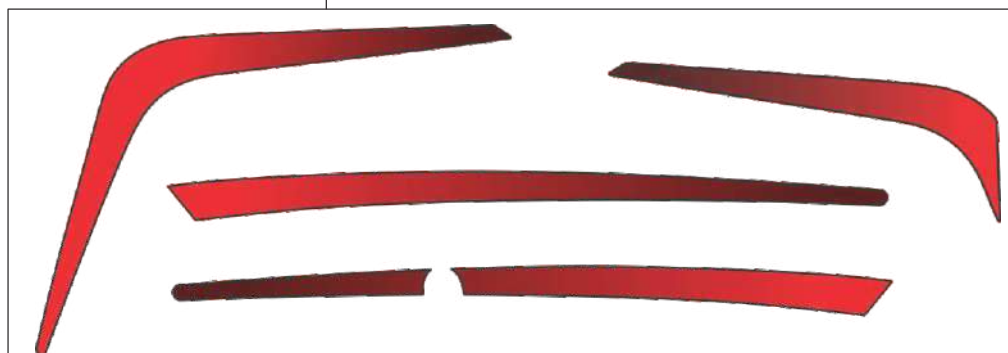


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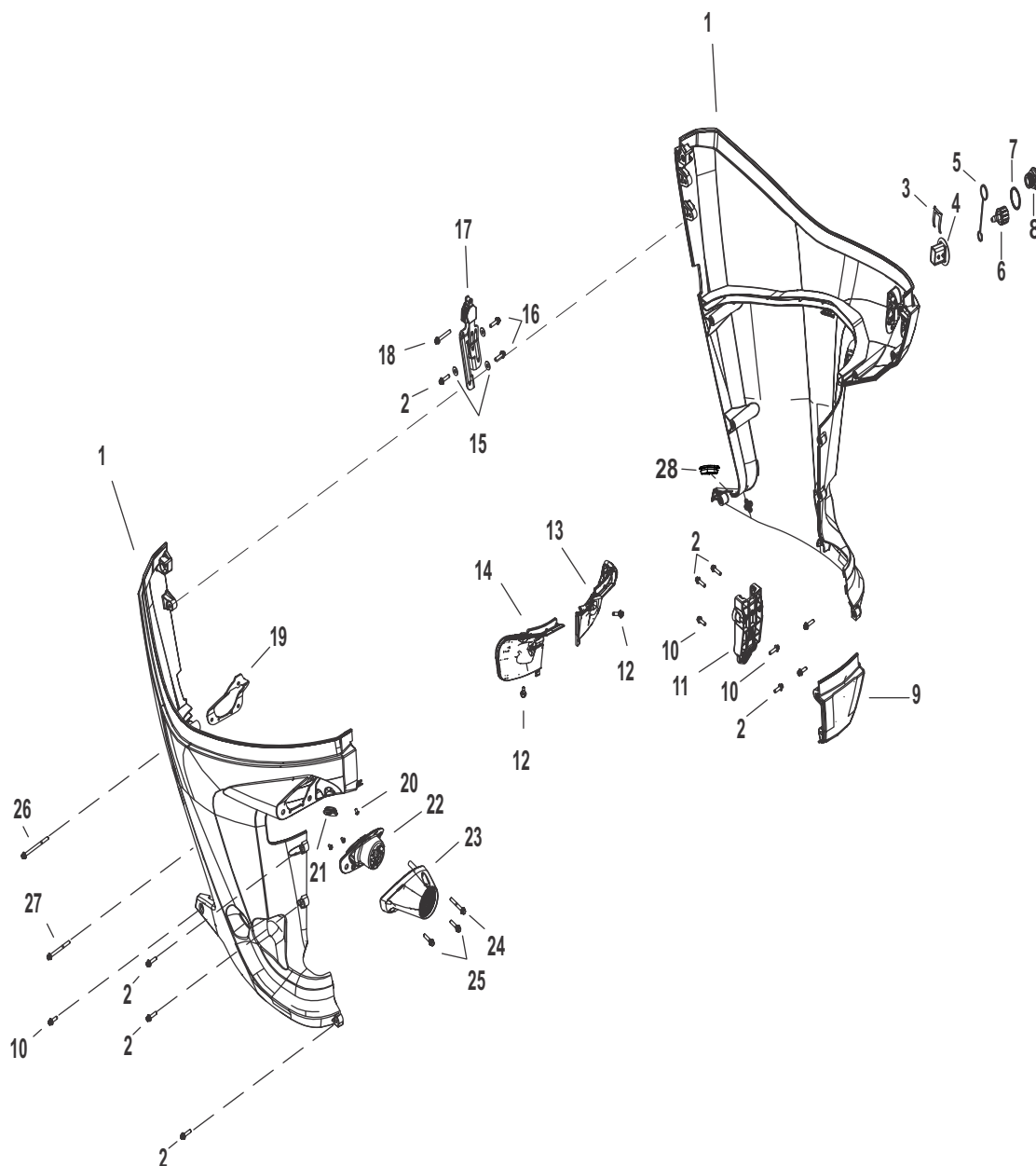


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Decals-Top and Lower Cowl

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0037	8M0114440	DECAL SET Top Cowl 115 HP Pro XS		1	
2	0037	8M0159386	DECAL CT - Command Thrust		1	
3	0037	8M0114441	DECAL SET Lower Cowl 115 HP Pro XS		1	
4	0037	8M0080155	DECAL - M ICON 29 MM Red		1	
5	0037	8M0085373	DECAL M-Icon, 60mm Red		1	

Lower Cowl

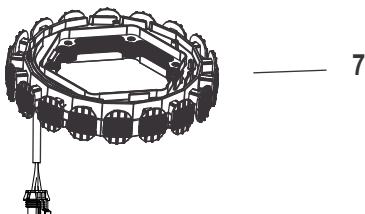
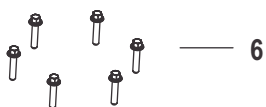
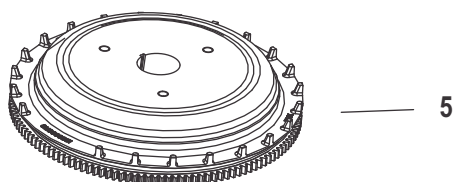
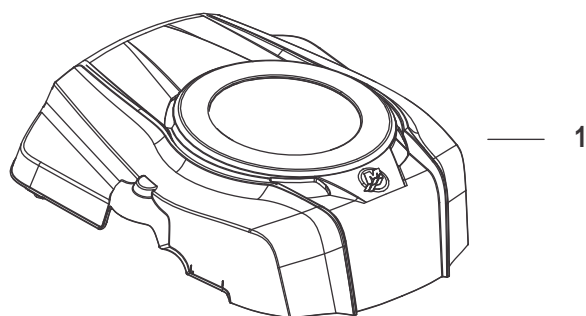


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Lower Cowl

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0100	8M0088280	LOWER COWL ASSEMBLY Port and Starboard (NON DECALED)		1	
2	0010	8M0022324	SCREW (M6 x 25 MM)		11	
3	0000	8M0032848	RETAINER Switch		1	
4	0087	8M0037225	TRIM SWITCH Round Bezel		1	
5	0000	889823001	TETHER Flush Plug		1	
6	0022	885361A01	FITTING ASSEMBLY Flush		1	
7	0000	8M0047301	SEAL Flush Plug Pocket		1	
8	0022	888958001	PLUG Flush Port		1	
9	0100	8M0088281	LOWER COWL ASSEMBLY Front		1	
10	0010	8M0073002	SCREW (M6 X 20), Hex Flg		4	
11	0000	8M0055211	RETAINER - LATCH Top Cowl		1	
12	0010	892073002	SHOULDER SCREW (M6)		2	
13	0000	8M0055216	COVER Upper Mount Starboard		1	
14	0000	8M0055214	COVER Upper Mount, Port		1	
15	0012	4002316	WASHER (6.60 X 17.0 X 1.5SS)		2	
16	0010	8M0103807	SCREW (M6 x 25 MM) Stainless Steel		2	
17	0000	8M0055154	STRIKER ASSEMBLY		1	
18	0010	8M0103810	SCREW (M6 x 45 MM) Stainless Steel		1	
19	0000	8M0055202	PLATE Ingress Mounting		1	
20	0010	8M0047718	SCREW (M5 X 8MM)		3	
21	0025	8M0073102	GROMMET Trim Sensor Wires		1	
22	0000	8M0055208	GROMMET Ingress		1	
23	0000	8M0055209	ADAPTER Rigging Hose		1	
24	0010	8M0075736	SCREW (M6 X 50) Hex Flg		1	
25	0010	8M0075735	SCREW (M6 X 30) Hex Flg		2	
26	0010	8M0071078	SCREW (M6 X 85) Hex Flg		1	
27	0010	8M0030817	SCREW (M6 X 70) Hex Flg		1	
28	0097	8M0074531	PLUG Anode Screw		1	

Flywheel and Cover

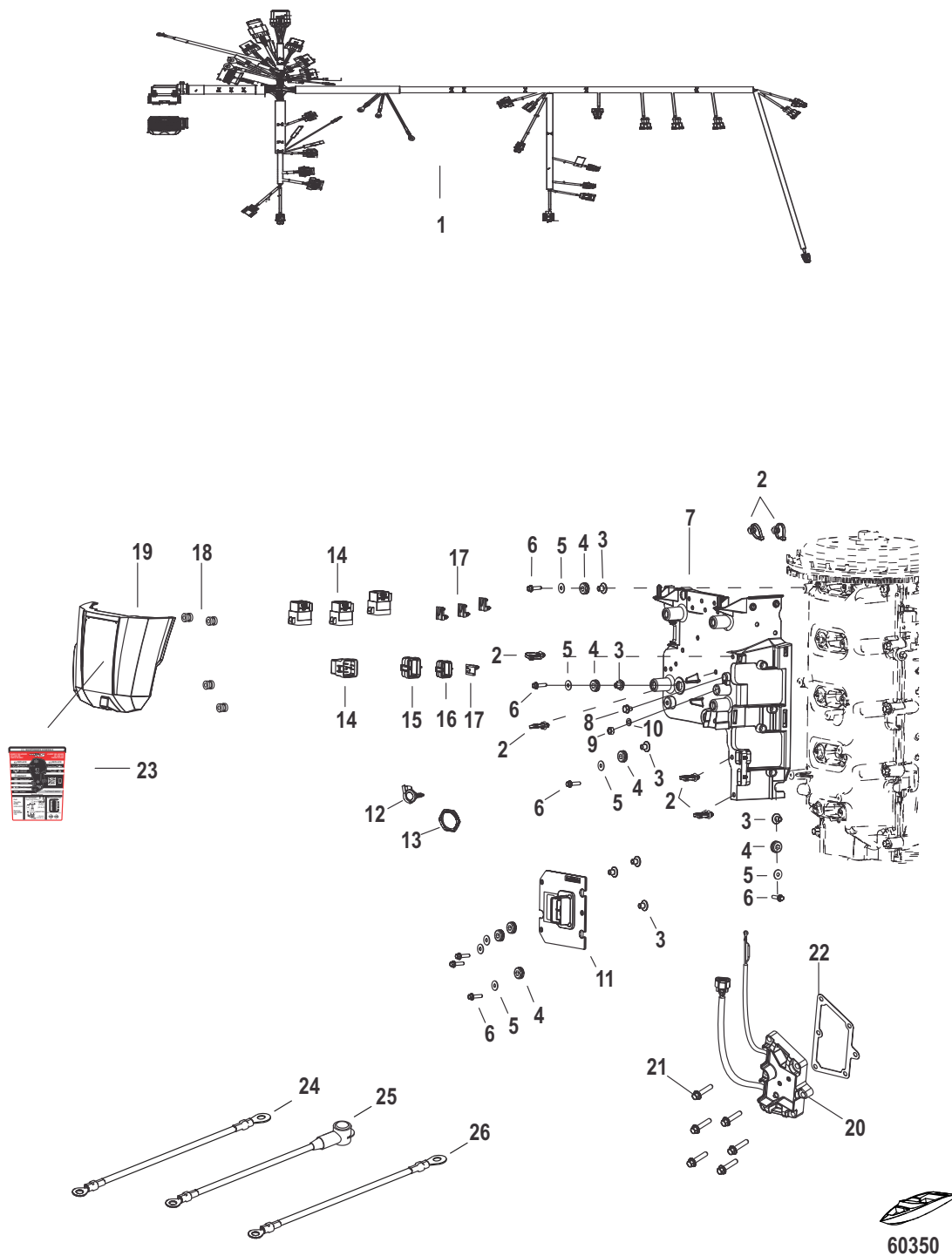


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Cat.# 90-8M0114280

Flywheel and Cover

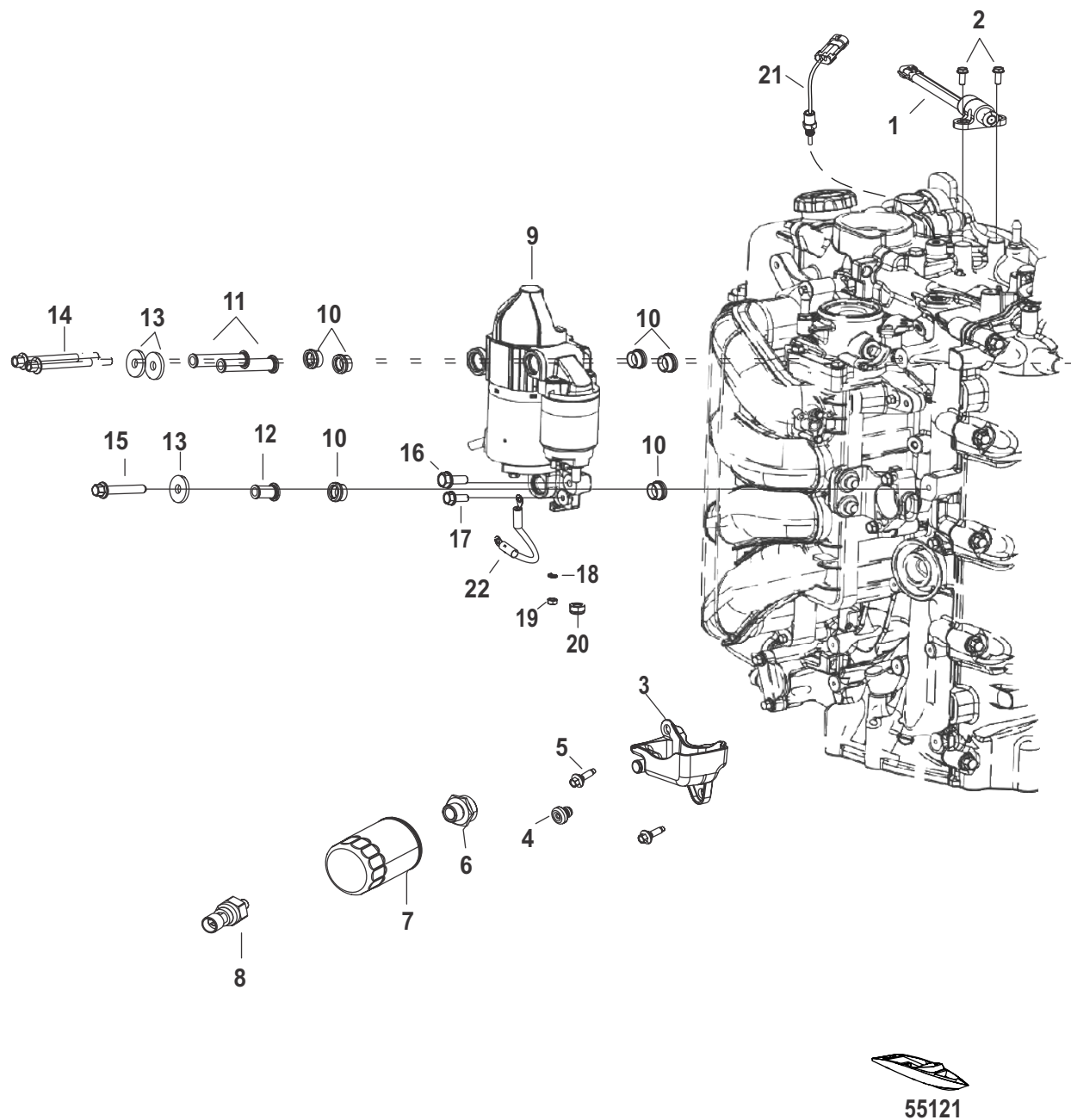
Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	8M0088058	FLYWHEEL COVER		1	
2	0025	821555001	GROMMET		4	
3	0010	880515	BOLT (M20 x 68)		1	
4	0012	8M0090010	WASHER		1	
5	0200	8M0114283	FLYWHEEL ASSEMBLY		1	
6	0010	8M0103808	SCREW (M6 x 30 MM) Stainless Steel		6	
7	0300	8M0088059	STATOR ASSEMBLY Complete		1	



Electrical

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0084	8M0088060	WIRING HARNESS - MAIN		1	
2	0054	899145	CLIP Tie Strap		6	
3	0023	856954	BUSHING		7	
4	0025	834985	GROMMET		7	
5	0012	65567	WASHER (.265 x .750 x .048) Stainless Steel		7	
6	0010	8M0103807	SCREW (M6 x 25 MM) Stainless Steel		7	
7	0000	8M0092349	PLATE - ELECTRICAL		1	
8	0010	40011145	SCREW (M8 x 10) Stainless Steel		1	
9	0011	400213	NUT (M8) Stainless Steel		1	
10	0013	26993	LOCKWASHER (.312)		1	
11	0077	8M0114284	ECM 115HP Pro XS 4S		1	
12	0054	858954	CLIP (.625)		1	
13	0011	889664	NUT (1.500-18) Black Nylon		1	
14	0000	882751	RELAY		4	
15	0000	8M0047885	FUSE COVER With Spares		1	
16	0000	858754	COVER Fuse		1	
17	0000	8M6001733	CLIP - RELAY, DOUBLE NAIL		4	
18	0025	821555001	GROMMET		4	
19	0000	8M0097173	COVER Electrical Plate		1	
20	0000	8M0088351	VOLTAGE REGULATOR		1	
21	0010	8M0103808	SCREW (M6 x 30 MM) Stainless Steel		6	
22	0027	8M0072790	GASKET Voltage Regulator		1	
23	0037	8M0107394	DECAL Maintenance Schedule		1	
24	0084	8M2100378	HARNESS Starter		1	
25	0084	88439A35	CABLE ASSEMBLY Battery - Positive		1	
26	0084	88439A26	CABLE ASSEMBLY Battery - Negative		1	

Starter Motor/Oil Filter/Sensors



Starter Motor/Oil Filter/Sensors

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	8M0082988	SENSOR Crankshaft Position		1	
2	0010	40011106	SCREW (M5 x 13) Stainless Steel		2	
3	0000	8M0090816	TRAY - OIL DRIP		1	
4	0019	8M0049906	PLUG Oil Tray		1	
5	0010	8M0012661	SCREW		2	
6	0022	8M0071039	FITTING - OIL FILTER		1	
7	0035	8M0065103	FILTER Oil		1	[1]
8	0000	8M6000634	PRESSURE SENSOR		1	
9	0050	8M0088064	STARTER MOTOR		1	
10	0023	8M0070367	MOUNT - TUBULAR 8MM		6	
11	0023	8M0070369	SPACER (8.3 I.D. X 11.8 O.D.)		2	
12	0023	8M0070368	SPACER (8.3 I.D. X 11.8 O.D.)		1	
13	0012	43430	WASHER		3	
14	0010	8M0071509	BOLT (M8 X 80) HEX FLG		2	
15	0010	88552645	SCREW (M8X45)		1	
16	0010	40011148	SCREW (M8 x 20)		1	
17	0010	40011126	SCREW (M6 x 13) Stainless Steel		1	
18	0013	400255	LOCKWASHER (M5)		1	
19	0011	400211	NUT (M5) Stainless Steel		1	
20	0011	401388	NUT (M8) Stainless Steel		1	
21	0000	885342002	SENSOR ASSEMBLY		1	
22	0084	8M0056666	GROUND STRAP Starter		1	

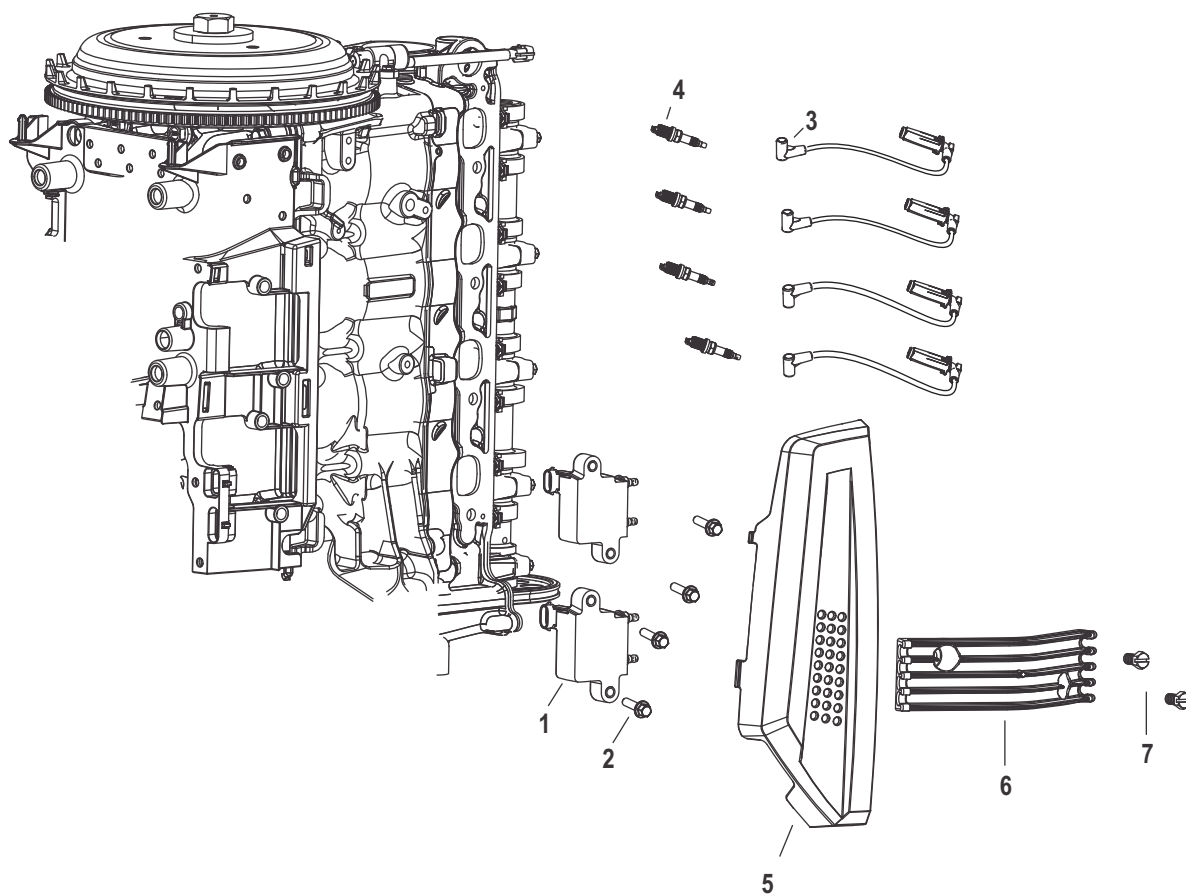
PART NOTES:

[1] - Alternate part numbers:

8M0065103QS

8M0065104MPP

Ignition

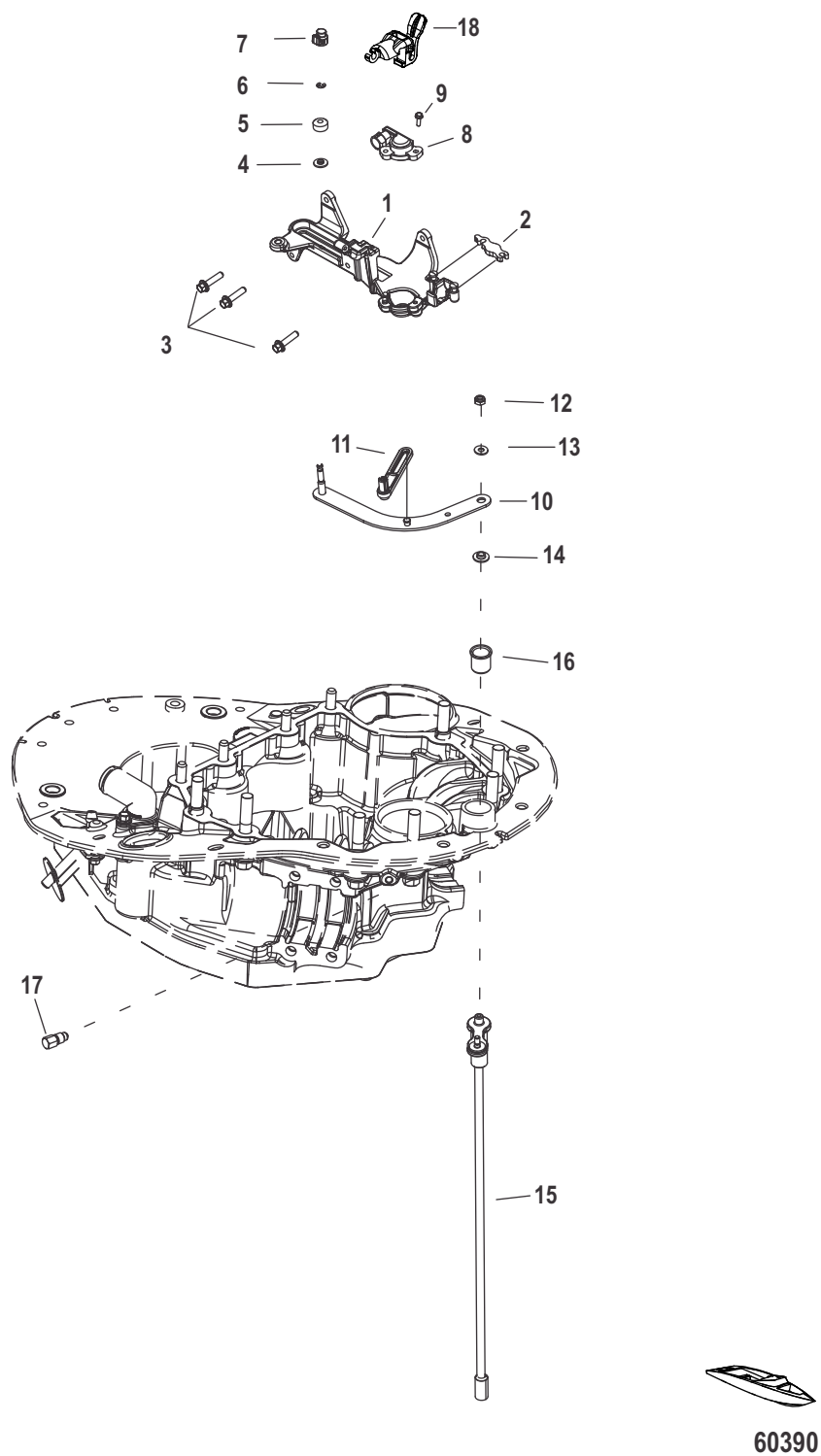


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Ignition

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0300	8M0044991	IGNITION COIL Ignition Dual Output		2	
2	0010	8M0103807	SCREW (M6 x 25 MM) Stainless Steel		4	
3	0000	8M0088014	SPARK PLUG Wire Set		1	
4	0033	8M0057936	SPARK PLUG NGK ZFR5F		4	
5	0000	8M0077655	COVER, COIL		1	
6	0000	8M0060350	TRAY High Tension Lead		1	
7	0010	8M0037204	SCREW Nylon, Push-In (.25-20 x .50)		2	

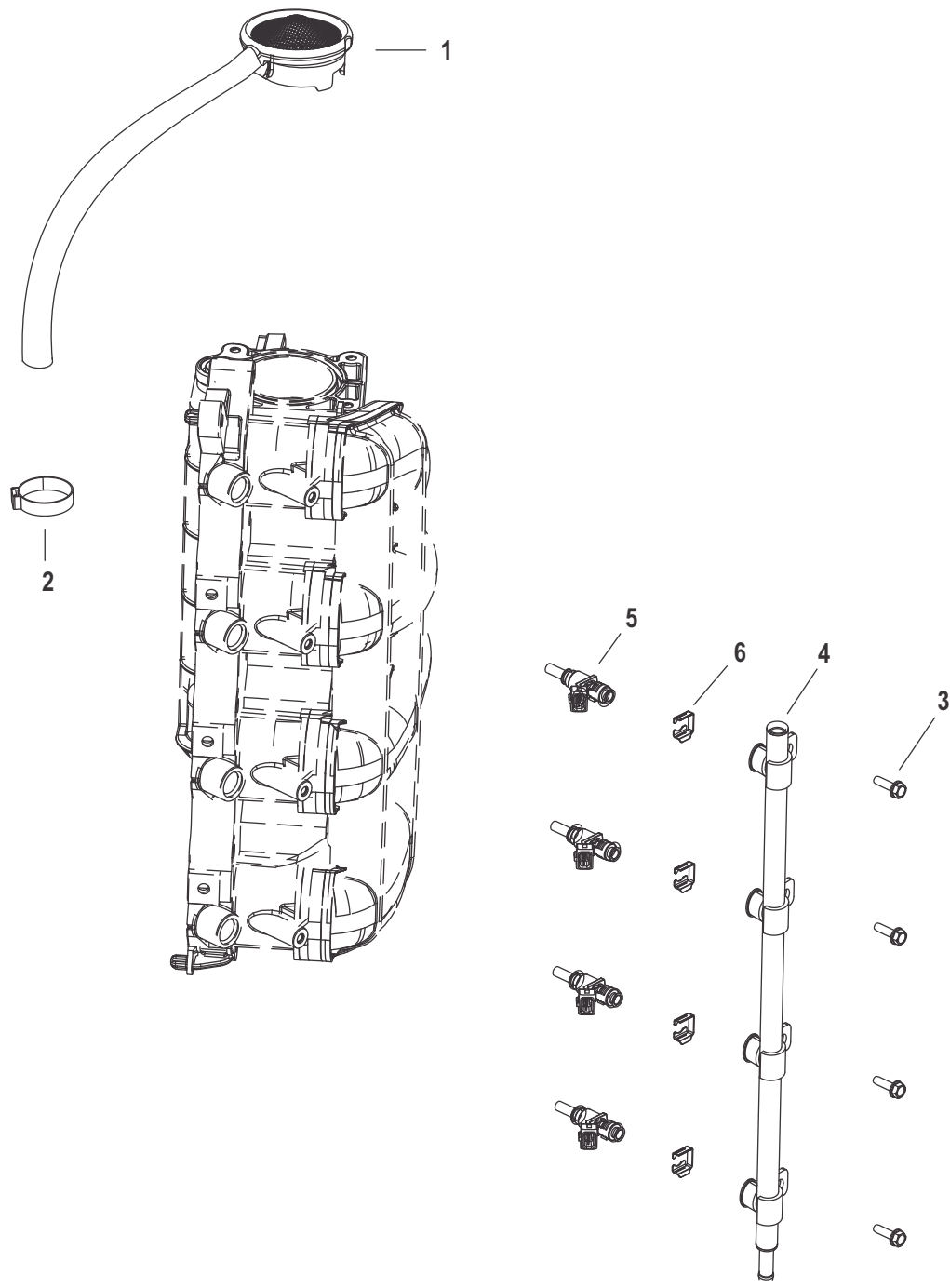
Shift Linkage



Shift Linkage

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	8M0058458	BRACKET ASSEMBLY Shift Link		1	
2	0000	899044	LATCH		1	
3	0010	8M0103807	SCREW (M6 x 25 MM) Stainless Steel		3	
4	0012	8M0050560	WASHER		1	
5	0000	8M0031453	ROLLER		1	
6	0053	27290	RING Retaining		1	
7	0000	8M0076452	RETAINER ASSEMBLY		1	
8	0000	881070T	SENSOR Position		1	
9	0010	4001186	SCREW (M4 X 13) Hex Wash HD SS		1	
10	0000	8M0075152	LINK Shift		1	
11	0000	8M0058943	LEVER Sensor		1	
12	0011	401386	NUT (M6) Stainless Steel		1	
13	0012	35462	WASHER (.2656 x .625 x .0625) Stainless Steel		1	
14	0023	8M0035249	BUSHING (6.452 MM ID) Flanged		1	
15	0000	8M0060213	SHIFT SHAFT ASSEMBLY		1	
16	0023	8M0063632	BUSHING Flanged		1	
17	0000	888823001	SHIFT DETENT ASSEMBLY		1	
18	0000	8M0071176	LATCH Control Cable		1	

Integrated Air Fuel Module

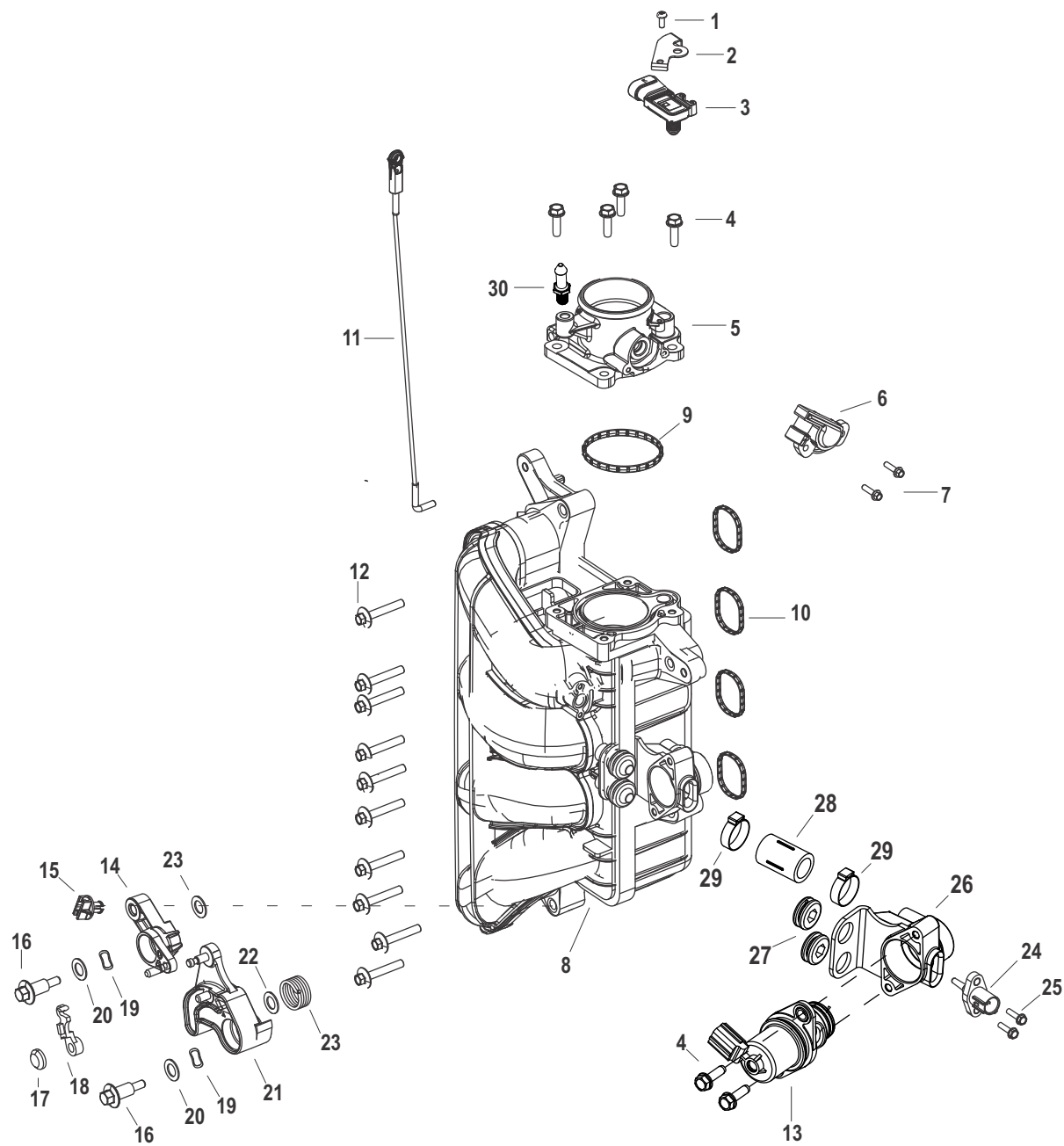


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Integrated Air Fuel Module

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	8M0090812	BELL MOUTH ASSEMBLY		1	
2	0054	855228	CLAMP		1	
3	0010	897445501	SCREW (M6 x 20 MM)		4	
4	0000	8M0080425	RAIL ASSEMBLY Fuel		1	
5	0000	8M6002428	FUEL INJECTOR		4	
6	0000	8M2001570	CLIP		4	

Integrated Air Fuel Module Components

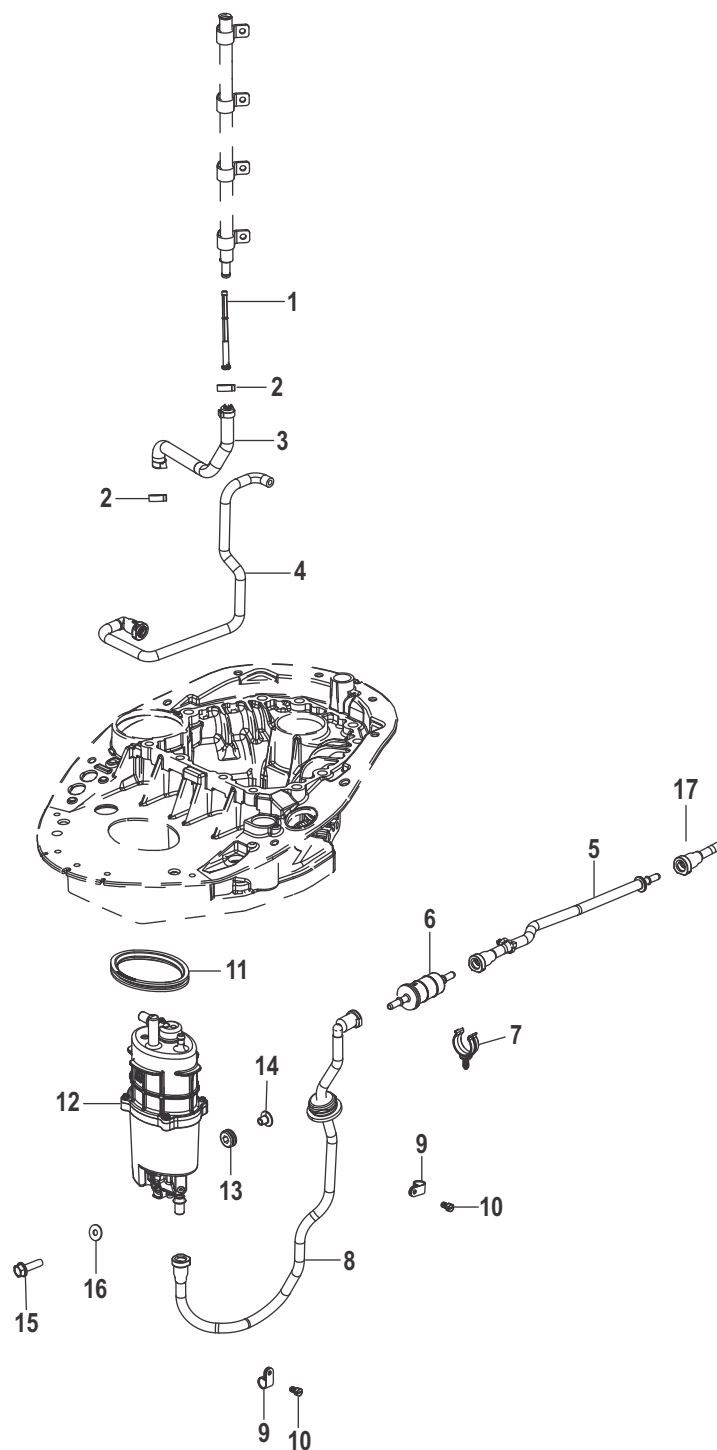


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Integrated Air Fuel Module Components

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0010	87775610	SCREW (M4 X 10)		1	
2	0000	8M0060503	BRACKET Map Sensor		1	
3	0000	854445	SENSOR MAP		1	
4	0010	897445501	SCREW (M6 x 20 MM)		6	
5	0000	8M0088066	THROTTLE BODY ASSEMBLY		1	
6	0000	881070T	SENSOR Position		1	
7	0010	8M0063490	SCREW (M4 X .7 X 16 MM)		2	
8	0000	8M0088065	INTAKE MANIFOLD ASSEMBLY		1	
9	0025	8M0061361	GASKET		1	
10	0025	8M0061362	GASKET		4	
11	0000	8M0059235	LINK Throttle Assembly		1	
12	0010	8M0060385	SCREW (M6 X 1 X 37) Hex Flg HD		10	
13	0000	897526T	IAC VALVE		1	
14	0000	8M0077848	LEVER ASSEMBLY Throttle Follower		1	
15	0000	8M0077229	BUSHING Swivel		1	
16	0010	8M0071815	BOLT Shoulder, Throttle Lever		2	
17	0011	825677	PUSH NUT		1	
18	0000	822459	RETAINER		1	
19	0013	898093	WASHER Wave		2	
20	0012	897937	WASHER		2	
21	0000	8M0068644	THROTTLE CAM ASSEMBLY		1	
22	0012	897936	WASHER		2	
23	0024	897535005	SPRING Throttle Cam Return		1	
24	0000	891663001	SENSOR ASSEMBLY Temperature		1	
25	0010	895054	SCREW (M4 x 16 MM)		2	
26	0000	8M0090814	HOUSING IACV		1	
27	0025	834985	GROMMET		2	
28	0032	8M0057601	HOSE IACV		1	
29	0054	855228	CLAMP		2	
30	0017	8M0062044	PIN Mounting		1	

Fuel Supply System-Hoses and Module



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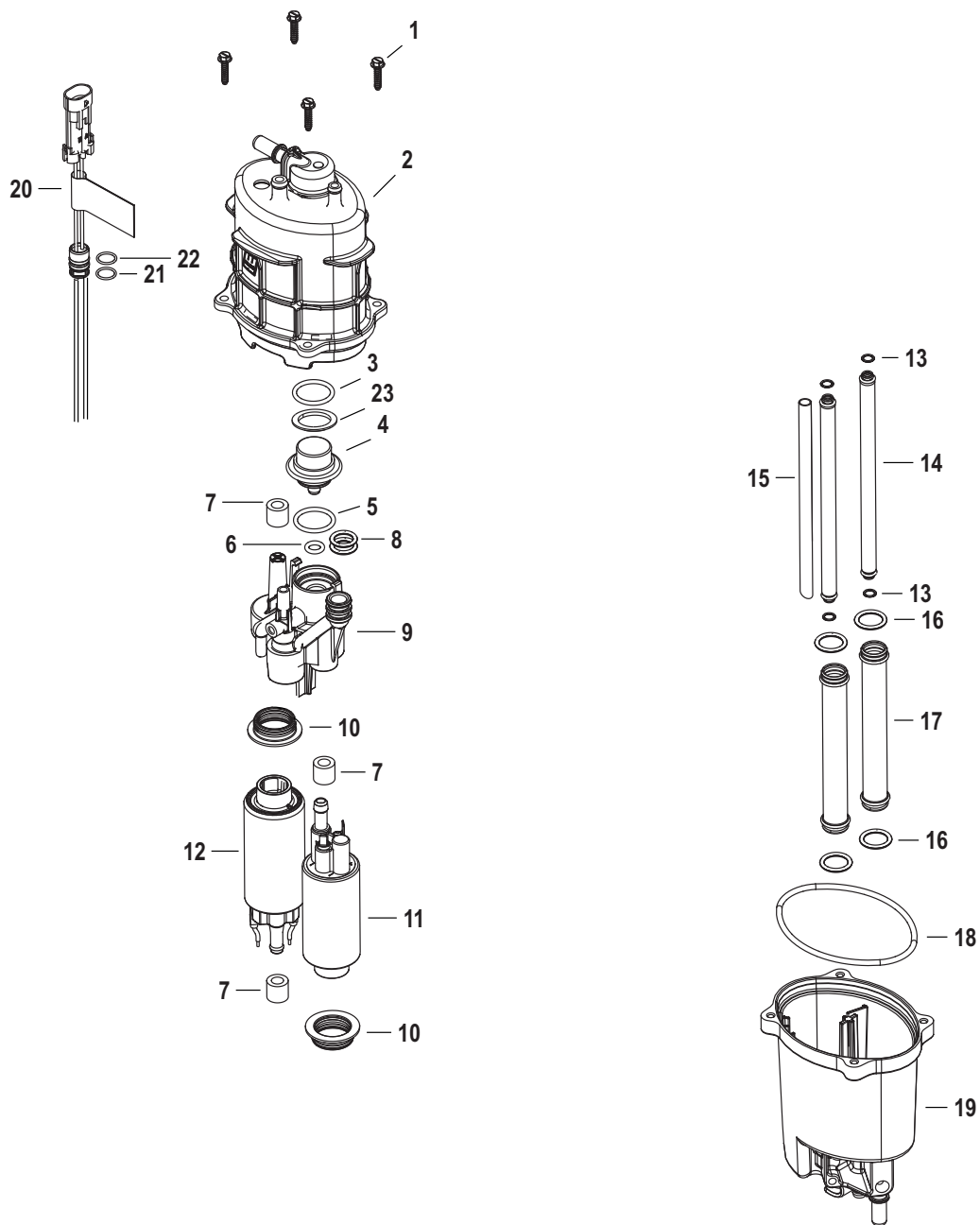
Fuel Supply System-Hoses and Module

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0035	8M0090809	FILTER		1	
2	0054	855697	CLAMP		AR	
3	0032	8M0079868	HOSE		1	
4	0032	8M0060614	HOSE		1	
5	0032	8M0090826	HOSE		1	
6	0035	879885Q	FILTER Fuel In-Line		1	[1]
7	0054	8M0063572	HOSE		1	
8	0032	8M0090821	HOSE		1	
9	0054	8M0037098	CLIP Hose		2	
10	0010	8M0037204	SCREW Nylon, Push-In (.25-20 x .50)		2	
11	0000	8M0037209	GROMMET FSM Retainer		1	
12	0000	8M0057676	FUEL SUPPLY MODULE Dual Pump		1	
13	0025	834985	GROMMET		1	
14	0023	856954	BUSHING		1	
15	0010	8M0103807	SCREW (M6 x 25 MM) Stainless Steel		1	
16	0012	65567	WASHER (.265 x .750 x .048) Stainless Steel		1	
17	0022	8M6002064	FITTING 8MM		1	
17	0022	8M6002065	FITTING 10MM		1	

PART NOTES:

- [1] - Alternate part numbers:
- 879885KMPP
 - 879885QQS
 - 879885TService Part

Fuel Supply Module 2B494018 and Below



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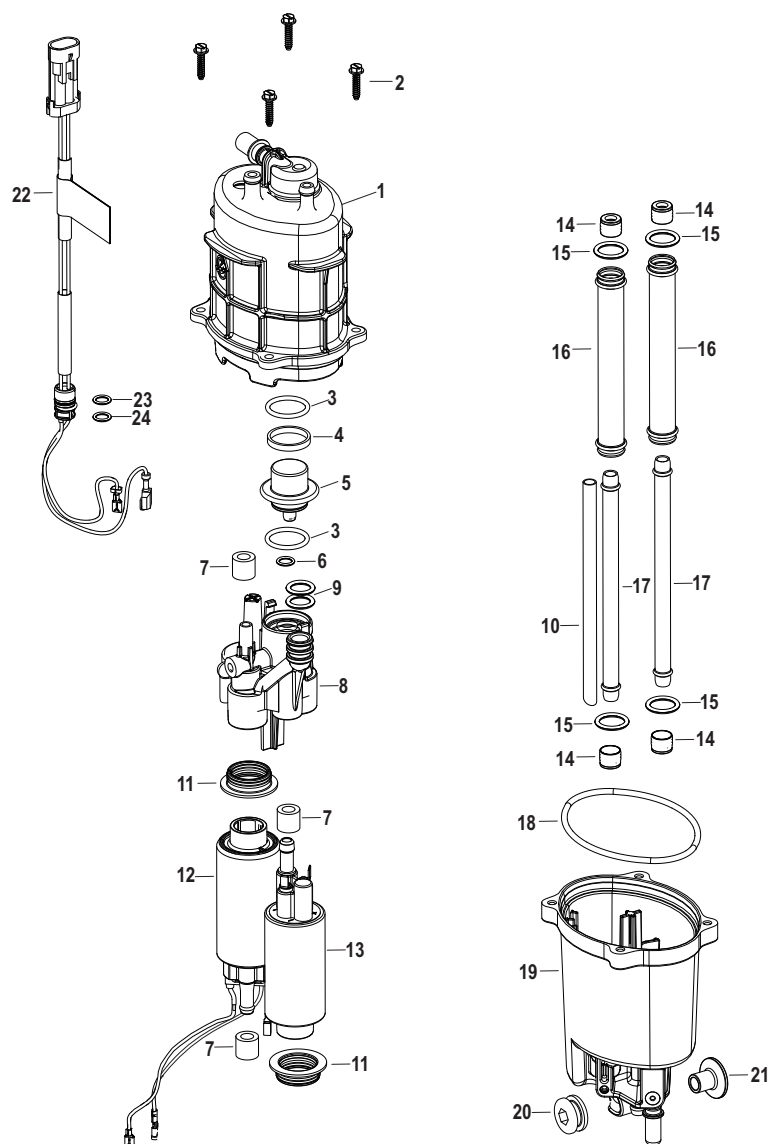
Fuel Supply Module 2B494018 and Below

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0000	8M0057676	FUEL SUPPLY MODULE Dual Pump		1	
1	0010	8M0053756	SCREW Plastite W/ HX WSR HD		4	
2	0000	8M0053726	FSM TOP HOUSING		1	
3		NSS	NOT SOLD SEPARATE O-Ring		1	[1]
4	0000	8M0053749	REGULATOR ASSEMBLY		1	
5		NSS	NOT SOLD SEPARATE O-Ring		1	[1]
6		NSS	NOT SOLD SEPARATE O-Ring		1	[1]
7		NSS	NOT SOLD SEPARATE Seal		3	[1]
8		NSS	NOT SOLD SEPARATE O-Ring		2	[1]
9	0000	8M0053727	FSM CAP		1	
10		NSS	NOT SOLD SEPARATE Seal		2	[1]
11	0000	8M0062771	PUMP ASSY Low Pressure		1	
12	0000	8M0062770	PUMP ASSY High Pressure		1	
13		NSS	NOT SOLD SEPARATE O-Ring		4	[1]
14	0032	8M0053735	TUBE Fuel		2	
15	0032	8M0053755	TUBE Suction		1	
16		NSS	NOT SOLD SEPARATE O-Ring		4	[1]
17	0032	8M0053734	TUBE Water		2	
18		NSS	NOT SOLD SEPARATE Seal		1	[1]
19	0000	8M0053725	FSM BOTTOM HOUSING		1	
20	0084	8M6001398	ELECTRICAL HARNESS ASSEMBLY		1	
21		NSS	NOT SOLD SEPARATE O-Ring		1	[1]
22		NSS	NOT SOLD SEPARATE O-Ring		1	[1]
23		NSS	NOT SOLD SEPARATE Spacer		1	[1]
-	0000	8M0057679	FSM SEAL KIT		1	

PART NOTES:

[1] - COMPONENT OF FSM SEAL KIT 8M0057679

Fuel Supply Module 2B494019 and Up



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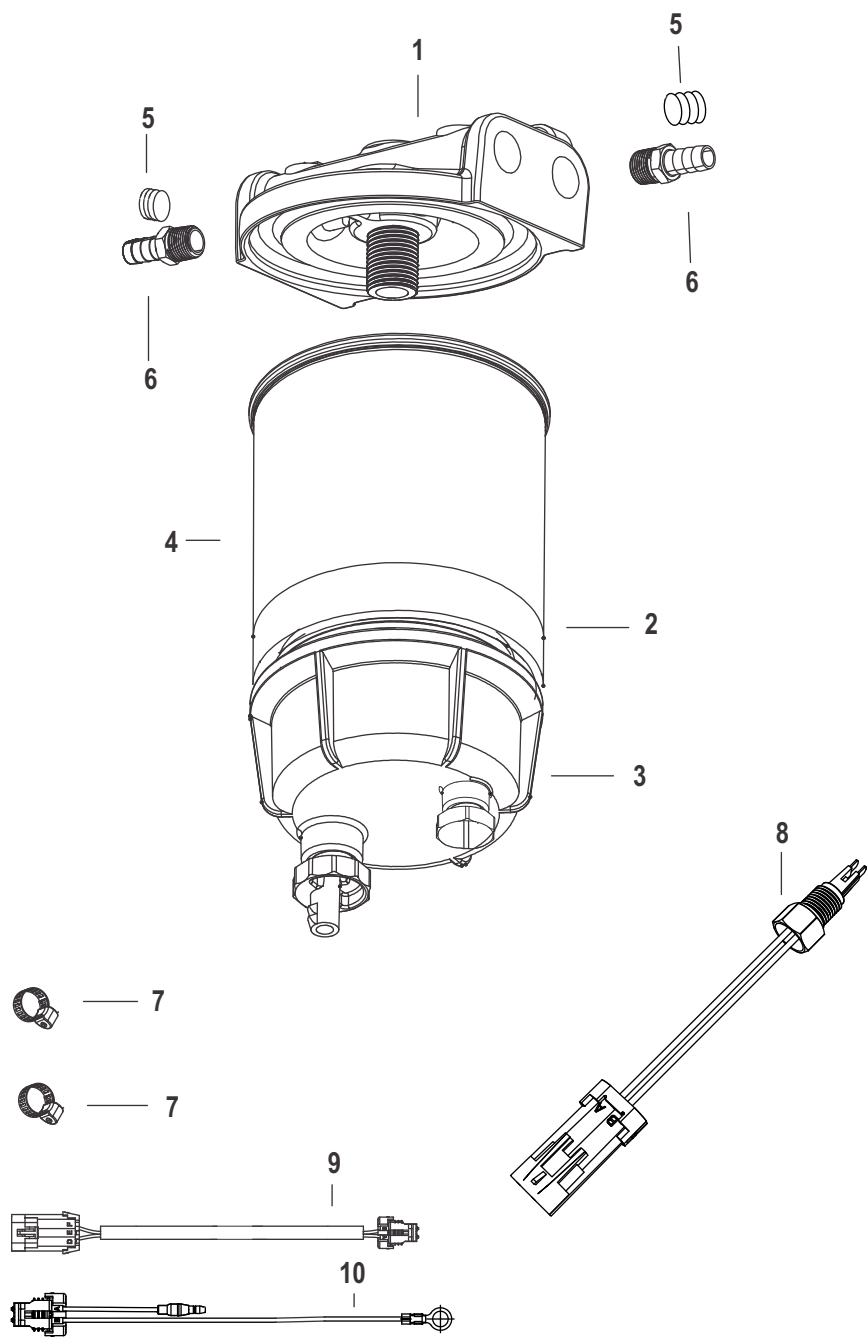
Fuel Supply Module 2B494019 and Up

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0000	8M0132733	FUEL SUPPLY MODULE Dual Pump		1	
1	0000	8M0053726	FSM TOP HOUSING		1	
2	0010	8M0053756	SCREW Plastite W/ HX WSR HD		4	
3		NSS	NOT SOLD SEPARATE O-Ring		2	[1]
4		NSS	NOT SOLD SEPARATE Spacer		1	[1]
5	0000	8M0053749	REGULATOR ASSEMBLY		1	
6		NSS	NOT SOLD SEPARATE O-Ring		1	[1]
7		NSS	NOT SOLD SEPARATE Seal		3	[1]
8	0000	8M0053727	FSM CAP		1	
9		NSS	NOT SOLD SEPARATE O-Ring		2	[1]
10	0032	8M0053755	TUBE Suction		1	
11		NSS	NOT SOLD SEPARATE Seal		2	[1]
12	0000	8M0062770	PUMP ASSY High Pressure		1	
13	0000	8M0062771	PUMP ASSY Low Pressure		1	
14		NSS	NOT SOLD SEPARATE Seal		4	[1]
15		NSS	NOT SOLD SEPARATE O-Ring		4	[1]
16	0032	8M0120073	TUBE Water		2	
17	0032	8M0130873	TUBE Fuel		2	
18		NSS	NOT SOLD SEPARATE Seal		1	[1]
19	0000	8M0130878	FSM BOTTOM HOUSING		1	
20	0025	895319	GROMMET		1	
21	0023	856954	BUSHING		1	
22	0084	8M6004776	HARNESS ASSEMBLY		1	
23		NSS	NOT SOLD SEPARATE O-Ring		1	[1]
24		NSS	NOT SOLD SEPARATE O-Ring		1	[1]
-	0000	8M0133370	FSM SEAL KIT		1	

PART NOTES:

[1] - COMPONENT OF FSM SEAL KIT 8M0133370

Water Separating Fuel Filter Kit With WIF Sensor

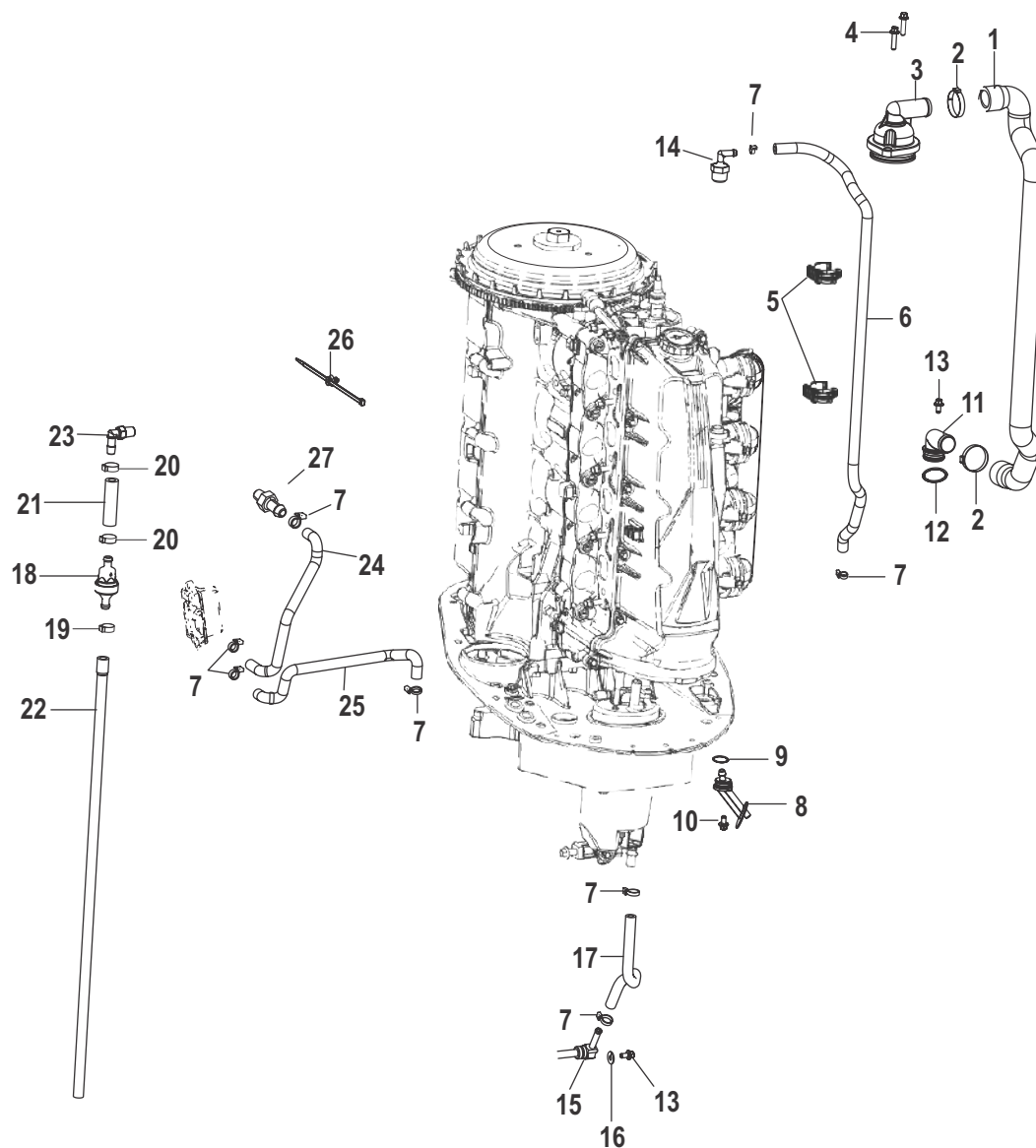


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Water Separating Fuel Filter Kit With WIF Sensor

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0000	8M0109543	FUEL FILTER KIT Remote Water Separating		1	
1	0000	8M0095674	BASE ASSEMBLY Fuel Filter		1	
2	0035	809096	FILTER Fuel-Water Separating Fuel Filter Assembly		1	
3	0000	8M0021044	BOWL		1	
4	0035	8M0103095	FILTER Fuel-Water Separating (11/16-16 Thread)		1	
5	0022	36373	PLUG (.375-18) Hex - Steel		2	
6	0022	8M0086290	CONNECTOR Barb		2	
7	0054	855697	CLAMP		2	
8	0000	8M0021043	SENSOR ASSEMBLY Fuel and Water		1	
9	0084	8M0060420	HARNESS 6 Pin		1	
10	0084	8M0060421	HARNESS Adapter		1	

Cooling

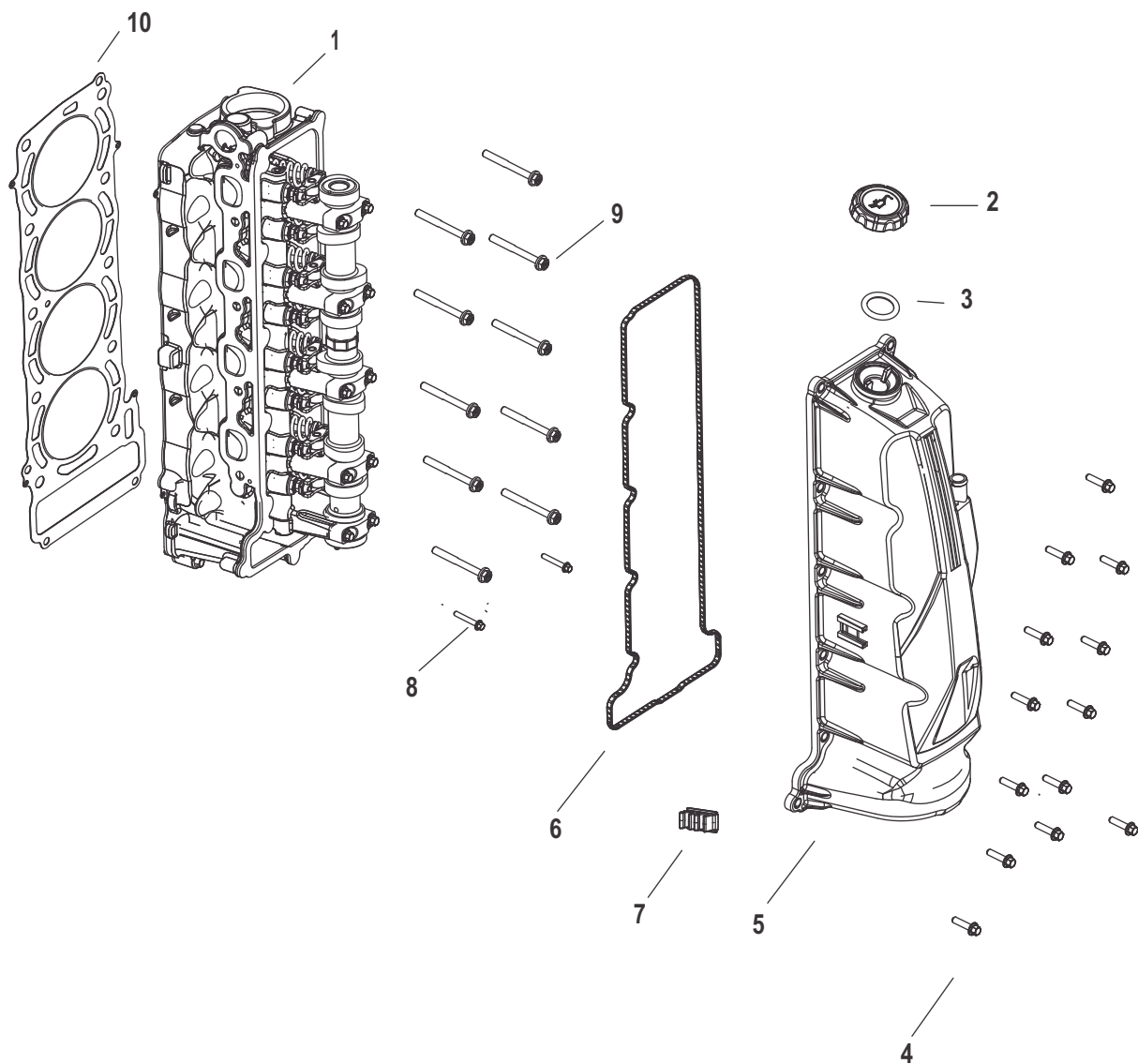


55129

Cooling

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0032	8M0055699	HOSE		1	
2	0054	888988001	CLAMP (36.1 mm)		AR	
3	0000	8M0090819	THERMOSTAT ASSEMBLY		1	
4	0010	8M0103807	SCREW (M6 x 25 MM) Stainless Steel		2	
5	0054	8M0061994	CLIP		2	
6	0032	8M0055698	HOSE		1	
7	0054	816311T	TIE STRAP (8.00 Inches)		AR	
8	0000	8M0055215	TELLTALE		1	
9	0025	38101	O-RING (.674 x .103)		1	
10	0010	8M0012661	SCREW		1	
11	0022	8M0057408	FITTING		1	
12	0025	29845	O-RING (.924 x .103)		1	
13	0010	8M0103804	SCREW (M6 x 12 MM) Stainless Steel		2	
14	0035	8M0061328	STRAINER Snap Fit		1	
15	0022	8M0050013	FITTING Exhaust Cooling		1	
16	0012	4002316	WASHER (6.60 X 17.0 X 1.5SS)		1	
17	0032	8M0045298	HOSE Sprayer		1	
18	0032	8M0102825	HOSE		1	
19	0054	855697	CLAMP		AR	
20	0054	888988022	CLAMP		AR	
21	0032	8M0057620	HOSE Flush		1	
22	0032	8M0057599	TUBING (8 ID X 14 OD X 840 MM)		1	
23	0022	8M0075779	FITTING		1	
24	0032	8M0056685	HOSE		1	
25	0032	8M0056483	HOSE		1	
26	0054	899145	CLIP Tie Strap		AR	

Cylinder Head and Camshaft Cover

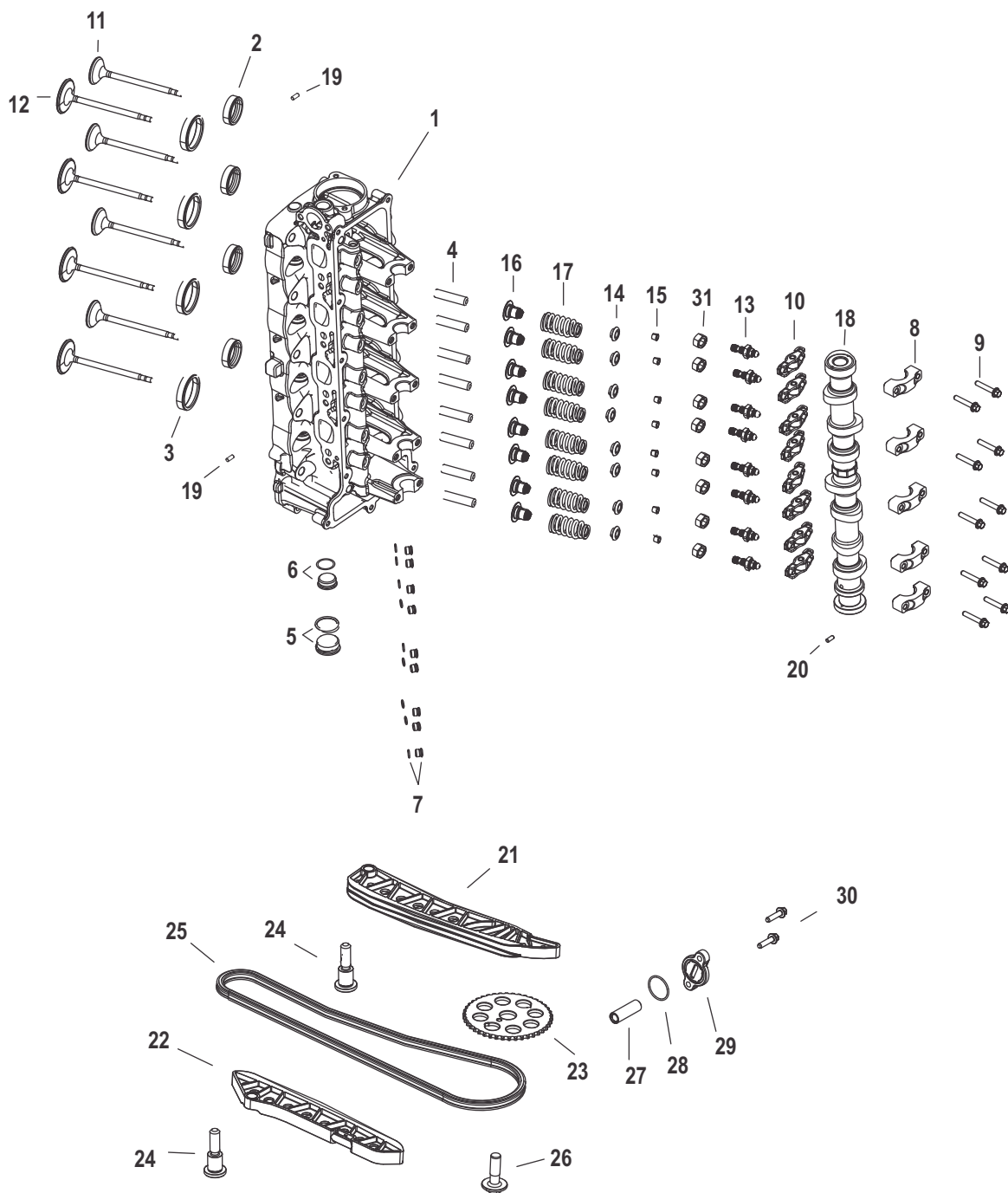


55130

Cylinder Head and Camshaft Cover

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0900	8M0098628	CYLINDER HEAD ASSEMBLY	[2B192012] & Below	1	
1	0900	8M0121260	CYLINDER HEAD ASSEMBLY	[2B192013] & Up	1	
2	0000	8M0065093	CAP Oil Fill		1	
3	0025	8M0043174	O-RING		1	
4	0010	8M0103807	SCREW (M6 x 25 MM) Stainless Steel		13	
5	0000	8M0088067	CAMSHAFT COVER ASSEMBLY		1	
6	0000	8M0069479	SEAL Camshaft Cover		1	
7	0054	8M0071081	CLIP -WIRE		1	
8	0010	8M0103809	SCREW (M6 x 40 MM) Stainless Steel		2	
9	0010	8M0082895	SCREW (M10 X 1.5 X 95) HX HD		10	
10	0027	8M0090776	GASKET Cylinder Head		1	

Cylinder Head and Camshaft

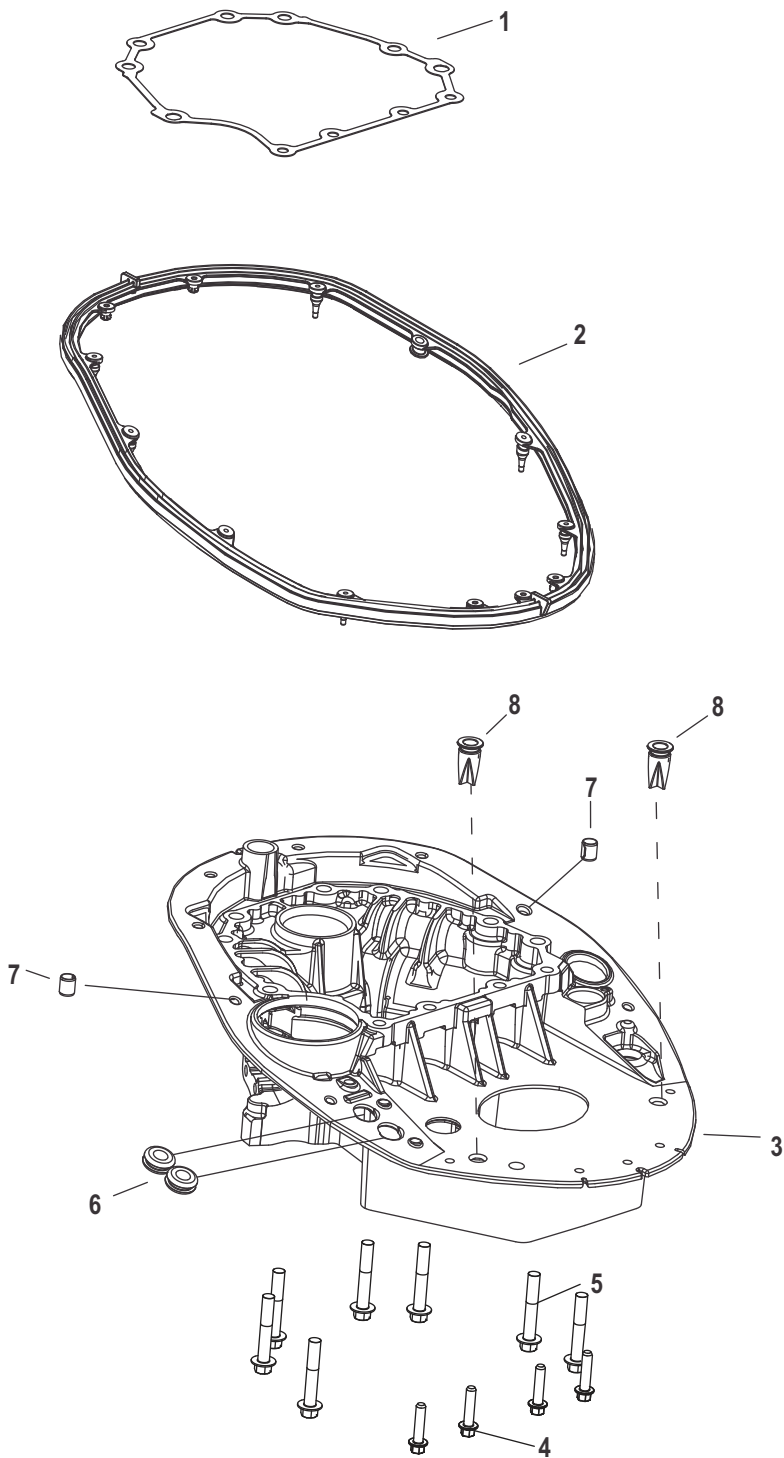


55131

Cylinder Head and Camshaft

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0900	8M0098628	CYLINDER HEAD ASSEMBLY	[2B192012] & Below	1	
-	0900	8M0121260	CYLINDER HEAD ASSEMBLY	[2B192013] & Up	1	
1	0900	8M0091291	CYLINDER HEAD ASSEMBLY Bare		1	
2	0000	8M0056611	SEAT Exhaust Valve		4	
3	0000	8M0056610	SEAT Intake Valve		4	
4	0000	8M0054533	GUIDE Valve		8	
5	0019	8M0047997	PLUG (30 MM)		1	
6	0019	8M0047996	PLUG (24 MM)		2	
7	0019	8M0087446	PLUG (10 MM)		9	
8		NSS	NOT SOLD SEPARATE		4	
9	0010	892454035	BOLT (M6 x 36)		10	
10	0000	8M6106000	ROLLER FINGER FOLLOWER		8	
11	0000	8M0098633	VALVE Exhaust		4	
12	0000	8M0098632	VALVE Intake		4	
13	0016	8M0073719	STUD Ball End, (M9 X 1)		8	
14	0000	8M0054536	RETAINER Valve		8	
15	0028	8M0054537	KEY Valve		16	
16	0026	8M6105000	SEAL ASSEMBLY Valve Stem		8	
17	0024	8M6102000	SPRING Valve		8	
18	0400	8M0090775	CAMSHAFT ASSEMBLY	[2B192012] & Below	1	
18	0400	8M0121261	CAMSHAFT ASSEMBLY	[2B192013] & Up	1	
19	0017	8M0084726	PIN Dowel		2	
20	0017	8M0058695	PIN Dowel		1	
21	0000	8M0090800	CHAIN BLADE		1	
22	0000	8M0090799	CHAIN GUIDE		1	
23	0043	880550	SPROCKET		1	
24	0010	8M0086569	SCREW Shoulder (M8 x 1.25)		2	
25	0000	8M0090806	CHAIN Cam Drive		1	
26	0010	8M0021532	SCREW (M12 x 40 MM)		1	
27	0000	8M0057657	TENSIONER ASSEMBLY Timing Chain		1	
28	0025	898836	O-RING Brown		1	
29	1100	8M0064752	END CAP Cam Tensioner		1	
30	0010	8M0103807	SCREW (M6 x 25 MM) Stainless Steel		2	
31	0011	8M0072563	NUT HEX		8	

Adapter Plate

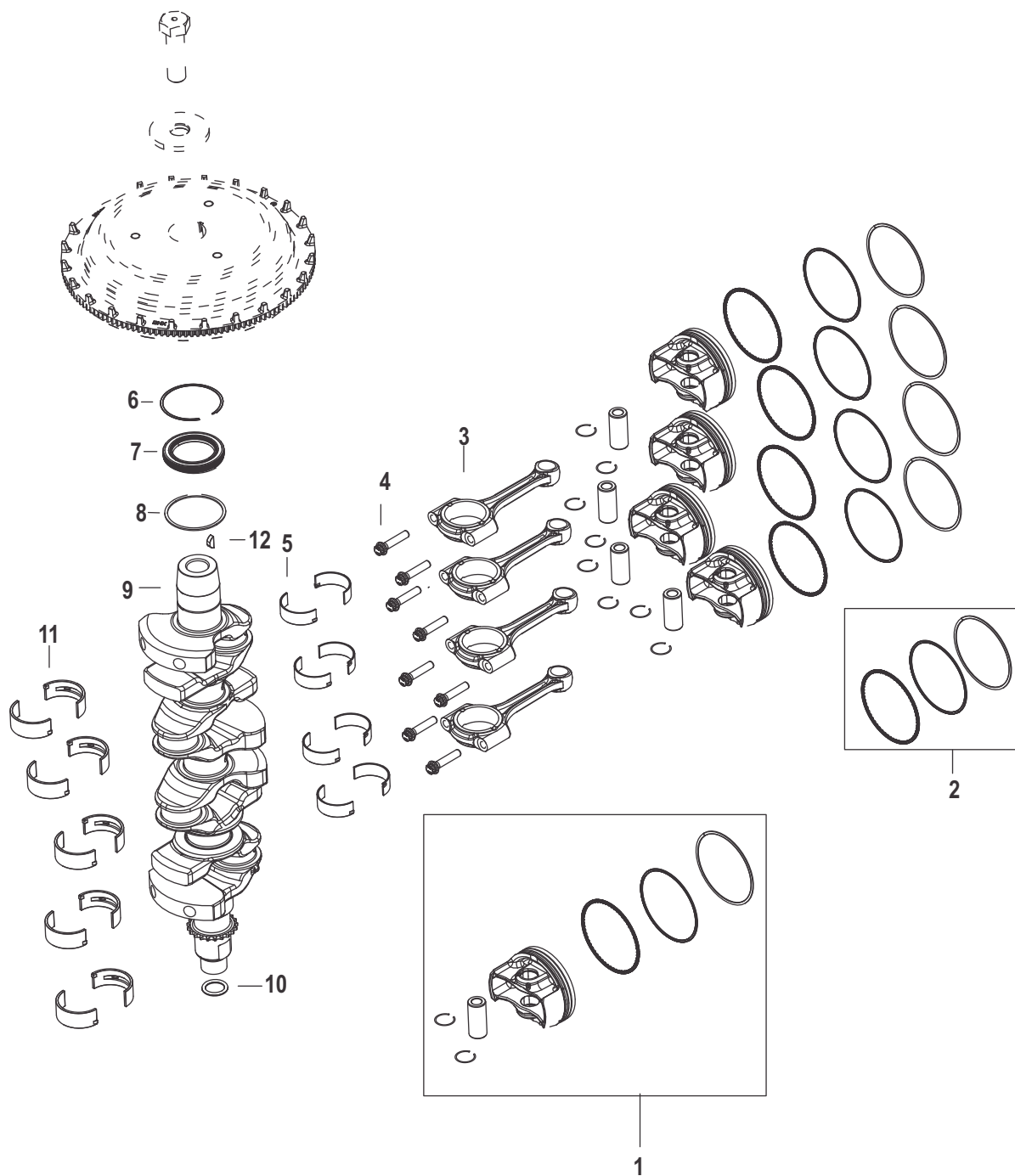


55135

Adapter Plate

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0027	8M0088745	GASKET Adapter Plate/Block		1	
2	0000	8M0055179	SEAL Adapter Plate		1	
3	0000	8M0091526	ADAPTER PLATE		1	
4	0010	8M0103814	SCREW (M8 x 35 MM)		4	
5	0010	8M0069690	SCREW (M10 X 1.5 X 60)		7	
6	0025	8M0058484	GROMMET		2	
7	0017	821327	PIN Dowel		2	
8	0000	8M0038275	DRAIN Cowl		2	

Crankshaft, Pistons and Connecting Rods

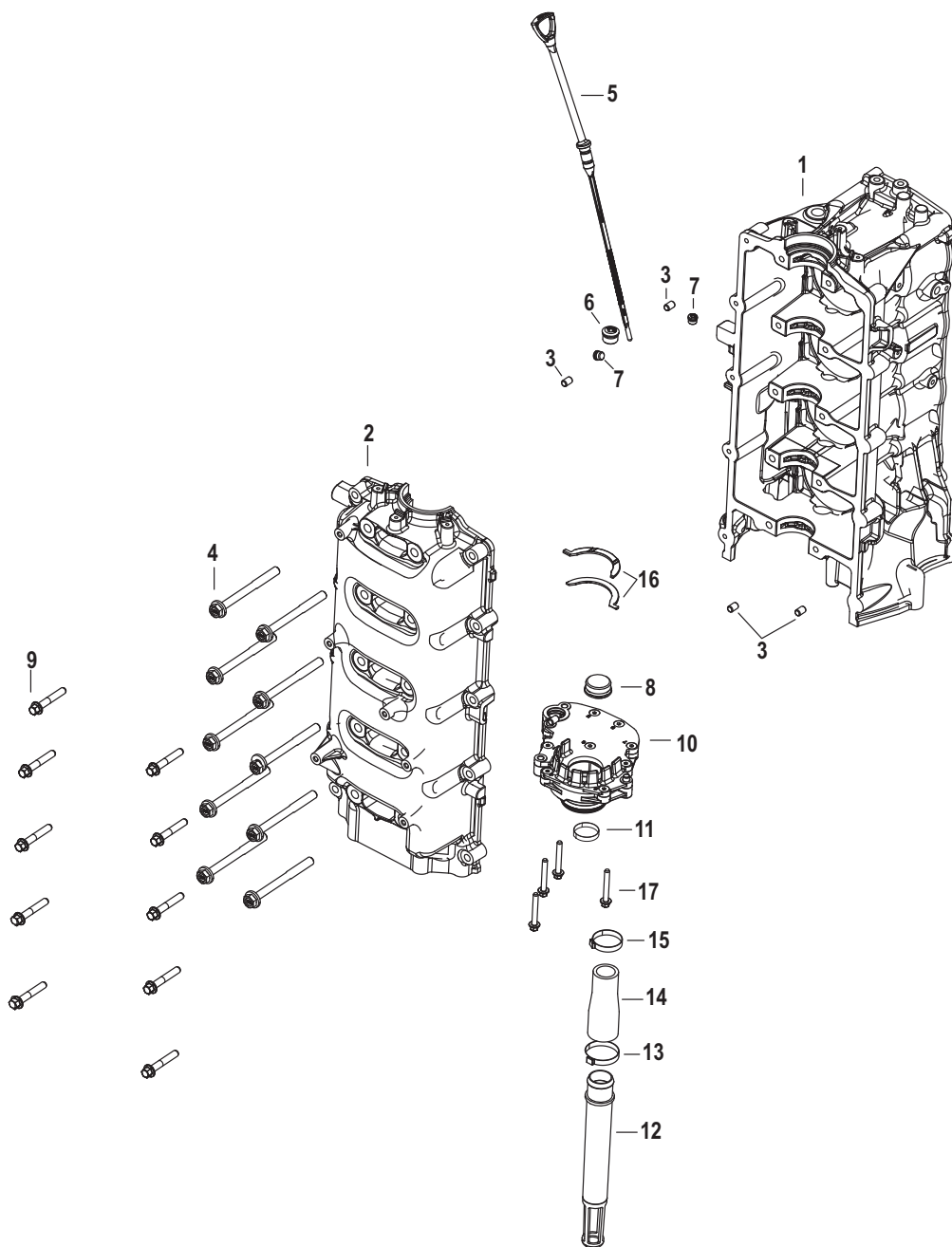


55133

Crankshaft, Pistons and Connecting Rods

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0700	8M0100259	PISTON ASSEMBLY		4	
1	0700	8M0166300	PISTON ASSEMBLY Oversized, .02		4	
1	0700	8M0166301	PISTON ASSEMBLY Oversized .03		4	
2	0039	8M0090783	RING SET - PISTON		4	
2	0039	8M0166304	PISTON RING SET Oversized .02		4	
2	0039	8M0166305	PISTON RING SET Oversized .03		4	
3	0600	8M0107011	CONNECTING ROD ASSEMBLY		4	
4	0010	8M6002637	BOLT Connecting Rod		8	
5	0000	8M0090780	CONNECTING ROD BEARING Orange		AR	
5	0600	8M0091376	CONNECTING ROD BEARING White		AR	
5	0600	8M0091377	CONNECTING ROD BEARING Blue		AR	
6	0053	8M0057585	RING Retaining		1	
7	0026	8M6002225	SEAL Top Main Bearing		1	
8	0023	8M0057586	SPACER Seal		1	
9	0400	8M0090777	CRANKSHAFT ASSEMBLY		1	
10	0025	8M0034912	O-RING 3.78 X 21.32		1	
11	0500	8M0090779	MAIN BEARING Orange		AR	
11	0500	8M0090797	MAIN BEARING White		AR	
11	0500	8M0091378	MAIN BEARING Blue		AR	
11	0500	8M0091379	MAIN BEARING Green		AR	
12	0028	91800	KEY Woodruff		1	

Cylinder Block


55132

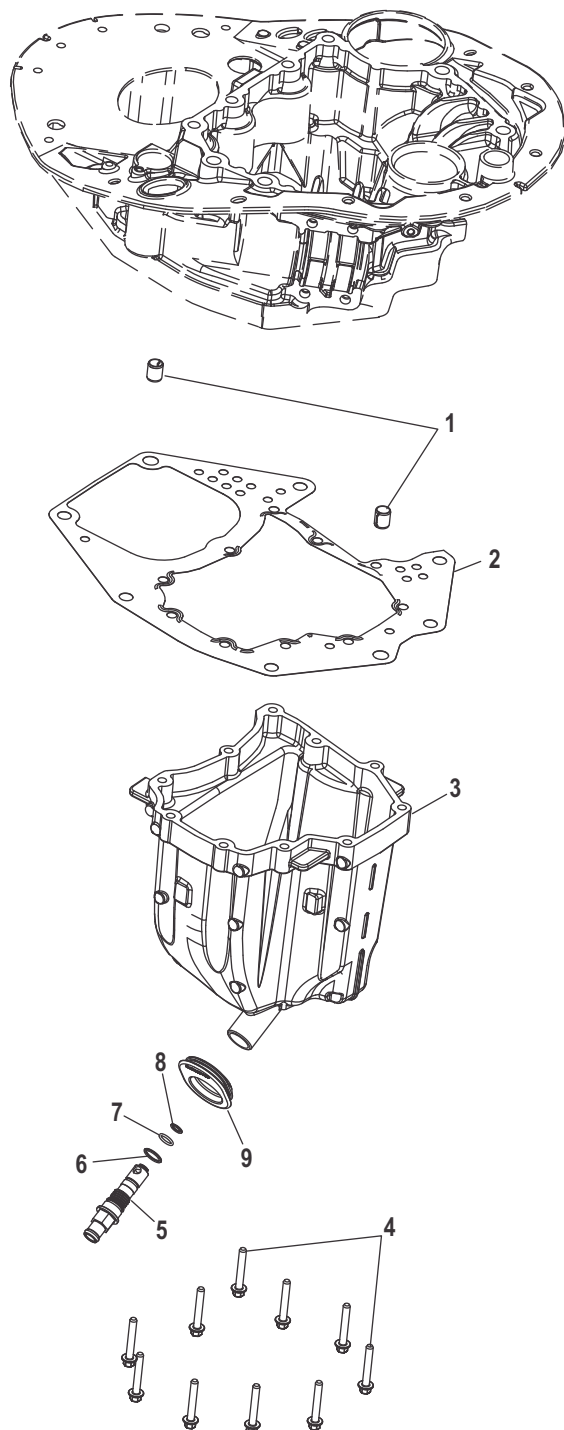
Cylinder Block

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0800	8M0091361	CYLINDER BLOCK ASSEMBLY		1	
2		NSS	NOT SOLD SEPARATE		1	
3	0017	893540	PIN Dowel, 8x12 long		4	
4	0010	8M0059955	SCREW (M10 X 1.5 X 110)		10	
5	0000	8M0060353	OIL DIPSTICK ASSEMBLY		1	
6	0019	8M0087451	PLUG (18MM)		1	
7	0019	8M0087447	PLUG (10MM)		2	
8	0019	8M0047997	PLUG (30 MM)		1	
9	0010	895810050	SCREW (M8 x 50)		10	
10	0000	8M0090808	OIL PUMP ASSEMBLY		1	
11	0025	8M6001577	O-RING M6 X 46		1	
-	0000	8M0090807	OIL PICKUP ASSEMBLY		1	
12	0000	8M0048484	OIL PICKUP TUBE ASSEMBLY		1	
13	0054	8M6000385	CLAMP (39.6 MM)		1	
14	0032	8M0078615	HOSE - OIL PICKUP		1	
15	0054	8M6003156	CLAMP (34 mm)		1	
16	0030	8M6002402	BEARING - THRUST		2	
17	0010	8M0103810	SCREW (M6 x 45 MM) Stainless Steel		4	
-	0061	8M0114713	LONG BLOCK ASSEMBLY	[2B192012] & Below	1	
-	0061	8M0122427	LONG BLOCK ASSEMBLY	[2B192013] & Up	1	[1]
-	0061	8M0114716	SHORT BLOCK ASSEMBLY		1	

PART NOTES:

- [1] - Alternate part numbers:
8M0122427QS
8M0128566Reman

Oil Sump

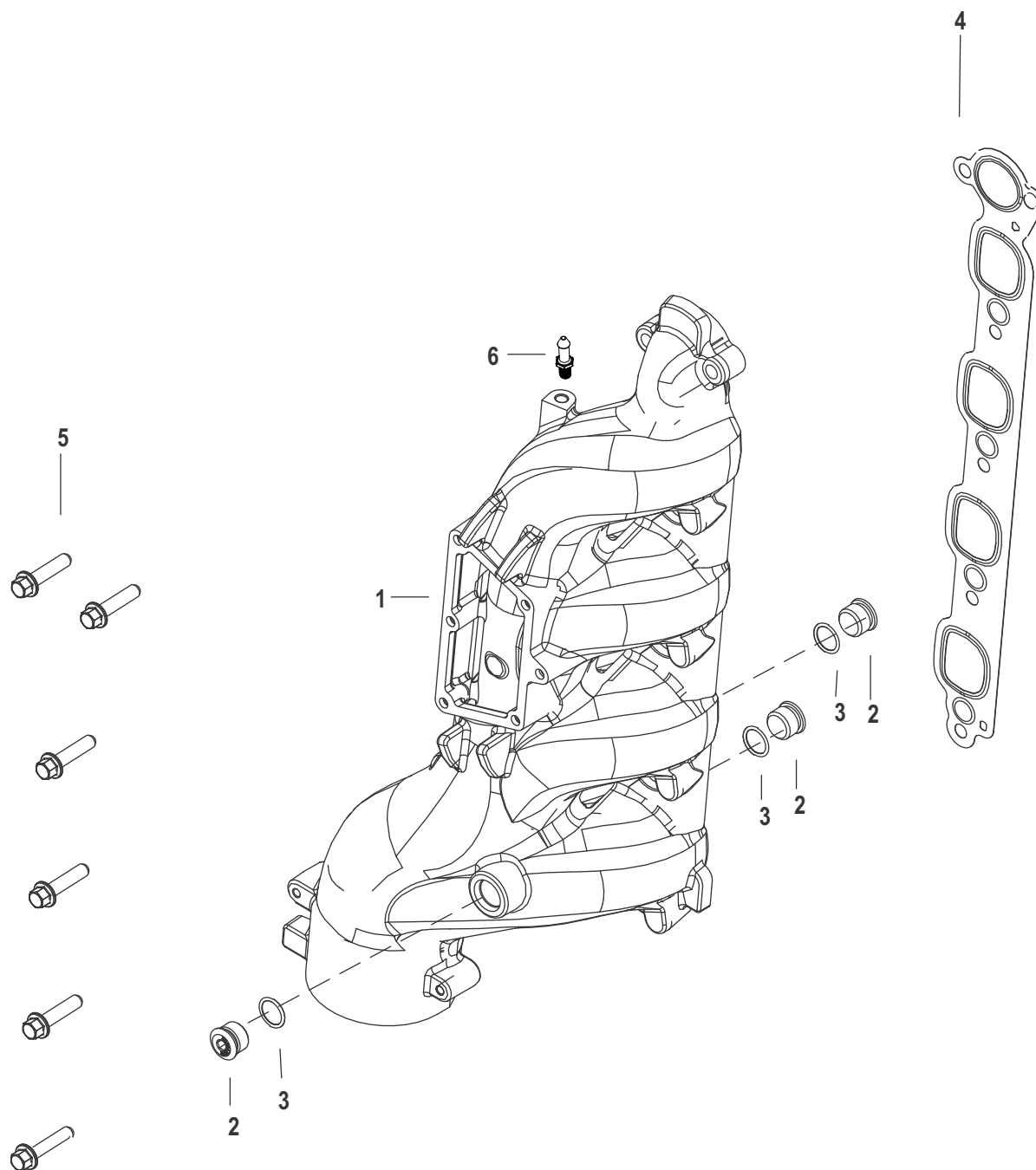


55136

Oil Sump

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0017	821327	PIN Dowel		2	
2	0027	8M0078540	GASKET		1	
3	0000	8M0091528	OIL SUMP		1	
4	0010	8M0103809	SCREW (M6 x 40 MM) Stainless Steel		10	
5	0019	8M0064964	OIL PLUG ASSEMBLY		1	
6	0025	85045	O-RING (.551 x .070)		1	
7	0025	62706	O-RING (.426 x .070)		1	
8	0025	8M0036228	O-RING (8.1 X 1.6)		1	
9	0000	8M0068703	GROMMET		1	

Exhaust Manifold

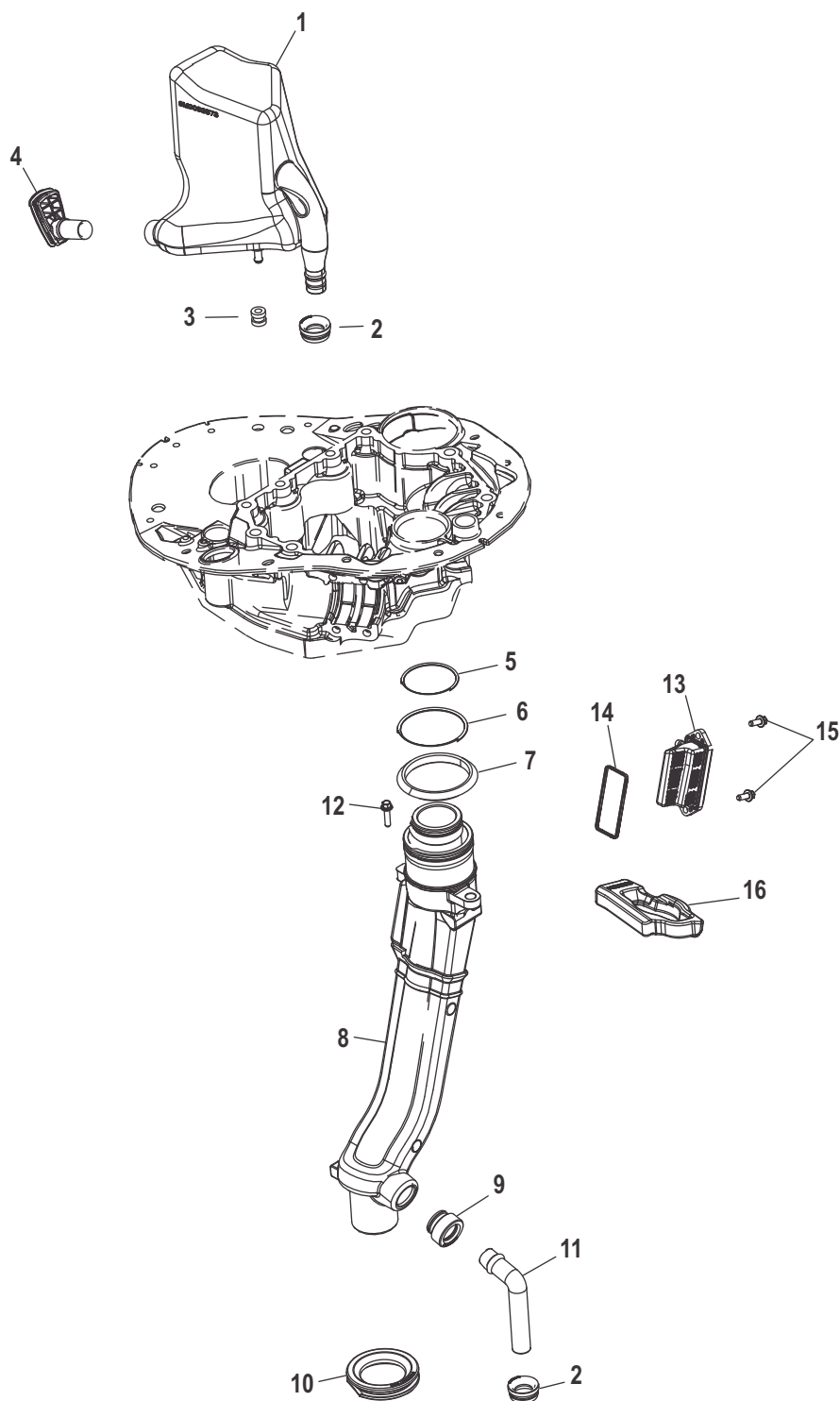


55137

Exhaust Manifold

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	8M0090823	EXHAUST MANIFOLD ASSEMBLY		1	
2	0019	8M0087451	PLUG (18MM)		3	
3		NSS	NOT SOLD SEPARATE O-RING		3	
4	0027	8M0090822	GASKET		1	
5	0010	8M0103814	SCREW (M8 x 35 MM)		6	
6	0017	8M0062044	PIN Mounting		1	

Exhaust

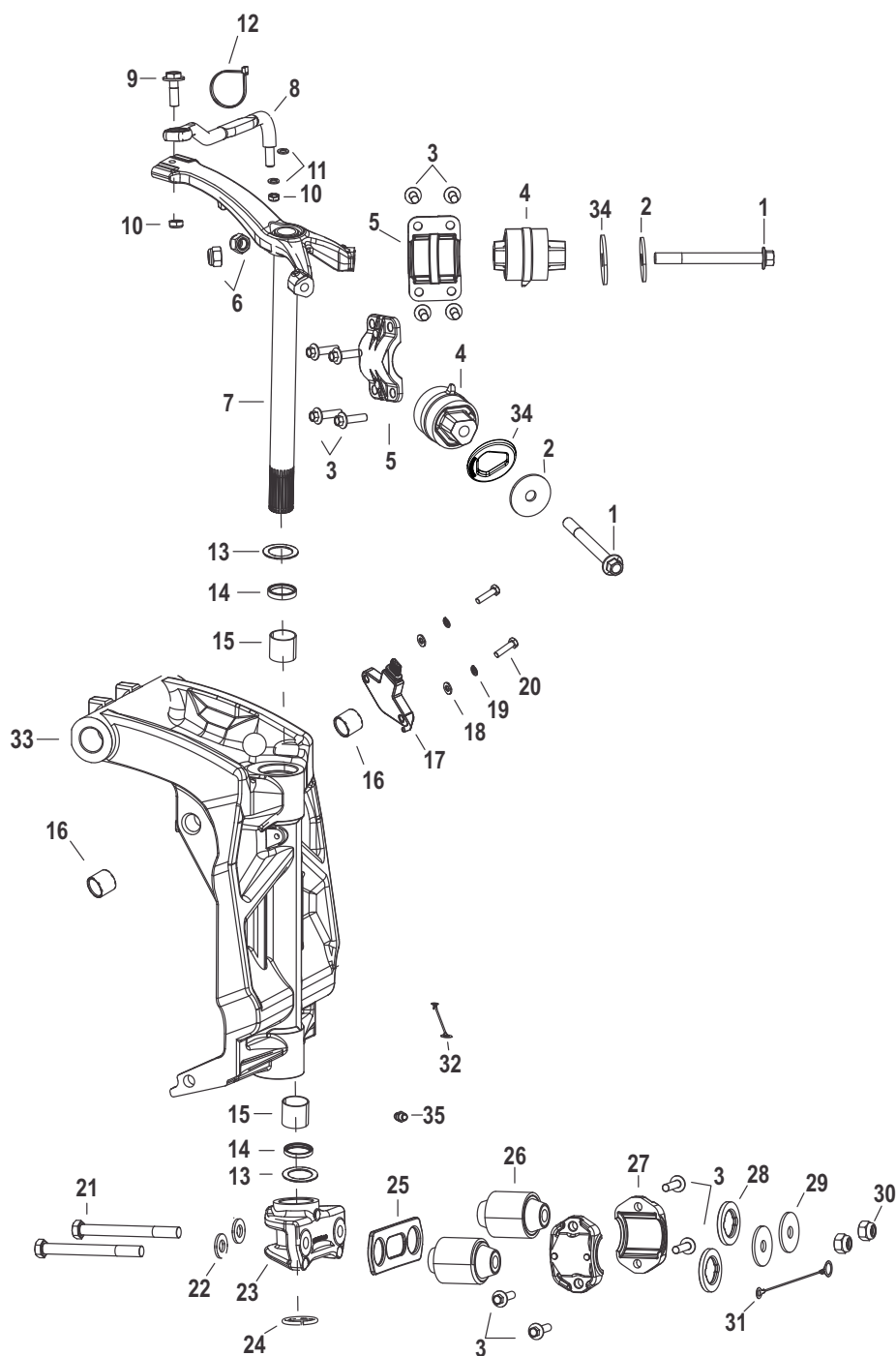


55139

Exhaust

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0042	8M0088068	MUFFLER Idle Relief		1	
2	0025	8M0035476	GROMMET Water Tube		2	
3	0025	821555001	GROMMET		1	
4	0025	8M0085666	GROMMET		1	
5	0025	8M0053512	O-RING		1	
6	0025	38106	O-RING		1	
7	0025	8M0056686	SEAL		1	
8	0000	8M0091529	EXHAUST PIPE		1	
9	0000	8M0034043	GROMMET Water Tube		1	
10	0025	8M0057218	GROMMET		1	
11	0032	8M0060404	TUBE Water, Long		1	
12	0010	8M0103807	SCREW (M6 x 25 MM) Stainless Steel		1	
13	0000	8M0094282	STRAINER ASSEMBLY		1	
14	0000	8M0043365	SEAL Strainer		1	
15	0010	8M0103805	SCREW (M6 x 16MM) Stainless Steel		2	
16	0000	8M0056684	SEAL		1	

Swivel Bracket and Swivel Pin

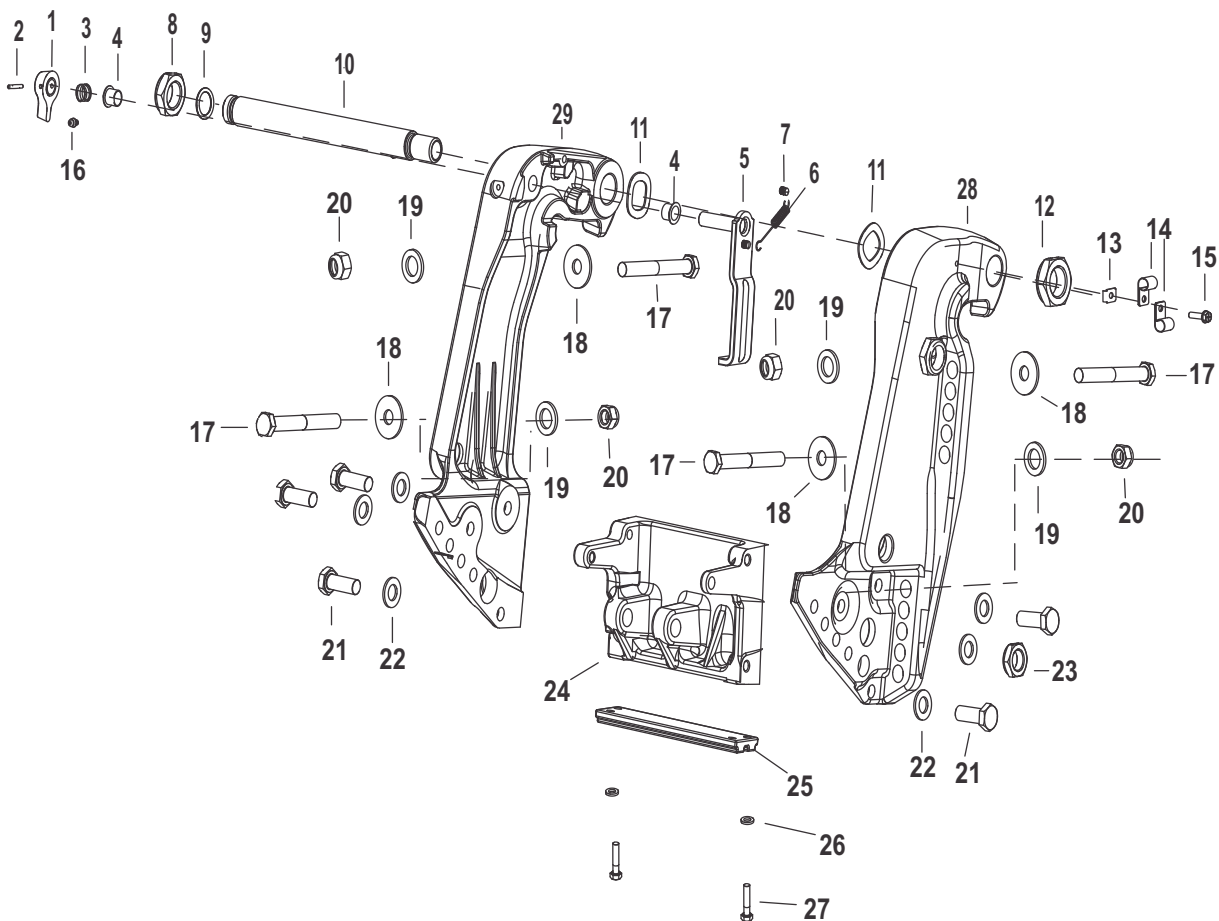


55140

Swivel Bracket and Swivel Pin

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0010	8M0088194	SCREW (M12 X 120) Hex Flg HD		2	
2	0012	8M0056839	WASHER Upper Mount Snubber		2	
3	0010	4010730	SCREW (M8 x 30)		12	
4	0000	8M0056774	UPPER MOUNT ASSEMBLY		2	
5	0000	8M0056564	COVER Upper Mount		2	
6	0011	8M0088290	NUT (M12 X 1.75) Hex		1	
7	0000	8M0091530	SWIVEL TUBE ASSEMBLY		1	
8	0000	92876A12	LINK ROD ASSEMBLY		1	
9	0010	849838	SCREW (.375-24 x 1.250)		1	
10	0011	8M0042636	NUT (.375-24) Brass		2	
11	0012	37828	WASHER (.390 x .625 x .062) Stainless Steel		2	
12	0054	816311T	TIE STRAP (8.00 Inches)		1	
13	0012	816432	THRUST WASHER		2	
14	0026	8M0034870	SEAL Swivel Tube		2	
15	0023	8M0034861	BUSHING Swivel Tube Pivot		2	
16	0023	821207	BUSHING		2	
17	0000	8M0094923	SENSOR ASSEMBLY Trim		1	
18	0012	89302	WASHER (.203 x .406 x .040)		2	
19	0013	26996	LOCKWASHER (#10) Stainless Steel		2	
20	0010	852368	SCREW (#10-24 x .750)		2	
21	0010	40003111	SCREW (M12 x 120) Hex HD		2	
22	0012	895062	WASHER		2	
23	0000	8M0091533	YOKE Bottom		1	
24	0053	67684	RING Retaining		1	
25	0000	8M0084888	SNUBBER		1	
26	0000	8M0056573	LOWER MOUNT ASSEMBLY		2	
27	0000	8M0056181	COVER Lower Mount		2	
28	0012	8M0082052	WASHER Snubber		2	
29	0012	8M0075817	WASHER (.50 X 1.75 X .125)		2	
30	0011	897926	NUT (M12), Nylon Insert		2	
31	0000	88238A20	CABLE ASSEMBLY		1	
32	0000	8M0079640	CABLE ASSEMBLY		1	
33	1400	8M0107419	SWIVEL BRACKET ASSEMBLY		1	
34	0012	8M0082326	WASHER Snubber		1	

Transom Bracket



55142

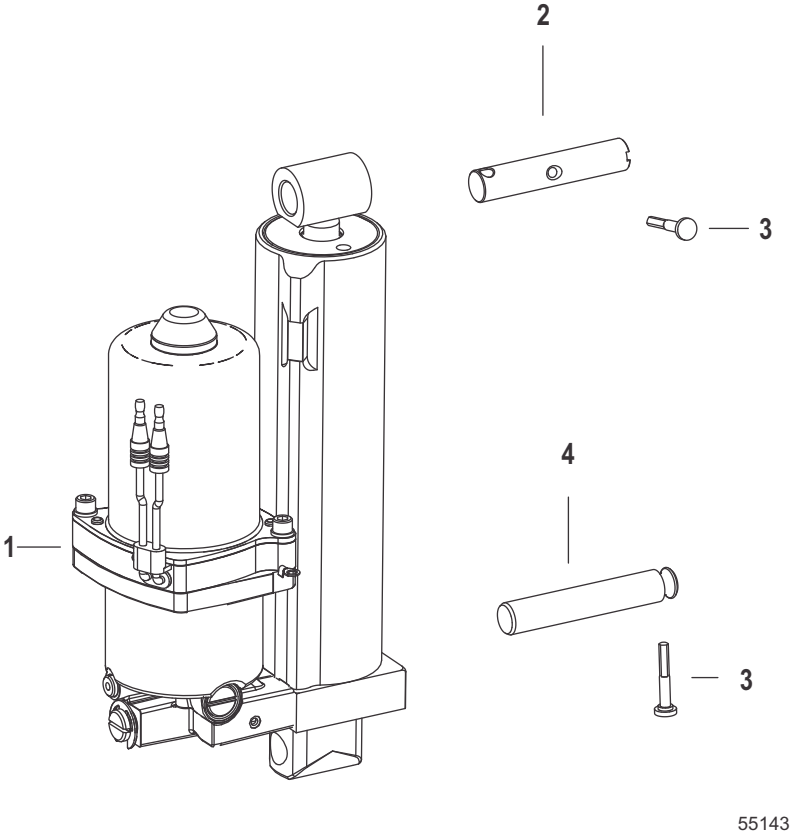
Transom Bracket

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	99633	KNOB		1	
2	0017	99615	PIN Groove		1	
3	0024	830900	SPRING Compression		1	
4	0023	65830	NYLINER		2	
5	0000	8M0109798	LEVER ASSEMBLY Tilt Lock		1	
6	0024	830899	SPRING Tension		1	
7	0017	893709	PIN		1	
8	0011	826135	NUT (1.00-14) Nylon Insert		1	
9	0025	45711	O-RING (.612 x .103)		1	
10	0000	826125A1	TILT TUBE		1	
11	0013	88750	WASHER		2	
12	0011	826164	NUT (.875-14)		1	
13	0000	8M0084613	C-WASHER		1	
14	0054	22740	CLIP		2	
15	0010	878609	SCREW (#10-16 x .600)		1	
16	0022	98727	FITTING Grease		1	
17	0010	677551	SCREW (.500-20 x 4.500)		4	
18	0012	28421	WASHER (1.5 x 3.05 x 0.13) Stainless Steel		4	
19	0012	54012	WASHER (.530 x .870 x .105) Stainless Steel		4	
20	0011	82671117	NUT (.500-20)		4	
21	0010	858771	SCREW (M10 x 30)		5	
22	0012	4002319	WASHER		6	
23	0011	40114	NUT (M10 x 1.5)		1	
24	0000	8M0086406	BRACKET Anchor		1	
25	0097	818298Q1	ANODE KIT		1	[1]
26	0012	29245	WASHER (.281 x .500 x .060) Stainless Steel		2	
27	0010	4000330	SCREW (M6 x 25)		2	
28	1400	8M0091532	TRANSOM BRACKET Starboard		1	
29	1400	8M0091531	TRANSOM BRACKET Port		1	

PART NOTES:

- [1] - Alternate part numbers:
- 818298A 1Service Part
 - 818298Q 1QS
 - 818298T 1MPP
 - 818298T 3Magnesium
 - 8M0059343Bulk Pack

Power Trim Assembly

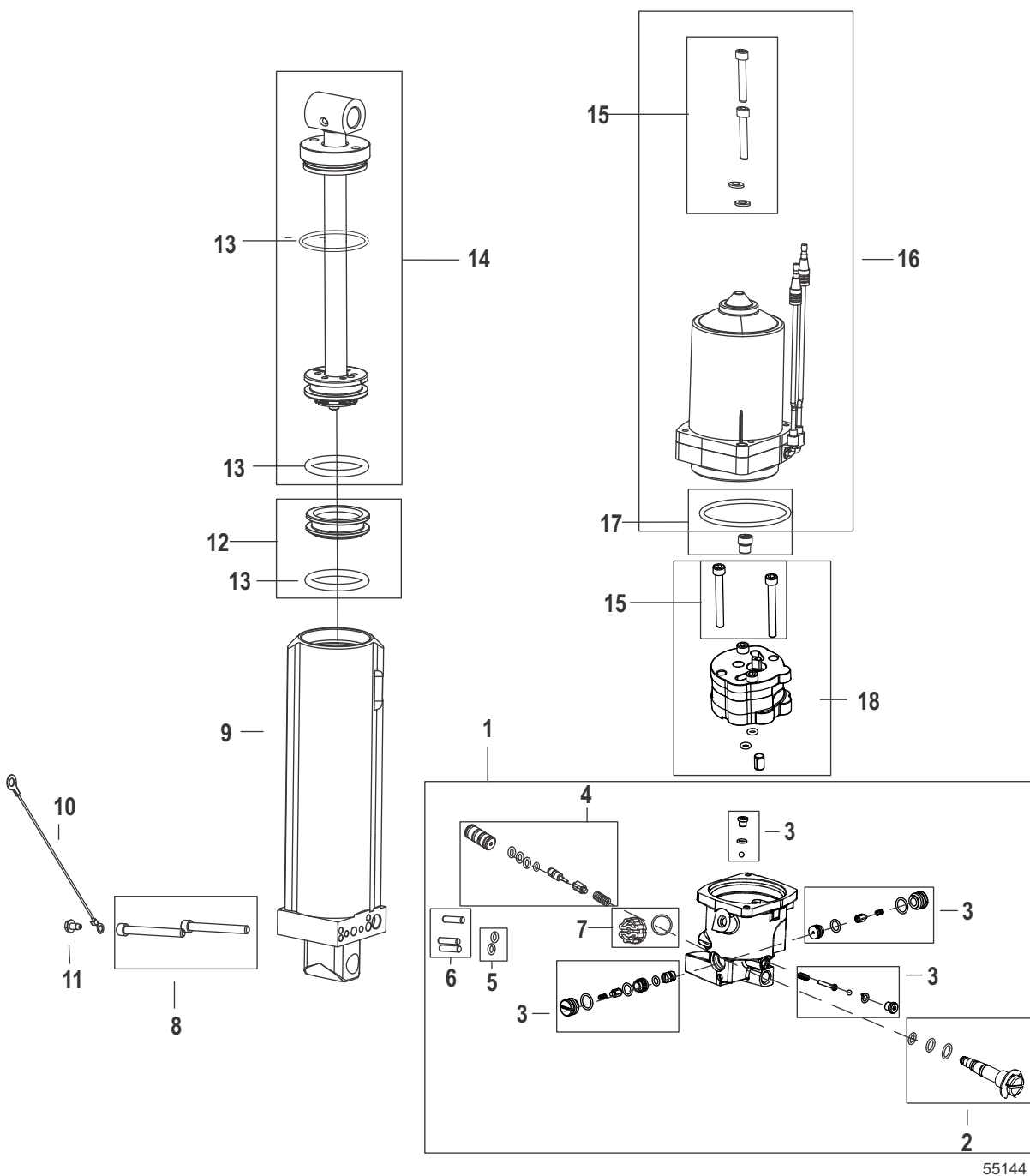


Cat.# 90-8M0114280

Power Trim Assembly

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	8M0090335	POWER TRIM ASSEMBLY Standard		1	
2	0017	8M0094889	PIN Shock Rod		1	
3	0017	821539	PIN Trilobe		2	
4	0017	818898	PIN Anchor		1	

Power Trim Assembly - Components



55144

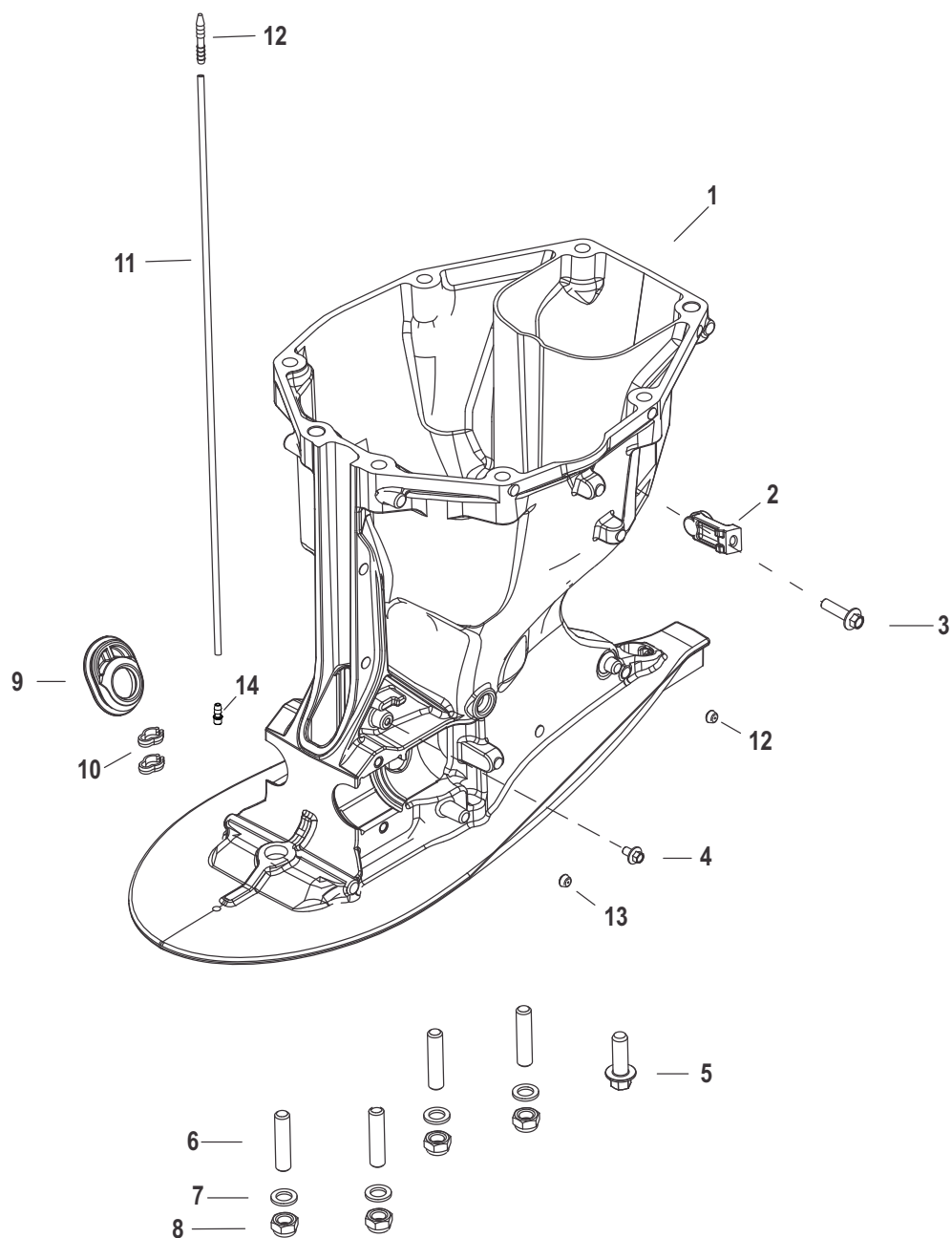
Power Trim Assembly - Components

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	8M0089943	MANIFOLD KIT		1	
2	0000	893929A01	VALVE KIT Relief		1	
3	0000	8M0089945	VALVE KIT		1	
4	0000	8M0090404	VALVE KIT Trim Limit		1	
5		833063	O-RING		2	[1]
6		8M0055260	DOWEL PINS		3	[2]
7	0019	811613	PLUG ASSEMBLY		1	
8	0010	833047	SCREW (.250-20 x 2.250)		2	[3]
9	0000	8M0089941	CYLINDER ASSEMBLY		1	
10	0000	88238A13	CABLE ASSEMBLY Ground		1	[4]
11		8M6002690	SCREW		1	[5]
12	0000	810776A1	PISTON ASSEMBLY Memory		1	
13	0025	893902A01	O-RING KIT		1	
14	0000	8M0089942	SHOCK ROD KIT		1	
15	0010	8M0089946	SCREW KIT Complete Trim		1	
16	0000	8M0089940	MOTOR KIT		1	
17	0000	8M0090403	COUPLING Drive		1	
18	0000	8M0089944	PUMP ASSEMBLY		1	
-	0025	8M0089947	O-RING KIT Power Trim		1	
-	0098	8M0127334	POPPET SEAL KIT		1	

PART NOTES:

- [1] - COMPONENT OF POWER TRIM MANIFOLD KIT 8M0089943
COMPONENT OF POWER TRIM VALVE KIT (TRIM LIMIT) 8M0090404
COMPONENT OF POWER TRIM CYLINDER ASSEMBLY 8M0089941
- [2] - COMPONENT OF POWER TRIM MANIFOLD KIT 8M0089943
COMPONENT OF POWER TRIM CYLINDER ASSEMBLY 8M0089941
- [3] - COMPONENT OF POWER TRIM MANIFOLD KIT 8M0089943
COMPONENT OF POWER TRIM CYLINDER ASSEMBLY 8M0089941
COMPONENT OF POWER TRIM SCREW KIT 8M0089946
- [4] - COMPONENT OF POWER TRIM CYLINDER ASSEMBLY 8M0089941
- [5] - COMPONENT OF POWER TRIM CYLINDER ASSEMBLY 8M0089941
COMPONENT OF POWER TRIM SCREW KIT 8M0089946

Driveshaft Housing

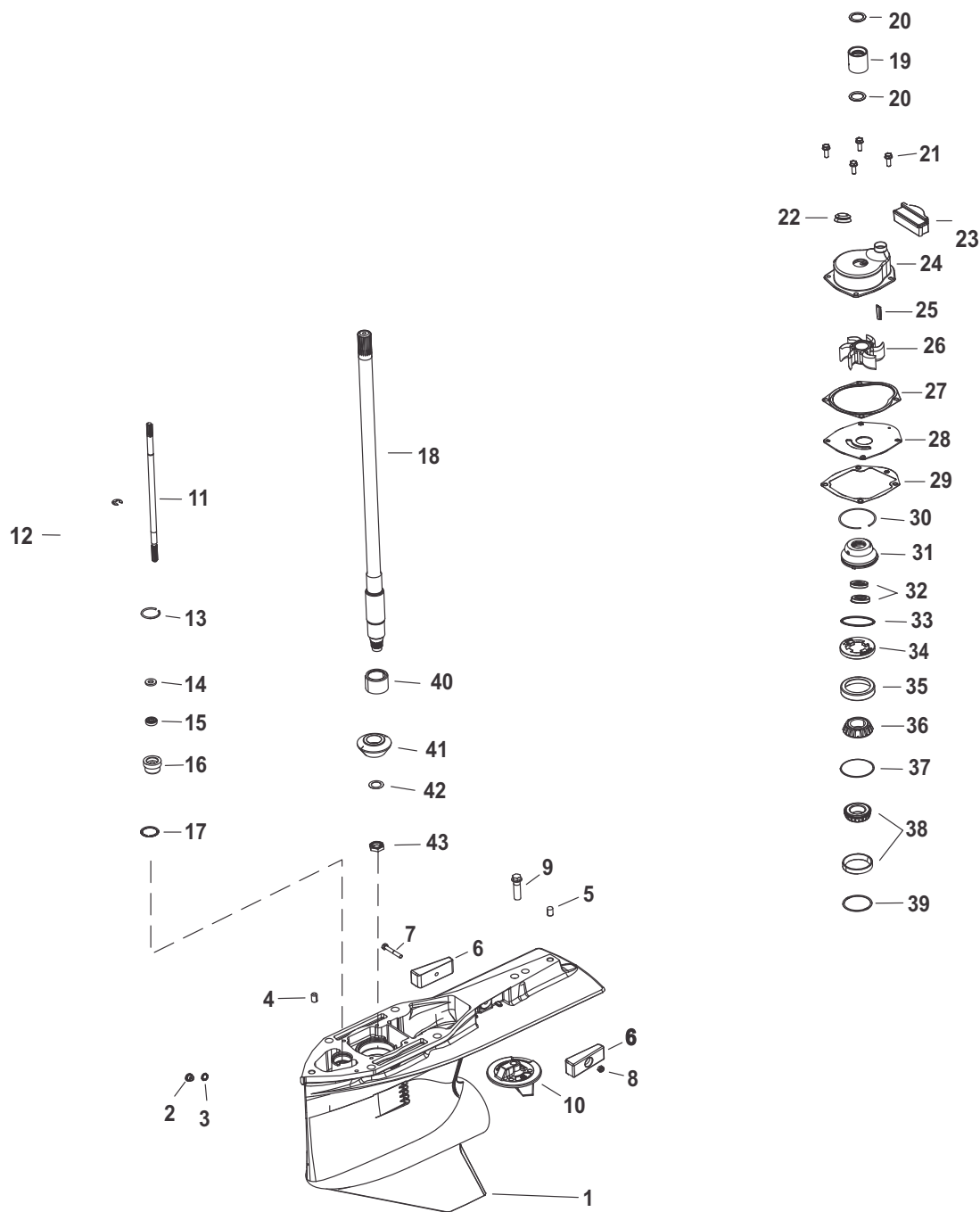


55145

Driveshaft Housing

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	1500	8M0091527	DRIVESHAFT HOUSING Long		1	
2	0000	8M0090787	BRACKET FSM		1	
3	0010	4010730	SCREW (M8 x 30)		1	
4	0010	4010610	SCREW (M6 x 10) Stainless Steel		1	
5	0010	8M0102995	SCREW (M12)		1	
6	0016	8M0070951	STUD (M12 x 1.75 x 52)		4	
7	0012	856982	WASHER (.500 x .810 x .090) Stainless Steel		4	
8	0011	896895	NUT (M12)		4	
9	0000	8M0068703	GROMMET		1	
10	0054	818557001	CLAMP		2	
11	0022	8M0057706	HOSE ASSEMBLY Speedometer		1	
12	0022	85822T	CONNECTOR Straight		1	
13	0000	8M0039082	CAP Chap Support		4	
14	0022	13035002	FITTING		1	

Gear Housing, Driveshaft 2.07:1 Standard Rotation



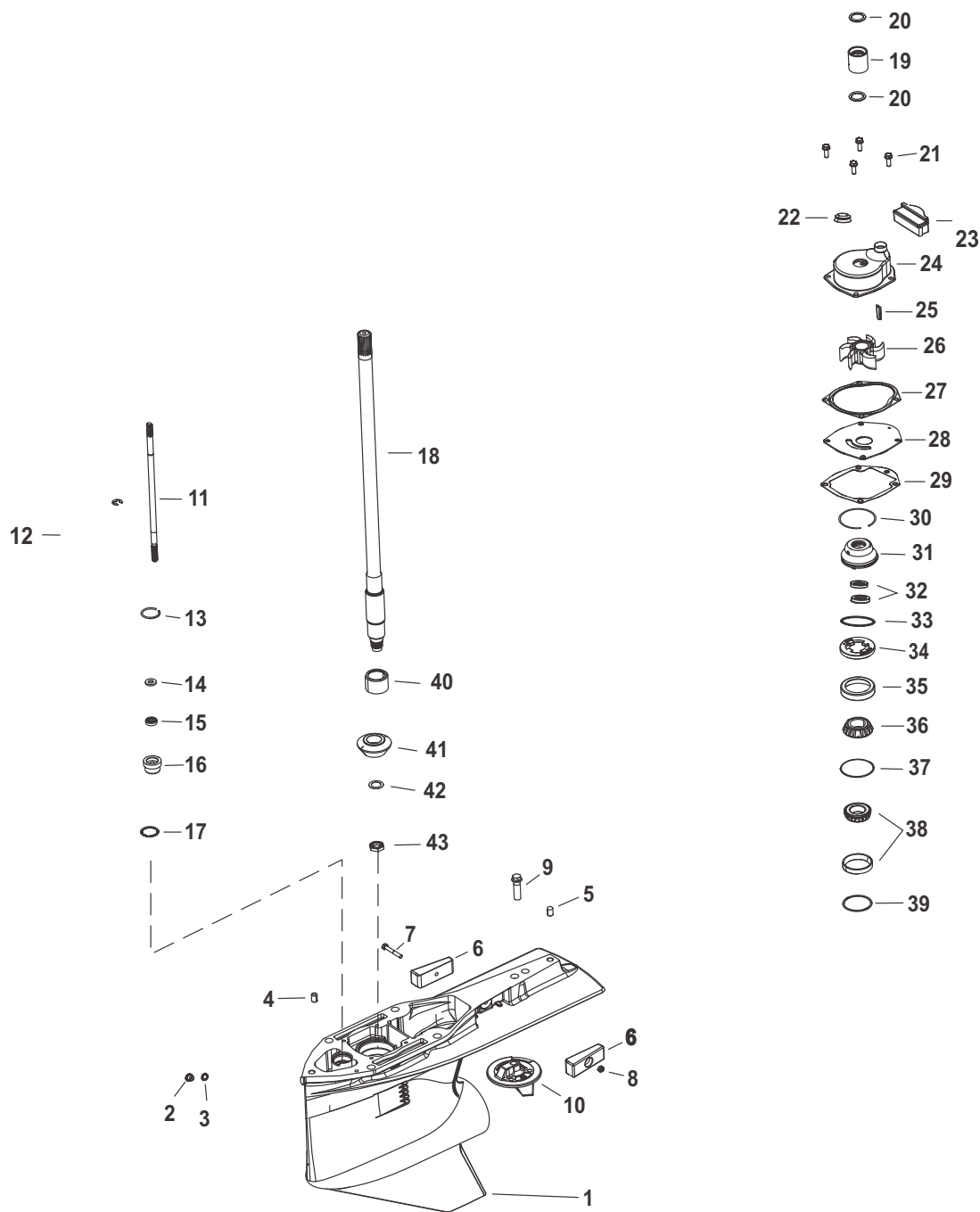
55146

Gear Housing, Driveshaft 2.07:1 Standard Rotation

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	1600	8M0088072	GEARCASE Complete Long		1	
-	1600	8M0144823	GEARCASE Complete, Long	Silver	1	
-	1600	8M0088074	GEARCASE Complete X-Long		1	
-	1600	8M0144824	GEARCASE Complete, X-Long	Silver	1	
1	1600	8M0091538	GEARCASE Basic		1	
1	1600	8M0145316	GEAR HOUSING Basic	Silver	1	
2	0010	79953A04	PLUG ASSEMBLY (.375-16 x .250)		1	
3	0026	830749	SEAL		1	[1]
4	0017	8M0084244	PIN Dowel		1	
5	0017	43044	PIN Dowel - Without Hole (.375 x .625)		1	
6	0097	826134Q	ANODE		2	[2]
7	0010	4000333	SCREW (M6 x 40)		1	
8	0011	401386	NUT (M6) Stainless Steel		1	
9	0010	806327	SCREW (.437-14 x 1.750)		1	
10	0000	8M0091534	TRIM TAB		1	
11	0000	8M0069658	SHIFT SHAFT Lower, Long		1	
11	0000	8M0053078	SHIFT SHAFT Lower, X-Long		1	
12	0053	29641	E RING		1	
13	0053	8M0029306	RING Retaining		1	
14	0012	77674	WASHER		1	
15	0026	8164641	SEAL Oil		1	[1]
16	0023	813696A2	BUSHING ASSEMBLY		1	
17	0025	45258	O-RING (.987 x .103)		1	[1]
18	0045	8M0090831	DRIVESHAFT Long		1	
18	0045	8M0094341	DRIVESHAFT X-Long		1	
19	0000	8M0036238	COUPLING Water Pump		1	
20	0025	21836	O-RING (.796 x .139)		2	
21	0010	1993720	SCREW (M6 x 20)		4	[3]
22	0026	8M2014338	SEAL Face		1	[4]
23	0000	8M0010459	FILLER BLOCK		1	
24	0000	817275A1	HOUSING KIT Water Pump		1	[3]
25	0028	8M0032833	KEY		1	[5]
26	0047	43026T2	IMPELLER		1	[6]
27	0027	8172771	GASKET		1	[4]
28	0000	8172761	FACEPLATE		1	[4]
29	0027	8M0050720	GASKET		1	[4]
30	0053	880719	RING Retaining		1	
31	0000	8M0057748	OIL SEAL CARRIER ASSEMBLY		1	[7]
32	0026	89238	SEAL Oil		2	
33	0025	896523	O-RING (2.175 x .103)		1	[1]
34	0000	853651	RETAINER		1	
35	0031	33138A1	BEARING ASSEMBLY Tapered Roller		1	
36		NSS	NOT SOLD SEPARATE		1	
37	0015	8M0063267	SHIM SET		1	

Gear Housing, Driveshaft 2.07:1 Standard Rotation

Gear Housing, Driveshaft 2.07:1 Standard Rotation



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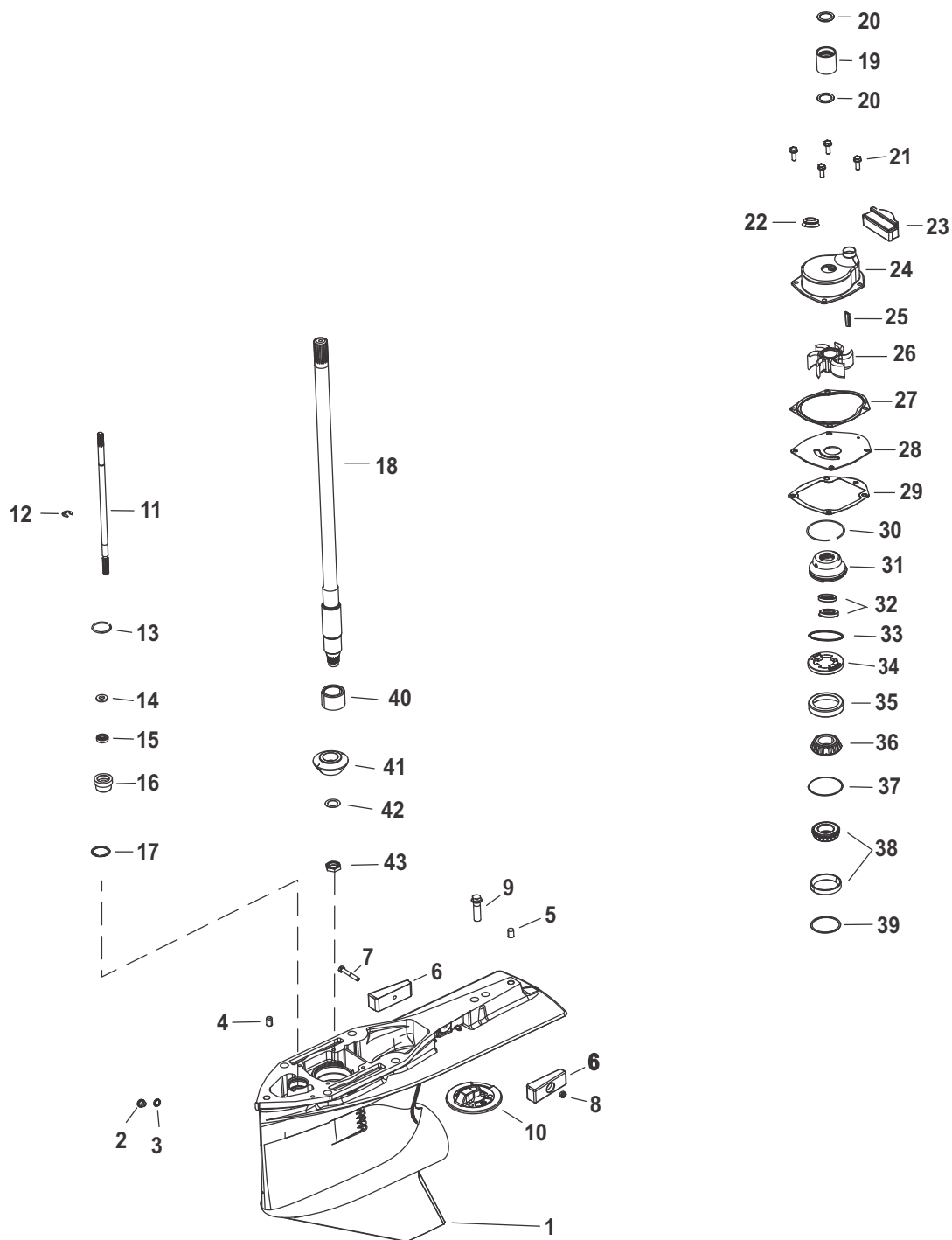
Gear Housing, Driveshaft 2.07:1 Standard Rotation

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
38	0031	77420A1	BEARING ASSEMBLY Roller		1	
39	0015	8M0063268	SHIM SET		1	
40	0031	8M0090828	BEARING Needle Roller		1	
41		NSS	NOT SOLD SEPARATE		1	
42	0012	92721	WASHER		1	
43	0011	8M0071654	NUT (.625-18 HX)		1	
-	0000	8M0090442	SKEG		1	
-	0000	8M0094529	COMPLETE WATER PUMP REPAIR KIT		1	
-	0047	8M0100526	REPAIR KIT Water Pump QS		1	[8]
-	0047	8M0100527	REPAIR KIT Water Pump MPP		1	[8]
-	0000	8M0088080	GEARCASE SEAL KIT		1	
-	0046	8M0061040	REPAIR KIT Water Pump-Upper		1	

PART NOTES:

- [1] - COMPONENT OF GEARCASE SEAL KIT 8M0088080
- [2] - Alternate part numbers:
826134Service Part
826134QQS
826134TMPP
826134T 3Magnesium
8M0059344Bulk Pack
- [3] - COMPONENT OF WATER PUMP REPAIR KIT 8M0094529
- [4] - COMPONENT OF WATER PUMP REPAIR KIT 8M0094529
COMPONENT OF IMPELLER REPAIR KIT 8M0100526
COMPONENT OF GEARCASE SEAL KIT 8M0088080
- [5] - COMPONENT OF WATER PUMP REPAIR KIT 8M0094529
COMPONENT OF IMPELLER REPAIR KIT 8M0100526
- [6] - Alternate part numbers:
43026Q02QS
43026T 2Service Part
COMPONENT OF WATER PUMP REPAIR KIT 8M0094529
COMPONENT OF IMPELLER REPAIR KIT 8M0100526
- [7] - COMPONENT OF WATER PUMP REPAIR KIT 8M0094529
COMPONENT OF GEARCASE SEAL KIT 8M0088080
- [8] - Alternate part numbers:
8M0100526QS
8M0100527MPP

Gear Housing, Driveshaft 2.38:1 Standard Rotation



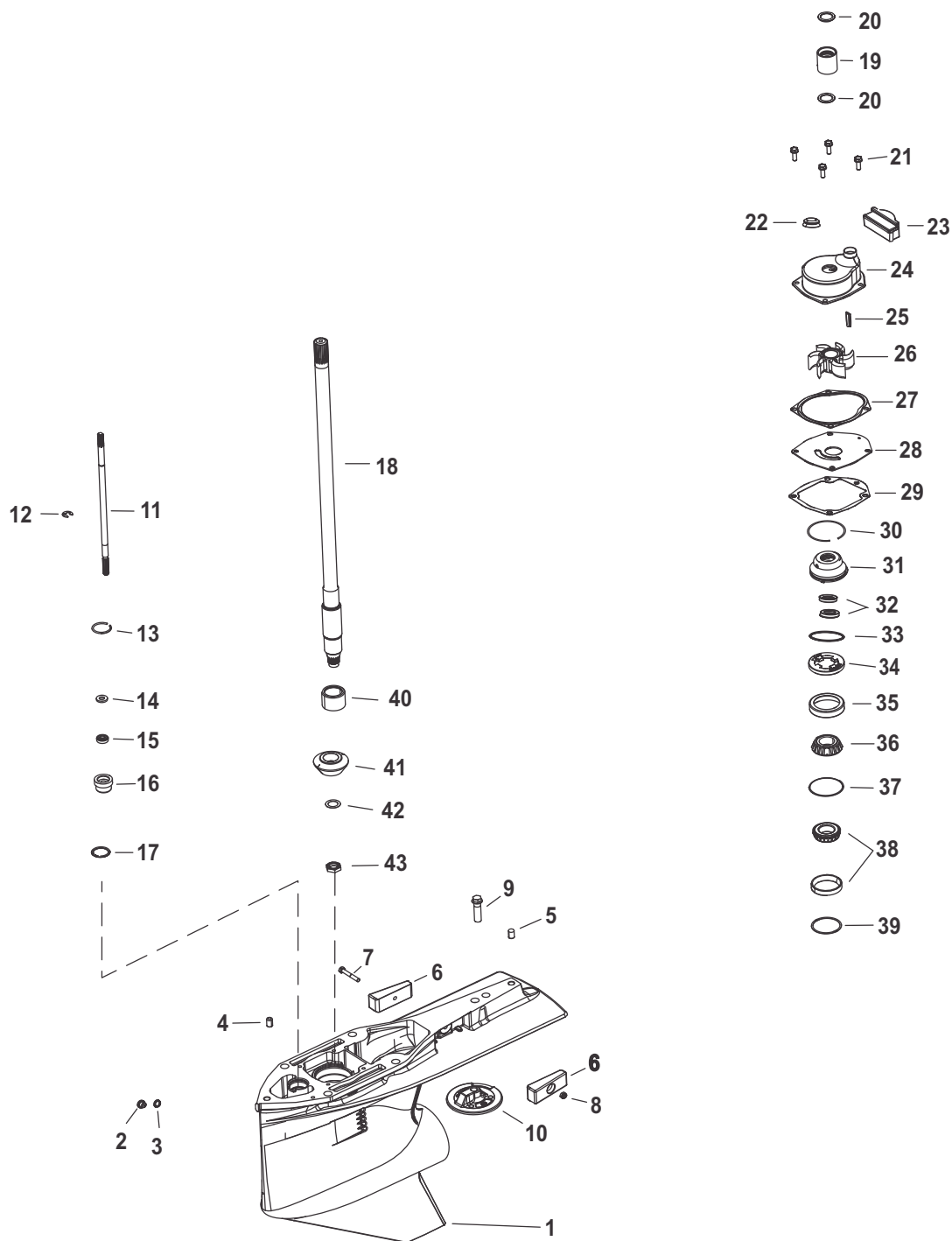
57323

Gear Housing, Driveshaft 2.38:1 Standard Rotation

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	1600	8M0088073	GEARCASE Complete CT Long		1	
-	1600	8M0144825	GEARCASE Complete CT Long	Silver	1	
-	1600	8M0088075	GEARCASE Complete CT X-Long		1	
-	1600	8M0144826	GEARCASE Complete CT X-Long	Silver	1	
1	1600	8M0057747	GEAR HOUSING Basic		1	
1	1600	8M0145314	GEAR HOUSING Basic (CT)	Silver	1	
2	0010	79953A04	PLUG ASSEMBLY (.375-16 x .250)		1	
3	0026	830749	SEAL		1	[1]
4	0017	8M0084244	PIN Dowel		1	
5	0017	43044	PIN Dowel - Without Hole (.375 x .625)		1	
6	0097	826134Q	ANODE		2	[2]
7	0010	4000333	SCREW (M6 x 40)		1	
8	0011	401386	NUT (M6) Stainless Steel		1	
9	0010	806327	SCREW (.437-14 x 1.750)		1	
10	0097	76214Q5	ANODE KIT		1	[3]
11	0000	8M0031503	SHIFT SHAFT Long		1	
11	0000	8M0031504	SHIFT SHAFT X-Long		1	
12	0053	29641	E RING		1	
13	0053	8M0029306	RING Retaining		1	
14	0012	77674	WASHER		1	
15	0026	8164641	SEAL Oil		1	[1]
16	0023	813696A2	BUSHING ASSEMBLY		1	
17	0025	45258	O-RING (.987 x .103)		1	[1]
18	0045	8M0094476	DRIVESHAFT Long		1	
18	0045	8M0094340	DRIVESHAFT X-Long		1	
19	0000	8M0036238	COUPLING Water Pump		1	
20	0025	21836	O-RING (.796 x .139)		2	
21	0010	1993720	SCREW (M6 x 20)		4	[4]
22	0026	8M2014338	SEAL Face		1	[5]
23	0000	8M0010459	FILLER BLOCK		1	
24	0000	8172752	HOUSING Water Pump-Complete		1	[4]
25	0028	8M0032833	KEY		1	[6]
26	0047	43026T2	IMPELLER		1	[7]
27	0027	8172771	GASKET		1	[5]
28	0000	8172761	FACEPLATE		1	[5]
29	0027	8M0050720	GASKET		1	[5]
30	0053	880719	RING Retaining		1	
31	0000	8M0057748	OIL SEAL CARRIER ASSEMBLY		1	[8]
32	0026	89238	SEAL Oil		2	
33	0025	896523	O-RING (2.175 x .103)		1	[1]
34	0000	853651	RETAINER		1	
35	0031	33138A1	BEARING ASSEMBLY Tapered Roller		1	
36		NSS	NOT SOLD SEPARATE		1	
37	0015	8M0063267	SHIM SET		1	

Gear Housing, Driveshaft 2.38:1 Standard Rotation

Gear Housing, Driveshaft 2.38:1 Standard Rotation



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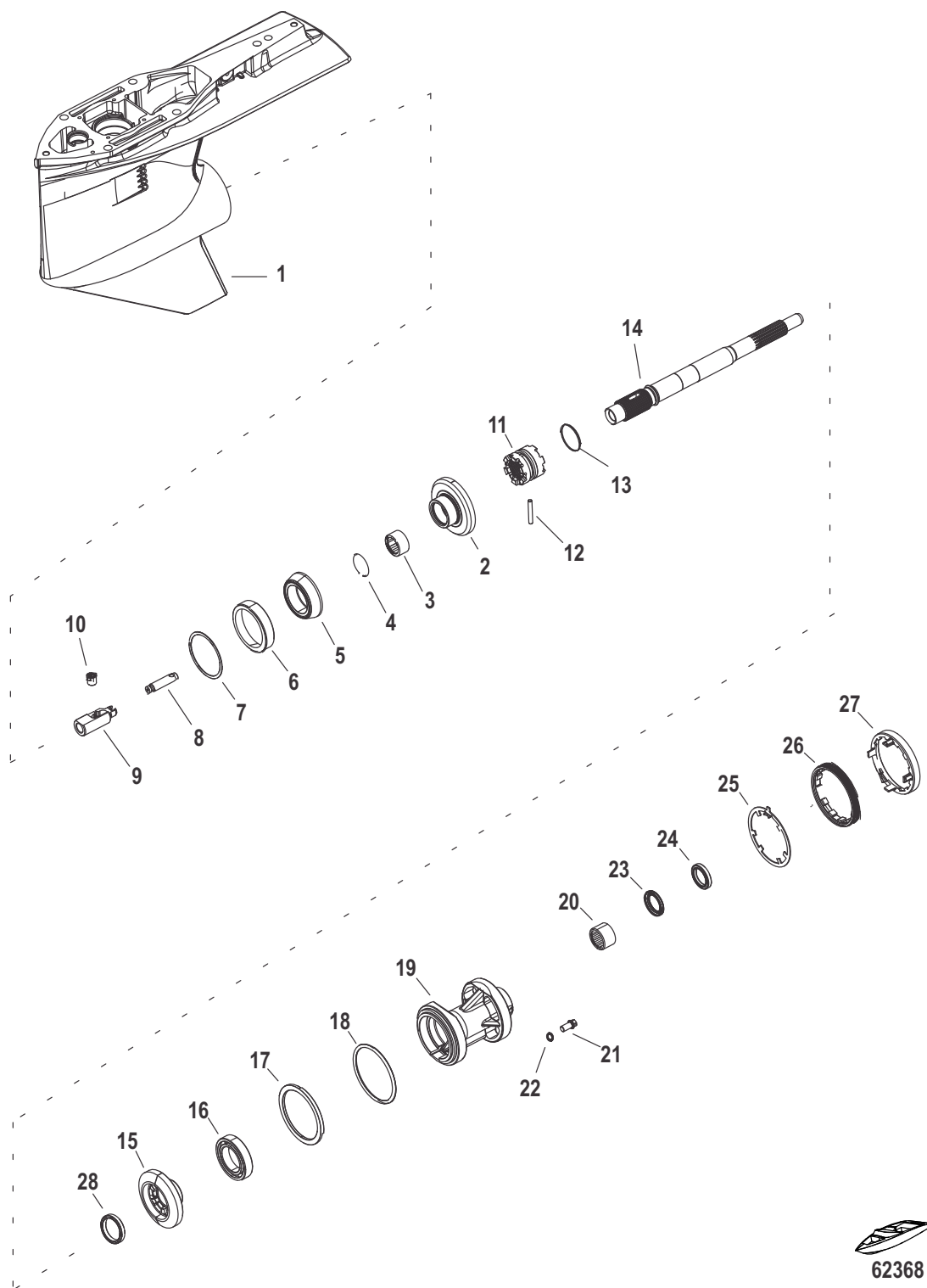
Gear Housing, Driveshaft 2.38:1 Standard Rotation

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
38	0031	77420A1	BEARING ASSEMBLY Roller		1	
39	0015	8M0063268	SHIM SET		1	
40	0031	42647A1	BEARING ASSEMBLY Roller		1	
41		NSS	NOT SOLD SEPARATE		1	
42	0012	8M0064033	WASHER .865 X .635 SPECIAL		1	
43	0011	87364	NUT		1	
-	0000	8M0094529	COMPLETE WATER PUMP REPAIR KIT		1	
-	0047	8M0100526	REPAIR KIT Water Pump QS		1	[9]
-	0047	8M0100527	REPAIR KIT Water Pump MPP		1	[9]
-	0000	8M0088081	GEARCASE SEAL KIT		1	
-	0046	8M0061040	REPAIR KIT Water Pump-Upper		1	

PART NOTES:

- [1] - COMPONENT OF GEARCASE SEAL KIT 8M0088080
- [2] - Alternate part numbers:
826134Service Part
826134QQS
826134TMPP
826134T 3Magnesium
8M0059344Bulk Pack
- [3] - Alternate part numbers:
76214 5Service Part
76214A 6Magnesium
76214Q 5QS
76214T 5MPP
8M0059339Bulk Pack
- [4] - COMPONENT OF WATER PUMP REPAIR KIT 8M0094529
- [5] - COMPONENT OF WATER PUMP REPAIR KIT 8M0094529
COMPONENT OF IMPELLER REPAIR KIT 8M0100526
COMPONENT OF GEARCASE SEAL KIT 8M0088080
- [6] - COMPONENT OF WATER PUMP REPAIR KIT 8M0094529
COMPONENT OF IMPELLER REPAIR KIT 8M0100526
- [7] - Alternate part numbers:
43026Q02QS
43026T 2Service Part
COMPONENT OF WATER PUMP REPAIR KIT 8M0094529
COMPONENT OF IMPELLER REPAIR KIT 8M0100526
- [8] - COMPONENT OF WATER PUMP REPAIR KIT 8M0094529
COMPONENT OF GEARCASE SEAL KIT 8M0088080
- [9] - Alternate part numbers:
8M0100526QS
8M0100527MPP

Gear Housing, Propeller Shaft 2.07:1 Standard Rotation


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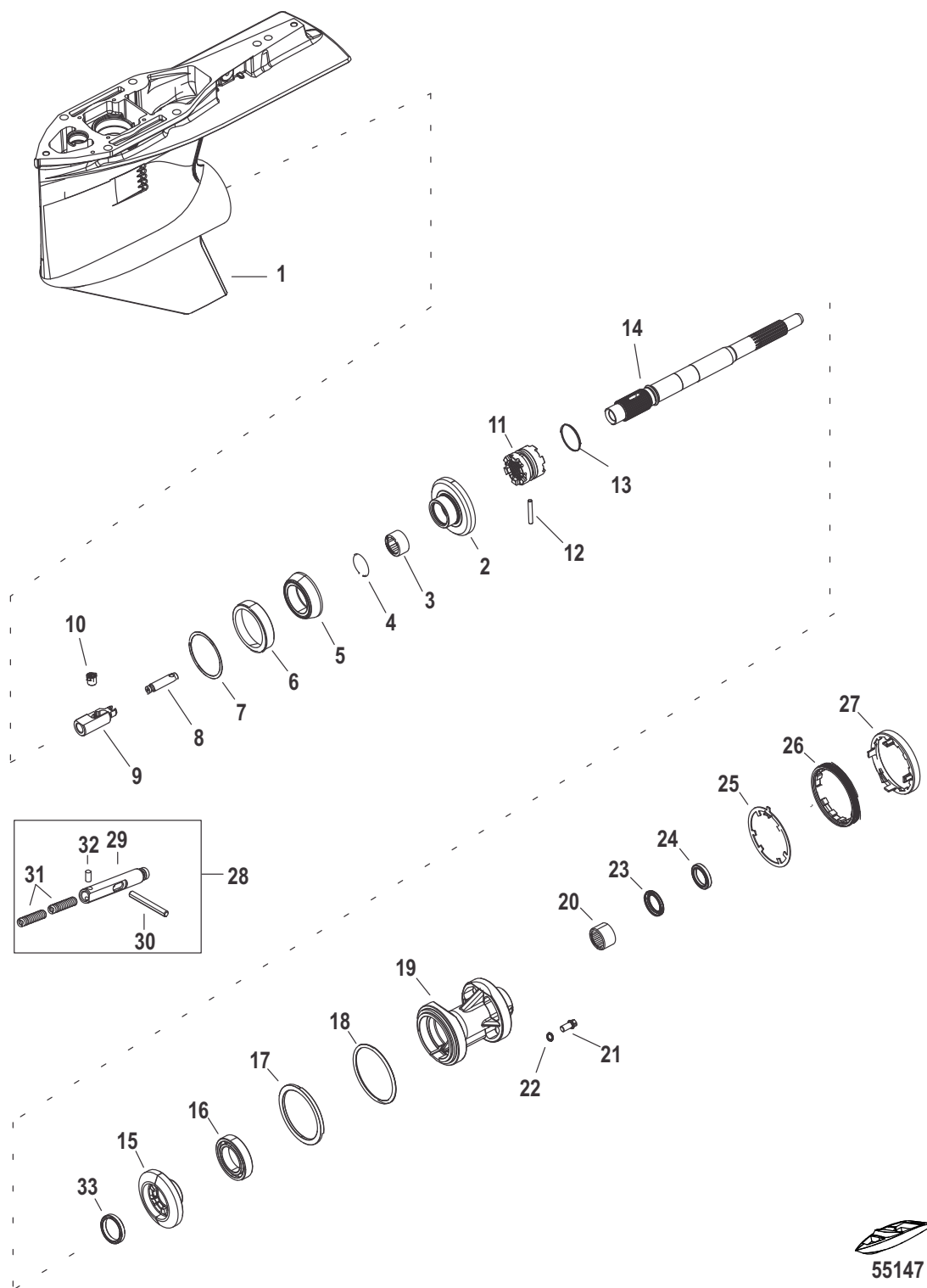
Gear Housing, Propeller Shaft 2.07:1 Standard Rotation

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	1600	8M0088072	GEARCASE Complete Long		1	
-	1600	8M0144823	GEARCASE Complete, Long	Silver	1	
-	1600	8M0088074	GEARCASE Complete X-Long		1	
-	1600	8M0144824	GEARCASE Complete, X-Long	Silver	1	
1	1600	8M0091538	GEARCASE Basic		1	
1	1600	8M0145316	GEAR HOUSING Basic	Silver	1	
2	0043	8M0094470	GEAR SET Forward/Pinion		1	
3	0031	8M0057742	BEARING Needle		1	
4	0053	8M0071554	RING Retaining		1	
5	0031	8M0094472	TAPERED ROLLER BEARING, SET		1	
6		NSS	NOT SOLD SEPARATE		1	
7	0015	8M0063266	SHIM SET		1	
8	0000	8M0057749	ROD Clutch Actuator		1	
9	0000	8M0072550	FOLLOWER Cam, (RH)		1	
10	0000	8M0077490	CAM Shift		1	
11	0052	8M0065168	CLUTCH Sliding		1	
12	0017	8M0065417	PIN Cross		1	
13	0024	30893	SPRING		1	
14	0044	8M0088077	SHAFT Propeller (RH)		1	
15	0043	8M0090832	GEAR Reverse 29T		1	
16	0030	8M0065430	BEARING Ball		1	
17	0000	8M0053099	THRUST RING		1	
18	0025	8M0065566	O-RING		1	[1]
19	0000	8M0065046	SPOOL Bearing Carrier		1	
20	0031	30956T	BEARING Needle		1	
21	0010	8M0077071	SCREW/SEAL KIT		1	
22	0026	830749	SEAL		1	[1]
23	0026	14077	SEAL Oil		1	[1]
24	0026	76868	SEAL		1	[1]
24	0026	12224	SEAL Fish Line Cutting		1	
25	0014	8M0032502	WASHER Keyed		1	
26	0000	8M0069653	BEARING CARRIER Retainer		1	
27	0023	8M0070256	SLEEVE Prop Bore		1	
-	0000	8M0090442	SKEG		1	
-	0000	8M0088080	GEARCASE SEAL KIT		1	

PART NOTES:

[1] - COMPONENT OF GEARCASE SEAL KIT 8M0088080

Gear Housing, Propeller Shaft 2.38:1 Standard Rotation



Gear Housing, Propeller Shaft 2.38:1 Standard Rotation

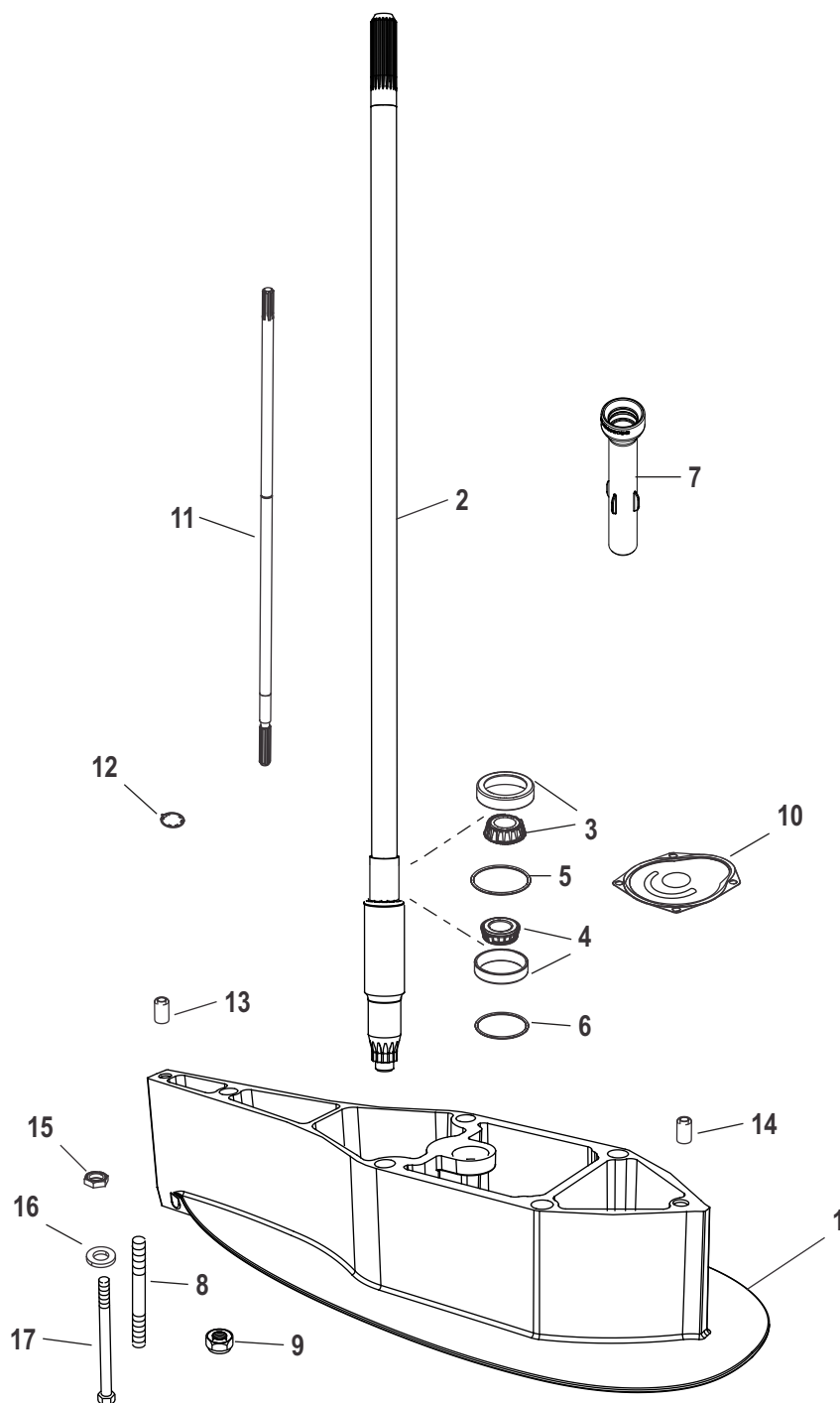
Gear Housing, Propeller Shaft 2.38:1 Standard Rotation

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	1600	8M0088073	GEARCASE Complete CT Long		1	
-	1600	8M0144825	GEARCASE Complete CT Long	Silver	1	
-	1600	8M0088075	GEARCASE Complete CT X-Long		1	
-	1600	8M0144826	GEARCASE Complete CT X-Long	Silver	1	
1	1600	8M0057747	GEAR HOUSING Basic		1	
1	1600	8M0145314	GEAR HOUSING Basic (CT)	Silver	1	
2	0043	8M0094474	GEAR SET Forward/Pinion		1	
3	0031	8M0057742	BEARING Needle		1	
4	0053	8M0029306	RING Retaining		1	
5	0031	8M0057724	BEARING ASSY Roller, Tapered		1	
6		NSS	NOT SOLD SEPARATE Cup		1	
7	0015	8M0063269	SHIM SET		1	
8	0000	8M0057749	ROD Clutch Actuator		1	
9	0000	8M0072550	FOLLOWER Cam, (RH)		1	
10	0000	8M0077490	CAM Shift		1	
11	0052	8M0094479	CLUTCH Sliding, 6 Jaw		1	
12	0017	8M0045759	PIN Cross		1	
13	0024	8M0047945	SPRING Retaining		1	
14	0044	8M0088077	SHAFT Propeller (RH)		1	
15	0043	8M0094481	GEAR Reverse 31T		1	
16	0030	860081	BEARING		1	
17	0000	8M0030779	THRUST RING		1	
18	0025	8M0030845	O-RING 3.975X.210		1	[1]
19	0000	8M0098463	SPOOL Bearing Carrier		1	
20	0031	30956T	BEARING Needle		1	
21	0010	8M0071653	SCREW Special		1	
22	0026	830749	SEAL		1	[1]
23	0026	14077	SEAL Oil		1	[1]
24	0026	76868	SEAL		1	[1]
24	0026	12224	SEAL Fish Line Cutting		1	
25	0000	8M0030784	WASHER Keyed		1	
26	0000	8M0030785	RETAINER Bearing Carrier		1	
27	0023	8M0054695	SLEEVE Propeller Bore		1	
28	0098	8M0120367	ACTUATOR KIT Double Acting Shift		1	
29		8M0102692	OPERATION MANUAL 75-125 OPTI, -DANISH		1	
30	0017	8M0029113	PIN Cross		1	
31	0024	8M0096707	SPRING Compression		1	
32	0017	8M0084245	PIN Spring Locator		1	
-	0000	8M0060147	SKEG		1	
-	0000	8M0088081	GEARCASE SEAL KIT		1	

PART NOTES:

[1] - COMPONENT OF GEARCASE SEAL KIT 8M0088080

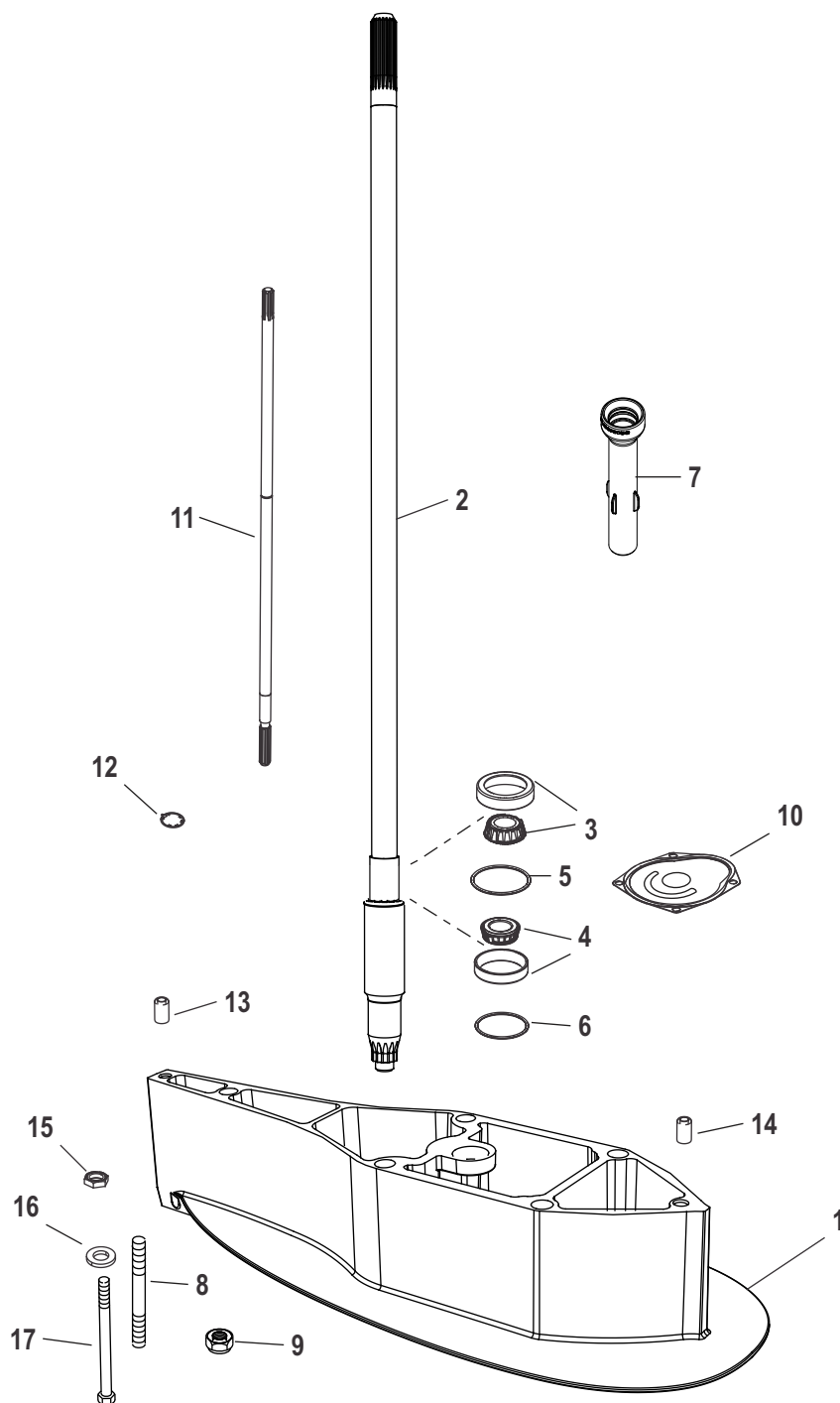
DriveShaft Housing Extension Kit Standard 2.07:1



DriveShaft Housing Extension Kit Standard 2.07:1

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0000	8M0105089	EXTENSION KIT Driveshaft Housing		1	
1	0000	8M0105088	SPACER Driveshaft Housing X-Long		1	
2	0045	8M0094341	DRIVESHAFT X-Long		1	
3	0031	33138A1	BEARING ASSEMBLY Tapered Roller		1	
4	0031	77420A1	BEARING ASSEMBLY Roller		1	
5	0015	8M0063267	SHIM SET		1	
6	0015	8M0063268	SHIM SET		1	
7	0022	8M0029215	WATER TUBE		1	
8	0016	8M0008047	STUD (M12 x 179)		4	
9	0011	8M0071654	NUT (.625-18 HX)		1	
10	0000	866233001	FACEPLATE		1	
11	0000	8M0053078	SHIFT SHAFT Lower, X-Long		1	
12	0000	8M0030784	WASHER Keyed		1	
13	0017	43044	PIN Dowel - Without Hole (.375 x .625)		1	
14	0017	8M0084244	PIN Dowel		1	
15	0011	896895	NUT (M12)		4	
16	0012	856982	WASHER (.500 x .810 x .090) Stainless Steel		5	
17	0010	857137	SCREW (M12 x 160)		1	

DriveShaft Housing Extension Kit Command Thrust 2.38:1



DriveShaft Housing Extension Kit Command Thrust 2.38:1

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0000	8M0105090	EXTENSION KIT Driveshaft Housing		1	
1	0000	8M0105088	SPACER Driveshaft Housing X-Long		1	
2	0045	8M0094340	DRIVESHAFT X-Long		1	
3	0031	33138A1	BEARING ASSEMBLY Tapered Roller		1	
4	0031	77420A1	BEARING ASSEMBLY Roller		1	
5	0015	8M0063267	SHIM SET		1	
6	0015	8M0063268	SHIM SET		1	
7	0022	8M0029215	WATER TUBE		1	
8	0016	8M0008047	STUD (M12 x 179)		4	
9	0011	87364	NUT		1	
10	0000	866233001	FACEPLATE		1	
11	0000	8M0031504	SHIFT SHAFT X-Long		1	
12	0000	8M0030784	WASHER Keyed		1	
13	0017	43044	PIN Dowel - Without Hole (.375 x .625)		1	
14	0017	8M0084244	PIN Dowel		1	
15	0011	896895	NUT (M12)		4	
16	0012	856982	WASHER (.500 x .810 x .090) Stainless Steel		5	
17	0010	857137	SCREW (M12 x 160)		1	

Accessories

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0000	8M0109543	FUEL FILTER KIT Remote Water Separating Vessel Mounted		1	
-	0000	8M0091534	TRIM TAB		1	
-	0000	8M0105089	EXTENSION KIT Driveshaft Housing Standard 2.07:1		1	
-	0000	8M0105090	EXTENSION KIT Driveshaft Housing Command Thrust 2.38:1		1	
-	0000	8M0090442	SKEG Standard 2.07:1		1	
-	0000	8M0060147	SKEG Command Thrust 2.38:1		1	
-	0032	8M0088822	HOSE KIT Rigging		1	
-	0000	8M0094637	TILLER HANDLE ASSEMBLY Big Tiller-Mechanical, Power Steering		1	
-	0000	8M0082355	CABLE KIT - THROTTLE AND SHIFT 150 4S		1	
-	0000	8M0093581	TILLER HANDLE ASSEMBLY Big Tiller, Manual Mechanical Non Power Steering		1	
-	0000	8M0083500	CABLE KIT - THROTTLE AND SHIFT 4-S, 75-115Hp		1	
-	0000	8M0087542	TRIM LIMIT KIT-A2D Analog to Digital Conversion		1	
-	0000	8M0089111	SENDER Cylinder Block Water Pressure, Digital		1	
-	0032	8M0088855	HOSE ASSEMBLY Cylinder Block Water Pressure, Analog		1	
-	0000	8M0090447	PRESSURE SENSOR KIT Digital Pitot		1	
-	0000	8M0082528	THROTTLE AND SHIFT CABLE GEN2 - 5 ft.		1	
-	0000	8M0098513	SPACER Shift Bracket		1	

PARTS INDEX

Part No.	Description	Pg.	Ref.no	Part No.	Description	Pg.	Ref.no
12224	SEAL Fish Line Cutting	68	24	12224	SEAL Fish Line Cutting	70	24
13035002	FITTING	58	14	14077	SEAL Oil	68	23
14077	SEAL Oil	70	23	1993720	SCREW (M6 x 20)	60	21
1993720	SCREW (M6 x 20)	64	21	21836	O-RING (.796 x .139)	60	20
21836	O-RING (.796 x .139)	64	20	22740	CLIP	52	14
26993	LOCKWASHER (.312)	12	10	26996	LOCKWASHER (#10) Stainless Steel	50	19
27290	RING Retaining	18	6	28421	WASHER (1.5 x 3.05 x 0.13) Stainless Steel	52	18
29245	WASHER (.281 x .500 x .060) Stainless Steel	52	26	29641	E RING	60	12
29641	E RING	64	12	29845	O-RING (.924 x .103)	32	12
30893	SPRING	68	13	30956T	BEARING Needle	68	20
30956T	BEARING Needle	70	20	33138A1	BEARING ASSEMBLY Tapered Roller	60	35
33138A1	BEARING ASSEMBLY Tapered Roller	64	35	33138A1	BEARING ASSEMBLY Tapered Roller	72	3
33138A1	BEARING ASSEMBLY Tapered Roller	74	3	35462	WASHER (.2656 x .625 x .0625) Stainless Steel	18	13
36373	PLUG (.375-18) Hex - Steel	30	5	37828	WASHER (.390 x .625 x .062) Stainless Steel	50	11
38101	O-RING (.674 x .103)	32	9	38106	O-RING	48	6
40003111	SCREW (M12 x 120) Hex HD	50	21	4000330	SCREW (M6 x 25)	52	27
4000333	SCREW (M6 x 40)	60	7	4000333	SCREW (M6 x 40)	64	7
40011106	SCREW (M5 x 13) Stainless Steel	14	2	40011126	SCREW (M6 x 13) Stainless Steel	14	17
40011145	SCREW (M8 x 10) Stainless Steel	12	8	40011148	SCREW (M8 x 20)	14	16
4001186	SCREW (M4 X 13) Hex Wash HD SS	18	9	400211	NUT (M5) Stainless Steel	14	19
400213	NUT (M8) Stainless Steel	12	9	4002316	WASHER (6.60 X 17.0 X 1.5SS)	4	4
4002316	WASHER (6.60 X 17.0 X 1.5SS)	8	15	4002316	WASHER (6.60 X 17.0 X 1.5SS)	32	16
4002319	WASHER	52	22	400255	LOCKWASHER (M5)	14	18
4010610	SCREW (M6 x 10) Stainless Steel	58	4	4010730	SCREW (M8 x 30)	50	3
4010730	SCREW (M8 x 30)	58	3	40114	NUT (M10 x 1.5)	52	23
401386	NUT (M6) Stainless Steel	18	12	401386	NUT (M6) Stainless Steel	60	8
401386	NUT (M6) Stainless Steel	64	8	401388	NUT (M8) Stainless Steel	14	20
42647A1	BEARING ASSEMBLY Roller	66	40	43026T2	IMPELLER	60	26
43026T2	IMPELLER	64	26	43044	PIN Dowel - Without Hole (.375 x .625)	60	5
43044	PIN Dowel - Without Hole (.375 x .625)	64	5	43044	PIN Dowel - Without Hole (.375 x .625)	72	13
43044	PIN Dowel - Without Hole (.375 x .625)	74	13	43430	WASHER	14	13
45258	O-RING (.987 x .103)	60	17	45258	O-RING (.987 x .103)	64	17
45711	O-RING (.612 x .103)	52	9	54012	WASHER (.530 x .870 x .105) Stainless Steel	52	19
62706	O-RING (.426 x .070)	44	7	65567	WASHER (.265 x .750 x .048) Stainless Steel	12	5
65567	WASHER (.265 x .750 x .048) Stainless Steel	24	16	65830	NYLINER	52	4
67684	RING Retaining	50	24	677551	SCREW (.500-20 x 4.500)	52	17
76214Q5	ANODE KIT	64	10	76868	SEAL	68	24
76868	SEAL	70	24	77420A1	BEARING ASSEMBLY Roller	62	38
77420A1	BEARING ASSEMBLY Roller	66	38	77420A1	BEARING ASSEMBLY Roller	72	4
77420A1	BEARING ASSEMBLY Roller	74	4	77674	WASHER	60	14
77674	WASHER	64	14	79953A04	PLUG ASSEMBLY (.375-16 x .250)	60	2
79953A04	PLUG ASSEMBLY (.375-16 x .250)	64	2	806327	SCREW (.437-14 x 1.750)	60	9
806327	SCREW (.437-14 x 1.750)	64	9	809096	FILTER Fuel-Water Separating Fuel Filter Assembly	30	2
810776A1	PISTON ASSEMBLY Memory	56	12	811613	PLUG ASSEMBLY	56	7
813696A2	BUSHING ASSEMBLY	60	16	813696A2	BUSHING ASSEMBLY	64	16
816311T	TIE STRAP (8.00 Inches)	32	7	816311T	TIE STRAP (8.00 Inches)	50	12
816432	THRUST WASHER	50	13	8164641	SEAL Oil	60	15
8164641	SEAL Oil	64	15	8172752	HOUSING Water Pump-Complete	64	24
817275A1	HOUSING KIT Water Pump	60	24	8172761	FACEPLATE	60	28
8172761	FACEPLATE	64	28	8172771	GASKET	60	27
8172771	GASKET	64	27	818298Q1	ANODE KIT	52	25
818557001	CLAMP	58	10	818898	PIN Anchor	54	4
821207	BUSHING	50	16	821327	PIN Dowel	38	7
821327	PIN Dowel	44	1	821539	PIN Trilobe	54	3
821555001	GROMMET	10	2	821555001	GROMMET	12	18
821555001	GROMMET	48	3	822459	RETAINER	22	18
825677	PUSH NUT	22	17	826125A1	TILT TUBE	52	10
826134Q	ANODE	60	6	826134Q	ANODE	64	6
826135	NUT (1.00-14) Nylon Insert	52	8	826164	NUT (.875-14)	52	12
82671117	NUT (.500-20)	52	20	830749	SEAL	60	3

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830749	SEAL	64	3	830749	SEAL	68	22
830749	SEAL	70	22	830899	SPRING Tension	52	6
830900	SPRING Compression	52	3	833047	SCREW (.250-20 x 2.250)	56	8
833063	O-RING	56	5	834985	GROMMET	12	4
834985	GROMMET	22	27	834985	GROMMET	24	13
849838	SCREW (.375-24 x 1.250)	50	9	85045	O-RING (.551 x .070)	44	6
852368	SCREW (#10-24 x .750)	50	20	853651	RETAINER	60	34
853651	RETAINER	64	34	854445	SENSOR MAP	22	3
855228	CLAMP	20	2	855228	CLAMP	22	29
855697	CLAMP	24	2	855697	CLAMP	30	7
855697	CLAMP	32	19	856954	BUSHING	12	3
856954	BUSHING	24	14	856954	BUSHING	28	21
856982	WASHER (.500 x .810 x .090) Stainless Steel	58	7	856982	WASHER (.500 x .810 x .090) Stainless Steel	72	16
856982	WASHER (.500 x .810 x .090) Stainless Steel	74	16	857137	SCREW (M12 x 160)	72	17
857137	SCREW (M12 x 160)	74	17	85822T	CONNECTOR Straight	58	12
858754	COVER Fuse	12	16	858771	SCREW (M10 x 30)	52	21
858954	CLIP (.625)	12	12	860081	BEARING	70	16
866233001	FACEPLATE	72	10	866233001	FACEPLATE	74	10
87364	NUT	66	43	87364	NUT	74	9
87775610	SCREW (M4 X 10)	22	1	878609	SCREW (#10-16 x .600)	52	15
879885Q	FILTER Fuel In-Line	24	6	880515	BOLT (M20 x 68)	10	3
880550	SPROCKET	36	23	880719	RING Retaining	60	30
880719	RING Retaining	64	30	881070T	SENSOR Position	18	8
881070T	SENSOR Position	22	6	88238A13	CABLE ASSEMBLY Ground	56	10
88238A20	CABLE ASSEMBLY	50	31	882751	RELAY	12	14
88439A26	CABLE ASSEMBLY Battery - Negative	12	26	88439A35	CABLE ASSEMBLY Battery - Positive	12	25
885342002	SENSOR ASSEMBLY	14	21	885361A01	FITTING ASSEMBLY Flush	8	6
88552645	SCREW (M8X45)	14	15	88750	WASHER	52	11
888823001	SHIFT DETENT ASSEMBLY	18	17	888958001	PLUG Flush Port	8	8
888988001	CLAMP (36.1 mm)	32	2	888988022	CLAMP	32	20
889664	NUT (1.500-18) Black Nylon	12	13	889823001	TETHER Flush Plug	8	5
891663001	SENSOR ASSEMBLY Temperature	22	24	892073002	SHOULDER SCREW (M6)	8	12
89238	SEAL Oil	60	32	89238	SEAL Oil	64	32
892454035	BOLT (M6 x 36)	36	9	89302	WASHER (.203 x .406 x .040)	50	18
893540	PIN Dowel, 8x12 long	42	3	893709	PIN	52	7
893902A01	O-RING KIT	56	13	893929A01	VALVE KIT Relief	56	2
895054	SCREW (M4 x 16 MM)	22	25	895062	WASHER	50	22
895319	GROMMET	28	20	895810050	SCREW (M8 x 50)	42	9
896523	O-RING (2.175 x .103)	60	33	896523	O-RING (2.175 x .103)	64	33
896895	NUT (M12)	58	8	896895	NUT (M12)	72	15
896895	NUT (M12)	74	15	897445501	SCREW (M6 x 20 MM)	20	3
897445501	SCREW (M6 x 20 MM)	22	4	897526T	IAC VALVE	22	13
897535005	SPRING Throttle Cam Return	22	23	897926	NUT (M12), Nylon Insert	50	30
897936	WASHER	22	22	897937	WASHER	22	20
898093	WASHER Wave	22	19	898836	O-RING Brown	36	28
899044	LATCH	18	2	899145	CLIP Tie Strap	12	2
899145	CLIP Tie Strap	32	26	8M0006054	RETAINER	4	12
8M0008047	STUD (M12 x 179)	72	8	8M0008047	STUD (M12 x 179)	74	8
8M0010459	FILLER BLOCK	60	23	8M0010459	FILLER BLOCK	64	23
8M0012661	SCREW	14	5	8M0012661	SCREW	32	10
8M0021043	SENSOR ASSEMBLY Fuel and Water	30	8	8M0021044	BOWL	30	3
8M0021532	SCREW (M12 x 40 MM)	36	26	8M0022324	SCREW (M6 x 25 MM)	8	2
8M0029113	PIN Cross	70	30	8M0029215	WATER TUBE	72	7
8M0029215	WATER TUBE	74	7	8M0029306	RING Retaining	60	13
8M0029306	RING Retaining	64	13	8M0029306	RING Retaining	70	4
8M0030779	THRUST RING	70	17	8M0030784	WASHER Keyed	70	25
8M0030784	WASHER Keyed	72	12	8M0030784	WASHER Keyed	74	12
8M0030785	RETAINER Bearing Carrier	70	26	8M0030817	SCREW (M6 X 70) Hex Flg	8	27
8M0030845	O-RING 3.975X.210	70	18	8M0031453	ROLLER	18	5
8M0031503	SHIFT SHAFT Long	64	11	8M0031504	SHIFT SHAFT X-Long	64	11
8M0031504	SHIFT SHAFT X-Long	74	11	8M0032502	WASHER Keyed	68	25

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8M0032833	KEY	60	25	8M0032833	KEY	64	25
8M0032848	RETAINER Switch	8	3	8M0034043	GROMMET Water Tube	48	9
8M0034861	BUSHING Swivel Tube Pivot	50	15	8M0034870	SEAL Swivel Tube	50	14
8M0034912	O-RING 3.78 X 21.32	40	10	8M0035249	BUSHING (6.452 MM ID) Flanged	18	14
8M0035476	GROMMET Water Tube	48	2	8M0036228	O-RING (8.1 X 1.6)	44	8
8M0036238	COUPLING Water Pump	60	19	8M0036238	COUPLING Water Pump	64	19
8M0037098	CLIP Hose	24	9	8M0037204	SCREW Nylon, Push-In (.25-20 x .50)	16	7
8M0037204	SCREW Nylon, Push-In (.25-20 x .50)	24	10	8M0037209	GROMMET FSM Retainer	24	11
8M0037225	TRIM SWITCH Round Bezel	8	4	8M0038275	DRAIN Cowl	38	8
8M0039082	CAP Chap Support	58	13	8M0042636	NUT (.375-24) Brass	50	10
8M0043174	O-RING	34	3	8M0043365	SEAL Strainer	48	14
8M0044991	IGNITION COIL Ignition Dual Output	16	1	8M0045298	HOSE Sprayer	32	17
8M0045759	PIN Cross	70	12	8M0047301	SEAL Flush Plug Pocket	8	7
8M0047718	SCREW (M5 X 8MM)	8	20	8M0047885	FUSE COVER With Spares	12	15
8M0047945	SPRING Retaining	70	13	8M0047996	PLUG (24 MM)	36	6
8M0047997	PLUG (30 MM)	36	5	8M0047997	PLUG (30 MM)	42	8
8M0048484	OIL PICKUP TUBE ASSEMBLY	42	12	8M0049906	PLUG Oil Tray	14	4
8M0050013	FITTING Exhaust Cooling	32	15	8M0050560	WASHER	18	4
8M0050720	GASKET	60	29	8M0050720	GASKET	64	29
8M0053078	SHIFT SHAFT Lower, X-Long	60	11	8M0053078	SHIFT SHAFT Lower, X-Long	72	11
8M0053099	THRUST RING	68	17	8M0053512	O-RING	48	5
8M0053725	FSM BOTTOM HOUSING	26	19	8M0053726	FSM TOP HOUSING	26	2
8M0053726	FSM TOP HOUSING	28	1	8M0053727	FSM CAP	26	9
8M0053727	FSM CAP	28	8	8M0053734	TUBE Water	26	17
8M0053735	TUBE Fuel	26	14	8M0053749	REGULATOR ASSEMBLY	26	4
8M0053749	REGULATOR ASSEMBLY	28	5	8M0053755	TUBE Suction	26	15
8M0053755	TUBE Suction	28	10	8M0053756	SCREW Plastite W/ HX WSR HD	26	1
8M0053756	SCREW Plastite W/ HX WSR HD	28	2	8M0054533	GUIDE Valve	36	4
8M0054536	RETAINER Valve	36	14	8M0054537	KEY Valve	36	15
8M0054695	SLEEVE Propeller Bore	70	27	8M0055154	STRIKER ASSEMBLY	8	17
8M0055166	HOOK Top Cowl Latch Front	4	2	8M0055179	SEAL Adapter Plate	38	2
8M0055186	LATCH ASSEMBLY	4	10	8M0055189	LINK - LATCH Rear	4	7
8M0055202	PLATE Ingress Mounting	8	19	8M0055208	GROMMET Ingress	8	22
8M0055209	ADAPTER Rigging Hose	8	23	8M0055211	RETAINER - LATCH Top Cowl	8	11
8M0055214	COVER Upper Mount, Port	8	14	8M0055215	TELLTALE	32	8
8M0055216	COVER Upper Mount Starboard	8	13	8M0055260	DOWEL PINS	56	6
8M0055698	HOSE	32	6	8M0055699	HOSE	32	1
8M0056181	COVER Lower Mount	50	27	8M0056483	HOSE	32	25
8M0056564	COVER Upper Mount	50	5	8M0056573	LOWER MOUNT ASSEMBLY	50	26
8M0056610	SEAT Intake Valve	36	3	8M0056611	SEAT Exhaust Valve	36	2
8M0056666	GROUND STRAP Starter	14	22	8M0056684	SEAL	48	16
8M0056685	HOSE	32	24	8M0056686	SEAL	48	7
8M0056774	UPPER MOUNT ASSEMBLY	50	4	8M0056839	WASHER Upper Mount Snubber	50	2
8M0056980	SEAL Rear Latch	4	8	8M0057218	GROMMET	48	10
8M0057408	FITTING	32	11	8M0057585	RING Retaining	40	6
8M0057586	SPACER Seal	40	8	8M0057599	TUBING (8 ID X 14 OD X 840 MM)	32	22
8M0057601	HOSE IACV	22	28	8M0057620	HOSE Flush	32	21
8M0057657	TENSIONER ASSEMBLY Timing Chain	36	27	8M0057676	FUEL SUPPLY MODULE Dual Pump	24	12
8M0057676	FUEL SUPPLY MODULE Dual Pump	26	-	8M0057679	FSM SEAL KIT	26	-
8M0057706	HOSE ASSEMBLY Speedometer	58	11	8M0057724	BEARING ASSY Roller, Tapered	70	5
8M0057742	BEARING Needle	68	3	8M0057742	BEARING Needle	70	3
8M0057747	GEAR HOUSING Basic	64	1	8M0057747	GEAR HOUSING Basic	70	1
8M0057748	OIL SEAL CARRIER ASSEMBLY	60	31	8M0057748	OIL SEAL CARRIER ASSEMBLY	64	31
8M0057749	ROD Clutch Actuator	68	8	8M0057749	ROD Clutch Actuator	70	8
8M0057936	SPARK PLUG NGK ZFR5F	16	4	8M0058458	BRACKET ASSEMBLY Shift Link	18	1
8M0058484	GROMMET	38	6	8M0058695	PIN Dowel	36	20
8M0058943	LEVER Sensor	18	11	8M0059235	LINK Throttle Assembly	22	11
8M0059955	SCREW (M10 X 1.5 X 110)	42	4	8M0060147	SKEG	70	-
8M0060147	SKEG Command Thrust 2.38:1	76	-	8M0060213	SHIFT SHAFT ASSEMBLY	18	15
8M0060350	TRAY High Tension Lead	16	6	8M0060353	OIL DIPSTICK ASSEMBLY	42	5
8M0060385	SCREW (M6 X 1 X 37) Hex Flg HD	22	12	8M0060404	TUBE Water, Long	48	11

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8M0060503	BRACKET Map Sensor	22	2	8M0060614	HOSE	24	4
8M0061040	REPAIR KIT Water Pump-Upper	62	-	8M0061040	REPAIR KIT Water Pump-Upper	66	-
8M0061328	STRAINER Snap Fit	32	14	8M0061361	GASKET	22	9
8M0061362	GASKET	22	10	8M0061994	CLIP	32	5
8M0062044	PIN Mounting	22	30	8M0062044	PIN Mounting	46	6
8M0062770	PUMP ASSY High Pressure	26	12	8M0062770	PUMP ASSY High Pressure	28	12
8M0062771	PUMP ASSY Low Pressure	26	11	8M0062771	PUMP ASSY Low Pressure	28	13
8M0063266	SHIM SET	68	7	8M0063267	SHIM SET	60	37
8M0063267	SHIM SET	64	37	8M0063267	SHIM SET	72	5
8M0063267	SHIM SET	74	5	8M0063268	SHIM SET	62	39
8M0063268	SHIM SET	66	39	8M0063268	SHIM SET	72	6
8M0063268	SHIM SET	74	6	8M0063269	SHIM SET	70	7
8M0063490	SCREW (M4 X .7 X 16 MM)	22	7	8M0063572	HOSE	24	7
8M0063632	BUSHING Flanged	18	16	8M0064033	WASHER .865 X .635 SPECIAL	66	42
8M0064752	END CAP Cam Tensioner	36	29	8M0064964	OIL PLUG ASSEMBLY	44	5
8M0065046	SPOOL Bearing Carrier	68	19	8M0065093	CAP Oil Fill	34	2
8M0065103	FILTER Oil	14	7	8M0065168	CLUTCH Sliding	68	11
8M0065417	PIN Cross	68	12	8M0065430	BEARING Ball	68	16
8M0065566	O-RING	68	18	8M0068644	THROTTLE CAM ASSEMBLY	22	21
8M0068703	GROMMET	44	9	8M0068703	GROMMET	58	9
8M0069479	SEAL Camshaft Cover	34	6	8M0069653	BEARING CARRIER Retainer	68	26
8M0069658	SHIFT SHAFT Lower, Long	60	11	8M0069690	SCREW (M10 X 1.5 X 60)	38	5
8M0070256	SLEEVE Prop Bore	68	27	8M0070367	MOUNT - TUBULAR 8MM	14	10
8M0070368	SPACER (8.3 I.D. X 11.8 O.D.)	14	12	8M0070369	SPACER (8.3 I.D. X 11.8 O.D.)	14	11
8M0070951	STUD (M12 x 1.75 x 52)	58	6	8M0071039	FITTING - OIL FILTER	14	6
8M0071078	SCREW (M6 X 85) Hex Flg	8	26	8M0071081	CLIP -WIRE	34	7
8M0071176	LATCH Control Cable	18	18	8M0071509	BOLT (M8 X 80) HEX FLG	14	14
8M0071554	RING Retaining	68	4	8M0071653	SCREW Special	70	21
8M0071654	NUT (.625-18 HX)	62	43	8M0071654	NUT (.625-18 HX)	72	9
8M0071815	BOLT Shoulder, Throttle Lever	22	16	8M0072550	FOLLOWER Cam, (RH)	68	9
8M0072550	FOLLOWER Cam, (RH)	70	9	8M0072563	NUT HEX	36	31
8M0072790	GASKET Voltage Regulator	12	22	8M0073002	SCREW (M6 X 20), Hex Flg	8	10
8M0073102	GROMMET Trim Sensor Wires	8	21	8M0073719	STUD Ball End, (M9 X 1)	36	13
8M0074531	PLUG Anode Screw	8	28	8M0075152	LINK Shift	18	10
8M0075694	CLIP - SNAP	4	9	8M0075735	SCREW (M6 X 30) Hex Flg	8	25
8M0075736	SCREW (M6 X 50) Hex Flg	8	24	8M0075779	FITTING	32	23
8M0075817	WASHER (.50 X 1.75 X .125)	50	29	8M0075859	PIN - SPRING, Slotted	4	5
8M0076452	RETAINER ASSEMBLY	18	7	8M0077071	SCREW/SEAL KIT	68	21
8M0077229	BUSHING Swivel	22	15	8M0077490	CAM Shift	68	10
8M0077490	CAM Shift	70	10	8M0077655	COVER, COIL	16	5
8M0077848	LEVER ASSEMBLY Throttle Follower	22	14	8M0078540	GASKET	44	2
8M0078615	HOSE - OIL PICKUP	42	14	8M0079640	CABLE ASSEMBLY	50	32
8M0079868	HOSE	24	3	8M0080155	DECAL - M ICON 29 MM Red	6	4
8M0080425	RAIL ASSEMBLY Fuel	20	4	8M0082052	WASHER Snubber	50	28
8M0082326	WASHER Snubber	50	34	8M0082355	CABLE KIT - THROTTLE AND SHIFT 150 4S	76	-
8M0082528	THROTTLE AND SHIFT CABLE GEN2 - 5 ft.	76	-	8M0082895	SCREW (M10 X 1.5 X 95) HX HD	34	9
8M0082988	SENSOR Crankshaft Position	14	1	8M0083500	CABLE KIT - THROTTLE AND SHIFT 4-S, 75-115Hp	76	-
8M0084244	PIN Dowel	60	4	8M0084244	PIN Dowel	64	4
8M0084244	PIN Dowel	72	14	8M0084244	PIN Dowel	74	14
8M0084245	PIN Spring Locator	70	32	8M0084613	C-WASHER	52	13
8M0084726	PIN Dowel	36	19	8M0084888	SNUBBER	50	25
8M0085373	DECAL M-Icon, 60mm Red	6	5	8M0085666	GROMMET	48	4
8M0086290	CONNECTOR Barb	30	6	8M0086406	BRACKET Anchor	52	24
8M0086569	SCREW Shoulder (M8 x 1.25)	36	24	8M0087446	PLUG (10 MM)	36	7
8M0087447	PLUG (10MM)	42	7	8M0087451	PLUG (18MM)	42	6
8M0087451	PLUG (18MM)	46	2	8M0087542	TRIM LIMIT KIT-A2D Analog to Digital Conversion	76	-
8M0087850	SEAL Top Cowl	4	13	8M0088014	SPARK PLUG Wire Set	16	3
8M0088058	FLYWHEEL COVER	10	1	8M0088059	STATOR ASSEMBLY Complete	10	7
8M0088060	WIRING HARNESS - MAIN	12	1	8M0088064	STARTER MOTOR	14	9

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8M0088067	CAMSHAFT COVER ASSEMBLY	34	5	8M0088068	MUFFLER Idle Relief	48	1
8M0088072	GEARCASE Complete Long	60	-	8M0088072	GEARCASE Complete Long	68	-
8M0088073	GEARCASE Complete CT Long	64	-	8M0088073	GEARCASE Complete CT Long	70	-
8M0088074	GEARCASE Complete X-Long	60	-	8M0088074	GEARCASE Complete X-Long	68	-
8M0088075	GEARCASE Complete CT X-Long	64	-	8M0088075	GEARCASE Complete CT X-Long	70	-
8M0088077	SHAFT Propeller (RH)	68	14	8M0088077	SHAFT Propeller (RH)	70	14
8M0088080	GEARCASE SEAL KIT	62	-	8M0088080	GEARCASE SEAL KIT	68	-
8M0088081	GEARCASE SEAL KIT	66	-	8M0088081	GEARCASE SEAL KIT	70	-
8M0088194	SCREW (M12 X 120) Hex Flg HD	50	1	8M0088280	LOWER COWL ASSEMBLY Port and Starboard (NON DECALED)	8	1
8M0088281	LOWER COWL ASSEMBLY Front	8	9	8M0088290	NUT (M12 X 1.75) Hex	50	6
8M0088351	VOLTAGE REGULATOR	12	20	8M0088745	GASKET Adapter Plate/Block	38	1
8M0088822	HOSE KIT Rigging	76	-	8M0088855	HOSE ASSEMBLY Cylinder Block Water Pressure, Analog	76	-
8M0089111	SENDER Cylinder Block Water Pressure, Digital	76	-	8M0089940	MOTOR KIT	56	16
8M0089941	CYLINDER ASSEMBLY	56	9	8M0089942	SHOCK ROD KIT	56	14
8M0089943	MANIFOLD KIT	56	1	8M0089944	PUMP ASSEMBLY	56	18
8M0089945	VALVE KIT	56	3	8M0089946	SCREW KIT Complete Trim	56	15
8M0089947	O-RING KIT Power Trim	56	-	8M0090010	WASHER	10	4
8M0090335	POWER TRIM ASSEMBLY Standard	54	1	8M0090403	COUPLING Drive	56	17
8M0090404	VALVE KIT Trim Limit	56	4	8M0090442	SKEG	62	-
8M0090442	SKEG	68	-	8M0090442	SKEG Standard 2.07:1	76	-
8M0090447	PRESSURE SENSOR KIT Digital Pitot	76	-	8M0090775	CAMSHAFT ASSEMBLY	36	18
8M0090776	GASKET Cylinder Head	34	10	8M0090777	CRANKSHAFT ASSEMBLY	40	9
8M0090779	MAIN BEARING Orange	40	11	8M0090780	CONNECTING ROD BEARING Orange	40	5
8M0090783	RING SET - PISTON	40	2	8M0090787	BRACKET FSM	58	2
8M0090797	MAIN BEARING White	40	11	8M0090799	CHAIN GUIDE	36	22
8M0090800	CHAIN BLADE	36	21	8M0090806	CHAIN Cam Drive	36	25
8M0090807	OIL PICKUP ASSEMBLY	42	-	8M0090808	OIL PUMP ASSEMBLY	42	10
8M0090809	FILTER	24	1	8M0090812	BELL MOUTH ASSEMBLY	20	1
8M0090814	HOUSING IACV	22	26	8M0090816	TRAY - OIL DRIP	14	3
8M0090819	THERMOSTAT ASSEMBLY	32	3	8M0090821	HOSE	24	8
8M0090822	GASKET	46	4	8M0090823	EXHAUST MANIFOLD ASSEMBLY	46	1
8M0090826	HOSE	24	5	8M0090828	BEARING Needle Roller	62	40
8M0090831	DRIVESHAFT Long	60	18	8M0090832	GEAR Reverse 29T	68	15
8M0091291	CYLINDER HEAD ASSEMBLY Bare	36	1	8M0091361	CYLINDER BLOCK ASSEMBLY	42	1
8M0091376	CONNECTING ROD BEARING White	40	5	8M0091377	CONNECTING ROD BEARING Blue	40	5
8M0091378	MAIN BEARING Blue	40	11	8M0091379	MAIN BEARING Green	40	11
8M0091526	ADAPTER PLATE	38	3	8M0091527	DRIVESHAFT HOUSING Long	58	1
8M0091528	OIL SUMP	44	3	8M0091529	EXHAUST PIPE	48	8
8M0091530	SWIVEL TUBE ASSEMBLY	50	7	8M0091531	TRANSOM BRACKET Port	52	29
8M0091532	TRANSOM BRACKET Starboard	52	28	8M0091533	YOKE Bottom	50	23
8M0091534	TRIM TAB	60	10	8M0091534	TRIM TAB	76	-
8M0091538	GEARCASE Basic	60	1	8M0091538	GEARCASE Basic	68	1
8M0091789	TOP COWL ASSEMBLY Black, Non-Decaled	4	1	8M0092349	PLATE - ELECTRICAL	12	7
8M0093581	TILLER HANDLE ASSEMBLY Big Tiller, Manual Mechanical Non Power Steering	76	-	8M0094282	STRAINER ASSEMBLY	48	13
8M0094340	DRIVESHAFT X-Long	64	18	8M0094340	DRIVESHAFT X-Long	74	2
8M0094341	DRIVESHAFT X-Long	60	18	8M0094341	DRIVESHAFT X-Long	72	2
8M0094470	GEAR SET Forward/Pinion	68	2	8M0094472	TAPERED ROLLER BEARING, SET	68	5
8M0094474	GEAR SET Forward/Pinion	70	2	8M0094476	DRIVESHAFT Long	64	18
8M0094479	CLUTCH Sliding, 6 Jaw	70	11	8M0094481	GEAR Reverse 31T	70	15
8M0094529	COMPLETE WATER PUMP REPAIR KIT	62	-	8M0094529	COMPLETE WATER PUMP REPAIR KIT	66	-
8M0094637	TILLER HANDLE ASSEMBLY Big Tiller-Mechanical, Power Steering	76	-	8M0094889	PIN Shock Rod	54	2
8M0094923	SENSOR ASSEMBLY Trim	50	17	8M0095674	BASE ASSEMBLY Fuel Filter	30	1
8M0096707	SPRING Compression	70	31	8M0097173	COVER Electrical Plate	12	19
8M0098463	SPOOL Bearing Carrier	70	19	8M0098513	SPACER Shift Bracket	76	-
8M0098628	CYLINDER HEAD ASSEMBLY	34	1	8M0098628	CYLINDER HEAD ASSEMBLY	36	-
8M0098632	VALVE Intake	36	12	8M0098633	VALVE Exhaust	36	11
8M0100259	PISTON ASSEMBLY	40	1	8M0100526	REPAIR KIT Water Pump QS	62	-

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Part No.	Description	Pg.	Ref.no	Part No.	Description	Pg.	Ref.no
8M0100526	REPAIR KIT Water Pump QS	66	-	8M0100527	REPAIR KIT Water Pump MPP	62	-
8M0100527	REPAIR KIT Water Pump MPP	66	-	8M0102692	OPERATION MANUAL 75-125 OPTI, -DANISH	70	29
8M0102825	HOSE	32	18	8M0102995	SCREW (M12)	58	5
8M0103095	FILTER Fuel-Water Separating (11/16-16 Thread)	30	4	8M0103804	SCREW (M6 x 12 MM) Stainless Steel	4	3
8M0103804	SCREW (M6 x 12 MM) Stainless Steel	32	13	8M0103805	SCREW (M6 x 16MM) Stainless Steel	48	15
8M0103807	SCREW (M6 x 25 MM) Stainless Steel	4	11	8M0103807	SCREW (M6 x 25 MM) Stainless Steel	8	16
8M0103807	SCREW (M6 x 25 MM) Stainless Steel	12	6	8M0103807	SCREW (M6 x 25 MM) Stainless Steel	16	2
8M0103807	SCREW (M6 x 25 MM) Stainless Steel	18	3	8M0103807	SCREW (M6 x 25 MM) Stainless Steel	24	15
8M0103807	SCREW (M6 x 25 MM) Stainless Steel	32	4	8M0103807	SCREW (M6 x 25 MM) Stainless Steel	34	4
8M0103807	SCREW (M6 x 25 MM) Stainless Steel	36	30	8M0103807	SCREW (M6 x 25 MM) Stainless Steel	48	12
8M0103808	SCREW (M6 x 30 MM) Stainless Steel	10	6	8M0103808	SCREW (M6 x 30 MM) Stainless Steel	12	21
8M0103809	SCREW (M6 x 40 MM) Stainless Steel	34	8	8M0103809	SCREW (M6 x 40 MM) Stainless Steel	44	4
8M0103810	SCREW (M6 x 45 MM) Stainless Steel	8	18	8M0103810	SCREW (M6 x 45 MM) Stainless Steel	42	17
8M0103814	SCREW (M8 x 35 MM)	38	4	8M0103814	SCREW (M8 x 35 MM)	46	5
8M0105088	SPACER Driveshaft Housing X-Long	72	1	8M0105088	SPACER Driveshaft Housing X-Long	74	1
8M0105089	EXTENSION KIT Driveshaft Housing	72	-	8M0105089	EXTENSION KIT Driveshaft Housing Standard 2.07:1	76	-
8M0105090	EXTENSION KIT Driveshaft Housing	74	-	8M0105090	EXTENSION KIT Driveshaft Housing Command Thrust 2.38:1	76	-
8M0107011	CONNECTING ROD ASSEMBLY	40	3	8M0107394	DECAL Maintenance Schedule	12	23
8M0107419	SWIVEL BRACKET ASSEMBLY	50	33	8M0108376	OPERATION MANUAL, 115 4S PRO	2	-
8M0109543	FUEL FILTER KIT Remote Water Separating	30	-	8M0109543	FUEL FILTER KIT Remote Water Separating Vessel Mounted	76	-
8M0109798	LEVER ASSEMBLY Tilt Lock	52	5	8M0109954	SERVICE MANUAL 75/90/115 EFI 4S	2	-
8M0110653	HANDLE Latch	4	6	8M0114280	PARTS MANUAL 115 4-Stroke Pro XS	2	-
8M0114282	TOP COWL ASSEMBLY Mercury Pro XS Decaled without Command Thrust Decal	4	1	8M0114283	FLYWHEEL ASSEMBLY	10	5
8M0114284	ECM 115HP Pro XS 4S	12	11	8M0114440	DECAL SET Top Cowl 115 HP Pro XS	6	1
8M0114441	DECAL SET Lower Cowl 115 HP Pro XS	6	3	8M0114713	LONG BLOCK ASSEMBLY	42	-
8M0114716	SHORT BLOCK ASSEMBLY	42	-	8M0120073	TUBE Water	28	16
8M0120367	ACTUATOR KIT Double Acting Shift	70	28	8M0121260	CYLINDER HEAD ASSEMBLY	34	1
8M0121260	CYLINDER HEAD ASSEMBLY	36	-	8M0121261	CAMSHAFT ASSEMBLY	36	18
8M0122427	LONG BLOCK ASSEMBLY	42	-	8M0127334	POPPET SEAL KIT	56	-
8M0130873	TUBE Fuel	28	17	8M0130878	FSM BOTTOM HOUSING	28	19
8M0132733	FUEL SUPPLY MODULE Dual Pump	28	-	8M0133370	FSM SEAL KIT	28	-
8M0144823	GEARCASE Complete, Long	60	-	8M0144823	GEARCASE Complete, Long	68	-
8M0144824	GEARCASE Complete, X-Long	60	-	8M0144824	GEARCASE Complete, X-Long	68	-
8M0144825	GEARCASE Complete CT Long	64	-	8M0144825	GEARCASE Complete CT Long	70	-
8M0144826	GEARCASE Complete CT X-Long	64	-	8M0144826	GEARCASE Complete CT X-Long	70	-
8M0145314	GEAR HOUSING Basic (CT)	64	1	8M0145314	GEAR HOUSING Basic (CT)	70	1
8M0145316	GEAR HOUSING Basic	60	1	8M0145316	GEAR HOUSING Basic	68	1
8M0159386	DECAL CT - Command Thrust	6	2	8M0166300	PISTON ASSEMBLY Oversized, .02	40	1
8M0166301	PISTON ASSEMBLY Oversized .03	40	1	8M0166304	PISTON RING SET Oversized .02	40	2
8M0166305	PISTON RING SET Oversized .03	40	2	8M2001570	CLIP	20	6
8M2014338	SEAL Face	60	22	8M2014338	SEAL Face	64	22
8M2100378	HARNESS Starter	12	24	8M6000385	CLAMP (39.6 MM)	42	13
8M6000634	PRESSURE SENSOR	14	8	8M6001398	ELECTRICAL HARNESS ASSEMBLY	26	20
8M6001577	O-RING M6 X 46	42	11	8M6001733	CLIP - RELAY, DOUBLE NAIL	12	17
8M6002064	FITTING 8MM	24	17	8M6002065	FITTING 10MM	24	17
8M6002225	SEAL Top Main Bearing	40	7	8M6002402	BEARING - THRUST	42	16
8M6002428	FUEL INJECTOR	20	5	8M6002637	BOLT Connecting Rod	40	4
8M6002690	SCREW	56	11	8M6003156	CLAMP (34 mm)	42	15
8M6004776	HARNESS ASSEMBLY	28	22	8M6102000	SPRING Valve	36	17
8M6105000	SEAL ASSEMBLY Valve Stem	36	16	8M6106000	ROLLER FINGER FOLLOWER	36	10
91800	KEY Woodruff	40	12	92721	WASHER	62	42
92876A12	LINK ROD ASSEMBLY	50	8	98727	FITTING Grease	52	16
99615	PIN Groove	52	2	99633	KNOB	52	1
NSS	NOT SOLD SEPARATE O-Ring	26	3	NSS	NOT SOLD SEPARATE O-Ring	26	5
NSS	NOT SOLD SEPARATE O-Ring	26	6	NSS	NOT SOLD SEPARATE Seal	26	7
NSS	NOT SOLD SEPARATE O-Ring	26	8	NSS	NOT SOLD SEPARATE Seal	26	10
NSS	NOT SOLD SEPARATE O-Ring	26	13	NSS	NOT SOLD SEPARATE O-Ring	26	16
NSS	NOT SOLD SEPARATE Seal	26	18	NSS	NOT SOLD SEPARATE O-Ring	26	21

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NSS	NOT SOLD SEPARATE O-Ring	26	22	NSS	NOT SOLD SEPARATE Spacer	26	23
NSS	NOT SOLD SEPARATE O-Ring	28	3	NSS	NOT SOLD SEPARATE Spacer	28	4
NSS	NOT SOLD SEPARATE O-Ring	28	6	NSS	NOT SOLD SEPARATE Seal	28	7
NSS	NOT SOLD SEPARATE O-Ring	28	9	NSS	NOT SOLD SEPARATE Seal	28	11
NSS	NOT SOLD SEPARATE Seal	28	14	NSS	NOT SOLD SEPARATE O-Ring	28	15
NSS	NOT SOLD SEPARATE Seal	28	18	NSS	NOT SOLD SEPARATE O-Ring	28	23
NSS	NOT SOLD SEPARATE O-Ring	28	24	NSS	NOT SOLD SEPARATE	36	8
NSS	NOT SOLD SEPARATE	42	2	NSS	NOT SOLD SEPARATE O-RING	46	3
NSS	NOT SOLD SEPARATE	60	36	NSS	NOT SOLD SEPARATE	62	41
NSS	NOT SOLD SEPARATE	64	36	NSS	NOT SOLD SEPARATE	66	41
NSS	NOT SOLD SEPARATE	68	6	NSS	NOT SOLD SEPARATE Cup	70	6