

Parts Manual

Cat.# 90-8M0145606

Revised 09-20-2020

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Service/Support Material

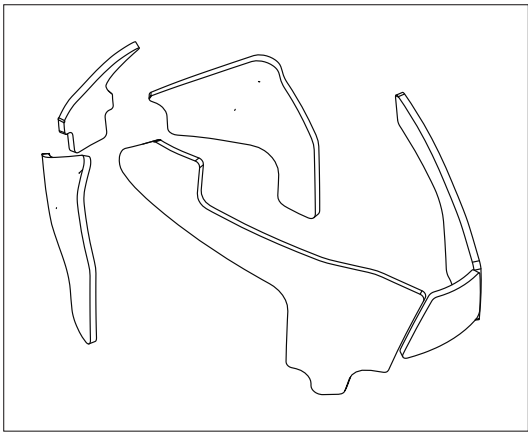
Cat.# 90-8M0145606

Service/Support Material

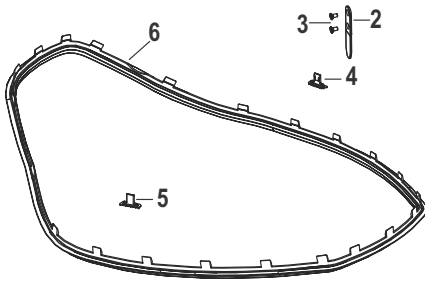
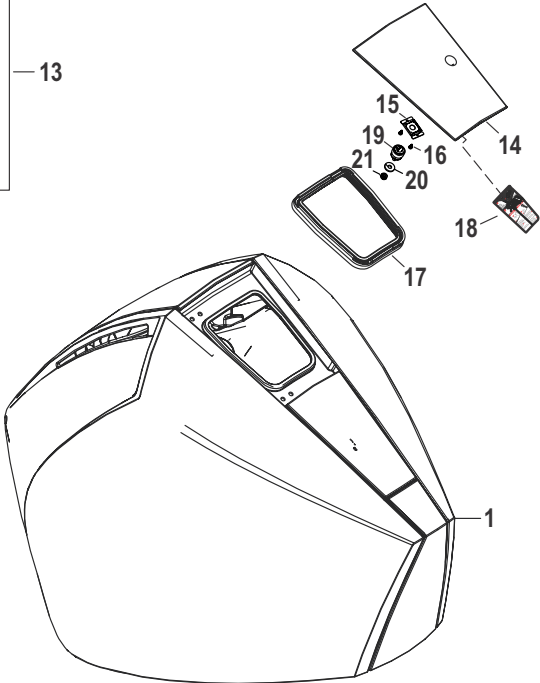
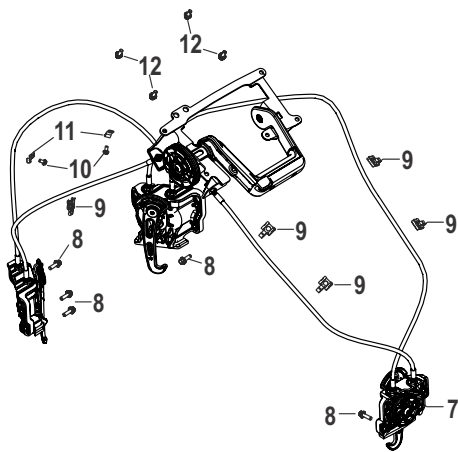
Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0090	8M0145606	PARTS MANUAL 250/300 4.6L V8 4 Stroke VERADO/300 4.6L V8 4 Stroke SEAPRO VERADO		1	
-	0090	8M0142590	SERVICE MANUAL 4.6L V8 SeaPro		1	
-	0090	8M0145935	INSTALLATION MANUAL V8 AMS		1	
-	0090	8M0145543	OPERATION MANUAL V8 AMS DTS		1	
-	0090	8M0146617	SERVICE MANUAL Diagnostic		1	
-		NSS	NOT SOLD SEPARATE DECAL, EPA	(Contact Mercury Marine Warranty Administration for Replacement-Service Bulletin 2009-18)	1	

Service/Support Material

Top Cowl



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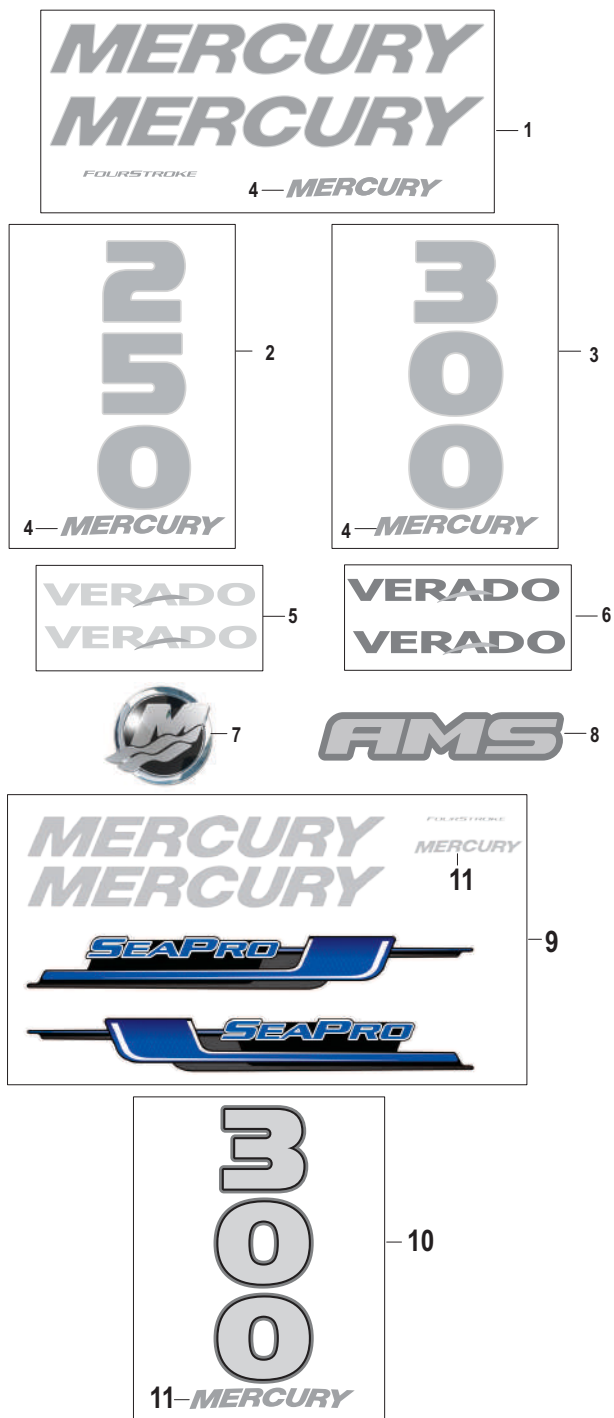


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Top Cowl

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0100	8M0142172	TOP COWL ASSEMBLY Black, Decaled without Horsepower		1	
1	0100	8M0142174	TOP COWL ASSEMBLY Cold Fusion, Decaled without Horsepower		1	
1	0100	8M0142175	TOP COWL ASSEMBLY Warm Fusion, Decaled without Horsepower		1	
1	0100	8M0142176	TOP COWL ASSEMBLY Pearl Fusion, Decaled without Horsepower		1	
1	0100	8M0142177	TOP COWL ASSEMBLY Decaled without Horsepower	SeaPro	1	
2	0000	8M0142904	ALIGNMENT LEG		4	
3		NSS	NOT SOLD SEPARATE SCREW		8	
4	0000	8M0142916	BUMPER Port		1	
5	0000	8M0142915	BUMPER Starboard		1	
6	0000	8M0142906	SEAL Top Cowl		1	
7	0000	8M0142242	COWL LATCH ASSEMBLY		1	
8	0010	8M0103806	SCREW (M6 x 20 MM) Stainless Steel		10	
9	0054	8M0142903	CLIP		7	
10	0010	8M0142955	SCREW (M5 x 0.8)		2	
11	0054	8M0142954	CLIP		2	
12	0010	88552514	SCREW (M6 x 14 MM) Stainless Steel		6	
13	0000	8M0142956	SOUND BLANKET KIT		1	
14	0100	8M0142238	DOOR ASSEMBLY Black		1	
14	0100	8M0142239	DOOR ASSEMBLY Cold Fusion, White		1	
14	0100	8M0142240	DOOR ASSEMBLY Warm Fusion		1	
14	0100	8M0142241	DOOR ASSEMBLY Pearl Fusion		1	
15	0000	8M0142913	KEEPER ASSEMBLY		1	
16		NSS	NOT SOLD SEPARATE SCREW		2	
17	0025	8M0142908	SEAL Door		1	
18	0037	8M0148533	DECAL Latch Position		1	
19	0000	8M0142907	LOCK PUSH		1	
20	0015	8M0142914	SHIM LATCH		1	
21	0011	401386	NUT (M6) Stainless Steel		1	

Decals

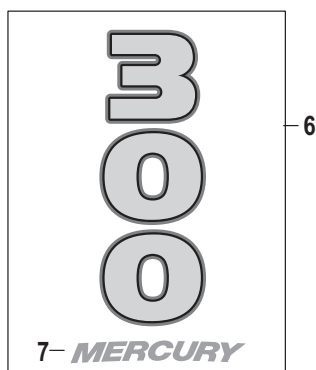
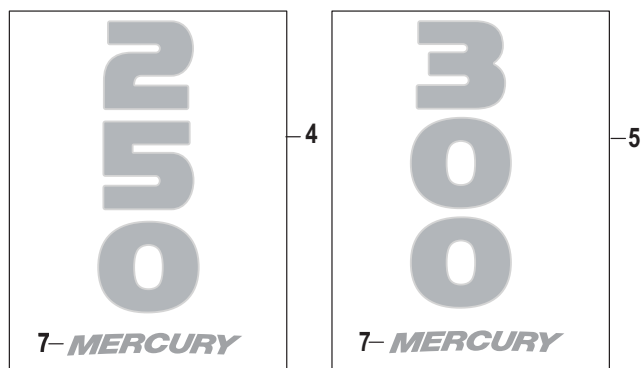
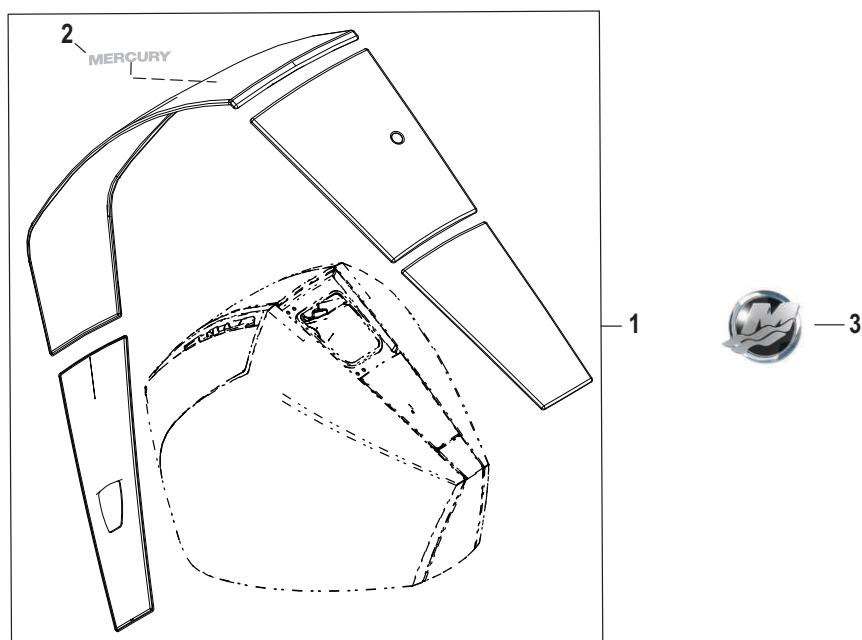


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Decals

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0037	8M0142184	DECAL SET Mercury		1	
2	0037	8M0142192	DECAL 250 HP		1	
3	0037	8M0142193	DECAL 300 HP		1	
4	0037	8M0153042	DECAL Mercury, Silver		1	
5	0037	8M0142203	DECAL VERADO, White		1	
6	0037	8M0142204	DECAL VERADO, Charcoal		1	
7	0037	8M0043705	DECAL M-Icon, 60 MM Black		1	
8	0037	8M0146963	DECAL AMS		2	
9	0037	8M0142185	DECAL SET Sea Pro		1	
10	0037	8M0142197	DECAL 300 HP	Sea Pro	1	
11	0037	8M0153042	DECAL Mercury, Silver		1	

Accent Panel

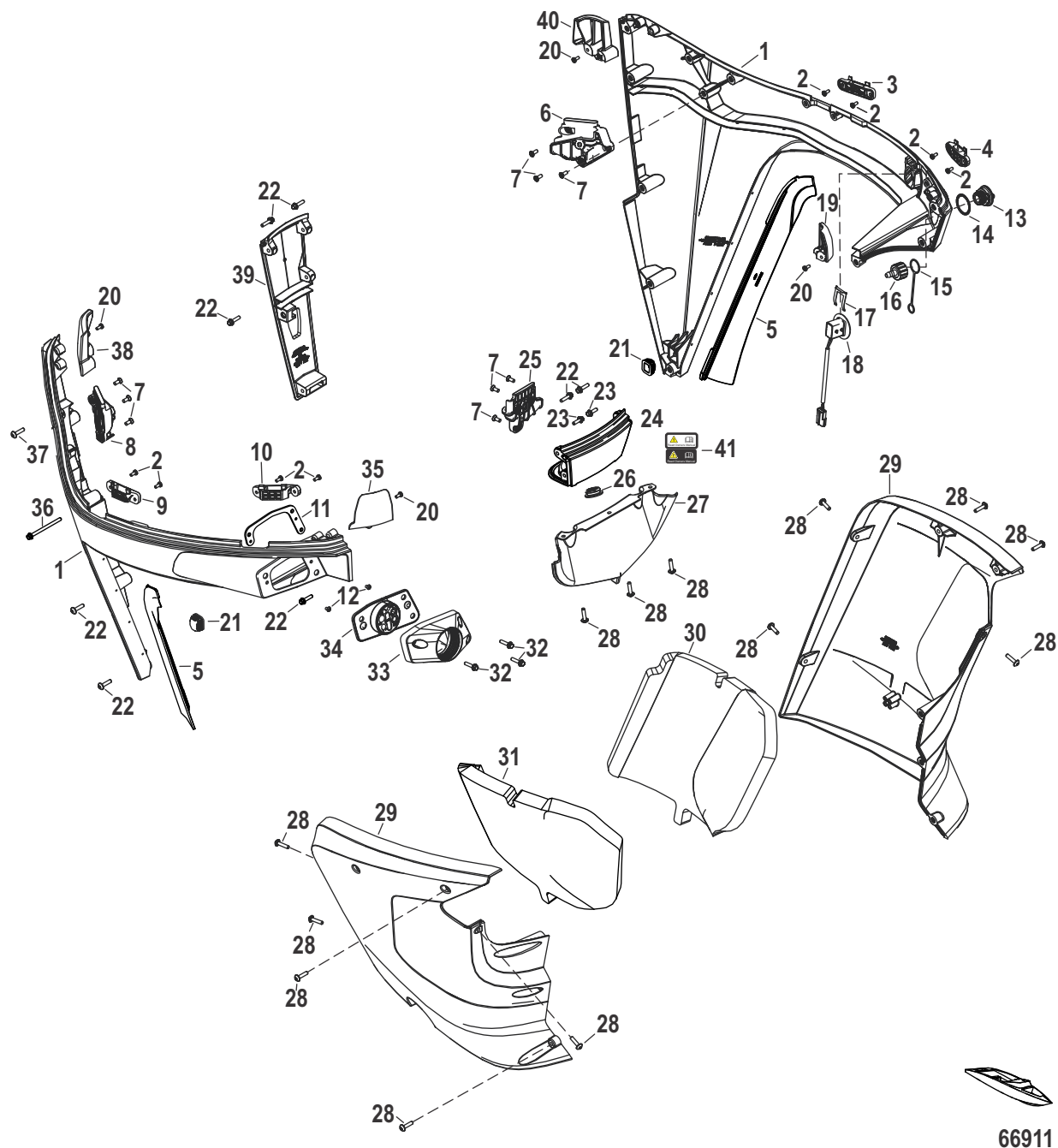


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Accent Panel

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0100	8M0142205	ACCENT COWL ASSEMBLY Redline Red		1	
1	0100	8M0142206	ACCENT COWL ASSEMBLY Pacific Blue		1	
1	0100	8M0142207	ACCENT COWL ASSEMBLY Mercury Silver		1	
1	0100	8M0142208	ACCENT COWL ASSEMBLY Graphite Grey		1	
1	0100	8M0142209	ACCENT COWL ASSEMBLY Pro Black		1	
1	0100	8M0142210	ACCENT COWL ASSEMBLY Ready to Paint		1	
2	0037	8M0147920	DECAL Mercury, Silver		1	
2	0037	8M0147987	DECAL Mercury, Dark Silver	Mercury Silver Accent Cowl	1	
3	0037	8M0043703	DECAL M-Icon, 66 MM, Black	SeaPro Only	1	
4	0037	8M0142192	DECAL 250 HP		1	
5	0037	8M0142193	DECAL 300 HP		1	
6	0037	8M0142197	DECAL 300 HP	Sea Pro	1	
7	0037	8M0153042	DECAL Mercury, Silver		1	

Lower Cowl

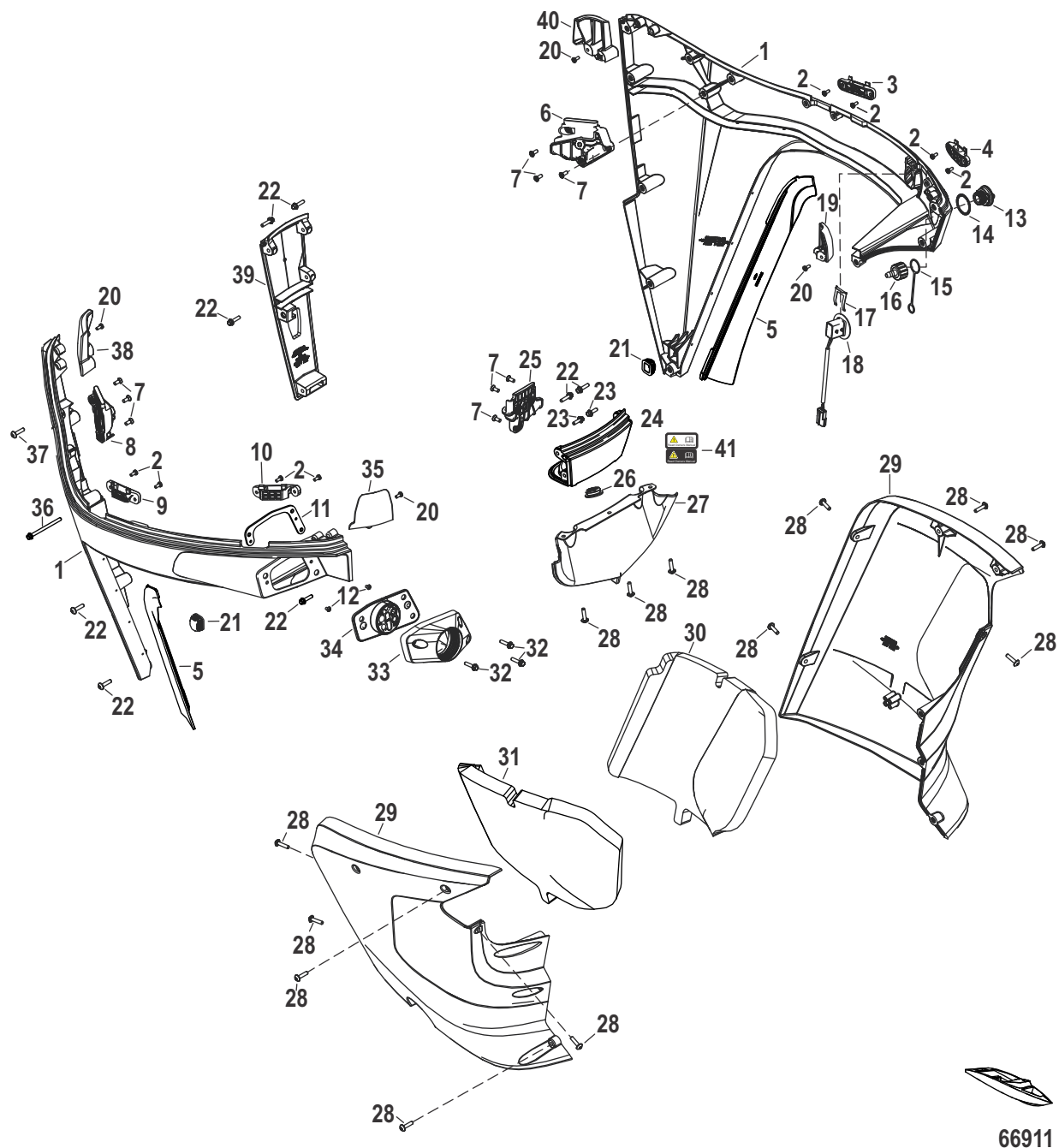


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Lower Cowl

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0100	8M0142593	LOWER COWL ASSEMBLY Black, Port and Starboard		1	
1	0100	8M0142607	LOWER COWL ASSEMBLY Cold Fusion, Port and Starboard		1	
1	0100	8M0142611	LOWER COWL ASSEMBLY Warm Fusion, Port and Starboard		1	
1	0100	8M0142635	LOWER COWL ASSEMBLY Pearl Fusion, Port and Starboard		1	
2	0010	8M0142918	SCREW (M5 x 12)		8	
3	0000	8M0142923	RETAINER Rear, Port		1	
4	0000	8M0142922	RETAINER Front, Port		1	
5	0000	8M0142967	SEAL LOWER FRONT ASSEMBLY		1	
6	0000	8M0142919	STRIKER ASSEMBLY Port		1	
7	0010	8M0142921	SCREW (M6 X 16)		9	
8	0000	8M0142925	STRIKER ASSEMBLY Starboard		1	
9	0000	8M0142930	RETAINER Rear, Starboard		1	
10	0000	8M0142929	RETAINER Front, Starboard		1	
11	0000	8M0142972	PLATE		1	
12	0010	8M0047718	SCREW (M5 X 8MM)		2	
13	0022	888958001	PLUG Flush Port		1	
14	0000	8M0047301	SEAL Flush Plug Pocket		1	
15	0000	889823001	TETHER Flush Plug		1	
16	0022	885361A01	FITTING ASSEMBLY Flush		1	
17	0000	8M0032848	RETAINER Switch		1	
18	0087	8M0037225	TRIM SWITCH Round Bezel		1	
19	0000	8M0142945	GUIDE Front, Port		1	
20	0010	8M0142918	SCREW (M5 x 12)		4	
21	0000	8M0142940	BUMPER		2	
22	0010	8M0022324	SCREW (M6 x 25 MM)		8	
23	0010	8M0073002	SCREW (M6 X 20), Hex Flg		2	
24	0100	8M0142709	LOWER FRONT COWL ASSEMBLY Black		1	
24	0100	8M0142717	LOWER FRONT COWL ASSEMBLY Cold Fusion, White		1	
24	0100	8M0142718	LOWER FRONT COWL ASSEMBLY Warm Fusion		1	
24	0100	8M0142747	LOWER FRONT COWL ASSEMBLY Pearl Fusion		1	
25	0000	8M0142932	STRIKER ASSEMBLY Front		1	
26	0025	8M0142941	GROMMET		1	
27	0100	8M0142936	COVER CRADLE	Front	1	
NS	0000	8M0142960	SOUND BLANKET	Front	1	
28	0010	8M0142822	SCREW (M6 x T30)		16	
29	0100	8M0147768	COVER CRADLE ASSEMBLY Silver, Port and Starboard		1	
30	0000	8M0142939	SOUND BLANKET	Port	1	
31	0000	8M0142957	SOUND BLANKET	Starboard	1	
32	0010	8M0075735	SCREW (M6 X 30) Hex Flg		3	

Lower Cowl

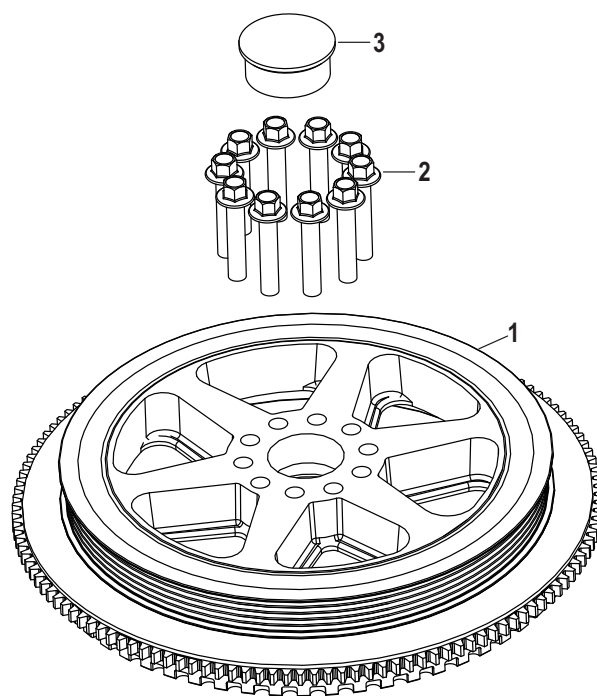


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Lower Cowl

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
33	0000	8M0142935	ADAPTER		1	
34	0025	8M0142934	GROMMET Ingress		1	
34	0025	8M0146955	GROMMET Large Hole, DTS		1	
35	0000	8M0142944	GUIDE Front, Starboard		1	
36	0010	8M0071078	SCREW (M6 X 85) Hex Flg		1	
37	0010	8M0142933	SCREW (M6 x 40)		1	
38	0000	8M0142942	GUIDE Rear, Starboard		1	
39	0100	8M0142223	LOWER REAR COWL ASSEMBLY Black		1	
39	0100	8M0142225	LOWER REAR COWL ASSEMBLY Cold Fusion, White		1	
39	0100	8M0142226	LOWER REAR COWL ASSEMBLY Warm Fusion		1	
39	0100	8M0142227	LOWER REAR COWL ASSEMBLY Pearl Fusion		1	
40	0000	8M0142943	GUIDE Rear, Port		1	
41	0037	8M0142577	DECAL Read Manual, Clear		1	
41	0037	8M0142371	DECAL Read Manual, Black		1	

Flywheel



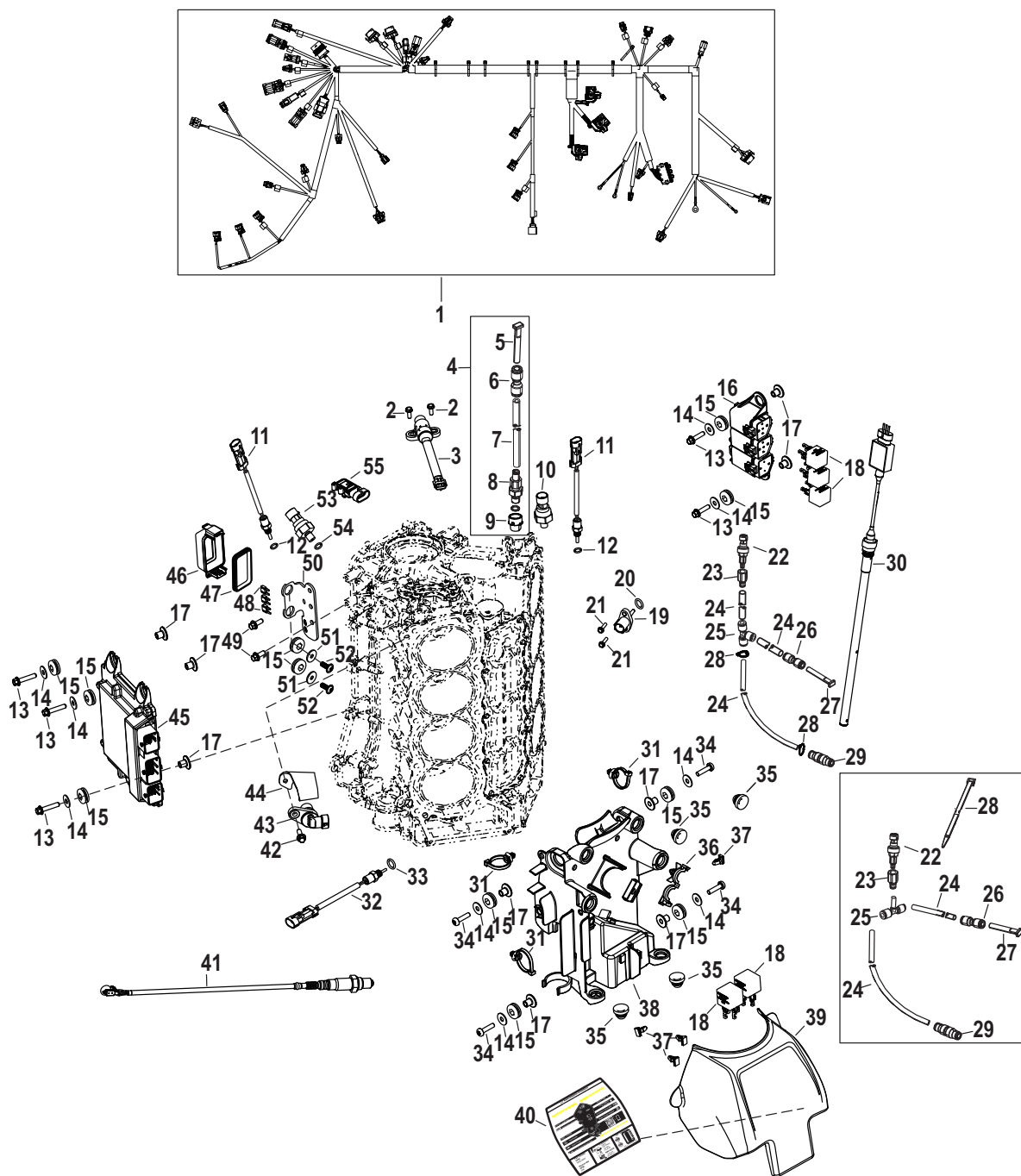
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Cat.# 90-8M0145606

Flywheel

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0200	8M0142245	FLYWHEEL		1	
2	0010	8M0142384	SCREW (M8 x 42) HX FLG HEAD		10	
3	0019	8M0142389	PLUG Flywheel		1	

Electrical



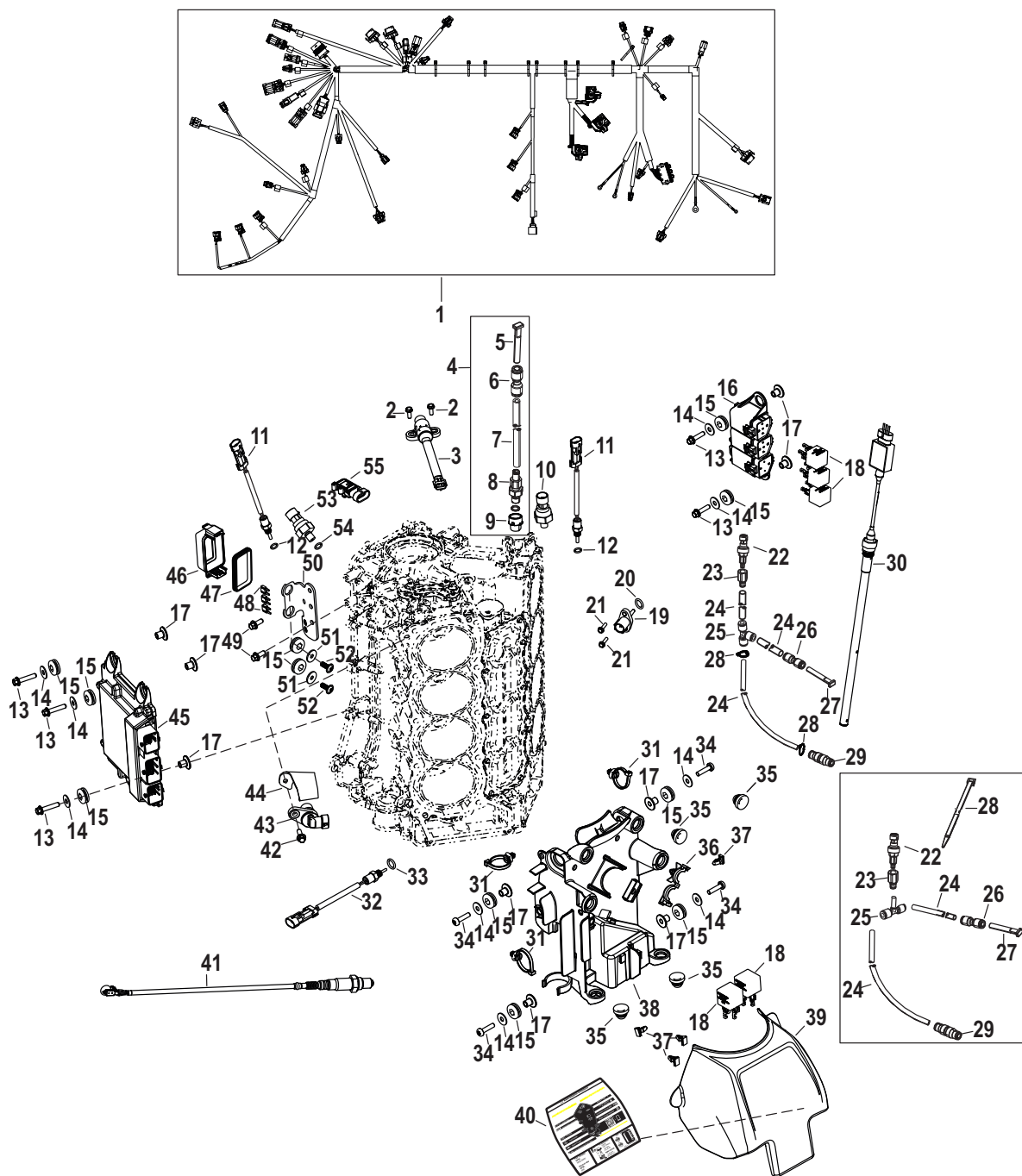
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Electrical

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0084	8M0142260	ENGINE HARNESS DTS		1	
2	0010	40011106	SCREW (M5 x 13) Stainless Steel		2	
3	0000	8M0082988	SENSOR Crankshaft Position		1	
4	0000	8M0145165	BLOCK WATER PRESSURE KIT Analog	Mechanical	1	
5	0022	859732	PLUG	Mechanical	1	
6	0022	859747	COUPLER	Mechanical	1	
7	0032	85978571	TUBING (52.00 Inches Bulk)	Mechanical	1	
8	0022	896094A01	FITTING ASSEMBLY	Mechanical	1	
9	0000	8M0146147	CONNECTOR CAP 3 Pin	Mechanical	1	
10	0071	8M0142696	SENSOR Pressure	Block Pressure, DTS	1	
11	0000	8M0142542	SENSOR Temperature		2	
12	0025	896699	O-RING (1.78 mm x .08 mm)		2	
13	0010	8M0103807	SCREW (M6 x 25 MM) Stainless Steel		5	
14	0012	65567	WASHER (.265 x .750 x .048) Stainless Steel		9	
15	0025	834985	GROMMET		11	
16	0000	8M0142684	RELAY HOUSING		1	
17	0023	856954	BUSHING		9	
18	0000	8M0057697	CUBE RELAY		5	
19	0000	891663001	SENSOR ASSEMBLY Temperature	Intake Air	1	
20	0027	8M0142578	GASKET MAT Sensor		1	
21	0010	895054	SCREW (M4 x 16 MM)		2	
22	0000	881879T11	SENSOR Pressure (0 - 100 PSI)	Pitot	1	
23	0022	892403	FITTING		1	
24	0032	85944975	TUBING (72.00 Inches Bulk)	Design I	3	
24	0032	85944975	TUBING (72.00 Inches Bulk)	Design II	2	
25	0022	875207	TEE Fitting	Design I	1	
25	0022	8M0157114	FITTING TEE 4 MM	Design II	1	
26	0022	859747	COUPLER		1	
27	0022	859732	PLUG		1	
28	0054	816311T	TIE STRAP (8.00 Inches)	Design I	2	
28	0054	816311T	TIE STRAP (8.00 Inches)	Design II	1	
29	0022	859448T	FITTING		1	
30	0000	8M0142265	SENSOR Oil Level		1	
31	0054	899145	CLIP Tie Strap		3	
32	0000	8M0142689	SENSOR Temperature	Exhaust	1	
33	0025	896699	O-RING (1.78 mm x .08 mm)		1	
34	0010	8M0142686	SCREW (M6 x 25)		4	
35	0025	8M0096302	GROMMET		4	
36	0054	858954	CLIP (.625)		1	
37	0054	879962	CLIP		4	
38	0000	8M0142685	PLATE Electrical		1	
39	0000	8M0142479	COVER Electrical Plate		1	
40	0037	8M0148536	DECAL Maintenance Schedule		1	
41	0000	8M0142695	SENSOR Oxygen		1	

Electrical

Electrical

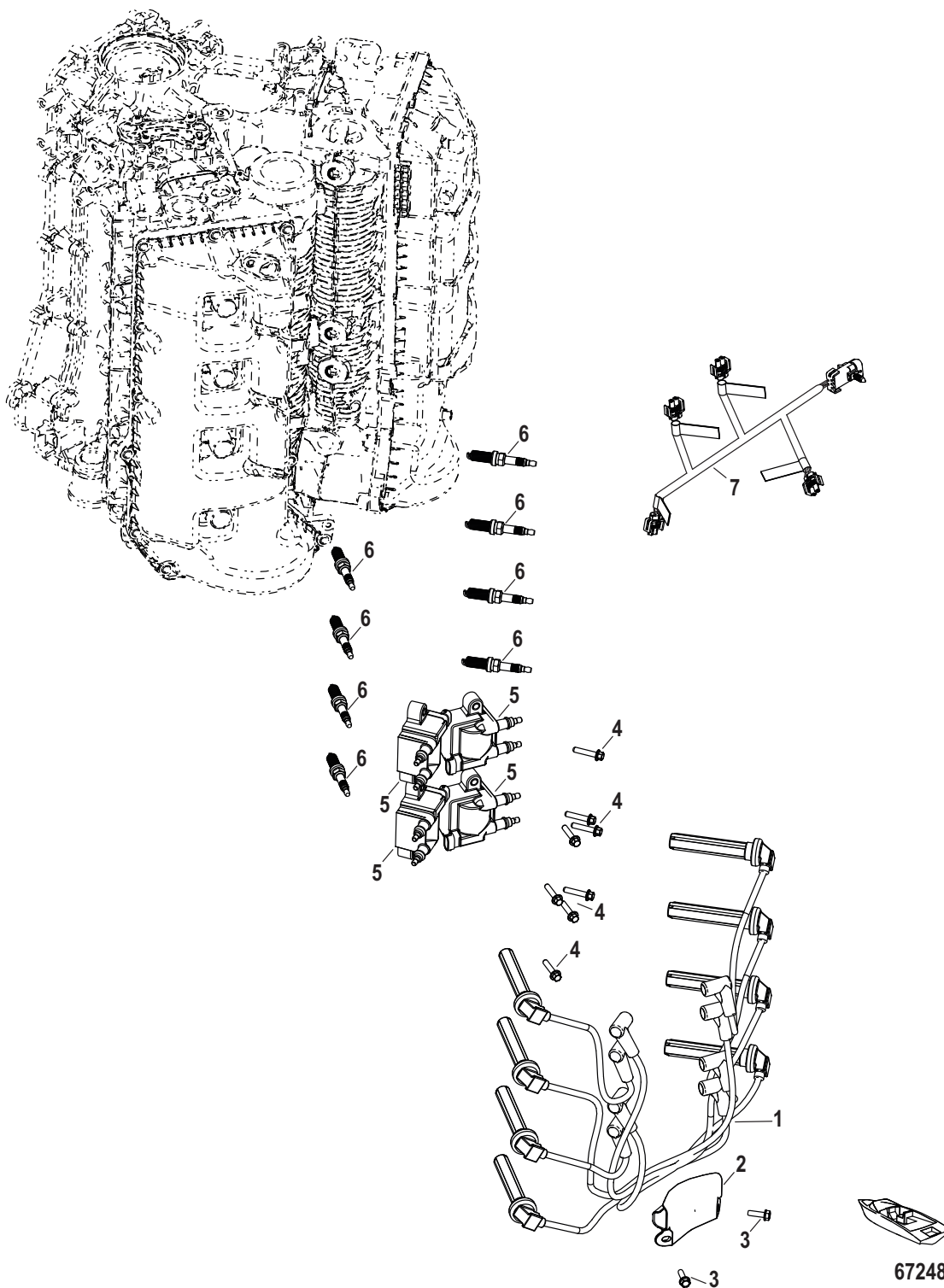


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Electrical

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
42	0010	8M0103806	SCREW (M6 x 20 MM) Stainless Steel		1	
43	0000	8M0011987	SENSOR	Cam Position	1	
44	0000	8M0142691	BRACKET Cam Sensor		1	
45	0078	8M0142808	PCM 250 V8 VERADO DTS		1	
45	0078	8M0142964	PCM 300 V8 VERADO DTS		1	
45	0078	8M0145773	PCM 300 V8 SEAPRO DTS		1	
46	0000	8M0147858	COVER Fuse Box		1	
47	0000	8M0147903	SEAL Fuse Box		1	
48	0088	8329692	FUSE Mini - Gray - 2 Ampere		1	
48	0088	83296910	FUSE Mini - Red - 10 Ampere		1	
48	0088	832969T20	FUSE Mini - Yellow - 20 Ampere		4	
49	0010	8M0103805	SCREW (M6 x 16MM) Stainless Steel		2	
50	0000	8M0142455	BRACKET Fuse Box		1	
51	0012	42118	WASHER		2	
52	0010	878609	SCREW (#10-16 x .600)		2	
53	0071	8M0142688	SENSOR Pressure	Oil	1	
54	0025	896699	O-RING (1.78 mm x .08 mm)		1	
55	0000	8M0142690	SENSOR MAP		1	

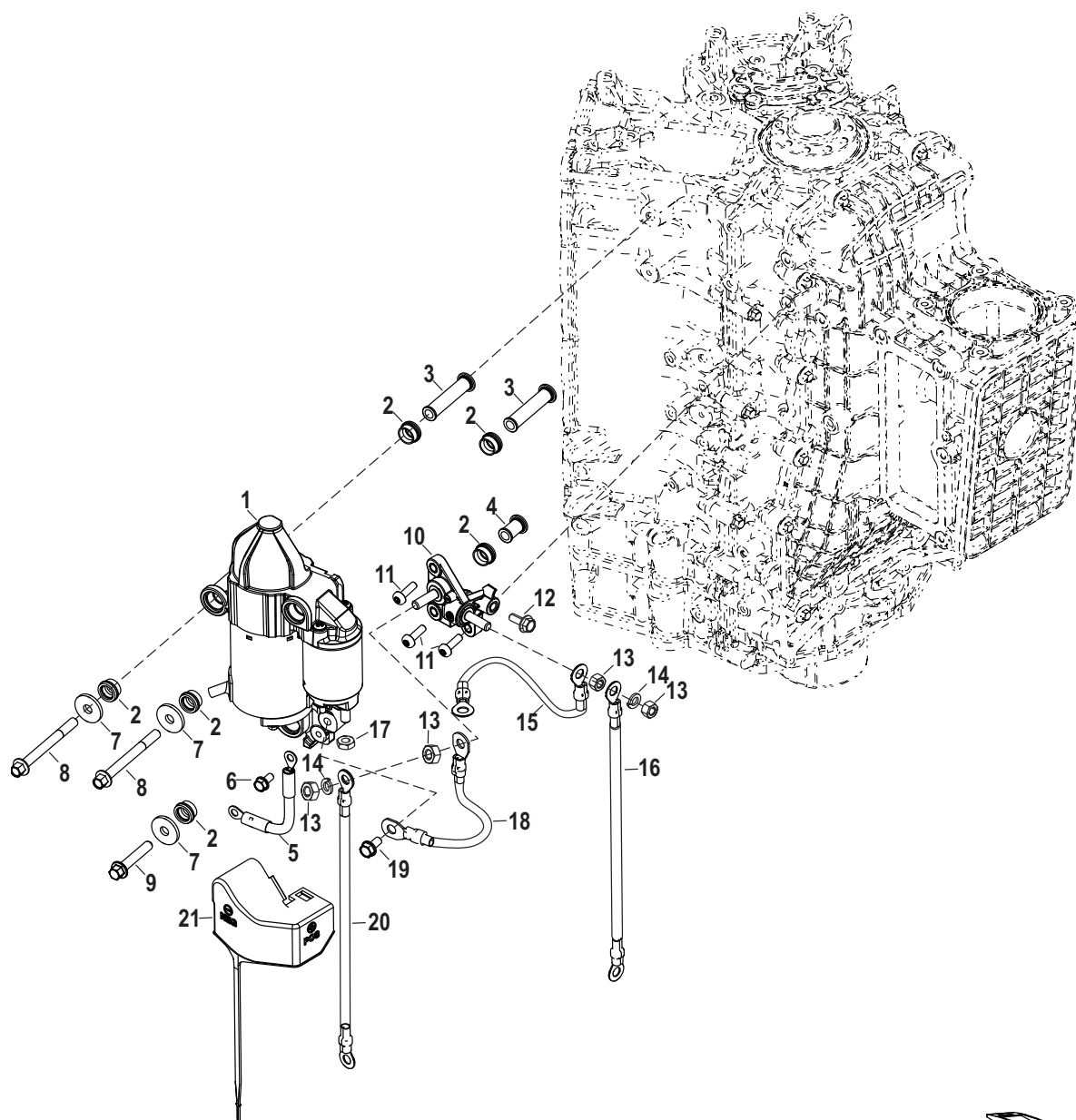
Ignition



Ignition

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0084	8M0142697	SPARK PLUG WIRES		1	
2	0000	8M0142671	GUIDE		1	
3	0010	897445501	SCREW (M6 x 20 MM)		2	
4	0010	8M0103808	SCREW (M6 x 30 MM) Stainless Steel		8	
5	0300	8M0044991	IGNITION COIL Ignition Dual Output		4	
6	0033	8M0135348	SPARK PLUGS		8	
7	0084	8M0142694	WIRE HARNESS Coil Adapter		1	

Starter Motor

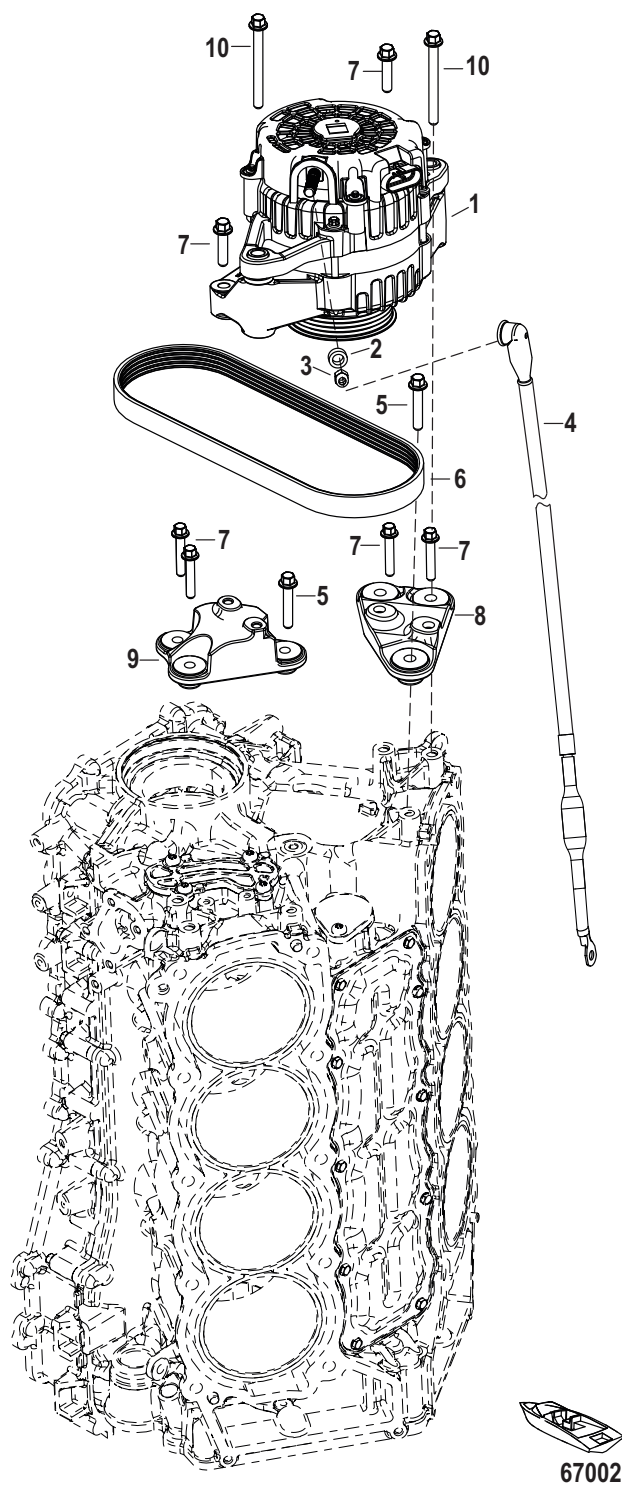


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Starter Motor

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0050	8M0142679	STARTER		1	
2	0023	8M0070367	MOUNT - TUBULAR 8MM		6	
3	0023	8M0070369	SPACER (8.3 I.D. X 11.8 O.D.)		2	
4	0023	8M0070368	SPACER (8.3 I.D. X 11.8 O.D.)		1	
5	0084	8M0056666	GROUND STRAP Starter		1	
6	0010	40011126	SCREW (M6 x 13) Stainless Steel		1	
7	0012	43430	WASHER		3	
8	0010	8M0142896	SCREW (M8 x 80)		2	
9	0010	88552645	SCREW (M8X45)		1	
10	0000	8M0142680	BRACKET HOT STUD		1	
11	0010	8M0080651	SCREW (M6 x 20)		3	
12	0010	40011145	SCREW (M8 x 10) Stainless Steel		1	
13	0011	8M0146003	NUT M8 x 1.25 Hex		4	
14	0013	400257	LOCKWASHER (M8)		2	
15	0084	8M0142681	CABLE ASSEMBLY Starter-Positive		1	
16	0084	88439A46	CABLE ASSEMBLY Battery - Positive		1	
17	0011	401388	NUT (M8) Stainless Steel		1	
18	0084	8M0146902	CABLE ASSEMBLY Starter-Negative		1	
19	0010	40011148	SCREW (M8 x 20)		1	
20	0084	88439A26	CABLE ASSEMBLY Battery - Negative		1	
21	0085	8M0142687	COVER Hot Stud		1	

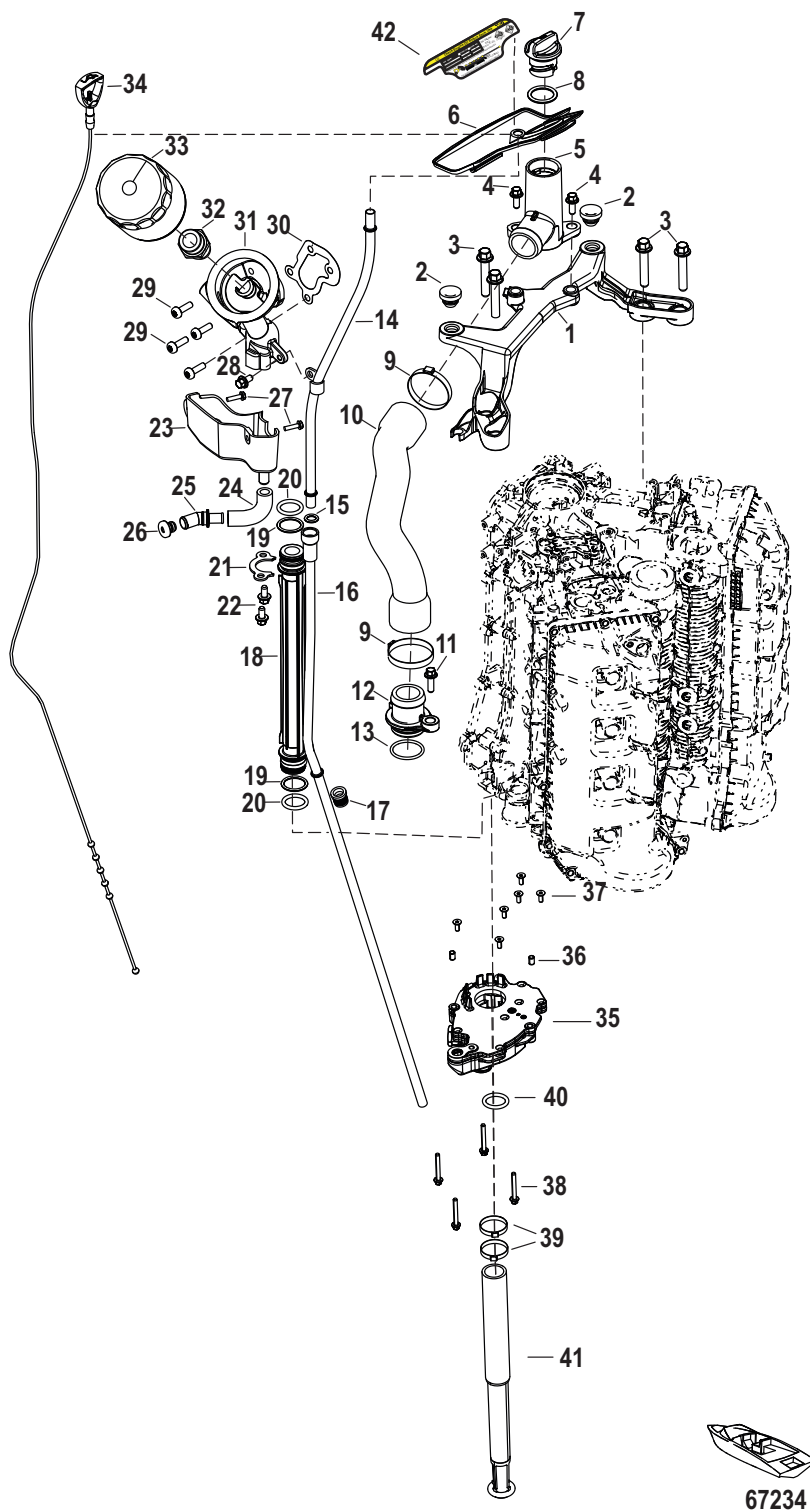
Alternator Mounting/Belt



Alternator Mounting/Belt

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	8M0142249	ALTERNATOR 115 AMP		1	
2	0023	8M0151156	SPACER		1	
3	0011	401388	NUT (M8) Stainless Steel		1	
4	0084	8M0142675	CABLE ASSEMBLY Fusable Link		1	
5		8M0145100	SCREW M8 Hex Flange		2	
6	0057	8M0142251	BELT		1	
7	0010	8M0142460	SCREW (M8 x 45) HEX FLG		6	
8	0000	8M0142692	BRACKET Alternator	Starboard	1	
9	0000	8M0142693	BRACKET Alternator	Port	1	
10	0010	8M0142677	SCREW (M8 x 85)		2	

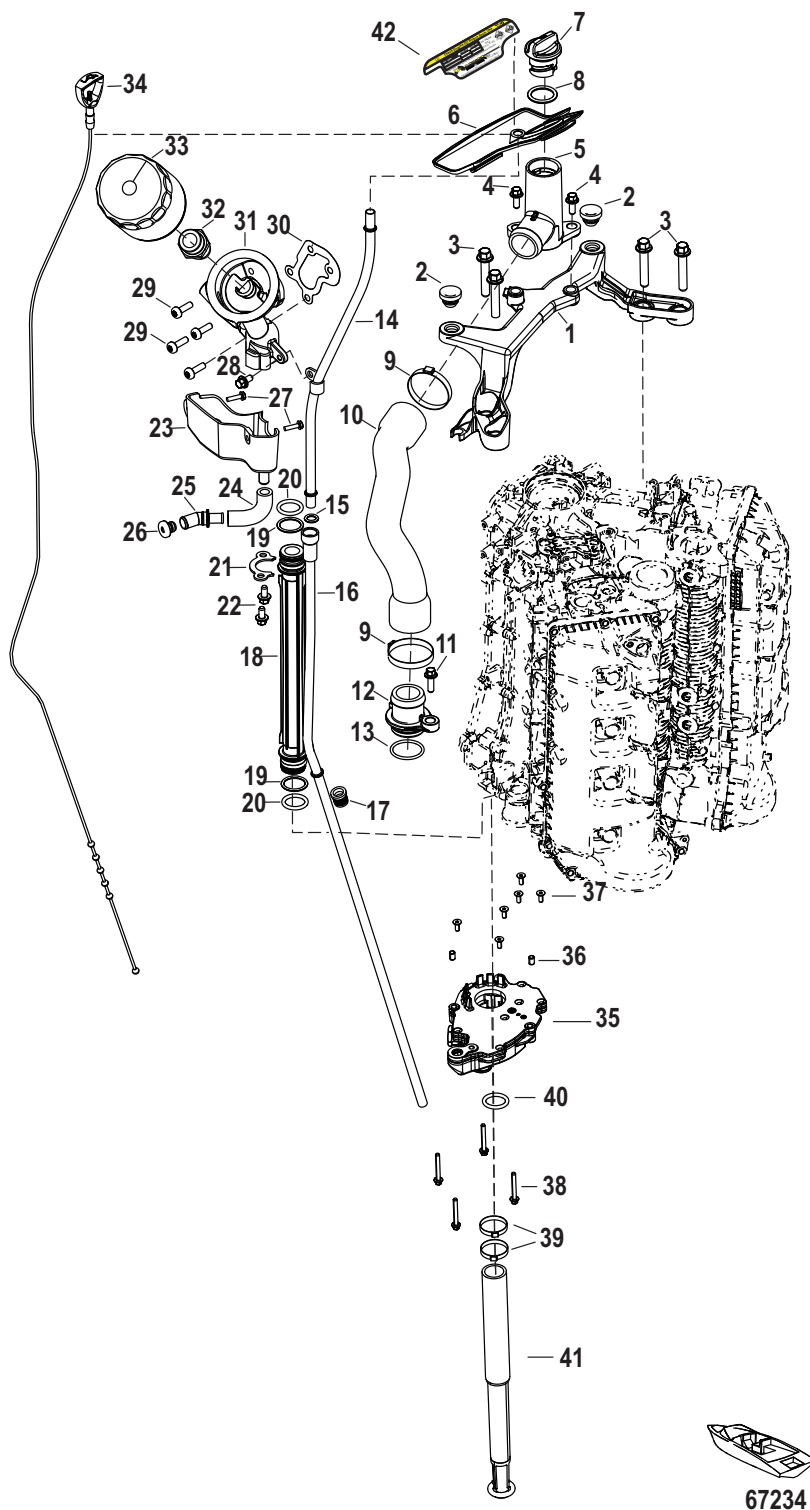
Oil System



Oil System

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	8M0142467	BRACKET Oil Fill		1	
2	0025	8M0096302	GROMMET		2	
3	0010	8M0142460	SCREW (M8 x 45) HEX FLG		4	
4	0010	8M0103805	SCREW (M6 x 16MM) Stainless Steel		2	
5	0000	8M0142478	NECK Oil Fill		1	
6	0025	8M0142470	GROMMET		1	
7	0036	8M0142290	CAP Oil		1	
8	0025	90196	O-RING (.921 x .139)		1	
9	0054	8M6001459	CLAMP (45.5)		2	
10	0032	8M0142469	HOSE Oil Fill		1	
11	0010	8M0103806	SCREW (M6 x 20 MM) Stainless Steel		1	
12	0022	8M0142468	TUBE Oil Fill		1	
13	0025	8M0044601	O-RING		1	[1]
14	0000	8M0142480	TUBE Dipstick- Upper		1	
15	0025	8M0142481	O-RING (0.362 x 0.103)		1	
16	0000	8M0142463	TUBE Dipstick		1	
17	0025	8M0142471	GROMMET (0.375 IN)		1	
18	0032	8M0142449	TUBE Oil Pump to Filter		1	
19	0025	8M0142452	O-RING (70 Durometer)		2	[1]
20	0025	8M0142450	O-RING (70 Durometer)		2	[1]
21	0000	8M0142484	BRACKET Oil Filter		1	
22	0010	8M0142485	SCREW (M6) HX FLG		2	
23	0000	8M0142454	OIL DRIP TRAY		1	
24	0032	8M0142457	HOSE Drip tray		1	
25	0022	8M0142456	FITTING		1	
26	0019	8M0143229	PLUG Drip Tray		1	
27	0010	895054	SCREW (M4 x 16 MM)		2	
28	0010	8M0103804	SCREW (M6 x 12 MM) Stainless Steel		1	
29	0010	8M0080651	SCREW (M6 x 20)		4	
30	0027	8M0142482	GASKET Adapter		1	[1]
31	0000	8M0142483	ADAPTER Oil Filter		1	[1]
32	0022	8M0142453	FITTING		1	
33	0035	8M0123025	OIL FILTER		1	
34	0000	8M0142576	DIPSTICK		1	
35	0000	8M0142403	OIL PUMP ASSEMBLY		1	
36	0017	8M0142408	DOWEL Pin		2	
37	0010	8M0142407	SCREW (M6) HEX SOCKET FLAT X 16 LG		6	
38	0010	8M0142401	SCREW (M6) HX FL REDUCED HEAD		4	
39	0054	8M6000385	CLAMP (39.6 MM)		2	
40	0025	8M6001577	O-RING M6 X 46		1	[1]
41	0000	8M0142402	OIL PICK UP ASSEMBLY		1	
42	0037	8M0142570	DECAL Check Engine Oil		1	

Oil System



Cat.# 90-8M0145606

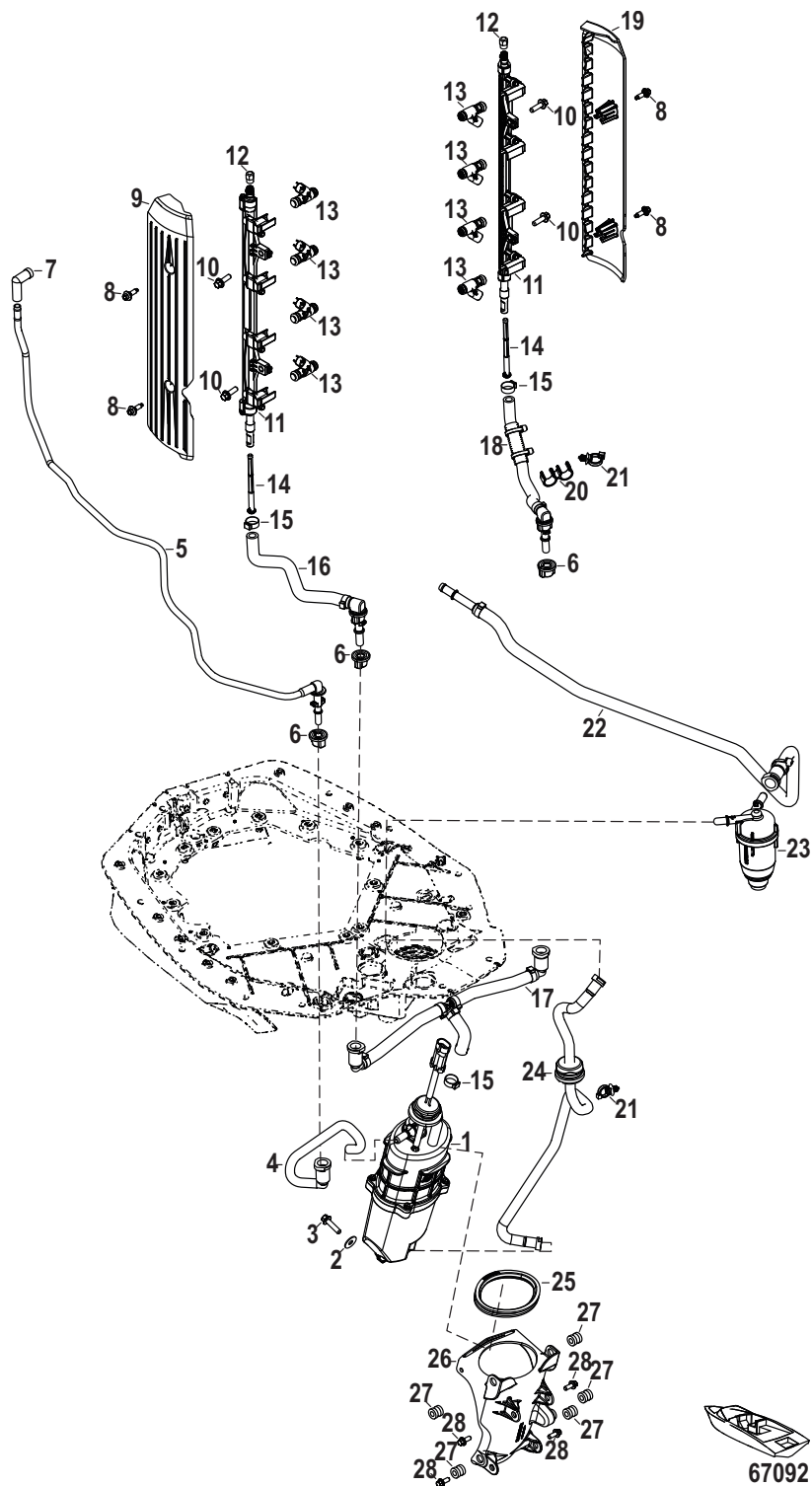
Oil System

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0000	8M0147117	POWERHEAD GASKET SET		1	

PART NOTES:

[1] - Component of Powerhead Gasket Set 8M0149551

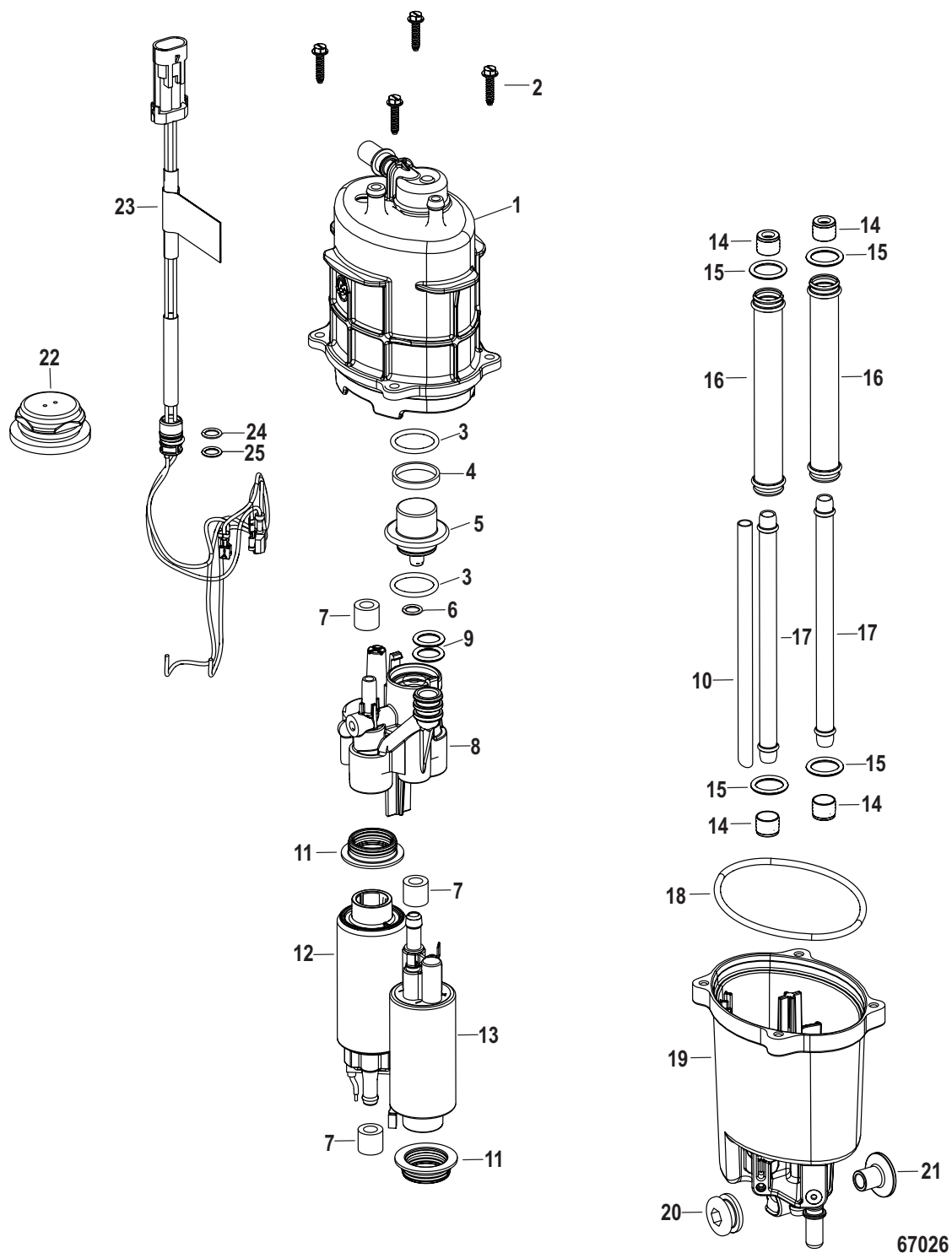
Fuel System



Fuel System

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	8M0132732	FUEL SUPPLY MODULE		1	
2	0012	65567	WASHER (.265 x .750 x .048) Stainless Steel		1	
3	0010	8M0103807	SCREW (M6 x 25 MM) Stainless Steel		1	
4	0032	8M0142432	HOSE Intake to FSM		1	
5	0032	8M0142436	HOSE ASSEMBLY Manifold Ref Upper		1	
6	0025	884546	GROMMET		3	
7	0032	8M0093068	HOSE		1	
8	0000	8M0005773	SCREW (M6)		4	
9	0000	8M0142475	COVER Fuel Rail, Port		1	
10	0010	8M0103806	SCREW (M6 x 20 MM) Stainless Steel		4	
11	0000	8M0142434	FUEL RAIL Port		1	
11	0000	8M0142433	FUEL RAIL Starboard		1	
12	0019	8M0046566	CAP		2	
13	0000	8M0142264	FUEL INJECTOR		8	
14	0035	8M0090809	FILTER		2	
15	0054	8M0142585	CLAMP		3	
16	0032	8M0142442	HOSE ASSEMBLY FSM To Port Rail		1	
17	0032	8M0142437	HOSE ASSEMBLY FSM To Fuel Rail		1	
18	0032	8M0142444	HOSE ASSEMBLY FSM To Starboard Rail		1	
19	0000	8M0142476	COVER Fuel Rail, Starboard		1	
20	0054	8M0142445	CLIP		1	
21	0054	899145	CLIP Tie Strap		2	
22	0032	8M0142446	HOSE ASSEMBLY Cowl to FSM		1	
23	0035	8M0106635	FUEL FILTER		1	
24	0032	8M0142430	HOSE Fuel Filter to FSM		1	
25	0000	8M0037209	GROMMET FSM Retainer		1	
26	0000	8M0142722	BRACKET FSM		1	
27	0025	8M0142724	GROMMET		5	
28	0010	8M0103805	SCREW (M6 x 16MM) Stainless Steel		4	

Fuel Supply Module



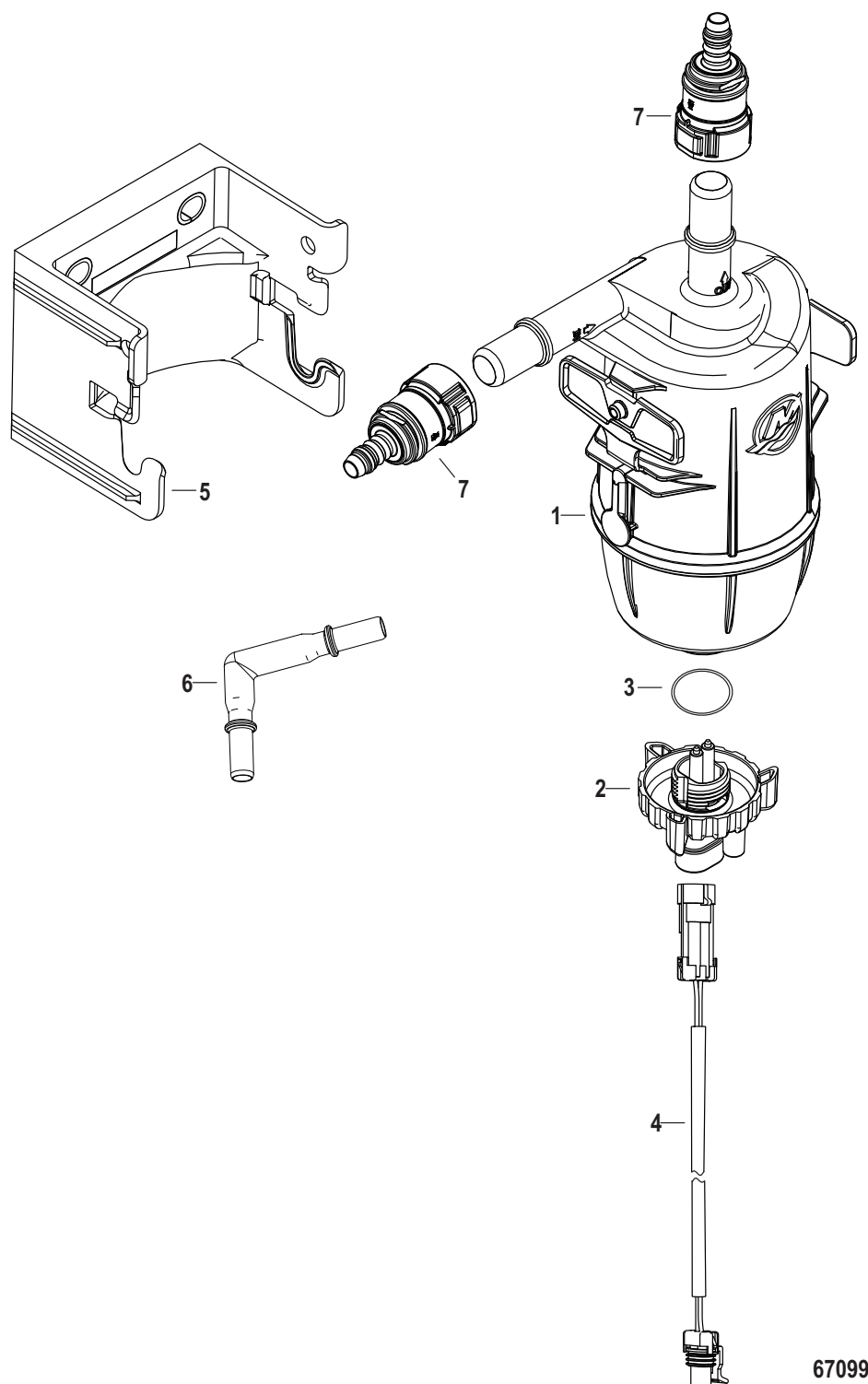
Fuel Supply Module

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0000	8M0132732	FUEL SUPPLY MODULE		1	
1	0000	8M0053726	FSM TOP HOUSING		1	
2	0010	8M0053756	SCREW Plastite W/ HX WSR HD		4	
3		NSS	NOT SOLD SEPARATE O-Ring		2	[1]
4		NSS	NOT SOLD SEPARATE Spacer		1	[1]
5	0000	8M0053749	REGULATOR ASSEMBLY		1	
6		NSS	NOT SOLD SEPARATE O-Ring		1	[1]
7		NSS	NOT SOLD SEPARATE Seal		3	[1]
8	0036	8M0130877	FSM CAP		1	
9		NSS	NOT SOLD SEPARATE O-Ring		2	[1]
10	0032	8M0053755	TUBE Suction		1	
11		NSS	NOT SOLD SEPARATE Seal		2	[1]
12	0000	8M0103288	PUMP ASSEMBLY High Pressure		1	
13	0000	8M0103289	PUMP ASSEMBLY Low Pressure		1	
14		NSS	NOT SOLD SEPARATE Seal		4	[1]
15		NSS	NOT SOLD SEPARATE O-Ring		4	[1]
16	0032	8M0120073	TUBE Water		2	
17	0032	8M0130873	TUBE Fuel		2	
18		NSS	NOT SOLD SEPARATE Seal		1	
19	0000	8M0130878	FSM BOTTOM HOUSING		1	
20	0025	895319	GROMMET		1	
21	0023	856954	BUSHING		1	
22	0025	8M0086888	GROMMET FSM Harness Spacer		1	[1]
23	0084	8M6004776	HARNESS ASSEMBLY		1	
24		NSS	NOT SOLD SEPARATE O-Ring		1	[1]
25		NSS	NOT SOLD SEPARATE O-Ring		1	[1]
-	0000	8M0133370	FSM SEAL KIT		1	

PART NOTES:

[1] - Component of FSM Seal Kit 8M0133370

Fuel Filter with WIF- Boat Mounted

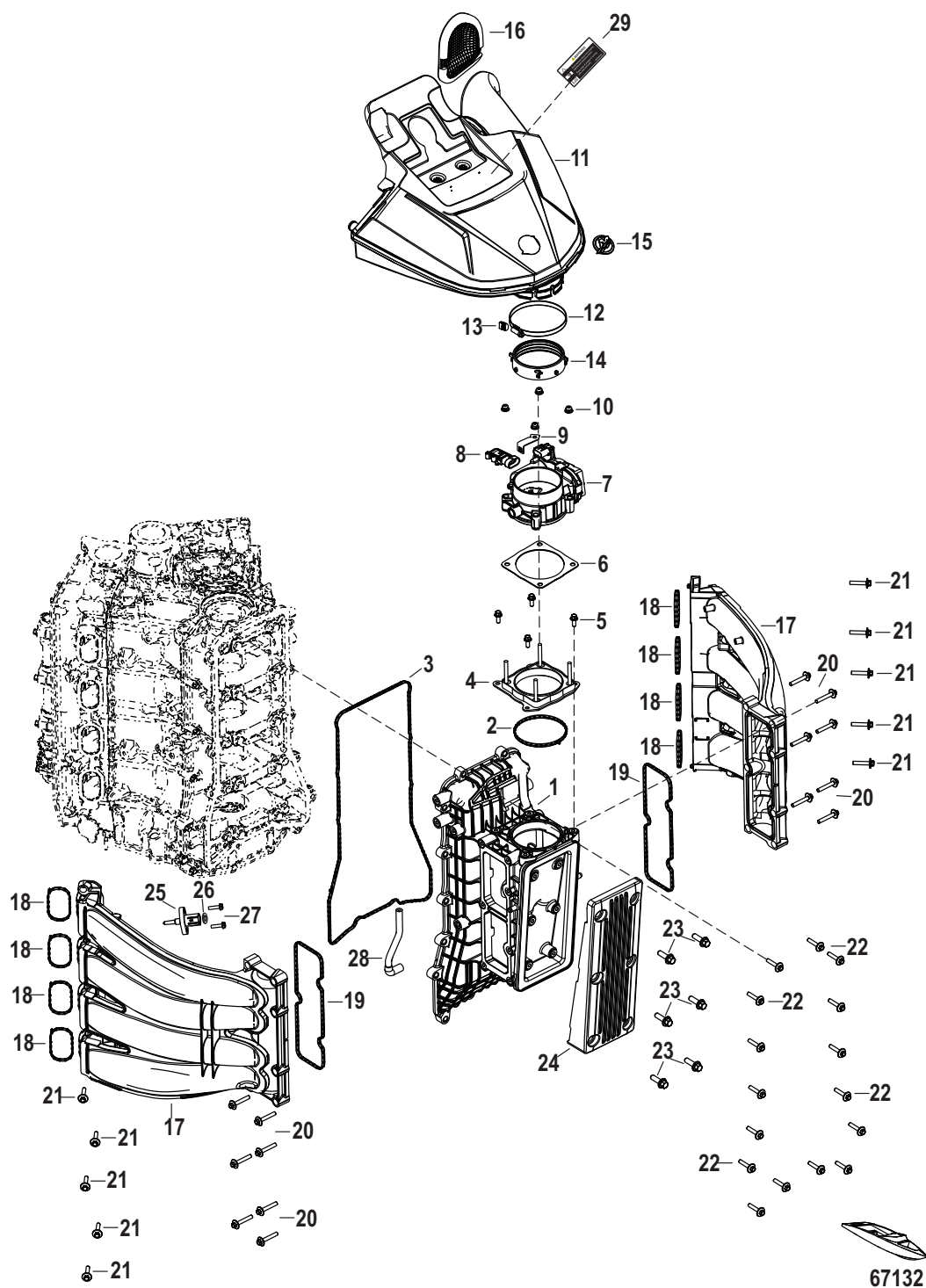


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Fuel Filter with WIF- Boat Mounted

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0035	8M0135386	FUEL FILTER KIT Boat Mounted		1	
1	0035	8M0126144	FUEL FILTER		1	
2	0000	8M0142649	SENSOR WIF		1	
3	0025	8M0152436	ORING		1	
4	0084	8M0042697	HARNESS Fuel Filter Sensor Extension (144 in)		1	
5	0000	8M0152423	BRACKET Plastic Snap		1	
6	0022	8M0152433	FITTING ELBOW		1	
7	0022	8M0146934	FITTING Quick Connect	(5/8 IN to 3/8 IN HOSE CONNECTION)	2	

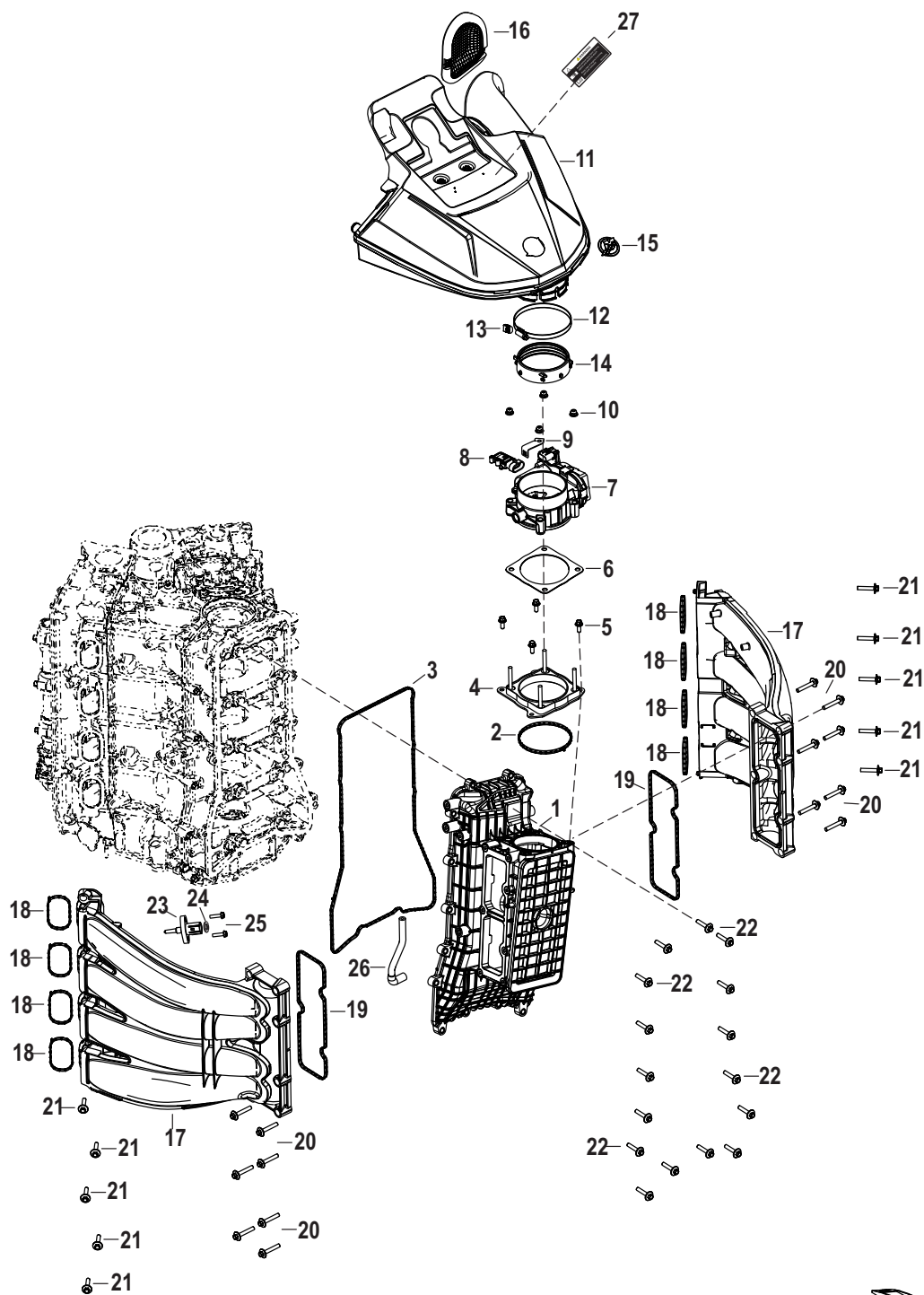
Intake System Design I



Intake System Design I

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	8M0142543	MANIFOLD Intake		1	
2	0027	8M0142545	GASKET Throttle Body		1	
3	0027	8M0142544	GASKET Crankcase Cover		1	
4	0000	8M0142552	ISOLATER		1	
5	0010	8M0103805	SCREW (M6 x 16MM) Stainless Steel		4	
6	0027	8M0109442	GASKET		1	
7	0000	8M0114805	THROTTLE BODY ASSEMBLY 80 MM		1	
8	0000	8M0142690	SENSOR MAP		1	
9	0000	8M0142550	BRACKET MAP Sensor		1	
10	0011	8M0147750	NUT (M6)		4	
11	0000	8M0142247	AIR INLET ASSEMBLY		1	
12	0054	8M0058341	CLAMP (80-100MM)		1	
13	0019	8M0074363	CAP		1	
14	0000	8M0142556	SEAL Inlet		1	
15	0037	8M0043701	M-ICON 39MM - Small		1	
16	0035	8M0147749	INTAKE SCREEN		1	
17	0000	8M0142549	RUNNERS INTAKE Port		1	
17	0000	8M0142546	RUNNERS INTAKE Starboard		1	
18	0027	8M0142548	GASKET Intake Manifold		8	
19	0027	8M0142547	GASKET Runner Plenum		2	
20	0010	8M0142553	SCREW (M6 x 37)		14	
21	0010	8M0142554	SCREW (M6 x 30)		10	
22	0010	8M0142555	SCREW (M6 x 30)		16	
23	0010	8M0073002	SCREW (M6 X 20), Hex Flg		6	
24	0000	8M0142477	COVER Intake Manifold		1	
25	0000	891663001	SENSOR ASSEMBLY Temperature		1	
26	0027	8M0142578	GASKET MAT Sensor		1	
27	0010	895054	SCREW (M4 x 16 MM)		2	
28	0032	8M0142551	HOSE MAP Sensor		1	
29	0037	8M0142569	DECAL Warning		1	

Intake System Design II

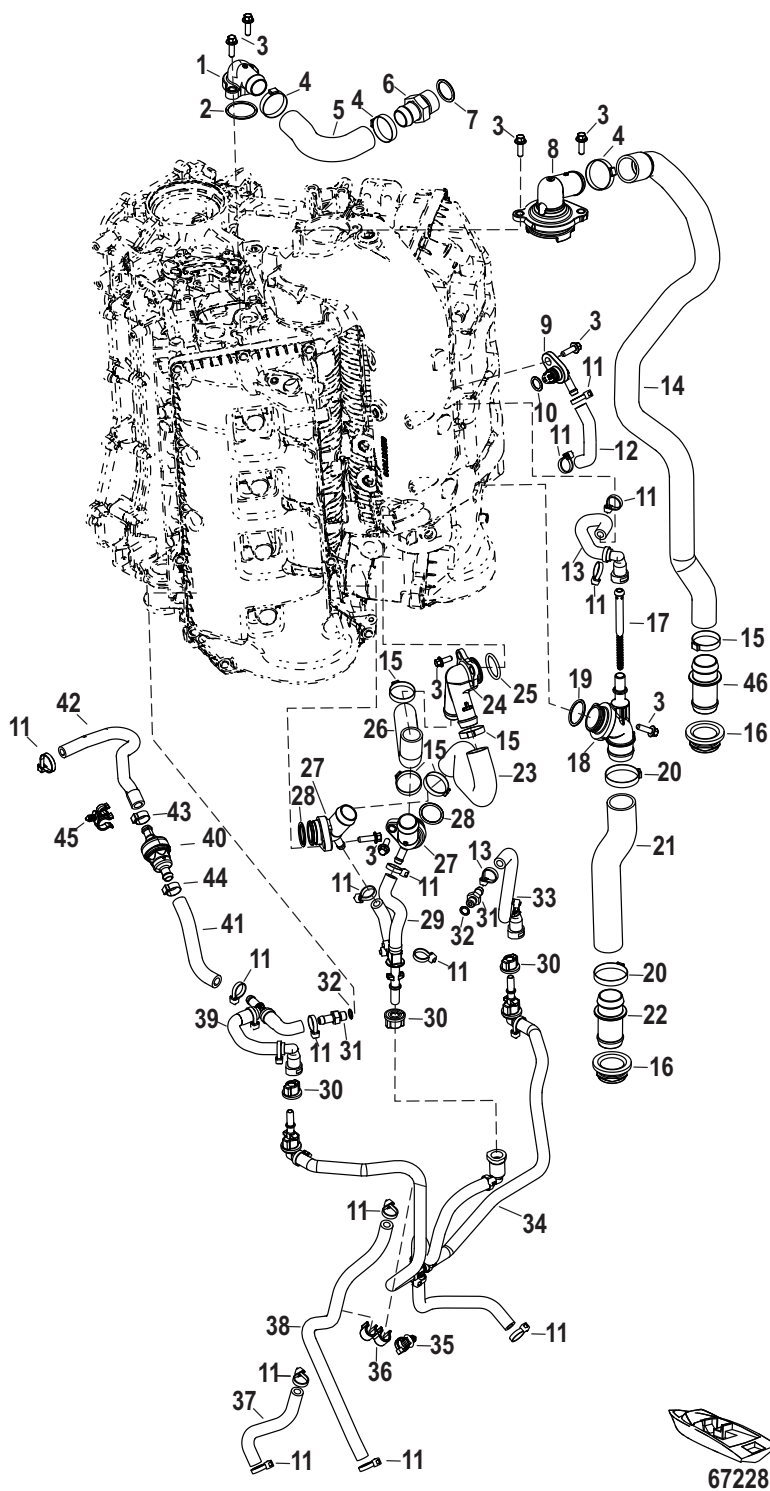



68150

Intake System Design II

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	8M0153610	INTAKE MANIFOLD		1	
2	0027	8M0142545	GASKET Throttle Body		1	
3	0027	8M0142544	GASKET Crankcase Cover		1	
4	0000	8M0142552	ISOLATER		1	
5	0010	8M0103805	SCREW (M6 x 16MM) Stainless Steel		4	
6	0027	8M0109442	GASKET		1	
7	0000	8M0114805	THROTTLE BODY ASSEMBLY 80 MM		1	
8	0000	8M0142690	SENSOR MAP		1	
9	0000	8M0142550	BRACKET MAP Sensor		1	
10	0011	8M0147750	NUT (M6)		4	
11	0000	8M0142247	AIR INLET ASSEMBLY		1	
12	0054	8M0058341	CLAMP (80-100MM)		1	
13	0019	8M0074363	CAP		1	
14	0000	8M0142556	SEAL Inlet		1	
15	0037	8M0043701	M-ICON 39MM - Small		1	
16	0035	8M0147749	INTAKE SCREEN		1	
17	0000	8M0142549	RUNNERS INTAKE Port		1	
17	0000	8M0142546	RUNNERS INTAKE Starboard		1	
18	0027	8M0142548	GASKET Intake Manifold		8	
19	0027	8M0142547	GASKET Runner Plenum		2	
20	0010	8M0142553	SCREW (M6 x 37)		14	
21	0010	8M0142554	SCREW (M6 x 30)		10	
22	0010	8M0142555	SCREW (M6 x 30)		16	
23	0000	891663001	SENSOR ASSEMBLY Temperature		1	
24	0027	8M0142578	GASKET MAT Sensor		1	
25	0010	895054	SCREW (M4 x 16 MM)		2	
26	0032	8M0142551	HOSE MAP Sensor		1	
27	0037	8M0142569	DECAL Warning		1	

Cooling System

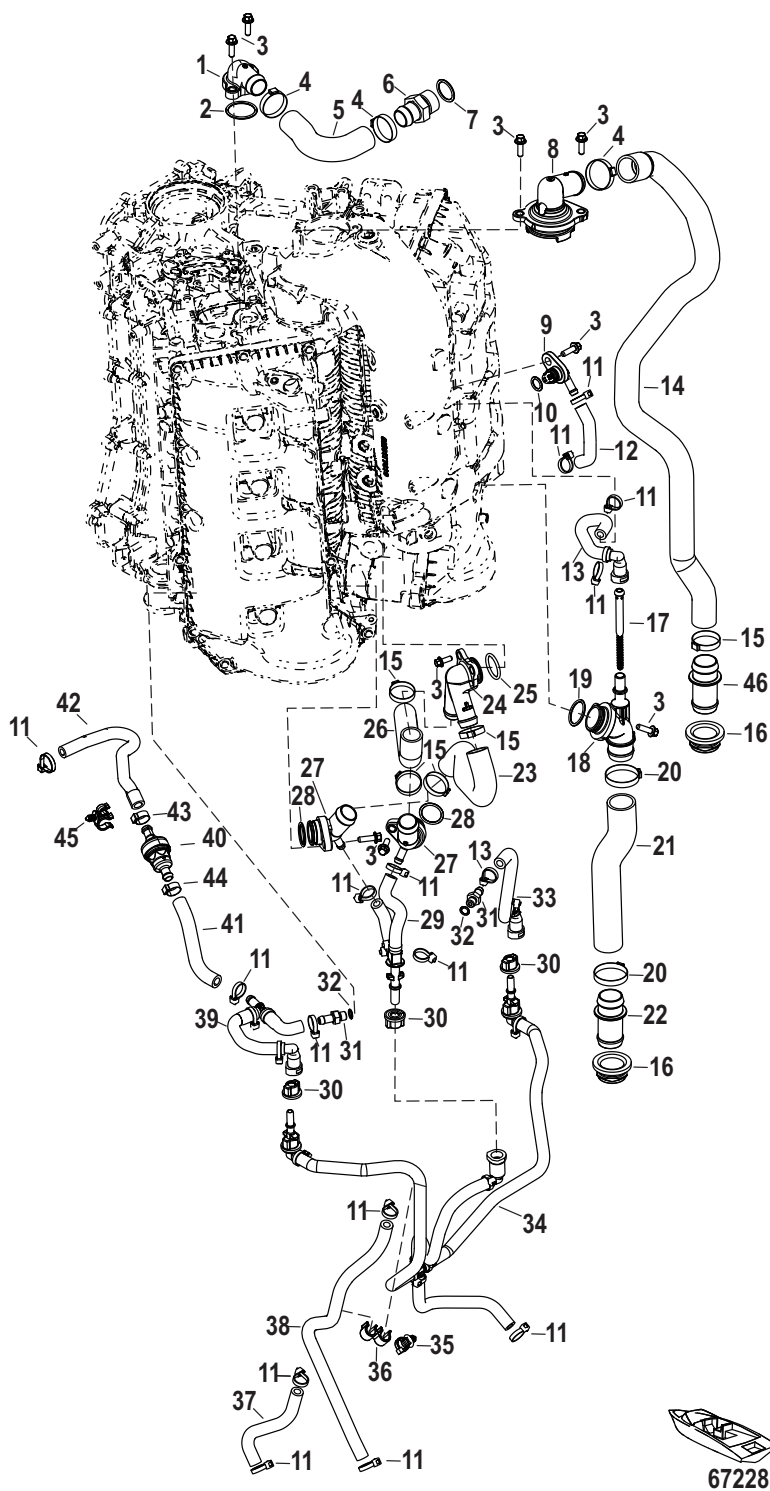


Cooling System

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0022	8M0142494	FITTING	Water Outlet	1	
2	0025	35480	O-RING (1.237 x .103)		1	[1]
3	0010	8M0103806	SCREW (M6 x 20 MM) Stainless Steel		9	
4	0054	888988008	CLAMP (34.6 MM)		3	
5	0032	8M0142503	HOSE Cooling	Port Cylinder to Exhaust	1	
6	0022	8M0142516	FITTING Barbed		1	
7	0025	8M0142517	O-RING (23.6 MM ID X 2.9 MM)		1	[1]
8	0000	8M0137816	THERMOSTAT		1	
9	0022	8M0142512	FITTING Strainer		1	
10	0025	201951	O-RING (.487 x .103)		1	[1]
11	0054	816311T	TIE STRAP (8.00 Inches)		16	
12	0032	8M0142513	HOSE	Water Sprayer Exhaust	1	
13	0032	8M0142511	HOSE	Water Sprayer Exhaust	1	
14	0032	8M0142500	HOSE Thermostat Outlet		1	
15	0054	8M0028753	CLAMP Oetiker (31.6 Diameter)		5	
16	0025	8M0142501	GROMMET	Chap Plate	2	
17	0000	8M0142515	STRAINER Water		1	
18	0022	8M0142514	FITTING Inlet		1	
19	0025	86614	O-RING (1.049 x .103)		1	
20	0054	888988011	CLAMP (38.1 MM)		2	
21	0032	8M0142502	HOSE Water Inlet		1	
22	0022	8M0142506	FITTING Connector		1	
23	0032	8M0142504	HOSE	Inlet Water to Starboard Cylinder Head	1	
24	0022	8M0142507	YFITTING	Exhaust to Cylinder Head	1	
25	0025	26317	O-RING		1	[1]
26	0032	8M0142505	HOSE	Inlet Water to Port Cylinder Head	1	
27	0022	8M0142510	FITTING	Water Inlet	2	
28	0025	29845	O-RING (.924 x .103)		2	[1]
29	0032	8M0142518	HOSE ASSEMBLY	Cylinder Head Drain	1	
30	0025	884546	GROMMET		3	
31	0022	8M0142522	FITTING Barbed		2	
32	0025	8M0142523	O-RING (8.1 MM ID X 1.6MM)		2	[1]
33	0032	8M0142662	HOSE		1	
34	0032	8M0142654	HOSE	Water Drain Assembly	1	
35	0054	899145	CLIP Tie Strap		1	
36	0000	888523001	CLIP		1	
37	0032	8M0142524	HOSE	Strainer to Fuel Supply Module Inlet	1	
38	0032	8M0142664	HOSE	Strainer to Mount Cooler	1	
39	0032	8M0142651	HOSE		1	
40	0032	8M0142660	HOSE	Flush	1	
41	0032	8M0142661	HOSE		1	
42	0032	8M0142529	HOSE		1	
43	0054	855697	CLAMP		1	

Cooling System

Cooling System



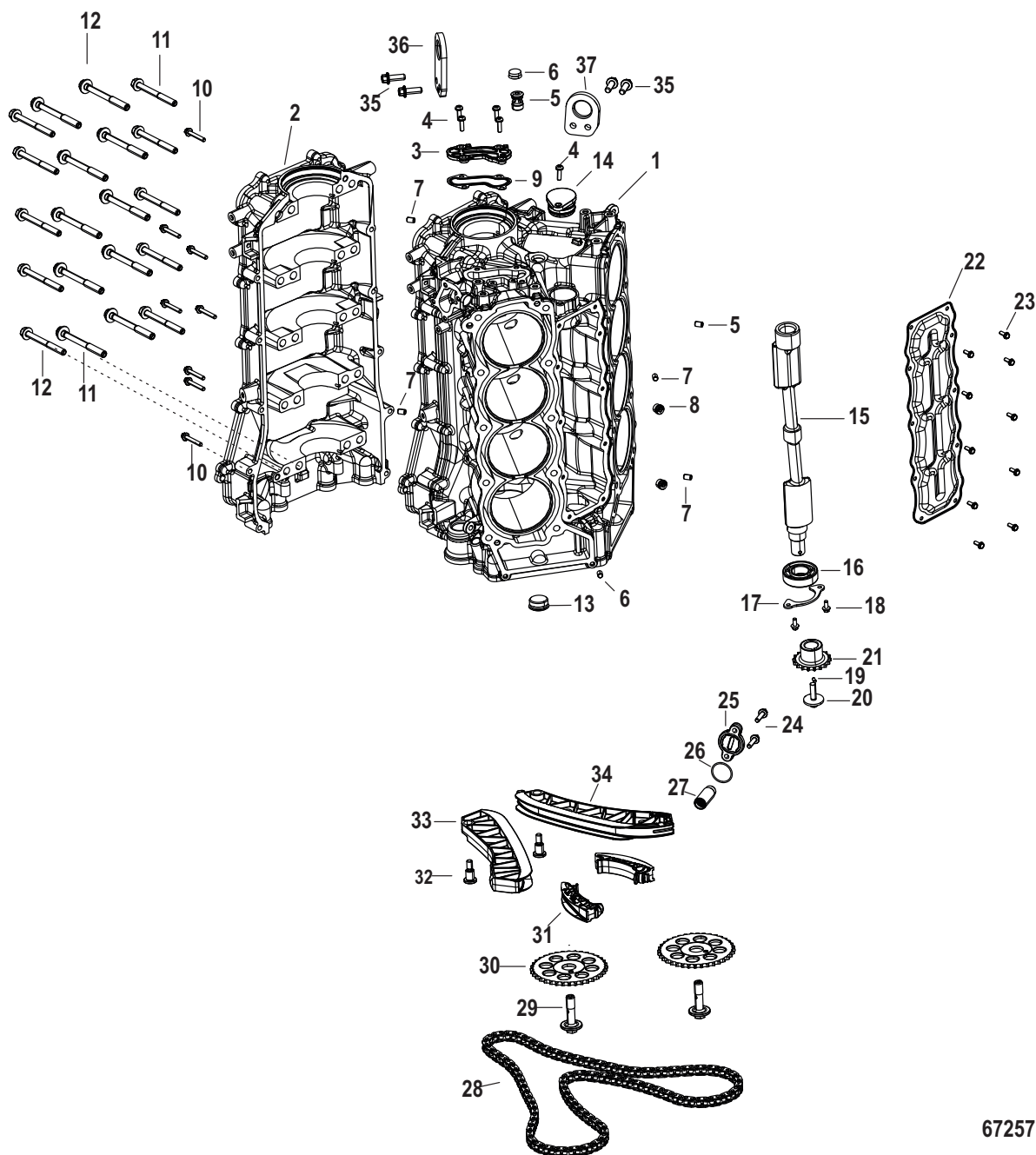
Cooling System

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
44		NSS	NOT SOLD SEPARATE	CLAMP OETIKER	1	
45	0054	8M0142531	CLIP		1	
46	0022	8M0142509	FITTING Connector		1	
-	0000	8M0147117	POWERHEAD GASKET SET		1	

PART NOTES:

[1] - Component of Powerhead Gasket Set 8M0147117

Cylinder Block



67257

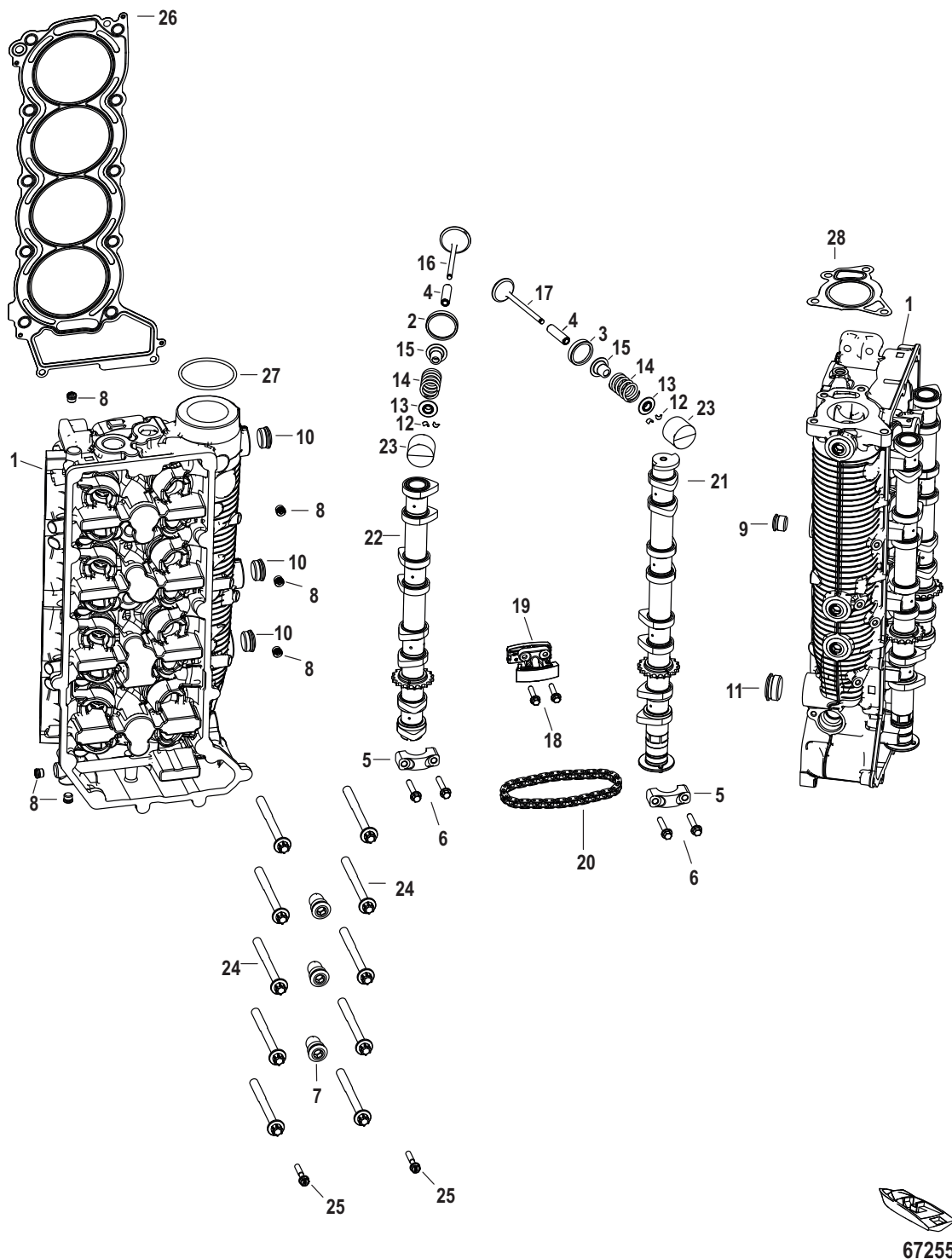
Cylinder Block

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0800	8M0142344	CYLINDER BLOCK		1	
2		NSS	NOT SOLD SEPARATE	Bedplate-Crankcase Cover	1	
3	1000	8M0142349	COVER		1	
4	0010	8M0080651	SCREW (M6 x 20)		5	
5	0019	8M0142352	PLUG 18 MM		1	
6	0025	8M0142353	O-RING (0.614 x 0.070)		1	
7	0017	893540	PIN Dowel, 8x12 long		6	
8	0019	8M0087447	PLUG (10MM)		2	
9	0027	8M0142348	GASKET Cover Plate		1	[1]
10	0010	8M0103809	SCREW (M6 x 40 MM) Stainless Steel		10	
11	0010	8M0142347	SCREW (M10 x 96 MM) HEX FLG HD		10	
12	0010	8M0142346	SCREW (M11 x 107 MM) 12 POINT HEX HEAD		10	
13	0019	8M0087454	PLUG (30 MM)		1	
14	0019	8M0142409	PLUG Balancer		1	
15	0000	8M0142421	BALANCE SHAFT		1	
16	0030	8M0142429	BEARING Ball		1	
17	0000	8M0142427	PLATE Retainer		1	
18	0010	8M0142428	SCREW (M5 x 12) HEX FLG		2	
19	0017	8M0142426	PIN Dowel		1	
20	0010	8M0142423	SCREW (M8 x 1.25) HEX FL SEMS		1	
21	0000	8M0142422	SPROCKET		1	
22	1000	8M0142410	COVER Balancer, Stamped		1	
23	0010	40011106	SCREW (M5 x 13) Stainless Steel		10	
24	0010	8M0103807	SCREW (M6 x 25 MM) Stainless Steel		2	
25	1100	8M0064752	END CAP Cam Tensioner		1	
26	0025	898836	O-RING Brown		1	[1]
27	0000	8M0142394	TENSIONER ASSEMBLY Timing Chain		1	
28	0010	8M0142399	CHAIN CAM DRIVE		1	
29	0010	8M0142395	CAM BOLT M12 Special Left Hand		2	
30	0000	8M0142390	SPROCKET Camshaft		2	
31	0010	8M0142400	GUIDE SHORT SPAN		2	
32	0010	8M0086569	SCREW Shoulder (M8 x 1.25)		2	
33	0000	8M0142393	GUIDE Cam Drive		1	
34	0000	8M0142392	GUIDE Moveable		1	
35	0010	8M0103821	SCREW		4	
36	0000	8M0142459	LIFTING EYE Port		1	
37	0000	8M0142448	LIFTING EYE Starboard		1	
-	0061	8M0142279	LONG BLOCK		1	
-	0000	8M0147117	POWERHEAD GASKET SET		1	

PART NOTES:

[1] - Component of Powerhead Gasket Set 8M0147117

Cylinder Head and Camshaft



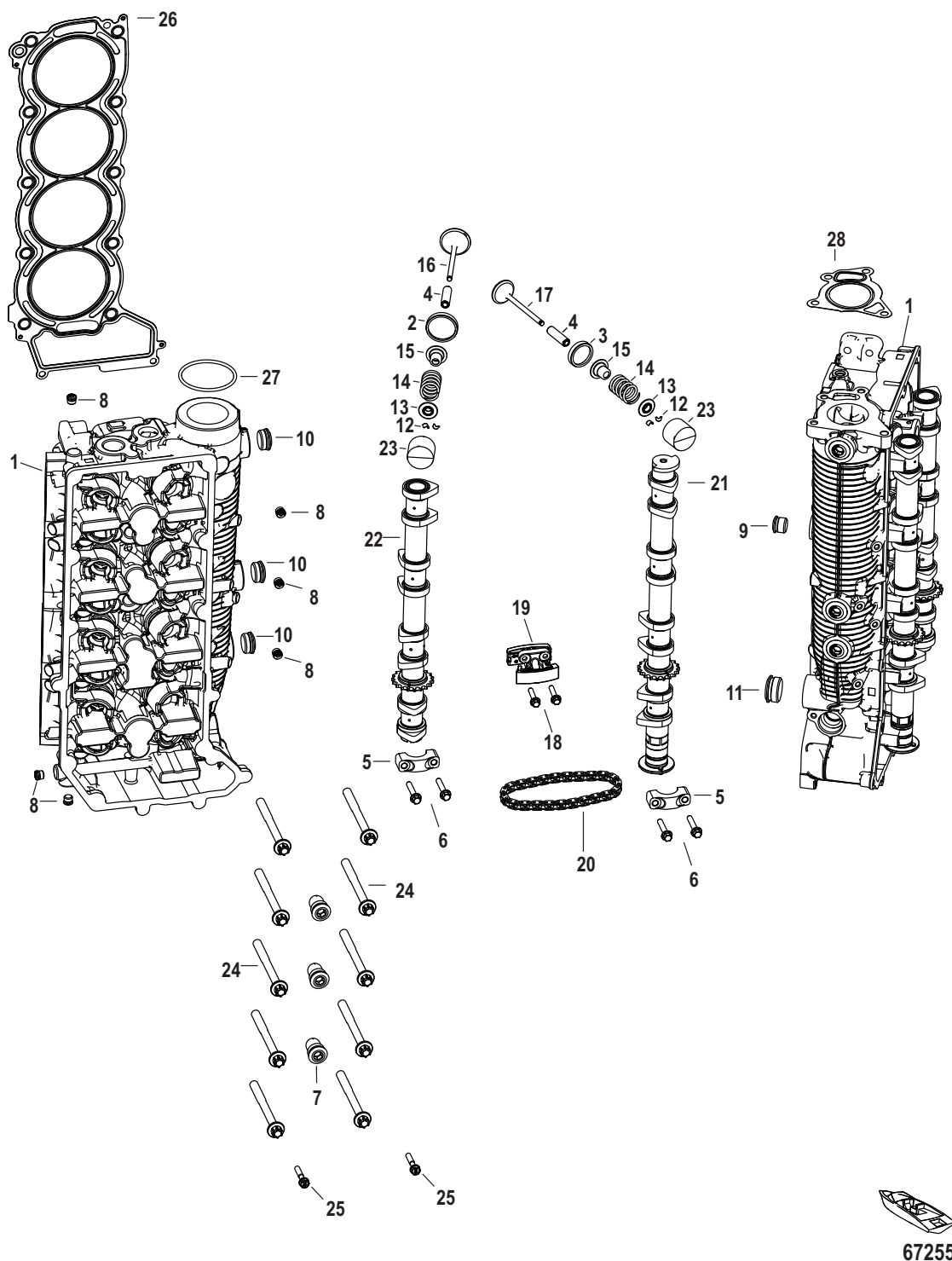
67255

Cylinder Head and Camshaft

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0900	8M0150214	CYLINDER HEAD ASSEMBLY Starboard	Starboard	1	
1	0900	8M0150215	CYLINDER HEAD ASSEMBLY Port	Port	1	
2	0000	8M0142354	VALVE Seat, Intake		16	
3	0000	8M0142355	VALVE Seat, Exhaust		16	
4	0000	8M0142358	VALVE Guide		32	
5		NSS	NOT SOLD SEPARATE	Cap-Camshaft	18	
6	0010	892454035	BOLT (M6 x 36)		36	
7	0019	8M0142357	PLUG 21 MM Special		6	
8	0019	8M0087447	PLUG (10MM)		12	
9	0019	8M0087451	PLUG (18MM)		2	
10	0019	8M0087453	PLUG (24 MM)		6	
11	0019	8M0087454	PLUG (30 MM)		2	
12	0028	8M0142364	VALVE Key		32	
13	0000	8M0142363	RETAINER		32	
14	0024	8M0142360	SPRING		32	
15	0000	8M0142359	SEAL Valve		32	
16	0000	8M0142361	VALVE Intake		16	
17	0000	8M0142362	VALVE Exhaust		16	
18	0010	892454030	SCREW (M6 x 30)		4	
19	0000	8M0142367	TENSIONER		2	
20	0000	8M0142366	CHAIN Cam to Cam		2	
21	0400	8M0142411	CAMSHAFT Exhaust, Starboard		1	
21	0400	8M0142416	CAMSHAFT Exhaust, Port		1	
22	0400	8M0142412	CAMSHAFT Intake, Starboard		1	
22	0400	8M0142415	CAMSHAFT Intake, Port		1	
23	0000	8M0142365	TAPPET (3.000)		32/AR	
23	0000	8M0142431	TAPPET (3.015)		32/AR	
23	0000	8M0142439	TAPPET (3.030)		32/AR	
23	0000	8M0142440	TAPPET (3.045)		32/AR	
23	0000	8M0142441	TAPPET (3.060)		32/AR	
23	0000	8M0142438	TAPPET (3.075)		32/AR	
23	0000	8M0142495	TAPPET (3.090)		32/AR	
23	0000	8M0142492	TAPPET (3.105)		32/AR	
23	0000	8M0142443	TAPPET (3.120)		32/AR	
23	0000	8M0142447	TAPPET (3.135)		32/AR	
23	0000	8M0142464	TAPPET (3.150)		32/AR	
23	0000	8M0142465	TAPPET (3.165)		32/AR	
23	0000	8M0142466	TAPPET (3.180)		32/AR	
23	0000	8M0142487	TAPPET (3.195)		32/AR	
23	0000	8M0142488	TAPPET (3.210)		32/AR	
23	0000	8M0142489	TAPPET (3.225)		32/AR	
23	0000	8M0142490	TAPPET (3.240)		32/AR	
23	0000	8M0142491	TAPPET (3.255)		32/AR	
23	0000	8M0142519	TAPPET (3.270)		32/AR	
23	0000	8M0142520	TAPPET (3.285)		32/AR	

Cylinder Head and Camshaft

Cylinder Head and Camshaft



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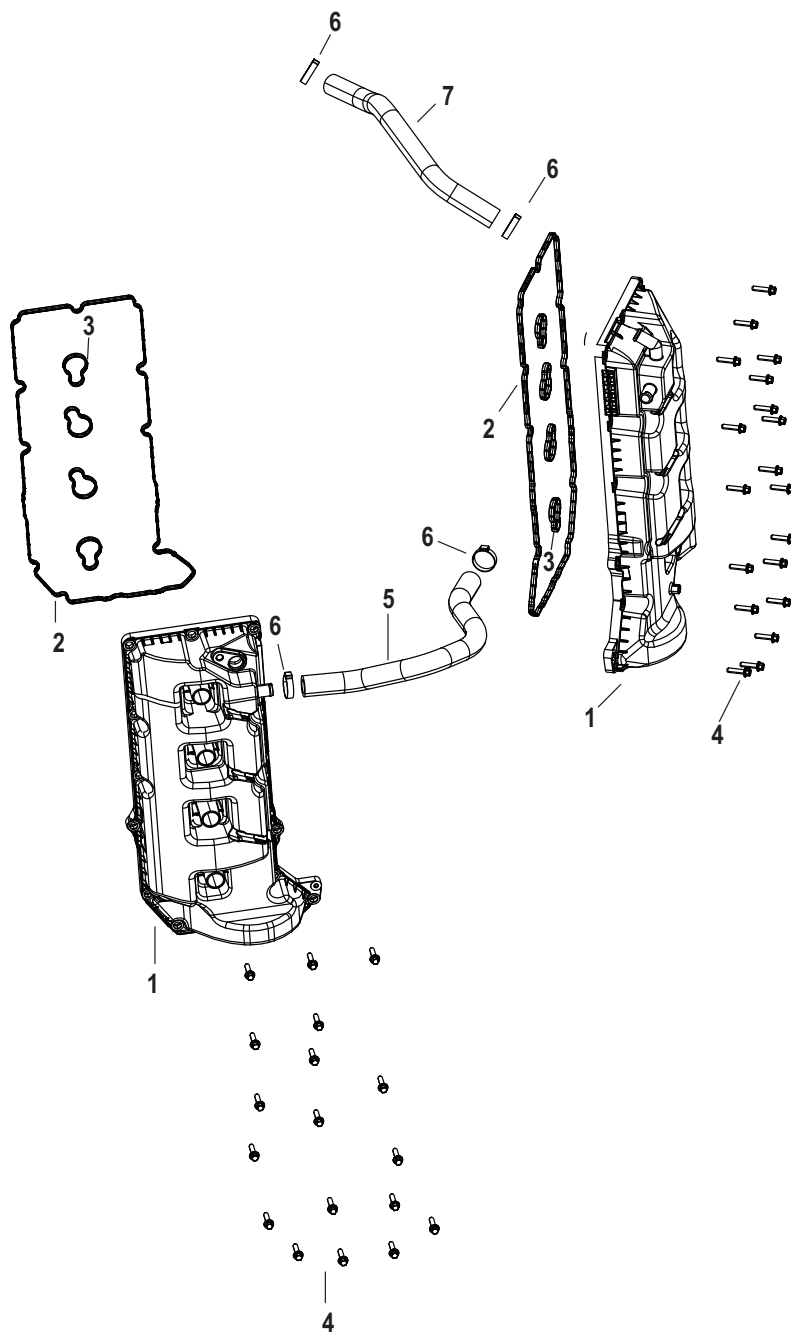
Cylinder Head and Camshaft

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
23	0000	8M0142521	TAPPET (3.300)		32/AR	
23	0000	8M0142525	TAPPET (3.315)		32/AR	
23	0000	8M0142527	TAPPET (3.330)		32/AR	
23	0000	8M0142532	TAPPET (3.345)		32/AR	
23	0000	8M0142613	TAPPET (3.360)		32/AR	
23	0000	8M0142252	TAPPET (3.375)		32/AR	
23	0000	8M0142255	TAPPET (3.390)		32/AR	
23	0000	8M0142256	TAPPET (3.405)		32/AR	
23	0000	8M0142257	TAPPET (3.420)		32/AR	
23	0000	8M0142258	TAPPET (3.435)		32/AR	
23	0000	8M0142261	TAPPET (3.450)		32/AR	
23	0000	8M0142263	TAPPET (3.465)		32/AR	
23	0000	8M0142277	TAPPET (3.480)		32/AR	
23	0000	8M0142291	TAPPET (3.495)		32/AR	
23	0000	8M0142292	TAPPET (3.510)		32/AR	
23	0000	8M0142666	TAPPET (3.525)		32/AR	
23	0000	8M0142667	TAPPET (3.540)		32/AR	
23	0000	8M0142668	TAPPET (3.555)		32/AR	
23	0000	8M0142669	TAPPET (3.570)		32/AR	
23	0000	8M0142670	TAPPET (3.585)		32/AR	
23	0000	8M0142698	TAPPET (3.600)		32/AR	
23	0000	8M0142699	TAPPET (3.615)		32/AR	
23	0000	8M0142700	TAPPET (3.630)		32/AR	
23	0000	8M0142701	TAPPET (3.645)		32/AR	
23	0000	8M0142702	TAPPET (3.660)		32/AR	
23	0000	8M0142703	TAPPET (3.675)		32/AR	
23	0000	8M0142704	TAPPET (3.690)		32/AR	
24	0010	8M0142369	SCREW (M10 x 107) TORX FLG HD		20	
25	0010	893754035	SCREW (M6 X 35)		4	
26	0027	8M0142273	GASKET Cylinder Head	Starboard	1	[1]
26	0027	8M0142272	GASKET Cylinder Head	Port	1	[1]
27	0025	8M0142368	O-RING (230 2.484 x .139)		1	[1]
28	0027	8M0142537	GASKET Exhaust Manifold		1	[1]
-	0061	8M0142279	LONG BLOCK		1	
-	0000	8M0147117	POWERHEAD GASKET SET		1	

PART NOTES:

[1] - Component of Powerhead Gasket Set 8M0147117

Camshaft Cover



67258

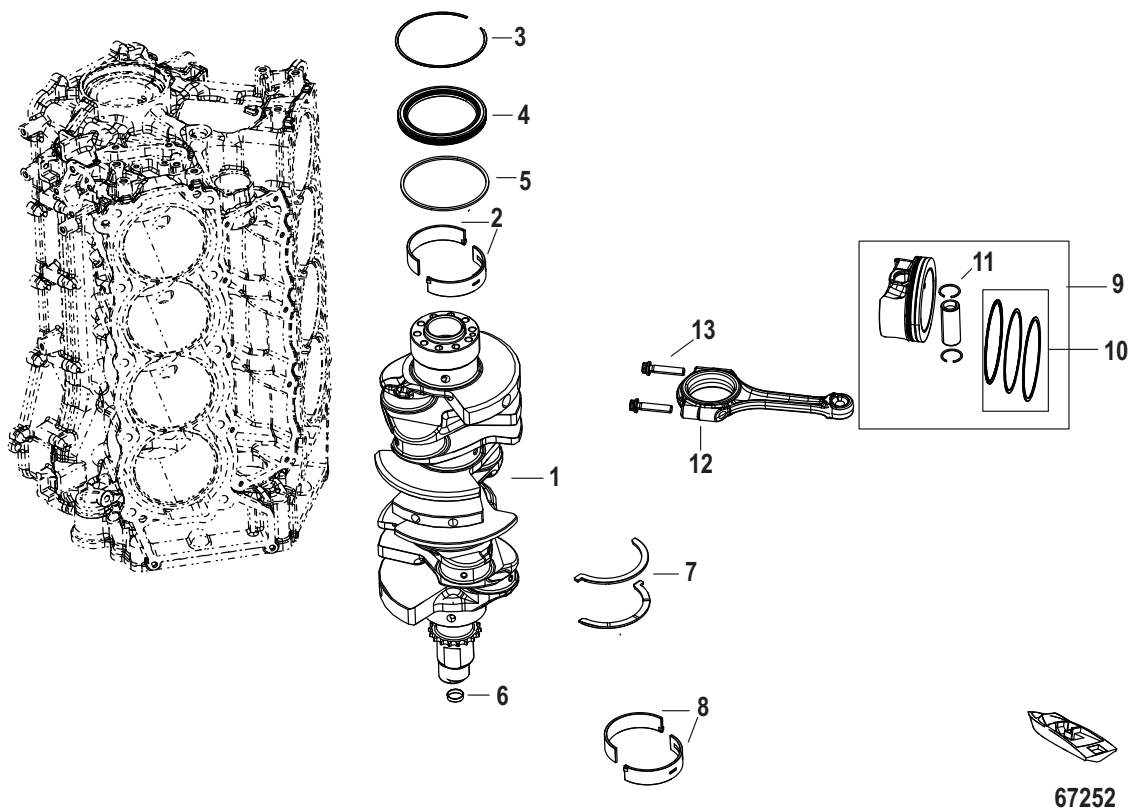
Camshaft Cover

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	8M0142282	CAMSHAFT COVER ASSEMBLY Starboard		1	
1	0000	8M0142281	CAMSHAFT COVER ASSEMBLY Port		1	
2	0025	8M0142284	SEAL Camshaft Cover, Starboard		1	[1]
2	0025	8M0142283	SEAL Camshaft Cover, Port		1	[1]
3	0025	8M0142285	SEAL Spark Plug		8	[1]
4	0010	8M0022324	SCREW (M6 x 25 MM)		38	
5	0032	8M0142472	HOSE Port to Starboard Breather		1	
6	0054	855228	CLAMP		4	
7	0032	8M0142473	HOSE Starboard Breather to Intake		1	
-	0000	8M0147117	POWERHEAD GASKET SET		1	

PART NOTES:

[1] - Component of Powerhead Gasket Set 8M0147117

Crankshaft, Pistons and Connecting Rods



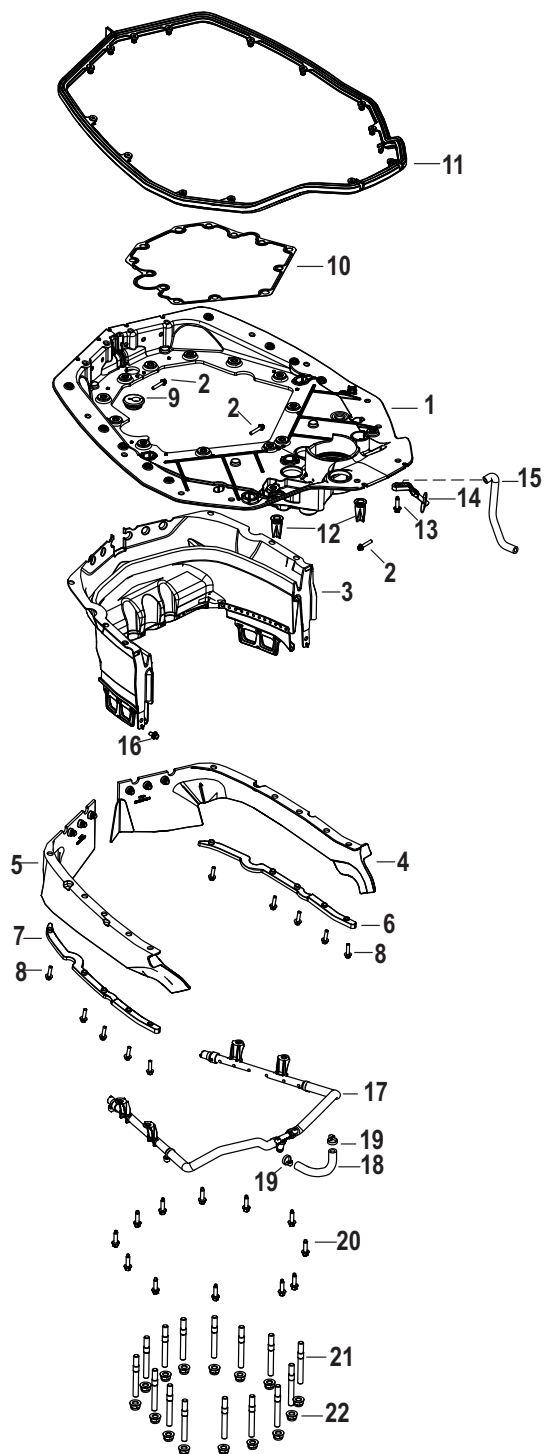
Crankshaft, Pistons and Connecting Rods

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0400	8M0142417	CRANKSHAFT		1	
2	0500	8M0147976	BEARING MAIN Green		AR	
2	0500	8M0147977	BEARING MAIN Blue		AR	
2	0500	8M0147978	BEARING MAIN White		AR	
2	0500	8M0147979	BEARING MAIN Orange		AR	
3	0053	8M0142386	RING RETAINING		1	
4	0026	8M0142379	SEAL Main Bearing		1	[1]
5	0023	8M0142385	SPACER		1	
6	0025	8M0034912	O-RING 3.78 X 21.32		1	[1]
7	0012	8M0142424	WASHER THRUST		2	
8	0500	8M0148077	BEARING Connecting Rod, Green		AR	
8	0500	8M0148078	BEARING Connecting Rod, Blue		AR	
8	0500	8M0148079	BEARING Connecting Rod, White		AR	
9	0700	8M0142575	PISTON ASSEMBLY		8	
10	0039	8M0142381	PISTON RING ASSEMBLY		8	
11	0040	8M0142383	CIRCLIP		16	
12	0600	8M0142418	CONNECTING ROD		8	
13	0010	8M6002637	BOLT Connecting Rod		16	
-	0061	8M0142279	LONG BLOCK		1	
-	0000	8M0147117	POWERHEAD GASKET SET		1	

PART NOTES:

[1] - Component of Powerhead Gasket Set 8M0147117

Adapter Plate



67181

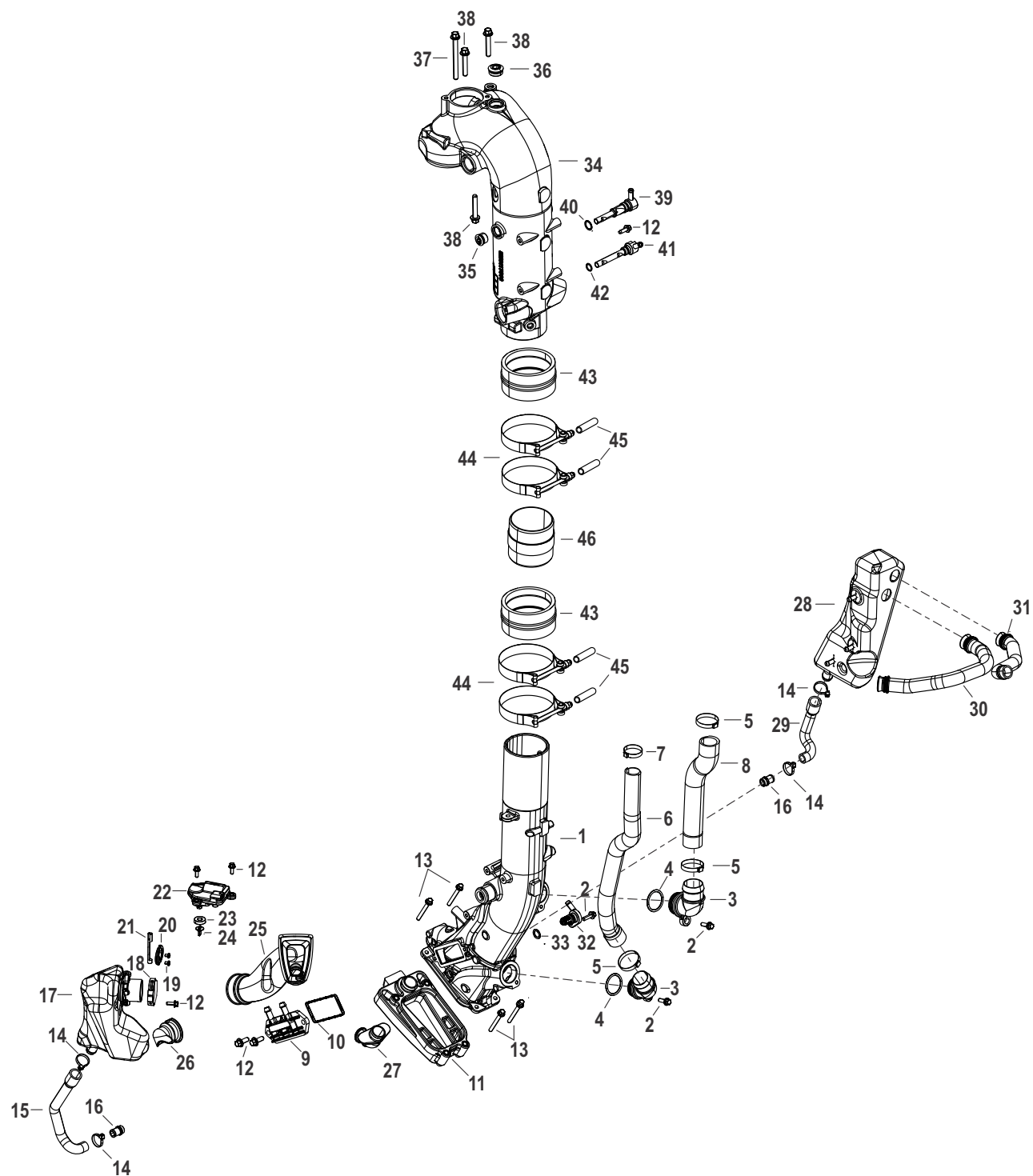
Adapter Plate

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	8M0142749	ADAPTER PLATE ASSEMBLY		1	
2	0010	8M0103808	SCREW (M6 x 30 MM) Stainless Steel		3	
3	0000	8M0142755	SOUND BLOCK		1	
4	0000	8M0142752	SEAL Lower Cowl-Starboard		1	
5	0000	8M0142751	SEAL Lower Cowl-Port		1	
6	0000	8M0142754	PLATE Lower Cowl-Port		1	
7	0000	8M0142753	PLATE Lower Cowl-Starboard		1	
8	0010	82104520	SCREW (M5 x 20)		10	
9	0025	8M0142750	GROMMET		1	
10	0027	8M0142274	GASKET	Adapter Plate to Cylinder Block	1	[1]
11	0000	8M0142962	SEAL Adapter Plate		1	
12	0000	8M0142710	DRAIN Cowl		2	
13	0010	8M0142708	SCREW (M6)		1	
14	0000	8M0142748	FITTING	Tell Tale	1	
15	0032	8M0142619	HOSE	Tell Tale to FSM	1	
16	0000	8M0151155	SCREW Nylon Push In		2	
17	0000	8M0146103	SPRAYER HOSE ASSEMBLY		1	
18	0032	8M0142618	HOSE		1	
19	0054	816311T	TIE STRAP (8.00 Inches)		2	
20	0010	8M0142708	SCREW (M6)		12	
21	0016	8M0142746	STUD (M10 x 81.5)		14	
22	0011	8M0142743	NUT (M10 x 1.5)		14	
-	0000	8M0147117	POWERHEAD GASKET SET		1	

PART NOTES:

[1] - Component of Powerhead Gasket Set 8M0147117

Exhaust



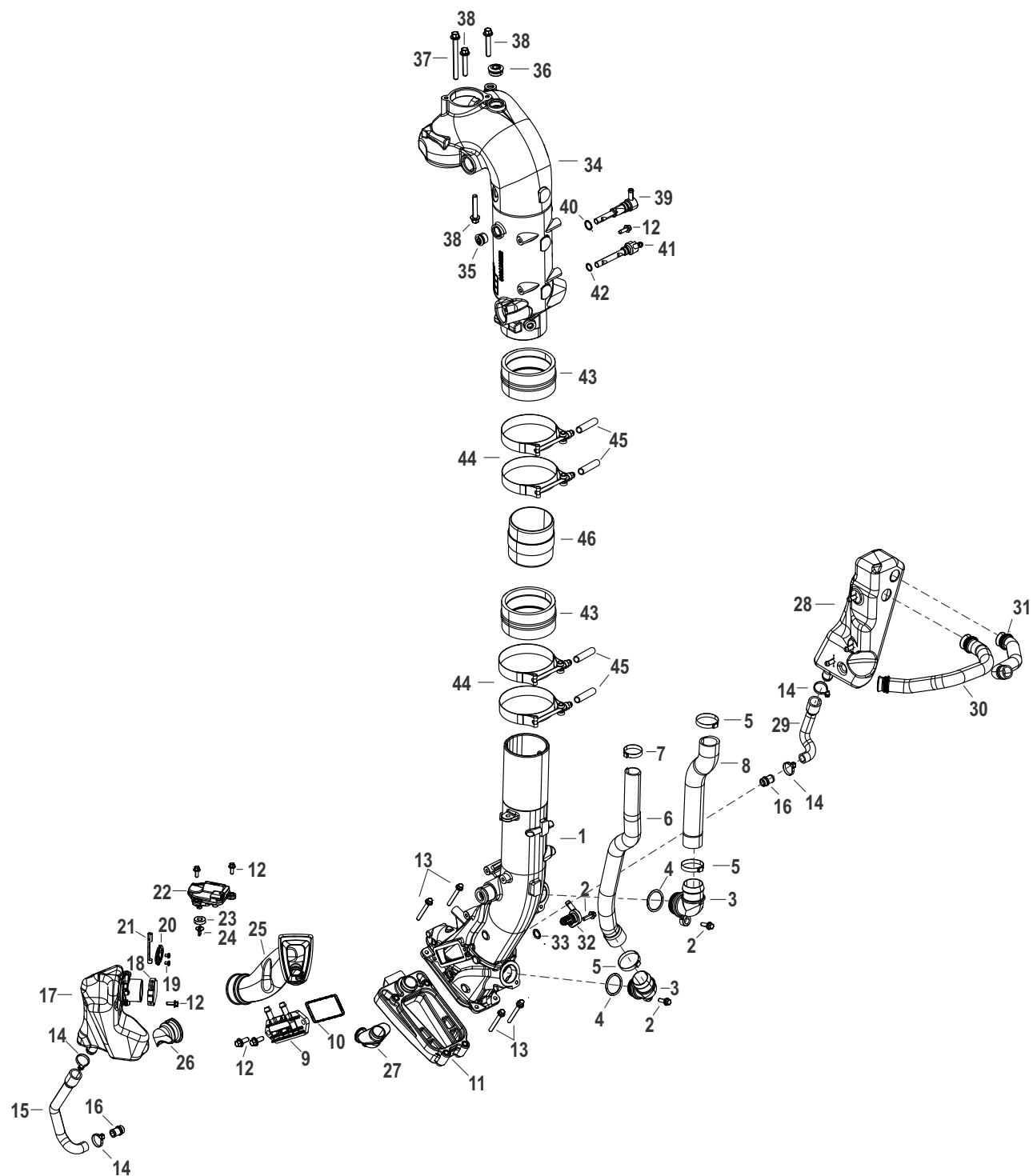
68746

Exhaust

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	8M0142728	PIPE Exhaust		1	
2	0010	8M0103806	SCREW (M6 x 20 MM) Stainless Steel		3	
3	0022	8M0142731	FITTING ELBOW		2	
4	0025	86614	O-RING (1.049 x .103)		2	[1]
5	0054	888988011	CLAMP (38.1 MM)		3	
6	0032	8M0142727	TUBE Water Outlet		1	
7	0054	8M0028753	CLAMP Oetiker (31.6 Diameter)		1	
8	0032	8M0142725	TUBE Water Inlet		1	
9	0035	8M0142719	STRAINER ASSEMBLY		1	
10	0026	8M0142720	SEAL		1	
11	0025	8M0142721	GROMMET Exhaust		1	
12	0010	8M0103805	SCREW (M6 x 16MM) Stainless Steel		6	
13	0010	8M0142726	SCREW (M6)		4	
14	0054	816311T	TIE STRAP (8.00 Inches)		4	
15	0032	8M0142738	HOSE	Drain-Port	1	
16	0022	8M0142729	FITTING		2	
17	0042	8M0142770	MUFFLER ASSEMBLY		1	
18	0054	8M0150862	CLAMP Pinch Ear		1	
19	0010	8M0142356	SCREW (M5 x 6)		2	
20	0000	8M0142596	PLATE Exhaust Valve		1	
21	0000	8M0142595	SHAFT Exhaust Valve		1	
22	0000	8M0142768	ACTUATOR		1	
23	0000	8M0142769	SEAL		1	
24	0000	8M0142773	COUPLER		1	
25	0000	8M0157304	GROMMET TUBE OUTLET		1	
26	0000	8M0142740	GROMMET		1	
27	0022	8M0142732	FITTING ELBOW		1	
28	0042	8M0142735	MUFFLER ASSEMBLY Starboard		1	
29	0032	8M0142739	HOSE	Drain-Starboard	1	
30	0032	8M0142741	HOSE Crossover, Idle Relief		1	
31	0032	8M0142766	HOSE	Idle Relief	1	
32	0000	8M0142730	FITTING		1	
33	0025	201951	O-RING (.487 x .103)		1	
34	0000	8M0142535	MANIFOLD Exhaust		1	
35	0019	8M0087451	PLUG (18MM)		1	
36	0019	8M0087453	PLUG (24 MM)		1	
37	0010	8M0142533	SCREW (M8 x 85)		1	
38	0010	88552645	SCREW (M8X45)		3	
39	0000	8M0142534	FITTING Sprayer		1	
40	0025	892446	O-RING (14 X 1.78 MM)		1	[1]
41	0022	8M0142536	FITTING Sprayer		1	
42	0025	863006	O-RING (10.82 x 1.78)		1	[1]
43	0000	8M0142538	COUPLING		2	
44	0054	8M0142541	CLAMP (93.7 MM DIA)		4	

Exhaust

Exhaust



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Cat.# 90-8M0145606

Exhaust

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
45	0019	8M0148727	CAP Vinyl		4	
46	0000	8M0149550	TUBE Exhaust		1	
-	0000	8M0147117	POWERHEAD GASKET SET		1	

PART NOTES:

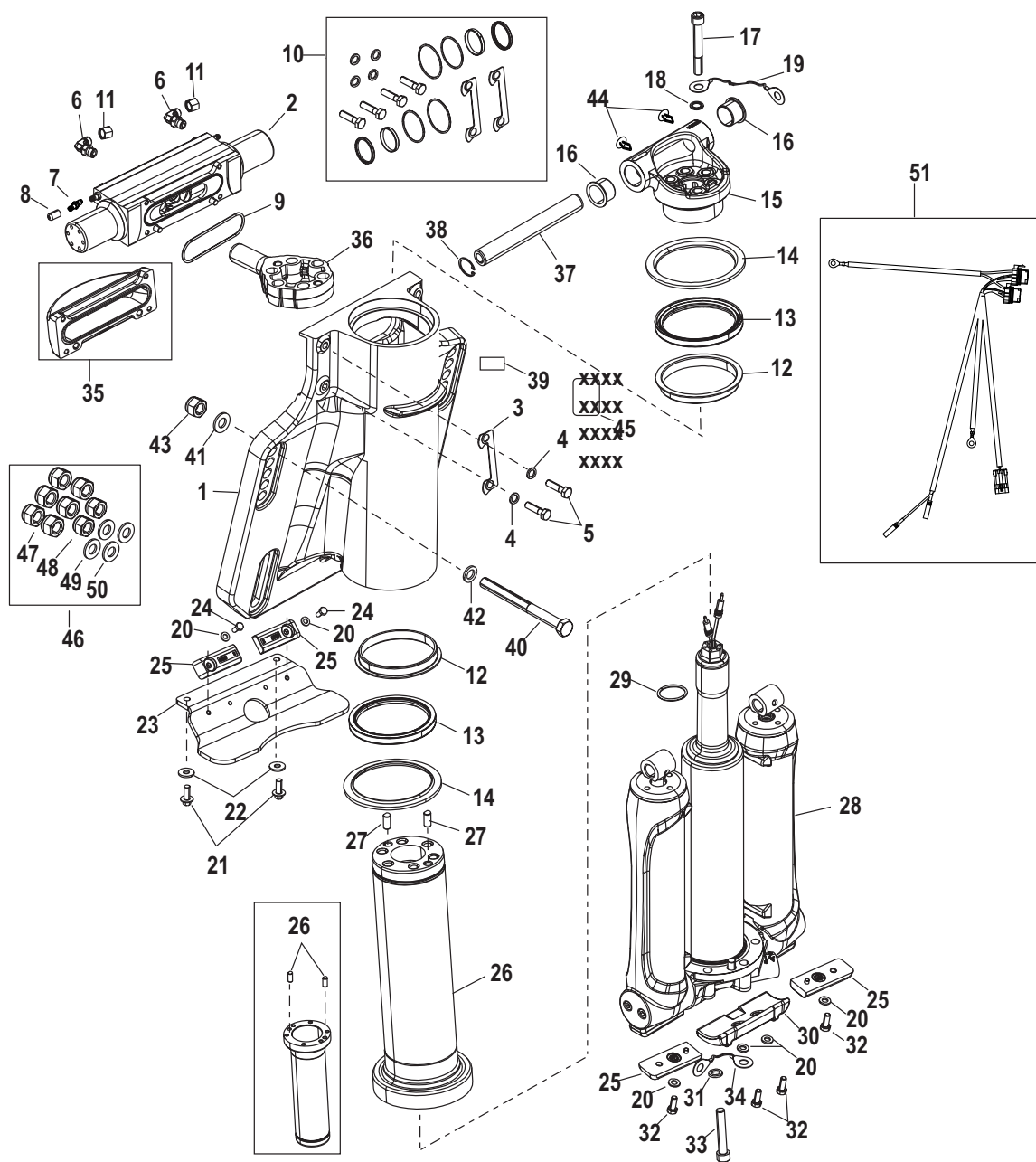
[1] - Component of Powerhead Gasket Set 8M0147117



Mount Cradle

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	8M0142819	MOUNT CRADLE		1	
2	0000	8M0142820	BRACKET		2	
3	0010	8M0142822	SCREW (M6 x T30)		8	
4	0000	8M0142713	CAP Chap Support		2	
5	0010	8M0142981	SCREW (M14x2.00x100) Hex Flg Hd		4	
6	0010	4010735	SCREW (M8 x 35)		4	
7	0014	8M0142816	WASHER Mount		4	
8	0012	8M0142711	WASHER (28.4 MM x 1.6 MM)		4	
9	0000	8M0142813	MOUNT Upper		4	
10	0017	8M0147872	PIN DOWEL		4	
11	0000	8M0142823	SUPPORT		2	
12	0000	880650003	SHAFT Tilt Lock		1	
13	0000	880649002	LEVER Tilt Lock		2	
14	0017	73194	PIN Roll (.125 x 1.12)		2	
15	0024	47968	SPRING		2	
16	0000	889540A03	CLUTCH KIT		2	
17	0031	8806641	BEARING (.625 Inch)		2	
18	0000	8M0109693	BRACKET Tilt Lock		1	
19	0000	8M0076907	PAD Tilt Lock		1	
20	0054	816311T	TIE STRAP (8.00 Inches)		1	
21	0000	8M0142710	DRAIN Cowl		2	
22	0010	8M0103805	SCREW (M6 x 16MM) Stainless Steel		2	
23	0000	8M0147884	INSERT SEAL STBD		2	
24	0010	8M0103806	SCREW (M6 x 20 MM) Stainless Steel		2	
25	0000	8M0142817	SNUBBER		2	
26	0000	8M0147892	FOAM CRADLE		2	
27	0000	8M0147883	INSERT SEAL PORT		2	
28	0017	895390	TILT PIN		1	
29	0017	8M0142821	PIN Rodeye		2	
30	0023	8M0085825	BEARING Flanged Journal		4	
31	0017	821539	PIN Trilobe		2	
32	0019	8M0142818	CAP		1	
33	0053	8M0038931	RING Retaining		1	
34	0010	889546	SCREW (M5 x 10)		1	
35	0000	8M0142815	TRIM POSITION SENSOR		1	
36	0010	40011107	SCREW (M5 x 16) Stainless Steel		2	
37	0000	8M0151153	RODEYE PIN CAP		1	

Power Trim/Transom Assembly



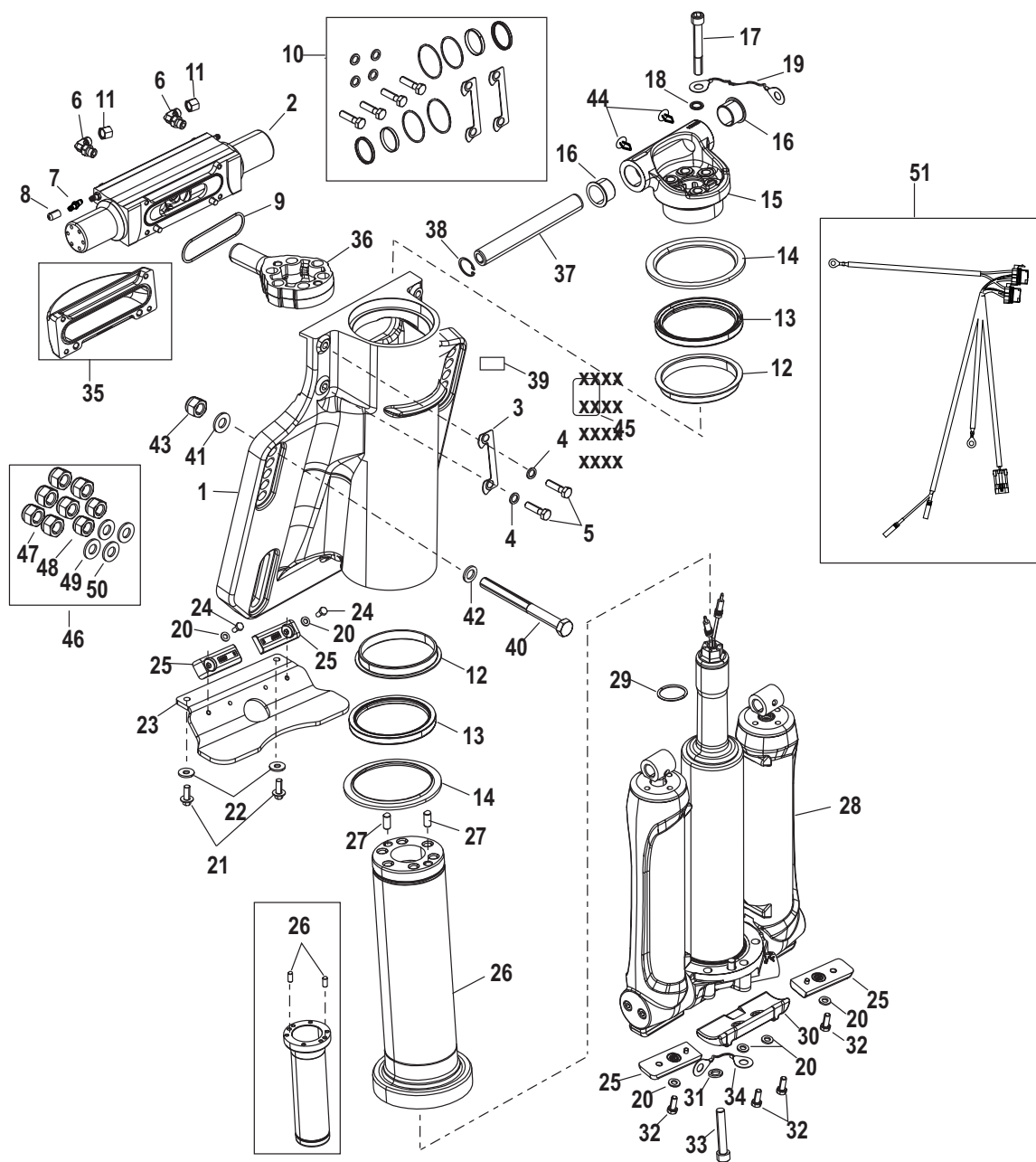
67186

Power Trim/Transom Assembly

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	8M0147728	PEDESTAL Silver		1	
2	0000	8M0118141	STEERING CYLINDER		1	
3	0000	893409	RETAINER		2	
4	0012	895853	WASHER		4	
5	0010	88509530	SCREW (M8 x 30)		4	
6	0022	889552	FITTING -6 ORB to -6 ORFS (90 Degree)		1	
7	0000	8M0141330	FITTING Bleeder		1	
8	0000	889550	CAP Bleeder - Vinyl		2	
9	0026	880667	SEAL		1	
10	0000	8M0045604	SEAL KIT Steering Cylinder		1	
11	0022	892524	FITTING		2	
12	0031	8806621	BEARING		2	
13	0026	880661	SEAL		2	
14	0031	8806561	BEARING		2	
15	0000	8M0174099	STEERING HEAD Gray		1	
16	0031	8806551	BEARING (1.25 Inch)		2	
17	0010	885094105	SCREW (M14 x 105)		6	
18	0012	885112	WASHER		7	
19	0000	8M0155769	GROUND STRAP		1	
20	0012	889545	WASHER		6	
21	0010	4010720	SCREW (M8 x 20)		2	
22	0012	72397	WASHER		2	
23	0000	8M0045157	PLATE Deflector (Black)		1	
24	0010	4000327	SCREW (M6 x 14)		2	
25	0097	893404	ANODE		4	
26	0000	880660T02	TUBE Steering		1	
27	0017	885111	PIN Dowel (.375 x .875)		6/8	
28	0000	8M0142342	POWER TRIM ASSEMBLY		1	
29	0025	895854	O-RING		1	
30	0097	880653	ANODE		1	
31	0012	889549	WASHER		4	
32	0010	889543016	BOLT		4	
33	0010	88510450	SCREW		4	
34	0000	88238T24	CABLE ASSEMBLY		1	
35	0000	893405T	COVER		1	
36	0000	880665T01	ARM Steering		1	
37	0017	895390	TILT PIN		1	
38	0053	8M0038931	RING Retaining		1	
39		NSS	NOT SOLD SEPARATE Decal-Serial Overlamine		1	
40	0010	8M0038370	SCREW (.500-20 x 5.50)		4	
41	0012	28421	WASHER (1.5 x 3.05 x 0.13) Stainless Steel		4	
42	0012	895062	WASHER		4	
43	0011	82671117	NUT (.500-20)		4	
44	0019	95925	PLUG		2	

Power Trim/Transom Assembly

Power Trim/Transom Assembly

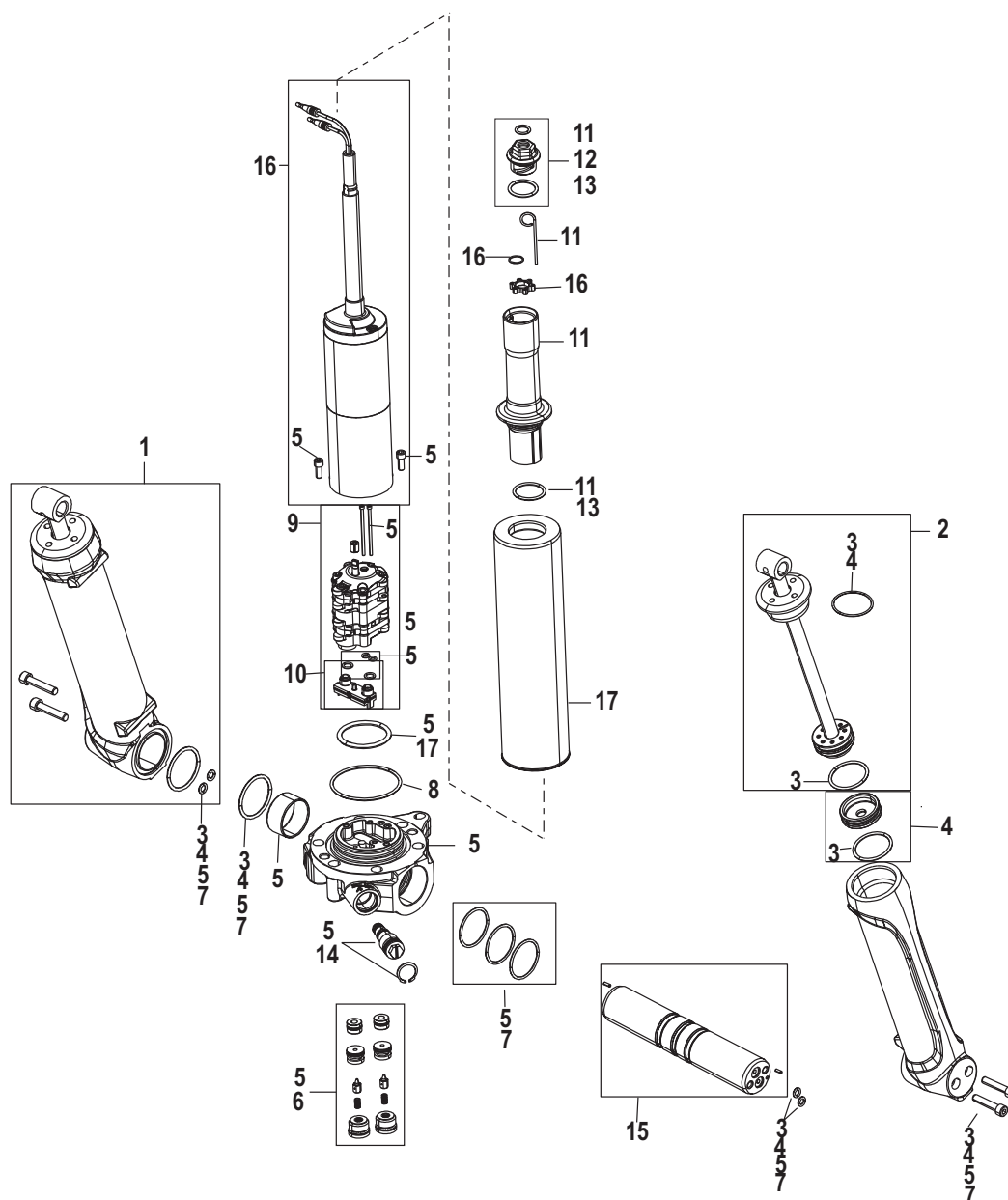


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Power Trim/Transom Assembly

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
45	0037	8M0043059	DECAL Warning		1	
46	0011	8M0109756	DOUBLE NUT KIT Transom Bolt	Optional for 300 HP	1	
47	0011	8M0104274	NUT (.500-20) HEX, Brass		6	
48	0011	82671117	NUT (.500-20)		2	
49	0012	28421	WASHER (1.5 x 3.05 x 0.13) Stainless Steel		2	
50	0012	54012	WASHER (.530 x .870 x .105) Stainless Steel		2	
51	0084	8M0142682	WIRE HARNESS Trim		1	

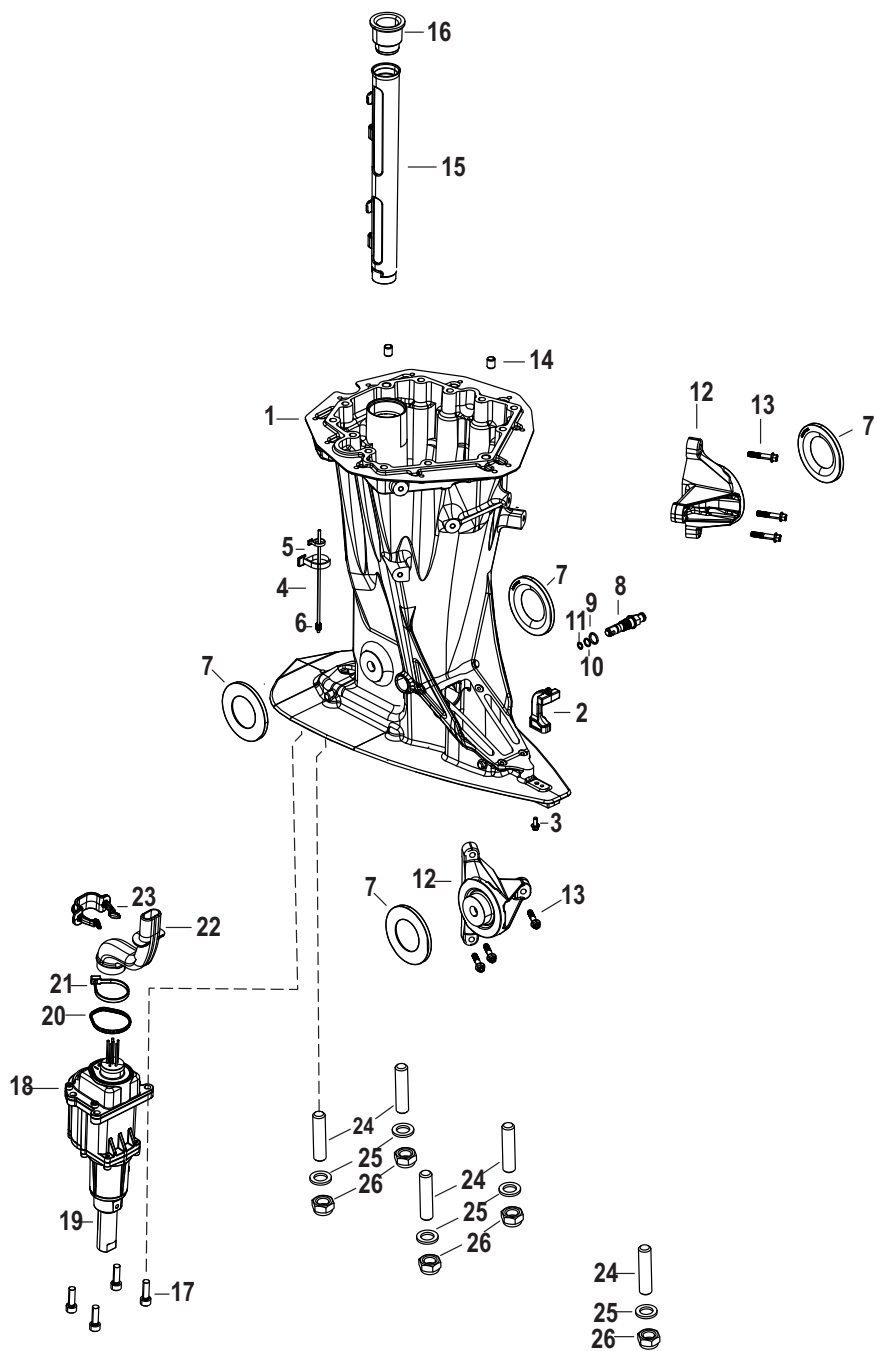
Power Trim Components



Power Trim Components

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	8M0118298	TRIM CYLINDER KIT		2	
2	0000	8M0118299	TRIM ROD KIT		2	
3	0000	896158A01	O-RING KIT		2	
4	0000	896159A01	PISTON KIT		2	
5	0000	896166A01	MANIFOLD KIT Trim		1	
6	0000	896165A01	CHECK KIT Trim PO		1	
7	0000	896160A01	O-RING KIT		1	
8	0025	8M0010183	O-RING		1	
9	0000	896163A01	PUMP KIT Trim		1	
10	0035	896164A01	TRIM FILTER KIT		1	
11	0000	896162A01	TRIM NECK KIT		1	
12	0025	895854A01	O-RING KIT		1	
13	0019	893419	CAP KIT		1	
14	0000	893420A01	MANUAL RELEASE KIT		1	
15	0017	893408A01	PIN KIT Trim		1	
16	0000	896161A02	TRIM MOTOR KIT		1	
17	0000	896167A01	RESERVOIR KIT		1	

Driveshaft Housing

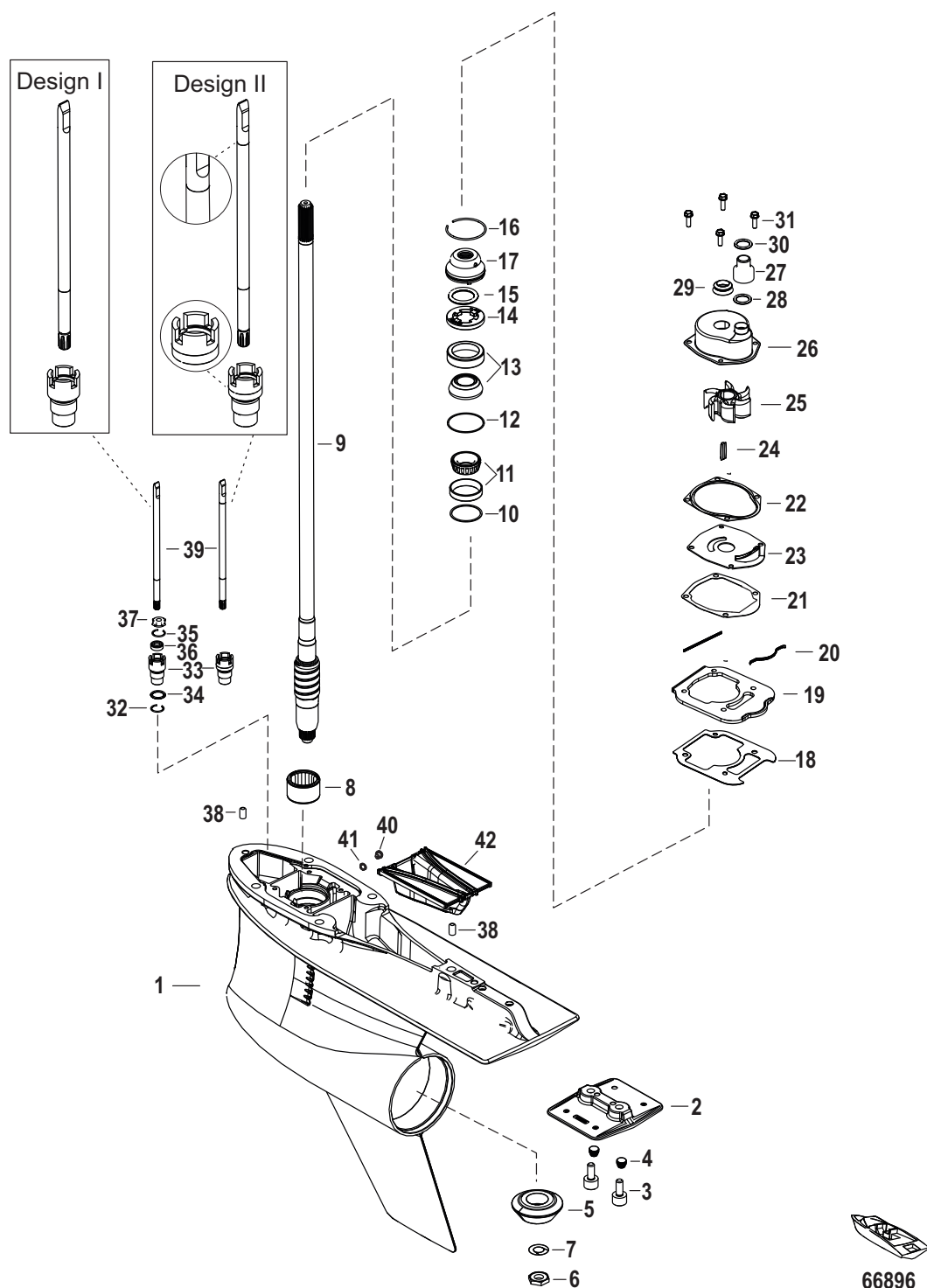


67392

Driveshaft Housing

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	1500	8M0142776	HOUSING Driveshaft, Silver		1	
2	0000	8M0142782	BRACKET ASSEMBLY		1	
3	0010	88552514	SCREW (M6 x 14 MM) Stainless Steel		1	
4	0032	85944975	TUBING (72.00 Inches Bulk)		1	
5	0054	816311T	TIE STRAP (8.00 Inches)		2	
6	0022	8M0142714	FITTING		1	
7	0012	8M0142778	WASHER Mount Snubber		4	
8	0019	8M0112869	OIL PLUG ASSEMBLY		1	
9	0025	85045	O-RING (.551 x .070)		1	
10	0025	863006	O-RING (10.82 x 1.78)		1	
11	0025	8M0036228	O-RING (8.1 X 1.6)		1	
12	0000	8M0142777	BRACKET		2	
13	0010	8M0142580	SCREW		6	
14	0017	821327	PIN Dowel		2	
15	0000	8M0142784	BRACKET Shift Harness		1	
16	0000	8M0142785	BRACKET Shift Harness		1	
17	0010	8M0142829	SCREW (M6 x 20)		4	
18	0000	8M0142253	SHIFT ACTUATOR		1	
19	0000	8M0147857	SHAFT Coupling		1	
20	0025	8M0142978	SEAL ACTUATOR		1	
21	0000	69355	TIE STRAP (5.50 Inches)		1	
22	0085	8M0147674	BOOT Shift Actuator Wires		1	
23	0054	8M0147675	CLIP		1	
24	0016	8M0008031	STUD (M12 x 1.75 x 52)	Long	5	
24	0016	8M0142781	STUD (M12 x 179)	XLong	5	
24	0016	8M0142788	STUD (M12 x 306)	XXLong	5	
25	0012	856982	WASHER (.500 x .810 x .090) Stainless Steel		5	
26	0011	896895	NUT (M12)		5	

Gear Housing, Driveshaft, 5.44 Torpedo

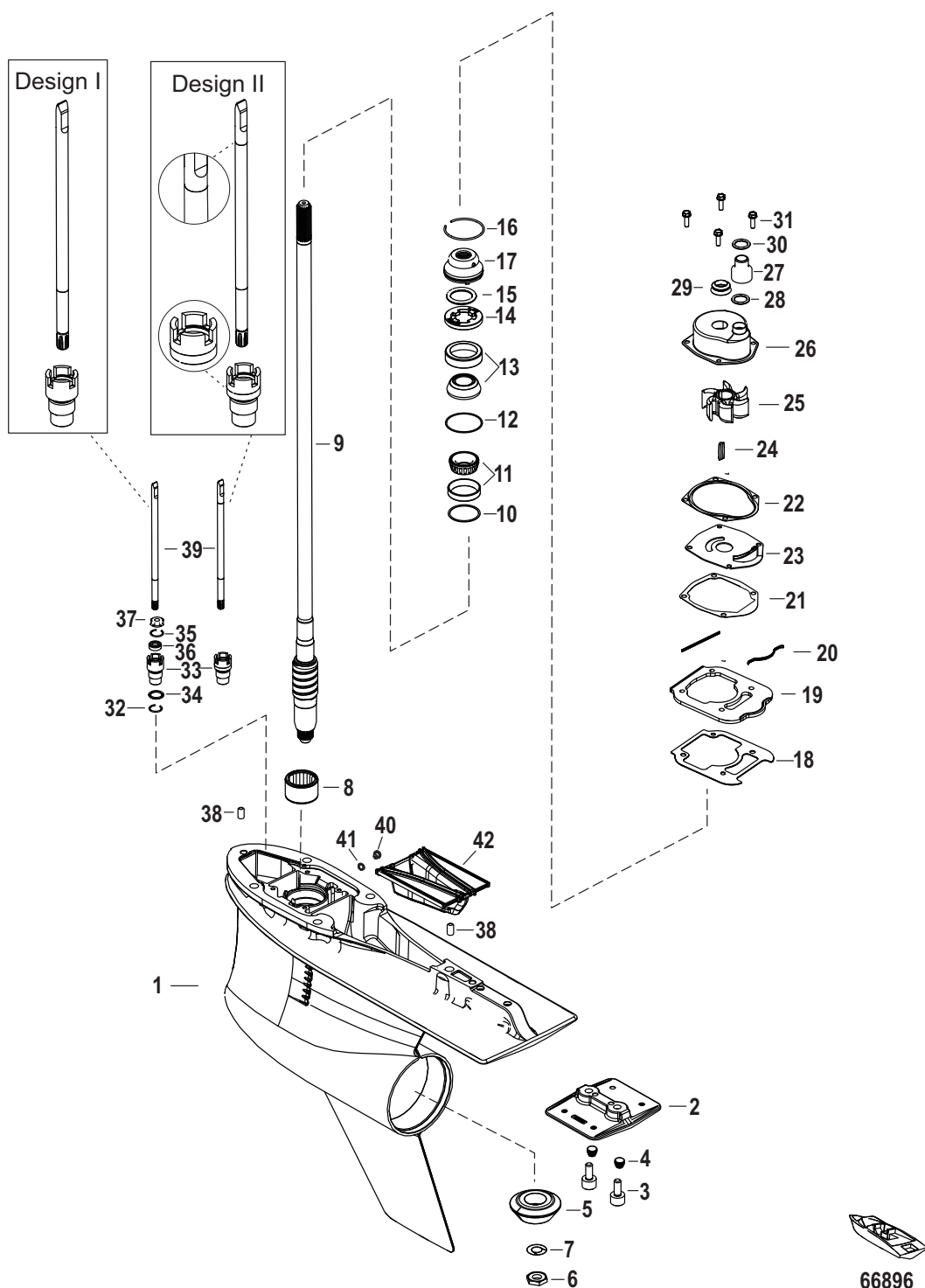


Gear Housing, Driveshaft, 5.44 Torpedo

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	1600	8M0142323	GEAR HOUSING ASSEMBLY Silver (Cambered) (Standard Long) (1.85)		1	
-	1600	8M0142324	GEAR HOUSING ASSEMBLY Silver (Cambered) (Standard X-Long) (1.85)		1	
-	1600	8M0142326	GEAR HOUSING ASSEMBLY Silver (Cambered) (Standard XX-Long) (1.85)		1	
-	1600	8M0142328	GEAR HOUSING ASSEMBLY Silver (Cambered) (Counter Rotation Long) (1.85)		1	
-	1600	8M0142325	GEAR HOUSING ASSEMBLY Silver (Cambered) (Counter Rotation X-Long) (1.85)		1	
-	1600	8M0142327	GEAR HOUSING ASSEMBLY Silver (Cambered) (Counter Rotation XX-Long) (1.85)		1	
-	1600	8M0142335	GEAR HOUSING ASSEMBLY Silver (Cambered Long) (1.75)		1	
-	1600	8M0142337	GEAR HOUSING ASSEMBLY Silver (Cambered) (Standard X-Long) (1.75)		1	
-	1600	8M0142339	GEAR HOUSING ASSEMBLY Silver (Cambered) (Standard XX-Long) (1.75)		1	
-	1600	8M0142336	GEAR HOUSING ASSEMBLY Silver (Cambered) (Counter Rotation Long) (1.75)		1	
-	1600	8M0142338	GEAR HOUSING ASSEMBLY Silver (Cambered) (Counter Rotation X-Long) (1.75)		1	
-	1600	8M0142340	GEAR HOUSING ASSEMBLY Silver (Cambered) (Counter Rotation XX-Long) (1.75)		1	
-	1600	8M0142329	GEAR HOUSING ASSEMBLY Silver (Standard Long) (1.75) (SeaPro)		1	
-	1600	8M0142331	GEAR HOUSING ASSEMBLY Silver (Standard X-Long) (1.75) (SeaPro)		1	
-	1600	8M0142333	GEAR HOUSING ASSEMBLY Silver (Standard XX-Long) (1.75) (SeaPro)		1	
-	1600	8M0142330	GEAR HOUSING ASSEMBLY Silver (Counter Rotation Long) (1.75) (SeaPro)		1	
-	1600	8M0142332	GEAR HOUSING ASSEMBLY Silver (Counter Rotation X-Long) (1.75) (SeaPro)		1	
-	1600	8M0142334	GEAR HOUSING ASSEMBLY Silver (Counter Rotation XX-Long) (1.75) (SeaPro)		1	
1	1600	8M0142888	GEAR HOUSING ASSEMBLY Basic, Silver		1	
1	1600	8M0145769	GEAR HOUSING ASSEMBLY Basic, Silver (Cambered) (Standard)		1	
1	1600	8M0145770	GEAR HOUSING ASSEMBLY Basic, Silver (Cambered) (Counter Rotation)		1	

Gear Housing, Driveshaft, 5.44 Torpedo

Gear Housing, Driveshaft, 5.44 Torpedo

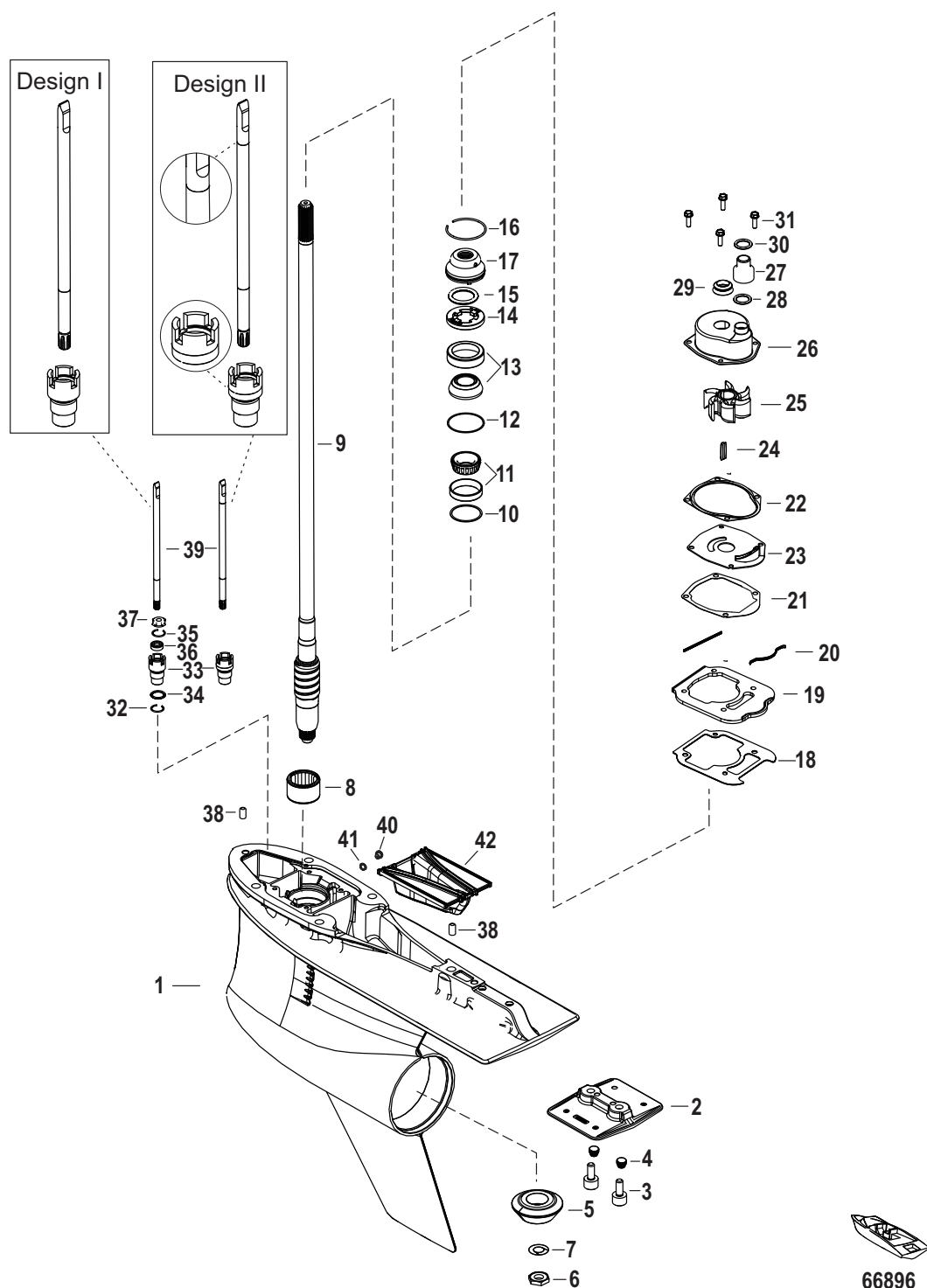


Gear Housing, Driveshaft, 5.44 Torpedo

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	1600	8M0145772	GEAR HOUSING ASSEMBLY Basic, Silver (1.75) (SeaPro)		1	
2	0097	8M0137814	ANODE ANTIVENT PLATE		1	
3	0010	8M0142850	SCREW (M10 X 25)		2	
4	0019	8M0142878	PLUG Screw		2	
5	0043	8M0146648	GEAR SET Forward Gear Pinion 12/21	(1.75:1)	1	[1]
5	0043	8M0146649	GEAR SET Forward Gear Pinion 13/24	(1.85:1)	1	[2]
5	0043	8M0146659	GEAR SET Forward Gear Pinion 12/21	(1.75:1) Counter	1	[3]
5	0043	8M0146667	GEAR SET Forward Gear Pinion 13/24	(1.85:1) Counter	1	[4]
6	0011	8M0046636	NUT		1	[5]
7	0012	8M0062703	WASHER		2	[6]
8	0031	8M0045676	BEARING Roller		1	
9	0045	8M0146065	DRIVESHAFT KIT Long		1	[7]
9	0045	8M0146066	DRIVESHAFT KIT X-Long		1	[8]
9	0045	8M0146067	DRIVESHAFT KIT XX-Long		1	[9]
10	0015	8M0063268	SHIM SET		1	[5]
11	0031	8M0146553	BEARING ASSEMBLY Cup/Cone		1	[10]
12	0015	8M0063267	SHIM SET		1	[5]
13	0031	8M0146566	BEARING ASSEMBLY Cup/Cone		1	[10]
14	0000	8245191	RETAINER		1	
15	0025	8M0142854	O RING (2.175 x .103)		1	
16	0053	880719	RING Retaining		1	
17	0000	8M0046297	OIL SEAL CARRIER ASSEMBLY		1	
18	0027	8M0146938	GASKET Water Pump Base		1	
19	0000	8M0142869	COVER HOUSING Gearcase		1	
20	0025	8M0142659	SEAL		2	
21	0027	8M0112903	GASKET Rubber Molded Steel		1	
22	0027	8172771	GASKET		1	[10]
23	0000	8172761	FACEPLATE		1	
24	0028	8M0032833	KEY		1	
25	0047	43026T2	IMPELLER		1	[11]
26	0000	817275A1	HOUSING KIT Water Pump		1	
27	0000	8M0142435	COUPLING Water Pump		1	
28	0025	21836	O-RING (.796 x .139)		1	
29	0026	8M0142851	VRING Face Seal		1	
30	0025	8M0142712	O-RING (0.796 x 0.139)		1	
31	0010	1993720	SCREW (M6 x 20)		4	
32	0053	8M0142866	RING Retaining		1	[10]
33	0023	8M0142859	BUSHING Shift Shaft	Design I	1	
33	0023	8M0164967	BUSHING Shift Shaft	Design II	1	[12]
34	0025	8M0142860	O-RING		1	
35	0053	8M0046563	RETAINING RING		1	
36	0026	8164641	SEAL Oil		1	

Gear Housing, Driveshaft, 5.44 Torpedo

Gear Housing, Driveshaft, 5.44 Torpedo



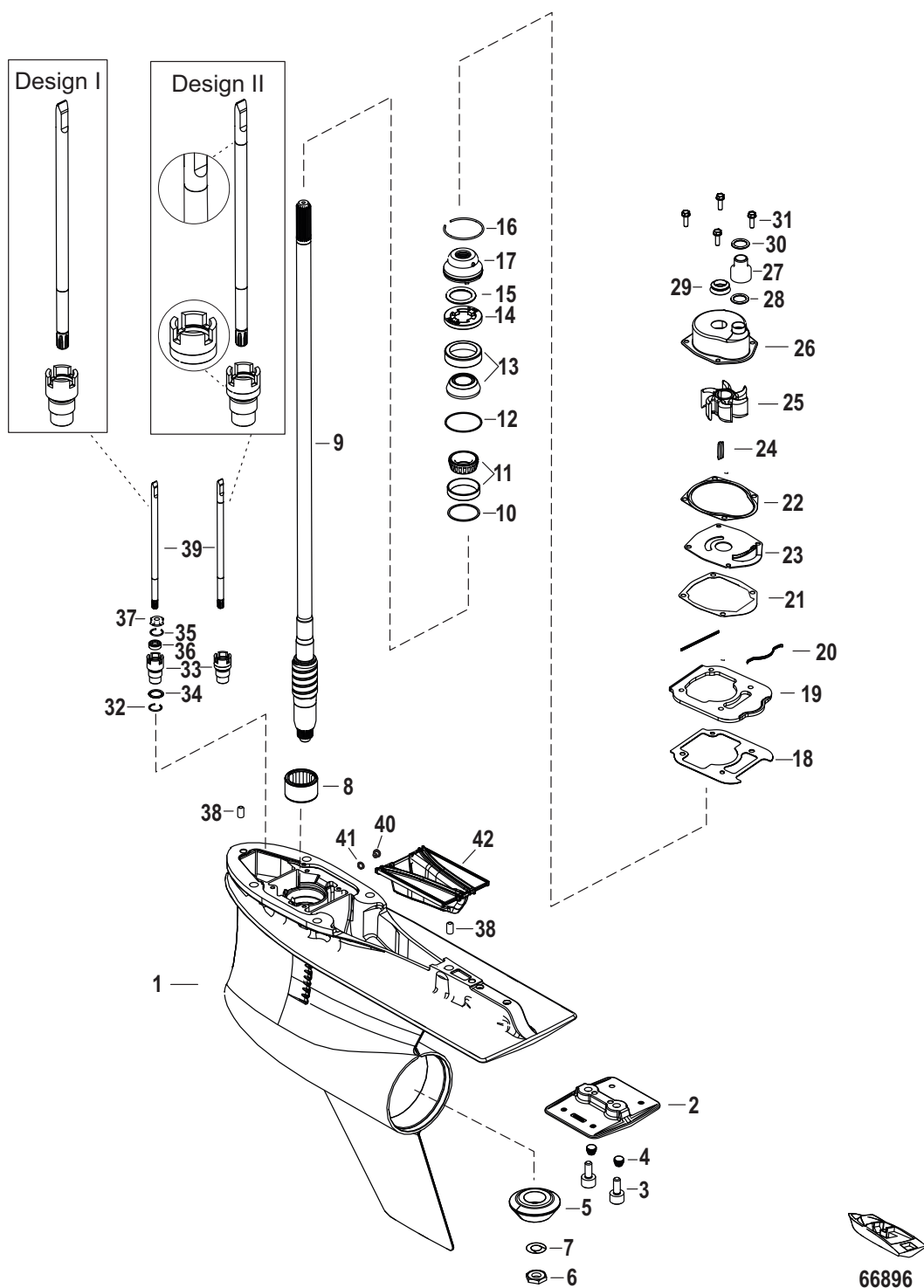
Gear Housing, Driveshaft, 5.44 Torpedo

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
37	0012	77674	WASHER		1	
38	0017	8M0084244	PIN Dowel		2	
39	0000	8M0142858	SHIFT SHAFT Long	Design I	1	[13]
39		8M0164968	SHIFT SHAFT Long Includes Bushing Design II	Design II	1	[14]
39	0000	8M0142865	SHIFT SHAFT X-Long	Design I	1	[15]
39	0000	8M0164969	SHIFT SHAFT X-Long Includes Bushing Design II	Design II	1	[16]
39	0000	8M0142885	SHIFT SHAFT XX-Long	Design I	1	[17]
39	0000	8M0164970	SHIFT SHAFT XX-Long Includes Bushing Design II	Design II	1	[18]
40	0010	79953A04	PLUG ASSEMBLY (.375-16 x .250)	SeaPro	2	
41	0026	830749	SEAL	SeaPro	2	
42	0042	8M0142786	MUFFLER Lower Exhaust		1	
-	0047	8M0142980	IMPELLER REPAIR KIT		1	
-	0026	8M0142979	SEAL KIT		1	

PART NOTES:

- [1] - Component of Gear Set 8M0146648
- [2] - Component of Gear Set 8M0146649
- [3] - Component of Gear Set 8M0146659
- [4] - Component of Gear Set 8M0146667
- [5] - Component of Driveshaft Kit 5.44 8M0146065
Component of Driveshaft Kit 5.44 8M0146066
Component of Driveshaft Kit 5.44 8M0146067
Component of Driveshaft Kit 5.44 8M0168204
Component of Driveshaft Kit 5.44 8M0168208
Component of Driveshaft Kit 5.44 8M0168210
Component of Gear Set 8M0146659
Component of Gear Set 8M0146667
Component of Gear Set 8M0146648
Component of Gear Set 8M0146649
- [6] - Component of Gear Set 8M0146659
Component of Gear Set 8M0146667
Component of Gear Set 8M0146648
Component of Gear Set 8M0146649
- [7] - Component of Driveshaft Kit 5.44 8M0146065
Component of Driveshaft Kit 5.44 8M0168204
- [8] - Component of Driveshaft Kit 5.44 8M0146066
Component of Driveshaft Kit 5.44 8M0168208
- [9] - Component of Driveshaft Kit 5.44 8M0146067
Component of Driveshaft Kit 5.44 8M0168210
- [10] - Component of Driveshaft Kit 5.44 8M0146065
Component of Driveshaft Kit 5.44 8M0146066
Component of Driveshaft Kit 5.44 8M0146067
Component of Driveshaft Kit 5.44 8M0168204
Component of Driveshaft Kit 5.44 8M0168208
Component of Driveshaft Kit 5.44 8M0168210
- [11] - Alternate part numbers:
43026Q02QS
43026T 2Service Part

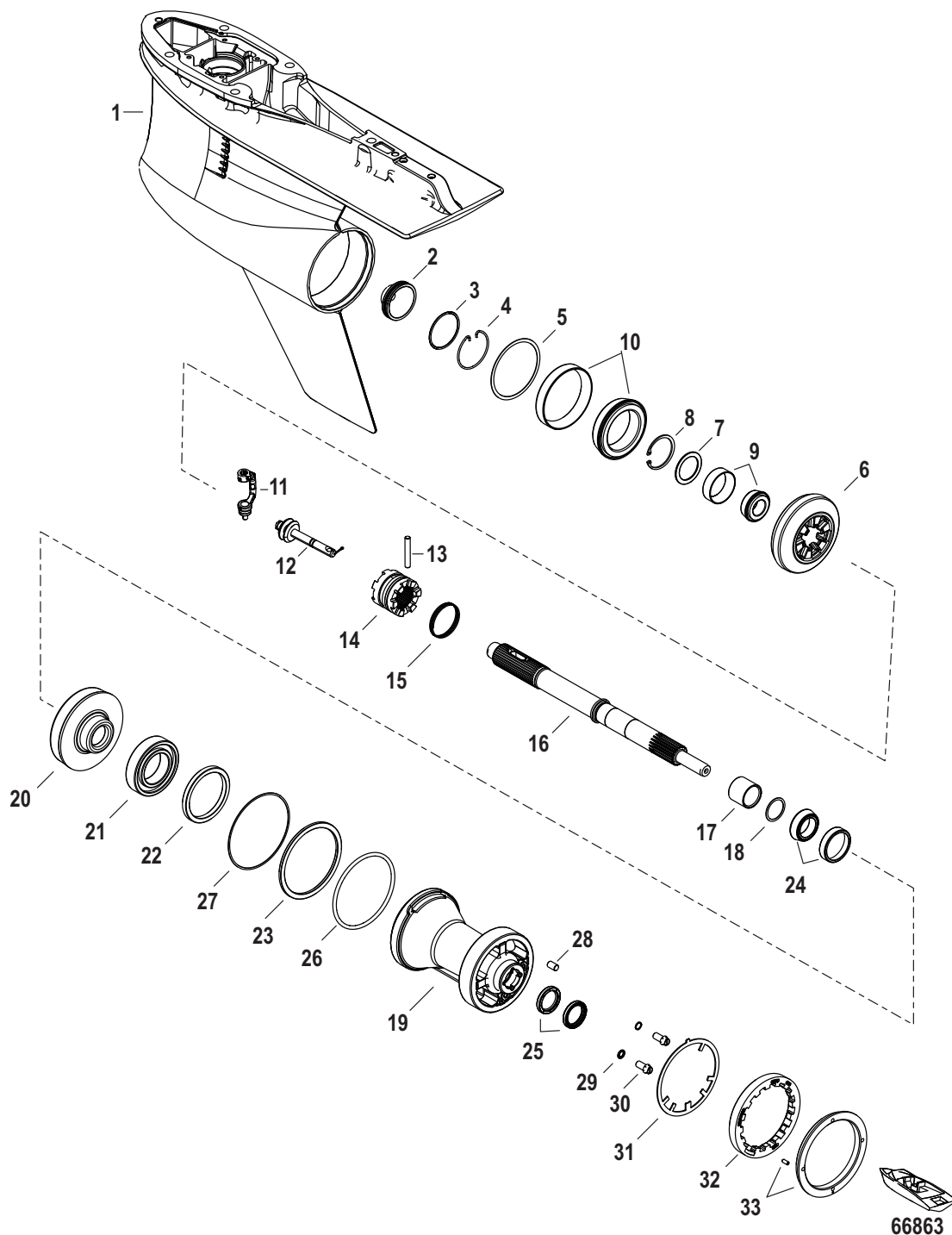
Gear Housing, Driveshaft, 5.44 Torpedo



Gear Housing, Driveshaft, 5.44 Torpedo

- [12] - Component of Driveshaft Kit 5.44 8M0168204
Component of Driveshaft Kit 5.44 8M0168208
Component of Driveshaft Kit 5.44 8M0168210
- [13] - Component of Driveshaft Kit 5.44 8M0146065
- [14] - Component of Driveshaft Kit 5.44 8M0168204
- [15] - Component of Driveshaft Kit 5.44 8M0146066
- [16] - Component of Driveshaft Kit 5.44 8M0168208
- [17] - Component of Driveshaft Kit 5.44 8M0146067
- [18] - Component of Driveshaft Kit 5.44 8M0168210

Gear Housing, Prop Shaft - Standard Rotation, 5.44 Torpedo



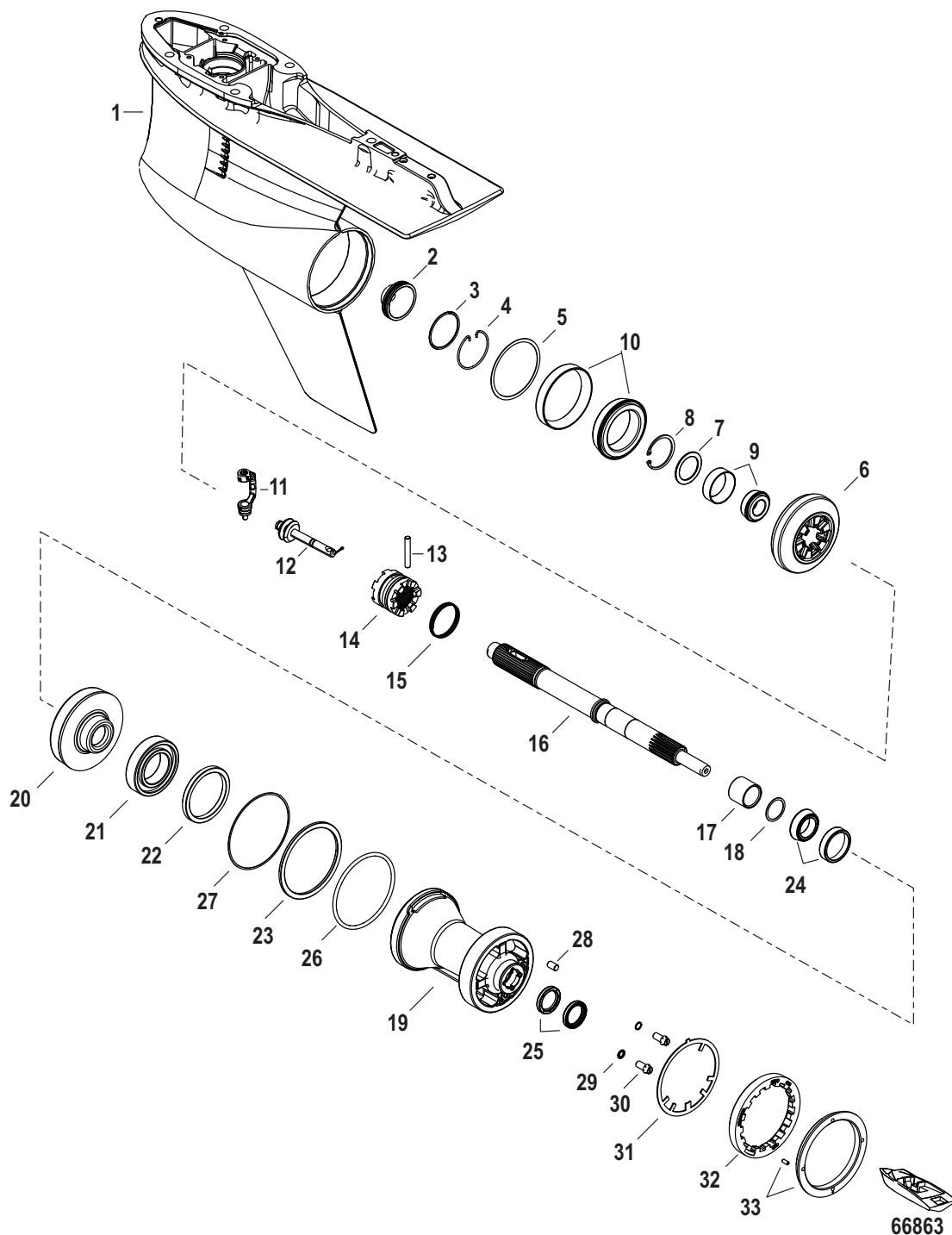
Gear Housing, Prop Shaft - Standard Rotation, 5.44 Torpedo

Gear Housing, Prop Shaft - Standard Rotation, 5.44 Torpedo

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	1600	8M0142323	GEAR HOUSING ASSEMBLY Silver (Cambered) (Standard Long) (1.85)		1	
-	1600	8M0142324	GEAR HOUSING ASSEMBLY Silver (Cambered) (Standard X-Long) (1.85)		1	
-	1600	8M0142326	GEAR HOUSING ASSEMBLY Silver (Cambered) (Standard XX-Long) (1.85)		1	
-	1600	8M0142335	GEAR HOUSING ASSEMBLY Silver (Cambered Long) (1.75)		1	
-	1600	8M0142337	GEAR HOUSING ASSEMBLY Silver (Cambered) (Standard X-Long) (1.75)		1	
-	1600	8M0142339	GEAR HOUSING ASSEMBLY Silver (Cambered) (Standard XX-Long) (1.75)		1	
-	1600	8M0142329	GEAR HOUSING ASSEMBLY Silver (Standard Long) (1.75) (SeaPro)		1	
-	1600	8M0142331	GEAR HOUSING ASSEMBLY Silver (Standard X-Long) (1.75) (SeaPro)		1	
-	1600	8M0142333	GEAR HOUSING ASSEMBLY Silver (Standard XX-Long) (1.75) (SeaPro)		1	
1	1600	8M0142888	GEAR HOUSING ASSEMBLY Basic, Silver		1	
1	1600	8M0145769	GEAR HOUSING ASSEMBLY Basic, Silver (Cambered) (Standard)		1	
1	1600	8M0145772	GEAR HOUSING ASSEMBLY Basic, Silver (1.75) (SeaPro)		1	
2	0019	8M0142853	PLUG Torpedo		1	
3	0025	8M0142854	O RING (2.175 x .103)		1	
4	0053	880719	RING Retaining		1	
5	0015	8M0063270	SHIM SET		1	
6	0043	8M0146648	GEAR SET Forward Gear Pinion 12/21	(1.75:1)	1	
6	0043	8M0146649	GEAR SET Forward Gear Pinion 13/24	(1.85:1)	1	
7	0012	8M0053823	THRUST WASHER		1	
8	0053	8M0051043	RETAINING RING		1	
9	0031	8M0142835	BEARING Roller Tapered		1	
10	0031	8M0142836	BEARING Roller Tapered		1	
11	0000	8M0046215	CRANK, Shifter 1/4 Pivot Pin		1	
12	0000	8M0142857	SPOOL		1	
13	0017	8M0045493	PIN		1	
14	0052	8M0142871	CLUTCH Sliding 6 Jaw		1	
15	0024	8M0050575	SPRING		1	
16	0044	8M0142877	SHAFT PROPELLER		1	
17	0023	8M0064306	SPACER		1	
18	0015	8M0076745	SHIM SET		1	
18	0012	8M0050423	WASHER .020		AR	
18	0012	8M0050424	WASHER .022		AR	
18	0012	8M0050425	WASHER .024		AR	

Gear Housing, Prop Shaft - Standard Rotation, 5.44 Torpedo

Gear Housing, Prop Shaft - Standard Rotation, 5.44 Torpedo



Gear Housing, Prop Shaft - Standard Rotation, 5.44 Torpedo

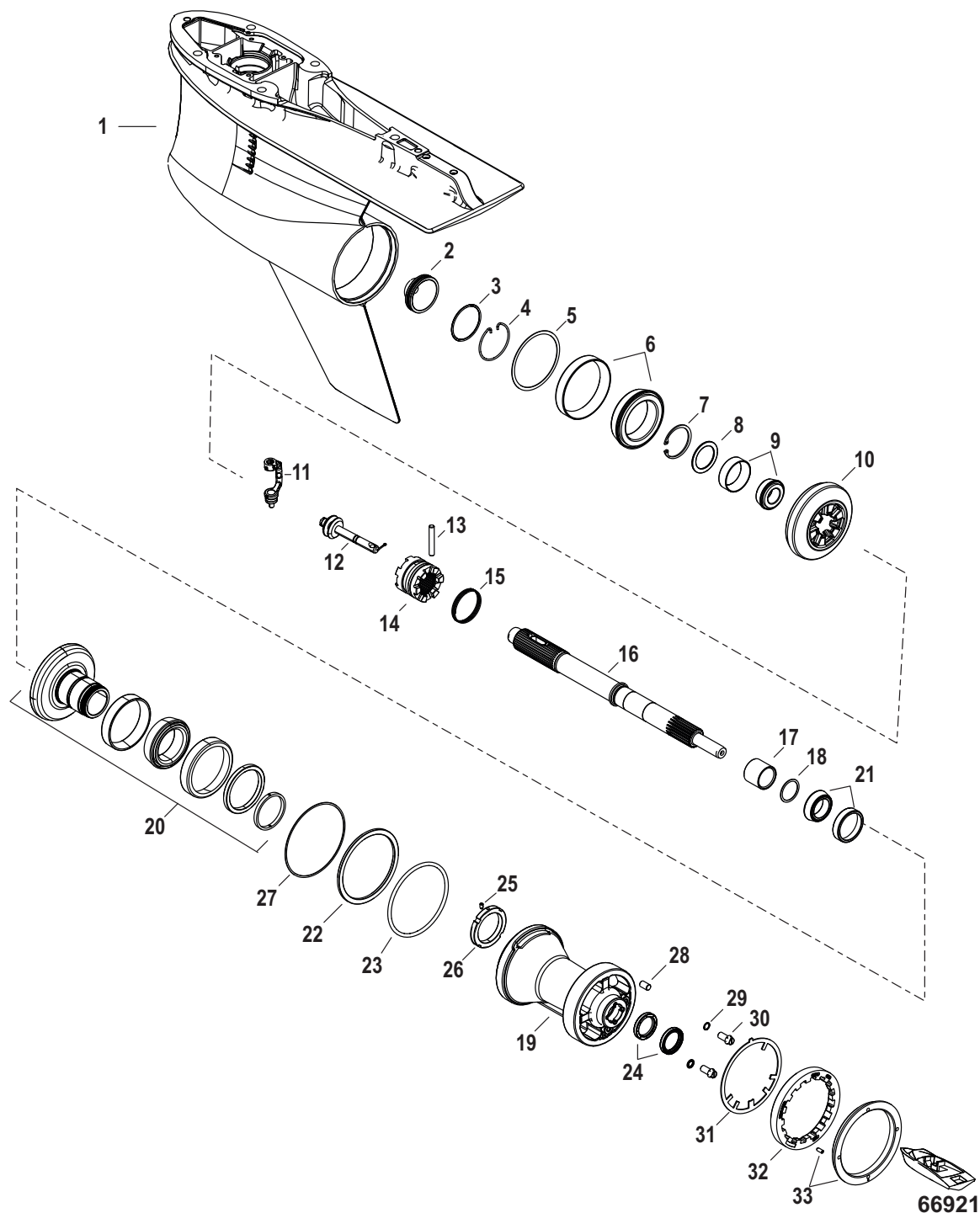
Gear Housing, Prop Shaft - Standard Rotation, 5.44 Torpedo

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
18	0012	8M0050427	WASHER .026		AR	
18	0012	8M0050428	WASHER .028		AR	
18	0012	8M0050429	WASHER .030		AR	
18	0012	8M0050430	WASHER .032		AR	
18	0012	8M0050431	WASHER .034		AR	
18	0012	8M0050432	WASHER .036		AR	
18	0012	8M0050433	WASHER .038		AR	
18	0012	8M0050434	WASHER .040		AR	
18	0012	8M0050435	WASHER .042		AR	
18	0012	8M0050436	WASHER .044		AR	
18	0012	8M0050437	WASHER .046		AR	
18	0012	8M0050438	WASHER .048		AR	
18	0012	8M0050439	WASHER .050		AR	
19	0000	8M0146058	BEARING CARRIER ASSEMBLY RH	(1.75)	1	
19	0000	8M0146059	BEARING CARRIER ASSEMBLY RH	(1.85)	1	
20	0043	8M0142874	GEAR Reverse	12/21 (1.75:1)	1	
20	0043	8M0146658	GEAR Reverse	13/24 (1.85:1)	1	
21	0030	8M0142873	BEARING		1	
22	0023	8M0142875	SPACER		1	
23	0012	8M0046569	RING Thrust		1	
24	0031	8M0148319	BEARING Cup/Cone		1	[1]
25	0026	888483	SEAL Oil		2	
26	0025	8M0000190	O-RING (4.475 x .210)		1	
27	0015	8M0146386	SHIM SET		1	[2]
28	0017	8M0109164	PIN		1	
29	0026	830749	SEAL		2	[3]
30	0010	8M0071653	SCREW Special		2	
31	0014	8M0108527	WASHER Tab		1	[3]
32	0000	8M0111653	NUT Retainer		1	
33	0000	8M0050821	COVER KIT Flush, Standard		1	
-	0026	8M0142979	SEAL KIT		1	

PART NOTES:

- [1] - Component of Gear Set 8M0146659
Component of Gear Set 8M0146667
- [2] - Component of Gear Set 8M0146648
Component of Gear Set 8M0146649
- [3] - Component of Driveshaft Kit 5.44 8M0146065
Component of Driveshaft Kit 5.44 8M0146066
Component of Driveshaft Kit 5.44 8M0146067
Component of Driveshaft Kit 5.44 8M0168204
Component of Driveshaft Kit 5.44 8M0168208
Component of Driveshaft Kit 5.44 8M0168210

Gear Housing, Prop Shaft - Counter Rotation, 5.44 Torpedo

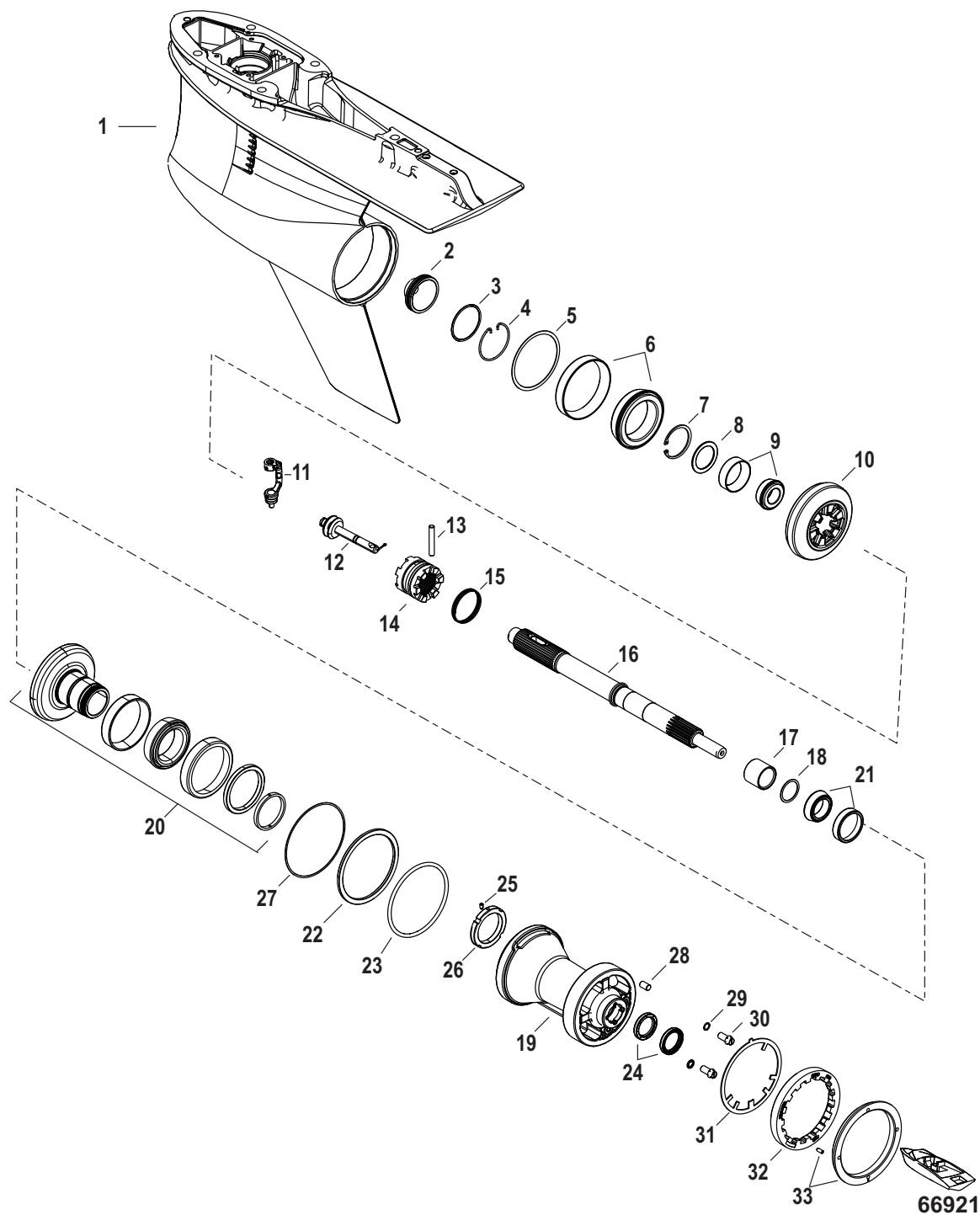


Gear Housing, Prop Shaft - Counter Rotation, 5.44 Torpedo

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	1600	8M0142328	GEAR HOUSING ASSEMBLY Silver (Cambered) (Counter Rotation Long) (1.85)		1	
-	1600	8M0142325	GEAR HOUSING ASSEMBLY Silver (Cambered) (Counter Rotation X-Long) (1.85)		1	
-	1600	8M0142327	GEAR HOUSING ASSEMBLY Silver (Cambered) (Counter Rotation XX-Long) (1.85)		1	
-	1600	8M0142336	GEAR HOUSING ASSEMBLY Silver (Cambered) (Counter Rotation Long) (1.75)		1	
-	1600	8M0142338	GEAR HOUSING ASSEMBLY Silver (Cambered) (Counter Rotation X-Long) (1.75)		1	
-	1600	8M0142340	GEAR HOUSING ASSEMBLY Silver (Cambered) (Counter Rotation XX-Long) (1.75)		1	
-	1600	8M0142330	GEAR HOUSING ASSEMBLY Silver (Counter Rotation Long) (1.75) (SeaPro)		1	
-	1600	8M0142332	GEAR HOUSING ASSEMBLY Silver (Counter Rotation X-Long) (1.75) (SeaPro)		1	
-	1600	8M0142334	GEAR HOUSING ASSEMBLY Silver (Counter Rotation XX-Long) (1.75) (SeaPro)		1	
1	1600	8M0142888	GEAR HOUSING ASSEMBLY Basic, Silver		1	
1	1600	8M0145770	GEAR HOUSING ASSEMBLY Basic, Silver (Cambered) (Counter Rotation)		1	
1	1600	8M0145772	GEAR HOUSING ASSEMBLY Basic, Silver (1.75) (SeaPro)		1	
2	0019	8M0142853	PLUG Torpedo		1	
3	0025	8M0142854	O RING (2.175 x .103)		1	
4	0053	880719	RING Retaining		1	
5	0015	8M0063270	SHIM SET		1	
6	0031	8M0142836	BEARING Roller Tapered		1	
7	0053	8M0051043	RETAINING RING		1	
8	0012	8M0053823	THRUST WASHER		1	
9	0031	8M0142835	BEARING Roller Tapered		1	
10	0043	8M0146676	GEAR Reverse	12/21 (1.75:1)	1	
10	0043	8M0146668	GEAR Reverse	13/24 (1.85:1)	1	
11	0000	8M0046215	CRANK, Shifter 1/4 Pivot Pin		1	
12	0000	8M0142857	SPOOL		1	
13	0017	8M0045493	PIN		1	
14	0052	8M0142871	CLUTCH Sliding 6 Jaw		1	
15	0024	8M0050575	SPRING		1	
16	0044	8M0142877	SHAFT PROPELLER		1	
17	0023	8M0064306	SPACER		1	
18	0015	8M0076745	SHIM SET		1	

Gear Housing, Prop Shaft - Counter Rotation, 5.44 Torpedo

Gear Housing, Prop Shaft - Counter Rotation, 5.44 Torpedo



Gear Housing, Prop Shaft - Counter Rotation, 5.44 Torpedo

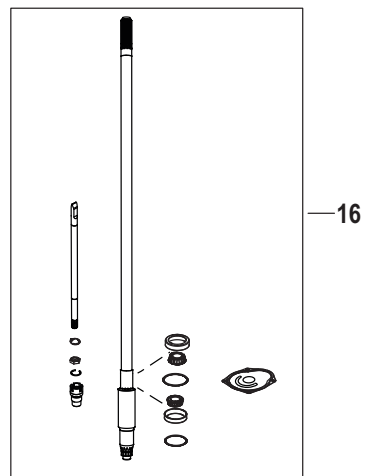
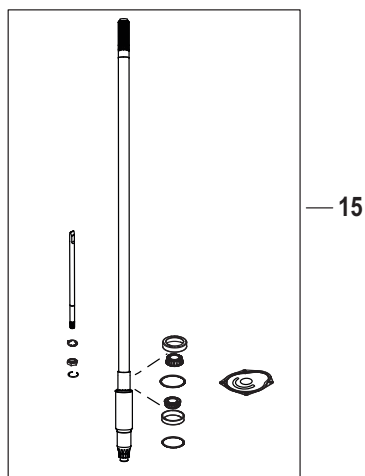
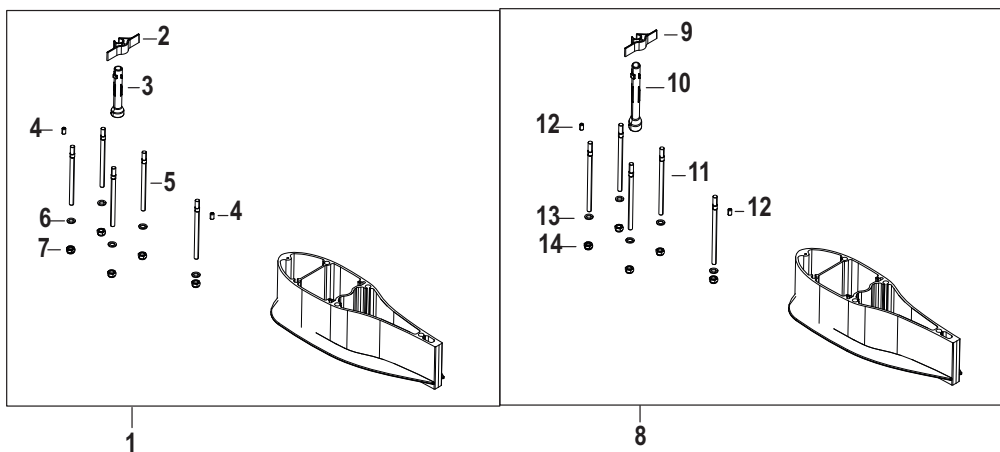
Gear Housing, Prop Shaft - Counter Rotation, 5.44 Torpedo

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
18	0012	8M0050423	WASHER .020		AR	
18	0012	8M0050424	WASHER .022		AR	
18	0012	8M0050425	WASHER .024		AR	
18	0012	8M0050427	WASHER .026		AR	
18	0012	8M0050428	WASHER .028		AR	
18	0012	8M0050429	WASHER .030		AR	
18	0012	8M0050430	WASHER .032		AR	
18	0012	8M0050431	WASHER .034		AR	
18	0012	8M0050432	WASHER .036		AR	
18	0012	8M0050433	WASHER .038		AR	
18	0012	8M0050434	WASHER .040		AR	
18	0012	8M0050435	WASHER .042		AR	
18	0012	8M0050436	WASHER .044		AR	
18	0012	8M0050437	WASHER .046		AR	
18	0012	8M0050438	WASHER .048		AR	
18	0012	8M0050439	WASHER .050		AR	
19	0000	8M0142897	BEARING CARRIER ASSEMBLY LH	(1.75:1)	1	
19	0000	8M0146060	BEARING CARRIER ASSEMBLY LH	(1.85:1)	1	
20	0043	8M0146659	GEAR SET Forward Gear Pinion 12/21	(1.75:1)	1	
20	0043	8M0146667	GEAR SET Forward Gear Pinion 13/24	(1.85:1)	1	
21	0031	8M0148319	BEARING Cup/Cone		1	
22	0012	8M0046569	RING Thrust		1	
23	0025	8M0000190	O-RING (4.475 x .210)		1	
24	0026	888483	SEAL Oil		2	
25	0010	8M0066130	SCREW- HALF DOG POINT SET		1	
26	0011	8M0064178	LOCK NUT		1	
27	0015	8M0146386	SHIM SET		1	
28	0017	8M0109164	PIN		1	
29	0026	830749	SEAL		2	[1]
30	0010	8M0071653	SCREW Special		2	
31	0014	8M0108527	WASHER Tab		1	[1]
32	0000	8M0111653	NUT Retainer		1	
33	0000	8M0050821	COVER KIT Flush, Standard		1	
-	0026	8M0142979	SEAL KIT		1	

PART NOTES:

- [1] - Component of Driveshaft Kit 5.44 8M0146065
Component of Driveshaft Kit 5.44 8M0146066
Component of Driveshaft Kit 5.44 8M0146067
Component of Driveshaft Kit 5.44 8M0168204
Component of Driveshaft Kit 5.44 8M0168208
Component of Driveshaft Kit 5.44 8M0168210

Driveshaft Extension Kits



67125

Driveshaft Extension Kits

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	8M0142779	SPACER ASSEMBLY 5 IN Black		1	
1	0000	8M0147047	SPACER ASSEMBLY 5 IN Silver		1	
2	0000	8M0042271	GUIDE Water Tube		1	
3	0000	8M0142780	TUBE Water		1	
4	0017	8M0084244	PIN Dowel		2	
5	0016	8M0142781	STUD (M12 x 179)		5	
6	0012	856982	WASHER (.500 x .810 x .090) Stainless Steel		5	
7	0011	896895	NUT (M12)		5	
8	0000	8M0142787	SPACER ASSEMBLY 10 IN Black		1	
8	0000	8M0147046	SPACER ASSEMBLY 10 IN Silver		1	
9	0000	8M0042271	GUIDE Water Tube		1	
10	0000	8M0142789	WATER TUBE		1	
11	0016	8M0142788	STUD (M12 x 306)		5	
12	0017	8M0084244	PIN Dowel		2	
13	0012	856982	WASHER (.500 x .810 x .090) Stainless Steel		5	
14	0011	896895	NUT (M12)		5	
15	0045	8M0146065	DRIVESHAFT KIT Long	5.44	1	
15	0045	8M0146066	DRIVESHAFT KIT X-Long	5.44	1	
15	0045	8M0146067	DRIVESHAFT KIT XX-Long	5.44	1	
16	0045	8M0168204	DRIVESHAFT KIT Long	5.44	1	
16	0045	8M0168208	DRIVESHAFT KIT X-Long	5.44	1	
16	0045	8M0168210	DRIVESHAFT KIT XX-Long	5.44	1	

Accessories

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0000	893395A01	PLATE Flush Mount		1	
-	0022	875207	TEE Fitting		1	
-	0000	892486K08	CONVERSION KIT Analog		1	
-	0084	899785K04	HARNESS ASSEMBLY Accessory Power (30 Feet)		1	
-	0010	880717A01	SCREW/SEAL KIT Gearcase		1	
-	0084	88439A50	CABLE SET Battery		1	
-	0084	8M0133542	CABLE KIT (12 ft) Battery		1	
-	0000	44357Q2	FLUSHING ATTACHMENT	(Quicksilver)	1	[1]
-	0000	44357T2	FLUSHING ATTACHMENT	(Mercury Precision Parts)	1	[1]
-	0000	881150Q1	FLUSH KIT Dual Water Pick Up	(Quicksilver)	1	[2]
-	0000	881150K1	SEAL KIT Flush - Dual Water Pickup	(Mercury Precision Parts)	1	[2]
-	0000	899712A01	CABLE KIT Continuity		1	
-	0000	8M0133491	TILLER HANDLE ASSEMBLY Big Tiller Mechanical/Power Steer		1	
-	0000	8M0133492	TILLER HANDLE ASSEMBLY Big Tiller - DTS with Power Steer		1	
-	0000	8M0141907	CABLE KIT - THROTTLE AND SHIFT GEN II		1	
-	0000	8M0131810	MP ALERT COWL KIT (Chrome Bezel)		1	
-	0000	8M0072341	BEZEL MP Alert - Oval (Chrome)		1	
-	0000	8M0138978	BEZEL MP Alert (Warm Fusion White)		1	
-	0000	8M0143359	SOUND CONTROL KIT Advanced	AMS Only	1	
-	0000	8M0142265	SENSOR Oil Level		1	
-	0084	8M0145987	HARNESS KIT Re-power Plan		1	
-	0071	8M0142696	SENSOR Pressure	DTS	1	
-	0000	8M0145165	BLOCK WATER PRESSURE KIT Analog	Mechanical	1	
-	0025	8M0146953	GROMMET Large Hole, Mechanical		1	
-	0025	8M0146954	GROMMET Large Hole, DTS CMS		1	
-	0025	8M0146955	GROMMET Large Hole, DTS		1	
-	0032	825191A03	HOSE KIT Rigging		1	
-	0035	8M0135386	FUEL FILTER KIT Boat Mounted		1	
-	0035	8M0126144	FUEL FILTER		1	
-	0084	8M0113732	HARNESS ASSEMBLY DTS, Clean Power, 14 Feet		1	
-	0084	889244T01	HARNESS ASSEMBLY DTS Clean Power (25 Feet)		1	
-	0084	8M0127682	POWER HARNESS ASSEMBLY Helm (15 feet)		1	
-	0084	8M0127681	POWER HARNESS ASSEMBLY Helm (10 feet)		1	
-	0084	896333T25	HARNESS ASSEMBLY (25 Feet)		1	
-	0067	896305001	BRACKET		1	
-	0067	896392	WASHER		1	
-	0010	67755A22	BOLT KIT Transom (2.50 Inch)		1	
-	0010	67755A26	BOLT KIT Transom (3.50 Inch)		1	

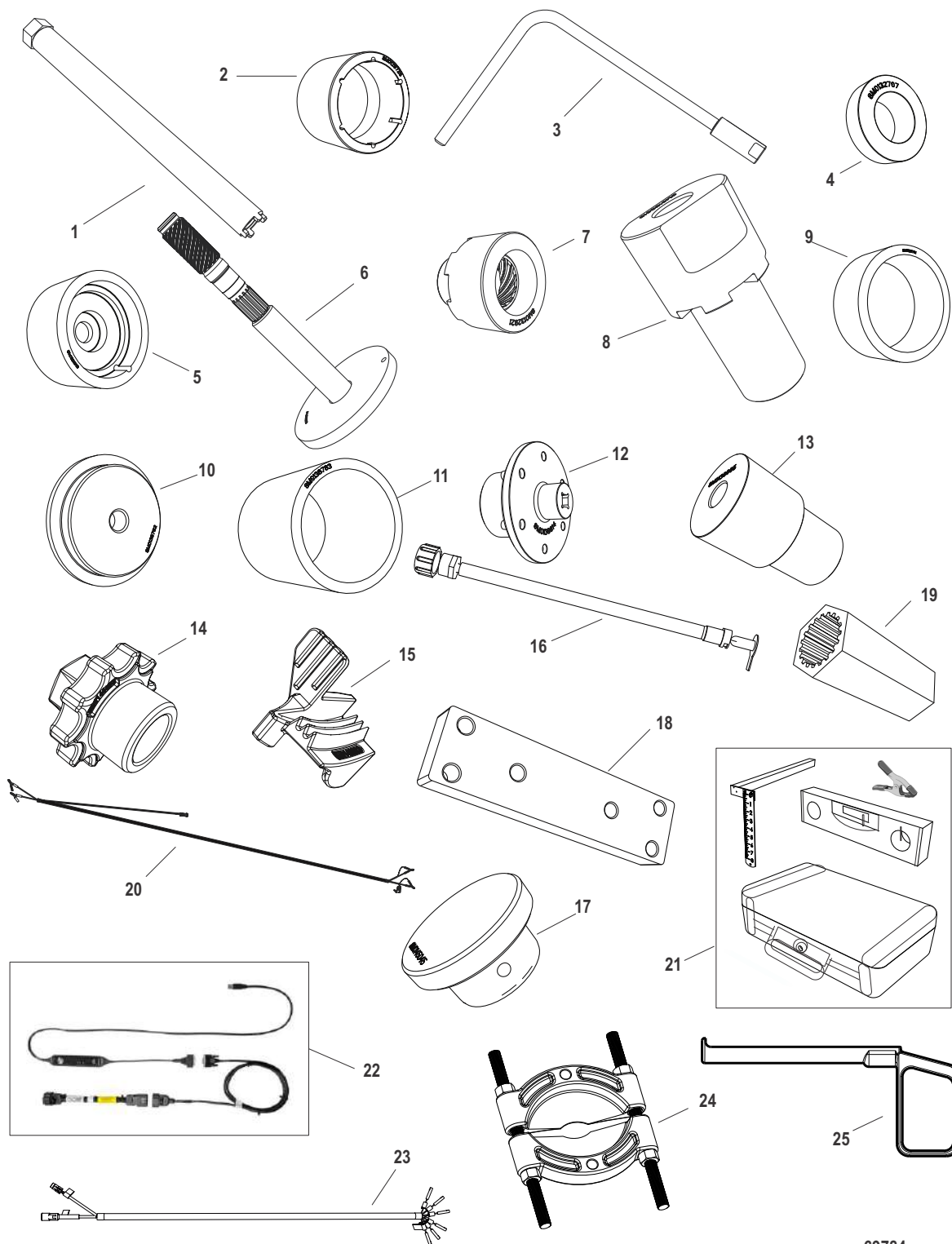
Accessories

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0000	67755A13	BOLT KIT Transom (4.50 Inch)		1	
-	0010	67755A14	BOLT KIT Transom (5.50 Inch)		1	
-	0010	67755A15	BOLT KIT Transom (6.50 Inch)		1	
-	0010	67755A17	BOLT KIT Transom (7.50 Inch)		1	
-	0010	67755A18	BOLT KIT Transom (8.00 Inches)		1	
-	0010	8M0149614	BOLT KIT Transom (8.00 Inches)	Two Bolts	1	
-	0011	8M0109756	DOUBLE NUT KIT Transom Bolt		1	
-	0012	28421	WASHER (1.5 x 3.05 x 0.13) Stainless Steel		1	
-	0012	895062	WASHER		1	
-	0011	82671117	NUT (.500-20)		1	
-	0079	8M0097226	TACHOMETER KIT Helm Mount		1	
-	0022	8M0150994	FITTING CONNECTOR KIT		1	

PART NOTES:

- [1] - Alternate part numbers:
44357A 2Service Part
44357Q 2QS
44357T 2MPP
- [2] - Alternate part numbers:
881150K 1MPP
881150Q 1QS

Tools



69784

Tools

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0091	8M0142969	SHIFT SHAFT TOOL		1	
2	0091	8M0142970	ALIGNMENT TOOL Preload Driver		1	
3	0091	8M0142973	SHIFT SHAFT HANDLE TOOL		1	
4	0091	8M0142974	RETAINER PRESS FIXTURE		1	
5	0091	8M0142976	TOOL Press Fixture Base		1	
6	0091	8M0142983	SHAFT TOOL Bearing Carrier Assembly		1	
7	0091	8M0145393	TOOL Threaded Clutch Assembly		1	
8	0091	8M0142559	HOLDING FIXTURE Gear Assembly		1	
9	0091	8M0142615	MANDREL Press Spacer		1	
10	0091	8M0142624	GUIDE PLATE Bearing Carrier		1	
11	0091	8M0142413	MANDREL Rear Gear Bearing Cone		1	
12	0091	8M0142414	TOOL Gear Assembly Driver		1	
13	0091	8M0142636	BEARING MANDREL		1	
14	0091	8M0146861	TOOL Flywheel		1	
15	0091	8M0146862	TOOL Stretch Belt		1	
16	0032	8M0129230	HOSE Oil Drain		1	
17	0091	8M0146935	INSTALLATION TOOL Bearing Spool		1	
18	0091	8M0146936	BAR MOUNT PULLER Upper		1	
19	0091	8M0147118	TOOL Propshaft		1	
20	0091	8M0147078	INSTALLATION TOOL Trim Harness		1	
21	0091	8M0130705	GEARCASE HEIGHT TOOL KIT		1	
22	0091	8M0138392	DIAGNOSTIC TOOL KIT CDS -G3		1	
23	0091	8M0150597	TOOL-SHIFT ACTUATOR Test TEE Harness		1	
24	0091	8M0160428	PULLER PLATE		1	
25	0091	8M0163293	TOOL Chip Catcher		1	
NS	0091	883705T01	STRAP TOOL Engine Lifting		1	
NS	0091	98234A2	DRILL FIXTURE KIT Transom		1	
NS	0091	8M0147671	TOOL ALIGNMENT PIN UPPER MOUNT		1	
NS	0091	8M0145607	TOOL Bar Puller		1	
NS	0091	8M0147116	TOOL GUIDE SEAL DRIVER		1	
NS	0091	8M0149553	TOOL Upper Mount Rod Installation		1	
NS	0091	8M0148868	WRENCH AMS Mount		1	
NS	0091	8M0148865	TOOL Install Gear		1	

Maintenance Kits

Maintenance Kits

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0000	8M0149929	100 HR MAINTENANCE KIT V6 and V8 4 stroke		1	
-	0035	8M0123025	OIL FILTER		1	
-	0035	8M0106635	FUEL FILTER		1	
-	0026	830749	SEAL		1	
-	0000	8M0149932	MAINTENANCE KIT V8 Verado/Seapro (300 Hr)		1	
-	0035	8M0123025	OIL FILTER		1	
-	0035	8M0106635	FUEL FILTER		1	
-	0026	830749	SEAL		2	
-	0033	8M0135348	SPARK PLUGS		8	
-	0000	8M0162139	THERMOSTAT ASSEMBLY		1	
-	0054	888988008	CLAMP (34.6 MM)		1	
-	0057	8M0142251	BELT		1	
-	0047	8M0142980	IMPELLER REPAIR KIT		1	
-	0097	8M0137814	ANODE ANTIVENT PLATE		1	
-	0010	8M0142850	SCREW (M10 X 25)		2	
-	0019	8M0142878	PLUG Screw		2	
-	0097	893404	ANODE		4	
-	0010	4000327	SCREW (M6 x 14)		2	
-	0097	880653	ANODE		1	
-	0010	889543016	BOLT		4	
-	0012	8M0161430	WASHER Flat		6	

PARTS INDEX

Part No.	Description	Pg.	Ref.no	Part No.	Description	Pg.	Ref.no
1993720	SCREW (M6 x 20)	72	31	201951	O-RING (.487 x .103)	40	10
201951	O-RING (.487 x .103)	56	33	21836	O-RING (.796 x .139)	72	28
26317	O-RING	40	25	28421	WASHER (1.5 x 3.05 x 0.13) Stainless Steel	62	41
28421	WASHER (1.5 x 3.05 x 0.13) Stainless Steel	64	49	28421	WASHER (1.5 x 3.05 x 0.13) Stainless Steel	90	-
29845	O-RING (.924 x .103)	40	28	35480	O-RING (1.237 x .103)	40	2
4000327	SCREW (M6 x 14)	62	24	4000327	SCREW (M6 x 14)	94	-
40011106	SCREW (M5 x 13) Stainless Steel	16	2	40011106	SCREW (M5 x 13) Stainless Steel	44	23
40011107	SCREW (M5 x 16) Stainless Steel	60	36	40011126	SCREW (M6 x 13) Stainless Steel	22	6
40011145	SCREW (M8 x 10) Stainless Steel	22	12	40011148	SCREW (M8 x 20)	22	19
400257	LOCKWASHER (M8)	22	14	4010720	SCREW (M8 x 20)	62	21
4010735	SCREW (M8 x 35)	60	6	401386	NUT (M6) Stainless Steel	4	21
401388	NUT (M8) Stainless Steel	22	17	401388	NUT (M8) Stainless Steel	24	3
42118	WASHER	18	51	43026T2	IMPELLER	72	25
43430	WASHER	22	7	44357Q2	FLUSHING ATTACHMENT	88	-
44357T2	FLUSHING ATTACHMENT	88	-	47968	SPRING	60	15
54012	WASHER (.530 x .870 x .105) Stainless Steel	64	50	65567	WASHER (.265 x .750 x .048) Stainless Steel	16	14
65567	WASHER (.265 x .750 x .048) Stainless Steel	30	2	67755A13	BOLT KIT Transom (4.50 Inch)	90	-
67755A14	BOLT KIT Transom (5.50 Inch)	90	-	67755A15	BOLT KIT Transom (6.50 Inch)	90	-
67755A17	BOLT KIT Transom (7.50 Inch)	90	-	67755A18	BOLT KIT Transom (8.00 Inches)	90	-
67755A22	BOLT KIT Transom (2.50 Inch)	88	-	67755A26	BOLT KIT Transom (3.50 Inch)	88	-
69355	TIE STRAP (5.50 Inches)	68	21	72397	WASHER	62	22
73194	PIN Roll (.125 x 1.12)	60	14	77674	WASHER	74	37
79953A04	PLUG ASSEMBLY (.375-16 x .250)	74	40	816311T	TIE STRAP (8.00 Inches)	16	28
816311T	TIE STRAP (8.00 Inches)	16	28	816311T	TIE STRAP (8.00 Inches)	40	11
816311T	TIE STRAP (8.00 Inches)	54	19	816311T	TIE STRAP (8.00 Inches)	56	14
816311T	TIE STRAP (8.00 Inches)	60	20	816311T	TIE STRAP (8.00 Inches)	68	5
8164641	SEAL Oil	72	36	817275A1	HOUSING KIT Water Pump	72	26
8172761	FACEPLATE	72	23	8172771	GASKET	72	22
82104520	SCREW (M5 x 20)	54	8	821327	PIN Dowel	68	14
821539	PIN Trilobe	60	31	8245191	RETAINER	72	14
825191A03	HOSE KIT Rigging	88	-	82671117	NUT (.500-20)	62	43
82671117	NUT (.500-20)	64	48	82671117	NUT (.500-20)	90	-
830749	SEAL	74	41	830749	SEAL	80	29
830749	SEAL	84	29	830749	SEAL	94	-
830749	SEAL	94	-	83296910	FUSE Mini - Red - 10 Ampere	18	48
8329692	FUSE Mini - Gray - 2 Ampere	18	48	832969T20	FUSE Mini - Yellow - 20 Ampere	18	48
834985	GROMMET	16	15	85045	O-RING (.551 x .070)	68	9
855228	CLAMP	50	6	855697	CLAMP	40	43
856954	BUSHING	16	17	856954	BUSHING	32	21
856982	WASHER (.500 x .810 x .090) Stainless Steel	68	25	856982	WASHER (.500 x .810 x .090) Stainless Steel	86	6
856982	WASHER (.500 x .810 x .090) Stainless Steel	86	13	858954	CLIP (.625)	16	36
859448T	FITTING	16	29	85944975	TUBING (72.00 Inches Bulk)	16	24
85944975	TUBING (72.00 Inches Bulk)	16	24	85944975	TUBING (72.00 Inches Bulk)	68	4
859732	PLUG	16	5	859732	PLUG	16	27
859747	COUPLER	16	6	859747	COUPLER	16	26
85978571	TUBING (52.00 Inches Bulk)	16	7	863006	O-RING (10.82 x 1.78)	56	42
863006	O-RING (10.82 x 1.78)	68	10	86614	O-RING (1.049 x .103)	40	19
86614	O-RING (1.049 x .103)	56	4	875207	TEE Fitting	16	25
875207	TEE Fitting	88	-	878609	SCREW (#10-16 x .600)	18	52
879962	CLIP	16	37	880649002	LEVER Tilt Lock	60	13
880650003	SHAFT Tilt Lock	60	12	880653	ANODE	62	30
880653	ANODE	94	-	8806551	BEARING (1.25 Inch)	62	16
8806561	BEARING	62	14	880660T02	TUBE Steering	62	26
880661	SEAL	62	13	8806621	BEARING	62	12
8806641	BEARING (.625 Inch)	60	17	880665T01	ARM Steering	62	36
880667	SEAL	62	9	880717A01	SCREW/SEAL KIT Gearcase	88	-
880719	RING Retaining	72	16	880719	RING Retaining	78	4
880719	RING Retaining	82	4	881150K1	SEAL KIT Flush - Dual Water Pickup	88	-
881150Q1	FLUSH KIT Dual Water Pick Up	88	-	881879T11	SENSOR Pressure (0 - 100 PSI)	16	22
88238T24	CABLE ASSEMBLY	62	34	883705T01	STRAP TOOL Engine Lifting	92	NS
88439A26	CABLE ASSEMBLY Battery - Negative	22	20	88439A46	CABLE ASSEMBLY Battery - Positive	22	16

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Part No.	Description	Pg.	Ref.no	Part No.	Description	Pg.	Ref.no
88439A50	CABLE SET Battery	88	-	884546	GROMMET	30	6
884546	GROMMET	40	30	885094105	SCREW (M14 x 105)	62	17
88509530	SCREW (M8 x 30)	62	5	88510450	SCREW	62	33
885111	PIN Dowel (.375 x .875)	62	27	885112	WASHER	62	18
885361A01	FITTING ASSEMBLY Flush	10	16	88552514	SCREW (M6 x 14 MM) Stainless Steel	4	12
88552514	SCREW (M6 x 14 MM) Stainless Steel	68	3	88552645	SCREW (M8X45)	22	9
88552645	SCREW (M8X45)	56	38	888483	SEAL Oil	80	25
888483	SEAL Oil	84	24	888523001	CLIP	40	36
888958001	PLUG Flush Port	10	13	888988008	CLAMP (34.6 MM)	40	4
888988008	CLAMP (34.6 MM)	94	-	888988011	CLAMP (38.1 MM)	40	20
888988011	CLAMP (38.1 MM)	56	5	889244T01	HARNESS ASSEMBLY DTS Clean Power (25 Feet)	88	-
889540A03	CLUTCH KIT	60	16	889543016	BOLT	62	32
889543016	BOLT	94	-	889545	WASHER	62	20
889546	SCREW (M5 x 10)	60	34	889549	WASHER	62	31
889550	CAP Bleeder - Vinyl	62	8	889552	FITTING -6 ORB to -6 ORFS (90 Degree)	62	6
889823001	TETHER Flush Plug	10	15	891663001	SENSOR ASSEMBLY Temperature	16	19
891663001	SENSOR ASSEMBLY Temperature	36	25	891663001	SENSOR ASSEMBLY Temperature	38	23
892403	FITTING	16	23	892446	O-RING (14 X 1.78 MM)	56	40
892454030	SCREW (M6 x 30)	46	18	892454035	BOLT (M6 x 36)	46	6
892486K08	CONVERSION KIT Analog	88	-	892524	FITTING	62	11
893395A01	PLATE Flush Mount	88	-	893404	ANODE	62	25
893404	ANODE	94	-	893405T	COVER	62	35
893408A01	PIN KIT Trim	66	15	893409	RETAINER	62	3
893419	CAP KIT	66	13	893420A01	MANUAL RELEASE KIT	66	14
893540	PIN Dowel, 8x12 long	44	7	893754035	SCREW (M6 X 35)	48	25
895054	SCREW (M4 x 16 MM)	16	21	895054	SCREW (M4 x 16 MM)	26	27
895054	SCREW (M4 x 16 MM)	36	27	895054	SCREW (M4 x 16 MM)	38	25
895062	WASHER	62	42	895062	WASHER	90	-
895319	GROMMET	32	20	895390	TILT PIN	60	28
895390	TILT PIN	62	37	895853	WASHER	62	4
895854	O-RING	62	29	895854A01	O-RING KIT	66	12
896094A01	FITTING ASSEMBLY	16	8	896158A01	O-RING KIT	66	3
896159A01	PISTON KIT	66	4	896160A01	O-RING KIT	66	7
896161A02	TRIM MOTOR KIT	66	16	896162A01	TRIM NECK KIT	66	11
896163A01	PUMP KIT Trim	66	9	896164A01	TRIM FILTER KIT	66	10
896165A01	CHECK KIT Trim PO	66	6	896166A01	MANIFOLD KIT Trim	66	5
896167A01	RESERVOIR KIT	66	17	896305001	BRACKET	88	-
896333T25	HARNESS ASSEMBLY (25 Feet)	88	-	896392	WASHER	88	-
896699	O-RING (1.78 mm x .08 mm)	16	12	896699	O-RING (1.78 mm x .08 mm)	16	33
896699	O-RING (1.78 mm x .08 mm)	18	54	896895	NUT (M12)	68	26
896895	NUT (M12)	86	7	896895	NUT (M12)	86	14
897445501	SCREW (M6 x 20 MM)	20	3	898836	O-RING Brown	44	26
899145	CLIP Tie Strap	16	31	899145	CLIP Tie Strap	30	21
899145	CLIP Tie Strap	40	35	899712A01	CABLE KIT Continuity	88	-
899785K04	HARNESS ASSEMBLY Accessory Power (30 Feet)	88	-	8M0000190	O-RING (4.475 x .210)	80	26
8M0000190	O-RING (4.475 x .210)	84	23	8M0005773	SCREW (M6)	30	8
8M0008031	STUD (M12 x 1.75 x 52)	68	24	8M0010183	O-RING	66	8
8M0011987	SENSOR	18	43	8M0022324	SCREW (M6 x 25 MM)	10	22
8M0022324	SCREW (M6 x 25 MM)	50	4	8M0028753	CLAMP Oetiker (31.6 Diameter)	40	15
8M0028753	CLAMP Oetiker (31.6 Diameter)	56	7	8M0032833	KEY	72	24
8M0032848	RETAINER Switch	10	17	8M0034912	O-RING 3.78 X 21.32	52	6
8M0036228	O-RING (8.1 X 1.6)	68	11	8M0037209	GROMMET FSM Retainer	30	25
8M0037225	TRIM SWITCH Round Bezel	10	18	8M0038370	SCREW (.500-20 x 5.50)	62	40
8M0038931	RING Retaining	60	33	8M0038931	RING Retaining	62	38
8M0042271	GUIDE Water Tube	86	2	8M0042271	GUIDE Water Tube	86	9
8M0042697	HARNESS Fuel Filter Sensor Extension (144 in)	34	4	8M0043059	DECAL Warning	64	45
8M0043701	M-ICON 39MM - Small	36	15	8M0043701	M-ICON 39MM - Small	38	15
8M0043703	DECAL M-Icon, 66 MM, Black	8	3	8M0043705	DECAL M-Icon, 60 MM Black	6	7
8M0044601	O-RING	26	13	8M0044991	IGNITION COIL Ignition Dual Output	20	5
8M0045157	PLATE Deflector (Black)	62	23	8M0045493	PIN	78	13
8M0045493	PIN	82	13	8M0045604	SEAL KIT Steering Cylinder	62	10

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Part No.	Description	Pg.	Ref.no	Part No.	Description	Pg.	Ref.no
8M0045676	BEARING Roller	72	8	8M0046215	CRANK, Shifter 1/4 Pivot Pin	78	11
8M0046215	CRANK, Shifter 1/4 Pivot Pin	82	11	8M0046297	OIL SEAL CARRIER ASSEMBLY	72	17
8M0046563	RETAINING RING	72	35	8M0046566	CAP	30	12
8M0046569	RING Thrust	80	23	8M0046569	RING Thrust	84	22
8M0046636	NUT	72	6	8M0047301	SEAL Flush Plug Pocket	10	14
8M0047718	SCREW (M5 X 8MM)	10	12	8M0050423	WASHER .020	78	18
8M0050423	WASHER .020	84	18	8M0050424	WASHER .022	78	18
8M0050424	WASHER .022	84	18	8M0050425	WASHER .024	78	18
8M0050425	WASHER .024	84	18	8M0050427	WASHER .026	80	18
8M0050427	WASHER .026	84	18	8M0050428	WASHER .028	80	18
8M0050428	WASHER .028	84	18	8M0050429	WASHER .030	80	18
8M0050429	WASHER .030	84	18	8M0050430	WASHER .032	80	18
8M0050430	WASHER .032	84	18	8M0050431	WASHER .034	80	18
8M0050431	WASHER .034	84	18	8M0050432	WASHER .036	80	18
8M0050432	WASHER .036	84	18	8M0050433	WASHER .038	80	18
8M0050433	WASHER .038	84	18	8M0050434	WASHER .040	80	18
8M0050434	WASHER .040	84	18	8M0050435	WASHER .042	80	18
8M0050435	WASHER .042	84	18	8M0050436	WASHER .044	80	18
8M0050436	WASHER .044	84	18	8M0050437	WASHER .046	80	18
8M0050437	WASHER .046	84	18	8M0050438	WASHER .048	80	18
8M0050438	WASHER .048	84	18	8M0050439	WASHER .050	80	18
8M0050439	WASHER .050	84	18	8M0050575	SPRING	78	15
8M0050575	SPRING	82	15	8M0050821	COVER KIT Flush, Standard	80	33
8M0050821	COVER KIT Flush, Standard	84	33	8M0051043	RETAINING RING	78	8
8M0051043	RETAINING RING	82	7	8M0053726	FSM TOP HOUSING	32	1
8M0053749	REGULATOR ASSEMBLY	32	5	8M0053755	TUBE Suction	32	10
8M0053756	SCREW Plastite W/ HX WSR HD	32	2	8M0053823	THRUST WASHER	78	7
8M0053823	THRUST WASHER	82	8	8M0056666	GROUND STRAP Starter	22	5
8M0057697	CUBE RELAY	16	18	8M0058341	CLAMP (80-100MM)	36	12
8M0058341	CLAMP (80-100MM)	38	12	8M0062703	WASHER	72	7
8M0063267	SHIM SET	72	12	8M0063268	SHIM SET	72	10
8M0063270	SHIM SET	78	5	8M0063270	SHIM SET	82	5
8M0064178	LOCK NUT	84	26	8M0064306	SPACER	78	17
8M0064306	SPACER	82	17	8M0064752	END CAP Cam Tensioner	44	25
8M0066130	SCREW- HALF DOG POINT SET	84	25	8M0070367	MOUNT - TUBULAR 8MM	22	2
8M0070368	SPACER (8.3 I.D. X 11.8 O.D.)	22	4	8M0070369	SPACER (8.3 I.D. X 11.8 O.D.)	22	3
8M0071078	SCREW (M6 X 85) Hex Flg	12	36	8M0071653	SCREW Special	80	30
8M0071653	SCREW Special	84	30	8M0072341	BEZEL MP Alert - Oval (Chrome)	88	-
8M0073002	SCREW (M6 X 20), Hex Flg	10	23	8M0073002	SCREW (M6 X 20), Hex Flg	36	23
8M0074363	CAP	36	13	8M0074363	CAP	38	13
8M0075735	SCREW (M6 X 30) Hex Flg	10	32	8M0076745	SHIM SET	78	18
8M0076745	SHIM SET	82	18	8M0076907	PAD Tilt Lock	60	19
8M0080651	SCREW (M6 x 20)	22	11	8M0080651	SCREW (M6 x 20)	26	29
8M0080651	SCREW (M6 x 20)	44	4	8M0082988	SENSOR Crankshaft Position	16	3
8M0084244	PIN Dowel	74	38	8M0084244	PIN Dowel	86	4
8M0084244	PIN Dowel	86	12	8M0085825	BEARING Flanged Journal	60	30
8M0086569	SCREW Shoulder (M8 x 1.25)	44	32	8M0086888	GROMMET FSM Harness Spacer	32	22
8M0087447	PLUG (10MM)	44	8	8M0087447	PLUG (10MM)	46	8
8M0087451	PLUG (18MM)	46	9	8M0087451	PLUG (18MM)	56	35
8M0087453	PLUG (24 MM)	46	10	8M0087453	PLUG (24 MM)	56	36
8M0087454	PLUG (30 MM)	44	13	8M0087454	PLUG (30 MM)	46	11
8M0090809	FILTER	30	14	8M0093068	HOSE	30	7
8M0096302	GROMMET	16	35	8M0096302	GROMMET	26	2
8M0097226	TACHOMETER KIT Helm Mount	90	-	8M0103288	PUMP ASSEMBLY High Pressure	32	12
8M0103289	PUMP ASSEMBLY Low Pressure	32	13	8M0103804	SCREW (M6 x 12 MM) Stainless Steel	26	28
8M0103805	SCREW (M6 x 16MM) Stainless Steel	18	49	8M0103805	SCREW (M6 x 16MM) Stainless Steel	26	4
8M0103805	SCREW (M6 x 16MM) Stainless Steel	30	28	8M0103805	SCREW (M6 x 16MM) Stainless Steel	36	5
8M0103805	SCREW (M6 x 16MM) Stainless Steel	38	5	8M0103805	SCREW (M6 x 16MM) Stainless Steel	56	12
8M0103805	SCREW (M6 x 16MM) Stainless Steel	60	22	8M0103806	SCREW (M6 x 20 MM) Stainless Steel	4	8
8M0103806	SCREW (M6 x 20 MM) Stainless Steel	18	42	8M0103806	SCREW (M6 x 20 MM) Stainless Steel	26	11
8M0103806	SCREW (M6 x 20 MM) Stainless Steel	30	10	8M0103806	SCREW (M6 x 20 MM) Stainless Steel	40	3

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Part No.	Description	Pg.	Ref.no	Part No.	Description	Pg.	Ref.no
8M0103806	SCREW (M6 x 20 MM) Stainless Steel	56	2	8M0103806	SCREW (M6 x 20 MM) Stainless Steel	60	24
8M0103807	SCREW (M6 x 25 MM) Stainless Steel	16	13	8M0103807	SCREW (M6 x 25 MM) Stainless Steel	30	3
8M0103807	SCREW (M6 x 25 MM) Stainless Steel	44	24	8M0103808	SCREW (M6 x 30 MM) Stainless Steel	20	4
8M0103808	SCREW (M6 x 30 MM) Stainless Steel	54	2	8M0103809	SCREW (M6 x 40 MM) Stainless Steel	44	10
8M0103821	SCREW	44	35	8M0104274	NUT (.500-20) HEX, Brass	64	47
8M0106635	FUEL FILTER	30	23	8M0106635	FUEL FILTER	94	-
8M0106635	FUEL FILTER	94	-	8M0108527	WASHER Tab	80	31
8M0108527	WASHER Tab	84	31	8M0109164	PIN	80	28
8M0109164	PIN	84	28	8M0109442	GASKET	36	6
8M0109442	GASKET	38	6	8M0109693	BRACKET Tilt Lock	60	18
8M0109756	DOUBLE NUT KIT Transom Bolt	64	46	8M0109756	DOUBLE NUT KIT Transom Bolt	90	-
8M0111653	NUT Retainer	80	32	8M0111653	NUT Retainer	84	32
8M0112869	OIL PLUG ASSEMBLY	68	8	8M0112903	GASKET Rubber Molded Steel	72	21
8M0113732	HARNESS ASSEMBLY DTS, Clean Power, 14 Feet	88	-	8M0114805	THROTTLE BODY ASSEMBLY 80 MM	36	7
8M0114805	THROTTLE BODY ASSEMBLY 80 MM	38	7	8M0118141	STEERING CYLINDER	62	2
8M0118298	TRIM CYLINDER KIT	66	1	8M0118299	TRIM ROD KIT	66	2
8M0120073	TUBE Water	32	16	8M0123025	OIL FILTER	26	33
8M0123025	OIL FILTER	94	-	8M0123025	OIL FILTER	94	-
8M0126144	FUEL FILTER	34	1	8M0126144	FUEL FILTER	88	-
8M0127681	POWER HARNESS ASSEMBLY Helm (10 feet)	88	-	8M0127682	POWER HARNESS ASSEMBLY Helm (15 feet)	88	-
8M0129230	HOSE Oil Drain	92	16	8M0130705	GEARCASE HEIGHT TOOL KIT	92	21
8M0130873	TUBE Fuel	32	17	8M0130877	FSM CAP	32	8
8M0130878	FSM BOTTOM HOUSING	32	19	8M0131810	MP ALERT COWL KIT (Chrome Bezel)	88	-
8M0132732	FUEL SUPPLY MODULE	30	1	8M0132732	FUEL SUPPLY MODULE	32	-
8M0133370	FSM SEAL KIT	32	-	8M0133491	TILLER HANDLE ASSEMBLY Big Tiller Mechanical/Power Steer	88	-
8M0133492	TILLER HANDLE ASSEMBLY Big Tiller - DTS with Power Steer	88	-	8M0133542	CABLE KIT (12 ft) Battery	88	-
8M0135348	SPARK PLUGS	20	6	8M0135348	SPARK PLUGS	94	-
8M0135386	FUEL FILTER KIT Boat Mounted	34	-	8M0135386	FUEL FILTER KIT Boat Mounted	88	-
8M0137814	ANODE ANTIVENT PLATE	72	2	8M0137814	ANODE ANTIVENT PLATE	94	-
8M0137816	THERMOSTAT	40	8	8M0138392	DIAGNOSTIC TOOL KIT CDS -G3	92	22
8M0138978	BEZEL MP Alert (Warm Fusion White)	88	-	8M0141330	FITTING Bleeder	62	7
8M0141907	CABLE KIT - THROTTLE AND SHIFT GEN II	88	-	8M0142172	TOP COWL ASSEMBLY Black, Decaled without Horsepower	4	1
8M0142174	TOP COWL ASSEMBLY Cold Fusion, Decaled without Horsepower	4	1	8M0142175	TOP COWL ASSEMBLY Warm Fusion, Decaled without Horsepower	4	1
8M0142176	TOP COWL ASSEMBLY Pearl Fusion, Decaled without Horsepower	4	1	8M0142177	TOP COWL ASSEMBLY Decaled without Horsepower	4	1
8M0142184	DECAL SET Mercury	6	1	8M0142185	DECAL SET Sea Pro	6	9
8M0142192	DECAL 250 HP	6	2	8M0142192	DECAL 250 HP	8	4
8M0142193	DECAL 300 HP	6	3	8M0142193	DECAL 300 HP	8	5
8M0142197	DECAL 300 HP	6	10	8M0142197	DECAL 300 HP	8	6
8M0142203	DECAL VERADO, White	6	5	8M0142204	DECAL VERADO, Charcoal	6	6
8M0142205	ACCENT COWL ASSEMBLY Redline Red	8	1	8M0142206	ACCENT COWL ASSEMBLY Pacific Blue	8	1
8M0142207	ACCENT COWL ASSEMBLY Mercury Silver	8	1	8M0142208	ACCENT COWL ASSEMBLY Graphite Grey	8	1
8M0142209	ACCENT COWL ASSEMBLY Pro Black	8	1	8M0142210	ACCENT COWL ASSEMBLY Ready to Paint	8	1
8M0142223	LOWER REAR COWL ASSEMBLY Black	12	39	8M0142225	LOWER REAR COWL ASSEMBLY Cold Fusion, White	12	39
8M0142226	LOWER REAR COWL ASSEMBLY Warm Fusion	12	39	8M0142227	LOWER REAR COWL ASSEMBLY Pearl Fusion	12	39
8M0142238	DOOR ASSEMBLY Black	4	14	8M0142239	DOOR ASSEMBLY Cold Fusion, White	4	14
8M0142240	DOOR ASSEMBLY Warm Fusion	4	14	8M0142241	DOOR ASSEMBLY Pearl Fusion	4	14
8M0142242	COWL LATCH ASSEMBLY	4	7	8M0142245	FLYWHEEL	14	1
8M0142247	AIR INLET ASSEMBLY	36	11	8M0142247	AIR INLET ASSEMBLY	38	11
8M0142249	ALTERNATOR 115 AMP	24	1	8M0142251	BELT	24	6
8M0142251	BELT	94	-	8M0142252	TAPPET (3.375)	48	23
8M0142253	SHIFT ACTUATOR	68	18	8M0142255	TAPPET (3.390)	48	23
8M0142256	TAPPET (3.405)	48	23	8M0142257	TAPPET (3.420)	48	23
8M0142258	TAPPET (3.435)	48	23	8M0142260	ENGINE HARNESS DTS	16	1
8M0142261	TAPPET (3.450)	48	23	8M0142263	TAPPET (3.465)	48	23
8M0142264	FUEL INJECTOR	30	13	8M0142265	SENSOR Oil Level	16	30
8M0142265	SENSOR Oil Level	88	-	8M0142272	GASKET Cylinder Head	48	26
8M0142273	GASKET Cylinder Head	48	26	8M0142274	GASKET	54	10

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8M0142277	TAPPET (3.480)	48	23	8M0142279	LONG BLOCK	44	-
8M0142279	LONG BLOCK	48	-	8M0142279	LONG BLOCK	52	-
8M0142281	CAMSHAFT COVER ASSEMBLY Port	50	1	8M0142282	CAMSHAFT COVER ASSEMBLY Starboard	50	1
8M0142283	SEAL Camshaft Cover, Port	50	2	8M0142284	SEAL Camshaft Cover, Starboard	50	2
8M0142285	SEAL Spark Plug	50	3	8M0142290	CAP Oil	26	7
8M0142291	TAPPET (3.495)	48	23	8M0142292	TAPPET (3.510)	48	23
8M0142323	GEAR HOUSING ASSEMBLY Silver (Cambered) (Standard Long) (1.85)	70	-	8M0142323	GEAR HOUSING ASSEMBLY Silver (Cambered) (Standard Long) (1.85)	78	-
8M0142324	GEAR HOUSING ASSEMBLY Silver (Cambered) (Standard X-Long) (1.85)	70	-	8M0142324	GEAR HOUSING ASSEMBLY Silver (Cambered) (Standard X-Long) (1.85)	78	-
8M0142325	GEAR HOUSING ASSEMBLY Silver (Cambered) (Counter Rotation X-Long) (1.85)	70	-	8M0142325	GEAR HOUSING ASSEMBLY Silver (Cambered) (Counter Rotation X-Long) (1.85)	82	-
8M0142326	GEAR HOUSING ASSEMBLY Silver (Cambered) (Standard XX-Long) (1.85)	70	-	8M0142326	GEAR HOUSING ASSEMBLY Silver (Cambered) (Standard XX-Long) (1.85)	78	-
8M0142327	GEAR HOUSING ASSEMBLY Silver (Cambered) (Counter Rotation XX-Long) (1.85)	70	-	8M0142327	GEAR HOUSING ASSEMBLY Silver (Cambered) (Counter Rotation XX-Long) (1.85)	82	-
8M0142328	GEAR HOUSING ASSEMBLY Silver (Cambered) (Counter Rotation Long) (1.85)	70	-	8M0142328	GEAR HOUSING ASSEMBLY Silver (Cambered) (Counter Rotation Long) (1.85)	82	-
8M0142329	GEAR HOUSING ASSEMBLY Silver (Standard Long) (1.75) (SeaPro)	70	-	8M0142329	GEAR HOUSING ASSEMBLY Silver (Standard Long) (1.75) (SeaPro)	78	-
8M0142330	GEAR HOUSING ASSEMBLY Silver (Counter Rotation Long) (1.75) (SeaPro)	70	-	8M0142330	GEAR HOUSING ASSEMBLY Silver (Counter Rotation Long) (1.75) (SeaPro)	82	-
8M0142331	GEAR HOUSING ASSEMBLY Silver (Standard X-Long) (1.75) (SeaPro)	70	-	8M0142331	GEAR HOUSING ASSEMBLY Silver (Standard X-Long) (1.75) (SeaPro)	78	-
8M0142332	GEAR HOUSING ASSEMBLY Silver (Counter Rotation X-Long) (1.75) (SeaPro)	70	-	8M0142332	GEAR HOUSING ASSEMBLY Silver (Counter Rotation X-Long) (1.75) (SeaPro)	82	-
8M0142333	GEAR HOUSING ASSEMBLY Silver (Standard XX-Long) (1.75) (SeaPro)	70	-	8M0142333	GEAR HOUSING ASSEMBLY Silver (Standard XX-Long) (1.75) (SeaPro)	78	-
8M0142334	GEAR HOUSING ASSEMBLY Silver (Counter Rotation XX-Long) (1.75) (SeaPro)	70	-	8M0142334	GEAR HOUSING ASSEMBLY Silver (Counter Rotation XX-Long) (1.75) (SeaPro)	82	-
8M0142335	GEAR HOUSING ASSEMBLY Silver (Cambered Long) (1.75)	70	-	8M0142335	GEAR HOUSING ASSEMBLY Silver (Cambered Long) (1.75)	78	-
8M0142336	GEAR HOUSING ASSEMBLY Silver (Cambered) (Counter Rotation Long) (1.75)	70	-	8M0142336	GEAR HOUSING ASSEMBLY Silver (Cambered) (Counter Rotation Long) (1.75)	82	-
8M0142337	GEAR HOUSING ASSEMBLY Silver (Cambered) (Standard X-Long) (1.75)	70	-	8M0142337	GEAR HOUSING ASSEMBLY Silver (Cambered) (Standard X-Long) (1.75)	78	-
8M0142338	GEAR HOUSING ASSEMBLY Silver (Cambered) (Counter Rotation X-Long) (1.75)	70	-	8M0142338	GEAR HOUSING ASSEMBLY Silver (Cambered) (Counter Rotation X-Long) (1.75)	82	-
8M0142339	GEAR HOUSING ASSEMBLY Silver (Cambered) (Standard XX-Long) (1.75)	70	-	8M0142339	GEAR HOUSING ASSEMBLY Silver (Cambered) (Standard XX-Long) (1.75)	78	-
8M0142340	GEAR HOUSING ASSEMBLY Silver (Cambered) (Counter Rotation XX-Long) (1.75)	70	-	8M0142340	GEAR HOUSING ASSEMBLY Silver (Cambered) (Counter Rotation XX-Long) (1.75)	82	-
8M0142342	POWER TRIM ASSEMBLY	62	28	8M0142344	CYLINDER BLOCK	44	1
8M0142346	SCREW (M11 x 107 MM) 12 POINT HEX HEAD	44	12	8M0142347	SCREW (M10 x 96 MM) HEX FLG HD	44	11
8M0142348	GASKET Cover Plate	44	9	8M0142349	COVER	44	3
8M0142352	PLUG 18 MM	44	5	8M0142353	O-RING (0.614 x 0.070)	44	6
8M0142354	VALVE Seat, Intake	46	2	8M0142355	VALVE Seat, Exhaust	46	3
8M0142356	SCREW (M5 x 6)	56	19	8M0142357	PLUG 21 MM Special	46	7
8M0142358	VALVE Guide	46	4	8M0142359	SEAL Valve	46	15
8M0142360	SPRING	46	14	8M0142361	VALVE Intake	46	16
8M0142362	VALVE Exhaust	46	17	8M0142363	RETAINER	46	13
8M0142364	VALVE Key	46	12	8M0142365	TAPPET (3.000)	46	23
8M0142366	CHAIN Cam to Cam	46	20	8M0142367	TENSIONER	46	19
8M0142368	O-RING (230 2.484 x .139)	48	27	8M0142369	SCREW (M10 x 107) TORX FLG HD	48	24
8M0142371	DECAL Read Manual, Black	12	41	8M0142379	SEAL Main Bearing	52	4
8M0142381	PISTON RING ASSEMBLY	52	10	8M0142383	CIRCLIP	52	11
8M0142384	SCREW (M8 x 42) HX FLG HEAD	14	2	8M0142385	SPACER	52	5
8M0142386	RING RETAINING	52	3	8M0142389	PLUG Flywheel	14	3
8M0142390	SPROCKET Camshaft	44	30	8M0142392	GUIDE Moveable	44	34
8M0142393	GUIDE Cam Drive	44	33	8M0142394	TENSIONER ASSEMBLY Timing Chain	44	27
8M0142395	CAM BOLT M12 Special Left Hand	44	29	8M0142399	CHAIN CAM DRIVE	44	28
8M0142400	GUIDE SHORT SPAN	44	31	8M0142401	SCREW (M6) HX FL REDUCED HEAD	26	38
8M0142402	OIL PICK UP ASSEMBLY	26	41	8M0142403	OIL PUMP ASSEMBLY	26	35
8M0142407	SCREW (M6) HEX SOCKET FLAT X 16 LG	26	37	8M0142408	DOWEL Pin	26	36
8M0142409	PLUG Balancer	44	14	8M0142410	COVER Balancer, Stamped	44	22
8M0142411	CAMSHAFT Exhaust, Starboard	46	21	8M0142412	CAMSHAFT Intake, Starboard	46	22
8M0142413	MANDREL Rear Gear Bearing Cone	92	11	8M0142414	TOOL Gear Assembly Driver	92	12
8M0142415	CAMSHAFT Intake, Port	46	22	8M0142416	CAMSHAFT Exhaust, Port	46	21

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8M0142417	CRANKSHAFT	52	1	8M0142418	CONNECTING ROD	52	12
8M0142421	BALANCE SHAFT	44	15	8M0142422	SPROCKET	44	21
8M0142423	SCREW (M8 x 1.25) HEX FL SEMS	44	20	8M0142424	WASHER THRUST	52	7
8M0142426	PIN Dowel	44	19	8M0142427	PLATE Retainer	44	17
8M0142428	SCREW (M5 x 12) HEX FLG	44	18	8M0142429	BEARING Ball	44	16
8M0142430	HOSE Fuel Filter to FSM	30	24	8M0142431	TAPPET (3.015)	46	23
8M0142432	HOSE Intake to FSM	30	4	8M0142433	FUEL RAIL Starboard	30	11
8M0142434	FUEL RAIL Port	30	11	8M0142435	COUPLING Water Pump	72	27
8M0142436	HOSE ASSEMBLY Manifold Ref Upper	30	5	8M0142437	HOSE ASSEMBLY FSM To Fuel Rail	30	17
8M0142438	TAPPET (3.075)	46	23	8M0142439	TAPPET (3.030)	46	23
8M0142440	TAPPET (3.045)	46	23	8M0142441	TAPPET (3.060)	46	23
8M0142442	HOSE ASSEMBLY FSM To Port Rail	30	16	8M0142443	TAPPET (3.120)	46	23
8M0142444	HOSE ASSEMBLY FSM To Starboard Rail	30	18	8M0142445	CLIP	30	20
8M0142446	HOSE ASSEMBLY Cowl to FSM	30	22	8M0142447	TAPPET (3.135)	46	23
8M0142448	LIFTING EYE Starboard	44	37	8M0142449	TUBE Oil Pump to Filter	26	18
8M0142450	O-RING (70 Durometer)	26	20	8M0142452	O-RING (70 Durometer)	26	19
8M0142453	FITTING	26	32	8M0142454	OIL DRIP TRAY	26	23
8M0142455	BRACKET Fuse Box	18	50	8M0142456	FITTING	26	25
8M0142457	HOSE Drip tray	26	24	8M0142459	LIFTING EYE Port	44	36
8M0142460	SCREW (M8 x 45) HEX FLG	24	7	8M0142460	SCREW (M8 x 45) HEX FLG	26	3
8M0142463	TUBE Dipstick	26	16	8M0142464	TAPPET (3.150)	46	23
8M0142465	TAPPET (3.165)	46	23	8M0142466	TAPPET (3.180)	46	23
8M0142467	BRACKET Oil Fill	26	1	8M0142468	TUBE Oil Fill	26	12
8M0142469	HOSE Oil Fill	26	10	8M0142470	GROMMET	26	6
8M0142471	GROMMET (0.375 IN)	26	17	8M0142472	HOSE Port to Starboard Breather	50	5
8M0142473	HOSE Starboard Breather to Intake	50	7	8M0142475	COVER Fuel Rail, Port	30	9
8M0142476	COVER Fuel Rail, Starboard	30	19	8M0142477	COVER Intake Manifold	36	24
8M0142478	NECK Oil Fill	26	5	8M0142479	COVER Electrical Plate	16	39
8M0142480	TUBE Dipstick- Upper	26	14	8M0142481	O-RING (0.362 x 0.103)	26	15
8M0142482	GASKET Adapter	26	30	8M0142483	ADAPTER Oil Filter	26	31
8M0142484	BRACKET Oil Filter	26	21	8M0142485	SCREW (M6) HX FLG	26	22
8M0142487	TAPPET (3.195)	46	23	8M0142488	TAPPET (3.210)	46	23
8M0142489	TAPPET (3.225)	46	23	8M0142490	TAPPET (3.240)	46	23
8M0142491	TAPPET (3.255)	46	23	8M0142492	TAPPET (3.105)	46	23
8M0142494	FITTING	40	1	8M0142495	TAPPET (3.090)	46	23
8M0142500	HOSE Thermostat Outlet	40	14	8M0142501	GROMMET	40	16
8M0142502	HOSE Water Inlet	40	21	8M0142503	HOSE Cooling	40	5
8M0142504	HOSE	40	23	8M0142505	HOSE	40	26
8M0142506	FITTING Connector	40	22	8M0142507	YFITTING	40	24
8M0142509	FITTING Connector	42	46	8M0142510	FITTING	40	27
8M0142511	HOSE	40	13	8M0142512	FITTING Strainer	40	9
8M0142513	HOSE	40	12	8M0142514	FITTING Inlet	40	18
8M0142515	STRAINER Water	40	17	8M0142516	FITTING Barbed	40	6
8M0142517	O-RING (23.6 MM ID X 2.9 MM)	40	7	8M0142518	HOSE ASSEMBLY	40	29
8M0142519	TAPPET (3.270)	46	23	8M0142520	TAPPET (3.285)	46	23
8M0142521	TAPPET (3.300)	48	23	8M0142522	FITTING Barbed	40	31
8M0142523	O-RING (8.1 MM ID X 1.6MM)	40	32	8M0142524	HOSE	40	37
8M0142525	TAPPET (3.315)	48	23	8M0142527	TAPPET (3.330)	48	23
8M0142529	HOSE	40	42	8M0142531	CLIP	42	45
8M0142532	TAPPET (3.345)	48	23	8M0142533	SCREW (M8 x 85)	56	37
8M0142534	FITTING Sprayer	56	39	8M0142535	MANIFOLD Exhaust	56	34
8M0142536	FITTING Sprayer	56	41	8M0142537	GASKET Exhaust Manifold	48	28
8M0142538	COUPLING	56	43	8M0142541	CLAMP (93.7 MM DIA)	56	44
8M0142542	SENSOR Temperature	16	11	8M0142543	MANIFOLD Intake	36	1
8M0142544	GASKET Crankcase Cover	36	3	8M0142544	GASKET Crankcase Cover	38	3
8M0142545	GASKET Throttle Body	36	2	8M0142545	GASKET Throttle Body	38	2
8M0142546	RUNNERS INTAKE Starboard	36	17	8M0142546	RUNNERS INTAKE Starboard	38	17
8M0142547	GASKET Runner Plenum	36	19	8M0142547	GASKET Runner Plenum	38	19
8M0142548	GASKET Intake Manifold	36	18	8M0142548	GASKET Intake Manifold	38	18
8M0142549	RUNNERS INTAKE Port	36	17	8M0142549	RUNNERS INTAKE Port	38	17
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8M0142552	ISOLATER	36	4	8M0142552	ISOLATER	38	4
8M0142553	SCREW (M6 x 37)	36	20	8M0142553	SCREW (M6 x 37)	38	20
8M0142554	SCREW (M6 x 30)	36	21	8M0142554	SCREW (M6 x 30)	38	21
8M0142555	SCREW (M6 x 30)	36	22	8M0142555	SCREW (M6 x 30)	38	22
8M0142556	SEAL Inlet	36	14	8M0142556	SEAL Inlet	38	14
8M0142559	HOLDING FIXTURE Gear Assembly	92	8	8M0142569	DECAL Warning	36	29
8M0142569	DECAL Warning	38	27	8M0142570	DECAL Check Engine Oil	26	42
8M0142575	PISTON ASSEMBLY	52	9	8M0142576	DIPSTICK	26	34
8M0142577	DECAL Read Manual, Clear	12	41	8M0142578	GASKET MAT Sensor	16	20
8M0142578	GASKET MAT Sensor	36	26	8M0142578	GASKET MAT Sensor	38	24
8M0142580	SCREW	68	13	8M0142585	CLAMP	30	15
8M0142590	SERVICE MANUAL 4.6L V8 SeaPro	2	-	8M0142593	LOWER COWL ASSEMBLY Black, Port and Starboard	10	1
8M0142595	SHAFT Exhaust Valve	56	21	8M0142596	PLATE Exhaust Valve	56	20
8M0142607	LOWER COWL ASSEMBLY Cold Fusion, Port and Starboard	10	1	8M0142611	LOWER COWL ASSEMBLY Warm Fusion, Port and Starboard	10	1
8M0142613	TAPPET (3.360)	48	23	8M0142615	MANDREL Press Spacer	92	9
8M0142618	HOSE	54	18	8M0142619	HOSE	54	15
8M0142624	GUIDE PLATE Bearing Carrier	92	10	8M0142635	LOWER COWL ASSEMBLY Pearl Fusion, Port and Starboard	10	1
8M0142636	BEARING MANDREL	92	13	8M0142649	SENSOR WIF	34	2
8M0142651	HOSE	40	39	8M0142654	HOSE	40	34
8M0142659	SEAL	72	20	8M0142660	HOSE	40	40
8M0142661	HOSE	40	41	8M0142662	HOSE	40	33
8M0142664	HOSE	40	38	8M0142666	TAPPET (3.525)	48	23
8M0142667	TAPPET (3.540)	48	23	8M0142668	TAPPET (3.555)	48	23
8M0142669	TAPPET (3.570)	48	23	8M0142670	TAPPET (3.585)	48	23
8M0142671	GUIDE	20	2	8M0142675	CABLE ASSEMBLY Fusable Link	24	4
8M0142677	SCREW (M8 x 85)	24	10	8M0142679	STARTER	22	1
8M0142680	BRACKET HOT STUD	22	10	8M0142681	CABLE ASSEMBLY Starter-Positive	22	15
8M0142682	WIRE HARNESS Trim	64	51	8M0142684	RELAY HOUSING	16	16
8M0142685	PLATE Electrical	16	38	8M0142686	SCREW (M6 x 25)	16	34
8M0142687	COVER Hot Stud	22	21	8M0142688	SENSOR Pressure	18	53
8M0142689	SENSOR Temperature	16	32	8M0142690	SENSOR MAP	18	55
8M0142690	SENSOR MAP	36	8	8M0142690	SENSOR MAP	38	8
8M0142691	BRACKET Cam Sensor	18	44	8M0142692	BRACKET Alternator	24	8
8M0142693	BRACKET Alternator	24	9	8M0142694	WIRE HARNESS Coil Adapter	20	7
8M0142695	SENSOR Oxygen	16	41	8M0142696	SENSOR Pressure	16	10
8M0142696	SENSOR Pressure	88	-	8M0142697	SPARK PLUG WIRES	20	1
8M0142698	TAPPET (3.600)	48	23	8M0142699	TAPPET (3.615)	48	23
8M0142700	TAPPET (3.630)	48	23	8M0142701	TAPPET (3.645)	48	23
8M0142702	TAPPET (3.660)	48	23	8M0142703	TAPPET (3.675)	48	23
8M0142704	TAPPET (3.690)	48	23	8M0142708	SCREW (M6)	54	13
8M0142708	SCREW (M6)	54	20	8M0142709	LOWER FRONT COWL ASSEMBLY Black	10	24
8M0142710	DRAIN Cowl	54	12	8M0142710	DRAIN Cowl	60	21
8M0142711	WASHER (28.4 MM x 1.6 MM)	60	8	8M0142712	O-RING (0.796 x 0.139)	72	30
8M0142713	CAP Chap Support	60	4	8M0142714	FITTING	68	6
8M0142717	LOWER FRONT COWL ASSEMBLY Cold Fusion, White	10	24	8M0142718	LOWER FRONT COWL ASSEMBLY Warm Fusion	10	24
8M0142719	STRAINER ASSEMBLY	56	9	8M0142720	SEAL	56	10
8M0142721	GROMMET Exhaust	56	11	8M0142722	BRACKET FSM	30	26
8M0142724	GROMMET	30	27	8M0142725	TUBE Water Inlet	56	8
8M0142726	SCREW (M6)	56	13	8M0142727	TUBE Water Outlet	56	6
8M0142728	PIPE Exhaust	56	1	8M0142729	FITTING	56	16
8M0142730	FITTING	56	32	8M0142731	FITTING ELBOW	56	3
8M0142732	FITTING ELBOW	56	27	8M0142735	MUFFLER ASSEMBLY Starboard	56	28
8M0142738	HOSE	56	15	8M0142739	HOSE	56	29
8M0142740	GROMMET	56	26	8M0142741	HOSE Crossover, Idle Relief	56	30
8M0142743	NUT (M10 x 1.5)	54	22	8M0142746	STUD (M10 x 81.5)	54	21
8M0142747	LOWER FRONT COWL ASSEMBLY Pearl Fusion	10	24	8M0142748	FITTING	54	14
8M0142749	ADAPTER PLATE ASSEMBLY	54	1	8M0142750	GROMMET	54	9

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8M0142751	SEAL Lower Cowl-Port	54	5	8M0142752	SEAL Lower Cowl-Starboard	54	4
8M0142753	PLATE Lower Cowl-Starboard	54	7	8M0142754	PLATE Lower Cowl-Port	54	6
8M0142755	SOUND BLOCK	54	3	8M0142766	HOSE	56	31
8M0142768	ACTUATOR	56	22	8M0142769	SEAL	56	23
8M0142770	MUFFLER ASSEMBLY	56	17	8M0142773	COUPLER	56	24
8M0142776	HOUSING Driveshaft, Silver	68	1	8M0142777	BRACKET	68	12
8M0142778	WASHER Mount Snubber	68	7	8M0142779	SPACER ASSEMBLY 5 IN Black	86	1
8M0142780	TUBE Water	86	3	8M0142781	STUD (M12 x 179)	68	24
8M0142781	STUD (M12 x 179)	86	5	8M0142782	BRACKET ASSEMBLY	68	2
8M0142784	BRACKET Shift Harness	68	15	8M0142785	BRACKET Shift Harness	68	16
8M0142786	MUFFLER Lower Exhaust	74	42	8M0142787	SPACER ASSEMBLY 10 IN Black	86	8
8M0142788	STUD (M12 x 306)	68	24	8M0142788	STUD (M12 x 306)	86	11
8M0142789	WATER TUBE	86	10	8M0142808	PCM 250 V8 VERADO DTS	18	45
8M0142813	MOUNT Upper	60	9	8M0142815	TRIM POSITION SENSOR	60	35
8M0142816	WASHER Mount	60	7	8M0142817	SNUBBER	60	25
8M0142818	CAP	60	32	8M0142819	MOUNT CRADLE	60	1
8M0142820	BRACKET	60	2	8M0142821	PIN Rodeye	60	29
8M0142822	SCREW (M6 x T30)	10	28	8M0142822	SCREW (M6 x T30)	60	3
8M0142823	SUPPORT	60	11	8M0142829	SCREW (M6 x 20)	68	17
8M0142835	BEARING Roller Tapered	78	9	8M0142835	BEARING Roller Tapered	82	9
8M0142836	BEARING Roller Tapered	78	10	8M0142836	BEARING Roller Tapered	82	6
8M0142850	SCREW (M10 X 25)	72	3	8M0142850	SCREW (M10 X 25)	94	-
8M0142851	VRING Face Seal	72	29	8M0142853	PLUG Torpedo	78	2
8M0142853	PLUG Torpedo	82	2	8M0142854	O RING (2.175 x .103)	72	15
8M0142854	O RING (2.175 x .103)	78	3	8M0142854	O RING (2.175 x .103)	82	3
8M0142857	SPOOL	78	12	8M0142857	SPOOL	82	12
8M0142858	SHIFT SHAFT Long	74	39	8M0142859	BUSHING Shift Shaft	72	33
8M0142860	O-RING	72	34	8M0142865	SHIFT SHAFT X-Long	74	39
8M0142866	RING Retaining	72	32	8M0142869	COVER HOUSING Gearcase	72	19
8M0142871	CLUTCH Sliding 6 Jaw	78	14	8M0142871	CLUTCH Sliding 6 Jaw	82	14
8M0142873	BEARING	80	21	8M0142874	GEAR Reverse	80	20
8M0142875	SPACER	80	22	8M0142877	SHAFT PROPELLER	78	16
8M0142877	SHAFT PROPELLER	82	16	8M0142878	PLUG Screw	72	4
8M0142878	PLUG Screw	94	-	8M0142885	SHIFT SHAFT XX-Long	74	39
8M0142888	GEAR HOUSING ASSEMBLY Basic, Silver	70	1	8M0142888	GEAR HOUSING ASSEMBLY Basic, Silver	78	1
8M0142888	GEAR HOUSING ASSEMBLY Basic, Silver	82	1	8M0142896	SCREW (M8 x 80)	22	8
8M0142897	BEARING CARRIER ASSEMBLY LH	84	19	8M0142903	CLIP	4	9
8M0142904	ALIGNMENT LEG	4	2	8M0142906	SEAL Top Cowl	4	6
8M0142907	LOCK PUSH	4	19	8M0142908	SEAL Door	4	17
8M0142913	KEEPER ASSEMBLY	4	15	8M0142914	SHIM LATCH	4	20
8M0142915	BUMPER Starboard	4	5	8M0142916	BUMPER Port	4	4
8M0142918	SCREW (M5 x 12)	10	2	8M0142918	SCREW (M5 x 12)	10	20
8M0142919	STRIKER ASSEMBLY Port	10	6	8M0142921	SCREW (M6 X 16)	10	7
8M0142922	RETAINER Front, Port	10	4	8M0142923	RETAINER Rear, Port	10	3
8M0142925	STRIKER ASSEMBLY Starboard	10	8	8M0142929	RETAINER Front, Starboard	10	10
8M0142930	RETAINER Rear, Starboard	10	9	8M0142932	STRIKER ASSEMBLY Front	10	25
8M0142933	SCREW (M6 x 40)	12	37	8M0142934	GROMMET Ingress	12	34
8M0142935	ADAPTER	12	33	8M0142936	COVER CRADLE	10	27
8M0142939	SOUND BLANKET	10	30	8M0142940	BUMPER	10	21
8M0142941	GROMMET	10	26	8M0142942	GUIDE Rear, Starboard	12	38
8M0142943	GUIDE Rear, Port	12	40	8M0142944	GUIDE Front, Starboard	12	35
8M0142945	GUIDE Front, Port	10	19	8M0142954	CLIP	4	11
8M0142955	SCREW (M5 x 0.8)	4	10	8M0142956	SOUND BLANKET KIT	4	13
8M0142957	SOUND BLANKET	10	31	8M0142960	SOUND BLANKET	10	NS
8M0142962	SEAL Adapter Plate	54	11	8M0142964	PCM 300 V8 VERADO DTS	18	45
8M0142967	SEAL LOWER FRONT ASSEMBLY	10	5	8M0142969	SHIFT SHAFT TOOL	92	1
8M0142970	ALIGNMENT TOOL Preload Driver	92	2	8M0142972	PLATE	10	11
8M0142973	SHIFT SHAFT HANDLE TOOL	92	3	8M0142974	RETAINER PRESS FIXTURE	92	4
8M0142976	TOOL Press Fixture Base	92	5	8M0142978	SEAL ACTUATOR	68	20
8M0142979	SEAL KIT	74	-	8M0142979	SEAL KIT	80	-
8M0142979	SEAL KIT	84	-	8M0142980	IMPELLER REPAIR KIT	74	-

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8M0142983	SHAFT TOOL Bearing Carrier Assembly	92	6	8M0143229	PLUG Drip Tray	26	26
8M0143359	SOUND CONTROL KIT Advanced	88	-	8M0145100	SCREW M8 Hex Flange	24	5
8M0145165	BLOCK WATER PRESSURE KIT Analog	16	4	8M0145165	BLOCK WATER PRESSURE KIT Analog	88	-
8M0145393	TOOL Threaded Clutch Assembly	92	7	8M0145543	OPERATION MANUAL V8 AMS DTS	2	-
8M0145606	PARTS MANUAL 250/300 4.6L V8 4 Stroke VERADO/300 4.6L V8 4 Stroke SEAPRO VERADO	2	-	8M0145607	TOOL Bar Puller	92	NS
8M0145769	GEAR HOUSING ASSEMBLY Basic, Silver (Cambered) (Standard)	70	1	8M0145769	GEAR HOUSING ASSEMBLY Basic, Silver (Cambered) (Standard)	78	1
8M0145770	GEAR HOUSING ASSEMBLY Basic, Silver (Cambered) (Counter Rotation)	70	1	8M0145770	GEAR HOUSING ASSEMBLY Basic, Silver (Cambered) (Counter Rotation)	82	1
8M0145772	GEAR HOUSING ASSEMBLY Basic, Silver (1.75) (SeaPro)	72	1	8M0145772	GEAR HOUSING ASSEMBLY Basic, Silver (1.75) (SeaPro)	78	1
8M0145772	GEAR HOUSING ASSEMBLY Basic, Silver (1.75) (SeaPro)	82	1	8M0145773	PCM 300 V8 SEAPRO DTS	18	45
8M0145935	INSTALLATION MANUAL V8 AMS	2	-	8M0145987	HARNESS KIT Re-power Plan	88	-
8M0146003	NUT M8 x 1.25 Hex	22	13	8M0146058	BEARING CARRIER ASSEMBLY RH	80	19
8M0146059	BEARING CARRIER ASSEMBLY RH	80	19	8M0146060	BEARING CARRIER ASSEMBLY LH	84	19
8M0146065	DRIVESHAFT KIT Long	72	9	8M0146065	DRIVESHAFT KIT Long	86	15
8M0146066	DRIVESHAFT KIT X-Long	72	9	8M0146066	DRIVESHAFT KIT X-Long	86	15
8M0146067	DRIVESHAFT KIT XX-Long	72	9	8M0146067	DRIVESHAFT KIT XX-Long	86	15
8M0146103	SPRAYER HOSE ASSEMBLY	54	17	8M0146147	CONNECTOR CAP 3 Pin	16	9
8M0146386	SHIM SET	80	27	8M0146386	SHIM SET	84	27
8M0146553	BEARING ASSEMBLY Cup/Cone	72	11	8M0146566	BEARING ASSEMBLY Cup/Cone	72	13
8M0146617	SERVICE MANUAL Diagnostic	2	-	8M0146648	GEAR SET Forward Gear Pinion 12/21	72	5
8M0146648	GEAR SET Forward Gear Pinion 12/21	78	6	8M0146649	GEAR SET Forward Gear Pinion 13/24	72	5
8M0146649	GEAR SET Forward Gear Pinion 13/24	78	6	8M0146658	GEAR Reverse	80	20
8M0146659	GEAR SET Forward Gear Pinion 12/21	72	5	8M0146659	GEAR SET Forward Gear Pinion 12/21	84	20
8M0146667	GEAR SET Forward Gear Pinion 13/24	72	5	8M0146667	GEAR SET Forward Gear Pinion 13/24	84	20
8M0146668	GEAR Reverse	82	10	8M0146676	GEAR Reverse	82	10
8M0146861	TOOL Flywheel	92	14	8M0146862	TOOL Stretch Belt	92	15
8M0146902	CABLE ASSEMBLY Starter-Negative	22	18	8M0146934	FITTING Quick Connect	34	7
8M0146935	INSTALLATION TOOL Bearing Spool	92	17	8M0146936	BAR MOUNT PULLER Upper	92	18
8M0146938	GASKET Water Pump Base	72	18	8M0146953	GROMMET Large Hole, Mechanical	88	-
8M0146954	GROMMET Large Hole, DTS CMS	88	-	8M0146955	GROMMET Large Hole, DTS	12	34
8M0146955	GROMMET Large Hole, DTS	88	-	8M0146963	DECAL AMS	6	8
8M0147046	SPACER ASSEMBLY 10 IN Silver	86	8	8M0147047	SPACER ASSEMBLY 5 IN Silver	86	1
8M0147078	INSTALLATION TOOL Trim Harness	92	20	8M0147116	TOOL GUIDE SEAL DRIVER	92	NS
8M0147117	POWERHEAD GASKET SET	28	-	8M0147117	POWERHEAD GASKET SET	42	-
8M0147117	POWERHEAD GASKET SET	44	-	8M0147117	POWERHEAD GASKET SET	48	-
8M0147117	POWERHEAD GASKET SET	50	-	8M0147117	POWERHEAD GASKET SET	52	-
8M0147117	POWERHEAD GASKET SET	54	-	8M0147117	POWERHEAD GASKET SET	58	-
8M0147118	TOOL Propshaft	92	19	8M0147671	TOOL ALIGNMENT PIN UPPER MOUNT	92	NS
8M0147674	BOOT Shift Actuator Wires	68	22	8M0147675	CLIP	68	23
8M0147728	PEDESTAL Silver	62	1	8M0147749	INTAKE SCREEN	36	16
8M0147749	INTAKE SCREEN	38	16	8M0147750	NUT (M6)	36	10
8M0147750	NUT (M6)	38	10	8M0147768	COVER CRADLE ASSEMBLY Silver, Port and Starboard	10	29
8M0147857	SHAFT Coupling	68	19	8M0147858	COVER Fuse Box	18	46
8M0147872	PIN DOWEL	60	10	8M0147883	INSERT SEAL PORT	60	27
8M0147884	INSERT SEAL STBD	60	23	8M0147892	FOAM CRADLE	60	26
8M0147903	SEAL Fuse Box	18	47	8M0147920	DECAL Mercury, Silver	8	2
8M0147976	BEARING MAIN Green	52	2	8M0147977	BEARING MAIN Blue	52	2
8M0147978	BEARING MAIN White	52	2	8M0147979	BEARING MAIN Orange	52	2
8M0147987	DECAL Mercury, Dark Silver	8	2	8M0148077	BEARING Connecting Rod, Green	52	8
8M0148078	BEARING Connecting Rod, Blue	52	8	8M0148079	BEARING Connecting Rod, White	52	8
8M0148319	BEARING Cup/Cone	80	24	8M0148319	BEARING Cup/Cone	84	21
8M0148533	DECAL Latch Position	4	18	8M0148536	DECAL Maintenance Schedule	16	40
8M0148727	CAP Vinyl	58	45	8M0148865	TOOL Install Gear	92	NS
8M0148868	WRENCH AMS Mount	92	NS	8M0149550	TUBE Exhaust	58	46
8M0149553	TOOL Upper Mount Rod Installation	92	NS	8M0149614	BOLT KIT Transom (8.00 Inches)	90	-
8M0149929	100 HR MAINTENANCE KIT V6 and V8 4 stroke	94	-	8M0149932	MAINTENANCE KIT V8 Verado/Seapro (300 Hr)	94	-
8M0150214	CYLINDER HEAD ASSEMBLY Starboard	46	1	8M0150215	CYLINDER HEAD ASSEMBLY Port	46	1

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8M0150597	TOOL-SHIFT ACTUATOR Test TEE Harness	92	23	8M0150862	CLAMP Pinch Ear	56	18
8M0150994	FITTING CONNECTOR KIT	90	-	8M0151153	RODEYE PIN CAP	60	37
8M0151155	SCREW Nylon Push In	54	16	8M0151156	SPACER	24	2
8M0152423	BRACKET Plastic Snap	34	5	8M0152433	FITTING ELBOW	34	6
8M0152436	ORING	34	3	8M0153042	DECAL Mercury, Silver	6	4
8M0153042	DECAL Mercury, Silver	6	11	8M0153042	DECAL Mercury, Silver	8	7
8M0153610	INTAKE MANIFOLD	38	1	8M0155769	GROUND STRAP	62	19
8M0157114	FITTING TEE 4 MM	16	25	8M0157304	GROMMET TUBE OUTLET	56	25
8M0160428	PULLER PLATE	92	24	8M0161430	WASHER Flat	94	-
8M0162139	THERMOSTAT ASSEMBLY	94	-	8M0163293	TOOL Chip Catcher	92	25
8M0164967	BUSHING Shift Shaft	72	33	8M0164968	SHIFT SHAFT Long Includes Bushing Design II	74	39
8M0164969	SHIFT SHAFT X-Long Includes Bushing Design II	74	39	8M0164970	SHIFT SHAFT XX-Long Includes Bushing Design II	74	39
8M0168204	DRIVESHAFT KIT Long	86	16	8M0168208	DRIVESHAFT KIT X-Long	86	16
8M0168210	DRIVESHAFT KIT XX-Long	86	16	8M0174099	STEERING HEAD Gray	62	15
8M6000385	CLAMP (39.6 MM)	26	39	8M6001459	CLAMP (45.5)	26	9
8M6001577	O-RING M6 X 46	26	40	8M6002637	BOLT Connecting Rod	52	13
8M6004776	HARNESS ASSEMBLY	32	23	90196	O-RING (.921 x .139)	26	8
95925	PLUG	62	44	98234A2	DRILL FIXTURE KIT Transom	92	NS
NSS	NOT SOLD SEPARATE DECAL, EPA	2	-	NSS	NOT SOLD SEPARATE SCREW	4	3
NSS	NOT SOLD SEPARATE SCREW	4	16	NSS	NOT SOLD SEPARATE O-Ring	32	3
NSS	NOT SOLD SEPARATE Spacer	32	4	NSS	NOT SOLD SEPARATE O-Ring	32	6
NSS	NOT SOLD SEPARATE Seal	32	7	NSS	NOT SOLD SEPARATE O-Ring	32	9
NSS	NOT SOLD SEPARATE Seal	32	11	NSS	NOT SOLD SEPARATE Seal	32	14
NSS	NOT SOLD SEPARATE O-Ring	32	15	NSS	NOT SOLD SEPARATE Seal	32	18
NSS	NOT SOLD SEPARATE O-Ring	32	24	NSS	NOT SOLD SEPARATE O-Ring	32	25
NSS	NOT SOLD SEPARATE	42	44	NSS	NOT SOLD SEPARATE	44	2
NSS	NOT SOLD SEPARATE	46	5	NSS	NOT SOLD SEPARATE Decal-Serial Overlamine	62	39