

Parts Manual

Cat.# 90-896280008

Revised 09-15-2020

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Service/Support Material

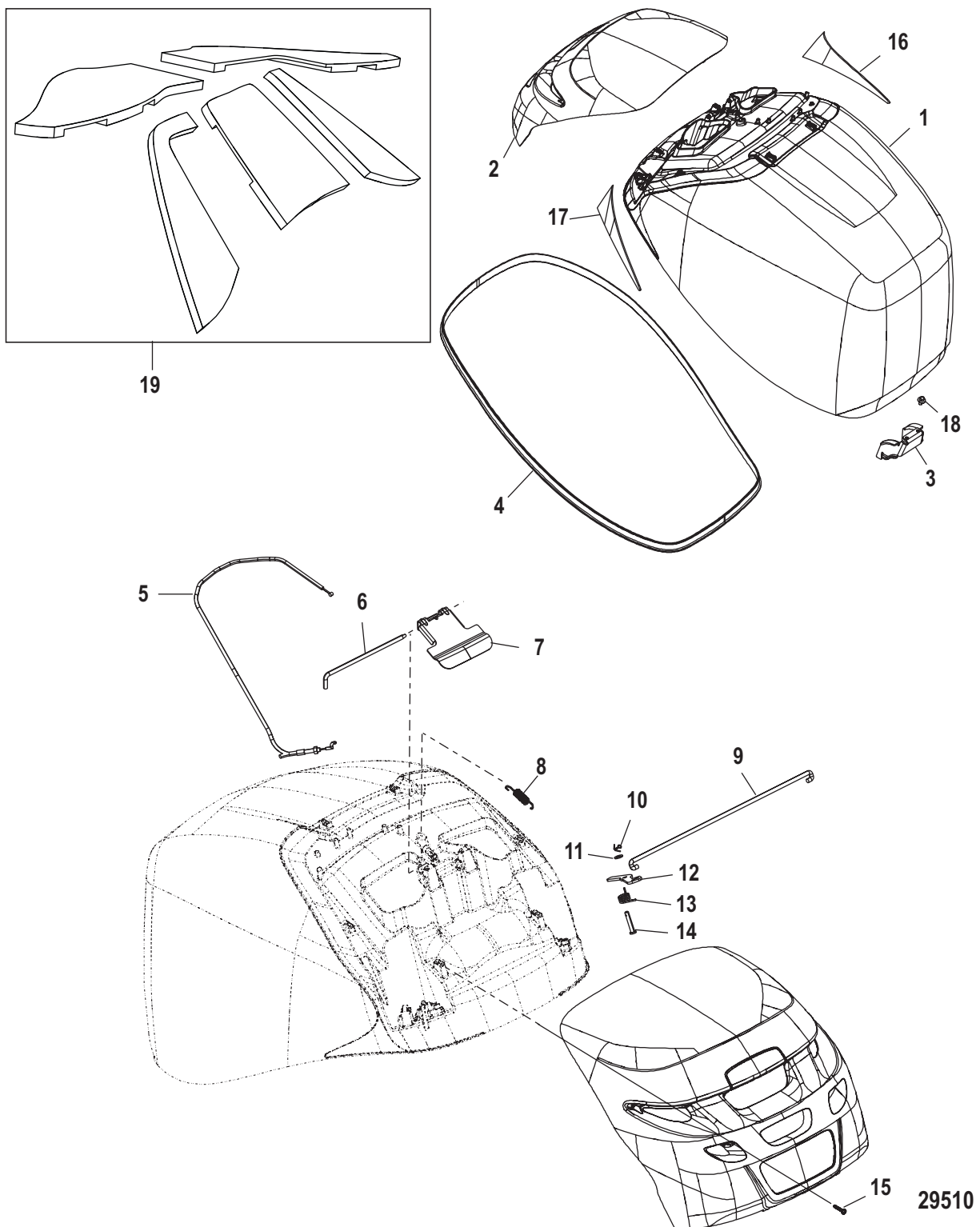
Service/Support Material

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0090	896280008	PARTS MANUAL 200/225/250/275/300 4-Stroke Verado (6 Cylinder)		1	
-	0090	896579T00	SERVICE MANUAL		1	
-	0090	8M0076286	SERVICE MANUAL Outboard Joystick Piloting		1	
-	0090	10238080	INSTALLATION MANUAL L6	[1B578959] & Below	1	
-	0090	10238082	INSTALLATION MANUAL	[1B578960] THRU [1B733306]	1	
-	0090	10238083	INSTALLATION MANUAL 225/250/275/300 Verado	[1B733307] THRU [1B830902]	1	
-	0090	10238090	INSTALLATION MANUAL 225-350 Verado / 250-300 Verado Pro	[1B830903] & Up	1	
-	0090	8M0070751	INSTALLATION MANUAL CCT		1	
-	0090	10237080	OPERATION MANUAL 200-275 L6, 4-Stroke, English	[1B578959] & Below	1	
-	0090	10237081	OPERATION MANUAL	[1B578960] THRU [1B733306]	1	
-	0090	10237082	OPERATION MANUAL 225/250/275/300 Verado	[1B733307] THRU [1B792493]	1	
-	0090	10237090	OPERATION MANUAL 225-300 Verado	[1B792494] THRU [1B830902]	1	
-	0090	10237091	OPERATION MANUAL 225-300 Verado / 250-300 Verado Pro	[1B830903] & Up	1	
-	0090	8M0081623	OPERATION MANUAL Joystick Piloting		1	
-	0037	895282A07	DECAL EPA Label Information	(2007)	1	[1]
-	0037	895282A08	DECAL EPA Label Information	(2008)	1	[1]
-		NSS	NOT SOLD SEPARATE DECAL, EPA (2009 & Up)	(Contact Mercury Marine Warranty Administration for Replacement-Service Bulletin 2009-18)	1	[1]

PART NOTES:

- [1] - IMPORTANT INFORMATION: REPLACE ANY MISSING OR UNREADABLE EPA LABEL

Top Cowl

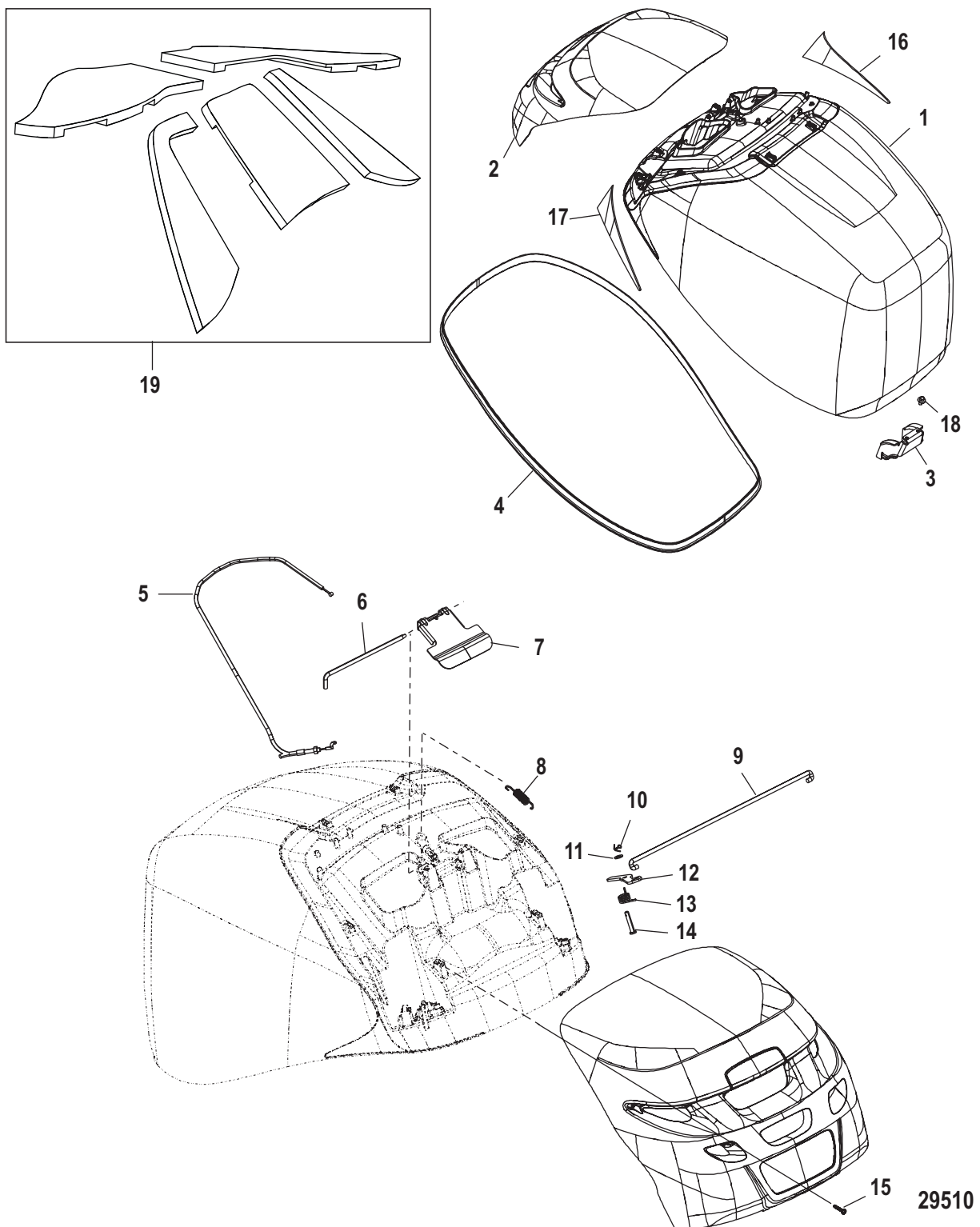


Top Cowl

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0100	885355T05	TOP COWL ASSEMBLY Mercury, Black		1	
1	0100	8M0090472	TOP COWL ASSEMBLY Mercury, Cool White		1	
1	0100	8M0090473	TOP COWL ASSEMBLY Mercury, Warm White		1	
1	0100	885355T04	TOP COWL ASSEMBLY Mariner		1	
1	0100	8M0075364	TOP COWL ASSEMBLY Mercury, Black, Without decals		1	
1	0100	8M0075366	TOP COWL ASSEMBLY Mariner, Without decals		1	
1	0100	8M0100221	TOP COWL ASSEMBLY Cold Fusion, Non-Decaled		1	
1	0100	8M0100222	TOP COWL ASSEMBLY Warm Fusion, Non-Decaled		1	
2	0000	885354T01	CAP, Air Dam Mercury, Black		1	
2	0000	8M0090474	CAP, Air Dam Cold Fusion		1	
2	0000	8M0090475	CAP, Air Dam Warm Fusion		1	
2	0000	895838T01	CAP Air Dam - Mariner		1	
3	0000	888971	FRONT LATCH RECEIVER		1	
4	0000	8M0000712	SEAL		1	
5	0000	888951	CABLE		1	
6	0017	888959	PIN Hinge		1	
7	0000	888956	LATCH Hand Lever		1	
8	0024	895373	SPRING		1	
9	0000	888955	LINK Latch Connecting		1	
10	0018	26953	COTTER PIN		2	
11	0012	89302	WASHER (.203 x .406 x .040)		2	
12	0000	888952	LINKAGE ARM		2	
13	0024	888953	SPRING		2	
14	0017	822417	PIN		2	
15	0010	888950020	SCREW (M4 x 20 mm) (M4 x 1.75)		6	
16	0000	8M0025654	APPLIQUE Port (Mercury)(Black)		1	
16	0000	8M0088807	APPLIQUE Port, Cold Fusion		1	
16	0000	8M0088808	APPLIQUE Port, Warm Fusion		1	
16	0000	8M0025676	APPLIQUE Port (Mariner)		1	
17	0000	8M0025680	APPLIQUE Starboard (Mercury)(Black)		1	
17	0000	8M0088809	APPLIQUE Starboard, Cold Fusion		1	
17	0000	8M0088810	APPLIQUE Starboard, Warm Fusion		1	
17	0000	8M0025682	APPLIQUE Starboard (Mariner)		1	
18	0010	88552512	SCREW (M6 x 12 MM) Stainless Steel		2	
19	0000	889824A01	SOUND BLANKET KIT		1	
-	0037	892565A09	DECAL SET (Generic)(Mercury)	[2B034180] & Below	1	
-	0037	8M0091493	DECAL SET (Generic)(Mercury)	[2B034181] & Up	1	
-	0037	892870A02	DECAL SET Mariner		1	
-	0037	8M0024870	DECAL Mercury Verado	Air Dam	1	

Top Cowl

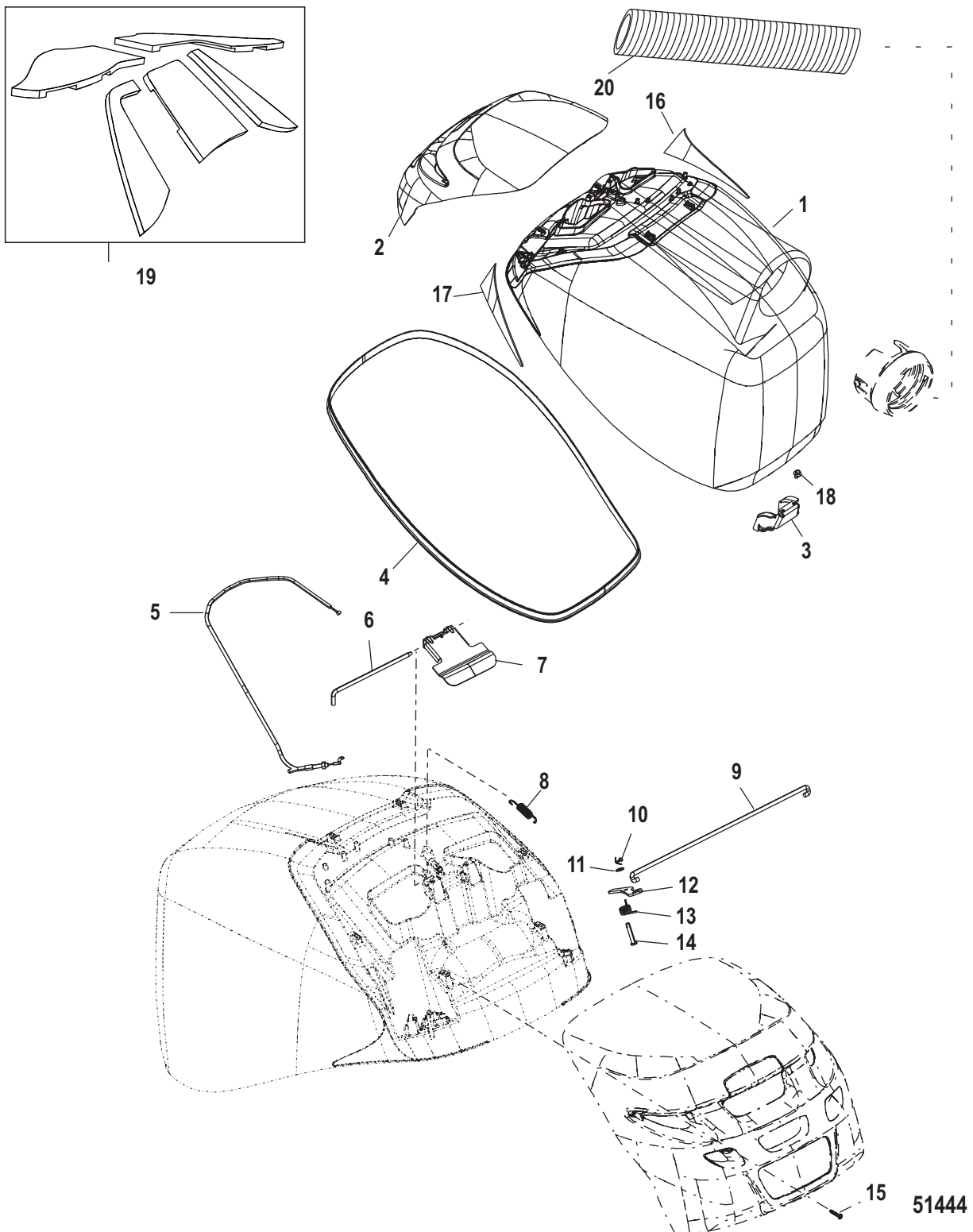
Top Cowl



Top Cowl

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0037	8M0024873	DECAL (Mercury 200)		1	
-	0037	8M0024874	DECAL (Mercury 225)		1	
-	0037	8M0024875	DECAL (Mercury 250)	[1B701706] & Below	1	
-	0037	8M0034101	DECAL (Mercury 250)	[1B701707] & Up	1	
-	0037	8M0024876	DECAL (Mercury 275)		1	
-	0037	8M0024877	DECAL (Mercury 300)	[1B700024] & Below	1	
-	0037	8M0034103	DECAL (Mercury 300)	[1B700025] & Up	1	
-	0037	8M0025965	DECAL (Mariner Verado)	Air Dam	1	
-	0037	899324003	DECAL (Mariner 200)		1	
-	0037	899324004	DECAL (Mariner 225)		1	
-	0037	899324005	DECAL (Mariner 250)		1	
-	0037	899324006	DECAL (Mariner 275)		1	
-	0037	8M0025964	DECAL (Mariner 300)		1	

Top Cowl CCT

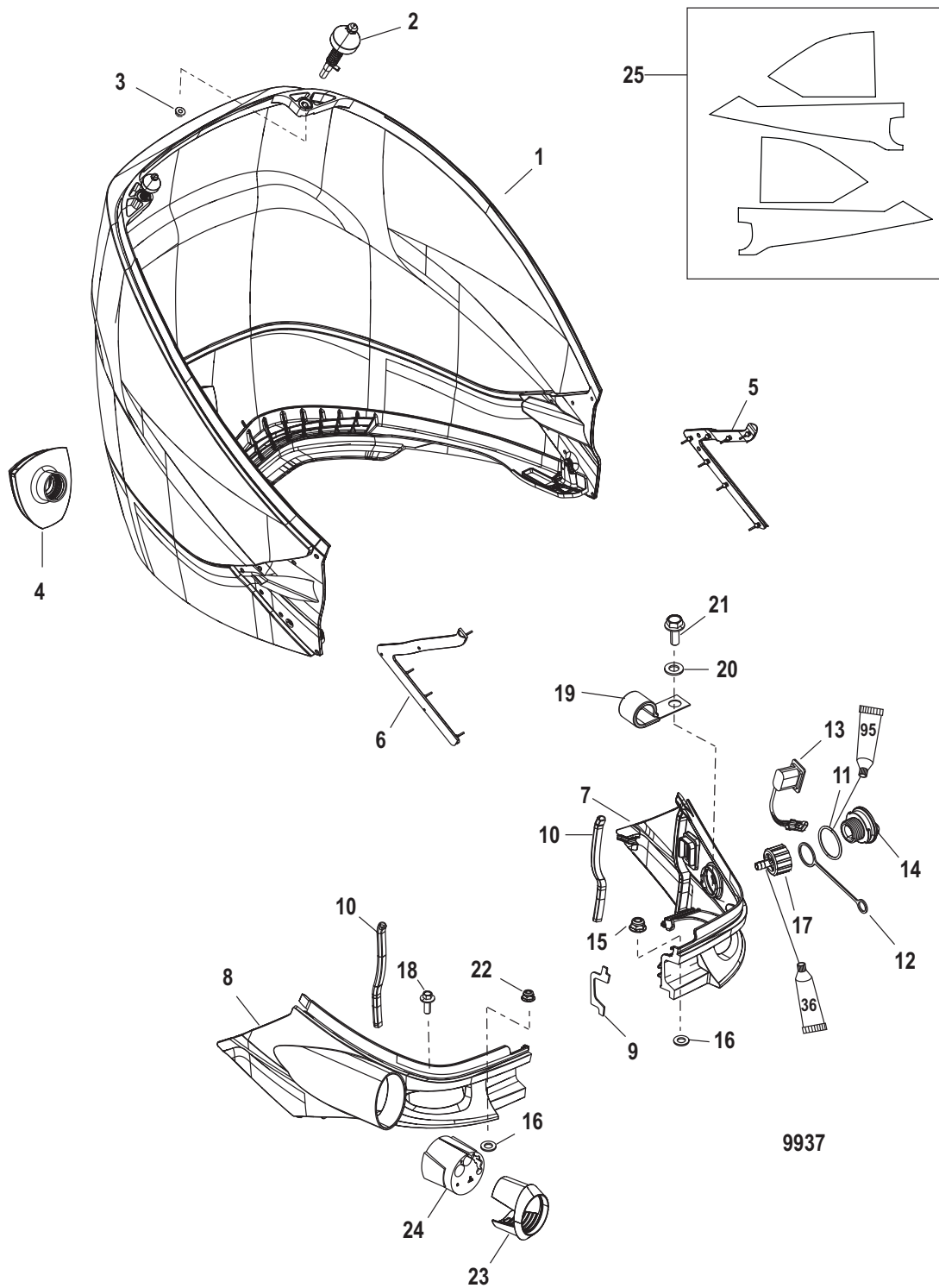


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Top Cowl CCT

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0100	8M0074520	TOP COWL ASSEMBLY CCT		1	
2		NSS	NOT SOLD SEPARATE Air Dam Cap		1	
3	0000	888971	FRONT LATCH RECEIVER		1	
4		NSS	NOT SOLD SEPARATE Seal		1	
5	0000	888951	CABLE		1	
6	0017	888959	PIN Hinge		1	
7	0000	888956	LATCH Hand Lever		1	
8	0024	895373	SPRING		1	
9	0000	888955	LINK Latch Connecting		1	
10	0018	26953	COTTER PIN		2	
11	0012	89302	WASHER (.203 x .406 x .040)		2	
12	0000	888952	LINKAGE ARM		2	
13	0024	888953	SPRING		2	
14	0017	822417	PIN		2	
15		NSS	NOT SOLD SEPARATE (#8-15 x 1.25)		4	
16	0000	8M0025654	APPLIQUE Port (Mercury)(Black)		1	
17	0000	8M0025680	APPLIQUE Starboard (Mercury)(Black)		1	
18	0010	88552512	SCREW (M6 x 12 MM) Stainless Steel		2	
19	0000	889824A01	SOUND BLANKET KIT Cut to fit		1	
20	0027	8M0072385	GASKET		1	
21	0000	8M0064952	ADAPTER Rigging		1	
22	0032	8M0068924	HOSE 4 Inch		1	
-	0037	8M0024870	DECAL Mercury Verado		1	
-	0037	8M0043703	DECAL M-Icon, 66 MM, Black		1	
-		NSS	NOT SOLD SEPARATE Generic Decal Set		1	

Rear Cowl

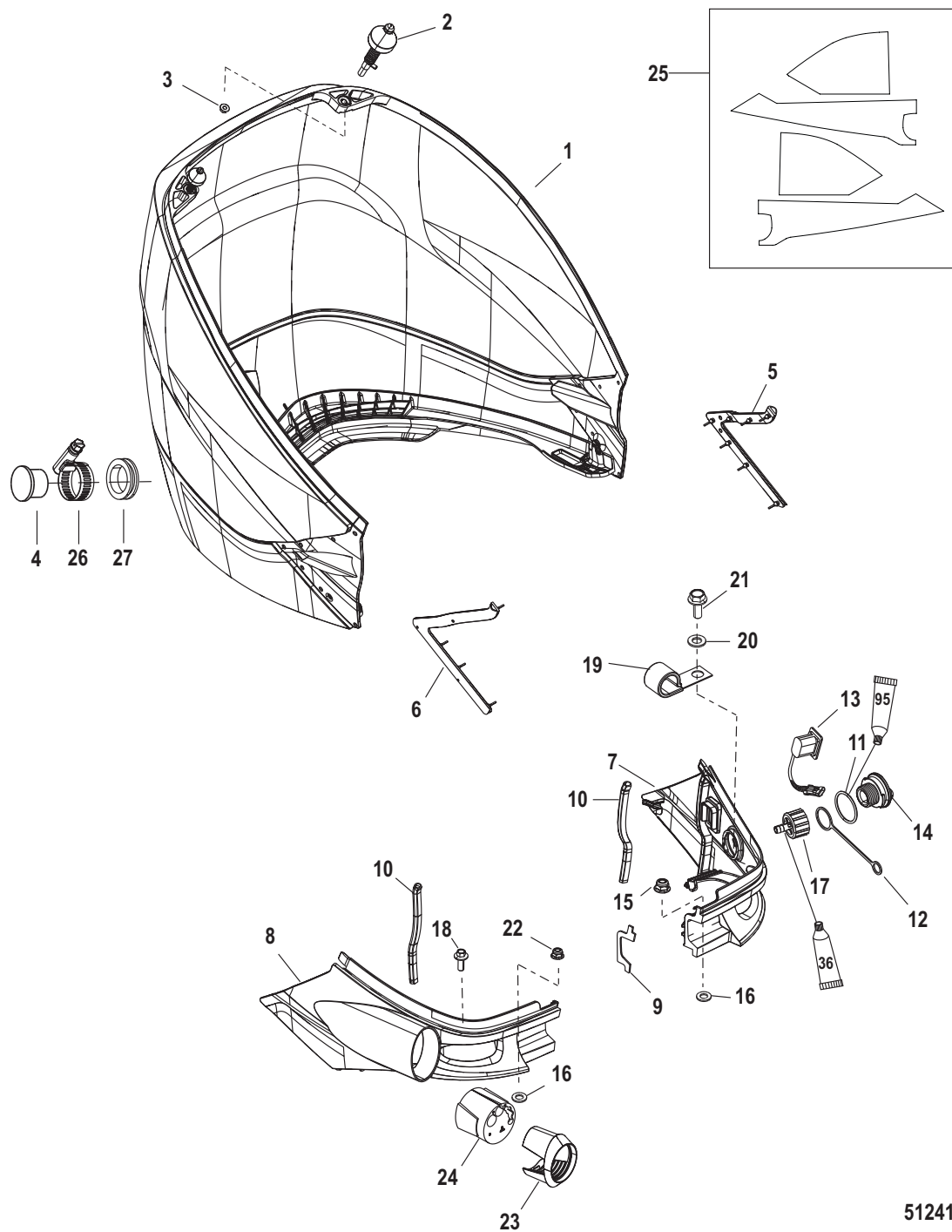


9937

Rear Cowl

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0100	885358T04	COWL ASSEMBLY Rear, Black (WITHOUT DECALS)		1	
1	0100	8M0090476	COWL ASSEMBLY Rear, Cool White		1	
1	0100	8M0090477	COWL ASSEMBLY Rear, Warm White		1	
2	0017	888961A01	PIN ASSEMBLY		2	
3	0011	892233	NUT (M6) Stainless Steel		4	
4	0000	885360	IDLE RELIEF		1	
5	0000	893343001	SEAL Port		1	
6	0000	893344001	SEAL Starboard		1	
-	0000	885357T04	FRONT COWL KIT Port and Starboard, Black		1	
-	0000	8M0090479	FRONT COWL KIT Port and Starboard, Cool White		1	
-	0000	8M0090480	FRONT COWL KIT Port and Starboard, Warm White		1	
7		NSS	NOT SOLD SEPARATE FRONT COWL, Port, Order Front Cowl		1	
8		NSS	NOT SOLD SEPARATE FRONT COWL, Stbd, Order Front Cowl		1	
9	0027	892315	GASKET		1	
10	0000	897125	SEAL		2	
11	0025	888957	O-RING		1	
12	0000	889823001	TETHER Flush Plug		1	
13	0087	896620001	SWITCH Trim		1	
14	0022	888958001	PLUG Flush Port Flush		1	
15	0011	892233	NUT (M6) Stainless Steel		1	
16	0012	4002316	WASHER (6.60 X 17.0 X 1.5SS)		2	
17	0022	885361A01	FITTING ASSEMBLY Flush		1	
18	0010	4006731	SCREW (M6 x 16)		1	
19	0054	858951A01	CLAMP KIT		1	
20	0012	4002316	WASHER (6.60 X 17.0 X 1.5SS)		1	
21	0010	4006731	SCREW (M6 x 16)		1	
22	0011	892233	NUT (M6) Stainless Steel		1	
23	0000	895316	ADAPTER		1	
24	0025	897169	GROMMET		1	
25	0000	8M4501634	SOUND BLANKET KIT Component of 885358T04		1	
-	0037	8M0075217	DECAL Joystick Piloting		1	

Rear Cowl CCT

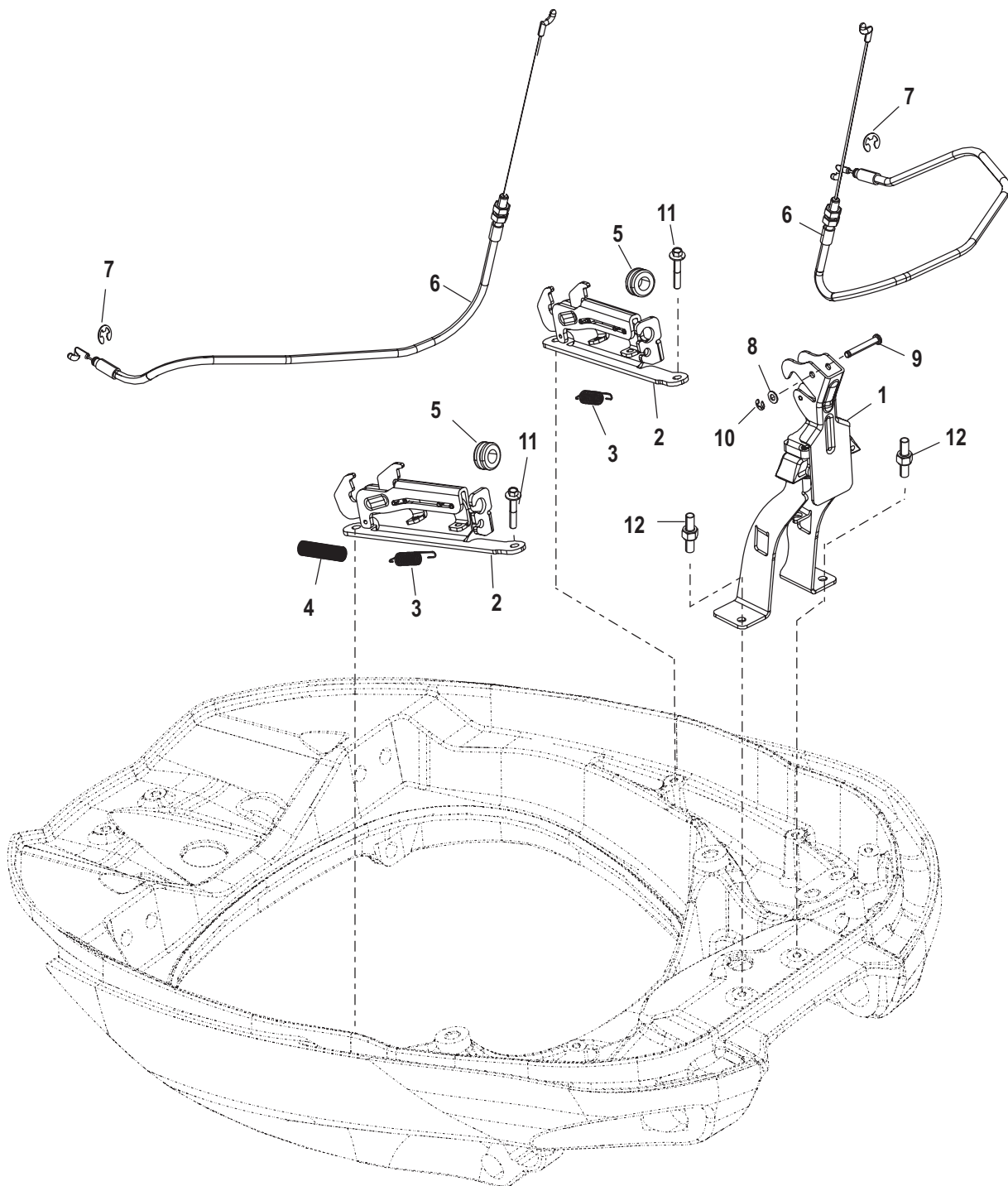


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Rear Cowl CCT

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1		NSS	NOT SOLD SEPARATE Order Top Cowl Assy		1	
2	0017	888961A01	PIN ASSEMBLY		2	
3	0011	892233	NUT (M6) Stainless Steel		4	
4	0000	885360	IDLE RELIEF		1	
5	0000	893343001	SEAL Port		1	
6	0000	893344001	SEAL Starboard		1	
7	0100	8M0074311	FRONT COWL		1	
8		NSS	NOT SOLD SEPARATE Order 8M0074311 Assy		1	
9	0027	892315	GASKET		1	
10	0000	897125	SEAL		2	
11	0025	888957	O-RING		1	
12	0000	889823001	TETHER Flush Plug		1	
13	0087	896620001	SWITCH Trim		1	
14	0022	888958001	PLUG Flush Port Flush		1	
15	0011	892233	NUT (M6) Stainless Steel		1	
16	0012	4002316	WASHER (6.60 X 17.0 X 1.5SS)		2	
17	0022	885361A01	FITTING ASSEMBLY Flush		1	
18	0010	4006731	SCREW (M6 x 16)		1	
19	0054	858951A01	CLAMP KIT		1	
20	0012	4002316	WASHER (6.60 X 17.0 X 1.5SS)		1	
21	0010	4006731	SCREW (M6 x 16)		1	
22	0011	892233	NUT (M6) Stainless Steel		1	
23	0000	895316	ADAPTER		1	
24	0025	897169	GROMMET		1	
25	0000	8M4501634	SOUND BLANKET KIT Component of 885358T04	Cut to fit	1	
26	0054	8M6001459	CLAMP (45.5)		1	
27	0019	8M6001460	PLUG		1	
28	0025	814191	GROMMET		1	

Cowl Latching

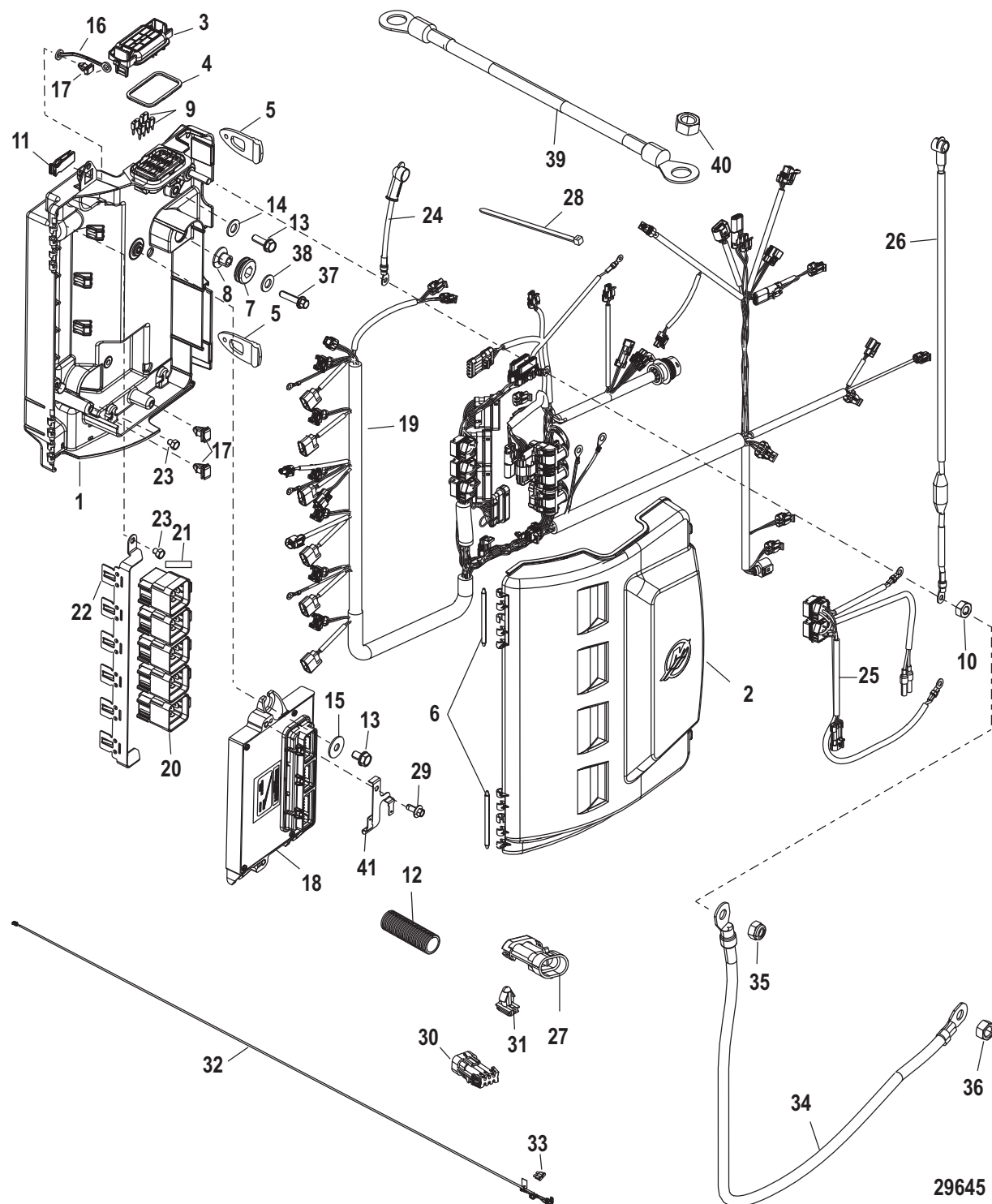


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Cowl Latching

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0000	892062T02	LATCH ASSEMBLY Front and Side		1	
1	0000	888976T01	BRACKET		1	
2	0000	888974A02	SIDE LATCH ASSEMBLY		2	
3	0024	888996	SPRING		4	
4	0023	896124	SLEEVE		4	
5	0025	828249	GROMMET		2	
6	0000	889694	CABLE		2	
7	0053	27290	RING Retaining		2	
8	0012	30164	WASHER (.192 x .375 x .0312) Stainless Steel		1	
9	0017	893380	PIN Clevis		1	
10	0053	61319	E RING		1	
11	0010	4006731	SCREW (M6 x 16)		4	
12	0016	889627	STUD		2	

Electrical Box Components

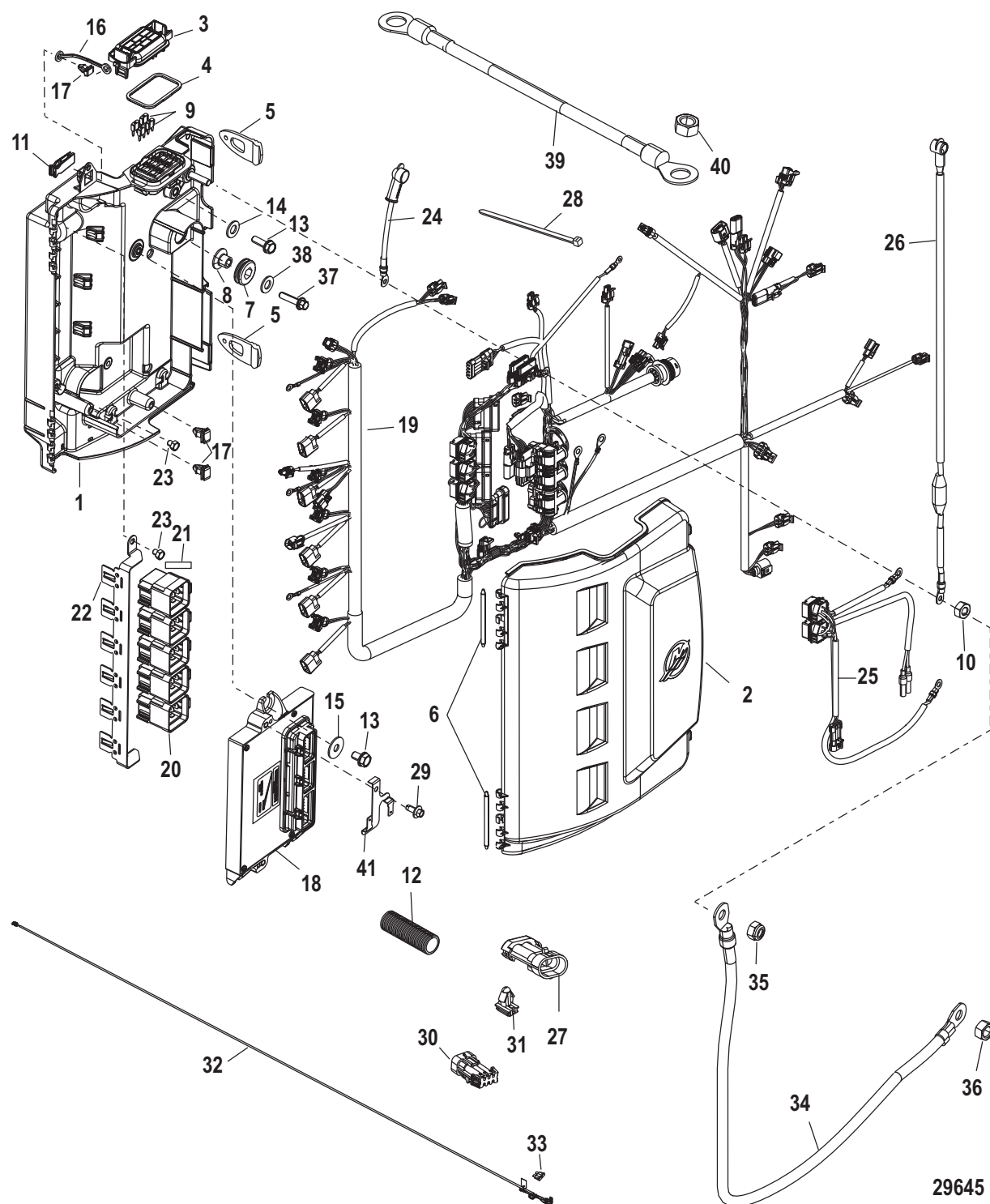


Electrical Box Components

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-		NSS	NOT SOLD SEPARATE Electrical Box-Complete		1	
-		NSS	NOT SOLD SEPARATE Electrical Box		1	
1	0000	885560T03	BASE Electrical Box		1	
2	0000	885561T	COVER Fuse Box		1	
3	0000	888491	COVER Fuse		1	
4	0025	885583	SEAL		1	
5	0000	889531	STRAP		2	
6	0000	885584	PIN Hinge		2	
7	0025	833155	GROMMET		1	
8	0023	8502341	BUSHING		1	
9	0088	83296920	FUSE Mini - Yellow - 20 Ampere		7	
10	0011	400213	NUT (M8) Stainless Steel		1	
11	0000	895099	EXTRACTOR Fuse		1	
12	0032	828547753	CONDUIT (.750 Inside Diameter x 3.00 Feet Bulk)		1	
13	0010	40011146	SCREW (M8 x 13) Stainless Steel		2	
14	0012	843108	WASHER (.330 x .560 x .060) Stainless Steel		1	
15	0012	817274	WASHER (.344 x 1.00 x .063) Stainless Steel		1	
16	0000	892244	STRAP Cover		1	
17	0054	879962	CLIP		4	
18	0000	89790740T	PCM Propulsion Control Module	(200) [2B022644] & Below	1	
18	0077	8M0082861	PCM Propulsion Control Module	(200) [2B022645] & Up	1	
18	0000	89790741T	PCM Propulsion Control Module	(225) [2B022644] & Below	1	
18	0000	8M0082862	PCM Propulsion Control Module	(225) [2B022645] & Up	1	
18	0000	89790742T	PCM Propulsion Control Module	(250) [2B022644] & Below	1	
18	0000	8M0082863	PCM Propulsion Control Module	(250) [2B022645] & Up	1	
18	0000	89790744T	PCM Propulsion Control Module	(275) [2B022644] & Below	1	
18	0000	8M0082866	PCM Propulsion Control Module	(275) [2B022645] & Up	1	
18	0000	89790746T	PCM Propulsion Control Module	(300) [2B022644] & Below	1	
18	0000	8M0082868	PCM Propulsion Control Module	(300) [2B022645] & Up	1	
18	0077	8M0084832	PROPULSION CONTROL MODULE 250	Joystick Piloting Models	1	
18	0077	8M0084831	PROPULSION CONTROL MODULE 300	Joystick Piloting Models	1	
19	0084	880616T07	HARNESS ASSEMBLY Engine	Non-Joystick Piloting models	1	
19	0084	8M0082643	HARNESS ASSEMBLY Engine	Joystick Piloting models	1	
-		NSS	NOT SOLD SEPARATE Relay Bracket Assembly		1	
20	0000	882751A04	RELAY ASSEMBLY		4	
21		NSS	NOT SOLD SEPARATE Decal-Trim Relay		4	
22	0000	889532	BRACKET		1	
23	0010	40007103	SCREW (M5 x 6)		2	
24	0084	93388A17	CABLE ASSEMBLY (8.50 Inches)		1	

Electrical Box Components

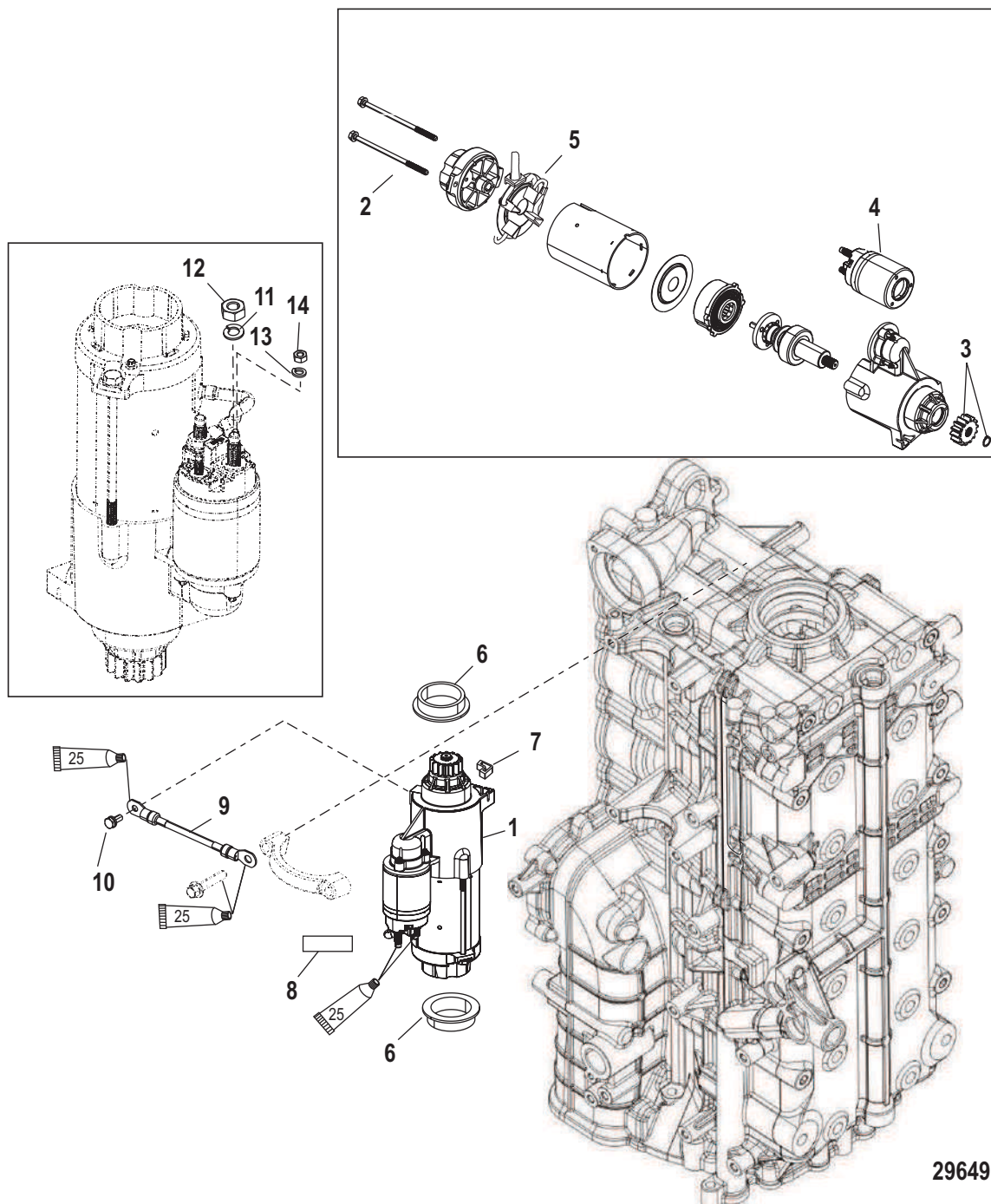
Electrical Box Components



Electrical Box Components

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
25	0084	879345T34	HARNESS ASSEMBLY Trim		1	
26	0084	8M0088927	HARNESS ASSEMBLY Fuse		1	
27	0000	830796A03	CONNECTOR ASSEMBLY Weather Cap - 2 Pin Male		1	
28	0054	850181	TIE STRAP (11.750 Inches)		6	
28	0054	816311T	TIE STRAP (8.00 Inches)		AR	
29	0010	82129114	SCREW (M6 x 14)		1	
30	0000	877613A02	CONNECTOR ASSEMBLY Weather Cap 6 Pin		1	
31	0054	879962	CLIP		1	
32	0084	888416T04	HARNESS ASSEMBLY DTS, Clean Power, 15 Feet		1	
33	0000	862646	FUSE Tan - 5 Ampere		1	
34	0084	88439A25	CABLE ASSEMBLY Battery - Positive	(Long)	1	
35	0011	401388	NUT (M8) Stainless Steel		5	
36	0011	86226	NUT (.375-16) Battery Cable- Positive		1	
37	0010	88552635	SCREW (M8 x 35 MM)		1	
38	0012	817274	WASHER (.344 x 1.00 x .063) Stainless Steel		1	
39	0084	88439A26	CABLE ASSEMBLY Battery - Negative	(Long)	1	
40	0011	68292	NUT (.312-18) Battery Cable- Negative		1	
41	0054	891520001	CLIP		1	

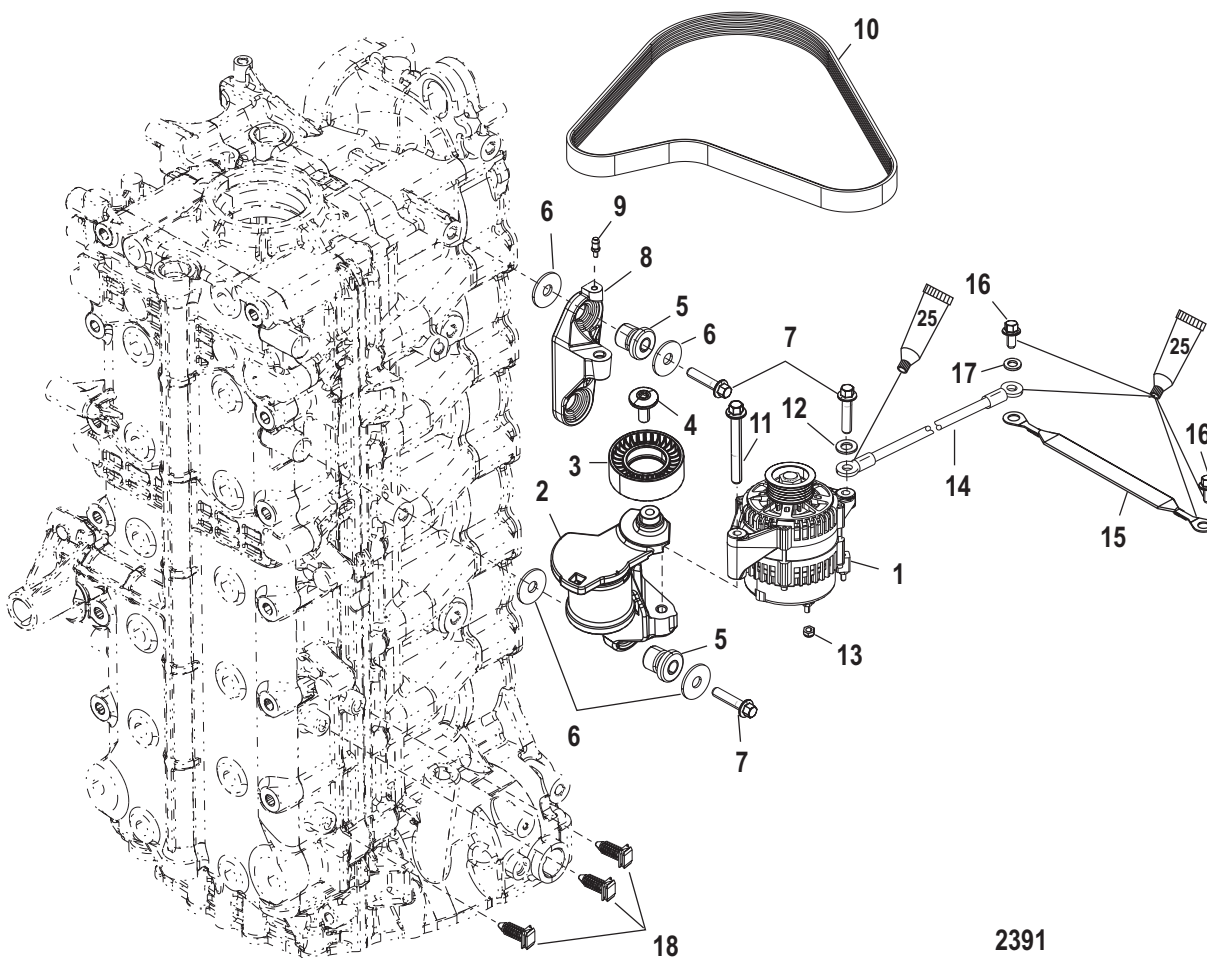
Starter Motor



Starter Motor

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-		NSS	NOT SOLD SEPARATE Starter Motor Assembly		1	
1	0050	892339T01	STARTER MOTOR ASSEMBLY		1	
2		NSS	NOT SOLD SEPARATE Screws		2	
3	0043	880805A1	GEAR KIT		1	
4	0000	809463A1	SOLENOID KIT		1	
5	0000	8M0065258	BRUSH SET		1	
6	0023	8M0034918	COLLAR		2	
7	0000	8M0043276	STOP		1	
8		NSS	NOT SOLD SEPARATE Decal-Waring-High Voltage		1	
9	0084	93388A1	CABLE ASSEMBLY (6.00 Inches) Black		1	
10	0010	69035	SCREW AND LOCKWASHER (.250-20 x .625) Stainless Steel		1	
11	0013	26993	LOCKWASHER (.312)		1	
12	0011	400213	NUT (M8) Stainless Steel		1	
13	0013	400255	LOCKWASHER (M5)		1	
14	0011	400211	NUT (M5) Stainless Steel		1	

Alternator/Belt Tensioner Mounting

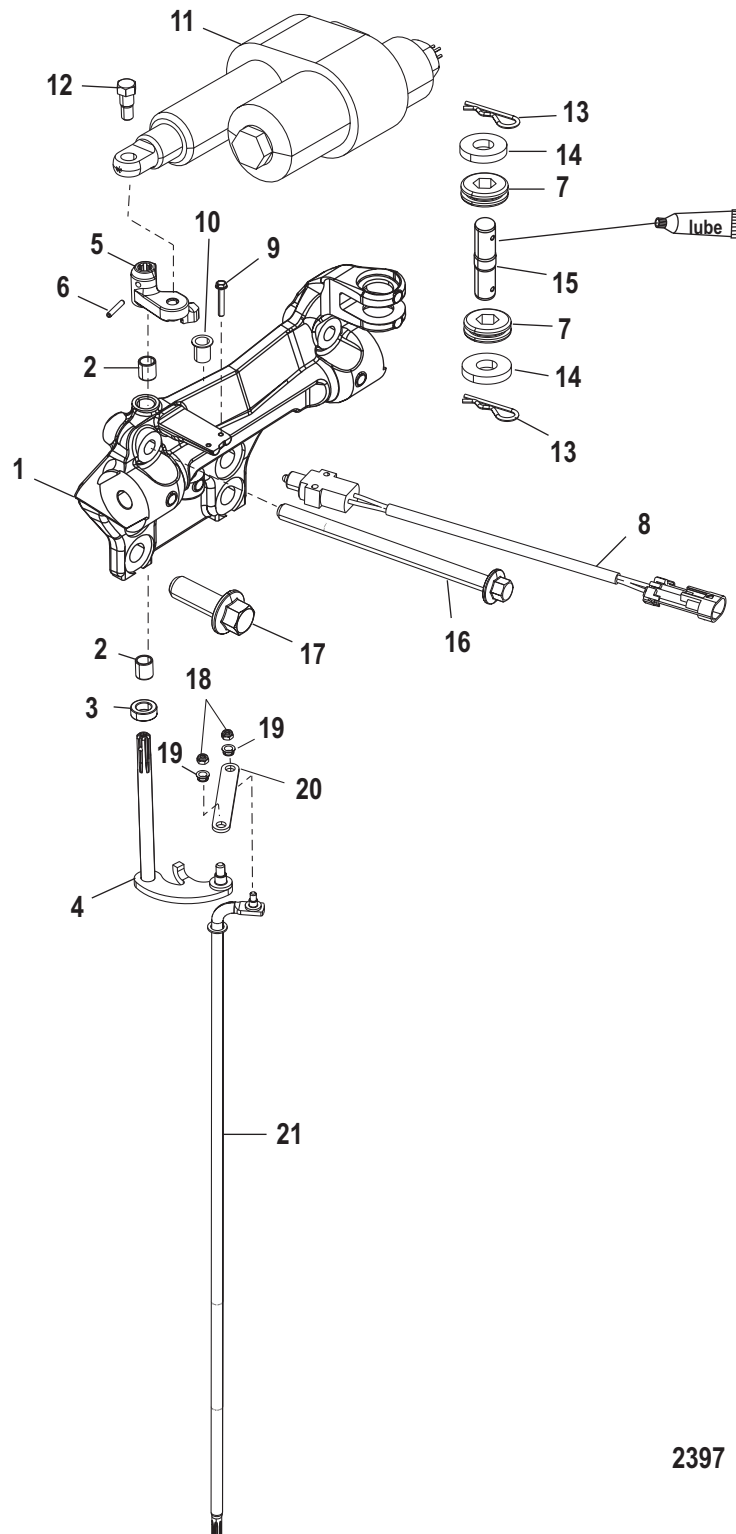


2391

Alternator/Belt Tensioner Mounting

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	892940T01	ALTERNATOR		1	
2	0000	885349T05	BELT TENSIONER		1	
3	0000	885349500	PULLEY		1	
4	0010	885349501	SCREW		1	
5	0023	855729	MOUNT		4	
6	0012	845998	WASHER (.406 x 1.250 x .089)		8	
7	0010	88552745	SCREW (M10 x 45)		5	
8	0000	88535303S	BRACKET		1	
9	0017	888517	PIN		1	
10	0057	880566014	BELT Drive		1	
11	0010	88552785	SCREW (M10 x 85)		1	
12	0012	4002319	WASHER		1	
13	0011	401386	NUT (M6) Stainless Steel		1	
14	0084	856583A09	CABLE ASSEMBLY		1	
15	0084	858414A04	CABLE ASSEMBLY Brass Braided		1	
16	0010	88552516	SCREW (M6 x 16 MM) Stainless Steel		2	
17	0012	29245	WASHER (.281 x .500 x .060) Stainless Steel		1	
18	0054	828991T	CLIP		3	

Upper Shift Components



2397

Upper Shift Components

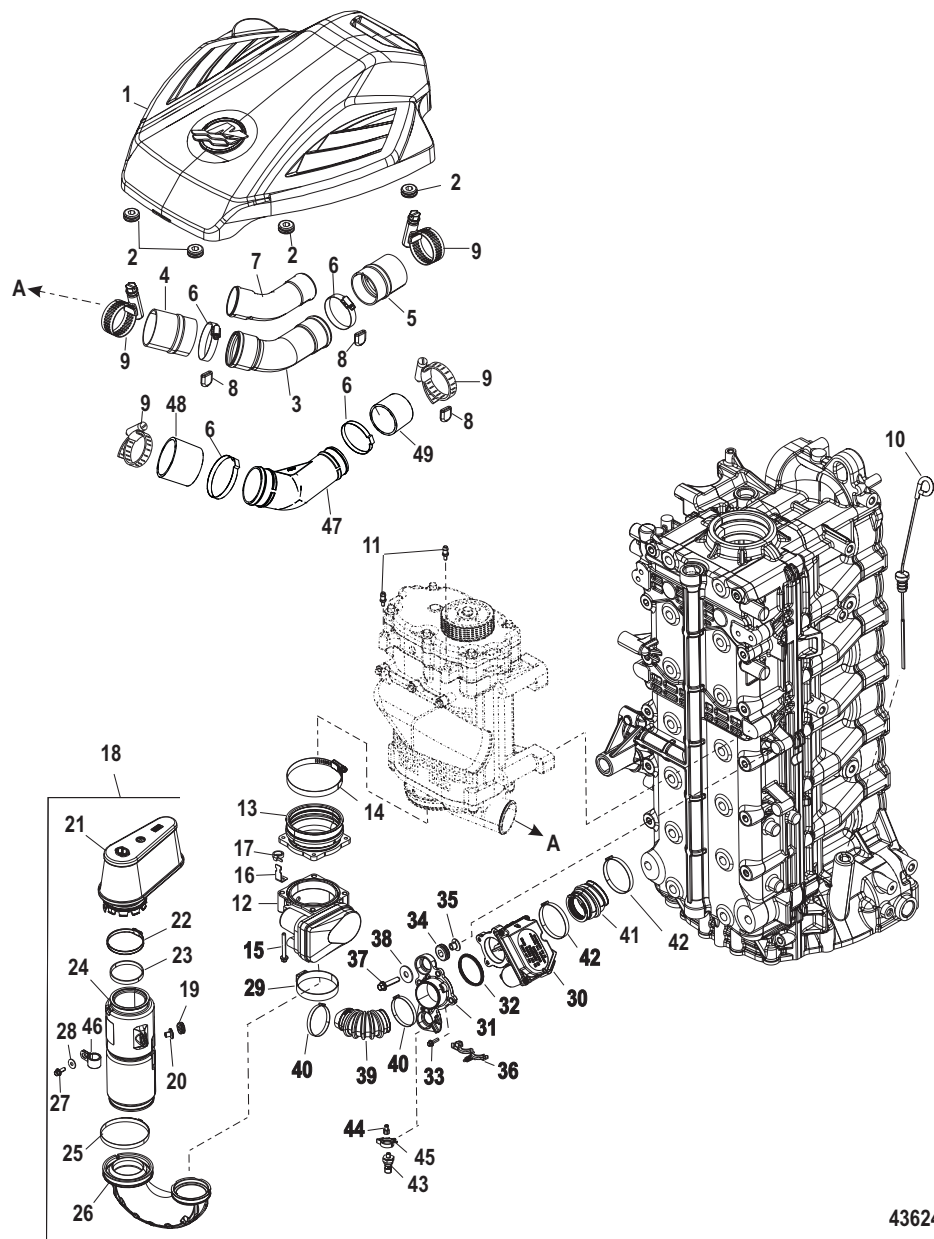
Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0000	888994T03	BRACKET ASSEMBLY Front Mount		1	
1		NSS	NOT SOLD SEPARATE Bracket		1	
2	0023	892417	BUSHING		2	
3	0023	892049	SPACER		1	
4	0000	885506001	SHIFT SHAFT		1	
5	0000	889727001	BELL CRANK		1	
6	0017	25319	PIN (.125 x 0.75 Inches)		1	
7	0025	833155	GROMMET		2	
8	0087	889514A01	SWITCH		1	
9	0010	88075020	SCREW (M3 x 20)		2	
10	0023	85999	BUSHING		1	
11	0000	8M0048114	SHIFT ACTUATOR		1	
12	0010	8855091	SCREW		1	
13	0018	885512	COTTER PIN		2	
14	0012	885511003	WASHER		2	
15	0017	895770	Pin Pivot		1	
16	0010	895811155	SCREW (M10 x 155)		2	
17	0010	88510940	SCREW (M14)		4	
18	0011	8M0045046	NUT (M6) Stainless Steel		2	
19	0023	97896	BUSHING		2	
20	0000	885505	LINK Shift Shaft		1	
21	0000	888987001	SHAFT Shift (Long)	(Long)	1	
21	0000	888987002	SHIFT SHAFT (X-Long)	(X-Long) [1B716259] & Below	1	
21	0000	888987T04	SHAFT Shift (X-Long)	(X-Long) [1B716260] & Up	1	
21	0000	888987003	SHIFT SHAFT (XX-Long)	(XX-Long) [1B733306] & Below	1	
21	0000	888987T05	SHAFT Shift (XX-Long)	[1B733307] & Up	1	



Fuel Supply Module

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0000	880596T06	MODULE Fuel Supply	[1B734651] & Below	1	
-	0000	880596T10	MODULE Fuel Supply	[1B734652] & Up	1	
1	0084	880596514	HARNESS ASSEMBLY		1	
2	0053	880596515	CLIP		1	
3	0025	855362001	GROMMET		3	
4	0023	855364	BUSHING		3	
5	0000	880596T50	COVER KIT		1	
6	0010	880596513	SCREW		8	
7	0000	880596503	REGULATOR With O-Rings		1	
8	0054	880596512	CLAMP		2	
9	0032	880596511	HOSE		1	
10	0000	880596524	FLOAT	[1B734651] & Below	1	
10	0000	8M0007943	FLOAT	[1B734652] & Up	1	
11	0000	880596T55	PUMP ASSEMBLY Fuel - High Pressure		1	
12	0000	880596506	SEAL		1	
13	0026	880596507	SEAL		1	
14	0026	880596502	SEAL		1	
15	0000	880596T58	PUMP KIT Fuel - Lift		1	
16	0000	880596509	ISOLATOR		1	
17	0026	880596510	SEAL		1	
18	0000	880596T51	HOUSING ASSEMBLY		1	
19	0019	880596516	PLUG		1	
20	0025	880596517	O-RING		1	
-	0026	880596A01	REPAIR KIT Seal		1	
-	0000	889283A01	TOOL KIT Fuel Priming		1	

Induction Components

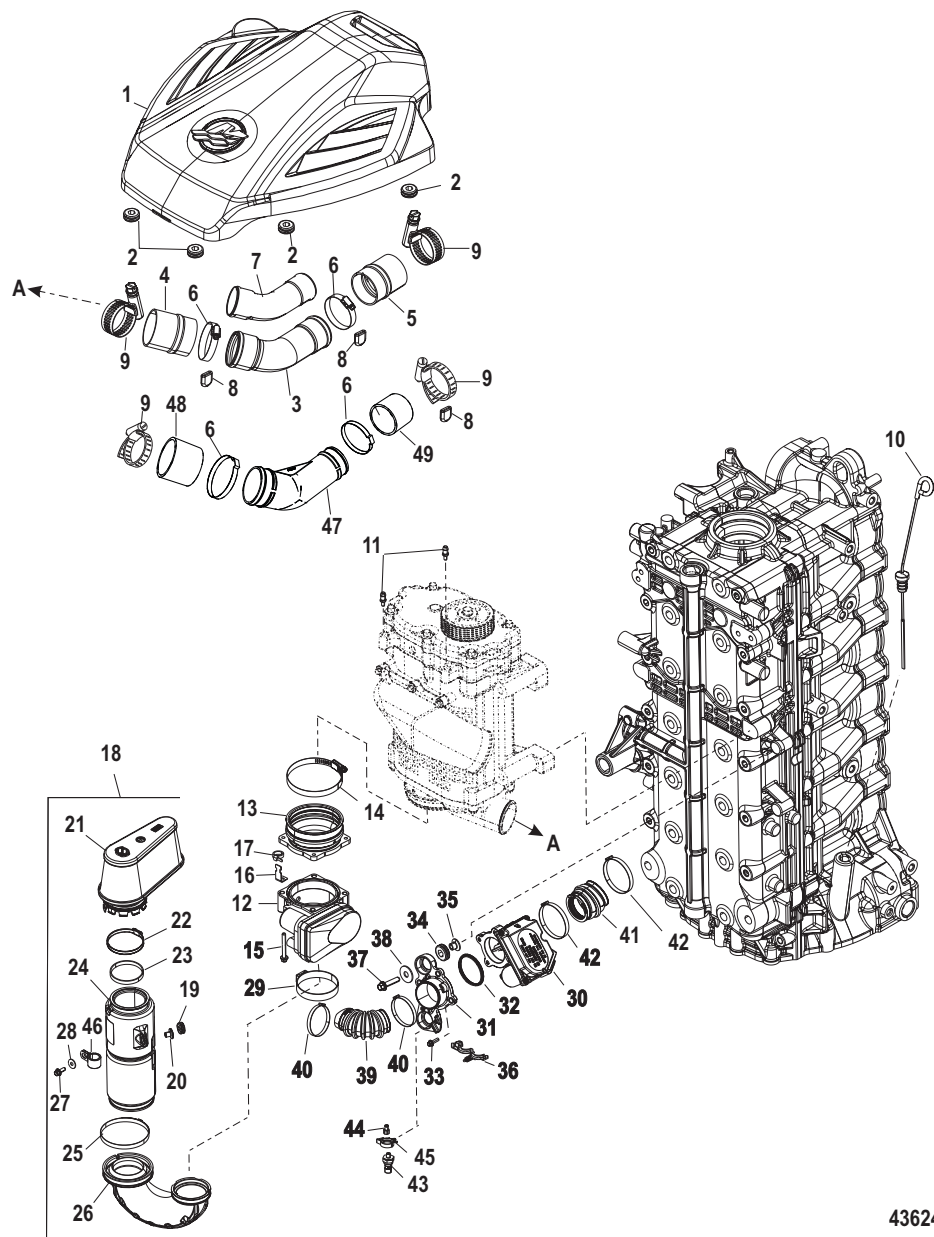


43624

Induction Components

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	887936T04	COVER Flywheel		1	
2	0025	834985	GROMMET		4	
3	0000	893307A01	TUBE OUTLET ASSEMBLY	Design I	1	
4	0032	893389	HOSE (65 Inside Diameter)	Design I	1	
5	0032	893390	HOSE (60 Inside Diameter)	Design I	1	
6	0054	893342	CLAMP		2	
7	0000	893391	HOSE SLEEVE	Design I	1	
8	0019	8079923	COVER Hose Clamp End		2	
9	0054	893342	CLAMP		2	
10	0000	898022	DIPSTICK Oil		1	
11	0017	888517	PIN		2	
12	0000	888991T04	CONTROL ASSEMBLY Throttle - Electronic		1	
13	0000	880576005	ISOLATOR		1	
14	0054	815504256	CLAMP Worm Gear		1	
15	0010	88552550	SCREW (M6 x 50 MM) Stainless Steel		4	
16	0000	884353	BRACKET		2	
17	0054	816311T	TIE STRAP (8.00 Inches)		2	
18	0000	892383T06	INTAKE ASSEMBLY Air		1	
19	0025	8349851	GROMMET		1	
20	0023	856954	BUSHING		1	
21	0035	893318T02	FILTER Air		1	
22	0054	895842	CLAMP		1	
23	0027	893317	GASKET		1	
24	0000	892383001	RESONATOR		1	
25	0054	888988027	CLAMP		1	
26	0000	893314002	DUCT Inlet		1	
27	0010	88552525	SCREW (M6 x 25 MM) Stainless Steel		1	
28	0012	65567	WASHER (.265 x .750 x .048) Stainless Steel		1	
29	0054	888988016	CLAMP (96.5 mm)		1	
30	0000	884408A07	VALVE KIT Control - Electric Boost		1	
31	0000	887939007	PLATE Boost Valve Mounting		1	
32	0025	892079	O-RING		1	
33	0010	88552520	SCREW (M6 x 20 MM) Stainless Steel		4	
34	0025	833155	GROMMET		2	
35	0023	8502341	BUSHING		2	
36	0054	859376	CLIP		1	
37	0010	88552635	SCREW (M8 x 35 MM)		2	
38	0012	817274	WASHER (.344 x 1.00 x .063) Stainless Steel		2	
39	0032	887937006	HOSE Front		1	
40	0054	888988002	CLAMP (57.5 mm) Front Electronic Boost Control		2	
41	0032	887938003	TUBE Rear		1	

Induction Components

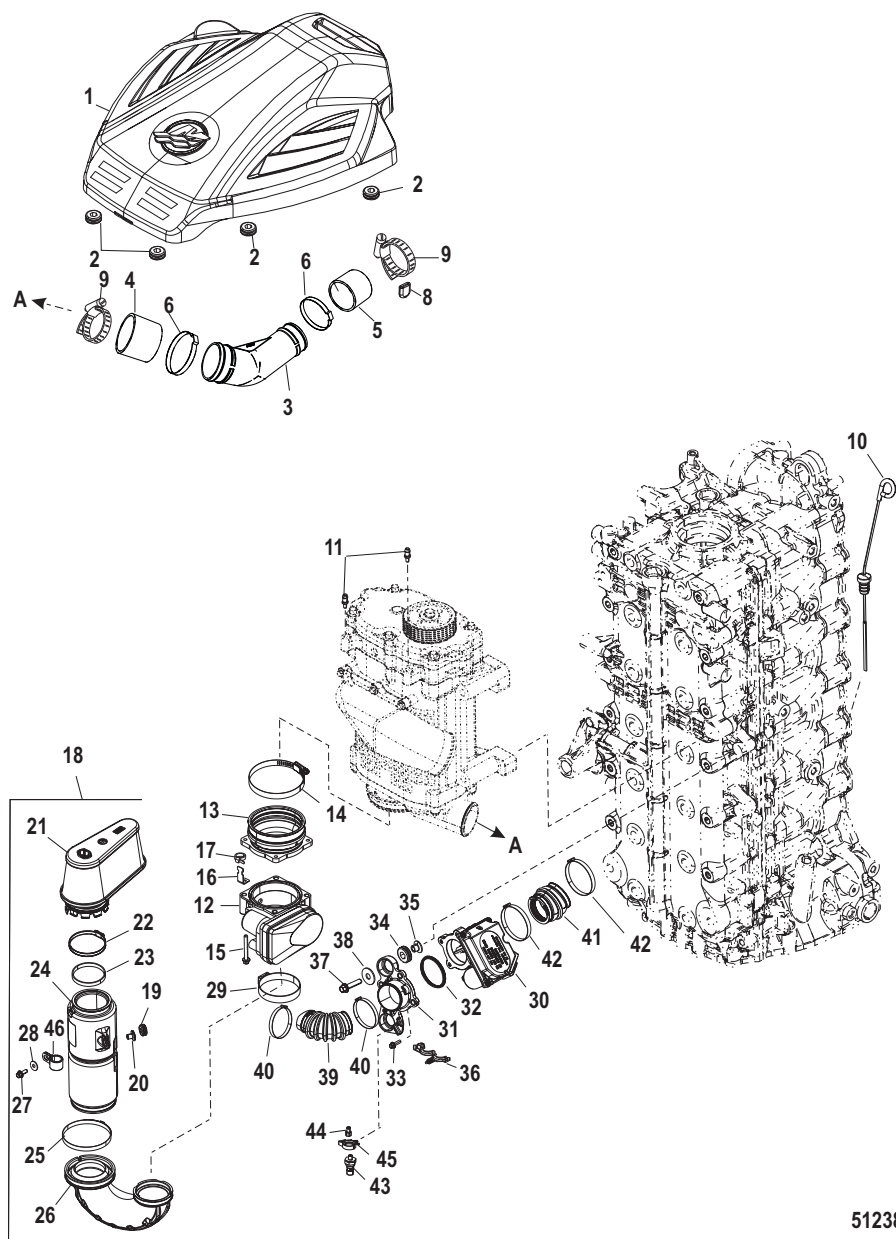


43624

Induction Components

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
42	0054	888988004	CLAMP (62.0 mm) Rear Electronic Boost Control		2	
43	0000	881879A16	SENSOR ASSEMBLY Pitot		1	
44	0022	892403	FITTING		1	
45	0054	883066	CLIP (.865)		1	
46	0054	8589781	CLIP Fuel Hose (Use where Applicable)		1	
47	0000	8M0035481	TUBE ASSEMBLY Hot Air Duct	Design II	1	
48	0032	896259	HOSE	Design II	1	
49	0032	896271	HOSE	Design II	1	

Induction Components CCT



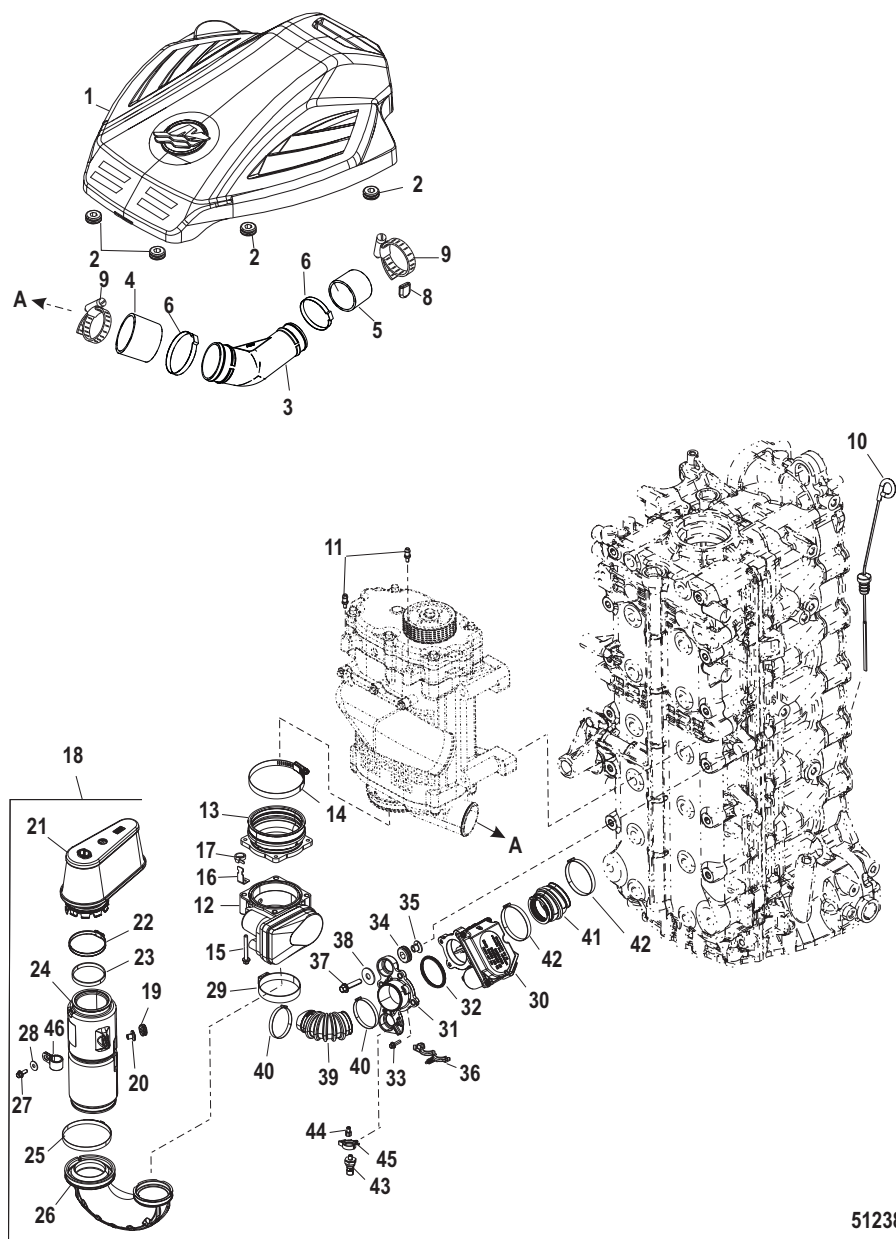
51238

Induction Components CCT

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	8M0071814	COVER Flywheel		1	
2	0025	834985	GROMMET		4	
3	0000	8M0035481	TUBE ASSEMBLY Hot Air Duct		1	
4	0032	896259	HOSE		1	
5	0032	896271	HOSE		1	
6	0054	893342	CLAMP		2	
7	0000	893391	HOSE SLEEVE		1	
8	0019	8079923	COVER Hose Clamp End		2	
9	0054	893342	CLAMP		2	
10	0000	898022	DIPSTICK Oil		1	
11	0017	888517	PIN		2	
12	0000	888991T04	CONTROL ASSEMBLY Throttle - Electronic		1	
13	0000	880576005	ISOLATOR		1	
14	0054	815504256	CLAMP Worm Gear		1	
15	0010	88552550	SCREW (M6 x 50 MM) Stainless Steel		4	
16	0000	884353	BRACKET		2	
17	0054	816311T	TIE STRAP (8.00 Inches)		2	
18	0000	892383T06	INTAKE ASSEMBLY Air		1	
19	0025	8349851	GROMMET		1	
20	0023	856954	BUSHING		1	
21	0035	893318T02	FILTER Air		1	
22	0054	895842	CLAMP		1	
23	0027	893317	GASKET		1	
24	0000	892383001	RESONATOR		1	
25	0054	888988027	CLAMP		1	
26	0000	893314002	DUCT Inlet		1	
27	0010	88552525	SCREW (M6 x 25 MM) Stainless Steel		1	
28	0012	65567	WASHER (.265 x .750 x .048) Stainless Steel		1	
29	0054	888988016	CLAMP (96.5 mm)		1	
30	0000	884408A07	VALVE KIT Control - Electric Boost		1	
31	0000	887939007	PLATE Boost Valve Mounting		1	
32	0025	892079	O-RING		1	
33	0010	88552520	SCREW (M6 x 20 MM) Stainless Steel		4	
34	0025	833155	GROMMET		2	
35	0023	8502341	BUSHING		2	
36	0054	859376	CLIP		1	
37	0010	88552635	SCREW (M8 x 35 MM)		2	
38	0012	817274	WASHER (.344 x 1.00 x .063) Stainless Steel		2	
39	0032	887937006	HOSE Front		1	
40	0054	888988002	CLAMP (57.5 mm) Front Electronic Boost Control		2	
41	0032	887938003	TUBE Rear		1	

Induction Components CCT

Induction Components CCT

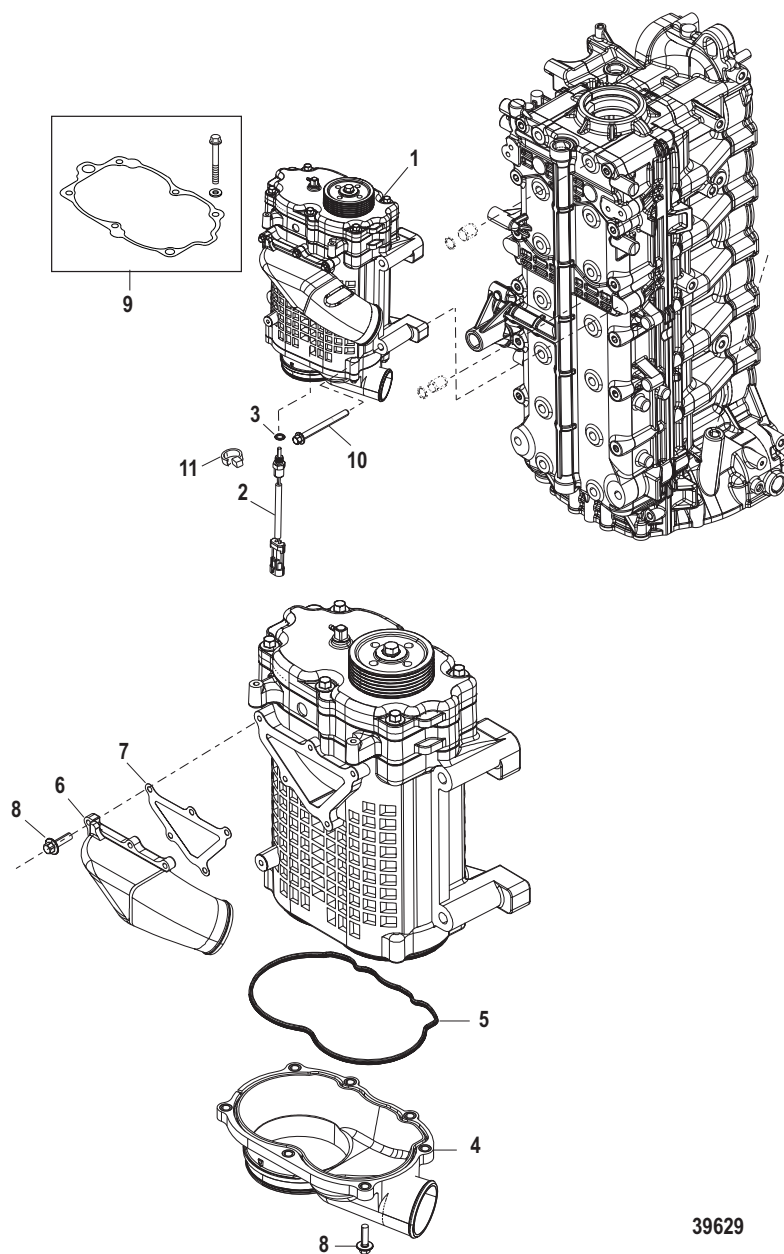


51238

Induction Components CCT

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
42	0054	888988004	CLAMP (62.0 mm) Rear Electronic Boost Control		2	
43	0000	881879A16	SENSOR ASSEMBLY Pitot		1	
44	0022	892403	FITTING		1	
45	0054	883066	CLIP (.865)		1	
46	0054	8589781	CLIP Fuel Hose (Use where Applicable)		1	

SuperCharger



39629

SuperCharger

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	898096A03	SUPERCHARGER KIT		1	[1]
2	0000	885342002	SENSOR ASSEMBLY		1	
3	0025	896699	O-RING (1.78 mm x .08 mm)		1	
4	0000	888947A05	DUCT KIT Inlet		1	
5	0027	888947501	GASKET		1	
6	0000	8M0033976	DUCT KIT Outlet		1	
7	0027	888947504	GASKET		1	
8	0010	888947502	BOLT		9	
9	0023	847803A02	BUSHING/GASKET KIT		1	
10	0010	885527105	SCREW (M10 x 105)		4	
11	0000	56762	TIE STRAP (4.00 Inches)		1	

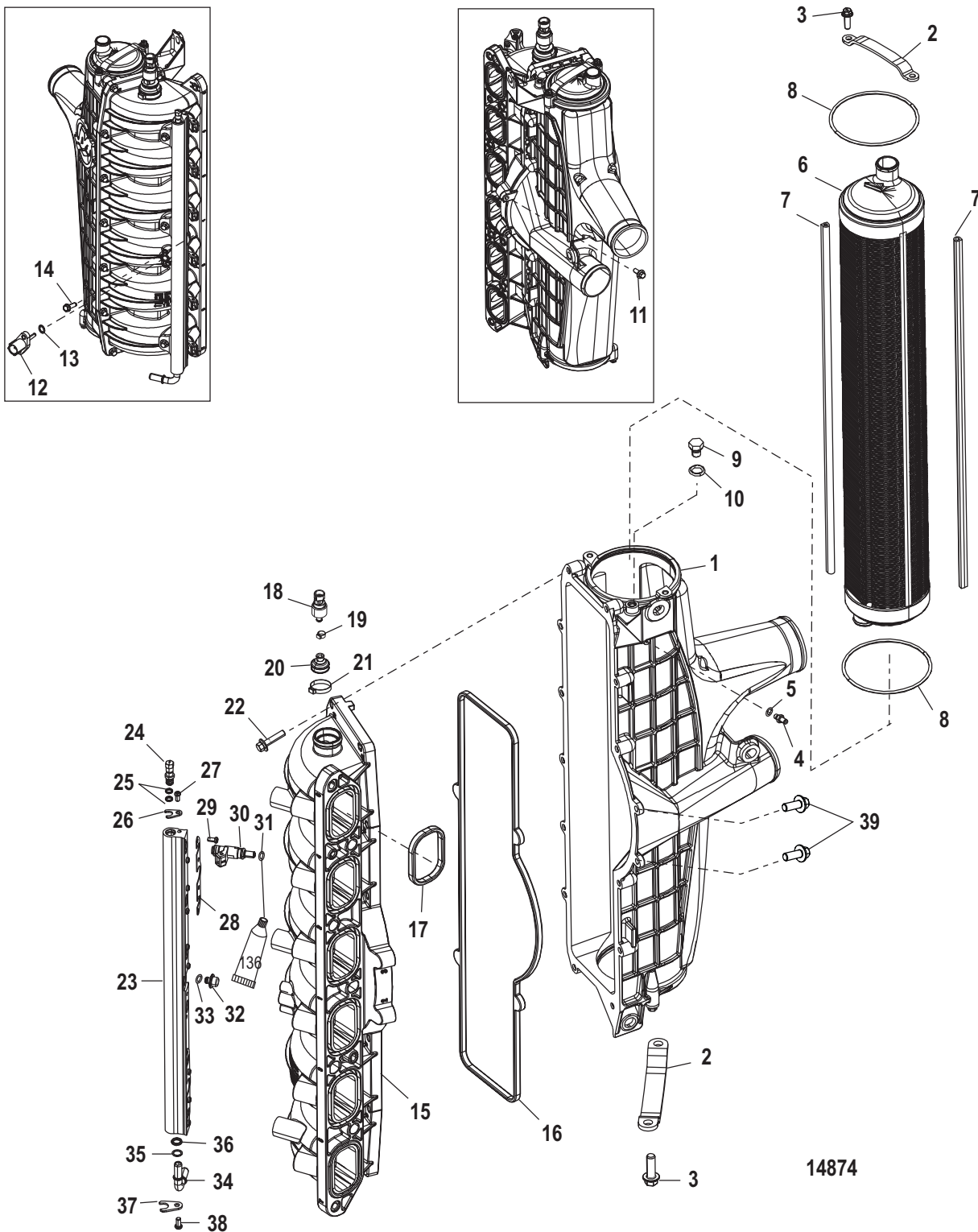
PART NOTES:

[1] - Alternate part numbers:

898096A03QS

898096R03Reman

Charge Cooler/Intake Manifold (Gen I) End Cap Not Serviced



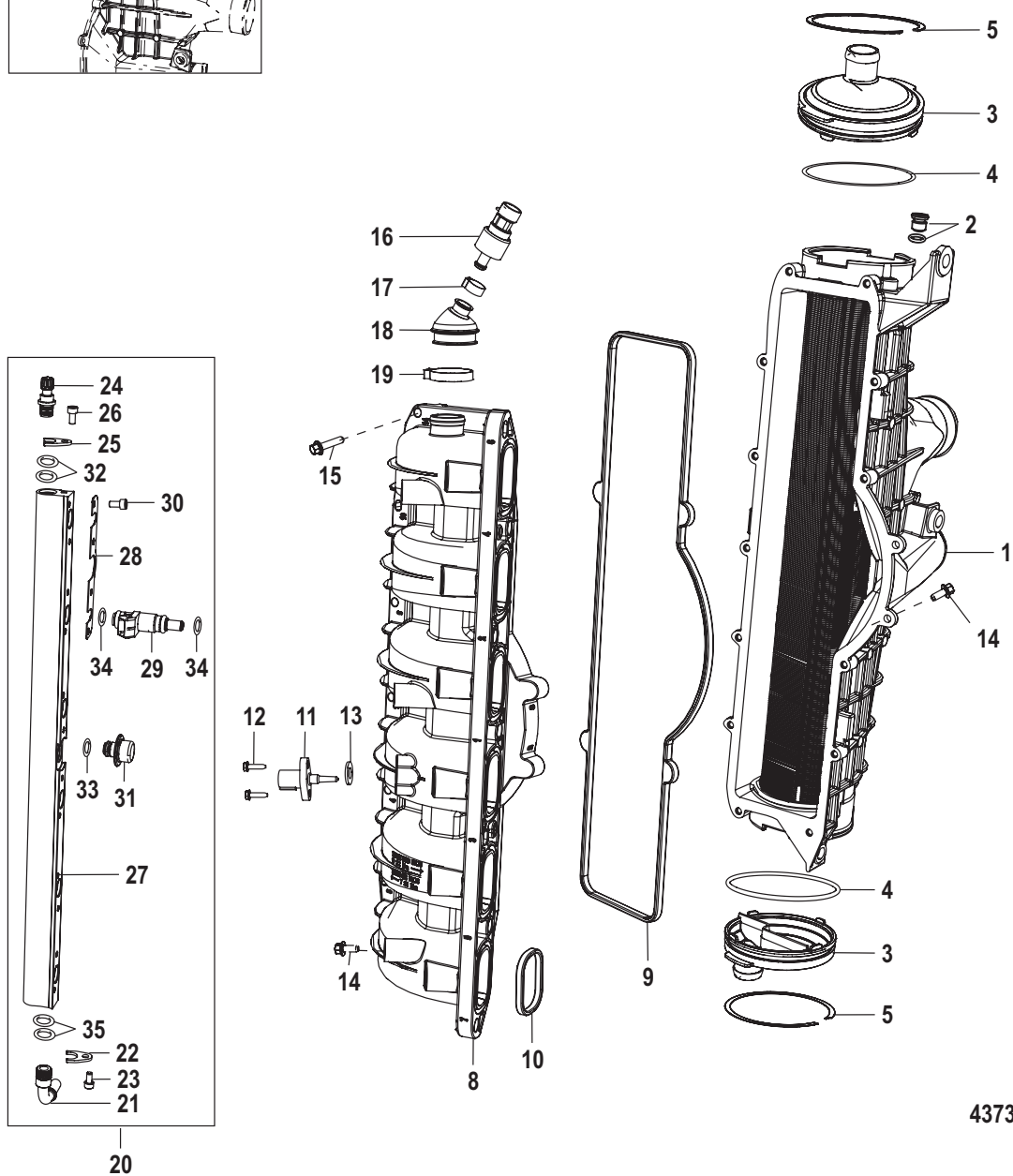
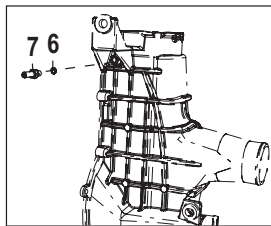
Charge Cooler/Intake Manifold (Gen I) End Cap Not Serviced

Charge Cooler/Intake Manifold (Gen I) End Cap Not Serviced

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0000	880608T07	MODULE ASSEMBLY Intergrated Air Fuel	[1B831008&Below,1B870113] THRU [1B870380]	1	
1	0000	880587A03	CAC ASSEMBLY		1	
2	0000	895032	STRAP		2	
3	0010	895336	SCREW (M6 x 18)		4	
4	0022	895033	FITTING		1	
5		NSS	NOT SOLD SEPARATE O-Ring (Part of 895031 Kit)		1	
6		NSS	NOT SOLD SEPARATE Stack Assembly		1	
7		NSS	NOT SOLD SEPARATE Seal		1	
8		NSS	NOT SOLD SEPARATE O-Ring (Part of 895031 Kit)		2	
9	0022	895034	FITTING		1	
10		NSS	NOT SOLD SEPARATE O-Ring (Part of 895031 Kit)		1	
11		NSS	NOT SOLD SEPARATE Plate		1	
12	0000	891663001	SENSOR ASSEMBLY Temperature		1	
13	0025	892317001	O-RING		1	
14	0010	895054	SCREW (M4 x 16 MM)		2	
15	0000	880582T05	MANIFOLD ASSEMBLY Intake		1	
16	0000	895019	SEAL		1	
17	0000	895020	SEAL		6	
18	0000	885548002	SENSOR	MAP	1	
19	0054	888988015	CLAMP (15.7 mm) Map Sensor to Boot		1	
20	0000	892952500	BOOT		1	
21	0054	888988001	CLAMP (36.1 mm)		1	
22	0010	895052	SCREW (M6 x 25 MM)		13	
23	0000	895022A01	FUEL RAIL KIT		1	
24	0000	895028A01	VALVE Schrader		1	
25	0025	895056	O-RING		2	
26	0000	895026	BRACKET		1	
27	0010	895051	SCREW (M5 x 10)		1	
28	0000	895024	BRACKET		3	
29	0010	895051	SCREW (M5 x 10)		12	
30	0000	8M0006027	INJECTOR Fuel		6	
31	0025	851889	O-RING		12	
32	0000	895025	DAMPER		1	
33	0025	851889	O-RING		1	
34	0032	895029A01	TUBE KIT Fuel Inlet		1	
35	0012	895055	WASHER		1	
36	0025	895057	O-RING		1	
37	0000	895027	BRACKET		1	
38	0010	895051	SCREW (M5 x 10)		1	
39	0010	895053	SCREW (M6 x 15)		2	

Charge Cooler/Intake Manifold (Gen I) End Cap Not Serviced

Charge Cooler/Intake Manifold (Gen II) End Cap Serviced



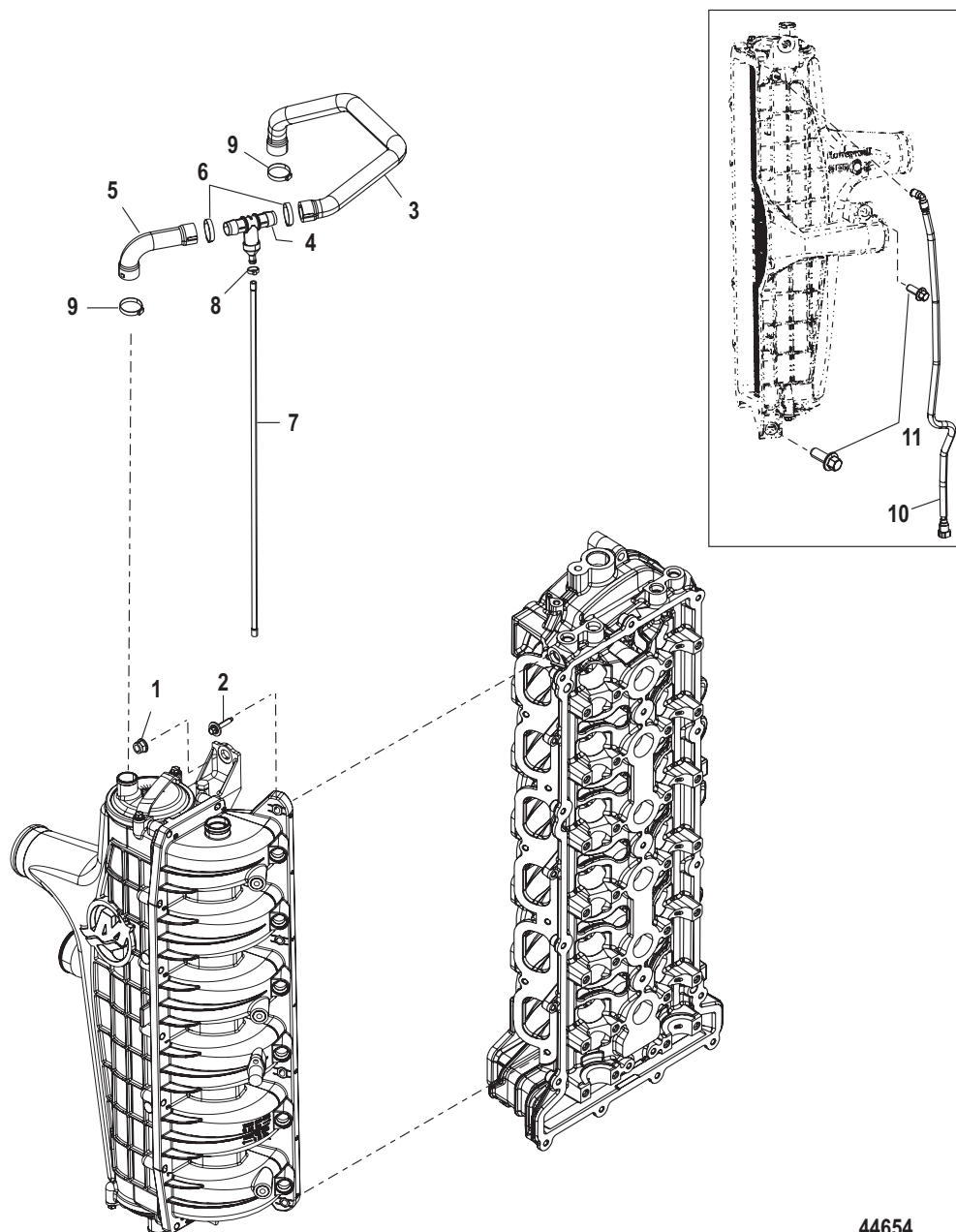
43733

Charge Cooler/Intake Manifold (Gen II) End Cap Serviced

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0000	8M0053763	MODULE ASSEMBLY Integrated Air Fuel	[1B831009] THRU [1B870112]	1	
-	0000	8M0092408	MODULE ASSEMBLY Integrated Air Fuel	[1B870381] & Up	1	
1	0000	8M0046692	CAC ASSEMBLY		1	
2	0019	8M0039519	PLUG Zero Leak (M8 x 1.0)		1	
3	0000	8M0046698	END CAP ASSEMBLY		2	
4	0025	8M0039516	O-RING		1	
5	0053	8M0039464	RING Retaining		1	
6	0025	8M0040116	O-RING		1	
7	0022	8M0039993	FITTING		1	
8	0000	8M0041479	MANIFOLD ASSEMBLY Intake		1	
9	0000	895019	SEAL Manifold to CAC		1	
10	0000	895020	SEAL Manifold Head		6	
11	0000	891663001	SENSOR ASSEMBLY Temperature		1	
12	0010	895054	SCREW (M4 x 16 MM)		2	
13	0025	892317001	O-RING		1	
14	0010	88552516	SCREW (M6 x 16 MM) Stainless Steel Fuel Rail to Manifold		3	
14	0010	88552516	SCREW (M6 x 16 MM) Stainless Steel CAC to Manifold		2	
15	0010	88552525	SCREW (M6 x 25 MM) Stainless Steel Manifold to CAC		13	
16	0000	8M0010248	SENSOR Pressure		1	
17	0054	888988015	CLAMP (15.7 mm)		1	
18	0000	8M0041053	BOOT MAP Sensor		1	
19	0054	888988001	CLAMP (36.1 mm)		1	
20	0000	8M0041080	FUEL RAIL ASSEMBLY		1	
21	0032	8M0047054	TUBE KIT Fuel Inlet		1	
22	0000	8M0041097	BRACKET Retaining		1	
23	0010	8M0041100	SCREW (M5 x 10)		1	
24	0000	8M0047053	VALVE KIT Shrader		1	
25	0000	8M0041097	BRACKET Retaining		1	
26	0010	8M0041100	SCREW (M5 x 10)		1	
27		NSS	NOT SOLD SEPARATE FUEL RAIL		1	
28	0000	8M0041096	BRACKET Fuel Injector Mounting		3	
29	0000	8M0041571	INJECTOR ASSEMBLY Fuel		6	
30	0010	8M0041100	SCREW (M5 x 10)		12	
31	0000	8M0041101	DAMPER Fuel Rail		1	
-	0025	8M0132737	O-RING KIT		1	
32		NSS	NOT SOLD SEPARATE O-RING, Shrader Valve		2	
33	0025	851889	O-RING Damper		1	
34	0025	851889	O-RING Fuel Injector		6	
35		NSS	NOT SOLD SEPARATE O-RING, Tube		2	

Charge Cooler/Intake Manifold (Gen II) End Cap Serviced

Charge Cooler/Intake Manifold Hose Routings

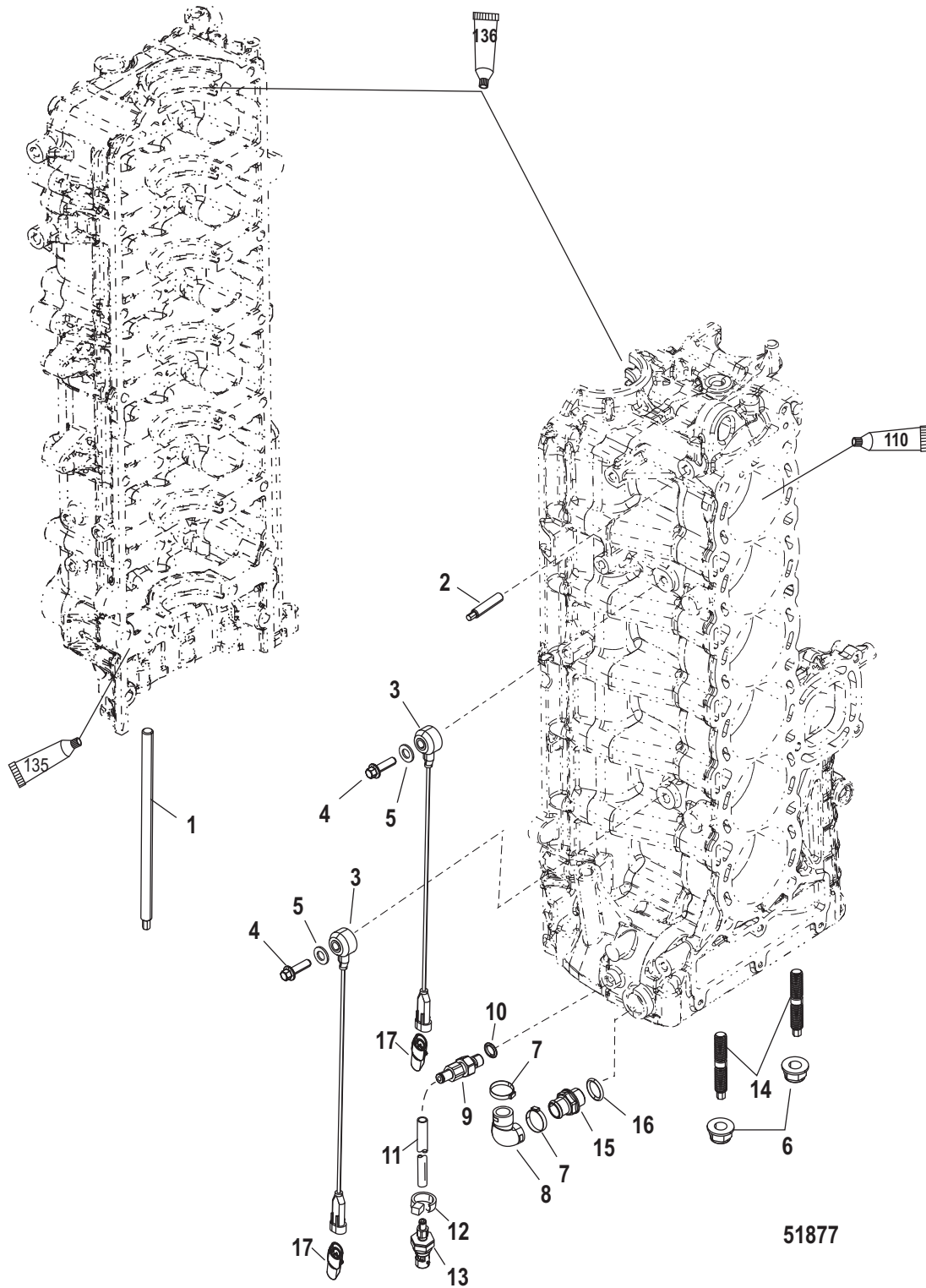


44654

Charge Cooler/Intake Manifold Hose Routings

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0011	826292	NUT (M10) Brass/Nickel Plated		1	
2	0010	8M0048051	SCREW (M6 x 30) Stainless Steel		7	
-		NSS	NOT SOLD SEPARATE Hose Assembly		1	
3	0032	889593001	HOSE		1	
4	0022	889633A04	FITTING ASSEMBLY Flushing		1	
5	0032	889592001	HOSE		1	
6	0054	888988008	CLAMP (34.6 MM)		2	
7	0032	892967	HOSE		1	
8	0054	850181	TIE STRAP (11.750 Inches)		1	
9	0054	888988008	CLAMP (34.6 MM)		2	
10	0032	8M0012196	HOSE Manifold Reference-Upper		1	
11	0010	88552730	SCREW (M10 x 30)		2	

Port Cylinder Block Components



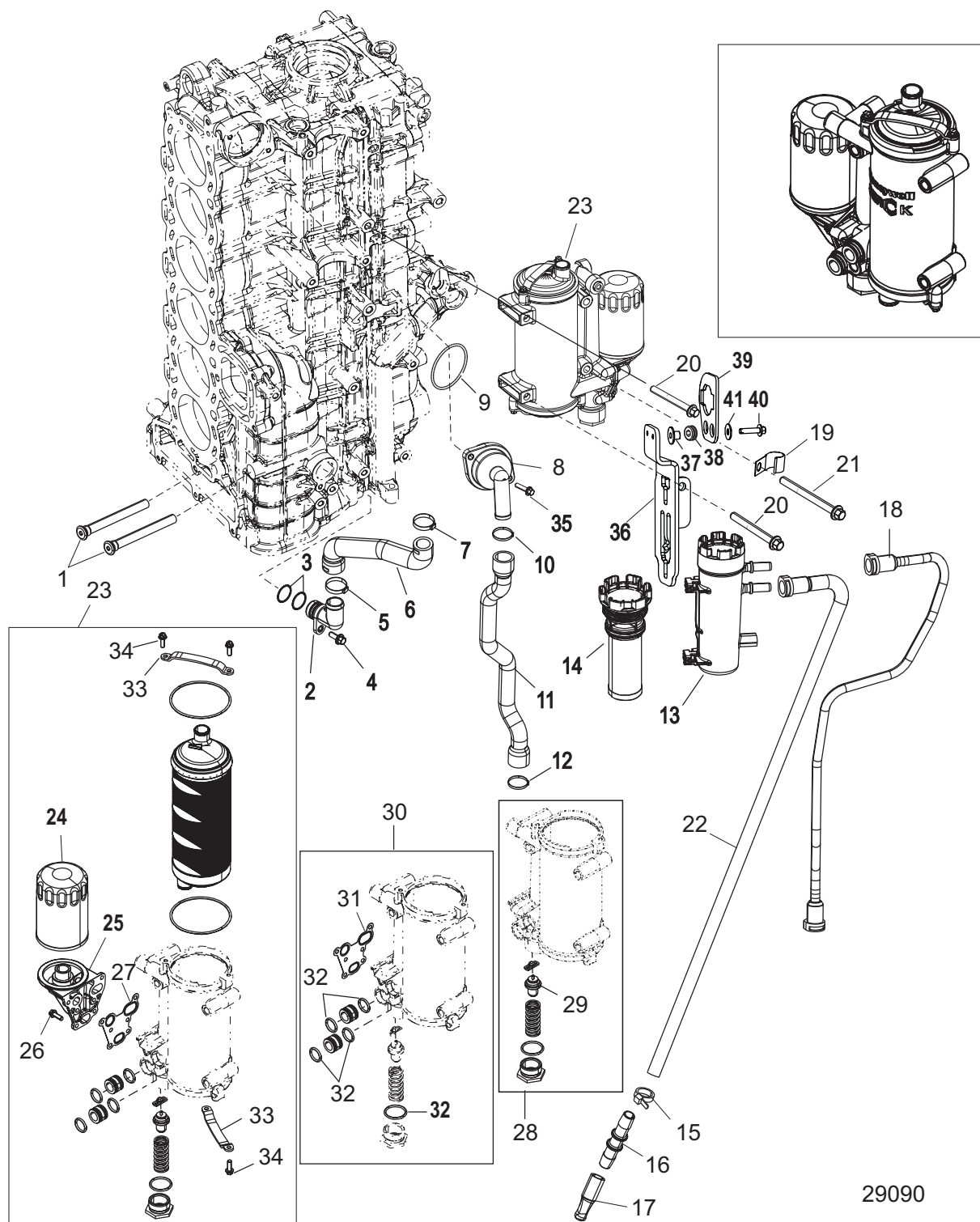
Port Cylinder Block Components

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0016	8M0022158	STUD (M10 x 205)		10	
2	0016	888997001	STUD		1	
3	0000	878187	SENSOR ASSEMBLY Knock		2	
4	0010	892086035	SCREW (M10 x 35)		2	
5	0012	4002319	WASHER		2	
6	0011	826365	NUT (M8)		2	[1]
7	0054	888988008	CLAMP (34.6 MM)		2	[1]
8	0032	885544002	HOSE	[1B831008] & Below	1	
8	0032	885544002	HOSE	[1B870113] THRU [1B870380]	1	
8	0032	8M0043736	HOSE	[1B831009] THRU [1B870112]	1	
8	0032	8M0043736	HOSE	[1B870381] & Up	1	
9	0022	896094A01	FITTING ASSEMBLY		1	[1]
10	0025	896699	O-RING (1.78 mm x .08 mm)		1	[1]
11	0032	85978571	TUBING (52.00 Inches Bulk) To Water Pressure Sensor - Cut to 21.5 Inches		1	
12	0054	816311T	TIE STRAP (8.00 Inches)		1	
13	0000	881879T26	SENSOR Pressure Water		1	
14	0016	888849001	STUD (M8 x 49)		2	[1]
15	0022	885517A05	FITTING ASSEMBLY		1	
16	0025	892077	O-RING		1	[2]
17	0000	893388A02	CAP Resistor - 2 Pin, 20K Ohm		2	
-	0061	895247A07	POWERHEAD ASSEMBLY		1	[3]
-	0061	8M0162888	POWERHEAD ASSEMBLY Reman Dressed	[1B517434] THRU [2B144122]	1	

PART NOTES:

- [1] - COMPONENT OF POWERHEAD/PARTIAL ENGINE 895247A07
- [2] - COMPONENT OF ENGINE/POWERHEAD GASKET SET 880552A06
- [3] - Alternate part numbers:
895247A07QS
895247R07Reman

Starboard Cylinder Block/Oil Cooler (1B830815 and Below)

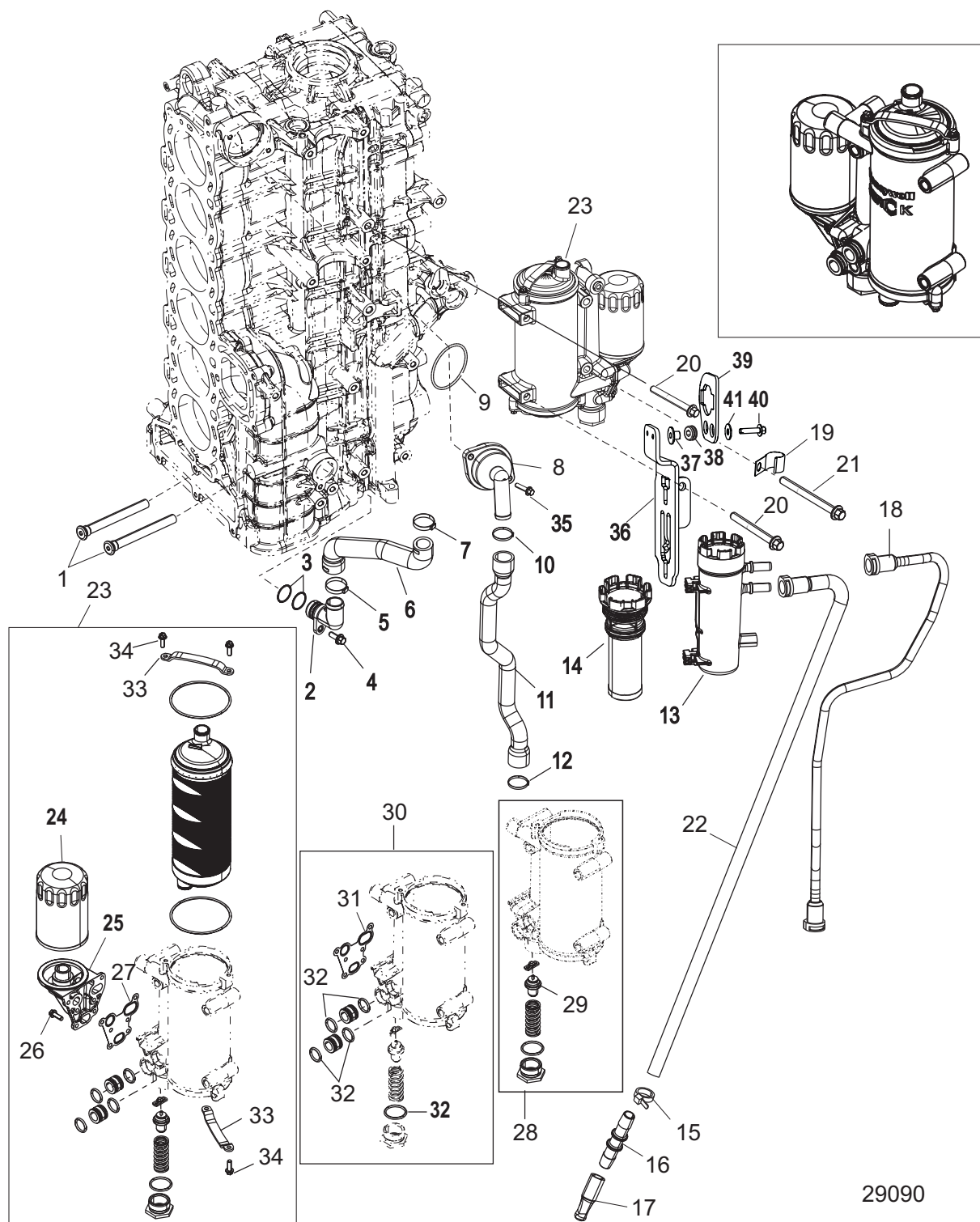


Starboard Cylinder Block/Oil Cooler (1B830815 and Below)

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	892404A05	DEFLECTOR ASSEMBLY Water		2	[1]
2	0022	885518A02	FITTING ASSEMBLY		1	
3	0025	62701	O-RING		2	[2]
4	0010	88552516	SCREW (M6 x 16 MM) Stainless Steel		1	
5	0054	888988011	CLAMP (38.1 MM)		1	
6	0032	888930003	HOSE		1	
7	0054	888988008	CLAMP (34.6 MM)		1	
8	0000	892864T04	THERMOSTAT ASSEMBLY		1	
9	0025	8M0005958	O-RING		1	
10	0054	888988001	CLAMP (36.1 mm)		1	[1]
11	0032	892865	HOSE Thermostat		1	
12	0054	888988007	CLAMP (42.5 mm)		1	[1]
13	0035	892242T	FILTER ASSEMBLY Fuel		1	
14	0035	8M0020349	FILTER Fuel, Element		1	
15	0054	816311T	TIE STRAP (8.00 Inches)		1	
16	0022	892356	CONNECTOR		1	
17	0019	863156	GRAB TAB		1	
18	0032	8M0008224	HOSE Fuel to Lift Pump	[1B792493] & Below	1	
18	0032	8M0042628	HOSE Fuel to Lift Pump	[1B792494] & Up	1	
19	0054	78945	J CLAMP		1	
20	0010	88552785	SCREW (M10 x 85)		3	
21	0010	885527105	SCREW (M10 x 105)		1	
22	0032	880597	HOSE Fuel Inlet	[1B792493] & Below	1	
22	0032	8M0043788	HOSE 31.5 Inch Fuel Inlet	[1B792494] THRU [1B830902]	1	
22	0032	8M0046557	HOSE ASSMEBLY Fuel Inlet, 8.2 Inch	[1B830903] & Up	1	
23	0000	880640T11	MODULE Intergrated Oil - Complete	[1B830815] & Below	1	
24	0035	877769K01	FILTER Oil (Mercury Branded)		1	[3]
24	0035	877769Q01	FILTER Oil (Quicksilver Branded)		1	[3]
25	0000	880640A05	HOUSING ASSEMBLY Intergrated Oil Module		1	
26	0010	895336	SCREW (M6 x 18)		6	
27	0027	880640500	GASKET		1	
28	0000	880640A06	THERMOSTAT/GUIDE KIT		1	
29	0000	880640508	THERMOSTAT		1	
30	0000	892801T53	OVERHAUL KIT		1	
31	0027	880640500	GASKET		1	
32	0000	880640A09	O-RING KIT		1	
33	0000	895032	STRAP		2	
34	0010	895336	SCREW (M6 x 18)		4	
35	0010	88552525	SCREW (M6 x 25 MM) Stainless Steel		2	
36	0000	8M0007906	BRACKET		1	
37	0023	822003	BUSHING		2	
38	0025	834985	GROMMET		2	

Starboard Cylinder Block/Oil Cooler (1B830815 and Below)

Starboard Cylinder Block/Oil Cooler (1B830815 and Below)



Starboard Cylinder Block/Oil Cooler (1B830815 and Below)

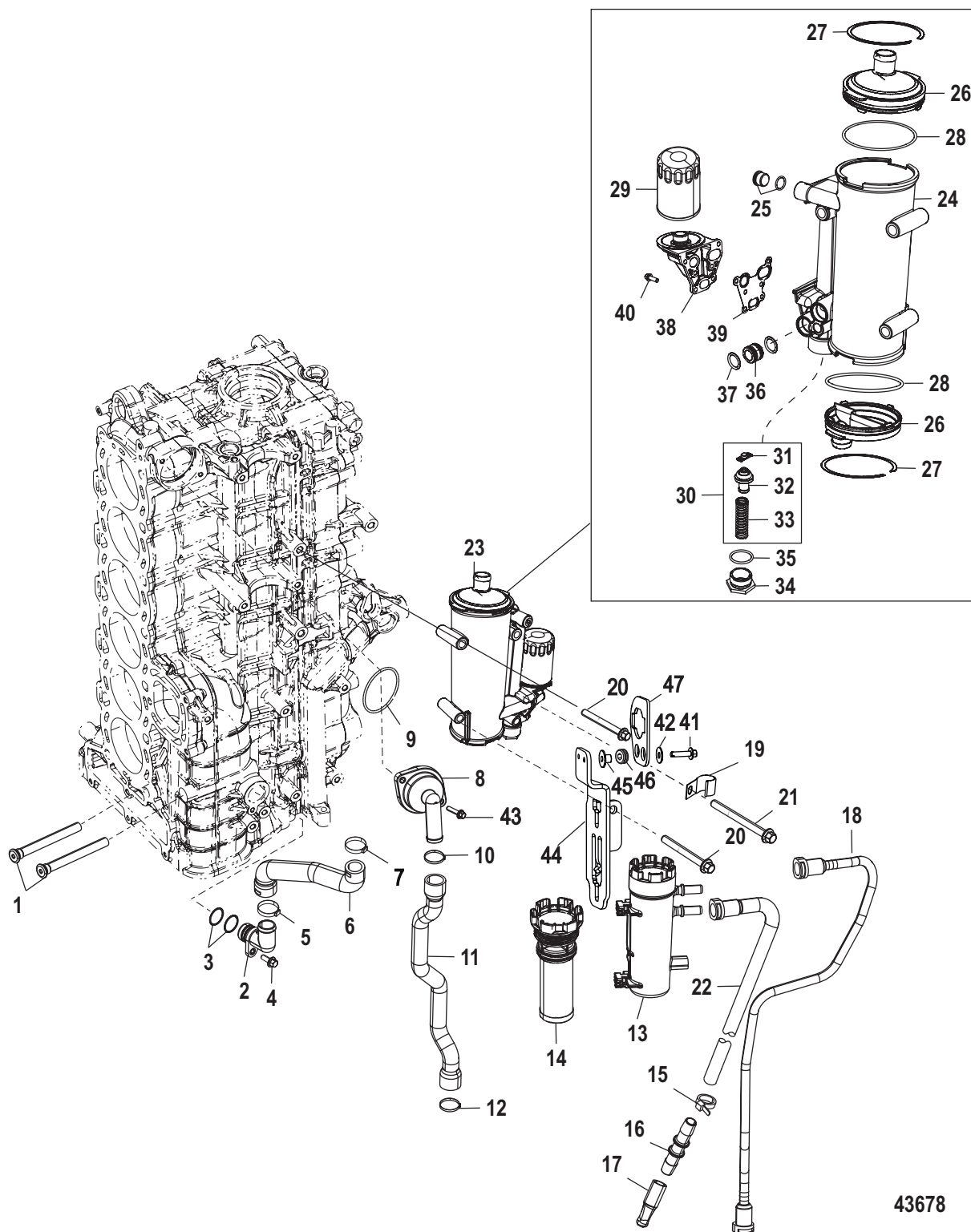
Starboard Cylinder Block/Oil Cooler (1B830815 and Below)

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
39	0000	8M0007908	BRACKET		1	
40	0010	82129125	SCREW (M6 x 25 MM)		2	
41	0012	65567	WASHER (.265 x .750 x .048) Stainless Steel		2	
-	0061	895247A07	POWERHEAD ASSEMBLY		1	[4]

PART NOTES:

- [1] - COMPONENT OF POWERHEAD/PARTIAL ENGINE 895247A07
- [2] - COMPONENT OF ENGINE/POWERHEAD GASKET SET 880552A06
- [3] - Alternate part numbers:
877769K01MPP
877769Q01QS
- [4] - Alternate part numbers:
895247A07QS
895247R07Reman

Starboard Cylinder Block/Oil Cooler (1B830816 and Above)



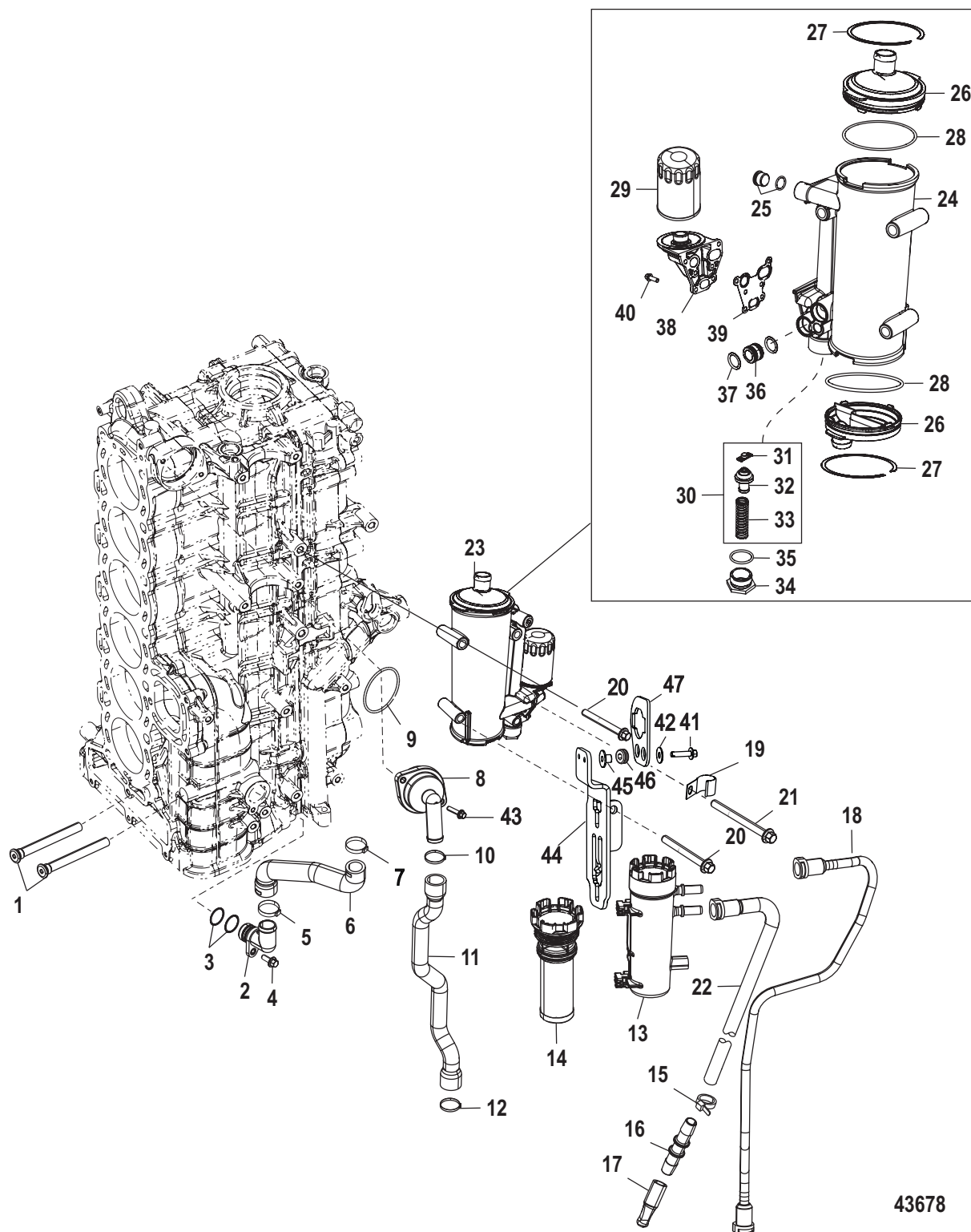
Starboard Cylinder Block/Oil Cooler (1B830816 and Above)

Starboard Cylinder Block/Oil Cooler (1B830816 and Above)

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	892404A05	DEFLECTOR ASSEMBLY Water		2	[1]
2	0022	885518A02	FITTING ASSEMBLY		1	
3	0025	62701	O-RING		2	[2]
4	0010	88552516	SCREW (M6 x 16 MM) Stainless Steel		1	
5	0054	888988011	CLAMP (38.1 MM)		1	
6	0032	888930003	HOSE		1	
7	0054	888988008	CLAMP (34.6 MM)		1	
8	0000	892864T04	THERMOSTAT ASSEMBLY		1	
9	0025	8M0005958	O-RING		1	
10	0054	888988001	CLAMP (36.1 mm)		1	[1]
11	0032	892865	HOSE Thermostat		1	
12	0054	888988007	CLAMP (42.5 mm)		1	[1]
13	0035	892242T	FILTER ASSEMBLY Fuel		1	
14	0035	8M0020349	FILTER Fuel, Element		1	
15	0054	816311T	TIE STRAP (8.00 Inches)		1	
16	0022	892356	CONNECTOR		1	
17	0019	863156	GRAB TAB		1	
18	0032	8M0042628	HOSE Fuel to Lift Pump		1	
19	0054	78945	J CLAMP		1	
20	0010	88552785	SCREW (M10 x 85)		3	
21	0010	885527105	SCREW (M10 x 105)		1	
22	0032	8M0046557	HOSE ASSMEBLY Fuel Inlet, 8.2 Inch		1	
23	0000	8M0046690	MODULE Integrated Oil, Complete	[1B830816] & Up	1	
24		NSS	NOT SOLD SEPARATE OIL COOLER HOUSING		1	
25	0019	891953	PLUG (18 mm)		2	
26	0000	8M0046698	END CAP ASSEMBLY		2	
27	0053	8M0039464	RING Retaining		1	
28	0025	8M0039516	O-RING		1	
29	0035	877769K01	FILTER Oil (Mercury Branded)		1	[3]
30	0000	8M0046693	THERMOSTAT ASSEMBLY		1	
31		NSS	NOT SOLD SEPARATE Thermostat Stop		1	
32	0000	8M0041064	THERMOSTAT		1	
33		NSS	NOT SOLD SEPARATE SPRING		1	
34	0019	8M0046697	PLUG		1	
35		NSS	NOT SOLD SEPARATE O-RING		1	
36	0000	8M0046696	ADAPTER ASSEMBLY	(Contains 2 Adaptors)	1	
37		NSS	NOT SOLD SEPARATE O-RING		4	
38	0000	8M0046694	HOUSING ASSEMBLY		1	
39	0027	8M0034568	GASKET		1	
40	0010	8M0041014	SCREW (M6 x 18)		2	
41	0010	82129125	SCREW (M6 x 25 MM)		2	
42	0012	65567	WASHER (.265 x .750 x .048) Stainless Steel		2	

Starboard Cylinder Block/Oil Cooler (1B830816 and Above)

Starboard Cylinder Block/Oil Cooler (1B830816 and Above)



Starboard Cylinder Block/Oil Cooler (1B830816 and Above)

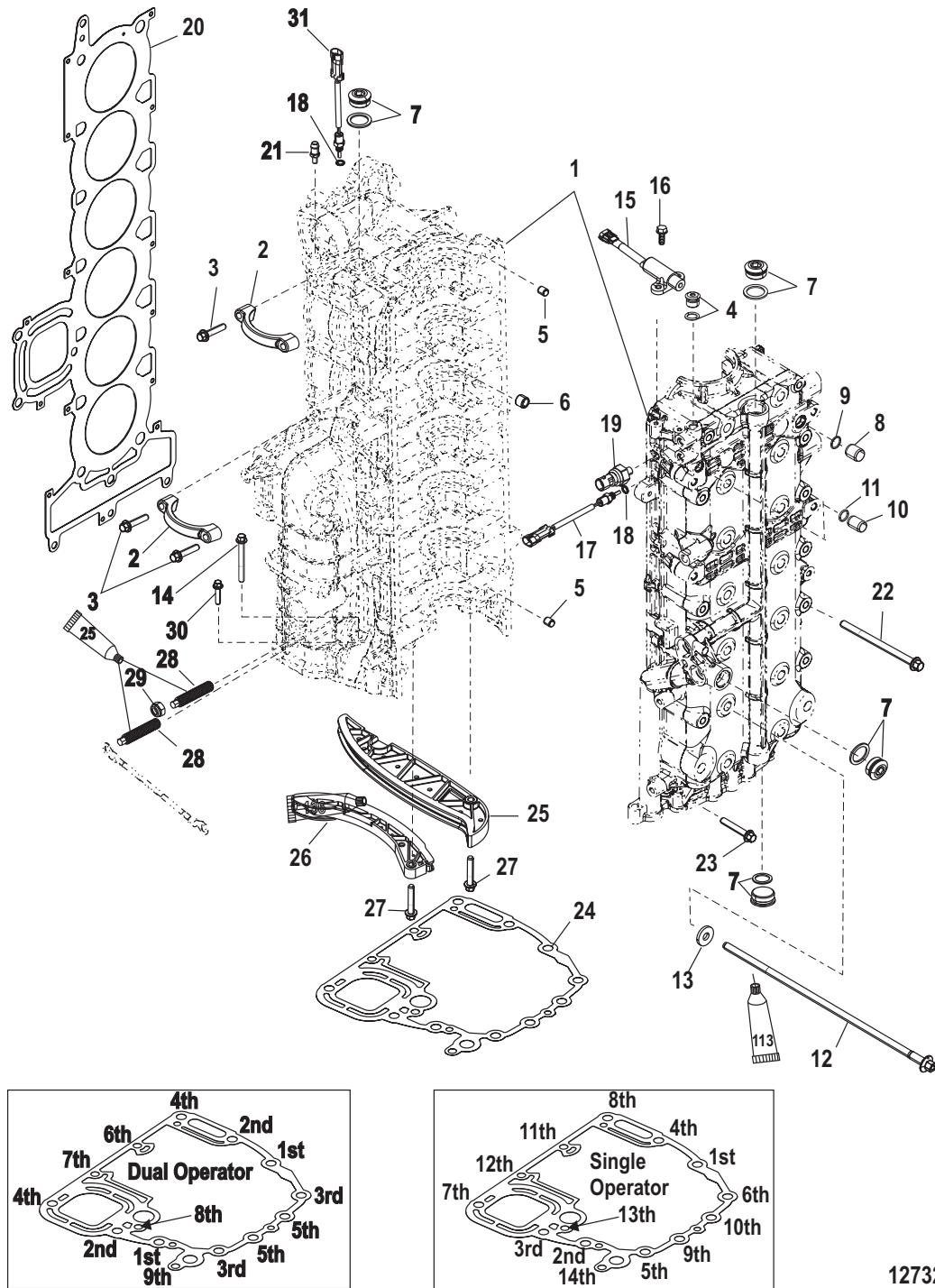
Starboard Cylinder Block/Oil Cooler (1B830816 and Above)

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
43	0010	88552525	SCREW (M6 x 25 MM) Stainless Steel		2	
44	0000	8M0007906	BRACKET		1	
45	0023	822003	BUSHING		2	
46	0025	834985	GROMMET		2	
47	0000	8M0007908	BRACKET		1	
-	0027	880552A07	GASKET SET Powerhead		1	
-	0061	895247A07	POWERHEAD ASSEMBLY		1	[4]
-	0061	8M0162888	POWERHEAD ASSEMBLY Reman Dressed	[1B517434] THRU [2B144122]	1	

PART NOTES:

- [1] - COMPONENT OF POWERHEAD/PARTIAL ENGINE 895247A07
- [2] - COMPONENT OF ENGINE/POWERHEAD GASKET SET 880552A06
- [3] - Alternate part numbers:
877769K01MPP
877769Q01QS
- [4] - Alternate part numbers:
895247A07QS
895247R07Reman

Cylinder Block



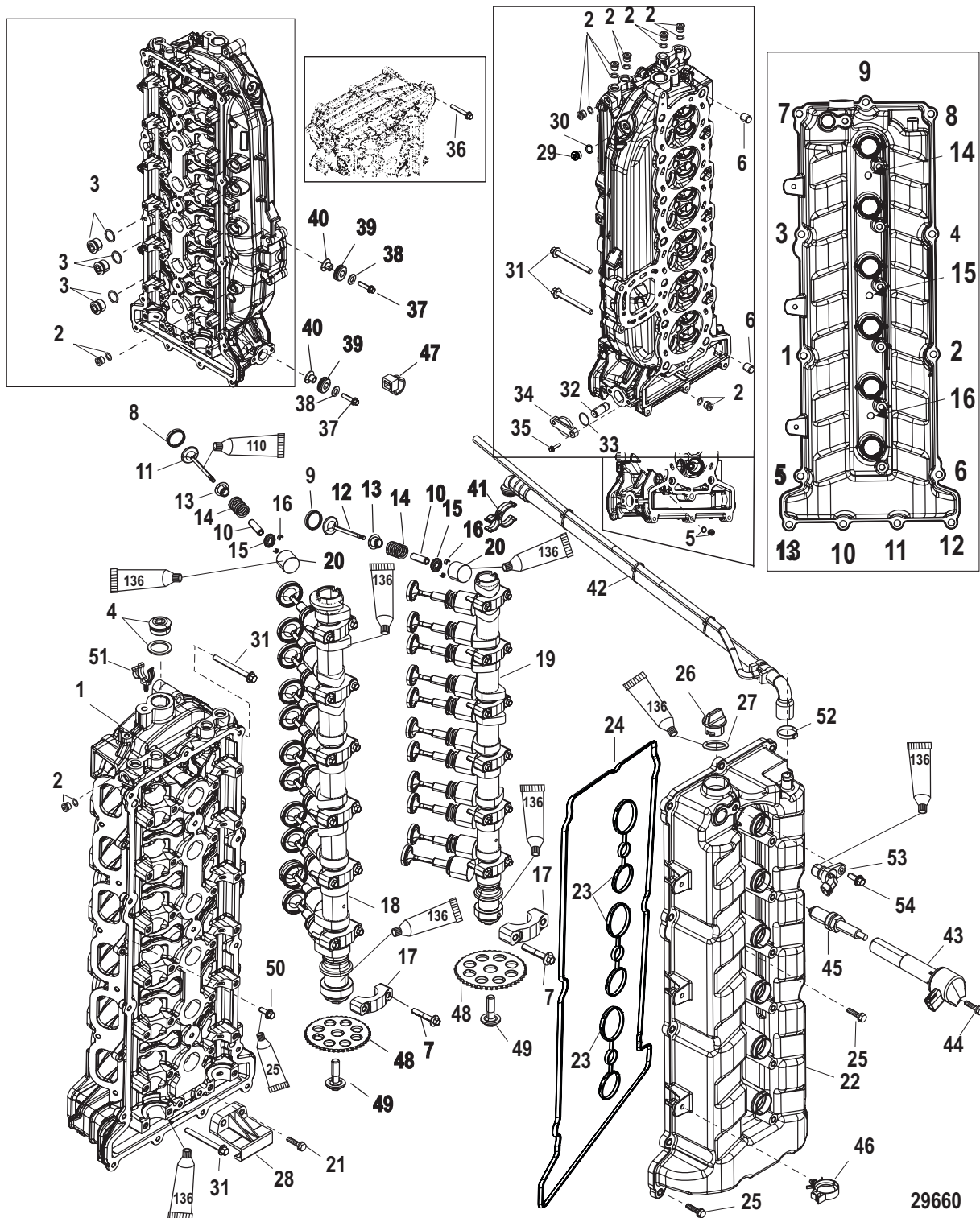
Cylinder Block

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0800	880506A12	CYLINDER BLOCK ASSEMBLY		1	[1]
2	0000	8M0041759	BRACKET Mounting-Starter Motor		2	[1]
3	0010	88552640	SCREW (M8 x 40)		4	[1]
4	0019	889767	PLUG (12 mm)		1	[1]
5	0017	43044	PIN Dowel - Without Hole (.375 x .625)		2	[1]
6	0023	893392001	DAMPER		14	[1]
7	0019	896951	PLUG (24 mm)		4	[1]
8	0017	880524	PIN Dowel (14 MM)		1	[1]
9	0025	884409	O-RING		1	[2]
10	0017	884424	PIN Dowel (11 mm)		1	[1]
11	0025	884423	O-RING		1	[2]
12	0010	8M0021876	SCREW (M10 x 342)		14	[1]
13	0012	892573001	WASHER		14	[1]
14	0010	88552675	SCREW (M8 x 75)		1	[1]
15	0000	8283582	SENSOR	Crankshaft Position	1	[1]
16	0010	40011107	SCREW (M5 x 16) Stainless Steel		2	[1]
17	0000	8M0010146	SENSOR	Oil Temperature	1	[1]
18	0025	896699	O-RING (1.78 mm x .08 mm)		2	[1]
19	0000	8M0010469	SENSOR Pressure		1	[1]
20	0027	8M0024564	GASKET Head		1	[2]
21	0017	888517	PIN		1	
22	0010	895810115	SCREW (M8 x 115)		12	[1]
23	0010	895810050	SCREW (M8 x 50)		2	[1]
24	0027	880624003	GASKET Block to Adapter		1	[2]
25	0000	880559	GUIDE Fixed		1	[1]
26	0000	880557	GUIDE Moveable		1	[1]
27	0010	892456045	SCREW		2	[1]
28	0016	888849002	STUD		2	[1]
29	0011	401388	NUT (M8) Stainless Steel		1	[1]
30	0010	88552635	SCREW (M8 x 35 MM)		1	[1]
31	0000	8M0010146	SENSOR	Block Water Temperature	1	[1]
-	0027	880552A06	GASKET SET Powerhead		1	
-	0061	895247A07	POWERHEAD ASSEMBLY		1	[3]
-	0061	8M0162888	POWERHEAD ASSEMBLY Reman Dressed	[1B517434] THRU [2B144122]	1	

PART NOTES:

- [1] - COMPONENT OF POWERHEAD/PARTIAL ENGINE 895247A07
- [2] - COMPONENT OF ENGINE/POWERHEAD GASKET SET 880552A06
COMPONENT OF POWERHEAD/PARTIAL ENGINE 895247A07
- [3] - Alternate part numbers:
895247A07QS
895247R07Reman

Cylinder Head and Camshaft

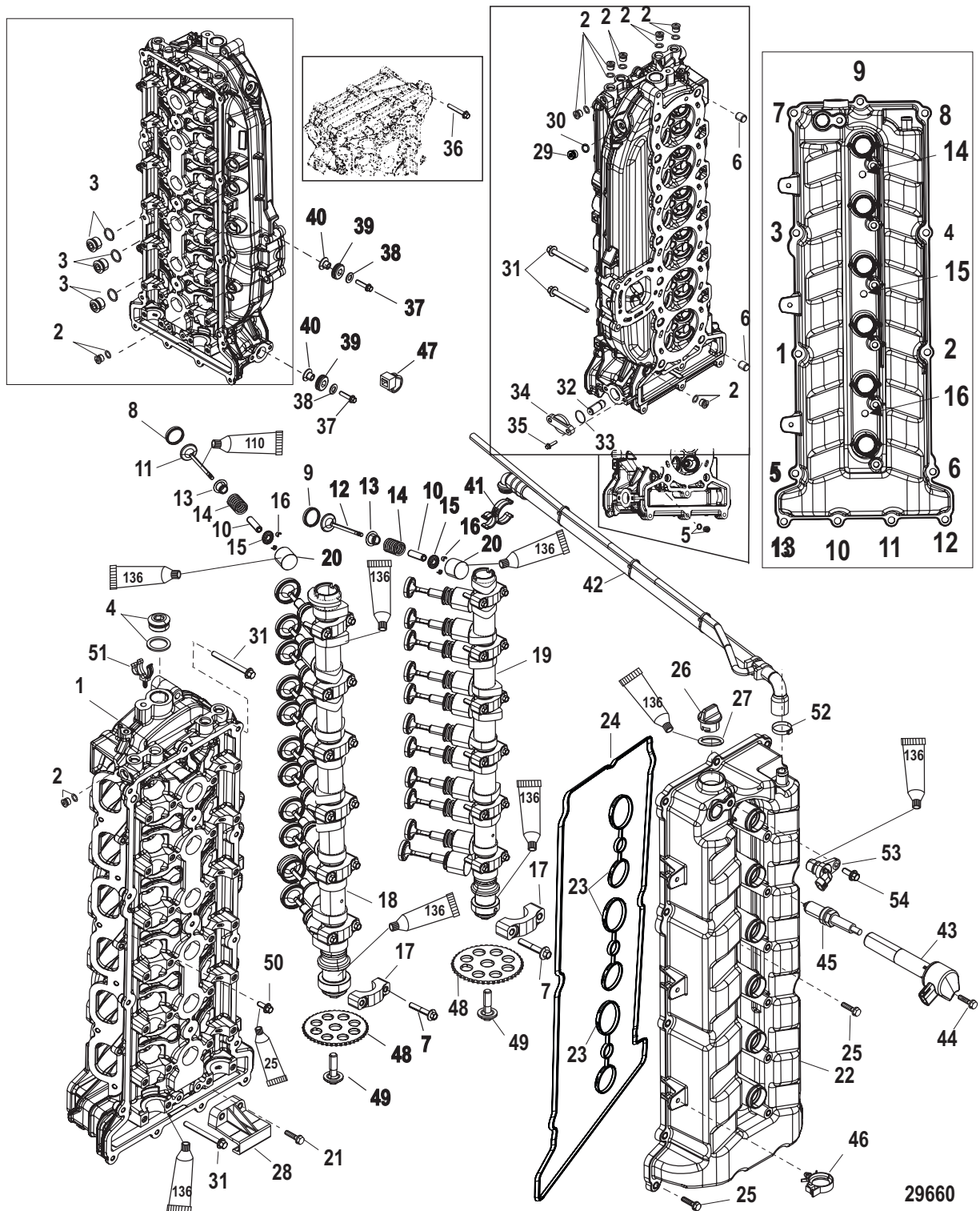


Cylinder Head and Camshaft

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0900	880536A15	CYLINDER HEAD ASSEMBLY		1	[1]
1	0900	880536A13	CYLINDER HEAD ASSEMBLY		1	[2]
2	0019	889767	PLUG (12 mm)		8	[2]
3	0019	891953	PLUG (18 mm)		3	[2]
4	0019	896951	PLUG (24 mm)		1	[2]
5	0019	896576	PLUG (10 mm)		1	[2]
6	0017	880524	PIN Dowel (14 MM)		2	[2]
7	0010	892454035	BOLT (M6 x 36)		28	[2]
8	0000	880533	SEAT Intake Valve		12	[2]
9	0000	880535	SEAT Exhaust Valve		12	[2]
10	0000	880537	GUIDE Intake Exhaust Valve Intake and Exhaust Valves		24	[2]
11	0020	898907	VALVE Intake		12	[2]
12	0020	898908	VALVE Exhaust		12	[2]
13	0026	896880	SEAL Valve		24	[2]
14	0024	8M0011503	SPRING Intake and Exhaust Valve		24	[2]
15	0000	880542A1	RETAINER ASSEMBLY Valves		24	[2]
16	0028	880543	KEY		48	[2]
17		NSS	NOT SOLD SEPARATE CAP		14	[2]
18	0400	892112T04	CAMSHAFT Intake		1	[2]
19	0400	892113T04	CAMSHAFT Exhaust		1	[2]
20	0000	899912001	TAPPET (2.996)		24/AR	[2]
20	0000	899912002	TAPPET (3.021)		24/AR	[2]
20	0000	899912003	TAPPET (3.046)		24/AR	[2]
20	0000	899912004	TAPPET (3.071)		24/AR	[2]
20	0000	899912005	TAPPET (3.096)		24/AR	[2]
20	0000	899912006	TAPPET (3.118)		24/AR	[2]
20	0000	899912007	TAPPET (3.138)		24/AR	[2]
20	0000	899912008	TAPPET (3.158)		24/AR	[2]
20	0000	899912009	TAPPET (3.178)		24/AR	[2]
20	0000	899912010	TAPPET (3.198)		24/AR	[2]
20	0000	899912011	TAPPET (3.218)		24/AR	[2]
20	0000	899912012	TAPPET (3.238)		24/AR	[2]
20	0000	899912013	TAPPET (3.258)		24/AR	[2]
20	0000	899912014	TAPPET (3.278)		24/AR	[2]
20	0000	899912015	TAPPET (3.298)		24/AR	[2]
20	0000	899912016	TAPPET (3.318)		24/AR	[2]
20	0000	899912017	TAPPET (3.338)		24/AR	[2]
20	0000	899912018	TAPPET (3.358)		24/AR	[2]
20	0000	899912019	TAPPET (3.378)		24/AR	[2]
20	0000	899912020	TAPPET (3.398)		24/AR	[2]
20	0000	899912021	TAPPET (3.418)		24/AR	[2]
20	0000	899912022	TAPPET (3.438)		24/AR	[2]
20	0000	899912023	TAPPET (3.458)		24/AR	[2]
20	0000	899912024	TAPPET (3.478)		24/AR	[2]
20	0000	899912025	TAPPET (3.498)		24/AR	[2]

Cylinder Head and Camshaft

Cylinder Head and Camshaft

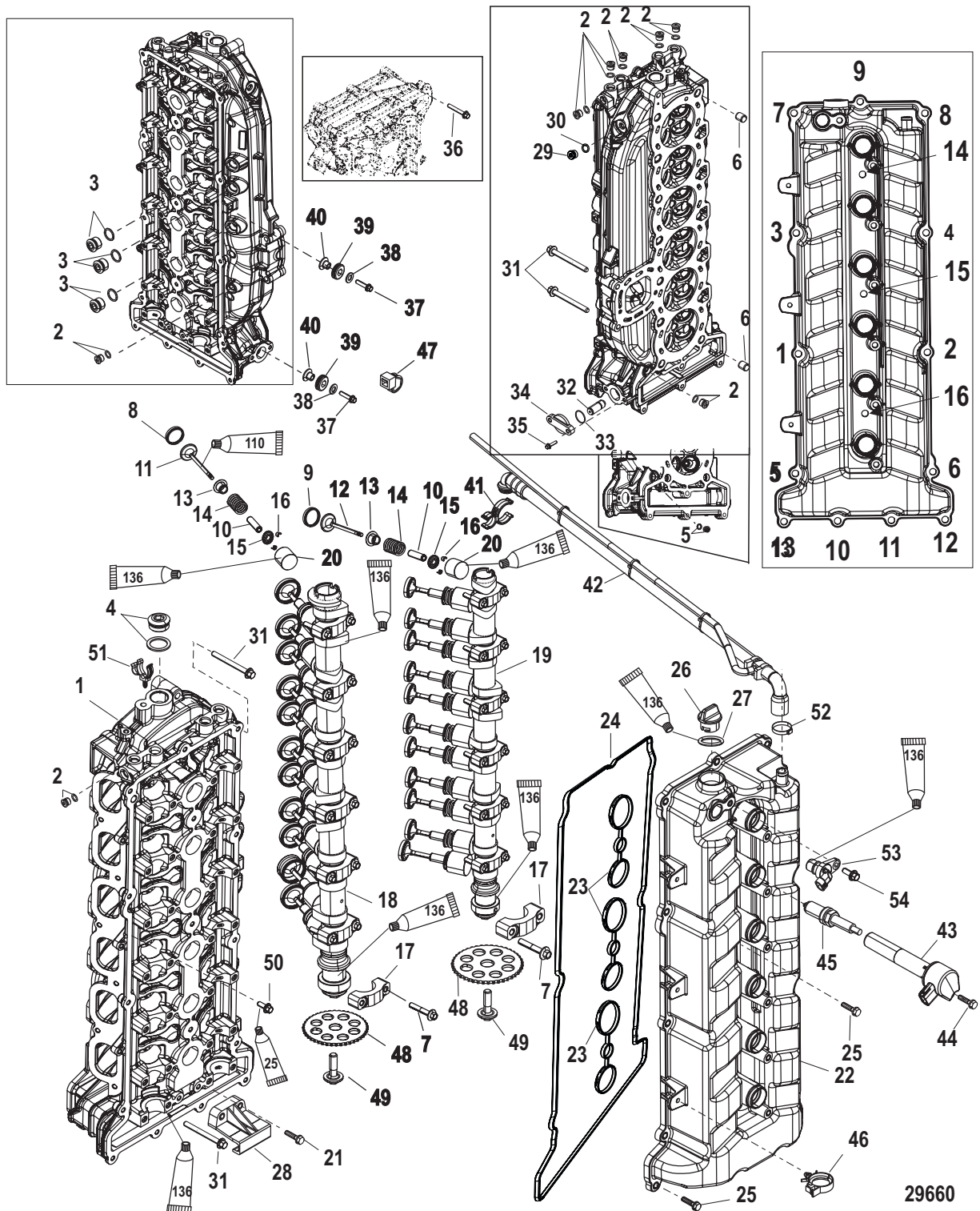


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Cylinder Head and Camshaft

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
20	0000	899912026	TAPPET (3.518)		24/AR	[2]
20	0000	899912027	TAPPET (3.538)		24/AR	[2]
20	0000	899912028	TAPPET (3.558)		24/AR	[2]
20	0000	899912029	TAPPET (3.578)		24/AR	[2]
20	0000	899912030	TAPPET (3.598)		24/AR	[2]
20	0000	899912031	TAPPET (3.621)		24/AR	[2]
20	0000	899912032	TAPPET (3.646)		24/AR	[2]
20	0000	899912033	TAPPET (3.671)		24/AR	[2]
20	0000	899912034	TAPPET (3.696)		24/AR	[2]
20	0000	899912035	TAPPET (3.721)		24/AR	[2]
21	0010	892454030	SCREW (M6 x 30)		2	[2]
22	0000	892596T04	COVER ASSEMBLY Cam		1	[2]
23	0000	892584	SEAL		3	[2]
24	0000	892585	SEAL	[1B733951] & Below	1	[2]
24	0000	8M6000959	SEAL	[1B733952] & Up	1	
25	0010	88552525	SCREW (M6 x 25 MM) Stainless Steel		3	[2]
26	0000	859578A1	PLUG ASSEMBLY Oil		1	[2]
27	0025	90196	O-RING (.921 x .139)		1	[3]
28	0000	880558	GUIDE Short		1	[2]
29	0019	897674	PLUG (M10 x 1.5)		1	[2]
30	0025	896699	O-RING (1.78 mm x .08 mm)		1	[2]
31	0010	88552660	SCREW (M8 x 60)		4	[2]
32	0000	898463A01	TENSIONER ASSEMBLY		1	[2]
33	0025	898836	O-RING Brown		1	[3]
34	0000	893338	END CAP Tensioner		1	[2]
35	0010	88552525	SCREW (M6 x 25 MM) Stainless Steel		2	[2]
36	0010	88552540	SCREW (M6 x 40 MM) Stainless Steel		3	[2]
37	0010	88552635	SCREW (M8 x 35 MM)		2	[2]
38	0012	817274	WASHER (.344 x 1.00 x .063) Stainless Steel		2	[2]
39	0025	833155	GROMMET		2	[2]
40	0023	8502341	BUSHING		2	[2]
41	0054	892833	CLIP		1	
42	0032	889591A05	HOSE ASSEMBLY Breather		1	
43	0339	880615T01	COIL ASSEMBLY		6	
44	0010	88552525	SCREW (M6 x 25 MM) Stainless Steel		6	[2]
45	0033	889246Q39	SPARK PLUG NGK-ILFR6GE		6	[4]
46	0054	858954	CLIP (.625)		3	
47	0054	850181	TIE STRAP (11.750 Inches)		1	
48	0043	880550	SPROCKET Cam Drive		2	[2]
49	0010	8M0021532	SCREW (M12 x 40 MM)	(Left Hand)	2	[2]
50	0010	88552512	SCREW (M6 x 12 MM) Stainless Steel		3	

Cylinder Head and Camshaft



29660

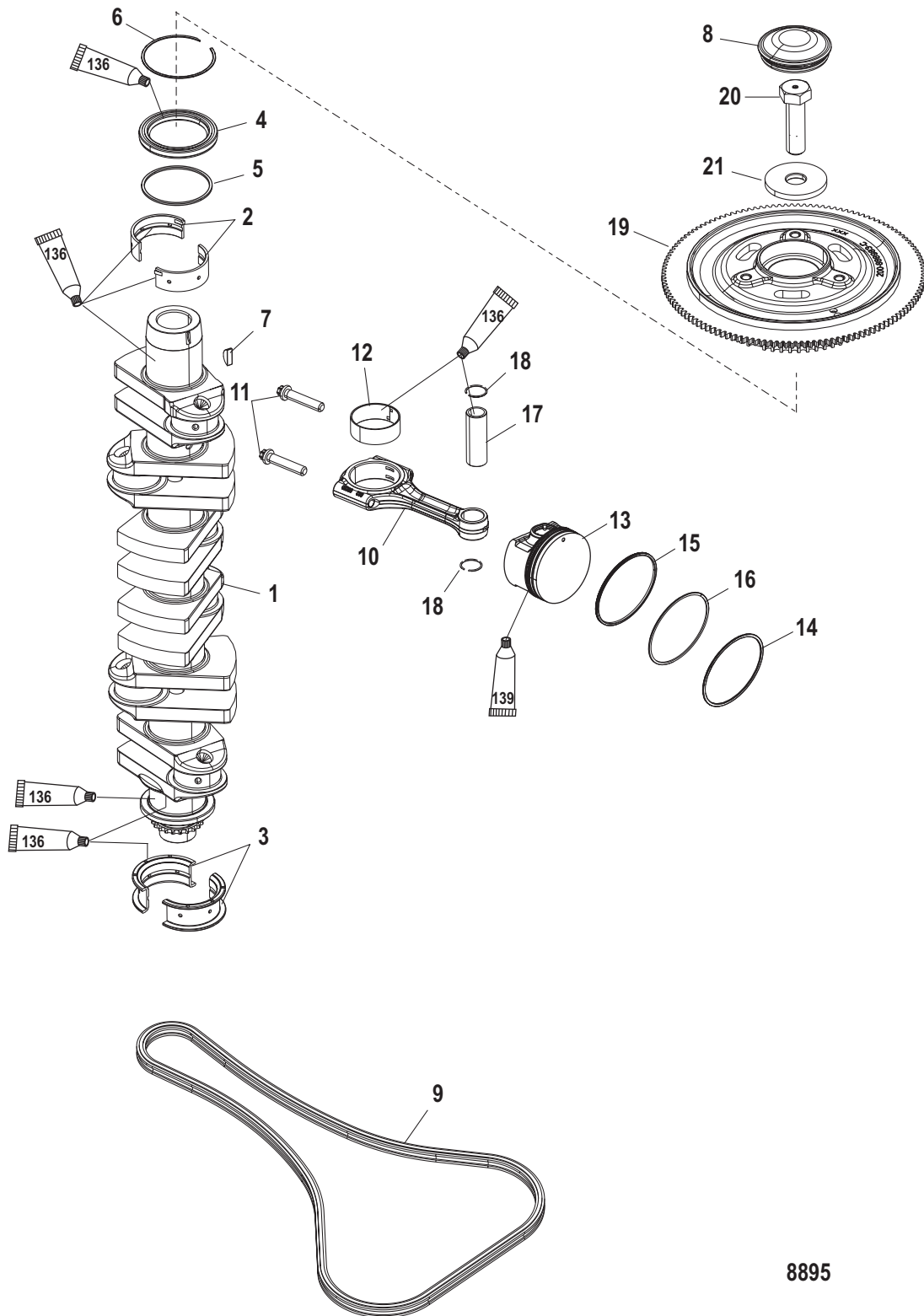
Cylinder Head and Camshaft

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
51	0054	889746001	CLIP		1	
52	0054	888988019	CLAMP (22.6 mm)		1	
53	0000	8M0011987	SENSOR	Camshaft Position	1	
54	0010	88552516	SCREW (M6 x 16 MM) Stainless Steel		1	
-	0061	895247A07	POWERHEAD ASSEMBLY		1	[5]
-	0061	8M0162888	POWERHEAD ASSEMBLY Reman Dressed	[1B517434] THRU [2B144122]	1	

PART NOTES:

- [1] - Alternate part numbers:
880536A15QS
880536R15Reman
COMPONENT OF POWERHEAD/PARTIAL ENGINE 895247A07
- [2] - COMPONENT OF POWERHEAD/PARTIAL ENGINE 895247A07
- [3] - COMPONENT OF ENGINE/POWERHEAD GASKET SET 880552A06
COMPONENT OF POWERHEAD/PARTIAL ENGINE 895247A07
- [4] - Alternate part numbers:
889246Q39QS
8M0058934Bulk Pack
COMPONENT OF POWERHEAD/PARTIAL ENGINE 895247A07
- [5] - Alternate part numbers:
895247A07QS
895247R07Reman

Crankshaft, Pistons and Connecting Rods



8895

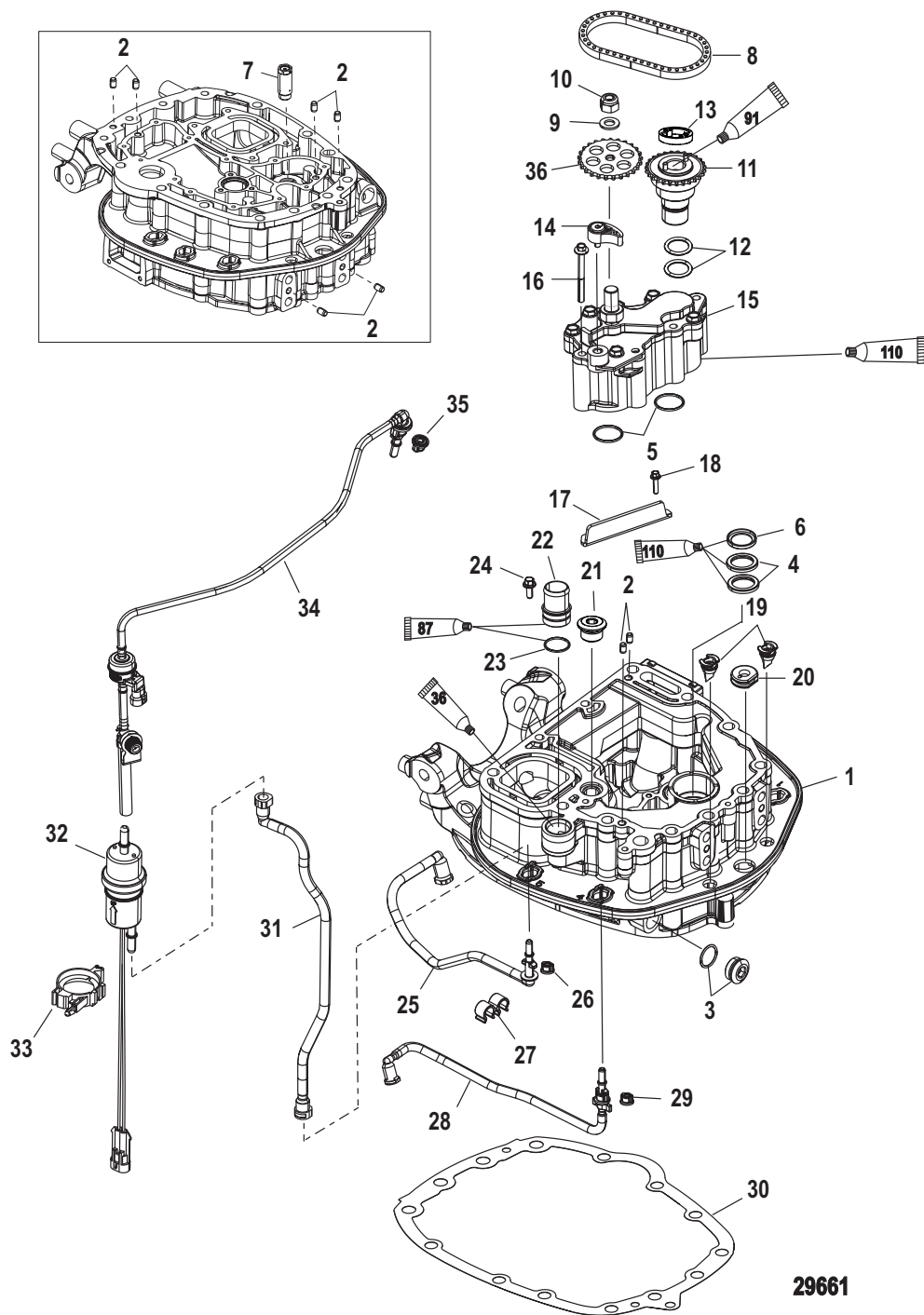
Crankshaft, Pistons and Connecting Rods

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0400	891644A04	CRANKSHAFT ASSEMBLY		1	[1]
2	0023	897498T05	BEARING Main - Green		12/AR	[1]
2	0023	897498T06	BEARING Main - Navy Blue		12/AR	[1]
2	0023	897498T07	BEARING Main - White		12/AR	[1]
2	0023	897498T08	BEARING Main - Orange		12/AR	[1]
3	0023	892309T01	BEARING Thrust - Green Crankshaft-Lower	(Green)	2/AR	[1]
3	0023	892309T02	BEARING Thrust - Navy Blue Crankshaft-Lower	(Navy Blue)	2/AR	[1]
3	0023	892309T03	BEARING Thrust - White Crankshaft-Lower	(White)	2/AR	[1]
3	0023	892309T04	BEARING Thrust - Orange Crankshaft-Lower	(Orange)	2/AR	[1]
4	0026	8M0032912	SEAL Top Main Bearing		1	[2]
5	0023	896883	SPACER		1	[1]
6	0053	896882	RING Retaining		1	[1]
7	0028	91800	KEY Woodruff		1	[1]
8	0019	885348	CAP Flywheel Bolt		1	[1]
9	0000	897796	CHAIN Roller Cam Drive		1	
10	0662	881210T02	CONNECTING ROD ASSEMBLY		6	[1]
11	0010	884441	BOLT		12	[1]
12	0023	892005A01	BEARING Connecting Rod - Blue	(Blue)	12/AR	[1]
12	0023	892005A02	BEARING Connecting Rod - White	(White)	12/AR	[1]
12	0023	892005A03	BEARING Connecting Rod - Orange	(Orange)	12/AR	[1]
13	0700	898499T02	PISTON ASSEMBLY		6	[1]
14	0039	881180A02	RING SET Piston		6	[1]
15		NSS	NOT SOLD SEPARATE Piston Ring-Oil		6	[1]
16		NSS	NOT SOLD SEPARATE Piston Ring-2nd		6	[1]
17		NSS	NOT SOLD SEPARATE Piston Pin		6	[1]
18	0040	896594	CIRCLIP		12	[1]
19	0200	888983T03	FLYWHEEL ASSEMBLY		1	[1]
20	0010	880515	BOLT (M20 x 68)		1	[1]
21	0012	880517	WASHER		1	[1]
-	0061	895247A07	POWERHEAD ASSEMBLY		1	[3]
-	0061	8M0162888	POWERHEAD ASSEMBLY Reman Dressed	[1B517434] THRU [2B144122]	1	

PART NOTES:

- [1] - COMPONENT OF POWERHEAD/PARTIAL ENGINE 895247A07
- [2] - COMPONENT OF ENGINE/POWERHEAD GASKET SET 880552A06
COMPONENT OF POWERHEAD/PARTIAL ENGINE 895247A07
- [3] - Alternate part numbers:
895247A07QS
895247R07Reman

Oil Pump/Adaptor Plate-Upper



Oil Pump/Adaptor Plate-Upper

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	892126A01	ADAPTER PLATE KIT		1	
2	0017	892228	PIN Dowel		8	
3	0019	896951	PLUG (24 mm)		1	
4	0026	884462	SEAL Water		2	
5	0025	887930	O-RING		2	[1]
6	0026	884461	SEAL Oil		1	[2]
7	0021	8M0028507	VALVE ASSEMBLY Oil Pump		1	
8	0000	884457	CHAIN Oil Pump Drive		1	
9	0012	892491	WASHER		1	
10	0011	892165	NUT		1	
11	0000	884458T06	DRIVESHAFT Oil Pump		1	
12	0025	895791	O-RING		2	[2]
13	0000	895063001	INSERT Plastic		1	
14	0000	884418A1	TENSIONER ASSEMBLY Oil Pump Drive		1	
15	0000	884446T04	PUMP ASSEMBLY Oil		1	
16	0010	892455065	SCREW		5	
17	0000	892335001	DEFLECTOR Oil		1	
18	0010	88552516	SCREW (M6 x 16 MM) Stainless Steel		2	
19	0000	888819002	DRAIN Cowl		2	
20	0025	888163	GROMMET		1	
21	0019	8M0027347	PLUG (M18 x 1.5)		1	
22	0022	896213	FITTING Dump		1	
23	0025	846594	O-RING (1.239 x .070) Black		1	[1]
24	0010	88552512	SCREW (M6 x 12 MM) Stainless Steel		1	
25	0032	8M0012200	HOSE Vent-Lower		1	
26	0025	884546	GROMMET		1	
27	0000	888523001	CLIP		1	
28	0032	8M0012215	HOSE Fuel into Fuel Supply Module	[1B792493] & Below	1	
28	0032	8M0043793	HOSE Fuel into Fuel Supply Module	[1B792494] & Up	1	
29	0025	884546	GROMMET		1	
30	0027	889617001	GASKET		1	[1]
31	0032	8M0012201	HOSE Fuel-Vent		1	
32	0000	884545T01	VENT CANISTER ASSEMBLY		1	
33	0054	853947	CLIP		1	
34	0000	895775A01	VALVE ASSEMBLY Fuel Line Purge		1	
35	0025	884546	GROMMET		1	
36	0000	884456	SPROCKET Driven		1	
-	0027	880552A06	GASKET SET Powerhead		1	
-	0061	895247A07	POWERHEAD ASSEMBLY		1	[3]
-	0061	8M0162888	POWERHEAD ASSEMBLY Reman Dressed	[1B517434] THRU [2B144122]	1	

Cat.# 90-896280008	
Oil Pump/Adaptor Plate-Upper	

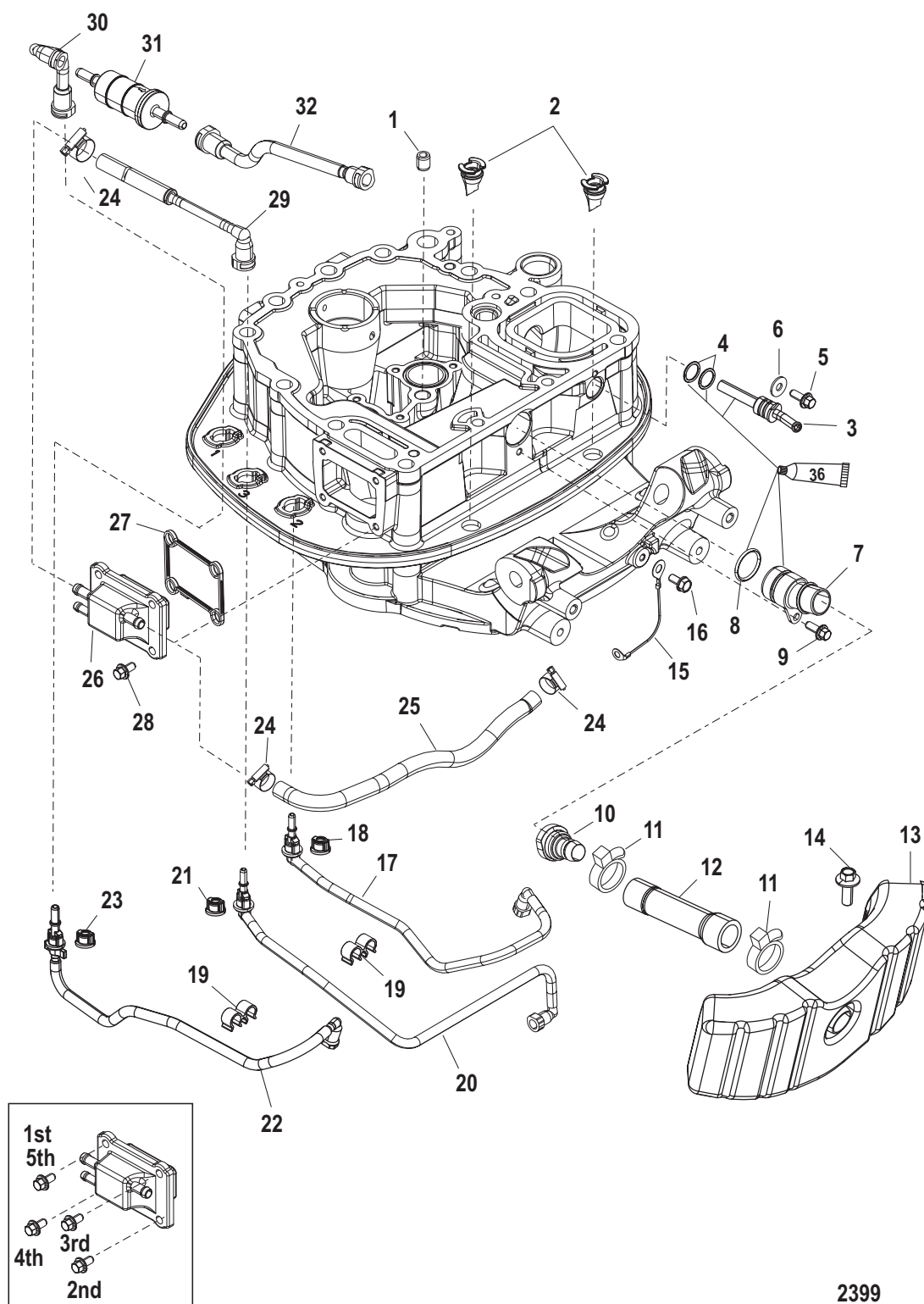


Oil Pump/Adaptor Plate-Upper

PART NOTES:

- [1] - COMPONENT OF ENGINE/POWERHEAD GASKET SET 880552A06
COMPONENT OF POWERHEAD/PARTIAL ENGINE 895247A07
- [2] - COMPONENT OF ENGINE/POWERHEAD GASKET SET 880552A06
- [3] - Alternate part numbers:
895247A07QS
895247R07Reman

Adapter Plate Hose Routings



Adapter Plate Hose Routings

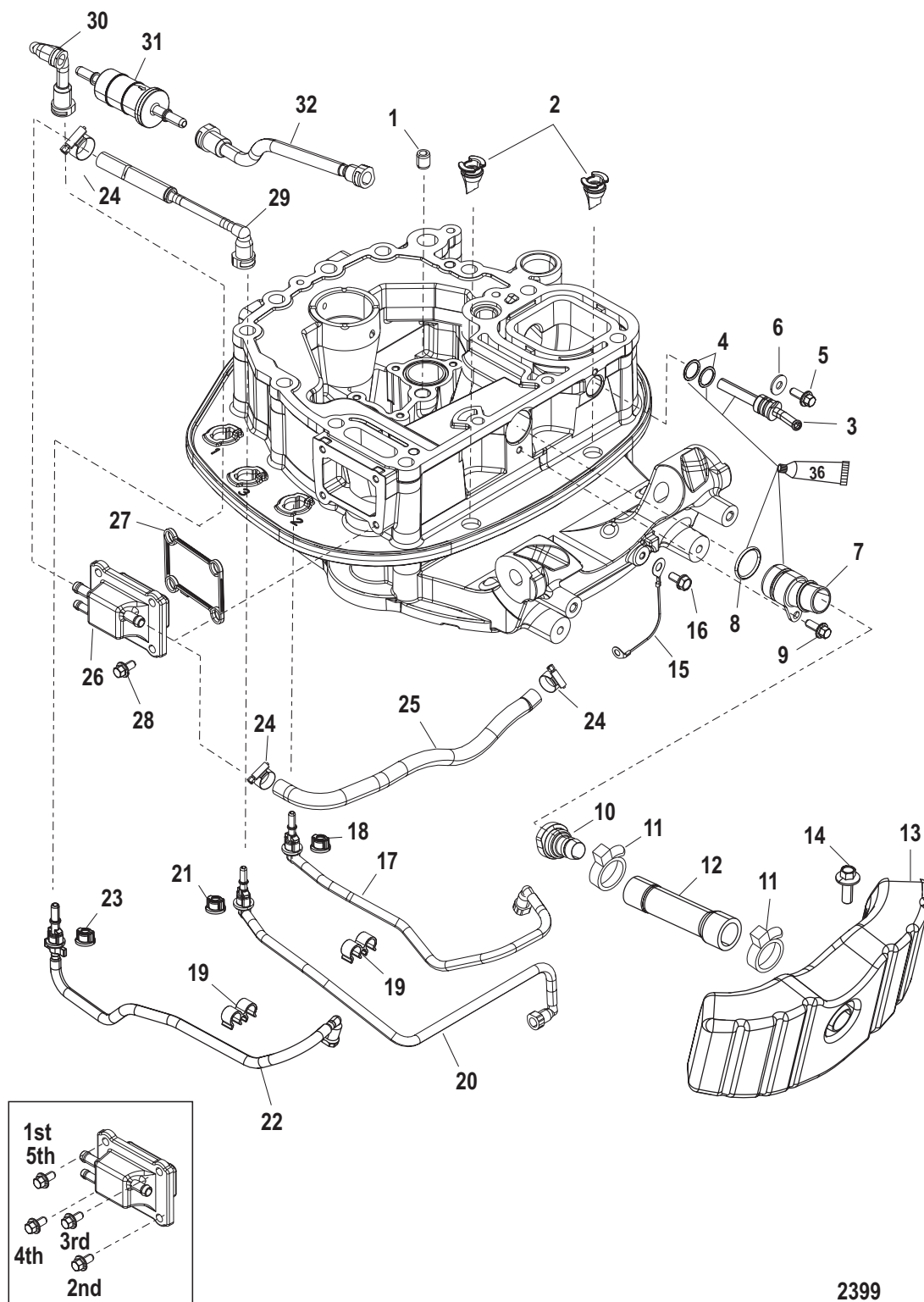
Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0017	884474001	PIN Dowel (12 mm)		1	
2	0000	888819002	DRAIN Cowl		2	
3	0022	888461A01	FITTING KIT		1	
4	0025	892446	O-RING (14 X 1.78 MM)		2	[1]
5	0010	88552512	SCREW (M6 x 12 MM) Stainless Steel		1	
6	0012	4002316	WASHER (6.60 X 17.0 X 1.5SS)		1	
7	0022	889792A01	FITTING KIT Idle Exhaust		1	
8	0025	889828	O-RING (.924 x .103)		1	
9	0010	88552512	SCREW (M6 x 12 MM) Stainless Steel		1	
10	0022	889846	FITTING		1	
11	0054	816311T	TIE STRAP (8.00 Inches)		2	
12	0032	888981001	HOSE Idle Exhaust		1	
13	0000	892384T	PLENUM Exhaust		1	
14	0010	4006731	SCREW (M6 x 16)		2	
15	0000	88238A21	CABLE ASSEMBLY		1	
16	0010	40011126	SCREW (M6 x 13) Stainless Steel		1	
17	0032	8M0012199	HOSE Manifold Reference-Lower		1	
18	0025	884546	GROMMET		1	
19	0000	888523001	CLIP		2	
20	0032	8M0012198	HOSE Water In-Lower		1	
21	0025	884546	GROMMET		1	
22	0032	8M0012216	HOSE Fuel Supply Module-Out	[1B792493] & Below	1	
22	0032	8M0043794	HOSE Fuel Supply Module-Out	[1B792494] & Up	1	
23	0025	884546	GROMMET		1	
24	0054	815504104	CLAMP Worm Gear		3	[2]
25	0032	830757130	TUBING (.312) (70.00 Inches Bulk) Cut to 21 Inches		1	
26	0000	892562T01	HOUSING Manifold		1	
27	0000	892117	SEAL		1	[1]
28	0010	88552516	SCREW (M6 x 16 MM) Stainless Steel		4	
29	0032	887756	HOSE Water In-Upper		1	
30	0032	8M0012202	HOSE Hi-Pressure Filter	[1B792493] & Below	1	
30	0032	8M0043789	HOSE Hi-Pressure Filter	[1B792494] & Up	1	
31	0035	879885T	FILTER Fuel		1	[3]
32	0032	8M0012203	HOSE Hi-Pressure Filter To Fuel Rail	[1B792493] & Below	1	
32	0032	8M0043790	HOSE Hi-Pressure Filter To Fuel Rail	[1B792494] & Up	1	
-	0027	880552A06	GASKET SET Powerhead		1	
-	0061	895247A07	POWERHEAD ASSEMBLY		1	[4]
-	0061	8M0162888	POWERHEAD ASSEMBLY Reman Dressed	[1B517434] THRU [2B144122]	1	

PART NOTES:

[1] - COMPONENT OF ENGINE/POWERHEAD GASKET SET 880552A06

Adapter Plate Hose Routings

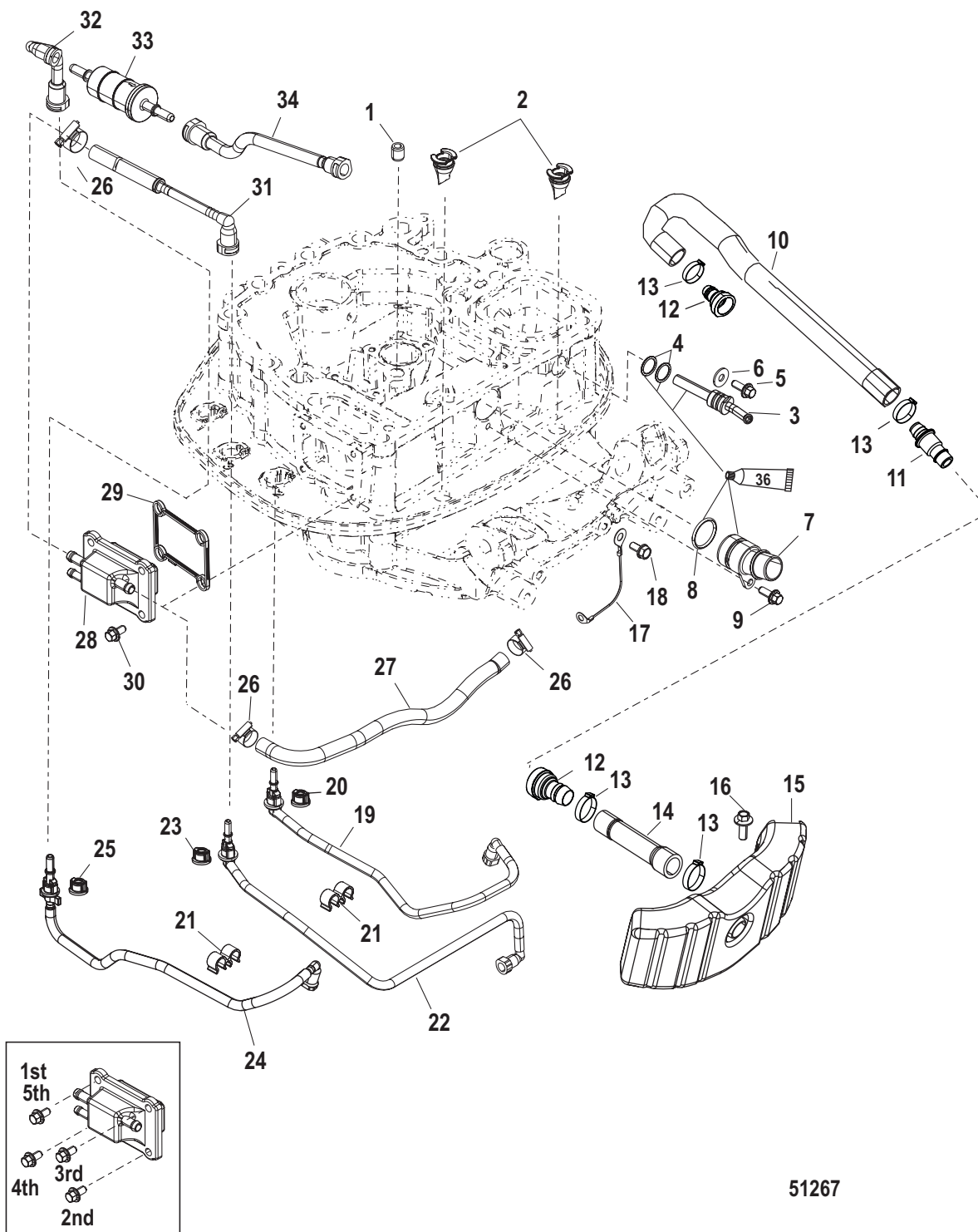
Adapter Plate Hose Routings



Adapter Plate Hose Routings

- [2] - COMPONENT OF POWERHEAD/PARTIAL ENGINE 895247A07
- [3] - Alternate part numbers:
 - 879885KMPP
 - 879885QQS
 - 879885TService Part
- [4] - Alternate part numbers:
 - 895247A07QS
 - 895247R07Reman

Adapter Plate Hose Routings CCT



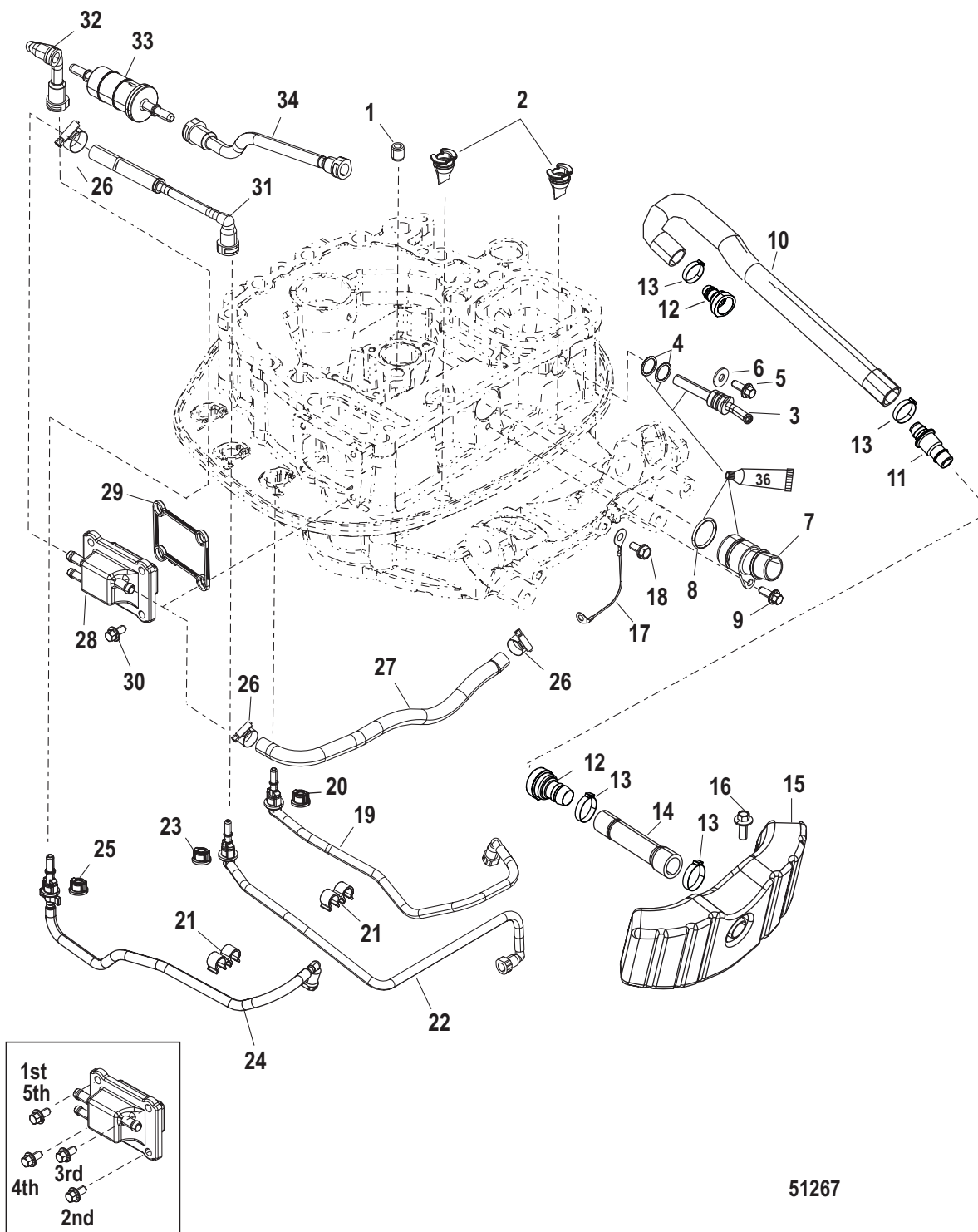
Adapter Plate Hose Routings CCT

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0017	884474001	PIN Dowel (12 mm)		1	
2	0000	888819002	DRAIN Cowl		2	
3	0022	888461A01	FITTING KIT		1	
4	0025	892446	O-RING (14 X 1.78 MM)		2	[1]
5	0010	88552512	SCREW (M6 x 12 MM) Stainless Steel		1	
6	0012	4002316	WASHER (6.60 X 17.0 X 1.5SS)		1	
7	0022	889792A01	FITTING KIT Idle Exhaust		1	
8	0025	889828	O-RING (.924 x .103)		1	
9	0010	88552512	SCREW (M6 x 12 MM) Stainless Steel		1	
10	0032	8M0074946	HOSE Idle Relief		1	
11	0022	8M0074533	FITTING 7/8 Quick disconnect		1	
12	0022	889846	FITTING		1	
13	0054	8M6001924	CLAMP		2	
14	0032	888981001	HOSE Idle Exhaust		1	
15	0000	892384T	PLENUM Exhaust Remotely Located		1	
16	0010	4006731	SCREW (M6 x 16)		2	
17	0000	88238A21	CABLE ASSEMBLY		1	
18	0010	40011126	SCREW (M6 x 13) Stainless Steel		1	
19	0032	8M0012199	HOSE Manifold Reference-Lower		1	
20	0025	884546	GROMMET		1	
21	0000	888523001	CLIP		2	
22	0032	8M0012198	HOSE Water In-Lower		1	
23	0025	884546	GROMMET		1	
24	0032	8M0043794	HOSE Fuel Supply Module-Out		1	
25	0025	884546	GROMMET		1	
26	0054	815504104	CLAMP Worm Gear		3	[2]
27	0032	830757130	TUBING (.312) (70.00 Inches Bulk) Cut to 21 Inches		1	
28	0000	892562T01	HOUSING Manifold		1	
29	0000	892117	SEAL		1	[1]
30	0010	88552516	SCREW (M6 x 16 MM) Stainless Steel		4	
31	0032	887756	HOSE Water In-Upper		1	
32	0032	8M0043789	HOSE Hi-Pressure Filter		1	
33	0035	879885T	FILTER Fuel		1	[3]
34	0032	8M0043790	HOSE Hi-Pressure Filter To Fuel Rail		1	
-	0027	880552A06	GASKET SET Powerhead		1	
-	0061	895247A07	POWERHEAD ASSEMBLY		1	[4]
-	0061	8M0162888	POWERHEAD ASSEMBLY Reman Dressed	[1B517434] THRU [2B144122]	1	

PART NOTES:

- [1] - COMPONENT OF ENGINE/POWERHEAD GASKET SET 880552A06
 [2] - COMPONENT OF POWERHEAD/PARTIAL ENGINE 895247A07

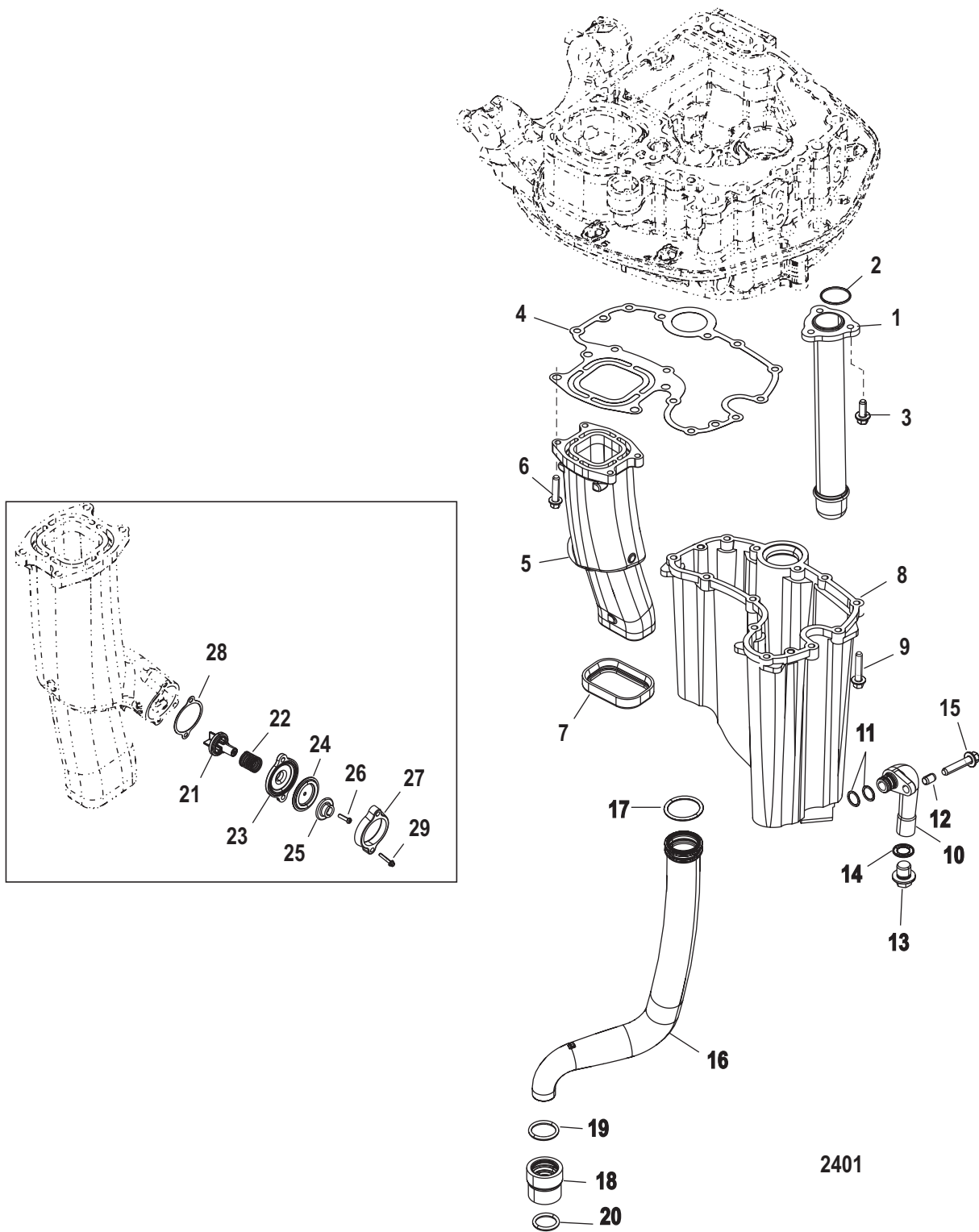
Adapter Plate Hose Routings CCT



Adapter Plate Hose Routings CCT

- [3] - Alternate part numbers:
 - 879885KMPP
 - 879885QQS
 - 879885TService Part
- [4] - Alternate part numbers:
 - 895247A07QS
 - 895247R07Reman

Adapter Plate-Lower



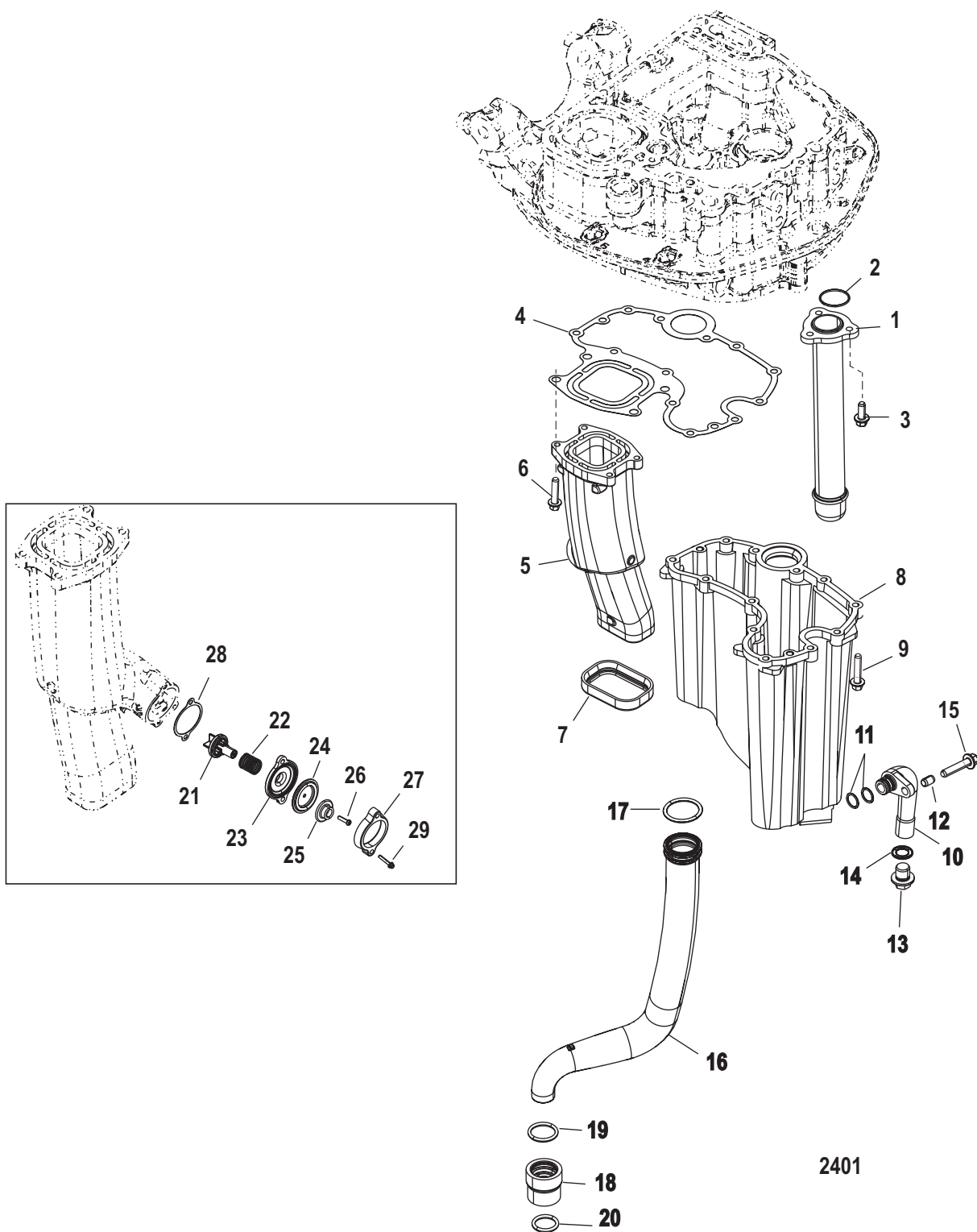
Adapter Plate-Lower

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	887623T03	PICKUP ASSEMBLY Oil		1	
2	0025	846594	O-RING (1.239 x .070) Black		1	[1]
3	0010	88552525	SCREW (M6 x 25 MM) Stainless Steel		3	
4	0027	889618001	GASKET Oil Sump		1	[2]
5	0000	880626T01	TUBE ASSEMBLY Exhaust	[2B022644] & Below	1	
5	0000	8M0080961	TUBE ASSEMBLY Exhaust	[2B022645] & Up	1	
6	0010	88552635	SCREW (M8 x 35 MM)		4	
7	0026	880629	SEAL Exhaust Tube		1	[2]
8	0000	880639T	SUMP ASSEMBLY Oil		1	
9	0010	88552530	SCREW (M6 x 30 MM) Stainless Steel		12	
10	0000	887753A01	TUBE ASSEMBLY Oil Drain	(Long)	1	
10	0000	888513A02	TUBE ASSEMBLY Oil Drain	(X-Long/XX-Long)	1	
11	0025	892446	O-RING (14 X 1.78 MM)		2	
12	0017	892228	PIN Dowel		1	
13	0000	888592005	PLUG ASSEMBLY Oil Drain		1	
14	0026	888593	SEAL Drain Plug		1	[1]
15	0010	88552530	SCREW (M6 x 30 MM) Stainless Steel		1	
16	0032	885541A01	TUBE ASSEMBLY Water (20.00 Inch)	(Long)	1	
16	0032	885541A02	TUBE ASSEMBLY Water (25.00 Inch)	(X-Long)	1	
16	0032	885541A03	TUBE ASSEMBLY Water (30.00 Inch)	(XX-Long)	1	
17	0025	892445	O-RING		1	[2]
18	0022	887987A1	COUPLING		1	
19	0025	90196	O-RING (.921 x .139)		1	
20	0025	21836	O-RING (.796 x .139)		1	
21	0000	888913A01	POPPET ASSEMBLY		1	
22	0024	64878	SPRING (Black)		1	
23	0000	893385001	RETAINER		1	
24	0000	648771	DIAPHRAGM		1	
25	0000	889706	WASHER		1	
26	0010	69570	SCREW (#10-16 x .750)		1	
27	0000	893384001	COVER Poppet		1	
28	0027	889561	GASKET Poppet		1	
29	0010	88552535	SCREW (M6 x 35 MM) Stainless Steel		2	
-	0027	880552A06	GASKET SET Powerhead		1	
-	0061	895247A07	POWERHEAD ASSEMBLY		1	[3]
-	0061	8M0162888	POWERHEAD ASSEMBLY Reman Dressed	[1B517434] THRU [2B144122]	1	

PART NOTES:

- [1] - COMPONENT OF ENGINE/POWERHEAD GASKET SET 880552A06
 [2] - COMPONENT OF ENGINE/POWERHEAD GASKET SET 880552A06
 COMPONENT OF POWERHEAD/PARTIAL ENGINE 895247A07

Adapter Plate-Lower

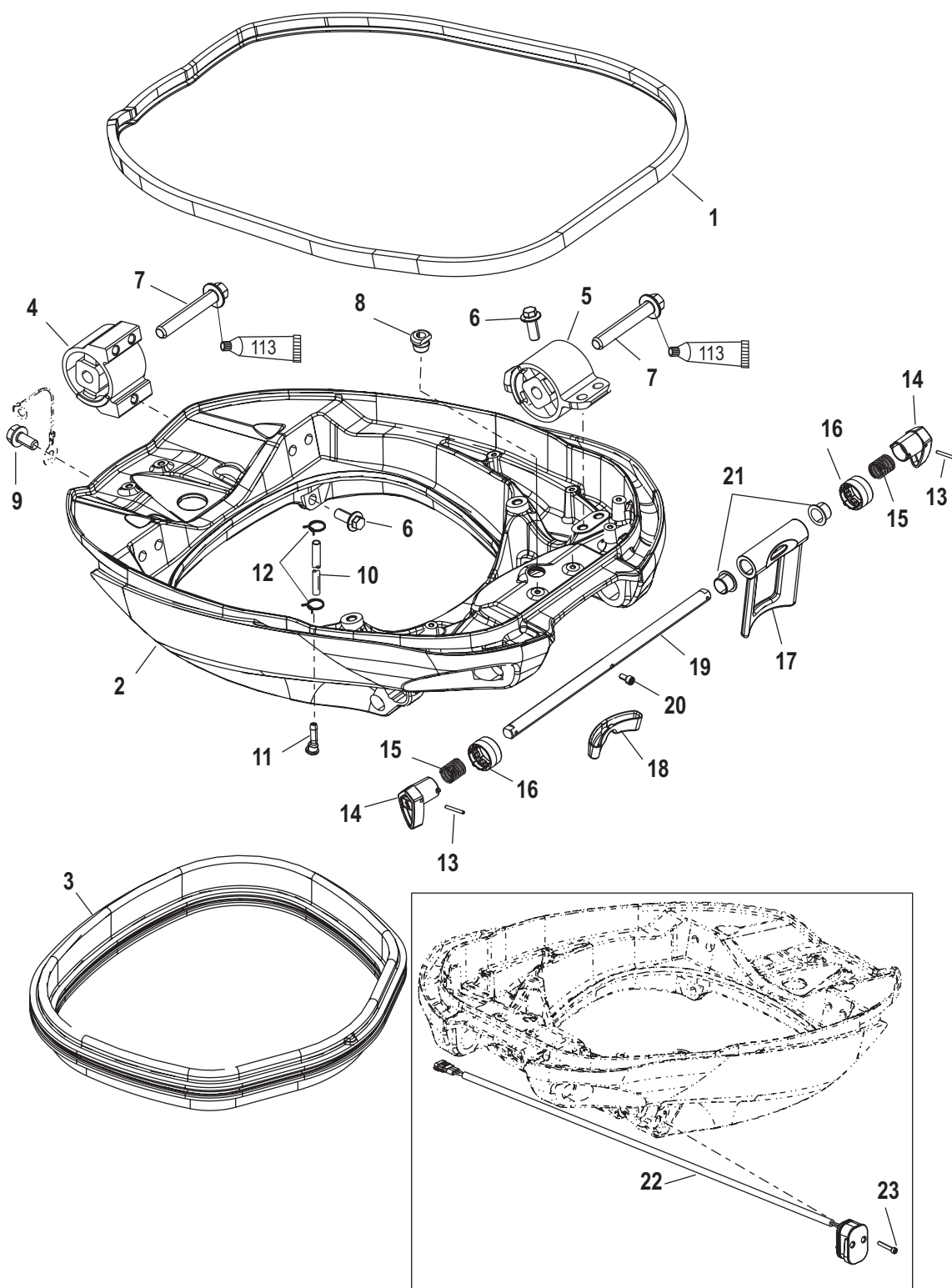


Cat.# 90-896280008

Adapter Plate-Lower

- [3] - Alternate part numbers:
- 895247A07QS
- 895247R07Reman

Mount Cradle

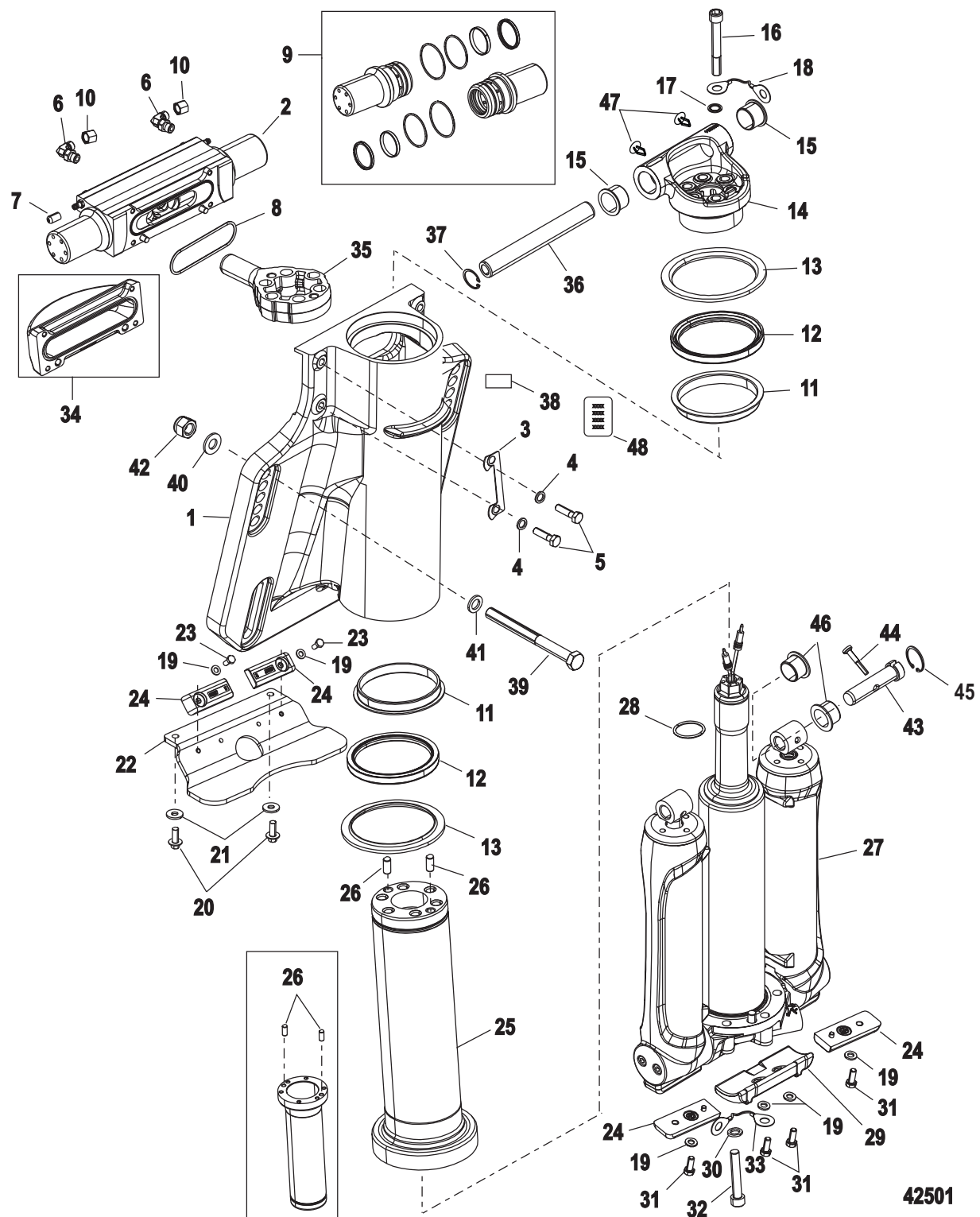


2403

Mount Cradle

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	885546002	SEAL		1	
2	0000	884887T07	CRADLE ASSEMBLY Mount		1	
3		NSS	NOT SOLD SEPARATE Seal		1	
4	0000	888538T	MOUNT Rear		2	
5	0000	888535T	MOUNT Front		2	
6	0010	889745030	SCREW (M12 x 30)		12	
7	0010	896531090	SCREW (M16 x 90)		4	
8	0025	12602002	GROMMET		1	
9	0010	40011126	SCREW (M6 x 13) Stainless Steel		1	
10	0032	830756109	HOSE (57.00 Inches Bulk) Cut to 35 Inches		1	
11	0022	895797001	FITTING Telltale		1	
12	0054	895851	CLAMP (8.00 Inches)		2	
13	0017	73194	PIN Roll (.125 x 1.12)		2	
14	0000	880649002	LEVER Tilt Lock		2	
15	0024	47968	SPRING		2	
16	0000	889540A03	CLUTCH KIT		1	
17	0000	880651002	BRACKET Tilt Lock		1	
18	0000	889539001	PAD Tilt Lock		1	
19	0000	880650003	SHAFT Tilt Lock		1	
20	0010	889546	SCREW (M5 x 10)		1	
21	0031	8806641	BEARING (.625 Inch)		2	
22	0000	888590002	SENSOR Trim Position		1	
23	0010	889547	SCREW (M5 x 30)		2	

Power Trim/Steering Cylinder

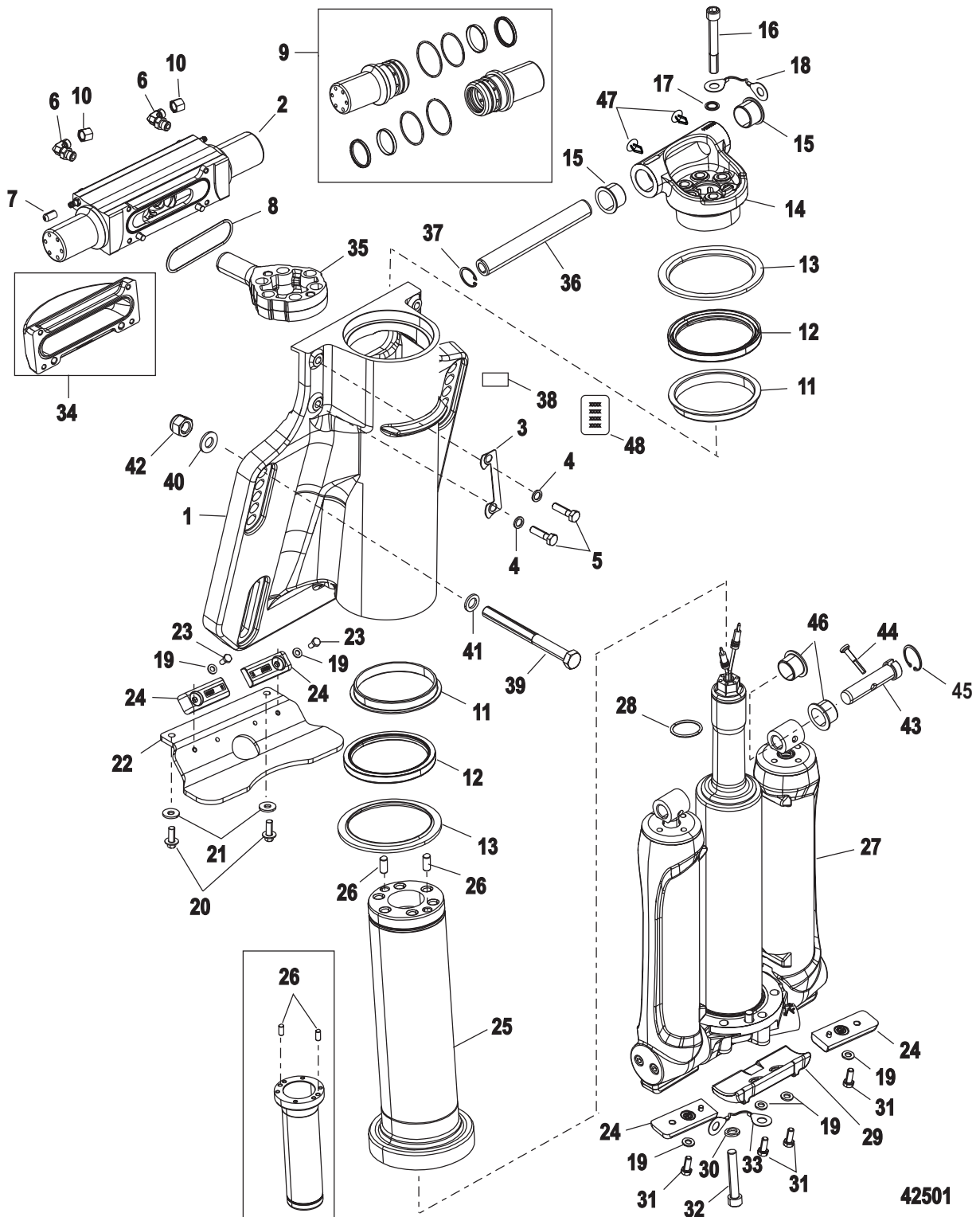


Power Trim/Steering Cylinder

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-		NSS	NOT SOLD SEPARATE Transom Assembly		1	
1	0000	880652T01	PEDESTAL		1	
2	0000	896500A01	STEERING CYLINDER KIT	(Standard)	1	
3	0000	893409	RETAINER		2	
4	0012	895853	WASHER		4	
5	0010	88509530	SCREW (M8 x 30)		4	
6	0022	889552	FITTING -6 ORB to -6 ORFS (90 Degree)	(Standard)	1	
7	0000	889550	CAP Bleeder - Vinyl	(Standard)	2	
8	0026	880667	SEAL		1	
9	0000	896173A01	SEAL KIT Steering Cylinder		1	
10	0022	892524	FITTING	(Standard)	2	
11	0031	8806621	BEARING		2	
12	0026	880661	SEAL		2	
13	0031	8806561	BEARING		2	
14	0000	880654T03	HEAD Steering		1	
15	0031	8806551	BEARING (1.25 Inch)		2	
16	0010	885094105	SCREW (M14 x 105)		6	
17	0012	885112	WASHER		7	
18	0000	88238T23	CABLE ASSEMBLY		1	
19	0012	889545	WASHER		6	
20	0010	4010720	SCREW (M8 x 20)		2	
21	0012	72397	WASHER		2	
22	0000	896120T	PLATE Deflector (Silver)		1	
22	0000	8M0045157	PLATE Deflector (Black)		1	
23	0010	4000327	SCREW (M6 x 14)		2	
24	0097	893404	ANODE		4	
25	0000	880660T01	TUBE Steering		1	
26	0017	885111	PIN Dowel (.375 x .875)		6/8	
27	0000	880658T01	POWER TRIM ASSEMBLY		1	
28	0025	895854	O-RING		1	
29	0097	880653	ANODE		1	
30	0012	889549	WASHER		6	
31	0010	889543016	BOLT		4	
32	0010	88510450	SCREW		6	
33	0000	88238T24	CABLE ASSEMBLY		1	
34	0000	893405T	COVER	(Counter Rotation)	1	
35	0000	880665T01	ARM Steering		1	
36	0017	895390	TILT PIN		1	
37	0053	885100	RING Retaining		1	
38		NSS	NOT SOLD SEPARATE Decal-Serial Overlamine		1	
39	0010	67755003	SCREW (.500-20 x 5.500)		4	
40	0012	28421	WASHER (1.5 x 3.05 x 0.13) Stainless Steel		4	
41	0012	895062	WASHER		4	

Power Trim/Steering Cylinder

Power Trim/Steering Cylinder

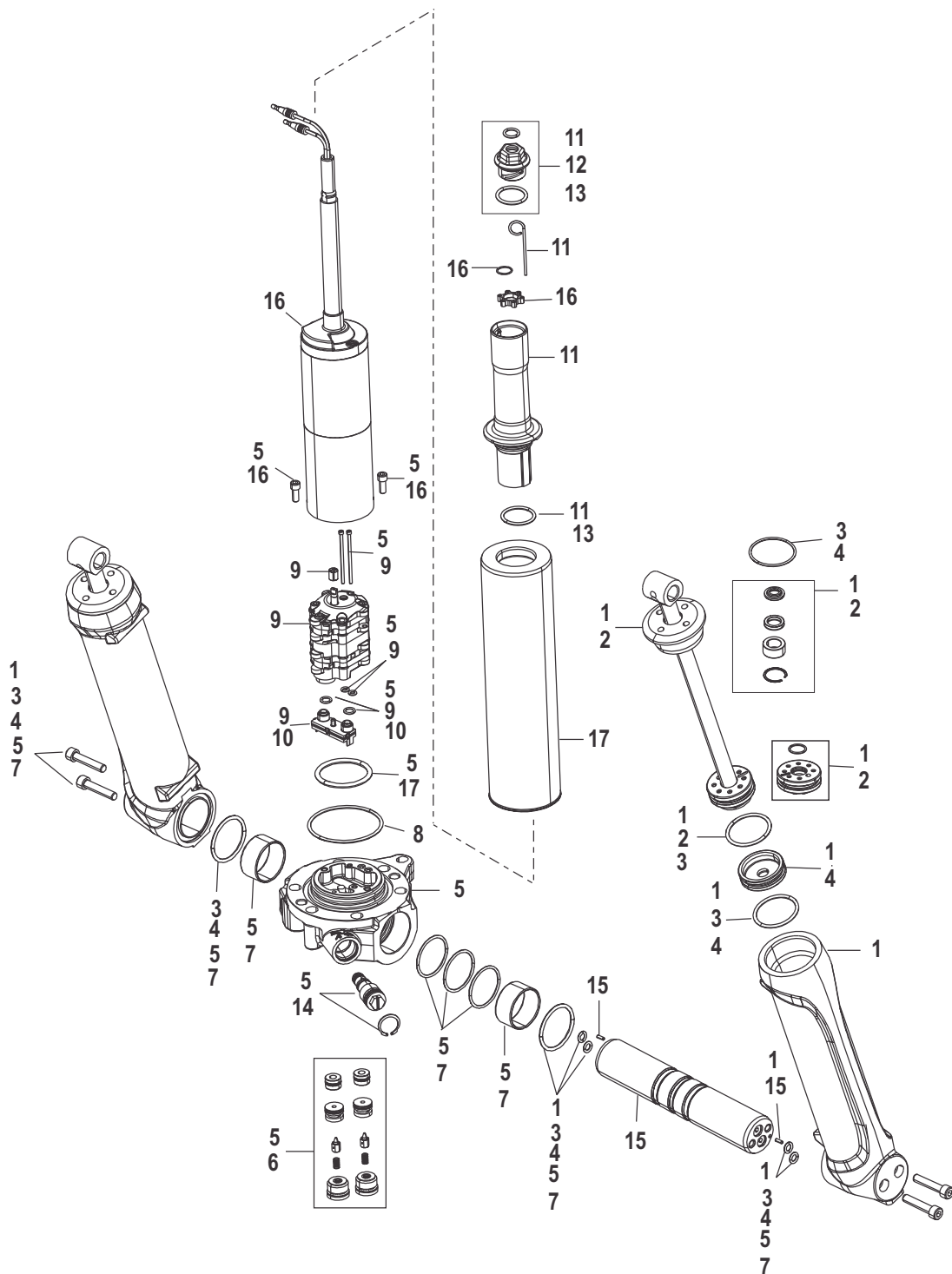


42501

Power Trim/Steering Cylinder

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
42	0011	82671117	NUT (.500-20)		4	
43	0017	884889002	PIN		2	
44	0017	821539	PIN Trilobe		2	
45	0053	895304	RING Retaining		2	
46	0031	8806641	BEARING (.625 Inch)	[1B733555] & Below	4	
46	0023	8M0032437	BEARING Flanged Journal	[1B733556] & Up	4	
47	0019	95925	PLUG		2	
48	0037	8M0043059	DECAL Warning		1	

Power Trim Components

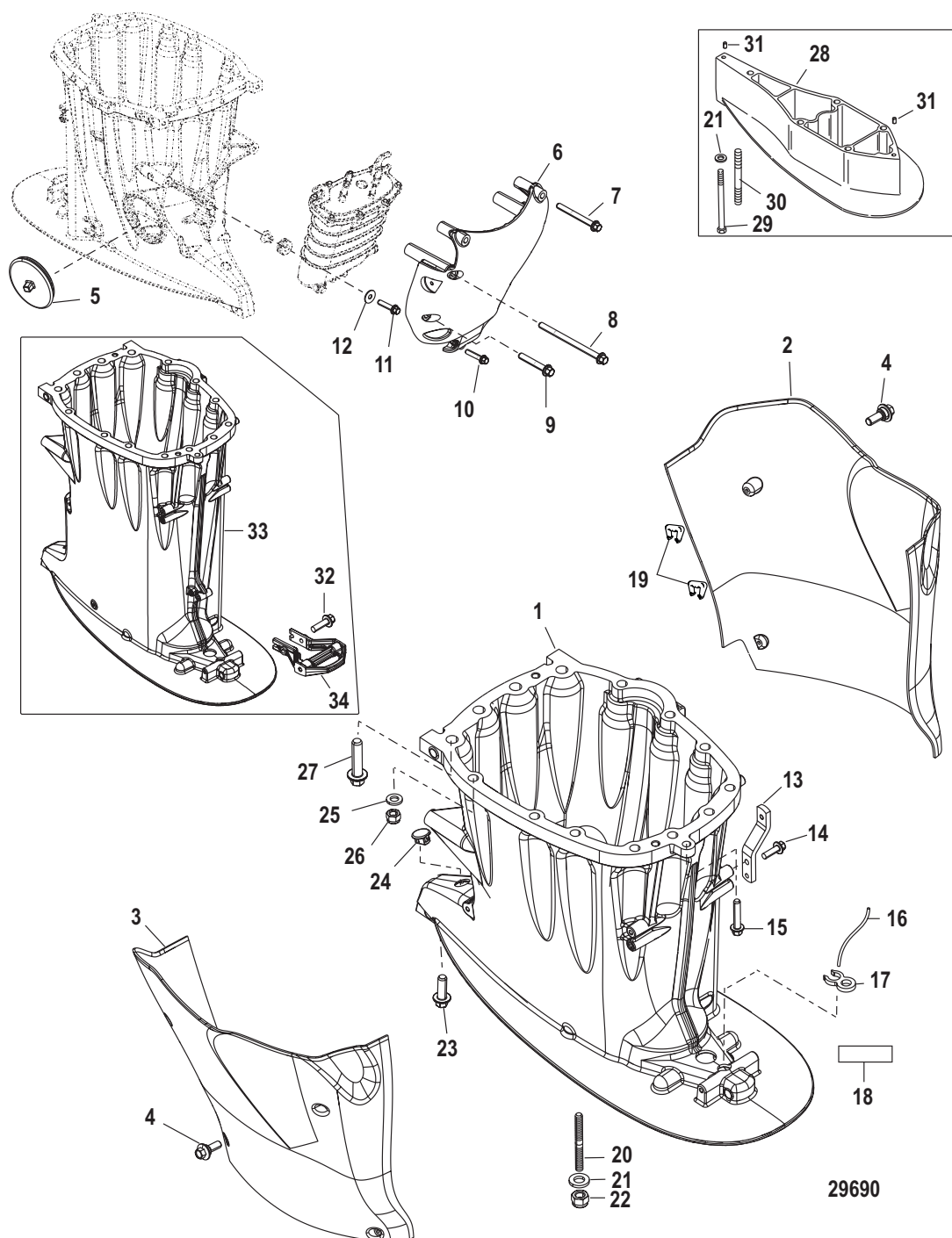


62229

Power Trim Components

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	896156A01	TRIM CYLINDER KIT		1	
2	0000	896157A01	TRIM ROD KIT		1	
3	0000	896158A01	O-RING KIT		1	
4	0000	896159A01	PISTON KIT		1	
5	0000	896166A01	MANIFOLD KIT Trim		1	
6	0000	896165A01	CHECK KIT Trim PO		1	
7	0000	896160A01	O-RING KIT		1	
8	0025	8M0010183	O-RING		1	
9	0000	896163A01	PUMP KIT Trim		1	
10	0035	896164A01	TRIM FILTER KIT		1	
11	0000	896162A01	TRIM NECK KIT		1	
12	0025	895854A01	O-RING KIT		1	
13	0019	893419	CAP KIT		1	
14	0000	893420A01	MANUAL RELEASE KIT		1	
15	0017	893408A01	PIN KIT Trim		1	
16	0000	896161A02	TRIM MOTOR KIT		1	
17	0000	896167A01	RESERVOIR KIT		1	

Driveshaft Housing

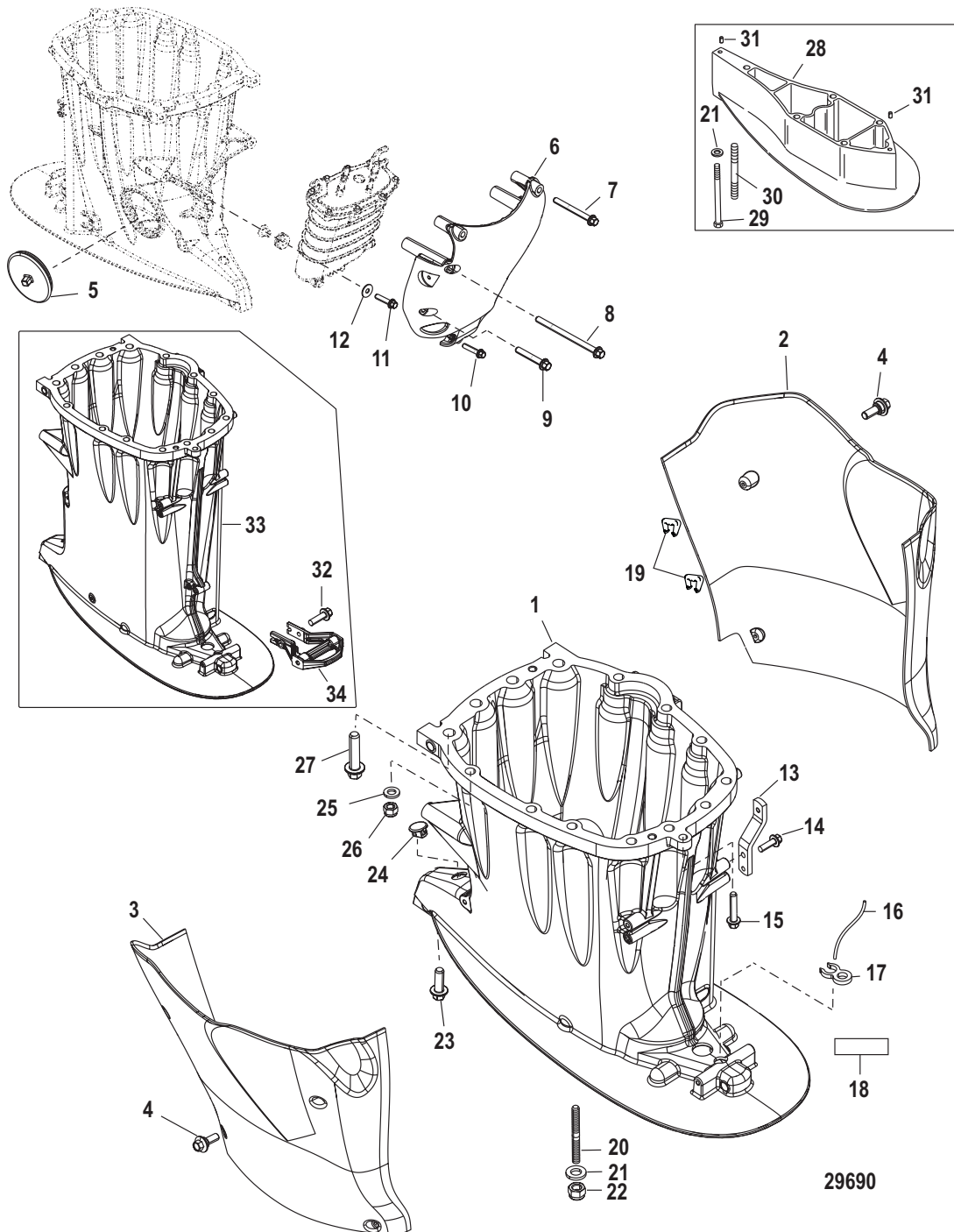


Driveshaft Housing

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	1500	880646T01	HOUSING Driveshaft, Black	(Long)	1	
1	1500	8M0091694	HOUSING Driveshaft, Silver Tipped	(Long)	1	
-	0000	885365T03	CHAP ASSEMBLY Long - Port and Starboard, Black		1	
-	0000	8M0090481	CHAP ASSEMBLY Long - Port and Starboard, Cold Fusion		1	
-	0000	8M0090482	CHAP ASSEMBLY Long - Port and Starboard, Warm Fusion		1	
-	0000	885363T04	CHAP ASSEMBLY X-Long/XX-Long - Port and Starboard		1	
-	0000	8M0090483	CHAP ASSEMBLY X-Long/XX-Long - Port and Starboard, Cold Fusion		1	
-	0000	8M0090484	CHAP ASSEMBLY X-Long/XX-Long - Port and Starboard, Warm Fusion		1	
2		NSS	NOT SOLD SEPARATE CHAP, Lower-Port	(Long)	1	
2		NSS	NOT SOLD SEPARATE CHAP, Lower-Port	(X-Long/XX-Long)	1	
3		NSS	NOT SOLD SEPARATE CHAP, Lower-Stbd	(Long)	1	
3		NSS	NOT SOLD SEPARATE CHAP, Lower-Stbd	(X-Long/XX-Long)	1	
4	0010	892073002	SHOULDER SCREW (M6)		8 or 12	
5	0025	889568001	GROMMET		1	
6	0000	889656T01	SHROUD		1	
7	0010	88552675	SCREW (M8 x 75)		2	
8	0010	885526120	SCREW (M8 x 120)		2	
9	0010	88552650	SCREW (M8 x 50)		2	
10	0010	88552640	SCREW (M8 x 40)		1	
11	0010	88552635	SCREW (M8 x 35 MM)		3	
12	0012	817274	WASHER (.344 x 1.00 x .063) Stainless Steel		3	
13	0000	897784A01	BRACKET KIT Upper Chap		2	
14	0010	88552520	SCREW (M6 x 20 MM) Stainless Steel		2	
15	0010	88552630	SCREW (M8 x 30)		1	[1]
16	0032	85944975	TUBING (72.00 Inches Bulk) Cut to 44 Inches)		1	
17	0000	889831001	RETAINER		1	
18		NSS	NOT SOLD SEPARATE Decal-Oil Drain		1	
19	0054	898033	CLIP (Replaces O-Rings)		2	
20	0016	856983	STUD (M12 x 52)	(Long/X-Long)	4	
21	0012	856982	WASHER (.500 x .810 x .090) Stainless Steel		4 or 5	
22	0011	896895	NUT (M12)		4	
23	0010	88552835	SCREW (M12 x 35 MM)	(Long/X-Long)	1	
24	0019	824928001	PLUG Rubber		1	
25	0012	856774	WASHER (.406 x .750 x .105) Stainless Steel		10	[1]
26	0011	884412	NUT		10	[1]

Driveshaft Housing

Driveshaft Housing



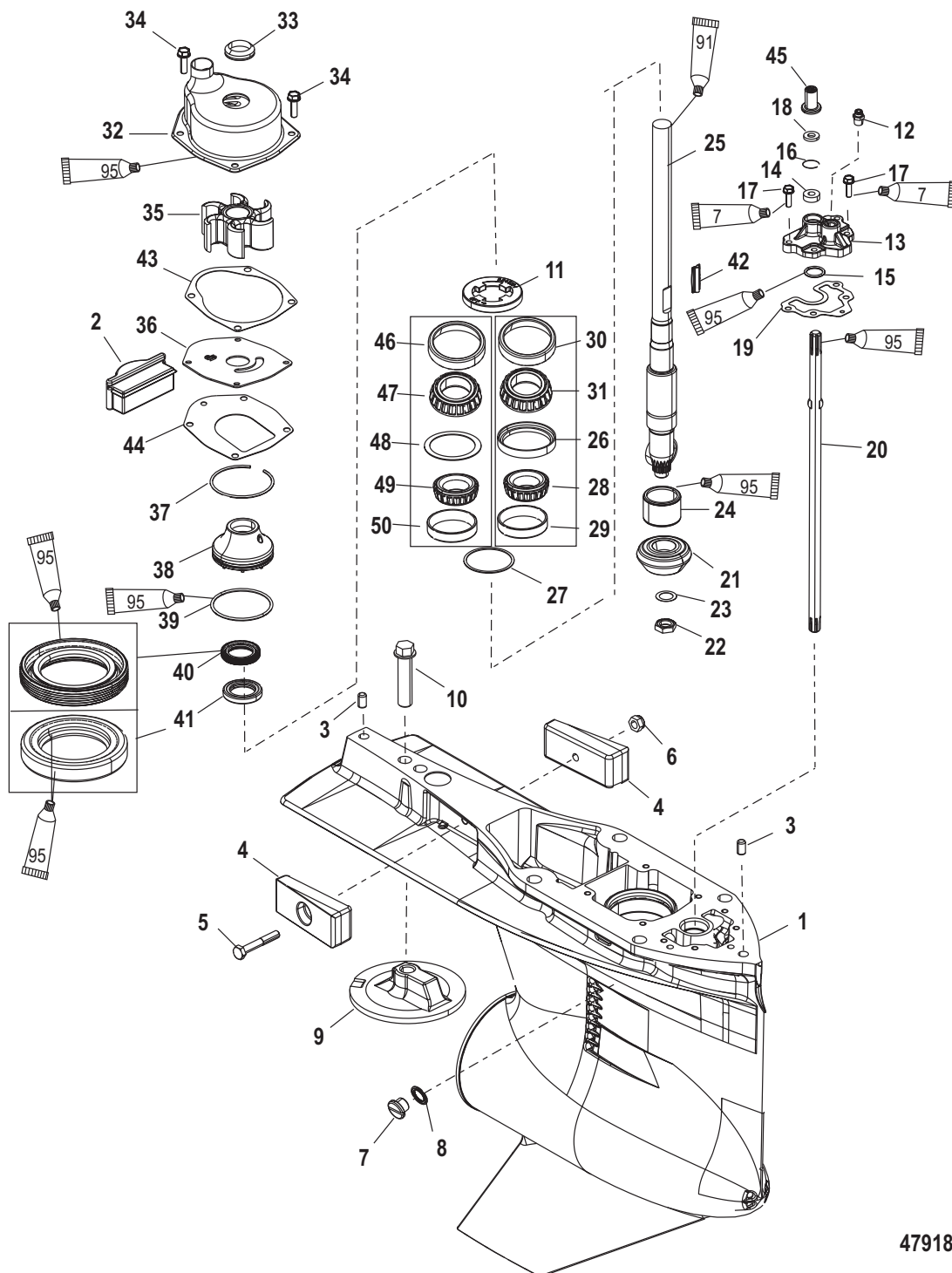
Driveshaft Housing

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
27	0010	88552845	SCREW (M12 x 45)		4	[1]
28	0000	880647T02	SPACER Black	(XX-Long)	1	
28	0000	8M0100196	SPACER Driveshaft Housing X-Long Silver	(XX-Long)	1	
29	0010	857137	SCREW (M12 x 160)	(XX-Long)	1	
30	0016	857009	STUD (M12 x 179)	(XX-Long)	4	
31	0017	43044	PIN Dowel - Without Hole (.375 x .625)	(XX-Long)	2	
32	0010	88552520	SCREW (M6 x 20 MM) Stainless Steel	(X-Long/XX-Long)	2	
33	1500	880648T01	HOUSING Driveshaft, Black	(X-Long/XX-Long)	1	
33	1500	8M0091695	HOUSING Driveshaft, Silver Tipped	(X-Long/XX-Long)	1	
34	0000	891966006	BRACKET Cowl	(X-Long/XX-Long)	1	
-	0061	895247A07	POWERHEAD ASSEMBLY		1	[2]
-	0061	8M0162888	POWERHEAD ASSEMBLY Reman Dressed	[1B517434] THRU [2B144122]	1	

PART NOTES:

- [1] - COMPONENT OF POWERHEAD/PARTIAL ENGINE 895247A07
- [2] - Alternate part numbers:
- 895247A07QS
- 895247R07Reman

Gear Housing Driveshaft, 4.80 Torpedo



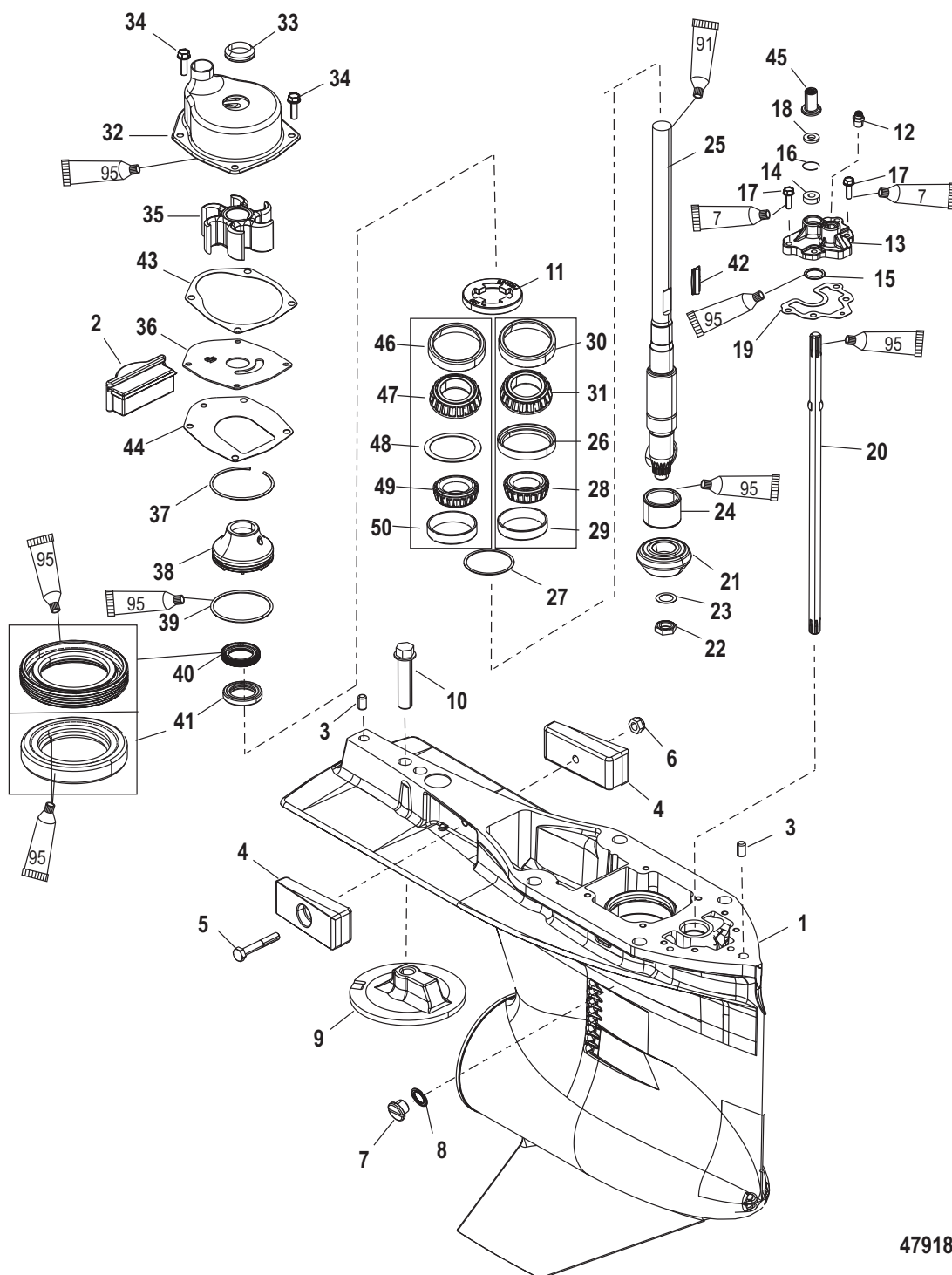
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Gear Housing Driveshaft, 4.80 Torpedo

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	1600	880686T13	GEAR HOUSING ASSEMBLY Complete	(Standard-Long)(1.85:1)(200 thru 275)	1	
-	1600	880686T14	GEAR HOUSING ASSEMBLY Complete	(Standard-X-Long)(1.85:1)(200 thru 275)	1	
-	1600	880686T16	GEAR HOUSING ASSEMBLY Complete	(Standard-XX-Long)(1.85:1)(200 thru 275)	1	
-	1600	880686T15	GEAR HOUSING ASSEMBLY Complete	(Counter Rotation-X-Long)(1.85:1)(200 thru 275)	1	
-	1600	880686T17	GEAR HOUSING ASSEMBLY Complete	(Counter Rotation-XX-Long)(1.85:1)(200 thru 275)	1	
-	1600	880686T54	GEAR HOUSING ASSEMBLY Complete	(Standard-Long)(1.75:1)(300)	1	
-	1600	880686T55	GEAR HOUSING ASSEMBLY Complete	(Standard-X-Long)(1.75:1)(300)	1	
-	1600	880686T56	GEAR HOUSING ASSEMBLY Complete	(Standard-XX-Long)(1.75:1)(300)	1	
-	1600	880686T57	GEAR HOUSING ASSEMBLY Complete	(Counter Rotation-Long)(1.75:1)(300)	1	
-	1600	880686T58	GEAR HOUSING ASSEMBLY Complete	(Counter Rotation-X-Long)(1.75:1)(300)	1	
-	1600	880686T59	GEAR HOUSING ASSEMBLY Complete	(Counter Rotation-XX-Long)(1.75:1)(300)	1	
1	1600	880687T01	GEAR HOUSING ASSEMBLY Basic Used with 5/16 Inch Shift Crank	[1B853027] & Below	1	
1	0000	8M0046215	CRANK, Shifter 1/4 Pivot Pin Used with 1/4 Inch Shift Crank	[1B853028] & Up	1	
2	0000	821526001	FILLER BLOCK	[1B583979] & Below	1	
2	0000	8M0010459	FILLER BLOCK	[1B583980] & Up	1	
3	0017	43044	PIN Dowel - Without Hole (.375 x .625)		2	
4	0097	826134Q	ANODE		2	[1]
5	0010	4000333	SCREW (M6 x 40)		1	
6	0011	401386	NUT (M6) Stainless Steel		1	
7	0010	79953A04	PLUG ASSEMBLY (.375-16 x .250)		1	
8	0026	830749	SEAL		1	[2]
9	0097	76214T5	ANODE KIT	(Mercury)	1	[3]
9	0097	76214Q5	ANODE KIT	(Quicksilver)	1	[3]
10	0010	806327	SCREW (.437-14 x 1.750)		1	
11	0000	8245191	RETAINER		1	
12	0022	881866	FITTING		1	
13	0000	880703A1	COVER ASSEMBLY	Design-I	1	
13	0000	8M0047129	COVER ASSEMBLY	Design-II	1	
14	0026	8164641	SEAL Oil	Design-I and II	1	[2]
15	0025	896522	O-RING (799 x .103)	Design-I and II	1	[2]
16	0053	8M0046563	RETAINING RING	Design-II	1	
17	0010	40011128	SCREW (M6 x 20) Stainless Steel		4	
18	0012	77674	WASHER		1	
19	0027	880729	GASKET		1	[2]
20	0000	824145	SHIFT SHAFT		1	

Gear Housing Driveshaft, 4.80 Torpedo

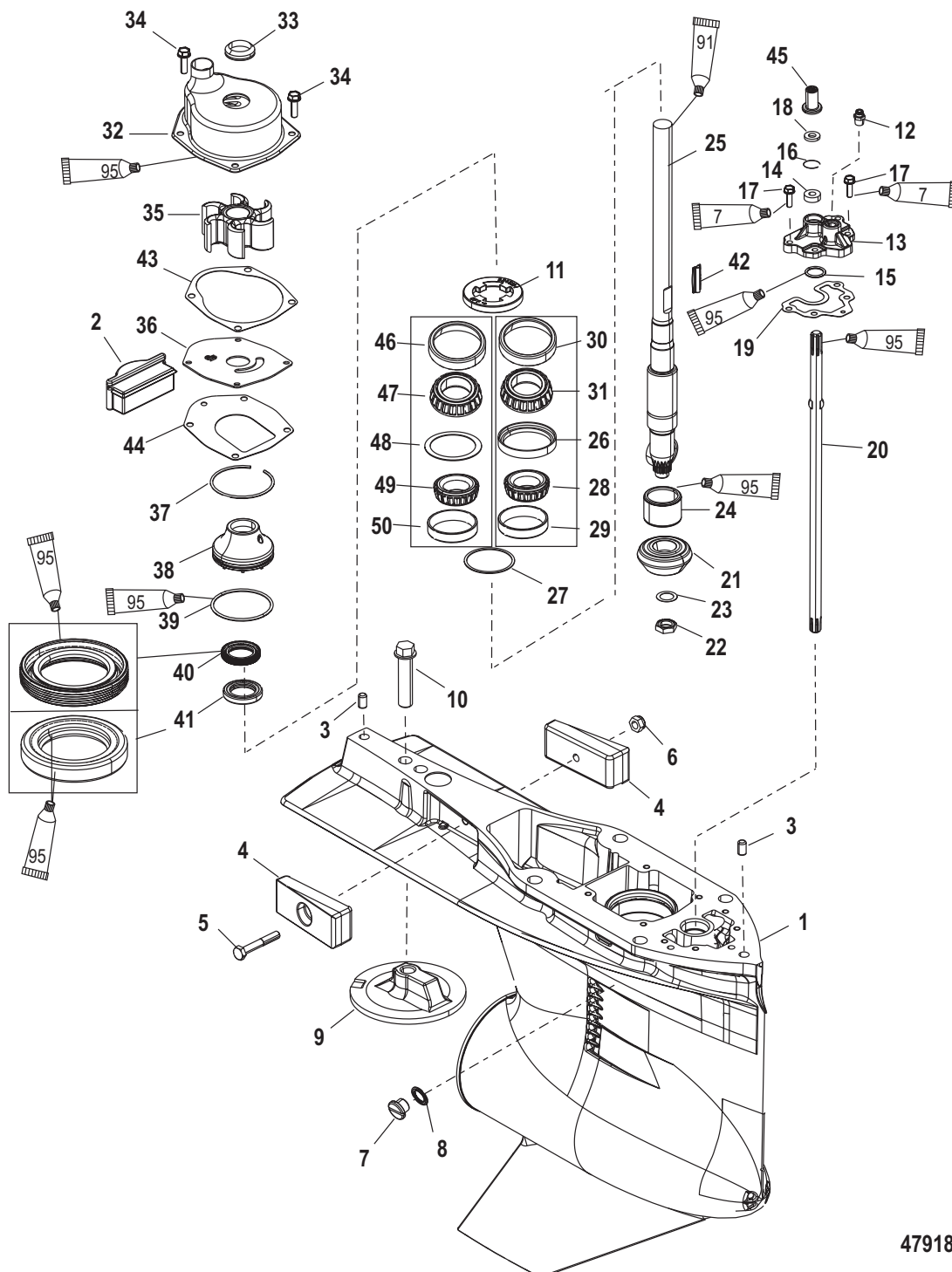
Gear Housing Driveshaft, 4.80 Torpedo



Gear Housing Driveshaft, 4.80 Torpedo

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
21		NSS	NOT SOLD SEPARATE Pinion Gear 13 Teeth	(Part of Forward/Pinion Gear Set)	1	
22	0011	35921	NUT (.625-18)		1	
23	0012	92721	WASHER		1	
24	0031	42647A1	BEARING ASSEMBLY Roller		1	
25	0045	888572	DRIVESHAFT	(Long)	1	
25	0045	888573	DRIVESHAFT	(X-Long)	1	
25	0045	888574	DRIVESHAFT	(XX-Long)	1	
26	0015	884327A02	SHIM/BEARING ASSEMBLY	[1B792549] & Below	1	
27	0015	38657A1	SHIM ASSEMBLY		AR	
28		NSS	NOT SOLD SEPARATE Roller Bearing Assembly	[1B792549] & Below	1	
29		NSS	NOT SOLD SEPARATE Cup	[1B792549] & Below	1	
30		NSS	NOT SOLD SEPARATE Cup	[1B792549] & Below	1	
31		NSS	NOT SOLD SEPARATE Roller Bearing Assembly	[1B792549] & Below	1	
32	0000	817275A09	HOUSING Water Pump-Complete		1	[4]
33	0026	861415A1	SEAL KIT		1	[5]
34	0010	40011128	SCREW (M6 x 20) Stainless Steel		4	[4]
35	0047	43026T2	IMPELLER		1	[6]
36	0000	8172761	FACEPLATE		1	[7]
37	0053	880719	RING Retaining		1	
38	0000	8M0007131	CARRIER ASSEMBLY Oil Seal		1	[2]
39	0025	896523	O-RING (2.175 x .103)		1	[2]
40		NSS	NOT SOLD SEPARATE Oil Seal		1	[2]
41		NSS	NOT SOLD SEPARATE Oil Seal		1	[2]
42	0028	8M0032833	KEY		1	[7]
43	0027	8172771	GASKET		1	[8]
44	0027	430331	GASKET		1	[8]
45	0000	43585	COUPLING		1	
46	0031	36387A1	BEARING ASSEMBLY Roller/Cup	[1B792550] & Up	1	
47		NSS	NOT SOLD SEPARATE Roller Bearing	[1B792550] & Up	1	
48	0015	8M0053110	SHIM SET	[1B792550] & Up	1	
49	0031	48939A2	BEARING Tapered Roller	[1B792550] & Up	1	
50		NSS	NOT SOLD SEPARATE CUP	[1B792550] & Up	1	
-	0026	830749A01	SEAL KIT Gear Housing		1	
-	0047	43026Q06	REPAIR KIT Water Pump Impeller		1	[9]
-	0000	817275A08	REPAIR KIT Water Pump-Upper		1	

Gear Housing Driveshaft, 4.80 Torpedo

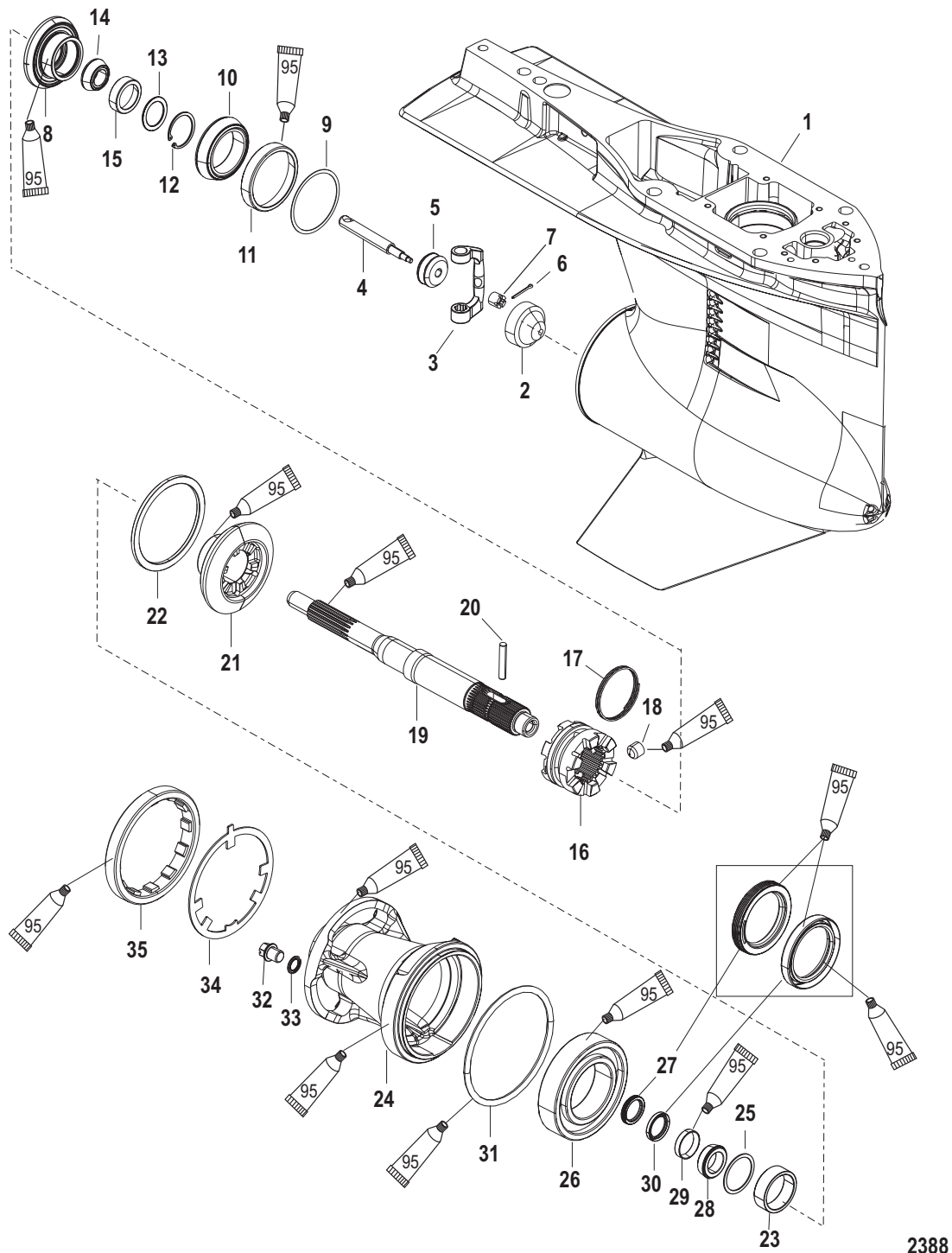


Gear Housing Driveshaft, 4.80 Torpedo

PART NOTES:

- [1] - Alternate part numbers:
 - 826134Service Part
 - 826134QQS
 - 826134TMPP
 - 826134T 3Magnesium
 - 8M0059344Bulk Pack
- [2] - COMPONENT OF GEAR HOUSING SEAL KIT830749A01
- [3] - Alternate part numbers:
 - 76214 5Service Part
 - 76214A 6Magnesium
 - 76214Q 5QS
 - 76214T 5MPP
 - 8M0059339Bulk Pack
- [4] - COMPONENT OF WATER PUMP REPAIR KIT817275A08
- [5] - COMPONENT OF GEAR HOUSING SEAL KIT830749A01
COMPONENT OF WATER PUMP REPAIR KIT817275A08
- [6] - Alternate part numbers:
 - 43026Q02QS
 - 43026T 2Service Part
 - COMPONENT OF WATER PUMP REPAIR KIT817275A08
 - IMPELLER REPAIR KIT 43026Q06
- [7] - COMPONENT OF WATER PUMP REPAIR KIT817275A08
IMPELLER REPAIR KIT 43026Q06
- [8] - COMPONENT OF GEAR HOUSING SEAL KIT830749A01
COMPONENT OF WATER PUMP REPAIR KIT817275A08
IMPELLER REPAIR KIT 43026Q06
- [9] - Alternate part numbers:
 - 43026K06MPP
 - 43026Q06QS
 - 43026T11Service Part

Gear Housing Prop Shaft-Standard Rotation, 4.80 Torpedo 2B026816 & below



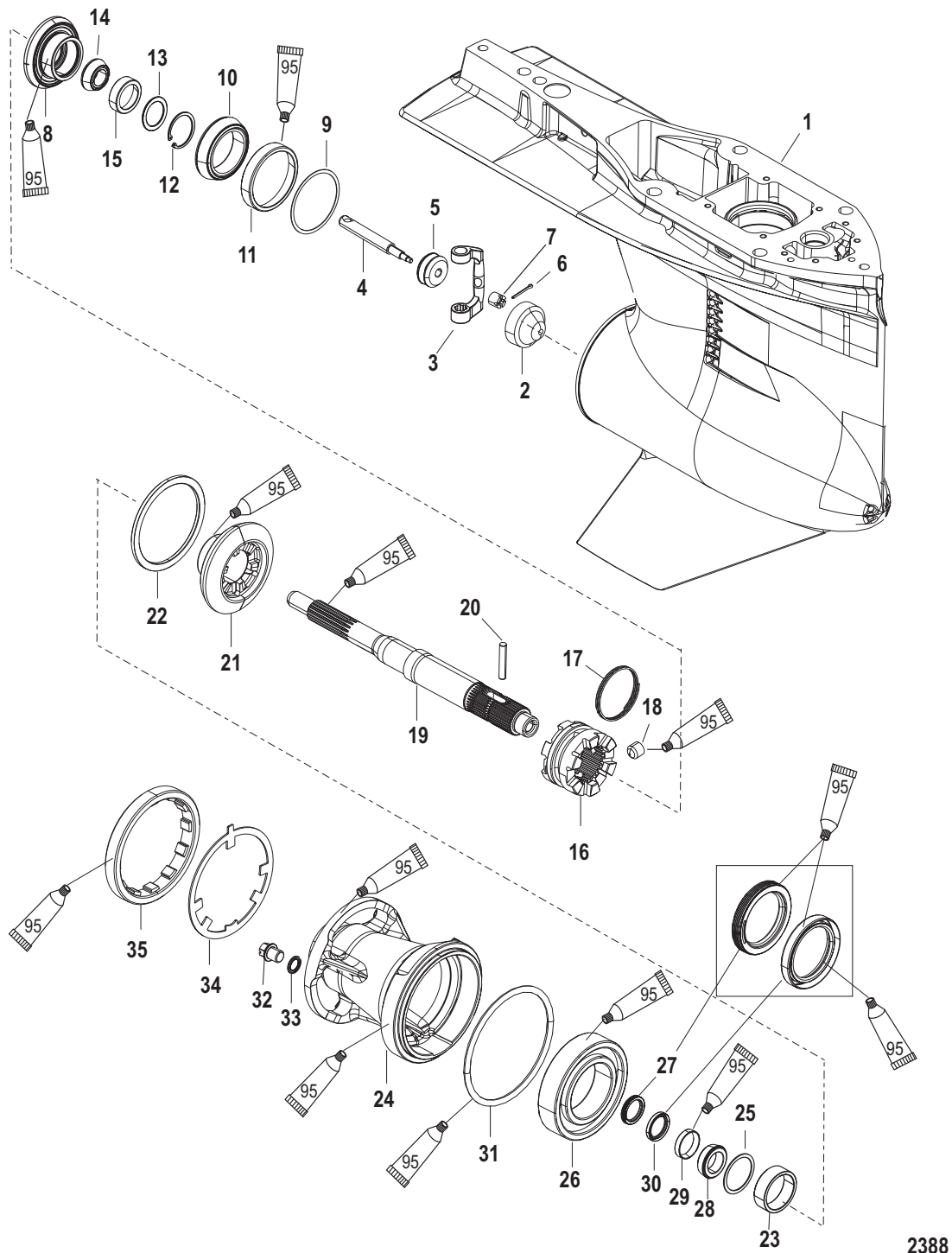
Gear Housing Prop Shaft-Standard Rotation, 4.80 Torpedo 2B026816 & below

Gear Housing Prop Shaft-Standard Rotation, 4.80 Torpedo 2B026816 & below

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	1600	880686T13	GEAR HOUSING ASSEMBLY Complete	(Standard-Long)(1.85:1)(200 thru 275)	1	
-	1600	880686T14	GEAR HOUSING ASSEMBLY Complete	(Standard-X-Long)(1.85:1)(200 thru 275)	1	
-	1600	880686T16	GEAR HOUSING ASSEMBLY Complete	(Standard-XX-Long)(1.85:1)(200 thru 275)	1	
-	1600	880686T54	GEAR HOUSING ASSEMBLY Complete	(Standard-Long)(1.75:1)(300)	1	
-	1600	880686T55	GEAR HOUSING ASSEMBLY Complete	(Standard-X-Long)(1.75:1)(300)	1	
-	1600	880686T56	GEAR HOUSING ASSEMBLY Complete	(Standard-XX-Long)(1.75:1)(300)	1	
1	1600	880687T01	GEAR HOUSING ASSEMBLY Basic Used With 5/16 Inch Shift Crank	[1B853027] & Below	1	
1	1600	8M0056631	GEAR HOUSING ASSEMBLY Basic Used With 1/4 Inch Shift Crank	[1B853028] & Up	1	
2		NSS	NOT SOLD SEPARATE Plug		1	
3	0000	896847A01	CRANK, Shifter 5/16 Pivot Pin	[1B853027] & Below	1	
3	0000	8M0046215	CRANK, Shifter 1/4 Pivot Pin	[1B853028] & Up	1	
4	0000	19755T7	SPOOL ASSEMBLY		1	
5		NSS	NOT SOLD SEPARATE Spool		1	
6	0018	469501	COTTER PIN		1	
7		NSS	NOT SOLD SEPARATE Sleeve Adjusting		1	
8	0043	892595A05	GEAR SET Forward/Pinion	(1.85:1)(200 thru 275)	1	
8	0043	892595A04	GEAR SET Forward/Pinion	(1.75:1)(300)	1	
9	0015	884328A01	SHIM SET		AR	
10	0031	884323T01	BEARING ASSEMBLY Roller		1	
11		NSS	NOT SOLD SEPARATE Cup		1	
12	0053	23721	RING Retaining		1	
13	0012	892805	THRUST WASHER		1	
14	0031	884325T01	BEARING ASSEMBLY Roller-Tapered		1	
15		NSS	NOT SOLD SEPARATE Cup		1	
16	0052	880714T	CLUTCH		1	
17	0024	30893	SPRING		1	
18	0017	828356	PIN Detent		1	
19	0044	888530	PROPELLER SHAFT		1	
20	0017	8M0020941	PIN Cross		1	
21	0043	880695A01	GEAR ASSEMBLY Reverse	(1.85:1)(200 thru 275)	1	
21	0043	880707A01	GEAR Reverse	(1.75:1)(300)	1	
22	0000	880699	THRUST RING		1	
23	0023	891919001	SPACER Thrust		1	
24	0000	880696A08	CARRIER ASSEMBLY Bearing		1	
25	0015	891936A01	SHIM SET		AR	
26	0030	884329T	BEARING Ball		1	
27	0026	888483	SEAL Oil		1	[1]

Gear Housing Prop Shaft-Standard Rotation, 4.80 Torpedo 2B026816 & below

Housing Prop Shaft-Standard Rotation, 4.80 Torpedo 2B026816 & below



Gear Housing Prop Shaft-Standard Rotation, 4.80 Torpedo 2B026816 & below

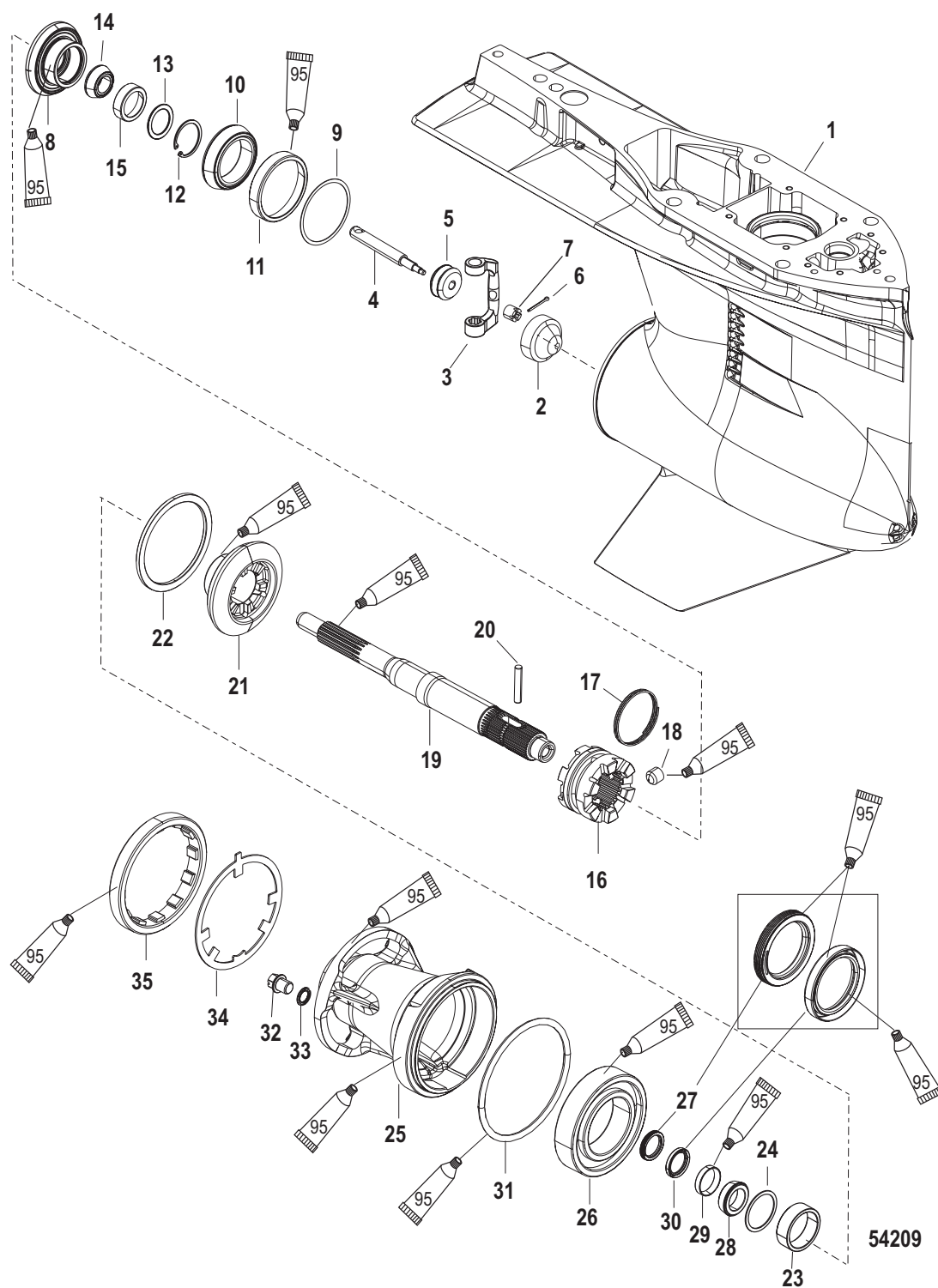
Gear Housing Prop Shaft-Standard Rotation, 4.80 Torpedo 2B026816 & below

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
28	0031	884330T01	BEARING ASSEMBLY Tapered		1	
29		NSS	NOT SOLD SEPARATE Cup		1	
30	0026	888483	SEAL Oil		1	[1]
31	0025	896524	O-RING (3.850 x .210)		1	[1]
32	0010	880717A01	SCREW/SEAL KIT		1	
33	0026	830749	SEAL		1	[1]
34	0014	880697	KEYED WASHER		1	
35	0000	79448	RETAINER		1	
-	0026	830749A01	SEAL KIT Gear Housing		1	

PART NOTES:

[1] - COMPONENT OF GEAR HOUSING SEAL KIT 830749A01

Gear Housing Prop Shaft-Standard Rotation, 4.80 Torpedo 2B026817 & up



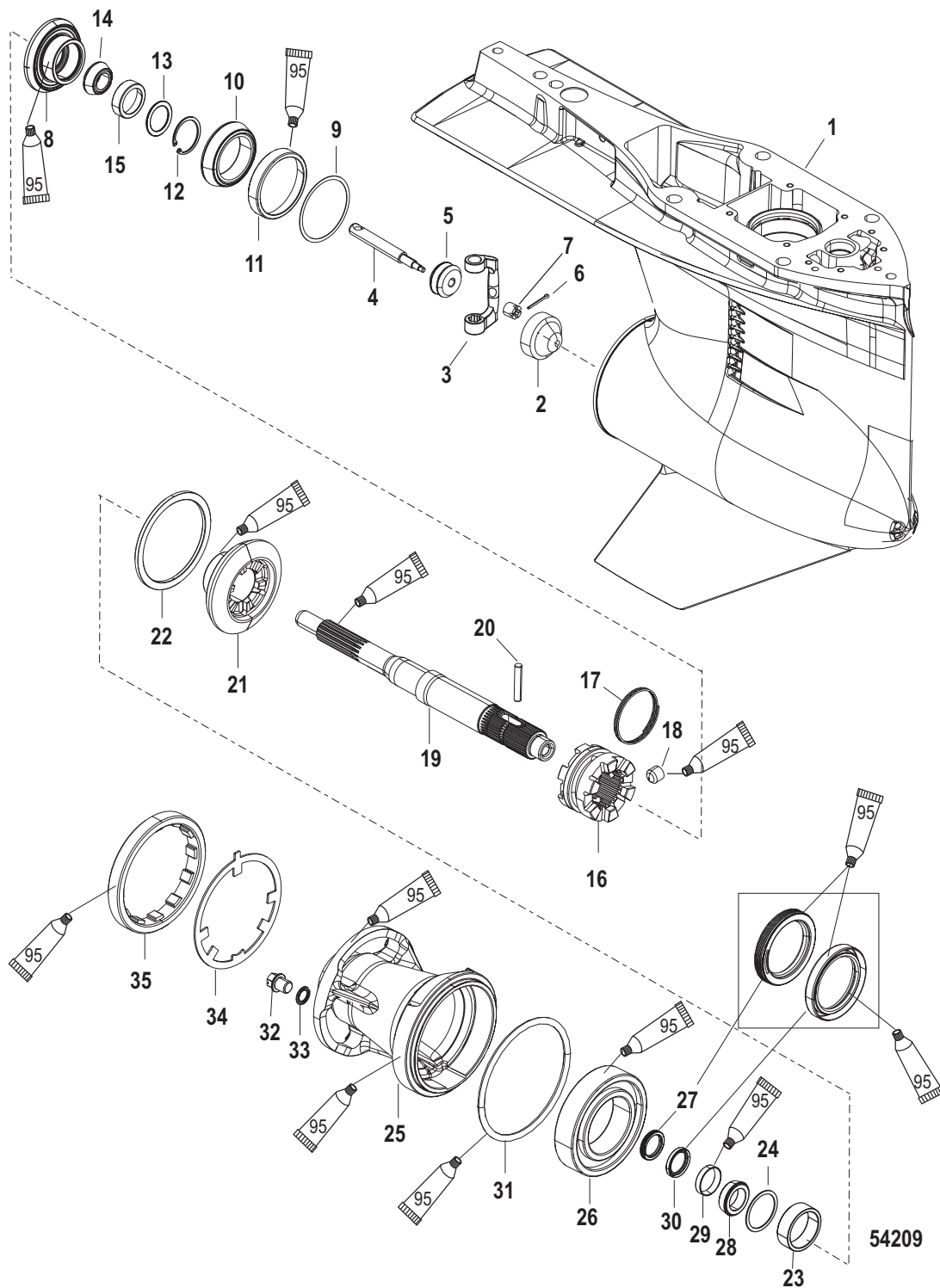
Gear Housing Prop Shaft-Standard Rotation, 4.80 Torpedo 2B026817 & up

Gear Housing Prop Shaft-Standard Rotation, 4.80 Torpedo 2B026817 & up

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	1600	880686T13	GEAR HOUSING ASSEMBLY Complete	(Long)(1.85:1)(200-275)	1	
-	1600	880686T14	GEAR HOUSING ASSEMBLY Complete	(X-Long)(1.85:1)(200-275)	1	
-	1600	880686T16	GEAR HOUSING ASSEMBLY Complete	(XX-Long)(1.85:1)(200-275)	1	
-	1600	880686T54	GEAR HOUSING ASSEMBLY Complete	(Long)(1.75:1)(300)	1	
-	1600	880686T55	GEAR HOUSING ASSEMBLY Complete	(X-Long)(1.75:1)(300)	1	
-	1600	880686T56	GEAR HOUSING ASSEMBLY Complete	(XX-Long)(1.75:1)(300)	1	
1	1600	8M0056631	GEAR HOUSING ASSEMBLY Basic Used With 1/4 Inch Shift Crank (1B853028 and above)		1	
2		NSS	NOT SOLD SEPARATE Plug		1	
3	0000	8M0046215	CRANK, Shifter 1/4 Pivot Pin (1B853028 and above)		1	
4	0000	19755T7	SPOOL ASSEMBLY		1	
5		NSS	NOT SOLD SEPARATE Spool		1	
6	0018	469501	COTTER PIN		1	
7		NSS	NOT SOLD SEPARATE Sleeve Adjusting		1	
8	0043	892595A05	GEAR SET Forward/Pinion	(1.85:1)(200-275)	1	
8	0043	892595A04	GEAR SET Forward/Pinion	(1.75:1)(300)	1	
9	0015	884328A01	SHIM SET		AR	
10	0031	884323T01	BEARING ASSEMBLY Roller		1	
11		NSS	NOT SOLD SEPARATE Cup		1	
12	0053	23721	RING Retaining		1	
13	0012	892805	THRUST WASHER		1	
14	0031	884325T01	BEARING ASSEMBLY Roller-Tapered		1	
15		NSS	NOT SOLD SEPARATE Cup		1	
16	0052	880714T	CLUTCH		1	
17	0024	30893	SPRING		1	
18	0017	828356	PIN Detent		1	
19	0044	8M0069774	PROPELLER SHAFT		1	
20	0017	8M0020941	PIN Cross		1	
21	0043	880695A01	GEAR ASSEMBLY Reverse	(1.85:1)(200-275)	1	
21	0043	880707A01	GEAR Reverse	(1.75)(300)	1	
22	0000	880699	THRUST RING		1	
23	0023	8M0064306	SPACER		1	
24	0015	8M0076745	SHIM SET		1	
24	0012	8M0050423	WASHER .020		AR	
24	0012	8M0050424	WASHER .022		AR	
24	0012	8M0050425	WASHER .024		AR	
24	0012	8M0050427	WASHER .026		AR	
24	0012	8M0050428	WASHER .028		AR	
24	0012	8M0050429	WASHER .030		AR	

Gear Housing Prop Shaft-Standard Rotation, 4.80 Torpedo 2B026817 & up

Gear Housing Prop Shaft-Standard Rotation, 4.80 Torpedo 2B026817 & up



Gear Housing Prop Shaft-Standard Rotation, 4.80 Torpedo 2B026817 & up

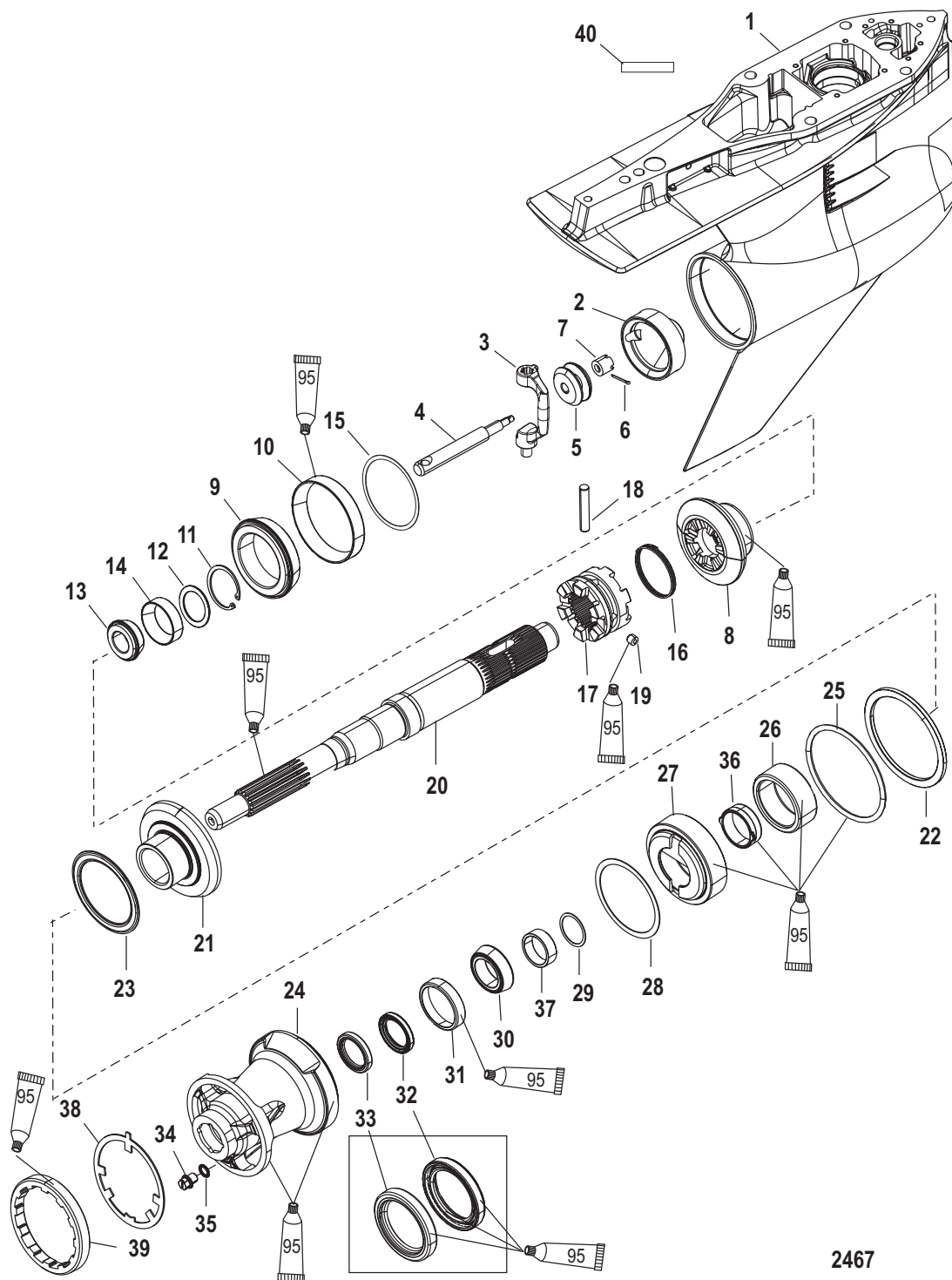
Gear Housing Prop Shaft-Standard Rotation, 4.80 Torpedo 2B026817 & up

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
24	0012	8M0050430	WASHER .032		AR	
24	0012	8M0050431	WASHER .034		AR	
24	0012	8M0050432	WASHER .036		AR	
24	0012	8M0050433	WASHER .038		AR	
24	0012	8M0050434	WASHER .040		AR	
24	0012	8M0050435	WASHER .042		AR	
24	0012	8M0050436	WASHER .044		AR	
24	0012	8M0050437	WASHER .046		AR	
24	0012	8M0050438	WASHER .048		AR	
24	0012	8M0050439	WASHER .050		AR	
25	0000	8M0083392	CARRIER ASSEMBLY Bearing		1	
26	0030	884329T	BEARING Ball		1	
27	0026	888483	SEAL Oil		1	[1]
28	0031	884330T01	BEARING ASSEMBLY Tapered		1	
29		NSS	NOT SOLD SEPARATE Cup		1	
30	0026	888483	SEAL Oil		1	[1]
31	0025	896524	O-RING (3.850 x .210)		1	[1]
32	0010	880717A01	SCREW/SEAL KIT .38 Inch Long		1	
32	0010	8M0077071	SCREW/SEAL KIT .75 Inch Long		1	
33	0026	830749	SEAL		1	[1]
34	0014	880697	KEYED WASHER		1	
35	0000	79448	RETAINER		1	
-	0026	830749A01	SEAL KIT Gear Housing		1	

PART NOTES:

[1] - COMPONENT OF GEAR HOUSING SEAL KIT830749A01

Gear Housing PropShaft-Counter Rotation,4.80 Torpedo 2B026816 & below



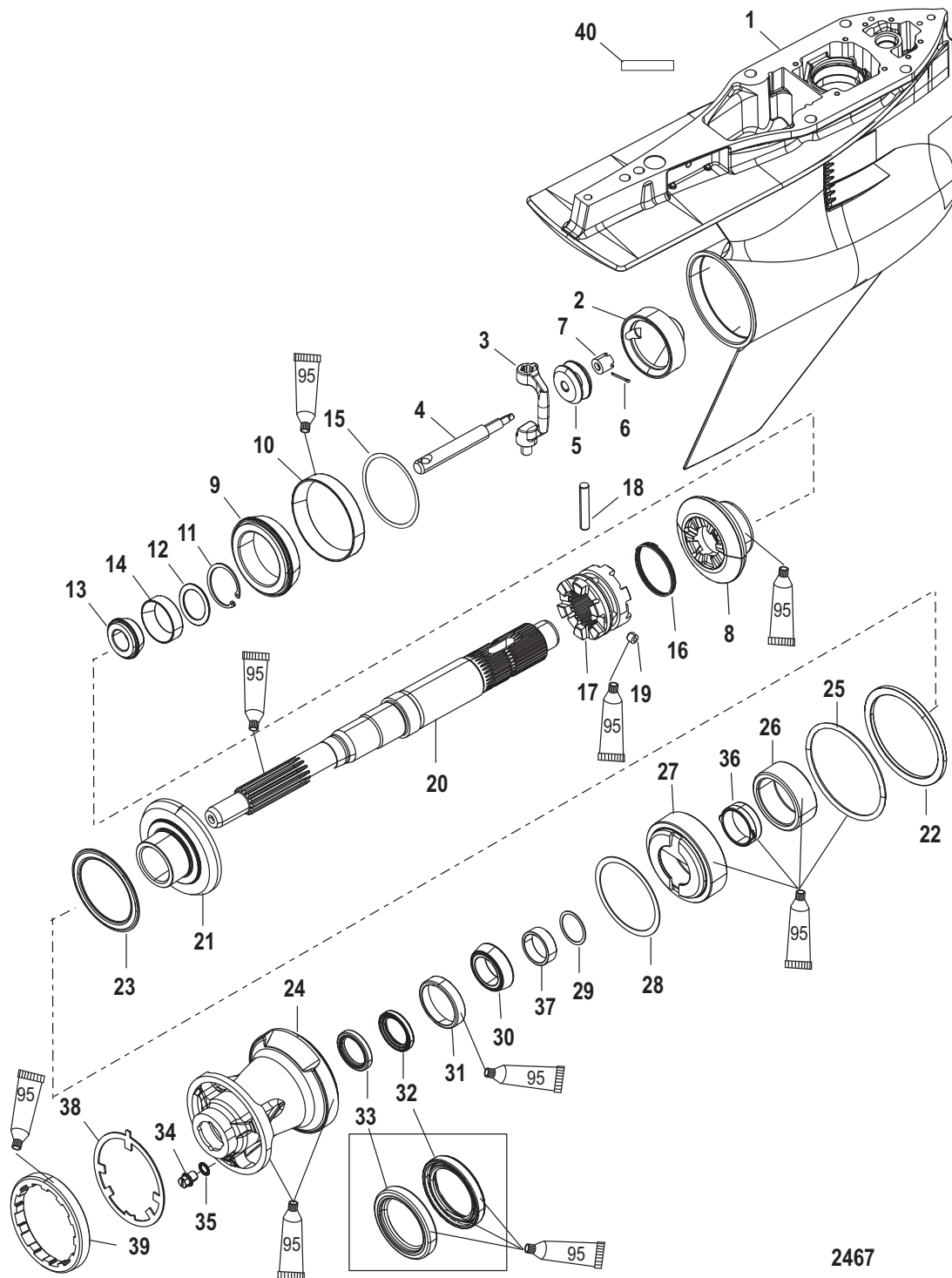
Gear Housing PropShaft-Counter Rotation,4.80 Torpedo 2B026816 & below

Gear Housing PropShaft-Counter Rotation,4.80 Torpedo 2B026816 & below

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	1600	880686T15	GEAR HOUSING ASSEMBLY Complete	(X-Long)(1.85:1)(200 thru 275)	1	
-	1600	880686T17	GEAR HOUSING ASSEMBLY Complete	(XX-Long)(1.85:1)(200 thru 275)	1	
-	1600	880686T57	GEAR HOUSING ASSEMBLY Complete	(Long)(1.75:1)(300)	1	
-	1600	880686T58	GEAR HOUSING ASSEMBLY Complete	(X-Long)(1.75:1)(300)	1	
-	1600	880686T59	GEAR HOUSING ASSEMBLY Complete	(XX-Long)(1.75:1)	1	
1	1600	880687T01	GEAR HOUSING ASSEMBLY Basic Used With 5/16 Inch Shift Crank	[1B853027] & Below	1	
1	1600	8M0056631	GEAR HOUSING ASSEMBLY Basic Used With 1/4 Inch Shift Crank	[1B853028] & Up	1	
2		NSS	NOT SOLD SEPARATE Plug		1	
3	0000	896847A01	CRANK, Shifter 5/16 Pivot Pin	[1B853027] & Below	1	
3	0000	8M0046215	CRANK, Shifter 1/4 Pivot Pin	[1B853028] & Up	1	
4	0000	19755T7	SPOOL ASSEMBLY		1	
5		NSS	NOT SOLD SEPARATE Spool		1	
6	0018	469501	COTTER PIN		1	
7		NSS	NOT SOLD SEPARATE Sleeve Adjusting		1	
8	0043	892809A02	GEAR ASSEMBLY Reverse	(1.85:1)(200 thru 275)	1	
8	0043	880723A02	GEAR Reverse	(1.75:1)(300)	1	
9	0031	884323T01	BEARING ASSEMBLY Roller		1	
10		NSS	NOT SOLD SEPARATE Cup		1	
11	0053	23721	RING Retaining		1	
12	0012	892805	THRUST WASHER		1	
13	0031	884325T01	BEARING ASSEMBLY Roller-Tapered		1	
14		NSS	NOT SOLD SEPARATE Cup		1	
15	0015	884328A01	SHIM SET		AR	
16	0024	30893	SPRING		1	
17	0052	880714T	CLUTCH		1	
18	0017	30632	PIN Cross		1	
19	0017	828356	PIN Detent		1	
20	0044	888530	PROPELLER SHAFT		1	
21	0043	880720A02	GEAR SET Forward/Pinion	(1.85:1)(200 thru 275)	1	
21	0043	880720A03	GEAR KIT Forward/Pinion	(1.75:1)(300)	1	
22	0000	880699	THRUST RING		1	
23	0031	815480	BEARING Thrust		1	
24	0000	880696A10	CARRIER ASSEMBLY Bearing		1	
25	0025	896524	O-RING (3.850 x .210)		1	[1]
26	0031	814653T	BEARING ASSEMBLY Needle Rollers		1	
27	0000	880728	ADAPTER Bearing		1	
28	0015	47397A1	SHIM SET		AR	

Gear Housing PropShaft-Counter Rotation,4.80 Torpedo 2B026816 & below

Gear Housing PropShaft-Counter Rotation,4.80 Torpedo 2B026816 & below



Gear Housing PropShaft-Counter Rotation,4.80 Torpedo 2B026816 & below

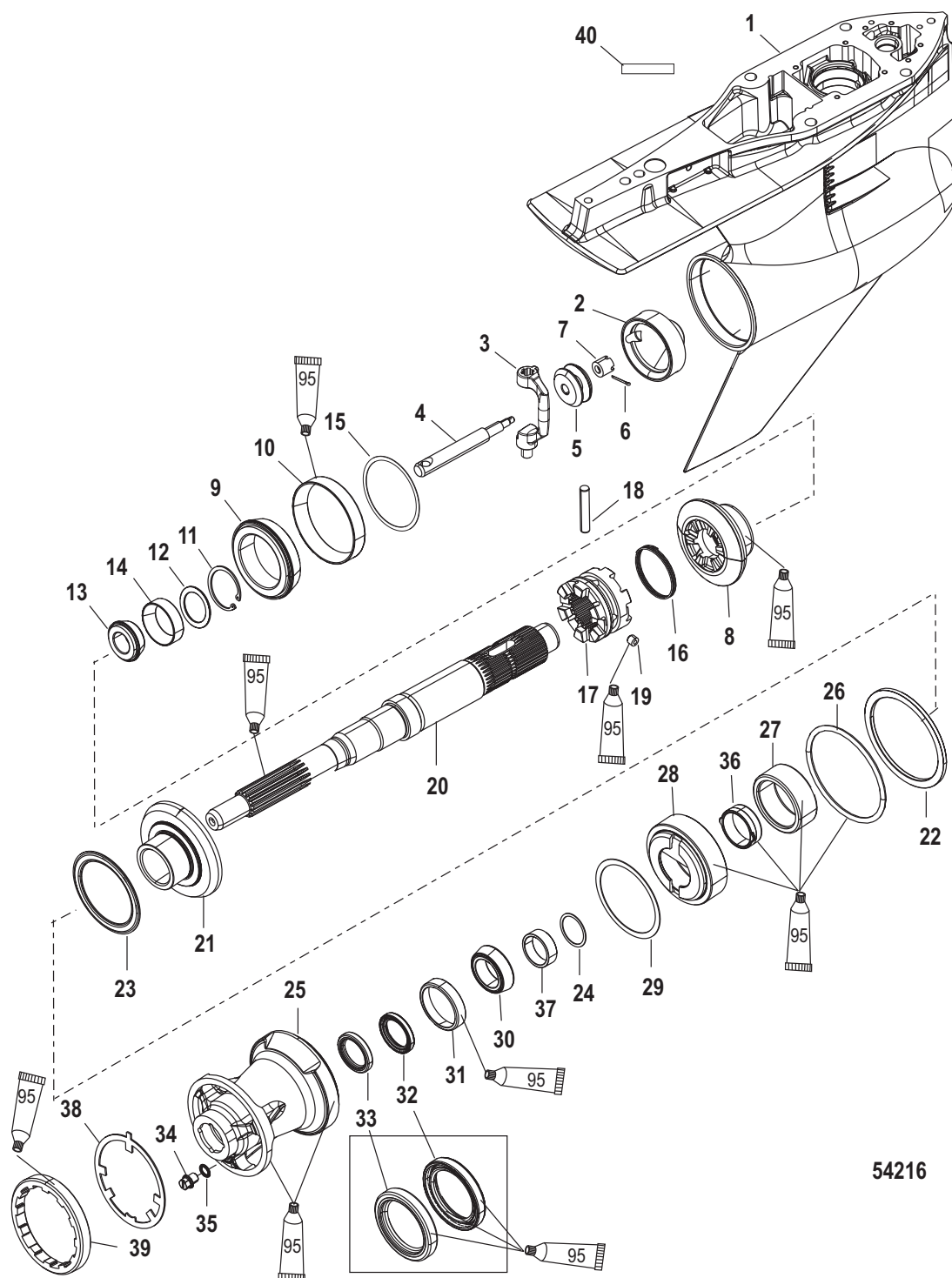
Gear Housing PropShaft-Counter Rotation,4.80 Torpedo 2B026816 & below

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
29	0015	891936A01	SHIM SET		AR	
30	0031	884330T01	BEARING ASSEMBLY Tapered		1	
31		NSS	NOT SOLD SEPARATE Cup		1	
32	0026	896600	SEAL Oil		1	[1]
33	0026	888483	SEAL Oil		1	[1]
34	0010	880717A01	SCREW/SEAL KIT		1	
35	0026	830749	SEAL		1	[1]
36	0000	892818	ADAPTER		1	
37	0023	891919001	SPACER Thrust		1	
38	0014	880697	KEYED WASHER		1	
39	0000	79448	RETAINER		1	
40		NSS	NOT SOLD SEPARATE Decal-Counter Rotation		1	
-	0026	830749A01	SEAL KIT Gear Housing		1	

PART NOTES:

[1] - COMPONENT OF GEAR HOUSING SEAL KIT830749A01

Gear Housing Prop Shaft-Counter Rotation, 4.80 Torpedo 2B026817 & up



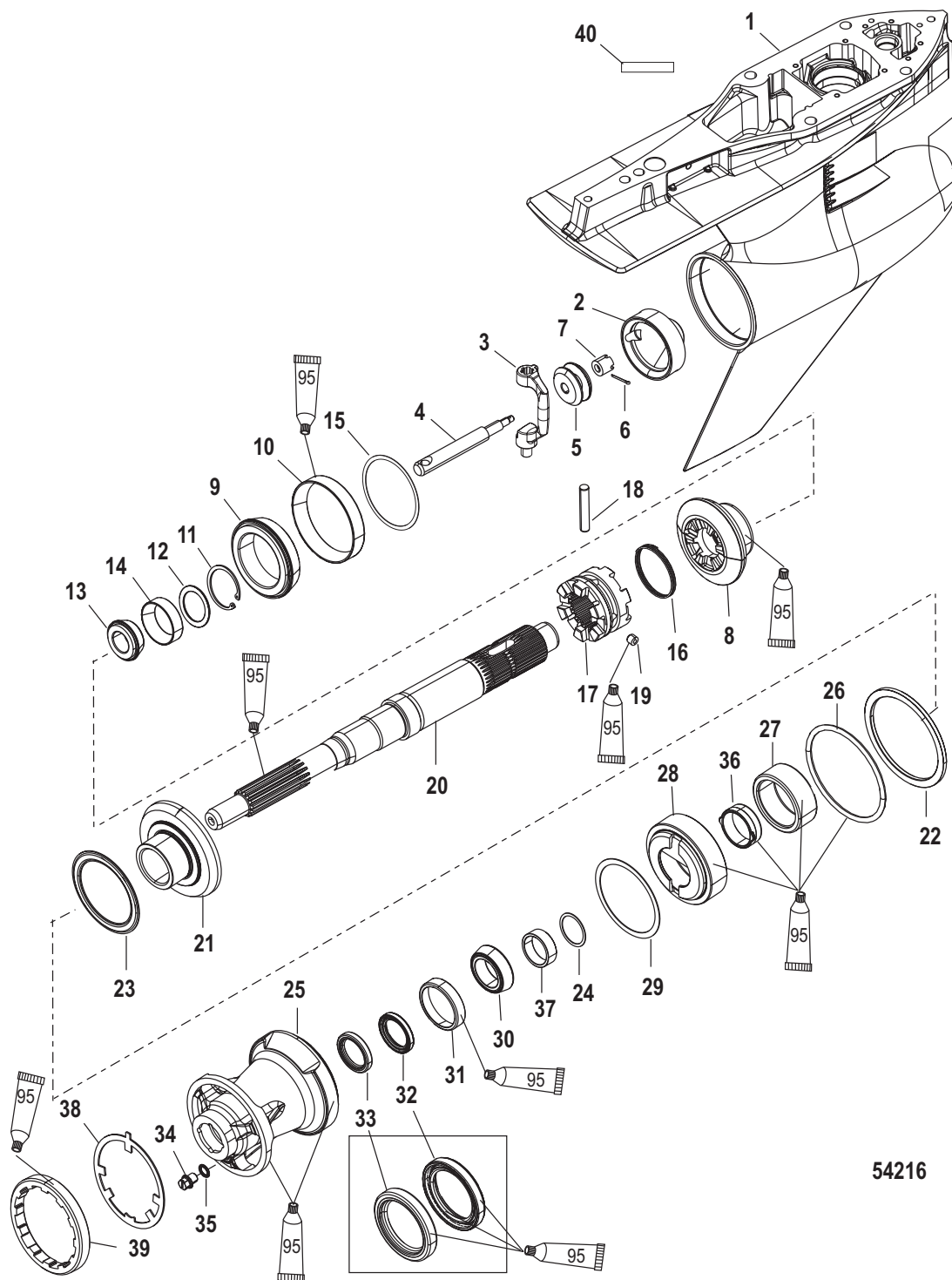
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Gear Housing Prop Shaft-Counter Rotation, 4.80 Torpedo 2B026817 & up

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	1600	880686T15	GEAR HOUSING ASSEMBLY Complete	(X-Long)(1.85:1)(200-275)	1	
-	1600	880686T17	GEAR HOUSING ASSEMBLY Complete	(XX-Long)(1.85:1)(200-275)	1	
-	1600	880686T57	GEAR HOUSING ASSEMBLY Complete	(Long)(1.75:1)(300)	1	
-	1600	880686T58	GEAR HOUSING ASSEMBLY Complete	(X-Long)(1.75:1)(300)	1	
-	1600	880686T59	GEAR HOUSING ASSEMBLY Complete	(XX-Long)(1.75:1)	1	
1	1600	8M0056631	GEAR HOUSING ASSEMBLY Basic Used with 1/4 inch Shift Crank (1B853028 and above)		1	
2		NSS	NOT SOLD SEPARATE Plug		1	
3	0000	8M0046215	CRANK, Shifter 1/4 Pivot Pin (1B853028 and above)		1	
4	0000	19755T7	SPOOL ASSEMBLY		1	
5		NSS	NOT SOLD SEPARATE Spool		1	
6	0018	469501	COTTER PIN		1	
7		NSS	NOT SOLD SEPARATE Sleeve Adjusting		1	
8	0043	892809A02	GEAR ASSEMBLY Reverse	(1.85:1)(200-275)	1	
8	0043	880723A02	GEAR Reverse	(1.75:1)(300)	1	
9	0031	884323T01	BEARING ASSEMBLY Roller		1	
10		NSS	NOT SOLD SEPARATE Cup		1	
11	0053	23721	RING Retaining		1	
12	0012	892805	THRUST WASHER		1	
13	0031	884325T01	BEARING ASSEMBLY Roller-Tapered		1	
14		NSS	NOT SOLD SEPARATE Cup		1	
15	0015	884328A01	SHIM SET		AR	
16	0024	30893	SPRING		1	
17	0052	880714T	CLUTCH		1	
18	0017	30632	PIN Cross		1	
19	0017	828356	PIN Detent		1	
20	0044	8M0069774	PROPELLER SHAFT		1	
21	0043	880720A02	GEAR SET Forward/Pinion	(1.85:1)(200-275)	1	
21	0043	880720A03	GEAR KIT Forward/Pinion	(1.75:1)(300)	1	
22	0000	880699	THRUST RING		1	
23	0031	815480	BEARING Thrust		1	
24	0015	8M0076745	SHIM SET		1	
24	0012	8M0050423	WASHER .020		AR	
24	0012	8M0050424	WASHER .022		AR	
24	0012	8M0050425	WASHER .024		AR	
24	0012	8M0050427	WASHER .026		AR	
24	0012	8M0050428	WASHER .028		AR	
24	0012	8M0050429	WASHER .030		AR	
24	0012	8M0050430	WASHER .032		AR	
24	0012	8M0050431	WASHER .034		AR	

Gear Housing Prop Shaft-Counter Rotation, 4.80 Torpedo 2B026817 & up

Gear Housing Prop Shaft-Counter Rotation, 4.80 Torpedo 2B026817 & up



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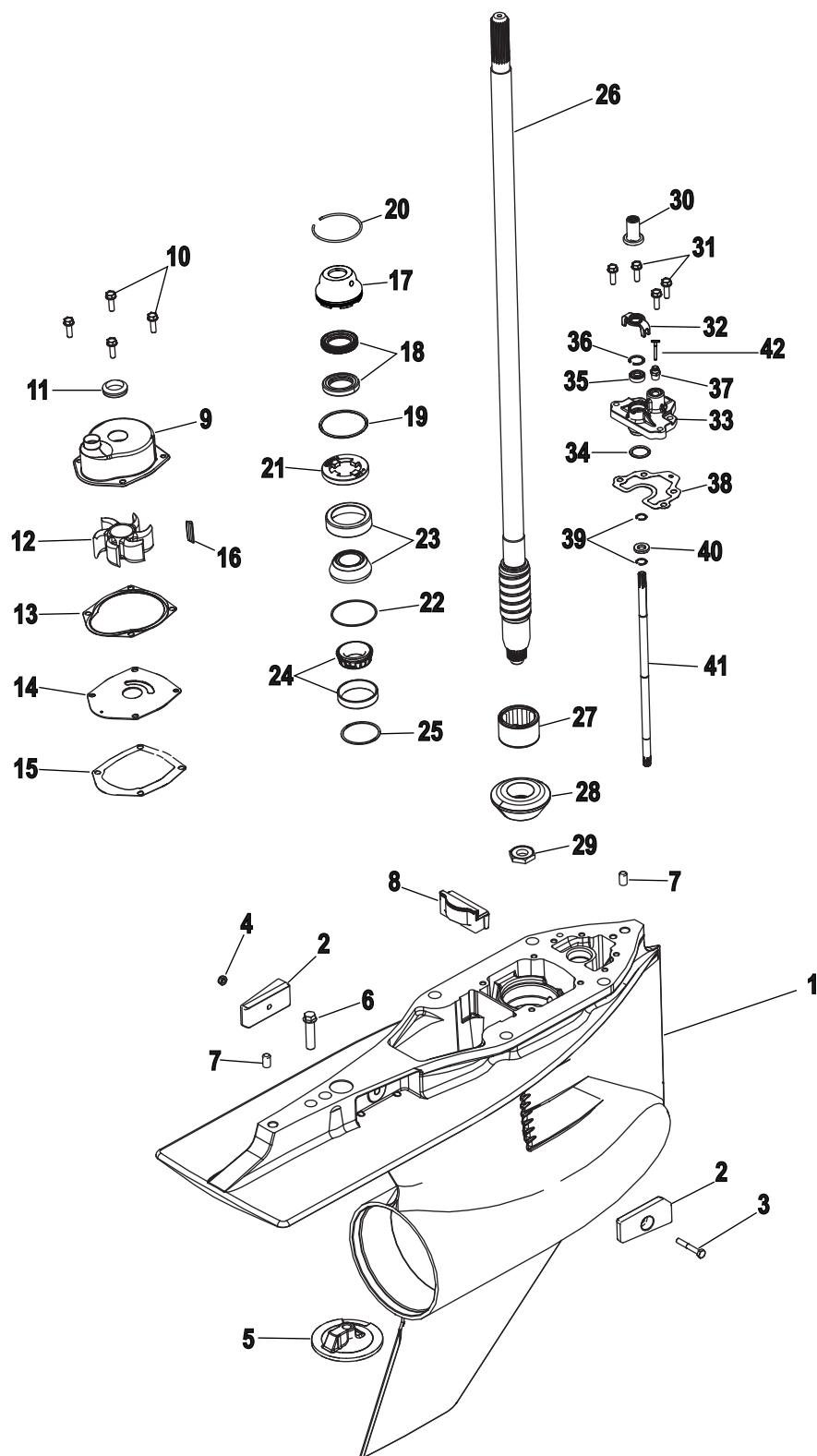
Gear Housing Prop Shaft-Counter Rotation, 4.80 Torpedo 2B026817 & up

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
24	0012	8M0050432	WASHER .036		AR	
24	0012	8M0050433	WASHER .038		AR	
24	0012	8M0050434	WASHER .040		AR	
24	0012	8M0050435	WASHER .042		AR	
24	0012	8M0050436	WASHER .044		AR	
24	0012	8M0050437	WASHER .046		AR	
24	0012	8M0050438	WASHER .048		AR	
24	0012	8M0050439	WASHER .050		AR	
25	0000	8M0086846	CARRIER ASSEMBLY Bearing		1	
26	0025	896524	O-RING (3.850 x .210)		1	[1]
27	0031	814653T	BEARING ASSEMBLY Needle Rollers		1	
28	0000	880728	ADAPTER Bearing		1	
29	0015	47397A1	SHIM SET		AR	
30	0031	884330T01	BEARING ASSEMBLY Tapered		1	
31		NSS	NOT SOLD SEPARATE Cup		1	
32	0026	896600	SEAL Oil		1	[1]
33	0026	888483	SEAL Oil		1	[1]
34	0010	880717A01	SCREW/SEAL KIT .38 Inch Long		1	
34	0010	8M0077071	SCREW/SEAL KIT .75 Inch Long		1	
35	0026	830749	SEAL		1	[1]
36	0000	8M0053183	ADAPTER		1	
37	0023	8M0064306	SPACER		1	
38	0014	880697	KEYED WASHER		1	
39	0000	8M2011027	RETAINER		1	
40		NSS	NOT SOLD SEPARATE Decal- Counter Rotation		1	
-	0026	830749A01	SEAL KIT Gear Housing		1	

PART NOTES:

[1] - COMPONENT OF GEAR HOUSING SEAL KIT 830749A01

Gear Housing, Driveshaft, 5.44 Torpedo SN 1B980359 & below



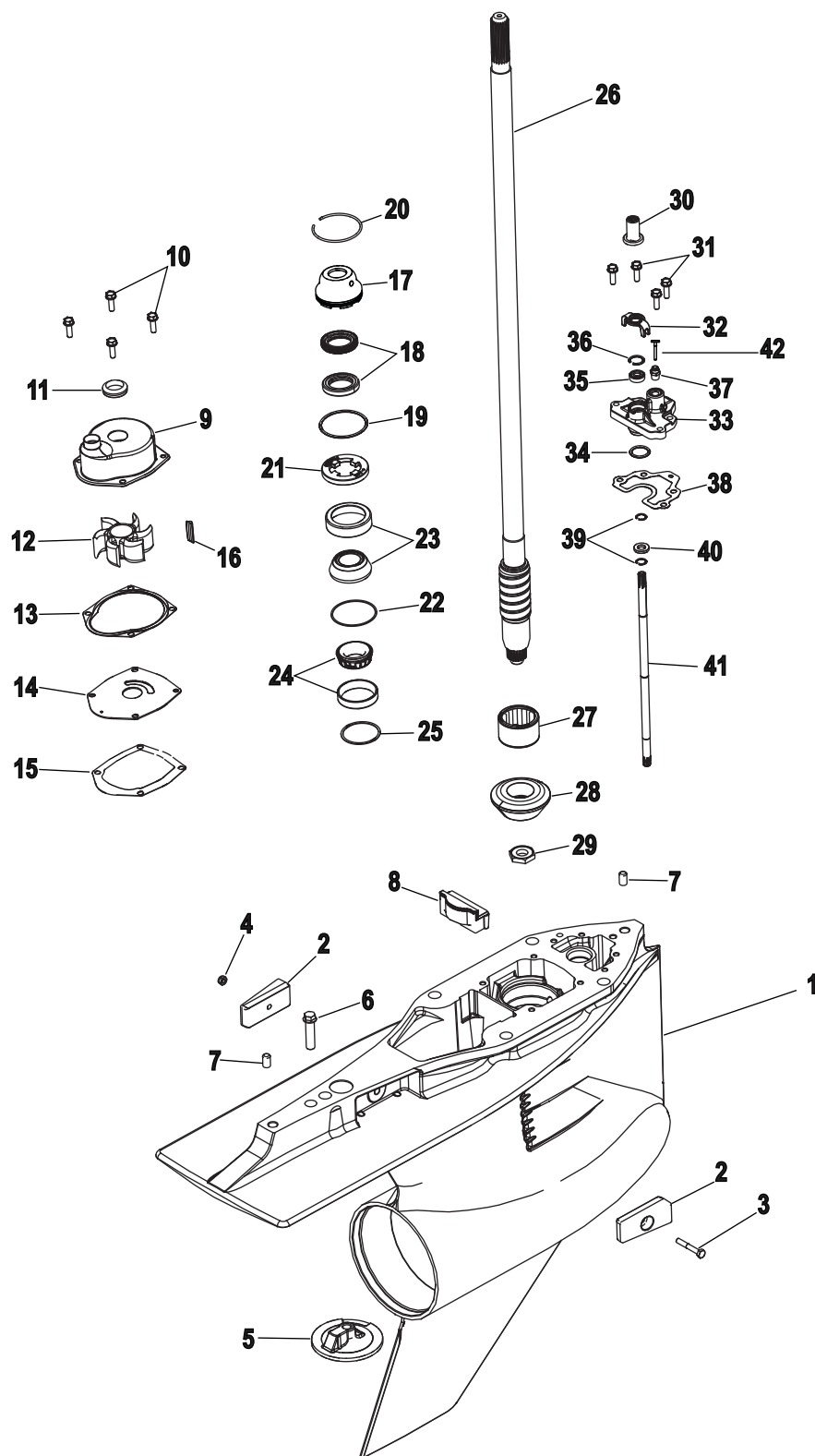
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Gear Housing, Driveshaft, 5.44 Torpedo SN 1B980359 & below

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	1600	8M0049863	GEAR HOUSING ASSEMBLY Complete, Black (Long)(1.85:1)	300	1	
-	1600	8M0049864	GEAR HOUSING ASSEMBLY Complete, Black (X-Long)(1.85:1)	225/250/300	1	
-	1600	8M0049866	GEAR HOUSING ASSEMBLY Complete, Black (XX-Long)(1.85:1)	225/250/300	1	
-	1600	8M0049868	GEAR HOUSING ASSEMBLY Complete, Black (C-Long)(1.85:1)	300	1	
-	1600	8M0049865	GEAR HOUSING ASSEMBLY Complete, Black (CX-Long)(1.85:1)	225/250/300	1	
-	1600	8M0049867	GEAR HOUSING ASSEMBLY Complete, Black (CXX-Long)(1.85:1)	225/250/300	1	
-	1600	8M0049869	GEAR HOUSING ASSEMBLY Complete (Long)(1.75:1)	300	1	
-	1600	8M0049870	GEAR HOUSING ASSEMBLY Complete (X-Long)(1.75:1)	300	1	
-	1600	8M0049872	GEAR HOUSING ASSEMBLY Complete (XX-Long)(1.75:1)	300	1	
-	1600	8M0049874	GEAR HOUSING ASSEMBLY Complete (C-Long)(1.75:1)	300	1	
-	1600	8M0049871	GEAR HOUSING ASSEMBLY Complete (CX-Long)(1.75:1)	300	1	
-	1600	8M0049873	GEAR HOUSING ASSEMBLY Complete (CXX-Long)(1.75:1)	300	1	
1	1600	8M0053108	GEAR HOUSING ASSEMBLY Basic, Black		1	
1	1600	8M0053107	GEAR HOUSING ASSEMBLY Basic, Silver		1	
2	0097	826134Q	ANODE		2	[1]
3	0010	4000333	SCREW (M6 x 40)		1	
4	0011	401386	NUT (M6) Stainless Steel		1	
5	0097	76214Q5	ANODE KIT		1	[2]
6	0010	806327	SCREW (.437-14 x 1.750)		1	
7	0017	43044	PIN Dowel - Without Hole (.375 x .625)		2	
8	0000	8M0010459	FILLER BLOCK		1	
9	0000	817275A1	HOUSING KIT Water Pump		1	
10	0010	1993720	SCREW (M6 x 20)		4	[3]
-	0047	8M0057717	IMPELLER REPAIR KIT		1	
11	0026	8M2014338	SEAL Face		1	[4]
12	0047	43026Q02	IMPELLER		1	[5]
13	0027	8172771	GASKET		1	[4]
14	0000	8172761	FACEPLATE		1	[3]
15	0027	8M0050720	GASKET		1	[4]
16	0028	8M0032833	KEY		1	[3]
17	0000	8M0046297	OIL SEAL CARRIER ASSEMBLY		1	[6]
18		NSS	NOT SOLD SEPARATE SEAL		2	
19	0025	896523	O-RING (2.175 x .103)		1	[7]
20	0053	880719	RING Retaining		1	
21	0000	8245191	RETAINER		1	

Gear Housing, Driveshaft, 5.44 Torpedo SN 1B980359 & below

Gear Housing, Driveshaft, 5.44 Torpedo SN 1B980359 & below



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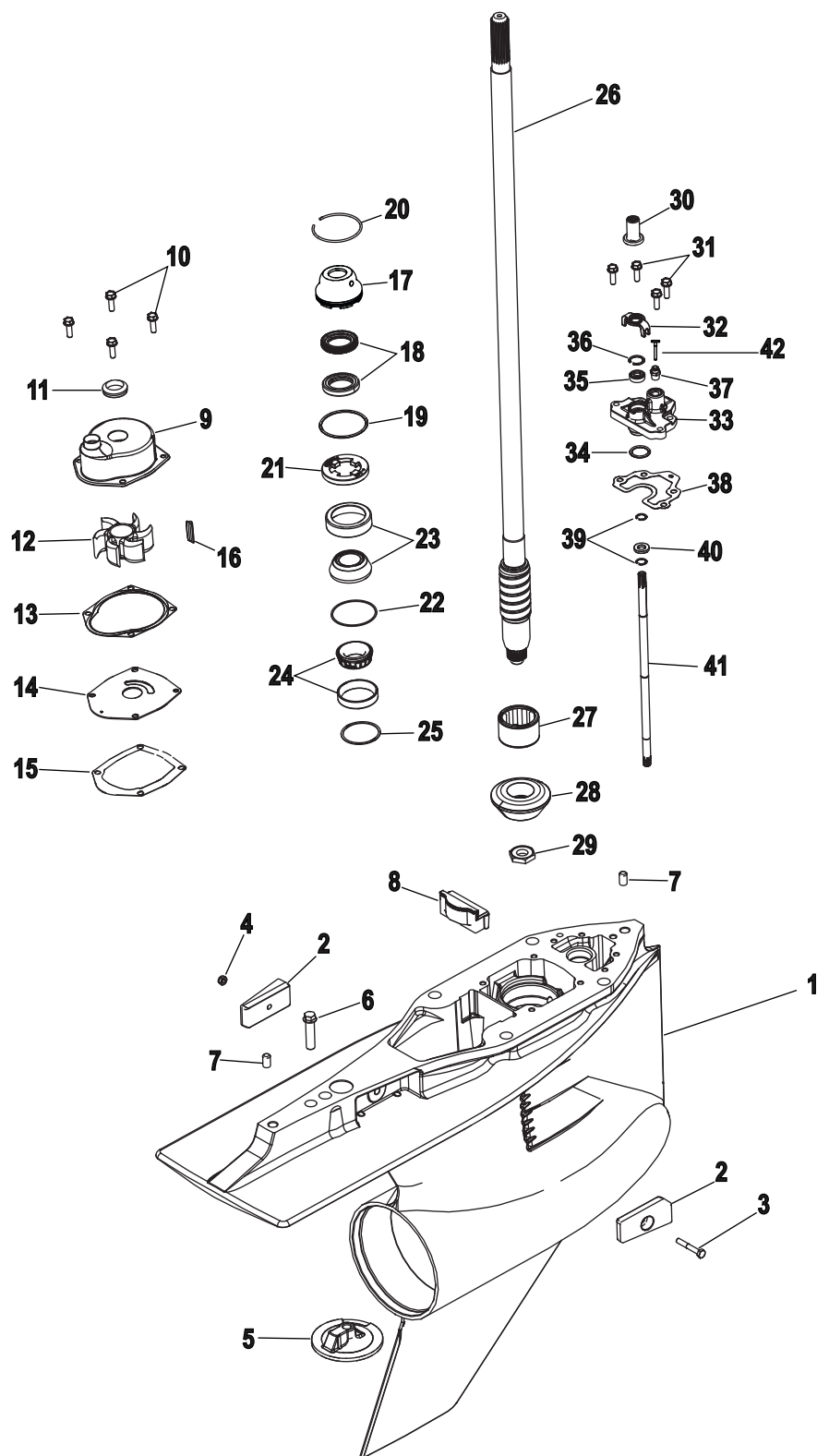
Gear Housing, Driveshaft, 5.44 Torpedo SN 1B980359 & below

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
22	0015	8M0053110	SHIM SET		1	
23	0031	36387A1	BEARING ASSEMBLY Roller/Cup		1	
24	0031	48939A2	BEARING Tapered Roller		1	
25	0015	38657A1	SHIM ASSEMBLY		1	
26	0045	8M0053106	DRIVESHAFT	L	1	
26	0045	8M0053105	DRIVESHAFT	XL	1	
26	0045	8M0053104	DRIVESHAFT	XXL	1	
27	0031	8M0045676	BEARING Roller		1	
28	0043	8M0053118	GEAR SET 13/24 (1.85:1) Forward and Pinion	Standard Rotation	1	
28	0043	8M0053117	GEAR SET 12/21(1.75:1) Forward and Pinion	Standard Rotation	1	
28	0043	8M0053119	GEAR SET 13/24 (1.85:1) Forward and Pinion	Counter Rotation	1	
28	0043	8M0053120	GEAR SET 12/21 (1.75:1) Forward and Pinion	Counter Rotation	1	
29	0011	8M0046636	NUT		1	
30	0000	43585	COUPLING		1	
31	0010	1993720	SCREW (M6 x 20)		1	
32	0000	8M0050809	GROMMET ASSEMBLY		1	
33	0000	8M0047129	COVER ASSEMBLY		1	
34	0025	896522	O-RING (799 x .103)		1	[7]
35	0026	8164641	SEAL Oil		1	[7]
36	0053	8M0046563	RETAINING RING		1	[7]
37	0022	881866	FITTING		1	
38	0027	880729	GASKET		1	[7]
39	0053	29641	E RING		2	
40	0000	8M0050602	MAGNET		1	
41	0000	8M0046104	SHIFT SHAFT		1	
42	0022	859732	PLUG	1.75:1 Ratio	1	
-	0000	8M0065064	SEAL KIT Gearcase		1	
-	0000	8M0078858	WATER PUMP REPAIR KIT Complete		1	
-	0000	8M0065072	WATER PUMP REPAIR KIT Upper		1	

PART NOTES:

- [1] - Alternate part numbers:
- 826134Service Part
 - 826134QQS
 - 826134TMPP
 - 826134T 3Magnesium
 - 8M0059344Bulk Pack

Gear Housing, Driveshaft, 5.44 Torpedo SN 1B980359 & below

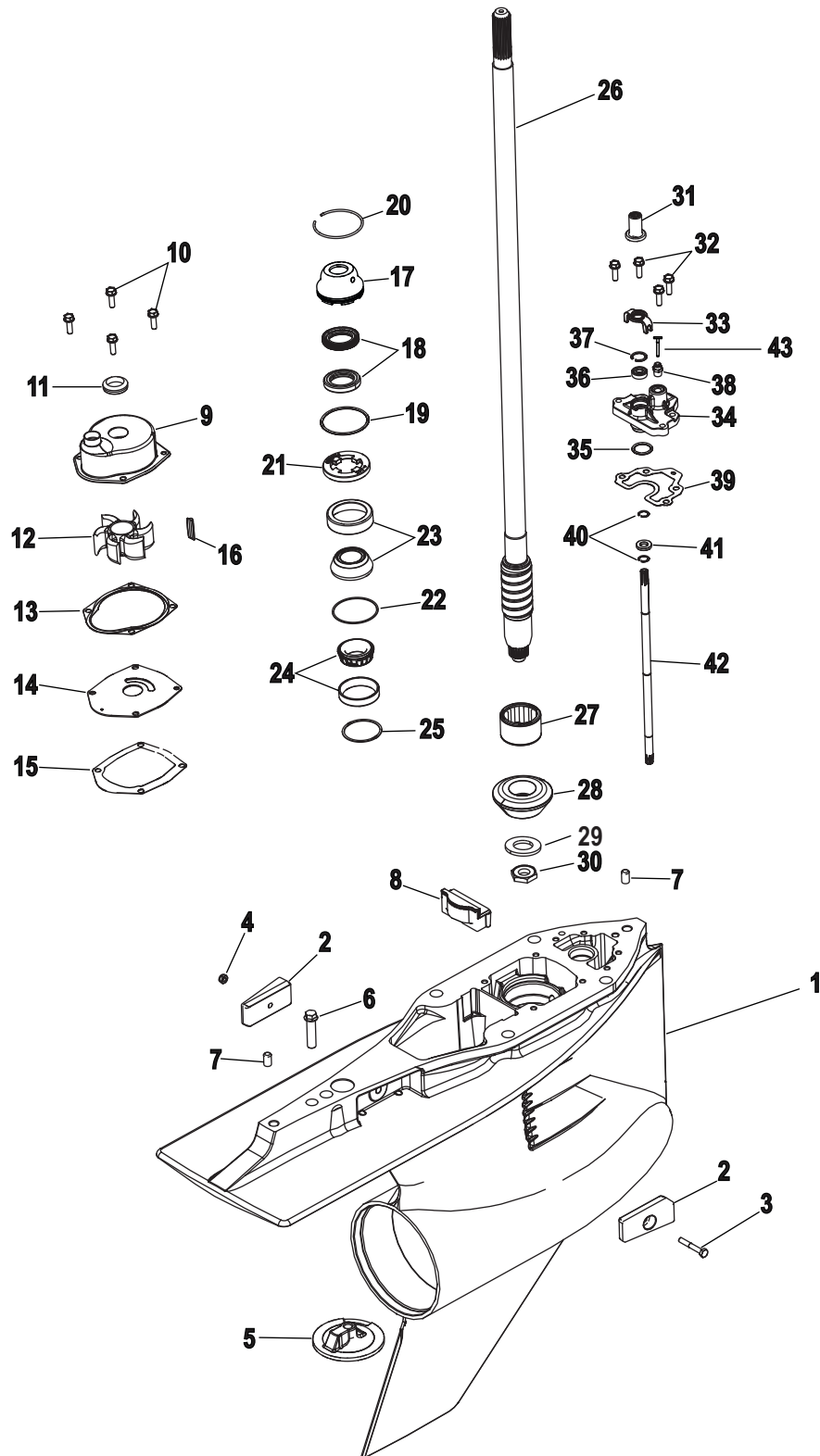


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Gear Housing, Driveshaft, 5.44 Torpedo SN 1B980359 & below

- [2] - Alternate part numbers:
 - 76214 5Service Part
 - 76214A 6Magnesium
 - 76214Q 5QS
 - 76214T 5MPP
 - 8M0059339Bulk Pack
- [3] - COMPONENT OF WATER PUMP REPAIR KIT8M0065072
COMPONENT OF WATER PUMP REPAIR KIT8M0078858
- [4] - COMPONENT OF GEARCASE SEAL KIT 8M0065064
COMPONENT OF WATER PUMP REPAIR KIT8M0065072
COMPONENT OF WATER PUMP REPAIR KIT8M0078858
- [5] - Alternate part numbers:
 - 43026Q02QS
 - 43026T 2Service Part
 - COMPONENT OF WATER PUMP REPAIR KIT8M0065072
 - COMPONENT OF WATER PUMP REPAIR KIT8M0078858
- [6] - COMPONENT OF GEARCASE SEAL KIT 8M0065064
COMPONENT OF WATER PUMP REPAIR KIT8M0078858
- [7] - COMPONENT OF GEARCASE SEAL KIT 8M0065064

Gear Housing, Driveshaft, 5.44 Torpedo, SN 1B980360 &up



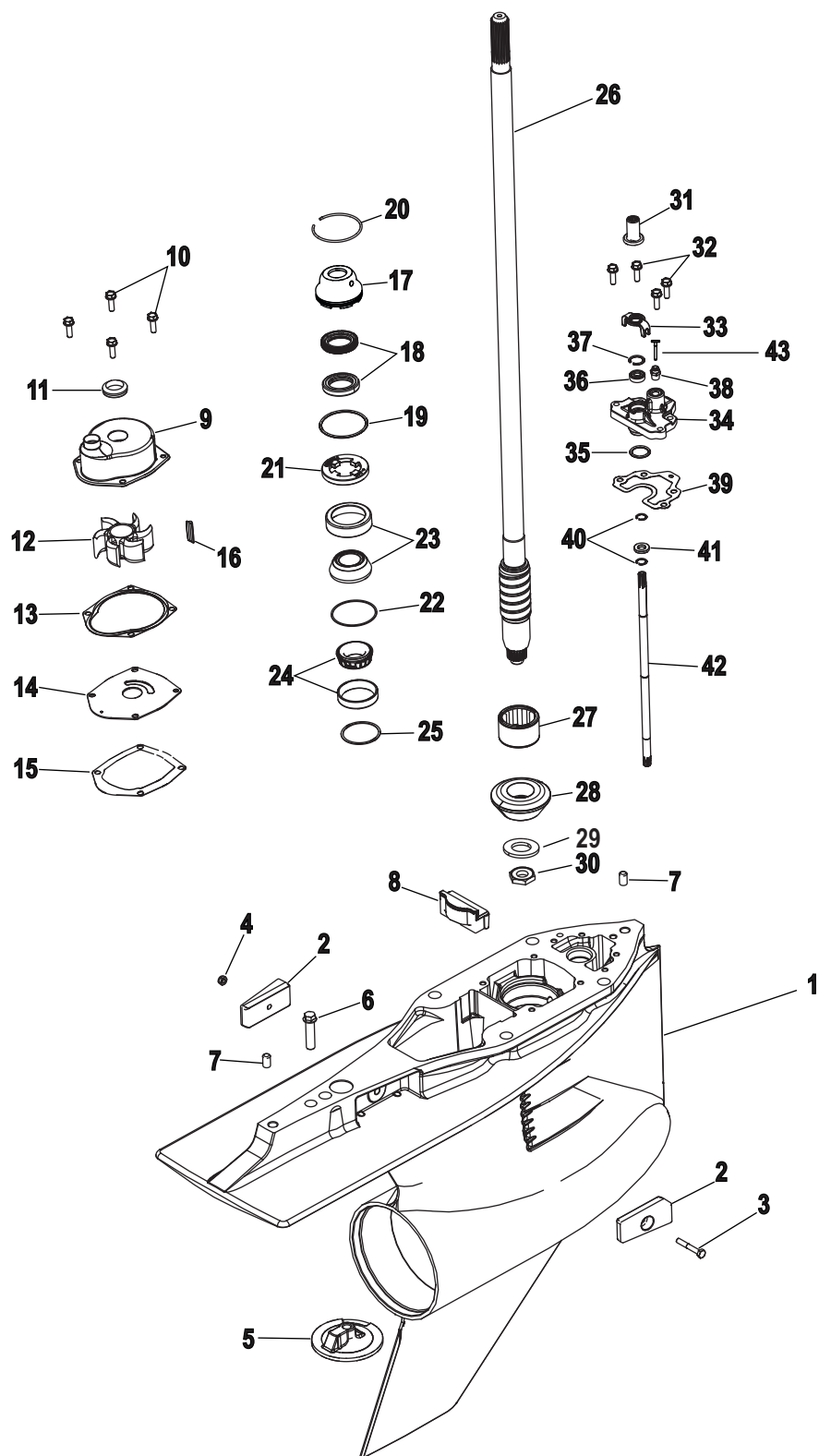
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Gear Housing, Driveshaft, 5.44 Torpedo, SN 1B980360 &up

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	1600	8M0078246	GEAR HOUSING ASSEMBLY Complete, Black (Standard Long)(1.85:1)	300	1	
-	1600	8M0089983	GEAR HOUSING ASSEMBLY Complete, Silver (Standard Long)(1.85:1)	300	1	
-	1600	8M0078247	GEAR HOUSING ASSEMBLY Complete, Black (Standard X-Long)(1.85:1)	200/225/250/275/300	1	
-	1600	8M0089985	GEAR HOUSING ASSEMBLY Complete, Silver (Standard X-Long)(1.85:1)	300	1	
-	1600	8M0078249	GEAR HOUSING ASSEMBLY Complete, Black (Standard XX-Long)(1.85:1)	200/225/250/275/300	1	
-	1600	8M0089987	GEAR HOUSING ASSEMBLY Complete, Silver (Standard XX-Long)(1.85:1)	300	1	
-	1600	8M0078251	GEAR HOUSING ASSEMBLY Complete, Black (Counter Rotation-Long)(1.85:1)	300	1	
-	1600	8M0089984	GEAR HOUSING ASSEMBLY Complete, Silver (Counter Rotation-Long)(1.85:1)	300	1	
-	1600	8M0078248	GEAR HOUSING ASSEMBLY Complete, Black (Counter Rotation X-Long)(1.85:1)	200/225/250/275/300	1	
-	1600	8M0089986	GEAR HOUSING ASSEMBLY Complete, Silver (Counter Rotation X-Long)(1.85:1)	300	1	
-	1600	8M0078250	GEAR HOUSING ASSEMBLY Complete, Black (Counter Rotation XX-Long)(1.85:1)	200/225/250/275/300	1	
-	1600	8M0089988	GEAR HOUSING ASSEMBLY Complete, Silver (Counter Rotation XX-Long)(1.85:1)	300	1	
-	1600	8M0078252	GEAR HOUSING ASSEMBLY Complete (Standard Long)(1.75:1)	300	1	
-	1600	8M0078253	GEAR HOUSING ASSEMBLY Complete (Standard X-Long)(1.75:1)	300	1	
-	1600	8M0078255	GEAR HOUSING ASSEMBLY Complete (Standard XX-Long)(1.75:1)	300	1	
-	1600	8M0078257	GEAR HOUSING ASSEMBLY Complete (Counter Rotation-Long)(1.75:1)	300	1	
-	1600	8M0078254	GEAR HOUSING ASSEMBLY Complete (Counter Rotation X-Long)(1.75:1)	300	1	
-	1600	8M0078256	GEAR HOUSING ASSEMBLY Complete (Counter Rotation XX-Long)(1.75:1)	300	1	
1	1600	8M0053108	GEAR HOUSING ASSEMBLY Basic, Black		1	
1	1600	8M0053107	GEAR HOUSING ASSEMBLY Basic, Silver		1	
2	0097	826134Q	ANODE		2	[1]

Gear Housing, Driveshaft, 5.44 Torpedo, SN 1B980360 &up

Gear Housing, Driveshaft, 5.44 Torpedo, SN 1B980360 &up



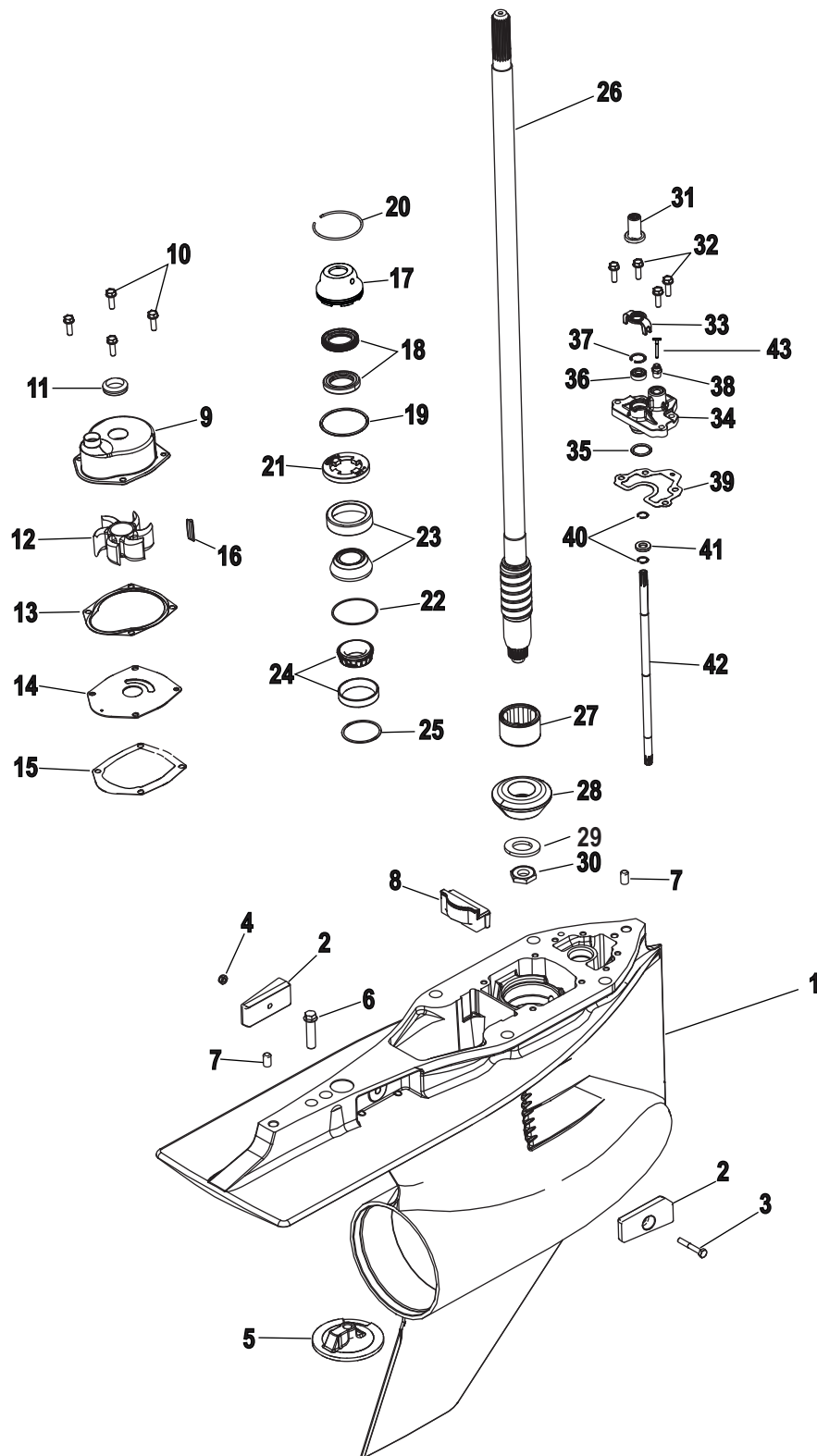
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Gear Housing, Driveshaft, 5.44 Torpedo, SN 1B980360 &up

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
3	0010	4000333	SCREW (M6 x 40)		1	
4	0011	401386	NUT (M6) Stainless Steel		1	
5	0097	76214Q5	ANODE KIT		1	[2]
6	0010	806327	SCREW (.437-14 x 1.750)		1	
7	0017	43044	PIN Dowel - Without Hole (.375 x .625)		2	
8	0000	8M0010459	FILLER BLOCK		1	
9	0000	817275A1	HOUSING KIT Water Pump		1	
10	0010	1993720	SCREW (M6 x 20)		4	[3]
-	0047	8M0057717	IMPELLER REPAIR KIT		1	
11	0026	8M2014338	SEAL Face		1	[4]
12	0047	43026Q02	IMPELLER		1	[5]
13	0027	8172771	GASKET		1	[4]
14	0000	8172761	FACEPLATE		1	[3]
15	0027	8M0050720	GASKET		1	[4]
16	0028	8M0032833	KEY		1	[3]
17	0000	8M0046297	OIL SEAL CARRIER ASSEMBLY		1	[6]
18		NSS	NOT SOLD SEPARATE SEAL		2	
19	0025	896523	O-RING (2.175 x .103)		1	[7]
20	0053	880719	RING Retaining		1	
21	0000	8245191	RETAINER		1	
22	0015	8M0053110	SHIM SET		1	
23	0031	36387A1	BEARING ASSEMBLY Roller/Cup		1	
24	0031	48939A2	BEARING Tapered Roller		1	
25	0015	38657A1	SHIM ASSEMBLY		1	
26	0045	8M0053106	DRIVESHAFT		1	
26	0045	8M0053105	DRIVESHAFT		1	
26	0045	8M0103304	SHAFT Drive, XX-Long		1	
27	0031	8M0045676	BEARING Roller		1	
28	0043	8M0078259	GEAR SET 13/24(1.85:1) Forward and Pinion	Standard Rotation	1	
28	0043	8M0078258	GEAR SET 12/21(1.75:1) Forward and Pinion	Standard Rotation	1	
28	0043	8M0053119	GEAR SET 13/24 (1.85:1) Forward and Pinion	Counter Rotation	1	
28	0043	8M0053120	GEAR SET 12/21 (1.75:1) Forward and Pinion	Counter Rotation	1	
29	0012	8M0062703	WASHER Pinon nut		1	
30	0011	8M0046636	NUT Pinion		1	
31	0000	43585	COUPLING		1	
32	0010	1993720	SCREW (M6 x 20)		1	
33	0000	8M0050809	GROMMET ASSEMBLY		1	
34	0000	8M0047129	COVER ASSEMBLY		1	
35	0025	896522	O-RING (799 x .103)		1	[7]
36	0026	8164641	SEAL Oil		1	[7]
37	0053	8M0046563	RETAINING RING		1	[7]
38	0022	881866	FITTING		1	

Gear Housing, Driveshaft, 5.44 Torpedo, SN 1B980360 &up

Gear Housing, Driveshaft, 5.44 Torpedo, SN 1B980360 &up



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Gear Housing, Driveshaft, 5.44 Torpedo, SN 1B980360 &up

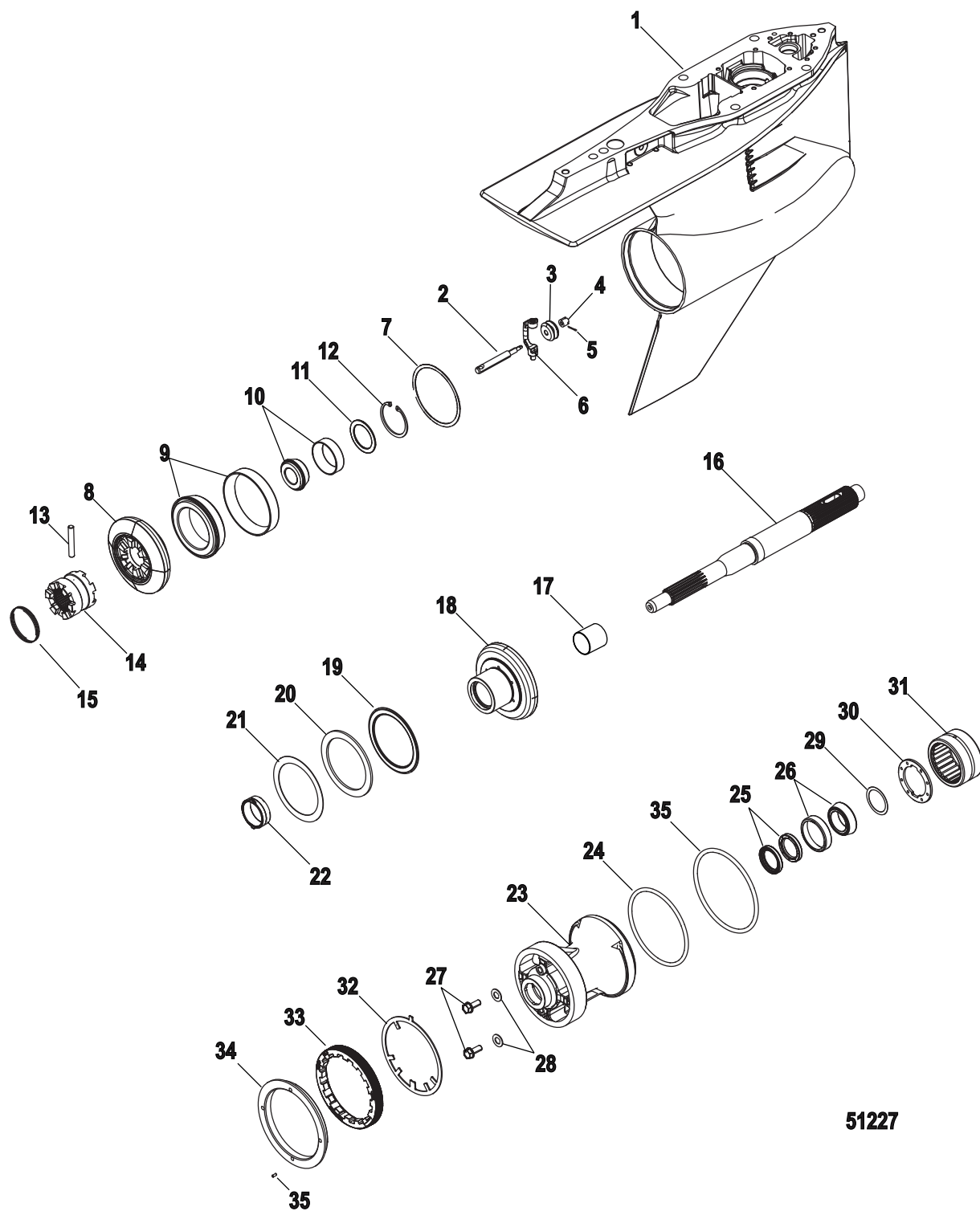
Gear Housing, Driveshaft, 5.44 Torpedo, SN 1B980360 &up

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
39	0027	880729	GASKET		1	[7]
40	0053	29641	E RING		2	
41	0000	8M0050602	MAGNET		1	
42	0000	8M0046104	SHIFT SHAFT		1	
43	0022	859732	PLUG	1.75:1 Ratio	1	
-	0000	8M0065064	SEAL KIT Gearcase		1	
-	0000	8M0078858	WATER PUMP REPAIR KIT Complete		1	
-	0000	8M0065072	WATER PUMP REPAIR KIT Upper		1	

PART NOTES:

- [1] - Alternate part numbers:
- 826134Service Part
 - 826134QQS
 - 826134TMPP
 - 826134T 3Magnesium
 - 8M0059344Bulk Pack
- [2] - Alternate part numbers:
- 76214 5Service Part
 - 76214A 6Magnesium
 - 76214Q 5QS
 - 76214T 5MPP
 - 8M0059339Bulk Pack
- [3] - COMPONENT OF WATER PUMP REPAIR KIT8M0065072
COMPONENT OF WATER PUMP REPAIR KIT8M0078858
- [4] - COMPONENT OF GEARCASE SEAL KIT 8M0065064
COMPONENT OF WATER PUMP REPAIR KIT8M0065072
COMPONENT OF WATER PUMP REPAIR KIT8M0078858
- [5] - Alternate part numbers:
- 43026Q02QS
 - 43026T 2Service Part
 - COMPONENT OF WATER PUMP REPAIR KIT8M0065072
 - COMPONENT OF WATER PUMP REPAIR KIT8M0078858
- [6] - COMPONENT OF GEARCASE SEAL KIT 8M0065064
COMPONENT OF WATER PUMP REPAIR KIT8M0078858
- [7] - COMPONENT OF GEARCASE SEAL KIT 8M0065064

Gear Housing, Prop Shaft-Standard Rotation, 5.44 Torpedo



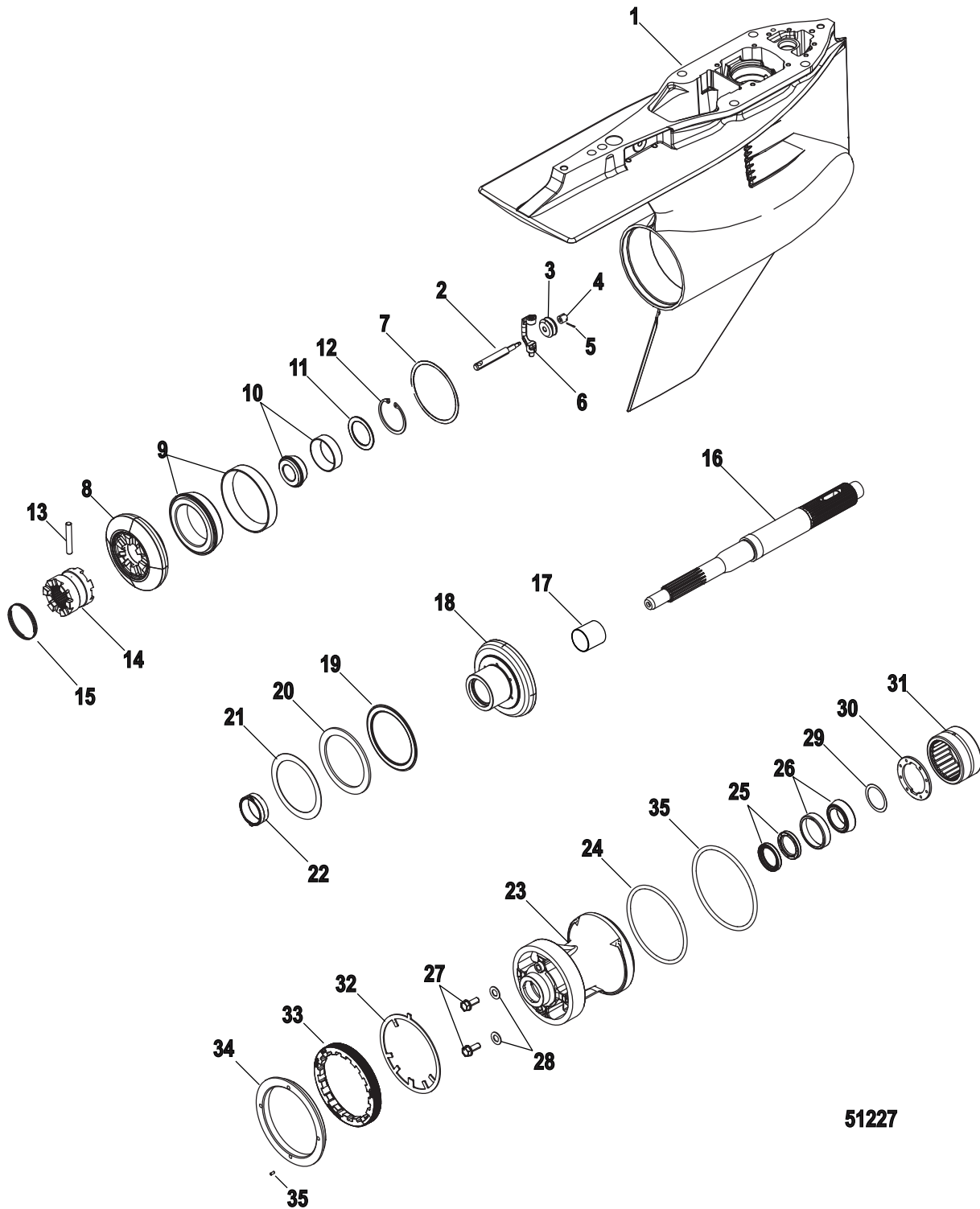
Gear Housing, Prop Shaft-Standard Rotation, 5.44 Torpedo

Gear Housing, Prop Shaft-Standard Rotation, 5.44 Torpedo

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	1600	8M0049863	GEAR HOUSING ASSEMBLY Complete, Black (Long)(1.85:1)	300	1	
-	1600	8M0089983	GEAR HOUSING ASSEMBLY Complete, Silver (Long)(1.85:1)	300	1	
-	1600	8M0049864	GEAR HOUSING ASSEMBLY Complete, Black (X-Long)(1.85:1)	200/225/250/275/300	1	
-	1600	8M0089985	GEAR HOUSING ASSEMBLY Complete, Silver (X-Long)(1.85:1)	300	1	
-	1600	8M0049866	GEAR HOUSING ASSEMBLY Complete, Black (XX-Long)(1.85:1)	200/225/250/275/300	1	
-	1600	8M0089987	GEAR HOUSING ASSEMBLY Complete, Silver (XX-Long)(1.85:1)	300	1	
-	1600	8M0049869	GEAR HOUSING ASSEMBLY Complete (Long)(1.75:1)	300	1	
-	1600	8M0049870	GEAR HOUSING ASSEMBLY Complete (X-Long)(1.75:1)	300	1	
-	1600	8M0049872	GEAR HOUSING ASSEMBLY Complete (XX-Long)(1.75:1)	300	1	
1	1600	8M0053108	GEAR HOUSING ASSEMBLY Basic, Black		1	
1	1600	8M0053107	GEAR HOUSING ASSEMBLY Basic, Silver		1	
2	0000	8M0053114	SPOOL ASSEMBLY		1	
3		NSS	NOT SOLD SEPARATE SPOOL		1	
4		NSS	NOT SOLD SEPARATE SLEEVE		1	
5	0018	469501	COTTER PIN		1	
6	0000	8M0046215	CRANK, Shifter 1/4 Pivot Pin		1	
7	0015	884328A01	SHIM SET		1	
8	0043	8M0053118	GEAR SET 13/24 (1.85:1) Forward	1.85:1 Ratio	1	
8	0043	8M0053117	GEAR SET 12/21(1.75:1) Forward	1.75:1 Ratio	1	
9	0031	884323T01	BEARING ASSEMBLY Roller		1	
10	0031	884325T01	BEARING ASSEMBLY Roller- Tapered		1	
11	0012	892805	THRUST WASHER		1	
12	0053	8M0051043	RETAINING RING		1	
13	0017	8M0045493	PIN		1	
14	0052	8M0053113	CLUTCH		1	
15	0024	8M0050575	SPRING		1	
16	0044	8M0053112	PROPELLER SHAFT 1 Inch (1B921719 and below)	1.85:1 Ratio	1	
16	0044	8M0073657	PROPELLER SHAFT 1 Inch (1B921720 and above)	1.85:1 Ratio	1	
16	0044	8M0053111	PROPELLER SHAFT 1.25 Inch (1B921719 and below)	1.75:1 Ratio	1	
16	0044	8M0073667	PROPELLER SHAFT 1.25 Inch (1B9217120 and above)	1.75:1 Ratio	1	
17	0023	8M0064306	SPACER		A/R	
18	0043	8M0053123	GEAR KIT Reverse	1.85:1 Ratio	1	
18	0043	8M0053124	GEAR KIT Reverse	1.75:1 Ratio	1	
19	0031	8M0050692	BEARING		1	
20	0012	8M0050688	WASHER		1	

Gear Housing, Prop Shaft-Standard Rotation, 5.44 Torpedo

Gear Housing, Prop Shaft-Standard Rotation, 5.44 Torpedo



51227

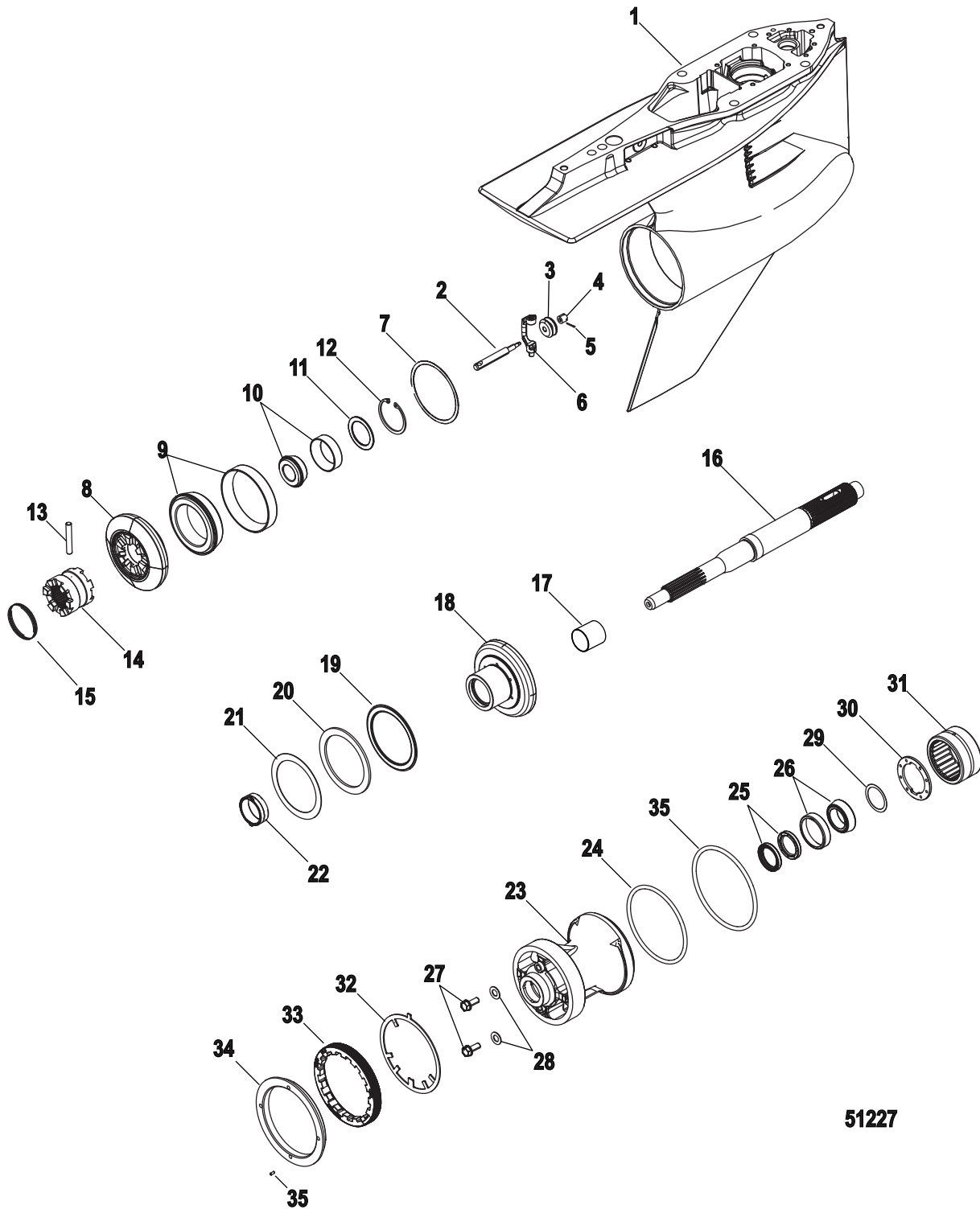
Gear Housing, Prop Shaft-Standard Rotation, 5.44 Torpedo

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
21	0015	8M0053116	SHIM SET		A/R	
22	0000	8M0053183	ADAPTER		1	
23	0000	8M0053115	CARRIER ASSEMBLY		1	
24	0025	8M0000190	O-RING (4.475 x .210)		1	[1]
25	0026	888483	SEAL Oil		2	[1]
26	0031	884330T01	BEARING ASSEMBLY Tapered		1	
27	0010	8M0046727	SCREW		2	
28	0026	830749	SEAL		2	[1]
29	0015	8M0076745	SHIM SET		1	
29	0012	8M0050423	WASHER .020		A/R	
29	0012	8M0050424	WASHER .022		A/R	
29	0012	8M0050425	WASHER .024		A/R	
29	0012	8M0050427	WASHER .026		A/R	
29	0012	8M0050428	WASHER .028		A/R	
29	0012	8M0050429	WASHER .030		A/R	
29	0012	8M0050430	WASHER .032		A/R	
29	0012	8M0050431	WASHER .034		A/R	
29	0012	8M0050432	WASHER .036		A/R	
29	0012	8M0050433	WASHER .038		A/R	
29	0012	8M0050434	WASHER .040		A/R	
29	0012	8M0050435	WASHER .042		A/R	
29	0012	8M0050436	WASHER .044		A/R	
29	0012	8M0050437	WASHER .046		A/R	
29	0012	8M0050438	WASHER .048		A/R	
29	0012	8M0050439	WASHER .050		A/R	
30	0053	8M0050662	RETAINING RING		1	
31	0031	8M0050704	BEARING Needle		1	
32	0014	8M0045434	TAB WASHER		1	
33	0011	8M0001491	NUT Retainer		1	
34	0000	8M0050726	COVER KIT		1	
34	0000	8M0050821	COVER KIT Flush, Standard		1	
35	0010	8M0036819	SET SCREW (10-32)		1	
36	0012	8M0046569	RING Thrust		1	

PART NOTES:

[1] - COMPONENT OF GEARCASE SEAL KIT 8M0065064

Gear Housing, Prop Shaft-Counter Rotation, 5.44 Torpedo

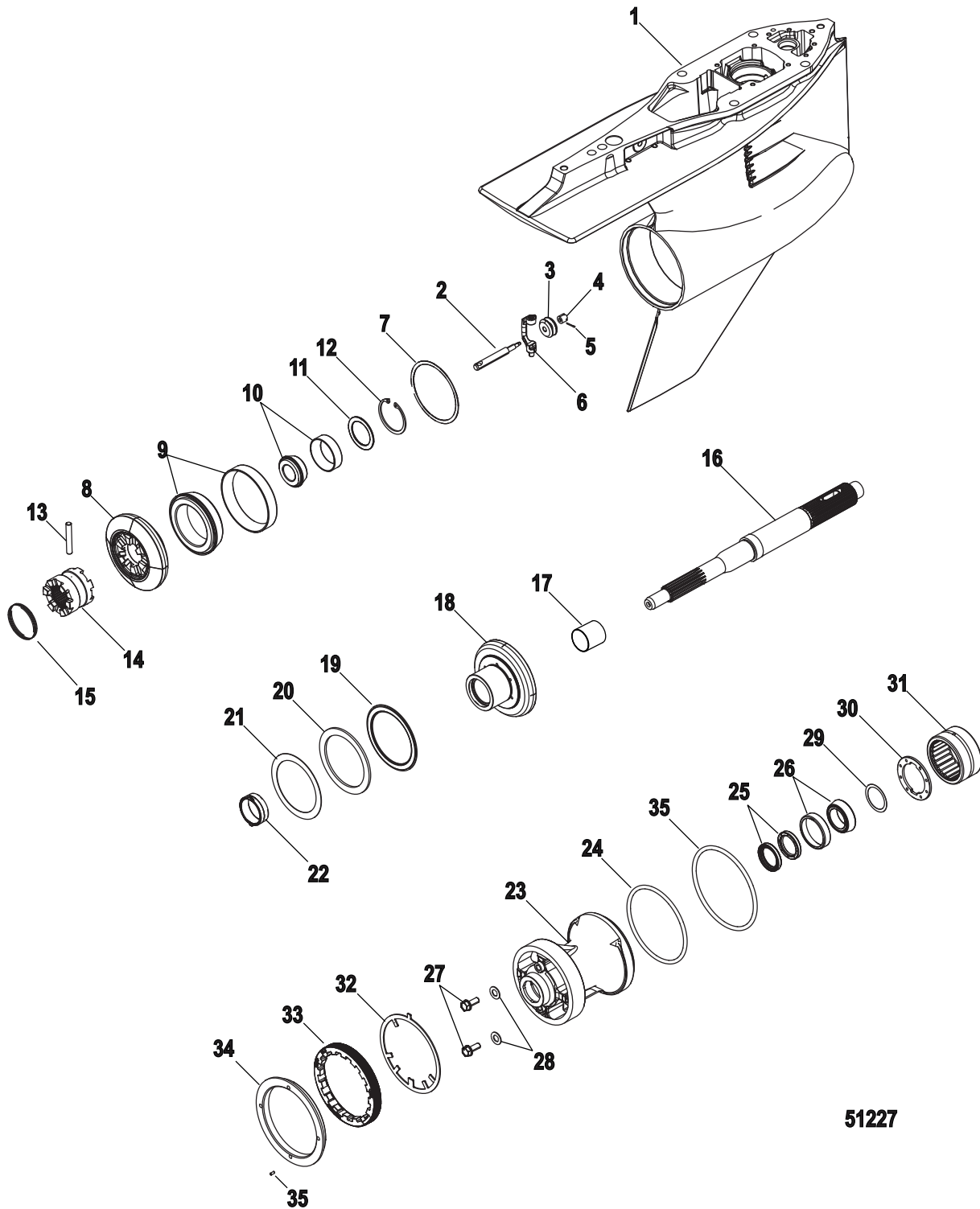


Gear Housing, Prop Shaft-Counter Rotation, 5.44 Torpedo

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	1600	8M0049868	GEAR HOUSING ASSEMBLY Complete, Black (Long)(1.85:1)	300	1	
-	1600	8M0089984	GEAR HOUSING ASSEMBLY Complete, Silver (Long)(1.85:1)	300	1	
-	1600	8M0049865	GEAR HOUSING ASSEMBLY Complete, Black (X-Long)(1.85:1)	225/250/300	1	
-	1600	8M0089986	GEAR HOUSING ASSEMBLY Complete, Silver (X-Long)(1.85:1)	300	1	
-	1600	8M0049867	GEAR HOUSING ASSEMBLY Complete, Black (XX-Long)(1.85:1)	225/250/300	1	
-	1600	8M0089988	GEAR HOUSING ASSEMBLY Complete, Silver (XX-Long)(1.85:1)	300	1	
-	1600	8M0049874	GEAR HOUSING ASSEMBLY Complete (Long)(1.75:1)	300	1	
-	1600	8M0049871	GEAR HOUSING ASSEMBLY Complete (X-Long)(1.75:1)	300	1	
-	1600	8M0049873	GEAR HOUSING ASSEMBLY Complete (XX-Long)(1.75:1)	300	1	
1	1600	8M0053108	GEAR HOUSING ASSEMBLY Basic, Black		1	
1	1600	8M0053107	GEAR HOUSING ASSEMBLY Basic, Silver		1	
2	0000	8M0053114	SPOOL ASSEMBLY		1	
3		NSS	NOT SOLD SEPARATE SPOOL		1	
4		NSS	NOT SOLD SEPARATE SLEEVE		1	
5	0018	469501	COTTER PIN		1	
6	0000	8M0046215	CRANK, Shifter 1/4 Pivot Pin		1	
7	0015	884328A01	SHIM SET		1	
8	0043	8M0053122	GEAR KIT Reverse	1.85:1 Ratio	1	
8	0043	8M0053121	GEAR KIT Reverse	1.75:1 Ratio	1	
9	0031	884323T01	BEARING ASSEMBLY Roller		1	
10	0031	884325T01	BEARING ASSEMBLY Roller- Tapered		1	
11	0012	892805	THRUST WASHER		1	
12	0053	8M0051043	RETAINING RING		1	
13	0017	8M0045493	PIN		1	
14	0052	8M0053113	CLUTCH		1	
15	0024	8M0050575	SPRING		1	
16	0044	8M0053112	PROPELLER SHAFT 1 Inch	1.85:1 Ratio [1B921719] & Below	1	
16	0044	8M0073657	PROPELLER SHAFT 1 Inch	1.85:1 Ratio [1B921720] & Up	1	
16	0044	8M0053111	PROPELLER SHAFT 1.25 Inch	1.75:1 Ratio [1B921719] & Below	1	
16	0044	8M0073667	PROPELLER SHAFT 1.25 Inch	1.75:1 Ratio [1B921720] & Up	1	
17	0023	8M0064306	SPACER		A/R	
18	0043	8M0053119	GEAR SET 13/24 (1.85:1) Forward	1.85:1 Ratio	1	
18	0043	8M0053120	GEAR SET 12/21 (1.75:1) Forward	1.75:1 Ratio	1	
19	0031	8M0050692	BEARING		1	
20	0012	8M0050688	WASHER		1	

Gear Housing, Prop Shaft-Counter Rotation, 5.44 Torpedo

Gear Housing, Prop Shaft-Counter Rotation, 5.44 Torpedo



51227

Gear Housing, Prop Shaft-Counter Rotation, 5.44 Torpedo

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
21	0015	8M0053116	SHIM SET		A/R	
22	0000	8M0053183	ADAPTER		1	
23	0000	8M0053115	CARRIER ASSEMBLY		1	
24	0025	8M0000190	O-RING (4.475 x .210)		1	
25	0026	888483	SEAL Oil		2	
26	0031	884330T01	BEARING ASSEMBLY Tapered		1	
27	0010	8M0046727	SCREW		2	
28	0026	830749	SEAL		2	
29	0015	8M0076745	SHIM SET		1	
29	0012	8M0050423	WASHER .020		A/R	
29	0012	8M0050424	WASHER .022		A/R	
29	0012	8M0050425	WASHER .024		A/R	
29	0012	8M0050427	WASHER .026		A/R	
29	0012	8M0050428	WASHER .028		A/R	
29	0012	8M0050429	WASHER .030		A/R	
29	0012	8M0050430	WASHER .032		A/R	
29	0012	8M0050431	WASHER .034		A/R	
29	0012	8M0050432	WASHER .036		A/R	
29	0012	8M0050433	WASHER .038		A/R	
29	0012	8M0050434	WASHER .040		A/R	
29	0012	8M0050435	WASHER .042		A/R	
29	0012	8M0050436	WASHER .044		A/R	
29	0012	8M0050437	WASHER .046		A/R	
29	0012	8M0050438	WASHER .048		A/R	
29	0012	8M0050439	WASHER .050		A/R	
30	0053	8M0050662	RETAINING RING		1	
31	0031	8M0050704	BEARING Needle		1	
32	0014	8M0045434	TAB WASHER		1	
33	0011	8M0001491	NUT Retainer		1	
34	0000	8M0050726	COVER KIT		1	
34	0000	8M0050821	COVER KIT Flush, Standard		1	
35	0010	8M0036819	SET SCREW (10-32)		1	
36	0012	8M0046569	RING Thrust		1	

Powerhead Gasket Set Components

Powerhead Gasket Set Components

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0027	880552A06	GASKET SET Powerhead		1	
-	0025	62701	O-RING Fitting Assembly		2	
-	0025	90196	O-RING (.921 x .139) Oil Plug Assembly		1	
-	0025	846594	O-RING (1.239 x .070) Black Adaptor Plate Dump Fitting		1	
-	0025	846594	O-RING (1.239 x .070) Black Oil Pickup		1	
-	0026	8805251	SEAL Top Main Bearing		1	
-	0027	895374006	GASKET Head Cylinder Head to Block		1	
-	0027	880624003	GASKET Block to Adaptor		1	
-	0026	880629	SEAL Exhaust Tube		1	
-	0025	880631001	O-RING Orange Tensioner Cap		1	
-	0025	898836	O-RING Brown Tensioner Cap		1	
-	0025	884409	O-RING Block Oil Dowel		1	
-	0025	884423	O-RING Block Oil Dowel		1	
-	0026	884461	SEAL Oil Adaptor Plate		1	
-	0026	884462	SEAL Water Adaptor Plate-Water		2	
-	0025	887930	O-RING Adaptor Plate		2	
-	0026	888593	SEAL Oil Drain Tube Plug		1	
-	0027	889617001	GASKET Adaptor Plate		1	
-	0027	889618001	GASKET Oil Sump		1	
-	0025	892077	O-RING Block Fitting Assembly		1	
-	0000	892117	SEAL Manifold Housing		1	
-	0025	892445	O-RING Water Tube		1	
-	0025	892446	O-RING (14 X 1.78 MM) Adaptor Plate Fitting		1	
-	0025	895791	O-RING Oil Pump Driveshaft		2	

Accessories

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0000	8M0080199	PUMP KIT Power Steering (4 Feet)		1	
-	0000	8M0080200	PUMP KIT Power Steering (12 Feet)		1	
-	0000	8M0080201	PUMP KIT Power Steering (24 Feet)		1	
-	0000	892380A02	STEERING HELM KIT Standard (40 cc)		1	
-	0000	892557A02	STEERING HELM KIT Standard (32 cc)		1	
-	0000	892558A02	STEERING HELM KIT Standard (50 cc)		1	
-	0032	8M0046914	HOSE KIT Hydraulic (2 Feet) Cylinder to Helm		1	
-	0032	8M0046915	HOSE KIT Hydraulic (3 Feet) Cylinder to Helm		1	
-	0032	8M0046916	HOSE KIT Hydraulic (4 Feet) Cylinder to Helm		1	
-	0032	8M0046917	HOSE KIT Hydraulic (5 Feet) Cylinder to Helm		1	
-	0032	8M0046918	HOSE KIT Hydraulic (6 Feet) Cylinder to Helm		1	
-	0032	8M0046919	HOSE KIT Hydraulic (7 Feet) Cylinder to Helm		1	
-	0032	8M0046920	HOSE KIT Hydraulic (8 Feet) Cylinder to Helm		1	
-	0032	8M0046921	HOSE KIT Hydraulic (10 Feet) Cylinder to Helm		1	
-	0032	8M0046922	HOSE KIT Hydraulic (12 Feet) Cylinder to Helm		1	
-	0032	8M0046923	HOSE KIT Hydraulic (14 Feet) Cylinder to Helm		1	
-	0032	8M0046924	HOSE KIT Hydraulic (16 Feet) Cylinder to Helm		1	
-	0032	8M0046925	HOSE KIT Hydraulic (18 Feet) Cylinder to Helm		1	
-	0032	8M0046927	HOSE KIT Hydraulic (22 Feet) Cylinder to Helm		1	
-	0032	8M0046928	HOSE KIT Hydraulic (24 Feet) Cylinder to Helm		1	
-	0032	8M0046929	HOSE KIT Hydraulic (26 Feet) Cylinder to Helm		1	
-	0032	8M0046931	HOSE KIT Hydraulic (30 Feet) Cylinder to Helm		1	
-	0032	892438K02	POWER STEERING HOSE KIT Power Module (2 Feet) Hydraulic, Pump to Helm		1	
-	0032	892438K03	POWER STEERING HOSE KIT Power Module (3 Feet) Hydraulic, Pump to Helm		1	
-	0032	892438K04	POWER STEERING HOSE KIT Power Module (4 Feet) Hydraulic, Pump to Helm		1	
-	0032	892438K05	POWER STEERING HOSE KIT Power Module (5 Feet) Hydraulic, Pump to Helm		1	

Accessories

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0032	892438K06	HOSE KIT Power Module (6 Feet) Hydraulic, Pump to Helm		1	
-	0032	892438K07	HOSE KIT Power Module (7 Feet) Hydraulic, Pump to Helm		1	
-	0032	892438K08	HOSE KIT Power Module (8 Feet) Hydraulic, Pump to Helm		1	
-	0032	892438K10	POWER STEERING HOSE KIT Power Module (10 Feet) Hydraulic, Pump to Helm		1	
-	0032	892438K12	POWER STEERING HOSE KIT Power Module (12 Feet) Hydraulic, Pump to Helm		1	
-	0032	892438K14	POWER STEERING HOSE KIT Power Module (14 Feet) Hydraulic, Pump to Helm		1	
-	0032	892438K16	POWER STEERING HOSE KIT Power Module (16 Feet) Hydraulic, Pump to Helm		1	
-	0032	892438K18	POWER STEERING HOSE KIT Power Module (18 Feet) Hydraulic, Pump to Helm		1	
-	0032	892438K20	POWER STEERING HOSE KIT Power Module (20 Feet) Hydraulic, Pump to Helm		1	
-	0032	892438K22	POWER STEERING HOSE KIT Power Module (22 Feet) Hydraulic, Pump to Helm		1	
-	0032	892438K24	POWER STEERING HOSE KIT Power Module (24 Feet) Hydraulic, Pump to Helm		1	
-	0032	892825008	HOSE (8 Feet) Hydraulic, Helm to Pressure Tank		1	
-	0032	892825010	HOSE (10 Feet) Hydraulic, Helm to Pressure Tank		1	
-	0032	892825012	HOSE (12 Feet) Hydraulic, Helm to Pressure Tank		1	
-	0032	892825014	HOSE (14 Feet) Hydraulic, Helm to Pressure Tank		1	
-	0032	892825016	HOSE (16 Feet) Hydraulic, Helm to Pressure Tank		1	
-	0032	892825018	HOSE (18 Feet) Hydraulic, Helm to Pressure Tank		1	
-	0032	892825020	HOSE (20 Feet) Hydraulic, Helm to Pressure Tank		1	
-	0032	892825022	HOSE (22 Feet) Hydraulic, Helm to Pressure Tank		1	
-	0032	892825024	HOSE (24 Feet) Hydraulic, Helm to Pressure Tank		1	
-	0032	892825026	HOSE (26 Feet) Hydraulic, Helm to Pressure Tank		1	
-	0000	893395A01	PLATE Flush Mount		1	
-	0022	875207	TEE Fitting		1	
-	0000	892486K08	CONVERSION KIT Analog		1	
-	0084	899785K04	HARNESS ASSEMBLY Accessory Power (30 Feet)		1	

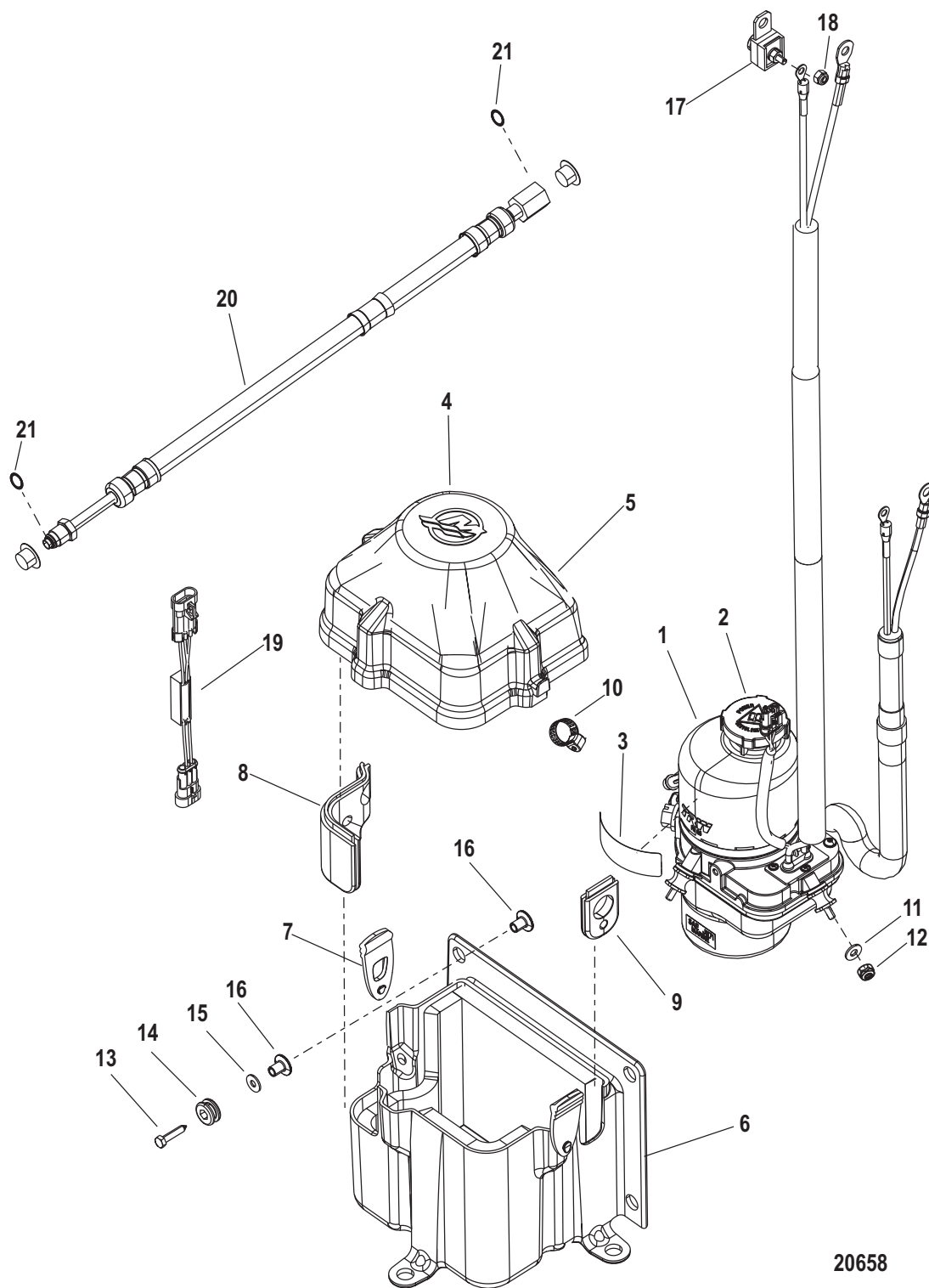
Accessories

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0000	88334A2	MERCATHODE KIT		1	
-	0032	825191A03	HOSE KIT Rigging		1	
-	0010	880717A01	SCREW/SEAL KIT Gearcase		1	
-	0084	88439A50	CABLE SET Battery		1	
-	0000	44357Q2	FLUSHING ATTACHMENT	(Quicksilver)	1	[1]
-	0000	881150Q1	FLUSH KIT Dual Water Pick Up	(Quicksilver)	1	[2]
-	0032	8M0038563	LINE Fuel (100.00 Feet)		1	
-	0000	899712A01	CABLE KIT Continuity		1	
-	0000	8M0052924	SKEG	5.44 Gear Housing	1	
-	0000	8M0052921	PLUG KIT Water Passage		1	
-	0000	8M0075876	ENGINE FLUSH ADAPTER KIT		1	
-	0000	8M0079968	PUMP DRAIN KIT Upgrade kit		1	

PART NOTES:

- [1] - Alternate part numbers:
44357A 2Service Part
44357Q 2QS
44357T 2MPP
- [2] - Alternate part numbers:
881150K 1MPP
881150Q 1QS

Pump Kit-Power Steering (8M0080200/8M0080201)

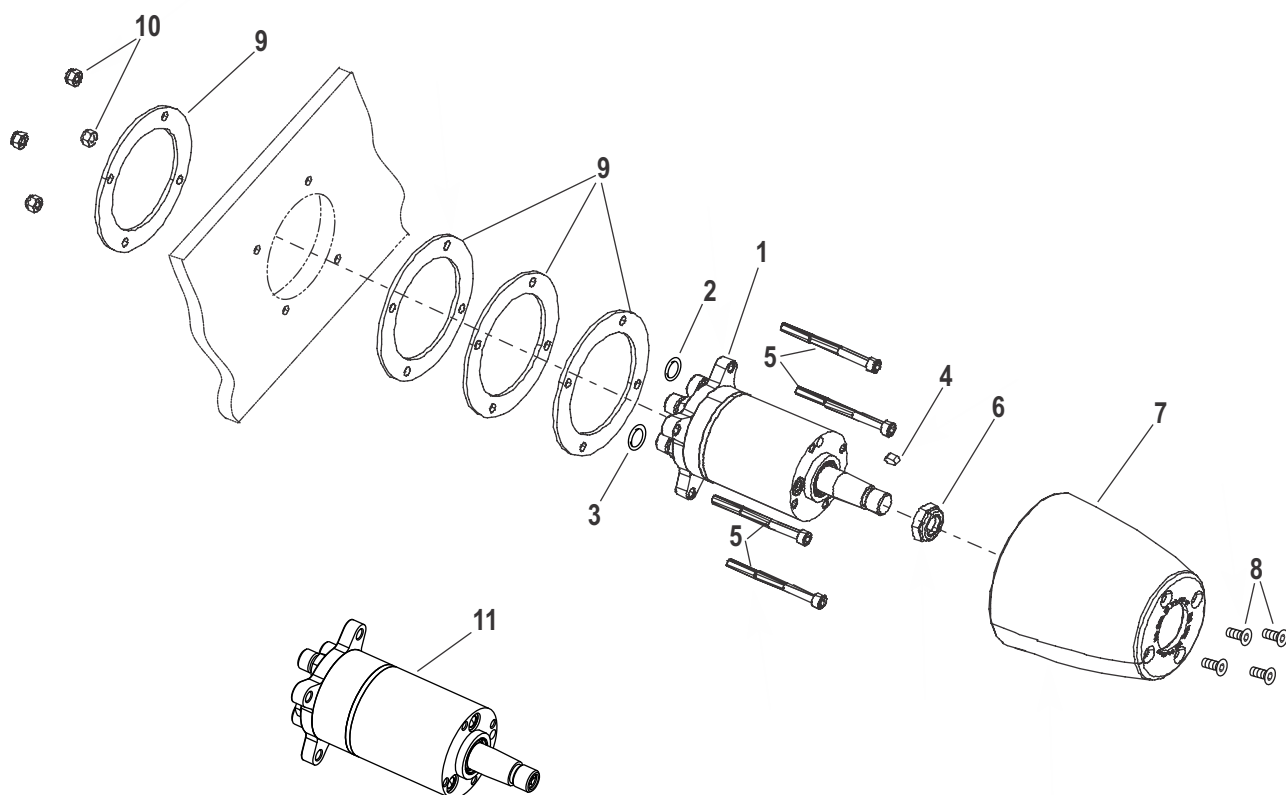


20658

Pump Kit-Power Steering (8M0080200/8M0080201)

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0000	8M0080200	PUMP KIT Power Steering (12 Feet)		1	
-	0000	8M0080201	PUMP KIT Power Steering (24 Feet)		1	
1		NSS	NOT SOLD SEPARATE PUMP		1	
2	0000	892485003	CAP Pump		1	
3		NSS	NOT SOLD SEPARATE DECAL, Fluid Type		1	
4	0000	893364A05	ENCLOSURE ASSEMBLY Complete-Power Steering Pump	(Complete Enclosure Assembly fits all versions)	1	
-	0000	893365A03	COVER ASSEMBLY Top/Bottom, Power Steering Pump		1	
5	0000	893365T02	ENCLOSURE ASSEMBLY Top, Power Steering Pump		1	
6	0000	8M0080707	ENCLOSURE ASSEMBLY Bottom-Power Steering Pump		1	
7	0000	889531	STRAP		2	
8	0025	893368001	GROMMET		1	
9	0025	893369	GROMMET		1	
10	0054	815504105	CLAMP Worm Gear (11-18 mm)		1	
11	0012	4002316	WASHER (6.60 X 17.0 X 1.5SS)		3	
12	0011	401366	NUT (M6) Stainless Steel		3	
13	0010	895378	SCREW (M6)		4	
14	0025	895319	GROMMET		4	
15	0012	4002316	WASHER (6.60 X 17.0 X 1.5SS)		4	
16	0023	895320F1	BUSHING		4	
17	0088	79023T92	FUSE ASSEMBLY 90 Ampere		1	
18	0011	20184	NUT (1/4-28X7/32)		1	
19	0000	8M0026568	HARNESS ASSEMBLY Signal Driver		1	
20	0032	897643A01	HOSE KIT Dampening		1	
21	0025	89879	O-RING (.301 x .064)		2	

Steering Helm Kit-Standard (892557A02, 892380A02, 892558A02)

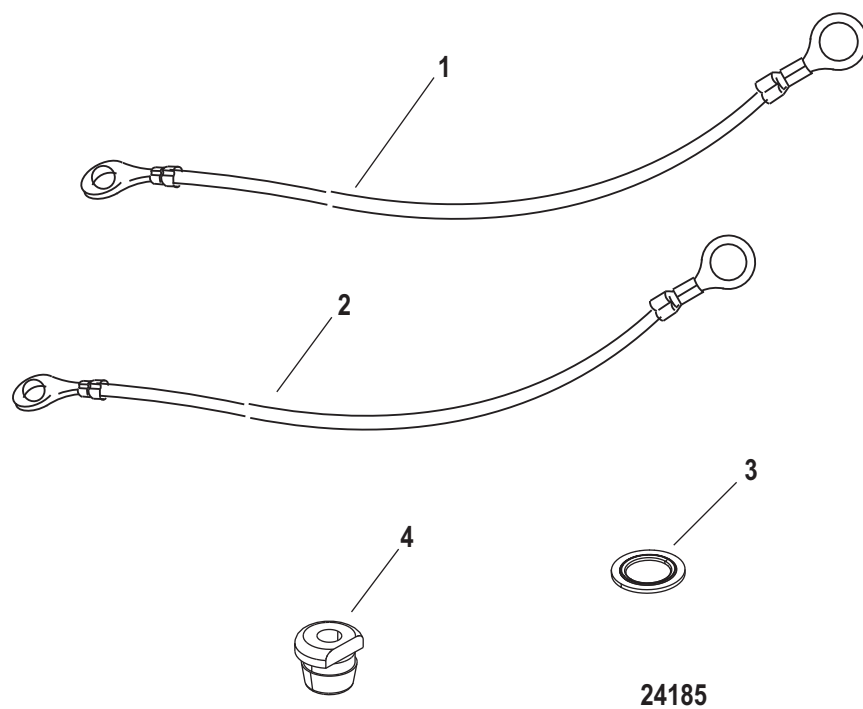


57960

Steering Helm Kit-Standard (892557A02, 892380A02, 892558A02)

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0000	892557A02	STEERING HELM KIT Standard (32 cc)		1	
-	0000	892380A02	STEERING HELM KIT Standard (40 cc)		1	
-	0000	892558A02	STEERING HELM KIT Standard (50 cc)		1	
1	0000	892557T01	HELM Standard (32 cc)		1	
1	0000	892380T01	HELM Standard (40 cc)		1	
1	0000	892558T01	HELM Standard (50 cc)		1	
2	0025	627021	O-RING (.301 x .070)		2	
3	0025	8M6001491	O-RING (.364 x .070)	Can also use part #48171	2	
4	0028	893394	KEY With Lock Tab (6.35 mm)		1	
5	0010	4008875	SCREW (M6 x 75)		4	
5	0010	4008850	SCREW (M6 x 50)		4	
6	0011	826709121	NUT (.625-18) Stainless Steel		1	
7	0000	892328T	COVER Helm		1	
8	0010	896842	SCREW (M6 x 14)		4	
9	0000	892327	PLATE Helm Backing	(892557A02)	4	
9	0000	892327	PLATE Helm Backing	(892380A02)	3	
9	0000	892327	PLATE Helm Backing	(892558A02)	2	
10	0011	401196	NUT (M6)		4	

Ground Cable Kit (899712A01)



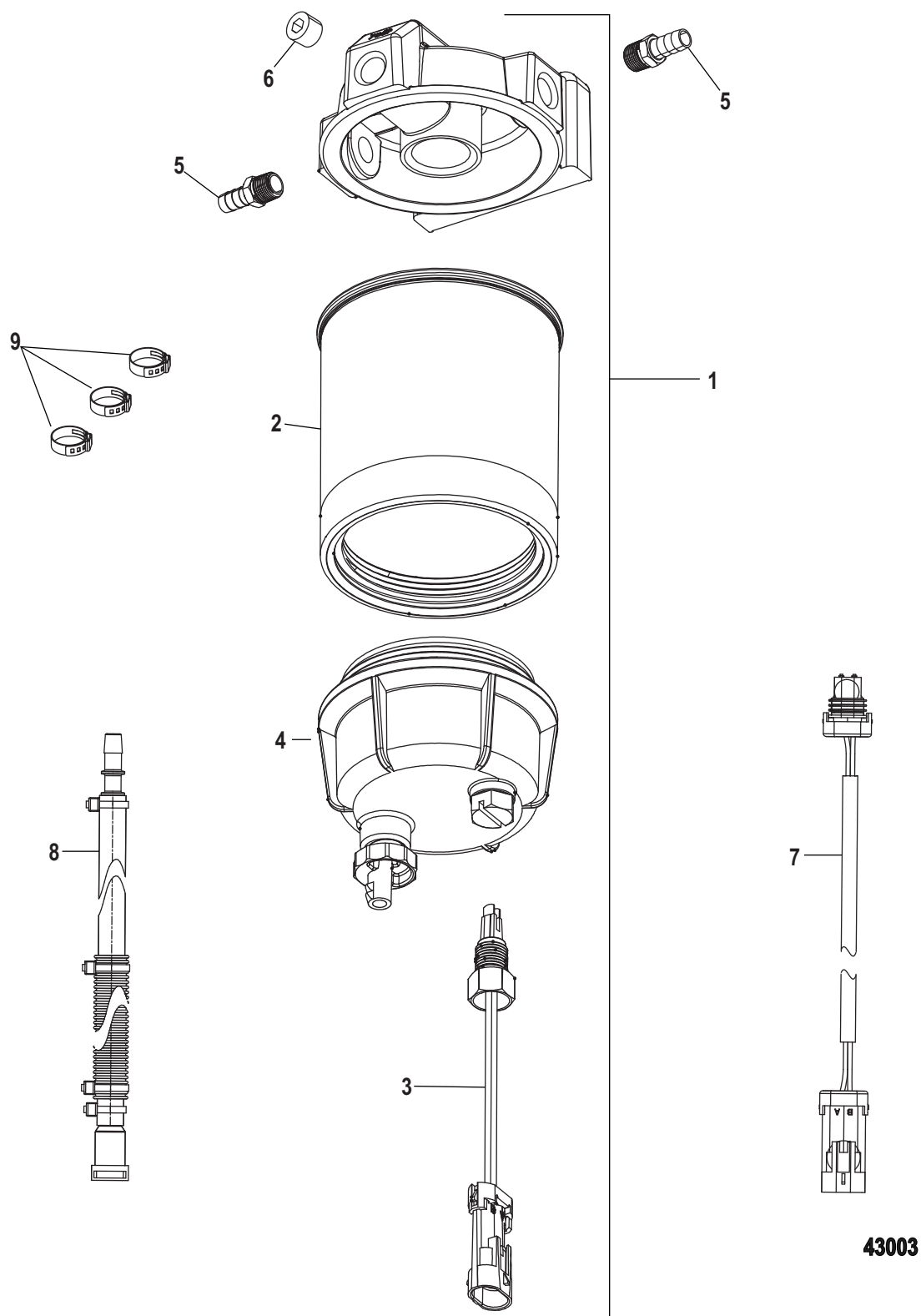
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Ground Cable Kit (899712A01)

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0000	899712A01	CABLE KIT Continuity		1	
1	0000	88238T23	CABLE ASSEMBLY		1	
2	0000	88238T24	CABLE ASSEMBLY		1	
3	0012	885112	WASHER		1	
4	0025	12602002	GROMMET		1	

Ground Cable Kit (899712A01)

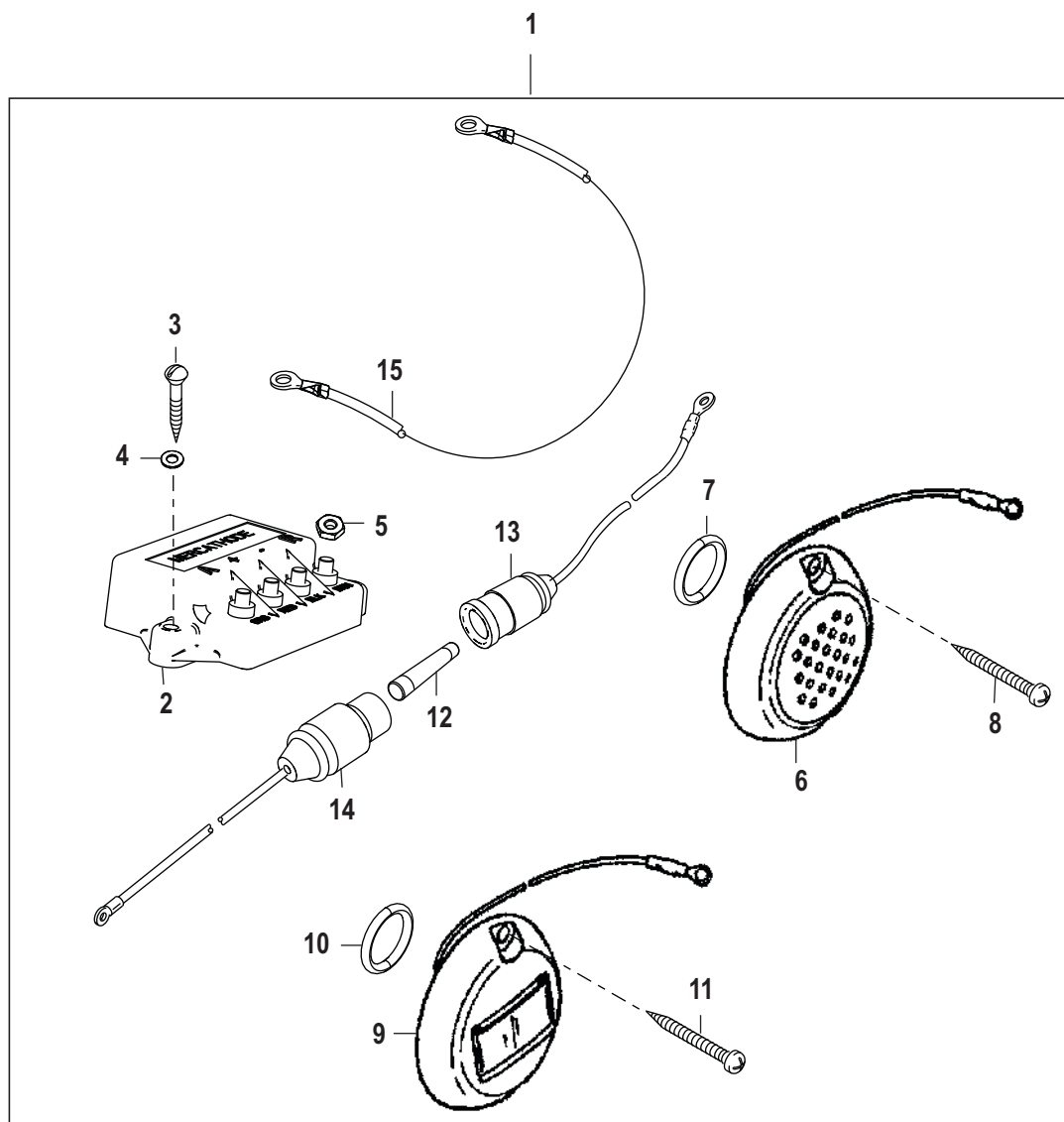
Water Separator Filter Kit 886638A01



Water Separator Filter Kit 886638A01

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0035	886638A01	WATER SEPERATOR KIT		1	
1	0000	8M0022130	SEPERATOR KIT Fuel and Water		1	
2	0035	886638	ELEMENT Fuel Filter		1	
3	0000	8M0021043	SENSOR ASSEMBLY Fuel and Water		1	
4	0000	8M0021044	BOWL		1	
5	0022	34982	CONNECTOR		2	
6	0022	73379	PLUG (.250-18)		1	
7	0084	8M0042697	HARNESS Fuel Filter Sensor Extension (144 in) Water Sensor		1	
8	0032	8M0044043	HOSE ASSEMBLY		1	
9	0054	855697	CLAMP		3	
-	0084	8M0105263	HARNESS WIF Sensor Extension - 36 Inches		1	
-	0084	8M0105264	HARNESS WIF Sensor Extension - 72 Inches		1	

Mercathode Kit

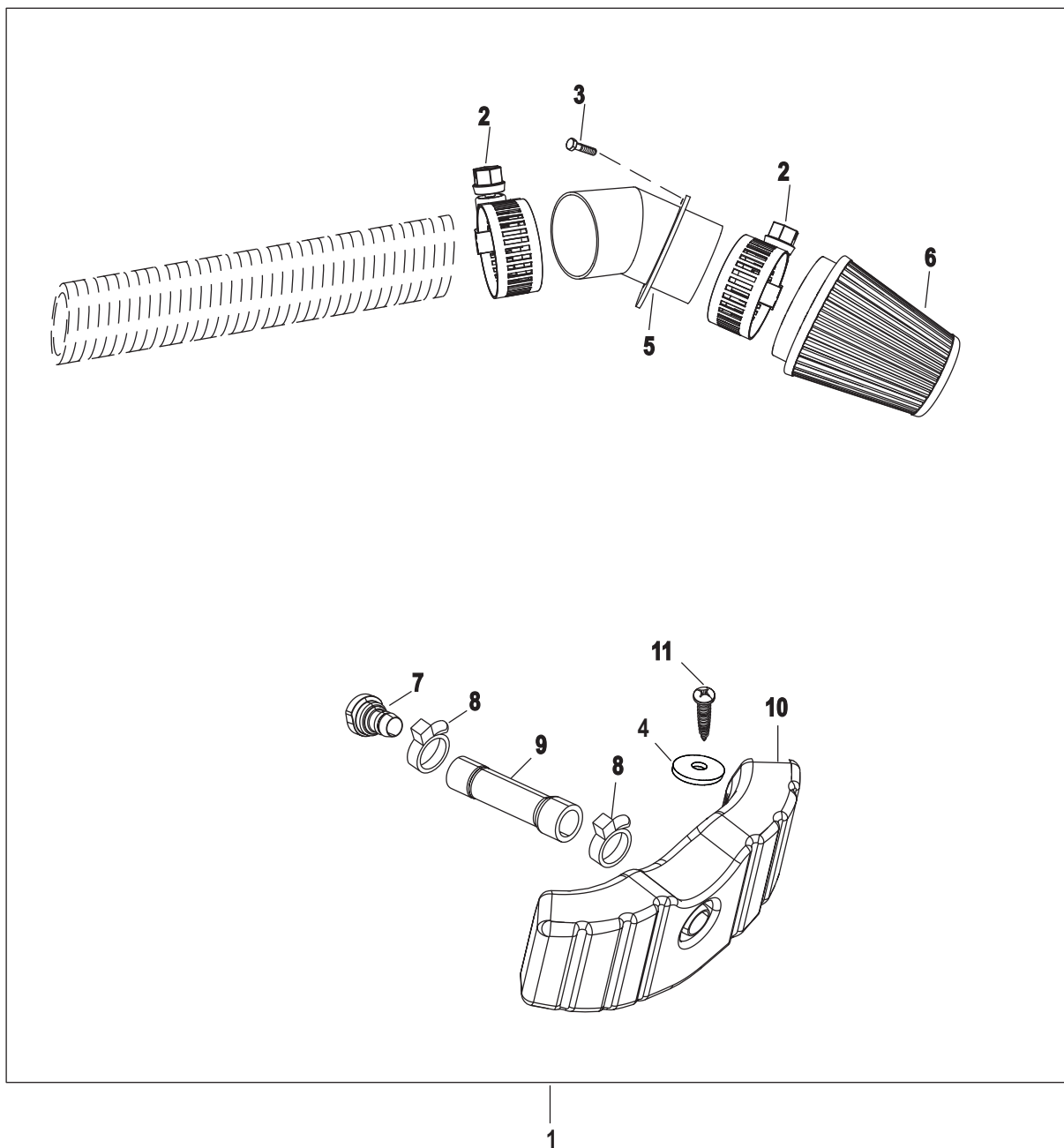


17420

Mercathode Kit

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	88334A2	MERCATHODE KIT		1	
2	0000	42600A09	MERCATHODE ASSEMBLY		1	
3	0010	22793	SCREW (#9-14 x .875)		2	
4	0012	30164	WASHER (.192 x .375 x .0312) Stainless Steel		2	
5	0011	45076	NUT (#10-32) Brass		4	
6	0000	72958A5	ELECTRODE ASSEMBLY		1	
7	0025	21836	O-RING (.796 x .139)		1	
8	0010	87698	SCREW (#10-16 x 1.250) Stainless Steel		2	
9	0097	72957A5	ANODE ASSEMBLY		1	
10	0025	21836	O-RING (.796 x .139)		1	
11	0010	87698	SCREW (#10-16 x 1.250) Stainless Steel		2	
12	0088	79091	FUSE 20 Ampere		1	
13	0084	95084A10	CABLE ASSEMBLY (5.00 Inches) Red		1	
14	0084	95084A13	CABLE ASSEMBLY (64.00 Inches)		1	
15	0084	79138A8	CABLE ASSEMBLY (72.00 Inches) Black		1	

CCT Rigging Kit

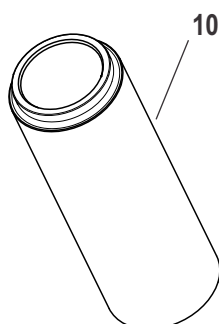
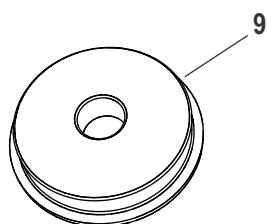
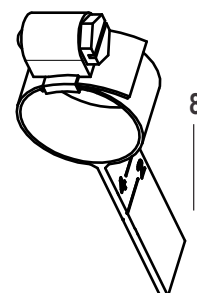
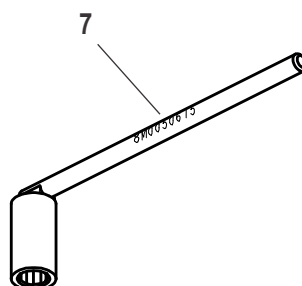
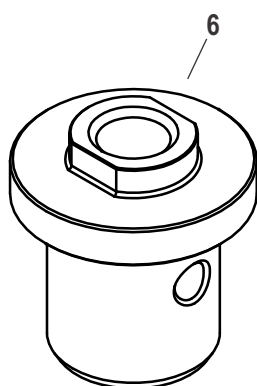
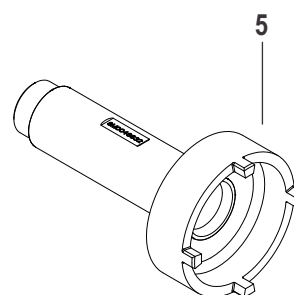
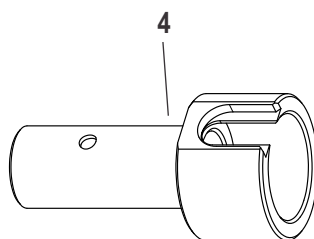
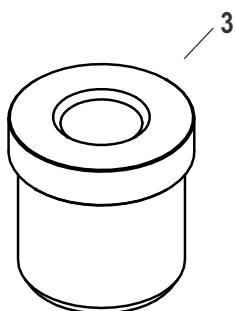
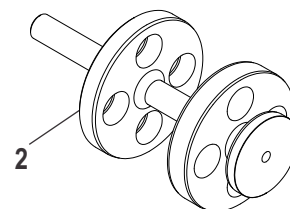
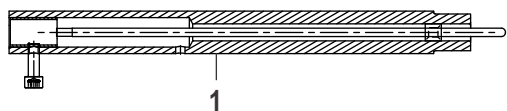


51270

CCT Rigging Kit

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	8M0070600	RIGGING KIT CCT		1	
2	0054	815504216	CLAMP Worm Gear (1.56 Diameter)		4	
3	0010	79968	SCREW (#12-11 x .750)		3	
4	0012	42118	WASHER		2	
5		NSS	NOT SOLD SEPARATE Snorkel		1	
6	0000	8M0042287	FILTER		1	
7	0022	889846	FITTING		1	
8	0054	815504272	CLAMP Worm Gear		2	
9	0032	8M0070576	HOSE Idle Relief		1	
10	0000	8M0074780	PLENUM Exhaust		1	
11	0010	884543	SCREW (#12 x 1.25)		2	

Tools



46066

Tools

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0091	805382T01	TOOL Extension-Dial Indicator		1	
2	0091	8M0046443	TOOL Pinion Gear Locating		1	
3	0091	8M0046348	TOOL Bearing Driver, Pinion Removal		1	
4	0091	8M0036288	TOOL Holder, Pinion Nut		1	
5	0091	8M0046632	TOOL Socket, Carrier Retainer Nut		1	
6	0091	8M0046360	TOOL Bearing Driver, Pinion Install		1	
7	0091	8M0050615	TOOL Holder, Shift Shaft		1	
8	0091	8M0053505	TOOL Indicator, Backlash		1	
9	0091	8M0035594	TOOL Propeller Shaft Holder		1	
10	0091	8M0052590	TOOL Driver, Upper Driveshaft Bearing		1	
-	0000	889283A01	TOOL KIT Fuel Priming		1	
-	0091	809905001	WRENCH Torque Adapter		1	
-	0091	895343T02	TOOL Flywheel Puller		1	
-	0010	895346	BOLT		1	
-	0000	889675A01	TOOL Shunt 14-Pin		1	
-	0091	822778004	TOOL Adaptor Fitting-Power Trim		1	
-	0091	896661	TOOL Fuel Filter		1	
-	0091	8M0078614	WRENCH Power Steering Cylinder End Cap Spanner		1	

Lube Chart

1	75-80 Belex Polar Gear Oil
2	Bi-Wax Anti-Corrosion Grease
4	Chemlith 2A Grease
5	Amber Jell (American Oil)
6	Dow Chemical Co. DC-4
7	Loctite 271
8	EZ Turn Sealer
9	Loctite Pipe Sealant W/Teflon
10	Loctite 277 With Primer "N"
12	Loctite 514 Gasket Eliminator
13	Loctite HVV Pipe Sealant
14	Formula 50, 2-Cycle Motor Oil
15	Resiweld #7002
16	Keystone No-Weld #1(Alternate #58)
17	Loctite 35 With Primer "N"
19	Perfect Seal Sealing Compound #4
20	Loctite 312
22	G.E. Silicone Sealer Type 108 (Alternate #81)
23	Green Soap
24	Rust Inhibitor
25	Gaco N700
26	Loctite Superbonder 495
27	Bellows Adhesive
28	Transmission Fluid
29	Loctite 515
30	Formula 50 2-Cyc. W/ 8-10% Molykote M-Gear Guard
32	Formica #100 Brushable Adhesive
33	Loctite 680
34	Bearing Compound #101
36	P80 Rubber Lubricant
37	Bi-Wax 7049
38	Bi-Wax 7017 Thinned W/Xylol 40/60
39	3M #1300 Adhesive
40	GM #987266 Perfect Seal
41	Supermil Eng. Oil #06212 Grade 2
42	Unirex N-2
44	Hi-Pressure Grease
45	N-Butyl Alcohol
46	G.E. Glyptal
47	Engine Oil Formula 4R
49	Fel Pro C-670, 25% Mix W/Formula 50D
50	Cindol 4683 High Pressure W.B.E.
51	Loctite 222
52	Perfect Seal #5MM-Blue
53	Perfect Seal #5MM-Natural
54	Mineral Oil
55	La-Co Slic-Tite
56	Loctite Superbonder 430
58	Fel-Pro C638 Thread Compound
59	Perfect Seal #5.5
60	Loctite 601
61	Titesal #T25 Medium Weight
62	PermaBond 105 Cyanacrylate Adhesive
64	Loctite Superbonder 414
66	Loctite 242
67	Loctite 290
68	Loctite 609
69	Loctite 416 Super Bond
70	Ideal Ind. 31-355 (Yellow-77)

74	Loctite 405
75	Loctite 18010 (518 Homo)
76	Dow Corning 736 High Temp RTV Sealant
77	Loctite 620
78	G.E. Sealer RTV #1473
79	25W40 4-Cycle Engine Oil
80	30W 4-Cycle Engine Oil
81	Never Seeze Lube Compound
82	Citco DF 236Gear Oil
83	732 RTV Black Sealant
84	Perma-Lok 115 Adhesive
85	Dow Corning 732 Mult Sealant (RTV)(Black/Clear)
86	Loctite 262
87	Belray 65413 Gear Oil
90	Vinyl Solution Coating
91	Chemtool Alpha 2000 Grease
92	Loctite Locquic Primer N
93	Ruse Free 302
94	Anti-Corrosion Grease
95	Chemtool Duralube Special
96	Loctite Superbonder 454 Gel
97	Loctite 18010 (518 Homo) W/Primer "N"
98	Optimoly White Paste
99	Isopropyl Alcohol
100	Sprayon Lube 00711
101	Hot Glue
102	Formula 50D TCW III
103	Formula 50D TCW III Biodegradable
104	Loctite RC 635
105	PermaBond Superbonder Plus #799
106	Hot Glue EM3022Ps Ellsworth Adhesives
107	3M #847 Adhesive
108	Loctite RC 635 W/Locquic Primer T#747
109	Loctite 271 W/Primer T#747
110	4-Cycle Oil (10W-30)
111	Torque Seal F-900
112	Loctite 326
113	Loctite Molypaste Low Friction Lubricant
114	Power Trim & Tilt System Oil
115	TCW-III Premium Plus Oil
116	RTV 587 Silicone Sealer
117	Loctite 7649 Primer
118	Loctite 4205 Instant Adhesive Gel
119	Storage Seal Rust Inhibitor
120	Corrosion Guard
121	15W-40 4-Cycle Diesel Engine Oil
122	Extended Life Antifreeze/Coolant
123	Marine Engine Coolant
124	Fuel System Treatment & Stabilizer
125	Heat Transfer Compound
126	Liquid Gasket
127	T442 Sealant
128	Loctite 5900 Ultra Black RTV Sealant
129	Loctite Gasket Remover
130	Sealer Kit, Two Part Epoxy
131	Loctite 5920 Ultra Copper Hi Temp RTV Silicone
132	Chemtool Alpha 2000 HD W/Moly
133	Chemtool CT-C30A Lubricating Grease
134	Loctite 380
135	Three Bond 1217F
136	Lubriplate SPO 255

Reference 90-88667 Chart-Lubes, Adhesives

2671

Cat.# 90-896280008

Lube Chart

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-		NOPART	NO PARTS LIST		1	

PARTS INDEX

Part No.	Description	Pg.	Ref.no	Part No.	Description	Pg.	Ref.no
10237080	OPERATION MANUAL 200-275 L6, 4-Stroke, English	2	-	10237081	OPERATION MANUAL	2	-
10237082	OPERATION MANUAL 225/250/275/300 Verado	2	-	10237090	OPERATION MANUAL 225-300 Verado	2	-
10237091	OPERATION MANUAL 225-300 Verado / 250-300 Verado Pro	2	-	10238080	INSTALLATION MANUAL L6	2	-
10238082	INSTALLATION MANUAL	2	-	10238083	INSTALLATION MANUAL 225/250/275/300 Verado	2	-
10238090	INSTALLATION MANUAL 225-350 Verado / 250-300 Verado Pro	2	-	12602002	GROMMET	80	8
12602002	GROMMET	146	4	19755T7	SPOOL ASSEMBLY	98	4
19755T7	SPOOL ASSEMBLY	102	4	19755T7	SPOOL ASSEMBLY	106	4
19755T7	SPOOL ASSEMBLY	110	4	1993720	SCREW (M6 x 20)	114	10
1993720	SCREW (M6 x 20)	116	31	1993720	SCREW (M6 x 20)	122	10
1993720	SCREW (M6 x 20)	122	32	20184	NUT (1/4-28X7/32)	142	18
21836	O-RING (.796 x .139)	76	20	21836	O-RING (.796 x .139)	150	7
21836	O-RING (.796 x .139)	150	10	22793	SCREW (#9-14 x .875)	150	3
23721	RING Retaining	98	12	23721	RING Retaining	102	12
23721	RING Retaining	106	11	23721	RING Retaining	110	11
25319	PIN (.125 x 0.75 Inches)	24	6	26953	COTTER PIN	4	10
26953	COTTER PIN	8	10	26993	LOCKWASHER (.312)	20	11
27290	RING Retaining	14	7	28421	WASHER (1.5 x 3.05 x 0.13) Stainless Steel	82	40
29245	WASHER (.281 x .500 x .060) Stainless Steel	22	17	29641	E RING	116	39
29641	E RING	124	40	30164	WASHER (.192 x .375 x .0312) Stainless Steel	14	8
30164	WASHER (.192 x .375 x .0312) Stainless Steel	150	4	30632	PIN Cross	106	18
30632	PIN Cross	110	18	30893	SPRING	98	17
30893	SPRING	102	17	30893	SPRING	106	16
30893	SPRING	110	16	34982	CONNECTOR	148	5
35921	NUT (.625-18)	94	22	36387A1	BEARING ASSEMBLY Roller/Cup	94	46
36387A1	BEARING ASSEMBLY Roller/Cup	116	23	36387A1	BEARING ASSEMBLY Roller/Cup	122	23
38657A1	SHIM ASSEMBLY	94	27	38657A1	SHIM ASSEMBLY	116	25
38657A1	SHIM ASSEMBLY	122	25	4000327	SCREW (M6 x 14)	82	23
4000333	SCREW (M6 x 40)	92	5	4000333	SCREW (M6 x 40)	114	3
4000333	SCREW (M6 x 40)	122	3	40007103	SCREW (M5 x 6)	16	23
40011107	SCREW (M5 x 16) Stainless Steel	54	16	40011126	SCREW (M6 x 13) Stainless Steel	68	16
40011126	SCREW (M6 x 13) Stainless Steel	72	18	40011126	SCREW (M6 x 13) Stainless Steel	80	9
40011128	SCREW (M6 x 20) Stainless Steel	92	17	40011128	SCREW (M6 x 20) Stainless Steel	94	34
40011146	SCREW (M8 x 13) Stainless Steel	16	13	400211	NUT (M5) Stainless Steel	20	14
400213	NUT (M8) Stainless Steel	16	10	400213	NUT (M8) Stainless Steel	20	12
4002316	WASHER (6.60 X 17.0 X 1.5SS)	10	16	4002316	WASHER (6.60 X 17.0 X 1.5SS)	10	20
4002316	WASHER (6.60 X 17.0 X 1.5SS)	12	16	4002316	WASHER (6.60 X 17.0 X 1.5SS)	12	20
4002316	WASHER (6.60 X 17.0 X 1.5SS)	68	6	4002316	WASHER (6.60 X 17.0 X 1.5SS)	72	6
4002316	WASHER (6.60 X 17.0 X 1.5SS)	142	11	4002316	WASHER (6.60 X 17.0 X 1.5SS)	142	15
4002319	WASHER	22	12	4002319	WASHER	44	5
400255	LOCKWASHER (M5)	20	13	4006731	SCREW (M6 x 16)	10	18
4006731	SCREW (M6 x 16)	10	21	4006731	SCREW (M6 x 16)	12	18
4006731	SCREW (M6 x 16)	12	21	4006731	SCREW (M6 x 16)	14	11
4006731	SCREW (M6 x 16)	68	14	4006731	SCREW (M6 x 16)	72	16
4008850	SCREW (M6 x 50)	144	5	4008875	SCREW (M6 x 75)	144	5
4010720	SCREW (M8 x 20)	82	20	401196	NUT (M6)	144	10
401366	NUT (M6) Stainless Steel	142	12	401386	NUT (M6) Stainless Steel	22	13
401386	NUT (M6) Stainless Steel	92	6	401386	NUT (M6) Stainless Steel	114	4
401386	NUT (M6) Stainless Steel	122	4	401388	NUT (M8) Stainless Steel	18	35
401388	NUT (M8) Stainless Steel	54	29	42118	WASHER	152	4
42600A09	MERCATHODE ASSEMBLY	150	2	42647A1	BEARING ASSEMBLY Roller	94	24
43026Q02	IMPELLER	114	12	43026Q02	IMPELLER	122	12
43026Q06	REPAIR KIT Water Pump Impeller	94	-	43026T2	IMPELLER	94	35
430331	GASKET	94	44	43044	PIN Dowel - Without Hole (.375 x .625)	54	5
43044	PIN Dowel - Without Hole (.375 x .625)	90	31	43044	PIN Dowel - Without Hole (.375 x .625)	92	3
43044	PIN Dowel - Without Hole (.375 x .625)	114	7	43044	PIN Dowel - Without Hole (.375 x .625)	122	7
43585	COUPLING	94	45	43585	COUPLING	116	30
43585	COUPLING	122	31	44357Q2	FLUSHING ATTACHMENT	140	-
45076	NUT (#10-32) Brass	150	5	469501	COTTER PIN	98	6
469501	COTTER PIN	102	6	469501	COTTER PIN	106	6

PARTS INDEX

Part No.	Description	Pg.	Ref.no	Part No.	Description	Pg.	Ref.no
469501	COTTER PIN	110	6	469501	COTTER PIN	126	5
469501	COTTER PIN	130	5	47397A1	SHIM SET	106	28
47397A1	SHIM SET	112	29	47968	SPRING	80	15
48939A2	BEARING Tapered Roller	94	49	48939A2	BEARING Tapered Roller	116	24
48939A2	BEARING Tapered Roller	122	24	56762	TIE STRAP (4.00 Inches)	36	11
61319	E RING	14	10	62701	O-RING	46	3
62701	O-RING	50	3	62701	O-RING Fitting Assembly	134	-
627021	O-RING (.301 x .070)	144	2	648771	DIAPHRAGM	76	24
64878	SPRING (Black)	76	22	65567	WASHER (.265 x .750 x .048) Stainless Steel	28	28
65567	WASHER (.265 x .750 x .048) Stainless Steel	32	28	65567	WASHER (.265 x .750 x .048) Stainless Steel	48	41
65567	WASHER (.265 x .750 x .048) Stainless Steel	50	42	67755003	SCREW (.500-20 x 5.500)	82	39
68292	NUT (.312-18) Battery Cable-Negative	18	40	69035	SCREW AND LOCKWASHER (.250-20 x .625) Stainless Steel	20	10
69570	SCREW (#10-16 x .750)	76	26	72397	WASHER	82	21
72957A5	ANODE ASSEMBLY	150	9	72958A5	ELECTRODE ASSEMBLY	150	6
73194	PIN Roll (.125 x 1.12)	80	13	73379	PLUG (.250-18)	148	6
76214Q5	ANODE KIT	92	9	76214Q5	ANODE KIT	114	5
76214Q5	ANODE KIT	122	5	76214T5	ANODE KIT	92	9
77674	WASHER	92	18	78945	J CLAMP	46	19
78945	J CLAMP	50	19	79023T92	FUSE ASSEMBLY 90 Ampere	142	17
79091	FUSE 20 Ampere	150	12	79138A8	CABLE ASSEMBLY (72.00 Inches) Black	150	15
79448	RETAINER	100	35	79448	RETAINER	104	35
79448	RETAINER	108	39	79953A04	PLUG ASSEMBLY (.375-16 x .250)	92	7
79968	SCREW (#12-11 x .750)	152	3	805382T01	TOOL Extension-Dial Indicator	154	1
806327	SCREW (.437-14 x 1.750)	92	10	806327	SCREW (.437-14 x 1.750)	114	6
806327	SCREW (.437-14 x 1.750)	122	6	8079923	COVER Hose Clamp End	28	8
8079923	COVER Hose Clamp End	32	8	809463A1	SOLENOID KIT	20	4
809905001	WRENCH Torque Adapter	154	-	814191	GROMMET	12	28
814653T	BEARING ASSEMBLY Needle Rollers	106	26	814653T	BEARING ASSEMBLY Needle Rollers	112	27
815480	BEARING Thrust	106	23	815480	BEARING Thrust	110	23
815504104	CLAMP Worm Gear	68	24	815504104	CLAMP Worm Gear	72	26
815504105	CLAMP Worm Gear (11-18 mm)	142	10	815504216	CLAMP Worm Gear (1.56 Diameter)	152	2
815504256	CLAMP Worm Gear	28	14	815504256	CLAMP Worm Gear	32	14
815504272	CLAMP Worm Gear	152	8	816311T	TIE STRAP (8.00 Inches)	18	28
816311T	TIE STRAP (8.00 Inches)	28	17	816311T	TIE STRAP (8.00 Inches)	32	17
816311T	TIE STRAP (8.00 Inches)	44	12	816311T	TIE STRAP (8.00 Inches)	46	15
816311T	TIE STRAP (8.00 Inches)	50	15	816311T	TIE STRAP (8.00 Inches)	68	11
8164641	SEAL Oil	92	14	8164641	SEAL Oil	116	35
8164641	SEAL Oil	122	36	817274	WASHER (.344 x 1.00 x .063) Stainless Steel	16	15
817274	WASHER (.344 x 1.00 x .063) Stainless Steel	18	38	817274	WASHER (.344 x 1.00 x .063) Stainless Steel	28	38
817274	WASHER (.344 x 1.00 x .063) Stainless Steel	32	38	817274	WASHER (.344 x 1.00 x .063) Stainless Steel	58	38
817274	WASHER (.344 x 1.00 x .063) Stainless Steel	88	12	817275A08	REPAIR KIT Water Pump-Upper	94	-
817275A09	HOUSING Water Pump-Complete	94	32	817275A1	HOUSING KIT Water Pump	114	9
817275A1	HOUSING KIT Water Pump	122	9	8172761	FACEPLATE	94	36
8172761	FACEPLATE	114	14	8172761	FACEPLATE	122	14
8172771	GASKET	94	43	8172771	GASKET	114	13
8172771	GASKET	122	13	82129114	SCREW (M6 x 14)	18	29
82129125	SCREW (M6 x 25 MM)	48	40	82129125	SCREW (M6 x 25 MM)	50	41
821526001	FILLER BLOCK	92	2	821539	PIN Trilobe	84	44
822003	BUSHING	46	37	822003	BUSHING	52	45
822417	PIN	4	14	822417	PIN	8	14
822778004	TOOL Adaptor Fitting-Power Trim	154	-	824145	SHIFT SHAFT	92	20
8245191	RETAINER	92	11	8245191	RETAINER	114	21
8245191	RETAINER	122	21	824928001	PLUG Rubber	88	24
825191A03	HOSE KIT Rigging	140	-	826134Q	ANODE	92	4
826134Q	ANODE	114	2	826134Q	ANODE	120	2
826292	NUT (M10) Brass/Nickel Plated	42	1	826365	NUT (M8)	44	6
826709121	NUT (.625-18) Stainless Steel	144	6	82671117	NUT (.500-20)	84	42
828249	GROMMET	14	5	828356	PIN Detent	98	18
828356	PIN Detent	102	18	828356	PIN Detent	106	19
828356	PIN Detent	110	19	8283582	SENSOR	54	15

PARTS INDEX

Part No.	Description	Pg.	Ref.no	Part No.	Description	Pg.	Ref.no
828547753	CONDUIT (.750 Inside Diameter x 3.00 Feet Bulk)	16	12	828991T	CLIP	22	18
830749	SEAL	92	8	830749	SEAL	100	33
830749	SEAL	104	33	830749	SEAL	108	35
830749	SEAL	112	35	830749	SEAL	128	28
830749	SEAL	132	28	830749A01	SEAL KIT Gear Housing	94	-
830749A01	SEAL KIT Gear Housing	100	-	830749A01	SEAL KIT Gear Housing	104	-
830749A01	SEAL KIT Gear Housing	108	-	830749A01	SEAL KIT Gear Housing	112	-
830756109	HOSE (57.00 Inches Bulk) Cut to 35 Inches	80	10	830757130	TUBING (.312) (70.00 Inches Bulk) Cut to 21 Inches	68	25
830757130	TUBING (.312) (70.00 Inches Bulk) Cut to 21 Inches	72	27	830796A03	CONNECTOR ASSEMBLY Weather Cap - 2 Pin Male	18	27
83296920	FUSE Mini - Yellow - 20 Ampere	16	9	833155	GROMMET	16	7
833155	GROMMET	24	7	833155	GROMMET	28	34
833155	GROMMET	32	34	833155	GROMMET	58	39
834985	GROMMET	28	2	834985	GROMMET	32	2
834985	GROMMET	46	38	834985	GROMMET	52	46
8349851	GROMMET	28	19	8349851	GROMMET	32	19
843108	WASHER (.330 x .560 x .060) Stainless Steel	16	14	845998	WASHER (.406 x 1.250 x .089)	22	6
846594	O-RING (1.239 x .070) Black	64	23	846594	O-RING (1.239 x .070) Black	76	2
846594	O-RING (1.239 x .070) Black Adaptor Plate Dump Fitting	134	-	846594	O-RING (1.239 x .070) Black Oil Pickup	134	-
847803A02	BUSHING/GASKET KIT	36	9	850181	TIE STRAP (11.750 Inches)	18	28
850181	TIE STRAP (11.750 Inches)	42	8	850181	TIE STRAP (11.750 Inches)	58	47
8502341	BUSHING	16	8	8502341	BUSHING	28	35
8502341	BUSHING	32	35	8502341	BUSHING	58	40
851889	O-RING	38	31	851889	O-RING	38	33
851889	O-RING Damper	40	33	851889	O-RING Fuel Injector	40	34
853947	CLIP	64	33	855362001	GROMMET	26	3
855364	BUSHING	26	4	855697	CLAMP	148	9
855729	MOUNT	22	5	856583A09	CABLE ASSEMBLY	22	14
856774	WASHER (.406 x .750 x .105) Stainless Steel	88	25	856954	BUSHING	28	20
856954	BUSHING	32	20	856982	WASHER (.500 x .810 x .090) Stainless Steel	88	21
856983	STUD (M12 x 52)	88	20	857009	STUD (M12 x 179)	90	30
857137	SCREW (M12 x 160)	90	29	858414A04	CABLE ASSEMBLY Brass Braided	22	15
858951A01	CLAMP KIT	10	19	858951A01	CLAMP KIT	12	19
858954	CLIP (.625)	58	46	8589781	CLIP Fuel Hose (Use where Applicable)	30	46
8589781	CLIP Fuel Hose (Use where Applicable)	34	46	859376	CLIP	28	36
859376	CLIP	32	36	85944975	TUBING (72.00 Inches Bulk) Cut to 44 Inches)	88	16
859578A1	PLUG ASSEMBLY Oil	58	26	859732	PLUG	116	42
859732	PLUG	124	43	85978571	TUBING (52.00 Inches Bulk) To Water Pressure Sensor - Cut to 21.5 Inches	44	11
85999	BUSHING	24	10	861415A1	SEAL KIT	94	33
86226	NUT (.375-16) Battery Cable-Positive	18	36	862646	FUSE Tan - 5 Ampere	18	33
863156	GRAB TAB	46	17	863156	GRAB TAB	50	17
875207	TEE Fitting	138	-	87698	SCREW (#10-16 x 1.250) Stainless Steel	150	8
87698	SCREW (#10-16 x 1.250) Stainless Steel	150	11	877613A02	CONNECTOR ASSEMBLY Weather Cap 6 Pin	18	30
877769K01	FILTER Oil (Mercury Branded)	46	24	877769K01	FILTER Oil (Mercury Branded)	50	29
877769Q01	FILTER Oil (Quicksilver Branded)	46	24	878187	SENSOR ASSEMBLY Knock	44	3
879345T34	HARNESS ASSEMBLY Trim	18	25	879885T	FILTER Fuel	68	31
879885T	FILTER Fuel	72	33	879962	CLIP	16	17
879962	CLIP	18	31	880506A12	CYLINDER BLOCK ASSEMBLY	54	1
880515	BOLT (M20 x 68)	62	20	880517	WASHER	62	21
880524	PIN Dowel (14 MM)	54	8	880524	PIN Dowel (14 MM)	56	6
8805251	SEAL Top Main Bearing	134	-	880533	SEAT Intake Valve	56	8
880535	SEAT Exhaust Valve	56	9	880536A13	CYLINDER HEAD ASSEMBLY	56	1
880536A15	CYLINDER HEAD ASSEMBLY	56	-	880537	GUIDE Intake Exhaust Valve Intake and Exhaust Valves	56	10
880542A1	RETAINER ASSEMBLY Valves	56	15	880543	KEY	56	16
880550	SPROCKET Cam Drive	58	48	880552A06	GASKET SET Powerhead	54	-
880552A06	GASKET SET Powerhead	64	-	880552A06	GASKET SET Powerhead	68	-
880552A06	GASKET SET Powerhead	72	-	880552A06	GASKET SET Powerhead	76	-
880552A06	GASKET SET Powerhead	134	-	880552A07	GASKET SET Powerhead	52	-
880557	GUIDE Moveable	54	26	880558	GUIDE Short	58	28

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880559	GUIDE Fixed	54	25	880566014	BELT Drive	22	10
880576005	ISOLATOR	28	13	880576005	ISOLATOR	32	13
880582T05	MANIFOLD ASSEMBLY Intake	38	15	880587A03	CAC ASSEMBLY	38	1
880596502	SEAL	26	14	880596503	REGULATOR With O-Rings	26	7
880596506	SEAL	26	12	880596507	SEAL	26	13
880596509	ISOLATOR	26	16	880596510	SEAL	26	17
880596511	HOSE	26	9	880596512	CLAMP	26	8
880596513	SCREW	26	6	880596514	HARNES ASSEMBLY	26	1
880596515	CLIP	26	2	880596516	PLUG	26	19
880596517	O-RING	26	20	880596524	FLOAT	26	10
880596A01	REPAIR KIT Seal	26	-	880596T06	MODULE Fuel Supply	26	-
880596T10	MODULE Fuel Supply	26	-	880596T50	COVER KIT	26	5
880596T51	HOUSING ASSEMBLY	26	18	880596T55	PUMP ASSEMBLY Fuel - High Pressure	26	11
880596T58	PUMP KIT Fuel - Lift	26	15	880597	HOSE Fuel Inlet	46	22
880608T07	MODULE ASSEMBLY Intergrated Air Fuel	38	-	880615T01	COIL ASSEMBLY	58	43
880616T07	HARNES ASSEMBLY Engine	16	19	880624003	GASKET Block to Adapter	54	24
880624003	GASKET Block to Adaptor	134	-	880626T01	TUBE ASSEMBLY Exhaust	76	5
880629	SEAL Exhaust Tube	76	7	880629	SEAL Exhaust Tube	134	-
880631001	O-RING Orange Tensioner Cap	134	-	880639T	SUMP ASSEMBLY Oil	76	8
880640500	GASKET	46	27	880640500	GASKET	46	31
880640508	THERMOSTAT	46	29	880640A05	HOUSING ASSEMBLY Intergrated Oil Module	46	25
880640A06	THERMOSTAT/GUIDE KIT	46	28	880640A09	O-RING KIT	46	32
880640T11	MODULE Intergrated Oil - Complete	46	23	880646T01	HOUSING Driveshaft, Black	88	1
880647T02	SPACER Black	90	28	880648T01	HOUSING Driveshaft, Black	90	33
880649002	LEVER Tilt Lock	80	14	880650003	SHAFT Tilt Lock	80	19
880651002	BRACKET Tilt Lock	80	17	880652T01	PEDESTAL	82	1
880653	ANODE	82	29	880654T03	HEAD Steering	82	14
8806551	BEARING (1.25 Inch)	82	15	8806561	BEARING	82	13
880658T01	POWER TRIM ASSEMBLY	82	27	880660T01	TUBE Steering	82	25
880661	SEAL	82	12	8806621	BEARING	82	11
8806641	BEARING (.625 Inch)	80	21	8806641	BEARING (.625 Inch)	84	46
880665T01	ARM Steering	82	35	880667	SEAL	82	8
880686T13	GEAR HOUSING ASSEMBLY Complete	92	-	880686T13	GEAR HOUSING ASSEMBLY Complete	98	-
880686T13	GEAR HOUSING ASSEMBLY Complete	102	-	880686T14	GEAR HOUSING ASSEMBLY Complete	92	-
880686T14	GEAR HOUSING ASSEMBLY Complete	98	-	880686T14	GEAR HOUSING ASSEMBLY Complete	102	-
880686T15	GEAR HOUSING ASSEMBLY Complete	92	-	880686T15	GEAR HOUSING ASSEMBLY Complete	106	-
880686T15	GEAR HOUSING ASSEMBLY Complete	110	-	880686T16	GEAR HOUSING ASSEMBLY Complete	92	-
880686T16	GEAR HOUSING ASSEMBLY Complete	98	-	880686T16	GEAR HOUSING ASSEMBLY Complete	102	-
880686T17	GEAR HOUSING ASSEMBLY Complete	92	-	880686T17	GEAR HOUSING ASSEMBLY Complete	106	-
880686T17	GEAR HOUSING ASSEMBLY Complete	110	-	880686T54	GEAR HOUSING ASSEMBLY Complete	92	-
880686T54	GEAR HOUSING ASSEMBLY Complete	98	-	880686T54	GEAR HOUSING ASSEMBLY Complete	102	-
880686T55	GEAR HOUSING ASSEMBLY Complete	92	-	880686T55	GEAR HOUSING ASSEMBLY Complete	98	-
880686T55	GEAR HOUSING ASSEMBLY Complete	102	-	880686T56	GEAR HOUSING ASSEMBLY Complete	92	-
880686T56	GEAR HOUSING ASSEMBLY Complete	98	-	880686T56	GEAR HOUSING ASSEMBLY Complete	102	-
880686T57	GEAR HOUSING ASSEMBLY Complete	92	-	880686T57	GEAR HOUSING ASSEMBLY Complete	106	-
880686T57	GEAR HOUSING ASSEMBLY Complete	110	-	880686T58	GEAR HOUSING ASSEMBLY Complete	92	-
880686T58	GEAR HOUSING ASSEMBLY Complete	106	-	880686T58	GEAR HOUSING ASSEMBLY Complete	110	-
880686T59	GEAR HOUSING ASSEMBLY Complete	92	-	880686T59	GEAR HOUSING ASSEMBLY Complete	106	-
880686T59	GEAR HOUSING ASSEMBLY Complete	110	-	880687T01	GEAR HOUSING ASSEMBLY Basic Used with 5/16 Inch Shift Crank	92	1
880687T01	GEAR HOUSING ASSEMBLY Basic Used With 5/16 Inch Shift Crank	98	1	880687T01	GEAR HOUSING ASSEMBLY Basic Used With 5/16 Inch Shift Crank	106	1
880695A01	GEAR ASSEMBLY Reverse	98	21	880695A01	GEAR ASSEMBLY Reverse	102	21
880696A08	CARRIER ASSEMBLY Bearing	98	24	880696A10	CARRIER ASSEMBLY Bearing	106	24
880697	KEYED WASHER	100	34	880697	KEYED WASHER	104	34
880697	KEYED WASHER	108	38	880697	KEYED WASHER	112	38
880699	THRUST RING	98	22	880699	THRUST RING	102	22
880699	THRUST RING	106	22	880699	THRUST RING	110	22
880703A1	COVER ASSEMBLY	92	13	880707A01	GEAR Reverse	98	21
880707A01	GEAR Reverse	102	21	880714T	CLUTCH	98	16
880714T	CLUTCH	102	16	880714T	CLUTCH	106	17

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Part No.	Description	Pg.	Ref.no	Part No.	Description	Pg.	Ref.no
880714T	CLUTCH	110	17	880717A01	SCREW/SEAL KIT	100	32
880717A01	SCREW/SEAL KIT .38 Inch Long	104	32	880717A01	SCREW/SEAL KIT	108	34
880717A01	SCREW/SEAL KIT .38 Inch Long	112	34	880717A01	SCREW/SEAL KIT Gearcase	140	-
880719	RING Retaining	94	37	880719	RING Retaining	114	20
880719	RING Retaining	122	20	880720A02	GEAR SET Forward/Pinion	106	21
880720A02	GEAR SET Forward/Pinion	110	21	880720A03	GEAR KIT Forward/Pinion	106	21
880720A03	GEAR KIT Forward/Pinion	110	21	880723A02	GEAR Reverse	106	8
880723A02	GEAR Reverse	110	8	880728	ADAPTER Bearing	106	27
880728	ADAPTER Bearing	112	28	880729	GASKET	92	19
880729	GASKET	116	38	880729	GASKET	124	39
88075020	SCREW (M3 x 20)	24	9	880805A1	GEAR KIT	20	3
881150Q1	FLUSH KIT Dual Water Pick Up	140	-	881180A02	RING SET Piston	62	14
881210T02	CONNECTING ROD ASSEMBLY	62	10	881866	FITTING	92	12
881866	FITTING	116	37	881866	FITTING	122	38
881879A16	SENSOR ASSEMBLY Pitot	30	43	881879A16	SENSOR ASSEMBLY Pitot	34	43
881879T26	SENSOR Pressure Water	44	13	88238A21	CABLE ASSEMBLY	68	15
88238A21	CABLE ASSEMBLY	72	17	88238T23	CABLE ASSEMBLY	82	18
88238T23	CABLE ASSEMBLY	146	1	88238T24	CABLE ASSEMBLY	82	33
88238T24	CABLE ASSEMBLY	146	2	882751A04	RELAY ASSEMBLY	16	20
883066	CLIP (.865)	30	45	883066	CLIP (.865)	34	45
88334A2	MERCATHODE KIT	140	-	88334A2	MERCATHODE KIT	150	1
884323T01	BEARING ASSEMBLY Roller	98	10	884323T01	BEARING ASSEMBLY Roller	102	10
884323T01	BEARING ASSEMBLY Roller	106	9	884323T01	BEARING ASSEMBLY Roller	110	9
884323T01	BEARING ASSEMBLY Roller	126	9	884323T01	BEARING ASSEMBLY Roller	130	9
884325T01	BEARING ASSEMBLY Roller-Tapered	98	14	884325T01	BEARING ASSEMBLY Roller-Tapered	102	14
884325T01	BEARING ASSEMBLY Roller-Tapered	106	13	884325T01	BEARING ASSEMBLY Roller-Tapered	110	13
884325T01	BEARING ASSEMBLY Roller-Tapered	126	10	884325T01	BEARING ASSEMBLY Roller-Tapered	130	10
884327A02	SHIM/BEARING ASSEMBLY	94	26	884328A01	SHIM SET	98	9
884328A01	SHIM SET	102	9	884328A01	SHIM SET	106	15
884328A01	SHIM SET	110	15	884328A01	SHIM SET	126	7
884328A01	SHIM SET	130	7	884329T	BEARING Ball	98	26
884329T	BEARING Ball	104	26	884330T01	BEARING ASSEMBLY Tapered	100	28
884330T01	BEARING ASSEMBLY Tapered	104	28	884330T01	BEARING ASSEMBLY Tapered	108	30
884330T01	BEARING ASSEMBLY Tapered	112	30	884330T01	BEARING ASSEMBLY Tapered	128	26
884330T01	BEARING ASSEMBLY Tapered	132	26	884353	BRACKET	28	16
884353	BRACKET	32	16	88439A25	CABLE ASSEMBLY Battery - Positive	18	34
88439A26	CABLE ASSEMBLY Battery - Negative	18	39	88439A50	CABLE SET Battery	140	-
884408A07	VALVE KIT Control - Electric Boost	28	30	884408A07	VALVE KIT Control - Electric Boost	32	30
884409	O-RING	54	9	884409	O-RING Block Oil Dowel	134	-
884412	NUT	88	26	884418A1	TENSIONER ASSEMBLY Oil Pump Drive	64	14
884423	O-RING	54	11	884423	O-RING Block Oil Dowel	134	-
884424	PIN Dowel (11 mm)	54	10	884441	BOLT	62	11
884446T04	PUMP ASSEMBLY Oil	64	15	884456	SPROCKET Driven	64	36
884457	CHAIN Oil Pump Drive	64	8	884458T06	DRIVESHAFT Oil Pump	64	11
884461	SEAL Oil	64	6	884461	SEAL Oil Adaptor Plate	134	-
884462	SEAL Water	64	4	884462	SEAL Water Adaptor Plate-Water	134	-
884474001	PIN Dowel (12 mm)	68	1	884474001	PIN Dowel (12 mm)	72	1
884543	SCREW (#12 x 1.25)	152	11	884545T01	VENT CANISTER ASSEMBLY	64	32
884546	GROMMET	64	26	884546	GROMMET	64	29
884546	GROMMET	64	35	884546	GROMMET	68	18
884546	GROMMET	68	21	884546	GROMMET	68	23
884546	GROMMET	72	20	884546	GROMMET	72	23
884546	GROMMET	72	25	884887T07	CRADLE ASSEMBLY Mount	80	2
884889002	PIN	84	43	885094105	SCREW (M14 x 105)	82	16
88509530	SCREW (M8 x 30)	82	5	885100	RING Retaining	82	37
88510450	SCREW	82	32	88510940	SCREW (M14)	24	17
885111	PIN Dowel (.375 x .875)	82	26	885112	WASHER	82	17
885112	WASHER	146	3	885342002	SENSOR ASSEMBLY	36	2
885348	CAP Flywheel Bolt	62	8	885349500	PULLEY	22	3
885349501	SCREW	22	4	885349T05	BELT TENSIONER	22	2
88535303S	BRACKET	22	8	885354T01	CAP, Air Dam Mercury, Black	4	2

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885355T04	TOP COWL ASSEMBLY Mariner	4	1	885355T05	TOP COWL ASSEMBLY Mercury, Black	4	1
885357T04	FRONT COWL KIT Port and Starboard, Black	10	-	885358T04	COWL ASSEMBLY Rear, Black (WITHOUT DECALS)	10	1
885360	IDLE RELIEF	10	4	885360	IDLE RELIEF	12	4
885361A01	FITTING ASSEMBLY Flush	10	17	885361A01	FITTING ASSEMBLY Flush	12	17
885363T04	CHAP ASSEMBLY X-Long/XX-Long - Port and Starboard	88	-	885365T03	CHAP ASSEMBLY Long - Port and Starboard, Black	88	-
885505	LINK Shift Shaft	24	20	885506001	SHIFT SHAFT	24	4
8855091	SCREW	24	12	885511003	WASHER	24	14
885512	COTTER PIN	24	13	885517A05	FITTING ASSEMBLY	44	15
885518A02	FITTING ASSEMBLY	46	2	885518A02	FITTING ASSEMBLY	50	2
88552512	SCREW (M6 x 12 MM) Stainless Steel	4	18	88552512	SCREW (M6 x 12 MM) Stainless Steel	8	18
88552512	SCREW (M6 x 12 MM) Stainless Steel	58	50	88552512	SCREW (M6 x 12 MM) Stainless Steel	64	24
88552512	SCREW (M6 x 12 MM) Stainless Steel	68	5	88552512	SCREW (M6 x 12 MM) Stainless Steel	68	9
88552512	SCREW (M6 x 12 MM) Stainless Steel	72	5	88552512	SCREW (M6 x 12 MM) Stainless Steel	72	9
88552516	SCREW (M6 x 16 MM) Stainless Steel	22	16	88552516	SCREW (M6 x 16 MM) Stainless Steel Fuel Rail to Manifold	40	14
88552516	SCREW (M6 x 16 MM) Stainless Steel CAC to Manifold	40	14	88552516	SCREW (M6 x 16 MM) Stainless Steel	46	4
88552516	SCREW (M6 x 16 MM) Stainless Steel	50	4	88552516	SCREW (M6 x 16 MM) Stainless Steel	60	54
88552516	SCREW (M6 x 16 MM) Stainless Steel	64	18	88552516	SCREW (M6 x 16 MM) Stainless Steel	68	28
88552516	SCREW (M6 x 16 MM) Stainless Steel	72	30	88552520	SCREW (M6 x 20 MM) Stainless Steel	28	33
88552520	SCREW (M6 x 20 MM) Stainless Steel	32	33	88552520	SCREW (M6 x 20 MM) Stainless Steel	88	14
88552520	SCREW (M6 x 20 MM) Stainless Steel	90	32	88552525	SCREW (M6 x 25 MM) Stainless Steel	28	27
88552525	SCREW (M6 x 25 MM) Stainless Steel	32	27	88552525	SCREW (M6 x 25 MM) Stainless Steel Manifold to CAC	40	15
88552525	SCREW (M6 x 25 MM) Stainless Steel	46	35	88552525	SCREW (M6 x 25 MM) Stainless Steel	52	43
88552525	SCREW (M6 x 25 MM) Stainless Steel	58	25	88552525	SCREW (M6 x 25 MM) Stainless Steel	58	35
88552525	SCREW (M6 x 25 MM) Stainless Steel	58	44	88552525	SCREW (M6 x 25 MM) Stainless Steel	76	3
88552530	SCREW (M6 x 30 MM) Stainless Steel	76	9	88552530	SCREW (M6 x 30 MM) Stainless Steel	76	15
88552535	SCREW (M6 x 35 MM) Stainless Steel	76	29	88552540	SCREW (M6 x 40 MM) Stainless Steel	58	36
88552550	SCREW (M6 x 50 MM) Stainless Steel	28	15	88552550	SCREW (M6 x 50 MM) Stainless Steel	32	15
885526120	SCREW (M8 x 120)	88	8	88552630	SCREW (M8 x 30)	88	15
88552635	SCREW (M8 x 35 MM)	18	37	88552635	SCREW (M8 x 35 MM)	28	37
88552635	SCREW (M8 x 35 MM)	32	37	88552635	SCREW (M8 x 35 MM)	54	30
88552635	SCREW (M8 x 35 MM)	58	37	88552635	SCREW (M8 x 35 MM)	76	6
88552635	SCREW (M8 x 35 MM)	88	11	88552640	SCREW (M8 x 40)	54	3
88552640	SCREW (M8 x 40)	88	10	88552650	SCREW (M8 x 50)	88	9
88552660	SCREW (M8 x 60)	58	31	88552675	SCREW (M8 x 75)	54	14
88552675	SCREW (M8 x 75)	88	7	885527105	SCREW (M10 x 105)	36	10
885527105	SCREW (M10 x 105)	46	21	885527105	SCREW (M10 x 105)	50	21
88552730	SCREW (M10 x 30)	42	11	88552745	SCREW (M10 x 45)	22	7
88552785	SCREW (M10 x 85)	22	11	88552785	SCREW (M10 x 85)	46	20
88552785	SCREW (M10 x 85)	50	20	88552835	SCREW (M12 x 35 MM)	88	23
88552845	SCREW (M12 x 45)	90	27	885541A01	TUBE ASSEMBLY Water (20.00 Inch)	76	16
885541A02	TUBE ASSEMBLY Water (25.00 Inch)	76	16	885541A03	TUBE ASSEMBLY Water (30.00 Inch)	76	16
885544002	HOSE	44	8	885544002	HOSE	44	8
885546002	SEAL	80	1	885548002	SENSOR	38	18
885560T03	BASE Electrical Box	16	1	885561T	COVER Fuse Box	16	2
885583	SEAL	16	4	885584	PIN Hinge	16	6
886638	ELEMENT Fuel Filter	148	2	886638A01	WATER SEPERATOR KIT	148	-
887623T03	PICKUP ASSEMBLY Oil	76	1	887753A01	TUBE ASSEMBLY Oil Drain	76	10
887756	HOSE Water In-Upper	68	29	887756	HOSE Water In-Upper	72	31
887930	O-RING	64	5	887930	O-RING Adaptor Plate	134	-
887936T04	COVER Flywheel	28	1	887937006	HOSE Front	28	39
887937006	HOSE Front	32	39	887938003	TUBE Rear	28	41
887938003	TUBE Rear	32	41	887939007	PLATE Boost Valve Mounting	28	31
887939007	PLATE Boost Valve Mounting	32	31	887987A1	COUPLING	76	18
888163	GROMMET	64	20	888416T04	HARNESS ASSEMBLY DTS, Clean Power, 15 Feet	18	32
888461A01	FITTING KIT	68	3	888461A01	FITTING KIT	72	3
888483	SEAL Oil	98	27	888483	SEAL Oil	100	30
888483	SEAL Oil	104	27	888483	SEAL Oil	104	30
888483	SEAL Oil	108	33	888483	SEAL Oil	112	33

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888483	SEAL Oil	128	25	888483	SEAL Oil	132	25
888491	COVER Fuse	16	3	888513A02	TUBE ASSEMBLY Oil Drain	76	10
888517	PIN	22	9	888517	PIN	28	11
888517	PIN	32	11	888517	PIN	54	21
888523001	CLIP	64	27	888523001	CLIP	68	19
888523001	CLIP	72	21	888530	PROPELLER SHAFT	98	19
888530	PROPELLER SHAFT	106	20	888535T	MOUNT Front	80	5
888538T	MOUNT Rear	80	4	888572	DRIVESHAFT	94	25
888573	DRIVESHAFT	94	25	888574	DRIVESHAFT	94	25
888590002	SENSOR Trim Position	80	22	888592005	PLUG ASSEMBLY Oil Drain	76	13
888593	SEAL Drain Plug	76	14	888593	SEAL Oil Drain Tube Plug	134	-
888819002	DRAIN Cowl	64	19	888819002	DRAIN Cowl	68	2
888819002	DRAIN Cowl	72	2	888849001	STUD (M8 x 49)	44	14
888849002	STUD	54	28	888913A01	POPPET ASSEMBLY	76	21
888930003	HOSE	46	6	888930003	HOSE	50	6
888947501	GASKET	36	5	888947502	BOLT	36	8
888947504	GASKET	36	7	888947A05	DUCT KIT Inlet	36	4
888950020	SCREW (M4 x 20 mm) (M4 x 1.75)	4	15	888951	CABLE	4	5
888951	CABLE	8	5	888952	LINKAGE ARM	4	12
888952	LINKAGE ARM	8	12	888953	SPRING	4	13
888953	SPRING	8	13	888955	LINK Latch Connecting	4	9
888955	LINK Latch Connecting	8	9	888956	LATCH Hand Lever	4	7
888956	LATCH Hand Lever	8	7	888957	O-RING	10	11
888957	O-RING	12	11	888958001	PLUG Flush Port Flush	10	14
888958001	PLUG Flush Port Flush	12	14	888959	PIN Hinge	4	6
888959	PIN Hinge	8	6	888961A01	PIN ASSEMBLY	10	2
888961A01	PIN ASSEMBLY	12	2	888971	FRONT LATCH RECEIVER	4	3
888971	FRONT LATCH RECEIVER	8	3	888974A02	SIDE LATCH ASSEMBLY	14	2
888976T01	BRACKET	14	1	888981001	HOSE Idle Exhaust	68	12
888981001	HOSE Idle Exhaust	72	14	888983T03	FLYWHEEL ASSEMBLY	62	19
888987001	SHAFT Shift (Long)	24	21	888987002	SHIFT SHAFT (X-Long)	24	21
888987003	SHIFT SHAFT (XX-Long)	24	21	888987T04	SHAFT Shift (X-Long)	24	21
888987T05	SHAFT Shift (XX-Long)	24	21	888988001	CLAMP (36.1 mm)	38	21
888988001	CLAMP (36.1 mm)	40	19	888988001	CLAMP (36.1 mm)	46	10
888988001	CLAMP (36.1 mm)	50	10	888988002	CLAMP (57.5 mm) Front Electronic Boost Control	28	40
888988002	CLAMP (57.5 mm) Front Electronic Boost Control	32	40	888988004	CLAMP (62.0 mm) Rear Electronic Boost Control	30	42
888988004	CLAMP (62.0 mm) Rear Electronic Boost Control	34	42	888988007	CLAMP (42.5 mm)	46	12
888988007	CLAMP (42.5 mm)	50	12	888988008	CLAMP (34.6 MM)	42	6
888988008	CLAMP (34.6 MM)	42	9	888988008	CLAMP (34.6 MM)	44	7
888988008	CLAMP (34.6 MM)	46	7	888988008	CLAMP (34.6 MM)	50	7
888988011	CLAMP (38.1 MM)	46	5	888988011	CLAMP (38.1 MM)	50	5
888988015	CLAMP (15.7 mm) Map Sensor to Boot	38	19	888988015	CLAMP (15.7 mm)	40	17
888988016	CLAMP (96.5 mm)	28	29	888988016	CLAMP (96.5 mm)	32	29
888988019	CLAMP (22.6 mm)	60	52	888988027	CLAMP	28	25
888988027	CLAMP	32	25	888991T04	CONTROL ASSEMBLY Throttle - Electronic	28	12
888991T04	CONTROL ASSEMBLY Throttle - Electronic	32	12	888994T03	BRACKET ASSEMBLY Front Mount	24	-
888996	SPRING	14	3	888997001	STUD	44	2
889246Q39	SPARK PLUG NGK-ILFR6GE	58	45	889283A01	TOOL KIT Fuel Priming	26	-
889283A01	TOOL KIT Fuel Priming	154	-	889514A01	SWITCH	24	8
889531	STRAP	16	5	889531	STRAP	142	7
889532	BRACKET	16	22	889539001	PAD Tilt Lock	80	18
889540A03	CLUTCH KIT	80	16	889543016	BOLT	82	31
889545	WASHER	82	19	889546	SCREW (M5 x 10)	80	20
889547	SCREW (M5 x 30)	80	23	889549	WASHER	82	30
889550	CAP Bleeder - Vinyl	82	7	889552	FITTING -6 ORB to -6 ORFS (90 Degree)	82	6
889561	GASKET Poppet	76	28	889568001	GROMMET	88	5
889591A05	HOSE ASSEMBLY Breather	58	42	889592001	HOSE	42	5
889593001	HOSE	42	3	889617001	GASKET	64	30
889617001	GASKET Adaptor Plate	134	-	889618001	GASKET Oil Sump	76	4
889618001	GASKET Oil Sump	134	-	889627	STUD	14	12
889633A04	FITTING ASSEMBLY Flushing	42	4	889656T01	SHROUD	88	6

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889675A01	TOOL Shunt 14-Pin	154	-	889694	CABLE	14	6
889706	WASHER	76	25	889727001	BELL CRANK	24	5
889745030	SCREW (M12 x 30)	80	6	889746001	CLIP	60	51
889767	PLUG (12 mm)	54	4	889767	PLUG (12 mm)	56	2
889792A01	FITTING KIT Idle Exhaust	68	7	889792A01	FITTING KIT Idle Exhaust	72	7
889823001	TETHER Flush Plug	10	12	889823001	TETHER Flush Plug	12	12
889824A01	SOUND BLANKET KIT	4	19	889824A01	SOUND BLANKET KIT Cut to fit	8	19
889828	O-RING (.924 x .103)	68	8	889828	O-RING (.924 x .103)	72	8
889831001	RETAINER	88	17	889846	FITTING	68	10
889846	FITTING	72	12	889846	FITTING	152	7
891520001	CLIP	18	41	891644A04	CRANKSHAFT ASSEMBLY	62	1
891663001	SENSOR ASSEMBLY Temperature	38	12	891663001	SENSOR ASSEMBLY Temperature	40	11
891919001	SPACER Thrust	98	23	891919001	SPACER Thrust	108	37
891936A01	SHIM SET	98	25	891936A01	SHIM SET	108	29
891953	PLUG (18 mm)	50	25	891953	PLUG (18 mm)	56	3
891966006	BRACKET Cowl	90	34	892005A01	BEARING Connecting Rod - Blue	62	12
892005A02	BEARING Connecting Rod - White	62	12	892005A03	BEARING Connecting Rod - Orange	62	12
892049	SPACER	24	3	892062T02	LATCH ASSEMBLY Front and Side	14	-
892073002	SHOULDER SCREW (M6)	88	4	892077	O-RING	44	16
892077	O-RING Block Fitting Assembly	134	-	892079	O-RING	28	32
892079	O-RING	32	32	892086035	SCREW (M10 x 35)	44	4
892112T04	CAMSHAFT Intake	56	18	892113T04	CAMSHAFT Exhaust	56	19
892117	SEAL	68	27	892117	SEAL	72	29
892117	SEAL Manifold Housing	134	-	892126A01	ADAPTER PLATE KIT	64	1
892165	NUT	64	10	892228	PIN Dowel	64	2
892228	PIN Dowel	76	12	892233	NUT (M6) Stainless Steel	10	3
892233	NUT (M6) Stainless Steel	10	15	892233	NUT (M6) Stainless Steel	10	22
892233	NUT (M6) Stainless Steel	12	3	892233	NUT (M6) Stainless Steel	12	15
892233	NUT (M6) Stainless Steel	12	22	892242T	FILTER ASSEMBLY Fuel	46	13
892242T	FILTER ASSEMBLY Fuel	50	13	892244	STRAP Cover	16	16
892309T01	BEARING Thrust - Green Crankshaft-Lower	62	3	892309T02	BEARING Thrust - Navy Blue Crankshaft-Lower	62	3
892309T03	BEARING Thrust - White Crankshaft-Lower	62	3	892309T04	BEARING Thrust - Orange Crankshaft-Lower	62	3
892315	GASKET	10	9	892315	GASKET	12	9
892317001	O-RING	38	13	892317001	O-RING	40	13
892327	PLATE Helm Backing	144	9	892327	PLATE Helm Backing	144	9
892327	PLATE Helm Backing	144	9	892328T	COVER Helm	144	7
892335001	DEFLECTOR Oil	64	17	892339T01	STARTER MOTOR ASSEMBLY	20	1
892356	CONNECTOR	46	16	892356	CONNECTOR	50	16
892380A02	STEERING HELM KIT Standard (40 cc)	136	-	892380A02	STEERING HELM KIT Standard (40 cc)	144	-
892380T01	HELM Standard (40 cc)	144	1	892383001	RESONATOR	28	24
892383001	RESONATOR	32	24	892383T06	INTAKE ASSEMBLY Air	28	18
892383T06	INTAKE ASSEMBLY Air	32	18	892384T	PLENUM Exhaust	68	13
892384T	PLENUM Exhaust Remotely Located	72	15	892403	FITTING	30	44
892403	FITTING	34	44	892404A05	DEFLECTOR ASSEMBLY Water	46	1
892404A05	DEFLECTOR ASSEMBLY Water	50	1	892417	BUSHING	24	2
892438K02	POWER STEERING HOSE KIT Power Module (2 Feet) Hydraulic, Pump to Helm	136	-	892438K03	POWER STEERING HOSE KIT Power Module (3 Feet) Hydraulic, Pump to Helm	136	-
892438K04	POWER STEERING HOSE KIT Power Module (4 Feet) Hydraulic, Pump to Helm	136	-	892438K05	POWER STEERING HOSE KIT Power Module (5 Feet) Hydraulic, Pump to Helm	136	-
892438K06	HOSE KIT Power Module (6 Feet) Hydraulic, Pump to Helm	138	-	892438K07	HOSE KIT Power Module (7 Feet) Hydraulic, Pump to Helm	138	-
892438K08	HOSE KIT Power Module (8 Feet) Hydraulic, Pump to Helm	138	-	892438K10	POWER STEERING HOSE KIT Power Module (10 Feet) Hydraulic, Pump to Helm	138	-
892438K12	POWER STEERING HOSE KIT Power Module (12 Feet) Hydraulic, Pump to Helm	138	-	892438K14	POWER STEERING HOSE KIT Power Module (14 Feet) Hydraulic, Pump to Helm	138	-
892438K16	POWER STEERING HOSE KIT Power Module (16 Feet) Hydraulic, Pump to Helm	138	-	892438K18	POWER STEERING HOSE KIT Power Module (18 Feet) Hydraulic, Pump to Helm	138	-
892438K20	POWER STEERING HOSE KIT Power Module (20 Feet) Hydraulic, Pump to Helm	138	-	892438K22	POWER STEERING HOSE KIT Power Module (22 Feet) Hydraulic, Pump to Helm	138	-
892438K24	POWER STEERING HOSE KIT Power Module (24 Feet) Hydraulic, Pump to Helm	138	-	892445	O-RING	76	17
892445	O-RING Water Tube	134	-	892446	O-RING (14 X 1.78 MM)	68	4
892446	O-RING (14 X 1.78 MM)	72	4	892446	O-RING (14 X 1.78 MM)	76	11
892446	O-RING (14 X 1.78 MM) Adaptor Plate Fitting	134	-	892454030	SCREW (M6 x 30)	58	21

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892454035	BOLT (M6 x 36)	56	7	892455065	SCREW	64	16
892456045	SCREW	54	27	892485003	CAP Pump	142	2
892486K08	CONVERSION KIT Analog	138	-	892491	WASHER	64	9
892524	FITTING	82	10	892557A02	STEERING HELM KIT Standard (32 cc)	136	-
892557A02	STEERING HELM KIT Standard (32 cc)	144	-	892557T01	HELM Standard (32 cc)	144	1
892558A02	STEERING HELM KIT Standard (50 cc)	136	-	892558A02	STEERING HELM KIT Standard (50 cc)	144	-
892558T01	HELM Standard (50 cc)	144	1	892562T01	HOUSING Manifold	68	26
892562T01	HOUSING Manifold	72	28	892565A09	DECAL SET (Generic)(Mercury)	4	-
892573001	WASHER	54	13	892584	SEAL	58	23
892585	SEAL	58	24	892595A04	GEAR SET Forward/Pinion	98	8
892595A04	GEAR SET Forward/Pinion	102	8	892595A05	GEAR SET Forward/Pinion	98	8
892595A05	GEAR SET Forward/Pinion	102	8	892596T04	COVER ASSEMBLY Cam	58	22
892801T53	OVERHAUL KIT	46	30	892805	THRUST WASHER	98	13
892805	THRUST WASHER	102	13	892805	THRUST WASHER	106	12
892805	THRUST WASHER	110	12	892805	THRUST WASHER	126	11
892805	THRUST WASHER	130	11	892809A02	GEAR ASSEMBLY Reverse	106	8
892809A02	GEAR ASSEMBLY Reverse	110	8	892818	ADAPTER	108	36
892825008	HOSE (8 Feet) Hydraulic, Helm to Pressure Tank	138	-	892825010	HOSE (10 Feet) Hydraulic, Helm to Pressure Tank	138	-
892825012	HOSE (12 Feet) Hydraulic, Helm to Pressure Tank	138	-	892825014	HOSE (14 Feet) Hydraulic, Helm to Pressure Tank	138	-
892825016	HOSE (16 Feet) Hydraulic, Helm to Pressure Tank	138	-	892825018	HOSE (18 Feet) Hydraulic, Helm to Pressure Tank	138	-
892825020	HOSE (20 Feet) Hydraulic, Helm to Pressure Tank	138	-	892825022	HOSE (22 Feet) Hydraulic, Helm to Pressure Tank	138	-
892825024	HOSE (24 Feet) Hydraulic, Helm to Pressure Tank	138	-	892825026	HOSE (26 Feet) Hydraulic, Helm to Pressure Tank	138	-
892833	CLIP	58	41	892864T04	THERMOSTAT ASSEMBLY	46	8
892864T04	THERMOSTAT ASSEMBLY	50	8	892865	HOSE Thermostat	46	11
892865	HOSE Thermostat	50	11	892870A02	DECAL SET Mariner	4	-
892940T01	ALTERNATOR	22	1	892952500	BOOT	38	20
892967	HOSE	42	7	89302	WASHER (.203 x .406 x .040)	4	11
89302	WASHER (.203 x .406 x .040)	8	11	893307A01	TUBE OUTLET ASSEMBLY	28	3
893314002	DUCT Inlet	28	26	893314002	DUCT Inlet	32	26
893317	GASKET	28	23	893317	GASKET	32	23
893318T02	FILTER Air	28	21	893318T02	FILTER Air	32	21
893338	END CAP Tensioner	58	34	893342	CLAMP	28	6
893342	CLAMP	28	9	893342	CLAMP	32	6
893342	CLAMP	32	9	893343001	SEAL Port	10	5
893343001	SEAL Port	12	5	893344001	SEAL Starboard	10	6
893344001	SEAL Starboard	12	6	893364A05	ENCLOSURE ASSEMBLY Complete-Power Steering Pump	142	4
893365A03	COVER ASSEMBLY Top/Bottom, Power Steering Pump	142	-	893365T02	ENCLOSURE ASSEMBLY Top, Power Steering Pump	142	5
893368001	GROMMET	142	8	893369	GROMMET	142	9
893380	PIN Clevis	14	9	893384001	COVER Poppet	76	27
893385001	RETAINER	76	23	893388A02	CAP Resistor - 2 Pin, 20K Ohm	44	17
893389	HOSE (65 Inside Diameter)	28	4	893390	HOSE (60 Inside Diameter)	28	5
893391	HOSE SLEEVE	28	7	893391	HOSE SLEEVE	32	7
893392001	DAMPER	54	6	893394	KEY With Lock Tab (6.35 mm)	144	4
893395A01	PLATE Flush Mount	138	-	893404	ANODE	82	24
893405T	COVER	82	34	893408A01	PIN KIT Trim	86	15
893409	RETAINER	82	3	893419	CAP KIT	86	13
893420A01	MANUAL RELEASE KIT	86	14	895019	SEAL	38	16
895019	SEAL Manifold to CAC	40	9	895020	SEAL	38	17
895020	SEAL Manifold Head	40	10	895022A01	FUEL RAIL KIT	38	23
895024	BRACKET	38	28	895025	DAMPER	38	32
895026	BRACKET	38	26	895027	BRACKET	38	37
895028A01	VALVE Schrader	38	24	895029A01	TUBE KIT Fuel Inlet	38	34
895032	STRAP	38	2	895032	STRAP	46	33
895033	FITTING	38	4	895034	FITTING	38	9
895051	SCREW (M5 x 10)	38	27	895051	SCREW (M5 x 10)	38	29
895051	SCREW (M5 x 10)	38	38	895052	SCREW (M6 x 25 MM)	38	22
895053	SCREW (M6 x 15)	38	39	895054	SCREW (M4 x 16 MM)	38	14
895054	SCREW (M4 x 16 MM)	40	12	895055	WASHER	38	35
895056	O-RING	38	25	895057	O-RING	38	36

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895099	EXTRACTOR Fuse	16	11	895247A07	POWERHEAD ASSEMBLY	44	-
895247A07	POWERHEAD ASSEMBLY	48	-	895247A07	POWERHEAD ASSEMBLY	52	-
895247A07	POWERHEAD ASSEMBLY	54	-	895247A07	POWERHEAD ASSEMBLY	60	-
895247A07	POWERHEAD ASSEMBLY	62	-	895247A07	POWERHEAD ASSEMBLY	64	-
895247A07	POWERHEAD ASSEMBLY	68	-	895247A07	POWERHEAD ASSEMBLY	72	-
895247A07	POWERHEAD ASSEMBLY	76	-	895247A07	POWERHEAD ASSEMBLY	90	-
895282A07	DECAL EPA Label Information	2	-	895282A08	DECAL EPA Label Information	2	-
895304	RING Retaining	84	45	895316	ADAPTER	10	23
895316	ADAPTER	12	23	895319	GROMMET	142	14
895320F1	BUSHING	142	16	895336	SCREW (M6 x 18)	38	3
895336	SCREW (M6 x 18)	46	26	895336	SCREW (M6 x 18)	46	34
895343T02	TOOL Flywheel Puller	154	-	895346	BOLT	154	-
895373	SPRING	4	8	895373	SPRING	8	8
895374006	GASKET Head Cylinder Head to Block	134	-	895378	SCREW (M6)	142	13
895390	TILT PIN	82	36	895770	Pin Pivot	24	15
895775A01	VALVE ASSEMBLY Fuel Line Purge	64	34	895791	O-RING	64	12
895791	O-RING Oil Pump Driveshaft	134	-	895797001	FITTING Telltale	80	11
895810050	SCREW (M8 x 50)	54	23	895810115	SCREW (M8 x 115)	54	22
895811155	SCREW (M10 x 155)	24	16	895838T01	CAP Air Dam - Mariner	4	2
895842	CLAMP	28	22	895842	CLAMP	32	22
895851	CLAMP (8.00 Inches)	80	12	895853	WASHER	82	4
895854	O-RING	82	28	895854A01	O-RING KIT	86	12
896094A01	FITTING ASSEMBLY	44	9	896120T	PLATE Deflector (Silver)	82	22
896124	SLEEVE	14	4	896156A01	TRIM CYLINDER KIT	86	1
896157A01	TRIM ROD KIT	86	2	896158A01	O-RING KIT	86	3
896159A01	PISTON KIT	86	4	896160A01	O-RING KIT	86	7
896161A02	TRIM MOTOR KIT	86	16	896162A01	TRIM NECK KIT	86	11
896163A01	PUMP KIT Trim	86	9	896164A01	TRIM FILTER KIT	86	10
896165A01	CHECK KIT Trim PO	86	6	896166A01	MANIFOLD KIT Trim	86	5
896167A01	RESERVOIR KIT	86	17	896173A01	SEAL KIT Steering Cylinder	82	9
896213	FITTING Dump	64	22	896259	HOSE	30	48
896259	HOSE	32	4	896271	HOSE	30	49
896271	HOSE	32	5	896280008	PARTS MANUAL 200/225/250/275/300 4-Stroke Verado (6 Cylinder)	2	-
896500A01	STEERING CYLINDER KIT	82	2	896522	O-RING (799 x .103)	92	15
896522	O-RING (799 x .103)	116	34	896522	O-RING (799 x .103)	122	35
896523	O-RING (2.175 x .103)	94	39	896523	O-RING (2.175 x .103)	114	19
896523	O-RING (2.175 x .103)	122	19	896524	O-RING (3.850 x .210)	100	31
896524	O-RING (3.850 x .210)	104	31	896524	O-RING (3.850 x .210)	106	25
896524	O-RING (3.850 x .210)	112	26	896531090	SCREW (M16 x 90)	80	7
896576	PLUG (10 mm)	56	5	896579T00	SERVICE MANUAL	2	-
896594	CIRCLIP	62	18	896600	SEAL Oil	108	32
896600	SEAL Oil	112	32	896620001	SWITCH Trim	10	13
896620001	SWITCH Trim	12	13	896661	TOOL Fuel Filter	154	-
896699	O-RING (1.78 mm x .08 mm)	36	3	896699	O-RING (1.78 mm x .08 mm)	44	10
896699	O-RING (1.78 mm x .08 mm)	54	18	896699	O-RING (1.78 mm x .08 mm)	58	30
896842	SCREW (M6 x 14)	144	8	896847A01	CRANK, Shifter 5/16 Pivot Pin	98	3
896847A01	CRANK, Shifter 5/16 Pivot Pin	106	3	896880	SEAL Valve	56	13
896882	RING Retaining	62	6	896883	SPACER	62	5
896895	NUT (M12)	88	22	896951	PLUG (24 mm)	54	7
896951	PLUG (24 mm)	56	4	896951	PLUG (24 mm)	64	3
897125	SEAL	10	10	897125	SEAL	12	10
897169	GROMMET	10	24	897169	GROMMET	12	24
897498T05	BEARING Main - Green	62	2	897498T06	BEARING Main - Navy Blue	62	2
897498T07	BEARING Main - White	62	2	897498T08	BEARING Main - Orange	62	2
897643A01	HOSE KIT Dampening	142	20	897674	PLUG (M10 x 1.5)	58	29
897784A01	BRACKET KIT Upper Chap	88	13	897796	CHAIN Roller Cam Drive	62	9
89790740T	PCM Propulsion Control Module	16	18	89790741T	PCM Propulsion Control Module	16	18
89790742T	PCM Propulsion Control Module	16	18	89790744T	PCM Propulsion Control Module	16	18
89790746T	PCM Propulsion Control Module	16	18	898022	DIPSTICK Oil	28	10

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898022	DIPSTICK Oil	32	10	898033	CLIP (Replaces O-Rings)	88	19
898096A03	SUPERCHARGER KIT	36	1	898463A01	TENSIONER ASSEMBLY	58	32
898499T02	PISTON ASSEMBLY	62	13	89879	O-RING (.301 x .064)	142	21
898836	O-RING Brown	58	33	898836	O-RING Brown Tensioner Cap	134	-
898907	VALVE Intake	56	11	898908	VALVE Exhaust	56	12
899324003	DECAL (Mariner 200)	6	-	899324004	DECAL (Mariner 225)	6	-
899324005	DECAL (Mariner 250)	6	-	899324006	DECAL (Mariner 275)	6	-
899712A01	CABLE KIT Continuity	140	-	899712A01	CABLE KIT Continuity	146	-
899785K04	HARNESS ASSEMBLY Accessory Power (30 Feet)	138	-	899912001	TAPPET (2.996)	56	20
899912002	TAPPET (3.021)	56	20	899912003	TAPPET (3.046)	56	20
899912004	TAPPET (3.071)	56	20	899912005	TAPPET (3.096)	56	20
899912006	TAPPET (3.118)	56	20	899912007	TAPPET (3.138)	56	20
899912008	TAPPET (3.158)	56	20	899912009	TAPPET (3.178)	56	20
899912010	TAPPET (3.198)	56	20	899912011	TAPPET (3.218)	56	20
899912012	TAPPET (3.238)	56	20	899912013	TAPPET (3.258)	56	20
899912014	TAPPET (3.278)	56	20	899912015	TAPPET (3.298)	56	20
899912016	TAPPET (3.318)	56	20	899912017	TAPPET (3.338)	56	20
899912018	TAPPET (3.358)	56	20	899912019	TAPPET (3.378)	56	20
899912020	TAPPET (3.398)	56	20	899912021	TAPPET (3.418)	56	20
899912022	TAPPET (3.438)	56	20	899912023	TAPPET (3.458)	56	20
899912024	TAPPET (3.478)	56	20	899912025	TAPPET (3.498)	56	20
899912026	TAPPET (3.518)	58	20	899912027	TAPPET (3.538)	58	20
899912028	TAPPET (3.558)	58	20	899912029	TAPPET (3.578)	58	20
899912030	TAPPET (3.598)	58	20	899912031	TAPPET (3.621)	58	20
899912032	TAPPET (3.646)	58	20	899912033	TAPPET (3.671)	58	20
899912034	TAPPET (3.696)	58	20	899912035	TAPPET (3.721)	58	20
8M0000190	O-RING (4.475 x .210)	128	24	8M0000190	O-RING (4.475 x .210)	132	24
8M0000712	SEAL	4	4	8M0001491	NUT Retainer	128	33
8M0001491	NUT Retainer	132	33	8M0005958	O-RING	46	9
8M0005958	O-RING	50	9	8M0006027	INJECTOR Fuel	38	30
8M0007131	CARRIER ASSEMBLY Oil Seal	94	38	8M0007906	BRACKET	46	36
8M0007906	BRACKET	52	44	8M0007908	BRACKET	48	39
8M0007908	BRACKET	52	47	8M0007943	FLOAT	26	10
8M0008224	HOSE Fuel to Lift Pump	46	18	8M0010146	SENSOR	54	17
8M0010146	SENSOR	54	31	8M0010183	O-RING	86	8
8M0010248	SENSOR Pressure	40	16	8M0010459	FILLER BLOCK	92	2
8M0010459	FILLER BLOCK	114	8	8M0010459	FILLER BLOCK	122	8
8M0010469	SENSOR Pressure	54	19	8M0011503	SPRING Intake and Exhaust Valve	56	14
8M0011987	SENSOR	60	53	8M0012196	HOSE Manifold Reference-Upper	42	10
8M0012198	HOSE Water In-Lower	68	20	8M0012198	HOSE Water In-Lower	72	22
8M0012199	HOSE Manifold Reference-Lower	68	17	8M0012199	HOSE Manifold Reference-Lower	72	19
8M0012200	HOSE Vent-Lower	64	25	8M0012201	HOSE Fuel-Vent	64	31
8M0012202	HOSE Hi-Pressure Filter	68	30	8M0012203	HOSE Hi-Pressure Filter To Fuel Rail	68	32
8M0012215	HOSE Fuel into Fuel Supply Module	64	28	8M0012216	HOSE Fuel Supply Module-Out	68	22
8M0020349	FILTER Fuel, Element	46	14	8M0020349	FILTER Fuel, Element	50	14
8M0020941	PIN Cross	98	20	8M0020941	PIN Cross	102	20
8M0021043	SENSOR ASSEMBLY Fuel and Water	148	3	8M0021044	BOWL	148	4
8M0021532	SCREW (M12 x 40 MM)	58	49	8M0021876	SCREW (M10 x 342)	54	12
8M0022130	SEPERATOR KIT Fuel and Water	148	1	8M0022158	STUD (M10 x 205)	44	1
8M0024564	GASKET Head	54	20	8M0024870	DECAL Mercury Verado	4	-
8M0024870	DECAL Mercury Verado	8	-	8M0024873	DECAL (Mercury 200)	6	-
8M0024874	DECAL (Mercury 225)	6	-	8M0024875	DECAL (Mercury 250)	6	-
8M0024876	DECAL (Mercury 275)	6	-	8M0024877	DECAL (Mercury 300)	6	-
8M0025654	APPLIQUE Port (Mercury)(Black)	4	16	8M0025654	APPLIQUE Port (Mercury)(Black)	8	16
8M0025676	APPLIQUE Port (Mariner)	4	16	8M0025680	APPLIQUE Starboard (Mercury)(Black)	4	17
8M0025680	APPLIQUE Starboard (Mercury)(Black)	8	17	8M0025682	APPLIQUE Starboard (Mariner)	4	17
8M0025964	DECAL (Mariner 300)	6	-	8M0025965	DECAL (Mariner Verado)	6	-
8M0026568	HARNESS ASSEMBLY Signal Driver	142	19	8M0027347	PLUG (M18 x 1.5)	64	21
8M0028507	VALVE ASSEMBLY Oil Pump	64	7	8M0032437	BEARING Flanged Journal	84	46
8M0032833	KEY	94	42	8M0032833	KEY	114	16
8M0032833	KEY	122	16	8M0032912	SEAL Top Main Bearing	62	4

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Part No.	Description	Pg.	Ref.no	Part No.	Description	Pg.	Ref.no
8M0033976	DUCT KIT Outlet	36	6	8M0034101	DECAL (Mercury 250)	6	-
8M0034103	DECAL (Mercury 300)	6	-	8M0034568	GASKET	50	39
8M0034918	COLLAR	20	6	8M0035481	TUBE ASSEMBLY Hot Air Duct	30	47
8M0035481	TUBE ASSEMBLY Hot Air Duct	32	3	8M0035594	TOOL Propeller Shaft Holder	154	9
8M0036288	TOOL Holder, Pinion Nut	154	4	8M0036819	SET SCREW (10-32)	128	35
8M0036819	SET SCREW (10-32)	132	35	8M0038563	LINE Fuel (100.00 Feet)	140	-
8M0039464	RING Retaining	40	5	8M0039464	RING Retaining	50	27
8M0039516	O-RING	40	4	8M0039516	O-RING	50	28
8M0039519	PLUG Zero Leak (M8 x 1.0)	40	2	8M0039993	FITTING	40	7
8M0040116	O-RING	40	6	8M0041014	SCREW (M6 x 18)	50	40
8M0041053	BOOT MAP Sensor	40	18	8M0041064	THERMOSTAT	50	32
8M0041080	FUEL RAIL ASSEMBLY	40	20	8M0041096	BRACKET Fuel Injector Mounting	40	28
8M0041097	BRACKET Retaining	40	22	8M0041097	BRACKET Retaining	40	25
8M0041100	SCREW (M5 x 10)	40	23	8M0041100	SCREW (M5 x 10)	40	26
8M0041100	SCREW (M5 x 10)	40	30	8M0041101	DAMPER Fuel Rail	40	31
8M0041479	MANIFOLD ASSEMBLY Intake	40	8	8M0041571	INJECTOR ASSEMBLY Fuel	40	29
8M0041759	BRACKET Mounting-Starter Motor	54	2	8M0042287	FILTER	152	6
8M0042628	HOSE Fuel to Lift Pump	46	18	8M0042628	HOSE Fuel to Lift Pump	50	18
8M0042697	HARNES Fuel Filter Sensor Extension (144 in) Water Sensor	148	7	8M0043059	DECAL Warning	84	48
8M0043276	STOP	20	7	8M0043703	DECAL M-Icon, 66 MM, Black	8	-
8M0043736	HOSE	44	8	8M0043736	HOSE	44	8
8M0043788	HOSE 31.5 Inch Fuel Inlet	46	22	8M0043789	HOSE Hi-Pressure Filter	68	30
8M0043789	HOSE Hi-Pressure Filter	72	32	8M0043790	HOSE Hi-Pressure Filter To Fuel Rail	68	32
8M0043790	HOSE Hi-Pressure Filter To Fuel Rail	72	34	8M0043793	HOSE Fuel into Fuel Supply Module	64	28
8M0043794	HOSE Fuel Supply Module-Out	68	22	8M0043794	HOSE Fuel Supply Module-Out	72	24
8M0044043	HOSE ASSEMBLY	148	8	8M0045046	NUT (M6) Stainless Steel	24	18
8M0045157	PLATE Deflector (Black)	82	22	8M0045434	TAB WASHER	128	32
8M0045434	TAB WASHER	132	32	8M0045493	PIN	126	13
8M0045493	PIN	130	13	8M0045676	BEARING Roller	116	27
8M0045676	BEARING Roller	122	27	8M0046104	SHIFT SHAFT	116	41
8M0046104	SHIFT SHAFT	124	42	8M0046215	CRANK, Shifter 1/4 Pivot Pin Used with 1/4 Inch Shift Crank	92	1
8M0046215	CRANK, Shifter 1/4 Pivot Pin	98	3	8M0046215	CRANK, Shifter 1/4 Pivot Pin (1B853028 and above)	102	3
8M0046215	CRANK, Shifter 1/4 Pivot Pin	106	3	8M0046215	CRANK, Shifter 1/4 Pivot Pin (1B853028 and above)	110	3
8M0046215	CRANK, Shifter 1/4 Pivot Pin	126	6	8M0046215	CRANK, Shifter 1/4 Pivot Pin	130	6
8M0046297	OIL SEAL CARRIER ASSEMBLY	114	17	8M0046297	OIL SEAL CARRIER ASSEMBLY	122	17
8M0046348	TOOL Bearing Driver, Pinion Removal	154	3	8M0046360	TOOL Bearing Driver, Pinion Install	154	6
8M0046443	TOOL Pinion Gear Locating	154	2	8M0046557	HOSE ASSMEBLY Fuel Inlet, 8.2 Inch	46	22
8M0046557	HOSE ASSMEBLY Fuel Inlet, 8.2 Inch	50	22	8M0046563	RETAINING RING	92	16
8M0046563	RETAINING RING	116	36	8M0046563	RETAINING RING	122	37
8M0046569	RING Thrust	128	36	8M0046569	RING Thrust	132	36
8M0046632	TOOL Socket, Carrier Retainer Nut	154	5	8M0046636	NUT	116	29
8M0046636	NUT Pinion	122	30	8M0046690	MODULE Integrated Oil, Complete	50	23
8M0046692	CAC ASSEMBLY	40	1	8M0046693	THERMOSTAT ASSEMBLY	50	30
8M0046694	HOUSING ASSEMBLY	50	38	8M0046696	ADAPTER ASSEMBLY	50	36
8M0046697	PLUG	50	34	8M0046698	END CAP ASSEMBLY	40	3
8M0046698	END CAP ASSEMBLY	50	26	8M0046727	SCREW	128	27
8M0046727	SCREW	132	27	8M0046914	HOSE KIT Hydraulic (2 Feet) Cylinder to Helm	136	-
8M0046915	HOSE KIT Hydraulic (3 Feet) Cylinder to Helm	136	-	8M0046916	HOSE KIT Hydraulic (4 Feet) Cylinder to Helm	136	-
8M0046917	HOSE KIT Hydraulic (5 Feet) Cylinder to Helm	136	-	8M0046918	HOSE KIT Hydraulic (6 Feet) Cylinder to Helm	136	-
8M0046919	HOSE KIT Hydraulic (7 Feet) Cylinder to Helm	136	-	8M0046920	HOSE KIT Hydraulic (8 Feet) Cylinder to Helm	136	-
8M0046921	HOSE KIT Hydraulic (10 Feet) Cylinder to Helm	136	-	8M0046922	HOSE KIT Hydraulic (12 Feet) Cylinder to Helm	136	-
8M0046923	HOSE KIT Hydraulic (14 Feet) Cylinder to Helm	136	-	8M0046924	HOSE KIT Hydraulic (16 Feet) Cylinder to Helm	136	-
8M0046925	HOSE KIT Hydraulic (18 Feet) Cylinder to Helm	136	-	8M0046927	HOSE KIT Hydraulic (22 Feet) Cylinder to Helm	136	-
8M0046928	HOSE KIT Hydraulic (24 Feet) Cylinder to Helm	136	-	8M0046929	HOSE KIT Hydraulic (26 Feet) Cylinder to Helm	136	-
8M0046931	HOSE KIT Hydraulic (30 Feet) Cylinder to Helm	136	-	8M0047053	VALVE KIT Shrader	40	24
8M0047054	TUBE KIT Fuel Inlet	40	21	8M0047129	COVER ASSEMBLY	92	13
8M0047129	COVER ASSEMBLY	116	33	8M0047129	COVER ASSEMBLY	122	34
8M0048051	SCREW (M6 x 30) Stainless Steel	42	2	8M0048114	SHIFT ACTUATOR	24	11

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8M0049863	GEAR HOUSING ASSEMBLY Complete, Black (Long)(1.85:1)	114	-	8M0049863	GEAR HOUSING ASSEMBLY Complete, Black (Long)(1.85:1)	126	-
8M0049864	GEAR HOUSING ASSEMBLY Complete, Black (X-Long)(1.85:1)	114	-	8M0049864	GEAR HOUSING ASSEMBLY Complete, Black (X-Long)(1.85:1)	126	-
8M0049865	GEAR HOUSING ASSEMBLY Complete, Black (CX-Long)(1.85:1)	114	-	8M0049865	GEAR HOUSING ASSEMBLY Complete, Black (X-Long)(1.85:1)	130	-
8M0049866	GEAR HOUSING ASSEMBLY Complete, Black (XX-Long)(1.85:1)	114	-	8M0049866	GEAR HOUSING ASSEMBLY Complete, Black (XX-Long)(1.85:1)	126	-
8M0049867	GEAR HOUSING ASSEMBLY Complete, Black (CXX-Long)(1.85:1)	114	-	8M0049867	GEAR HOUSING ASSEMBLY Complete, Black (XX-Long)(1.85:1)	130	-
8M0049868	GEAR HOUSING ASSEMBLY Complete, Black (C-Long)(1.85:1)	114	-	8M0049868	GEAR HOUSING ASSEMBLY Complete, Black (Long)(1.85:1)	130	-
8M0049869	GEAR HOUSING ASSEMBLY Complete (Long)(1.75:1)	114	-	8M0049869	GEAR HOUSING ASSEMBLY Complete (Long)(1.75:1)	126	-
8M0049870	GEAR HOUSING ASSEMBLY Complete (X-Long)(1.75:1)	114	-	8M0049870	GEAR HOUSING ASSEMBLY Complete (X-Long)(1.75:1)	126	-
8M0049871	GEAR HOUSING ASSEMBLY Complete (CX-Long)(1.75:1)	114	-	8M0049871	GEAR HOUSING ASSEMBLY Complete (X-Long)(1.75:1)	130	-
8M0049872	GEAR HOUSING ASSEMBLY Complete (XX-Long)(1.75:1)	114	-	8M0049872	GEAR HOUSING ASSEMBLY Complete (XX-Long)(1.75:1)	126	-
8M0049873	GEAR HOUSING ASSEMBLY Complete (CXX-Long)(1.75:1)	114	-	8M0049873	GEAR HOUSING ASSEMBLY Complete (XX-Long)(1.75:1)	130	-
8M0049874	GEAR HOUSING ASSEMBLY Complete (C-Long)(1.75:1)	114	-	8M0049874	GEAR HOUSING ASSEMBLY Complete (Long)(1.75:1)	130	-
8M0050423	WASHER .020	102	24	8M0050423	WASHER .020	110	24
8M0050423	WASHER .020	128	29	8M0050423	WASHER .020	132	29
8M0050424	WASHER .022	102	24	8M0050424	WASHER .022	110	24
8M0050424	WASHER .022	128	29	8M0050424	WASHER .022	132	29
8M0050425	WASHER .024	102	24	8M0050425	WASHER .024	110	24
8M0050425	WASHER .024	128	29	8M0050425	WASHER .024	132	29
8M0050427	WASHER .026	102	24	8M0050427	WASHER .026	110	24
8M0050427	WASHER .026	128	29	8M0050427	WASHER .026	132	29
8M0050428	WASHER .028	102	24	8M0050428	WASHER .028	110	24
8M0050428	WASHER .028	128	29	8M0050428	WASHER .028	132	29
8M0050429	WASHER .030	102	24	8M0050429	WASHER .030	110	24
8M0050429	WASHER .030	128	29	8M0050429	WASHER .030	132	29
8M0050430	WASHER .032	104	24	8M0050430	WASHER .032	110	24
8M0050430	WASHER .032	128	29	8M0050430	WASHER .032	132	29
8M0050431	WASHER .034	104	24	8M0050431	WASHER .034	110	24
8M0050431	WASHER .034	128	29	8M0050431	WASHER .034	132	29
8M0050432	WASHER .036	104	24	8M0050432	WASHER .036	112	24
8M0050432	WASHER .036	128	29	8M0050432	WASHER .036	132	29
8M0050433	WASHER .038	104	24	8M0050433	WASHER .038	112	24
8M0050433	WASHER .038	128	29	8M0050433	WASHER .038	132	29
8M0050434	WASHER .040	104	24	8M0050434	WASHER .040	112	24
8M0050434	WASHER .040	128	29	8M0050434	WASHER .040	132	29
8M0050435	WASHER .042	104	24	8M0050435	WASHER .042	112	24
8M0050435	WASHER .042	128	29	8M0050435	WASHER .042	132	29
8M0050436	WASHER .044	104	24	8M0050436	WASHER .044	112	24
8M0050436	WASHER .044	128	29	8M0050436	WASHER .044	132	29
8M0050437	WASHER .046	104	24	8M0050437	WASHER .046	112	24
8M0050437	WASHER .046	128	29	8M0050437	WASHER .046	132	29
8M0050438	WASHER .048	104	24	8M0050438	WASHER .048	112	24
8M0050438	WASHER .048	128	29	8M0050438	WASHER .048	132	29
8M0050439	WASHER .050	104	24	8M0050439	WASHER .050	112	24
8M0050439	WASHER .050	128	29	8M0050439	WASHER .050	132	29
8M0050575	SPRING	126	15	8M0050575	SPRING	130	15
8M0050602	MAGNET	116	40	8M0050602	MAGNET	124	41
8M0050615	TOOL Holder, Shift Shaft	154	7	8M0050662	RETAINING RING	128	30
8M0050662	RETAINING RING	132	30	8M0050688	WASHER	126	20
8M0050688	WASHER	130	20	8M0050692	BEARING	126	19
8M0050692	BEARING	130	19	8M0050704	BEARING Needle	128	31
8M0050704	BEARING Needle	132	31	8M0050720	GASKET	114	15
8M0050720	GASKET	122	15	8M0050726	COVER KIT	128	34
8M0050726	COVER KIT	132	34	8M0050809	GROMMET ASSEMBLY	116	32

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8M0050821	COVER KIT Flush, Standard	132	34	8M0051043	RETAINING RING	126	12
8M0051043	RETAINING RING	130	12	8M0052590	TOOL Driver, Upper Driveshaft Bearing	154	10
8M0052921	PLUG KIT Water Passage	140	-	8M0052924	SKEG	140	-
8M0053104	DRIVESHAFT	116	26	8M0053105	DRIVESHAFT	116	26
8M0053105	DRIVESHAFT	122	26	8M0053106	DRIVESHAFT	116	26
8M0053106	DRIVESHAFT	122	26	8M0053107	GEAR HOUSING ASSEMBLY Basic, Silver	114	1
8M0053107	GEAR HOUSING ASSEMBLY Basic, Silver	120	1	8M0053107	GEAR HOUSING ASSEMBLY Basic, Silver	126	1
8M0053107	GEAR HOUSING ASSEMBLY Basic, Silver	130	1	8M0053108	GEAR HOUSING ASSEMBLY Basic, Black	114	1
8M0053108	GEAR HOUSING ASSEMBLY Basic, Black	120	1	8M0053108	GEAR HOUSING ASSEMBLY Basic, Black	126	1
8M0053108	GEAR HOUSING ASSEMBLY Basic, Black	130	1	8M0053110	SHIM SET	94	48
8M0053110	SHIM SET	116	22	8M0053110	SHIM SET	122	22
8M0053111	PROPELLER SHAFT 1.25 Inch (1B921719 and below)	126	16	8M0053111	PROPELLER SHAFT 1.25 Inch	130	16
8M0053112	PROPELLER SHAFT 1 Inch (1B921719 and below)	126	16	8M0053112	PROPELLER SHAFT 1 Inch	130	16
8M0053113	CLUTCH	126	14	8M0053113	CLUTCH	130	14
8M0053114	SPOOL ASSEMBLY	126	2	8M0053114	SPOOL ASSEMBLY	130	2
8M0053115	CARRIER ASSEMBLY	128	23	8M0053115	CARRIER ASSEMBLY	132	23
8M0053116	SHIM SET	128	21	8M0053116	SHIM SET	132	21
8M0053117	GEAR SET 12/21(1.75:1) Forward and Pinion	116	28	8M0053117	GEAR SET 12/21(1.75:1) Forward	126	8
8M0053118	GEAR SET 13/24 (1.85:1) Forward and Pinion	116	28	8M0053118	GEAR SET 13/24 (1.85:1) Forward	126	8
8M0053119	GEAR SET 13/24 (1.85:1) Forward and Pinion	116	28	8M0053119	GEAR SET 13/24 (1.85:1) Forward and Pinion	122	28
8M0053119	GEAR SET 13/24 (1.85:1) Forward	130	18	8M0053120	GEAR SET 12/21 (1.75:1) Forward and Pinion	116	28
8M0053120	GEAR SET 12/21 (1.75:1) Forward and Pinion	122	28	8M0053120	GEAR SET 12/21 (1.75:1) Forward	130	18
8M0053121	GEAR KIT Reverse	130	8	8M0053122	GEAR KIT Reverse	130	8
8M0053123	GEAR KIT Reverse	126	18	8M0053124	GEAR KIT Reverse	126	18
8M0053183	ADAPTER	112	36	8M0053183	ADAPTER	128	22
8M0053183	ADAPTER	132	22	8M0053505	TOOL Indicator, Backlash	154	8
8M0053763	MODULE ASSEMBLY Integrated Air Fuel	40	-	8M0056631	GEAR HOUSING ASSEMBLY Basic Used With 1/4 Inch Shift Crank	98	1
8M0056631	GEAR HOUSING ASSEMBLY Basic Used With 1/4 Inch Shift Crank (1B853028 and above)	102	1	8M0056631	GEAR HOUSING ASSEMBLY Basic Used With 1/4 Inch Shift Crank	106	1
8M0056631	GEAR HOUSING ASSEMBLY Basic Used with 1/4 inch Shift Crank (1B853028 and above)	110	1	8M0057717	IMPELLER REPAIR KIT	114	-
8M0057717	IMPELLER REPAIR KIT	122	-	8M0062703	WASHER Pinon nut	122	29
8M0064306	SPACER	102	23	8M0064306	SPACER	112	37
8M0064306	SPACER	126	17	8M0064306	SPACER	130	17
8M0064952	ADAPTER Rigging	8	21	8M0065064	SEAL KIT Gearcase	116	-
8M0065064	SEAL KIT Gearcase	124	-	8M0065072	WATER PUMP REPAIR KIT Upper	116	-
8M0065072	WATER PUMP REPAIR KIT Upper	124	-	8M0065258	BRUSH SET	20	5
8M0068924	HOSE 4 Inch	8	22	8M0069774	PROPELLER SHAFT	102	19
8M0069774	PROPELLER SHAFT	110	20	8M0070576	HOSE Idle Relief	152	9
8M0070600	RIGGING KIT CCT	152	1	8M0070751	INSTALLATION MANUAL CCT	2	-
8M0071814	COVER Flywheel	32	1	8M0072385	GASKET	8	20
8M0073657	PROPELLER SHAFT 1 Inch (1B921720 and above)	126	16	8M0073657	PROPELLER SHAFT 1 Inch	130	16
8M0073667	PROPELLER SHAFT 1.25 Inch (1B9217120 and above)	126	16	8M0073667	PROPELLER SHAFT 1.25 Inch	130	16
8M0074311	FRONT COWL	12	7	8M0074520	TOP COWL ASSEMBLY CCT	8	1
8M0074533	FITTING 7/8 Quick disconnect	72	11	8M0074780	PLENUM Exhaust	152	10
8M0074946	HOSE Idle Relief	72	10	8M0075217	DECAL Joystick Piloting	10	-
8M0075364	TOP COWL ASSEMBLY Mercury, Black, Without decals	4	1	8M0075366	TOP COWL ASSEMBLY Mariner, Without decals	4	1
8M0075876	ENGINE FLUSH ADAPTER KIT	140	-	8M0076286	SERVICE MANUAL Outboard Joystick Piloting	2	-
8M0076745	SHIM SET	102	24	8M0076745	SHIM SET	110	24
8M0076745	SHIM SET	128	29	8M0076745	SHIM SET	132	29
8M0077071	SCREW/SEAL KIT .75 Inch Long	104	32	8M0077071	SCREW/SEAL KIT .75 Inch Long	112	34
8M0078246	GEAR HOUSING ASSEMBLY Complete, Black (Standard Long)(1.85:1)	120	-	8M0078247	GEAR HOUSING ASSEMBLY Complete, Black (Standard X-Long)(1.85:1)	120	-
8M0078248	GEAR HOUSING ASSEMBLY Complete, Black (Counter Rotation X-Long)(1.85:1)	120	-	8M0078249	GEAR HOUSING ASSEMBLY Complete, Black (Standard XX-Long)(1.85:1)	120	-
8M0078250	GEAR HOUSING ASSEMBLY Complete, Black (Counter Rotation XX-Long)(1.85:1)	120	-	8M0078251	GEAR HOUSING ASSEMBLY Complete, Black (Counter Rotation-Long)(1.85:1)	120	-
8M0078252	GEAR HOUSING ASSEMBLY Complete (Standard Long)(1.75:1)	120	-	8M0078253	GEAR HOUSING ASSEMBLY Complete (Standard X-Long)(1.75:1)	120	-

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Part No.	Description	Pg.	Ref.no	Part No.	Description	Pg.	Ref.no
8M0078254	GEAR HOUSING ASSEMBLY Complete (Counter Rotation X-Long)(1.75:1)	120	-	8M0078255	GEAR HOUSING ASSEMBLY Complete (Standard XX-Long)(1.75:1)	120	-
8M0078256	GEAR HOUSING ASSEMBLY Complete (Counter Rotation XX-Long)(1.75:1)	120	-	8M0078257	GEAR HOUSING ASSEMBLY Complete (Counter Rotation-Long)(1.75:1)	120	-
8M0078258	GEAR SET 12/21(1.75:1) Forward and Pinion	122	28	8M0078259	GEAR SET 13/24(1.85:1) Forward and Pinion	122	28
8M0078614	WRENCH Power Steering Cylinder End Cap Spanner	154	-	8M0078858	WATER PUMP REPAIR KIT Complete	116	-
8M0078858	WATER PUMP REPAIR KIT Complete	124	-	8M0079968	PUMP DRAIN KIT Upgrade kit	140	-
8M0080199	PUMP KIT Power Steering (4 Feet)	136	-	8M0080200	PUMP KIT Power Steering (12 Feet)	136	-
8M0080200	PUMP KIT Power Steering (12 Feet)	142	-	8M0080201	PUMP KIT Power Steering (24 Feet)	136	-
8M0080201	PUMP KIT Power Steering (24 Feet)	142	-	8M0080707	ENCLOSURE ASSEMBLY Bottom-Power Steering Pump	142	6
8M0080961	TUBE ASSEMBLY Exhaust	76	5	8M0081623	OPERATION MANUAL Joystick Piloting	2	-
8M0082643	HARNESS ASSEMBLY Engine	16	19	8M0082861	PCM Propulsion Control Module	16	18
8M0082862	PCM Propulsion Control Module	16	18	8M0082863	PCM Propulsion Control Module	16	18
8M0082866	PCM Propulsion Control Module	16	18	8M0082868	PCM Propulsion Control Module	16	18
8M0083392	CARRIER ASSEMBLY Bearing	104	25	8M0084831	PROPULSION CONTROL MODULE 300	16	18
8M0084832	PROPULSION CONTROL MODULE 250	16	18	8M0086846	CARRIER ASSEMBLY Bearing	112	25
8M0088807	APPLIQUE Port, Cold Fusion	4	16	8M0088808	APPLIQUE Port, Warm Fusion	4	16
8M0088809	APPLIQUE Starboard, Cold Fusion	4	17	8M0088810	APPLIQUE Starboard, Warm Fusion	4	17
8M0088927	HARNESS ASSEMBLY Fuse	18	26	8M0089983	GEAR HOUSING ASSEMBLY Complete, Silver (Standard Long)(1.85:1)	120	-
8M0089983	GEAR HOUSING ASSEMBLY Complete, Silver (Long)(1.85:1)	126	-	8M0089984	GEAR HOUSING ASSEMBLY Complete, Silver (Counter Rotation-Long)(1.85:1)	120	-
8M0089984	GEAR HOUSING ASSEMBLY Complete, Silver (Long)(1.85:1)	130	-	8M0089985	GEAR HOUSING ASSEMBLY Complete, Silver (Standard X-Long)(1.85:1)	120	-
8M0089985	GEAR HOUSING ASSEMBLY Complete, Silver (X-Long)(1.85:1)	126	-	8M0089986	GEAR HOUSING ASSEMBLY Complete, Silver (Counter Rotation X-Long)(1.85:1)	120	-
8M0089986	GEAR HOUSING ASSEMBLY Complete, Silver (X-Long)(1.85:1)	130	-	8M0089987	GEAR HOUSING ASSEMBLY Complete, Silver (Standard XX-Long)(1.85:1)	120	-
8M0089987	GEAR HOUSING ASSEMBLY Complete, Silver (XX-Long)(1.85:1)	126	-	8M0089988	GEAR HOUSING ASSEMBLY Complete, Silver (Counter Rotation XX-Long)(1.85:1)	120	-
8M0089988	GEAR HOUSING ASSEMBLY Complete, Silver (XX-Long)(1.85:1)	130	-	8M0090472	TOP COWL ASSEMBLY Mercury, Cool White	4	1
8M0090473	TOP COWL ASSEMBLY Mercury, Warm White	4	1	8M0090474	CAP, Air Dam Cold Fusion	4	2
8M0090475	CAP, Air Dam Warm Fusion	4	2	8M0090476	COWL ASSEMBLY Rear, Cool White	10	1
8M0090477	COWL ASSEMBLY Rear, Warm White	10	1	8M0090479	FRONT COWL KIT Port and Starboard, Cool White	10	-
8M0090480	FRONT COWL KIT Port and Starboard, Warm White	10	-	8M0090481	CHAP ASSEMBLY Long - Port and Starboard, Cold Fusion	88	-
8M0090482	CHAP ASSEMBLY Long - Port and Starboard, Warm Fusion	88	-	8M0090483	CHAP ASSEMBLY X-Long/XX-Long - Port and Starboard, Cold Fusion	88	-
8M0090484	CHAP ASSEMBLY X-Long/XX-Long - Port and Starboard, Warm Fusion	88	-	8M0091493	DECAL SET (Generic)(Mercury)	4	-
8M0091694	HOUSING Driveshaft, Silver Tipped	88	1	8M0091695	HOUSING Driveshaft, Silver Tipped	90	33
8M0092408	MODULE ASSEMBLY Integrated Air Fuel	40	-	8M0100196	SPACER Driveshaft Housing X-Long Silver	90	28
8M0100221	TOP COWL ASSEMBLY Cold Fusion, Non-Decaled	4	1	8M0100222	TOP COWL ASSEMBLY Warm Fusion, Non-Decaled	4	1
8M0103304	SHAFT Drive, XX-Long	122	26	8M0105263	HARNESS WIF Sensor Extension - 36 Inches	148	-
8M0105264	HARNESS WIF Sensor Extension - 72 Inches	148	-	8M0132737	O-RING KIT	40	-
8M0162888	POWERHEAD ASSEMBLY Reman Dressed	44	-	8M0162888	POWERHEAD ASSEMBLY Reman Dressed	52	-
8M0162888	POWERHEAD ASSEMBLY Reman Dressed	54	-	8M0162888	POWERHEAD ASSEMBLY Reman Dressed	60	-
8M0162888	POWERHEAD ASSEMBLY Reman Dressed	62	-	8M0162888	POWERHEAD ASSEMBLY Reman Dressed	64	-
8M0162888	POWERHEAD ASSEMBLY Reman Dressed	68	-	8M0162888	POWERHEAD ASSEMBLY Reman Dressed	72	-
8M0162888	POWERHEAD ASSEMBLY Reman Dressed	76	-	8M0162888	POWERHEAD ASSEMBLY Reman Dressed	90	-
8M2011027	RETAINER	112	39	8M2014338	SEAL Face	114	11
8M2014338	SEAL Face	122	11	8M4501634	SOUND BLANKET KIT Component of 885358T04	10	25
8M4501634	SOUND BLANKET KIT Component of 885358T04	12	25	8M6000959	SEAL	58	24
8M6001459	CLAMP (45.5)	12	26	8M6001460	PLUG	12	27
8M6001491	O-RING (.364 x .070)	144	3	8M6001924	CLAMP	72	13
90196	O-RING (.921 x .139)	58	27	90196	O-RING (.921 x .139)	76	19
90196	O-RING (.921 x .139) Oil Plug Assembly	134	-	91800	KEY Woodruff	62	7
92721	WASHER	94	23	93388A1	CABLE ASSEMBLY (6.00 Inches) Black	20	9
93388A17	CABLE ASSEMBLY (8.50 Inches)	16	24	95084A10	CABLE ASSEMBLY (5.00 Inches) Red	150	13
95084A13	CABLE ASSEMBLY (64.00 Inches)	150	14	95925	PLUG	84	47
97896	BUSHING	24	19	NOPART	NO PARTS LIST	156	-
NSS	NOT SOLD SEPARATE DECAL, EPA (2009 & Up)	2	-	NSS	NOT SOLD SEPARATE Air Dam Cap	8	2
NSS	NOT SOLD SEPARATE Seal	8	4	NSS	NOT SOLD SEPARATE (#8-15 x 1.25)	8	15

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Part No.	Description	Pg.	Ref.no	Part No.	Description	Pg.	Ref.no
NSS	NOT SOLD SEPARATE Generic Decal Set	8	-	NSS	NOT SOLD SEPARATE FRONT COWL, Port, Order Front Cowl	10	7
NSS	NOT SOLD SEPARATE FRONT COWL, Stbd, Order Front Cowl	10	8	NSS	NOT SOLD SEPARATE Order Top Cowl Assy	12	1
NSS	NOT SOLD SEPARATE Order 8M0074311 Assy	12	8	NSS	NOT SOLD SEPARATE Electrical Box-Complete	16	-
NSS	NOT SOLD SEPARATE Electrical Box	16	-	NSS	NOT SOLD SEPARATE Relay Bracket Assembly	16	-
NSS	NOT SOLD SEPARATE Decal-Trim Relay	16	21	NSS	NOT SOLD SEPARATE Starter Motor Assembly	20	-
NSS	NOT SOLD SEPARATE Screws	20	2	NSS	NOT SOLD SEPARATE Decal-Waring-High Voltage	20	8
NSS	NOT SOLD SEPARATE Bracket	24	1	NSS	NOT SOLD SEPARATE O-Ring (Part of 895031 Kit)	38	5
NSS	NOT SOLD SEPARATE Stack Assembly	38	6	NSS	NOT SOLD SEPARATE Seal	38	7
NSS	NOT SOLD SEPARATE O-Ring (Part of 895031 Kit)	38	8	NSS	NOT SOLD SEPARATE O-Ring (Part of 895031 Kit)	38	10
NSS	NOT SOLD SEPARATE Plate	38	11	NSS	NOT SOLD SEPARATE FUEL RAIL	40	27
NSS	NOT SOLD SEPARATE O-RING, Shrader Valve	40	32	NSS	NOT SOLD SEPARATE O-RING, Tube	40	35
NSS	NOT SOLD SEPARATE Hose Assembly	42	-	NSS	NOT SOLD SEPARATE OIL COOLER HOUSING	50	24
NSS	NOT SOLD SEPARATE Thermostat Stop	50	31	NSS	NOT SOLD SEPARATE SPRING	50	33
NSS	NOT SOLD SEPARATE O-RING	50	35	NSS	NOT SOLD SEPARATE O-RING	50	37
NSS	NOT SOLD SEPARATE CAP	56	17	NSS	NOT SOLD SEPARATE Piston Ring-Oil	62	15
NSS	NOT SOLD SEPARATE Piston Ring-2nd	62	16	NSS	NOT SOLD SEPARATE Piston Pin	62	17
NSS	NOT SOLD SEPARATE Seal	80	3	NSS	NOT SOLD SEPARATE Transom Assembly	82	-
NSS	NOT SOLD SEPARATE Decal-Serial Overlamine	82	38	NSS	NOT SOLD SEPARATE CHAP, Lower-Port	88	2
NSS	NOT SOLD SEPARATE CHAP, Lower-Port	88	2	NSS	NOT SOLD SEPARATE CHAP, Lower-Stbd	88	3
NSS	NOT SOLD SEPARATE CHAP, Lower-Stbd	88	3	NSS	NOT SOLD SEPARATE Decal-Oil Drain	88	18
NSS	NOT SOLD SEPARATE Pinion Gear 13 Teeth	94	21	NSS	NOT SOLD SEPARATE Roller Bearing Assembly	94	28
NSS	NOT SOLD SEPARATE Cup	94	29	NSS	NOT SOLD SEPARATE Cup	94	30
NSS	NOT SOLD SEPARATE Roller Bearing Assembly	94	31	NSS	NOT SOLD SEPARATE Oil Seal	94	40
NSS	NOT SOLD SEPARATE Oil Seal	94	41	NSS	NOT SOLD SEPARATE Roller Bearing	94	47
NSS	NOT SOLD SEPARATE CUP	94	50	NSS	NOT SOLD SEPARATE Plug	98	2
NSS	NOT SOLD SEPARATE Spool	98	5	NSS	NOT SOLD SEPARATE Sleeve Adjusting	98	7
NSS	NOT SOLD SEPARATE Cup	98	11	NSS	NOT SOLD SEPARATE Cup	98	15
NSS	NOT SOLD SEPARATE Cup	100	29	NSS	NOT SOLD SEPARATE Plug	102	2
NSS	NOT SOLD SEPARATE Spool	102	5	NSS	NOT SOLD SEPARATE Sleeve Adjusting	102	7
NSS	NOT SOLD SEPARATE Cup	102	11	NSS	NOT SOLD SEPARATE Cup	102	15
NSS	NOT SOLD SEPARATE Cup	104	29	NSS	NOT SOLD SEPARATE Plug	106	2
NSS	NOT SOLD SEPARATE Spool	106	5	NSS	NOT SOLD SEPARATE Sleeve Adjusting	106	7
NSS	NOT SOLD SEPARATE Cup	106	10	NSS	NOT SOLD SEPARATE Cup	106	14
NSS	NOT SOLD SEPARATE Cup	108	31	NSS	NOT SOLD SEPARATE Decal-Counter Rotation	108	40
NSS	NOT SOLD SEPARATE Plug	110	2	NSS	NOT SOLD SEPARATE Spool	110	5
NSS	NOT SOLD SEPARATE Sleeve Adjusting	110	7	NSS	NOT SOLD SEPARATE Cup	110	10
NSS	NOT SOLD SEPARATE Cup	110	14	NSS	NOT SOLD SEPARATE Cup	112	31
NSS	NOT SOLD SEPARATE Decal-Counter Rotation	112	40	NSS	NOT SOLD SEPARATE SEAL	114	18
NSS	NOT SOLD SEPARATE SEAL	122	18	NSS	NOT SOLD SEPARATE SPOOL	126	3
NSS	NOT SOLD SEPARATE SLEEVE	126	4	NSS	NOT SOLD SEPARATE SPOOL	130	3
NSS	NOT SOLD SEPARATE SLEEVE	130	4	NSS	NOT SOLD SEPARATE PUMP	142	1
NSS	NOT SOLD SEPARATE DECAL, Fluid Type	142	3	NSS	NOT SOLD SEPARATE Snorkel	152	5