

Parts Manual

Cat.# 90-8M0103727

Revised 09-16-2020

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Service/Support Material

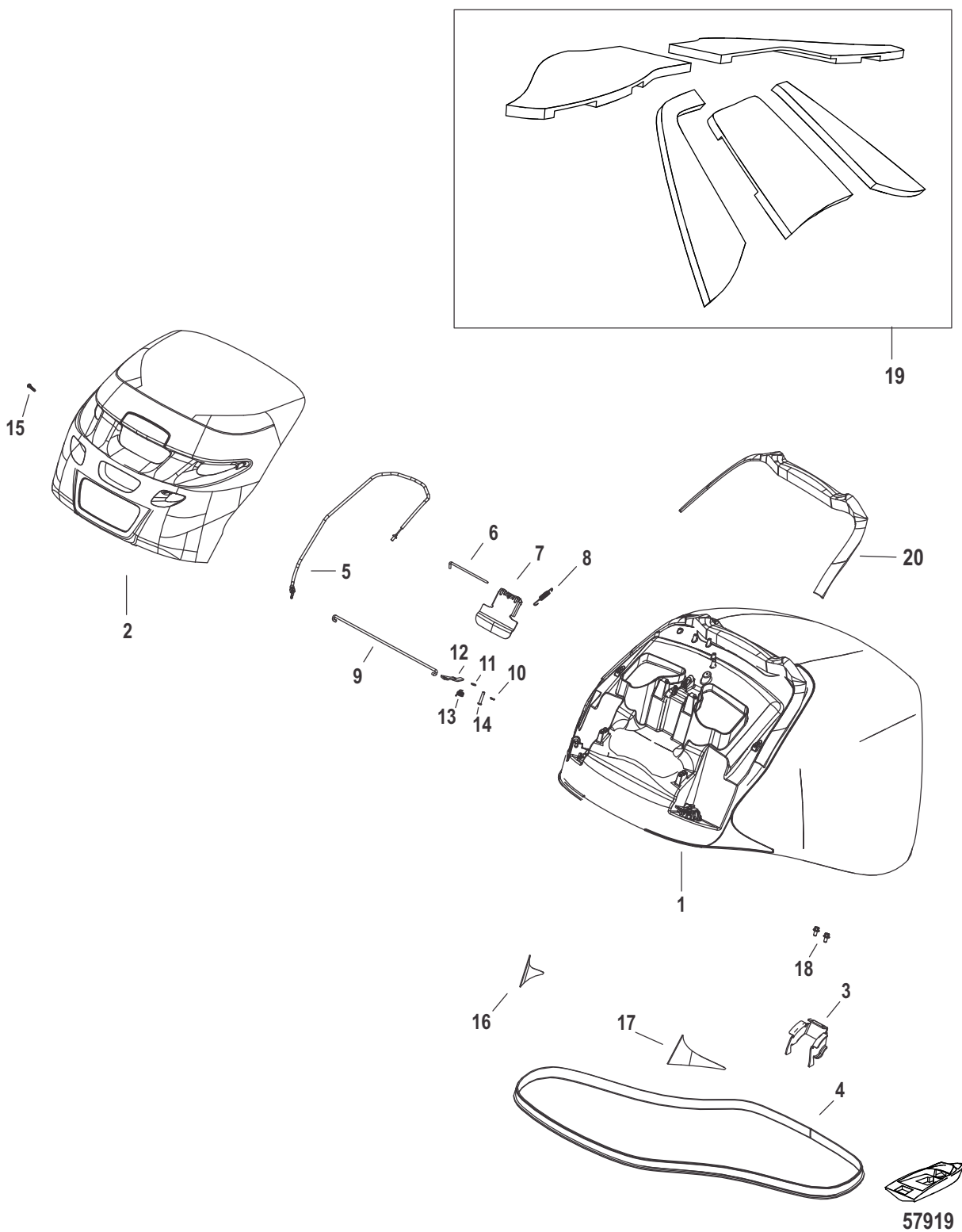
Service/Support Material

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0090	8M0103727	PARTS MANUAL 350-400/350 PRO/400R Verado (4-Stroke)(6 Cylinder)		1	
-	0090	8M0076286	SERVICE MANUAL Outboard Joystick Piloting		1	
-	0090	8M0089147	SERVICE MANUAL Verado L6		1	
-	0090	8M0089148	INSTALLATION MANUAL 400R		1	
-	0090	8M0089145	INSTALLATION MANUAL Verado L6		1	
-	0090	8M0154119	INSTALLATION MANUAL	Verado 400	1	
-	0090	8M0089146	OPERATION MANUAL Verado L6		1	
-	0090	8M0154118	OPERATION MANUAL	Verado 400	1	
-	0090	8M0089149	OPERATION MANUAL 400R		1	
-	0090	8M0093150	OPERATION MANUAL Joystick Piloting		1	
-		NSS	NOT SOLD SEPARATE DECAL, EPA (2009 & Up)	(Contact Mercury Marine Warranty Administration for Replacement-Service Bulletin 2009-18)	1	[1]

PART NOTES:

[1] - IMPORTANT INFORMATION: REPLACE ANY MISSING OR UNREADABLE EPA LABEL

Top Cowl

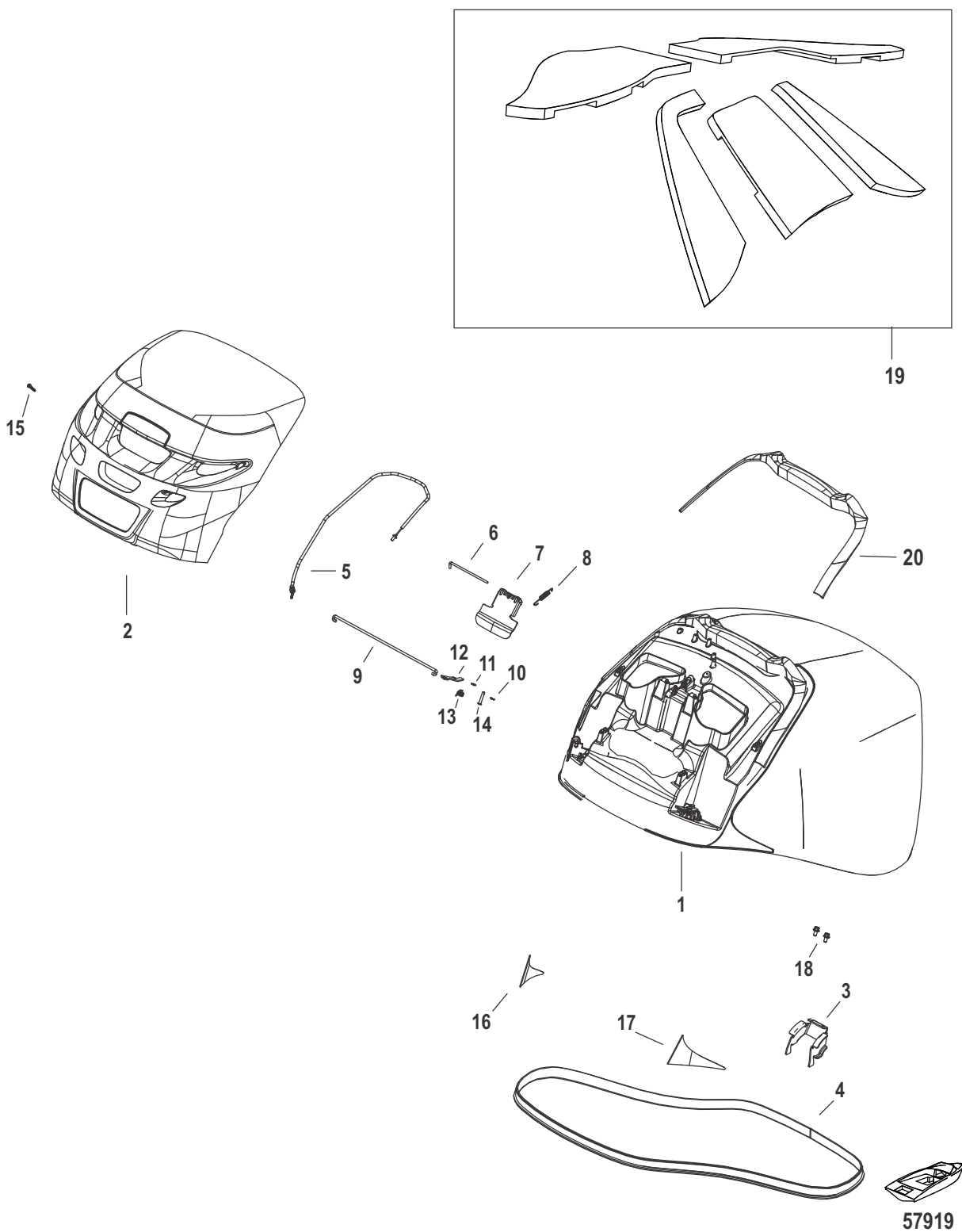


Top Cowl

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0100	8M0100167	TOP COWL ASSEMBLY Mercury, Decaled without Horsepower		1	
1	0100	8M0100170	TOP COWL ASSEMBLY Cold Fusion, Decaled without Horsepower		1	
1	0100	8M0100171	TOP COWL ASSEMBLY Warm Fusion, Decaled without Horsepower		1	
1	0100	8M0119291	TOP COWL ASSEMBLY Pearl Fusion, Decaled without Horsepower		1	
1	0100	8M0103307	TOP COWL ASSEMBLY Mercury Racing, Black, Decaled without Horsepower 400R		1	
1	0100	8M0103308	TOP COWL ASSEMBLY Mercury Racing, Cold Fusion, Decaled without Horsepower 400R		1	
1	0100	8M0134719	TOP COWL ASSEMBLY Carbon Edition, Decaled without Horsepower 400R		1	
1	0100	8M0100220	TOP COWL ASSEMBLY Mercury, Non-Decaled		1	
1	0100	8M0100222	TOP COWL ASSEMBLY Warm Fusion, Non-Decaled		1	
1	0100	8M0100221	TOP COWL ASSEMBLY Cold Fusion, Non-Decaled		1	
1	0100	8M0119289	TOP COWL ASSEMBLY Pearl Fusion, Non-Decaled		1	
2	0000	885354T01	CAP, Air Dam Mercury, Black		1	
2	0000	8M0090474	CAP, Air Dam Cold Fusion		1	
2	0000	8M0090475	CAP, Air Dam Warm Fusion		1	
2	0000	8M0119293	CAP, Air Dam Pearl Fusion		1	
3	0000	888971	FRONT LATCH RECEIVER		1	
4	0000	8M0043229	SEAL		1	
5	0000	8M0080461	CABLE Latch		1	
6	0017	888959	PIN Hinge		1	
7	0000	888956	LATCH Hand Lever		1	
8	0024	895373	SPRING		1	
9	0000	888955	LINK Latch Connecting		1	
10	0018	26953	COTTER PIN		2	
11	0012	89302	WASHER (.203 x .406 x .040)		2	
12	0000	888952	LINKAGE ARM		2	
13	0024	888953	SPRING		2	
14	0017	822417	PIN		2	
15	0010	897678020	SCREW (M4 x 20mm) (M4 x 1.75)		6	
16	0000	8M0033614	APPLIQUE Port, Mercury		1	
16	0000	8M0088807	APPLIQUE Port, Cold Fusion		1	
16	0000	8M0088808	APPLIQUE Port, Warm Fusion		1	
16	0000	8M0117520	APPLIQUE Port, Pearl Fusion		1	
17	0000	8M0033615	APPLIQUE Starboard, Mercury		1	
17	0000	8M0088809	APPLIQUE Starboard, Cold Fusion		1	
17	0000	8M0088810	APPLIQUE Starboard, Warm Fusion		1	

Top Cowl

Top Cowl



Cat.# 90-8M0103727

Top Cowl

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
17	0000	8M0117518	APPLIQUE Starboard, Pearl Fusion		1	
18	0010	88552512	SCREW (M6 x 12 MM) Stainless Steel		2	
19	0000	8M4501639	SOUND BLANKET KIT		1	
20	0000	8M0096745	SOUND BLANKET Air Cap		1	
-	0037	8M0024870	DECAL Mercury Verado	Air Dam Cap Decal	1	

Top Cowl

Decals - Top Cowl



1



— 2

VERADO — 3

JOYSTICK PILOTING — 5

350 — 4

400 — 6



7



8

350 Pro — 9

350 Pro — 10



11



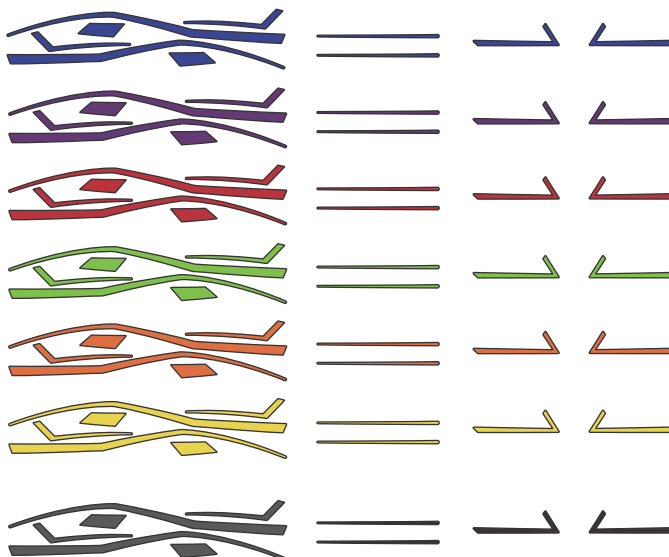
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JOYSTICK PILOTING — 13

15 —

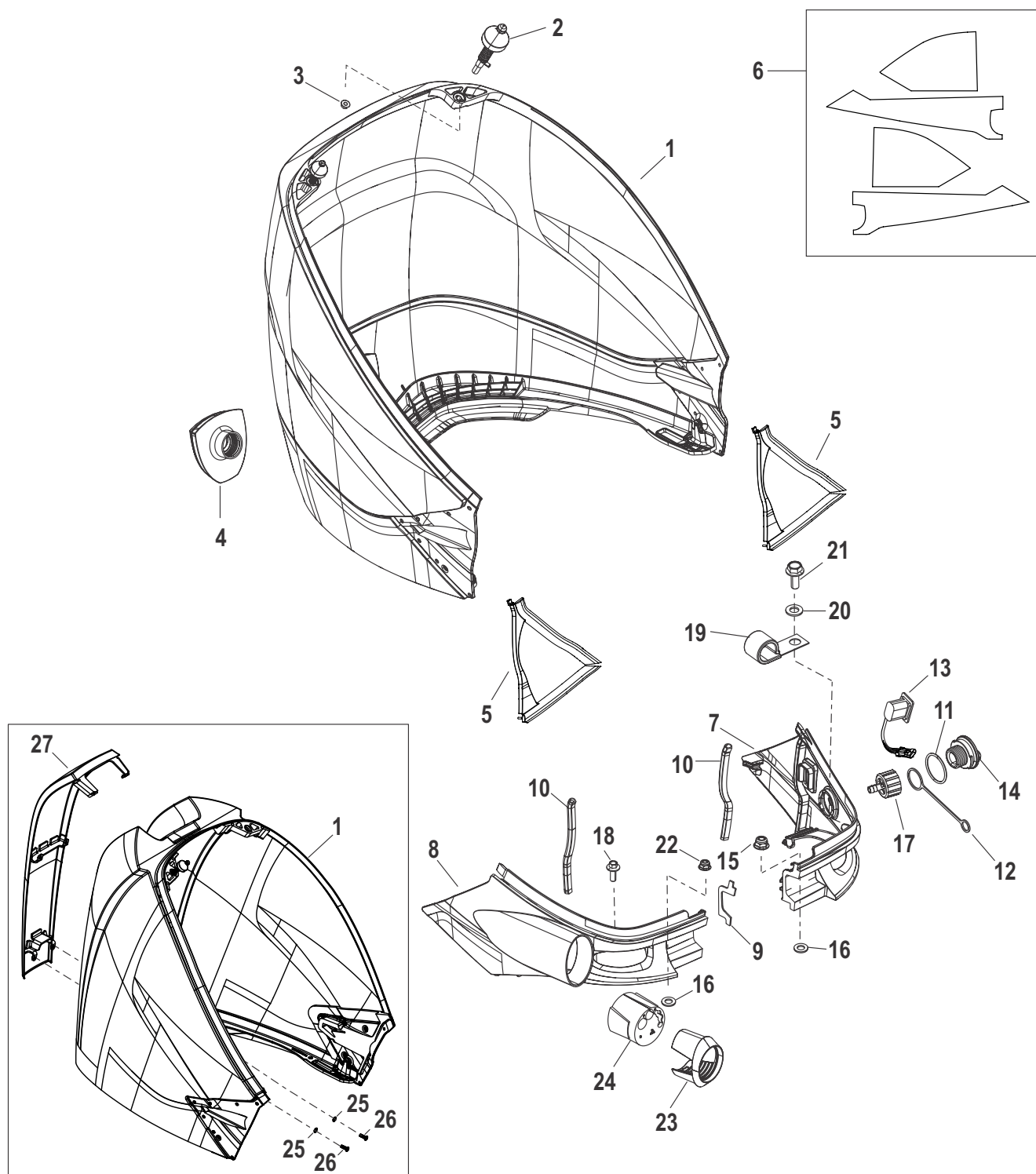


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Decals - Top Cowl

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0037	8M0102448	DECAL SET Mercury		1	
2	0037	8M0043703	DECAL M-Icon, 66 MM, Black		1	
3	0037	8M0024870	DECAL Mercury Verado		3	
4	0037	8M0085367	DECAL 350 HP, Rear		1	
5	0037	8M0075217	DECAL Joystick Piloting	350/400	1	
6	0037	8M0156650	DECAL 400 HP, Rear		1	
7	0037	8M0103041	DECAL SET MERCURY Verado Pro		1	
8	0037	8M0043699	DECAL M-Icon, 66mm Red		1	
9	0037	8M0090899	DECAL 350 Pro, Top		1	
10	0037	8M0090898	DECAL 350 Pro, Rear		1	
11	0037	8M0103043	DECAL SET MERCURY Verado Racing, White	400R	1	
12	0037	8M0103042	DECAL SET MERCURY Verado Racing, Black (Does Not Contain Carbon Decals)	400R	1	
13	0037	8M0099017	DECAL Joystick Piloting, Silver	400R	1	
14	0037	8M0080153	M-ICON 66 MM Racing		1	
15	0037	8M0096286	DECAL KIT 400R Racing Blue		1	
15	0037	8M0096287	DECAL KIT 400R Racing Purple		1	
15	0037	8M0096288	DECAL KIT 400R Racing Red		1	
15	0037	8M0096289	DECAL KIT 400R Racing Green		1	
15	0037	8M0096290	DECAL KIT 400R Racing Orange		1	
15	0037	8M0096291	DECAL KIT 400R Racing Yellow		1	
15	0037	8M0097812	DECAL KIT 400R Racing Carbon		1	

Rear Cowl



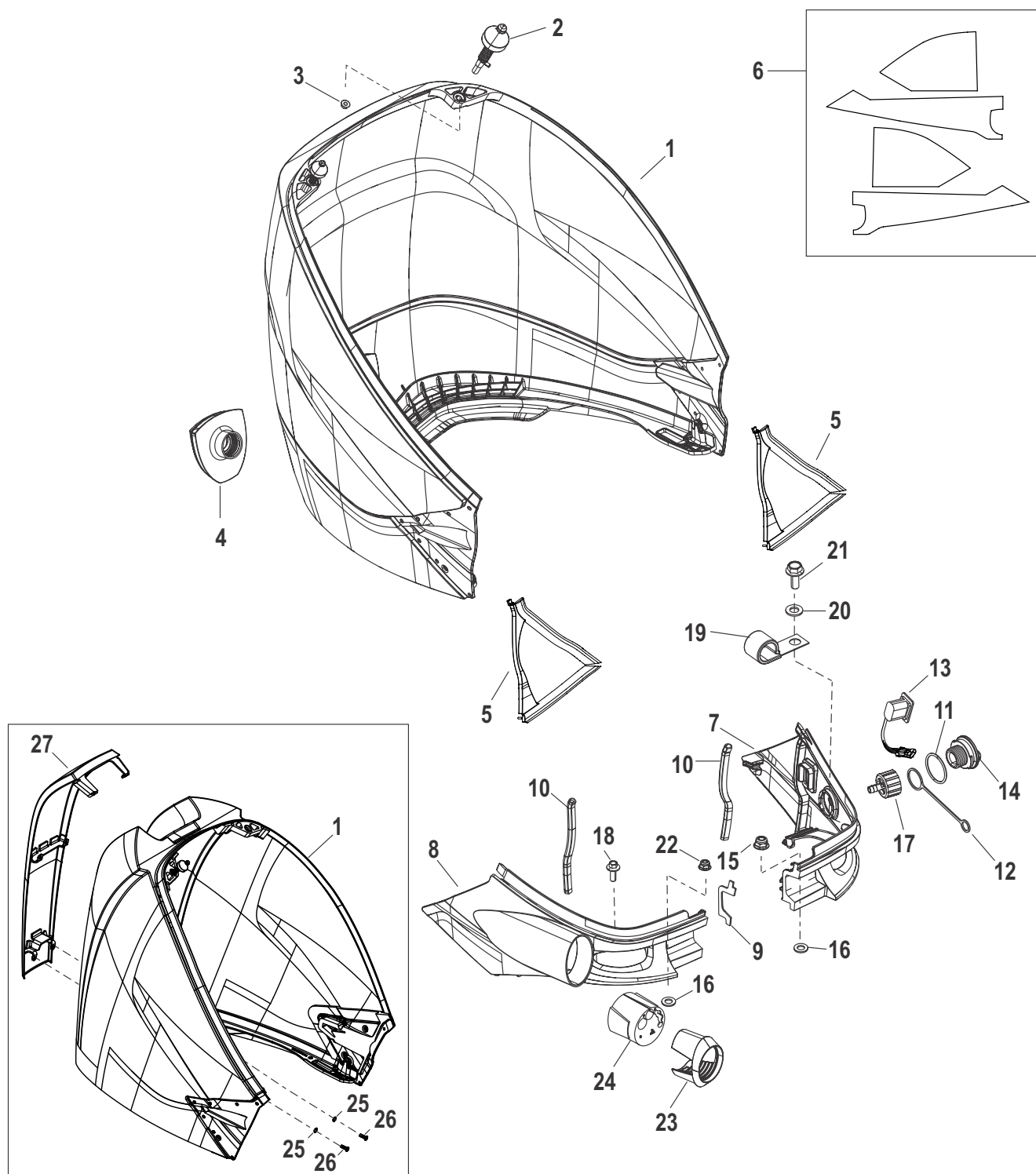
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Rear Cowl

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0100	8M0100175	REAR COWL ASSEMBLY Black Non-Decaled		1	
1	0100	8M0100176	REAR COWL ASSEMBLY Cold Fusion, Non-Decaled		1	
1	0100	8M0100177	REAR COWL ASSEMBLY Warm Fusion, Non-Decaled		1	
1	0100	8M0119302	REAR COWL ASSEMBLY Pearl Fusion, Non-Decaled		1	
1	0100	8M0134720	REAR COWL ASSEMBLY Carbon Edition, Decaled 400R		1	
2	0017	888961A01	PIN ASSEMBLY		2	
3	0011	892233	NUT (M6) Stainless Steel		2	
4	0000	885360	IDLE RELIEF		1	
4	0000	8M0140325	IDLE RELIEF Carbon Edition		1	
5	0000	8M0100563	SEAL ASSEMBLY Rear Cowl, Port and Starboard		1	
6	0000	8M4501634	SOUND BLANKET KIT		1	
6	0098	8M0140329	SOUND BLANKET KIT Carbon Edition		1	
-	0100	8M0100172	FRONT COWL ASSEMBLY Port and Starboard, Mercury		1	
-	0100	8M0100173	FRONT COWL ASSEMBLY Port and Starboard, Cold Fusion		1	
-	0100	8M0100174	FRONT COWL ASSEMBLY Port and Starboard, Warm Fusion		1	
-	0100	8M0119301	FRONT COWL ASSEMBLY Port and Starboard, Pearl Fusion		1	
7		NSS	NOT SOLD SEPARATE FRONT COWL, Port		1	
8		NSS	NOT SOLD SEPARATE FRONT COWL, Starboard		1	
9	0027	892315	GASKET		1	
10	0000	8M0043266	SEAL		2	
11	0025	888957	O-RING		1	
12	0000	889823001	TETHER Flush Plug		1	
13	0087	8M0042300	SWITCH Trim		1	
14	0022	888958001	PLUG Flush Port Flush		1	
15	0011	892233	NUT (M6) Stainless Steel		1	
16	0012	4002316	WASHER (6.60 X 17.0 X 1.5SS)		2	
17	0022	885361A01	FITTING ASSEMBLY Flush		1	
18	0010	4006731	SCREW (M6 x 16)		1	
19	0054	858951A01	CLAMP KIT		1	
20	0012	4002316	WASHER (6.60 X 17.0 X 1.5SS)		1	
21	0010	4006731	SCREW (M6 x 16)		1	
22	0011	892233	NUT (M6) Stainless Steel		1	
23	0000	8M0043519	ADAPTER		1	
24	0025	897169	GROMMET		1	
25	0012	8M0140327	WASHER Carbon Edition		6	
26	0010	8M0140328	SCREW Carbon Edition		6	

Rear Cowl

Rear Cowl



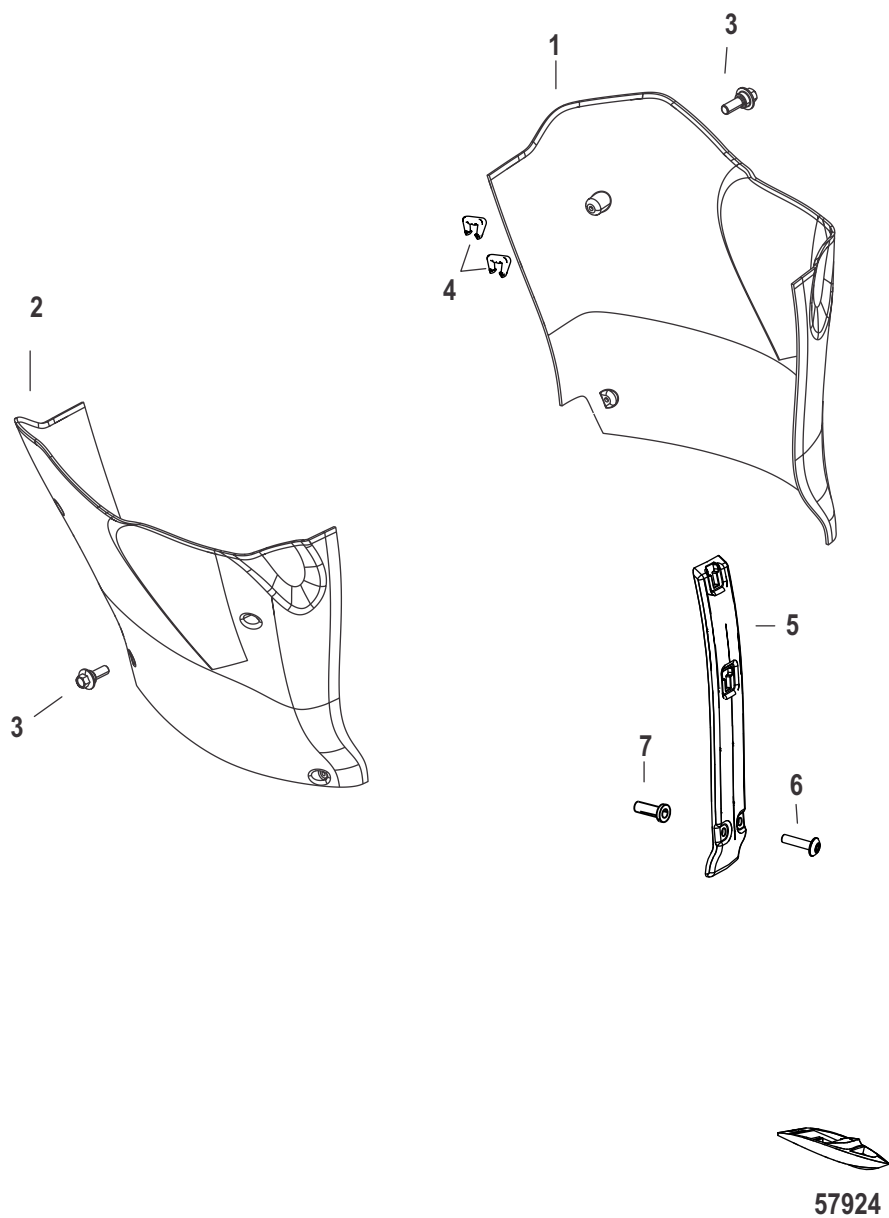
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Cat.# 90-8M0103727

Rear Cowl

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
27	0100	8M0130008	REAR COWL INSERT Carbon Edition		1	

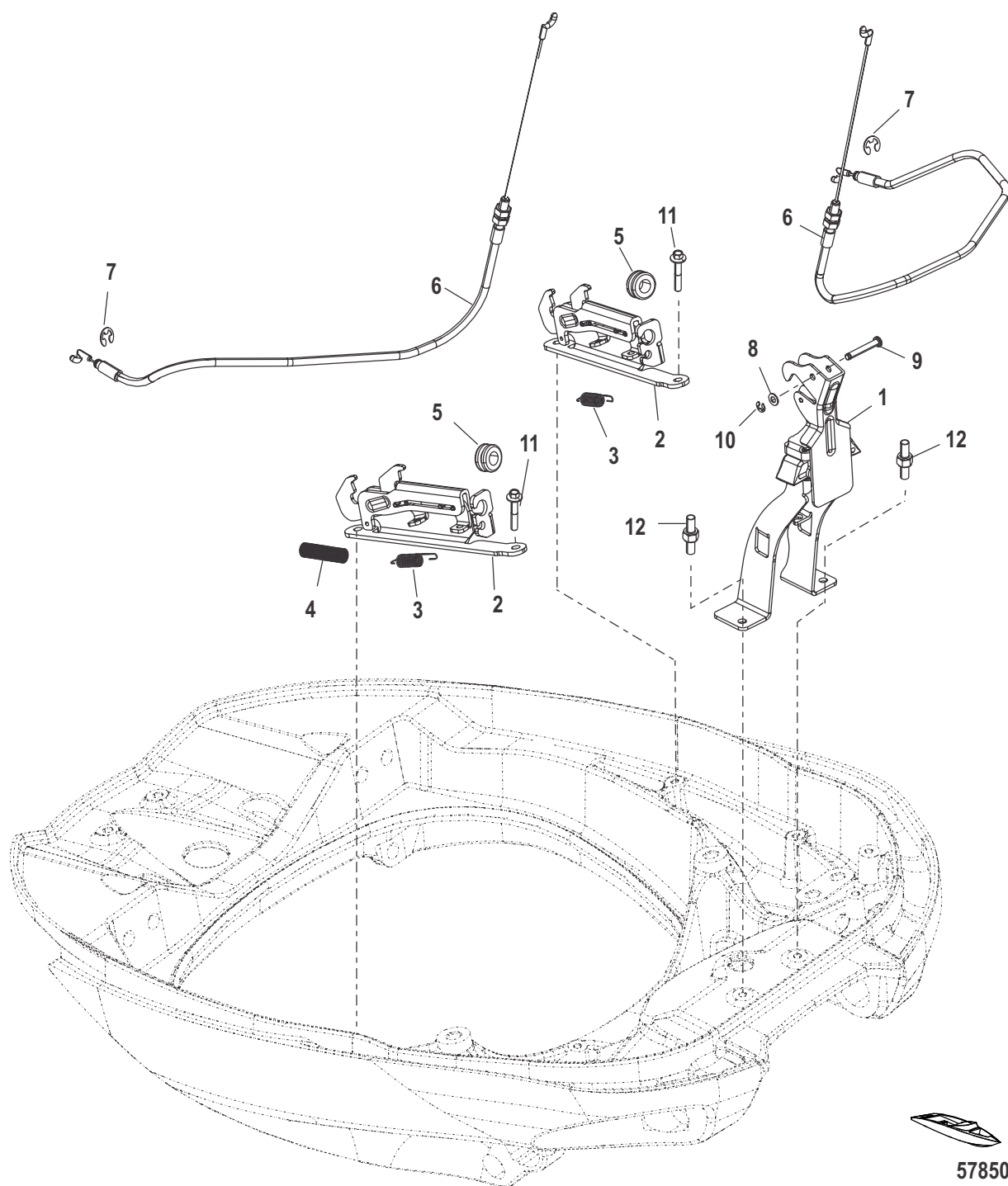
Lower Cowl



Lower Cowl

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0100	8M0100556	CHAPS ASSEMBLY Long, Port and Starboard, Black		1	
-	0100	8M0100560	CHAPS ASSEMBLY X-Long, Port and Starboard, Black		1	
-	0100	8M0100558	CHAPS ASSEMBLY Long, Port and Starboard, Cold Fusion		1	
-	0100	8M0100561	CHAPS ASSEMBLY X-Long, Port and Starboard, Cold Fusion		1	
-	0100	8M0100559	CHAPS ASSEMBLY Long, Port and Starboard, Warm Fusion		1	
-	0100	8M0100562	CHAPS ASSEMBLY X-Long, Port and Starboard, Warm Fusion		1	
-	0100	8M0119298	CHAPS ASSEMBLY Long, Port and Starboard, Pearl Fusion		1	
-	0100	8M0119296	CHAPS ASSEMBLY X-Long, Port and Starboard, Pearl Fusion		1	
1		NSS	NOT SOLD SEPARATE Lower Port Chap (Long)		1	
1		NSS	NOT SOLD SEPARATE Lower Port Chap (X-Long-XX-Long)		1	
2		NSS	NOT SOLD SEPARATE Lower Starboard Chap (Long)		1	
2		NSS	NOT SOLD SEPARATE Lower Starboard Chap (X-Long-XX-Long)		1	
3	0010	892073002	SHOULDER SCREW (M6) Long Chaps		8	
3	0010	892073002	SHOULDER SCREW (M6) X-Long-XX-Long Chaps		12	
4	0054	898033	CLIP		1	
5	0000	885363T03	COVER		1	
5	0100	8M0100564	COVER Chaps, Front, Cold Fusion		1	
5	0100	8M0100565	COVER Chaps, Front, Warm Fusion		1	
5	0100	8M0119299	COVER Chaps, Front, Pearl Fusion		1	
6	0010	8M0027847	SCREW (M6 x 25)		2	
7	0011	863149	NUT Well (M6 x 10)		2	

Cowl Latching



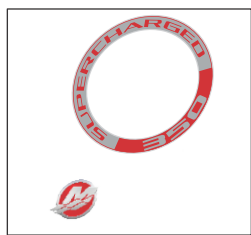
Cowl Latching

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0000	8M0100547	LATCH ASSEMBLY Front and Side		1	
1	0000	888976T01	BRACKET		1	
2	0000	888974A02	SIDE LATCH ASSEMBLY		2	
3	0024	888996	SPRING		4	
4	0023	896124	SLEEVE		4	
5	0025	828249	GROMMET		2	
6	0000	8M0080491	CABLE		2	
7	0053	27290	RING Retaining		2	
8	0012	30164	WASHER (.192 x .375 x .0312) Stainless Steel		1	
9	0017	893380	PIN Clevis		1	
10	0053	61319	E RING		1	
11	0010	4006731	SCREW (M6 x 16)		4	
12	0016	889627	STUD		2	

Flywheel and Cover



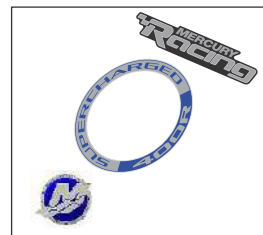
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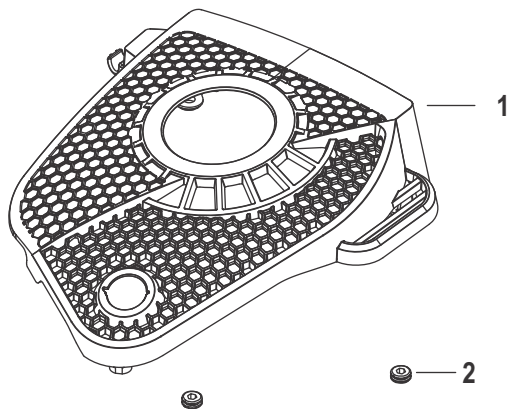
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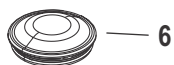


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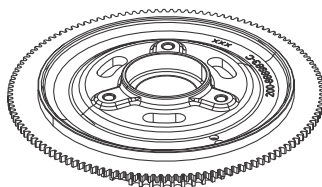
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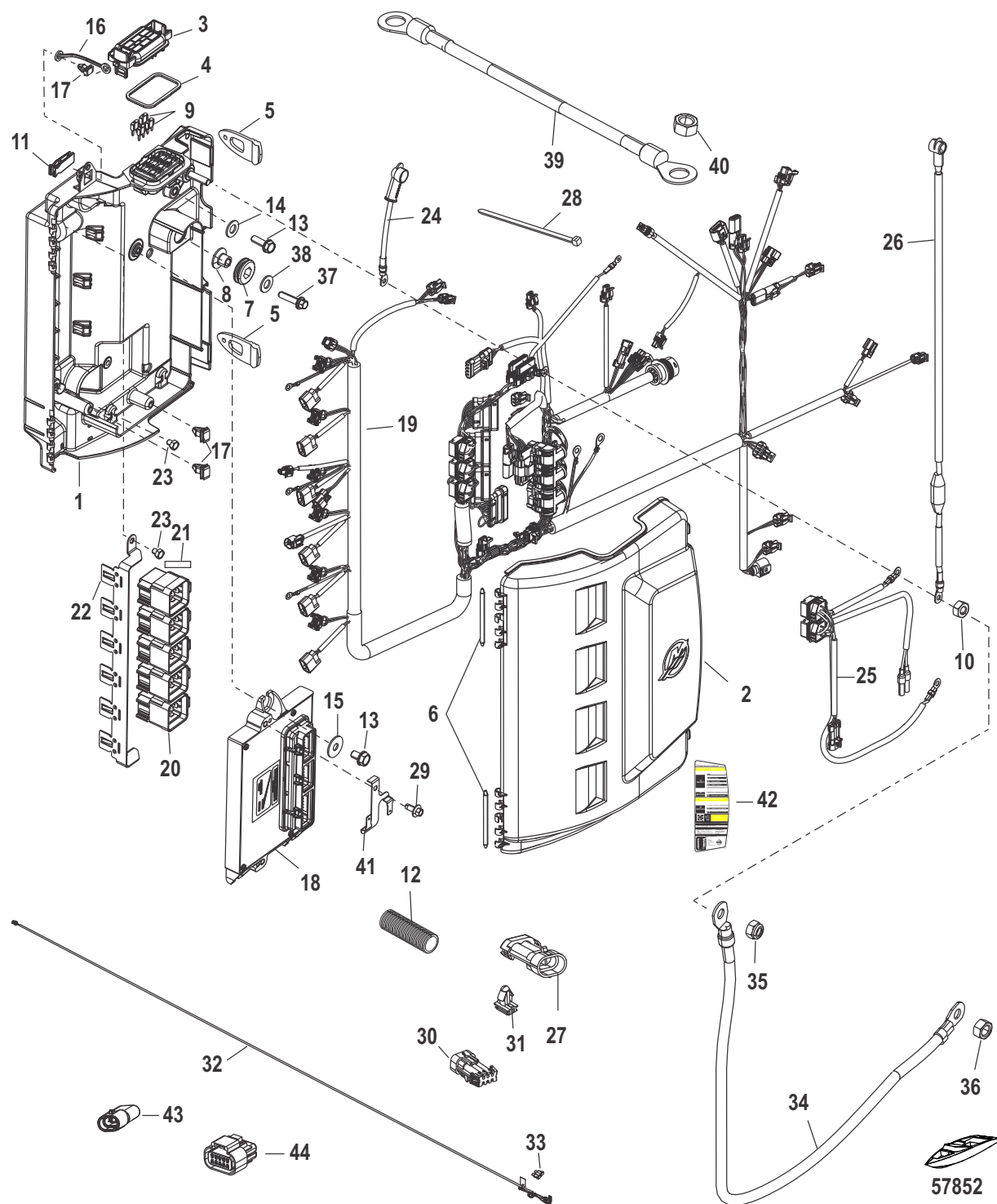


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Flywheel and Cover

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	8M0102451	COVER Flywheel		1	
2	0025	821555001	GROMMET		2	
3	0200	888983T03	FLYWHEEL ASSEMBLY		1	
4	0012	8M0090010	WASHER		1	
5	0010	880515	BOLT (M20 x 68)		6	
6	0019	885348	CAP		1	
7	0037	8M0103481	DECAL SET Flywheel Cover 350		1	
8	0037	8M0103480	DECAL SET Flywheel Cover, 350 Pro		1	
9	0037	8M0156651	DECAL SET Flywheel Cover 400		1	
10	0037	8M0103479	DECAL SET Flywheel Cover, 400R		1	

Electrical Box Components



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Electrical Box Components

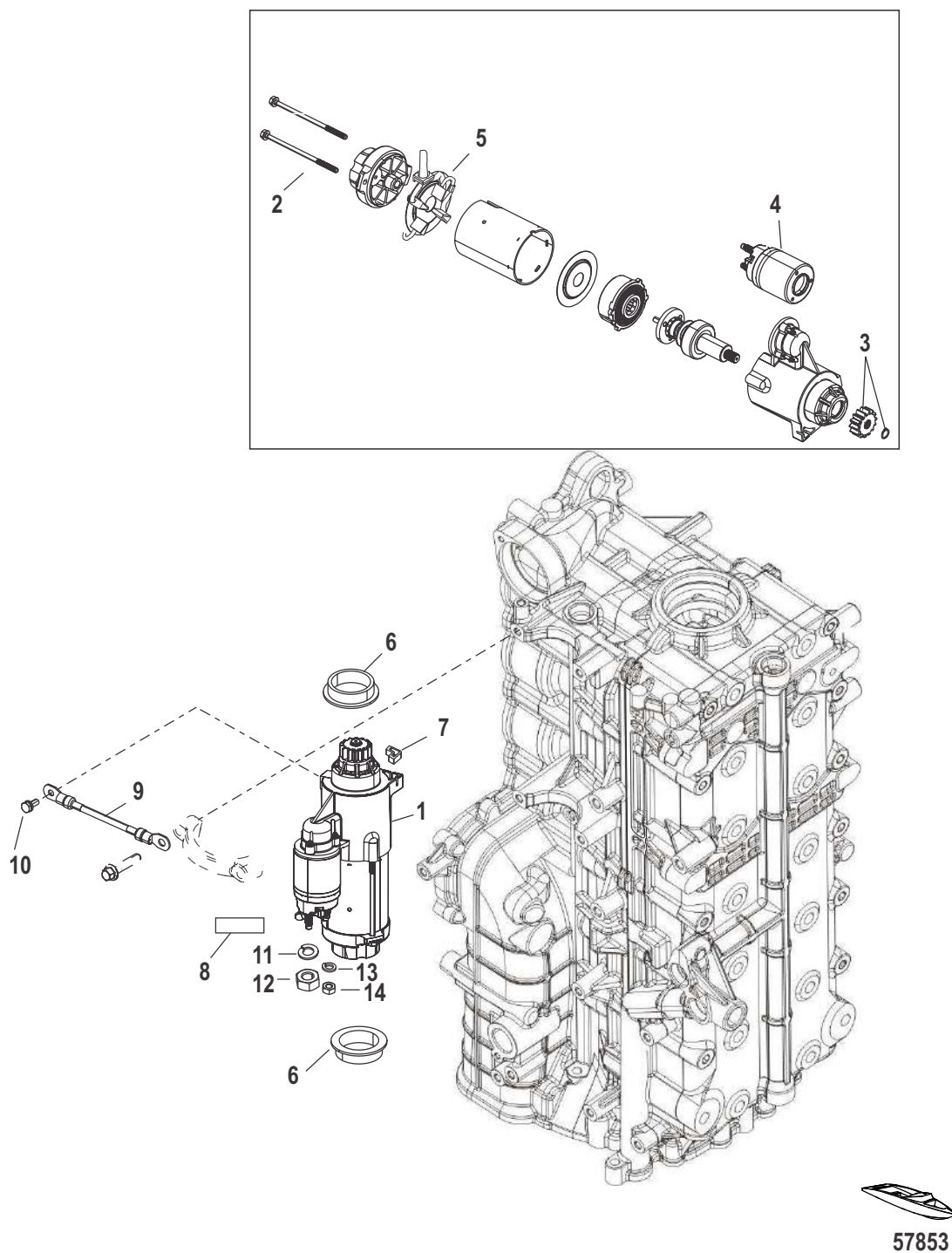
Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-		NSS	NOT SOLD SEPARATE Electrical Box-Complete		1	
1	0000	885560T03	BASE Electrical Box		1	
2	0000	885561T	COVER Fuse Box		1	
3	0000	888491	COVER Fuse		1	
4	0025	885583	SEAL		1	
5	0000	889531	STRAP		2	
6	0000	885584	PIN Hinge		2	
7	0025	833155	GROMMET		1	
8	0023	8502341	BUSHING		1	
9	0088	832969T20	FUSE Mini - Yellow - 20 Ampere		7	
10	0011	400213	NUT (M8) Stainless Steel		1	
11	0000	895099	EXTRACTOR Fuse		1	
12	0032	828547753	CONDUIT (.750 Inside Diameter x 3.00 Feet Bulk)		1	
13	0010	40011146	SCREW (M8 x 13) Stainless Steel		2	
14	0012	843108	WASHER (.330 x .560 x .060) Stainless Steel		1	
15	0012	817274	WASHER (.344 x 1.00 x .063) Stainless Steel		1	
16	0000	892244	STRAP Cover		1	
17	0054	879962	CLIP		4	
18	0000	8M0103429	PROPULSION CONTROL MODULE 350 (EPA 2-Star)	[2B368739] & Below	1	
18	0078	8M0120295	PROPULSION CONTROL MODULE 350 (EPA 2-Star)	[2B368740] & Up	1	
18	0077	8M0103431	PROPULSION CONTROL MODULE 350 (EU RCD-1)	[2B368739] & Below	1	
18	0078	8M0120296	PROPULSION CONTROL MODULE 350 (EU RCD-1)	[2B368740] & Up	1	
18	0078	8M0131290	PROPULSION CONTROL MODULE 350 EU RCD II	[2B368740] & Up	1	
18	0077	8M0103433	PROPULSION CONTROL MODULE 350 Pro EU RCD II	[2B368739] & Below	1	
18	0078	8M0120372	PROPULSION CONTROL MODULE 350 Pro EU RCD II	[2B368740] & Up	1	
18	0078	8M0156649	PROPULSION CONTROL MODULE 400 EPA 2-Star		1	
18	0078	8M0157384	PROPULSION CONTROL MODULE 400 EU RCD II		1	
18		NSS	NOT SOLD SEPARATE	Propulsion Control Module 400R	1	
19	0084	8M0102454	HARNESS ASSEMBLY Engine		1	
-		NSS	NOT SOLD SEPARATE Relay Bracket Assembly		1	
20	0000	882751A04	RELAY ASSEMBLY		5	
21		NSS	NOT SOLD SEPARATE Decal-Trim Relay		5	
22	0000	889532	BRACKET		1	
23	0010	40007103	SCREW (M5 x 6)		2	
24	0084	93388A17	CABLE ASSEMBLY (8.50 Inches)		1	



Electrical Box Components

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
25	0084	879345T34	HARNESS ASSEMBLY Trim		1	
26	0084	8M0088927	HARNESS ASSEMBLY Fuse		1	
27	0000	830796A03	CONNECTOR ASSEMBLY Weather Cap - 2 Pin Male		1	
28	0054	850181	TIE STRAP (11.750 Inches)		6	
28	0054	816311T	TIE STRAP (8.00 Inches)		AR	
29	0010	82129114	SCREW (M6 x 14)		1	
30	0000	877613A02	CONNECTOR ASSEMBLY Weather Cap 6 Pin		1	
31	0054	879962	CLIP		1	
32	0084	888416T04	HARNESS ASSEMBLY DTS, Clean Power, 15 Feet		1	
33	0000	862646	FUSE Tan - 5 Ampere		1	
34	0084	88439A25	CABLE ASSEMBLY Battery - Positive	(Long)	1	
35	0011	401388	NUT (M8) Stainless Steel		5	
36	0011	86226	NUT (.375-16) Battery Cable- Positive		1	
37	0010	88552635	SCREW (M8 x 35 MM)		1	
38	0012	817274	WASHER (.344 x 1.00 x .063) Stainless Steel		1	
39	0084	88439A26	CABLE ASSEMBLY Battery - Negative	(Long)	1	
40	0011	68292	NUT (.312-18) Battery Cable- Negative		1	
41	0054	891520001	CLIP		1	
42	0037	8M0087378	DECAL Maintenance Schedule 200-350 HP		1	
42	0037	8M0156652	DECAL Maintenance 400		1	
42	0037	8M0097716	DECAL Maintenance 400R		1	
43	0000	893388A01	CAP Resistor - 2 Pin, 120 Ohm (CAN 1, 2 and 3)		1	
44	0000	8M0055652	TERMINATOR ASSEMBLY 10 Pin (CAN P and H)		1	

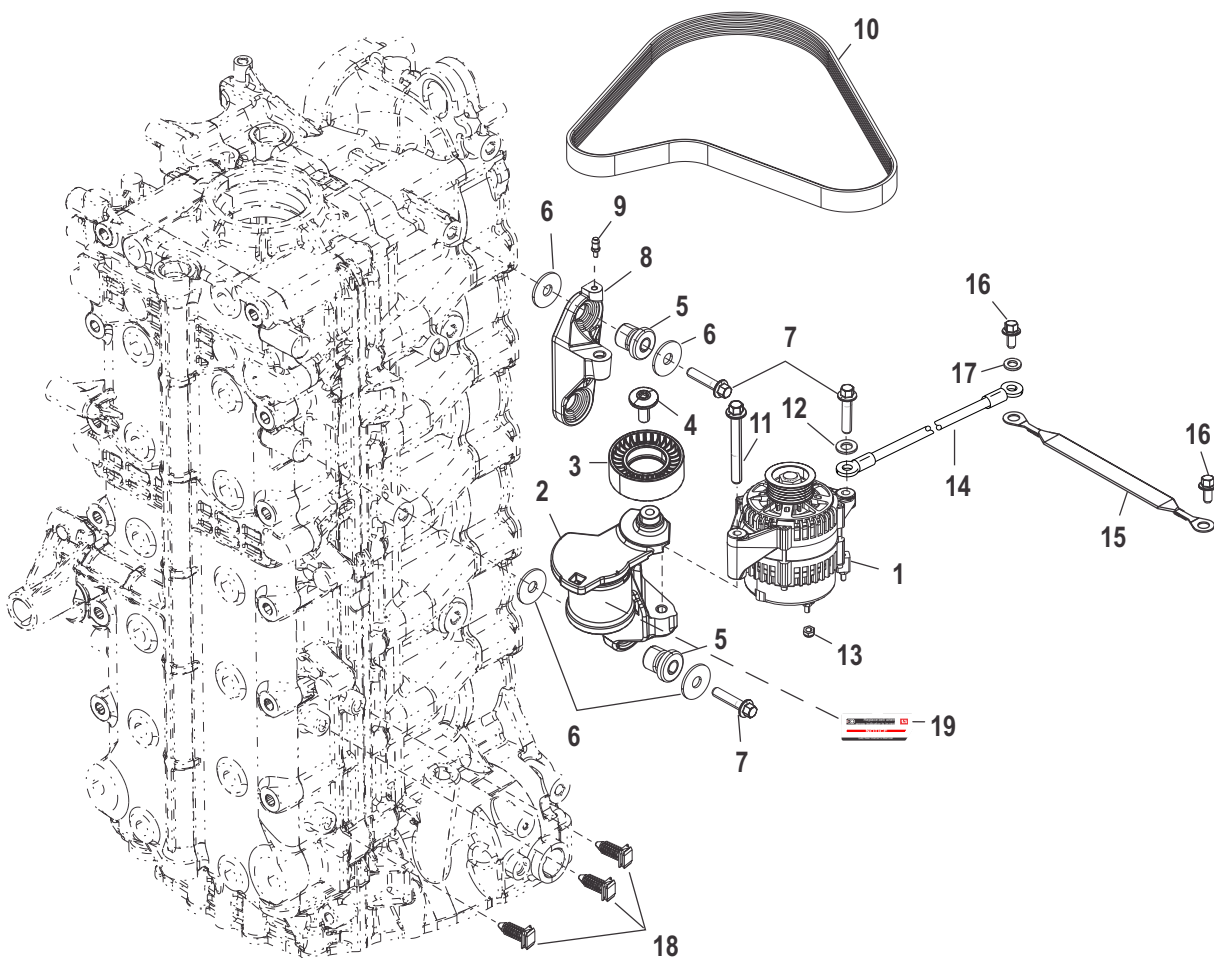
Starter Motor



Starter Motor

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0050	892339T01	STARTER MOTOR ASSEMBLY		1	
2		NSS	NOT SOLD SEPARATE Screws		2	
3	0043	880805A1	GEAR KIT		1	
4	0000	809463A1	SOLENOID KIT		1	
5	0000	8M0065258	BRUSH SET		1	
6	0023	8M0034918	COLLAR		2	
7	0000	8M0043276	STOP		1	
8		NSS	NOT SOLD SEPARATE Decal-Waring-High Voltage		1	
9	0084	93388A1	CABLE ASSEMBLY (6.00 Inches) Black		1	
10	0010	69035	SCREW AND LOCKWASHER (.250-20 x .625) Stainless Steel		1	
11	0013	26993	LOCKWASHER (.312)		1	
12	0011	400213	NUT (M8) Stainless Steel		1	
13	0013	400255	LOCKWASHER (M5)		1	
14	0011	400211	NUT (M5) Stainless Steel		1	

Alternator/Belt Tensioner Mounting

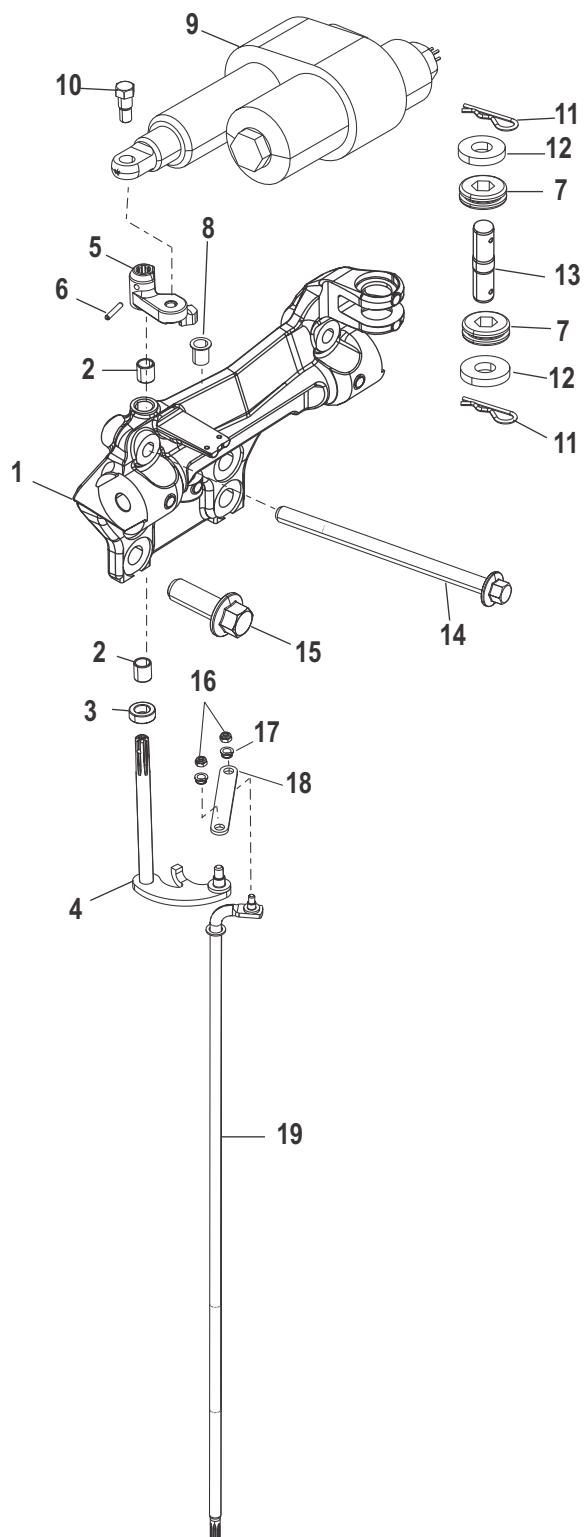


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Alternator/Belt Tensioner Mounting

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	892940T02	ALTERNATOR		1	
2	0000	8M0101707	BELT TENSIONER		1	
3	0000	8M6003035	PULLEY		1	
4	0010	885349501	SCREW		1	
5	0023	855729	MOUNT		2	
5	0023	855729	MOUNT		2	
6	0012	845998	WASHER (.406 x 1.250 x .089)		8	
7	0010	88552745	SCREW (M10 x 45)		5	
8	0000	88535303S	BRACKET		1	
9	0017	888517	PIN		1	
10	0057	880566Q14	BELT Drive		1	
11	0010	88552785	SCREW (M10 x 85)		1	
12	0012	4002319	WASHER		1	
13	0011	401386	NUT (M6) Stainless Steel		1	
14	0084	856583A12	CABLE ASSEMBLY		1	
15	0084	858414A04	CABLE ASSEMBLY Brass Braided		1	
16	0010	88552516	SCREW (M6 x 16 MM) Stainless Steel		2	
17	0012	29245	WASHER (.281 x .500 x .060) Stainless Steel		1	
18	0054	828991T	CLIP		3	
19	0037	8M0096285	DECAL Notice Belt Replace		1	

Upper Shift Components

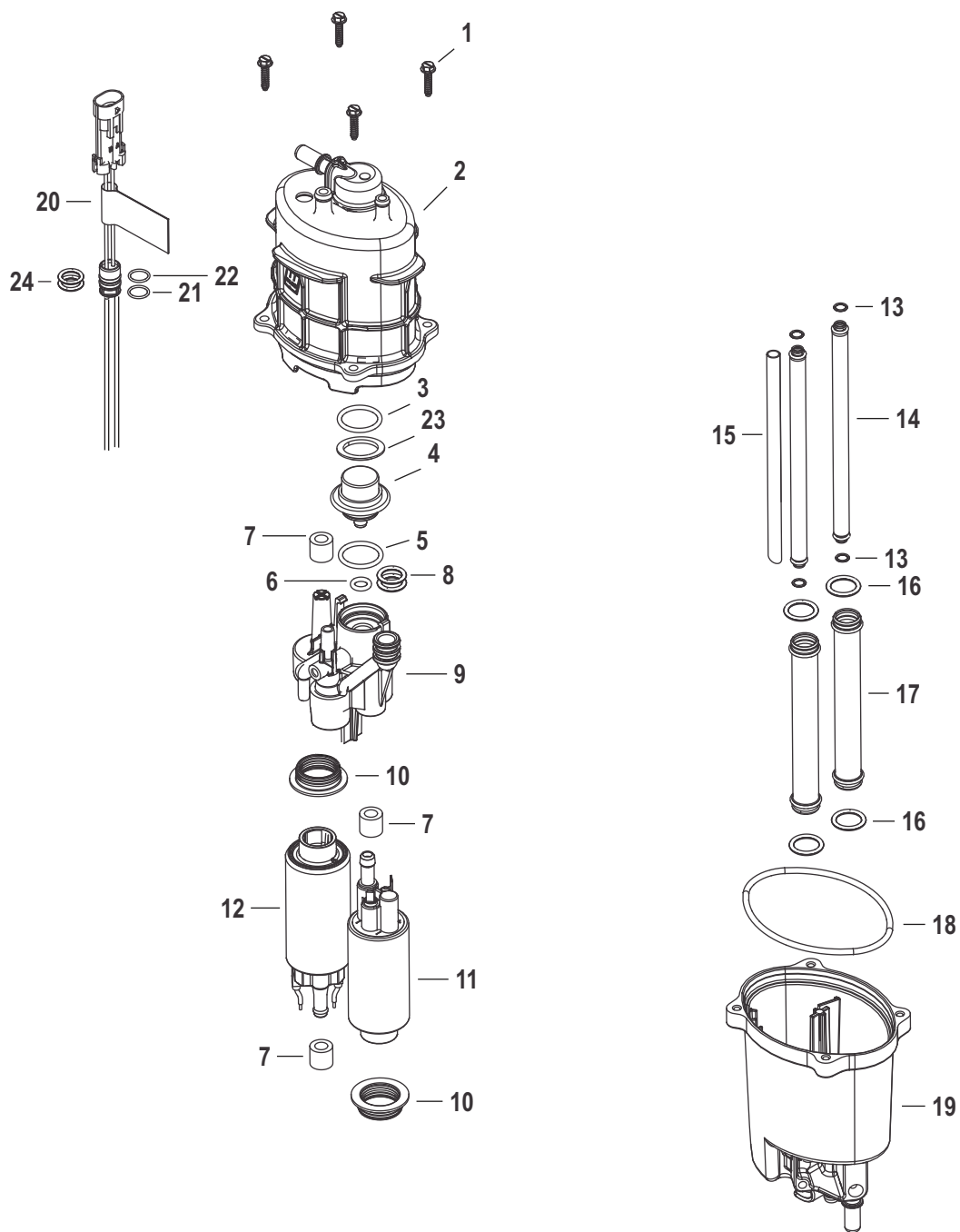


57855

Upper Shift Components

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0000	8M0103311	BRACKET ASSEMBLY Front Mount		1	
1		NSS	NOT SOLD SEPARATE Bracket		1	
2	0023	892417	BUSHING		2	
3	0023	8M0047763	SPACER		1	
4	0000	8M0047949	SHIFT SHAFT		1	
5	0000	889727001	BELL CRANK		1	
6	0017	25319	PIN (.125 x 0.75 Inches)		1	
7	0025	833155	GROMMET		2	
8	0023	85999	BUSHING		1	
9	0000	8M0048114	SHIFT ACTUATOR		1	
10	0010	8855091	SCREW		1	
11	0018	885512	COTTER PIN		2	
12	0012	885511003	WASHER		2	
13	0017	895770	Pin Pivot		1	
14	0010	895811155	SCREW (M10 x 155)		2	
15	0010	88510940	SCREW (M14)		4	
16	0011	8M0045046	NUT (M6) Stainless Steel		2	
17	0023	97896	BUSHING		2	
18	0000	885505	LINK Shift Shaft		1	
19	0000	8M0048178	SHAFT Shift (Long)		1	
19	0000	8M0048179	SHAFT Shift (X-Long)		1	
19	0000	8M0048180	SHAFT Shift (XX-Long)		1	

Fuel Supply Module 2B457609 and Below



59489

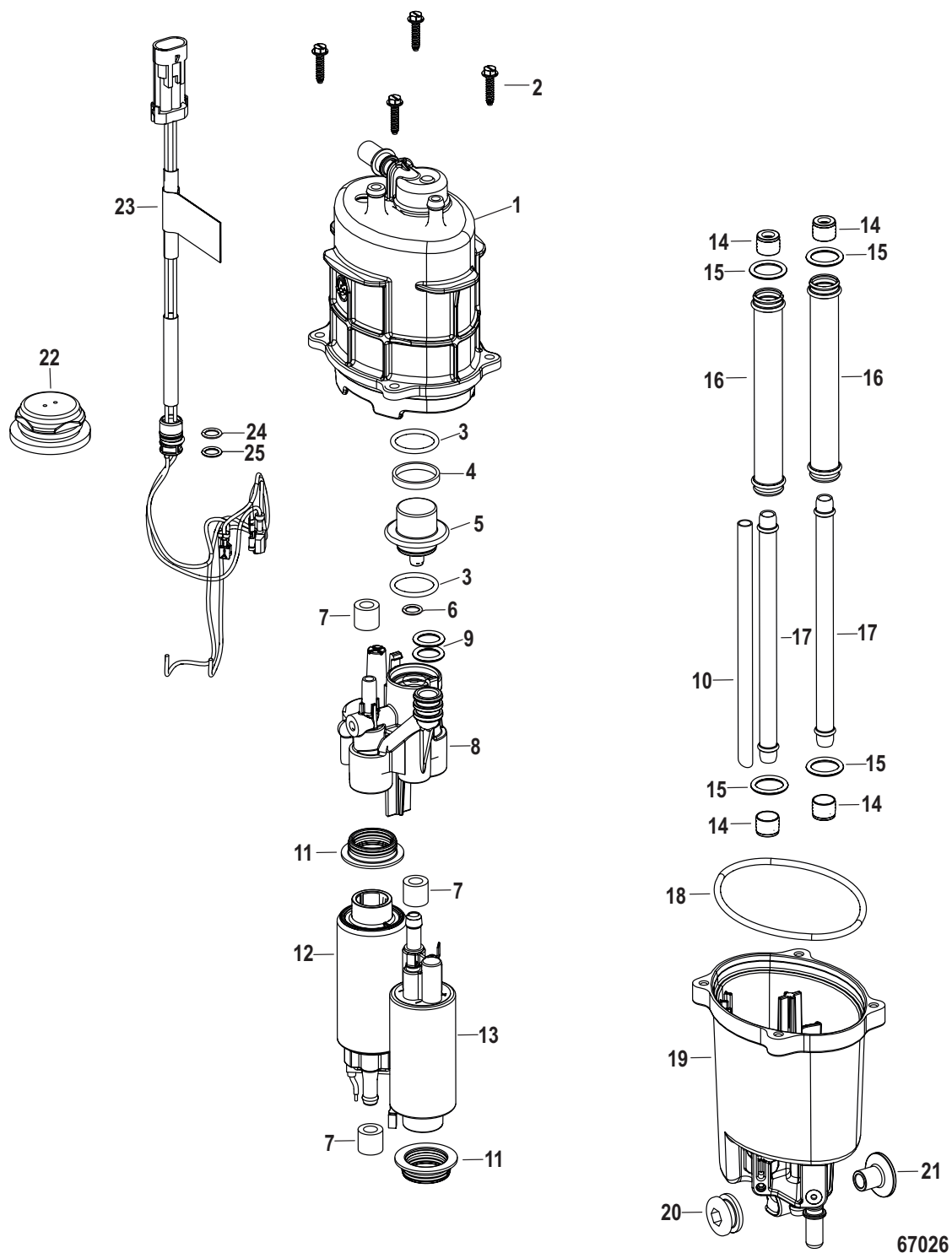
Fuel Supply Module 2B457609 and Below

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0000	8M0102455	MODULE Fuel Supply		1	
1	0010	8M0053756	SCREW Plastite W/ HX WSR HD		4	
2	0000	8M0053726	FSM TOP HOUSING		1	
3		NSS	NOT SOLD SEPARATE O-ring		1	[1]
4	0000	8M0053749	REGULATOR ASSEMBLY		1	
5		NSS	NOT SOLD SEPARATE O-ring		1	[1]
6		NSS	NOT SOLD SEPARATE O-ring		1	[1]
7		NSS	NOT SOLD SEPARATE		3	[1]
8		NSS	NOT SOLD SEPARATE		2	[1]
9	0000	8M0053727	FSM CAP		1	
10		NSS	NOT SOLD SEPARATE		2	[1]
11	0000	8M0103289	PUMP ASSEMBLY Low Pressure		1	
12	0000	8M0103288	PUMP ASSEMBLY High Pressure		1	
13		NSS	NOT SOLD SEPARATE O-ring		4	[1]
14	0032	8M0053735	TUBE		2	
15	0032	8M0053755	TUBE		1	
16		NSS	NOT SOLD SEPARATE O-ring		4	[1]
17	0032	8M0053734	TUBE		2	
18		NSS	NOT SOLD SEPARATE Seal		1	[1]
19	0000	8M0053725	FSM BOTTOM HOUSING		1	
20	0084	8M0103287	HARNESS ASSEMBLY FSM		1	
21		NSS	NOT SOLD SEPARATE O-ring		1	[1]
22		NSS	NOT SOLD SEPARATE O-ring		1	[1]
23		NSS	NOT SOLD SEPARATE Spacer		1	
24	0025	8M0086888	GROMMET FSM Harness		1	
-	0000	8M0057679	FSM SEAL KIT		1	

PART NOTES:

[1] - COMPONENT OF FSM SEAL KIT [8M0057679]

Fuel Supply Module 2B457610 and Up



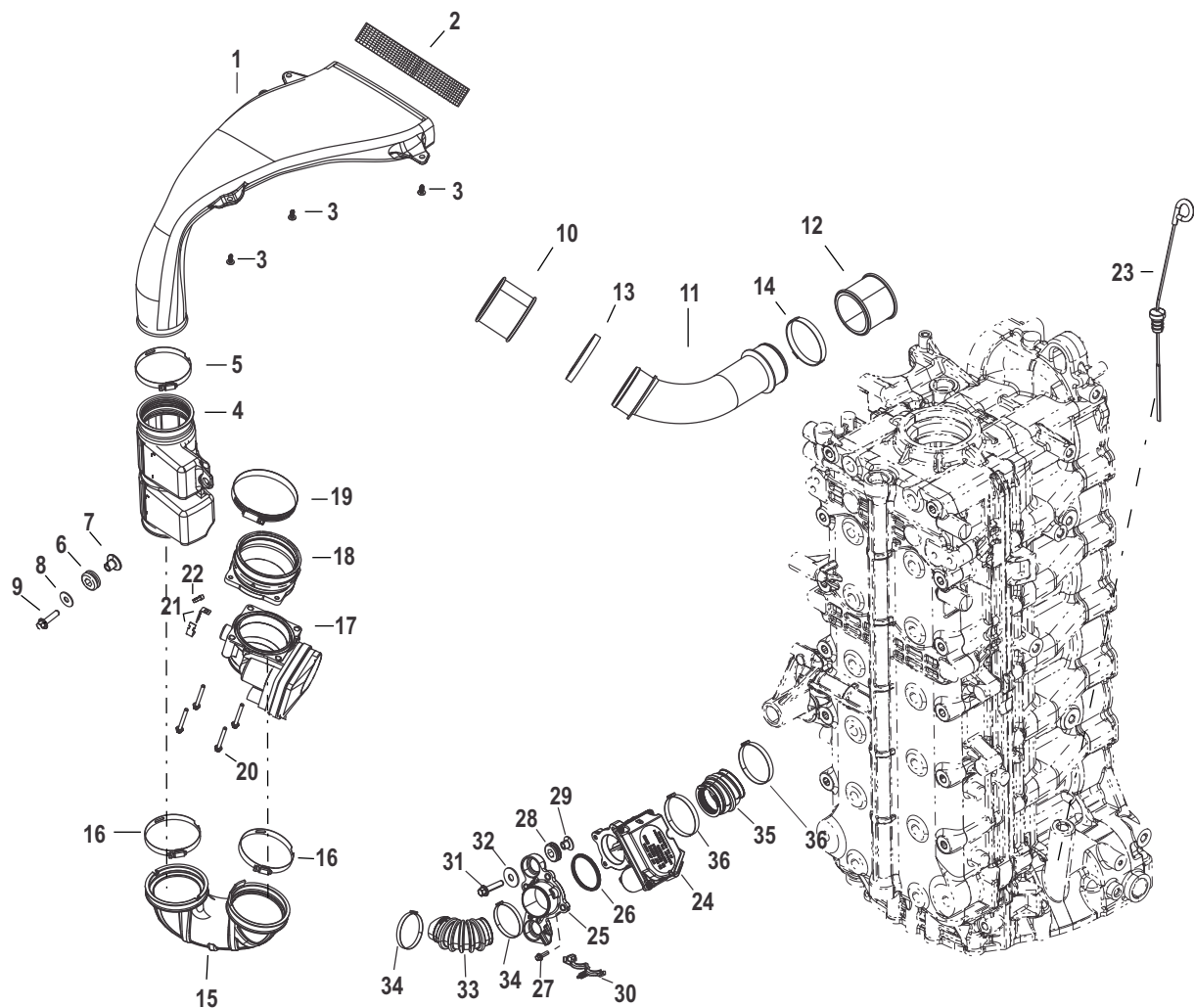
Fuel Supply Module 2B457610 and Up

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0000	8M0132732	FUEL SUPPLY MODULE		1	
1	0000	8M0053726	FSM TOP HOUSING		1	
2	0010	8M0053756	SCREW Plastite W/ HX WSR HD		4	
3		NSS	NOT SOLD SEPARATE O-Ring		2	[1]
4		NSS	NOT SOLD SEPARATE Spacer		1	[1]
5	0000	8M0053749	REGULATOR ASSEMBLY		1	
6		NSS	NOT SOLD SEPARATE O-Ring		1	[1]
7		NSS	NOT SOLD SEPARATE Seal		3	[1]
8	0036	8M0130877	FSM CAP		1	
9		NSS	NOT SOLD SEPARATE O-Ring		2	[1]
10	0032	8M0053755	TUBE Suction		1	
11		NSS	NOT SOLD SEPARATE Seal		2	[1]
12	0000	8M0103288	PUMP ASSEMBLY High Pressure		1	
13	0000	8M0103289	PUMP ASSEMBLY Low Pressure		1	
14		NSS	NOT SOLD SEPARATE Seal		4	[1]
15		NSS	NOT SOLD SEPARATE O-Ring		4	[1]
16	0032	8M0120073	TUBE Water		2	
17	0032	8M0130873	TUBE Fuel		2	
18		NSS	NOT SOLD SEPARATE Seal		1	[1]
19	0000	8M0130878	FSM BOTTOM HOUSING		1	
20	0025	895319	GROMMET		1	
21	0023	856954	BUSHING		1	
22	0025	8M0086888	GROMMET FSM Harness		1	
23	0084	8M6004776	HARNESS ASSEMBLY		1	
24		NSS	NOT SOLD SEPARATE O-Ring		1	[1]
25		NSS	NOT SOLD SEPARATE O-Ring		1	[1]
-	0000	8M0133370	FSM SEAL KIT		1	

PART NOTES:

[1] - COMPONENT OF FSM SEAL KIT 8M0133370

Induction Components

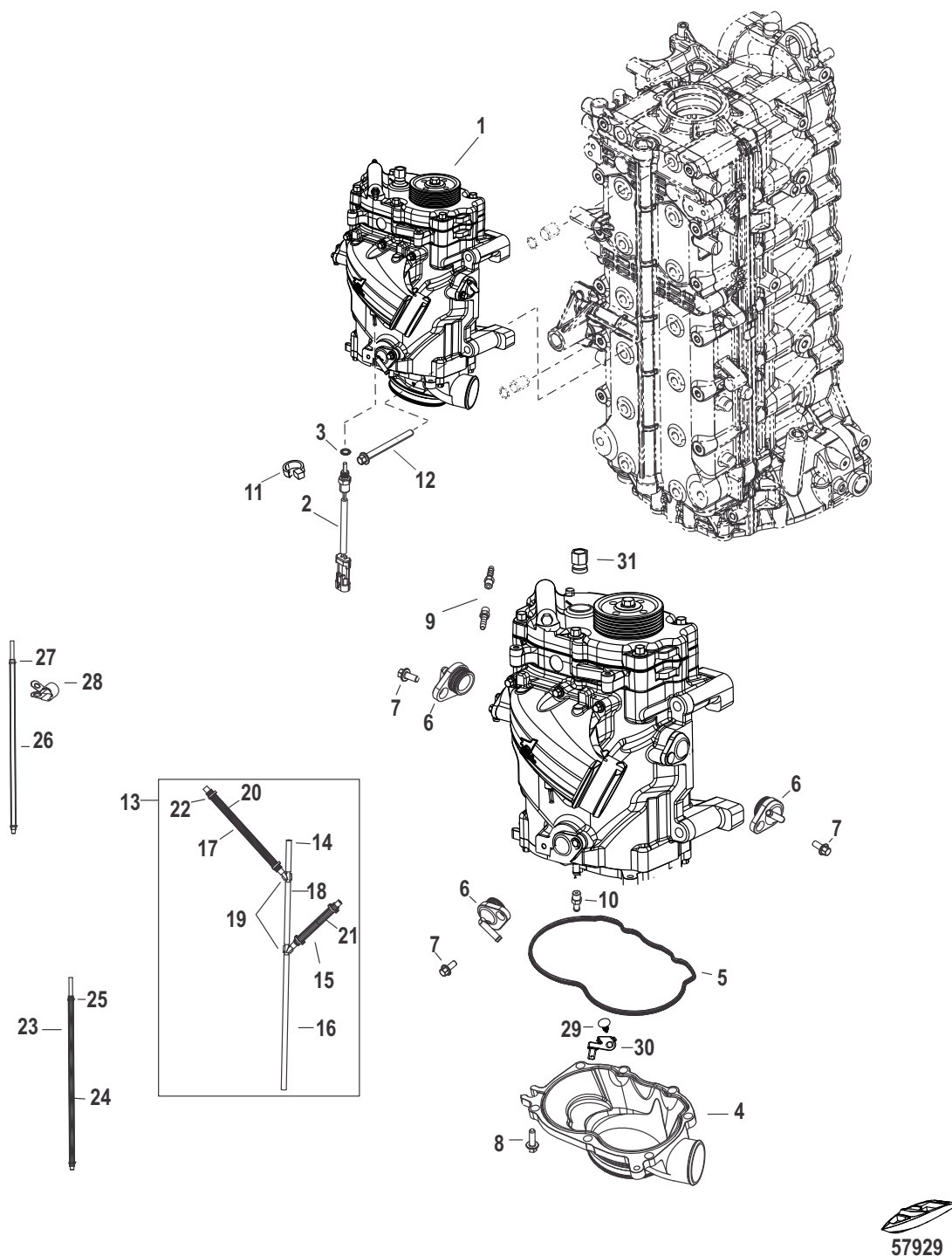


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Induction Components

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	8M0103295	INTAKE ASSEMBLY Duct		1	
2	0000	8M0103362	SCREEN Upper Intake		1	
3	0010	8M6003202	SCREW		3	
4	0000	8M0103291	INTAKE ASSEMBLY Lower		1	
5	0054	8M6003032	CLAMP Inlet to Resonator		1	
6	0025	8349851	GROMMET		1	
7	0023	856954	BUSHING		1	
8	0012	65567	WASHER (.265 x .750 x .048) Stainless Steel		1	
9	0010	88552525	SCREW (M6 x 25 MM) Stainless Steel		1	
-	0000	8M0103293	TUBE ASSEMBLY Hot Air Duct		1	
10	0032	8M0095507	HOSE CAC Tube		1	
11	0000	8M0095505	TUBE CAC		1	
12	0032	8M0095506	HOSE CAC Tube		1	
13	0054	888988021	CLAMP Oetiker		2	
14	0054	8M6003214	CLAMP		2	
15	0000	8M0089697	DUCT Inlet		1	
16	0054	888988016	CLAMP (96.5 mm)		2	
17	0000	888991T04	CONTROL ASSEMBLY Throttle - Electronic		1	
18	0000	87928815T	ISOLATOR		1	
19	0054	815504256	CLAMP Worm Gear		1	
20	0010	88552550	SCREW (M6 x 50 MM) Stainless Steel		4	
21	0000	884353	BRACKET		2	
22	0054	816311T	TIE STRAP (8.00 Inches)		2	
23	0000	898022	DIPSTICK Oil			
24	0000	884408A08	VALVE KIT Control - Electric Boost		1	
25	0000	887939007	PLATE Boost Valve Mounting		1	
26	0025	892079	O-RING		1	
27	0010	88552520	SCREW (M6 x 20 MM) Stainless Steel		4	
28	0025	833155	GROMMET		2	
29	0023	8502341	BUSHING		2	
30	0054	859376	CLIP		1	
31	0010	88552635	SCREW (M8 x 35 MM)		2	
32	0012	817274	WASHER (.344 x 1.00 x .063) Stainless Steel		2	
33	0032	887937006	HOSE		1	
34	0054	888988002	CLAMP (57.5 mm)		1	
35	0032	887938003	TUBE Rear		1	
36	0054	888988004	CLAMP (62.0 mm)		2	

SuperCharger

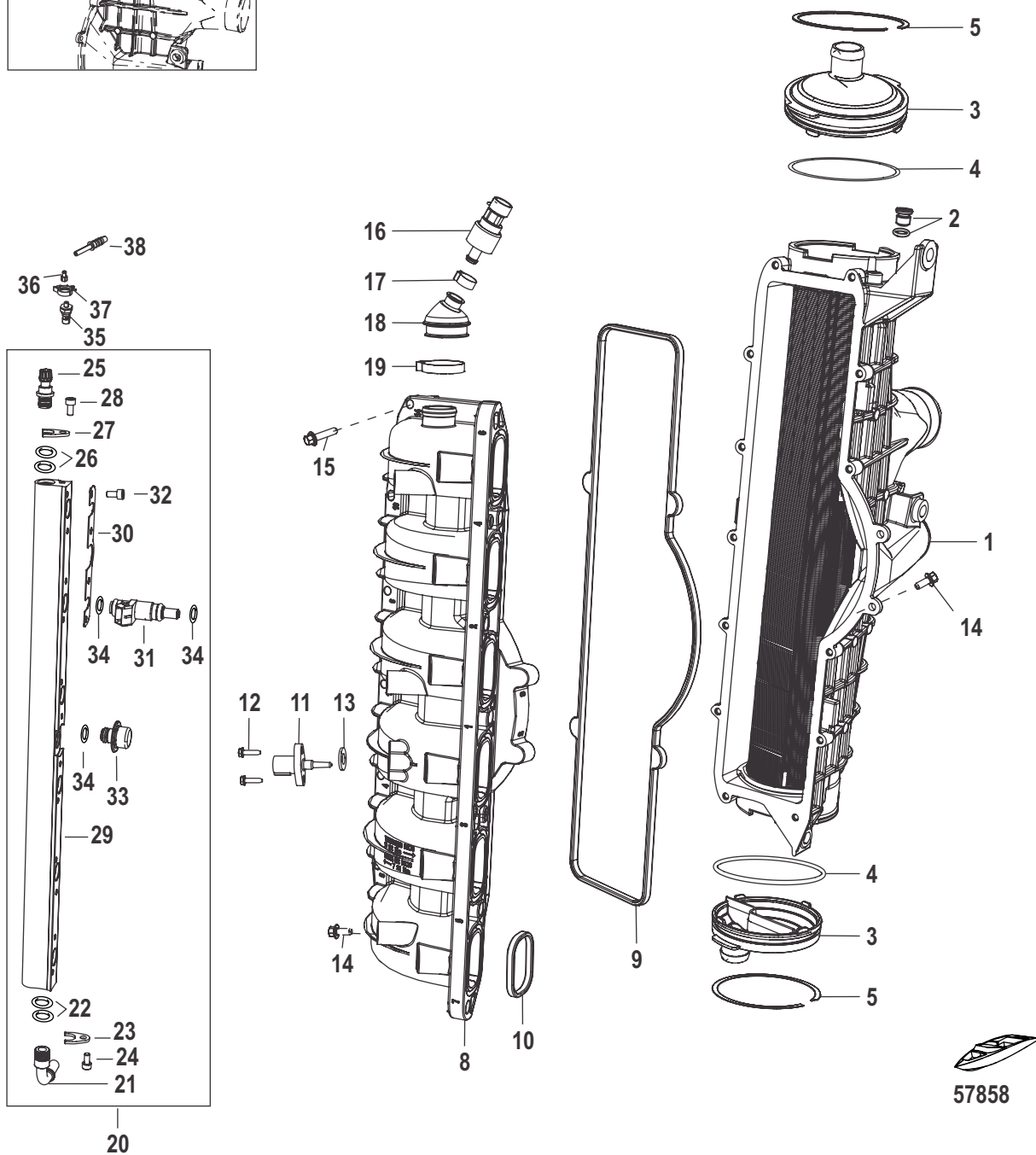
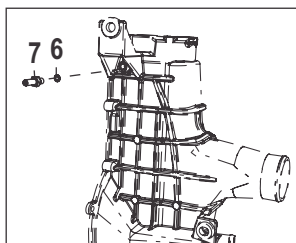


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SuperCharger

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	8M0102453	SUPERCHARGER		1	
2	0000	885342002	SENSOR ASSEMBLY		1	
3	0025	896699	O-RING (1.78 mm x .08 mm)		1	
4		8M0104803	DUCT ASSEMBLY Inlet		1	
5	0027	888947501	GASKET		1	
6	0022	8M6003431	FITTING Water, Supercharger		3	
7	0010	88552514	SCREW (M6 x 14 MM) Stainless Steel		3	
8	0010	888947502	BOLT		9	
9	0022	8M6003432	FITTING Water, Supercharger		2	
10		8M6003433	FITTING Water, Supercharger		1	
11	0000	56762	TIE STRAP (4.00 Inches)		1	
12	0010	885527105	SCREW (M10 x 105)		1	
13	0032	8M0099370	HOSE ASSEMBLY Supercharger Water Dump		1	
14	0032	8M0047428	HOSE (.25 inch ID, 57.00 Inches Bulk) Cut to 3 inches		1	
15	0032	8M0047428	HOSE (.25 inch ID, 57.00 Inches Bulk) Cut to 6.50 inches		1	
16	0032	8M0047428	HOSE (.25 inch ID, 57.00 Inches Bulk) Cut to 13 inches		1	
17	0032	8M0047428	HOSE (.25 inch ID, 57.00 Inches Bulk) Cut to 11 inches		1	
18	0032	8M0047428	HOSE (.25 inch ID, 57.00 Inches Bulk) Cut to 6 inches		1	
19	0022	818992	CONNECTOR		2	
20	0032	828547T1	CONDUIT (.500 Inside Diameter x 3.00 Feet Bulk) Cut to 10 inches		1	
21	0032	828547T1	CONDUIT (.500 Inside Diameter x 3.00 Feet Bulk) Cut to 5.5 inches		1	
22	0054	816311T	TIE STRAP (8.00 Inches)		1	
23	0032	8M0047424	TUBING - .25 ID x .48 OD Bulk Cut to 26 inches		1	
24	0032	828547T1	CONDUIT (.500 Inside Diameter x 3.00 Feet Bulk) Cut to 23 inches		1	
25	0054	816311T	TIE STRAP (8.00 Inches)		1	
26	0032	8M0047428	HOSE (.25 inch ID, 57.00 Inches Bulk) Cut to 11 inches		1	
27	0054	816311T	TIE STRAP (8.00 Inches)		2	
28	0054	858902	CLAMP		1	
29	0017	8M6003209	RIVET Push in		1	
30	0054	8M0099447	CLIP Connector Mounting		1	
31	0021	8M6003465	VALVE Check		1	

Charge Cooler/Intake Manifold



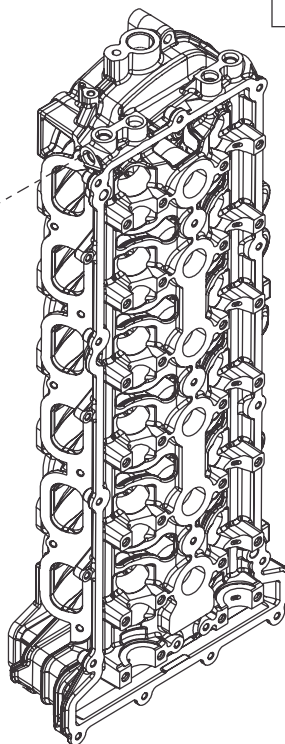
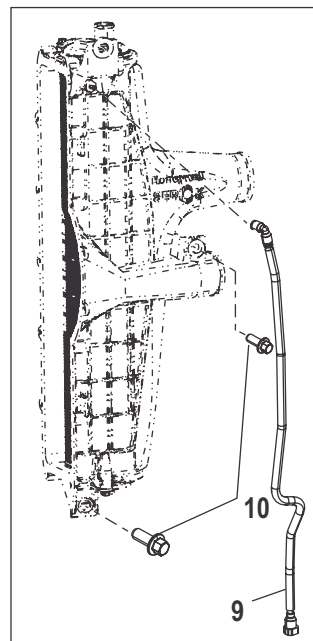
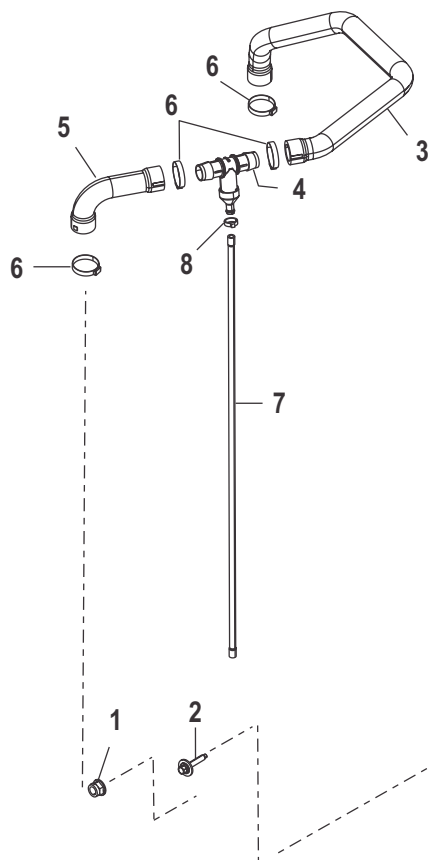
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Charge Cooler/Intake Manifold

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0000	8M0103290	MODULE ASSEMBLY Integrated Air Fuel		1	
1	0000	8M0092462	CAC ASSEMBLY		1	
2	0019	8M0048079	PLUG 8MM		1	
3	0000	8M0046698	END CAP ASSEMBLY		2	
4	0025	8M0039516	O-RING		1	
5	0053	8M0039464	RING Retaining		1	
6	0025	8M0040116	O-RING		1	
7	0022	8M0039993	FITTING		1	
8	0000	8M0083678	MANIFOLD ASSEMBLY Intake		1	
9	0000	895019	SEAL Manifold to CAC		1	
10	0000	895020	SEAL Manifold Head		6	
11	0000	891663001	SENSOR ASSEMBLY Temperature		1	
12	0010	8M0041480	SCREW		2	
13	0025	892317001	O-RING		1	
14	0010	88552514	SCREW (M6 x 14 MM) Stainless Steel Fuel Rail to Manifold		3	
14	0010	88552514	SCREW (M6 x 14 MM) Stainless Steel CAC to Manifold		2	
15	0010	88552525	SCREW (M6 x 25 MM) Stainless Steel Manifold to CAC		13	
16	0000	8M6000639	SENSOR Pressure Pressure		1	
17	0054	13791	CLAMP (15.7)		1	
18	0000	8M0041053	BOOT MAP Sensor		1	
19	0054	888988001	CLAMP (36.1 mm)		1	
20	0000	8M0085008	FUEL RAIL ASSEMBLY		1	
21	0032	8M0047054	TUBE KIT Fuel Inlet		1	
22		NSS	NOT SOLD SEPARATE O-ring Tube		1	
23	0000	8M0041097	BRACKET Retaining		1	
24	0010	8M0041100	SCREW (M5 x 10)		1	
25	0000	8M0104473	VALVE KIT Schrader		1	
26		NSS	NOT SOLD SEPARATE O-ring-Schrader Valve		1	
27	0000	8M0041097	BRACKET Retaining		1	
28	0010	8M0041100	SCREW (M5 x 10)		1	
29		NSS	NOT SOLD SEPARATE FUEL RAIL		1	
30	0000	8M0041096	BRACKET Fuel Injector Mounting		3	
31	0000	8M6002465	INJECTOR ASSEMBLY Fuel		6	
32	0010	8M0041100	SCREW (M5 x 10)		12	
33	0000	8M0041101	DAMPER Fuel Rail		1	
34	0025	851889	O-RING Damper		1	
35	0000	8M0103315	PITOT SENSOR KIT		1	
36	0022	892403	FITTING		1	
37	0054	883066	CLIP (.865)		1	
38	0022	859731	FITTING Adapter		1	
-	0025	8M0132736	O-RING KIT		1	

Charge Cooler/Intake Manifold

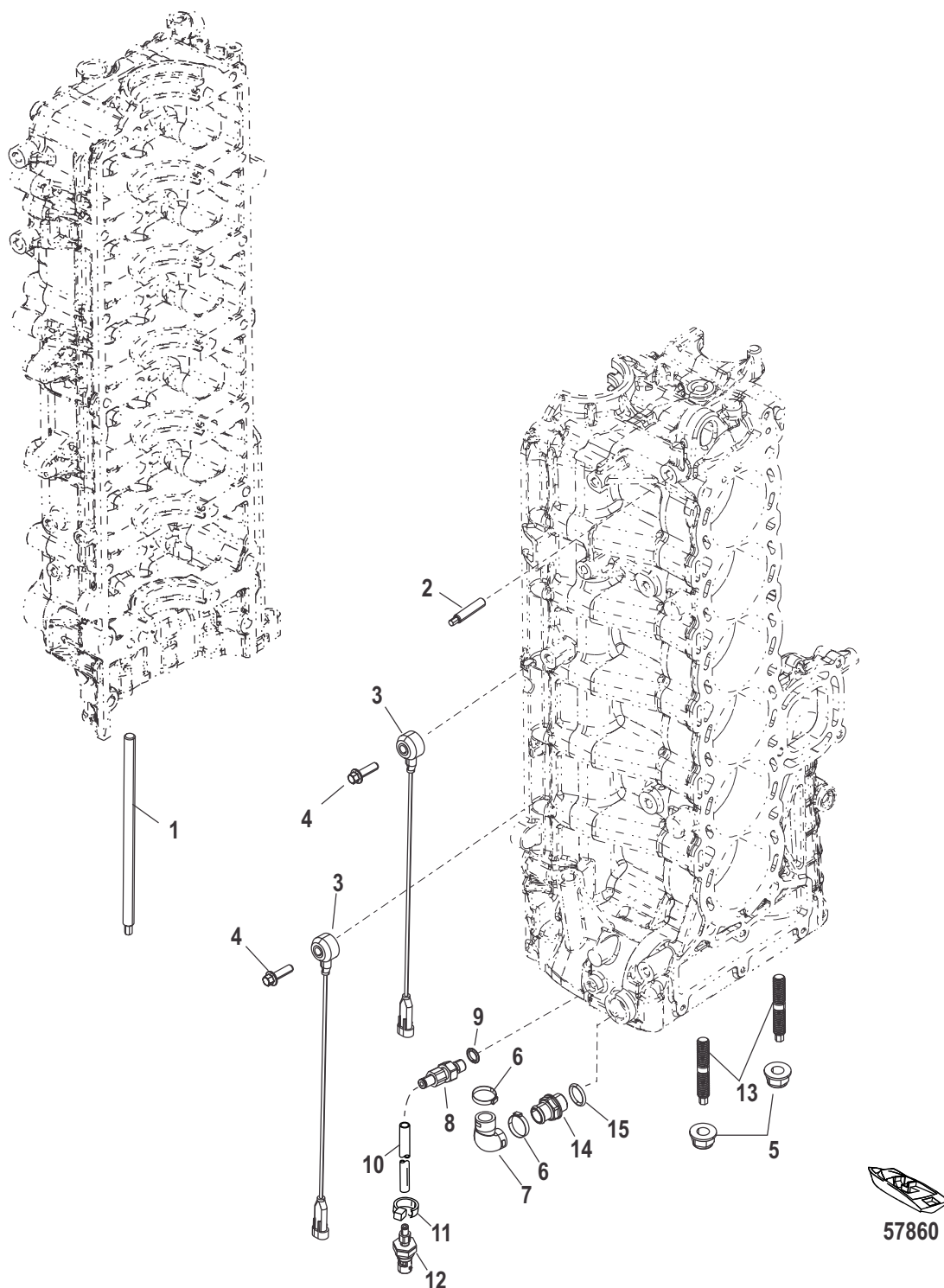
Charge Cooler/Intake Manifold Hose Routings



Charge Cooler/Intake Manifold Hose Routings

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0011	826292	NUT (M10) Brass/Nickel Plated		1	
2	0010	8M0048051	SCREW (M6 x 30) Stainless Steel		7	
-		NSS	NOT SOLD SEPARATE Hose Assembly		1	
3	0032	889593001	HOSE		1	
4	0022	889633A04	FITTING ASSEMBLY Flushing		1	
5	0032	889592001	HOSE		1	
6	0054	888988008	CLAMP (34.6 MM)		2	
7	0032	892967	HOSE		1	
8	0054	850181	TIE STRAP (11.750 Inches)		1	
9	0032	8M0087119	HOSE Manifold Reference Upper		1	
10	0010	88552730	SCREW (M10 x 30)		2	

Port Cylinder Block Components



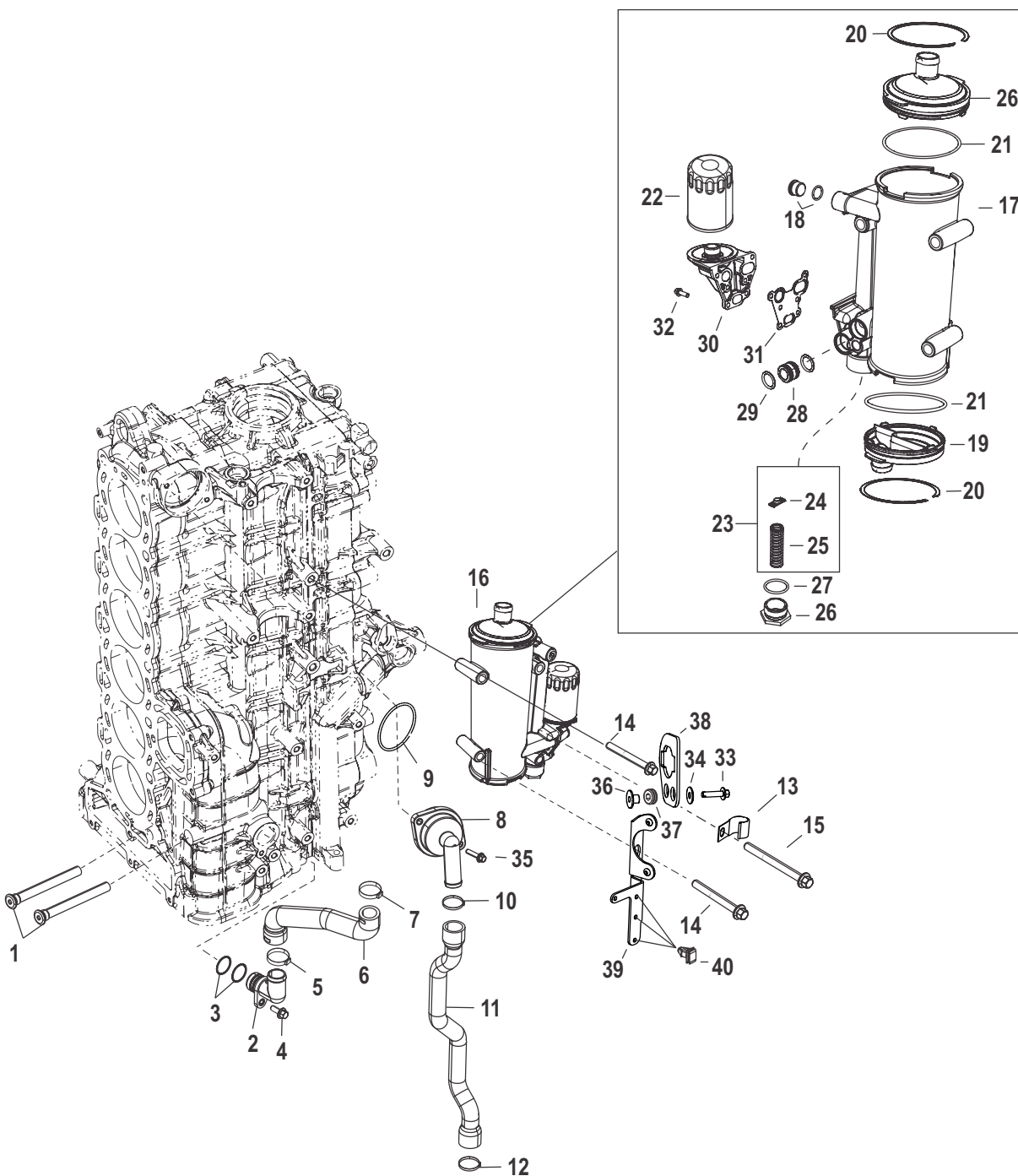
Port Cylinder Block Components

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0016	8M0022158	STUD (M10 x 205)		10	
2	0016	8M0022162	STUD (M10 x 60)		1	
3	0000	8M6002872	SENSOR ASSEMBLY Knock		2	
4	0010	8M0093638	SCREW (M8 x 20)		2	
5	0011	826365	NUT (M8)		2	[1]
6	0054	888988008	CLAMP (34.6 MM)		2	[1]
7	0032	8M0043736	HOSE		1	
8	0022	896094A01	FITTING ASSEMBLY		1	[1]
9	0025	896699	O-RING (1.78 mm x .08 mm)		1	[1]
10	0032	85978571	TUBING (52.00 Inches Bulk) To Water Pressure Sensor - Cut to 21.5 Inches		1	
11	0054	816311T	TIE STRAP (8.00 Inches)		1	
12	0000	881879T26	SENSOR Pressure Water		1	
13	0016	8M0000274	STUD (M8 x 44)		2	[1]
14	0022	885517A05	FITTING ASSEMBLY		1	
15	0025	892077	O-RING		1	[2]
-	0061	896966A06	LONG BLOCK ASSEMBLY		1	

PART NOTES:

- [1] - COMPONENT OF LONG BLOCK ASSEMBLY 896966A06
 [2] - COMPONENT OF ENGINE/POWERHEAD GASKET SET 880552A08

Starboard Cylinder Block/Oil Cooler



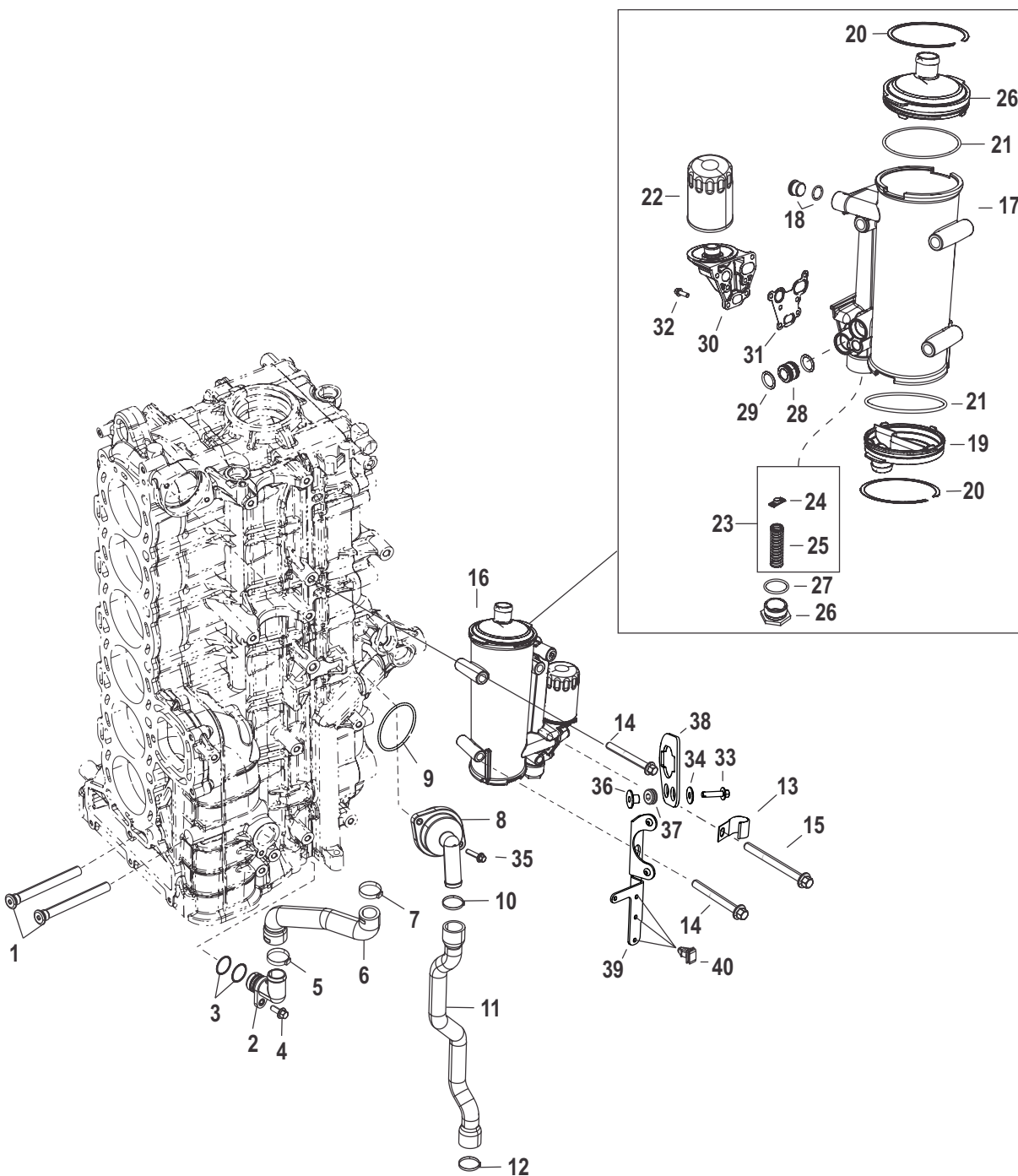

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Starboard Cylinder Block/Oil Cooler

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	892404A05	DEFLECTOR ASSEMBLY Water		2	[1]
2	0022	885518A02	FITTING ASSEMBLY		1	
3	0025	62701	O-RING		2	[2]
4	0010	88552516	SCREW (M6 x 16 MM) Stainless Steel		1	
5	0054	888988011	CLAMP (38.1 MM)		1	
6	0032	888930003	HOSE Cyl Block to IOM		1	
7	0054	888988008	CLAMP (34.6 MM)		1	
8	0000	892864T04	THERMOSTAT ASSEMBLY		1	
9	0025	8M0005958	O-RING		1	
10	0054	888988001	CLAMP (36.1 mm)		1	[1]
11	0032	892865	HOSE Thermostat		1	
12	0054	888988007	CLAMP (42.5 mm)		1	[1]
13	0054	78945	J CLAMP		1	
14	0010	88552785	SCREW (M10 x 85)		3	
15	0010	885527105	SCREW (M10 x 105)		1	
16	0000	8M0092405	MODULE Integrated Oil		1	
17		NSS	NOT SOLD SEPARATE Oil Cooler Housing		1	
18	0019	891953	PLUG (18 mm)		2	
19	0000	8M0046698	END CAP ASSEMBLY		2	
20	0053	8M0039464	RING Retaining		1	
21	0025	8M0039516	O-RING		1	
22	0035	877769K01	FILTER Oil (Mercury Branded)		1	[3]
23	0000	8M0046693	THERMOSTAT ASSEMBLY		1	
24		NSS	NOT SOLD SEPARATE Thermostat Stop		1	
25		NSS	NOT SOLD SEPARATE SPRING		1	
26	0019	8M0046697	PLUG		1	
27		NSS	NOT SOLD SEPARATE O-RING		1	
28	0000	8M0046696	ADAPTER ASSEMBLY (Contains 2 Adaptors)		1	
29		NSS	NOT SOLD SEPARATE O-RING		4	
30	0000	8M0046694	HOUSING ASSEMBLY		1	
31	0027	8M0034568	GASKET		1	
32	0010	88552516	SCREW (M6 x 16 MM) Stainless Steel		2	
33	0010	82129125	SCREW (M6 x 25 MM)		2	
34	0012	65567	WASHER (.265 x .750 x .048) Stainless Steel		2	
35	0010	88552525	SCREW (M6 x 25 MM) Stainless Steel		2	
36	0023	822003	BUSHING		2	
37	0025	834985	GROMMET		2	
38	0000	8M0011480	PLATE Mounting, 14 Pin		1	
39	0000	8M0011478	BRACKET Mounting, 14 Pin		1	
40	0054	879962	CLIP		1	
-	0027	880552A08	GASKET SET Powerhead		1	

Starboard Cylinder Block/Oil Cooler

Starboard Cylinder Block/Oil Cooler




57861

Cat.# 90-8M0103727

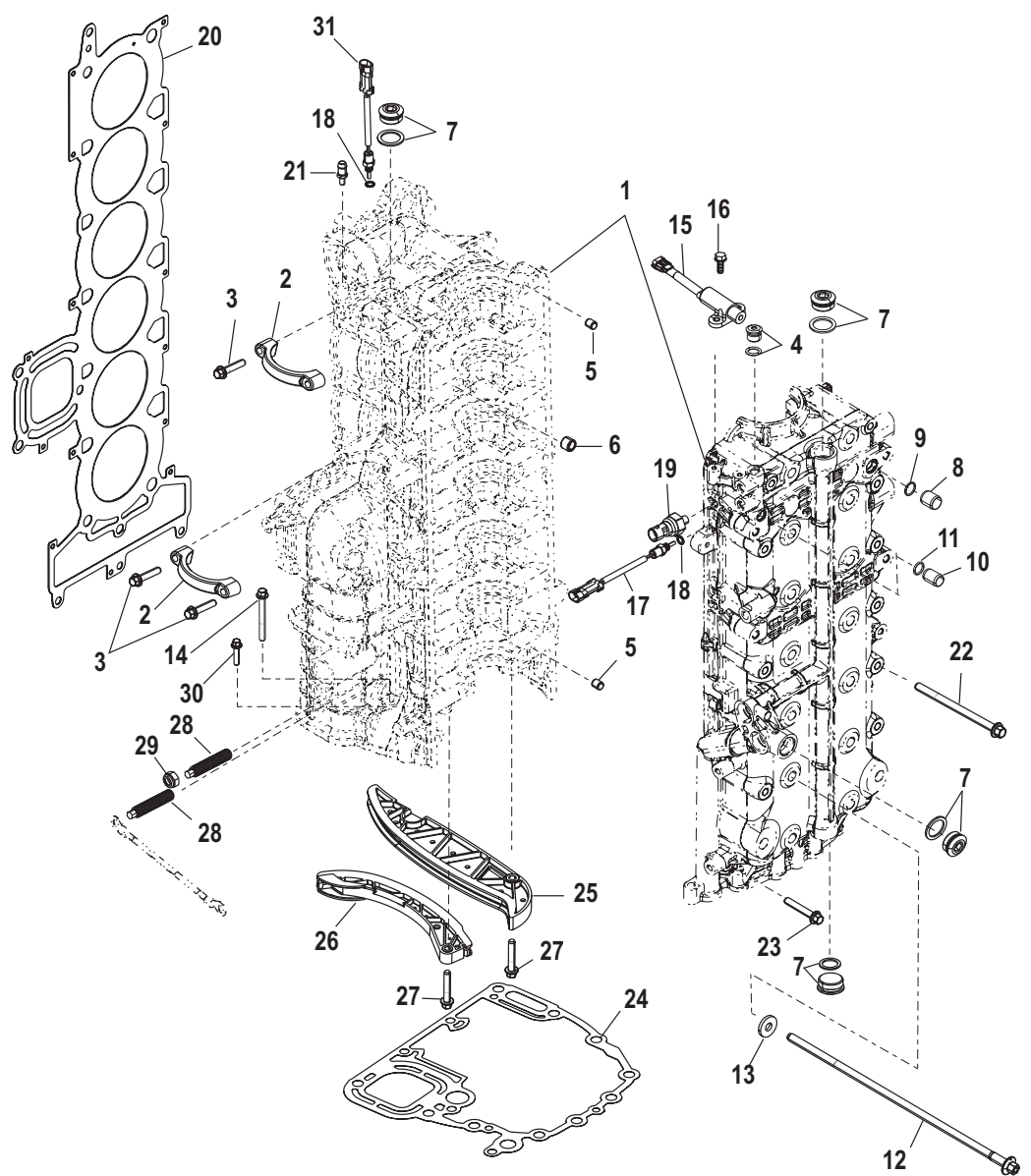
Starboard Cylinder Block/Oil Cooler

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0061	896966A06	LONG BLOCK ASSEMBLY		1	

PART NOTES:

- [1] - COMPONENT OF LONG BLOCK ASSEMBLY 896966A06
- [2] - COMPONENT OF ENGINE/POWERHEAD GASKET SET 880552A08
- [3] - Alternate part numbers:
877769K01MPP
877769Q01QS

Cylinder Block



57862

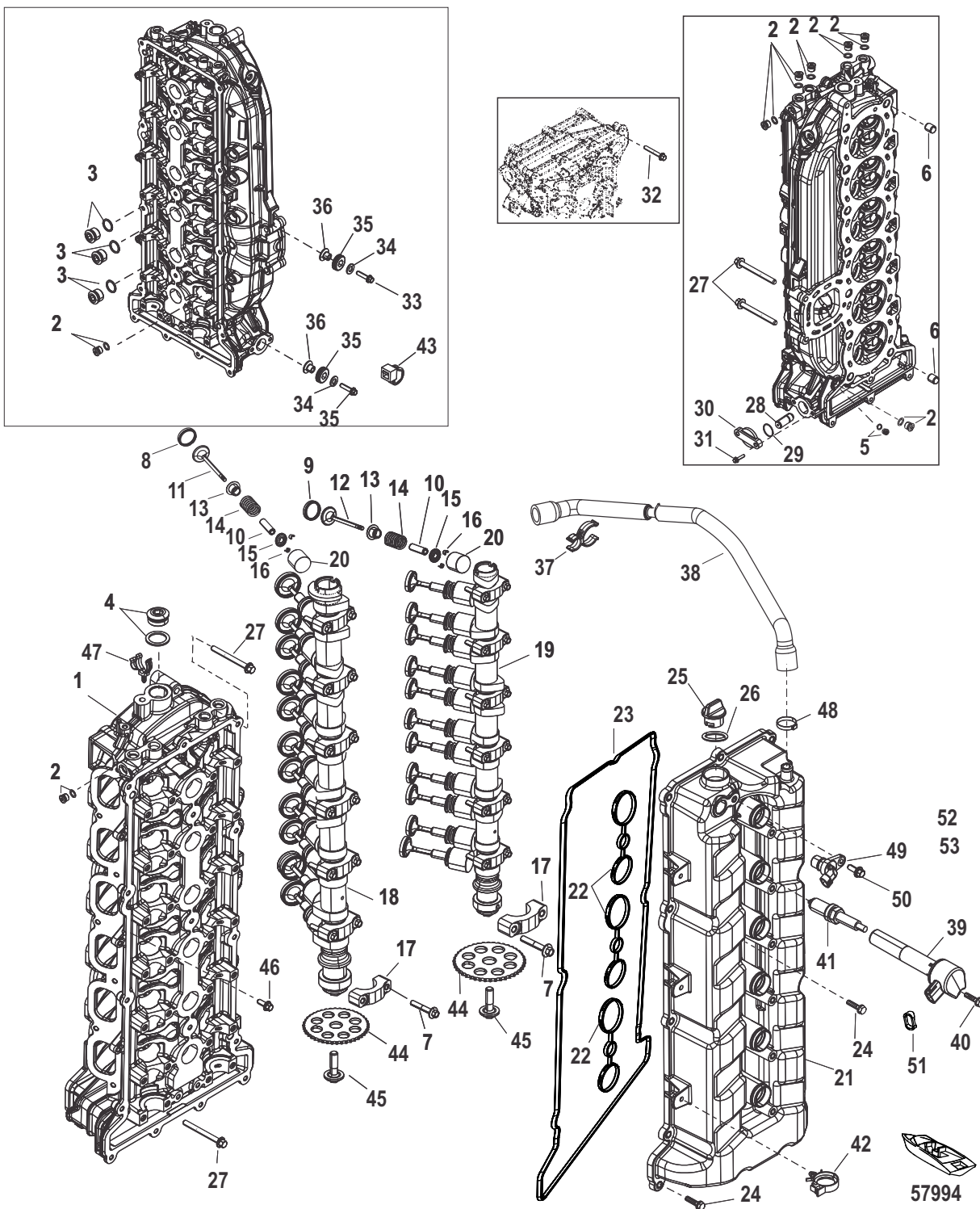
Cylinder Block

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0800	8M0103280	CYLINDER BLOCK		1	[1]
2	0000	8M0041759	BRACKET Mounting-Starter Motor		2	[1]
3	0010	88552640	SCREW (M8 x 40)		4	[1]
4	0019	889767	PLUG (12 mm)		1	[1]
5	0017	43044	PIN Dowel - Without Hole (.375 x .625)		2	[1]
6	0023	893392001	DAMPER		14	[1]
7	0019	896951	PLUG (24 mm)		4	[1]
8	0017	880524	PIN Dowel (14 MM)		1	[1]
9	0025	884409	O-RING		1	[2]
10	0017	884424	PIN Dowel (11 mm)		1	[1]
11	0025	884423	O-RING		1	[2]
12	0010	8M4501000	SCREW (M10 X 342)		14	[1]
13	0012	892573001	WASHER		14	[1]
14	0010	88552675	SCREW (M8 x 75)		1	[1]
15	0000	8M0082988	SENSOR Crankshaft Position		1	[1]
16	0010	40011107	SCREW (M5 x 16) Stainless Steel		2	[1]
17	0000	8M0010146	SENSOR	Oil Temperature	1	[1]
18	0025	896699	O-RING (1.78 mm x .08 mm)		2	[1]
19	0000	8M6000637	SENSOR Pressure		1	[1]
20	0027	895374T	GASKET Head		1	[2]
21	0017	888517	PIN		1	
22	0010	895810115	SCREW (M8 x 115)		12	[1]
23	0010	895810050	SCREW (M8 x 50)		2	[1]
24	0027	880624003	GASKET Block to Adaptor		1	[2]
25	0000	880559	GUIDE Fixed		1	[1]
26	0000	880557	GUIDE Moveable		1	[1]
27	0010	892456045	SCREW		2	[1]
28	0016	8M0022160	STUD (M8 x 43)		2	[1]
29	0011	401388	NUT (M8) Stainless Steel		1	[1]
30	0010	88552635	SCREW (M8 x 35 MM)		1	[1]
31	0000	8M0010146	SENSOR	Block Water Temperature	1	[1]
-	0027	880552A08	GASKET SET Powerhead		1	
-	0061	896966A06	LONG BLOCK ASSEMBLY		1	

PART NOTES:

- [1] - COMPONENT OF LONG BLOCK ASSEMBLY 896966A06
- [2] - COMPONENT OF ENGINE/POWERHEAD GASKET SET 880552A08
COMPONENT OF LONG BLOCK ASSEMBLY 896966A06

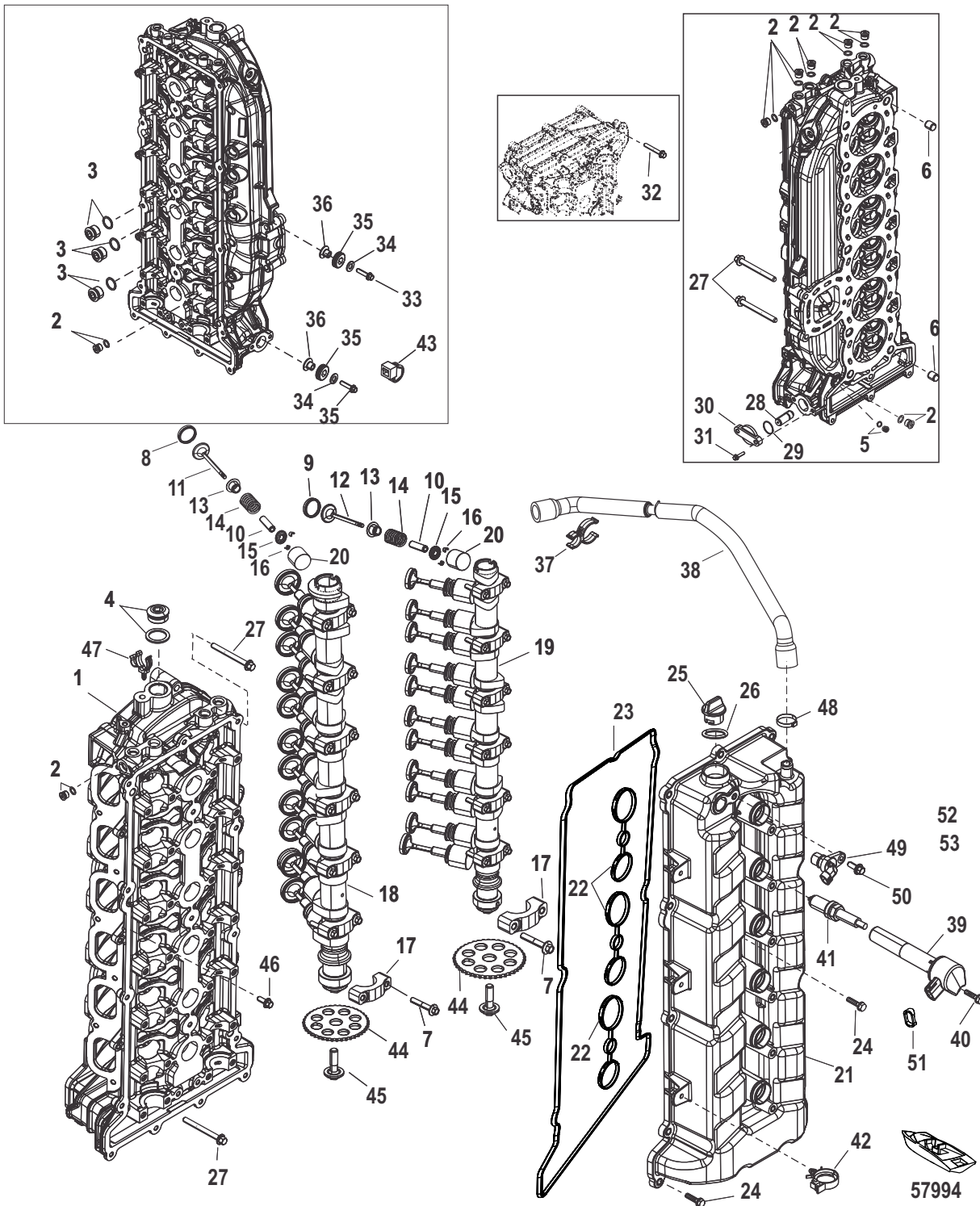
Cylinder Head and Camshaft



Cylinder Head and Camshaft

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0900	8M0103281	CYLINDER HEAD ASSEMBLY		1	[1]
1	0900	8M0103282	CYLINDER HEAD ASSEMBLY Basic		1	[1]
2	0019	8M0047994	PLUG (12 MM)		8	[1]
3	0019	8M0047995	PLUG (18 MM)		3	[1]
4	0019	8M0047996	PLUG (24 MM)		1	[1]
5	0019	8M0047992	PLUG (10 MM)		1	[1]
6	0017	880524	PIN Dowel (14 MM)		2	[1]
7	0010	892454035	BOLT (M6 x 36)		28	[1]
8	0000	880533	SEAT Intake Valve		12	[1]
9	0000	8M0089477	SEAT Exhaust Seat		12	[1]
10	0000	880537	GUIDE Intake Exhaust Valve		24	[1]
11	0020	898907	VALVE Intake		12	[1]
12	0020	898908T01	VALVE Exhaust-Chrome		12	[1]
13	0026	896880	SEAL Valve		24	[1]
14	0024	8M0103092	SPRING VALVE KIT Intake and Exhaust		24	[1]
15	0000	8M0908500	RETAINER ASSEMBLY Valves		24	[1]
16	0028	880543	KEY		48	[1]
17		NSS	NOT SOLD SEPARATE CAP		14	[1]
18	0400	8M0103283	CAMSHAFT Intake		1	[1]
19	0400	8M0103284	CAMSHAFT Exhaust		1	[1]
20	0000	899912001	TAPPET (2.996)		24/AR	[1]
20	0000	899912002	TAPPET (3.021)		24/AR	[1]
20	0000	899912003	TAPPET (3.046)		24/AR	[1]
20	0000	899912004	TAPPET (3.071)		24/AR	[1]
20	0000	899912005	TAPPET (3.096)		24/AR	[1]
20	0000	899912006	TAPPET (3.118)		24/AR	[1]
20	0000	899912007	TAPPET (3.138)		24/AR	[1]
20	0000	899912008	TAPPET (3.158)		24/AR	[1]
20	0000	899912009	TAPPET (3.178)		24/AR	[1]
20	0000	899912010	TAPPET (3.198)		24/AR	[1]
20	0000	899912011	TAPPET (3.218)		24/AR	[1]
20	0000	899912012	TAPPET (3.238)		24/AR	[1]
20	0000	899912013	TAPPET (3.258)		24/AR	[1]
20	0000	899912014	TAPPET (3.278)		24/AR	[1]
20	0000	899912015	TAPPET (3.298)		24/AR	[1]
20	0000	899912016	TAPPET (3.318)		24/AR	[1]
20	0000	899912017	TAPPET (3.338)		24/AR	[1]
20	0000	899912018	TAPPET (3.358)		24/AR	[1]
20	0000	899912019	TAPPET (3.378)		24/AR	[1]
20	0000	899912020	TAPPET (3.398)		24/AR	[1]
20	0000	899912021	TAPPET (3.418)		24/AR	[1]
20	0000	899912022	TAPPET (3.438)		24/AR	[1]
20	0000	899912023	TAPPET (3.458)		24/AR	[1]
20	0000	899912024	TAPPET (3.478)		24/AR	[1]

Cylinder Head and Camshaft



Cylinder Head and Camshaft

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
20	0000	899912025	TAPPET (3.498)		24/AR	[1]
20	0000	899912026	TAPPET (3.518)		24/AR	[1]
20	0000	899912027	TAPPET (3.538)		24/AR	[1]
20	0000	899912028	TAPPET (3.558)		24/AR	[1]
20	0000	899912029	TAPPET (3.578)		24/AR	[1]
20	0000	899912030	TAPPET (3.598)		24/AR	[1]
20	0000	899912031	TAPPET (3.621)		24/AR	[1]
20	0000	899912032	TAPPET (3.646)		24/AR	[1]
20	0000	899912033	TAPPET (3.671)		24/AR	[1]
20	0000	899912034	TAPPET (3.696)		24/AR	[1]
20	0000	899912035	TAPPET (3.721)		24/AR	[1]
21	0000	892596T04	COVER ASSEMBLY Cam		1	[1]
22	0000	892584	SEAL		3	[1]
23	0000	8M6000959	SEAL		1	
24	0010	88552525	SCREW (M6 x 25 MM) Stainless Steel		3	[1]
25	0000	859578A1	PLUG ASSEMBLY Oil		1	[1]
26	0025	90196	O-RING (.921 x .139)		1	[2]
27	0010	88552660	SCREW (M8 x 60)		4	[1]
28	0000	898463A01	TENSIONER ASSEMBLY		1	[1]
29	0025	898836	O-RING Brown		1	[2]
30	1100	8M0064752	END CAP Cam Tensioner Tensioner		1	[1]
31	0010	88552525	SCREW (M6 x 25 MM) Stainless Steel		2	[1]
32	0010	88552540	SCREW (M6 x 40 MM) Stainless Steel		3	[1]
33	0010	88552635	SCREW (M8 x 35 MM)		2	[1]
34	0012	817274	WASHER (.344 x 1.00 x .063) Stainless Steel		2	[1]
35	0025	833155	GROMMET		2	[1]
36	0023	8502341	BUSHING		2	[1]
37	0054	892833	CLIP		1	
38	0032	8M0103296	HOSE ASSEMBLY Breather		1	
39	0339	880615T01	COIL ASSEMBLY		6	
40	0010	88552525	SCREW (M6 x 25 MM) Stainless Steel		6	[1]
41	0033	889246Q39	SPARK PLUG NGK-ILFR6GE		6	[3]
42	0054	858954	CLIP (.625)		3	
43	0054	850181	TIE STRAP (11.750 Inches)		1	
44	0043	880550	SPROCKET Cam Drive		2	[1]
45	0010	8M0021532	SCREW (M12 x 40 MM)	(Left Hand)	2	[1]
46	0010	88552512	SCREW (M6 x 12 MM) Stainless Steel		3	
47	0054	889746001	CLIP		1	
48	0054	888988019	CLAMP (22.6 mm)		1	
49	0000	8M0011987	SENSOR	Camshaft Position	1	
50	0010	88552516	SCREW (M6 x 16 MM) Stainless Steel		1	

Cylinder Head and Camshaft



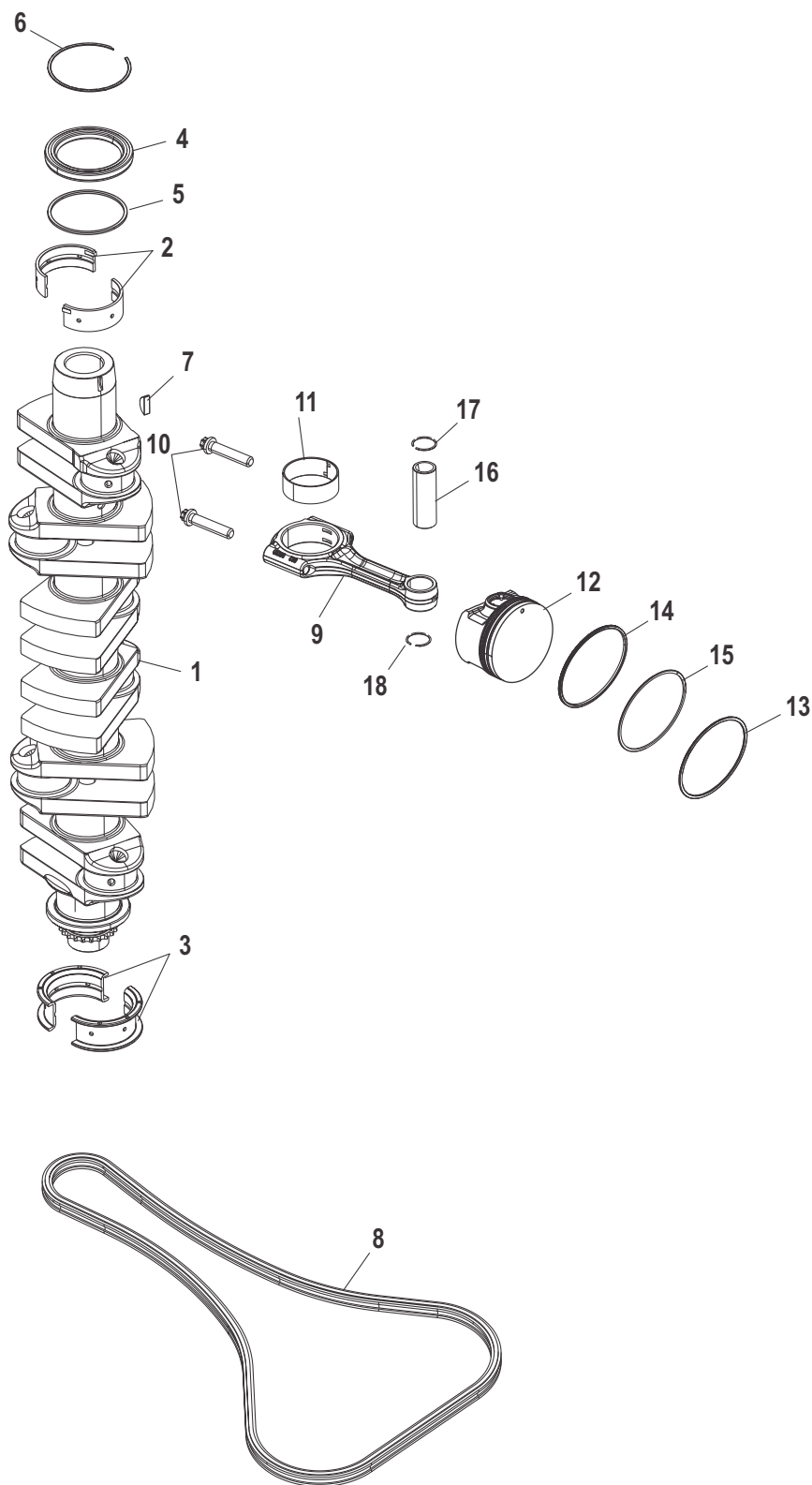
Cylinder Head and Camshaft

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
51	0025	8M0082406	GROMMET Rubber		1	
-	0061	896966A06	LONG BLOCK ASSEMBLY		1	

PART NOTES:

- [1] - COMPONENT OF LONG BLOCK ASSEMBLY 896966A06
- [2] - COMPONENT OF ENGINE/POWERHEAD GASKET SET 880552A08
COMPONENT OF LONG BLOCK ASSEMBLY 896966A06
- [3] - Alternate part numbers:
889246Q39QS
8M0058934Bulk Pack
COMPONENT OF LONG BLOCK ASSEMBLY 896966A06

Crankshaft, Pistons and Connecting Rods



57864

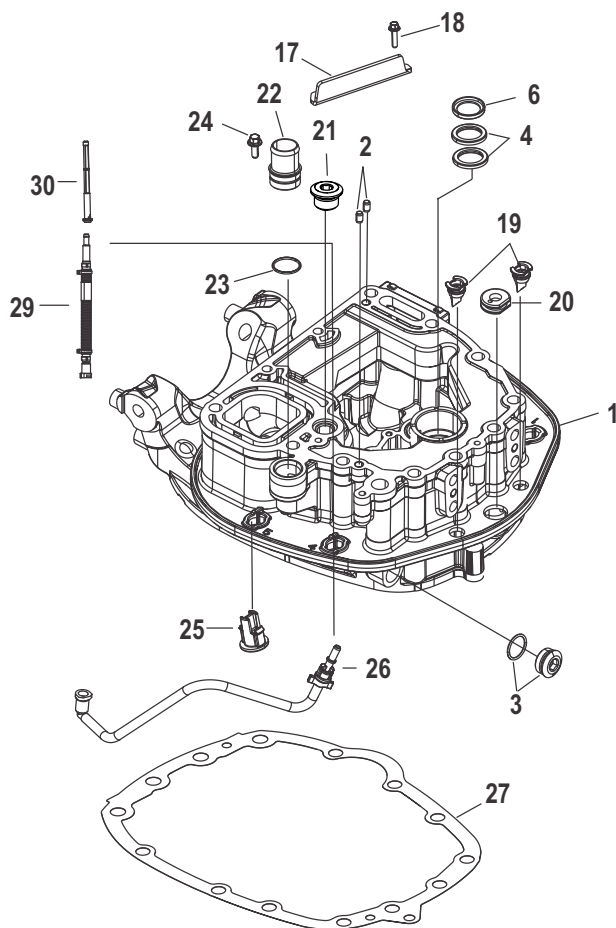
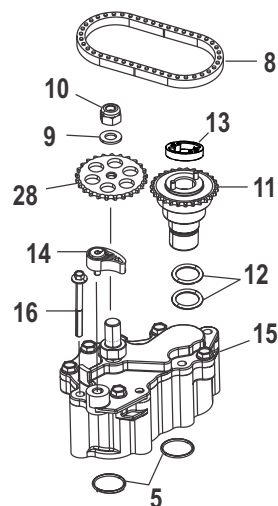
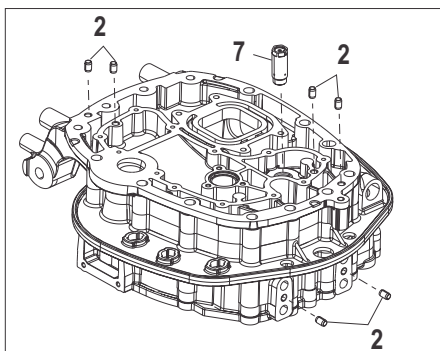
Crankshaft, Pistons and Connecting Rods

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0400	891644A04	CRANKSHAFT ASSEMBLY		1	[1]
2	0023	897498T05	BEARING Main - Green		AR	[1]
2	0023	897498T06	BEARING Main - Navy Blue		AR	[1]
2	0023	897498T07	BEARING Main - White		AR	[1]
2	0023	897498T08	BEARING Main - Orange		AR	[1]
3	0023	892309T01	BEARING Thrust - Green Crankshaft-Lower		AR	[1]
3	0023	892309T02	BEARING Thrust - Navy Blue Crankshaft-Lower		AR	[1]
3	0023	892309T03	BEARING Thrust - White Crankshaft-Lower		AR	[1]
3	0023	892309T04	BEARING Thrust - Orange Crankshaft-Lower		AR	[1]
4	0026	8M0032912	SEAL Top Main Bearing		1	[2]
5	0023	896883	SPACER		1	[1]
6	0053	896882	RING Retaining		1	[1]
7	0028	91800	KEY Woodruff		1	[1]
8	0000	8M0103398	CHAIN Roller Cam Drive		1	
9	0662	8M0103285	CONNECTING ROD ASSEMBLY		6	[1]
10	0010	884441	BOLT		12	[1]
11	0023	892005A01	BEARING Connecting Rod - Blue		AR	[1]
11	0023	892005A02	BEARING Connecting Rod - White		AR	[1]
11	0023	892005A03	BEARING Connecting Rod - Orange		AR	[1]
12	0700	8M0104286	PISTON ASSEMBLY		6	[1]
13	0039	881180A02	RING SET Piston		6	[1]
14		NSS	NOT SOLD SEPARATE Piston Ring-Oil		6	[1]
15		NSS	NOT SOLD SEPARATE Piston Ring-2nd		6	[1]
16		NSS	NOT SOLD SEPARATE Piston Pin		6	[1]
17	0040	896594	CIRCLIP		12	[1]
-	0061	896966A06	LONG BLOCK ASSEMBLY		1	

PART NOTES:

- [1] - COMPONENT OF LONG BLOCK ASSEMBLY 896966A06
- [2] - COMPONENT OF ENGINE/POWERHEAD GASKET SET 880552A08
COMPONENT OF LONG BLOCK ASSEMBLY 896966A06

Oil Pump/Adaptor Plate-Upper



57996

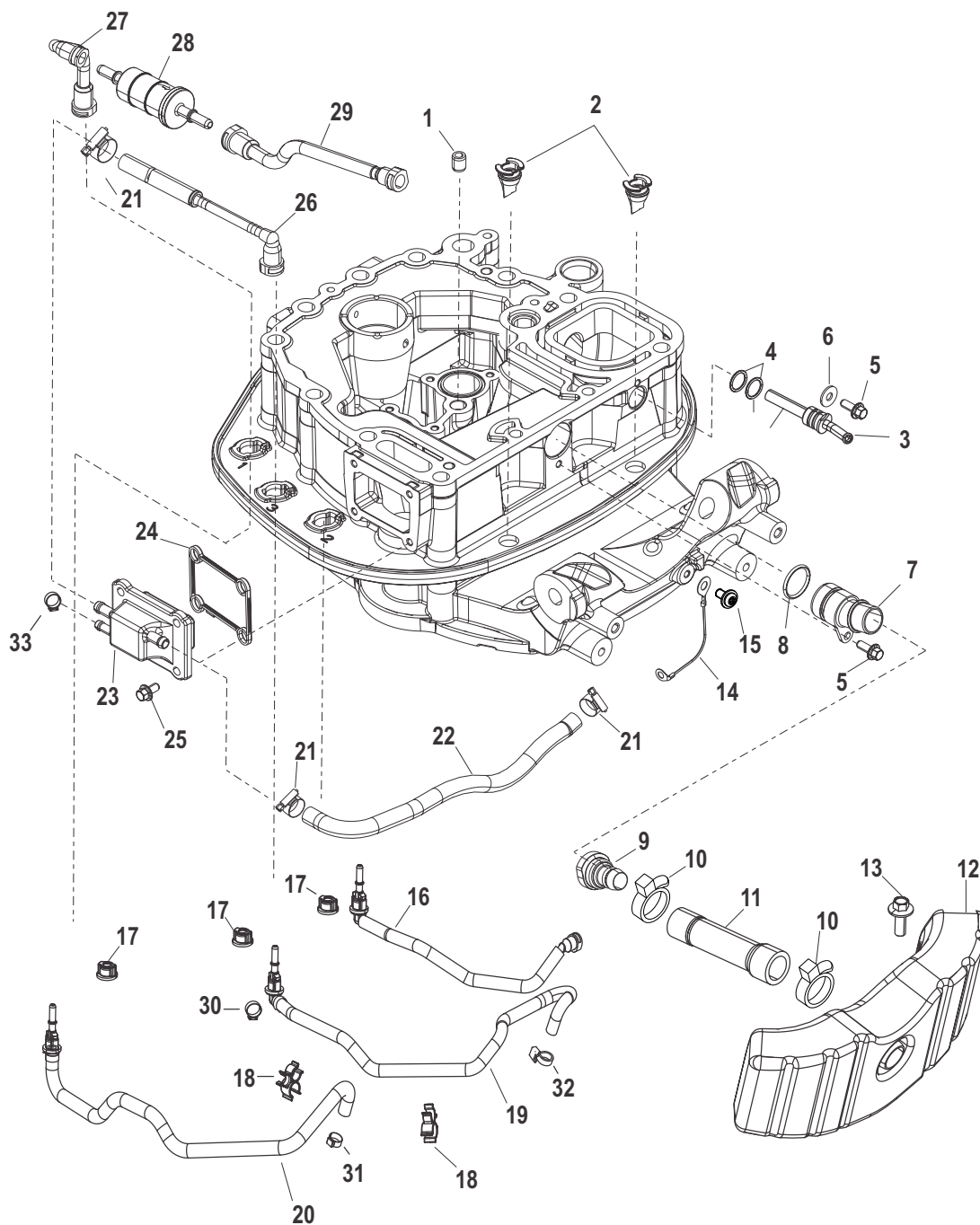
Oil Pump/Adaptor Plate-Upper

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	892126A03	ADAPTER PLATE KIT		1	
2	0017	892228	PIN Dowel		8	
3	0019	896951	PLUG (24 mm)		1	
4	0026	884462	SEAL Water		2	
5	0025	887930	O-RING		2	[1]
6	0026	8M0033928	SEAL Oil		1	[2]
7	0021	8M0034048	VALVE ASSEMBLY Oil Pump		1	
8	0000	8M6002692	CHAIN Oil Pump Drive Oil Pump Drive		1	
9	0012	892491	WASHER		1	
10	0011	892165	NUT		1	
11	0000	884458T07	DRIVESHAFT Oil Pump		1	
12	0025	8M0034912	O-RING 3.78 X 21.32		2	[2]
13	0000	895063001	INSERT Plastic		1	
14	0000	884418A1	TENSIONER ASSEMBLY Oil Pump Drive		1	
15	0000	884446T04	PUMP ASSEMBLY Oil		1	
16	0010	892455065	SCREW		5	
17	0000	892335001	DEFLECTOR Oil		1	
18	0010	88552516	SCREW (M6 x 16 MM) Stainless Steel		2	
19	0000	888819002	DRAIN Cowl		2	
20	0025	888163	GROMMET		1	
21	0019	8M0027347	PLUG (M18 x 1.5)		1	
22	0022	8M0092321	FITTING EDP Black		1	
23	0025	8M0092943	O-RING Orange		1	[1]
24	0010	88552512	SCREW (M6 x 12 MM) Stainless Steel		1	
25	0019	8M0088815	PLUG Panel		1	
26	0032	8M0084506	HOSE Fuel Inlet Fuel inlet to Fuel Supply Module		1	
27	0027	889617001	GASKET		1	[1]
28	0000	884456	SPROCKET Driven		1	
29	0032	8M0094213	HOSE ASSEMBLY Fuel Inlet		1	
30	0035	8M0090809	FILTER		1	
-	0027	880552A08	GASKET SET Powerhead		1	
-	0061	896966A06	LONG BLOCK ASSEMBLY		1	

PART NOTES:

- [1] - COMPONENT OF ENGINE/POWERHEAD GASKET SET 880552A08
COMPONENT OF LONG BLOCK ASSEMBLY 896966A06
- [2] - COMPONENT OF ENGINE/POWERHEAD GASKET SET 880552A08

Adapter Plate Hose Routings



58711

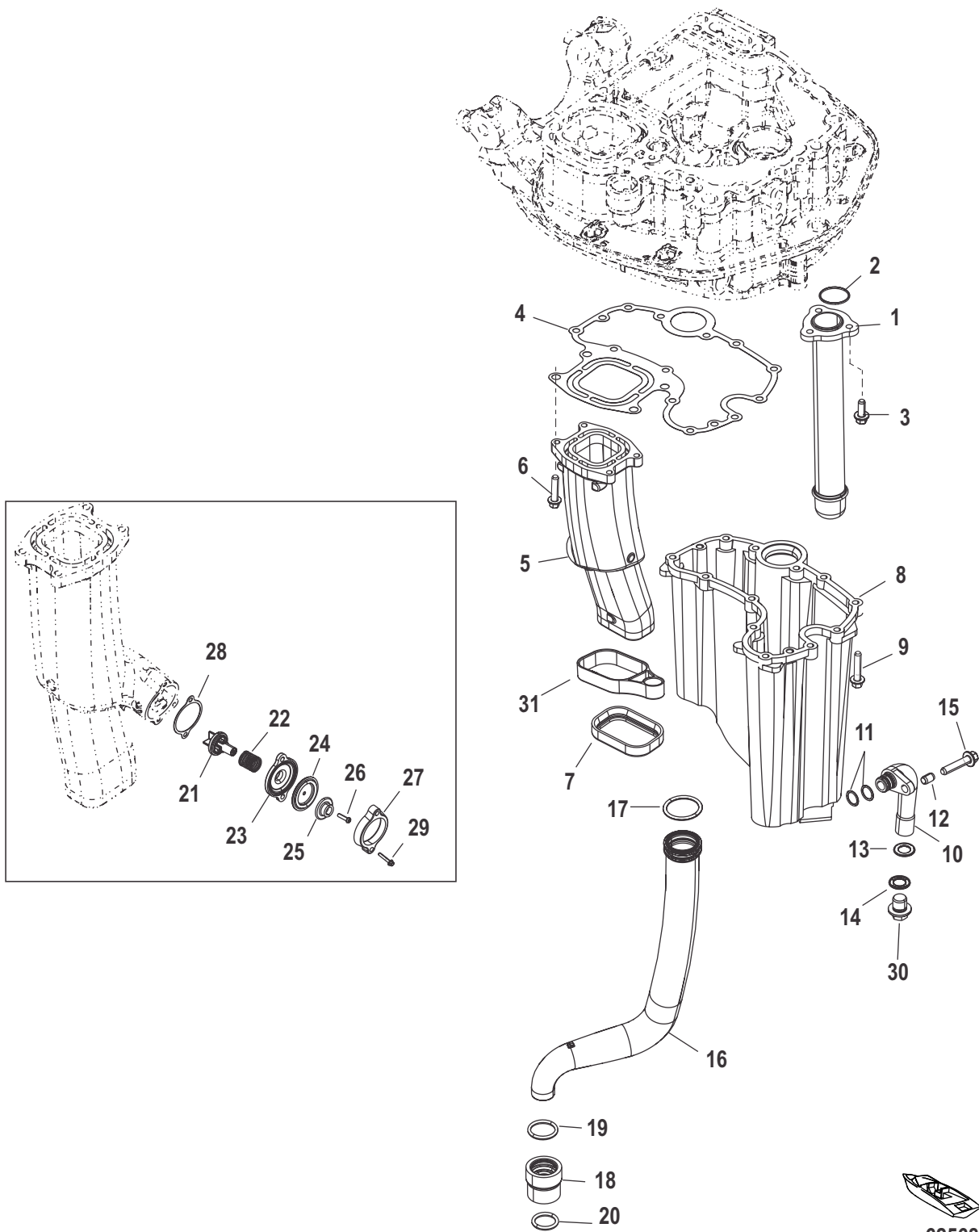
Adapter Plate Hose Routings

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0017	884474001	PIN Dowel (12 mm)		1	
2	0000	888819002	DRAIN Cowl		2	
3	0022	888461A01	FITTING KIT		1	
4	0025	892446	O-RING (14 X 1.78 MM)		2	[1]
5	0010	88552512	SCREW (M6 x 12 MM) Stainless Steel		1	
6	0012	4002316	WASHER (6.60 X 17.0 X 1.5SS)		1	
7	0022	889792A01	FITTING KIT Idle Exhaust		1	
8	0025	889828	O-RING (.924 x .103)		1	
9	0022	889846	FITTING		1	
10	0054	816311T	TIE STRAP (8.00 Inches)		2	
11	0032	888981001	HOSE Idle Exhaust		1	
12	0000	892384T	PLENUM Exhaust		1	
13	0010	4006731	SCREW (M6 x 16)		2	
14	0000	88238A21	CABLE ASSEMBLY		1	
15	0010	8M0098784	SCREW M6 X 1 X 12		1	
16	0032	8M0084774	HOSE Manifold Reference Lower		1	
17	0025	884546	GROMMET		1	
18	0054	8M0097735	CLIP Retaining, 3 Hose		2	
19	0032	8M0084552	HOSE Water In Lower		1	
20	0032	8M0084660	HOSE Fuel Out Fuel Supply Module		1	
21	0054	815504104	CLAMP Worm Gear		3	[2]
22	0032	8M0047448	TUBING (.312) (70 Inches Bulk) Cut to 21 Inches		1	
23	0000	892562T01	HOUSING Manifold		1	
24	0000	892117	SEAL		1	[1]
25	0010	88552516	SCREW (M6 x 16 MM) Stainless Steel		4	
26	0032	887756	HOSE Water In-Upper		1	
27	0032	8M0087104	HOSE Hi Pressure Filter		1	
28	0035	879885Q	FILTER Fuel In-Line		1	[3]
29	0032	8M0087122	HOSE Hi Pressure Filter to Fuel Rail		1	
30	0054	13791	CLAMP (15.7)		1	
31	0054	855697	CLAMP		1	
32	0054	816311T	TIE STRAP (8.00 Inches)		1	
33	0054	895851	CLAMP (8.00 Inches)		1	
-	0027	880552A08	GASKET SET Powerhead		1	
-	0061	896966A06	LONG BLOCK ASSEMBLY		1	

PART NOTES:

- [1] - COMPONENT OF ENGINE/POWERHEAD GASKET SET 880552A08
- [2] - COMPONENT OF LONG BLOCK ASSEMBLY 896966A06
- [3] - Alternate part numbers:
879885KMPP
879885QQS
879885TService Part

Adapter Plate-Lower



62568

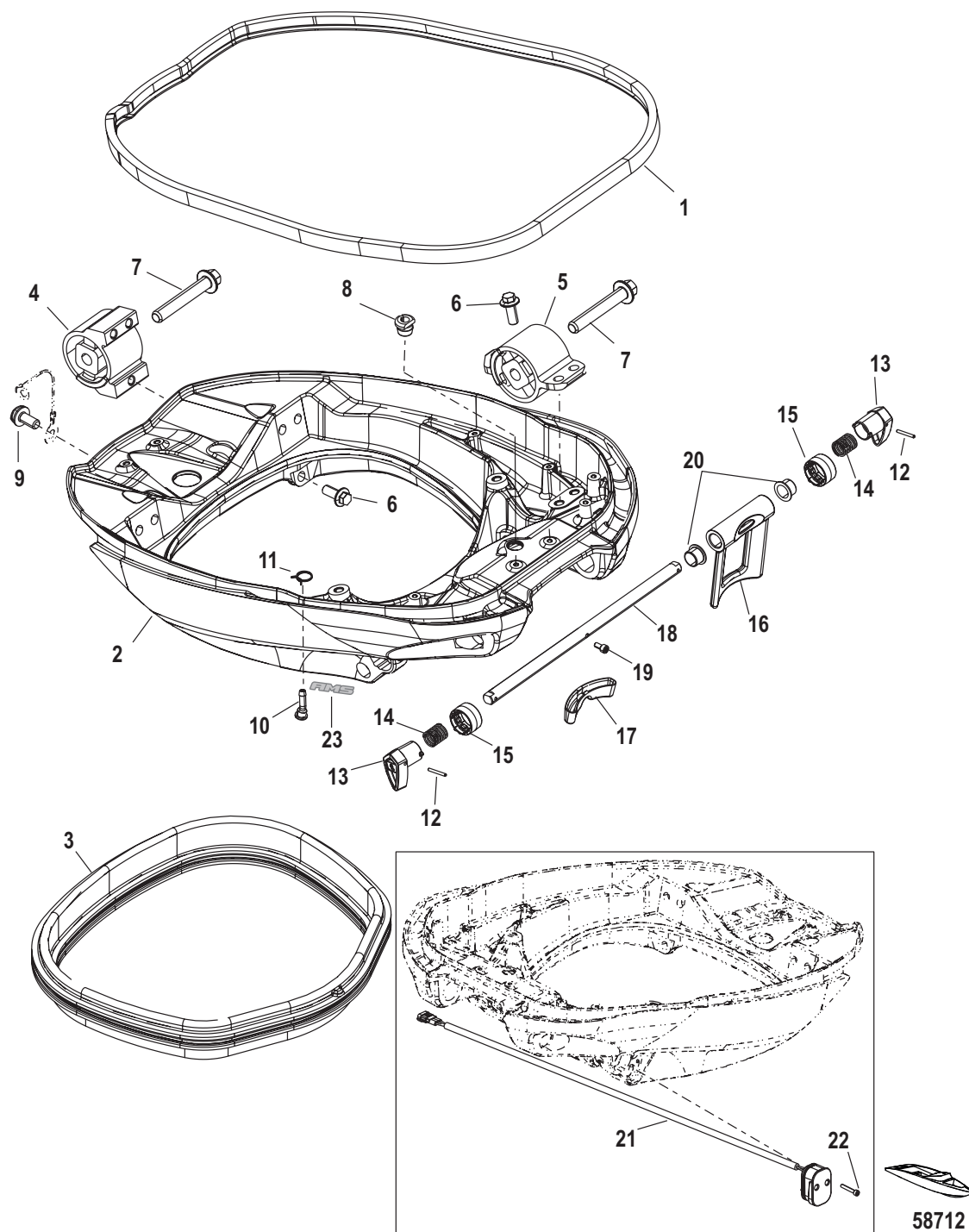
Adapter Plate-Lower

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	887623T03	PICKUP ASSEMBLY Oil		1	
2	0025	8M0092943	O-RING Orange		1	[1]
3	0010	88552525	SCREW (M6 x 25 MM) Stainless Steel		3	
4	0027	889618001	GASKET Oil Sump		1	[2]
5	0000	8M0080961	TUBE ASSEMBLY Exhaust		1	
6	0010	88552635	SCREW (M8 x 35 MM)		4	
7	0026	880629	SEAL Exhaust Tube		1	[2]
8	0000	880639T	SUMP ASSEMBLY Oil		1	
9	0010	88552530	SCREW (M6 x 30 MM) Stainless Steel		12	
10	0000	887753A02	TUBE ASSEMBLY Oil Drain	(Long)	1	
10	0000	8M0082193	TUBE ASSEMBLY Oil Drain	(X-Long/XX-Long)	1	
11	0025	892446	O-RING (14 X 1.78 MM)		2	
12	0017	892228	PIN Dowel		1	
13	0025	8M0079733	O-Ring		1	
14	0026	888593	SEAL Drain Plug		1	[1]
15	0010	88552530	SCREW (M6 x 30 MM) Stainless Steel		1	
16	0032	885541A01	TUBE ASSEMBLY Water (20.00 Inch)	(Long)	1	
16	0032	885541A02	TUBE ASSEMBLY Water (25.00 Inch)	(X-Long)	1	
16	0032	885541A03	TUBE ASSEMBLY Water (30.00 Inch)	(XX-Long)	1	
17	0025	892445	O-RING		1	[2]
18	0022	887987A1	COUPLING		1	
19	0025	90196	O-RING (.921 x .139)		1	
20	0025	21836	O-RING (.796 x .139)		1	
21	0000	888913A01	POPPET ASSEMBLY		1	
22	0024	64878	SPRING (Black)		1	
23	0000	893385001	RETAINER		1	
24	0000	648771	DIAPHRAGM		1	
25	0000	889706	WASHER		1	
26	0010	69570	SCREW (#10-16 x .750)		1	
27	0000	893384001	COVER Poppet		1	
28	0027	889561	GASKET Poppet		1	
29	0010	88552535	SCREW (M6 x 35 MM) Stainless Steel		2	
30	0000	888592005	PLUG ASSEMBLY Oil Drain		1	
31	0000	8M0107908	GUIDE Water Tube	XL and XXL Models Only	1	
-	0027	880552A08	GASKET SET Powerhead		1	
-	0061	896966A06	LONG BLOCK ASSEMBLY		1	

PART NOTES:

- [1] - COMPONENT OF ENGINE/POWERHEAD GASKET SET 880552A08
 [2] - COMPONENT OF ENGINE/POWERHEAD GASKET SET 880552A08
 COMPONENT OF LONG BLOCK ASSEMBLY 896966A06

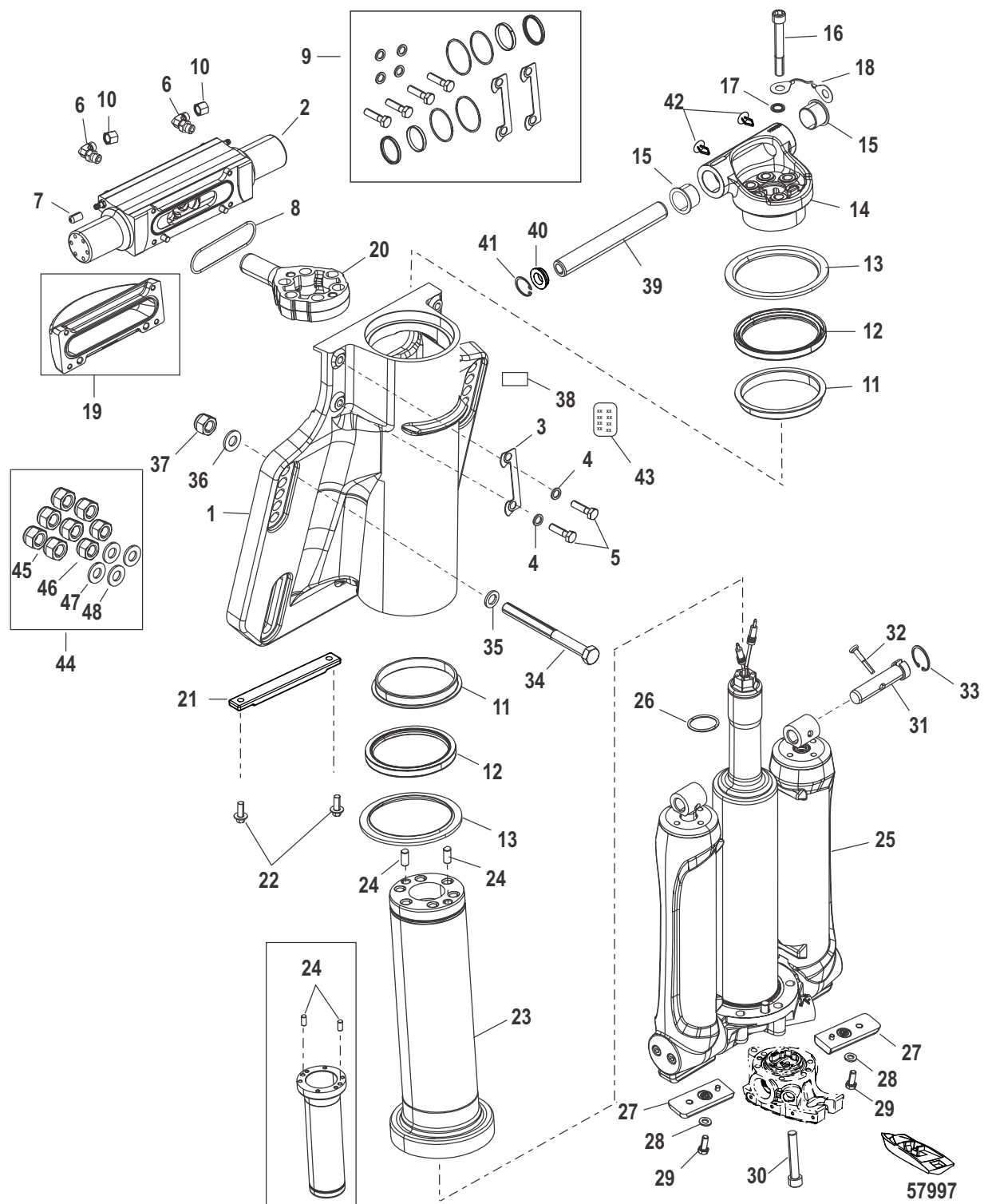
Mount Cradle



Mount Cradle

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	8M0077359	SEAL		1	
2	0000	884887T05	MOUNT CRADLE Black	350 Pro and 400R Models only [2B652307] & Below	1	
2	0000	8M0155120	MOUNT CRADLE Black	350 Pro and 400R Models only [2B652308] & Up	1	
2	0000	8M0103299	MOUNT CRADLE Silver	350 Models only [2B652307] & Below	1	
2	0000	8M0155121	MOUNT CRADLE Silver	350 Models only [2B652308] & Up	1	
3		NSS	NOT SOLD SEPARATE Seal		1	
4	0000	8M0103375	MOUNT Rear		2	
5	0000	8M0102452	MOUNT Front		2	
6	0010	889745030	SCREW (M12 x 30)		12	
7	0010	896531090	SCREW (M16 x 90)		4	
8	0025	12602002	GROMMET		1	
9	0010	8M0098784	SCREW M6 X 1 X 12		1	
10	0022	895797001	FITTING Telltale		1	
11	0054	895851	CLAMP (8.00 Inches)		1	
12	0017	73194	PIN Roll (.125 x 1.12)		2	
13	0000	880649002	LEVER Tilt Lock		2	
14	0024	47968	SPRING		2	
15	0000	889540A03	CLUTCH KIT		1	
16	0000	8M0055029	BRACKET Tilt Lock		1	
17	0000	8M0076907	PAD Tilt Lock		1	
18	0000	880650003	SHAFT Tilt Lock		1	
19	0010	889546	SCREW (M5 x 10)		1	
20	0031	8806641	BEARING (.625 Inch)		2	
21	0000	8M0010626	SENSOR Trim Position-Black		1	
22	0010	889547	SCREW (M5 x 30)		2	
23	0037	8M0146963	DECAL AMS		2	

Power Trim/Transom Assembly



Power Trim/Transom Assembly

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-		NSS	NOT SOLD SEPARATE Transom Assembly		1	
1	0000	880652T02	PEDESTAL		1	
2	0000	896500A01	STEERING CYLINDER KIT	(Standard)	1	
3	0000	893409	RETAINER		2	
4	0012	895853	WASHER		4	
5	0010	88509530	SCREW (M8 x 30)		4	
6	0022	889552	FITTING -6 ORB to -6 ORFS (90 Degree)	(Standard)	1	
7	0000	889550	CAP Bleeder - Vinyl	(Standard)	2	
8	0026	880667	SEAL		1	
9	0000	8M0045604	SEAL KIT Steering Cylinder		1	
10	0022	892524	FITTING	(Standard)	2	
11	0031	8806621	BEARING		2	
12	0026	880661	SEAL		2	
13	0031	8806561	BEARING		2	
14	0000	8M0103373	HEAD Steering		1	
15	0031	8M0001758	BEARING With Shoulder	[2B652307] & Below	2	
15	0031	8806551	BEARING (1.25 Inch)	[2B652308] & Up	2	
16	0010	885094105	SCREW (M14 x 105)		6	
17	0012	885112	WASHER		7	
18	0000	88238T23	CABLE ASSEMBLY		1	
19	0000	893405T	COVER		1	
20	0000	880665T01	ARM Steering		1	
21	0097	8M0012083	ANODE		1	
22	0010	4010720	SCREW (M8 x 20)		2	
23	0000	880660T02	TUBE Steering		1	
24	0017	885111	PIN Dowel (.375 x .875)		6/8	
25	0000	880658T02	POWER TRIM ASSEMBLY	[2B368739] & Below	1	
25	0000	8M0118297	POWER TRIM ASSEMBLY	[2B368740] & Up	1	
26	0025	895854	O-RING		1	
27	0097	893404	ANODE		2	
28	0012	889545	WASHER		2	
29	0010	889543016	BOLT		2	
30	0010	8M0007798	SCREW (M10 x 65)		1	
31	0000	8M0001784	PIN Rod Eye		1	
32	0017	821539	PIN Trilobe		2	
33	0053	895304	RING Retaining		2	
34	0010	8M0038370	SCREW (.500-20 x 5.50)		4	
35	0012	895062	WASHER		4	
36	0012	28421	WASHER (1.5 x 3.05 x 0.13) Stainless Steel		4	
37	0011	82671117	NUT (.500-20)		4	
38		NSS	NOT SOLD SEPARATE Decal-Serial Overlaminate		1	
39	0000	8M0001803	TILT PIN	[2B652307] & Below	1	
39	0017	895390	TILT PIN	[2B652308] & Up	1	

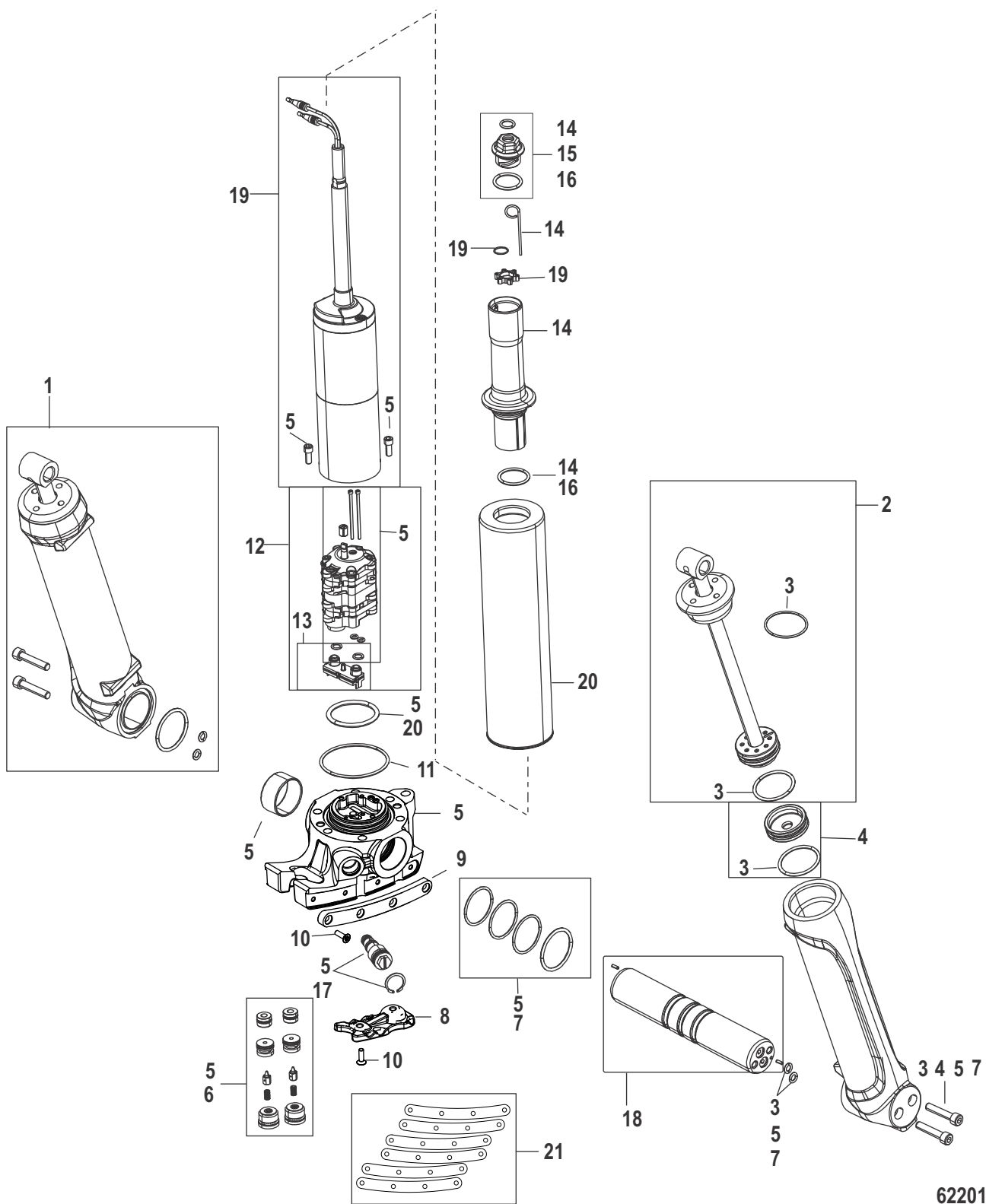
Power Trim/Transom Assembly



Power Trim/Transom Assembly

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
40	0025	8M0032468	SPACER	[2B652307] & Below	1	
41	0053	8M6000694	RETAINING RING	[2B652307] & Below	1	
41	0053	8M0038931	RING Retaining	[2B652308] & Up	1	
42	0019	95925	PLUG		2	
43	0037	8M0043059	DECAL Warning		1	
44	0011	8M0109756	DOUBLE NUT KIT Transom Bolt		1	
45	0011	8M0104274	NUT (.500-20) HEX, Brass		6	
46	0011	82671117	NUT (.500-20)		2	
47	0012	28421	WASHER (1.5 x 3.05 x 0.13) Stainless Steel		2	
48	0012	54012	WASHER (.530 x .870 x .105) Stainless Steel		2	

Power Trim Components

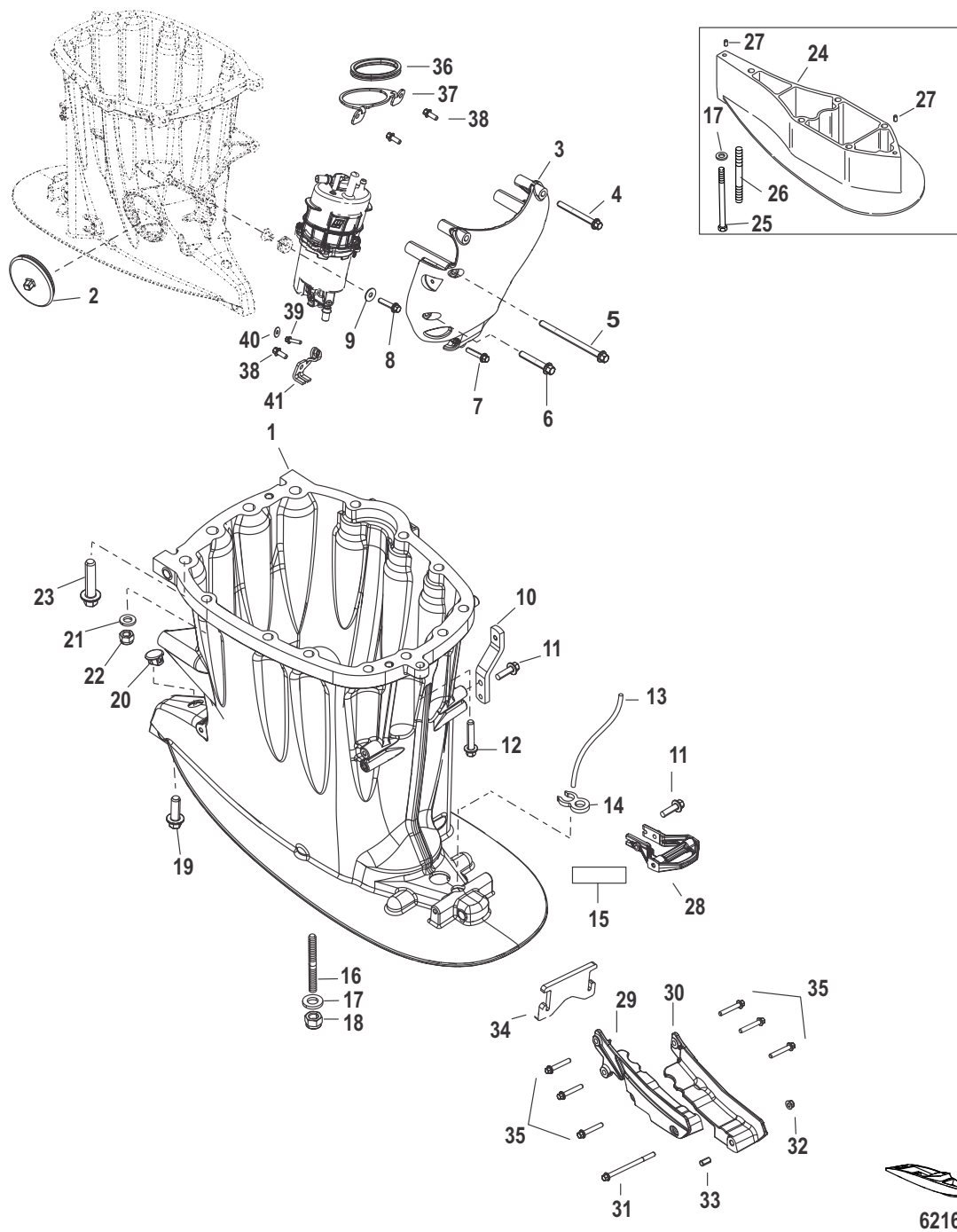


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Power Trim Components

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	896156A01	TRIM CYLINDER KIT	[2B368739] & Below	2	
1	0000	8M0118298	TRIM CYLINDER KIT	[2B368740] & Up	2	
2	0000	896157A01	TRIM ROD KIT	[2B368739] & Below	2	
2	0000	8M0118299	TRIM ROD KIT	[2B368740] & Up	2	
3	0000	896158A01	O-RING KIT		2	
4	0000	896159A01	PISTON KIT		2	
5		NSS	NOT SOLD SEPARATE	Manifold Kit, Trim	1	
6	0000	896165A01	CHECK KIT Trim PO		1	
7	0000	896160A01	O-RING KIT		1	
8	0097	8M0001734	ANODE		1	
9	0000	8M0105447	PAD Wear		2	
10	0010	832838	SCREW (M6 x 20)		10	
11	0025	8M0010183	O-RING		1	
12	0000	896163A01	PUMP KIT Trim		1	
13	0035	896164A01	TRIM FILTER KIT		1	
14	0000	896162A01	TRIM NECK KIT		1	
15	0025	895854A01	O-RING KIT		1	
16	0019	893419	CAP KIT		1	
17	0000	893420A01	MANUAL RELEASE KIT		1	
18	0017	893408A01	PIN KIT Trim		1	
19	0000	896161A02	TRIM MOTOR KIT		1	
20	0000	896167A01	RESERVOIR KIT		1	

Driveshaft Housing

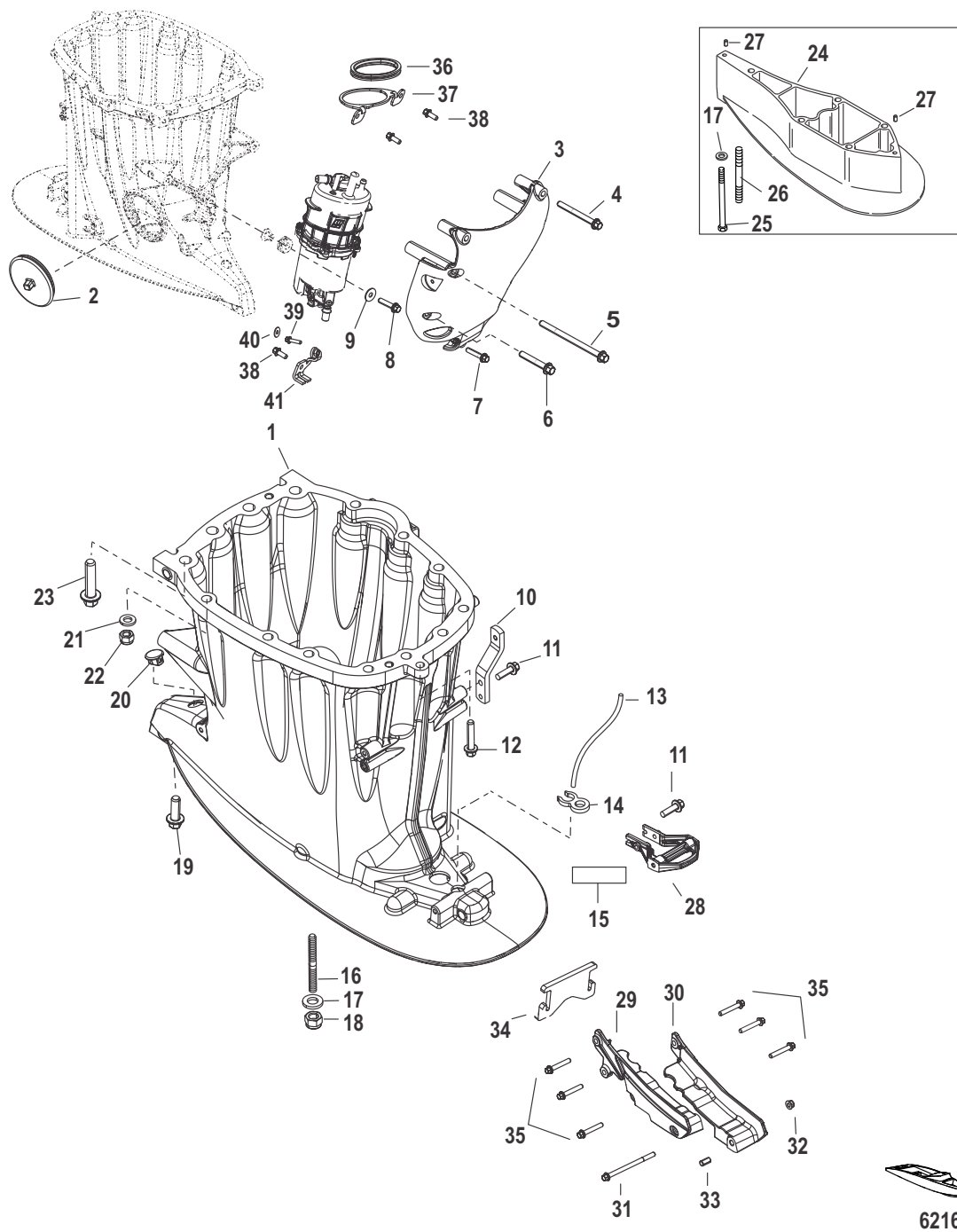


Driveshaft Housing

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	1500	8M0103297	HOUSING Driveshaft Long, Black		1	
1	1500	8M0103298	HOUSING Driveshaft X-Long, Black		1	
1	1500	8M0103294	HOUSING Driveshaft Long, Silver		1	
1	1500	8M0103306	HOUSING Driveshaft X-Long, Silver		1	
2	0025	889568001	GROMMET		1	
3	0000	889656T01	SHROUD		1	
4	0010	88552675	SCREW (M8 x 75)		2	
5	0010	885526120	SCREW (M8 x 120)		2	
6	0010	88552650	SCREW (M8 x 50)		2	
7	0010	88552640	SCREW (M8 x 40)		1	
8	0010	88552635	SCREW (M8 x 35 MM)		3	
9	0012	817274	WASHER (.344 x 1.00 x .063) Stainless Steel		3	
10	0000	897784A01	BRACKET KIT Upper Chap		2	
11	0010	88552520	SCREW (M6 x 20 MM) Stainless Steel		2	
12	0010	88552630	SCREW (M8 x 30)		1	
13	0032	85944975	TUBING (72.00 Inches Bulk) Cut to 64 Inches		1	
14	0000	889831001	RETAINER		1	
15		NSS	NOT SOLD SEPARATE Decal-Oil Drain		1	
16	0016	8M0008031	STUD (M12 x 1.75 x 52)	(Long/X-Long)	4	
17	0012	856982	WASHER (.500 x .810 x .090) Stainless Steel		4 or 5	
18	0011	897926	NUT (M12), Nylon Insert		4	
19	0010	8M0102995	SCREW (M12)	(Long/X-Long)	1	
20	0019	824928001	PLUG Rubber		1	
21	0012	856774	WASHER (.406 x .750 x .105) Stainless Steel		10	
22	0011	884412	NUT		10	
23	0010	88552845	SCREW (M12 x 45)		4	
24	0000	8M0071622	SPACER Driveshaft Housing X-Long Black	(XX-Long)	1	
24	0000	8M0100196	SPACER Driveshaft Housing X-Long Silver	(XX-Long)	1	
25	0010	857137	SCREW (M12 x 160)	(XX-Long)	1	
26	0016	8M0008047	STUD (M12 x 179)	(XX-Long)	4	
27	0017	43044	PIN Dowel - Without Hole (.375 x .625)	(XX-Long)	2	
28	0000	891966006	BRACKET Cowl	(X-Long/XX-Long)	1	
29	0000	8M0103332	PLATES ASSEMBLY Thrust, Long		1	
29	0000	8M0103333	PLATES ASSEMBLY Thrust, X-Long		1	
30		NSS	NOT SOLD SEPARATE Thrust Plate- Long		1	
30		NSS	NOT SOLD SEPARATE Thrust Plate - X-Long		1	
31	0010	8M0090182	SCREW (M8 X 120)		1	
32	0011	8M0088686	NUT (M8 X 1.25)		1	

Driveshaft Housing

Driveshaft Housing



Driveshaft Housing

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
33	0017	8M0095755	PIN Dowel		1	
34	0000	8M0080471	BUMPER Trim		1	
35	0010	88552650	SCREW (M8 x 50)		6	
36	0000	8M0037209	GROMMET FSM Retainer		1	
37	0000	8M0085120	BRACKET FSM Upper		1	
38	0010	88552620	SCREW (M8 x 20)		3	
39	0010	88552525	SCREW (M6 x 25 MM) Stainless Steel		1	
40	0012	65567	WASHER (.265 x .750 x .048) Stainless Steel		1	
41	0000	8M0090092	BRACKET FSM Lower		1	

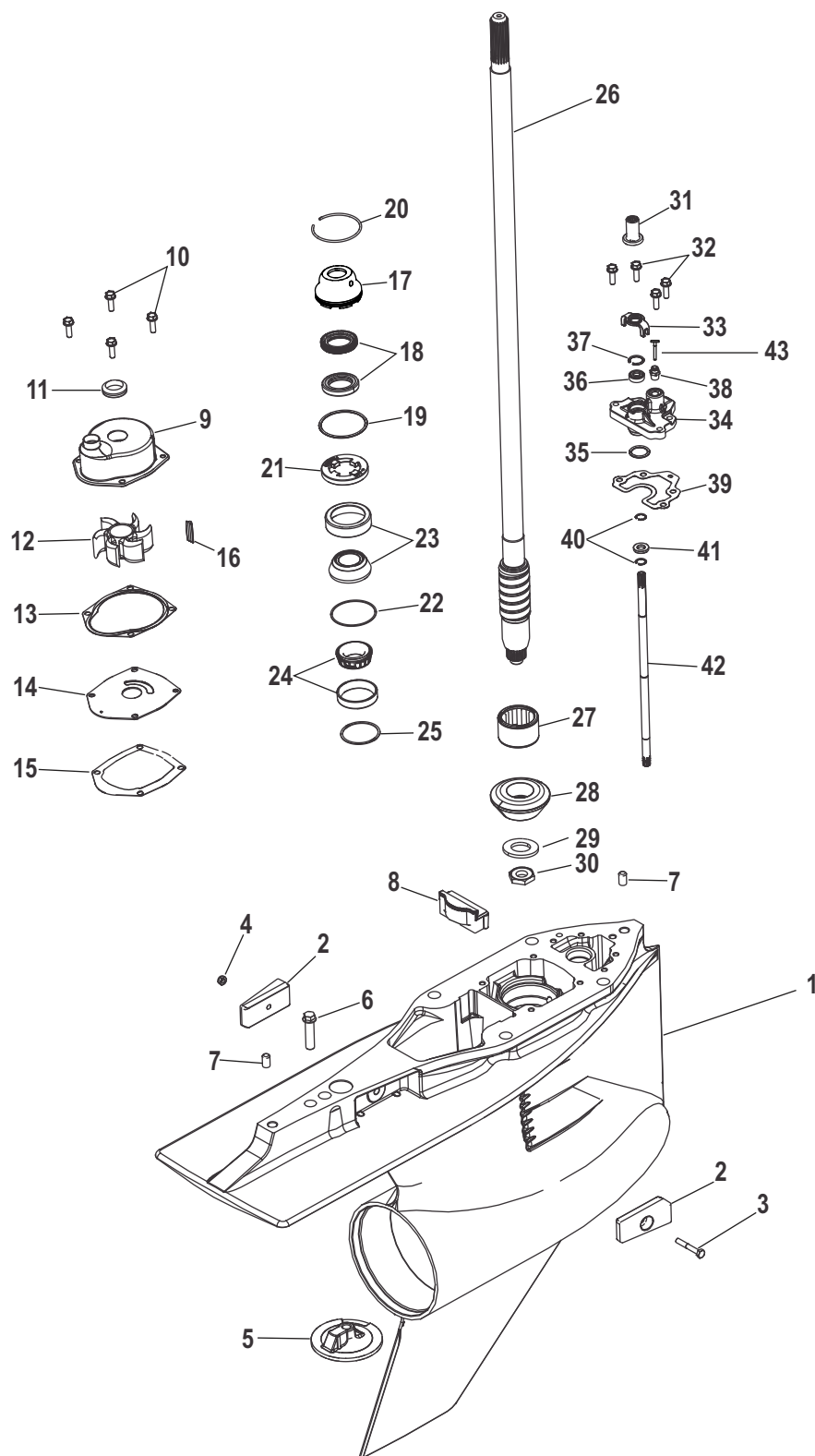


Gear Housing, Driveshaft, 5.44 Torpedo

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	1600	8M0102480	GEAR HOUSING ASSEMBLY Complete, Silver (Standard Long) (1.75:1)		1	
-	1600	8M0102481	GEAR HOUSING ASSEMBLY Complete, Silver (Standard X-Long) (1.75:1)		1	
-	1600	8M0102482	GEAR HOUSING ASSEMBLY Complete, Silver (Standard XX-Long) (1.75:1)		1	
-	1600	8M0102483	GEAR HOUSING ASSEMBLY Complete, Silver (Counter Rotation Long) (1.75:1)		1	
-	1600	8M0102484	GEAR HOUSING ASSEMBLY Complete, Silver (Counter Rotation X-Long) (1.75:1)		1	
-	1600	8M0102485	GEAR HOUSING ASSEMBLY Complete, Silver (Counter Rotation XX-Long) (1.75:1)		1	
-	1600	8M0110251	GEAR HOUSING ASSEMBLY Complete, Silver (Cambered Standard Rotation Long) (1.75:1)		1	
-	1600	8M0110252	GEAR HOUSING ASSEMBLY Complete, Silver (Cambered Standard Rotation X-Long) (1.75:1)		1	
-	1600	8M0110253	GEAR HOUSING ASSEMBLY Complete, Silver (Cambered Standard Rotation XX-Long) (1.75:1)		1	
-	1600	8M0110257	GEAR HOUSING ASSEMBLY Complete, Silver (Cambered Counter Rotation Long) (1.75:1)		1	
-	1600	8M0110258	GEAR HOUSING ASSEMBLY Complete, Silver (Cambered Counter Rotation X-Long) (1.75:1)		1	
-	1600	8M0110259	GEAR HOUSING ASSEMBLY Complete, Silver (Cambered Counter Rotation XX-Long) (1.75:1)		1	
1	1600	8M0053107	GEAR HOUSING ASSEMBLY Basic, Silver		1	
1	1600	8M0110354	GEAR HOUSING ASSEMBLY Basic, Silver (Cambered Standard Rotation)		1	
1	1600	8M0110363	GEAR HOUSING ASSEMBLY Basic, Silver (Cambered Counter Rotation)		1	
2	0097	826134Q	ANODE		2	[1]
3	0010	4000333	SCREW (M6 x 40)		1	
4	0011	401386	NUT (M6) Stainless Steel		1	
5	0097	76214Q5	ANODE KIT		1	[2]
6	0010	806327	SCREW (.437-14 x 1.750)		1	
7	0017	43044	PIN Dowel - Without Hole (.375 x .625)		2	
8	0000	8M0010459	FILLER BLOCK		1	
9	0000	817275A1	HOUSING KIT Water Pump		1	
10	0010	1993720	SCREW (M6 x 20)		4	[3]
-	0047	8M0057717	IMPELLER REPAIR KIT		1	
11	0026	8M2014338	SEAL Face		1	[4]

Gear Housing, Driveshaft, 5.44 Torpedo

Gear Housing, Driveshaft, 5.44 Torpedo

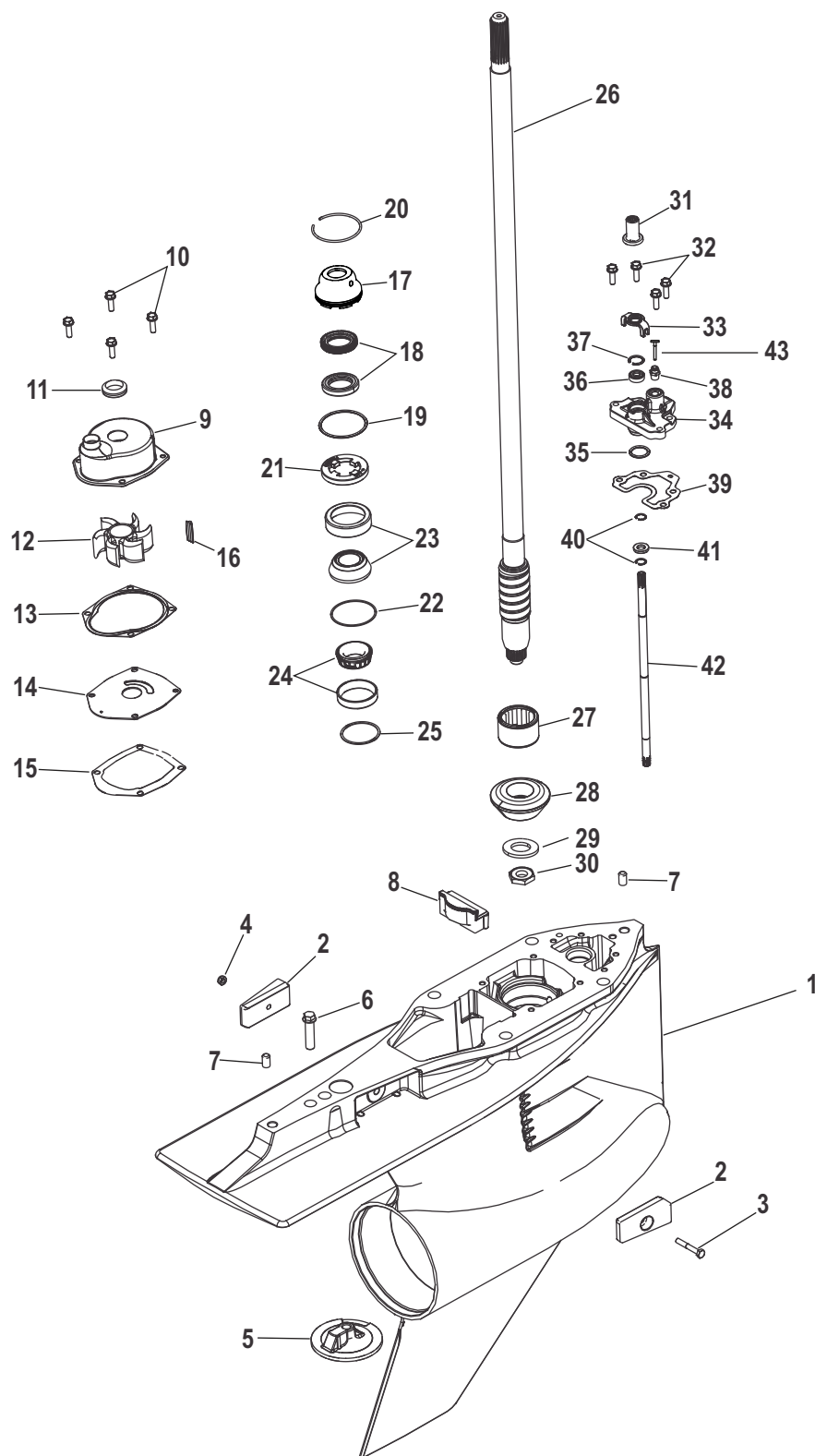


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Gear Housing, Driveshaft, 5.44 Torpedo

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
12	0047	43026Q02	IMPELLER		1	[5]
13	0027	8172771	GASKET		1	[4]
14	0000	8172761	FACEPLATE		1	[3]
15	0027	8M0050720	GASKET		1	[4]
16	0028	8M0032833	KEY		1	[3]
17	0000	8M0046297	OIL SEAL CARRIER ASSEMBLY		1	[6]
18		NSS	NOT SOLD SEPARATE SEAL		2	
19	0025	896523	O-RING (2.175 x .103)		1	[7]
20	0053	880719	RING Retaining		1	
21	0000	8245191	RETAINER		1	
22	0015	8M0063267	SHIM SET		1	
23	0031	36387A1	BEARING ASSEMBLY Roller/Cup		1	
24	0031	48939A2	BEARING Tapered Roller		1	
25	0015	8M0063268	SHIM SET		1	
26	0045	8M0103301	SHAFT Drive, Long		1	
26	0045	8M0103303	SHAFT Drive, X-Long		1	
26	0045	8M0103304	SHAFT Drive, XX-Long		1	
27	0031	8M0045676	BEARING Roller		1	
28	0043	8M0078258	GEAR SET 12/21(1.75:1) Forward and Pinion	Standard Rotation	1	
28	0043	8M0053120	GEAR SET 12/21 (1.75:1) Forward and Pinion	Counter Rotation	1	
29	0012	8M0062703	WASHER Pinon nut		1	
30	0011	8M0046636	NUT Pinion		1	
31	0000	43585	COUPLING		1	
32	0010	1993720	SCREW (M6 x 20)		1	
33	0000	8M0050809	GROMMET ASSEMBLY		1	
34	0000	8M0047129	COVER ASSEMBLY		1	
35	0025	896522	O-RING (799 x .103)		1	[7]
36	0026	8164641	SEAL Oil		1	[7]
37	0053	8M0046563	RETAINING RING		1	[7]
38	0022	881866	FITTING		1	
39	0027	880729	GASKET		1	[7]
40	0053	29641	E RING		2	
41	0000	8M0050602	MAGNET		1	
42	0000	8M0046104	SHIFT SHAFT		1	
43	0022	859732	PLUG	1.75:1 Ratio	1	
-	0000	8M0065064	SEAL KIT Gearcase		1	
-	0000	8M0078858	WATER PUMP REPAIR KIT Complete		1	
-	0000	8M0065072	WATER PUMP REPAIR KIT Upper		1	
-	0032	8M0163815	TUBING		1	

Gear Housing, Driveshaft, 5.44 Torpedo



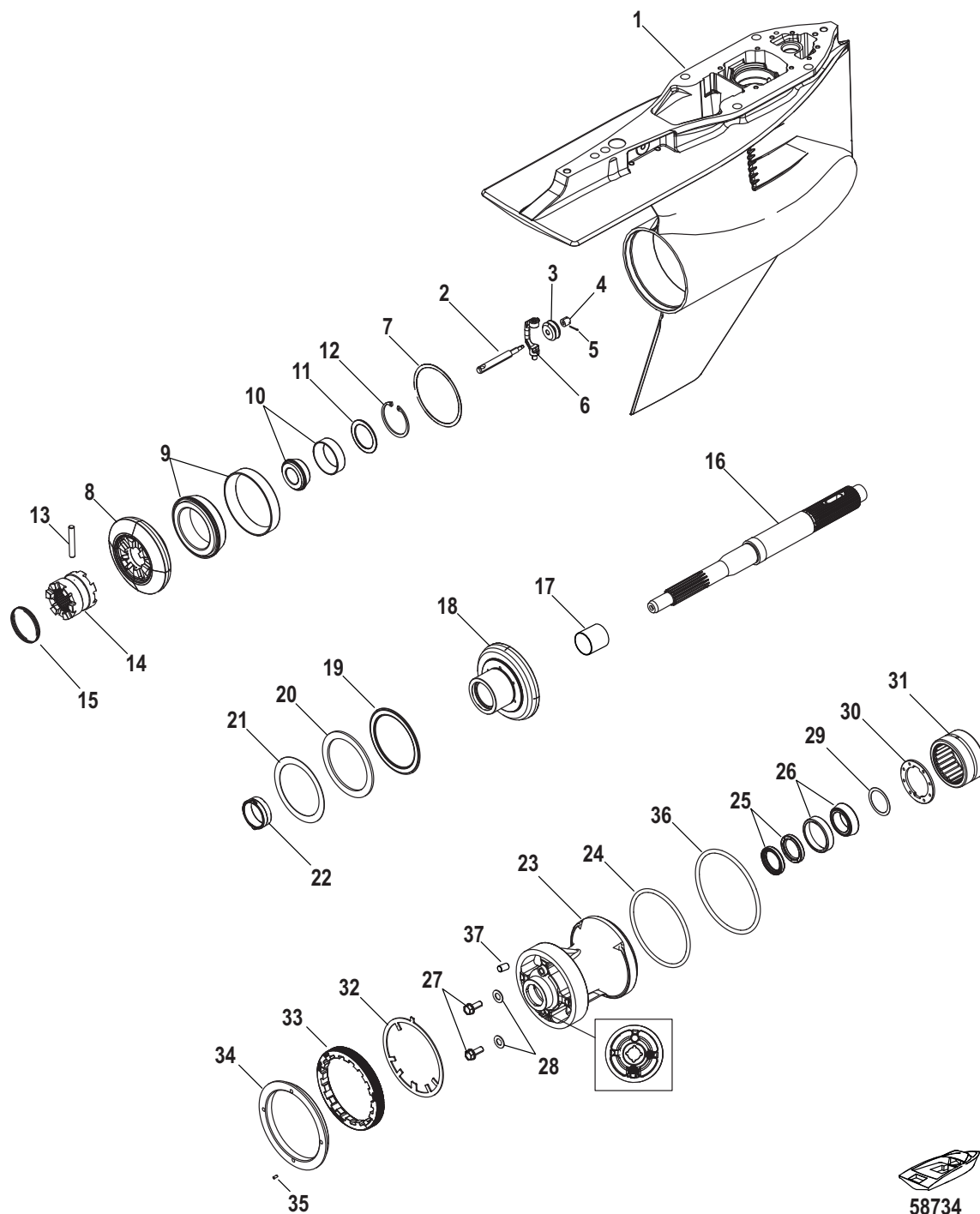
57951

Gear Housing, Driveshaft, 5.44 Torpedo

PART NOTES:

- [1] - Alternate part numbers:
 - 826134Service Part
 - 826134QQS
 - 826134TMPP
 - 826134T 3Magnesium
 - 8M0059344Bulk Pack
- [2] - Alternate part numbers:
 - 76214 5Service Part
 - 76214A 6Magnesium
 - 76214Q 5QS
 - 76214T 5MPP
 - 8M0059339Bulk Pack
- [3] - COMPONENT OF WATER PUMP REPAIR KIT [8M0065072
COMPONENT OF WATER PUMP REPAIR KIT [8M0078858]
- [4] - COMPONENT OF GEAR HOUSING SEAL KIT830749A02
COMPONENT OF WATER PUMP REPAIR KIT [8M0065072
COMPONENT OF WATER PUMP REPAIR KIT [8M0078858]
- [5] - Alternate part numbers:
 - 43026Q02QS
 - 43026T 2Service Part
 - COMPONENT OF WATER PUMP REPAIR KIT [8M0065072
 - COMPONENT OF WATER PUMP REPAIR KIT [8M0078858]
- [6] - COMPONENT OF GEAR HOUSING SEAL KIT830749A02
COMPONENT OF WATER PUMP REPAIR KIT [8M0078858]
- [7] - COMPONENT OF GEAR HOUSING SEAL KIT830749A02

Gear Housing, Prop Shaft-Standard Rot, 5.44 Torpedo

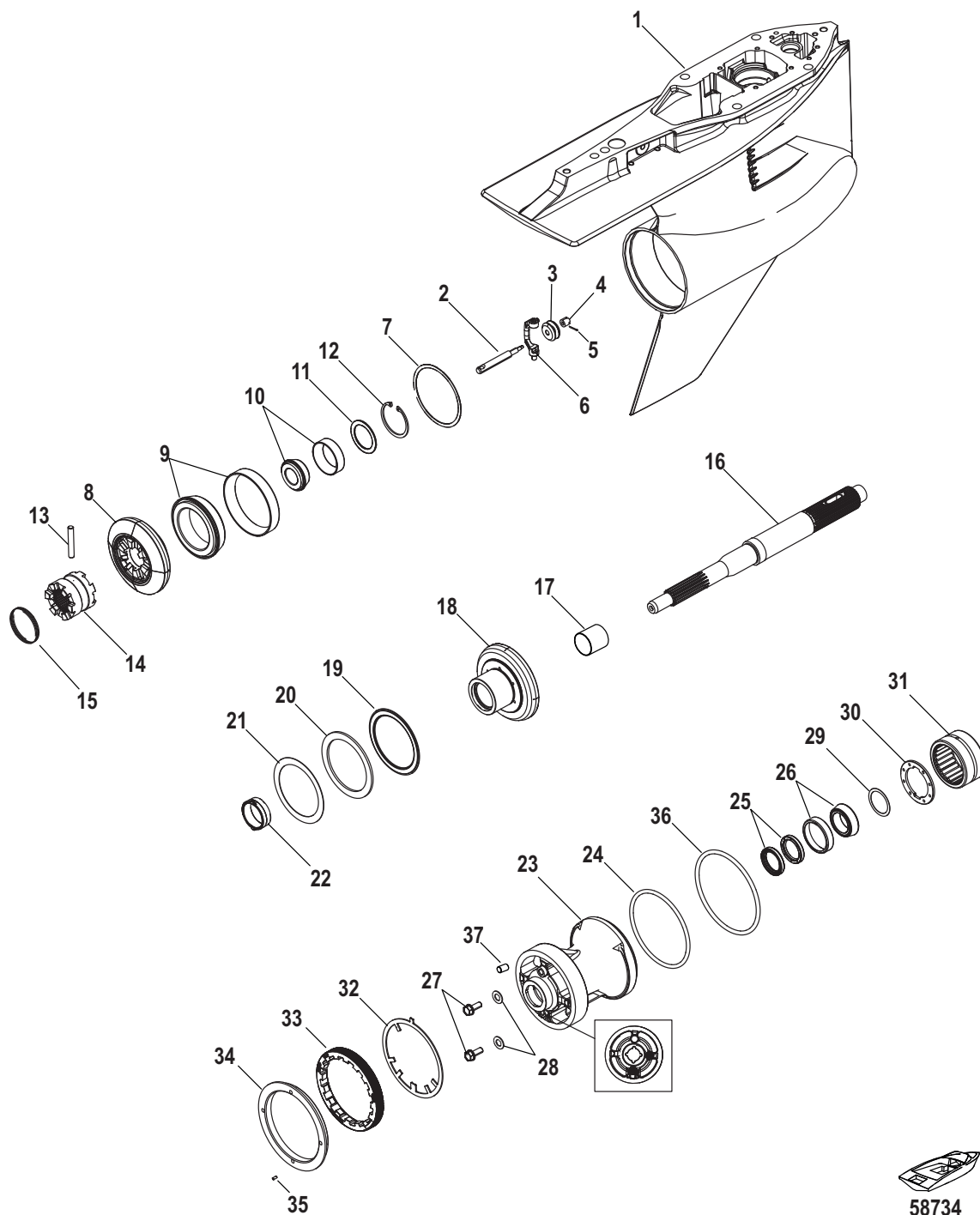


Gear Housing, Prop Shaft-Standard Rot, 5.44 Torpedo

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	1600	8M0102480	GEAR HOUSING ASSEMBLY Complete, Silver (Long)(1.75:1)		1	
-	1600	8M0102481	GEAR HOUSING ASSEMBLY Complete, Silver (X-Long) (1.75:1)		1	
-	1600	8M0102482	GEAR HOUSING ASSEMBLY Complete, Silver (XX-Long) (1.75:1)		1	
-	1600	8M0110251	GEAR HOUSING ASSEMBLY Complete, Silver (Cambered Long)(1.75:1)		1	
-	1600	8M0110252	GEAR HOUSING ASSEMBLY Complete, Silver (Cambered X- Long)(1.75:1)		1	
-	1600	8M0110253	GEAR HOUSING ASSEMBLY Complete, Silver (Cambered XX- Long)(1.75:1)		1	
1	1600	8M0053107	GEAR HOUSING ASSEMBLY Basic, Silver		1	
1	1600	8M0110354	GEAR HOUSING ASSEMBLY Basic, Silver Cambered		1	
2	0000	8M0053114	SPOOL ASSEMBLY		1	
3		NSS	NOT SOLD SEPARATE SPOOL		1	
4		NSS	NOT SOLD SEPARATE SLEEVE		1	
5	0018	469501	COTTER PIN		1	
6	0000	8M0046215	CRANK, Shifter 1/4 Pivot Pin		1	
7	0015	8M0063270	SHIM SET		1	
8	0043	8M0078258	GEAR SET 12/21(1.75:1) Forward		1	
9	0031	884323T01	BEARING ASSEMBLY Roller		1	
10	0031	884325T01	BEARING ASSEMBLY Roller- Tapered		1	
11	0012	8M0053823	THRUST WASHER		1	
12	0053	8M0051043	RETAINING RING		1	
13	0017	8M0045493	PIN		1	
14	0052	8M0053113	CLUTCH		1	
15	0024	8M0050575	SPRING		1	
16	0044	8M0103300	PROPELLER SHAFT 1.25 Inch	1.75:1 Ratio	1	
17	0023	8M0064306	SPACER		A/R	
18	0043	8M0053124	GEAR KIT Reverse	1.75:1 Ratio	1	
19	0031	8M0050692	BEARING		1	
20	0012	8M0050688	WASHER		1	
21	0015	8M0053116	SHIM SET		A/R	
22	0000	8M0053183	ADAPTER		1	
23	0000	8M0103302	CARRIER ASSEMBLY Bearing		1	
24	0025	8M0000190	O-RING (4.475 x .210)		1	[1]
25	0026	888483	SEAL Oil		2	[1]
26	0031	884330T01	BEARING ASSEMBLY Tapered		1	
27	0010	8M0071653	SCREW Special		2	
28	0026	830749	SEAL		2	[1]
29	0015	8M0076745	SHIM SET		1	
29	0012	8M0050423	WASHER .020		A/R	

Gear Housing, Prop Shaft-Standard Rot, 5.44 Torpedo

Gear Housing, Prop Shaft-Standard Rot, 5.44 Torpedo



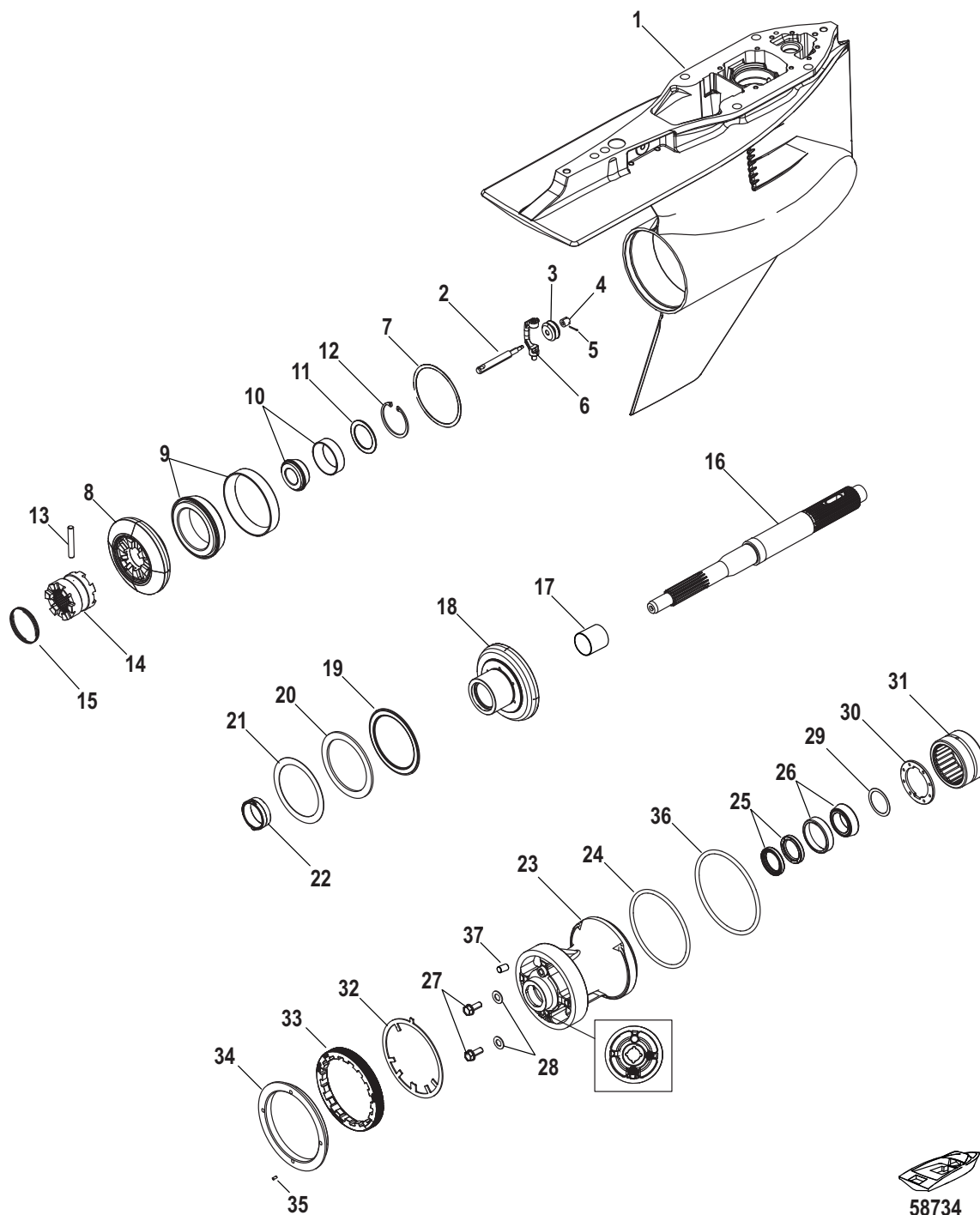
Gear Housing, Prop Shaft-Standard Rot, 5.44 Torpedo

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
29	0012	8M0050424	WASHER .022		A/R	
29	0012	8M0050425	WASHER .024		A/R	
29	0012	8M0050427	WASHER .026		A/R	
29	0012	8M0050428	WASHER .028		A/R	
29	0012	8M0050429	WASHER .030		A/R	
29	0012	8M0050430	WASHER .032		A/R	
29	0012	8M0050431	WASHER .034		A/R	
29	0012	8M0050432	WASHER .036		A/R	
29	0012	8M0050433	WASHER .038		A/R	
29	0012	8M0050434	WASHER .040		A/R	
29	0012	8M0050435	WASHER .042		A/R	
29	0012	8M0050436	WASHER .044		A/R	
29	0012	8M0050437	WASHER .046		A/R	
29	0012	8M0050438	WASHER .048		A/R	
29	0012	8M0050439	WASHER .050		A/R	
30	0053	8M0056639	RING Retainer		1	
31	0031	8M0050704	BEARING Needle		1	
32	0014	8M0055058	TAB WASHER		1	
33	0011	8M0001491	NUT Retainer		1	
34	0000	8M0050821	COVER KIT Flush, Standard		1	
34	0000	8M0050726	COVER KIT	.030" Larger-Optional ONLY needed on 80mph+ applications	1	
35	0010	8M0036819	SET SCREW (10-32)		1	
36	0012	8M0046569	RING Thrust		1	
37	0017	8M0109164	PIN		1	

PART NOTES:

[1] - COMPONENT OF GEAR HOUSING SEAL KIT830749A02

Gear Housing, Prop Shaft-Counter Rot, 5.44 Torpedo

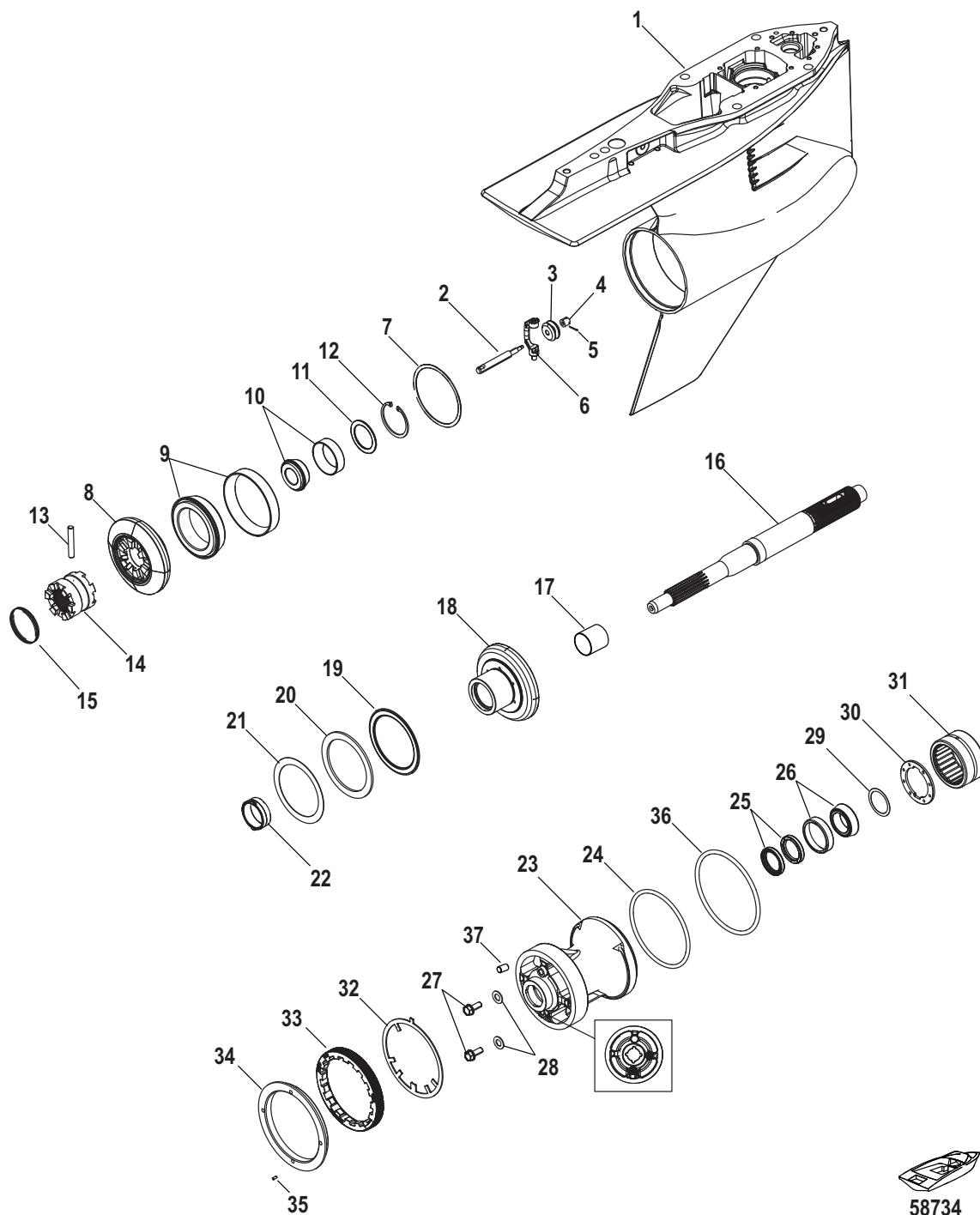


Gear Housing, Prop Shaft-Counter Rot, 5.44 Torpedo

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	1600	8M0102483	GEAR HOUSING ASSEMBLY Complete, Silver (Long) (1.75:1)		1	
-	1600	8M0102484	GEAR HOUSING ASSEMBLY Complete, Silver (X-Long) (1.75:1)		1	
-	1600	8M0102485	GEAR HOUSING ASSEMBLY Complete, Silver (XX-Long) (1.75:1)		1	
-	1600	8M0110257	GEAR HOUSING ASSEMBLY Complete, Silver (Cambered Long)(1.75:1)		1	
-	1600	8M0110258	GEAR HOUSING ASSEMBLY Complete, Silver (Cambered X- Long)(1.75:1)		1	
-	1600	8M0110259	GEAR HOUSING ASSEMBLY Complete, Silver (Cambered XX- Long)(1.75:1)		1	
1	1600	8M0053107	GEAR HOUSING ASSEMBLY Basic, Silver		1	
1	1600	8M0110363	GEAR HOUSING ASSEMBLY Basic, Silver Cambered		1	
2	0000	8M0053114	SPOOL ASSEMBLY		1	
3		NSS	NOT SOLD SEPARATE SPOOL		1	
4		NSS	NOT SOLD SEPARATE SLEEVE		1	
5	0018	469501	COTTER PIN		1	
6	0000	8M0046215	CRANK, Shifter 1/4 Pivot Pin		1	
7	0015	8M0063270	SHIM SET		1	
8	0043	8M0053121	GEAR KIT Reverse	1.75:1 Ratio	1	
9	0031	884323T01	BEARING ASSEMBLY Roller		1	
10	0031	884325T01	BEARING ASSEMBLY Roller- Tapered		1	
11	0012	8M0053823	THRUST WASHER		1	
12	0053	8M0051043	RETAINING RING		1	
13	0017	8M0045493	PIN		1	
14	0052	8M0053113	CLUTCH		1	
15	0024	8M0050575	SPRING		1	
16	0044	8M0103300	PROPELLER SHAFT 1.25 Inch	1.75:1 Ratio	1	
17	0023	8M0064306	SPACER		A/R	
18	0043	8M0053120	GEAR SET 12/21 (1.75:1) Forward		1	
19	0031	8M0050692	BEARING		1	
20	0012	8M0050688	WASHER		1	
21	0015	8M0053116	SHIM SET		A/R	
22	0000	8M0053183	ADAPTER		1	
23	0000	8M0103305	CARRIER ASSEMBLY Bearing		1	
24	0025	8M0000190	O-RING (4.475 x .210)		1	
25	0026	888483	SEAL Oil		2	
26	0031	884330T01	BEARING ASSEMBLY Tapered		1	
27	0010	8M0071653	SCREW Special		2	
28	0026	830749	SEAL		2	
29	0015	8M0076745	SHIM SET		1	
29	0012	8M0050423	WASHER .020		A/R	

Gear Housing, Prop Shaft-Counter Rot, 5.44 Torpedo

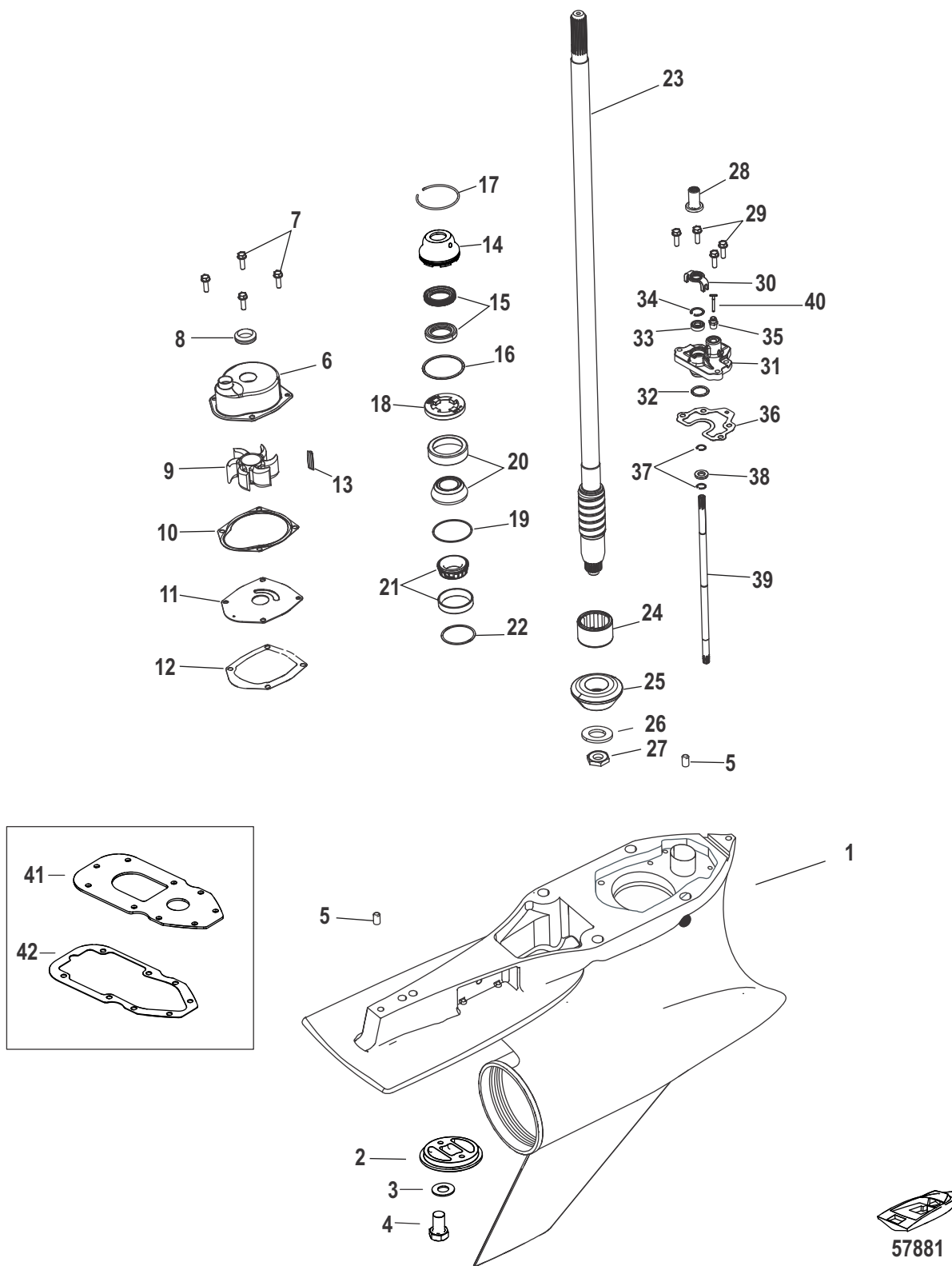
Gear Housing, Prop Shaft-Counter Rot, 5.44 Torpedo



Gear Housing, Prop Shaft-Counter Rot, 5.44 Torpedo

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
29	0012	8M0050424	WASHER .022		A/R	
29	0012	8M0050425	WASHER .024		A/R	
29	0012	8M0050427	WASHER .026		A/R	
29	0012	8M0050428	WASHER .028		A/R	
29	0012	8M0050429	WASHER .030		A/R	
29	0012	8M0050430	WASHER .032		A/R	
29	0012	8M0050431	WASHER .034		A/R	
29	0012	8M0050432	WASHER .036		A/R	
29	0012	8M0050433	WASHER .038		A/R	
29	0012	8M0050434	WASHER .040		A/R	
29	0012	8M0050435	WASHER .042		A/R	
29	0012	8M0050436	WASHER .044		A/R	
29	0012	8M0050437	WASHER .046		A/R	
29	0012	8M0050438	WASHER .048		A/R	
29	0012	8M0050439	WASHER .050		A/R	
30	0053	8M0056639	RING Retainer		1	
31	0031	8M0050704	BEARING Needle		1	
32	0014	8M0055058	TAB WASHER		1	
33	0011	8M0001491	NUT Retainer		1	
34	0000	8M0050821	COVER KIT Flush, Standard		1	
34	0000	8M0050726	COVER KIT	.030" Larger-Optional ONLY needed on 80mph+ applications	1	
35	0010	8M0036819	SET SCREW (10-32)		1	
36	0012	8M0046569	RING Thrust		1	
37	0017	8M0109164	PIN		1	

Gear Housing, Driveshaft, 5.44 HD Sportmaster



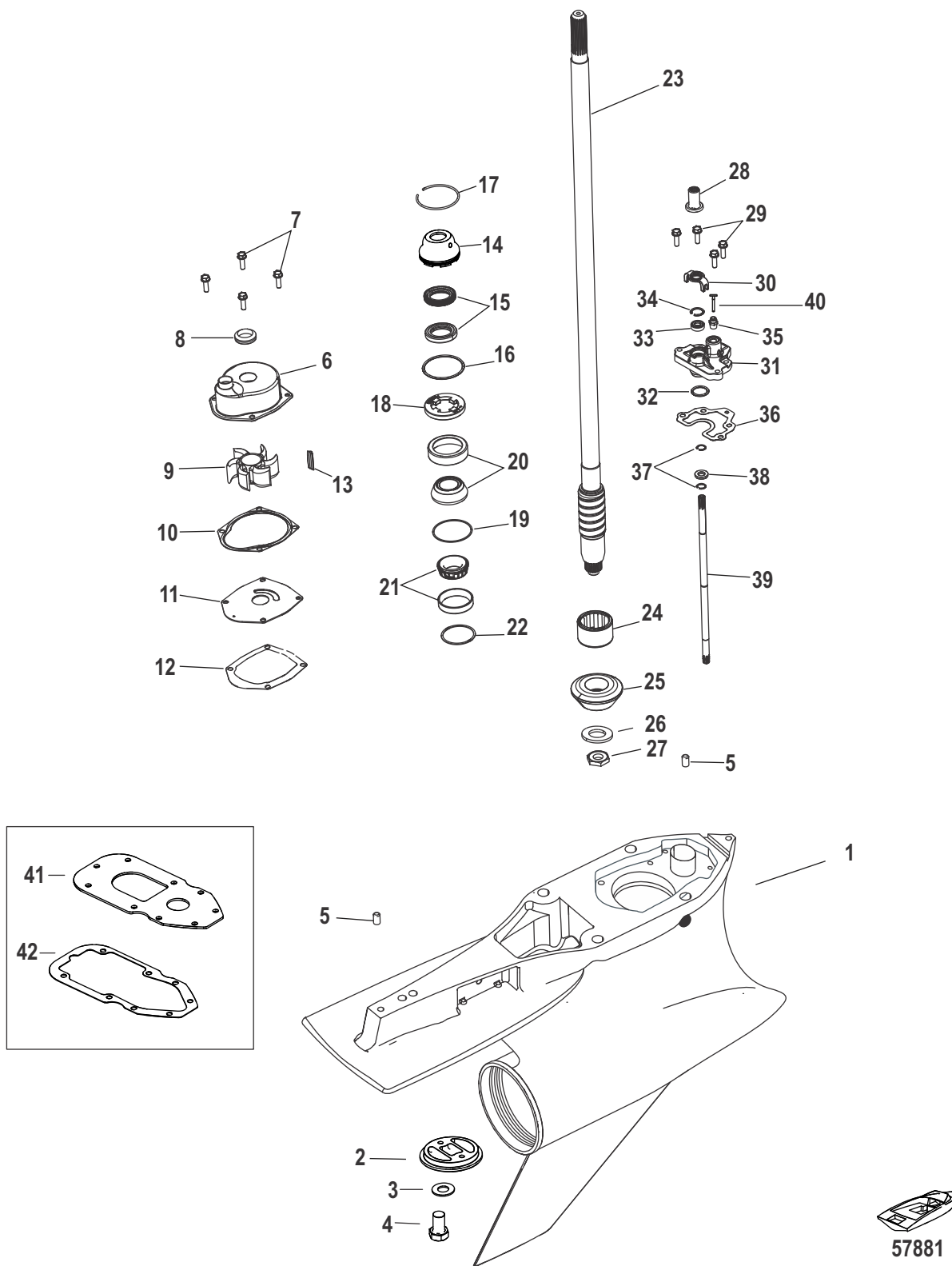
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Gear Housing, Driveshaft, 5.44 HD Sportmaster

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	1600	8M0102783	GEAR HOUSING ASSEMBLY Complete (Standard Long) (1.75:1)		1	
-	1600	8M0102784	GEAR HOUSING ASSEMBLY Complete (Standard X-Long) (1.75:1)		1	
-	1600	8M0102785	GEAR HOUSING ASSEMBLY Complete (Standard XX-Long) (1.75:1)		1	
-	1600	8M0102786	GEAR HOUSING ASSEMBLY Complete (Counter Rotation Long)(1.75:1)		1	
-	1600	8M0102787	GEAR HOUSING ASSEMBLY Complete (Counter Rotation X-Long) (1.75:1)		1	
-	1600	8M0102788	GEAR HOUSING ASSEMBLY Complete (Counter Rotation XX- Long) (1.75:1)		1	
-	1600	8M0102789	GEAR HOUSING ASSEMBLY Complete (Standard Long) (1.75:1) Cambered Skeg		1	
-	1600	8M0102790	GEAR HOUSING ASSEMBLY Complete (Standard X-Long) (1.75:1) Cambered Skeg		1	
-	1600	8M0102791	GEAR HOUSING ASSEMBLY Complete (Standard XX-Long) (1.75:1) Cambered Skeg		1	
-	1600	8M0102792	GEAR HOUSING ASSEMBLY Complete (Counter Rotation Long) (1.75:1) Cambered Skeg		1	
-	1600	8M0102793	GEAR HOUSING ASSEMBLY Complete (Counter Rotation X-Long) (1.75:1) Cambered Skeg		1	
-	1600	8M0102794	GEAR HOUSING ASSEMBLY Complete (Counter Rotation XX- Long) (1.75:1) Cambered Skeg		1	
1	1600	8M0102795	GEAR HOUSING ASSEMBLY Basic	Standard Straight Skeg	1	
1	1600	8M0102796	GEAR HOUSING ASSEMBLY Basic	Standard Cambered Skeg	1	
1	1600	8M0102797	GEAR HOUSING ASSEMBLY Basic	Counter Cambered Skeg	1	
2	0000	847635001	ANODE		1	
3	0012	841388	WASHER (.410 x .810 x .050) Stainless Steel		1	
4	0010	8M0036047	SCREW (.375 x .62)		1	
5	0017	43044	PIN Dowel - Without Hole (.375 x .625)		2	
6	0000	817275A1	HOUSING KIT Water Pump		1	
7	0010	1993720	SCREW (M6 x 20)		4	[1]
-	0047	8M0057717	IMPELLER REPAIR KIT		1	
8	0026	8M2014338	SEAL Face		1	[2]
9	0047	43026Q02	IMPELLER		1	[3]
10	0027	8172771	GASKET		1	[2]
11	0000	8172761	FACEPLATE		1	[1]

Gear Housing, Driveshaft, 5.44 HD Sportmaster

Gear Housing, Driveshaft, 5.44 HD Sportmaster



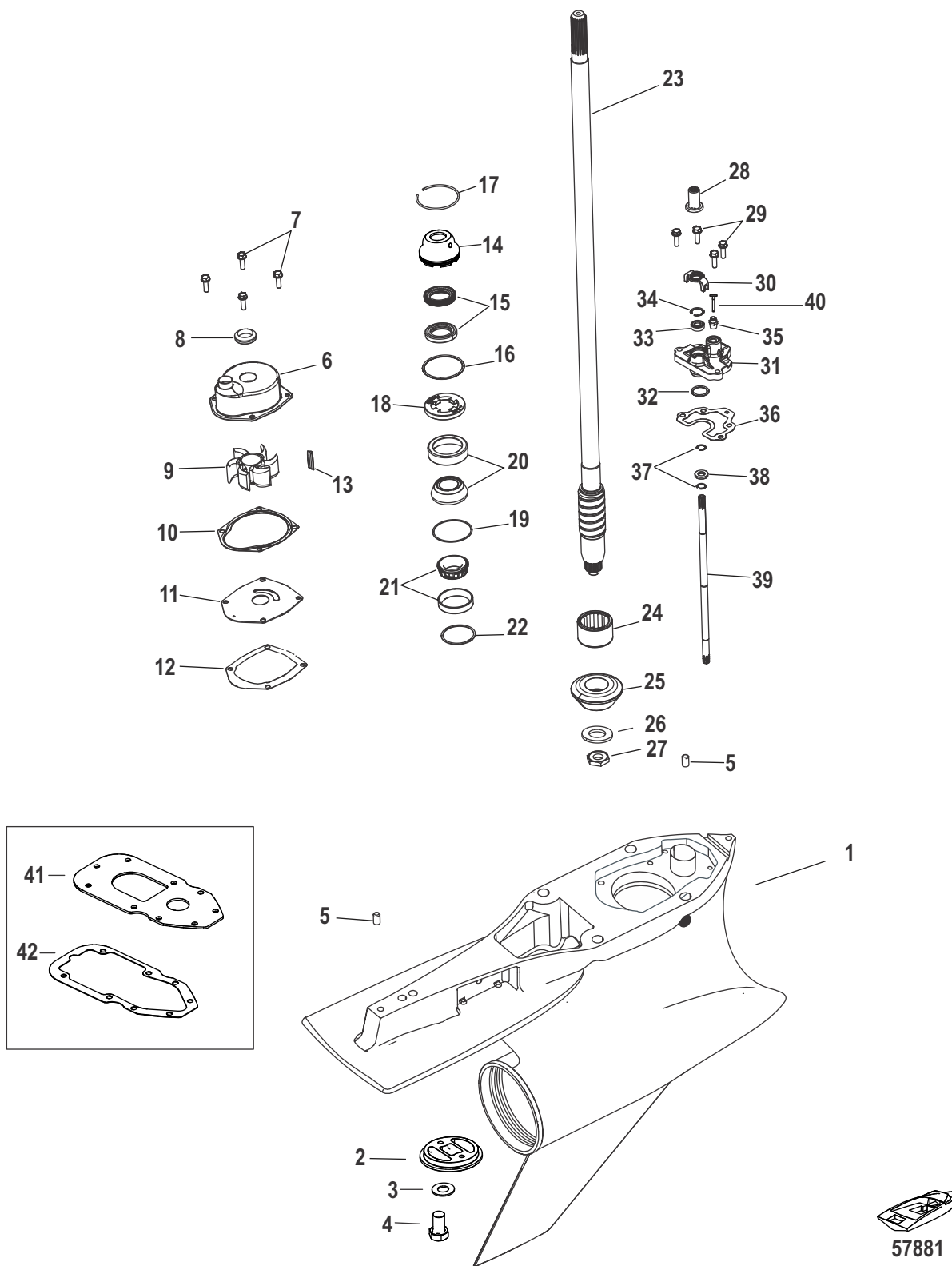
Gear Housing, Driveshaft, 5.44 HD Sportmaster

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
12	0027	8M0050720	GASKET		1	[2]
13	0028	8M0032833	KEY		1	[1]
14	0000	8M0046297	OIL SEAL CARRIER ASSEMBLY		1	[4]
15		NSS	NOT SOLD SEPARATE SEAL		2	
16	0025	896523	O-RING (2.175 x .103)		1	[5]
17	0053	880719	RING Retaining		1	
18	0000	8245191	RETAINER		1	
19	0015	8M0063267	SHIM SET		1	
20	0031	36387A1	BEARING ASSEMBLY Roller/Cup		1	
21	0031	48939A2	BEARING Tapered Roller		1	
22	0015	8M0063268	SHIM SET		1	
23	0045	8M0103301	SHAFT Drive, Long		1	
23	0045	8M0103303	SHAFT Drive, X-Long		1	
23	0045	8M0103304	SHAFT Drive, XX-Long		1	
24	0031	8M0045676	BEARING Roller		1	
25	0043	8M0078258	GEAR SET 12/21(1.75:1) Forward and Pinion	Standard Rotation	1	
25	0043	8M0053120	GEAR SET 12/21 (1.75:1) Forward and Pinion	Counter Rotation	1	
26	0012	8M0062703	WASHER Pinon nut		1	
27	0011	8M0046636	NUT Pinion		1	
28	0000	43585	COUPLING		1	
29	0010	1993720	SCREW (M6 x 20)		1	
30	0000	8M0050809	GROMMET ASSEMBLY		1	
31	0000	8M0047129	COVER ASSEMBLY		1	
32	0025	896522	O-RING (799 x .103)		1	[5]
33	0026	8164641	SEAL Oil		1	[5]
34	0053	8M0046563	RETAINING RING		1	[5]
35	0022	881866	FITTING		1	
36	0027	880729	GASKET		1	[5]
37	0053	29641	E RING		2	
38	0000	8M0050602	MAGNET		1	
39	0000	8M0046104	SHIFT SHAFT		1	
40	0022	859732	PLUG	1.75:1 Ratio	1	
41	0000	8M0094053	PLATE Water Passage		1	
42	0027	8M0094054	GASKET Water Passage		1	
-	0000	8M0065064	SEAL KIT Gearcase		1	
-	0000	8M0078858	WATER PUMP REPAIR KIT Complete		1	
-	0000	8M0065072	WATER PUMP REPAIR KIT Upper		1	

PART NOTES:

- [1] - COMPONENT OF WATER PUMP REPAIR KIT [8M0065072]
COMPONENT OF WATER PUMP REPAIR KIT [8M0078858]
- [2] - COMPONENT OF GEAR HOUSING SEAL KIT 830749A02
COMPONENT OF WATER PUMP REPAIR KIT [8M0065072]
COMPONENT OF WATER PUMP REPAIR KIT [8M0078858]

Gear Housing, Driveshaft, 5.44 HD Sportmaster

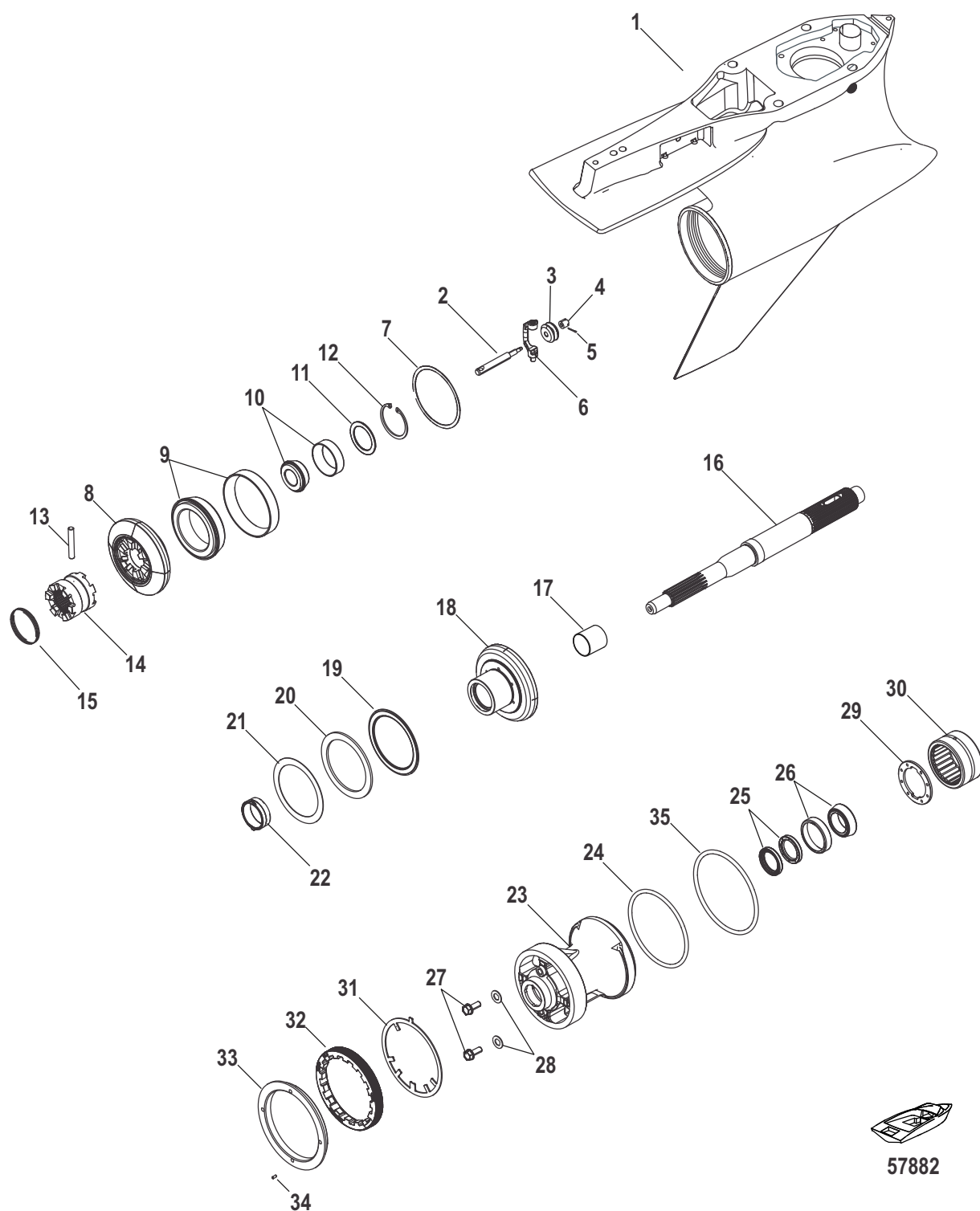


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Gear Housing, Driveshaft, 5.44 HD Sportmaster

- [3] - Alternate part numbers:
 - 43026Q02QS
 - 43026T 2Service Part
 - COMPONENT OF WATER PUMP REPAIR KIT [8M0065072
 - COMPONENT OF WATER PUMP REPAIR KIT [8M0078858]
- [4] - COMPONENT OF GEAR HOUSING SEAL KIT830749A02
- [5] - COMPONENT OF WATER PUMP REPAIR KIT [8M0078858]
- [5] - COMPONENT OF GEAR HOUSING SEAL KIT830749A02

Gear Housing, Prop Shaft-Standard Rot, 5.44 HD Sportmaster

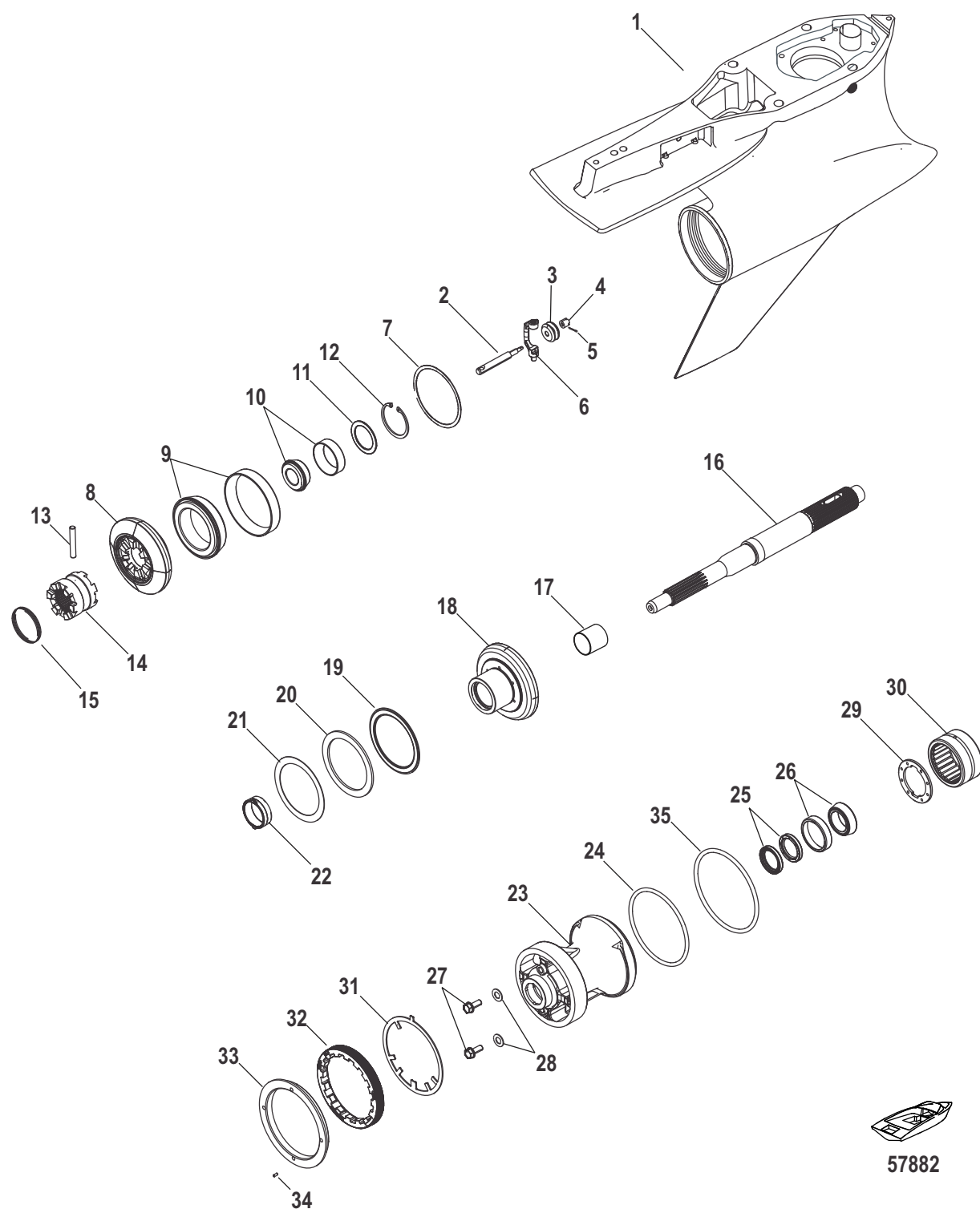


Gear Housing, Prop Shaft-Standard Rot, 5.44 HD Sportmaster

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	1600	8M0102783	GEAR HOUSING ASSEMBLY Complete (Long)(1.75:1) Straight Skeg		1	
-	1600	8M0102784	GEAR HOUSING ASSEMBLY Complete (X-Long) (1.75:1) Straight Skeg		1	
-	1600	8M0102785	GEAR HOUSING ASSEMBLY Complete (XX-Long) (1.75:1) Straight Skeg		1	
-	1600	8M0102789	GEAR HOUSING ASSEMBLY Complete (Long) (1.75:1) Cambered Skeg		1	
-	1600	8M0102790	GEAR HOUSING ASSEMBLY Complete (X-Long) (1.75:1) Cambered Skeg		1	
-	1600	8M0102791	GEAR HOUSING ASSEMBLY Complete (XX-Long) (1.75:1) Cambered Skeg		1	
1	1600	8M0102795	GEAR HOUSING ASSEMBLY Basic Standard Straight Skeg		1	
1	1600	8M0102796	GEAR HOUSING ASSEMBLY Basic Standard Cambered Skeg		1	
2	0000	8M0053114	SPOOL ASSEMBLY		1	
3		NSS	NOT SOLD SEPARATE SPOOL		1	
4		NSS	NOT SOLD SEPARATE SLEEVE		1	
5	0018	469501	COTTER PIN		1	
6	0000	8M0046215	CRANK, Shifter 1/4 Pivot Pin		1	
7	0015	8M0063270	SHIM SET		1	
8	0043	8M0078258	GEAR SET 12/21(1.75:1) Forward		1	
9	0031	884323T01	BEARING ASSEMBLY Roller		1	
10	0031	884325T01	BEARING ASSEMBLY Roller- Tapped		1	
11	0012	8M0053823	THRUST WASHER		1	
12	0053	8M0051043	RETAINING RING		1	
13	0017	8M0045493	PIN		1	
14	0052	8M0053113	CLUTCH		1	
15	0024	8M0050575	SPRING		1	
16	0044	8M0156191	SHAFT Propeller	1.75:1 Ratio	1	
17	0023	8M0064306	SPACER		A/R	
18	0043	8M0053124	GEAR KIT Reverse	1.75:1 Ratio	1	
19	0031	8M0050692	BEARING		1	
20	0012	8M0050688	WASHER		1	
21	0015	8M0053116	SHIM SET		A/R	
22	0000	8M0053183	ADAPTER		1	
23	0000	8M0103302	CARRIER ASSEMBLY Bearing		1	
24	0025	8M0000190	O-RING (4.475 x .210)		1	[1]
25	0026	888483	SEAL Oil		2	[1]
26	0031	884330T01	BEARING ASSEMBLY Tapered		1	
27	0010	8M0071653	SCREW Special		2	
28	0026	830749	SEAL		2	[1]

Gear Housing, Prop Shaft-Standard Rot, 5.44 HD Sportmaster

Gear Housing, Prop Shaft-Standard Rot, 5.44 HD Sportmaster



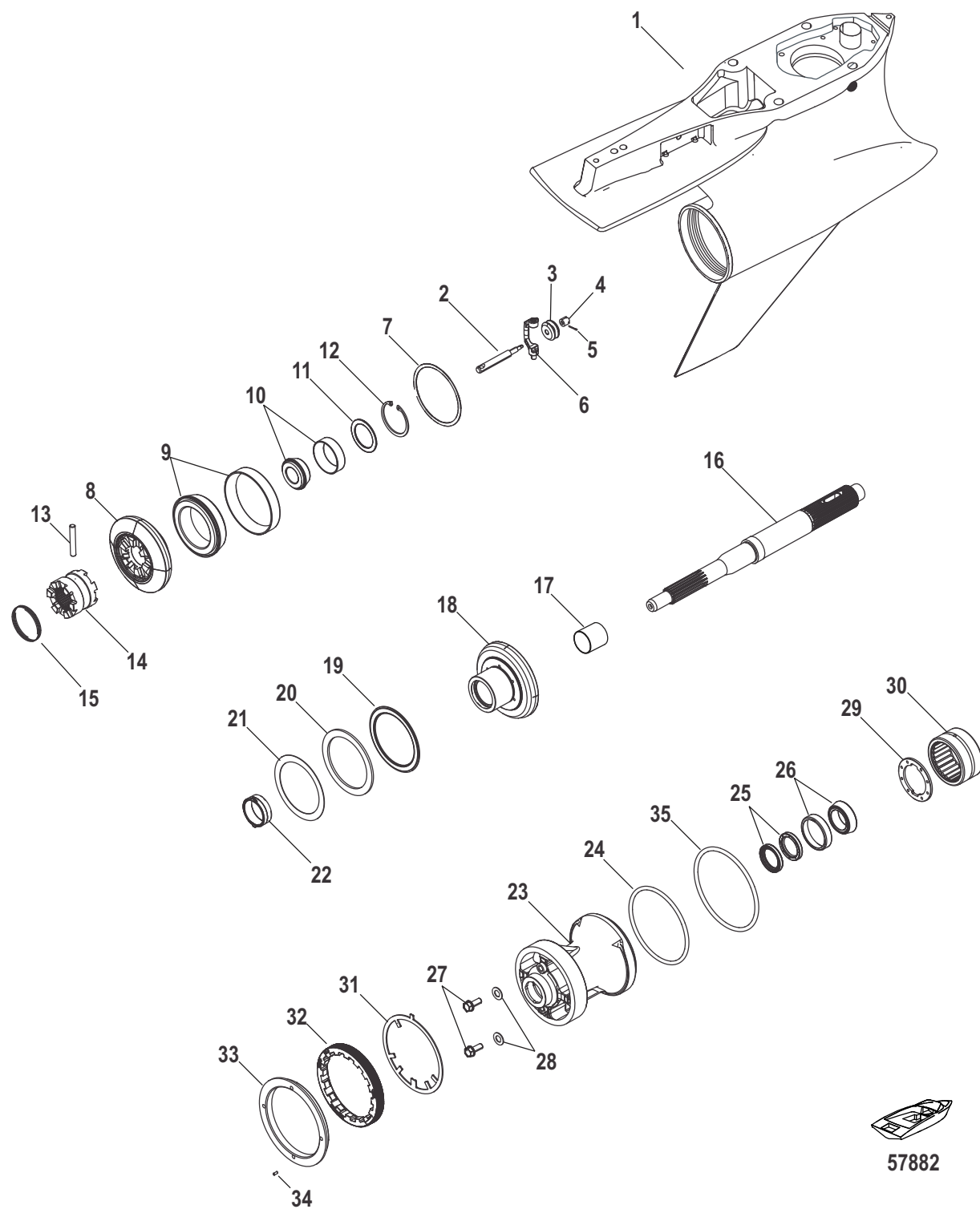
Gear Housing, Prop Shaft-Standard Rot, 5.44 HD Sportmaster

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
29	0053	8M0056639	RING Retainer		1	
30	0031	8M0050704	BEARING Needle		1	
31	0014	8M0055058	TAB WASHER		1	
32	0011	8M0001491	NUT Retainer		1	
33	0000	8M0050726	COVER KIT		1	
34	0010	8M0036819	SET SCREW (10-32)		1	
35	0012	8M0046569	RING Thrust		1	

PART NOTES:

[1] - COMPONENT OF GEAR HOUSING SEAL KIT830749A02

Gear Housing, Prop Shaft-Counter Rot, 5.44 HD Sportmaster

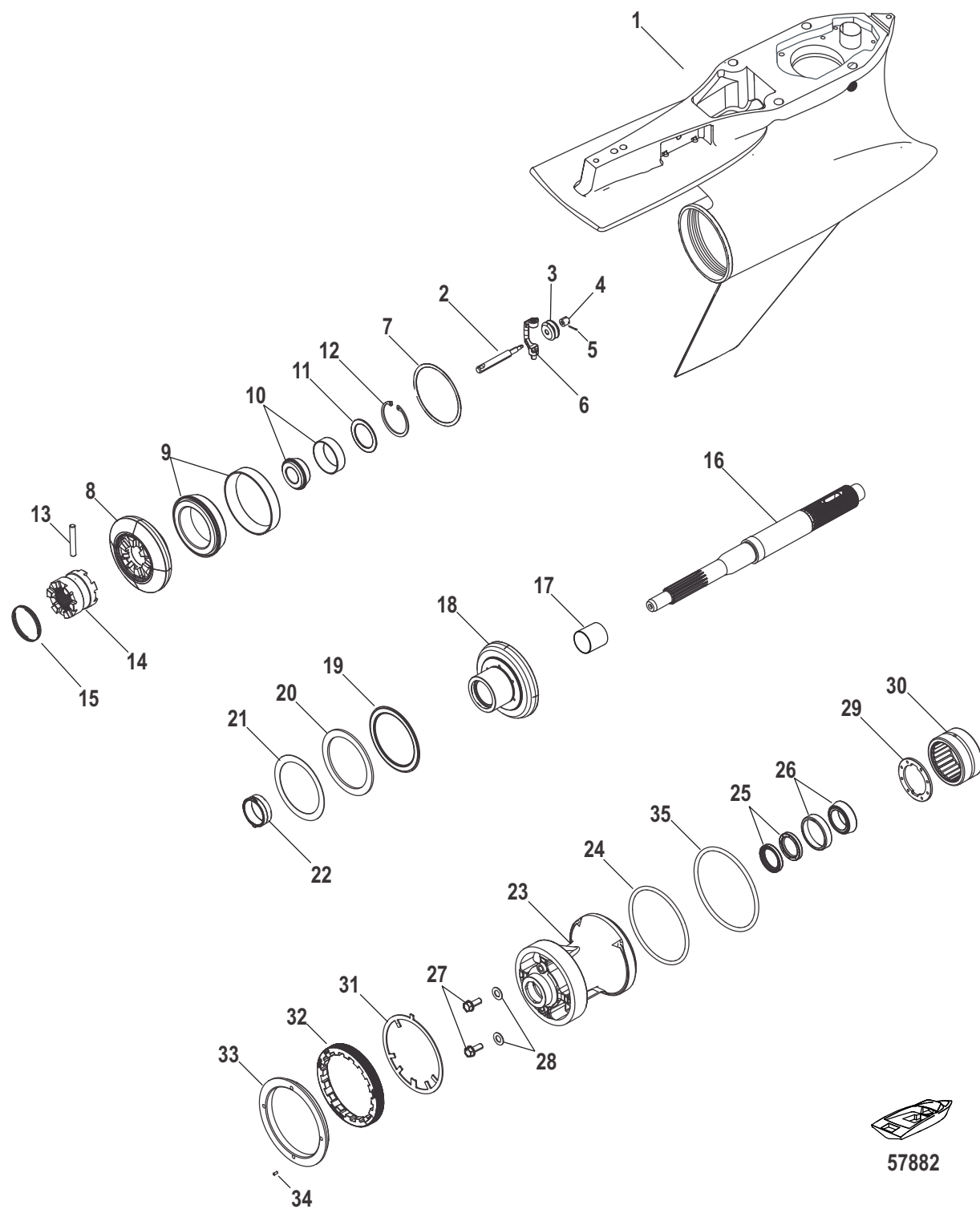


Gear Housing, Prop Shaft-Counter Rot, 5.44 HD Sportmaster

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	1600	8M0102786	GEAR HOUSING ASSEMBLY Complete (Long) (1.75:1) Straight Skeg		1	
-	1600	8M0102787	GEAR HOUSING ASSEMBLY Complete (X-Long) (1.75:1) Straight Skeg		1	
-	1600	8M0102788	GEAR HOUSING ASSEMBLY Complete (XX-Long) (1.75:1) Straight Skeg		1	
-	1600	8M0102792	GEAR HOUSING ASSEMBLY Complete (Long) (1.75:1) Cambered Skeg		1	
-	1600	8M0102793	GEAR HOUSING ASSEMBLY Complete (X-Long) (1.75:1) Cambered Skeg		1	
-	1600	8M0102794	GEAR HOUSING ASSEMBLY Complete (XX-Long) (1.75:1) Cambered Skeg		1	
1	1600	8M0102797	GEAR HOUSING ASSEMBLY Basic Counter Cambered Skeg		1	
2	0000	8M0053114	SPOOL ASSEMBLY		1	
3		NSS	NOT SOLD SEPARATE SPOOL		1	
4		NSS	NOT SOLD SEPARATE SLEEVE		1	
5	0018	469501	COTTER PIN		1	
6	0000	8M0046215	CRANK, Shifter 1/4 Pivot Pin		1	
7	0015	8M0063270	SHIM SET		1	
8	0043	8M0053121	GEAR KIT Reverse	1.75:1 Ratio	1	
9	0031	884323T01	BEARING ASSEMBLY Roller		1	
10	0031	884325T01	BEARING ASSEMBLY Roller- Tapered		1	
11	0012	8M0053823	THRUST WASHER		1	
12	0053	8M0051043	RETAINING RING		1	
13	0017	8M0045493	PIN		1	
14	0052	8M0053113	CLUTCH		1	
15	0024	8M0050575	SPRING		1	
16	0044	8M0156191	SHAFT Propeller	1.75:1 Ratio	1	
17	0023	8M0064306	SPACER		A/R	
18	0043	8M0053120	GEAR SET 12/21 (1.75:1) Forward		1	
19	0031	8M0050692	BEARING		1	
20	0012	8M0050688	WASHER		1	
21	0015	8M0053116	SHIM SET		A/R	
22	0000	8M0053183	ADAPTER		1	
23	0000	8M0103305	CARRIER ASSEMBLY Bearing		1	
24	0025	8M0000190	O-RING (4.475 x .210)		1	
25	0026	888483	SEAL Oil		2	
26	0031	884330T01	BEARING ASSEMBLY Tapered		1	
27	0010	8M0071653	SCREW Special		2	
28	0026	830749	SEAL		2	
29	0053	8M0056639	RING Retainer		1	
30	0031	8M0050704	BEARING Needle		1	

Gear Housing, Prop Shaft-Counter Rot, 5.44 HD Sportmaster

Gear Housing, Prop Shaft-Counter Rot, 5.44 HD Sportmaster



Gear Housing, Prop Shaft-Counter Rot, 5.44 HD Sportmaster

Gear Housing, Prop Shaft-Counter Rot, 5.44 HD Sportmaster

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
31	0014	8M0055058	TAB WASHER		1	
32	0011	8M0001491	NUT Retainer		1	
33	0000	8M0050726	COVER KIT		1	
35	0010	8M0036819	SET SCREW (10-32)		1	
36	0012	8M0046569	RING Thrust		1	

Powerhead Gasket Set Components

Powerhead Gasket Set Components

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0027	880552A08	GASKET SET Powerhead		1	
-	0025	62701	O-RING Fitting Assembly		2	
-	0025	90196	O-RING (.921 x .139) Oil Plug Assembly		1	
-	0025	8M0092943	O-RING Orange		1	
-	0026	8M0032912	SEAL Top Main Bearing		1	
-	0027	8M0041155	GASKET Head Cylinder Head to Block		1	
-	0027	880624003	GASKET Block to Adaptor		1	
-	0026	880629	SEAL Exhaust Tube		1	
-	0025	898836	O-RING Brown Tensioner Cap		1	
-	0025	884409	O-RING Block Oil Dowel		1	
-	0025	884423	O-RING Block Oil Dowel		1	
-	0026	8M0033928	SEAL Oil Adaptor Plate		1	
-	0026	884462	SEAL Water Adaptor Plate-Water		2	
-	0025	887930	O-RING Adaptor Plate		2	
-	0026	888593	SEAL Oil Drain Tube Plug		1	
-	0027	889617001	GASKET Adaptor Plate		1	
-	0027	889618001	GASKET Oil Sump		1	
-	0025	892077	O-RING Block Fitting Assembly		1	
-	0000	892117	SEAL Manifold Housing		1	
-	0025	892445	O-RING Water Tube		1	
-	0025	892446	O-RING (14 X 1.78 MM) Adaptor Plate Fitting		1	
-	0025	8M0034912	O-RING 3.78 X 21.32 Oil Pump Driveshaft		2	

Accessories

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0000	8M0080199	PUMP KIT Power Steering (4 Feet)		1	
-	0000	8M0080200	PUMP KIT Power Steering (12 Feet)		1	
-	0000	8M0080201	PUMP KIT Power Steering (24 Feet)		1	
-	0000	892380A02	STEERING HELM KIT Standard (40 cc)		1	
-	0000	892557A02	STEERING HELM KIT Standard (32 cc)		1	
-	0000	892558A02	STEERING HELM KIT Standard (50 cc)		1	
-	0032	8M0046914	HOSE KIT Hydraulic (2 Feet) Cylinder to Helm		1	
-	0032	8M0046915	HOSE KIT Hydraulic (3 Feet) Cylinder to Helm		1	
-	0032	8M0046916	HOSE KIT Hydraulic (4 Feet) Cylinder to Helm		1	
-	0032	8M0046917	HOSE KIT Hydraulic (5 Feet) Cylinder to Helm		1	
-	0032	8M0046918	HOSE KIT Hydraulic (6 Feet) Cylinder to Helm		1	
-	0032	8M0046919	HOSE KIT Hydraulic (7 Feet) Cylinder to Helm		1	
-	0032	8M0046920	HOSE KIT Hydraulic (8 Feet) Cylinder to Helm		1	
-	0032	8M0046921	HOSE KIT Hydraulic (10 Feet) Cylinder to Helm		1	
-	0032	8M0046922	HOSE KIT Hydraulic (12 Feet) Cylinder to Helm		1	
-	0032	8M0046923	HOSE KIT Hydraulic (14 Feet) Cylinder to Helm		1	
-	0032	8M0046924	HOSE KIT Hydraulic (16 Feet) Cylinder to Helm		1	
-	0032	8M0046925	HOSE KIT Hydraulic (18 Feet) Cylinder to Helm		1	
-	0032	8M0046927	HOSE KIT Hydraulic (22 Feet) Cylinder to Helm		1	
-	0032	8M0046928	HOSE KIT Hydraulic (24 Feet) Cylinder to Helm		1	
-	0032	8M0046929	HOSE KIT Hydraulic (26 Feet) Cylinder to Helm		1	
-	0032	8M0046931	HOSE KIT Hydraulic (30 Feet) Cylinder to Helm		1	
-	0032	892438K02	POWER STEERING HOSE KIT Power Module (2 Feet) Hydraulic, Pump to Helm		1	
-	0032	892438K03	POWER STEERING HOSE KIT Power Module (3 Feet) Hydraulic, Pump to Helm		1	
-	0032	892438K04	POWER STEERING HOSE KIT Power Module (4 Feet) Hydraulic, Pump to Helm		1	
-	0032	892438K05	POWER STEERING HOSE KIT Power Module (5 Feet) Hydraulic, Pump to Helm		1	
-	0032	892438K06	HOSE KIT Power Module (6 Feet)		1	

Accessories

Accessories

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0032	892438K07	HOSE KIT Power Module (7 Feet)		1	
-	0032	892438K08	HOSE KIT Power Module (8 Feet)		1	
-	0032	892438K10	POWER STEERING HOSE KIT Power Module (10 Feet) Hydraulic, Pump to Helm		1	
-	0032	892438K12	POWER STEERING HOSE KIT Power Module (12 Feet) Hydraulic, Pump to Helm		1	
-	0032	892438K14	POWER STEERING HOSE KIT Power Module (14 Feet) Hydraulic, Pump to Helm		1	
-	0032	892438K16	POWER STEERING HOSE KIT Power Module (16 Feet) Hydraulic, Pump to Helm		1	
-	0032	892438K18	POWER STEERING HOSE KIT Power Module (18 Feet) Hydraulic, Pump to Helm		1	
-	0032	892438K20	POWER STEERING HOSE KIT Power Module (20 Feet) Hydraulic, Pump to Helm		1	
-	0032	892438K22	POWER STEERING HOSE KIT Power Module (22 Feet) Hydraulic, Pump to Helm		1	
-	0032	892438K24	POWER STEERING HOSE KIT Power Module (24 Feet) Hydraulic, Pump to Helm		1	
-	0032	892825008	HOSE (8 Feet) Hydraulic, Helm to Pressure Tank		1	
-	0032	892825010	HOSE (10 Feet) Hydraulic, Helm to Pressure Tank		1	
-	0032	892825012	HOSE (12 Feet) Hydraulic, Helm to Pressure Tank		1	
-	0032	892825014	HOSE (14 Feet) Hydraulic, Helm to Pressure Tank		1	
-	0032	892825016	HOSE (16 Feet) Hydraulic, Helm to Pressure Tank		1	
-	0032	892825018	HOSE (18 Feet) Hydraulic, Helm to Pressure Tank		1	
-	0032	892825020	HOSE (20 Feet) Hydraulic, Helm to Pressure Tank		1	
-	0032	892825022	HOSE (22 Feet) Hydraulic, Helm to Pressure Tank		1	
-	0032	892825024	HOSE (24 Feet) Hydraulic, Helm to Pressure Tank		1	
-	0032	892825026	HOSE (26 Feet) Hydraulic, Helm to Pressure Tank		1	
-	0000	893395A01	PLATE Flush Mount		1	
-	0022	875207	TEE Fitting		1	
-	0000	892486K08	CONVERSION KIT Analog		1	
-	0084	899785K04	HARNESS ASSEMBLY Accessory Power (30 Feet)		1	
-	0000	88334A2	MERCATHODE KIT		1	
-	0032	825191A03	HOSE KIT Rigging		1	
-	0010	880717A01	SCREW/SEAL KIT Gearcase		1	

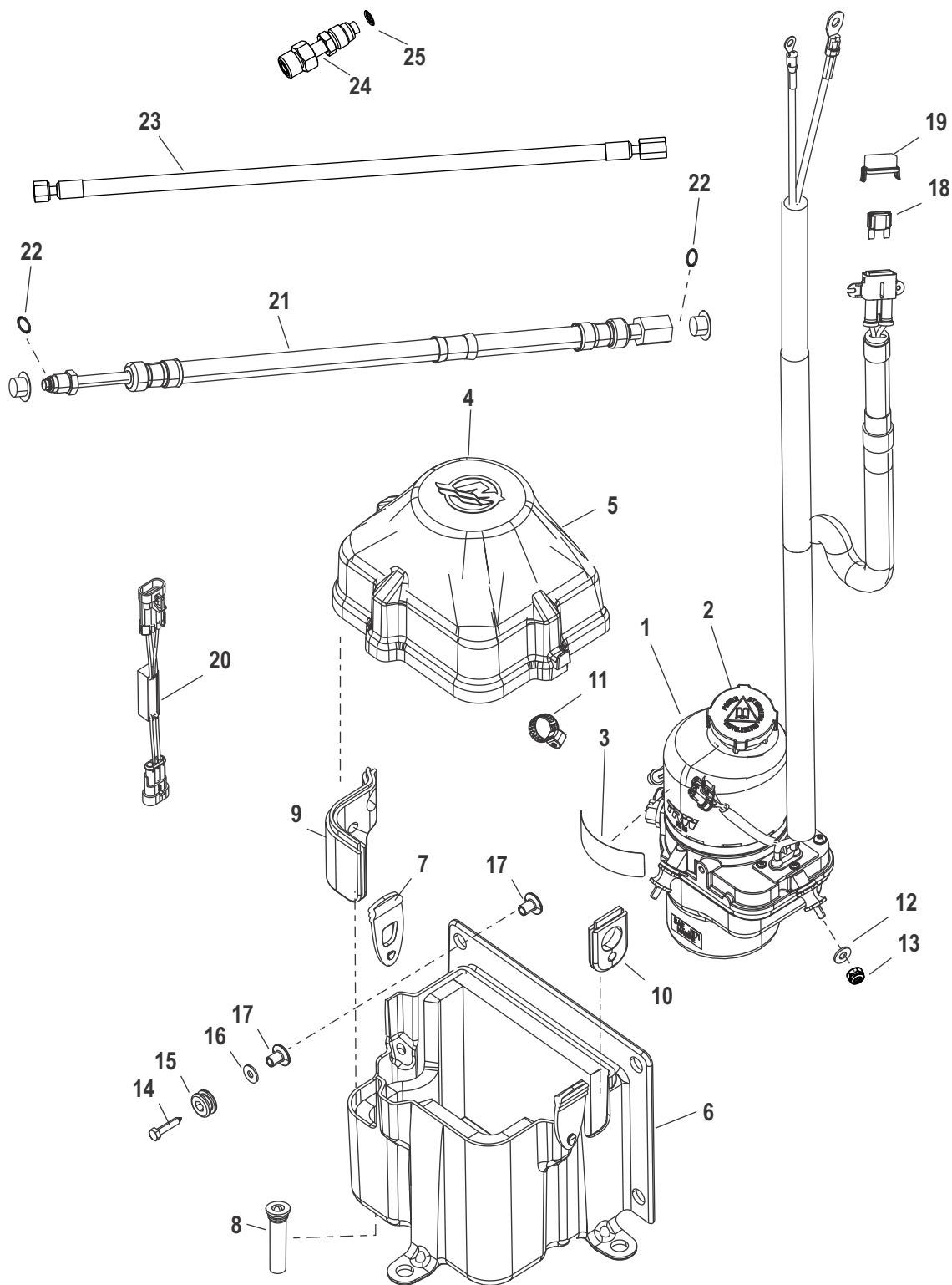
Accessories

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0084	88439A50	CABLE SET Battery		1	
-	0000	44357Q2	FLUSHING ATTACHMENT	(Quicksilver)	1	[1]
-	0000	44357T2	FLUSHING ATTACHMENT	(Mercury Precision Parts)	1	[1]
-	0000	881150Q1	FLUSH KIT Dual Water Pick Up	(Quicksilver)	1	[2]
-	0000	881150K1	SEAL KIT Flush - Dual Water Pickup	(Mercury Precision Parts)	1	[2]
-	0032	8M0038563	LINE Fuel (100.00 Feet)		1	
-	0000	899712A01	CABLE KIT Continuity		1	
-	0000	8M0052924	SKEG	5.44 Gear Housing	1	
-	0000	8M0052921	PLUG KIT Water Passage		1	
-	0000	8M0075876	ENGINE FLUSH ADAPTER KIT		1	
-	0000	8M0079968	PUMP DRAIN KIT Upgrade kit		1	

PART NOTES:

- [1] - Alternate part numbers:
- 44357A 2Service Part
 - 44357Q 2QS
 - 44357T 2MPP
- [2] - Alternate part numbers:
- 881150K 1MPP
 - 881150Q 1QS

Pump Kit-Power Steering (4 thru 24 Feet)

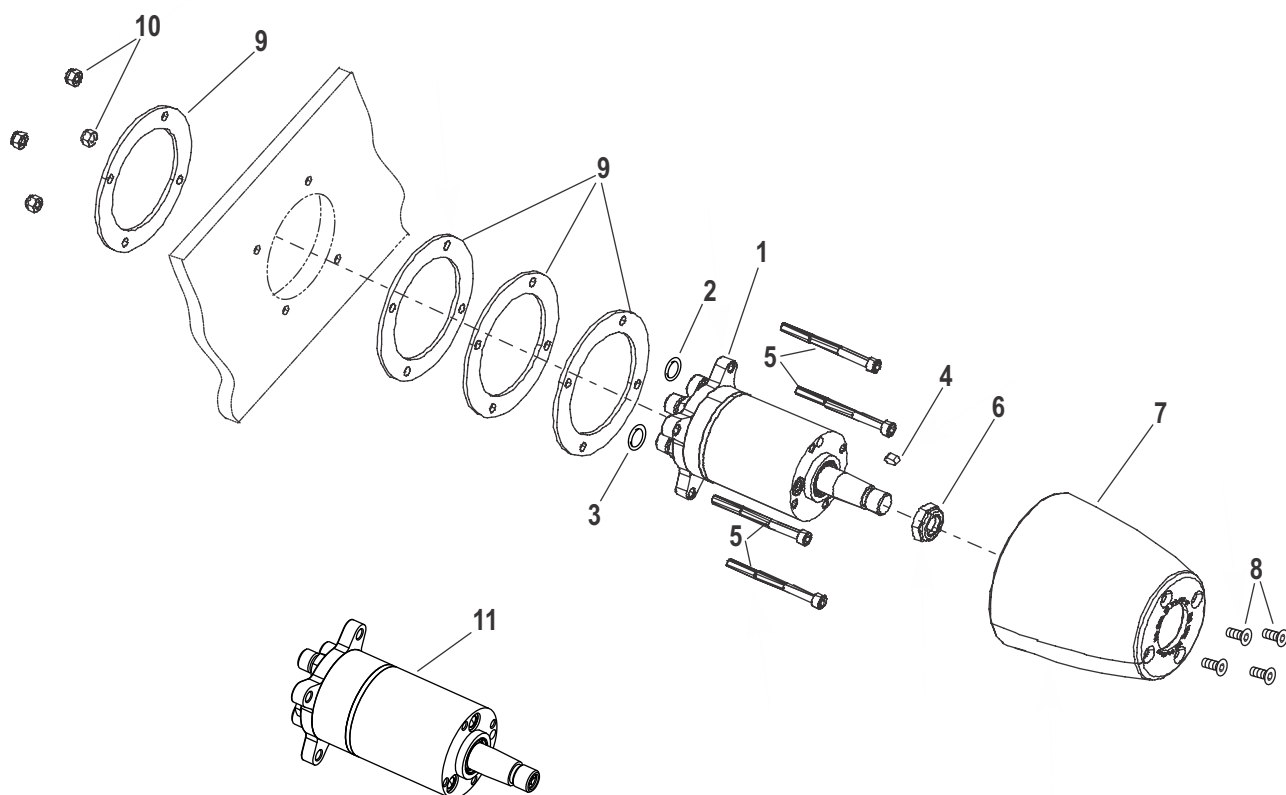


52456

Pump Kit-Power Steering (4 thru 24 Feet)

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0000	8M0080199	PUMP KIT Power Steering (4 Feet)		1	
-	0000	8M0080200	PUMP KIT Power Steering (12 Feet)		1	
-	0000	8M0080201	PUMP KIT Power Steering (24 Feet)		1	
1		NSS	NOT SOLD SEPARATE PUMP		1	
2	0000	892485003	CAP Pump		1	
3		NSS	NOT SOLD SEPARATE DECAL, Fluid Type		1	
4	0000	893364A05	ENCLOSURE ASSEMBLY Complete-Power Steering Pump	(Complete Enclosure Assembly fits all versions)	1	
-	0000	893365A03	COVER ASSEMBLY Top/Bottom, Power Steering Pump	(Includes both Top 893365T02 and Bottom 893364T02 Covers)	1	
5	0000	893365T02	ENCLOSURE ASSEMBLY Top, Power Steering Pump		1	
6	0000	8M0080707	ENCLOSURE ASSEMBLY Bottom-Power Steering Pump		1	
7	0000	889531	STRAP		2	
8	0021	817519A2	CHECK VALVE ASSEMBLY Drain		1	
9	0025	893368001	GROMMET		1	
10	0025	893369	GROMMET		1	
11	0054	815504206	CLAMP Worm Gear		1	
12	0012	4002316	WASHER (6.60 X 17.0 X 1.5SS)		3	
13	0011	401366	NUT (M6) Stainless Steel		3	
14	0010	895378	SCREW (M6)		4	
15	0025	895319	GROMMET		4	
16	0012	4002316	WASHER (6.60 X 17.0 X 1.5SS)		4	
17	0023	895320F1	BUSHING		4	
18	0088	79023A94	FUSE 50 Ampere - Maxi		1	
19	0000	879346T24	FUSE COVER AND O-RING		1	
20	0000	8M0026568	HARNESS ASSEMBLY Signal Driver		1	
21	0032	897643A01	HOSE KIT Dampening		1	
22	0025	89879	O-RING (.301 x .064)		2	

Steering Helm Kit-Standard (892557A02, 892380A02, 892558A02)

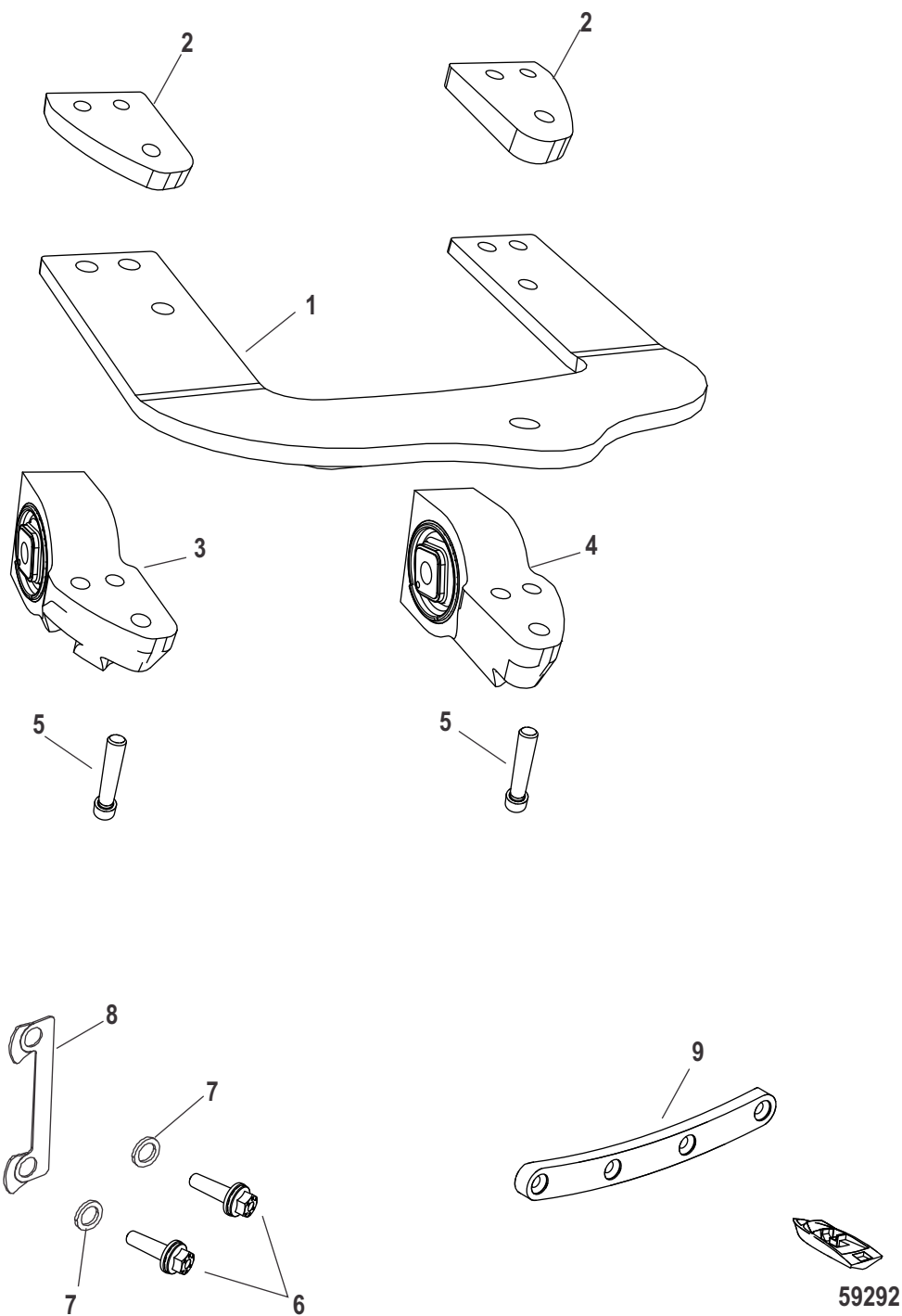


57960

Steering Helm Kit-Standard (892557A02, 892380A02, 892558A02)

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0000	892557A02	STEERING HELM KIT Standard (32 cc)		1	
-	0000	892380A02	STEERING HELM KIT Standard (40 cc)		1	
-	0000	892558A02	STEERING HELM KIT Standard (50 cc)		1	
1	0000	892557T01	HELM Standard (32 cc)		1	
1	0000	892380T01	HELM Standard (40 cc)		1	
1	0000	892558T01	HELM Standard (50 cc)		1	
2	0025	627021	O-RING (.301 x .070)		2	
3	0025	48171	O-RING (.364. x .070)		2	
4	0028	893394	KEY With Lock Tab (6.35 mm)		1	
5	0010	4008875	SCREW (M6 x 75)		4	
5	0010	4008850	SCREW (M6 x 50)		4	
6	0011	826709121	NUT (.625-18) Stainless Steel		1	
7	0000	892328T	COVER Helm		1	
8	0010	896842	SCREW (M6 x 14)		4	
9	0000	892327	PLATE Helm Backing	(892557A02)	4	
9	0000	892327	PLATE Helm Backing	(892380A02)	3	
9	0000	892327	PLATE Helm Backing	(892558A02)	2	
10	0011	401196	NUT (M6)		4	

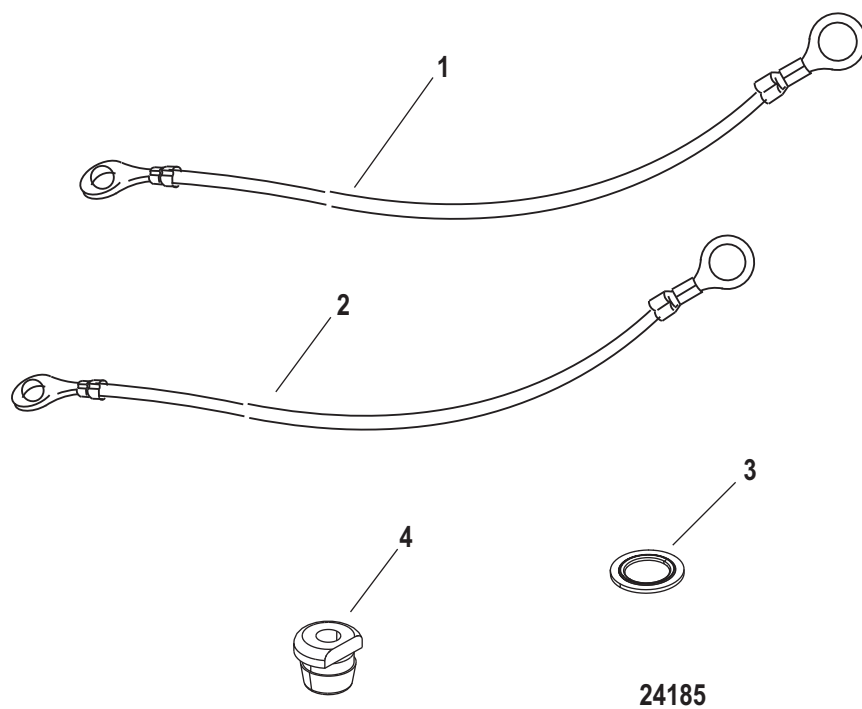
Tie Bar Kit Rear Mount (Factory Installed)



Tie Bar Kit Rear Mount (Factory Installed)

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-		NSS	NOT SOLD SEPARATE Factory Installed System by Mercury Racing		1	
1	0000	8M0110314	MOUNTING PLATE		1	
2	0000	8M0110315	PLATE Retainer		2	
3	0000	8M0110312	MOUNT ASSEMBLY Rear Port		1	
4	0000	8M0110313	MOUNT ASSEMBLY Rear Starboard		1	
5	0010	8M2003719	SCREW (M12X1.75X60)		6	
6	0010	8M0108770	SCREW (M8X1.25X30) 4 screws per application	Note, screw comes in a pack of 5 pcs.	1	
7	0012	895853	WASHER		4	
8	0000	893409	RETAINER		2	
9	0000	8M0097026	WEAR PAD		2	

Ground Cable Kit (899712A01)



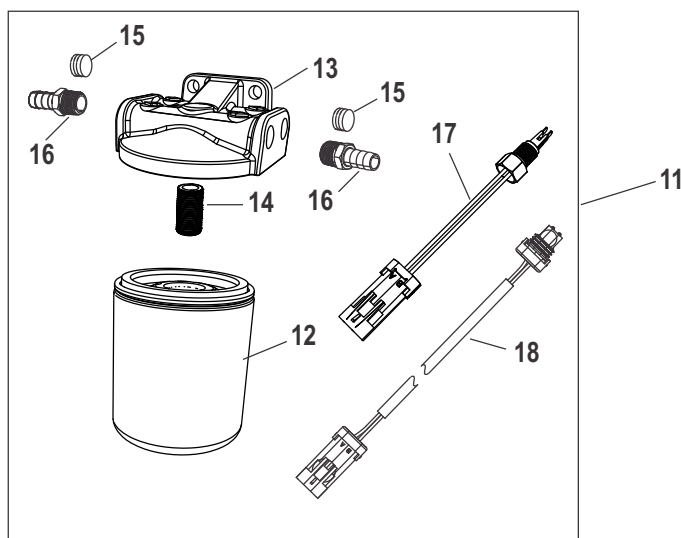
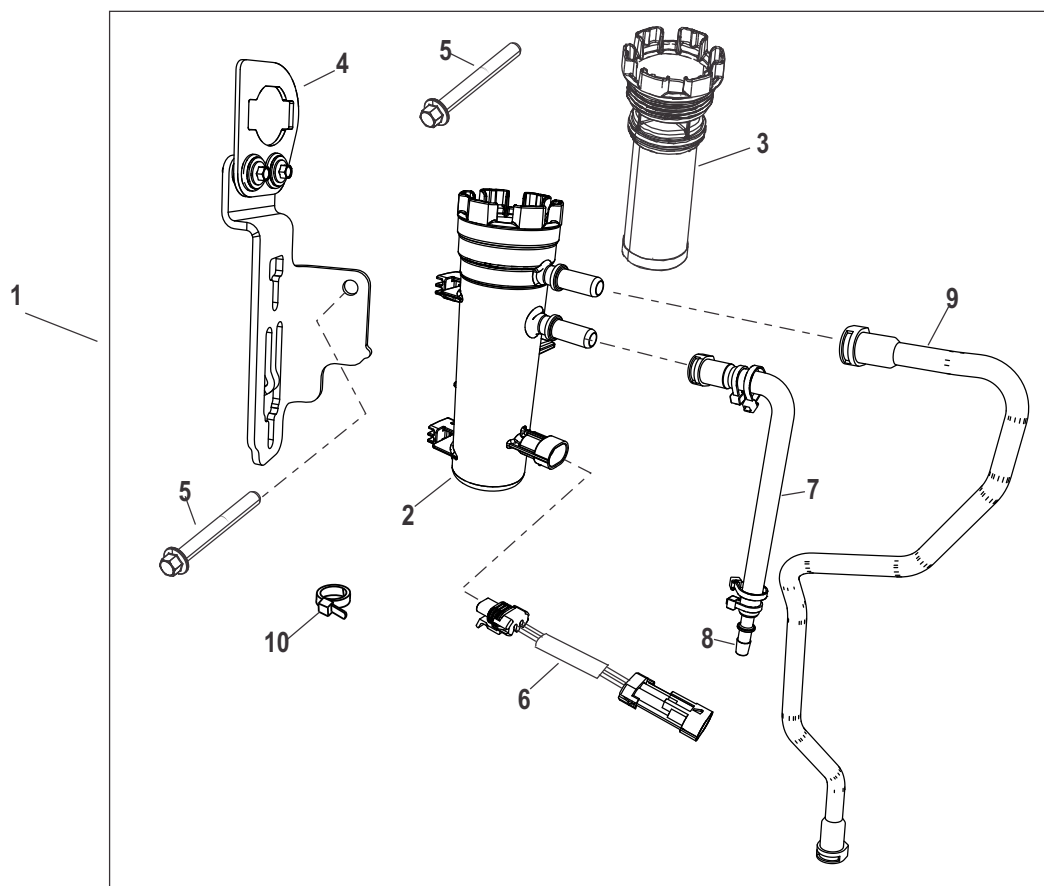
Cat.# 90-8M0103727

Ground Cable Kit (899712A01)

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0000	899712A01	CABLE KIT Continuity		1	
1	0000	88238T23	CABLE ASSEMBLY		1	
2	0000	88238T24	CABLE ASSEMBLY		1	
3	0012	885112	WASHER		1	
4	0025	12602002	GROMMET		1	

Ground Cable Kit (899712A01)

Fuel Filter Kits

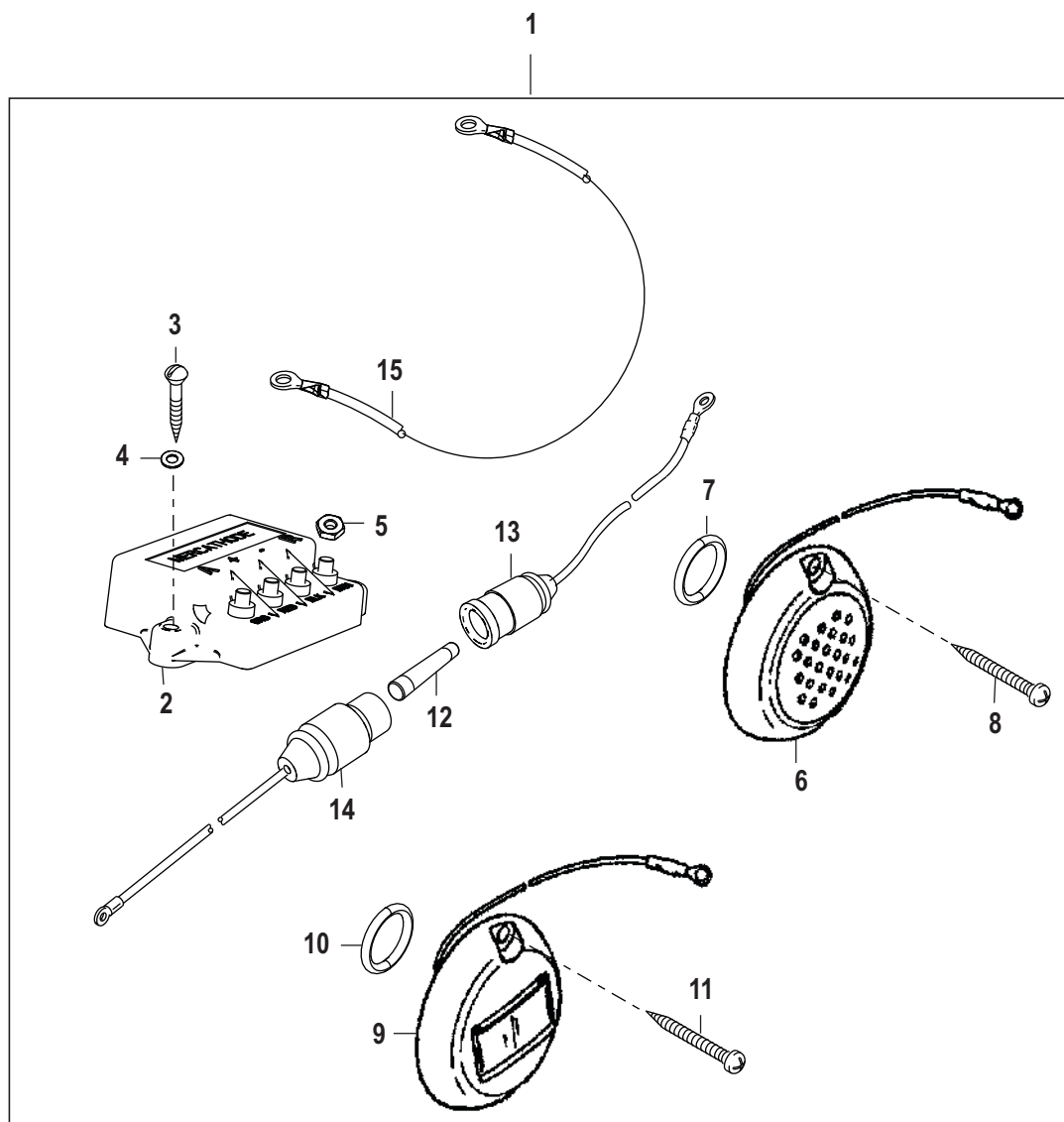


57832

Fuel Filter Kits

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0098	8M0103686	FUEL FILTER KIT Engine Mounted Optional		1	
2	0035	8M0062950	FILTER ASSEMBLY		1	
3	0035	8M0060041	FILTER Fuel		1	
4	0000	8M0009261	BRACKET ASSEMBLY		1	
5	0010	88552785	SCREW (M10 x 85)		1	
6	0084	8M0103724	HARNESS WIF Extension		1	
7	0032	8M0046557	HOSE ASSMEBLY Fuel Inlet, 8.2 Inch		1	
8	0022	892356	CONNECTOR		1	
9	0032	8M0087107	HOSE		1	
10	0054	816311T	TIE STRAP (8.00 Inches)		3	
11	0000	8M0095669	FUEL FILTER KIT with o-ring, MPP Remote Mounted		1	
12	0035	8M0095659	FUEL FILTER ASSEMBLY with o- ring, MPP		1	
13	0000	8M0095674	BASE ASSEMBLY Fuel Filter		1	
14	0022	816133	FITTING		1	
15	0022	36373	PLUG (.375-18) Hex - Steel		2	
16	0022	8M0086290	CONNECTOR Barb		2	
17	0000	8M0021043	SENSOR ASSEMBLY Fuel and Water		1	
18	0084	8M0042697	HARNESS Fuel Filter Sensor Extension (144 in)		1	
-	0084	8M0105263	HARNESS WIF Sensor Extension - 36 Inches		1	
-	0084	8M0105264	HARNESS WIF Sensor Extension - 72 Inches		1	

Mercathode Kit

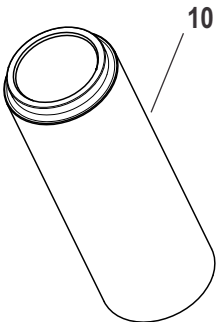
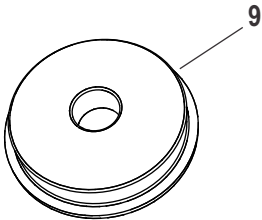
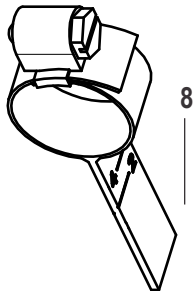
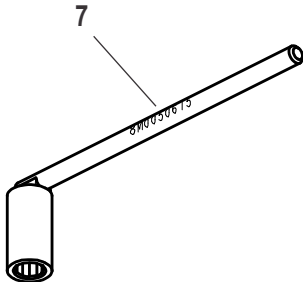
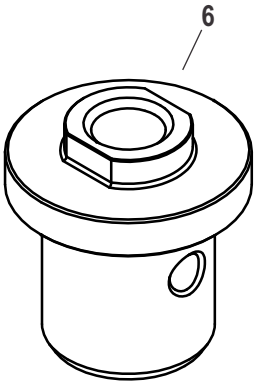
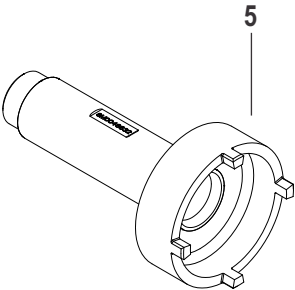
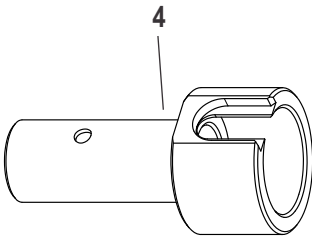
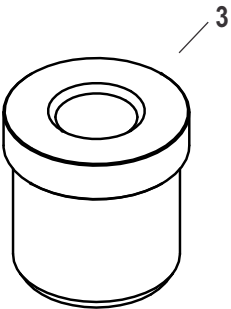
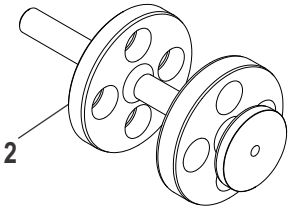
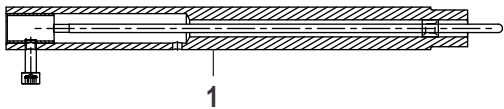


17420

Mercathode Kit

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	88334A2	MERCATHODE KIT		1	
2	0000	42600A09	MERCATHODE ASSEMBLY		1	
3	0010	22793	SCREW (#9-14 x .875)		2	
4	0012	30164	WASHER (.192 x .375 x .0312) Stainless Steel		2	
5	0011	45076	NUT (#10-32) Brass		4	
6	0000	72958A5	ELECTRODE ASSEMBLY		1	
7	0025	21836	O-RING (.796 x .139)		1	
8	0010	87698	SCREW (#10-16 x 1.250) Stainless Steel		2	
9	0097	72957A5	ANODE ASSEMBLY		1	
10	0025	21836	O-RING (.796 x .139)		1	
11	0010	87698	SCREW (#10-16 x 1.250) Stainless Steel		2	
12	0088	79091	FUSE 20 Ampere		1	
13	0084	95084A10	CABLE ASSEMBLY (5.00 Inches) Red		1	
14	0084	95084A13	CABLE ASSEMBLY (64.00 Inches)		1	
15	0084	79138A8	CABLE ASSEMBLY (72.00 Inches) Black		1	

Tools



46066

Tools

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0091	805382T01	TOOL Extension-Dial Indicator		1	
2	0091	8M0046443	TOOL Pinion Gear Locating		1	
3	0091	8M0046348	TOOL Bearing Driver, Pinion Removal		1	
4	0091	8M0036288	TOOL Holder, Pinion Nut		1	
5	0091	8M0046632	TOOL Socket, Carrier Retainer Nut		1	
6	0091	8M0046360	TOOL Bearing Driver, Pinion Install		1	
7	0091	8M0050615	TOOL Holder, Shift Shaft		1	
8	0091	8M0053505	TOOL Indicator, Backlash		1	
9	0091	8M0035594	TOOL Propeller Shaft Holder		1	
10	0091	8M0052590	TOOL Driver, Upper Driveshaft Bearing		1	
-	0000	889283A01	TOOL KIT Fuel Priming		1	
-	0091	809905001	WRENCH Torque Adapter		1	
-	0091	895343T02	TOOL Flywheel Puller		1	
-	0010	895346	BOLT		1	
-	0000	889675A01	TOOL Shunt 14-Pin		1	
-	0091	822778004	TOOL Adaptor Fitting-Power Trim		1	
-	0091	896661	TOOL Fuel Filter		1	
-	0091	8M0078614	WRENCH Power Steering Cylinder End Cap Spanner		1	
-	0091	8M0105203	TOOL TRIM CYLINDER END CAP		1	

PARTS INDEX

Part No.	Description	Pg.	Ref.no	Part No.	Description	Pg.	Ref.no
12602002	GROMMET	64	8	12602002	GROMMET	118	4
13791	CLAMP (15.7)	38	17	13791	CLAMP (15.7)	60	30
1993720	SCREW (M6 x 20)	76	10	1993720	SCREW (M6 x 20)	78	32
1993720	SCREW (M6 x 20)	90	7	1993720	SCREW (M6 x 20)	92	29
21836	O-RING (.796 x .139)	62	20	21836	O-RING (.796 x .139)	122	7
21836	O-RING (.796 x .139)	122	10	22793	SCREW (#9-14 x .875)	122	3
25319	PIN (.125 x 0.75 Inches)	28	6	26953	COTTER PIN	4	10
26993	LOCKWASHER (.312)	24	11	27290	RING Retaining	16	7
28421	WASHER (1.5 x 3.05 x 0.13) Stainless Steel	66	36	28421	WASHER (1.5 x 3.05 x 0.13) Stainless Steel	68	47
29245	WASHER (.281 x .500 x .060) Stainless Steel	26	17	29641	E RING	78	40
29641	E RING	92	37	30164	WASHER (.192 x .375 x .0312) Stainless Steel	16	8
30164	WASHER (.192 x .375 x .0312) Stainless Steel	122	4	36373	PLUG (.375-18) Hex - Steel	120	15
36387A1	BEARING ASSEMBLY Roller/Cup	78	23	36387A1	BEARING ASSEMBLY Roller/Cup	92	20
4000333	SCREW (M6 x 40)	76	3	40007103	SCREW (M5 x 6)	20	23
40011107	SCREW (M5 x 16) Stainless Steel	48	16	40011146	SCREW (M8 x 13) Stainless Steel	20	13
400211	NUT (M5) Stainless Steel	24	14	400213	NUT (M8) Stainless Steel	20	10
400213	NUT (M8) Stainless Steel	24	12	4002316	WASHER (6.60 X 17.0 X 1.5SS)	10	16
4002316	WASHER (6.60 X 17.0 X 1.5SS)	10	20	4002316	WASHER (6.60 X 17.0 X 1.5SS)	60	6
4002316	WASHER (6.60 X 17.0 X 1.5SS)	112	12	4002316	WASHER (6.60 X 17.0 X 1.5SS)	112	16
4002319	WASHER	26	12	400255	LOCKWASHER (M5)	24	13
4006731	SCREW (M6 x 16)	10	18	4006731	SCREW (M6 x 16)	10	21
4006731	SCREW (M6 x 16)	16	11	4006731	SCREW (M6 x 16)	60	13
4008850	SCREW (M6 x 50)	114	5	4008875	SCREW (M6 x 75)	114	5
4010720	SCREW (M8 x 20)	66	22	401196	NUT (M6)	114	10
401366	NUT (M6) Stainless Steel	112	13	401386	NUT (M6) Stainless Steel	26	13
401386	NUT (M6) Stainless Steel	76	4	401388	NUT (M8) Stainless Steel	22	35
401388	NUT (M8) Stainless Steel	48	29	42600A09	MERCATHODE ASSEMBLY	122	2
43026Q02	IMPELLER	78	12	43026Q02	IMPELLER	90	9
43044	PIN Dowel - Without Hole (.375 x .625)	48	5	43044	PIN Dowel - Without Hole (.375 x .625)	72	27
43044	PIN Dowel - Without Hole (.375 x .625)	76	7	43044	PIN Dowel - Without Hole (.375 x .625)	90	5
43585	COUPLING	78	31	43585	COUPLING	92	28
44357Q2	FLUSHING ATTACHMENT	110	-	44357T2	FLUSHING ATTACHMENT	110	-
45076	NUT (#10-32) Brass	122	5	469501	COTTER PIN	82	5
469501	COTTER PIN	86	5	469501	COTTER PIN	96	5
469501	COTTER PIN	100	5	47968	SPRING	64	14
48171	O-RING (.364. x .070)	114	3	48939A2	BEARING Tapered Roller	78	24
48939A2	BEARING Tapered Roller	92	21	54012	WASHER (.530 x .870 x .105) Stainless Steel	68	48
56762	TIE STRAP (4.00 Inches)	36	11	61319	E RING	16	10
62701	O-RING	44	3	62701	O-RING Fitting Assembly	104	-
627021	O-RING (.301 x .070)	114	2	648771	DIAPHRAGM	62	24
64878	SPRING (Black)	62	22	65567	WASHER (.265 x .750 x .048) Stainless Steel	34	8
65567	WASHER (.265 x .750 x .048) Stainless Steel	44	34	65567	WASHER (.265 x .750 x .048) Stainless Steel	74	40
68292	NUT (.312-18) Battery Cable-Negative	22	40	69035	SCREW AND LOCKWASHER (.250-20 x .625) Stainless Steel	24	10
69570	SCREW (#10-16 x .750)	62	26	72957A5	ANODE ASSEMBLY	122	9
72958A5	ELECTRODE ASSEMBLY	122	6	73194	PIN Roll (.125 x 1.12)	64	12
76214Q5	ANODE KIT	76	5	78945	J CLAMP	44	13
79023A94	FUSE 50 Ampere - Maxi	112	18	79091	FUSE 20 Ampere	122	12
79138A8	CABLE ASSEMBLY (72.00 Inches) Black	122	15	805382T01	TOOL Extension-Dial Indicator	124	1
806327	SCREW (.437-14 x 1.750)	76	6	809463A1	SOLENOID KIT	24	4
809905001	WRENCH Torque Adapter	124	-	815504104	CLAMP Worm Gear	60	21
815504206	CLAMP Worm Gear	112	11	815504256	CLAMP Worm Gear	34	19
816133	FITTING	120	14	816311T	TIE STRAP (8.00 Inches)	22	28
816311T	TIE STRAP (8.00 Inches)	34	22	816311T	TIE STRAP (8.00 Inches)	36	22
816311T	TIE STRAP (8.00 Inches)	36	25	816311T	TIE STRAP (8.00 Inches)	36	27
816311T	TIE STRAP (8.00 Inches)	42	11	816311T	TIE STRAP (8.00 Inches)	60	10
816311T	TIE STRAP (8.00 Inches)	60	32	816311T	TIE STRAP (8.00 Inches)	120	10
8164641	SEAL Oil	78	36	8164641	SEAL Oil	92	33
817274	WASHER (.344 x 1.00 x .063) Stainless Steel	20	15	817274	WASHER (.344 x 1.00 x .063) Stainless Steel	22	38
817274	WASHER (.344 x 1.00 x .063) Stainless Steel	34	32	817274	WASHER (.344 x 1.00 x .063) Stainless Steel	52	34
817274	WASHER (.344 x 1.00 x .063) Stainless Steel	72	9	817275A1	HOUSING KIT Water Pump	76	9

PARTS INDEX

Part No.	Description	Pg.	Ref.no	Part No.	Description	Pg.	Ref.no
817275A1	HOUSING KIT Water Pump	90	6	8172761	FACEPLATE	78	14
8172761	FACEPLATE	90	11	8172771	GASKET	78	13
8172771	GASKET	90	10	817519A2	CHECK VALVE ASSEMBLY Drain	112	8
818992	CONNECTOR	36	19	82129114	SCREW (M6 x 14)	22	29
82129125	SCREW (M6 x 25 MM)	44	33	821539	PIN Trilobe	66	32
821555001	GROMMET	18	2	822003	BUSHING	44	36
822417	PIN	4	14	822778004	TOOL Adaptor Fitting-Power Trim	124	-
8245191	RETAINER	78	21	8245191	RETAINER	92	18
824928001	PLUG Rubber	72	20	825191A03	HOSE KIT Rigging	108	-
826134Q	ANODE	76	2	826292	NUT (M10) Brass/Nickel Plated	40	1
826365	NUT (M8)	42	5	826709121	NUT (.625-18) Stainless Steel	114	6
82671117	NUT (.500-20)	66	37	82671117	NUT (.500-20)	68	46
828249	GROMMET	16	5	828547753	CONDUIT (.750 Inside Diameter x 3.00 Feet Bulk)	20	12
828547T1	CONDUIT (.500 Inside Diameter x 3.00 Feet Bulk) Cut to 10 inches	36	20	828547T1	CONDUIT (.500 Inside Diameter x 3.00 Feet Bulk) Cut to 5.5 inches	36	21
828547T1	CONDUIT (.500 Inside Diameter x 3.00 Feet Bulk) Cut to 23 inches	36	24	828991T	CLIP	26	18
830749	SEAL	82	28	830749	SEAL	86	28
830749	SEAL	96	28	830749	SEAL	100	28
830796A03	CONNECTOR ASSEMBLY Weather Cap - 2 Pin Male	22	27	832838	SCREW (M6 x 20)	70	10
832969T20	FUSE Mini - Yellow - 20 Ampere	20	9	833155	GROMMET	20	7
833155	GROMMET	28	7	833155	GROMMET	34	28
833155	GROMMET	52	35	834985	GROMMET	44	37
8349851	GROMMET	34	6	841388	WASHER (.410 x .810 x .050) Stainless Steel	90	3
843108	WASHER (.330 x .560 x .060) Stainless Steel	20	14	845998	WASHER (.406 x 1.250 x .089)	26	6
847635001	ANODE	90	2	850181	TIE STRAP (11.750 Inches)	22	28
850181	TIE STRAP (11.750 Inches)	40	8	850181	TIE STRAP (11.750 Inches)	52	43
8502341	BUSHING	20	8	8502341	BUSHING	34	29
8502341	BUSHING	52	36	851889	O-RING Damper	38	34
855697	CLAMP	60	31	855729	MOUNT	26	5
855729	MOUNT	26	5	856583A12	CABLE ASSEMBLY	26	14
856774	WASHER (.406 x .750 x .105) Stainless Steel	72	21	856954	BUSHING	32	21
856954	BUSHING	34	7	856982	WASHER (.500 x .810 x .090) Stainless Steel	72	17
857137	SCREW (M12 x 160)	72	25	858414A04	CABLE ASSEMBLY Brass Braided	26	15
858902	CLAMP	36	28	858951A01	CLAMP KIT	10	19
858954	CLIP (.625)	52	42	859376	CLIP	34	30
85944975	TUBING (72.00 Inches Bulk) Cut to 64 Inches	72	13	859578A1	PLUG ASSEMBLY Oil	52	25
859731	FITTING Adapter	38	38	859732	PLUG	78	43
859732	PLUG	92	40	85978571	TUBING (52.00 Inches Bulk) To Water Pressure Sensor - Cut to 21.5 Inches	42	10
85999	BUSHING	28	8	86226	NUT (.375-16) Battery Cable-Positive	22	36
862646	FUSE Tan - 5 Ampere	22	33	863149	NUT Well (M6 x 10)	14	7
875207	TEE Fitting	108	-	87698	SCREW (#10-16 x 1.250) Stainless Steel	122	8
87698	SCREW (#10-16 x 1.250) Stainless Steel	122	11	877613A02	CONNECTOR ASSEMBLY Weather Cap 6 Pin	22	30
877769K01	FILTER Oil (Mercury Branded)	44	22	87928815T	ISOLATOR	34	18
879345T34	HARNESS ASSEMBLY Trim	22	25	879346T24	FUSE COVER AND O-RING	112	19
879885Q	FILTER Fuel In-Line	60	28	879962	CLIP	20	17
879962	CLIP	22	31	879962	CLIP	44	40
880515	BOLT (M20 x 68)	18	5	880524	PIN Dowel (14 MM)	48	8
880524	PIN Dowel (14 MM)	50	6	880533	SEAT Intake Valve	50	8
880537	GUIDE Intake Exhaust Valve	50	10	880543	KEY	50	16
880550	SPROCKET Cam Drive	52	44	880552A08	GASKET SET Powerhead	44	-
880552A08	GASKET SET Powerhead	48	-	880552A08	GASKET SET Powerhead	58	-
880552A08	GASKET SET Powerhead	60	-	880552A08	GASKET SET Powerhead	62	-
880552A08	GASKET SET Powerhead	104	-	880557	GUIDE Moveable	48	26
880559	GUIDE Fixed	48	25	880566Q14	BELT Drive	26	10
880615T01	COIL ASSEMBLY	52	39	880624003	GASKET Block to Adaptor	48	24
880624003	GASKET Block to Adaptor	104	-	880629	SEAL Exhaust Tube	62	7
880629	SEAL Exhaust Tube	104	-	880639T	SUMP ASSEMBLY Oil	62	8
880649002	LEVER Tilt Lock	64	13	880650003	SHAFT Tilt Lock	64	18
880652T02	PEDESTAL	66	1	8806551	BEARING (1.25 Inch)	66	15

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8806561	BEARING	66	13	880658T02	POWER TRIM ASSEMBLY	66	25
880660T02	TUBE Steering	66	23	880661	SEAL	66	12
8806621	BEARING	66	11	8806641	BEARING (.625 Inch)	64	20
880665T01	ARM Steering	66	20	880667	SEAL	66	8
880717A01	SCREW/SEAL KIT Gearcase	108	-	880719	RING Retaining	78	20
880719	RING Retaining	92	17	880729	GASKET	78	39
880729	GASKET	92	36	880805A1	GEAR KIT	24	3
881150K1	SEAL KIT Flush - Dual Water Pickup	110	-	881150Q1	FLUSH KIT Dual Water Pick Up	110	-
881180A02	RING SET Piston	56	13	881866	FITTING	78	38
881866	FITTING	92	35	881879T26	SENSOR Pressure Water	42	12
88238A21	CABLE ASSEMBLY	60	14	88238T23	CABLE ASSEMBLY	66	18
88238T23	CABLE ASSEMBLY	118	1	88238T24	CABLE ASSEMBLY	118	2
882751A04	RELAY ASSEMBLY	20	20	883066	CLIP (.865)	38	37
88334A2	MERCATHODE KIT	108	-	88334A2	MERCATHODE KIT	122	1
884323T01	BEARING ASSEMBLY Roller	82	9	884323T01	BEARING ASSEMBLY Roller	86	9
884323T01	BEARING ASSEMBLY Roller	96	9	884323T01	BEARING ASSEMBLY Roller	100	9
884325T01	BEARING ASSEMBLY Roller-Tapped	82	10	884325T01	BEARING ASSEMBLY Roller-Tapped	86	10
884325T01	BEARING ASSEMBLY Roller-Tapped	96	10	884325T01	BEARING ASSEMBLY Roller-Tapped	100	10
884330T01	BEARING ASSEMBLY Tapered	82	26	884330T01	BEARING ASSEMBLY Tapered	86	26
884330T01	BEARING ASSEMBLY Tapered	96	26	884330T01	BEARING ASSEMBLY Tapered	100	26
884353	BRACKET	34	21	88439A25	CABLE ASSEMBLY Battery - Positive	22	34
88439A26	CABLE ASSEMBLY Battery - Negative	22	39	88439A50	CABLE SET Battery	110	-
884408A08	VALVE KIT Control - Electric Boost	34	24	884409	O-RING	48	9
884409	O-RING Block Oil Dowel	104	-	884412	NUT	72	22
884418A1	TENSIONER ASSEMBLY Oil Pump Drive	58	14	884423	O-RING	48	11
884423	O-RING Block Oil Dowel	104	-	884424	PIN Dowel (11 mm)	48	10
884441	BOLT	56	10	884446T04	PUMP ASSEMBLY Oil	58	15
884456	SPROCKET Driven	58	28	884458T07	DRIVESHAFT Oil Pump	58	11
884462	SEAL Water	58	4	884462	SEAL Water Adaptor Plate-Water	104	-
884474001	PIN Dowel (12 mm)	60	1	884546	GROMMET	60	17
884887T05	MOUNT CRADLE Black	64	2	885094105	SCREW (M14 x 105)	66	16
88509530	SCREW (M8 x 30)	66	5	88510940	SCREW (M14)	28	15
885111	PIN Dowel (.375 x .875)	66	24	885112	WASHER	66	17
885112	WASHER	118	3	885342002	SENSOR ASSEMBLY	36	2
885348	CAP	18	6	885349501	SCREW	26	4
88535303S	BRACKET	26	8	885354T01	CAP, Air Dam Mercury, Black	4	2
885360	IDLE RELIEF	10	4	885361A01	FITTING ASSEMBLY Flush	10	17
885363T03	COVER	14	5	885505	LINK Shift Shaft	28	18
8855091	SCREW	28	10	885511003	WASHER	28	12
885512	COTTER PIN	28	11	885517A05	FITTING ASSEMBLY	42	14
885518A02	FITTING ASSEMBLY	44	2	88552512	SCREW (M6 x 12 MM) Stainless Steel	6	18
88552512	SCREW (M6 x 12 MM) Stainless Steel	52	46	88552512	SCREW (M6 x 12 MM) Stainless Steel	58	24
88552512	SCREW (M6 x 12 MM) Stainless Steel	60	5	88552514	SCREW (M6 x 14 MM) Stainless Steel	36	7
88552514	SCREW (M6 x 14 MM) Stainless Steel Fuel Rail to Manifold	38	14	88552514	SCREW (M6 x 14 MM) Stainless Steel CAC to Manifold	38	14
88552516	SCREW (M6 x 16 MM) Stainless Steel	26	16	88552516	SCREW (M6 x 16 MM) Stainless Steel	44	4
88552516	SCREW (M6 x 16 MM) Stainless Steel	44	32	88552516	SCREW (M6 x 16 MM) Stainless Steel	52	50
88552516	SCREW (M6 x 16 MM) Stainless Steel	58	18	88552516	SCREW (M6 x 16 MM) Stainless Steel	60	25
88552520	SCREW (M6 x 20 MM) Stainless Steel	34	27	88552520	SCREW (M6 x 20 MM) Stainless Steel	72	11
88552525	SCREW (M6 x 25 MM) Stainless Steel	34	9	88552525	SCREW (M6 x 25 MM) Stainless Steel Manifold to CAC	38	15
88552525	SCREW (M6 x 25 MM) Stainless Steel	44	35	88552525	SCREW (M6 x 25 MM) Stainless Steel	52	24
88552525	SCREW (M6 x 25 MM) Stainless Steel	52	31	88552525	SCREW (M6 x 25 MM) Stainless Steel	52	40
88552525	SCREW (M6 x 25 MM) Stainless Steel	62	3	88552525	SCREW (M6 x 25 MM) Stainless Steel	74	39
88552530	SCREW (M6 x 30 MM) Stainless Steel	62	9	88552530	SCREW (M6 x 30 MM) Stainless Steel	62	15
88552535	SCREW (M6 x 35 MM) Stainless Steel	62	29	88552540	SCREW (M6 x 40 MM) Stainless Steel	52	32
88552550	SCREW (M6 x 50 MM) Stainless Steel	34	20	885526120	SCREW (M8 x 120)	72	5
88552620	SCREW (M8 x 20)	74	38	88552630	SCREW (M8 x 30)	72	12
88552635	SCREW (M8 x 35 MM)	22	37	88552635	SCREW (M8 x 35 MM)	34	31
88552635	SCREW (M8 x 35 MM)	48	30	88552635	SCREW (M8 x 35 MM)	52	33
88552635	SCREW (M8 x 35 MM)	62	6	88552635	SCREW (M8 x 35 MM)	72	8

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88552650	SCREW (M8 x 50)	72	6	88552650	SCREW (M8 x 50)	74	35
88552660	SCREW (M8 x 60)	52	27	88552675	SCREW (M8 x 75)	48	14
88552675	SCREW (M8 x 75)	72	4	885527105	SCREW (M10 x 105)	36	12
885527105	SCREW (M10 x 105)	44	15	88552730	SCREW (M10 x 30)	40	10
88552745	SCREW (M10 x 45)	26	7	88552785	SCREW (M10 x 85)	26	11
88552785	SCREW (M10 x 85)	44	14	88552785	SCREW (M10 x 85)	120	5
88552845	SCREW (M12 x 45)	72	23	885541A01	TUBE ASSEMBLY Water (20.00 Inch)	62	16
885541A02	TUBE ASSEMBLY Water (25.00 Inch)	62	16	885541A03	TUBE ASSEMBLY Water (30.00 Inch)	62	16
885560T03	BASE Electrical Box	20	1	885561T	COVER Fuse Box	20	2
885583	SEAL	20	4	885584	PIN Hinge	20	6
887623T03	PICKUP ASSEMBLY Oil	62	1	887753A02	TUBE ASSEMBLY Oil Drain	62	10
887756	HOSE Water In-Upper	60	26	887930	O-RING	58	5
887930	O-RING Adaptor Plate	104	-	887937006	HOSE	34	33
887938003	TUBE Rear	34	35	887939007	PLATE Boost Valve Mounting	34	25
887987A1	COUPLING	62	18	888163	GROMMET	58	20
888416T04	HARNES ASSEMBLY DTS, Clean Power, 15 Feet	22	32	888461A01	FITTING KIT	60	3
888483	SEAL Oil	82	25	888483	SEAL Oil	86	25
888483	SEAL Oil	96	25	888483	SEAL Oil	100	25
888491	COVER Fuse	20	3	888517	PIN	26	9
888517	PIN	48	21	888592005	PLUG ASSEMBLY Oil Drain	62	30
888593	SEAL Drain Plug	62	14	888593	SEAL Oil Drain Tube Plug	104	-
888819002	DRAIN Cowl	58	19	888819002	DRAIN Cowl	60	2
888913A01	POPPET ASSEMBLY	62	21	888930003	HOSE Cyl Block to IOM	44	6
888947501	GASKET	36	5	888947502	BOLT	36	8
888952	LINKAGE ARM	4	12	888953	SPRING	4	13
888955	LINK Latch Connecting	4	9	888956	LATCH Hand Lever	4	7
888957	O-RING	10	11	888958001	PLUG Flush Port Flush	10	14
888959	PIN Hinge	4	6	888961A01	PIN ASSEMBLY	10	2
888971	FRONT LATCH RECEIVER	4	3	888974A02	SIDE LATCH ASSEMBLY	16	2
888976T01	BRACKET	16	1	888981001	HOSE Idle Exhaust	60	11
888983T03	FLYWHEEL ASSEMBLY	18	3	888988001	CLAMP (36.1 mm)	38	19
888988001	CLAMP (36.1 mm)	44	10	888988002	CLAMP (57.5 mm)	34	34
888988004	CLAMP (62.0 mm)	34	36	888988007	CLAMP (42.5 mm)	44	12
888988008	CLAMP (34.6 MM)	40	6	888988008	CLAMP (34.6 MM)	42	6
888988008	CLAMP (34.6 MM)	44	7	888988011	CLAMP (38.1 MM)	44	5
888988016	CLAMP (96.5 mm)	34	16	888988019	CLAMP (22.6 mm)	52	48
888988021	CLAMP Oetiker	34	13	888991T04	CONTROL ASSEMBLY Throttle - Electronic	34	17
888996	SPRING	16	3	889246Q39	SPARK PLUG NGK-ILFR6GE	52	41
889283A01	TOOL KIT Fuel Priming	124	-	889531	STRAP	20	5
889531	STRAP	112	7	889532	BRACKET	20	22
889540A03	CLUTCH KIT	64	15	889543016	BOLT	66	29
889545	WASHER	66	28	889546	SCREW (M5 x 10)	64	19
889547	SCREW (M5 x 30)	64	22	889550	CAP Bleeder - Vinyl	66	7
889552	FITTING -6 ORB to -6 ORFS (90 Degree)	66	6	889561	GASKET Poppet	62	28
889568001	GROMMET	72	2	889592001	HOSE	40	5
889593001	HOSE	40	3	889617001	GASKET	58	27
889617001	GASKET Adaptor Plate	104	-	889618001	GASKET Oil Sump	62	4
889618001	GASKET Oil Sump	104	-	889627	STUD	16	12
889633A04	FITTING ASSEMBLY Flushing	40	4	889656T01	SHROUD	72	3
889675A01	TOOL Shunt 14-Pin	124	-	889706	WASHER	62	25
889727001	BELL CRANK	28	5	889745030	SCREW (M12 x 30)	64	6
889746001	CLIP	52	47	889767	PLUG (12 mm)	48	4
889792A01	FITTING KIT Idle Exhaust	60	7	889823001	TETHER Flush Plug	10	12
889828	O-RING (.924 x .103)	60	8	889831001	RETAINER	72	14
889846	FITTING	60	9	891520001	CLIP	22	41
891644A04	CRANKSHAFT ASSEMBLY	56	1	891663001	SENSOR ASSEMBLY Temperature	38	11
891953	PLUG (18 mm)	44	18	891966006	BRACKET Cowl	72	28
892005A01	BEARING Connecting Rod - Blue	56	11	892005A02	BEARING Connecting Rod - White	56	11
892005A03	BEARING Connecting Rod - Orange	56	11	892073002	SHOULDER SCREW (M6) Long Chaps	14	3
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892126A03	ADAPTER PLATE KIT	58	1	892165	NUT	58	10
892228	PIN Dowel	58	2	892228	PIN Dowel	62	12
892233	NUT (M6) Stainless Steel	10	3	892233	NUT (M6) Stainless Steel	10	15
892233	NUT (M6) Stainless Steel	10	22	892244	STRAP Cover	20	16
892309T01	BEARING Thrust - Green Crankshaft-Lower	56	3	892309T02	BEARING Thrust - Navy Blue Crankshaft-Lower	56	3
892309T03	BEARING Thrust - White Crankshaft-Lower	56	3	892309T04	BEARING Thrust - Orange Crankshaft-Lower	56	3
892315	GASKET	10	9	892317001	O-RING	38	13
892327	PLATE Helm Backing	114	9	892327	PLATE Helm Backing	114	9
892327	PLATE Helm Backing	114	9	892328T	COVER Helm	114	7
892335001	DEFLECTOR Oil	58	17	892339T01	STARTER MOTOR ASSEMBLY	24	1
892356	CONNECTOR	120	8	892380A02	STEERING HELM KIT Standard (40 cc)	106	-
892380A02	STEERING HELM KIT Standard (40 cc)	114	-	892380T01	HELM Standard (40 cc)	114	1
892384T	PLENUM Exhaust	60	12	892403	FITTING	38	36
892404A05	DEFLECTOR ASSEMBLY Water	44	1	892417	BUSHING	28	2
892438K02	POWER STEERING HOSE KIT Power Module (2 Feet) Hydraulic, Pump to Helm	106	-	892438K03	POWER STEERING HOSE KIT Power Module (3 Feet) Hydraulic, Pump to Helm	106	-
892438K04	POWER STEERING HOSE KIT Power Module (4 Feet) Hydraulic, Pump to Helm	106	-	892438K05	POWER STEERING HOSE KIT Power Module (5 Feet) Hydraulic, Pump to Helm	106	-
892438K06	HOSE KIT Power Module (6 Feet)	106	-	892438K07	HOSE KIT Power Module (7 Feet)	108	-
892438K08	HOSE KIT Power Module (8 Feet)	108	-	892438K10	POWER STEERING HOSE KIT Power Module (10 Feet) Hydraulic, Pump to Helm	108	-
892438K12	POWER STEERING HOSE KIT Power Module (12 Feet) Hydraulic, Pump to Helm	108	-	892438K14	POWER STEERING HOSE KIT Power Module (14 Feet) Hydraulic, Pump to Helm	108	-
892438K16	POWER STEERING HOSE KIT Power Module (16 Feet) Hydraulic, Pump to Helm	108	-	892438K18	POWER STEERING HOSE KIT Power Module (18 Feet) Hydraulic, Pump to Helm	108	-
892438K20	POWER STEERING HOSE KIT Power Module (20 Feet) Hydraulic, Pump to Helm	108	-	892438K22	POWER STEERING HOSE KIT Power Module (22 Feet) Hydraulic, Pump to Helm	108	-
892438K24	POWER STEERING HOSE KIT Power Module (24 Feet) Hydraulic, Pump to Helm	108	-	892445	O-RING	62	17
892445	O-RING Water Tube	104	-	892446	O-RING (14 X 1.78 MM)	60	4
892446	O-RING (14 X 1.78 MM)	62	11	892446	O-RING (14 X 1.78 MM) Adaptor Plate Fitting	104	-
892454035	BOLT (M6 x 36)	50	7	892455065	SCREW	58	16
892456045	SCREW	48	27	892485003	CAP Pump	112	2
892486K08	CONVERSION KIT Analog	108	-	892491	WASHER	58	9
892524	FITTING	66	10	892557A02	STEERING HELM KIT Standard (32 cc)	106	-
892557A02	STEERING HELM KIT Standard (32 cc)	114	-	892557T01	HELM Standard (32 cc)	114	1
892558A02	STEERING HELM KIT Standard (50 cc)	106	-	892558A02	STEERING HELM KIT Standard (50 cc)	114	-
892558T01	HELM Standard (50 cc)	114	1	892562T01	HOUSING Manifold	60	23
892573001	WASHER	48	13	892584	SEAL	52	22
892596T04	COVER ASSEMBLY Cam	52	21	892825008	HOSE (8 Feet) Hydraulic, Helm to Pressure Tank	108	-
892825010	HOSE (10 Feet) Hydraulic, Helm to Pressure Tank	108	-	892825012	HOSE (12 Feet) Hydraulic, Helm to Pressure Tank	108	-
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892825022	HOSE (22 Feet) Hydraulic, Helm to Pressure Tank	108	-	892825024	HOSE (24 Feet) Hydraulic, Helm to Pressure Tank	108	-
892825026	HOSE (26 Feet) Hydraulic, Helm to Pressure Tank	108	-	892833	CLIP	52	37
892864T04	THERMOSTAT ASSEMBLY	44	8	892865	HOSE Thermostat	44	11
892940T02	ALTERNATOR	26	1	892967	HOSE	40	7
89302	WASHER (.203 x .406 x .040)	4	11	893364A05	ENCLOSURE ASSEMBLY Complete-Power Steering Pump	112	4
893365A03	COVER ASSEMBLY Top/Bottom, Power Steering Pump	112	-	893365T02	ENCLOSURE ASSEMBLY Top, Power Steering Pump	112	5
893368001	GROMMET	112	9	893369	GROMMET	112	10
893380	PIN Clevis	16	9	893384001	COVER Poppet	62	27
893385001	RETAINER	62	23	893388A01	CAP Resistor - 2 Pin, 120 Ohm (CAN 1, 2 and 3)	22	43
893392001	DAMPER	48	6	893394	KEY With Lock Tab (6.35 mm)	114	4
893395A01	PLATE Flush Mount	108	-	893404	ANODE	66	27
893405T	COVER	66	19	893408A01	PIN KIT Trim	70	18
893409	RETAINER	66	3	893409	RETAINER	116	8
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895019	SEAL Manifold to CAC	38	9	895020	SEAL Manifold Head	38	10
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895319	GROMMET	32	20	895319	GROMMET	112	15
895320F1	BUSHING	112	17	895343T02	TOOL Flywheel Puller	124	-
895346	BOLT	124	-	895373	SPRING	4	8
895374T	GASKET Head	48	20	895378	SCREW (M6)	112	14
895390	TILT PIN	66	39	895770	Pin Pivot	28	13
895797001	FITTING Telltale	64	10	895810050	SCREW (M8 x 50)	48	23
895810115	SCREW (M8 x 115)	48	22	895811155	SCREW (M10 x 155)	28	14
895851	CLAMP (8.00 Inches)	60	33	895851	CLAMP (8.00 Inches)	64	11
895853	WASHER	66	4	895853	WASHER	116	7
895854	O-RING	66	26	895854A01	O-RING KIT	70	15
896094A01	FITTING ASSEMBLY	42	8	896124	SLEEVE	16	4
896156A01	TRIM CYLINDER KIT	70	1	896157A01	TRIM ROD KIT	70	2
896158A01	O-RING KIT	70	3	896159A01	PISTON KIT	70	4
896160A01	O-RING KIT	70	7	896161A02	TRIM MOTOR KIT	70	19
896162A01	TRIM NECK KIT	70	14	896163A01	PUMP KIT Trim	70	12
896164A01	TRIM FILTER KIT	70	13	896165A01	CHECK KIT Trim PO	70	6
896167A01	RESERVOIR KIT	70	20	896500A01	STEERING CYLINDER KIT	66	2
896522	O-RING (799 x .103)	78	35	896522	O-RING (799 x .103)	92	32
896523	O-RING (2.175 x .103)	78	19	896523	O-RING (2.175 x .103)	92	16
896531090	SCREW (M16 x 90)	64	7	896594	CIRCLIP	56	17
896661	TOOL Fuel Filter	124	-	896699	O-RING (1.78 mm x .08 mm)	36	3
896699	O-RING (1.78 mm x .08 mm)	42	9	896699	O-RING (1.78 mm x .08 mm)	48	18
896842	SCREW (M6 x 14)	114	8	896880	SEAL Valve	50	13
896882	RING Retaining	56	6	896883	SPACER	56	5
896951	PLUG (24 mm)	48	7	896951	PLUG (24 mm)	58	3
896966A06	LONG BLOCK ASSEMBLY	42	-	896966A06	LONG BLOCK ASSEMBLY	46	-
896966A06	LONG BLOCK ASSEMBLY	48	-	896966A06	LONG BLOCK ASSEMBLY	54	-
896966A06	LONG BLOCK ASSEMBLY	56	-	896966A06	LONG BLOCK ASSEMBLY	58	-
896966A06	LONG BLOCK ASSEMBLY	60	-	896966A06	LONG BLOCK ASSEMBLY	62	-
897169	GROMMET	10	24	897498T05	BEARING Main - Green	56	2
897498T06	BEARING Main - Navy Blue	56	2	897498T07	BEARING Main - White	56	2
897498T08	BEARING Main - Orange	56	2	897643A01	HOSE KIT Dampening	112	21
897678020	SCREW (M4 x 20mm) (M4 x 1.75)	4	15	897784A01	BRACKET KIT Upper Chap	72	10
897926	NUT (M12), Nylon Insert	72	18	898022	DIPSTICK Oil	34	23
898033	CLIP	14	4	898463A01	TENSIONER ASSEMBLY	52	28
89879	O-RING (.301 x .064)	112	22	898836	O-RING Brown	52	29
898836	O-RING Brown Tensioner Cap	104	-	898907	VALVE Intake	50	11
898908T01	VALVE Exhaust-Chrome	50	12	899712A01	CABLE KIT Continuity	110	-
899712A01	CABLE KIT Continuity	118	-	899785K04	HARNESS ASSEMBLY Accessory Power (30 Feet)	108	-
899912001	TAPPET (2.996)	50	20	899912002	TAPPET (3.021)	50	20
899912003	TAPPET (3.046)	50	20	899912004	TAPPET (3.071)	50	20
899912005	TAPPET (3.096)	50	20	899912006	TAPPET (3.118)	50	20
899912007	TAPPET (3.138)	50	20	899912008	TAPPET (3.158)	50	20
899912009	TAPPET (3.178)	50	20	899912010	TAPPET (3.198)	50	20
899912011	TAPPET (3.218)	50	20	899912012	TAPPET (3.238)	50	20
899912013	TAPPET (3.258)	50	20	899912014	TAPPET (3.278)	50	20
899912015	TAPPET (3.298)	50	20	899912016	TAPPET (3.318)	50	20
899912017	TAPPET (3.338)	50	20	899912018	TAPPET (3.358)	50	20
899912019	TAPPET (3.378)	50	20	899912020	TAPPET (3.398)	50	20
899912021	TAPPET (3.418)	50	20	899912022	TAPPET (3.438)	50	20
899912023	TAPPET (3.458)	50	20	899912024	TAPPET (3.478)	50	20
899912025	TAPPET (3.498)	52	20	899912026	TAPPET (3.518)	52	20
899912027	TAPPET (3.538)	52	20	899912028	TAPPET (3.558)	52	20
899912029	TAPPET (3.578)	52	20	899912030	TAPPET (3.598)	52	20
899912031	TAPPET (3.621)	52	20	899912032	TAPPET (3.646)	52	20
899912033	TAPPET (3.671)	52	20	899912034	TAPPET (3.696)	52	20
899912035	TAPPET (3.721)	52	20	8M0000190	O-RING (4.475 x .210)	82	24
8M0000190	O-RING (4.475 x .210)	86	24	8M0000190	O-RING (4.475 x .210)	96	24
8M0000190	O-RING (4.475 x .210)	100	24	8M0000274	STUD (M8 x 44)	42	13
8M0001491	NUT Retainer	84	33	8M0001491	NUT Retainer	88	33
8M0001491	NUT Retainer	98	32	8M0001491	NUT Retainer	102	32

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Part No.	Description	Pg.	Ref.no	Part No.	Description	Pg.	Ref.no
8M0001734	ANODE	70	8	8M0001758	BEARING With Shoulder	66	15
8M0001784	PIN Rod Eye	66	31	8M0001803	TILT PIN	66	39
8M0005958	O-RING	44	9	8M0007798	SCREW (M10 x 65)	66	30
8M0008031	STUD (M12 x 1.75 x 52)	72	16	8M0008047	STUD (M12 x 179)	72	26
8M0009261	BRACKET ASSEMBLY	120	4	8M0010146	SENSOR	48	17
8M0010146	SENSOR	48	31	8M0010183	O-RING	70	11
8M0010459	FILLER BLOCK	76	8	8M0010626	SENSOR Trim Position-Black	64	21
8M0011478	BRACKET Mounting, 14 Pin	44	39	8M0011480	PLATE Mounting, 14 Pin	44	38
8M0011987	SENSOR	52	49	8M0012083	ANODE	66	21
8M0021043	SENSOR ASSEMBLY Fuel and Water	120	17	8M0021532	SCREW (M12 x 40 MM)	52	45
8M0022158	STUD (M10 x 205)	42	1	8M0022160	STUD (M8 x 43)	48	28
8M0022162	STUD (M10 x 60)	42	2	8M0024870	DECAL Mercury Verado	6	-
8M0024870	DECAL Mercury Verado	8	3	8M0026568	HARNESS ASSEMBLY Signal Driver	112	20
8M0027347	PLUG (M18 x 1.5)	58	21	8M0027847	SCREW (M6 x 25)	14	6
8M0032468	SPACER	68	40	8M0032833	KEY	78	16
8M0032833	KEY	92	13	8M0032912	SEAL Top Main Bearing	56	4
8M0032912	SEAL Top Main Bearing	104	-	8M0033614	APPLIQUE Port, Mercury	4	16
8M0033615	APPLIQUE Starboard, Mercury	4	17	8M0033928	SEAL Oil	58	6
8M0033928	SEAL Oil Adaptor Plate	104	-	8M0034048	VALVE ASSEMBLY Oil Pump	58	7
8M0034568	GASKET	44	31	8M0034912	O-RING 3.78 X 21.32	58	12
8M0034912	O-RING 3.78 X 21.32 Oil Pump Driveshaft	104	-	8M0034918	COLLAR	24	6
8M0035594	TOOL Propeller Shaft Holder	124	9	8M0036047	SCREW (.375 x .62)	90	4
8M0036288	TOOL Holder, Pinion Nut	124	4	8M0036819	SET SCREW (10-32)	84	35
8M0036819	SET SCREW (10-32)	88	35	8M0036819	SET SCREW (10-32)	98	34
8M0036819	SET SCREW (10-32)	102	35	8M0037209	GROMMET FSM Retainer	74	36
8M0038370	SCREW (.500-20 x 5.50)	66	34	8M0038563	LINE Fuel (100.00 Feet)	110	-
8M0038931	RING Retaining	68	41	8M0039464	RING Retaining	38	5
8M0039464	RING Retaining	44	20	8M0039516	O-RING	38	4
8M0039516	O-RING	44	21	8M0039993	FITTING	38	7
8M0040116	O-RING	38	6	8M0041053	BOOT MAP Sensor	38	18
8M0041096	BRACKET Fuel Injector Mounting	38	30	8M0041097	BRACKET Retaining	38	23
8M0041097	BRACKET Retaining	38	27	8M0041100	SCREW (M5 x 10)	38	24
8M0041100	SCREW (M5 x 10)	38	28	8M0041100	SCREW (M5 x 10)	38	32
8M0041101	DAMPER Fuel Rail	38	33	8M0041155	GASKET Head Cylinder Head to Block	104	-
8M0041480	SCREW	38	12	8M0041759	BRACKET Mounting-Starter Motor	48	2
8M0042300	SWITCH Trim	10	13	8M0042697	HARNESS Fuel Filter Sensor Extension (144 in)	120	18
8M0043059	DECAL Warning	68	43	8M0043229	SEAL	4	4
8M0043266	SEAL	10	10	8M0043276	STOP	24	7
8M0043519	ADAPTER	10	23	8M0043699	DECAL M-Icon, 66mm Red	8	8
8M0043703	DECAL M-Icon, 66 MM, Black	8	2	8M0043736	HOSE	42	7
8M0045046	NUT (M6) Stainless Steel	28	16	8M0045493	PIN	82	13
8M0045493	PIN	86	13	8M0045493	PIN	96	13
8M0045493	PIN	100	13	8M0045604	SEAL KIT Steering Cylinder	66	9
8M0045676	BEARING Roller	78	27	8M0045676	BEARING Roller	92	24
8M0046104	SHIFT SHAFT	78	42	8M0046104	SHIFT SHAFT	92	39
8M0046215	CRANK, Shifter 1/4 Pivot Pin	82	6	8M0046215	CRANK, Shifter 1/4 Pivot Pin	86	6
8M0046215	CRANK, Shifter 1/4 Pivot Pin	96	6	8M0046215	CRANK, Shifter 1/4 Pivot Pin	100	6
8M0046297	OIL SEAL CARRIER ASSEMBLY	78	17	8M0046297	OIL SEAL CARRIER ASSEMBLY	92	14
8M0046348	TOOL Bearing Driver, Pinion Removal	124	3	8M0046360	TOOL Bearing Driver, Pinion Install	124	6
8M0046443	TOOL Pinion Gear Locating	124	2	8M0046557	HOSE ASSMEBLY Fuel Inlet, 8.2 Inch	120	7
8M0046563	RETAINING RING	78	37	8M0046563	RETAINING RING	92	34
8M0046569	RING Thrust	84	36	8M0046569	RING Thrust	88	36
8M0046569	RING Thrust	98	35	8M0046569	RING Thrust	102	36
8M0046632	TOOL Socket, Carrier Retainer Nut	124	5	8M0046636	NUT Pinion	78	30
8M0046636	NUT Pinion	92	27	8M0046693	THERMOSTAT ASSEMBLY	44	23
8M0046694	HOUSING ASSEMBLY	44	30	8M0046696	ADAPTER ASSEMBLY (Contains 2 Adaptors)	44	28
8M0046697	PLUG	44	26	8M0046698	END CAP ASSEMBLY	38	3
8M0046698	END CAP ASSEMBLY	44	19	8M0046914	HOSE KIT Hydraulic (2 Feet) Cylinder to Helm	106	-
8M0046915	HOSE KIT Hydraulic (3 Feet) Cylinder to Helm	106	-	8M0046916	HOSE KIT Hydraulic (4 Feet) Cylinder to Helm	106	-
8M0046917	HOSE KIT Hydraulic (5 Feet) Cylinder to Helm	106	-	8M0046918	HOSE KIT Hydraulic (6 Feet) Cylinder to Helm	106	-
8M0046919	HOSE KIT Hydraulic (7 Feet) Cylinder to Helm	106	-	8M0046920	HOSE KIT Hydraulic (8 Feet) Cylinder to Helm	106	-

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8M0046921	HOSE KIT Hydraulic (10 Feet) Cylinder to Helm	106	-	8M0046922	HOSE KIT Hydraulic (12 Feet) Cylinder to Helm	106	-
8M0046923	HOSE KIT Hydraulic (14 Feet) Cylinder to Helm	106	-	8M0046924	HOSE KIT Hydraulic (16 Feet) Cylinder to Helm	106	-
8M0046925	HOSE KIT Hydraulic (18 Feet) Cylinder to Helm	106	-	8M0046927	HOSE KIT Hydraulic (22 Feet) Cylinder to Helm	106	-
8M0046928	HOSE KIT Hydraulic (24 Feet) Cylinder to Helm	106	-	8M0046929	HOSE KIT Hydraulic (26 Feet) Cylinder to Helm	106	-
8M0046931	HOSE KIT Hydraulic (30 Feet) Cylinder to Helm	106	-	8M0047054	TUBE KIT Fuel Inlet	38	21
8M0047129	COVER ASSEMBLY	78	34	8M0047129	COVER ASSEMBLY	92	31
8M0047424	TUBING - .25 ID x .48 OD Bulk Cut to 26 inches	36	23	8M0047428	HOSE (.25 inch ID, 57.00 Inches Bulk) Cut to 3 inches	36	14
8M0047428	HOSE (.25 inch ID, 57.00 Inches Bulk) Cut to 6.50 inches	36	15	8M0047428	HOSE (.25 inch ID, 57.00 Inches Bulk) Cut to 13 inches	36	16
8M0047428	HOSE (.25 inch ID, 57.00 Inches Bulk) Cut to 11 inches	36	17	8M0047428	HOSE (.25 inch ID, 57.00 Inches Bulk) Cut to 6 inches	36	18
8M0047428	HOSE (.25 inch ID, 57.00 Inches Bulk) Cut to 11 inches	36	26	8M0047448	TUBING (.312) (70 Inches Bulk) Cut to 21 Inches	60	22
8M0047763	SPACER	28	3	8M0047949	SHIFT SHAFT	28	4
8M0047992	PLUG (10 MM)	50	5	8M0047994	PLUG (12 MM)	50	2
8M0047995	PLUG (18 MM)	50	3	8M0047996	PLUG (24 MM)	50	4
8M0048051	SCREW (M6 x 30) Stainless Steel	40	2	8M0048079	PLUG 8MM	38	2
8M0048114	SHIFT ACTUATOR	28	9	8M0048178	SHAFT Shift (Long)	28	19
8M0048179	SHAFT Shift (X-Long)	28	19	8M0048180	SHAFT Shift (XX-Long)	28	19
8M0050423	WASHER .020	82	29	8M0050423	WASHER .020	86	29
8M0050424	WASHER .022	84	29	8M0050424	WASHER .022	88	29
8M0050425	WASHER .024	84	29	8M0050425	WASHER .024	88	29
8M0050427	WASHER .026	84	29	8M0050427	WASHER .026	88	29
8M0050428	WASHER .028	84	29	8M0050428	WASHER .028	88	29
8M0050429	WASHER .030	84	29	8M0050429	WASHER .030	88	29
8M0050430	WASHER .032	84	29	8M0050430	WASHER .032	88	29
8M0050431	WASHER .034	84	29	8M0050431	WASHER .034	88	29
8M0050432	WASHER .036	84	29	8M0050432	WASHER .036	88	29
8M0050433	WASHER .038	84	29	8M0050433	WASHER .038	88	29
8M0050434	WASHER .040	84	29	8M0050434	WASHER .040	88	29
8M0050435	WASHER .042	84	29	8M0050435	WASHER .042	88	29
8M0050436	WASHER .044	84	29	8M0050436	WASHER .044	88	29
8M0050437	WASHER .046	84	29	8M0050437	WASHER .046	88	29
8M0050438	WASHER .048	84	29	8M0050438	WASHER .048	88	29
8M0050439	WASHER .050	84	29	8M0050439	WASHER .050	88	29
8M0050575	SPRING	82	15	8M0050575	SPRING	86	15
8M0050575	SPRING	96	15	8M0050575	SPRING	100	15
8M0050602	MAGNET	78	41	8M0050602	MAGNET	92	38
8M0050615	TOOL Holder, Shift Shaft	124	7	8M0050688	WASHER	82	20
8M0050688	WASHER	86	20	8M0050688	WASHER	96	20
8M0050688	WASHER	100	20	8M0050692	BEARING	82	19
8M0050692	BEARING	86	19	8M0050692	BEARING	96	19
8M0050692	BEARING	100	19	8M0050704	BEARING Needle	84	31
8M0050704	BEARING Needle	88	31	8M0050704	BEARING Needle	98	30
8M0050704	BEARING Needle	100	30	8M0050720	GASKET	78	15
8M0050720	GASKET	92	12	8M0050726	COVER KIT	84	34
8M0050726	COVER KIT	88	34	8M0050726	COVER KIT	98	33
8M0050726	COVER KIT	102	33	8M0050809	GROMMET ASSEMBLY	78	33
8M0050809	GROMMET ASSEMBLY	92	30	8M0050821	COVER KIT Flush, Standard	84	34
8M0050821	COVER KIT Flush, Standard	88	34	8M0051043	RETAINING RING	82	12
8M0051043	RETAINING RING	86	12	8M0051043	RETAINING RING	96	12
8M0051043	RETAINING RING	100	12	8M0052590	TOOL Driver, Upper Driveshaft Bearing	124	10
8M0052921	PLUG KIT Water Passage	110	-	8M0052924	SKEG	110	-
8M0053107	GEAR HOUSING ASSEMBLY Basic, Silver	76	1	8M0053107	GEAR HOUSING ASSEMBLY Basic, Silver	82	1
8M0053107	GEAR HOUSING ASSEMBLY Basic, Silver	86	1	8M0053113	CLUTCH	82	14
8M0053113	CLUTCH	86	14	8M0053113	CLUTCH	96	14
8M0053113	CLUTCH	100	14	8M0053114	SPOOL ASSEMBLY	82	2
8M0053114	SPOOL ASSEMBLY	86	2	8M0053114	SPOOL ASSEMBLY	96	2
8M0053114	SPOOL ASSEMBLY	100	2	8M0053116	SHIM SET	82	21
8M0053116	SHIM SET	86	21	8M0053116	SHIM SET	96	21
8M0053116	SHIM SET	100	21	8M0053120	GEAR SET 12/21 (1.75:1) Forward and Pinion	78	28

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8M0053120	GEAR SET 12/21 (1.75:1) Forward	86	18	8M0053120	GEAR SET 12/21 (1.75:1) Forward and Pinion	92	25
8M0053120	GEAR SET 12/21 (1.75:1) Forward	100	18	8M0053121	GEAR KIT Reverse	86	8
8M0053121	GEAR KIT Reverse	100	8	8M0053124	GEAR KIT Reverse	82	18
8M0053124	GEAR KIT Reverse	96	18	8M0053183	ADAPTER	82	22
8M0053183	ADAPTER	86	22	8M0053183	ADAPTER	96	22
8M0053183	ADAPTER	100	22	8M0053505	TOOL Indicator, Backlash	124	8
8M0053725	FSM BOTTOM HOUSING	30	19	8M0053726	FSM TOP HOUSING	30	2
8M0053726	FSM TOP HOUSING	32	1	8M0053727	FSM CAP	30	9
8M0053734	TUBE	30	17	8M0053735	TUBE	30	14
8M0053749	REGULATOR ASSEMBLY	30	4	8M0053749	REGULATOR ASSEMBLY	32	5
8M0053755	TUBE	30	15	8M0053755	TUBE Suction	32	10
8M0053756	SCREW Plastite W/ HX WSR HD	30	1	8M0053756	SCREW Plastite W/ HX WSR HD	32	2
8M0053823	THRUST WASHER	82	11	8M0053823	THRUST WASHER	86	11
8M0053823	THRUST WASHER	96	11	8M0053823	THRUST WASHER	100	11
8M0055029	BRACKET Tilt Lock	64	16	8M0055058	TAB WASHER	84	32
8M0055058	TAB WASHER	88	32	8M0055058	TAB WASHER	98	31
8M0055058	TAB WASHER	102	31	8M0055652	TERMINATOR ASSEMBLY 10 Pin (CAN P and H)	22	44
8M0056639	RING Retainer	84	30	8M0056639	RING Retainer	88	30
8M0056639	RING Retainer	98	29	8M0056639	RING Retainer	100	29
8M0057679	FSM SEAL KIT	30	-	8M0057717	IMPELLER REPAIR KIT	76	-
8M0057717	IMPELLER REPAIR KIT	90	-	8M0060041	FILTER Fuel	120	3
8M0062703	WASHER Pinon nut	78	29	8M0062703	WASHER Pinon nut	92	26
8M0062950	FILTER ASSEMBLY	120	2	8M0063267	SHIM SET	78	22
8M0063267	SHIM SET	92	19	8M0063268	SHIM SET	78	25
8M0063268	SHIM SET	92	22	8M0063270	SHIM SET	82	7
8M0063270	SHIM SET	86	7	8M0063270	SHIM SET	96	7
8M0063270	SHIM SET	100	7	8M0064306	SPACER	82	17
8M0064306	SPACER	86	17	8M0064306	SPACER	96	17
8M0064306	SPACER	100	17	8M0064752	END CAP Cam Tensioner Tensioner	52	30
8M0065064	SEAL KIT Gearcase	78	-	8M0065064	SEAL KIT Gearcase	92	-
8M0065072	WATER PUMP REPAIR KIT Upper	78	-	8M0065072	WATER PUMP REPAIR KIT Upper	92	-
8M0065258	BRUSH SET	24	5	8M0071622	SPACER Driveshaft Housing X-Long Black	72	24
8M0071653	SCREW Special	82	27	8M0071653	SCREW Special	86	27
8M0071653	SCREW Special	96	27	8M0071653	SCREW Special	100	27
8M0075217	DECAL Joystick Piloting	8	5	8M0075876	ENGINE FLUSH ADAPTER KIT	110	-
8M0076286	SERVICE MANUAL Outboard Joystick Piloting	2	-	8M0076745	SHIM SET	82	29
8M0076745	SHIM SET	86	29	8M0076907	PAD Tilt Lock	64	17
8M0077359	SEAL	64	1	8M0078258	GEAR SET 12/21(1.75:1) Forward and Pinion	78	28
8M0078258	GEAR SET 12/21(1.75:1) Forward	82	8	8M0078258	GEAR SET 12/21(1.75:1) Forward and Pinion	92	25
8M0078258	GEAR SET 12/21(1.75:1) Forward	96	8	8M0078614	WRENCH Power Steering Cylinder End Cap Spanner	124	-
8M0078858	WATER PUMP REPAIR KIT Complete	78	-	8M0078858	WATER PUMP REPAIR KIT Complete	92	-
8M0079733	O-Ring	62	13	8M0079968	PUMP DRAIN KIT Upgrade kit	110	-
8M0080153	M-ICON 66 MM Racing	8	14	8M0080199	PUMP KIT Power Steering (4 Feet)	106	-
8M0080199	PUMP KIT Power Steering (4 Feet)	112	-	8M0080200	PUMP KIT Power Steering (12 Feet)	106	-
8M0080200	PUMP KIT Power Steering (12 Feet)	112	-	8M0080201	PUMP KIT Power Steering (24 Feet)	106	-
8M0080201	PUMP KIT Power Steering (24 Feet)	112	-	8M0080461	CABLE Latch	4	5
8M0080471	BUMPER Trim	74	34	8M0080491	CABLE	16	6
8M0080707	ENCLOSURE ASSEMBLY Bottom-Power Steering Pump	112	6	8M0080961	TUBE ASSEMBLY Exhaust	62	5
8M0082193	TUBE ASSEMBLY Oil Drain	62	10	8M0082406	GROMMET Rubber	54	51
8M0082988	SENSOR Crankshaft Position	48	15	8M0083678	MANIFOLD ASSEMBLY Intake	38	8
8M0084506	HOSE Fuel Inlet Fuel inlet to Fuel Supply Module	58	26	8M0084552	HOSE Water In Lower	60	19
8M0084660	HOSE Fuel Out Fuel Supply Module	60	20	8M0084774	HOSE Manifold Reference Lower	60	16
8M0085008	FUEL RAIL ASSEMBLY	38	20	8M0085120	BRACKET FSM Upper	74	37
8M0085367	DECAL 350 HP, Rear	8	4	8M0086290	CONNECTOR Barb	120	16
8M0086888	GROMMET FSM Harness	30	24	8M0086888	GROMMET FSM Harness	32	22
8M0087104	HOSE Hi Pressure Filter	60	27	8M0087107	HOSE	120	9
8M0087119	HOSE Manifold Reference Upper	40	9	8M0087122	HOSE Hi Pressure Filter to Fuel Rail	60	29
8M0087378	DECAL Maintenance Schedule 200-350 HP	22	42	8M0088686	NUT (M8 X 1.25)	72	32
8M0088807	APPLIQUE Port, Cold Fusion	4	16	8M0088808	APPLIQUE Port, Warm Fusion	4	16

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8M0088809	APPLIQUE Starboard, Cold Fusion	4	17	8M0088810	APPLIQUE Starboard, Warm Fusion	4	17
8M0088815	PLUG Panel	58	25	8M0088927	HARNESS ASSEMBLY Fuse	22	26
8M0089145	INSTALLATION MANUAL Verado L6	2	-	8M0089146	OPERATION MANUAL Verado L6	2	-
8M0089147	SERVICE MANUAL Verado L6	2	-	8M0089148	INSTALLATION MANUAL 400R	2	-
8M0089149	OPERATION MANUAL 400R	2	-	8M0089477	SEAT Exhaust Seat	50	9
8M0089697	DUCT Inlet	34	15	8M0090010	WASHER	18	4
8M0090092	BRACKET FSM Lower	74	41	8M0090182	SCREW (M8 X 120)	72	31
8M0090474	CAP, Air Dam Cold Fusion	4	2	8M0090475	CAP, Air Dam Warm Fusion	4	2
8M0090809	FILTER	58	30	8M0090898	DECAL 350 Pro, Rear	8	10
8M0090899	DECAL 350 Pro, Top	8	9	8M0092321	FITTING EDP Black	58	22
8M0092405	MODULE Integrated Oil	44	16	8M0092462	CAC ASSEMBLY	38	1
8M0092943	O-RING Orange	58	23	8M0092943	O-RING Orange	62	2
8M0092943	O-RING Orange	104	-	8M0093150	OPERATION MANUAL Joystick Piloting	2	-
8M0093638	SCREW (M8 x 20)	42	4	8M0094053	PLATE Water Passage	92	41
8M0094054	GASKET Water Passage	92	42	8M0094213	HOSE ASSEMBLY Fuel Inlet	58	29
8M0095505	TUBE CAC	34	11	8M0095506	HOSE CAC Tube	34	12
8M0095507	HOSE CAC Tube	34	10	8M0095659	FUEL FILTER ASSEMBLY with o-ring, MPP	120	12
8M0095669	FUEL FILTER KIT with o-ring, MPP Remote Mounted	120	11	8M0095674	BASE ASSEMBLY Fuel Filter	120	13
8M0095755	PIN Dowel	74	33	8M0096285	DECAL Notice Belt Replace	26	19
8M0096286	DECAL KIT 400R Racing Blue	8	15	8M0096287	DECAL KIT 400R Racing Purple	8	15
8M0096288	DECAL KIT 400R Racing Red	8	15	8M0096289	DECAL KIT 400R Racing Green	8	15
8M0096290	DECAL KIT 400R Racing Orange	8	15	8M0096291	DECAL KIT 400R Racing Yellow	8	15
8M0096745	SOUND BLANKET Air Cap	6	20	8M0097026	WEAR PAD	116	9
8M0097716	DECAL Maintenance 400R	22	42	8M0097735	CLIP Retaining, 3 Hose	60	18
8M0097812	DECAL KIT 400R Racing Carbon	8	15	8M0098784	SCREW M6 X 1 X 12	60	15
8M0098784	SCREW M6 X 1 X 12	64	9	8M0099017	DECAL Joystick Piloting, Silver	8	13
8M0099370	HOSE ASSEMBLY Supercharger Water Dump	36	13	8M0099447	CLIP Connector Mounting	36	30
8M0100167	TOP COWL ASSEMBLY Mercury, Decaled without Horsepower	4	1	8M0100170	TOP COWL ASSEMBLY Cold Fusion, Decaled without Horsepower	4	1
8M0100171	TOP COWL ASSEMBLY Warm Fusion, Decaled without Horsepower	4	1	8M0100172	FRONT COWL ASSEMBLY Port and Starboard, Mercury	10	-
8M0100173	FRONT COWL ASSEMBLY Port and Starboard, Cold Fusion	10	-	8M0100174	FRONT COWL ASSEMBLY Port and Starboard, Warm Fusion	10	-
8M0100175	REAR COWL ASSEMBLY Black Non-Decaled	10	1	8M0100176	REAR COWL ASSEMBLY Cold Fusion, Non-Decaled	10	1
8M0100177	REAR COWL ASSEMBLY Warm Fusion, Non-Decaled	10	1	8M0100196	SPACER Driveshaft Housing X-Long Silver	72	24
8M0100220	TOP COWL ASSEMBLY Mercury, Non-Decaled	4	1	8M0100221	TOP COWL ASSEMBLY Cold Fusion, Non-Decaled	4	1
8M0100222	TOP COWL ASSEMBLY Warm Fusion, Non-Decaled	4	1	8M0100547	LATCH ASSEMBLY Front and Side	16	-
8M0100556	CHAPS ASSEMBLY Long, Port and Starboard, Black	14	-	8M0100558	CHAPS ASSEMBLY Long, Port and Starboard, Cold Fusion	14	-
8M0100559	CHAPS ASSEMBLY Long, Port and Starboard, Warm Fusion	14	-	8M0100560	CHAPS ASSEMBLY X-Long, Port and Starboard, Black	14	-
8M0100561	CHAPS ASSEMBLY X-Long, Port and Starboard, Cold Fusion	14	-	8M0100562	CHAPS ASSEMBLY X-Long, Port and Starboard, Warm Fusion	14	-
8M0100563	SEAL ASSEMBLY Rear Cowl, Port and Starboard	10	5	8M0100564	COVER Chaps, Front, Cold Fusion	14	5
8M0100565	COVER Chaps, Front, Warm Fusion	14	5	8M0101707	BELT TENSIONER	26	2
8M0102448	DECAL SET Mercury	8	1	8M0102451	COVER Flywheel	18	1
8M0102452	MOUNT Front	64	5	8M0102453	SUPERCHARGER	36	1
8M0102454	HARNESS ASSEMBLY Engine	20	19	8M0102455	MODULE Fuel Supply	30	-
8M0102480	GEAR HOUSING ASSEMBLY Complete, Silver (Standard Long) (1.75:1)	76	-	8M0102480	GEAR HOUSING ASSEMBLY Complete, Silver (Long)(1.75:1)	82	-
8M0102481	GEAR HOUSING ASSEMBLY Complete, Silver (Standard X-Long) (1.75:1)	76	-	8M0102481	GEAR HOUSING ASSEMBLY Complete, Silver (X-Long) (1.75:1)	82	-
8M0102482	GEAR HOUSING ASSEMBLY Complete, Silver (Standard XX-Long) (1.75:1)	76	-	8M0102482	GEAR HOUSING ASSEMBLY Complete, Silver (XX-Long) (1.75:1)	82	-
8M0102483	GEAR HOUSING ASSEMBLY Complete, Silver (Counter Rotation Long)(1.75:1)	76	-	8M0102483	GEAR HOUSING ASSEMBLY Complete, Silver (Long) (1.75:1)	86	-
8M0102484	GEAR HOUSING ASSEMBLY Complete, Silver (Counter Rotation X-Long) (1.75:1)	76	-	8M0102484	GEAR HOUSING ASSEMBLY Complete, Silver (X-Long) (1.75:1)	86	-
8M0102485	GEAR HOUSING ASSEMBLY Complete, Silver (Counter Rotation XX-Long) (1.75:1)	76	-	8M0102485	GEAR HOUSING ASSEMBLY Complete, Silver (XX-Long) (1.75:1)	86	-
8M0102783	GEAR HOUSING ASSEMBLY Complete (Standard Long) (1.75:1)	90	-	8M0102783	GEAR HOUSING ASSEMBLY Complete (Long)(1.75:1) Straight Skeg	96	-
8M0102784	GEAR HOUSING ASSEMBLY Complete (Standard X-Long) (1.75:1)	90	-	8M0102784	GEAR HOUSING ASSEMBLY Complete (X-Long) (1.75:1) Straight Skeg	96	-

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8M0102785	GEAR HOUSING ASSEMBLY Complete (Standard XX-Long) (1.75:1)	90	-	8M0102785	GEAR HOUSING ASSEMBLY Complete (XX-Long) (1.75:1) Straight Skeg	96	-
8M0102786	GEAR HOUSING ASSEMBLY Complete (Counter Rotation Long)(1.75:1)	90	-	8M0102786	GEAR HOUSING ASSEMBLY Complete (Long) (1.75:1) Straight Skeg	100	-
8M0102787	GEAR HOUSING ASSEMBLY Complete (Counter Rotation XX-Long) (1.75:1)	90	-	8M0102787	GEAR HOUSING ASSEMBLY Complete (X-Long) (1.75:1) Straight Skeg	100	-
8M0102788	GEAR HOUSING ASSEMBLY Complete (Counter Rotation XX-Long) (1.75:1)	90	-	8M0102788	GEAR HOUSING ASSEMBLY Complete (XX-Long) (1.75:1) Straight Skeg	100	-
8M0102789	GEAR HOUSING ASSEMBLY Complete (Standard Long) (1.75:1) Cambered Skeg	90	-	8M0102789	GEAR HOUSING ASSEMBLY Complete (Long) (1.75:1) Cambered Skeg	96	-
8M0102790	GEAR HOUSING ASSEMBLY Complete (Standard X-Long) (1.75:1) Cambered Skeg	90	-	8M0102790	GEAR HOUSING ASSEMBLY Complete (X-Long) (1.75:1) Cambered Skeg	96	-
8M0102791	GEAR HOUSING ASSEMBLY Complete (Standard XX-Long) (1.75:1) Cambered Skeg	90	-	8M0102791	GEAR HOUSING ASSEMBLY Complete (XX-Long) (1.75:1) Cambered Skeg	96	-
8M0102792	GEAR HOUSING ASSEMBLY Complete (Counter Rotation Long) (1.75:1) Cambered Skeg	90	-	8M0102792	GEAR HOUSING ASSEMBLY Complete (Long) (1.75:1) Cambered Skeg	100	-
8M0102793	GEAR HOUSING ASSEMBLY Complete (Counter Rotation X-Long) (1.75:1) Cambered Skeg	90	-	8M0102793	GEAR HOUSING ASSEMBLY Complete (X-Long) (1.75:1) Cambered Skeg	100	-
8M0102794	GEAR HOUSING ASSEMBLY Complete (Counter Rotation XX-Long) (1.75:1) Cambered Skeg	90	-	8M0102794	GEAR HOUSING ASSEMBLY Complete (XX-Long) (1.75:1) Cambered Skeg	100	-
8M0102795	GEAR HOUSING ASSEMBLY Basic	90	1	8M0102795	GEAR HOUSING ASSEMBLY Basic Standard Straight Skeg	96	1
8M0102796	GEAR HOUSING ASSEMBLY Basic	90	1	8M0102796	GEAR HOUSING ASSEMBLY Basic Standard Cambered Skeg	96	1
8M0102797	GEAR HOUSING ASSEMBLY Basic	90	1	8M0102797	GEAR HOUSING ASSEMBLY Basic Counter Cambered Skeg	100	1
8M0102995	SCREW (M12)	72	19	8M0103041	DECAL SET MERCURY Verado Pro	8	7
8M0103042	DECAL SET MERCURY Verado Racing, Black (Does Not Contain Carbon Decals)	8	12	8M0103043	DECAL SET MERCURY Verado Racing, White	8	11
8M0103092	SPRING VALVE KIT Intake and Exhaust	50	14	8M0103280	CYLINDER BLOCK	48	1
8M0103281	CYLINDER HEAD ASSEMBLY	50	-	8M0103282	CYLINDER HEAD ASSEMBLY Basic	50	1
8M0103283	CAMSHAFT Intake	50	18	8M0103284	CAMSHAFT Exhaust	50	19
8M0103285	CONNECTING ROD ASSEMBLY	56	9	8M0103287	HARNESS ASSEMBLY FSM	30	20
8M0103288	PUMP ASSEMBLY High Pressure	30	12	8M0103288	PUMP ASSEMBLY High Pressure	32	12
8M0103289	PUMP ASSEMBLY Low Pressure	30	11	8M0103289	PUMP ASSEMBLY Low Pressure	32	13
8M0103290	MODULE ASSEMBLY Integrated Air Fuel	38	-	8M0103291	INTAKE ASSEMBLY Lower	34	4
8M0103293	TUBE ASSEMBLY Hot Air Duct	34	-	8M0103294	HOUSING Driveshaft Long, Silver	72	1
8M0103295	INTAKE ASSEMBLY Duct	34	1	8M0103296	HOSE ASSEMBLY Breather	52	38
8M0103297	HOUSING Driveshaft Long, Black	72	1	8M0103298	HOUSING Driveshaft X-Long, Black	72	1
8M0103299	MOUNT CRADLE Silver	64	2	8M0103300	PROPELLER SHAFT 1.25 Inch	82	16
8M0103300	PROPELLER SHAFT 1.25 Inch	86	16	8M0103301	SHAFT Drive, Long	78	26
8M0103301	SHAFT Drive, Long	92	23	8M0103302	CARRIER ASSEMBLY Bearing	82	23
8M0103302	CARRIER ASSEMBLY Bearing	96	23	8M0103303	SHAFT Drive, X-Long	78	26
8M0103303	SHAFT Drive, X-Long	92	23	8M0103304	SHAFT Drive, XX-Long	78	26
8M0103304	SHAFT Drive, XX-Long	92	23	8M0103305	CARRIER ASSEMBLY Bearing	86	23
8M0103305	CARRIER ASSEMBLY Bearing	100	23	8M0103306	HOUSING Driveshaft X-Long, Silver	72	1
8M0103307	TOP COWL ASSEMBLY Mercury Racing, Black, Decaled without Horsepower 400R	4	1	8M0103308	TOP COWL ASSEMBLY Mercury Racing, Cold Fusion, Decaled without Horsepower 400R	4	1
8M0103311	BRACKET ASSEMBLY Front Mount	28	-	8M0103315	PITOT SENSOR KIT	38	35
8M0103332	PLATES ASSEMBLY Thrust, Long	72	29	8M0103333	PLATES ASSEMBLY Thrust, X-Long	72	29
8M0103362	SCREEN Upper Intake	34	2	8M0103373	HEAD Steering	66	14
8M0103375	MOUNT Rear	64	4	8M0103398	CHAIN Roller Cam Drive	56	8
8M0103429	PROPULSION CONTROL MODULE 350 (EPA 2-Star)	20	18	8M0103431	PROPULSION CONTROL MODULE 350 (EU RCD-1)	20	18
8M0103433	PROPULSION CONTROL MODULE 350 Pro EU RCD II	20	18	8M0103479	DECAL SET Flywheel Cover, 400R	18	10
8M0103480	DECAL SET Flywheel Cover, 350 Pro	18	8	8M0103481	DECAL SET Flywheel Cover 350	18	7
8M0103686	FUEL FILTER KIT Engine Mounted Optional	120	1	8M0103724	HARNESS WIF Extension	120	6
8M0103727	PARTS MANUAL 350-400/350 PRO/400R Verado (4-Stroke)(6 Cylinder)	2	-	8M0104274	NUT (.500-20) HEX, Brass	68	45
8M0104286	PISTON ASSEMBLY	56	12	8M0104473	VALVE KIT Schrader	38	25
8M0104803	DUCT ASSEMBLY Inlet	36	4	8M0105203	TOOL TRIM CYLINDER END CAP	124	-
8M0105263	HARNESS WIF Sensor Extension - 36 Inches	120	-	8M0105264	HARNESS WIF Sensor Extension - 72 Inches	120	-
8M0105447	PAD Wear	70	9	8M0107908	GUIDE Water Tube	62	31
8M0108770	SCREW (M8X1.25X30) 4 screws per application	116	6	8M0109164	PIN	84	37
8M0109164	PIN	88	37	8M0109756	DOUBLE NUT KIT Transom Bolt	68	44
8M0110251	GEAR HOUSING ASSEMBLY Complete, Silver (Cambered Standard Rotation Long)(1.75:1)	76	-	8M0110251	GEAR HOUSING ASSEMBLY Complete, Silver (Cambered Long)(1.75:1)	82	-

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8M0110252	GEAR HOUSING ASSEMBLY Complete, Silver (Cambered Standard Rotation X-Long)(1.75:1)	76	-	8M0110252	GEAR HOUSING ASSEMBLY Complete, Silver (Cambered X-Long)(1.75:1)	82	-
8M0110253	GEAR HOUSING ASSEMBLY Complete, Silver (Cambered Standard Rotation XX-Long)(1.75:1)	76	-	8M0110253	GEAR HOUSING ASSEMBLY Complete, Silver (Cambered XX-Long)(1.75:1)	82	-
8M0110257	GEAR HOUSING ASSEMBLY Complete, Silver (Cambered Counter Rotation Long)(1.75:1)	76	-	8M0110257	GEAR HOUSING ASSEMBLY Complete, Silver (Cambered Long)(1.75:1)	86	-
8M0110258	GEAR HOUSING ASSEMBLY Complete, Silver (Cambered Counter Rotation X-Long)(1.75:1)	76	-	8M0110258	GEAR HOUSING ASSEMBLY Complete, Silver (Cambered X-Long)(1.75:1)	86	-
8M0110259	GEAR HOUSING ASSEMBLY Complete, Silver (Cambered Counter Rotation XX-Long)(1.75:1)	76	-	8M0110259	GEAR HOUSING ASSEMBLY Complete, Silver (Cambered XX-Long)(1.75:1)	86	-
8M0110312	MOUNT ASSEMBLY Rear Port	116	3	8M0110313	MOUNT ASSEMBLY Rear Starboard	116	4
8M0110314	MOUNTING PLATE	116	1	8M0110315	PLATE Retainer	116	2
8M0110354	GEAR HOUSING ASSEMBLY Basic, Silver (Cambered Standard Rotation)	76	1	8M0110354	GEAR HOUSING ASSEMBLY Basic, Silver Cambered	82	1
8M0110363	GEAR HOUSING ASSEMBLY Basic, Silver (Cambered Counter Rotation)	76	1	8M0110363	GEAR HOUSING ASSEMBLY Basic, Silver Cambered	86	1
8M0117518	APPLIQUE Starboard, Pearl Fusion	6	17	8M0117520	APPLIQUE Port, Pearl Fusion	4	16
8M0118297	POWER TRIM ASSEMBLY	66	25	8M0118298	TRIM CYLINDER KIT	70	1
8M0118299	TRIM ROD KIT	70	2	8M0119289	TOP COWL ASSEMBLY Pearl Fusion, Non-Decaled	4	1
8M0119291	TOP COWL ASSEMBLY Pearl Fusion, Decaled without Horsepower	4	1	8M0119293	CAP, Air Dam Pearl Fusion	4	2
8M0119296	CHAPS ASSEMBLY X-Long, Port and Starboard, Pearl Fusion	14	-	8M0119298	CHAPS ASSEMBLY Long, Port and Starboard, Pearl Fusion	14	-
8M0119299	COVER Chaps, Front, Pearl Fusion	14	5	8M0119301	FRONT COWL ASSEMBLY Port and Starboard, Pearl Fusion	10	-
8M0119302	REAR COWL ASSEMBLY Pearl Fusion, Non-Decaled	10	1	8M0120073	TUBE Water	32	16
8M0120295	PROPULSION CONTROL MODULE 350 (EPA 2-Star)	20	18	8M0120296	PROPULSION CONTROL MODULE 350 (EU RCD-1)	20	18
8M0120372	PROPULSION CONTROL MODULE 350 Pro EU RCD II	20	18	8M0130008	REAR COWL INSERT Carbon Edition	12	27
8M0130873	TUBE Fuel	32	17	8M0130877	FSM CAP	32	8
8M0130878	FSM BOTTOM HOUSING	32	19	8M0131290	PROPULSION CONTROL MODULE 350 EU RCD II	20	18
8M0132732	FUEL SUPPLY MODULE	32	-	8M0132736	O-RING KIT	38	-
8M0133370	FSM SEAL KIT	32	-	8M0134719	TOP COWL ASSEMBLY Carbon Edition, Decaled without Horsepower 400R	4	1
8M0134720	REAR COWL ASSEMBLY Carbon Edition, Decaled 400R	10	1	8M0140325	IDLE RELIEF Carbon Edition	10	4
8M0140327	WASHER Carbon Edition	10	25	8M0140328	SCREW Carbon Edition	10	26
8M0140329	SOUND BLANKET KIT Carbon Edition	10	6	8M0146963	DECAL AMS	64	23
8M0154118	OPERATION MANUAL	2	-	8M0154119	INSTALLATION MANUAL	2	-
8M0155120	MOUNT CRADLE Black	64	2	8M0155121	MOUNT CRADLE Silver	64	2
8M0156191	SHAFT Propeller	96	16	8M0156191	SHAFT Propeller	100	16
8M0156649	PROPULSION CONTROL MODULE 400 EPA 2-Star	20	18	8M0156650	DECAL 400 HP, Rear	8	6
8M0156651	DECAL SET Flywheel Cover 400	18	9	8M0156652	DECAL Maintenance 400	22	42
8M0157384	PROPULSION CONTROL MODULE 400 EU RCD II	20	18	8M0163815	TUBING	78	-
8M0908500	RETAINER ASSEMBLY Valves	50	15	8M2003719	SCREW (M12X1.75X60)	116	5
8M2014338	SEAL Face	76	11	8M2014338	SEAL Face	90	8
8M4501000	SCREW (M10 X 342)	48	12	8M4501634	SOUND BLANKET KIT	10	6
8M4501639	SOUND BLANKET KIT	6	19	8M6000637	SENSOR Pressure	48	19
8M6000639	SENSOR Pressure Pressure	38	16	8M6000694	RETAINING RING	68	41
8M6000959	SEAL	52	23	8M6002465	INJECTOR ASSEMBLY Fuel	38	31
8M6002692	CHAIN Oil Pump Drive Oil Pump Drive	58	8	8M6002872	SENSOR ASSEMBLY Knock	42	3
8M6003032	CLAMP Inlet to Resonator	34	5	8M6003035	PULLEY	26	3
8M6003202	SCREW	34	3	8M6003209	RIVET Push in	36	29
8M6003214	CLAMP	34	14	8M6003431	FITTING Water, Supercharger	36	6
8M6003432	FITTING Water, Supercharger	36	9	8M6003433	FITTING Water, Supercharger	36	10
8M6003465	VALVE Check	36	31	8M6004776	HARNESS ASSEMBLY	32	23
90196	O-RING (.921 x .139)	52	26	90196	O-RING (.921 x .139)	62	19
90196	O-RING (.921 x .139) Oil Plug Assembly	104	-	91800	KEY Woodruff	56	7
93388A1	CABLE ASSEMBLY (6.00 Inches) Black	24	9	93388A17	CABLE ASSEMBLY (8.50 Inches)	20	24
95084A10	CABLE ASSEMBLY (5.00 Inches) Red	122	13	95084A13	CABLE ASSEMBLY (64.00 Inches)	122	14
95925	PLUG	68	42	97896	BUSHING	28	17
NSS	NOT SOLD SEPARATE DECAL, EPA (2009 & Up)	2	-	NSS	NOT SOLD SEPARATE FRONT COWL, Port	10	7
NSS	NOT SOLD SEPARATE FRONT COWL, Starboard	10	8	NSS	NOT SOLD SEPARATE Lower Port Chap (Long)	14	1

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NSS	NOT SOLD SEPARATE Lower Port Chap (X-Long-XX-Long)	14	1	NSS	NOT SOLD SEPARATE Lower Starboard Chap (Long)	14	2
NSS	NOT SOLD SEPARATE Lower Starboard Chap (X-Long-XX-Long)	14	2	NSS	NOT SOLD SEPARATE Electrical Box-Complete	20	-
NSS	NOT SOLD SEPARATE	20	18	NSS	NOT SOLD SEPARATE Relay Bracket Assembly	20	-
NSS	NOT SOLD SEPARATE Decal-Trim Relay	20	21	NSS	NOT SOLD SEPARATE Screws	24	2
NSS	NOT SOLD SEPARATE Decal-Waring-High Voltage	24	8	NSS	NOT SOLD SEPARATE Bracket	28	1
NSS	NOT SOLD SEPARATE O-ring	30	3	NSS	NOT SOLD SEPARATE O-ring	30	5
NSS	NOT SOLD SEPARATE O-ring	30	6	NSS	NOT SOLD SEPARATE	30	7
NSS	NOT SOLD SEPARATE	30	8	NSS	NOT SOLD SEPARATE	30	10
NSS	NOT SOLD SEPARATE O-ring	30	13	NSS	NOT SOLD SEPARATE O-ring	30	16
NSS	NOT SOLD SEPARATE Seal	30	18	NSS	NOT SOLD SEPARATE O-ring	30	21
NSS	NOT SOLD SEPARATE O-ring	30	22	NSS	NOT SOLD SEPARATE Spacer	30	23
NSS	NOT SOLD SEPARATE O-Ring	32	3	NSS	NOT SOLD SEPARATE Spacer	32	4
NSS	NOT SOLD SEPARATE O-Ring	32	6	NSS	NOT SOLD SEPARATE Seal	32	7
NSS	NOT SOLD SEPARATE O-Ring	32	9	NSS	NOT SOLD SEPARATE Seal	32	11
NSS	NOT SOLD SEPARATE Seal	32	14	NSS	NOT SOLD SEPARATE O-Ring	32	15
NSS	NOT SOLD SEPARATE Seal	32	18	NSS	NOT SOLD SEPARATE O-Ring	32	24
NSS	NOT SOLD SEPARATE O-Ring	32	25	NSS	NOT SOLD SEPARATE O-ring Tube	38	22
NSS	NOT SOLD SEPARATE O-ring- Shrader Valve	38	26	NSS	NOT SOLD SEPARATE FUEL RAIL	38	29
NSS	NOT SOLD SEPARATE Hose Assembly	40	-	NSS	NOT SOLD SEPARATE Oil Cooler Housing	44	17
NSS	NOT SOLD SEPARATE Thermostat Stop	44	24	NSS	NOT SOLD SEPARATE SPRING	44	25
NSS	NOT SOLD SEPARATE O-RING	44	27	NSS	NOT SOLD SEPARATE O-RING	44	29
NSS	NOT SOLD SEPARATE CAP	50	17	NSS	NOT SOLD SEPARATE Piston Ring-Oil	56	14
NSS	NOT SOLD SEPARATE Piston Ring-2nd	56	15	NSS	NOT SOLD SEPARATE Piston Pin	56	16
NSS	NOT SOLD SEPARATE Seal	64	3	NSS	NOT SOLD SEPARATE Transom Assembly	66	-
NSS	NOT SOLD SEPARATE Decal-Serial Overlamine	66	38	NSS	NOT SOLD SEPARATE	70	5
NSS	NOT SOLD SEPARATE Decal-Oil Drain	72	15	NSS	NOT SOLD SEPARATE Thrust Plate- Long	72	30
NSS	NOT SOLD SEPARATE Thrust Plate - X-Long	72	30	NSS	NOT SOLD SEPARATE SEAL	78	18
NSS	NOT SOLD SEPARATE SPOOL	82	3	NSS	NOT SOLD SEPARATE SLEEVE	82	4
NSS	NOT SOLD SEPARATE SPOOL	86	3	NSS	NOT SOLD SEPARATE SLEEVE	86	4
NSS	NOT SOLD SEPARATE SEAL	92	15	NSS	NOT SOLD SEPARATE SPOOL	96	3
NSS	NOT SOLD SEPARATE SLEEVE	96	4	NSS	NOT SOLD SEPARATE SPOOL	100	3
NSS	NOT SOLD SEPARATE SLEEVE	100	4	NSS	NOT SOLD SEPARATE PUMP	112	1
NSS	NOT SOLD SEPARATE DECAL, Fluid Type	112	3	NSS	NOT SOLD SEPARATE Factory Installed System by Mercury Racing	116	-